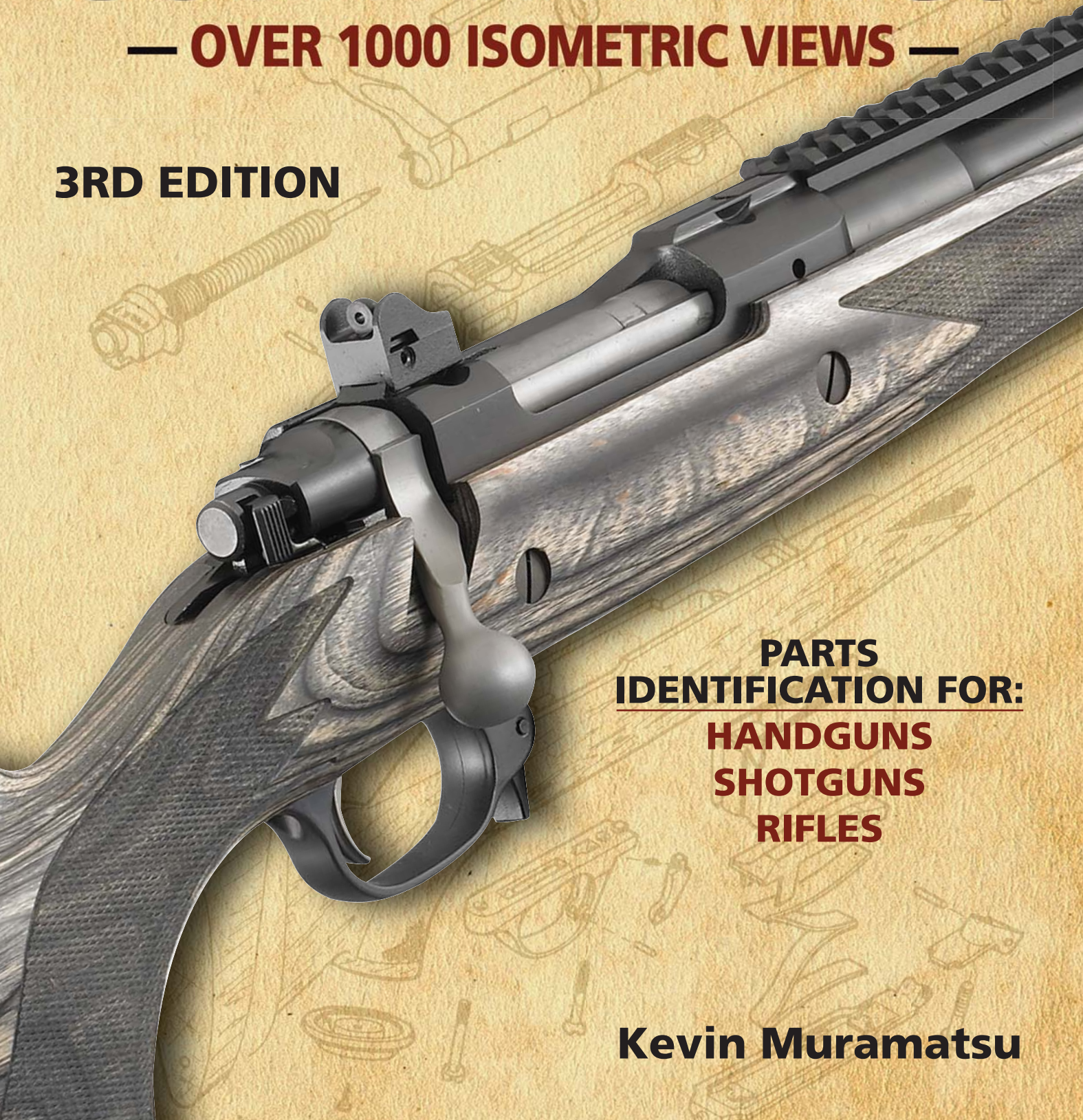


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BOOK OF**

EXPLODED GUN DRAWINGS

— OVER 1000 ISOMETRIC VIEWS —

3RD EDITION

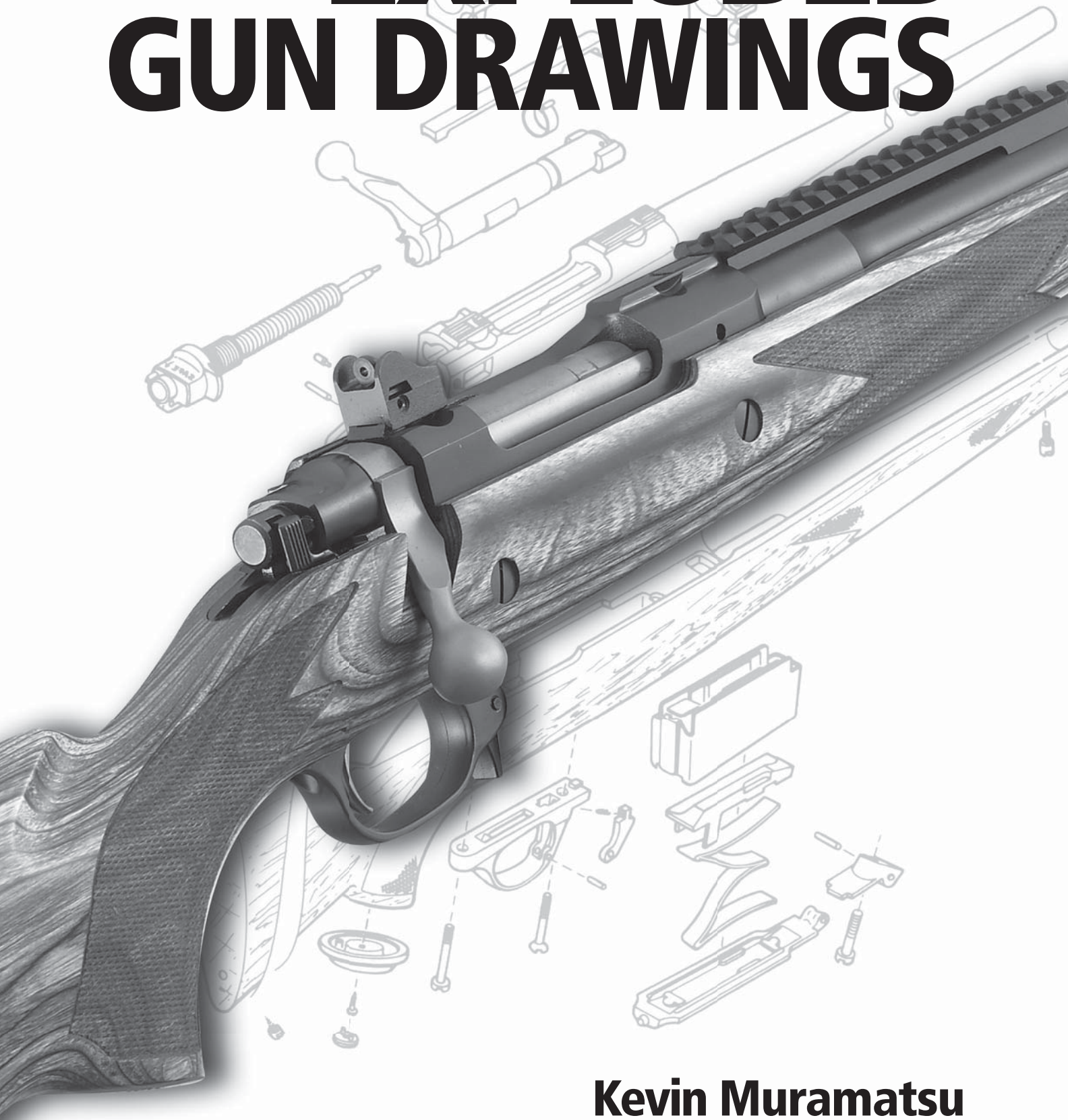


**PARTS
IDENTIFICATION FOR:**
HANDGUNS
SHOTGUNS
RIFLES

Kevin Muramatsu

GUN DIGEST®
BOOK OF

EXPLODED GUN DRAWINGS



Kevin Muramatsu

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Published by



Gun Digest® Books, an imprint of F+W, A Content + eCommerce Company
Krause Publications • 700 East State Street • Iola, WI 54990-0001
715-445-2214 • 888-457-2873
www.krausebooks.com

To order books or other products call toll-free 1-800-258-0929
or visit us online at www.gundigeststore.com

ISBN-13: 978-1-4402-4349-3
ISBN-10: 1-4402-4349-2

Cover Design by Kevin Ulrich
Designed by Tom Nelsen
Edited by Chris Berens

Printed in the United States of America

ACKNOWLEDGMENTS

The following companies and manufacturers contributed greatly to this revision of Exploded Gun Drawings and purchasers of this book should understand that compiling this resource would not be possible without their generous support. Following is a list of these companies, accompanied by the gun drawings to which they contributed or to which they consented to the use thereof.

CZ-USA	CZ 75, CZ 75 Omega, CZ 83, CZ 85, CZ 97BD, CZ 100, CZ 200, CZ 452, CZ 455, CZ 512, CZ 513, CZ 550, CZ 550 STD, CZ 612 12, CZ 612 20, CZ 750 Sniper, CZ P-01, CZ P-07, CZ P-09, CZ Rami.
Kahr Arms	Thompson T1; Kahr K9, Kahr P380, Kahr PM9
Magnum Research	Baby Eagle, MR9
Bersa	Bersa BP9, Bersa Thunder 380
Boberg Arms	Boberg XR9-S, Boberg XR9-L, Boberg XR45
Coonan Arms	Coonan Classic
Kel-Tec Weapons	Kel-Tec KSG, Kel-Tec P3AT, Kel-Tec P32, Kel-Tec PF9, Kel-Tec PMR-30, Kel-Tec SU-16, Kel-Tec SUB-2000
Ruger	Ruger American, Ruger American Rimfire, Ruger Gunsite Scout, Ruger LC9, Ruger LC380, Ruger SR-22
IWI	IWI Tavor Standard, IWI Tavor IDF
Savage Arms	10BA, 62-64, 93, Axis, B.Mag, Mark I, Mark II, Rascal
Remington	Remington 597, Remington 798, Remington 887, Remington 7400, Remington Versa Max
Para	Para P14-45 LDA
Marlin	XT models
Beretta	90-Two, Beretta 9000, Beretta ARX100, Beretta Cougar, Beretta CX4, Beretta Nano, Beretta Pico, Beretta Neos, Beretta PX4 full size and Subcompact, Beretta ARX160
Brownells	Provided several schematics that were of higher image quality than were otherwise available, as well as providing some important contact information.

The author also wishes to personally thank the following persons for facilitating the acquisition of the above listed schematics.

Arne Boberg of Boberg Arms
Tomohiro Torikai of Kahr Arms
Ashley Burgess of Laura Burgess Marketing (representing Bersa, IWI)
Dan Coonan of Coonan Arms
Zach Hein of CZ-USA
Matt Stanek of Kel-Tec Weapons
Ken Jorgensen of Ruger
JJ Reich from ATK (Savage)
Jessica Kallam of the Freedom Group of Companies (Remington, Para, Marlin, Bushmaster)
Michael Kassnar of IWI US, Inc
Kimberlee Eveland of Beretta USA
Shane Dale of American Tactical, Inc. (GSG)
Larry Weeks of Brownells

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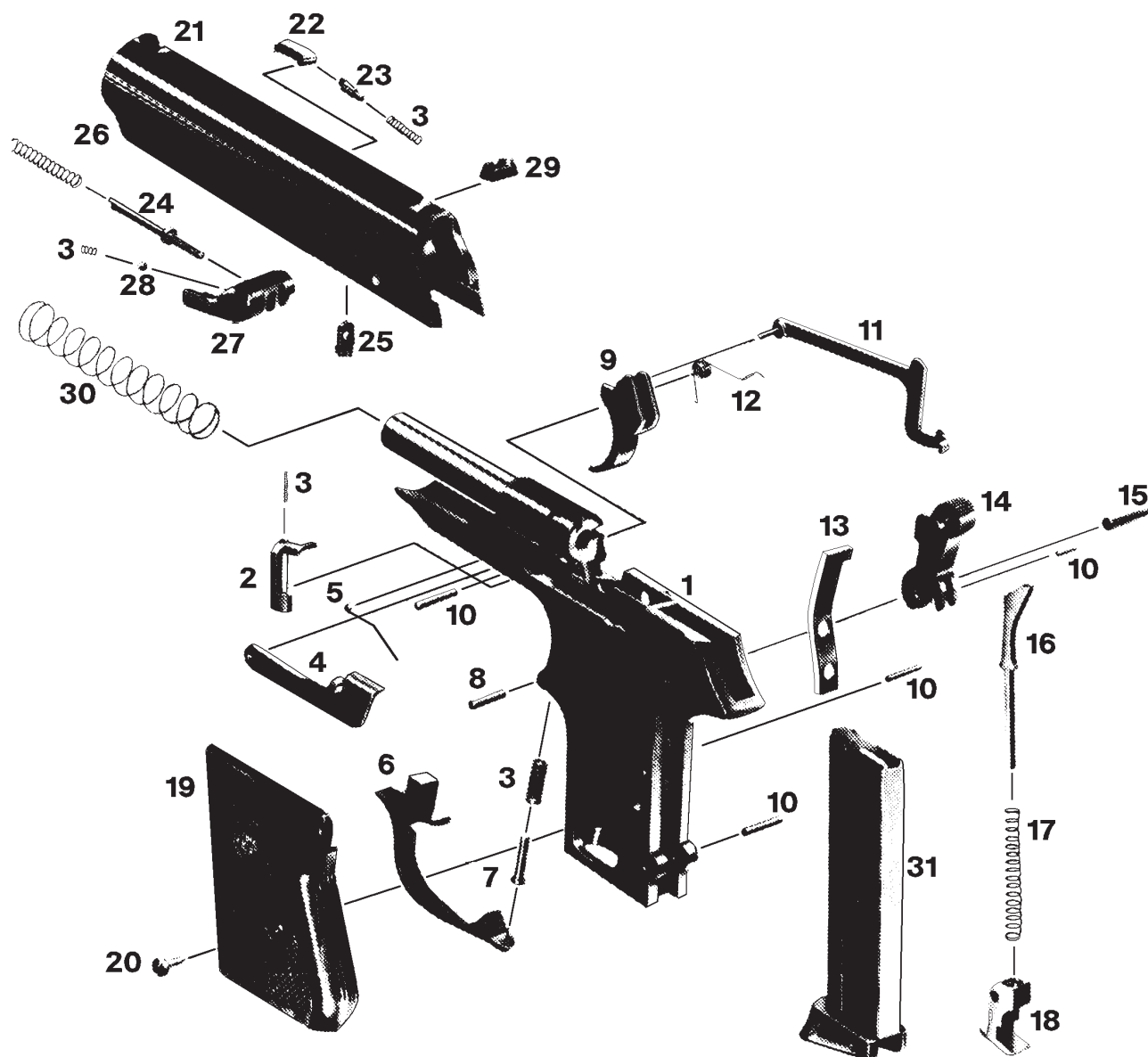
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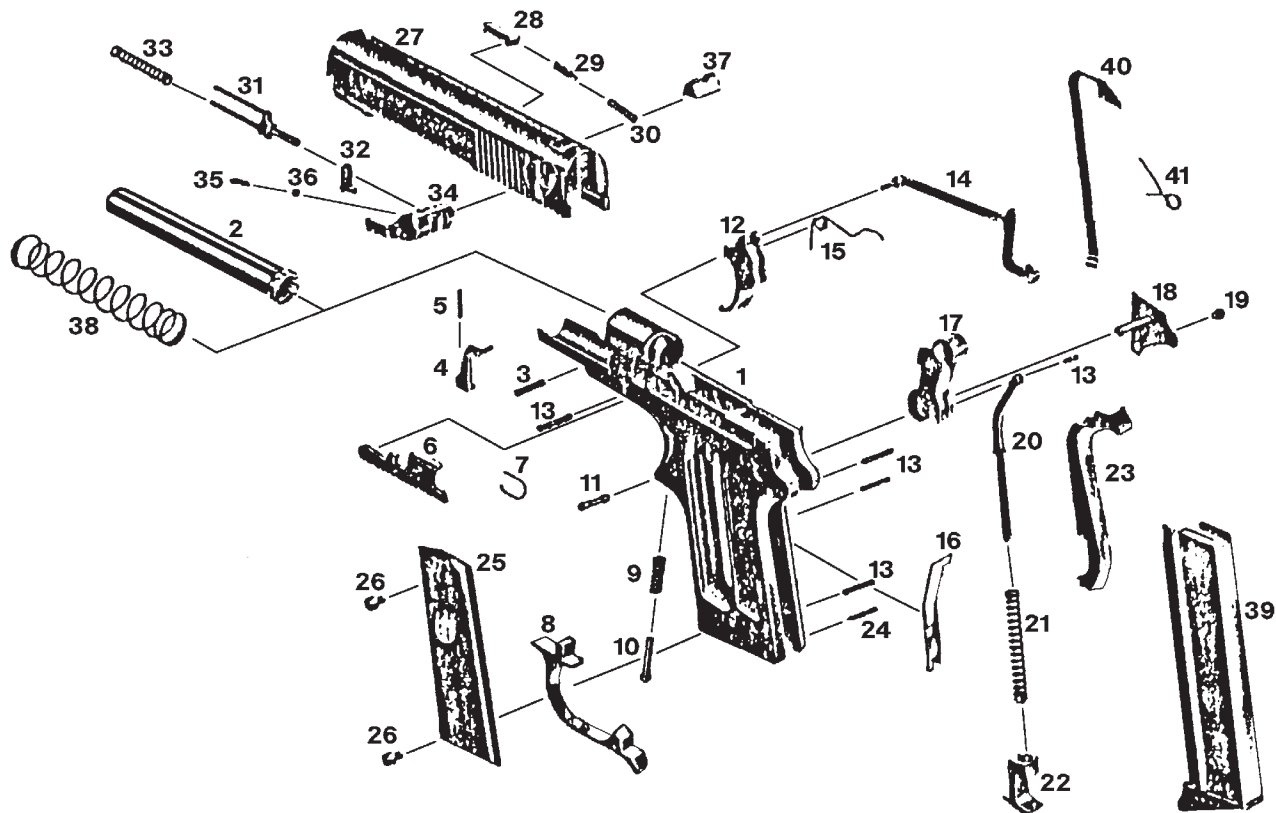
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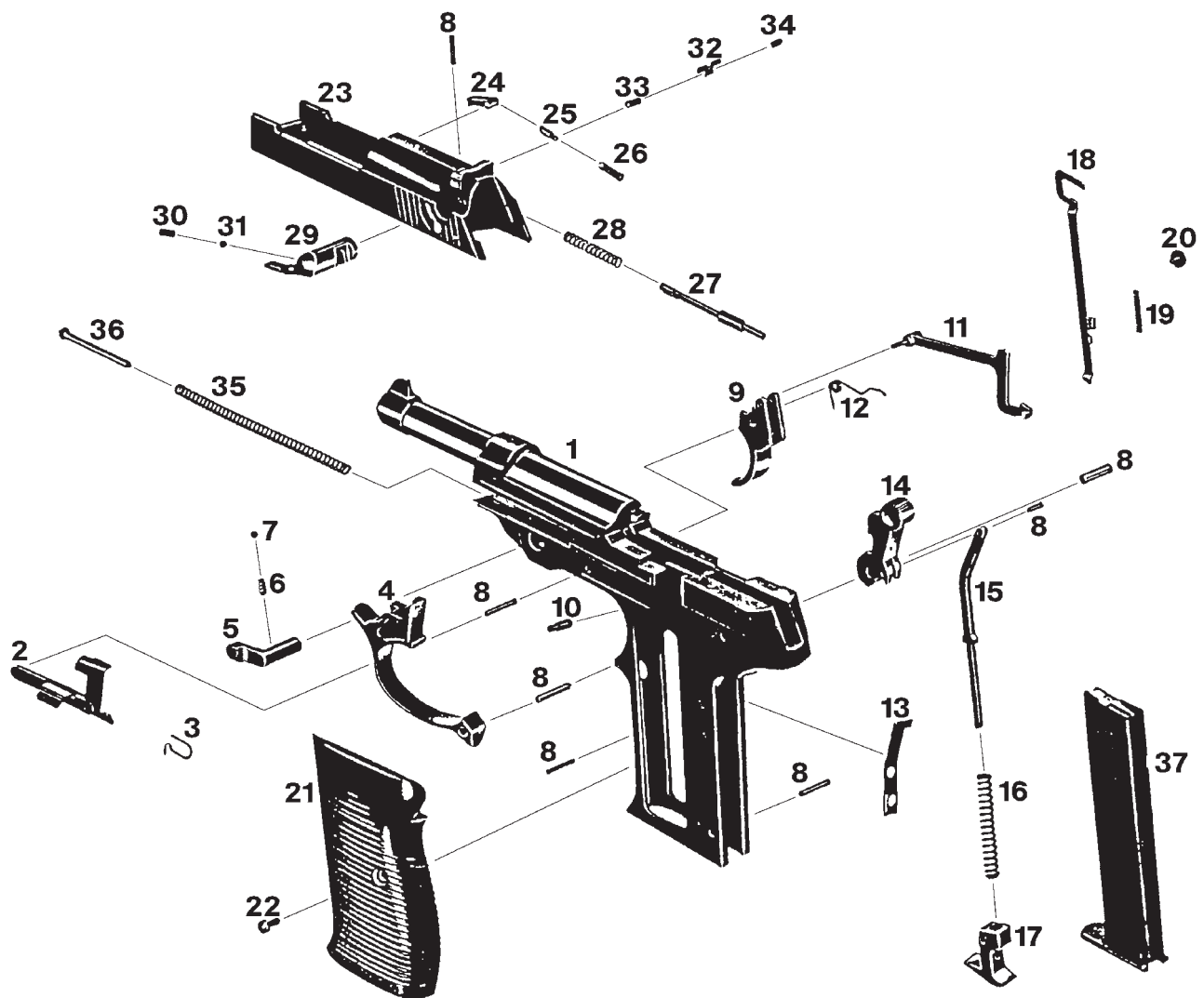
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| 2 | Firing Pin Stop | 18 | Magazine Catch |
| 3 | Spring | 19 | Grip Plates |
| 4 | Breech Block Catch Link | 20 | Grip Plate Screw and Bushing |
| 5 | Leaf Spring | 21 | Slide |
| 6 | Trigger Guard | 22 | Extractor |
| 7 | Trigger Guard Spring Pin | 23 | Extractor Pin |
| 8 | Trigger Guard Pin | 24 | Firing Pin |
| 9 | Trigger | 25 | Firing Pin Plug |
| 10 | Pin | 26 | Firing Pin Spring |
| 11 | Trigger Bar | 27 | Safety-Lever |
| 12 | Trigger Bar Spring | 28 | Steel Ball |
| 13 | Sear | 29 | Rear Sight |
| 14 | Hammer | 30 | Recoil Spring |
| 15 | Hammer Pin | 31 | Magazine |
| 16 | Mainspring Guide Rod | | |

EP380 Auto



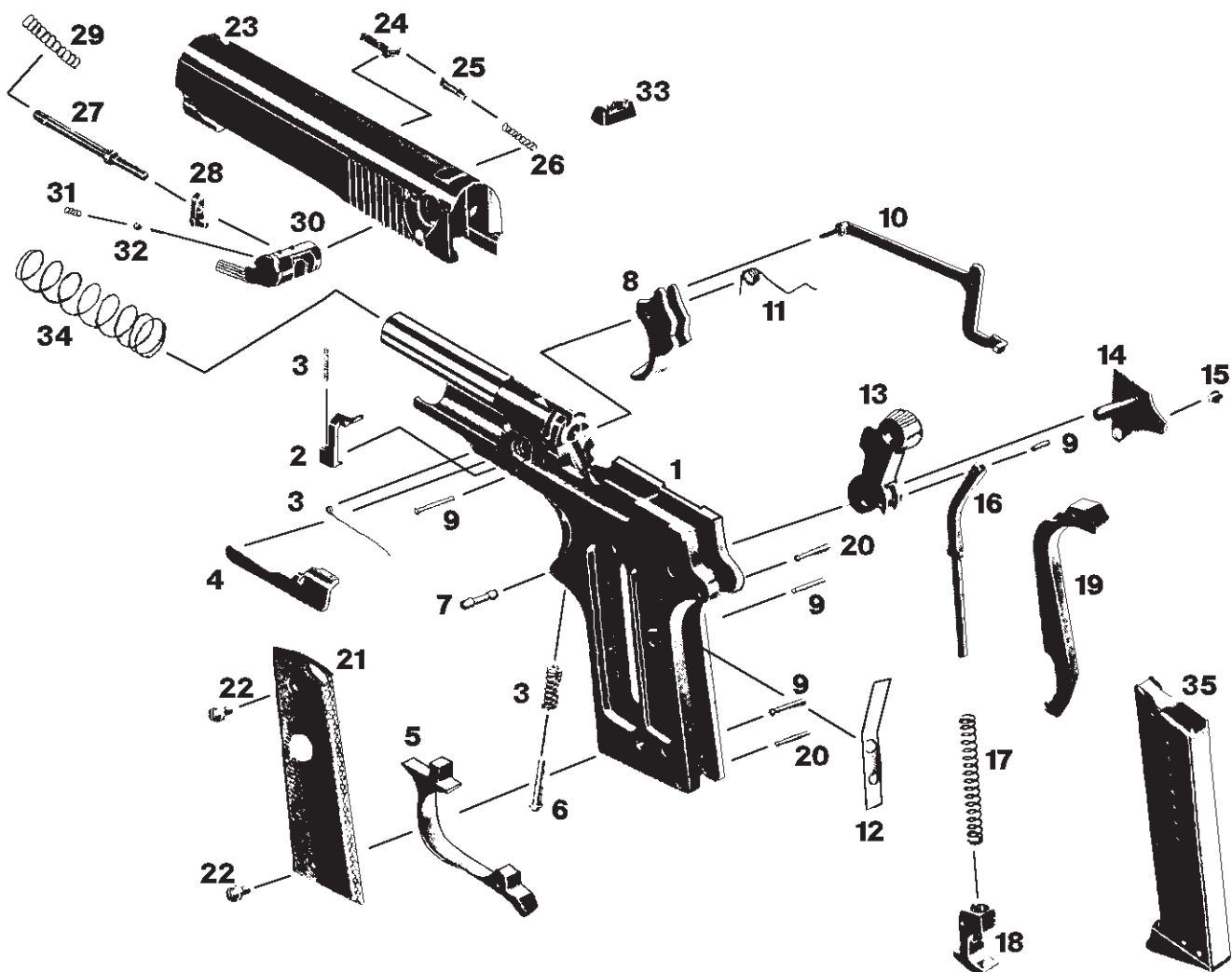
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|----|--------------------------------|----|------------------------------|
| 1 | Frame | 22 | Magazine Catch |
| 2 | Barrel | 23 | Backstrap |
| 3 | Conical Pin | 24 | Pin |
| 4 | Firing Pin Stop | 25 | Grip Plates |
| 5 | Spring | 26 | Grip Plate Screws |
| 6 | Breech Block Catch Link | 27 | Slide |
| 7 | Breech Block Catch Link Spring | 28 | Extractor |
| 8 | Trigger Guard | 29 | Extractor Pin |
| 9 | Trigger Guard Spring | 30 | Extractor Spring |
| 10 | Trigger Guard Spring Pin | 31 | Firing Pin |
| 11 | Trigger Guard Pin | 32 | Firing Pin Plug |
| 12 | Trigger | 33 | Firing Pin Spring |
| 13 | Cylindrical Pin | 34 | Safety-Lever |
| 14 | Trigger Bar | 35 | Safety-Lever Spring |
| 15 | Trigger Bar Spring | 36 | Steel Ball |
| 16 | Sear | 37 | Rear Sight |
| 17 | Hammer | 38 | Recoil Spring |
| 18 | Sideplate | 39 | Magazine |
| 19 | Screw | 40 | Magazine Safety-Lever |
| 20 | Mainspring Guide Rod | 41 | Magazine Safety-Lever Spring |
| 21 | Mainspring | | |

P98 Auto

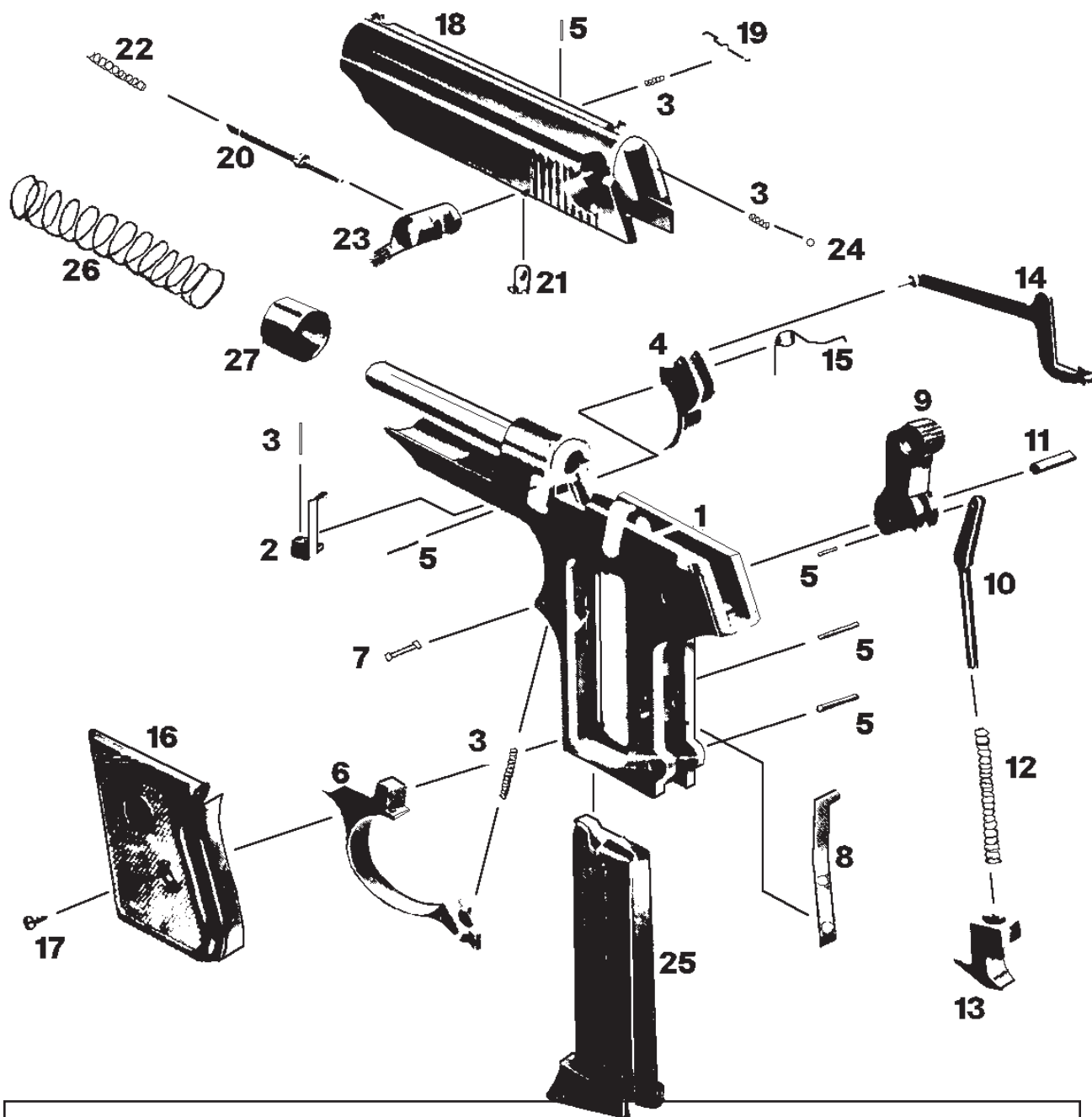


- | | | | |
|----|---------------------------------|----|--------------------------|
| 1 | Frame | 20 | Countersunk Screw |
| 2 | Breech Block Catch Link | 21 | Grip Plates |
| 3 | Breech Block Catch Link Spring | 22 | Grip Plate Screw |
| 4 | Trigger Guard | 23 | Slide |
| 5 | Locking Lever for Trigger Guard | 24 | Extractor |
| 6 | Spring | 25 | Extractor Pin |
| 7 | Steel Ball | 26 | Extractor Spring |
| 8 | Cylindrical Pin | 27 | Firing Pin |
| 9 | Trigger | 28 | Firing Pin Spring |
| 10 | Set Screw | 29 | Safety-Lever |
| 11 | Trigger Bar | 30 | Safety-Lever Spring |
| 12 | Trigger Bar Spring | 31 | Steel Ball |
| 13 | Sear | 32 | Rear Sight Blade |
| 14 | Hammer | 33 | Spring |
| 15 | Mainspring Guide Rod | 34 | Rear Sight Windage Screw |
| 16 | Mainspring | 35 | Recoil Spring |
| 17 | Magazine Catch | 36 | Spring Bar |
| 18 | Magazine Safety-Lever | 37 | Magazine |
| 19 | Spring | | |

PK22 Auto

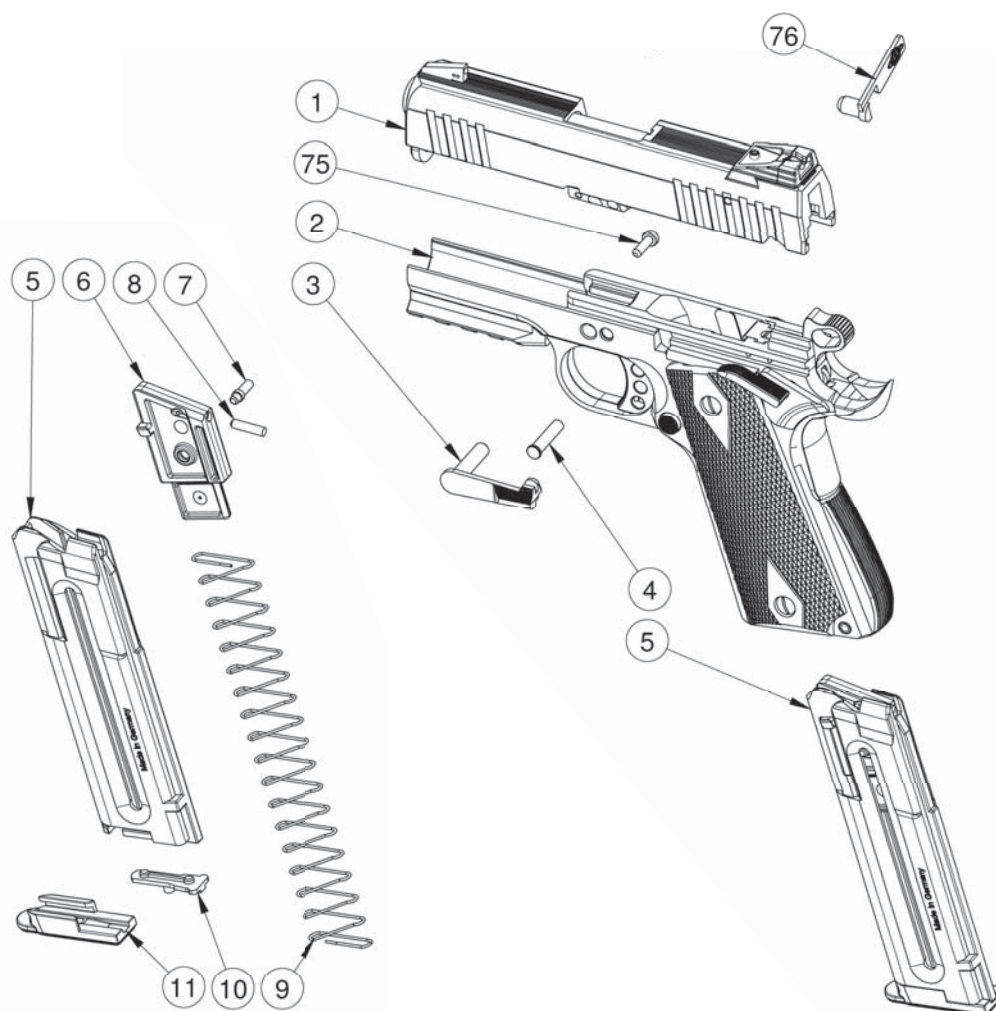


- | | | | |
|----|--------------------------|----|---------------------|
| 1 | Frame | 19 | Backstrap |
| 2 | Firing Pin Stop | 20 | Pin |
| 3 | Spring | 21 | Grip Plates |
| 4 | Breech Block Catch Link | 22 | Grip Plate Screw |
| 5 | Trigger Guard | 23 | Slide |
| 6 | Trigger Guard Spring Pin | 24 | Extractor |
| 7 | Trigger Guard Pin | 25 | Extractor Pin |
| 8 | Trigger | 26 | Extractor Spring |
| 9 | Cylindrical Pin | 27 | Firing Pin |
| 10 | Trigger Bar | 28 | Firing Pin Plug |
| 11 | Trigger Bar Spring | 29 | Firing Pin Spring |
| 12 | Sear | 30 | Safety-Lever |
| 13 | Hammer | 31 | Safety-Lever Spring |
| 14 | Sideplate | 32 | Steel Ball |
| 15 | Screw | 33 | Rear Sight |
| 16 | Mainspring Guide Rod | 34 | Recoil Spring |
| 17 | Mainspring | 35 | Magazine |
| 18 | Magazine Catch | | |



1	Barrel Bushing	16	Hammer Pin	31	Pusher
2	Frame	17	Firing Pin	32	Spring
3	Safety Lock	18	Firing Pin Spring	33	Spindle Plug
4	Slide	19	Safety	34	Recoil Spring
5	Hammer Assembly Housing	20	Spring	35	Barrel
6	Rivet	21	Ball	36	Left-Hand Grip
7	Sear	22	Hammer Spring Plug	37	Left-Hand Cover Lock
8	Trigger Return Spring	23	Rear Sight	38	Right-Hand Grip
9	Trigger	24	Magazine Catch	39	Right-Hand Cover Lock
10	Disconnecter	25	Sear Spring	40	Follower
11	Pin	26	Extractor Spring	41	Follower Spring
12	Extractor	27	Magazine Catch Spring	42	Magazine Bottom Lock
13	Hammer	28	Magazine Catch Spring Guide	43	Magazine
14	Extractor Pin	29	Slide Stop	44	Magazine Bottom Cap
15	Hammer Spring	30	Recoil Spring Guide	45	Zastava Logo

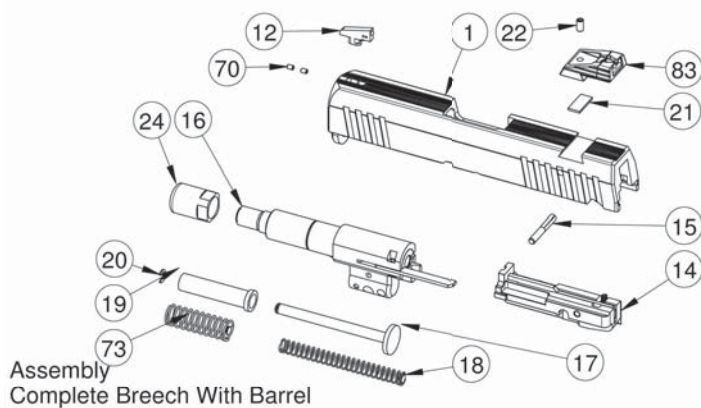
GSG-922



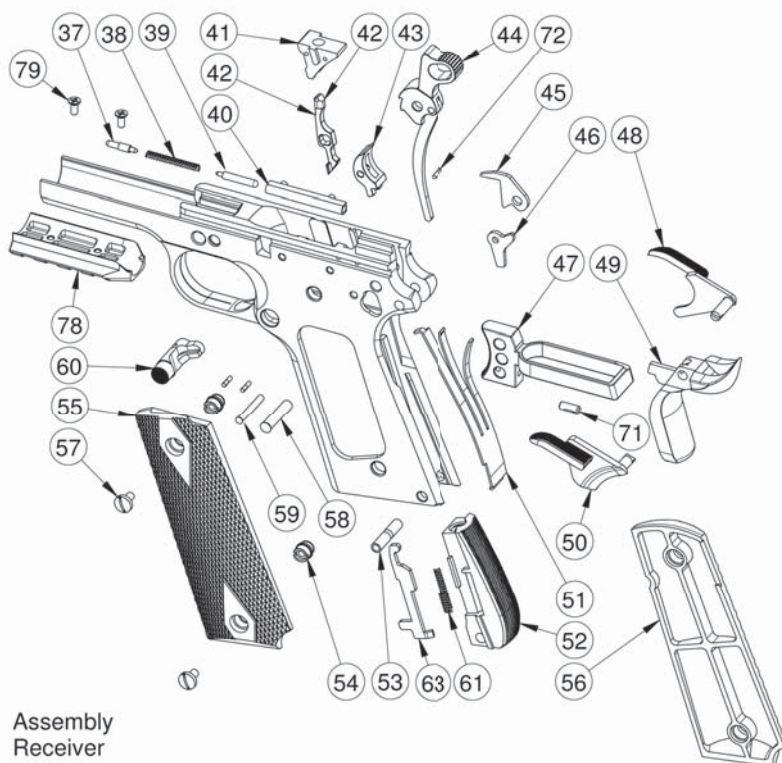
Assembly Magazine

Courtesy, American Tactical Imports

1	Slide	22	Rear sight set screw	44	Hammer	65	Hammer spring
2	Frame	23	Yellow globe	45	Firing pin safety release	66	Mainspring cap
3	Slide stop	24	Muzzle cap	46	Firing pin safety connector	67	Mainspring cap pin
4	Barrel fixing pin	25	Ejector pin	47	Trigger	68	Hammer strut
5	Magazine tube	26	Ejector	48	Right safety lock	69	Hammer strut pin
6	Follower	27	Extractor pin	49	Grip safety	70	Front sight set screw
7	Follower retainer pin	28	Extractor	50	Left safety lock	71	Trigger stop set screw
8	Follower reinforcement pin	29	Extractor spacer	51	Sear spring	72	Frame inset pin
9	Magazine spring	30	Extractor spring	52	Mainspring housing	73	Primary recoil spring
10	Magazine spring holder	32	Firing pin safety spring	53	Housing pin	75	Barrel fixing screw
11	Magazine base	33	Firing pin safety	54	Grip screw bushing	76	Chamber indicator/dryfire cap
12	Front sight	34	Firing pin retaining pin	55	Left grip	77	Firing pin spring plunger
13	Rear sight body	35	Firing pin	56	Right grip	78	Picatinny rail
14	Slide block	36	Firing pin spring	57	Grip screw	79	Safety spring cap screw
15	Slide block securing pin	37	Slide stop plunger	58	Hammer pin	80	Rear sight windage screw
16	Barrel	38	Slide stop plunger spring	59	Sear pin	81	Rear sight reinforcing pin
17	Recoil spring guide	39	Safety lock plunger	60	Magazine catch	82	Safety slide spring
18	Secondary recoil spring	40	Plunger tube	61	Magazine catch spring	83	Rear sight aperture
19	Recoil spring retainer clip	41	Receiver inset	62	Magazine catch lock		
20	Recoil spring plug	42	Disconnecter	63	Magazine safety		
21	Rear sight plate	43	Sear	64	Housing pin retainer		



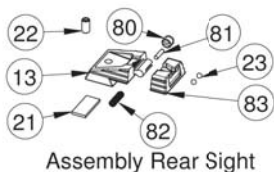
Assembly
Complete Breech With Barrel



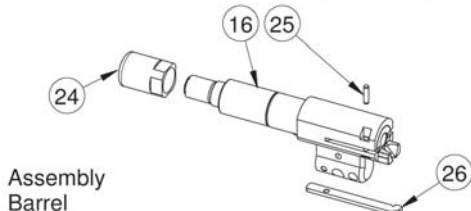
Assembly
Receiver



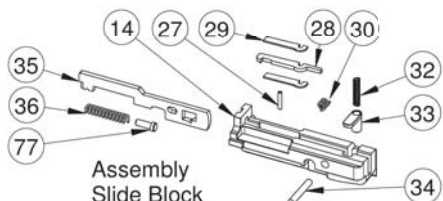
Assembly
Front Sight



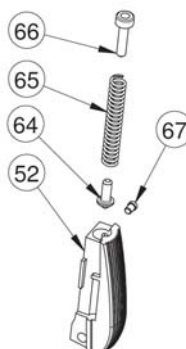
Assembly
Rear Sight



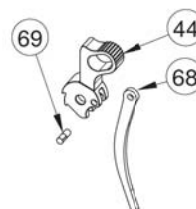
Assembly
Barrel



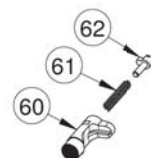
Assembly
Slide Block



Assembly
Mainspring Housing



Assembly
Hammer



Assembly
Magazine Catch

Courtesy, American Tactical Imports

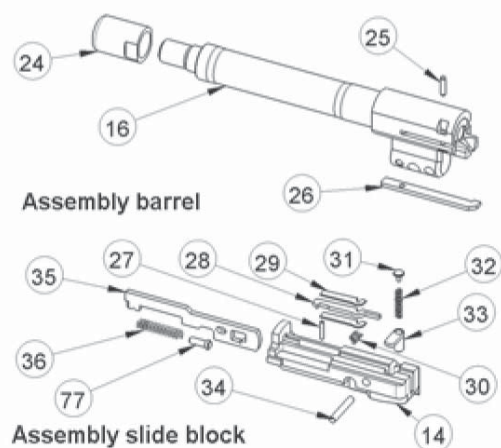
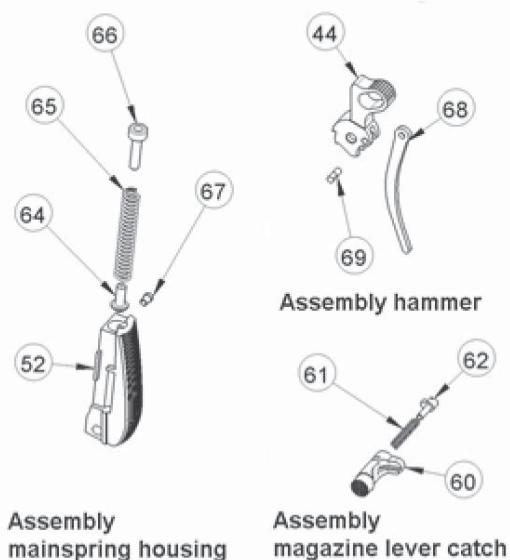
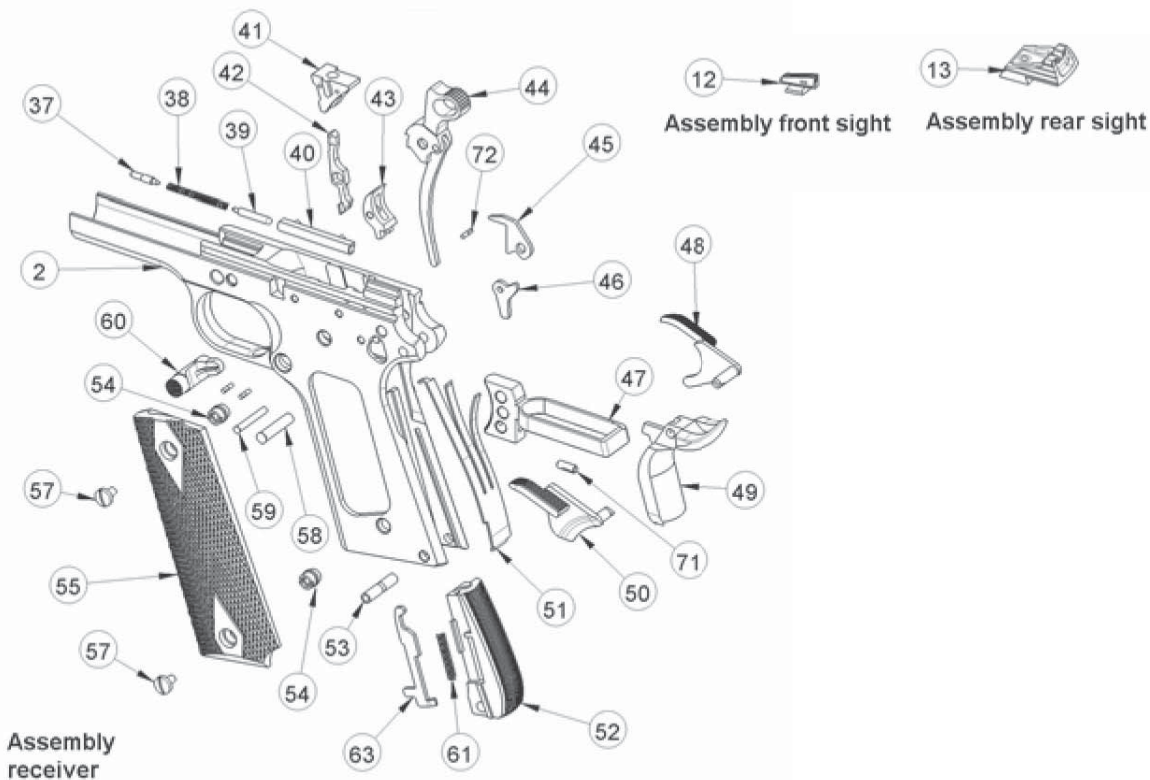
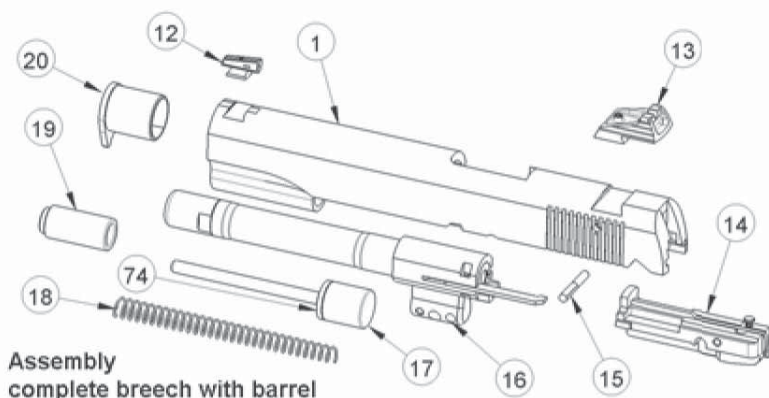
GSG-1911



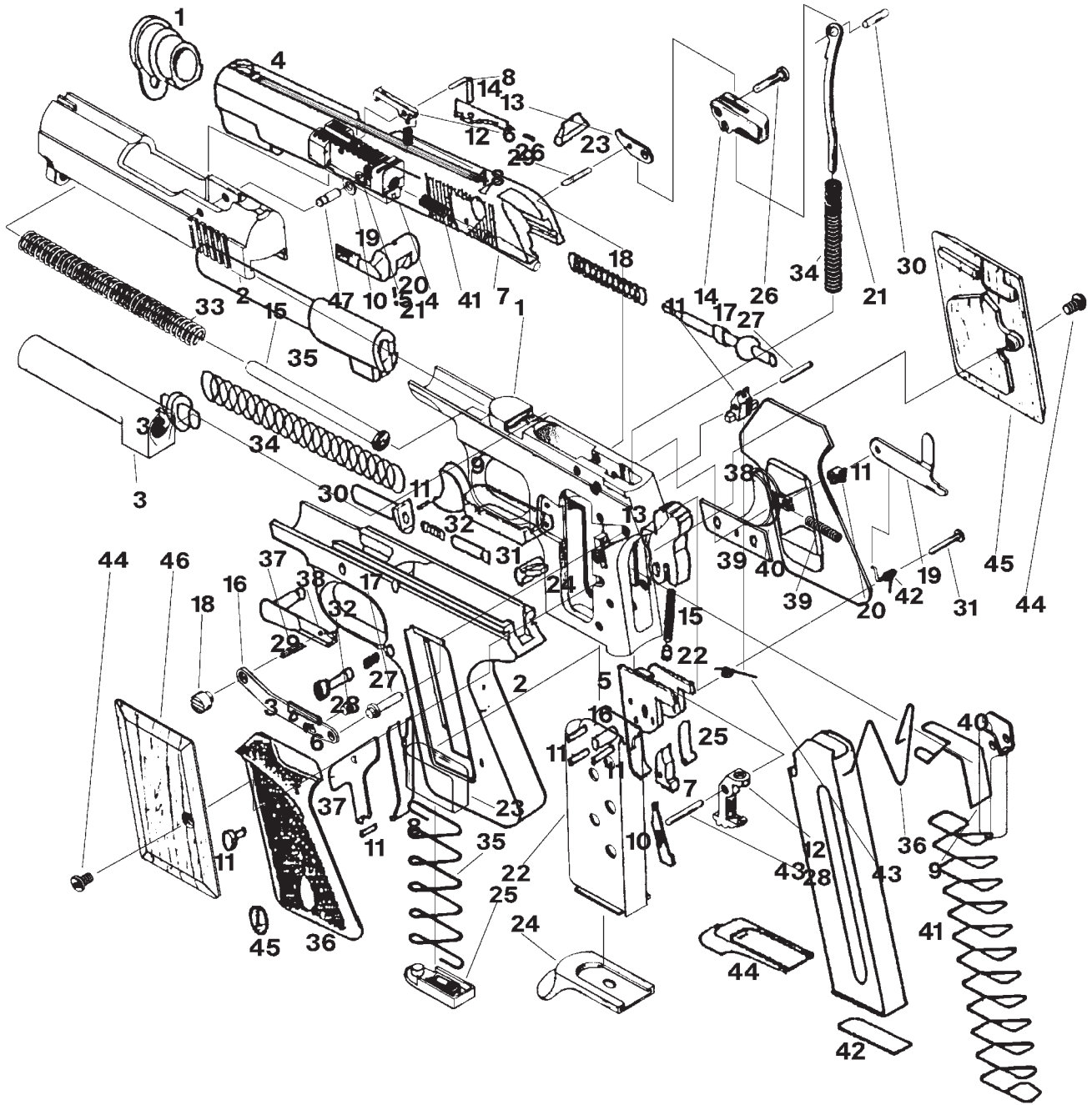
Assembly magazine

Courtesy, American Tactical Imports

1	Slide	20	Barrel bushing	41	Receiver inset	60	Magazine catch
2	Receiver	24	Muzzle cap	42	Disconnecter	63	Magazine safety
3	Slide stop	25	Ejector pin	43	Sear	64	Mainspring retainer pin
4	Barrel fixing pin	26	Ejector	44	Hammer	65	Mainspring
5	Magazine	27	Extractor pin	45	Firing pin plunger lever	66	Mainspring cap
6	Magazine follower	28	Extractor	46	Trigger bar lever	67	Mainspring cap pin
7	Magazine follower pin	29	Extractor spacer	47	Trigger	68	Hammer strut
8	Magazine follower tab	30	Extractor spring	48	Right safety lock	69	Hammer strut pin
9	Magazine spring	31	Firing pin safety spring plunger	49	Grip safety	70	Grub screw M2x5
10	Magazine spring holder	32	Firing pin safety spring	50	Left safety lock	71	Grub screw M3x8
11	Magazine base	33	Firing pin safety	51	Sear spring	72	Bolt
12	Front sight	34	Firing pin retainer	52	Mainspring housing	73	Disk
13	Rear sight	35	Firing pin	53	Mainspring housing pin	74	Guide rod disk
14	Breech bolt	36	Firing pin spring	54	Grip screw bushing	75	Frame screw
15	Breech bolt pin	37	Slide stop plunger	55	Left grip	76	Chamber flag
16	Barrel	38	Plunger spring	56	Right grip	77	Firing pin spring guide
17	Recoil spring guide	39	Safety lock plunger	57	Grip screw		
18	Recoil spring	40	Plunger tube	58	Hammer pin		
19	Recoil spring plug			59	Sear pin		

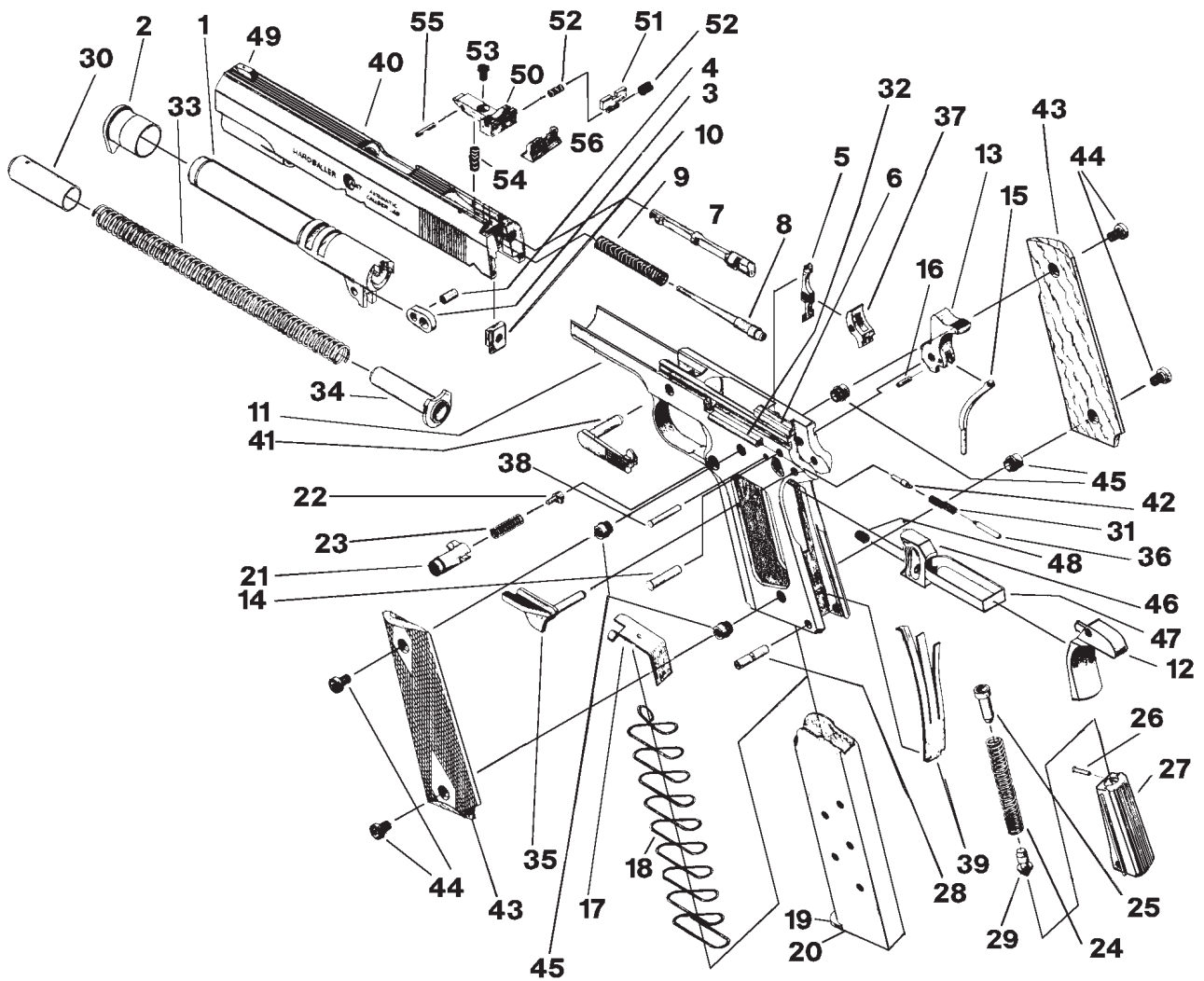


380 Backup Auto



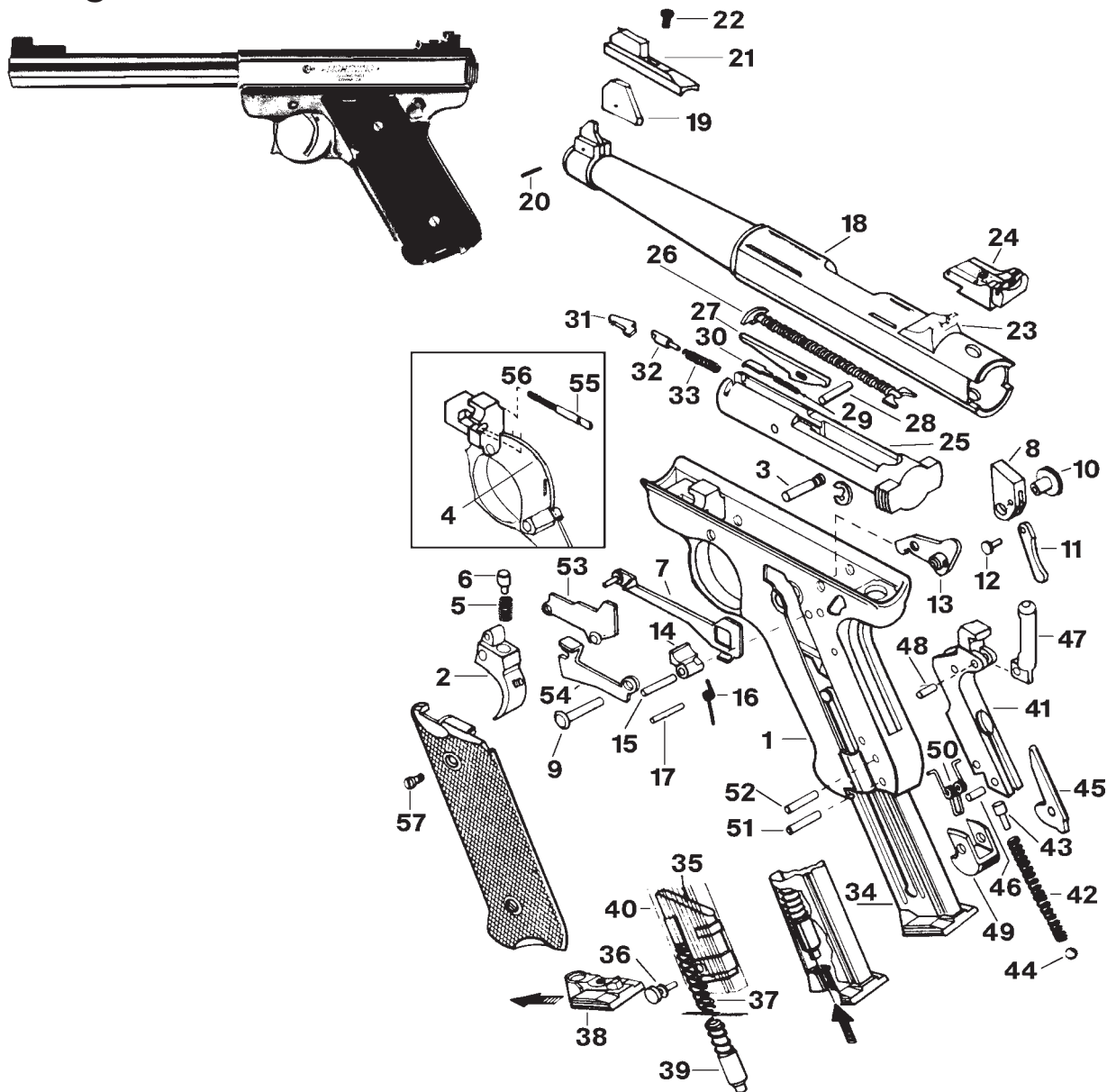
1	Frame	13	Ejector	25	Magazine Floorplate	37	Safety Spring
2	Slide	14	Hammer	26	Hammer Pin	38	Safety Spring Ball
3	Barrel	15	Recoil Rod	27	Sear Pin	39	Trigger Spring
4	Bolt	16	Safety	28	Magazine Latch Pin	40	Trigger
5	Snap Ring	17	Safety Pin	29	Ejector Pin	41	Firing Pin Spring
6	Extractor	18	Safety Knob	30	Hammer Strut Pin	42	Disconnecter Spring
7	Firing Pin	19	Disconnecter	31	Sear Disconnecter Spring Pin	43	Sear Spring
8	Extractor Pin	20	Disconnecter Pin	32	Safety Stop Pin	44	Grip Screw
9	Arch Housing	21	Strut	33	Recoil Spring	45	Grip (Right)
10	Washer	22	Magazine Body	34	Hammer Spring	46	Grip (Left)
11	Sear	23	Magazine Follower	35	Magazine Spring	47	Bolt Retaining Pin
12	Magazine Latch	24	Magazine Floorplate Extension	36	Arch Housing Spring	48	Extractor Spring

45 Hardball, Combat and Longslide Autos

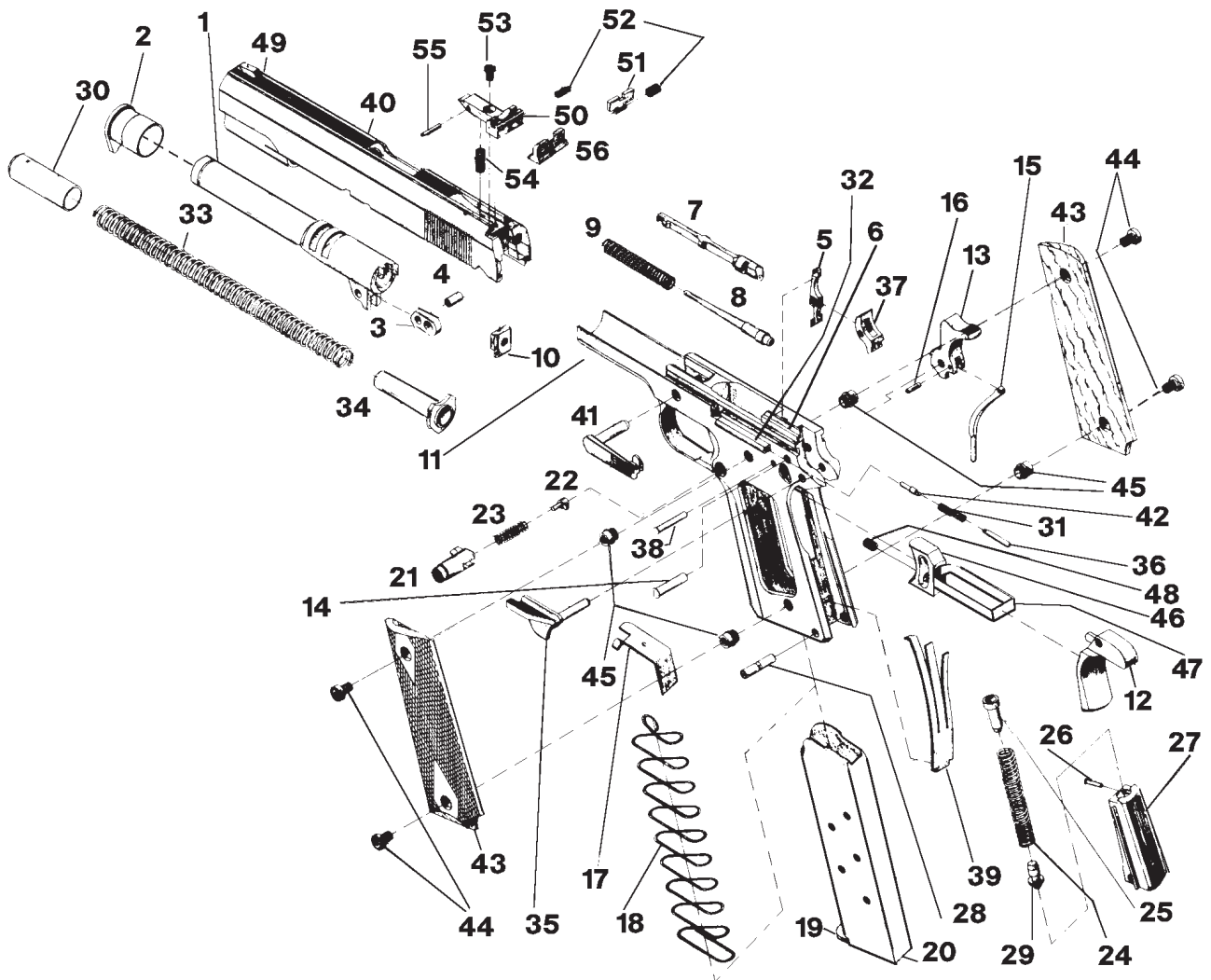


1	Barrel	21	Magazine Catch Assembly	41	Slide Stop
2	Barrel Bushing	22	Magazine Catch Retainer	42	Slide Stop Plunger
3	Barrel Link	23	Magazine Catch Spring	43	Grips (Black Neoprene)
4	Barrel Link Pin	24	Mainspring	44	Stock Screws
5	Disconnecter	25	Mainspring Cap	45	Stock Screw Bushings
6	Ejector	26	Mainspring Cap Pin	46	Trigger
7	Extractor	27	Mainspring Housing	47	Trigger Bar
8	Firing Pin	28	Mainspring Housing Pin	48	Trigger Stop Adjustment Screw
9	Firing Pin Spring	29	Mainspring Housing Pin Retainer	49	Front Sight
10	Firing Pin Stop	30	Recoil Spring Plug	50	Rear Sight Base
11	Frame	31	Plunger Spring	51	Rear Sight Blade
12	Grip Safety	32	Plunger Tube	52	Rear Sight Windage Screws
13	Hammer	33	Recoil Spring	53	Rear Sight Elevation Screw
14	Hammer Pin	34	Recoil Spring Guide	54	Rear Sight Elevation Screw Spring
15	Hammer Strut	35	Safety Lock	55	Rear Sight Base Pin
16	Hammer Strut Pin	36	Safety Lock Plunger	56	Rear Sight, Fixed
17	Magazine Follower	37	Sear	Parts Not Shown Ejector Pin	
18	Magazine Spring	38	Sear Pin		
19	Magazine Floorplate	39	Sear Spring		
20	Magazine Body	40	Slide		

Lightning Auto

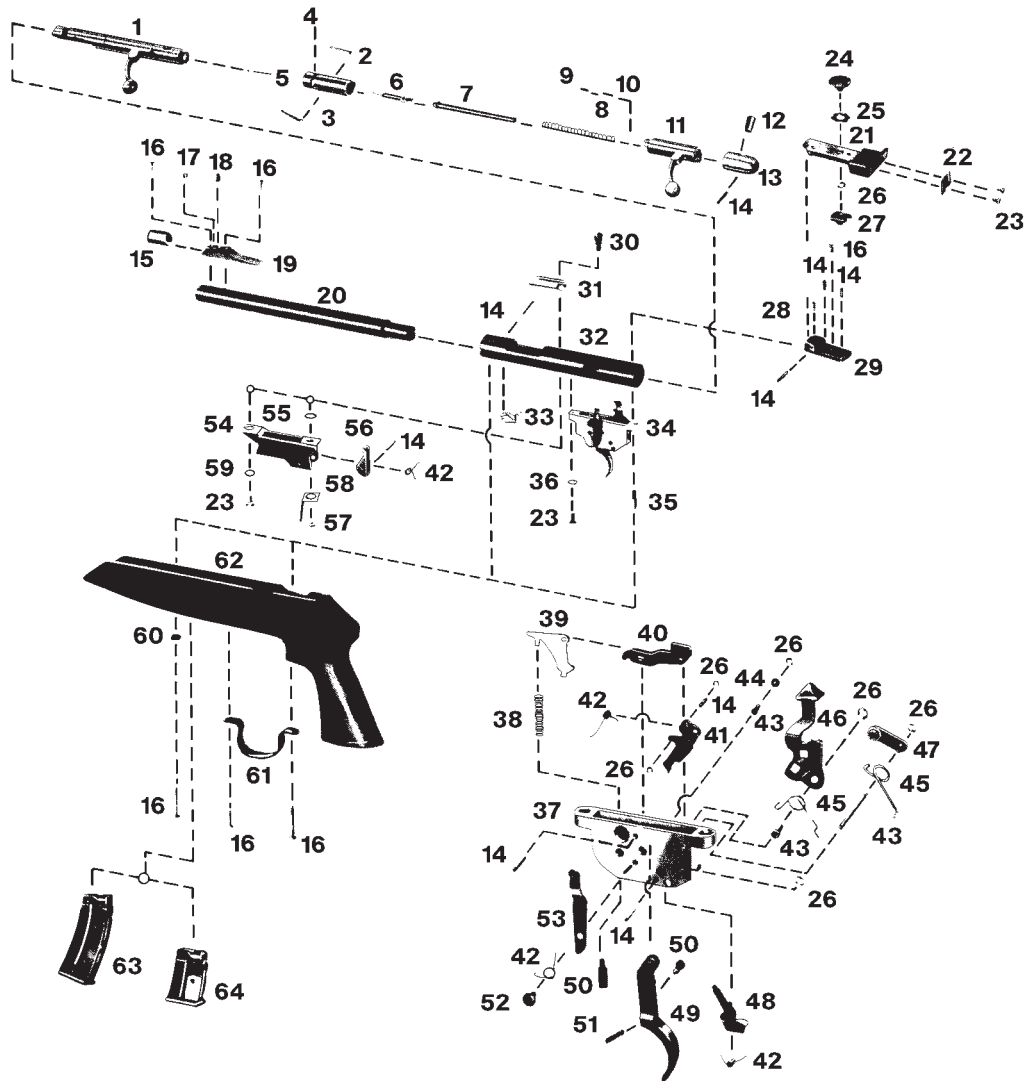


1	Grip Frame	20	Front Sight Pin	39	Magazine Floorplate Retainer
2	Trigger with Adjustment Screw	21	Front Sight (Ramp Style)	40	Magazine Body
3	Trigger Pin	22	Ramp Sight Screw	41	Mainspring Housing
4	Trigger Pin Retainer	23	Rear Sight (Standard Model)	42	Mainspring
5	Trigger Spring	24	Rear Sight (Adjustable)	43	Mainspring Plunger
6	Trigger Spring Plunger	25	Bolt	44	Detent Ball
7	Disconnecter	26	Recoil Spring Assembly	45	Housing Latch
8	Hammer	27	Firing Pin	46	Housing Latch Pin
9	Hammer Pin	28	Firing Pin Stop	47	Bolt Stop Pin
10	Hammer Bushing	29	Firing Pin Spring	48	Bolt Stop Pin Pivot
11	Hammer Strut	30	Firing Pin Spring Support	49	Magazine Latch
12	Hammer Strut Pin	31	Extractor	50	Magazine Latch Spring
13	Safety (Complete)	32	Extractor Plunger	51	Magazine Latch Pin
14	Sear	33	Extractor Spring	52	Magazine Latch Stop Pin
15	Sear Pin	34	Magazine (Complete)	53	Bolt Stop Assembly
16	Sear Spring	35	Magazine Follower	54	Bolt Stop Thumb-Piece
17	Sear Spring Stop Pin	36	Magazine Follower Button	55	Bolt Stop Plunger
18	Barrel/Receiver Assembly	37	Magazine Spring	56	Bolt Stop Plunger Spring
19	Front Sight Blade	38	Magazine Floorplate	57	Grip Screws

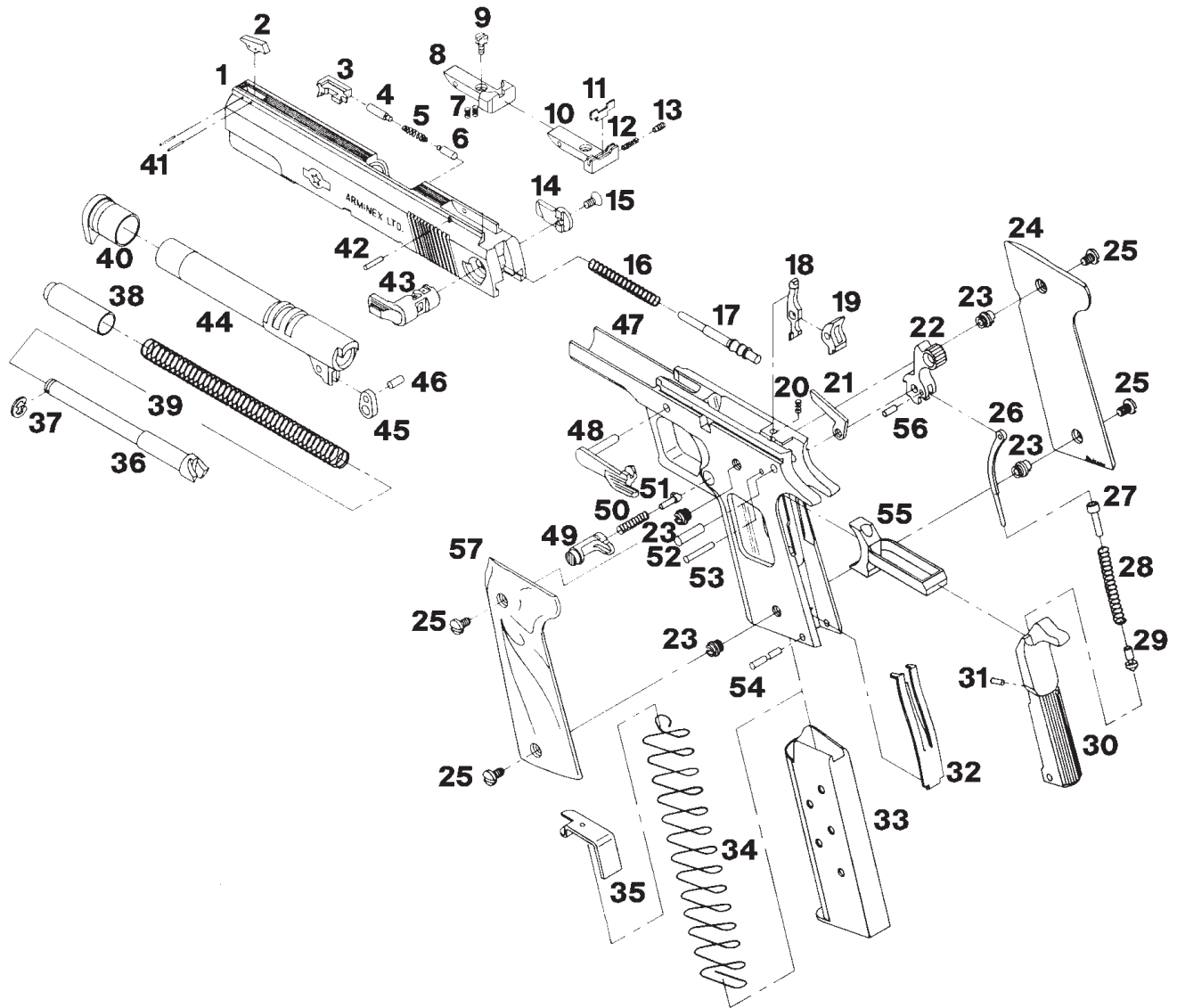


- | | | | | | |
|----|---------------------|----|---------------------------------|----|-----------------------------------|
| 1 | Barrel | 21 | Magazine Catch Assembly | 40 | Slide |
| 2 | Barrel Bushing | 22 | Magazine Catch Retainer | 41 | Slide Stop |
| 3 | Barrel Link | 23 | Magazine Catch Spring | 42 | Slide Stop Plunger |
| 4 | Barrel Link Pin | 24 | Mainspring | 43 | Grips |
| 5 | Disconnecter | 25 | Mainspring Cap | 44 | Stock Screws |
| 6 | Ejector | 26 | Mainspring Cap Pin | 45 | Stock Screw Bushings |
| 7 | Extractor | 27 | Mainspring Housing | 46 | Trigger |
| 8 | Firing Pin | 28 | Mainspring Housing Pin | 47 | Trigger Bar |
| 9 | Firing Pin Spring | 29 | Mainspring Housing Pin Retainer | 48 | Trigger Stop Adjustment Screw |
| 10 | Firing Pin Stop | 30 | Recoil Spring Plug | 49 | Front Sight |
| 11 | Frame | 31 | Plunger Spring | 50 | Rear Sight Base |
| 12 | Grip Safety | 32 | Plunger Tube | 51 | Rear Sight Blade |
| 13 | Hammer | 33 | Recoil Spring | 52 | Rear Sight Windage Screw |
| 14 | Hammer Pin | 34 | Recoil Spring Guide | 53 | Rear Sight Elevation Screw |
| 15 | Hammer Strut | 35 | Safety Lock | 54 | Rear Sight Elevation Screw Spring |
| 16 | Hammer Strut Pin | 36 | Safety Lock Plunger | 55 | Rear Sight Base Pin |
| 17 | Magazine Follower | 37 | Sear | 56 | Rear Sight, Fixed |
| 18 | Magazine Spring | 38 | Sear Pin | | |
| 19 | Magazine Floorplate | 39 | Sear Spring | | |
| 20 | Magazine Body | | | | |
- Parts Not Shown**
Ejector Pin

Exemplar Bolt Action

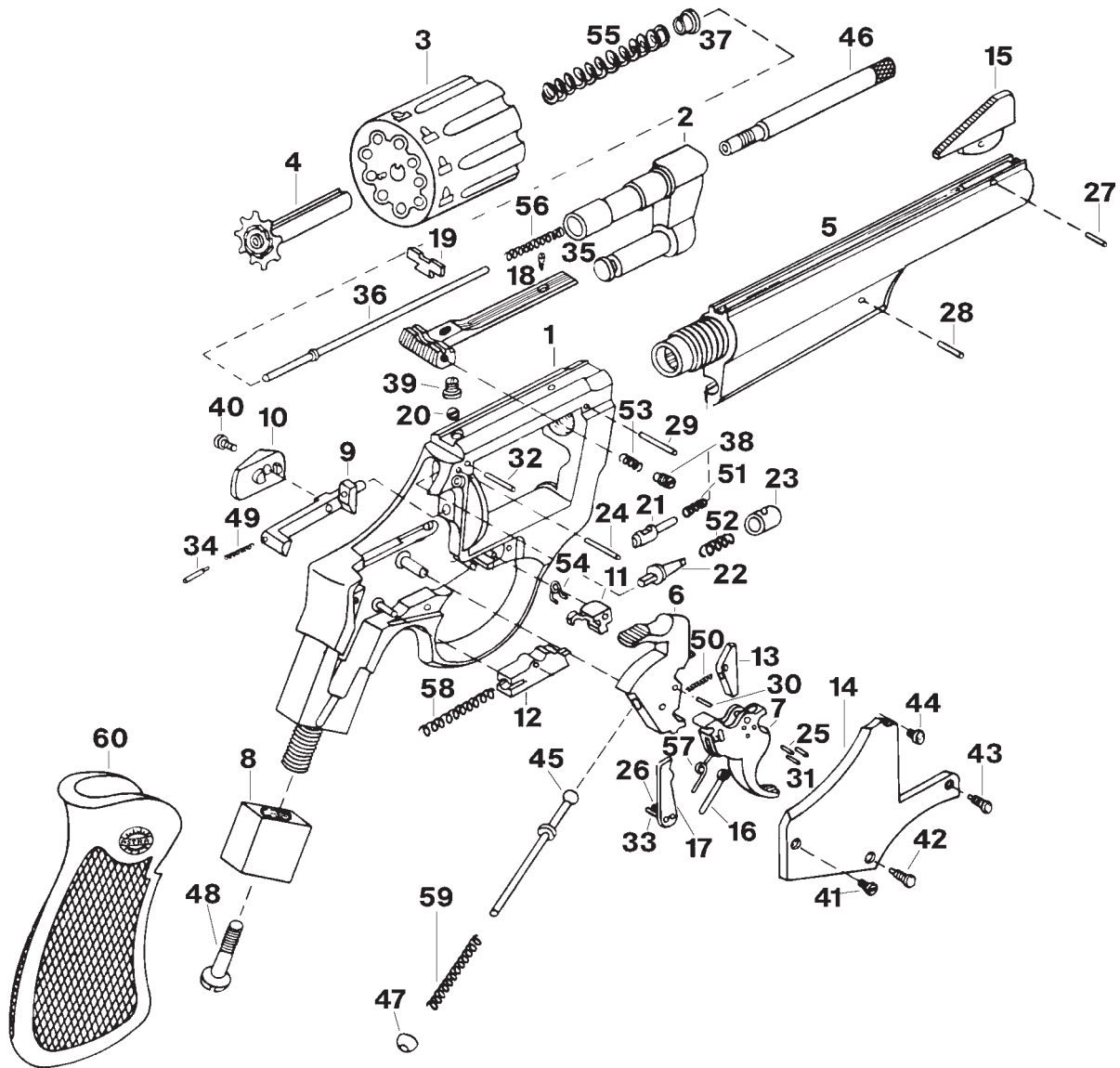


1 Bolt Assembly	23 Pan Head Screw	45 Spring
2 Extractor	24 Elevation Screw	46 Safety-Lever
3 Cartridge Retainer	25 Click Spring	47 Catch Lever
4 Spring Clamp	26 Retaining Collar	48 Release Latch
5 Bolt Head	27 Screw Socket	49 Trigger
6 Firing Pin	28 Compression Spring	50 Adjusting Screw
7 Striker Pin	29 Rear Sight Base	51 Set-Screw
8 Striker Spring	30 Ejector	52 Shoulder Screw
9 Catch Bolt	31 Bolt Guide	53 Bolt Release Lever
10 Catch Bolt Spring	32 Receiver	54 Magazine Guide
11 Bolt with Handle	33 Cartridge Guide	55 Distance Ring
12 Guide Bolt	34 Two-Stage Trigger Assembly	56 Magazine Retainer
13 Cocking Piece	35 Hexagon Threaded Bolt	57 Nut
14 Cylindrical Pin	36 Toothed Lock Washer	58 Guide Tongue
15 Front Sight Hood	37 Trigger Housing	59 Spring Washer
16 Countersunk Head Screw	38 Trigger Spring	60 Sleeve
17 Safety Plug	39 Cam Lever	61 Trigger Guard
18 Front Sight	40 Release Plunger	62 Stock with Partial Fittings
19 Front Sight Base	41 Catch Link	63 10-Shot Magazine
20 Barrel	42 Torsional Spring	64 5-Shot Magazine
21 Rear Sight Flap	43 Pivot	
22 Rear Sight Blade	44 Washer	

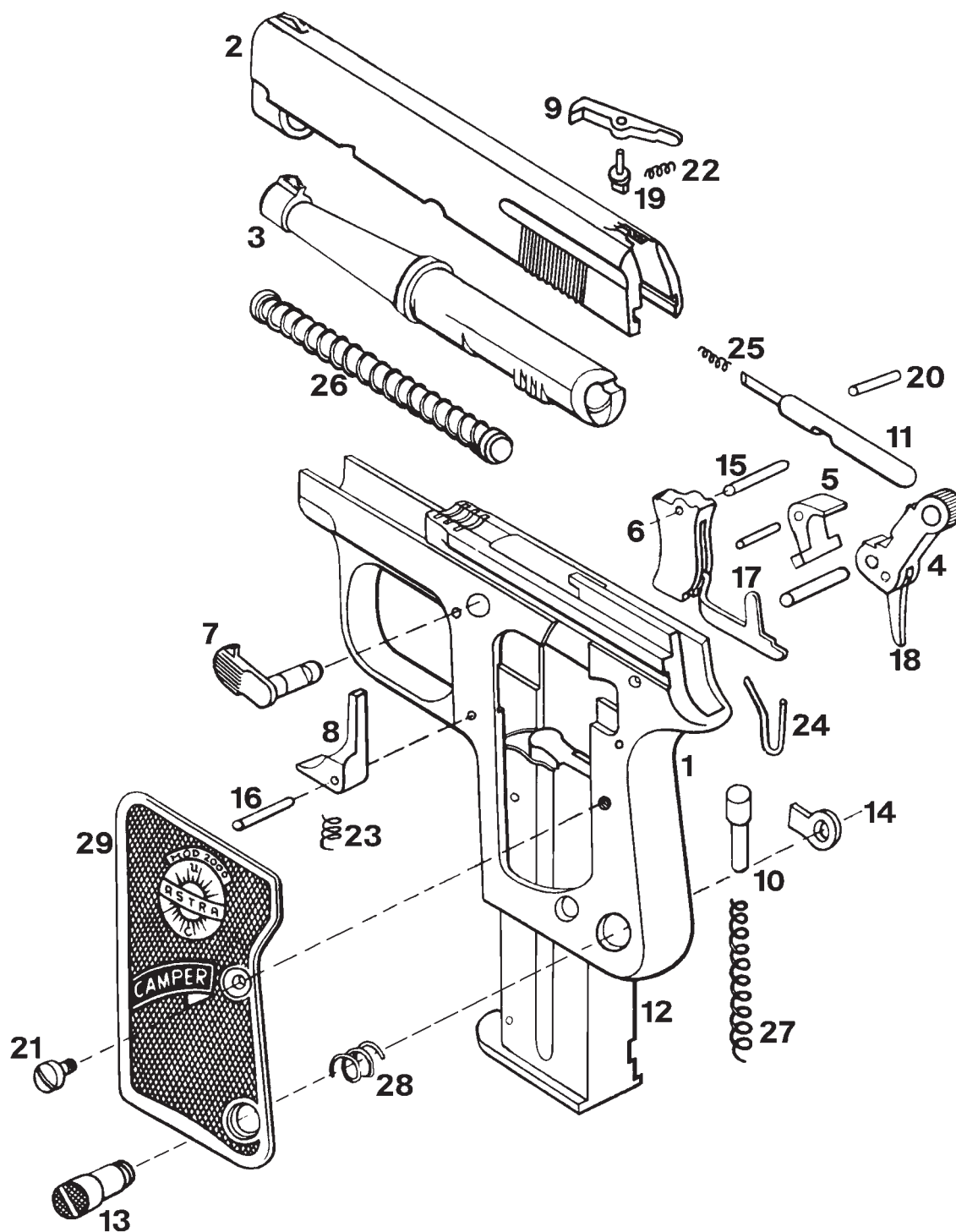


1	Slide	20	Ejector Spring	38	Recoil Spring Plug
2	Front Sight	21	Ejector	39	Recoil Spring
3	Extractor	22	Hammer	40	Barrel Bushing
4	Extractor Plunger	23	Grip Screw Bushings	41	Front Sight Pin
5	Extractor Spring	24	Grips	42	Rear Sight Pin
6	Safety Plunger	25	Grip Screws	43	Firing Pin Lock, Left
7	Rear Sight Elevation Spring	26	Hammer Strut	44	Barrel
8	Rear Sight, Fixed	27	Mainspring Cap	45	Barrel Link
9	Rear Sight Elevation Screw	28	Mainspring	46	Barrel Pin
10	Rear Sight, Adjustable	29	Mainspring Housing	47	Frame
11	Rear Sight Blade	30	Backstrap	48	Slide Stop
12	Rear Sight Windage Spring	31	Mainspring Cap Pin	49	Magazine Catch
13	Rear Sight Windage Screw	32	Sear Spring	50	Magazine Spring
14	Firing Pin Lock, Right	33	Magazine	51	Magazine Catch Guide
15	Firing Pin Lock Screw	34	Magazine Spring	52	Hammer Pin
16	Firing Pin Spring	35	Magazine Follower	53	Sear Pin
17	Firing Pin	36	Recoil Spring Guide Rod	54	Mainspring Housing Pin
18	Disconnecter	37	Recoil Spring Clip	55	Trigger
19	Sear			56	Hammer Strut Pin

Cadix Revolver

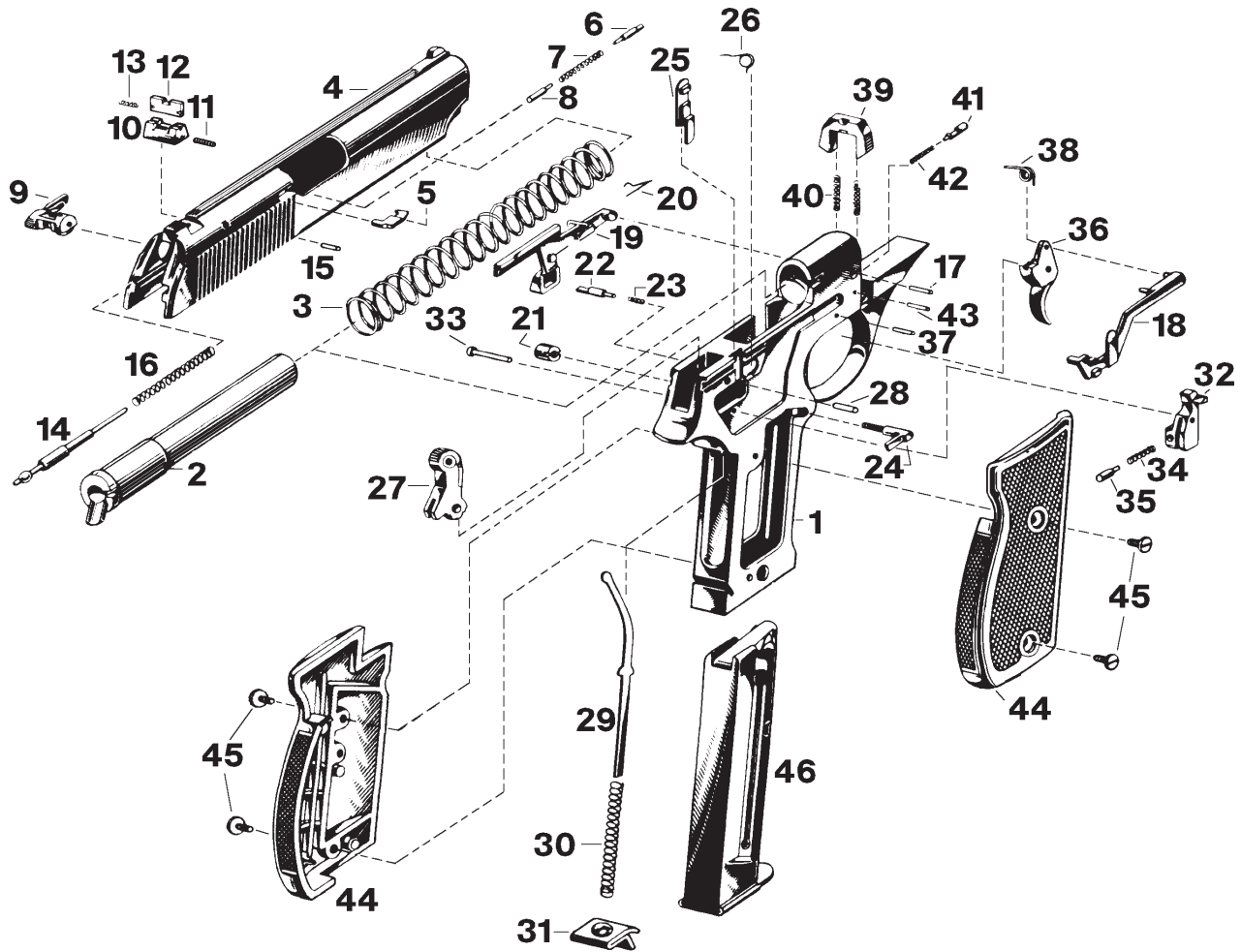


1	Frame	21	Locking Bolt	41	Flat Head Sideplate Screw
2	Crane	22	Firing Pin	42	Rear Sideplate Screw
3	Cylinder	23	Firing Pin Bushing	43	Front Sideplate Screw
4	Extractor	24	Firing Pin Retaining Pin	44	Top Sideplate Screw
5	Barrel	25	Lever Spring Pin	45	Hammer Strut
6	Hammer	26	Lever Spring Collar Pin	46	Extractor Rod
7	Trigger	27	Front Sight Pin (Not for 2")	47	Mainspring Cap
8	Grip Adjusting Block (Not for 2")	28	Locking Bolt Pin	48	Grip Adjusting Screw (Not for 2")
9	Bolt	29	Barrel Pin	49	Bolt Spring
10	Thumb-Piece	30	Sear Pin	50	Sear Spring
11	Cylinder Stop	31	Hand Torsion Spring Pin	51	Locking Bolt Spring
12	Rebound Slide	32	Firing Pin Bushing Retaining Pin	52	Firing Pin Spring
13	Sear	33	Cylinder Lever Pin	53	Sight Slide Spring (Not for 2")
14	Slide Plate	34	Bolt Plunger	54	Cylinder Stop Spring
15	Front Sight (Not for 2")	35	Sight Leaf Screw (Not for 2")	55	Extractor Spring
16	Trigger Lever	36	Center Pin	56	Center Pin Spring
17	Hand	37	Extractor Rod Collar	57	Hand Torsion Spring
18	Rear Sight Leaf (Not for 2")	38	Windage Screw (Not for 2")	58	Rebound Slide Spring
19	Sight Slide (Not for 2")	39	Elevation Screw (Not for 2")	59	Mainspring
20	Elevating Stud (Not for 2")	40	Thumb-Piece Screw	60	Grip

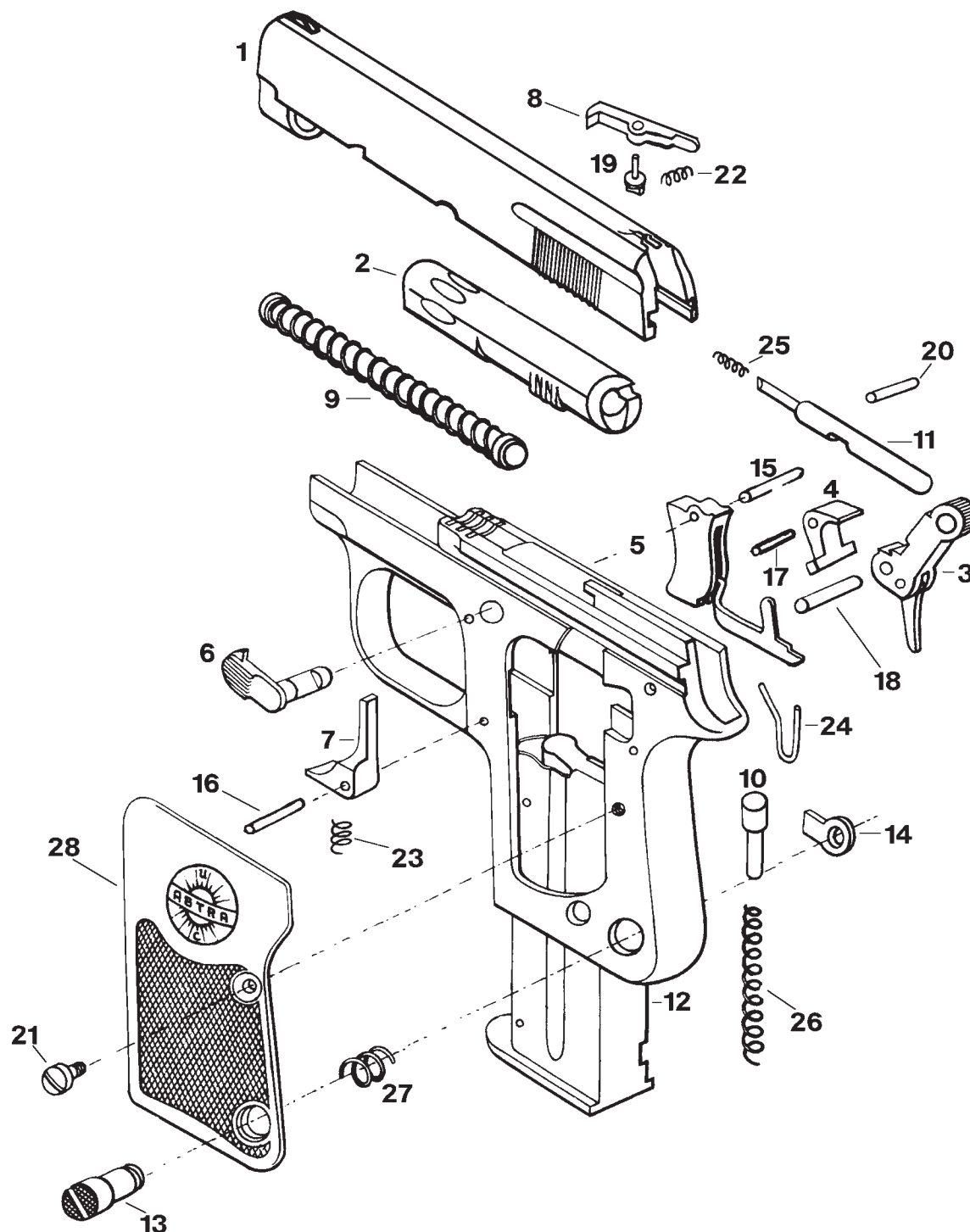


1	Frame	11	Firing Pin	21	Grip Screw
2	Slide	12	Magazine	22	Extractor Spring
3	Barrel	13	Magazine Catch Button	23	Magazine Safety Spring
4	Hammer with Strut and Pin	14	Magazine Catch	24	Sear Spring
5	Sear	15	Trigger Pin	25	Firing Pin Spring
6	Trigger with Disconnecter	16	Magazine Safety Pin	26	Recoil Spring Assembly
7	Thumb Safety	17	Sear Pin	27	Hammer Spring
8	Magazine Safety	18	Hammer Pin	28	Magazine Catch Spring
9	Extractor	19	Extractor Pin	29	Grips
10	Hammer Spring Guide	20	Firing Pin Retaining Pin		

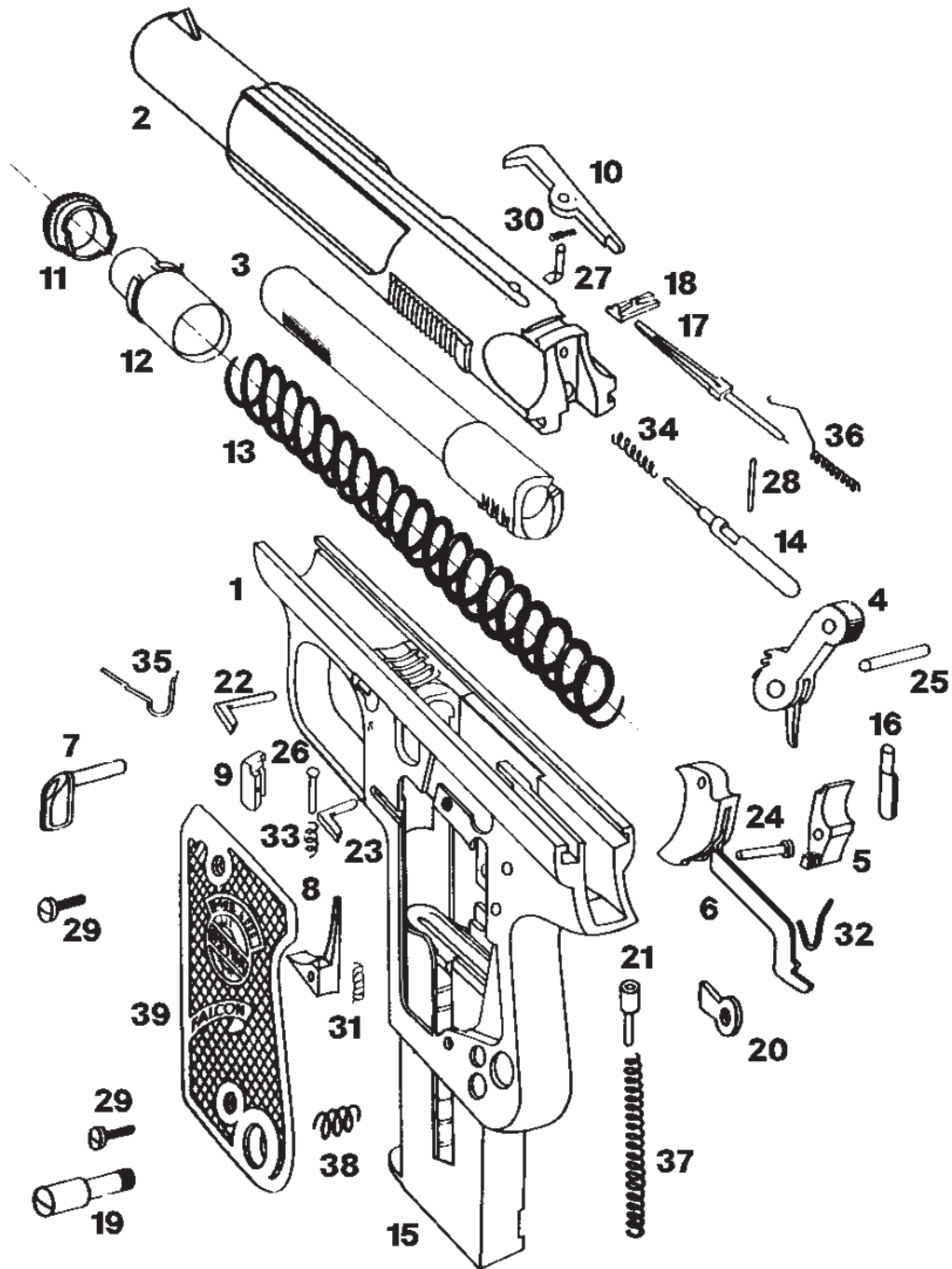
Constable Auto



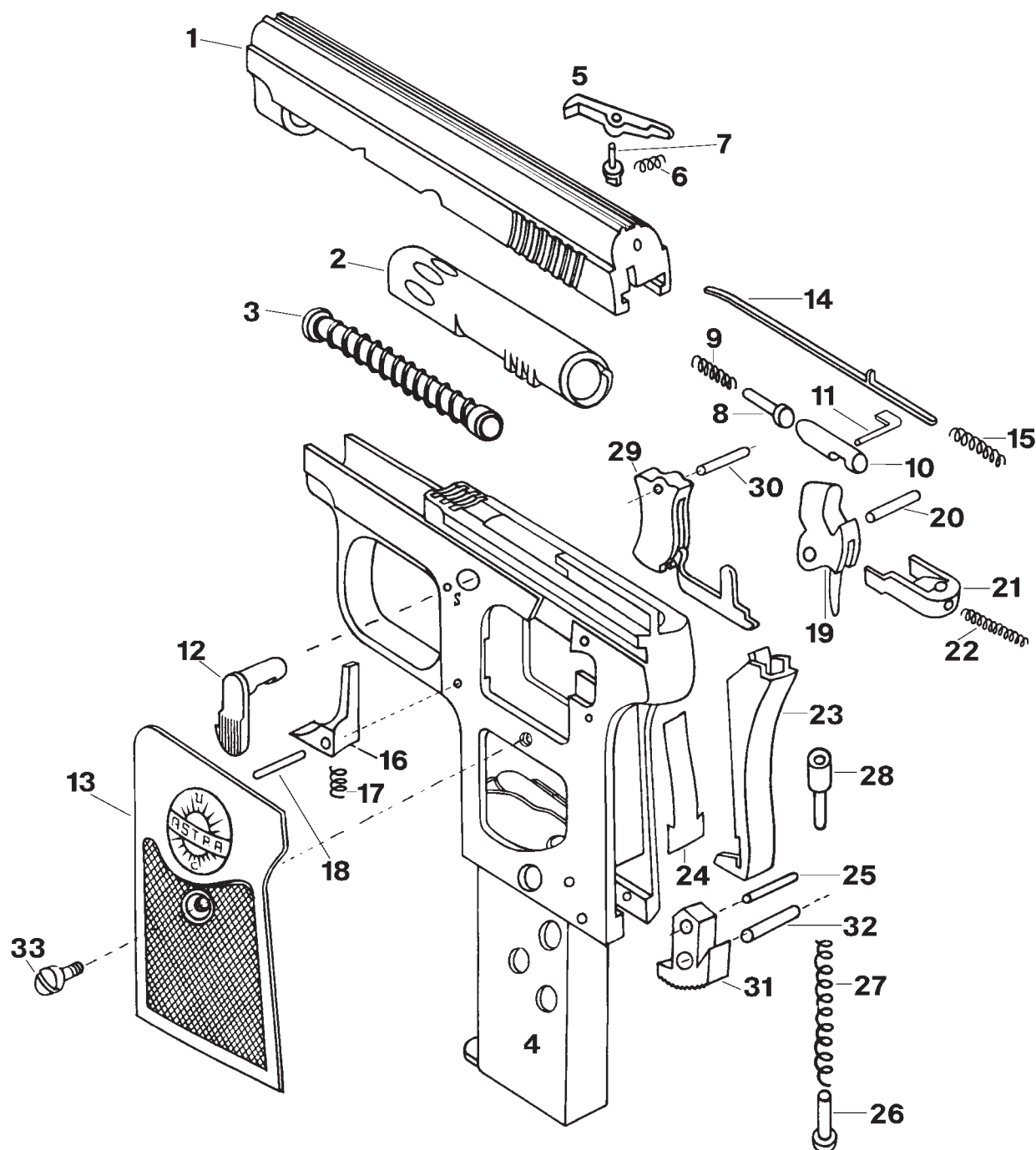
1	Frame	24	Magazine Catch
2	Barrel	25	Disconnecter
3	Recoil Spring	26	Disconnecter Spring
4	Slide	27	Hammer
5	Extractor	28	Hammer Pin
6	Extractor Pin	29	Mainspring Guide
7	Extractor Spring	30	Mainspring
8	Safety Detent	31	Mainspring Retainer
9	Thumb Safety	32	Sear
10	Rear Sight Base, Adjustable	33	Sear Pin
11	Rear Sight Windage Screw	34	Sear Spring
12	Rear Sight Leaf	35	Sear Plunger
13	Rear Sight Windage Spring	36	Trigger
14	Firing Pin	37	Trigger Pin
15	Firing Pin Retainer	38	Trigger Spring
16	Firing Pin Spring	39	Disassembly Latch
17	Barrel Retainer Pin	40	Disassembly Latch Spring
18	Trigger Bar	41	Disassembly Latch Plunger
19	Ejector Slide Stop	42	Disassembly Latch Plunger Spring
20	Ejector Slide Stop Spring	43	Disassembly Latch Pin
21	Magazine Button	44	Grip
22	Magazine Catch Plunger	45	Grip Screw
23	Magazine Catch Spring	46	Magazine



- | | | | | | |
|----|---------------------------|----|--------------------------|----|------------------------|
| 1 | Slide | 11 | Firing Pin | 21 | Grip Screw |
| 2 | Barrel | 12 | Magazine | 22 | Extractor Spring |
| 3 | Hammer with Strut and Pin | 13 | Magazine Catch Button | 23 | Magazine Safety Spring |
| 4 | Sear | 14 | Magazine Catch | 24 | Sear Spring |
| 5 | Trigger with Disconnect | 15 | Trigger Pin | 25 | Firing Pin Spring |
| 6 | Thumb Safety | 16 | Magazine Safety Pin | 26 | Hammer Spring |
| 7 | Magazine Safety | 17 | Sear Pin | 27 | Magazine Catch Spring |
| 8 | Extractor | 18 | Hammer Pin | 28 | Grips |
| 9 | Recoil Spring Assembly | 19 | Extractor Pin | | |
| 10 | Hammer Spring Guide | 20 | Firing Pin Retaining Pin | | |

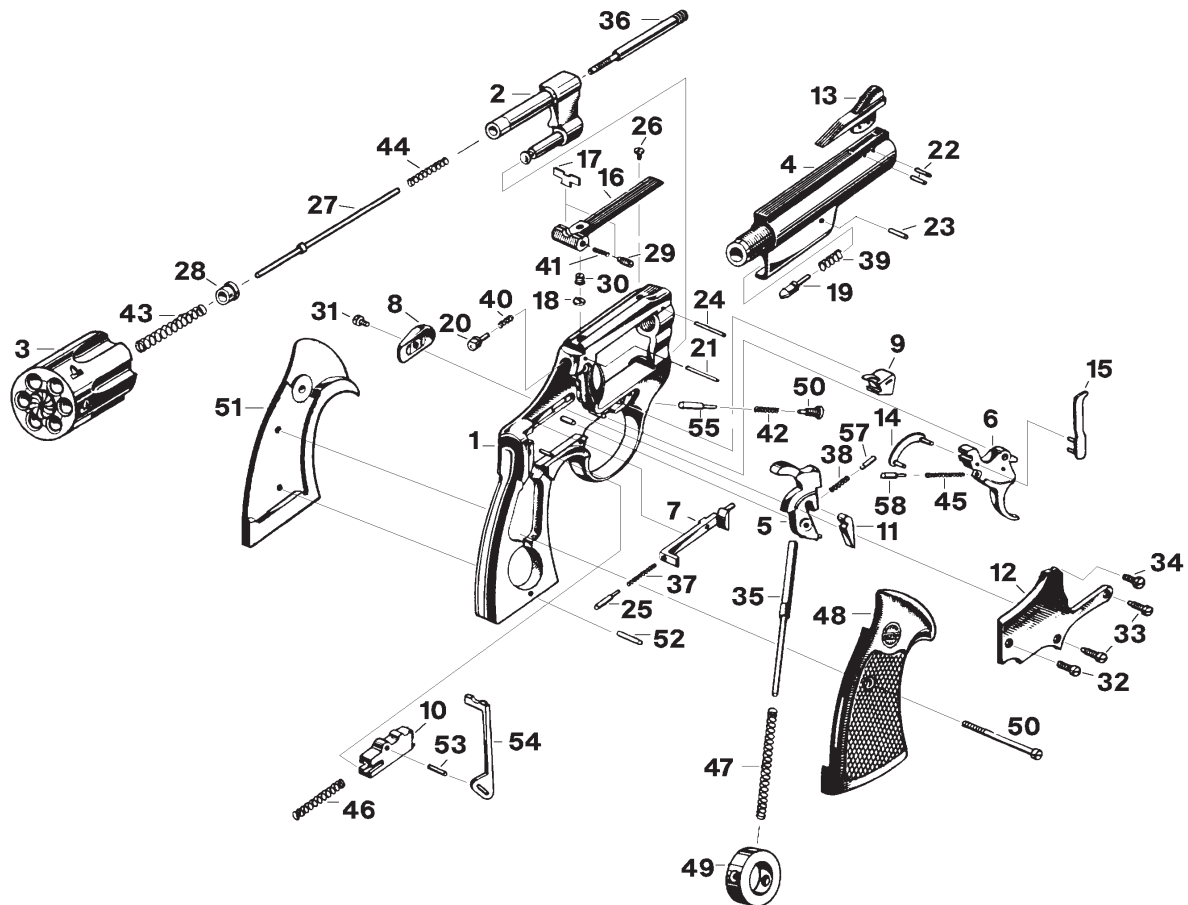
Falcon Auto


1	Frame	14	Firing Pin	27	Extractor Retaining Pin
2	Slide	15	Magazine	28	Loaded Chamber Retaining Pin
3	Barrel	16	Firing Pin Retainer	29	Grip Screws (4)
4	Hammer with Strut	17	Loaded Chamber Indicator	30	Extractor Spring
5	Sear	18	Rear Sight	31	Magazine Safety Spring
6	Trigger with Bar	19	Magazine Catch Button	32	Sear Spring
7	Safety-Lever	20	Magazine Catch	33	Safety Plunger Spring
8	Magazine Safety	21	Hammer Spring Plunger	34	Firing Pin Spring
9	Slide Latch	22	Trigger Pin	35	Slide Latch Spring
10	Extractor	23	Magazine Safety Pin	36	Loaded Chamber Indicator Spring
11	Barrel Bushing Lock	24	Sear Pin	37	Hammer Spring
12	Barrel Bushing	25	Hammer Pin	38	Magazine Catch Spring
13	Recoil Spring	26	Safety Plunger	39	Grip Panel

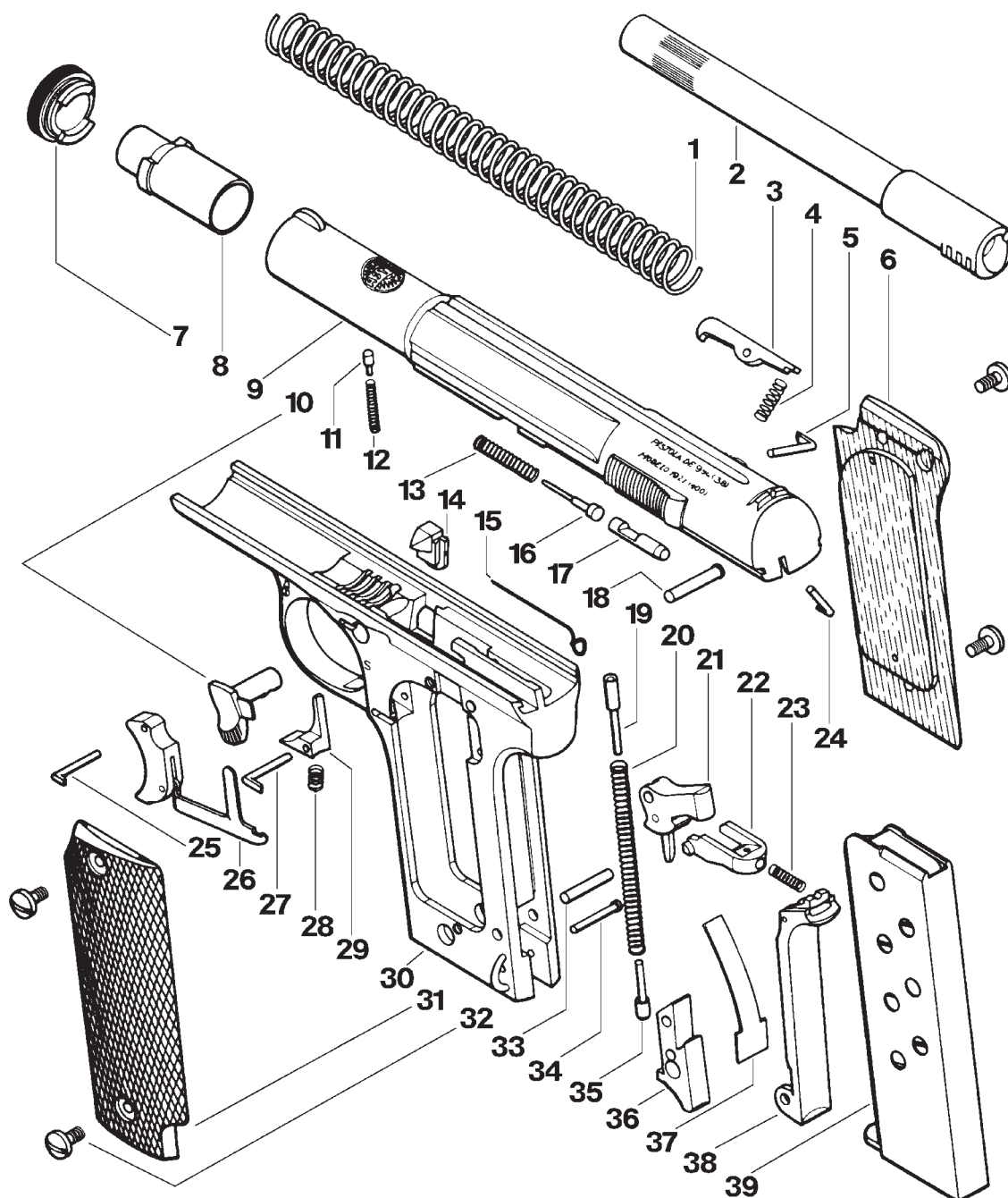


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|----|--------------------|----|------------------------|----|--|
| 1 | Slide | 12 | Thumb Safety | 23 | Grip Safety-Lever and Rod |
| 2 | Barrel | 13 | Grips | 24 | Grip Safety Spring |
| 3 | Recoil Spring | 14 | Signal Pin | 25 | Safety Catch Pin |
| 4 | Magazine | 15 | Signal Pin Spring | 26 | Hammer Spring Base |
| 5 | Extractor | 16 | Magazine Safety | 27 | Hammer Spring |
| 6 | Extractor Spring | 17 | Magazine Safety Spring | 28 | Hammer Spring Rod |
| 7 | Extractor Pin | 18 | Magazine Safety Pin | 29 | Trigger, Trigger Connecting Rod and Trigger Connecting Rod Pin |
| 8 | Pin, Firing Pin | 19 | Hammer and Hammer Rod | 30 | Trigger Pin |
| 9 | Firing Pin Spring | 20 | Hammer Pin | 31 | Magazine Catch |
| 10 | Firing Pin Rod | 21 | Hammer Release | 32 | Magazine Catch Pin |
| 11 | Firing Pin Rod Pin | 22 | Hammer Release Spring | 33 | Grip Plate Screw |

Model 357 AST Revolver

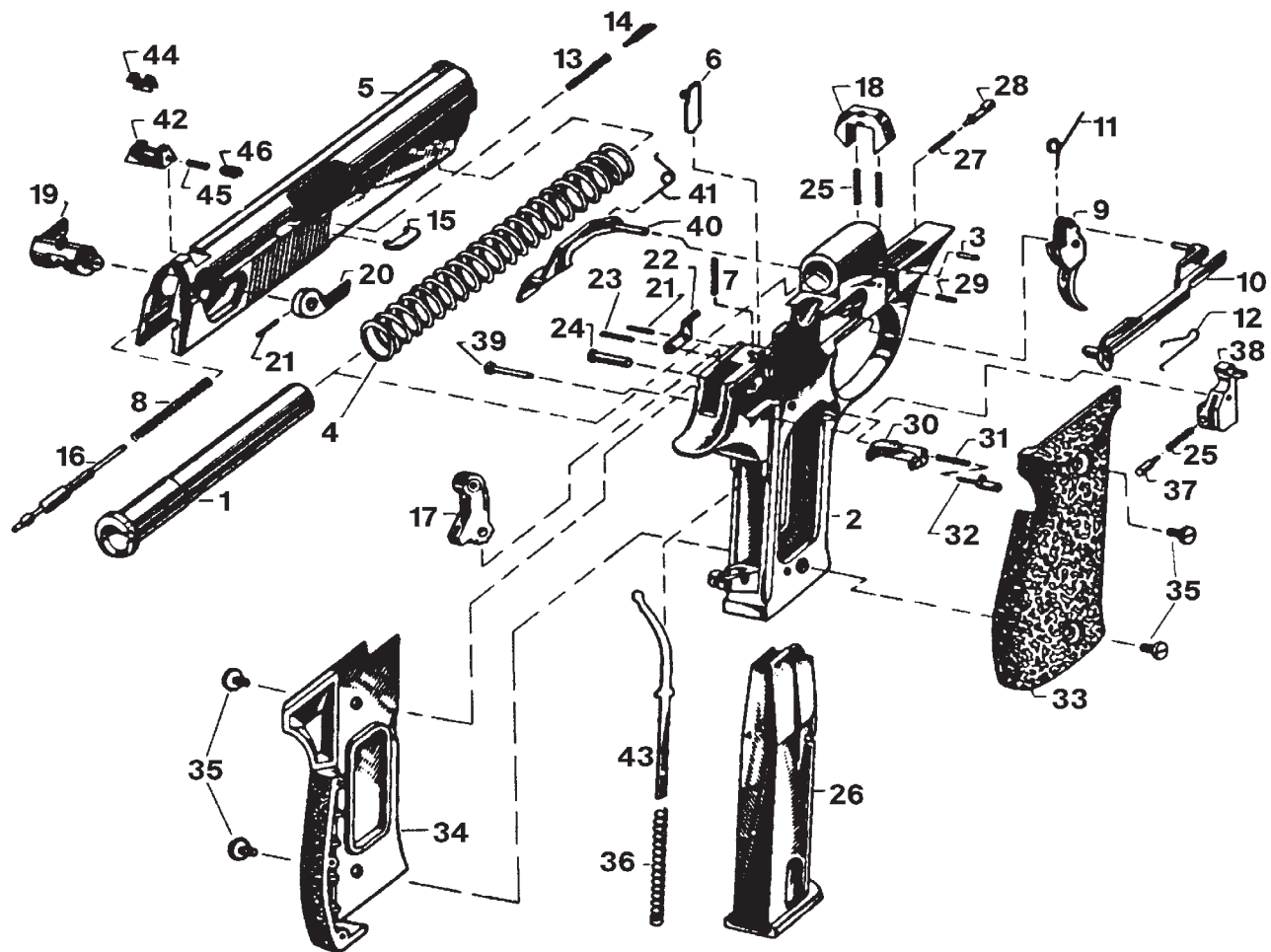


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|----|---|----|-----------------------------|
| 1 | Frame | 30 | Elevator Screw |
| 2 | Crane | 31 | Thumb-Piece Screw |
| 3 | Cylinder with Extractor and Pins | 32 | Flat Head Sideplate Screw |
| 4 | Barrel | 33 | Front Lower Sideplate Screw |
| 5 | Hammer | 34 | Top Sideplate Screw |
| 6 | Trigger | 35 | Hammer Strut |
| 7 | Bolt | 36 | Extractor Rod |
| 8 | Thumb-Piece | 37 | Bolt Spring |
| 9 | Cylinder Stop | 38 | Sear Spring |
| 10 | Rebound Slide | 39 | Locking Bolt Spring |
| 11 | Sear | 40 | Firing Pin Spring |
| 12 | Slideplate | 41 | Sight Slide Spring |
| 13 | Front Sight | 42 | Cylinder Stop Spring |
| 14 | Trigger Lever | 43 | Extractor Spring |
| 15 | Hand | 44 | Center Pin Spring |
| 16 | Rear Sight Leaf | 45 | Hand Torsion Spring |
| 17 | Sight Slide | 46 | Rebound Slide Spring |
| 18 | Screw Plate of Rear Sight Leaf Elevator | 47 | Hammer Spring |
| 19 | Locking Bolt | 48 | Right Grip |
| 20 | Firing Pin | 49 | Regulation Ring |
| 21 | Firing Pin Retaining Pin | 50 | Holder Grip Screw |
| 22 | Front Sight Pins | 51 | Left Grip |
| 23 | Locking Bolt Pin | 52 | Holder Grip Pin |
| 24 | Barrel Pin | 53 | Safety Pin |
| 25 | Bolt Plunger | 54 | Safety |
| 26 | Sight Leaf Screw | 55 | Cylinder Stop Plunger |
| 27 | Central Pin | 56 | Cylinder Stop Screw |
| 28 | Extractor Rod Collar | 57 | Sear Plunger |
| 29 | Windage Screw | 58 | Hand Plunger |

Model 400 Auto


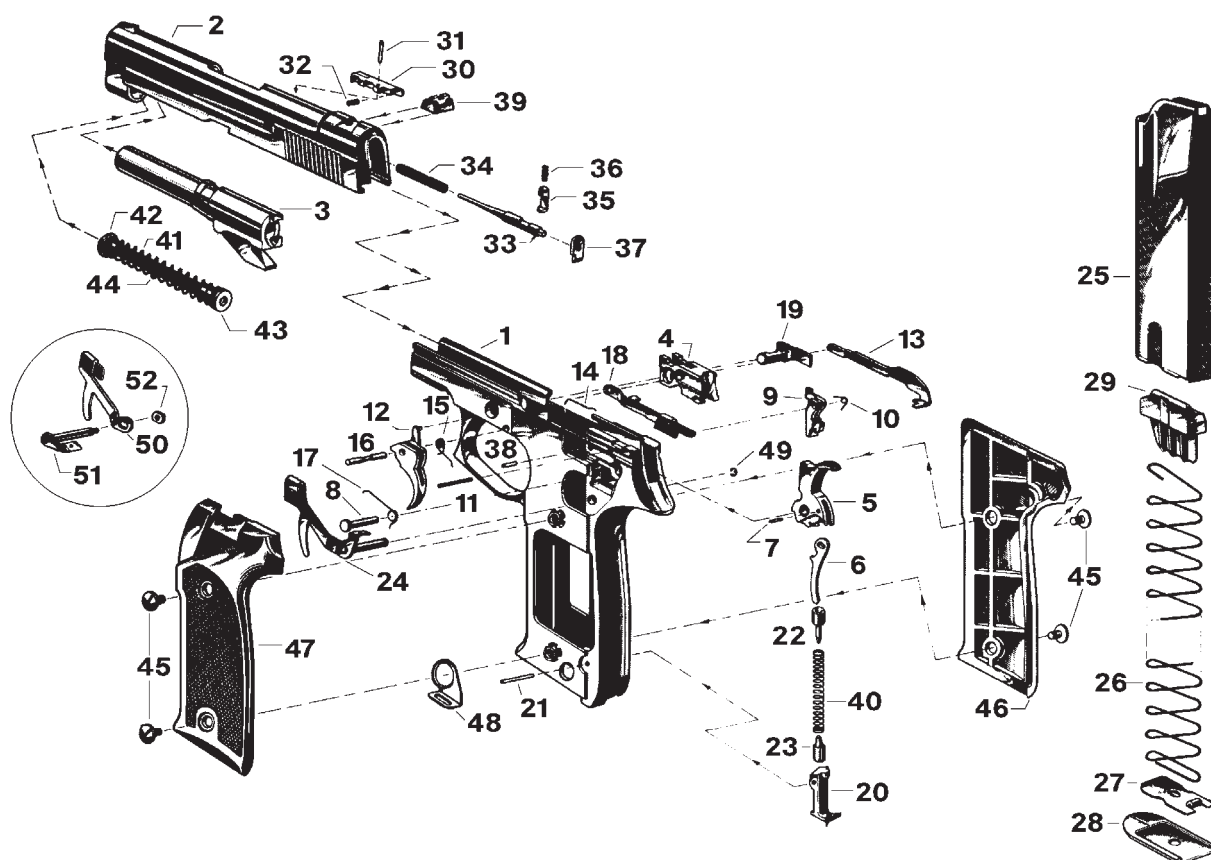
- | | | |
|---------------------------|----------------------------|---------------------------|
| 1 Recoil Spring | 14 Slide Stop | 27 Magazine Safety Pin |
| 2 Barrel | 15 Slide Stop Spring | 28 Magazine Safety Spring |
| 3 Extractor | 16 Firing Pin | 29 Magazine Safety |
| 4 Extractor Spring | 17 Firing Pin Extension | 30 Frame |
| 5 Firing Pin Retainer Pin | 18 Hammer Pin | 31 Left Grip |
| 6 Right Grip | 19 Hammer Plunger | 32 Grip Screws (4) |
| 7 Barrel Bushing Lock | 20 Hammer Spring | 33 Grip Safety Pin |
| 8 Barrel Bushing | 21 Hammer and Strut | 34 Magazine Catch Stop |
| 9 Slide | 22 Sear | 35 Magazine Catch Plunger |
| 10 Safety Catch | 23 Sear Spring | 36 Magazine Catch |
| 11 Safety Detent | 24 Extractor Pin | 37 Grip Safety Spring |
| 12 Safety Spring | 25 Trigger Pin | 38 Grip Safety |
| 13 Firing Pin Spring | 26 Trigger and Trigger Bar | 39 Magazine |

Model A-60 DA Auto



- | | | | |
|----|--|----|--------------------------------------|
| 1 | Barrel | 24 | Hammer Pin |
| 2 | Frame | 25 | Sear Spring and Takedown Yoke Spring |
| 3 | Barrel Pin | 26 | Magazine Complete |
| 4 | Recoil Spring | 27 | Takedown Plunger Spring |
| 5 | Slide | 28 | Takedown Plunger |
| 6 | Disconnecter | 29 | Takedown Plunger Pin |
| 7 | Disconnecter Spring | 30 | Magazine Catch |
| 8 | Firing Pin Spring | 31 | Magazine Catch Spring |
| 9 | Trigger | 32 | Magazine Catch Retainer |
| 10 | Sear Bar | 33 | Right Grip |
| 11 | Trigger Spring | 34 | Left Grip |
| 12 | Sear Bar Spring | 35 | Grip Screws |
| 13 | Extractor Spring | 36 | Mainspring |
| 14 | Extractor Retainer | 37 | Sear Plunger |
| 15 | Extractor | 38 | Sear |
| 16 | Firing Pin | 39 | Sear Pin |
| 17 | Hammer | 40 | Slide Retainer |
| 18 | Takedown Yoke | 41 | Slide Retainer Spring |
| 19 | Thumb Safety | 42 | Rear Sight |
| 20 | Right Thumb Safety | 43 | Hammer Strut |
| 21 | Thumb Safety Pin and Front Ejector Pin | 44 | Sight Slide |
| 22 | Ejector | 45 | Sight Slide Spring |
| 23 | Ejector Rear Pin | 46 | Windage Screw |

Model A-80 DA Auto

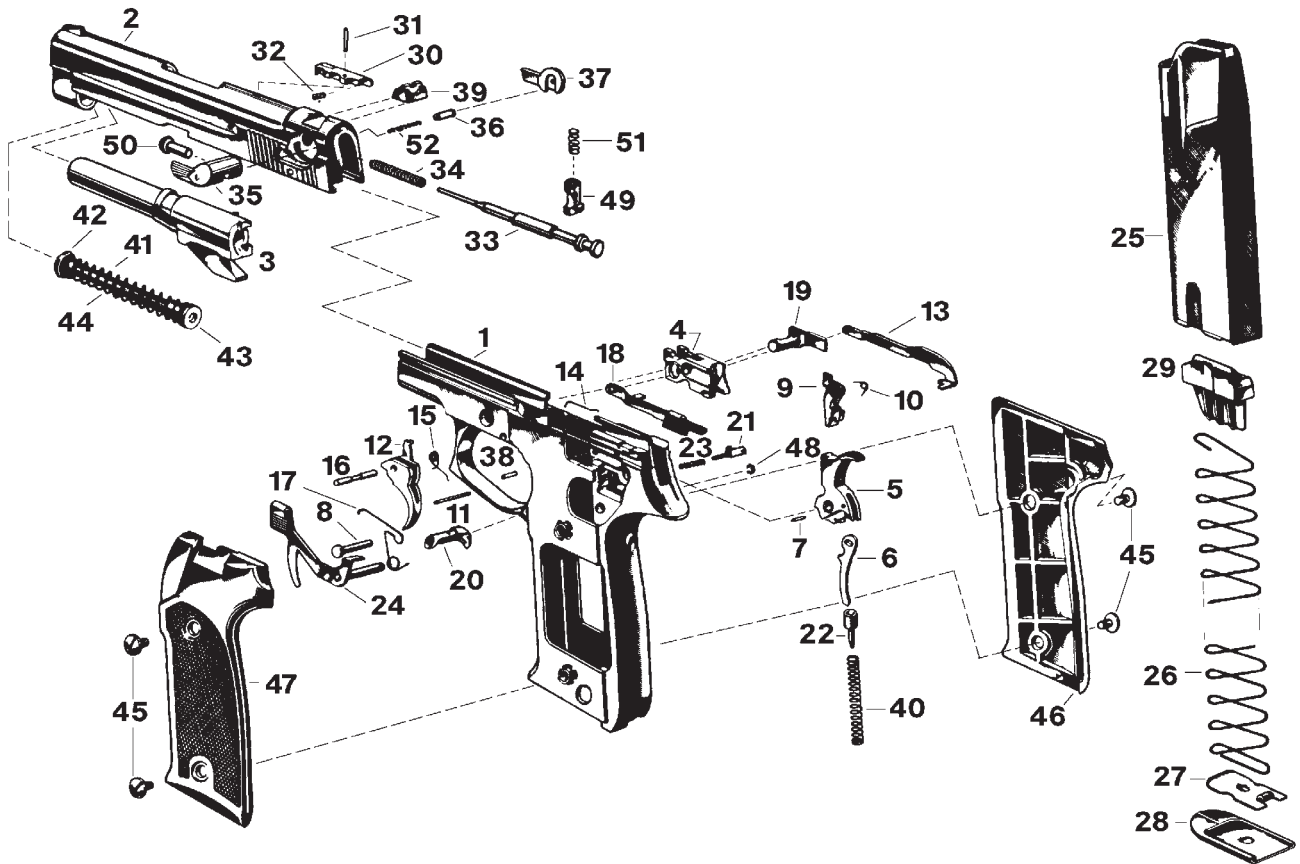


1	Frame	30	Extractor-Loaded Chamber Indicator
2	Slide	31	Extractor Pin
3	Barrel	32	Extractor Spring
4	Barrel Stop	33	Firing Pin
5	Hammer	34	Firing Pin Spring
6	Hammer Strut	35	Firing Pin Block
7	Hammer Strut Pin	36	Firing Pin Block Spring
8	Hammer Pin	37	Firing Pin Stop Plate
9	Sear	38	Sear Spring Stop Pin
10	Sear Spring	39	Rear Sight
11	Sear Pin	40	Hammer Spring
12	Trigger	41	Recoil Spring
13	Sear Bar	42	Recoil Spring Washer
14	Sear Bar Spring	43	Guide Nut
15	Trigger Spring	44	Recoil Spring Guide
16	Trigger Pin	45	Grip Screw
17	Slide Retainer and Hammer-Lowering Lever Spring	46	Right Grip
18	Slide Retainer	47	Left Grip
19	Takedown Latch	48	Lanyard Loop
20	Magazine Catch	49	Lever Snap Ring
21	Magazine Catch Pin	50	Hammer-Lowering Lever (Left-Handed)
22	Hammer Spring Upper Guide	51	Hammer-Lowering Lever Arm (Left-Handed)
23	Hammer Spring Lower Guide	52	Hammer-Lowering Lever Nut (Left-Handed)
24	Hammer-Lowering Lever		
25	Magazine		
26	Magazine Spring		
27	Magazine Plate		
28	Magazine Floorplate		
29	Follower		

Parts Not Shown

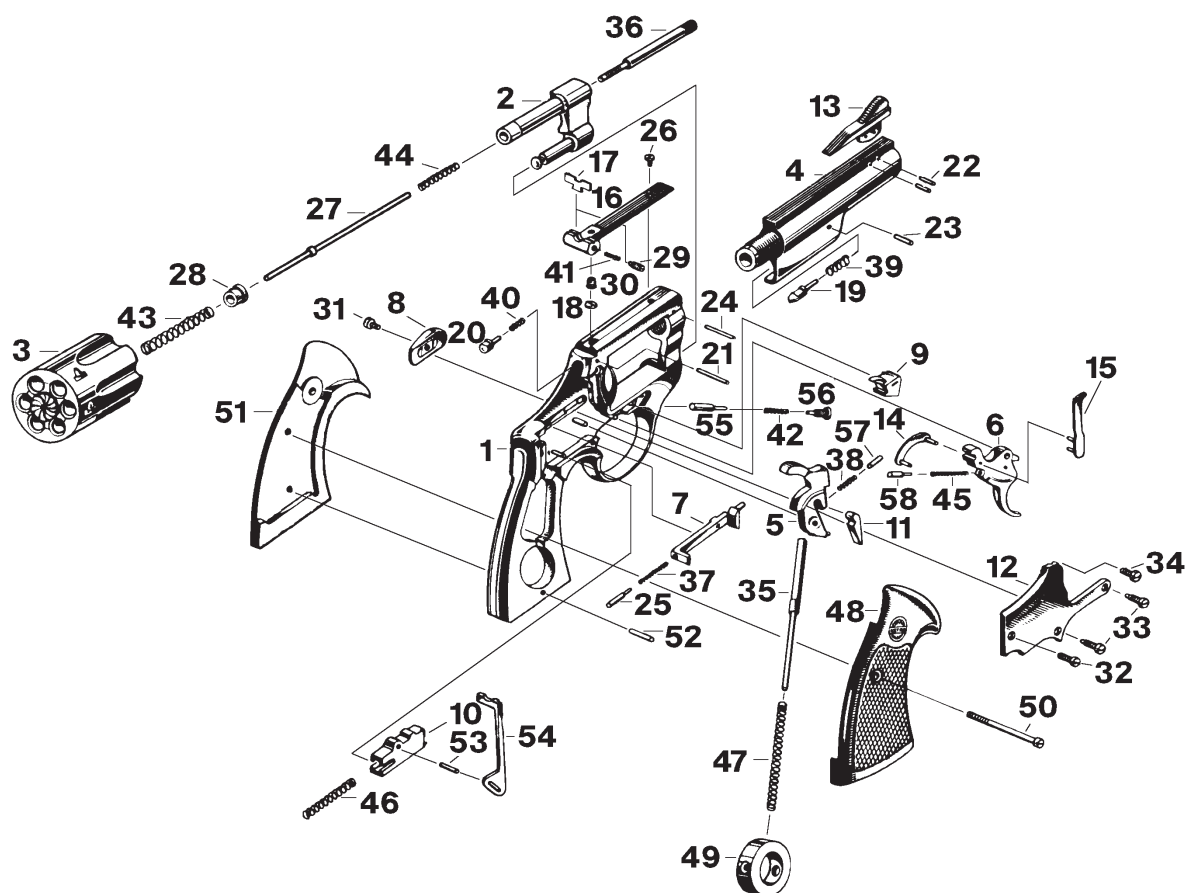
Lanyard Loop (Left-Handed)
 Right Grip (Left-Handed)
 Left Grip (Left-Handed)

Model A-90 DA Auto



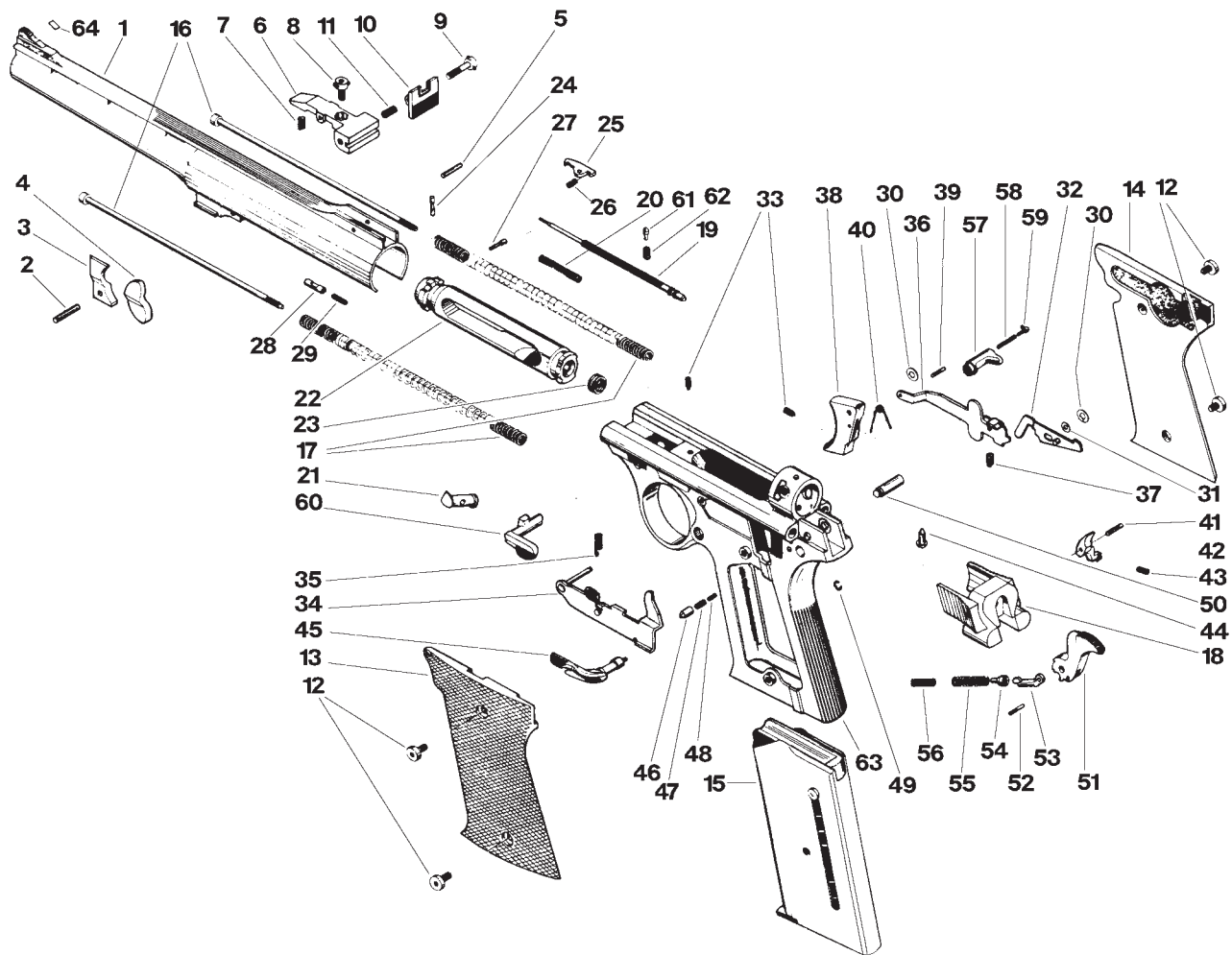
- | | | | |
|----|---|----|------------------------------------|
| 1 | Frame | 27 | Magazine Plate |
| 2 | Slide | 28 | Magazine Floorplate |
| 3 | Barrel | 29 | Follower |
| 4 | Barrel Stop | 30 | Extractor-Loaded Chamber Indicator |
| 5 | Hammer | 31 | Extractor Pin |
| 6 | Hammer Strut | 32 | Extractor Spring |
| 7 | Hammer Strut Pin | 33 | Firing Pin |
| 8 | Hammer Pin | 34 | Firing Pin Spring |
| 9 | Sear | 35 | Manual Safety |
| 10 | Sear Spring | 36 | Manual Safety Bolt |
| 11 | Sear Pin | 37 | Manual Safety Retainer Arm |
| 12 | Trigger | 38 | Sear Spring Stop Pin |
| 13 | Sear Bar | 39 | Rear Sight |
| 14 | Sear Bar Spring | 40 | Hammer Spring |
| 15 | Trigger Spring | 41 | Recoil Spring |
| 16 | Trigger Pin | 42 | Recoil Spring Washer |
| 17 | Slide Retainer and Hammer Lowering Lever Spring | 43 | Guide Nut |
| 18 | Slide Retainer | 44 | Recoil Spring Guide |
| 19 | Takedown Latch | 45 | Grip Screws |
| 20 | Magazine Catch | 46 | Right Grip |
| 21 | Magazine Catch Retainer | 47 | Left Grip |
| 22 | Hammer Spring Upper Guide | 48 | Lever Snap Ring |
| 23 | Magazine Catch Spring | 49 | Firing Pin Block |
| 24 | Hammer Lowering Lever | 50 | Back Firing Pin |
| 25 | Magazine | 51 | Firing Pin Block Spring |
| 26 | Magazine Spring | 52 | Manual Safety Bolt Spring |

Model 41, 44 and 45 Revolver



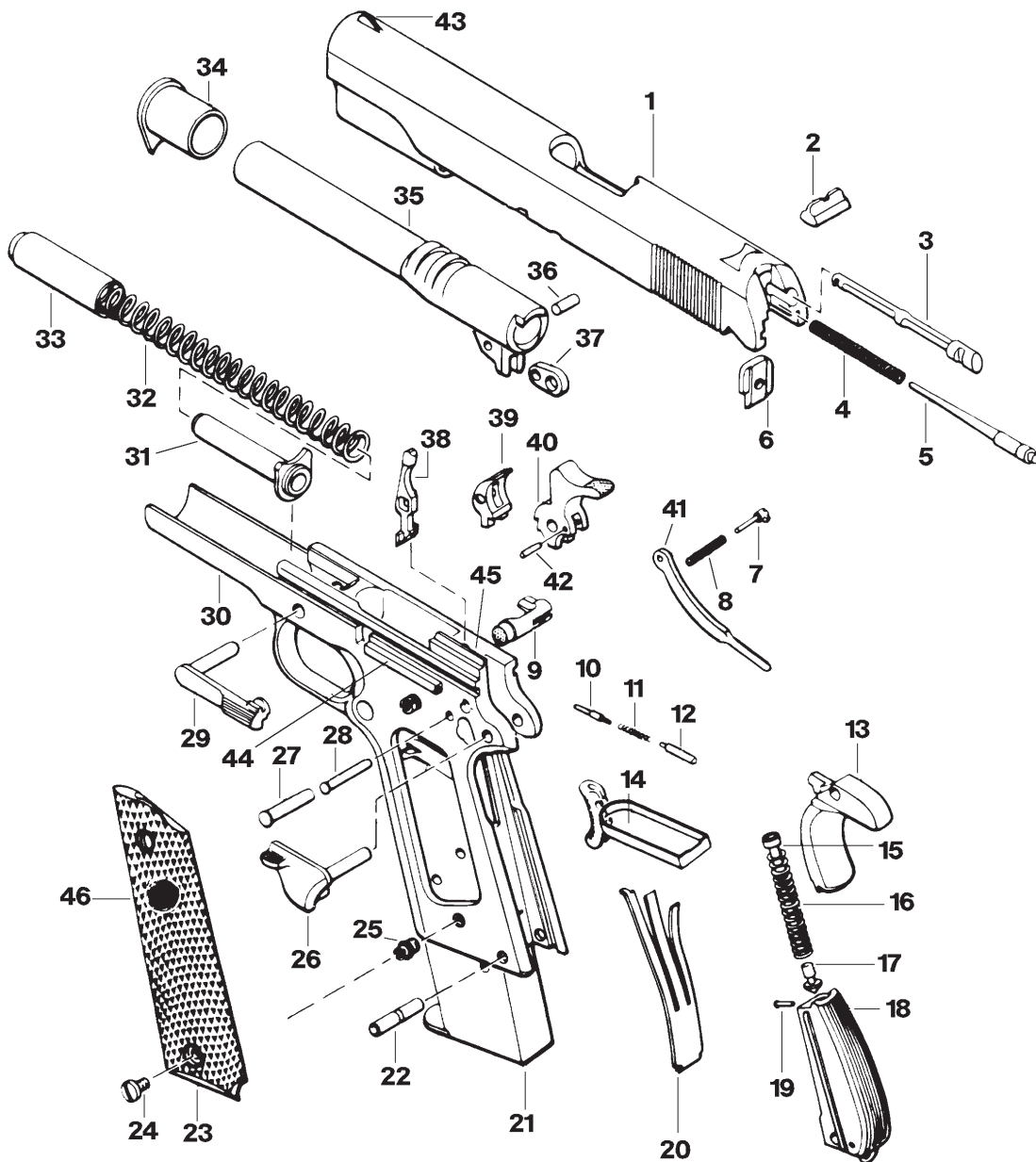
- | | | | |
|----|---|----|-----------------------------|
| 1 | Frame | 30 | Elevator Screw |
| 2 | Crane | 31 | Thumb-Piece Screw |
| 3 | Cylinder with Extractor and Pins | 32 | Flat Head Sideplate Screw |
| 4 | Barrel | 33 | Front Lower Sideplate Screw |
| 5 | Hammer | 34 | Top Sideplate Screw |
| 6 | Trigger | 35 | Hammer Strut |
| 7 | Bolt | 36 | Extractor Rod |
| 8 | Thumb-Piece | 37 | Bolt Spring |
| 9 | Cylinder Stop | 38 | Sear Spring |
| 10 | Rebound Slide | 39 | Locking Bolt Spring |
| 11 | Sear | 40 | Firing Pin Spring |
| 12 | Slide Plate | 41 | Sight Slide Spring |
| 13 | Front Sight | 42 | Cylinder Stop Spring |
| 14 | Trigger Lever | 43 | Extractor Spring |
| 15 | Hand | 44 | Center Pin Spring |
| 16 | Rear Sight Leaf | 45 | Hand Torsion Spring |
| 17 | Sight Slide | 46 | Rebound Slide Spring |
| 18 | Screw Plate of Rear Sight Leaf Elevator | 47 | Hammer Spring |
| 19 | Locking Bolt | 48 | Right Grip |
| 20 | Firing Pin | 49 | Regulation Ring |
| 21 | Firing Pin Retaining Pin | 50 | Holder Grip Screw |
| 22 | Front Sight Pin | 51 | Left Grip |
| 23 | Locking Bolt Pin | 52 | Holder Grip Pin |
| 24 | Barrel Pin | 53 | Safety Pin |
| 25 | Bolt Plunger | 54 | Safety |
| 26 | Sight Leaf Screw | 55 | Cylinder Stop Plunger |
| 27 | Central Pin | 56 | Cylinder Stop Screw |
| 28 | Extractor Rod Collar | 57 | Sear Plunger |
| 29 | Windage Screw | 58 | Hand Plunger |

Model 180 Auto



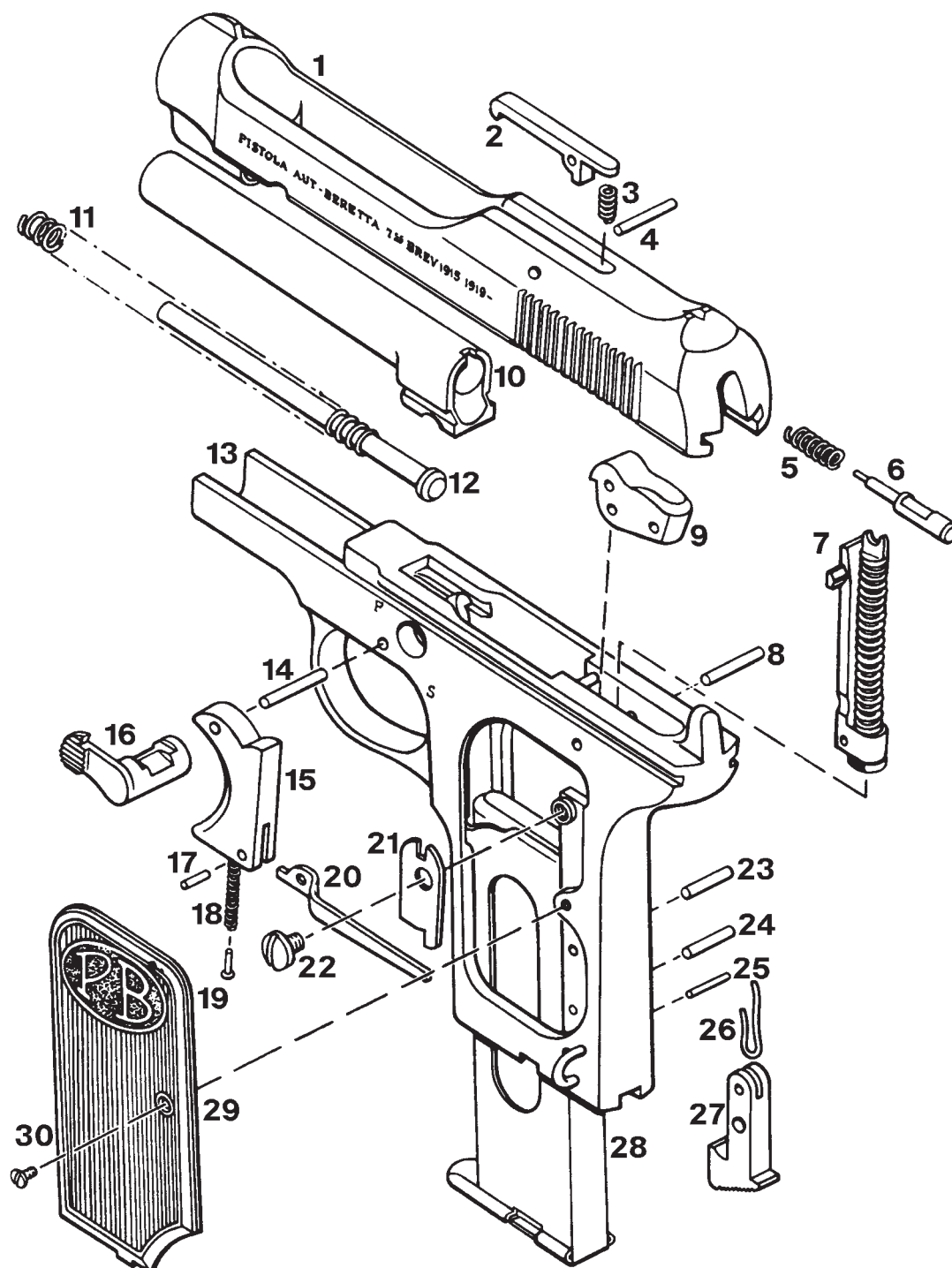
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|----|-------------------------------------|----|--------------------------|----|------------------------------------|
| 1 | Barrel and Extension Assembly | 21 | Bolt Rotation Pin | 43 | Sear Spring |
| 2 | Accelerator Block Pin | 22 | Bolt | 44 | Bolt Safety Tappet |
| 3 | Accelerator Block | 23 | Bolt Rotation Spring | 45 | Safety-Lever |
| 4 | Accelerator | 24 | Extractor Retaining Pin | 46 | Safety-Lever Detent Plunger |
| 5 | Rear Sight Pin | 25 | Extractor | 47 | Safety-Lever Detent Spring (Outer) |
| 6 | Rear Sight Platform | 26 | Extractor Spring | 48 | Safety-Lever Detent Spring (Inner) |
| 7 | Rear Sight Elevation Spring | 27 | Ejector Retaining Pin | 49 | Hammer Pin Retaining Ring |
| 8 | Elevation Adjustment Screw Assembly | 28 | Ejector | 50 | Hammer Pin |
| 9 | Windage Adjustment Screw Assembly | 29 | Ejector Spring | 51 | Hammer |
| 10 | Rear Sight Blade | 30 | Retaining Ring | 52 | Hammer Strut Pin |
| 11 | Rear Sight Windage Spring | 31 | Safety Plate Spacer | 53 | Hammer Strut |
| 12 | Grip Screw | 32 | Safety Plate | 54 | Hammer Strut Guide |
| 13 | Left Grip | 33 | Trigger Adjustment Screw | 55 | Hammer Spring (Outer) |
| 14 | Right Grip | 34 | Hold Open Assembly | 56 | Hammer Spring (Inner) |
| 15 | Magazine Assembly | 35 | Hold Open Spring | 57 | Magazine Latch |
| 16 | Recoil Rod | 36 | Trigger Bar | 58 | Magazine Latch Spring |
| 17 | Recoil Spring | 37 | Trigger Bar Spring | 59 | Magazine Latch Retainer |
| 18 | Cocking Piece | 38 | Trigger | 60 | Barrel Latch |
| 19 | Firing Pin | 39 | Trigger Bar Pin | 61 | Barrel Latch Detent Plunger |
| 20 | Firing Pin Spring | 40 | Trigger Spring | 62 | Barrel Latch Detent Spring |
| | | 41 | Sear Pin | 63 | Frame |
| | | 42 | Sear | 64 | Sight Insert Material |

Model 1911-A1 Auto



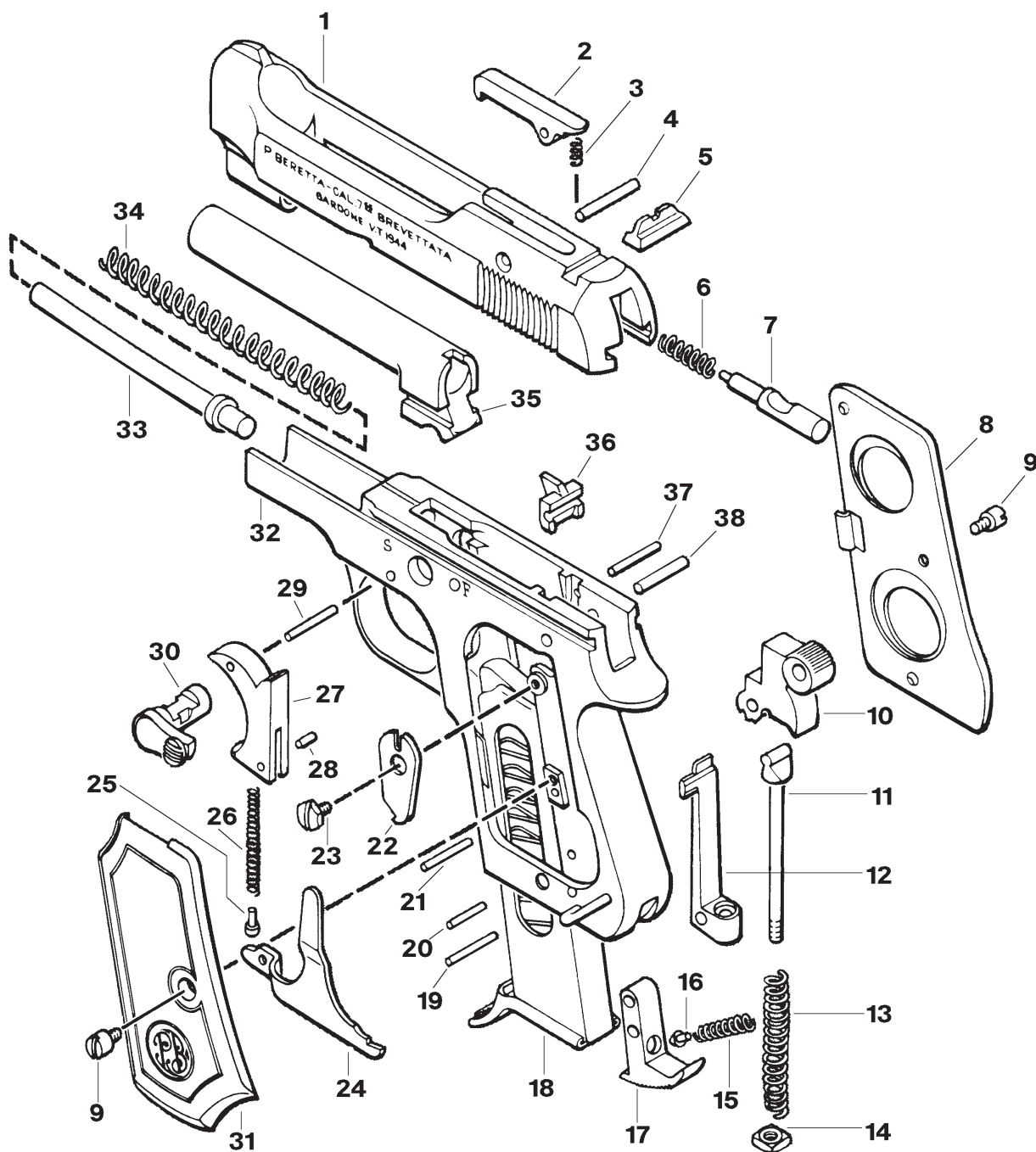
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|----|-----------------------|----|---------------------------|------------------------|------------------|
| 1 | Slide | 17 | Mainspring Housing | 33 | Plug |
| 2 | Rear Sight | 18 | Pin Retainer | 34 | Barrel Bushing |
| 3 | Extractor | 19 | Mainspring Housing | 35 | Barrel |
| 4 | Firing Pin Spring | 20 | Mainspring Cap Pin | 36 | Barrel Link Pin |
| 5 | Firing Pin | 21 | Sear Spring | 37 | Barrel Link |
| 6 | Firing Pin Stop Plate | 22 | Magazine | 38 | Disconnecter |
| 7 | Magazine Catch Lock | 23 | Mainspring Housing Pin | 39 | Sear |
| 8 | Magazine Catch Spring | 24 | Hand Grip with Medallion | 40 | Hammer |
| 9 | Magazine Catch | 25 | Grip Screw | 41 | Hammer Strut |
| 10 | Slide Stop Plunger | 26 | Stock Screw Bushing | 42 | Hammer Strut Pin |
| 11 | Plunger Spring | 27 | Safety Catch | 43 | Front Sight |
| 12 | Safety Catch Plunger | 28 | Hammer Pin | 44 | Plunger Tube |
| 13 | Grip Safety | 29 | Sear and Disconnecter Pin | 45 | Ejector |
| 14 | Trigger | 30 | Slide Stop | 46 | Medallion |
| 15 | Mainspring Cap | 31 | Frame (Receiver) | | |
| 16 | Mainspring | 32 | Recoil Spring Guide | | |
| | | | Recoil Spring | | |
| | | | | Parts Not Shown | |
| | | | | Ejector Pin | |

Model 1915-1919 Auto



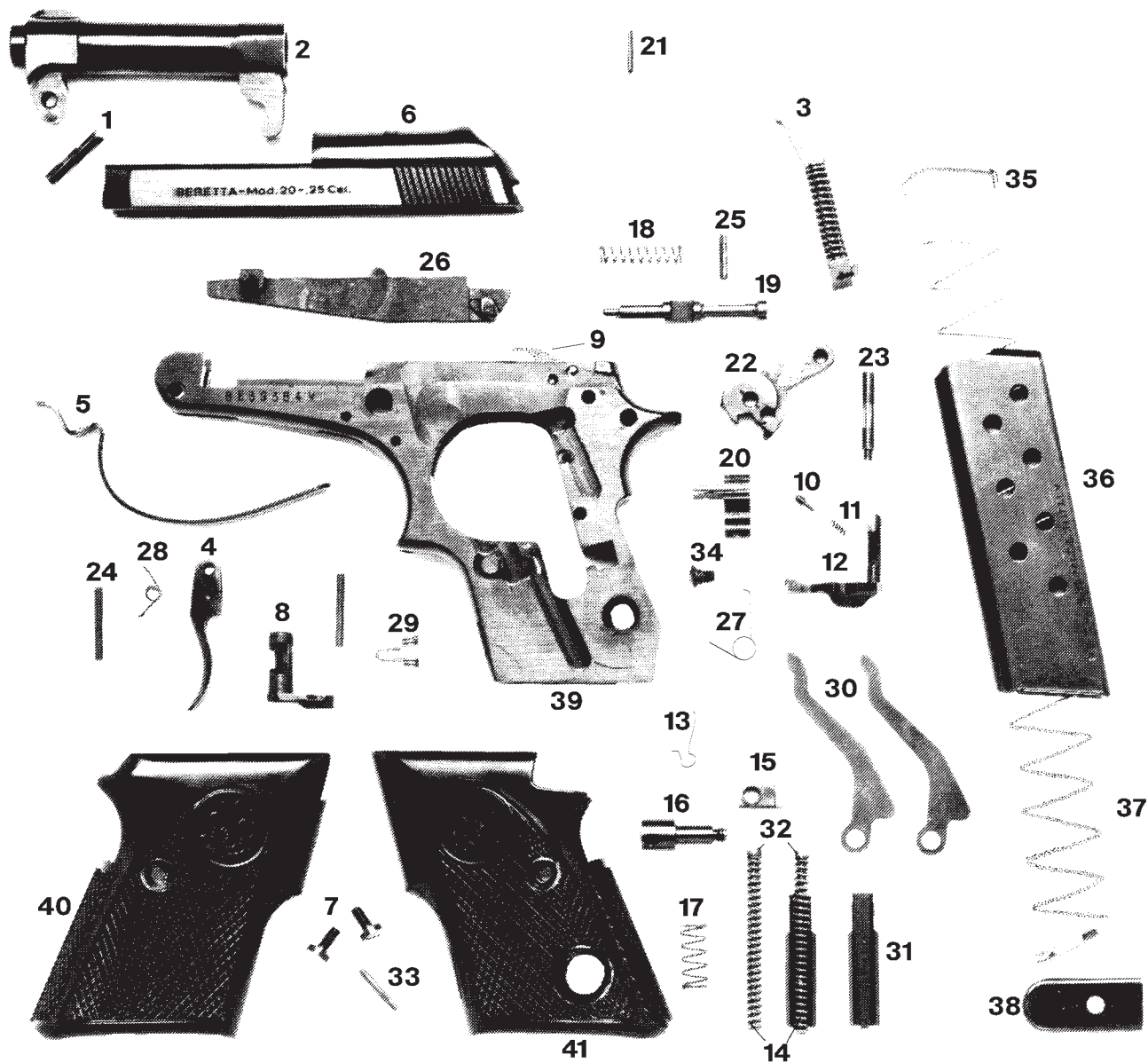
1	Slide	11	Recoil Spring	21	Sear Lever
2	Extractor	12	Recoil Spring Guide	22	Sear Lever Screw
3	Extractor Spring	13	Frame	23	Sear Pin
4	Extractor Pin	14	Trigger Pivot Pin	24	Magazine Catch Pin
5	Firing Pin Spring	15	Trigger	25	Magazine Catch Limit Pin
6	Firing Pin	16	Safety-Lever	26	Magazine Catch Spring
7	Sear/Hammer Spring Assembly	17	Trigger Bar Pin	27	Magazine Catch
8	Hammer Pivot	18	Trigger Bar Spring	28	Magazine Assembly
9	Hammer	19	Trigger Bar Spring Plunger	29	Grip Panel (2)
10	Barrel	20	Trigger Bar	30	Grip Screw (2)

Model 1934 Auto



1	Slide	14	Hammer Strut Nut	27	Trigger
2	Extractor	15	Magazine Catch Spring	28	Trigger Bar Pin
3	Extractor Spring	16	Spring Follower	29	Trigger Pin
4	Extractor Pin	17	Magazine Catch	30	Safety Catch
5	Rear Sight	18	Magazine Assembly	31	Left-Hand Grip
6	Firing Pin Spring	19	Magazine Catch Pin	32	Receiver
7	Firing Pin	20	Magazine Catch Hinge Pin	33	Recoil Spring Guide
8	Right-Hand Grip	21	Sear Lever Pin	34	Recoil Spring
9	Grip Screws (2)	22	Sear Plate	35	Barrel
10	Hammer	23	Sear Plate Screw	36	Ejector
11	Hammer Strut	24	Trigger Bar	37	Ejector Pin
12	Sear Lever	25	Trigger Spring Plunger	38	Hammer Pin
13	Hammer Spring	26	Trigger Spring		

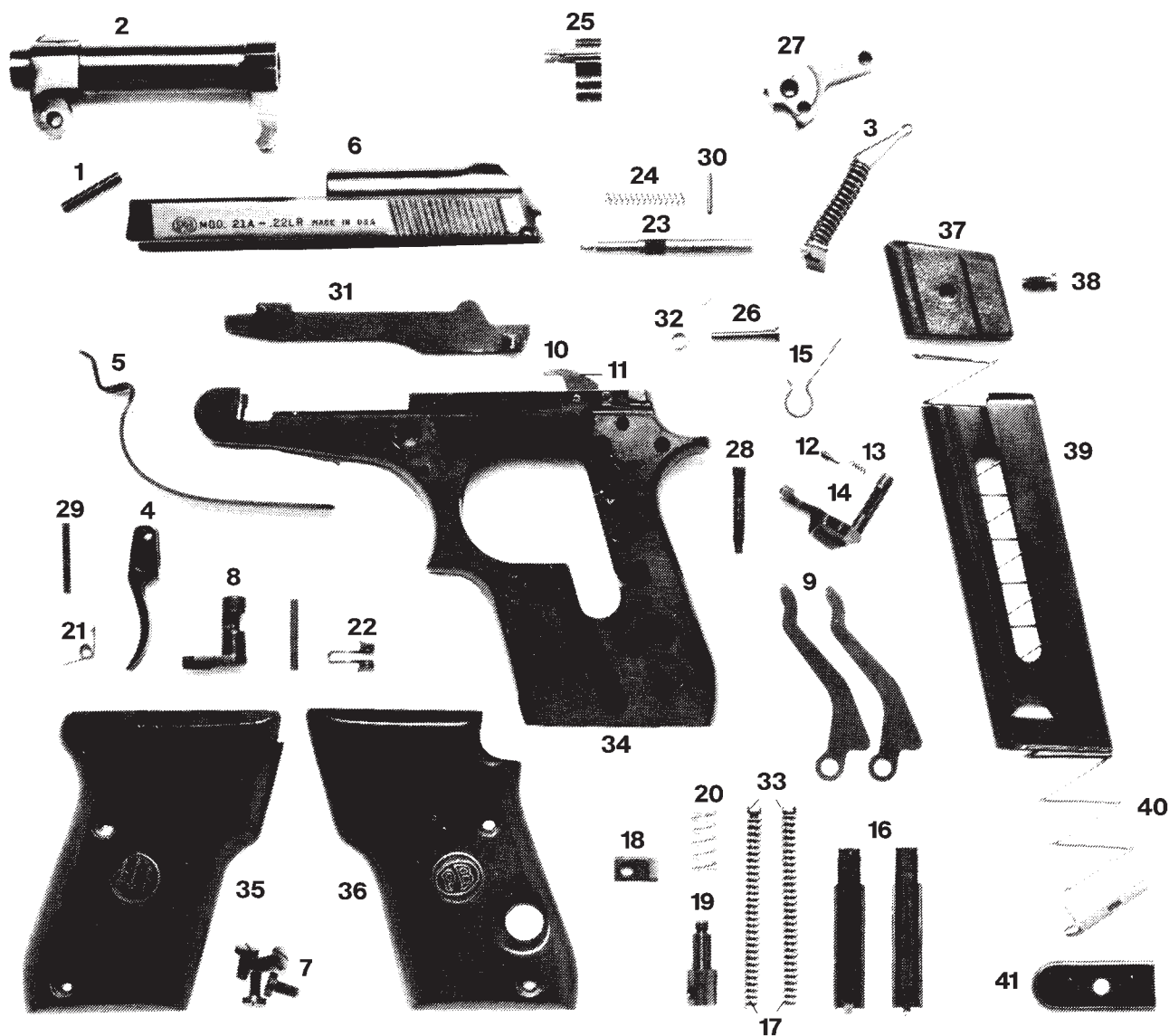
Model 20 Auto



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|----|------------------------------|----|--------------------------------|----|--------------------------|
| 1 | Barrel Front Mount Pin | 16 | Magazine Release Button | 31 | Recoil Spring Cover |
| 2 | Barrel Assembly | 17 | Magazine Release Button Spring | 32 | Recoil Spring Plunger |
| 3 | Hammer Spring Guide Assembly | 18 | Firing Pin Spring | 33 | Grip Junction Roll Pin |
| 4 | Trigger | 19 | Firing Pin | 34 | Trigger Bar Spring Screw |
| 5 | Trigger Guard | 20 | Sear | 35 | Magazine Follower |
| 6 | Slide | 21 | Sear Pin | 36 | Magazine Body |
| 7 | Grip Screws | 22 | Hammer | 37 | Magazine Spring |
| 8 | Ejector | 23 | Hammer Pin | 38 | Magazine Floorplate |
| 9 | Ejector Pin | 24 | Trigger Pin | 39 | Frame |
| 10 | Safety Plunger | 25 | Firing Pin Retaining Pin | 40 | Right Grip Panel |
| 11 | Safety Spring | 26 | Trigger Bar | 41 | Left Grip Panel |
| 12 | Safety | 27 | Trigger Bar Spring | | |
| 13 | Sear Spring | 28 | Trigger Spring | | |
| 14 | Recoil Spring | 29 | Barrel Lever Spring | | |
| 15 | Magazine Release | 30 | Recoil Spring Lever | | |

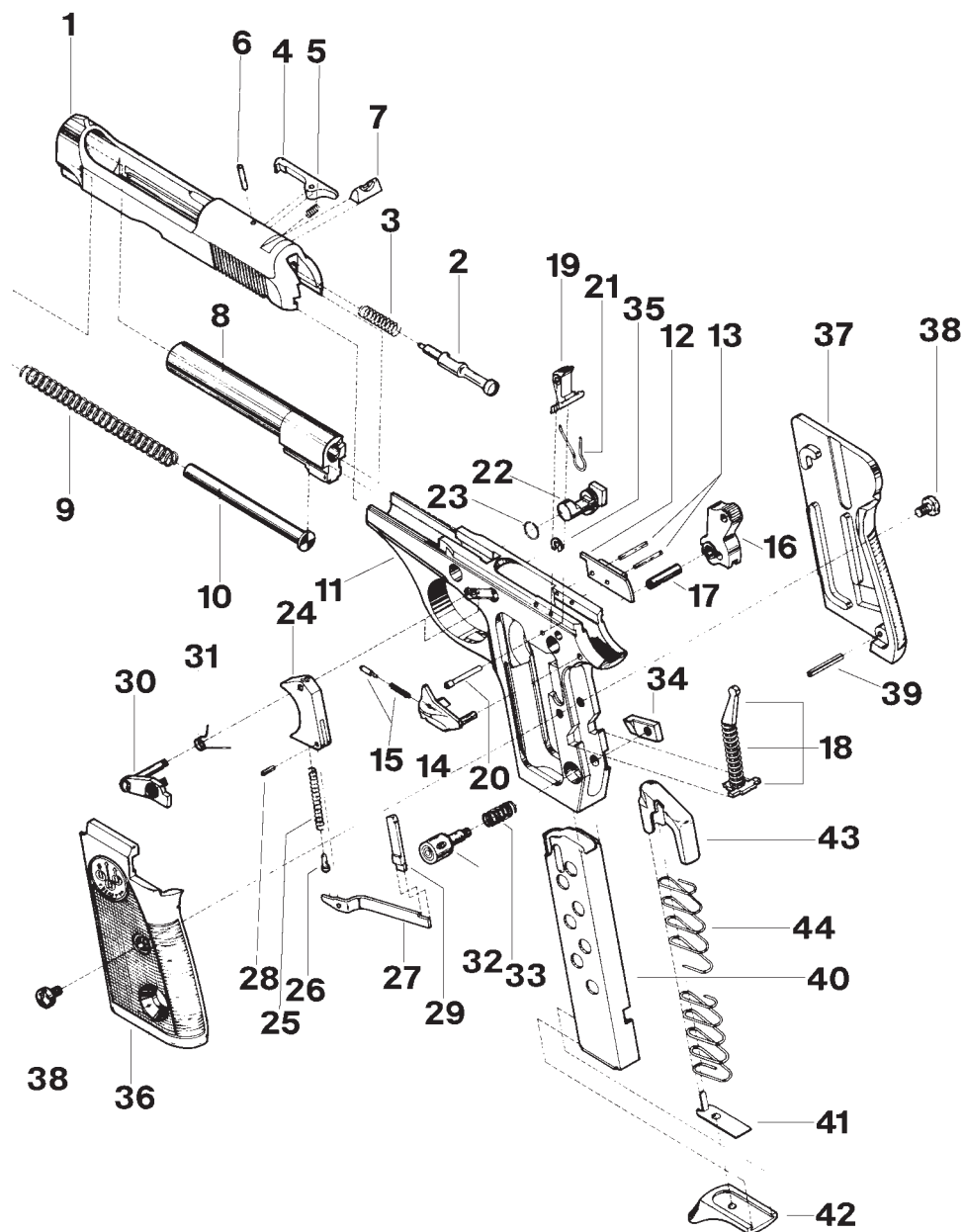
Parts Not Shown

Barrel Release

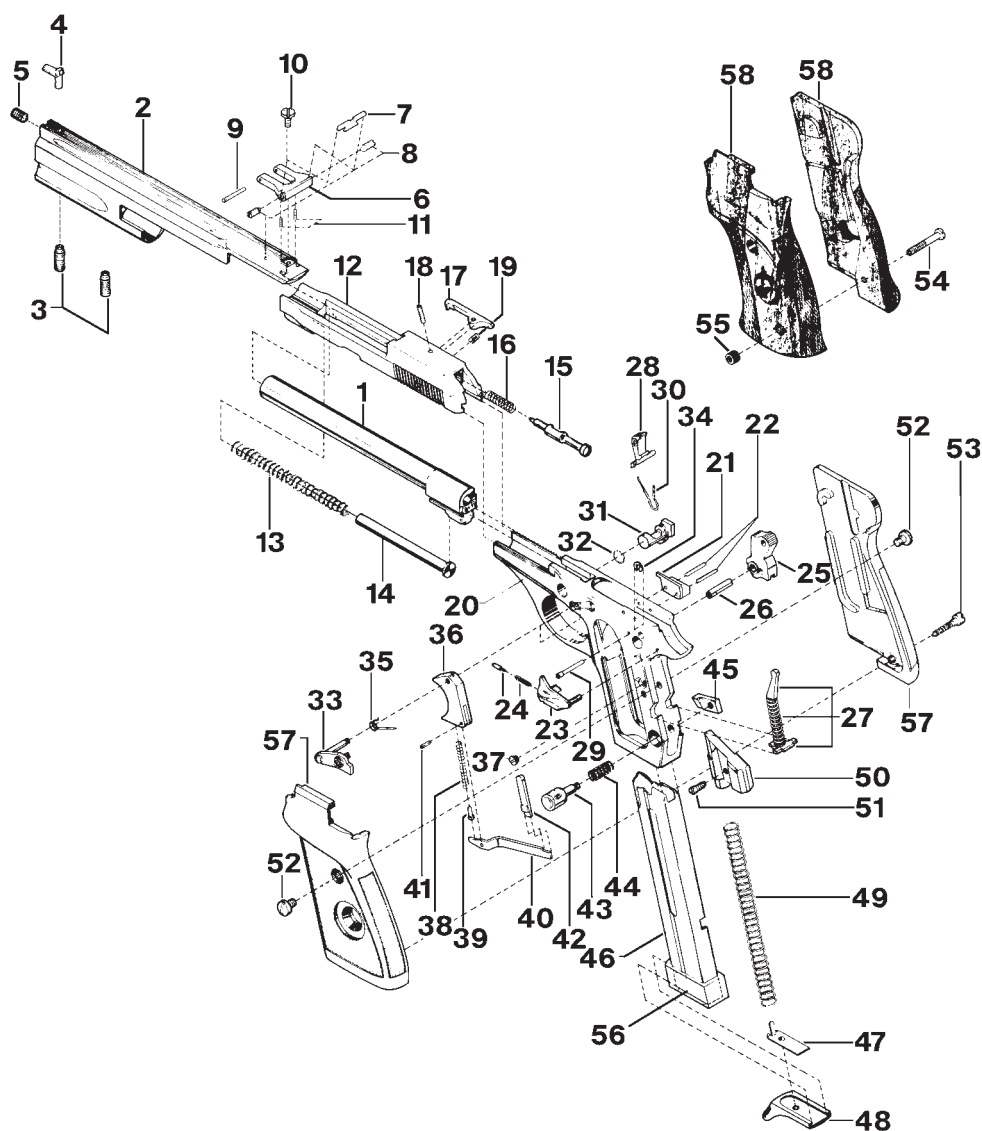
Model 21A Auto


- | | | | |
|----|------------------------------|----|--------------------------|
| 1 | Barrel Front Mount Pin | 22 | Barrel Release Spring |
| 2 | Barrel Assembly | 23 | Firing Pin |
| 3 | Hammer Spring Guide Assembly | 24 | Firing Pin Spring |
| 4 | Trigger | 25 | Sear |
| 5 | Trigger Guard | 26 | Sear Pin |
| 6 | Slide | 27 | Hammer |
| 7 | Grip Screws | 28 | Hammer Pin |
| 8 | Barrel Release | 29 | Trigger Pin |
| 9 | Recoil Bar | 30 | Firing Pin Retaining Pin |
| 10 | Ejector | 31 | Trigger Bar |
| 11 | Ejector Pin | 32 | Trigger Bar Spring |
| 12 | Safety Plunger | 33 | Recoil Spring Plunger |
| 13 | Safety Spring | 34 | Frame |
| 14 | Safety | 35 | Right Grip Panel |
| 15 | Sear Spring | 36 | Left Grip Panel |
| 16 | Recoil Spring Cover | 37 | Magazine Follower |
| 17 | Recoil Spring | 38 | Magazine Follower Screw |
| 18 | Magazine Release | 39 | Magazine Body |
| 19 | Magazine Release Button | 40 | Magazine Spring |
| 20 | Magazine Release Spring | 41 | Magazine Floorplate |
| 21 | Trigger Spring | | |

Model 70 Auto

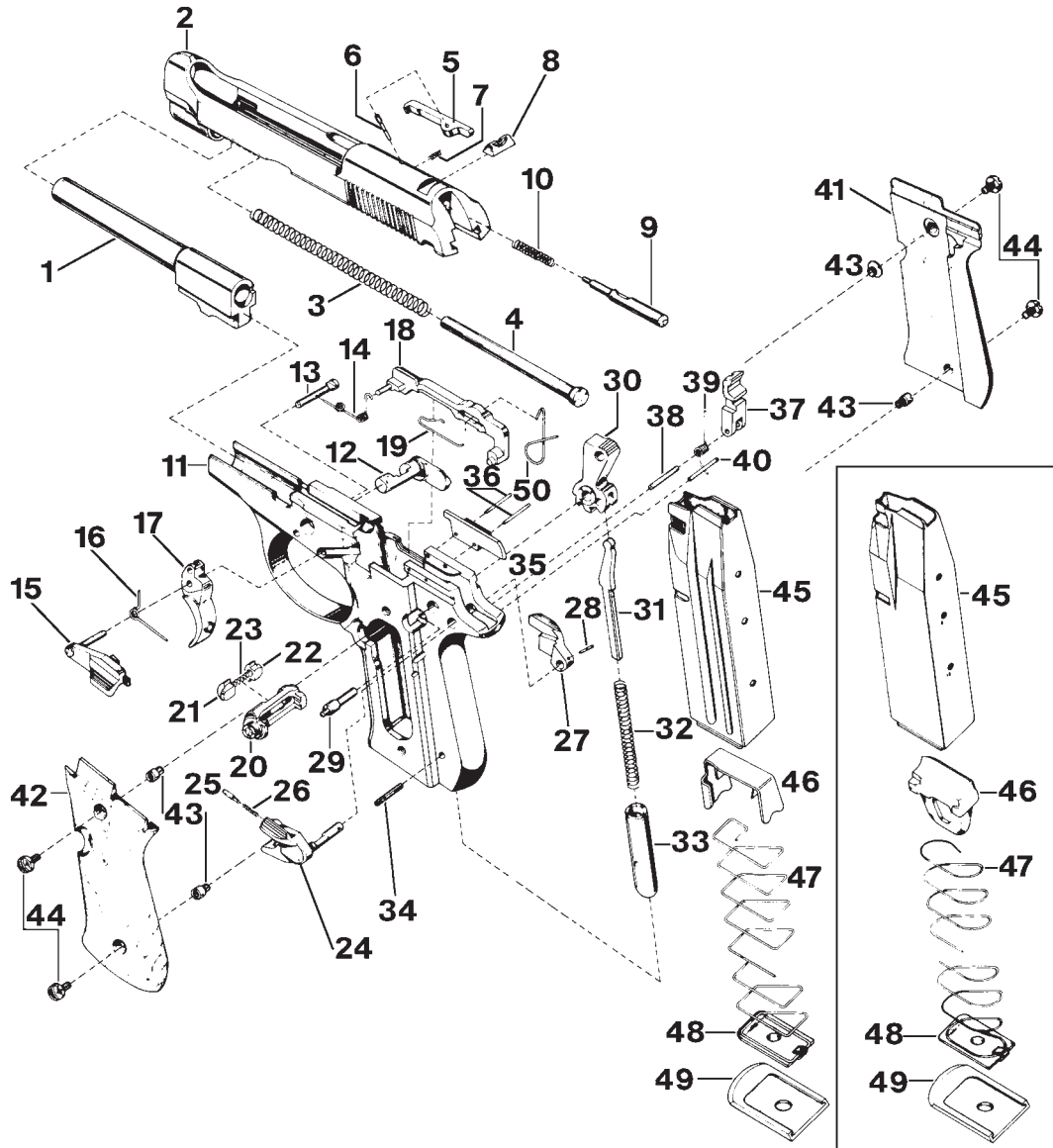


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|----|---------------------------------|----|--------------------------------------|----|-------------------------------|
| 1 | Slide | 17 | Hammer Pin | 32 | Magazine Release Push Button |
| 2 | Firing Pin | 18 | Hammer Spring/Strut/
Nut Assembly | 33 | Magazine Release Spring |
| 3 | Firing Pin Spring | 19 | Sear | 34 | Magazine Release Catch |
| 4 | Extractor | 20 | Sear Pin | 35 | Trigger Pin E Clip |
| 5 | Extractor Spring | 21 | Sear Spring | 36 | Left Grip Panel |
| 6 | Extractor Pin | 22 | Slide Lock with Circlip | 37 | Right Grip Panel |
| 7 | Rear Sight | 23 | Slide Lock Circlip | 38 | Grip Screws (2) |
| 8 | Barrel | 24 | Trigger | 39 | Grip Junction Rod |
| 9 | Recoil Spring | 25 | Trigger Bar Spring | 40 | Magazine Body |
| 10 | Recoil Spring Guide | 26 | Trigger Bar Spring Plungers (2) | 41 | Magazine Spring Plate |
| 11 | Frame | 27 | Trigger Bar | 42 | Magazine Floorplate Extension |
| 12 | Ejector | 28 | Trigger Bar Pin | 43 | Follower |
| 13 | Ejector Pins (2) | 29 | Disconnecter | 44 | Magazine Spring |
| 14 | Safety-Lever | 30 | Slide Catch | | |
| 15 | Safety-Lever Spring and Plunger | 31 | Slide Catch Spring | | |
| 16 | Hammer | | | | |
- Parts Not Shown**
- Trigger Pin
 - Slide Catch Spring Screw



- | | | | | | |
|-----------|-------------------------------------|-----------|------------------------------------|------------------------|-----------------------------------|
| 1 | Barrel | 21 | Ejector | 41 | Trigger Bar Pin |
| 2 | Barrel Weight | 22 | Ejector Pins (2) | 42 | Disconnecter |
| 3 | Barrel Weight Lock Screws | 23 | Safety-Lever | 43 | Magazine Release Push Button |
| 4 | Interchangeable Front Sight | 24 | Safety Spring and Plunger Assembly | 44 | Magazine Release Spring |
| 5 | Front Sight Screw | | | 45 | Magazine Release Catch |
| 6 | Rear Sight Base | 25 | Hammer | 46 | Magazine Box |
| 7 | Rear Sight Blade | 26 | Hammer Pin | 47 | Magazine Floorplate |
| 8 | Rear Sight Windage Screws | 27 | Hammer Spring Assembly | 48 | Magazine Floorplate Extension |
| 9 | Rear Sight Assembly Pin | 28 | Sear | 49 | Magazine Spring |
| 10 | Rear Sight Assembly Elevating Screw | 29 | Sear Pin | 50 | Follower |
| | | 30 | Sear Spring | 51 | Follower Retaining Screw |
| 11 | Rear Sight Assembly Springs (2) | 31 | Disassembly Catch | 52 | Grip Screws (2) |
| 12 | Slide | 32 | Disassembly Catch Circlip | 53 | Grip Junction Screw, Plastic Grip |
| 13 | Recoil Spring | 33 | Slide Catch | 54 | Grip Junction Screw, Wood Grip |
| 14 | Recoil Spring Guide | 34 | Slide Catch E Spring | 55 | Grip Junction Screw Bushing |
| 15 | Firing Pin | 35 | Slide Catch Spring | 56 | Magazine Spacer |
| 16 | Firing Pin Spring | 36 | Trigger | 57 | Plastic Grip |
| 17 | Extractor | 37 | Trigger Spring | 58 | Wood Grip |
| 18 | Extractor Pin | 38 | Trigger Bar Spring | Parts Not Shown | |
| 19 | Extractor Spring | 39 | Trigger Bar Spring Plunger | | Barrel Weight Pin |
| 20 | Frame | 40 | Trigger Bar | | Slide Catch Screw |

Model 81 and 84 Auto

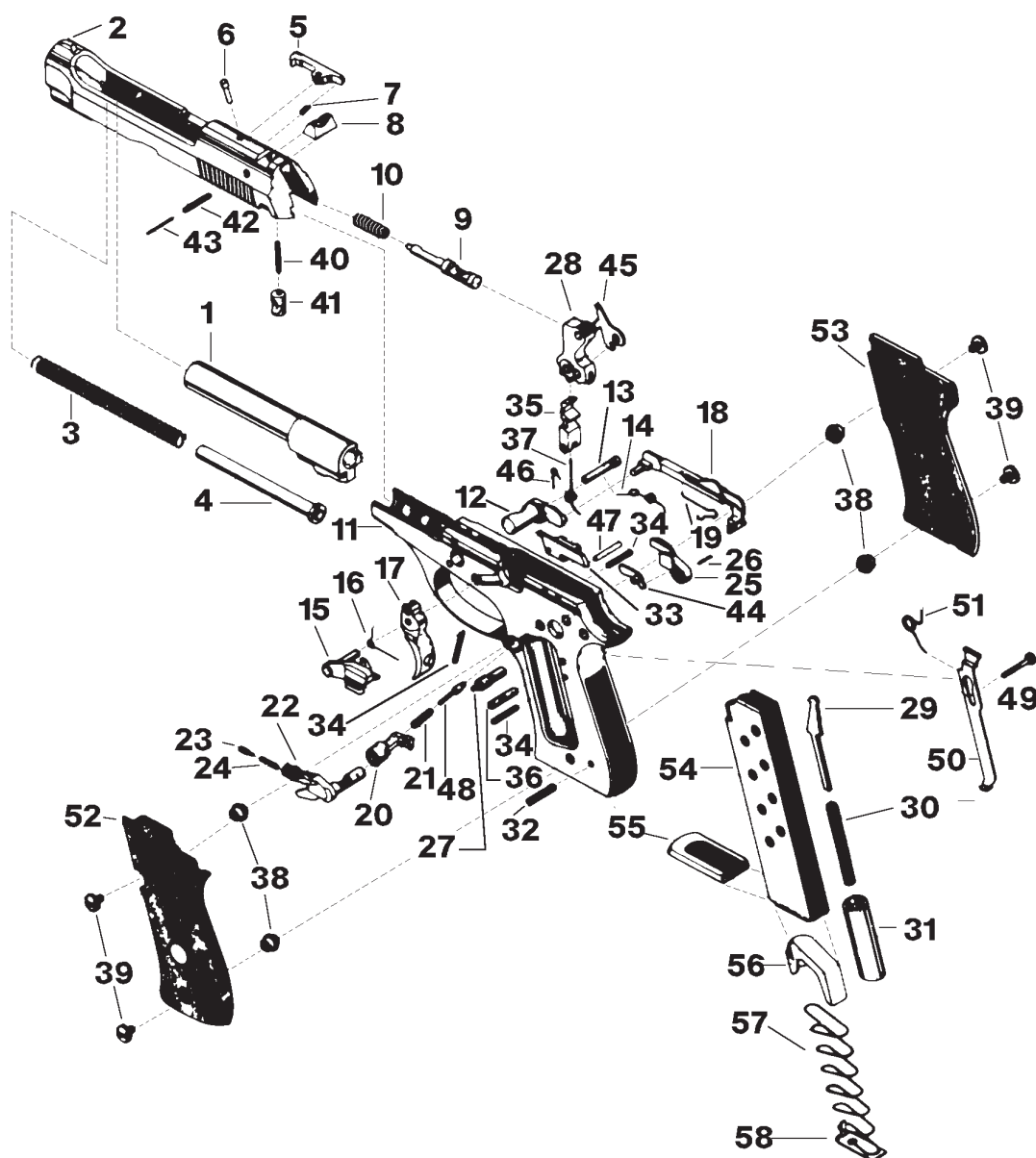


Mod. 81

Mod. 84

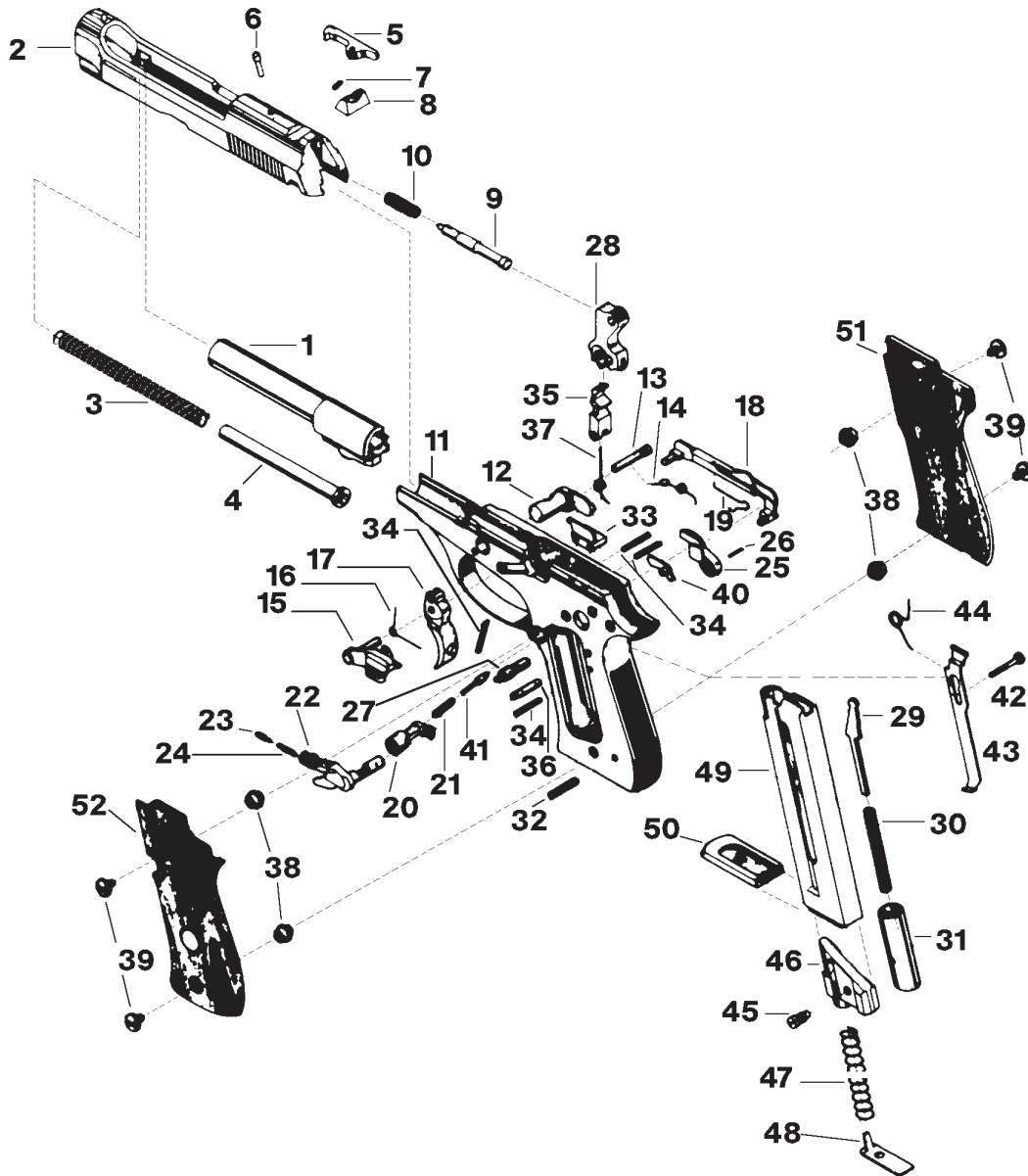
1	Barrel	18	Trigger Bar	34	Hammer Strut Guide Pin
2	Slide	19	Trigger Bar Spring	35	Ejector
3	Recoil Spring	20	Magazine Release Button	36	Ejector Pin (2)
4	Recoil Spring Guide	21	Magazine Release Button Spring Bushing	37	Sear
5	Extractor	22	Magazine Release Button Spring Bushing	38	Sear Pin
6	Extractor Pin	23	Magazine Release Button Spring	39	Sear Spring
7	Extractor Spring	24	Left Safety	40	Sear Spring Pin
8	Rear Sight	25	Safety Spring Pin	41	Right Grip Panel
9	Firing Pin	26	Safety Spring	42	Left Grip Panel
10	Firing Pin Spring	27	Right Safety Wing	43	Grip Bushing
11	Frame	28	Safety Pin	44	Grip Screw (4)
12	Disassembly Latch	29	Hammer Pin	45	Magazine Body
13	Disassembly Latch Release Button	30	Hammer	46	Magazine Follower
14	Trigger Spring	31	Hammer Spring Strut	47	Magazine Spring
15	Slide Catch	32	Hammer Spring	48	Magazine Plate
16	Slide Catch Spring	33	Hammer Strut Guide	49	Magazine Floorplate
17	Trigger			50	Magazine Safety Spring

Model 85B and 85BB Auto



1	Barrel	19	Trigger Bar Spring	37	Sear Spring	51	Magazine Safety Spring
2	Slide	20	Magazine Release Button	38	Grip Bushing	52	Left Grip Panel
3	Recoil Spring	21	Magazine Release Button Spring	39	Grip Screws	53	Right Grip Panel
4	Recoil Spring Guide	22	Left Safety	40	Firing Pin Catch Spring	54	Magazine Body
5	Extractor	23	Safety Spring Plunger	41	Firing Pin Catch	55	Magazine Floorplate
6	Extractor Pin	24	Safety Spring	42	Firing Pin Retaining Pin (Outer Pin)	56	Magazine Follower
7	Extractor Spring	25	Right Safety	43	Firing Pin Retaining Pin (Inner Pin)	57	Magazine Spring
8	Rear Sight	26	Safety Pin	44	Trigger Release Lever	58	Magazine Spring Plate
9	Firing Pin	27	Hammer Pin	45	Firing Pin Catch Lever	Parts Not Shown	
10	Firing Pin Spring	28	Hammer	46	Firing Pin Catch Lever Spring	Magazine Release Button Spring Bushing, Long	
11	Frame	29	Hammer Spring Guide	47	Ejector Front Pin	Magazine Release Button Spring Bushing, Short	
12	Disassembly Latch	30	Hammer Spring	48	Magazine Catch Spring Guide Plunger	Magazine Safety Spring Retaining Bushing	
13	Disassembly Latch Release Button	31	Hammer Spring Cap	49	Sear Spring and Magazine Safety Pin	Safety Magazine Spring	
14	Trigger Spring	32	Hammer Spring Cap Pin	50	Magazine Safety	Magazine Follower Screw	
15	Slide Catch	33	Ejector				
16	Slide Catch Spring	34	Spring Pin				
17	Trigger	35	Sear				
18	Trigger Bar	36	Sear Pin				

Model 87 Auto

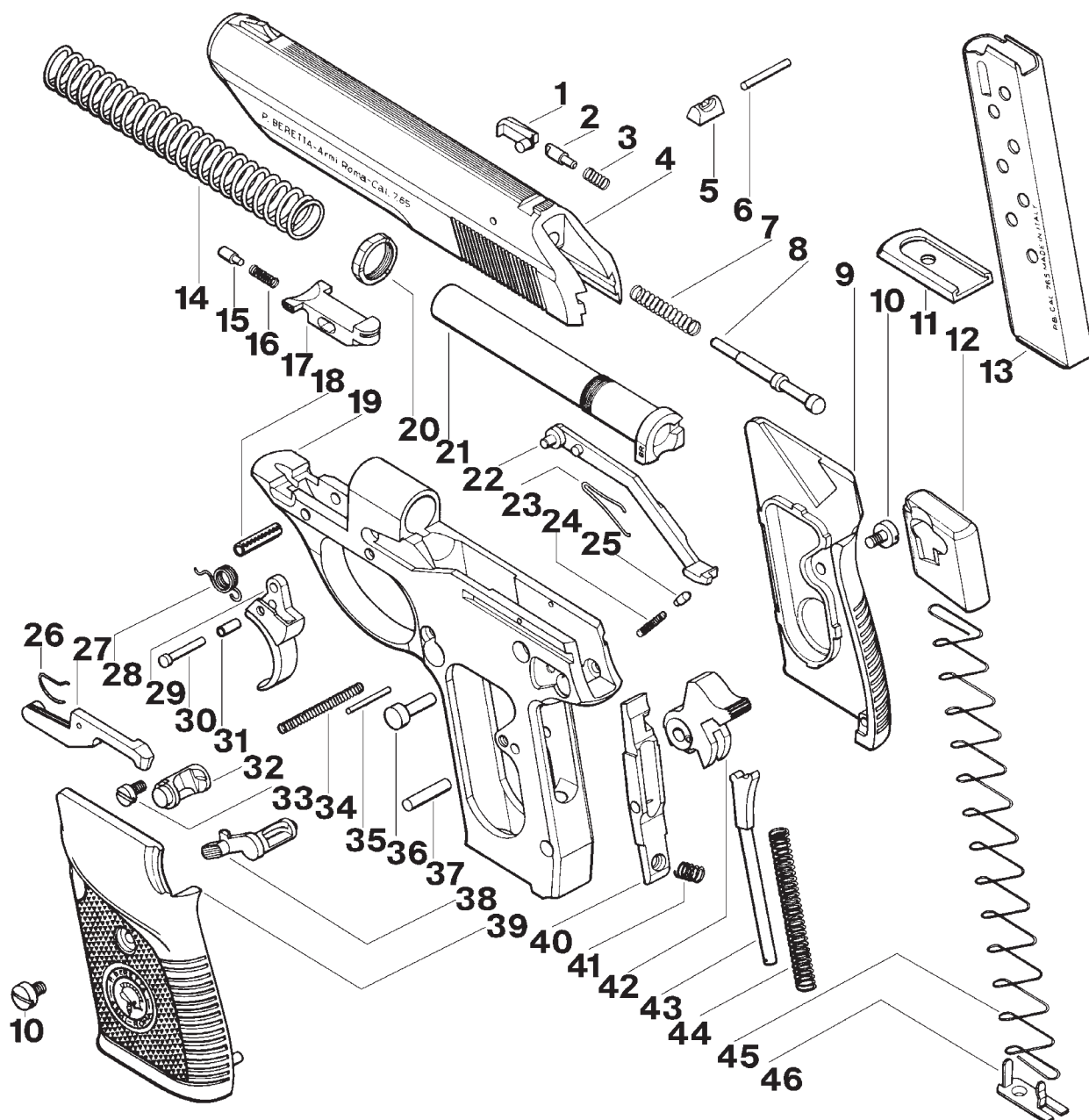


1	Barrel	19	Trigger Bar Spring	37	Sear Spring
2	Slide	20	Magazine Release Button	38	Grip Bush
3	Recoil Spring	21	Magazine Release Button Spring	39	Grip Screws
4	Recoil Spring Guide	22	Left Safety	40	Trigger Release Lever
5	Extractor	23	Safety Spring Plunger	41	Magazine Catch Spring Guide Plunger
6	Extractor Pin	24	Safety Spring	42	Sear Spring and Magazine Safety Pin
7	Extractor Spring	25	Right Safety	43	Magazine Safety
8	Rear Sight	26	Safety Pin	44	Magazine Safety Spring
9	Firing Pin	27	Hammer Pin	45	Magazine Follower Screw
10	Firing Pin Spring	28	Hammer	46	Magazine Follower
11	Frame	29	Hammer Spring Guide	47	Magazine Spring
12	Disassembling Latch	30	Hammer Spring	48	Magazine Spring Plate
13	Disassembling Latch Release Button	31	Hammer Spring Cap	49	Magazine Body
14	Trigger Spring	32	Hammer Spring Cap Pin	50	Magazine Floorplate
15	Slide Catch	33	Ejector	51	Right Grip Panel
16	Slide Catch Spring	34	Spring Pin	52	Left Grip Panel
17	Trigger	35	Sear		
18	Trigger Bar	36	Sear Pin		

Parts Not Shown

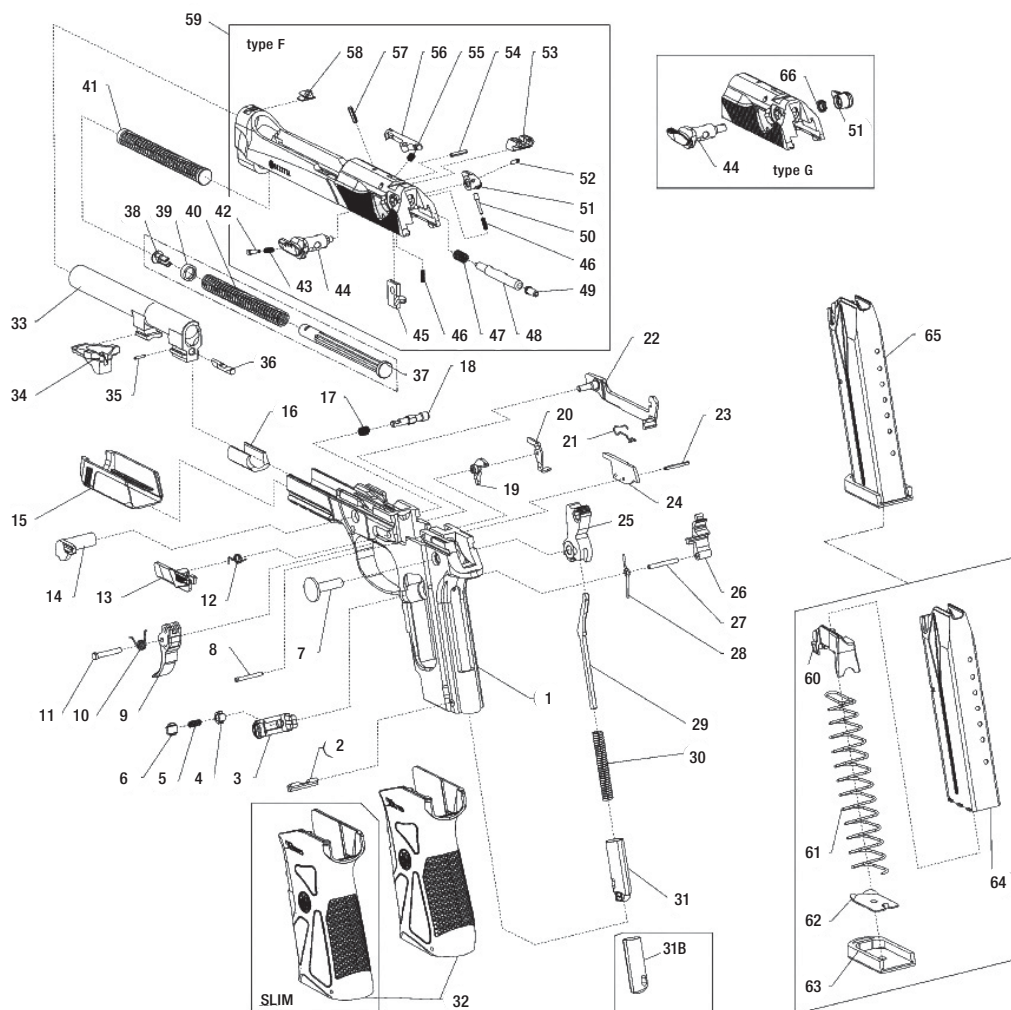
Magazine Release Button
Spring Bushing, Long
Magazine Release Button
Spring Bushing, Short
Magazine Safety, Spring
Retaining Bushing
Safety Magazine Spring
Firing Pin Catch Spring
Firing Pin Catch
Firing Pin Retaining Pin
(Outer Pin)
Firing Pin Retaining Pin
(Inner Pin)
Firing Pin Catch Lever
Firing Pin Catch Lever
Spring
Ejector Front Pin

Model 90 Auto



- | | | | | | |
|----|---------------------|----|----------------------------------|----|-----------------------|
| 1 | Extractor | 17 | Slide Catch | 33 | Magazine Catch Screw |
| 2 | Extractor Plunger | 18 | Slide Catch Pin | 34 | Magazine Catch Spring |
| 3 | Extractor Spring | 19 | Frame | 35 | Hammer Stop Pin |
| 4 | Slide | 20 | Barrel Nut | 36 | Hammer Pin |
| 5 | Rear Sight | 21 | Barrel | 37 | Sear Pin |
| 6 | Firing Pin Retainer | 22 | Trigger Bar | 38 | Safety |
| 7 | Firing Pin Spring | 23 | Trigger Bar Spring | 39 | Left Grip |
| 8 | Firing Pin | 24 | Safety Spring | 40 | Sear |
| 9 | Right Grip | 25 | Safety Plunger | 41 | Sear Spring |
| 10 | Grip Screw | 26 | Ejector Spring | 42 | Hammer |
| 11 | Magazine Floorplate | 27 | Ejector/Empty Magazine Indicator | 43 | Hammer Strut |
| 12 | Magazine Follower | 28 | Trigger Spring | 44 | Hammer Spring |
| 13 | Magazine Body | 29 | Trigger | 45 | Magazine Spring |
| 14 | Recoil Spring | 30 | Trigger Pin | 46 | Magazine Bottom Plate |
| 15 | Slide Catch Plunger | 31 | Trigger Pin Sleeve | | |
| 16 | Slide Catch Spring | 32 | Magazine Catch | | |

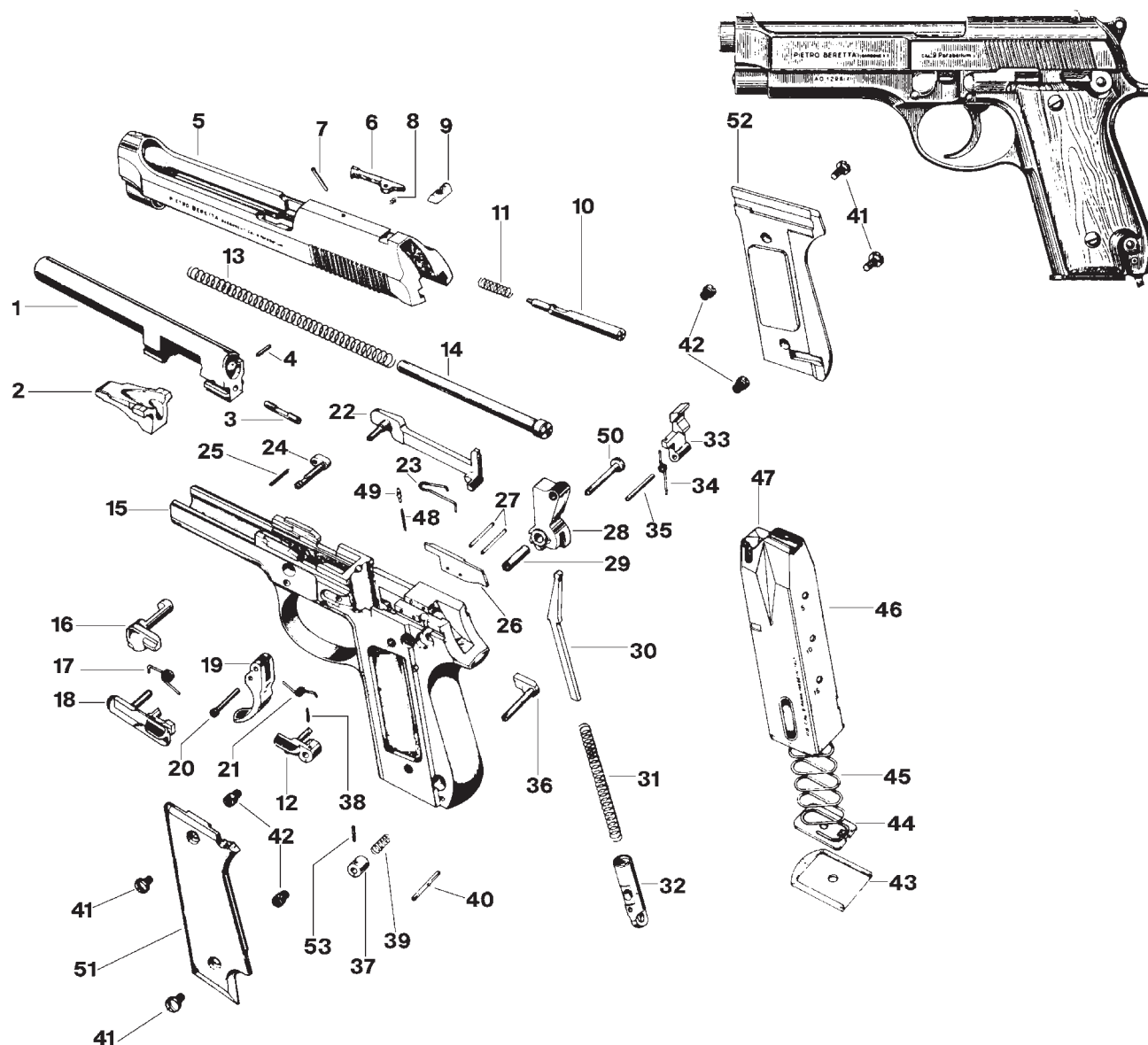
Model 90-Two



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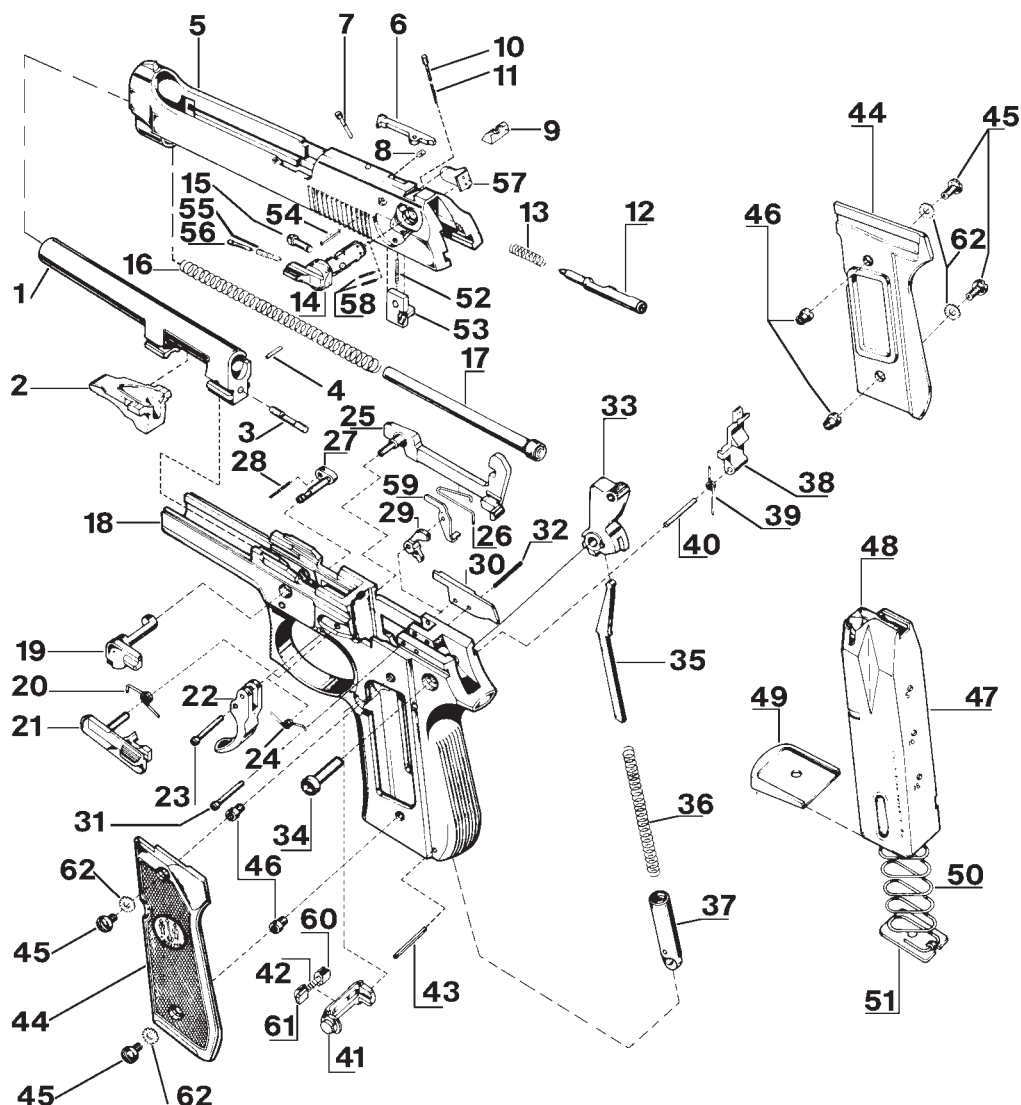
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|--|--------------------------------------|---|
| 1 Frame | 22 Trigger bar | 44 Left safety lever |
| 2 Grip catch | 23 Ejector spring pin | 45 Firing pin catch |
| 3 Magazine release button | 24 Ejector | 46 Firing pin catch spring |
| 4 Left magazine catch spring guide | 25 Hammer | 47 Firing pin spring |
| 5 Magazine catch spring | 26 Sear | 48 Firing pin |
| 6 Left magazine catch spring guide | 27 Sear pin | 49 Firing pin plunger |
| 7 Hammer pin | 28 Sear spring | 50 Trigger bar disengaging plunger |
| 8 Hammer release lever pin | 29 Hammer spring guide | 51 Right safety lever |
| 9 Trigger | 30 Hammer spring | 52 Safety spring pin |
| 10 Trigger spring | 31 Lanyard Hammer spring cap | 53 Rear sight |
| 11 Trigger pin | 31B Hammer spring cap | 54 Firing pin catch spring pin |
| 12 Slide catch spring | 32 Integral grip | 55 Extractor spring |
| 13 Slide catch | 33 Barrel | 56 Extractor |
| 14 Disassembly latch | 34 Locking block | 57 Extractor pin |
| 15 Accessory rail protective cap | 35 Barrel spring pin | 58 Front sight |
| 16 Recoil buffer | 36 Locking block plunger | 59 Slide |
| 17 Disassembly latch push-button spring | 37 Recoil spring guide | 60 Magazine follower |
| 18 Disassembly latch push-button | 38 Recoil spring guide cap | 61 Magazine spring |
| 19 Hammer release lever | 39 Recoil spring guide washer | 62 Magazine plate |
| 20 Firing pin catch lever | 40 Recoil spring | 63 Magazine bottom |
| 21 Trigger bar spring | 41 Recoil spring assembly | 64 Magazine box |
| | 42 Safety plunger | 65 Magazine |
| | 43 Safety plunger spring | 66 Safety spring |

Model 92 Auto

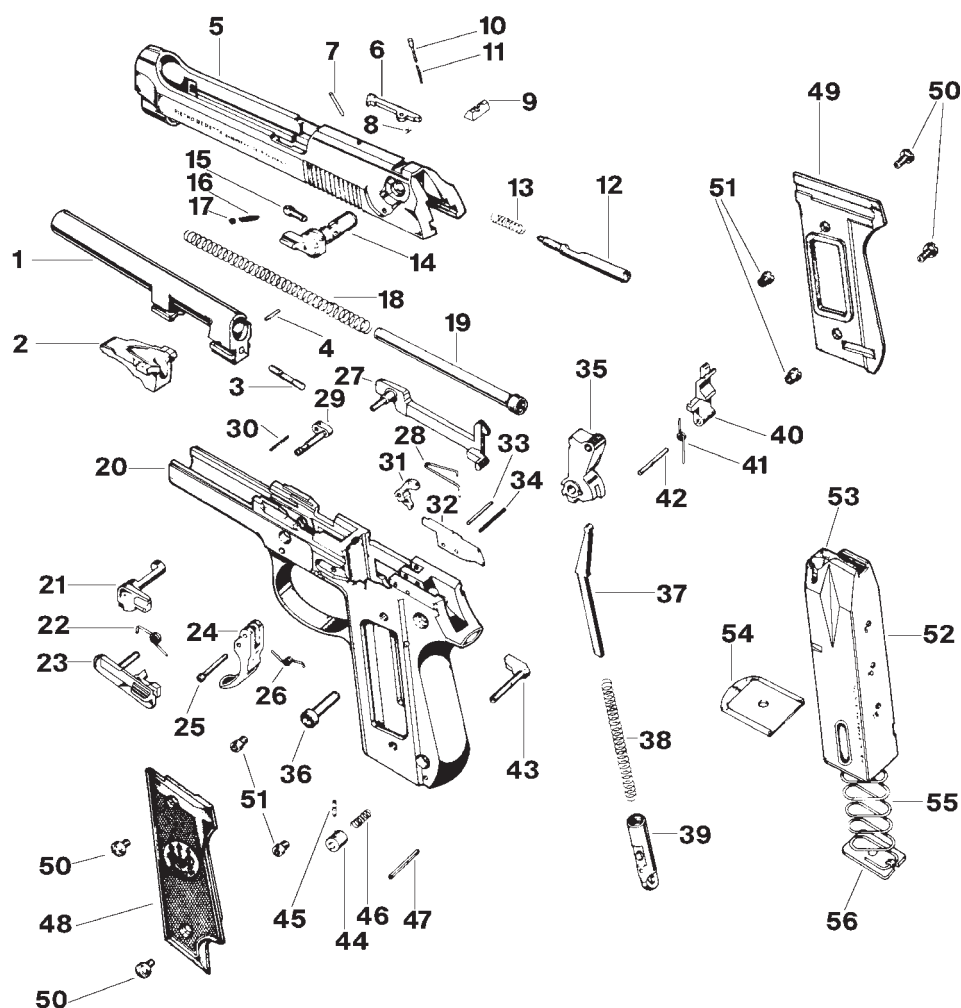


1	Barrel	19	Trigger	37	Magazine Release Button Bushing
2	Locking Block	20	Trigger Pin	38	Safety Pin
3	Locking Block Plunger	21	Trigger Spring	39	Magazine Release Button Spring
4	Spring Pin/Locking Block	22	Trigger Bar	40	Hammer Spring Cap Pin
5	Slide	23	Trigger Bar Spring	41	Grip Screws
6	Extractor	24	Disassembly Latch Release Button	42	Grip Bush
7	Extractor Pin	25	Disassembly Latch Release Button Spring	43	Magazine Floorplate
8	Extractor Spring	26	Ejector	44	Magazine Spring Plate
9	Rear Sight	27	Ejector Pins	45	Magazine Spring
10	Firing Pin	28	Hammer	46	Magazine Body
11	Firing Pin Spring	29	Hammer Pin	47	Magazine Follower
12	Safety	30	Hammer Spring Guide	48	Safety Plunger Spring
13	Recoil Spring	31	Hammer Spring	49	Safety Plunger
14	Recoil Spring Guide	32	Hammer Spring Cap	50	Safety Pin
15	Frame	33	Sear	51	Left Grip Panel
16	Disassembly Latch	34	Sear Spring	52	Right Grip Panel
17	Slide Catch Spring	35	Sear Pin	53	Magazine Release Button Spring Pin
18	Slide Catch	36	Magazine Release Button		

Model 92F and 92F Compact Auto

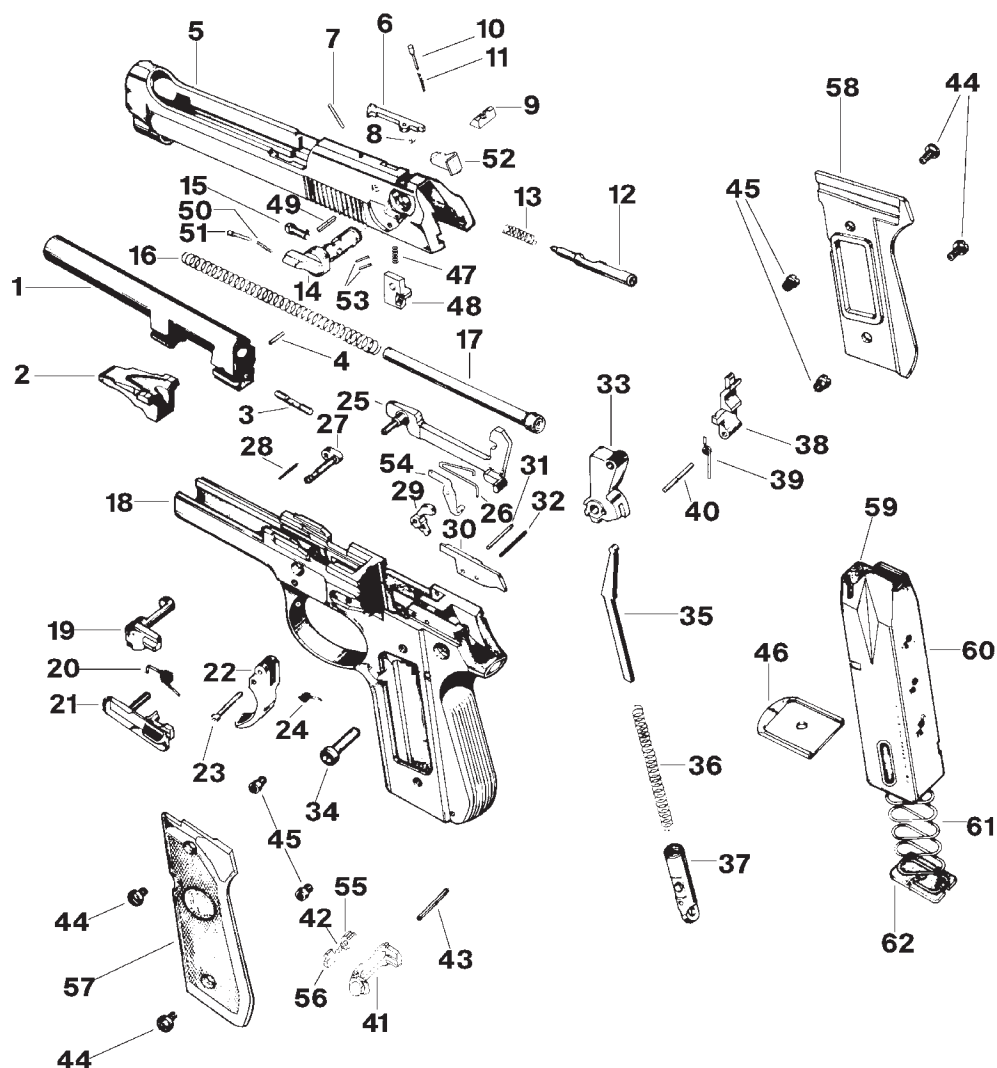


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|----|-------------------------------------|----|---|----|---------------------------------------|
| 1 | Barrel (Factory fitting required) | 22 | Trigger | 42 | Magazine Release Button Spring |
| 2 | Locking Block | 23 | Trigger Pin | 43 | Hammer Spring Cap Spring Pin |
| 3 | Locking Block Plunger | 24 | Trigger Spring | 44 | Grips |
| 4 | Locking Block Plunger—Retaining Pin | 25 | Trigger Bar | 45 | Grip Screws |
| 5 | Slide | 26 | Trigger Bar Spring | 46 | Grip Bush |
| 6 | Extractor | 27 | Disassembling Latch Release Button | 47 | Magazine Box |
| 7 | Extractor Pin | 28 | Disassembling Latch Release Button Spring | 48 | Magazine Follower |
| 8 | Extractor Spring | 29 | Hammer Release Lever | 49 | Magazine Bottom |
| 9 | Rear Sight | 30 | Ejector | 50 | Magazine Spring |
| 10 | Trigger Bar Release Plunger | 31 | Hammer Release Lever Pin | 51 | Magazine Lockplate |
| 11 | Trigger Bar Release Plunger Spring | 32 | Ejector Spring Pin | 52 | Firing Pin Catch Spring |
| 12 | Firing Pin | 33 | Hammer | 53 | Firing Pin Catch |
| 13 | Firing Pin Spring | 34 | Hammer Pin | 54 | Firing Pin Catch Retaining Spring Pin |
| 14 | Safety | 35 | Hammer Spring Guide | 55 | Safety Plunger Spring |
| 15 | Firing Pin Plunger | 36 | Hammer Spring | 56 | Safety Plunger |
| 16 | Recoil Spring | 37 | Hammer Spring Cap | 57 | Right Safety-Lever |
| 17 | Recoil Spring Guide | 38 | Sear | 58 | Right Safety-Lever Spring Pin |
| 18 | Frame | 39 | Sear Spring | 59 | Firing Pin Catch Lever |
| 19 | Disassembling Latch | 40 | Sear Pin | 60 | Magazine Catch Spring Bush (Short) |
| 20 | Slide Catch Spring | 41 | Magazine Release Button | 61 | Magazine Catch Spring (Long) |
| 21 | Slide Catch | | | 62 | Spring Washers |



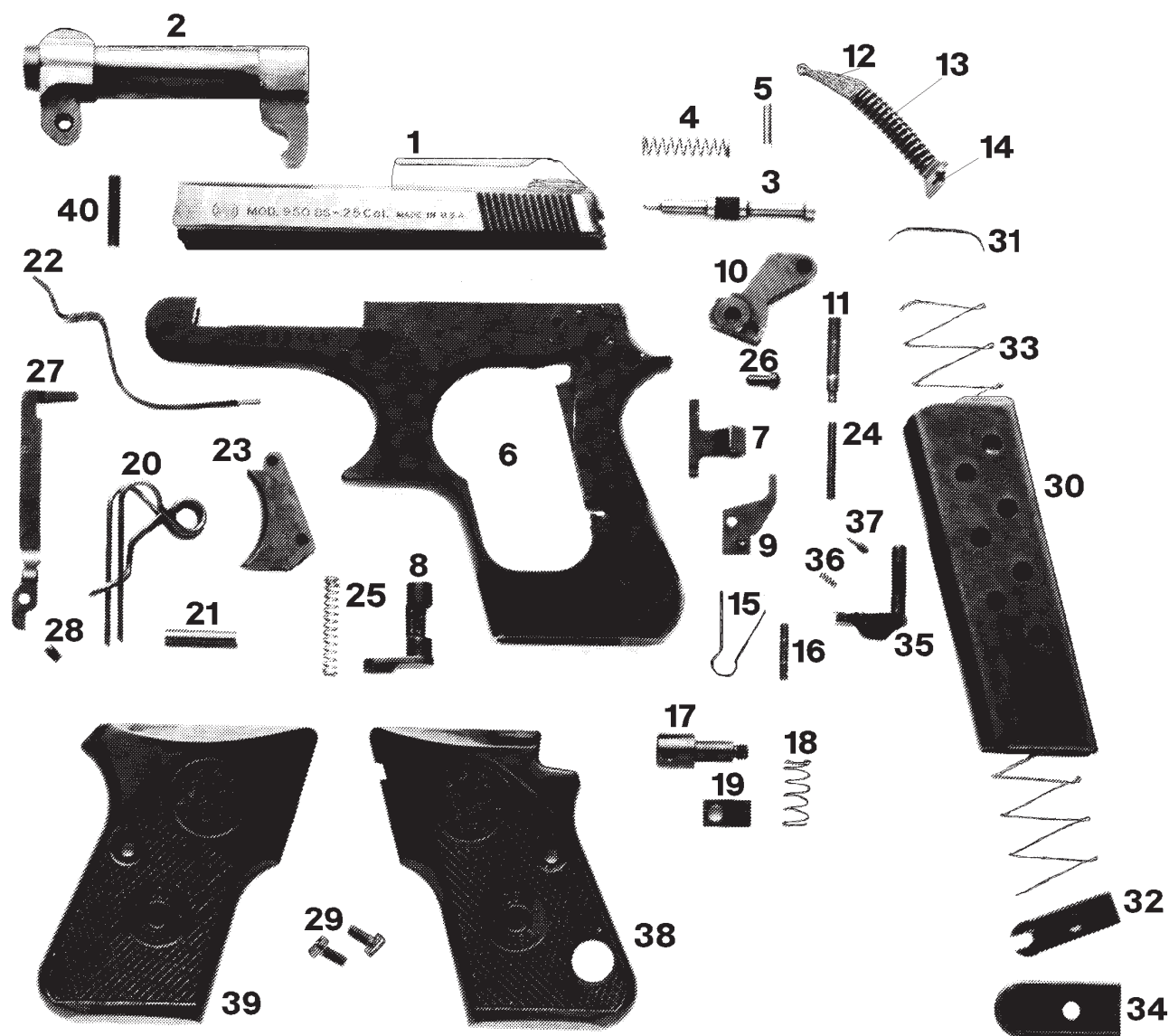
- | | | | | | |
|----|-----------------------------|----|---|-------------------------|-----------------------|
| 1 | Barrel | 26 | Trigger Spring | 50 | Grip Screws |
| 2 | Locking Block | 27 | Trigger Bar | 51 | Grip Screw Bushings |
| 3 | Locking Block Plunger | 28 | Trigger Bar Spring | 52 | Magazine Body |
| 4 | Locking Block Spring Pin | 29 | Disassembly Latch Release Button | 53 | Magazine Follower |
| 5 | Slide | 30 | Disassembly Latch Release Button Spring | 54 | Magazine Floorplate |
| 6 | Extractor | 31 | Hammer Release Lever | 55 | Magazine Spring |
| 7 | Extractor Pin | 32 | Ejector | 56 | Magazine Spring Plate |
| 8 | Extractor Spring | 33 | Hammer Release Lever Pin | Parts Not Shown | |
| 9 | Rear Sight | 34 | Ejector Pin | Firing Pin Catch Spring | |
| 10 | Trigger Bar Release Plunger | 35 | Hammer | Firing Pin Catch | |
| 11 | Release Plunger Spring | 36 | Hammer Pin | Spring Pin | |
| 12 | Firing Pin | 37 | Hammer Spring Guide | Safety Plunger Spring | |
| 13 | Firing Pin Spring | 38 | Hammer Spring | Safety Plunger | |
| 14 | Safety | 39 | Hammer Spring Cap | Right Safety-Lever | |
| 15 | Firing Pin Plunger | 40 | Sear | Safety Lever Pin | |
| 16 | Safety Ball Spring | 41 | Sear Spring | Firing Pin Catch Lever | |
| 17 | Safety Ball | 42 | Sear Pin | Magazine Release Button | |
| 18 | Recoil Spring | 43 | Magazine Release Button | Spring Bush (Short) | |
| 19 | Recoil Spring Guide | 44 | Magazine Release Button Bushing | Magazine Release Button | |
| 20 | Frame | 45 | Safety Pin | Spring Bush (Long) | |
| 21 | Disassembling Latch | 46 | Magazine Release Button Spring | Magazine Release Button | |
| 22 | Slide Catch Spring | 47 | Hammer Spring Cap Pin | Spring Bush Plunger | |
| 23 | Slide Catch | 48 | Left Grip Panel | | |
| 24 | Trigger | 49 | Right Grip Panel | | |
| 25 | Trigger Pin | | | | |

Model 92SB, 92SB Compact and 98 Auto



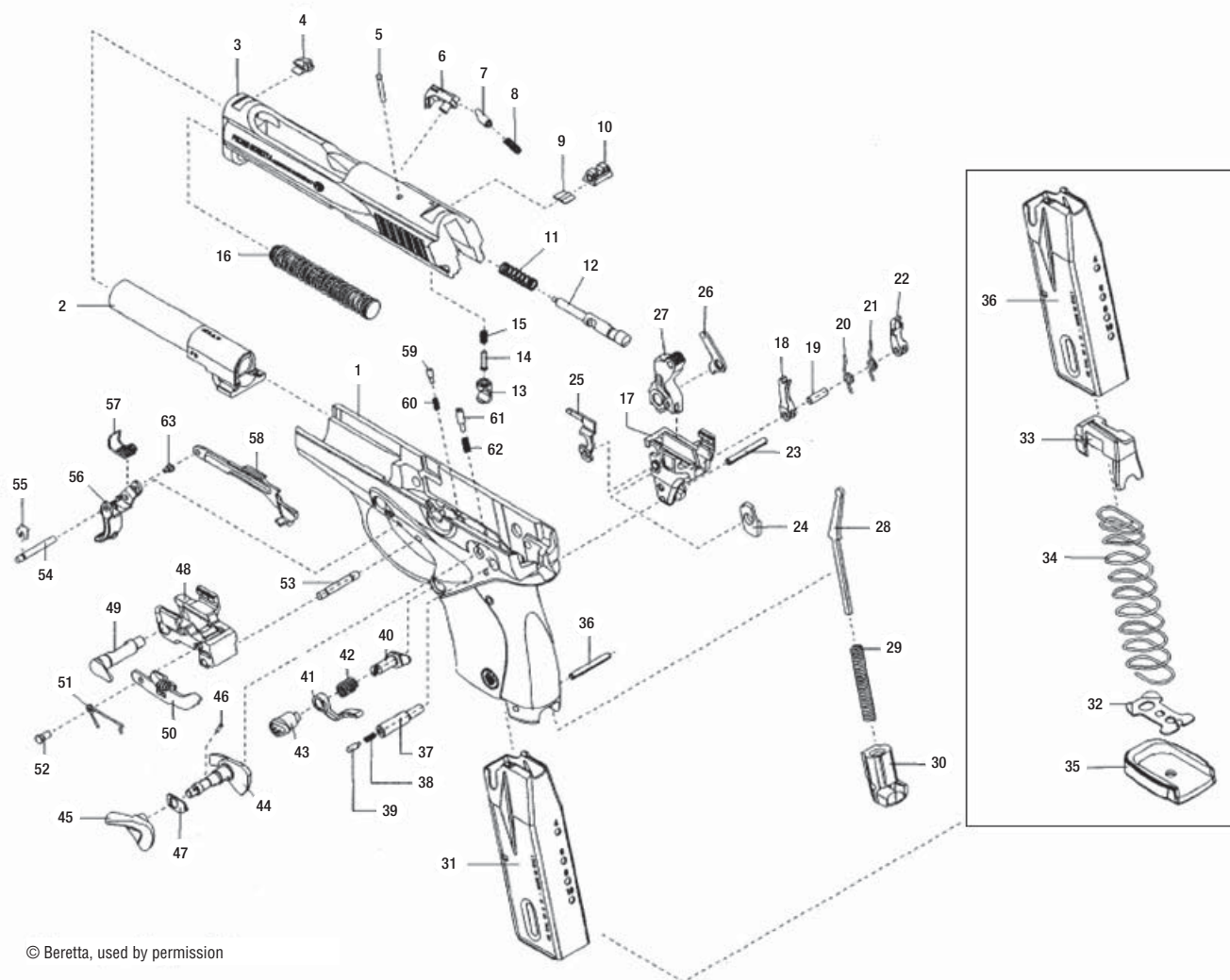
1	Barrel	23	Trigger Pin	44	Grip Screws
2	Locking Block	24	Trigger Spring	45	Grip Screw Bushings
3	Locking Block Plunger	25	Trigger Bar	46	Magazine Floorplate
4	Locking Block Spring Pin	26	Trigger Bar Spring	47	Firing Pin Catch Spring
5	Slide	27	Disassembly Latch Release Button	48	Firing Pin Catch
6	Extractor	28	Disassembly Latch Release Button Spring	49	Spring Pin
7	Extractor Pin	29	Hammer Release Lever	50	Safety Plunger Spring
8	Extractor Spring	30	Ejector	51	Safety Plunger
9	Rear Sight	31	Hammer Release Lever Pin	52	Right Safety-Lever
10	Trigger Bar Release Plunger	32	Ejector Pin	53	Safety-Lever Pins
11	Trigger Bar Release Plunger Spring	33	Hammer	54	Firing Pin Catch lever
12	Firing Pin	34	Hamer Pin	55	Magazine Release Button Spring Bush (Short)
13	Firing Pin Spring	35	Hammer Spring Guide	56	Magazine Release Button Spring Bush (Long)
14	Safety	36	Hammer Spring	57	Left Grip Panel
15	Firing Pin plunger	37	Hammer Spring Cap	58	Right Grip Panel
16	Recoil Spring	38	Sear	59	Magazine Follower
17	Recoil Spring Guide	39	Sear Spring	60	Magazine Body
18	Frame	40	Sear Pin	61	Magazine Spring
19	Disassembly Latch	41	Magazine Release Button	62	Magazine Spring Plate
20	Slide Catch Spring	42	Magazine Release Button Spring		
21	Slide Catch	43	Hammer Spring Cap Pin		
22	Trigger				

Model 950 B and 950 BS Auto



1	Slide	16	Sear Pin	31	Follower
2	Barrel	17	Magazine Release Button	32	Magazine Spring Plate
3	Firing Pin	18	Magazine Catch Spring	33	Magazine Spring
4	Firing Pin Spring	19	Magazine Catch	34	Magazine Floorplate
5	Firing Pin Retaining Pin	20	Recoil Spring	35	Safety
6	Frame	21	Recoil Spring Pin	36	Safety Spring
7	Ejector	22	Trigger Guard	37	Safety Spring Plunger
8	Barrel Lever	23	Trigger	38	Left Grip Panel
9	Ejector Pin	24	Trigger Pin	39	Right Grip Panel
10	Hammer	25	Trigger Bar Spring	40	Barrel Mounting Pin
11	Hammer/Safety Stop Pin (950 BS)	26	Trigger Bar Spring Plunger		
12	Hammer Strut	27	Trigger Bar	Parts Not Shown	
13	Hammer Spring	28	Trigger Bar Pin	Sear	
14	Hammer Spring Retainer	29	Grip Screws	Magazine Follower Retaining Screw	
15	Sear Spring	30	Magazine Body	Barrel Lever Stop Screw	

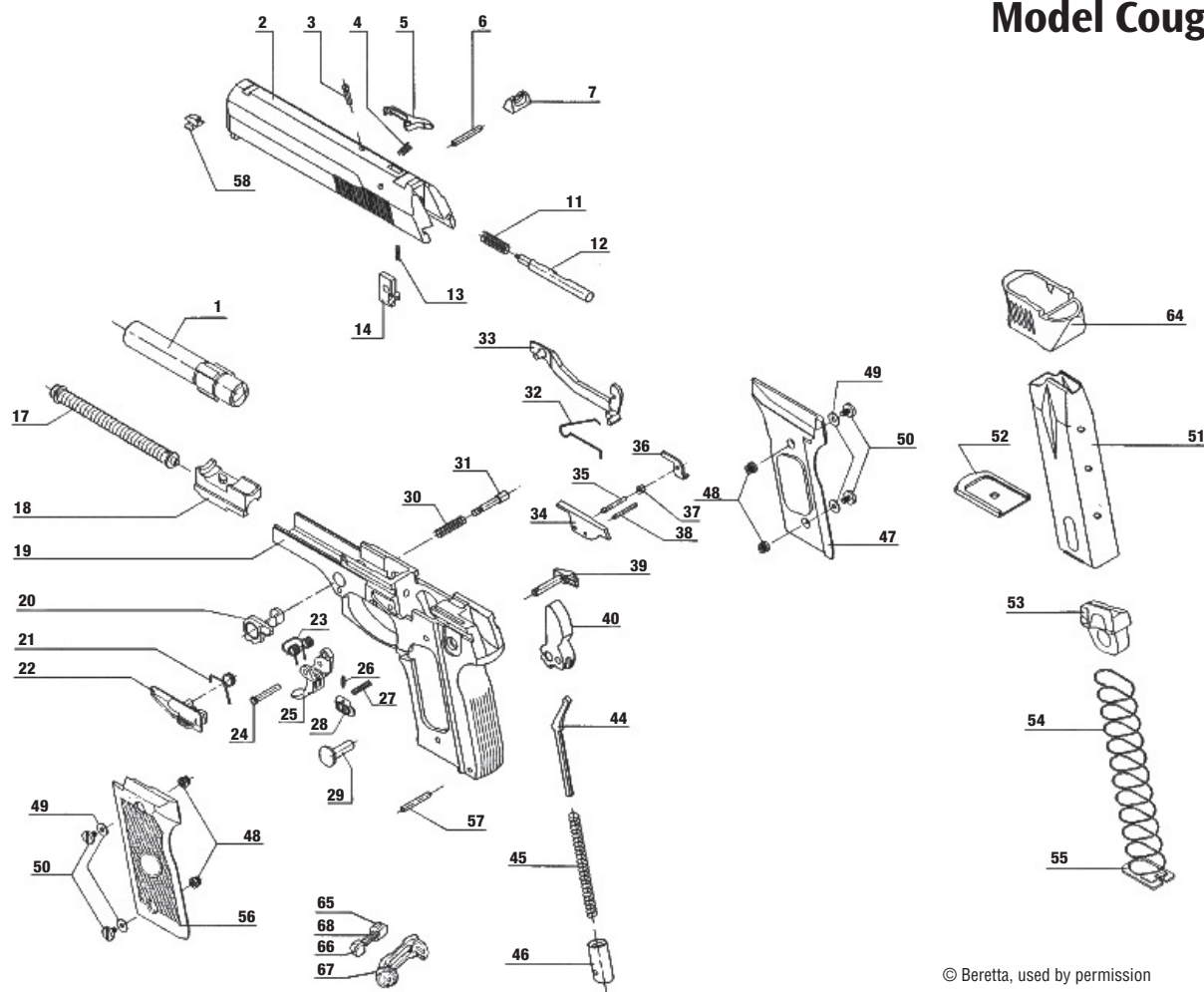
Model 9000



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- | | | |
|------------------------------------|--------------------------------------|--|
| 1 Frame | 24 Interceptor | 47 Disconnect lever |
| 2 Barrel | 25 Ejector | 48 Front block |
| 3 Slide | 26 Firing pin block lever | 49 Disassembly latch |
| 4 Front sight | 27 Hammer | 50 Slide catch |
| 5 Firing pin retaining pin | 28 Hammer spring guide | 51 Slide catch spring |
| 6 Extractor | 29 Hammer spring | 52 Slide catch pin |
| 7 Extractor plunger | 30 Hammer spring cap | 53 Front block pin |
| 8 Extractor spring | 31 Magazine box | 54 Trigger pin |
| 9 Rear sight spring | 32 Magazine plate | 55 Trigger pin spring clip |
| 10 Rear sight | 33 Follower | 56 Trigger |
| 11 Firing pin spring | 34 Magazine spring | 57 Trigger spring |
| 12 Firing pin | 35 Magazine bottom | 58 Trigger bar |
| 13 Firing pin block | 36 Magazine cap retaining pin | 59 Trigger bar plunger |
| 14 Firing pin block plunger | 37 Hammer pin | 60 Safety spring |
| 15 Firing pin block spring | 38 Safety plunger spring | 61 Hammer drop plunger |
| 16 Recoil spring assembly | 39 Safety plunger | 62 Hammer drop plunger spring |
| 17 Rear block | 40 Magazine catch pin | 63 Trigger bar pin |
| 18 Left sear | 41 Magazine catch | 64 Trigger bar plunger spring (not shown) |
| 19 Sear pin | 42 Magazine catch spring | |
| 20 Left sear spring | 43 Magazine release button | |
| 21 Right sear spring | 44 Right safety | |
| 22 Right sear | 45 Left safety | |
| 23 Rear block spring pin | 46 Safety pin | |

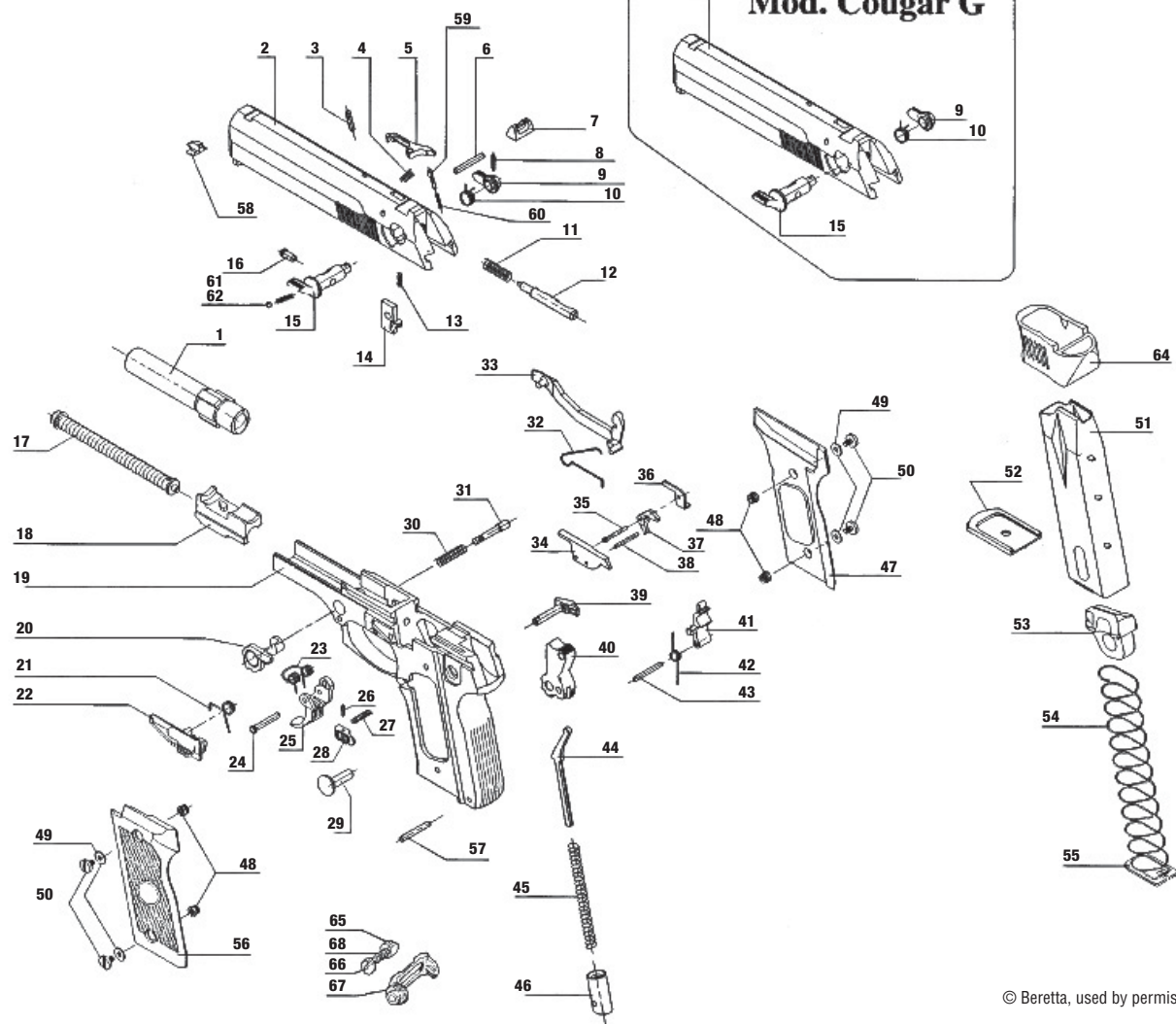
Model Cougar D



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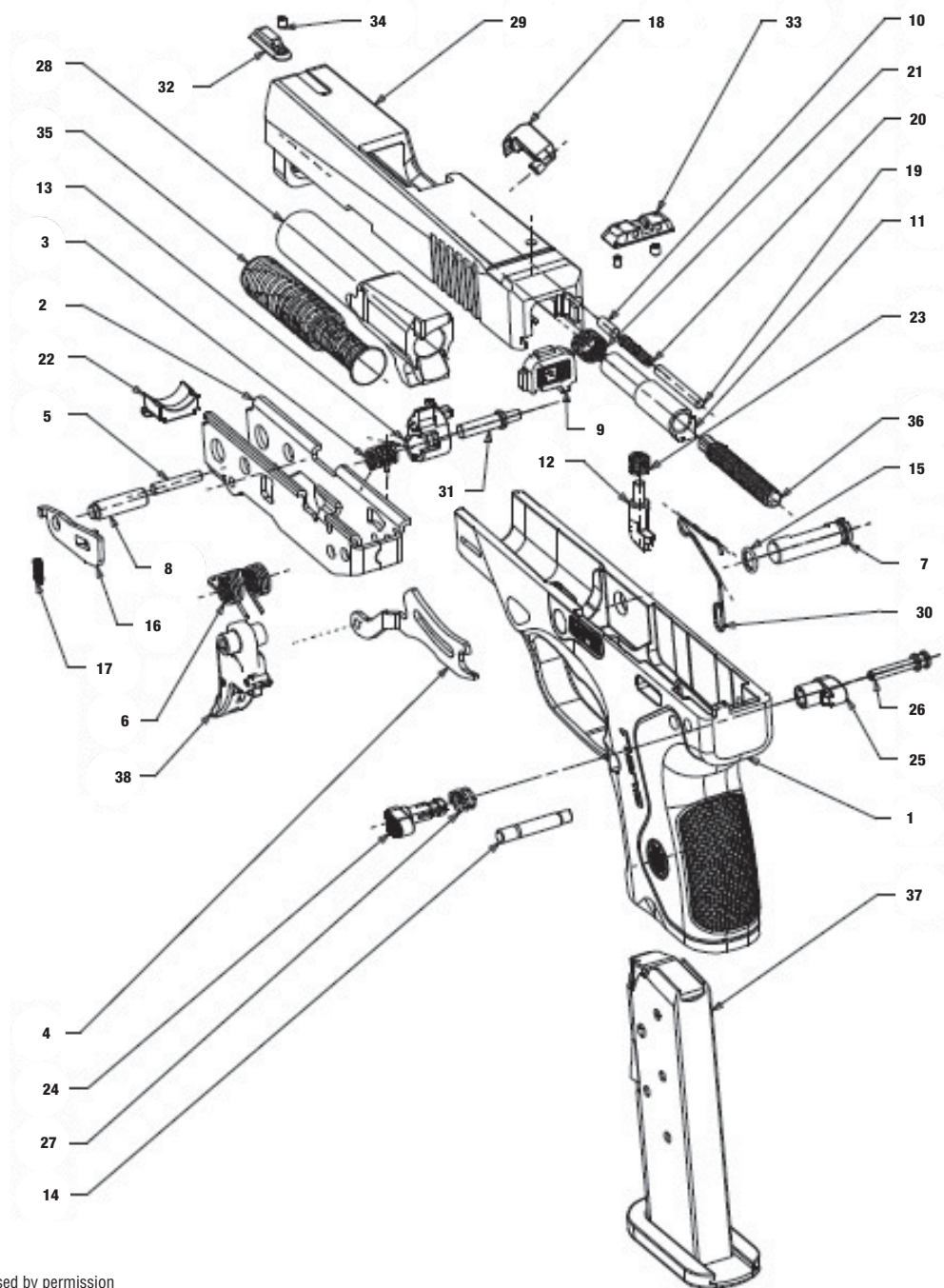
1	Barrel	24	Trigger pin	48	Grip bushing
2	Slide	25	Trigger	49	Spring washer
3	Extractor pin	26	Magazine release spring pin	50	Grip screw
4	Extractor spring	27	Magazine release spring	51	Magazine
5	Extractor	28	Magazine release button	52	Magazine bottom
6	Firing pin catch	29	Hammer pin	53	Magazine follower
7	Black rear sight	30	Disassembly latch	54	Magazine spring
8	Safety spring pin, (not present on D model)	31	Disassembly latch release button	55	Magazine plate
9	Right safety, (not present on D model)	32	Trigger bar spring	56	Left grip
10	Safety spring, (not present on D model)	33	Trigger bar	57	Hammer spring cap pin
11	Firing pin spring	34	Ejector	58	Front sight
12	Firing pin	35	Hammer release lever pin	59	Trigger bar release plunger, (not present on D model)
13	Firing pin catch spring	36	Firing pin catch lever	60	Trigger bar release plunger spring, (not present on D model)
14	Firing pin catch	37	Spacer	61	Safety ball spring, (not present on D model)
15	Safety assembly, (not present on D model)	38	Ejector spring pin	62	Ball spring, (not present on D model)
16	Firing pin plunger	39	Magazine release	63	—
17	Recoil spring assembly	40	Hammer	64	Magazine grip extension
18	Central block	41	Sear, (not present on D model)	65	Magazine release button spring bushing
19	Frame	42	Sear spring, (not present on D model)	66	Magazine release button spring bushing
20	Disassembly latch	43	Sear pin, (not present on D model)	67	Magazine release button
21	Slide catch spring	44	Hammer spring guide	68	Magazine release button spring
22	Slide catch	45	Hammer spring		
23	Trigger spring	46	Hammer spring cup		
		47	Right grip		

Model Cougar F, Cougar L, Cougar G



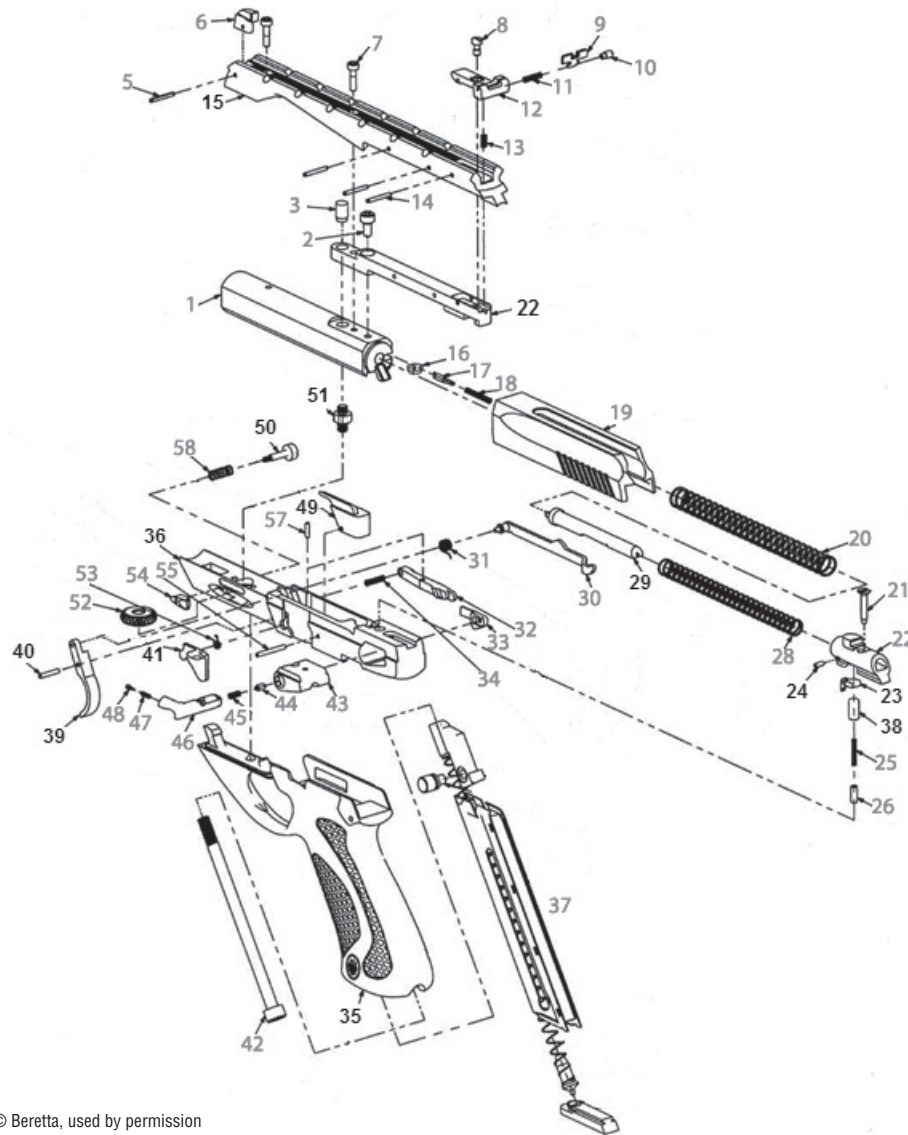
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1	Barrel	25	Trigger	48	Grip bushing
2	Slide	26	Magazine release spring pin	49	Spring washer
3	Extractor pin	27	Magazine release spring	50	Grip screw
4	Extractor spring	28	Magazine release button	51	Magazine
5	Extractor	29	Hammer pin	52	Magazine bottom
6	Firing pin catch	30	Disassembly latch	53	Magazine follower
7	Black rear sight	31	Disassembly latch release button	54	Magazine spring
8	Safety spring pin	32	Trigger bar spring	55	Magazine plate
9	Right safety	33	Trigger bar	56	Left grip
10	Safety spring	34	Ejector	57	Hammer spring cap pin
11	Firing pin spring	35	Hammer release lever pin	58	Front sight
12	Firing pin	36	Firing pin catch lever	59	Trigger bar release plunger
13	Firing pin catch spring	37	Hammer release lever	60	Trigger bar release plunger spring
14	Firing pin catch	38	Ejector spring pin	61	Safety ball spring
15	Safety assembly	39	Magazine release	62	Ball spring
16	Firing pin plunger	40	Hammer	63	—
17	Recoil spring assembly	41	Sear	64	Magazine grip extension
18	Central block	42	Sear spring	65	Magazine release button spring bushing
19	Frame	43	Sear pin	66	Magazine release button spring bushing
20	Disassembly latch	44	Hammer spring guide	67	Magazine release button
21	Slide catch spring	45	Hammer spring	68	Magazine release button spring
22	Slide catch	46	Hammer spring cup		
23	Trigger spring	47	Right grip		
24	Trigger pin				



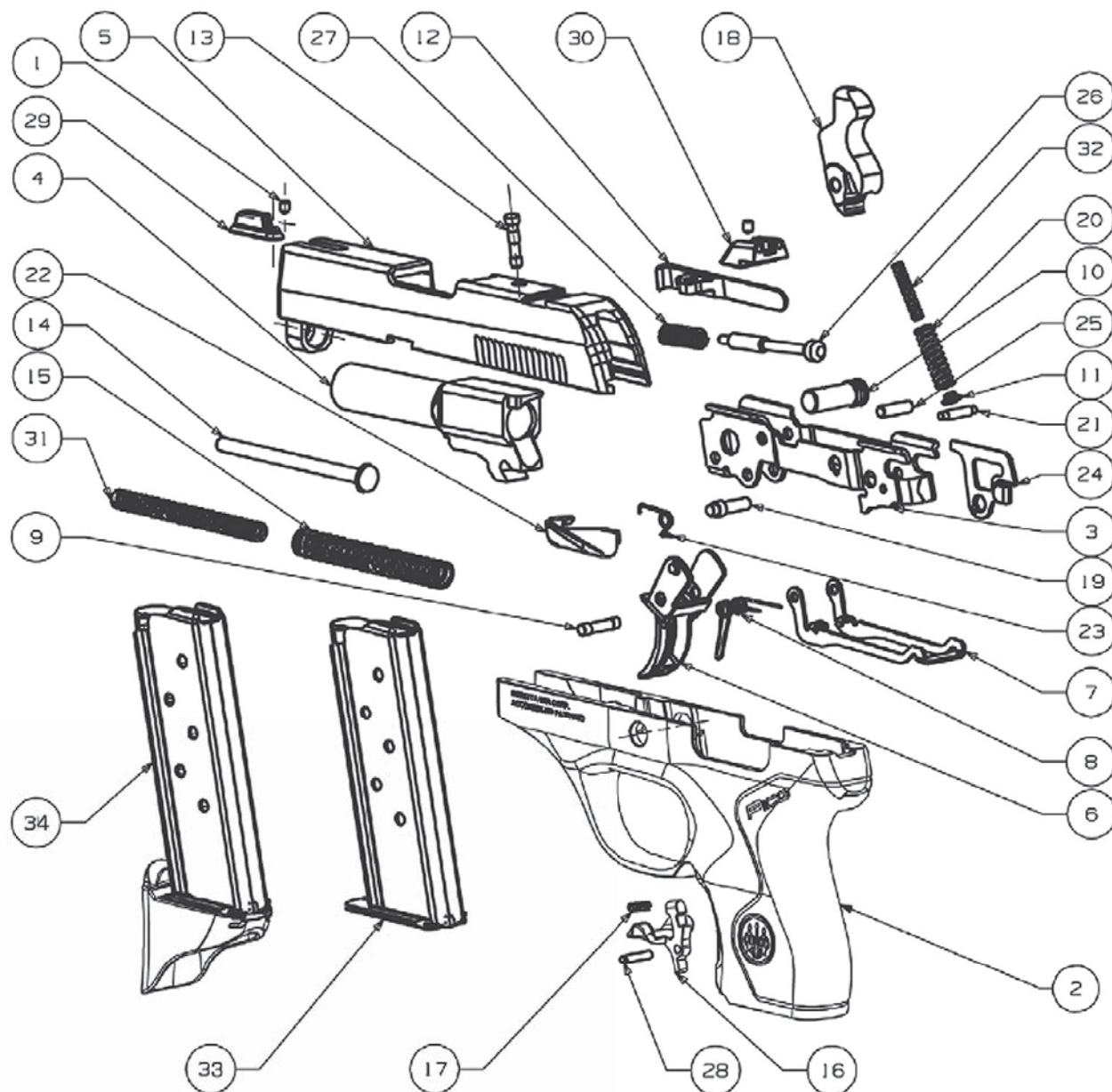
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1	Frame	14	Rear assembly pin	27	Magazine catch spring
2	Rail chassis	15	O-Ring	28	Barrel
3	Cocking lever spring	16	Slide catch	29	Slide
4	Trigger bar	17	Slide catch spring	30	Trigger bar spring
5	Trigger pin	18	Extractor	31	Cocking lever pin
6	Trigger spring	19	Extractor pin	32	Front sight
7	Disassembly pin	20	Extractor spring	33	Rear sight
8	Disconnect pin	21	Striker return spring	34	Sight set screw
9	Slide back	22	Recoil spring support	35	Recoil spring assembly
10	Extractor plunger	23	Striker block spring	36	Striker spring assembly
11	Striker	24	Magazine button	37	Magazine
12	Striker block	25	Magazine button housing	38	Trigger assembly
13	Cocking lever	26	Magazine button pin		



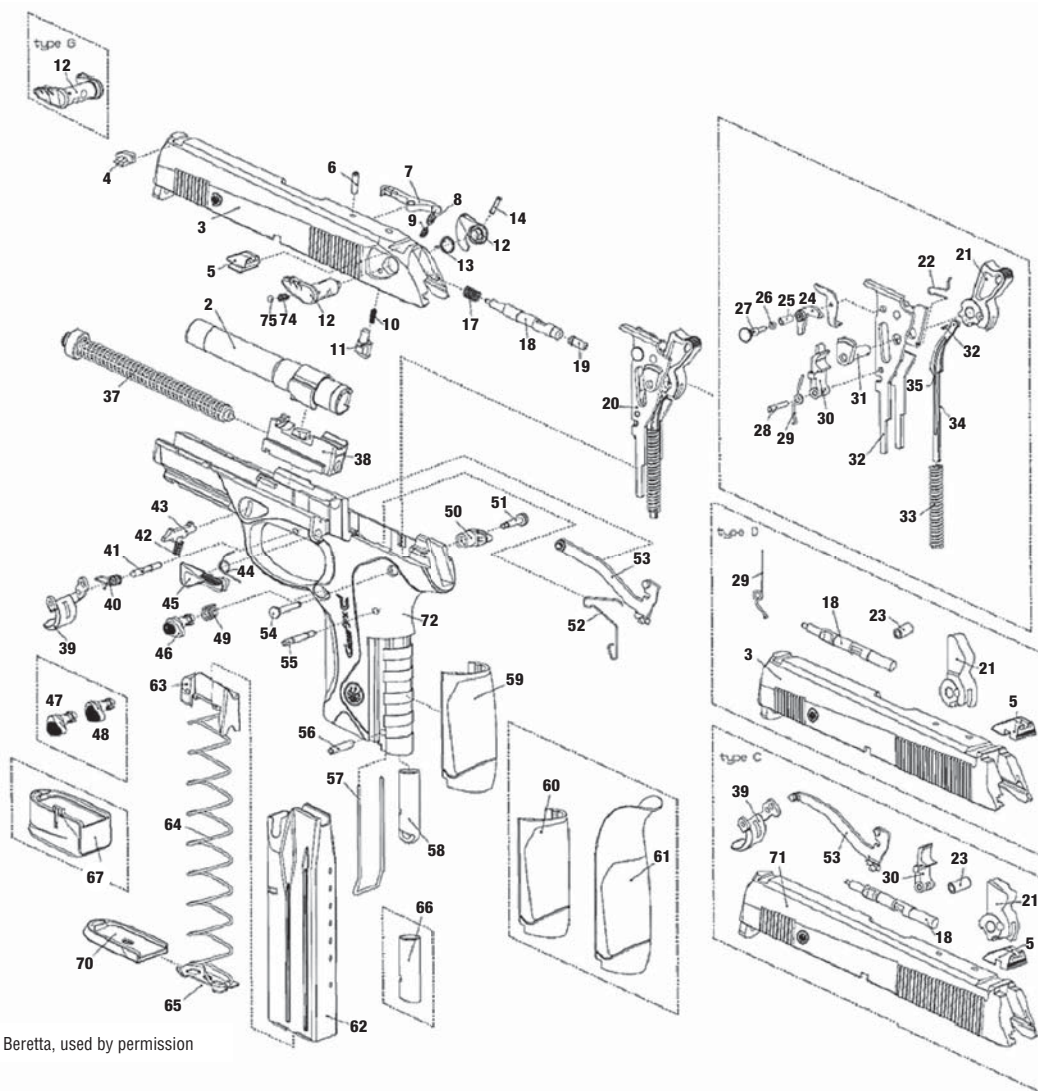
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1	Barrel	21	Firing pin guide screw	41	Slide stop
2	Strap screw	22	Barrel top strap	42	Grip screw
3	Strap dowel	23	Sear	43	Safety insert
4	Front sight cross pin	24	Sear pivot pin	44	Safety wing retainer
5	Front sight screw	25	Sear spring	45	Safety wing retainer spring
6	Front sight	26	Safety plunger	46	Safety body
7	Barrel rib screw	27	–	47	Safety detent/lock plunger spring
8	Rear sight elevation screw	28	Firing pin spring	48	Safety detent
9	Rear sight blade	29	Firing pin	49	Ejector
10	Rear sight windage screw	30	Trigger bar assembly	50	Barrel nut lock screw
11	Rear sight windage spring	31	Trigger bar spring	51	Barrel stud
12	Rear sight body	32	Magazine catch	52	Barrel nut
13	Rear sight elevation spring	33	Safety wing	53	Slide stop spring
14	Cross assembly pin	34	Magazine catch spring	54	Barrel lock nut
15	Rib	35	Grip	55	Ejector retaining pin
16	Extractor	36	Frame	56	–
17	Extractor plunger	37	Magazine	57	Magazine catch pivot pin
18	Extractor spring	38	Sear plunger	58	Barrel nut lock spring
19	Slide assembly	39	Trigger		
20	Slide spring	40	Trigger pivot pin		



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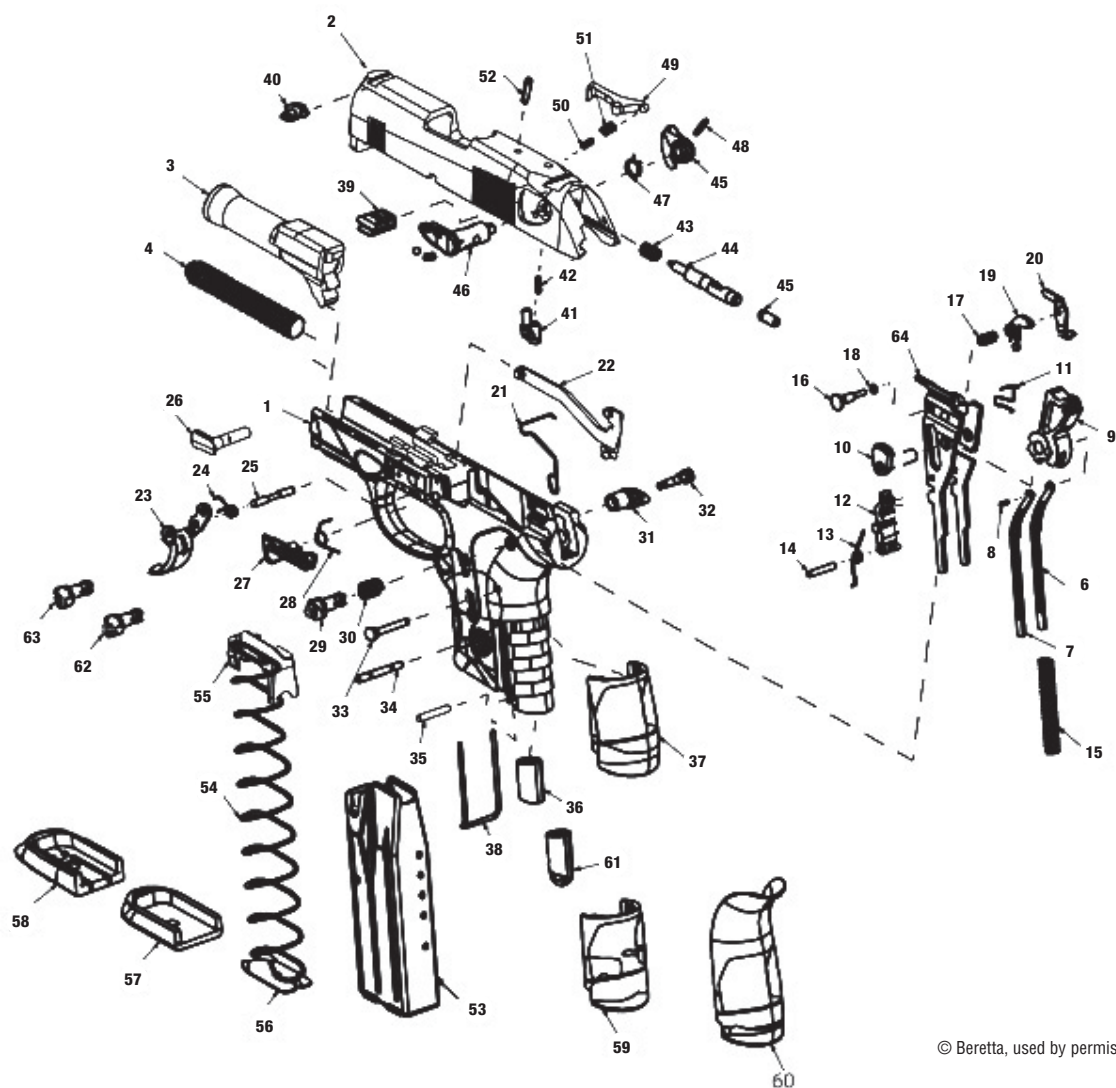
1	Front Sight Set Screw	13	Extractor Pin	25	Disconnect Pin
2	Grip Housing	14	Recoil Rod	26	Firing Pin
3	Chassis	15	Outer Recoil Spring	27	Firing Pin Spring
4	Barrel	16	Magazine Catch	28	Magazine Catch Pin
5	Slide	17	Magazine Catch Spring	29	Front Sight, White Dot
6	Trigger	18	Hammer	30	Rear Sight, White Dot
7	Trigger Bar	19	Hammer Pin	31	Inner Recoil Spring
8	Trigger Spring	20	Outer Hammer Spring	32	Inner Hammer Spring
9	Trigger Pin	21	Hammer Spring Pin	33	Magazine Assembly, Flush
10	Disassembly Pin	22	Slide Catch	34	Magazine Assembly, Extension
11	Hammer Spring Plunger	23	Slide Catch Spring		
12	Extractor	24	Ejector		



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|-------------------------------------|---|---|
| 1 Frame | 26 O-ring | 49 Magazine release spring |
| 2 Barrel | 27 Lever blocking pin | 50 Magazine release button support |
| 3 Slide assembly | 28 Sear pin | 51 Magazine release button pin |
| 4 Front sight | 29 Sear spring | 52 Trigger bar spring |
| 5 Rear sight | 30 Sear | 53 Trigger bar |
| 6 Extractor pin | 31 Hammer pin | 54 Upper hammer unit retaining pin |
| 7 Extractor | 32 Hammer unit housing | 55 Lower hammer unit retaining pin |
| 8 Extractor spring | 33 Hammer spring | 56 Hammer spring cap pin |
| 9 Small extractor spring | 34 Right hammer spring guide | 57 Back-strap retaining spring |
| 10 Firing pin catch spring | 35 Left hammer spring guide | 58 Hammer spring cap |
| 11 Firing pin block | 36 Hammer spring guide pin | 59 Medium back strap |
| 12 Safety assembly | 37 Recoil spring and spring guide assembly | 60 Slim back strap |
| 13 Safety spring | 38 Central block | 61 Large back strap |
| 14 Spring pin | 39 Trigger | 62 Magazine box |
| 15 Safety ball spring | 40 Trigger spring | 63 Magazine follower |
| 16 Safety detent ball | 41 Trigger pin | 64 Magazine spring |
| 17 Firing pin spring | 42 Disassembling latch spring | 65 Magazine plate |
| 18 Firing pin | 43 Disassembly latch | 66 Magazine bottom with insert |
| 19 Firing pin plunger | 44 Slide catch spring | 67 Magazine adaptor, 20 rounds |
| 20 Hammer unit | 45 Slide catch | 68 — |
| 21 Hammer | 46 Small magazine release button | 69 — |
| 22 Hammer pin spring detent | 47 Large magazine button | 70 — |
| 23 Firing pin catch lever | 48 Extended magazine release button | 71 Slide |
| 24 Hammer release lever | | 72 Frame |
| 25 Lever blocking pin spring | | |

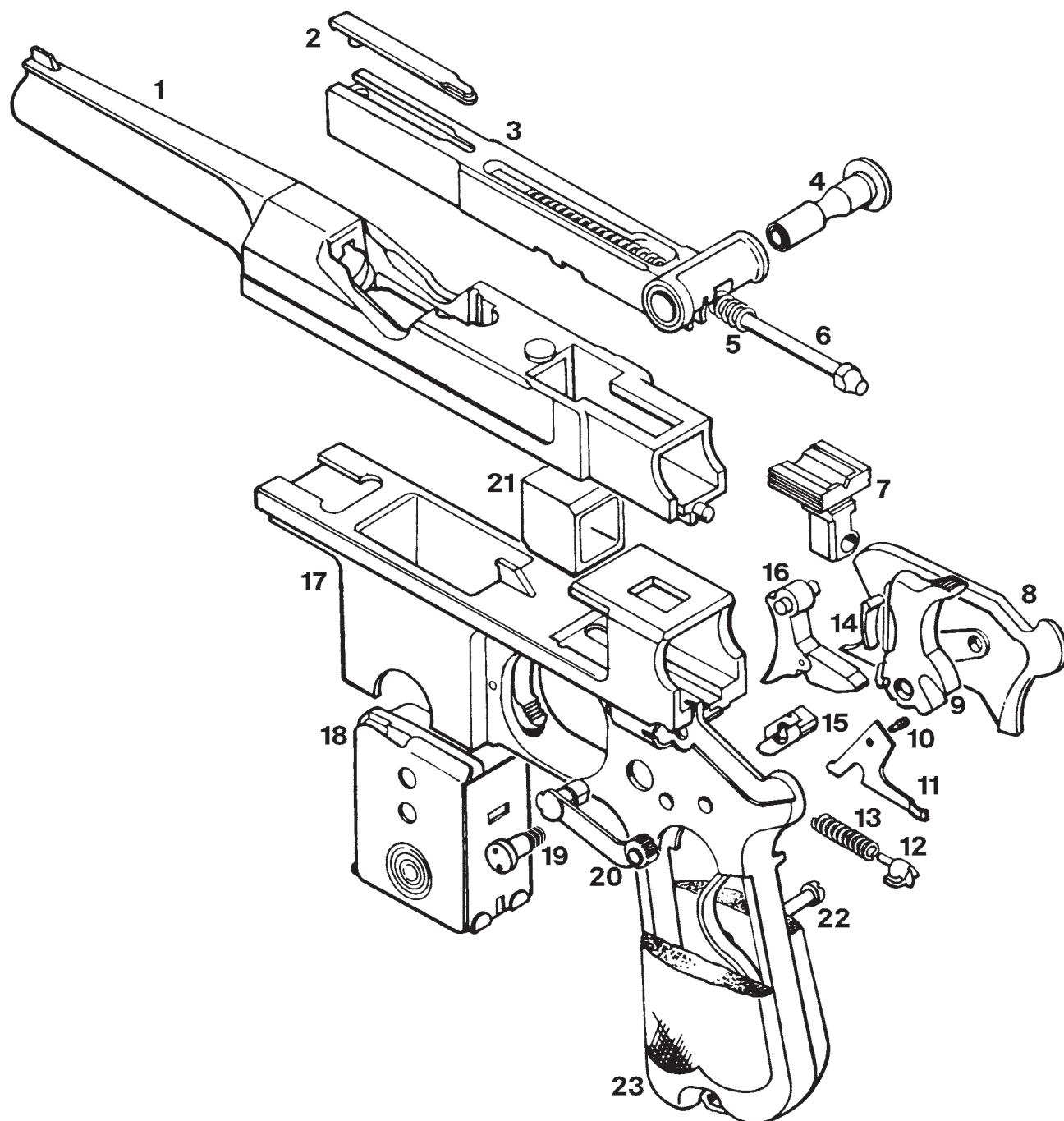
PX4 SUBCOMPACT



© Beretta, used by permission

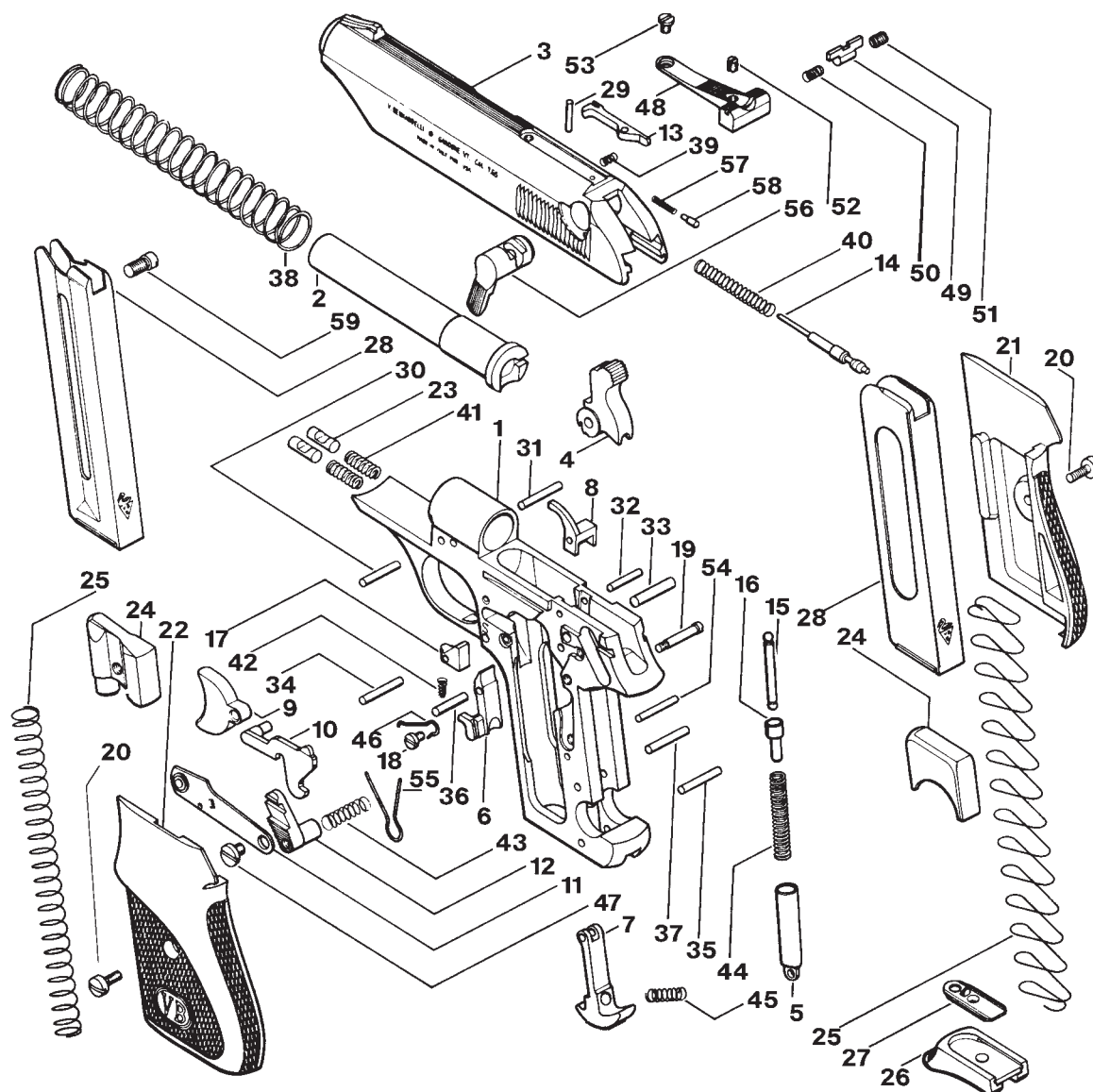
1	Frame	23	Trigger	45	Firing pin plunger
2	Slide	24	Trigger spring	46	Safety assembly
3	Barrel	25	Trigger pin	47	Safety spring
4	Recoil spring assembly	26	Disassembly lever	48	Spring pin
5	—	27	Slide catch	49	Extractor
6	Right hammer strut	28	Slide stop spring	50	Small extractor spring
7	Left hammer strut	29	Magazine release button	51	Extractor spring
8	Hammer strut pin	30	Magazine release spring	52	Extractor pin
9	Hammer assembly	31	Magazine release outer housing	53	Magazine body
10	Hammer pivot pin housing	32	Magazine release pin	54	Magazine spring
11	Hammer pin spring	33	Hammer/frame pin	55	Magazine follower
12	Sear	34	Hammer assembly pin	56	Magazine spring retainer
13	Sear spring	35	Mainspring plug retaining pin	57	Standard magazine spring bottom
14	Sear pin	36	Main spring plug	58	Extended magazine spring bottom
15	Hammer spring	37	Medium backstrap	59	Small backstrap
16	Lever assembly pin	38	Backstrap wire	60	Large backstrap
17	Lever assembly spring	39	Rear sight	61	Mainspring plug with lanyard
18	Housing pin O-ring	40	Front sight	62	Magazine release button, small
19	Hammer release lever assembly	41	Firing pin block	63	Magazine release button, large
20	Firing pin catch lever	42	Firing pin block spring	64	Hammer assembly housing
21	Trigger bar spring	43	Firing pin spring		
22	Trigger bar assembly	44	Firing pin		

Model 1908 Auto



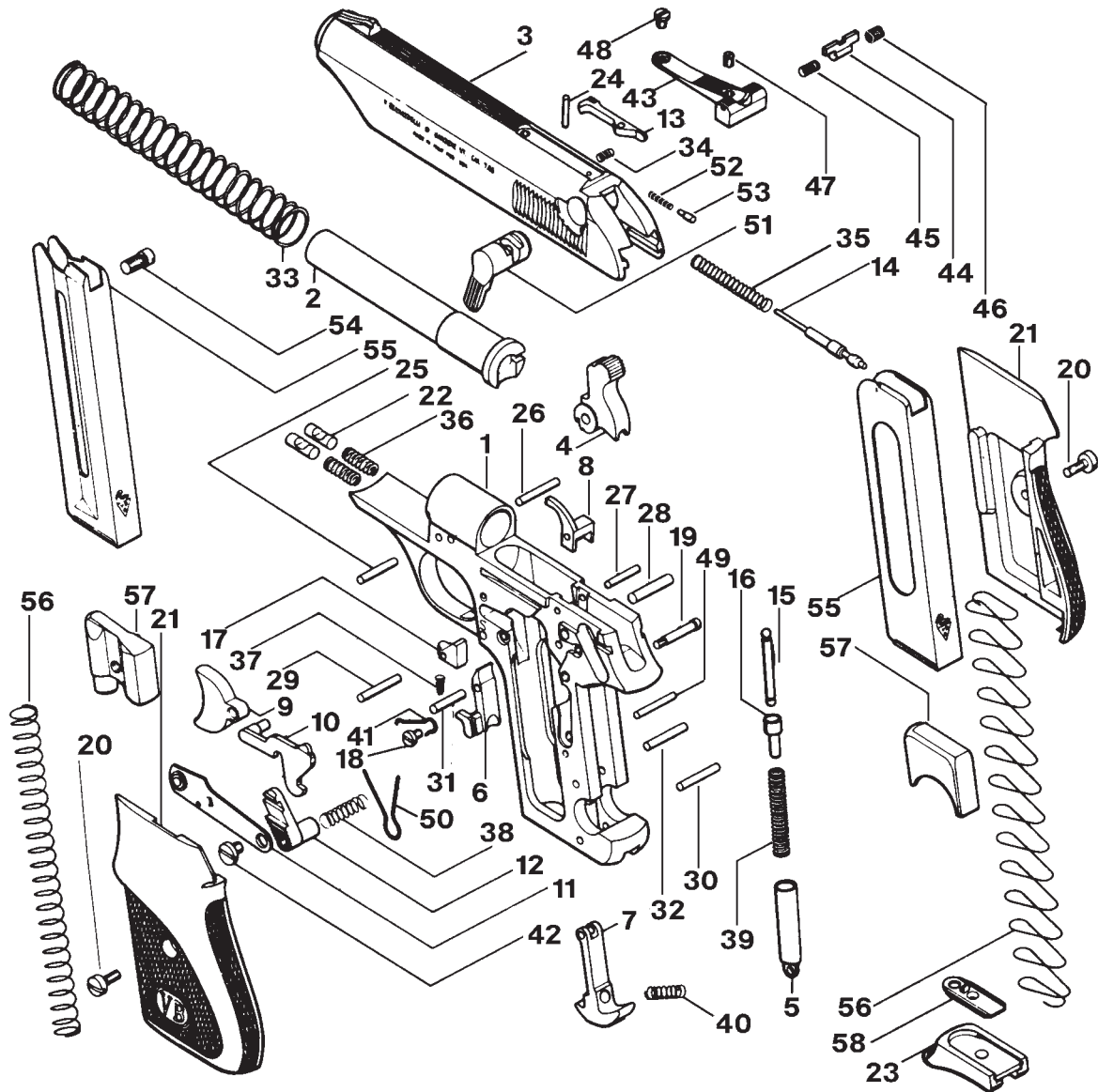
- | | | | | | |
|---|--------------------------|----|--------------------|----|--------------------|
| 1 | Barrel and Extension | 9 | Hammer | 17 | Frame |
| 2 | Extractor | 10 | Disconnecter Screw | 18 | Magazine Assembly |
| 3 | Bolt | 11 | Disconnecter | 19 | Sideplate Retainer |
| 4 | Bolt Knob Insert | 12 | Safety Plunger | 20 | Safety-Lever |
| 5 | Firing Pin Spring | 13 | Safety Spring | 21 | Locking Block |
| 6 | Firing Pin | 14 | Sear Spring | 22 | Grip Screw |
| 7 | Rear Sight/Bolt Retainer | 15 | Sear | 23 | Grip Panel |
| 8 | Sideplate | 16 | Trigger Assembly | | |

Model 60 Auto



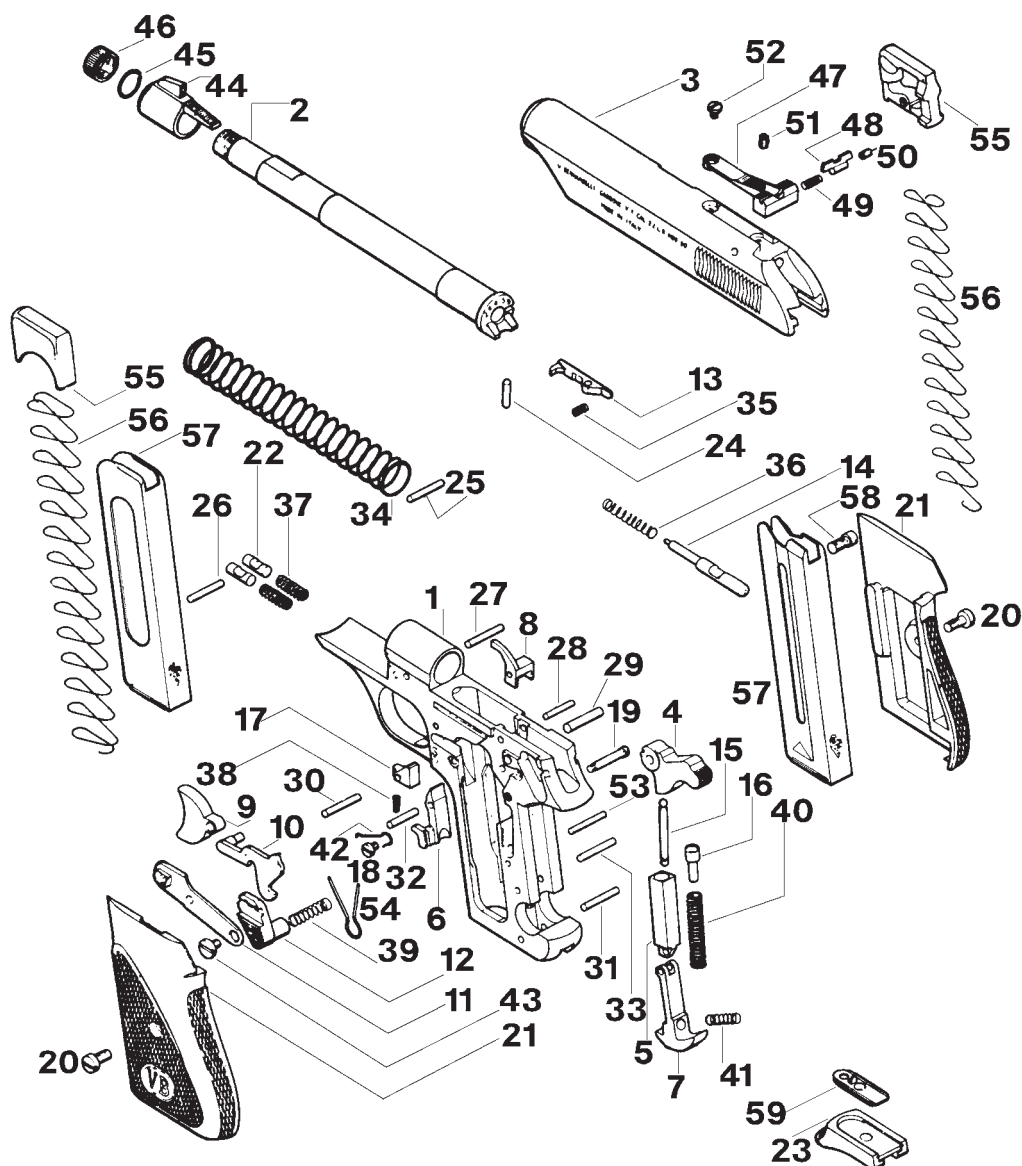
1	Receiver	21	Right Grip	41	Buffer Spring
2	Barrel	22	Left Grip	42	Magazine Safety Spring
3	Slide	23	Slide Buffer	43	Takedown Button Spring
4	Hammer	24	Magazine Platform	44	Mainspring
5	Mainspring Holder	25	Magazine Spring	45	Magazine Catch Spring
6	Sear	26	Finger Extension	46	Trigger Bar Spring
7	Magazine Catch	27	Magazine Bottom Plate	47	Safety Screw
8	Ejector	28	Magazine Shell	48	Rear Sight Leaf
9	Trigger	29	Extractor Pin	49	Sight Blade
10	Trigger Bar	30	Buffer Pin	50	Windage Spring
11	Safety	31	Barrel Pin	51	Windage Screw
12	Takedown Button	32	Ejector Pin	52	Elevation Screw
13	Extractor-Indicator Pin	33	Hammer Pin	53	Leaf Sight Screw
14	Firing Pin	34	Magazine Safety Pin	54	Mainspring Holder Stop Pin
15	Mainspring Strut	35	Magazine Catch Pin	55	Sear Spring
16	Mainspring Guide	36	Sear Pin	56	Safety Lock
17	Magazine Safety	37	Mainspring Holder and Grip Pin	57	Safety Lock Spring
18	Trigger Bar Spring Screw	38	Recoil Spring	58	Safety Lock Spring Detent
19	Takedown Button Screw	39	Extractor Spring	59	Magazine Follower Stud
20	Grip Screw	40	Firing Pin Spring		

Model 80 Auto



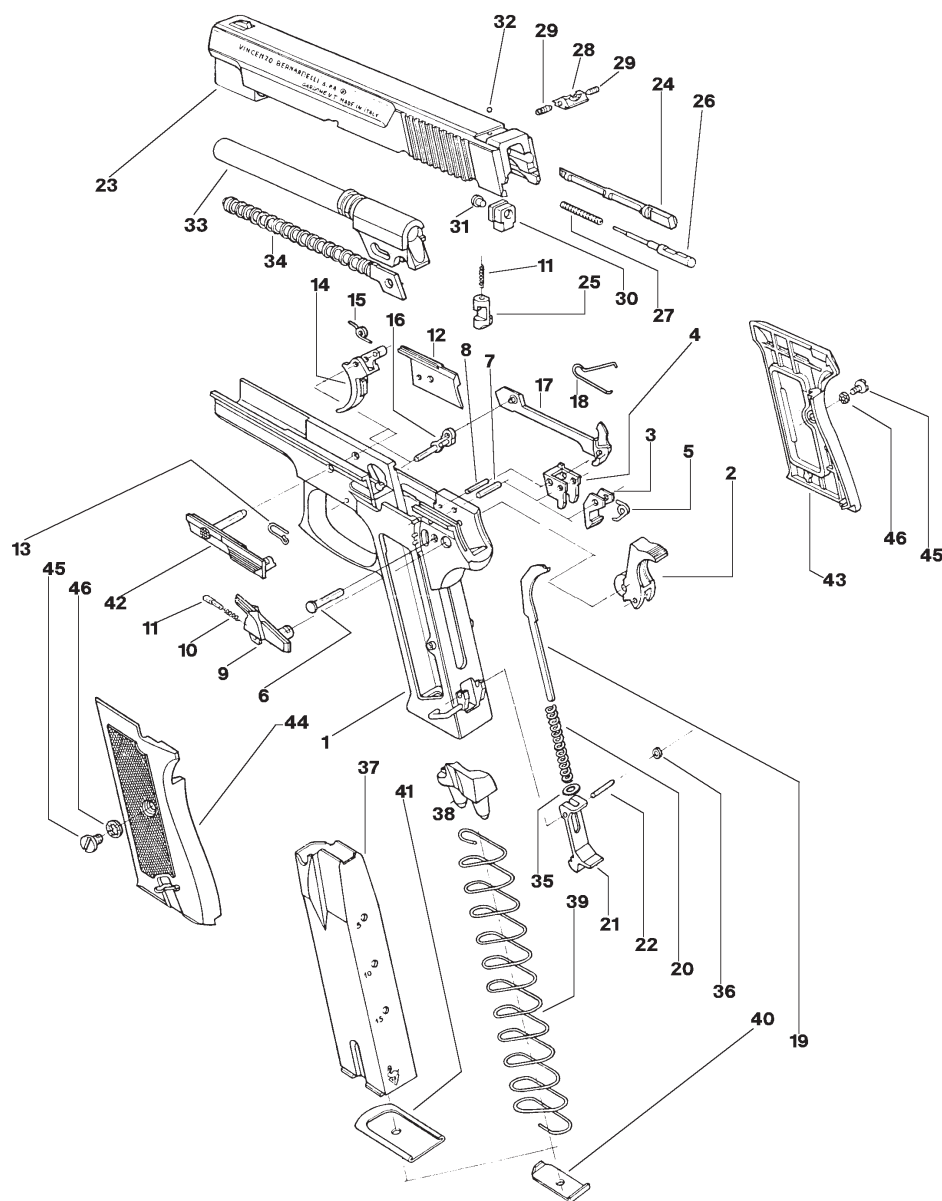
1	Frame	21	Grips	41	Magazine Catch Spring
2	Barrel	22	Slide Buffers	42	Trigger Bar Spring
3	Slide	23	Magazine Finger Rest	43	Safety-Lever Screw
4	Hammer	24	Extractor Pin	44	Front Sight Ramp
5	Mainspring Guide	25	Firing Pin Stop Pin	45	Front Sight Spring
6	Sear	26	Buffer Pin	46	Front Sight Screw Ring
7	Magazine Catch	27	Barrel Pin	47	Rear Sight Base
8	Ejector	28	Ejector Pin	48	Rear Sight Leaf
9	Trigger	29	Hammer Pin	49	Windage Spring
10	Trigger Bar	30	Magazine Safety Pin	50	Windage Screw
11	Safety-Lever	31	Magazine Catch Stop Pin	51	Elevation Screw
12	Takedown Button	32	Sear Pin	52	Rear Sight Screw
13	Extractor	33	Magazine Catch Pin	53	Mainspring Guide Stop Pin
14	Firing Pin	34	Recoil Spring	54	Sear Spring
15	Mainspring Strut	35	Extractor Spring	55	Magazine Follower
16	Mainspring Plunger	36	Firing Spring	56	Magazine Spring
17	Magazine Safety	37	Buffer Springs	57	Magazine Body
18	Trigger Bar Spring Screw	38	Magazine Safety Spring	58	Magazine Follower Stud
19	Takedown Button Screw	39	Takedown Button Spring	59	Magazine Spring Plate
20	Grip Screws	40	Mainspring		

Model 90 Auto



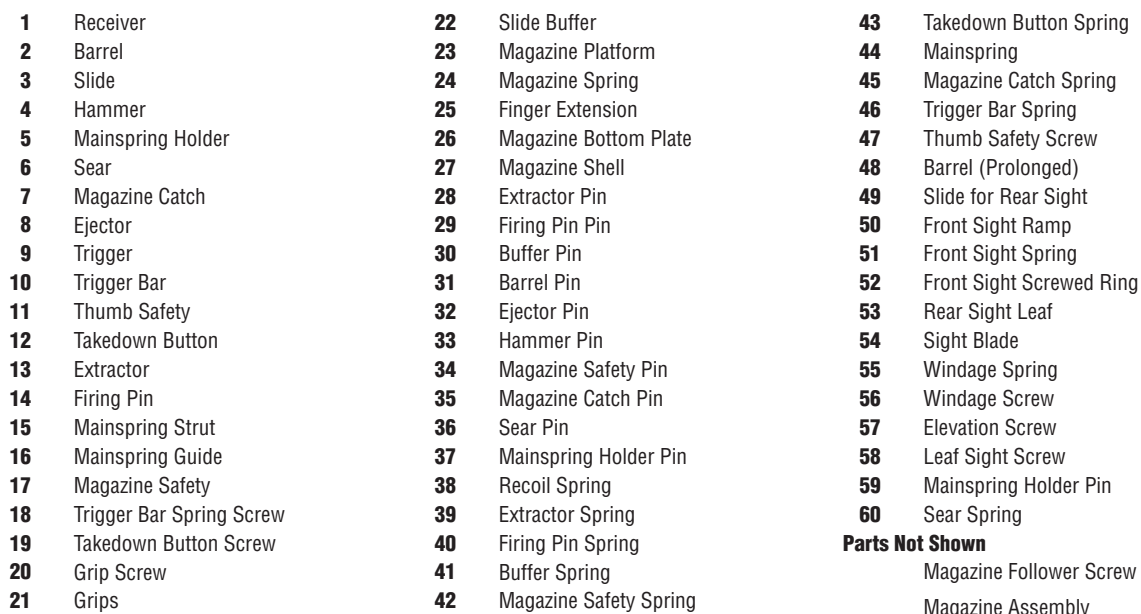
1	Frame	21	Grips	41	Magazine Catch Spring
2	Barrel	22	Slide Buffers	42	Trigger Bar Spring
3	Slide	23	Magazine Finger Rest	43	Safety-Lever Screw
4	Hammer	24	Extractor Pin	44	Front Sight Ramp
5	Mainspring Guide	25	Firing Pin Stop Pin	45	Front Sight Spring
6	Sear	26	Buffer Pin	46	Front Sight Screw Ring
7	Magazine Catch	27	Barrel Pin	47	Rear Sight Base
8	Ejector	28	Ejector Pin	48	Rear Sight Leaf
9	Trigger	29	Hammer Pin	49	Windage Spring
10	Trigger Bar	30	Magazine Safety Pin	50	Windage Screw
11	Safety-Lever	31	Magazine Catch Stop Pin	51	Elevation Screw
12	Takedown Button	32	Sear Pin	52	Rear Sight Screw
13	Extractor	33	Magazine Catch Pin	53	Mainspring Guide Stop Pin
14	Firing Pin	34	Recoil Spring	54	Sear Spring
15	Mainspring Strut	35	Extractor Spring	55	Magazine Follower
16	Mainspring Plunger	36	Firing Spring	56	Magazine Spring
17	Magazine Safety	37	Buffer Springs	57	Magazine Body
18	Trigger Bar Spring Screw	38	Magazine Safety Spring	58	Magazine Follower Stud
19	Takedown Button Screw	39	Takedown Button Spring	59	Magazine Spring Plate
20	Grip Screws	40	Mainspring		

Model PO-18 Auto

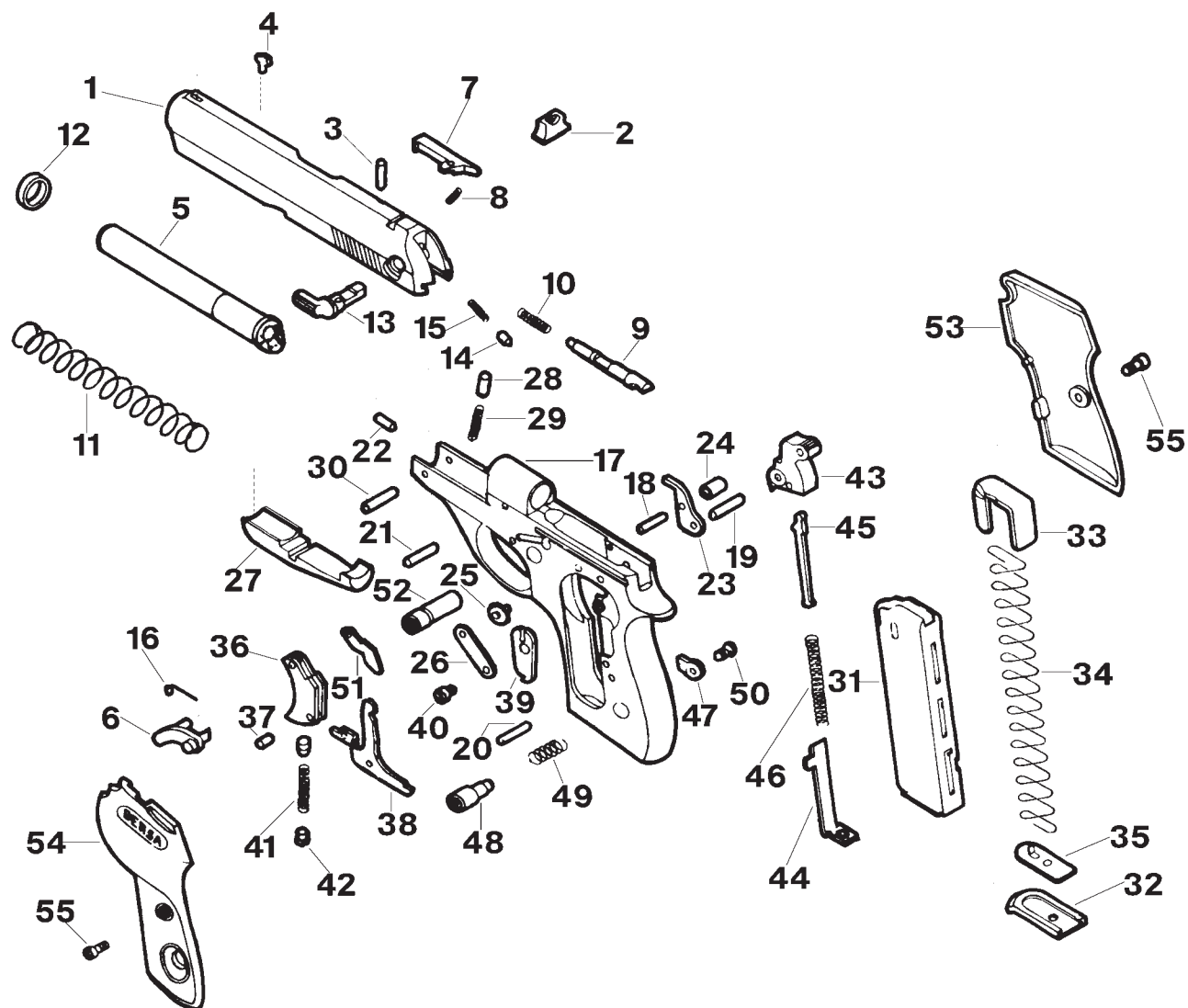


- | | | | | | |
|----|-----------------------------|----|---|----|-----------------------|
| 1 | Frame | 19 | Hammer Spring Strut | 35 | Hammer Spring Washer |
| 2 | Hammer | 20 | Hammer Spring | 36 | Hammer Spring Base |
| 3 | Sear | 21 | Hammer Spring Base/
Magazine Catch | | Pin Spacer |
| 4 | Sear Lever | 22 | Hammer Spring Base/
Magazine Catch Pin | 37 | Magazine Body |
| 5 | Sear Spring | 23 | Slide | 38 | Magazine Follower |
| 6 | Hammer Pin | 24 | Extractor | 39 | Magazine Spring |
| 7 | Sear Pin | 25 | Firing Pin Block | 40 | Magazine Spring Plate |
| 8 | Sear Spring Detent Pin | 26 | Firing Pin | 41 | Magazine Floorplate |
| 9 | Safety | 27 | Firing Pin Spring | 42 | Slide Latch |
| 10 | Safety Catch Plunger Spring | 28 | Rear Sight Blade | 43 | Right Grip Panel |
| 11 | Safety Catch Plunger | 29 | Rear Sight Windage Screws | 44 | Left Grip Panel |
| 12 | Ejector | 30 | Firing Pin Retainer | 45 | Grip Screws |
| 13 | Slide Stop Spring | 31 | Firing Pin Piston | 46 | Grip Screw Bushings |
| 14 | Trigger | 32 | Rear Sight Positioning Ball | | |
| 15 | Trigger Return Spring | 33 | Barrel | | |
| 16 | Trigger Pivot | 34 | Recoil Spring and Guide | | |
| 17 | Trigger Bar | | | | |
| 18 | Trigger Bar Spring | | | | |

NOTE: Gun shown is very early production. Later Production guns have a one-piece firing pin retained by a cross pin and other differences.

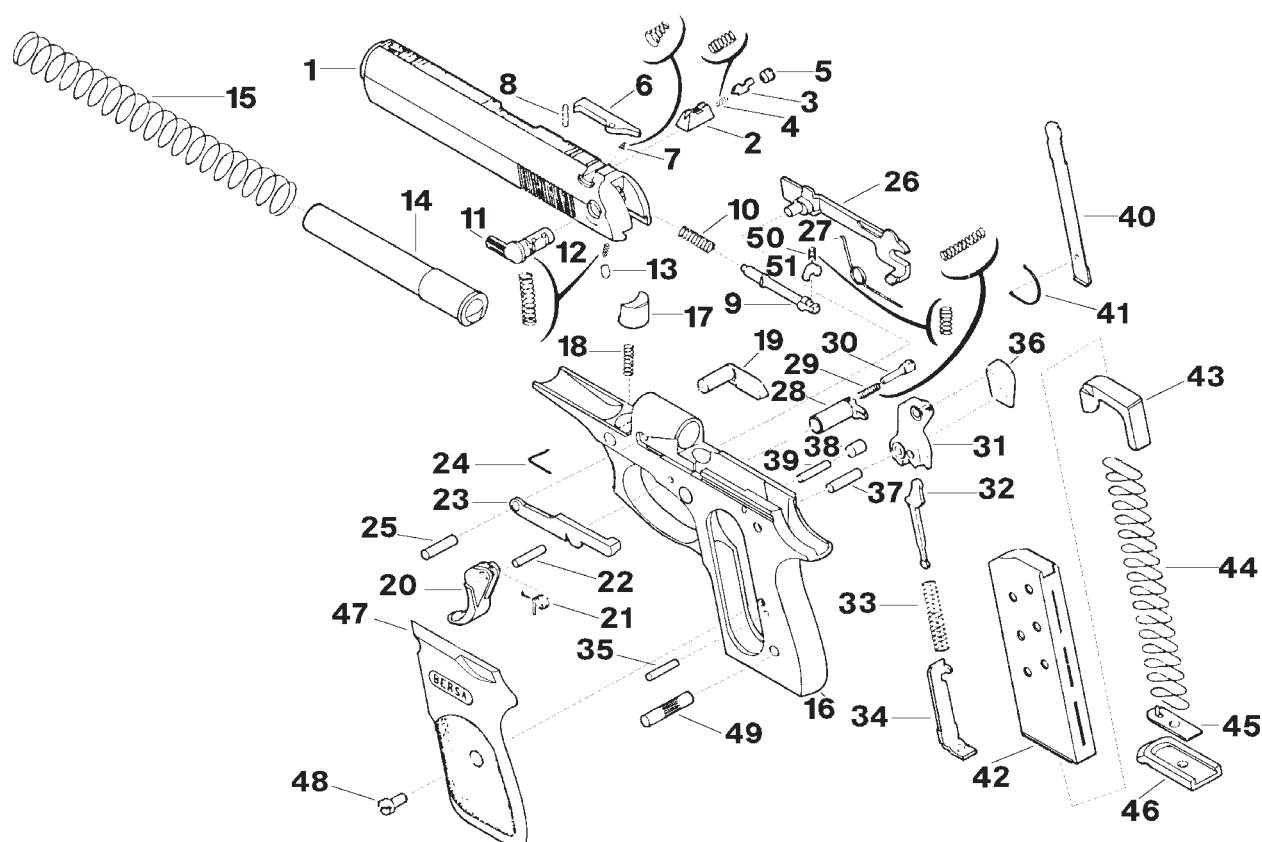


Model 644 Auto



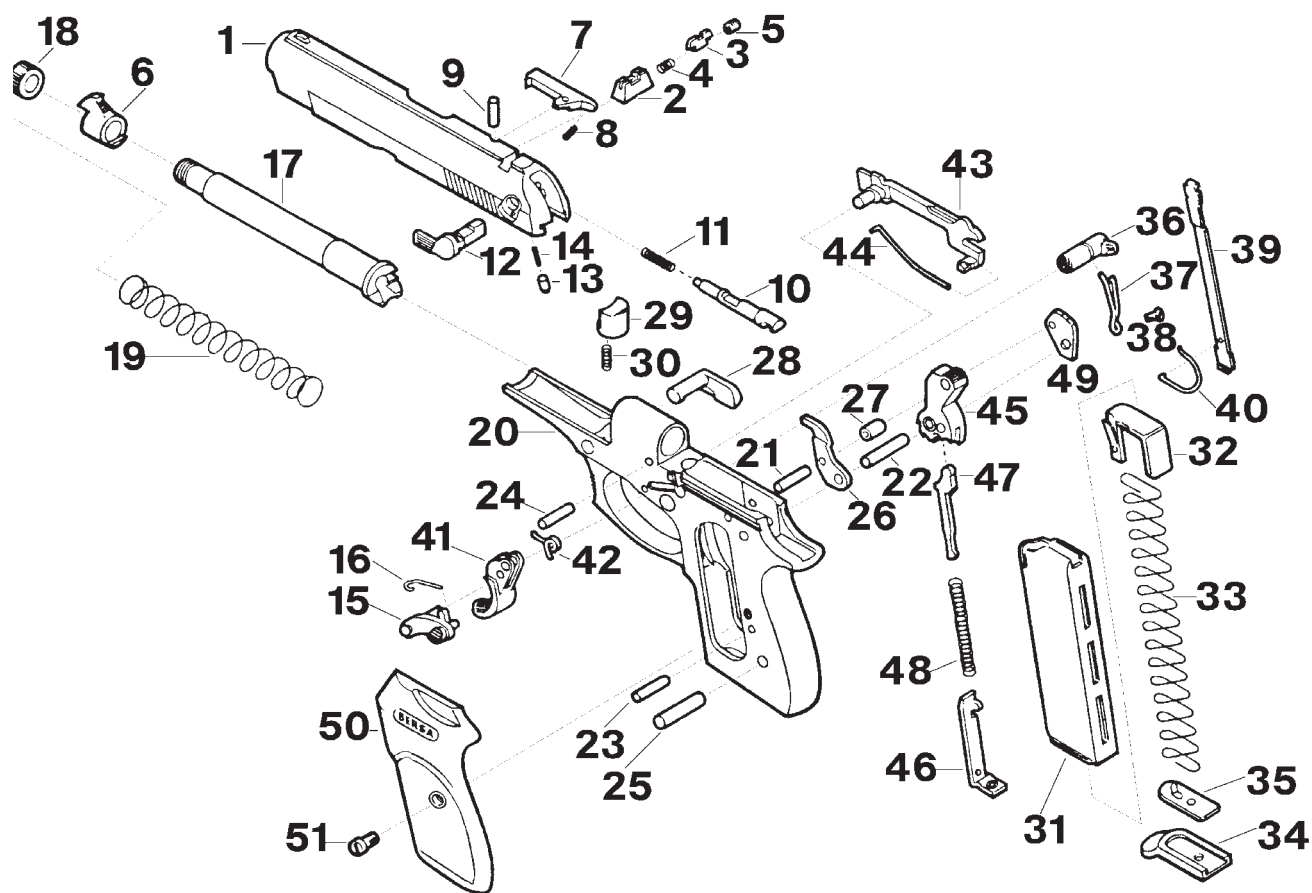
1	Slide	20	Sear Bar Pin	39	Sear Activator
2	Rear Sight	21	Barrel Retainer Pin	40	Sear Activator Screw
3	Extractor Pin	22	Disassembly Latch Limit Pin	41	Trigger Spring
4	Front Sight	23	Ejector	42	Trigger Spring Guide
5	Barrel	24	Ejector Bushing	43	Hammer
6	Slide Stop	25	Magazine Safety	44	Sear Bar
7	Extractor	26	Magazine Safety Spring	45	Hammer Spring Guide
8	Extractor Spring	27	Takedown Latch	46	Hammer Spring
9	Firing Pin	28	Takedown Latch Spring Plug	47	Magazine Latch
10	Firing Pin Spring	29	Takedown Latch Spring	48	Magazine Release Button
11	Recoil Spring	30	Takedown Latch Pin	49	Magazine Latch Spring
12	Barrel Bushing	31	Magazine Body	50	Magazine Latch Screw
13	Firing Pin Safety	32	Magazine Floorplate	51	Trigger Safety Bar
14	Firing Pin Safety Stop	33	Magazine Follower	52	Trigger Safety Button
15	Firing Pin Safety Spring	34	Magazine Spring	53	Right Grip Panel
16	Slide Stop Spring	35	Magazine Floorplate Latch	54	Left Grip Panel
17	Frame	36	Trigger	55	Grip Screws
18	Ejector Pin	37	Disconnecter Pin		
19	Hammer Pin	38	Disconnecter		

Model 83-73 Auto



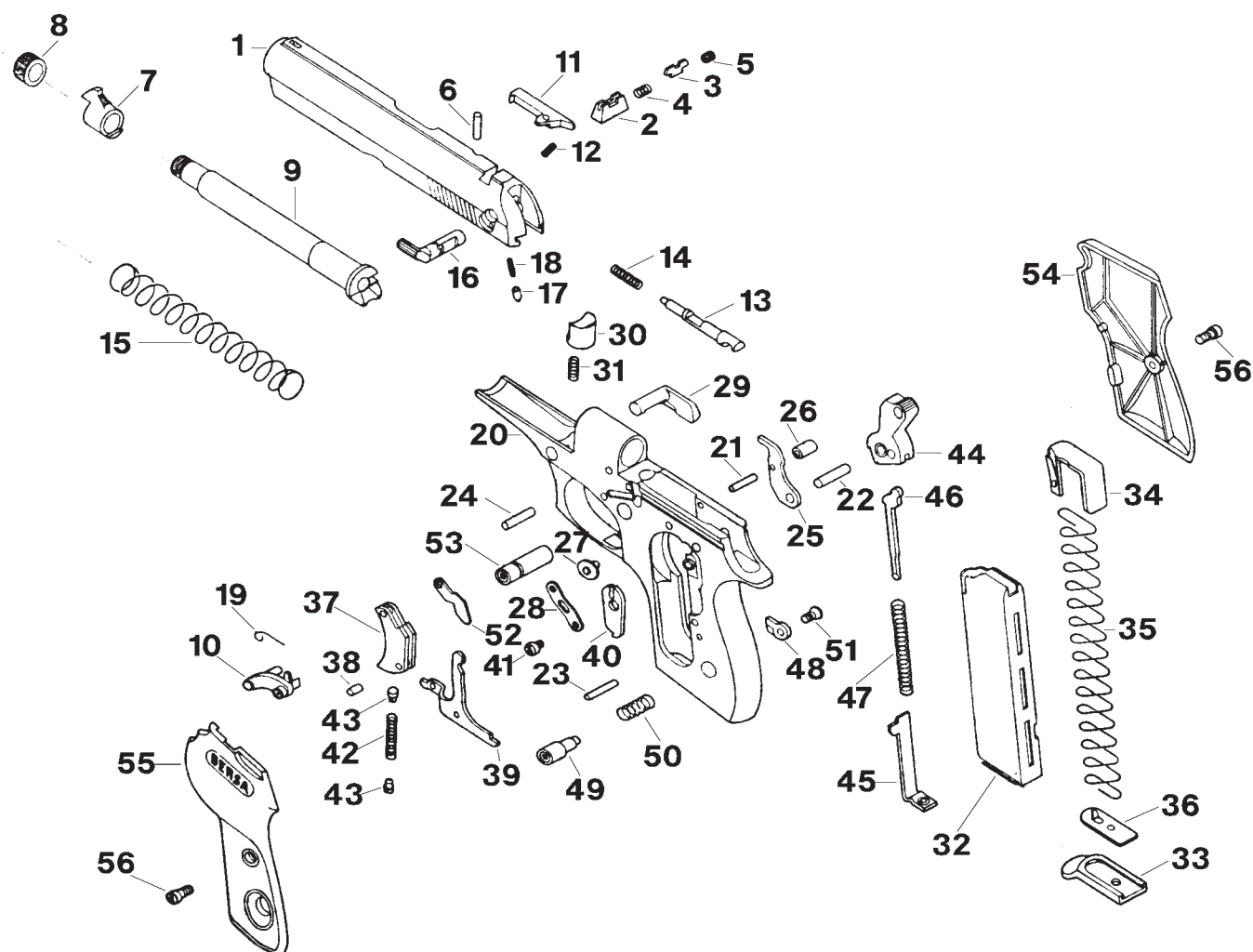
- | | | | |
|----|--------------------|----|------------------------|
| 1 | Slide | 27 | Disconnecter Spring |
| 2 | Rear Sight | 28 | Magazine Catch |
| 3 | Rear Sight Blade | 29 | Magazine Catch Spring |
| 4 | Rear Sight Spring | 30 | Magazine Catch Pin |
| 5 | Rear Sight Screw | 31 | Hammer |
| 6 | Extractor | 32 | Hammer Spring Guide |
| 7 | Extractor Spring | 33 | Hammer Spring |
| 8 | Extractor Pin | 34 | Cocking Piece |
| 9 | Firing Pin | 35 | Cocking Piece Pin |
| 10 | Firing Pin Spring | 36 | Hammer Release |
| 11 | Safety | 37 | Hammer Pin |
| 12 | Safety Spring | 38 | Hammer Release Bush |
| 13 | Safety Stop | 39 | Hammer Release Pin |
| 14 | Barrel | 40 | Magazine Safety |
| 15 | Recoil Spring | 41 | Magazine Safety Spring |
| 16 | Frame | 42 | Magazine |
| 17 | Slide Stop | 43 | Feeder Platform |
| 18 | Slide Stop Spring | 44 | Magazine Spring |
| 19 | Disassembly Bar | 45 | Magazine Bottom Holder |
| 20 | Trigger | 46 | Magazine Bottom |
| 21 | Trigger Spring | 47 | Grip |
| 22 | Trigger Pin | 48 | Grip Screw |
| 23 | Slide Catch | 49 | Grip Pin |
| 24 | Slide Catch Spring | 50 | Firing Pin Stop Spring |
| 25 | Slide Catch Pin | 51 | Firing Pin Stop |
| 26 | Disconnecter | | |

Model 223 Auto

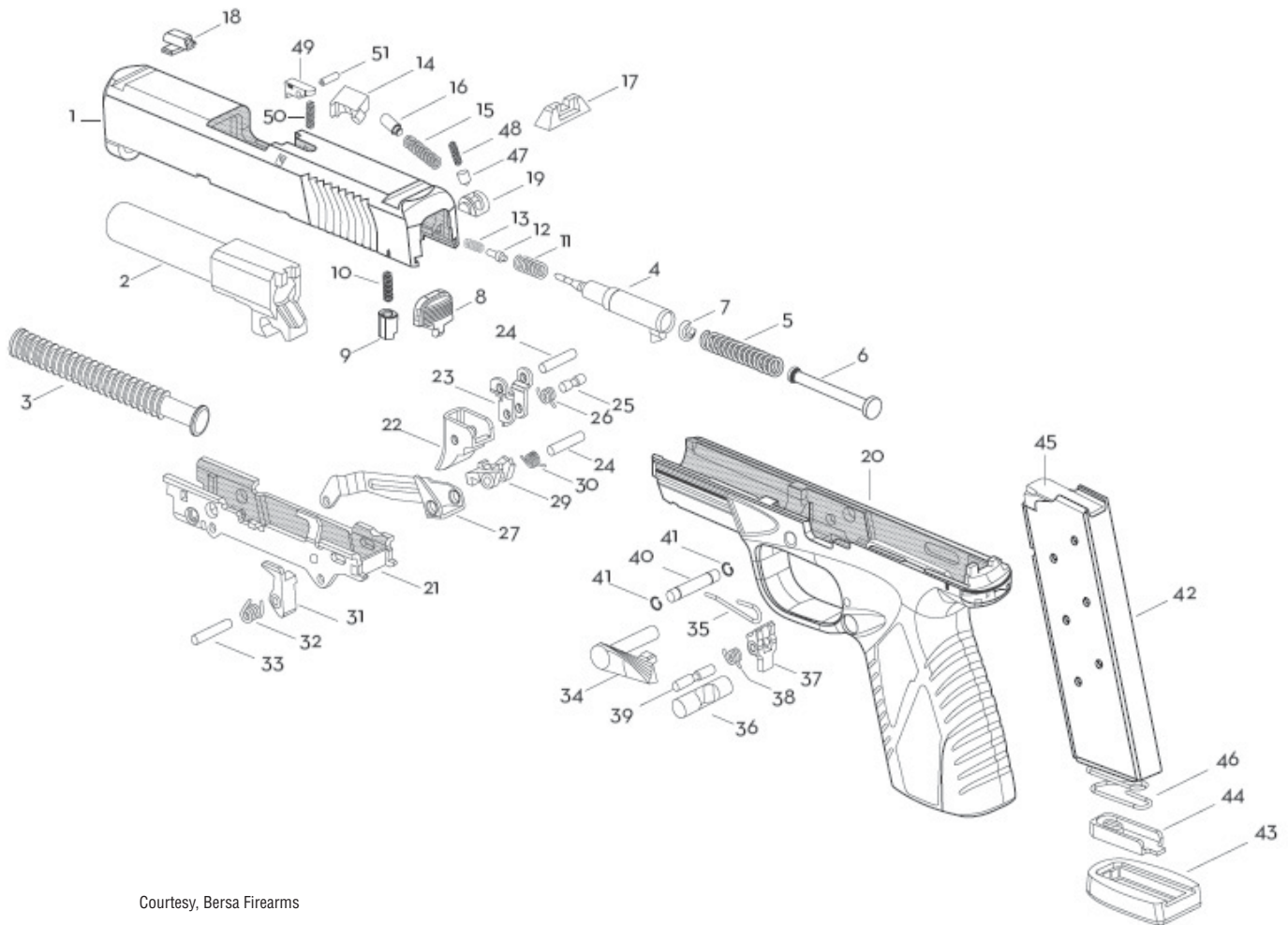


- | | | | |
|----|--------------------|----|------------------------|
| 1 | Slide | 27 | Ejector Bush |
| 2 | Rear Sight | 28 | Disassembly Piece |
| 3 | Rear Sight Blade | 29 | Slide Stop |
| 4 | Rear Sight Spring | 30 | Slide Stop Spring |
| 5 | Rear Sight Screw | 31 | Magazine |
| 6 | Front Sight | 32 | Feeder Platform |
| 7 | Extractor | 33 | Magazine Spring |
| 8 | Extractor Spring | 34 | Magazine Bottom |
| 9 | Extractor Pin | 35 | Magazine Bottom Holder |
| 10 | Firing Pin | 36 | Magazine Catch |
| 11 | Firing Pin Spring | 37 | Magazine Catch Spring |
| 12 | Safety | 38 | Magazine Catch Screw |
| 13 | Safety Stop | 39 | Magazine Safety |
| 14 | Safety Spring | 40 | Magazine Safety Spring |
| 15 | Catch Slide | 41 | Trigger |
| 16 | Catch Slide Spring | 42 | Trigger Spring |
| 17 | Barrel | 43 | Disconnecter |
| 18 | Front Sight Nut | 44 | Disconnecter Spring |
| 19 | Recoil Spring | 45 | Hammer |
| 20 | Frame | 46 | Cocking Piece |
| 21 | Ejector Pin | 47 | Hammer Spring Guide |
| 22 | Hammer Pin | 48 | Hammer Spring |
| 23 | Cocking Piece Pin | 49 | Hammer Release |
| 24 | Barrel Pin | 50 | Grip Plate |
| 25 | Grip Pin | 51 | Grip Plate Screw |
| 26 | Ejector | | |

Model 224, 225 and 226 Auto



1	Slide	20	Frame	39	Disconnecter
2	Rear Sight Body	21	Ejector Pin	40	Release Piece
3	Rear Sight Blade	22	Hammer Pin	41	Release Piece Screw
4	Rear Sight Spring	23	Cocking Piece Pin	42	Trigger Spring
5	Rear Sight Screw	24	Barrel Pin	43	Trigger Spring Pin
6	Extractor Pin	25	Ejector	44	Hammer
7	Front Sight	26	Ejector Bush	45	Cocking Piece
8	Front Sight Nut	27	Magazine Safety	46	Hammer Spring Guide
9	Barrel	28	Magazine Safety Spring	47	Hammer Spring
10	Catch Slide	29	Disassembly Piece	48	Magazine Catch
11	Extractor	30	Slide Top	49	Magazine Button
12	Extractor Spring	31	Slide Top Spring	50	Magazine Catch Spring
13	Firing Pin	32	Magazine Body	51	Magazine Catch Screw
14	Firing Pin Spring	33	Magazine Bottom	52	Trigger Safety
15	Recoil Spring	34	Feeder Platform	53	Safety Button
16	Firing Pin Safety	35	Magazine Spring	54	Grip Plate Right
17	Firing Pin Safety Top	36	Magazine Bottom Holder	55	Grip Plate Left
18	Firing Pin Safety Spring	37	Trigger	56	Grip Screws
19	Catch Slide Spring	38	Disconnecter Pin		

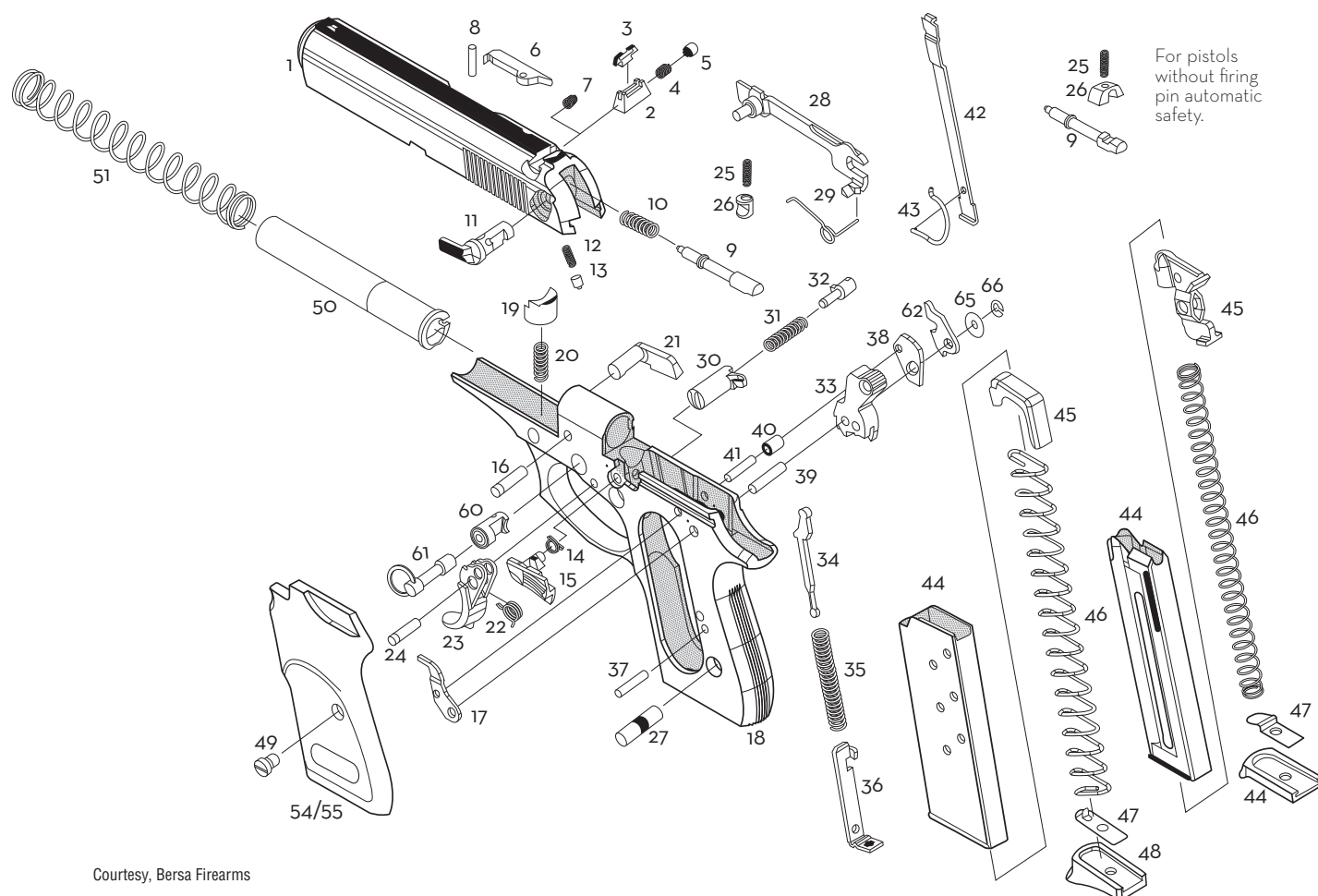


Courtesy, Bersa Firearms

1	Slide	19	Internal locking system body	37	Magazine catch body
2	Barrel	20	Grip catch	38	Magazine catch spring
3	Recoil spring	21	Slide guide	39	Magazine catch pin
4	Firing pin	22	External trigger body	40	Assembly pin
5	Internal firing pin spring	23	Internal trigger body	41	Assembly pin retainer
6	Firing pin spring guide rod	24	Sear and trigger pin	42	Magazine body
7	Firing pin spring retainer	25	Trigger safety pin	43	Magazine base
8	Firing pin retainer	26	Trigger safety spring	44	Magazine base retainer
9	Automatic firing pin safety	27	Sear pusher	45	Magazine follower
10	Automatic firing pin safety spring	28	–	46	Magazine spring
11	External firing pin spring	29	Sear	47	Internal locking system retainer
12	Firing pin retainer rod	30	Sear spring	48	Internal locking system spring
13	Firing pin retainer spring	31	Sear retainer	49	Loaded chamber indicator body
14	Extractor	32	Sear retainer spring	50	Loaded chamber indicator spring*
15	Extractor spring	33	Sear retainer pin	51	Loaded chamber indicator pin*
16	Extractor pin	34	Slide catch and disassembly bar		
17	Rear sight	35	Slide catch spring		
18	Front sight	36	Magazine catch button		

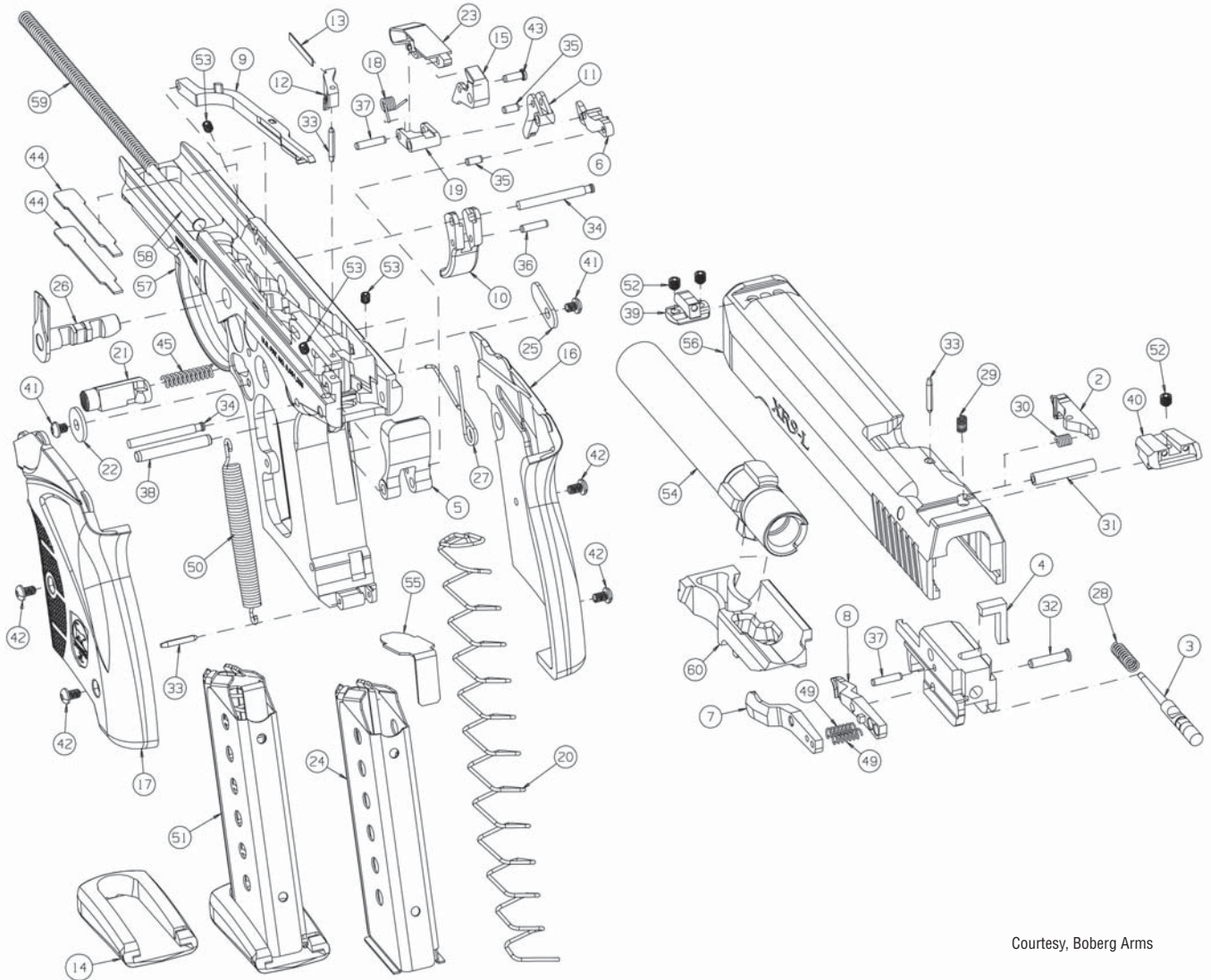
(*) only for BP 9 CC and BP 40 CC models.

THUNDER 380



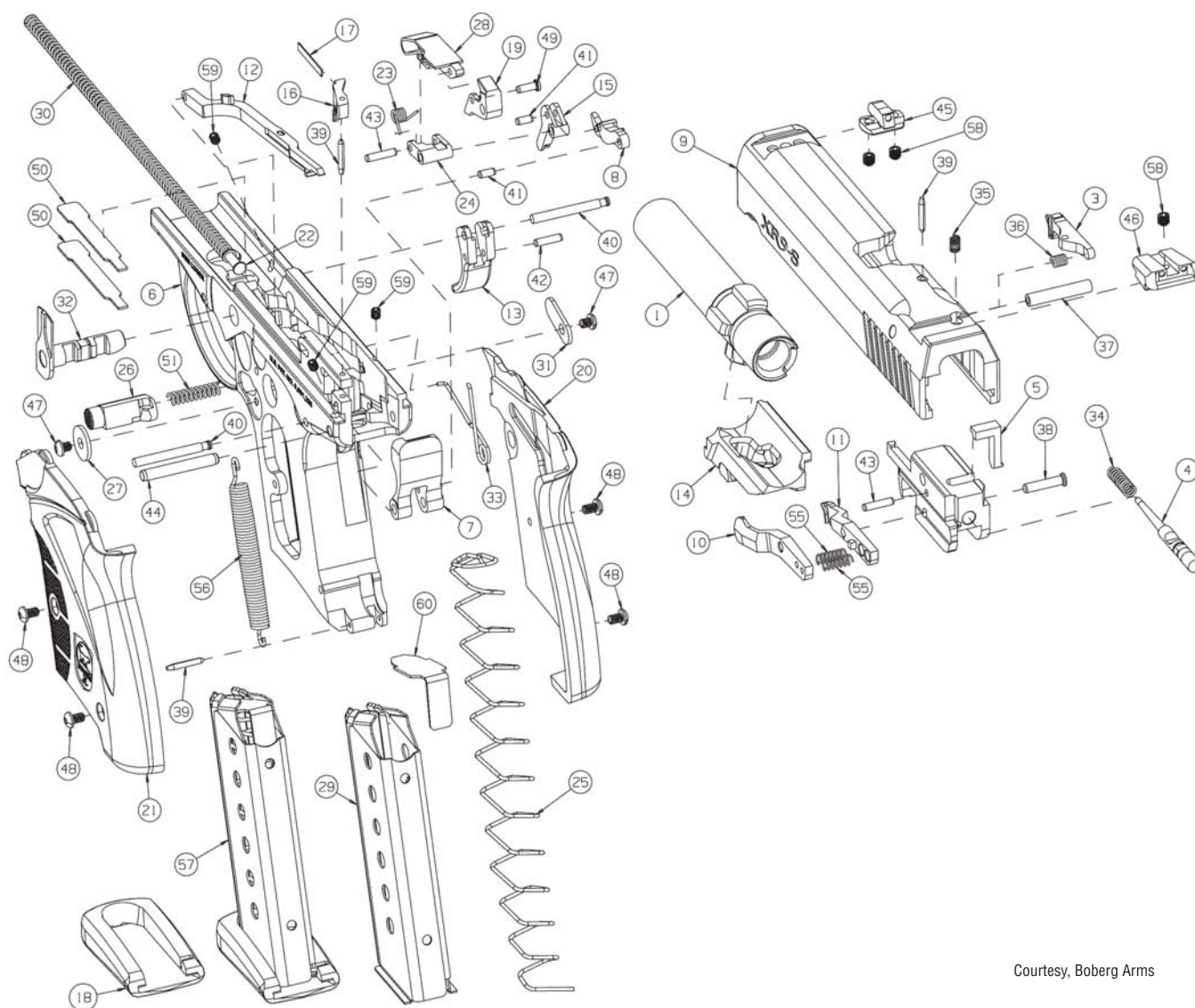
Courtesy, Bersa Firearms

1	Slide	24	Trigger pin	47	Magazine base rivet
2	Rear sight	25	Firing pin stop spring	48	Magazine base
3	Rear sight blade	26	Firing pin stop	49	Grip screw
4	Rear sight spring	27	Grip pin	50	Barrel
5	Rear sight screw	28	Drawbar / Disconnecter	51	Recoil spring
6	Extractor	29	Drawbar / Disconnecter spring	52	—
7	Extractor spring	30	Magazine catch	53	—
8	Extractor pin	31	Magazine catch spring	54	Grip (Right)
9	Firing pin	32	Magazine catch pin	55	Grip (Left)
10	Firing pin spring	33	Hammer	56	—
11	Manual safety lever/decocking	34	Hammer spring guide	57	—
12	Manual safety spring	35	Hammer spring	58	—
13	Manual safety stop spring	36	Sear	59	—
14	Slide catch spring	37	Sear pin	60	Locking
15	Slide catch	38	Hammer release cam	61	Safety key
16	Barrel pin	39	Hammer pin	62	Automatic safety
17	Ejector	40	Hammer release cam bushing	63	—
18	Frame	41	Hammer release cam pin	64	—
19	Slide stop	42	Magazine safety	65	Hammer pin washer
20	Slide stop spring	43	Magazine safety spring	66	Drawbar retention ring
21	Disassembly lever	44	Magazine tube		
22	Trigger spring	45	Magazine follower		
23	Trigger	46	Magazine spring		
		47	Magazine base rivet		
		48	Magazine base		
		49	Grip screw		
		50	Barrel		
		51	Recoil spring		
		52	—		
		53	—		
		54	Grip (Right)		
		55	Grip (Left)		
		56	—		
		57	—		
		58	—		
		59	—		
		60	Locking		
		61	Safety key		
		62	Automatic safety		
		63	—		
		64	—		
		65	Hammer pin washer		
		66	Drawbar retention ring		

XR9-L


Courtesy, Boberg Arms

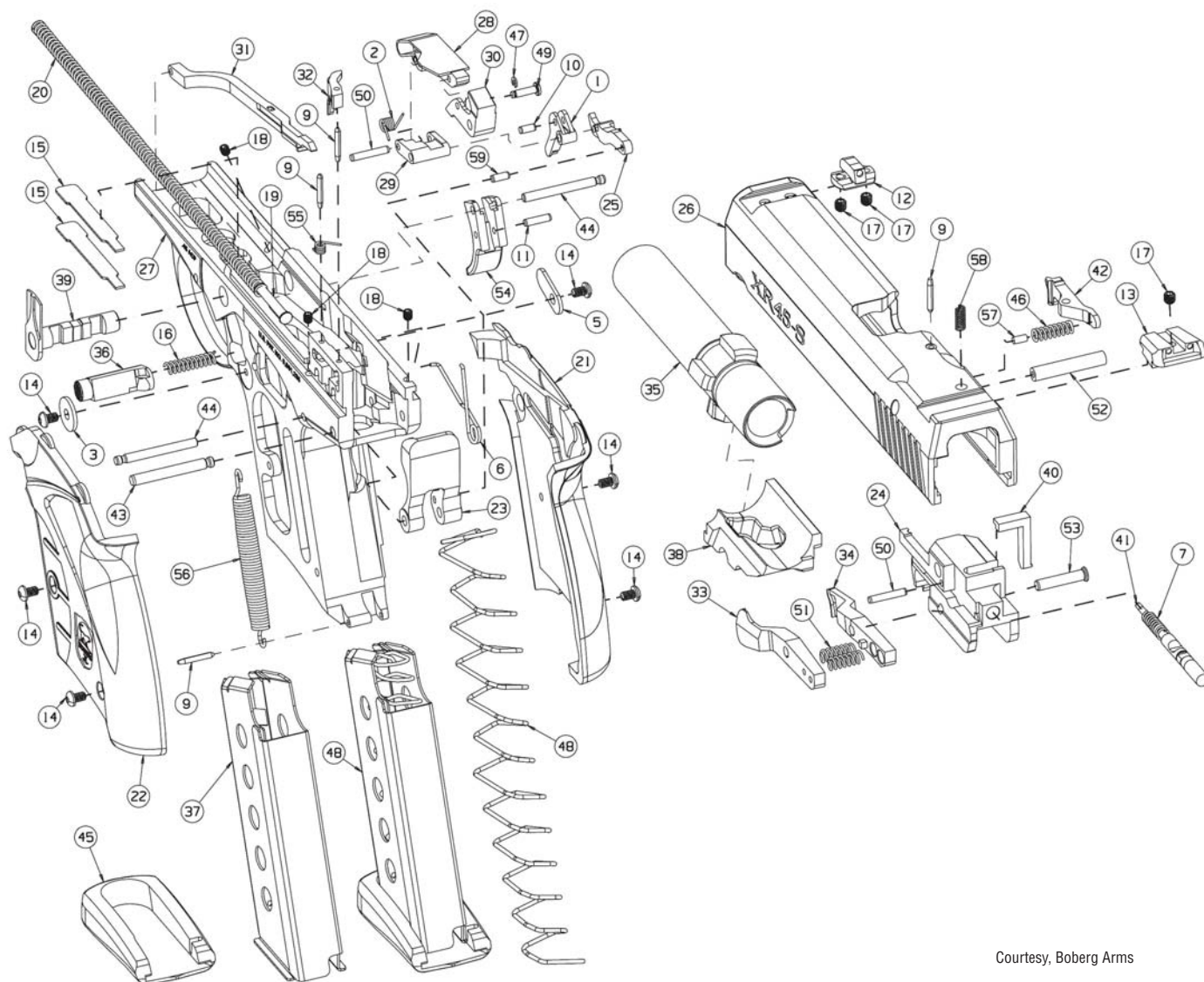
- | | | |
|------------------------------|------------------------------------|------------------------------------|
| 1 Insert block | 22 Retention washer | 43 Pin, flip link |
| 2 Extractor | 23 Platform assembly | 44 Leaf spring |
| 3 Firing pin | 24 Magazine tube | 45 Spring, magazine release |
| 4 Firing pin safety | 25 Spring cover | 46 — |
| 5 Hammer | 26 Take down lever | 47 — |
| 6 Hammer sear link | 27 Spring, transfer bar | 48 — |
| 7 Left tong | 28 Spring, firing pin | 49 Spring, tongs |
| 8 Right tong | 29 Firing pin safety spring | 50 Mainspring |
| 9 Transfer bar | 30 Spring, extractor | 51 Magazine assembly |
| 10 Trigger | 31 Coiled pin | 52 Sight set screw |
| 11 Anchor link | 32 Pin, insert block | 53 Pin lock screws |
| 12 Ejector lever | 33 Extractor pin | 54 Barrel |
| 13 Ejector spring | 34 Trigger pivot pin | 55 Follower |
| 14 Floor plate | 35 Sear link pin | 56 Slide |
| 15 Flip link | 36 Trigger bar pin | 57 Frame |
| 16 Right grip panel | 37 Lower link pin | 58 Guide rod |
| 17 Left grip panel | 38 Pivot pin, hammer | 59 Slide spring |
| 18 Spring, lower link | 39 Front sight | 60 Unlock block |
| 19 Lower link | 40 Rear sight | |
| 20 Magazine spring | 41 Retention washer screw | |
| 21 Magazine release | 42 Grip screw | |



Courtesy, Boberg Arms

- | | | |
|----------------------------|------------------------------------|------------------------------------|
| 1 Barrel | 22 Guide rod | 43 Lower link pin |
| 2 Insert block | 23 Spring, lower link | 44 Pivot pin, hammer |
| 3 Extractor | 24 Lower link | 45 Front sight |
| 4 Firing pin | 25 Magazine spring | 46 Rear sight |
| 5 Firing pin safety | 26 Magazine release | 47 Spring cover screw |
| 6 Frame | 27 Retention washer | 48 Grip screw |
| 7 Hammer | 28 Platform assembly | 49 Pin, flip link |
| 8 Sear link | 29 Magazine tube | 50 Leaf spring |
| 9 Slide | 30 Slide spring | 51 Spring, magazine release |
| 10 Left tong | 31 Spring cover | 52 Snap-shell case |
| 11 Right tong | 32 Take down lever | 53 – |
| 12 Transfer bar | 33 Spring, transfer bar | 54 – |
| 13 Trigger | 34 Spring, firing pin | 55 Spring, tongs |
| 14 Unlock block | 35 Firing pin safety spring | 56 Mainspring |
| 15 Anchor link | 36 Spring, extractor | 57 Magazine assembly |
| 16 Ejector lever | 37 Coiled pin | 58 Sight set screw |
| 17 Ejector spring | 38 Pin, insert block | 59 Locking set screws |
| 18 Floor plate | 39 Dowel pin | 60 Follower |
| 19 Flip link | 40 Pivot pin | |
| 20 Right grip panel | 41 Sear link pin | |
| 21 Left grip panel | 42 Trigger bar pin | |

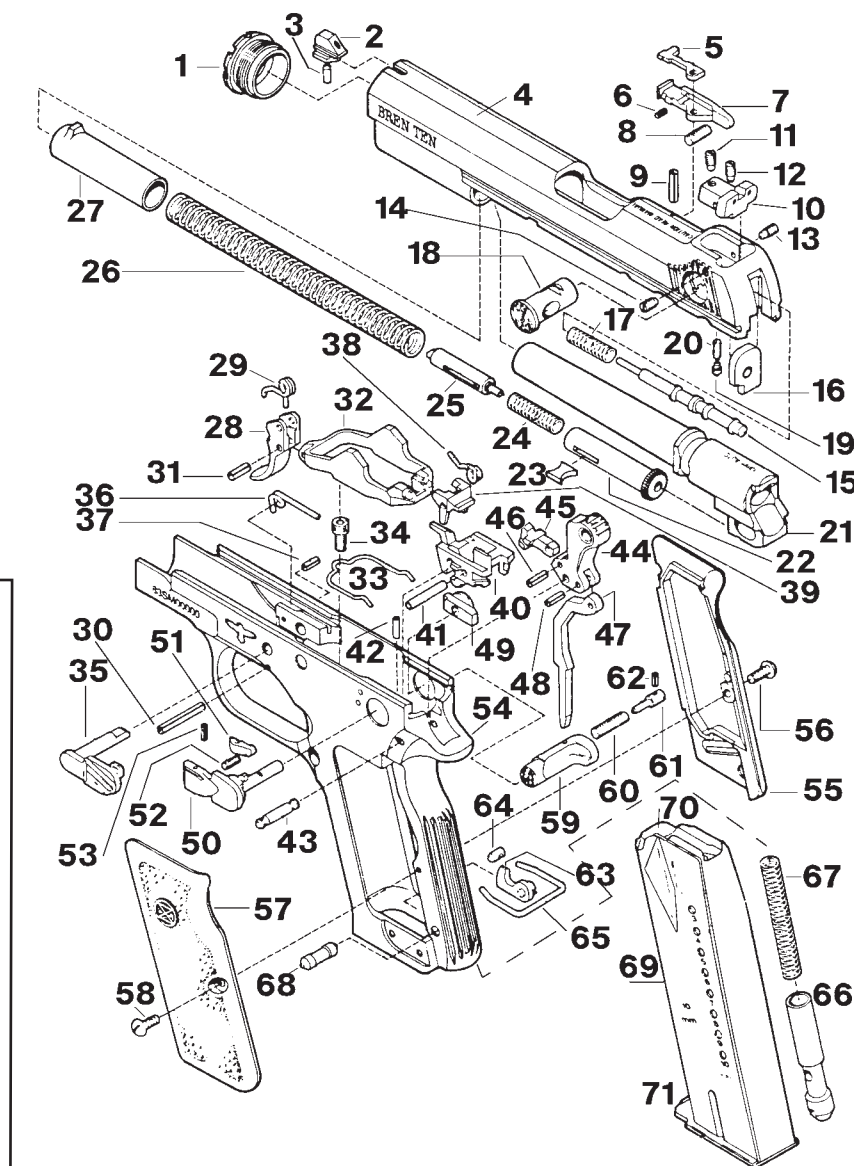
XR45



Courtesy, Boberg Arms

- | | | |
|------------------------------------|-----------------------------|---|
| 1 Anchor link | 22 Left grip panel | 43 Pivot pin, hammer |
| 2 Spring, lower link | 23 Hammer | 44 Pin, trigger and lift mechanism |
| 3 Retention washer | 24 Insert block | 45 Floor plate |
| 4 Magazine tube | 25 Sear link | 46 Spring, extractor |
| 5 Spring cover | 26 Slide | 47 E-ring |
| 6 Spring, transfer bar | 27 Frame | 48 Magazine assembly |
| 7 Spring, firing pin | 28 Platform assembly | 49 Pin, flip link |
| 8 Coiled pin | 29 Lower link | 50 Pin, lower link |
| 9 Extractor pin | 30 Flip link | 51 Spring, tongs |
| 10 Anchor link pin | 31 Transfer bar | 52 Coiled pin |
| 11 Trigger bar pin | 32 Ejector lever | 53 Pin, insert block |
| 12 Front sight | 33 Left tong | 54 Trigger |
| 13 Rear sight | 34 Right tong | 55 Ejector spring |
| 14 Retention washer screw | 35 Barrel | 56 Mainspring |
| 15 Leaf spring | 36 Magazine release | 57 Backup pin |
| 16 Spring, magazine release | 37 Magazine tube | 58 Firing pin safety spring |
| 17 Sight set screws | 38 Unlock block | 59 Pin, hammer |
| 18 Pin lock screws | 39 Take down lever | |
| 19 Guide rod | 40 Firing pin safety | |
| 20 Slide spring | 41 Firing pin | |
| 21 Right grip panel | 42 Extractor | |

Combat Auto



- 1 Barrel Bushing
- 2 Front Sight
- 3 Front Sight Plug
- 4 Slide
- 5 Loaded Chamber Indicator
- 6 Loaded Chamber Indicator Spring
- 7 Extractor
- 8 Extractor Spring
- 9 Extractor Pin
- 10 Rear Sight
- 11 Forward Rear Sight Elevation Adjustment Screw
- 12 Rearward Rear Sight Elevation Adjustment Screw
- 13 Right Rear Sight Windage Adjustment Screw
- 14 Left Rear Sight Windage Adjustment Screw
- 15 Firing Pin
- 16 Firing Pin Retainer
- 17 Firing Pin Spring
- 18 Firing Pin Block
- 19 Firing Pin Block Detent
- 20 Firing Pin Block Detent Spring
- 21 Barrel
- 22 Recoil Spring Guide
- 23 Screwdriver Lock Key
- 24 Recoil Buffer Spring
- 25 Screwdriver/Recoil Buffer
- 26 Recoil Spring
- 27 Recoil Spring Tube/Barrel Bushing Lock
- 28 Trigger
- 29 Trigger Return Spring
- 30 Trigger Pivot Pin
- 31 Trigger Bar Pivot Pin
- 32 Trigger Bar
- 33 Trigger Bar Spring
- 34 Trigger Bar Spring Screw
- 35 Slide Stop
- 36 Slide Stop Spring
- 37 Slide Stop Spring Pin

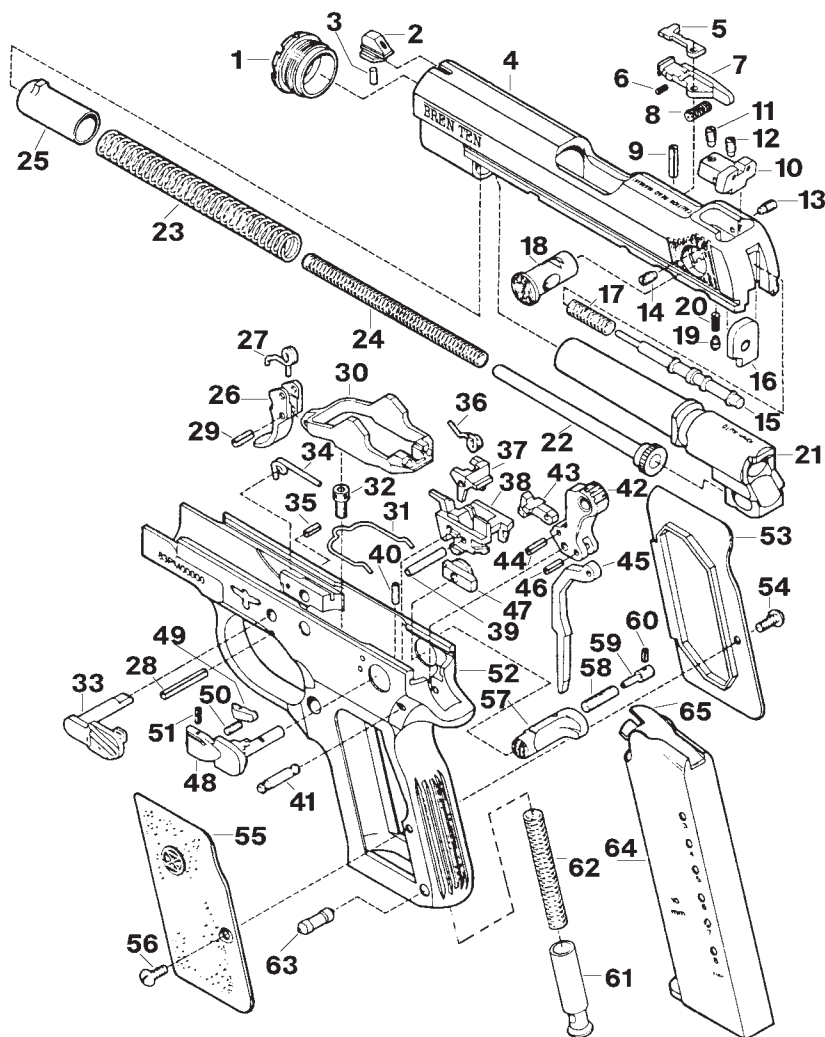
- 38 Sear Spring
- 39 Sear
- 40 Sear Housing
- 41 Sear Pin
- 42 Hammer Pin Retainer
- 43 Hammer Pin
- 44 Hammer
- 45 Double Action Hook
- 46 Hook Pin
- 47 Hammer Strut
- 48 Strut Pin
- 49 Thumb Safety Bushing
- 50 Thumb Safety-Lever
- 51 Thumb Safety-Lever Detent
- 52 Thumb Safety-Lever Detent Spring
- 53 Thumb Safety-Lever Detent Pin
- 54 Receiver (Frame)
- 55 Right Stock
- 56 Right Stock Screw
- 57 Left Stock

- 58 Left Stock Screw
- 59 Magazine Release
- 60 Magazine Release Spring
- 61 Magazine Release Lock
- 62 Magazine Release Lock Pin
- 63 Magazine Catch Selector Cam
- 64 Magazine Catch Selector Keeper
- 65 Magazine Catch Selector Keeper Spring
- 66 Lanyard Loop/Mainspring Retainer
- 67 Mainspring
- 68 Lanyard Loop/Mainspring Retainer Pin
- 69 Magazine Body
- 70 Magazine Follower
- 71 Magazine Floorplate

Parts Not Shown

- Magazine Floorplate Retainer
- Magazine Spring

Pocket Auto

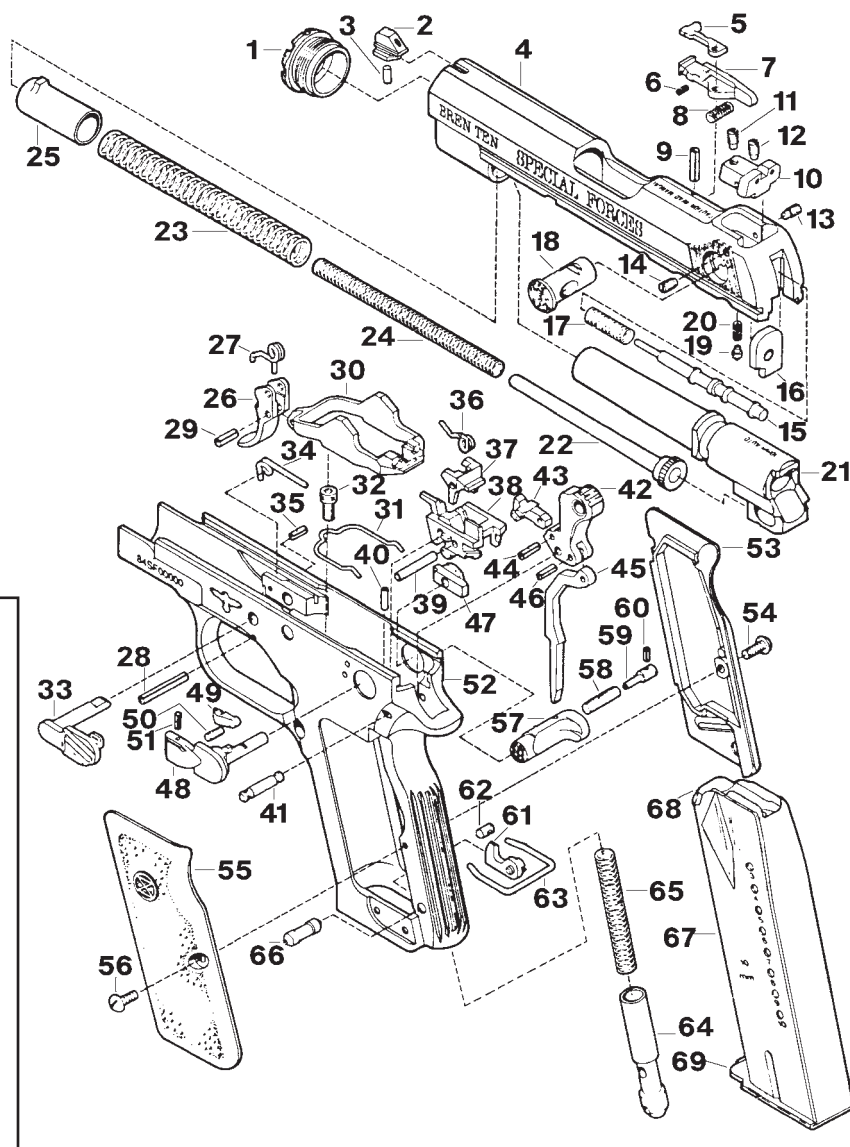


1	Barrel Bushing	22	Recoil Spring Guide	45	Hammer Strut
2	Front Sight	23	Recoil Spring, Outer	46	Strut Pin
3	Front Sight Plug	24	Recoil Spring, Inner	47	Thumb Safety Bushing
4	Slide	25	Recoil Spring Tube/Barrel Bushing Lock	48	Thumb Safety-Lever
5	Loaded Chamber Indicator	26	Trigger	49	Thumb Safety-Lever Detent
6	Loaded Chamber Indicator Spring	27	Trigger Return Spring	50	Thumb Safety-Lever Detent Spring
7	Extractor	28	Trigger Pivot Pin	51	Thumb Safety-Lever Detent Pin
8	Extractor Spring	29	Trigger Bar Pivot Pin	52	Receiver (Frame)
9	Extractor Pin	30	Trigger Bar	53	Right Stock
10	Rear Sight	31	Trigger Bar Spring	54	Right Stock Screw
11	Forward Rear Sight Elevation Adjustment Screw	32	Trigger Bar Spring Screw	55	Left Stock
12	Rearward Rear Sight Elevation Adjustment Screw	33	Slide Stop	56	Left Stock Screw
13	Right Rear Sight Windage Adjustment Screw	34	Slide Stop Spring	57	Magazine Release
14	Left Rear Sight Windage Adjustment Screw	35	Slide Stop Spring Pin	58	Magazine Release Spring
15	Firing Pin	36	Sear Spring	59	Magazine Release Lock
16	Firing Pin Retainer	37	Sear	60	Magazine Release Lock Pin
17	Firing Pin Spring	38	Sear Housing	61	Mainspring Retainer
18	Firing Pin Block	39	Sear Pin	62	Mainspring
19	Firing Pin Block Detent	40	Hammer Pin Retainer	63	Mainspring Retainer Pin
20	Firing Pin Block Detent Spring	41	Hammer Pin	64	Magazine Body
21	Barrel	42	Hammer	65	Magazine Follower
		43	Double Action Hook		
		44	Hook Pin		

Parts Not Shown

Magazine Spring

Special Forces Model Auto



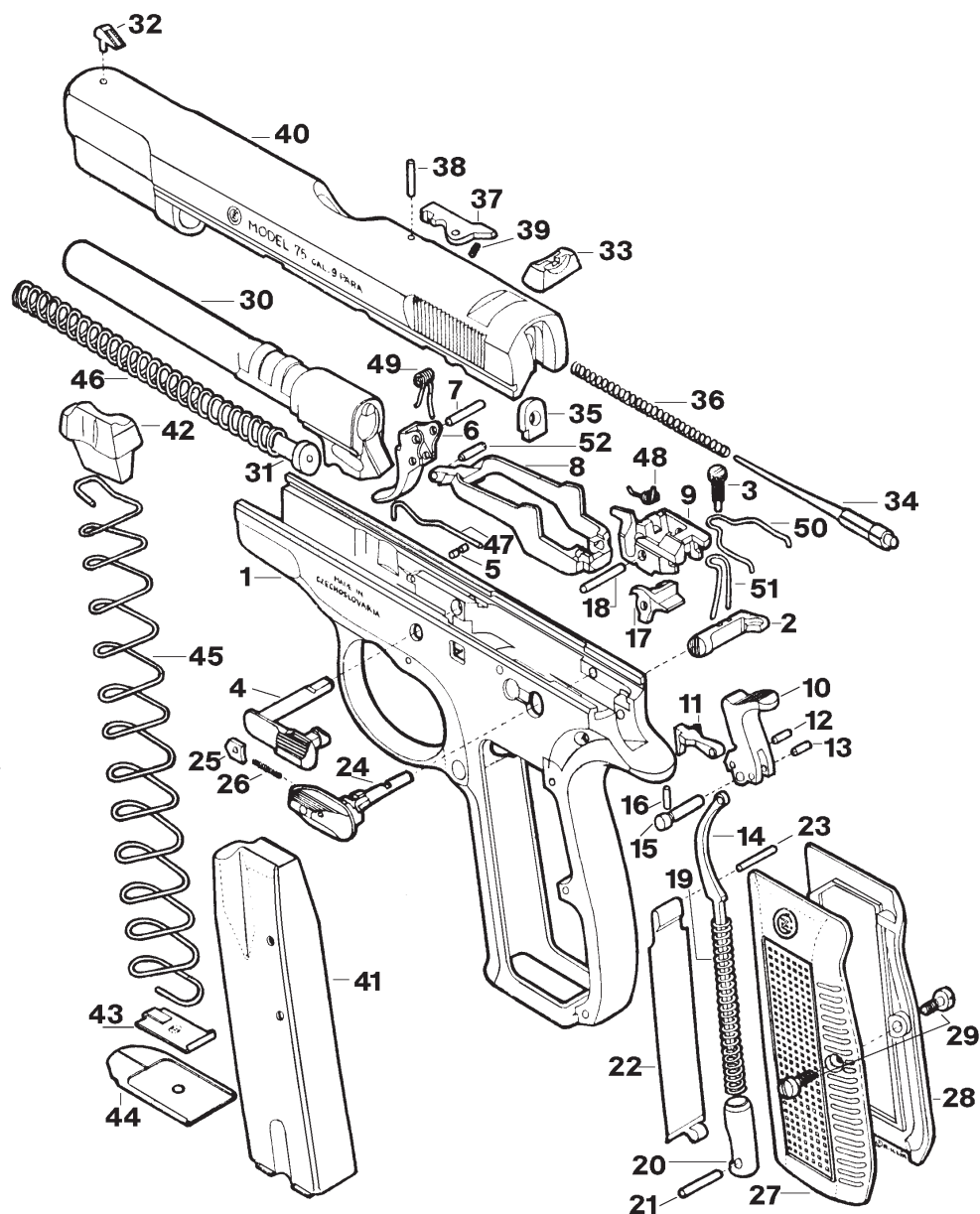
- 1 Barrel Bushing
- 2 Front Sight
- 3 Front Sight Plug
- 4 Slide
- 5 Loaded Chamber Indicator
- 6 Loaded Chamber Indicator Spring
- 7 Extractor
- 8 Extractor Spring
- 9 Extractor Pin
- 10 Rear Sight
- 11 Forward Rear Sight Elevation Adjustment Screw
- 12 Rearward Rear Sight Elevation Adjustment Screw
- 13 Right Rear Sight Windage Adjustment Screw
- 14 Left Rear Sight Windage Adjustment Screw
- 15 Firing Pin
- 16 Firing Pin Retainer
- 17 Firing Pin Spring
- 18 Firing Pin Block
- 19 Firing Pin Block Detent
- 20 Firing Pin Block Detent Spring
- 21 Barrel
- 22 Recoil Spring Guide
- 23 Recoil Spring, Outer
- 24 Recoil Spring, Inner
- 25 Recoil Spring Tube/Barrel Bushing Lock
- 26 Trigger
- 27 Trigger Return Spring
- 28 Trigger Pivot Pin
- 29 Trigger Bar Pivot Pin
- 30 Trigger Bar
- 31 Trigger Bar Spring
- 32 Trigger Bar Spring Screw
- 33 Slide Stop
- 34 Slide Stop Spring
- 35 Slide Stop Spring Pin

- 36 Sear Spring
- 37 Sear
- 38 Sear Housing
- 39 Sear Pin
- 40 Hammer Pin Retainer
- 41 Hammer Pin
- 42 Hammer
- 43 Double Action Hook
- 44 Hook Pin
- 45 Hammer Strut
- 46 Strut Pin
- 47 Thumb Safety Bushing
- 48 Thumb Safety-Lever
- 49 Thumb Safety-Lever Detent
- 50 Thumb Safety-Lever Detent Spring
- 51 Thumb Safety-Lever Detent Pin
- 52 Receiver (Frame)
- 53 Right Stock
- 54 Right Stock Screw
- 55 Left Stock
- 56 Left Stock Screw
- 57 Magazine Release
- 58 Magazine Release Spring
- 59 Magazine Release Lock
- 60 Magazine Release Lock Pin
- 61 Magazine Catch Selector Cam
- 62 Magazine Catch Selector Keeper
- 63 Magazine Catch Selector Keeper Spring
- 64 Lanyard Loop/Mainspring Retainer
- 65 Mainspring
- 66 Lanyard Loop/Mainspring Retainer Pin
- 67 Magazine Body
- 68 Magazine Follower
- 69 Magazine Floorplate

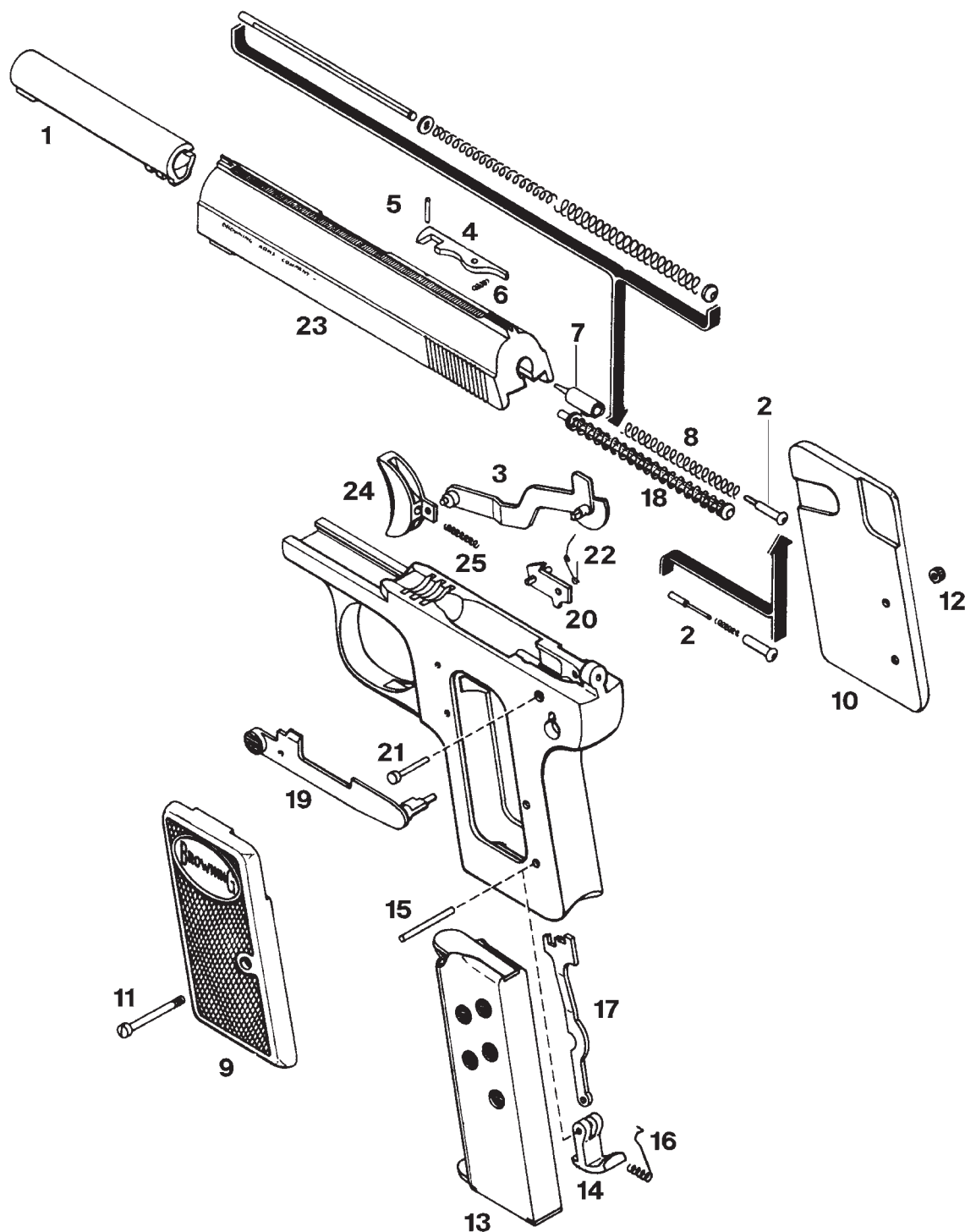
Parts Not Shown

- Magazine Floorplate Retainer
- Magazine Spring

Model CZ-75 Auto

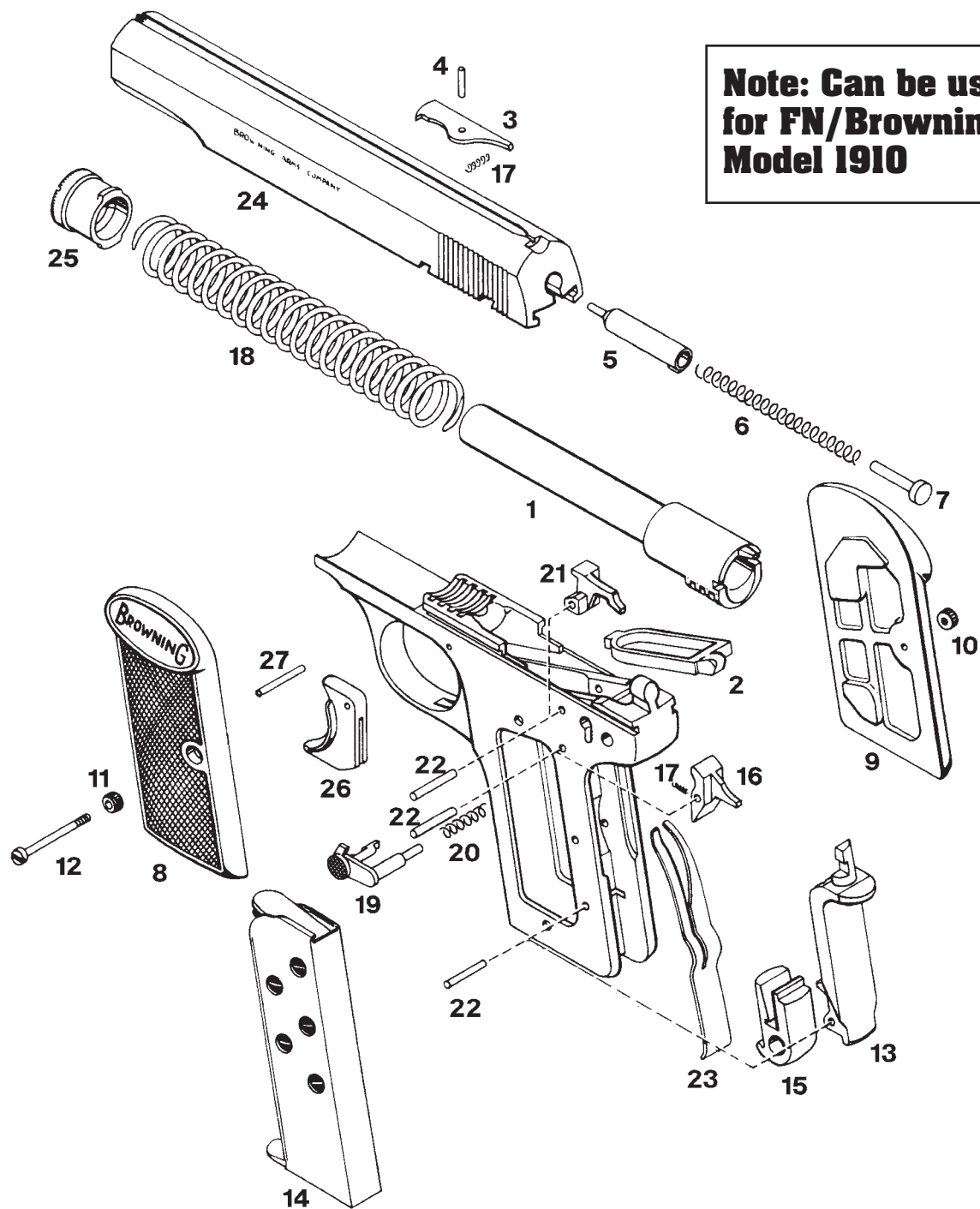


1	Frame	18	Sear Pin	36	Firing Pin Spring
2	Magazine Catch	19	Hammer Spring	37	Extractor
3	Trigger Bar Spring Screw	20	Hammer Spring Base	38	Extractor Pivot Pin
4	Slide Stop	21	Hammer Spring Base Pin	39	Extractor Spring
5	Slide Stop Pin Spring Pin	22	Magazine Security Spring Plate	40	Slide
6	Trigger	23	Magazine Security Spring Plate Pin	41	Magazine Body
7	Trigger Pin	24	Safety-Lever	42	Magazine Follower
8	Trigger Bar	25	Safety-Lever Detent Plate	43	Magazine Spring Plate
9	Sear Assembly Housing with Ejector	26	Safety-Lever Detent Plate Spring	44	Magazine Floorplate
10	Hammer	27	Left Grip	45	Magazine Spring
11	Interruptor	28	Right Grip	46	Recoil Spring
12	Interruptor Pin	29	Grip Screw	47	Slide Stop Pin Spring
13	Hammer Strut Pin	30	Barrel	48	Hammer Stop Spring
14	Hammer Strut	31	Recoil Spring Guide	49	Trigger Spring
15	Hammer Pin	32	Front Sight	50	Trigger Bar Spring
16	Hammer Pin Retaining Pin	33	Rear Sight	51	Magazine Catch Spring
17	Sear	34	Firing Pin	52	Trigger Bar Pin
		35	Firing Pin Retainer		



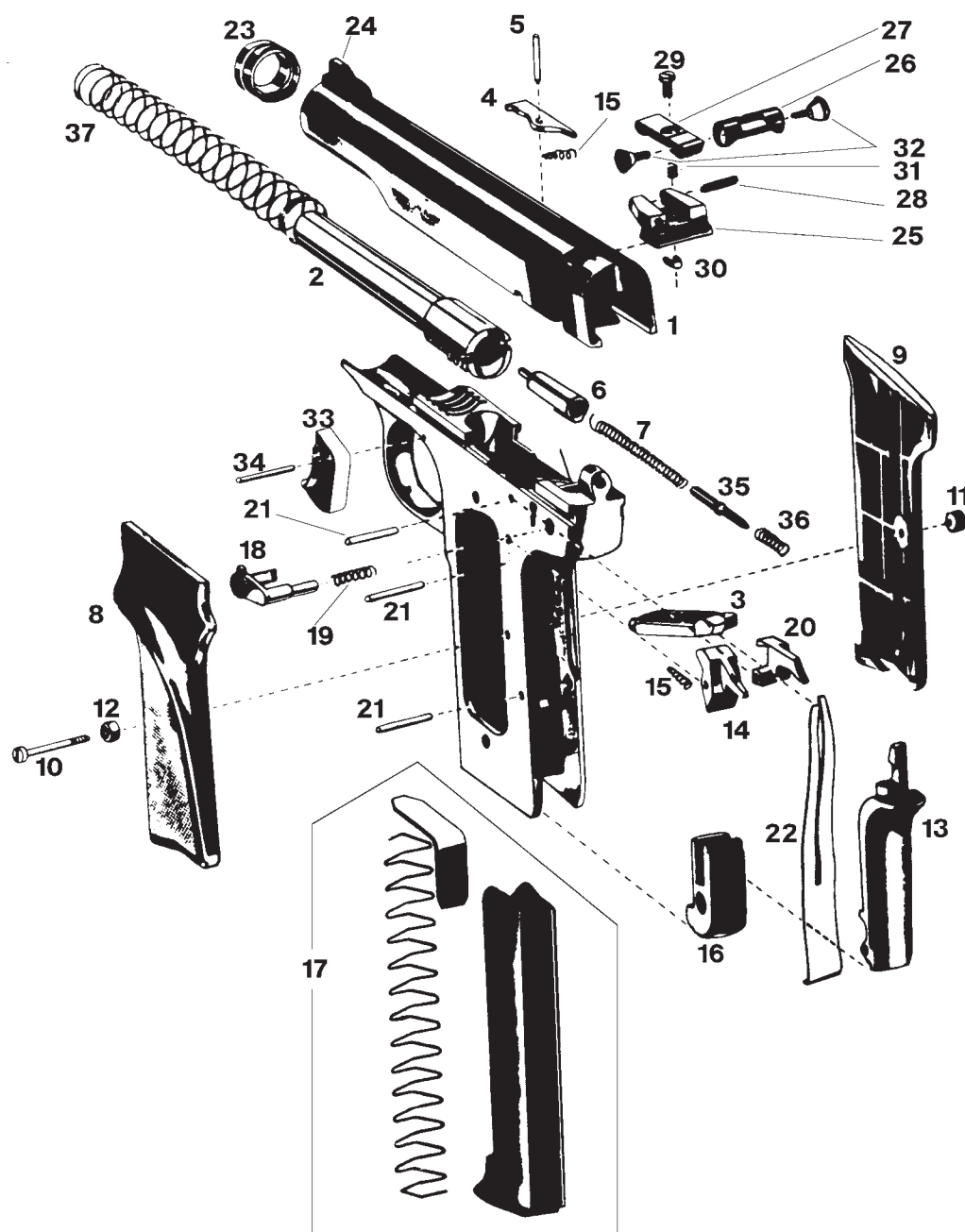
- | | | | | | |
|---|----------------------------|----|------------------------|----|----------------|
| 1 | Barrel | 10 | Grip Plate, Right | 19 | Safety |
| 2 | Cocking Indicator Assembly | 11 | Grip Plate Screw | 20 | Sear |
| 3 | Connector | 12 | Grip Plate Escutcheon | 21 | Sear Pin |
| 4 | Extractor | 13 | Magazine | 22 | Sear Spring |
| 5 | Extractor Pin | 14 | Magazine Latch | 23 | Slide |
| 6 | Extractor Spring | 15 | Magazine Latch Pin | 24 | Trigger |
| 7 | Firing Pin | 16 | Magazine Latch Spring | 25 | Trigger Spring |
| 8 | Firing Pin Spring | 17 | Magazine Safety | | |
| 9 | Grip Plate, Left | 18 | Recoil Spring Assembly | | |

380 and 32 Auto (Pre-1969)



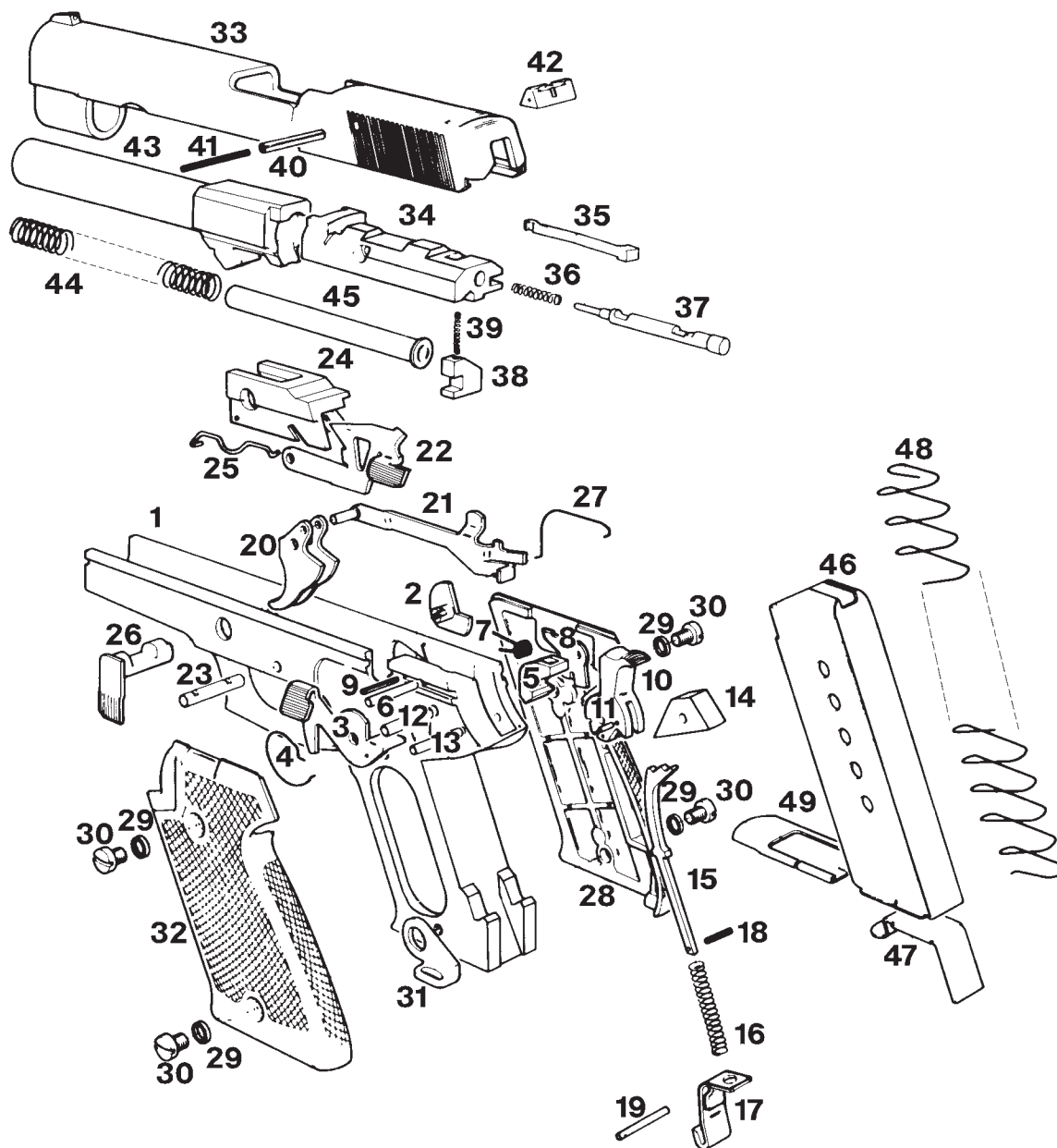
- | | | | | | |
|----|---------------------------------|----|--------------------------------------|----|---|
| 1 | Barrel | 11 | Grip Plate Escutcheon, Unthreaded | 20 | Safety Spring |
| 2 | Connector | 12 | Grip Plate Screw | 21 | Sear |
| 3 | Extractor | 13 | Grip Safety | 22 | Sear Pin, Magazine Safety Pin and Grip Safety Pin |
| 4 | Extractor Pin | 14 | Magazine Complete | 23 | Sear Spring |
| 5 | Firing Pin | 15 | Magazine Latch | 24 | Slide |
| 6 | Firing Pin Spring | 16 | Magazine Safety | 25 | Slide Ring |
| 7 | Firing Pin Spring Guide | 17 | Magazine Safety and Extractor Spring | 26 | Trigger |
| 8 | Grip Plate, Left | 18 | Recoil Spring | 27 | Trigger Pin |
| 9 | Grip Plate, Right | 19 | Safety | | |
| 10 | Grip Plate Escutcheon, Threaded | | | | |

380 Auto (1969-1974)

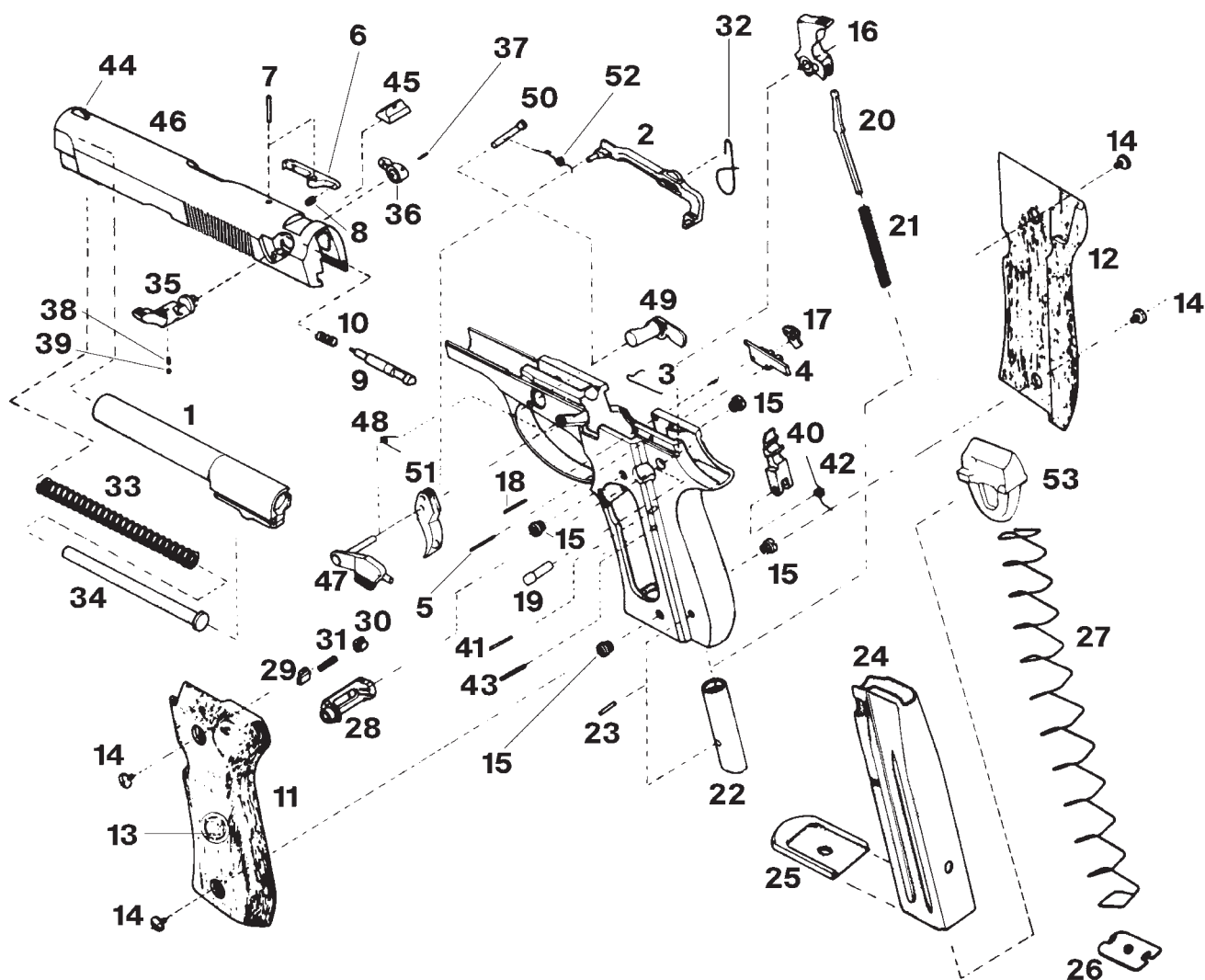


- | | | | | | |
|----|-----------------------------|----|---|----|------------------------------------|
| 1 | Slide | 14 | Magazine Safety | 25 | Sight Base, Rear |
| 2 | Barrel | 15 | Magazine Safety and Extractor Spring | 26 | Sight Aperture, Rear |
| 3 | Connector | 16 | Magazine Latch | 27 | Sight Aperture Housing, Rear |
| 4 | Extractor | 17 | Magazine Assembly | 28 | Sight Aperture Housing Pin, Rear |
| 5 | Extractor Pin | 18 | Safety | 29 | Sight Elevation Screw, Rear |
| 6 | Firing Pin | 19 | Safety Spring | 30 | Sight Elevation Screw Spring, Rear |
| 7 | Firing Pin Spring | 20 | Sear | 31 | Sight Elevation Spring, Rear |
| 8 | Grip Plate, Left | 21 | Sear Pin, Magazine Safety Pin and Grip Safety Pin | 32 | Sight Windage Screw, Rear |
| 9 | Grip Plate, Right | 22 | Sear Spring | 33 | Trigger |
| 10 | Grip Plate Screw | 23 | Slide Ring | 34 | Trigger Pin |
| 11 | Grip Escutcheon, Threaded | 24 | Sight with Ramp, Front | 35 | Cocking Indicator |
| 12 | Grip Escutcheon, Unthreaded | | | 36 | Cocking Indicator Spring |
| 13 | Grip Safety | | | 37 | Recoil Spring |

BDA DA Auto (1969 - 1974)

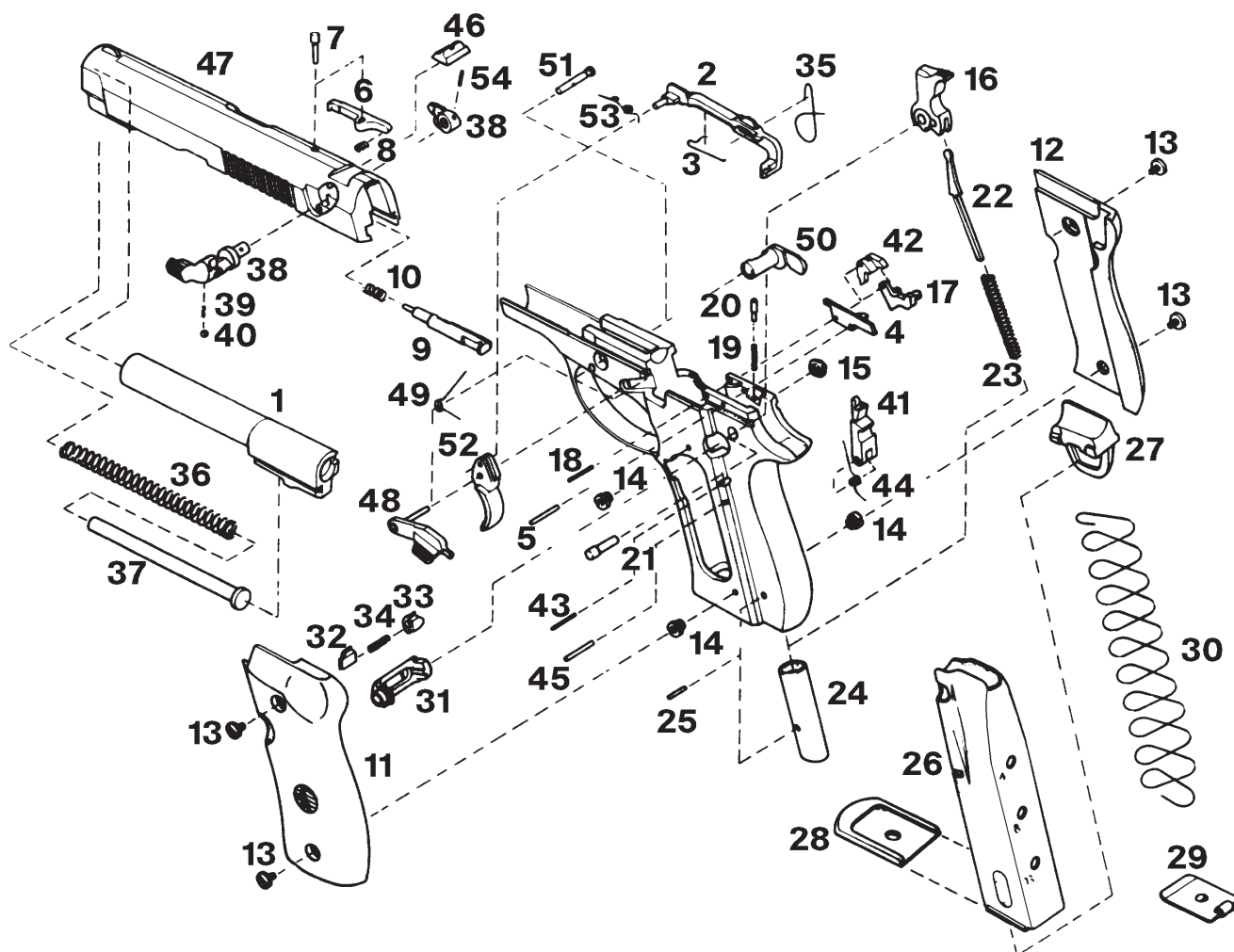


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|----|-------------------------|----|--------------------|----|---------------------------------|
| 1 | Frame | 18 | Hammer Spring Pin | 35 | Extractor |
| 2 | Decocking Lever Seat | 19 | Magazine Catch Pin | 36 | Firing Pin Spring |
| 3 | Decocking Lever | 20 | Trigger | 37 | Firing Pin |
| 4 | Decocking Lever Spring | 21 | Trigger Rod | 38 | Safety Slide |
| 5 | Sear | 22 | Slide Release | 39 | Safety Slide Spring |
| 6 | Sear Pin | 23 | Trigger Pin | 40 | Firing Pin Retaining Pin, Outer |
| 7 | Sear Torsion Spring | 24 | Locking Insert | 41 | Firing Pin Retaining Pin, Inner |
| 8 | Safety-Lever | 25 | Slide Release | 42 | Sight, Rear |
| 9 | Sear Torsion Spring Pin | 26 | Disassembly Lever | 43 | Barrel |
| 10 | Hammer | 27 | Trigger Spring | 44 | Recoil Spring |
| 11 | Hammer Pin | 28 | Grip Plate, Right | 45 | Recoil Spring Guide |
| 12 | Hammer Axle | 29 | Grip Plate Washer | 46 | Magazine |
| 13 | Hammer Stop Pin | 30 | Grip Plate Screw | 47 | Magazine Follower |
| 14 | Hammer Stop | 31 | Strap Ring | 48 | Magazine Spring |
| 15 | Mainspring Guide | 32 | Grip Plate, Left | 49 | Magazine Base Plate |
| 16 | Mainspring | 33 | Slide | | |
| 17 | Magazine Catch | 34 | Rear Insert | | |



- | | | | | | |
|----|-------------------------|----|-----------------------------------|----|--------------------------------|
| 1 | Barrel | 19 | Hammer Pin | 37 | Safety and Decocking Lever Pin |
| 2 | Disconnecter | 20 | Hammer Strut | 38 | Safety Spring |
| 3 | Disconnecter Spring | 21 | Mainspring | 39 | Safety Spring Ball |
| 4 | Ejector | 22 | Mainspring Guide | 40 | Sear |
| 5 | Ejector Pin | 23 | Mainspring Pin | 41 | Sear Pin |
| 6 | Extractor | 24 | Magazine Body | 42 | Sear Spring |
| 7 | Extractor Pin | 25 | Magazine Floorplate | 43 | Sear Spring Pin |
| 8 | Extractor Spring | 26 | Magazine Floorplate Retainer | 44 | Front Sight Blade |
| 9 | Firing Pin | 27 | Magazine Spring | 45 | Rear Sight |
| 10 | Firing Pin Spring | 28 | Magazine Latch | 46 | Slide |
| 11 | Grip Plate, Left | 29 | Magazine Latch Retainer, Left | 47 | Slide Stop |
| 12 | Grip Plate, Right | 30 | Magazine Latch Retainer, Right | 48 | Slide Stop Spring |
| 13 | Grip Plate Medallion | 31 | Magazine Latch Retainer Spring | 49 | Takedown Lever |
| 14 | Grip Plate Screws | 32 | Magazine Safety Spring | 50 | Takedown Lever Stop |
| 15 | Grip Plate Bushings | 33 | Recoil Spring | 51 | Trigger |
| 16 | Hammer | 34 | Recoil Spring Guide | 52 | Trigger Spring |
| 17 | Hammer Disconnecter | 35 | Safety and Decocking Lever, Left | 53 | Magazine Follower |
| 18 | Hammer Disconnecter Pin | 36 | Safety and Decocking Lever, Right | | |

BDA 380 (1978-Present)

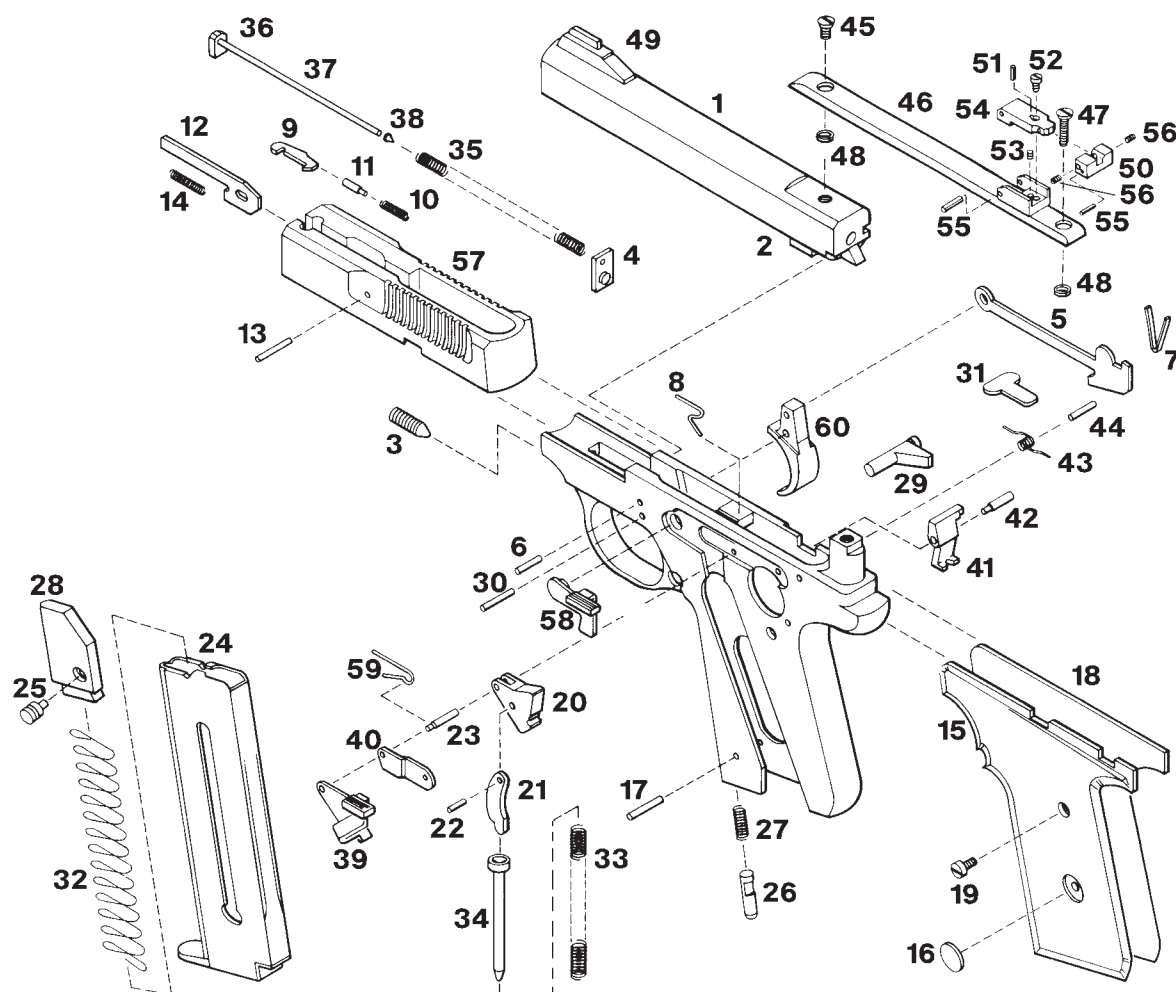


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|----|---|----|---------------------------------------|----|---------------------|
| 1 | Barrel | 20 | Hammer Disconnecter
Spring Plunger | 39 | Safety Spring |
| 2 | Disconnecter | 21 | Hammer Pin | 40 | Safety Spring Ball |
| 3 | Disconnecter Spring | 22 | Hammer Strut | 41 | Sear |
| 4 | Ejector | 23 | Mainspring | 42 | Sear Disconnecter |
| 5 | Ejector Pin | 24 | Mainspring Guide | 43 | Sear Pin |
| 6 | Extractor | 25 | Mainspring Pin | 44 | Sear Spring |
| 7 | Extractor Pin | 26 | Magazine Body | 45 | Sear Spring Pin |
| 8 | Extractor Spring | 27 | Magazine Follower | 46 | Sight, Rear |
| 9 | Firing Pin | 28 | Magazine Floorplate | 47 | Slide |
| 10 | Firing Pin Spring | 29 | Magazine Floorplate Retainer | 48 | Slide Stop |
| 11 | Grip Plate, Left | 30 | Magazine Spring | 49 | Slide Stop Spring |
| 12 | Grip Plate, Right | 31 | Magazine Latch | 50 | Takedown Lever |
| 13 | Grip Plate Screw | 32 | Magazine Latch Retainer, Left | 51 | Takedown Lever Stop |
| 14 | Grip Plate Bushing | 33 | Magazine Latch Retainer, Right | 52 | Trigger |
| 15 | Grip Plate Bushing and
Spring Retainer | 34 | Magazine Latch Retainer Spring | 53 | Trigger Spring |
| 16 | Hammer | 35 | Magazine Safety Spring | 54 | Safety Assembly Pin |
| 17 | Hammer Disconnecter | 36 | Recoil Spring | | |
| 18 | Hammer Disconnecter Pin | 37 | Recoil Spring Guide | | |
| 19 | Hammer Disconnecter Spring | 38 | Safety Assembly | | |

Parts Not Shown

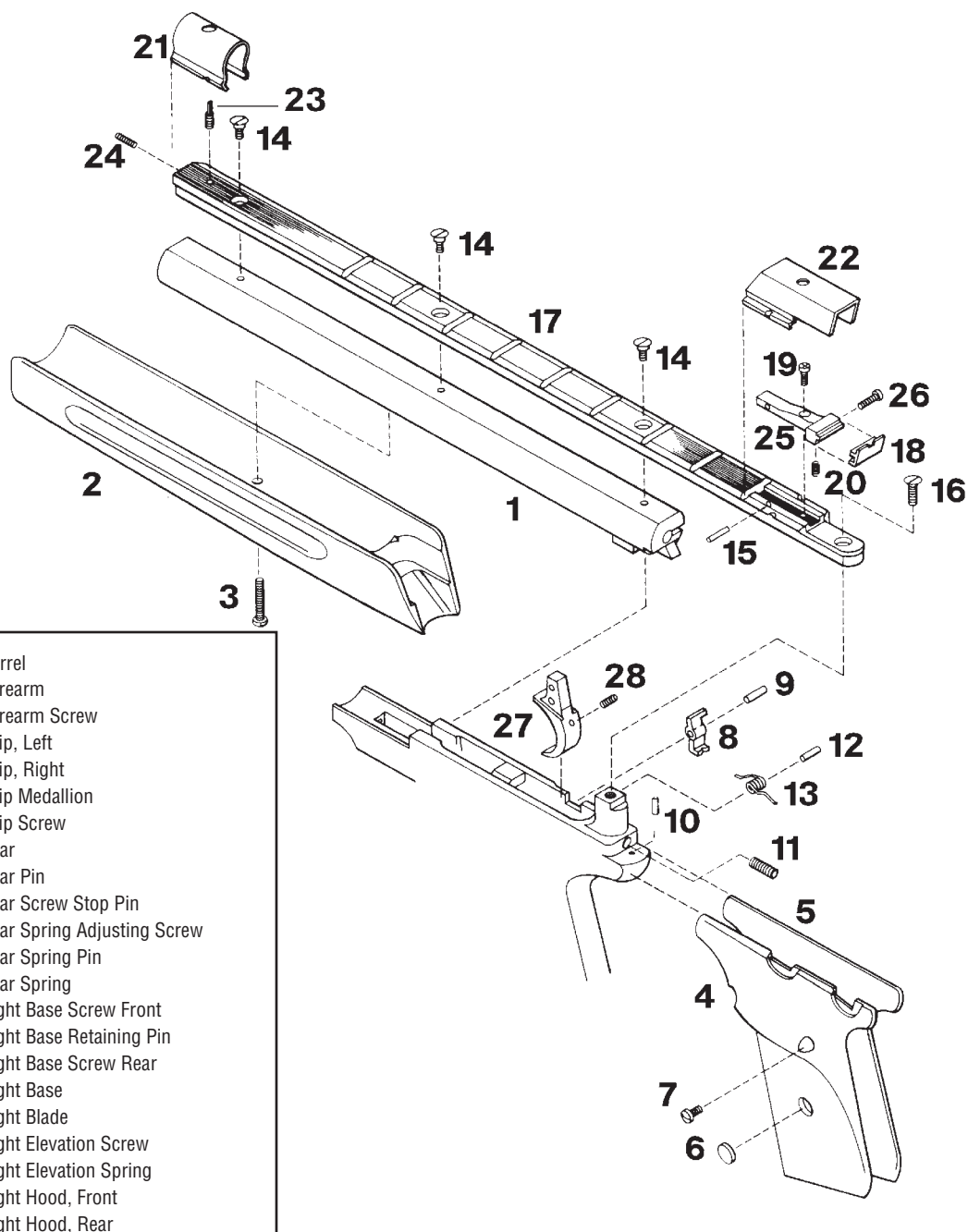
Grip Plate Medallion

Buckmark Auto



1	Barrel Assembly	26	Magazine Ejector	50	Rear Sight Blade
2	Barrel Block	27	Magazine Ejector Spring	51	Rear Sight Detent Pin
3	Barrel Mounting Screw	28	Magazine Follower	52	Rear Sight Elevation Screw
4	Buffer	29	Magazine Latch	53	Rear Sight Elevation Spring
5	Disconnecter	30	Magazine Latch Pin and Trigger Pin	54	Rear Sight Leaf
6	Disconnecter Pin	31	Magazine Latch Spring	55	Rear Sight Leaf/Friction Pin
7	Disconnecter Spring	32	Magazine Spring	56	Rear Sight Windage Screw
8	Ejector	33	Mainspring	57	Slide
9	Extractor	34	Mainspring Plunger	58	Stop Open Latch Assembly with Thumb-Piece
10	Extractor Spring	35	Recoil Spring	59	Stop Open Latch Spring
11	Extractor Spring Plunger	36	Recoil Spring Guide	60	Trigger
12	Firing Pin	37	Recoil Spring Guide Rod	Parts Not Shown	
13	Firing Pin Retainer	38	Recoil Spring Guide Rod Retaining Ring	Recoil Spring Guide Assembly	
14	Firing Pin Spring	39	Safety Assembly with Thumb-Piece	Sight Blade	
15	Grip, Left	40	Safety Click Plate	Sight Blade Screw	
16	Grip Medallion	41	Sear	Sight Elevation Screw	
17	Grip Pin	42	Sear Pin	Sight Rear Assembly Complete	
18	Grip, Right	43	Sear Spring	Sight Front Pin	
19	Grip Screw	44	Sear Spring Pin	Sight Front Screw	
20	Hammer	45	Sight Base Screw, Front	Sight Leaf	
21	Hammer Link	46	Sight Base, Rear	Sight Rivet	
22	Hammer Link Pin	47	Sight Base Screw, Rear		
23	Hammer Pin	48	Sight Base Screw-Lock Washer		
24	Magazine Body	49	Sight, Front		
25	Magazine Button				

Buckmark Silhouette Auto



- 1 Barrel
- 2 Forearm
- 3 Forearm Screw
- 4 Grip, Left
- 5 Grip, Right
- 6 Grip Medallion
- 7 Grip Screw
- 8 Sear
- 9 Sear Pin
- 10 Sear Screw Stop Pin
- 11 Sear Spring Adjusting Screw
- 12 Sear Spring Pin
- 13 Sear Spring
- 14 Sight Base Screw Front
- 15 Sight Base Retaining Pin
- 16 Sight Base Screw Rear
- 17 Sight Base
- 18 Sight Blade
- 19 Sight Elevation Screw
- 20 Sight Elevation Spring
- 21 Sight Hood, Front
- 22 Sight Hood, Rear
- 23 Sight Post Front
- 24 Sight Post Lock Screw
- 25 Sight Windage Screw Retainer
- 26 Sight Windage Screw
- 27 Trigger Adjustable
- 28 Trigger Limit Screw

Parts Not Shown

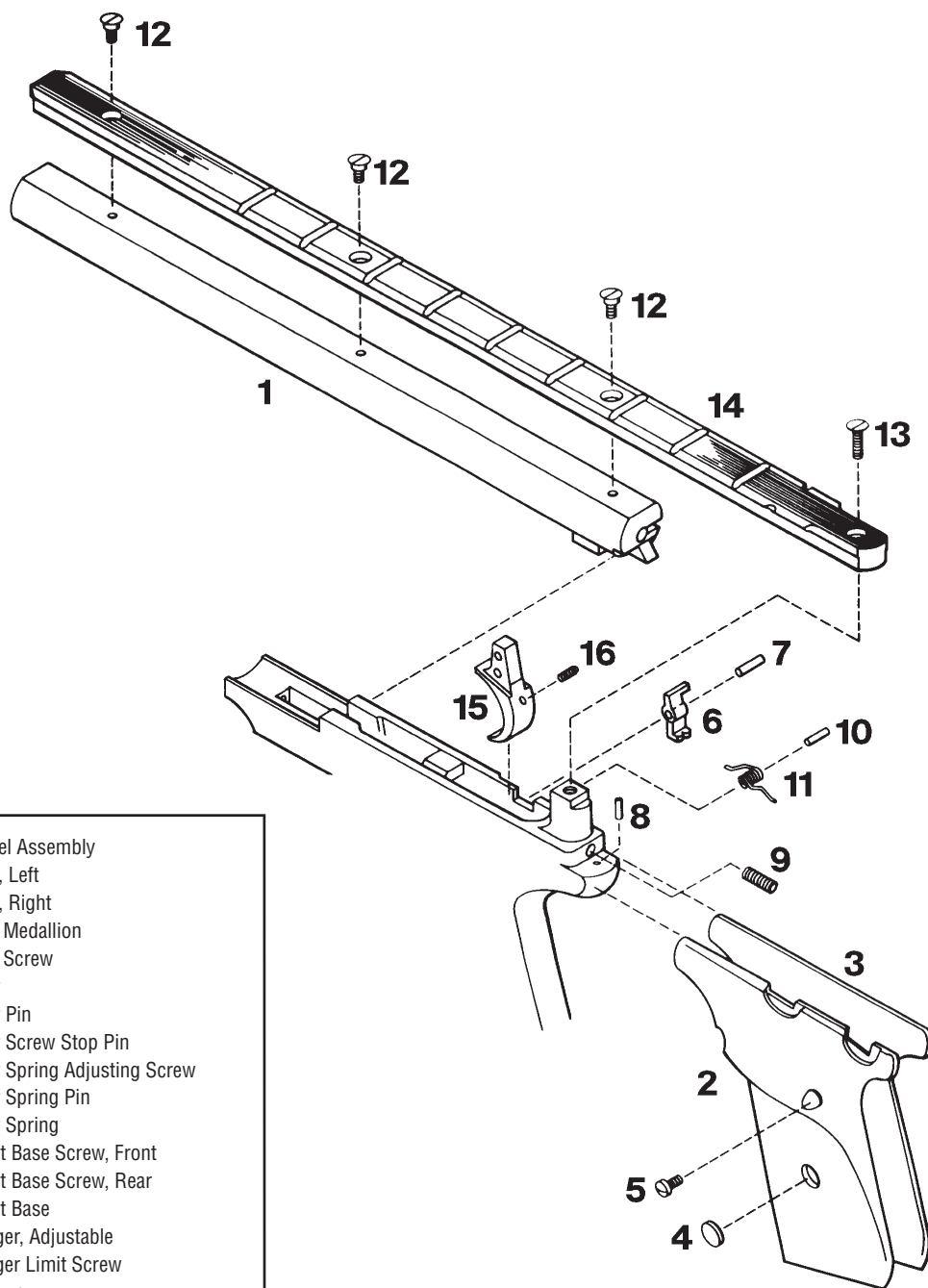
(See Challenger I and II)

- Barrel Block
- Barrel Mounting Screw
- Disconnecter Assembly
- Ejector
- Extractor
- Extractor Spring

- Extractor Spring Plunger
- Firing Pin
- Firing Pin Retaining Pin
- Hammer
- Hammer Link
- Hammer Link Pin
- Hammer Pin
- Magazine Body
- Magazine Button
- Magazine Ejector
- Magazine Ejector Spring
- Magazine Follower

- Magazine Latch
- Magazine Latch Pin and Trigger Pin
- Magazine Latch Spring
- Mainspring
- Mainspring Plunger
- Recoil Spring
- Recoil Spring Guide
- Recoil Spring Guide Rod
- Safety Assembly with Thumb-Piece
- Safety Click Plate
- Stop Open Latch
- Stop Open Latch Spring

Buckmark Varmint Auto



- 1 Barrel Assembly
- 2 Grip, Left
- 3 Grip, Right
- 4 Grip Medallion
- 5 Grip Screw
- 6 Sear
- 7 Sear Pin
- 8 Sear Screw Stop Pin
- 9 Sear Spring Adjusting Screw
- 10 Sear Spring Pin
- 11 Sear Spring
- 12 Sight Base Screw, Front
- 13 Sight Base Screw, Rear
- 14 Sight Base
- 15 Trigger, Adjustable
- 16 Trigger Limit Screw

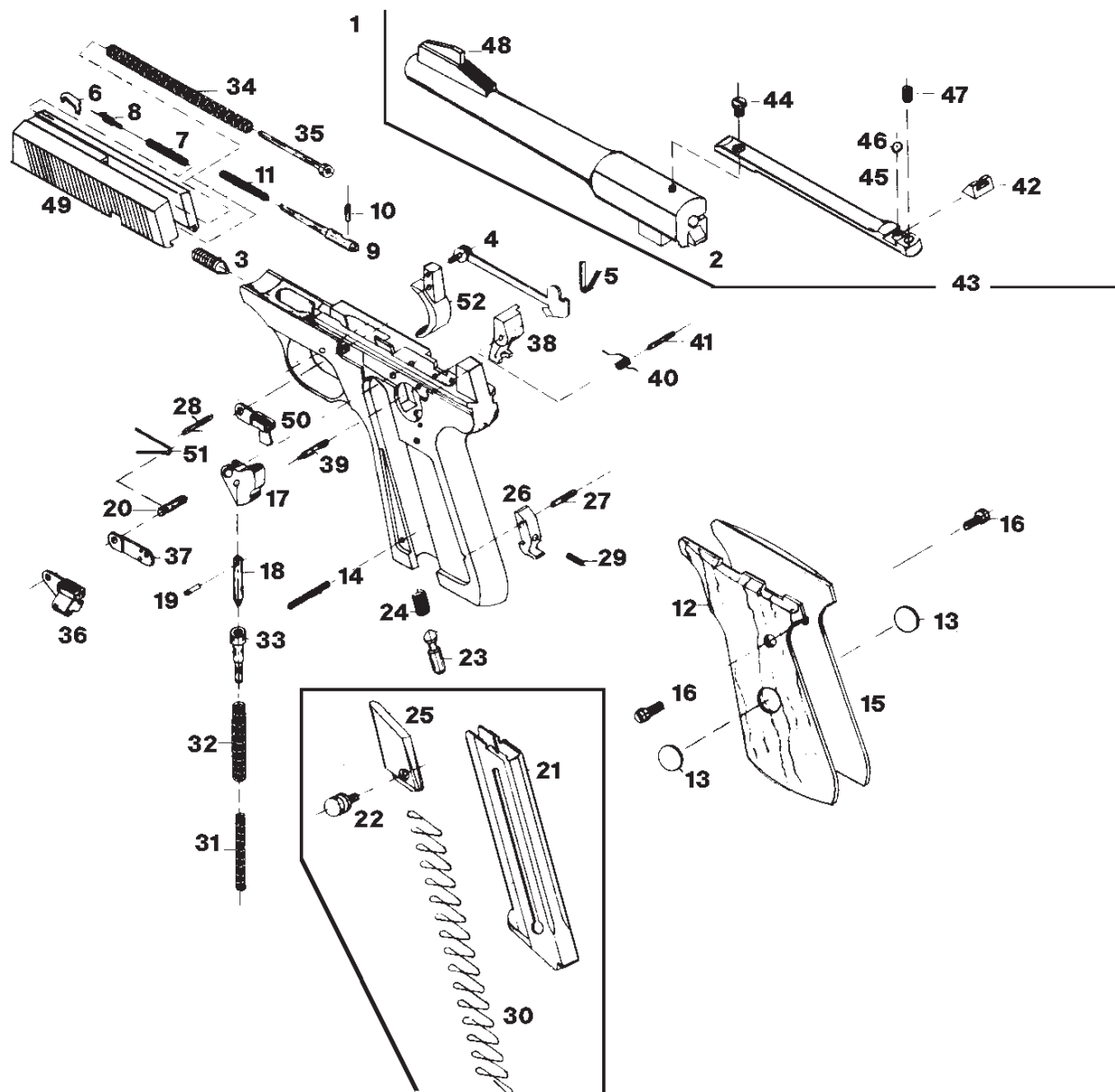
Parts Not Shown**(See Challenger II and III)**

Barrel Block
 Barrel Mounting Screw
 Disconnecter Assembly
 Disconnecter Spring
 Ejector
 Extractor
 Extractor Spring
 Extractor Spring Plunger
 Firing Pin
 Firing Pin Retaining Pin
 Forearm

Forearm Screw
 Hammer
 Hammer Link
 Hammer Link Pin
 Hammer Pin
 Magazine Body
 Magazine Button
 Magazine Ejector
 Magazine Ejector Spring
 Magazine Follower
 Magazine Latch

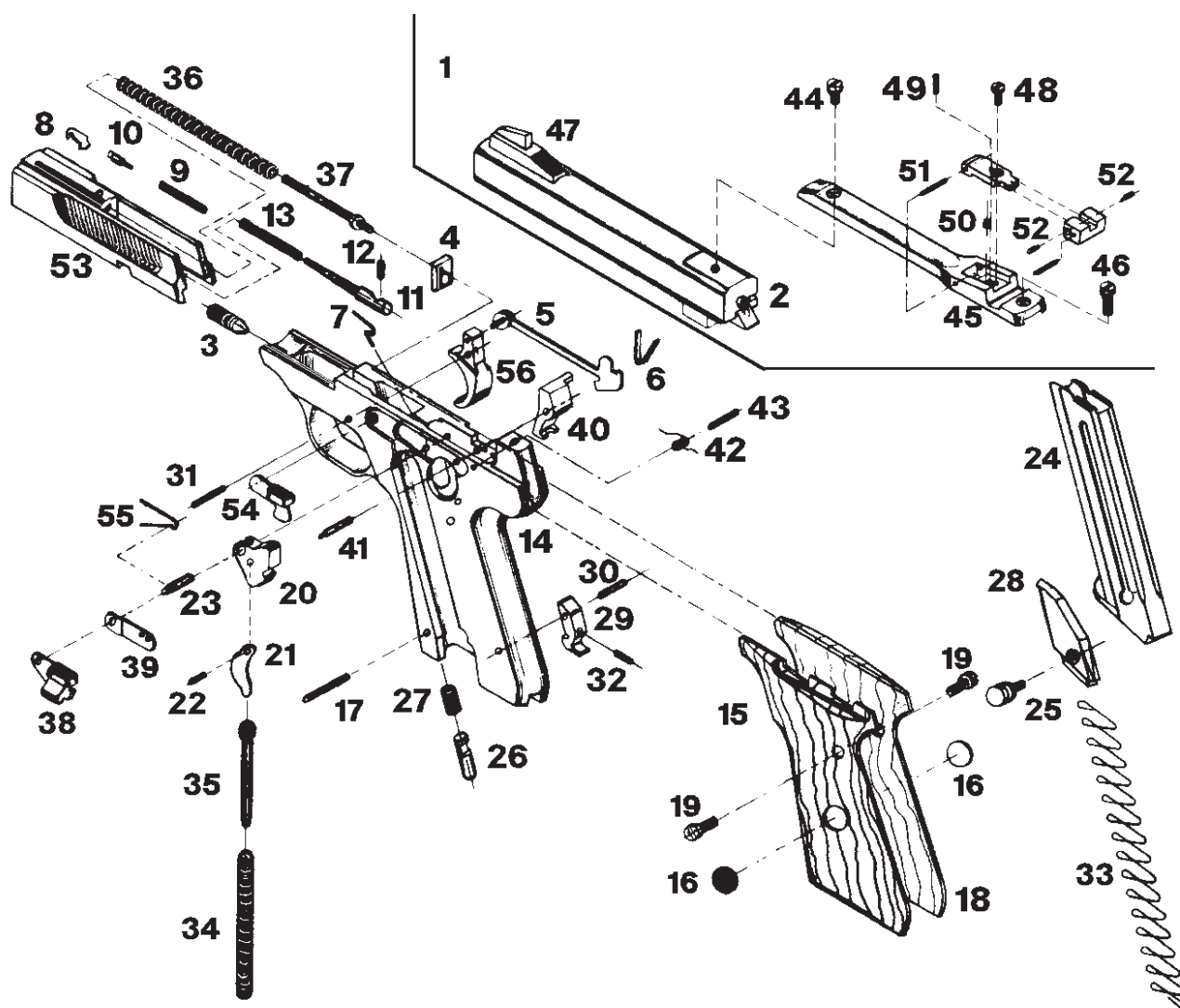
Magazine Latch Spring
 Magazine Spring
 Mainspring
 Mainspring Plunger
 Recoil Spring
 Recoil Spring Guide
 Recoil Spring Guide Rod
 Safety Assembly with Thumb-Piece
 Safety Click Plate
 Stop Open Latch
 Stop Open Latch Spring

Challenger II Auto



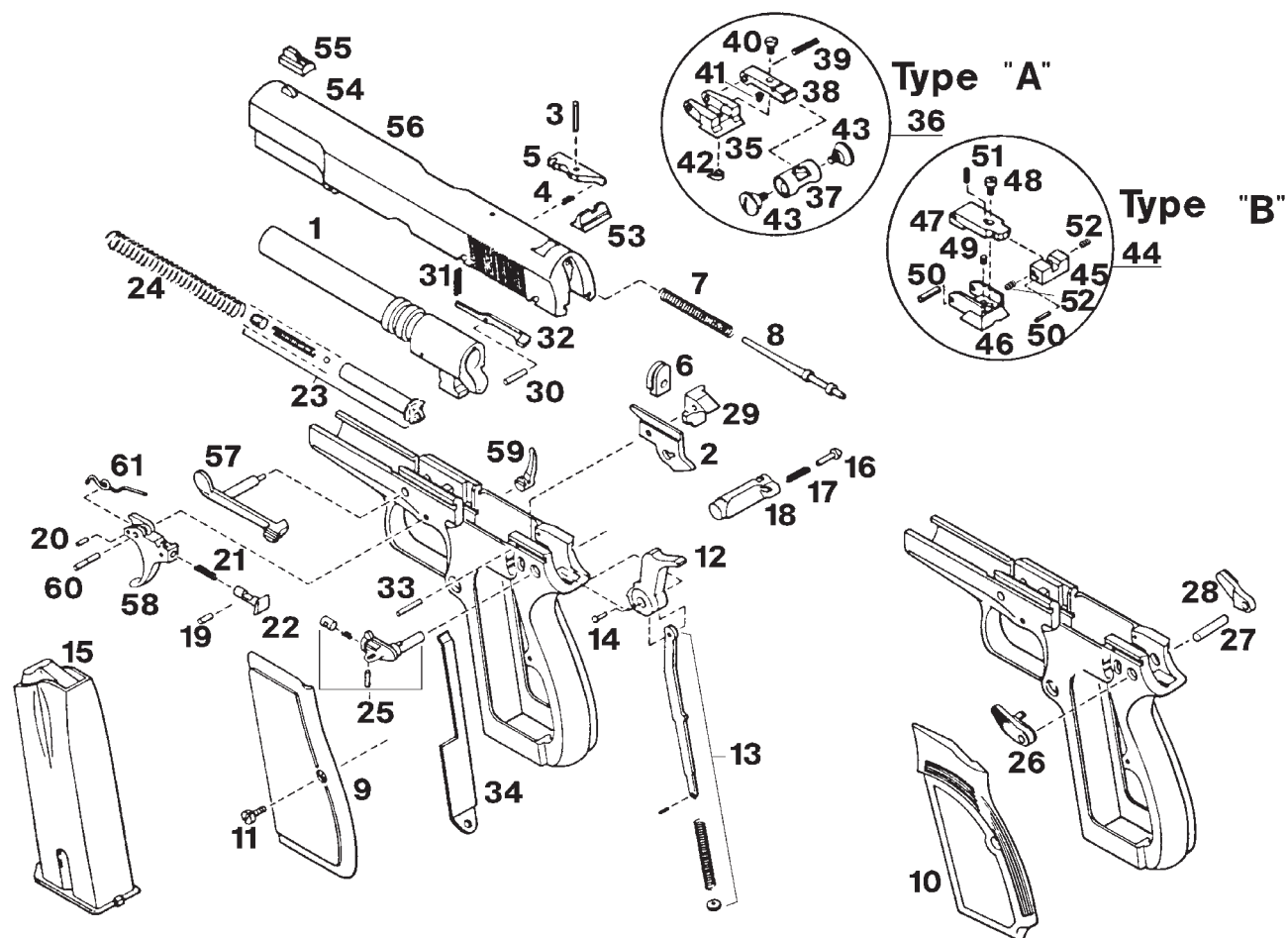
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|----|--------------------------|----|----------------------------------|----|---|
| 1 | Barrel Assembly | 19 | Hammer Link Pin | 37 | Safety Click Plate |
| 2 | Barrel Block | 20 | Hammer Pin | 38 | Sear |
| 3 | Barrel Mounting Screw | 21 | Magazine Body | 39 | Sear Pin |
| 4 | Disconnecter Assembly | 22 | Magazine Button | 40 | Sear Spring |
| 5 | Disconnecter Spring | 23 | Magazine Ejector | 41 | Sear Spring Pin |
| 6 | Extractor | 24 | Magazine Ejector Spring | 42 | Sight Aperture, Rear |
| 7 | Extractor Spring | 25 | Magazine Follower | 43 | Sight Assembly, Rear |
| 8 | Extractor Spring Plunger | 26 | Magazine Latch | 44 | Sight Base Mounting Screw |
| 9 | Firing Pin | 27 | Magazine Latch Pin | 45 | Sight Base Rear |
| 10 | Firing Pin Retaining Pin | 28 | Trigger Pin | 46 | Sight Base Rear Spring |
| 11 | Firing Pin Spring | 29 | Magazine Latch Spring | 47 | Sight Elevation Screw, Rear |
| 12 | Grip, Left | 30 | Magazine Spring | 48 | Sight, Front |
| 13 | Grip Medallion | 31 | Mainspring, Inner | 49 | Slide |
| 14 | Grip Pin | 32 | Mainspring, Outer | 50 | Stop Open Latch Assembly with Thumb-Piece |
| 15 | Grip, Right | 33 | Mainspring Plunger | 51 | Stop Open Latch Spring |
| 16 | Grip Screw | 34 | Recoil Spring | 52 | Trigger |
| 17 | Hammer | 35 | Recoil Spring Guide | | |
| 18 | Hammer Link | 36 | Safety Assembly with Thumb-Piece | | |

Challenger III Auto

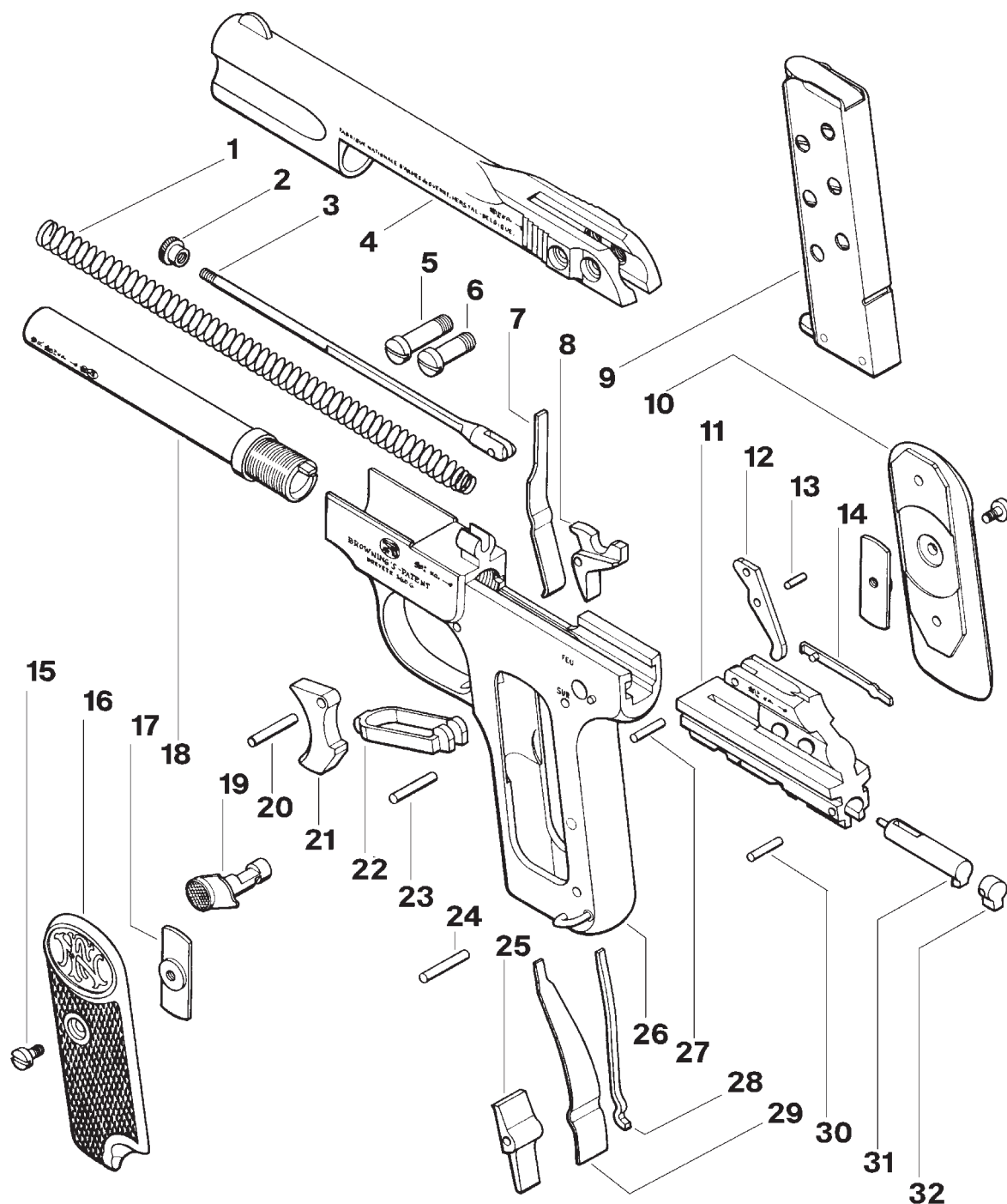


1	Barrel Assembly	20	Hammer	39	Safety Click Plate
2	Barrel Block	21	Hammer Link	40	Sear
3	Barrel Mounting Screw	22	Hammer Link Pin	41	Sear Pin
4	Buffer	23	Hammer Pin	42	Sear Spring
5	Disconnecter Assembly	24	Magazine Body	43	Sear Spring Pin
6	Disconnecter Spring	25	Magazine Button	44	Sight Base Rear, Front Screw
7	Ejector	26	Magazine Ejector	45	Sight Base Rear
8	Extractor	27	Magazine Ejector Spring	46	Sight Base Rear, Rear Screw
9	Extractor Spring	28	Magazine Follower	47	Sight, Front
10	Extractor Spring Plunger	29	Magazine Latch	48	Rear Sight Elevation Screw
11	Firing Pin	30	Magazine Latch Pin	49	Rear Sight Elevation Spring
12	Firing Pin Retaining Pin	31	Trigger Pin	50	Rear Sight Leaf/Friction Pin
13	Firing Pin Spring	32	Magazine Latch Spring	51	Rear Sight Pin
14	Frame	33	Magazine Spring	52	Rear Sight Windage Screw
15	Grip, Left	34	Mainspring	53	Slide
16	Grip Medallion	35	Mainspring Plunger	54	Stop Open Latch Assembly with Thumb-Piece
17	Grip Pin	36	Recoil Spring	55	Stop Open Latch Spring
18	Grip, Right	37	Recoil Spring Guide	56	Trigger
19	Grip Screw	38	Safety Assembly with Thumb-Piece		

9mm Hi-Power Auto

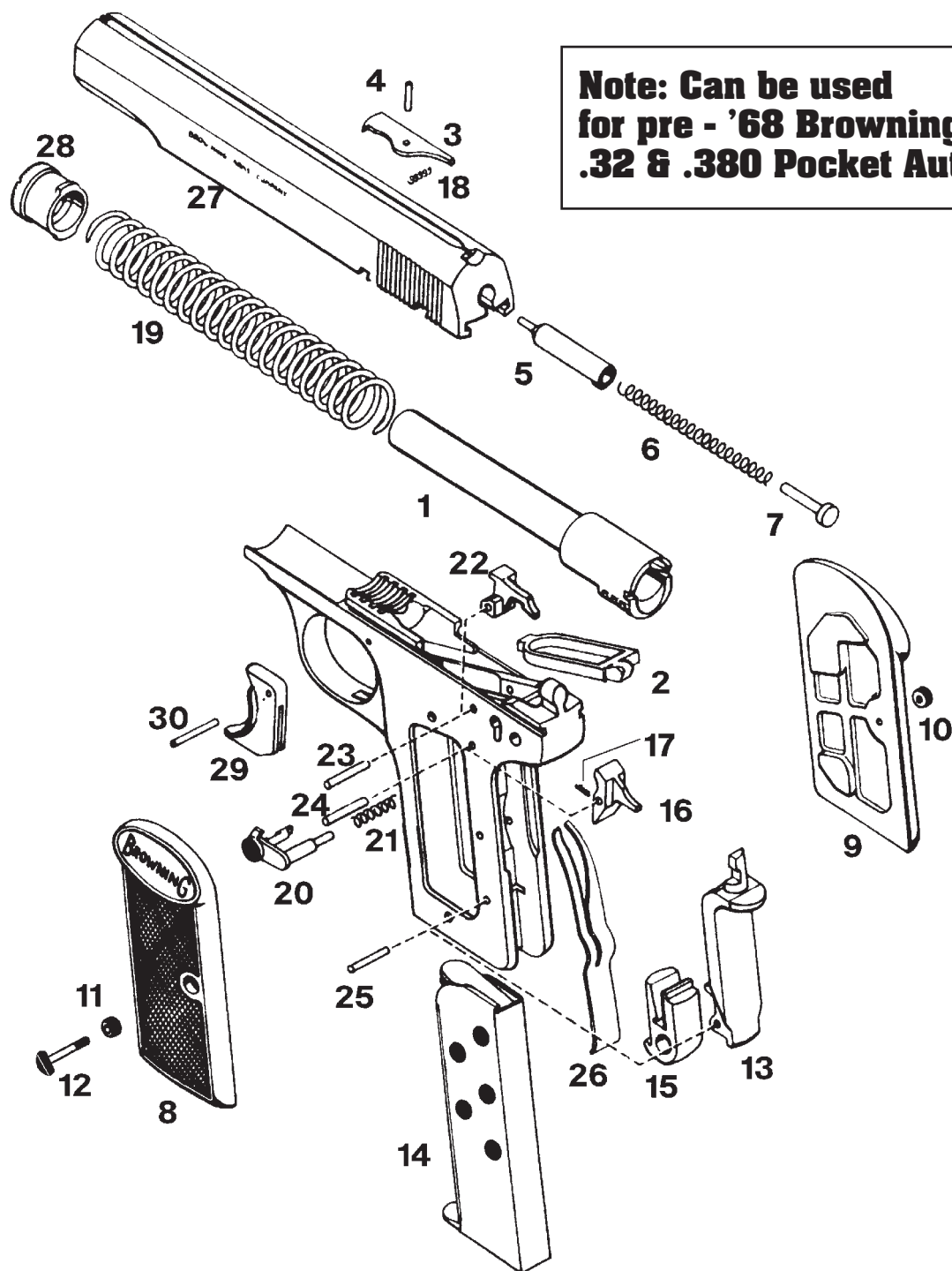


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|----|---|----|---|----|--------------------------------------|
| 1 | Barrel | 23 | Recoil Spring Guide Assembly with Slide Stop Retaining Ball, Spring and Cap | 43 | Sight Windage Screw Rear, Adjustable |
| 2 | Ejector | 24 | Recoil Spring | 44 | Rear Sight, Complete |
| 3 | Extractor Pin | 25 | Safety Assembly, Complete | 45 | Rear Sight Blade |
| 4 | Extractor Spring | 26 | Safety-Lever, Left | 46 | Rear Sight Complete, Adjustable |
| 5 | Extractor | 27 | Safety-Lever Pin | 47 | Rear Sight Leaf |
| 6 | Firing Pin Retaining Plate | 28 | Safety-Lever, Right | 48 | Rear Sight Elevation Screw |
| 7 | Firing Pin Spring | 29 | Sear | 49 | Rear Sight Elevation Spring |
| 8 | Firing Pin | 30 | Sear Lever Pin | 50 | Rear Sight Leaf/Friction Pin |
| 9 | Grip, Left Black Plastic | 31 | Sear Lever Spring | 51 | Rear Sight Detent Pin |
| 10 | Grip, Left Moulded Contour | 32 | Sear Lever | 52 | Rear Sight Windage Screw |
| 11 | Grip Screw | 33 | Sear Pin | 53 | Sight, Rear |
| 12 | Hammer | 34 | Sear Spring with Button | 54 | Sight, Front |
| 13 | Hammer Strut Assembly with Mainspring, Mainspring Support Pin and Nut | 35 | Rear Sight Base, Adjustable | 55 | Sight, Adjustable Front |
| 14 | Hammer Strut Pin | 36 | Rear Sight Complete, Adjustable | 56 | Slide with Fixed Front Sight |
| 15 | Magazine | 37 | Sight Aperture Rear, Adjustable | 57 | Slide Stop |
| 16 | Magazine Latch Spring Guide | 38 | Sight Aperture Housing Rear, Adjustable | 58 | Trigger |
| 17 | Magazine Latch Spring | 39 | Sight Aperture Housing Pin Rear, Adjustable | 59 | Trigger Lever |
| 18 | Magazine Latch | 40 | Sight Elevation Screw Rear, Adjustable | 60 | Trigger Pin |
| 19 | Trigger Spring Pin | 41 | Sight Elevation Screw Spring Rear, Adjustable | 61 | Trigger Spring |
| 20 | Magazine Safety Pin | 42 | Sight Elevation Spring, Adjustable | | |
| 21 | Magazine Safety Spring | | | | |
| 22 | Magazine Safety | | | | |
- Parts Not Shown**
- Grip, Right Black Plastic
 - Grip, Left Moulded Contour

Model 1900 Auto


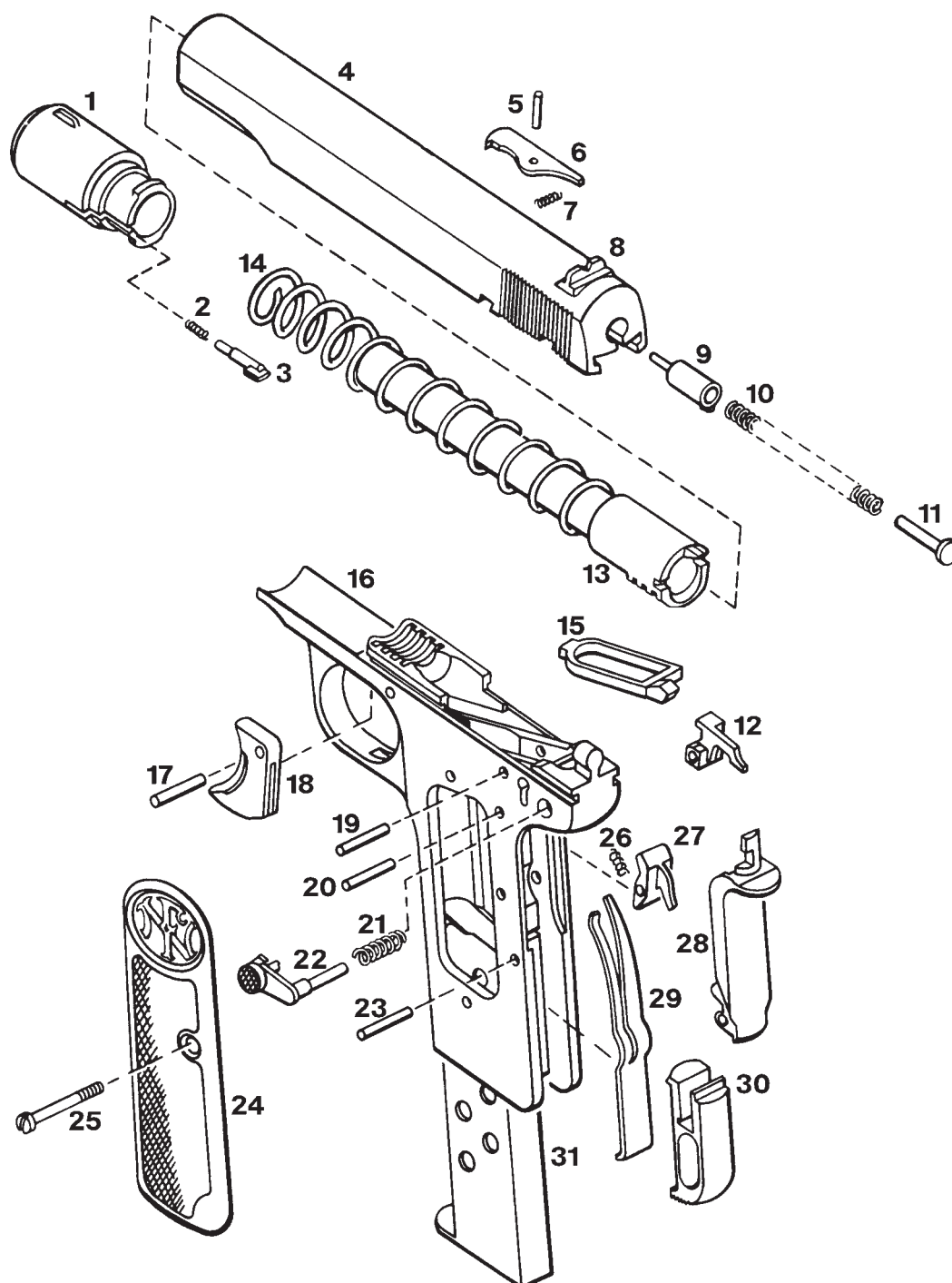
- | | | |
|-----------------------------|----------------------------|-------------------------|
| 1 Recoil Spring | 12 Cocking Lever | 23 Sear Pin |
| 2 Recoil Spring Guide Nut | 13 Recoil Spring Guide Pin | 24 Magazine Catch Pin |
| 3 Recoil Spring Guide | 14 Extractor | 25 Magazine Catch |
| 4 Slide | 15 Grip Screw | 26 Frame |
| 5 Breechblock Screw (Long) | 16 Left Grip | 27 Cocking Lever Pin |
| 6 Breechblock Screw (Short) | 17 Grip Retainer | 28 Safety Spring |
| 7 Sear Spring | 18 Barrel | 29 Trigger Bar Spring |
| 8 Sear | 19 Safety | 30 Breechblock Plug Pin |
| 9 Magazine | 20 Trigger Pin | 31 Firing Pin |
| 10 Right Grip | 21 Trigger | 32 Breechblock Plug |
| 11 Breechblock | 22 Trigger Bar | |

Model 1910 Auto



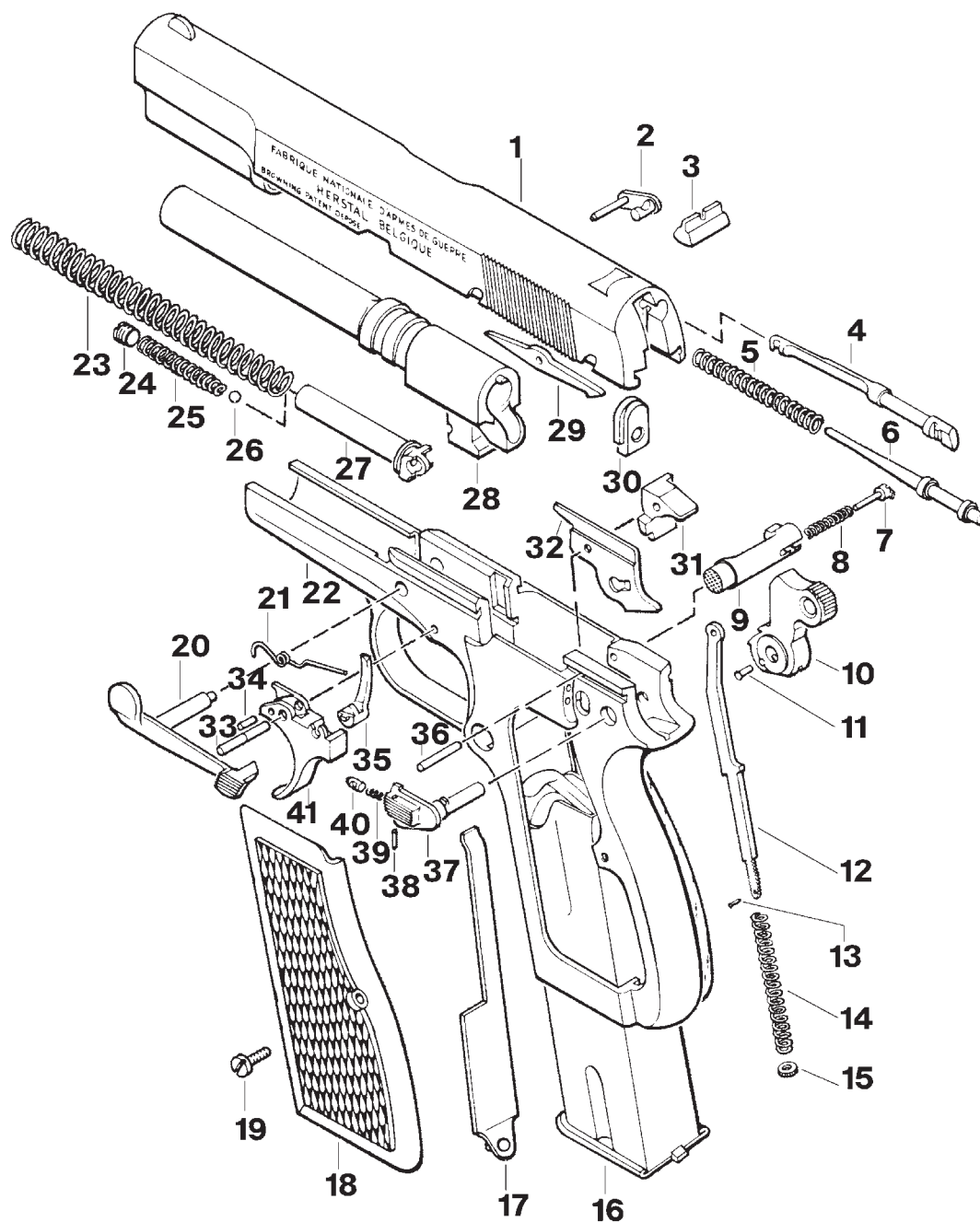
**Note: Can be used
for pre - '68 Browning
.32 & .380 Pocket Auto.**

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|----|---------------------------|----|-----------------------------|----|---------------------|
| 1 | Barrel | 11 | Grip Escutcheon, Unthreaded | 21 | Safety Spring |
| 2 | Connector | 12 | Grip Plate Screw | 22 | Sear |
| 3 | Extractor | 13 | Grip Safety | 23 | Sear Pin |
| 4 | Extractor Pin | 14 | Magazine, Complete | 24 | Magazine Safety Pin |
| 5 | Firing Pin | 15 | Magazine Latch | 25 | Grip Safety Pin |
| 6 | Firing Pin Spring | 16 | Magazine Safety | 26 | Sear Spring |
| 7 | Firing Pin Spring Guide | 17 | Magazine Safety Spring | 27 | Slide |
| 8 | Grip Plate, Left | 18 | Extractor Spring | 28 | Slide Ring |
| 9 | Grip Plate, Right | 19 | Recoil Spring | 29 | Trigger |
| 10 | Grip Escutcheon, Threaded | 20 | Safety | 30 | Trigger Pin |

Model 1922 Auto


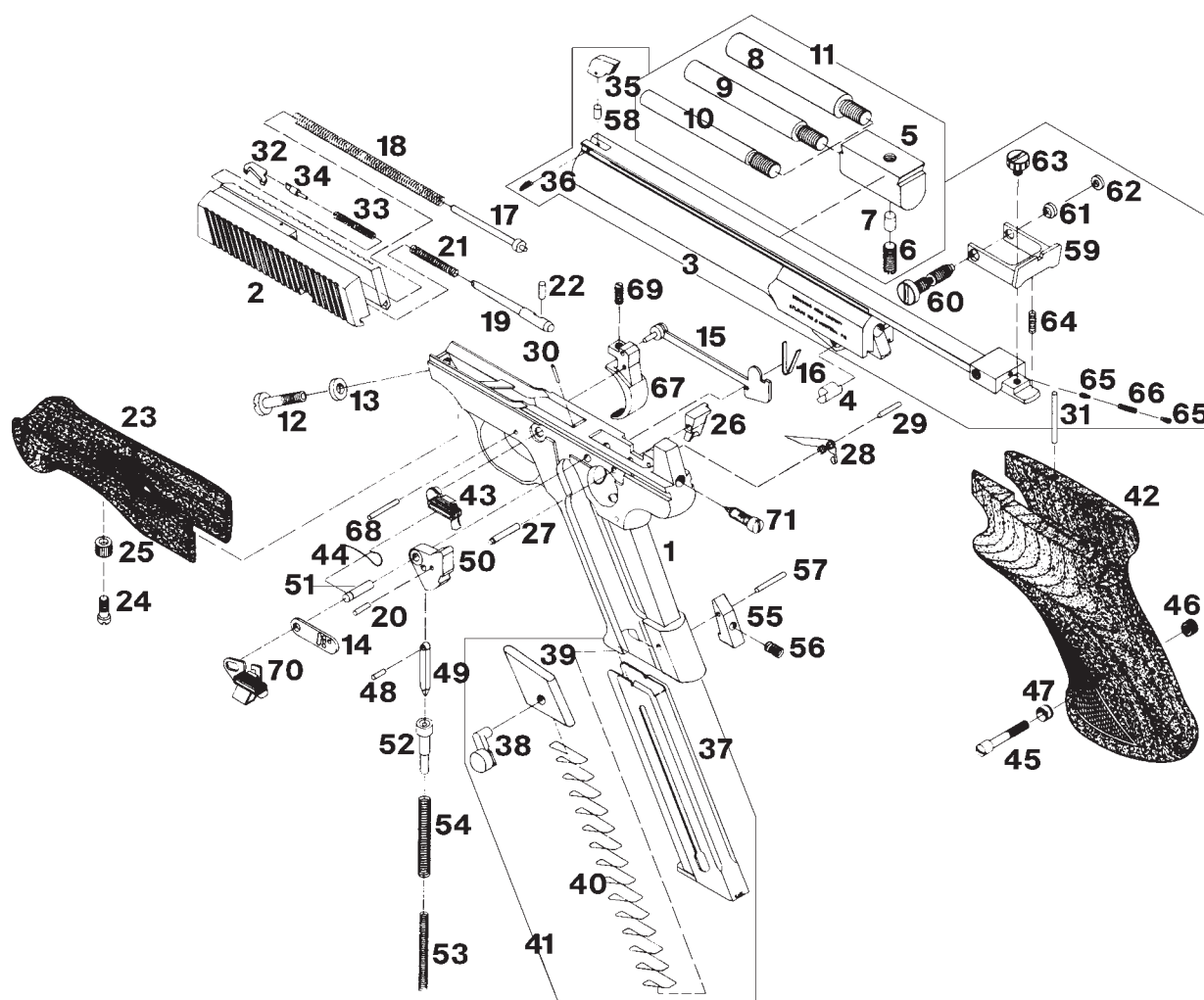
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|----|------------------------|----|---------------------|----|------------------------|
| 1 | Slide Extension | 12 | Sear | 23 | Grip Safety Hinge Pin |
| 2 | Slide Extension Spring | 13 | Barrel | 24 | Left Grip Panel |
| 3 | Slide Extension Catch | 14 | Recoil Spring | 25 | Grip Screw |
| 4 | Slide | 15 | Trigger Bar | 26 | Magazine Safety Spring |
| 5 | Extractor Pin | 16 | Frame | 27 | Magazine Safety |
| 6 | Extractor | 17 | Trigger Pin | 28 | Grip Safety |
| 7 | Extractor Spring | 18 | Trigger | 29 | Mainspring |
| 8 | Rear Sight | 19 | Sear Pin | 30 | Magazine Catch |
| 9 | Firing Pin | 20 | Magazine Safety Pin | 31 | Magazine |
| 10 | Firing Pin Spring | 21 | Safety Catch Spring | | |
| 11 | Spring Follower | 22 | Safety Catch | | |

Model 1935 Hi-Power Auto



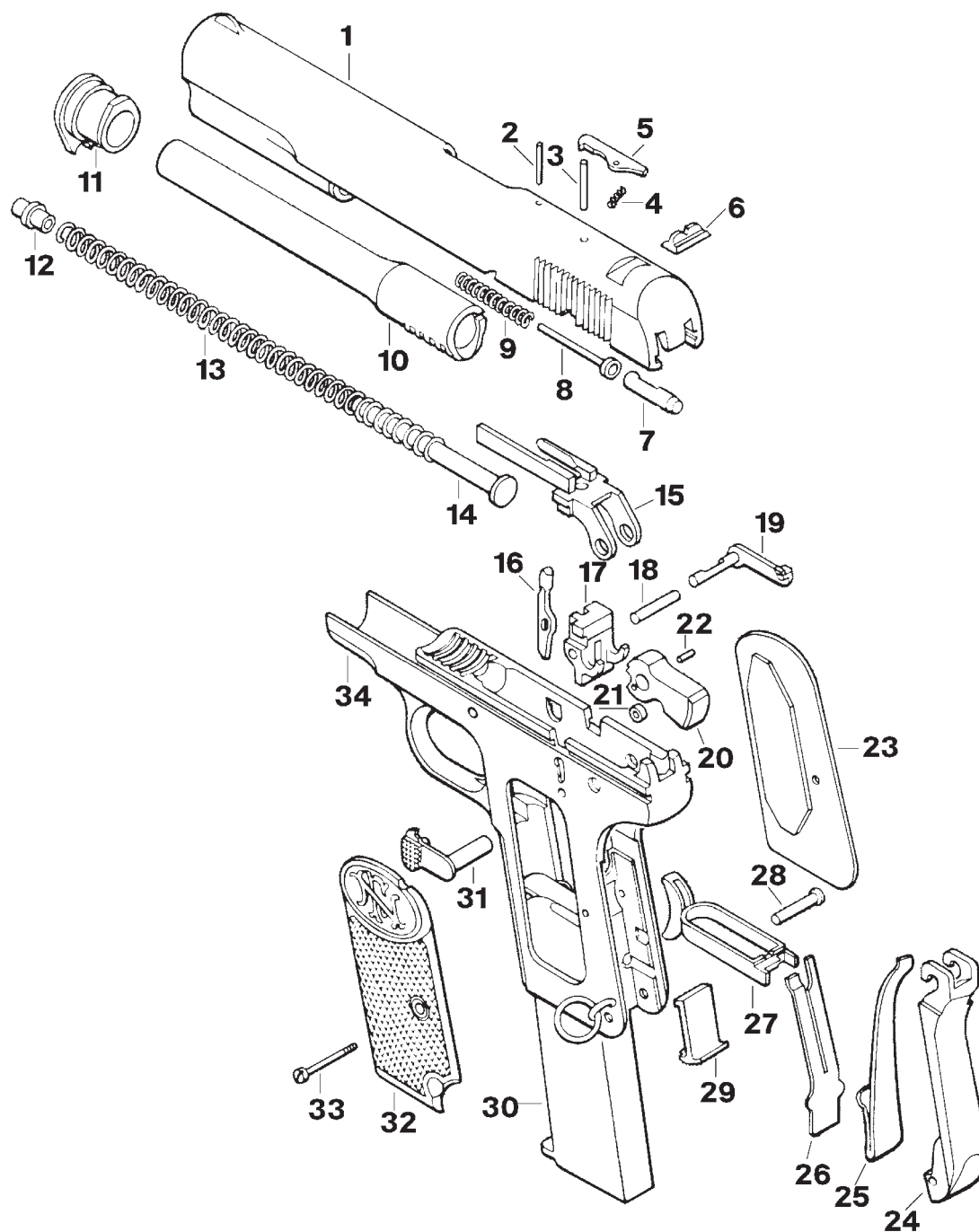
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|----|-----------------------------|----|-----------------------|----|---------------------------|
| 1 | Slide | 15 | Hammer Spring Support | 29 | Sear Lever |
| 2 | Sear Lever Retainer | 16 | Magazine | 30 | Firing Pin Retainer Plate |
| 3 | Rear Sight | 17 | Sear Spring | 31 | Sear |
| 4 | Extractor | 18 | Left-Hand Grip | 32 | Ejector |
| 5 | Firing Pin Spring | 19 | Grip Screw | 33 | Trigger Pin |
| 6 | Firing Pin | 20 | Slide Stop | 34 | Trigger Spring Pin |
| 7 | Magazine Catch Spring Guide | 21 | Trigger Spring | 35 | Trigger Lever |
| 8 | Magazine Catch Spring | 22 | Frame (Receiver) | 36 | Sear Pin |
| 9 | Magazine Catch | 23 | Recoil Spring | 37 | Safety Catch |
| 10 | Hammer | 24 | Spring Retainer | 38 | Stud Retainer Pin |
| 11 | Hammer Pin | 25 | Detent Ball Spring | 39 | Stud Spring |
| 12 | Hammer Strut | 26 | Detent Ball | 40 | Stud |
| 13 | Hammer Strut Pin | 27 | Recoil Spring Guide | 41 | Trigger |
| 14 | Hammer Spring | 28 | Barrel | | |

Nomad, Challenger and Medalist Auto



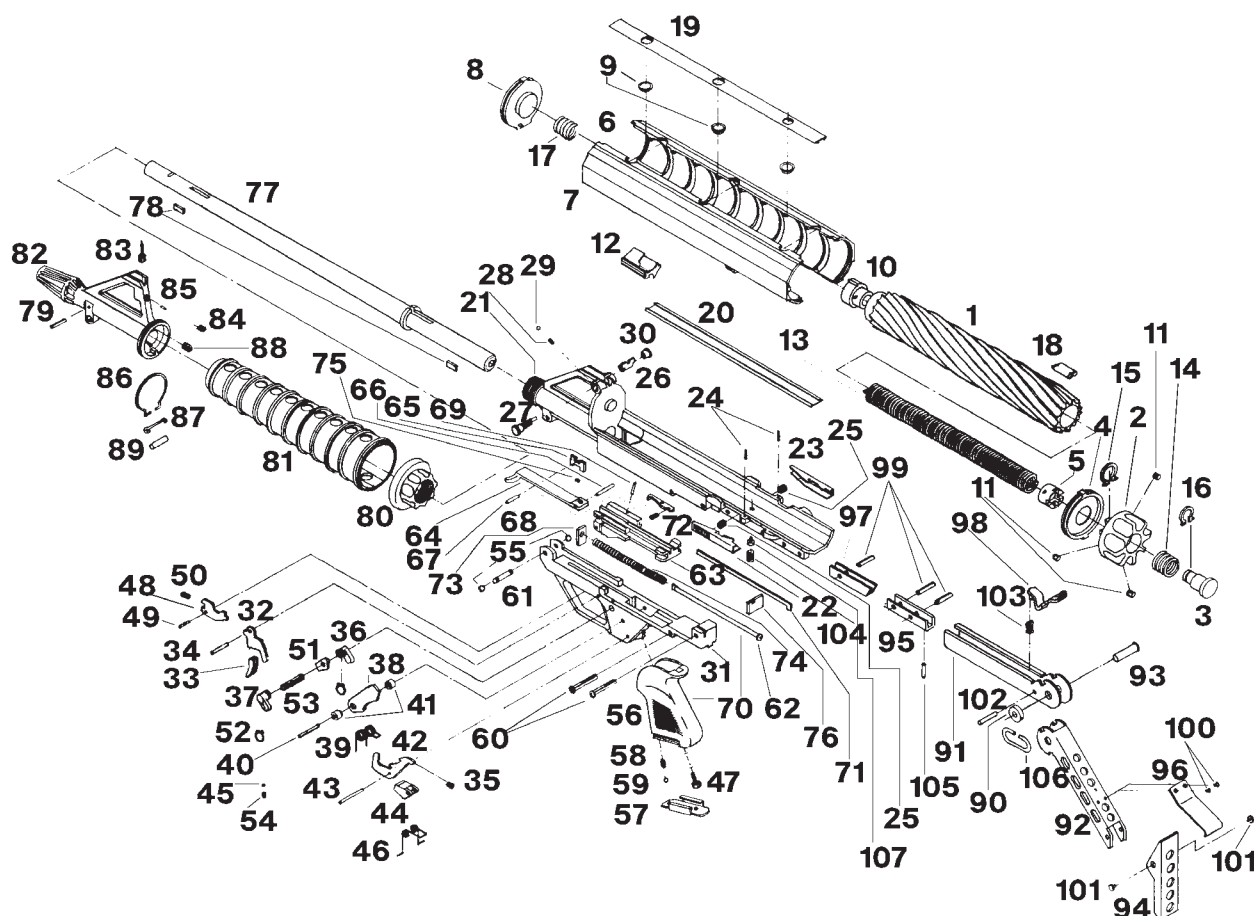
1	Frame	25	Forend Screw Escutcheon	49	Hammer Link
2	Slide	26	Sear	50	Hammer
3	Barrel with Ventilated Rib	27	Sear Pin	51	Hammer Pin
4	Barrel Guide Pin	28	Sear Spring	52	Mainspring Plunger
5	Counterweight Support	29	Sear Spring Pin	53	Mainspring, Inner
6	Counterweight Support Screw	30	Ejector	54	Mainspring, Outer
7	Counterweight Support Bushing	31	Ejector Deflection Pin	55	Magazine Latch
8	Counterweight 2.52 oz.	32	Extractor	56	Magazine Latch Spring
9	Counterweight 1.79 oz.	33	Extractor Spring	57	Magazine Latch Pin
10	Counterweight .94 oz.	34	Extractor Plunger	58	Ventilated Rib Retaining Pin
11	Counterweight Support and Weights	35	Sight Blade, Front	59	Sight Aperture, Rear
12	Barrel Mounting Screw	36	Sight Blade Retaining Pin, Front	60	Sight Windage Screw, Rear
13	Barrel Mounting Screw Washer	37	Magazine	61	Sight Windage Bushing, Rear
14	Click Plate	38	Magazine Button	62	Sight Windage Washer, Rear
15	Disconnecter	39	Magazine Follower	63	Sight Elevation Screw, Rear
16	Disconnecter Spring	40	Magazine Spring	64	Sight Elevation Spring
17	Recoil Spring Guide	41	Magazine Complete	65	Sight Adjusting Screw Follower, Windage or Elevation
18	Recoil Spring	42	Grip, Right-Hand	66	Sight Adjusting Screw Follower Spring, Windage and Elevation
19	Firing Pin	43	Stop Open Latch	67	Trigger
20	Fire Pin For Dry Firing	44	Stop Open Latch Spring	68	Trigger Pin
21	Firing Pin Spring	45	Grip Screw	69	Trigger Backlash Adjustment Screw
22	Firing Pin Retaining Pin	46	Grip Escutcheon, Threaded	70	Safety
23	Forend	47	Grip Escutcheon, Unthreaded	71	Trigger Pull Adjustment Screw
24	Forend Screw	48	Hammer Link Pin		

Swedish Model 1907



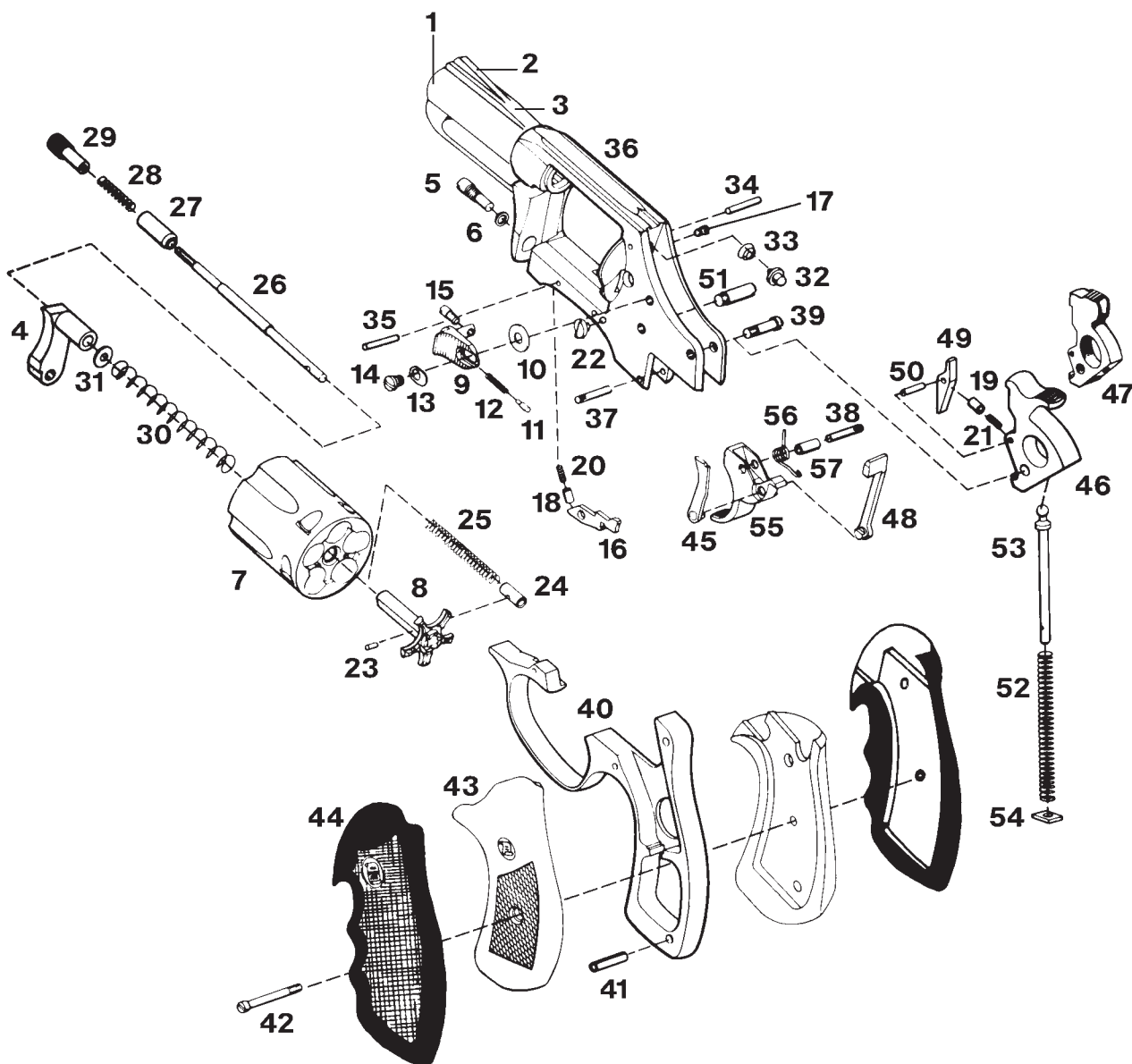
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|-----------|-------------------------|-----------|-----------------------------|-----------|-----------------|
| 1 | Slide | 13 | Recoil Spring | 25 | Hammer Spring |
| 2 | Extractor Pin | 14 | Recoil Spring Guide | 26 | Sear Spring |
| 3 | Firing Pin Retainer Pin | 15 | Ejector and Cartridge Guide | 27 | Trigger |
| 4 | Extractor Spring | 16 | Disconnecter | 28 | Grip Safety Pin |
| 5 | Extractor | 17 | Sear | 29 | Magazine Catch |
| 6 | Rear Sight | 18 | Sear Pin | 30 | Magazine |
| 7 | Firing Pin Extension | 19 | Slide Stop | 31 | Safety |
| 8 | Firing Pin | 20 | Hammer | 32 | Left Grip |
| 9 | Firing Pin Spring | 21 | Hammer Roll | 33 | Grip Screw |
| 10 | Barrel | 22 | Roll Axis Pin | 34 | Receiver |
| 11 | Barrel Bushing | 23 | Right Grip | | |
| 12 | Bushing Stop | 24 | Grip Safety | | |
| | | | | 25 | Hammer Spring |
| | | | | 26 | Sear Spring |
| | | | | 27 | Trigger |
| | | | | 28 | Grip Safety Pin |
| | | | | 29 | Magazine Catch |
| | | | | 30 | Magazine |
| | | | | 31 | Safety |
| | | | | 32 | Left Grip |
| | | | | 33 | Grip Screw |
| | | | | 34 | Receiver |

Model 100 Auto



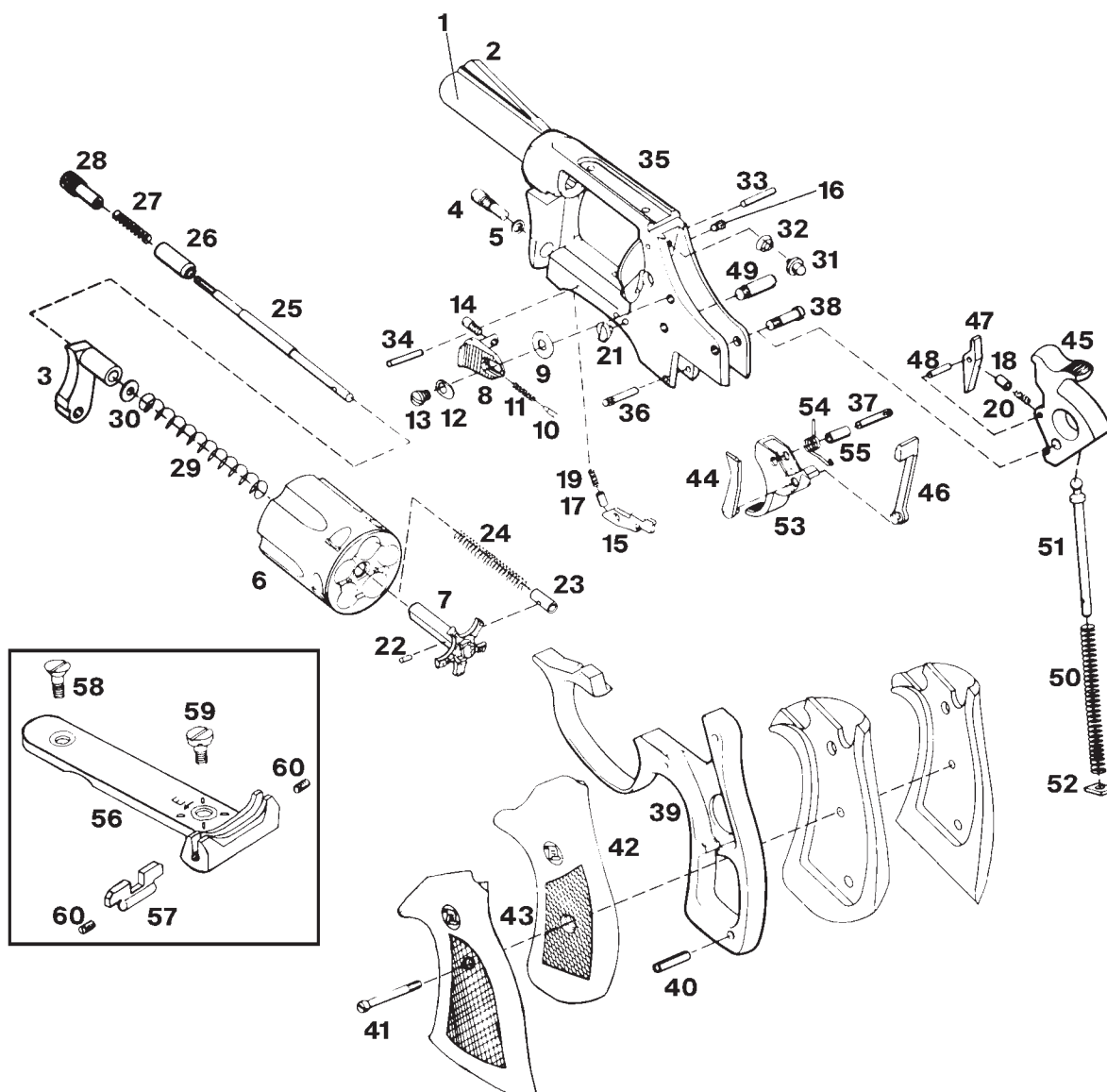
1	Fluted Cartridge Carrier	28	Rear Sight Spring	56	Pistol Grip	84	Front Sight Post Spring
2	Rear End Cap	29	Rear Sight Ball	57	Pistol Grip Cover	85	Front Sight Post Pin
3	Spring Release Button	30	Rear Sight Bushing	58	Pistol Grip Cover Spring	86	Sling Ring
4	Clutch Plate	31	Lower Receiver	59	Pistol Grip Cover Ball	87	Sling Ring Clasp
5	Drive Spring Retainer	32	Trigger	60	Takedown Pins	88	Barrel Shroud Spring
6	Magazine Outer Shell, Right	33	Trigger Pad	61	Hinge Pin	89	Sling Sleeve
7	Magazine Outer Shell, Left	34	Trigger Pin	62	Return Spring Washer	90	Pivot Pin Washer
8	Front End Cap	35	Trigger Spring	63	Bolt	91	Sliding Arm
9	Magazine Lens	36	Safety-Lever, Right	64	Bolt Handle	92	Pivoting Arm
10	Splined Driver	37	Safety-Lever, Left	65	Firing Pin	93	Pivot Pin
11	Clutch Roller Bearing	38	Hammer	66	Bolt Handle Pin	94	Buttplate
12	Feed Lips	39	Hammer Spring	67	Firing Pin Stop Pin	95	Sliding Arm Lock
13	Drive Spring	40	Hammer Pin	68	Extractor	96	Leaf Spring
14	Clutch Spring	41	Hammer Bushing	69	Extractor Pin	97	Sliding Arm Track
15	Snap Ring, Large	42	Sear	70	Return Spring Rod	98	Buttstock Release Lever
16	Snap Ring, Small	43	Sear Pivot Pin	71	Ejector	99	Sliding Arm Lock and Track Pins
17	Magazine Compression Spring	44	Disconnecter	72	Extractor Spring	100	Leaf Spring Rivets
18	Magazine Follower	45	Safety Ball	73	Return Spring Retainer	101	Knurled Hinge Pins
19	Ribbon Clamp, Upper	46	Disconnecter Spring	74	Return Spring Bolt	102	Release Lever Roll Pin
20	Ribbon Clamp, Lower	47	Pistol Grip Mounting Screw	75	Firing Pin Spring	103	Release Lever Spring
21	Upper Receiver	48	Bolt Catch	76	Buffer	104	Sliding Arm Lock Spring
22	Magazine Catch, Left	49	Bolt Catch Pin	77	Barrel	105	Stop Dowell
23	Magazine Catch, Right	50	Bolt Catch Spring	78	Barrel Key	106	Stock Ring
24	Magazine Catch Pins	51	Safety	79	Barrel Cross Pin	107	Magazine Ejector Button
25	Magazine Catch Spring	52	Safety C-Ring	80	Barrel Nut		
26	Rear Sight Blade	53	Safety Shaft	81	Barrel Shroud		
27	Rear Sight Screw	54	Safety Spring	82	Front Sight		
		55	C-Rings	83	Front Sight Post		

Bulldog 44 Special Revolver



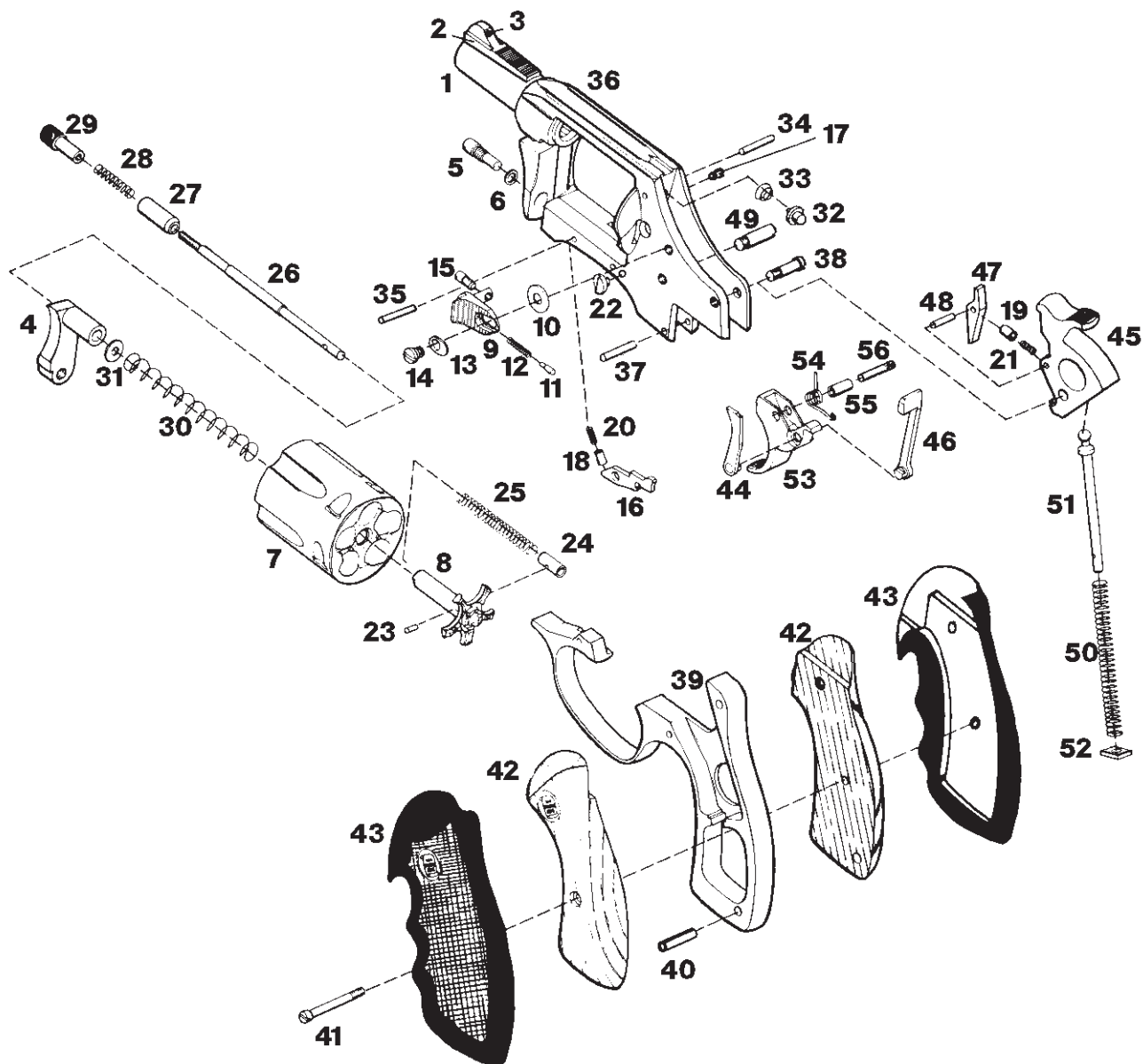
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|----|--------------------------------|----|---------------------------|----|------------------------------|
| 1 | Barrel | 20 | Cylinder Plunger Spring | 39 | Frame Assembly Screw |
| 2 | Front Sight | 21 | Hammer Plunger Spring | 40 | Grip Frame and Trigger Guard |
| 3 | Shroud | 22 | Cylinder Stud | 41 | Grip Locating Pin |
| 4 | Crane | 23 | Ejector Rod Assembly Pin | 42 | Grip Screw |
| 5 | Crane Screw | 24 | Ejector Rod Bushing | 43 | Grips, Bulldog Style |
| 6 | Crane Screw Washer | 25 | Ejector Rod Lock Spring | 44 | Grips, Neoprene |
| 7 | Cylinder | 26 | Ejector Rod | 45 | Hand |
| 8 | Ejector | 27 | Ejector Rod Collar | 46 | Hammer |
| 9 | Cylinder Latch | 28 | Ejector Rod Collar Spring | 47 | Hammer Spurless |
| 10 | Cylinder Latch Washer | 29 | Ejector Rod Head | 48 | Hammer Block |
| 11 | Cylinder Latch Plunger | 30 | Ejector Rod Return Spring | 49 | Hammer Pawl |
| 12 | Cylinder Latch Plunger Spring | 31 | Ejector Rod Washer | 50 | Hammer Pawl Pin |
| 13 | Cylinder Latch Cover Plate | 32 | Firing Pin | 51 | Hammer Screw |
| 14 | Cylinder Latch Retaining Screw | 33 | Firing Pin Spring | 52 | Mainspring |
| 15 | Cylinder Latch Release Screw | 34 | Firing Pin Retaining Pin | 53 | Mainspring Guide Rod |
| 16 | Cylinder Stop | 35 | Cylinder Retaining Pin | 54 | Mainspring Seat |
| 17 | Cylinder Stop Bushing | 36 | Frame Assembly | 55 | Trigger |
| 18 | Cylinder Plunger | 37 | Frame Assembly Pin | 56 | Trigger Spring |
| 19 | Hammer Plunger | 38 | Trigger Pin | 57 | Trigger Spring Bushing |

Bulldog Tracker Revolver



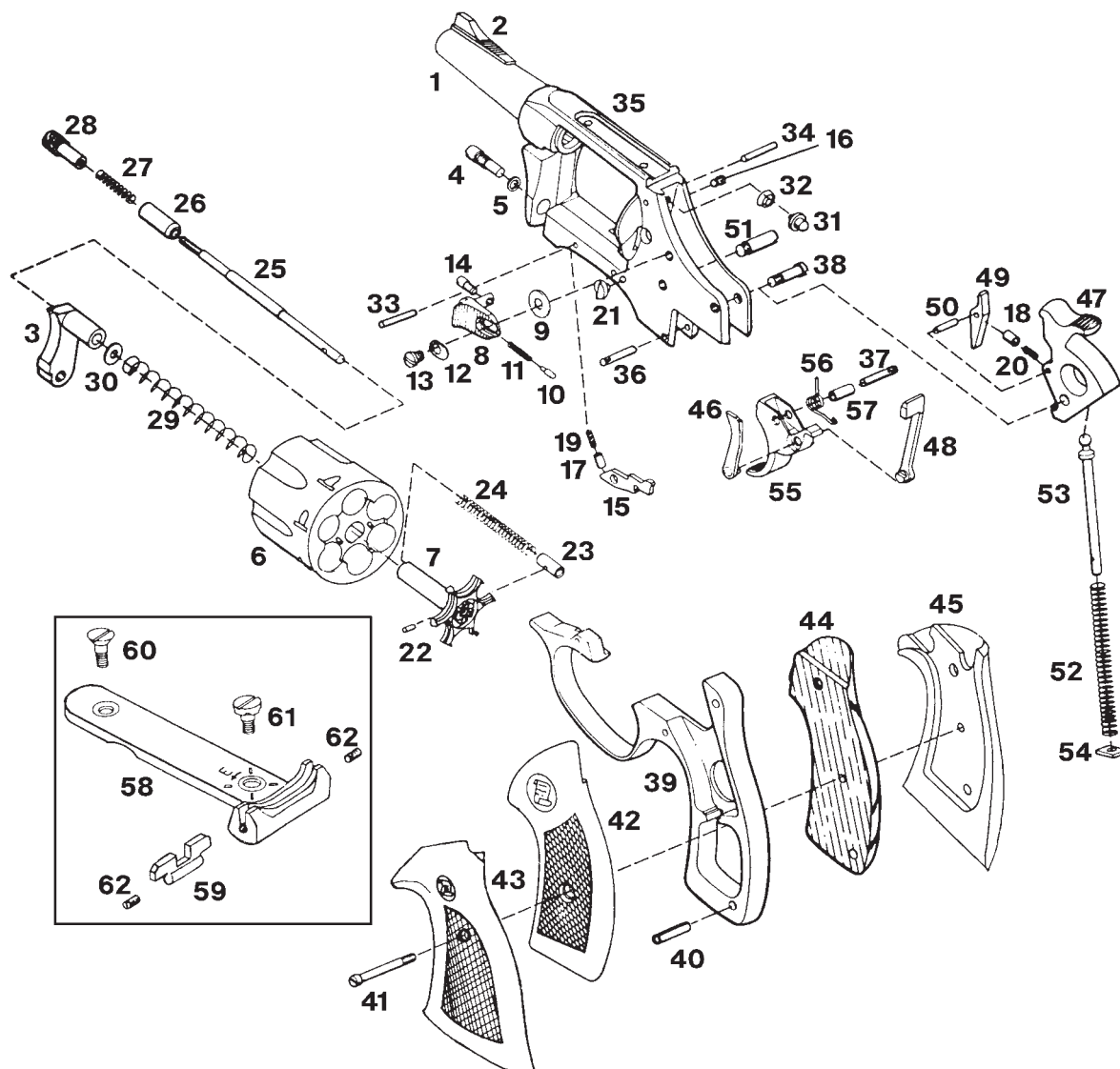
1	Barrel	21	Cylinder Stud	41	Grip Screw
2	Front Sight	22	Ejector Rod Assembly Pin	42	Grips, Bulldog Style
3	Crane	23	Ejector Rod Bushing	43	Grips, Square Butt
4	Crane Screw	24	Ejector Rod Lock Spring	44	Hand
5	Crane Screw Washer	25	Ejector Rod	45	Hammer
6	Cylinder	26	Ejector Rod Collar	46	Hammer Block
7	Ejector	27	Ejector Rod Collar Spring	47	Hammer Pawl
8	Cylinder Latch	28	Ejector Rod Head	48	Hammer Pawl Pin
9	Cylinder Latch Washer	29	Ejector Rod Return Spring	49	Hammer Screw
10	Cylinder Latch Plunger	30	Ejector Rod Washer	50	Mainspring
11	Cylinder Latch Plunger Spring	31	Firing Pin	51	Mainspring Guide Rod
12	Cylinder Latch Cover Plate	32	Firing Pin Spring	52	Mainspring Seat
13	Cylinder Latch Retaining Screw	33	Firing Pin Retaining Pin	53	Trigger
14	Cylinder Latch Release Screw	34	Cylinder Retaining Pin	54	Trigger Spring
15	Cylinder Stop	35	Frame Assembly	55	Trigger Spring Bushing
16	Cylinder Stop Bushing	36	Frame Assembly Pin	56	Rear Sight Body
17	Cylinder Plunger	37	Trigger Pin	57	Rear Sight Blade
18	Hammer Plunger	38	Frame Assembly Screw	58	Rear Sight Retaining Screw
19	Cylinder Plunger Spring	39	Grip Frame and Trigger Guard	59	Rear Sight Elevation Screw
20	Hammer Plunger Spring	40	Grip Locating Pin	60	Rear Sight Windage Screws

Off-Duty Revolver



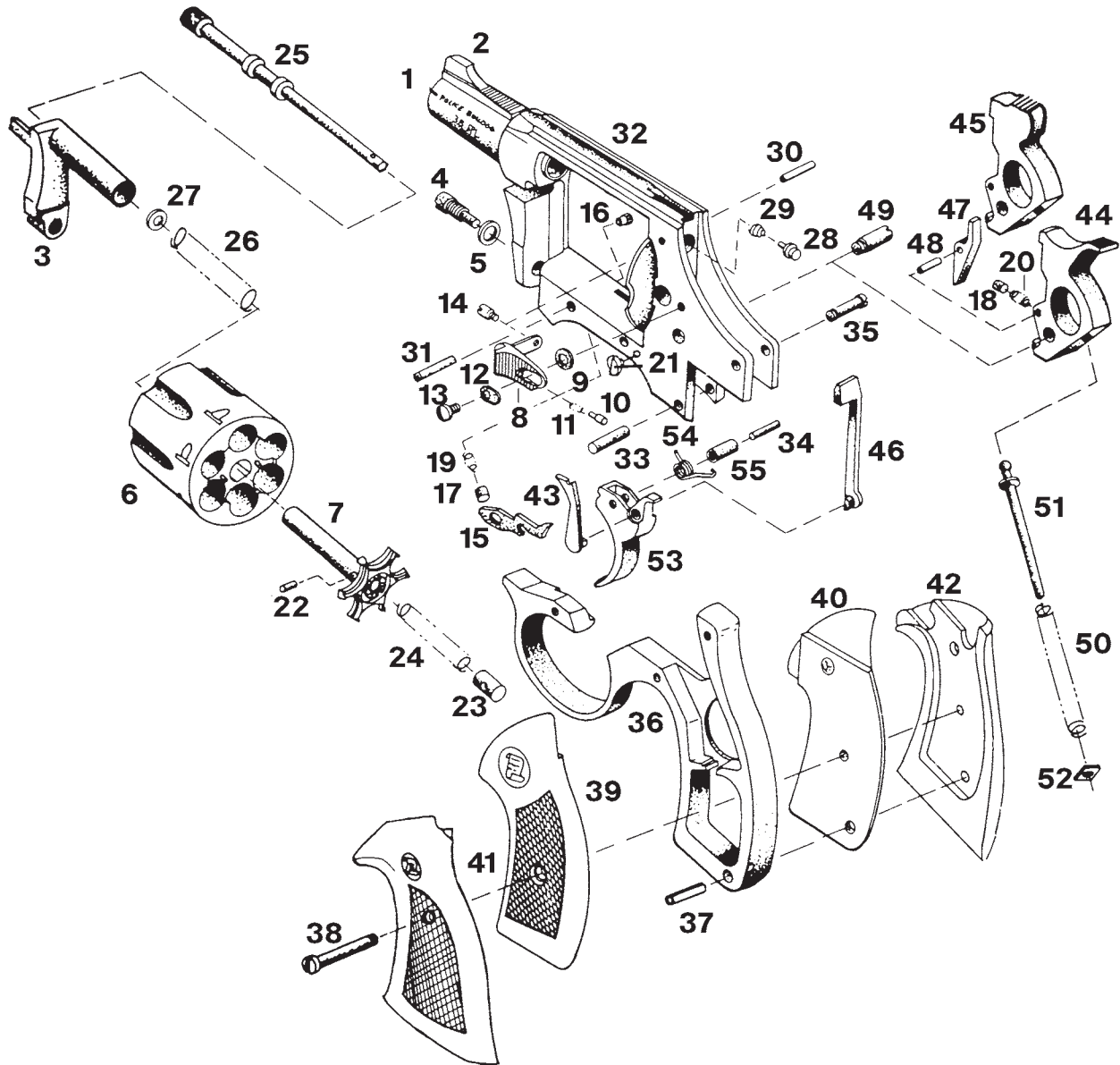
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|----|--------------------------------|----|---------------------------|----|------------------------------|
| 1 | Barrel Assembly | 20 | Cylinder Plunger Spring | 39 | Grip Frame and Trigger Guard |
| 2 | Front Sight | 21 | Hammer Plunger Spring | 40 | Grip Locating Pin |
| 3 | Sight Insert | 22 | Cylinder Stop Stud | 41 | Grip Screw |
| 4 | Crane | 23 | Ejector Rod Assembly Pin | 42 | Grips, Plain Panel |
| 5 | Crane Screw | 24 | Ejector Rod Bushing | 43 | Grips, Neoprene |
| 6 | Crane Screw Washer | 25 | Ejector Rod Lock Spring | 44 | Hand |
| 7 | Cylinder | 26 | Ejector Rod | 45 | Hammer |
| 8 | Ejector | 27 | Ejector Rod Collar | 46 | Hammer Block |
| 9 | Cylinder Latch | 28 | Ejector Rod Collar Spring | 47 | Hammer Pawl |
| 10 | Cylinder Latch Washer | 29 | Ejector Rod Head | 48 | Hammer Pawl Pin |
| 11 | Cylinder Latch Plunger | 30 | Ejector Rod Return Spring | 49 | Hammer Screw |
| 12 | Cylinder Latch Plunger Spring | 31 | Ejector Rod Washer | 50 | Mainspring |
| 13 | Cylinder Latch Cover Plate | 32 | Firing Pin | 51 | Mainspring Guide Rod |
| 14 | Cylinder Latch Retaining Screw | 33 | Firing Pin Spring | 52 | Mainspring Seat |
| 15 | Cylinder Latch Release Screw | 34 | Firing Pin Retaining Pin | 53 | Trigger |
| 16 | Cylinder Stop | 35 | Cylinder Retaining Pin | 54 | Trigger Spring |
| 17 | Cylinder Stop Bushing | 36 | Frame Assembly | 55 | Trigger Spring Bushing |
| 18 | Cylinder Plunger | 37 | Frame Assembly Pin | 56 | Trigger Pin |
| 19 | Hammer Plunger | 38 | Frame Assembly Screw | | |

Pathfinder Revolver

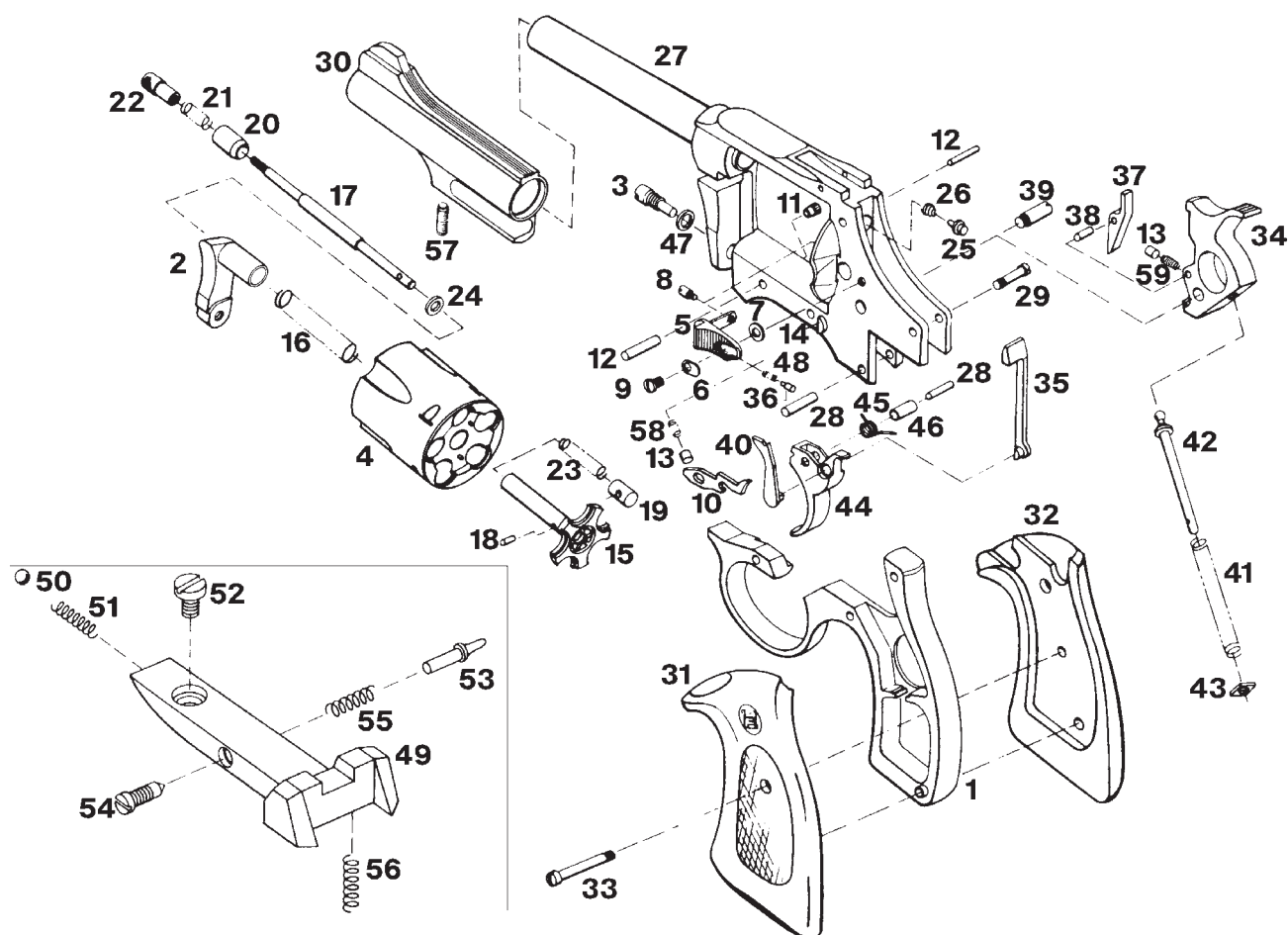


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|----|--------------------------------|----|---------------------------|----|----------------------------|
| 1 | Barrel | 22 | Ejector Rod Assembly Pin | 43 | Left Grip, Square Butt |
| 2 | Front Sight | 23 | Ejector Rod Bushing | 44 | Right Grip, Round Butt |
| 3 | Crane | 24 | Ejector Rod Lock Spring | 45 | Right Grip, Square Butt |
| 4 | Crane Screw | 25 | Ejector Rod | 46 | Hammer |
| 5 | Crane Screw Washer | 26 | Ejector Rod Collar | 47 | Hammer |
| 6 | Cylinder | 27 | Ejector Rod Collar Spring | 48 | Hammer Block |
| 7 | Ejector | 28 | Ejector Rod Head | 49 | Hammer Pawl |
| 8 | Cylinder Latch | 29 | Ejector Rod Return Spring | 50 | Hammer Pawl Pin |
| 9 | Cylinder Latch Washer | 30 | Ejector Rod Washer | 51 | Hammer Screw |
| 10 | Cylinder Latch Plunger | 31 | Firing Pin | 52 | Hammer Spring |
| 11 | Cylinder Latch Plunger Spring | 32 | Firing Pin Spring | 53 | Hammer Spring Strut |
| 12 | Cylinder Latch Cover Plate | 33 | Cylinder Retaining Pin | 54 | Hammer Spring Seat |
| 13 | Cylinder Latch Retaining Screw | 34 | Firing Pin Retaining Pin | 55 | Trigger |
| 14 | Cylinder Latch Release Screw | 35 | Frame | 56 | Trigger Spring |
| 15 | Cylinder Stop | 36 | Frame Assembly Pin | 57 | Trigger Spring Bushing |
| 16 | Cylinder Stop Bushing | 37 | Trigger Pin | 58 | Rear Sight Base |
| 17 | Cylinder Plunger | 38 | Frame Assembly Screw | 59 | Rear Sight Blade |
| 18 | Hammer Plunger | 39 | Grip Frame/Trigger Guard | 60 | Rear Sight Retaining Screw |
| 19 | Cylinder Plunger Spring | 40 | Grip Locating Pin | 61 | Rear Sight Elevation Screw |
| 20 | Hammer Plunger Spring | 41 | Grip Screw | 62 | Rear Sight Windage Screws |
| 21 | Cylinder Stud | 42 | Left Grip, Round Butt | | |

Police Bulldog and Police Undercover Revolver

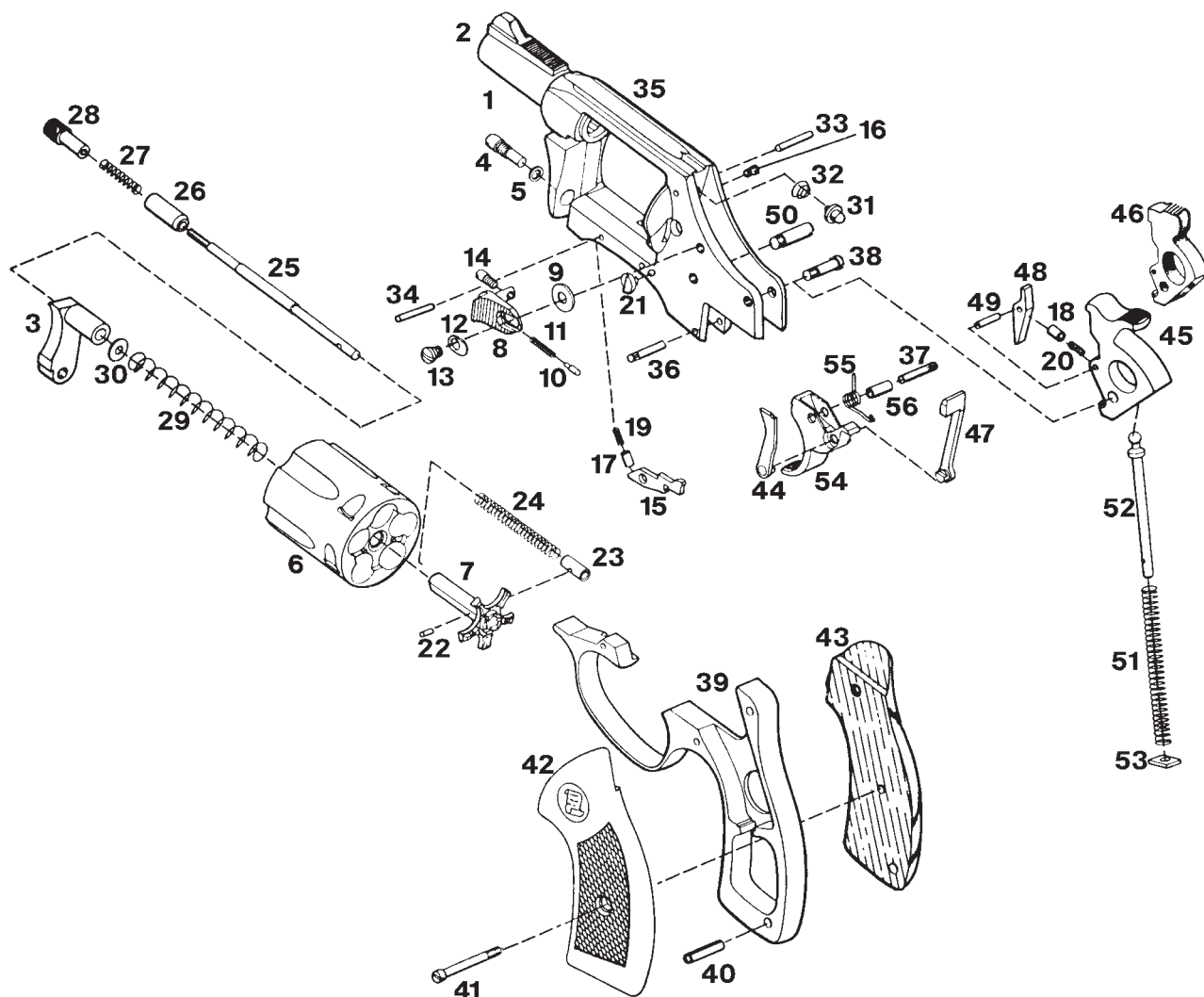


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|----|--------------------------------|----|---------------------------|----|-------------------------|
| 1 | Barrel | 20 | Hammer Plunger Spring | 39 | Left Grip, Round Butt |
| 2 | Front Sight | 21 | Cylinder Stop Stud | 40 | Right Grip, Round Butt |
| 3 | Crane | 22 | Ejector Rod Assembly Pin | 41 | Left Grip, Square Butt |
| 4 | Crane Screw | 23 | Ejector Rod Bushing | 42 | Right Grip, Square Butt |
| 5 | Crane Screw Washer | 24 | Ejector Rod Lock Spring | 43 | Cylinder Hand |
| 6 | Cylinder | 25 | Ejector Rod | 44 | Hammer, Regular |
| 7 | Ejector | 26 | Ejector Rod Return Spring | 45 | Hammer, Spurless |
| 8 | Cylinder Latch | 27 | Ejector Rod Washer | 46 | Hammer Block |
| 9 | Cylinder Latch Washer | 28 | Firing Pin | 47 | Hammer Pawl |
| 10 | Cylinder Latch Plunger | 29 | Firing Pin Spring | 48 | Hammer Pawl Pin |
| 11 | Cylinder Latch Plunger Spring | 30 | Firing Pin Retaining Pin | 49 | Hammer Screw |
| 12 | Cylinder Latch Cover Plate | 31 | Cylinder Retaining Pin | 50 | Hammer Spring |
| 13 | Cylinder Latch Retaining Screw | 32 | Frame | 51 | Hammer Spring Strut |
| 14 | Cylinder Latch Release Screw | 33 | Frame Assembly Pin | 52 | Hammer Spring Seat |
| 15 | Cylinder Stop | 34 | Trigger Pin | 53 | Trigger |
| 16 | Cylinder Stop Bushing | 35 | Frame Assembly Screw | 54 | Trigger Spring |
| 17 | Cylinder Plunger | 36 | Grip Frame/Trigger Guard | 55 | Trigger Spring Bushing |
| 18 | Hammer Plunger | 37 | Grip Locating Pin | | |
| 19 | Cylinder Plunger Spring | 38 | Grip Screw | | |



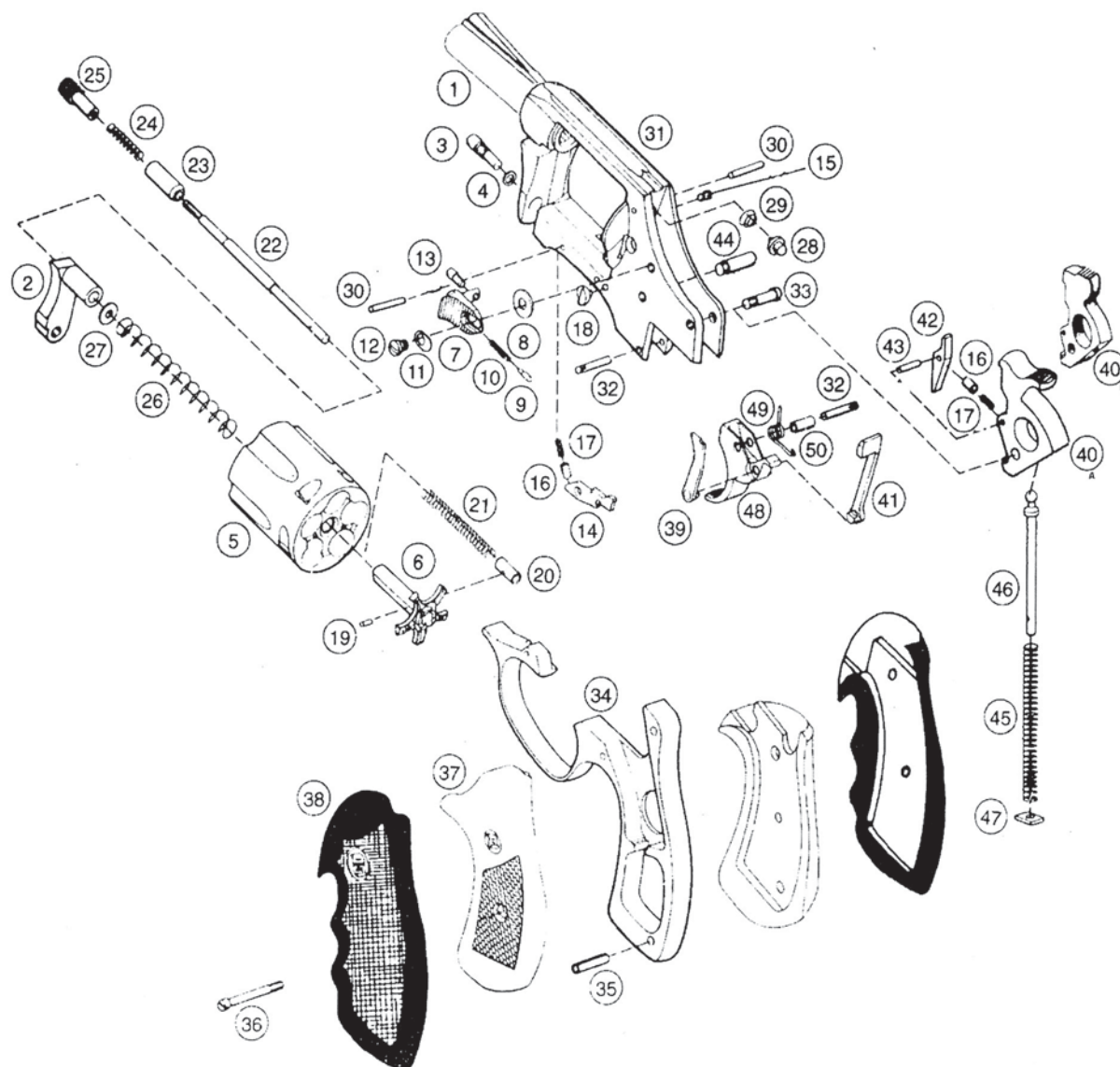
1	Grip Frame	21	Ejector Rod Collar Spring	43	Mainspring Seat
2	Crane	22	Ejector Rod Head	44	Trigger
3	Crane Screw	23	Ejector Rod Lock Spring	45	Trigger Spring
4	Cylinder	24	Ejector Rod Washer	46	Trigger Spring Bushing
5	Cylinder Latch	25	Firing Pin	47	Crane Screw Washer
6	Cylinder Latch Cover Plate	26	Firing Pin Spring	48	Cylinder Latch Spring
7	Cylinder Latch Washer	27	Frame and Barrel	49	Rear Sight Base
8	Cylinder Latch Release Screw	28	Frame Assembly and Trigger Pins	50	Sight Detent Ball
9	Cylinder Latch Retaining Screw	29	Frame Assembly Screw	51	Sight Detent Spring
10	Cylinder Stop	30	Barrel Shroud	52	Sight Elevation Screw
11	Cylinder Stop Bushing	31	Left Grip	53	Sight Windage Plunger
12	Cylinder Stop and Firing Pin Retaining Pins	32	Right Grip	54	Sight Windage Screw
13	Cylinder Stop and Hammer Pawl Plungers	33	Grip Screw	55	Sight Windage Spring
14	Ejection Stud	34	Hammer	56	Sight Elevation Spring
15	Ejector	35	Hammer Block Assembly	57	Barrel Shroud Screw
16	Ejector Return Spring	36	Cylinder Latch Plunger	58	Cylinder Stop Plunger Spring
17	Ejector Rod	37	Hammer Pawl	59	Hammer Pawl Plunger Spring
18	Ejector Rod Assembly Pin	38	Hammer Pawl Pin	Parts Not Shown	
19	Ejector Rod Bushing	39	Hammer Screw		Grip Escutcheon
20	Ejector Rod Collar	40	Hand Assembly		Grip Escutcheon Nut
		41	Mainspring		Grip Locating Pin
		42	Mainspring Strut		

Undercover Revolver



1	Barrel	20	Hammer Plunger Spring	39	Grip Frame/Trigger Guard
2	Front Sight	21	Cylinder Stop Stud	40	Grip Locating Pin
3	Crane	22	Ejector Rod Assembly Pin	41	Grip Screw
4	Crane Screw	23	Ejector Rod Bushing	42	Left Grip
5	Crane Screw Washer	24	Ejector Rod Lock Spring	43	Right Grip
6	Cylinder	25	Ejector Rod	44	Hand
7	Ejector	26	Ejector Rod Collar	45	Hammer, Regular
8	Cylinder Latch	27	Ejector Rod Collar Spring	46	Hammer, Spurless
9	Cylinder Latch Washer	28	Ejector Rod Head	47	Hammer Block
10	Cylinder Latch Plunger	29	Ejector Rod Return Spring	48	Hammer Pawl
11	Cylinder Latch Plunger Spring	30	Ejector Rod Washer	49	Hammer Pawl Pin
12	Cylinder Latch Cover Plate	31	Firing Pin	50	Hammer Screw
13	Cylinder Latch Retaining Screw	32	Firing Pin Spring	51	Hammer Spring
14	Cylinder Latch Release Screw	33	Firing Pin Retaining Pin	52	Hammer Spring Strut
15	Cylinder Stop	34	Cylinder Retaining Pin	53	Hammer Spring Seat
16	Cylinder Stop Bushing	35	Frame	54	Trigger
17	Cylinder Plunger	36	Frame Assembly Pin	55	Trigger Spring
18	Hammer Plunger	37	Trigger Pin	56	Trigger Spring Bushing
19	Cylinder Plunger Spring	38	Frame Assembly Screw		

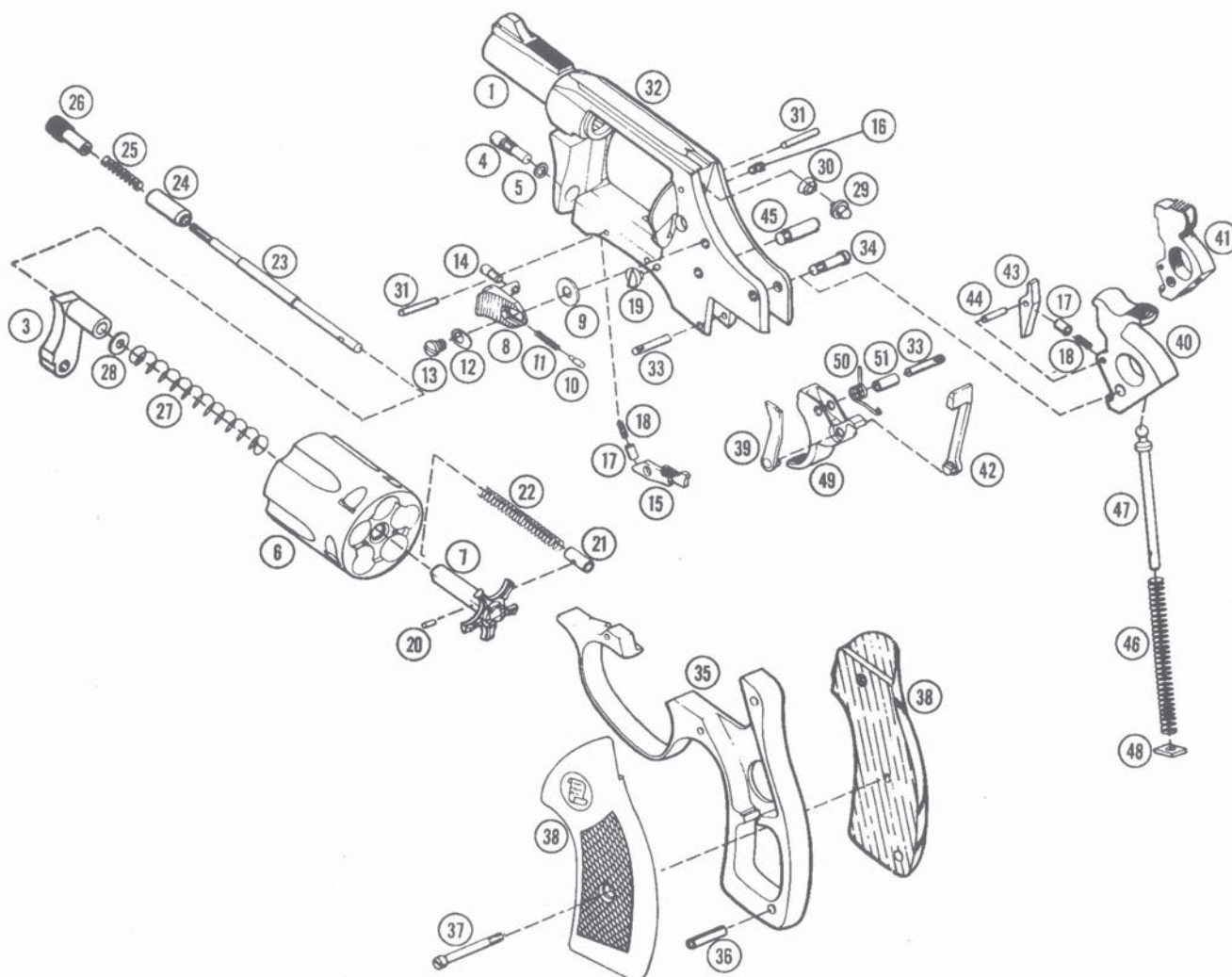
Bulldog – Pug – Patriot



1	2" Barrel Assembly	18	Cylinder Stud / Retaining Ring	35	Grip Locating Pin
2	Crane	19	Ejector Rod Assembly Pin	36	Grip Screw
3	Crane Screw	20	Ejector Rod Bushing	37	Grips - Bulldog Style
4	Crane Screw Washer	21	Ejector Rod Lock Spring	38	Grips - neoprene
5	Cylinder	22	Ejector Rod	39	Hand
6	* Ejector	23	Ejector Rod Collar	40A	Hammer
7	Cylinder Latch	24	Ejector Rod Collar Spring	40B	Hammer - Pocket
8	Cylinder Latch Washer	25	Ejector Rod Head	41	Hammer Block
9	Cylinder Latch Plunger	26	Ejector Rod Return Spring	42	Hammer Pawl
10	Cylinder Latch Plunger Spring	27	Ejector Rod Washer	43	Hammer Pawl Pin
11	Cylinder Latch Cover Plate	28	Firing Pin	44	Hammer Screw
12	Cylinder Latch Retaining Screw	29	Firing Pin Spring	45	Main Spring
13	Cylinder Latch Release Spring	30	Firing Pin Retaining Pin and/or Cylinder Retaining Pin	46	Main Spring Guide Rod
14	Cylinder Stop	31	Frame Assembly 2 1/2" Barrel	47	Main Spring Seat
15	Cylinder Stop Bushing	32	Frame Assembly Pin and/or Trigger Pin	48	Trigger
16	Cylinder Plunger and/or Hammer Plunger	33	Frame Assembly Screw	49	Trigger Spring
17	Cylinder Plunger Spring and/or Hammer Plunger Spring	34	Grip Frame and Trigger Guard	50	Trigger Spring Bushing

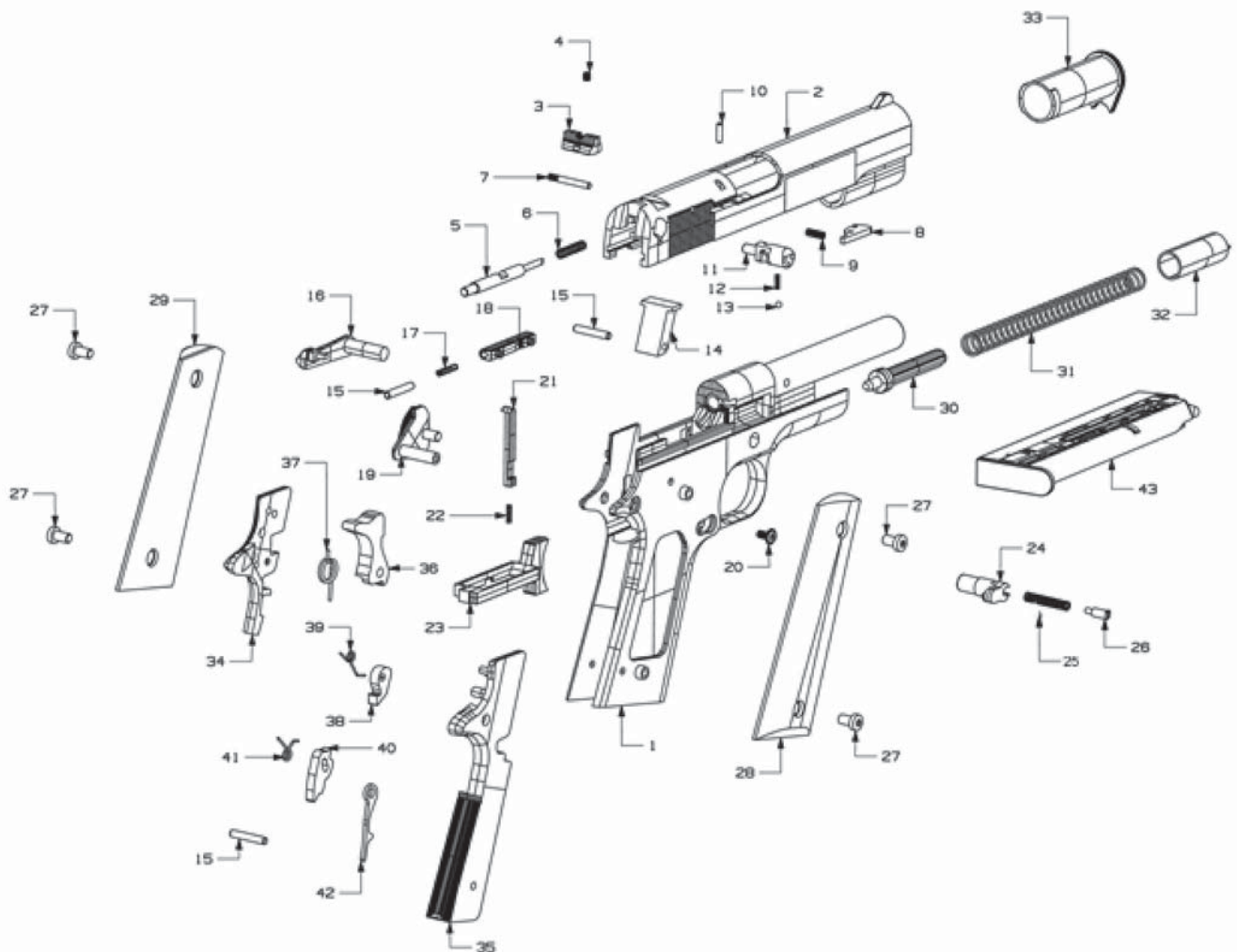
* Requires factory installation

Undercover - Undercoverette - Pathfinder



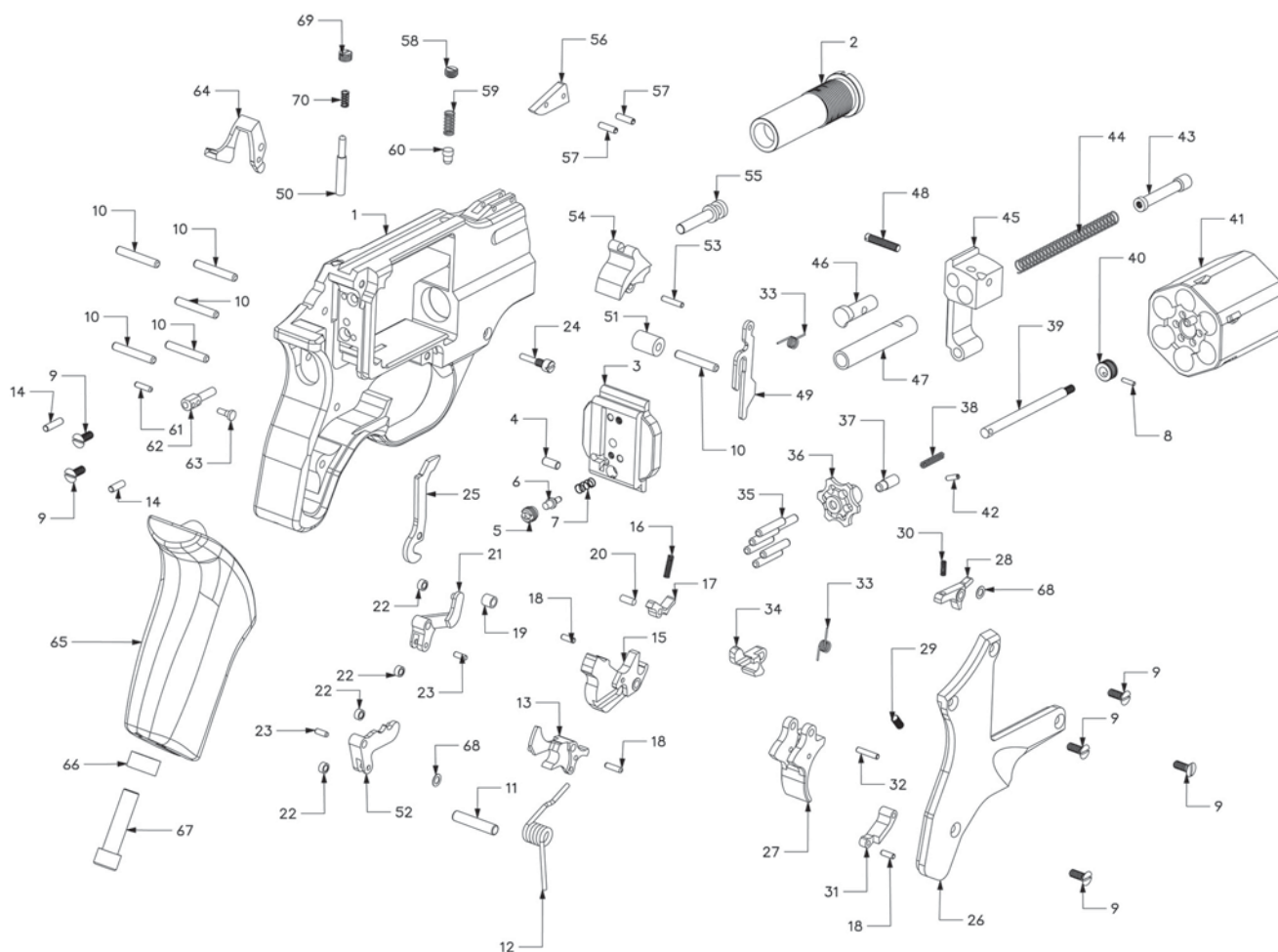
1	2" Barrel Assembly	19	Cylinder Stud	36	Grip Locating Pin
3	Crane	20	Ejector Rod Assembly Pin	37	Grip Screw
4	Crane Screw	21	Ejector Rod Bushing	38	Grips - checkered panel
5	Crane Screw Washer	22	Ejector Rod Lock Spring	39	Hand
6	Cylinder	23	Ejector Rod	40	Hammer - Regular
7	* Ejector	24	Ejector Rod Collar	41	Hammer - Spurless
8	Cylinder Latch	25	Ejector Rod Collar Spring	42	Hammer Block
9	Cylinder Latch Washer	26	Ejector Rod Head	43	Hammer Pawl
10	Cylinder Latch Plunger	27	Ejector Rod Return Spring	44	Hammer Pawl Pin
11	Cylinder Latch Plunger Spring	28	Ejector Rod Washer	45	Hammer Screw
12	Cylinder Latch Cover Plate	29	Firing Pin	46	Main Spring
13	Cylinder Latch Retaining Screw	30	Firing Pin Spring	47	Main Spring Guide Rod
14	Cylinder Latch Release Spring	31	Firing Pin Retaining Pin and/or	48	Main Spring Seat
15	Cylinder Stop	31	Cylinder Retaining Pin	49	Trigger
16	Cylinder Stop Bushing	32	Frame Assembly	50	Trigger Spring
17	Cylinder Plunger and/or	33	Frame Assembly Pin and/or	51	Trigger Spring Bushing
17	Hammer Plunger	33	Trigger Pin		
18	Cylinder Plunger Spring and/or	34	Frame Assembly Screw		
18	Hammer Plunger Spring	35	Grip Frame and Trigger Guard		

* Requires factory installation

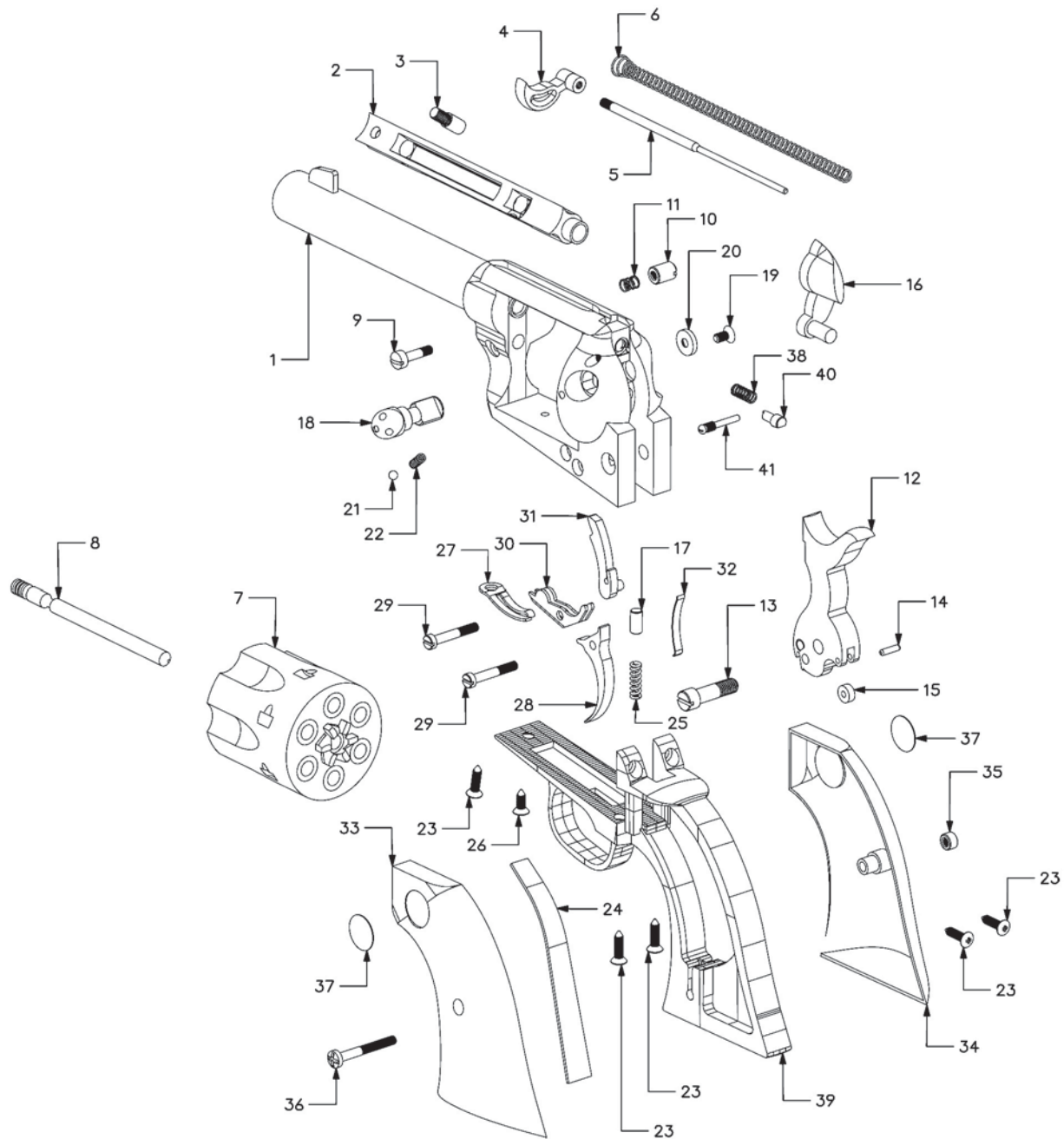


1	Receiver	16	Slide Stop Lever	31	Recoil Spring
2	Slide	17	Thumb Safety Plunger Spring	32	Recoil Spring Plunger
3	Rear Sight	18	Thumb Safety Plunger Housing	33	Barrel Bushing
4	Rear Sight Screw	19	Thumb Safety	34	Hammer Group Cover
5	Firing Pin	20	Thumb Safety Screw	35	Back Strap
6	Firing Pin Spring	21	Slide Safety Transfer	36	Hammer
7	Firing Pin Retaining Pin	22	Slide Safety Spring	37	Hammer Spring
8	Extractor	23	Trigger	38	Sear Disconnect
9	Extractor Spring	24	Magazine Thumb Release	39	Sear Disconnect Spring
10	Extractor Pin	25	Magazine Release Spring	40	Sear
11	Key Safety	26	Magazine Release Screw	41	Sear Spring
12	Key Safety Spring	27	Grip Screw	42	Safety Transfer Bar
13	Key Safety Detent Ball	28	Right Grip	43	Magazine Assembly
14	Magazine Block	29	Left Grip		
15	Magazine Block Pin / Plunger Pin	30	Recoil Spring Guide		

Rhino Revolver

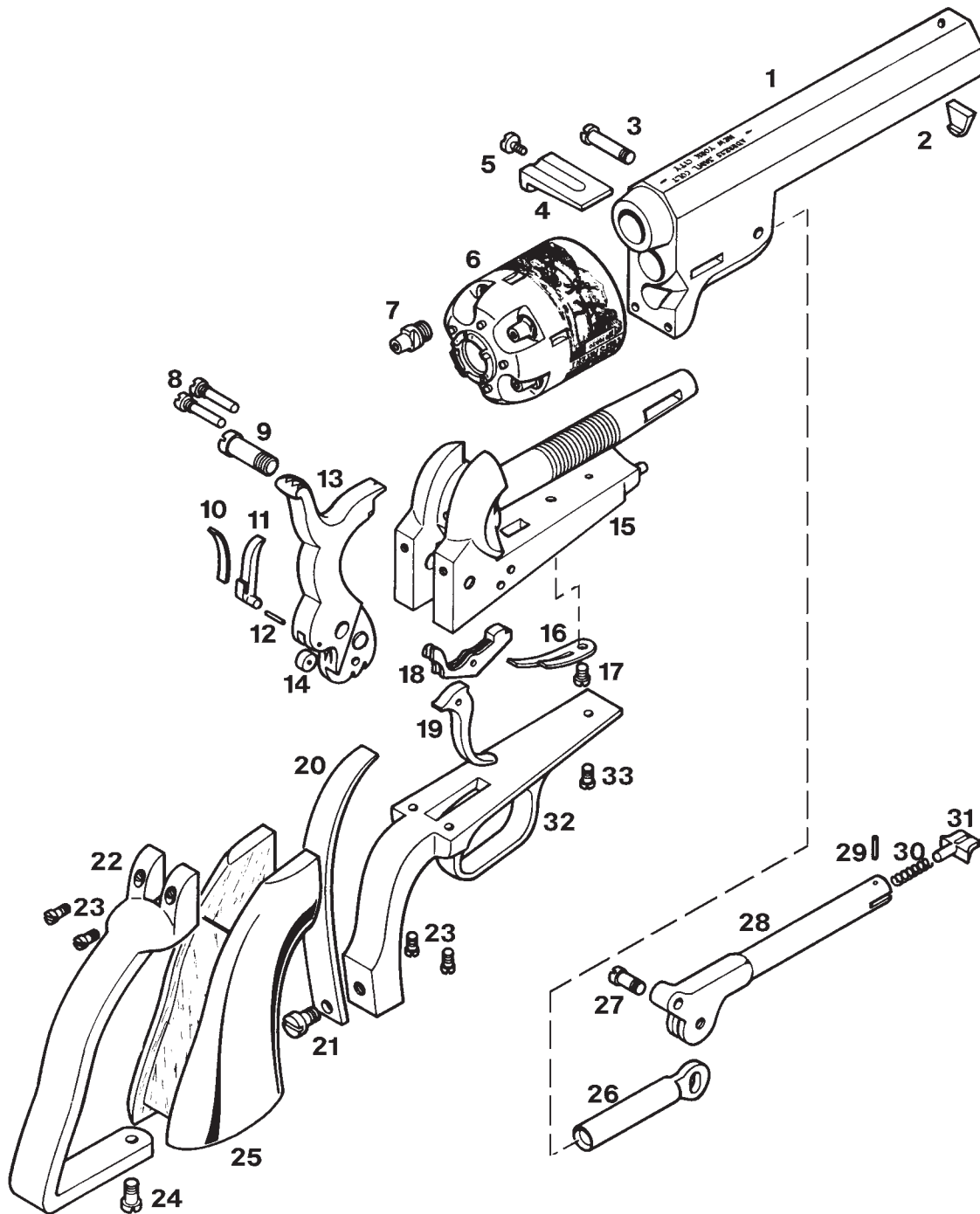


- | | | |
|--|---|--|
| 1 Frame Rhino 20/200 | 25 Lifting Lever | 49 Cocking Lever
(Rhino 20DS and 200DS only) |
| 2 Barrel Rhino 20/200 cal.
.357 mag | 26 Lock Plate | 50 Single Action Flag
(Rhino 20DS and 200DS only) |
| 3 Breach Shield | 27 Trigger | 51 Cocking lever Link Sleeve
(Rhino 20DS and 200DS only) |
| 4 Pin 3x6, 8 | 28 Single Action Lever
(Rhino 20DS and 200DS only) | 52 Hammer Spring Lever |
| 5 Firing Pin Grub Screw | 29 Allen Screw M3x8 | 53 Pin 2x9, 8 |
| 6 Firing Pin | 30 Single Action Lever Spring
(Rhino 20DS and 200DS only) | 54 External Hammer |
| 7 Firing Pin Spring | 31 Connecting Rod | 55 Cylinder Arm Rotating Pin |
| 8 Pin 1, 5x5, 8 | 32 Pin 2x10 | 56 Front Sight |
| 9 Allen Screw M3x8, countersunk | 33 Trigger Spring | 57 Spring Pin 2x8 |
| 10 Pin 3x19, 8
(Rhino 20DS and 200DS only) | 34 Cylinder Stop Lever | 58 Notched Grub Screw M5x4 |
| 11 Pin 4x19, 8 | 35 Pin 3x15, 8 | 59 Cylinder Stop Spring |
| 12 Main Spring | 36 Extractor | 60 Cylinder Unhook Pin |
| 13 Interlink Lever | 37 Extractor Plunger | 61 Pin 2x7, 8 |
| 14 Pin 2, 5x7, 8 | 38 Extractor Plunger Spring | 62 Cylinder Release Plunger |
| 15 Inner Hammer | 39 Extractor Rod | 63 Cylinder Release Plunger Pin |
| 16 Hammer Sear Spring | 40 Cylinder Insert | 64 Cylinder Opening Lever |
| 17 Hammer Sear | 41 Cylinder | 65 Rubber Grip |
| 18 Pin 2x5, 8 | 42 Spring Pin 2x6 | 66 Grip Screw Washer |
| 19 Hammer Sleeve | 43 Extractor Rod Head | 67 Allen Screw M5x15 |
| 20 Pin 2, 5x6 | 44 Ejector Spring | 68 Sleeve 0, 2 |
| 21 Return Lever | 45 Cylinder Arm | 69 Flag Grub Screw |
| 22 Roller | 46 Cylinder Hook | 70 Flag Spring
(Rhino 20DS and 200DS only) |
| 23 Pin 2x5, 5 | 47 Cylinder Rotation Axle | |
| 24 Cylinder Arm Screw | 48 Swing Axle Pin | |

Rimfire Revolver


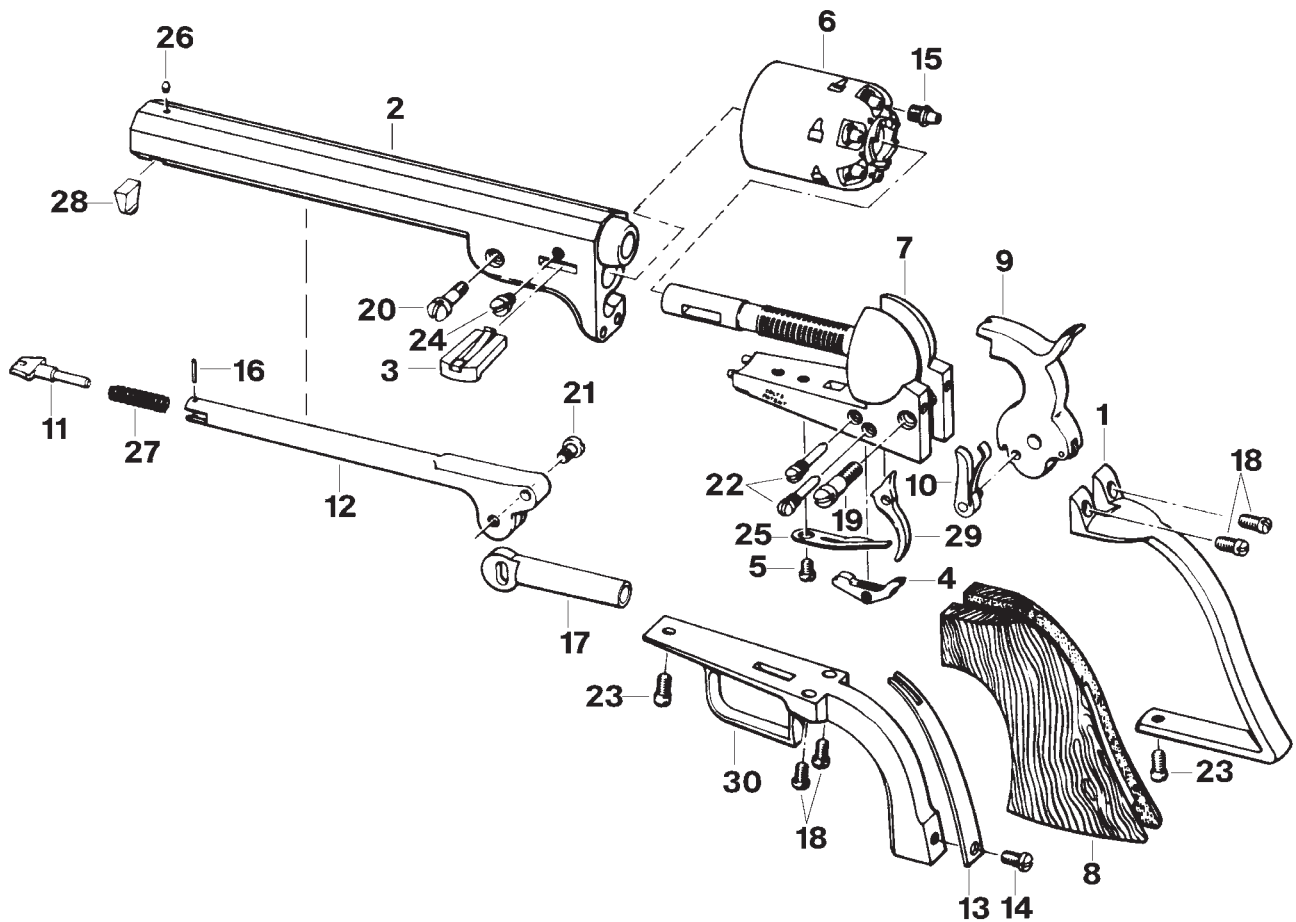
- | | | |
|-----------------------------------|--------------------------------|----------------------------------|
| 1 Frame | 15 Hammer Pin | 29 Trigger Screw |
| 2 Extractor Tube | 16 Loading Gate | 30 Cylinder Stop |
| 3 Extractor Screw | 17 Pin 4x8 | 31 Pawl (Cylinder) |
| 4 Extractor Button | 18 Safety System | 32 Pawl Spring (Cylinder) |
| 5 Extractor Rod | 19 Safety Screw | 33 Left Grip |
| 6 Extractor Spring | 20 Safety Stopper | 34 Right Grip |
| 7 Steel Ball | 21 Safety Detent Ball | 35 Recoil Nut |
| 8 Cylinder | 22 Safety Spring | 36 Grip Screw |
| 9 Cylinder Rod | 23 Frame Screw | 37 Medallion (Grip) |
| 10 Cylinder Rod Spring Nut | 24 Hammer Spring | 38 Firing Pin Spring |
| 11 Cylinder Rod Spring | 25 Spring | 39 Back Strap |
| 12 Hammer | 26 Trigger Spring Screw | 40 Firing Pin |
| 13 Hammer Screw | 27 Trigger Spring | 41 Firing Pin Bushing |
| 14 Pin 2x7, 8 | 28 Trigger | |

1849 Revolver



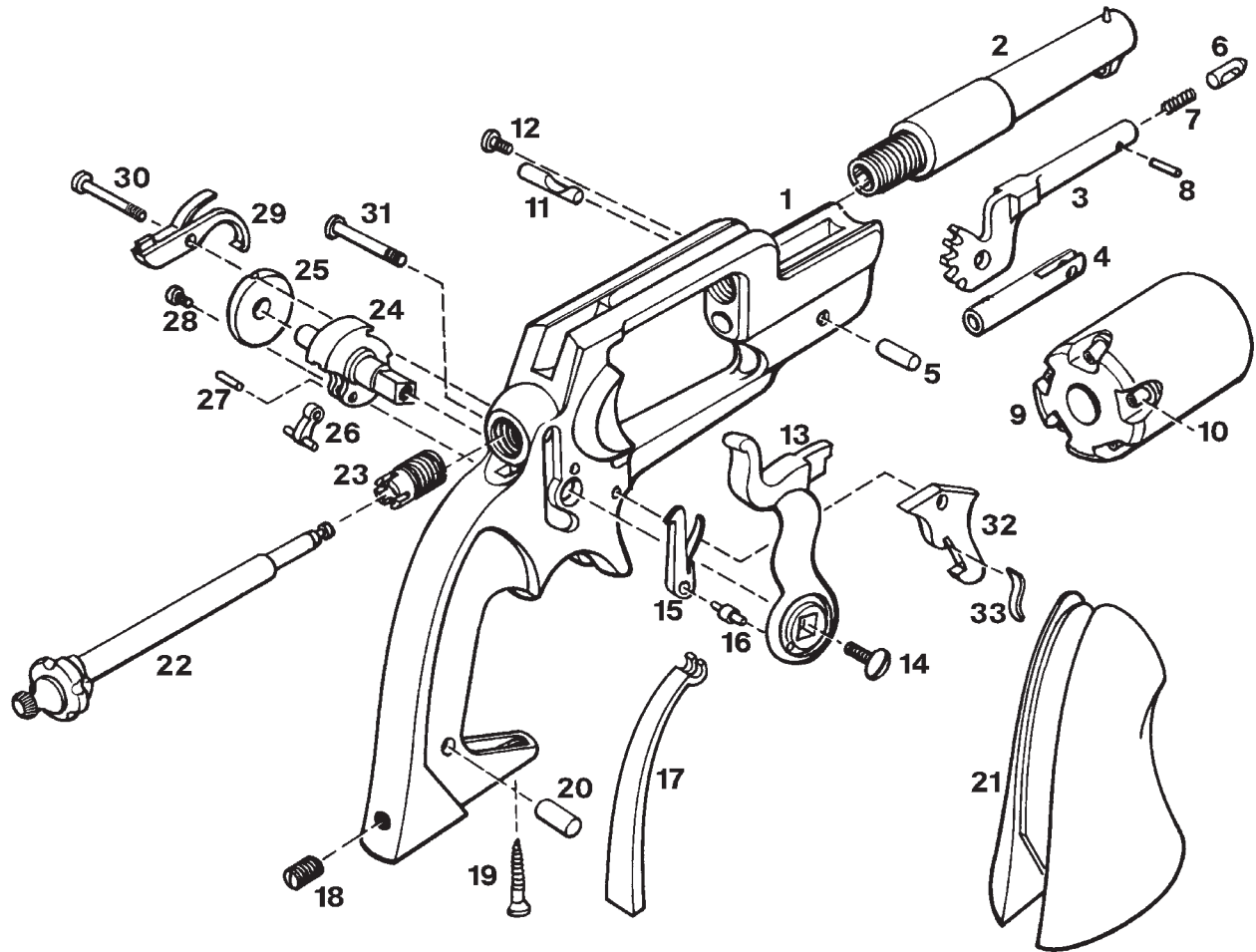
- | | | | | | |
|----|------------------------------|----|-------------------------------|----|------------------------------------|
| 1 | Barrel | 12 | Hammer Roller Pin | 23 | Backstrap and Trigger Guard Screws |
| 2 | Loading Lever Catch | 13 | Hammer | 24 | Butt Screw |
| 3 | Loading Lever Screw | 14 | Hammer Roller | 25 | Stocks |
| 4 | Barrel Key | 15 | Frame | 26 | Loading Lever Plunger |
| 5 | Barrel Wedge Screw | 16 | Trigger and Bolt Spring | 27 | Loading Lever Plunger Screw |
| 6 | Cylinder | 17 | Trigger and Bolt Spring Screw | 28 | Loading Lever |
| 7 | Nipple | 18 | Bolt | 29 | Loading Lever Catch Pin |
| 8 | Trigger and Bolt Stop Screws | 19 | Trigger | 30 | Loading Lever Catch Spring |
| 9 | Hammer Screw | 20 | Mainspring | 31 | Loading Lever Catch |
| 10 | Hand Spring | 21 | Mainspring Screw | 32 | Trigger Guard |
| 11 | Hand | 22 | Backstrap | 33 | Trigger Guard Screw |

1851 Navy and 1862 Pocket Navy Revolver

**Key**

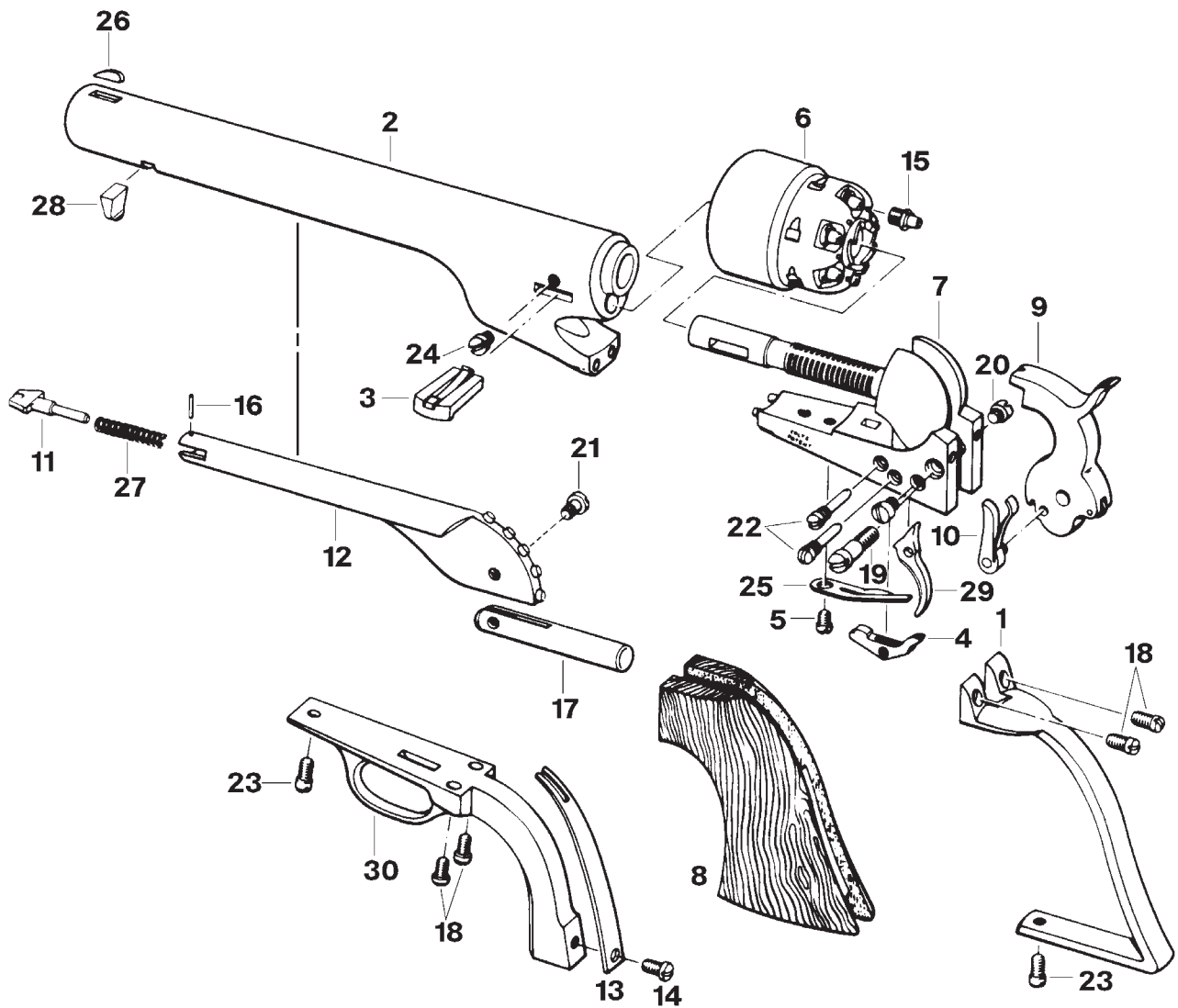
1	Backstrap	10	Hand and Spring Assembly	20	Loading Lever Screw
2	Barrel	11	Loading Lever Latch	21	Loading Lever Plunger Screw
3	Barrel Wedge	12	Loading Lever	22	Bolt and Trigger Screws
4	Bolt	13	Mainspring	23	Trigger Guard and Butt Screws
5	Bolt Spring Screw	14	Mainspring Screw	24	Wedge Screw
6	Cylinder	15	Nipple	25	Sear and Bolt Spring
7	Frame	16	Loading Lever Latch Retaining Pin	26	Front Sight
8	Stocks	17	Loading Lever Plunger	27	Loading Lever Latch Spring
9	Hammer	18	Backstrap and Guard Screws	28	Barrel Stud
		19	Hammer Screw	29	Trigger
				30	Trigger Guard

1855 Sidehammer Revolver



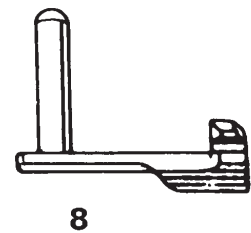
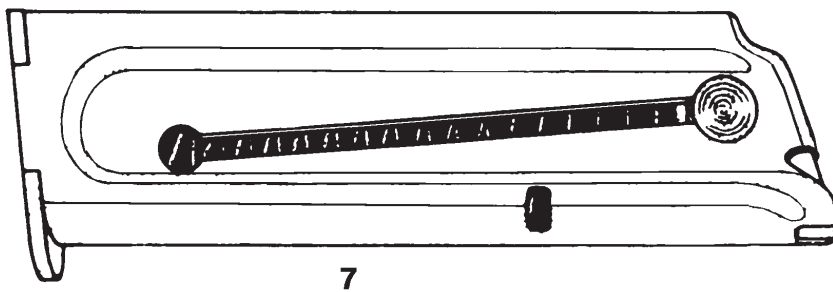
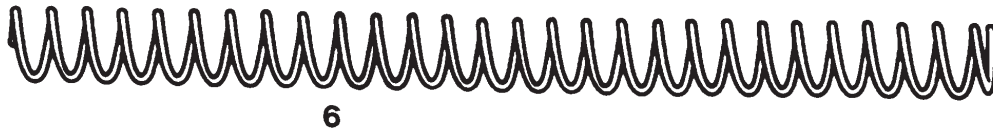
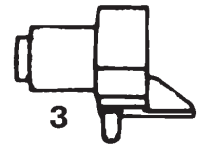
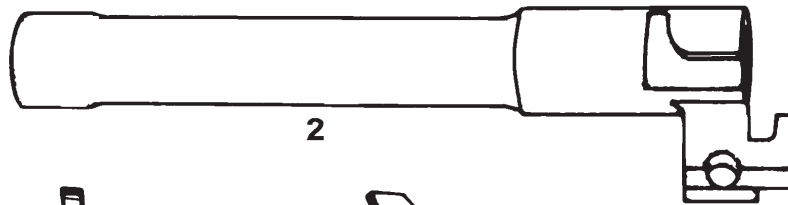
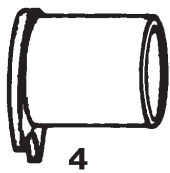
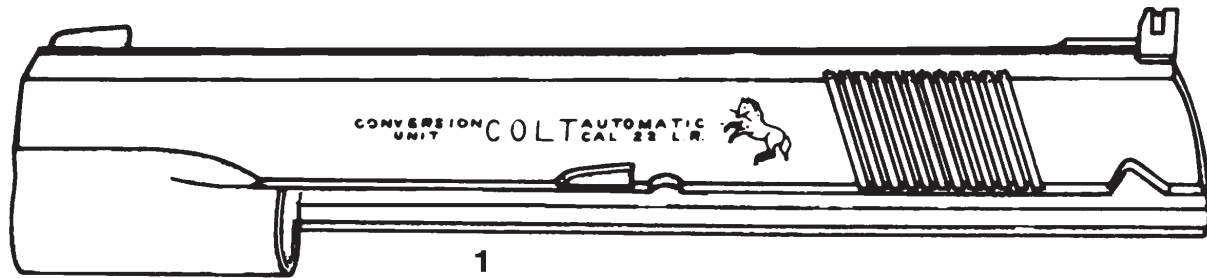
- | | | | |
|----|------------------------------------|----|--------------------------|
| 1 | Frame | 17 | Mainspring |
| 2 | Barrel | 18 | Mainspring Tension Screw |
| 3 | Loading Lever | 19 | Grip Screw |
| 4 | Loading Lever Plunger | 20 | Mainspring Pin |
| 5 | Loading Lever Plunger Pin | 21 | Stocks |
| 6 | Loading Lever Latch | 22 | Cylinder Arbor |
| 7 | Loading Lever Latch Spring | 23 | Cylinder Arbor Sleeve |
| 8 | Loading Lever Latch Pin | 24 | Sear |
| 9 | Cylinder | 25 | Sideplate |
| 10 | Nipple | 26 | Stirrup |
| 11 | Cylinder Arbor Retaining Pin | 27 | Stirrup Pin |
| 12 | Cylinder Arbor Retaining Pin Screw | 28 | Sideplate Screw |
| 13 | Hammer | 29 | Cylinder Stop and Spring |
| 14 | Hammer Screw | 30 | Cylinder Stop Screw |
| 15 | Hand and Hand Spring | 31 | Trigger Screw |
| 16 | Hand Pin | 32 | Trigger |
| | | 33 | Trigger Spring |

1860 Army, 1861 Navy and 1862 Police Revolver



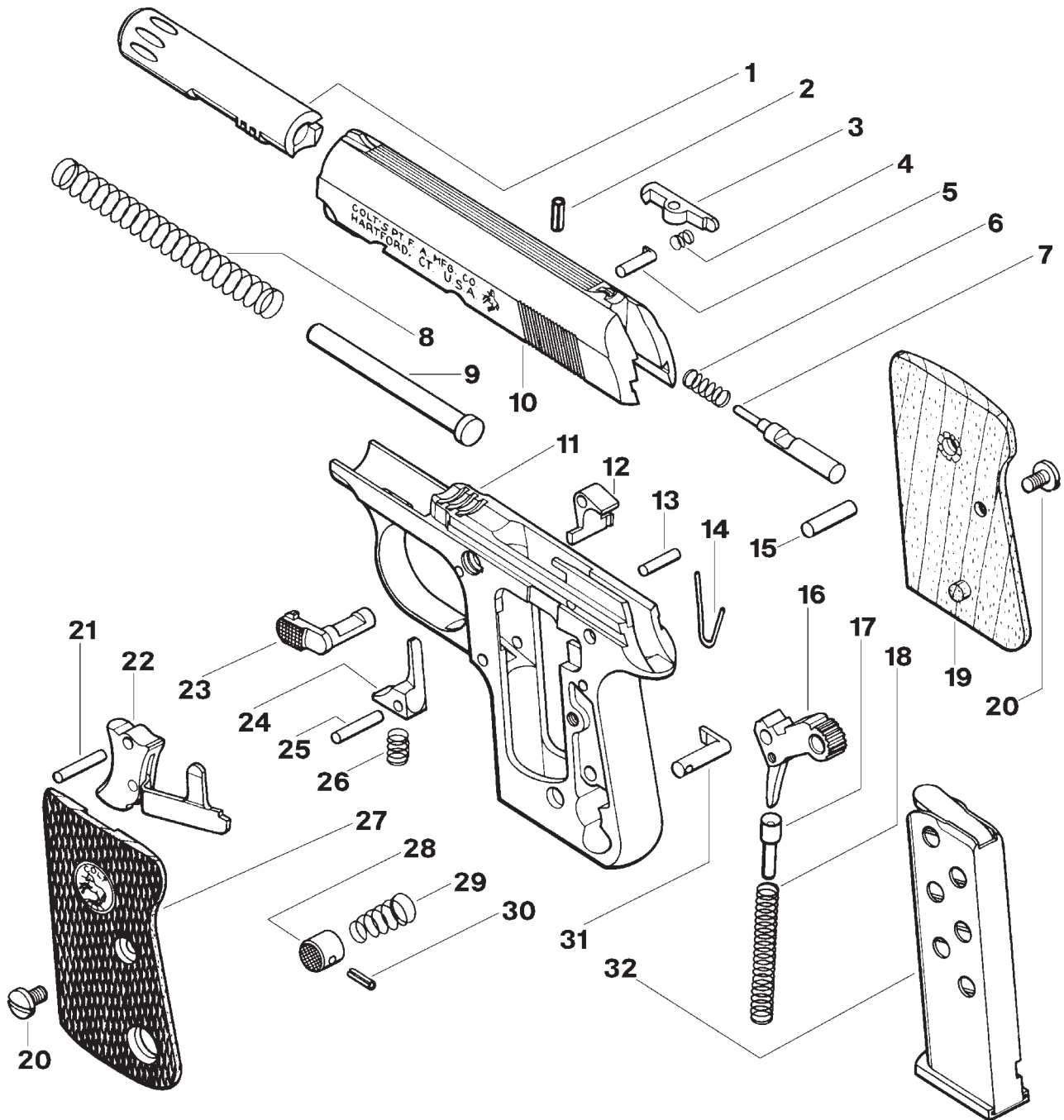
- | | | | |
|----|--------------------------|----|-----------------------------------|
| 1 | Backstrap | 16 | Loading Lever Latch Retaining Pin |
| 2 | Barrel | 17 | Loading Lever Plunger |
| 3 | Barrel Wedge | 18 | Backstrap and Guard Screws |
| 4 | Bolt | 19 | Hammer Screw |
| 5 | Bolt Spring Screw | 20 | Guide Screw |
| 6 | Cylinder | 21 | Loading Lever Plunger Screw |
| 7 | Frame | 22 | Bolt and Trigger Screws |
| 8 | Stocks | 23 | Trigger Guard and Butt Screw |
| 9 | Hammer | 24 | Wedge Screw |
| 10 | Hand and Spring Assembly | 25 | Sear and Bolt Spring |
| 11 | Loading Lever Latch | 26 | Front Sight |
| 12 | Loading Lever | 27 | Loading Lever Latch Spring |
| 13 | Mainspring | 28 | Barrel Stud |
| 14 | Mainspring Screw | 29 | Trigger |
| 15 | Nipple | 30 | Trigger Guard |

22-Caliber Conversion Unit



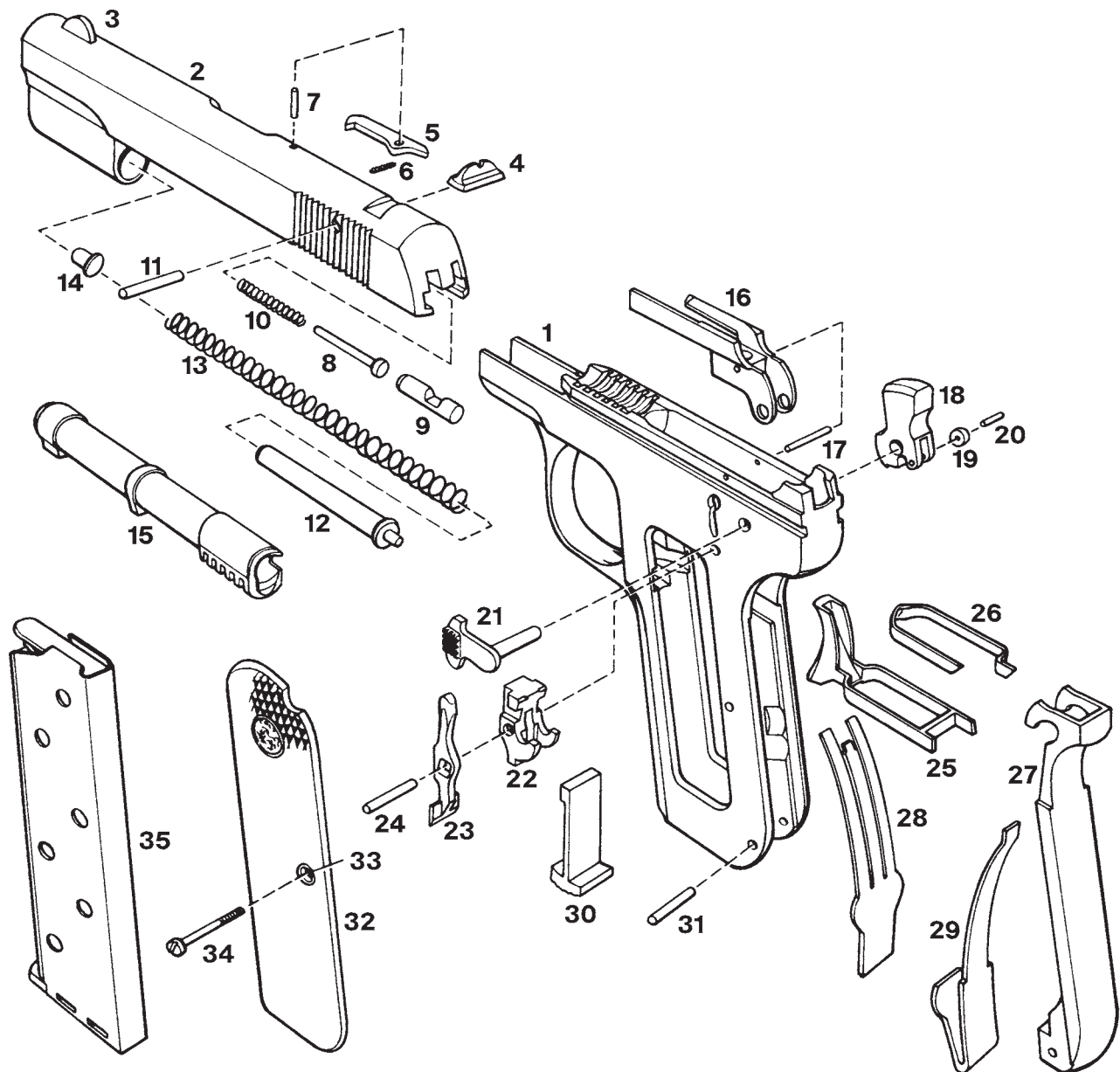
- | | | | |
|---|---------------------|---|---------------|
| 1 | Slide (with Sights) | 5 | Ejector |
| 2 | Barrel | 6 | Recoil Spring |
| 3 | Floating Chamber | 7 | Magazine |
| 4 | Barrel Bushing | 8 | Slide Stop |

22 Short and 25 ACP Pocket Auto

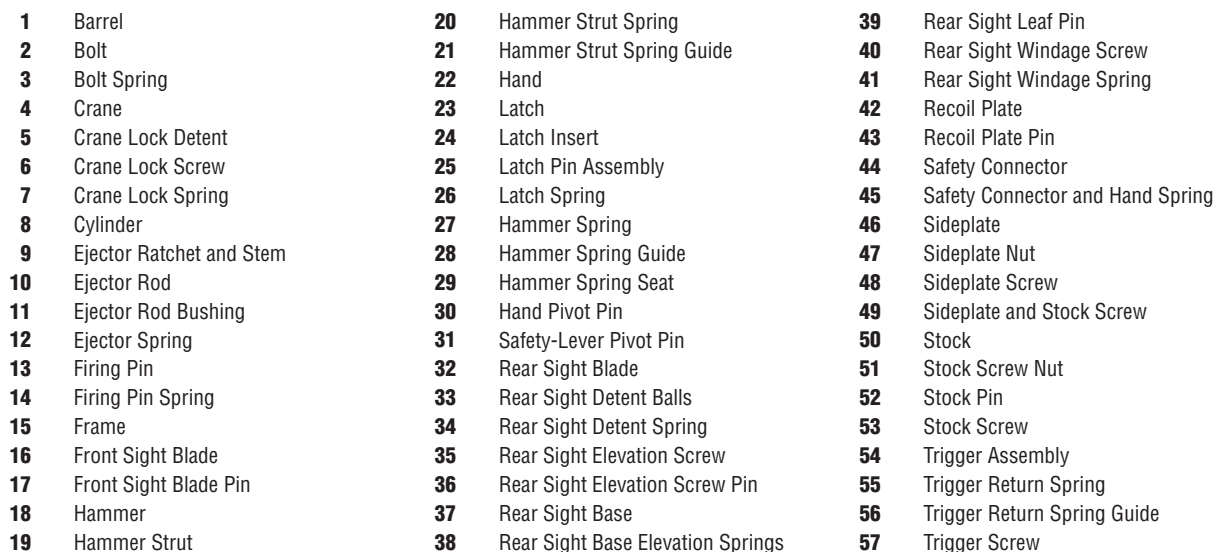


- | | | | | | |
|----|--------------------------|----|---------------------------|----|---------------------------|
| 1 | Barrel | 12 | Sear | 23 | Thumb Safety |
| 2 | Extractor Pivot Pin | 13 | Sear Pin | 24 | Magazine Safety |
| 3 | Extractor | 14 | Sear Spring | 25 | Magazine Safety Pin |
| 4 | Extractor Spring | 15 | Hammer Pin | 26 | Magazine Safety Spring |
| 5 | Firing Pin Retaining Pin | 16 | Hammer | 27 | Left Grip |
| 6 | Firing Pin Spring | 17 | Hammer Spring Guide | 28 | Magazine Catch Button |
| 7 | Firing Pin | 18 | Hammer Spring | 29 | Magazine Catch Spring |
| 8 | Recoil Spring | 19 | Right Grip | 30 | Magazine Catch Button Pin |
| 9 | Recoil Spring Plunger | 20 | Grip Screw | 31 | Magazine Catch |
| 10 | Slide | 21 | Trigger Pin | 32 | Magazine |
| 11 | Frame | 22 | Trigger with Disconnecter | | |

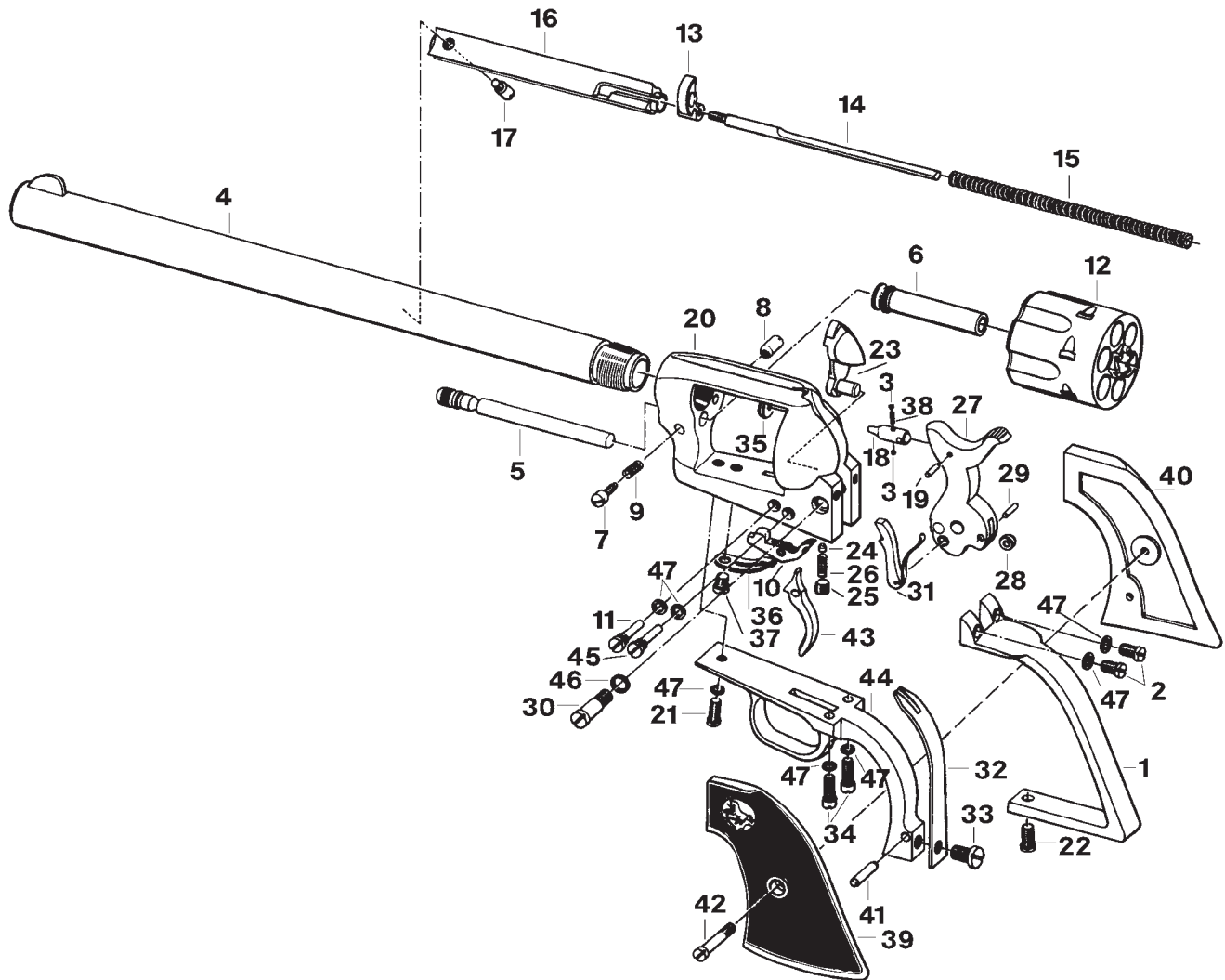
1908 Model M Pocket Auto 32 ACP and 380 ACP



1	Frame	13	Recoil Spring	25	Trigger
2	Slide	14	Recoil Spring Plug	26	Depressor
3	Front Sight	15	Barrel	27	Grip Safety
4	Rear Sight	16	Ejector	28	Sear Spring
5	Extractor	17	Ejector Pin	29	Mainspring
6	Extractor Spring	18	Hammer	30	Magazine Catch
7	Extractor Pivot Pin	19	Hammer Roller Bushing	31	Grip Safety Pin
8	Firing Pin	20	Hammer Roller Pin	32	Grip
9	Firing Pin Impeller	21	Slide Lock	33	Grip Escutcheon
10	Firing Pin Spring	22	Sear	34	Grip Screw
11	Firing Pin Lock Pin	23	Disconnecter	35	Magazine with Spring and Follower
12	Recoil Spring Guide	24	Sear Pin		

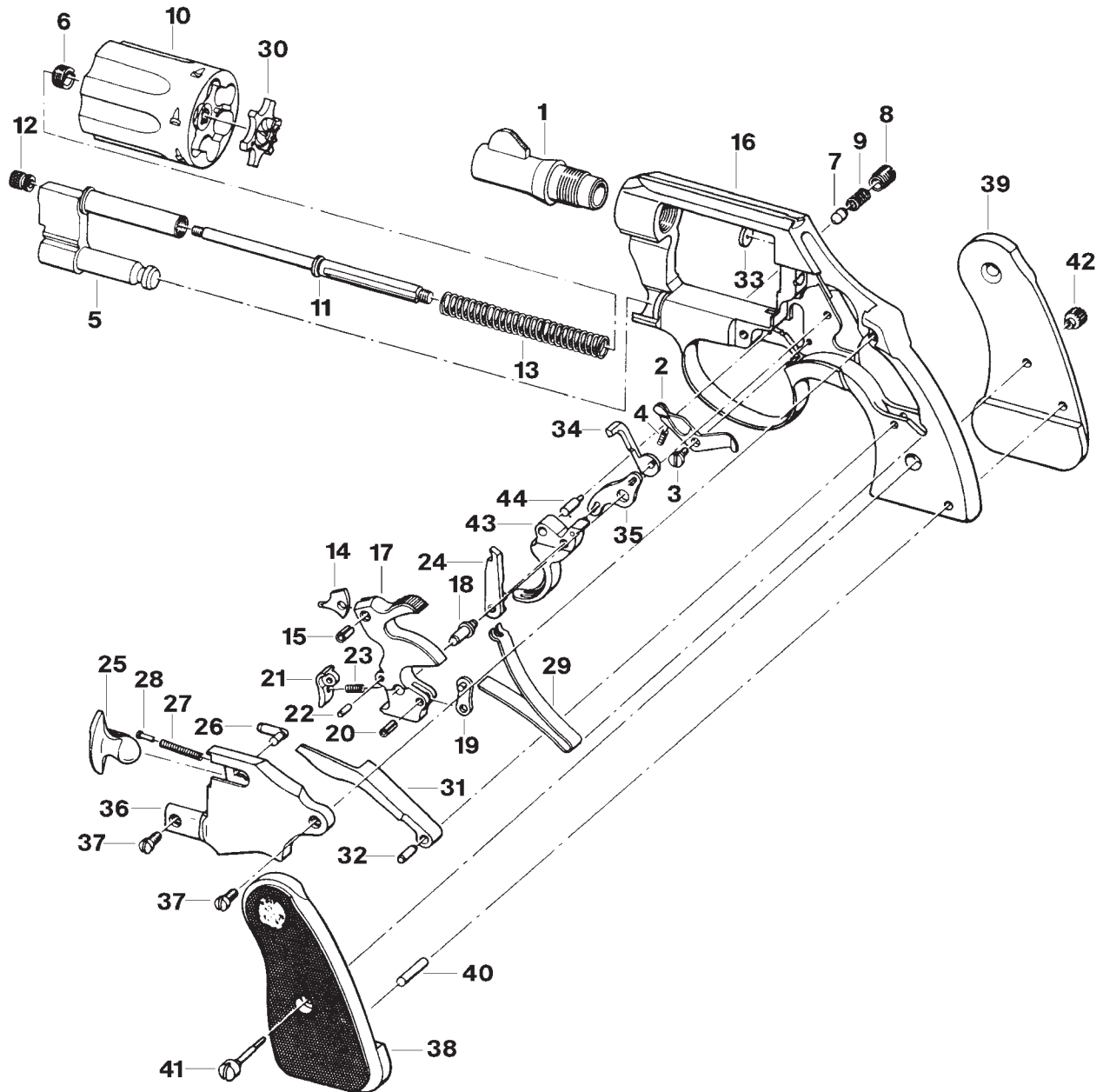


Buntline Special Revolver



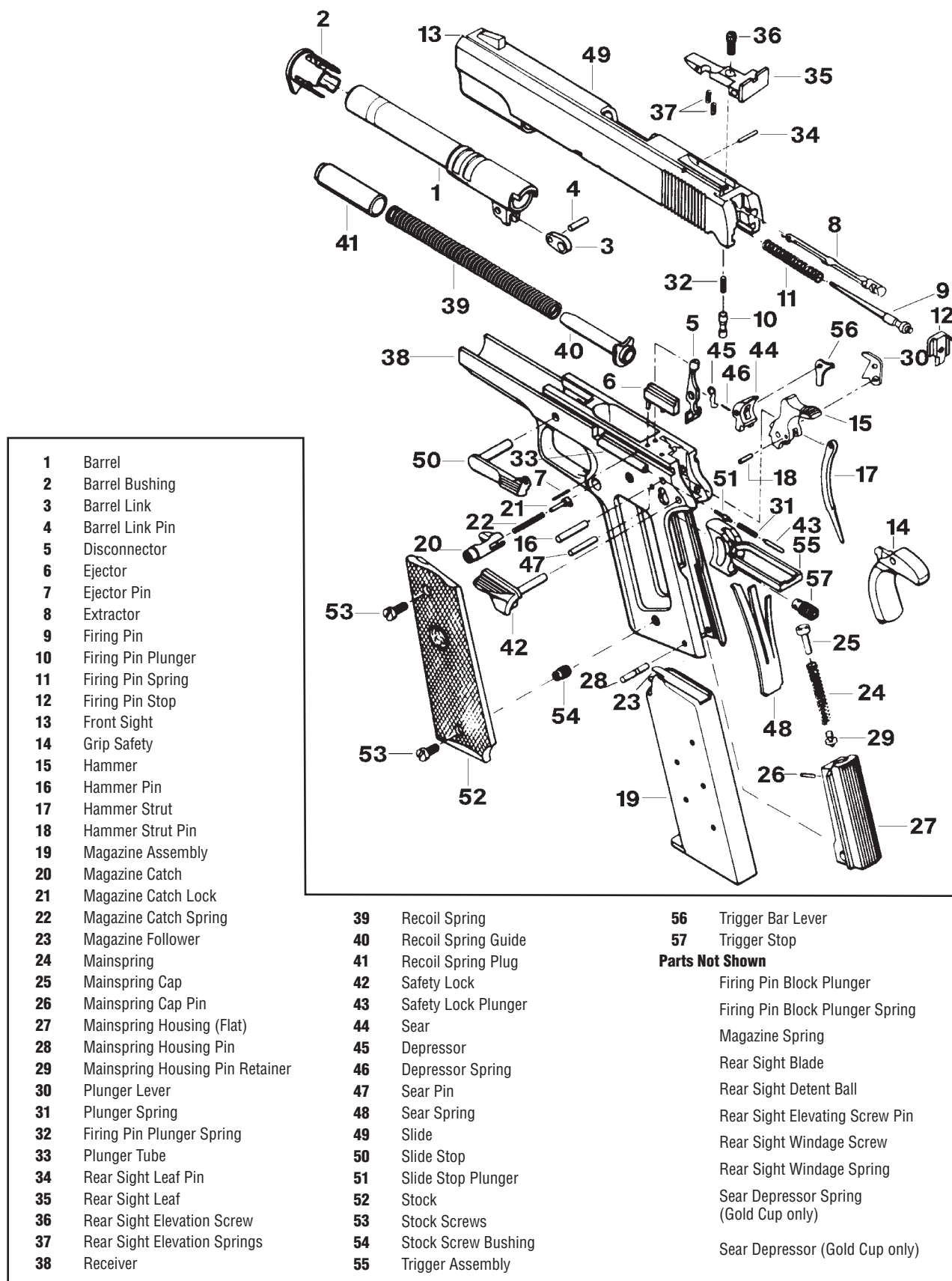
- | | | |
|-------------------------------|-----------------------------|-------------------------------|
| 1 Backstrap | 17 Ejector Rod Tube Screw | 33 Mainspring Screw |
| 2 Backstrap Screws | 18 Firing Pin | 34 Rear Guard Screws |
| 3 Firing Pin Ball | 19 Firing Pin Rivet | 35 Recoil Plate |
| 4 Barrel | 20 Frame | 36 Sear and Bolt Spring |
| 5 Cylinder Base Pin | 21 Front Guard Screw | 37 Sear and Bolt Spring Screw |
| 6 Cylinder Base Pin Bushing | 22 Front Backstrap Screw | 38 Firing Pin Detent Spring |
| 7 Cylinder Base Pin Screw | 23 Loading Gate | 39 Stock, Left |
| 8 Cylinder Base Pin Screw Nut | 24 Loading Gate Catch | 40 Stock, Right |
| 9 Cylinder Base Pin Spring | 25 Loading Gate Catch Screw | 41 Stock Pin |
| 10 Bolt | 26 Loading Gate Spring | 42 Stock Screw |
| 11 Bolt Screw | 27 Hammer | 43 Trigger |
| 12 Cylinder | 28 Hammer Roller Bushing | 44 Trigger Guard |
| 13 Ejector Head | 29 Hammer Roller Pin | 45 Trigger Screw |
| 14 Ejector Rod | 30 Hammer Screw | 46 Hammer Screw Washer |
| 15 Ejector Rod Spring | 31 Hand and Hand Spring | 47 Washer |
| 16 Ejector Rod Tube | 32 Mainspring | |

Cobra Revolver (Old Model)

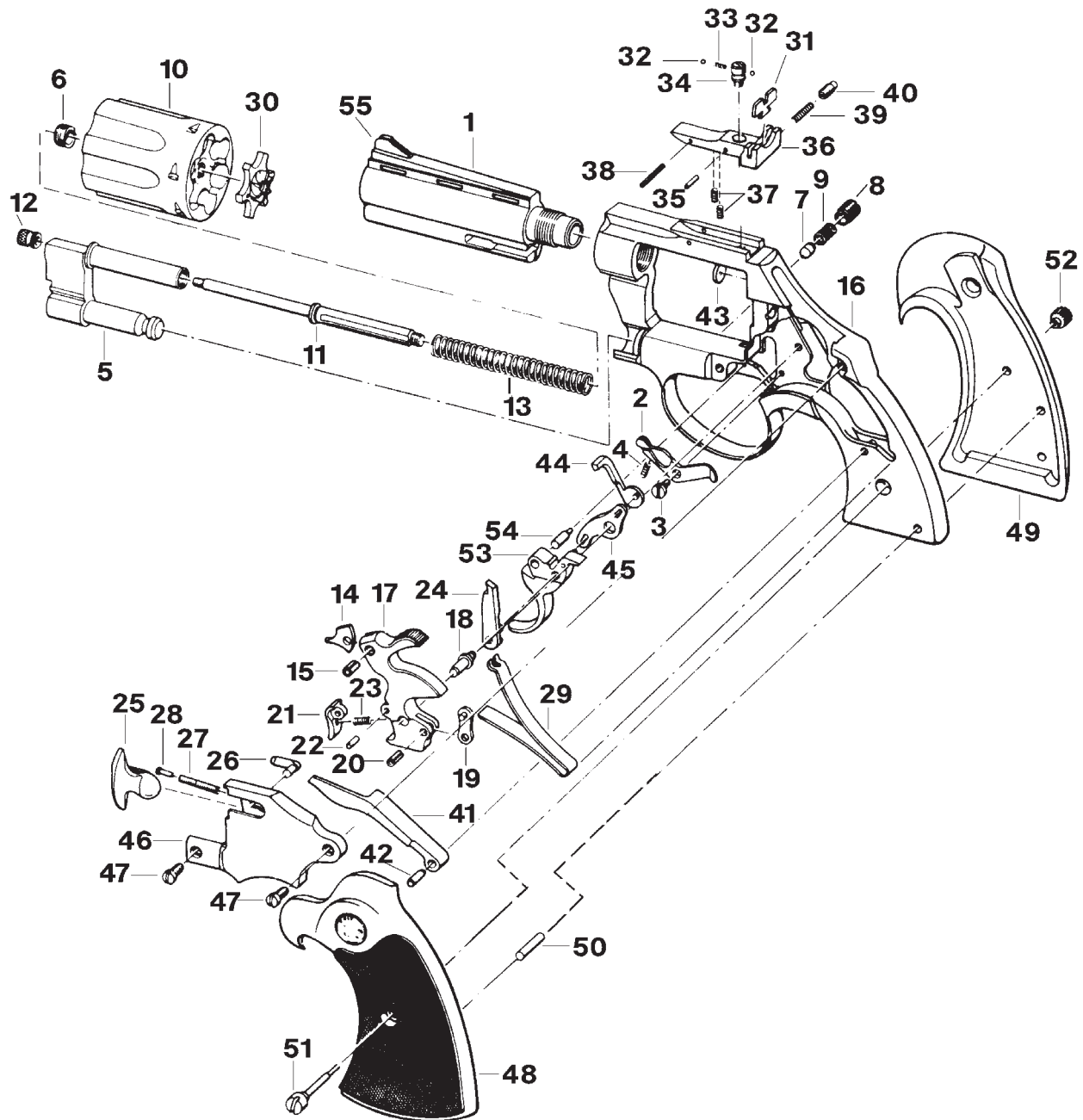


- | | | | | | |
|----|------------------------|----|-----------------------------|----|----------------------|
| 1 | Barrel | 16 | Frame | 31 | Rebound Lever |
| 2 | Bolt | 17 | Hammer | 32 | Rebound Lever Pin |
| 3 | Shoulder Screw | 18 | Hammer Pivot Pin | 33 | Recoil Plate |
| 4 | Bolt Spring | 19 | Hammer Stirrup | 34 | Safety |
| 5 | Crane | 20 | Hammer Stirrup Pin | 35 | Safety-Lever |
| 6 | Crane Bushing | 21 | Hammer Strut | 36 | Sideplate |
| 7 | Crane Lock Detent | 22 | Hammer Strut Pin | 37 | Sideplate Screws |
| 8 | Spring Retaining Screw | 23 | Hammer Strut Spring | 38 | Left Grip |
| 9 | Crane Lock Spring | 24 | Hand | 39 | Right Grip |
| 10 | Cylinder | 25 | Cylinder Latch | 40 | Grip Alignment Pin |
| 11 | Ejector Rod | 26 | Cylinder Latch Pin | 41 | Grip Screw |
| 12 | Ejector Rod Head | 27 | Cylinder Latch Spring | 42 | Grip Screw Nut |
| 13 | Ejector Spring | 28 | Cylinder Latch Spring Guide | 43 | Trigger |
| 14 | Firing Pin | 29 | Mainspring | 44 | Trigger Shoulder Pin |
| 15 | Firing Pin Roll Pin | 30 | Ejector Ratchet | | |

Combat Commander, 10mm Delta Elite, Lightweight Commander MK.IV, Officers ACP MK.IV Series 80 and Gold Cup National Match MK.IV Series 80 Auto



Commando, Diamondback and Viper Revolver

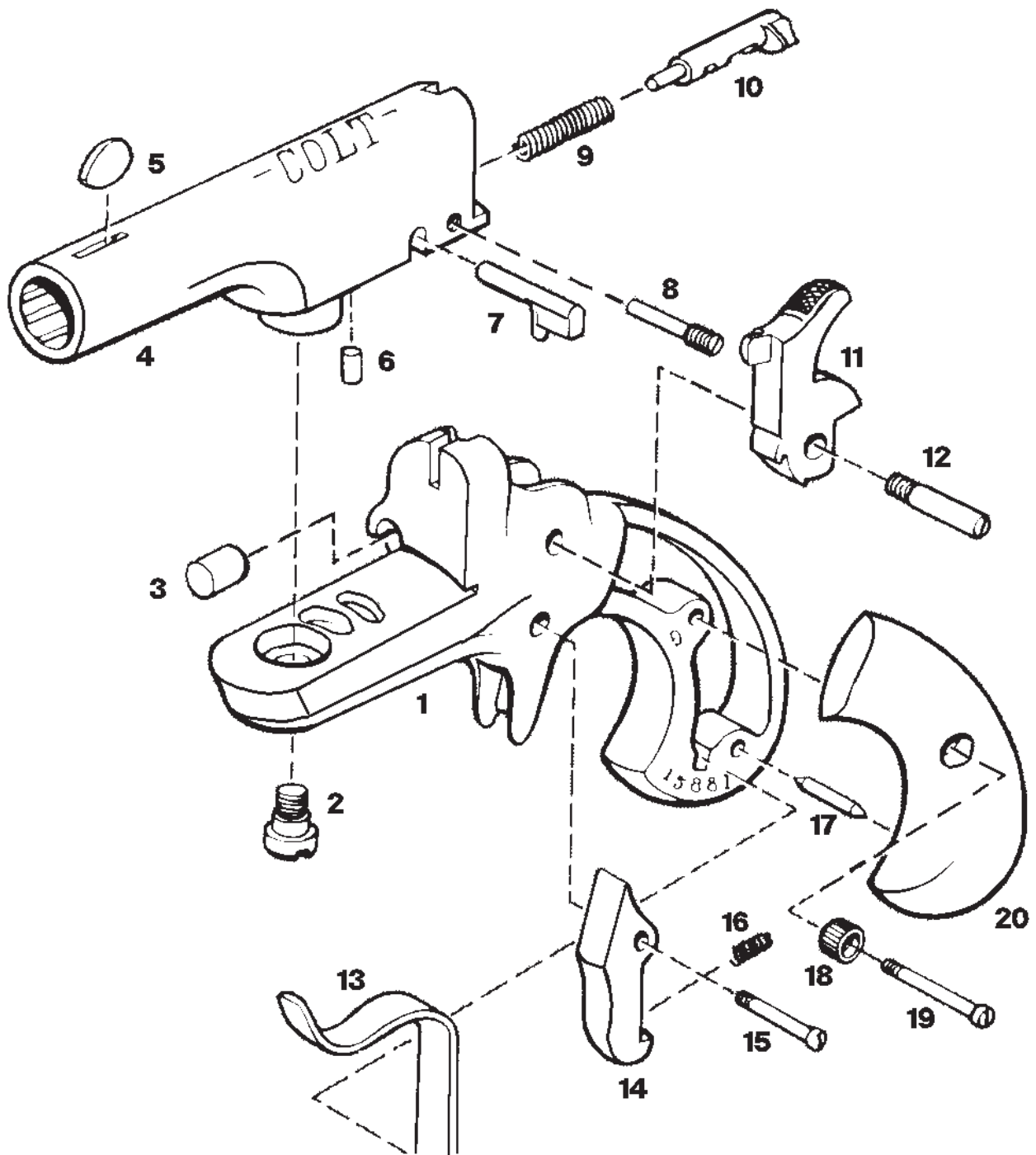


1	Barrel	16	Frame	31	Rear Sight Blade	44	Safety
2	Bolt	17	Hammer	32	Rear Sight Detent Balls	45	Safety-Lever
3	Bolt Screw	18	Hammer Pin	33	Rear Sight Detent Spring	46	Sideplate
4	Bolt Spring	19	Hammer Stirrup	34	Rear Sight Elevation Screw	47	Sideplate Screw
5	Crane	20	Hammer Stirrup Pin	35	Rear Sight Elevation Screw Pin	48	Stock, Left
6	Crane Bushing	21	Hammer Strut	36	Rear Sight Leaf	49	Stock, Right
7	Crane Lock Detent	22	Hammer Strut Pin	37	Rear Sight Leaf Elevation Springs	50	Stock Pin
8	Crane Lock Screw	23	Hammer Strut Spring	38	Rear Sight Leaf Pin	51	Stock Screw
9	Crane Lock Spring	24	Hand	39	Rear Sight Windage Spring	52	Stock Screw Nut
10	Cylinder	25	Latch	40	Rear Sight Windage Screw	53	Trigger
11	Ejector Rod	26	Latch Pin	41	Rebound Lever	54	Trigger Pin
12	Ejector Rod Head	27	Latch Spring	42	Rebound Lever Pin	55	Front Sight
13	Ejector Spring	28	Latch Spring Guide	43	Recoil Plate		
14	Firing Pin	29	Mainspring				
15	Firing Pin Rivet	30	Ratchet				

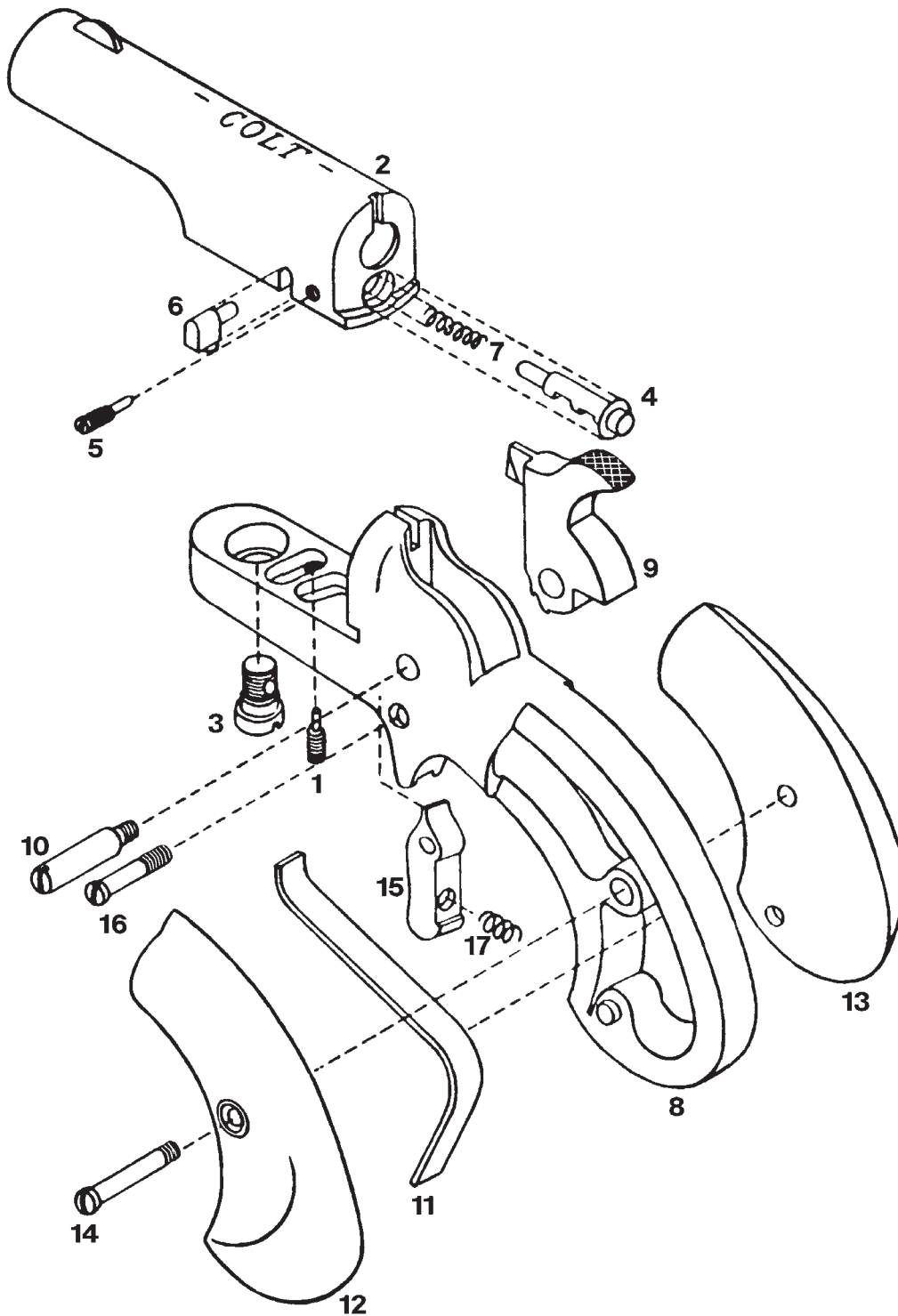
Parts Not Shown

Ejector Bushing

Derringer #3

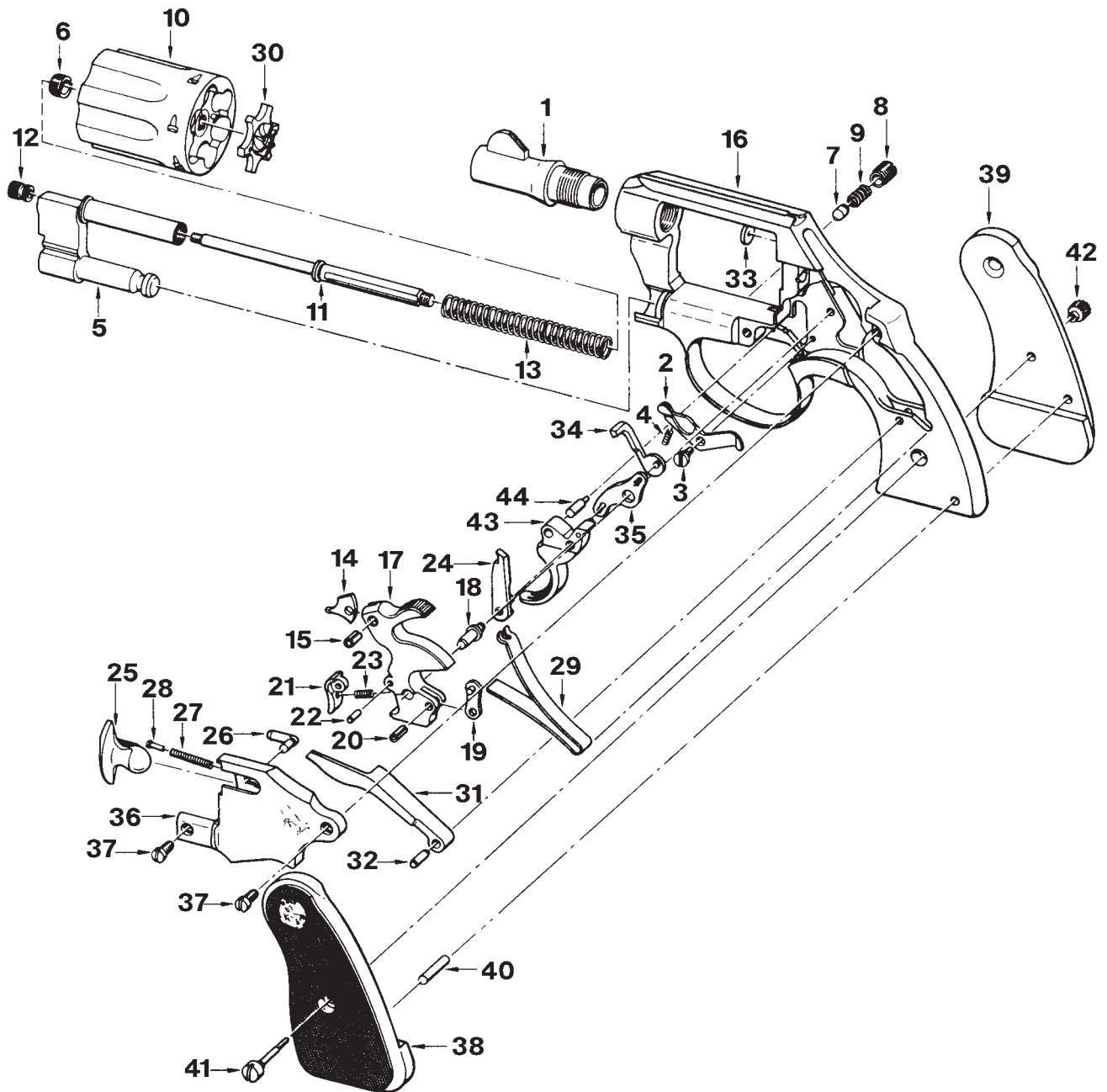


- | | | | | | |
|---|--------------------------|----|---------------------------------|----|------------------------------------|
| 1 | Frame | 8 | Barrel Latch and Ejector Screw | 15 | Trigger Screw |
| 2 | Barrel Screw | 9 | Barrel Latch and Ejector Spring | 16 | Trigger Spring (Flat or Coil Type) |
| 3 | Barrel Latch Bushing | 10 | Barrel Latch and Ejector | 17 | Grip Pin |
| 4 | Barrel | 11 | Hammer | 18 | Escutcheon |
| 5 | Front Sight | 12 | Hammer Screw | 19 | Grip Screw |
| 6 | Barrel Stop Pin | 13 | Mainspring | 20 | Grip |
| 7 | Barrel Latch Release Pin | 14 | Trigger | | |



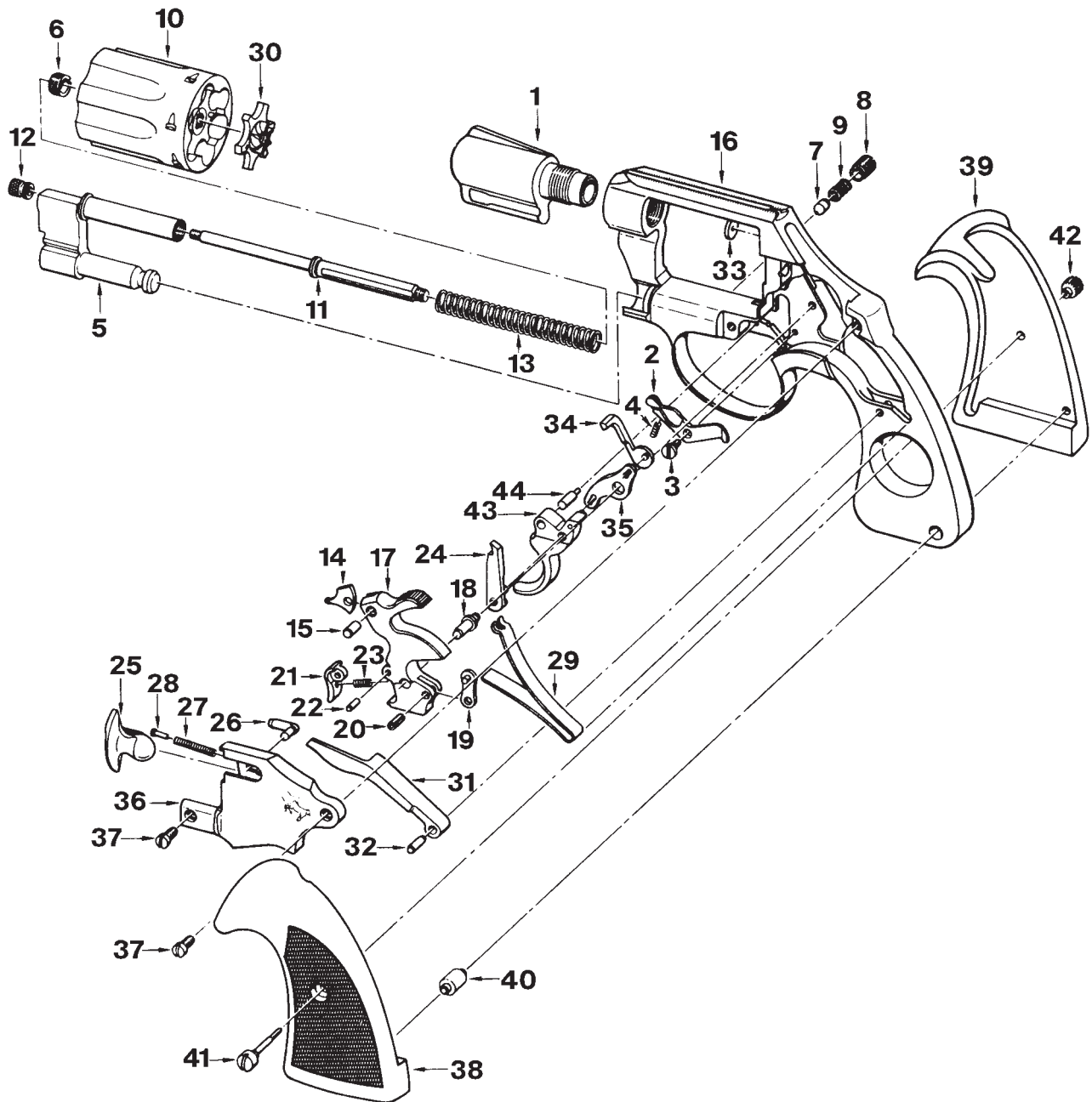
1	Assembly Screw	7	Ejector Spring	13	Stock, Left
2	Barrel	8	Frame	14	Stock Screw
3	Barrel Pivot Screw	9	Hammer	15	Trigger
4	Ejector	10	Hammer Screw	16	Trigger Screw
5	Ejector Retaining Screw	11	Mainspring	17	Trigger Spring
6	Ejector Sear	12	Stock, Right		

Detective Special and Agent (Old Model) Revolver



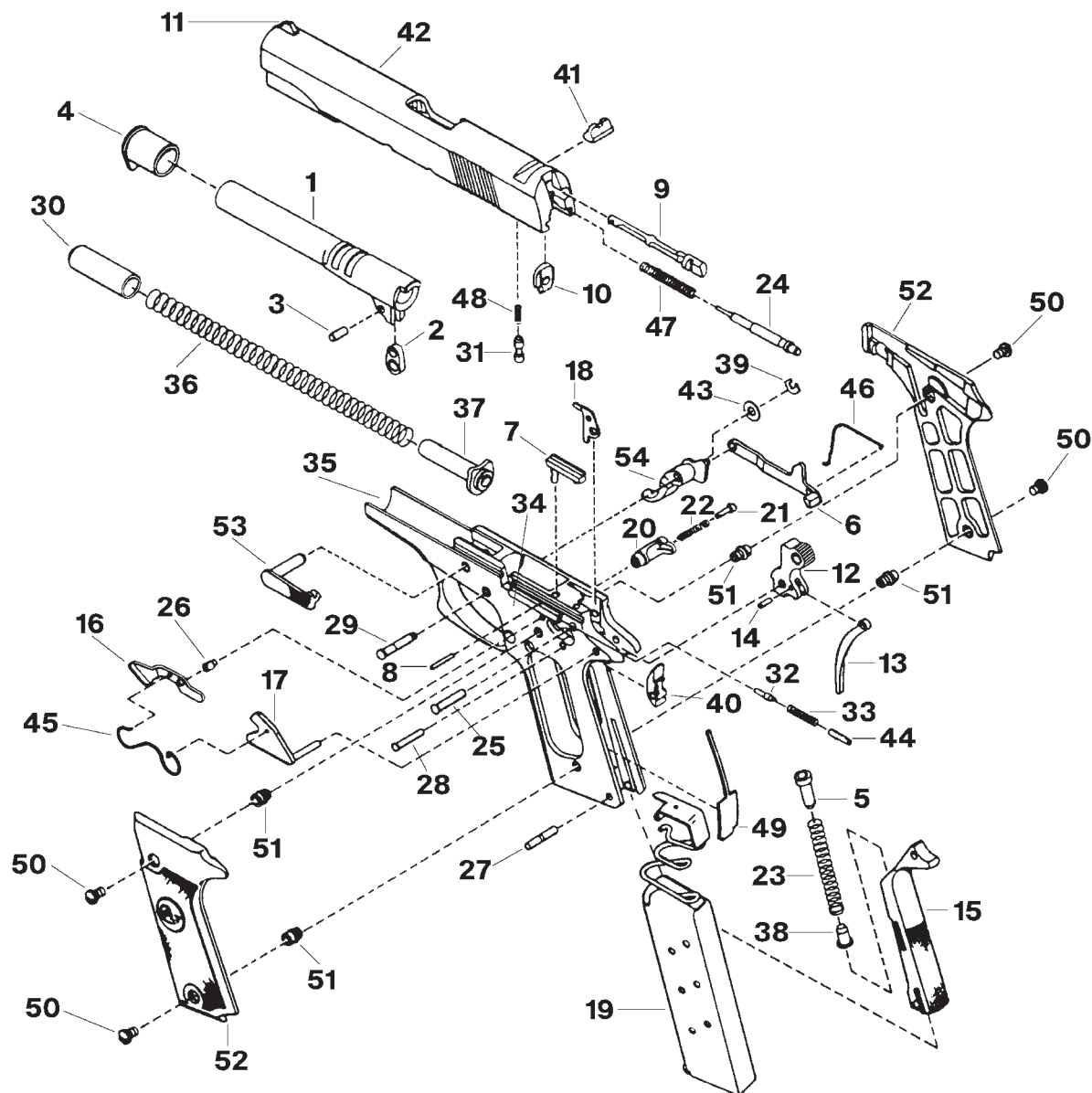
1	Barrel	16	Frame	31	Rebound Lever
2	Bolt	17	Hammer	32	Rebound Lever Pin
3	Bolt Screw	18	Hammer Pin	33	Recoil Cup
4	Bolt Spring	19	Hammer Stirrup	34	Safety
5	Crane	20	Hammer Stirrup Pin	35	Safety-Lever
6	Crane Bushing	21	Hammer Strut	36	Sideplate
7	Crane Detent	22	Hammer Strut Pin	37	Sideplate Screws
8	Spring Retaining Screw	23	Hammer Strut Spring	38	Stock, Left
9	Crane Lock Spring	24	Hand	39	Stock, Right
10	Cylinder	25	Latch	40	Stock Pin
11	Ejector Rod	26	Latch Pin	41	Stock Screw
12	Ejector Rod Head	27	Helical-Compression Spring	42	Stock Screw Nut
13	Ejector Spring	28	Latch Spring Guide	43	Trigger
14	Firing Pin	29	Mainspring	44	Headless Shoulder Pin
15	Roll Pin	30	Ejector Ratchet		

Detective Special, Agent and Cobra (New Model) Revolver



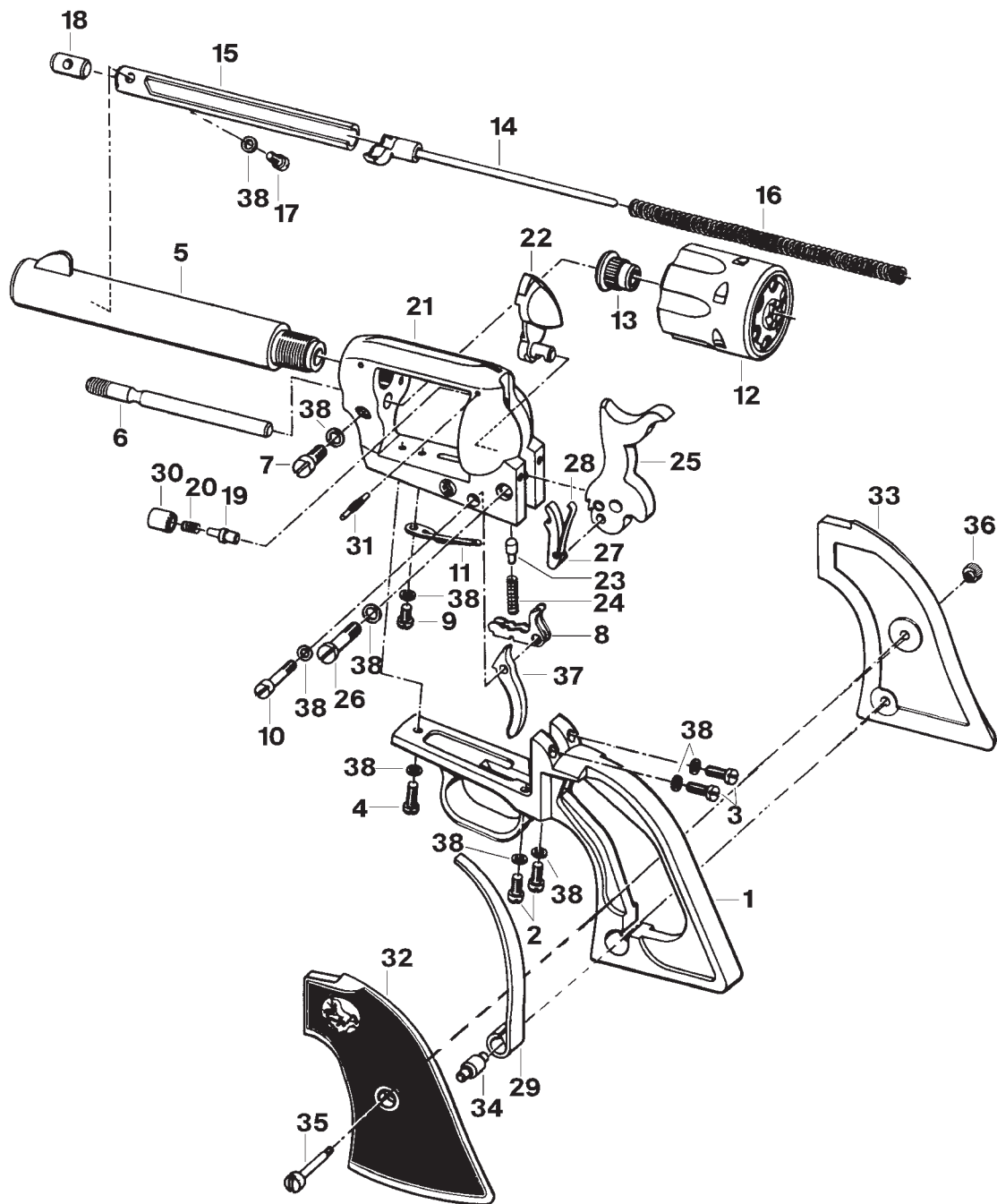
1	Barrel Assembly	16	Frame Assembly	31	Rebound Lever
2	Bolt	17	Hammer Assembly	32	Rebound Lever Pin
3	Bolt Screw	18	Hammer Pin	33	Recoil Plate
4	Bolt Spring	19	Hammer Stirrup	34	Safety Assembly
5	Crane	20	Hammer Stirrup Pin	35	Safety-Lever
6	Crane Bushing	21	Hammer Strut	36	Sideplate
7	Crane Detent	22	Hammer Strut Pin	37	Sideplate Screws
8	Spring Retaining Screw	23	Hammer Strut Spring	38	Stock, Left
9	Crane Lock Spring	24	Hand Detent Assembly	39	Stock, Right
10	Cylinder	25	Latch	40	Stock Pin
11	Ejector Rod	26	Latch Pin	41	Stock Screw
12	Ejector Rod Head	27	Latch Spring	42	Stock Screw Nut
13	Ejector Spring	28	Latch Spring Guide	43	Trigger
14	Firing Pin	29	Mainspring	44	Trigger Pin
15	Firing Pin Rivet	30	Ejector Ratchet		

Double Eagle Auto



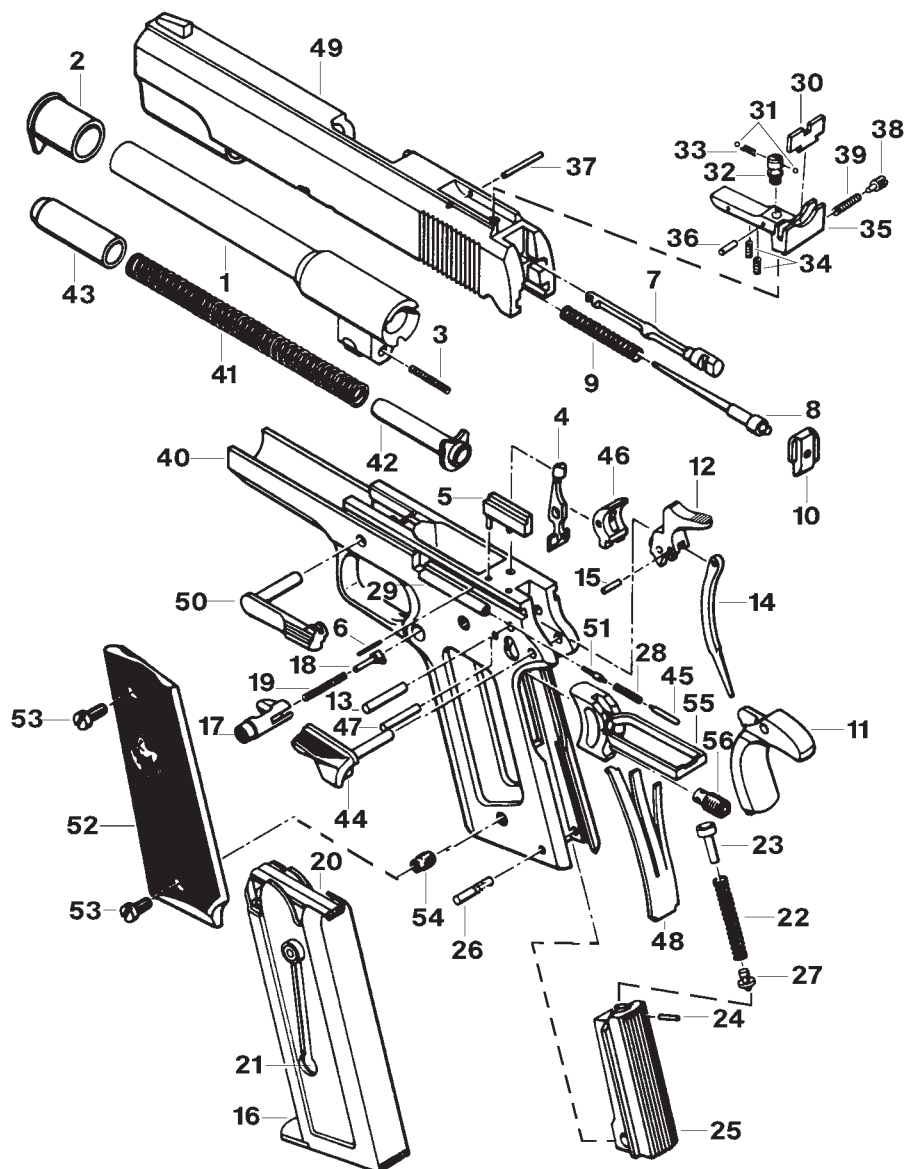
1	Barrel	19	Magazine Assembly	37	Recoil Spring Guide
2	Barrel Link	20	Magazine Catch	38	Pin Retainer
3	Barrel Link Pin	21	Magazine Catch Lock	39	Trigger Retaining Ring
4	Barrel Bushing	22	Magazine Catch/Gate Spring	40	Sear
5	Mainspring Cap	23	Mainspring	41	Rear Sight
6	Drawbar	24	Firing Pin	42	Slide
7	Ejector	25	Hammer Pin	43	Spacer Washer
8	Ejector Pin	26	Decocking Lever Pin	44	Spiral Pin
9	Extractor	27	Mainspring Housing Pin	45	Decocking Spring
10	Firing Pin Stop	28	Sear Pin	46	Drawbar Spring
11	Front Sight	29	Trigger Pin	47	Firing Pin Spring
12	Hammer	30	Recoil Spring Plug	48	Firing Pin Plunger Spring
13	Hammer Strut	31	Firing Pin Plunger	49	Sear Spring
14	Hammer Strut Pin	32	Slide Stop Plunger	50	Stock Screws
15	Mainspring Housing	33	Plunger Spring	51	Stock Screw Bushings
16	Forward Decocking Lever	34	Plunger Tube	52	Stocks
17	Rear Decocking Lever	35	Receiver	53	Slide Stop
18	Plunger Lever	36	Recoil Spring	54	Trigger

Frontier Scout and Buntline Scout Revolver



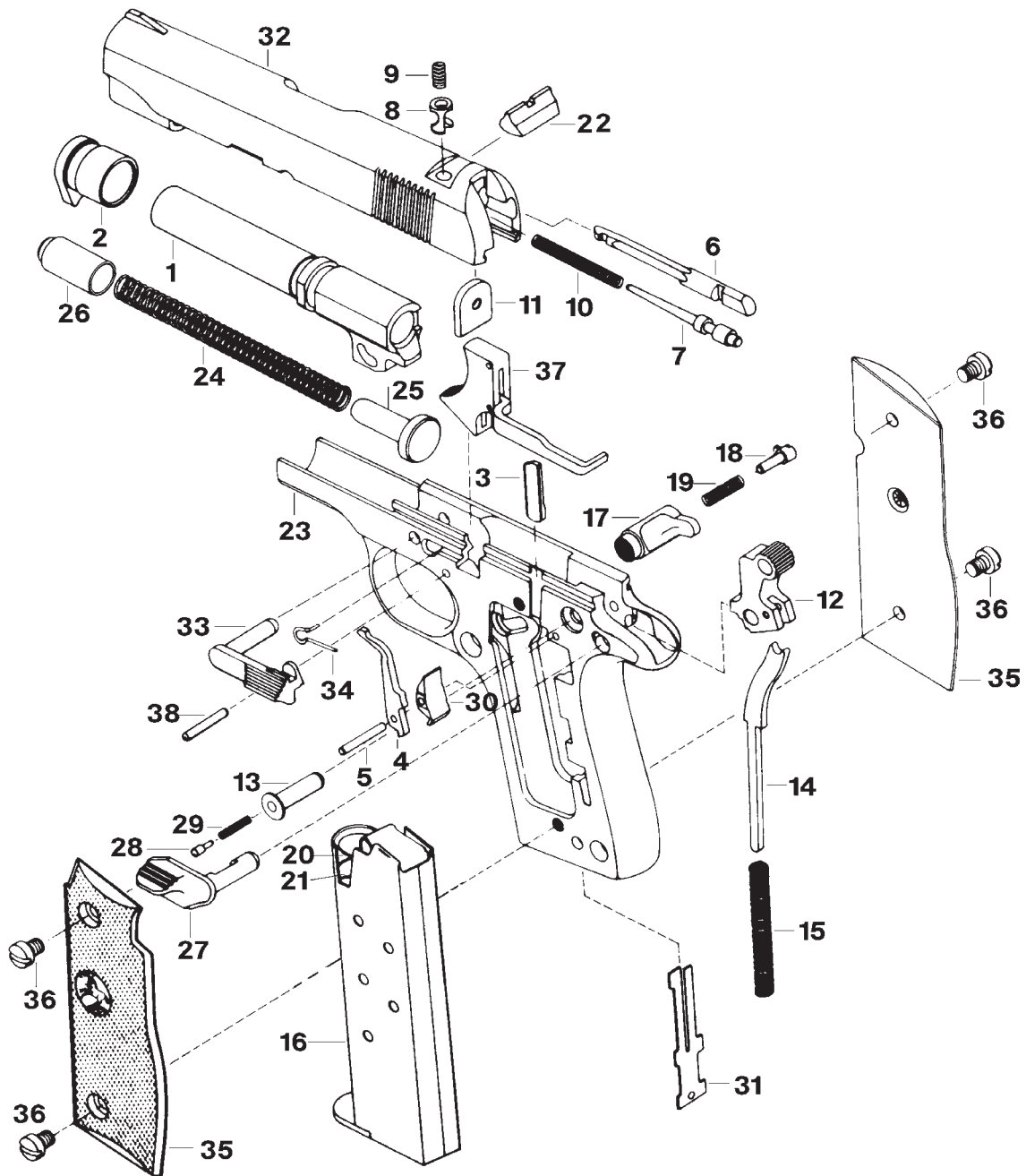
- | | | | | | |
|----|--------------------------|----|--------------------|----|------------------------|
| 1 | Backstrap | 14 | Ejector Rod | 27 | Hand and Post Assembly |
| 2 | Backstrap Screws, Bottom | 15 | Ejector Rod Tube | 28 | Hand Spring |
| 3 | Backstrap Screws, Top | 16 | Ejector Spring | 29 | Mainspring |
| 4 | Backstrap Screw, Front | 17 | Ejector Tube Screw | 30 | Recoil Cup |
| 5 | Barrel | 18 | Ejector Tube Plug | 31 | Recoil Cup Pin |
| 6 | Base Pin | 19 | Firing Pin | 32 | Stock, Left |
| 7 | Base Pin Screw | 20 | Firing Pin Spring | 33 | Stock, Right |
| 8 | Bolt | 21 | Frame | 34 | Stock Pin |
| 9 | Bolt Spring Screw | 22 | Gate | 35 | Stock Screw |
| 10 | Bolt and Trigger Screw | 23 | Gate Detent | 36 | Stock Screw Nut |
| 11 | Bolt and Trigger Spring | 24 | Gate Spring | 37 | Trigger |
| 12 | Cylinder | 25 | Hammer | 38 | Washer |
| 13 | Cylinder Bushing | 26 | Hammer Screw | | |

Gold Cup New Model Auto



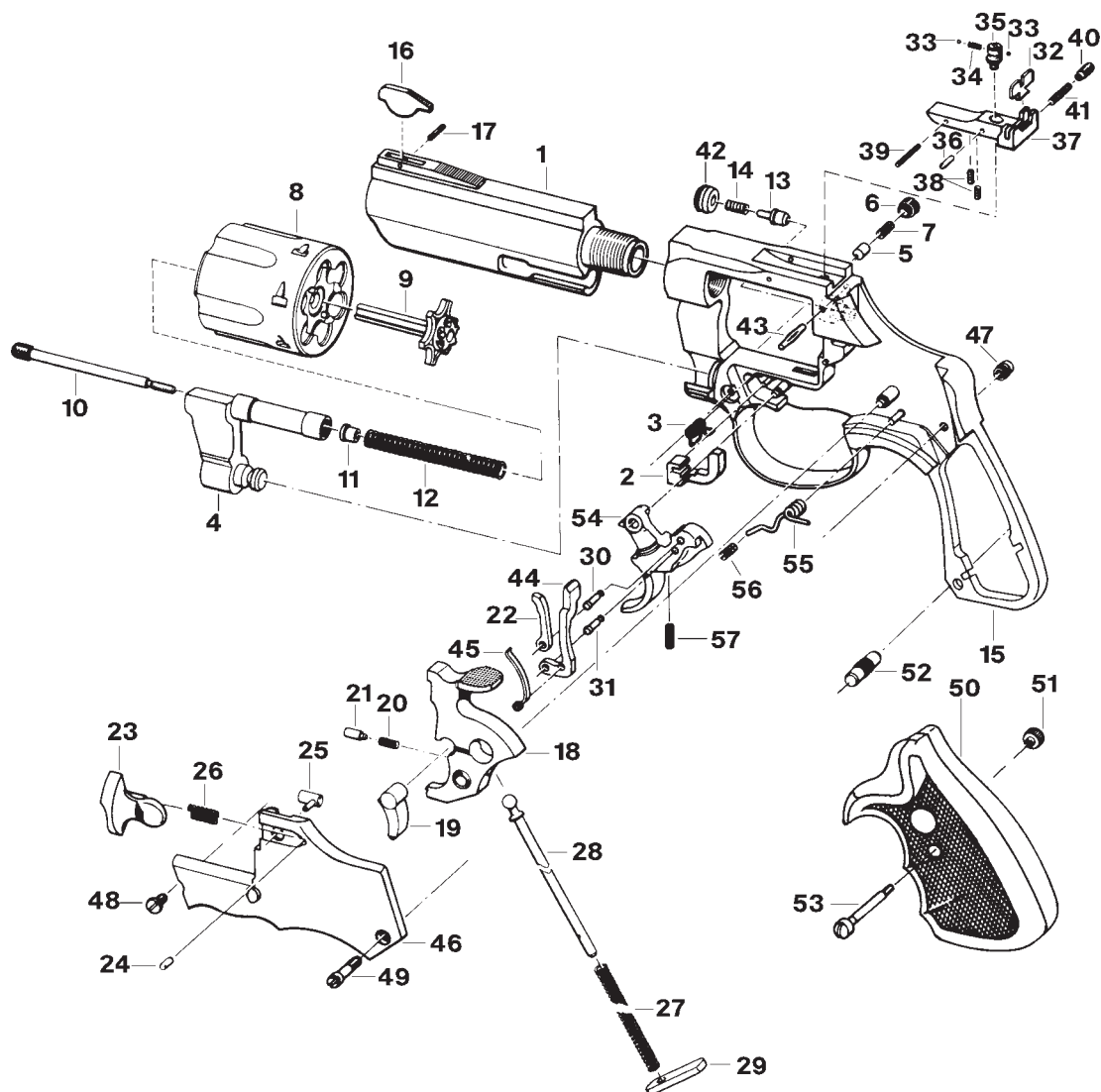
1	Barrel	20	Magazine Follower Assembly	38	Rear Sight Windage Screw
2	Barrel Bushing	21	Magazine Spring Assembly	39	Rear Sight Windage Spring
3	Barrel Return Spring	22	Mainspring	40	Receiver
4	Disconnecter	23	Mainspring Cap	41	Recoil Spring
5	Ejector	24	Mainspring Cap Pin	42	Recoil Spring Guide
6	Ejector Pin	25	Mainspring Housing	43	Recoil Spring Plug
7	Extractor	26	Mainspring Housing Pin	44	Safety Lock
8	Firing Pin	27	Mainspring Housing Pin Retainer	45	Safety Lock Plunger
9	Firing Pin Spring	28	Plunger Spring	46	Sear
10	Firing Pin Stop	29	Plunger Tube	47	Sear Pin
11	Grip Safety	30	Rear Sight Blade	48	Sear Spring
12	Hammer	31	Rear Sight Detent Balls	49	Slide Assembly
13	Hammer Pin	32	Rear Sight Elevation Screw	50	Slide Stop
14	Hammer Strut	33	Rear Sight Detent Spring	51	Slide Stop Plunger
15	Hammer Strut Pin	34	Rear Sight Elevation Springs	52	Stock Assembly
16	Magazine Assembly	35	Rear Sight Leaf	53	Stock Screws
17	Magazine Catch	36	Rear Sight Elevation Screw Pin	54	Stock Screw Bushing
18	Magazine Catch Lock	37	Rear Sight Leaf Pin	55	Trigger Assembly
19	Magazine Catch Spring			56	Trigger Stop

Government Model 380 and 380 Mustang Auto



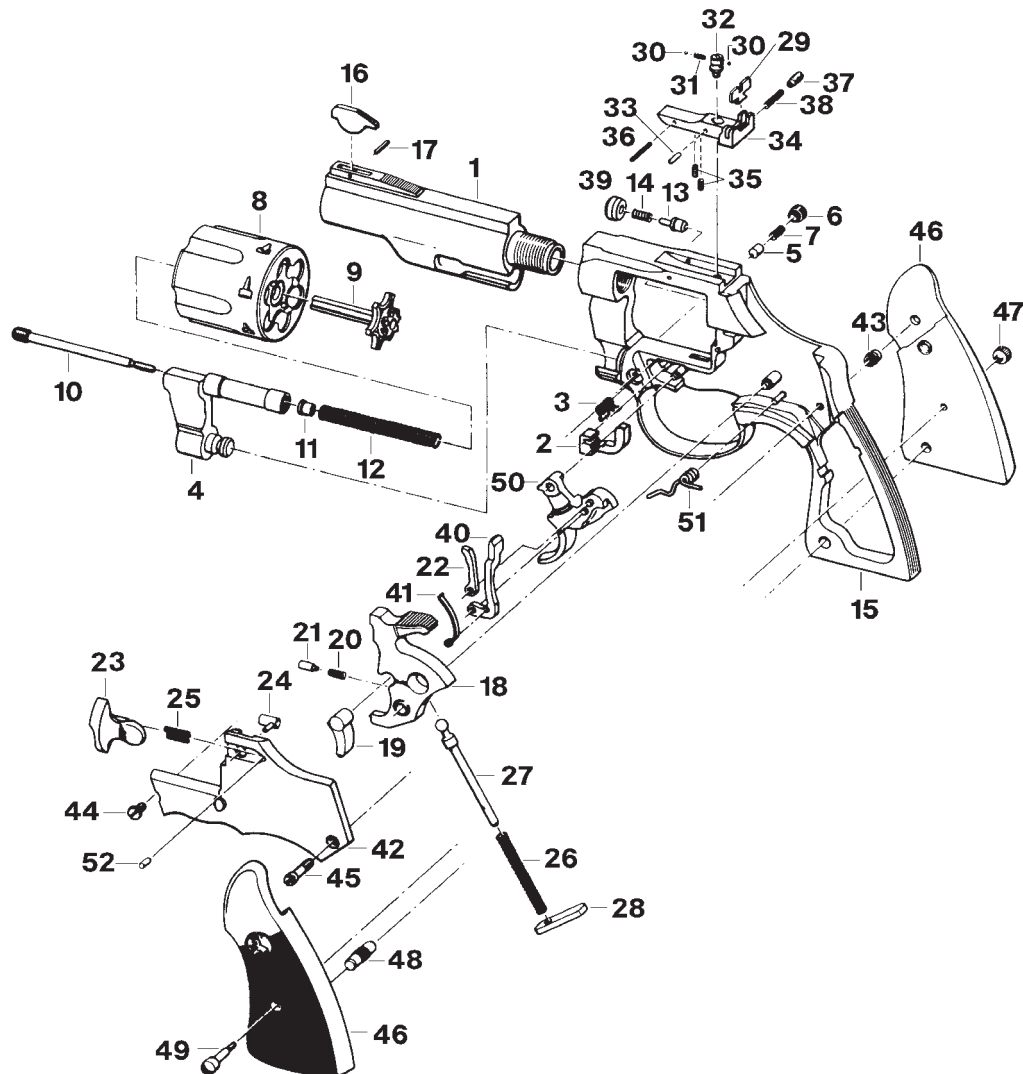
1	Barrel	15	Hammer Spring	29	Safety Plunger Spring
2	Barrel Bushing	16	Magazine Assembly	30	Sear
3	Disconnecter	17	Magazine Catch	31	Sear Spring
4	Ejector	18	Magazine Catch Lock	32	Slide
5	Ejector and Sear Pin	19	Magazine Catch Spring	33	Slide Stop
6	Extractor	20	Magazine Follower	34	Slide Stop Spring
7	Firing Pin	21	Magazine Spring	35	Grips
8	Firing Pin Lock	22	Rear Sight	36	Stock Screws
9	Firing Pin Lock Spring	23	Receiver	37	Trigger Assembly
10	Firing Pin Spring	24	Recoil Spring	38	Trigger Pin
11	Firing Pin Stop	25	Recoil Spring Guide	Parts Not Shown	
12	Hammer Assembly	26	Recoil Spring Plug	Hammer Strut Pin	
13	Hammer Pin	27	Safety	Recoil Spring Guide Washer	
14	Hammer Strut	28	Safety Plunger		

King Cobra Revolver



1	Barrel	22	Hand	43	Recoil Plate Pin
2	Bolt	23	Latch	44	Safety Connector
3	Bolt Spring	24	Latch Insert	45	Safety Connector and Hand Spring
4	Crane Assembly	25	Latch Pin Assembly	46	Sideplate
5	Crane Lock Detent	26	Latch Spring	47	Sideplate Nut
6	Crane Lock Screw	27	Mainspring	48	Sideplate Screw
7	Crane Lock Spring	28	Mainspring Guide	49	Sideplate and Stock Screw
8	Cylinder	29	Mainspring Seat	50	Stock Assembly
9	Ejector Ratchet and Stem	30	Hand Pivot Pin	51	Stock Nut
10	Ejector Rod	31	Safety-Lever Pivot Pin	52	Stock Pin
11	Ejector Rod Bushing	32	Rear Sight Blade	53	Stock Screw
12	Ejector Spring	33	Rear Sight Detent Balls	54	Trigger Assembly
13	Firing Pin	34	Rear Sight Detent Spring	55	Trigger Return Spring
14	Firing Pin Spring	35	Rear Sight Elevation Screw	56	Return Spring Guide
15	Frame Detent Assembly	36	Rear Sight Elevation Screw Pin	57	Trigger Screw
16	Front Sight Blade	37	Rear Sight Leaf	Parts Not Shown	
17	Front Sight Blade Pin	38	Rear Sight Leaf Elevation Springs	Bolt Pivot Pin	
18	Hammer	39	Rear Sight Leaf Pin	Hammer Pivot Pin	
19	Hammer Strut	40	Rear Sight Windage Screw	Pivot Pin Spring	
20	Hammer Strut Spring	41	Rear Sight Windage Spring	Trigger Pivot Pin	
21	Hammer Strut Spring Guide	42	Recoil Plate		

Lawman Mk. III, Metro Police Mk. III, Official Police Mk. III, Trooper Mk. III and Peacekeeper Revolver

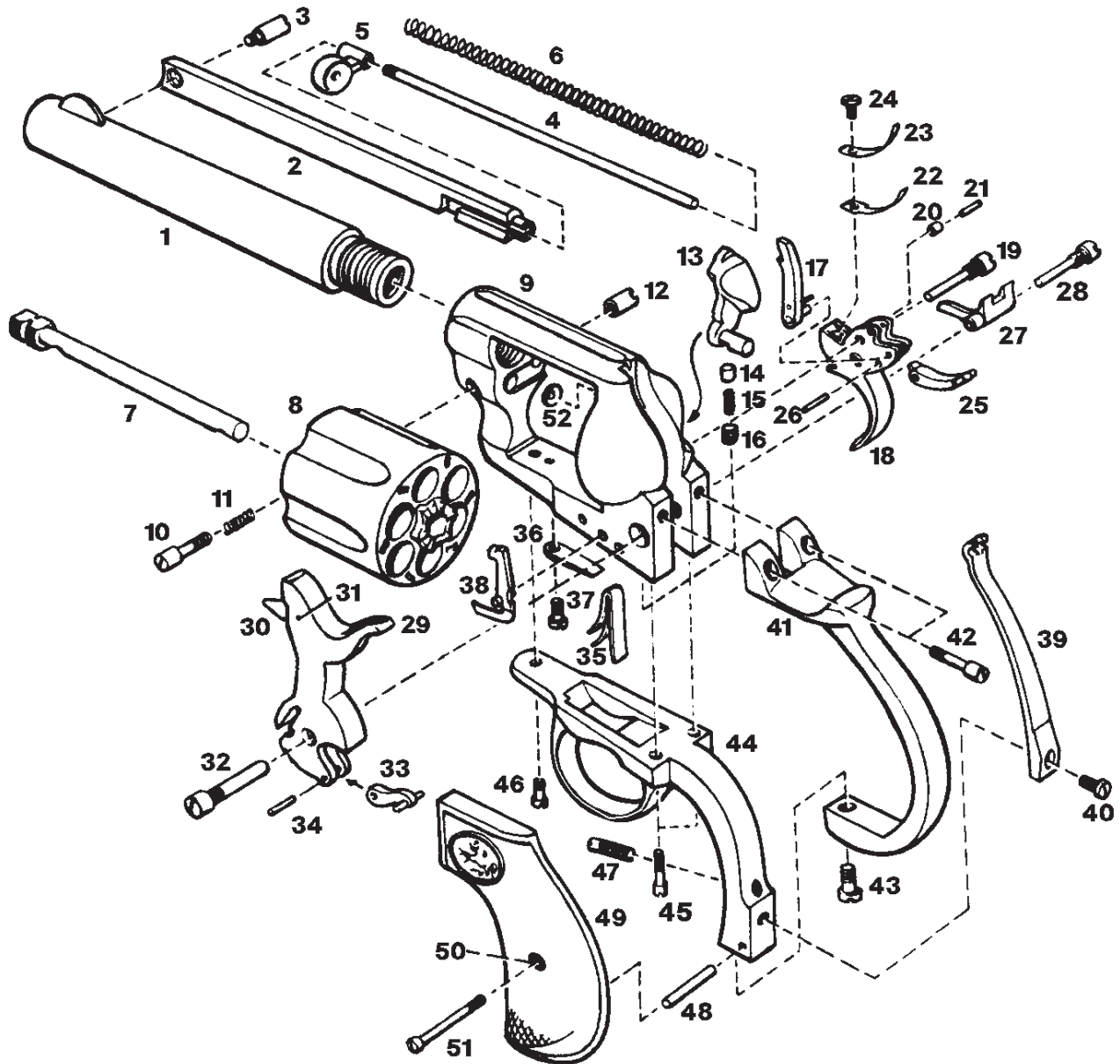


1	Barrel	22	Hand	43	Sideplate Nut
2	Bolt	23	Latch	44	Sideplate Screw
3	Bolt Spring	24	Latch Pin Assembly	45	Sideplate and Stock Screw
4	Crane Assembly	25	Latch Spring	46	Grips
5	Crane Lock Detent	26	Mainspring	47	Stock Nut
6	Crane Lock Screw	27	Mainspring Guide	48	Stock Pin
7	Crane Lock Spring	28	Mainspring Seat	49	Stock Screw
8	Cylinder	29	Rear Sight Blade	50	Trigger Assembly
9	Ejector Ratchet and Stem	30	Rear Sight Detent Balls	51	Trigger Return Spring
10	Ejector Rod	31	Rear Sight Detent Spring	52	Latch Insert
11	Ejector Rod Bushing	32	Rear Sight Elevation Screw		
12	Ejector Spring	33	Rear Sight Elevation Screw Pin		
13	Firing Pin	34	Rear Sight Leaf		
14	Firing Pin Spring	35	Rear Sight Leaf Elevation Springs		
15	Frame	36	Rear Sight Leaf Pin		
16	Front Sight Blade	37	Rear Sight Windage Screw		
17	Front Sight Blade Pin	38	Rear Sight Windage Spring		
18	Hammer	39	Recoil Plate		
19	Hammer Strut	40	Safety Connector		
20	Hammer Strut Spring	41	Safety Connector and Hand Spring		
21	Hammer Strut Spring Guide	42	Sideplate		

Parts Not Shown

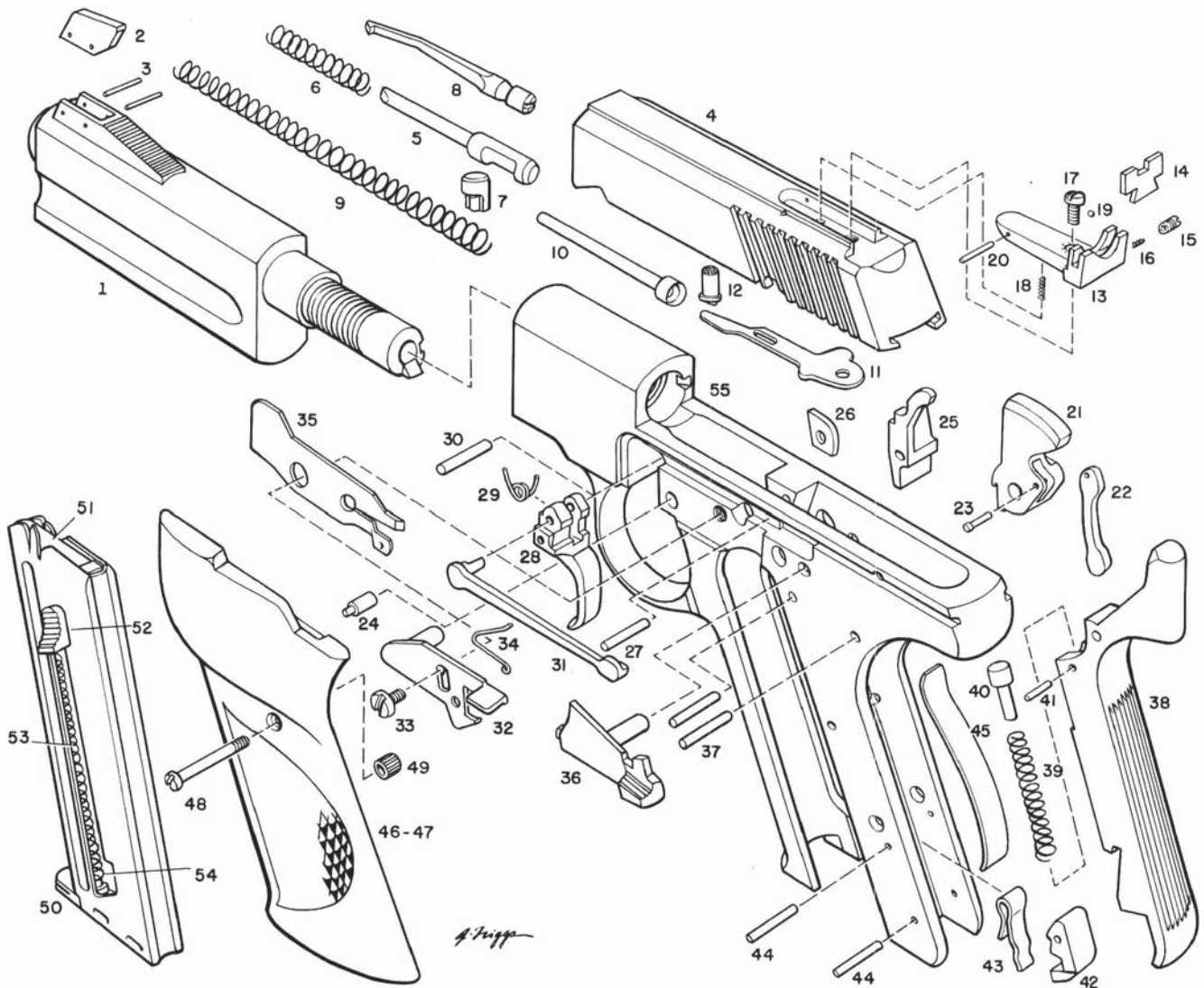
Bolt Pivot Pin
Hammer Pivot Pin
Pivot Pin
Pivot Pin Spring
Recoil Plate Pin
Trigger Pivot Pin
Trigger Screw

Lightning Revolver



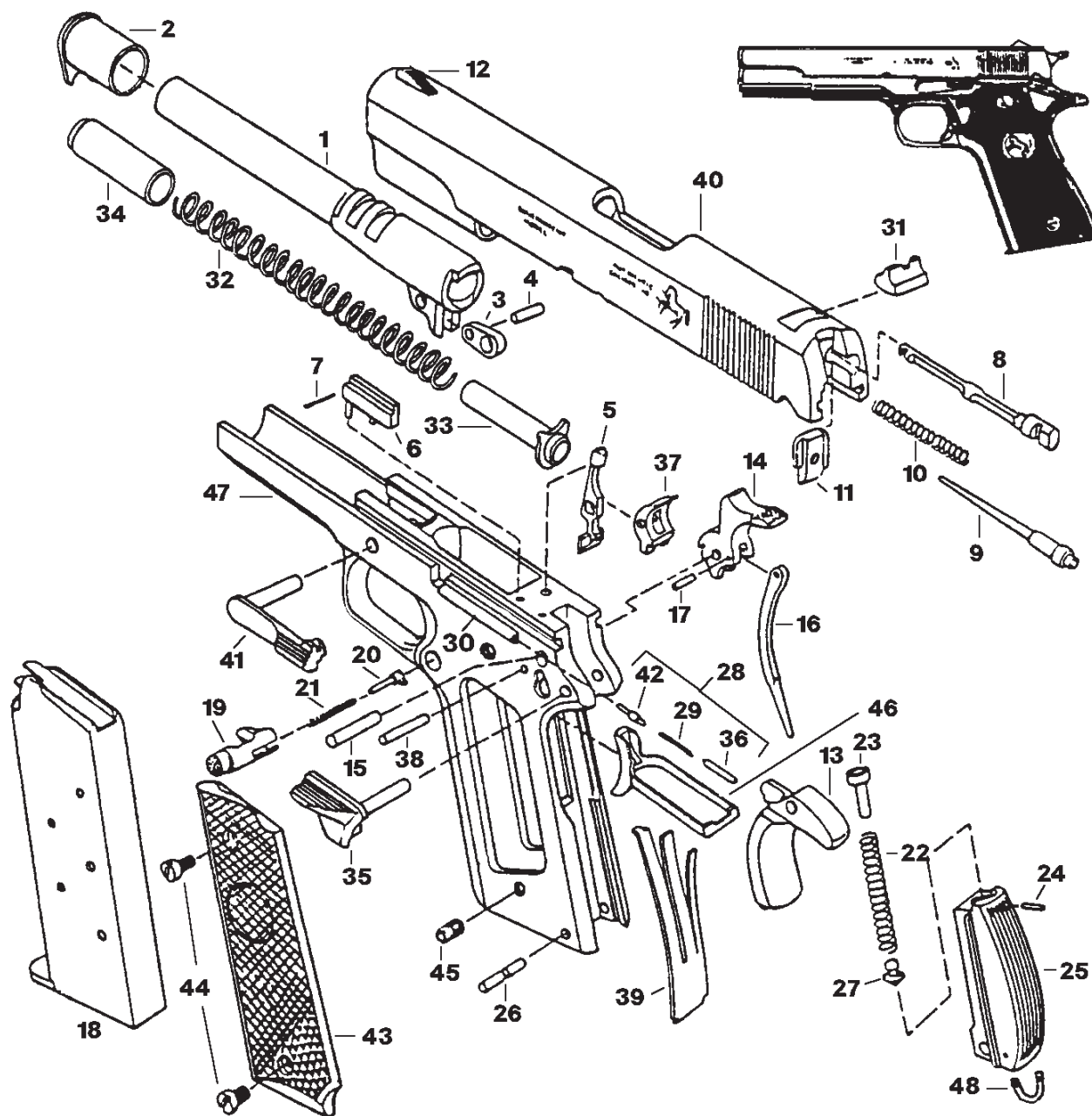
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|----|--------------------------------|----|---------------------------------------|----|---------------------------|
| 1 | Barrel | 19 | Trigger Screw | 37 | Trigger Spring Screw |
| 2 | Ejector Housing | 20 | Trigger Roll | 38 | Cylinder Stop |
| 3 | Ejector Housing Screw | 21 | Trigger Roll Pin | 39 | Mainspring |
| 4 | Ejector Rod | 22 | Trigger Strut Spring | 40 | Mainspring Screw |
| 5 | Ejector Rod Head | 23 | Hand Spring | 41 | Backstrap |
| 6 | Ejector Spring | 24 | Hand and Strut Spring Screw | 42 | Backstrap Screws |
| 7 | Cylinder Pin | 25 | Trigger Strut | 43 | Butt Screw |
| 8 | Cylinder | 26 | Trigger Strut Pin | 44 | Trigger Guard |
| 9 | Frame | 27 | Sear | 45 | Rear Trigger Guard Screws |
| 10 | Cylinder Pin Lock Screw | 28 | Sear Screw | 46 | Front Trigger Guard Screw |
| 11 | Cylinder Pin Lock Screw Spring | 29 | Hammer | 47 | Mainspring Tension Screw |
| 12 | Cylinder Pin Lock Nut | 30 | Firing Pin | 48 | Grip Pin |
| 13 | Loading Gate | 31 | Firing Pin Rivet | 49 | Grip, Rubber |
| 14 | Loading Gate Catch | 32 | Hammer Screw | 50 | Escutcheon |
| 15 | Loading Gate Catch Spring | 33 | Stirrup | 51 | Grip Screw |
| 16 | Loading Gate Catch Screw | 34 | Stirrup Pin | 52 | Recoil Plate |
| 17 | Hand | 35 | Hand and Cylinder Stop Tension Spring | | |
| 18 | Trigger | 36 | Trigger Spring | | |

Match Target Pistol, aka Cadet, aka Colt .22



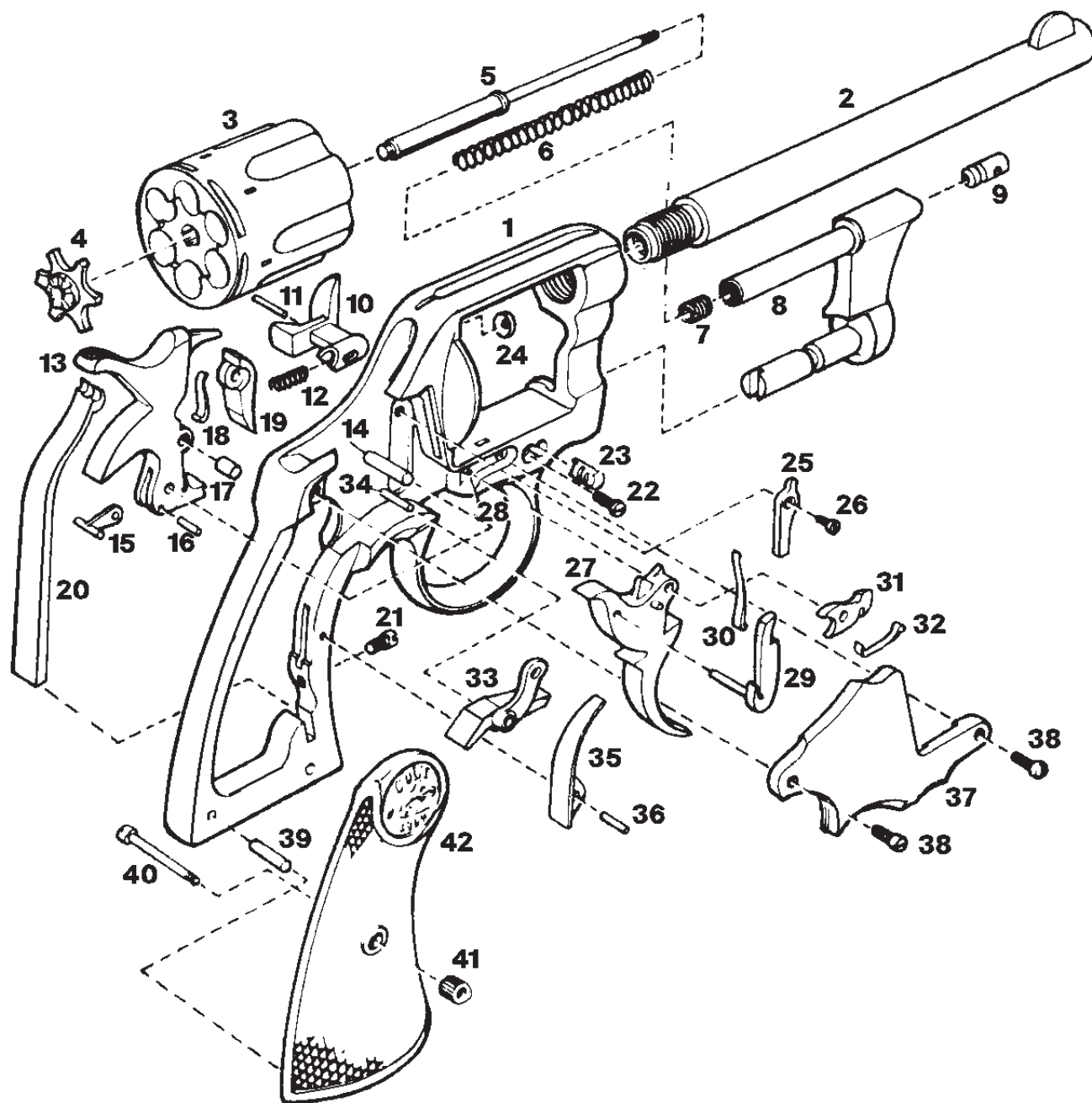
1	Barrel	16	Windage Spring	31	Trigger Bar	45	Sear Spring
2	Front Sight	17	Elevation Screw	32	Slide Stop	46	Stock, Left
3	Front Sight Blade Pins	18	Elevation Spring	33	Side Plate Screw	47	Stock, Right
4	Slide	19	Detent Ball	34	Slide Stop Pin	48	Stock Screw
5	Firing Pin	20	Sight Leaf Pin	35	Side Plate	49	Stock Screw Nut
6	Firing Pin Spring	21	Hammer	36	Safety Lock	50	Magazine Assembly
7	Firing Pin Stop	22	Hammer Strut	37	Sear and Upper Housing Lock Pin (2)	51	Magazine Follower
8	Extractor	23	Hammer Strut Spring	38	Mainspring Housing	52	Magazine Follower Stud
9	Recoil Spring	24	Slide Stop Pin	39	Mainspring	53	Magazine Spring
10	Recoil Spring Guide	25	Sear	40	Mainspring Cap	54	Magazine Spring Guide
11	Assembly Lock	26	Ejector	41	Mainspring Cap Pin	55	Receiver (Mainframe)
12	Assembly Lock Plunger	27	Ejector Pin	42	Magazine Catch		
13	Rear Sight Leaf	28	Trigger	43	Magazine Catch Spring		
14	Rear Sight Blade	29	Trigger Spring	44	Magazine Catch and Bottom Housing Lock Pins (2)		
15	Windage Screw	30	Trigger Pin				

Model 1911-1911A1 Auto



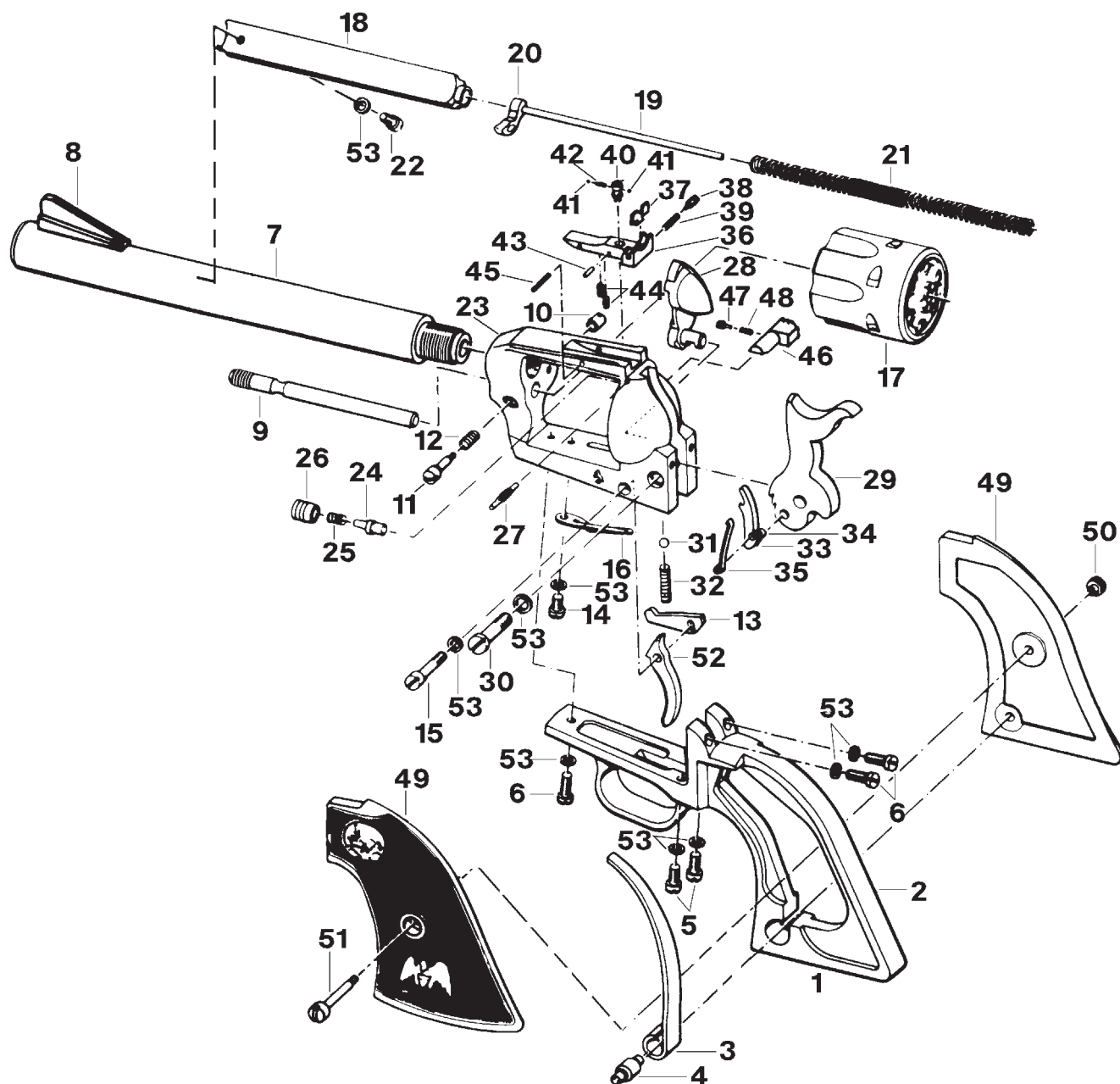
1	Barrel	17	Hammer Strut Pin	33	Recoil Spring Guide
2	Barrel Bushing	18	Magazine Assembly	34	Recoil Spring Plug
3	Barrel Link	19	Magazine Catch	35	Safety Lock
4	Barrel Link Pin	20	Magazine Catch Lock	36	Safety Lock Plunger
5	Disconnecter	21	Magazine Catch Spring	37	Sear
6	Ejector	22	Mainspring	38	Sear/Disconnecter Pin
7	Ejector Pin	23	Mainspring Cap	39	Sear Spring
8	Extractor	24	Mainspring Cap Pin	40	Slide
9	Firing Pin	25	Mainspring Housing	41	Slide Stop
10	Firing Pin Spring	26	Mainspring Housing Pin	42	Slide Stop Plunger
11	Firing Pin Stop	27	Mainspring Housing Pin Retainer	43	Stock Assembly
12	Front Sight	28	Plunger Spring Assembly	44	Stock Screws
13	Grip Safety	29	Plunger Spring	45	Stock Screw Bushing
14	Hammer	30	Plunger Tube	46	Trigger
15	Hammer Pin	31	Rear Sight	47	Frame
16	Hammer Strut	32	Recoil Spring	48	Lanyard Loop

New Army and New Navy Revolver



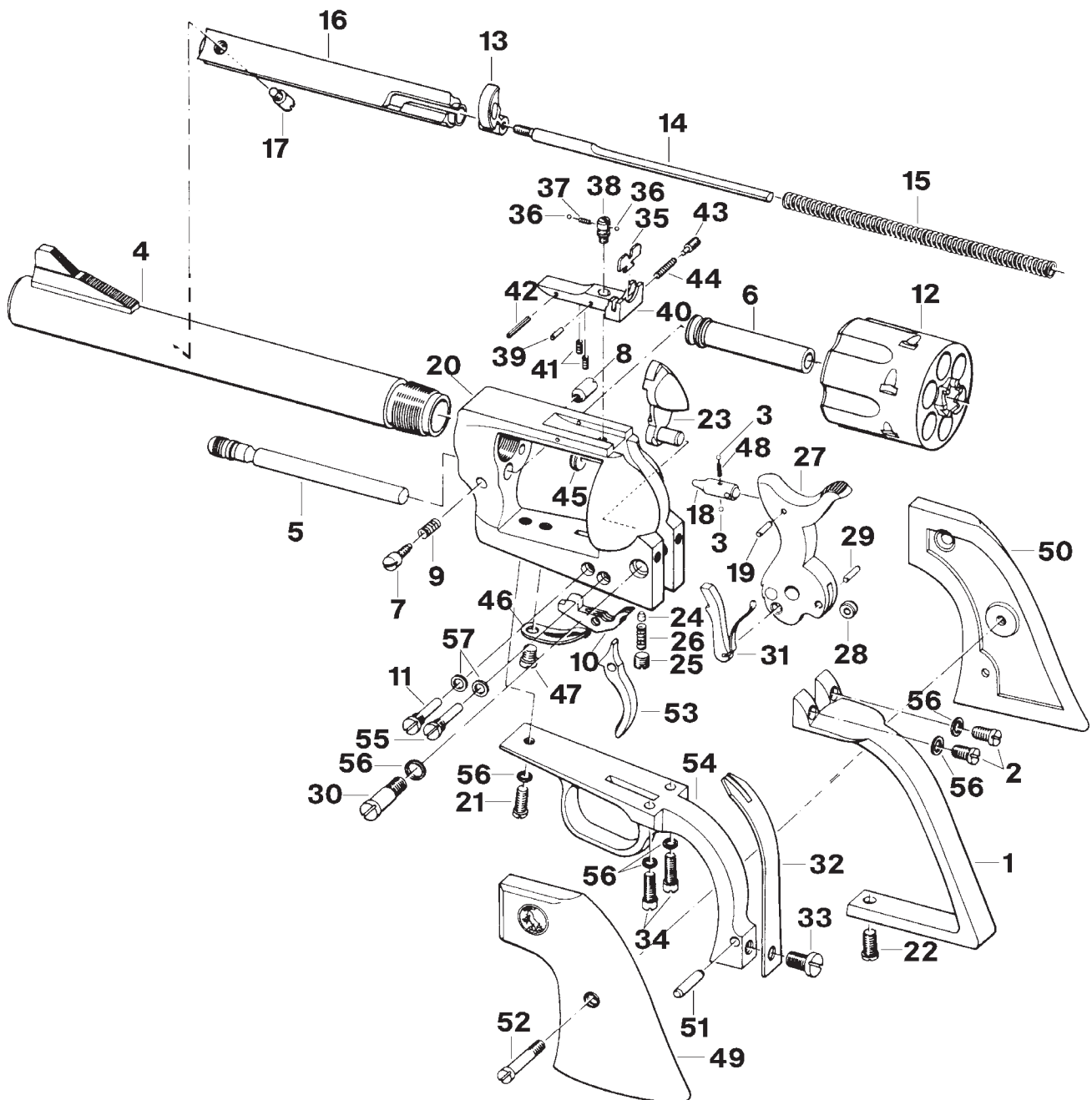
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|----|------------------------------|----|----------------------------|----|--------------------------|
| 1 | Frame | 15 | Hammer Stirrup | 29 | Cylinder Hand |
| 2 | Barrel | 16 | Hammer Stirrup Pin | 30 | Cylinder Hand Spring |
| 3 | Cylinder | 17 | Hammer Strut Spring Roller | 31 | Cylinder Stop |
| 4 | Ejector Ratchet | 18 | Hammer Strut Spring | 32 | Cylinder Stop Spring |
| 5 | Ejector Rod | 19 | Hammer Strut | 33 | Rebound Lever |
| 6 | Ejector Rod Spring | 20 | Mainspring | 34 | Rebound Lever Pin |
| 7 | Crane Bushing | 21 | Mainspring Tension Screw | 35 | Rebound Lever Spring |
| 8 | Crane | 22 | Crane Lock Screw | 36 | Rebound Lever Spring Pin |
| 9 | Ejector Rod Head | 23 | Crane Lock | 37 | Sideplate |
| 10 | Cylinder Latch | 24 | Firing Pin Bushing | 38 | Sideplate Screws |
| 11 | Cylinder Latch Retaining Pin | 25 | Locking Lever | 39 | Grip Locator Pin |
| 12 | Cylinder Latch Spring | 26 | Locking Lever Screw | 40 | Grip Screw |
| 13 | Hammer | 27 | Trigger | 41 | Grip Screw Bushing |
| 14 | Hammer Pin | 28 | Trigger Axis Pin | 42 | Grip |

New Frontier 22 Revolver



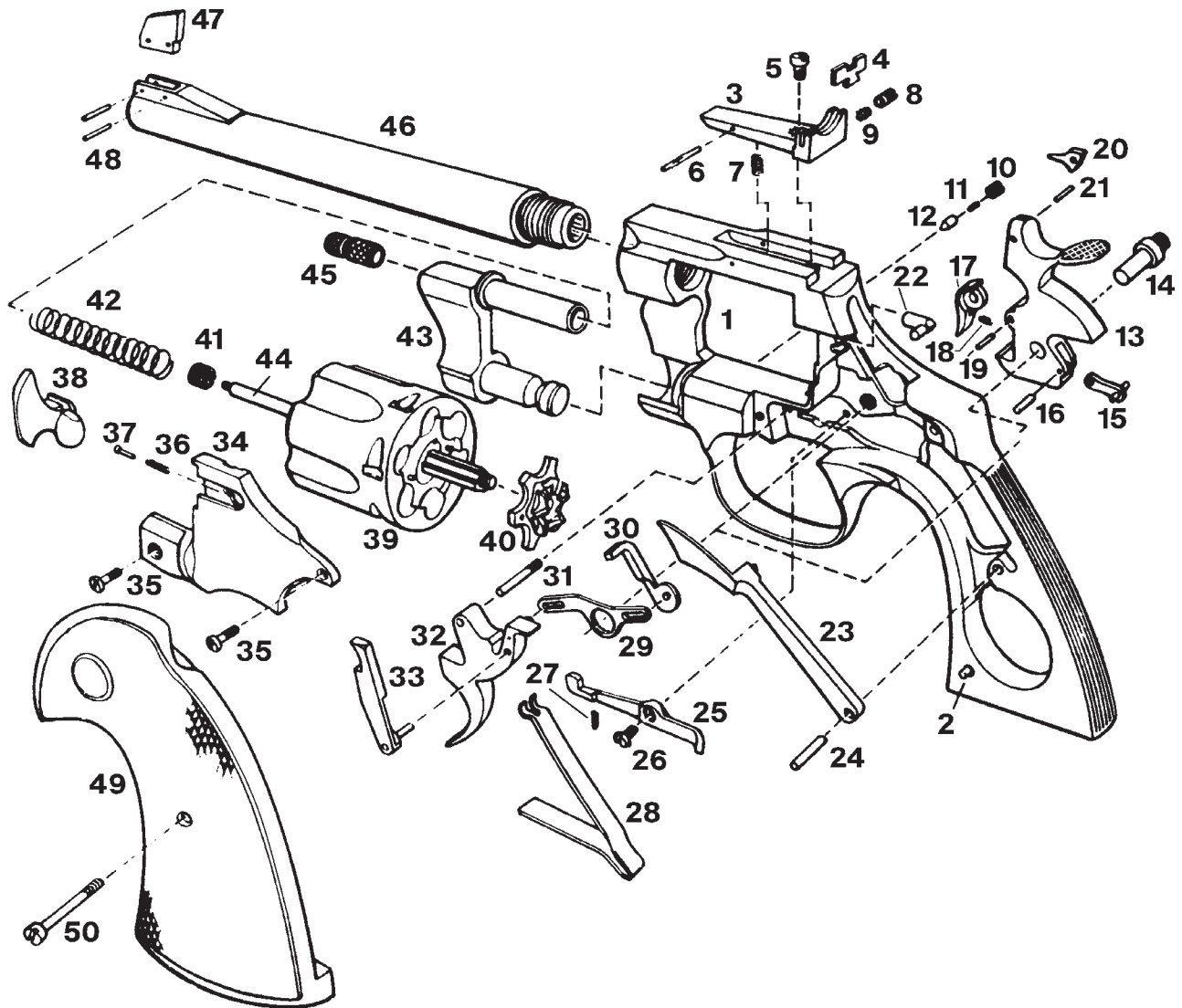
1	Backstrap Assembly	15	Bolt and Trigger Screw	30	Hammer Screw	45	Rear Sight Retention Pin
2	Backstrap	16	Bolt and Trigger Spring	31	Gate Detent	46	Safety Bolt
3	Mainspring	17	Cylinder	32	Gate Detent Spring	47	Safety Detent
4	Stock Pin	18	Ejector Tube	33	Hand	48	Safety Detent Spring
5	Grip Frame Screws, Bottom	19	Ejector Rod	34	Hand Post	49	Stock Assembly
6	Grip Frame Screws, Front and Top	20	Ejector Rod Head	35	Hand Spring	50	Stock Nut
7	Barrel	21	Ejector Spring	36	Rear Sight Leaf	51	Stock Screw
8	Front Sight	22	Ejector Tube Screw	37	Rear Sight Blade	52	Trigger
9	Base Pin	23	Frame	38	Windage Screw	53	Washers
10	Base Pin Lock Nut	24	Firing Pin	39	Windage Detent Spring	Parts Not Shown	
11	Base Pin Lock Screw	25	Firing Pin Spring	40	Elevation Screw		Base Pin Screw
12	Base Pin Lock Spring	26	Recoil Plate	41	Elevation Detent Balls		Cylinder Bushing
13	Bolt	27	Recoil Plate Pin	42	Elevation Detent Spring		Ejector Tube Plug
14	Bolt Spring Screw	28	Gate	43	Elevation Screw Pin		Ejector Tube
		29	Hammer	44	Elevation Springs		

New Frontier SAA Revolver



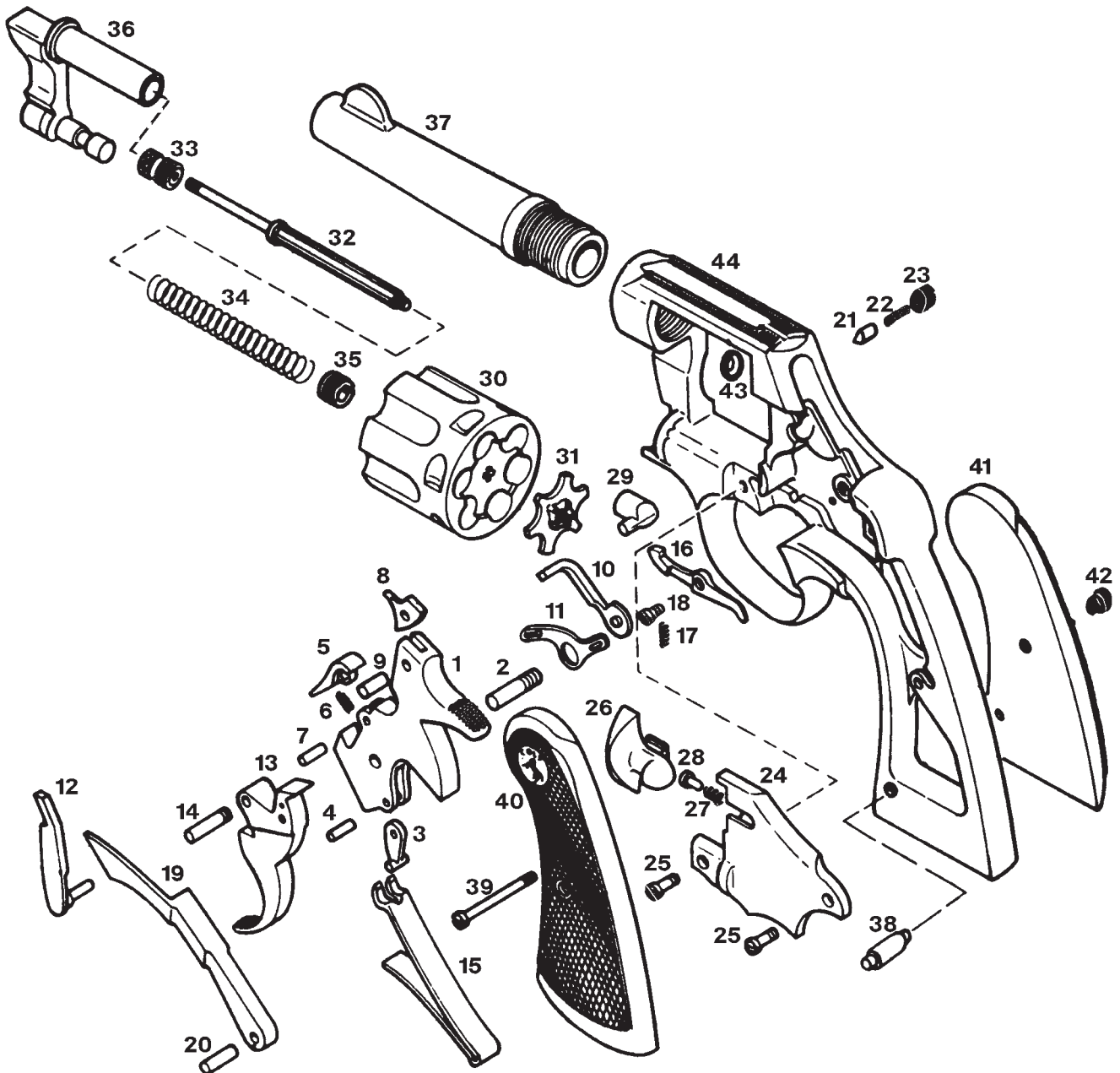
1 Backstrap	16 Ejector Tube	31 Hand	44 Rear Sight Windage Spring
2 Backstrap Screws	17 Ejector Tube Screw	32 Mainspring	45 Recoil Plate
3 Balls	18 Firing Pin	33 Mainspring Screw	46 Sear and Bolt Spring
4 Barrel	19 Firing Pin Rivet	34 Rear Guard Screws	47 Sear and Bolt Spring Screw
5 Base Pin	20 Frame	35 Rear Sight Blade	48 Spring
6 Base Pin Bushing	21 Front Guard Screw	36 Rear Sight Detent Balls	49 Left Grip
7 Base Pin Screw	22 Frontstrap Screw	37 Rear Sight Detent Spring	50 Right Grip
8 Base Pin Screw Nut	23 Gate	38 Rear Sight Elevation Screw	51 Stock Pin
9 Base Pin Spring	24 Gate Catch	39 Rear Sight Elevation Screw Pin	52 Stock Screw
10 Bolt	25 Gate Catch Screw	40 Rear Sight Leaf	53 Trigger
11 Bolt Screw	26 Gate Spring	41 Rear Sight Leaf Elevation Springs	54 Trigger Guard
12 Cylinder	27 Hammer Assembly	42 Rear Sight Leaf Pin	55 Trigger Screw
13 Ejector Head	28 Hammer Roll	43 Rear Sight Windage Screw	56 Washers
14 Ejector Rod	29 Hammer Roll Pin		
15 Ejector Spring	30 Hammer Screw		

Officer's Model Match Revolver



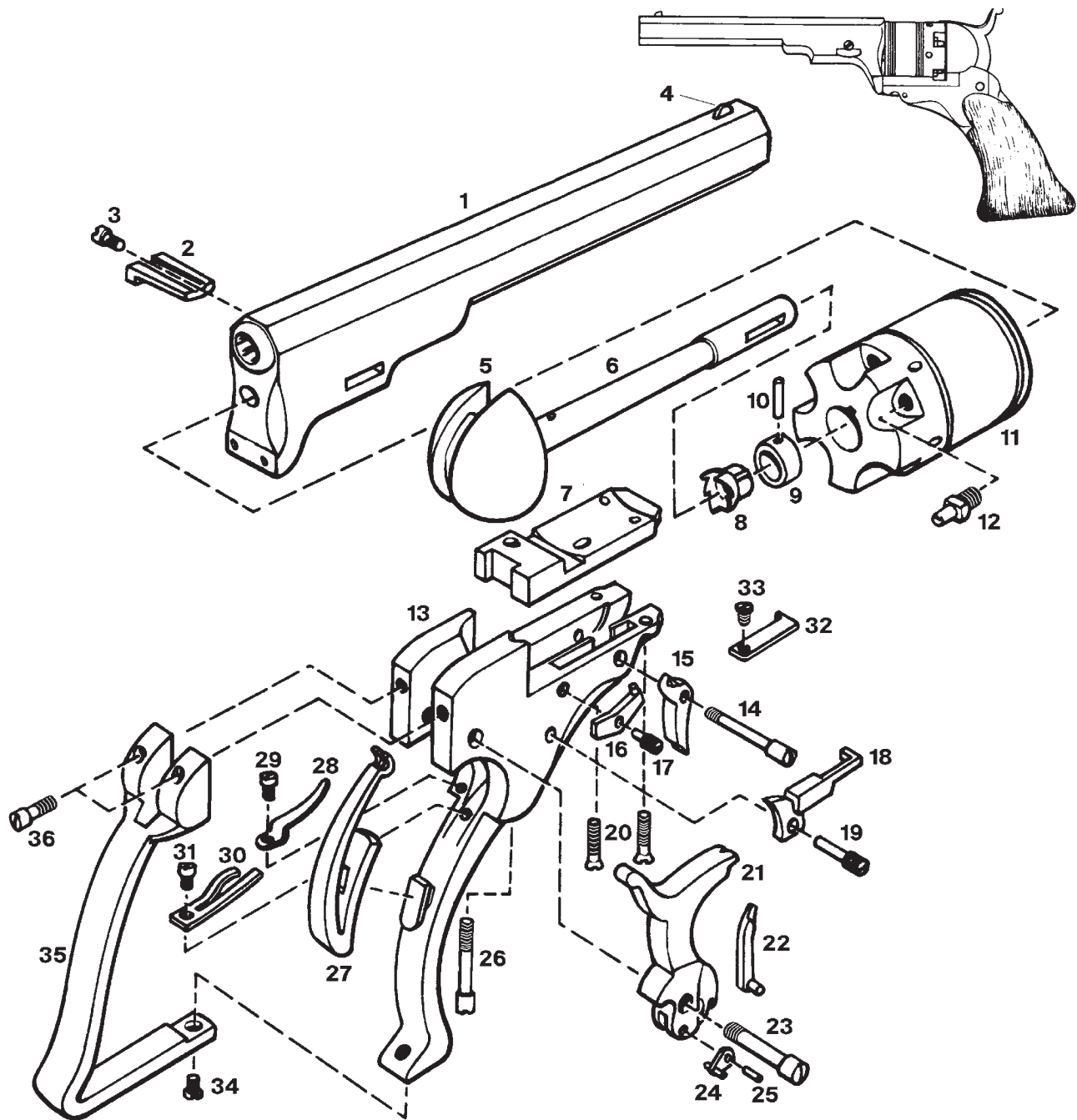
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|----|-----------------------------|----|-------------------|----|--------------------|
| 1 | Frame | 18 | Strut Spring | 35 | Sideplate Screws |
| 2 | Stock Pin | 19 | Strut Pin | 36 | Latch Spring |
| 3 | Rear Sight Leaf | 20 | Firing Pin | 37 | Latch Spring Guide |
| 4 | Rear Sight Blade | 21 | Firing Pin Rivet | 38 | Latch |
| 5 | Rear Sight Elevation Screw | 22 | Latch Pin | 39 | Cylinder |
| 6 | Rear Sight Elevation Pin | 23 | Rebound Lever | 40 | Ratchet |
| 7 | Rear Sight Elevation Spring | 24 | Rebound Lever Pin | 41 | Crane Bushing |
| 8 | Rear Sight Windage Screw | 25 | Bolt | 42 | Ejector Spring |
| 9 | Rear Sight Windage Spring | 26 | Bolt Screw | 43 | Crane |
| 10 | Crane Lock Screw | 27 | Bolt Spring | 44 | Ejector Rod |
| 11 | Crane Lock Spring | 28 | Mainspring | 45 | Ejector Rod Head |
| 12 | Crane Lock Detent | 29 | Safety-Lever | 46 | Barrel |
| 13 | Hammer | 30 | Safety | 47 | Front Sight Blade |
| 14 | Hammer Pin | 31 | Trigger Pin | 48 | Front Sight Pins |
| 15 | Hammer Stirrup | 32 | Trigger | 49 | Stock |
| 16 | Hammer Stirrup Pin | 33 | Hand | 50 | Stock Screw |
| 17 | Strut | 34 | Sideplate | | |

Official Police Revolver



- | | | |
|----------------------|-----------------------|------------------------|
| 1 Hammer | 17 Bolt Spring | 33 Ejector Rod Head |
| 2 Hammer Pin | 18 Bolt Screw | 34 Ejector Spring |
| 3 Hammer Stirrup | 19 Rebound Lever | 35 Crane Bushing |
| 4 Hammer Stirrup Pin | 20 Rebound Lever Pin | 36 Crane |
| 5 Strut | 21 Crane Lock Detent | 37 Barrel |
| 6 Strut Spring | 22 Crane Lock Spring | 38 Stock Pin |
| 7 Strut Pin | 23 Crane Lock Screw | 39 Stock Screw |
| 8 Firing Pin | 24 Sideplate | 40 Stock, Left |
| 9 Firing Pin Rivet | 25 Sideplate Screws | 41 Stock, Right |
| 10 Safety | 26 Latch | 42 Stock Screw Nut |
| 11 Safety-Lever | 27 Latch Spring | 43 Recoil Plate |
| 12 Hand | 28 Latch Spring Guide | 44 Frame |
| 13 Trigger | 29 Latch Pin | |
| 14 Trigger Pin | 30 Cylinder | Parts Not Shown |
| 15 Mainspring | 31 Ratchet | Cylinder Bushing |
| 16 Bolt | 32 Ejector Rod | Cylinder Bushing Pin |

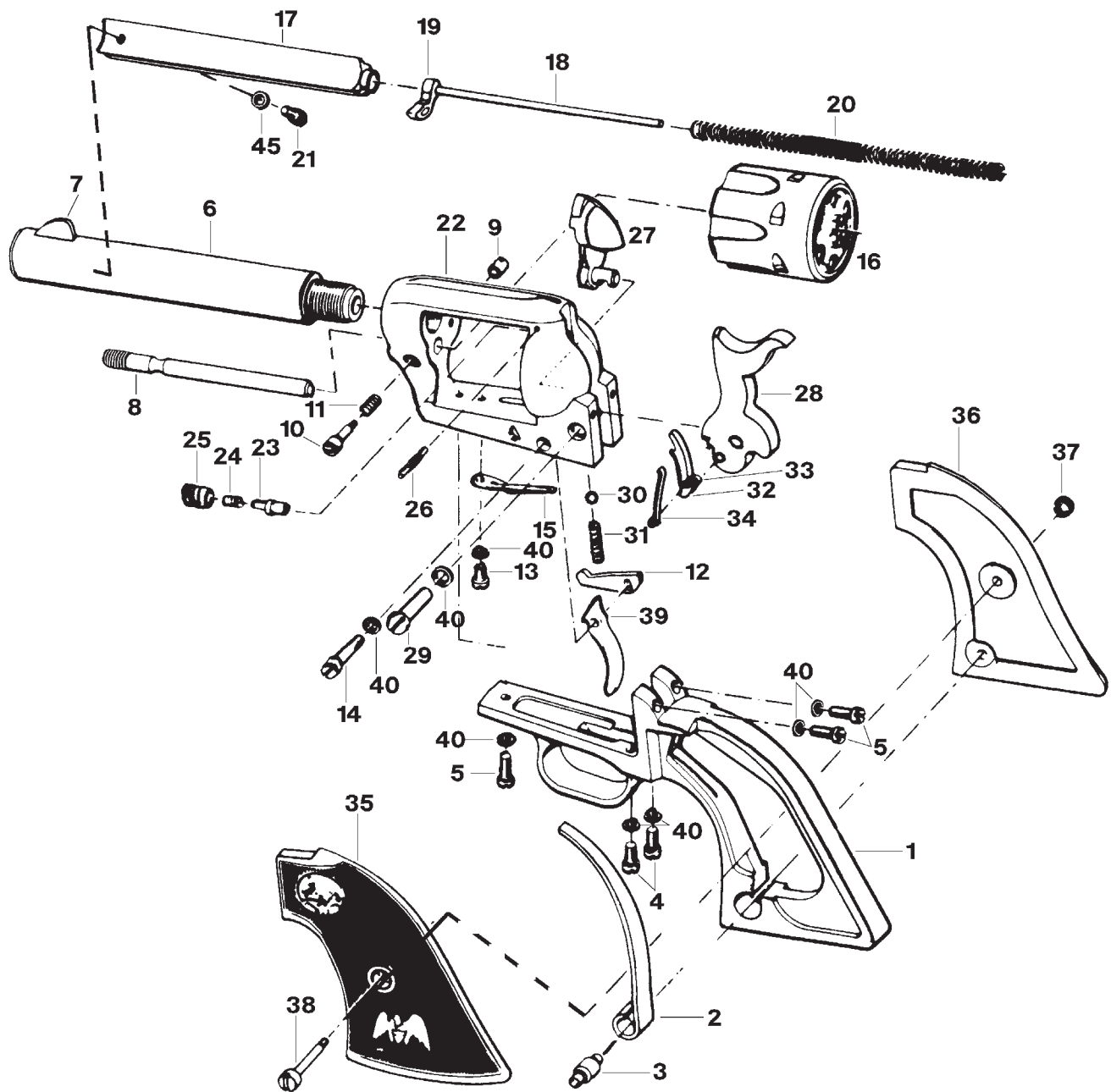
Paterson Revolver



1	Barrel	14	Trigger Screw	27	Mainspring
2	Wedge	15	Trigger	28	Hand Spring
3	Wedge Screw	16	Bolt	29	Hand Spring Screw
4	Front Sight	17	Bolt Screw	30	Trigger and Bolt Spring
5	Recoil Shield	18	Trigger Actuating Bar	31	Trigger and Bolt Spring Screw
6	Cylinder Arbor	19	Trigger Actuating Bar Screw	32	Upper Trigger Spring
7	Frame Plate	20	Frame Plate Screws	33	Upper Trigger Spring Screw
8	Ratchet	21	Hammer	34	Butt Screw
9	Retaining Collar	22	Hand	35	Backstrap
10	Retaining Collar Pin	23	Hammer Screw	36	Backstrap Screws
11	Cylinder	24	Stirrup		
12	Nipple	25	Stirrup Pin		
13	Frame	26	Recoil Shield Screw		

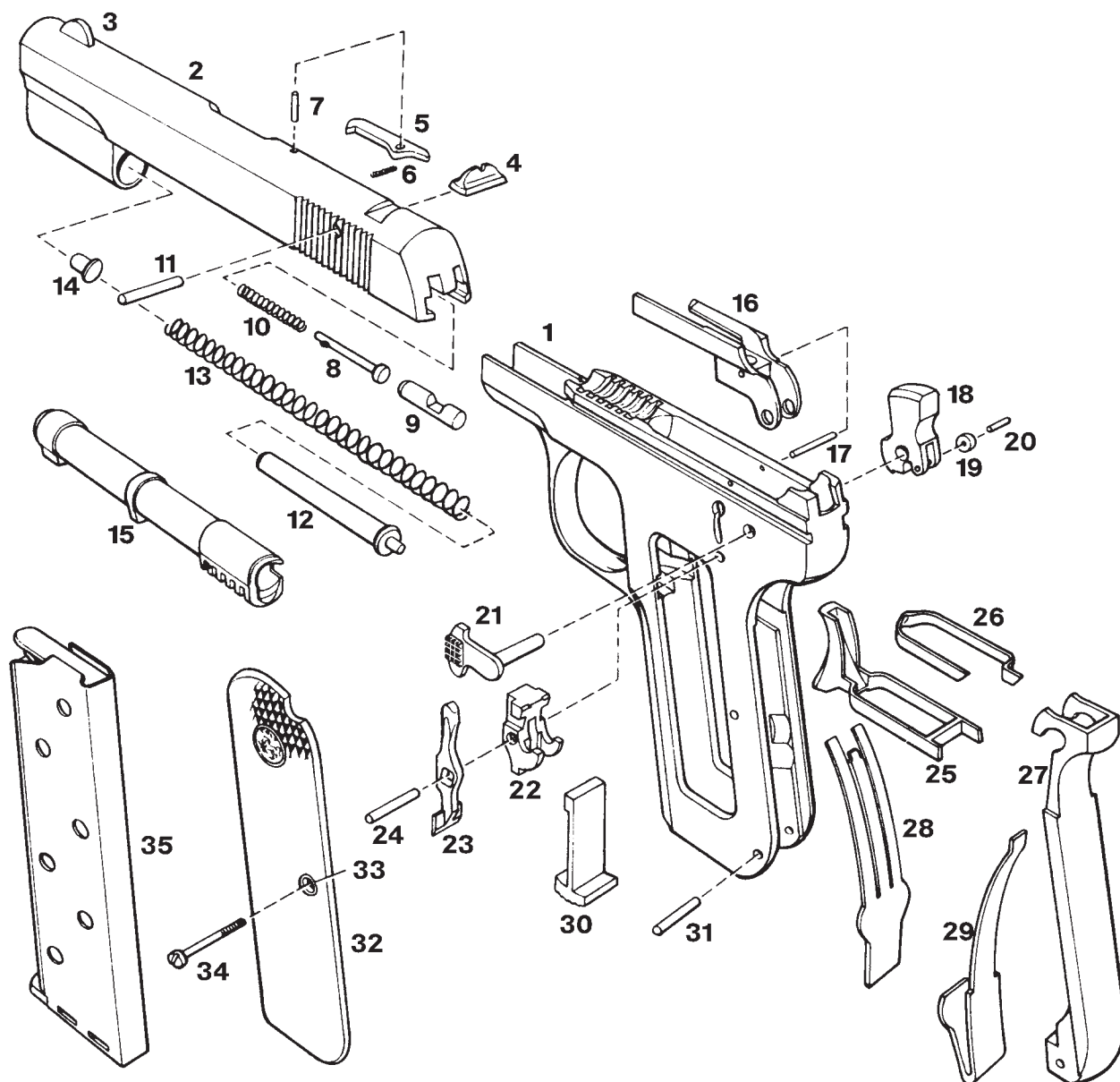
Parts Not Shown
Grip

Peacemaker, Peacemaker Buntline, New Frontier and New Frontier Buntline Revolver



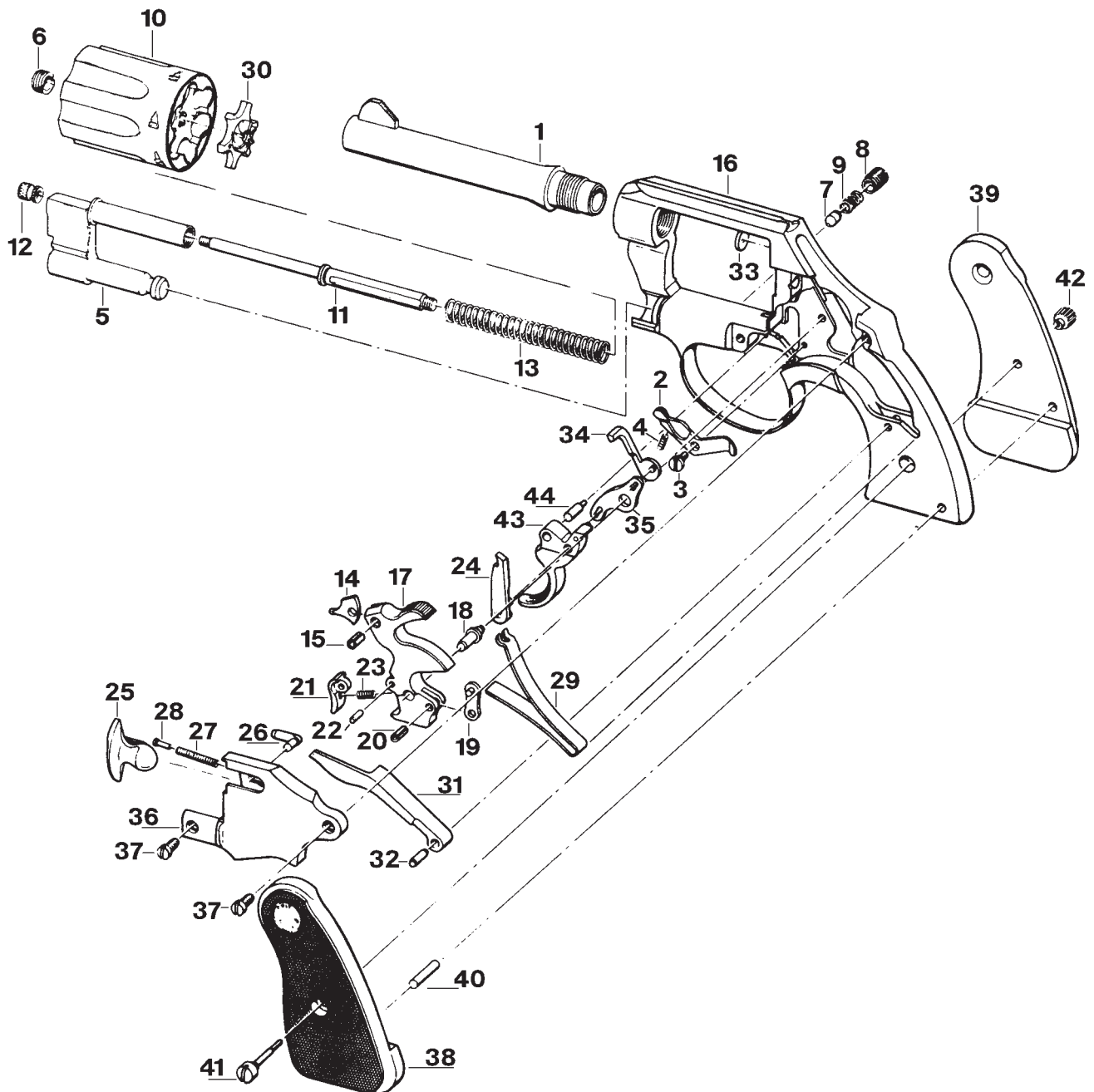
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|----|---------------------------------|----|-------------------------|----|--------------------|
| 1 | Backstrap | 15 | Bolt and Trigger Spring | 29 | Hammer Screw |
| 2 | Mainspring | 16 | Cylinder | 30 | Gate Detent |
| 3 | Stock Pin | 17 | Ejector Tube | 31 | Gate Detent Spring |
| 4 | Backstrap Screws, Bottom | 18 | Ejector Rod | 32 | Hand |
| 5 | Backstrap Screws, Front and Top | 19 | Ejector Rod Head | 33 | Hand Post |
| 6 | Barrel | 20 | Ejector Spring | 34 | Hand Spring |
| 7 | Front Sight | 21 | Ejector Tube Screw | 35 | Stock, Left |
| 8 | Base Pin | 22 | Frame | 36 | Stock, Right |
| 9 | Base Pin Lock Nut | 23 | Firing Pin | 37 | Stock Nut |
| 10 | Base Pin Lock Screw | 24 | Firing Pin Spring | 38 | Stock Screw |
| 11 | Base Pin Lock Spring | 25 | Recoil Plate | 39 | Trigger |
| 12 | Bolt | 26 | Recoil Plate Pin | 40 | Washers |
| 13 | Bolt Spring Screw | 27 | Gate | | |
| 14 | Bolt and Trigger Screw | 28 | Hammer | | |

Pocket Auto



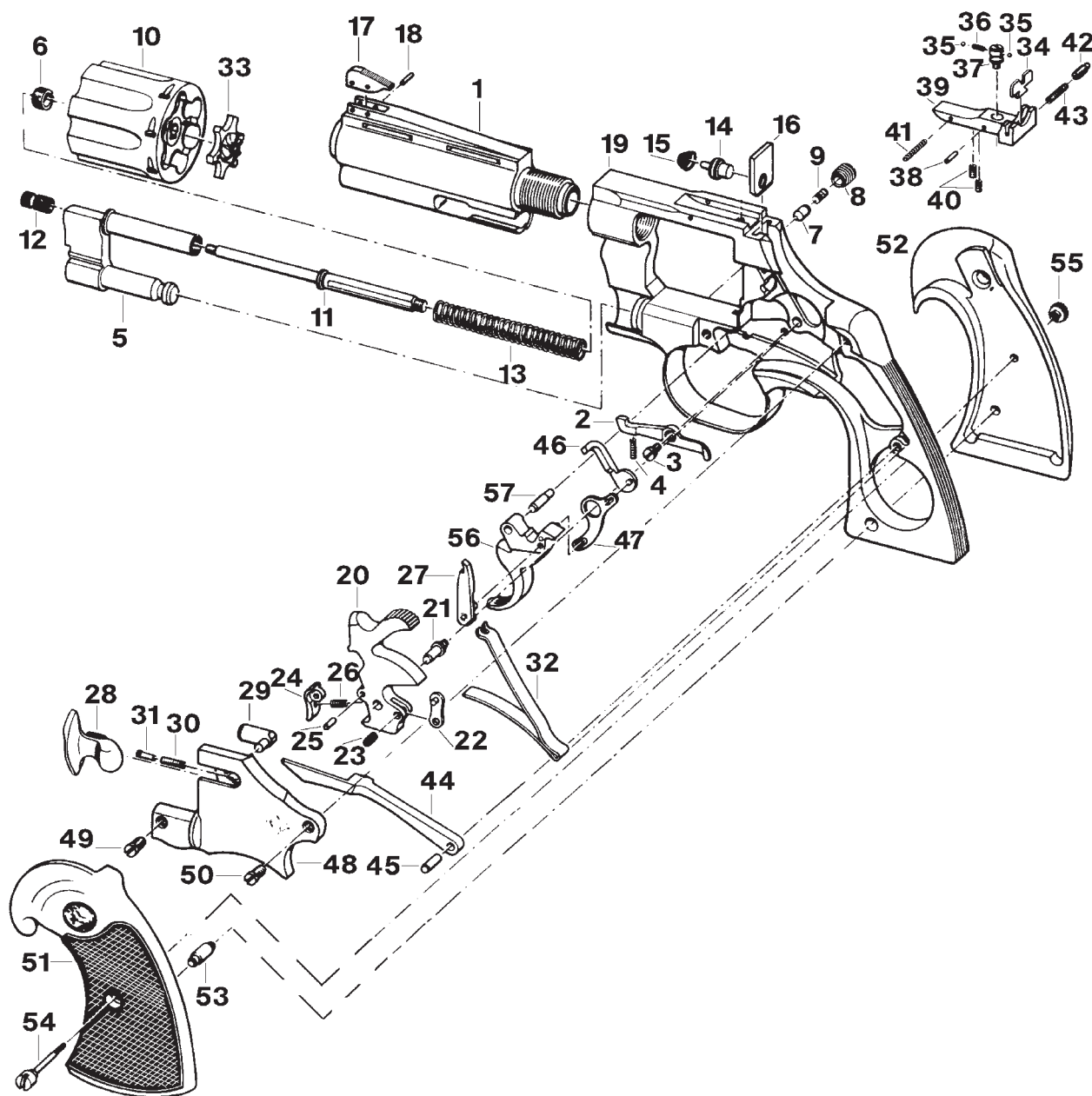
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|----|---------------------|----|-------------------|
| 1 | Frame | 19 | Hammer Roll |
| 2 | Slide | 20 | Hammer Roll Pin |
| 3 | Front Sight | 21 | Slide Lock Safety |
| 4 | Rear Sight | 22 | Sear |
| 5 | Extractor | 23 | Disconnecter |
| 6 | Extractor Spring | 24 | Sear Pin |
| 7 | Extractor Pin | 25 | Trigger |
| 8 | Front Firing Pin | 26 | Depressor |
| 9 | Rear Firing Pin | 27 | Grip Safety |
| 10 | Firing Pin Spring | 28 | Sear Spring |
| 11 | Firing Pin Lock | 29 | Mainspring |
| 12 | Recoil Spring Guide | 30 | Magazine Catch |
| 13 | Recoil Spring | 31 | Grip Safety Pin |
| 14 | Plug | 32 | Grip |
| 15 | Barrel | 33 | Escutcheon |
| 16 | Ejector | 34 | Grip Screw |
| 17 | Ejector Pin | 35 | Magazine |
| 18 | Hammer | | |

Police Positive Special Revolver



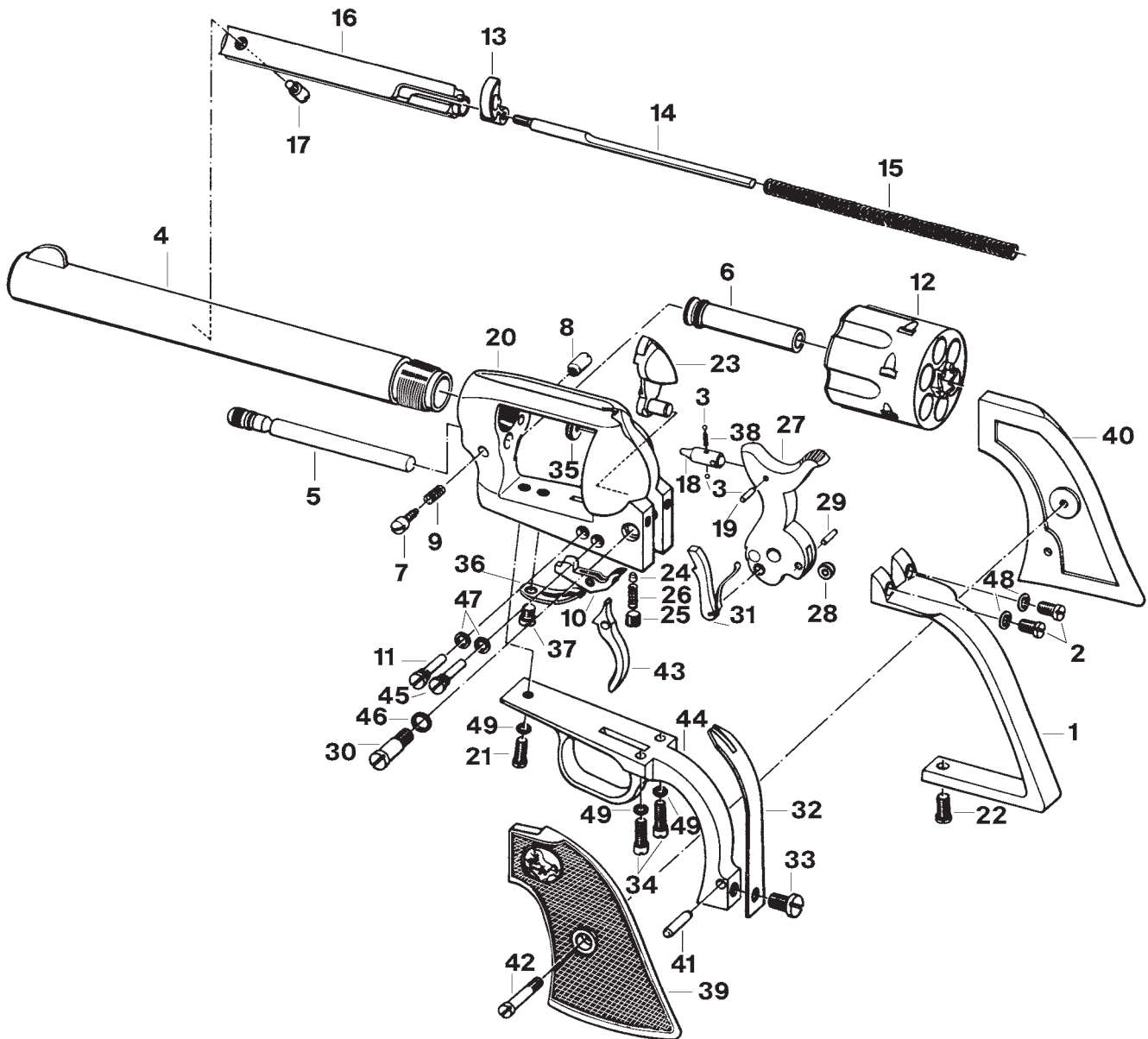
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|----|------------------------|----|--------------------------------|----|-----------------------|
| 1 | Barrel | 16 | Frame | 31 | Rebound Lever |
| 2 | Bolt | 17 | Hammer Assembly | 32 | Rebound Lever Pin |
| 3 | Bolt Screw | 18 | Hammer Pin | 33 | Recoil Plate |
| 4 | Bolt Spring | 19 | Hammer Stirrup Detent Assembly | 34 | Safety Assembly |
| 5 | Crane | 20 | Stirrup Pin (Roll Pin) | 35 | Safety-Lever |
| 6 | Crane Bushing | 21 | Hammer Strut | 36 | Sideplate |
| 7 | Crane Lock Detent | 22 | Hammer Strut Pin | 37 | Sideplate Screws |
| 8 | Spring Retaining Screw | 23 | Hammer Strut Spring | 38 | Stock, Left |
| 9 | Crane Lock Spring | 24 | Hand | 39 | Stock, Right |
| 10 | Cylinder | 25 | Latch | 40 | Stock Pin |
| 11 | Ejector Rod | 26 | Latch Pin | 41 | Stock Screw |
| 12 | Ejector Rod Head | 27 | Helical-Compression Spring | 42 | Stock Screw Nut |
| 13 | Ejector Spring | 28 | Latch Spring Guide | 43 | Trigger |
| 14 | Firing Pin | 29 | Mainspring | 44 | Headless Shoulder Pin |
| 15 | Roll Pin | 30 | Ejector Ratchet | | |

Police Python, Python and Trooper (Old Model) Revolver



1	Barrel	17	Front Sight Blade	33	Ratchet	48	Sideplate
2	Bolt	18	Front Sight Pin	34	Rear Sight Blade	49	Sideplate Screw, Front
3	Bolt Screw	19	Frame	35	Rear Sight Detent Balls	50	Sideplate Screw, Target
4	Bolt Spring	20	Hammer Assembly	36	Rear Sight Detent Spring	51	Left Grip
5	Crane	21	Hammer Pin	37	Rear Sight Elevation Screw	52	Right Grip
6	Crane Bushing	22	Hammer Stirrup	38	Rear Sight Elevation Screw Pin	53	Stock Pin
7	Crane Lock Detent	23	Roll Pin	39	Rear Sight Leaf	54	Stock Screw, Target
8	Crane Lock Screw	24	Hammer Strut	40	Rear Sight Leaf Elevation Springs	55	Stock Screw Nut
9	Crane Lock Spring	25	Hammer Strut Pin	41	Rear Sight Leaf Pin	56	Trigger
10	Cylinder Detent Assembly	26	Hammer Strut Spring	42	Rear Sight Windage Screw	57	Trigger Pin
11	Ejector Rod	27	Hand	43	Rear Sight Windage Spring	Parts Not Shown	
12	Ejector Rod Head	28	Latch	44	Rebound Lever		Ejector Bushing
13	Ejector Spring	29	Latch Pin	45	Rebound Lever Pin		Firing Pin Rivet
14	Firing Pin	30	Latch Spring	46	Safety		Latch Insert
15	Firing Pin Spring	31	Latch Spring Guide	47	Safety-Lever		Recoil Plate
16	Firing Pin Stop	32	Mainspring				

Single Action Army Revolver

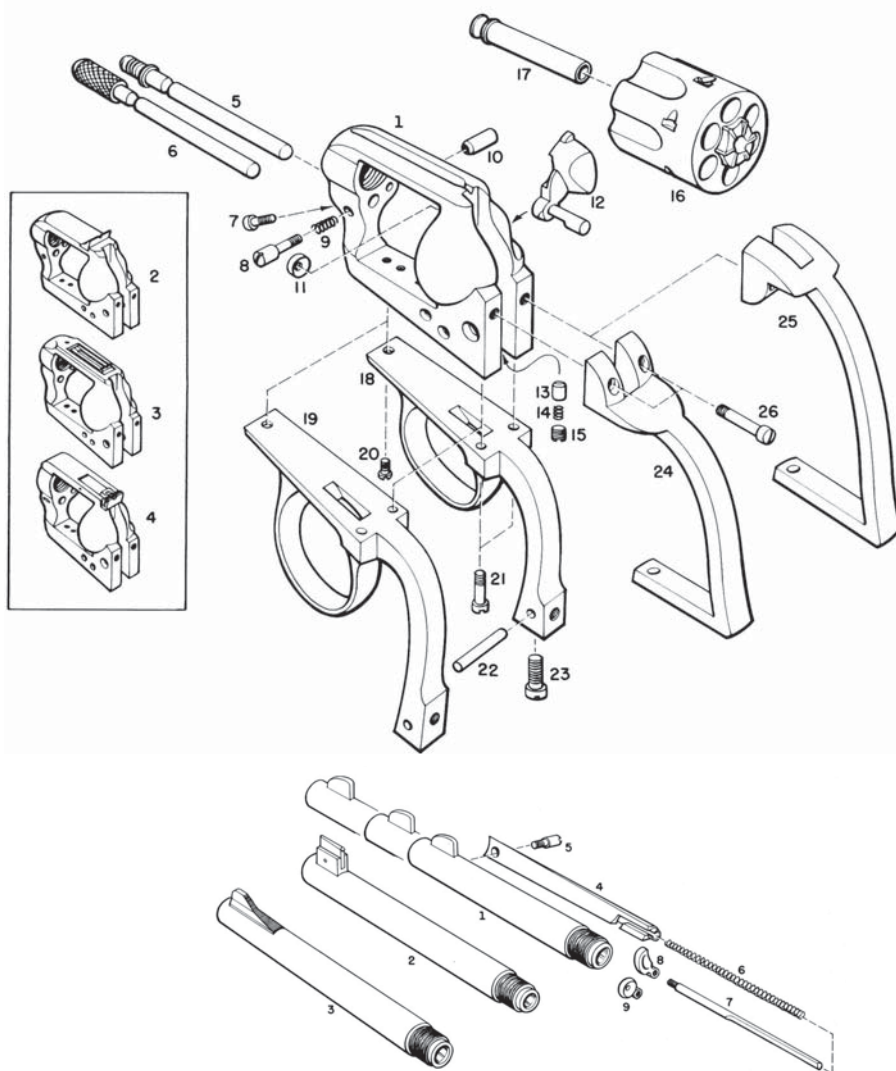


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|----|--------------------|----|-------------------|----|----------------------------|
| 1 | Backstrap | 18 | Firing Pin | 35 | Recoil Plate |
| 2 | Backstrap Screws | 19 | Firing Pin Rivet | 36 | Sear and Bolt Spring |
| 3 | Balls | 20 | Frame | 37 | Sear and Bolt Spring Screw |
| 4 | Barrel | 21 | Front Guard Screw | 38 | Spring |
| 5 | Base Pin | 22 | Front Strap Screw | 39 | Stock, Left |
| 6 | Base Pin Bushing | 23 | Gate | 40 | Stock, Right |
| 7 | Base Pin Screw | 24 | Gate Catch | 41 | Stock Pin |
| 8 | Base Pin Screw Nut | 25 | Gate Catch Screw | 42 | Stock Screw |
| 9 | Base Pin Spring | 26 | Gate Spring | 43 | Trigger |
| 10 | Bolt | 27 | Hammer | 44 | Trigger Guard |
| 11 | Bolt Screw | 28 | Hammer Roll | 45 | Trigger Screw |
| 12 | Cylinder | 29 | Hammer Roll Pin | 46 | Hammer Screw Washer |
| 13 | Ejector Head | 30 | Hammer Screw | 47 | Bolt Screw Washers |
| 14 | Ejector Rod | 31 | Hand Assembly | 48 | Backstrap Screw Washers |
| 15 | Ejector Spring | 32 | Mainspring | 49 | Rear Guard Screw Washers |
| 16 | Ejector Tube | 33 | Mainspring Screw | | |
| 17 | Ejector Tube Screw | 34 | Rear Guard Screws | | |

Single Action Army Revolver, Second Generation

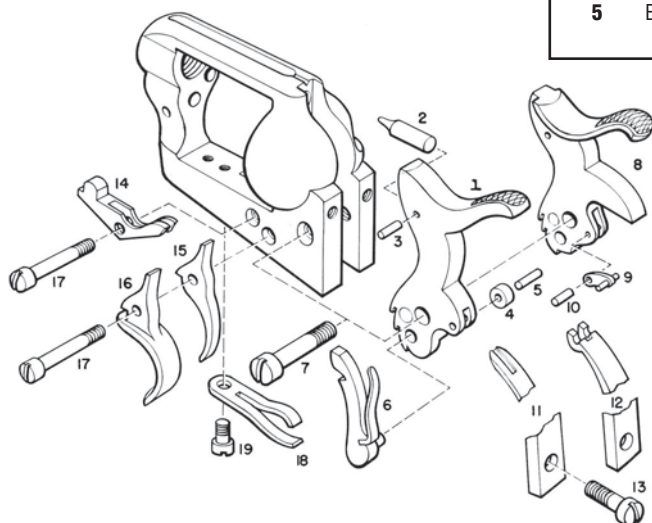
- 1 Mainframe, Standard
- 2 Mainframe, Standard target with rear sight; flat top
- 3 Mainframe, Long barrel models; milled flat top
- 4 Mainframe, 1963 target model, w. and e. adj.
- 5 Base Pin, Standard
- 6 Base Pin, Knurled
- 7 Base Pin Screw (older models, enters front of frame)
- 8 Base Pin Catch Screw
- 9 Base Pin Catch Spring
- 10 Base Pin Catch Nut
- 11 Recoil Plate
- 12 Gate
- 13 Gate Catch
- 14 Gate Catch Spring
- 15 Gate Catch Screw
- 16 Cylinder, Standard
- 17 Base Pin Bushing
- 18 Trigger Guard, Standard
- 19 Trigger Guard, Bisley Model
- 20 Front Trigger Guard Screw
- 21 Rear Trigger Guard Screws (2)
- 22 Stock Pin (used on models with two-piece grips only)
- 23 Butt Screw
- 24 Backstrap, Standard
- 25 Backstrap, Bisley Model
- 26 Backstrap Screws (2)

note: Stocks are not shown. All two-piece stocks provided with inlet escutcheons and transverse grip screw.

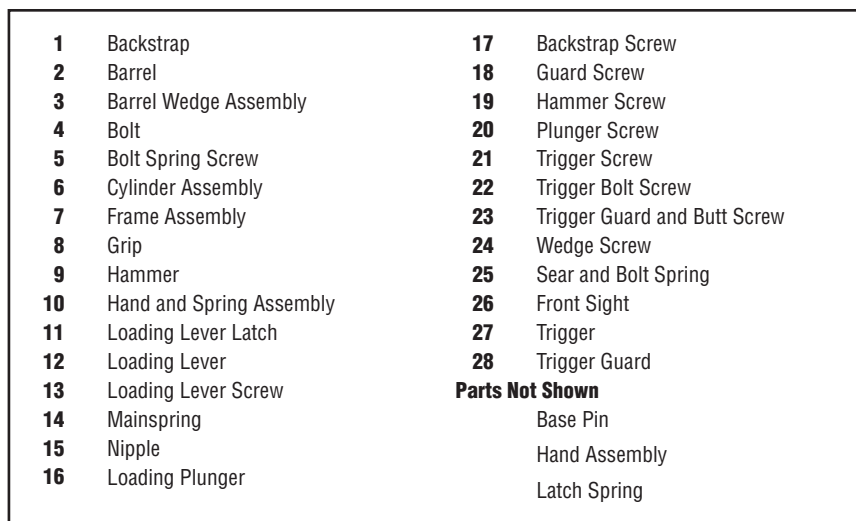


- | | |
|--|--------------------------------|
| 1 Standard Barrel, 4 3/4", 5 1/2", 7 1/2", Fixed Blade Sight | 6 Ejector Spring |
| 2 Target Barrel, Bead Sight | 7 Ejector Rod |
| 3 1963 Model Target Barrel, Quick Draw Ramp Front Sight | 8 Ejector Rod Head (new style) |
| 4 Ejector Tube | 9 Ejector Rod Head (old style) |
| 5 Ejector Tube Screw | |

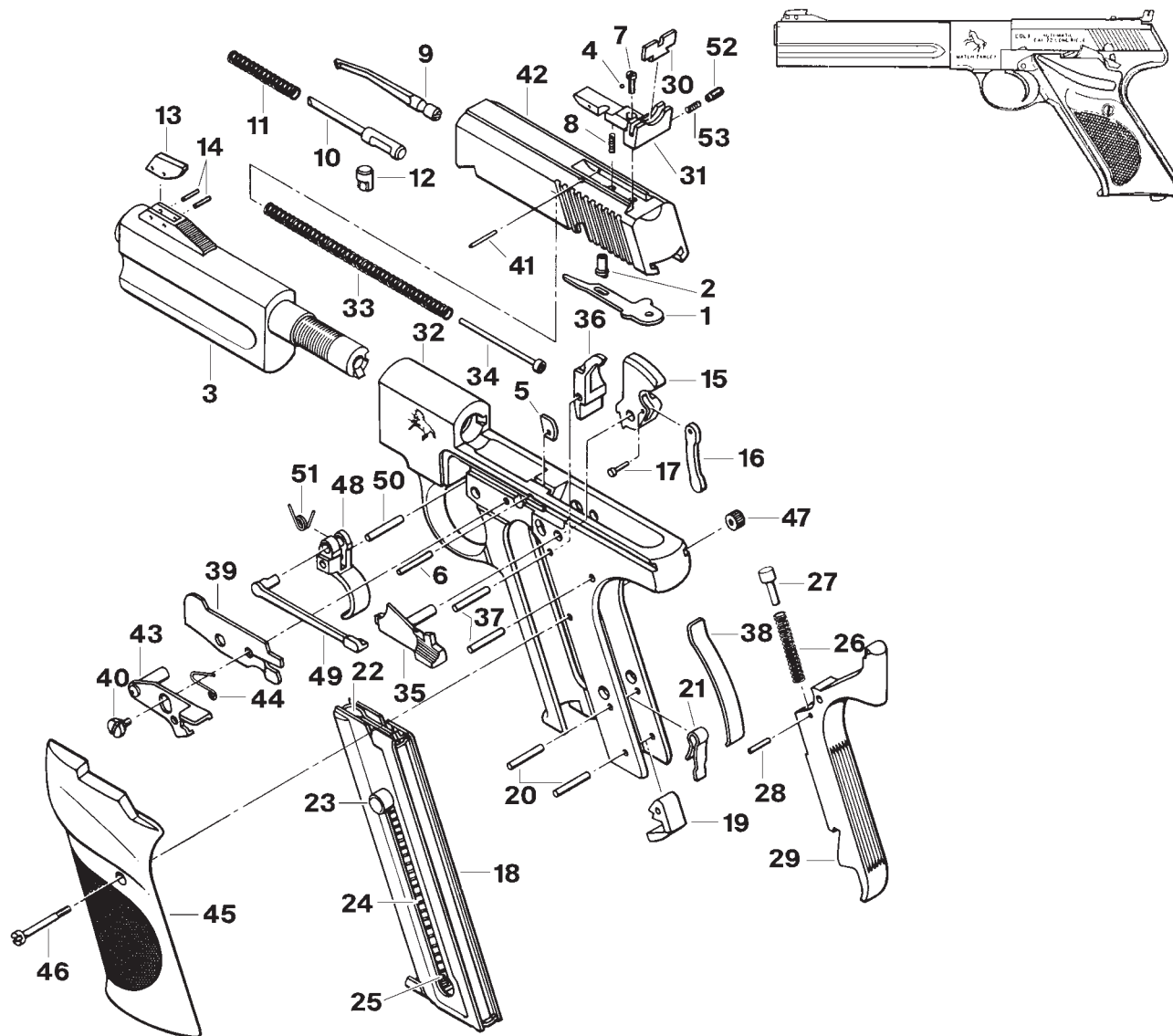
note: Ejector tube stud is factory-installed in barrel, hence is not listed as a separate component.



- | | |
|------------------------------|--------------------------------|
| 1 Hammer, Standard | 11 Mainspring, Standard |
| 2 Firing Pin | 12 Mainspring, Bisley Model |
| 3 Firing Pin Rivet | 13 Mainspring Screw |
| 4 Hammer Roll | 14 Bolt |
| 5 Hammer Roll Pin | 15 Trigger, Standard |
| 6 Hand (with spring) | 16 Trigger, Bisley Model |
| 7 Hammer Screw | 17 Trigger & Bolt Screws (2) |
| 8 Hammer, Bisley Model | 18 Trigger & Bolt Spring |
| 9 Stirrup, Bisley Model | 19 Trigger & Bolt Spring Screw |
| 10 Stirrup Pin, Bisley Model | |



Woodsman Match Target, Target, Sport, Huntsman and Targetsman

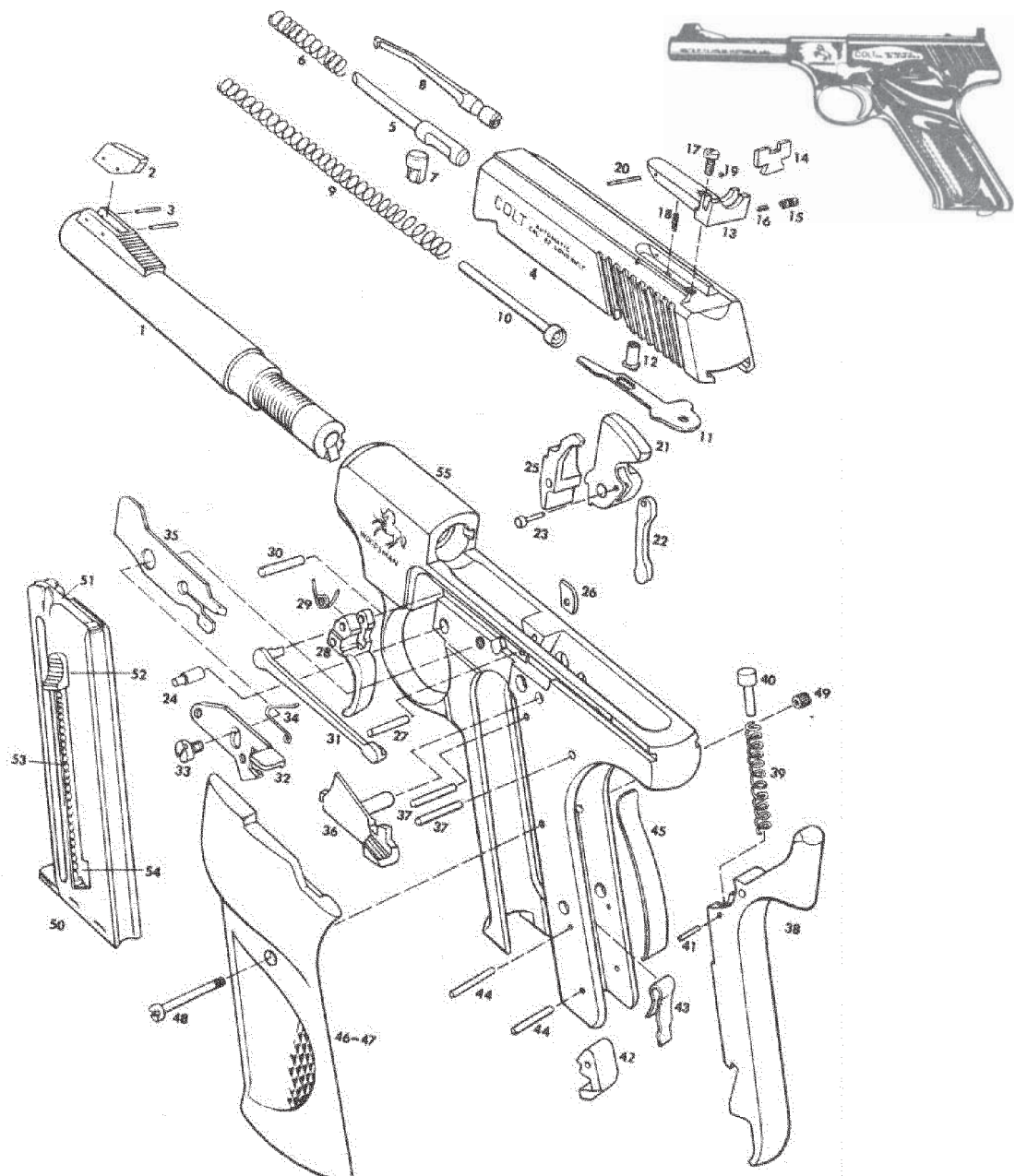


- | | | |
|-------------------------------|---|-------------------------------|
| 1 Assembly Lock | 20 Magazine Catch Pin and Magazine Housing Lock Pin | 38 Sear Spring |
| 2 Assembly Lock Plunger | 21 Magazine Catch Spring | 39 Sideplate |
| 3 Barrel Detent Assembly | 22 Magazine Follower | 40 Sideplate Screw |
| 4 Rear Sight Detent Ball | 23 Magazine Follower Stud | 41 Rear Sight Leaf Pin |
| 5 Ejector | 24 Magazine Spring | 42 Slide Detent Assembly |
| 6 Ejector Pin | 25 Magazine Spring Guide | 43 Slide Stop Detent Assembly |
| 7 Rear Sight Elevation Screw | 26 Mainspring | 44 Slide Stop Spring |
| 8 Rear Sight Elevation Spring | 27 Mainspring Cap | 45 Stock Assembly |
| 9 Extractor | 28 Mainspring Cap Pin | 46 Stock Screw |
| 10 Firing Pin | 29 Mainspring Housing | 47 Stock Screw Nut |
| 11 Firing Pin Spring | 30 Rear Sight Blade | 48 Trigger |
| 12 Firing Pin Stop | 31 Rear Sight Leaf Assembly | 49 Trigger Bar |
| 13 Front Sight Blade | 32 Receiver | 50 Trigger Pin |
| 14 Front Sight Blade Pins | 33 Recoil Spring | 51 Trigger Spring |
| 15 Hammer | 34 Recoil Spring Guide | 52 Rear Sight Windage Screw |
| 16 Hammer Strut | 35 Safety Lock Detent Assembly | 53 Rear Sight Windage Spring |
| 17 Hammer Strut Pin | 36 Sear | |
| 18 Magazine Assembly | 37 Sear Pin and Mainspring Retainer Pin | |
| 19 Magazine Catch | | |

Parts Not Shown

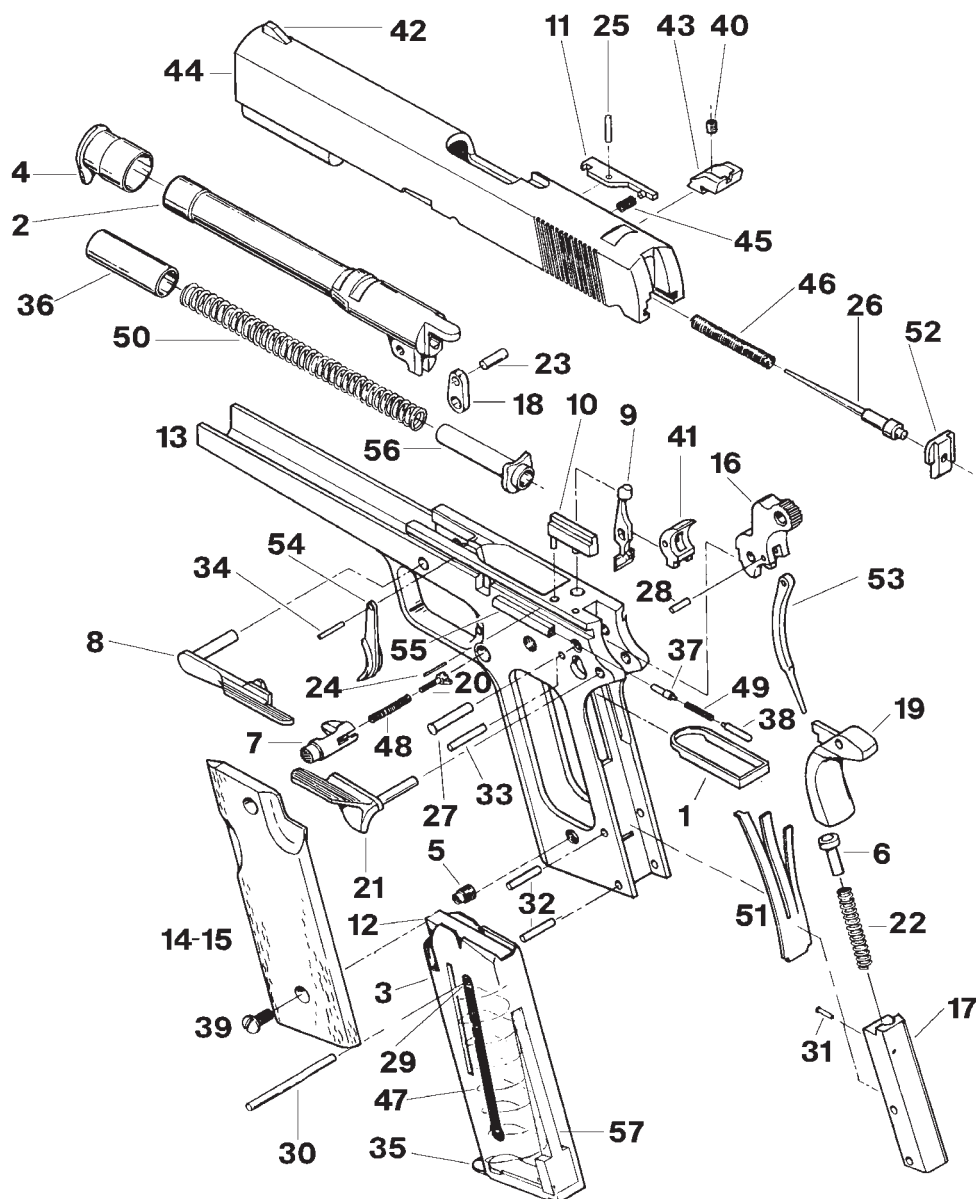
- Rear Sight Detent Ball
- Rear Sight Detent Spring

Woodsman Sport and Target Models

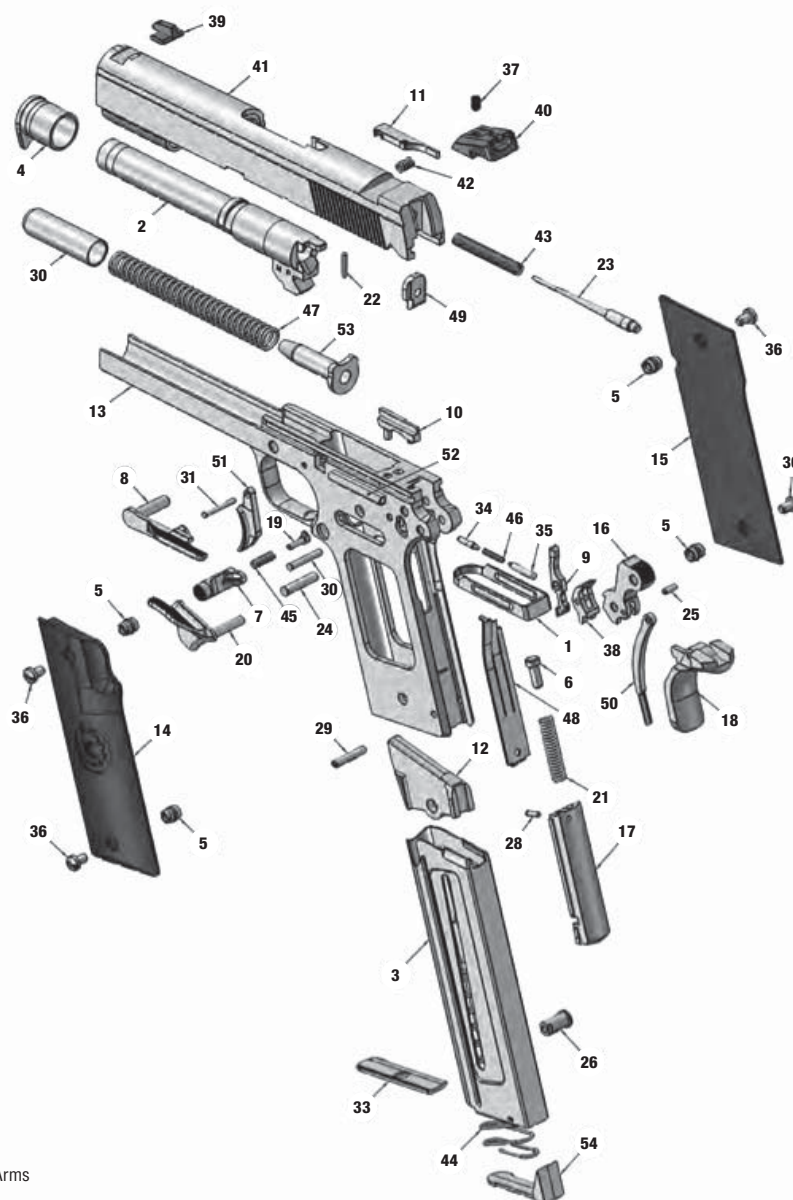


1	Barrel	16	Windage Spring	31	Trigger Bar	45	Sear Spring
2	Front Sight	17	Elevation Screw	32	Slide Stop	46	Stock, Left
3	Front Sight Blade Pins	18	Elevation Spring	33	Slide Plate Screw	47	Stock, Right
4	Slide	19	Detent Ball	34	Slide Stop Pin	48	Stock Screw
5	Firing Pin	20	Sight Leaf Pin	35	Side Plate	49	Stock Screw Nut
6	Firing Pin Spring	21	Hammer	36	Safety Lock	50	Magazine Assembly
7	Firing Pin Stop	22	Hammer Strut	37	Sear and Upper Housing	51	Magazine Follower
8	Extractor	23	Hammer Strut Spring	38	Lock Pin (2)	52	Magazine Follower Stud
9	Recoil Spring	24	Slide Stop Pin	39	Mainspring Housing	53	Magazine Spring
10	Recoil Spring Guide	25	Sear	40	Mainspring Cap	54	Magazine Spring Guide
11	Assembly Lock	26	Ejector	41	Mainspring Cap Pin	55	Frame
12	Assembly Lock Plunger	27	Ejector Pin	42	Magazine Catch		
13	Rear Sight Leaf	28	Trigger	43	Magazine Catch Spring		
14	Rear Sight Blade	29	Trigger Spring	44	Magazine Catch and Bottom		
15	Windage Screw	30	Trigger Pin		Housing Lock Pins (2)		

Model A 357 Magnum Auto



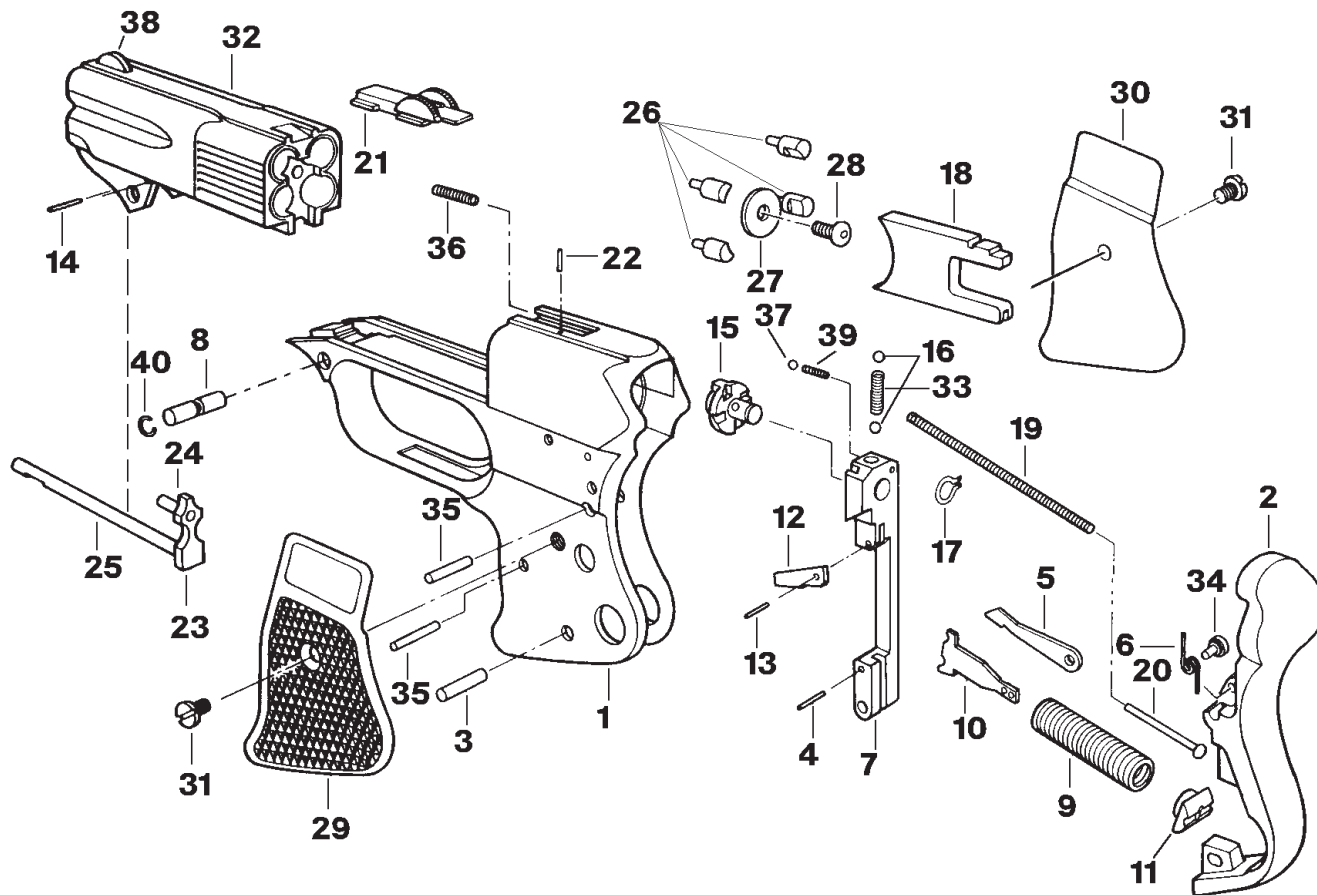
1	Trigger Bar	20	Magazine Catch Lock	39	Grip Screw
2	Barrel	21	Thumb Lock	40	Rear Sight Screw
3	Magazine Body	22	Mainspring	41	Sear
4	Barrel Bushing	23	Barrel Link Pin	42	Front Sight
5	Grip Screw Bushing	24	Ejector Pin	43	Rear Sight
6	Mainspring Cap	25	Extractor Pin	44	Slide
7	Magazine Catch	26	Firing Pin	45	Extractor Spring
8	Slide Catch	27	Hammer Pin	46	Firing Pin Spring
9	Disconnecter	28	Hammer Strut Pin	47	Magazine Spring
10	Ejector	29	Magazine Follower Pin	48	Magazine Catch Spring
11	Extractor	30	Magazine Loading Pin	49	Plunger Tube Spring
12	Magazine Follower	31	Mainspring Cap Pin	50	Recoil Spring
13	Frame	32	Mainspring Housing Pins	51	Sear Spring
14	Grip, Left	33	Sear Pin	52	Firing Pin Stop
15	Grip, Right	34	Trigger Pin	53	Hammer Strut
16	Hammer	35	Magazine Floorplate	54	Trigger
17	Mainspring Housing	36	Recoil Plug	55	Plunger Tube
18	Barrel Link	37	Slide Stop Plunger	56	Recoil Spring Plunger Tube
19	Grip Lock	38	Thumb Lock Plunger	57	Magazine Wedge



Courtesy, Coonan Arms

1	Trigger bar	19	Magazine catch lock	37	Rear sight screw
2	Barrel	20	Thumb lock	38	Sear
3	Magazine body	21	Mainspring	39	Front sight
4	Barrel bushing	22	Extractor pin	40	Rear sight
5	Grip screw bushing	23	Firing pin	41	Slide
6	Mainspring cap	24	Hammer pin	42	Extractor spring
7	Magazine catch	25	Hammer strut pin	43	Firing pin spring
8	Slide catch	26	Magazine follower pin	44	Magazine spring
9	Disconnecter	27	Magazine loading pin	45	Magazine spring catch
10	Ejector	28	Mainspring cap pin	46	Plunger tube spring
11	Extractor	29	Mainspring housing pin	47	Recoil spring
12	Magazine follower	30	Sear pin	48	Sear spring
13	Frame	31	Trigger pin	49	Firing pin stop
14	Left grip	32	Magazine floor plate	50	Hammer strut
15	Right grip	33	Recoil spring plug	51	Trigger
16	Hammer	34	Slide stop plunger	52	Plunger tube
17	Mainspring housing	35	Thumb lock plunger	53	Recoil absorber tube
18	Grip lock	36	Grip screw	54	Floor plate retainer

4-Shot Derringer

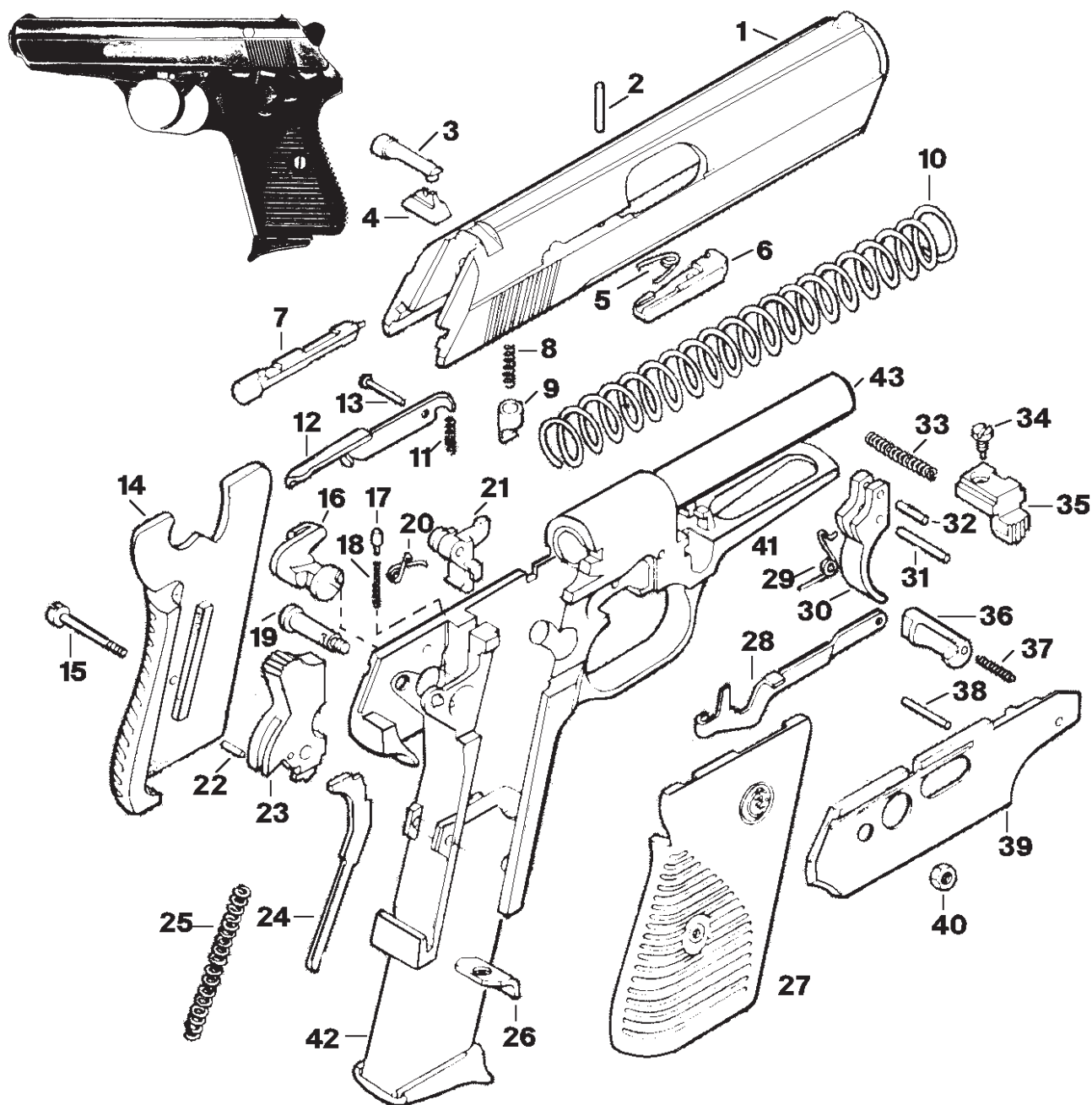


1	Frame	23	Extractor
2	Backstrap	24	Extractor Guide
3	Mounting Pin	25	Extractor Push Rod
4	Hammer Strut Bearing Pin	26	Firing Pins
5	Hand	27	Firing Pin Retaining Washer
6	Hand Spring	28	Firing Pin Retaining Washer Screw
7	Hammer	29	Left Grip
8	Barrel Pin	30	Right Grip
9	Hammer Spring	31	Grip Screws
10	Strut	32	Barrel
11	Bearing	33	Ratchet Plunger Spring
12	Sear	34	Hand Pivot Pin
13	Sear Pin	35	Hammer Pivot and Mounting Pin
14	Extractor Stop Pin	36	Latch Spring
15	Ratchet	37	Ratchet Retainer Ball
16	Ratchet Plungers	38	Front Sight
17	Ratchet Retaining Ring	39	Ratchet Ball Spring
18	Trigger	40	Pivot Pin Retaining Ring
19	Trigger Spring		
20	Trigger Spring Guide Rod		
21	Latch		
22	Latch Stop Pin		

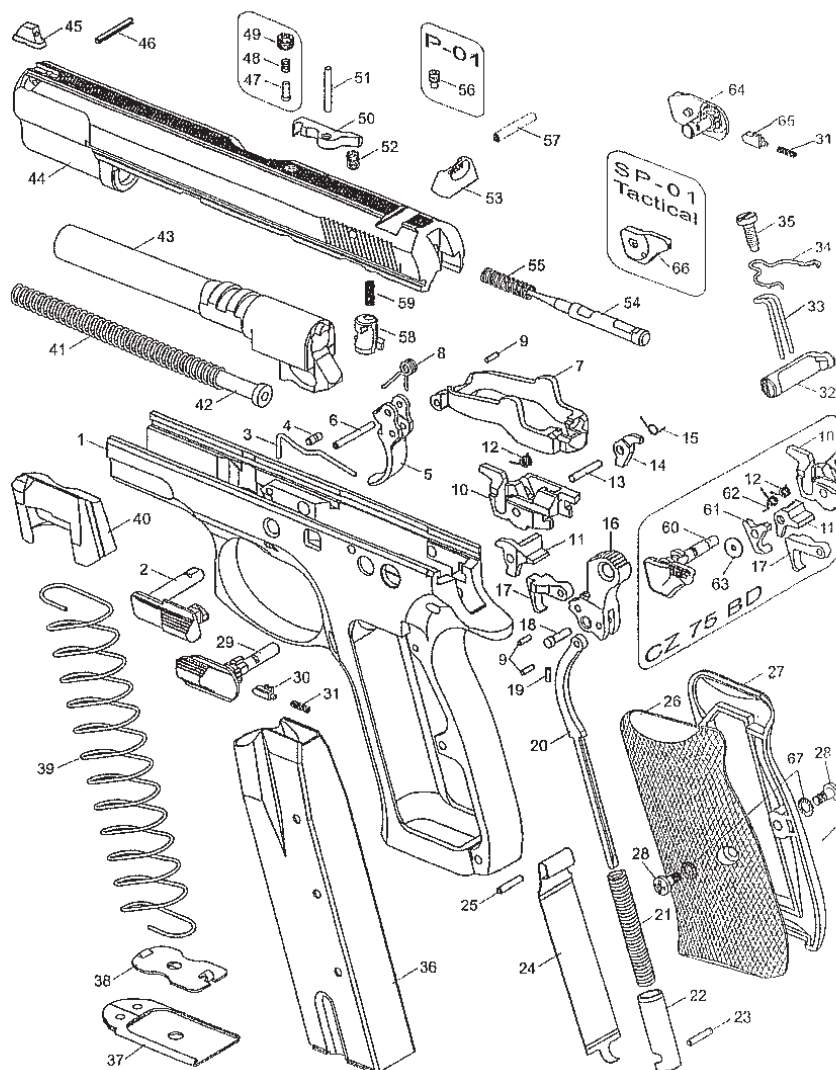
Parts Not Shown

Hand Spring Retainer
Barrel Pivot Retaining Pin

Model 50 Auto

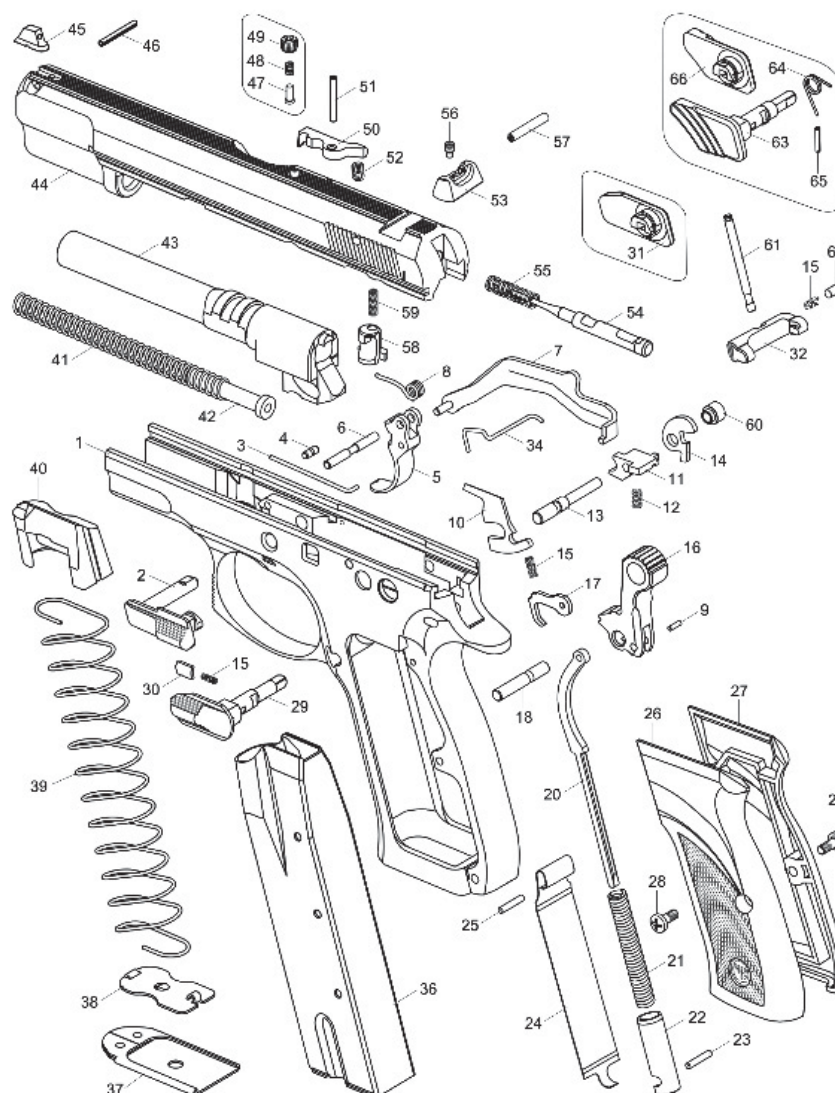


1	Slide	16	Safety	31	Trigger Pin
2	Extractor Pin	17	Safety Plunger	32	Trigger Bar Pin
3	Cartridge Indicator	18	Safety Spring	33	Takedown Catch Spring
4	Rear Sight	19	Hammer Bolt	34	Takedown Catch Screw
5	Extractor Spring	20	Sear Spring	35	Takedown Catch
6	Extractor	21	Sear	36	Magazine Catch
7	Firing Pin	22	Hammer Strut Pin	37	Magazine Catch Spring
8	Firing Pin Lock Spring	23	Hammer	38	Sear Pin
9	Firing Pin Lock	24	Hammer Strut	39	Sideplate
10	Recoil Spring	25	Hammer Spring	40	Hammer Bolt Nut
11	Hold-Open Latch Spring	26	Spring Retainer	41	Receiver
12	Hold-Open Latch and Ejector	27	Right Grip	42	Magazine
13	Hold-Open Hinge Pin	28	Trigger Bar	43	Barrel
14	Left Grip	29	Trigger Spring		
15	Grip Screw	30	Trigger		



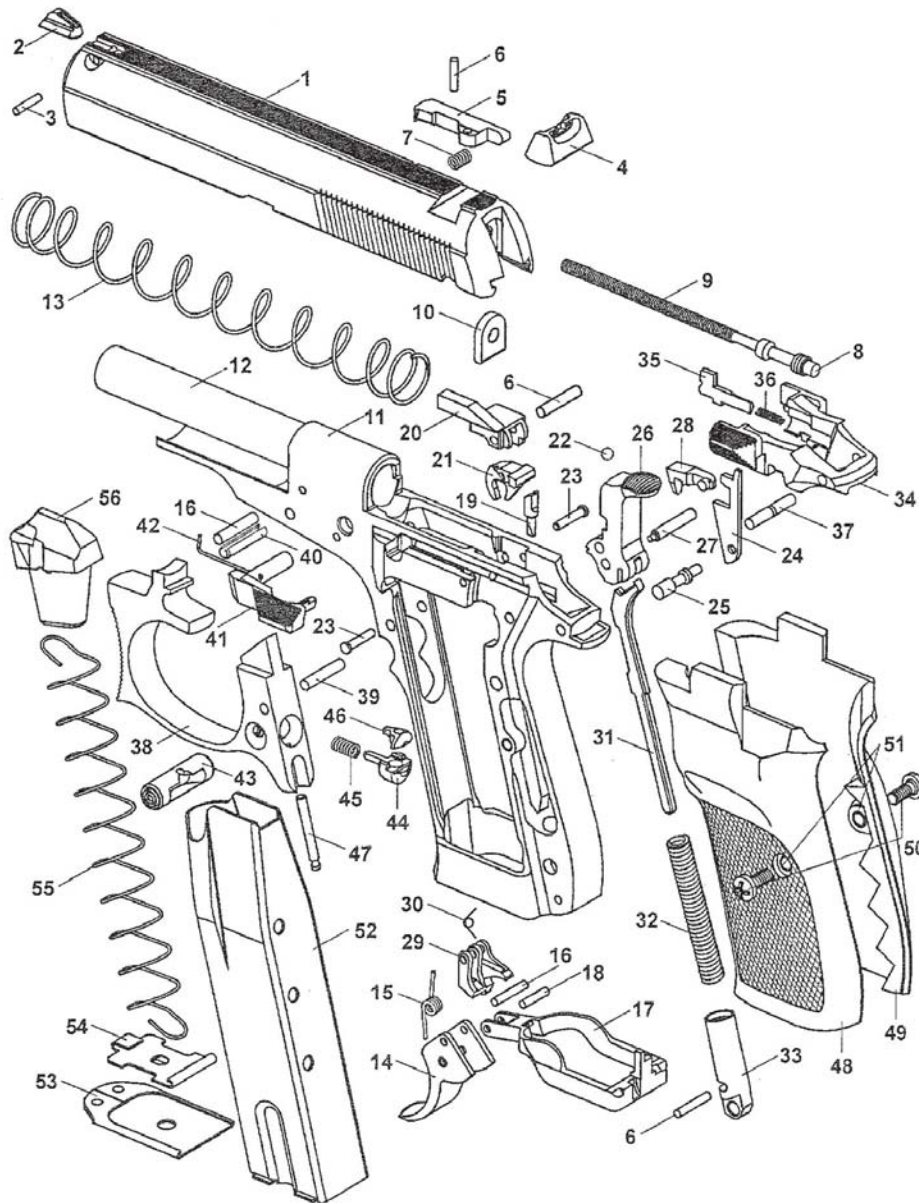
Courtesy, CZ-USA

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|----|-------------------------------|----|------------------------------|----|---|
| 1 | Frame | 24 | Magazine guide | 47 | Loaded chamber indicator |
| 2 | Slide stop | 25 | Magazine guide pin | 48 | Loaded chamber indicator spring |
| 3 | Slide stop spring | 26 | Left grip panel | 49 | Loaded chamber indicator nut |
| 4 | Slide stop spring pin | 27 | Right grip panel | 50 | Extractor |
| 5 | Trigger | 28 | Grip panel screw | 51 | Extractor pin |
| 6 | Trigger pin | 29 | Safety | 52 | Extractor spring |
| 7 | Trigger bar | 30 | Safety detent plunger | 53 | Rear sight |
| 8 | Trigger spring | 31 | Safety detent plunger spring | 54 | Firing pin |
| 9 | Pin | 32 | Magazine catch | 55 | Firing pin spring |
| 10 | Ejector | 33 | Magazine catch spring | 56 | Securing screw |
| 11 | Sear | 34 | Trigger bar spring | 57 | Firing pin coiled pin |
| 12 | Sear spring | 35 | Magazine catch spring screw | 58 | Firing pin block stop |
| 13 | Sear pin | 36 | Magazine body | 59 | Firing pin block stop spring |
| 14 | Firing pin block lever | 37 | Magazine base | 60 | Hammer decocking lever |
| 15 | Firing pin block lever spring | 38 | Magazine base lock | 61 | Decocking lever |
| 16 | Hammer | 39 | Magazine spring | 62 | Decocking lever spring |
| 17 | Disconnecter | 40 | Follower | 63 | Fixing insert |
| 18 | Hammer pin | 41 | Recoil spring | 64 | Safety – right |
| 19 | Hammer pin retaining peg | 42 | Recoil spring guide | 65 | Safety detent plunger – right |
| 20 | Main spring strut | 43 | Barrel | 66 | Hammer decocking lever controller – right |
| 21 | Main spring | 44 | Slide | 67 | Fan-shaped washer |
| 22 | Main spring plug | 45 | Front sight | | |
| 23 | Main spring plug pin | 46 | Front sight pin | | |



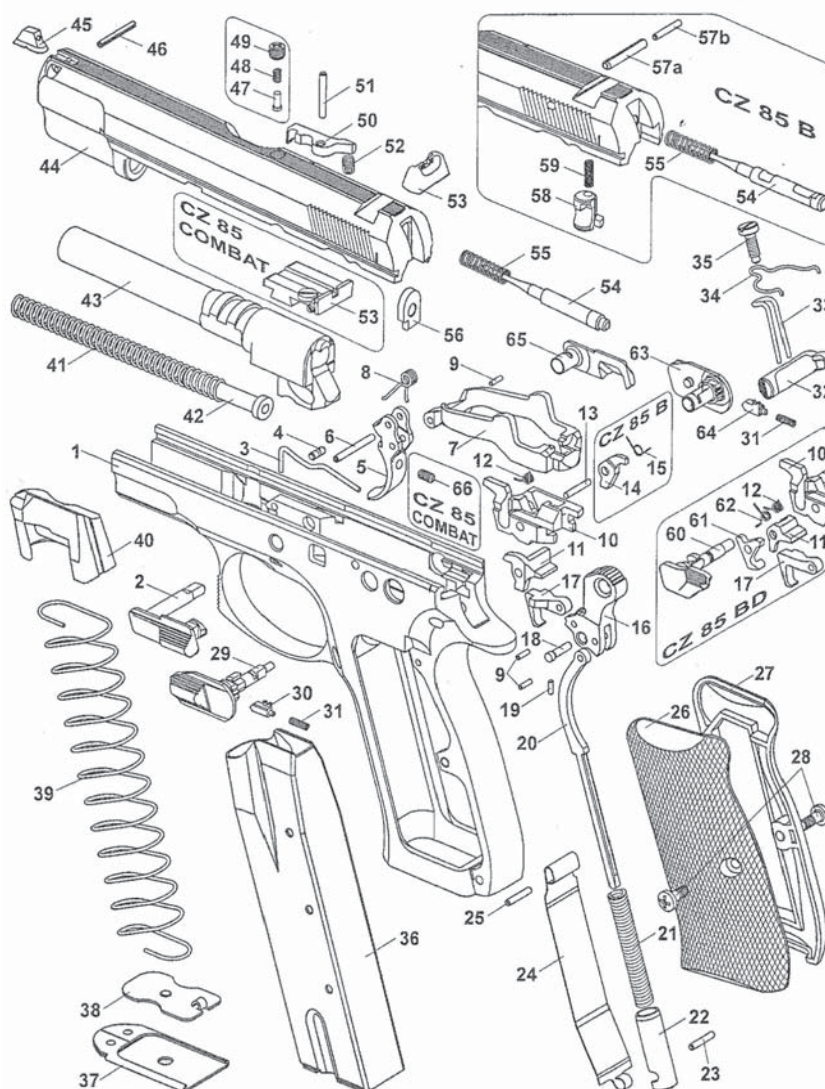
Courtesy, CZ-USA

1	Frame	24	Magazine Guide	47	Loaded Chamber Indicator
2	Slide Stop	25	Magazine Guide Pin	48	Loaded Chamber Indicator Spring
3	Slide Stop Spring	26	Grip Panel - Left	49	Loaded Chamber Indicator Nut
4	Slide Stop Spring Pin	27	Grip Panel - Right	50	Extractor
5	Trigger	28	Grip Panel Screw (2x)	51	Extractor Pin
6	Trigger Pin	29	Safety - Left	52	Extractor Spring
7	Trigger Bar	30	Safety Detent Plunger	53	Rear Sight
8	Trigger Spring	31	Safety - Right	54	Firing Pin
9	Pin	32	Magazine Catch	55	Firing Pin Spring
10	Ejector	33	—	56	Securing Screw
11	Sear	34	Trigger Bar Spring	57	Firing Pin Roll Pin
12	Sear Spring	35	—	58	Firing Pin Block Stop
13	Sear Pin	36	Magazine Body	59	Firing Pin Block Stop Spring
14	Firing Pin Block Lever	37	Magazine Base	60	Trigger Bar Disconnecter
15	Spring (3x)	38	Magazine Base Lock	61	Magazine Catch Plug
16	Hammer	39	Magazine Spring	62	Magazine Catch Pin
17	Disconnecter	40	Follower	63	Hammer Decocking Lever Controller - Left
18	Hammer Pin	41	Recoil Spring	64	Hammer Decocking Lever Spring
19	—	42	Recoil Spring Guide	65	Hammer Decocking Lever Spring Pin
20	Main Spring Strut	43	Barrel	66	Hammer Decocking Lever
21	Main Spring	44	Slide		
22	Main Spring Plug	45	Front Sight		
23	Main Spring Plug Pin	46	Front Sight Pin		



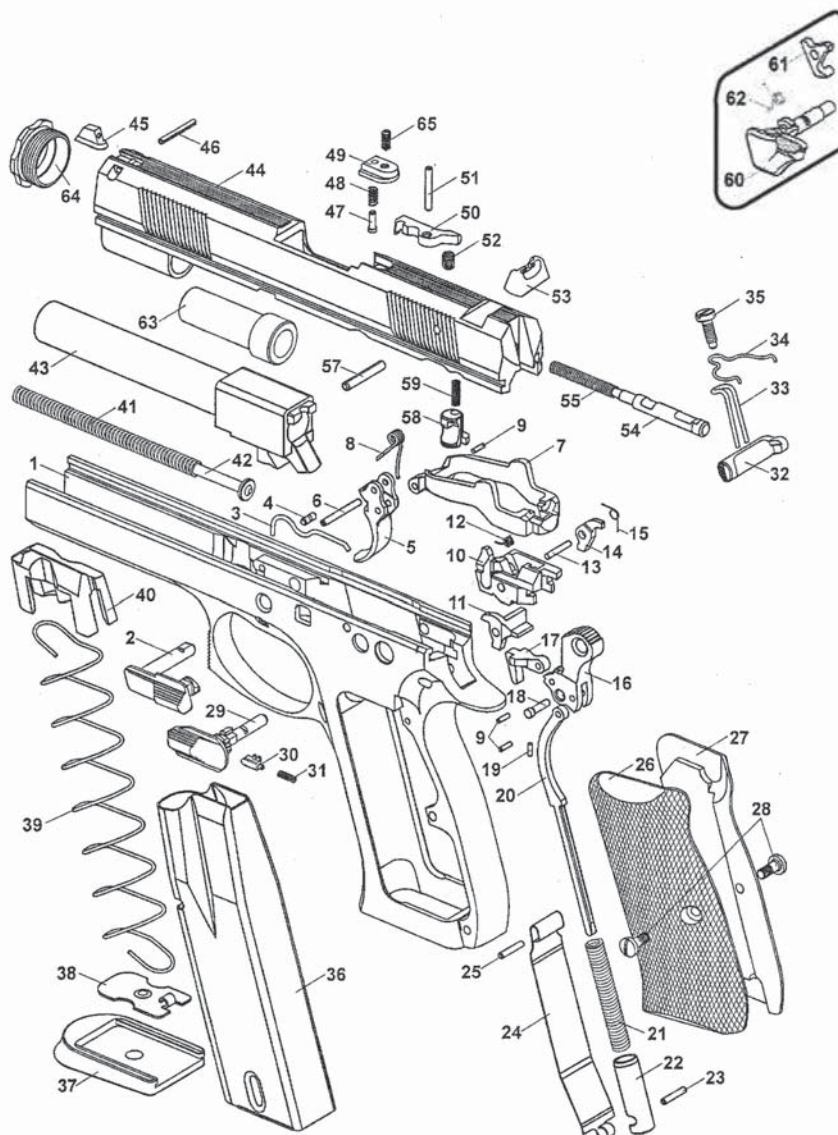
Courtesy, CZ-USA

1	Slide	20	Ejector	39	Pin
2	Front sight	21	Automatic safety	40	Trigger guard pin
3	Front sight pin	22	Steel ball	41	Slide stop
4	Rear sight	23	Pin	42	Slide stop spring
5	Extractor	24	Trigger bar disconnecter	43	Magazine catch push button
6	Pin	25	Trigger bar disconnecter rivet	44	Magazine catch
7	Extractor spring	26	Hammer	45	Magazine catch spring
8	Firing pin	27	Hammer pin	46	Magazine catch lever
9	Firing pin spring	28	Hammer lever	47	Magazine catch lever pin
10	Firing pin stop	29	Sear	48	Left grip panel
11	Frame	30	Sear spring	49	Right grip panel
12	Barrel	31	Mainspring strut	50	Grip panel screw
13	Recoil spring	32	Mainspring	51	Grip panel insert
14	Trigger	33	Mainspring plug	52	Magazine body
15	Trigger spring	34	Safety	53	Magazine base
16	Pin	35	Safety latch	54	Magazine base lock
17	Trigger bar	36	Safety latch spring	55	Magazine spring
18	Trigger bar pin	37	Safety pin	56	Magazine follower
19	Disconnecter	38	Trigger guard		



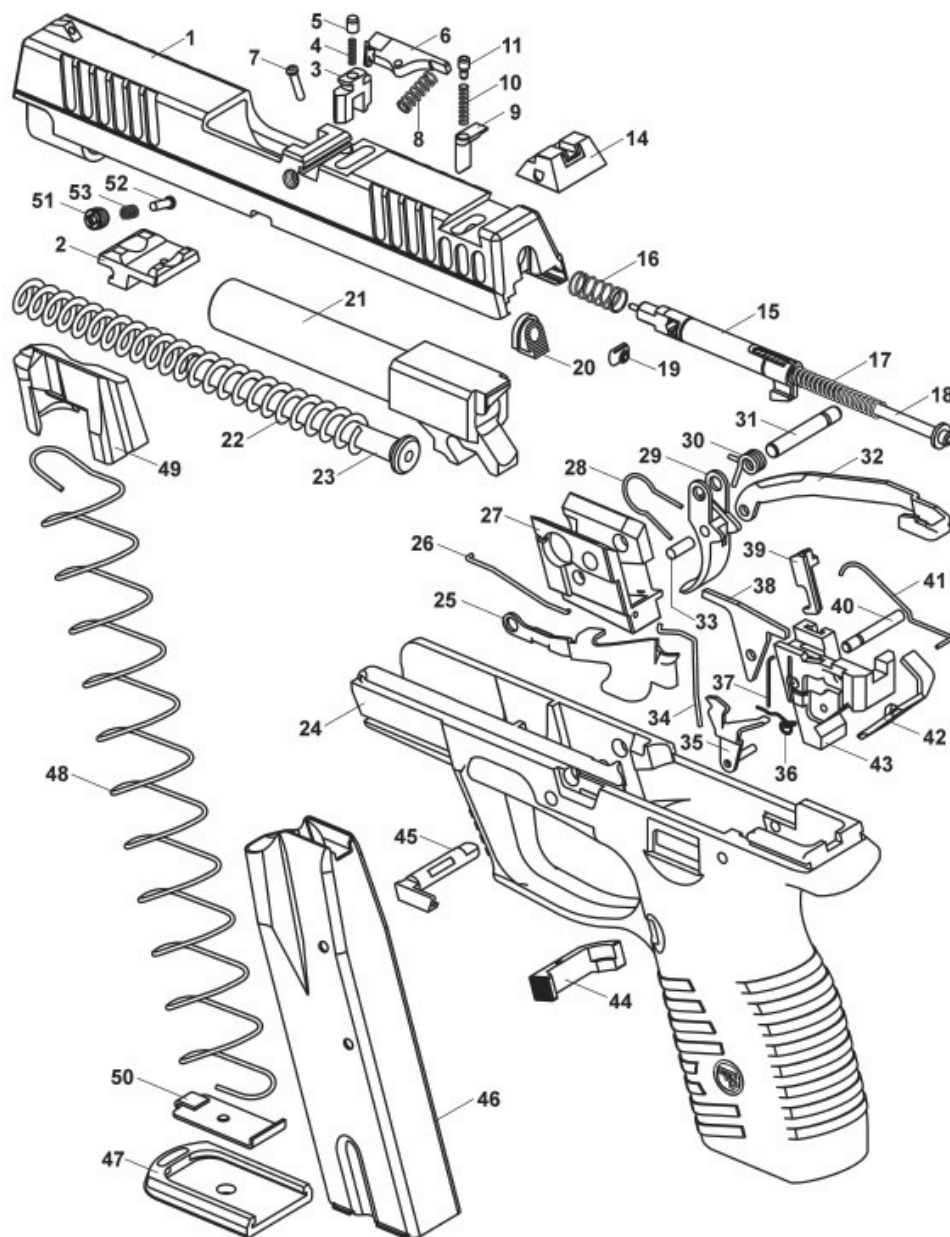
Courtesy, CZ-USA

1	Frame	23	Main spring plug pin	45	Front sight
2	Slide stop	24	Magazine brake	46	Front sight pin
3	Slide stop spring	25	Magazine brake pin	47	Loaded chamber indicator
4	Slide stop spring pin	26	Grip panel, left	48	Loaded chamber indicator spring
5	Trigger	27	Grip panel, right	49	Loaded chamber indicator nut
6	Trigger pin	28	Grip panel screw	50	Extractor
7	Trigger bar	29	Safety, left	51	Extractor pin
8	Trigger spring	30	Safety detent plunger, left	52	Extractor spring
9	Pin	31	Safety detent plunger spring	53	Rear sight
10	Ejector	32	Magazine catch	54	Firing pin
11	Sear	33	Magazine catch spring	55	Firing pin spring
12	Sear spring	34	Trigger bar spring	56	Firing pin stop
13	Sear pin	35	Magazine catch spring screw	57	Firing pin roll pin
14	Firing pin block lever	36	Magazine body	58	Firing pin block stop
15	Firing pin block lever spring	37	Magazine base	59	Firing pin block stop spring
16	Hammer	38	Magazine base lock	60	Hammer decocking lever controller
17	Disconnecter	39	Magazine spring	61	Decocking lever
18	Hammer pin	40	Follower	62	Decocking lever spring
19	Hammer pin retaining peg	41	Recoil spring	63	Safety, right
20	Main spring strut	42	Recoil spring guide	64	Safety detent plunger, right
21	Main spring	43	Barrel	65	Slide stop, right
22	Mainspring plug	44	Slide with barrel bushing	66	Trigger overtravel adjusting screw



Courtesy, CZ-USA

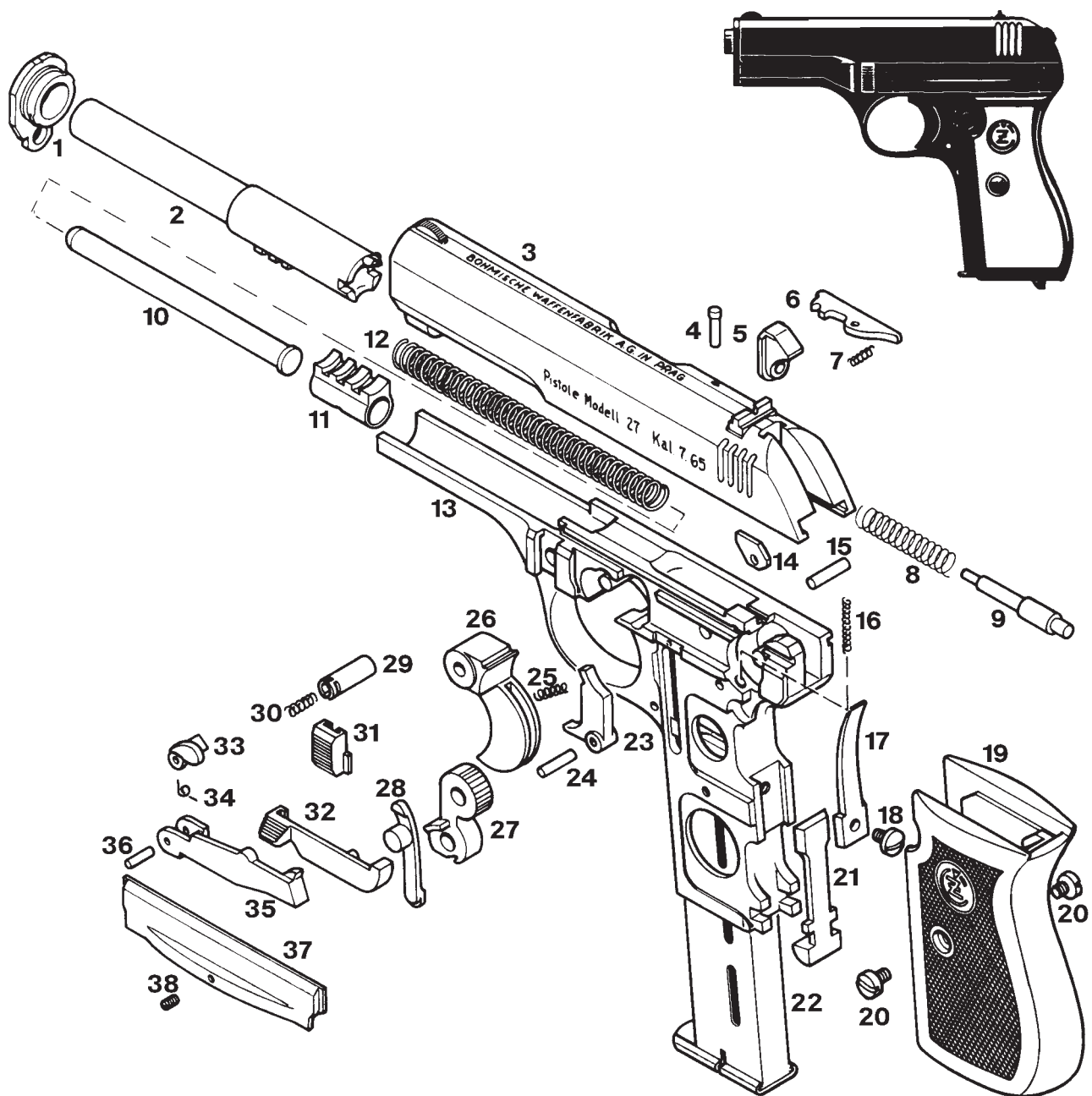
1	Frame	23	Main spring plug pin	45	Front sight
2	Slide stop	24	Magazine brake	46	Front sight pin
3	Slide stop spring	25	Magazine brake pin	47	Loaded chamber indicator
4	Slide stop spring pin	26	Left grip panel	48	Loaded chamber indicator spring
5	Trigger	27	Right grip panel	49	Loaded chamber indicator nut
6	Trigger pin	28	Grip panel screw	50	Extractor
7	Trigger bar	29	Safety	51	Extractor pin
8	Trigger spring	30	Safety detent plunger	52	Extractor spring
9	Pin	31	Safety detent plunger spring	53	Rear sight
10	Ejector	32	Magazine catch	54	Firing pin
11	Sear	33	Magazine catch spring	55	Firing pin spring
12	Sear spring	34	Trigger bar spring	56	—
13	Sear spring pin	35	Magazine catch spring screw	57	Firing pin roll pin
14	Firing pin block lever	36	Magazine body	58	Firing pin block stop
15	Firing pin block lever spring	37	Magazine base	59	Firing pin block stop spring
16	Hammer	38	Magazine base lock	60	Decocking lever controller
17	Disconnecter	39	Magazine spring	61	Decocking lever
18	Hammer pin	40	Follower	62	Decocking lever spring
19	Hammer pin retaining peg	41	Recoil spring	63	Recoil spring housing
20	Main spring strut	42	Recoil spring guide	64	Barrel bushing
21	Main spring	43	Barrel	65	Barrel stop screw
22	Main spring plug	44	Slide with barrel bushing		



Courtesy, CZ-USA

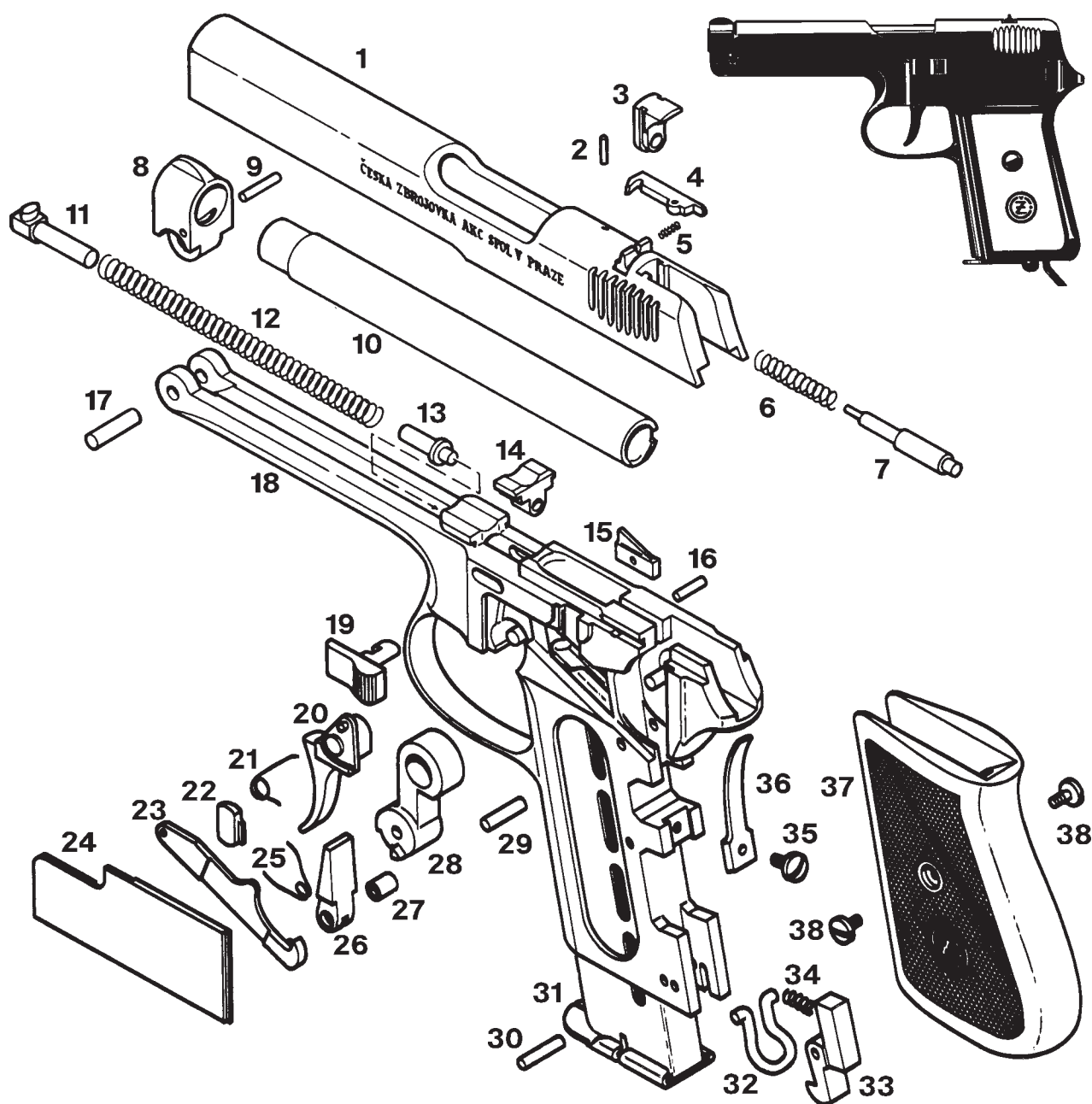
1	Slide	19	Firing pin insert	37	Ejector pin spring
2	Barrel stop	20	Firing pin retainer	38	Ejector
3	Firing pin stop	21	Barrel	39	Interrupter
4	Detent spring	22	Recoil spring	40	Ejector pin
5	Barrel stop detent	23	Recoil spring guide rod	41	Trigger bar spring
6	Extractor	24	Frame	42	Trigger bar disconnecter
7	Extractor pin	25	Slide stop	43	Trigger mechanism housing
8	Extractor spring	26	Slide stop spring	44	Magazine catch
9	Firing pin block	27	Insert	45	Connecting pin
10	Firing pin block spring	28	Insert clip	46	Magazine body
11	Firing pin block detent	29	Trigger	47	Magazine floorplate
12	–	30	Trigger spring	48	Magazine spring
13	–	31	Trigger pin	49	Follower
14	Rear sight	32	Trigger bar	50	Magazine base lock
15	Firing pin	33	Trigger bar pin	51	Loaded chamber indicator nut
16	Firing pin spring	34	Magazine catch spring	52	Loaded chamber indicator
17	Main spring	35	Cam	53	Loaded chamber indicator spring
18	Main spring guide	36	Cam spring		

Model 1927 Auto



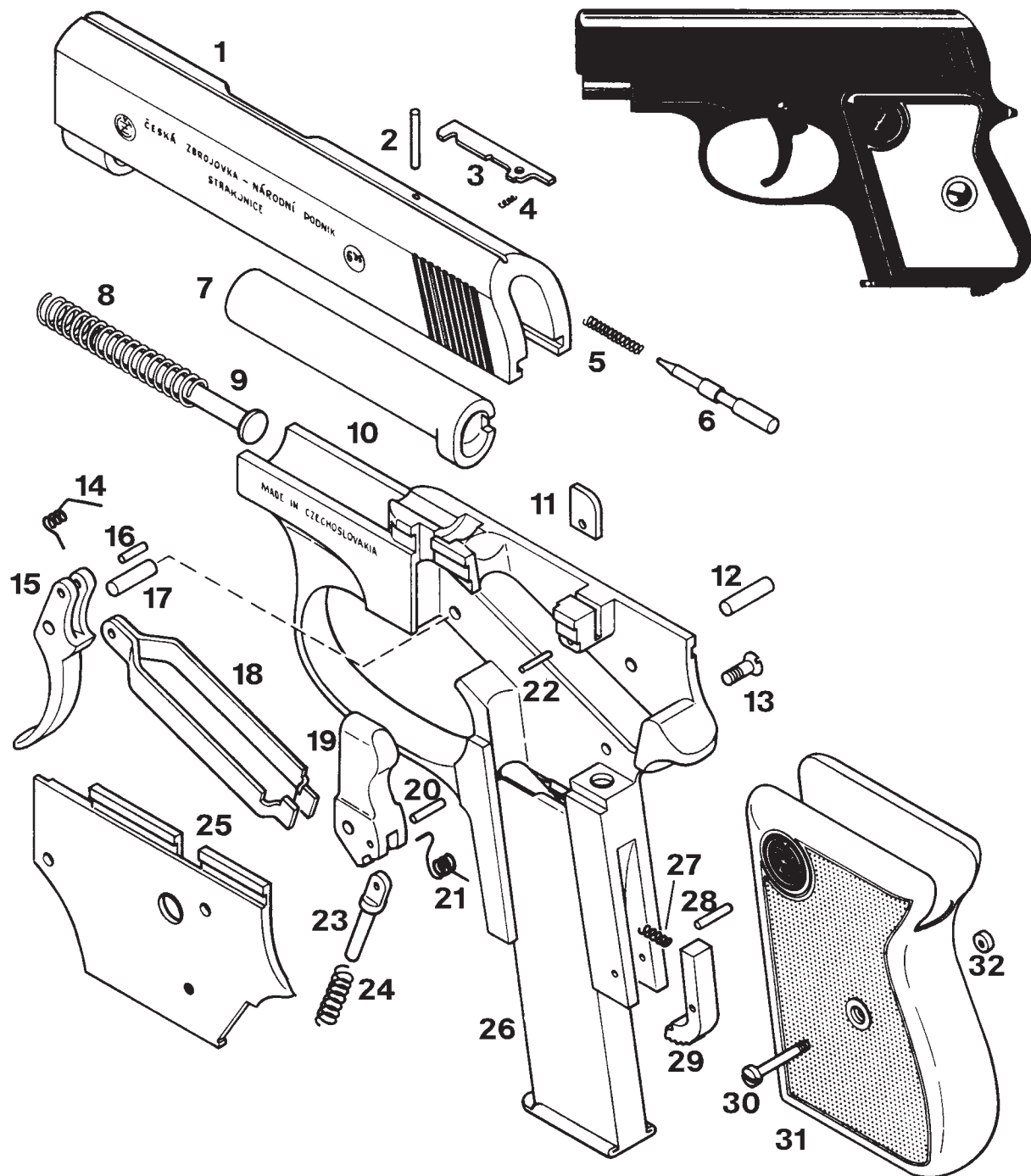
1	Barrel Bushing	14	Ejector	27	Hammer
2	Barrel	15	Ejector Pin	28	Safety Release
3	Slide	16	Safety and Trigger Bar Spring	29	Takedown Cross Pin
4	Extractor Pin	17	Hammer Spring	30	Takedown Catch Spring
5	Firing Pin Retainer	18	Hammer Spring Retaining Screw	31	Takedown Catch
6	Extractor	19	Grip	32	Safety Catch
7	Extractor Spring	20	Grip Screws	33	Disconnecter
8	Firing Pin Spring	21	Magazine Catch	34	Disconnecter Spring
9	Firing Pin	22	Magazine	35	Trigger Bar
10	Recoil Spring Guide	23	Magazine Disconnecter	36	Trigger Bar Hinge Pin
11	Barrel Retainer	24	Disconnecter Hinge Pin	37	Sideplate
12	Recoil Spring	25	Trigger Spring	38	Sideplate Screw
13	Frame	26	Trigger		

Model 1938 Auto

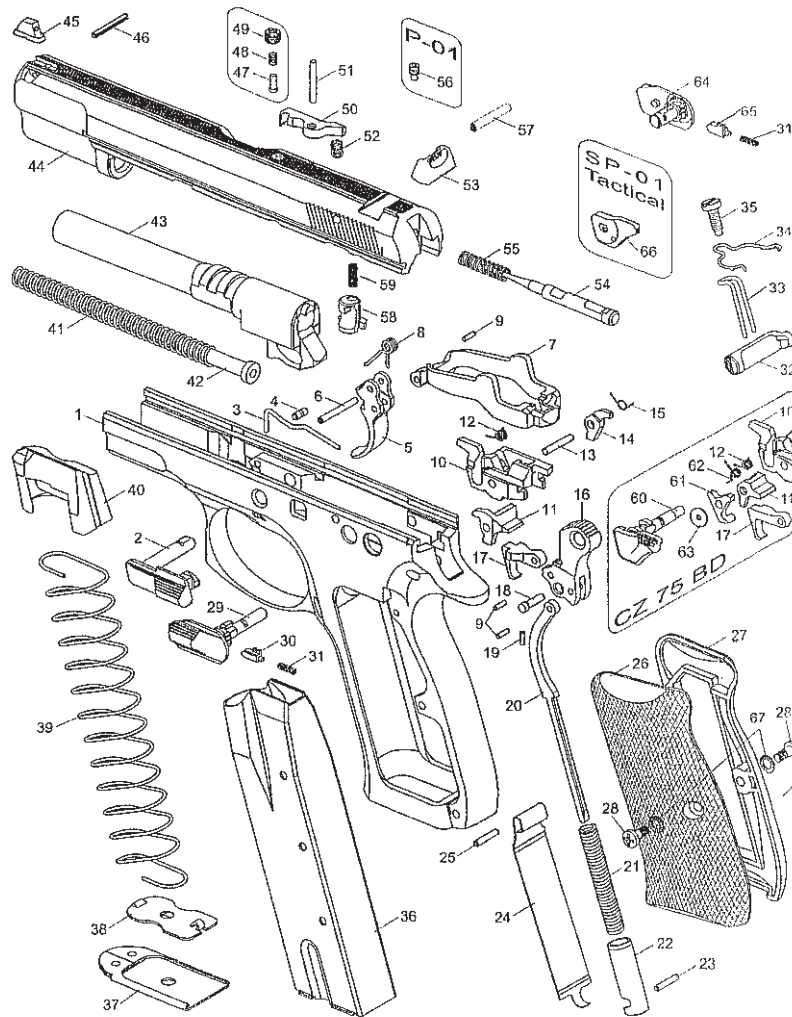


- | | | |
|---------------------------|------------------------|--------------------------|
| 1 Slide | 14 Slide Locking Block | 27 Sear Pivot Sleeve |
| 2 Extractor Pin | 15 Ejector | 28 Hammer |
| 3 Firing Pin Retainer | 16 Ejector Pin | 29 Sear Pin |
| 4 Extractor | 17 Hinge Pin | 30 Magazine Catch Pin |
| 5 Extractor Spring | 18 Frame | 31 Magazine |
| 6 Firing Pin Spring | 19 Takedown Latch | 32 Lanyard Loop |
| 7 Firing Pin | 20 Trigger | 33 Magazine Catch |
| 8 Barrel Mount | 21 Trigger Spring | 34 Magazine Catch Spring |
| 9 Barrel Bushing Pin | 22 Disconnecter | 35 Hammer Spring Screw |
| 10 Barrel | 23 Trigger Bar | 36 Hammer Spring |
| 11 Recoil Spring Guide | 24 Sideplate | 37 Grip |
| 12 Recoil Spring | 25 Sear Spring | 38 Grip Screw |
| 13 Takedown Latch Plunger | 26 Sear | |

CZ Model 1945 Auto

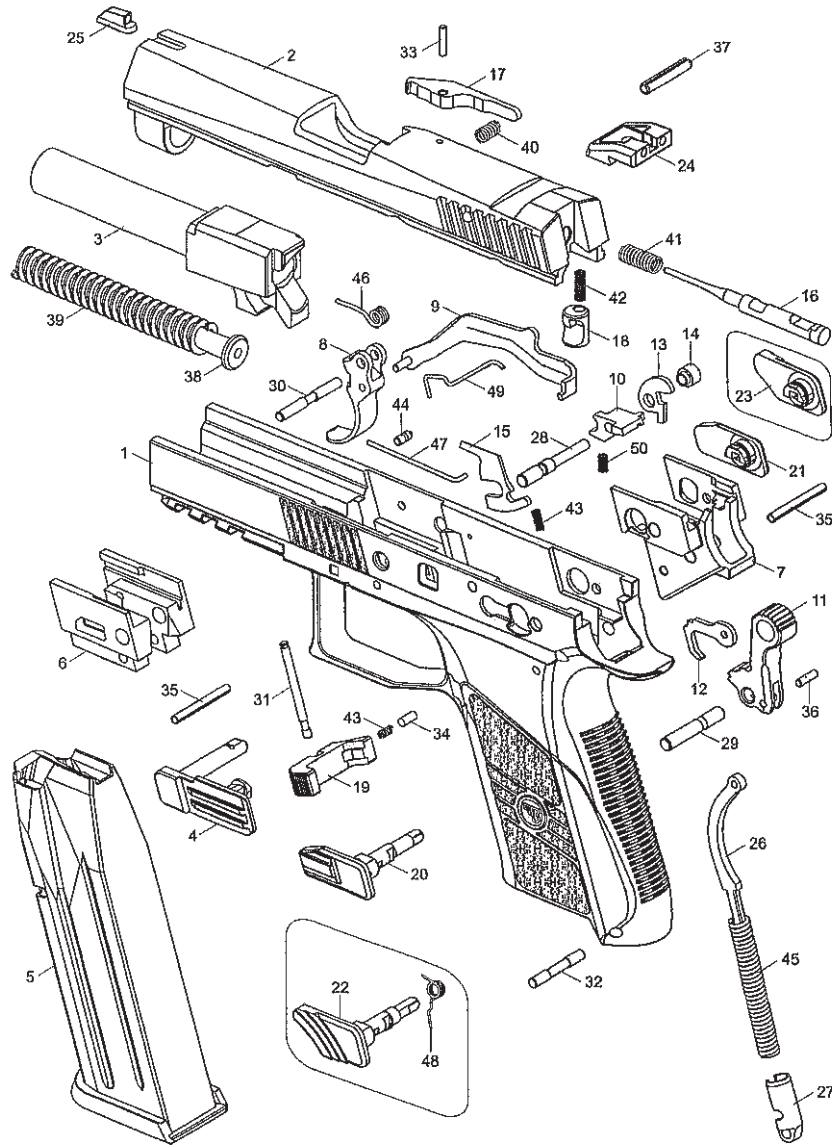


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|----|---------------------|----|---------------------------|----|-----------------------|
| 1 | Slide | 12 | Hammer Pin | 23 | Hammer Strut |
| 2 | Extractor Pin | 13 | Sideplate Screw | 24 | Hammer Spring |
| 3 | Extractor | 14 | Trigger Spring | 25 | Sideplate |
| 4 | Extractor Spring | 15 | Trigger | 26 | Magazine |
| 5 | Firing Pin Spring | 16 | Trigger Bar Pin | 27 | Magazine Catch Spring |
| 6 | Firing Pin | 17 | Trigger Hinge Pin | 28 | Magazine Catch Pin |
| 7 | Barrel | 18 | Trigger Bar | 29 | Magazine Catch |
| 8 | Recoil Spring | 19 | Hammer | 30 | Grip Screw |
| 9 | Recoil Spring Guide | 20 | Hammer Strut Pin | 31 | Grip |
| 10 | Frame | 21 | Trigger Bar Return Spring | 32 | Grip Screw Nut |
| 11 | Ejector | 22 | Ejector Pin | | |



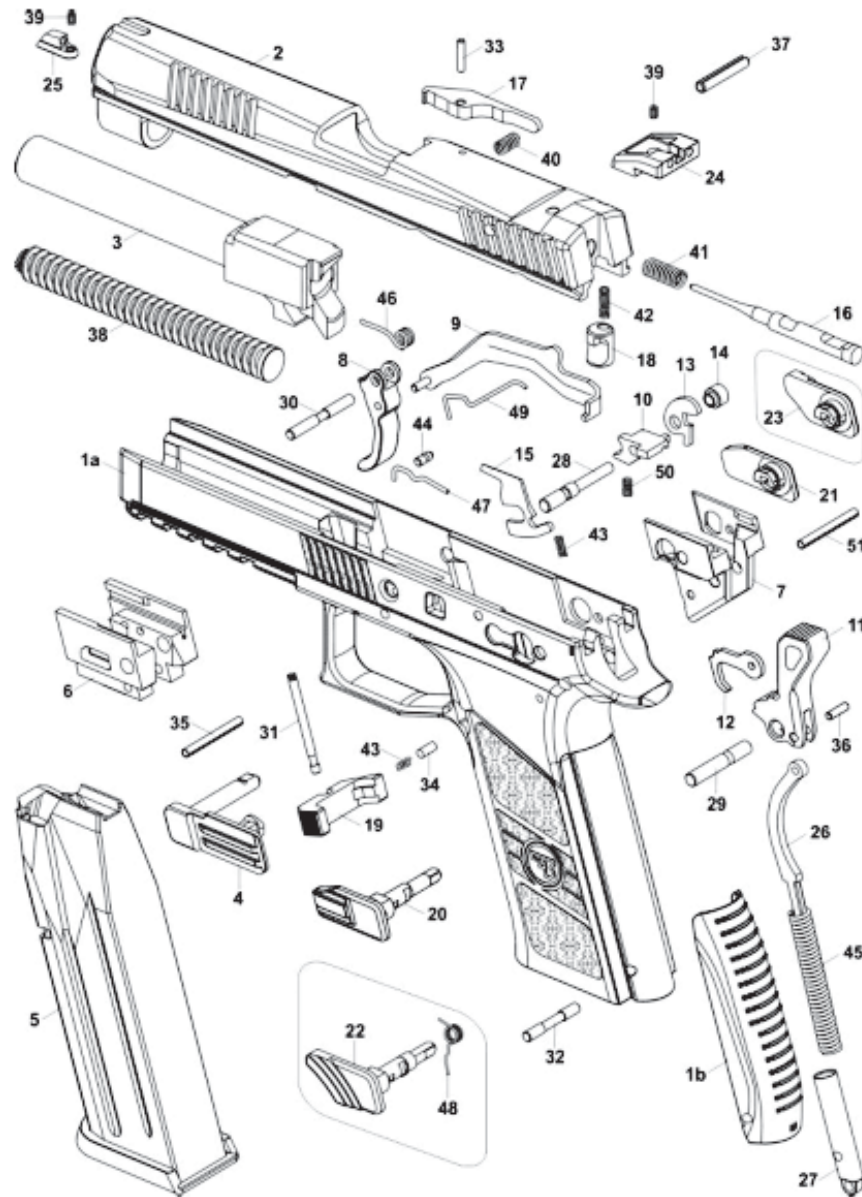
Courtesy, CZ-USA

1	Frame	24	Magazine guide	47	Loaded chamber indicator
2	Slide stop	25	Magazine guide pin	48	Loaded chamber indicator spring
3	Slide stop spring	26	Left grip panel	49	Loaded chamber indicator nut
4	Slide stop spring pin	27	Right grip panel	50	Extractor
5	Trigger	28	Grip panel screw	51	Extractor pin
6	Trigger pin	29	Safety	52	Extractor spring
7	Trigger bar	30	Safety detent plunger	53	Rear sight
8	Trigger spring	31	Safety detent plunger spring	54	Firing pin
9	Pin	32	Magazine catch	55	Firing pin spring
10	Ejector	33	Magazine catch spring	56	Securing screw
11	Sear	34	Trigger bar spring	57	Firing pin coiled pin
12	Sear spring	35	Magazine catch spring screw	58	Firing pin block stop
13	Sear pin	36	Magazine body	59	Firing pin block stop spring
14	Firing pin block lever	37	Magazine base	60	Hammer decocking lever
15	Firing pin block lever spring	38	Magazine base lock	61	Decocking lever
16	Hammer	39	Magazine spring	62	Decocking lever spring
17	Disconnecter	40	Follower	63	Fixing insert
18	Hammer pin	41	Recoil spring	64	Safety – right
19	Hammer pin retaining peg	42	Recoil spring guide	65	Safety detent plunger – right
20	Main spring strut	43	Barrel	66	Hammer decocking lever controller – right
21	Main spring	44	Slide	67	Fan-shaped washer
22	Main spring plug	45	Front sight		
23	Main spring plug pin	46	Front sight pin		



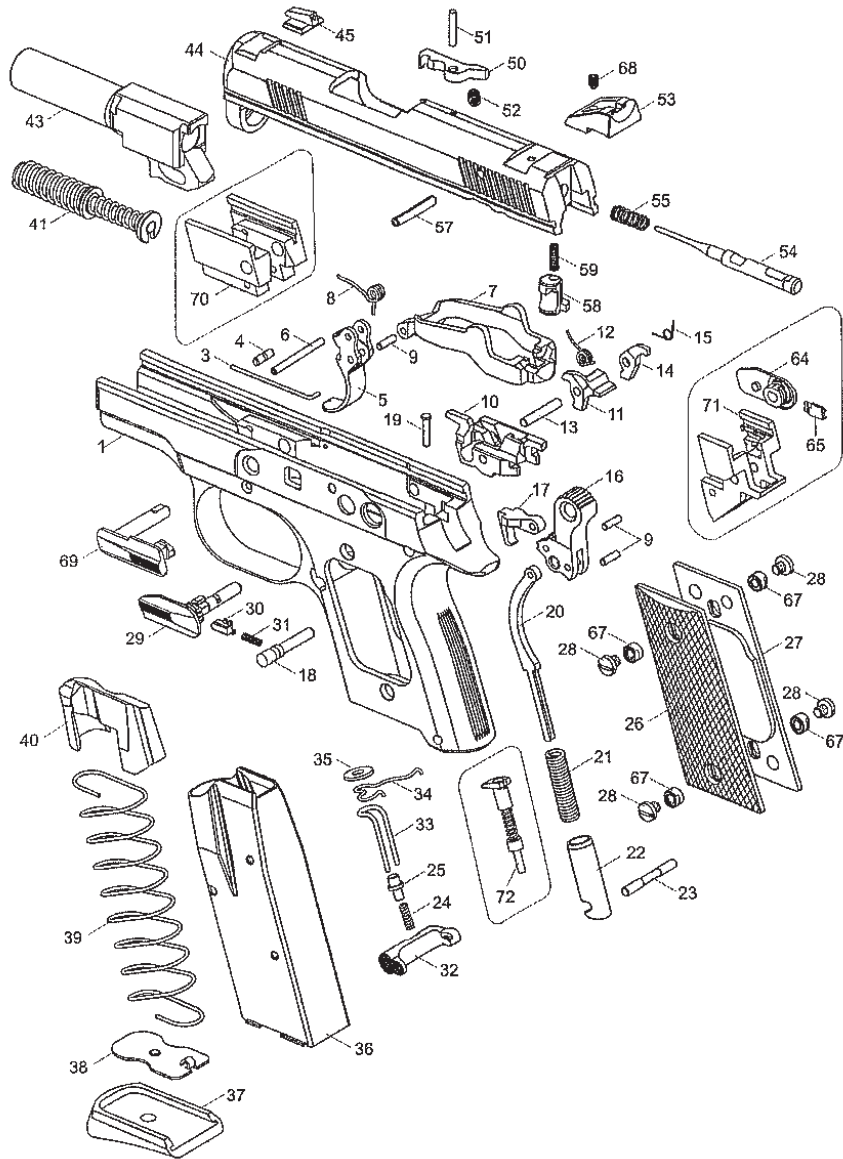
Courtesy, CZ-USA

1	Frame	18	Firing pin block stop	35	Spring pin
2	Slide	19	Magazine catch	36	Hammer strut pin
3	Barrel	20	Left safety	37	Firing pin plug
4	Slide stop	21	Right safety	38	Recoil spring guide
5	Magazine	22	Left hammer decocking lever	39	Recoil spring
6	Front insert	23	Right hammer decocking lever	40	Extractor spring
7	Rear insert	24	Rear sight	41	Firing pin spring
8	Trigger	25	Front sight	42	Firing pin block stop spring
9	Trigger bar	26	Mainspring strut	43	Spring
10	Sear	27	Mainspring plug	44	Slide stop spring pin
11	Hammer	28	Sear pin	45	Mainspring
12	Disconnecter	29	Hammer pin	46	Trigger spring
13	Firing pin block lever	30	Trigger pin	47	Slide stop spring
14	Trigger bar Disconnecter	31	Magazine catch plug	48	Hammer decocking lever spring
15	Ejector	32	Mainspring plug pin	49	Trigger bar spring
16	Firing pin	33	Ejector pin	50	Sear spring
17	Extractor	34	Magazine catch pin		



Courtesy, CZ-USA

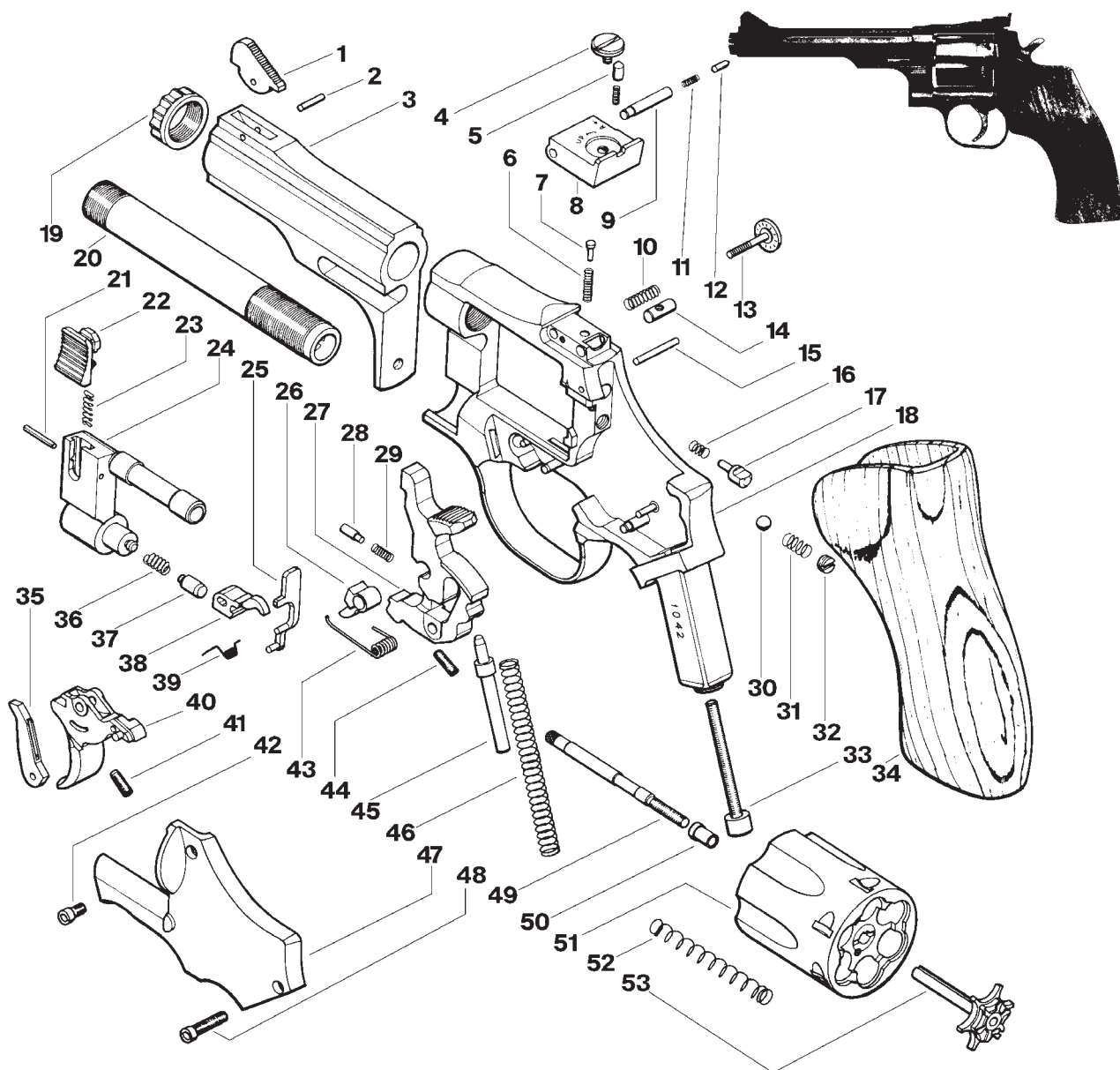
1a	Frame	18	Firing pin block stop	34	Magazine catch pin
1b	Backstrap	19	Magazine catch	35	Front pin insert
2	Slide	20	Left safety	36	Hammer strut pin
3	Barrel	21	Right safety	37	Firing pin plug
4	Slide stop	22	Left hammer decocking lever controller	38	Recoil spring assembly
5	Magazine	23	Right hammer decocking lever controller	39	Securing screw
6	Front insert	24	Rear sight	40	Extractor spring
7	Rear insert	25	Front sight	41	Firing pin spring
8	Trigger	26	Mainspring strut	42	Firing pin block stop spring
9	Trigger bar	27	Mainspring plug	43	Spring
10	Sear	28	Sear pin	44	Slide stop spring pin
11	Hammer	29	Hammer pin	45	Mainspring
12	Disconnecter	30	Trigger pin	46	Trigger spring
13	Firing pin block lever	31	Magazine catch plug	47	Slide stop spring
14	Trigger bar disconnecter	32	Mainspring plug pin	48	Hammer decocking lever spring
15	Ejector	33	Extractor pin	49	Trigger bar spring
16	Firing pin			50	Sear spring
17	Extractor			51	Rear pin insert



Courtesy, CZ-USA

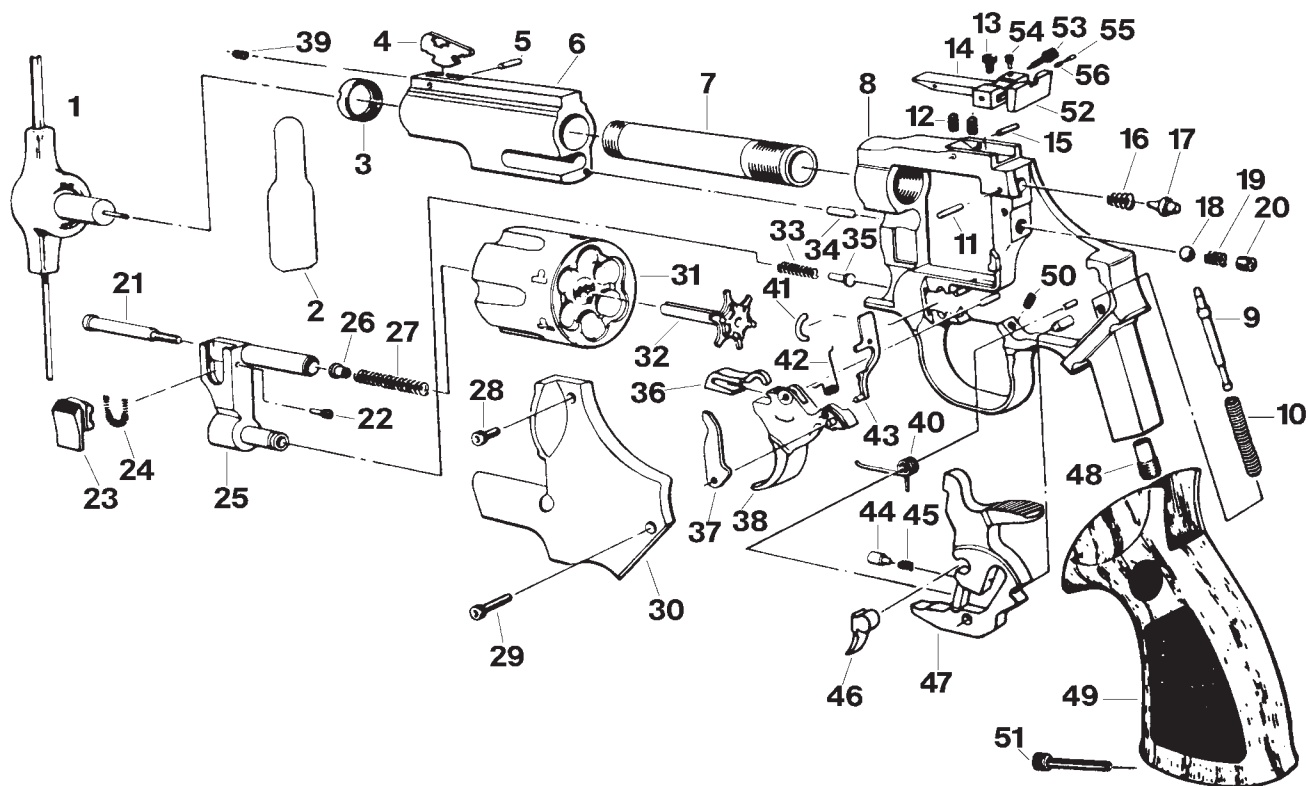
1	Frame	22	Main spring plug	43	Barrel
3	Slide stop spring	23	Mainspringplug pin	44	Slide
4	Slide stop spring pin	24	Trigger bar pin spring	45	Front sight
5	Trigger	25	Trigger bar lifter	50	Extractor
6	Trigger pin	26	Left grip panel	51	Extractor pin
7	Trigger bar	27	Right grip panel	52	Extractor spring
8	Trigger spring	28	Grip panel screw	53	Rear sight
9	Pin	29	Left safety	54	Firing pin
10	Ejector	30	Left safety detent plunger	55	Firing pin spring
11	Sear	31	Safety detent plunger spring	57	Firing pin roll pin
12	Sear spring	32	Magazine catch	58	Firing pin block stop
13	Sear pin	33	Magazine catch spring	59	Firing pin block stop spring
14	Firing pin block lever	34	Trigger bar spring	64	Right safety
15	Firing pin block lever spring	35	Trigger bar lifter washer	65	Right safety detent plunger
16	Hammer	36	Magazine body	67	Grip panel screw sleeve
17	Disconnecter	37	Magazine base	68	Rear sight locking screw
18	Hammer pin	38	Magazine base lock	69	Slide stop
19	Hammer pin retaining peg	39	Magazine spring	70	Front insert
20	Mainspring strut	40	Follower	71	Rear insert
21	Mainspring	41	Recoil spring	72	Trigger bar lifter

Model 12 Revolver



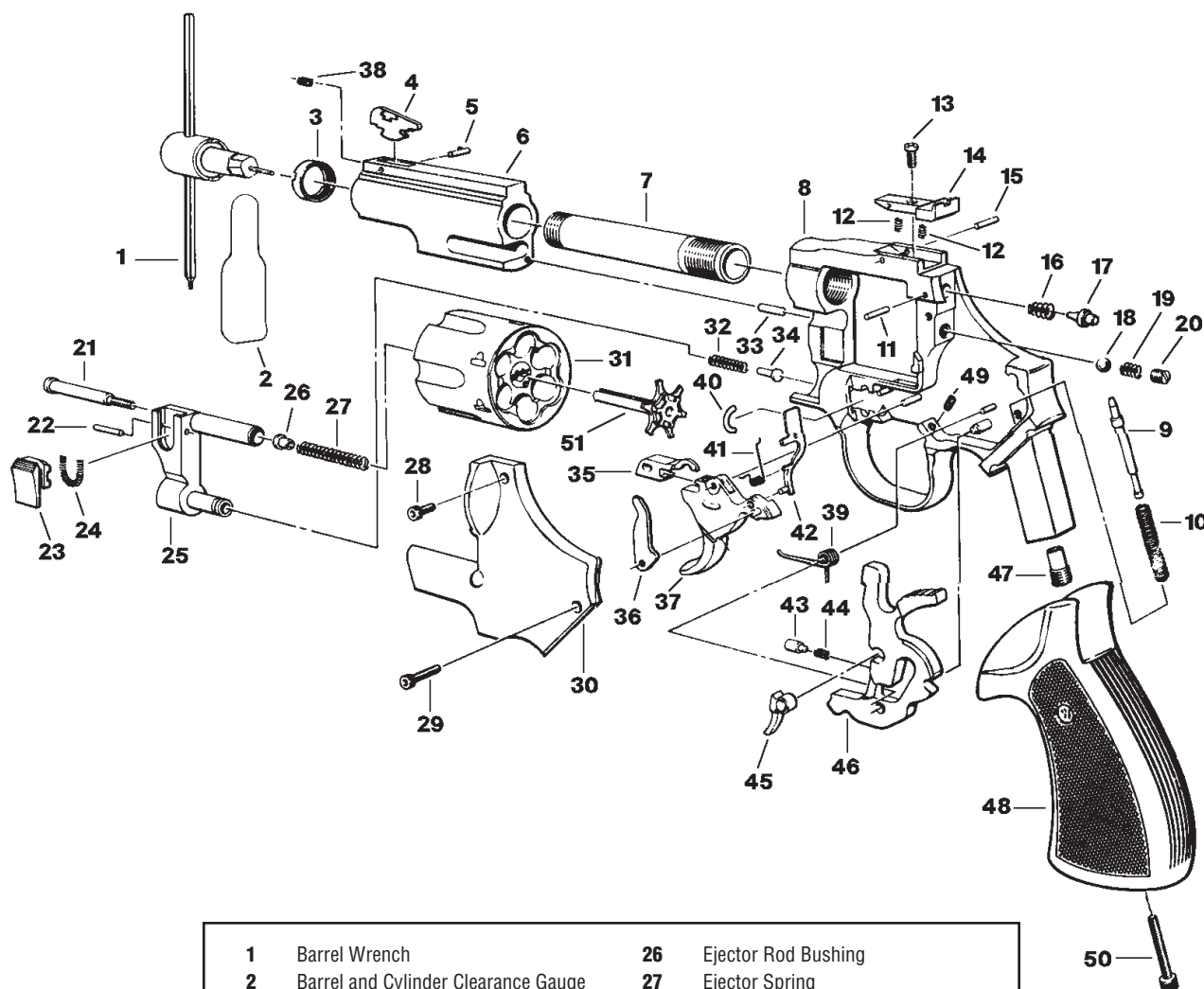
- | | | |
|-----------------------------|---------------------------|---------------------------|
| 1 Front Sight | 19 Barrel Nut | 37 Bolt Plunger |
| 2 Front Sight Pin | 20 Barrel | 38 Bolt |
| 3 Shroud | 21 Latch Retaining Pin | 39 Hand Spring |
| 4 Elevation Screw | 22 Latch | 40 Trigger |
| 5 Elevation Click Plunger | 23 Latch Spring | 41 Trigger Stop Screw |
| 6 Elevation Tension Spring | 24 Crane | 42 Sideplate Screw, Short |
| 7 Elevation Tension Plunger | 25 Firing Pin Connector | 43 Trigger Return Spring |
| 8 Rear Sight Body | 26 Strut | 44 Hammer Pin |
| 9 Hinge Pin | 27 Hammer | 45 Mainspring Guide |
| 10 Windage Tension Spring | 28 Strut Plunger | 46 Mainspring |
| 11 Plunger Spring | 29 Strut Spring | 47 Sideplate |
| 12 Windage Click Plunger | 30 Cylinder Aligning Ball | 48 Sideplate Screw, Long |
| 13 Windage Screw | 31 Aligning Ball Spring | 49 Ejector Rod |
| 14 Elevation Nut | 32 Aligning Ball Screw | 50 Ejector Rod Bushing |
| 15 Firing Pin Retaining Pin | 33 Grip Screw | 51 Cylinder |
| 16 Firing Pin Spring | 34 Grip | 52 Ejector Spring |
| 17 Firing Pin | 35 Hand | 53 Extractor |
| 18 Frame | 36 Bolt Spring | |

Model 8-2S, 14-2S, 708 and 714 Revolver



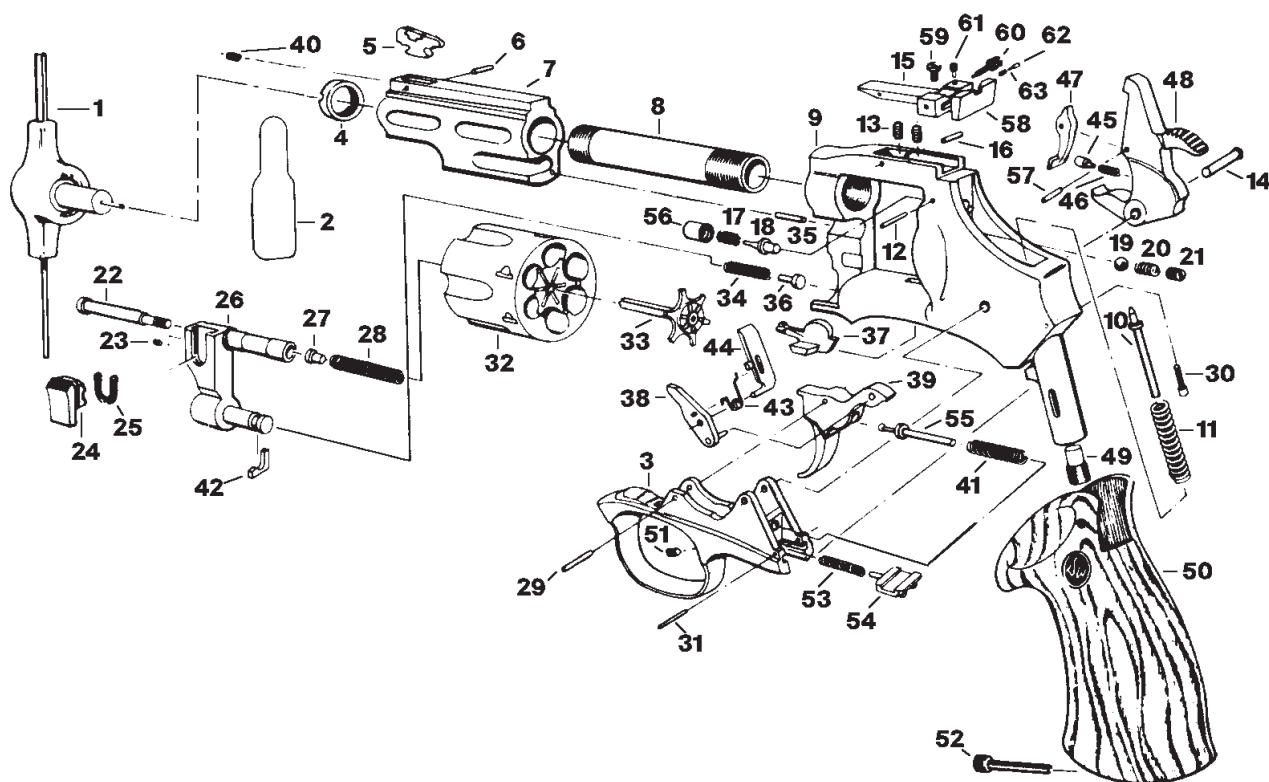
- | | |
|---|--------------------------------|
| 1 Wrench | 29 Long Sideplate Screw |
| 2 Gauge, Barrel and Cylinder Clearance | 30 Sideplate |
| 3 Barrel Nut | 31 Cylinder |
| 4 Front Sight | 32 Extractor |
| 5 Front Sight Pin | 33 Bolt Spring |
| 6 Shroud | 34 Shroud Locating Pin |
| 7 Barrel | 35 Bolt Plunger |
| 8 Frame | 36 Bolt |
| 9 Mainspring Guide | 37 Hand |
| 10 Mainspring | 38 Trigger |
| 11 Firing Pin Retaining Pin | 39 Front Sight Retaining Screw |
| 12 Rear Sight Elevation Tension Springs | 40 Trigger Return Spring |
| 13 Rear Sight Elevation Screw | 41 Crane Lock |
| 14 Rear Sight Body | 42 Hand Spring |
| 15 Rear Sight Retaining Pin | 43 Connector |
| 16 Firing Pin Spring | 44 Strut Plunger |
| 17 Firing Pin | 45 Strut Spring |
| 18 Cylinder Aligning Ball | 46 Strut |
| 19 Cylinder Aligning Ball Spring | 47 Hammer |
| 20 Aligning Ball Screw | 48 Mainspring Seat |
| 21 Ejector Rod | 49 Grip |
| 22 Latch Retaining Screw | 50 Trigger Stop Screw |
| 23 Latch | 51 Grip Screw |
| 24 Latch Spring | 52 Rear Sight Blade |
| 25 Crane | 53 Windage Screw Retainer |
| 26 Ejector Rod Bushing | 54 Windage Screw |
| 27 Ejector Spring | 55 Windage Plunger Spring |
| 28 Short Sideplate Screw | 56 Windage Plunger |

Model 8-2, 9-2, 14-2 and 15-2 Revolver



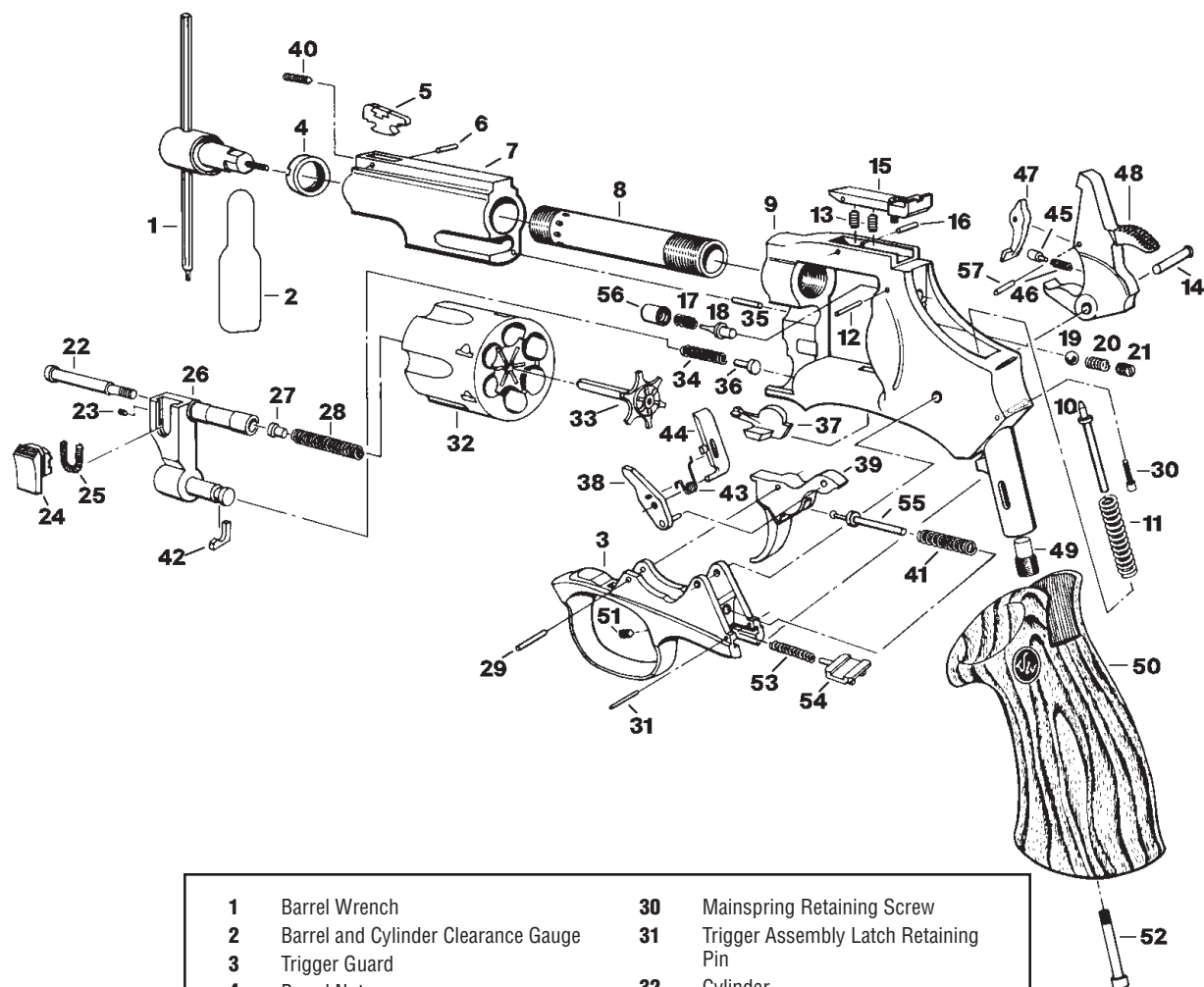
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|----|--------------------------------------|----|-----------------------------|
| 1 | Barrel Wrench | 26 | Ejector Rod Bushing |
| 2 | Barrel and Cylinder Clearance Gauge | 27 | Ejector Spring |
| 3 | Barrel Nut | 28 | Short Sideplate Screw |
| 4 | Front Sight | 29 | Long Sideplate Screw |
| 5 | Front Sight Pin | 30 | Sideplate |
| 6 | Shroud | 31 | Cylinder |
| 7 | Barrel | 32 | Bolt Spring |
| 8 | Frame | 33 | Shroud Locating Pin |
| 9 | Mainspring Guide | 34 | Bolt Plunger |
| 10 | Mainspring | 35 | Bolt |
| 11 | Firing Pin Retaining Pin | 36 | Hand |
| 12 | Rear Sight Elevation Tension Springs | 37 | Trigger |
| 13 | Rear Sight Elevation Screw | 38 | Front Sight Retaining Screw |
| 14 | Rear Sight Body | 39 | Trigger Return Spring |
| 15 | Rear Sight Retaining Pin | 40 | Crane Lock |
| 16 | Firing Pin Spring | 41 | Hand Spring |
| 17 | Firing Pin | 42 | Connector |
| 18 | Cylinder Aligning Ball | 43 | Strut Plunger |
| 19 | Cylinder Aligning Ball Spring | 44 | Strut Spring |
| 20 | Aligning Ball Screw | 45 | Strut |
| 21 | Ejector Rod | 46 | Hammer |
| 22 | Latch Retaining Pin | 47 | Mainspring Seat |
| 23 | Latch | 48 | Grip |
| 24 | Latch Spring | 49 | Trigger Stop Screw |
| 25 | Crane | 50 | Grip Screw |
| | | 51 | Extractor |

Model 375, 40, 41, 44, 45, 740, 741 and 744 Revolver



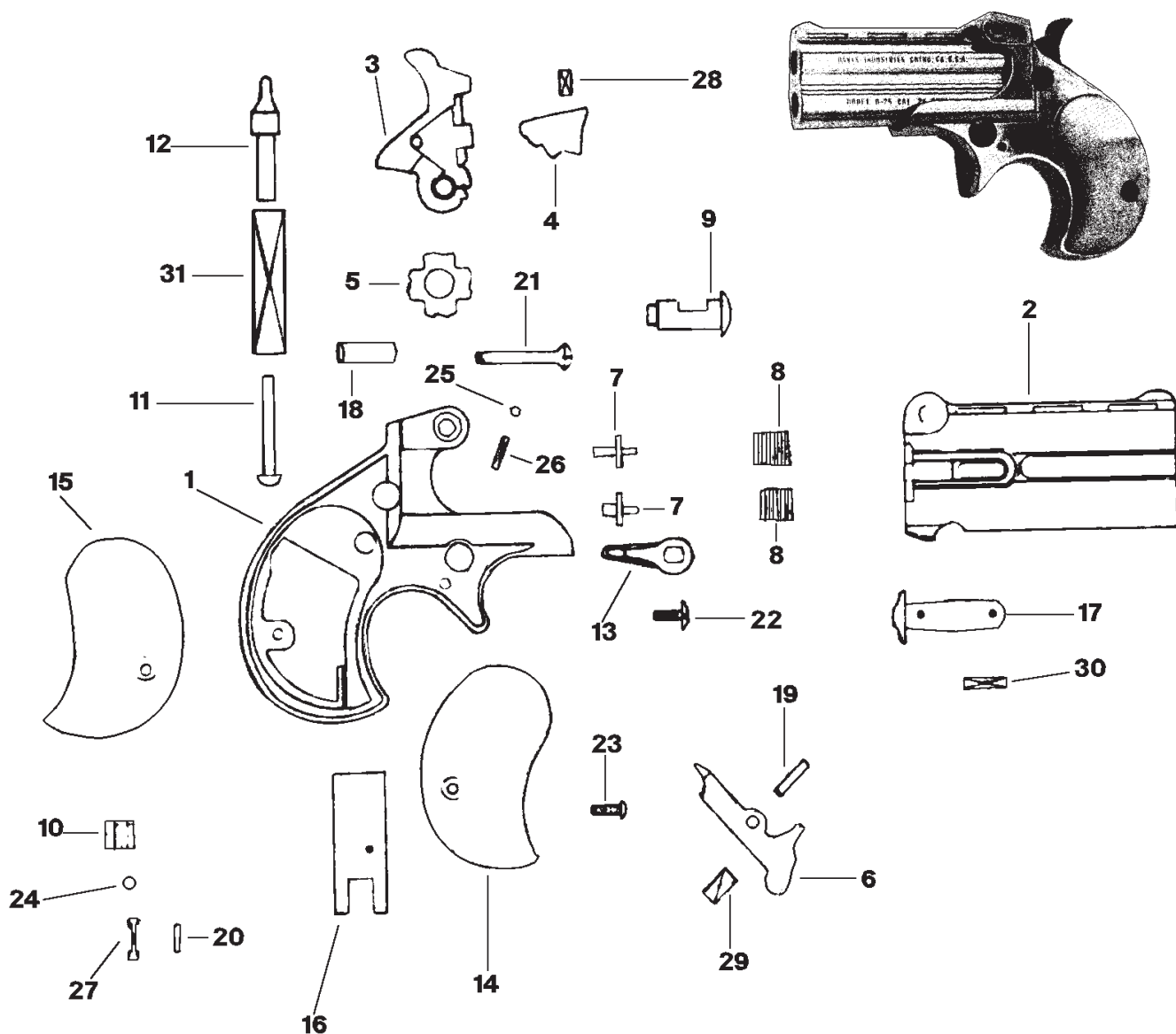
- | | | |
|---|---|----------------------------------|
| 1 Wrench | 21 Aligning Ball Screw | 42 Crane Lock |
| 2 Barrel and Cylinder Clearance Gauge | 22 Ejector Rod | 43 Hand Spring |
| 3 Trigger Guard | 23 Latch Retaining Screw | 44 Connector |
| 4 Barrel Nut | 24 Latch | 45 Strut Plunger |
| 5 Front Sight | 25 Latch Spring | 46 Strut Spring |
| 6 Front Sight Pin | 26 Crane | 47 Strut |
| 7 Shroud | 27 Ejector Rod Bushing | 48 Hammer |
| 8 Barrel | 28 Ejector Spring | 49 Mainspring Seat |
| 9 Frame | 29 Trigger Pivot Pin | 50 Grip |
| 10 Mainspring Guide | 30 Mainspring Retaining Screw | 51 Trigger Stop Screw |
| 11 Mainspring | 31 Trigger Assembly Latch Retaining Pin | 52 Grip Screw |
| 12 Firing Pin Retaining Pin | 32 Cylinder | 53 Trigger Assembly Latch Spring |
| 13 Rear Sight Elevation Tension Springs | 33 Extractor | 54 Trigger Assembly Latch |
| 14 Hammer Pivot Pin | 34 Bolt Plunger Spring | 55 Trigger Return Spring Guide |
| 15 Rear Sight Body | 35 Shroud Locating Pin | 56 Firing Pin Bushing |
| 16 Rear Sight Retaining Pin | 36 Bolt Plunger | 57 Strut Pivot Pin |
| 17 Firing Pin Spring | 37 Bolt | 58 Rear Sight Blade |
| 18 Firing Pin | 38 Hand | 59 Elevation Screw |
| 19 Cylinder Aligning Ball | 39 Trigger | 60 Windage Screw |
| 20 Cylinder Aligning Ball Spring | 40 Sight Retaining Screw | 61 Windage Screw Retainer |
| | 41 Trigger Return Spring | 62 Windage Plunger |
| | | 63 Windage Plunger Spring |

Model 44 Revolver



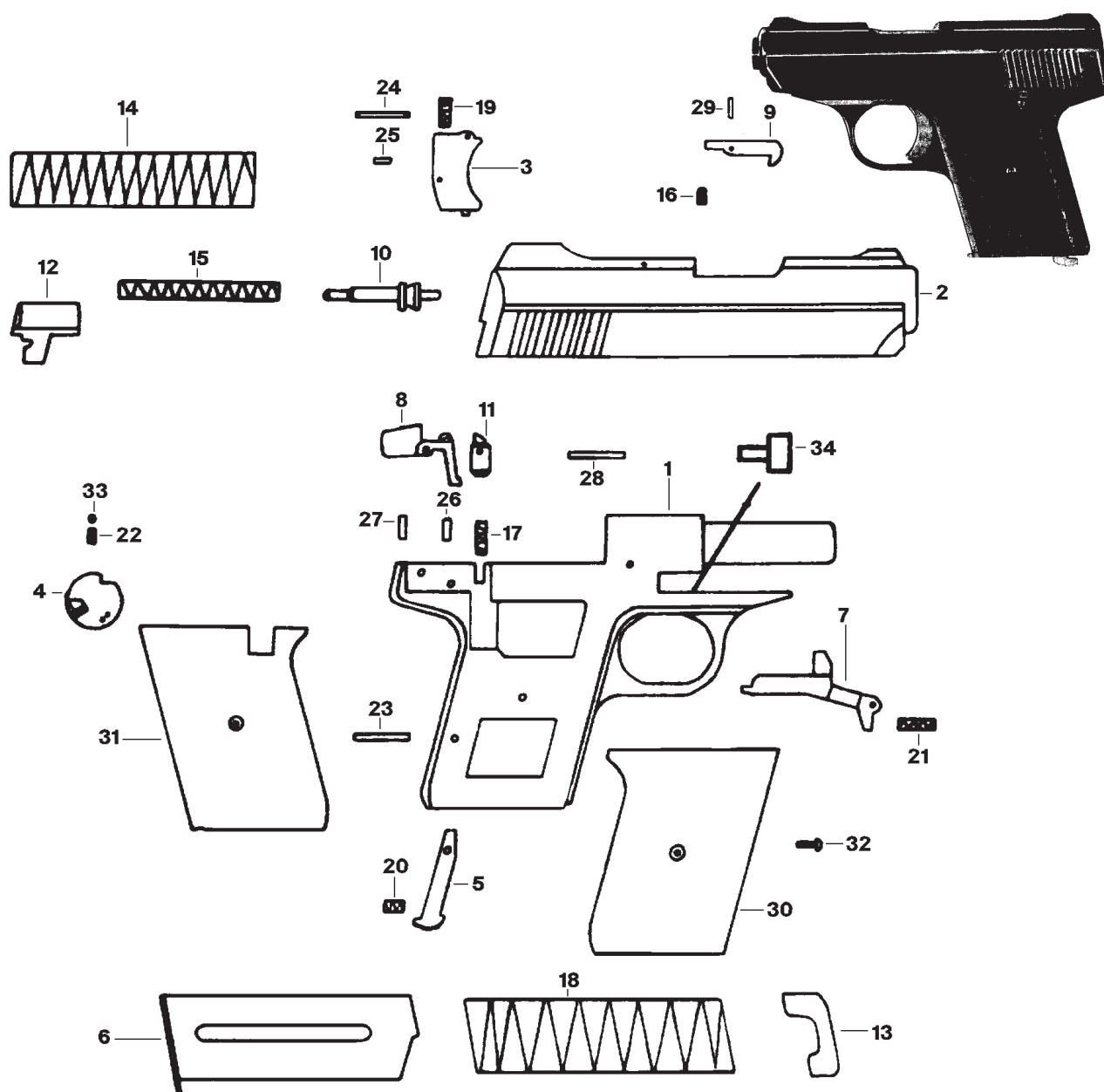
- | | | | |
|----|--------------------------------------|----|--------------------------------------|
| 1 | Barrel Wrench | 30 | Mainspring Retaining Screw |
| 2 | Barrel and Cylinder Clearance Gauge | 31 | Trigger Assembly Latch Retaining Pin |
| 3 | Trigger Guard | 32 | Cylinder |
| 4 | Barrel Nut | 33 | Extractor |
| 5 | Front Sight | 34 | Bolt Plunger Spring |
| 6 | Front Sight Pin | 35 | Shroud Locating Pin |
| 7 | Shroud | 36 | Bolt Plunger |
| 8 | Barrel | 37 | Bolt |
| 9 | Frame | 38 | Hand |
| 10 | Mainspring Guide | 39 | Trigger |
| 11 | Mainspring | 40 | Sight Retaining Screw |
| 12 | Firing Pin Retaining Pin | 41 | Trigger Return Spring |
| 13 | Rear Sight Elevation Tension Springs | 42 | Crane Lock |
| 14 | Hammer Pivot Pin | 43 | Hand Spring |
| 15 | Rear Sight Body | 44 | Connector |
| 16 | Rear Sight Retaining Pin | 45 | Strut Plunger |
| 17 | Firing Pin Spring | 46 | Strut Spring |
| 18 | Firing Pin | 47 | Strut |
| 19 | Cylinder Aligning Ball | 48 | Hammer |
| 20 | Cylinder Aligning Ball Spring | 49 | Mainspring Seat |
| 21 | Aligning Ball Screw | 50 | Grip |
| 22 | Ejector Rod | 51 | Trigger Stop Screw |
| 23 | Latch Retaining Screw | 52 | Grip Screw |
| 24 | Latch | 53 | Trigger Assembly Latch Spring |
| 25 | Latch Spring | 54 | Trigger Assembly Latch |
| 26 | Crane | 55 | Trigger Return Spring Guide |
| 27 | Ejector Rod Bushing | 56 | Firing Pin Bushing |
| 28 | Ejector Spring | 57 | Strut Pivot Pin |
| 29 | Trigger Pivot Pin | | |

Derringer



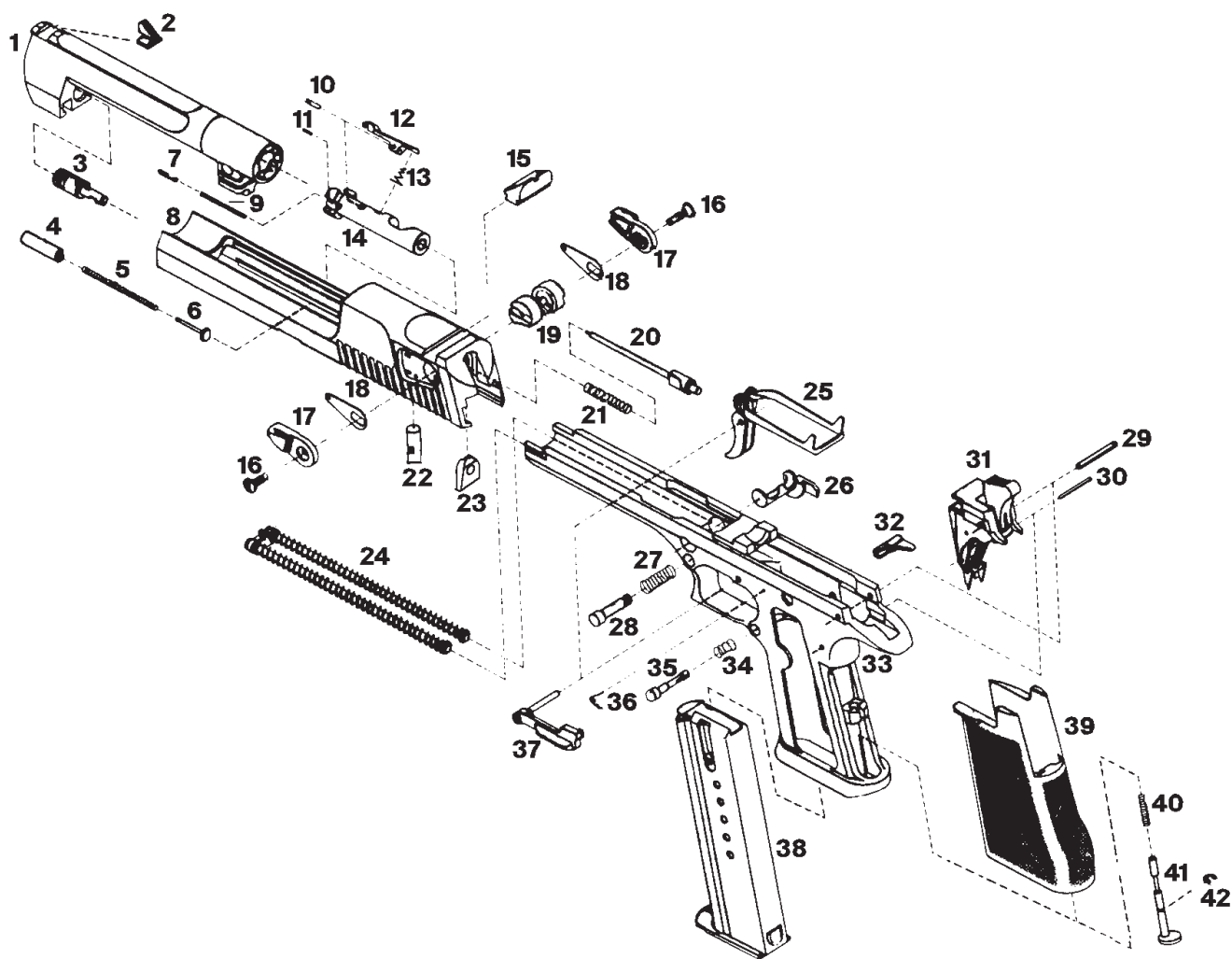
1	Frame	17	Extractor
2	Barrel	18	Hammer Pivot Pin
3	Hammer	19	Trigger Pin
4	Selector	20	Safety Pin
5	Cam	21	Hinge Screw
6	Trigger	22	Lock Screw
7	Firing Pins	23	Grip Screw
8	Bushings	24	Safety Ball
9	Lock	25	Lock Ball
10	Safety	26	Lock Spring
11	Screw	27	Safety Spring
12	Guide Pin	28	Selector Spring
13	Locking Lever	29	Trigger Spring
14	Right Grip	30	Extractor Spring
15	Left Grip	31	Mainspring
16	Cam Spring		

P-32 and P-380 Auto

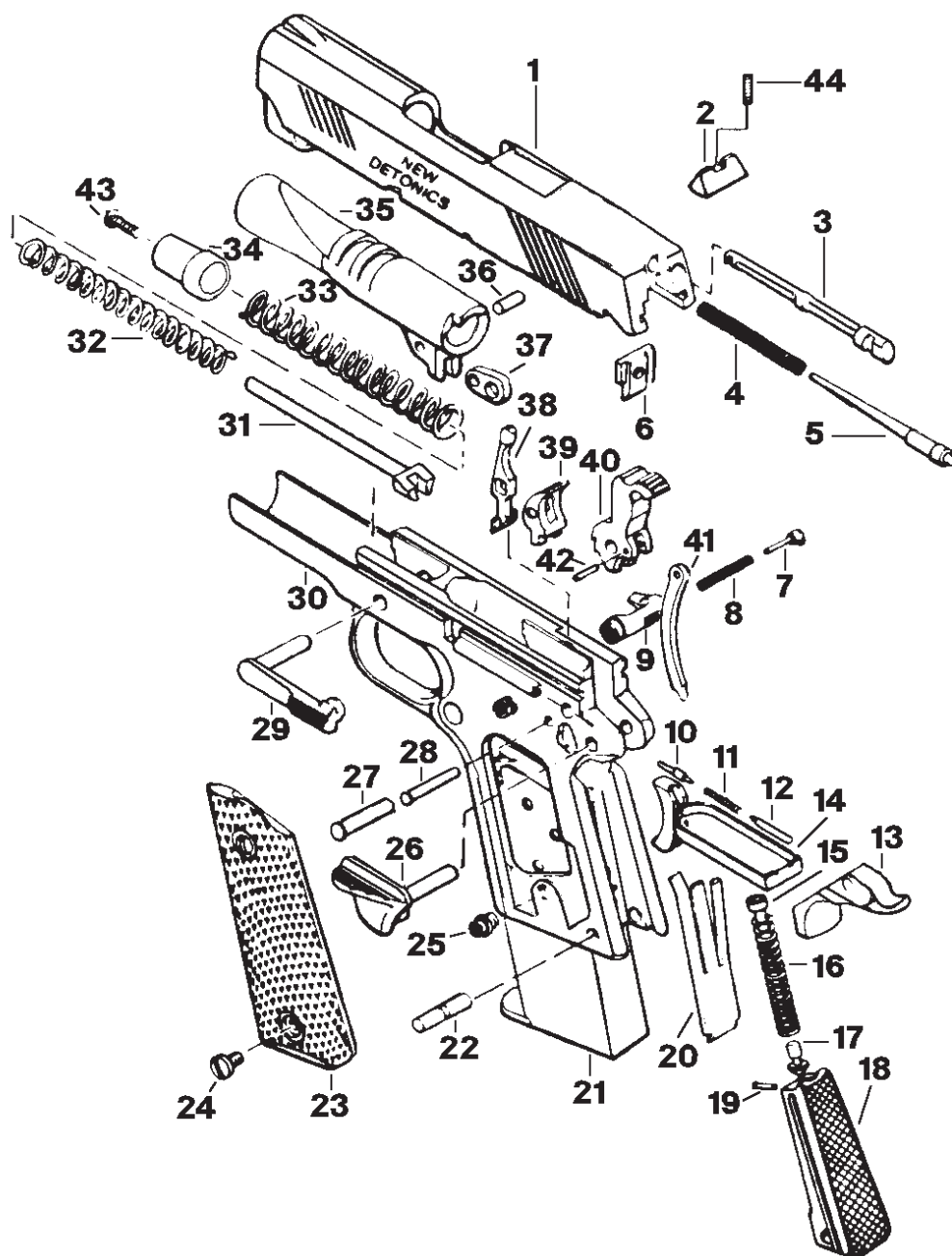


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|----|---------------------|----|-----------------------|
| 1 | Frame | 18 | Magazine Spring |
| 2 | Slide | 19 | Trigger Spring |
| 3 | Trigger | 20 | Magazine Catch Spring |
| 4 | Safety | 21 | Disconnecter Spring |
| 5 | Magazine Catch | 22 | Safety Spring |
| 6 | Magazine | 23 | Magazine Catch Pin |
| 7 | Disconnecter | 24 | Trigger Pin |
| 8 | Cam | 25 | Disconnecter Pin |
| 9 | Extractor | 26 | Cam Pin |
| 10 | Firing Pin | 27 | Retainer Pin |
| 11 | Sear | 28 | Barrel Press Pin |
| 12 | Firing Pin Retainer | 29 | Extractor Pin |
| 13 | Magazine Follower | 30 | Right Grip |
| 14 | Recoil Spring | 31 | Left Grip |
| 15 | Firing Pin Spring | 32 | Grip Screw |
| 16 | Extractor Spring | 33 | Safety Ball |
| 17 | Sear Spring | 34 | Buffer |

357/41/44 Magnum Auto

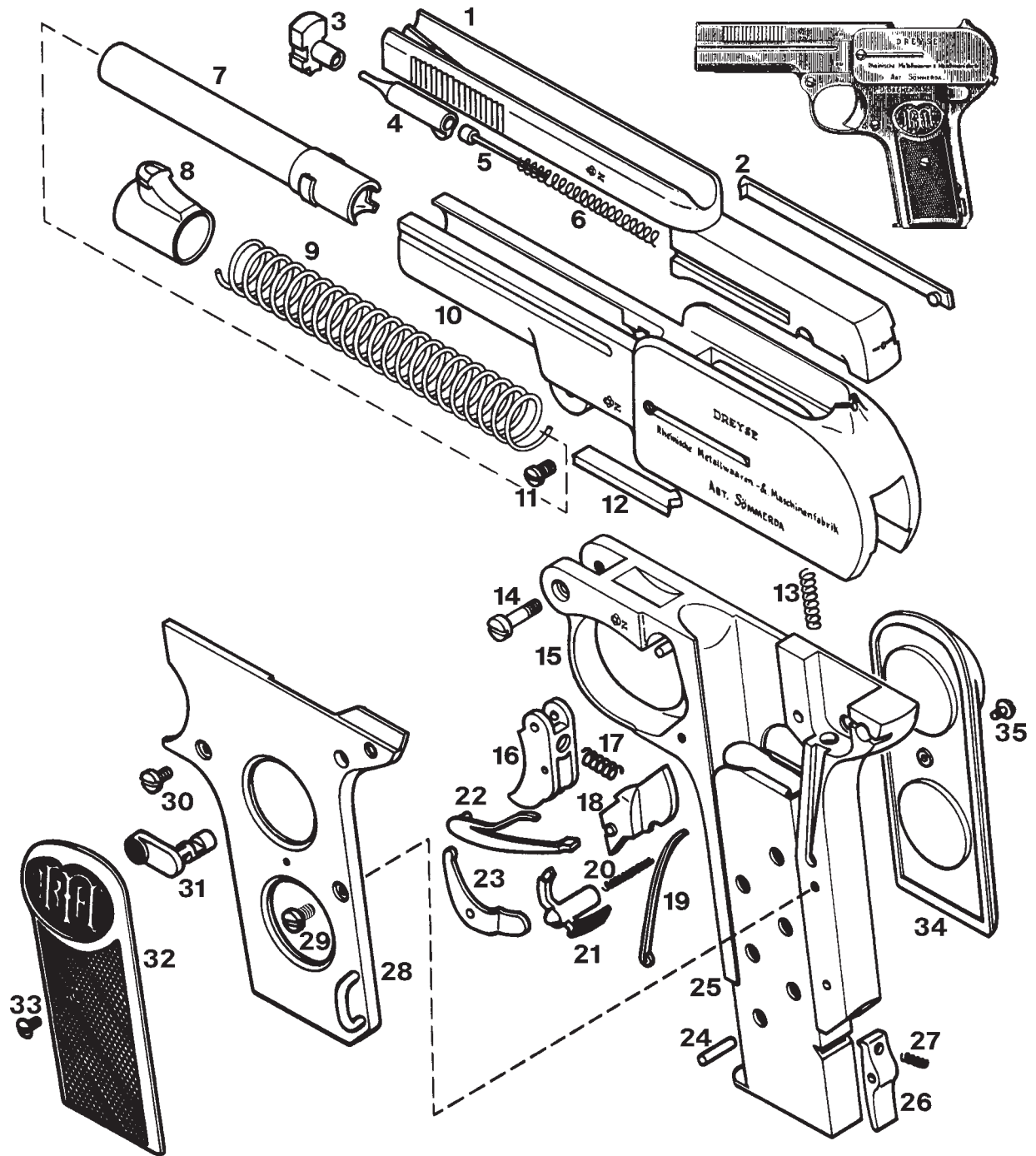


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|----|------------------------|----|---------------------------|
| 1 | Barrel | 22 | Bolt Guide Pin |
| 2 | Front Sight | 23 | Firing Pin Stop |
| 3 | Gas Piston | 24 | Recoil Spring Assembly |
| 4 | Bolt Stabilizer Pin | 25 | Trigger Assembly |
| 5 | Bolt Stabilizer Spring | 26 | Barrel Lock |
| 6 | Guide Pin | 27 | Barrel Lock Spring |
| 7 | Ejector | 28 | Barrel Lock Pin |
| 8 | Slide | 29 | Hammer Pin |
| 9 | Ejector Spring | 30 | Sear Pin |
| 10 | Extractor Pin | 31 | Hammer Mechanism Assembly |
| 11 | Ejector Pin | 32 | Magazine Catch |
| 12 | Extractor | 33 | Frame |
| 13 | Extractor Spring | 34 | Magazine Catch Spring |
| 14 | Bolt | 35 | Magazine Catch Pin |
| 15 | Rear Sight | 36 | Slide Catch Spring |
| 16 | Safety Screws | 37 | Slide Catch |
| 17 | Safety-Lever | 38 | Magazine Assembly |
| 18 | Safety Springs | 39 | Grip |
| 19 | Safety Drum | 40 | Grip Pin Spring |
| 20 | Firing Pin | 41 | Grip Pin |
| 21 | Firing Pin Spring | 42 | Retaining Ring |

Combat Master Auto


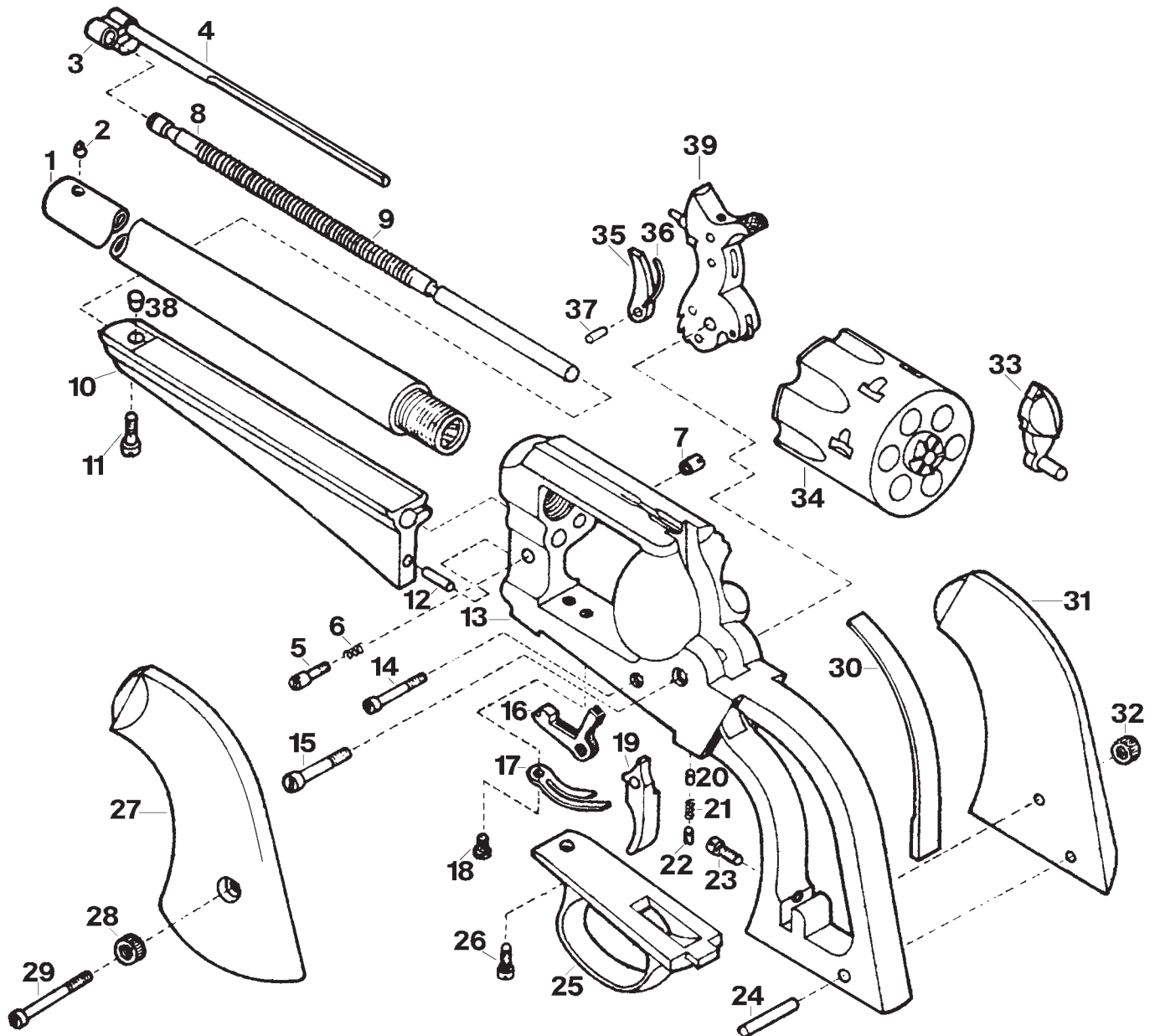
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|------------------------------|------------------------------------|-------------------------------|
| 1 Slide | 16 Mainspring | 30 Frame |
| 2 Rear Sight | 17 Mainspring Housing Pin Retainer | 31 Recoil Spring Guide |
| 3 Extractor | 18 Mainspring Housing | 32 Inner Recoil Spring |
| 4 Firing Pin Spring | 19 Mainspring Cap Pin | 33 Outer Recoil Spring |
| 5 Firing Pin | 20 Sear Spring | 34 Recoil Spring Cap |
| 6 Firing Pin Stop | 21 Magazine Assembly | 35 Barrel |
| 7 Magazine Catch Lock | 22 Mainspring Housing Pin | 36 Barrel Link Pin |
| 8 Magazine Catch Spring | 23 Left Grip | 37 Barrel Link |
| 9 Magazine Catch | 24 Stock Screw | 38 Disconnecter |
| 10 Slide Stop Plunger | 25 Stock Screw Bushing | 39 Sear |
| 11 Slide Stop Plunger Spring | 26 Safety-Lever | 40 Hammer |
| 12 Safety Lock Plunger | 27 Hammer Pin | 41 Hammer Strut |
| 13 Beavertail Grip Extension | 28 Sear Pin | 42 Hammer Strut Pin |
| 14 Trigger | 29 Slide Stop | 43 Recoil Spring Guide Screw |
| 15 Mainspring Guide | | 44 Rear Sight Retention Screw |

Model 1907 Auto



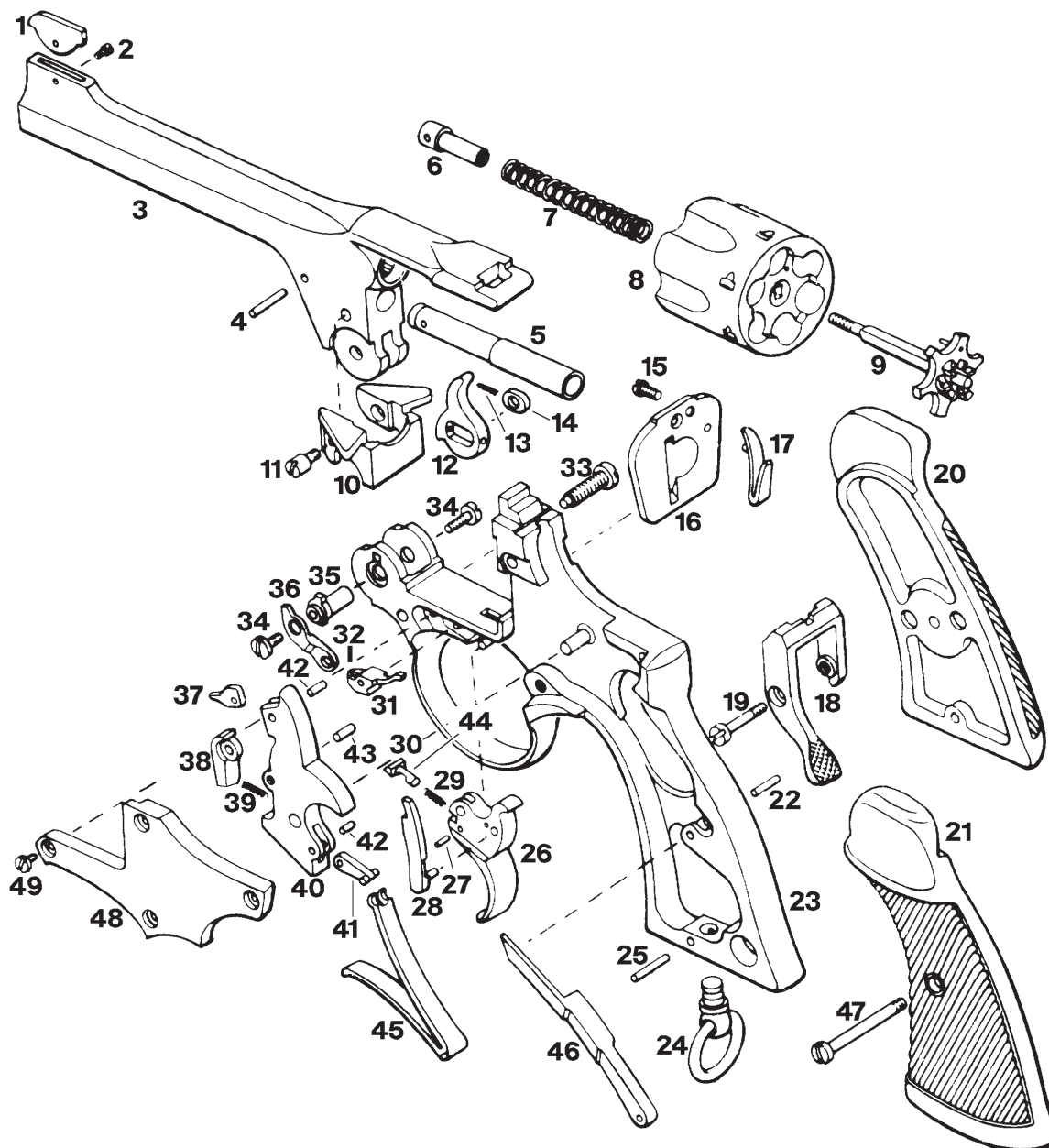
1	Slide	13	Sear Spring	25	Magazine
2	Extractor	14	Hinge Screw	26	Magazine Catch
3	Bolt Head	15	Grip Frame	27	Magazine Catch Spring
4	Firing Pin	16	Trigger	28	Sideplate
5	Cocking Indicator	17	Trigger Spring	29	Sideplate Screw
6	Firing Pin Spring	18	Sear	30	Front Sideplate Screw
7	Barrel	19	Safety Catch Spring	31	Safety Catch
8	Barrel Spring Follower	20	Frame Latch Spring	32	Left Grip Panel
9	Recoil Spring	21	Frame Latch	33	Left Grip Screw
10	Upper Frame	22	Trigger Bar	34	Right Grip Panel
11	Ejector Screw	23	Disconnecter	35	Right Grip Screw
12	Ejector	24	Magazine Catch Pin		

Remington 1875 Army Revolver



1	Barrel	14	Trigger and Bolt Screw	27	Left Grip
2	Front Sight	15	Hammer Screw	28	Left Grip Escutcheon
3	Ejector Rod Head	16	Cylinder Locking Bolt	29	Grip Screw
4	Ejector Rod	17	Trigger and Bolt Spring	30	Mainspring
5	Cylinder Lock Screw	18	Trigger and Bolt Spring Screw	31	Right Grip
6	Cylinder Lock Spring	19	Trigger	32	Right Grip Escutcheon
7	Cylinder Lock Nut	20	Gate Plunger	33	Loading Gate
8	Cylinder Pin	21	Gate Plunger Spring	34	Cylinder
9	Ejector Spring	22	Gate Plunger Screw	35	Hand
10	Ejector Housing	23	Mainspring Screw	36	Hand Spring
11	Ejector Housing Screw	24	Pin	37	Hand Axis Pin
12	Ejector Housing Pin	25	Trigger Guard	38	Ejector Housing Stud
13	Frame	26	Trigger Guard Screw	39	Hammer Assembly

No. 2 Mk. I Revolver

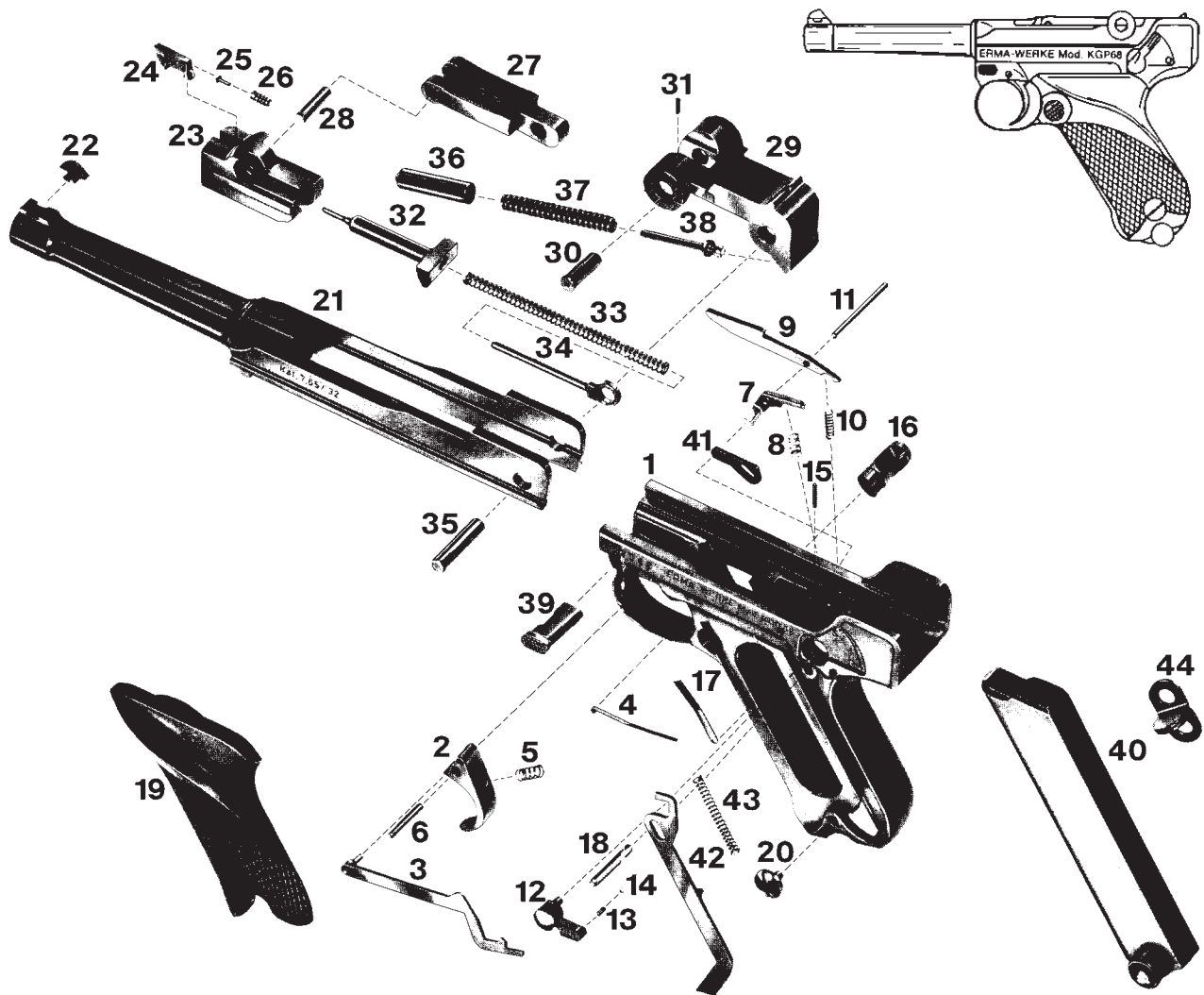


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|----|------------------------------|----|-----------------------------|----|----------------------------|
| 1 | Front Sight Blade | 18 | Barrel Latch | 35 | Hinge Pin |
| 2 | Front Sight Screw | 19 | Barrel Latch Screw | 36 | Cam Lever |
| 3 | Barrel | 20 | Right Grip | 37 | Hammer Nose |
| 4 | Cylinder Arbor Retaining Pin | 21 | Left Grip | 38 | Hammer Catch |
| 5 | Cylinder Arbor | 22 | Mainspring Lever Pin | 39 | Hammer Catch Spring |
| 6 | Extractor Nut | 23 | Frame | 40 | Hammer |
| 7 | Extractor Spring | 24 | Lanyard Ring | 41 | Hammer Swivel |
| 8 | Cylinder | 25 | Grip Pin | 42 | Hammer Swivel Pin |
| 9 | Extractor | 26 | Trigger | 43 | Hammer Catch Retaining Pin |
| 10 | Cylinder Retaining Cam | 27 | Stop Operating Catch Pin | 44 | Nose Retaining Pin |
| 11 | Cylinder Cam Screw | 28 | Hand | 45 | Mainspring |
| 12 | Extractor Lever | 29 | Stop Operating Catch Spring | 46 | Mainspring Lever |
| 13 | Extractor Lever Spring | 30 | Stop Operating Catch | 47 | Grip Screw |
| 14 | Extractor Lever Roller | 31 | Cylinder Stop | 48 | Sideplate |
| 15 | Recoil Plate Screw | 32 | Cylinder Stop Spring | 49 | Sideplate Screw |
| 16 | Recoil Plate | 33 | Cam Lever Screw | | |
| 17 | Barrel Latch Spring | 34 | Hinge Pin Screws | | |

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|-----------|----------------------|-----------|-------------------------------------|-----------|-----------------------|---------------------------------|-----------------|
| 1 | Barrel and Receiver | 12 | Recoil Spring | 22 | Safety Spring | 33 | Trigger Plunger |
| 2 | Front Sight | 13 | Toggle Axle Lockwasher | 23 | Safety-Lever | 34 | Trigger Spring |
| 3 | Recoil Spring Sleeve | 14 | Rear Toggle Link | 24 | Grip Screws | 35 | Sear Housing |
| 4 | Firing Pin | 15 | Firing Pin Spring Guide and Ejector | 25 | Magazine Catch Spring | 36 | Sear Spring |
| 5 | Firing Pin Spring | | | 26 | Safety Bar | 37 | Sear |
| 6 | Extractor Pin | 16 | Recoil Spring Guide | 27 | Sear Housing Screws | 38 | Locking Bolt |
| 7 | Extractor | 17 | Toggle Axle Pin | 28 | Sear Lever | 39 | Frame |
| 8 | Extractor Spring | 18 | Receiver Axle Pin | 29 | Disconnector | Parts Not Shown
Grips | |
| 9 | Breechblock | 19 | Magazine Catch | 30 | Trigger Bar | | |
| 10 | Breechblock Pin | 20 | Magazine Assembly | 31 | Trigger Pin | | |
| 11 | Front Toggle Link | 21 | Safety Ball | 32 | Trigger | | |

KGP68A Auto

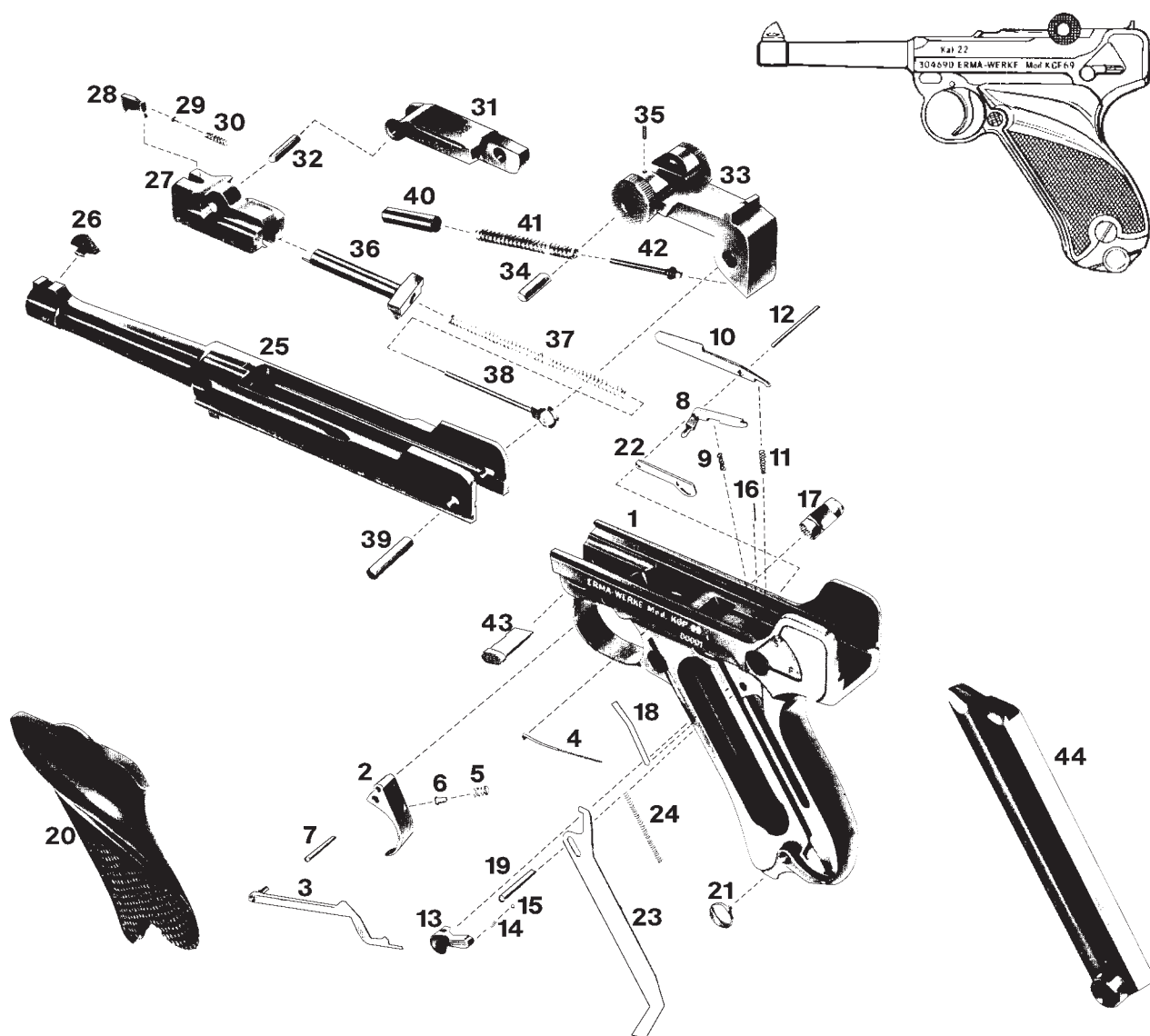


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|----|-------------------------------|----|-------------------------------|----|-----------------------------|
| 1 | Frame | 17 | Magazine Catch Spring | 33 | Firing Pin Spring |
| 2 | Trigger | 18 | Grip Pin | 34 | Firing Pin Spring Bolt |
| 3 | Trigger Bar | 19 | Left Grip | 35 | Rear Toggle Axis Pin |
| 4 | Trigger Bar Spring | 20 | Grip Screw | 36 | Recoil Spring Tube |
| 5 | Trigger Spring | 21 | Barrel and Receiver | 37 | Recoil Spring |
| 6 | Trigger Pin | 22 | Front Sight | 38 | Recoil Spring Guide |
| 7 | Sear | 23 | Breechblock | 39 | Locking Bolt |
| 8 | Sear Spring | 24 | Extractor | 40 | Magazine Assembly |
| 9 | Breechblock Catch Link | 25 | Extractor Plunger | 41 | Safety Plate |
| 10 | Breechblock Catch Link Spring | 26 | Extractor Spring | 42 | Magazine Safety-Lever |
| 11 | Cylindrical Pin | 27 | Front Toggle Link | 43 | Safety Spring |
| 12 | Safety Catch | 28 | Front Link Connecting Pin | 44 | Magazine Follower Depressor |
| 13 | Safety Catch Spring | 29 | Rear Toggle Link | | |
| 14 | Safety Catch Ball Detent | 30 | Toggle Link Connecting Pin | | |
| 15 | Safety Catch Pin | 31 | Toggle Link Pin Retaining Pin | | |
| 16 | Magazine Catch | 32 | Firing Pin | | |

Parts Not Shown

Right Grip

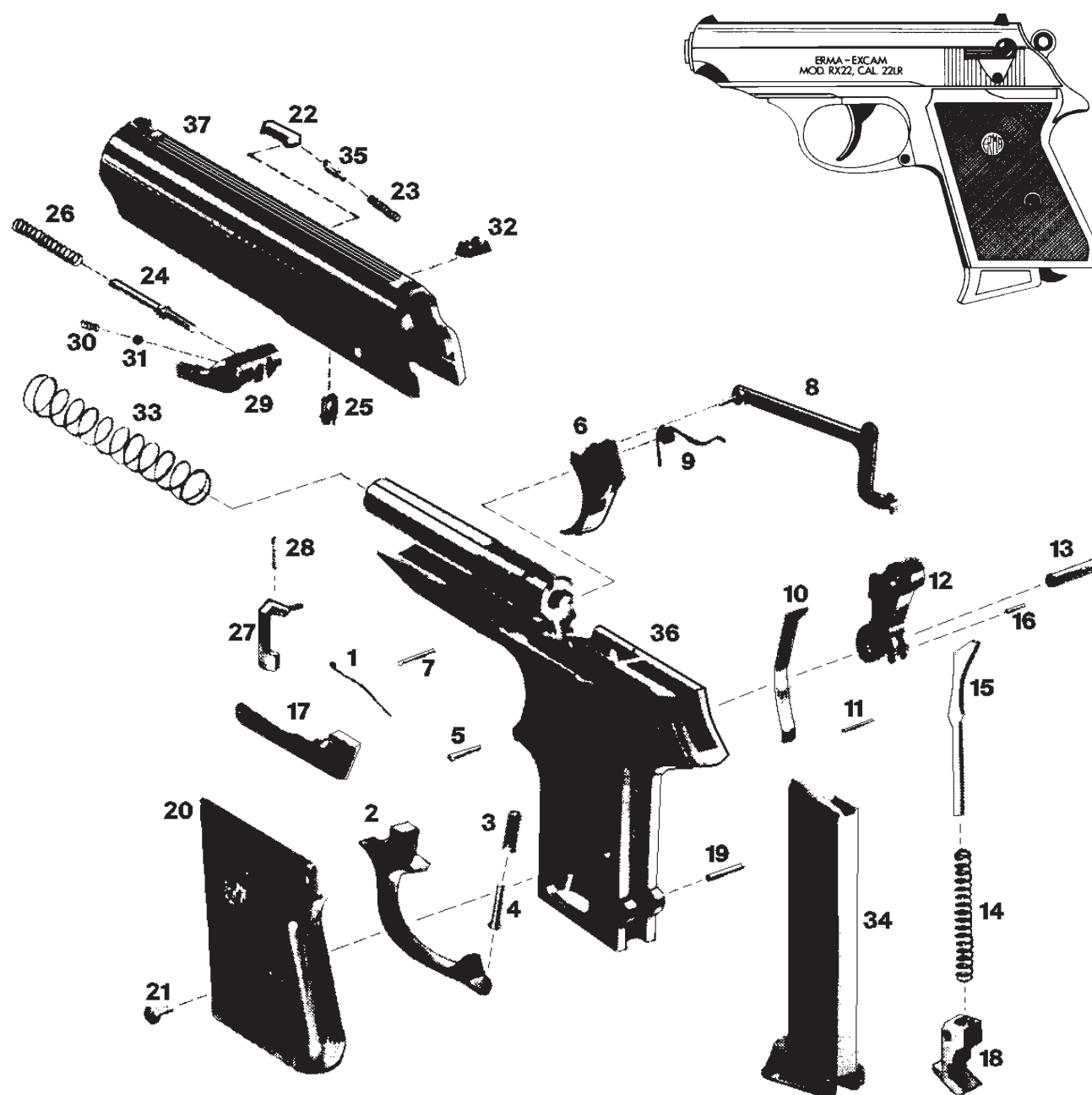
KGP69 Auto



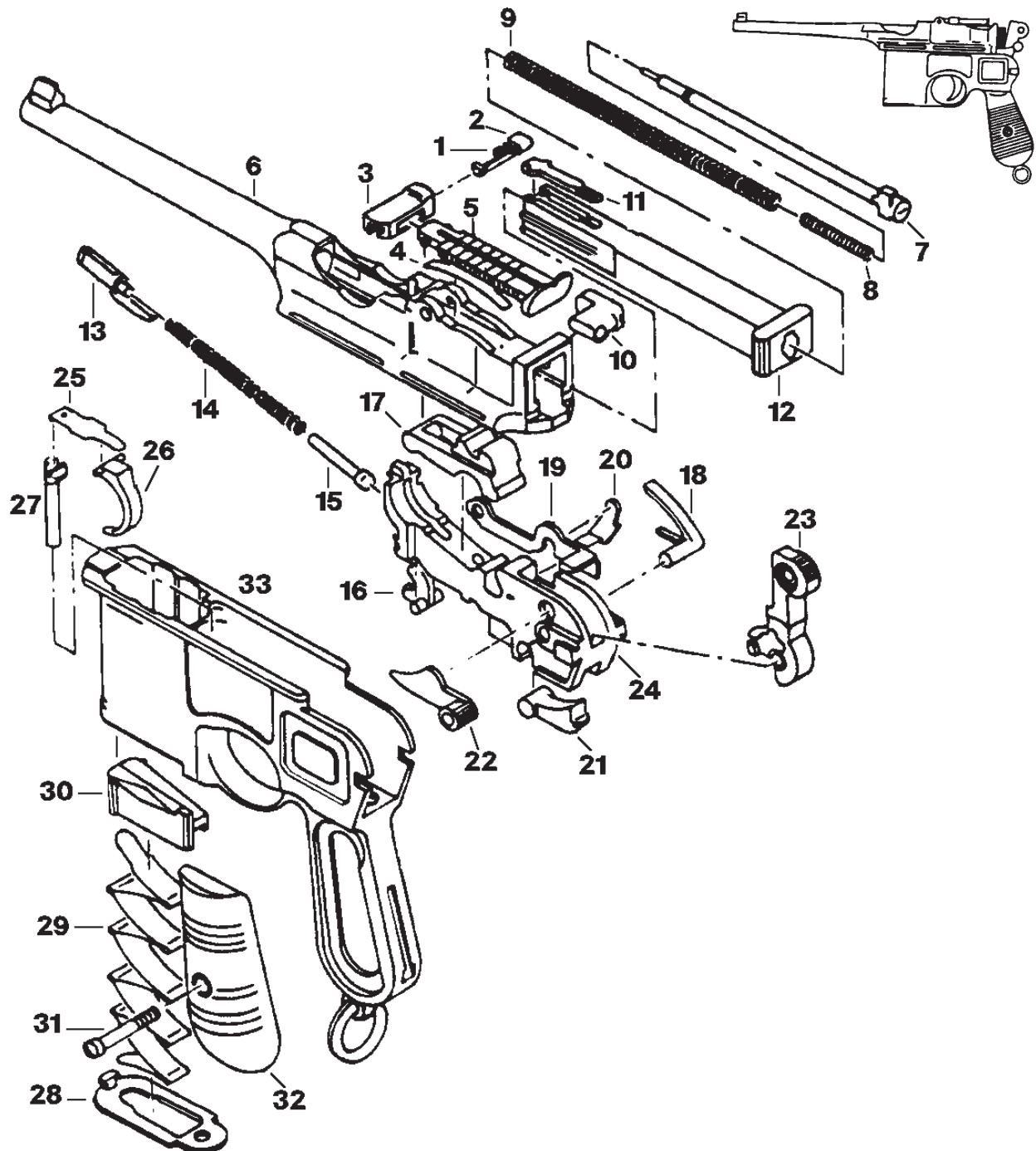
- | | | | | | |
|----|-------------------------------|----|---------------------------|----|-------------------------------|
| 1 | Frame | 17 | Magazine Catch | 33 | Rear Toggle Link |
| 2 | Trigger | 18 | Magazine Catch Spring | 34 | Toggle Link Connecting Pin |
| 3 | Trigger Bar | 19 | Magazine Safety-Lever Pin | 35 | Toggle Link Pin Retaining Pin |
| 4 | Trigger Bar Spring | 20 | Left Grip | 36 | Firing Pin |
| 5 | Trigger Spring | 21 | Grip Screw | 37 | Firing Pin Spring |
| 6 | Trigger Spring Plunger | 22 | Safety Plate | 38 | Ejector |
| 7 | Trigger Pin | 23 | Magazine Safety-Lever | 39 | Rear Toggle Axis Pin |
| 8 | Sear | 24 | Safety Spring | 40 | Recoil Spring Tube |
| 9 | Sear Spring | 25 | Barrel and Receiver | 41 | Recoil Spring |
| 10 | Breechblock Catch Link | 26 | Front Sight | 42 | Recoil Spring Guide |
| 11 | Breechblock Catch Link Spring | 27 | Breechblock | 43 | Locking Bolt |
| 12 | Breechblock Catch Link Pin | 28 | Extractor | 44 | Magazine Assembly |
| 13 | Safety-Lever | 29 | Extractor Spring Plunger | | |
| 14 | Safety-Lever Spring | 30 | Extractor Spring | | |
| 15 | Safety-Lever Ball Detent | 31 | Front Toggle Link | | |
| 16 | Cylindrical Pin | 32 | Front Toggle Link Pin | | |

Parts Not Shown

Right Grip

RX22 Auto


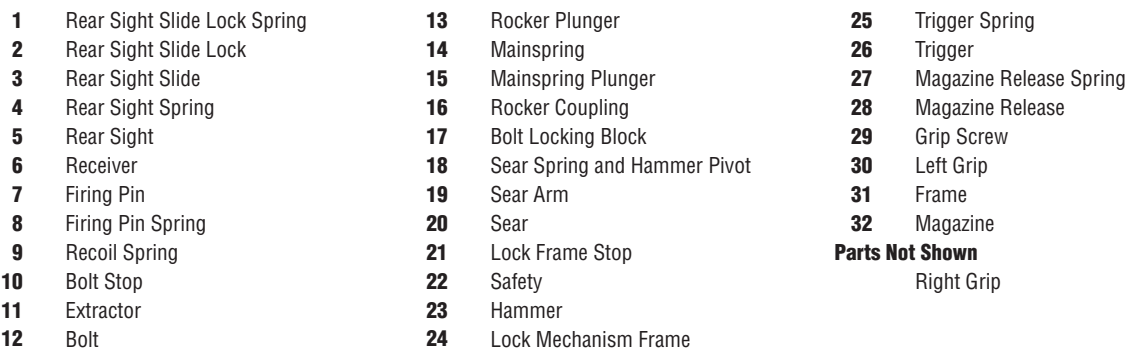
- | | | |
|----------------------|-------------------------|-----------------------------|
| 1 Leaf Spring | 14 Mainspring | 27 Safety Link |
| 2 Trigger Guard | 15 Mainspring Guide | 28 Safety Spring |
| 3 Lock Spring | 16 Mainspring Guide Pin | 29 Thumb Safety |
| 4 Spring Pin | 17 Catch Link | 30 Thumb Spring |
| 5 Guard Pin | 18 Magazine Catch | 31 Thumb Safety Detent Ball |
| 6 Trigger | 19 Magazine Catch Pin | 32 Rear Sight |
| 7 Trigger Pin | 20 Left Grip | 33 Recoil Spring |
| 8 Trigger Bar | 21 Grip Screw | 34 Magazine Assembly |
| 9 Trigger Bar Spring | 22 Extractor | 35 Extractor Pin |
| 10 Sear | 23 Extractor Spring | 36 Frame Assembly |
| 11 Sear Pin | 24 Firing Pin | 37 Slide |
| 12 Hammer | 25 Firing Pin Retainer | |
| 13 Hammer Pin | 26 Firing Pin Spring | |



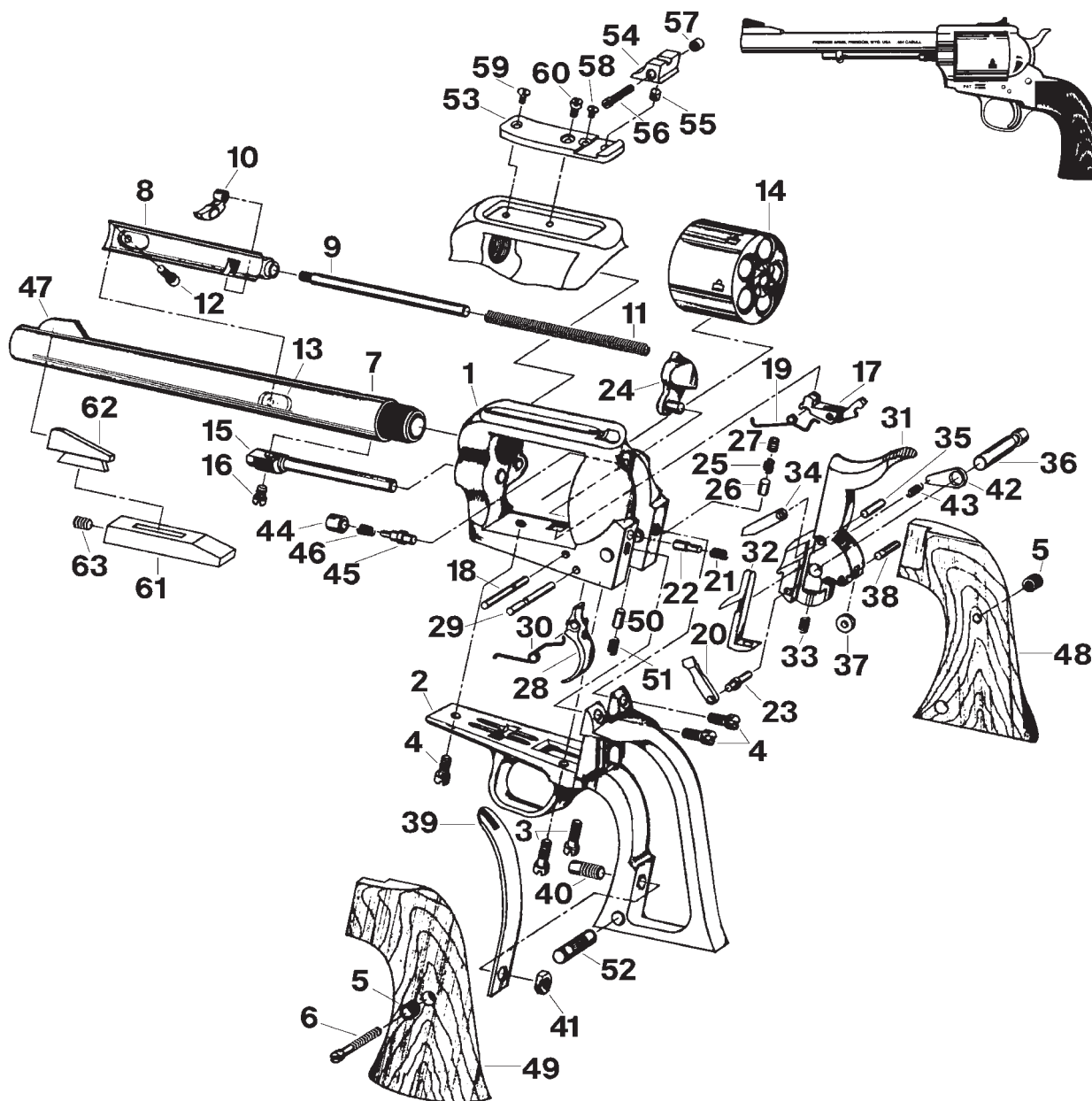
- 1 Rear Sight Slide Lock Spring
- 2 Rear Sight Slide Lock
- 3 Rear Sight Slide
- 4 Rear Sight Spring
- 5 Rear Sight
- 6 Receiver
- 7 Firing Pin
- 8 Firing Pin Spring
- 9 Recoil Spring
- 10 Bolt Stop
- 11 Extractor
- 12 Bolt

- 13 Rocker Plunger
- 14 Mainspring
- 15 Mainspring Plunger
- 16 Rocker Coupling
- 17 Bolt Locking Block
- 18 Sear Spring and Hammer Pivot
- 19 Sear Arm
- 20 Sear
- 21 Lock Frame Stop
- 22 Safety-Lever
- 23 Hammer
- 24 Lock Mechanism Frame

- 25 Trigger Spring
 - 26 Trigger
 - 27 Magazine Plunger
 - 28 Floorplate
 - 29 Magazine Spring
 - 30 Magazine Follower
 - 31 Grip Screw
 - 32 Left Grip
 - 33 Frame
- Parts Not Shown**
Right Grip

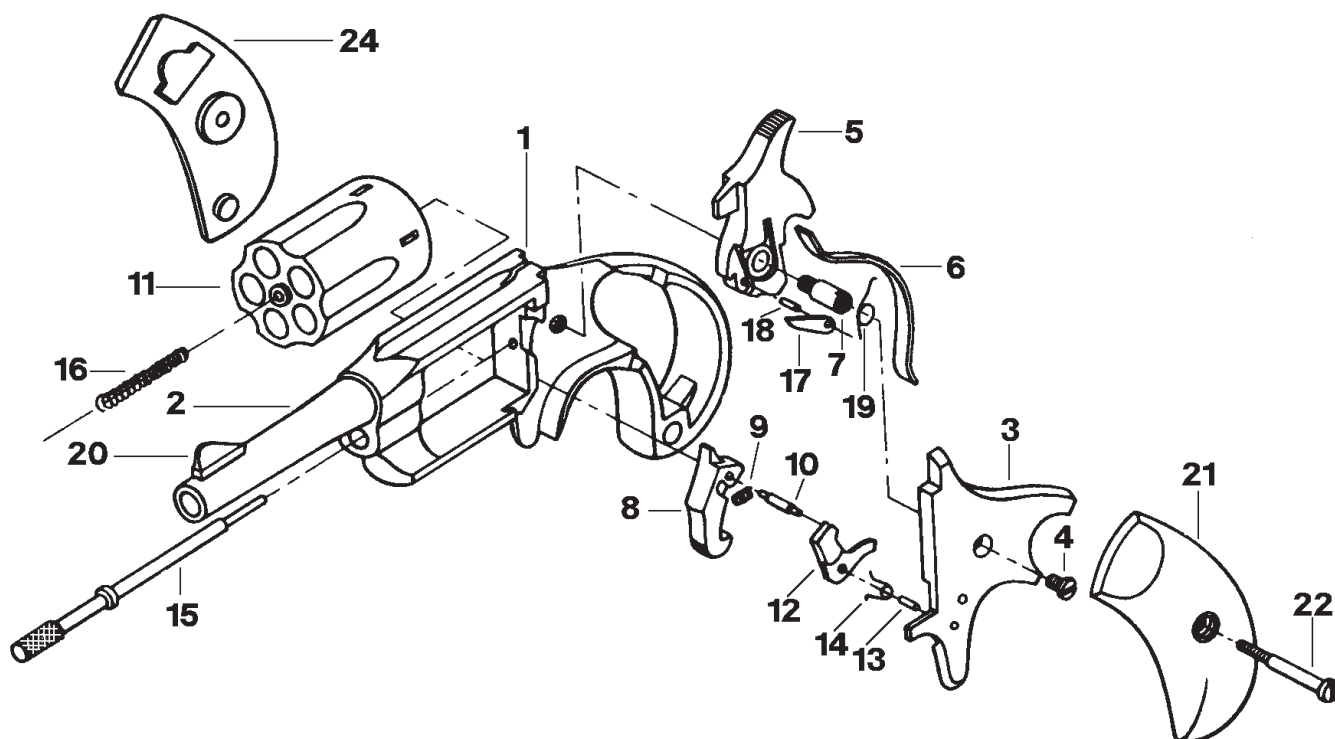


454 Casull Revolver



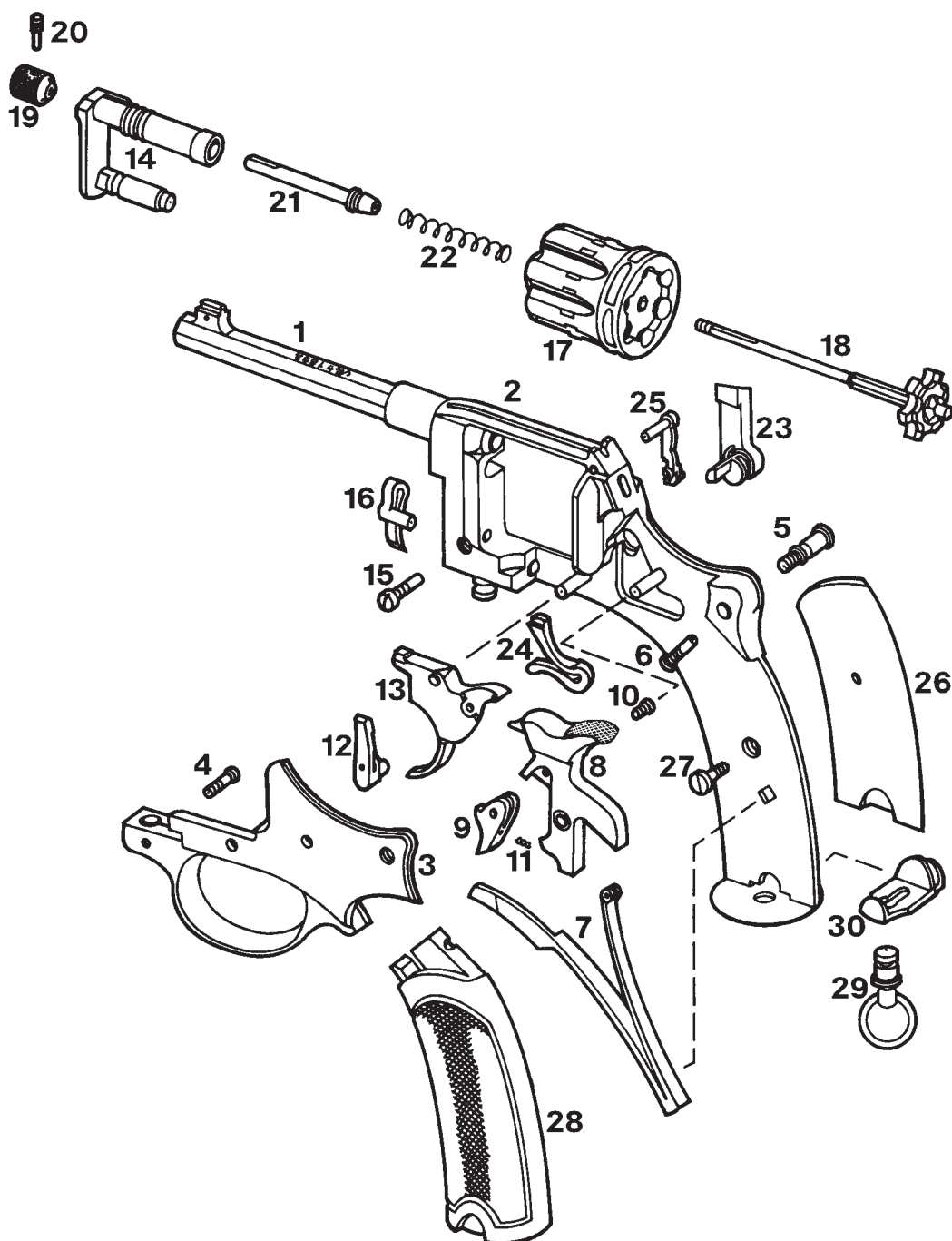
1	Cylinder Frame	17	Cylinder Lock	34	Hammer Safety Bar Actuator	49	Left Grip
2	Grip Frame	18	Cylinder Lock Axis Pin	35	Hammer Safety Bar Actuator Pin	50	Hammer Axis Pin Retaining Pin
3	Frame Screws, Bottom	19	Cylinder Lock Spring	36	Hammer Axis Pin	51	Hammer Axis Pin Retaining Spring
4	Frame Screws, Back and Bottom	20	Cylinder Hand	37	Hammer Roller	52	Grip Locating Pin
5	Grip Escutcheons	21	Cylinder Hand Spring	38	Hammer Roller Pin	53	Spring Sight Base
6	Grip Screw	22	Cylinder Hand Plunger	39	Mainspring	54	Sight Leaf
7	Barrel	23	Cylinder Hand Pin	40	Mainspring Anchor Bolt	55	Sight Adjustment Lug
8	Ejector Tube	24	Loading Gate	41	Mainspring Anchor Screw Nut	56	Windage Screw
9	Ejector Rod	25	Loading Gate Spring	42	Trippet	57	Windage Screw Nut
10	Ejector Rod Head	26	Loading Gate Plunger	43	Trippet Spring	58	Sight Lock Screw
11	Ejector Spring	27	Loading Gate Screw	44	Recoil Bushing	59	Sight Hold-Down Screw
12	Ejector Screw	28	Trigger	45	Firing Pin	60	Sight Elevation Screw
13	Ejector Tube Recoil Lug	29	Trigger Axis Pin	46	Firing Pin Spring	61	Front Sight Ramp
14	Cylinder	30	Trigger Spring	47	Front Sight	62	Front Sight Blade
15	Cylinder Axis Pin	31	Hammer	48	Right Grip	63	Front Sight Blade Set Screw
16	Cylinder Axis Pin Screw	32	Hammer Safety Bar				
		33	Hammer Safety Bar Spring				

Mini Revolver



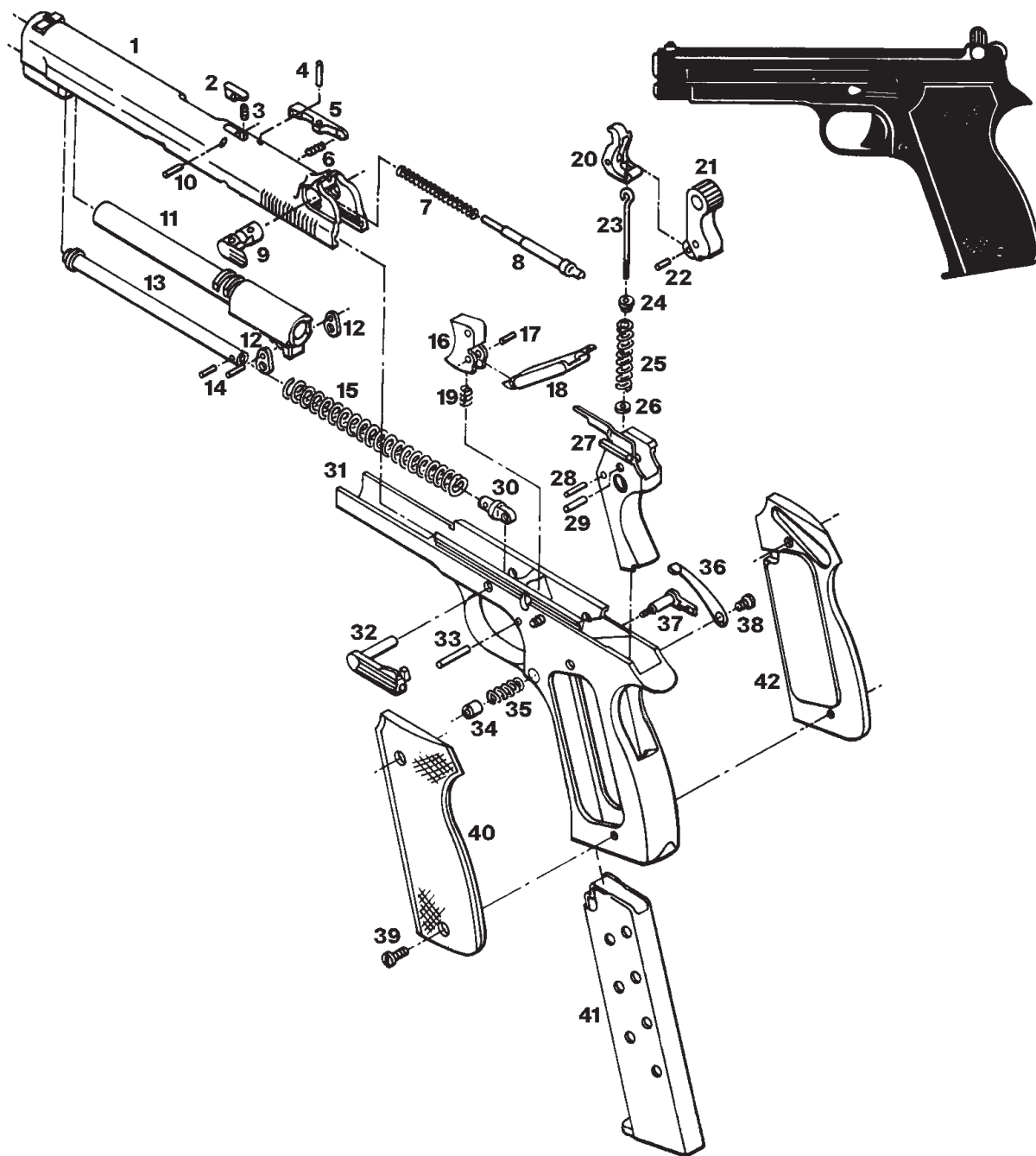
- | | |
|-------------------------|---------------------------|
| 1 Receiver | 12 Cylinder Lock |
| 2 Barrel | 13 Cylinder Lock Axis Pin |
| 3 Sideplate Cover | 14 Cylinder Lock Spring |
| 4 Sideplate Cover Screw | 15 Cylinder Pin |
| 5 Hammer | 16 Cylinder Pin Spring |
| 6 Mainspring | 17 Hand |
| 7 Hammer Axis Pin | 18 Hand Pin |
| 8 Trigger | 19 Hand Pin Spring |
| 9 Trigger Spring | 20 Front Sight |
| 10 Trigger Axis Pin | 21 Grip |
| 11 Cylinder | 22 Grip Screw |

Model 1892 Ordnance Revolver

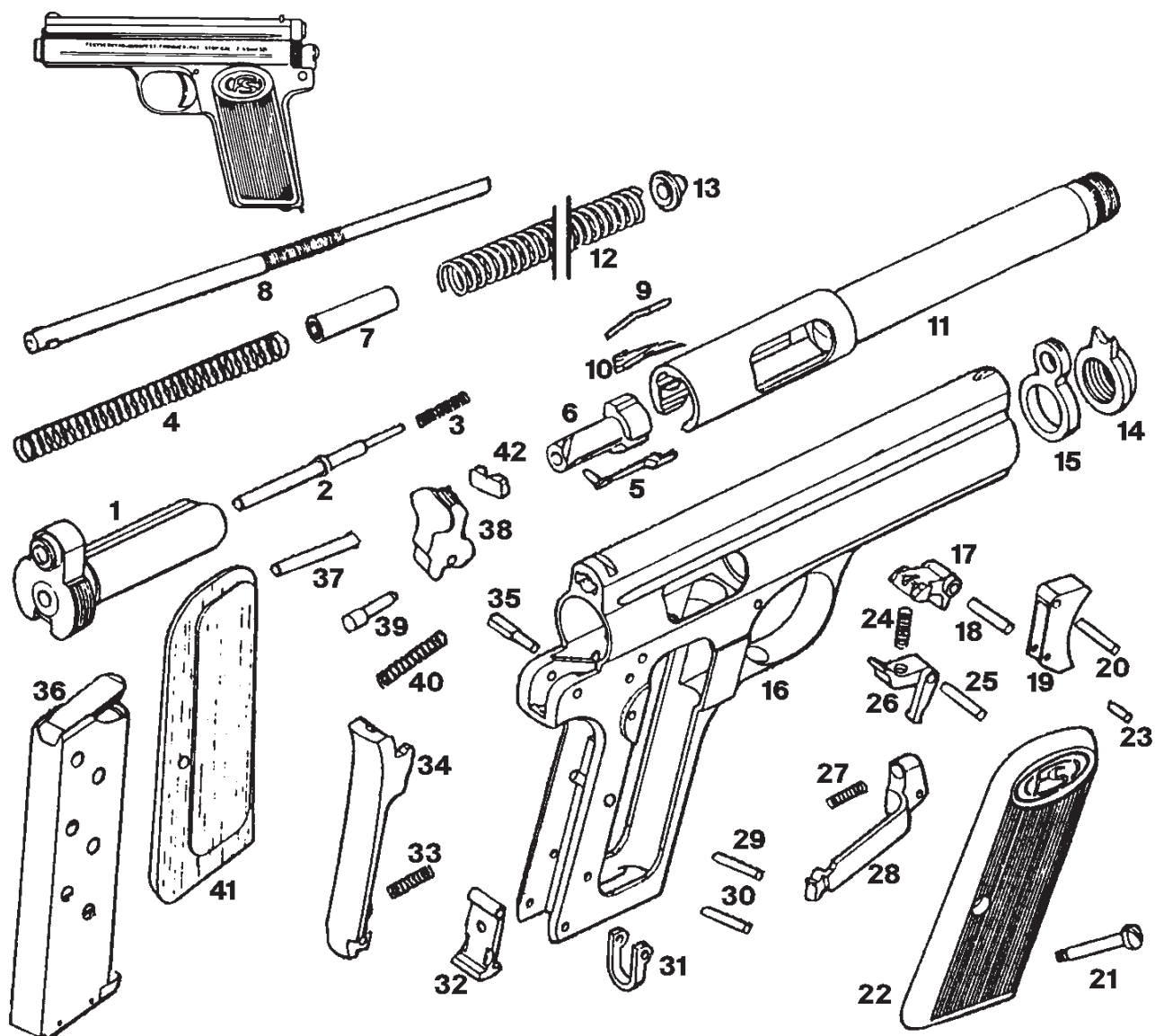


1	Barrel	11	Strut Spring	21	Extractor Bearing
2	Frame	12	Pawl	22	Extractor Spring
3	Sideplate	13	Trigger	23	Cylinder Gate
4	Sideplate Screw	14	Crane	24	Cylinder Gate Spring
5	Disassembly Screw	15	Crane Screw	25	Cylinder Catch
6	Disassembly Set-Screw	16	Crane Spring	26	Right Grip
7	Mainspring	17	Cylinder	27	Right Grip Screw
8	Hammer	18	Extractor	28	Left Grip
9	Strut	19	Extractor Knob	29	Lanyard Ring
10	Strut Screw	20	Extractor Knob Screw	30	Lanyard Ring Plate

Model 1935A Auto

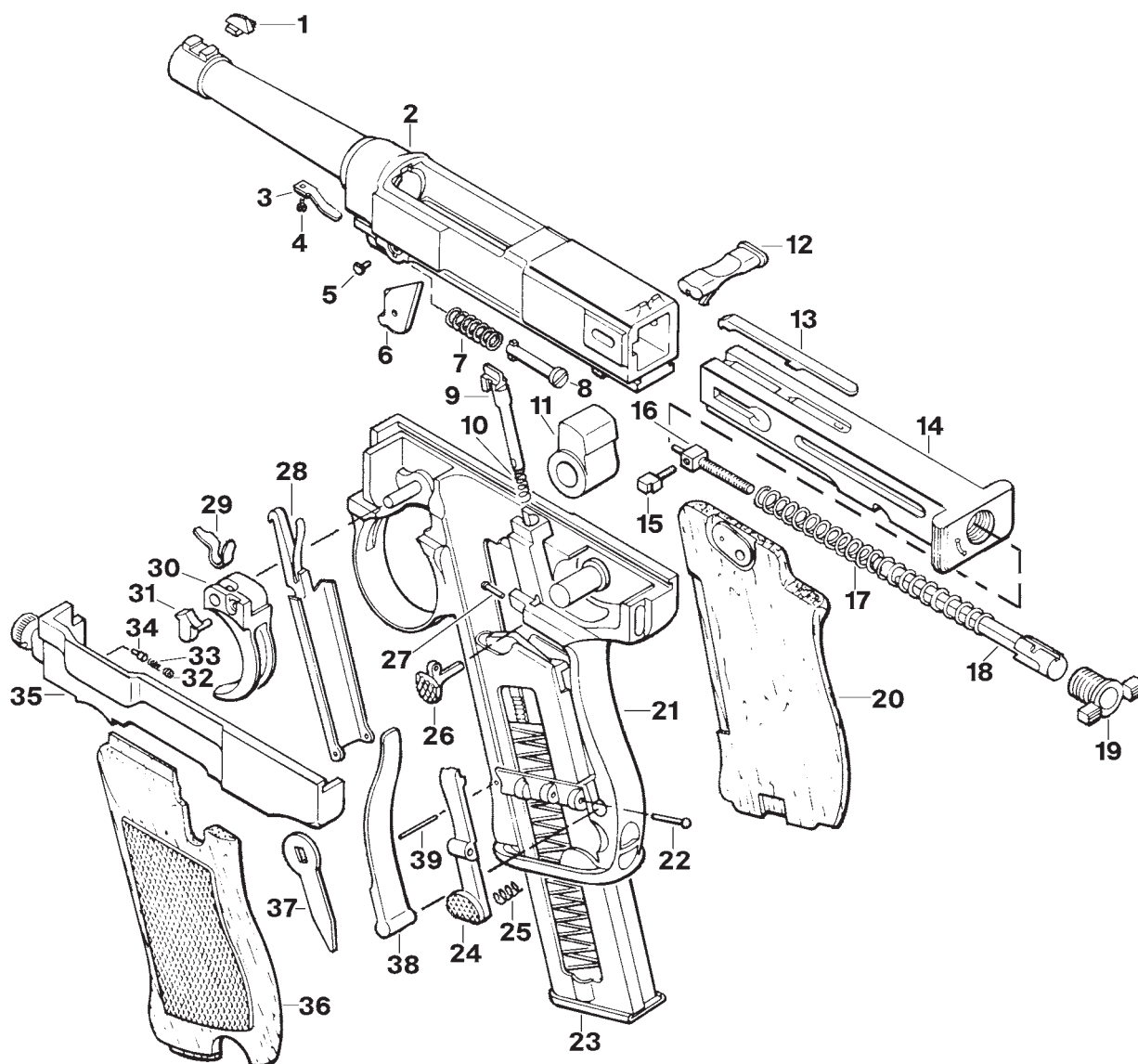


1	Slide	15	Recoil Spring	30	Recoil Spring Guide Tip
2	Cartridge Indicator	16	Trigger	31	Frame
3	Indicator Spring	17	Trigger Bar Pin	32	Slide Stop
4	Extractor Pin	18	Trigger Bar Disconnecter	33	Trigger Pin
5	Extractor	19	Trigger Bar Spring	34	Magazine Catch Nut
6	Extractor Spring	20	Sear	35	Magazine Catch Spring
7	Firing Pin Spring	21	Hammer	36	Magazine Safety
8	Firing Pin	22	Hammer Strut Pin	37	Magazine Catch
9	Safety	23	Hammer Strut	38	Magazine Safety Screw
10	Cartridge Indicator Pin	24	Sear Pressure Plate	39	Grip Screw
11	Barrel	25	Hammer Spring	40	Left Grip
12	Barrel Link	26	Hammer Strut Nut	41	Magazine
13	Recoil Spring Guide	27	Ejector/Sear Housing	42	Right Grip
14	Recoil Spring Guide and Barrel Link Pins	28	Sear Pin		
		29	Hammer Pin		

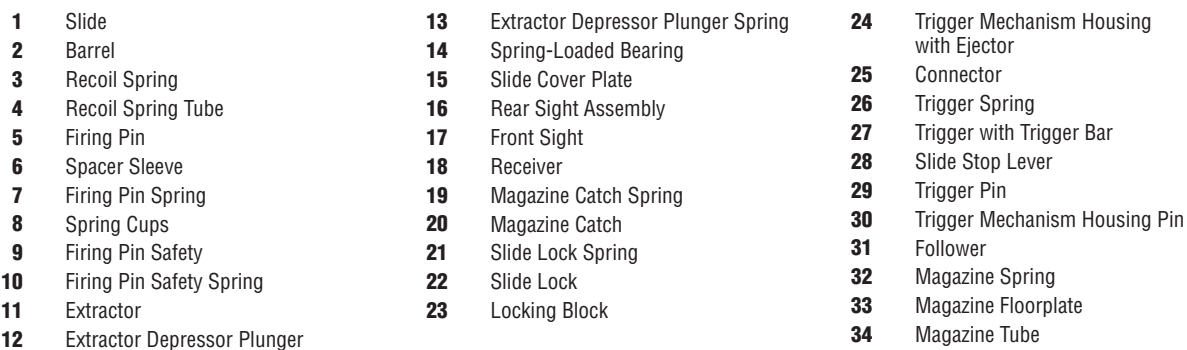


- | | | |
|--------------------------------|-----------------------|-----------------------|
| 1 Bolt Body | 16 Frame | 31 Lanyard Loop |
| 2 Firing Pin | 17 Bolt Catch | 32 Magazine Catch |
| 3 Firing Pin Spring | 18 Bolt Catch Pin | 33 Grip Safety Spring |
| 4 Bolt Return Spring | 19 Trigger | 34 Grip Safety |
| 5 Extractor | 20 Trigger Pin | 35 Disconnecter Pin |
| 6 Bolt Head | 21 Grip Screw | 36 Magazine |
| 7 Recoil Spring Guide Sleeve | 22 Right Grip | 37 Hammer Pin |
| 8 Recoil Spring Guide Assembly | 23 Trigger Bar Pin | 38 Hammer |
| 9 Ejector Spring | 24 Sear Spring | 39 Hammer Plunger |
| 10 Ejector | 25 Sear Pin | 40 Hammer Spring |
| 11 Barrel and Extension | 26 Sear | 41 Left Grip |
| 12 Recoil Spring | 27 Trigger Spring | 42 Rear Sight |
| 13 Barrel Nut Retainer | 28 Trigger Bar | |
| 14 Barrel Nut | 29 Magazine Catch Pin | |
| 15 Barrel Guide | 30 Grip Safety Pin | |
| | | |

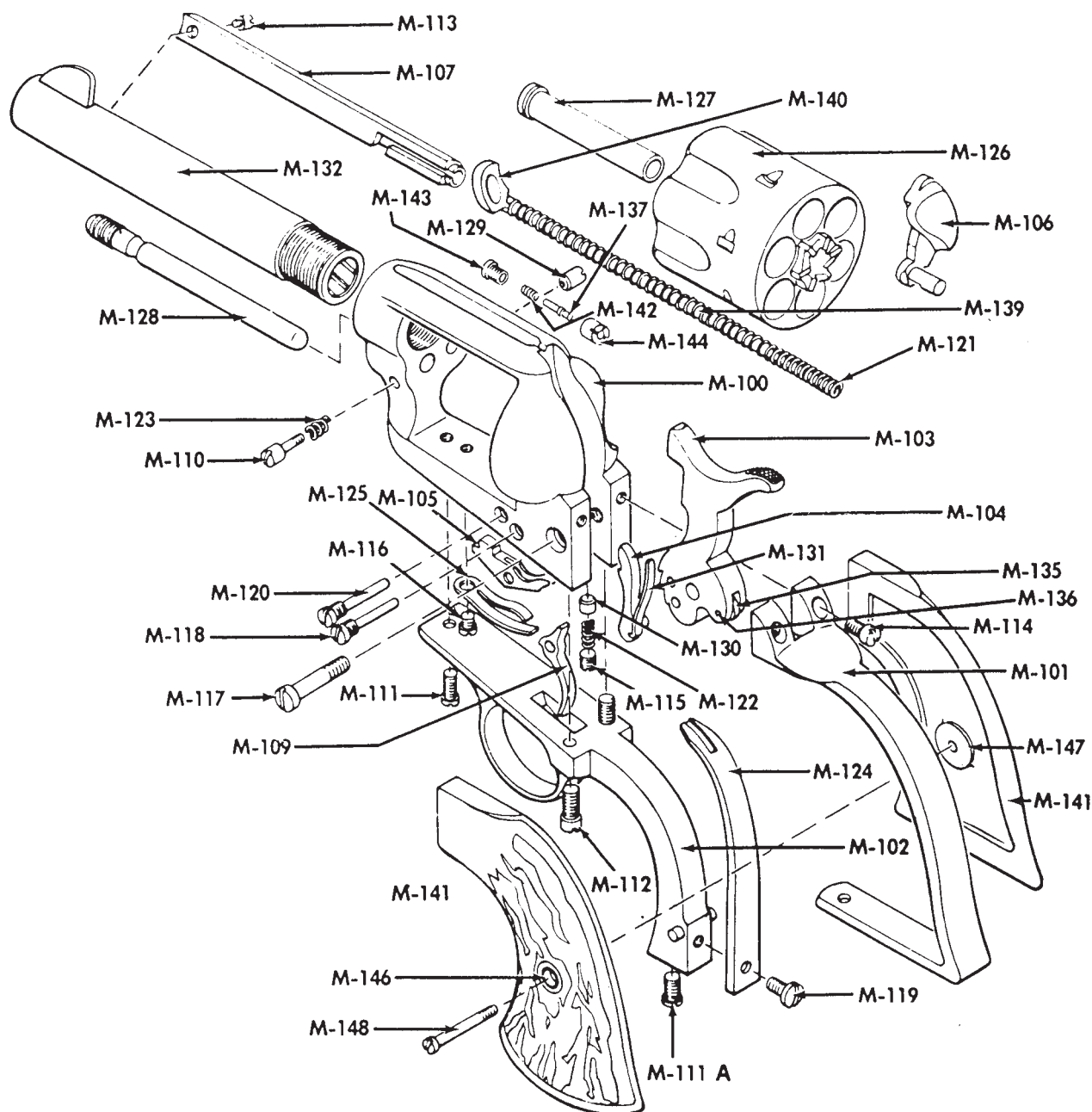
Model 1910 Auto



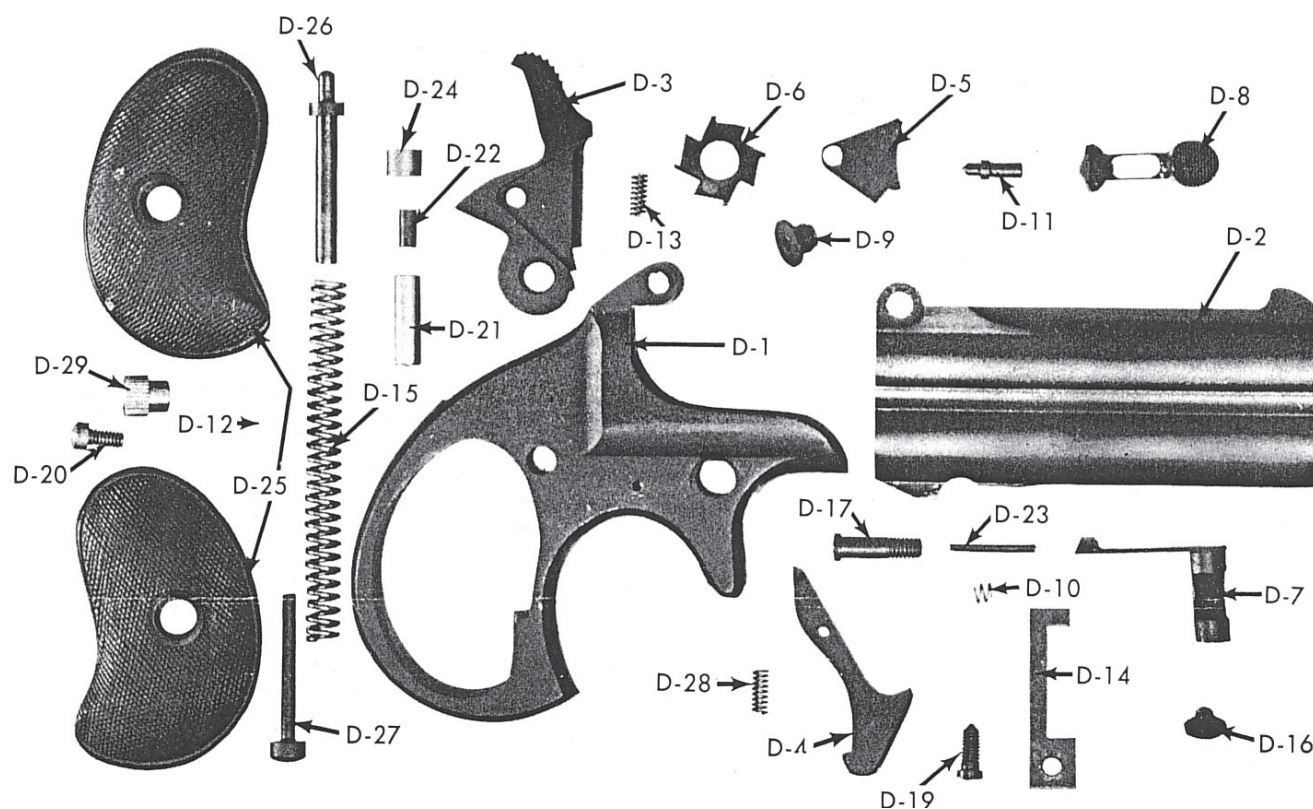
1	Front Sight	15	Firing Pin Guide	29	Trigger Spring
2	Barrel and Receiver	16	Firing Pin Head	30	Trigger
3	Sear Spring	17	Firing Pin Spring	31	Disconnecter
4	Screw	18	Firing Pin Body	32	Set-Screw
5	Sear Pin	19	Safety Catch	33	Spring
6	Sear	20	Right Grip	34	Plunger
7	Barrel Return Spring	21	Frame	35	Sideplate Assembly
8	Barrel Spring Guide	22	Magazine Catch Pin	36	Left Grip
9	Ejector and Hold-Open Catch	23	Magazine	37	Disassembly Tool
10	Hold-Open Spring	24	Magazine Catch	38	Recoil Spring
11	Locking Block	25	Magazine Catch Spring	39	Grip Safety Pin
12	Cross Key	26	Hold-Open Catch	Parts Not Shown Takedown Screw	
13	Extractor	27	Hold-Open Catch Pin		
14	Bolt	28	Grip Safety		



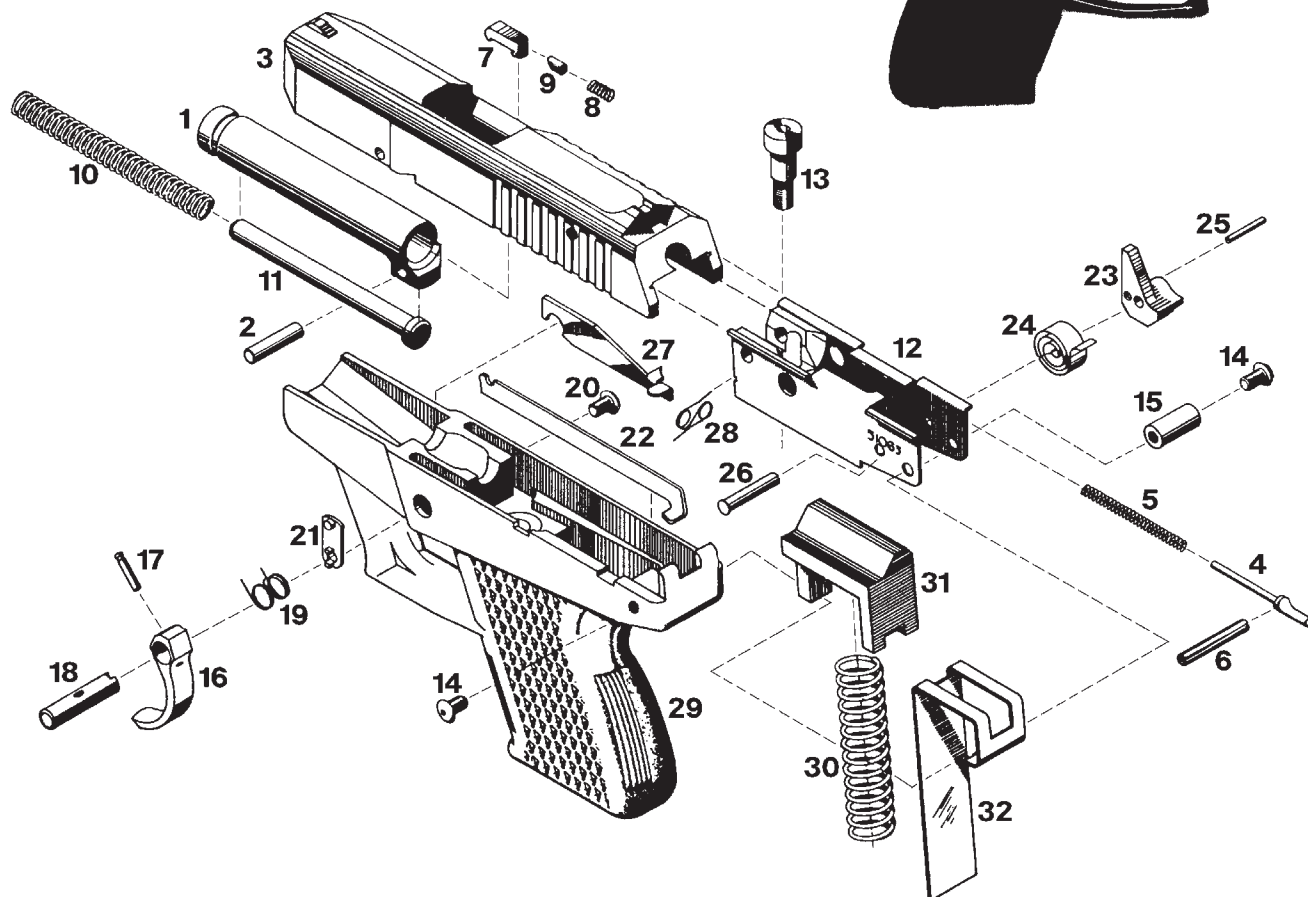
Single-Action Revolver



100	Frame	115	Gate Catch Screw	130	Gate Catch
101	Backstrap	116	Sear and Bolt Spring Screw	131	Hand Spring
102	Triggerguard	117	Hammer Screw	132	Barrel
103	Hammer	118	Trigger Screw	135	Main Spring Roller
104	Hand Assembly	119	Mainspring Screw	136	Main Spring Roller Pin
105	Bolt	120	Bolt Screw	137	Firing Pin
106	Gate	121	Ejector Screw	139	Ejector Rod
107	Ejector Tube	122	Gate Spring	140	Ejector Rod Head
108	Ejector Rod Assembly	123	Base Pin Catch Spring	141	Grips
109	Trigger	124	Main Spring	142	Firing Pin Spring
110	Base Pin Catch Screw	125	Sear and Bolt Spring	143	Flash PLate
111	Front Triggerguard Scw	126	Cylinder	144	Firing Pin Cap
112	Rear Triggergard Screw	127	Base Spring Bushing	145	Firing Pin Assembly
113	Ejector Tube Screw	128	Base Pin	146-48	Grip Inserts
114	Upper Backstrap Screw	129	Base Pin Catch Nut		



D-1	Frame	D-16	Barrel Lock Screw
D-2	Barrel	D-17	Barrel Hinge Screw
D-3	Hammer	D-18	Ejector Screw
D-4	Trigger	D-19	Selector Star Spring Screw
D-5	Selector	D-20	Grip Screws
D-6	Selector Star	D-21	Hammer Pin
D-7	Barrel Lock	D-22	Selector Pin
D-8	Ejector	D-23	Trigger Pin
D-9	Flashplates	D-24	Selector Star Bushing
D-10	Firing Pin Spring	D-25	Grips
D-11	Firing Pin	D-26	Main Spring Guide
D-12	Grip Yoke	D-27	Main Spring Guide Pin
D-13	Selector Spring	D-28	Trigger Spring
D-14	Selector Star Spring	D-29	Grip Inserts
D-15	Main Spring		

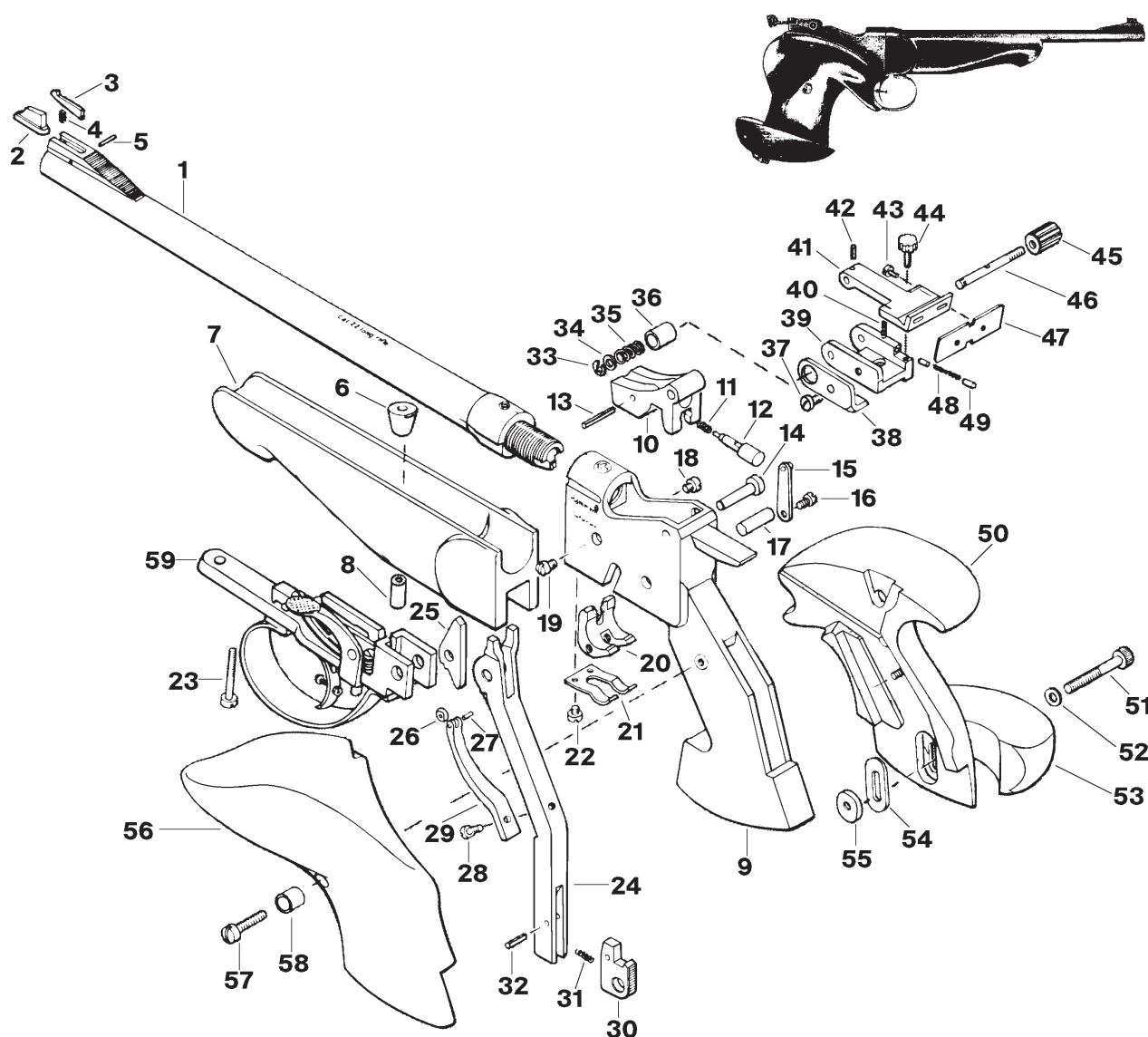
P-10 Auto


- 1 Barrel
- 2 Barrel Pin
- 3 Slide
- 4 Firing Pin
- 5 Firing Pin Spring
- 6 Firing Pin Pin
- 7 Extractor
- 8 Extractor Spring
- 9 Extractor Plunger
- 10 Recoil Spring
- 11 Recoil Spring Guide

- 12 Frame
- 13 Frame Screw, Middle
- 14 Frame Screw, Rear
- 15 Frame Bar
- 16 Trigger
- 17 Trigger Pin
- 18 Trigger Axis
- 19 Trigger Spring
- 20 Trigger Screw
- 21 Trigger Lever
- 22 Trigger Bar

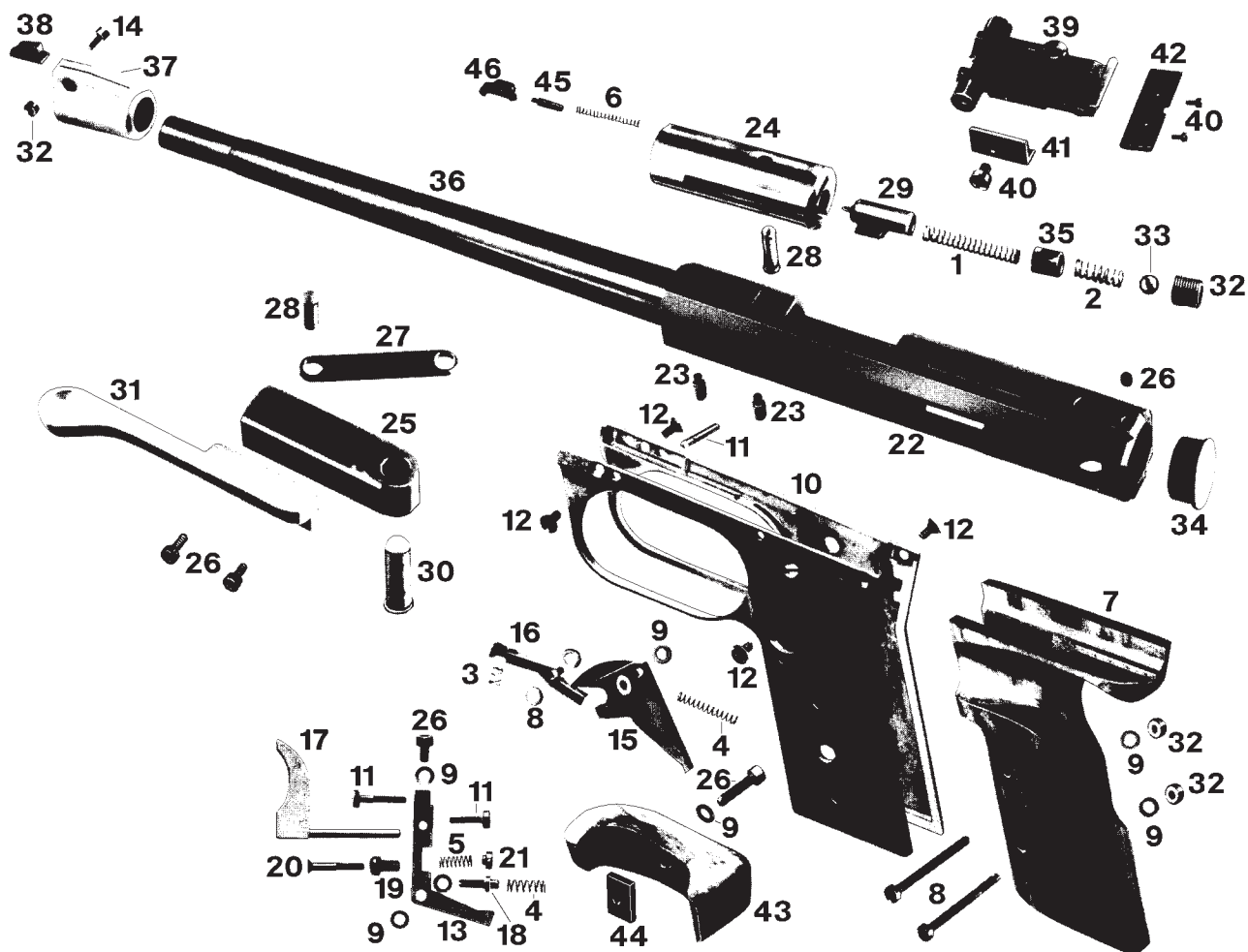
- 23 Hammer
- 24 Hammer Spring
- 25 Hammer Pin
- 26 Hammer Axis
- 27 Slide Stop
- 28 Slide Stop Spring
- 29 Grip
- 30 Magazine Spring
- 31 Magazine Follower
- 32 Magazine Plate

Model 103 Single Shot



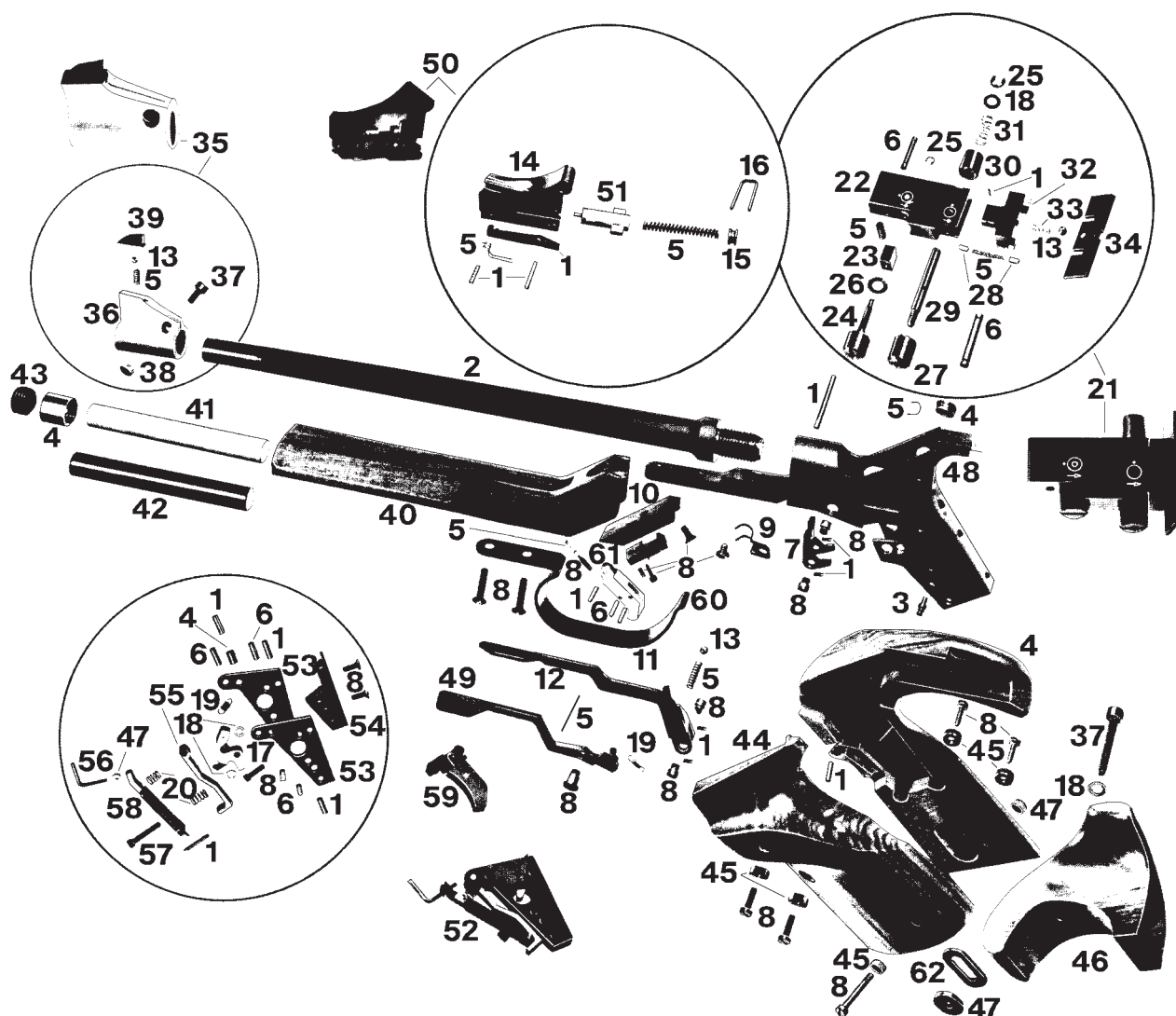
1	Barrel	21	Extractor Spring	41	Sight Leaf
2	Front Sight Blade	22	Extractor Spring Screw	42	Retainer Pin
3	Front Sight Latch	23	Front Guard Screw	43	Sight Blade Screw
4	Sight Latch Spring	24	Lever	44	Sight Elevating Screw
5	Latch Hinge Pin	25	Hammer	45	Windage Screw
6	Barrel Lug	26	Spring Roller	46	Sight Leaf Hinge
7	Forestock	27	Roller Pin	47	Sight Blade
8	Bushing	28	Mainspring Retaining Screw	48	Detent Spring
9	Frame	29	Mainspring	49	Detent
10	Breechblock	30	Lever Latch	50	Right Grip
11	Firing Pin Spring	31	Latch Spring	51	Heel Support Screw
12	Firing Pin	32	Latch Pin	52	Washer
13	Firing Pin Retaining Pin	33	C-Washer	53	Heel Support
14	Breechblock Hinge Pin	34	Washer	54	Elongated Washer
15	Hinge Pin Retaining Spring	35	Spring	55	Nut
16	Spring Retaining Screw	36	Nut	56	Left Grip
17	Cross Pin	37	Sight Retainer Screw	57	Grip Screw
18	Right Extractor Screw	38	Retainer Plate	58	Bushing
19	Left Extractor Screw	39	Sight Base	59	Trigger Assembly
20	Extractor	40	Sight Leaf Spring		

Model 120 Single Shot



- | | | | |
|----|----------------------|----|----------------------|
| 1 | Mainspring | 24 | Breech |
| 2 | Locking Spring | 25 | Locking Piece |
| 3 | Sear Spring | 26 | Allen Screws |
| 4 | Springs | 27 | Connecting Piece |
| 5 | Let-Off Spring | 28 | Hinge Pin |
| 6 | Extractor Spring | 29 | Firing Pin |
| 7 | Grip | 30 | Support Pin |
| 8 | Grip Screws | 31 | Breech Lever |
| 9 | Washers | 32 | Nuts |
| 10 | Frame | 33 | Ball |
| 11 | Pins | 34 | End Cover |
| 12 | Counter-Sunk Screws | 35 | Mainspring Support |
| 13 | Trigger Bar | 36 | Barrel |
| 14 | Allen Set Screw | 37 | Front Sight Mounting |
| 15 | Striking Piece | 38 | Front Sight |
| 16 | Sear | 39 | Rear Sight |
| 17 | Trigger Latch | 40 | Screws |
| 18 | Adjustment Screw | 41 | Fixation Piece |
| 19 | Let-Off Screw | 42 | Rear Sight Blade |
| 20 | Let-Off Spring Screw | 43 | Hand Support |
| 21 | Hexagonal Nut | 44 | Nut Disc |
| 22 | Breech Housing | 45 | Extractor Bolt |
| 23 | Barrel Screws | 46 | Extractor |

Model 150 Single Shot

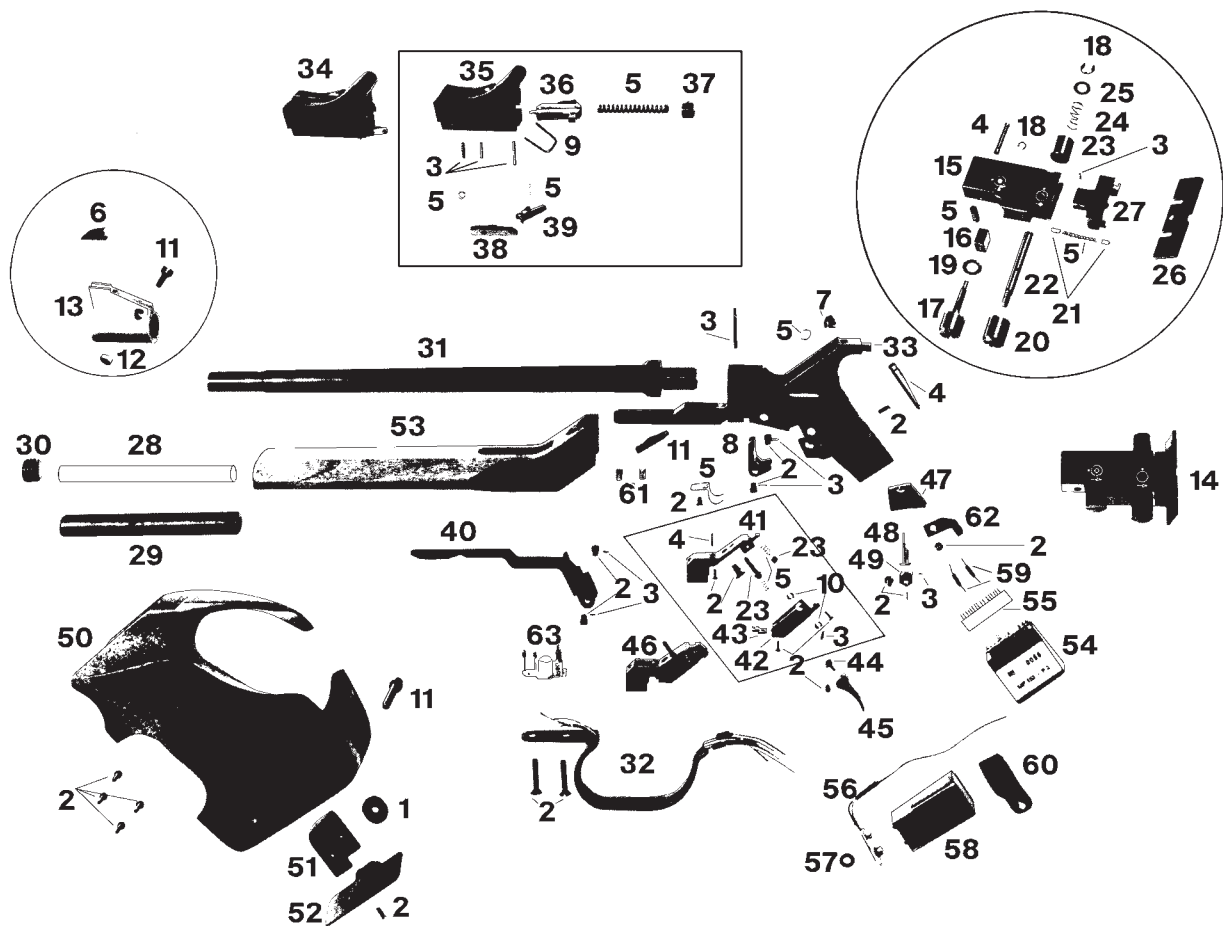


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|-------------------------|-----------------------------------|----------------------------|
| 1 Pins | 23 Elevation Piece | 45 Screw Guides |
| 2 Barrel | 24 Micro-Screw | 46 Hand Support |
| 3 Spring Pin | 25 Benzing Washers | 47 Nuts |
| 4 Annulus | 26 Special Washer | 48 Receiver |
| 5 Springs | 27 Micro-Nut | 49 Trigger Cocking Lever |
| 6 Bolts | 28 Click Pins | 50 Breech, Complete |
| 7 Ejector | 29 Windage Axle | 51 Firing Pin |
| 8 Screws | 30 Spring Housing | 52 Hair Trigger, Complete |
| 9 Ejector Spring | 31 Spring for Windage | 53 Trigger Plates |
| 10 Trigger Sear | 32 Rear Sight Leaf | 54 Trigger Base |
| 11 Trigger Guard | 33 Spring for Rear Sight Blade | 55 Trigger Sear |
| 12 Breech Lever | 34 Rear Sight Blade | 56 Short Lever |
| 13 Balls | 35 Front Sight Mounting, Complete | 57 Trigger Spring Screw |
| 14 Breech | 36 Front Sight Mounting | 58 Lever |
| 15 Spring Ring | 37 Allen Screws | 59 Trigger Latch, Complete |
| 16 Clamp | 38 Female Screw | 60 Trigger Latch |
| 17 Hammer | 39 Front Sight | 61 Sliding Piece |
| 18 Washers | 40 Forend | 62 Metal Insertion |
| 19 Small Spring | 41 Insertion | |
| 20 Trigger Springs | 42 Extra Weight | |
| 21 Rear Sight, Complete | 43 Forend Screw | |
| 22 Rear Sight Base | 44 Grips | |

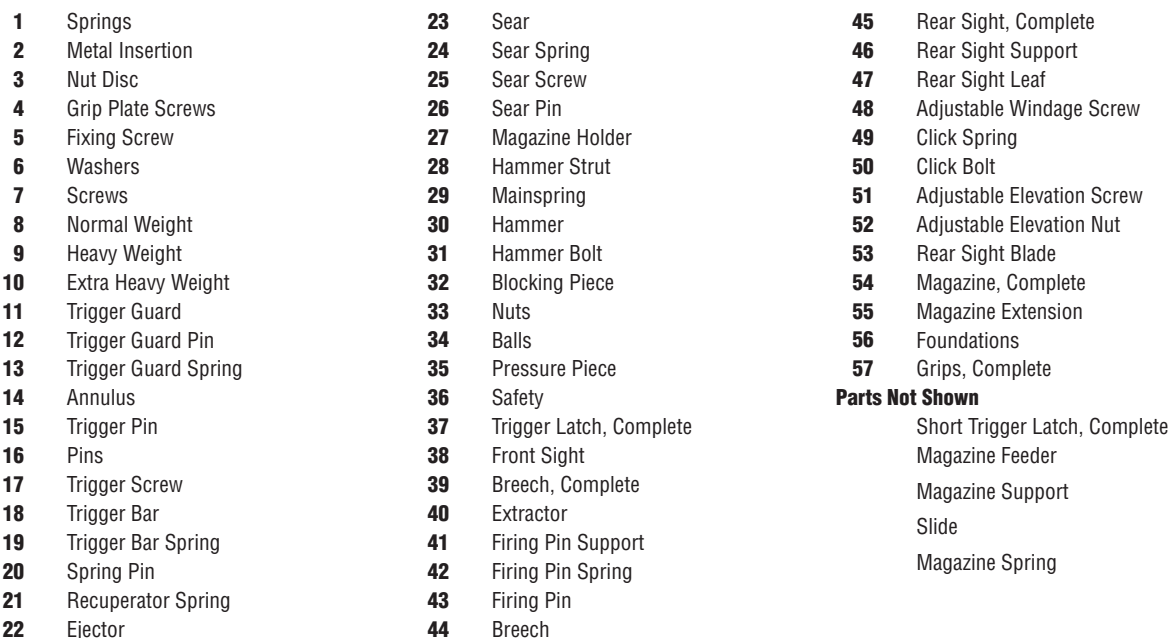
Parts Not Shown

- Long Screw
- Strong Trigger Spring
- Lever, Complete

Model 152 Single Shot

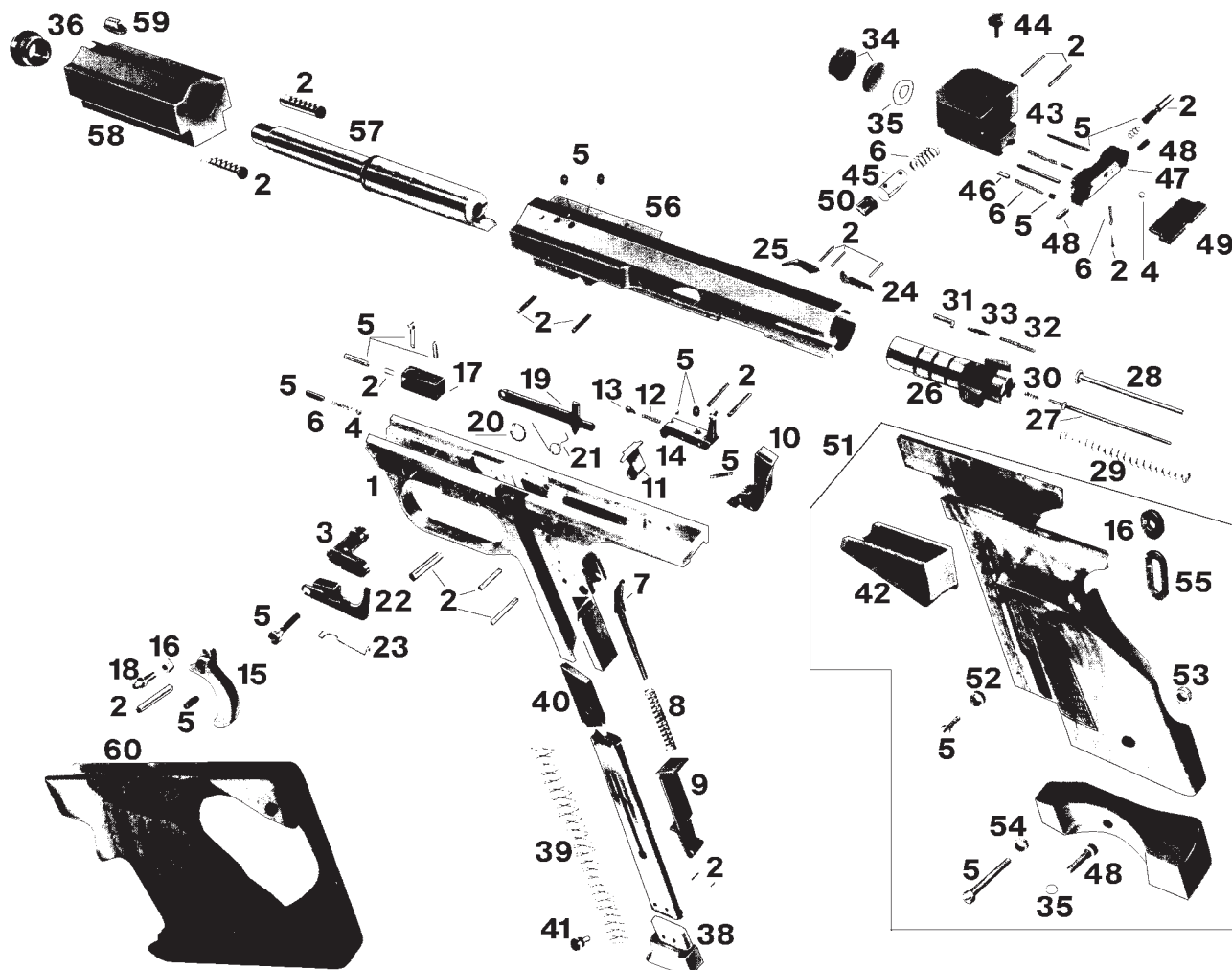


1	Nut	22	Windage Axle	43	Switch Cell
2	Screws	23	Spring Housing	44	Trigger Fixation
3	Pins	24	Spring for Windage	45	Trigger Latch
4	Bolts	25	Washer	46	Mechanical Part of Trigger, Complete
5	Springs	26	Rear Sight Blade	47	Support of Magnet
6	Front Sight	27	Rear Sight Leaf	48	Core
7	Annulus	28	Insertion	49	Adjusting Angle
8	Ejector	29	Extra Weight	50	Target Grip
9	Clamp	30	Forend Screw	51	Guard
10	Ball Bearings	31	Barrel	52	Cover Plate
11	Allen Screws	32	Trigger Guard, Complete	53	Forend
12	Female Screw	33	Receiver	54	Electronic Print P 2
13	Front Sight Mounting	34	Breech Complete	55	Plug Socket
14	Rear Sight Complete	35	Breech	56	Press Button Contacts
15	Rear Sight Base	36	Firing Pin	57	O-Washer
16	Elevation Piece	37	Spring Washer	58	Battery
17	Micro-Screw	38	Catch Release	59	Black Strands
18	Benzing Washer	39	Catch	60	Battery Extractor Strap
19	Special Washer	40	Breech Lever, Complete	61	Insulation Pipes
20	Micro-Nut	41	Trigger Base	62	Wire Stopper
21	Click-Pins	42	Trigger Support	63	Switch and Indicator Print



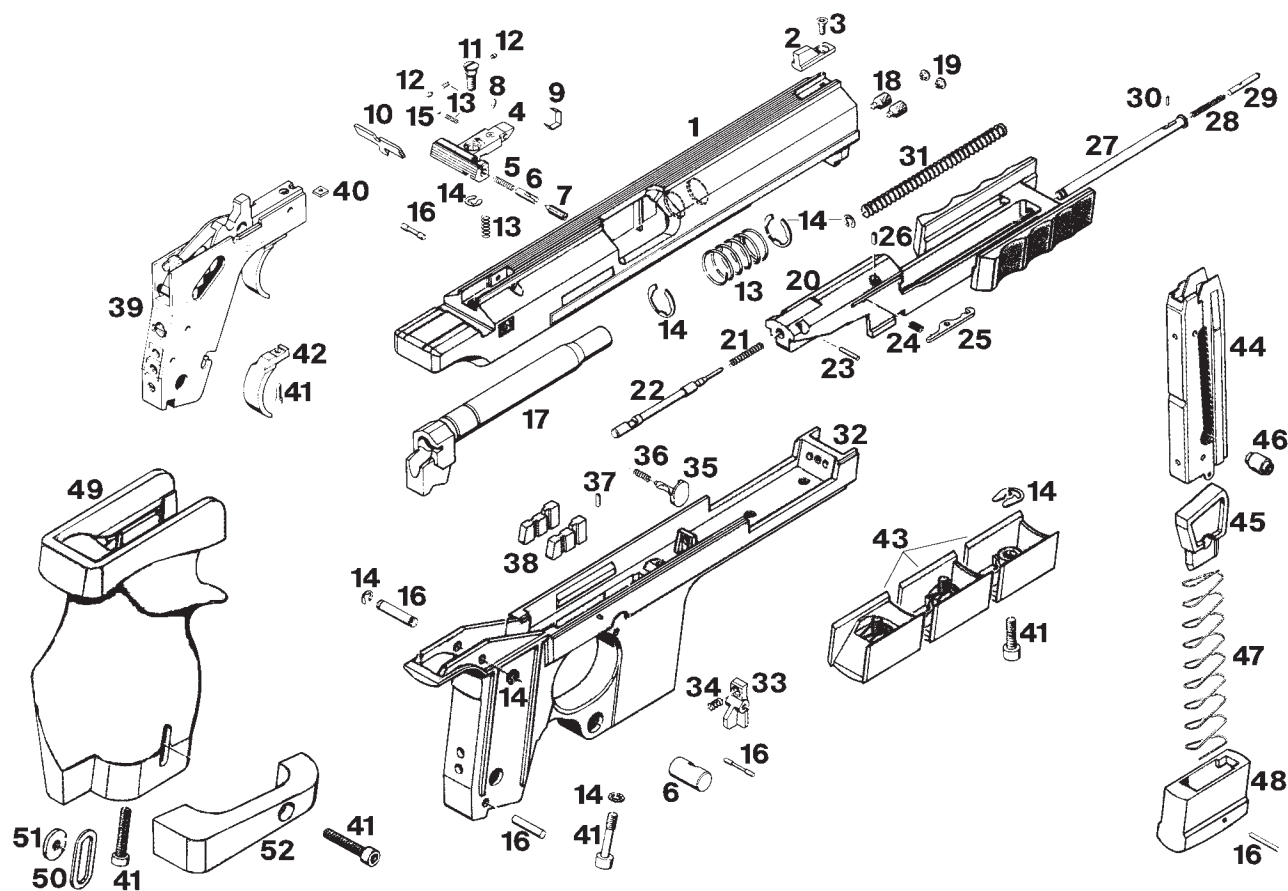
Short Trigger Latch, Complete
Magazine Feeder
Magazine Support
Slide
Magazine Spring

Model 232 Auto



1	Frame	21	Trigger Bar Spring	41	Feeder Button
2	Pins	22	Breech Catch	42	Rubber Wedge
3	Locking Lever	23	Breech Catch Spring	43	Rear Sight
4	Balls	24	Disconnecter	44	Elevation Screw
5	Screws	25	Ejector	45	Pivot Pin
6	Springs	26	Breech	46	Click Pin
7	Hammer Strut	27	Firing Pin	47	Rear Sight Support
8	Mainspring	28	Firing Pin Guide	48	Allen Screw
9	Magazine Catch	29	Recoil Spring	49	Rear Sight Blade
10	Hammer	30	Firing Pin Spring	50	Windage Screw
11	Trigger Sear	31	Extractor	51	Adjustable Grips
12	Sear Spring	32	Extractor Spring	52	Screw Guide
13	Sear Spring Screw	33	Extractor Spring Pin	53	Female Screw
14	Bearing	34	Buffer	54	Foundation
15	Trigger Latch	35	Washer	55	Metal Insertion
16	Nuts	36	Muzzle Nut	56	Receiver
17	Adjustment Piece	37	Magazine Body	57	Barrel
18	Trigger Screw	38	Magazine Extension	58	Barrel Sleeve
19	Trigger Bar	39	Magazine Spring	59	Front Sight
20	Positioning Washer	40	Feeder	60	Target Grip

Model 280 Auto

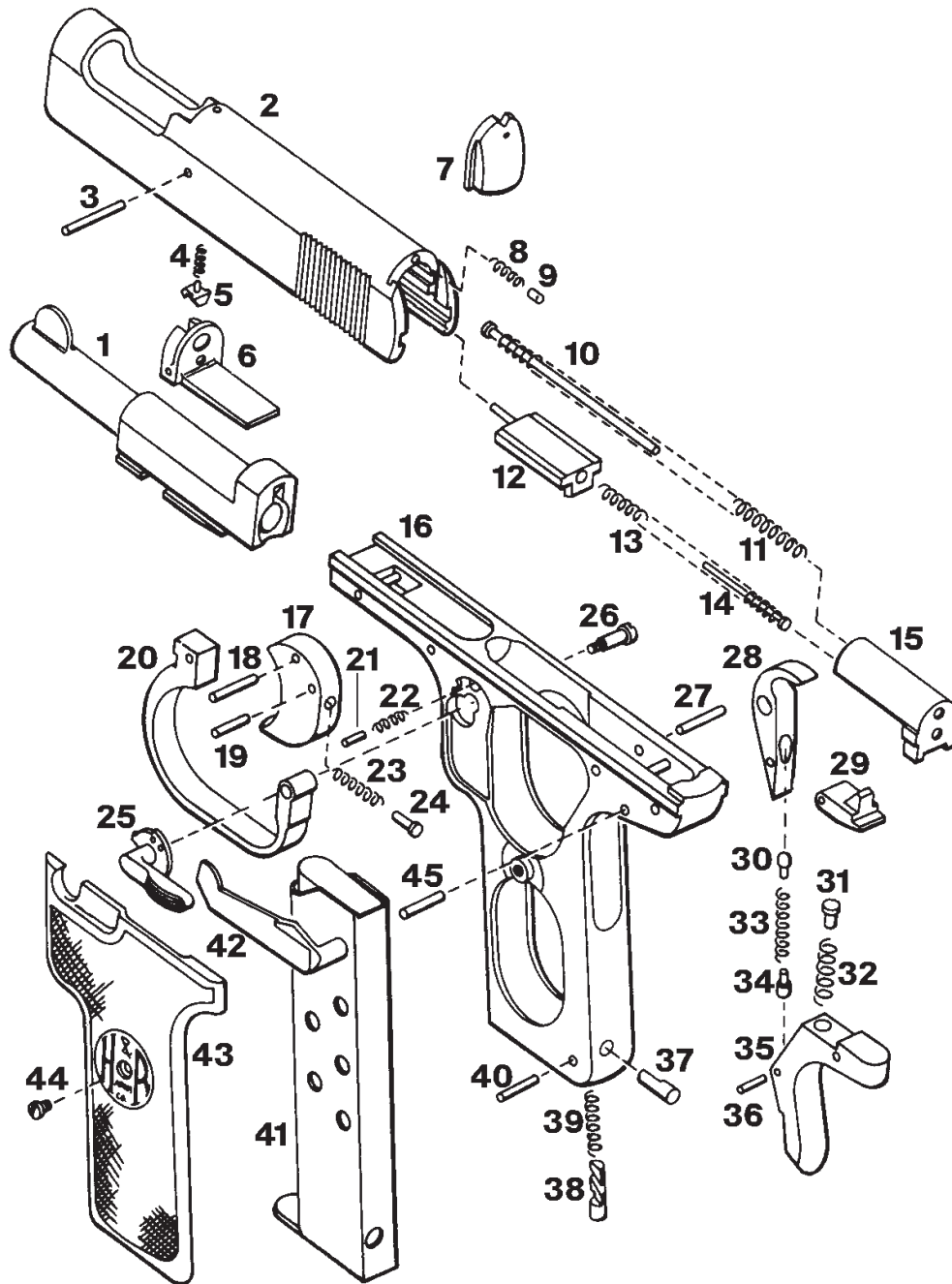


1	Receiver	20	Slide, Complete	38	Buffers
2	Foresight	21	Firing Pin Spring	39	Trigger Action, Complete
3	Countersunk Allen Screw	22	Firing Pin	40	Square Nut
4	Rear Sight Mount	23	Conex Pin	41	Allen Screws
5	Pressure Stud Spring	24	Extractor Spring	42	Trigger
6	Pressure Stud	25	Extractor	43	Counterweights
7	Windage Adjustment Screw	26	Expansion Pin	44	Magazine Box, Complete
8	Windage Click Pin	27	Recoil Spring Guide	45	Magazine Follower
9	Leaf Spring	28	Compression Stud Spring	46	Loading Button
10	Rear Sight Blade	29	Compression Stud	47	Magazine Spring
11	Elevation Adjustment Screw	30	Expansion Pin	48	Magazine Extension
12	Click Pin	31	Recoil Spring	49	Adjustable Grip, Complete
13	Compression Springs	32	Frame	50	Metal Insert
14	Circlips	33	Magazine Catch	51	Nut
15	Ball	34	Compression Spring for Magazine Catch	52	Palm Shelf
16	Pins	35	Slide Catch, Complete		
17	Barrel, Complete	36	Slide Catch Spring		
18	Screws	37	Grub Screw		
19	Plugs				

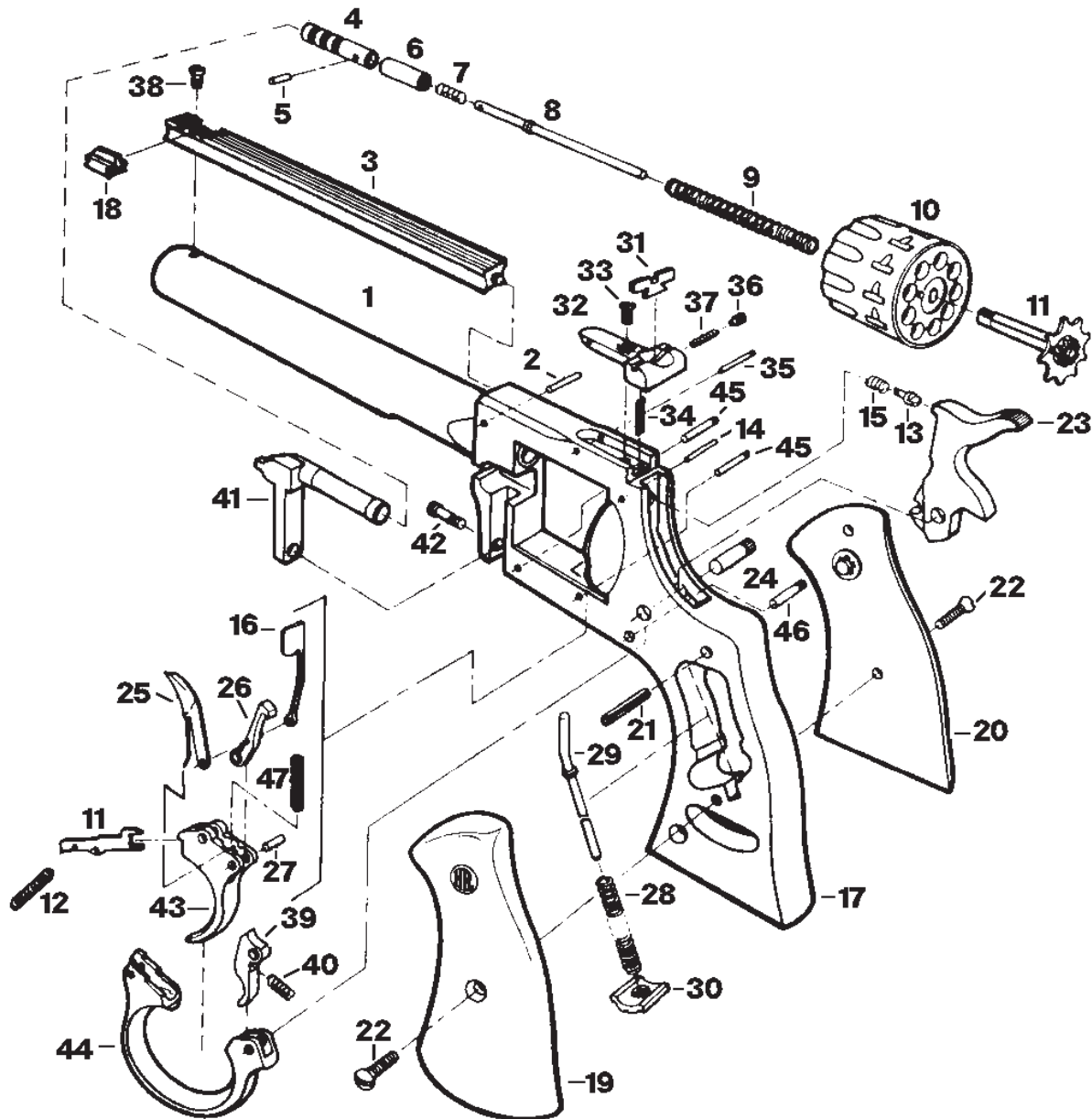
Parts Not Shown

Trigger Pin
Trigger Allen Screw
Trigger Circlip

32 Auto

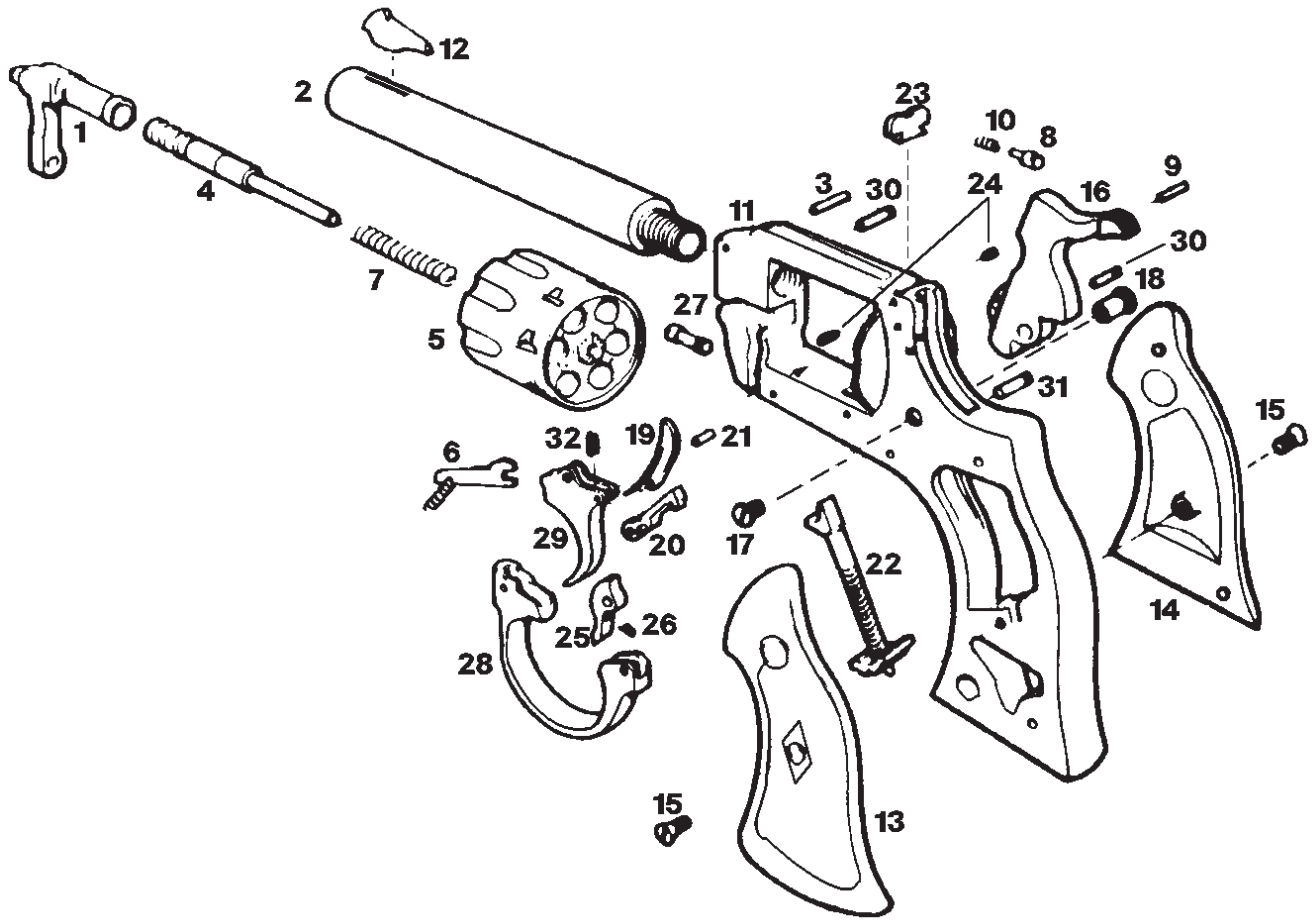


1	Barrel	16	Frame	31	Sear Spring Follower
2	Slide	17	Trigger	32	Sear Spring
3	Bolt Face Retainer Pin	18	Trigger Pin	33	Magazine Safety Spring
4	Extractor Spring	19	Trigger Stop Pin	34	Magazine Safety Spring Plunger
5	Extractor	20	Trigger Guard	35	Grip Safety
6	Bolt Face	21	Safety Catch Detent	36	Magazine Safety Pin
7	Slide End Plate	22	Safety Catch Detent Spring	37	Magazine Catch
8	End Plate Detent Spring	23	Trigger Spring	38	Magazine Release Button
9	End Plate Detent	24	Trigger Spring Plunger	39	Magazine Catch Spring
10	Recoil Spring Guide	25	Thumb Safety	40	Magazine Catch Pin
11	Recoil Spring	26	Trigger Guard Hinge Screw	41	Magazine Assembly
12	Firing Pin	27	Sear Pin	42	Trigger Bar
13	Firing Pin Spring	28	Magazine Safety	43	Grip
14	Firing Pin Spring Guide	29	Sear	44	Grip Screw
15	Slide Return Block	30	Trigger Bar Detent	45	Grip Safety Stop Pin

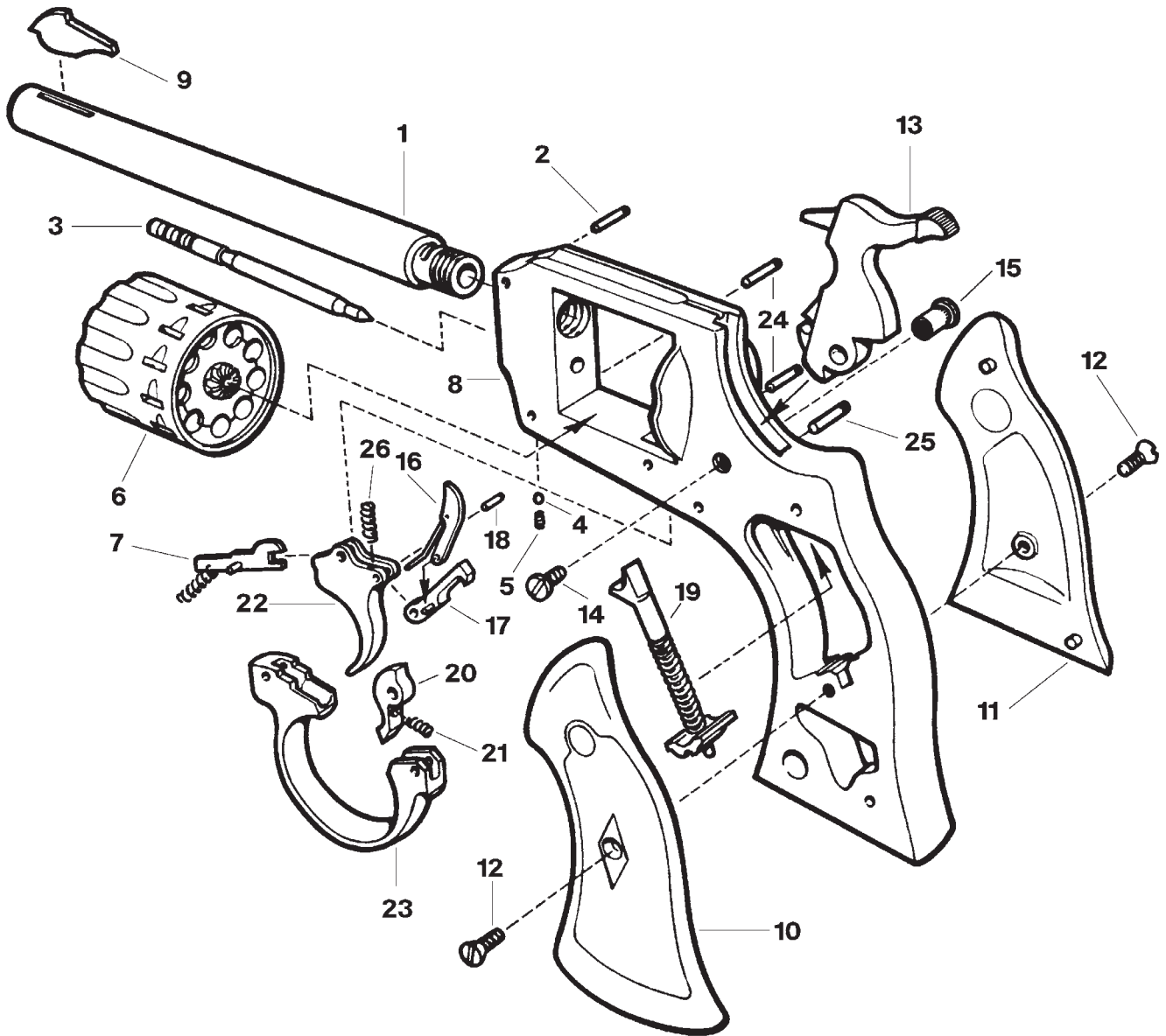
Model 603, 604, 903, 904, 905, 504, 826, 829 and 832 Revolver


1	Barrel	17	Frame	33	Rear Sight Elevation Screw
2	Barrel Retaining Pin	18	Front Sight	34	Rear Sight Elevation Spring
3	Barrel Rib	19	Left Grip	35	Rear Sight Pivot Pin
4	Center Pin Head	20	Right Grip	36	Rear Sight Windage Screw
5	Center Pin Head Retaining Pin	21	Grip Pin	37	Rear Sight Windage Spring
6	Center Pin Spring Bushing	22	Grip Screws	38	Barrel Rib Screw
7	Center Pin Spring	23	Hammer	39	Sear
8	Center Pin	24	Hammer Pin	40	Sear Spring
9	Extractor Spring	25	Lever and Spring Assembly	41	Cylinder Crane
10	Cylinder	26	Lifter	42	Cylinder Crane Pivot Pin
11	Cylinder Stop	27	Lifter Pin	43	Trigger
12	Cylinder Stop Spring	28	Mainspring	44	Trigger Guard
13	Firing Pin	29	Mainspring Guide Rod	45	Front Trigger Guard and Trigger Pins
14	Firing Pin Retaining Pin	30	Mainspring Guide Seat	46	Rear Trigger Guard and Sear Pin
15	Firing Pin Spring	31	Rear Sight Blade	47	Trigger Spring
16	Firing Pin Striker	32	Rear Sight Base		

Model 732 and 733 Revolver

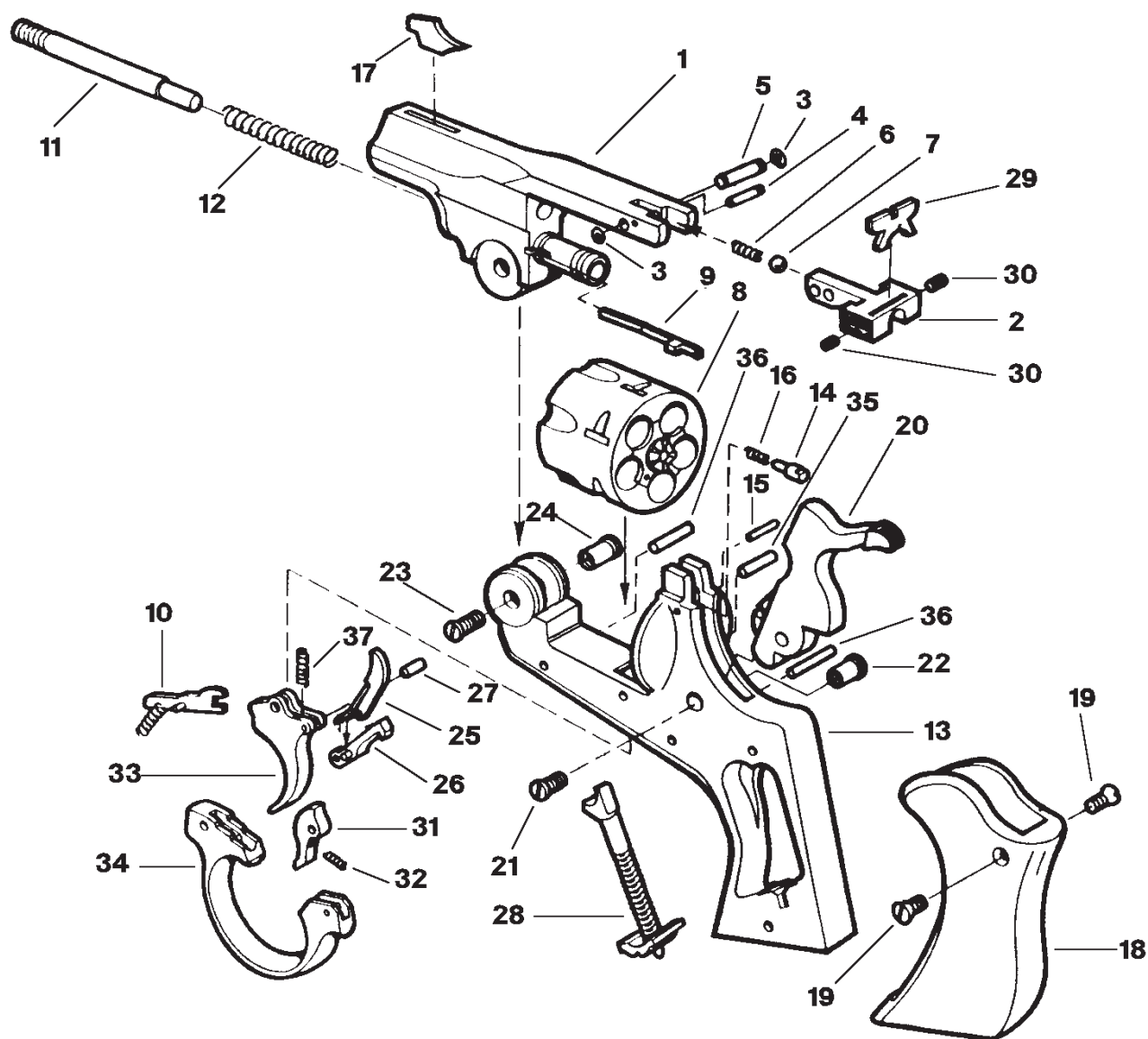


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|----|---------------------------------|----|-------------------------------------|
| 1 | Cylinder Crane | 18 | Hammer Screw Stud |
| 2 | Barrel | 19 | Lever and Spring Assembly |
| 3 | Barrel Retaining Pin | 20 | Lifter |
| 4 | Center Pin Assembly | 21 | Lifter Pin |
| 5 | Cylinder and Extractor Assembly | 22 | Mainspring and Guide Assembly |
| 6 | Cylinder Stop and Spring | 23 | Rear Sight |
| 7 | Extractor Spring | 24 | Rear Sight Windage Screws |
| 8 | Firing Pin | 25 | Sear |
| 9 | Firing Pin Retaining Pin | 26 | Sear Spring |
| 10 | Firing Pin Spring | 27 | Crane Pivot Pin |
| 11 | Frame | 28 | Trigger Guard |
| 12 | Front Sight | 29 | Trigger |
| 13 | Grip, Left | 30 | Trigger Pin and Front Guard Pins |
| 14 | Grip, Right | 31 | Trigger Guard Rear Pin and Sear Pin |
| 15 | Grip Screws | 32 | Trigger Spring |
| 16 | Hammer | | |
| 17 | Hammer Screw | | |

Model 922 and 933 Revolver


- | | | | |
|----|---------------------------------|----|---|
| 1 | Barrel | 15 | Hammer Screw Stud |
| 2 | Barrel Retaining Pin | 16 | Lever and Spring Assembly |
| 3 | Center Pin | 17 | Lifter |
| 4 | Center Pin Ball Detent | 18 | Lifter Pin |
| 5 | Center Pin Ball Detent Spring | 19 | Mainspring and Guide Assembly |
| 6 | Cylinder and Extractor Assembly | 20 | Sear |
| 7 | Cylinder Stop and Spring | 21 | Sear Spring |
| 8 | Frame | 22 | Trigger |
| 9 | Front Sight | 23 | Trigger Guard |
| 10 | Left Grip | 24 | Trigger Pin and Guard Pin (Small) |
| 11 | Right Grip | 25 | Trigger Guard Rear Pin and Sear Pin (Large) |
| 12 | Grip Screws | 26 | Trigger Spring |
| 13 | Hammer | | |
| 14 | Hammer Screw | | |

Model 925 Revolver



Key

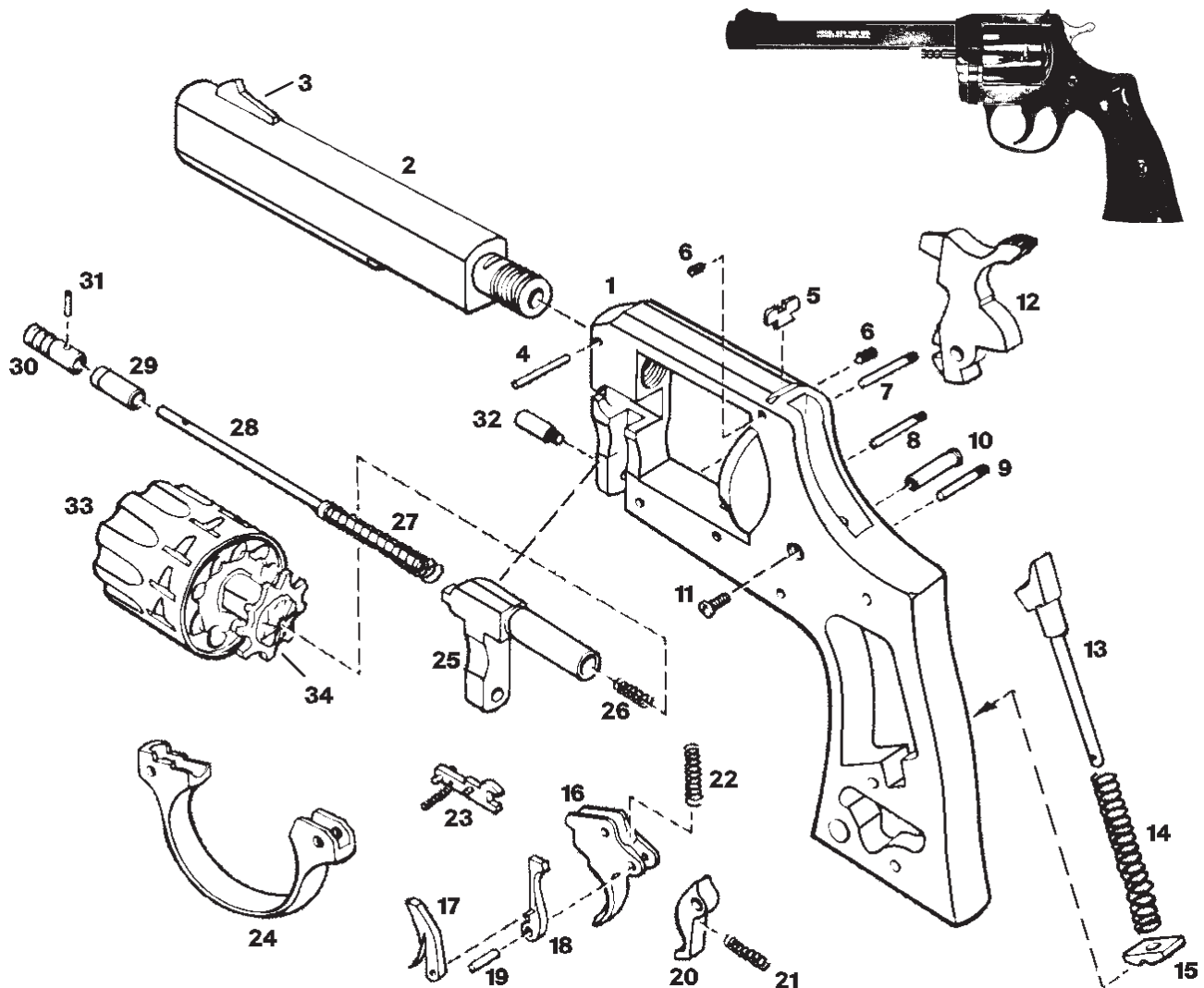
1	Barrel	15	Firing Pin Retaining Pin	30	Rear Sight Windage Screws
2	Barrel Catch	16	Firing Pin Spring	31	Sear
3	Barrel Catch Locking Spring	17	Front Sight	32	Sear Spring
4	Barrel Catch Pin	18	Grip	33	Trigger
5	Barrel Catch Pivot Pin	19	Grip Screws	34	Trigger Guard
6	Barrel Catch Spring	20	Hammer	35	Trigger Pin
7	Barrel Catch Spring Follower	21	Hammer Screw	36	Trigger Guard Rear Pin and Sear Pin (Large)
8	Cylinder and Extractor Assembly	22	Hammer Screw Stud	37	Trigger Spring
9	Cylinder Catch	23	Hinge Screw		
10	Cylinder Stop Assembly	24	Hinge Screw Stud		
11	Ejector Rod	25	Lever and Spring Assembly		
12	Ejector Spring	26	Lifter		
13	Frame	27	Lifter Pin		
14	Firing Pin	28	Mainspring and Guide Assembly		
		29	Rear Sight Blade		

Parts Not Shown

Front Sight Screw
Front Sight Pin
Front Sight Spring

Model 929 Revolver

Courtesy James M. Triggs/NRA



Key

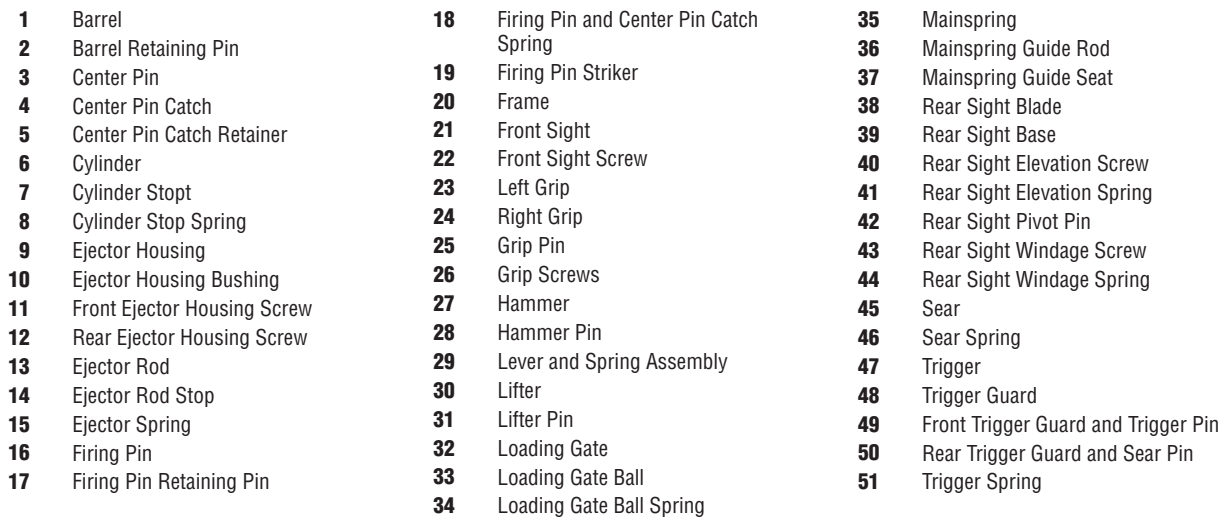
- 1 Frame
- 2 Barrel
- 3 Front Sight
- 4 Barrel Retaining Pin
- 5 Rear Sight Leaf
- 6 Rear Sight Windage Screws
- 7 Front Trigger Guard Pin
- 8 Trigger Pin
- 9 Rear Trigger Guard and Sear Pin
- 10 Hammer Screw Stud
- 11 Hammer Screw
- 12 Hammer

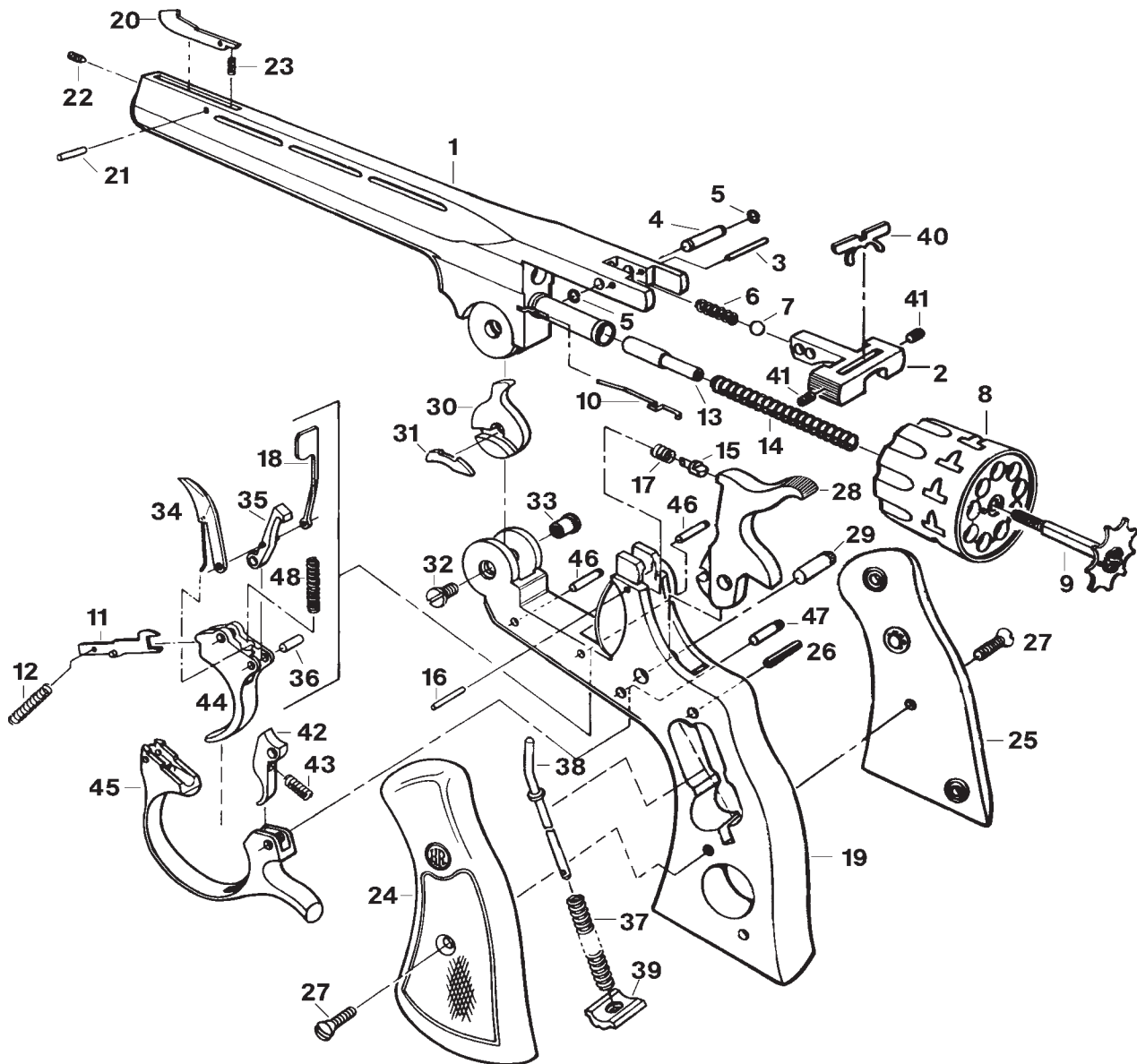
- 13 Mainspring Guide
- 14 Mainspring
- 15 Mainspring Seat
- 16 Trigger
- 17 Lever and Spring Assembly
- 18 Lifter
- 19 Lifter Pin
- 20 Sear
- 21 Sear Spring
- 22 Trigger Spring
- 23 Cylinder Stop Assembly
- 24 Trigger Guard
- 25 Swingout Arm Assembly

- 26 Center Pin Spring
- 27 Extractor Spring
- 28 Center Pin
- 29 Center Pin Guide
- 30 Center Pin Head
- 31 Center Pin Head Pin
- 32 Cylinder Crane Pivot Pin
- 33 Cylinder
- 34 Extractor

Parts Not Shown

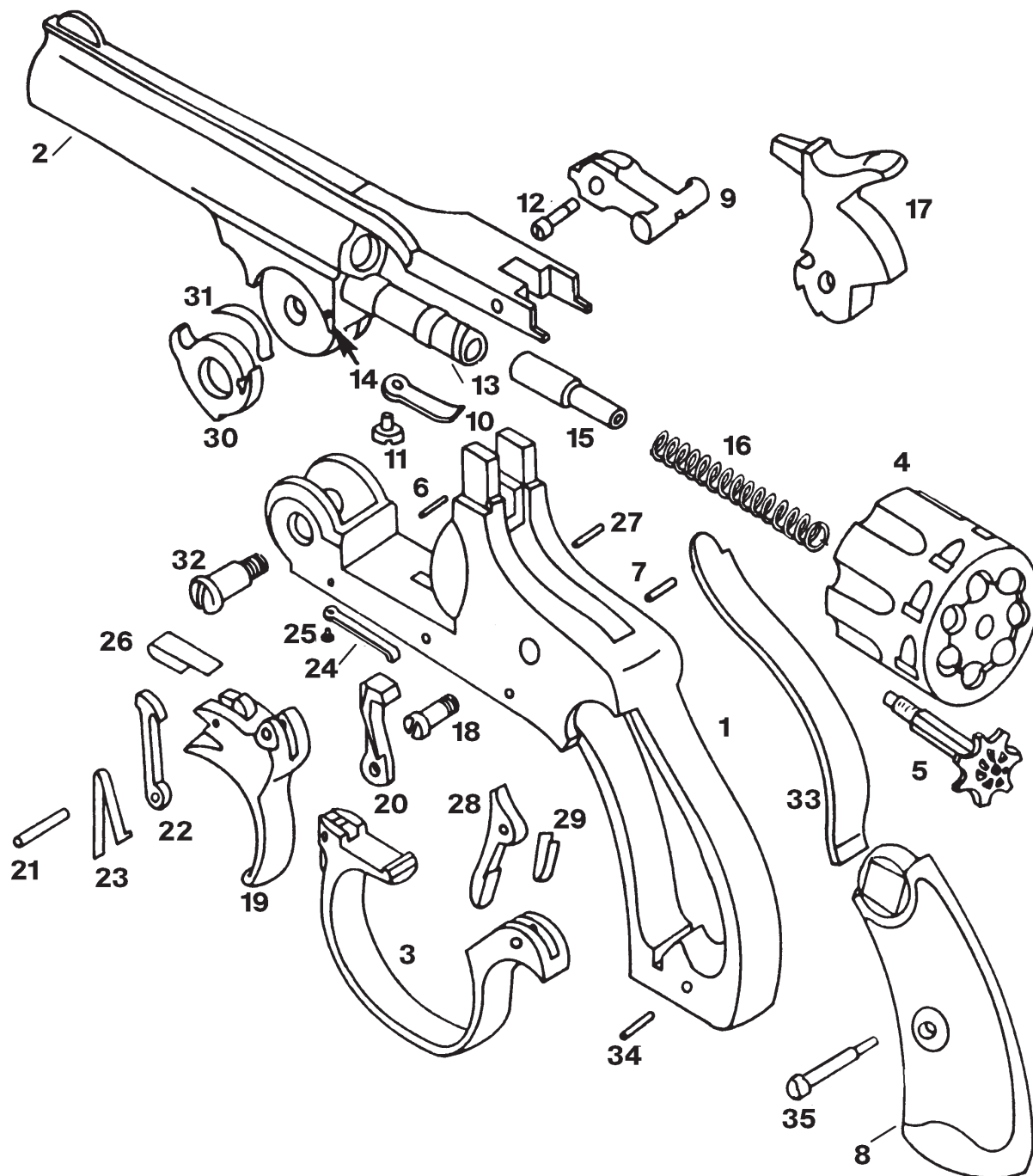
- Right Grip
- Left Grip
- Grip Screws



Model 999 Sportsman Revolver


- | | | | | | |
|----|------------------------------------|----|-----------------------------|----|---|
| 1 | Barrel and Cylinder Arbor Assembly | 17 | Firing Pin Spring | 34 | Lever and Spring Assembly |
| 2 | Barrel Catch | 18 | Firing Pin Striker | 35 | Lifter |
| 3 | Barrel Catch Pin | 19 | Frame | 36 | Lifter Pin |
| 4 | Barrel Catch Pivot Pin | 20 | Front Sight | 37 | Mainspring |
| 5 | Barrel Catch Pivot Pin Retainers | 21 | Front Sight Pin | 38 | Mainspring Guide Rod |
| 6 | Barrel Catch Spring | 22 | Front Sight Adjusting Screw | 39 | Mainspring Guide Seat |
| 7 | Barrel Catch Spring Follower | 23 | Front Sight Spring | 40 | Rear Sight Blade |
| 8 | Cylinder | 24 | Left Grip | 41 | Rear Sight Windage Screws |
| 9 | Extractor | 25 | Right Grip | 42 | Sear |
| 10 | Cylinder Catch | 26 | Grip Pin | 43 | Sear Spring |
| 11 | Cylinder Stop | 27 | Grip Screws | 44 | Trigger |
| 12 | Cylinder Stop Spring | 28 | Hammer | 45 | Trigger Guard |
| 13 | Extractor Extension | 29 | Hammer Pin | 46 | Front Trigger Guard Pin and Trigger Pin |
| 14 | Extractor Spring | 30 | Hook | 47 | Rear Trigger Guard Pin and Sear Pin |
| 15 | Firing Pin | 31 | Hook Slide | 48 | Trigger Spring |
| 16 | Firing Pin Retaining Pin | 32 | Barrel Hinge Screw | | |
| | | 33 | Barrel Hinge Screw Stud | | |

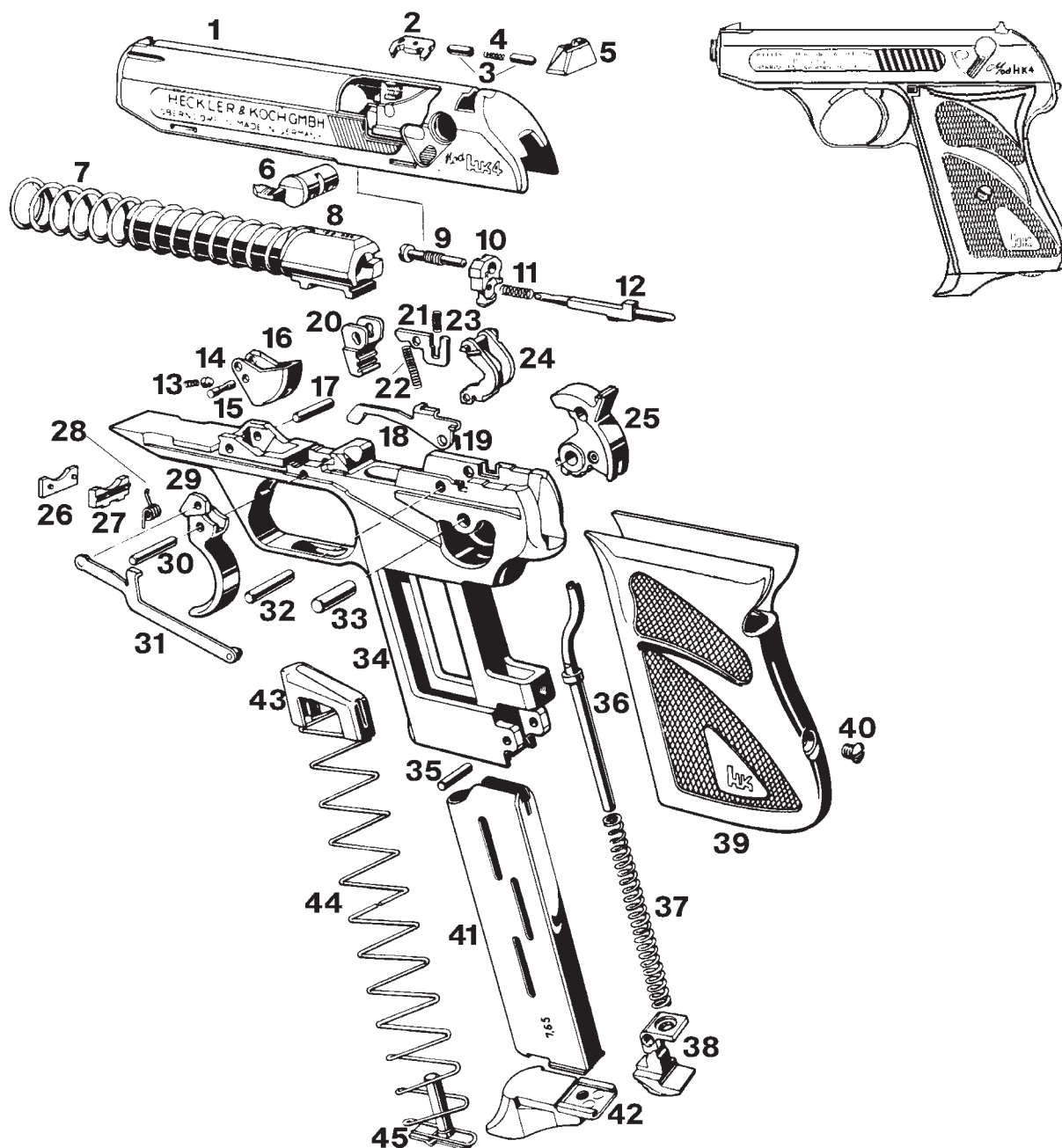
Top Break 22 7-Shot Revolver



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|----|---------------------------|----|---------------------|----|--------------------|
| 1 | Frame | 14 | Cylinder Arbor Pin | 27 | Trigger Pin |
| 2 | Barrel | 15 | Extractor Extension | 28 | Sear |
| 3 | Trigger Guard | 16 | Extractor Spring | 29 | Sear Spring |
| 4 | Cylinder | 17 | Hammer | 30 | Extractor Hook |
| 5 | Extractor | 18 | Hammer Screw | 31 | Hook Spring |
| 6 | Front Guard Pin | 19 | Trigger | 32 | Barrel Hinge Screw |
| 7 | Guard/Sear Pin | 20 | Lifter | 33 | Mainspring |
| 8 | Left Grip | 21 | Lifter Pin | 34 | Grip Pin |
| 9 | Barrel Catch | 22 | Hand | 35 | Grip Screw |
| 10 | Barrel Catch Spring | 23 | Hand Spring | | |
| 11 | Barrel Catch Spring Screw | 24 | Cylinder Stop | | |
| 12 | Barrel Catch Pivot Screw | 25 | Cylinder Stop Screw | | |
| 13 | Cylinder Arbor | 26 | Trigger Spring | | |

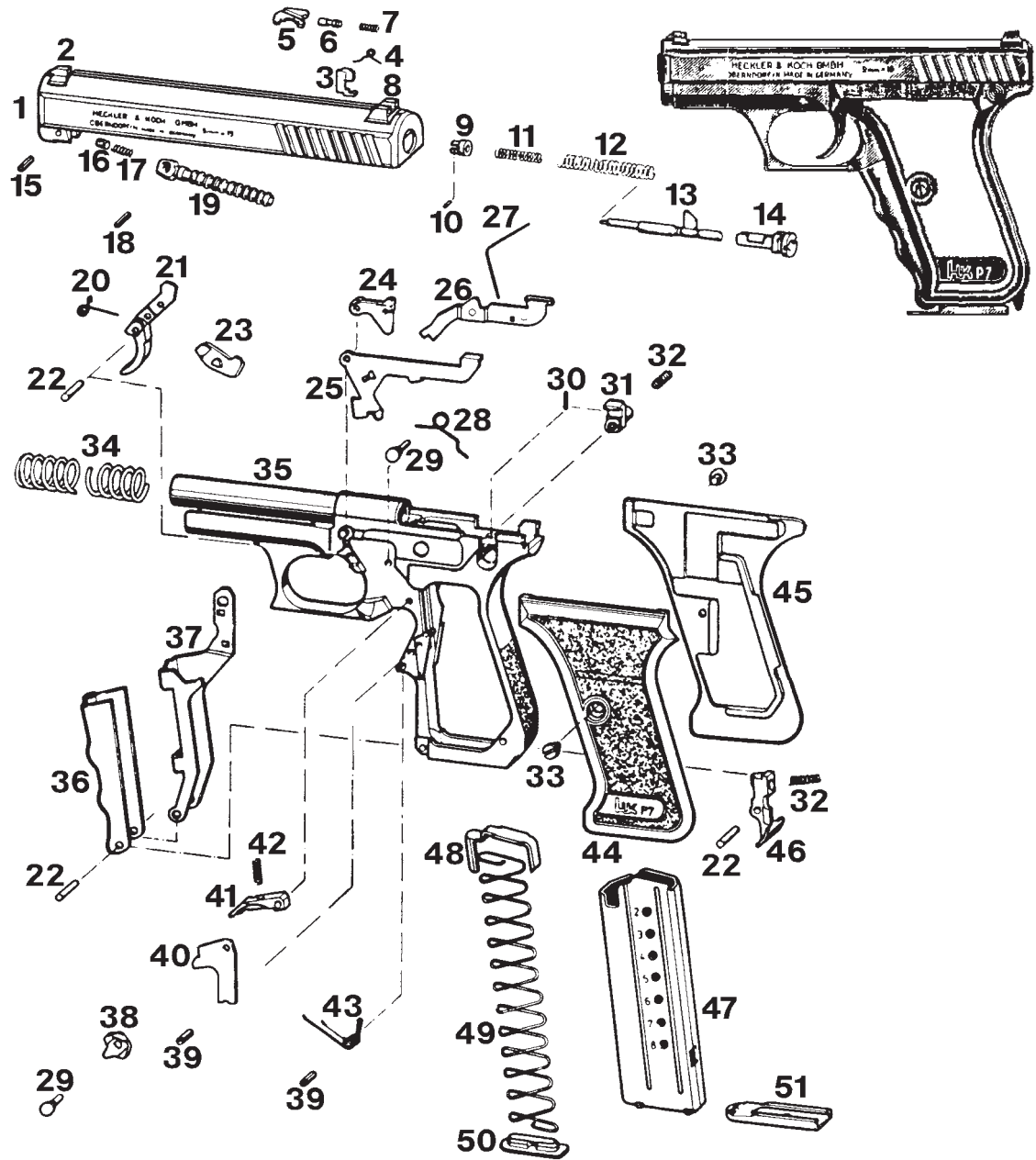
Parts Not Shown

Right Grip

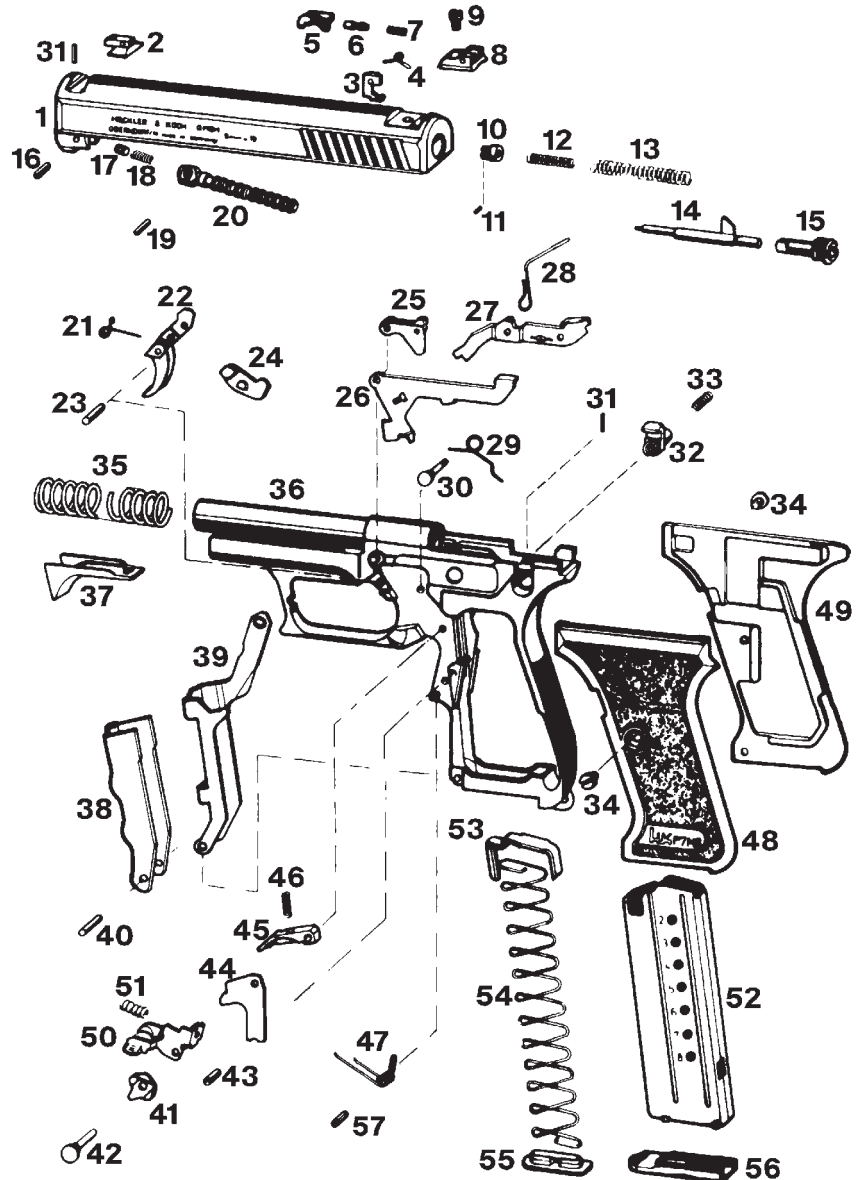


1	Slide	16	Barrel Clamp	31	Trigger Bar
2	Extractor	17	Cylindrical Pin	32	Cylindrical Pin
3	Set Bolts	18	Ejector	33	Hammer Pin
4	Compression Spring	19	Ejector Spring	34	Receiver
5	Rear Sight	20	Sear	35	Cylindrical Pin
6	Safety Pin	21	Spring Support	36	Spring Rod
7	Recoil Spring	22	Disconnecter Spring	37	Mainspring
8	Barrel	23	Disconnecter	38	Magazine Catch
9	Cylinder-Head Screw	24	Hammer	39	Grip
10	Face Plate	25	Buffer Plate	40	Lens Head Countersunk Screw
11	Firing Pin Spring	26	Buffer	41	Magazine Housing
12	Firing Pin	27	Elbow Spring	42	Floorplate with Grip Extension
13	Plunger Spring	28	Trigger	43	Follower
14	Plunger	29	Cylindrical Pin	44	Follower Spring
15	Stop Pin	30		45	Locking Plate Assembly

P7 Auto

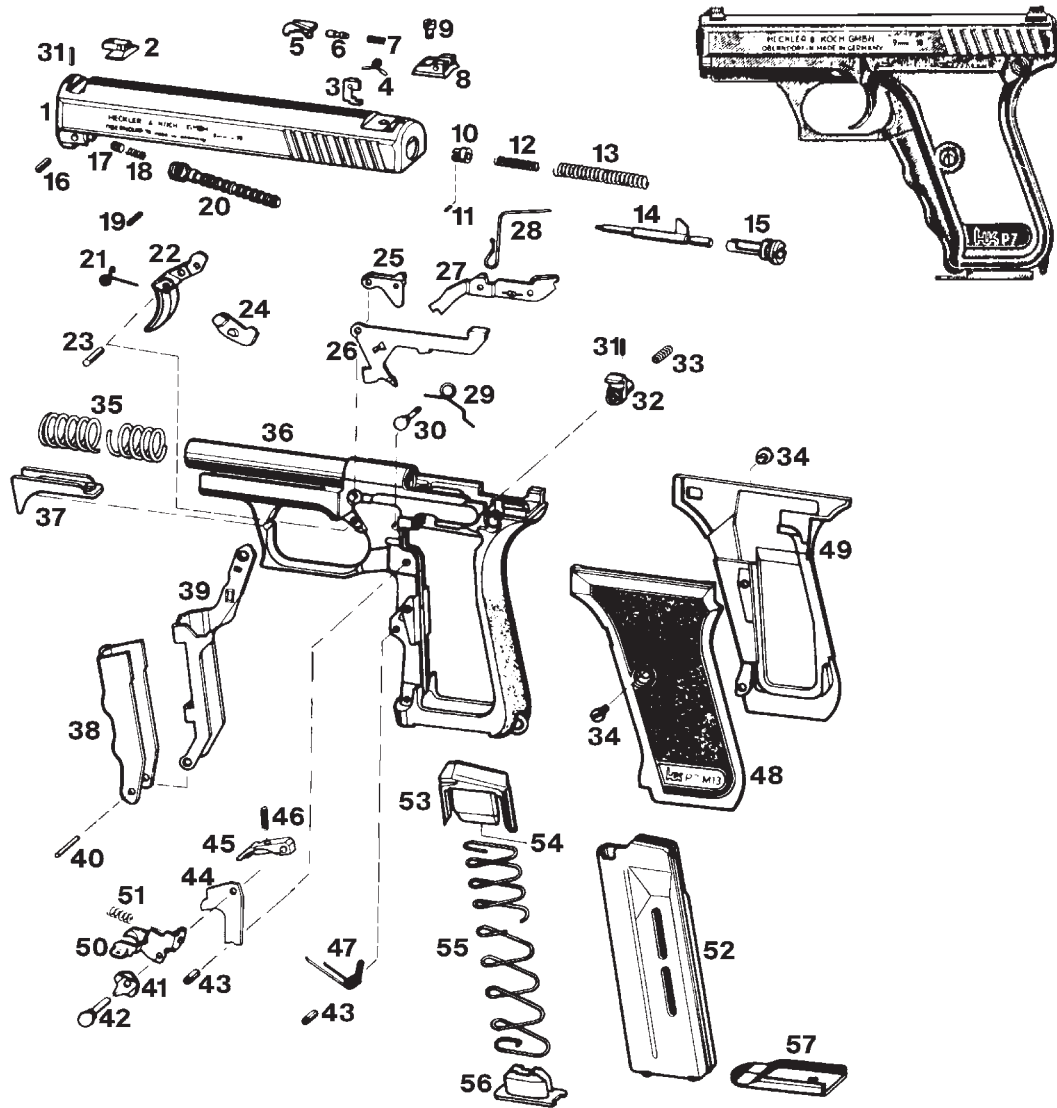


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|----|-------------------------|----|-----------------------|----|----------------------|
| 1 | Slide | 18 | Clamping Pin | 35 | Receiver with Barrel |
| 2 | Front Sight | 19 | Piston | 36 | Squeeze Cocker |
| 3 | Drop Safety Catch | 20 | Elbow Spring | 37 | Drag Lever |
| 4 | Elbow Spring | 21 | Trigger | 38 | Rocker |
| 5 | Extractor | 22 | Cylindrical Pins | 39 | Clamping Levers |
| 6 | Pressure Pin | 23 | Sear | 40 | Cocking Lever Stop |
| 7 | Compression Spring | 24 | Sear Control Lever | 41 | Cocking Latch |
| 8 | Rear Sight | 25 | Catch Lever | 42 | Compression Spring |
| 9 | Ring | 26 | Ejector Lever | 43 | Elbow Spring |
| 10 | Cylindrical Pin | 27 | Spring | 44 | Grip Shell, Left |
| 11 | Inner Firing Pin Spring | 28 | Elbow Spring | 45 | Grip Shell, Right |
| 12 | Outer Firing Pin Spring | 29 | Locking Pins | 46 | Magazine Catch |
| 13 | Firing Pin | 30 | Clamping Sleeve | 47 | Magazine Housing |
| 14 | Bushing | 31 | Slide Retaining Catch | 48 | Follower |
| 15 | Clamping Sleeve | 32 | Compression Spring | 49 | Follower Spring |
| 16 | Fixing Pin | 33 | Grip Screws | 50 | Locking Plate |
| 17 | Compression Spring | 34 | Recoil Spring | 51 | Floorplate |

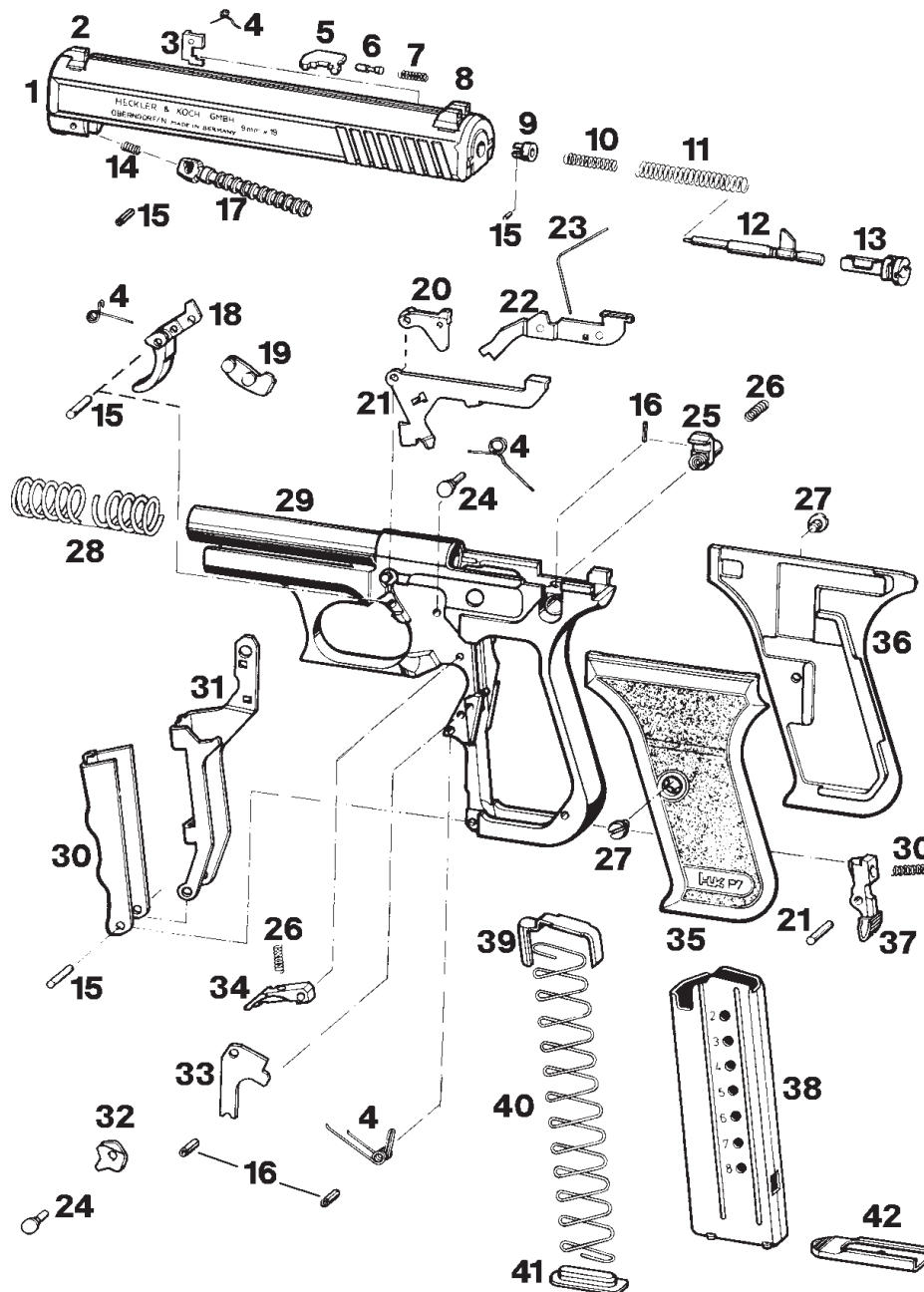


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|----|----------------------------|----|--------------------------------|----|--------------------------|
| 1 | Slide | 20 | Piston | 39 | Drag Lever |
| 2 | Front Sight | 21 | Trigger Spring | 40 | Cocking Lever Axle |
| 3 | Drop Safety Catch | 22 | Trigger | 41 | Rocker |
| 4 | Drop Safety Catch Spring | 23 | Trigger Pin | 42 | Magazine Catch Axle |
| 5 | Extractor | 24 | Transmission Lever | 43 | Roll Pin |
| 6 | Extractor Plunger | 25 | Disconnecter | 44 | Stop |
| 7 | Extractor Spring | 26 | Slide Stop | 45 | Cocking Latch |
| 8 | Rear Sight | 27 | Sear Lever | 46 | Cocking Latch Spring |
| 9 | Rear Sight Screw | 28 | Sear Spring | 47 | Cocking Lever Spring |
| 10 | Firing Pin Collar | 29 | Rocker Spring | 48 | Grip, Left |
| 11 | Firing Pin Collar Pin | 30 | Rocker Spring Axle | 49 | Grip, Right |
| 12 | Firing Pin Return Spring | 31 | Front Sight/Slide Retainer Pin | 50 | Magazine Catch |
| 13 | Firing Pin Spring | 32 | Slide Removal Button | 51 | Magazine Catch Spring |
| 14 | Firing Pin | 33 | Slide Removal Button Spring | 52 | Magazine Housing |
| 15 | Firing Pin Bushing | 34 | Grip Screws | 53 | Follower |
| 16 | Piston Roll Pin | 35 | Recoil Spring | 54 | Follower Spring |
| 17 | Piston Plunger | 36 | Receiver with Barrel | 55 | Magazine Lockplate |
| 18 | Piston Plunger Spring | 37 | Trigger Heat Shield | 56 | Magazine Floorplate |
| 19 | Plunger Retaining Roll Pin | 38 | Cocking Lever | 57 | Cocking Lever Spring Pin |

P7M13

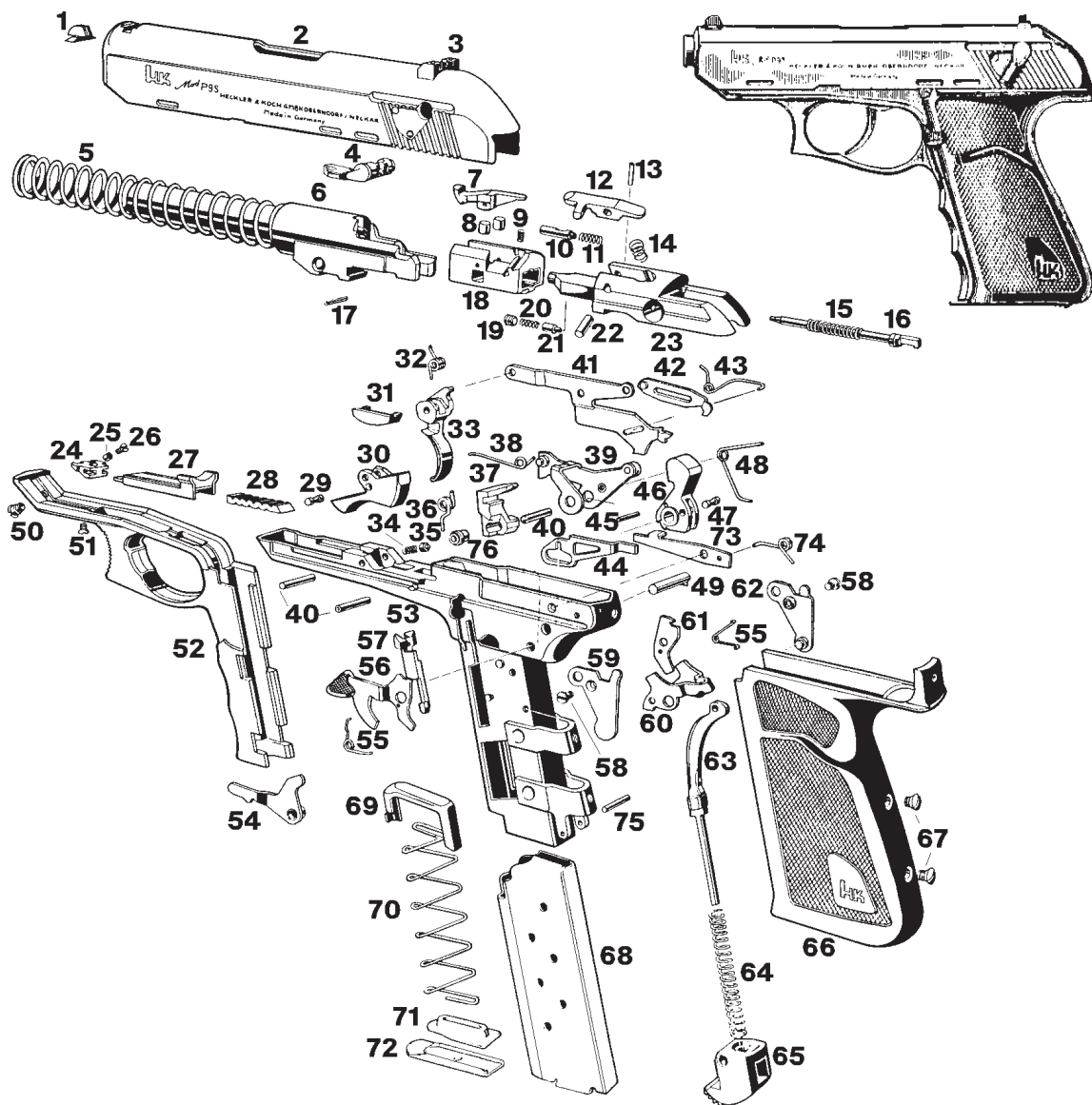


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|----|----------------------------|----|--------------------------------|----|-----------------------|
| 1 | Slide | 21 | Trigger Spring | 41 | Rocker |
| 2 | Front Sight | 22 | Trigger | 42 | Magazine Catch Axle |
| 3 | Drop Safety Catch | 23 | Trigger Pin | 43 | Roll Pins |
| 4 | Drop Safety Catch Spring | 24 | Transmission Lever | 44 | Stop |
| 5 | Extractor | 25 | Disconnecter | 45 | Cocking Latch |
| 6 | Extractor Plunger | 26 | Slide Stop | 46 | Cocking Latch Spring |
| 7 | Extractor Spring | 27 | Sear Lever | 47 | Cocking Lever Spring |
| 8 | Rear Sight | 28 | Sear Spring | 48 | Grip, Left |
| 9 | Rear Sight Screw | 29 | Rocker Spring | 49 | Grip, Right |
| 10 | Firing Pin Collar | 30 | Rocker Spring Axle | 50 | Magazine Catch |
| 11 | Firing Pin Collar Pin | 31 | Front Sight/Slide Retainer Pin | 51 | Magazine Catch Spring |
| 12 | Firing Pin Return Spring | 32 | Slide Removal Button | 52 | Magazine Housing |
| 13 | Firing Pin Spring | 33 | Slide Removal Button Spring | 53 | Follower |
| 14 | Firing Pin | 34 | Grip Screws | 54 | Follower Insert |
| 15 | Firing Pin Bushing | 35 | Recoil Spring | 55 | Follower Spring |
| 16 | Piston Roll Pin | 36 | Receiver with Barrel | 56 | Locking Plate |
| 17 | Piston Plunger | 37 | Trigger Heat Shield | 57 | Magazine Floorplate |
| 18 | Piston Plunger Spring | 38 | Cocking Lever | | |
| 19 | Plunger Retaining Roll Pin | 39 | Drag Lever | | |
| 20 | Piston | 40 | Cocking Lever Axle | | |
| | | 41 | Rocker | | |
| | | 42 | Magazine Catch Axle | | |
| | | 43 | Roll Pins | | |
| | | 44 | Stop | | |
| | | 45 | Cocking Latch | | |
| | | 46 | Cocking Latch Spring | | |
| | | 47 | Cocking Lever Spring | | |
| | | 48 | Grip, Left | | |
| | | 49 | Grip, Right | | |
| | | 50 | Magazine Catch | | |
| | | 51 | Magazine Catch Spring | | |
| | | 52 | Magazine Housing | | |
| | | 53 | Follower | | |
| | | 54 | Follower Insert | | |
| | | 55 | Follower Spring | | |
| | | 56 | Locking Plate | | |
| | | 57 | Magazine Floorplate | | |

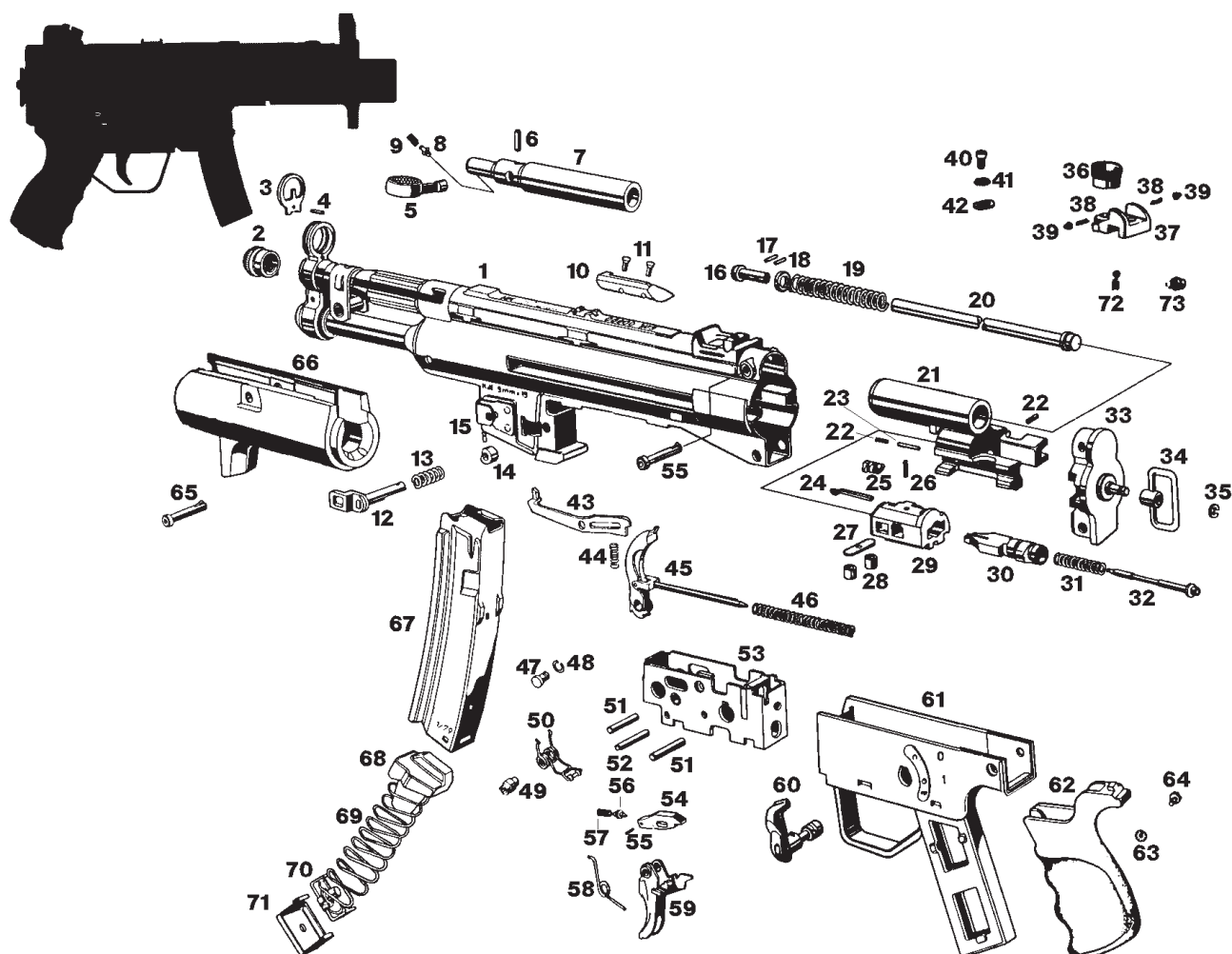


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|----|-------------------|----|--------------------|----|-------------------------------|
| 1 | Slide | 15 | Cylindrical Pins | 29 | Grip with Barrel |
| 2 | Front Sight | 16 | Clamping Sleeves | 30 | Squeeze Cocker |
| 3 | Drop Safety Catch | 17 | Retarder Piston | 31 | Drag Lever |
| 4 | Elbow Spring | 18 | Trigger | 32 | Rocker |
| 5 | Extractor | 19 | Sear | 33 | Stop |
| 6 | Pressure Pin | 20 | Disconnector | 34 | Catch |
| 7 | Extractor Spring | 21 | Slide Catch Lever | 35 | Grip, Left |
| 8 | Rear Sight | 22 | Transmission Lever | 36 | Grip, Right |
| 9 | Spacer Ring | 23 | Spring | 37 | Magazine Catch |
| 10 | Return Spring | 24 | Bearing Pins | 38 | Magazine Housing |
| 11 | Firing Pin Spring | 25 | Stripping Button | 39 | Follower |
| 12 | Firing Pin | 26 | Compression Spring | 40 | Follower Spring |
| 13 | Cap | 27 | Grip Screws | 41 | Follower Spring Locking Plate |
| 14 | Piston Spring | 28 | Recoil Spring | 42 | Magazine Floorplate |

P9S 9mm Auto

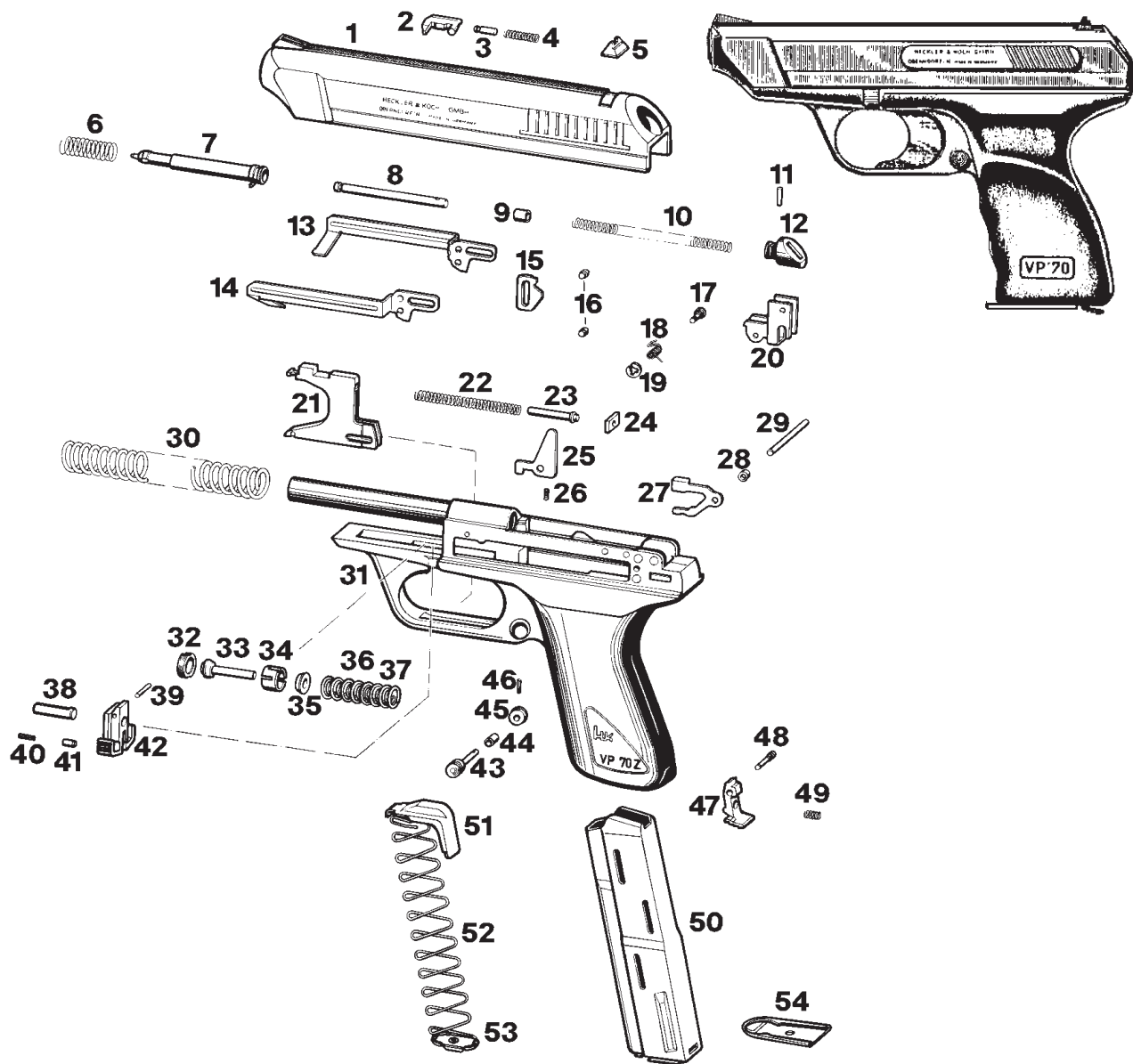


1	Front Sight	20	Compression Spring	39	Disconnecter	58	Countersunk Screw
2	Slide	21	Catch Bolt	40	Cylindrical Pins	59	Bearing Plate, Left
3	Rear Sight	22	Cylindrical Pin	41	Pull Bar	60	Angle Lever
4	Safety	23	Bolt Head Carrier	42	Trigger Lever	61	Intermediate Lever
5	Recoil Spring	24	Support	43	Pull Bar Spring	62	Bearing Plate, Right
6	Barrel	25	Sleeve	44	Indicator Pin	63	Shank
7	Extractor	26	Raised Countersunk Head Screw	45	Spiral Pin	64	Compression Spring
8	Locking Rollers	27	Buffer Housing	46	Hammer	65	Magazine Catch
9	Compression Spring	28	Plastic Buffer	47	Stop Pin	66	Combat Grip
10	Pressure Pin	29	Stop Pin	48	Disconnecter Spring	67	Raised Head Countersunk Screws
11	Compression Spring for Pressure Pin	30	Barrel Catch	49	Hammer Axle	68	Magazine Housing
12	Locking Catch	31	Insert Piece	50	Threaded Bushing	69	Follower
13	Clamping Sleeve	32	Trigger Spring	51	Raised Countersunk Head Screw	70	Follower Spring
14	Compression Spring	33	Trigger	52	Trigger Guard	71	Follower Spring Support
15	Firing Pin Spring	34	Compression Spring	53	Receiver	72	Magazine Floorplate
16	Firing Pin	35	Catch Bolt	54	Safety Catch	73	Ejector
17	Spiral Pin	36	Elbow Spring	55	Elbow Spring	74	Ejector Spring
18	Bolt Head	37	Catch Lever	56	Cocking Lever	75	Magazine Catch Pin
19	Threaded Pin	38	Catch Spring	57	Catch	76	Flanged Bush

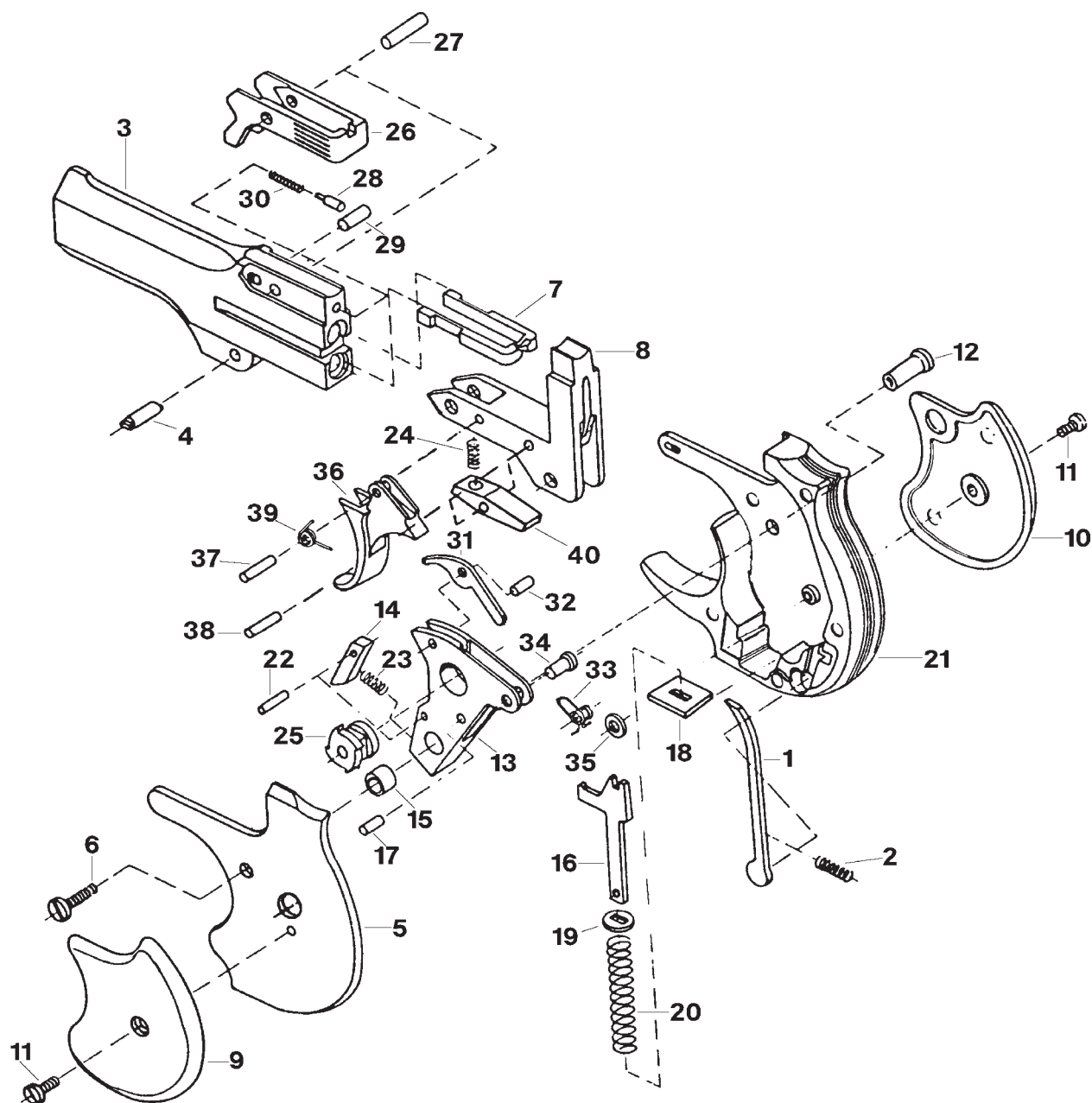


1	Receiver	26	Roller Holder Roll Pin	50	Sear Spring with Roller
2	Cocking Tube Cap	27	Roller Holder	51	Trigger and Sear Pins
3	Front Sight Element	28	Locking Rollers	52	Hammer Pin
4	Front Sight Element Pin	29	Bolt Head	53	Trigger Housing
5	Cocking Handle	30	Bolt Head Locking Piece	54	Sear
6	Cocking Handle Roll Pin	31	Firing Pin Spring	55	Sear Spring Pin
7	Cocking Handle Support	32	Firing Pin	56	Sear Spring Plunger
8	Plunger	33	Butt Cap Assembly	57	Sear Spring
9	Plunger Spring	34	Butt Cap Sling Ring	58	Trigger Spring
10	Cartridge Case Deflector	35	Butt Cap Sling Ring Retainer	59	Trigger
11	Case Deflector Rivets	36	Rear Sight Drum	60	Safety-Lever
12	Magazine Catch	37	Rear Sight Base	61	Grip Frame
13	Magazine Catch Spring	38	Windage Adjustment Springs	62	Grip
14	Magazine Catch Button	39	Windage Adjustment Screws	63	Grip Screw Lock Washer
15	Magazine Catch Roll Pin	40	Sight Base Mounting Screw	64	Grip Screw
16	Stop Pin	41	Sight Base Mounting Screw Spring Washer	65	Forend Pin
17	Stop Pin Rivets	42	Sight Base Flat Washer	66	Forend
18	Guide Ring	43	Ejector	67	Magazine Body
19	Recoil Spring	44	Ejector Spring	68	Magazine Follower
20	Recoil Spring Tube	45	Hammer with Strut	69	Magazine Spring
21	Bolt Head Carrier	46	Hammer Spring	70	Magazine Spring Locking Plate
22	Bolt Head Carrier Roll Pin	47	Ejector Axle	71	Magazine Floorplate
23	Locking Piece Stop Pin	48	Ejector Axle Spring	72	Sight Base Ball Detent
24	Extractor Spring	49	Spacer Sleeve	73	Sight Base Spring
25	Extractor				

VP70Z Auto

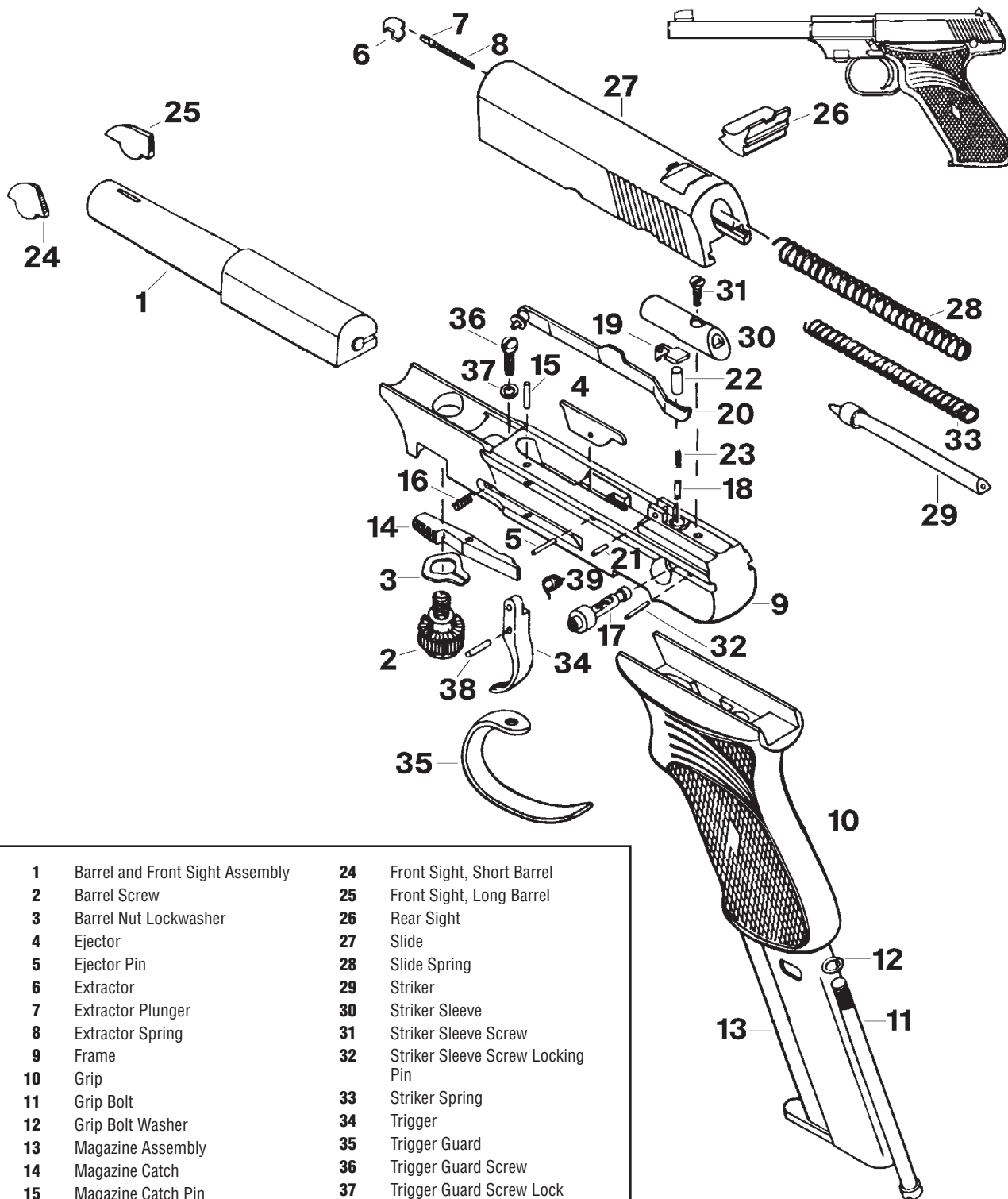


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|---------------------------------------|---------------------------------------|----------------------------------|
| 1 Slide | 19 Elbow Spring Circlip | 37 Outer Buffer Spring |
| 2 Extractor | 20 Trigger Lever Driver Control Lever | 38 Buffer Bolt |
| 3 Extractor Plunger | 21 Trigger | 39 Buffer Bolt Roll Pin |
| 4 Extractor Spring | 22 Trigger Spring | 40 Compression Spring |
| 5 Rear Sight | 23 Trigger Spring Plunger | 41 Retaining Bushing |
| 6 Firing Pin Spring | 24 Trigger Spring Support Plate | 42 Retaining Catch |
| 7 Firing Pin | 25 Drop Safety | 43 Safety Button |
| 8 Firing Pin Spring Guide Rod | 26 Drop Safety Compression Spring | 44 Safety Button Guide Bushing |
| 9 Firing Pin Spring Guide Rod Bushing | 27 Catch Fork | 45 Safety Button Locking Bushing |
| 10 Firing Pin Spring | 28 Guide Roller | 46 Safety Button Retaining Pin |
| 11 Slide Cap Retaining Pin | 29 Guide Roller Pin | 47 Magazine Catch |
| 12 Slide Cap | 30 Recoil Spring | 48 Magazine Catch Screw |
| 13 Trigger Lever, Right | 31 Receiver with Barrel | 49 Magazine Catch Spring |
| 14 Trigger Lever, Left | 32 Buffer Spring Threaded Ring | 50 Magazine Body |
| 15 Trigger Lever Driver | 33 Buffer Spring Guide Bolt | 51 Magazine Follower |
| 16 Trigger Lever Guide Bolts | 34 Buffer Spring Brake Ring | 52 Magazine Spring |
| 17 Elbow Spring Axle | 35 Buffer Spring Contact Piece | 53 Magazine Spring Locking Plate |
| 18 Elbow Spring | 36 Inner Buffer Spring | 54 Magazine Floorplate |



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|----|--------------------|----|----------------------------|----|------------------------------|
| 1 | Actuator | 15 | Hammer Pivot Sleeve | 29 | Stirrup Roller |
| 2 | Actuator Spring | 16 | Hammer Strut | 30 | Stirrup Plunger Spring |
| 3 | Barrel | 17 | Hammer Strut Pin | 31 | Striker |
| 4 | Barrel Pivot Pin | 18 | Hammer Strut Plate | 32 | Striker Pivot Pin |
| 5 | Cover Plate | 19 | Hammer Strut Washer | 33 | Striker Spring |
| 6 | Cover Plate Screw | 20 | Hammer Spring | 34 | Striker Spring Retaining Pin |
| 7 | Extractor | 21 | Housing | 35 | Striker Spring Spacer Washer |
| 8 | L Frame | 22 | Hammer Pawl Pin | 36 | Trigger |
| 9 | Grip, Left | 23 | Hammer Pawl Spring | 37 | Trigger Pivot Pin |
| 10 | Grip, Right | 24 | Hammer Safety Block Spring | 38 | Hammer Safety Block Pin |
| 11 | Grip Screws | 25 | Ratchet | 39 | Trigger Spring |
| 12 | Hammer Pivot Screw | 26 | Stirrup | 40 | Hammer Safety Block |
| 13 | Hammer | 27 | Stirrup Pivot Pin | | |
| 14 | Hammer Pawl | 28 | Stirrup Plunger | | |

Duramatic Auto

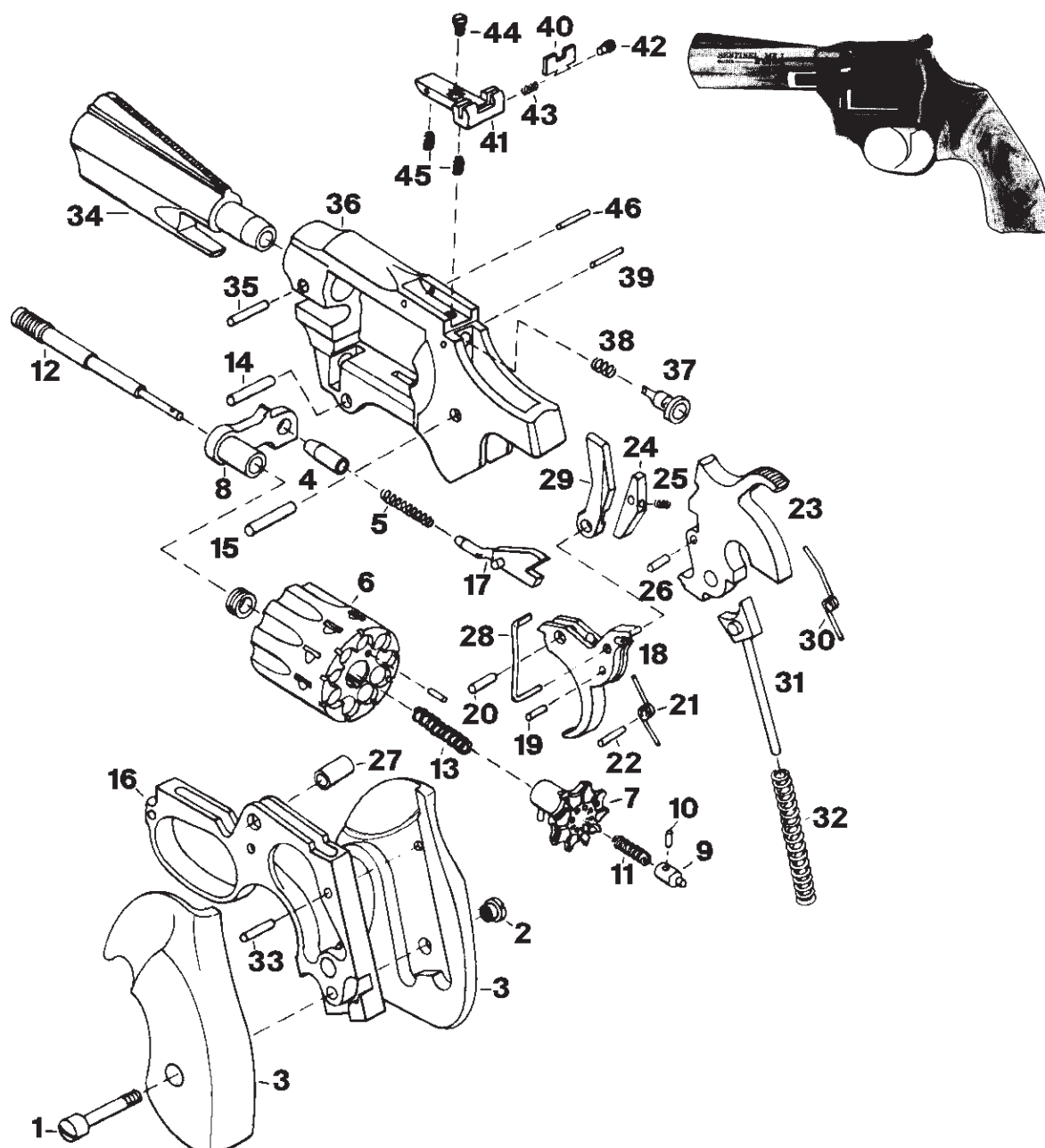


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|----|--|----|----------------------------------|
| 1 | Barrel and Front Sight Assembly | 24 | Front Sight, Short Barrel |
| 2 | Barrel Screw | 25 | Front Sight, Long Barrel |
| 3 | Barrel Nut Lockwasher | 26 | Rear Sight |
| 4 | Ejector | 27 | Slide |
| 5 | Ejector Pin | 28 | Slide Spring |
| 6 | Extractor | 29 | Striker |
| 7 | Extractor Plunger | 30 | Striker Sleeve |
| 8 | Extractor Spring | 31 | Striker Sleeve Screw |
| 9 | Frame | 32 | Striker Sleeve Screw Locking Pin |
| 10 | Grip | 33 | Striker Spring |
| 11 | Grip Bolt | 34 | Trigger |
| 12 | Grip Bolt Washer | 35 | Trigger Guard |
| 13 | Magazine Assembly | 36 | Trigger Guard Screw |
| 14 | Magazine Catch | 37 | Trigger Guard Screw Lock Washer |
| 15 | Magazine Catch Pin | 38 | Trigger Pin |
| 16 | Magazine Catch Spring | 39 | Trigger Spring |
| 17 | Safety | | |
| 18 | Safety Detent | | |
| 19 | Sear | | |
| 20 | Sear Bar and Trigger<R>Pull Pin Assembly | | |
| 21 | Sear Pin | | |
| 22 | Sear Plunger | | |
| 23 | Sear Spring | | |

Parts Not Shown

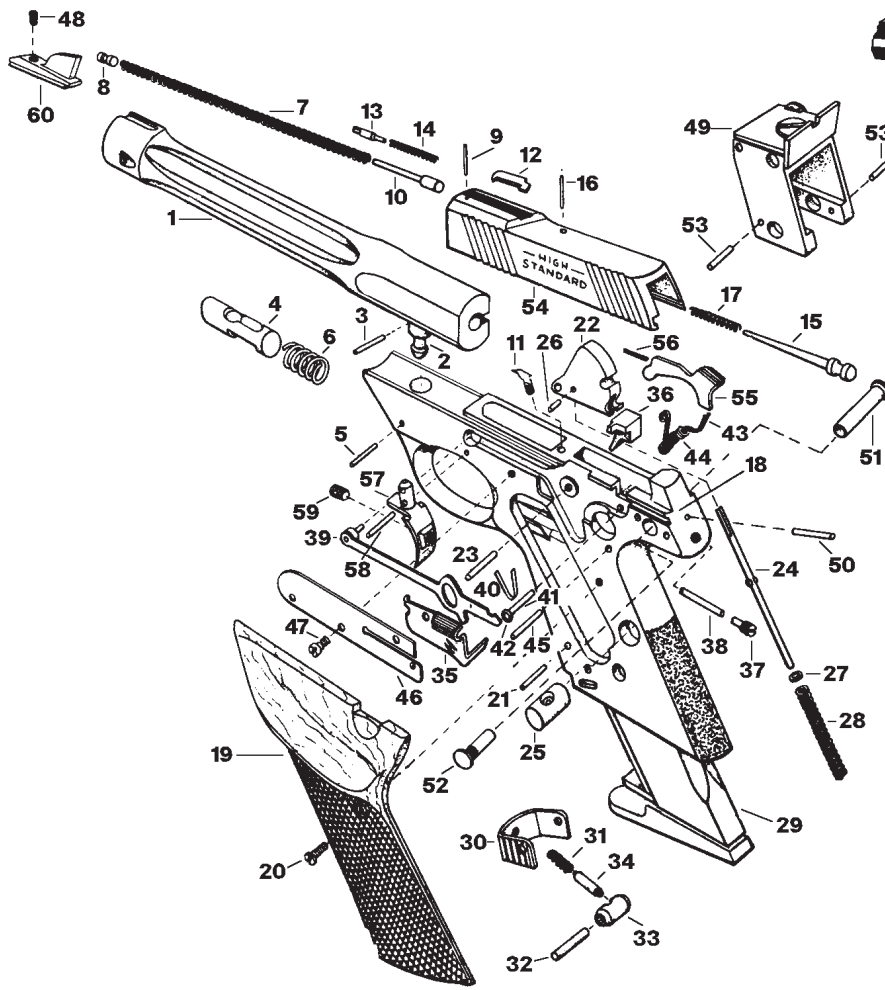
- Magazine Button
- Magazine Follower
- Magazine Spring
- Trigger Pull Pin

Mark I Sentinel Revolver



- | | | | | | |
|----|------------------------------|----|------------------------------|----|--------------------------|
| 1 | Grip Screw | 17 | Cylinder Stop Assembly | 33 | Grip Alignment Pin |
| 2 | Escutcheon Nut | 18 | Trigger | 34 | Barrel |
| 3 | Grips | 19 | Trigger Spring Contact Pin | 35 | Barrel Retention Pin |
| 4 | Link Pivot Pin | 20 | Trigger Pivot Pin | 36 | Frame |
| 5 | Cylinder Stop Spring | 21 | Trigger Spring | 37 | Firing Pin |
| 6 | Cylinder | 22 | Trigger Spring Returning Pin | 38 | Firing Pin Spring |
| 7 | Ejector | 23 | Hammer | 39 | Firing Pin Retention Pin |
| 8 | Crane Assembly | 24 | Hammer Pawl | 40 | Rear Sight Blade |
| 9 | Cylinder Lock Plunger | 25 | Hammer Pawl Spring | 41 | Rear Sight Base |
| 10 | Cylinder Lock Plunger Pin | 26 | Hammer Pawl Pin | 42 | Windage Screw |
| 11 | Cylinder Lock Plunger Spring | 27 | Hammer Sleeve | 43 | Windage Spring |
| 12 | Ejector Rod | 28 | Hammer Safety Stop | 44 | Elevation Screw |
| 13 | Ejector Rod Return Spring | 29 | Hand | 45 | Elevation Springs |
| 14 | Trigger Guard Assembly Pin | 30 | Hand Spring | 46 | Rear Sight Pin |
| 15 | Hammer Pivot Pin | 31 | Hammer Spring Guide Assembly | | |
| 16 | Trigger Guard | 32 | Hammer Spring | | |

Military Model 107 Auto



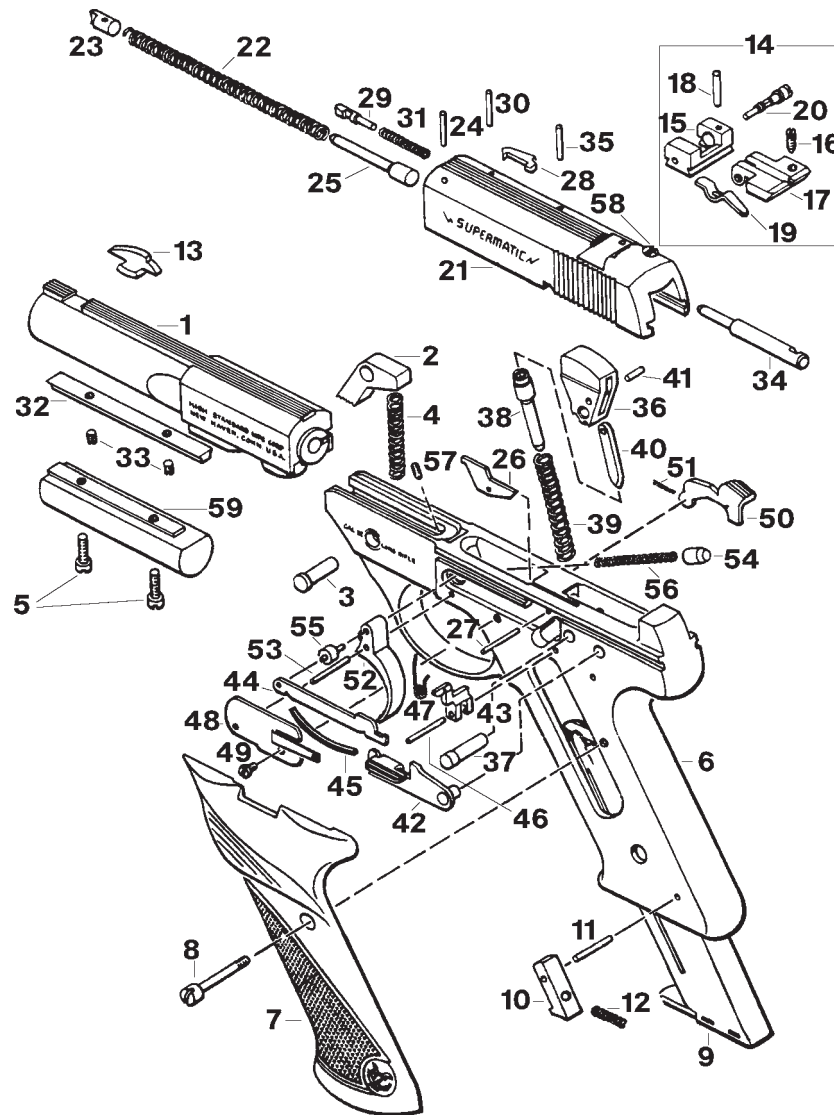
- 51 Rear Sight Base Sleeve
- 52 Rear Sight Base Stud
- 53 Rear Sight Base Alignment Pins
- 54 Slide
- 55 Slide Lock Lever
- 56 Slide Lock Spring
- 57 Trigger
- 58 Trigger Pin
- 59 Trigger Stop Screw
- 60 Front Sight Assembly

Parts Not Shown

- Barrel Weight
- Barrel Filler Screws
- Barrel Weight Lock Screws
- Grip Screw Washer
- Magazine Button
- Magazine Follower
- Magazine Spring
- Rear Sight Base
- Rear Sight Base Bracket
- Rear Sight Cross Member
- Rear Sight Elevation Adjustment Screw
- Rear Sight Elevation Ball
- Rear Sight Elevation Detent Plunger
- Rear Sight Elevation Plunger
- Rear Sight Elevation Spring
- Rear Sight Leaf
- Rear Sight Leaf Pivot Pin
- Rear Sight Windage Screw
- Rear Sight Retaining Pin
- Rear Sight Windage Detent Plunger
- Rear Sight Windage Detent Plunger Spring
- Rear Sight Windage Spring
- Slide Assembly
- Weight
- Weight Bracket

- | | |
|----------------------------------|---|
| 1 Barrel | 27 Hammer Strut Washer |
| 2 Barrel Stud | 28 Hammer Spring |
| 3 Barrel Stud Retaining Pin | 29 Magazine Assembly |
| 4 Barrel Takedown Plunger | 30 Magazine Catch |
| 5 Barrel Takedown Plunger Pin | 31 Magazine Catch Spring |
| 6 Barrel Takedown Plunger Spring | 32 Magazine Catch Roller Pin |
| 7 Driving Spring | 33 Magazine Catch Roller |
| 8 Driving Spring Plug | 34 Magazine Catch Spring Guide Pin |
| 9 Driving Spring Plug Pin | 35 Safety |
| 10 Driving Spring Plunger | 36 Sear |
| 11 Ejector | 37 Sear Adjustment Screw |
| 12 Extractor | 38 Sear Adjustment Screw Plunger |
| 13 Extractor Plunger | 39 Sear Bar and Trigger Pull Pin Assembly |
| 14 Extractor Spring | 40 Sear Bar Spring |
| 15 Firing Pin | 41 Sear Pin |
| 16 Firing Pin Retaining Pin | 42 Sear Pin Retaining Ring |
| 17 Firing Pin Spring | 43 Sear Spring |
| 18 Frame | 44 Sear Spring Leg Retainer |
| 19 Grips | 45 Sear Spring Pin |
| 20 Grip Screw | 46 Sideplate |
| 21 Grip Alignment Pin | 47 Sideplate Screw |
| 22 Hammer | 48 Front Sight Screw |
| 23 Hammer Pin | 49 Rear Sight Adjustable Assembly |
| 24 Hammer Strut | 50 Rear Sight Base Frame Assembly Pins |
| 25 Hammer Strut Anchor Pin | |
| 26 Hammer Strut Pin | |

Model 100 and 101 Auto

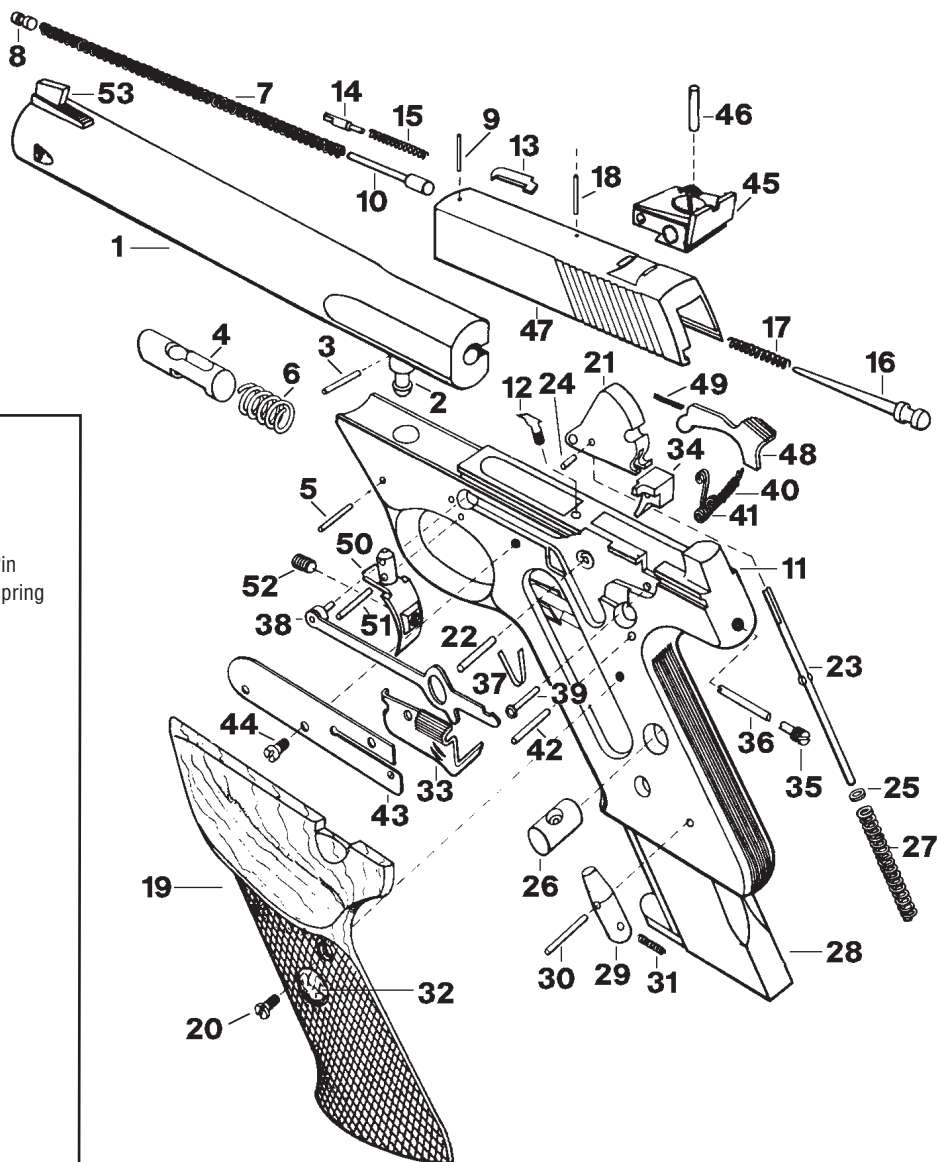


1	Barrel	22	Driving Spring	43	Sear
2	Barrel Catch	23	Driving Spring Plug	44	Sear Bar
3	Barrel Catch Pin	24	Driving Spring Plug Pin	45	Sear Bar Spring
4	Barrel Catch Spring	25	Driving Spring Plunger	46	Sear Pin
5	Barrel Weight Screws	26	Ejector	47	Sear Spring
6	Frame	27	Ejector Pin	48	Sideplate
7	Grips	28	Extractor	49	Sideplate Screw
8	Grip Screw	29	Extractor Plunger	50	Slide Lock Lever
9	Magazine	30	Extractor Plunger Retaining Pin	51	Slide Lock Spring
10	Magazine Catch	31	Extractor Spring	52	Trigger
11	Magazine Catch Pin	32	Filler Plate	53	Trigger Pin
12	Magazine Catch Spring	33	Filler Plate Screws	54	Trigger Plunger
13	Front Sight	34	Firing Pin	55	Trigger Pull Pin
14	Rear Sight, Fixed	35	Firing Pin Retaining Pin	56	Trigger Spring
15	Rear Sight Base	36	Hammer	57	Trigger Stop Screw
16	Rear Sight Elevation Screw	37	Hammer Pin	58	Wear Plug
17	Rear Sight Leaf	38	Hammer Plunger	59	Barrel Weight
18	Rear Sight Retaining Pin	39	Hammer Spring		
19	Rear Sight Spring	40	Hammer Strut		
20	Rear Sight Windage Screw	41	Hammer Strut Pin		
21	Slide	42	Safety-Lever		

Parts Not Shown

Grip Screw Nut
Grip Escutcheon
Magazine Button

Model 104 Super Citation Auto



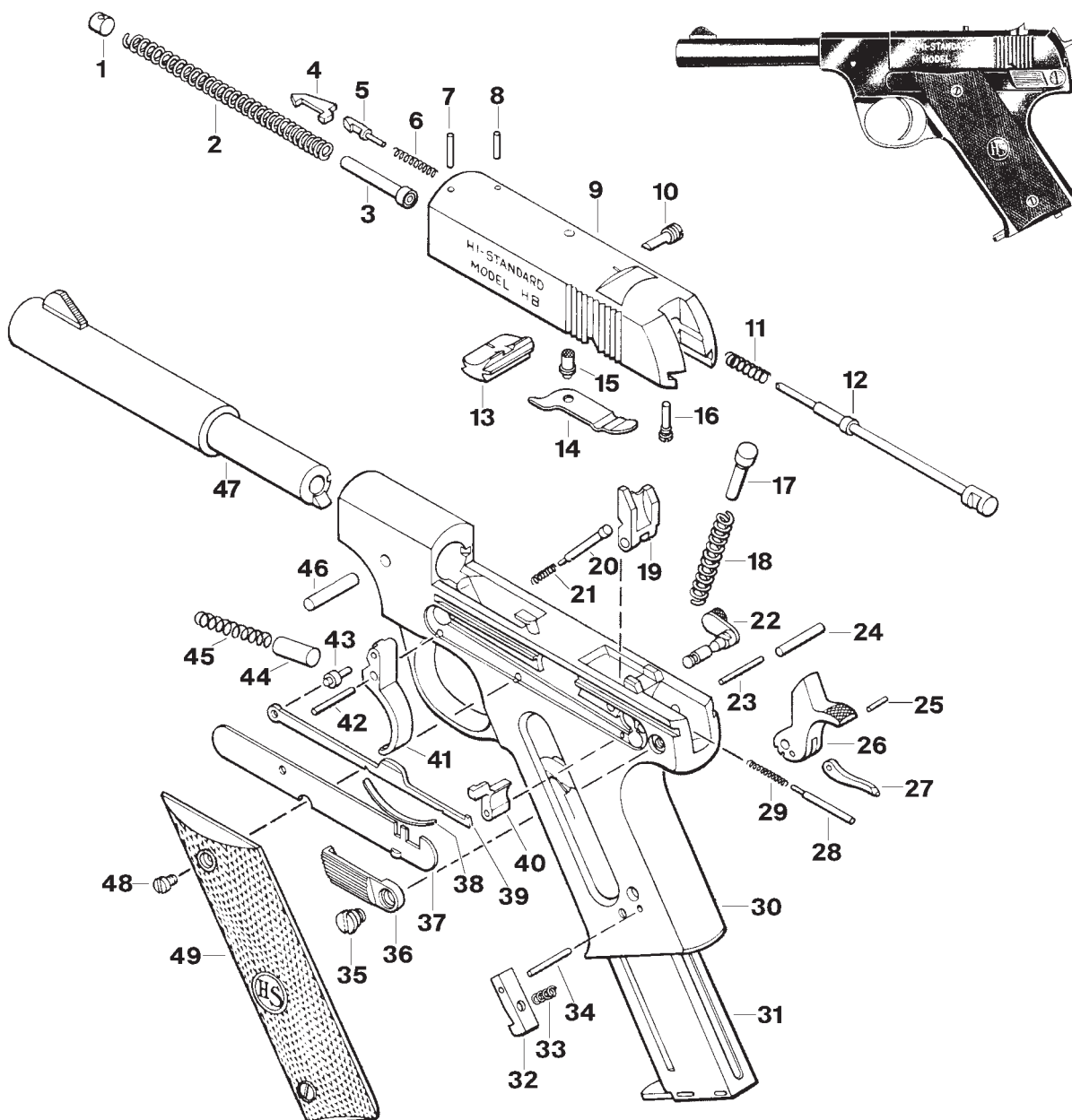
- 1 Barrel
- 2 Barrel Stud
- 3 Barrel Stud Pin
- 4 Barrel Takedown Plunger
- 5 Barrel Takedown Plunger Pin
- 6 Barrel Takedown Plunger Spring
- 7 Driving Spring
- 8 Driving Spring Plug
- 9 Driving Spring Plug Pin
- 10 Driving Spring Plunger
- 11 Frame
- 12 Ejector
- 13 Extractor
- 14 Extractor Plunger
- 15 Extractor Spring
- 16 Firing Pin
- 17 Firing Pin Spring
- 18 Firing Pin Retaining Pin
- 19 Grips
- 20 Grip Screws
- 21 Hammer
- 22 Hammer Pin
- 23 Hammer Strut
- 24 Hammer Strut Pin
- 25 Hammer Strut Ring
- 26 Hammer Strut Anchor Pin
- 27 Hammer Spring
- 28 Magazine Assembly
- 29 Magazine Catch
- 30 Magazine Catch Pin
- 31 Magazine Catch Spring
- 32 Medallion
- 33 Safety
- 34 Sear
- 35 Sear Adjustment Screw
- 36 Sear Adjustment Screw Plunger
- 37 Sear Bar Spring
- 38 Sear Bar and Trigger Pull Pin Assembly
- 39 Sear Pin
- 40 Sear Spring Leg Retainer
- 41 Adjustable Sear Spring
- 42 Sear Spring Pin
- 43 Sideplate
- 44 Sideplate Screw
- 45 Adjustable Rear Sight

- 46 Rear Sight Retaining Pin
- 47 Slide
- 48 Slide Lock Lever
- 49 Slide Lock Spring
- 50 Trigger
- 51 Trigger Pin
- 52 Trigger Stop Screw
- 53 Front Sight

Parts Not Shown

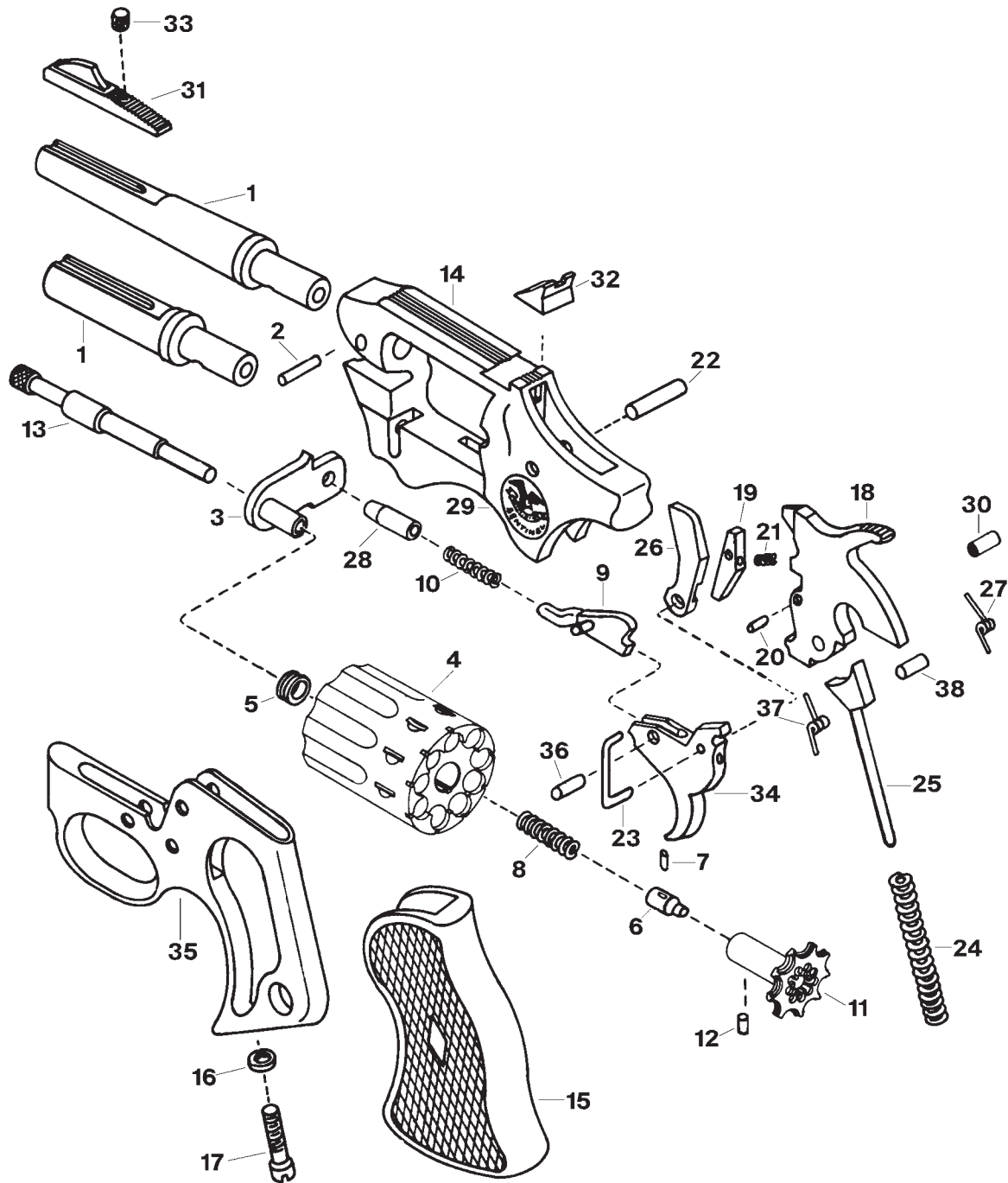
- Barrel Filler Screws
- Barrel Weight
- Barrel Weight Lock Screws
- Grip Screw Washers
- Magazine Button
- Magazine Follower
- Magazine Spring
- Front Sight Screw

- Rear Sight Base
- Rear Sight Cross Member
- Rear Sight Elevation Screw
- Rear Sight Elevation Ball
- Rear Sight Elevation Detent Plunger
- Rear Sight Elevation Spring
- Rear Sight Leaf
- Rear Sight Leaf Pivot Pin
- Rear Sight Windage Screw
- Rear Sight Windage Detent
- Plunger Spring
- Rear Sight Windage Spring
- Weight Bracket
- Weight
- Weight Screw



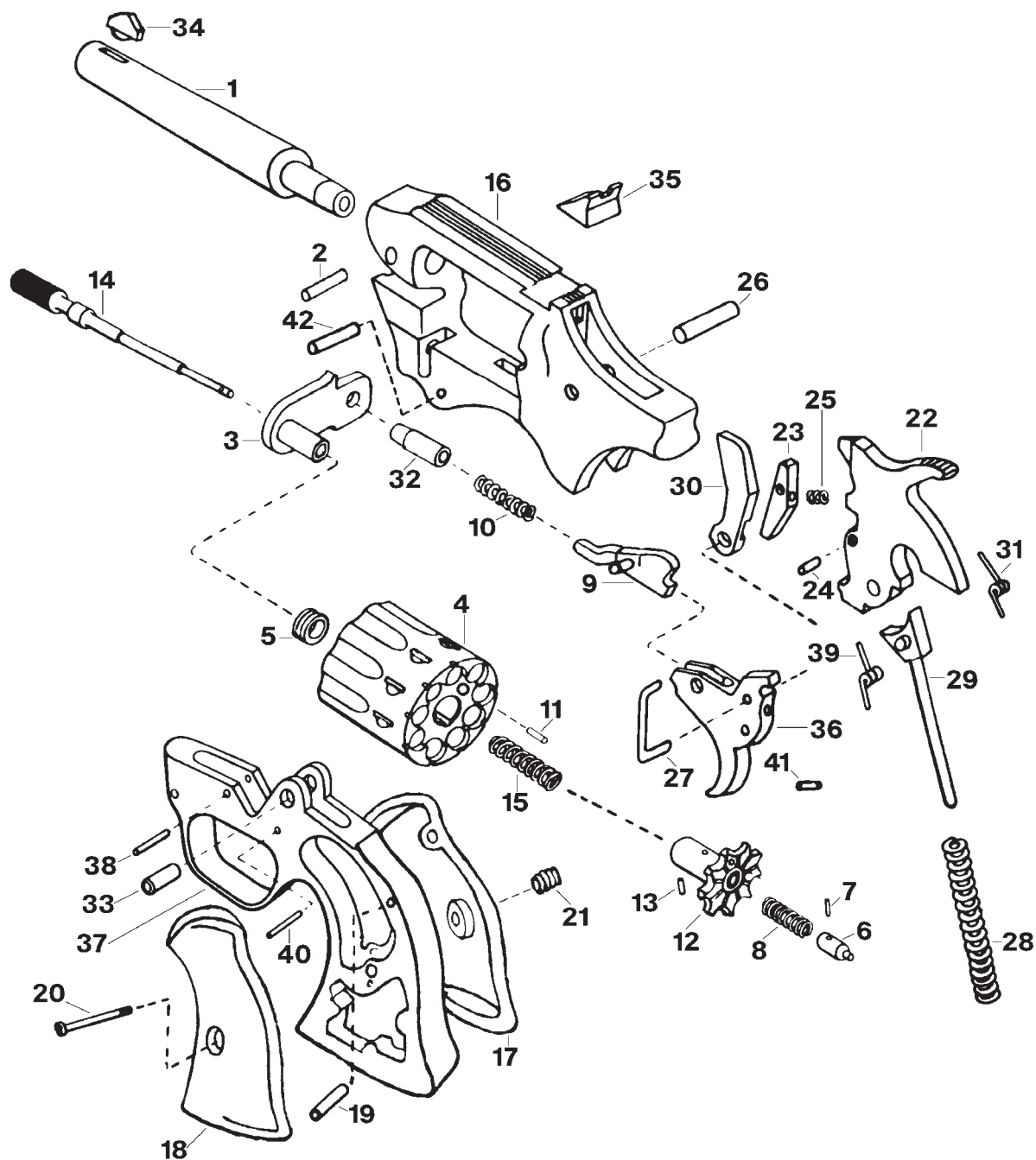
- | | | |
|-------------------------------|--------------------------|---------------------------|
| 1 Recoil Spring Stop | 18 Mainspring | 35 Safety Catch Screw |
| 2 Recoil Spring | 19 Slide Stop | 36 Safety Catch |
| 3 Recoil Spring Guide | 20 Slide Stop Plunger | 37 Sideplate |
| 4 Extractor | 21 Slide Stop Spring | 38 Trigger Bar Spring |
| 5 Extractor Plunger | 22 Takedown Latch | 39 Trigger Bar |
| 6 Extractor Spring | 23 Sear Pin | 40 Sear |
| 7 Recoil Spring Stop Pin | 24 Hammer Pin | 41 Trigger |
| 8 Extractor Pin | 25 Hammer Strut Pin | 42 Trigger Pin |
| 9 Slide | 26 Hammer | 43 Pull Pin |
| 10 Assembly Lock Screw | 27 Hammer Strut | 44 Trigger Spring Plunger |
| 11 Firing Pin Spring | 28 Sear Plunger | 45 Trigger Spring |
| 12 Firing Pin | 29 Sear Spring | 46 Barrel Pin |
| 13 Rear Sight | 30 Frame | 47 Barrel |
| 14 Assembly Lock Plunger | 31 Magazine Assembly | 48 Grip Screws |
| 15 Assembly Lock | 32 Magazine Catch | 49 Grip, Left |
| 16 Firing Pin Retaining Screw | 33 Magazine Catch Spring | |
| 17 Mainspring Guide | 34 Magazine Catch Pin | |

Model R-101 Revolver

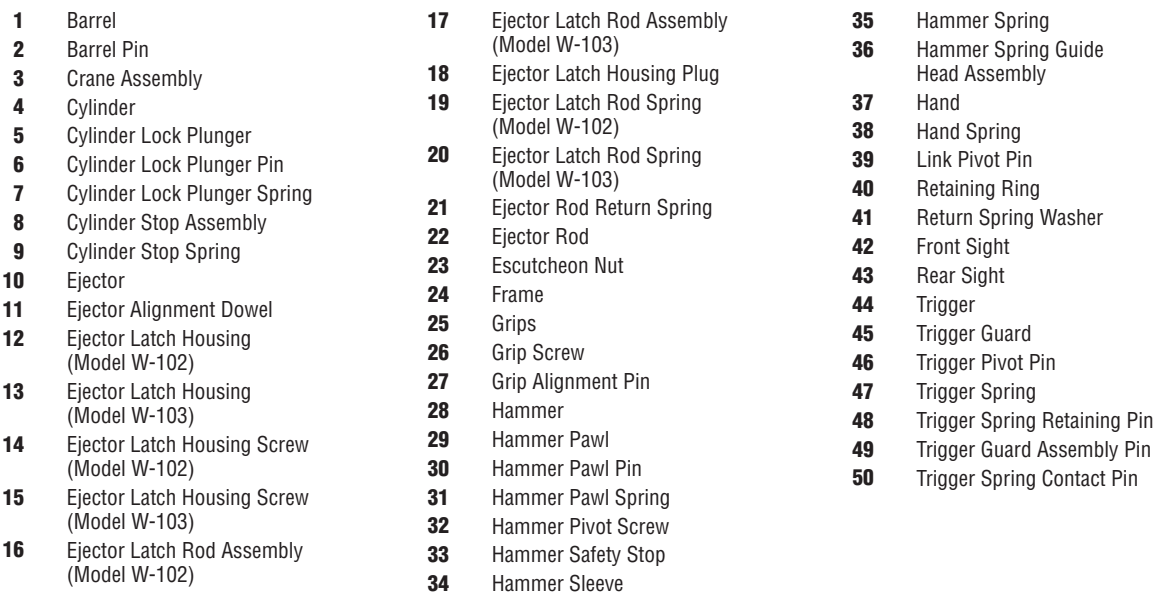


1	Barrels	14	Frame	27	Hand Spring
2	Barrel Pin	15	Grip	28	Link Pivot Pin
3	Crane Assembly	16	Grip Lockwasher	29	Monogram Insert
4	Cylinder	17	Grip Screw	30	Hammer Sleeve
5	Cylinder Bushing	18	Hammer	31	Front Sight
6	Cylinder Lock Plunger	19	Hammer Pawl	32	Rear Sight
7	Cylinder Lock Plunger Pin	20	Hammer Pawl Pin	33	Sight Set Screw
8	Cylinder Lock Plunger Spring	21	Hammer Pawl Spring	34	Trigger
9	Cylinder Stop Assembly	22	Hammer Pivot Pin	35	Trigger Guard
10	Cylinder Stop Spring	23	Hammer Safety Stop	36	Trigger Pivot Pin
11	Ejector	24	Hammer Spring	37	Trigger Spring
12	Ejector Alignment Dowel	25	Hammer Spring Guide Assembly	38	Trigger Spring Retaining Pin
13	Ejector Rod	26	Hand		

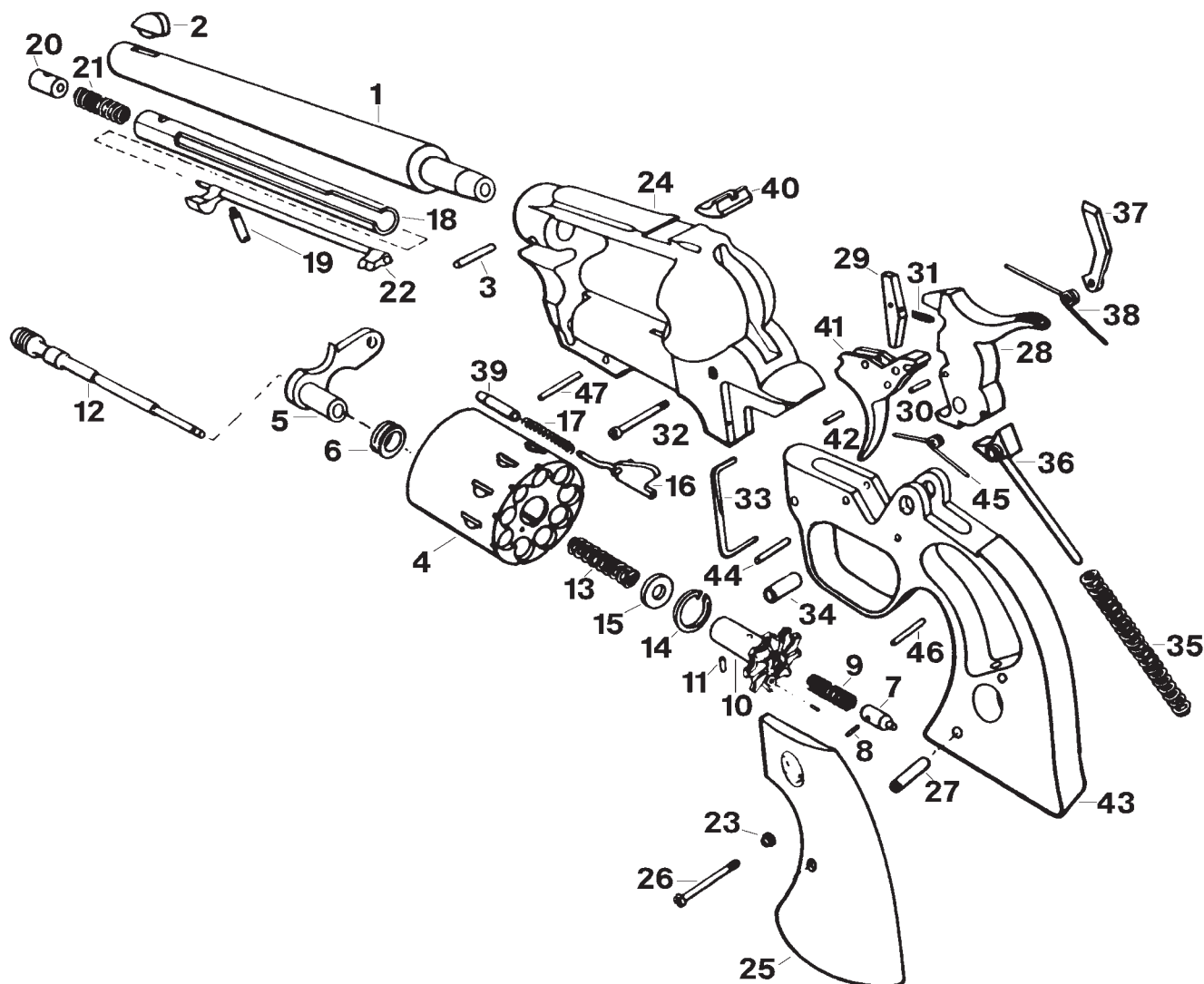
Model R-108 Revolver



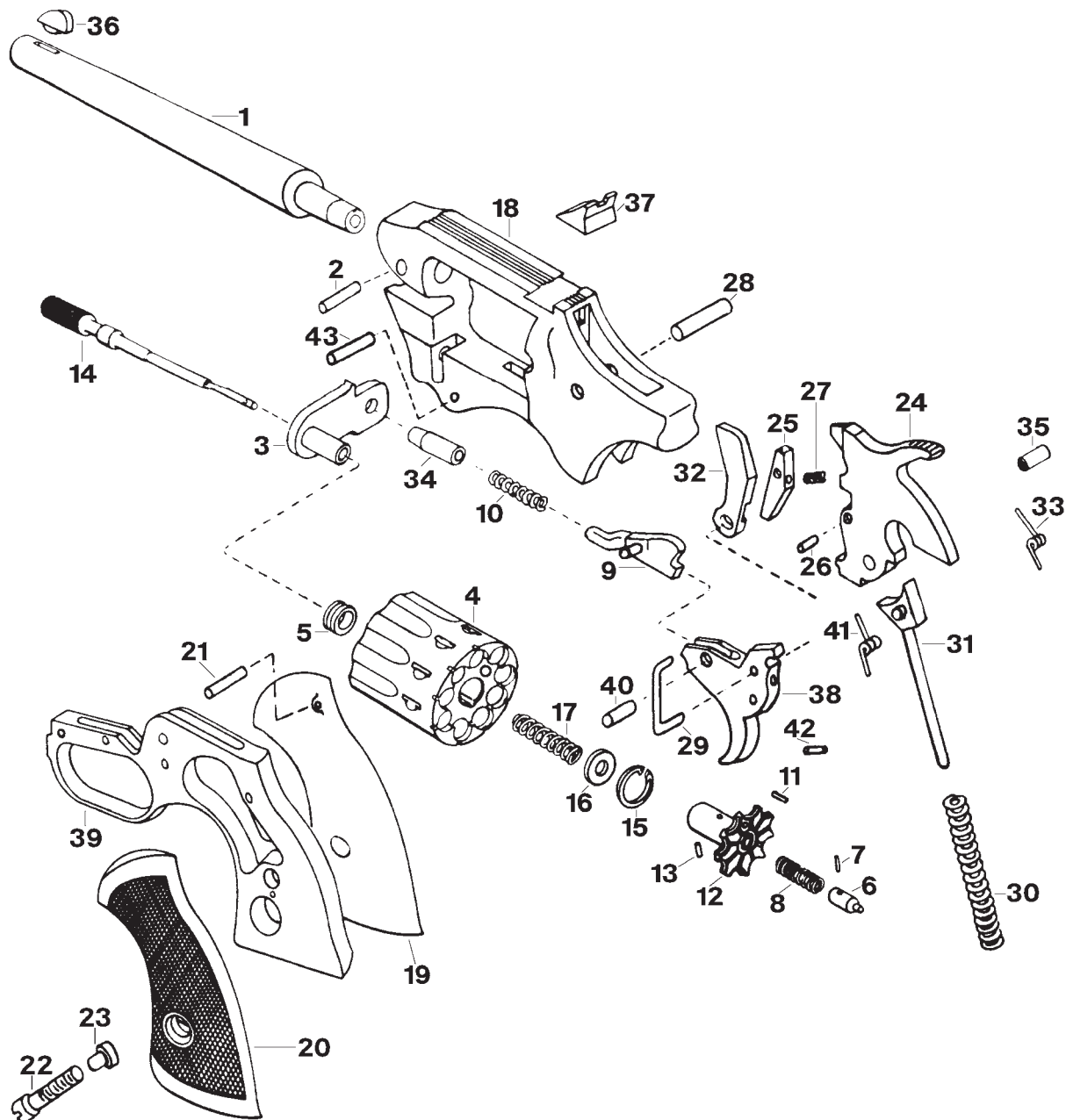
1	Barrel	15	Ejector Rod Return Spring	29	Hammer Spring Guide Assembly
2	Barrel Pin	16	Frame	30	Hand
3	Crane Assembly	17	Grip, Right	31	Hand Spring
4	Cylinder	18	Grip, Left	32	Link Pivot Pin
5	Cylinder Bushing	19	Grip Alignment Pin	33	Hammer Sleeve
6	Cylinder Lock Plunger	20	Grip Screw	34	Sight, Front
7	Cylinder Lock Plunger Pin	21	Grip Escutcheon Nut	35	Sight, Rear
8	Cylinder Lock Plunger Spring	22	Hammer	36	Trigger
9	Cylinder Stop Assembly	23	Hammer Pawl	37	Trigger Guard
10	Cylinder Stop Spring	24	Hammer Pawl Pin	38	Trigger Pivot Pin
11	Cylinder Ejector Alignment Pin	25	Hammer Pawl Spring	39	Trigger Spring
12	Ejector	26	Hammer Pivot Pin	40	Trigger Spring Retaining Pin
13	Ejector Alignment Dowel	27	Hammer Safety Stop	41	Trigger Spring Contact Pin
14	Ejector Rod	28	Hammer Spring	42	Trigger Guard Assembly Pin



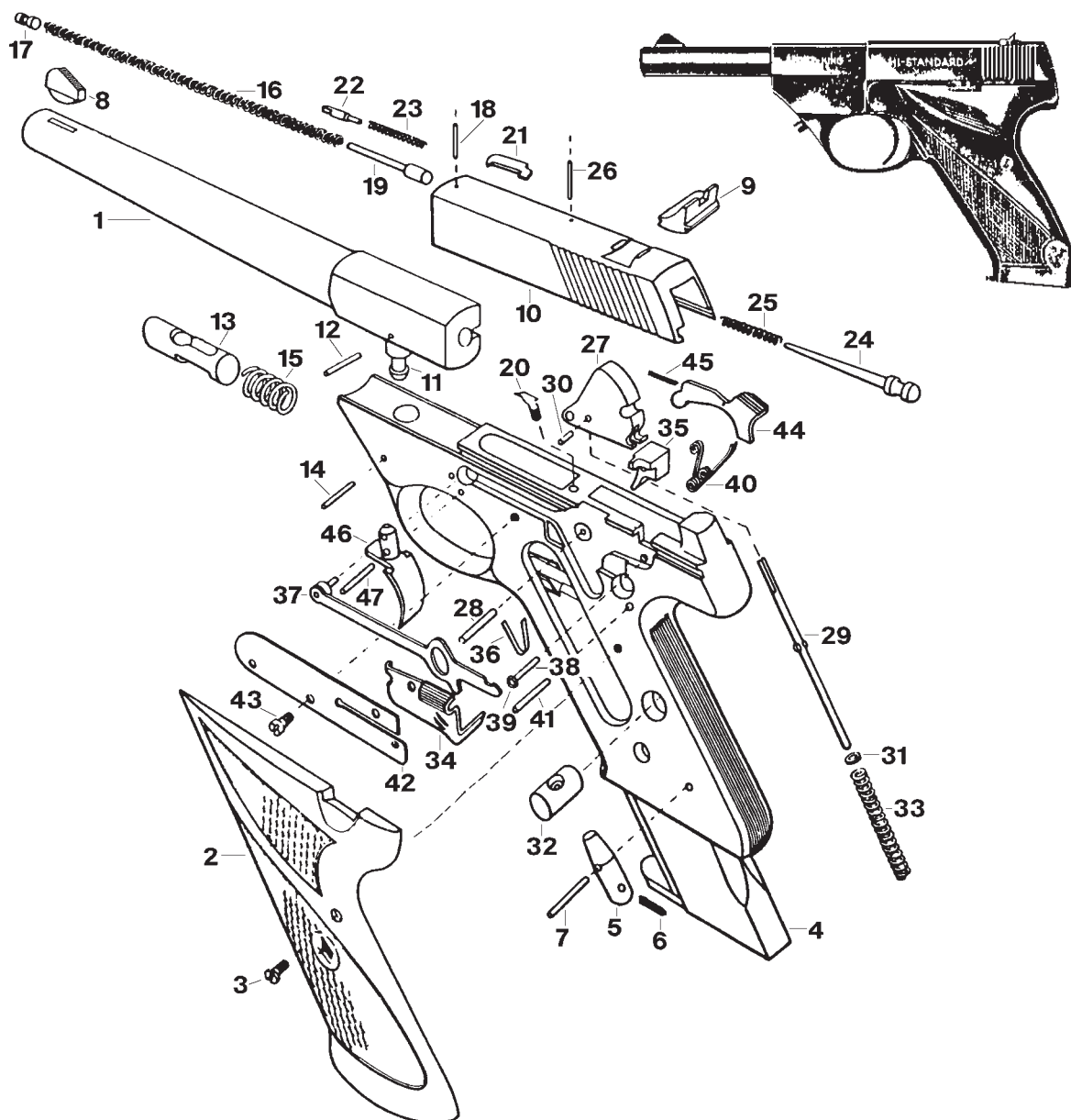
Model W-104 and Model W-105 Revolver



1	Barrel	17	Cylinder Stop Spring	33	Hammer Safety Stop
2	Front Sight	18	Ejector Latch Housing	34	Hammer Sleeve
3	Barrel Pin	19	Ejector Latch Housing Screw	35	Hammer Spring
4	Cylinder	20	Ejector Latch Housing Plug	36	Hammer Spring Guide Head Assembly
5	Crane Assembly	21	Ejector Latch Rod Spring	37	Hand
6	Cylinder Bushing	22	Ejector Latch Rod Assembly	38	Hand Spring
7	Cylinder Lock Plunger	23	Escutcheon Nut	39	Link Pivot Pin
8	Cylinder Lock Plunger Pin	24	Frame	40	Rear Sight
9	Cylinder Lock Plunger Spring	25	Grips	41	Trigger
10	Ejector	26	Grip Screw	42	Trigger Spring Contact Pin
11	Ejector Alignment Dowel	27	Grip Alignment Pin	43	Trigger Guard
12	Ejector Rod	28	Hammer	44	Trigger Pivot Pin
13	Ejector Rod Return Spring	29	Hammer Pawl	45	Trigger Spring
14	Retaining Ring	30	Hammer Pawl Pin	46	Trigger Spring Retaining Pin
15	Return Spring Washer	31	Hammer Pawl Spring	47	Trigger Guard Assembly Pin
16	Cylinder Stop Assembly	32	Hammer Pivot Screw		



1	Barrel	16	Ejector Rod Return Spring	31	Hammer Spring Guide Assembly
2	Barrel Pin		Washer	32	Hand
3	Crane Assembly	17	Ejector Rod Return Spring	33	Hand Spring
4	Cylinder	18	Frame	34	Link Pivot Pin
5	Cylinder Bushing	19	Grip, Right	35	Hammer Sleeve
6	Cylinder Lock Plunger	20	Grip, Left	36	Front Sight
7	Cylinder Lock Plunger Pin	21	Grip Alignment Pin	37	Rear Sight
8	Cylinder Lock Plunger Spring	22	Grip Screw	38	Trigger
9	Cylinder Stop Assembly	23	Grip Escutcheon Nut	39	Trigger Guard
10	Cylinder Stop Spring	24	Hammer	40	Trigger Pivot Pin
11	Cylinder Ejector Alignment Pin	25	Hammer Pawl	41	Trigger Spring
12	Ejector	26	Hammer Pawl Pin	42	Trigger Spring Contact Pin
13	Ejector Alignment Dowel	27	Hammer Pawl Spring	43	Trigger Guard Assembly Pin
14	Ejector Rod	28	Hammer Pivot Pin	Parts Not Shown	
15	Ejector Rod Retaining Ring	29	Hammer Safety Stop	Trigger Spring Retaining Pin	
		30	Hammer Spring		

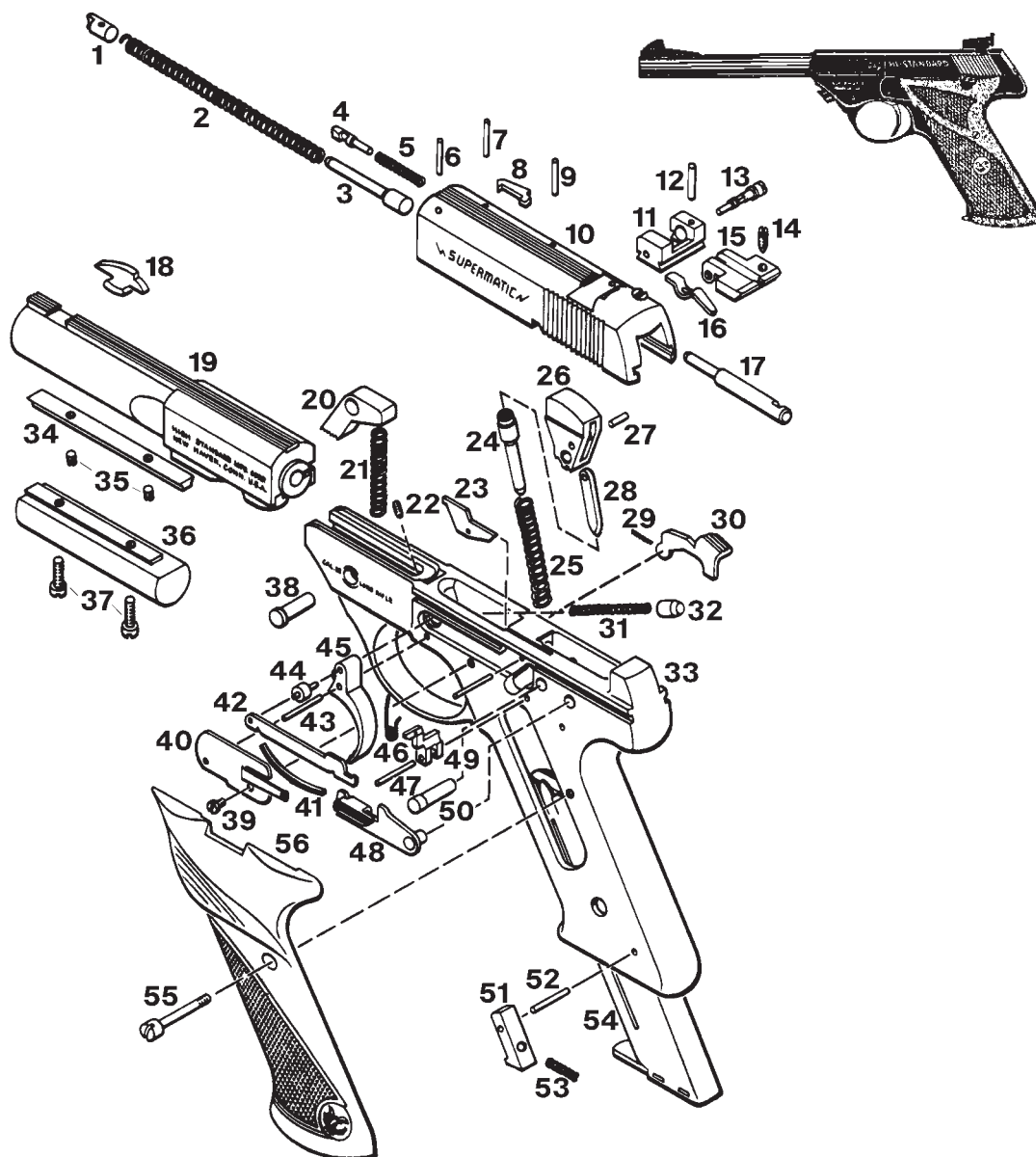


- | | | | | | |
|----|--------------------------------|----|--------------------------|----|--|
| 1 | Barrel | 19 | Driving Spring Plunger | 37 | Sear Bar and Trigger Pull Pin Assembly |
| 2 | Grips | 20 | Ejector | 38 | Sear Pin |
| 3 | Grip Screw | 21 | Extractor | 39 | Sear Pin Retaining Ring |
| 4 | Magazine | 22 | Extractor Plunger | 40 | Sear Spring |
| 5 | Magazine Catch | 23 | Extractor Spring | 41 | Sear Spring Pin |
| 6 | Magazine Catch Spring | 24 | Firing Pin | 42 | Slideplate |
| 7 | Magazine Catch Pin | 25 | Firing Pin Spring | 43 | Slideplate Screw |
| 8 | Front Sight | 26 | Firing Pin Retaining Pin | 44 | Slide Lock Lever |
| 9 | Rear Sight | 27 | Hammer | 45 | Slide Lock Spring |
| 10 | Slide | 28 | Hammer Pin | 46 | Trigger |
| 11 | Barrel Stud | 29 | Hammer Strut | 47 | Trigger Pin |
| 12 | Barrel Stud Pin | 30 | Hammer Strut Pin | | |
| 13 | Barrel Takedown Plunger | 31 | Hammer Strut Ring | | |
| 14 | Barrel Takedown Plunger Pin | 32 | Hammer Strut Anchor Pin | | |
| 15 | Barrel Takedown Plunger Spring | 33 | Hammer Spring | | |
| 16 | Driving Spring | 34 | Safety | | |
| 17 | Driving Spring Plug | 35 | Sear | | |
| 18 | Driving Spring Plug Pin | 36 | Sear Bar Spring | | |

Parts Not Shown

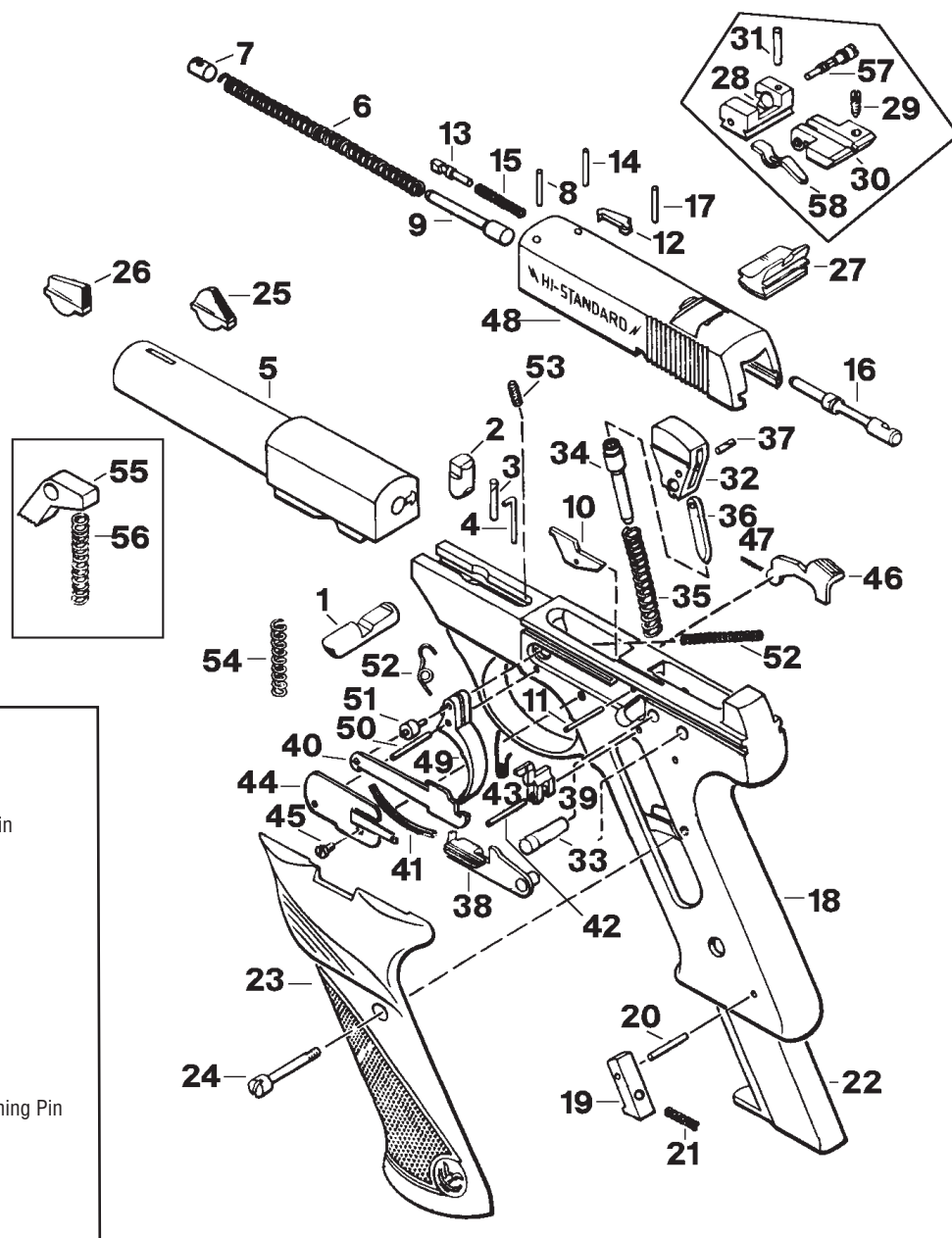
Magazine Button
Magazine Follower
Magazine Spring
Medallion

Supermatic Auto



- | | | | | | |
|----|----------------------------|----|------------------------------|----|-----------------------|
| 1 | Driving Spring Plug | 20 | Takedown Plunger | 39 | Sideplate Screw |
| 2 | Driving Spring | 21 | Takedown Plunger Spring | 40 | Sideplate |
| 3 | Driving Spring Plunger | 22 | Trigger Stop Adjusting Screw | 41 | Trigger Bar Spring |
| 4 | Extractor Plunger | 23 | Ejector | 42 | Sear Bar |
| 5 | Extractor Spring | 24 | Hammer Spring Plunger | 43 | Trigger Pin |
| 6 | Driving Spring Plug Pin | 25 | Hammer Spring | 44 | Trigger Bar Stud |
| 7 | Extractor Limit Pin | 26 | Hammer | 45 | Trigger |
| 8 | Extractor | 27 | Hammer Strut Pin | 46 | Sear Spring |
| 9 | Firing Pin Retaining Pin | 28 | Hammer Strut | 47 | Sear Pin |
| 10 | Slide | 29 | Slide Stop Spring | 48 | Safety |
| 11 | Rear Sight Base | 30 | Slide Stop | 49 | Sear |
| 12 | Rear Sight Pin | 31 | Trigger Spring | 50 | Hammer Pivot |
| 13 | Windage Adjustment Screw | 32 | Trigger Spring Plunger | 51 | Magazine Catch |
| 14 | Elevation Adjustment Screw | 33 | Frame | 52 | Magazine Catch Pin |
| 15 | Rear Sight Blade | 34 | Weight Bracket | 53 | Magazine Catch Spring |
| 16 | Rear Sight Tension Spring | 35 | Bracket Screws | 54 | Magazine |
| 17 | Firing Pin | 36 | Barrel Weight | 55 | Grip Screw |
| 18 | Front Sight | 37 | Barrel Weight Screws | 56 | Grip Panel |
| 19 | Barrel | 38 | Takedown Plunger Pin | | |

Takedown Model Auto



- 1 Barrel Plunger Cam
- 2 Barrel Lock
- 3 Barrel Lock Pin
- 4 Barrel Lock Retaining Pin
- 5 Barrel
- 6 Driving Spring
- 7 Driving Spring Plug
- 8 Driving Spring Plug Pin
- 9 Driving Spring Plunger
- 10 Ejector
- 11 Ejector Pin
- 12 Extractor
- 13 Extractor Plunger
- 14 Extractor Plunger Retaining Pin
- 15 Extractor Spring
- 16 Firing Pin
- 17 Firing Pin Retaining Pin
- 18 Frame
- 19 Magazine Catch
- 20 Magazine Catch Pin
- 21 Magazine Catch Spring
- 22 Magazine
- 23 Grip
- 24 Grip Screw
- 25 Front Sight (4 1/2" barrel)
- 26 Front Sight (6 3/4" barrel)
- 27 Rear Sight, Fixed
- 28 Rear Sight Base
- 29 Rear Sight Elevation Screw
- 30 Rear Sight Leaf
- 31 Rear Sight Retaining Pin
- 32 Hammer
- 33 Hammer Pin
- 34 Hammer Plunger
- 35 Hammer Spring
- 36 Hammer Strut

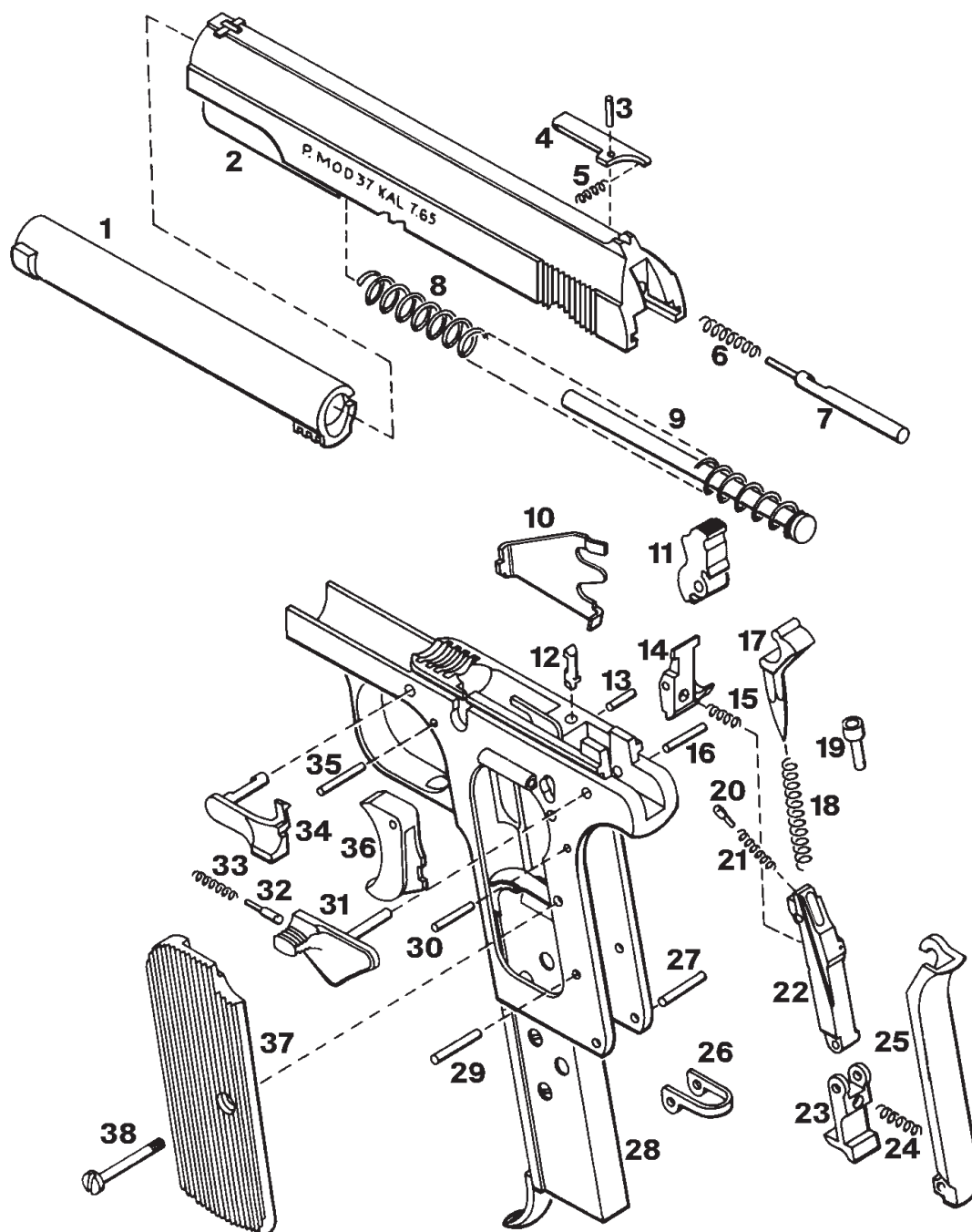
- 37 Hammer Strut Pin
- 38 Safety-Lever
- 39 Sear
- 40 Sear Bar
- 41 Sear Bar Spring
- 42 Sear Pin
- 43 Sear Spring
- 44 Sideplate
- 45 Sideplate Screw
- 46 Sidelock Lever
- 47 Sidelock Spring
- 48 Slide
- 49 Trigger
- 50 Trigger Pin
- 51 Trigger Pull Pin
- 52 Trigger Springs
- 53 Trigger Stop Screw

- 54 Takedown Plunger Spring
- 55 Barrel Lock (Alternate Model)
- 56 Barrel Lock Spring (Alternate Model)
- 57 Rear Sight Windage Screw
- 58 Rear Sight Elevation Spring

Parts Not Shown

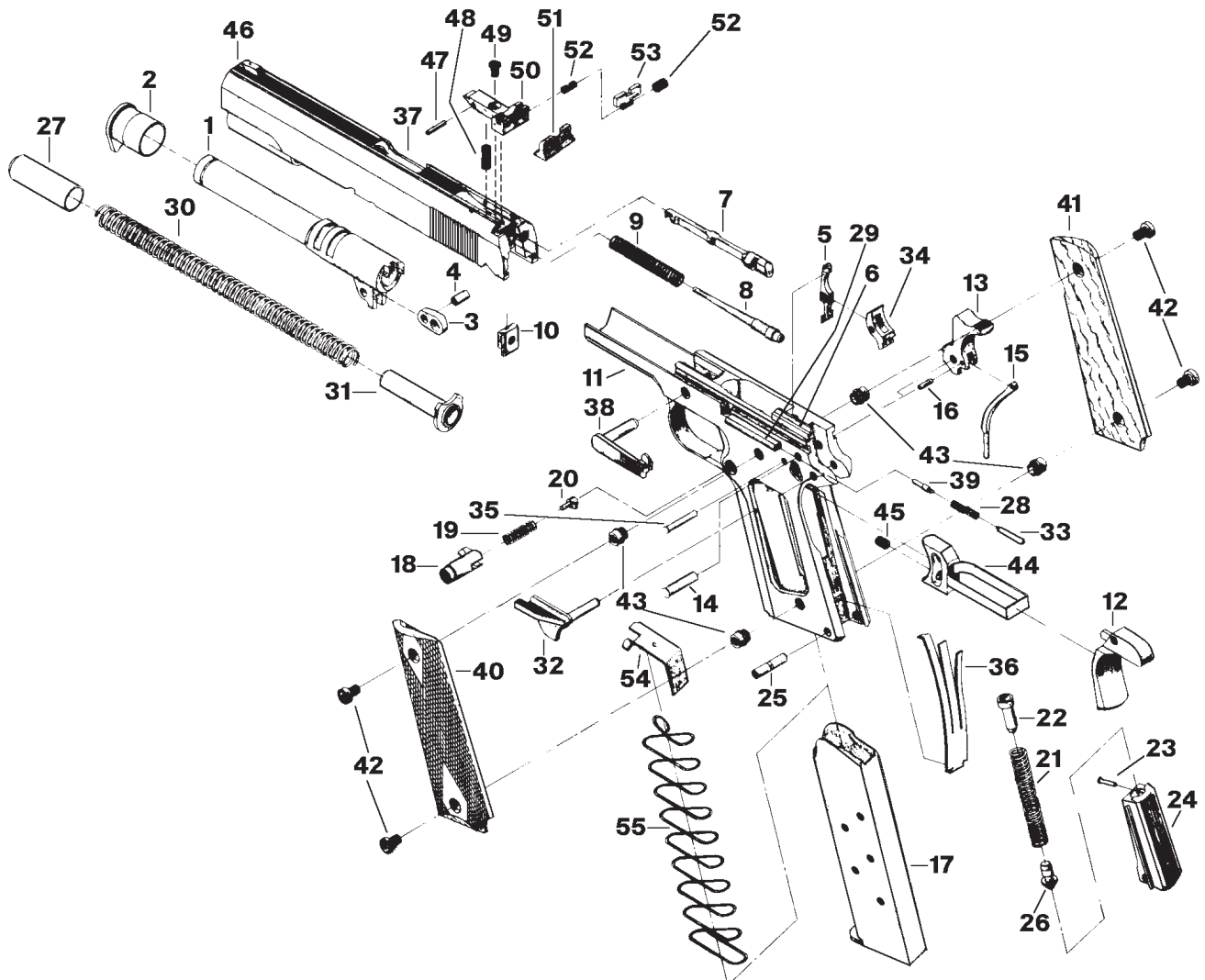
- Magazine Button
- Magazine Follower
- Magazine Spring
- Grip Screw Nut
- Grip Escutcheon
- Front Sight Set-Screw
- Firing Pin Sleeve
- Wear Plug

Model P-37 Auto



- | | | | | | |
|----|------------------------------|----|-------------------------|----|-----------------------|
| 1 | Barrel | 14 | Sear | 27 | Lanyard Loop Pin |
| 2 | Slide | 15 | Sear Spring | 28 | Magazine |
| 3 | Extractor Pin | 16 | Hammer Pin | 29 | Magazine Catch Pin |
| 4 | Extractor | 17 | Hammer Strut | 30 | Housing Retaining Pin |
| 5 | Extractor Spring | 18 | Hammer Spring | 31 | Thumb Safety |
| 6 | Firing Pin Spring | 19 | Hammer Spring Follower | 32 | Safety Detent |
| 7 | Firing Pin | 20 | Trigger Spring Follower | 33 | Safety Detent Spring |
| 8 | Recoil Spring | 21 | Trigger Spring | 34 | Slide Stop |
| 9 | Recoil Spring Guide | 22 | Hammer Spring Housing | 35 | Trigger Hinge Pin |
| 10 | Trigger Bar | 23 | Magazine Latch | 36 | Trigger |
| 11 | Hammer | 24 | Magazine Latch Spring | 37 | Grip Panel |
| 12 | Disconnecter | 25 | Grip Safety | 38 | Grip Screw |
| 13 | Disconnecter and Ejector Pin | 26 | Lanyard Loop | | |

Javelina Auto

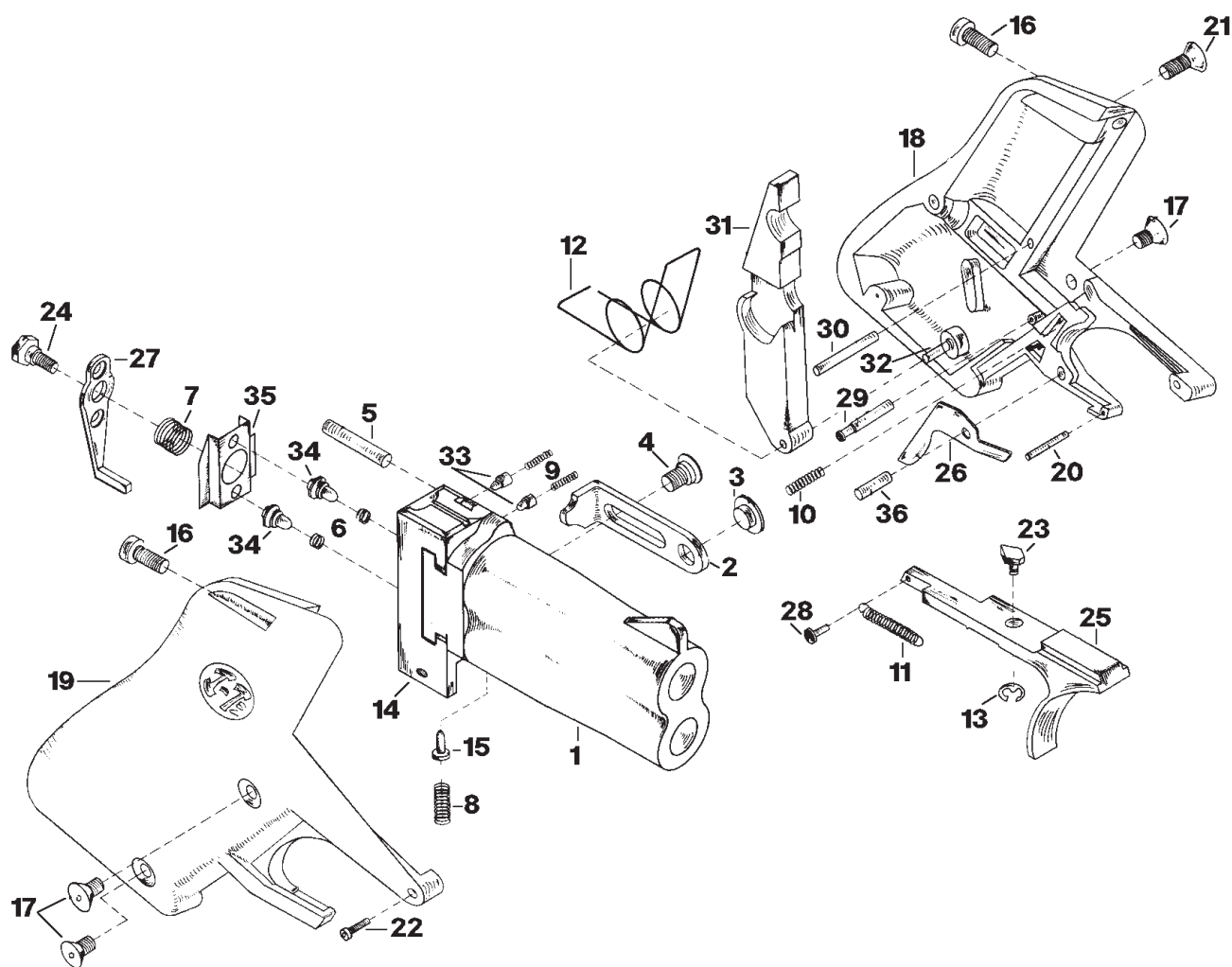
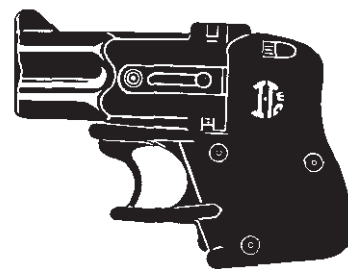


1	Barrel	20	Magazine Catch Retainer	39	Slide Stop Plunger
2	Barrel Bushing	21	Mainspring	40	Left Grip
3	Barrel Link	22	Mainspring Cap	41	Right Grip
4	Barrel Link Pin	23	Mainspring Cap Pin	42	Grip Screws
5	Disconnecter	24	Mainspring Housing	43	Grip Screw Bushings
6	Ejector	25	Mainspring Housing Pin	44	Trigger Assembly
7	Extractor	26	Mainspring Housing Pin Retainer	45	Trigger Stop Screw
8	Firing Pin	27	Recoil Spring Plug	46	Front Sight
9	Firing Pin Spring	28	Slide Stop Plunger Spring	47	Rear Sight Pivot Pin
10	Firing Pin Stop	29	Slide Stop Plunger Tube	48	Rear Sight Spring
11	Frame	30	Recoil Spring	49	Rear Sight Elevation Screw
12	Grip Safety	31	Recoil Spring Guide	50	Rear Sight Base
13	Hammer	32	Thumb Safety	51	Fixed Rear Sight
14	Hammer Pin	33	Thumb Safety Lock Plunger	52	Rear Sight Windage Screws
15	Hammer Strut	34	Sear	53	Rear Sight Blade
16	Hammer Strut Pin	35	Sear Pin	54	Magazine Follower
17	Magazine Body	36	Sear Spring	55	Magazine Spring
18	Magazine Catch	37	Slide		
19	Magazine Catch Spring	38	Slide Stop		

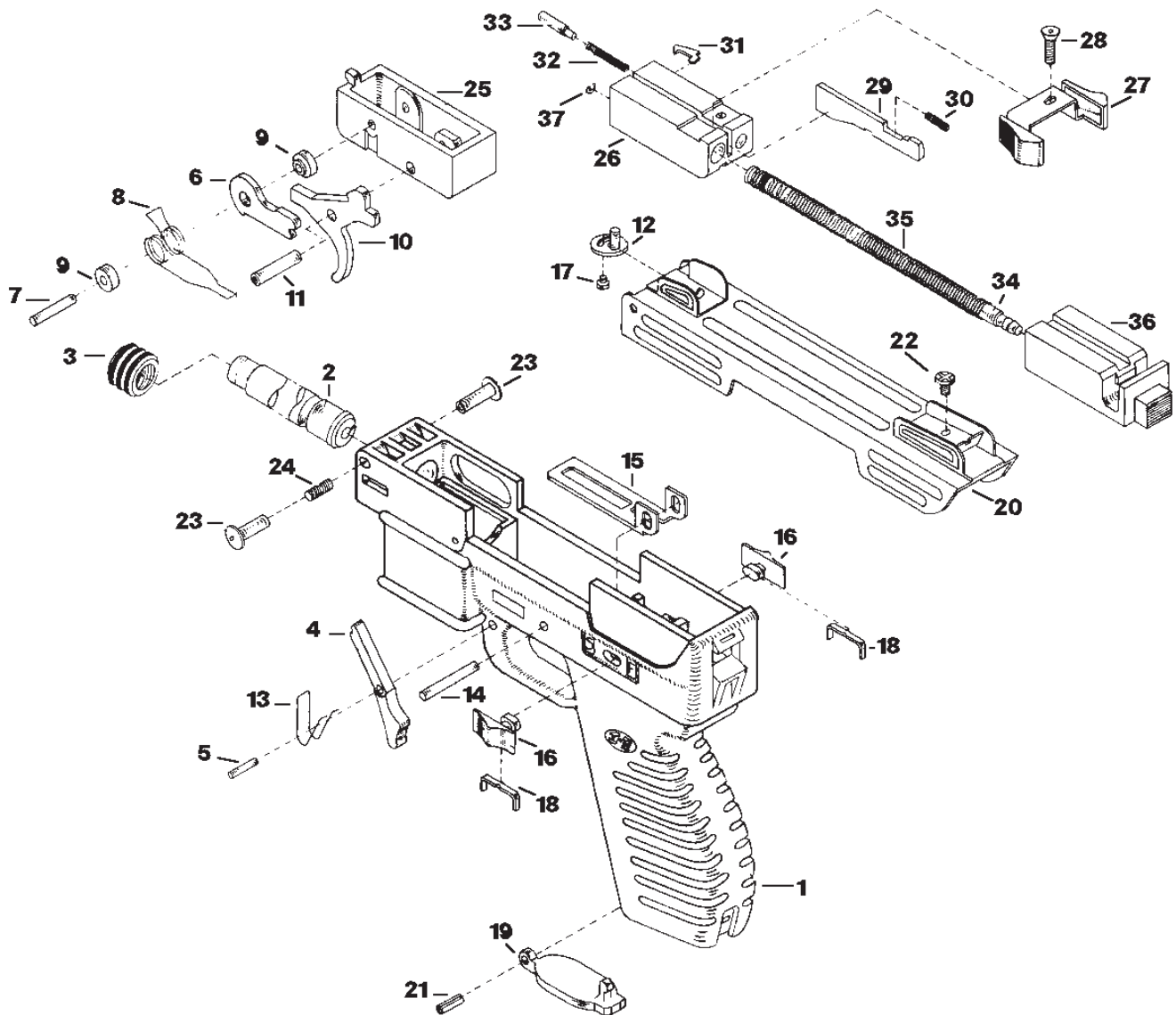
Parts Not Shown

Ejector Pin

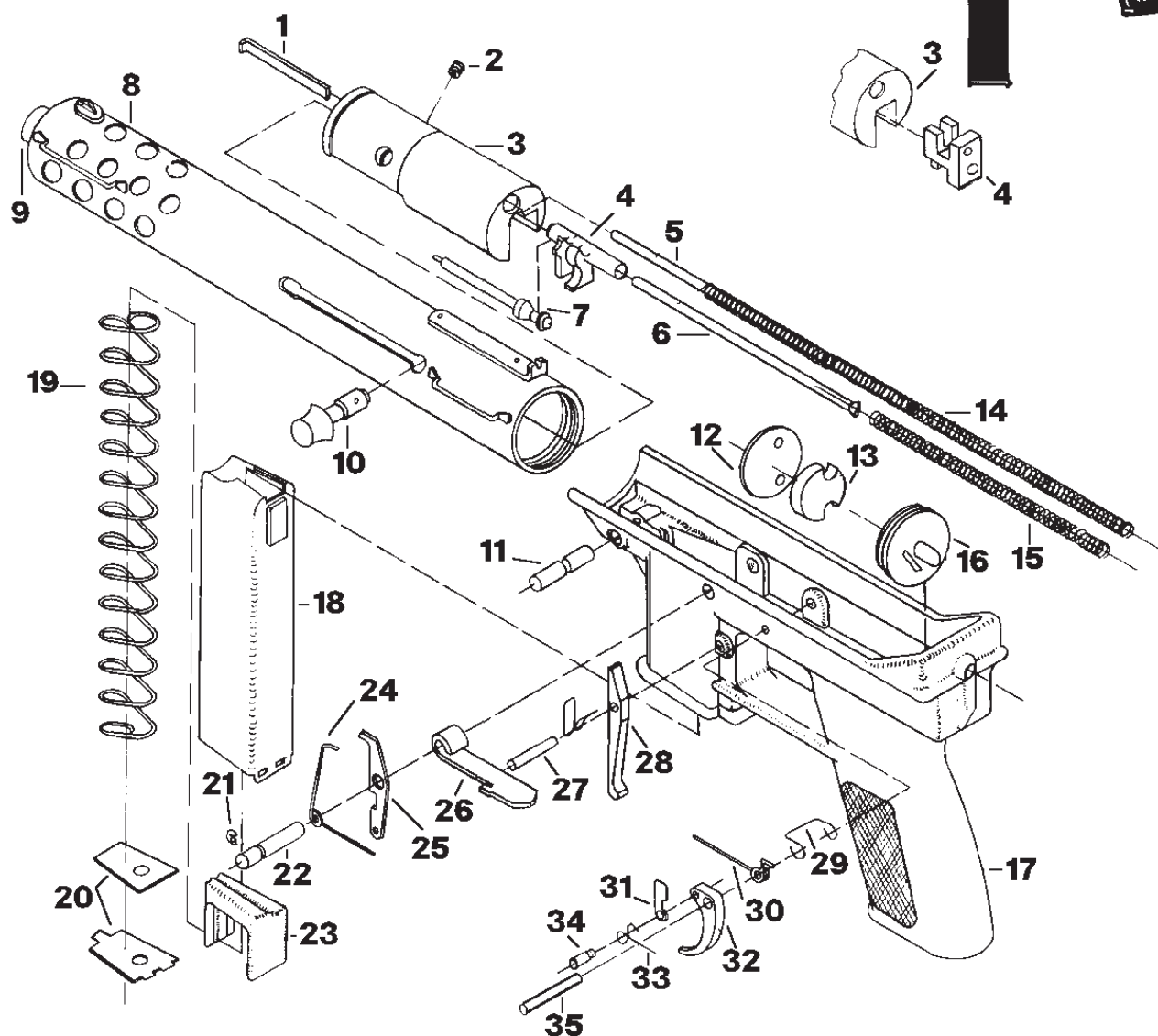
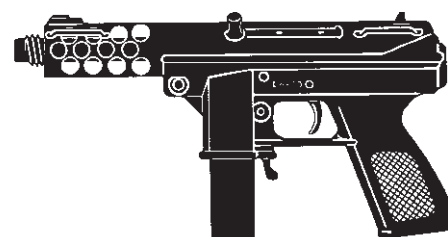




1	Barrel	13	Trigger Cam Spring	25	Trigger
2	Ejector	14	Frame	26	Safety
3	Ejector Knob	15	Barrel Lock	27	Selector
4	Ejector Screw	16	Upper Frame Screw	28	Upper Trigger Spring Pin
5	Barrel Axis	17	Frame and Hammer Axis Screws	29	Lower Trigger Spring Pin
6	Firing Pin Springs	18	Left Grip	30	Selector Pin
7	Selector Spring	19	Right Grip	31	Hammer
8	Barrel Lock Spring	20	Grip Pin	32	Hammer Axis
9	Poppett Springs	21	Large Grip Screw	33	Centering Poppetts
10	Safety Spring	22	Small Grip Screw	34	Firing Pins
11	Trigger Return Spring	23	Trigger Cam	35	Firing Pin Retainer
12	Hammer Spring	24	Selector Screw	36	Safety Axis

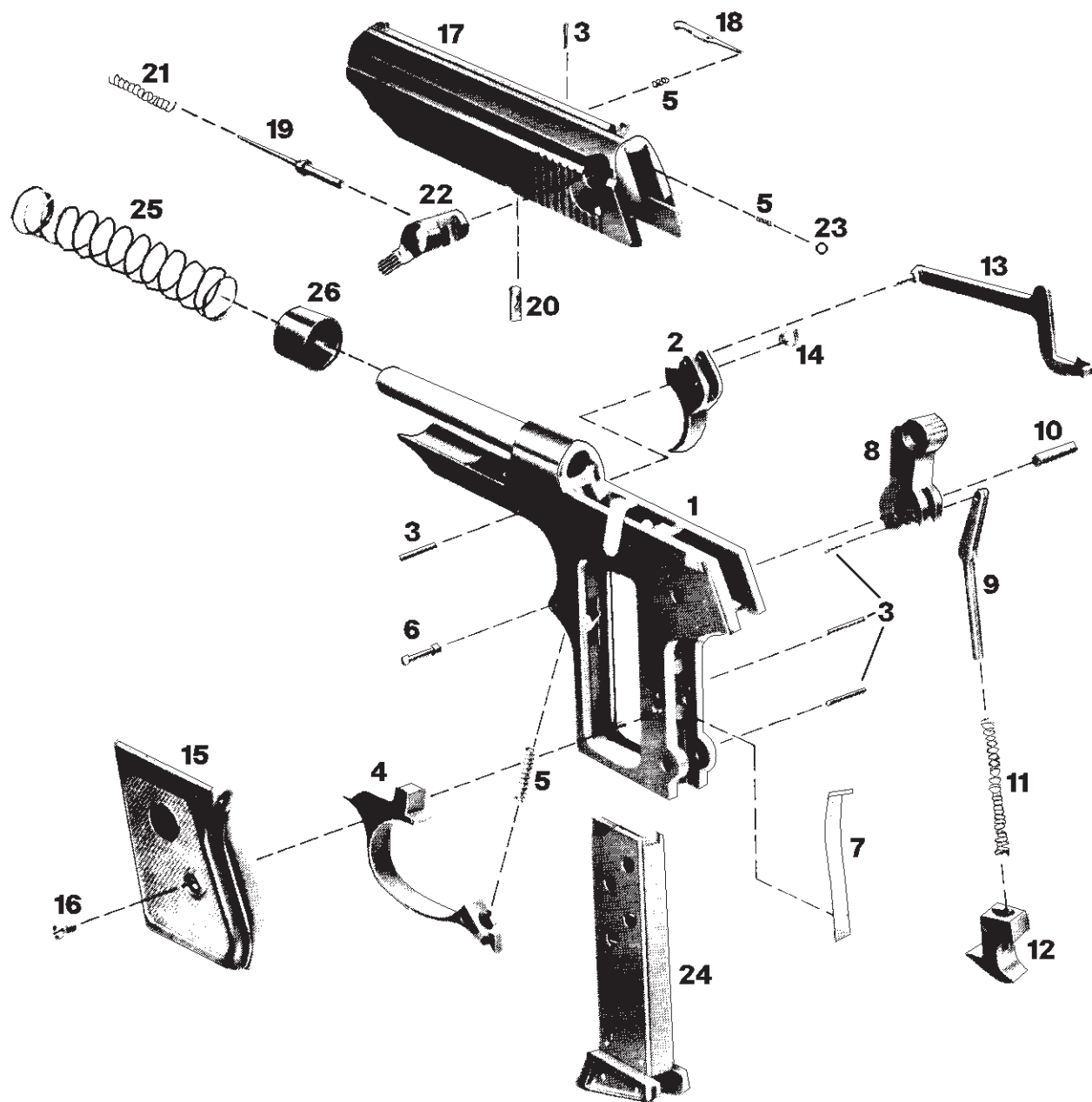
TEC-22 Auto


1	Frame	14	Insert Pin	27	Operating Handle
2	Barrel	15	Safety	28	Operating Handle Screw
3	Threaded Cover	16	Safety Buttons	29	Firing Pin
4	Magazine Catch Lever	17	Front Sight Screw	30	Firing Pin Spring
5	Magazine Catch Axis	18	Safety Springs	31	Extractor
6	Hammer	19	Butt	32	Extractor Spring
7	Hammer Axis	20	Cover	33	Extractor Pin
8	Mainspring	21	Butt Pin	34	Recoil Spring Guide
9	Hammer Bushing	22	Rear Sight Elevation Screw	35	Recoil Spring
10	Trigger	23	Cover Axes	36	Latch Button
11	Trigger Bushing	24	Cover Axis Screw	37	E-Ring
12	Front Sight	25	Insert		
13	Magazine Catch Spring	26	Bolt		



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|----|---------------------|----|---------------------------|----|---------------------|
| 1 | Extractor | 13 | Buffer | 25 | Ejector |
| 2 | Extractor Screw | 14 | Recoil Spring | 26 | Sear |
| 3 | Bolt | 15 | Striker Spring | 27 | Magazine Catch Axis |
| 4 | Striker | 16 | Rear Stabilizing Disk Cap | 28 | Magazine Catch |
| 5 | Recoil Spring Guide | 17 | Frame | 29 | Sear Retainer |
| 6 | Striker Guide | 18 | Magazine | 30 | Trigger Spring |
| 7 | Firing Pin | 19 | Magazine Spring | 31 | Disconnecter |
| 8 | Upper Receiver | 20 | Magazine Bottom Plates | 32 | Trigger |
| 9 | Barrel | 21 | Large E-Ring | 33 | Disconnecter Spring |
| 10 | Operating Handle | 22 | Sear Axis | 34 | Disconnecter Axis |
| 11 | Assembly Pin | 23 | Follower | 35 | Trigger Axis |
| 12 | Buffer Plate | 24 | Sear Spring | | |

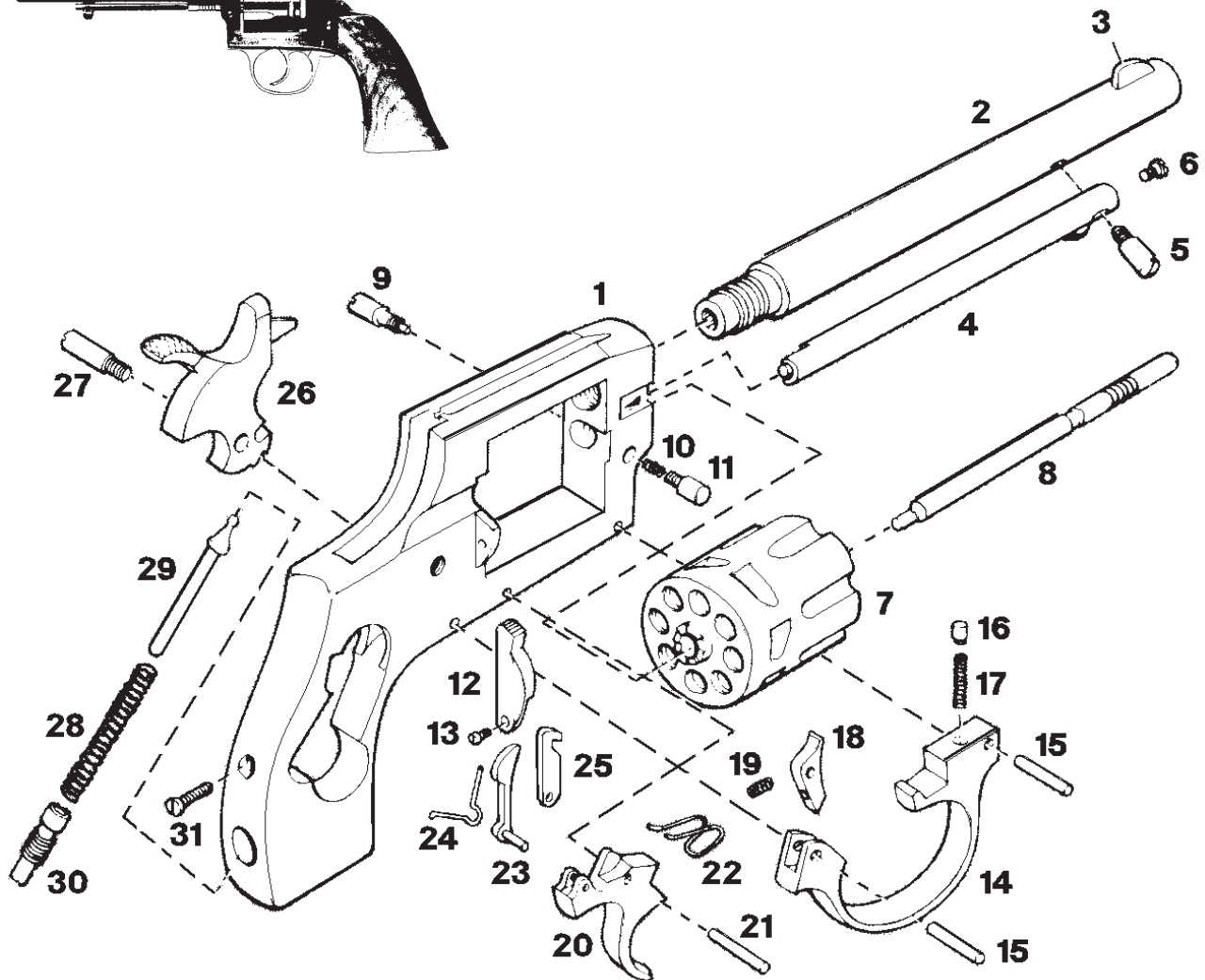
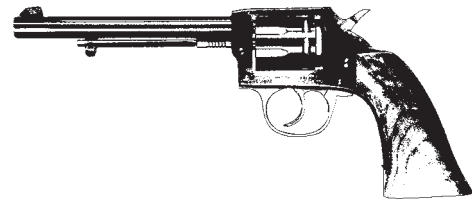
25ACP DA Auto



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|---|----------------------|----|--------------------|----|---------------------|
| 1 | Frame | 10 | Hammer Pin | 19 | Firing Pin |
| 2 | Trigger | 11 | Mainspring | 20 | Firing Pin Plug |
| 3 | Cylindrical Pins | 12 | Magazine Catch | 21 | Firing Pin Spring |
| 4 | Trigger Guard | 13 | Trigger Bar | 22 | Safety-Lever |
| 5 | Springs | 14 | Trigger Bar Spring | 23 | Steel Ball |
| 6 | Trigger Guard Pin | 15 | Grip Plates | 24 | Magazine Assembly |
| 7 | Sear | 16 | Grip Plate Screw | 25 | Recoil Spring |
| 8 | Hammer | 17 | Slide | 26 | Sear Spring Plunger |
| 9 | Mainspring Guide Rod | 18 | Extractor | | |

Model 50 Revolver

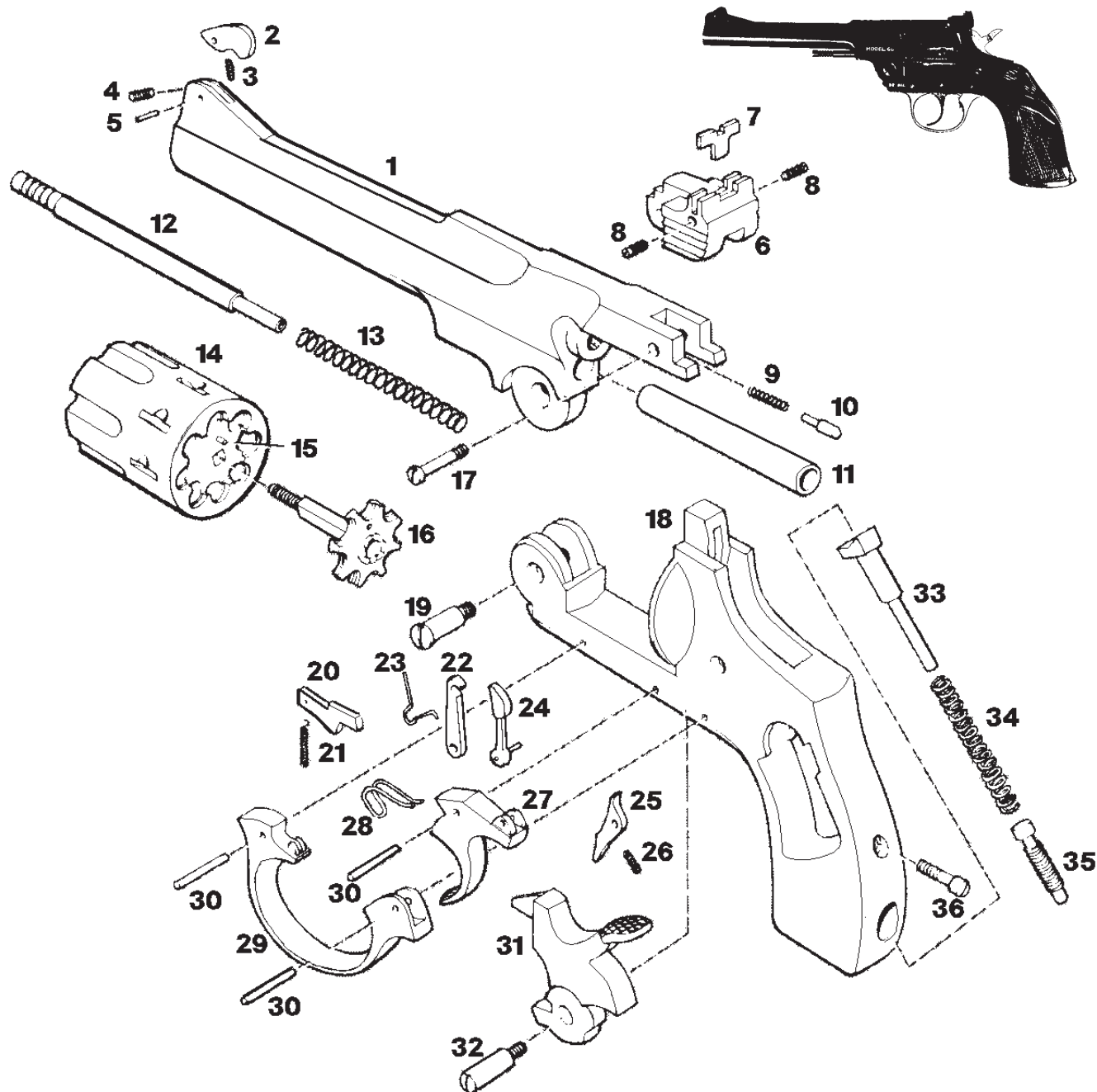
Courtesy of James M. Triggs/NRA



1	Frame	12	Loading Gate	23	Lever
2	Barrel	13	Loading Gate Screw	24	Lever Spring
3	Front Sight Blade	14	Trigger Guard	25	Lifter
4	Ejector Assembly	15	Trigger Guard Pins	26	Hammer
5	Ejector Tube Screw	16	Cylinder Friction Stud	27	Hammer Screw
6	Ejector Lock Screw	17	Cylinder Friction Stud Spring	28	Mainspring
7	Cylinder	18	Sear	29	Mainspring Plunger
8	Center Pin	19	Sear Spring	30	Mainspring Adjusting Screw
9	Center Pin Catch Nut	20	Trigger	31	Grip Screw
10	Center Pin Catch Spring	21	Trigger Pin	Parts Not Shown	
11	Center Pin Catch Screw	22	Trigger Spring		
					One-Piece Grip

Model 66 Revolver

Courtesy of James M. Triggs/NRA



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|----|-----------------------------|----|----------------------|----|----------------------------|
| 1 | Barrel | 15 | Extractor Pin | 29 | Trigger Guard |
| 2 | Front Sight Blade | 16 | Extractor | 30 | Trigger and Guard Pins |
| 3 | Front Sight Spring | 17 | Barrel Catch Screw | 31 | Hammer |
| 4 | Front Sight Adjusting Screw | 18 | Frame | 32 | Hammer Screw |
| 5 | Front Sight Pin | 19 | Joint Screw | 33 | Mainspring Plunger |
| 6 | Barrel Catch | 20 | Cylinder Stop | 34 | Mainspring |
| 7 | Rear Sight Blade | 21 | Cylinder Stop Spring | 35 | Mainspring Adjusting Screw |
| 8 | Rear Sight Adjusting Screws | 22 | Lifter | 36 | Grip Screw |
| 9 | Barrel Catch Spring | 23 | Lever Spring | | |
| 10 | Barrel Catch Plunger | 24 | Lever and Pin | | |
| 11 | Quill | 25 | Sear | | |
| 12 | Ejector Rod | 26 | Sear Spring | | |
| 13 | Extractor Spring | 27 | Trigger | | |
| 14 | Cylinder | 28 | Trigger Spring | | |

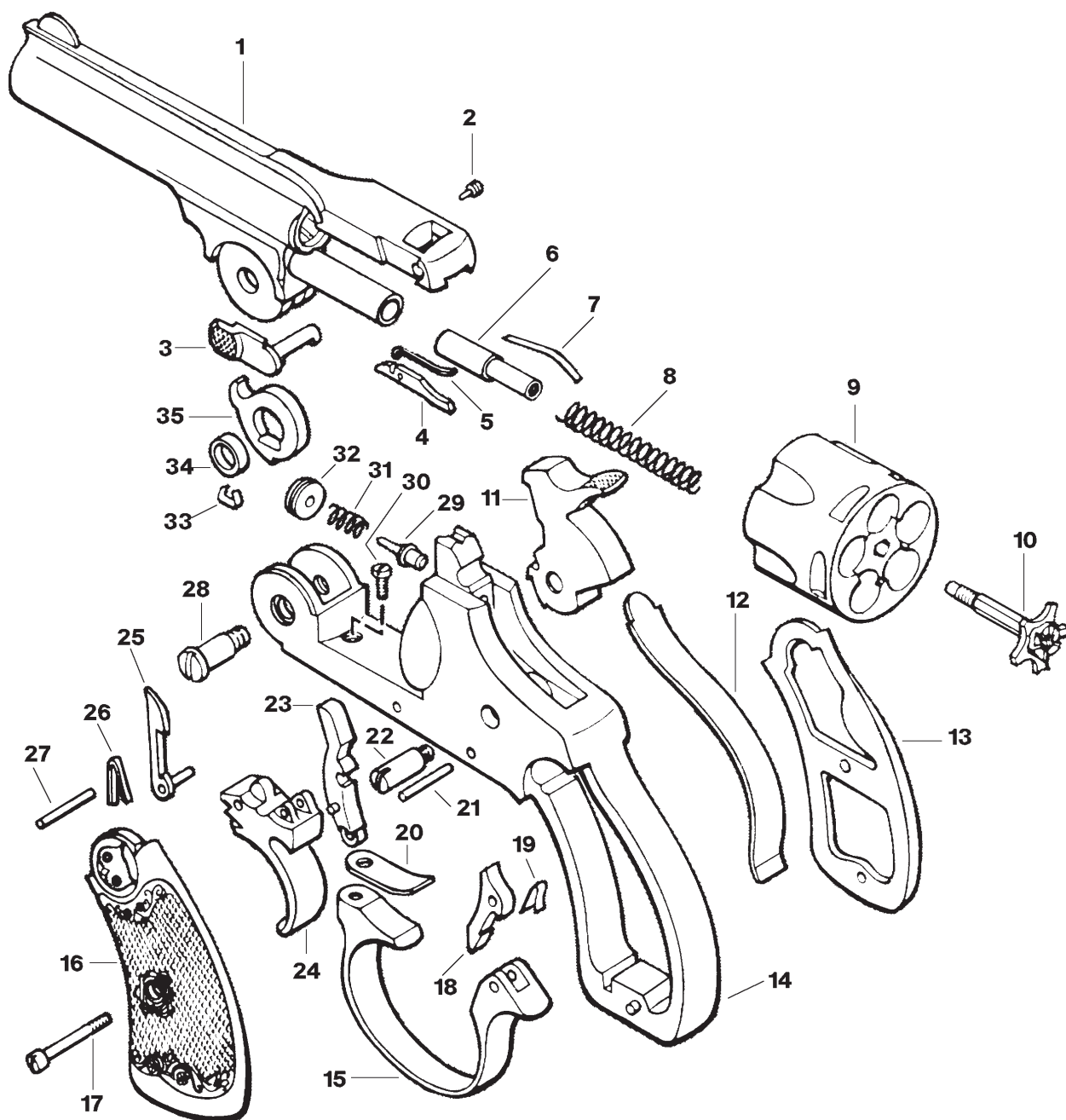
Parts Not Shown

- Grip (Large, One-Piece)
- Grip (Small, Two-Piece)
- Tang Plug Screw

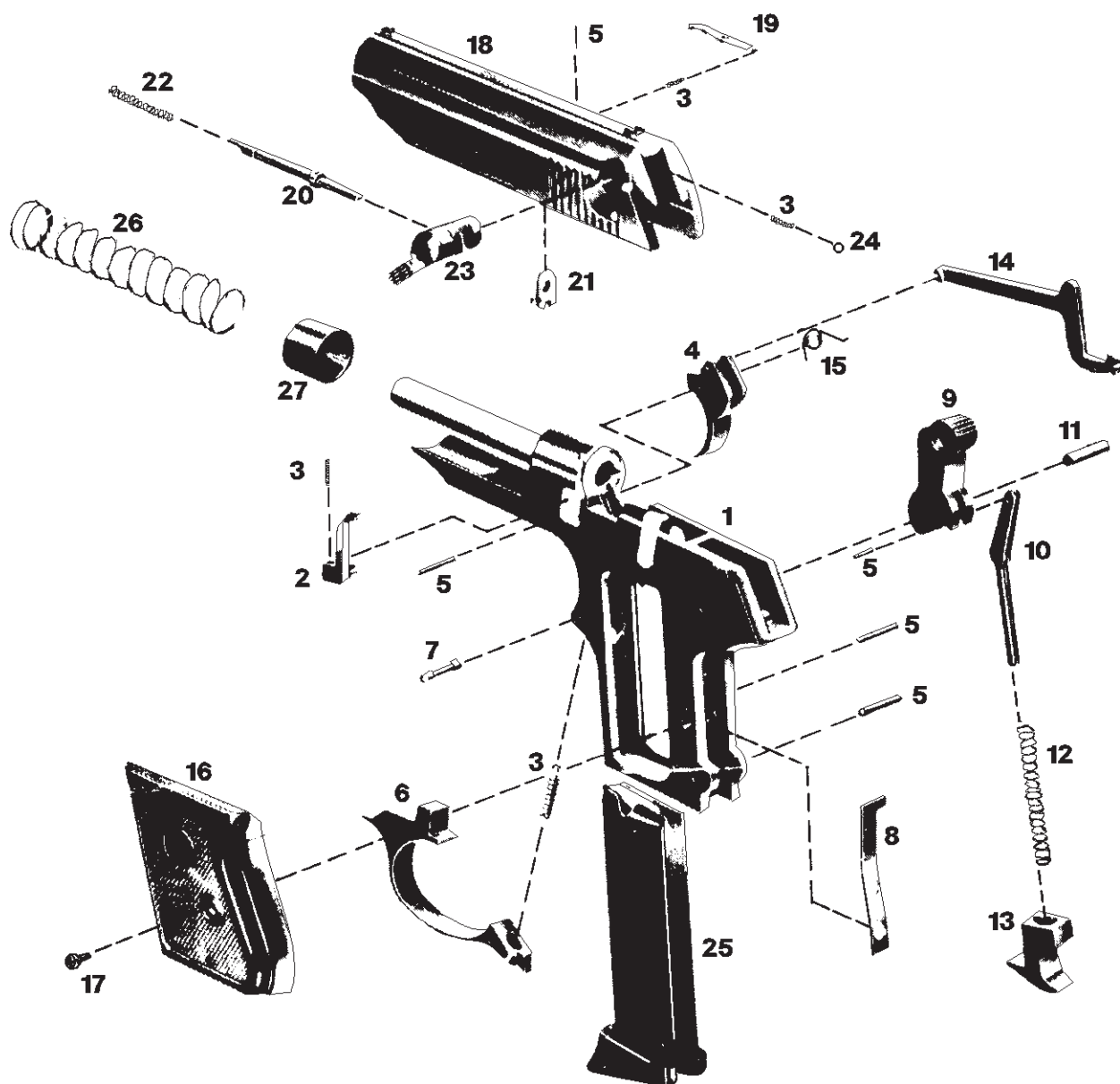


Top-Break Revolver

Courtesy of Blacksmith Corporation

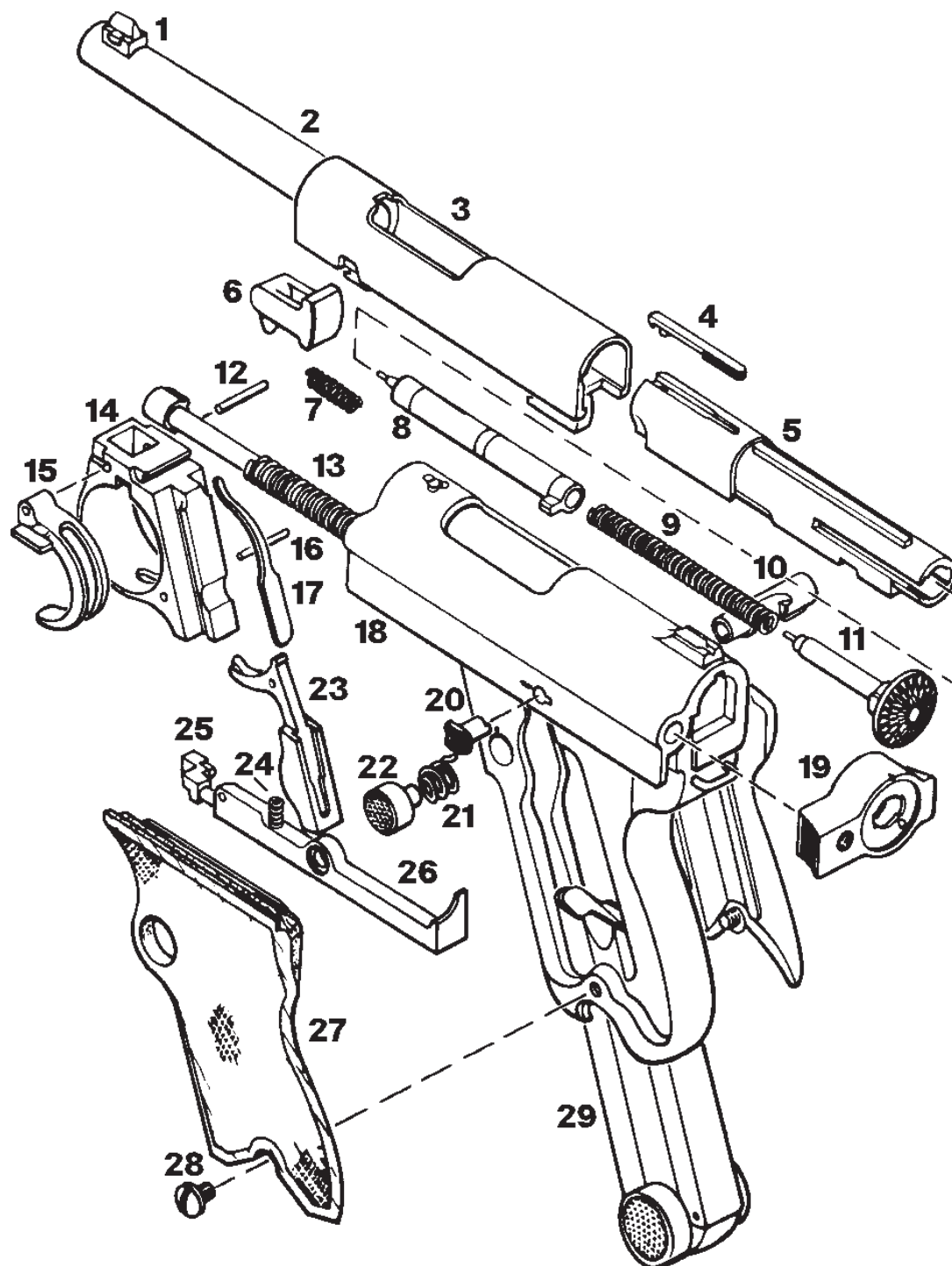


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|----|---------------------------|----|-------------------|----|---------------------|
| 1 | Barrel Assembly | 13 | Right Grip | 25 | Hand |
| 2 | Barrel Catch Screw | 14 | Frame | 26 | Hand Spring |
| 3 | Barrel Catch | 15 | Trigger Guard | 27 | Trigger Pin |
| 4 | Barrel Catch Spring Cover | 16 | Left Grip | 28 | Hinge Screw |
| 5 | Barrel Catch Spring | 17 | Grip Screw | 29 | Firing Pin |
| 6 | Extractor Stem | 18 | Sear | 30 | Trigger Guard Screw |
| 7 | Cylinder Friction Spring | 19 | Sear Spring | 31 | Firing Pin Spring |
| 8 | Extractor Spring | 20 | Trigger Spring | 32 | Firing Pin Bushing |
| 9 | Cylinder | 21 | Trigger Guard Pin | 33 | Extractor Spring |
| 10 | Extractor | 22 | Hammer Screw | 34 | Extractor Bushing |
| 11 | Hammer | 23 | Lifter | 35 | Extractor Cam |
| 12 | Hammer Spring | 24 | Trigger | | |



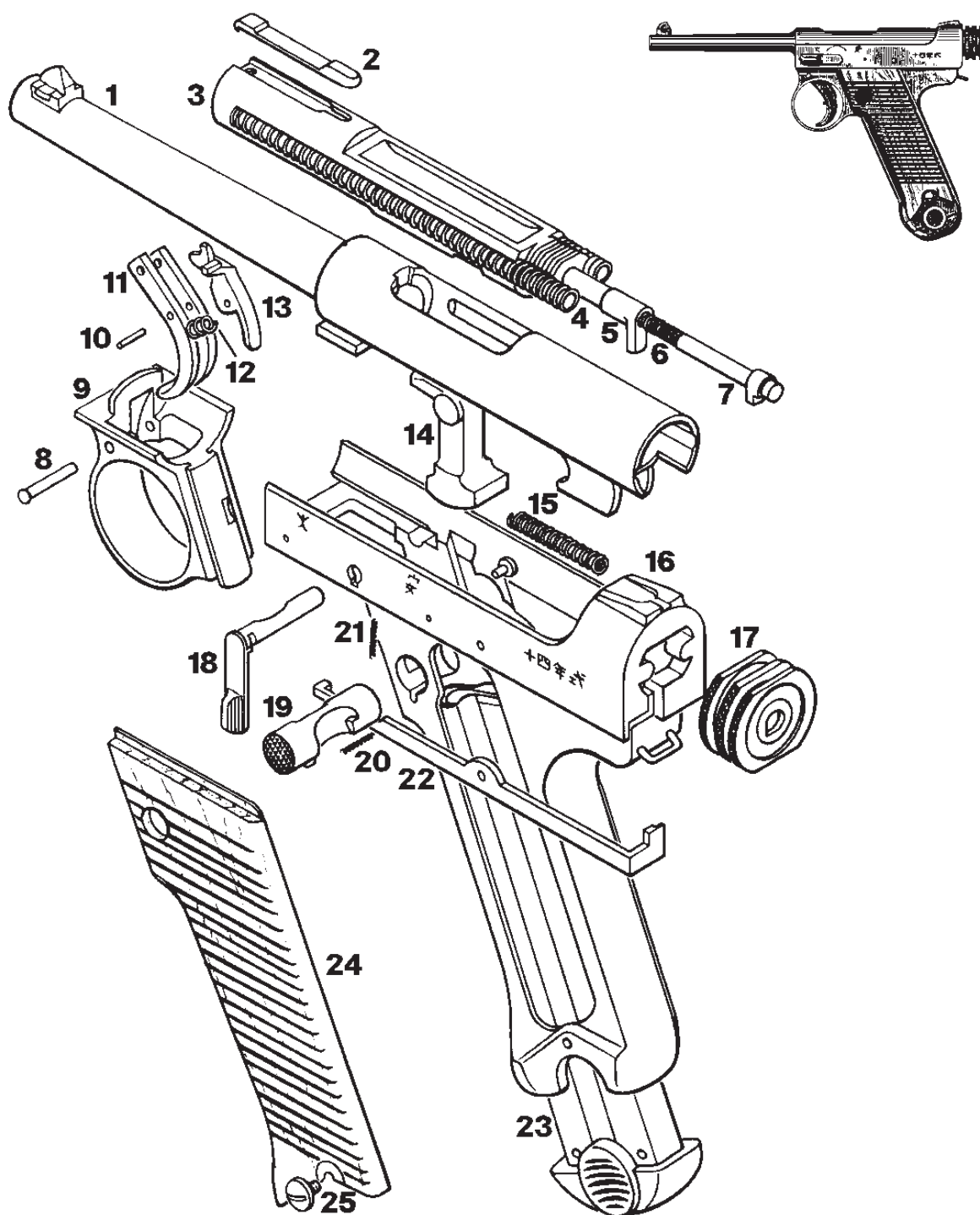
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|---|-------------------|----|----------------------|----|---------------------|
| 1 | Frame | 10 | Mainspring Guide Rod | 19 | Extractor |
| 2 | Firing Pin Stop | 11 | Hammer Pin | 20 | Firing Pin |
| 3 | Springs | 12 | Mainspring | 21 | Firing Pin Plug |
| 4 | Trigger | 13 | Magazine Catch | 22 | Firing Pin Spring |
| 5 | Cylindrical Pins | 14 | Trigger Bar | 23 | Safety-Lever |
| 6 | Trigger Guard | 15 | Trigger Bar Spring | 24 | Steel Ball |
| 7 | Trigger Guard Pin | 16 | Grip Plates | 25 | Magazine Assembly |
| 8 | Sear | 17 | Grip Plate Screw | 26 | Recoil Spring |
| 9 | Hammer | 18 | Slide | 27 | Sear Spring Plunger |

Baby Nambu Auto



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|----|----------------------|----|-------------------------|----|-----------------------|
| 1 | Front Sight | 11 | Firing Pin Retainer | 21 | Magazine Catch Spring |
| 2 | Barrel | 12 | Trigger Pin | 22 | Magazine Catch Button |
| 3 | Barrel Extension | 13 | Recoil Spring and Guide | 23 | Grip Safety |
| 4 | Extractor | 14 | Trigger Guard | 24 | Sear Spring |
| 5 | Bolt | 15 | Trigger | 25 | Disconnecter |
| 6 | Locking Block | 16 | Grip Safety Pin | 26 | Sear |
| 7 | Locking Block Spring | 17 | Grip Safety Spring | 27 | Grip Panel |
| 8 | Firing Pin | 18 | Frame | 28 | Grip Screw |
| 9 | Firing Pin Spring | 19 | Cocking Knob | 29 | Magazine Assembly |
| 10 | Magazine Catch | 20 | Bolt Latch | | |

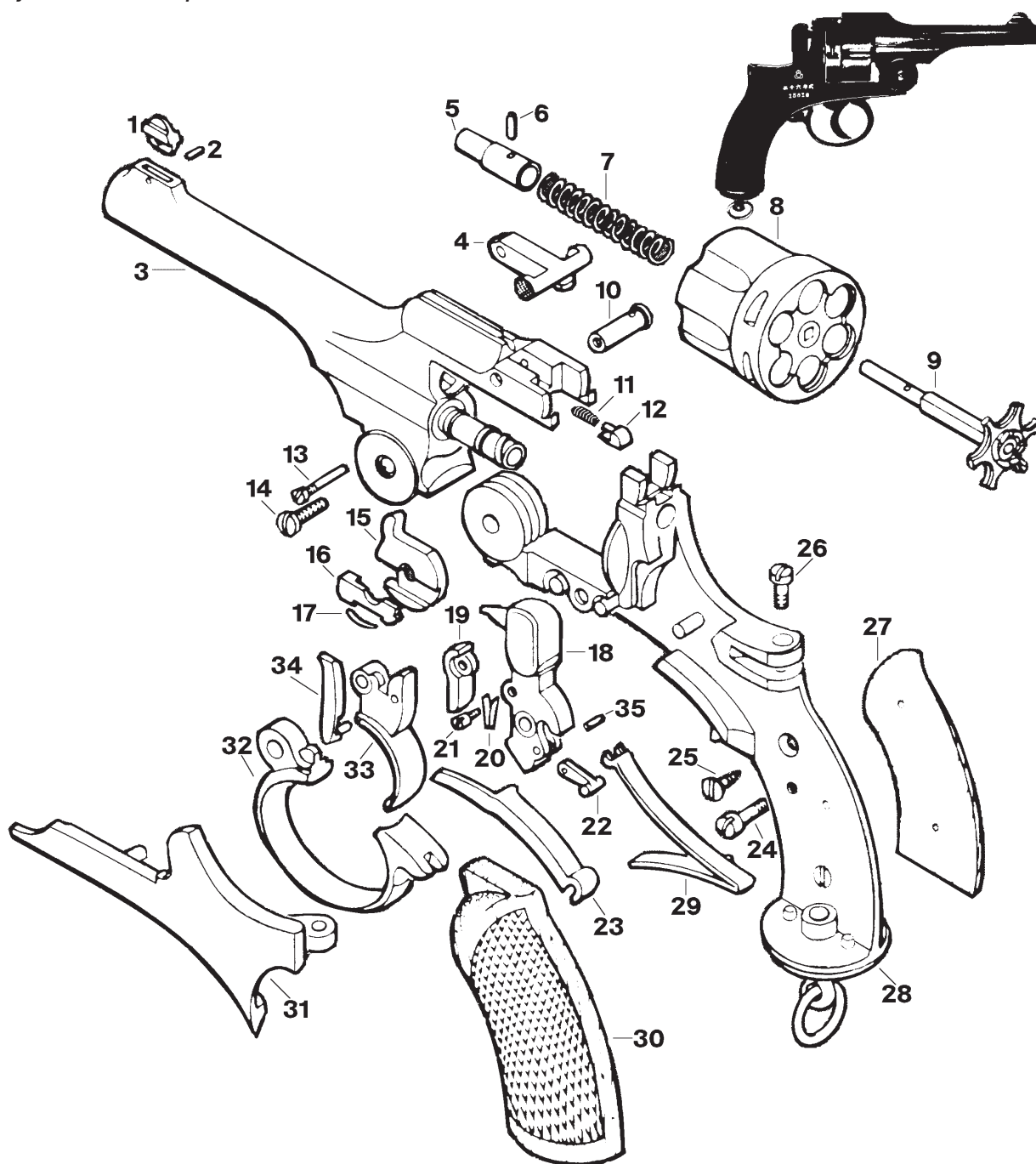
Nambu Type 14 Auto



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|---|-----------------------------|----|----------------------|----|-------------------------------------|
| 1 | Barrel and Barrel Extension | 10 | Trigger Sear Pin | 19 | Magazine Catch |
| 2 | Extractor | 11 | Trigger | 20 | Magazine Catch Spring |
| 3 | Bolt | 12 | Sear Spring | 21 | Magazine Safety Spring with Plunger |
| 4 | Recoil Spring | 13 | Trigger Sear | 22 | Trigger Bar |
| 5 | Firing Pin | 14 | Locking Block | 23 | Magazine Assembly |
| 6 | Firing Pin Spring | 15 | Locking Block Spring | 24 | Grip Panel |
| 7 | Firing Pin Extension | 16 | Frame | 25 | Grip Screw |
| 8 | Trigger Hinge Pin | 17 | Cocking Piece | | |
| 9 | Trigger Guard | 18 | Safety | | |

Type 26 Revolver

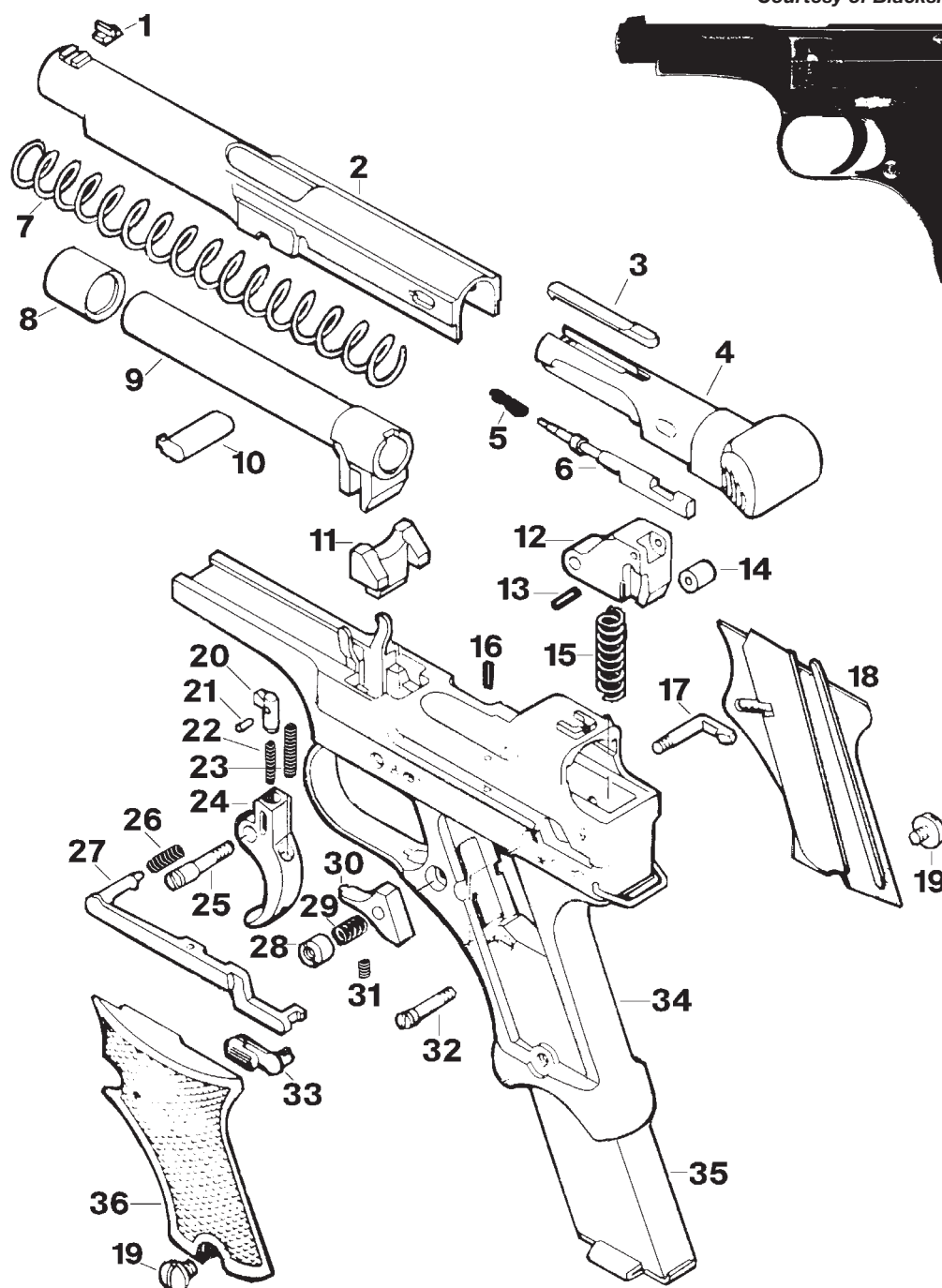
Courtesy of Blacksmith Corporation



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|----|-----------------------|----|------------------------|----|-----------------------|
| 1 | Front Sight | 13 | Latch Screw | 25 | Right Grip Screw |
| 2 | Front Sight Pin | 14 | Hinge Pin Screw | 26 | Sideplate Hinge Screw |
| 3 | Barrel | 15 | Extractor Cam | 27 | Right Grip |
| 4 | Latch | 16 | Extractor Release | 28 | Frame |
| 5 | Extractor Bearing | 17 | Release Tension Spring | 29 | Mainspring |
| 6 | Extractor Bearing Pin | 18 | Hammer | 30 | Left Grip |
| 7 | Extractor Spring | 19 | Strut | 31 | Sideplate |
| 8 | Cylinder | 20 | Strut Spring | 32 | Trigger Guard |
| 9 | Extractor | 21 | Strut Screw | 33 | Trigger |
| 10 | Barrel Hinge Pin | 22 | Hammer Stirrup | 34 | Hand |
| 11 | Latch Spring | 23 | Rebound Lever | 35 | Hammer Stirrup Pin |
| 12 | Latch Spring Plunger | 24 | Rebound Lever Screw | | |

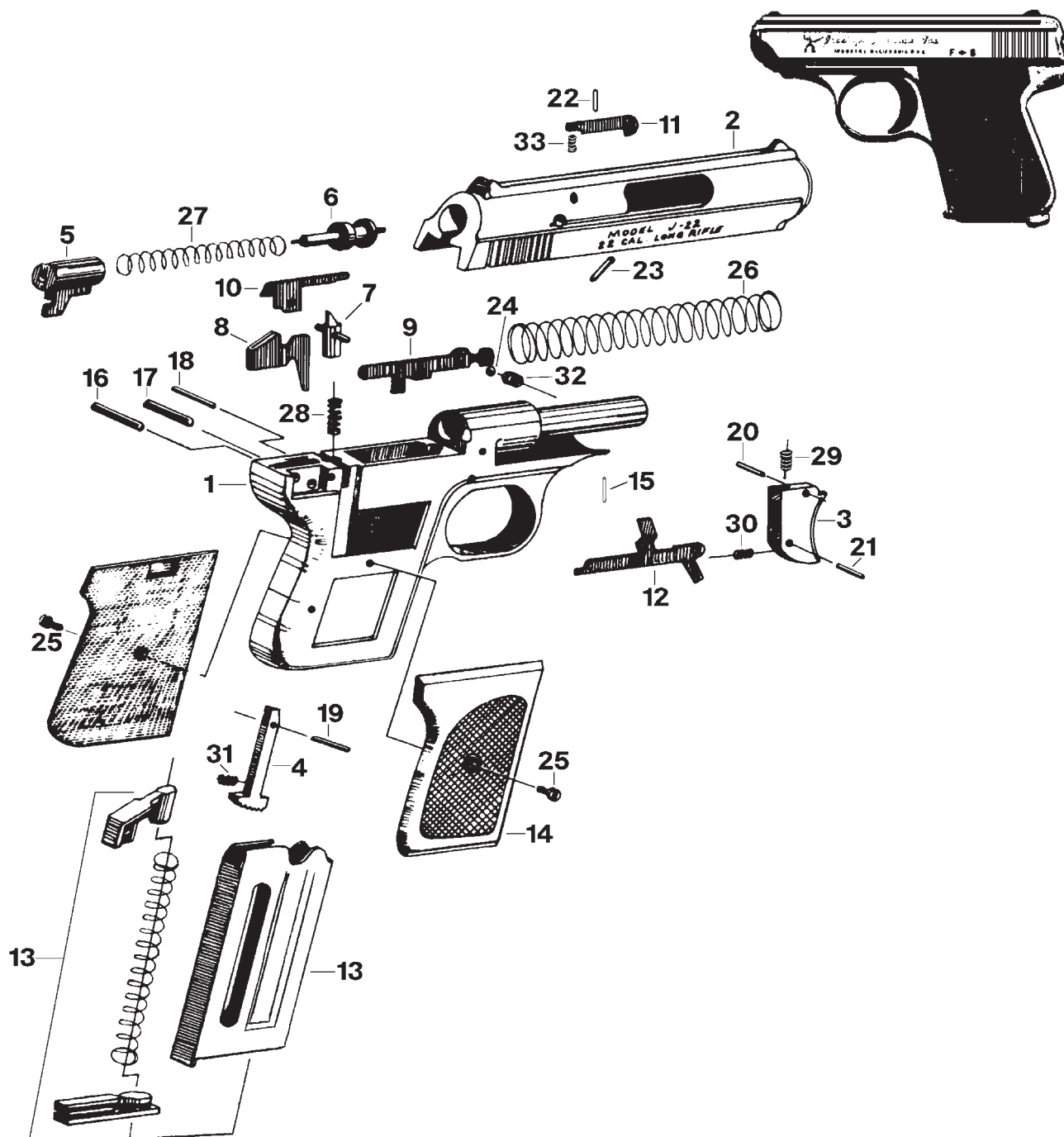
Type 94 Auto

Courtesy of Blacksmith Corporation



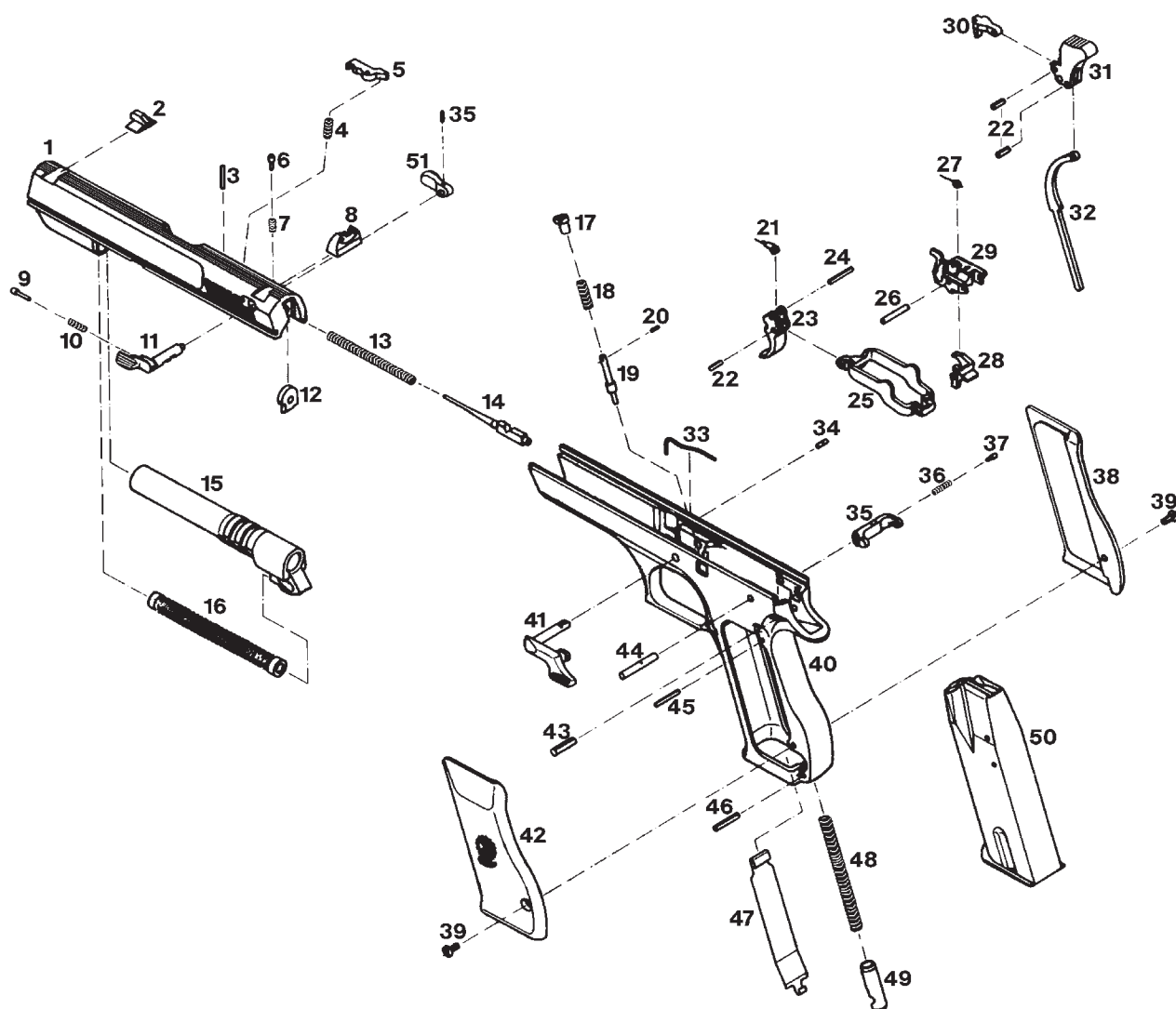
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|----|----------------------|----|---------------------|----|--------------------------|
| 1 | Front Sight | 13 | Hammer Roller Pin | 25 | Trigger Screw |
| 2 | Slide | 14 | Hammer Roller | 26 | Sear Spring |
| 3 | Extractor | 15 | Hammer Spring | 27 | Sear and Trigger Bar |
| 4 | Breechbolt | 16 | Sear Hinge Pin | 28 | Magazine Catch Nut |
| 5 | Firing Pin Spring | 17 | Magazine Catch | 29 | Magazine Catch Spring |
| 6 | Firing Pin | 18 | Right Grip | 30 | Magazine-Operated Safety |
| 7 | Recoil Spring | 19 | Grip Screw | 31 | Magazine Safety Spring |
| 8 | Recoil Spring Collar | 20 | Disconnecter | 32 | Hammer Screw |
| 9 | Barrel | 21 | Disconnecter Pin | 33 | Safety Catch |
| 10 | Cross Bolt | 22 | Disconnecter Spring | 34 | Frame |
| 11 | Locking Block | 23 | Trigger Spring | 35 | Magazine Assembly |
| 12 | Hammer | 24 | Trigger | 36 | Left Grip |

J-22 Auto



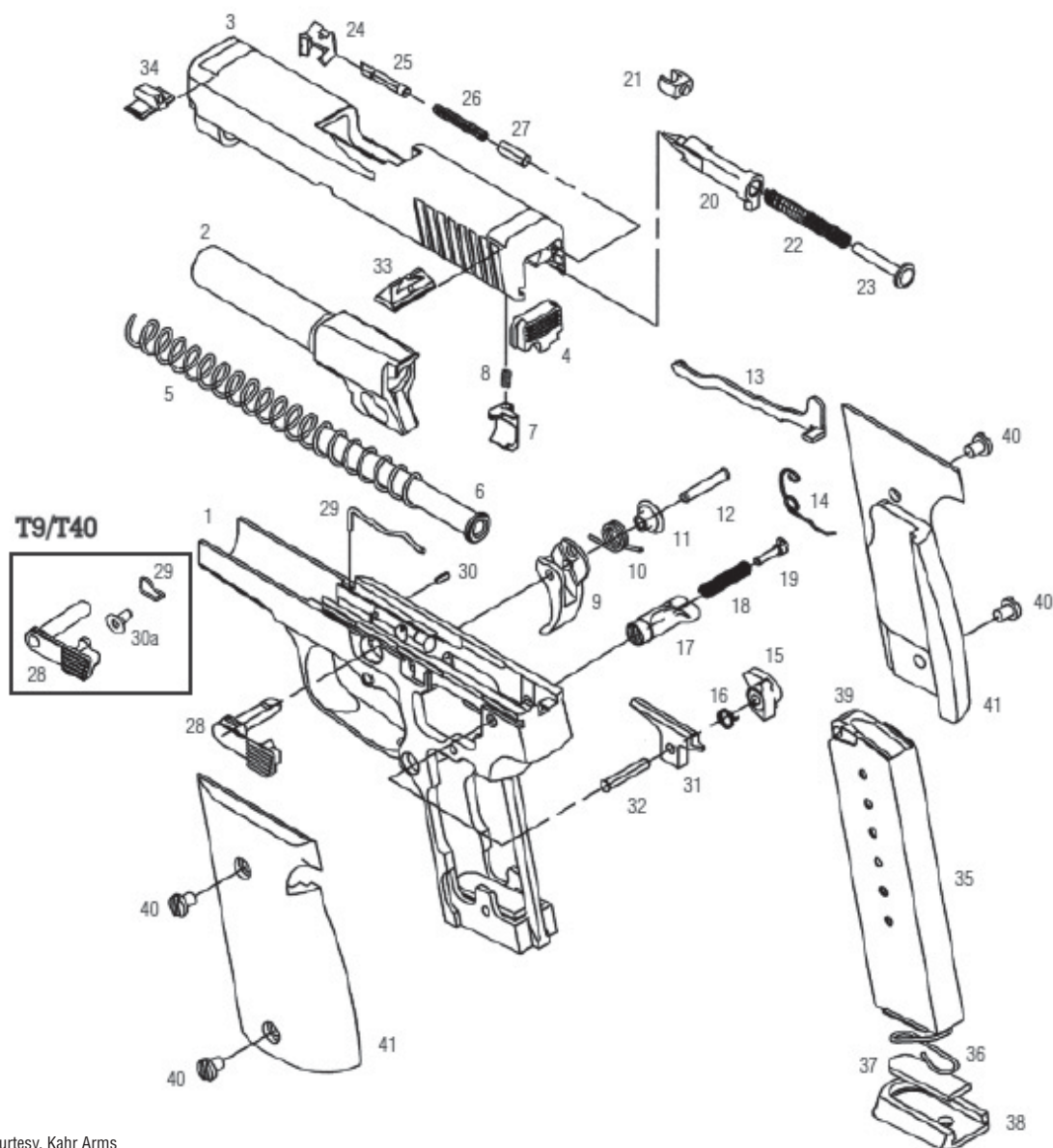
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|----|-----------------|----|-----------------------|----|--------------------------|
| 1 | Frame | 12 | Trigger Bar Assembly | 23 | Wear Pin |
| 2 | Slide | 13 | Magazine Assembly | 24 | Safety Ball |
| 3 | Trigger | 14 | Grips | 25 | Grip Screws |
| 4 | Catch | 15 | Barrel Cross Pin | 26 | Recoil Spring |
| 5 | Takedown Button | 16 | Takedown Cross Pin | 27 | Firing Pin Spring |
| 6 | Firing Pin | 17 | Cam Pivot Pin | 28 | Sear Spring |
| 7 | Sear Assembly | 18 | Ejector Cross Pin | 29 | Trigger Retaining Spring |
| 8 | Cam | 19 | Catch Cross Pin | 30 | Trigger Bar Spring |
| 9 | Safety | 20 | Trigger Cross Pin | 31 | Catch Spring |
| 10 | Ejector | 21 | Trigger Bar Cross Pin | 32 | Safety Ball Spring |
| 11 | Extractor | 22 | Extractor Pin | 33 | Extractor Spring |

941 Auto/IMI Baby Eagle



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|----|--------------------------|----|------------------------|----|------------------------|
| 1 | Slide | 18 | Plunger Spring | 35 | Magazine Catch |
| 2 | Front Sight | 19 | Plunger Pin | 36 | Magazine Catch Spring |
| 3 | Extractor Pin | 20 | Safety Pin | 37 | Magazine Catch Plunger |
| 4 | Extractor Spring | 21 | Trigger Spring | 38 | Right Grip |
| 5 | Extractor | 22 | Pins | 39 | Grip Screws |
| 6 | Firing Pin Safety | 23 | Trigger | 40 | Frame |
| 7 | Firing Pin Safety Spring | 24 | Trigger Pin | 41 | Slide Catch |
| 8 | Rear Sight | 25 | Trigger Bar | 42 | Left Grip |
| 9 | Safety Plunger | 26 | Sear Pin | 43 | Hammer Pin |
| 10 | Safety Spring | 27 | Sear Spring | 44 | Sear Housing Pin |
| 11 | Safety | 28 | Sear | 45 | Magazine Plate Pin |
| 12 | Firing Pin Plate | 29 | Sear Housing | 46 | Hammer Spring Cup Pin |
| 13 | Firing Pin Spring | 30 | Interruptor | 47 | Magazine Plate |
| 14 | Firing Pin | 31 | Hammer | 48 | Hammer Spring |
| 15 | Barrel | 32 | Hammer Rod | 49 | Hammer Spring Cup |
| 16 | Recoil Springs Assembly | 33 | Slide Catch Spring | 50 | Magazine Assembly |
| 17 | Trigger Plunger | 34 | Slide Catch Spring Pin | | |

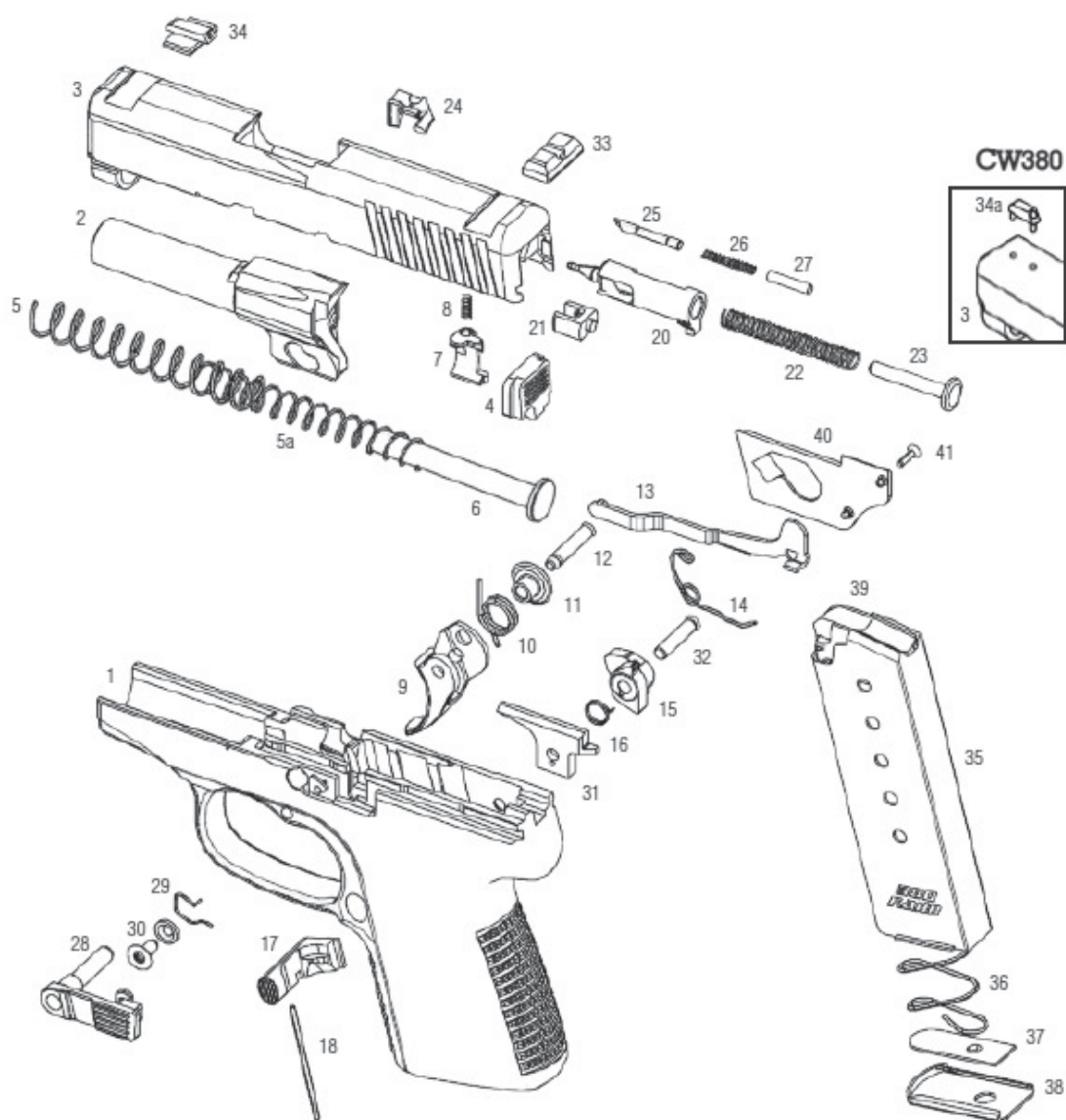
K9 (K, T SERIES)



Courtesy, Kahr Arms

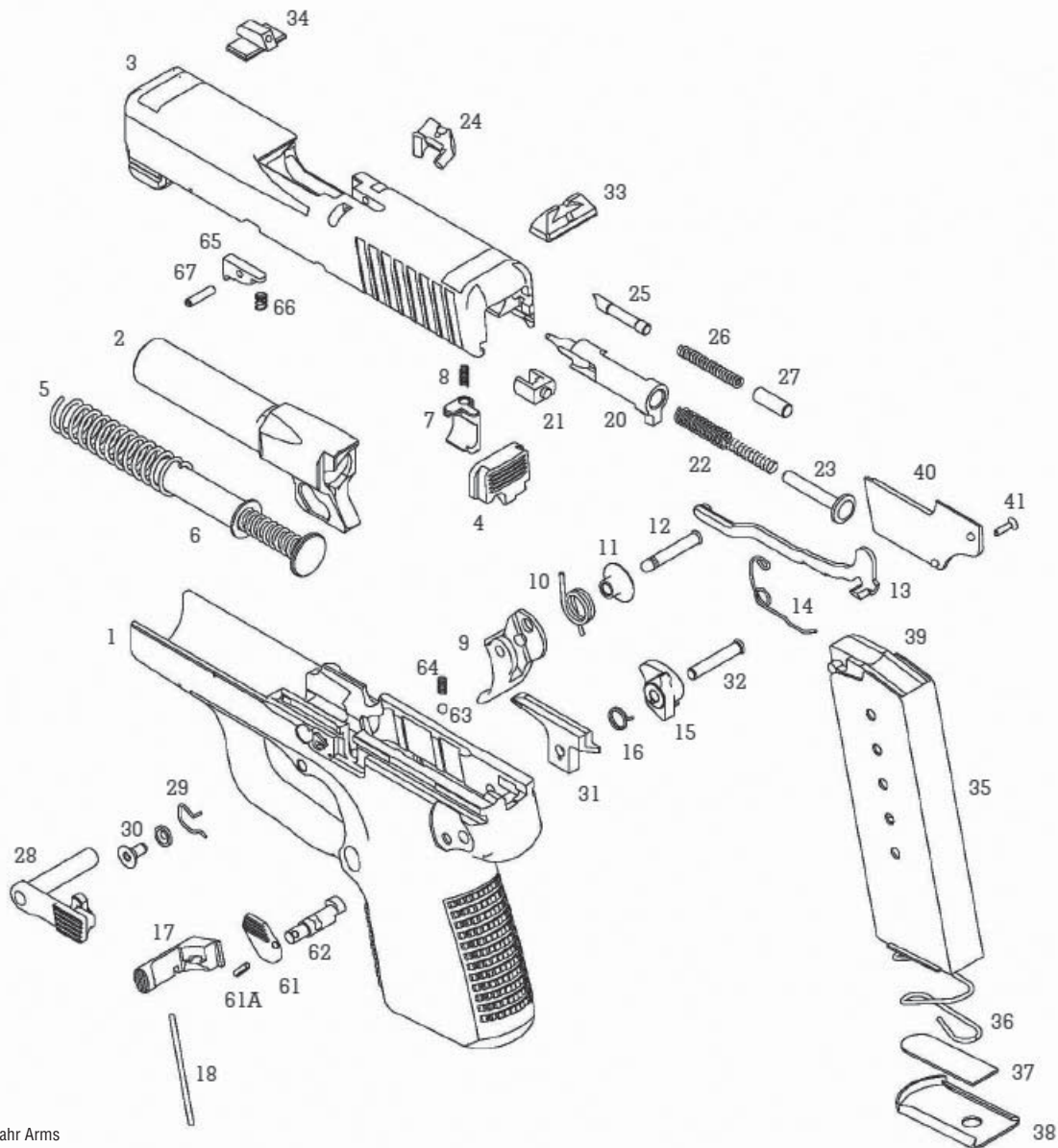
1	Frame	15	Cocking cam	29	Slide stop spring
2	Barrel	16	Cocking cam spring	30	Slide stop spring retaining pin
3	Slide	17	Magazine catch body	31	Ejector
4	Slide back	18	Magazine catch spring	32	Cocking cam pivot pin
5	Recoil spring	19	Magazine catch lock pin	33	Rear sight
6	Recoil spring guide	20	Striker	34	Front sight
7	Striker block	21	Striker spacer	35	Magazine tube
8	Striker block spring	22	Striker spring	36	Magazine spring
9	Trigger	23	Striker spring guide	37	Magazine base lock
10	Trigger spring	24	Extractor	38	Magazine base
11	Trigger spacer	25	Front extractor pin	39	Magazine follower
12	Trigger pivot pin	26	Extractor spring	40	Grip screws
13	Trigger bar	27	Rear extractor pin	41	Grips
14	Trigger bar spring	28	Slide stop		

P380 & CW380



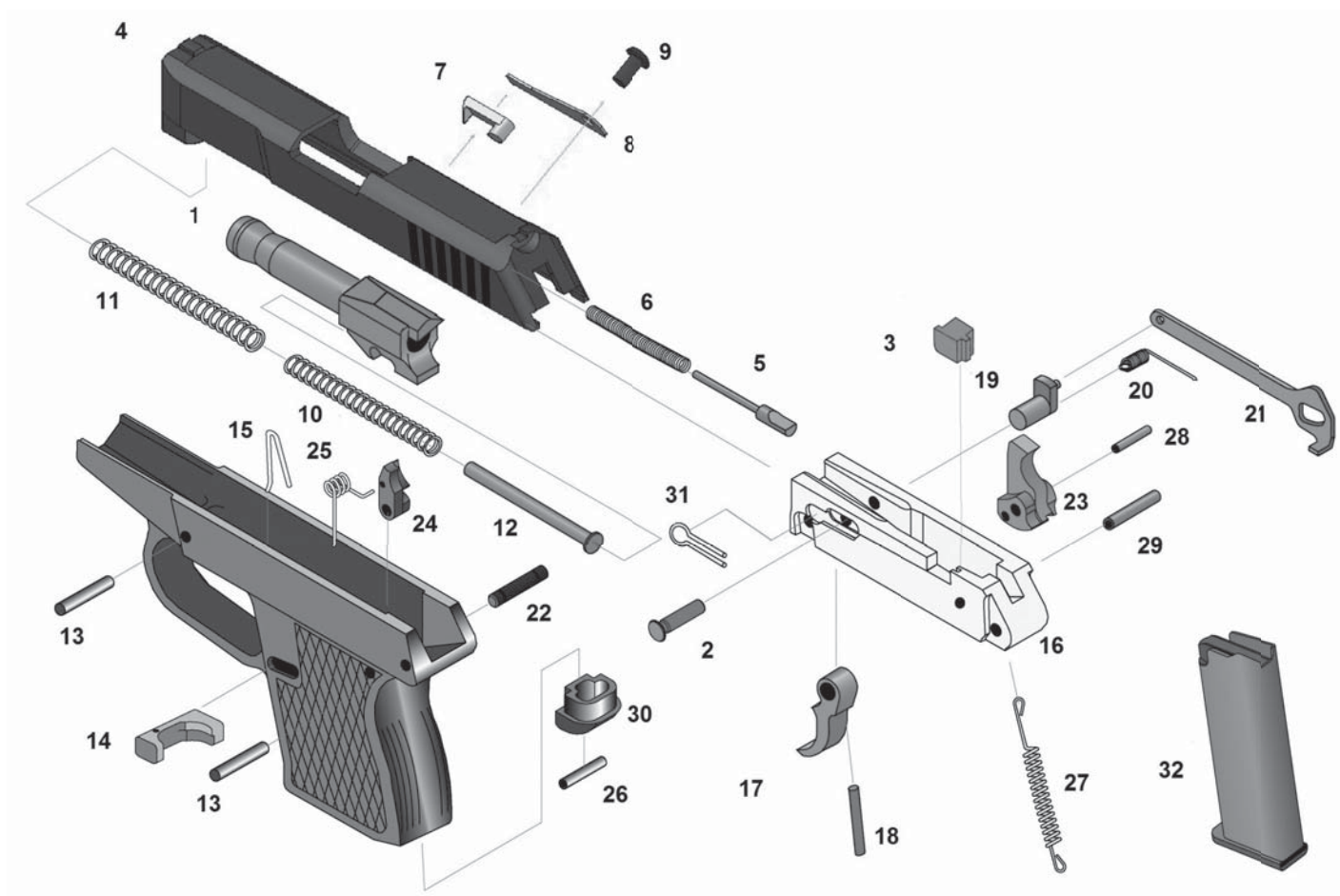
Courtesy, Kahr Arms

1	Polymer frame	14	Trigger bar spring	29	Slide stop spring
2	Barrel	15	Cocking cam	30	Slide stop spring screw and washer
3	Slide	16	Cocking cam spring	31	Ejector
4	Slide back	17	Magazine catch body	32	Cocking cam pivot pin
5	Outer recoil spring	18	Magazine catch spring	33	Rear sight
5a	Inner recoil spring	20	Striker	34	Front sight
6	Recoil spring guide	21	Striker spacer	34a	Front sight (CW380)
7	Striker block	22	Striker spring	35	Magazine tube
8	Striker block spring	23	Striker spring guide	36	Magazine spring
9	Trigger	24	Extractor	37	Magazine base lock
10	Trigger spring	25	Front extractor pin	38	Magazine base
11	Trigger spacer	26	Extractor spring	39	Magazine follower
12	Trigger pivot pin	27	Rear extractor pin	40	Side panel
13	Trigger bar	28	Slide stop	41	Side panel screws



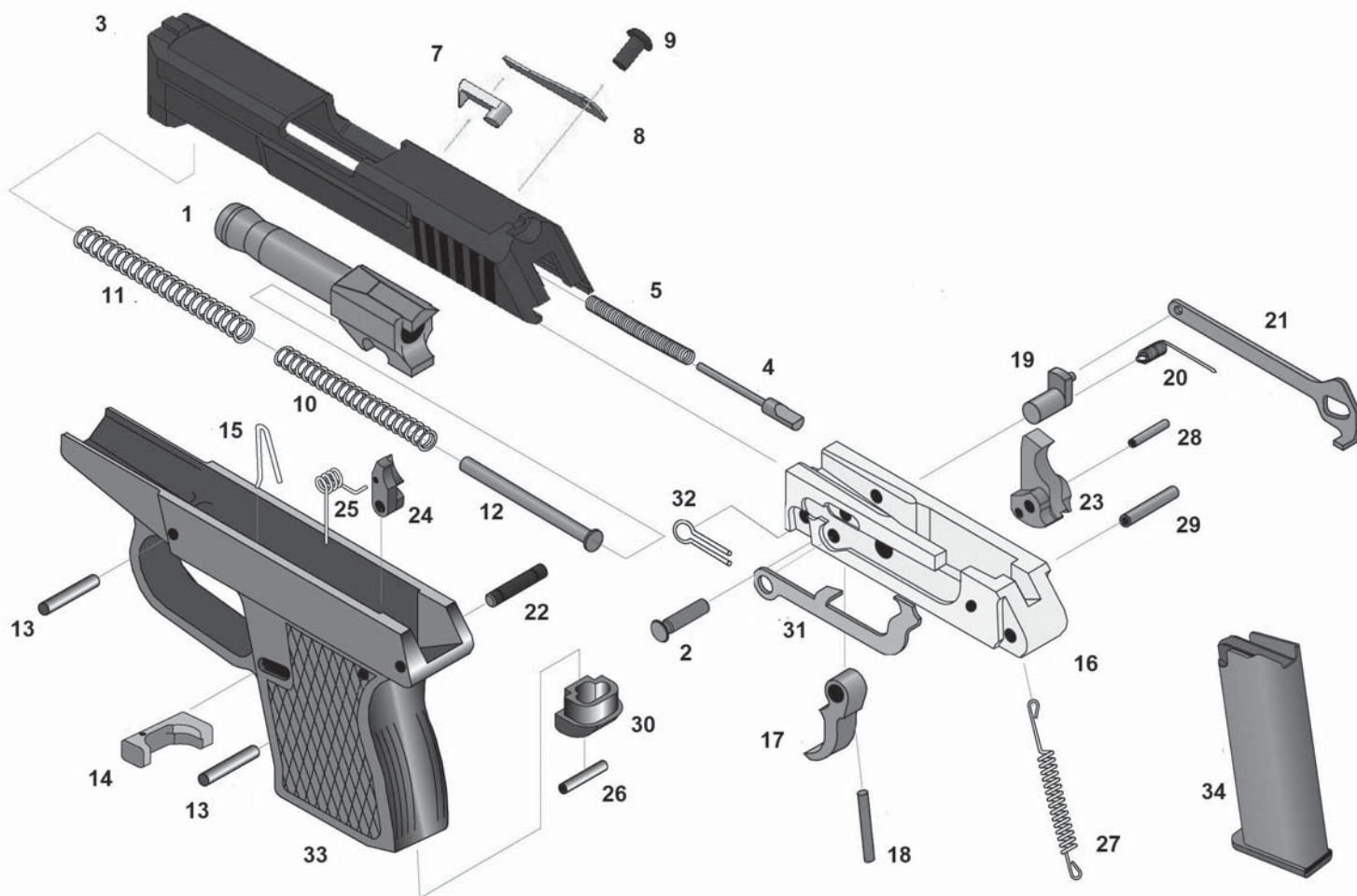
Courtesy, Kahr Arms

1	Frame	17	Magazine catch body	34	Front sight
2	Barrel	18	Magazine catch spring	35	Magazine tube
3	Slide	20	Striker	36	Magazine spring
4	Slide back	21	Striker spacer	37	Magazine base lock
5	Recoil spring	22	Striker spring	38	Magazine base
6	Recoil spring guide	23	Striker spring guide	39	Magazine follower
7	Striker block	24	Extractor	40	Side panel
8	Striker block spring	25	Front extractor pin	41	Side panel screws
9	Trigger	26	Extractor spring	61	External safety lever
10	Trigger spring	27	Rear extractor pin	61a	External safety lever retaining pin
11	Trigger spacer	28	Slide stop	62	External safety cam pin
12	Trigger pivot pin	29	Slide stop spring	63	External safety plunger
13	PM9 external safety trigger bar	30	Slide stop spring screw and washer	64	External safety plunger spring
14	Trigger bar spring	31	Ejector	65	Loaded chamber indicator body
15	Cocking cam	32	Cocking cam pivot pin	66	Loaded chamber indicator spring
16	Cocking cam spring	33	Rear sight	67	Loaded chamber indicator pivot pin



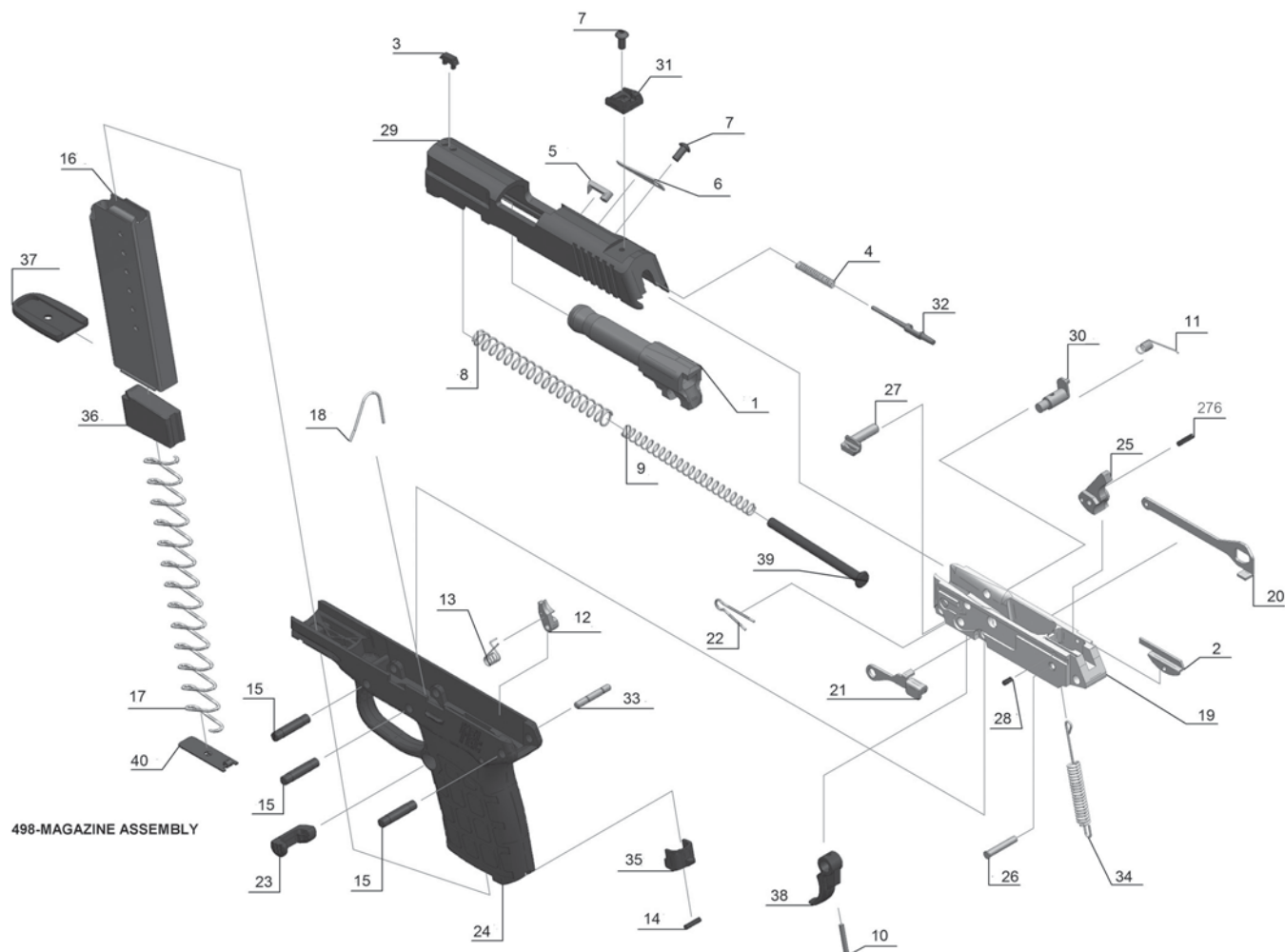
Courtesy, Kel-Tec CNC, Inc.

1	Barrel	12	Recoil spring guide	23	Hammer
2	Assembly pin	13	Frame pin	24	Hammer block
3	Ejector	14	Magazine catch	25	Hammer block spring
4	Slide	15	Magazine catch spring	26	Hammer spring pin
5	Firing pin	16	Frame	27	Hammer spring
6	Firing pin spring	17	Trigger	28	Hammer pin
7	Extractor	18	Trigger pin	29	Hammer axis
8	Extractor spring	19	Trigger axis	30	Hammer spring catch
9	Extractor screw	20	Trigger spring	31	Slide stop spring
10	Inner recoil spring	21	Trigger bar	32	Grip
11	Outer recoil spring	22	Hammer block axis	33	Magazine



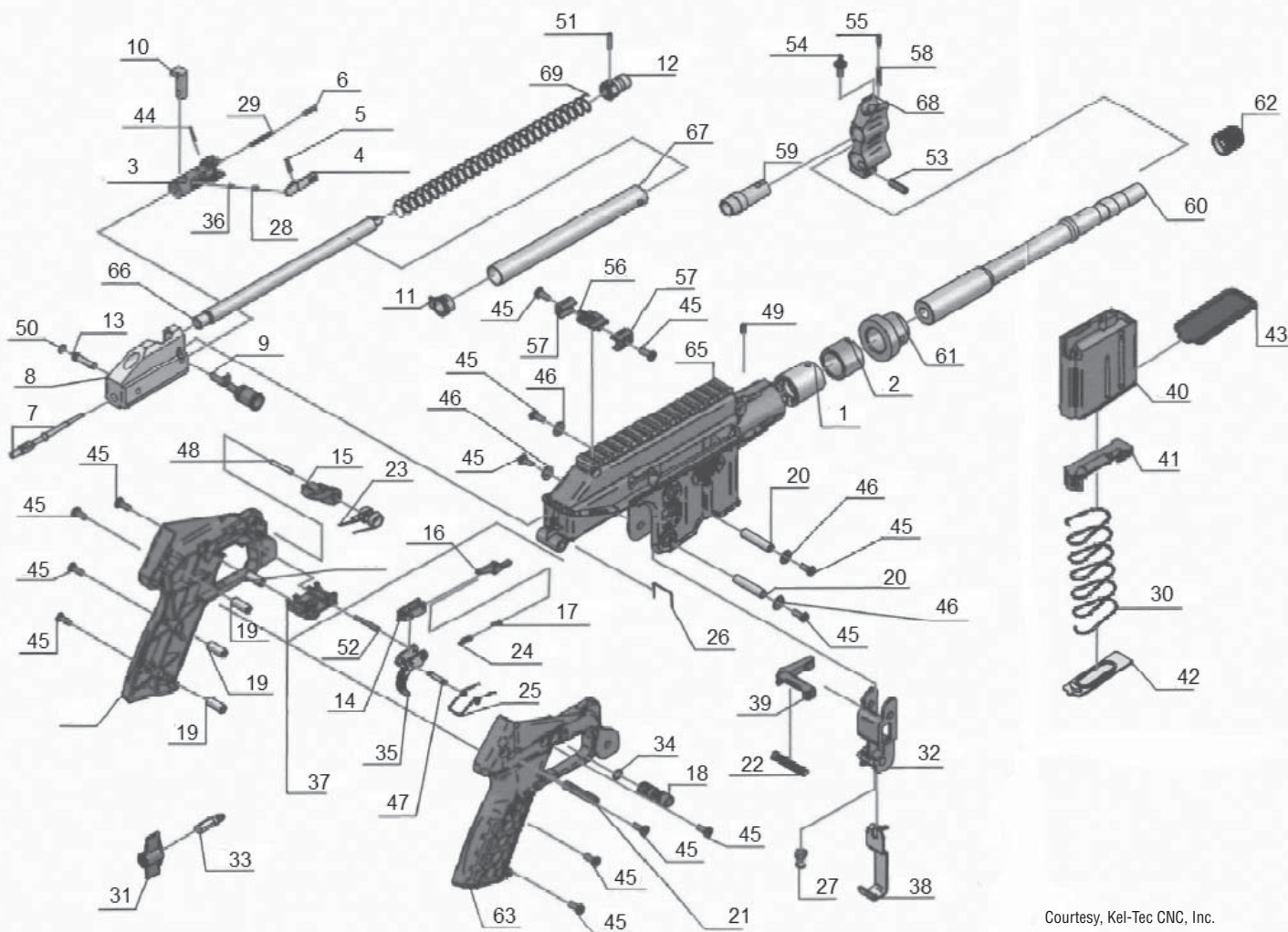
Courtesy, Kel-Tec CNC, Inc.

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|-------------------------------|---------------------------------|-------------------------------|
| 1 Barrel | 13 Frame pin | 25 Hammer block spring |
| 2 Assembly pin | 14 Magazine catch | 26 Hammer spring pin |
| 3 Slide | 15 Magazine catch spring | 27 Hammer spring |
| 4 Firing pin | 16 Frame | 28 Hammer pin |
| 5 Firing pin spring | 17 Trigger | 29 Hammer axis |
| 6 Firing pin screw | 18 Trigger pin | 30 Hammer spring catch |
| 7 Extractor | 19 Trigger axis | 31 Slide stop/ejector |
| 8 Extractor spring | 20 Trigger spring | 32 Slide stop spring |
| 9 Extractor screw | 21 Trigger bar | 33 Grip |
| 10 Inner recoil spring | 22 Hammer block axis | 34 Magazine |
| 11 Outer recoil spring | 23 Hammer | |
| 12 Recoil spring guide | 24 Hammer block | |



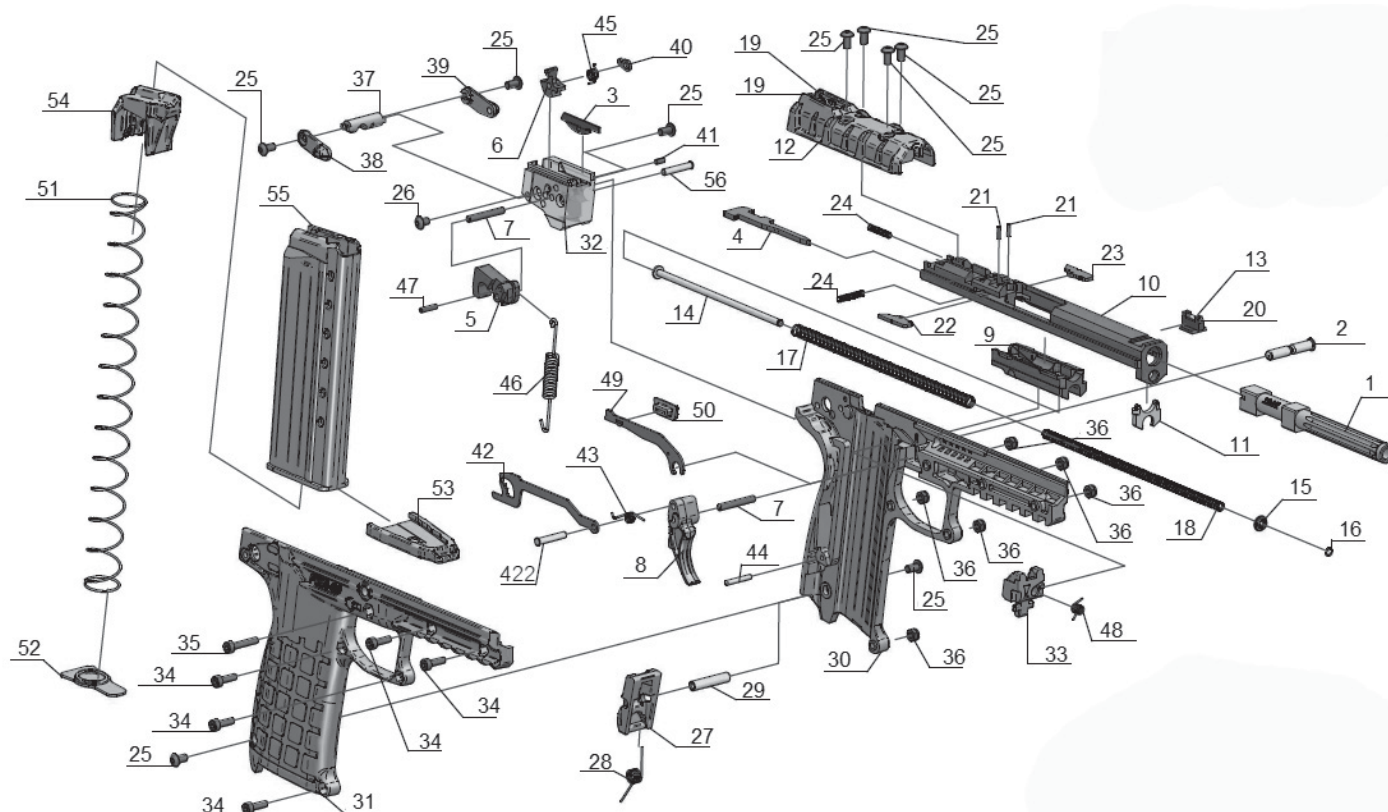
Courtesy, Kel-Tec CNC, Inc.

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|-------------------------------------|---------------------------------|--|
| 1 Barrel | 15 Frame pin | 29 Slide |
| 2 Ejector | 16 Magazine body | 30 Trigger axis |
| 3 Front sight | 17 Magazine spring | 31 Rear sight |
| 4 Firing pin spring | 18 Magazine catch spring | 32 Firing pin |
| 5 Extractor | 19 Frame | 33 Hammer block axis |
| 6 Extractor spring | 20 Trigger bar | 34 Hammer spring |
| 7 Extractor/rear sight screw | 21 Slide stop | 35 Hammer spring catch |
| 8 Outer recoil spring | 22 Slide stop spring | 36 Magazine follower |
| 9 Inner recoil spring | 23 Magazine catch | 37 Magazine flat bottom plate |
| 10 Trigger pin | 24 Grip | 38 Trigger |
| 11 Trigger spring | 25 Hammer | 39 Recoil spring guide |
| 12 Hammer block | 26 Hammer axis | 40 Magazine spring bottom plate |
| 13 Hammer block spring | 27 Assembly pin | |
| 14 Hammer spring pin | 28 Ejector pin | |



Courtesy, Kel-Tec CNC, Inc.

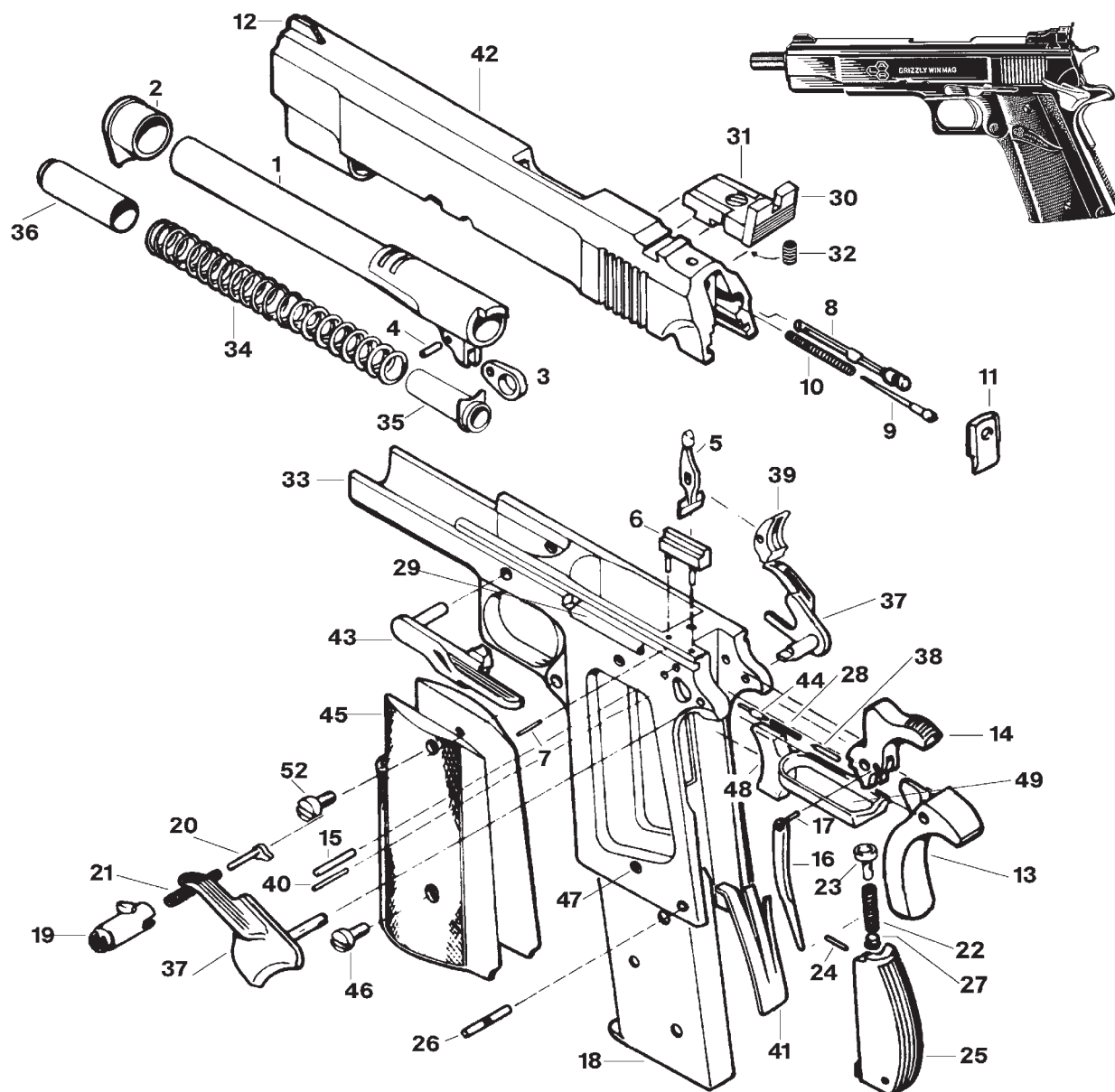
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|------------------------------------|-----------------------------------|---|
| 1 Barrel Extension | 25 Trigger Spring | 49 Barrel Extension |
| 2 Barrel Retainer | 26 Stock Pin Spring | 50 O-ring |
| 3 Bolt | 27 Bolt Stop Spring | 51 Piston Pin |
| 4 Extractor | 28 Extractor Spring | 52 Trigger Axis |
| 5 Extractor Axis | 29 Ejector Spring | 53 Gas Block Pin |
| 6 Ejector | 30 Magazine Spring | 54 Front Sight Post |
| 7 Firing Pin | 31 Driver Housing | 55 Front Sight Detent Pin |
| 8 Bolt Carrier | 32 Magwell | 56 Rear Open Sight |
| 9 Operating Handle | 33 Phillips Driver | 57 Rear Sight Adjuster |
| 10 Cam Pin | 34 Red O-ring | 58 Front Sight Detent Pin Spring |
| 11 Recoil Spring Catch | 35 Trigger | 59 C-Gas Head |
| 12 Piston Head | 36 Extractor Spring Buffer | 60 Barrel |
| 13 Firing Pin Retaining Pin | 37 Receiver Spreader | 61 Compact Forend Barrel Nut |
| 14 Trigger Block | 38 Bolt Stop | 62 Long Thread Protector |
| 15 Hammer | 39 Mag Catch | 63 Pistol Grip Right |
| 16 Sear | 40 Magazine Housing | 64 Pistol Grip Left |
| 17 Sear Spring Pin | 41 Magazine Follower | 65 Pistol Receiver |
| 18 Safety | 42 Magazine Plate | 66 D Piston Rod |
| 19 Stock Spacer-16 | 43 Magazine Bottom | 67 Pistol Recoil Tube |
| 20 Spacer-29 | 44 Ejector Pin | 68 Pistol Gas Block Front Sight |
| 21 Assembly Pin | 45 Receiver Screw | 69 Pistol Recoil Spring |
| 22 Mag Catch Spring | 46 Receiver Washer | |
| 23 Hammer Spring | 47 Sear Pin | |
| 24 Sear Spring | 48 Hammer Axis Front Sight | |



Courtesy, Kel-Tec CNC, Inc.

1	Barrel	20	Front Sight Fiber	39	Safety Lever Left
2	Assembly Pin	21	Extractor Axis	40	Safety Snap
3	Ejector	22	Extractor Right	41	Ejector Pin
4	Firing Pin	23	Extractor Left	42	Trigger Bar
5	Hammer	24	Extractor Spring	43	Trigger Spring
6	Sear	25	Slide Cover Screw	44	Hammer Spring Catch
7	Trigger Axis	26	Receiver Screw	45	Sear Spring
8	Trigger	27	Mag Catch	46	Hammer Spring
9	Barrel Block	28	Mag Catch Spring	47	Hammer Spring Pin
10	Slide	29	Mag Catch Axis	48	Slide Stop Spring
11	Buffer	30	Grip Left	49	Slide Stop Brazement
12	Slide Cover	31	Grip Right	50	Slide Stop Button
13	Fiber Front Sight	32	Receiver	51	Magazine Spring
14	Recoil Spring Guide	33	Feed ramp	52	Magazine Spring Plate
15	Recoil Spring Catch	34	M3-10 Socket Head	53	Magazine Bottom Plate
16	Recoil Spring Guide Lock Ring	35	M3-16 Socket Head	54	Magazine Follower
17	Outer Recoil Spring	36	M3 Nut	55	Magazine Body
18	Inner Recoil Spring	37	Safety	56	Sear Axis
19	Rear Sight Fiber	38	Safety Lever Right		

Grizzly Win. Mag. Mark II Auto



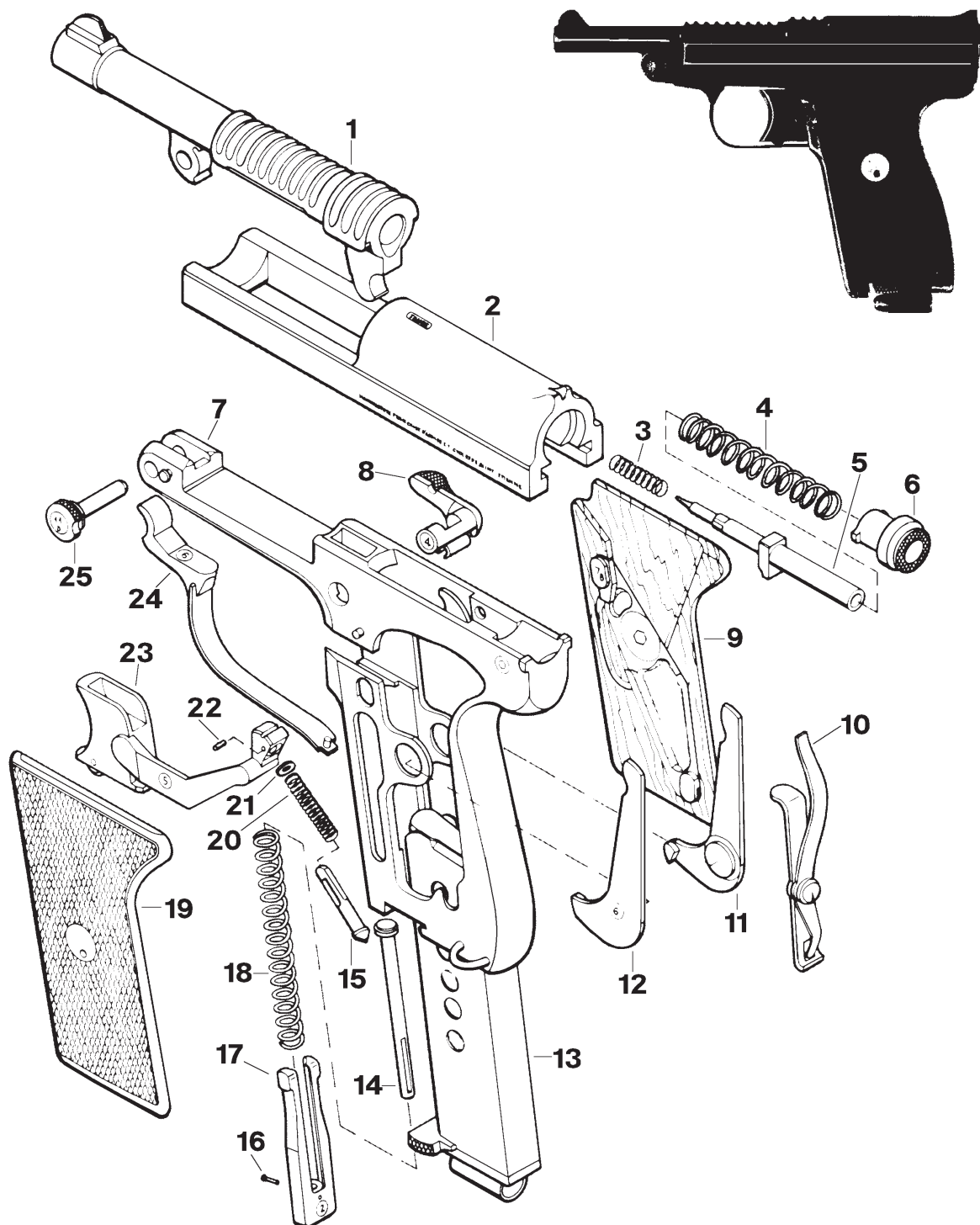
1	Barrel	19	Magazine Catch	36	Recoil Spring Plug
2	Barrel Bushing	20	Magazine Catch Lock	37	Safety Lock
3	Barrel Link	21	Magazine Catch Spring	38	Safety Lock Plunger
4	Barrel Link Pin	22	Mainspring	39	Sear
5	Disconnecter	23	Mainspring Cap	40	Sear Pin
6	Ejector	24	Mainspring Cap Pin	41	Sear Spring
7	Ejector Pin	25	Mainspring Housing	42	Slide
8	Extractor	26	Mainspring Housing Pin	43	Slide Stop
9	Firing Pin	27	Mainspring Housing Pin Retainer	44	Slide Stop Plunger
10	Firing Pin Spring	28	Plunger Spring	45	Stock Assembly
11	Firing Pin Stop	29	Plunger Tube	46	Stock Screws
12	Front Sight	30	Rear Sight	47	Stock Screw Bushings
13	Grip Safety	31	Rear Sight Adjustment Screw	48	Trigger Assembly
14	Hammer	32	Rear Sight Spring	49	Trigger Bar
15	Hammer Pin	33	Receiver		
16	Hammer Strut	34	Recoil Spring		
17	Hammer Strut Pin	35	Recoil Spring Guide		
18	Magazine Assembly				

Parts Not Shown

Magazine Follower
Magazine Spring

9mm Browning Auto

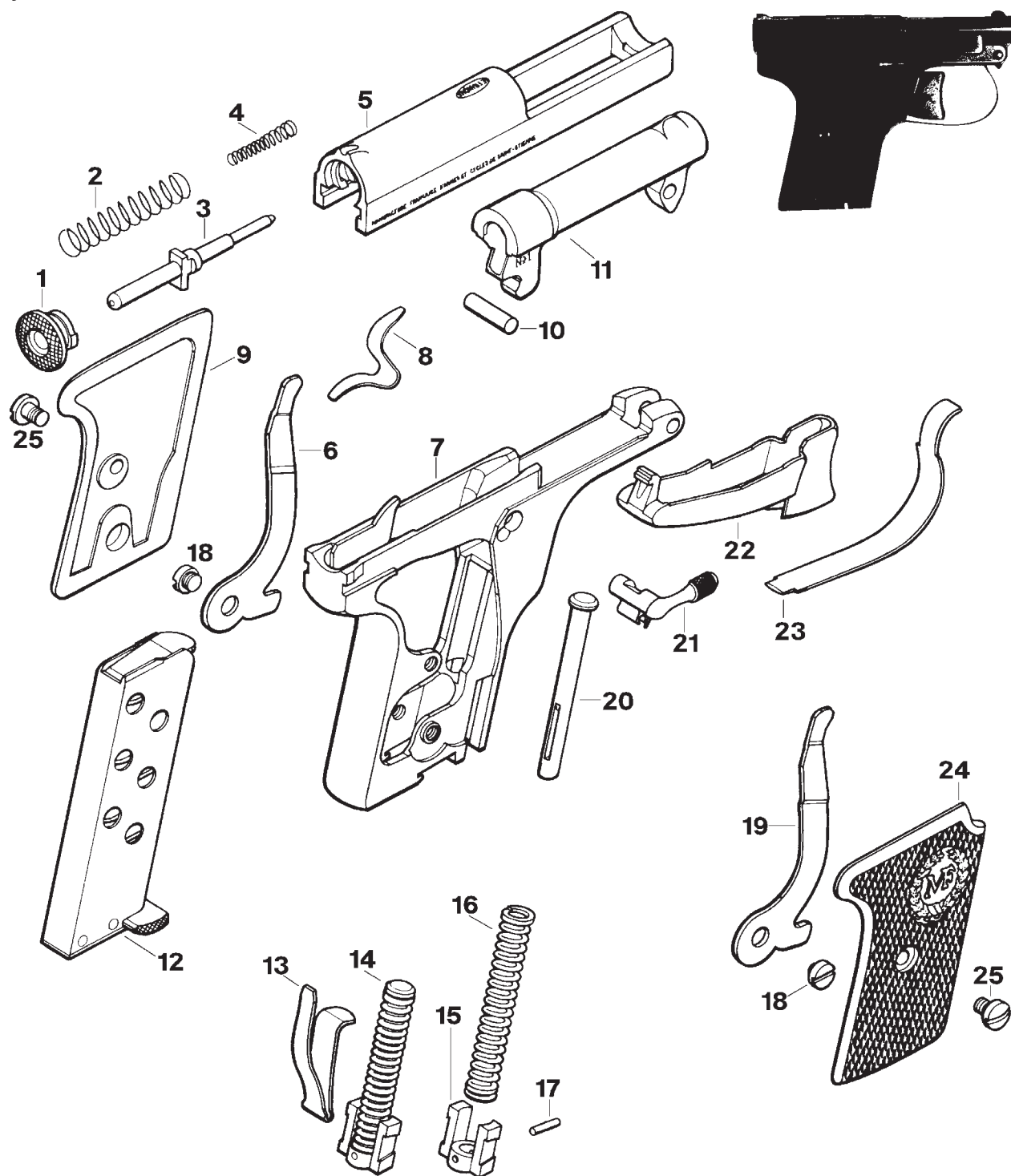
Courtesy of Blacksmith Corporation



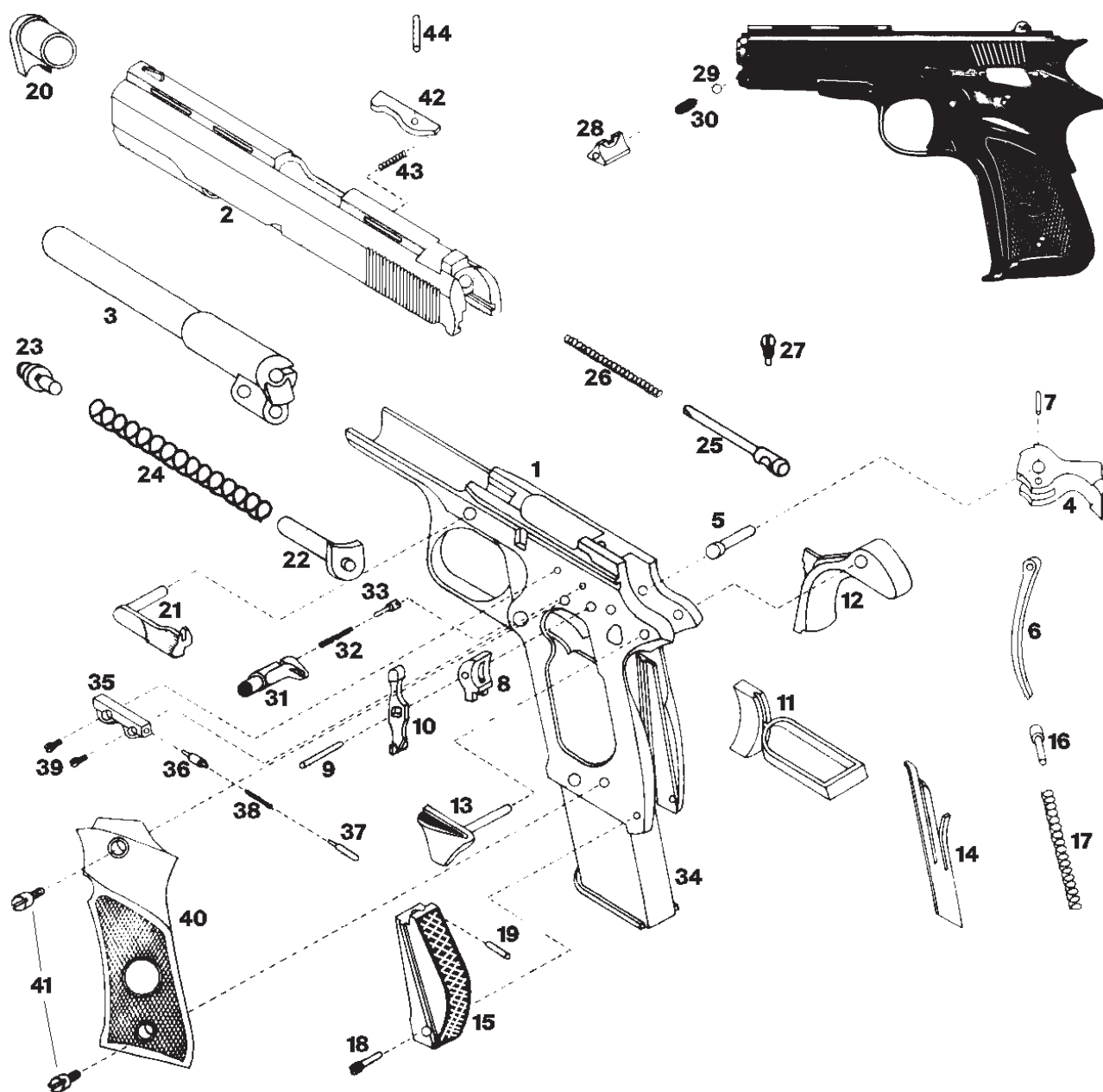
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|---|---------------------------|----|---------------------|----|-----------------------|
| 1 | Barrel | 10 | Barrel Lever Spring | 19 | Left Grip |
| 2 | Slide | 11 | Right Recoil Lever | 20 | Trigger Spring |
| 3 | Firing Pin Rebound Spring | 12 | Left Recoil Lever | 21 | Trigger Spring Washer |
| 4 | Mainspring | 13 | Magazine Assembly | 22 | Trigger Strut Pin |
| 5 | Firing Pin | 14 | Recoil Spring Guide | 23 | Trigger |
| 6 | Slide Cap | 15 | Trigger Strut | 24 | Trigger Guard |
| 7 | Frame | 16 | Recoil Link Pin | 25 | Barrel Hinge Pin |
| 8 | Barrel Lever | 17 | Recoil Link | | |
| 9 | Right Grip | 18 | Recoil Spring | | |

Pocket Model Auto

Courtesy of Dennis Riordan

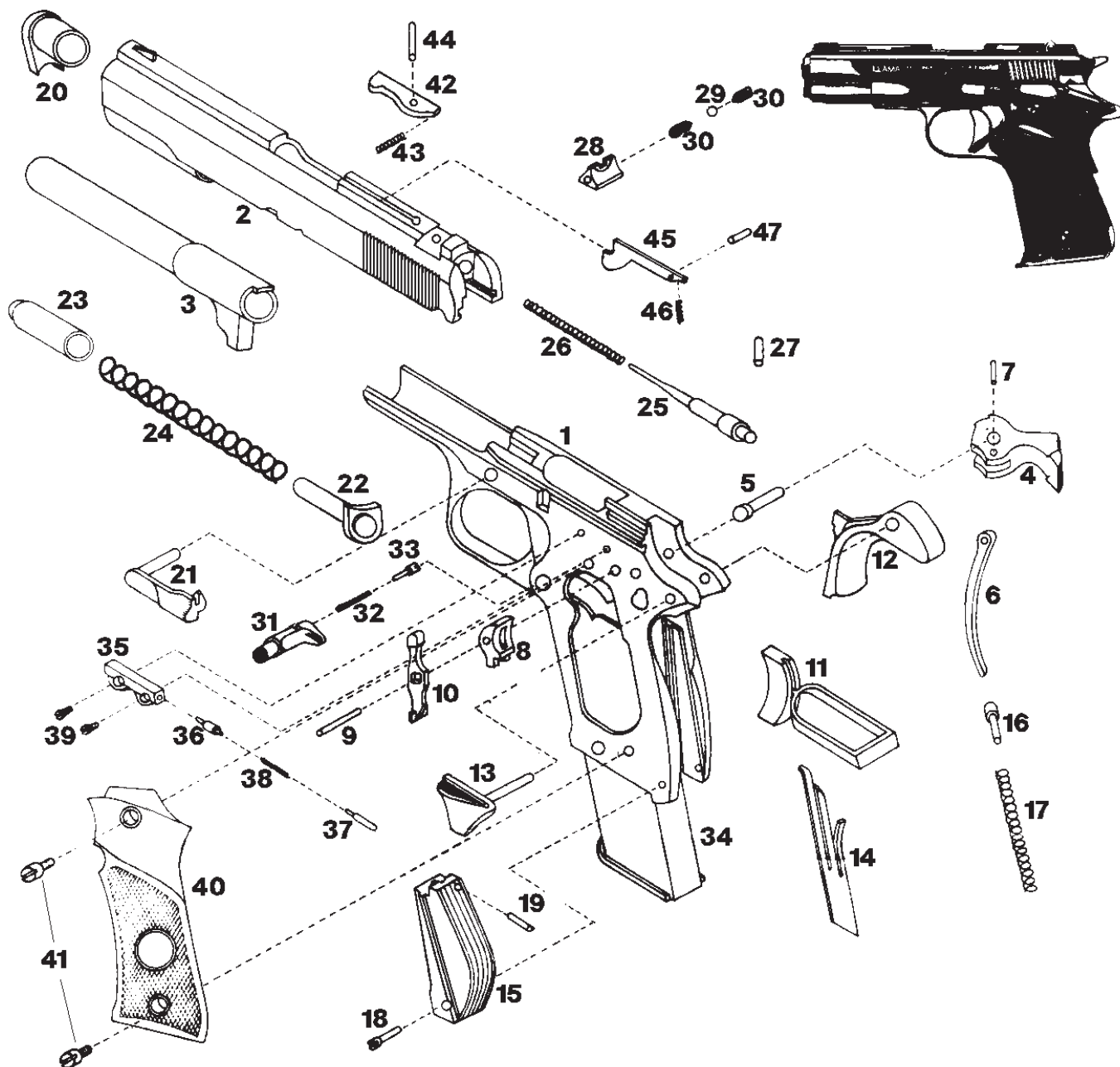


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|-----------------------------|---------------------------|------------------------|
| 1 Slide Cap | 10 Barrel Pin | 19 Right Recoil Lever |
| 2 Mainspring | 11 Barrel | 20 Recoil Spring Guide |
| 3 Firing Pin | 12 Magazine Assembly | 21 Barrel Lever |
| 4 Firing Pin Rebound Spring | 13 Barrel Lever Spring | 22 Trigger |
| 5 Slide | 14 Recoil Spring Assembly | 23 Trigger Guard |
| 6 Left Recoil Lever | 15 Recoil Link | 24 Right Grip |
| 7 Frame | 16 Recoil Spring | 25 Grip Screws |
| 8 Trigger Spring | 17 Recoil Link Pin | |
| 9 Left Grip | 18 Recoil Lever Screws | |



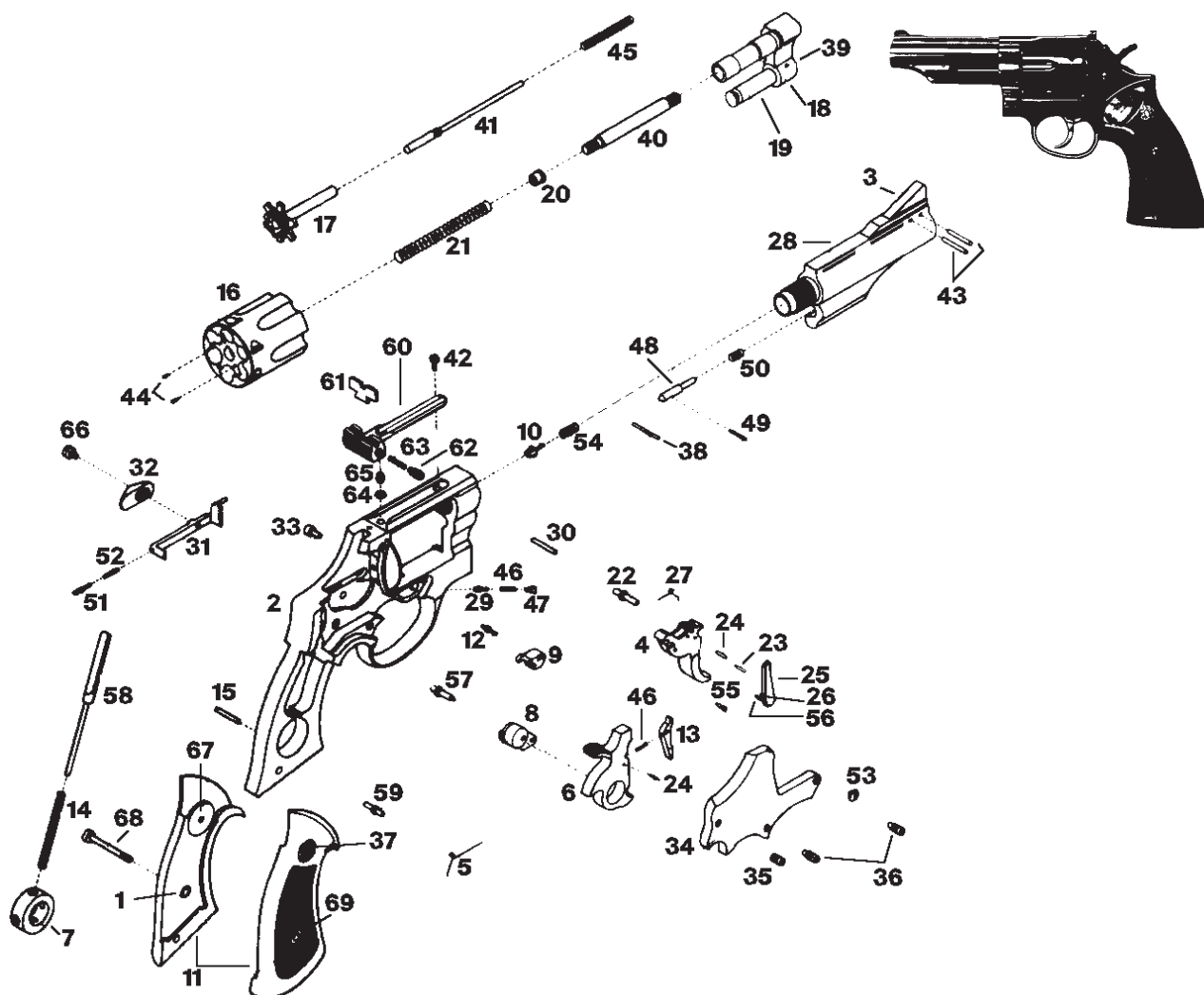
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|----|--------------------|----|-------------------------|----|-----------------------|
| 1 | Frame | 16 | Mainspring Cap | 31 | Magazine Catch |
| 2 | Slide | 17 | Mainspring | 32 | Magazine Catch Spring |
| 3 | Barrel | 18 | Mainspring Housing Pin | 33 | Magazine Catch Lock |
| 4 | Hammer | 19 | Mainspring Cap Pin | 34 | Magazine Assembly |
| 5 | Hammer Pin | 20 | Barrel Bushing | 35 | Plunger Tube |
| 6 | Hammer Strut | 21 | Slide Stop | 36 | Slide Stop Plunger |
| 7 | Hammer Strut Pin | 22 | Recoil Spring Guide | 37 | Safety Lock Plunger |
| 8 | Sear | 23 | Plug | 38 | Plunger Spring |
| 9 | Sear Pin | 24 | Recoil Spring | 39 | Plunger Screws |
| 10 | Disconnecter | 25 | Firing Pin | 40 | Grips |
| 11 | Trigger | 26 | Firing Pin Spring | 41 | Grips Screws |
| 12 | Grip Safety | 27 | Firing Pin Lock | 42 | Extractor |
| 13 | Safety Lock | 28 | Adjustable Sight | 43 | Extractor Spring |
| 14 | Sear Spring | 29 | Adjustable Sight Ball | 44 | Extractor Pin |
| 15 | Mainspring Housing | 30 | Adjustable Sight Screws | | |

32 Auto



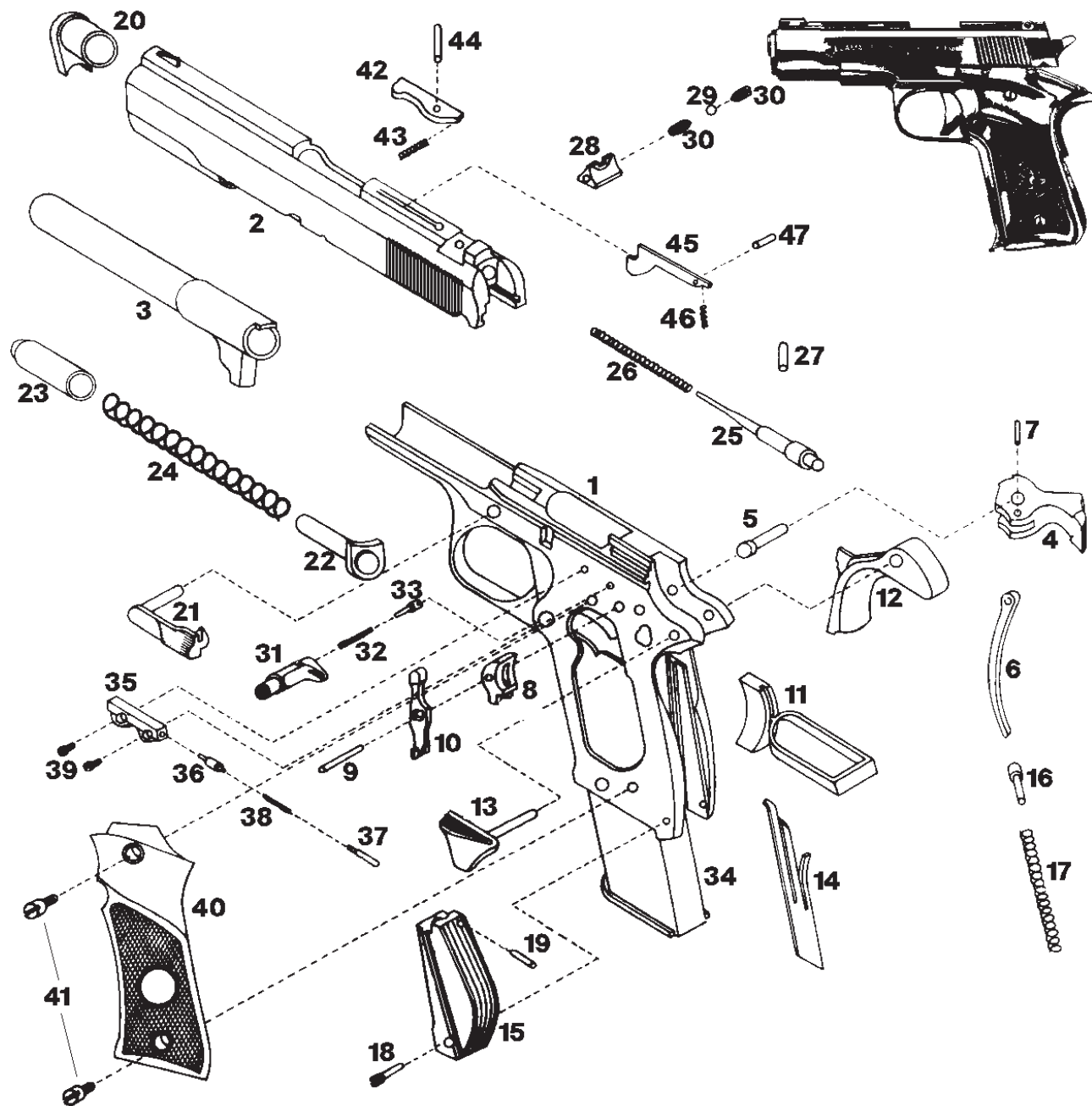
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|----|--------------------|----|------------------------|----|--------------------------|
| 1 | Frame | 17 | Mainspring | 33 | Magazine Catch Lock |
| 2 | Slide | 18 | Mainspring Housing Pin | 34 | Magazine Assembly |
| 3 | Barrel | 19 | Mainspring Cap Pin | 35 | Plunger Tube |
| 4 | Hammer | 20 | Barrel Bushing | 36 | Slide Stop Plunger |
| 5 | Hammer Pin | 21 | Slide Stop | 37 | Safety Lock Plunger |
| 6 | Hammer Strut | 22 | Recoil Spring Guide | 38 | Plunger Spring |
| 7 | Hammer Strut Pin | 23 | Plug | 39 | Plunger Screws |
| 8 | Sear | 24 | Recoil Spring | 40 | Grip |
| 9 | Sear Pin | 25 | Firing Pin | 41 | Grip Screws |
| 10 | Disconnecter | 26 | Firing Pin Spring | 42 | Extractor |
| 11 | Trigger | 27 | Firing Pin Lock | 43 | Extractor Spring |
| 12 | Grip Safety | 28 | Adjustable Sight | 44 | Extractor Pin |
| 13 | Safety Lock | 29 | Adjustable Sight Ball | 45 | Loaded-Chamber Indicator |
| 14 | Sear Spring | 30 | Adjustable Sight Screw | 46 | Indicator Spring |
| 15 | Mainspring Housing | 31 | Magazine Catch | 47 | Indicator Pin |
| 16 | Mainspring Cap | 32 | Magazine Catch Spring | | |

357 Revolver



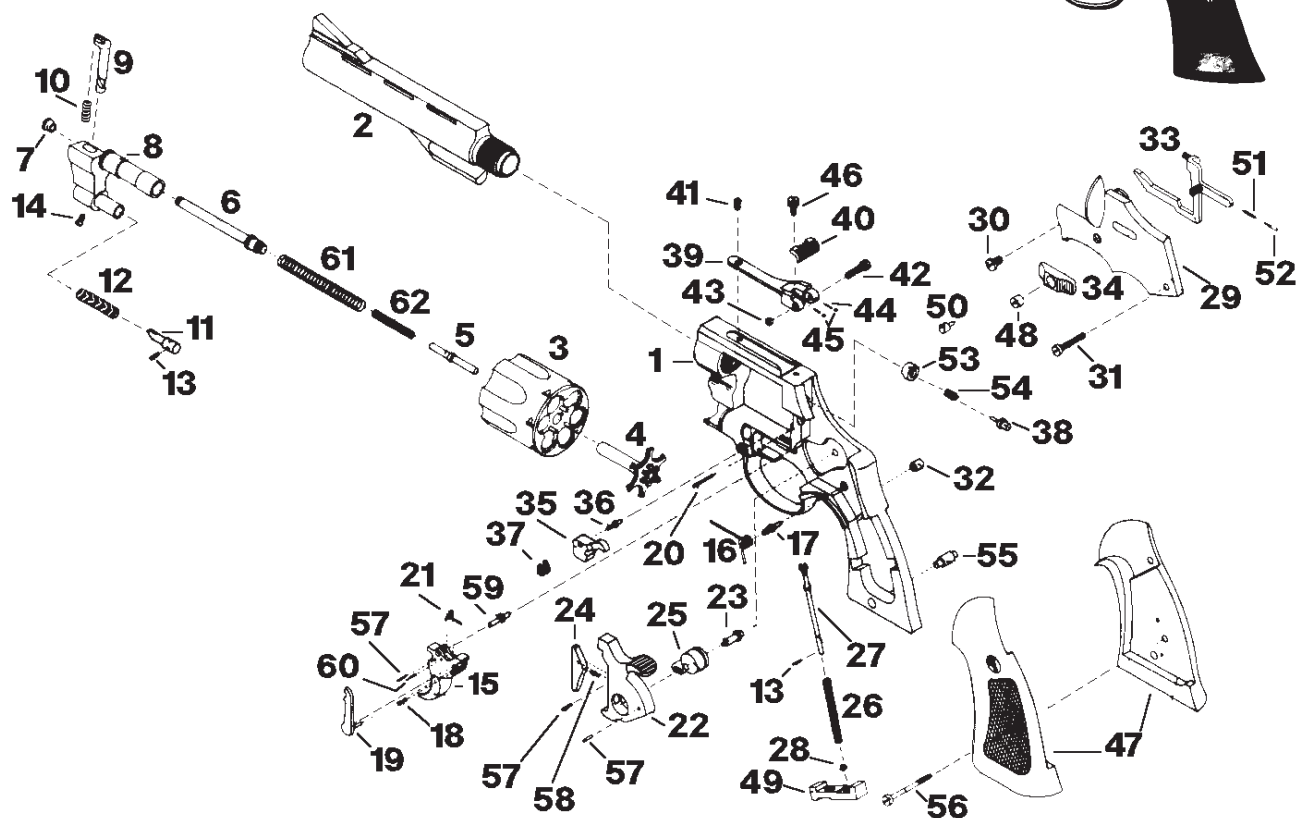
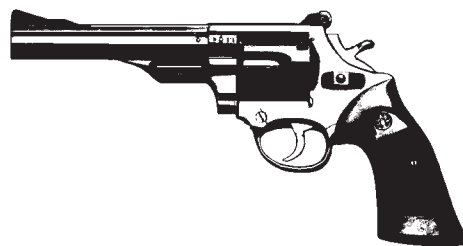
1	Washer	25	Hand	48	Locking Bolt
2	Frame	26	Hand Spring Stop	49	Locking Bolt Pin
3	Front Sight	27	Hand Spring	50	Locking Bolt Spring
4	Trigger	28	Barrel	51	Bolt Plunger
5	Trigger Spring	29	Cylinder Stop Plunger	52	Bolt Spring
6	Hammer	30	Barrel Pin	53	Upper Plate Screw
7	Pressure Regulator	31	Bolt	54	Firing Nose Spring
8	Hammer Cam	32	Thumb-Piece	55	Trigger Spring Plunger
9	Cylinder Stop	33	Frame Lug	56	Hand Axle
10	Firing Nose	34	Sideplate	57	Hammer Stud
11	Stocks	35	Plate Screw	58	Hammer Strut
12	Cylinder Stop Center	36	Yoke Screws	59	Trigger Spring Pin
13	Sear	37	Medallion	60	Rear Sight Leaf
14	Hammer Spring	38	Firing Nose Pin	61	Rear Sight
15	Stock Guide Pin	39	Yoke Pin	62	Rear Sight Windage Screw
16	Cylinder	40	Extractor Rod	63	Rear Sight Spring
17	Extractor	41	Center Pin	64	Nut Plate of Rear Sight Leaf Elevator
18	Yoke	42	Rear Sight Leaf Screw	65	Rear Sight Elevating Nut
19	Yoke Center	43	Front Sight Pins	66	Thumb-Piece Screw
20	Extractor Collar	44	Extractor Guide Plungers	67	Rivet for Medallion
21	Extractor Spring	45	Extractor Spring	68	Stock Screw
22	Trigger Stud	46	Cylinder Stop Plunger Spring and Sear Spring	69	Nut
23	Hand Spring Pin	47	Cylinder Stop Screw		
24	Sear Pin and Hand Spring Axle				

380 Auto

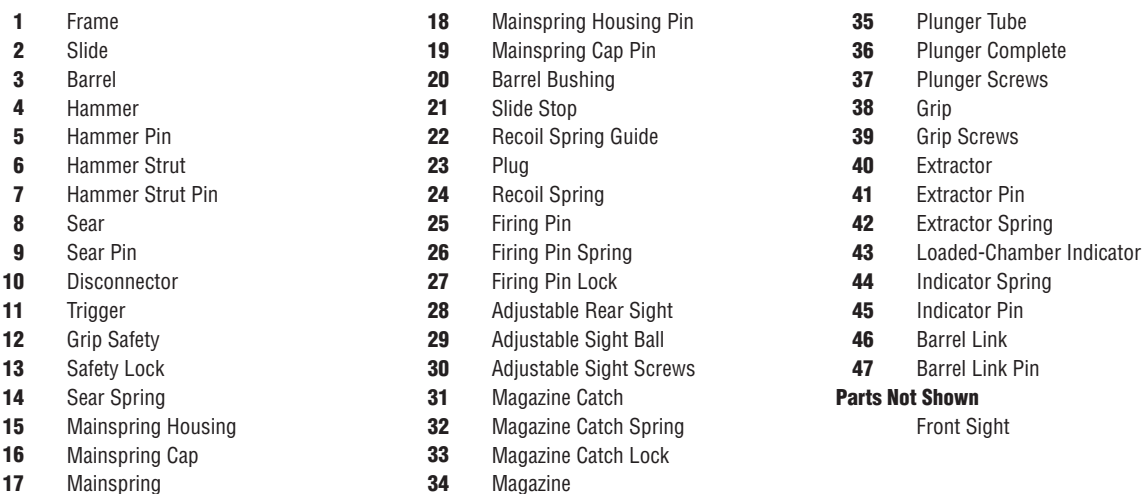


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|----|------------------------|----|-------------------------|----|--------------------------|
| 6 | Hammer Strut | 20 | Barrel Bushing | 34 | Magazine |
| 7 | Hammer Strut Pin | 21 | Slide Stop | 35 | Plunger Tube |
| 8 | Sear | 22 | Recoil Spring Guide | 36 | Slide Stop Plunger |
| 9 | Sear Pin | 23 | Plug | 37 | Safety Lock Plunger |
| 10 | Disconnecter | 24 | Recoil Spring | 38 | Plunger Spring |
| 11 | Trigger | 25 | Firing Pin | 39 | Plunger Screws |
| 12 | Grip Safety | 26 | Firing Pin Spring | 40 | Grip |
| 13 | Safety Lock | 27 | Firing Pin Lock | 41 | Grip Screws |
| 14 | Sear Spring | 28 | Adjustable Sight | 42 | Extractor |
| 15 | Mainspring Housing | 29 | Adjustable Sight Ball | 43 | Extractor Spring |
| 16 | Mainspring Cap | 30 | Adjustable Sight Screws | 44 | Extractor Pin |
| 17 | Mainspring | 31 | Magazine Catch | 45 | Loaded-Chamber Indicator |
| 18 | Mainspring Housing Pin | 32 | Magazine Catch Spring | 46 | Indicator Spring |
| 19 | Mainspring Cap Pin | 33 | Magazine Catch Lock | 47 | Indicator Pin |

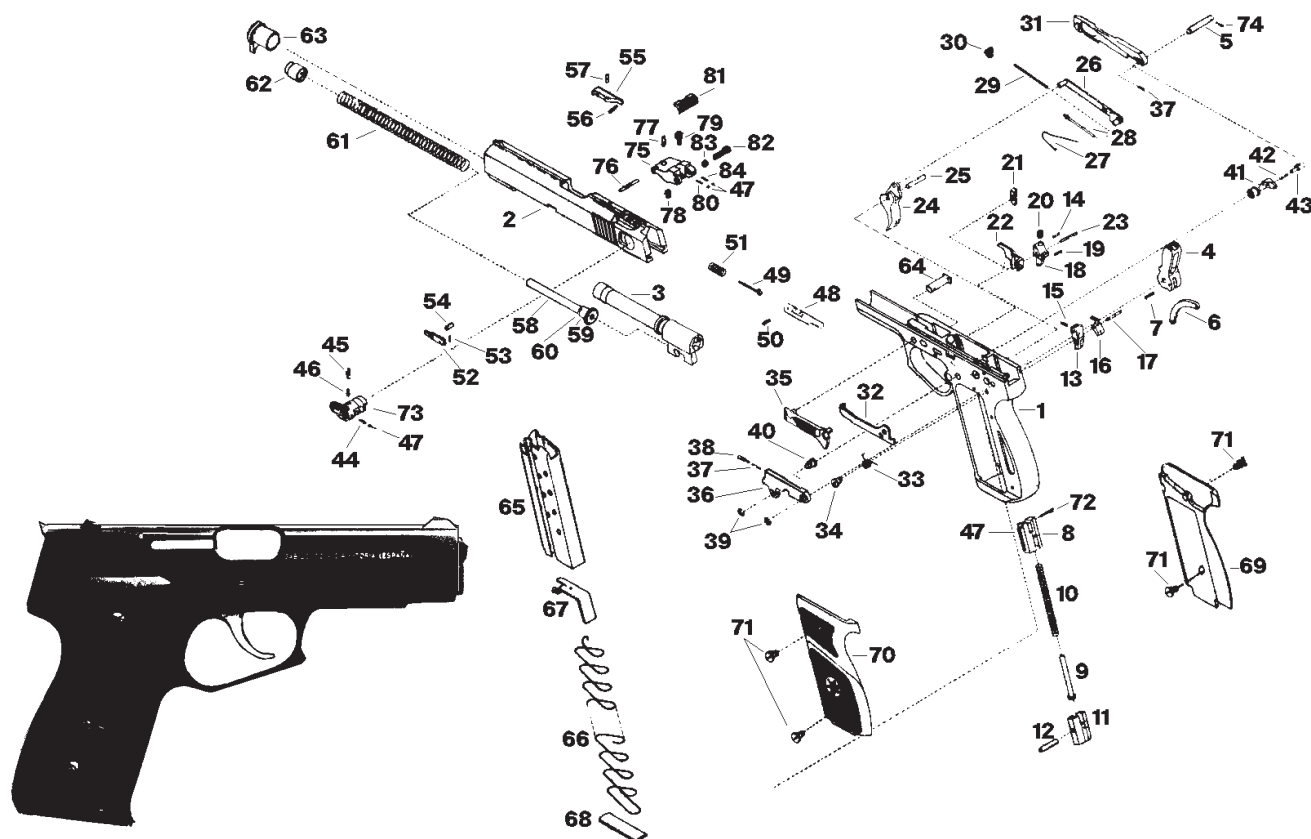
44 Magnum Revolver



1	Frame	22	Hammer	43	Rear Sight Screw Nut
2	Barrel	23	Hammer Stud	44	Elevating Nut Springs
3	Cylinder	24	Sear	45	Elevating Nut Balls
4	Extractor	25	Hammer Cam	46	Rear Sight Elevating Nut
5	Center Pin	26	Hammer Spring	47	Stocks
6	Extractor Rod	27	Hammer Strut	48	Thumb-Piece Nut
7	Extractor Rod Collar	28	Hammer Spring Prop	49	Pressure Regulator
8	Yoke	29	Sideplate	50	Frame Lug
9	Yoke Bolt	30	Plate Screw	51	Bolt Plunger Spring
10	Bolt Spring	31	Grip Screw Guide	52	Bolt Plunger
11	Bolt Disconnecter	32	Grip Screw Guide Nut	53	Pin Bush
12	Disconnecter Spring	33	Bolt	54	Firing Nose Spring
13	Disconnecter Spring Pins	34	Thumb-Piece	55	Stock Guide Pin
14	Yoke Screw	35	Cylinder Stop	56	Stock Screw
15	Trigger	36	Cylinder Stop Center	57	Sear Pin and Hammer Strut Pin
16	Trigger Spring	37	Cylinder Stop Spring	58	Sear Spring
17	Trigger Spring Pin	38	Firing Nose	59	Trigger Stud
18	Trigger Spring Plunger	39	Rear Sight Leaf	60	Hand Spring Pin
19	Hand	40	Rear Sight	61	Extractor Spring
20	Hand Stop	41	Rear Sight Leaf Screw	62	Center Pin Spring
21	Hand Spring	42	Rear Sight Windage Screw		

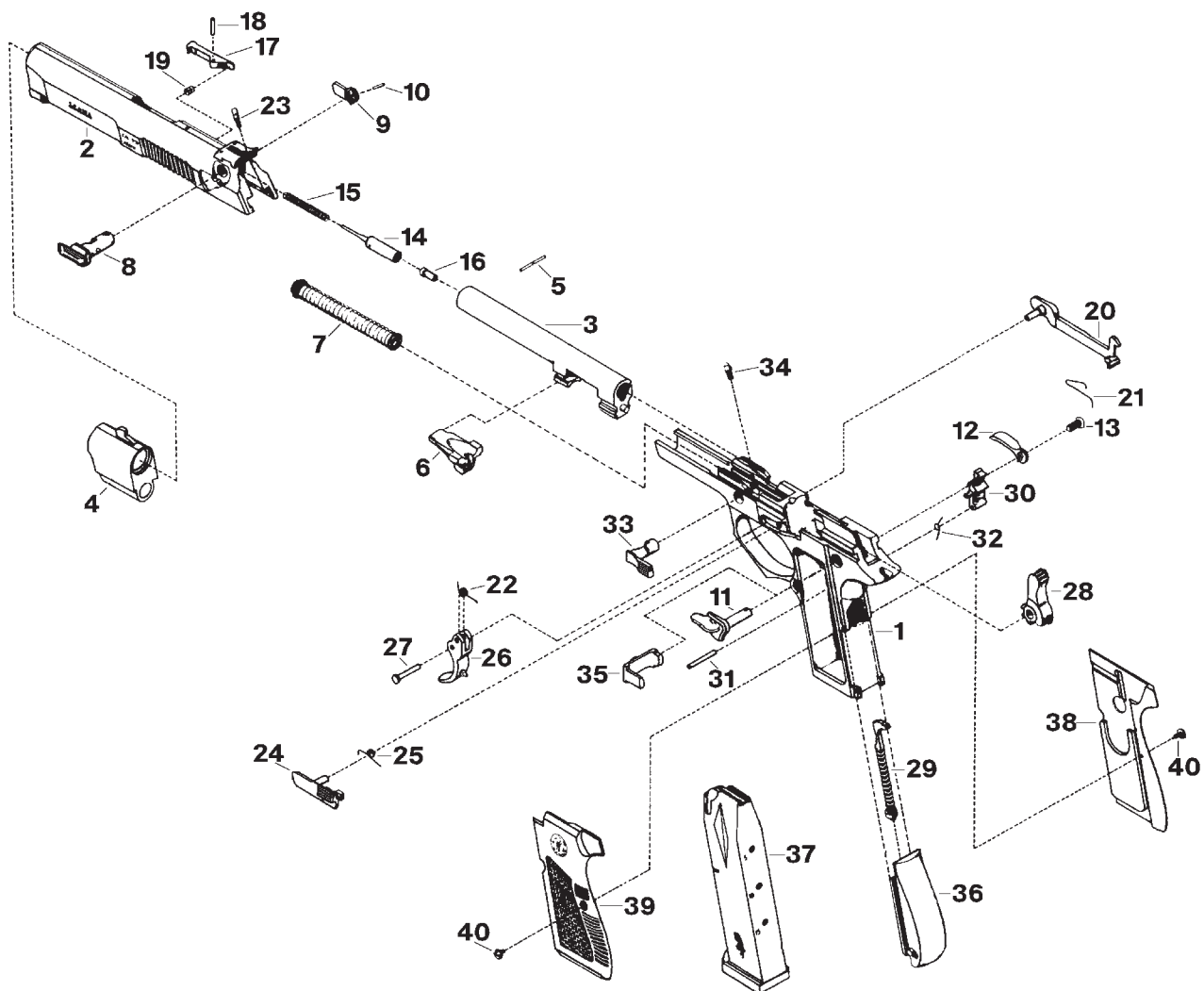


45 Omni Auto



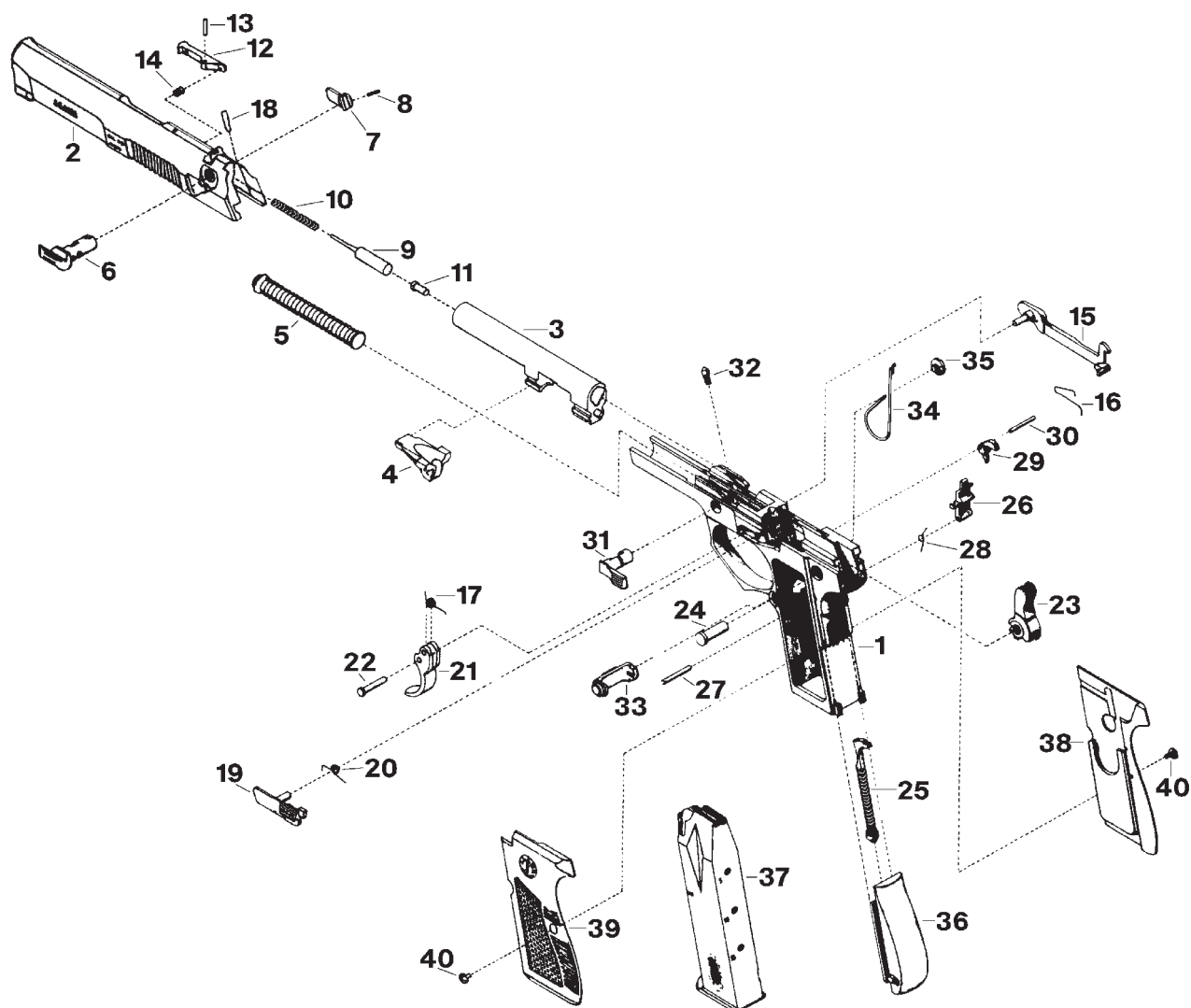
1	Frame	30	Double Action Trigger Bar Spring Support	59	Recoil Spring Guide Head
2	Slide	31	Bolt	60	Recoil Spring Guide Pin
3	Barrel	32	Single Action Trigger Bar	61	Recoil Spring
4	Hammer	33	Single Action Trigger Bar Spring	62	Recoil Spring Plug
5	Hammer Pin	34	Single Action Trigger Bar Spring Pin	63	Barrel Bushing
6	Stirrup	35	Slide Stop	64	Barrel Pin
7	Stirrup Pin	36	Plunger Tube	65	Magazine
8	Hammer Spring Carriage	37	Plunger Tube Spring/Bolt Spring	66	Magazine Spring
9	Hammer Spring Guide	38	Tube Spring Plunger	67	Magazine Follower
10	Hammer Spring	39	Tube Fixing Washer	68	Magazine Buttplate
11	Hammer Spring Stop	40	Tube Fixing Pin	69	Right Stock
12	Hammer Spring Stop Pin	41	Magazine Catch	70	Left Stock
13	Sear	42	Magazine Catch Spring	71	Stock Screws
14	Automatic Safety Lock Spring Pin	43	Catch Screw	72	Hammer Spring Carriage Pin
15	Sear Spring	44	Manual Safety Lock Ball Spring	73	Manual Safety Lock
16	Automatic Safety Lock Disconnecter	45	Safety Lock Plunger	74	Hammer Pin Transverse Pin
17	Sear Pin	46	Safety Lock Plunger Spring	75	Rear Sight Leaf
18	Automatic Safety Lock	47	Carriage Ball Bearings	76	Leaf Stud
19	Automatic Safety Lock Pin	48	Rear Part of Firing Pin	77	Rear Sight Pin Fastening Pin/ Firing Nose Butt Pin
20	Automatic Safety Lock Spring	49	Front Part of Firing Pin	78	Rear Sight Elevating Spring
21	Manual Safety Lock	50	Firing Pin Stud	79	Rear Sight Elevating Screw
22	Ejector	51	Firing Pin Spring	80	Elevating Screw Spring
23	Ejector Pin	52	Firing Pin Safety Lock	81	Rear Sight
24	Trigger	53	Firing Pin Safety Lock Spring	82	Rear Sight Windage Screw
25	Trigger Pin	54	Firing Pin Safety Lock Pin	83	Rear Sight Windage Spring
26	Double Action Trigger Bar	55	Extractor	84	Rear Sight Windage Screw Spring
27	Double Action Trigger Bar Raising Spring	56	Extractor Spring		
28	Double Action Trigger Bar Spring Guide	57	Extractor Pin		
29	Double Action Trigger Bar Spring	58	Recoil Spring Guide		

M-87 Auto



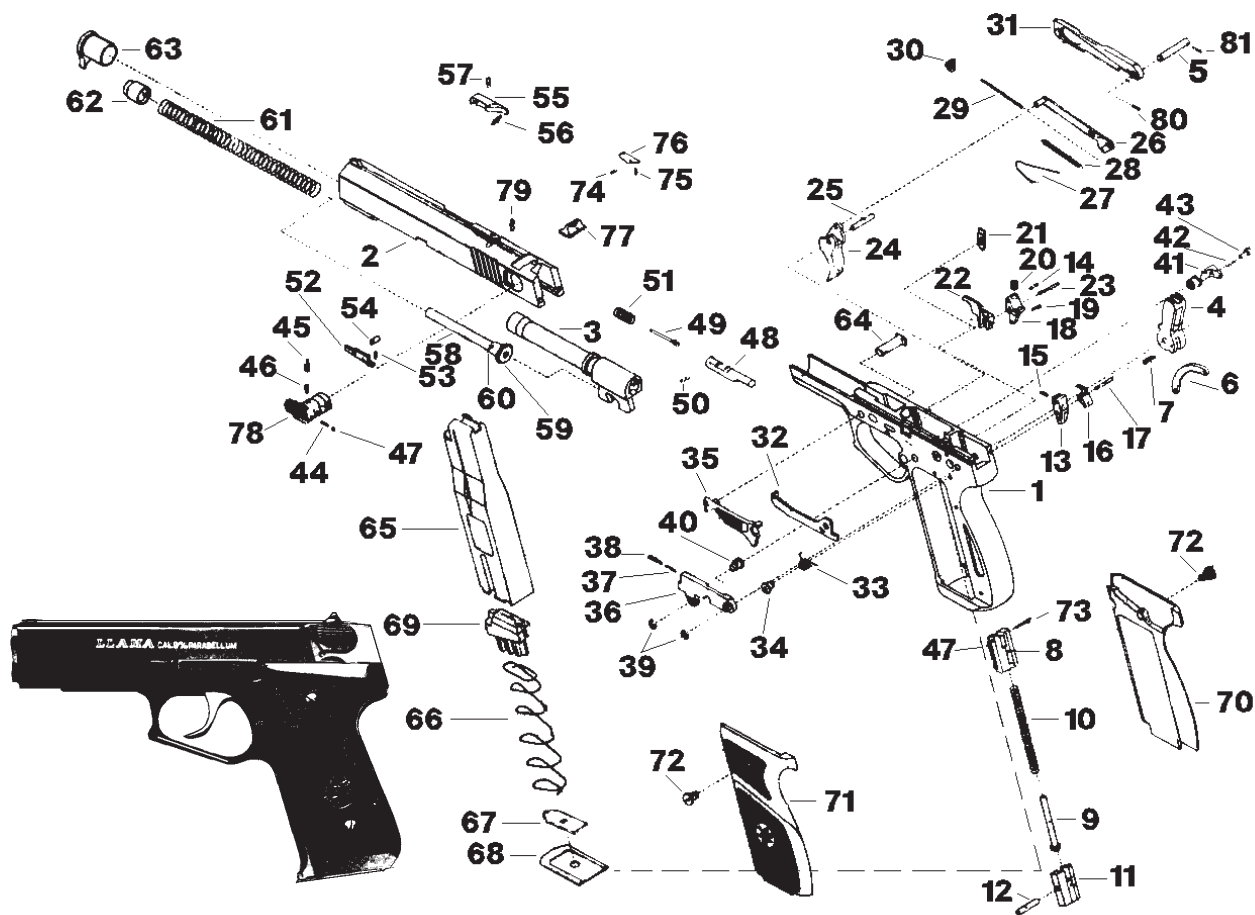
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|----|----------------------------------|----|--------------------------|----|--------------------------------|
| 1 | Frame | 14 | Firing Pin | 28 | Hammer |
| 2 | Slide | 15 | Firing Pin Spring | 29 | Hammer Spring |
| 3 | Barrel | 16 | Firing Pin Impeller | 30 | Sear |
| 4 | Muzzle Compensator | 17 | Extractor | 31 | Sear Pin |
| 5 | Muzzle Compensator Fastening Pin | 18 | Extractor Pin | 32 | Sear Spring |
| 6 | Locking Block | 19 | Extractor Spring | 33 | Disassembling Latch |
| 7 | Recoil Spring | 20 | Trigger Bar | 34 | Disassembling Latch Fixing Pin |
| 8 | Left Safety | 21 | Trigger Bar Spring | 35 | Magazine Catch |
| 9 | Right Safety | 22 | Trigger Spring | 36 | Hammer Spring Housing |
| 10 | Right Safety Pin | 23 | Trigger Bar Disconnecter | 37 | Magazine Assembly |
| 11 | Safety Lock | 24 | Slide Stop | 38 | Right Grip |
| 12 | Right Grip Safety | 25 | Slide Stop Spring | 39 | Left Grip |
| 13 | Grip Fastening Screw | 26 | Trigger | 40 | Grip Screws |
| | | 27 | Trigger Pin | | |

9mm DA M-82 Auto



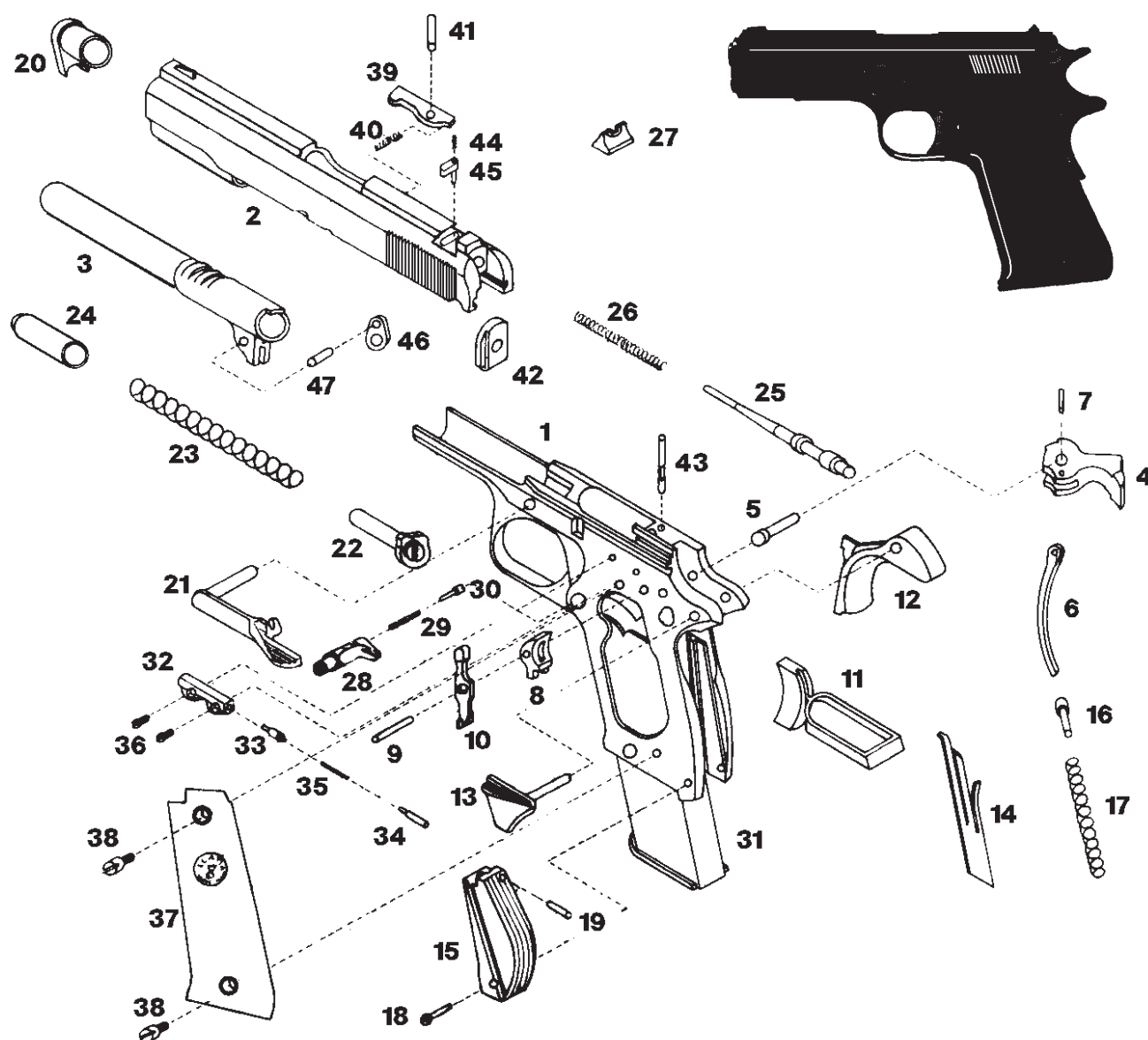
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|----|--------------------------|----|--------------------------------|
| 1 | Frame | 21 | Trigger |
| 2 | Slide | 22 | Trigger Pin |
| 3 | Barrel | 23 | Hammer |
| 4 | Locking Block | 24 | Hammer Pin |
| 5 | Recoil Spring | 25 | Hammer Spring |
| 6 | Left Safety | 26 | Sear |
| 7 | Right Safety | 27 | Sear Pin |
| 8 | Right Safety Pin | 28 | Sear Spring |
| 9 | Firing Pin | 29 | Sear Disconnecter |
| 10 | Firing Pin Spring | 30 | Sear Disconnecter Pin |
| 11 | Firing Pin Impeller | 31 | Disassembling Latch |
| 12 | Extractor | 32 | Disassembling Latch Fixing Pin |
| 13 | Extractor Pin | 33 | Magazine Catch |
| 14 | Extractor Spring | 34 | Magazine Safety |
| 15 | Trigger Bar | 35 | Magazine Safety Screw |
| 16 | Trigger Bar Spring | 36 | Hammer Spring Housing |
| 17 | Trigger Spring | 37 | Magazine |
| 18 | Trigger Bar Disconnecter | 38 | Right Grip |
| 19 | Slide Stop | 39 | Left Grip |
| 20 | Slide Stop Spring | 40 | Grip Screws |

9mm Omni Auto



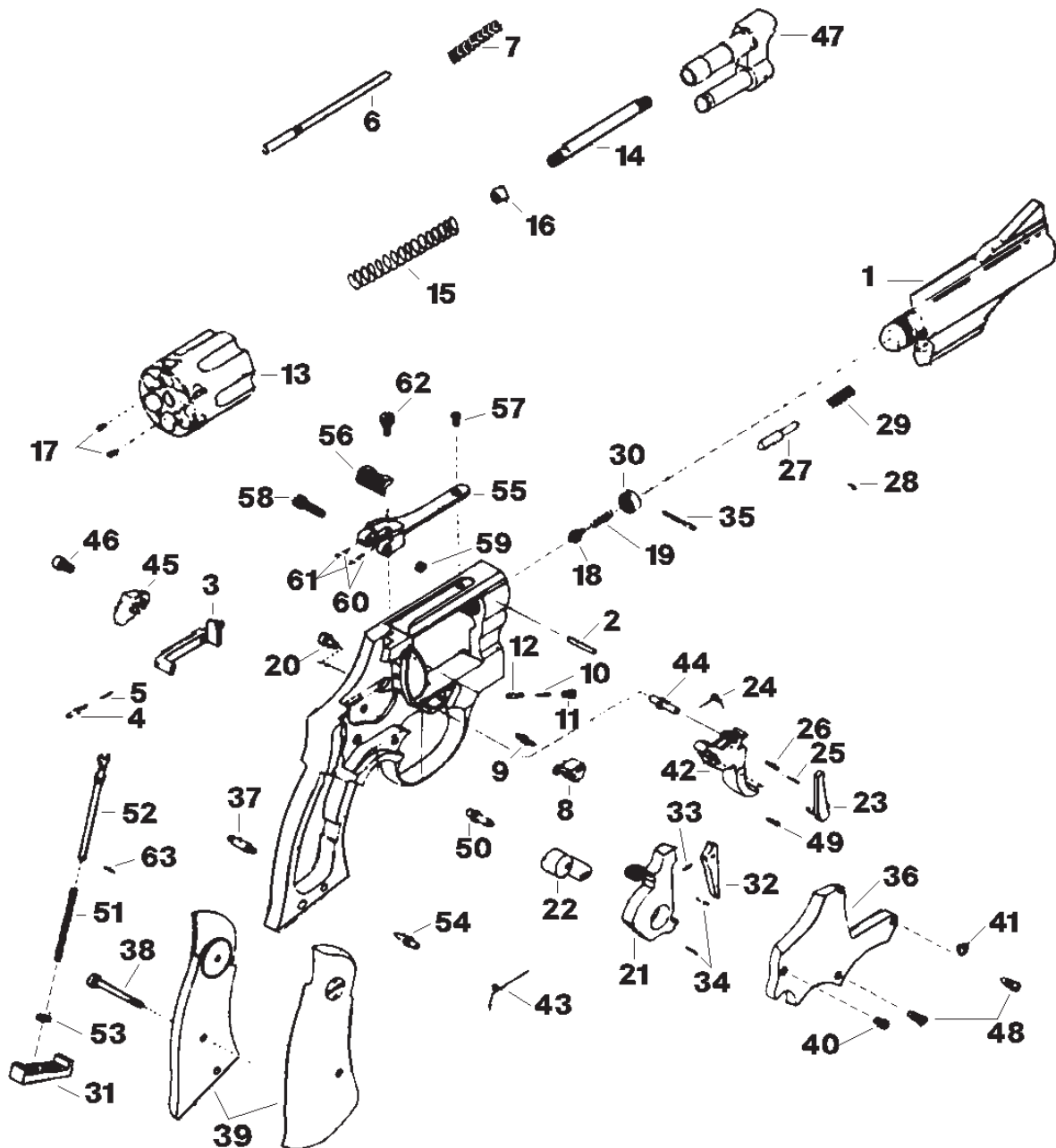
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|----|------------------------------------|----|--|----|----------------------------|
| 1 | Frame | 28 | Double Action Trigger Bar Spring Guide | 54 | Firing Pin Safety Lock Pin |
| 2 | Slide | 29 | Double Action Trigger Bar Spring | 55 | Extractor |
| 3 | Barrel | 30 | Double Action Trigger Bar Spring Support | 56 | Extractor Spring |
| 4 | Hammer | 31 | Bolt | 57 | Extractor Pin |
| 5 | Hammer Pin | 32 | Single Action Trigger Bar | 58 | Recoil Spring Guide |
| 6 | Stirrup | 33 | Single Action Trigger Bar Spring | 59 | Recoil Spring Guide Head |
| 7 | Stirrup Pin | 34 | Single Action Trigger Bar Spring Pin | 60 | Recoil Spring Guide Pin |
| 8 | Hammer Spring Carriage | 35 | Slide Stop | 61 | Recoil Spring |
| 9 | Hammer Spring Guide | 36 | Plunger Tube | 62 | Recoil Spring Plug |
| 10 | Hammer Spring | 37 | Plunger Tube Spring | 63 | Barrel Bushing |
| 11 | Hammer Spring Stop | 38 | Tube Spring Plunger | 64 | Barrel Pin |
| 12 | Hammer Spring Stop Pin | 39 | Tube Fixing Washers | 65 | Magazine |
| 13 | Sear | 40 | Tube Fixing Pin | 66 | Magazine Spring |
| 14 | Automatic Safety Lock Spring Pin | 41 | Magazine Catch | 67 | Magazine Buttplate Catch |
| 15 | Sear Spring | 42 | Magazine Catch Spring | 68 | Magazine Buttplate |
| 16 | Automatic Safety Lock Disconnecter | 43 | Catch Screw | 69 | Magazine Follower |
| 17 | Sear Pin | 44 | Manual Safety Lock Ball Spring | 70 | Right Stock |
| 18 | Automatic Safety Lock | 45 | Safety Lock Plunger | 71 | Left Stock |
| 19 | Automatic Safety Lock Pin | 46 | Safety Lock Plunger Spring | 72 | Stock Screws |
| 20 | Automatic Safety Lock Spring | 47 | Carriage Ball Bearing | 73 | Hammer Spring Carriage Pin |
| 21 | Manual Safety Lock | 48 | Rear Part of Firing Pin | 74 | Indicator Pin |
| 22 | Ejector | 49 | Front Part of Firing Pin | 75 | Indicator Spring |
| 23 | Ejector Pin | 50 | Firing Pin Stud | 76 | Loaded-Chamber Indicator |
| 24 | Trigger | 51 | Firing Pin Spring | 77 | Rear Sight |
| 25 | Trigger Pin | 52 | Firing Pin Safety Lock | 78 | Manual Safety Lock |
| 26 | Double Action Trigger Bar | 53 | Firing Pin Safety Lock Spring | 79 | Firing Pin Stop Pin |
| 27 | DA Trigger Bar Raising Spring | | | 80 | Bolt Spring |
| | | | | 81 | Hammer Pin Transverse Pin |

9mm Parabellum Auto



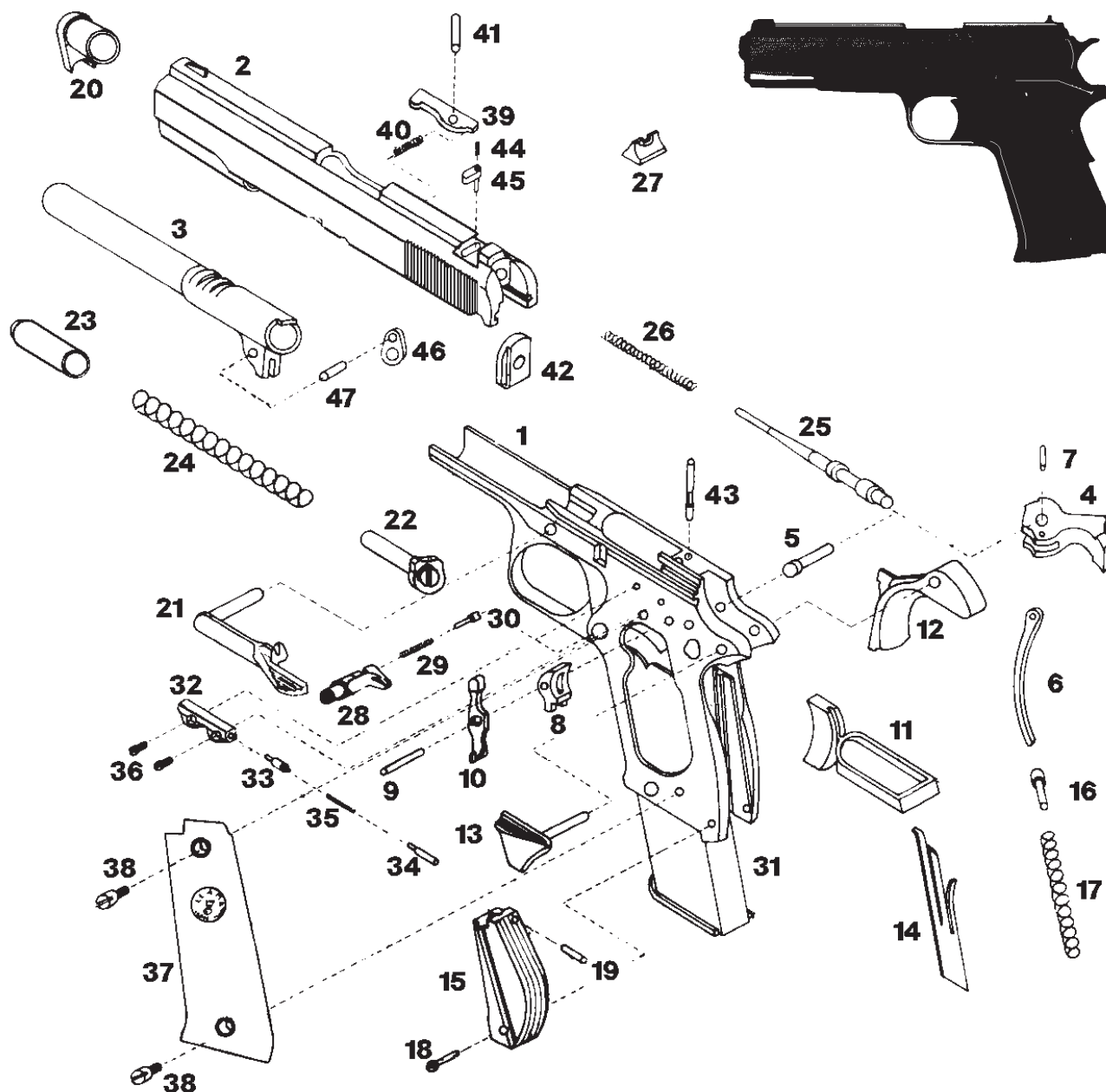
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|----|--------------------|----|------------------------|----|--------------------------------|
| 1 | Frame | 17 | Mainspring | 33 | Slide Stop Plunger |
| 2 | Slide | 18 | Mainspring Housing Pin | 34 | Safety Lock Plunger |
| 3 | Barrel | 19 | Mainspring Cap Pin | 35 | Plunger Spring |
| 4 | Hammer | 20 | Barrel Bushing | 36 | Plunger Screws |
| 5 | Hammer Pin | 21 | Slide Stop | 37 | Grip |
| 6 | Hammer Strut | 22 | Recoil Spring Guide | 38 | Grip Screws |
| 7 | Hammer Strut Pin | 23 | Recoil Spring | 39 | Extractor |
| 8 | Sear | 24 | Plug | 40 | Extractor Spring |
| 9 | Sear Pin | 25 | Firing Pin | 41 | Extractor Pin |
| 10 | Disconnecter | 26 | Firing Pin Spring | 42 | Firing Pin Retainer |
| 11 | Trigger | 27 | Rear Sight | 43 | Firing Pin Safety Disconnecter |
| 12 | Grip Safety | 28 | Magazine Catch | 44 | Firing Pin Safety Spring |
| 13 | Safety Lock | 29 | Magazine Catch Spring | 45 | Firing Pin Safety |
| 14 | Sear Spring | 30 | Magazine Catch Lock | 46 | Catenary |
| 15 | Mainspring Housing | 31 | Magazine | 47 | Catenary Pin |
| 16 | Mainspring Cap | 32 | Plunger Tube | | |

Comanche III Revolver



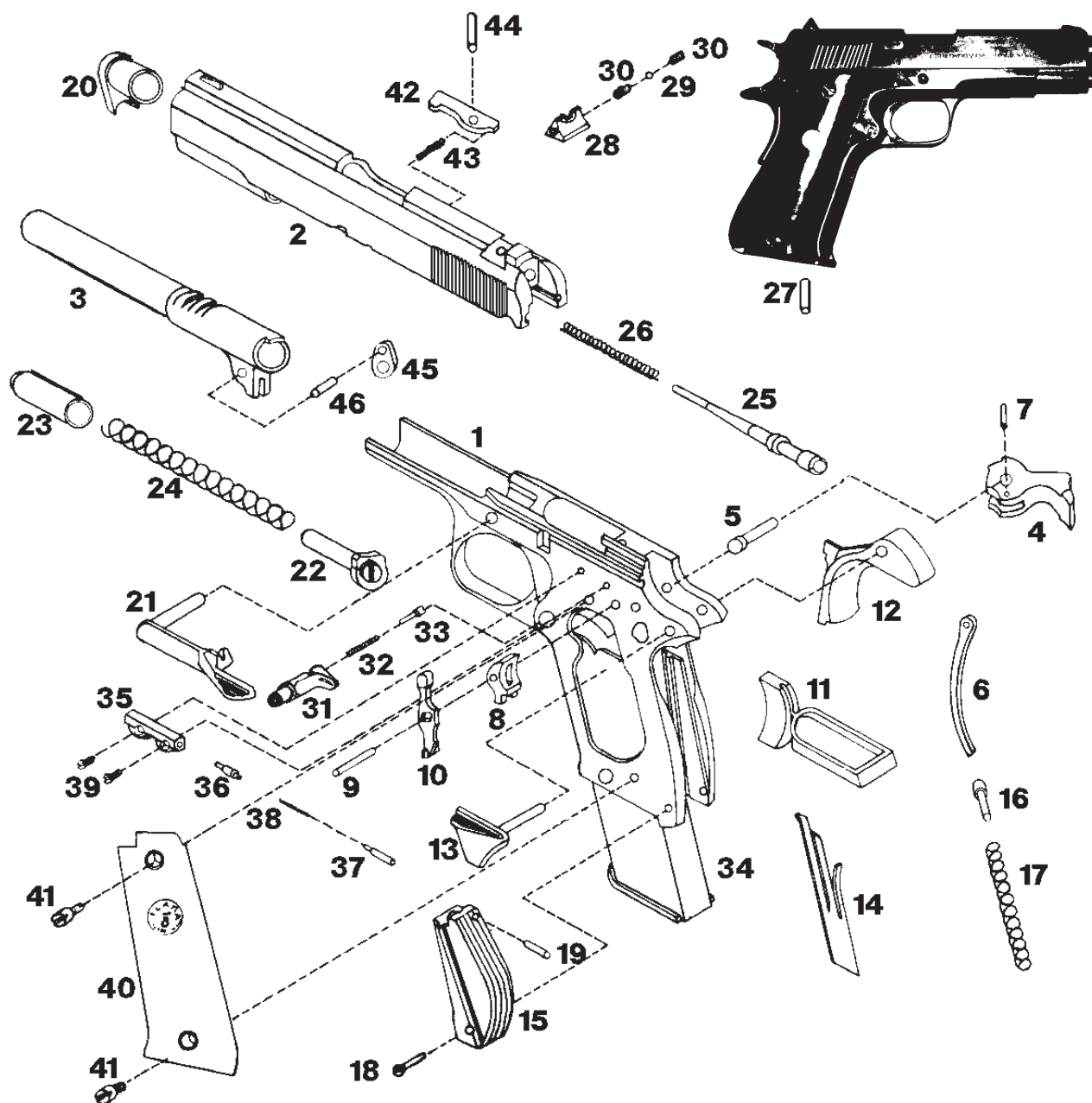
1	Barrel	17	Extractor Pins	33	Sear Spring	49	Trigger Spring Plunger
2	Barrel Pin	18	Firing Nose	34	Sear Pin	50	Hammer Stud
3	Bolt	19	Firing Nose Spring	35	Steady Pins	51	Hammer Spring
4	Bolt Plunger	20	Frame Lug	36	Sideplate	52	Hammer Strut
5	Bolt Spring	21	Hammer	37	Stock Guide Pin	53	Hammer Strut Prop
6	Center Pin	22	Hammer Cam	38	Stock Screw	54	Trigger Spring Pin
7	Center Pin Spring	23	Hand	39	Stocks	55	Rear Sight Leaf
8	Cylinder Stop	24	Hand Spring	40	Plate Screw	56	Rear Sight
9	Cylinder Stop Center	25	Hand Spring Pin	41	Plate Screw, Upper	57	Rear Sight Leaf Screw
10	Cylinder Stop Plunger Spring	26	Hammer Strut Pin	42	Trigger	58	Rear Sight Windage Screw
11	Cylinder Stop Screw	27	Locking Bolt	43	Trigger Spring	59	Rear Sight Screw Nut
12	Cylinder Stop Plunger	28	Locking Bolt Pin	44	Trigger Stud	60	Ball Springs
13	Cylinder/Extractor	29	Locking Bolt Spring	45	Thumb-Piece	61	Elevation Nut Balls
14	Extractor Rod	30	Pin Bushing	46	Thumb-Piece Screw	62	Rear Sight Elevation Nut
15	Extractor Spring	31	Pressure Regulator	47	Yoke	63	Disconnecter Spring Pin
16	Extractor Collar	32	Sear	48	Yoke Screws		

Large Frame IX-A Auto



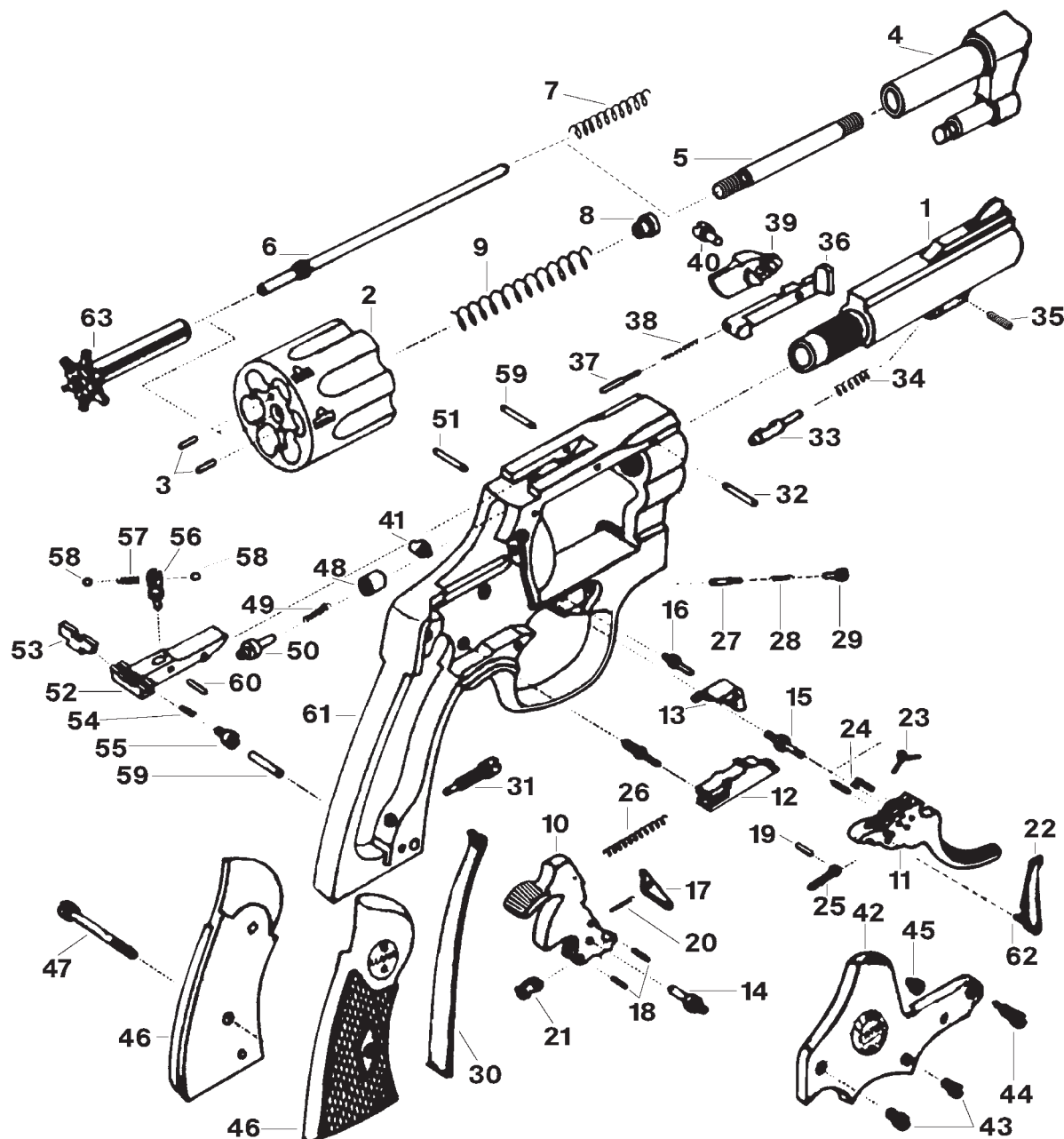
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|----|--------------------|----|------------------------|----|--------------------------------|
| 1 | Frame | 17 | Mainspring | 33 | Slide Stop Plunger |
| 2 | Slide | 18 | Mainspring Housing Pin | 34 | Safety Lock Plunger |
| 3 | Barrel | 19 | Mainspring Cap Pin | 35 | Plunger Spring |
| 4 | Hammer | 20 | Barrel Bushing | 36 | Plunger Screws |
| 5 | Hammer Pin | 21 | Slide Stop | 37 | Grip |
| 6 | Hammer Strut | 22 | Recoil Spring Guide | 38 | Grip Screws |
| 7 | Hammer Strut Pin | 23 | Plug | 39 | Extractor |
| 8 | Sear | 24 | Recoil Spring | 40 | Extractor Spring |
| 9 | Sear Pin | 25 | Firing Pin | 41 | Extractor Pin |
| 10 | Disconnecter | 26 | Firing Pin Spring | 42 | Firing Pin Retainer |
| 11 | Trigger | 27 | Rear Sight | 43 | Firing Pin Safety Disconnecter |
| 12 | Grip Safety | 28 | Magazine Catch | 44 | Firing Pin Safety Spring |
| 13 | Safety Lock | 29 | Magazine Catch Spring | 45 | Firing Pin Safety |
| 14 | Sear Spring | 30 | Magazine Catch Lock | 46 | Catenary |
| 15 | Mainspring Housing | 31 | Magazine | 47 | Catenary Pin |
| 16 | Mainspring Cap | 32 | Plunger Tube | | |

Large Frame IX-B



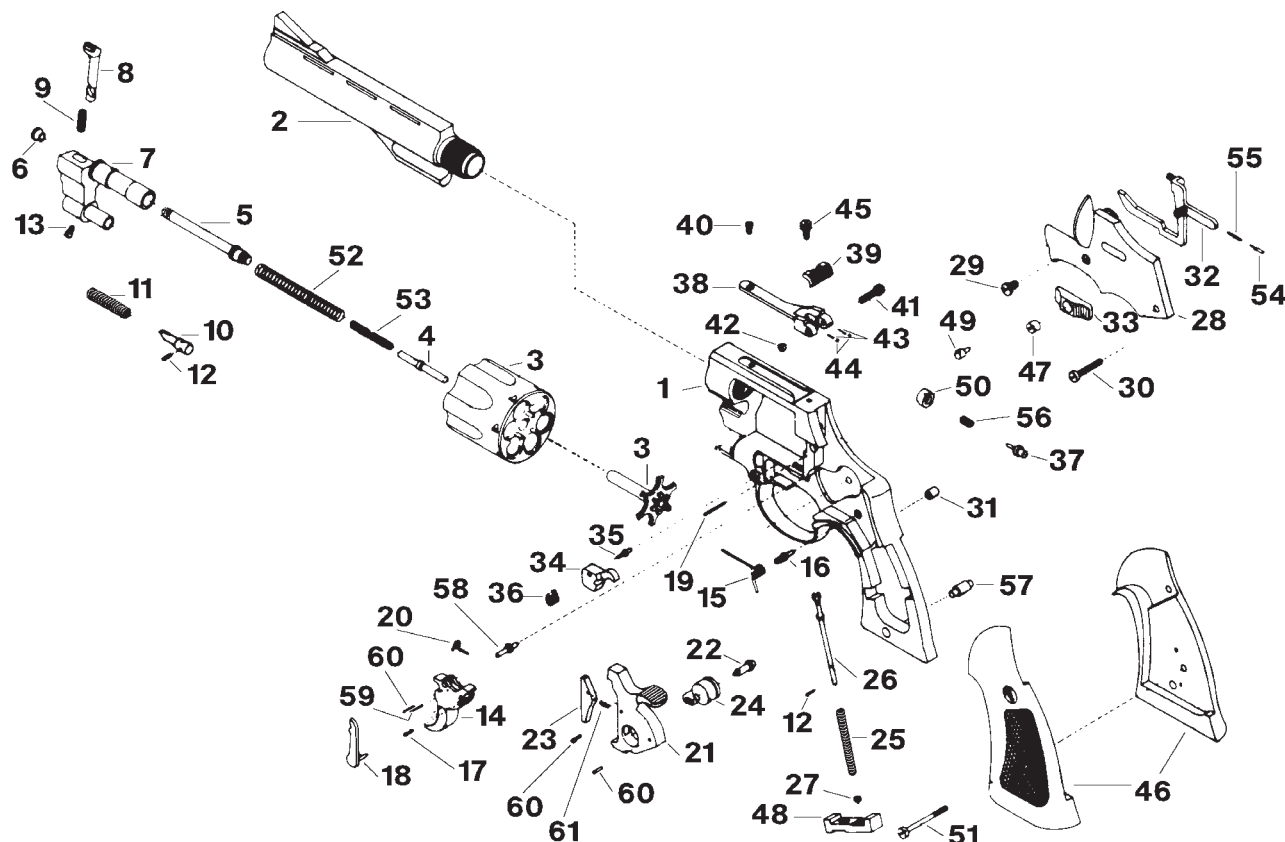
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|----|--------------------|----|-------------------------|----|---------------------|
| 1 | Frame | 17 | Mainspring | 33 | Magazine Catch Lock |
| 2 | Slide | 18 | Mainspring Housing Pin | 34 | Magazine |
| 3 | Barrel | 19 | Mainspring Cap Pin | 35 | Plunger Tube |
| 4 | Hammer | 20 | Barrel Bushing | 36 | Slide Stop Plunger |
| 5 | Hammer Pin | 21 | Slide Stop | 37 | Safety Lock Plunger |
| 6 | Hammer Strut | 22 | Recoil Spring Guide | 38 | Plunger Spring |
| 7 | Hammer Strut Pin | 23 | Plug | 39 | Plunger Screws |
| 8 | Sear | 24 | Recoil Spring | 40 | Grip |
| 9 | Sear Pin | 25 | Firing Pin | 41 | Grip Screws |
| 10 | Disconnecter | 26 | Firing Pin Spring | 42 | Extractor |
| 11 | Trigger | 27 | Firing Pin Lock | 43 | Extractor Spring |
| 12 | Grip Safety | 28 | Adjustable Sight | 44 | Extractor Pin |
| 13 | Safety Lock | 29 | Adjustable Sight Ball | 45 | Catenary |
| 14 | Sear Spring | 30 | Adjustable Sight Screws | 46 | Catenary Pin |
| 15 | Mainspring Housing | 31 | Magazine Catch | | |
| 16 | Mainspring Cap | 32 | Magazine Catch Spring | | |

Martial 38 and 22 Revolver

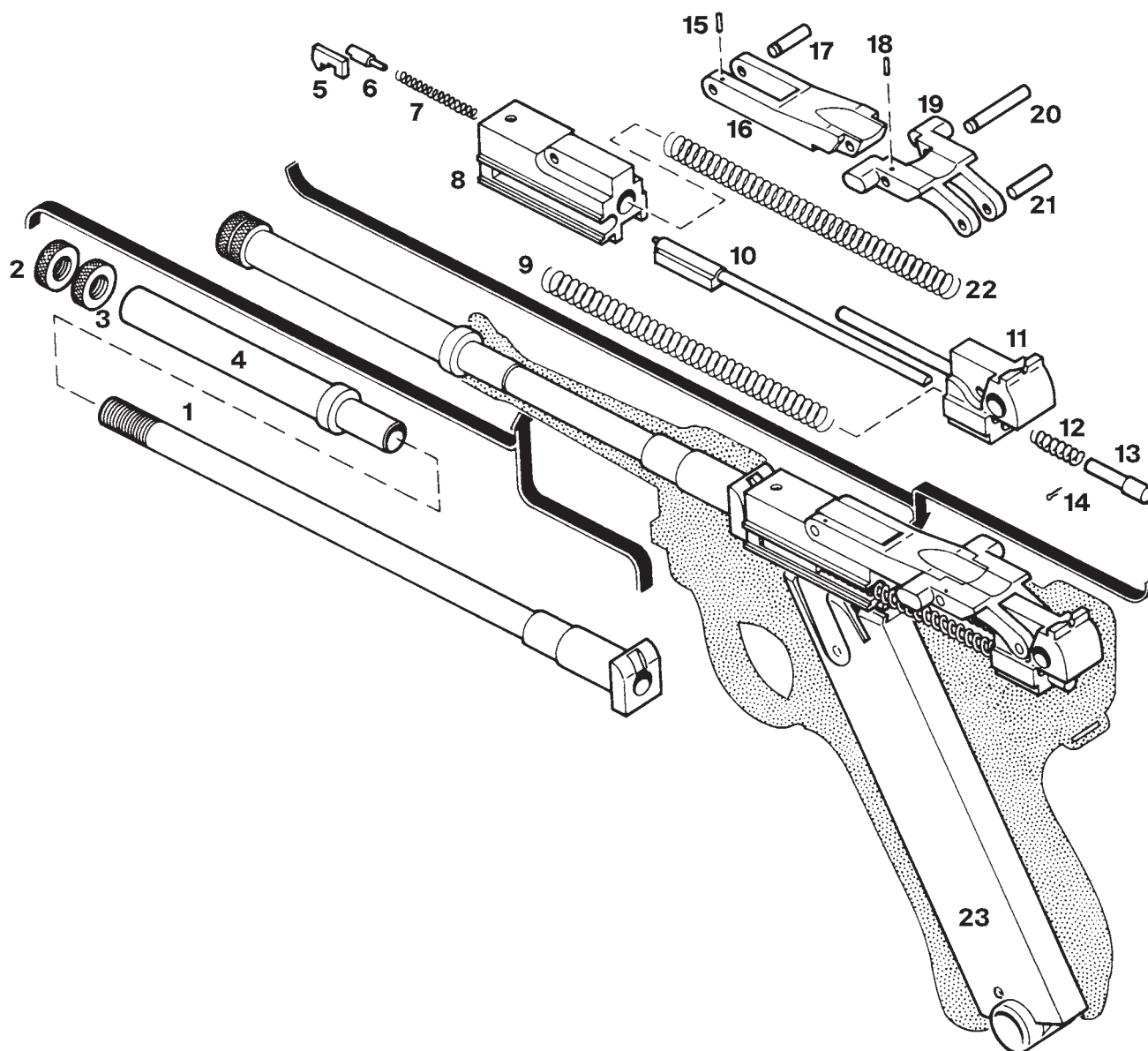


1	Barrel	17	Sear	33	Lock Bolt	49	Firing Pin Nose Spring
2	Cylinder	18	Sear Pins	34	Lock Bolt Spring	50	Firing Pin Nose
3	Extractor Pins	19	Stirrup Pin	35	Lock Bolt Pin	51	Steady Pin
4	Yoke	20	Sear Spring	36	Bolt	52	Rear Sight Base
5	Extractor Rod	21	Stirrup	37	Bolt Plunger	53	Rear Sight Leaf
6	Center Pin	22	Hand	38	Bolt Spring	54	Rear Sight Spring
7	Center Pin Spring	23	Hand Lever Spring	39	Thumb-Piece	55	Rear Sight Windage Screw
8	Extractor Collar	24	Hand Spring Pins	40	Thumb Screw	56	Rear Sight Elevation Nut
9	Extractor Spring	25	Trigger Lever	41	Frame Lug	57	Elevation Screw Spring
10	Hammer	26	Rebound Slide Spring	42	Sideplate	58	Elevation Screw Detents
11	Trigger	27	Cylinder Stop Plunger	43	Sideplate Screws	59	Leaf Stud
12	Rebound Slide	28	Cylinder Stop Spring	44	Yoke Screw	60	Block Pin
13	Cylinder Stop	29	Cylinder Stop Screw	45	Sideplate Screw	61	Frame
14	Hammer Stud	30	Mainspring	46	Grip Panels	62	Hand Pin
15	Trigger Stud	31	Strain Screw	47	Grip Screw	63	Extractor
16	Cylinder Stop Center	32	Barrel Pin	48	Pin Bushing		

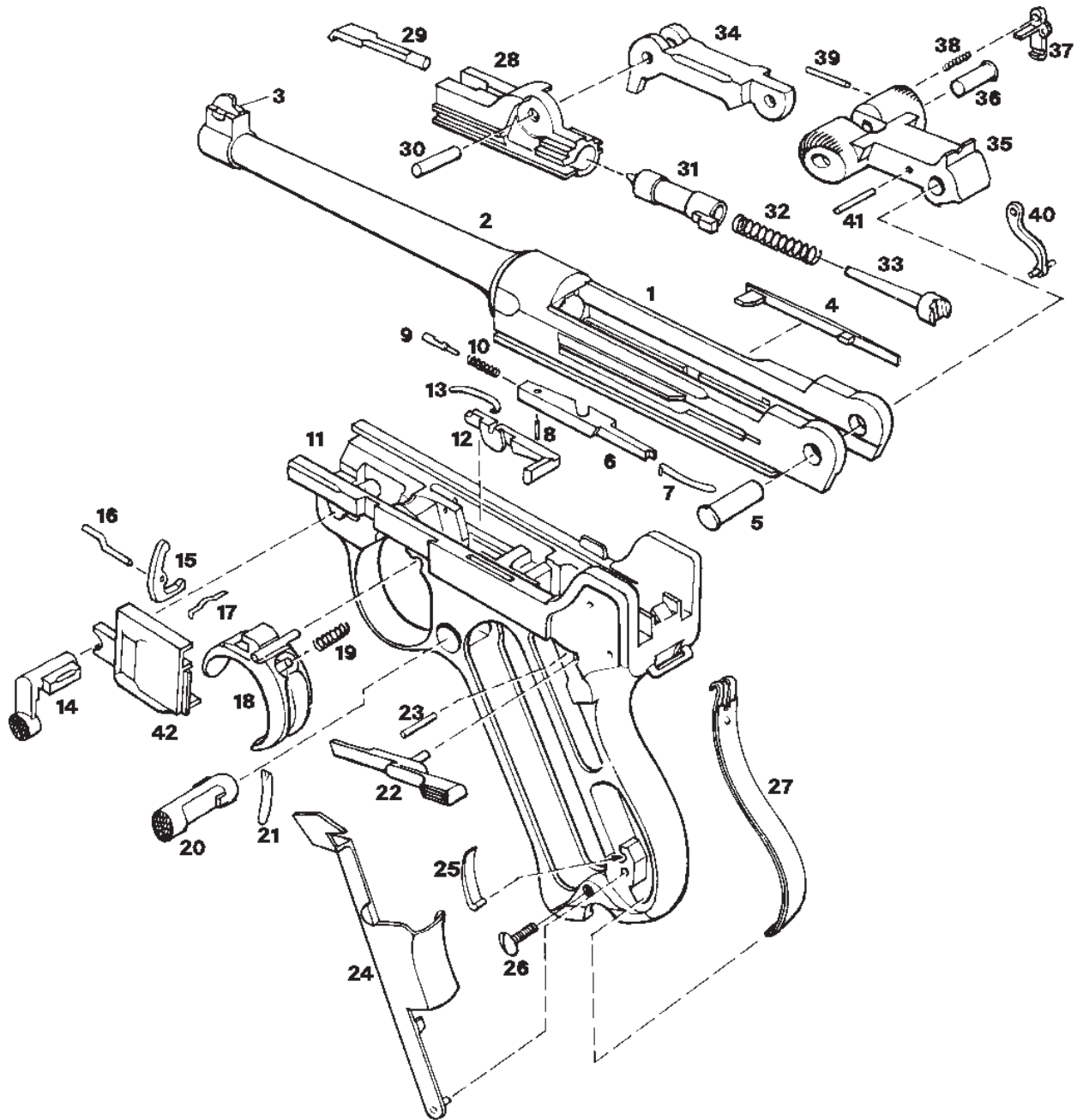
Super Comanche 44 Magnum Revolver



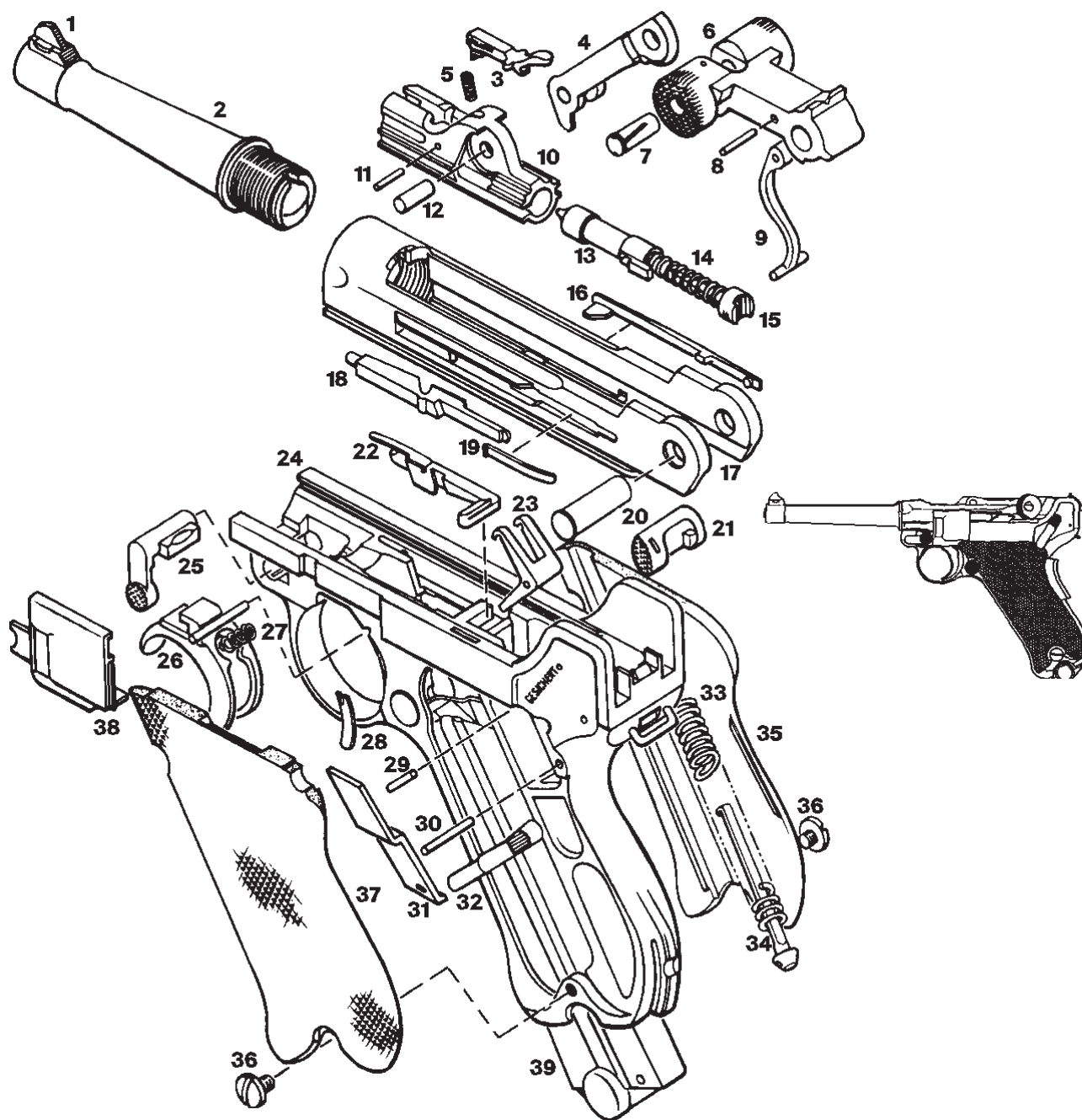
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|----|-------------------------|----|-------------------------------|
| 1 | Frame | 32 | Bolt |
| 2 | Barrel | 33 | Thumb-Piece |
| 3 | Cylinder and Extractor | 34 | Cylinder Stop |
| 4 | Center Pin | 35 | Cylinder Stop Center |
| 5 | Extractor Rod | 36 | Cylinder Stop Spring |
| 6 | Extractor Rod Collar | 37 | Firing Nose |
| 7 | Yoke (Crane) | 38 | Rear Sight Leaf |
| 8 | Yoke Bolt | 39 | Rear Sight |
| 9 | Bolt Spring | 40 | Rear Sight Leaf Screw |
| 10 | Bolt Disconnecter | 41 | Rear Sight Windage Screw |
| 11 | Disconnecter Spring | 42 | Rear Sight Screw Nut |
| 12 | Disconnecter Spring Pin | 43 | Elevating Nut Springs |
| 13 | Yoke Screw | 44 | Elevating Nut Balls |
| 14 | Trigger | 45 | Rear Sight Elevation Nut |
| 15 | Trigger Spring | 46 | Stocks |
| 16 | Trigger Spring Pin | 47 | Thumb-Piece Nut |
| 17 | Trigger Spring Plunger | 48 | Pressure Regulator |
| 18 | Hand | 49 | Frame Lug |
| 19 | Hand Stop | 50 | Pin Bushing |
| 20 | Hand Spring | 51 | Stock Screw |
| 21 | Hammer | 52 | Extractor Spring |
| 22 | Hammer Stud | 53 | Center Pin Spring |
| 23 | Sear | 54 | Bolt Plunger |
| 24 | Hammer Cam | 55 | Bolt Plunger Spring |
| 25 | Hammer Spring | 56 | Firing Nose Spring |
| 26 | Hammer Strut | 57 | Stock Guide Pin |
| 27 | Hammer Spring Prop | 58 | Trigger Stud |
| 28 | Sideplate | 59 | Hand Spring Pin |
| 29 | Plate Screw | 60 | Sear Pin and Hammer Strut Pin |
| 30 | Grip Screw Guide | 61 | Sear Spring |
| 31 | Grip Screw Guide Nut | | |

Conversion Unit


- | | | |
|--------------------------------|--------------------------------|-----------------------------|
| 1 Barrel Liner | 9 Firing Pin Spring | 17 Front Toggle Pin |
| 2 Front Barrel Lock Nut | 10 Firing Pin | 18 Center Pin Key |
| 3 Rear Barrel Lock Nut | 11 Rear Sight Block | 19 Rear Toggle Link |
| 4 Barrel Adaptor Sleeve | 12 Buffer Spring | 20 Center Toggle Pin |
| 5 Extractor | 13 Buffer | 21 Rear Toggle Pin |
| 6 Extractor Plunger | 14 Retaining Clip | 22 Recoil Spring |
| 7 Extractor Spring | 15 Front Toggle Pin Key | 23 Magazine |
| 8 Breechblock | 16 Center Toggle Link | |

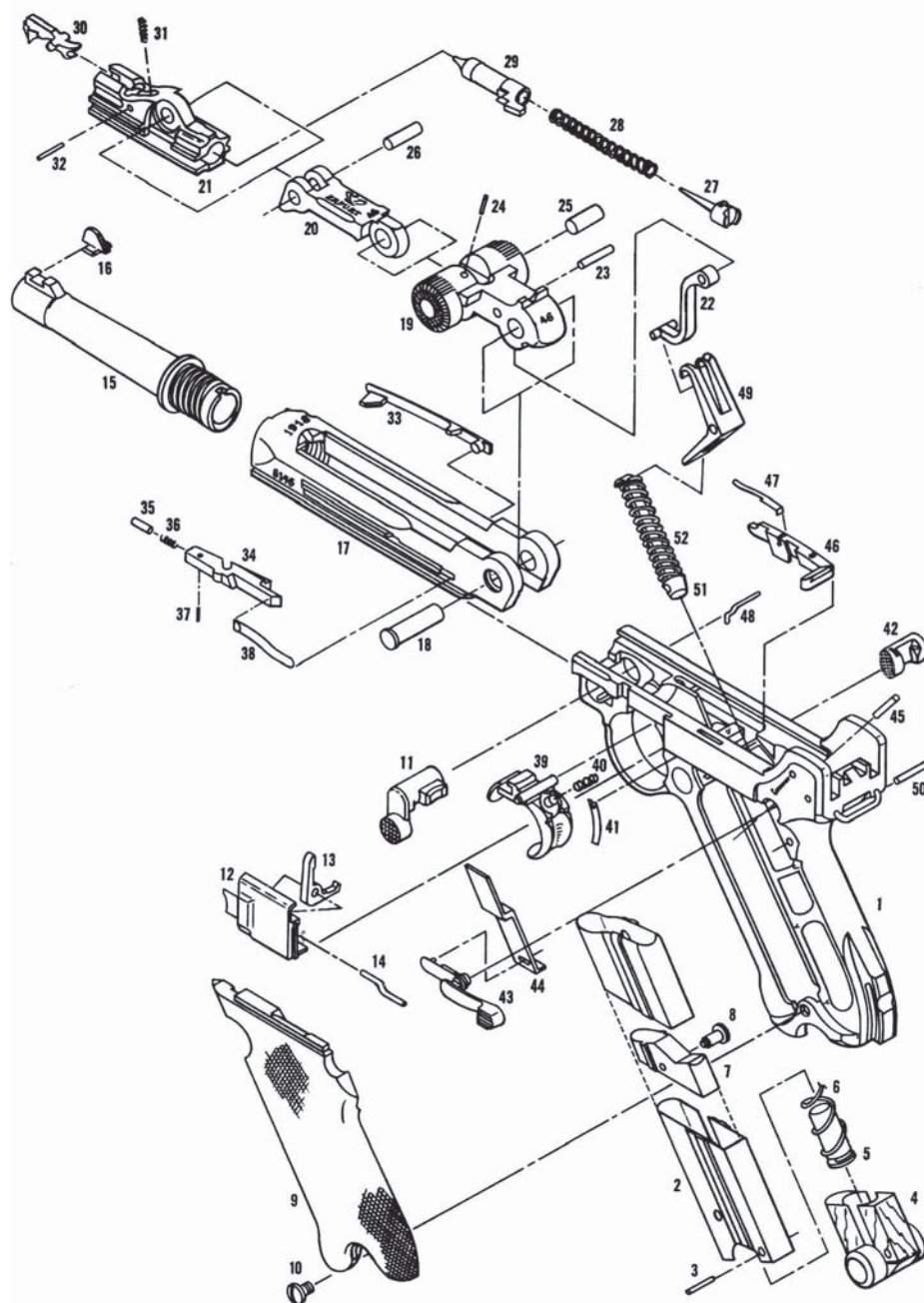
Model 1900-02 Auto


- | | | |
|----------------------------|--------------------------|-------------------------------------|
| 1 Receiver | 15 Trigger Lever | 29 Extractor |
| 2 Barrel | 16 Trigger Lever Pin | 30 Breechblock Connecting Pin |
| 3 Front Sight | 17 Locking Bolt Spring | 31 Firing Pin |
| 4 Ejector | 18 Trigger | 32 Firing Pin Spring |
| 5 Connecting Pin | 19 Trigger Spring | 33 Firing Pin Spring Retainer |
| 6 Sear Bar | 20 Magazine Catch | 34 Forward Toggle Link |
| 7 Sear Bar Spring | 21 Magazine Catch Spring | 35 Rear Toggle Link |
| 8 Sear Bar Plunger Pin | 22 Safety-Lever | 36 Forward and Rear Toggle Link Pin |
| 9 Sear Bar Plunger | 23 Safety-Lever Pin | 37 Toggle Lock |
| 10 Sear Bar Plunger Spring | 24 Grip Safety | 38 Toggle Lock Spring |
| 11 Frame | 25 Grip Safety Spring | 39 Toggle Lock Pin |
| 12 Hold-Open Latch | 26 Grip Screw | 40 Coupling Link |
| 13 Hold-Open Latch Spring | 27 Recoil Spring | 41 Coupling Link Pin |
| 14 Locking Bolt | 28 Breechblock | 42 Trigger Plate |

Model 1908 Auto


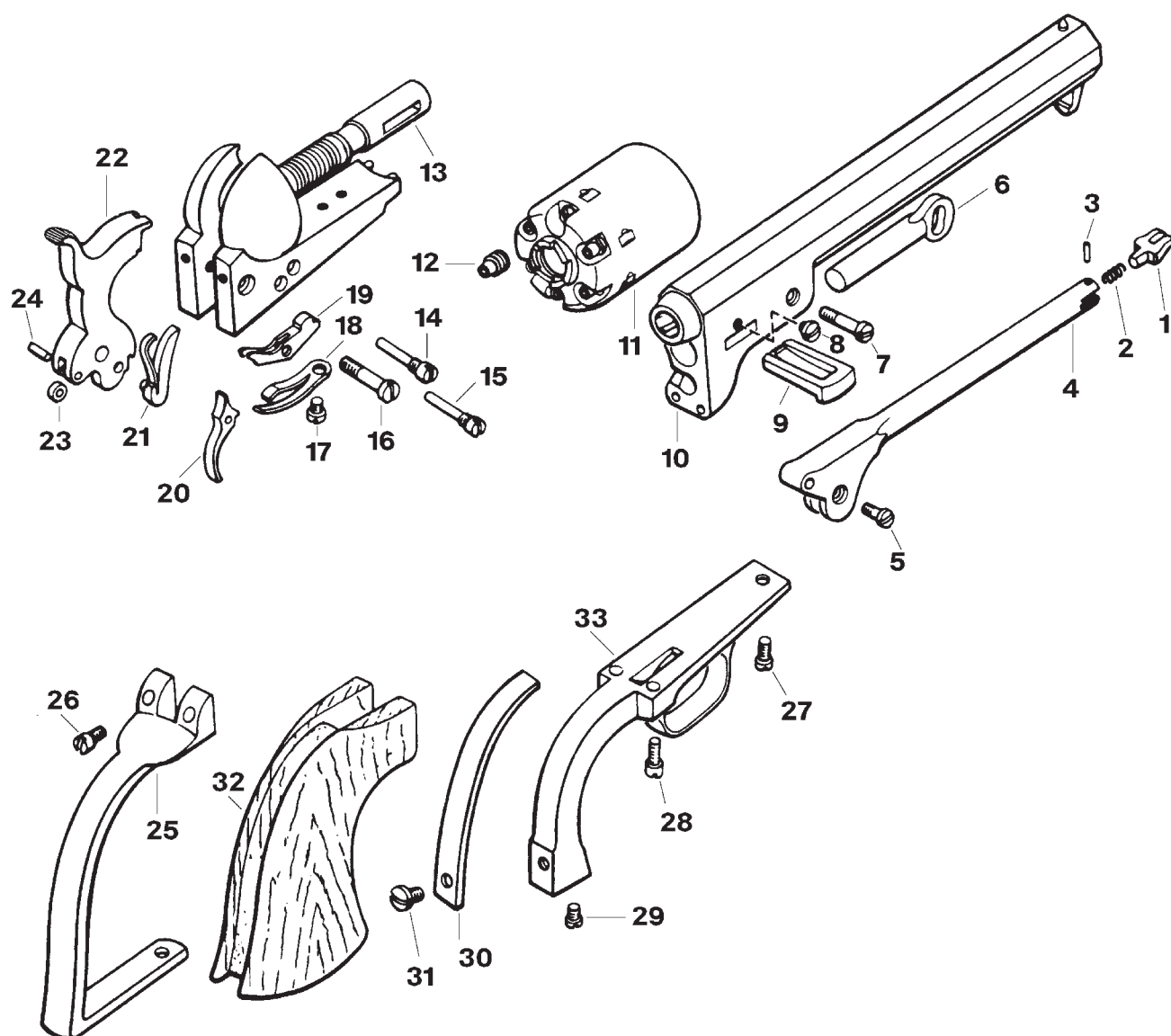
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|----------------------|--------------------------------|--------------------------|
| 1 Front Sight | 14 Firing Pin Spring | 27 Trigger Spring |
| 2 Barrel | 15 Firing Pin Spring Retainer | 28 Magazine Catch Spring |
| 3 Extractor | 16 Ejector | 29 Safety-Lever Pin |
| 4 Center Toggle Link | 17 Barrel Extension (Receiver) | 30 Recoil Lever Pin |
| 5 Extractor Spring | 18 Sear Bar | 31 Safety Bar |
| 6 Rear Toggle Link | 19 Sear Bar Spring | 32 Safety-Lever |
| 7 Center Toggle Pin | 20 Rear Toggle Pin | 33 Mainspring |
| 8 Coupling Link Pin | 21 Magazine Catch | 34 Mainspring Guide |
| 9 Coupling Link | 22 Hold-Open Latch with Spring | 35 Right Grip Panel |
| 10 Breechblock | 23 Recoil Spring Lever | 36 Grip Screws |
| 11 Extractor Pin | 24 Frame | 37 Left Grip Panel |
| 12 Breechblock Pin | 25 Locking Bolt | 38 Trigger Sideplate |
| 13 Firing Pin | 26 Trigger | 39 Magazine |

Erfurt 1918 (M-1914)



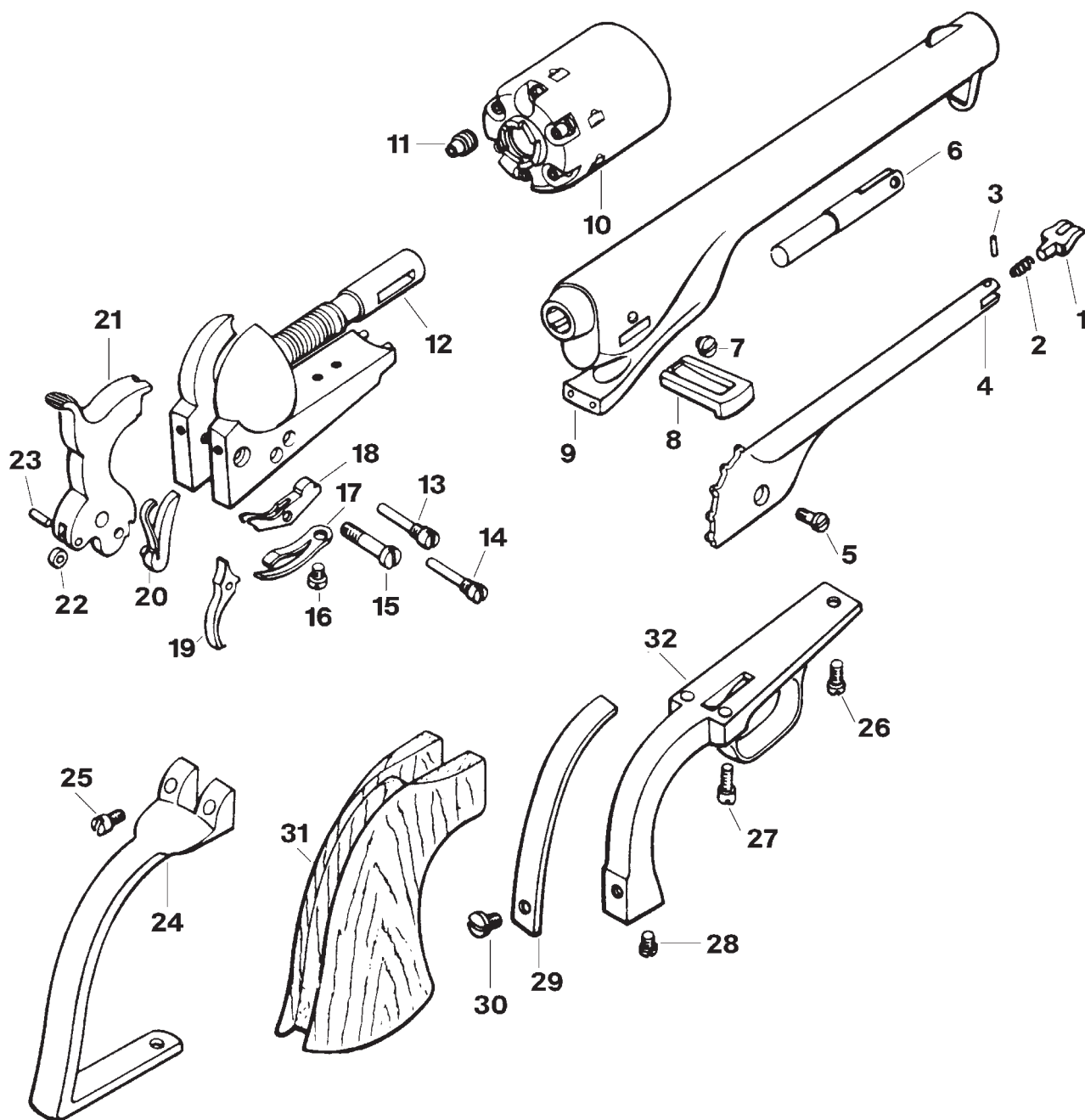
1	Frame	14	Trigger Lever Pin	27	Firing Pin Spring Guide	40	Trigger Rebound Spring
2	Magazine	15	Barrel	28	Firing Pin Spring	41	Magazine Button Spring
3	Magazine Pin	16	Front Sight	29	Firing Pin	42	Magazine Release Button
4	Magazine Base	17	Receiver	30	Extractor	43	Safety Catch
5	Magazine Spring Holder	18	Rear Toggle Pin	31	Extractor Spring	44	Safety Bar
6	Magazine Spring	19	Rear Toggle Link	32	Extractor Pin	45	Safety Catch Pin
7	Magazine Follower	20	Front Toggle Link	33	Ejector	46	Hold Open Latch
8	Follower Button	21	Breechblock	34	Trigger Bar	47	Latch Spring
9	Grip (2)	22	Coupling Link	35	Trigger Bar Plunger	48	Locking Bolt Spring
10	Grip Screw (2)	23	Coupling Link Pin	36	Plunger Spring	49	Recoil Lever
11	Locking Bolt	24	Rear Toggle Stop Pin	37	Plunger Pin	50	Recoil Lever Pin
12	Trigger Plate	25	Rear Toggle Pin	38	Trigger Bar Spring	51	Mainspring Guide
13	Trigger Lever	26	Breechblock Pin	39	Trigger	52	Mainspring

1851 Navy Revolver



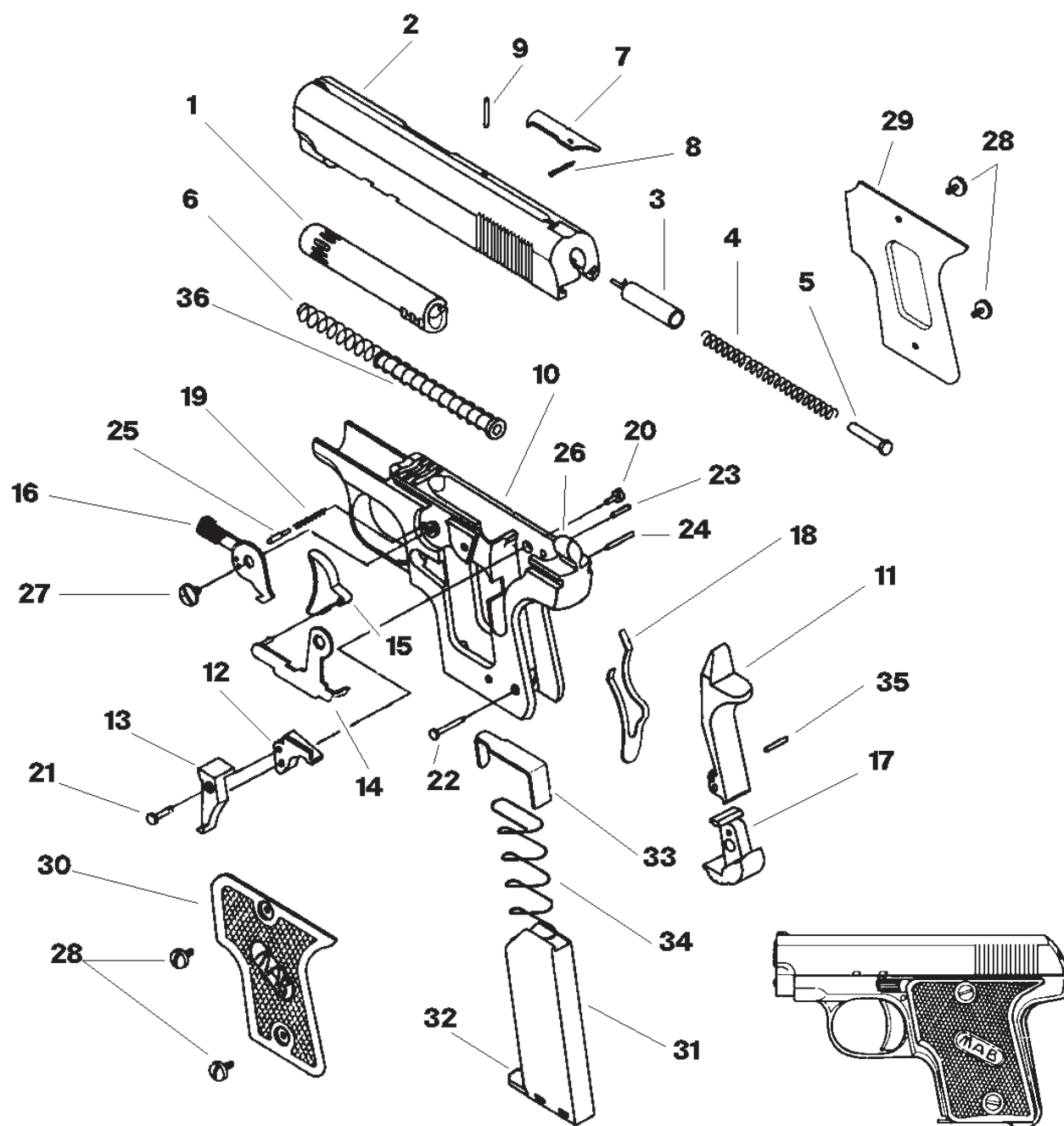
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|------------------------------|----------------------------------|------------------------------|
| 1 Loading Lever Latch | 12 Nipple | 23 Roller |
| 2 Loading Lever Latch Spring | 13 Base Pin | 24 Roller Pin |
| 3 Loading Lever Latch Pin | 14 Bolt Screw | 25 Backstrap |
| 4 Loading Lever | 15 Trigger Screw | 26 Rear Backstrap Screws |
| 5 Plunger Screw | 16 Hammer Screw | 27 Front Trigger Guard Screw |
| 6 Plunger | 17 Trigger and Bolt Spring Screw | 28 Rear Trigger Guard Screws |
| 7 Loading Lever Screw | 18 Trigger and Bolt Spring | 29 Lower Backstrap Screw |
| 8 Wedge Screw | 19 Bolt | 30 Mainspring |
| 9 Wedge | 20 Trigger | 31 Mainspring Screw |
| 10 Barrel | 21 Hand and Spring | 32 Grip |
| 11 Cylinder | 22 Hammer | 33 Trigger Guard |

1860 Army Revolver



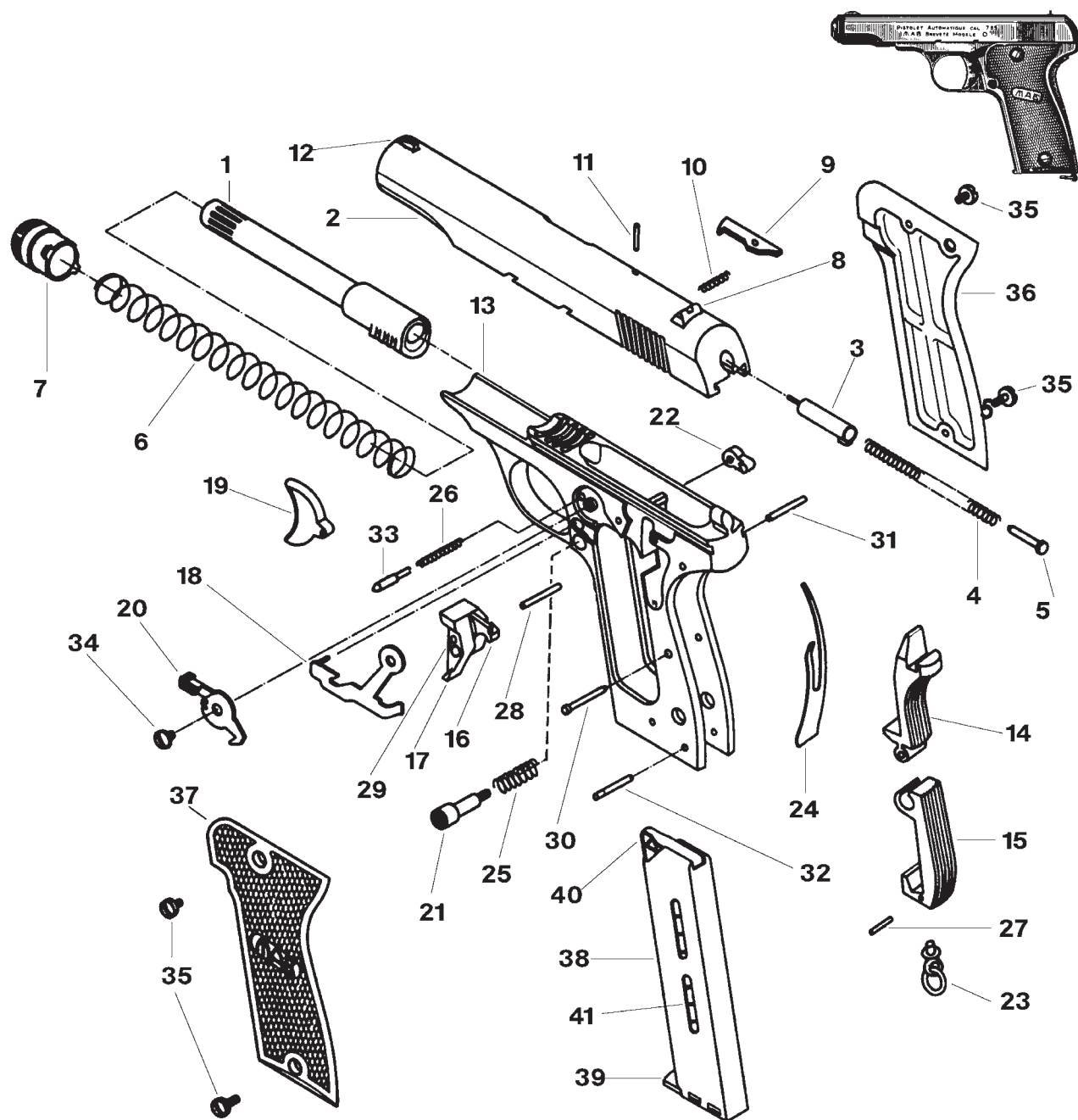
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|----|----------------------------|----|-------------------------------|----|---------------------------|
| 1 | Loading Lever Latch | 12 | Base Pin | 23 | Roller Pin |
| 2 | Loading Lever Latch Spring | 13 | Bolt Screw | 24 | Backstrap |
| 3 | Loading Lever Latch Pin | 14 | Trigger Screw | 25 | Rear Backstrap Screws |
| 4 | Loading Lever | 15 | Hammer Screw | 26 | Front Trigger Guard Screw |
| 5 | Plunger Screw | 16 | Trigger and Bolt Spring Screw | 27 | Rear Trigger Guard Screws |
| 6 | Plunger | 17 | Trigger and Bolt Spring | 28 | Lower Backstrap Screw |
| 7 | Wedge Screw | 18 | Bolt | 29 | Mainspring |
| 8 | Wedge | 19 | Trigger | 30 | Mainspring Screw |
| 9 | Barrel | 20 | Hand and Spring | 31 | Grip |
| 10 | Cylinder | 21 | Hammer | 32 | Trigger Guard |
| 11 | Nipple | 22 | Roller | | |

Model A Auto



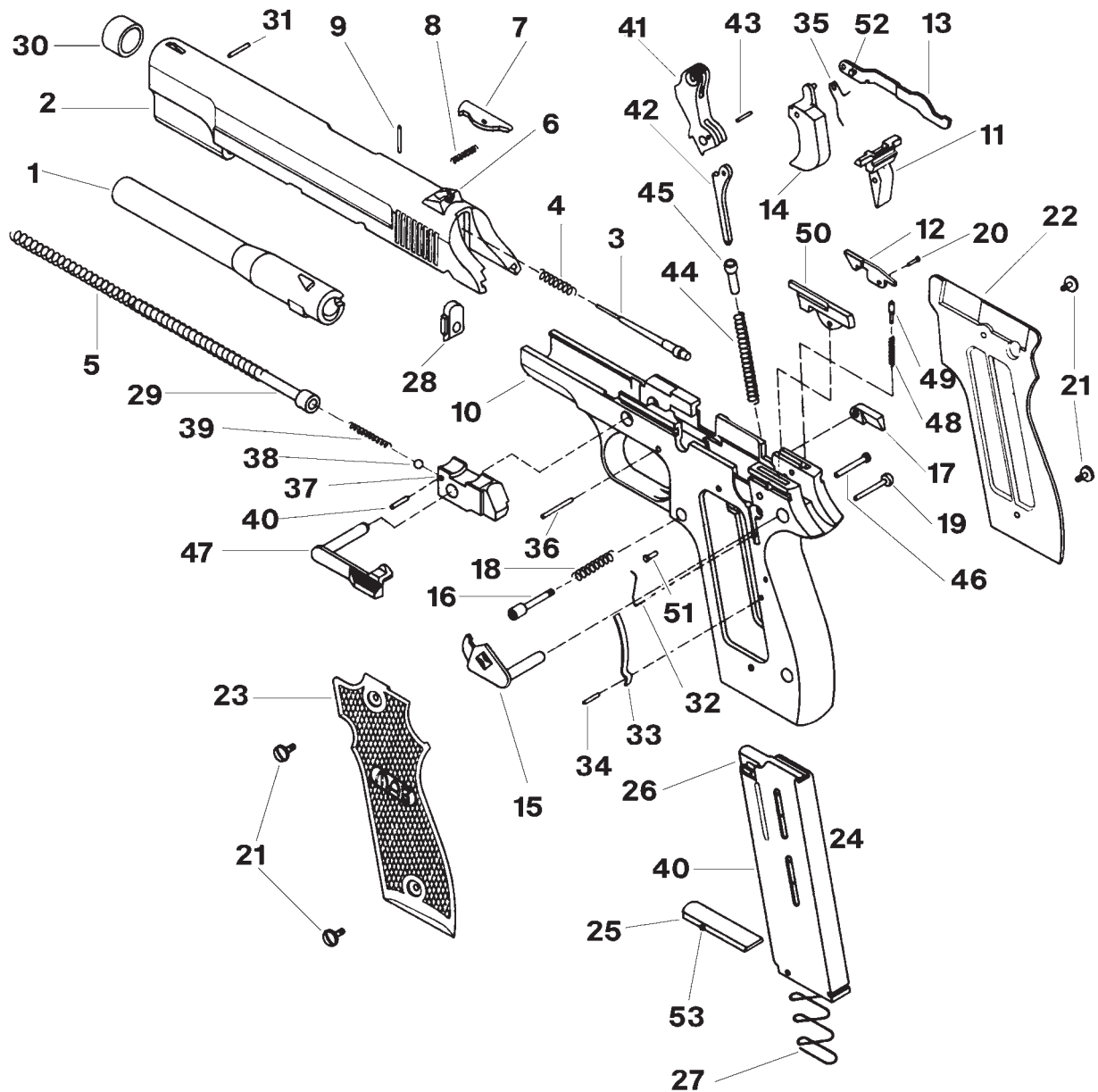
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|----|-------------------------|----|-------------------------|----|----------------------|
| 1 | Barrel | 13 | Magazine Safety | 25 | Thumb Safety Plunger |
| 2 | Slide | 14 | Connector | 26 | Striker Spring Base |
| 3 | Firing Pin | 15 | Trigger | 27 | Thumb Safety Screw |
| 4 | Firing Pin Spring | 16 | Safety Catch | 28 | Grip Screws |
| 5 | Firing Pin Spring Guide | 17 | Magazine Catch | 29 | Grip, Right |
| 6 | Recoil Spring | 18 | Mainspring | 30 | Grip, Left |
| 7 | Extractor | 19 | Safety Catch Spring | 31 | Magazine Body |
| 8 | Extractor Spring | 20 | Sear Pin | 32 | Magazine Floorplate |
| 9 | Extractor Pin | 21 | Magazine Safety Pin | 33 | Magazine Follower |
| 10 | Frame | 22 | Grip Safety Axis Pin | 34 | Magazine Spring |
| 11 | Grip Safety | 23 | Grip Safety Stud | 35 | Magazine Catch Pin |
| 12 | Sear | 24 | Striker Spring Base Pin | 36 | Recoil Spring Guide |

Model D Auto



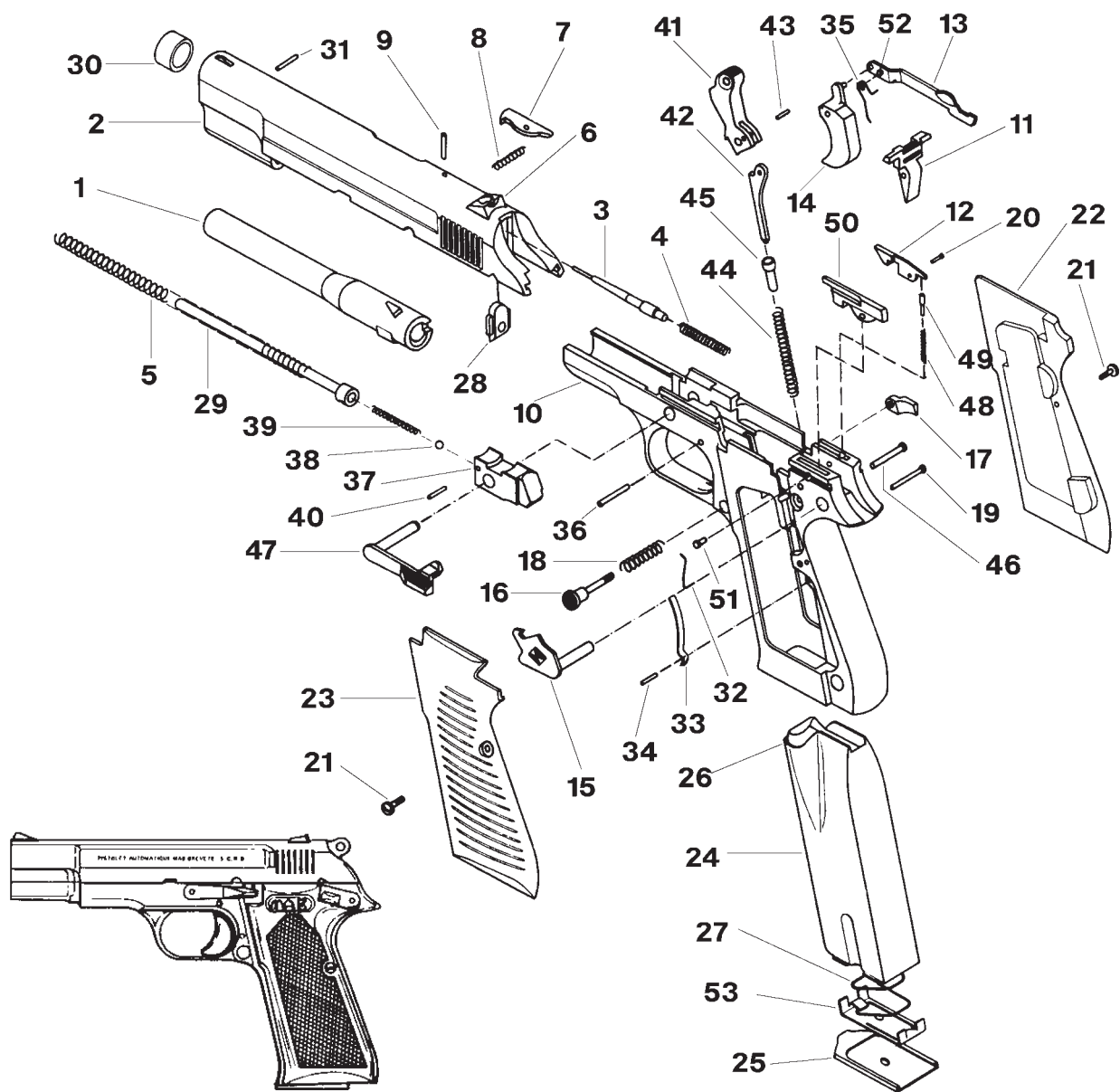
- | | | | | | |
|----|-------------------------|----|-------------------------|----|----------------------|
| 1 | Barrel | 15 | Lower Backstrap Insert | 29 | Magazine Safety Pin |
| 2 | Slide | 16 | Sear | 30 | Takedown Pin |
| 3 | Firing Pin | 17 | Magazine Safety | 31 | Grip Safety Stud |
| 4 | Firing Pin Spring | 18 | Connector | 32 | Grip Safety Axis Pin |
| 5 | Firing Pin Spring Guide | 19 | Trigger | 33 | Safety Plunger |
| 6 | Recoil Spring | 20 | Safety Catch | 34 | Safety Screw |
| 7 | Muzzle Bushing | 21 | Magazine Release Button | 35 | Grip Screws |
| 8 | Rear Sight | 22 | Magazine Release Catch | 36 | Grip, Right |
| 9 | Extractor | 23 | Lanyard Loop | 37 | Grip, Left |
| 10 | Extractor Spring | 24 | Mainspring | 38 | Magazine Body |
| 11 | Extractor Pin | 25 | Magazine Catch Spring | 39 | Magazine Floorplate |
| 12 | Front Sight | 26 | Safety Spring | 40 | Magazine Follower |
| 13 | Frame | 27 | Lanyard Loop Pin | 41 | Magazine Spring |
| 14 | Grip Safety | 28 | Sear Pin | | |

Model P8 Auto



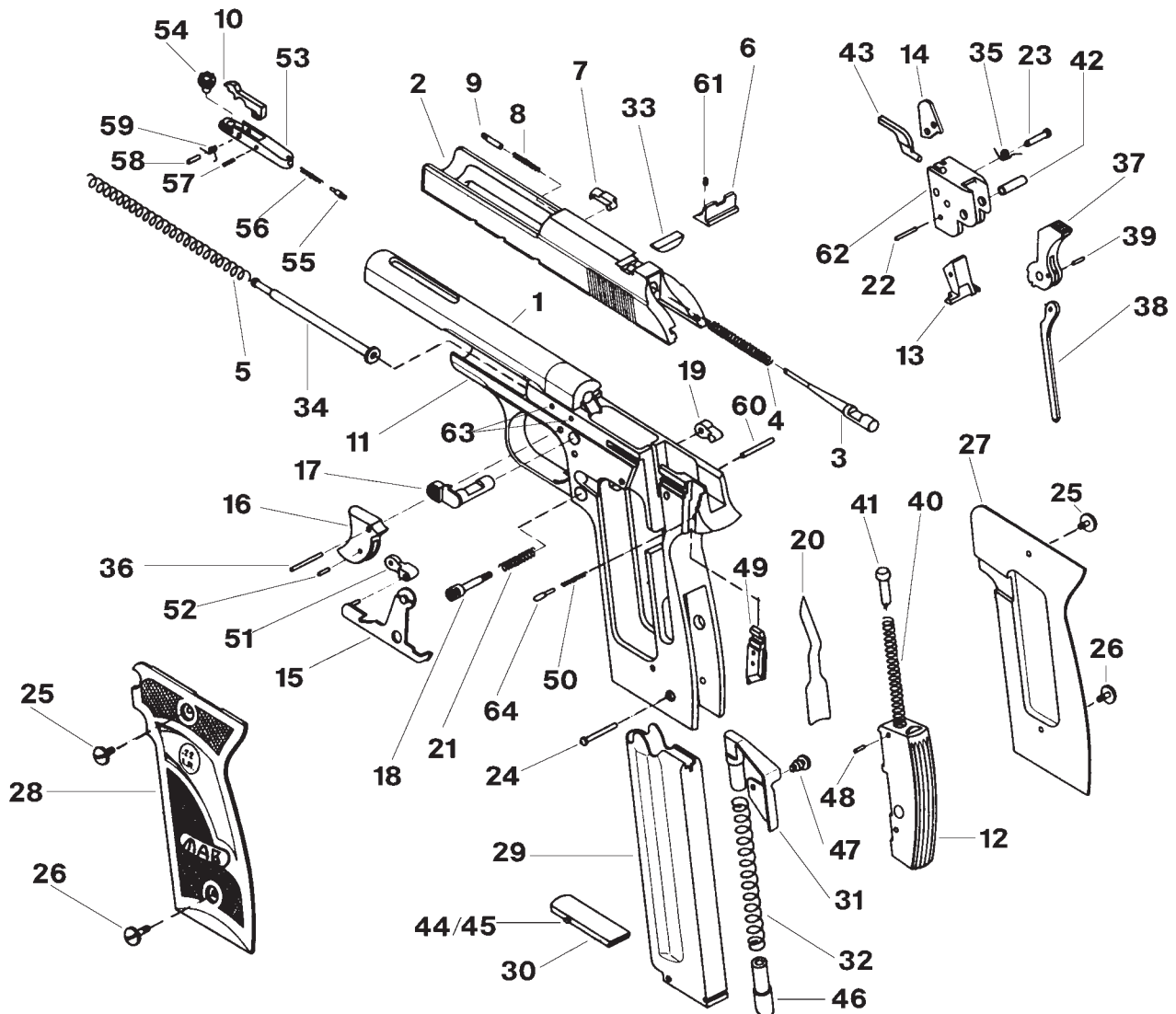
1	Barrel	19	Sear Pin	37	Barrel Block
2	Slide	20	Magazine Safety Pin	38	Slide Latch Spring Ball
3	Firing Pin	21	Grip Screws	39	Slide Latch Spring
4	Firing Pin Spring	22	Grip, Right	40	Recoil Spring Guide Pin
5	Recoil Spring	23	Grip, Left	41	Hammer
6	Rear Sight	24	Magazine Body	42	Hammer Strut
7	Extractor	25	Magazine Floorplate	43	Hammer Strut Pin
8	Extractor Spring	26	Magazine Follower	44	Hammer Spring
9	Extractor Pin	27	Magazine Spring	45	Hammer Spring Plunger
10	Frame	28	Firing Pin Retainer	46	Hammer Pivot
11	Sear	29	Recoil Spring Guide	47	Slide Lock Lever
12	Magazine Safety	30	Slide Ring	48	Magazine Safety Spring
13	Trigger Connector	31	Slide Ring Retainer Pin	49	Magazine Safety Spring Plunger
14	Trigger	32	Safety Catch Spring	50	Ejector
15	Safety-Lever	33	Sear Spring	51	Ejector Pin
16	Magazine Catch Button	34	Sear Spring Pin	52	Trigger Spring Stud
17	Magazine Catch	35	Trigger Spring	53	Magazine Floorplate Pin
18	Magazine Catch Spring	36	Trigger Pin		

Model P15 Auto



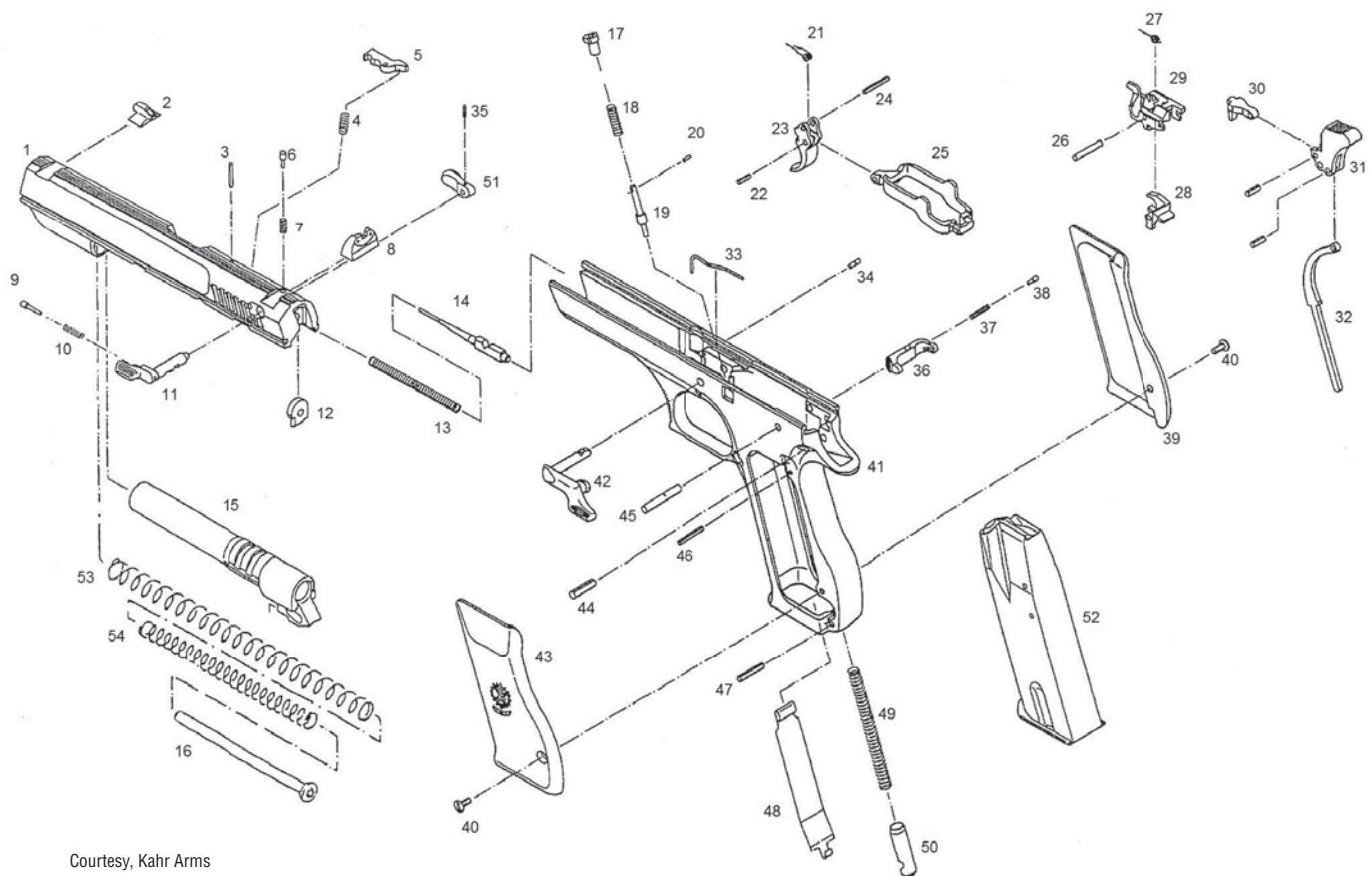
1	Barrel	19	Sear Pin	37	Barrel Block
2	Slide	20	Magazine Safety Pin	38	Slide Latch Spring Ball
3	Firing Pin	21	Grip Screws	39	Slide Latch Spring
4	Firing Pin Spring	22	Grip, Right	40	Recoil Spring Guide Pin
5	Recoil Spring	23	Grip, Left	41	Hammer
6	Rear Sight	24	Magazine Body	42	Hammer Strut
7	Extractor	25	Magazine Floorplate	43	Hammer Strut Pin
8	Extractor Spring	26	Magazine Follower	44	Hammer Spring
9	Extractor Pin	27	Magazine Spring	45	Hammer Spring Plunger
10	Frame	28	Firing Pin Retainer	46	Hammer Pivot
11	Sear	29	Recoil Spring Guide	47	Slide Lock Lever
12	Magazine Safety	30	Slide Ring	48	Magazine Safety Spring
13	Trigger Connector	31	Slide Ring Retainer	49	Magazine Safety Spring Plunger
14	Trigger	32	Safety Catch Spring	50	Ejector
15	Safety-Lever	33	Sear Spring	51	Ejector Pin
16	Magazine Catch Button	34	Sear Spring Pin	52	Trigger Connector Spring Stud
17	Magazine Catch Retainer	35	Trigger Spring	53	Magazine Floorplate Retainer
18	Magazine Catch Spring	36	Trigger Pin		

Model R22 Auto



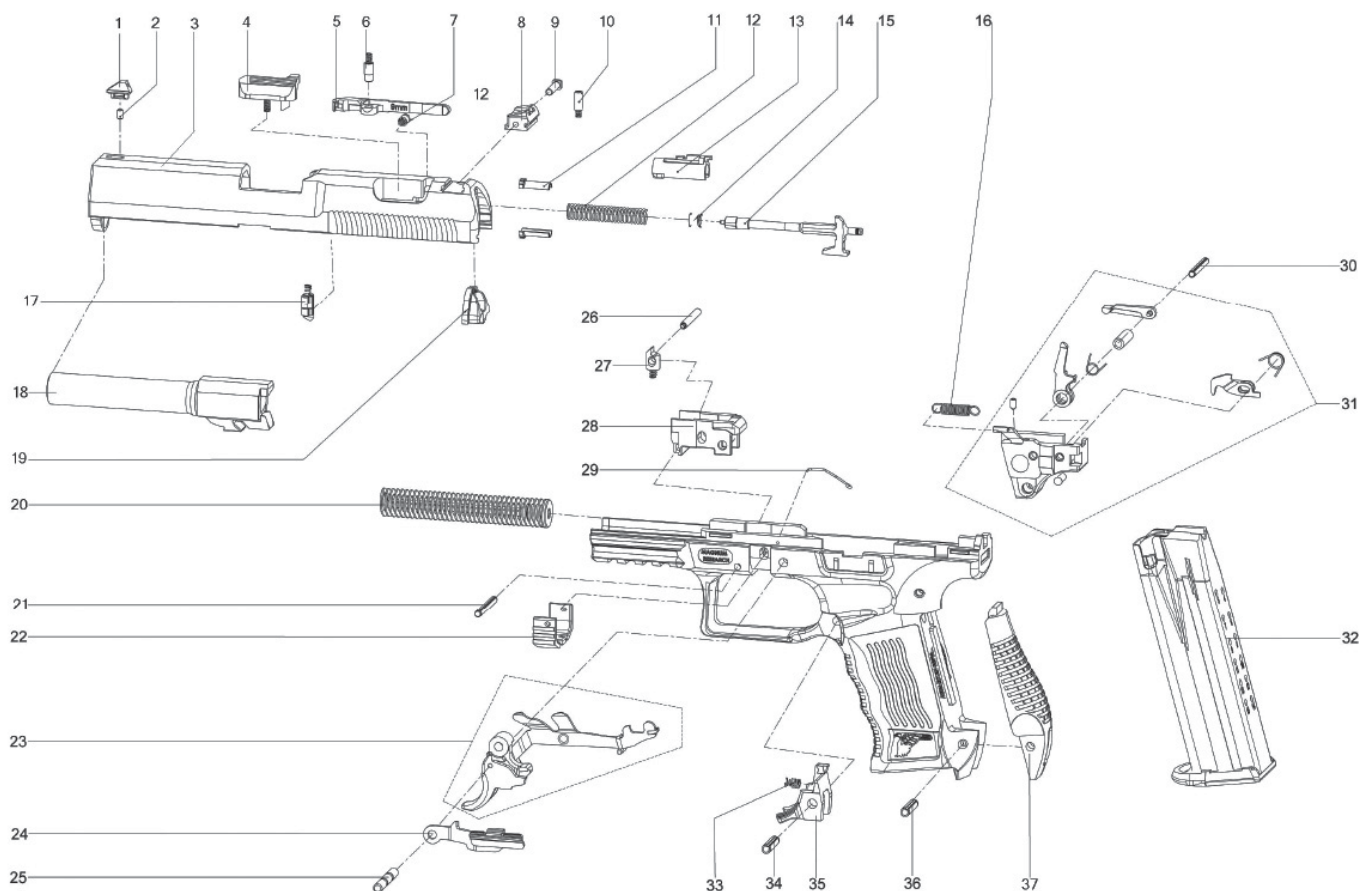
- | | | | | | |
|----|--------------------------|----|-----------------------------|----|------------------------------------|
| 1 | Barrel | 23 | Magazine Safety Pin | 45 | Magazine Floorplate Plunger Spring |
| 2 | Slide | 24 | Hammer Spring Housing Pin | 46 | Magazine Spring Guide |
| 3 | Firing Pin | 25 | Grip Screws, Short | 47 | Magazine Follower Stud |
| 4 | Firing Pin Spring | 26 | Grip Screws, Long | 48 | Hammer Spring Housing Pin |
| 5 | Recoil Spring | 27 | Grip, Right | 49 | Slide Retainer |
| 6 | Rear Sight | 28 | Grip, Left | 50 | Slide Retainer Plunger Spring |
| 7 | Extractor | 29 | Magazine Body | 51 | Trigger Link |
| 8 | Extractor Spring | 30 | Magazine Floorplate | 52 | Trigger Link Pin |
| 9 | Extractor Spring Plunger | 31 | Magazine Follower | 53 | Front Sight Base |
| 10 | Front Sight | 32 | Magazine Spring | 54 | Front Sight Adjusting Screw |
| 11 | Frame | 33 | Firing Pin Retainer | 55 | Front Sight Base Plunger |
| 12 | Hammer Spring Housing | 34 | Recoil Spring Guide | 56 | Front Sight Base Plunger Spring |
| 13 | Sear | 35 | Sear Spring | 57 | Front Sight Pin |
| 14 | Magazine Safety | 36 | Trigger Pivot Pin | 58 | Front Sight Spring Pin |
| 15 | Trigger Bar | 37 | Hammer | 59 | Front Sight Spring |
| 16 | Trigger | 38 | Hammer Strut | 60 | Hammer Block Pin |
| 17 | Thumb Safety | 39 | Hammer Strut Pin | 61 | Rear Sight Screw |
| 18 | Magazine Button | 40 | Hammer Spring | 62 | Hammer Block |
| 19 | Magazine Catch Retainer | 41 | Hammer Spring Plunger | 63 | Barrel Pins |
| 20 | Mainspring | 42 | Hammer Pin | 64 | Slide Retainer Plunger |
| 21 | Magazine Catch Spring | 43 | Ejector | | |
| 22 | Sear Pivot Pin | 44 | Magazine Floorplate Plunger | | |

BABY EAGLE



Courtesy, Kahr Arms

- | | | |
|-----------------------------------|----------------------------------|---------------------------------|
| 1 Slide | 20 Safety pin | 39 Right grip |
| 2 Front sight | 21 Trigger spring | 40 Grip screw |
| 3 Extractor pin | 22 Trigger bar pin | 41 Frame |
| 4 Extractor spring | 23 Trigger | 42 Slide catch |
| 5 Extractor | 24 Trigger pin | 43 Left grip |
| 6 Firing pin safety | 25 Trigger bar | 44 Hammer pin |
| 7 Firing pin safety spring | 26 Sear pin | 45 Sear housing pin |
| 8 Rear sight | 27 Sear spring | 46 Magazine plate pin |
| 9 Safety plunger | 28 Sear | 47 Hammer spring cup pin |
| 10 Plunger spring | 29 Sear housing | 48 Magazine plate |
| 11 Left safety lever | 30 Cocking sear | 49 Hammer spring |
| 12 Firing pin plate | 31 Hammer | 50 Hammer spring cup |
| 13 Firing pin spring | 32 Hammer spring rod | 51 Right safety lever |
| 14 Firing pin | 33 Slide catch spring | 52 Magazine |
| 15 Barrel | 34 Slide catch spring pin | 53 Outer recoil spring |
| 16 Recoil spring rod | 35 Right safety lever pin | 54 Inner recoil spring |
| 17 Trigger bar plunger | 36 Magazine catch | |
| 18 Plunger spring | 37 Magazine catch spring | |
| 19 Plunger pin | 38 Magazine catch plunger | |

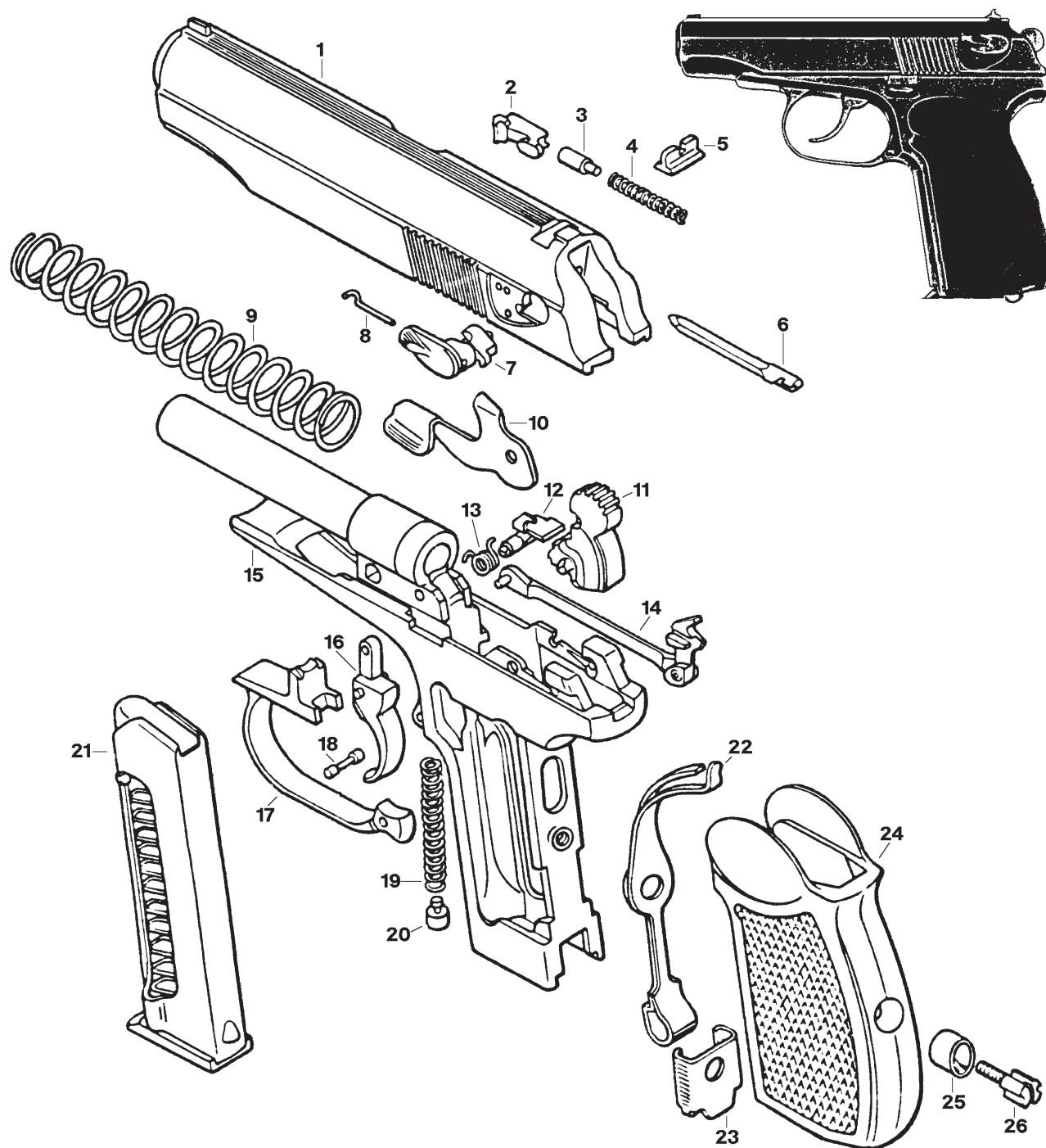


Courtesy, Kahr Arms

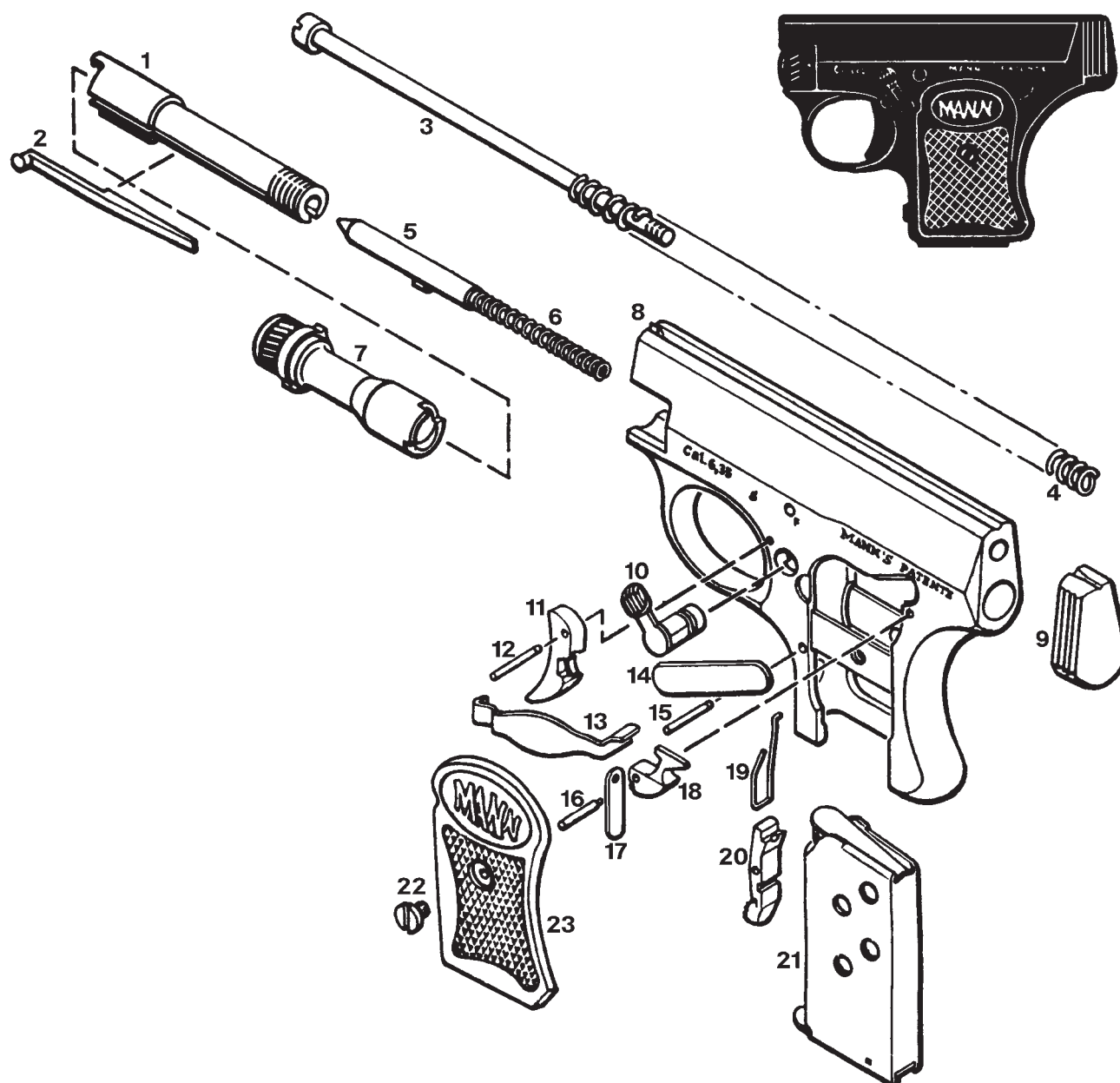
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|--------------------------------------|--|---|
| 1 Front sight | 14 Striker return spring | 27 Takedown catch assembly |
| 2 Front sight retaining screw | 15 Striker | 28 Barrel cam insert |
| 3 Slide | 16 Trigger spring | 29 Slide catch spring |
| 4 Decocker | 17 Striker safety | 30 Fire control assembly pin |
| 5 Extractor | 18 Barrel | 31 Fire control assembly |
| 6 Extractor pin assembly | 19 Striker assembly retaining plate | 32 Magazine assembly |
| 7 Extractor spring | 20 Recoil spring and guide assembly | 33 Magazine release spring |
| 8 Rear sight | 21 Barrel cam insert retaining pin | 34 Magazine release pivot pin |
| 9 Sight adjustment screw | 22 Takedown catch finger piece | 35 Ambidextrous magazine release |
| 10 Sight detent assembly | 23 Trigger assembly | 36 Backstrap retaining pin |
| 11 Striker spring retainer | 24 Slide catch | 37 Backstrap |
| 12 Striker spring | 25 Slide catch/trigger pivot pin | |
| 13 Striker collet | 26 Takedown catch pin | |

9mm Auto

Courtesy of Blacksmith Corporation

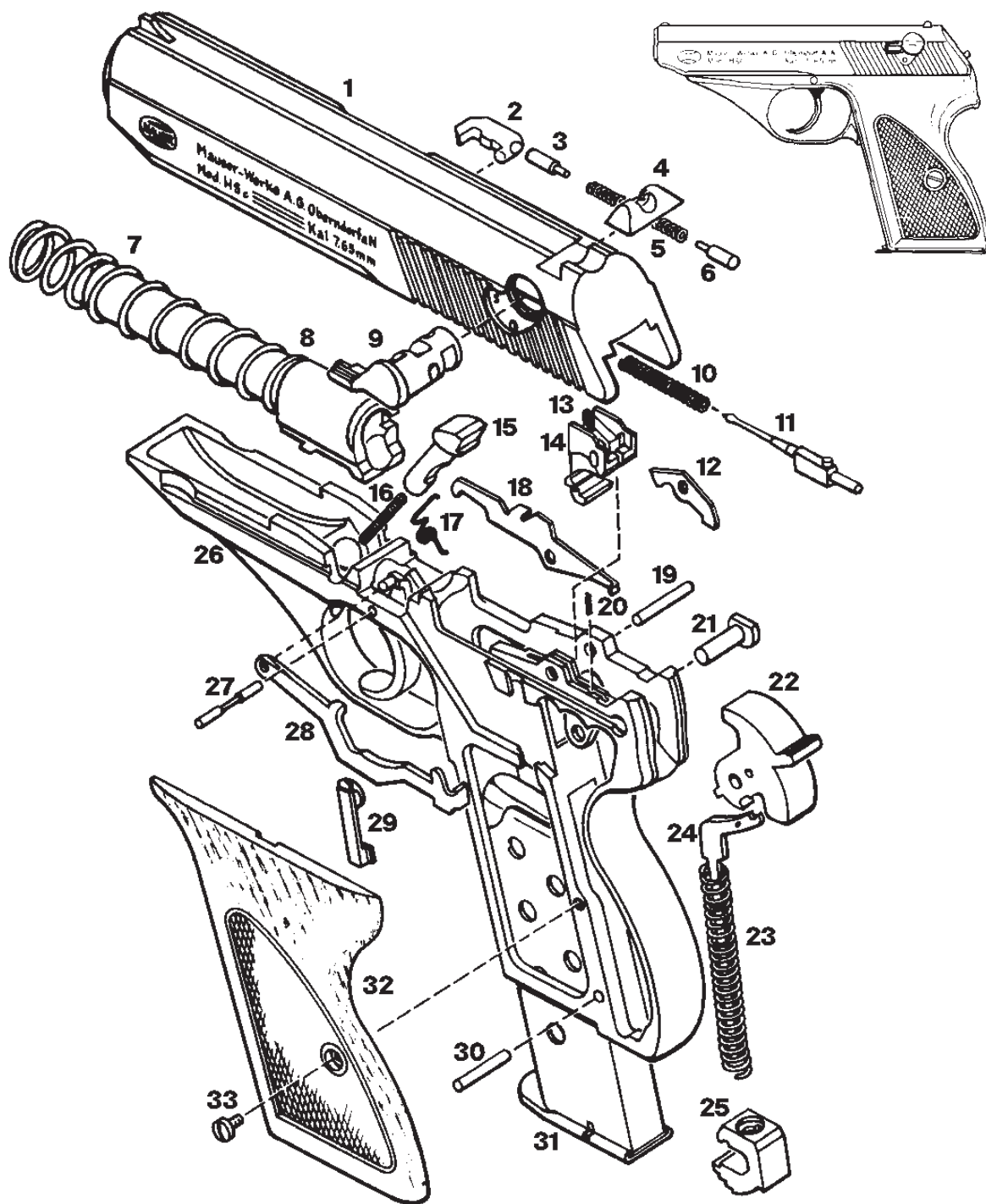


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|---|----------------------|----|----------------------------|----|---------------------------|
| 1 | Slide | 10 | Ejector and Slide Stop | 19 | Trigger Guard Spring |
| 2 | Extractor | 11 | Hammer | 20 | Spring Plunger |
| 3 | Extractor Plunger | 12 | Sear | 21 | Magazine Assembly |
| 4 | Extractor Spring | 13 | Sear and Slide Stop Spring | 22 | Hammer and Trigger Spring |
| 5 | Rear Sight | 14 | Trigger Bar Assembly | 23 | Spring Retainer |
| 6 | Firing Pin | 15 | Frame and Barrel Assembly | 24 | Grip |
| 7 | Safety | 16 | Trigger | 25 | Grip Screw Detent Bushing |
| 8 | Safety Detent Spring | 17 | Trigger Guard | 26 | Grip Screw |
| 9 | Recoil Spring | 18 | Trigger Guard Pin | | |



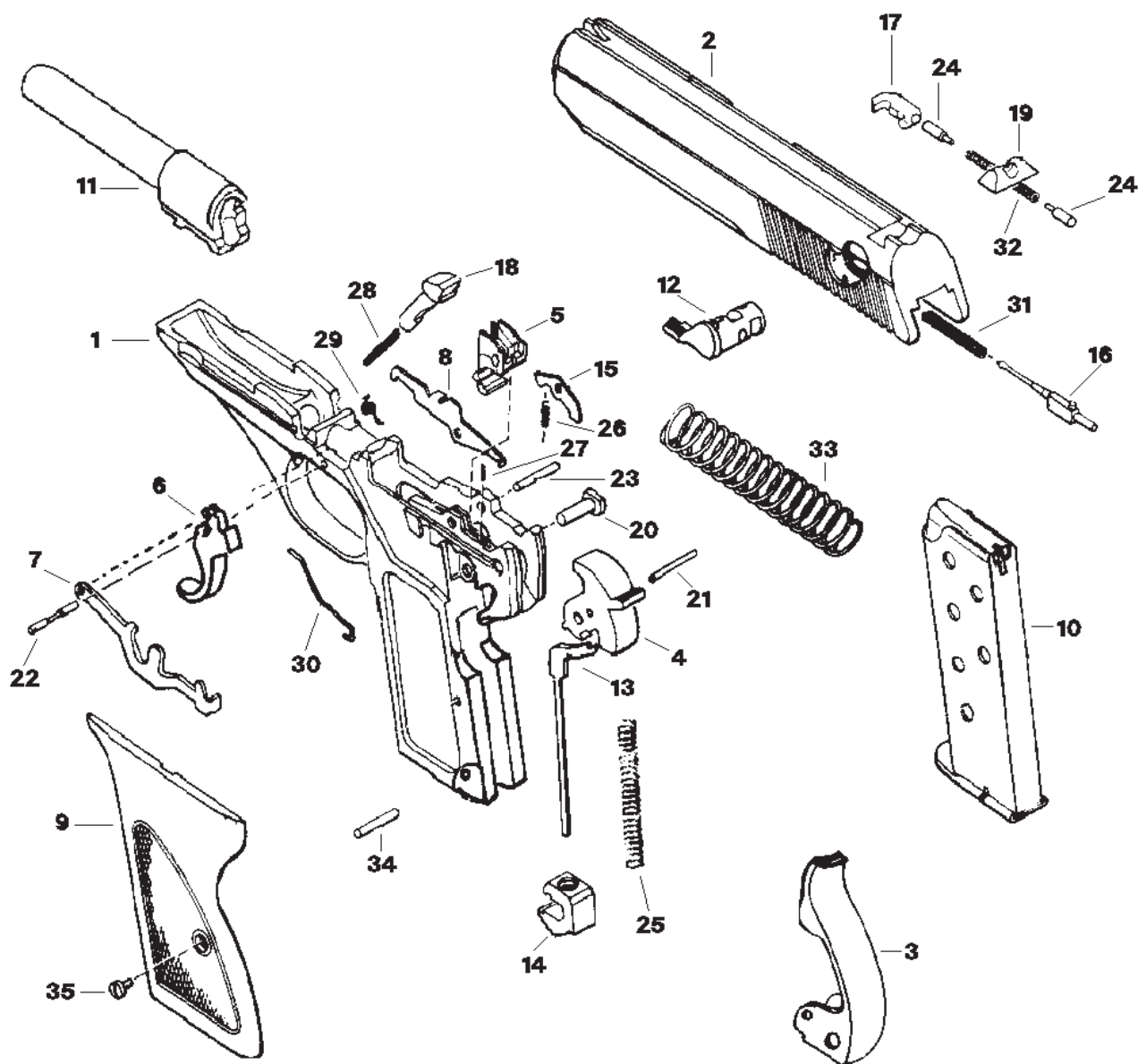
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|----|---------------------|----|-----------------------|
| 1 | Breechblock | 13 | Trigger Bar |
| 2 | Ejector | 14 | Sideplate |
| 3 | Recoil Spring Guide | 15 | Magazine Catch Pivot |
| 4 | Recoil Spring | 16 | Sear Pin |
| 5 | Firing Pin | 17 | Sear Spring |
| 6 | Firing Pin Spring | 18 | Sear |
| 7 | Barrel | 19 | Magazine Catch Spring |
| 8 | Frame | 20 | Magazine Catch |
| 9 | Bolt Knob | 21 | Magazine Assembly |
| 10 | Safety-Lever | 22 | Grip Screws |
| 11 | Trigger | 23 | Grip Panels |
| 12 | Trigger Pin | | |

Model HSc Auto



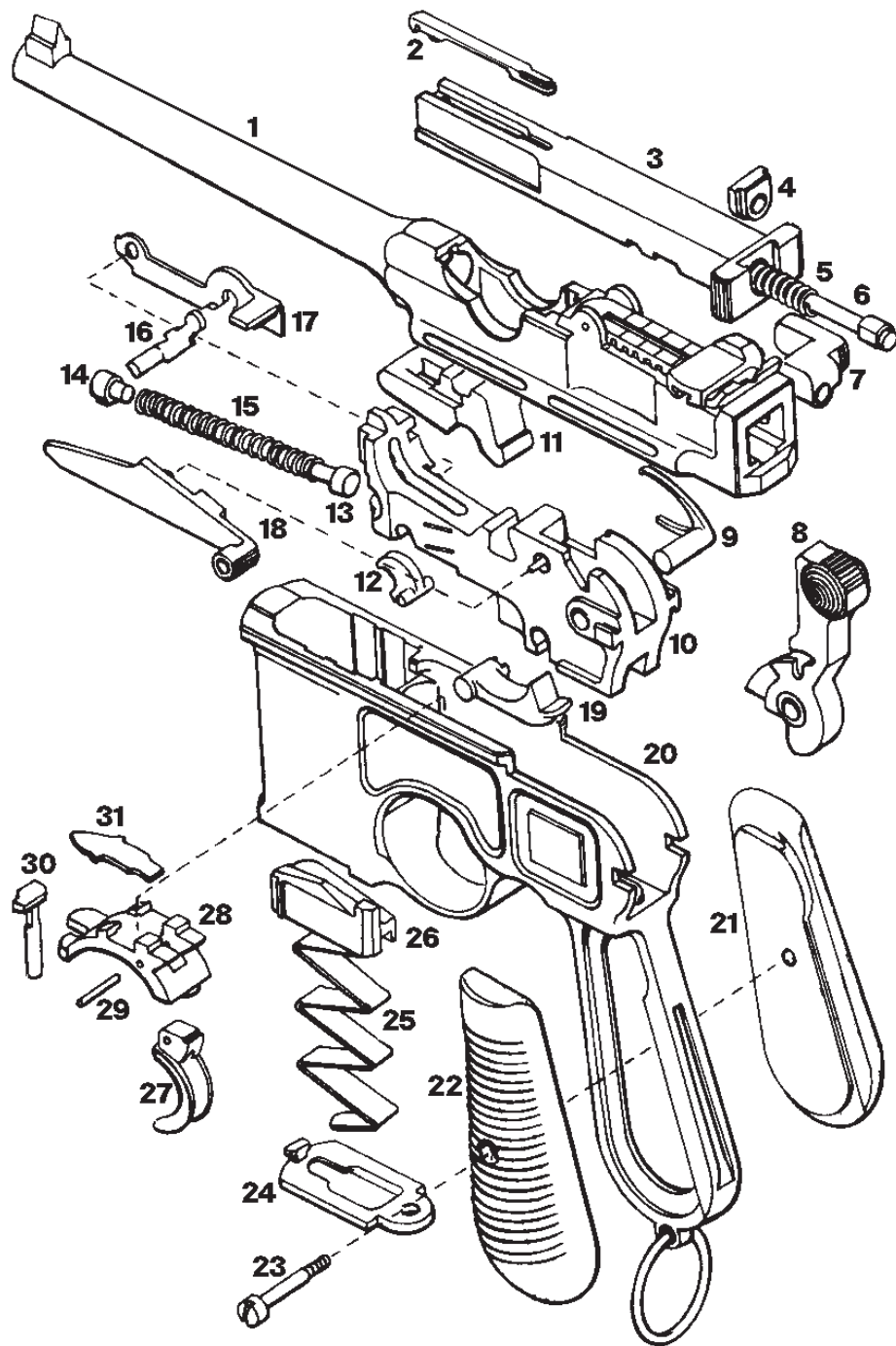
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|----|-----------------------|----|------------------------|----|--------------------|
| 1 | Slide | 12 | Cartridge Feed Cam | 23 | Hammer Spring |
| 2 | Extractor | 13 | Sear Spring | 24 | Hammer Strut |
| 3 | Extractor Plunger | 14 | Sear | 25 | Magazine Catch |
| 4 | Rear Sight | 15 | Takedown Latch | 26 | Frame |
| 5 | Extractor Spring | 16 | Takedown Latch Spring | 27 | Trigger Pin |
| 6 | Safety Detent Plunger | 17 | Trigger Spring | 28 | Trigger Bar |
| 7 | Recoil Spring | 18 | Magazine Safety | 29 | Disconnecter |
| 8 | Barrel | 19 | Sear Hinge Pin | 30 | Magazine Catch Pin |
| 9 | Safety | 20 | Magazine Safety Spring | 31 | Magazine Assembly |
| 10 | Firing Pin Spring | 21 | Hammer Axis Pin | 32 | Grip Panels |
| 11 | Firing Pin | 22 | Hammer | 33 | Grip Screws |

Model HSc (Post-1945) Auto



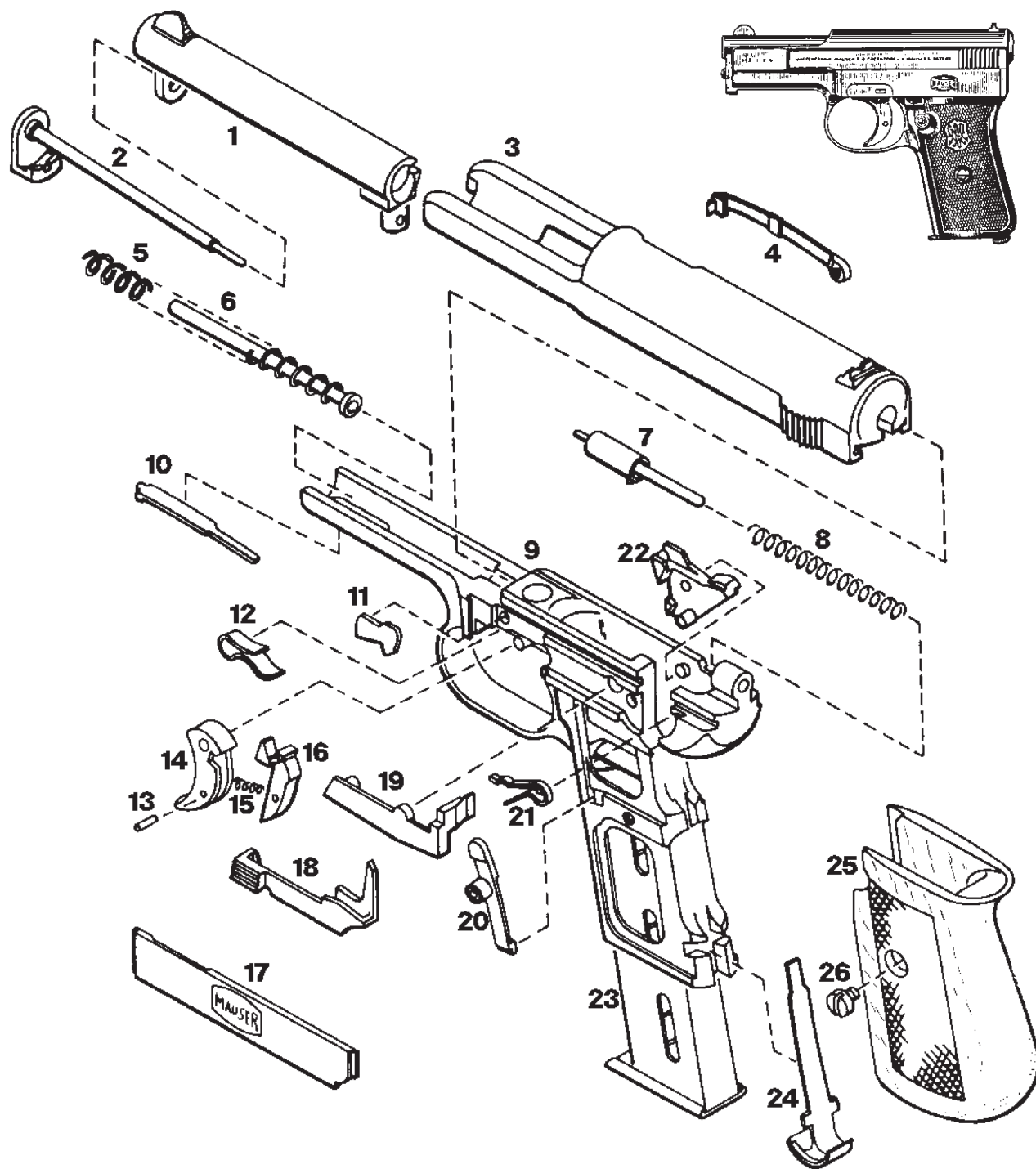
1	Frame	13	Hammer Strut	25	Mainspring
2	Slide	14	Magazine Release	26	Sear Spring
3	Backstrap	15	Magazine Safety	27	Ejector Spring
4	Hammer	16	Firing Pin	28	Takedown Latch Spring
5	Sear	17	Extractor	29	Trigger Spring
6	Trigger	18	Takedown Latch	30	Trigger Bar Spring
7	Trigger Bar	19	Rear Sight	31	Firing Pin Spring
8	Ejector	20	Hammer Axis Pin	32	Extractor Spring
9	Grips	21	Hammer Strut Pin	33	Recoil Spring
10	Magazine Assembly	22	Trigger Pin	34	Magazine Release Pin
11	Barrel	23	Sear Pin	35	Grip Screws
12	Safety	24	Extractor Pins		

Model 1896 "Broomhandle" (Early Type Cone Hammer) Auto



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|----|------------------------------|----|--------------------|----|---------------------|
| 1 | Barrel and Barrel Extension | 12 | Rocker Coupling | 23 | Grip Screw |
| 2 | Extractor | 13 | Mainspring Plunger | 24 | Magazine Floorplate |
| 3 | Bolt | 14 | Rocker Plunger | 25 | Magazine Spring |
| 4 | Firing Pin Retainer | 15 | Mainspring | 26 | Magazine Follower |
| 5 | Firing Pin Spring | 16 | Sear | 27 | Trigger |
| 6 | Firing Pin | 17 | Sear Arm | 28 | Trigger Housing |
| 7 | Bolt Stop | 18 | Safety | 29 | Trigger Pin |
| 8 | Hammer | 19 | Lock Frame Stop | 30 | Floorplate Plunger |
| 9 | Sear Spring and Hammer Pivot | 20 | Receiver | 31 | Trigger Spring |
| 10 | Lock Mechanism Frame | 21 | Right Grip Panel | | |
| 11 | Bolt Locking Block | 22 | Left Grip Panel | | |

Model 1909-1910 Pocket Auto



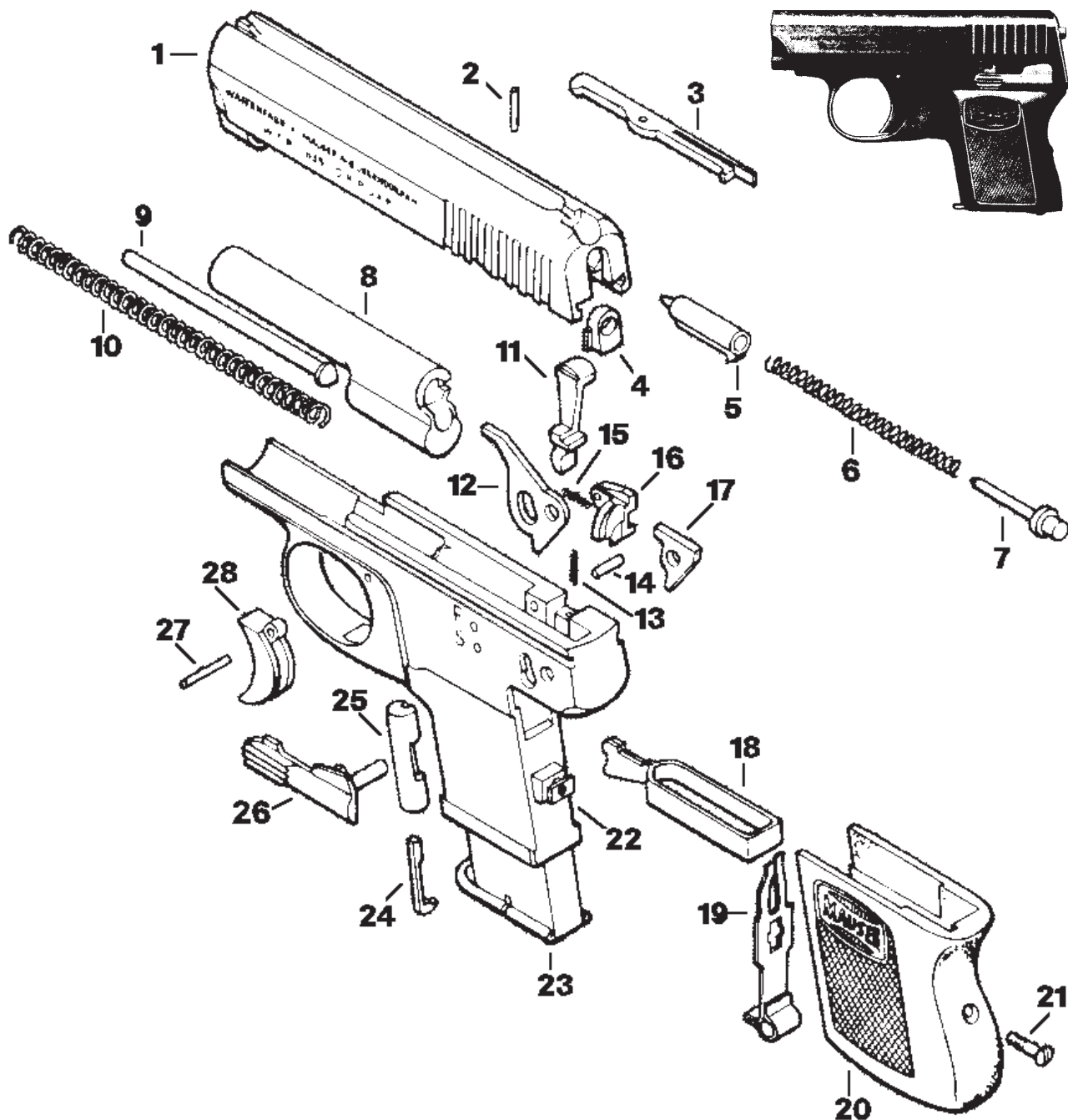
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|---|---------------------|----|---------------------|----|-------------------------|
| 1 | Barrel | 10 | Takedown Rod Catch | 19 | Trigger Bar |
| 2 | Takedown Rod | 11 | Disconnecter | 20 | Safety Catch Release |
| 3 | Slide | 12 | Trigger Spring | 21 | Trigger Bar Spring |
| 4 | Extractor | 13 | Trigger Sear Pin | 22 | Ejector/Hold-Open Catch |
| 5 | Recoil Spring | 14 | Trigger | 23 | Magazine Assembly |
| 6 | Recoil Spring Guide | 15 | Trigger Sear Spring | 24 | Magazine Catch |
| 7 | Firing Pin | 16 | Trigger Sear | 25 | Grip |
| 8 | Firing Pin Spring | 17 | Sideplate | 26 | Grip Screws |
| 9 | Frame | 18 | Safety Catch | | |



1	Slide	10	Frame	19	Trigger Bar
2	Extractor	11	Grip	20	Trigger
3	Rear Sight	12	Grip Screw	21	Trigger Spring
4	Firing Pin	13	Magazine Catch	22	Disconnecter
5	Firing Pin Spring	14	Magazine Assembly	23	Trigger Sear
6	Takedown Rod	15	Sideplate	24	Trigger Sear Spring
7	Barrel	16	Safety Catch Release	25	Trigger Sear Pin
8	Recoil Spring	17	Safety Catch	26	Ejector and Hold-Open Catch
9	Takedown Rod Catch	18	Trigger Bar Spring	27	Recoil Spring Guide

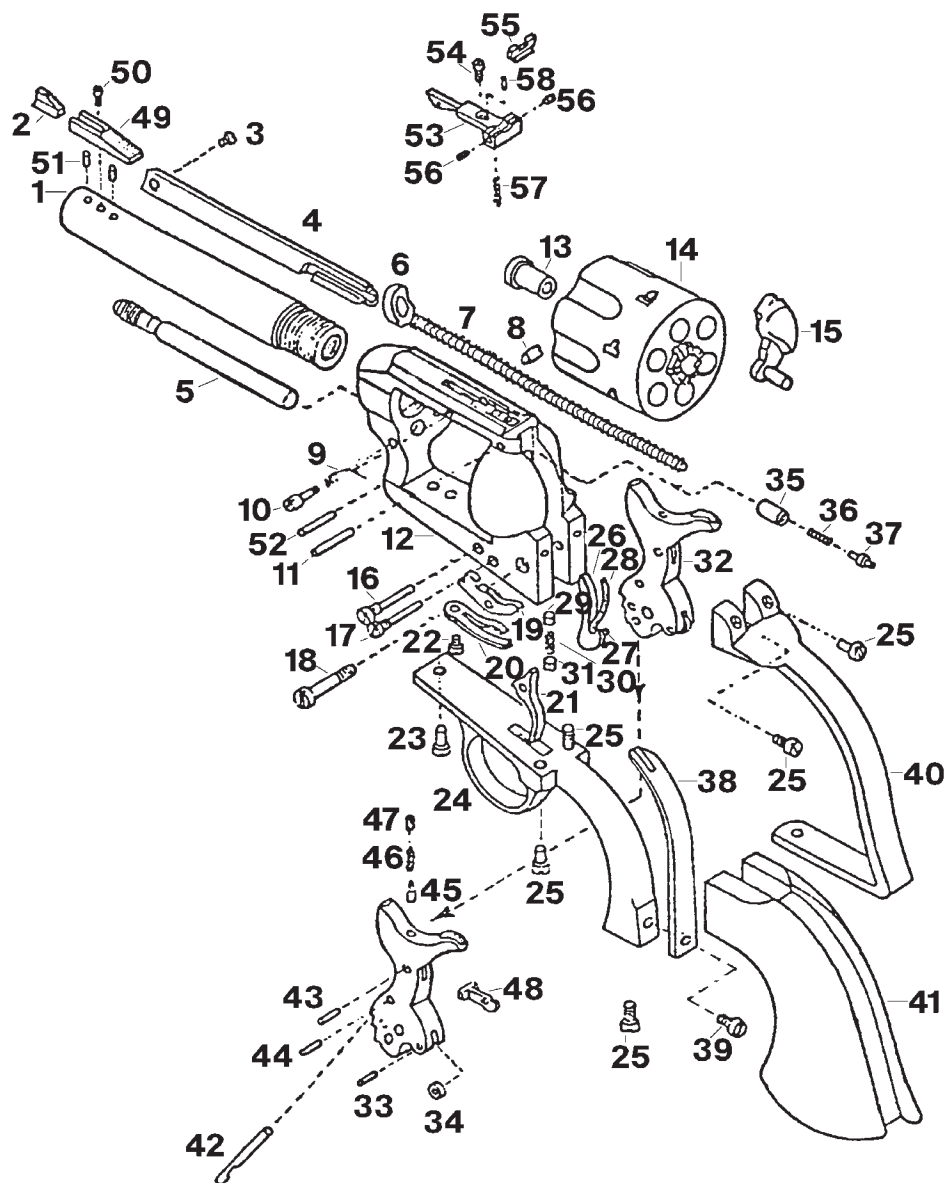
W.T.P. Old Model Auto

Courtesy of Blacksmith Corporation



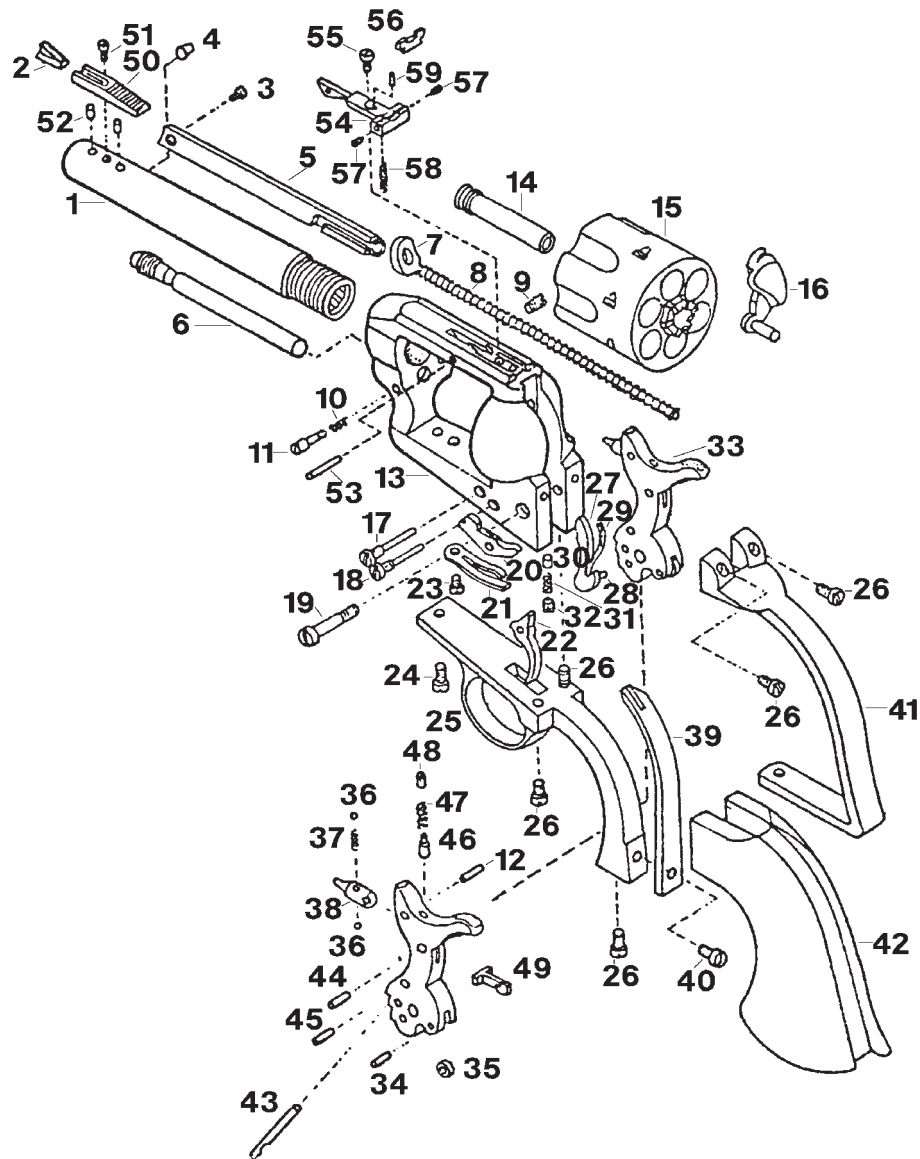
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|---------------------------|--------------------------|--------------------------|
| 1 Slide | 11 Disconnecter | 21 Grip Screw |
| 2 Extractor Pin | 12 Magazine Disconnecter | 22 Frame |
| 3 Extractor | 13 Disconnecter Spring | 23 Magazine Assembly |
| 4 Firing Pin Retainer | 14 Sear Pin | 24 Takedown Catch Spring |
| 5 Firing Pin | 15 Sear Spring | 25 Takedown Catch |
| 6 Firing Pin Spring | 16 Sear | 26 Safety Catch |
| 7 Firing Pin Spring Guide | 17 Trigger Lever | 27 Trigger Pin |
| 8 Barrel | 18 Trigger Bar | 28 Trigger |
| 9 Recoil Spring Guide Rod | 19 Magazine Catch | |
| 10 Recoil Spring | 20 Grip | |

22 Rimfire Revolver



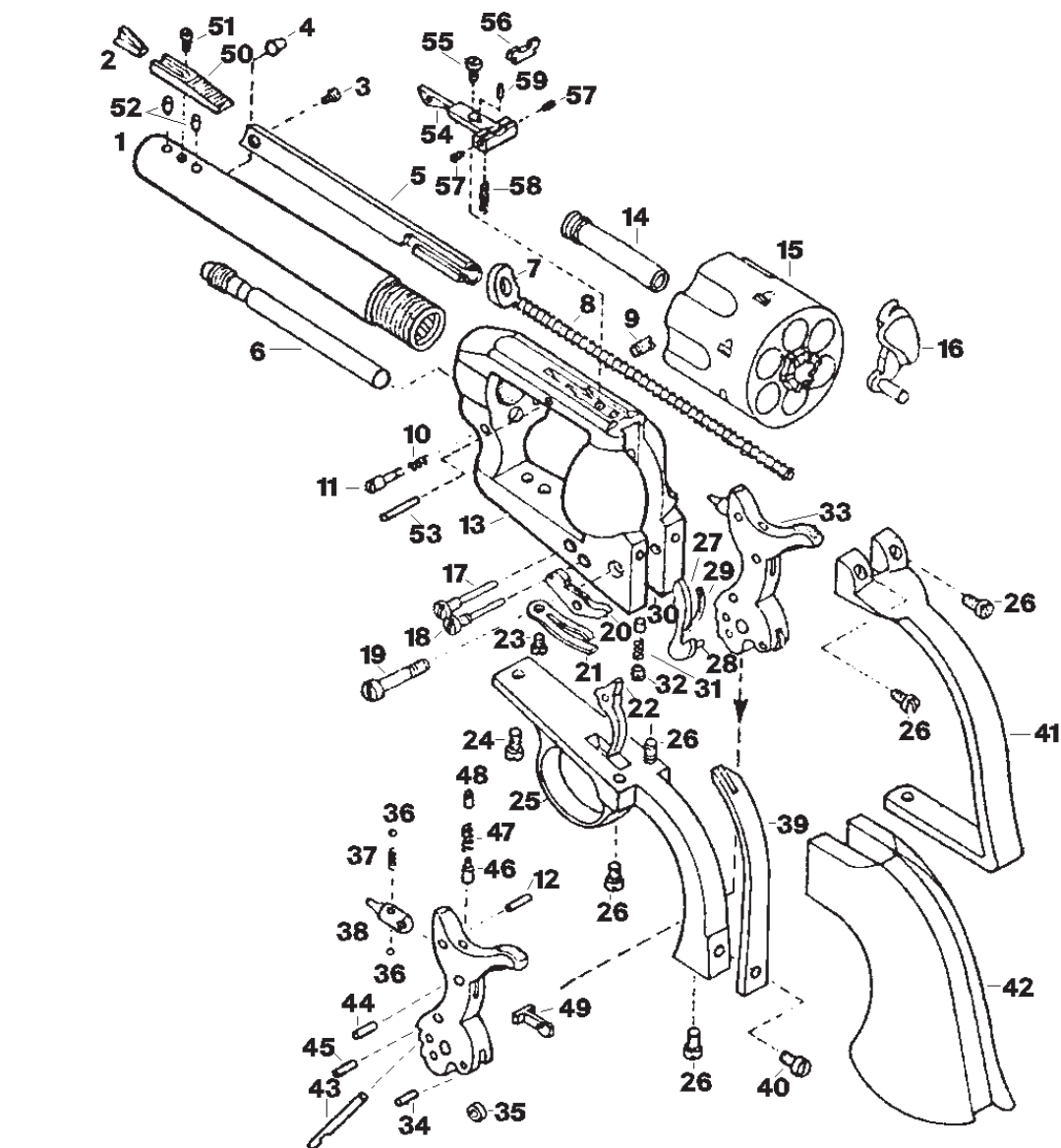
1	Barrel	21	Trigger	41	Grip
2	Front Sight	22	Sear and Bolt Spring Screw	42	Safety Block Rod
3	Ejector Rod Housing Screw	23	Front Guard Screw	43	Safety Block Pin
4	Ejector Rod Housing	24	Trigger Guard	44	Safety Block Rod Pin
5	Base Pin	25	Trigger Guard/Backstrap Screws	45	Safety Block Plunger
6	Ejector Rod with Head	26	Hand	46	Safety Block Plunger Spring
7	Ejector Rod Spring	27	Hand Pin	47	Safety Block Plunger Screw
8	Base Pin Screw Nut	28	Hand Spring	48	Safety Block
9	Base Pin Spring	29	Gate Catch Detent	49	Front Sight Base
10	Base Pin Screw	30	Gate Catch Spring	50	Front Sight Base Screw
11	Firing Pin Rivet Pin	31	Gate Catch Screw	51	Front Sight Pins
12	Frame	32	Hammer	52	Rear Sight Leaf Pin
13	Base Pin Bushing	33	Hammer Roll Pin	53	Rear Sight Base
14	Cylinder	34	Hammer Roll	54	Rear Sight Elevation Screw
15	Gate	35	Firing Pin Bearing (2)	55	Rear Sight Blade
16	Bolt Screw	36	Firing Pin Spring	56	Rear Sight Windage Screws
17	Trigger Screw	37	Firing Pin	57	Rear Sight Elevation Spring
18	Hammer Screw	38	Mainspring	58	Rear Sight Elevation Detent
19	Bolt	39	Mainspring Screw		
20	Sear and Bolt Spring	40	Backstrap		

SA Target/Silhouette Revolver

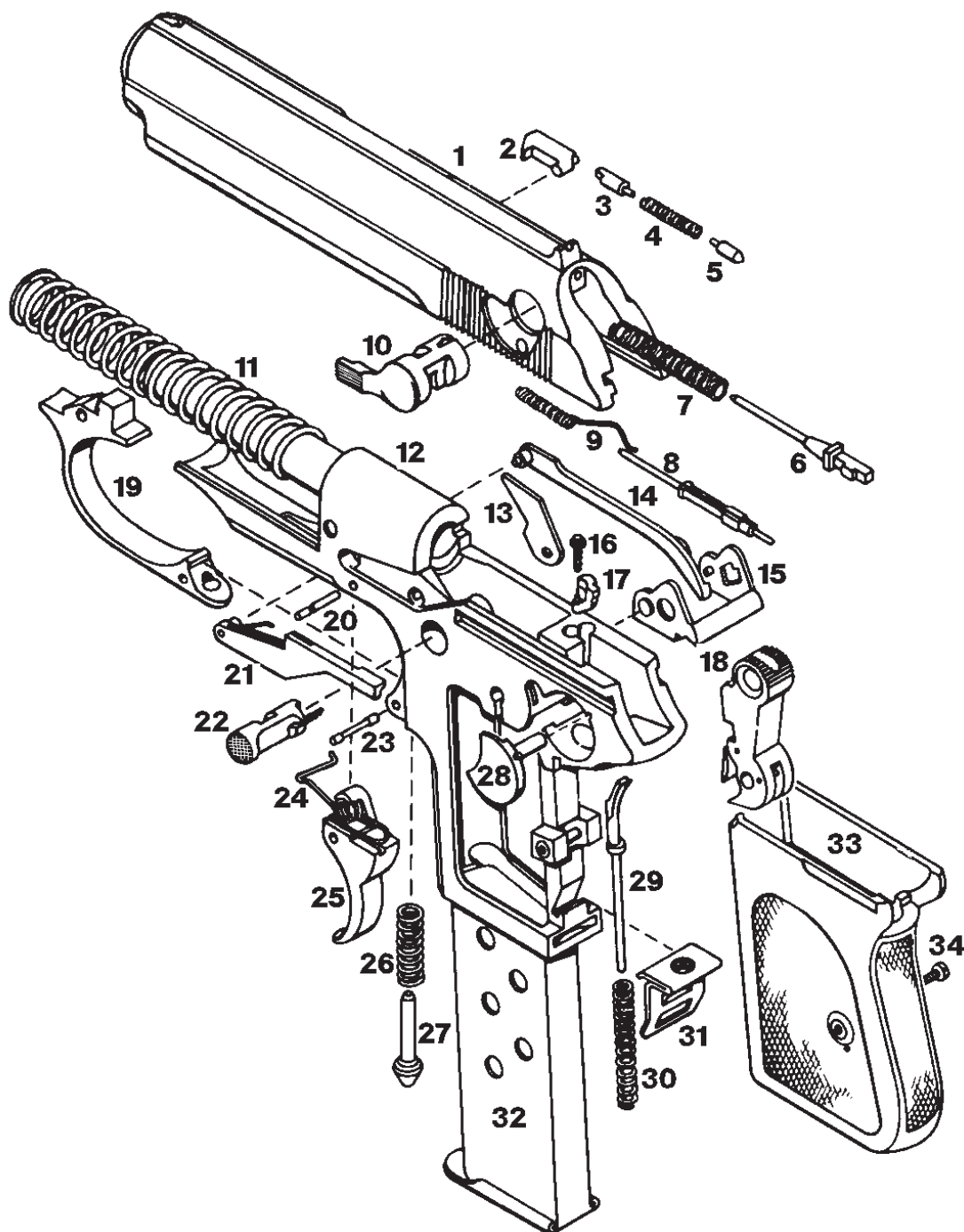


1	Barrel	21	Sear and Bolt Spring	41	Backstrap
2	Front Sight	22	Trigger	42	Grip
3	Ejector Rod Housing Screw	23	Sear and Bolt Spring Screw	43	Safety Block Rod
4	Ejector Rod Housing Lug	24	Front Guard Screw	44	Safety Block Pin
5	Ejector Rod Housing	25	Trigger Guard	45	Safety Block Rod Pin
6	Base Pin	26	Trigger Guard/Backstrap Screws	46	Safety Block Detent
7	Ejector Rod with Head	27	Hand	47	Safety Block Detent Spring
8	Ejector Rod Spring	28	Hand Assembly	48	Safety Block Detent Screw
9	Base Pin Screw Nut	29	Hand Spring	49	Safety Block
10	Base Pin Spring	30	Gate Catch Detent	50	Front Sight Base
11	Base Pin Screw	31	Gate Catch Spring	51	Front Sight Base Screw
12	Firing Pin Retaining Pin	32	Gate Catch Screw	52	Front Sight Base Pins
13	Frame	33	Hammer	53	Rear Sight Base Pin
14	Base Pin Bushing	34	Hammer Roll Pin	54	Rear Sight Base
15	Cylinder	35	Hammer Roll	55	Rear Sight Elevation Screw
16	Gate	36	Firing Pin Housing	56	Rear Sight Blade
17	Bolt Screw	37	Firing Pin Spring	57	Rear Sight Windage Screws
18	Trigger Screw	38	Firing Pin	58	Rear Sight Elevation Spring
19	Hammer Screw	39	Mainspring	59	Rear Sight Elevation Detent
20	Bolt	40	Mainspring Screw		

Single Action Revolver

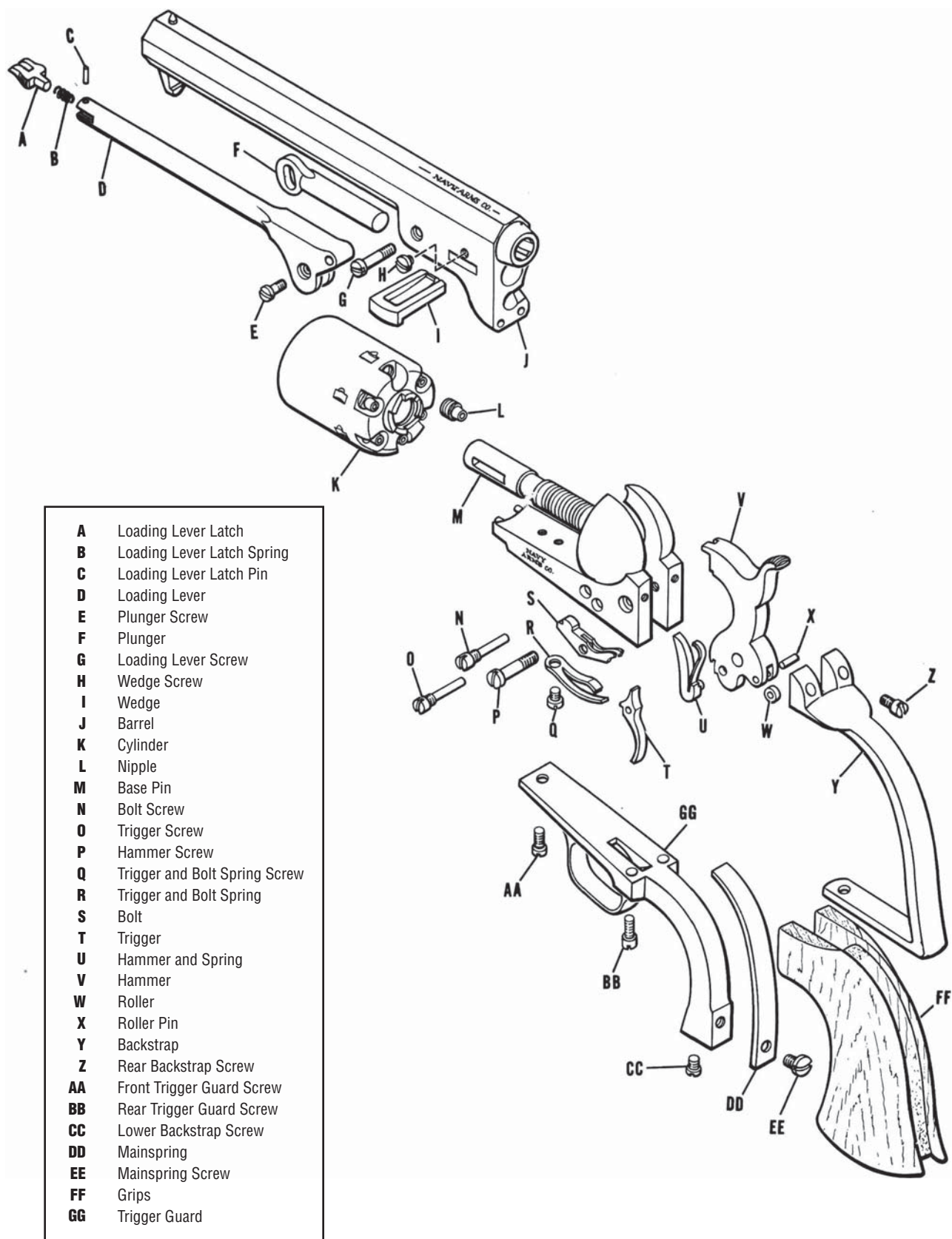


1	Barrel	21	Sear and Bolt Spring	41	Backstrap
2	Front Sight Blade	22	Trigger	42	Grip
3	Ejector Rod Housing Screw	23	Sear and Bolt Spring Screw	43	Safety Block Rod
4	Ejector Rod Housing Lug	24	Front Guard Screw	44	Safety Block Pin
5	Ejector Rod Housing	25	Trigger Guard	45	Safety Block Rod Pin
6	Base Pin	26	Trigger Guard/Backstrap Screws	46	Safety Block Plunger
7	Ejector Rod and Head	27	Hand	47	Safety Block Plunger Spring
8	Ejector Rod Spring	28	Hand Pin	48	Safety Block Plunger Screw
9	Base Pin Screw Nut	29	Hand Spring	49	Safety Block
10	Base Pin Spring	30	Gate Catch	50	Front Sight Base
11	Base Pin Screw	31	Gate Catch Spring	51	Front Sight Base Screw
12	Firing Pin Rivet	32	Gate Catch Screw	52	Front Sight Pins
13	Frame	33	Hammer	53	Rear Sight Leaf Pin
14	Base Pin Bushing	34	Hammer Roll Pin	54	Rear Sight Base
15	Cylinder	35	Hammer Roller	55	Rear Sight Elevation Screw
16	Gate	36	Firing Pin Bearings	56	Rear Sight Blade
17	Bolt Screw	37	Firing Pin Spring	57	Rear Sight Windage Screws
18	Trigger Screw	38	Firing Pin	58	Rear Sight Elevation Spring
19	Hammer Screw	39	Mainspring	59	Rear Sight Elevation Detent
20	Bolt	40	Mainspring Screw		

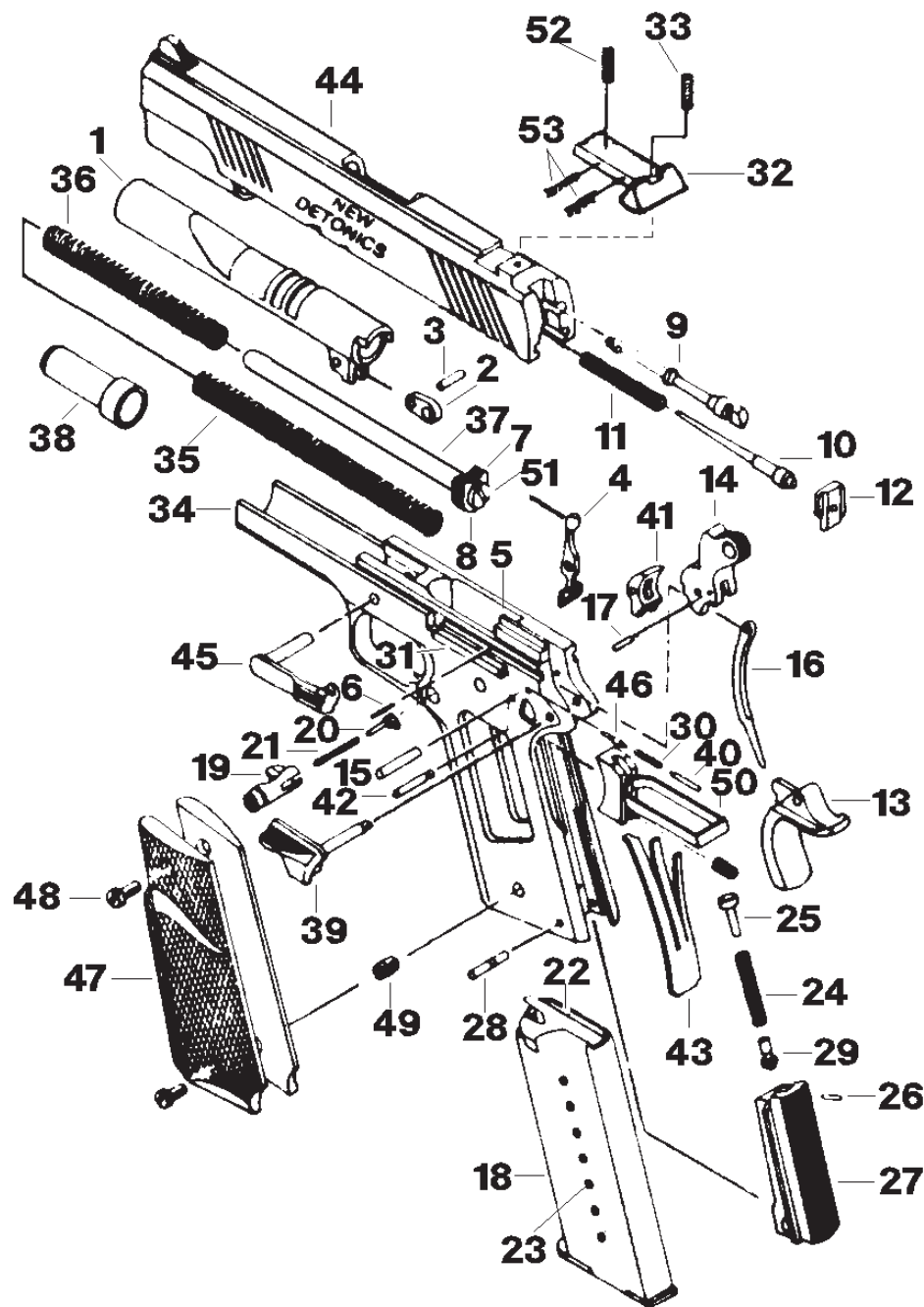


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|----|----------------------|----|---------------------------------|----|---------------------------------------|
| 1 | Slide | 13 | Hammer Release | 24 | Trigger Spring |
| 2 | Extractor | 14 | Trigger Bar | 25 | Trigger |
| 3 | Extractor Plunger | 15 | Cocking Piece | 26 | Trigger Guard Spring |
| 4 | Extractor Spring | 16 | Hammer Block Plunger and Spring | 27 | Trigger Guard Plunger |
| 5 | Safety Catch Plunger | 17 | Hammer Block | 28 | Hammer Pin |
| 6 | Firing Pin | 18 | Hammer | 29 | Hammer Strut |
| 7 | Firing Pin Spring | 19 | Trigger Guard | 30 | Hammer Spring |
| 8 | Cartridge Indicator | 20 | Trigger Pin | 31 | Lanyard Loop/Mainspring Retaining Bar |
| 9 | Indicator Spring | 21 | Ejector and Spring | 32 | Magazine Assembly |
| 10 | Safety Catch | 22 | Magazine Catch | 33 | Grip |
| 11 | Recoil Spring | 23 | Trigger Guard Pin | 34 | Grip Screw |
| 12 | Frame and Barrel | | | | |

“Yank” Revolver

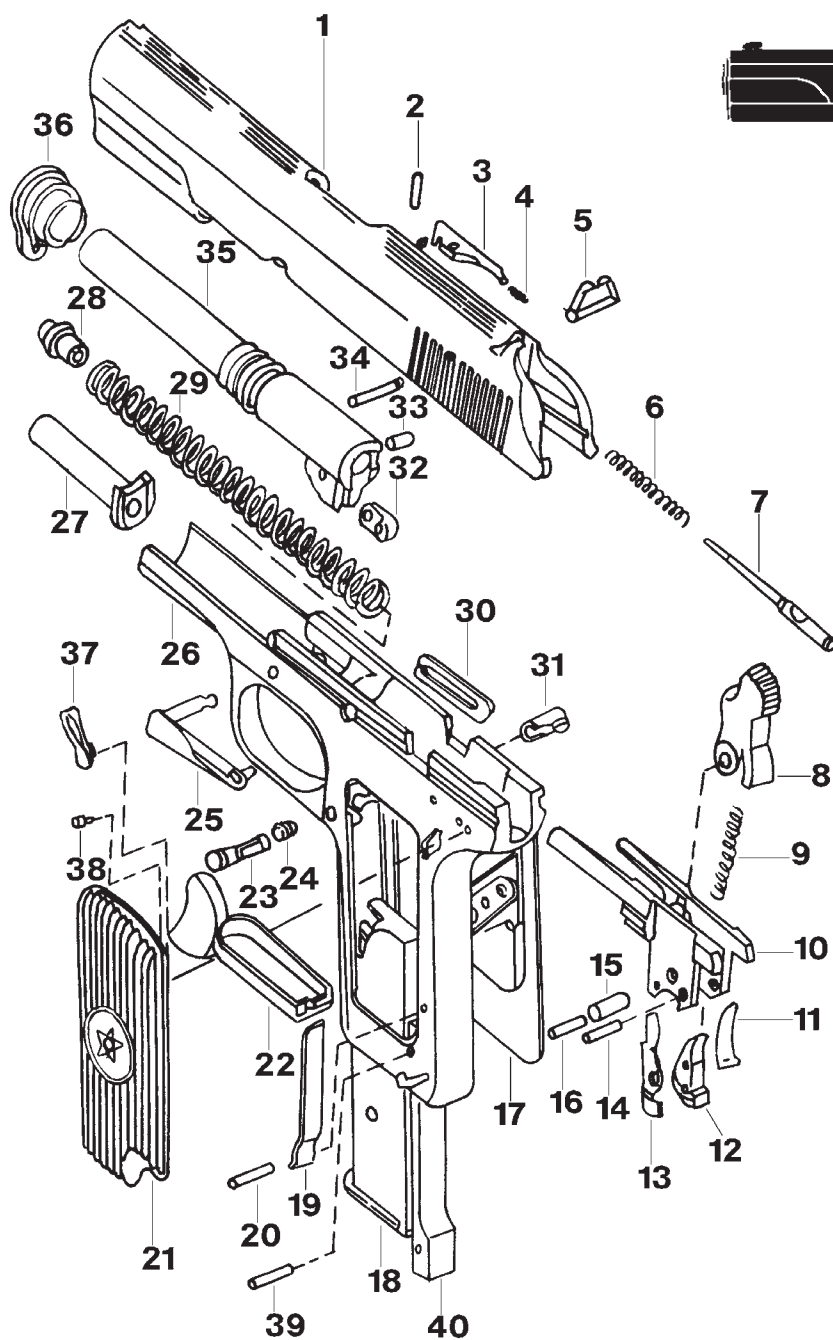


Scoremaster/Service-master Auto



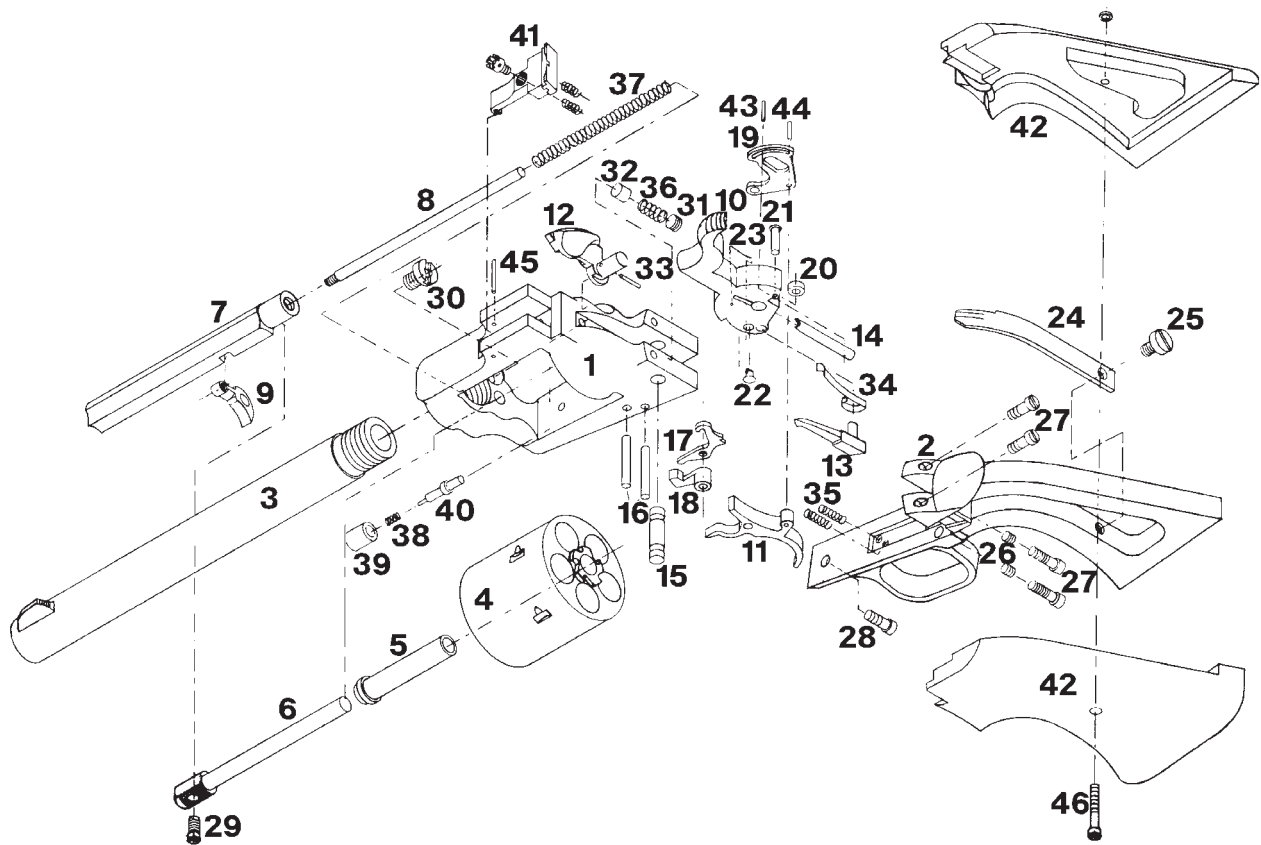
1	Barrel	15	Hammer Pin	29	Mainspring Housing Pin Retainer	42	Sear Pin
2	Barrel Link	16	Hammer Strut	30	Plunger Spring	43	Sear Spring
3	Barrel Link Pin	17	Hammer Strut Pin	31	Plunger Tube	44	Slide
4	Disconnecter	18	Magazine Assembly	32	Rear Sight Windage Screw	45	Slide Stop
5	Ejector	19	Magazine Catch	33	Rear Sight Elevation Screw	46	Slide Stop Plunger
6	Ejector Pin	20	Magazine Catch Lock	34	Receiver	47	Stock
7	Elastomer	21	Magazine Catch Spring	35	Recoil Spring—Outer	48	Stock Screws
8	Elastomer Retaining Plate	22	Magazine Follower	36	Recoil Spring—Inner	49	Stock Screw Bushing
9	Extractor	23	Magazine Spring	37	Recoil Spring Guide	50	Trigger Assembly
10	Firing Pin	24	Mainspring	38	Recoil Spring Cap	51	Recoil Spring Guide Screw
11	Firing Pin Spring	25	Mainspring Cap	39	Safety Lock	52	Rear Sight Retention Pin
12	Firing Pin Stop	26	Mainspring Cap Spring	40	Safety Lock Plunger	53	Rear Sight Springs
13	Grip Safety	27	Mainspring Housing	41	Sear		
14	Hammer	28	Mainspring Housing Pin				

213 Auto

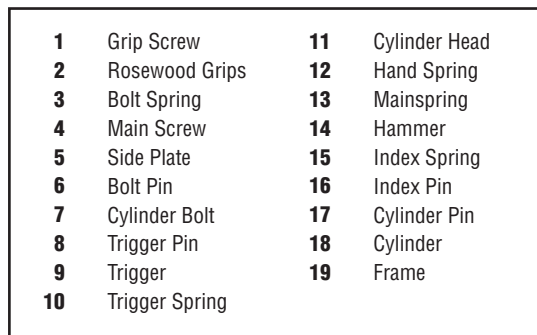


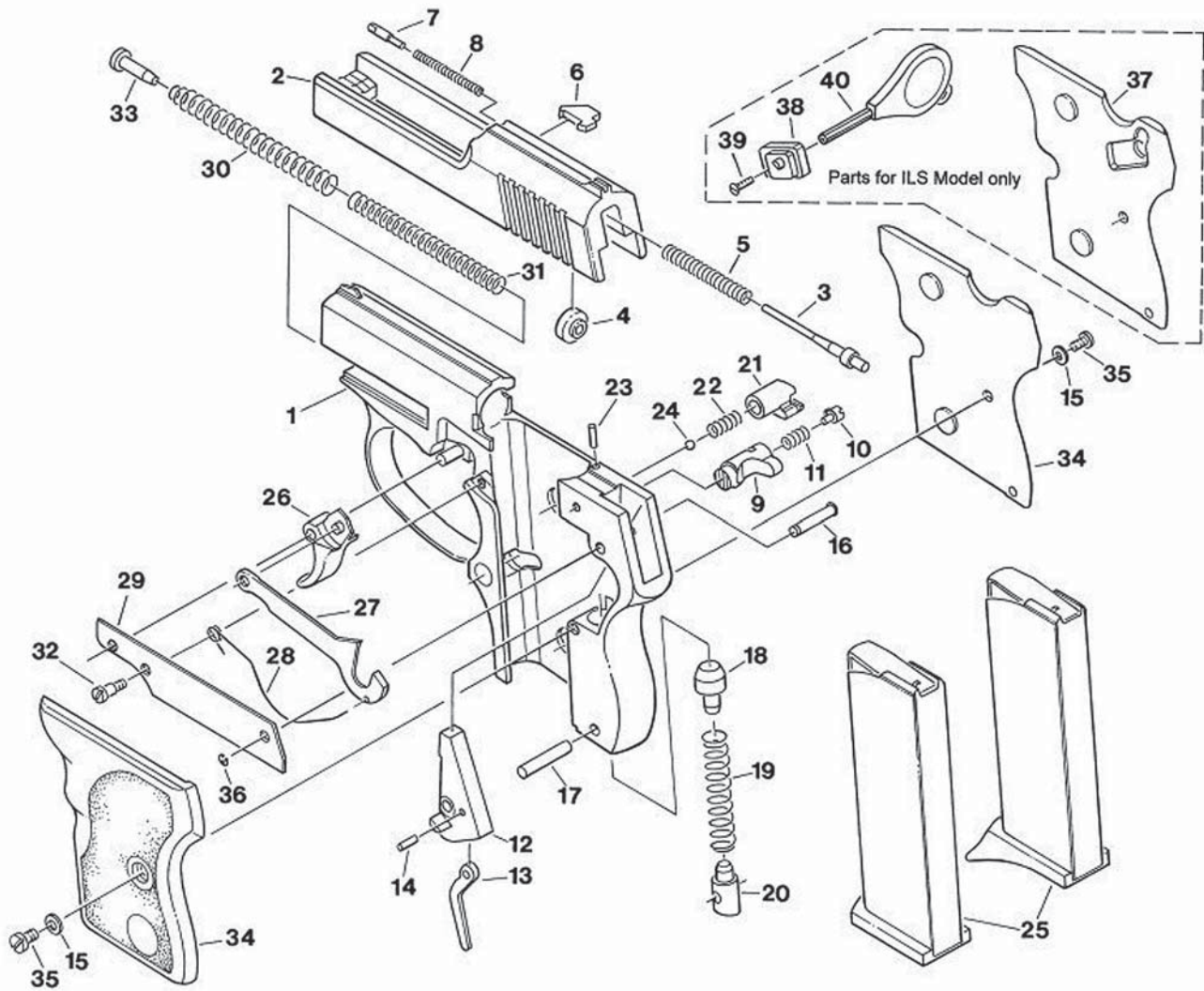
1	Slide	15	Hammer Pin	29	Recoil Spring
2	Extractor Pin	16	Sear Pin	30	Slide Stop Clip
3	Extractor	17	Right Grip	31	Magazine Catch Lock
4	Extractor Spring	18	Magazine Assembly	32	Barrel Link
5	Rear Sight	19	Trigger Spring	33	Barrel Link Pin
6	Firing Pin Spring	20	Trigger Spring Fixing Pin	34	Firing Pin Retainer Pin
7	Firing Pin	21	Left Grip	35	Barrel
8	Hammer	22	Trigger	36	Barrel Bushing
9	Hammer Spring	23	Magazine Catch	37	Safety Assembly
10	Hammer and Sear Housing	24	Magazine Catch Spring	38	Safety Fixing Screw
11	Sear Spring	25	Slide Stop	39	Insert Pin
12	Sear	26	Frame	40	Insert
13	Disconnecter	27	Recoil Spring Guide		
14	Hammer Spring Stop	28	Recoil Spring Plug		

450 Magnum Revolver



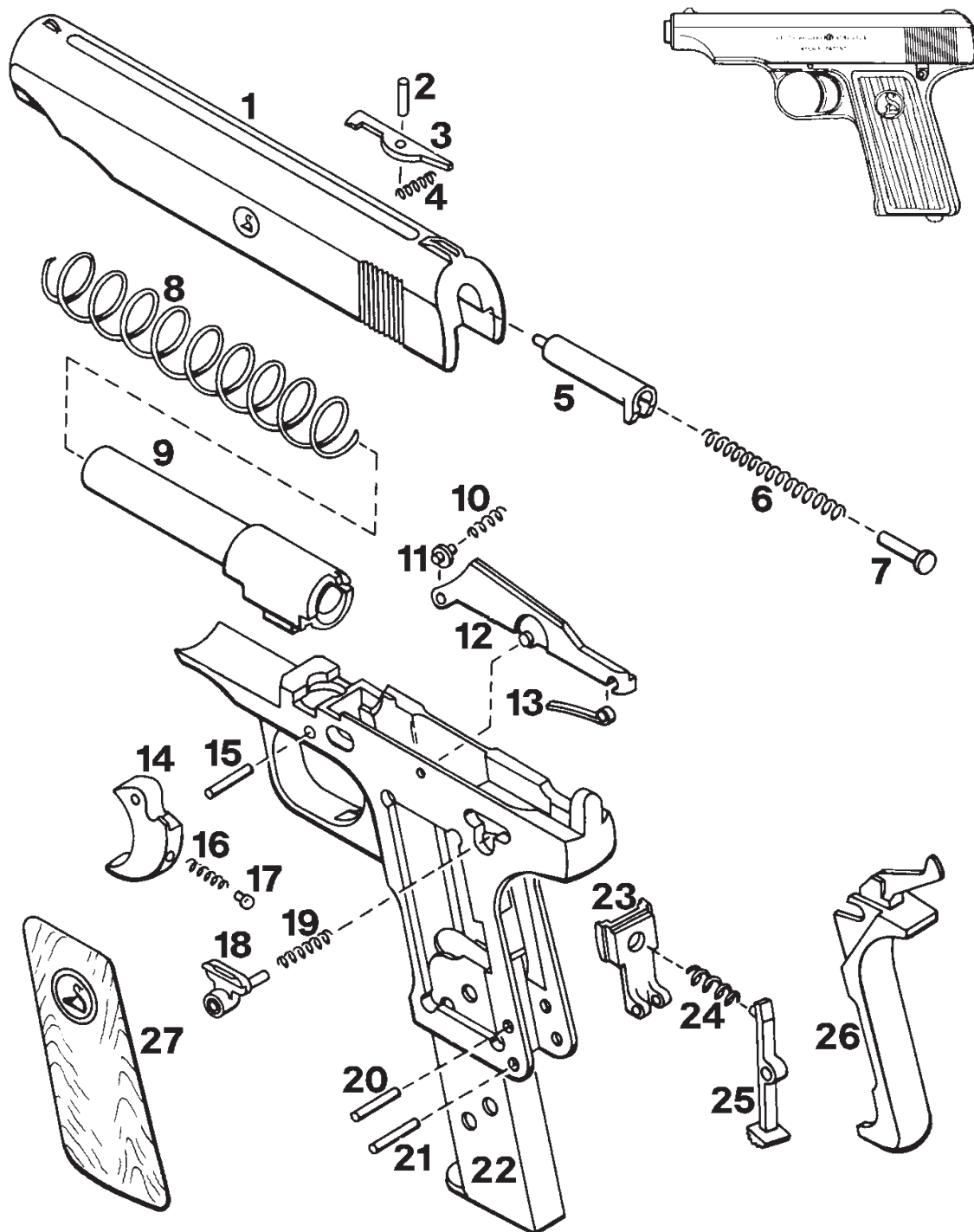
1	Cylinder Frame	24	Mainspring
2	Grip Frame	25	Mainspring Screw
3	Barrel	26	Hammer Pin Lock Screws
4	Cylinder	27	Frame Screws
5	Cylinder Bushing	28	Front Trigger Guard Screw
6	Cylinder Pin	29	Cylinder Pin Screw
7	Ejector Housing	30	Ejector Housing Screw
8	Ejector Rod	31	Gate Screw
9	Ejector Tab	32	Gate Piston
10	Hammer	33	Gate Pin
11	Trigger	34	Hand Spring
12	Gate	35	Trigger Bolt Springs
13	Hand	36	Gate Spring
14	Auxiliary Firing Pin	37	Ejector Spring
15	Hammer Pin	38	Firing Pin Spring
16	Hammer Pin and Trigger Pin	39	Recoil Plate
17	Latch Cam	40	Firing Pin
18	Latch	41	Rear Sight Assembly
19	Auxiliary Firing Pin Cam	42	Grips
20	Roller	43	Auxiliary Firing Pin Pin
21	Roller Pin	44	Cam Pin Tab
22	Button Latch	45	Rear Sight Assembly Pin
23	Button Latch Spring	46	Grip Screw



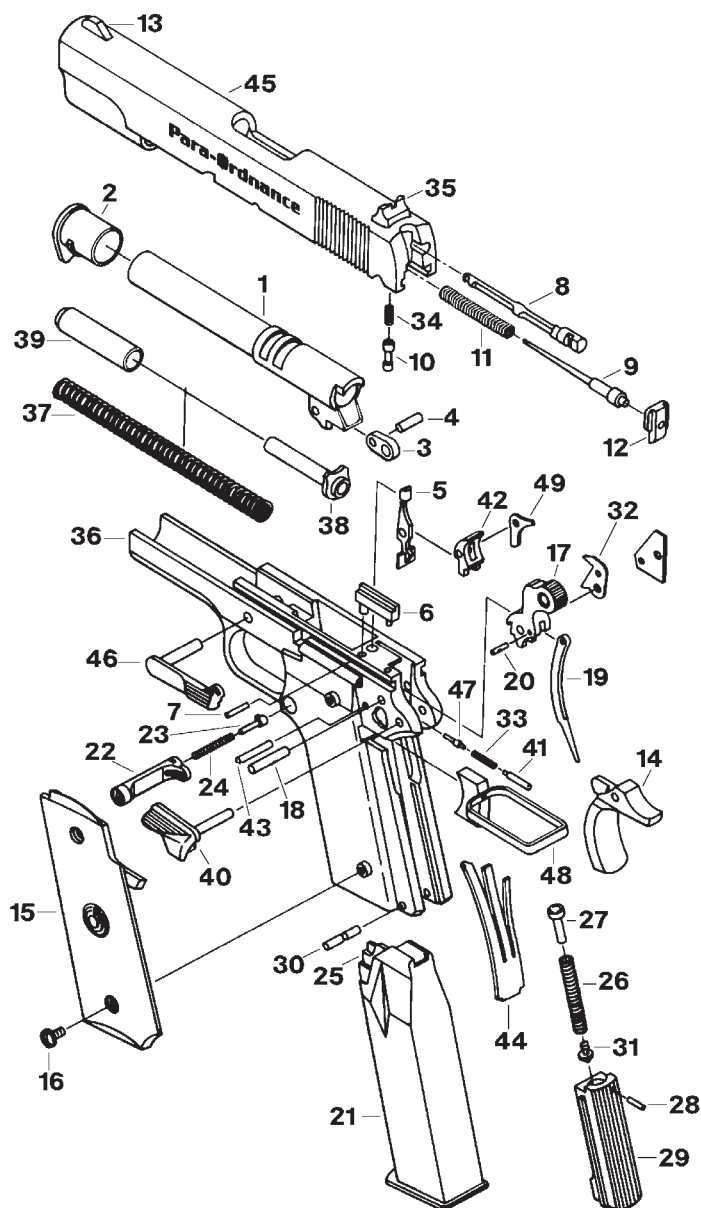


1	Frame	14	Hammer Push Rod Spring Pin	26	Trigger
2	Slide	15	Rubber Washer	27	Drawbar
3	Firing Pin	16	Hammer Pin	28	Drawbar Spring
4	Firing Pin Retainer	17	Mainspring Pin	29	Cover
5	Firing Pin Spring	18	Hammer Spring Follower	30	Slide Spring Set (Recoils and Guide Rod) Combines parts 30, 31 and 33
6	Extractor	19	Hammer Spring	32	Cover Bolt
7	Extractor Plunger	20	Mainspring Plug	34	Grip Set
8	Extractor Spring	21	Slide Release Button	35	Grip Screws
9	Clip Body Release	22	Slide Release Button Spring	36	E-Clip
10	Clip Release Retainer	23	Slide Release Spring Pin		
11	Clip Release Spring	24	Slide Release Bearing		
12	Hammer	25	Magazine - Flat Floor Plate		
13	Hammer Push Rod				

Pocket Auto

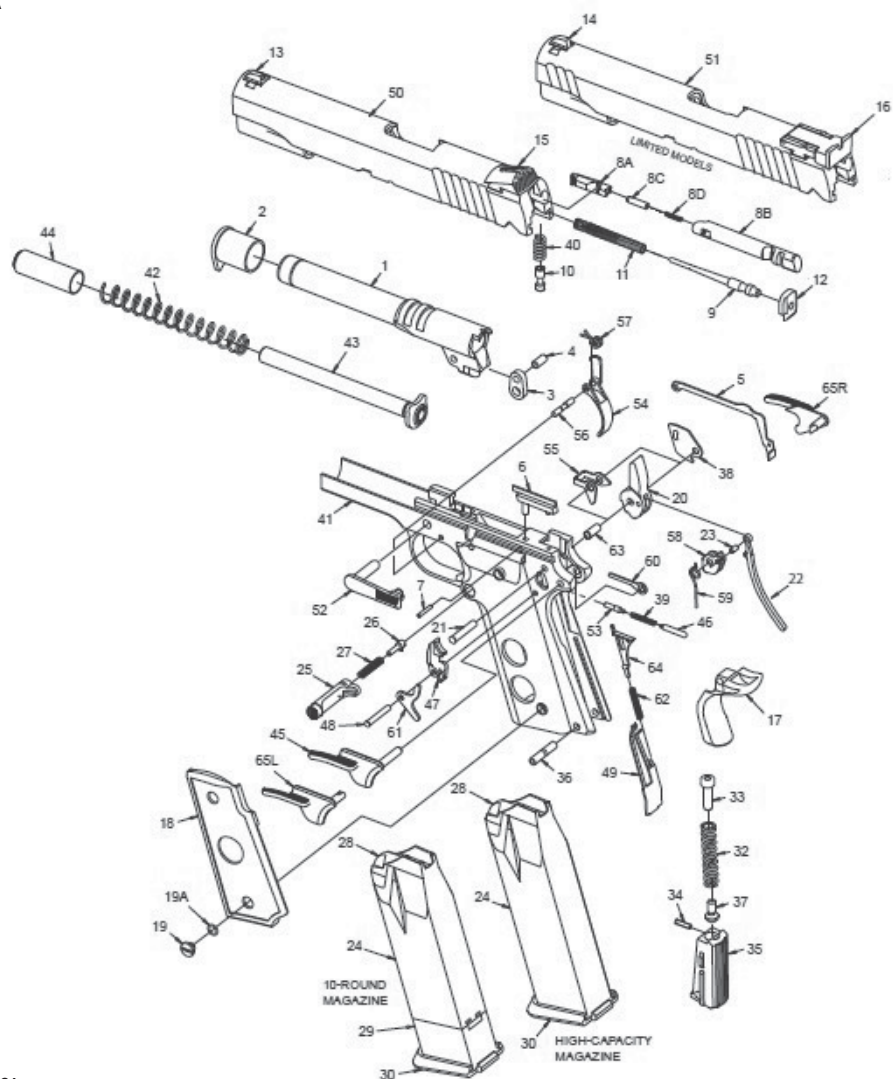


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|---------------------------|---------------------------|---|
| 1 Slide | 11 Disconnecter | 20 Magazine and Left Grip Latch Hinge Pin |
| 2 Extractor Pin | 12 Sear | 21 Grip Safety Hinge Pin |
| 3 Extractor | 13 Sear Spring | 22 Magazine |
| 4 Extractor Spring | 14 Trigger | 23 Grip Latch |
| 5 Firing Pin | 15 Trigger Pin | 24 Magazine Catch Spring |
| 6 Firing Pin Spring | 16 Trigger Spring | 25 Magazine Catch |
| 7 Firing Pin Spring Guide | 17 Trigger Spring Plunger | 26 Grip Safety |
| 8 Recoil Spring | 18 Takedown Catch | 27 Grip Panel |
| 9 Barrel | 19 Takedown Catch Spring | |
| 10 Disconnecter Spring | | |



1	Barrel	19	Hammer Strut	37	Recoil Spring
2	Barrel Bushing	20	Hammer Strut Pin	38	Recoil Spring Guide
3	Barrel Link	21	Magazine Assembly	39	Recoil Spring Plug
4	Barrel Link Pin	22	Magazine Catch	40	Safety Lock
5	Disconnecter	23	Magazine Catch Lock	41	Safety Lock Plunger
6	Ejector	24	Magazine Catch Spring	42	Sear
7	Ejector Pin	25	Magazine Follower	43	Sear Pin
8	Extractor	26	Mainspring	44	Sear Spring
9	Firing Pin	27	Mainspring Cap	45	Slide
10	Firing Pin Plunger	28	Mainspring Cap Pin	46	Slide Stop
11	Firing Pin Spring	29	Mainspring Housing (Flat)	47	Slide Stop Plunger
12	Firing Pin Stop	30	Mainspring Housing Pin	48	Trigger Assembly
13	Front Sight	31	Mainspring Housing Pin Retainer	49	Trigger Bar Lever
14	Grip Safety	32	Plunger Lever	Parts Not Shown	
15	Grip	33	Plunger Spring	Magazine Floorplate	
16	Grip Screw	34	Firing Pin Plunger Spring	Magazine Floorplate Retainer	
17	Hammer	35	Rear Sight	Magazine Spring	
18	Hammer Pin	36	Receiver		

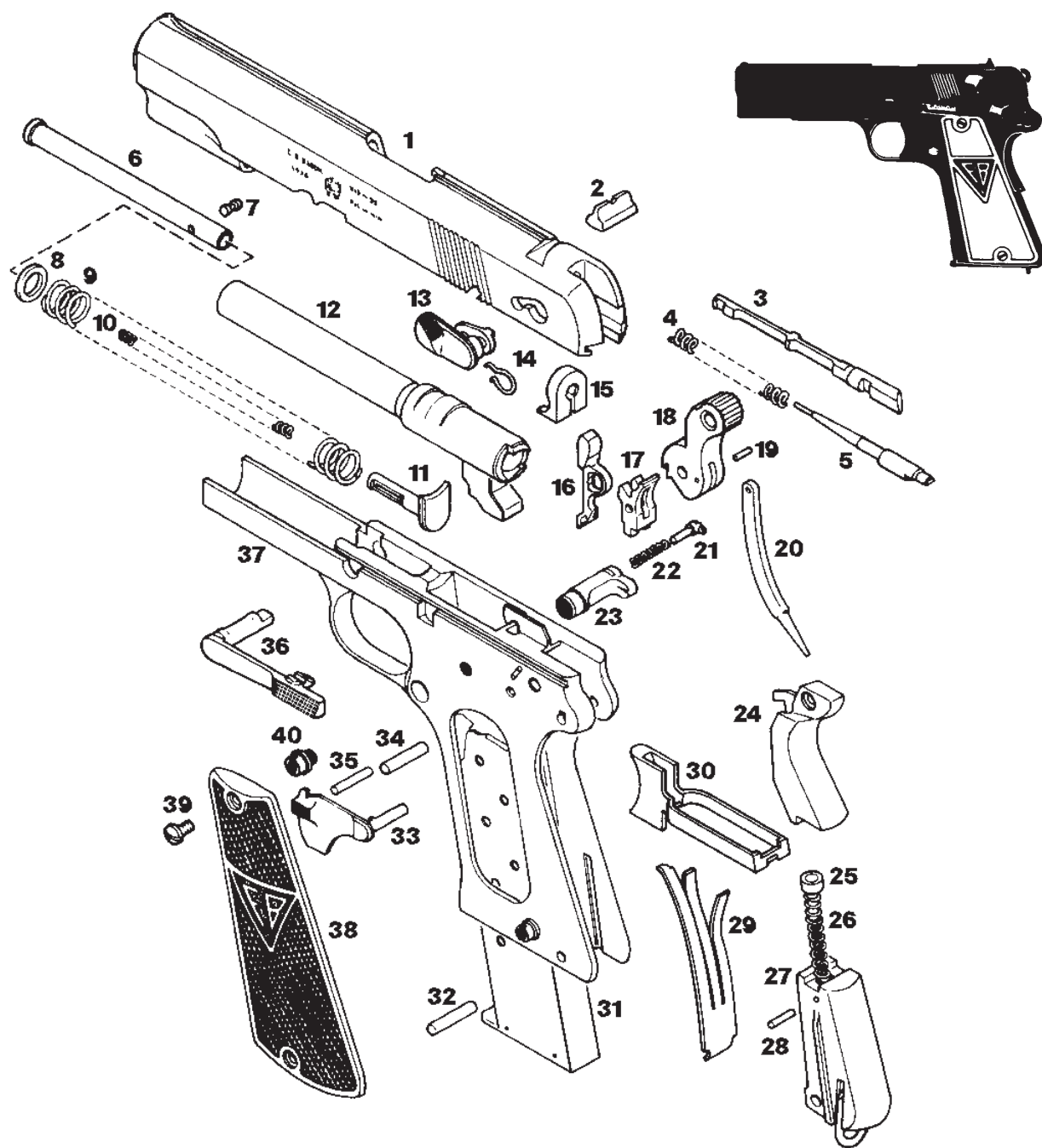
P14-45 LDA



Courtesy, Para USA

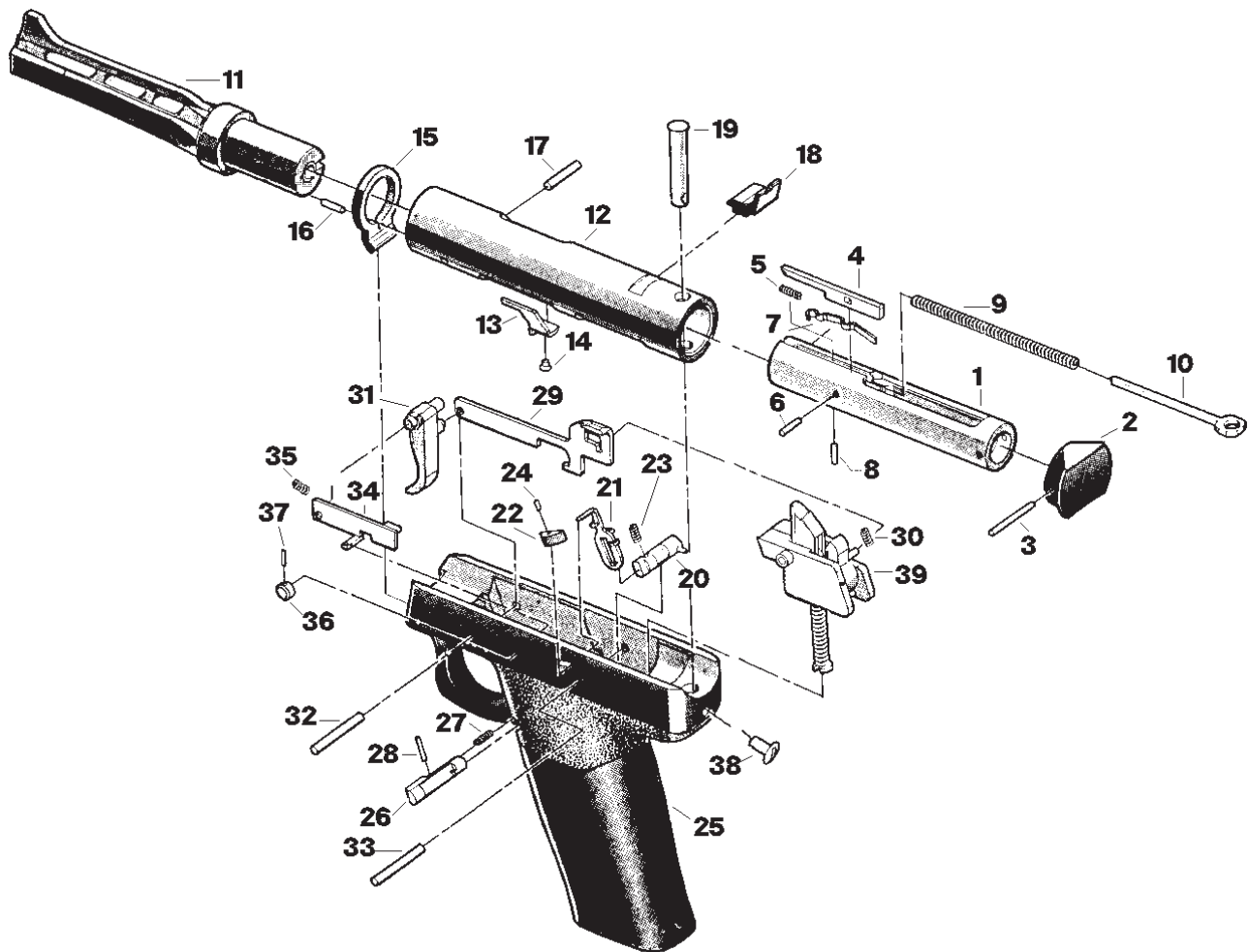
1	Barrel	20	Spurless hammer	44	Recoil spring plug
2	Barrel bushing	21	Hammer pin	45	Slide lock safety
3	Barrel link	22	Hammer strut	46	Safety lock plunger
4	Barrel link pin	23	Cocking cam pin	47	Sear
5	Drawbar	24	Magazine assembly	48	Sear pin
6	Ejector	25	Magazine catch	49	Sear spring
7	Ejector pin	26	Magazine catch lock	50	Slide
8	Extractor	27	Magazine catch spring	51	Slide (Limited)
8a	Extractor claw	28	Magazine follower	52	Slide stop
8b	Extractor body	29	Magazine extension	53	Slide stop plunger
8c	Extractor plunger	30	Magazine floorplate	54	Trigger
8d	Extractor spring	31	Magazine spring (not shown)	55	Straddle
9	Firing pin	32	Main spring	56	Trigger pin
10	Firing pin plunger	33	Main spring cap	57	Trigger return spring
11	Firing pin spring	34	Main spring cap pin	58	Cocking cam
12	Firing pin stop	35	Main spring housing (flat)	59	Hammer return spring
13	Front sight	36	Main spring housing pin	60	Safety lock lever
14	Front sight	37	Main spring housing pin retainer	61	Grip safety lever
15	Fixed rear sight	38	Plunger lever	62	Drawbar platform spring
16	Adjustable rear sight	39	Plunger spring	63	Hammer assembly pin
17	Grip safety	40	Firing pin plunger spring	64	Drawbar platform
18	Grip panel	41	Frame	65	Ambidextrous slide lock safety, left and right
19	Grip panel	42	Recoil spring		
19a	Grip screw locking rings	43	Recoil spring guide		

Model 1935 (P-35) Auto



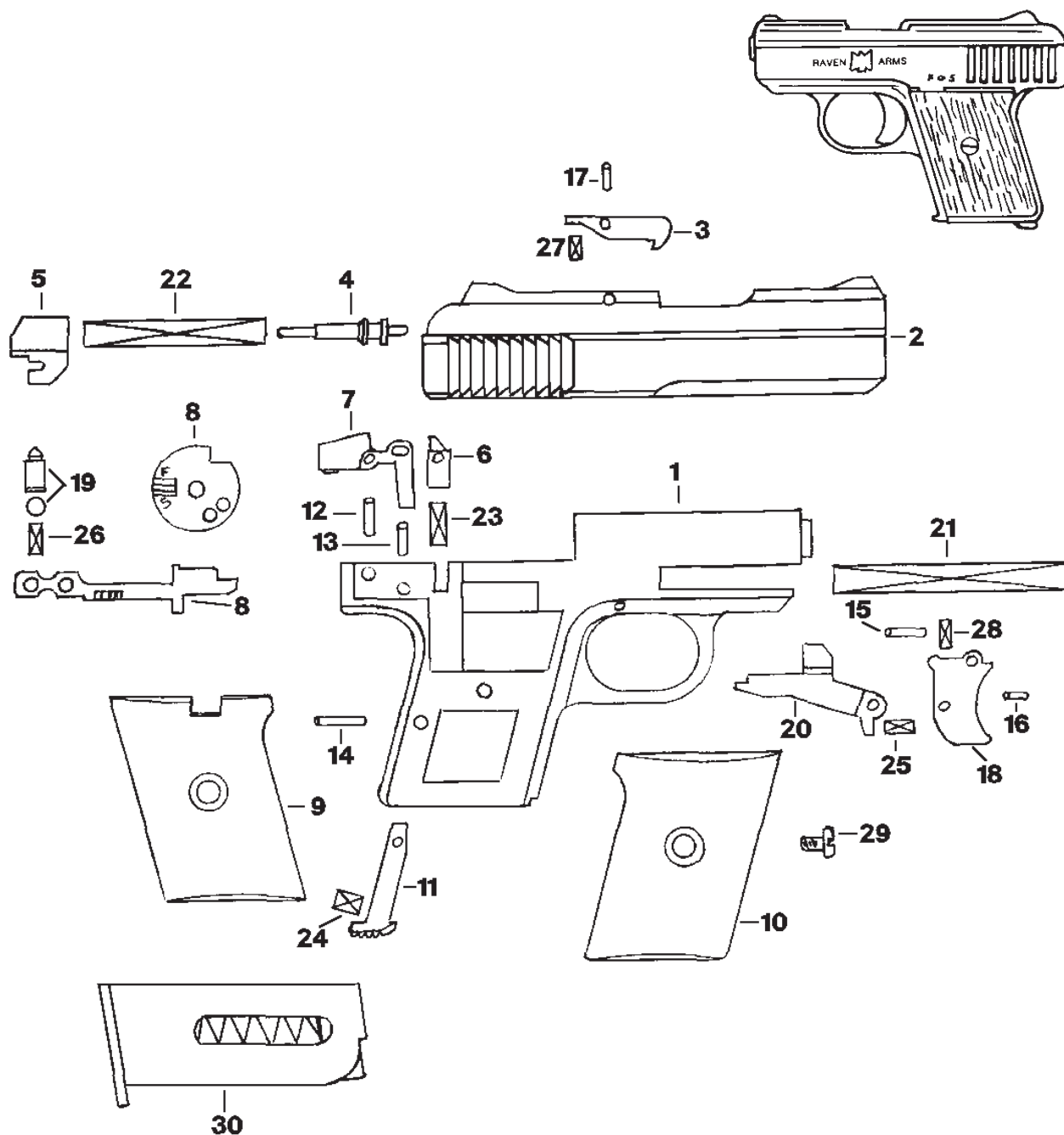
1	Slide	15	Firing Pin Retainer	29	Sear Spring
2	Rear Sight	16	Disconnecter	30	Trigger
3	Extractor	17	Sear	31	Magazine
4	Firing Pin Spring	18	Hammer	32	Mainspring Housing Pin
5	Firing Pin	19	Hammer Strut Pin	33	Takedown Latch
6	Recoil Spring Guide	20	Hammer Strut	34	Hammer Pin
7	Spring Guide Retainer Pin	21	Magazine Catch Spring Guide	35	Sear and Disconnecter Pin
8	Recoil Spring Stop	22	Magazine Catch Spring	36	Slide Stop/Hold-Open
9	Recoil Spring	23	Magazine Catch	37	Frame
10	Auxiliary Recoil Spring	24	Grip Safety	38	Grip Panel
11	Recoil Spring Guide Extension	25	Mainspring Cap	39	Grip Screw
12	Barrel	26	Mainspring	40	Grip Escutcheon
13	Hammer Drop Catch	27	Mainspring Housing		
14	Hammer Drop Catch Spring	28	Mainspring Retainer Pin		

Exactor Auto



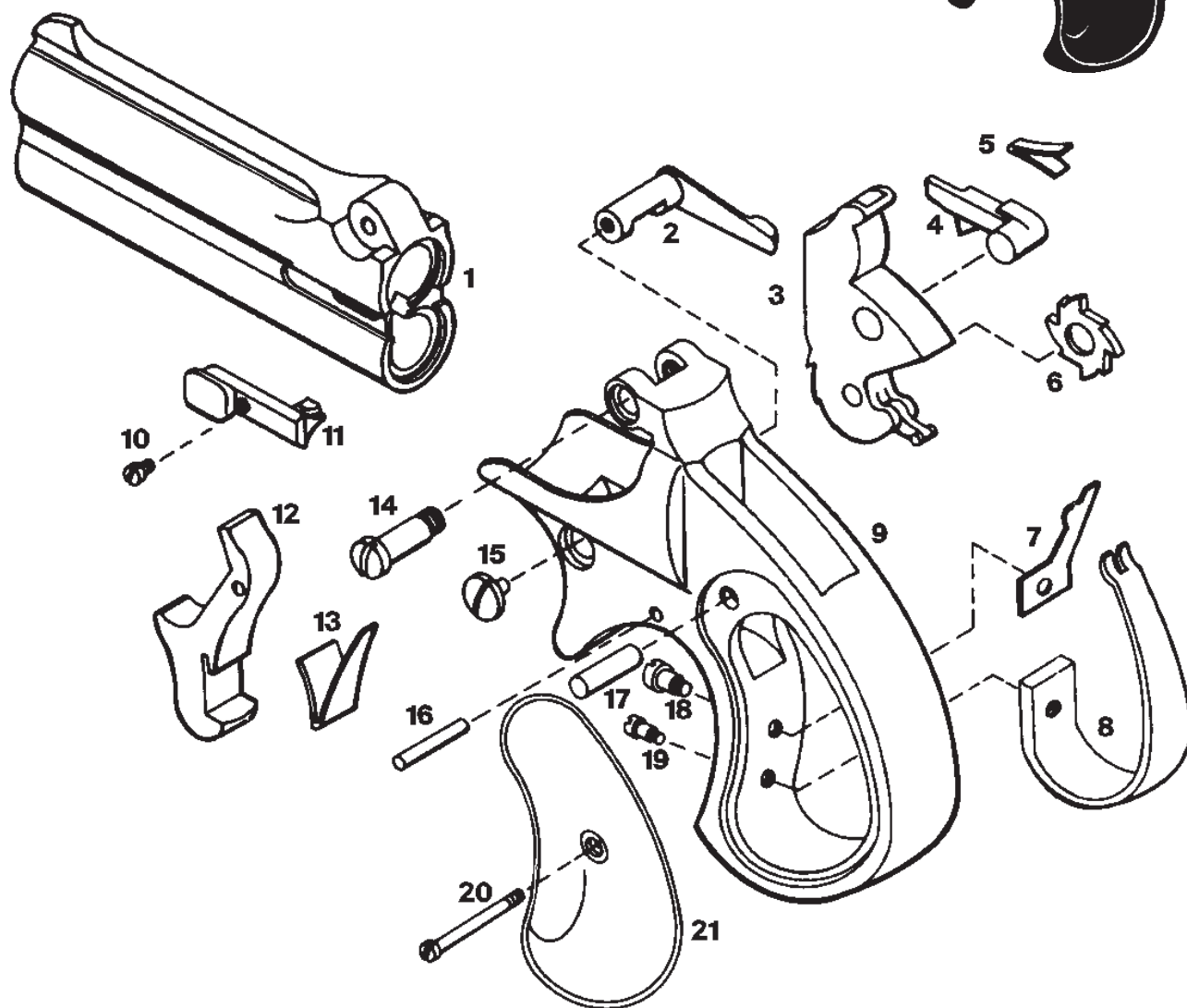
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|------------------------|------------------------------|------------------------------|
| 1 Bolt | 15 Recoil Lug | 29 Disconnecter |
| 2 Actuator Handle | 16 Alignment Pin | 30 Disconnecter Spring |
| 3 Actuator Pin | 17 Shank Pin | 31 Trigger Sub-Assembly |
| 4 Firing Pin | 18 Fixed Rear Sight | 32 Trigger Retaining Pin |
| 5 Firing Pin Spring | 19 Bolt Stop Pin | 33 Frame Retaining Pin |
| 6 Firing Pin Pin | 20 Hammer Block Sub-Assembly | 34 Bolt Hold-Open |
| 7 Extractor | 21 Safety-Lever Sub-Assembly | 35 Bolt Hold-Open Spring |
| 8 Extractor Pin | 22 Safety Knob | 36 Bolt Hold-Open Knob |
| 9 Recoil Spring | 23 Safety Spring | 37 Bolt Hold-Open Pin |
| 10 Recoil Spring Guide | 24 Safety Knob Pin | 38 Takedown Screw |
| 11 Barrel Sub-Assembly | 25 Grip Body | 39 Fire Control Sub-Assembly |
| 12 Receiver | 26 Magazine Latch | |
| 13 Ejector | 27 Magazine Latch Spring | Parts Not Shown |
| 14 Ejector Screw | 28 Magazine Latch Pin | Adjustable Rear Sight |
| | | Magazine |

Model P-25 and MP-25 Auto



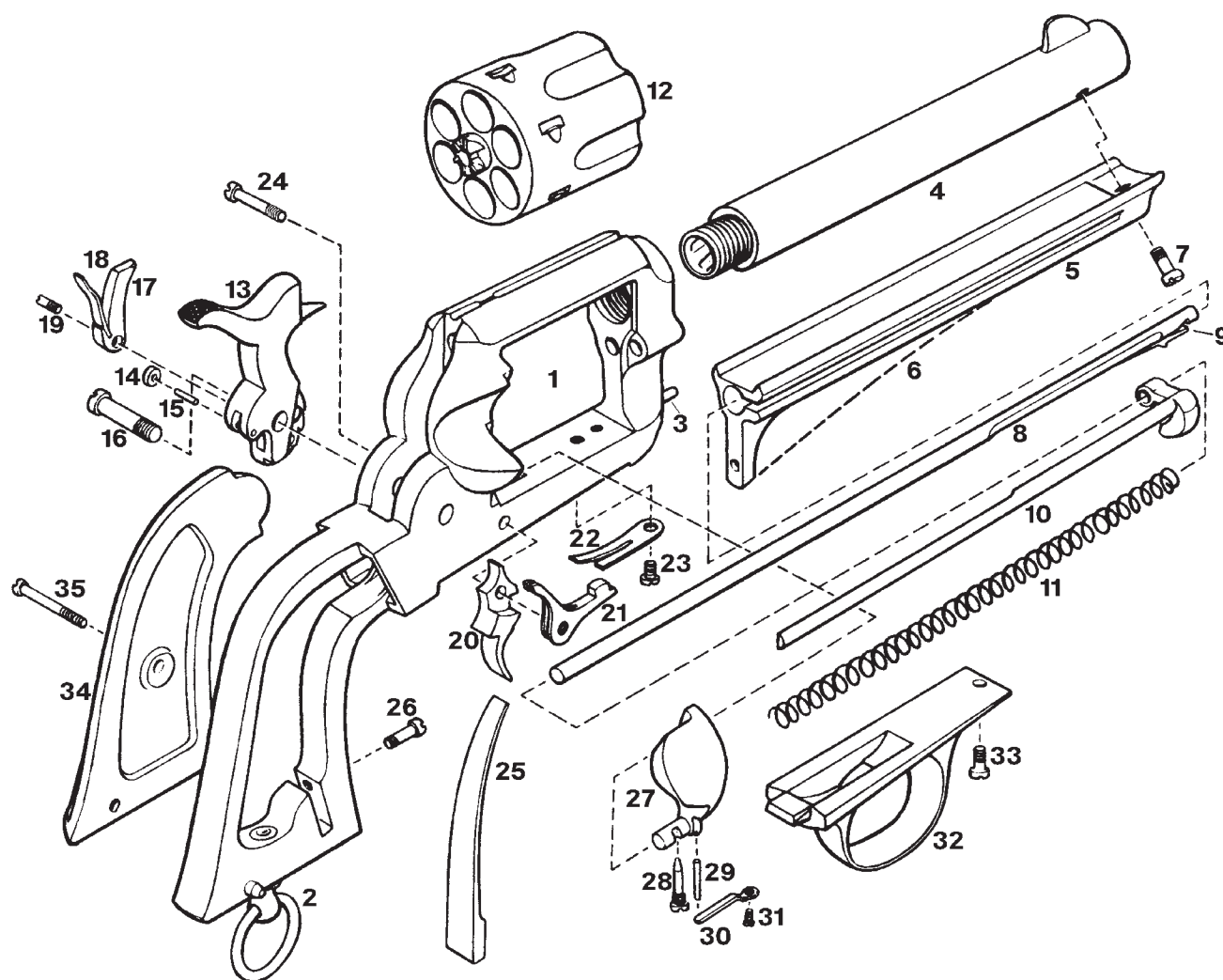
1	Frame	11	Magazine Catch	21	Recoil Spring
2	Slide	12	Retainer Pin	22	Striker Spring
3	Extractor	13	Cam Pin	23	Sear Spring
4	Firing Pin	14	Catch Pin	24	Catch Spring
5	Retainer	15	Pivot Pin	25	Trigger Spring
6	Sear Assembly	16	Trigger Pin	26	Plunger Spring
7	Cam	17	Extractor Pin	27	Extractor Spring
8	Safety Assembly	18	Trigger	28	Return Spring
9	Left Grip	19	Plunger and Ball	29	Grip Screw
10	Right Grip	20	Disconnecter	30	Magazine Assembly

Double Derringer Auto



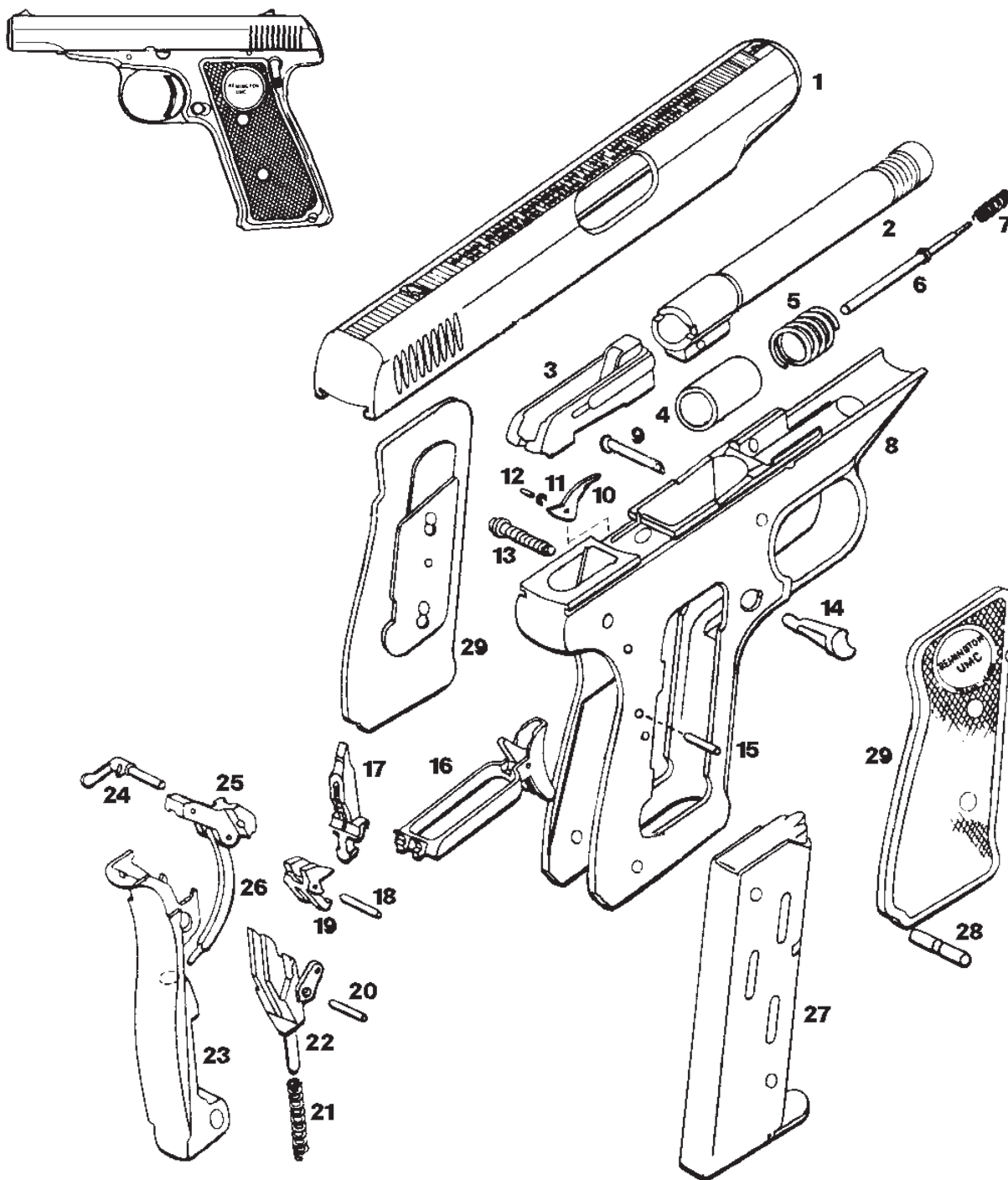
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|----|---------------------------|----|---------------------------------|
| 1 | Barrels | 12 | Trigger |
| 2 | Barrel Lock | 13 | Trigger Spring |
| 3 | Hammer | 14 | Barrel Hinge Screw |
| 4 | Firing Pin | 15 | Barrel Lock Screw |
| 5 | Firing Pin Spring | 16 | Trigger Pin |
| 6 | Firing Pin Ratchet | 17 | Hammer Pin |
| 7 | Firing Pin Ratchet Spring | 18 | Firing Pin Ratchet Spring Screw |
| 8 | Mainspring | 19 | Mainspring Screw |
| 9 | Frame | 20 | Grip Screw |
| 10 | Ejector Screw | 21 | Grip Panel |
| 11 | Ejector | | |

Model 1890 Frontier Revolver



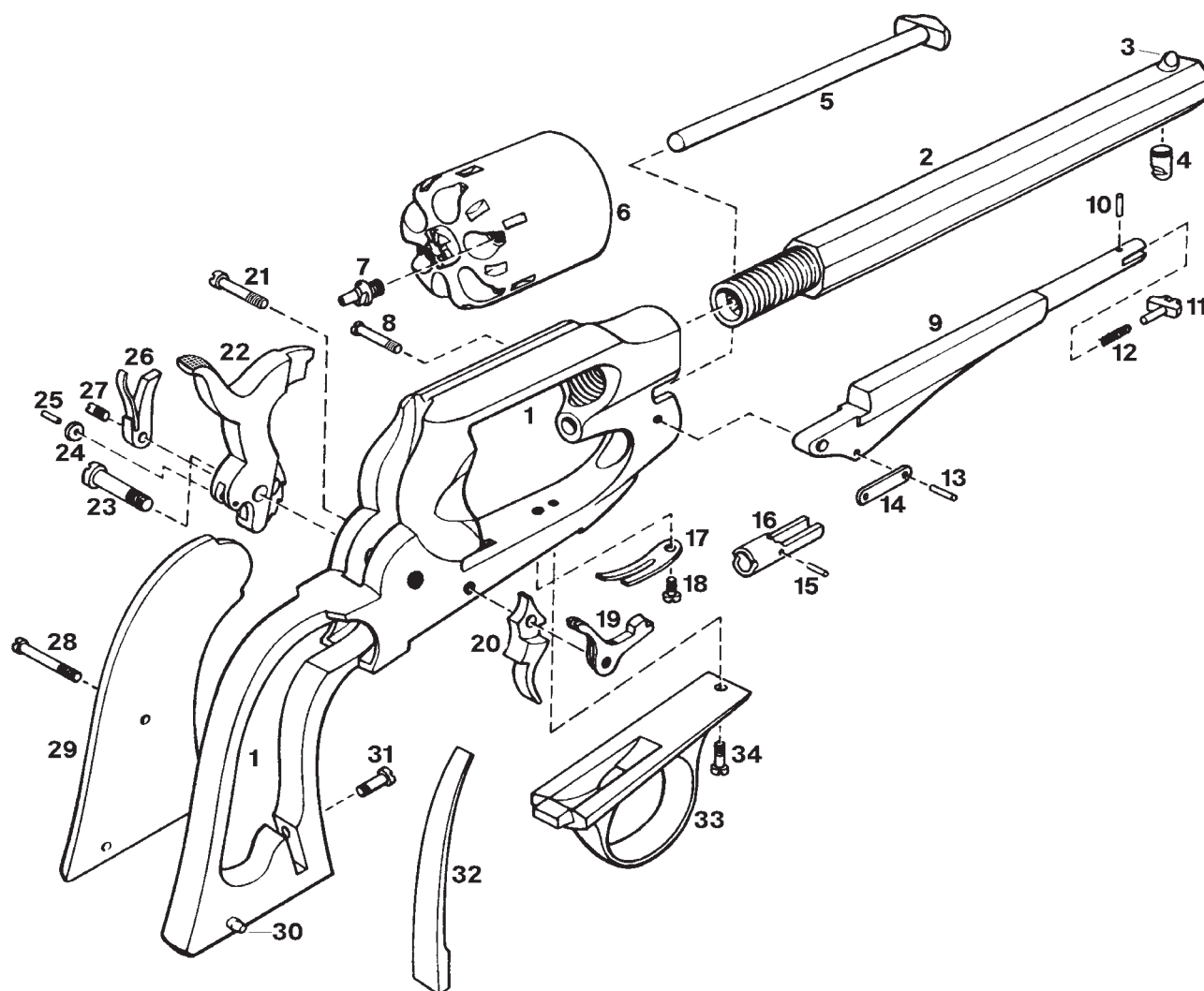
1	Frame	13	Hammer	25	Mainspring
2	Lanyard Swivel Ring Assembly	14	Hammer Roll	26	Strain Screw
3	Ejector Housing Stud	15	Hammer Roll Pin	27	Gate
4	Barrel	16	Hammer Screw	28	Gate Retaining Screw
5	Ejector Housing	17	Hand	29	Gate Plunger
6	Ejector Housing for Model 1875	18	Hand Spring	30	Gate Plunger Spring
7	Ejector Housing Screw	19	Hand Stud	31	Gate Plunger Spring Screw
8	Base Pin	20	Trigger	32	Trigger Guard
9	Base Pin Catch Spring	21	Bolt	33	Trigger Guard Screw
10	Ejector Rod	22	Trigger and Bolt Spring	34	Grip
11	Ejector Spring	23	Trigger and Bolt Spring Screw	35	Grip Screw
12	Cylinder	24	Trigger and Bolt Screw		

Model 51 Auto



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|----|-----------------------|----|-----------------------------------|----|---------------------|
| 1 | Slide | 11 | Ejector Spring | 20 | Sear Lock Lever Pin |
| 2 | Barrel | 12 | Ejector Pin | 21 | Mainspring |
| 3 | Breech Bolt | 13 | Magazine Lock Spring and Follower | 22 | Sear Lock |
| 4 | Recoil Spring Bushing | 14 | Magazine Lock | 23 | Grip Safety |
| 5 | Recoil Spring | 15 | Sear Lock Pin | 24 | Safety-Lever |
| 6 | Firing Pin | 16 | Trigger | 25 | Hammer |
| 7 | Firing Pin Spring | 17 | Disconnecter | 26 | Mainspring Strut |
| 8 | Frame | 18 | Sear Pin | 27 | Magazine Assembly |
| 9 | Barrel Lock Pin | 19 | Sear | 28 | Grip Safety Pin |
| 10 | Ejector | | | 29 | Grip Panel |

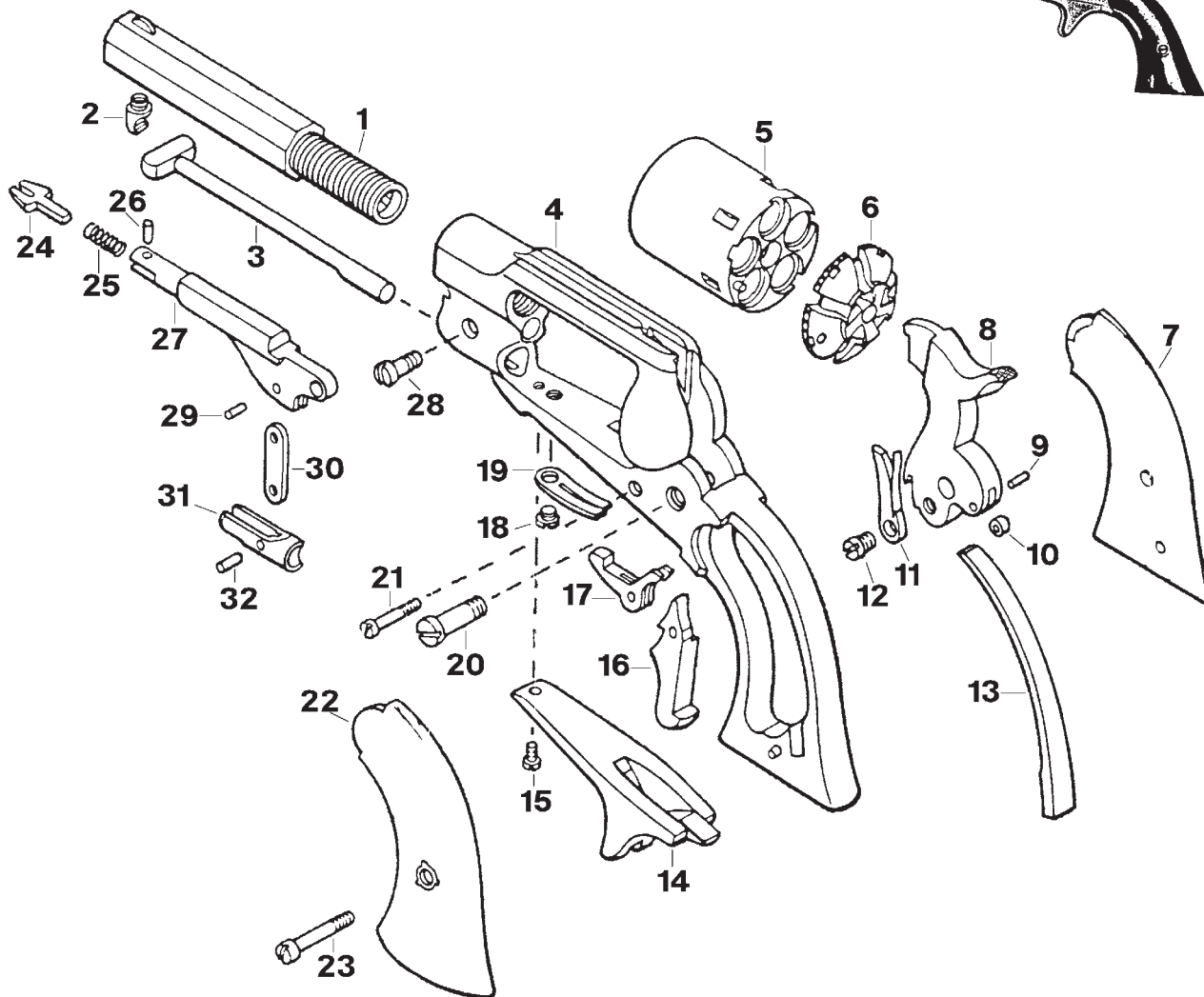
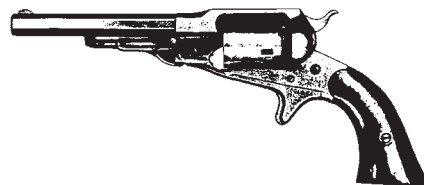
New Model Army 44 Revolver



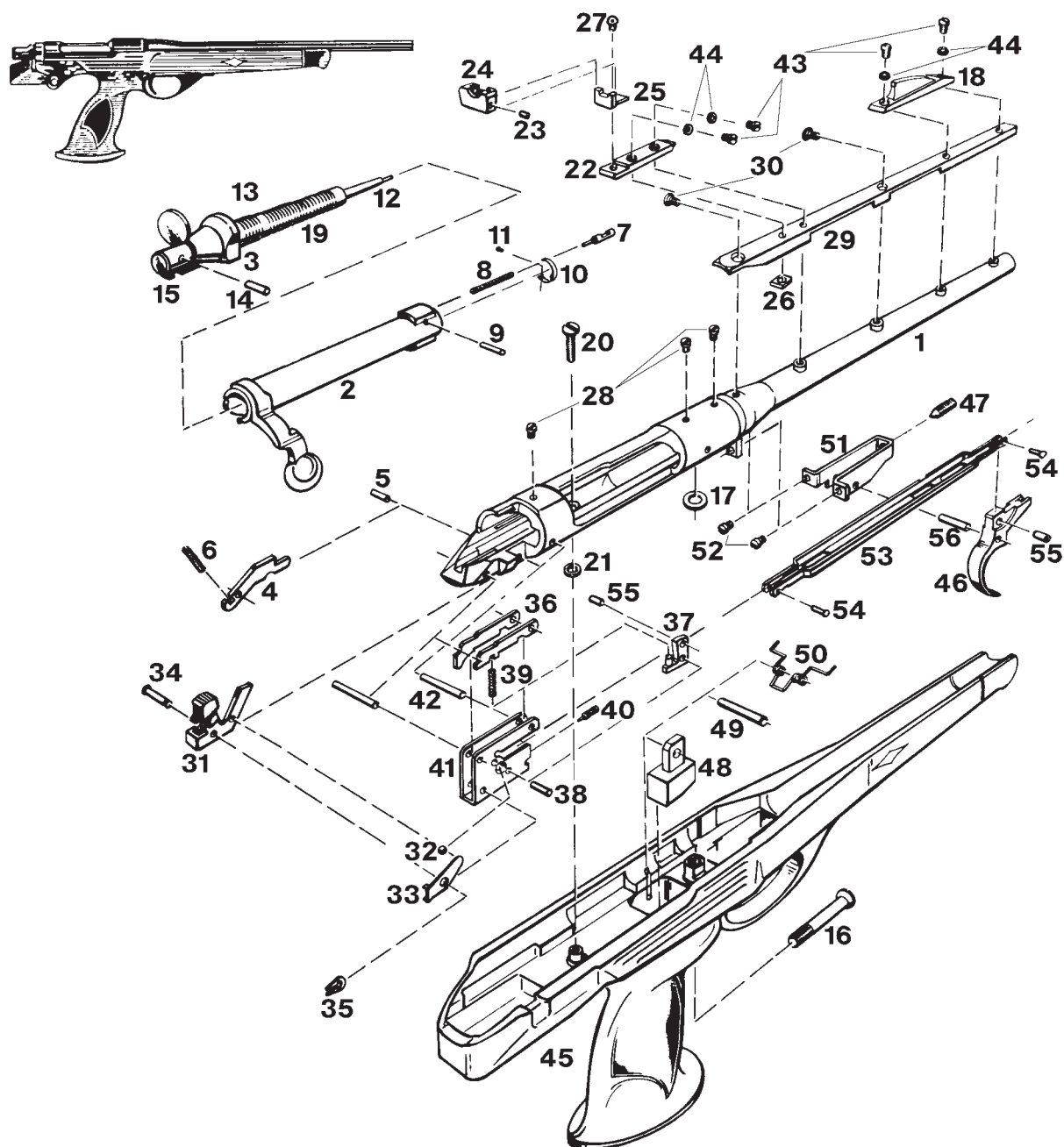
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|-----------|---------------------|-----------|--|-----------|----------------------|
| 1 | Frame | 13 | Front Plunger Link Pin | 24 | Hammer Roll |
| 2 | Barrel | 14 | Plunger Link | 25 | Hammer Roll Pin |
| 3 | Front Sight | 15 | Rear Plunger Link Pin | 26 | Hand and Hand Spring |
| 4 | Barrel Stud | 16 | Plunger | 27 | Hand Screw |
| 5 | Cylinder Pin | 17 | Trigger and Cylinder Stop Spring | 28 | Grip Screw |
| 6 | Cylinder | 18 | Trigger and Cylinder Stop Spring Screw | 29 | Grip |
| 7 | Nipple | 19 | Cylinder Stop | 30 | Grip Pin |
| 8 | Loading Lever Screw | 20 | Trigger | 31 | Mainspring Set Screw |
| 9 | Loading Lever | 21 | Trigger and Cylinder Stop Screw | 32 | Mainspring |
| 10 | Latch Pin | 22 | Hammer | 33 | Trigger Guard |
| 11 | Latch | 23 | Hammer Screw | 34 | Trigger Guard Screw |
| 12 | Latch Spring | | | | |

New Model Pocket Revolver

Courtesy of Blacksmith Corporation

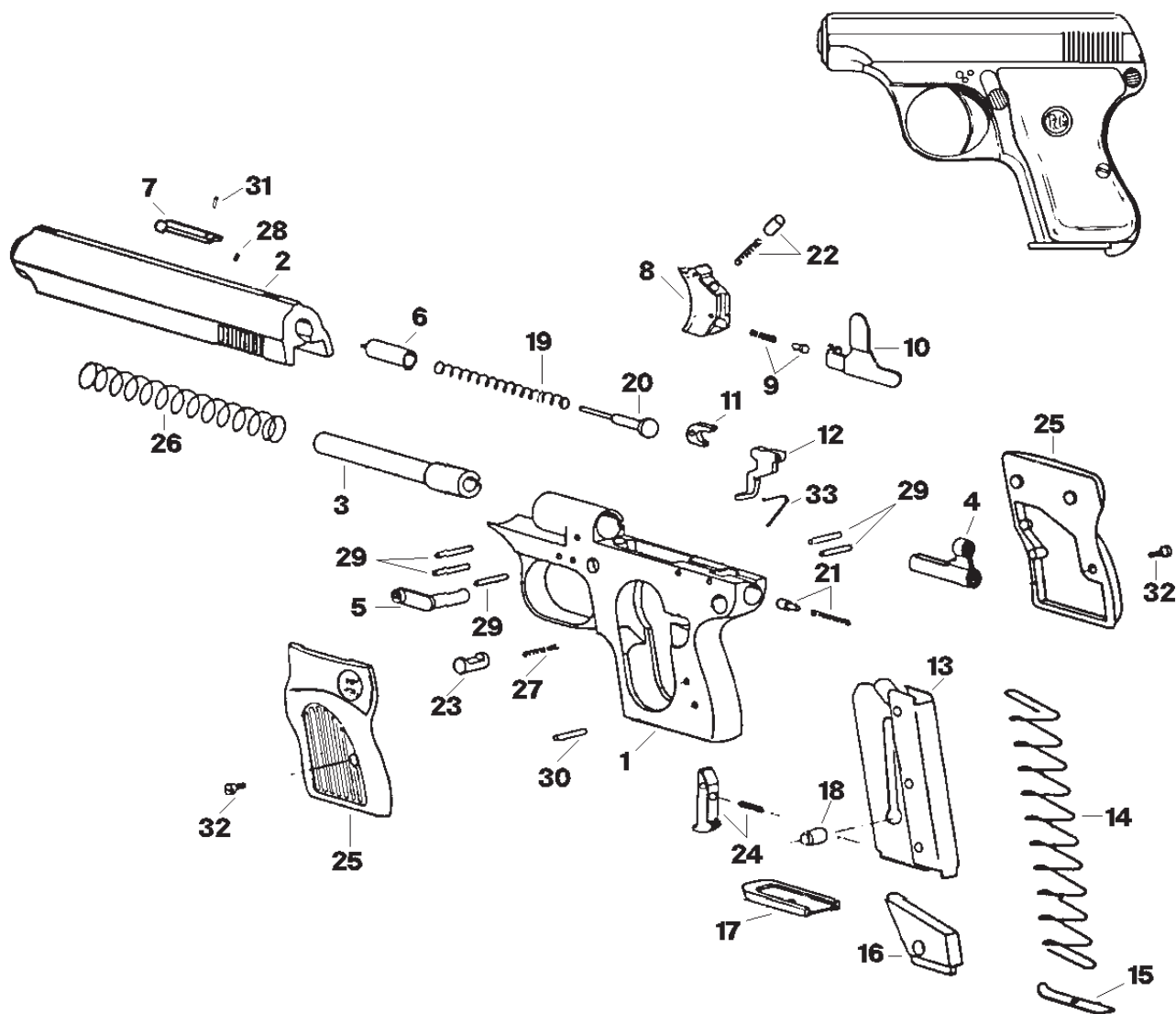


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|----|----------------------|----|----------------------|
| 1 | Barrel | 17 | Cylinder Stop |
| 2 | Rammer Latch | 18 | Trigger Spring Screw |
| 3 | Cylinder Pin | 19 | Trigger Spring |
| 4 | Frame | 20 | Hammer Screw |
| 5 | Cylinder | 21 | Trigger Screw |
| 6 | Cylinder Backplate | 22 | Left Grip |
| 7 | Right Grip | 23 | Grip Screw |
| 8 | Hammer | 24 | Loading Lever Latch |
| 9 | Roller Pin | 25 | Latch Spring |
| 10 | Roller | 26 | Latch Pin |
| 11 | Hand | 27 | Loading Lever |
| 12 | Hand Retaining Screw | 28 | Lever Screw |
| 13 | Mainspring | 29 | Lever Link Pin |
| 14 | Trigger Guard | 30 | Link |
| 15 | Trigger Guard Screw | 31 | Rammer |
| 16 | Trigger | 32 | Rammer Link Pin |

XP-100 Bolt Action


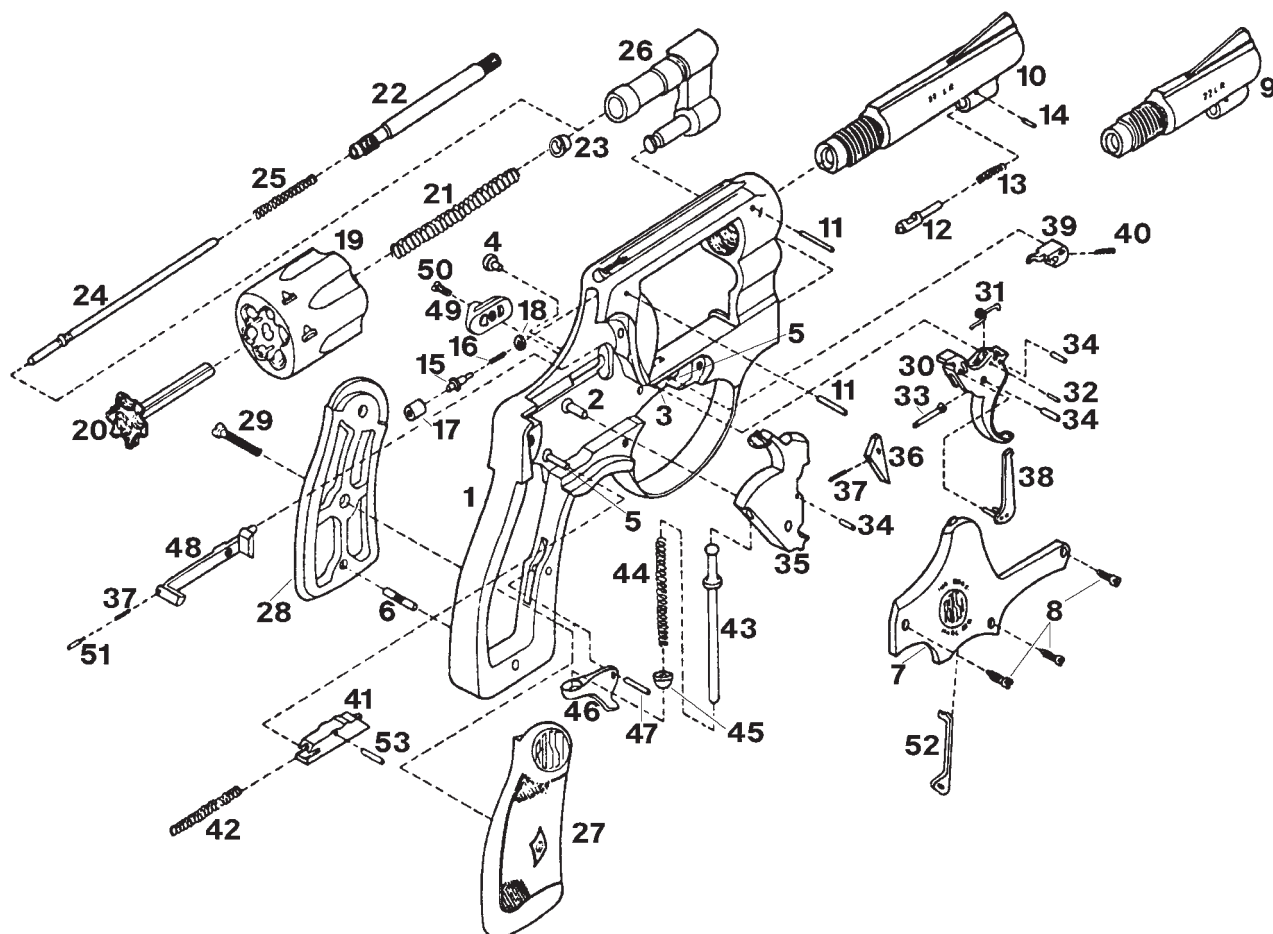
1	Barrel	15	Firing Pin Head	29	Rib	43	Sight Screws
2	Bolt Assembly	16	Forward Receiver Screw	30	Rib Screws	44	Sight Washers
3	Bolt Plug	17	Forward Receiver Screw Washer	31	Safety Assembly	45	Stock Assembly
4	Bolt Stop	18	Front Sight	32	Safety Detent Ball	46	Trigger
5	Bolt Stop Pin	19	Mainspring	33	Safety Detent Spring	47	Trigger Adjustment Screw
6	Bolt Stop Spring	20	Rear Receiver Screw	34	Safety Pivot Pin	48	Trigger Balance
7	Ejector	21	Rear Receiver Screw Washer	35	Safety Snap Washer	49	Trigger Balance Pin
8	Ejector Spring	22	Rear Sight Base	36	Sear Safety Cam	50	Trigger Balance Spring
9	Ejector Pin	23	Rear Sight Elevation Screw	37	Sear Block Assembly	51	Trigger Housing
10	Extractor	24	Rear Sight Eyepiece	38	Sear Block Pin	52	Trigger Housing Screws
11	Extractor Rivet	25	Rear Sight Leaf	39	Sear Block Spring	53	Trigger Link
12	Firing Pin	26	Rear Sight Nut	40	Sear Block Stop Screw	54	Trigger Link Pins
13	Firing Pin Assembly	27	Rear Sight Windage Screw	41	Sear Housing	55	Trigger Link Roller
14	Firing Pin Cross Pin	28	Receiver Plug Screws	42	Sear Pins	56	Trigger Pin

22 and 25 Auto



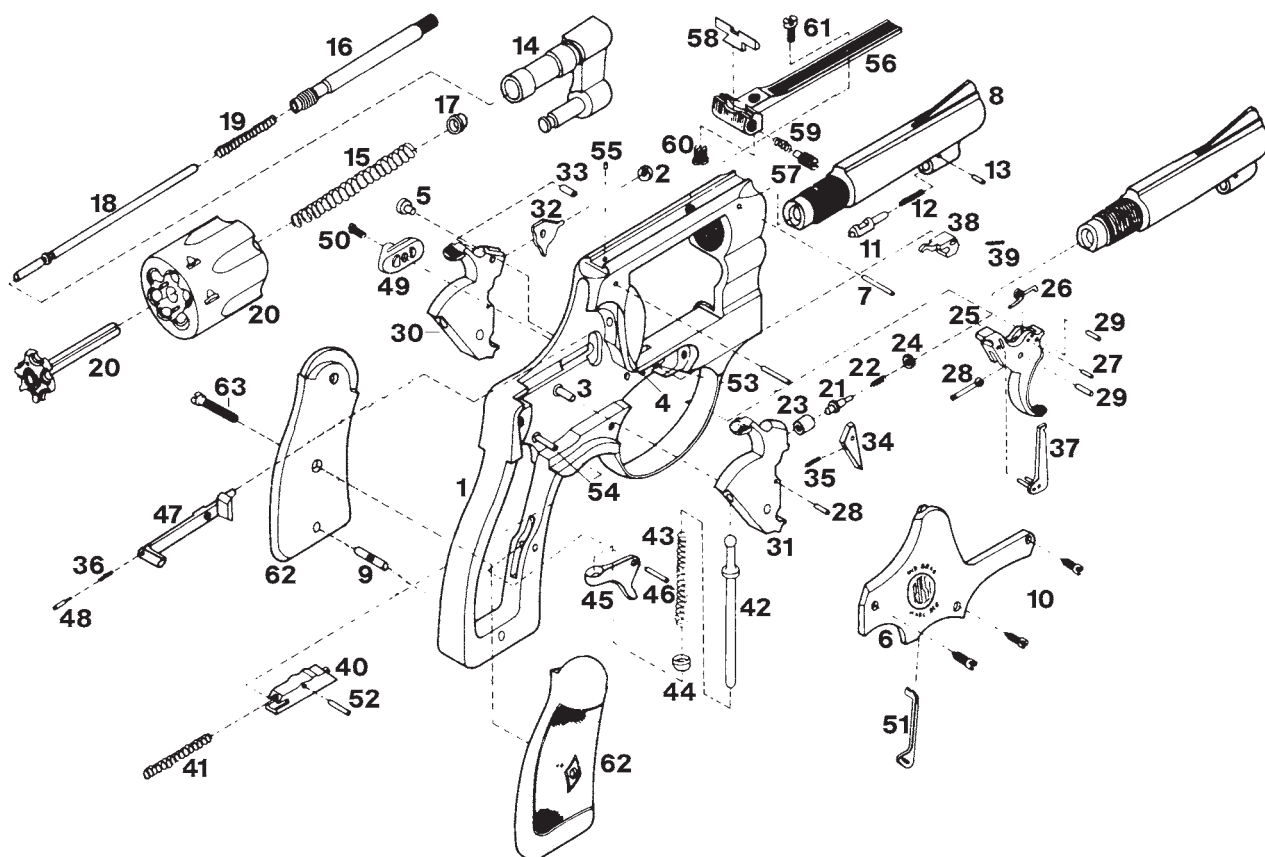
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|----|--------------------------------|----|-------------------------------|
| 1 | Receiver | 18 | Magazine Follower Thumb-Piece |
| 2 | Slide | 19 | Firing Pin Spring |
| 3 | Barrel | 20 | Firing Pin Follower |
| 4 | Hammer | 21 | Sear Cam Spring and Follower |
| 5 | Safety | 22 | Safety Spring and Follower |
| 6 | Firing Pin | 23 | Disconnecter Button |
| 7 | Extractor | 24 | Magazine Retainer and Spring |
| 8 | Trigger | 25 | Grips |
| 9 | Trigger Bar Spring and Plunger | 26 | Barrel Spring |
| 10 | Trigger Bar | 27 | Disconnecter Button Spring |
| 11 | Sear | 28 | Extractor Spring |
| 12 | Sear Cam | 29 | Dowel Pins |
| 13 | Magazine Body | 30 | Magazine Retainer Pin |
| 14 | Magazine Spring | 31 | Extractor Pin |
| 15 | Magazine Base Plate | 32 | Grip Screws |
| 16 | Magazine Follower | 33 | Sear Spring |
| 17 | Magazine Floorplate | | |

22 Senator Revolver



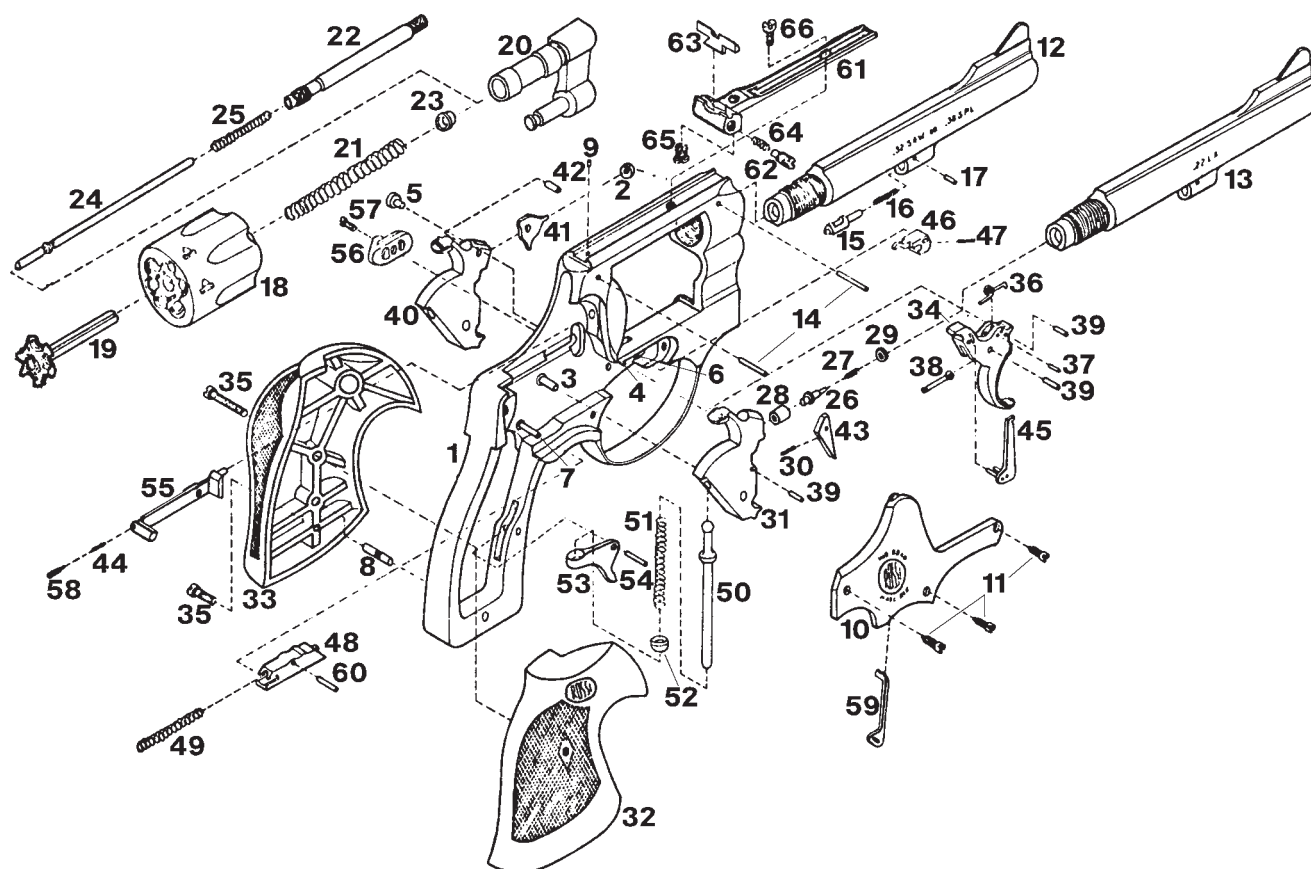
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|----|--|----|--|
| 1 | Frame with Bushing and Pins | 28 | Left Grip |
| 2 | Hammer Pin | 29 | Grip Screw |
| 3 | Trigger Pin | 30 | Trigger |
| 4 | Frame Lug | 31 | Hand Lever Spring |
| 5 | Cylinder Stop and Rebound Slide Pin | 32 | Hand Lever Spring Pin |
| 6 | Stock Pin | 33 | Trigger Lever |
| 7 | Sideplate | 34 | Trigger Lever Pins and Sear Spring Pin |
| 8 | Sideplate Screws | 35 | Target Hammer |
| 9 | Barrel, 2" | 36 | Sear |
| 10 | Barrel, 3" | 37 | Sear Spring and Bolt Plunger Spring |
| 11 | Barrel Pin and Firing Pin Retainer Pin | 38 | Hand |
| 12 | Locking Bolt | 39 | Cylinder Stop |
| 13 | Locking Bolt Spring | 40 | Cylinder Stop Spring |
| 14 | Locking Bolt Pin | 41 | Rebound Slide |
| 15 | Firing Pin | 42 | Rebound Slide Spring |
| 16 | Firing Pin Spring | 43 | Mainspring Rod |
| 17 | Firing Pin Bushing | 44 | Mainspring |
| 18 | Firing Pin Washer | 45 | Mainspring Swivel |
| 19 | Cylinder | 46 | Mainspring Stop |
| 20 | Extractor | 47 | Mainspring Stop Pin |
| 21 | Extractor Spring | 48 | Bolt |
| 22 | Extractor Rod | 49 | Thumb-Piece |
| 23 | Extractor Collar | 50 | Thumb-Piece Screw |
| 24 | Center Pin | 51 | Bolt Plunger |
| 25 | Center Pin Spring | 52 | Hammer Block |
| 26 | Yoke (Crane) | 53 | Hammer Block Pin |
| 27 | Right Grip | | |

Model 68, 69, 70 and 31 Revolver



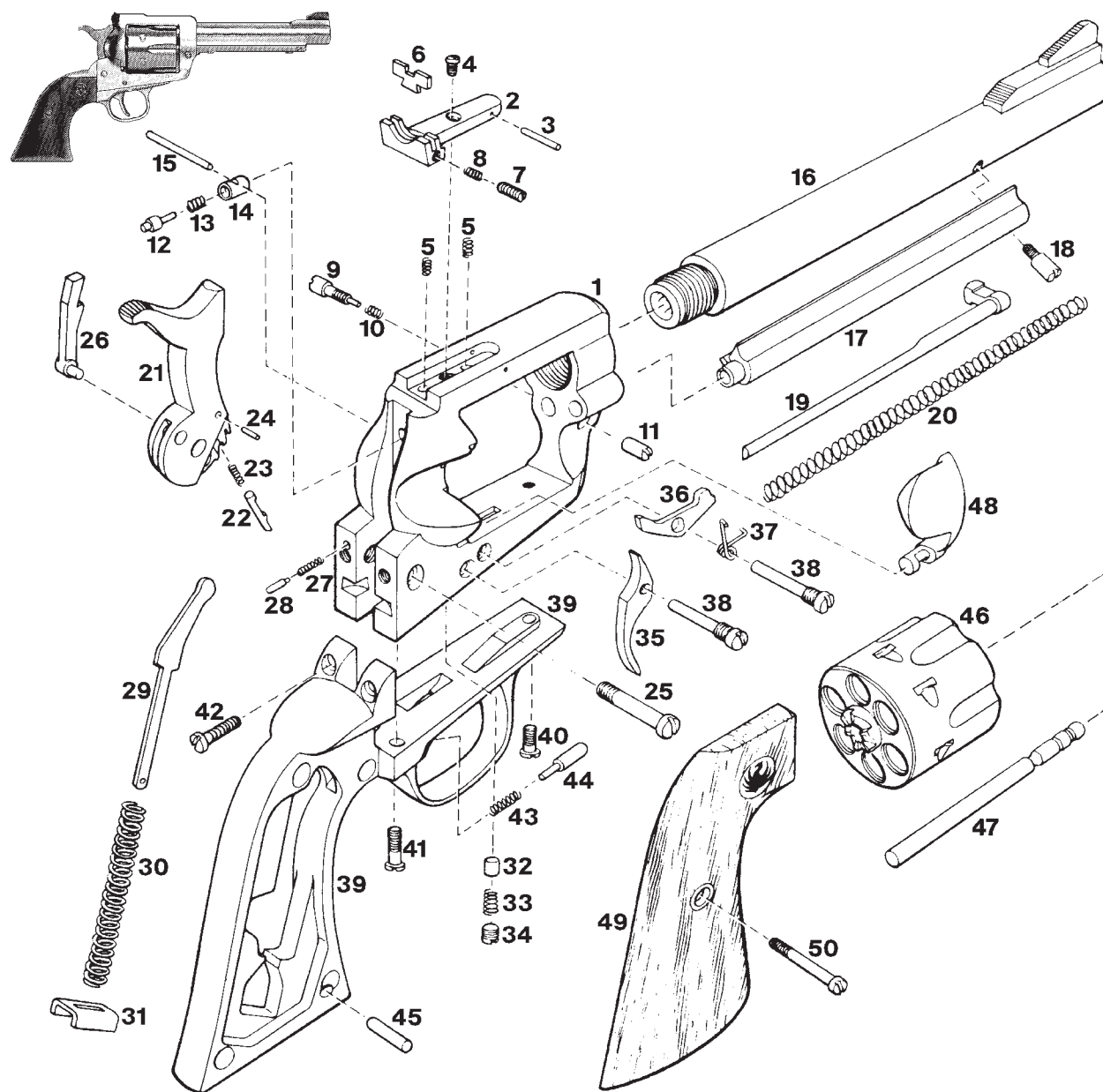
1	Frame	22	Firing Pin Spring	43	Mainspring
2	Hammer Nose Bushing	23	Firing Pin Bushing	44	Mainspring Swivel
3	Hammer Pin	24	Firing Pin Washer	45	Mainspring Stop
4	Trigger Pin	25	Trigger	46	Mainspring Stop Pin
5	Frame Lug	26	Hand Lever Spring	47	Bolt
6	Sideplate	27	Hand Lever Spring Pin	48	Bolt Plunger
7	Barrel Pin	28	Trigger Lever	49	Thumb-Piece
8	Barrel	29	Trigger Lever Pins	50	Thumb-Piece Screw
9	Stock Pin	30	Target Hammer	51	Hammer Block
10	Plate Screws	31	Standard Hammer	52	Hammer Block Pin
11	Locking Bolt	32	Hammer Nose	53	Cylinder Stop Pin
12	Locking Bolt Spring	33	Hammer Nose Rivet	54	Rebound Slide Pin
13	Locking Bolt Pin	34	Sear	55	Elevation Screw Pin
14	Yoke (Crane)	35	Sear Spring	56	Rear Sight Base
15	Extractor Spring	36	Bolt Spring	57	Rear Sight Windage Screw
16	Extractor Rod	37	Hand	58	Rear Sight Leaf
17	Extractor Collar	38	Cylinder Stop	59	Rear Sight Windage Spring
18	Center Pin	39	Cylinder Stop Spring	60	Rear Sight Elevation Screw
19	Center Pin Spring	40	Rebound Slide	61	Rear Sight Lock Screw
20	Cylinder with Extractor and Pins	41	Rebound Slide Spring	62	Grips
21	Firing Pin	42	Mainspring Rod	63	Grip Screw

Target Revolver



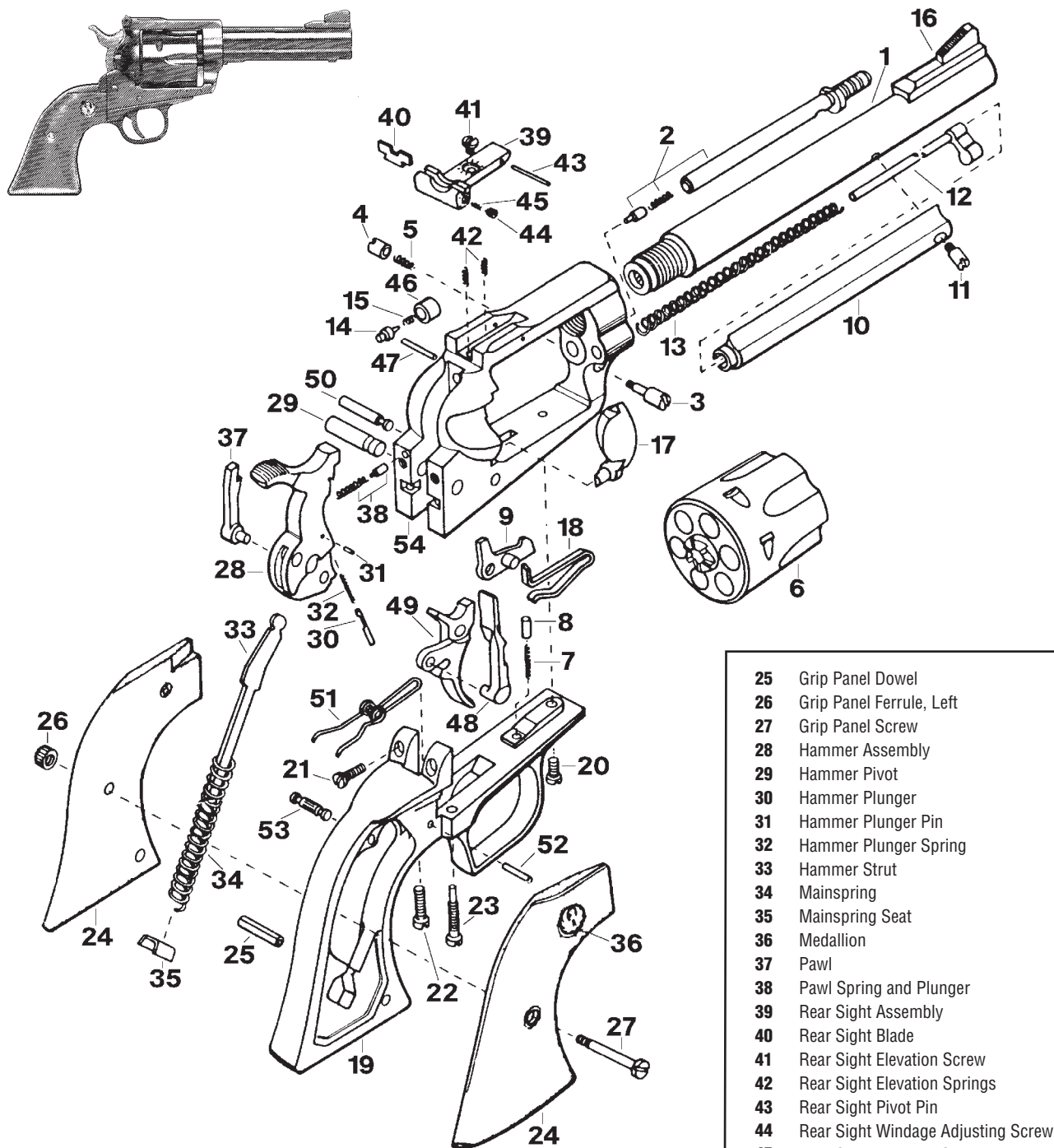
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|----|-----------------------------|----|----------------------------|----|----------------------------|
| 1 | Frame with Bushing and Pins | 23 | Extractor Collar | 45 | Hand |
| 2 | Hammer Nose Bushing | 24 | Center Pin | 46 | Cylinder Stop |
| 3 | Hammer Pin | 25 | Center Pin Spring | 47 | Cylinder Stop Spring |
| 4 | Trigger Pin | 26 | Firing Pin | 48 | Rebound Slide |
| 5 | Frame Lug | 27 | Firing Pin Spring | 49 | Rebound Slide Spring |
| 6 | Cylinder Stop Pin | 28 | Firing Pin Bushing | 50 | Mainspring Rod |
| 7 | Rebound Slide Pin | 29 | Firing Pin Washer | 51 | Mainspring |
| 8 | Stock Pin | 30 | Sear Spring | 52 | Mainspring Swivel |
| 9 | Elevation Screw Pin | 31 | Target Hammer (Rimfire) | 53 | Mainspring Stop |
| 10 | Sideplate | 32 | Right Grip | 54 | Mainspring Stop Pin |
| 11 | Sideplate Screws | 33 | Left Grip | 55 | Bolt |
| 12 | Barrel 38 | 34 | Trigger | 56 | Thumb-Piece |
| 13 | Barrel 22 | 35 | Grip Screw | 57 | Thumb-Piece Screw |
| 14 | Barrel Pins | 36 | Hand Lever Spring | 58 | Bolt Plunger |
| 15 | Locking Bolt | 37 | Hand Lever Spring Pin | 59 | Hammer Block |
| 16 | Locking Bolt Spring | 38 | Trigger Lever | 60 | Hammer Block Pin |
| 17 | Locking Bolt Pin | 39 | Trigger Lever Pins | 61 | Rear Sight Base |
| 18 | Cylinder | 40 | Target Hammer (Centerfire) | 62 | Rear Sight Windage Screw |
| 19 | Extractor | 41 | Hammer Nose | 63 | Rear Sight Leaf |
| 20 | Yoke (Crane) | 42 | Hammer Nose Rivet | 64 | Rear Sight Spring |
| 21 | Extractor Spring | 43 | Sear | 65 | Rear Sight Elevation Screw |
| 22 | Extractor Rod | 44 | Bolt Plunger Spring | 66 | Rear Sight Lock Screw |

44 Magnum Blackhawk Revolver



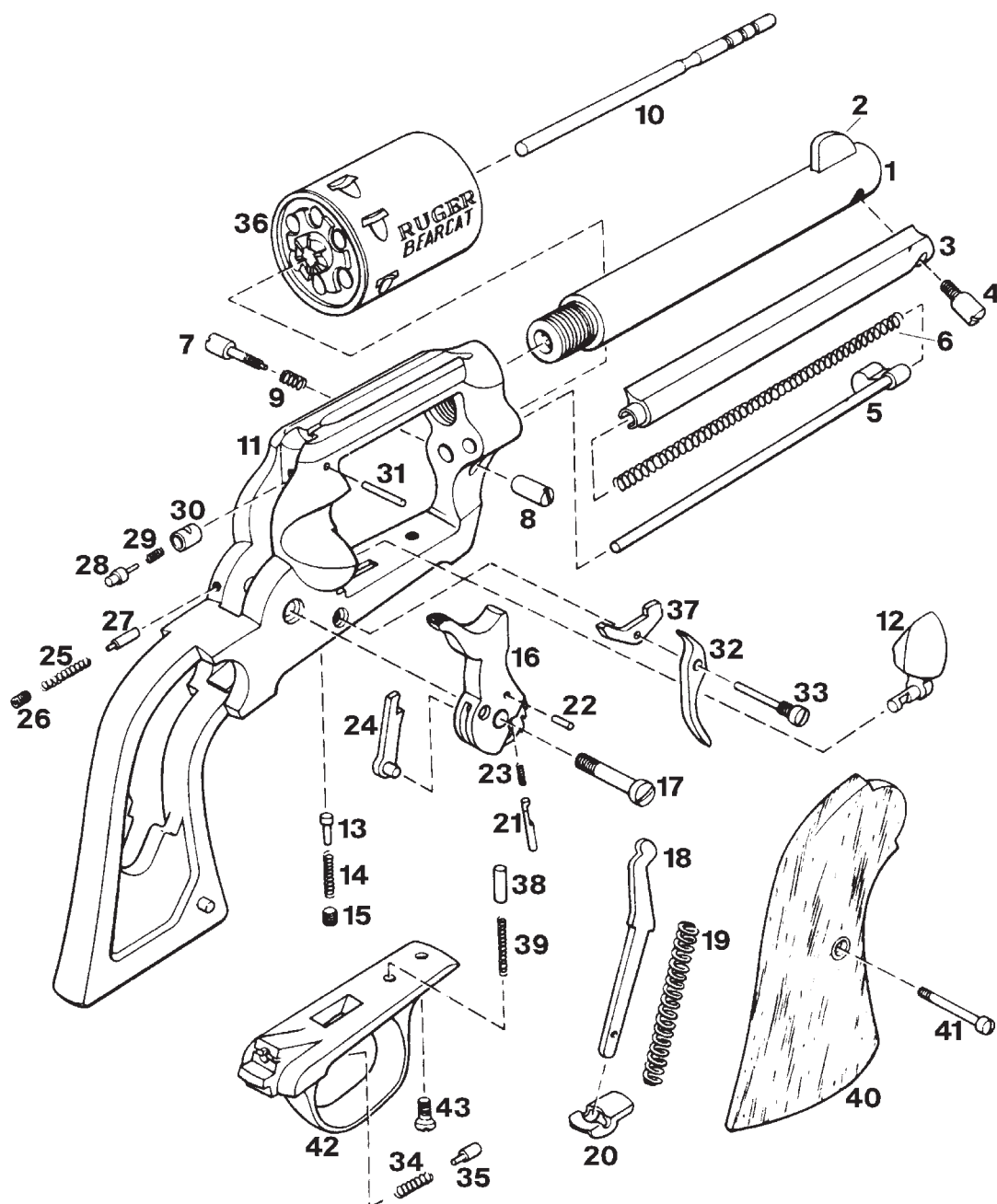
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|----|------------------------------|----|------------------------------|----|--------------------------------|
| 1 | Cylinder Frame | 18 | Ejector Housing Screw | 35 | Trigger |
| 2 | Rear Sight | 19 | Ejector Rod Assembly | 36 | Cylinder Latch |
| 3 | Rear Sight Pivot Pin | 20 | Ejector Spring | 37 | Cylinder Latch Spring |
| 4 | Rear Sight Elevation Screw | 21 | Hammer | 38 | Trigger and Latch Pivot Screws |
| 5 | Rear Sight Elevation Springs | 22 | Hammer Plunger | 39 | Grip Frame |
| 6 | Rear Sight Leaf | 23 | Hammer Plunger Spring | 40 | Front Grip Frame Screw |
| 7 | Rear Sight Leaf Screw | 24 | Hammer Plunger Retaining Pin | 41 | Lower Grip Frame Screws |
| 8 | Rear Sight Leaf Spring | 25 | Hammer Pivot Screw | 42 | Rear Grip Frame Screws |
| 9 | Base Pin Latch | 26 | Pawl | 43 | Trigger Spring |
| 10 | Base Pin Latch Spring | 27 | Pawl Spring | 44 | Trigger Spring Plunger |
| 11 | Base Pin Latch Nut | 28 | Pawl Spring Plunger | 45 | Grip Pin |
| 12 | Firing Pin | 29 | Hammer Strut | 46 | Cylinder |
| 13 | Firing Pin Spring | 30 | Mainspring | 47 | Base Pin |
| 14 | Recoil Plate | 31 | Mainspring Seat | 48 | Gate |
| 15 | Recoil Plate Retaining Pin | 32 | Gate Detent Plunger | 49 | Grip Panels |
| 16 | Barrel | 33 | Gate Detent Plunger Spring | 50 | Grip Screw |
| 17 | Ejector Housing | 34 | Gate Detent Plunger Screw | | |

357 Maximum Blackhawk

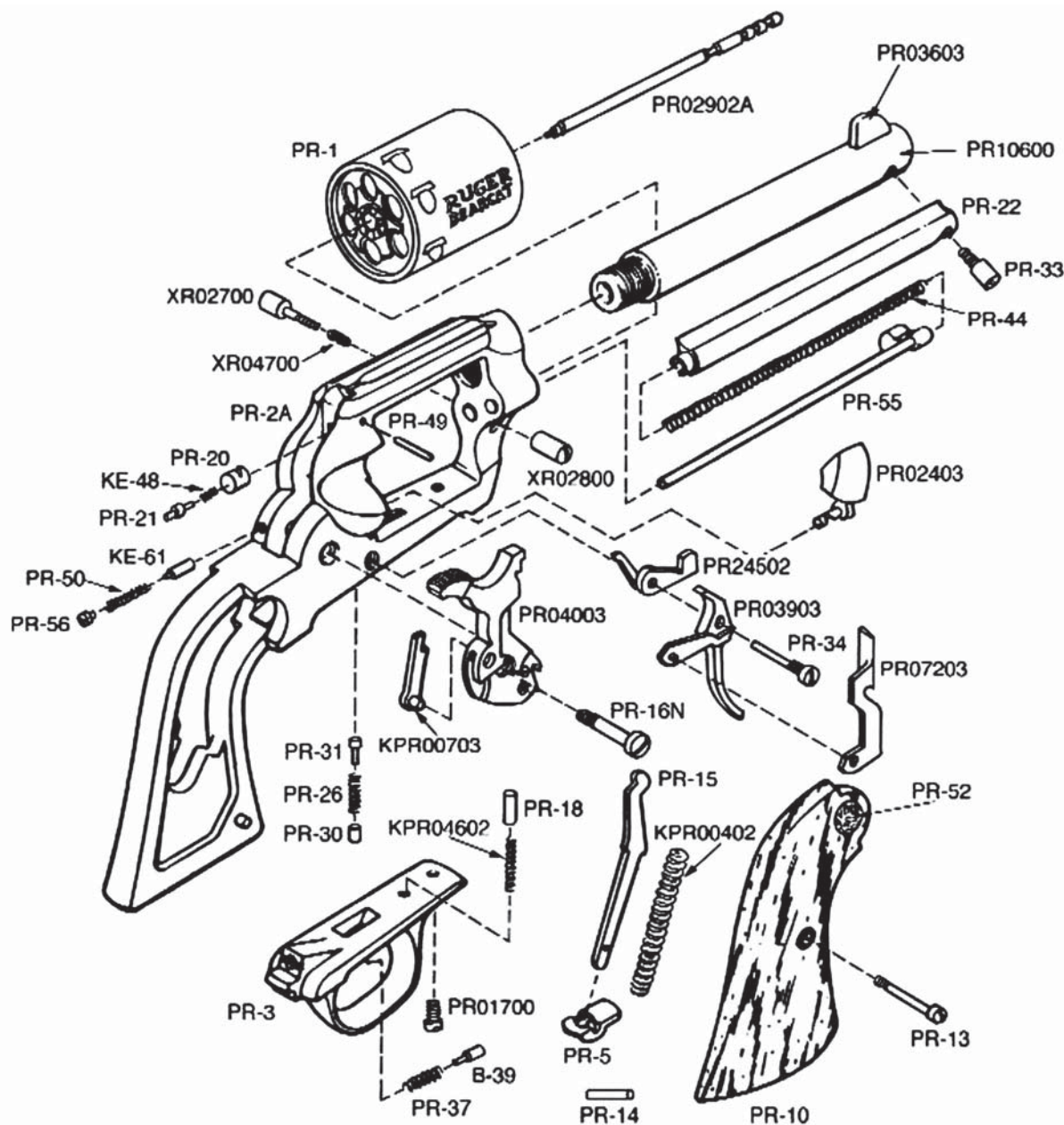


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|---------------------------------|------------------------------------|---------------------------------------|
| 1 Barrel | 13 Ejector Rod Spring | 25 Grip Panel Dowel |
| 2 Base Pin Assembly | 14 Firing Pin | 26 Grip Panel Ferrule, Left |
| 3 Base Pin Latch | 15 Firing Pin Rebound Spring | 27 Grip Panel Screw |
| 4 Base Pin Latch Nut | 16 Front Sight | 28 Hammer Assembly |
| 5 Base Pin Latch Spring | 17 Gate | 29 Hammer Pivot |
| 6 Cylinder | 18 Gate Detent Spring | 30 Hammer Plunger |
| 7 Cylinder Latch Spring | 19 Grip Frame | 31 Hammer Plunger Pin |
| 8 Cylinder Latch Spring Plunger | 20 Grip Frame Screw, Front | 32 Hammer Plunger Spring |
| 9 Cylinder Latch | 21 Grip Frame Screw, Top | 33 Hammer Strut |
| 10 Ejector Housing | 22 Grip Frame Screw, Bottom | 34 Mainspring |
| 11 Ejector Housing Screw | 23 Grip Frame Screw and Pivot Lock | 35 Mainspring Seat |
| 12 Ejector Rod | 24 Grip Panels, Complete | 36 Medallion |
| | | 37 Pawl |
| | | 38 Pawl Spring and Plunger |
| | | 39 Rear Sight Assembly |
| | | 40 Rear Sight Blade |
| | | 41 Rear Sight Elevation Screw |
| | | 42 Rear Sight Elevation Springs |
| | | 43 Rear Sight Pivot Pin |
| | | 44 Rear Sight Windage Adjusting Screw |
| | | 45 Rear Sight Windage Spring |
| | | 46 Recoil Plate |
| | | 47 Recoil Plate Cross Pin |
| | | 48 Transfer Bar |
| | | 49 Trigger |
| | | 50 Trigger Pivot |
| | | 51 Trigger Spring |
| | | 52 Trigger Spring Pin |
| | | 53 Trigger Spring Retaining Pin |
| | | 54 Frame |
- Parts Not Shown**
- Grip Panel Ferrule, Right
 - Rear Sight Detent Ball

Bearcat 22 Revolver



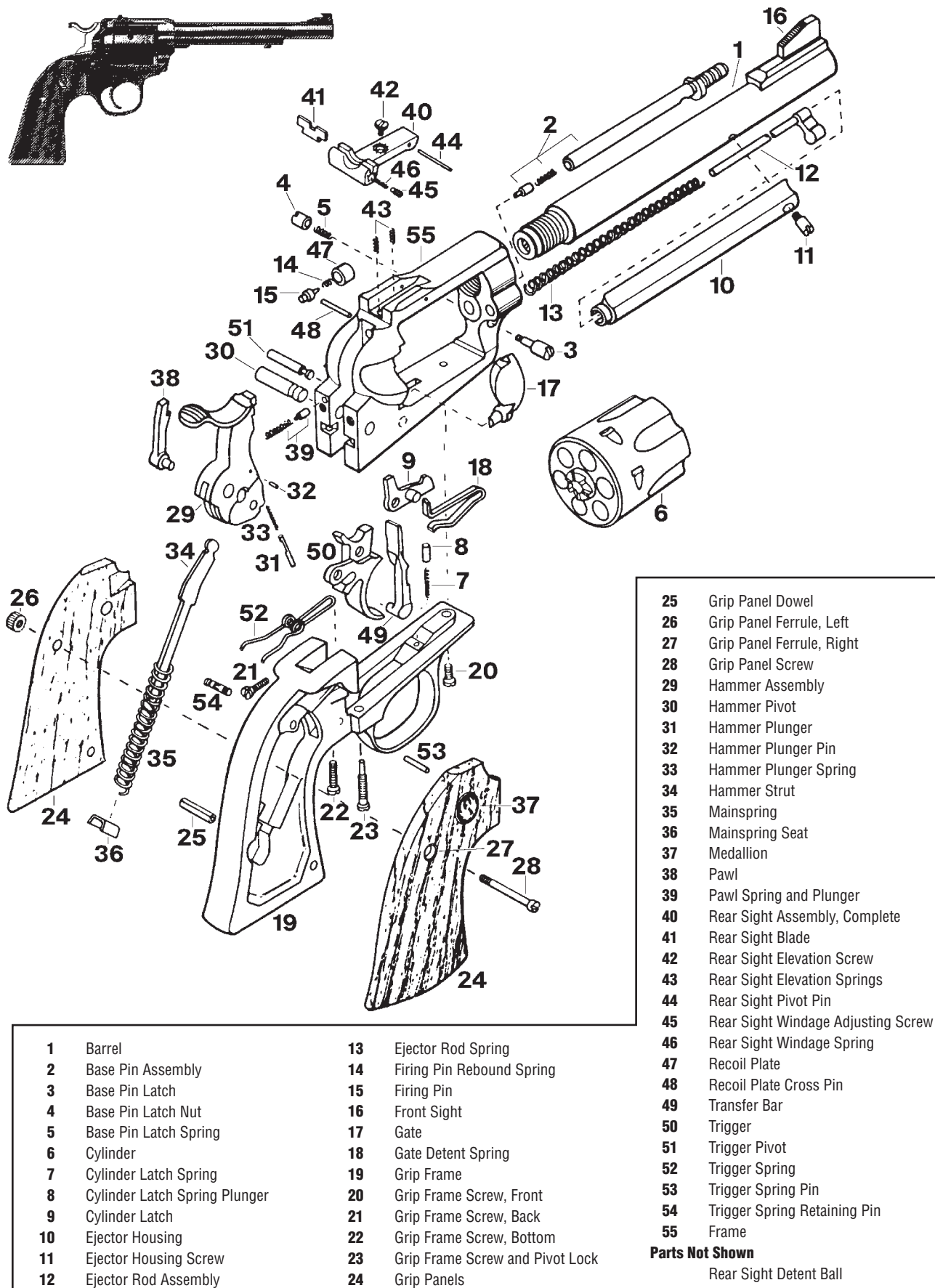
1	Barrel	16	Hammer	31	Recoil Plate Cross Pin
2	Front Sight	17	Hammer Pivot	32	Trigger
3	Ejector Housing	18	Hammer Strut	33	Trigger Pivot
4	Ejector Housing Screw	19	Hammer Spring	34	Trigger Spring
5	Ejector Rod Assembly	20	Hammer Spring Seat	35	Trigger Spring Plunger
6	Ejector Spring	21	Hammer Plunger	36	Cylinder
7	Base Pin Latch Body	22	Hammer Plunger Pin	37	Cylinder Latch
8	Base Pin Latch Nut	23	Hammer Plunger Spring	38	Cylinder Latch Plunger
9	Base Pin Latch Spring	24	Pawl	39	Cylinder Latch Spring
10	Base Pin	25	Pawl Spring	40	Grip Panel
11	Frame	26	Pawl Screw	41	Grip Panel Screw
12	Gate Assembly	27	Pawl Spring Plunger	42	Trigger Guard
13	Gate Detent Plunger	28	Firing Pin	43	Trigger Guard Screw
14	Gate Detent Spring	29	Firing Pin Rebound Spring		
15	Gate Retaining Screw	30	Recoil Plate		



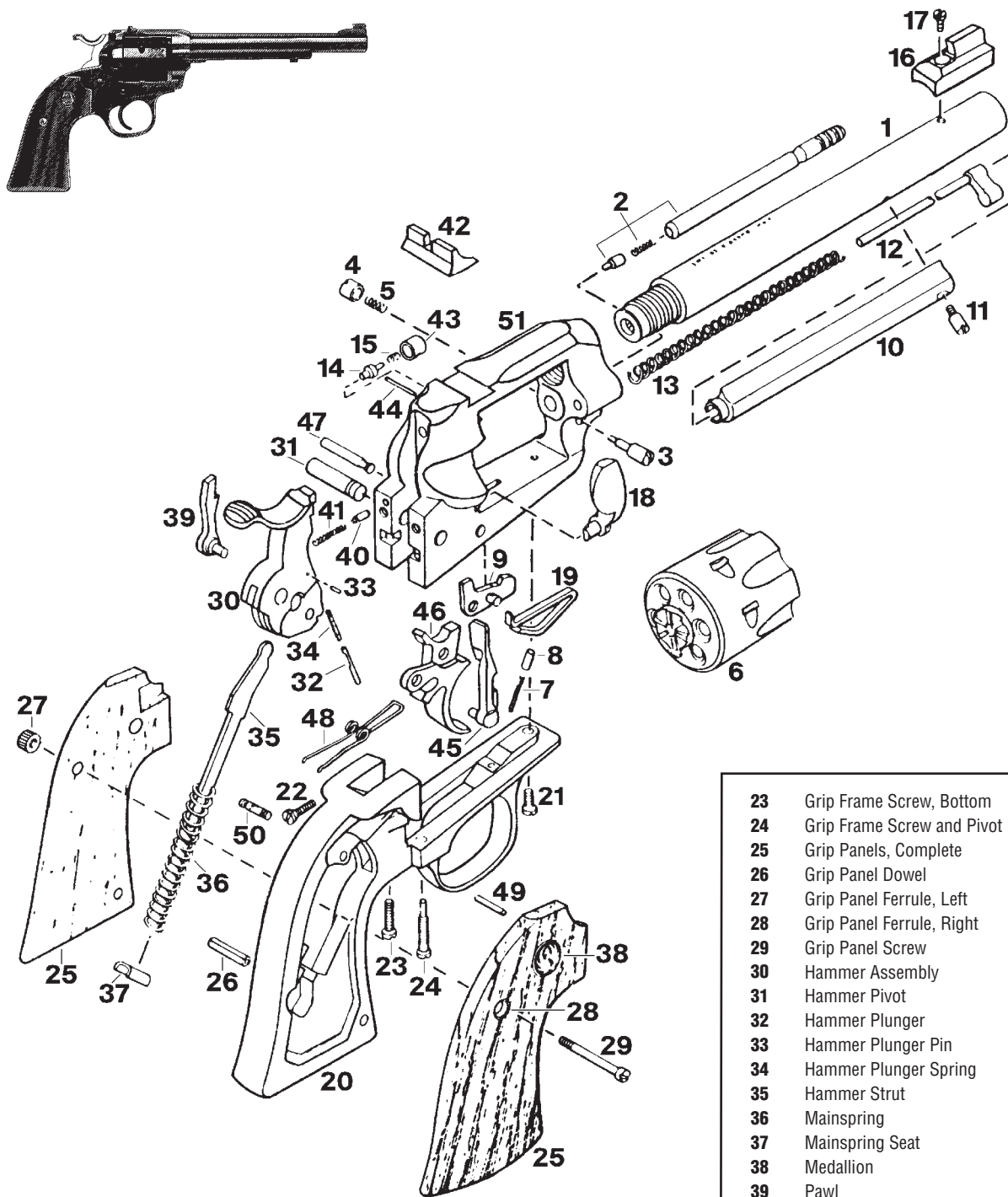
PR10600	* Barrel	PR03603	Front Sight	KE-61	Pawl Plunger
PR02902A	* Base Pin Assembly	PR02403	Gate	PR-50	Pawl Plunger Spring
XR02700	Base Pin Latch Body	PR-31	Gate Plunger	PR-56	Pawl Spring Retaining Screw
XR02800	Base Pin Latch Nut	PR-26	Gate Plunger Spring	PR-20	Recoil Plate
XR04700	Base Pin Latch Spring	PR-30	Gate Spring Retaining Screw	PR-49	Recoil Plate Cross Pin
PR-1	* Cylinder - .22 L.R.	PR-10	Grip Panels (2)	PR07203	* Transfer Bar
PR24502	* Cylinder Latch Assembly	PR-14	Grip Panel Dowel	PR03903	* Trigger
KPR04602	* Cylinder Latch Spring	PR-52	Grip Panel Medallion (2)	PR-3	Trigger Guard
PR-18	Cylinder Latch Spring Plunger	XR01900	Grip Panel Screw	PR01700	Trigger Guard Screw A, Front
PR-22	Ejector Housing	PR04003	* Hammer	PR-34	Trigger Pivot Screw
PR-33	Ejector Housing Screw	PR-16N	Hammer Pivot Pin	PR-37	* Trigger Spring
PR-55	Ejector Rod Assembly	PR-15	Hammer Strut	B-39	Trigger Spring Plunger
PR-44	Ejector Rod Spring	KPR00402	Mainspring		
PR-21	Firing Pin	PR-5	Mainspring Seat		
KE-48	Firing Pin Rebound Spring	KPR00703	* Pawl		

* Parts so marked must be factory fitted.

Bisley Revolver

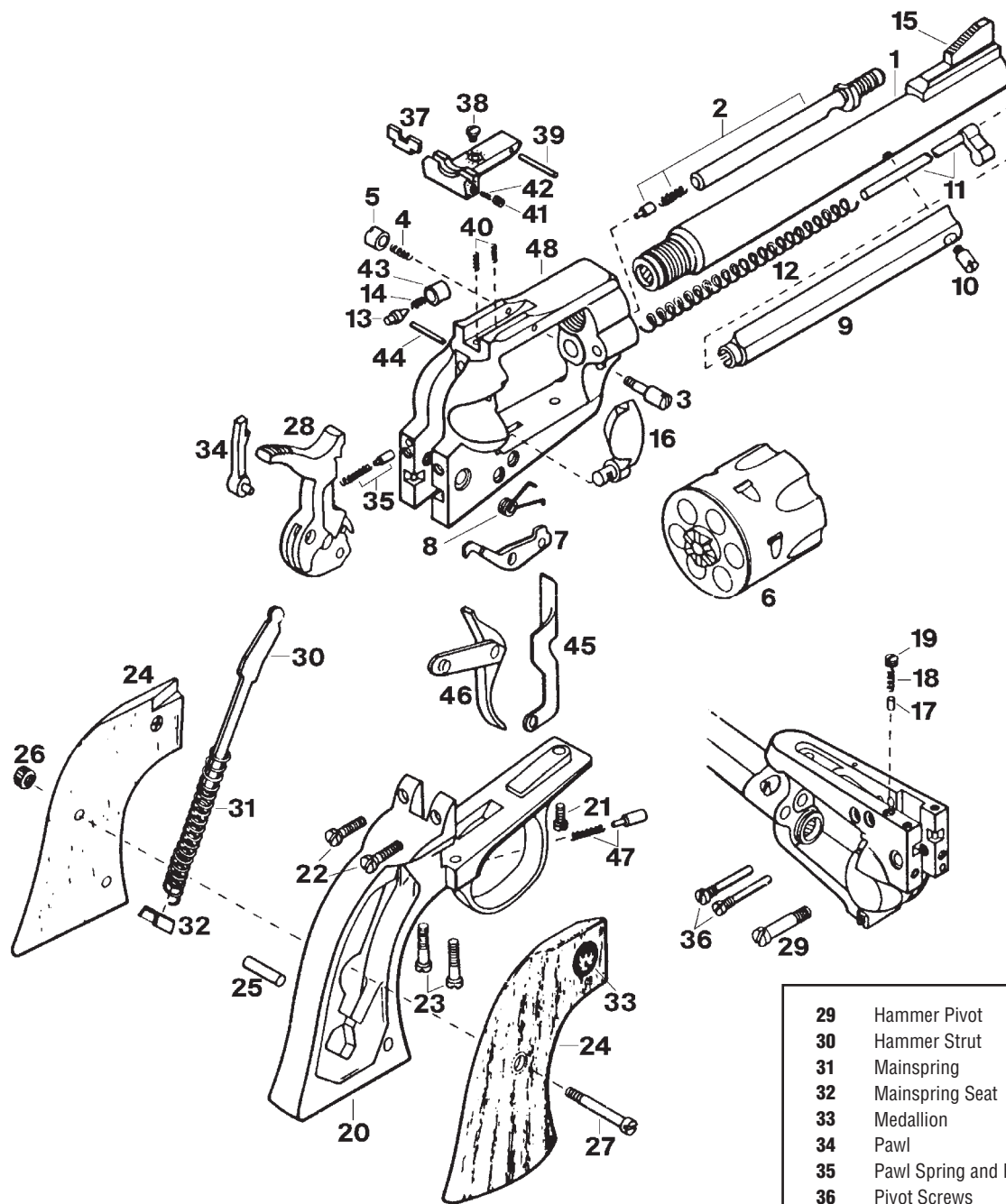


Bisley Rimfire Revolver



- | | | | | | |
|----|-------------------------------|----|---------------------------|----|---------------------------------|
| 1 | Barrel | 12 | Ejector Rod Assembly | 23 | Grip Frame Screw, Bottom |
| 2 | Base Pin Assembly | 13 | Ejector Rod Spring | 24 | Grip Frame Screw and Pivot Lock |
| 3 | Base Pin Latch | 14 | Firing Pin | 25 | Grip Panels, Complete |
| 4 | Base Pin Latch Nut | 15 | Firing Pin Rebound Spring | 26 | Grip Panel Dowel |
| 5 | Base Pin Latch Spring | 16 | Front Sight | 27 | Grip Panel Ferrule, Left |
| 6 | Cylinder | 17 | Front Sight Screw | 28 | Grip Panel Ferrule, Right |
| 7 | Cylinder Latch Spring | 18 | Gate | 29 | Grip Panel Screw |
| 8 | Cylinder Latch Spring Plunger | 19 | Gate Detent Spring | 30 | Hammer Assembly |
| 9 | Cylinder Latch | 20 | Grip Frame | 31 | Hammer Pivot |
| 10 | Ejector Housing | 21 | Grip Frame Screw, Front | 32 | Hammer Plunger |
| 11 | Ejector Housing Screw | 22 | Grip Frame Screw, Back | 33 | Hammer Plunger Pin |
| | | | | 34 | Hammer Plunger Spring |
| | | | | 35 | Hammer Strut |
| | | | | 36 | Mainspring |
| | | | | 37 | Mainspring Seat |
| | | | | 38 | Medallion |
| | | | | 39 | Pawl |
| | | | | 40 | Pawl Plunger |
| | | | | 41 | Pawl Plunger Spring |
| | | | | 42 | Rear Sight |
| | | | | 43 | Recoil Plate |
| | | | | 44 | Recoil Plate Cross Pin |
| | | | | 45 | Transfer Bar |
| | | | | 46 | Trigger |
| | | | | 47 | Trigger Pivot |
| | | | | 48 | Trigger Spring |
| | | | | 49 | Trigger Spring Pin |
| | | | | 50 | Trigger Spring Retaining Pin |
| | | | | 51 | Frame |

Blackhawk and Super Blackhawk Revolver

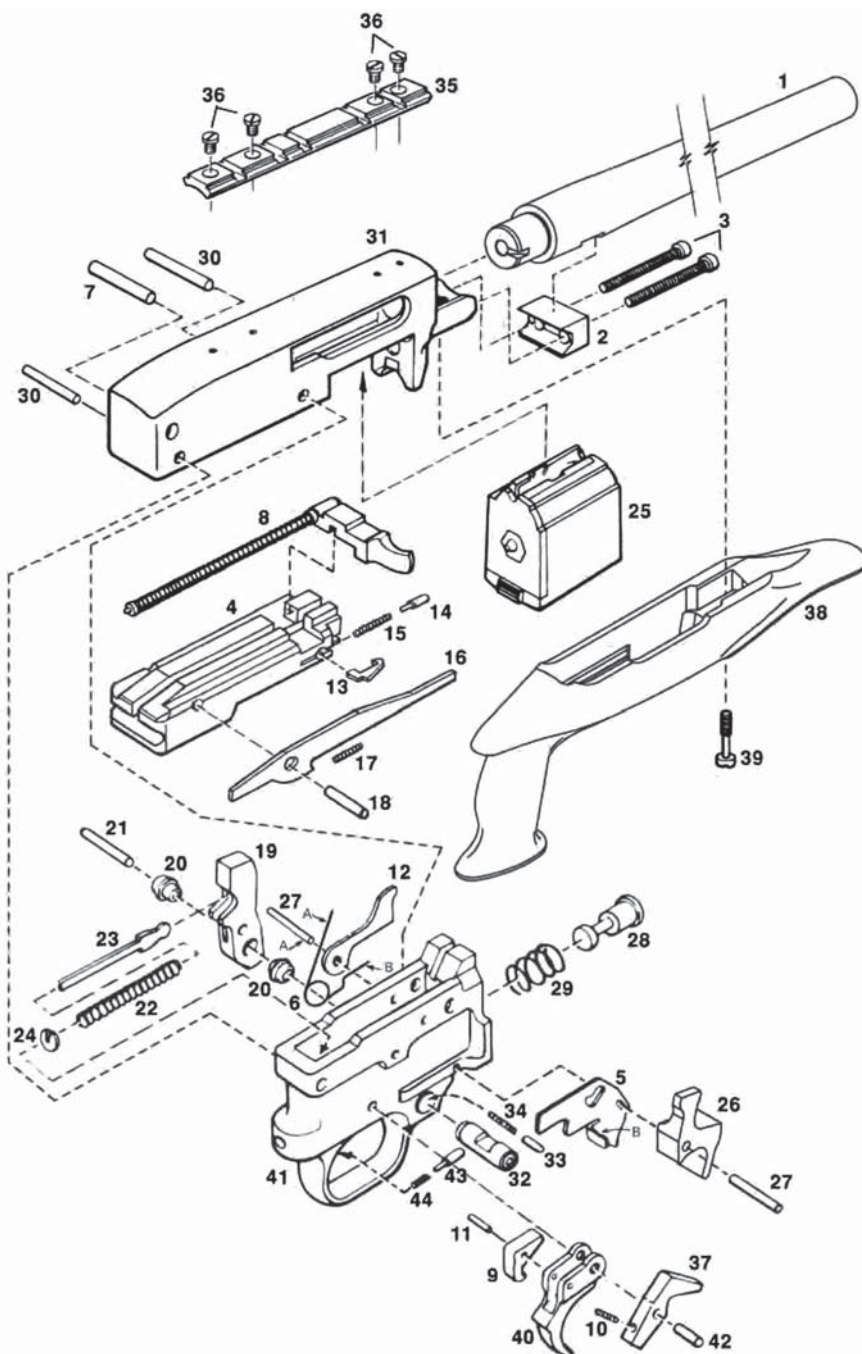


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|----|---------------------------|----|---------------------------|----|------------------------------------|
| 1 | Barrel | 15 | Front Sight | 29 | Hammer Pivot |
| 2 | Base Pin Assembly | 16 | Gate Assembly | 30 | Hammer Strut |
| 3 | Base Pin Latch | 17 | Gate Detent Plunger | 31 | Mainspring |
| 4 | Base Pin Latch Spring | 18 | Gate Detent Spring | 32 | Mainspring Seat |
| 5 | Base Pin Nut | 19 | Gate Spring Screw | 33 | Medallion |
| 6 | Cylinder | 20 | Grip Frame | 34 | Pawl |
| 7 | Cylinder Latch | 21 | Grip Frame Screw, Front | 35 | Pawl Spring and Plunger |
| 8 | Cylinder Latch Spring | 22 | Grip Frame Screws, Back | 36 | Pivot Screws |
| 9 | Ejector Housing | 23 | Grip Frame Screws, Bottom | 37 | Rear Sight Blade |
| 10 | Ejector Housing Screw | 24 | Grip Panels | 38 | Rear Sight Elevation Screw |
| 11 | Ejector Rod Assembly | 25 | Grip Panel Dowel | 39 | Rear Sight Pivot Pin |
| 12 | Ejector Spring | 26 | Grip Panel Ferrule, Left | 40 | Rear Sight Springs |
| 13 | Firing Pin | 27 | Grip Panel Screw | 41 | Rear Sight Windage Adjusting Screw |
| 14 | Firing Pin Rebound Spring | 28 | Hammer | 42 | Rear Sight Windage Spring |
| | | | | 43 | Recoil Plate |
| | | | | 44 | Recoil Plate Cross Pin |
| | | | | 45 | Transfer Bar |
| | | | | 46 | Trigger |
| | | | | 47 | Trigger Spring and Plunger |
| | | | | 48 | Frame |

Parts Not Shown

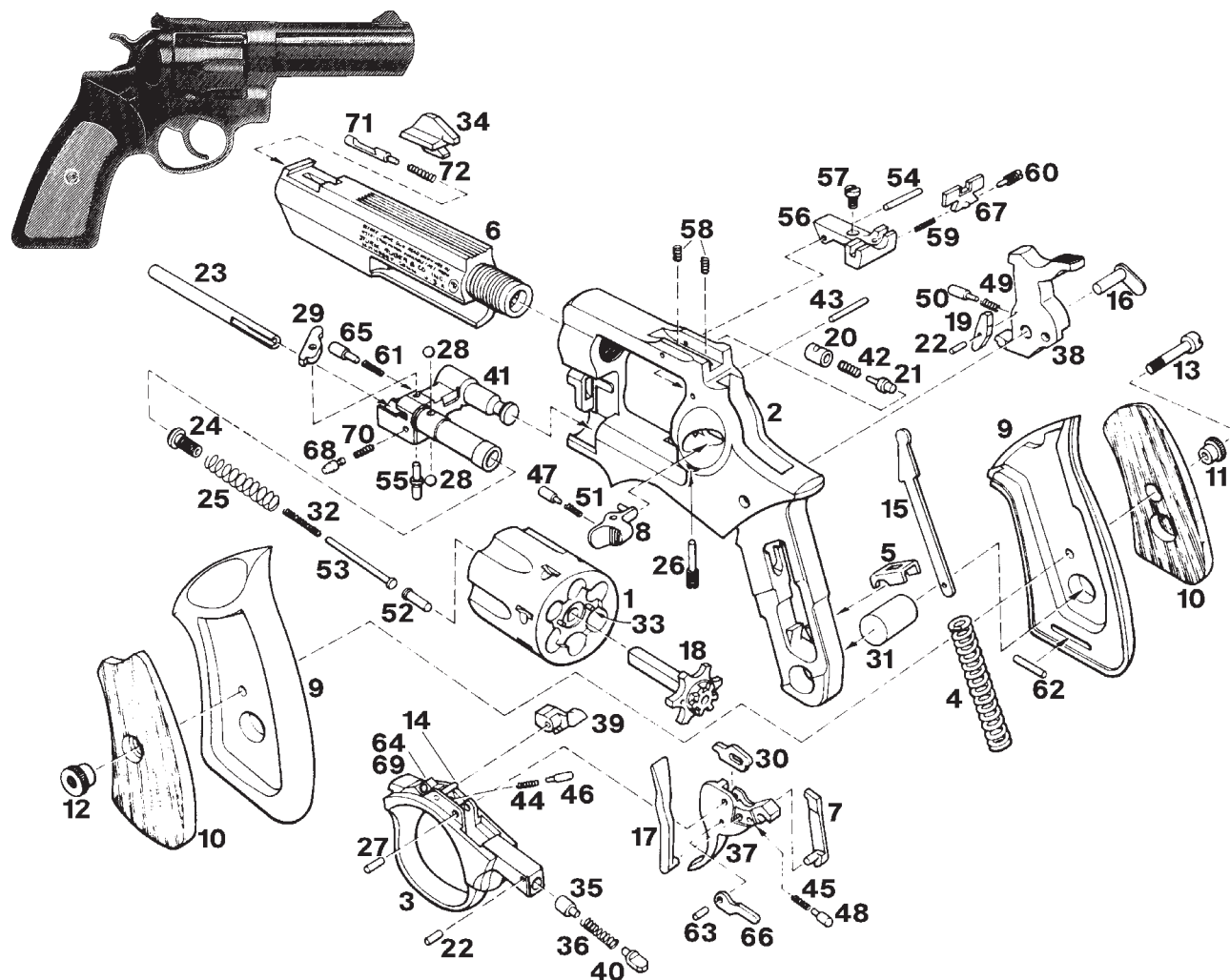
Grip Panel Ferrule, Right

.22 Charger Pistol

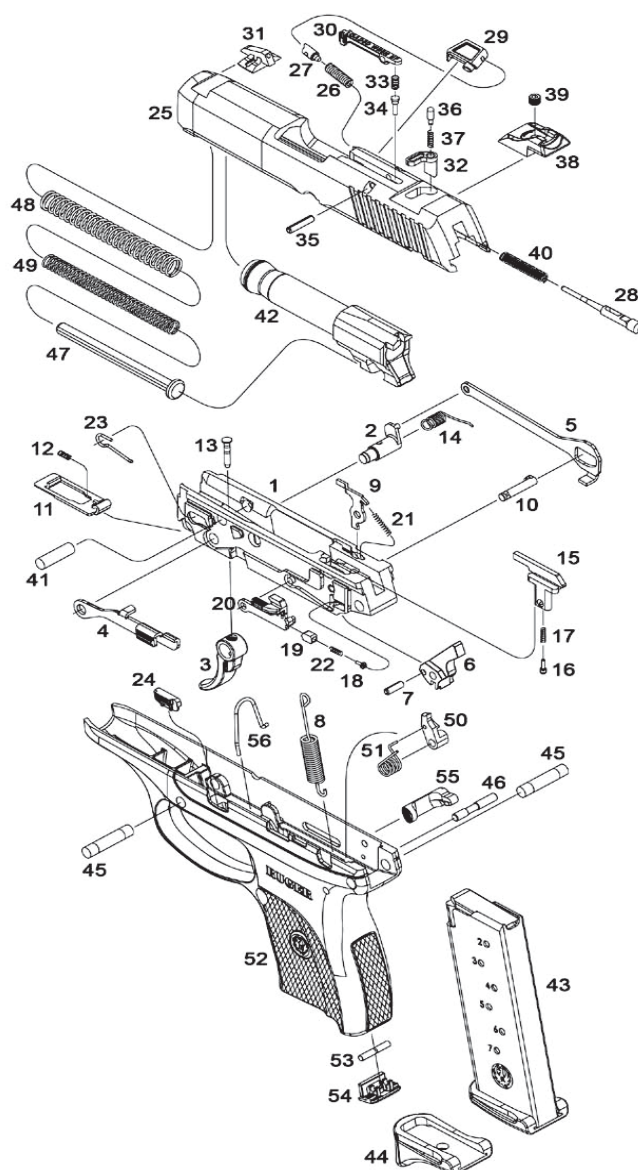


1	* Barrel	12	Ejector	25	Magazine, Complete, 10-shot capacity	35	Weaver-Style Scope Base Adapter
2	Barrel Retainer, V-Block	13	Extractor	26	Magazine Latch	36	Scope Base Screws (4)
3	Barrel Retainer Screws (2)	14	Extractor Plunger	27	Magazine Latch Pivot & Ejector Pin (2)	37	* Sear
4	Bolt Only	15	Extractor Spring	28	Magazine Latch Plunger	38	Stock Assembly Complete - Black Laminate
5	Bolt Lock	16	Firing Pin	29	Magazine Latch Plunger Spring	39	Take-Down Screw
6	Bolt Lock Spring	17	Firing Pin Rebound Spring	30	Receiver Cross Pin (2)	40	* Trigger
7	Bolt Stop Pin	18	Firing Pin Stop Pin	31	Receiver	41	Trigger Guard
8	Cocking Handle, Guide Rod & Recoil Spring Assembly	19	* Hammer	32	* Safety	42	Trigger Pivot Pin
9	Disconnecter	20	Hammer Bushing (2)	33	Safety Detent Plunger	43	Trigger Plunger
10	Disconnecter Spring	21	Hammer Pivot Pin	34	Safety Detent Plunger Spring	44	Trigger Plunger Spring
11	Disconnecter & Trigger Pivot Pin	22	Hammer Spring			*	Parts so marked must be factory fitted.
		23	Hammer Strut				
		24	Hammer Strut Washer				

GP-100 Revolver

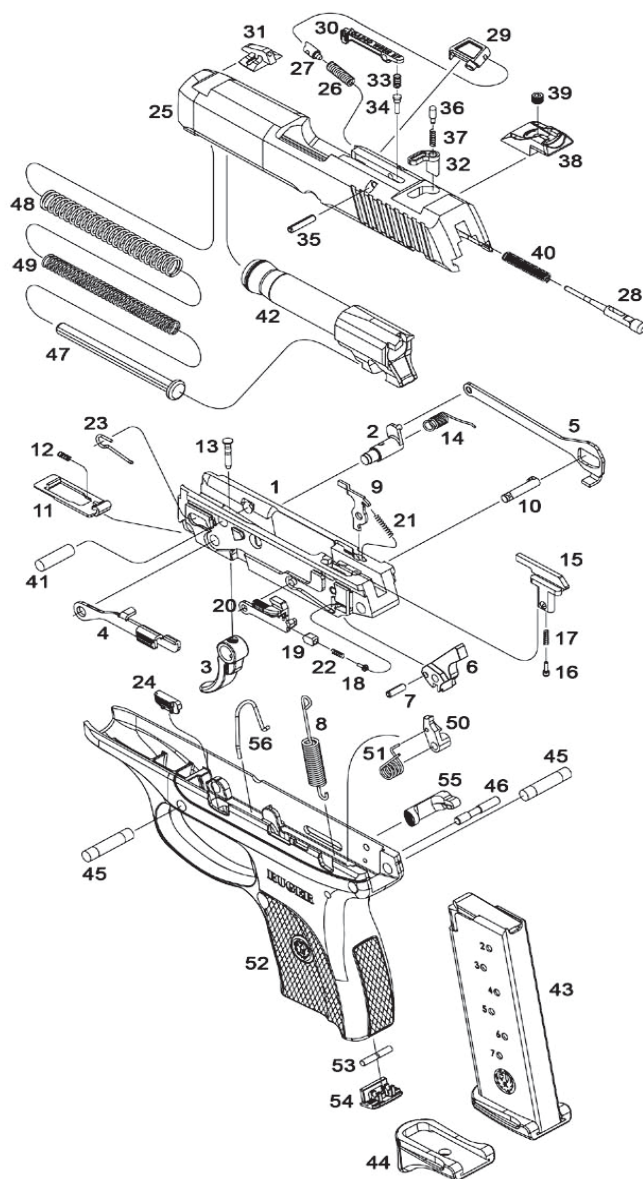


1	Cylinder	25	Ejector Spring	49	Hammer Dog Spring
2	Frame	26	Crane Latch Pivot	50	Hammer Dog Spring Plunger
3	Trigger Guard	27	Trigger Pivot Pin	51	Crane Latch Spring
4	Mainspring	28	Cylinder Retaining Balls	52	Center Pin Lock
5	Mainspring Seat	29	Front Latch	53	Center Pin Rod
6	Barrel	30	Trigger Plunger	54	Rear Sight Cross Pin
7	Pawl	31	Grip Panel Locator	55	Front Latch Pivot Pin
8	Crane Latch	32	Center Pin Spring	56	Rear Sight Base
9	Grip Panels	33	Ejector Alignment Pins	57	Rear Sight Elevation Screw
10	Panel Inserts	34	Front Sight	58	Rear Sight Elevation Springs
11	Grip Ferrule, Right	35	Trigger Link Plunger	59	Rear Sight Windage Spring
12	Grip Ferrule, Left	36	Trigger Guard Latch Spring	60	Rear Sight Windage Adjustment Screw
13	Grip Panel Screw	37	Trigger	61	Front Latch Spring
14	Cylinder Latch Pivot	38	Hammer	62	Disassembly Pin
15	Hammer Strut	39	Cylinder Latch	63	Trigger Link Pin
16	Hammer Pivot Assembly	40	Trigger Guard Latch	64	Crane Pivot Lock Plunger
17	Transfer Bar	41	Crane and Crane Pivot Assembly	65	Front Latch Spring Plunger
18	Ejector	42	Firing Pin Rebound Spring	66	Trigger Link
19	Hammer Dog	43	Recoil Plate Cross Pin	67	Rear Sight Blade
20	Recoil Plate	44	Cylinder Latch Spring	68	Front Latch Pivot Lock
21	Firing Pin	45	Pawl Plunger Spring	69	Crane Pivot Lock Spring
22	Hammer Dog Pivot Pin and Trigger Guard Latch Pin	46	Cylinder Latch Plunger	70	Front Latch Pivot Lock Spring
23	Ejector Rod	47	Crane Latch Spring Plunger	71	Front Sight Plunger
24	Ejector Retainer	48	Pawl Plunger	72	Front Sight Plunger Spring



Courtesy, Strum, Ruger & Co.

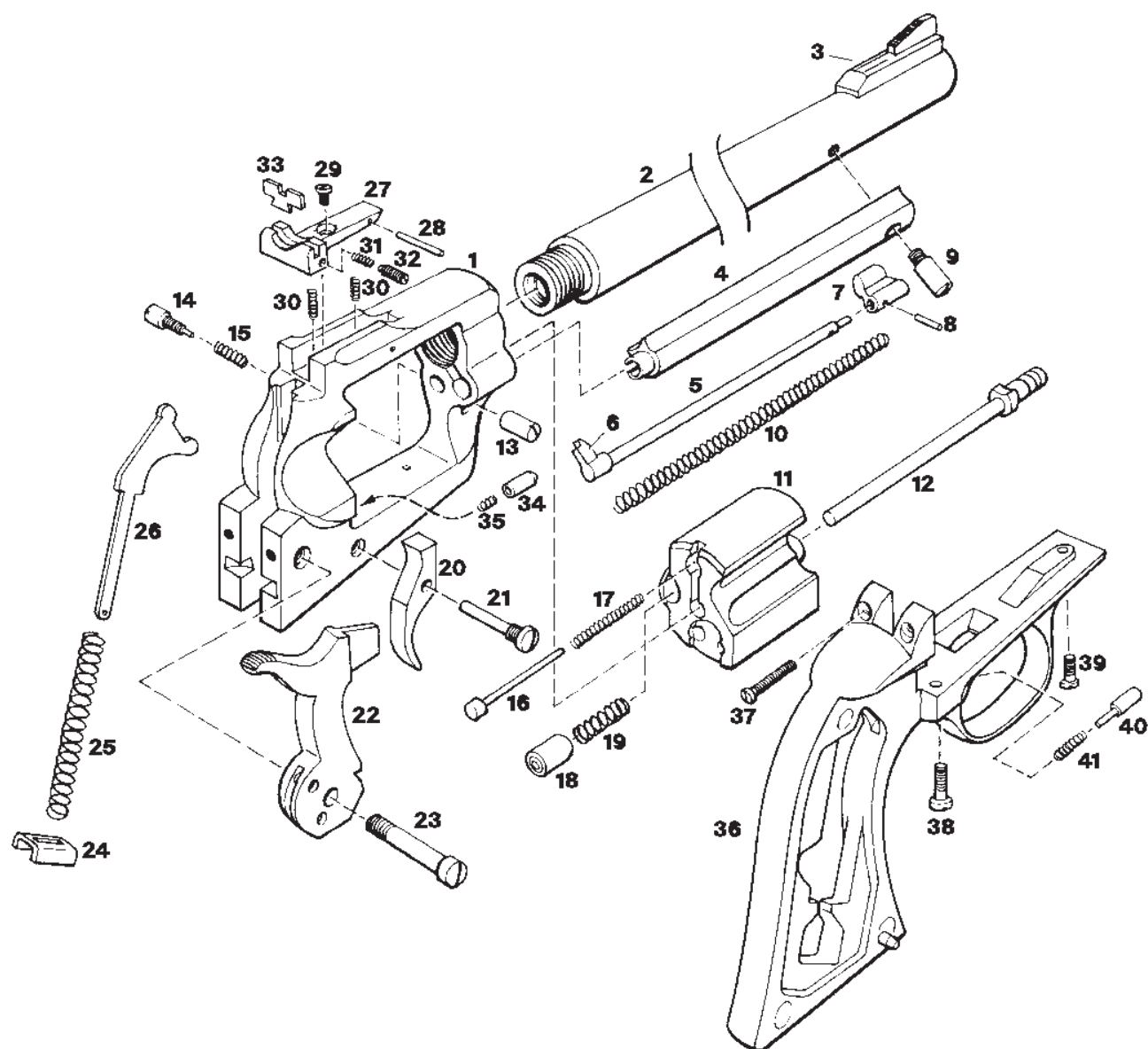
1	Frame Insert	21	Firing Pin Blocker Lifter Spring	40	Firing Pin Spring
2	Trigger Pivot	22	Manual Safety Detent Spring	41	Takedown Pin
3	Trigger	23	Slide Stop Spring	42	Barrel
4	Slide Hold Open C380	24	Take Down Plate	43	Magazine, Complete
5	Trigger Bar	25	Slide	44	Magazine Floor Plate, Extended
6	Hammer	26	Extractor Spring	45	Frame Insert Pin
7	Hammer Roll Pin	27	Extractor Plunger	46	Hammer Catch Pin
8	Hammer Spring	28	Firing Pin	47	Guide Rod
9	Blocker Lever	29	Extractor	48	Recoil Spring, Outer
10	Hammer Pivot Pin	30	Loaded Chamber Indicator	49	Recoil Spring, Inner
11	Magazine Disconnect	31	Front Sight	50	Hammer Catch
12	Magazine Disconnect Spring	32	Firing Pin Blocker	51	Hammer Catch Spring
13	Trigger Pin	33	Loaded Chamber Indicator Spring	52	Grip Frame
14	Trigger Spring	34	Firing Pin Retainer	53	Hammer Anchor Pin
15	Ejector Housing	35	Loaded Chamber Indicator Pin	54	Hammer Spring Seat
16	Manual Safety Detent Plunger	36	Pawl, Hammer Dog & Crane Latch Spring Plunger	55	Magazine Latch
17	Hammer Pivot Detent Spring	37	Firing Pin Blocker Spring	56	Magazine Latch Spring
18	Manual Safety Spring Guide	38	Rear Sight		
19	Manual Safety Puck	39	Sight Screw		
20	Manual Safety				



Courtesy, Strum, Ruger & Co.

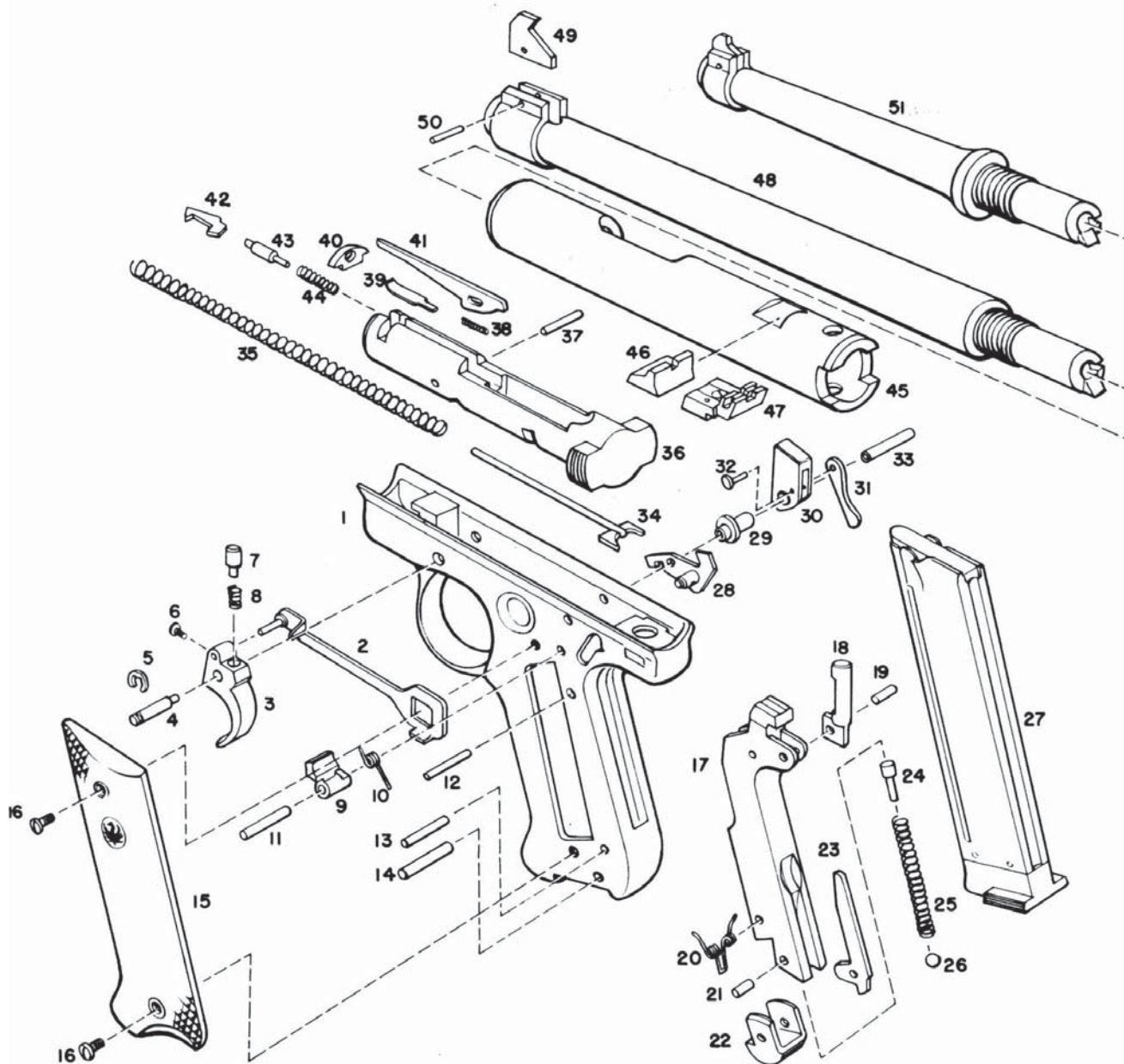
1	Frame Insert	21	Firing Pin Blocker Lifter Spring	40	Firing Pin Spring
2	Trigger Pivot	22	Manual Safety Detent Spring	41	Takedown Pin
3	Trigger	23	Slide Stop Spring	42	Barrel
4	Slide Hold Open C380	24	Take Down Plate	43	Magazine, Complete
5	Trigger Bar	25	Slide	44	Magazine Floor Plate, Extended
6	Hammer	26	Extractor Spring	45	Frame Insert Pin
7	Hammer Roll Pin	27	Extractor Plunger	46	Hammer Catch Pin
8	Hammer Spring	28	Firing Pin	47	Guide Rod
9	Blocker Lever	29	Extractor	48	Recoil Spring, Outer
10	Hammer Pivot Pin	30	Loaded Chamber Indicator	49	Recoil Spring, Inner
11	Magazine Disconnect	31	Front Sight	50	Hammer Catch
12	Magazine Disconnect Spring	32	Firing Pin Blocker	51	Hammer Catch Spring
13	Trigger Pin	33	Loaded Chamber Indicator Spring	52	Grip Frame
14	Trigger Spring	34	Firing Pin Retainer	53	Hammer Anchor Pin
15	Ejector Housing	35	Loaded Chamber Indicator Pin	54	Hammer Spring Seat
16	Manual Safety Detent Plunger	36	Pawl, Hammer Dog & Crane Latch Spring Plunger	55	Magazine Latch
17	Hammer Pivot Detent Spring	37	Firing Pin Blocker Spring	56	Magazine Latch Spring
18	Manual Safety Spring Guide	38	Rear Sight		
19	Manual Safety Puck	39	Sight Screw		
20	Manual Safety				

Hawkeye Single-Shot Pistol



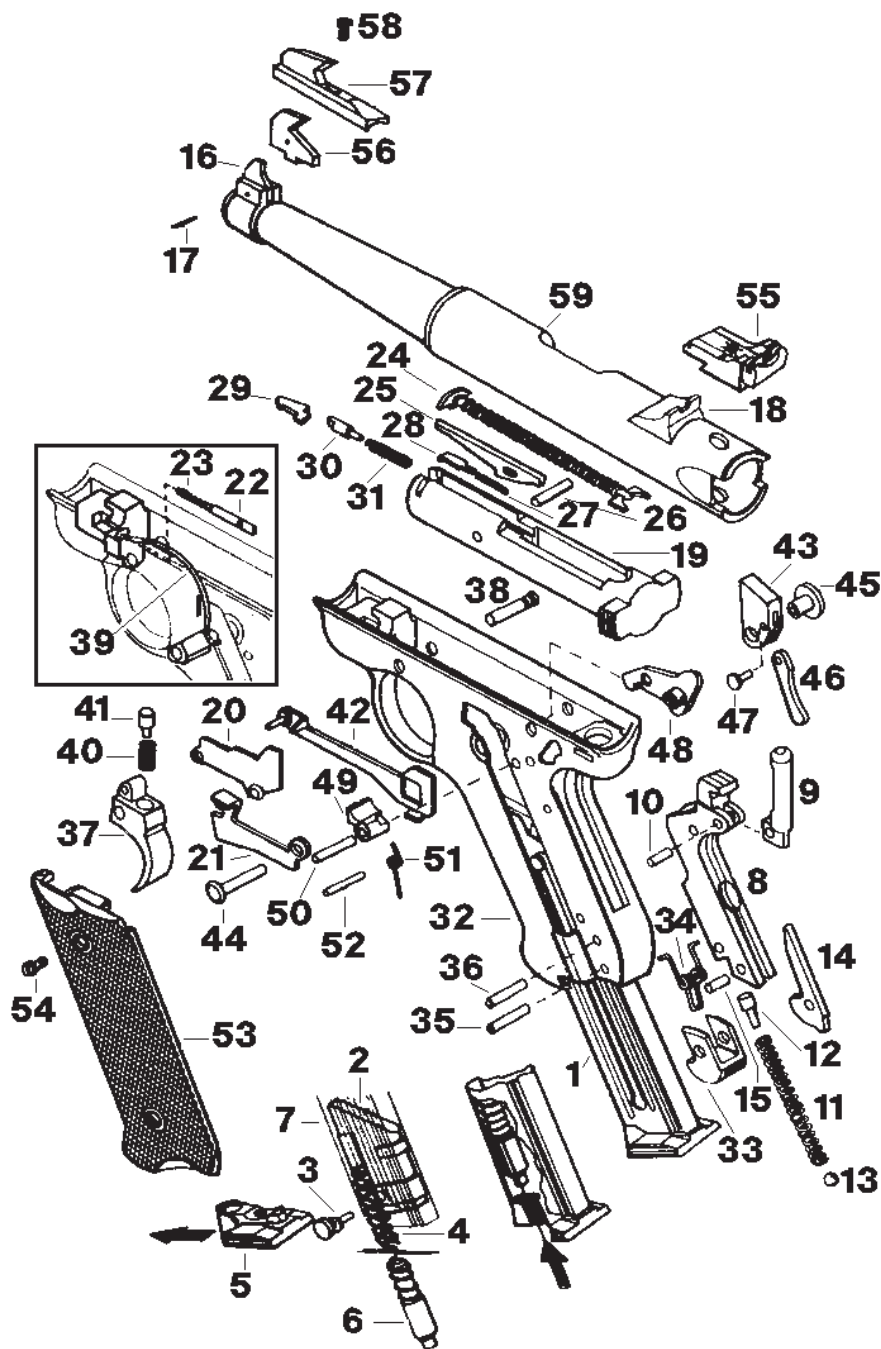
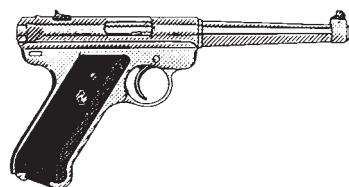
1	Frame	15	Base Pin Latch Spring	29	Elevating Screw
2	Barrel	16	Firing Pin	30	Elevating Springs
3	Front Sight	17	Firing Pin Spring	31	Windage Spring
4	Ejector Housing	18	Breechblock Lock Plunger	32	Windage Screw
5	Ejector Rod	19	Lock Plunger Spring	33	Rear Sight Leaf
6	Ejector	20	Trigger	34	Detent Plunger
7	Ejector Thumb-Piece	21	Trigger Screw	35	Detent Plunger Spring
8	Ejector Thumb-Piece Pin	22	Hammer	36	Grip Frame
9	Ejector Housing Screw	23	Hammer Screw	37	Rear Grip Frame Screws
10	Ejector Spring	24	Mainspring Seat	38	Lower Grip Frame Screws
11	Breechblock	25	Mainspring	39	Front Grip Frame Screw
12	Base Pin	26	Hammer Strut	40	Trigger Spring Plunger
13	Base Pin Latch Nut	27	Rear Sight Assembly	41	Trigger Spring
14	Base Pin Latch	28	Rear Sight Pivot Pin		

Mark I and Standard Auto



1	Frame	14	Magazine Catch Pivot Pin	27	Magazine Assembly	40	Recoil Spring Support
2	Disconnecter	15	Grips (left hand shown)	28	Safety Catch	41	Firing Pin
3	Trigger	16	Grip Screws (4)	29	Hammer Bushing	42	Extractor
4	Trigger Pin	17	Mainspring Housing	30	Hammer	43	Extractor Plunger
5	Trigger Pin Lock Washer	18	Bolt Stop Pin	31	Hammer Strut	44	Extractor Spring
6	Trigger Stop Screw (Mk 1)	19	Bolt Stop Pivot Pin	32	Hammer Strut Pin	45	Receiver
7	Trigger Spring Plunger	20	Magazine Catch Spring	33	Hammer Pivot Pin	46	Rear Sight (standard)
8	Trigger Spring	21	Housing Latch Pivot Pin	34	Recoil Spring Guide	47	Micro Rear Sight (Mk 1)
9	Sear	22	Magazine Catch	35	Recoil Spring	48	Barrel (Mk 1)
10	Sear Spring	23	Housing Latch	36	Bolt	49	Front Sight Blade (Mk 1)
11	Sear Pivot Pin	24	Mainspring Plunger	37	Firing Pin Stop	50	Front Sight Pin (Mk 1)
12	Sear Spring Stop Pin	25	Mainspring	38	Rebound Spring	51	Barrel Assembly (standard)
13	Magazine Catch Stop Pin	26	Detent Ball	39	Rebound Spring Support		

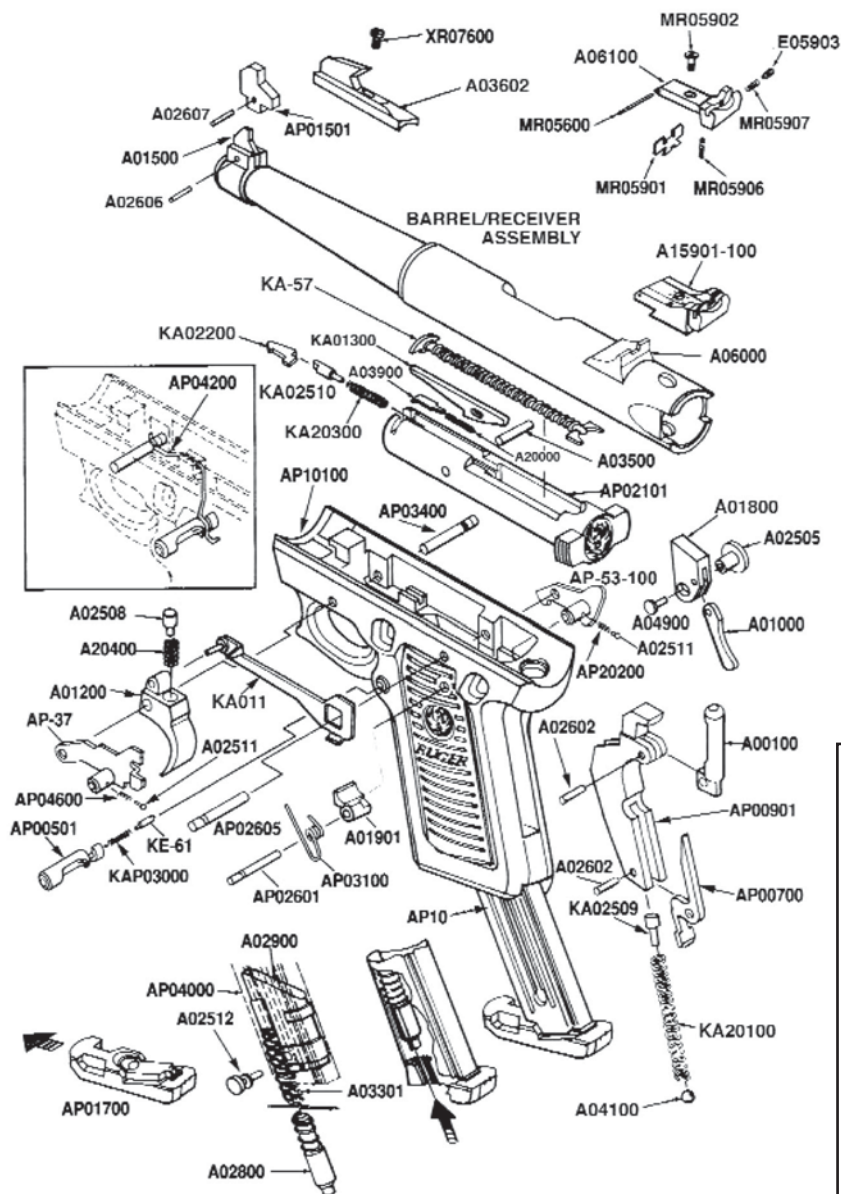
Mark II Standard and Target Auto



- 1 Magazine, Complete
- 2 Magazine Follower
- 3 Magazine Follower Button
- 4 Magazine Spring
- 5 Magazine Block (Bottom)
- 6 Magazine Block Retaining Plunger
- 7 Magazine Body
- 8 Mainspring Housing
- 9 Bolt Stop Pin
- 10 Bolt Stop Pivot Pin
- 11 Mainspring
- 12 Mainspring Plunger
- 13 Detent Ball
- 14 Housing Latch
- 15 Housing Latch Pivot
- 16 Front Sight Blade
- 17 Front Sight Pin
- 18 Rear Sight (Standard Model)
- 19 Bolt
- 20 Bolt Stop Assembly
- 21 Bolt Stop Thumb-Piece
- 22 Bolt Stop Plunger
- 23 Bolt Stop Plunger Spring
- 24 Recoil Spring Assembly
- 25 Firing Pin
- 26 Firing Pin Stop
- 27 Rebound Spring
- 28 Rebound Spring Support
- 29 Extractor
- 30 Extractor Plunger
- 31 Extractor Spring
- 32 Grip Frame with Trigger Guard
- 33 Magazine Latch
- 34 Magazine Latch Spring
- 35 Magazine Latch Pin
- 36 Magazine Latch Stop Pin
- 37 Trigger

- 38 Trigger Pivot
 - 39 Trigger Pivot Retainer
 - 40 Trigger Spring
 - 41 Trigger Spring Plunger
 - 42 Disconnecter
 - 43 Hammer
 - 44 Hammer Pivot
 - 45 Hammer Bushing
 - 46 Hammer Strut
 - 47 Hammer Strut Pin
 - 48 Safety
 - 49 Sear
 - 50 Sear Pivot
 - 51 Sear Spring
 - 52 Sear Spring Stop Pin
 - 53 Grip Panels
 - 54 Grip Panel Screws
 - 55 Adjustable Rear Sight, Target
 - 56 Front Sight Blade, Target
 - 57 Ramp Front Sight, Target
 - 58 Ramp Front Sight Screw, Target
 - 59 Barrel
- Parts Not Shown**
- Medallion
 - Trigger with Overstop Travel

Mark II 22/45 Pistol



MR20604 * Barrel/Receiver Assembly
AP02101 Bolt Only
AP-37 Bolt Stop Assembly
A00100 Bolt Stop Pin
A02602 Bolt Stop Pin Pivot
 Bolt Stop Plunger
 Bolt Stop Plunger Spring
 Bolt Stop Thumbpiece
KA011 Disconnecter Assembly
KA02200 Extractor
KA02510 Extractor Plunger
KA20300 Extractor Spring
KA01300 Firing Pin
A03500 Firing Pin Stop
A01500 Front Sight
A02607 Front Sight Pin
XR07600 Front Sight Screw
AP10100 * Grip Frame

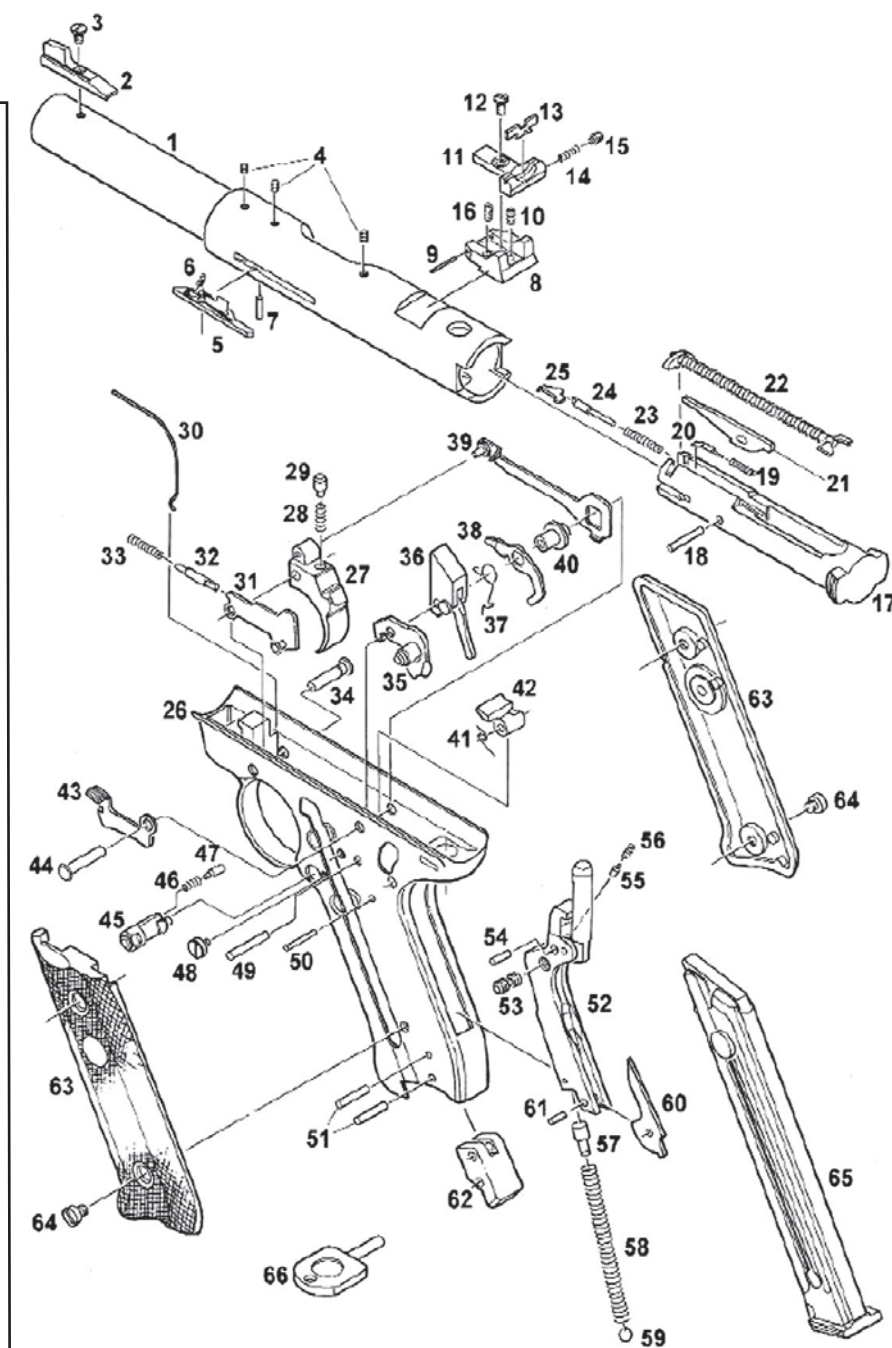
A01800 * Hammer, Only
A02505 Hammer Bushing
AP02605 Hammer Pivot
A01000 Hammer Strut
A04900 Hammer Strut Pin
AP-10 Magazine Assembly, Complete
 (10-shot capacity)
AP01700 Magazine Block Bottom
A02800 Magazine Block Retaining
 Plunger
A02900 Magazine Follower
A02512 Magazine Follower Button
AP00501 Magazine Latch
AP02601 Magazine Latch Pin (2)
KAP03000 Magazine Latch Spring
KE-61 Magazine Latch Spring Plunger
AP04000 Magazine Shell
A03301 Magazine Spring

KA20100 Mainspring
A04100 Mainspring Detent Ball
AP00901 Mainspring Housing, Only
AP00700 Mainspring Housing Latch
A02602 Mainspring Housing
 Latch Pin
KA02509 Mainspring Plunger
A06000 Rear Sight, Fixed
A06100 Rear Sight Base
MR05901 Rear Sight Blade
A15901-100 Rear Sight Body Assembly
MR05902 Rear Sight Elevation Screw
MR05906 Rear Sight Elevation Spring
MR05600 Rear Sight Pivot Pin
E05903 Rear Sight Windage
 Adjustment Screw
MR05907 Rear Sight Windage Spring
A20000 Rebound Spring
A03900 Rebound Spring Support
KA-57 Recoil Spring Assembly
AP-53-100 * Safety Assembly,
 Complete
XR04900 Safety Detent Plunger
AP20200 Safety Detent Spring
A01901 * Sear
AP02601 Sear Pivot Pin
AP03100 Sear Spring
A01200 * Trigger, Silver
AP03400 Trigger Pivot Pin
AP04200 Trigger Pivot Retainer
A20400 Trigger Spring
A02508 Trigger Spring Plunger
KA05800 Trigger Stop Spring

* Parts so marked must
 be factory fitted.

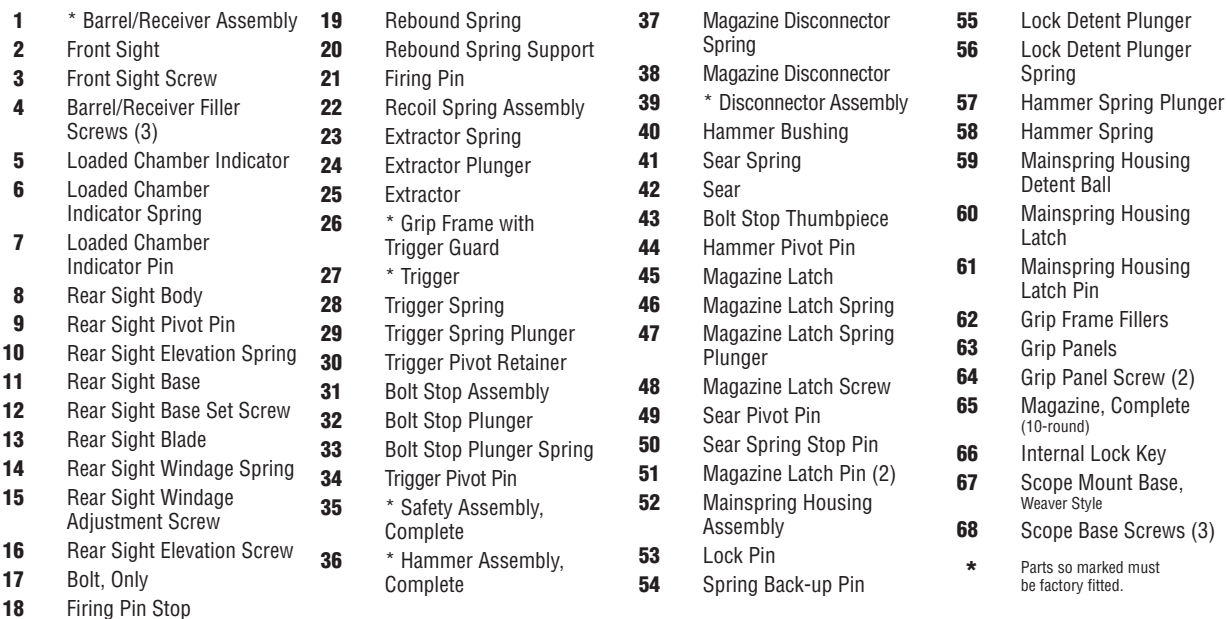
Mark III .22 Pistol

- 1 * Barrel/Receiver Assembly
- 2 Front Sight
- 3 Front Sight Screw
- 4 Barrel/Receiver Filler Screws (3)
- 5 Loaded Chamber Indicator
- 6 Loaded Chamber Indicator Spring
- 7 Loaded Chamber Indicator Pin
- 8 Rear Sight Body
- 9 Rear Sight Pivot Pin
- 10 Rear Sight Elevation Spring
- 11 Rear Sight Base
- 12 Rear Sight Base Set Screw
- 13 Rear Sight Blade
- 14 Rear Sight Windage Spring
- 15 Rear Sight Windage Adjustment Screw
- 16 Rear Sight Elevation Screw
- 17 Bolt, Only
- 18 Firing Pin Stop
- 19 Rebound Spring
- 20 Rebound Spring Support
- 21 Firing Pin
- 22 Recoil Spring Assembly
- 23 Extractor Spring
- 24 Extractor Plunger
- 25 Extractor
- 26 * Grip Frame with Trigger Guard
- 27 * Trigger
- 28 Trigger Spring
- 29 Trigger Spring Plunger
- 30 Trigger Pivot Retainer
- 31 Bolt Stop Assembly
- 32 Bolt Stop Plunger
- 33 Bolt Stop Plunger Spring
- 34 Trigger Pivot Pin
- 35 * Safety Assembly, Complete
- 36 * Hammer Assembly, Complete
- 37 Magazine Disconnect Spring
- 38 Magazine Disconnect
- 39 * Disconnecter Assembly
- 40 Hammer Bushing
- 41 Sear Spring
- 42 Sear
- 43 Bolt Stop Thumbpiece
- 44 Hammer Pivot Pin
- 45 Magazine Latch
- 46 Magazine Latch Spring
- 47 Magazine Latch Spring Plunger
- 48 Magazine Latch Screw
- 49 Sear Pivot Pin
- 50 Sear Spring Stop Pin

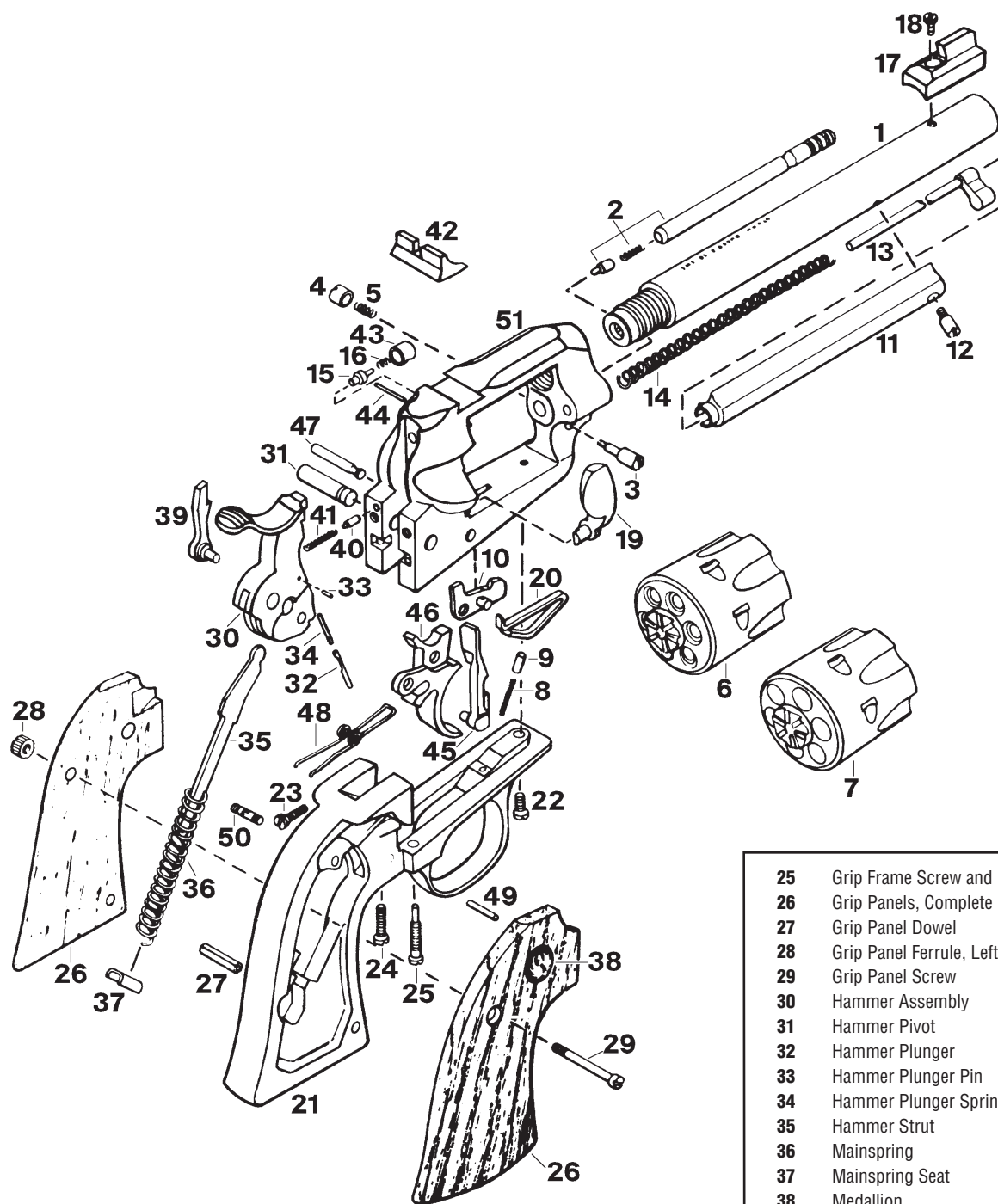


- | | |
|-----------------------------------|-----------------------------------|
| 51 Magazine Latch Pin (2) | 61 Mainspring Housing Latch Pin |
| 52 Mainspring Housing Assembly | 62 Grip Frame Fillers |
| 53 Lock Pin | 63 Grip Panels |
| 54 Spring Back-up Pin | 64 Grip Panel Screw (2) |
| 55 Lock Detent Plunger | 65 Magazine, Complete (10-round) |
| 56 Lock Detent Plunger Spring | 66 Internal Lock Key |
| 57 Hammer Spring Plunger | 67 Scope Mount Base, Weaver Style |
| 58 Hammer Spring | 68 Scope Base Screws (3) |
| 59 Mainspring Housing Detent Ball | |
| 60 Mainspring Housing Latch | |

* Parts so marked must be factory fitted.

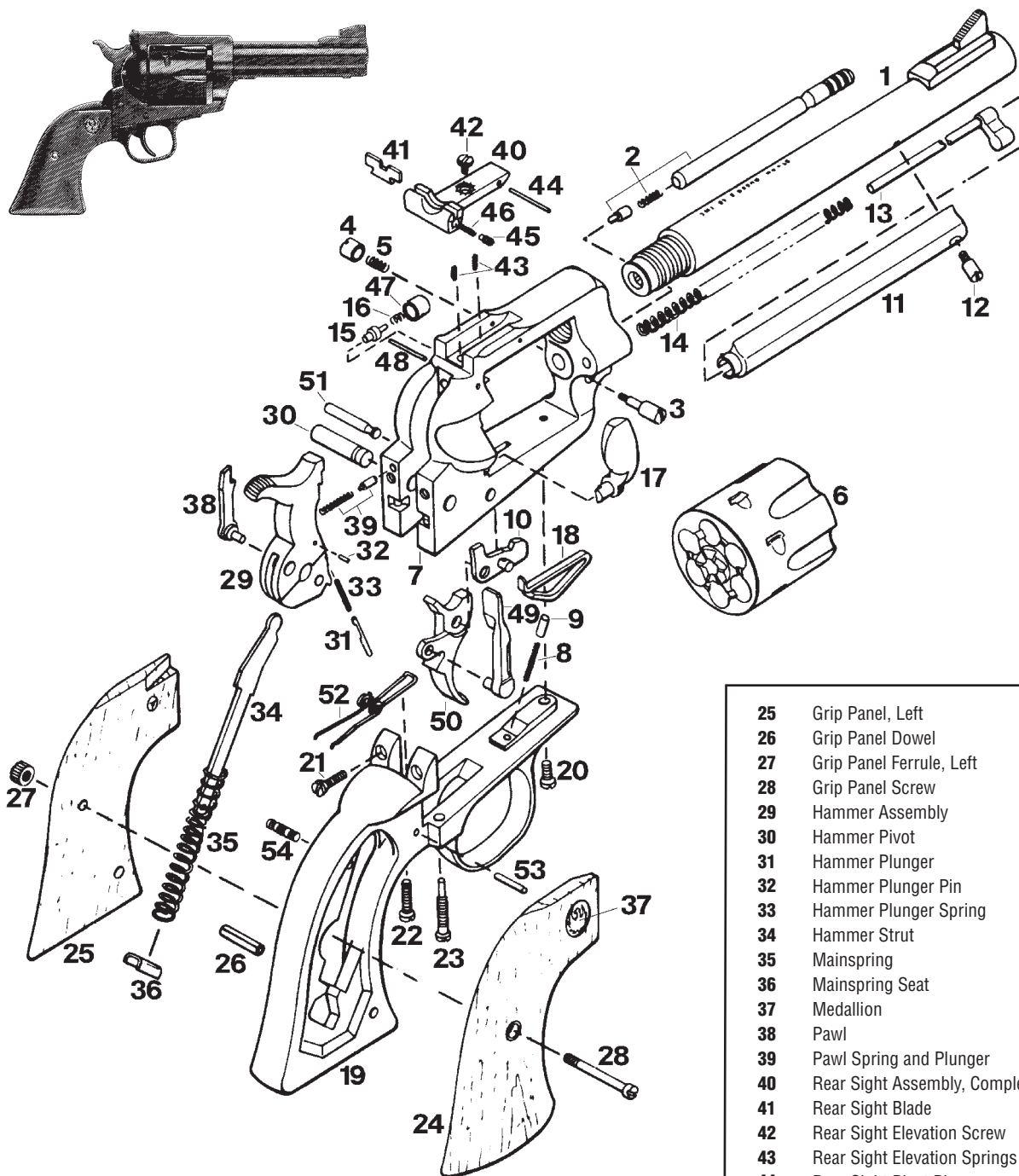


New Model Bisley Revolver



- | | | | | | |
|----|-------------------------------|----|---------------------------|----|---------------------------------|
| 1 | Barrel | 13 | Ejector Rod Assembly | 25 | Grip Frame Screw and Pivot Lock |
| 2 | Base Pin Assembly | 14 | Ejector Rod Spring | 26 | Grip Panels, Complete |
| 3 | Base Pin Latch | 15 | Firing Pin | 27 | Grip Panel Dowel |
| 4 | Base Pin Latch Nut | 16 | Firing Pin Rebound Spring | 28 | Grip Panel Ferrule, Left |
| 5 | Base Pin Latch Spring | 17 | Front Sight Ramp | 29 | Grip Panel Screw |
| 6 | Cylinder (22 L.R.) | 18 | Front Sight Screw | 30 | Hammer Assembly |
| 7 | Cylinder (32 H&R Mag.) | 19 | Gate | 31 | Hammer Pivot |
| 8 | Cylinder Latch Spring | 20 | Gate Detent Spring | 32 | Hammer Plunger |
| 9 | Cylinder Latch Spring Plunger | 21 | Grip Frame | 33 | Hammer Plunger Pin |
| 10 | Cylinder Latch | 22 | Grip Frame Screw, Front | 34 | Hammer Plunger Spring |
| 11 | Ejector Housing | 23 | Grip Frame Screw, Back | 35 | Hammer Strut |
| 12 | Ejector Housing Screw | 24 | Grip Frame Screw, Bottom | 36 | Mainspring |
| | | | | 37 | Mainspring Seat |
| | | | | 38 | Medallion |
| | | | | 39 | Pawl |
| | | | | 40 | Pawl Plunger |
| | | | | 41 | Pawl Plunger Spring |
| | | | | 42 | Rear Sight |
| | | | | 43 | Recoil Plate |
| | | | | 44 | Recoil Plate Cross Pin |
| | | | | 45 | Transfer Bar |
| | | | | 46 | Trigger |
| | | | | 47 | Trigger Pivot |
| | | | | 48 | Trigger Spring |
| | | | | 49 | Trigger Spring Pin |
| | | | | 50 | Trigger Spring Retaining Pin |
| | | | | 51 | Frame |

New Model Blackhawk Revolver

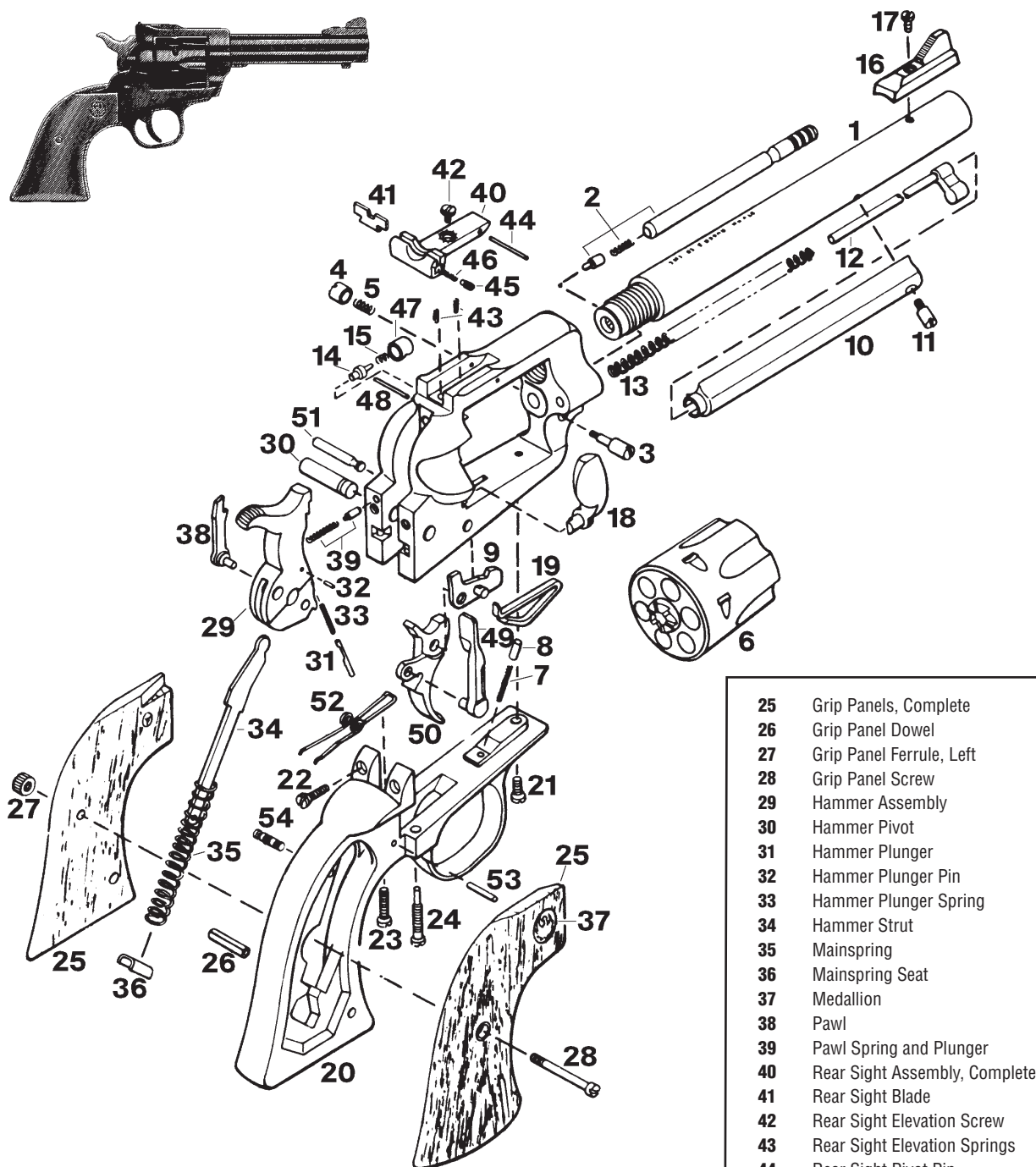


- 1 Barrel
- 2 Base Pin Assembly
- 3 Base Pin Latch
- 4 Base Pin Latch Nut
- 5 Base Pin Latch Spring
- 6 Cylinder
- 7 Cylinder Frame
- 8 Cylinder Latch Spring
- 9 Cylinder Latch Spring Plunger
- 10 Cylinder Latch
- 11 Ejector Housing
- 12 Ejector Housing Screw

- 13 Ejector Rod Assembly
- 14 Ejector Rod Spring
- 15 Firing Pin
- 16 Firing Pin Rebound Spring
- 17 Gate
- 18 Gate Detent Spring and Retainer
- 19 Grip Frame
- 20 Grip Frame Screw, Front
- 21 Grip Frame Screw, Back
- 22 Grip Frame Screw, Bottom
- 23 Grip Frame Screw and Pivot Lock
- 24 Grip Panel, Right

- 25 Grip Panel, Left
 - 26 Grip Panel Dowel
 - 27 Grip Panel Ferrule, Left
 - 28 Grip Panel Screw
 - 29 Hammer Assembly
 - 30 Hammer Pivot
 - 31 Hammer Plunger
 - 32 Hammer Plunger Pin
 - 33 Hammer Plunger Spring
 - 34 Hammer Strut
 - 35 Mainspring
 - 36 Mainspring Seat
 - 37 Medallion
 - 38 Pawl
 - 39 Pawl Spring and Plunger
 - 40 Rear Sight Assembly, Complete
 - 41 Rear Sight Blade
 - 42 Rear Sight Elevation Screw
 - 43 Rear Sight Elevation Springs
 - 44 Rear Sight Pivot Pin
 - 45 Rear Sight Windage Adjustment Screw
 - 46 Rear Sight Windage Spring
 - 47 Recoil Plate
 - 48 Recoil Plate Cross Pin
 - 49 Transfer Bar
 - 50 Trigger
 - 51 Trigger Pivot
 - 52 Trigger Spring
 - 53 Trigger Spring Pin
 - 54 Trigger Spring Retaining Pin
- Parts Not Shown**
- Grip Panel Ferrule, Right

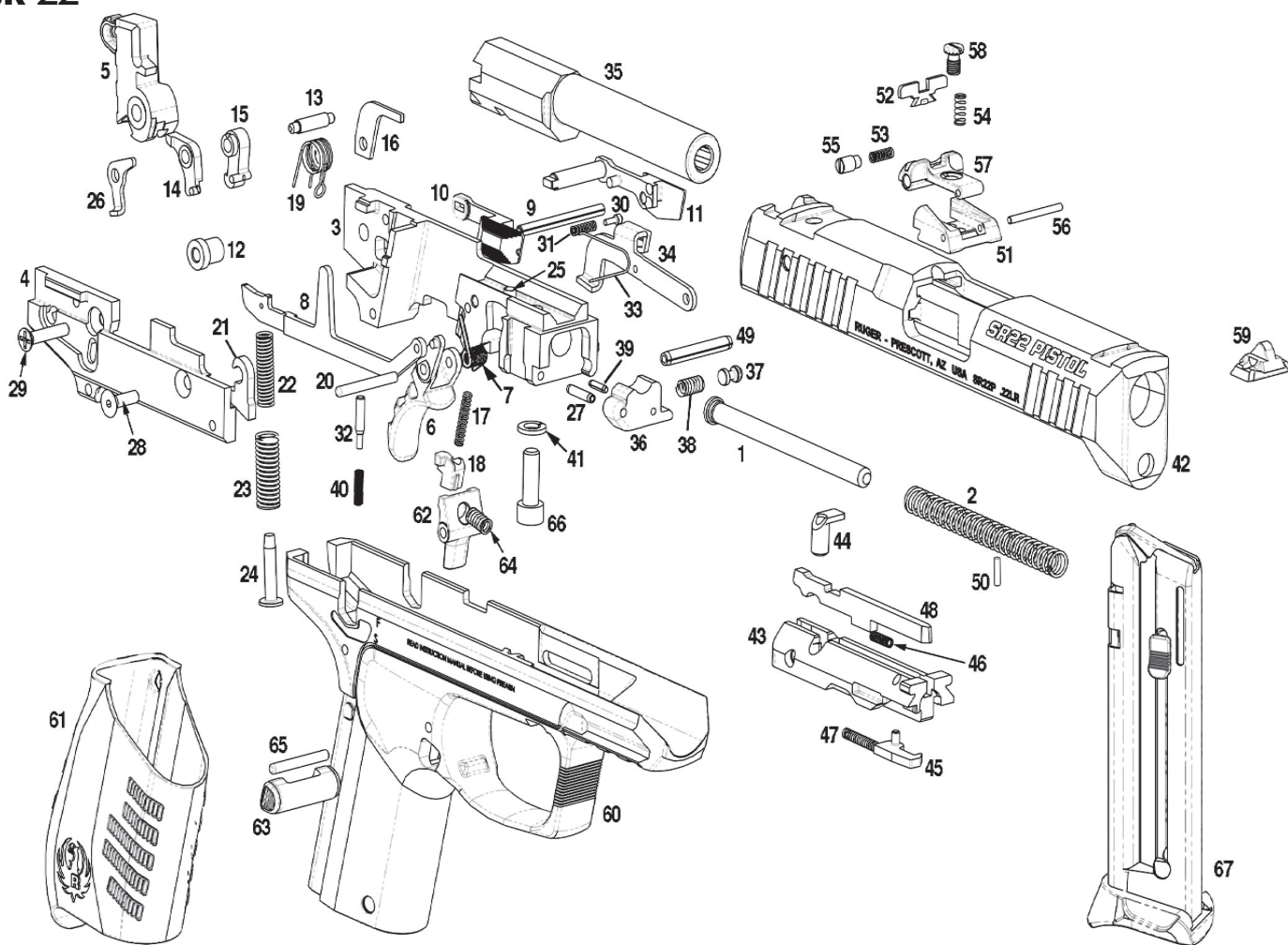
New Model Single-Six SA Revolver



- | | | | | | |
|----|-------------------------------|----|---------------------------------|----|------------------------------------|
| 1 | Barrel | 13 | Ejector Rod Spring | 25 | Grip Panels, Complete |
| 2 | Base Pin Assembly | 14 | Firing Pin | 26 | Grip Panel Dowel |
| 3 | Base Pin Latch | 15 | Firing Pin Rebound Spring | 27 | Grip Panel Ferrule, Left |
| 4 | Base Pin Latch Nut | 16 | Front Sight | 28 | Grip Panel Screw |
| 5 | Base Pin Latch Spring | 17 | Front Sight Screw | 29 | Hammer Assembly |
| 6 | Cylinder | 18 | Gate | 30 | Hammer Pivot |
| 7 | Cylinder Latch Spring | 19 | Gate Detent Spring | 31 | Hammer Plunger |
| 8 | Cylinder Latch Spring Plunger | 20 | Grip Frame | 32 | Hammer Plunger Pin |
| 9 | Cylinder Latch | 21 | Grip Frame Screw, Front | 33 | Hammer Plunger Spring |
| 10 | Ejector Housing | 22 | Grip Frame Screw, Back | 34 | Hammer Strut |
| 11 | Ejector Housing Screw | 23 | Grip Frame Screw, Bottom | 35 | Mainspring |
| 12 | Ejector Rod Assembly | 24 | Grip Frame Screw and Pivot Lock | 36 | Mainspring Seat |
| | | | | 37 | Medallion |
| | | | | 38 | Pawl |
| | | | | 39 | Pawl Spring and Plunger |
| | | | | 40 | Rear Sight Assembly, Complete |
| | | | | 41 | Rear Sight Blade |
| | | | | 42 | Rear Sight Elevation Screw |
| | | | | 43 | Rear Sight Elevation Springs |
| | | | | 44 | Rear Sight Pivot Pin |
| | | | | 45 | Rear Sight Windage Adjusting Screw |
| | | | | 46 | Rear Sight Windage Spring |
| | | | | 47 | Recoil Plate |
| | | | | 48 | Recoil Plate Cross Pin |
| | | | | 49 | Transfer Bar |
| | | | | 50 | Trigger |
| | | | | 51 | Trigger Pivot |
| | | | | 52 | Trigger Spring |
| | | | | 53 | Trigger Spring Pin |
| | | | | 54 | Trigger Spring Retaining Pin |

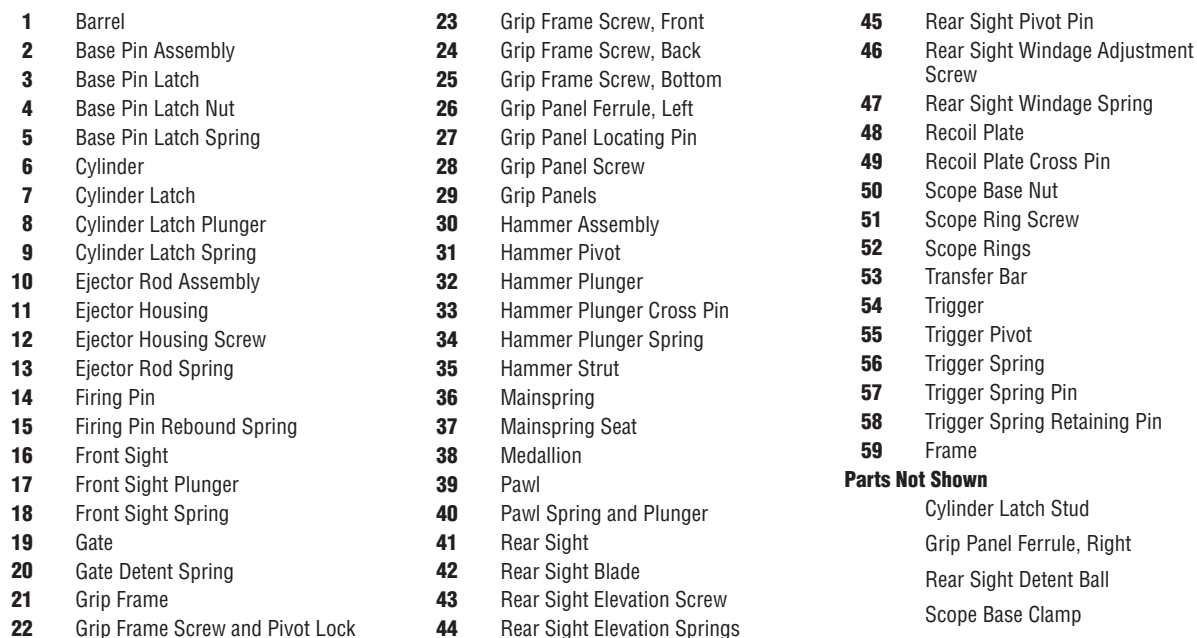
Parts Not Shown

Grip Panel Ferrule, Right

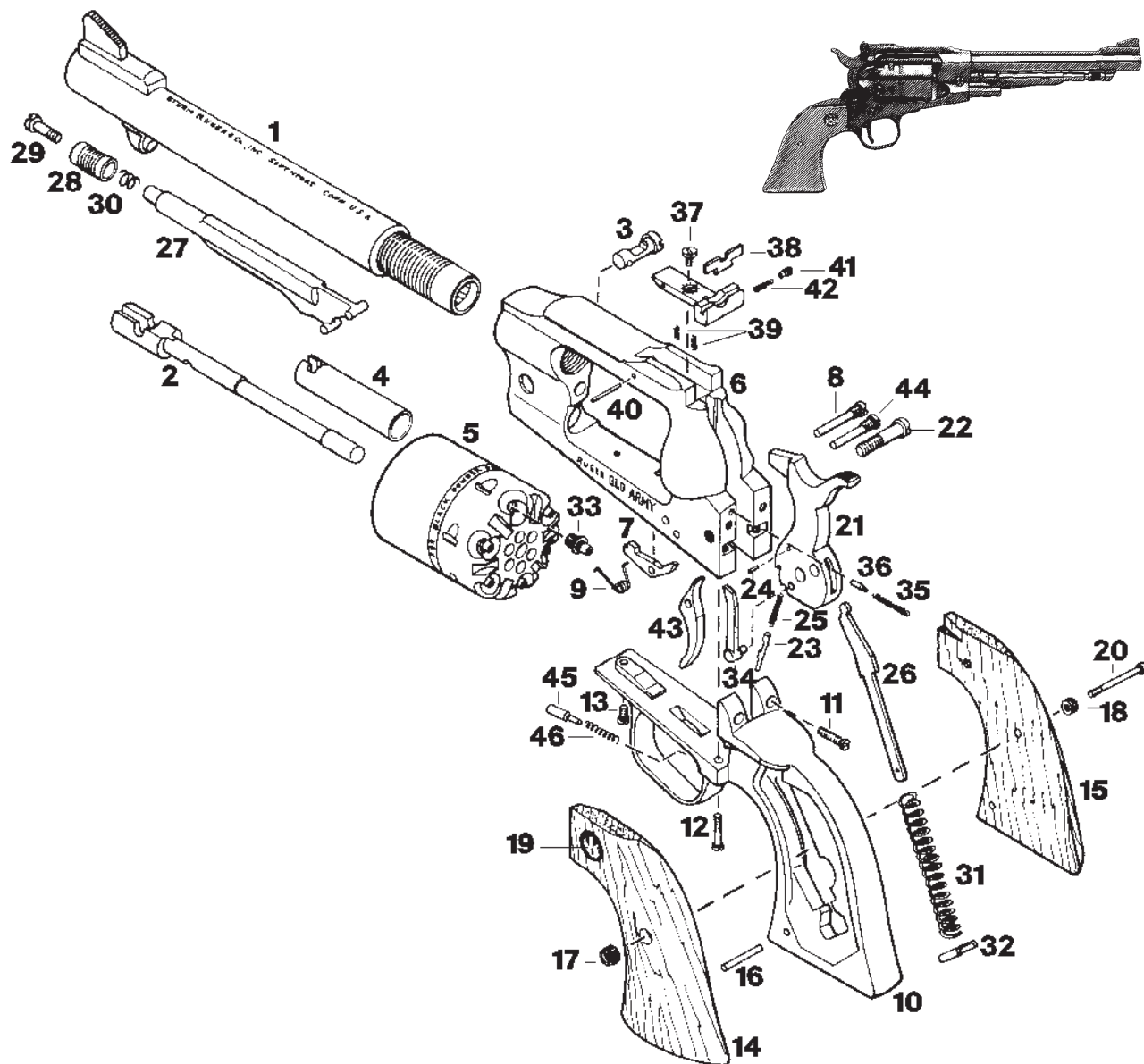


Courtesy, Strum, Ruger & Co.

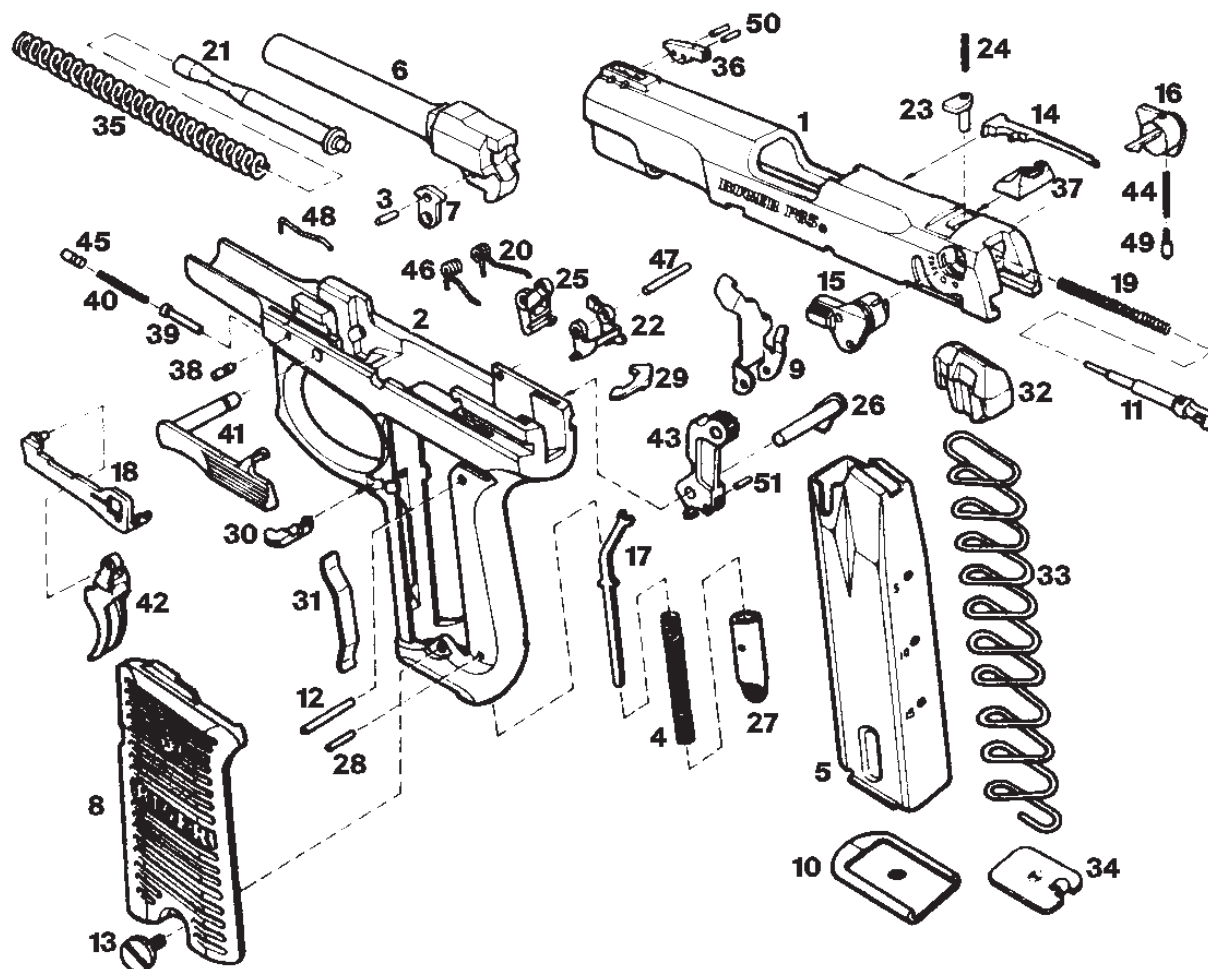
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|--|--|---------------------------------------|
| 1 Recoil Spring Guide | 25 Barrel Location Pin | 49 Slide Cross Pin |
| 2 Recoil Spring | 26 Blocker Lever | 50 Dowel Pin for Slide Stop |
| 3 Frame Insert - Left Side | 27 Take Down Lever Detent Pivot Pin | 51 Rear Sight Base |
| 4 Frame Insert - Right | 28 Socket Cap Screw | 52 Rear Sight Blade |
| 5 Hammer | 29 Socket Cap Screw | 53 Rear Sight Windage Spring |
| 6 Trigger | 30 Safety Detent | 54 Rear Sight Elevation Spring |
| 7 Trigger Spring | 31 Safety Detent Spring | 55 Rear Sight Windage Screw |
| 8 Trigger Bar | 32 Trigger Bar Return Plunger | 56 Rear Sight Pivot Pin |
| 9 Safety Assembly Forward Pin | 33 Slide Stop Spring | 57 Rear Sight Arm |
| 10 Safety Lever - Right Side | 34 Slide Stop | 58 Rear Sight Elevation Screw |
| 11 Safety Lever - Left Side | 35 Barrel | 59 Front Sight |
| 12 Frame Insert Spacer | 36 Take Down Lever | 60 Grip Frame |
| 13 Single Action Sear Pivot Pin | 37 Take Down Lever Detent Plunger | 61 Grip - Small |
| 14 Decock Hammer Stop | 38 Take Down Lever Detent Spring | 62 Magazine Latch |
| 15 Sear | 39 Take Down Lever Retaining Pin | 63 Magazine Latch Thumbpiece |
| 16 Ejector | 40 Trigger Bar Spring | 64 Magazine Latch Spring |
| 17 Magazine Disconnect Spring | 41 Barrel Screw Lock Washer | 65 Magazine Latch Pivot |
| 18 Magazine Disconnect | 42 Slide | 66 Barrel Screw |
| 19 Single Action Spring | 43 Breech Block | 67 Magazine Assembly |
| 20 Trigger Pivot Pin | 44 Firing Pin Blocker | |
| 21 Hammer Spring Guide Stop | 45 Extractor | |
| 22 Hammer Spring - Inner | 46 Firing Pin Spring | |
| 23 Hammer Spring - Outer | 47 Extractor Spring | |
| 24 Hammer Spring Guide | 48 Firing Pin | |



Old Army Blackpowder Revolver



- | | | | | | |
|----|---------------------------------|----|----------------------------|----|-------------------------------------|
| 1 | Barrel Assembly | 17 | Grip Panel Ferrule, Left | 33 | Nipple |
| 2 | Base Pin | 18 | Grip Panel Ferrule, Right | 34 | Pawl |
| 3 | Base Pin Retaining Pin Assembly | 19 | Grip Panel Medallion | 35 | Pawl Spring |
| 4 | Bullet Rammer | 20 | Grip Panel Screw | 36 | Pawl Spring Plunger |
| 5 | Cylinder | 21 | Hammer | 37 | Rear Sight Elevation Screw |
| 6 | Cylinder Frame | 22 | Hammer Pivot | 38 | Rear Sight Blade |
| 7 | Cylinder Latch | 23 | Hammer Plunger | 39 | Rear Sight Elevation Springs |
| 8 | Cylinder Latch Pivot | 24 | Hammer Plunger Pin | 40 | Rear Sight Pivot Pin |
| 9 | Cylinder Latch Spring | 25 | Hammer Plunger Spring | 41 | Rear Sight Windage Adjustment Screw |
| 10 | Grip Frame | 26 | Hammer Strut | 42 | Rear Sight Windage Spring |
| 11 | Grip Frame Screw, Back | 27 | Loading Lever | 43 | Trigger |
| 12 | Grip Frame Screw, Bottom | 28 | Loading Lever Catch | 44 | Trigger Pivot Screw |
| 13 | Grip Frame Screw, Front | 29 | Loading Lever Catch Screw | 45 | Trigger Plunger |
| 14 | Grip Panel, Left | 30 | Loading Lever Catch Spring | 46 | Trigger Spring |
| 15 | Grip Panel, Right | 31 | Mainspring | | |
| 16 | Grip Panel Dowel | 32 | Mainspring Seat | | |

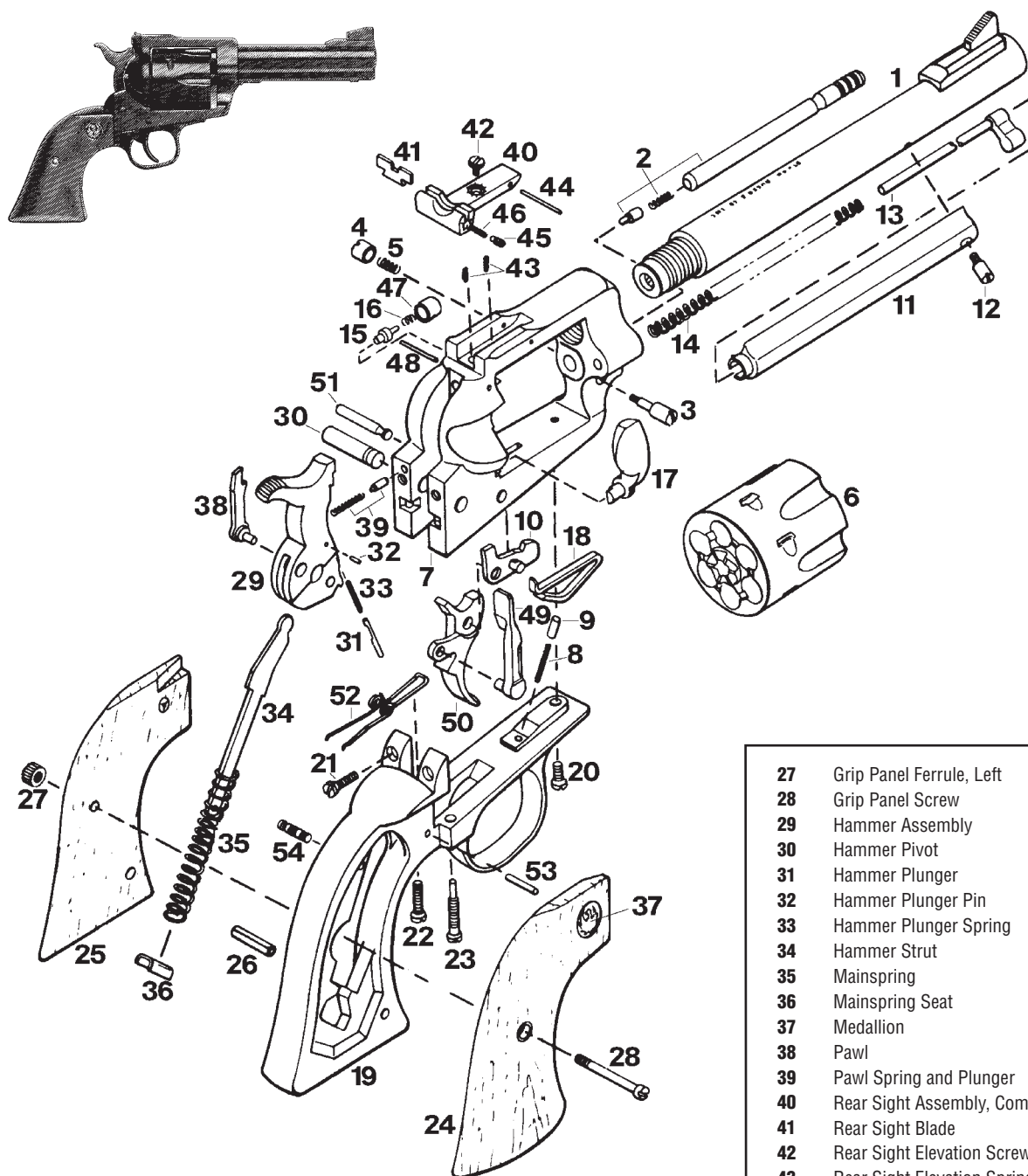


- | | | | |
|----|-------------------------|----|------------------------------|
| 1 | Slide | 28 | Hammer Spring Seat Pin |
| 2 | Frame | 29 | Magazine Latch, Right |
| 3 | Barrel Link Pin | 30 | Magazine Latch, Left |
| 4 | Hammer Spring | 31 | Magazine Latch Spring |
| 5 | Magazine Body | 32 | Magazine Follower |
| 6 | Barrel | 33 | Magazine Spring |
| 7 | Barrel Link | 34 | Magazine Spring Seat |
| 8 | Grip Panel, Left | 35 | Recoil Spring |
| 9 | Ejector | 36 | Sight, Front |
| 10 | Magazine Floorplate | 37 | Sight, Rear |
| 11 | Firing Pin | 38 | Slide Stop Spring Retainer |
| 12 | Ejector Pin | 39 | Trigger Bar Plunger |
| 13 | Grip Panel Screws | 40 | Trigger Bar Plunger Spring |
| 14 | Extractor | 41 | Slide Stop |
| 15 | Safety, Left | 42 | Trigger |
| 16 | Safety, Right | 43 | Hammer |
| 17 | Hammer Strut | 44 | Safety Detent Plunger Spring |
| 18 | Trigger Bar | 45 | Trigger Bar Spring Retainer |
| 19 | Firing Pin Spring | 46 | Sear Spring |
| 20 | Blocker Lever Spring | 47 | Sear Pivot Pin |
| 21 | Guide Rod | 48 | Slide Stop Spring |
| 22 | Blocker Lever | 49 | Safety Detent Plunger |
| 23 | Firing Pin Block | 50 | Front Sight Cross Pins |
| 24 | Firing Pin Block Spring | 51 | Hammer Strut Pin |
| 25 | Sear | | |
| 26 | Hammer Pivot Assembly | | |
| 27 | Hammer Spring Seat | | |

Parts Not Shown

Grip Panel, Right

New Model Blackhawk Revolver



- 1 Barrel
- 2 Base Pin Assembly
- 3 Base Pin Latch
- 4 Base Pin Latch Nut
- 5 Base Pin Latch Spring
- 6 Cylinder
- 7 Cylinder Frame
- 8 Cylinder Latch Spring
- 9 Cylinder Latch Spring Plunger
- 10 Cylinder Latch
- 11 Ejector Housing
- 12 Ejector Housing Screw
- 13 Ejector Rod Assembly

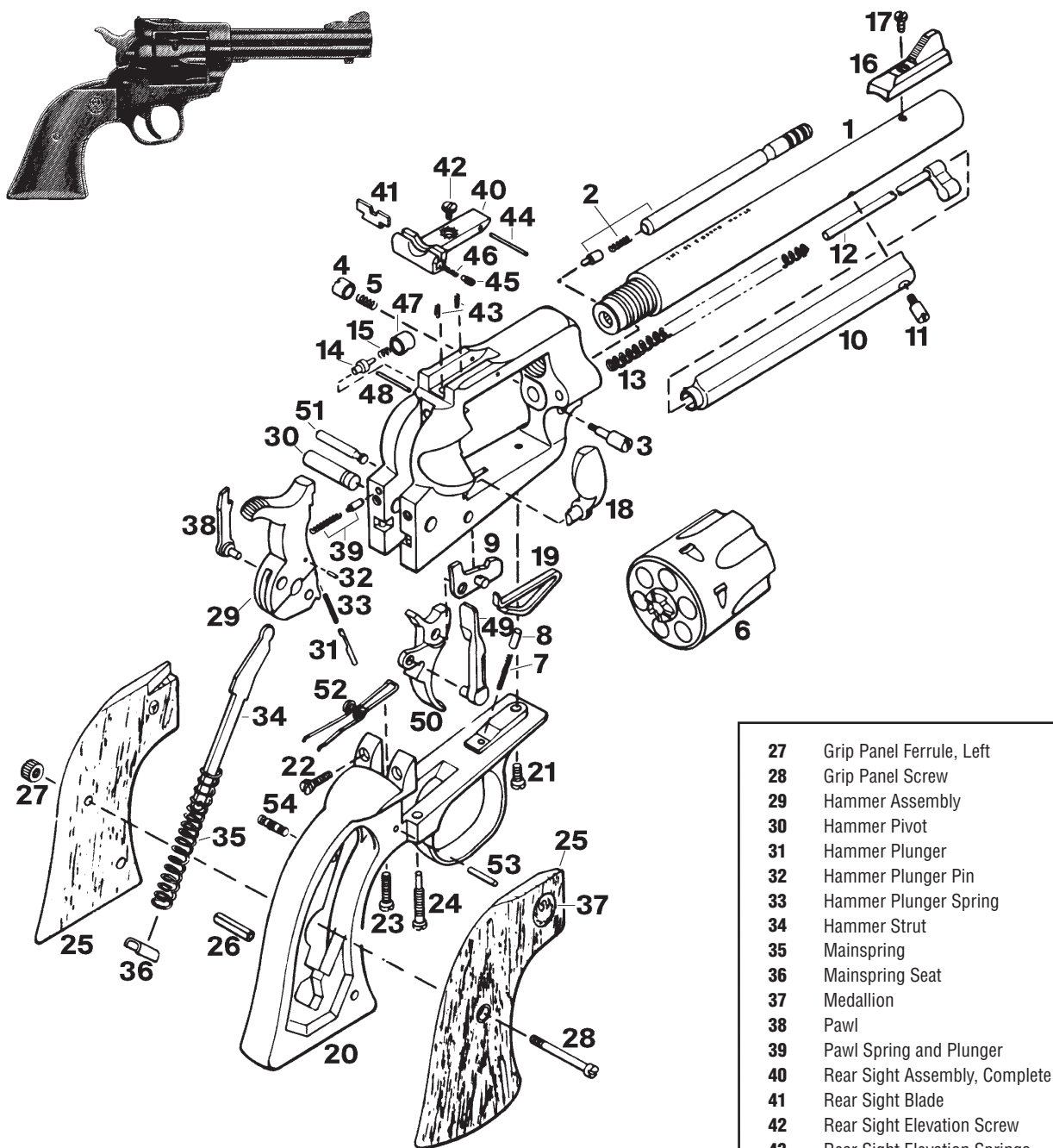
- 14 Ejector Rod Spring
- 15 Firing Pin
- 16 Firing Pin Rebound Spring
- 17 Gate
- 18 Gate Detent Spring and Retainer
- 19 Grip Frame
- 20 Grip Frame Screw, Front
- 21 Grip Frame Screw, Back
- 22 Grip Frame Screw, Bottom
- 23 Grip Frame Screw and Pivot Lock
- 24 Grip Panel, Right
- 25 Grip Panel, Left
- 26 Grip Panel Dowel

- 27 Grip Panel Ferrule, Left
- 28 Grip Panel Screw
- 29 Hammer Assembly
- 30 Hammer Pivot
- 31 Hammer Plunger
- 32 Hammer Plunger Pin
- 33 Hammer Plunger Spring
- 34 Hammer Strut
- 35 Mainspring
- 36 Mainspring Seat
- 37 Medallion
- 38 Pawl
- 39 Pawl Spring and Plunger
- 40 Rear Sight Assembly, Complete
- 41 Rear Sight Blade
- 42 Rear Sight Elevation Screw
- 43 Rear Sight Elevation Springs
- 44 Rear Sight Pivot Pin
- 45 Rear Sight Windage Adjustment Screw
- 46 Rear Sight Windage Spring
- 47 Recoil Plate
- 48 Recoil Plate Cross Pin
- 49 Transfer Bar
- 50 Trigger
- 51 Trigger Pivot
- 52 Trigger Spring
- 53 Trigger Spring Pin
- 54 Trigger Spring Retaining Pin

Parts Not Shown

- Grip Panel Ferrule, Right

New Model Single-Six SA Revolver



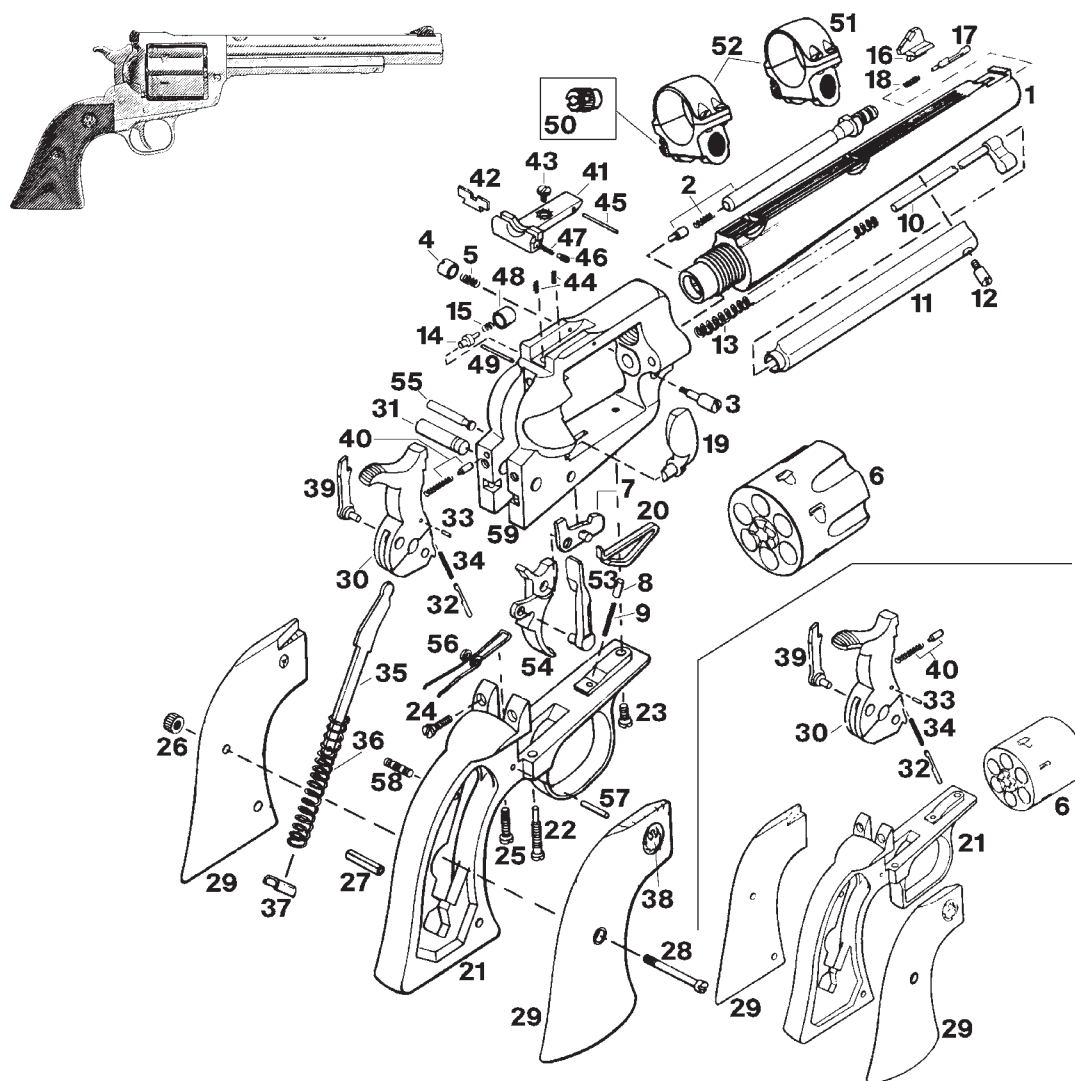
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|----|-------------------------------|----|---------------------------------|
| 1 | Barrel | 14 | Firing Pin |
| 2 | Base Pin Assembly | 15 | Firing Pin Rebound Spring |
| 3 | Base Pin Latch | 16 | Front Sight |
| 4 | Base Pin Latch Nut | 17 | Front Sight Screw |
| 5 | Base Pin Latch Spring | 18 | Gate |
| 6 | Cylinder | 19 | Gate Detent Spring |
| 7 | Cylinder Latch Spring | 20 | Grip Frame |
| 8 | Cylinder Latch Spring Plunger | 21 | Grip Frame Screw, Front |
| 9 | Cylinder Latch | 22 | Grip Frame Screw, Back |
| 10 | Ejector Housing | 23 | Grip Frame Screw, Bottom |
| 11 | Ejector Housing Screw | 24 | Grip Frame Screw and Pivot Lock |
| 12 | Ejector Rod Assembly | 25 | Grip Panels, Complete |
| 13 | Ejector Rod Spring | 26 | Grip Panel Dowel |

- | | |
|----|------------------------------------|
| 27 | Grip Panel Ferrule, Left |
| 28 | Grip Panel Screw |
| 29 | Hammer Assembly |
| 30 | Hammer Pivot |
| 31 | Hammer Plunger |
| 32 | Hammer Plunger Pin |
| 33 | Hammer Plunger Spring |
| 34 | Hammer Strut |
| 35 | Mainspring |
| 36 | Mainspring Seat |
| 37 | Medallion |
| 38 | Pawl |
| 39 | Pawl Spring and Plunger |
| 40 | Rear Sight Assembly, Complete |
| 41 | Rear Sight Blade |
| 42 | Rear Sight Elevation Screw |
| 43 | Rear Sight Elevation Springs |
| 44 | Rear Sight Pivot Pin |
| 45 | Rear Sight Windage Adjusting Screw |
| 46 | Rear Sight Windage Spring |
| 47 | Recoil Plate |
| 48 | Recoil Plate Cross Pin |
| 49 | Transfer Bar |
| 50 | Trigger |
| 51 | Trigger Pivot |
| 52 | Trigger Spring |
| 53 | Trigger Spring Pin |
| 54 | Trigger Spring Retaining Pin |

Parts Not Shown

Grip Panel Ferrule, Right

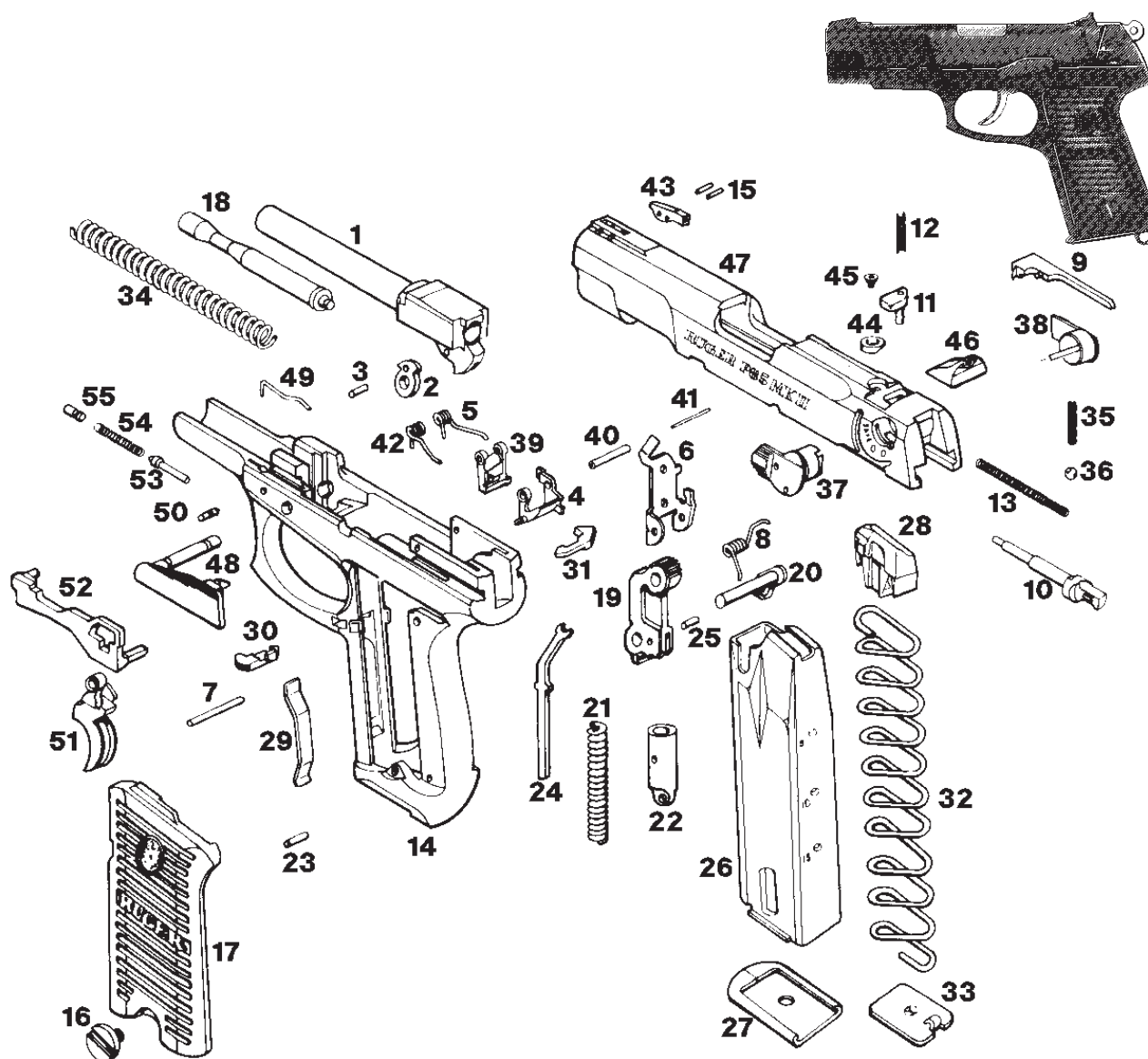
New Model Super Blackhawk Hunter Model Revolver



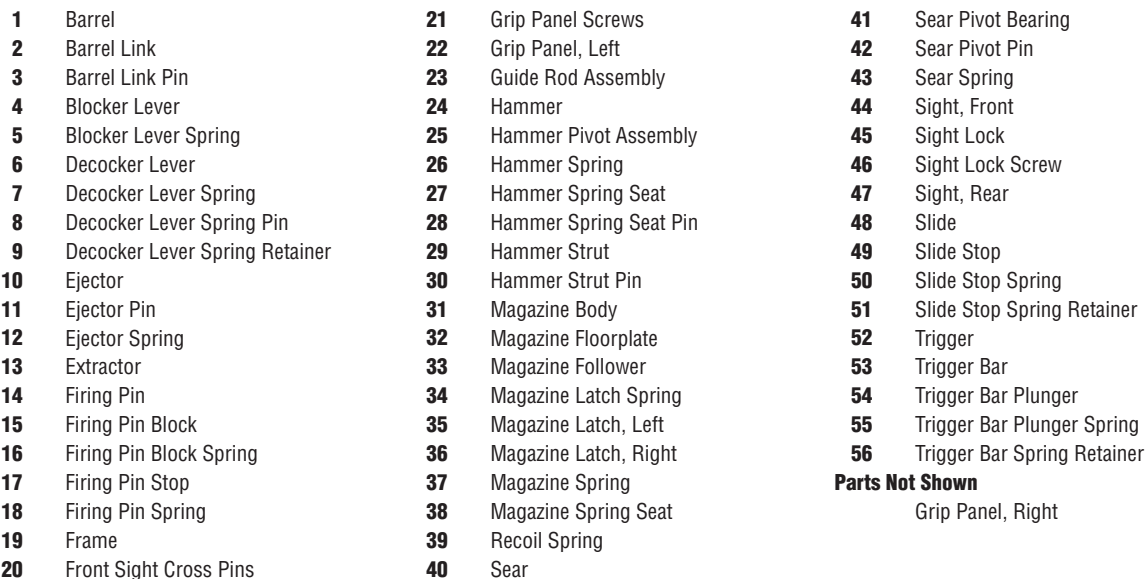
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|----|---------------------------------|----|------------------------------|----|-------------------------------------|
| 1 | Barrel | 23 | Grip Frame Screw, Front | 45 | Rear Sight Pivot Pin |
| 2 | Base Pin Assembly | 24 | Grip Frame Screw, Back | 46 | Rear Sight Windage Adjustment Screw |
| 3 | Base Pin Latch | 25 | Grip Frame Screw, Bottom | 47 | Rear Sight Windage Spring |
| 4 | Base Pin Latch Nut | 26 | Grip Panel Ferrule, Left | 48 | Recoil Plate |
| 5 | Base Pin Latch Spring | 27 | Grip Panel Locating Pin | 49 | Recoil Plate Cross Pin |
| 6 | Cylinder | 28 | Grip Panel Screw | 50 | Scope Base Nut |
| 7 | Cylinder Latch | 29 | Grip Panels | 51 | Scope Ring Screw |
| 8 | Cylinder Latch Plunger | 30 | Hammer Assembly | 52 | Scope Rings |
| 9 | Cylinder Latch Spring | 31 | Hammer Pivot | 53 | Transfer Bar |
| 10 | Ejector Rod Assembly | 32 | Hammer Plunger | 54 | Trigger |
| 11 | Ejector Housing | 33 | Hammer Plunger Cross Pin | 55 | Trigger Pivot |
| 12 | Ejector Housing Screw | 34 | Hammer Plunger Spring | 56 | Trigger Spring |
| 13 | Ejector Rod Spring | 35 | Hammer Strut | 57 | Trigger Spring Pin |
| 14 | Firing Pin | 36 | Mainspring | 58 | Trigger Spring Retaining Pin |
| 15 | Firing Pin Rebound Spring | 37 | Mainspring Seat | 59 | Frame |
| 16 | Front Sight | 38 | Medallion | | |
| 17 | Front Sight Plunger | 39 | Pawl | | |
| 18 | Front Sight Spring | 40 | Pawl Spring and Plunger | | |
| 19 | Gate | 41 | Rear Sight | | |
| 20 | Gate Detent Spring | 42 | Rear Sight Blade | | |
| 21 | Grip Frame | 43 | Rear Sight Elevation Screw | | |
| 22 | Grip Frame Screw and Pivot Lock | 44 | Rear Sight Elevation Springs | | |

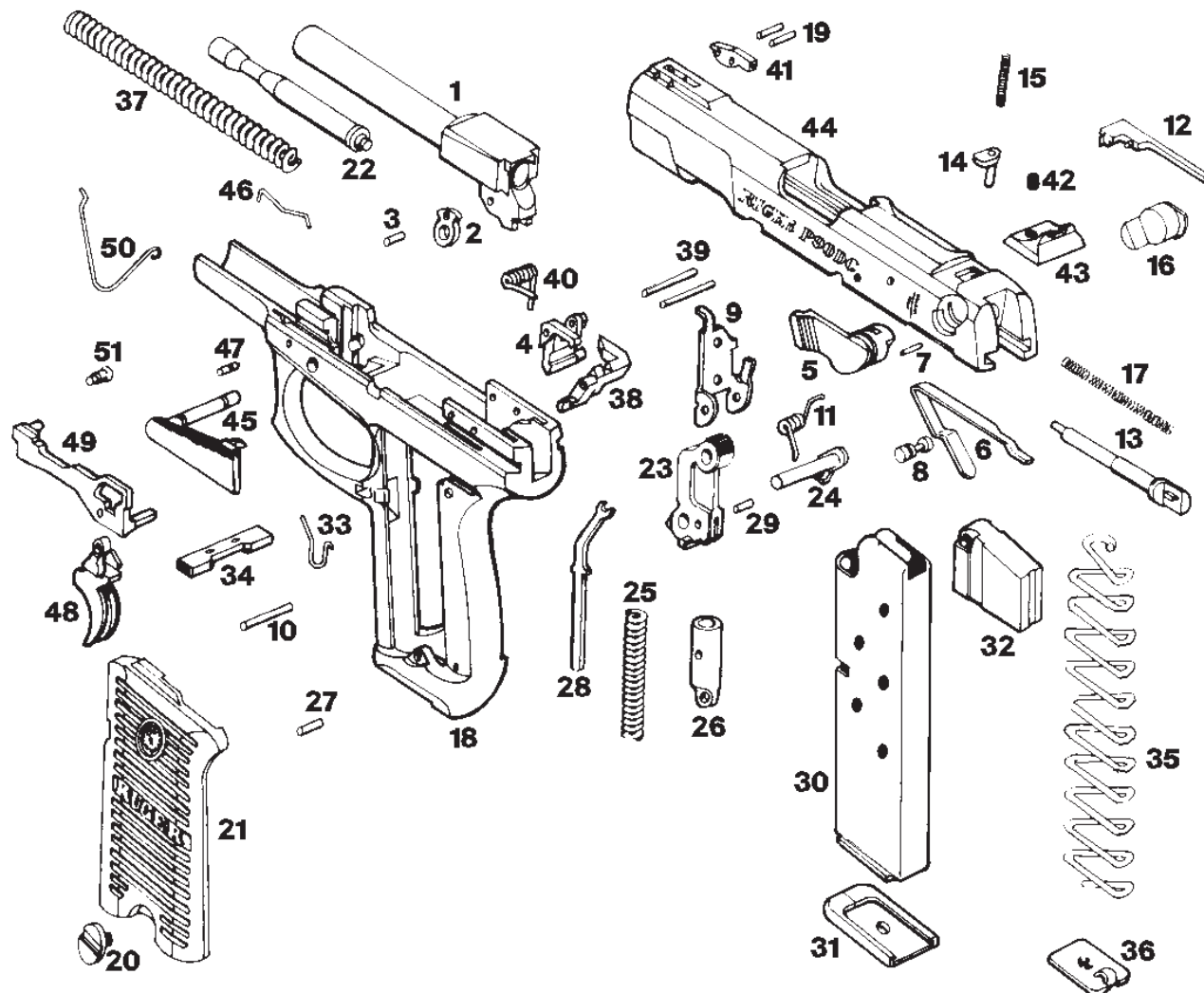
Parts Not Shown

- Cylinder Latch Stud
- Grip Panel Ferrule, Right
- Rear Sight Detent Ball
- Scope Base Clamp

P85 MKII Auto


1	Barrel	21	Hammer Spring	41	Sear Pivot Pin
2	Barrel Link	22	Hammer Spring Seat	42	Sear Spring
3	Barrel Link Pin	23	Hammer Spring Seat Pin	43	Sight, Front
4	Blocker Lever	24	Hammer Strut	44	Sight Lock
5	Blocker Lever Spring	25	Hammer Strut Pin	45	Sight Lock Screw
6	Ejector	26	Magazine Body	46	Sight, Rear
7	Ejector Pin	27	Magazine Floorplate	47	Slide
8	Ejector Spring	28	Magazine Follower	48	Slide Stop
9	Extractor	29	Magazine Latch Spring	49	Slide Stop Spring
10	Firing Pin	30	Magazine Latch, Left	50	Slide Stop Spring Retainer
11	Firing Pin Block	31	Magazine Latch, Right	51	Trigger
12	Firing Pin Block Spring	32	Magazine Spring	52	Trigger Bar
13	Firing Pin Spring	33	Magazine Spring Seat	53	Trigger Bar Plunger
14	Frame	34	Recoil Spring	54	Trigger Bar Plunger Spring
15	Front Sight Cross Pins	35	Safety Detent Plunger Spring	55	Trigger Bar Spring Retainer
16	Grip Panel Screws	36	Safety Detent Ball	Parts Not Shown	
17	Grip Panel, Left	37	Safety, Left	Grip Panel, Right	
18	Guide Rod Assembly	38	Safety, Right	Magazine Loader	
19	Hammer	39	Sear		
20	Hammer Pivot Assembly	40	Sear Pivot Bearing		

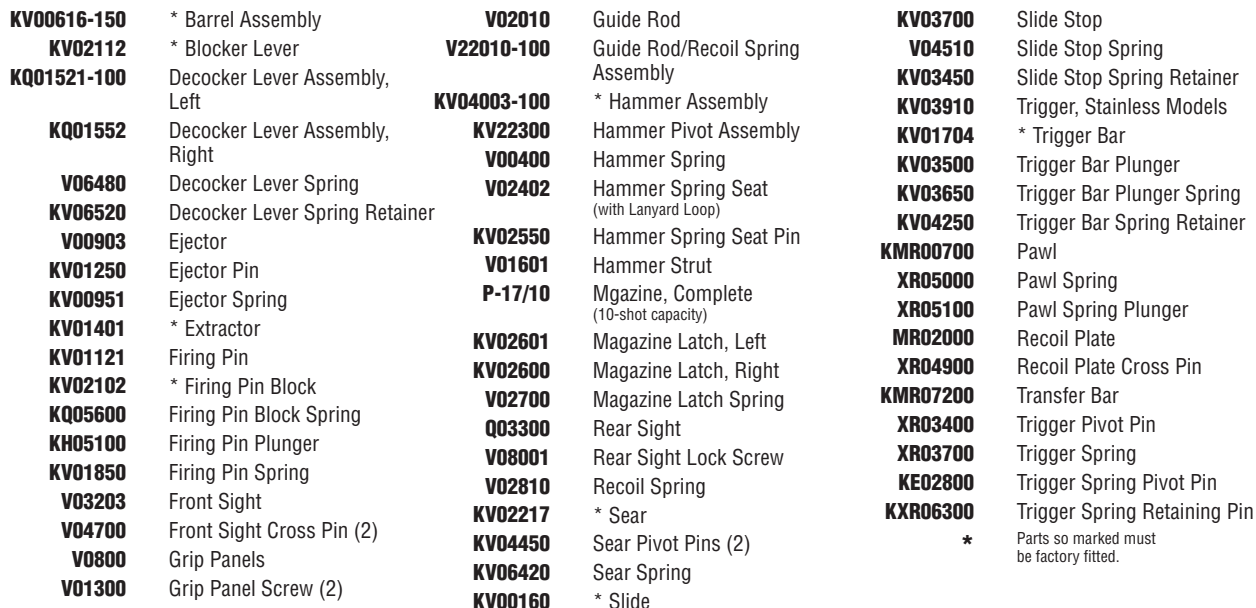


P90DC Auto


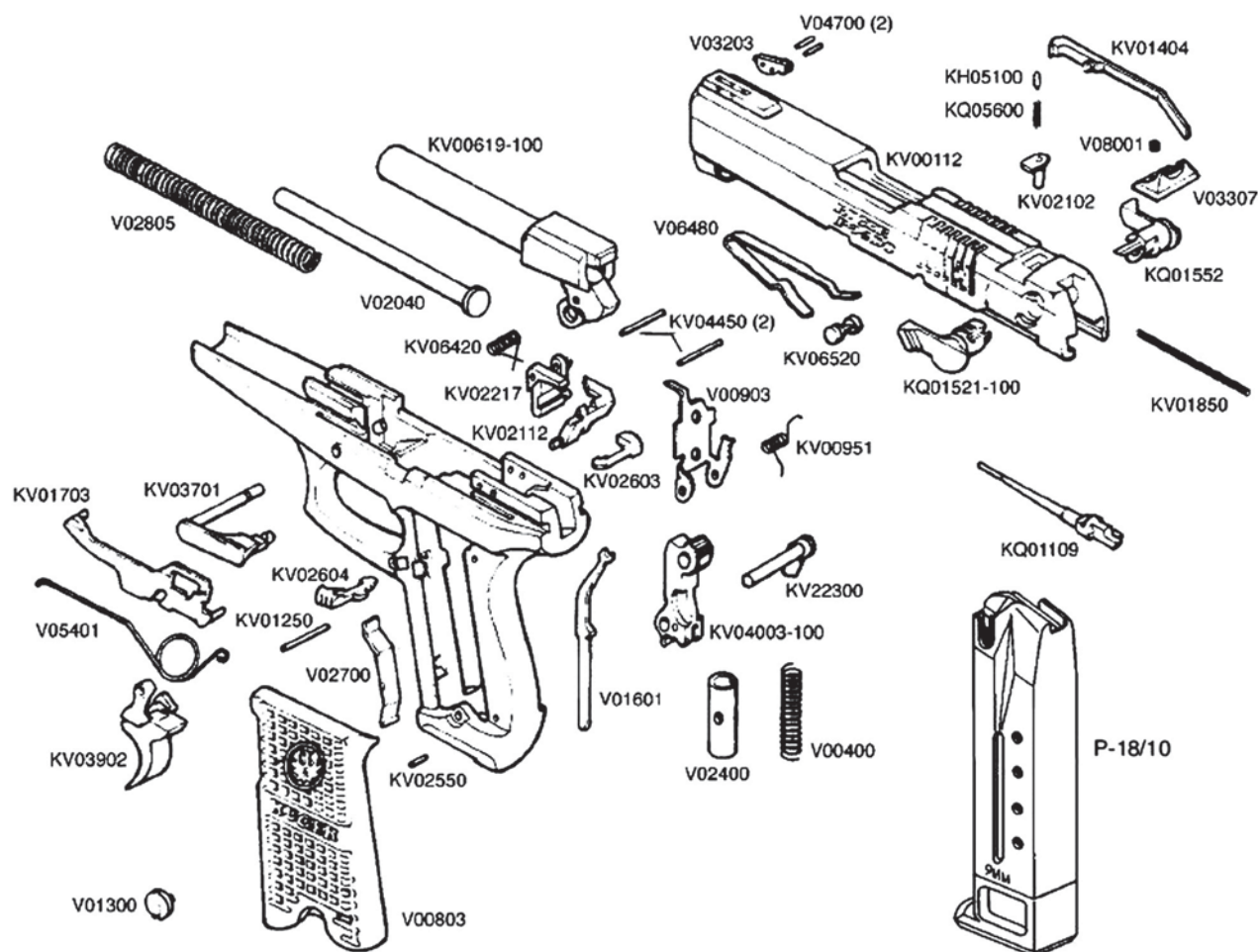
1	Barrel	19	Front Sight Cross Pins	37	Recoil Spring
2	Barrel Link	20	Grip Panel Screws	38	Sear
3	Barrel Link Pin	21	Grip Panel, Left	39	Sear Pivot Pins
4	Blocker Lever	22	Guide Rod Assembly	40	Sear Spring
5	Decocker Lever	23	Hammer	41	Sight, Front
6	Decocker Lever Spring	24	Hammer Pivot Assembly	42	Sight Lock Screw
7	Decocker Lever Spring Pin	25	Hammer Spring	43	Sight, Rear
8	Decocker Lever Spring Retainer	26	Hammer Spring Seat	44	Slide
9	Ejector	27	Hammer Spring Seat Pin	45	Slide Stop
10	Ejector Pin	28	Hammer Strut	46	Slide Stop Spring
11	Ejector Spring	29	Hammer Strut Pin	47	Slide Stop Spring Retainer
12	Extractor	30	Magazine Body	48	Trigger
13	Firing Pin	31	Magazine Floorplate	49	Trigger Bar
14	Firing Pin Block	32	Magazine Follower	50	Trigger Bar Spring
15	Firing Pin Block Spring	33	Magazine Latch Spring	51	Rivet
16	Firing Pin Stop	34	Magazine Latch		
17	Firing Pin Spring	35	Magazine Spring		
18	Frame	36	Magazine Spring Seat		

Parts Not Shown

Grip Panel, Right

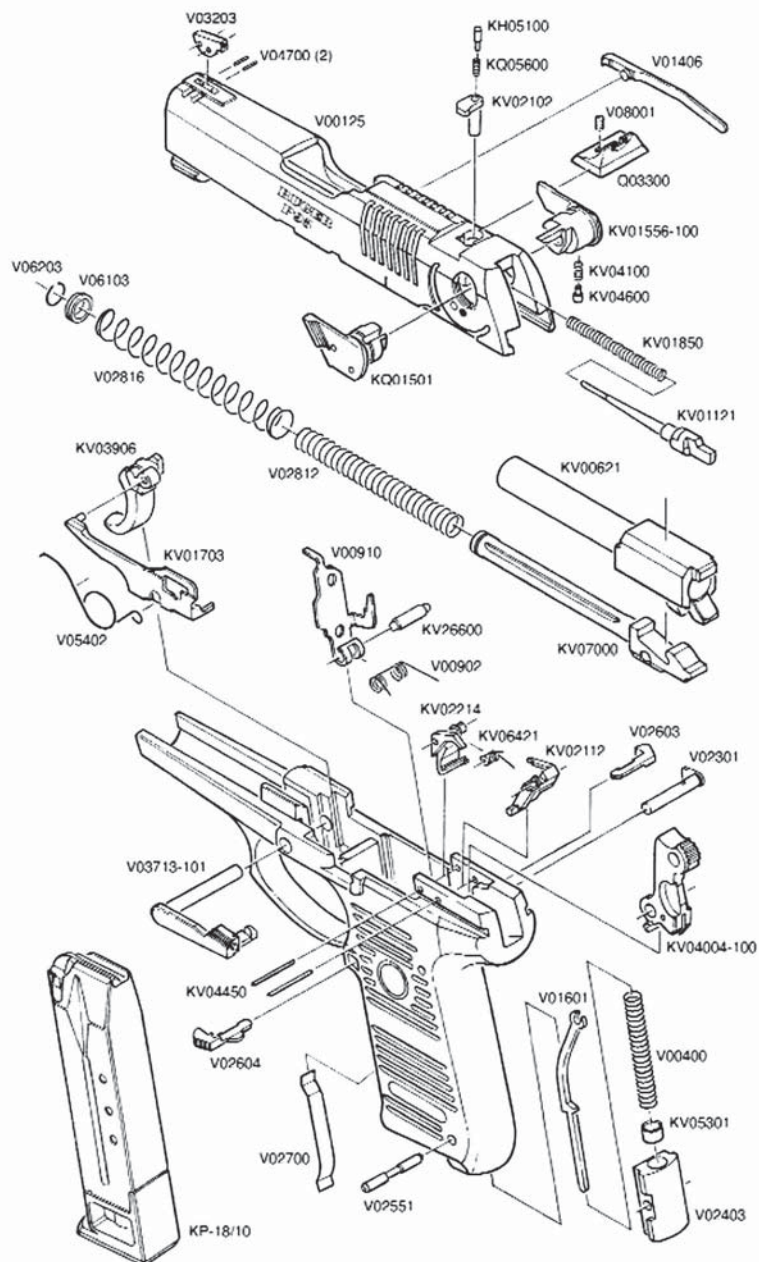


P94DC Pistol



KV00619-100	* Barrel Assembly	V0803	Grip Panels	KV04450	Sear Pivot Pins (2)
KV02112	* Blocker lever	V01300	Grip Panel Screw (2)	KV06420	Sear Spring
KQ01521-100	Decocker Lever Assembly, Left	V02040	Guide Rod	V00112	* Slide
KQ01552	Decocker Lever Assembly, Right	KV04003-100	* Hammer Assembly	KV03701	Slide Stop
V06480	Decocker Lever Spring	KV22300	Hammer Pivot Assembly	KV03902	Trigger
KV06520	Decocker Lever Spring Retainer	V00400	Hammer Spring	KV01703	* Trigger Bar
V00903	Ejector	V02400	Hammer Spring Seat (without Lanyard Loop)	V05401	Trigger Bar Spring
KV01250	Ejector Pin	KV02550	Hammer Spring Seat Pin	KMR00700	Pawl
KV00951	Ejector Spring	V01601	Hammer Strut	XR05000	Pawl Spring
KV01404	* Extractor	P-18/10	Magazine, Complete (10-shot capacity)	XR05100	Pawl Spring Plunger
KQ01109	Firing Pin	KV02604	Magazine Latch, Left	MR02000	Recoil Plate
KV02102	* Firing Pin Block	KV02603	Magazine Latch, Right	XR04900	Recoil Plate Cross Pin
KQ05600	Firing Pin Block Spring	V02700	Magazine Latch Spring	KMR07200	Transfer Bar
KH05100	Firing Pin Plunger	V03307	Rear Sight	XR03400	Trigger Pivot Pin
KV01850	Firing Pin Spring	V08001	Rear Sight Lock Screw	XR03700	Trigger Spring
V03203	Front Sight	V02805	Recoil Spring	KE02800	Trigger Spring Pivot Pin
V04700	Front Sight Cross Pin (2)	KV02217	* Sear	KXR06300	Trigger Spring Retaining Pin
				*	Parts so marked must be factory fitted.

P95 Pistol

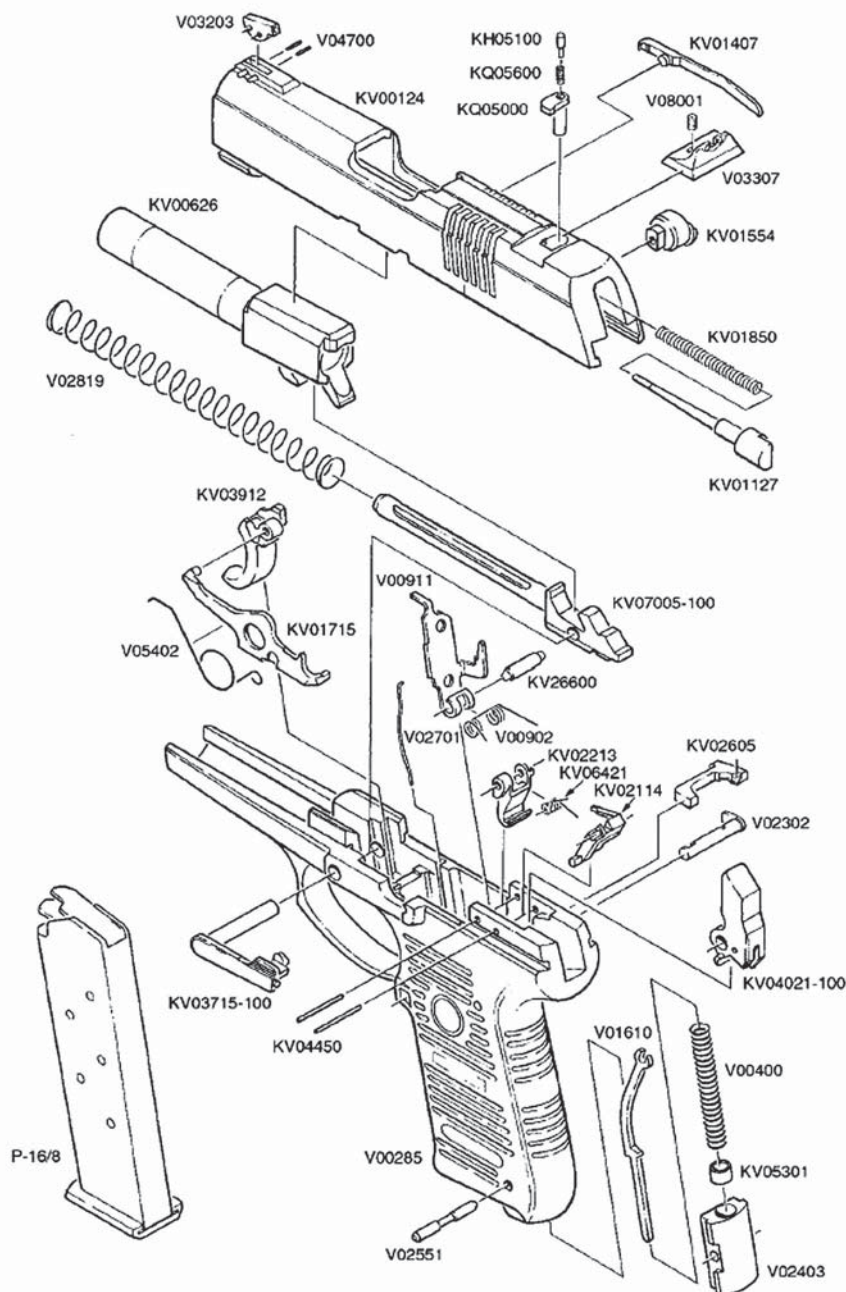


KV00621	* Barrel	V02301	Hammer Pivot Pin	V06103	Recoil Spring Collar
KV02112	* Blocker lever	V00400	Hammer Spring	V06203	Recoil Spring Collar Retainer
KV07000	Camblock	V02403	Hammer Spring Seat	KQ01501	Safety, Left
V00910	Ejector		Hammer Spring Detent	KV01556-100	Safety Assembly, Right
KV26600	Ejector Pivot Assembly	V02551	Hammer Spring Seat Pin	KV04600	Safety Detent Plunger
V00902	Ejector Spring	V01601	Hammer Strut	KV04100	Safety Detent Plunger Spring
V01406	* Extractor	KP-18/10	Magazine, Complete (10-shot capacity)	KV02214	* Sear
KV01121	Firing Pin	V02604	Magazine Latch, Left	KV04450	Sear Pivot Pins (2)
KV02102	* Firing Pin Block	V02603	Magazine Latch, Right	KV06421	Sear Spring
KQ05600	Firing Pin Block Spring	V02700	Magazine Latch Spring	V00125	* Slide
KH05100	Firing Pin Plunger	Q03300	Rear Sight	V03701-101	Slide Stop Assembly
KV01850	Firing Pin Spring	V08001	Rear Sight Lock Screw	KV03906	Trigger
V03203	Front Sight	V01703	Recoil Spring, Inner	KV01703	* Trigger Bar
V04700	Front Sight Cross Pin (2)	V02812	Recoil Spring, Outer	V05402	Trigger Bar Spring
KV04004-100	* Hammer Assembly	V02816			

*

Parts so marked must
be factory fitted.

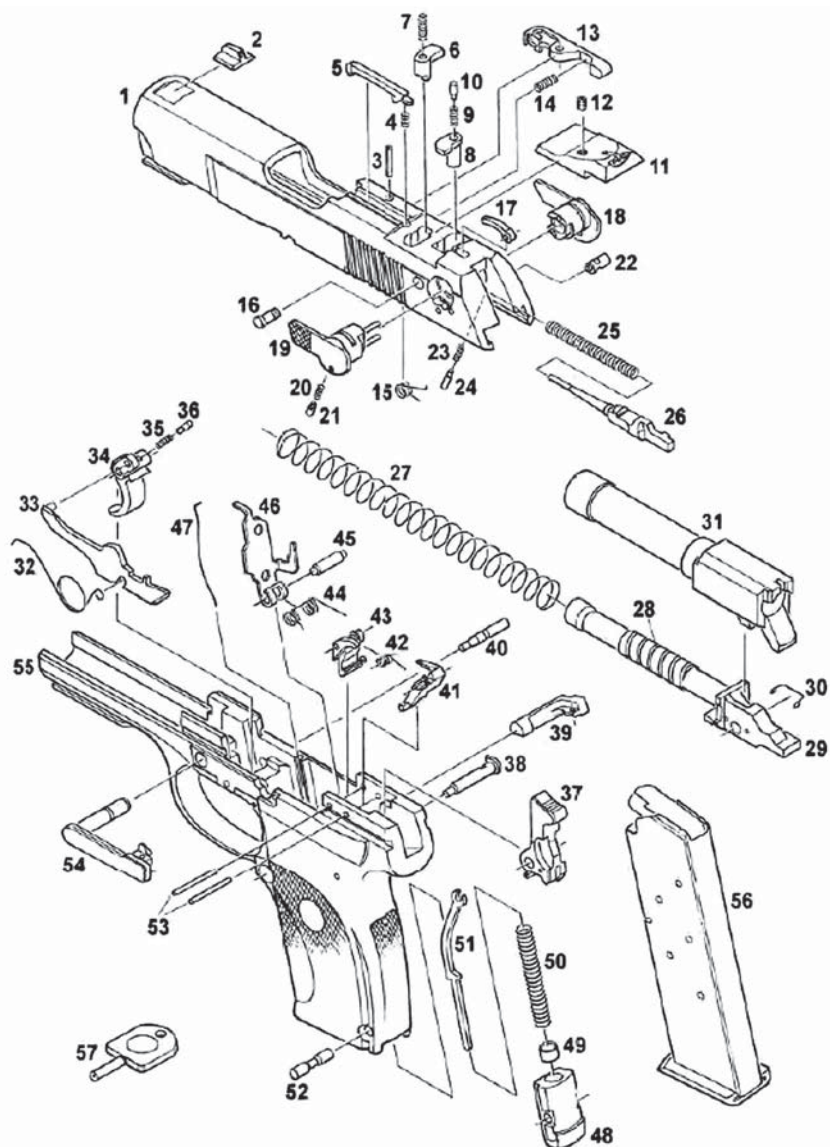
P97 DAO Pistol



KV00626	* Barrel	V00285	Frame	KH05100	* Plunger
KV02114	* Blocker lever	V03203	Front Sight	V03307	Rear Sight
KV07005-100	Camblock	V04700	Front Sight Cross Pin (2)	V08001	Rear Sight Lock Screw
V00911	Ejector	KV04021-100	* Hammer Assembly	V02819	Recoil Spring, Inner
KV26600	Ejector Pivot Assembly	V02302	Hammer Pivot Pin	KV02213	* Sear
V00902	Ejector Spring	V00400	Hammer Spring	KV04450	Sear Pivot Pins (2)
V01407	* Extractor	V02403	Hammer Spring Seat	KV06421	Sear Spring
KV01127	* Firing Pin	KV05301	Hammer Spring Detent	V00124	* Slide
KQ05000	* Firing Pin Block	V02551	Hammer Spring Seat Pin	KV03715-100	Slide Stop Assembly
KQ05600	Firing Pin Block Spring	V01601	Hammer Strut	KV03912	Trigger
KH05100	Firing Pin Plunger	P-16/8	Mgazine, Complete (8-shot capacity)	KV01715	* Trigger Bar
KV01850	Firing Pin Spring	KV02605	Magazine Latch	V05402	Trigger Bar Spring
KV01554	Firing Pin Stop	V02701	Magazine Latch Spring		

* Parts so marked must be factory fitted.

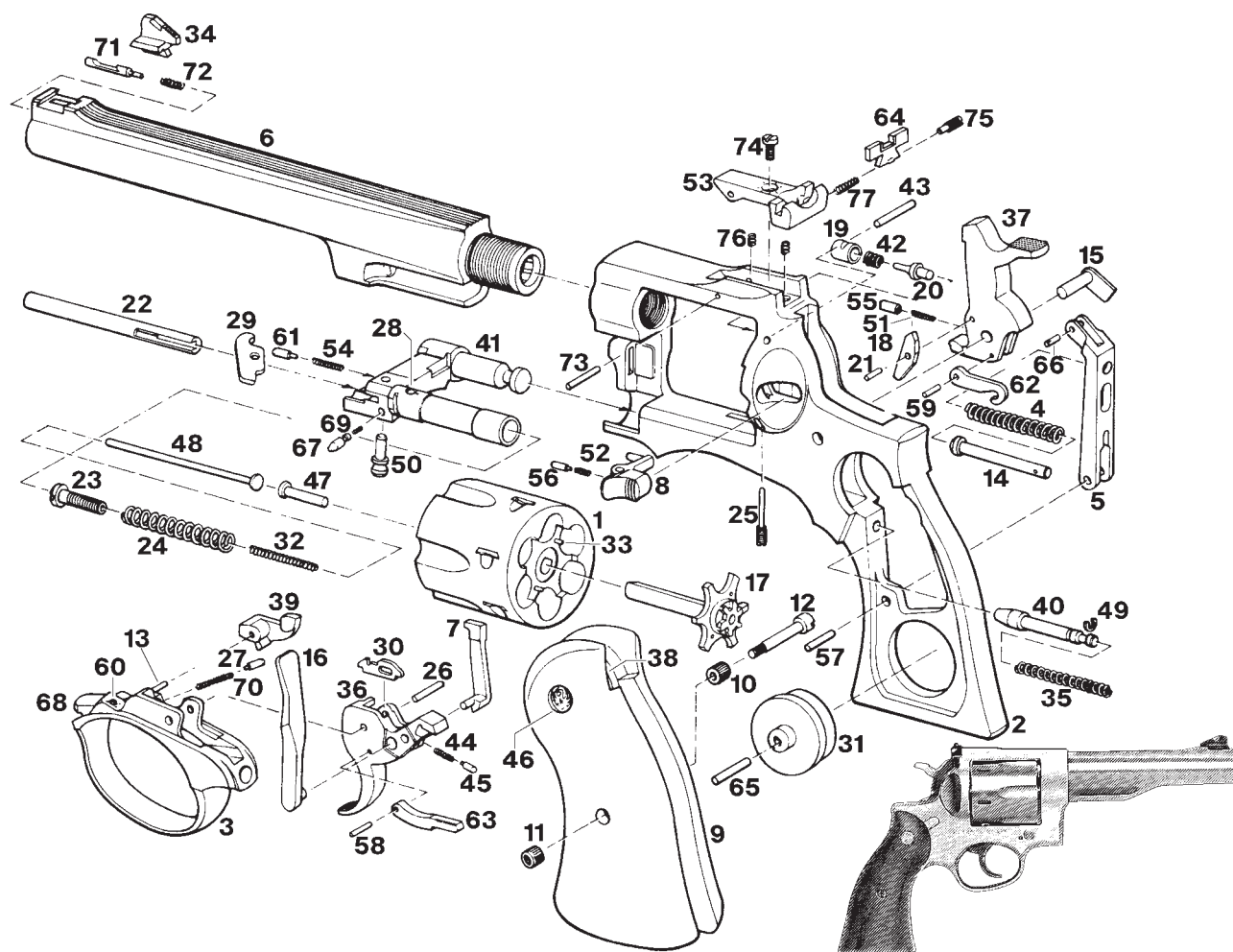
P345 Pistol



1	* Slide	20	Safety Detent Plunger Spring	40	Trigger Pivot Pin
2	Front Sight	21	Safety Detent Plunger	41	* Blocker Lever
3	Extractor Pivot Pin	22	Lock Pin	42	Sear Spring
4	Loaded Chamber Indicator Spring	23	Lock Plunger Detent Spring	43	* Sear
5	Loaded Chamber Indicator	24	Lock Detent Plunger	44	Ejector Spring
6	Magazine Disconnect	25	Firing Pin Spring	45	Ejector pivot Assembly
7	Magazine Disconnect Spring	26	Firing Pin	46	Ejector
8	* Firing Pin Block	27	Recoil Spring	47	Magazine Latch Spring
9	* Firing Pin Block Spring	28	Buffer Spring	48	Hammer Spring Seat
10	* Firing Pin Block Plunger	29	Camblock	49	Hammer Spring Detent
11	Rear Sight Assembly	30	Slide Stop Detent	50	Hammer Spring
12	Rear Sight Lock Screw	31	* Barrel	51	Hammer Strut
13	* Extractor	32	Trigger Bar Spring	52	Hammer Spring Seat Pin
14	Extractor Spring	33	* Trigger Bar	53	Sear Pivot Pin (2)
15	Safety Lever Spring	34	Trigger	54	Slide Stop Assembly
16	Safety Lever Retainer	35	Trigger Plunger Spring	55	Frame with Accessory Rail
17	Safety Strut	36	Trigger Plunger	56	Magazine, Complete (8-shot capacity)
18	Safety, Right	37	* Hammer Assembly	57	Internal Lock key
19	Safety Assembly, Left	38	Hammer Pivot Pin		
		39	Magazine Latch		

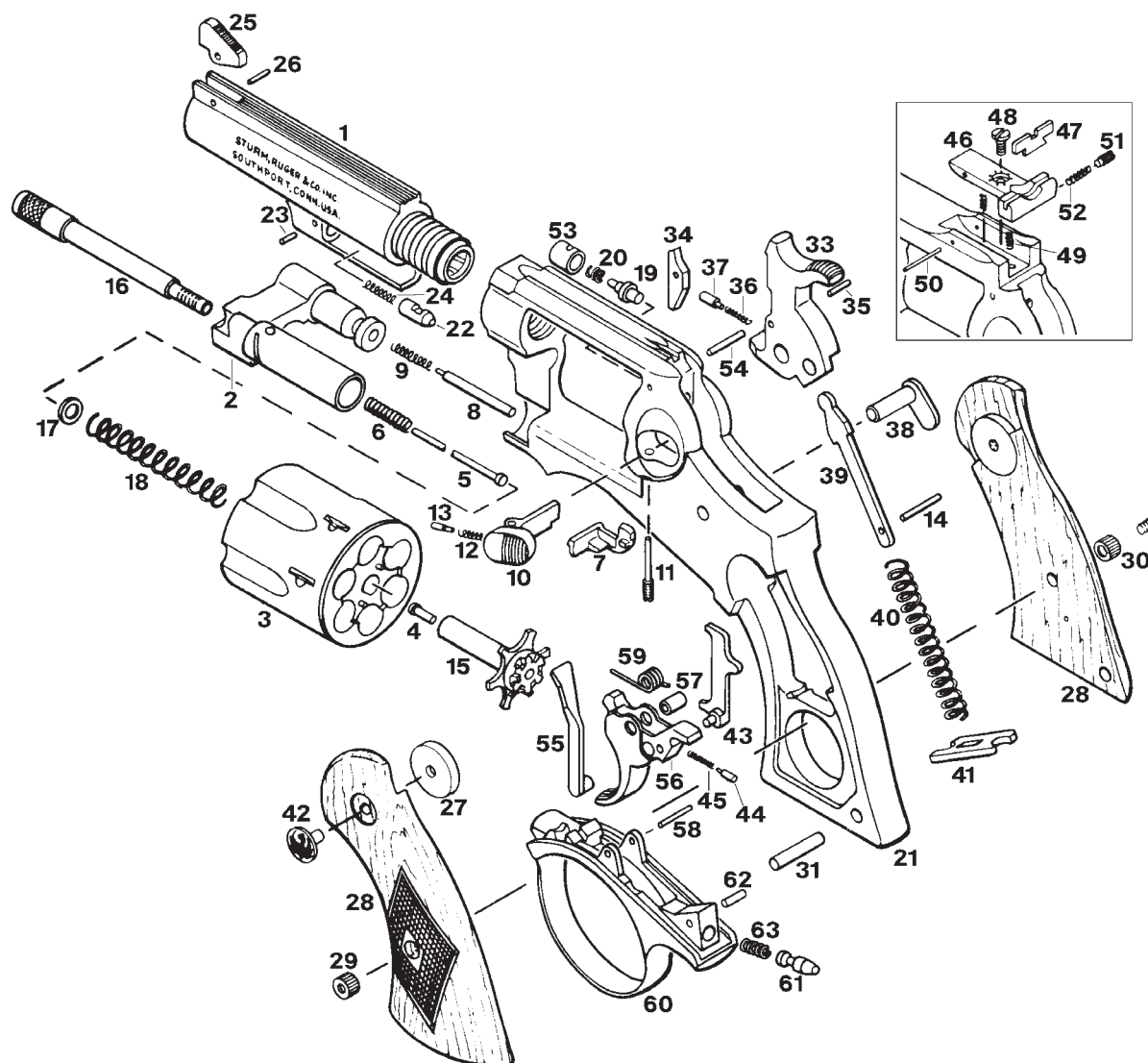
* Parts so marked must be factory fitted.

Redhawk Revolver



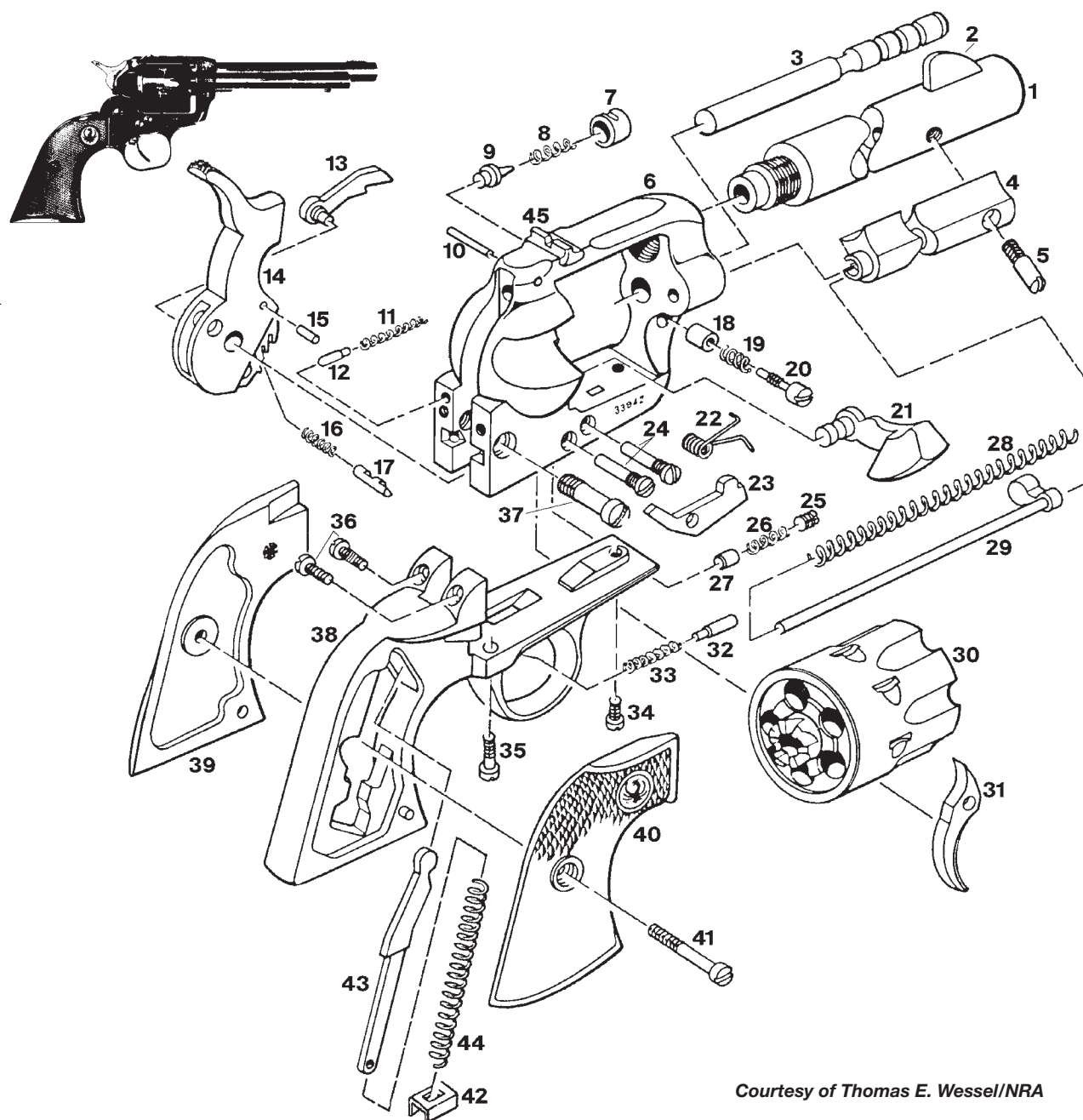
- | | | | | | |
|----|---------------------------|----|------------------------------------|----|------------------------------|
| 1 | Cylinder | 27 | Cylinder Latch Plunger | 52 | Crane Latch Spring |
| 2 | Frame | 28 | Cylinder Retaining Balls | 53 | Rear Sight Base |
| 3 | Trigger Guard | 29 | Front Latch | 54 | Front Latch Spring |
| 4 | Mainspring | 30 | Trigger Plunger | 55 | Hammer Dog Spring Plunger |
| 5 | Mainspring Lever | 31 | Grip Panel Locator | 56 | Crane Latch Spring Plunger |
| 6 | Barrel | 32 | Center Pin Spring | 57 | Lever Pivot Pin |
| 7 | Pawl | 33 | Ejector Alignment Pins | 58 | Trigger Cross Pin |
| 8 | Crane Latch | 34 | Front Sight | 59 | Hammer Cross Pins |
| 9 | Grip Panels | 35 | Trigger Guard Latch Spring | 60 | Crane Pivot Lock Plunger |
| 10 | Grip Panel Ferrule, Right | 36 | Trigger | 61 | Front Latch Spring Plunger |
| 11 | Grip Panel Ferrule, Left | 37 | Hammer | 62 | Hammer Link |
| 12 | Grip Panel Screw | 38 | Grip Panel Boss | 63 | Trigger Link |
| 13 | Cylinder Latch Pivot | 39 | Cylinder Latch | 64 | Rear Sight Blade |
| 14 | Mainspring Strut | 40 | Trigger Guard Latch | 65 | Disassembly Pin |
| 15 | Hammer Pivot Assembly | 41 | Crane and Crane/Pivot Assembly | 66 | Mainspring Lever Cross Pin |
| 16 | Transfer Bar | 42 | Firing Pin Rebound Spring | 67 | Front Latch Pivot Lock |
| 17 | Ejector | 43 | Recoil Plate Cross Pin | 68 | Crane Pivot Spring |
| 18 | Hammer Dog | 44 | Pawl Plunger Spring | 69 | Front Latch Pivot Spring |
| 19 | Recoil Plate | 45 | Pawl Plunger | 70 | Cylinder Latch Spring |
| 20 | Firing Pin | 46 | Grip Medallions | 71 | Front Sight Plunger |
| 21 | Hammer Dog Pivot Pin | 47 | Center Pin Lock | 72 | Front Sight Plunger Spring |
| 22 | Ejector Rod | 48 | Center Pin Rod | 73 | Rear Sight Pivot Pin |
| 23 | Ejector Retainer | 49 | Trigger Guard Latch Retaining Ring | 74 | Rear Sight Elevation Screw |
| 24 | Ejector Spring | 50 | Front Latch Pivot Pin | 75 | Rear Sight Windage Screw |
| 25 | Crane Latch Pivot | 51 | Hammer Dog Spring | 76 | Rear Sight Elevation Springs |
| 26 | Trigger Pivot Pin | | | 77 | Rear Sight Windage Spring |

Security-Six, SP-6 and PS-6 Revolver



1	Barrel	22	Front Latch	43	Pawl
2	Crane/Crane Pivot Assembly	23	Front Latch Cross Pin	44	Pawl Plunger
3	Cylinder	24	Front Latch Spring	45	Pawl Spring
4	Cylinder Center Lock Pin	25	Front Sight Blade	46	Rear Sight
5	Cylinder Center Pin Rod	26	Front Sight Cross Pin	47	Rear Sight Blade
6	Cylinder Center Pin Spring	27	Grip Panel Boss	48	Rear Sight Elevation Screw
7	Cylinder Latch	28	Grip Panels	49	Rear Sight Elevation Springs
8	Cylinder Latch Plunger	29	Grip Panel Ferrule, Left	50	Rear Sight Pivot Pin
9	Cylinder Latch Spring	30	Grip Panel Ferrule, Right	51	Rear Sight Windage Screw
10	Cylinder Release Button	31	Grip Panel Dowel	52	Rear Sight Windage Spring
11	Cylinder Release Pivot	32	Grip Panel Screw	53	Recoil Plate
12	Cylinder Release Spring	33	Hammer	54	Recoil Plate Cross Pin
13	Cylinder Release Spring Plunger	34	Hammer Dog	55	Transfer Bar
14	Disassembly Pin	35	Hammer Dog Pivot Pin	56	Trigger
15	Ejector	36	Hammer Dog Spring	57	Trigger Bushing
16	Ejector Rod	37	Hammer Dog Spring Plunger	58	Trigger Pivot Pin
17	Ejector Rod Washer	38	Hammer Pivot Assembly	59	Trigger Spring
18	Ejector Spring	39	Hammer Strut	60	Trigger Guard
19	Firing Pin	40	Mainspring	61	Trigger Guard Plunger
20	Firing Pin Rebound Spring	41	Mainspring Seat	62	Trigger Guard Plunger Cross Pin
21	Frame	42	Grip Medallion	63	Trigger Guard Plunger Spring

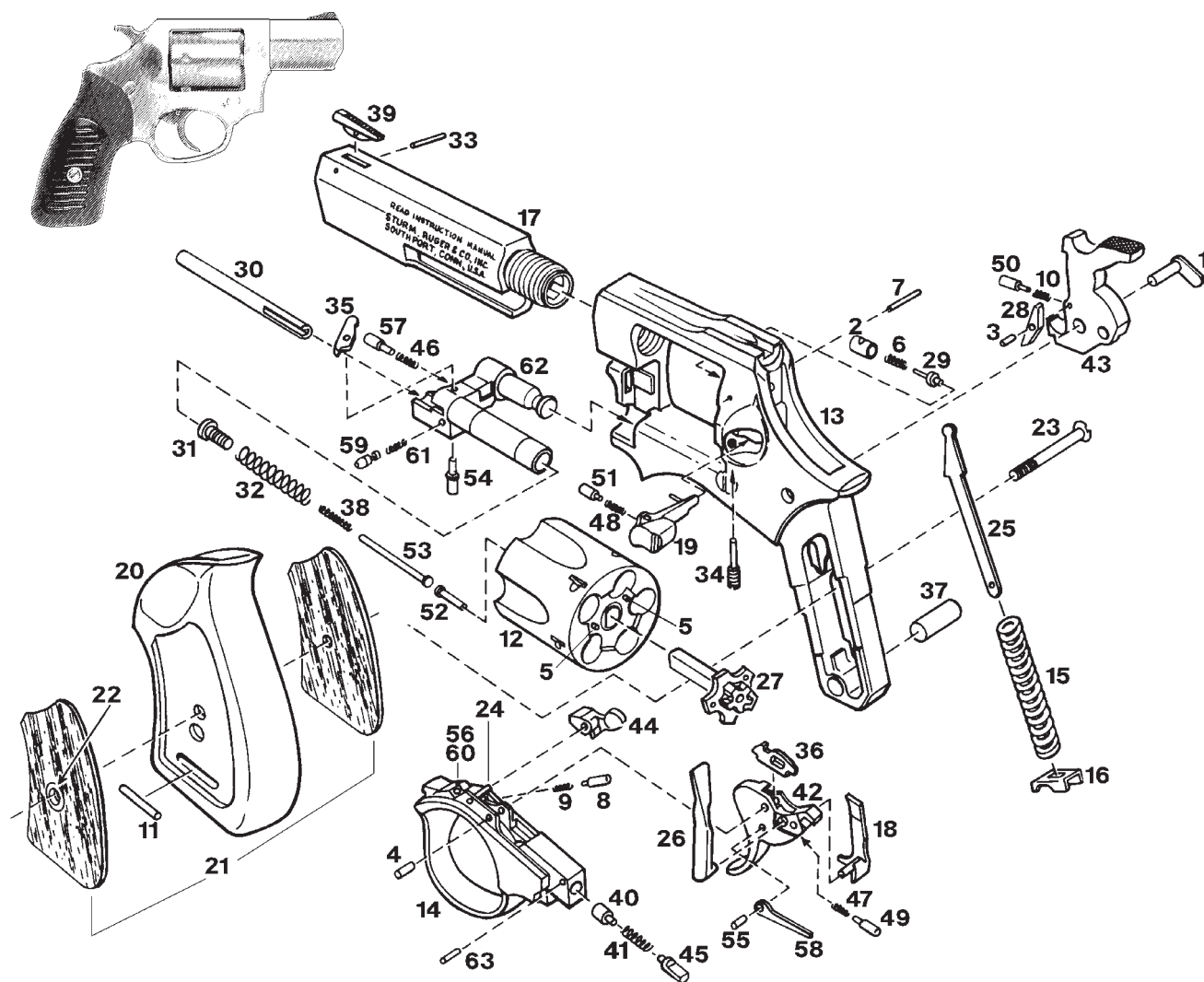
Old Model Single-Six Revolver



Courtesy of Thomas E. Wessel/NRA

- | | | | | | |
|----|-----------------------|----|---------------------------|----|-------------------------|
| 1 | Barrel | 16 | Hammer Plunger Spring | 31 | Trigger |
| 2 | Front Sight | 17 | Hammer Plunger | 32 | Trigger Plunger |
| 3 | Base Pin | 18 | Base Pin Nut | 33 | Trigger Spring |
| 4 | Ejector Housing | 19 | Base Pin Nut Latch Spring | 34 | Grip Frame Screw, Front |
| 5 | Ejector Housing Screw | 20 | Base Pin Latch | 35 | Grip Frame Screw, Lower |
| 6 | Cylinder Frame | 21 | Gate Assembly (Contoured) | 36 | Grip Frame Screws, Rear |
| 7 | Recoil Plate | 22 | Cylinder Latch Spring | 37 | Hammer Pivot Screw |
| 8 | Rebound Spring | 23 | Cylinder Latch | 38 | Grip Frame |
| 9 | Firing Pin | 24 | Pivot Screws | 39 | Grip Panel, Left |
| 10 | Recoil Plate Pin | 25 | Gate Spring Screw | 40 | Grip Panel, Right |
| 11 | Pawl Spring | 26 | Gate Detent Spring | 41 | Grip Panel Screw |
| 12 | Pawl Plunger | 27 | Gate Detent Plunger | 42 | Mainspring Seat |
| 13 | Pawl | 28 | Ejector Spring | 43 | Hammer Strut |
| 14 | Hammer | 29 | Ejector Rod Assembly | 44 | Mainspring |
| 15 | Hammer Plunger Pin | 30 | Cylinder | 45 | Rear Sight |

SP101 Revolver

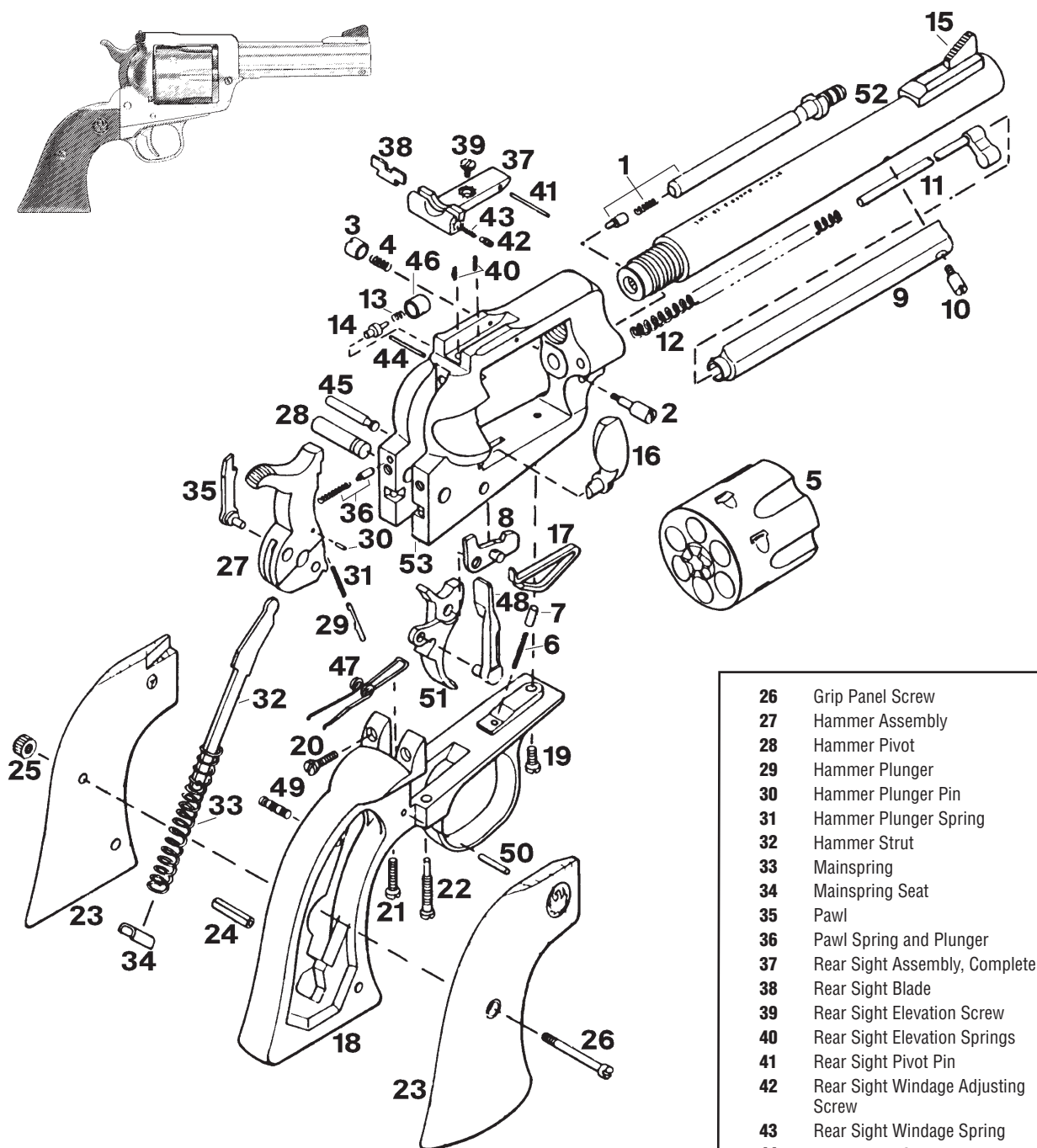


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|-----------------------------|-------------------------------|-----------------------------------|
| 1 Hammer Pivot Assembly | 23 Grip Panel Screw | 45 Trigger Guard Latch |
| 2 Recoil Plate | 24 Cylinder Latch Pivot | 46 Pawl Plunger Spring |
| 3 Hammer Dog Pivot Pin | 25 Hammer Strut | 47 Front Latch Spring |
| 4 Trigger Pivot Pin | 26 Transfer Bar | 48 Cylinder Latch Spring |
| 5 Ejector Alignment Pins | 27 Ejector | 49 Pawl Plunger |
| 6 Firing Pin Rebound Spring | 28 Hammer Dog | 50 Hammer Dog Spring Plunger |
| 7 Recoil Plate Cross Pin | 29 Firing Pin | 51 Crane Latch Spring Plunger |
| 8 Cylinder Latch Plunger | 30 Ejector Rod | 52 Center Pin Lock |
| 9 Crane Latch Spring | 31 Ejector Retainer | 53 Center Pin Rod |
| 10 Hammer Dog Spring | 32 Ejector Spring | 54 Front Latch Pivot Pin |
| 11 Disassembly Pin | 33 Front Sight Cross Pin | 55 Trigger Link Pin |
| 12 Cylinder | 34 Crane Latch Pivot | 56 Crane Pivot Lock Plunger |
| 13 Frame | 35 Front Latch | 57 Front Latch Spring Plunger |
| 14 Trigger Guard | 36 Trigger Plunger | 58 Trigger Link |
| 15 Mainspring | 37 Grip Panel Locator | 59 Front Latch Pivot Lock |
| 16 Mainspring Seat | 38 Center Pin Spring | 60 Crane Pivot Lock Spring |
| 17 Barrel | 39 Front Sight | 61 Front Latch Pivot Lock Spring |
| 18 Pawl | 40 Trigger Link Plunger | 62 Crane and Crane Pivot Assembly |
| 19 Crane Latch | 41 Trigger Guard Latch Spring | 63 Trigger Guard Latch Pin |
| 20 Pistol Grip | 42 Trigger | |
| 21 Pistol Grip Insert | 43 Hammer | |
| 22 Ferrule | 44 Cylinder Latch | |

Parts Not Shown

Safety Disc

Stainless New Model Blackhawk and Super Blackhawk Revolver



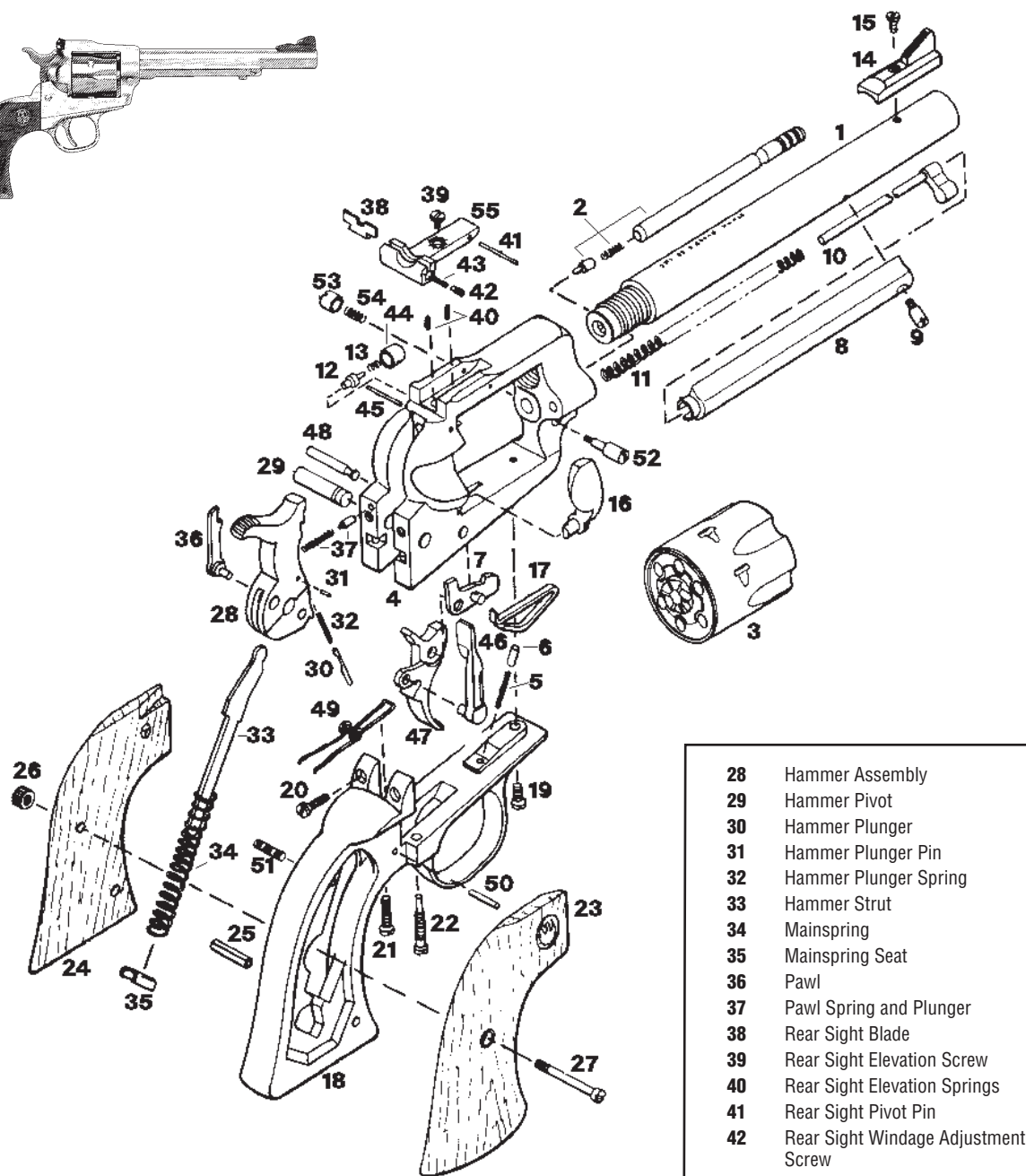
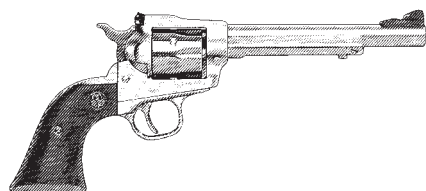
- | | |
|---------------------------------|------------------------------------|
| 1 Base Pin Assembly | 14 Firing Pin |
| 2 Base Pin Latch | 15 Front Sight |
| 3 Base Pin Latch Nut | 16 Gate |
| 4 Base Pin Latch Spring | 17 Gate Detent Spring |
| 5 Cylinder | 18 Grip Frame |
| 6 Cylinder Latch Spring | 19 Grip Frame Screw, Front |
| 7 Cylinder Latch Spring Plunger | 20 Grip Frame Screw, Back |
| 8 Cylinder Latch | 21 Grip Frame Screw, Bottom |
| 9 Ejector Housing | 22 Grip Frame Screw and Pivot Lock |
| 10 Ejector Housing Screw | 23 Grip Panels |
| 11 Ejector Rod Assembly | 24 Grip Panel Dowel |
| 12 Ejector Roll Spring | 25 Grip Panel Ferrule |
| 13 Firing Pin Rebound Spring | |

- | |
|---------------------------------------|
| 26 Grip Panel Screw |
| 27 Hammer Assembly |
| 28 Hammer Pivot |
| 29 Hammer Plunger |
| 30 Hammer Plunger Pin |
| 31 Hammer Plunger Spring |
| 32 Hammer Strut |
| 33 Mainspring |
| 34 Mainspring Seat |
| 35 Pawl |
| 36 Pawl Spring and Plunger |
| 37 Rear Sight Assembly, Complete |
| 38 Rear Sight Blade |
| 39 Rear Sight Elevation Screw |
| 40 Rear Sight Elevation Springs |
| 41 Rear Sight Pivot Pin |
| 42 Rear Sight Windage Adjusting Screw |
| 43 Rear Sight Windage Spring |
| 44 Recoil Plate Cross Pin |
| 45 Trigger Pivot |
| 46 Recoil Plate |
| 47 Trigger Spring |
| 48 Transfer Bar |
| 49 Trigger Spring Retaining Pin |
| 50 Trigger Spring Pin |
| 51 Trigger |
| 52 Barrel |
| 53 Frame |

Parts Not Shown

- Front Sight Blade
- Front Sight Blade Cross Pin
- Rear Sight Detent Ball

Stainless New Model Single-Six Revolver



- 1 Barrel
- 2 Base Pin Assembly
- 3 Cylinder
- 4 Cylinder Frame
- 5 Cylinder Latch Spring
- 6 Cylinder Latch Spring Plunger
- 7 Cylinder Latch
- 8 Ejector Housing
- 9 Ejector Housing Screw
- 10 Ejector Rod Assembly
- 11 Ejector Rod Spring
- 12 Firing Pin
- 13 Firing Pin Rebound Spring
- 14 Front Sight

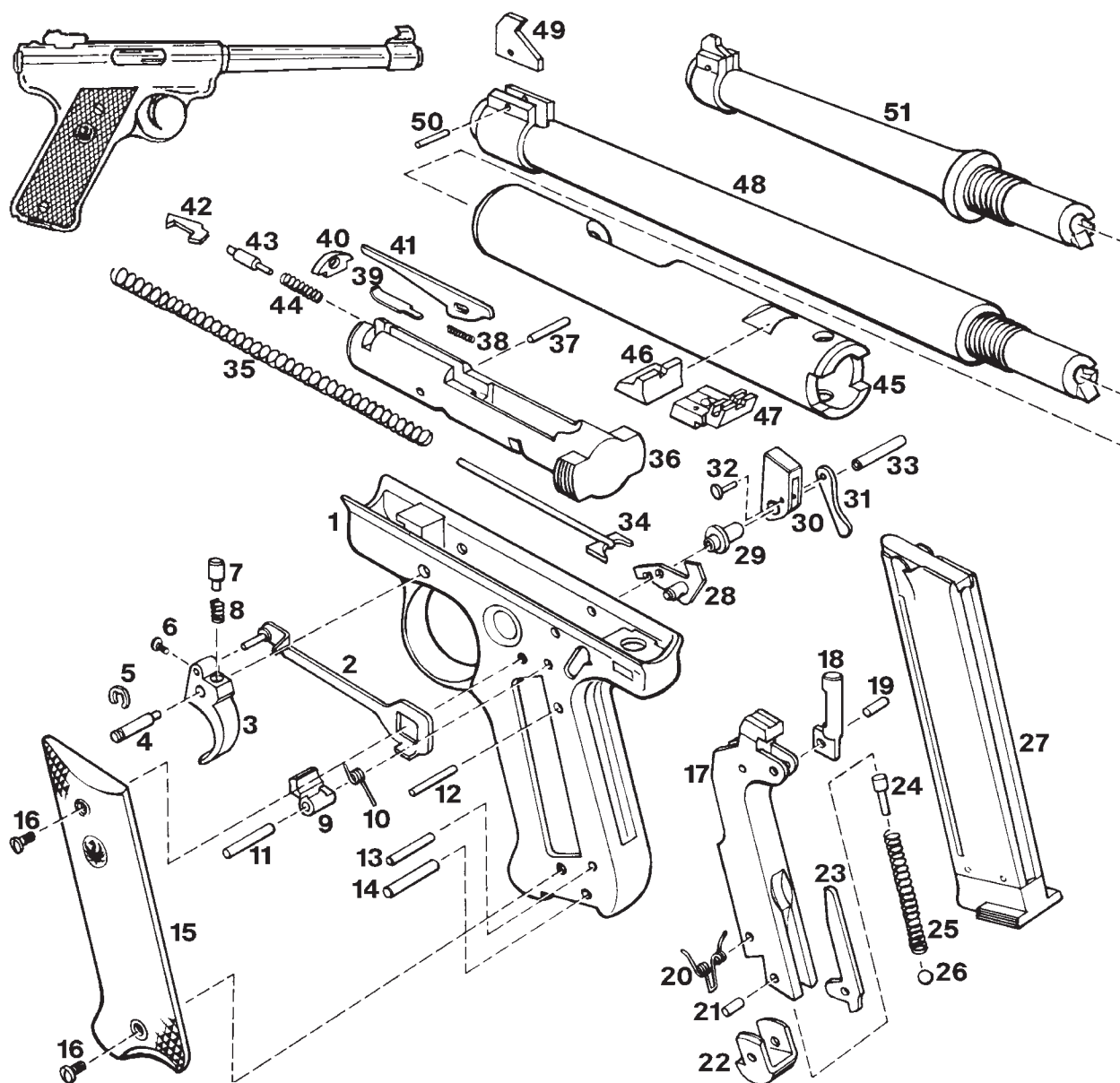
- 15 Front Sight Screw
- 16 Gate
- 17 Gate Detent Spring and Retainer
- 18 Grip Frame
- 19 Grip Frame Screw, Front
- 20 Grip Frame Screw, Back
- 21 Grip Frame Screw, Bottom
- 22 Grip Frame Screw and Pivot Lock
- 23 Grip Panel, Right
- 24 Grip Panel, Left
- 25 Grip Panel Dowel
- 26 Grip Panel Ferrule
- 27 Grip Panel Screw

- 28 Hammer Assembly
- 29 Hammer Pivot
- 30 Hammer Plunger
- 31 Hammer Plunger Pin
- 32 Hammer Plunger Spring
- 33 Hammer Strut
- 34 Mainspring
- 35 Mainspring Seat
- 36 Pawl
- 37 Pawl Spring and Plunger
- 38 Rear Sight Blade
- 39 Rear Sight Elevation Screw
- 40 Rear Sight Elevation Springs
- 41 Rear Sight Pivot Pin
- 42 Rear Sight Windage Adjustment Screw
- 43 Rear Sight Windage Spring
- 44 Recoil Plate
- 45 Recoil Plate Cross Pin
- 46 Transfer Bar
- 47 Trigger
- 48 Trigger Pivot
- 49 Trigger Spring
- 50 Trigger Spring Pin
- 51 Trigger Spring Retaining Pin
- 52 Base Pin Latch
- 53 Base Pin Latch Nut
- 54 Base Pin Latch Spring
- 55 Rear Sight Base

Parts Not Shown

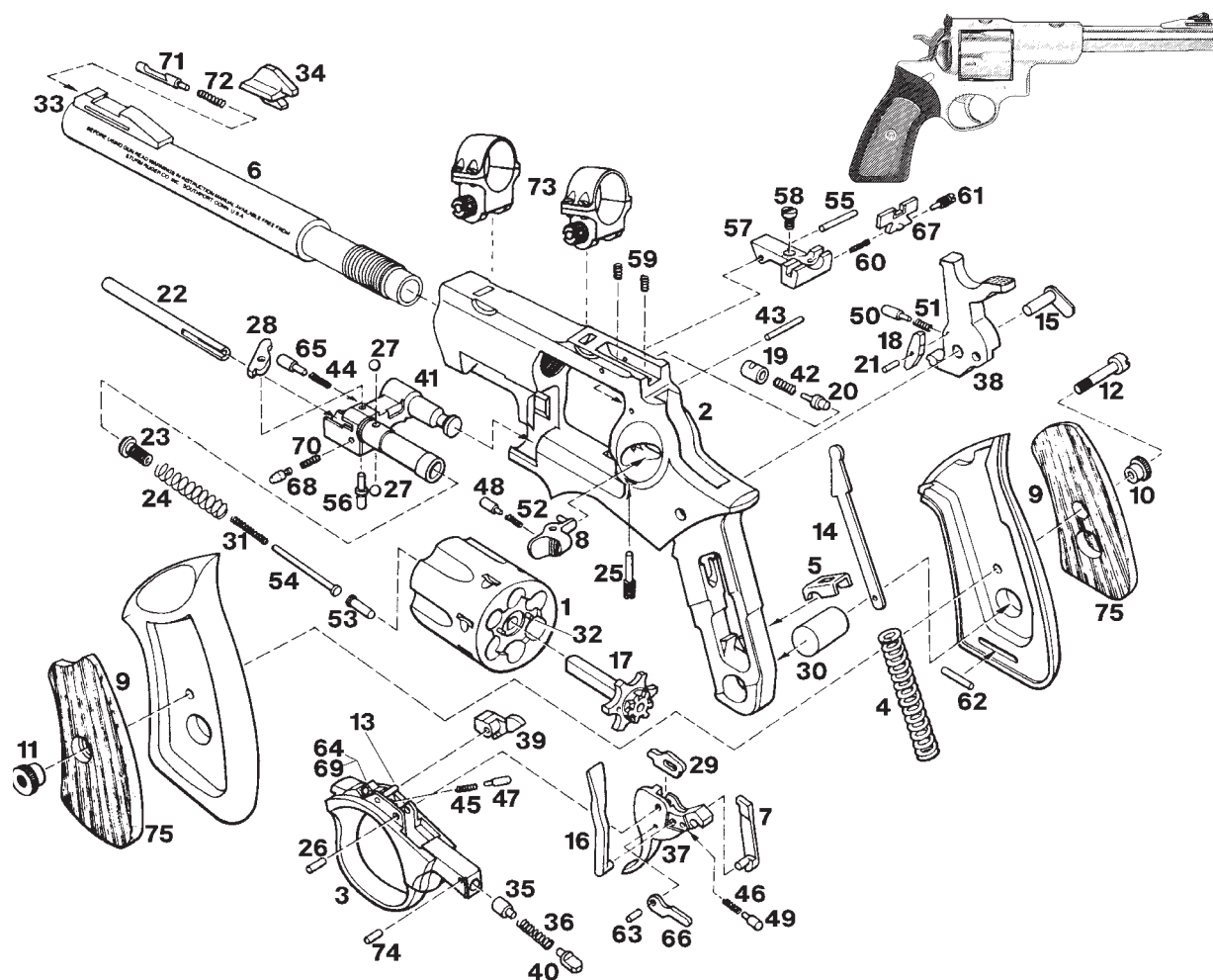
- Medallion
- Rear Sight Detent Ball

Standard and Target Mark I Auto

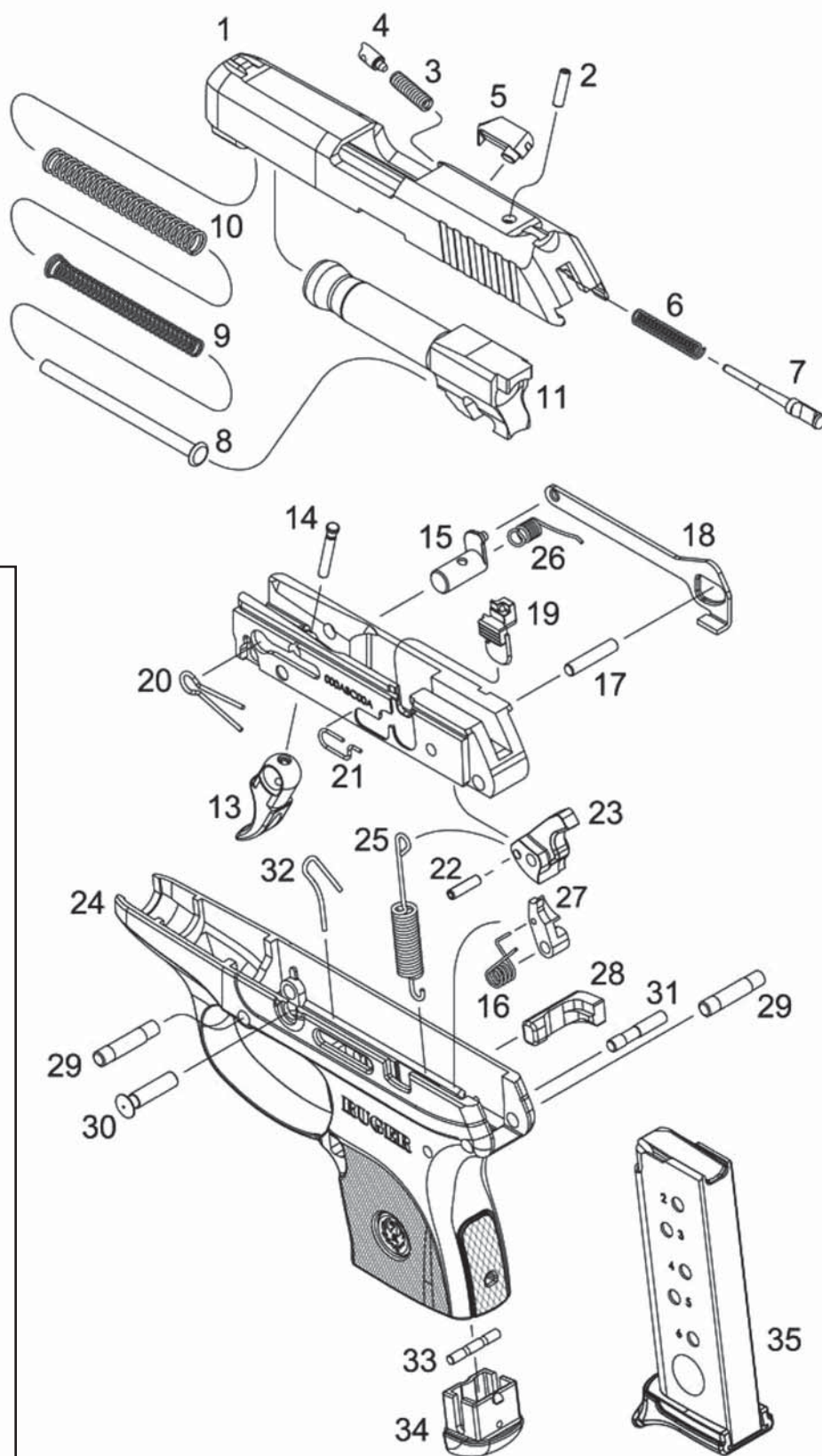


- | | | | | | |
|----|----------------------------|----|-------------------------|----|----------------------------|
| 1 | Frame | 18 | Bolt Stop | 35 | Recoil Spring |
| 2 | Disconnecter | 19 | Bolt Stop Pivot Pin | 36 | Bolt |
| 3 | Trigger | 20 | Magazine Catch Spring | 37 | Firing Pin Stop |
| 4 | Trigger Pin | 21 | Housing Latch Pivot Pin | 38 | Rebound Spring |
| 5 | Trigger Pin Lock Washer | 22 | Magazine Catch | 39 | Rebound Spring Support |
| 6 | Trigger Stop Screw (Mk. I) | 23 | Housing Latch | 40 | Recoil Spring Support |
| 7 | Trigger Spring Plunger | 24 | Mainspring Plunger | 41 | Firing Pin |
| 8 | Trigger Spring | 25 | Mainspring | 42 | Extractor |
| 9 | Sear | 26 | Detent Ball | 43 | Extractor Plunger |
| 10 | Sear Spring | 27 | Magazine Assembly | 44 | Extractor Spring |
| 11 | Sear Pivot Pin | 28 | Safety Catch | 45 | Receiver |
| 12 | Sear Spring Stop Pin | 29 | Hammer Bushing | 46 | Rear Sight (Standard) |
| 13 | Magazine Catch Stop Pin | 30 | Hammer | 47 | Micro Rear Sight (Mk. I) |
| 14 | Magazine Catch Pivot Pin | 31 | Hammer Strut | 48 | Barrel (Mk. I) |
| 15 | Grip | 32 | Hammer Strut Pin | 49 | Front Sight Blade (Mk. I) |
| 16 | Grip Screws | 33 | Hammer Pivot Pin | 50 | Front Sight Pin (Mk. I) |
| 17 | Mainspring Housing | 34 | Recoil Spring Guide | 51 | Barrel Assembly (Standard) |

Super Redhawk



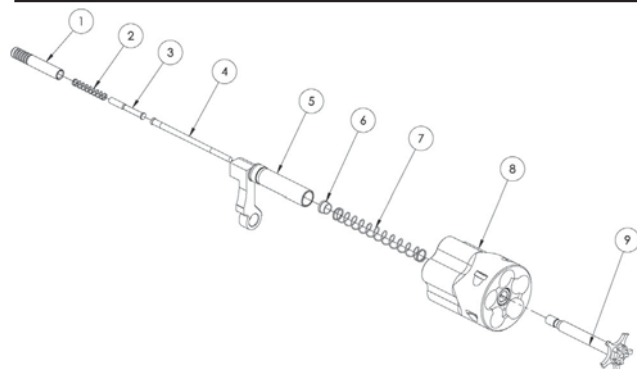
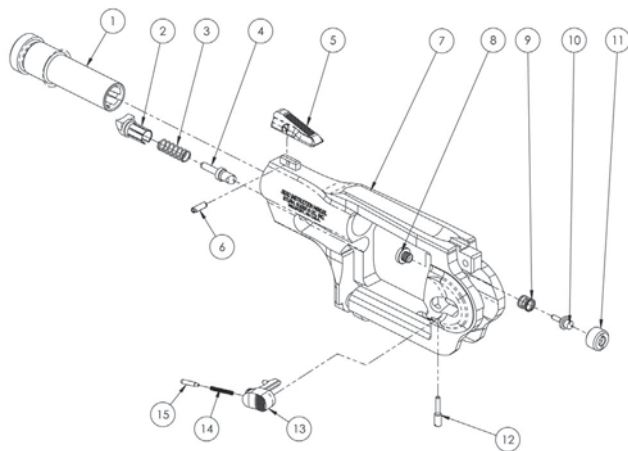
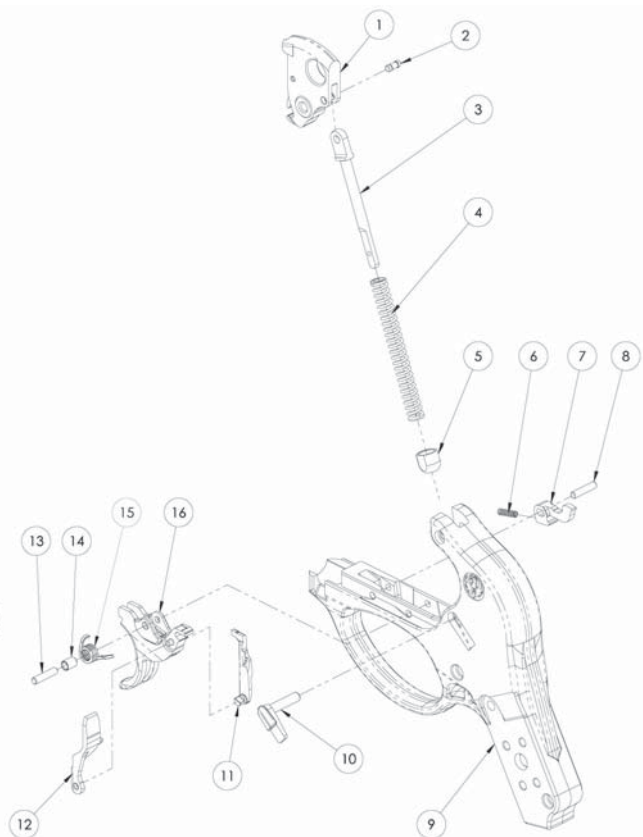
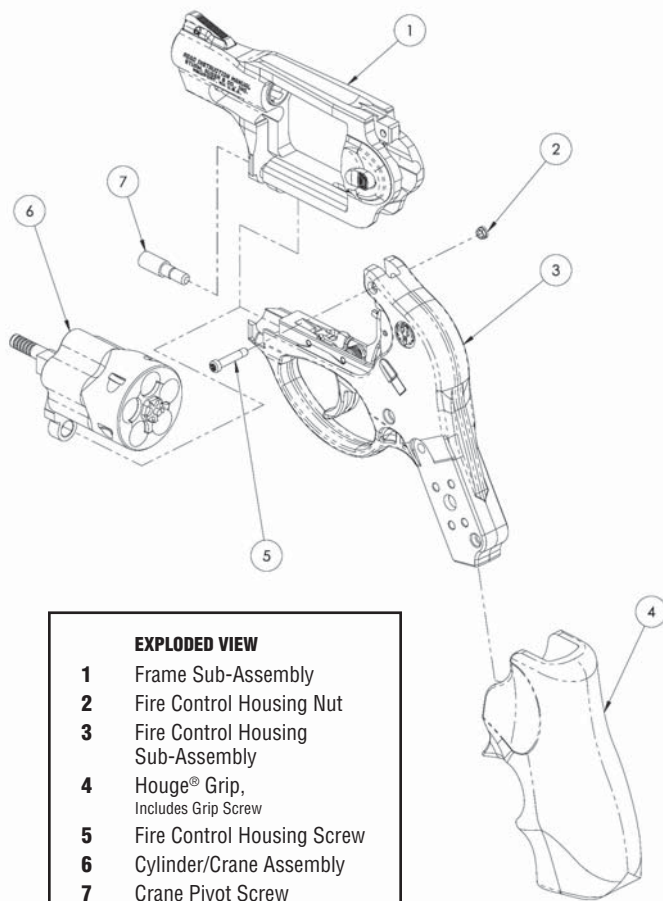
1	Cylinder	27	Cylinder Retaining Balls	53	Center Pin Lock
2	Frame	28	Front Latch	54	Center Pin Rod
3	Trigger Guard	29	Trigger Plunger	55	Rear Sight Cross Pin
4	Mainspring	30	Grip Panel Locator	56	Front Latch Pivot Pin
5	Mainspring Seat	31	Center Pin Spring	57	Rear Sight Base
6	Barrel	32	Ejector Alignment Pins	58	Rear Sight Elevation Screw
7	Pawl	33	Front Sight Base	59	Rear Sight Elevation Springs
8	Crane Latch	34	Front Sight	60	Rear Sight Windage Spring
9	Grip Panels/Panel Insert	35	Trigger Link Plunger	61	Rear Sight Windage Adjustment Screw
10	Grip Ferrule, Right	36	Trigger Guard Latch Spring	62	Disassembly Pin
11	Grip Ferrule, Left	37	Trigger	63	Trigger Link Pin
12	Grip Panel Screw	38	Hammer	64	Crane Pivot Lock Plunger
13	Cylinder Latch Pivot	39	Cylinder Latch	65	Front Latch Spring Plunger
14	Hammer Strut	40	Trigger Guard Latch	66	Trigger Link
15	Hammer Pivot Assembly	41	Crane and Crane Pivot Assembly	67	Rear Sight Blade
16	Transfer Bar	42	Firing Pin Rebound Spring	68	Front Latch Pivot Lock
17	Ejector	43	Recoil Plate Cross Pin	69	Crane Pivot Lock Spring
18	Hammer Dog	44	Cylinder Latch Spring	70	Front Latch Pivot Lock Spring
19	Recoil Plate	45	Front Latch Spring	71	Front Sight Plunger
20	Firing Pin	46	Pawl Plunger Spring	72	Front Sight Plunger Spring
21	Hammer Dog Pivot Pin	47	Cylinder Latch Plunger	73	Scope Rings
22	Ejector Rod	48	Crane Latch Plunger	74	Trigger Guard Latch Pin
23	Ejector Retainer	49	Pawl Plunger	75	Grips
24	Ejector Spring	50	Hammer Dog Plunger		
25	Crane Latch Pivot	51	Hammer Dog Spring		
26	Trigger Pivot Pin	52	Crane Latch Button Spring		

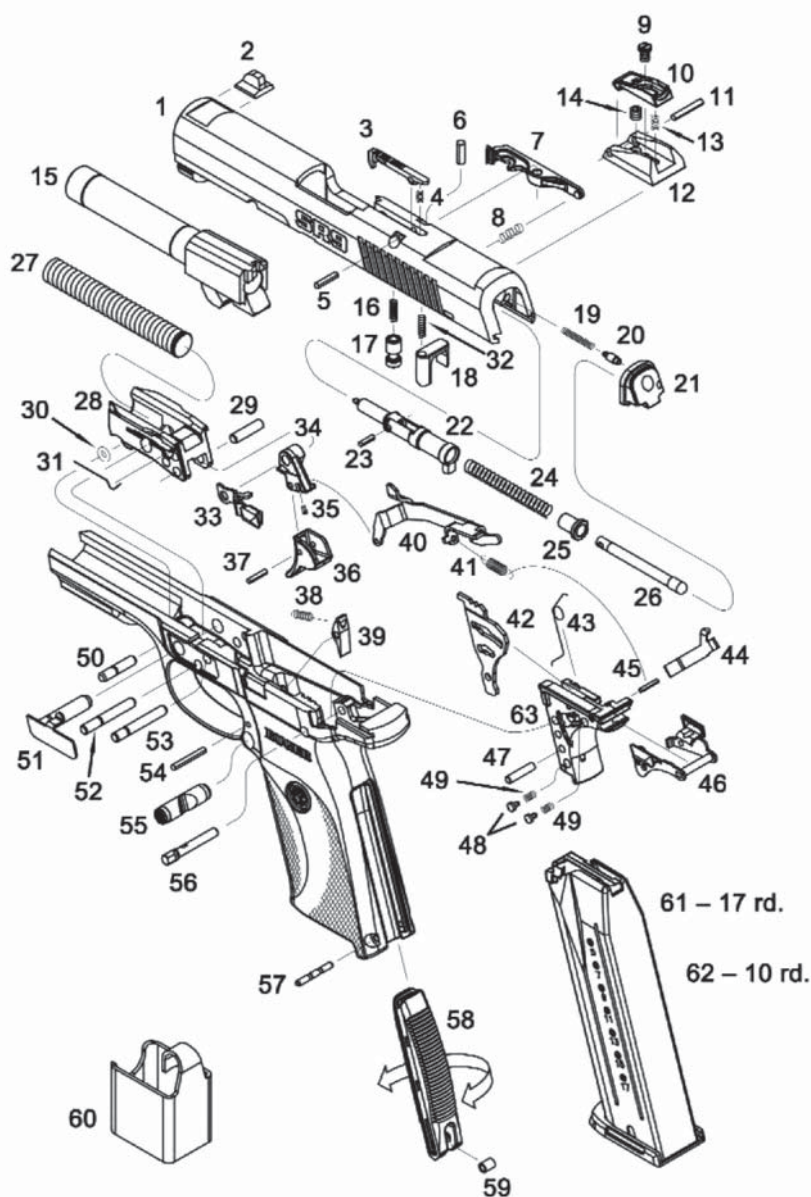


- 1 * Slide
- 2 Firing Pin Retainer
- 3 Extractor Spring
- 4 Extractor Plunger
- 5 Extractor
- 6 Firing Pin Spring
- 7 Firing Pin
- 8 Guide Rod
- 9 Recoil Spring, Inner
- 10 Recoil Spring, Outer
- 11 * Barrel
- 12 Frame Insert
- 13 Trigger
- 14 Trigger Pin
- 15 Trigger Pivot
- 16 Hammer Catch Spring
- 17 Hammer Pivot Pin
- 18 Trigger Bar
- 19 Hold Open
- 20 Takedown Pin Detent
- 21 Hold Open Detent
- 22 Hammer Spring Retainer Pin
- 23 Hammer
- 24 Frame
- 25 Hammer Spring
- 26 Trigger Spring
- 27 Hammer Catch
- 28 Magazine Latch Catch
- 29 Frame Insert Pin (2)
- 30 Takedown Pin
- 31 Hammer Catch Pin
- 32 Magazine Latch Spring
- 33 Hammer Spring Seat Pin
- 34 Hammer Spring Seat
- 35 Magazine, Complete

* Parts so marked must be factory fitted.

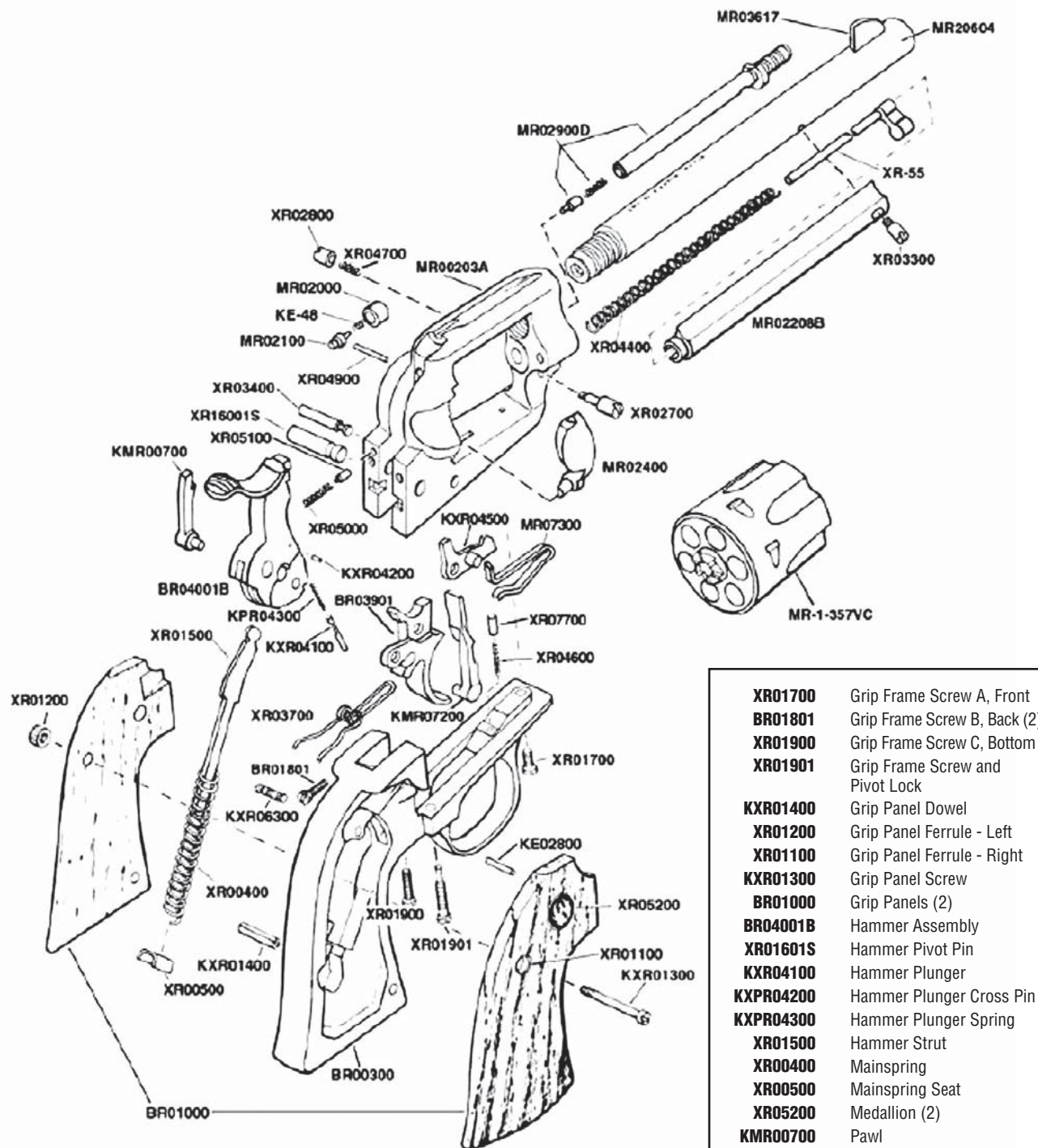
LCR Pistol



SR9 Pistol


1	* Slide	17	Striker Blocker	34	Trigger, Inner	50	Camblock Pin, Front
2	Front Sight	18	Magazine Disconnect	35	Trigger, Inner Spring	51	Takedown Pin Assembly
3	Loaded Chamber Indicator	19	Striker Cover Spring	36	Trigger, Outer	52	Camblock Pin, Lower
4	Loaded Chamber Indicator Spring	20	Striker Cover Plunger	37	Trigger, Outer Pin	53	Camblock Pin, Upper
5	Loaded Chamber Indicator Pin	21	Striker Cover	38	Magazine Latch Spring	54	Magazine Latch Pivot Pin
6	Extractor Pivot Pin	22	Striker	39	Magazine Latch	55	Magazine Latch Thumbpiece
7	Extractor	23	Striker Cross Pin	40	Trigger Bar	56	Fire Control Housing Pin
8	Extractor Spring	24	Striker Spring	41	Trigger Bar Spring	57	Backstrap Pin
9	Rear Sight Elevation Screw	25	Striker Spring Cup	42	Ejector	58	Backstrap Insert
10	Rear Sight Leaf	26	Striker Shaft	43	Trigger Bar Lift Spring	59	Backstrap Bushing
11	Rear Sight Pivot Pin	27	Guide Rod Assembly	44	Trigger Bar Reset	60	Magazine Loading Tool
12	Rear Sight Base	28	Camblock	45	Trigger Bar Spring Mounting Pin	61	Magazine - 17-round
13	Rear Sight Elevation Spring	29	Trigger Pivot Pin	46	Thumb Safety Assembly	62	Magazine - 10-round
14	Rear Sight Lock Screw	30	Camblock Pin, Front Retainer	47	Ejector Pivot Pin	63	Fire Control Housing
15	* Barrel - 9mm	31	Camblock Pin Retainer	48	Safety Detent Plunger	*	Parts so marked must be factory fitted.
16	Striker Blocker Spring	32	Magazine Disconnect Spring	49	Safety Detent Spring		
		33	Slide Stop Lever Assembly				

Bisley Vaquero Old-Style

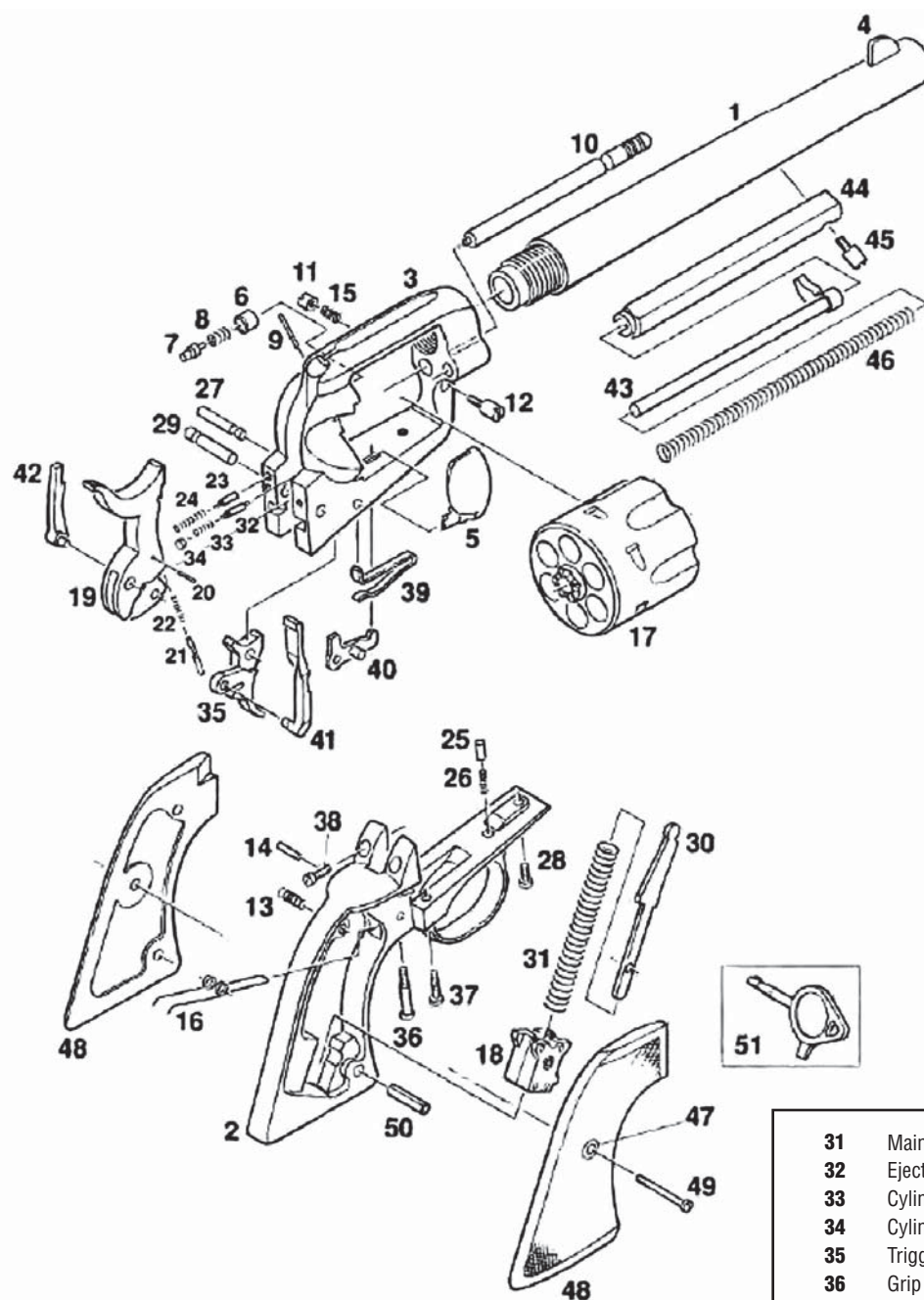


MR20604 * Barrel, 5 1/2" - .357 cal.
MR02900D Base Pin Assembly
XR02700 Base Pin Latch Body
XR02800 Base Pin Latch Nut
XR04700 Base Pin Latch Spring
MR-1-357VC * Cylinder - .357 cal.
KXR04500 Cylinder Latch Assembly
XR04600 Cylinder Latch Spring
XR07700 Cylinder Latch Spring Plunger
MR02208B Ejector Housing, Steel

XR03300 Ejector Housing Screw
XR04400 Ejector Housing Spring
XR-55 Ejector Rod Assembly
MR02100 Firing Pin
KE-48 Firing Pin Rebound Spring
MR00203A Frame
MR03617 Front Sight Blade - .357 cal.
MR02400 Gate
MR07300 Gate Detent Spring
BR00300 Grip Frame

XR01700 Grip Frame Screw A, Front
BR01801 Grip Frame Screw B, Back (2)
XR01900 Grip Frame Screw C, Bottom
XR01901 Grip Frame Screw and Pivot Lock
KXR01400 Grip Panel Dowel
XR01200 Grip Panel Ferrule - Left
XR01100 Grip Panel Ferrule - Right
KXR01300 Grip Panel Screw
BR01000 Grip Panels (2)
BR04001B Hammer Assembly
XR01601S Hammer Pivot Pin
KXR04100 Hammer Plunger
KXPR04200 Hammer Plunger Cross Pin
KXPR04300 Hammer Plunger Spring
XR01500 Hammer Strut
XR00400 Mainspring
XR00500 Mainspring Seat
XR05200 Medallion (2)
KMR00700 Pawl
XR05000 Pawl Spring
XR05100 Pawl Spring Plunger
MR02000 Recoil Plate
XR04900 Recoil Plate Cross Pin
KMR07200 Transfer Bar
BR03901 Trigger
XR03400 Trigger Pivot Pin
XR03700 Trigger Spring
KE02800 Trigger Spring Pivot Pin
KXR06300 Trigger Spring Retaining Pin
***** Parts so marked must be factory fitted.

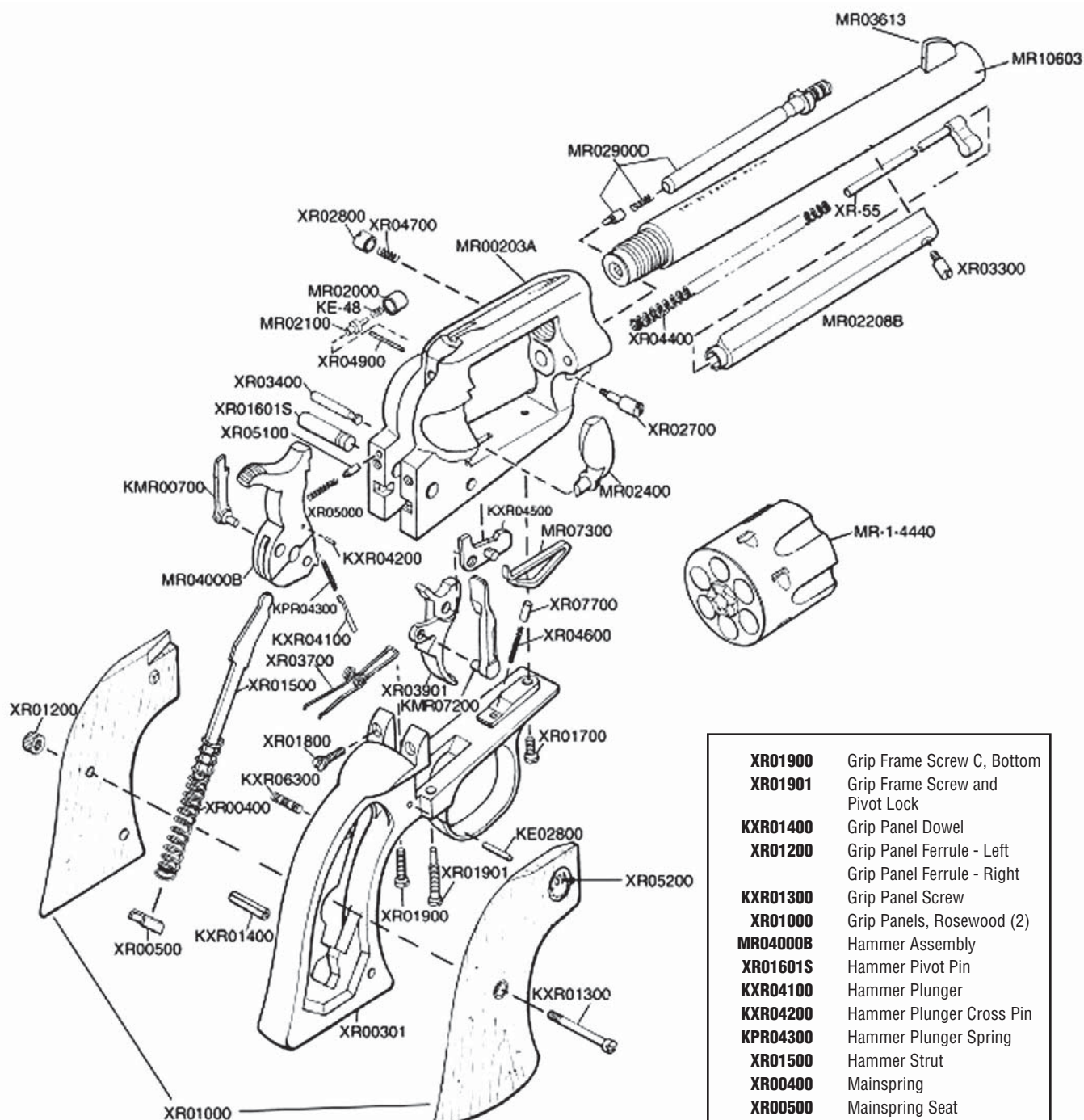
New Vaquero



- | | | | | | |
|----|------------------------------|----|-------------------------------|----|---------------------------------|
| 1 | * Barrel | 16 | Trigger Spring | 31 | Mainspring |
| 2 | Grip Frame | 17 | * Cylinder | 32 | Ejector Alignment Pawl |
| 3 | Cylinder Frame | 18 | Internal Lock Assembly | 33 | Cylinder Rotation Stop Spring |
| 4 | Front Sight Blade | 19 | Hammer, Only | 34 | Cylinder Rotation Stop Screw |
| 5 | Loading Gate | 20 | Hammer Plunger Cross Pin | 35 | Trigger |
| 6 | Recoil Plate | 21 | Hammer Plunger | 36 | Grip Frame Screw and Pivot Lock |
| 7 | Firing Pin | 22 | Hammer Plunger Spring | 37 | Grip Frame Screw-C, Bottom |
| 8 | Firing Pin Rebound Spring | 23 | Pawl Spring Plunger | 38 | Grip Frame Screw-B, Back (2) |
| 9 | Recoil Plate Cross Pin | 24 | Pawl Spring | 39 | Gate Detent Spring |
| 10 | Base Pin Assembly | 25 | Cylinder Latch Spring Plunger | 40 | Cylinder Latch Assembly |
| 11 | Base Pin Latch Nut | 26 | Cylinder Latch Spring | 41 | Transfer Bar |
| 12 | Base Pin Latch Body | 27 | Trigger Pivot Pin | 42 | Pawl |
| 13 | Trigger Spring Retaining Pin | 28 | Grip Frame Screw-A, Front | 43 | Ejector Rod Assembly |
| 14 | Trigger Spring Pivot Pin | 29 | Hammer Pivot Pin | 44 | Ejector Housing |
| 15 | Base Pin Latch Spring | 30 | Hammer Strut | 45 | Ejector Housing Screw |
| | | | | 46 | Ejector Housing Spring |
| | | | | 47 | Grip Panel Ferrule (2) |
| | | | | 48 | Grip Panels (2) |
| | | | | 49 | Grip Panel Screw |
| | | | | 50 | Grip Panel Dowel |
| | | | | 51 | Internal Lock Key |

* Parts so marked must be factory fitted.

Vaquero Old-Style



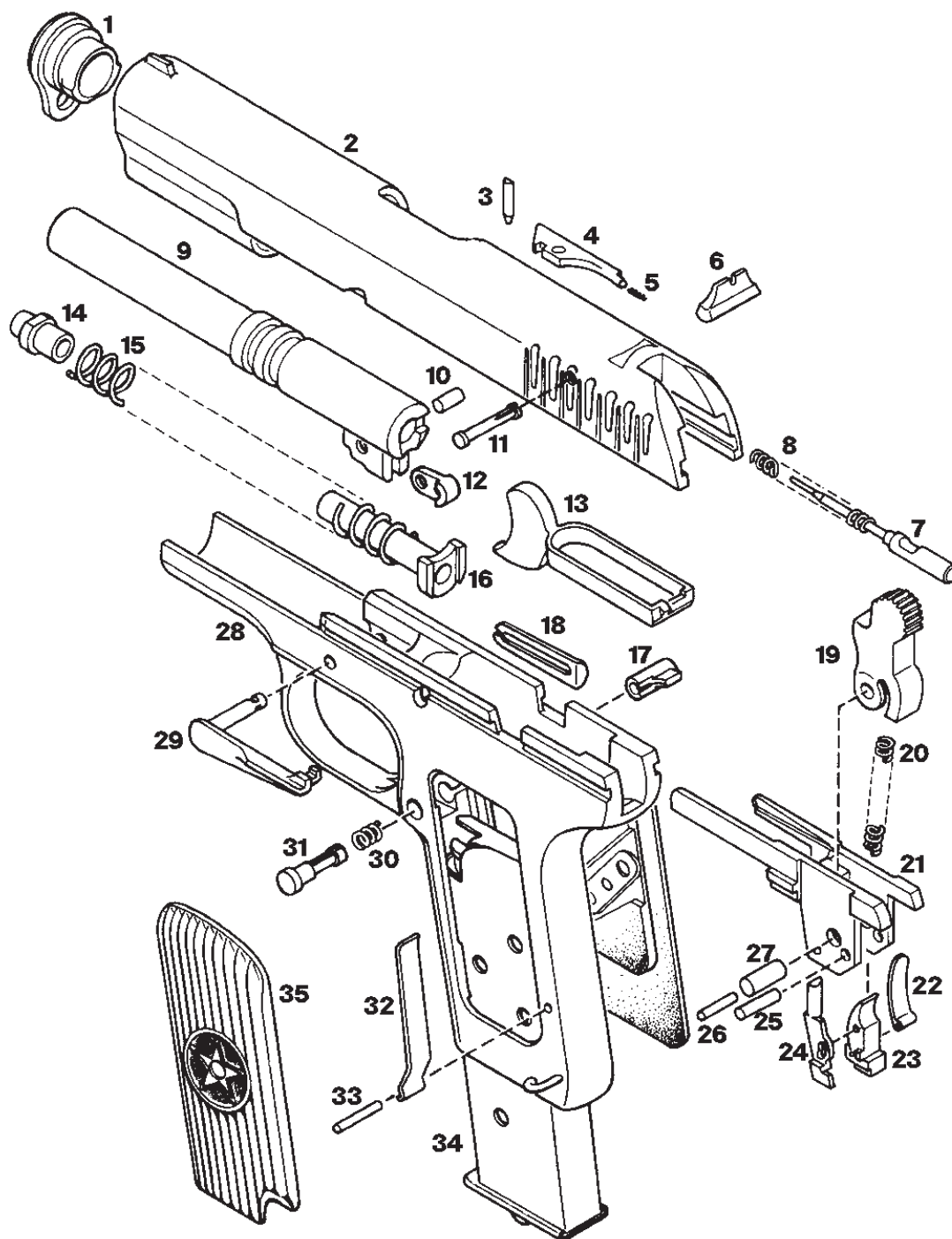
MR10603 * Barrel, 5 1/2"
MR02900D Base Pin Assembly
XR02700 Base Pin Latch Body
XR02800 Base Pin Latch Nut
XR04700 Base Pin Latch Spring
MR-1-4440 * Cylinder
KXR04500 Cylinder Latch Assembly
XR04600 Cylinder Latch Spring
XR07700 Cylinder Latch Spring Plunger
MR02208B Ejector Housing, Steel
XR03300 Ejector Housing Screw

XR04400 Ejector Housing Spring
XR-55 Ejector Rod Assembly
MR02100 Firing Pin
KE-48 Firing Pin Rebound Spring
MR00203A Frame
MR03613 Front Sight Blade
MR02400 Gate
MR07300 Gate Detent Spring
XR00301 Grip Frame
XR01700 Grip Frame Screw A, Front
BR01800 Grip Frame Screw B, Back (2)

XR01900 Grip Frame Screw C, Bottom
XR01901 Grip Frame Screw and Pivot Lock
KXR01400 Grip Panel Dowel
XR01200 Grip Panel Ferrule - Left
XR01200 Grip Panel Ferrule - Right
KXR01300 Grip Panel Screw
XR01000 Grip Panels, Rosewood (2)
MR04000B Hammer Assembly
XR01601S Hammer Pivot Pin
KXR04100 Hammer Plunger
KXR04200 Hammer Plunger Cross Pin
KPR04300 Hammer Plunger Spring
XR01500 Hammer Strut
XR00400 Mainspring
XR00500 Mainspring Seat
XR05200 Medallion (2)
KMR00700 Pawl
XR05000 Pawl Spring
XR05100 Pawl Spring Plunger
MR02000 Recoil Plate
XR04900 Recoil Plate Cross Pin
KMR07200 Transfer Bar
XR03901 Trigger
XR03400 Trigger Pivot Pin
XR03700 Trigger Spring
KE02800 Trigger Spring Pivot Pin
KXR06300 Trigger Spring Retaining Pin

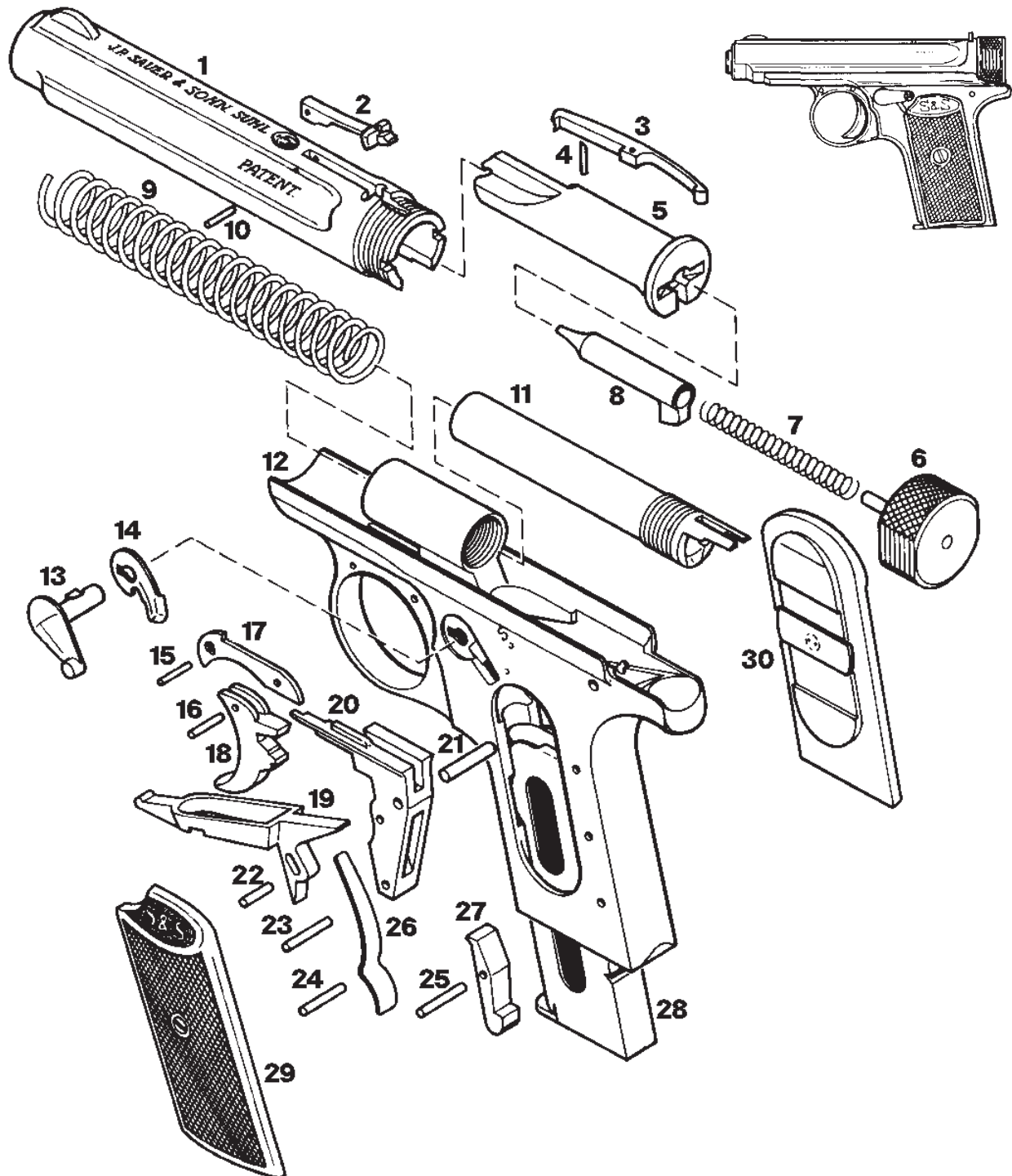
* Parts so marked must be factory fitted.

Tokarev Auto

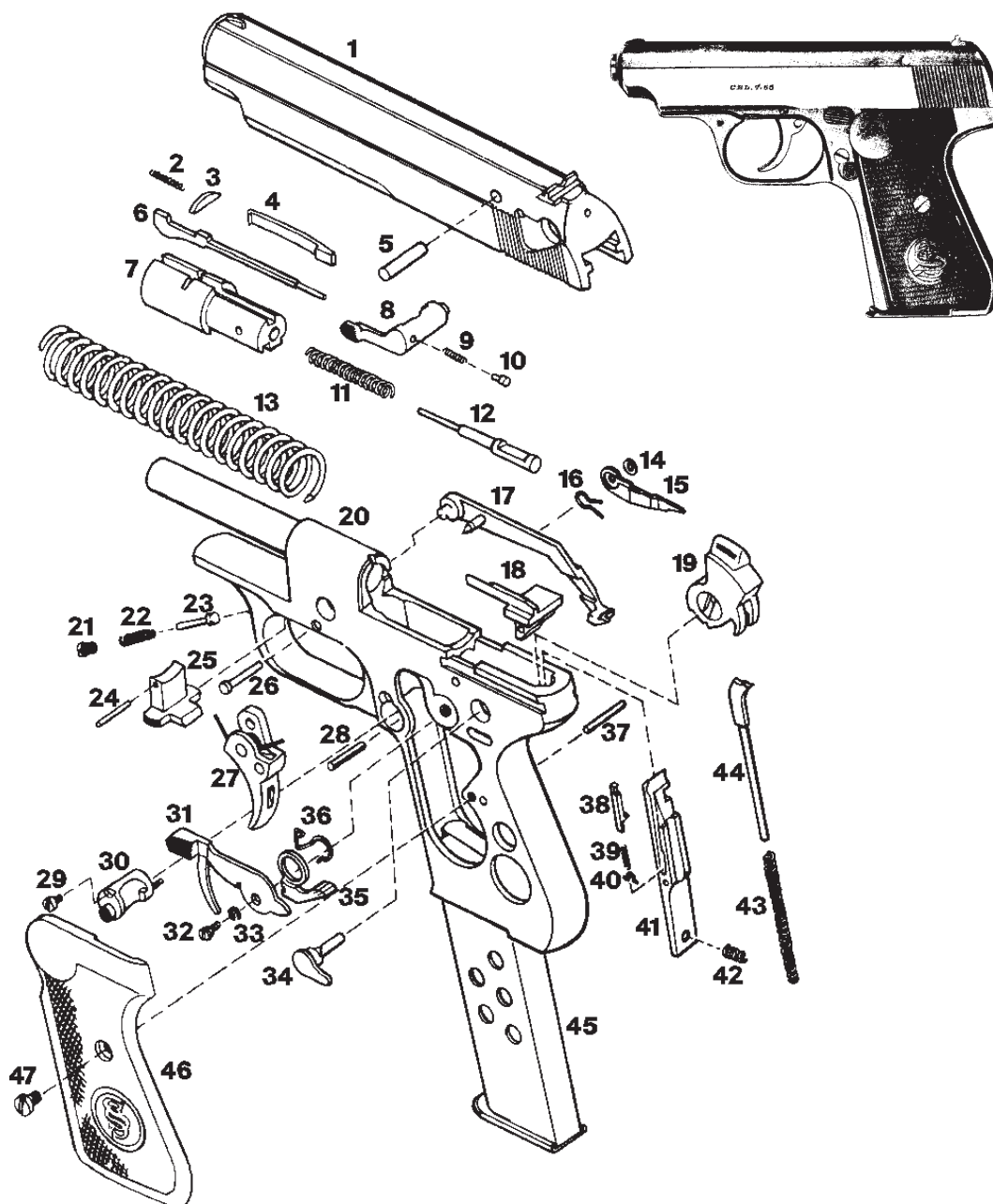


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|----|-------------------------|----|--------------------------|----|-----------------------------|
| 1 | Barrel Bushing | 13 | Trigger | 25 | Spring Retainer Pin |
| 2 | Slide | 14 | Recoil Spring Retainer | 26 | Sear Pin |
| 3 | Extractor Pin | 15 | Recoil Spring | 27 | Hammer Pin |
| 4 | Extractor | 16 | Recoil Spring Guide | 28 | Frame |
| 5 | Extractor Spring | 17 | Magazine Catch | 29 | Slide Latch |
| 6 | Rear Sight | 18 | Slide Stop Retainer Clip | 30 | Magazine Catch Spring |
| 7 | Firing Pin | 19 | Hammer | 31 | Magazine Catch Spring Guide |
| 8 | Firing Pin Spring | 20 | Hammer Spring | 32 | Trigger Return Spring |
| 9 | Barrel | 21 | Hammer Mechanism Housing | 33 | Spring Retainer Pin |
| 10 | Barrel Link Pin | 22 | Sear Spring | 34 | Magazine Assembly |
| 11 | Firing Pin Retainer Pin | 23 | Sear | 35 | Grip Panel |
| 12 | Barrel Link | 24 | Disconnecter | | |

Model 1913 Auto



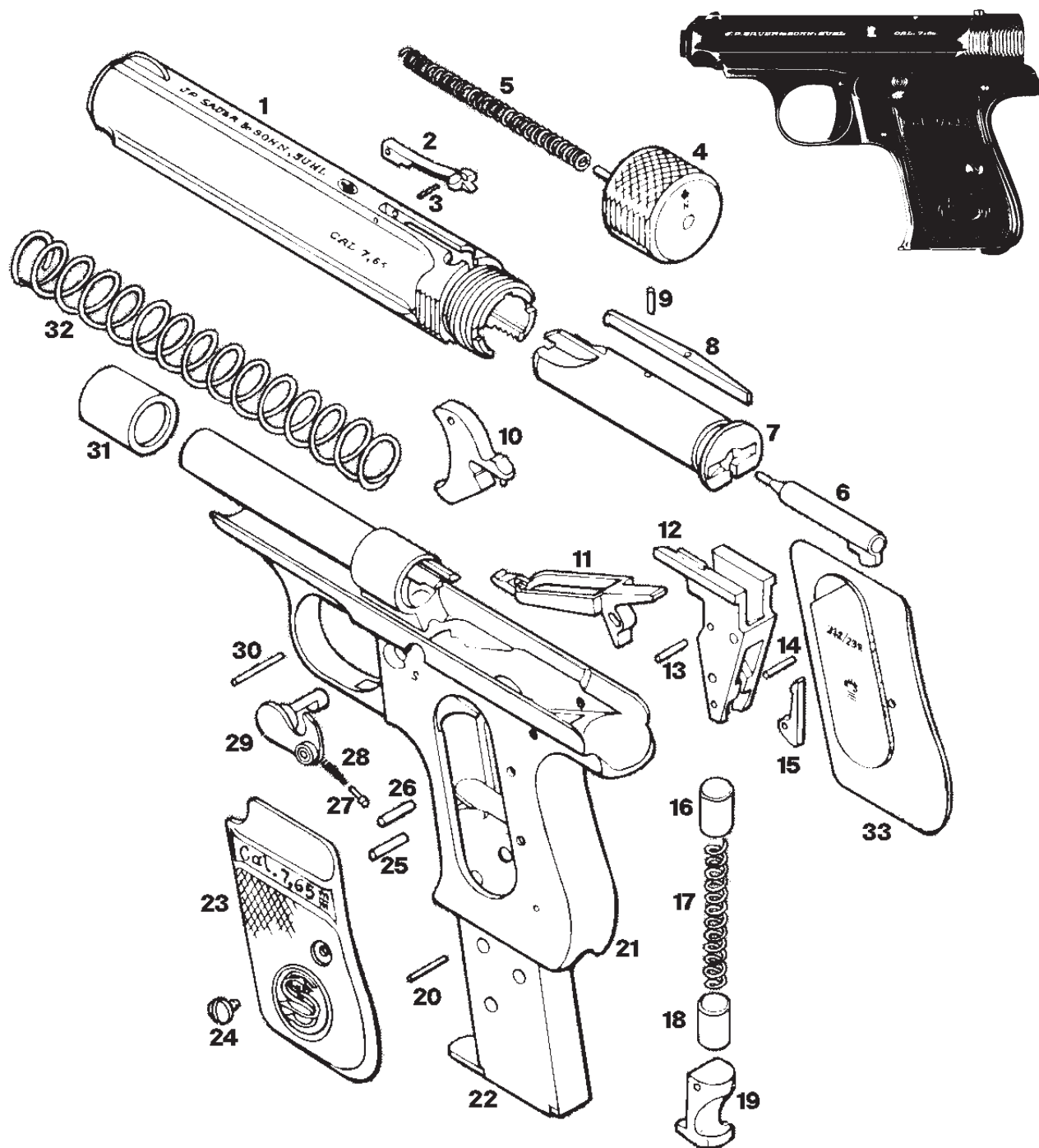
1	Slide	11	Barrel	21	Upper Sub-Frame Pin
2	Rear Sight and Latch	12	Frame	22	Trigger Bar Pin
3	Extractor	13	Safety Catch	23	Lower Sub-Frame Pin
4	Extractor Pin	14	Safety Catch Spring	24	Magazine Catch Spring Pin
5	Breechbolt	15	Slide Lock Pin	25	Magazine Catch Pin
6	Slide End Cap	16	Trigger Pin	26	Sear/Magazine Catch Spring
7	Firing Pin Spring	17	Slide Lock	27	Magazine Catch
8	Firing Pin	18	Trigger	28	Magazine Assembly
9	Recoil Spring	19	Trigger Bar and Sear	29	Grip Panel, Left
10	Rear Sight Pin	20	Mechanism Housing	30	Grip Panel, Right



1	Slide	17	Trigger Bar	33	Cocking Lever Hinge Screw Retainer Clip
2	Cartridge Indicator Spring	18	Ejector	34	Hammer Extension
3	Cartridge Indicator Spring Retainer	19	Hammer	35	Hammer Lever
4	Extractor	20	Barrel and Frame Assembly	36	Cocking Lever Spring
5	Breechblock Retainer Pin	21	Takedown Detent Spring Retainer	37	Sear Hinge Pin
6	Cartridge Indicator	22	Takedown Detent Spring	38	Sear Disconnecter
7	Breechblock	23	Takedown Detent	39	Disconnecter Spring
8	Safety Catch	24	Takedown Latch Pin	40	Disconnecter Spring Retainer
9	Safety Detent Spring	25	Takedown Latch	41	Sear
10	Safety Detent	26	Trigger Pin	42	Sear Spring
11	Firing Pin Spring	27	Trigger and Trigger Spring	43	Hammer Spring
12	Firing Pin	28	Ejector Pin	44	Hammer Strut
13	Recoil Spring	29	Magazine Catch Retaining Screw	45	Magazine Assembly
14	Magazine Safety Retainer	30	Magazine Catch and Spring	46	Grip Panel
15	Magazine Safety Bar	31	Cocking Lever	47	Grip Screws
16	Magazine Safety Spring	32	Cocking Lever Hinge Screw		

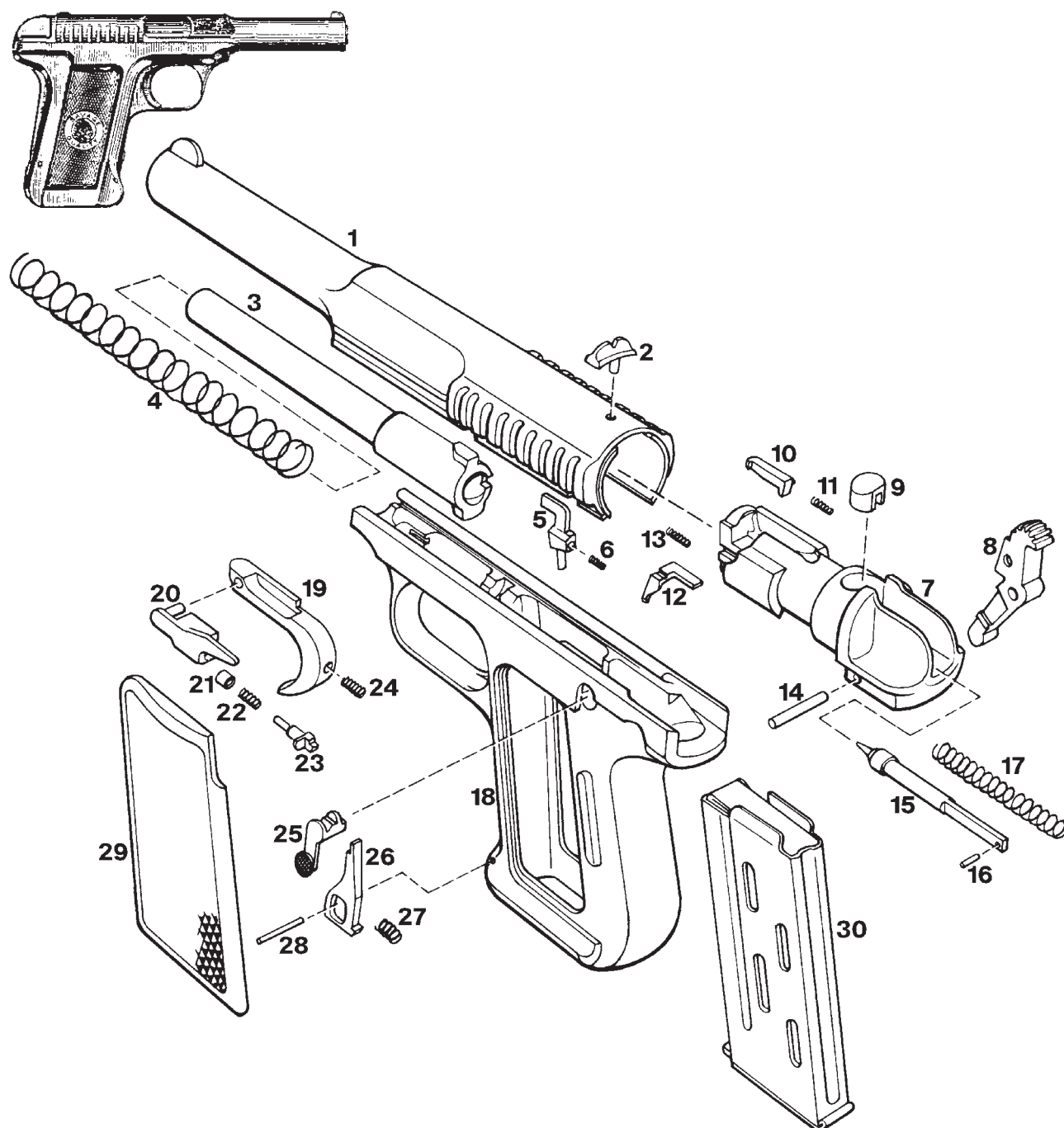
Model 1930 Auto

Courtesy of Blacksmith Corporation



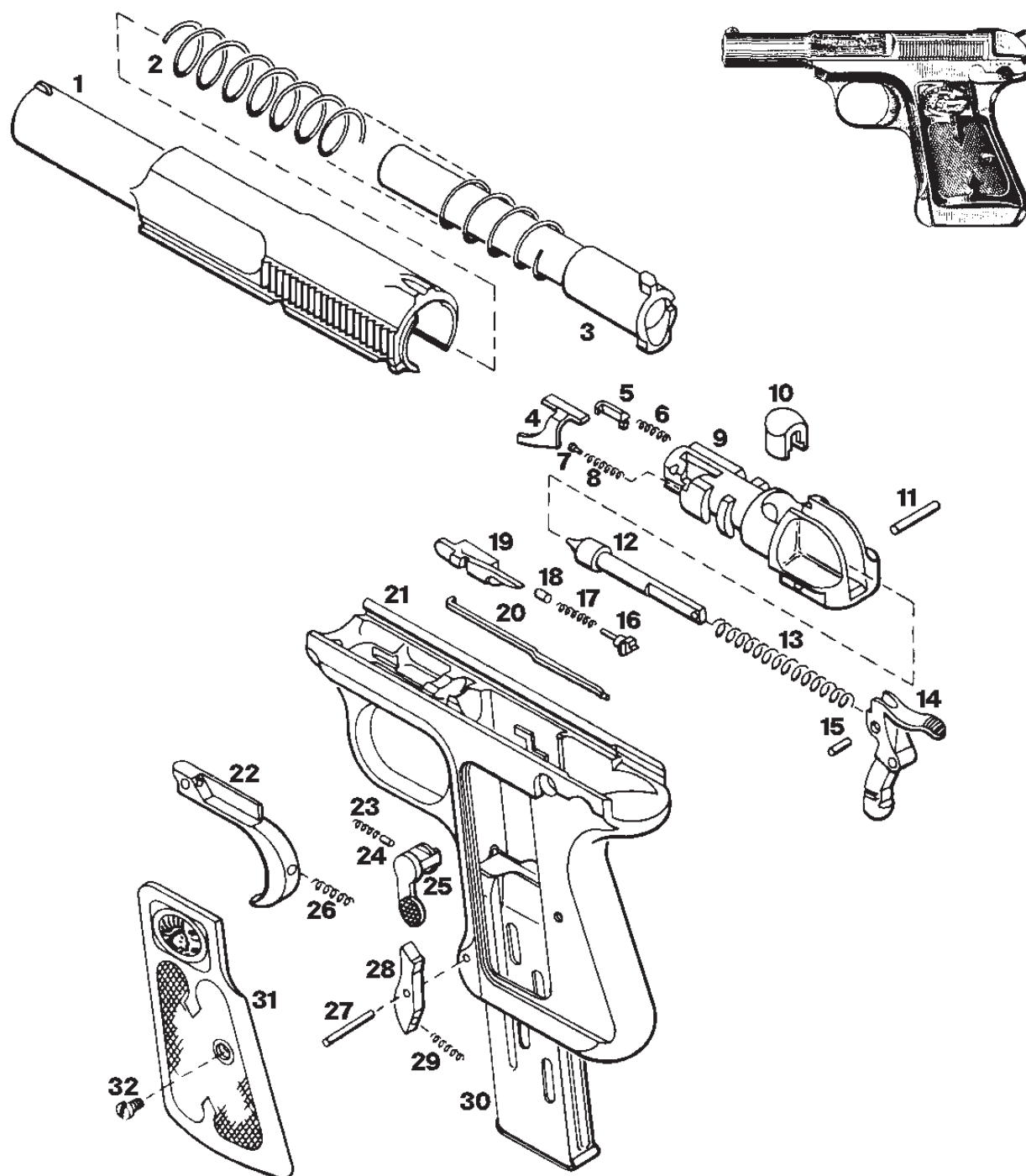
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|----|--------------------------|----|---------------------|----|-----------------------------|
| 1 | Slide | 12 | Mechanism Housing | 23 | Left Grip Panel |
| 2 | Rear Sight and Latch | 13 | Sear Pin | 24 | Grip Screws |
| 3 | Rear Sight and Latch Pin | 14 | Sear Cam Pin | 25 | Lower Mechanism Housing Pin |
| 4 | Slide Cap | 15 | Sear Cam | 26 | Upper Mechanism Housing Pin |
| 5 | Firing Pin Spring | 16 | Mainspring Follower | 27 | Safety Catch Detent Pin |
| 6 | Firing Pin | 17 | Mainspring | 28 | Safety Catch Detent Spring |
| 7 | Breechblock | 18 | Mainspring Cap | 29 | Safety Catch |
| 8 | Extractor | 19 | Magazine Catch | 30 | Trigger Pin |
| 9 | Extractor Pin | 20 | Magazine Catch Pin | 31 | Recoil Spring Guide |
| 10 | Trigger | 21 | Frame | 32 | Recoil Spring |
| 11 | Trigger Bar and Sear | 22 | Magazine Assembly | 33 | Right Grip Panel |

Model 1910 Auto

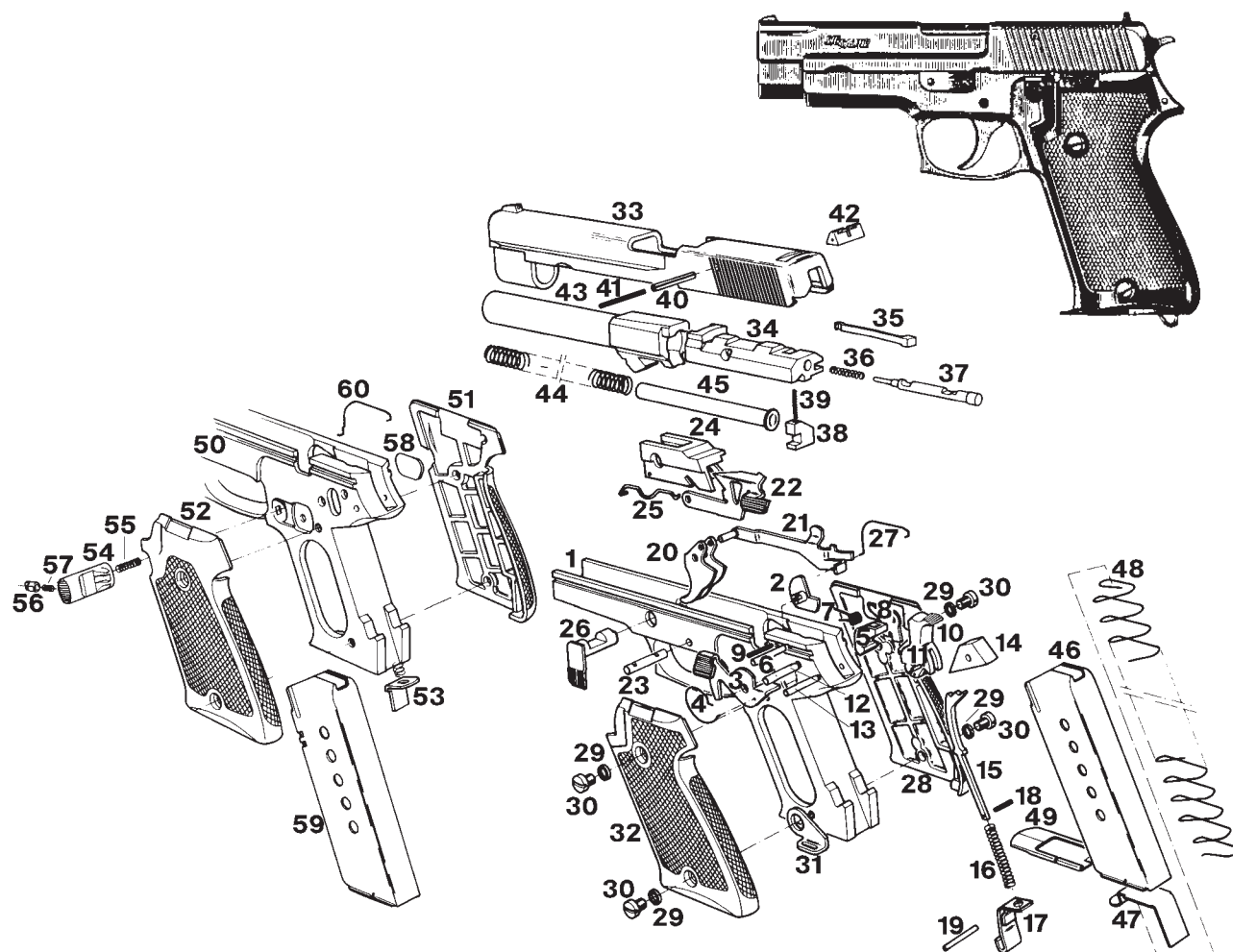


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|----|----------------------|----|-------------------------|----|-----------------------|
| 1 | Slide | 11 | Extractor Spring | 21 | Sear Trip Lifter |
| 2 | Rear Sight | 12 | Sear | 22 | Sear Trip Spring |
| 3 | Barrel | 13 | Sear Spring | 23 | Sear Trip Catch |
| 4 | Recoil Spring | 14 | Cocking Lever Hinge Pin | 24 | Trigger Spring |
| 5 | Ejector | 15 | Firing Pin | 25 | Safety Catch |
| 6 | Safety Catch Spring | 16 | Firing Pin Hinge Pin | 26 | Magazine Catch |
| 7 | Breech Plug | 17 | Firing Pin Spring | 27 | Magazine Catch Spring |
| 8 | Cocking Lever Hammer | 18 | Frame | 28 | Magazine Catch Pin |
| 9 | Firing Pin Retainer | 19 | Trigger | 29 | Grip |
| 10 | Extractor | 20 | Sear Trip | 30 | Magazine Assembly |

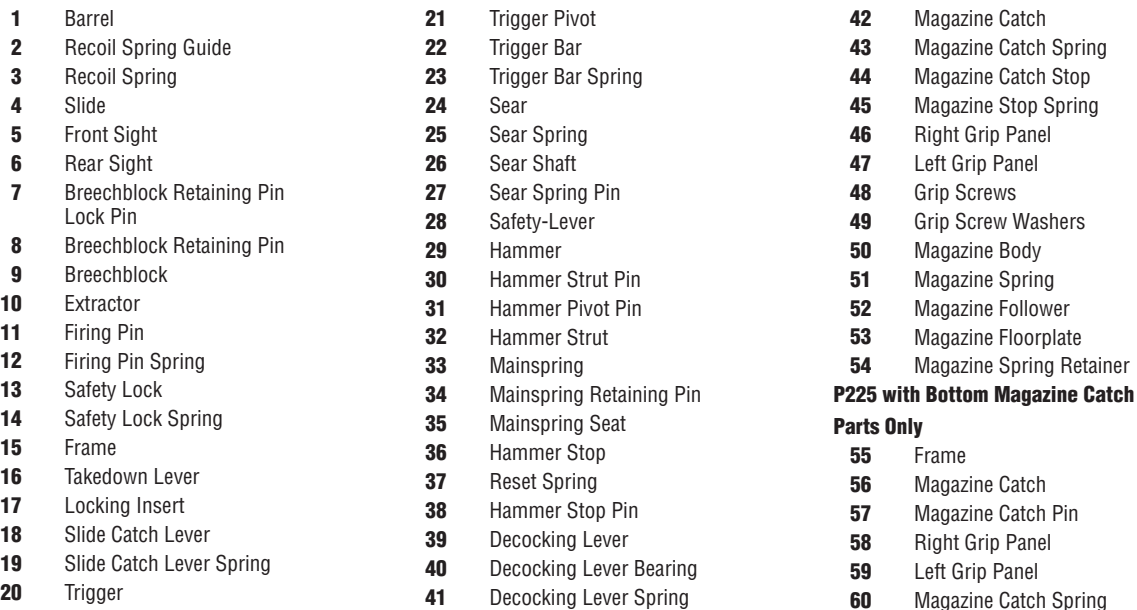
Model 1917 Auto

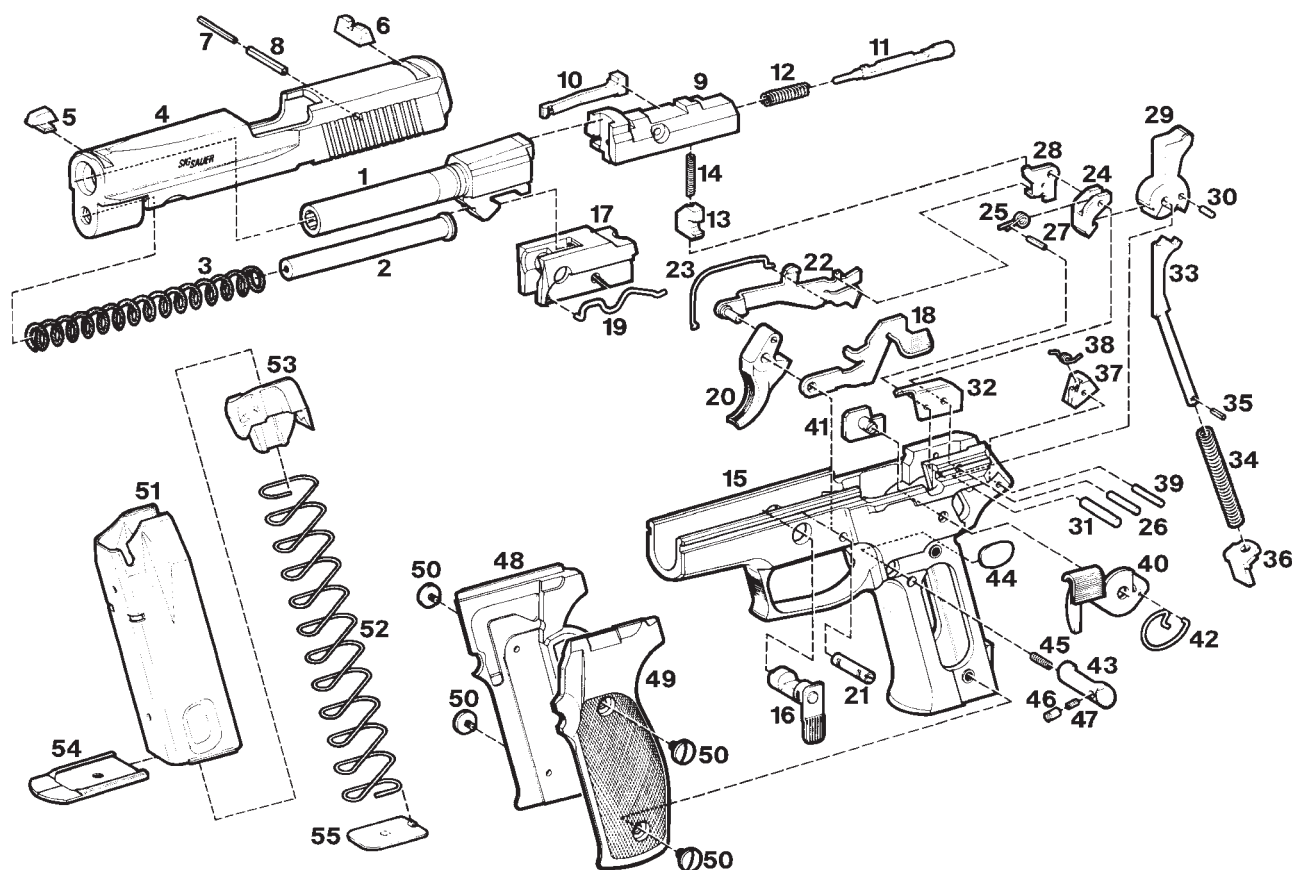


1	Slide	12	Firing Pin	23	Safety Catch Spring
2	Recoil Spring	13	Firing Pin Spring	24	Safety Catch Spring Plunger
3	Barrel	14	Cocking Lever	25	Safety Catch
4	Sear	15	Firing Pin Hinge Pin	26	Trigger Spring
5	Extractor	16	Sear Trip Catch	27	Magazine Catch Pin
6	Extractor Spring	17	Sear Trip Spring	28	Magazine Catch
7	Sear Spring Plunger	18	Sear Trip Lifter	29	Magazine Catch Spring
8	Sear Spring	19	Sear Trip	30	Magazine Assembly
9	Breech Plug	20	Trigger Bar	31	Grip Panel
10	Firing Pin Retainer	21	Frame	32	Grip Screws
11	Cocking Lever Hinge Pin	22	Trigger		

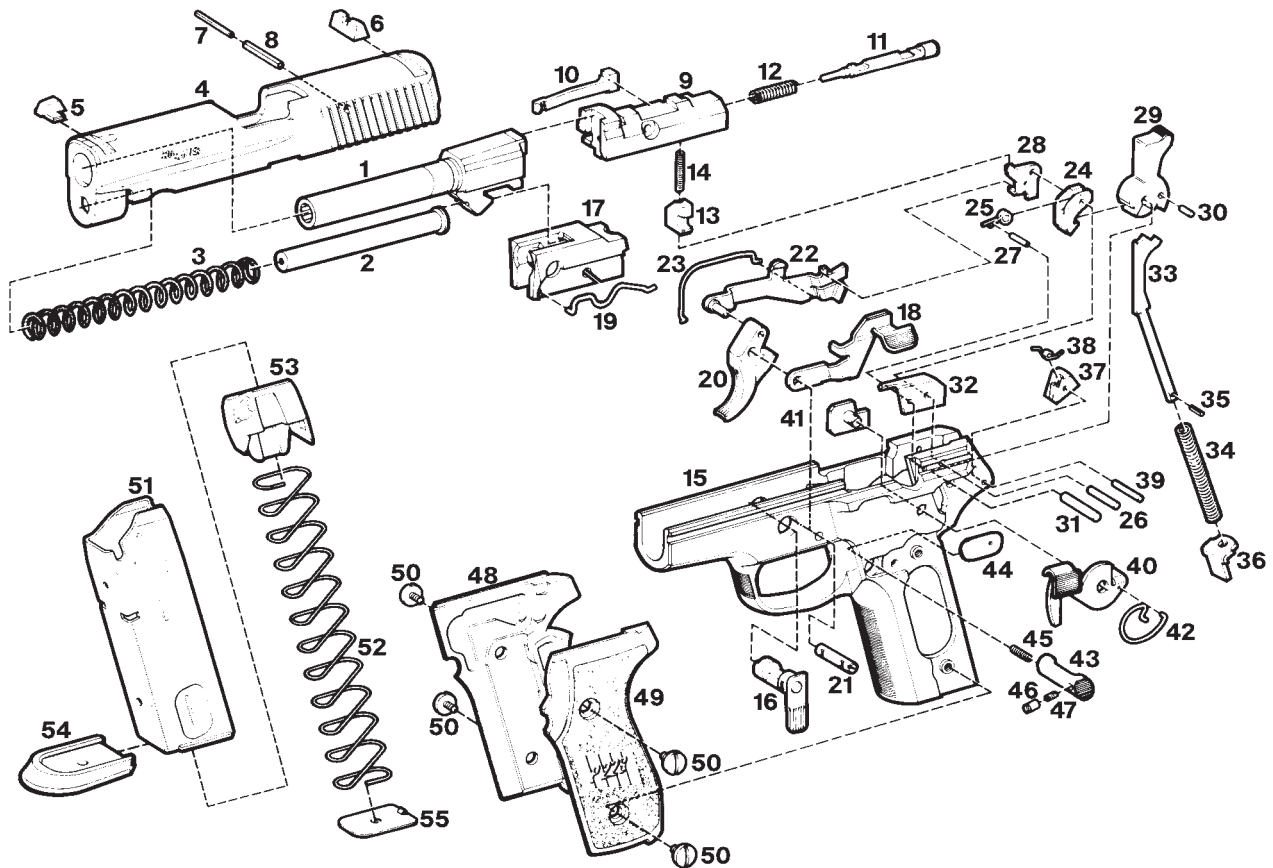


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|----|--------------------------|----|--|---------------------------------|----------------------------|
| 1 | Frame | 22 | Slide Catch Lever | 42 | Rear Sight |
| 2 | Decocking Lever Bearing | 23 | Trigger Pivot | 43 | Barrel |
| 3 | Decocking Lever | 24 | Locking Insert | 44 | Recoil Spring |
| 4 | Decocking Lever Spring | 25 | Slide Catch Lever Spring | 45 | Recoil Spring Guide |
| 5 | Sear | 26 | Takedown Lever | 46 | Magazine Body |
| 6 | Sear Shaft | 27 | Trigger Bar Spring | 47 | Magazine Follower |
| 7 | Sear Spring | 28 | Right Grip Panel | 48 | Magazine Spring |
| 8 | Safety-Lever | 29 | Grip Screw Washers | 49 | Magazine Floorplate |
| 9 | Spring Pin | 30 | Grip Screws | P220 American Parts Only | |
| 10 | Hammer | 31 | Lanyard Loop | 50 | Frame |
| 11 | Hammer Strut Pin | 32 | Left Grip Panel | 51 | Right Grip Panel |
| 12 | Hammer Pivot Pin | 33 | Slide | 52 | Left Grip Panel |
| 13 | Hammer Stop Pin | 34 | Breechblock | 53 | Mainspring Seat |
| 14 | Hammer Stop | 35 | Extractor | 54 | Magazine Catch |
| 15 | Hammer Strut | 36 | Firing Pin Spring | 55 | Magazine Catch Spring |
| 16 | Mainspring | 37 | Firing Pin | 56 | Magazine Catch Stop |
| 17 | Magazine Catch | 38 | Safety Lock | 57 | Magazine Catch Stop Spring |
| 18 | Mainspring Retaining Pin | 39 | Safety Lock Spring | 58 | Support Plate |
| 19 | Magazine Catch Pin | 40 | Outer Breechblock Retaining Pin | 59 | Magazine Body |
| 20 | Trigger | 41 | Inner Breechblock Retaining Pin Lock Pin | 60 | Trigger Bar Spring |
| 21 | Trigger Bar | | | | |

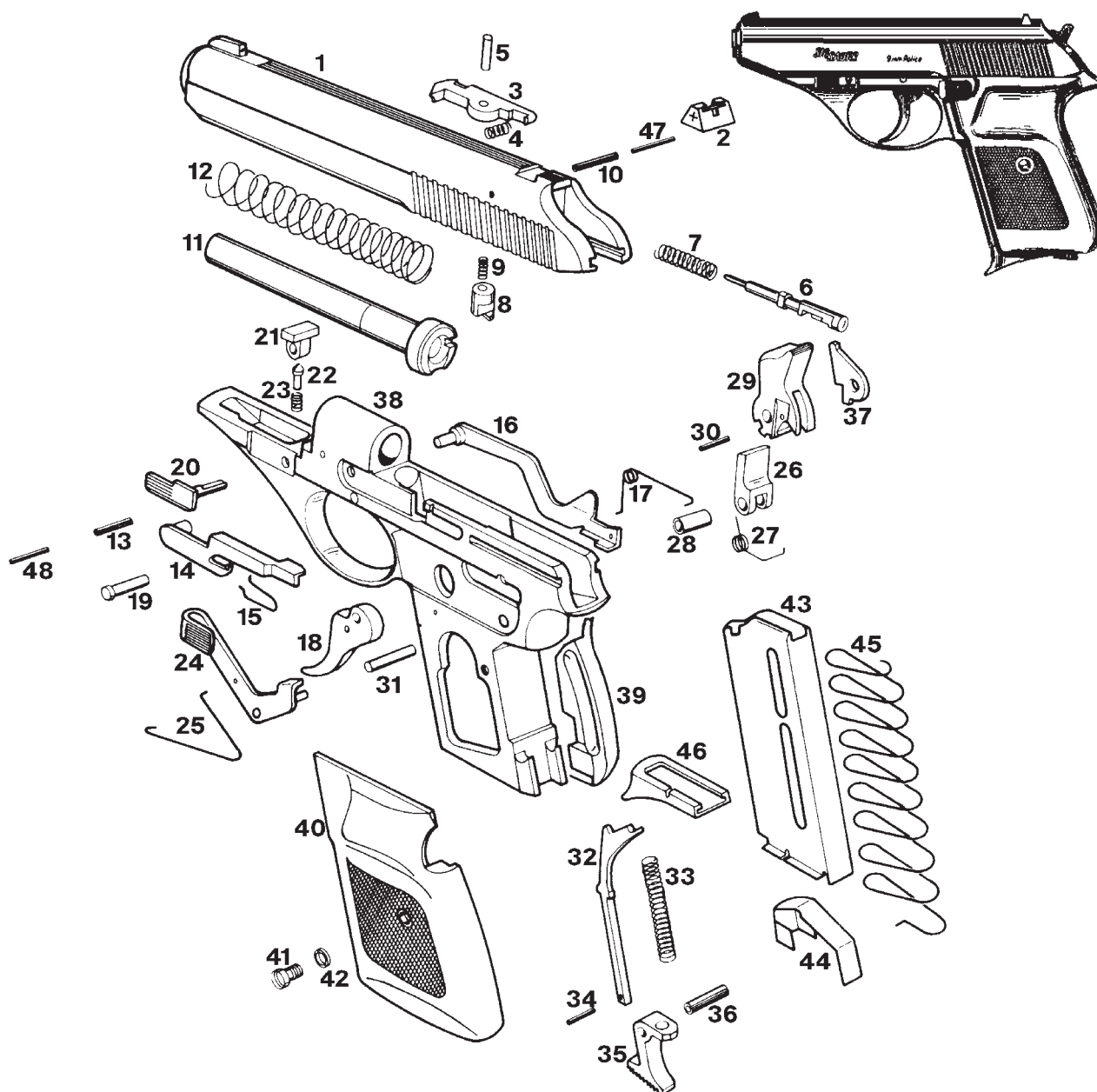




1	Barrel	19	Slide Catch Lever Spring	38	Reset Spring
2	Recoil Spring Guide	20	Trigger	39	Hammer Stop Pin
3	Recoil Spring	21	Trigger Pivot	40	Decocking Lever
4	Slide	22	Trigger Bar	41	Decocking Lever Bearing
5	Front Sight	23	Trigger Bar Spring	42	Decocking Lever Spring
6	Rear Sight	24	Sear	43	Magazine Catch
7	Breechblock Retaining Pin Lock Pin	25	Sear Spring	44	Support Plate
8	Breechblock Retaining Pin	26	Sear Shaft	45	Magazine Catch Spring
9	Breechblock	27	Sear Spring Pin	46	Magazine Catch Stop
10	Extractor	28	Safety-Lever	47	Magazine Catch Stop Spring
11	Firing Pin	29	Hammer	48	Right Grip Panel
12	Firing Pin Spring	30	Hammer Strut Pin	49	Left Grip Panel
13	Safety Lock	31	Hammer Pivot Pin	50	Grip Screws
14	Safety Lock Spring	32	Ejector	51	Magazine Body
15	Frame	33	Hammer Strut	52	Magazine Spring
16	Takedown Lever	34	Mainspring	53	Magazine Follower
17	Locking Insert	35	Mainspring Retaining Pin	54	Magazine Floorplate
18	Slide Catch Lever	36	Mainspring Seat	55	Magazine Spring Retainer
		37	Hammer Stop		

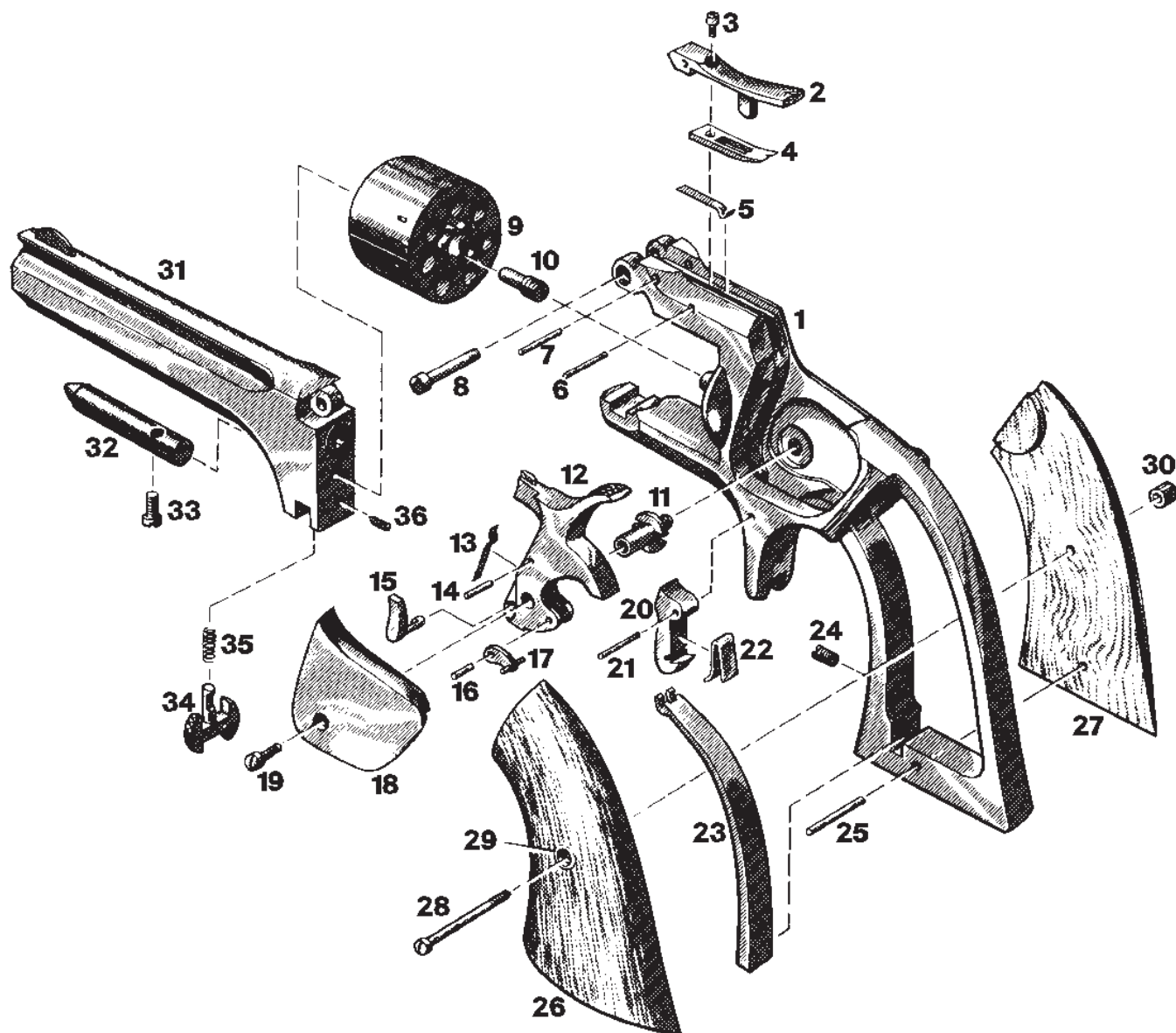
P228 Auto


1	Barrel	19	Slide Catch Lever Spring	38	Reset Spring
2	Recoil Spring Guide	20	Trigger	39	Hammer Stop Pin
3	Recoil Spring	21	Trigger Pivot	40	Decocking Lever
4	Slide	22	Trigger Bar	41	Decocking Lever Bearing
5	Front Sight	23	Trigger Bar Spring	42	Decocking Lever Spring
6	Rear Sight	24	Sear	43	Magazine Catch
7	Breechblock Retaining Pin	25	Sear Spring	44	Support Plate
8	Breechblock Retaining Pin	26	Sear Shaft	45	Magazine Catch Spring
9	Breechblock	27	Sear Spring Pin	46	Magazine Catch Stop
10	Extractor	28	Safety-Lever	47	Magazine Catch Stop Spring
11	Firing Pin	29	Hammer	48	Right Grip Panel
12	Firing Pin Spring	30	Hammer Strut Pin	49	Left Grip Panel
13	Safety Lock	31	Hammer Pivot Pin	50	Grip Screws
14	Safety Lock Spring	32	Ejector	51	Magazine Body
15	Frame	33	Hammer Strut	52	Magazine Spring
16	Takedown Lever	34	Mainspring	53	Magazine Follower
17	Locking Insert	35	Mainspring Retaining Pin	54	Magazine Floorplate
18	Slide Catch Lever	36	Mainspring Seat	55	Magazine Spring Retainer
		37	Hammer Stop		



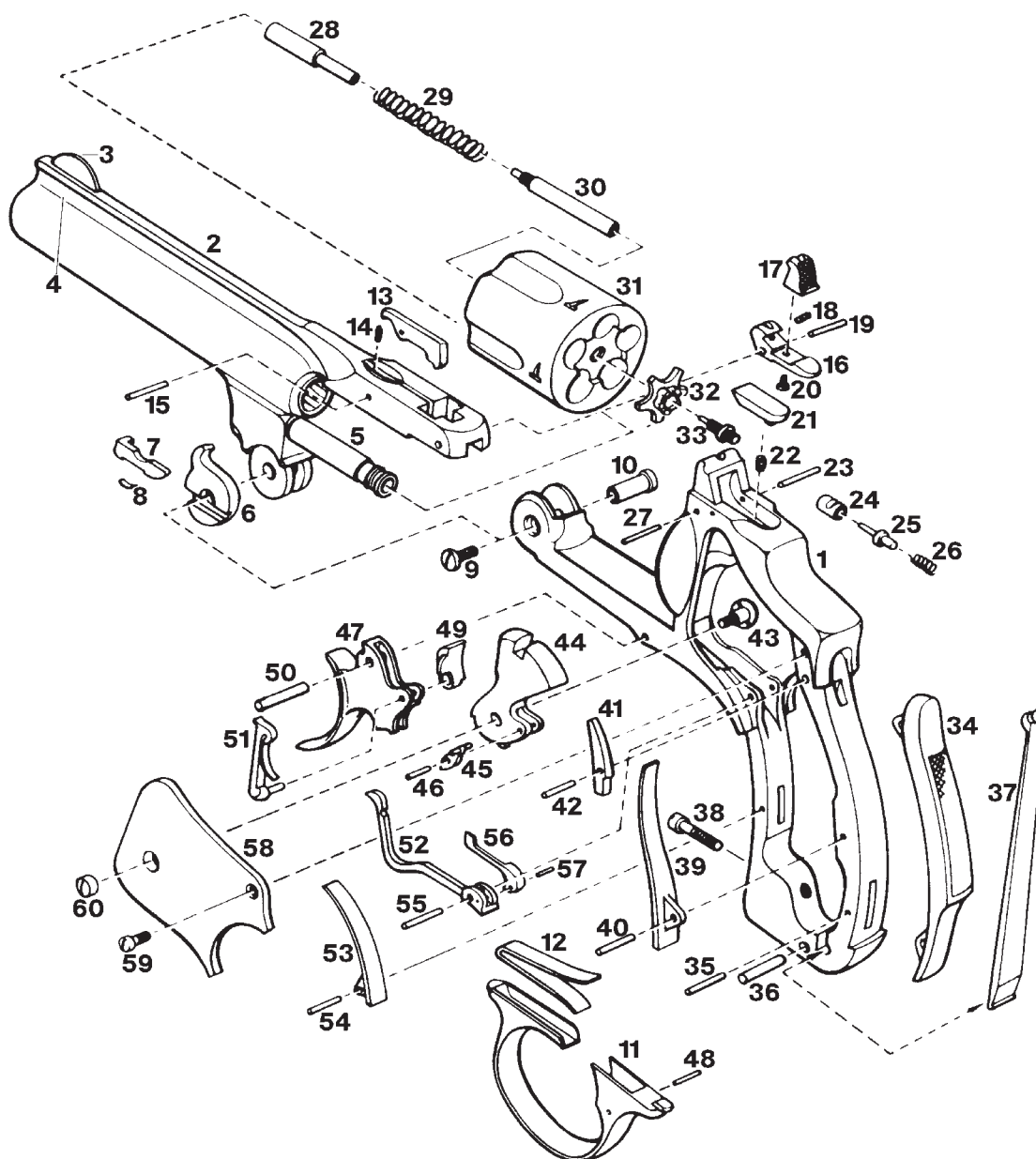
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|----|--------------------------|----|------------------------|----|-----------------------------------|
| 1 | Slide | 17 | Trigger Bar Spring | 33 | Mainspring |
| 2 | Rear Sight | 18 | Trigger | 34 | Mainspring Retaining Pin |
| 3 | Extractor | 19 | Trigger Pivot | 35 | Magazine Catch |
| 4 | Extractor Spring | 20 | Takedown Latch Lever | 36 | Magazine Catch Pin |
| 5 | Extractor Pin | 21 | Takedown Latch | 37 | Safety-Lever |
| 6 | Firing Pin | 22 | Takedown Latch Plunger | 38 | Frame |
| 7 | Firing Pin Spring | 23 | Takedown Latch Spring | 39 | Right Grip Panel |
| 8 | Safety Lock | 24 | Decocking Lever | 40 | Left Grip Panel |
| 9 | Safety Lock Spring | 25 | Decocking Lever Spring | 41 | Grip Screws |
| 10 | Firing Pin Retaining Pin | 26 | Sear | 42 | Grip Screw Washers |
| 11 | Barrel | 27 | Sear Spring | 43 | Magazine Body |
| 12 | Recoil Spring | 28 | Sear Shaft | 44 | Magazine Follower |
| 13 | Barrel Retaining Pin | 29 | Hammer | 45 | Magazine Spring |
| 14 | Slide Catch Lever | 30 | Hammer Strut Pin | 46 | Magazine Floorplate |
| 15 | Slide Catch Spring | 31 | Hammer Pivot Pin | 47 | Firing Pin Retaining Pin Lock Pin |
| 16 | Trigger Bar | 32 | Hammer Strut | 48 | Barrel Retaining Pin Lock Pin |

22 Model 1 (Second Issue) Revolver



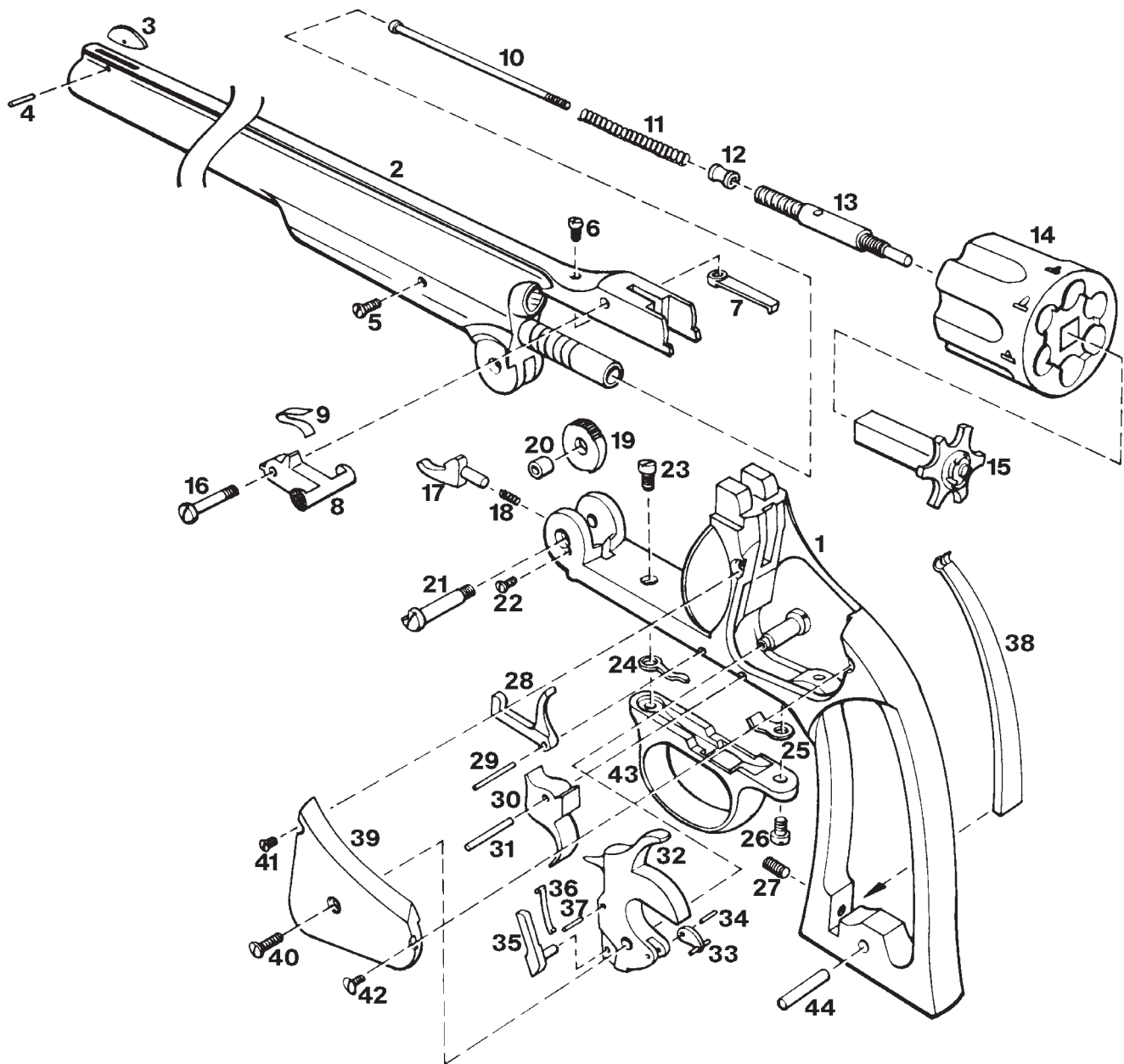
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|----|--------------------------|----|-------------------------|----|---------------------|
| 1 | Frame | 13 | Hand Spring | 25 | Stock Locator Pin |
| 2 | Cylinder Stop | 14 | Hand Spring Pin | 26 | Left Grip |
| 3 | Cylinder Stop Screw | 15 | Hand | 27 | Right Grip |
| 4 | Cylinder Stop Striker | 16 | Stirrup Pin | 28 | Grip Screw |
| 5 | Cylinder Stop Spring | 17 | Stirrup | 29 | Grip Escutcheon |
| 6 | Cylinder Stop Spring Pin | 18 | Sideplate | 30 | Grip Escutcheon Nut |
| 7 | Cylinder Stop Pin | 19 | Sideplate Screw | 31 | Barrel |
| 8 | Barrel Pivot Screw | 20 | Trigger | 32 | Ejector Pin |
| 9 | Cylinder | 21 | Trigger Pin | 33 | Ejector Pin Screw |
| 10 | Cylinder Stud | 22 | Trigger Spring | 34 | Barrel Latch |
| 11 | Hammer Axis | 23 | Mainspring | 35 | Barrel Latch Spring |
| 12 | Hammer | 24 | Mainspring Strain Screw | 36 | Barrel Latch Screw |

38 Safety Hammerless/ New Departure

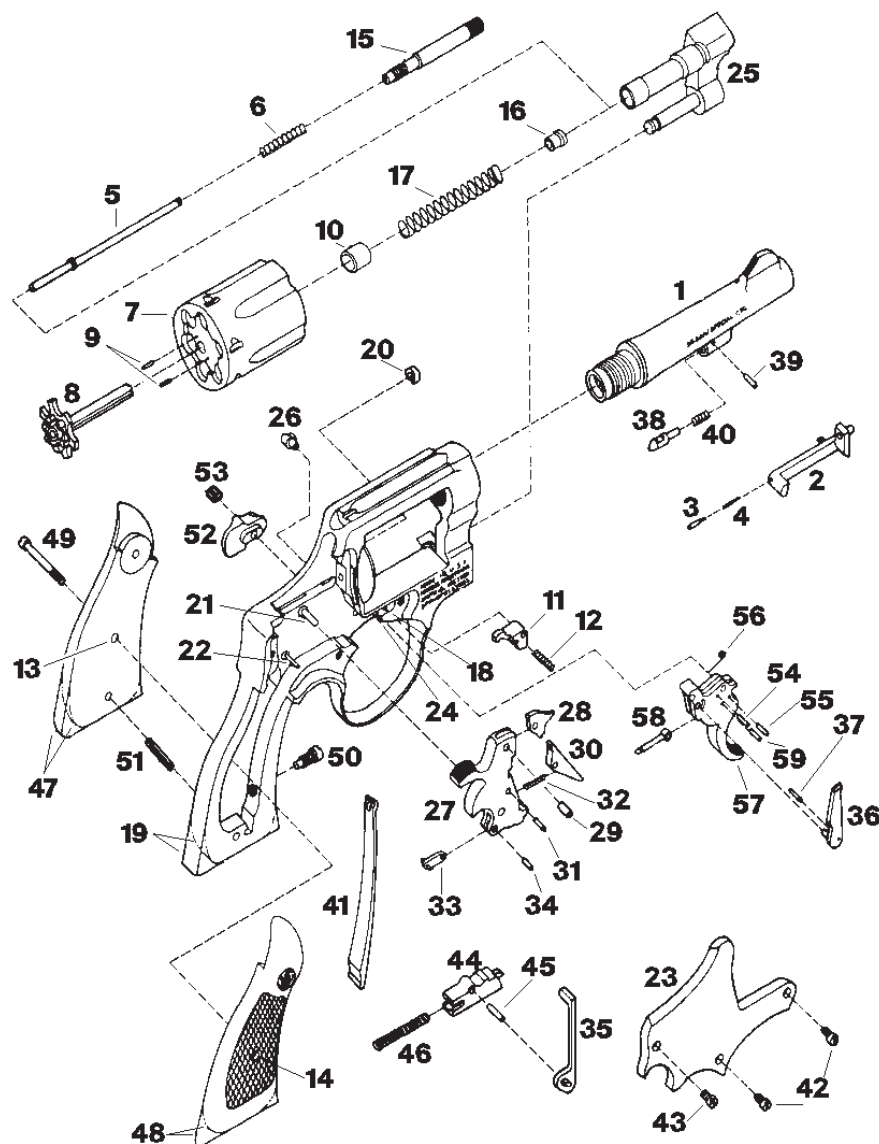


1	Frame	18	Barrel Catch Spring	33	Extractor Stud	50	Trigger Pin
2	Barrel	19	Barrel Catch Pin	34	Safety-Lever	51	Hand and Spring
3	Front Sight	20	Barrel Catch Thumb-Piece Screw	35	Safety-Lever Pin	52	Cylinder Stop
4	Front Sight Pin	21	Barrel Catch Plate	36	Stock Pin	53	Cylinder Stop Spring
5	Cylinder Base Pin	22	Barrel Catch Plate Spring	37	Mainspring	54	Cylinder Stop Spring Pin
6	Extractor Cam	23	Barrel Catch Plate Pin	38	Strain Screw	55	Cylinder Stop Pin
7	Extractor Cam Latch	24	Firing Pin Bushing	39	Latch Spring	56	Split Spring
8	Extractor Cam Latch Spring	25	Firing Pin	40	Latch Spring Pin	57	Split Spring Pin
9	Barrel Pivot Screw	26	Firing Pin Spring	41	Latch	58	Sideplate
10	Barrel Pivot	27	Firing Pin Bushing Retaining Pin	42	Latch Pin	59	Slideplate Screw
11	Trigger Guard	28	Extractor Post	43	Hammer Stud	60	Hammer Stud Nut
12	Trigger Spring	29	Extractor Spring	44	Hammer	Parts Not Shown	
13	Cylinder Catch	30	Extractor Rod	45	Stirrup	Right Grip	
14	Cylinder Catch Spring	31	Cylinder	46	Stirrup Pin	Left Grip	
15	Cylinder Catch Pin	32	Extractor	47	Trigger	Grip Screw	
16	Barrel Catch			48	Trigger Stop Pin		
17	Barrel Catch Thumb-Piece			49	Sear		

44 American Revolver

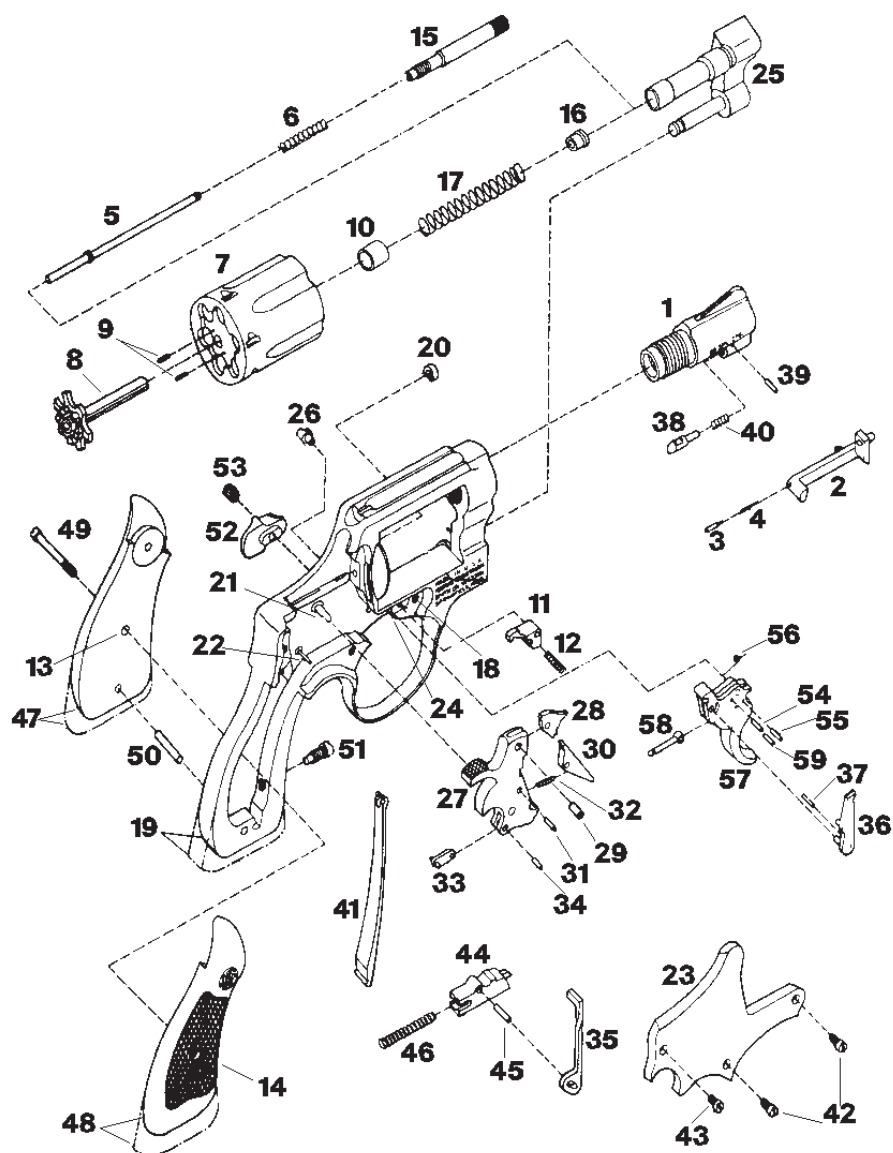


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|----|-------------------------|----|----------------------------|------------------------|------------------------------|
| 1 | Frame | 17 | Ratchet Pawl | 33 | Stirrup |
| 2 | Barrel | 18 | Ratchet Spring | 34 | Stirrup Pin |
| 3 | Front Sight | 19 | Ratchet | 35 | Hand |
| 4 | Front Sight Pin | 20 | Ratchet Bushing | 36 | Hand Spring |
| 5 | Cylinder Pin Screw | 21 | Barrel Pivot Screw | 37 | Hand Spring Pin |
| 6 | Cylinder Catch Screw | 22 | Barrel Pivot Locking Screw | 38 | Mainspring |
| 7 | Cylinder Catch | 23 | Upper Trigger Guard Screw | 39 | Sideplate |
| 8 | Barrel Release Catch | 24 | Cylinder Stop Spring | 40 | Sideplate Hammer Pivot Screw |
| 9 | Barrel Release Spring | 25 | Trigger Spring | 41 | Front Sideplate Screw |
| 10 | Extractor Lock Screw | 26 | Lower Trigger Guard Screw | 42 | Rear Sideplate Screw |
| 11 | Extractor Spring | 27 | Mainspring Set Screw | 43 | Trigger Guard |
| 12 | Extractor Spring Collar | 28 | Cylinder Stop | 44 | Grip Pin |
| 13 | Cylinder Lift Screw | 29 | Cylinder Stop Pin | | |
| 14 | Cylinder | 30 | Trigger | | |
| 15 | Extractor | 31 | Trigger Pin | | |
| 16 | Barrel Catch Screw | 32 | Hammer | | |
| | | | | Parts Not Shown | |
| | | | | Left Grip | |
| | | | | Right Grip | |
| | | | | Grip Screw | |

Model 10 Revolver


1	Barrel	21	Hammer Stud	41	Mainspring
2	Bolt	22	Rebound Slide Stud	42	Yoke Screws
3	Bolt Plunger	23	Sideplate	43	Sideplate Screw
4	Bolt Plunger Spring	24	Trigger Stud	44	Rebound Slide
5	Cylinder Center Pin	25	Yoke	45	Rebound Slide Pin
6	Cylinder Center Pin Spring	26	Frame Lug	46	Rebound Slide Spring
7	Cylinder	27	Hammer	47	Left Grip
8	Extractor	28	Hammer Nose	48	Right Grip
9	Extractor Pins	29	Hammer Nose Rivet	49	Grip Screw
10	Gas Ring	30	Sear	50	Mainspring Strain Screw
11	Cylinder Stop	31	Sear Pin	51	Grip Locator Pin
12	Cylinder Stop Spring	32	Sear Spring	52	Cylinder Latch Thumb-Piece
13	Grip Escutcheon	33	Stirrup	53	Cylinder Latch Thumb-Piece Nut
14	Grip Escutcheon Nut	34	Stirrup Pin	54	Hand Spring Pin
15	Extractor Rod	35	Hammer Block	55	Hand Spring Torsion Pin
16	Extractor Rod Collar	36	Hand	56	Hand Torsion Spring
17	Extractor Spring	37	Hand Pin	57	Trigger
18	Cylinder Stop Stud	38	Locking Bolt	58	Trigger Lever
19	Frame	39	Locking Bolt Pin	59	Trigger Lever Pin
20	Hammer Nose Bushing	40	Locking Bolt Spring		

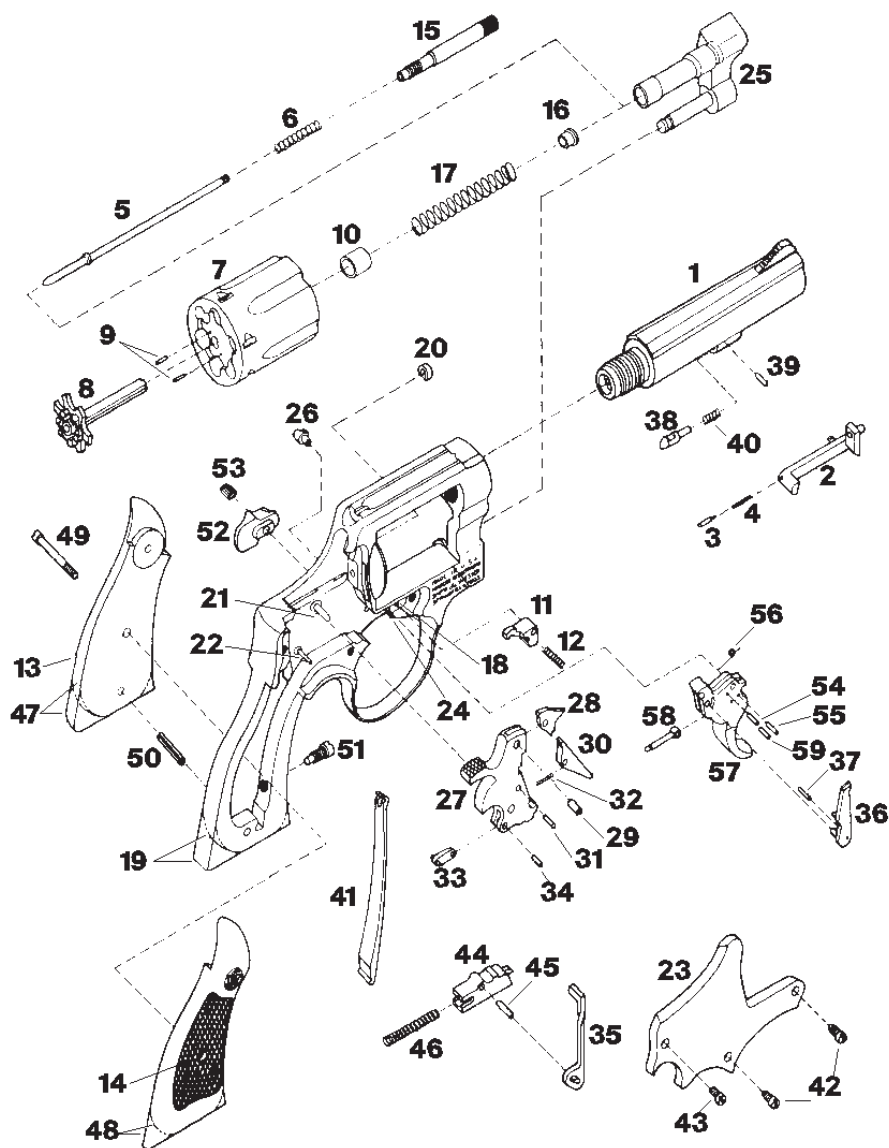
Model 12 Revolver



1	Barrel	21	Hammer Stud	41	Mainspring
2	Bolt	22	Rebound Slide Stud	42	Crowned Sideplate Screws
3	Bolt Plunger	23	Sideplate	43	Flat Sideplate Screw
4	Bolt Plunger Spring	24	Trigger Stud	44	Rebound Slide
5	Cylinder Center Pin	25	Yoke	45	Rebound Slide Pin
6	Cylinder Center Pin Spring	26	Frame Lug	46	Rebound Slide Spring
7	Cylinder	27	Hammer	47	Left Grip
8	Extractor	28	Hammer Nose	48	Right Grip
9	Extractor Pins	29	Hammer Nose Rivet	49	Grip Screw
10	Gas Ring	30	Sear	50	Grip Locator Pin
11	Cylinder Stop	31	Sear Pin	51	Mainspring Strain Screw
12	Cylinder Stop Spring	32	Sear Spring	52	Cylinder Latch Thumb-Piece
13	Grip Escutcheon	33	Stirrup	53	Cylinder Latch Thumb-Piece Nut
14	Grip Escutcheon Nut	34	Stirrup Pin	54	Hand Spring Pin
15	Extractor Rod	35	Hammer Block	55	Hand Spring Torsion Pin
16	Extractor Rod Collar	36	Hand	56	Hand Torsion Spring
17	Extractor Spring	37	Hand Pin	57	Trigger
18	Cylinder Stop Stud	38	Locking Bolt	58	Trigger Lever
19	Frame	39	Locking Bolt Pin	59	Trigger Lever Pin
20	Hammer Nose Bushing	40	Locking Bolt Spring		

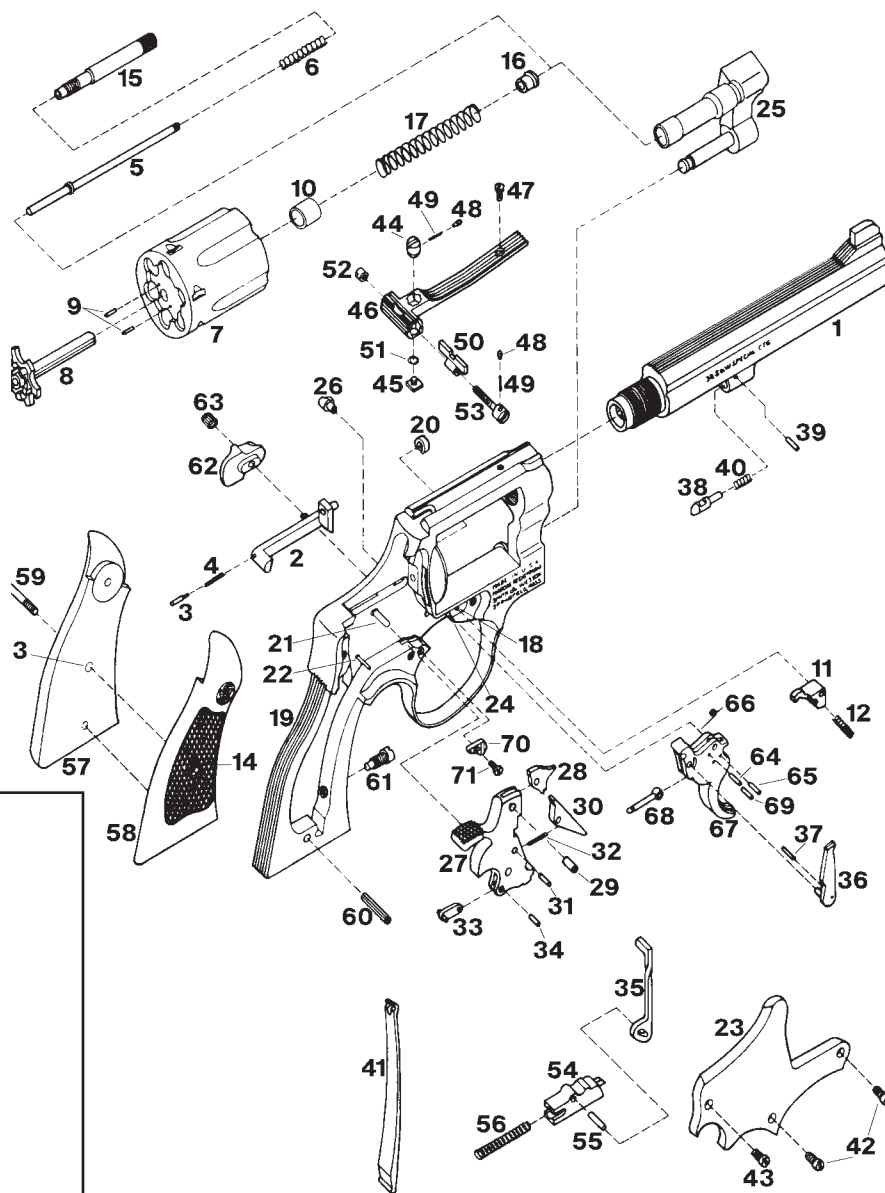
SMITH & WESSON

Model 13 Revolver



1	Barrel	21	Hammer Stud	41	Mainspring
2	Bolt	22	Rebound Slide Stud	42	Yoke Screws
3	Bolt Plunger	23	Sideplate	43	Sideplate Screw
4	Bolt Plunger Spring	24	Trigger Stud	44	Rebound Slide
5	Cylinder Center Pin	25	Yoke	45	Rebound Slide Pin
6	Cylinder Center Pin Spring	26	Frame Lug	46	Rebound Slide Spring
7	Cylinder	27	Hammer	47	Left Grip
8	Extractor	28	Hammer Nose	48	Right Grip
9	Extractor Pins	29	Hammer Nose Rivet	49	Grip Screw
10	Gas Ring	30	Sear	50	Grip Locator Pin
11	Cylinder Stop	31	Sear Pin	51	Mainspring Strain Screw
12	Cylinder Stop Spring	32	Sear Spring	52	Cylinder Latch Thumb-Piece
13	Grip Escutcheon	33	Stirrup	53	Cylinder Latch Thumb-Piece Nut
14	Grip Escutcheon Nut	34	Stirrup Pin	54	Hand Spring Pin
15	Extractor Rod	35	Hammer Block	55	Hand Spring Torsion Pin
16	Extractor Rod Collar	36	Hand	56	Hand Torsion Spring
17	Extractor Spring	37	Hand Pin	57	Trigger
18	Cylinder Stop Stud	38	Locking Bolt	58	Trigger Lever
19	Frame	39	Locking Bolt Pin	59	Trigger Lever Pin
20	Hammer Nose Bushing	40	Locking Bolt Spring		

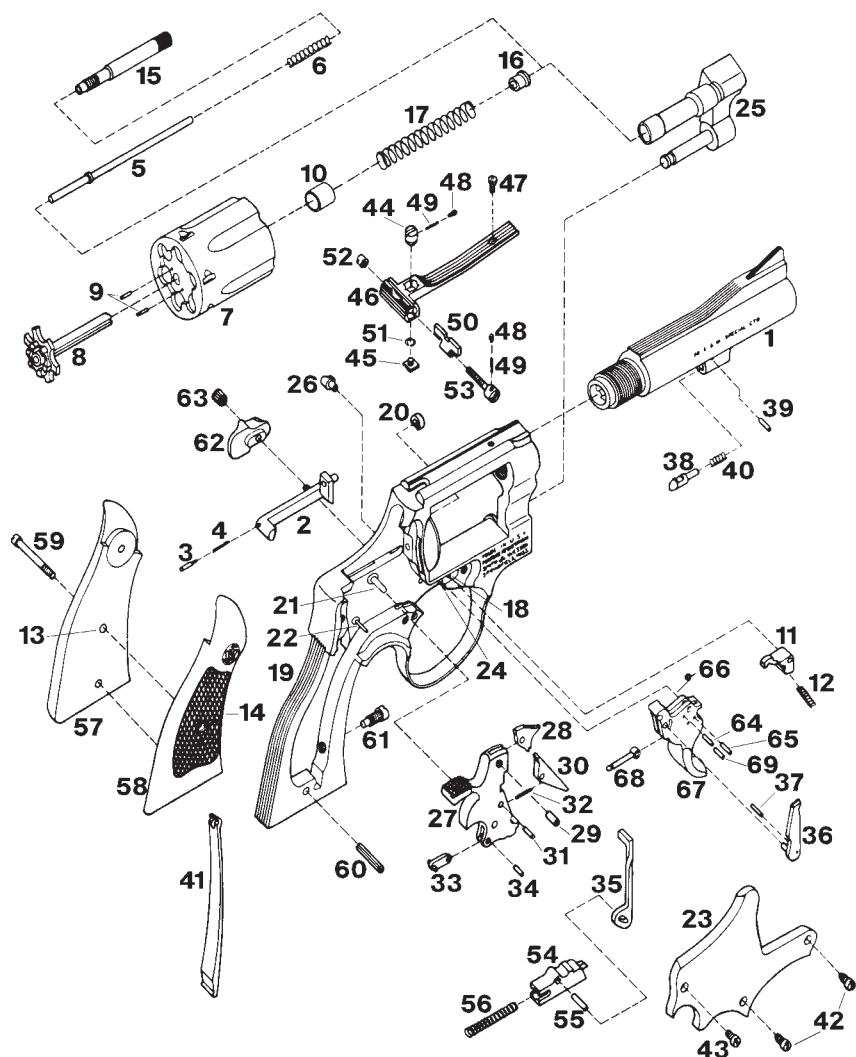
Model 14 Revolver



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|----|----------------------------|----|---------------------------|----|--------------------------------|
| 1 | Barrel | 35 | Hammer Block | 54 | Rebound Slide |
| 2 | Bolt | 36 | Hand | 55 | Rebound Slide Pin |
| 3 | Bolt Plunger | 37 | Hand Pin | 56 | Rebound Slide Spring |
| 4 | Bolt Plunger Spring | 38 | Locking Bolt | 57 | Left Grip |
| 5 | Cylinder Center Pin | 39 | Locking Bolt Pin | 58 | Right Grip |
| 6 | Cylinder Center Pin Spring | 40 | Locking Bolt Spring | 59 | Grip Screw |
| 7 | Cylinder | 41 | Mainspring | 60 | Grip Locator Pin |
| 8 | Extractor | 42 | Yoke Screws | 61 | Mainspring Strain Screw |
| 9 | Extractor Pins | 43 | Sideplate Screw | 62 | Cylinder Latch Thumb-Piece |
| 10 | Gas Ring | 44 | Rear Sight Elevation Nut | 63 | Cylinder Latch Thumb-Piece Nut |
| 11 | Cylinder Stop | 45 | Rear Sight Elevation Stud | 64 | Hand Spring Pin |
| 12 | Cylinder Stop Spring | 46 | Rear Sight Leaf | 65 | Hand Spring Torsion Pin |
| 13 | Grip Escutcheon | 47 | Rear Sight Leaf Screw | 66 | Hand Torsion Spring |
| 14 | Grip Escutcheon Nut | 48 | Rear Sight Plunger | 67 | Trigger |
| 15 | Extractor Rod | 49 | Rear Sight Plunger Spring | 68 | Trigger Lever |
| 16 | Extractor Rod Collar | 50 | Rear Sight Slide | 69 | Trigger Lever Pin |
| 17 | Extractor Spring | 51 | Rear Sight Spring Clip | 70 | Trigger Stop |
| 18 | Cylinder Stop Stud | 52 | Rear Sight Windage Nut | 71 | Trigger Stop Screw |
| 19 | Frame | 53 | Rear Sight Windage Screw | | |
| 20 | Hammer Nose Bushing | | | | |
| 21 | Hammer Stud | | | | |
| 22 | Rebound Slide Stud | | | | |
| 23 | Sideplate | | | | |
| 24 | Trigger Stud | | | | |
| 25 | Yoke | | | | |
| 26 | Frame Lug | | | | |
| 27 | Hammer | | | | |
| 28 | Hammer Nose | | | | |
| 29 | Hammer Nose Rivet | | | | |
| 30 | Sear | | | | |
| 31 | Sear Pin | | | | |
| 32 | Sear Spring | | | | |
| 33 | Stirrup | | | | |
| 34 | Stirrup Pin | | | | |

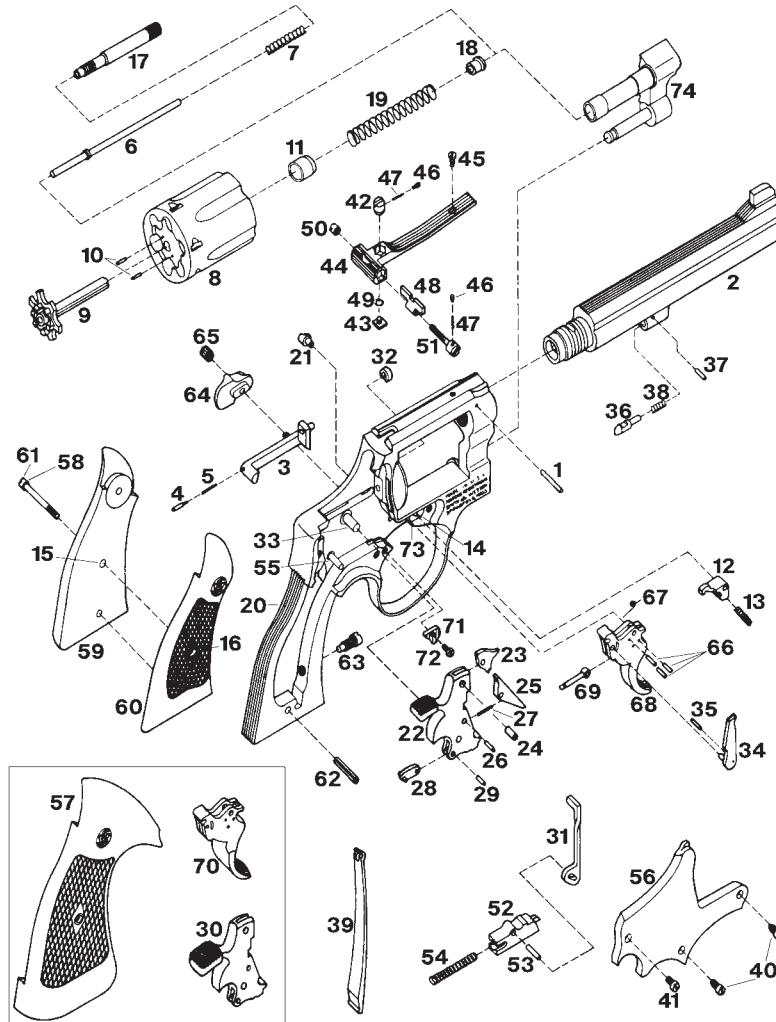
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Model 15 Revolver

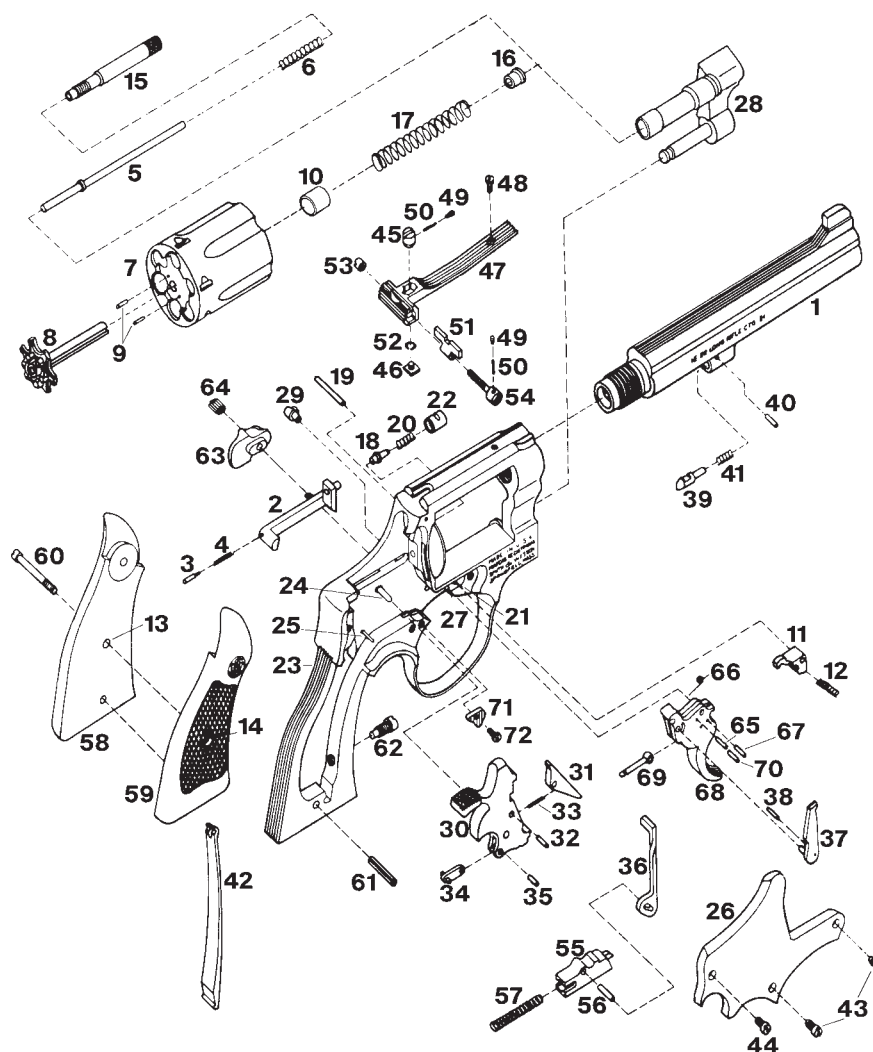


1	Barrel	25	Yoke	49	Rear Sight Plunger Spring
2	Bolt	26	Frame Lug	50	Rear Sight Slide
3	Bolt Plunger	27	Hammer	51	Rear Sight Spring Clip
4	Bolt Plunger Spring	28	Hammer Nose	52	Rear Sight Windage Nut
5	Cylinder Center Pin	29	Hammer Nose Rivet	53	Rear Sight Windage Screw
6	Cylinder Center Pin Spring	30	Sear	54	Rebound Slide
7	Cylinder	31	Sear Pin	55	Rebound Slide Pin
8	Extractor	32	Sear Spring	56	Rebound Slide Spring
9	Extractor Pins	33	Stirrup	57	Left Grip
10	Gas Ring	34	Stirrup Pin	58	Right Grip
11	Cylinder Stop	35	Hammer Block	59	Grip Screw
12	Cylinder Stop Spring	36	Hand	60	Grip Locator Pin
13	Grip Escutcheon	37	Hand Pin	61	Mainspring Strain Screw
14	Grip Escutcheon Nut	38	Locking Bolt	62	Cylinder Latch Thumb-Piece
15	Extractor Rod	39	Locking Bolt Pin	63	Cylinder Latch Thumb-Piece Nut
16	Extractor Rod Collar	40	Locking Bolt Spring	64	Hand Spring Pin
17	Extractor Spring	41	Mainspring	65	Hand Spring Torsion Pin
18	Cylinder Stop Stud	42	Yoke Screws	66	Hand Torsion Spring
19	Frame	43	Sideplate Screw	67	Trigger
20	Hammer Nose Bushing	44	Rear Sight Elevation Nut	68	Trigger Lever
21	Hammer Stud	45	Rear Sight Elevation Stud	69	Trigger Lever Pin
22	Rebound Slide Stud	46	Rear Sight Leaf	70	Trigger Stop
23	Sideplate	47	Rear Sight Leaf Screw		
24	Trigger Stud	48	Rear Sight Plunger		

Model 16 Revolver

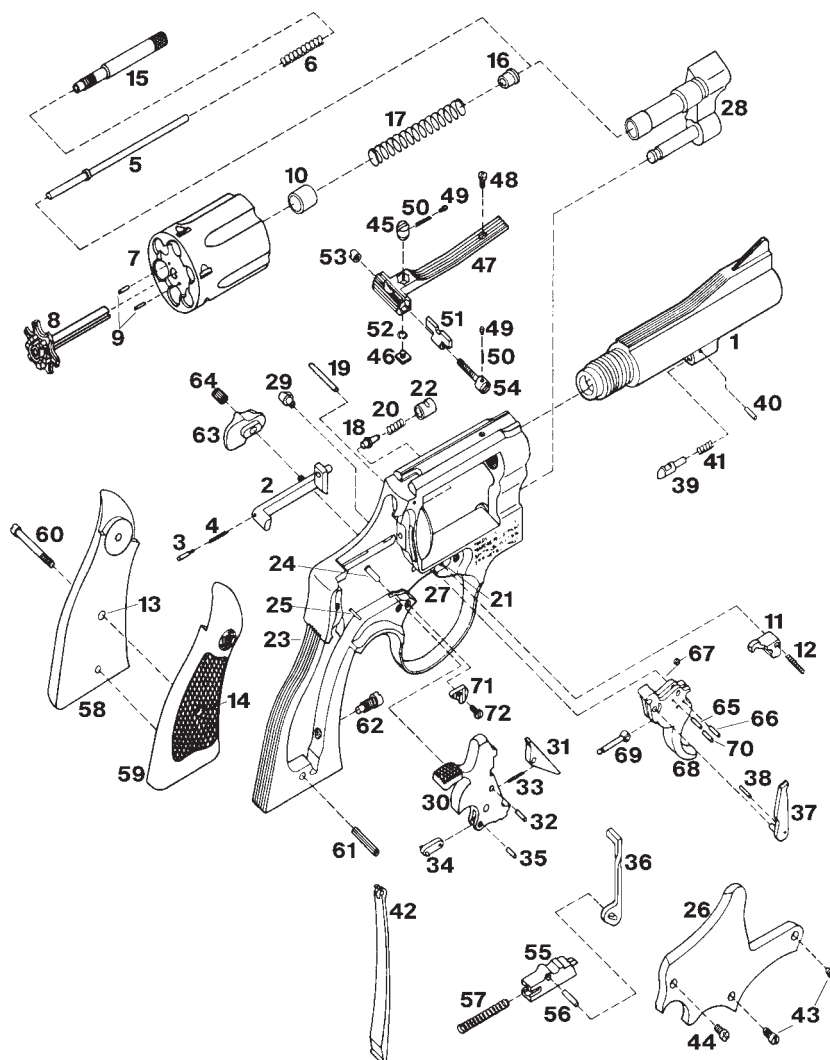


1	Barrel Pin	26	Sear Pin	51	Rear Sight Windage Screw
2	Barrel	27	Sear Spring	52	Rebound Slide
3	Bolt	28	Stirrup	53	Rebound Slide Pin
4	Bolt Plunger	29	Stirrup Pin	54	Rebound Slide Spring
5	Bolt Plunger Spring	30	Hammer, Target	55	Rebound Slide Stud
6	Cylinder Center Pin	31	Hammer Block	56	Sideplate
7	Cylinder Center Pin Spring	32	Hammer Nose Bushing	57	Stock Assembly, Target
8	Cylinder	33	Hammer Stud	58	Stock Screw, Target
9	Extractor Assembly	34	Hand	59	Left Grip
10	Extractor Pins	35	Hand Pin	60	Right Grip
11	Gas Ring	36	Locking Bolt	61	Grip Screw
12	Cylinder Stop	37	Locking Bolt Pin	62	Grip Locator Pin
13	Cylinder Stop Spring	38	Locking Bolt Spring	63	Mainspring Strain Screw
14	Cylinder Stop Stud	39	Mainspring	64	Cylinder Latch Thumb-Piece
15	Grip Escutcheon	40	Yoke Screws	65	Cylinder Latch Thumb-Piece Nut
16	Grip Escutcheon Nut	41	Sideplate Screw	66	Hand Spring Pins
17	Extractor Rod	42	Rear Sight Elevation Nut	67	Hand Torsion Spring
18	Extractor Rod Collar	43	Rear Sight Elevation Stud	68	Trigger
19	Extractor Spring	44	Rear Sight Leaf	69	Trigger Lever
20	Frame	45	Rear Sight Leaf Screw	70	Trigger, Target
21	Frame Lug	46	Rear Sight Plunger	71	Trigger Stop
22	Hammer	47	Rear Sight Plunger Springs	72	Trigger Stop Screw
23	Hammer Nose	48	Rear Sight Slide	73	Trigger Stud
24	Hammer Nose Rivet	49	Rear Sight Spring Clip	74	Yoke
25	Sear	50	Rear Sight Windage Nut		

Model 17 Revolver


1	Barrel	25	Rebound Slide Stud	49	Rear Sight Plungers
2	Bolt	26	Sideplate	50	Rear Sight Plunger Springs
3	Bolt Plunger	27	Trigger Stud	51	Rear Sight Slide, Blue
4	Bolt Plunger Spring	28	Yoke	52	Rear Sight Spring Clip
5	Cylinder Center Pin	29	Frame Lug	53	Rear Sight Windage Nut
6	Cylinder Center Pin Spring	30	Hammer	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup	58	Left Grip
11	Cylinder Stop	35	Stirrup Pin	59	Right Grip
12	Cylinder Stop Spring	36	Hammer Block	60	Grip Screw
13	Grip Escutcheon	37	Hand	61	Grip Locator Pin
14	Grip Escutcheon Nut	38	Hand Pin	62	Mainspring Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Cylinder Latch Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Cylinder Latch Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Firing Pin	42	Mainspring	66	Hand Torsion Spring
19	Firing Pin Bushing Pin	43	Yoke Screws	67	Hand Torsion Spring Pin
20	Firing Pin Spring	44	Sideplate Screw	68	Trigger
21	Cylinder Stop Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Firing Pin Bushing	46	Rear Sight Elevation Stud	70	Trigger Lever Pin
23	Frame	47	Rear Sight Leaf	71	Trigger Stop
24	Hammer Stud	48	Rear Sight Leaf Screw	72	Trigger Stop Screw

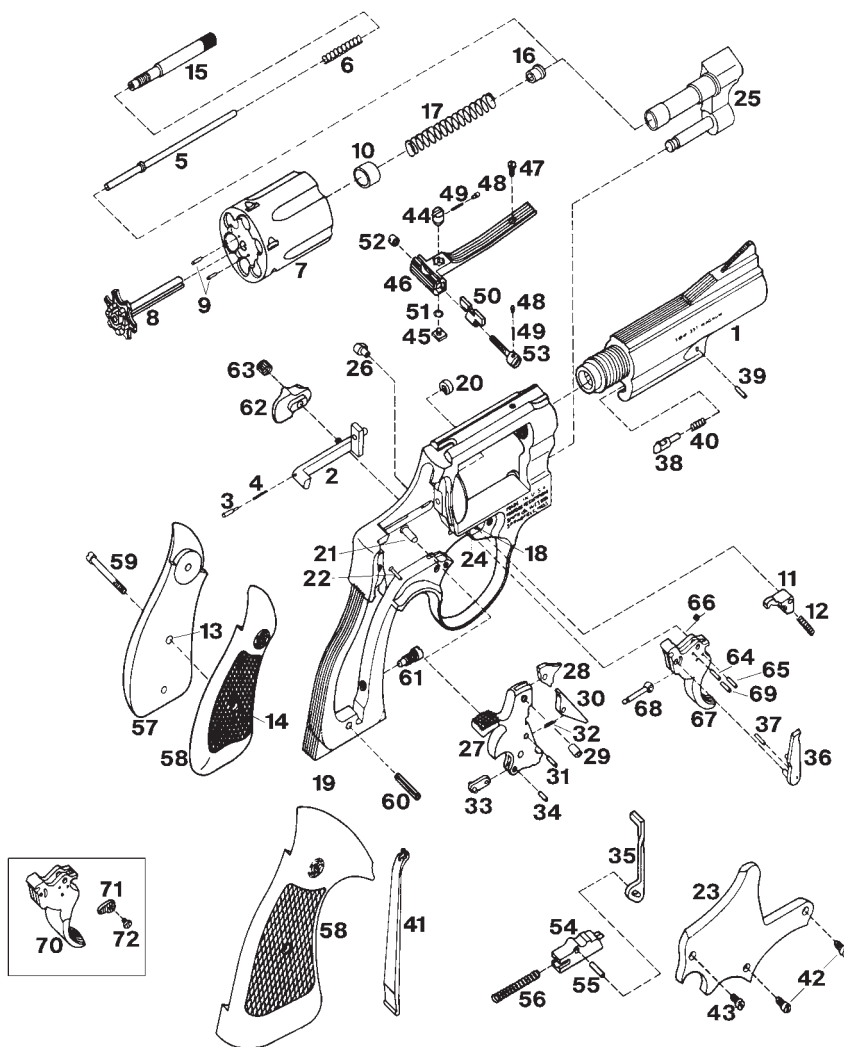
Model 18 Revolver



1	Barrel	25	Rebound Slide Stud	49	Rear Sight Plungers
2	Bolt	26	Sideplate	50	Rear Sight Plunger Springs
3	Bolt Plunger	27	Trigger Stud	51	Rear Sight Slide
4	Bolt Plunger Spring	28	Yoke	52	Rear Sight Spring Clip
5	Center Pin	29	Frame Lug	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Hammer	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup	58	Stock, Left
11	Cylinder Stop	35	Stirrup Pin	59	Stock, Right
12	Cylinder Stop Spring	36	Hammer Block	60	Stock Screw
13	Escutcheon	37	Hand	61	Stock Pin
14	Escutcheon Nut	38	Hand Pin	62	Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Firing Pin	42	Mainspring	66	Hand Spring Torsion Pin
19	Firing Pin Bushing Pin	43	York Screws, Crowned	67	Hand Torsion Spring
20	Firing Pin Spring	44	Plate Screw, Flat Head	68	Trigger
21	Cylinder Stop Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Firing Pin Bushing	46	Rear Sight Elevation Stud	70	Trigger Lever Pin
23	Frame	47	Rear Sight Leaf	71	Trigger Stop
24	Hammer Stud	48	Rear Sight Leaf Screw	72	Trigger Stop Screw

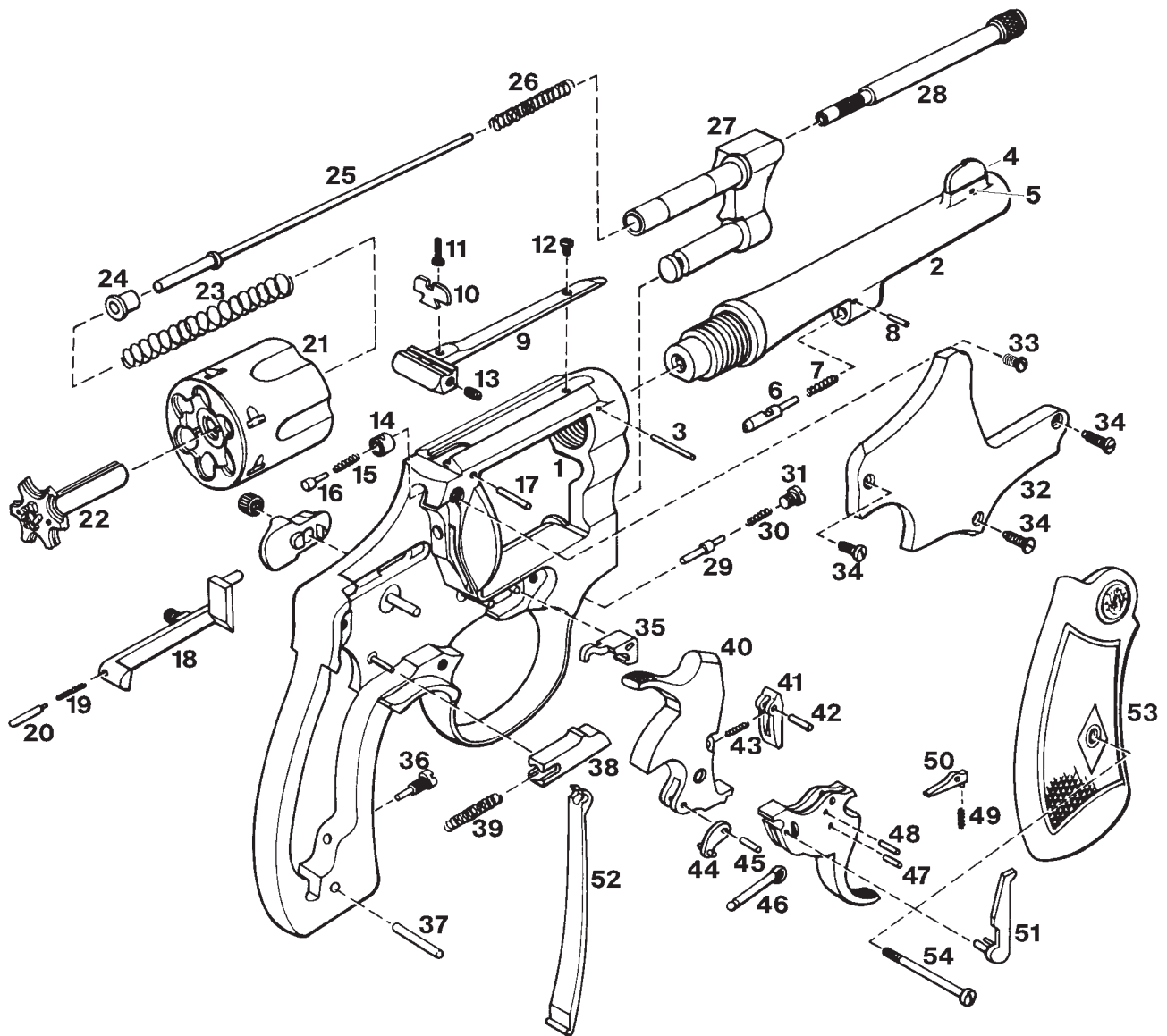
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Model 19 Revolver

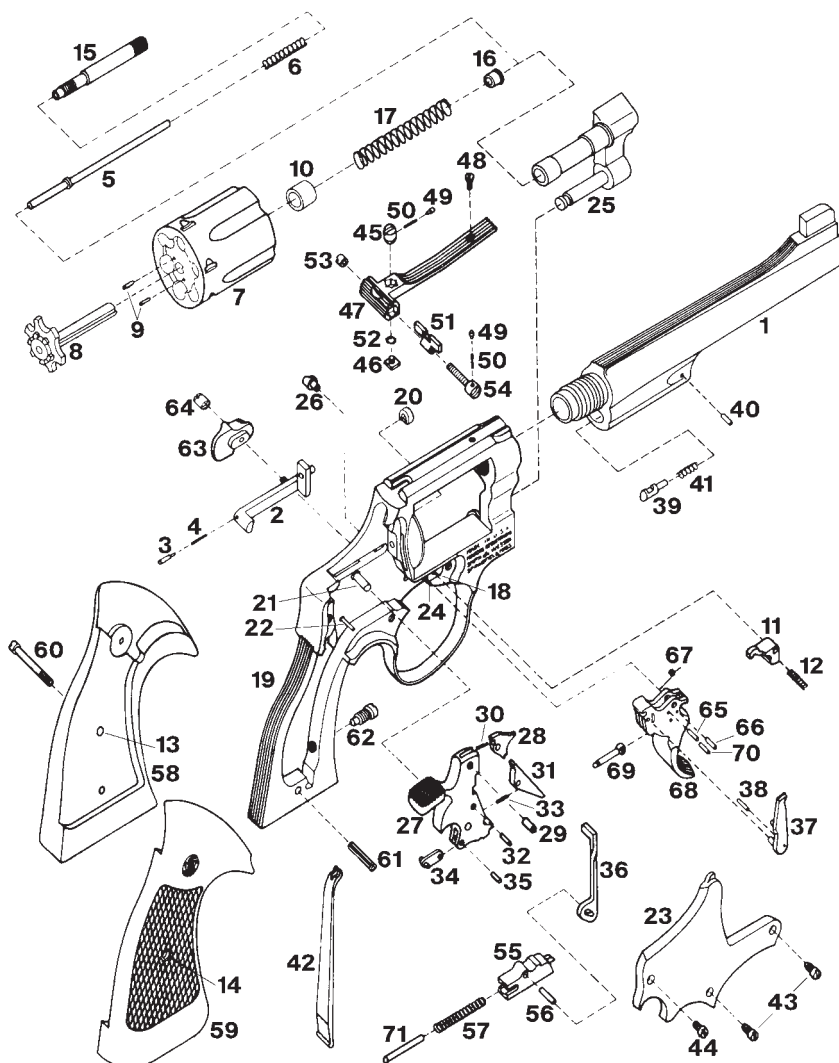


1	Barrel	25	Yoke	49	Rear Sight Plunger Spring
2	Bolt	26	Frame Lug	50	Rear Sight Slide
3	Bolt Plunger	27	Hammer	51	Rear Sight Spring Clip
4	Bolt Plunger Spring	28	Hammer Nose	52	Rear Sight Windage Nut
5	Center Pin	29	Hammer Nose Rivet	53	Rear Sight Windage Screw
6	Center Pin Spring	30	Sear	54	Rebound Slide
7	Cylinder	31	Sear Pin	55	Rebound Slide Pin
8	Extractor	32	Sear Spring	56	Rebound Slide Spring
9	Extractor Pins	33	Stirrup	57	Stock, Left
10	Gas Ring	34	Stirrup Pin	58	Stock, Right
11	Cylinder Stop	35	Hammer Block	59	Stock Screw
12	Cylinder Stop Spring	36	Hand	60	Stock Pin
13	Escutcheon	37	Hand Pin	61	Strain Screw
14	Escutcheon Nut	38	Locking Bolt	62	Thumb-Piece
15	Extractor Rod	39	Locking Bolt Pin	63	Thumb-Piece Nut
16	Extractor Rod Collar	40	Locking Bolt Spring	64	Hand Spring Pin
17	Extractor Spring	41	Mainspring	65	Hand Spring Torsion Pin
18	Cylinder Stop Stud	42	Yoke Screws, Crowned	66	Hand Torsion Spring
19	Frame	43	Plate Screw, Flat Head	67	Trigger
20	Hammer Nose Bushing	44	Rear Sight Elevation Nut	68	Trigger Lever
21	Hammer Stud	45	Rear Sight Elevation Stud	69	Trigger Lever Pin
22	Rebound Slide Stud	46	Rear Sight Leaf	70	Trigger, Target
23	Sideplate	47	Rear Sight Leaf Screw	71	Trigger Stop
24	Trigger Stud	48	Rear Sight Plunger	72	Trigger Stop Screw

Model 22/32 Kit Gun Revolver

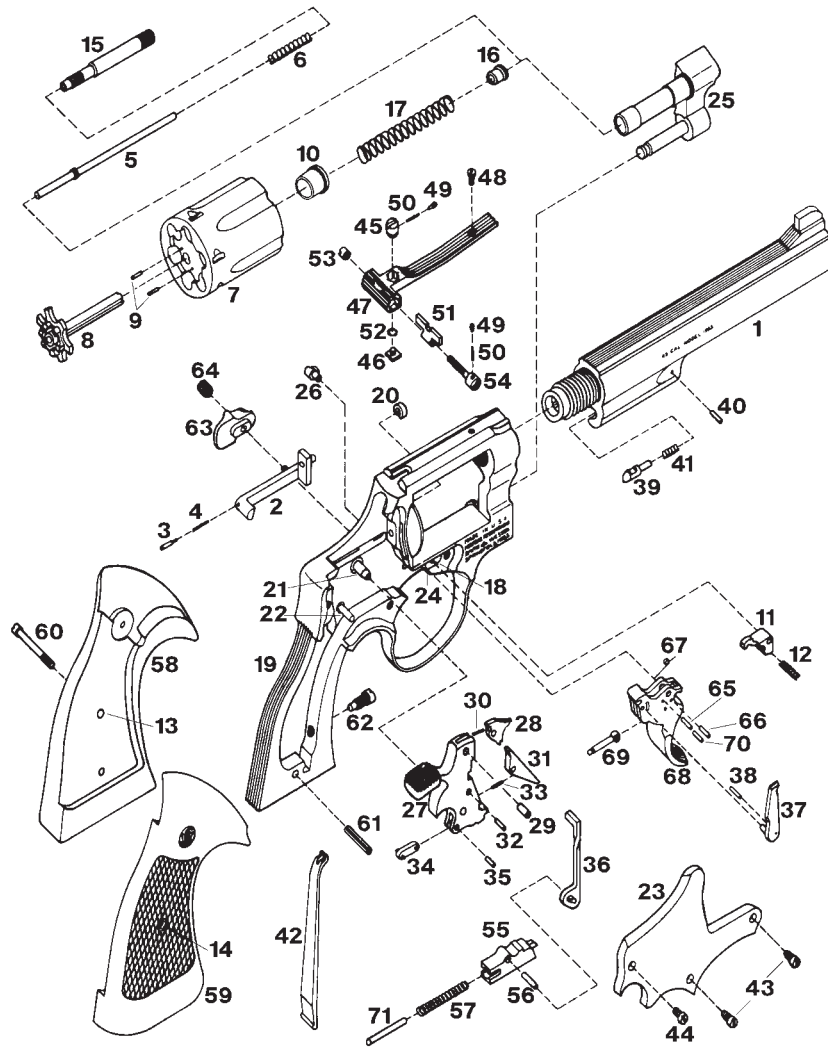


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|----|----------------------------|----|------------------------------|----|----------------------|
| 1 | Frame | 19 | Bolt Plunger Spring | 37 | Stock Pin |
| 2 | Barrel | 20 | Bolt Plunger | 38 | Rebound Slide |
| 3 | Barrel Pin | 21 | Cylinder | 39 | Rebound Slide Spring |
| 4 | Front Sight Blade | 22 | Extractor | 40 | Hammer |
| 5 | Front Sight Pin | 23 | Extractor Spring | 41 | Sear |
| 6 | Locking Bolt | 24 | Extractor Rod Collar | 42 | Sear Pin |
| 7 | Locking Bolt Spring | 25 | Center Pin | 43 | Sear Spring |
| 8 | Locking Bolt Pin | 26 | Center Pin Spring | 44 | Stirrup |
| 9 | Rear Sight Leaf | 27 | Yoke | 45 | Stirrup Pin |
| 10 | Rear Sight Slide | 28 | Extractor Rod | 46 | Trigger Lever |
| 11 | Rear Sight Elevation Screw | 29 | Cylinder Stop Plunger | 47 | Trigger Lever Pin |
| 12 | Rear Sight Forward Screw | 30 | Cylinder Stop Plunger Spring | 48 | Hand Lever Pin |
| 13 | Rear Sight Windage Screws | 31 | Cylinder Stop Plunger Screw | 49 | Hand Lever Spring |
| 14 | Firing Pin Bushing | 32 | Sideplate | 50 | Hand Lever |
| 15 | Firing Pin Spring | 33 | Large Head Sideplate Screw | 51 | Hand |
| 16 | Firing Pin | 34 | Round Head Sideplate Screws | 52 | Mainspring |
| 17 | Firing Pin Bushing Pin | 35 | Cylinder Stop | 53 | Stocks |
| 18 | Bolt | 36 | Strain Screw | 54 | Stock Screw |

Model 24 Revolver


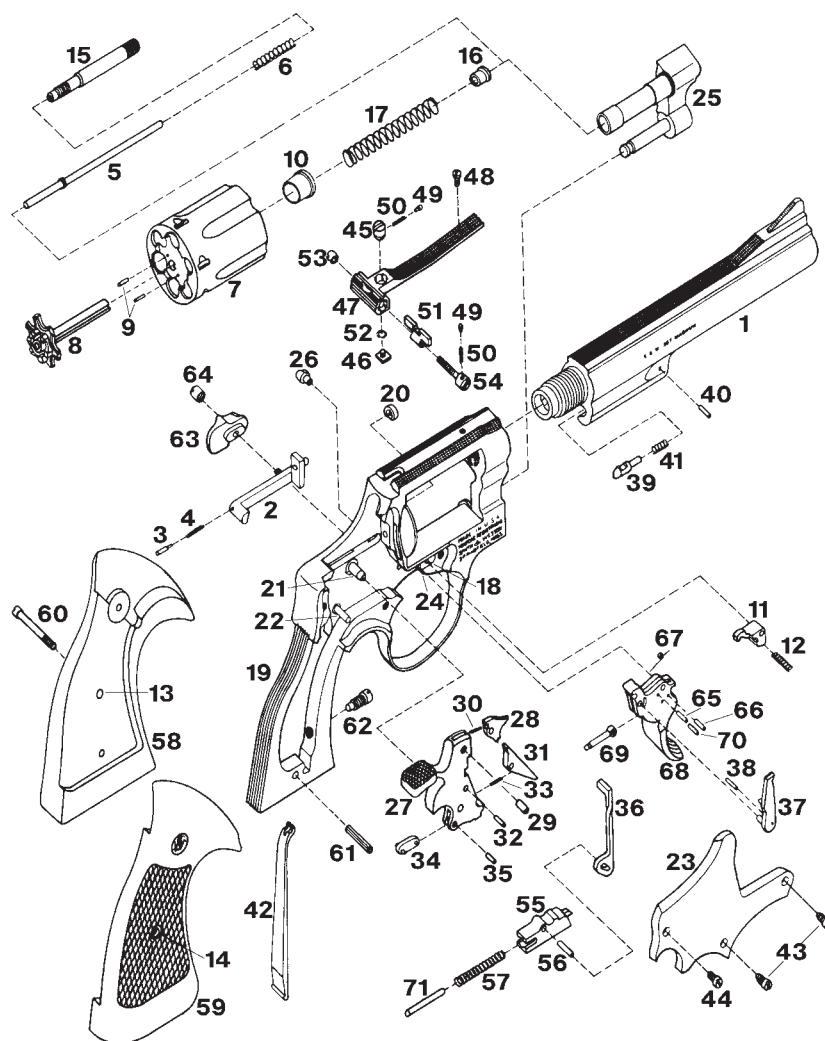
1	Barrel	25	Yoke	49	Rear Sight Plunger
2	Bolt	26	Frame Lug	50	Rear Sight Plunger Spring
3	Bolt Plunger	27	Hammer	51	Rear Sight Slide
4	Bolt Plunger Spring	28	Hammer Nose	52	Rear Sight Spring Clip
5	Center Pin	29	Hammer Nose Rivet	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Hammer Nose Spring	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup	58	Stock, Left
11	Cylinder Stop	35	Stirrup Pin	59	Stock, Right
12	Cylinder Stop Spring	36	Hammer Block	60	Stock Screw
13	Escutcheon	37	Hand	61	Stock Pin
14	Escutcheon Nut	38	Hand Pin	62	Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Cylinder Stop Stud	42	Mainspring	66	Hand Spring Torsion Pin
19	Frame	43	Plate Screws, Crowned	67	Hand Torsion Spring
20	Hammer Nose Bushing	44	Plate Screw, Flat Head	68	Trigger
21	Hammer Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Rebound Slide Stud	46	Rear Sight Elevation Stud	70	Trigger Lever Pin
23	Sideplate	47	Rear Sight Leaf	71	Trigger Stop Rod
24	Trigger Stud	48	Rear Sight Leaf Screw		

Model 25 Revolver



1	Barrel	25	Yoke	49	Rear Sight Plunger
2	Bolt	26	Frame Lug	50	Rear Sight Plunger Spring
3	Bolt Plunger	27	Hammer	51	Rear Sight Slide
4	Bolt Plunger Spring	28	Hammer Nose	52	Rear Sight Spring Clip
5	Center Pin	29	Hammer Nose Rivet	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Hammer Nose Spring	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup	58	Stock, Left
11	Cylinder Stop	35	Stirrup Pin	59	Stock, Right
12	Cylinder Stop Spring	36	Hammer Block	60	Stock Screw
13	Escutcheon	37	Hand	61	Stock Pin
14	Escutcheon Nut	38	Hand Pin	62	Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Cylinder Stop Stud	42	Mainspring	66	Hand Spring Torsion Pin
19	Frame	43	Plate Screws, Crowned	67	Hand Torsion Spring
20	Hammer Nose Bushing	44	Plate Screw, Flat Head	68	Trigger
21	Hammer Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Rebound Slide Stud	46	Rear Sight Elevation Stud	70	Trigger Lever Pin
23	Sideplate	47	Rear Sight Leaf	71	Trigger Stop Rod
24	Trigger Stud	48	Rear Sight Leaf Screw		

Model 27 Revolver

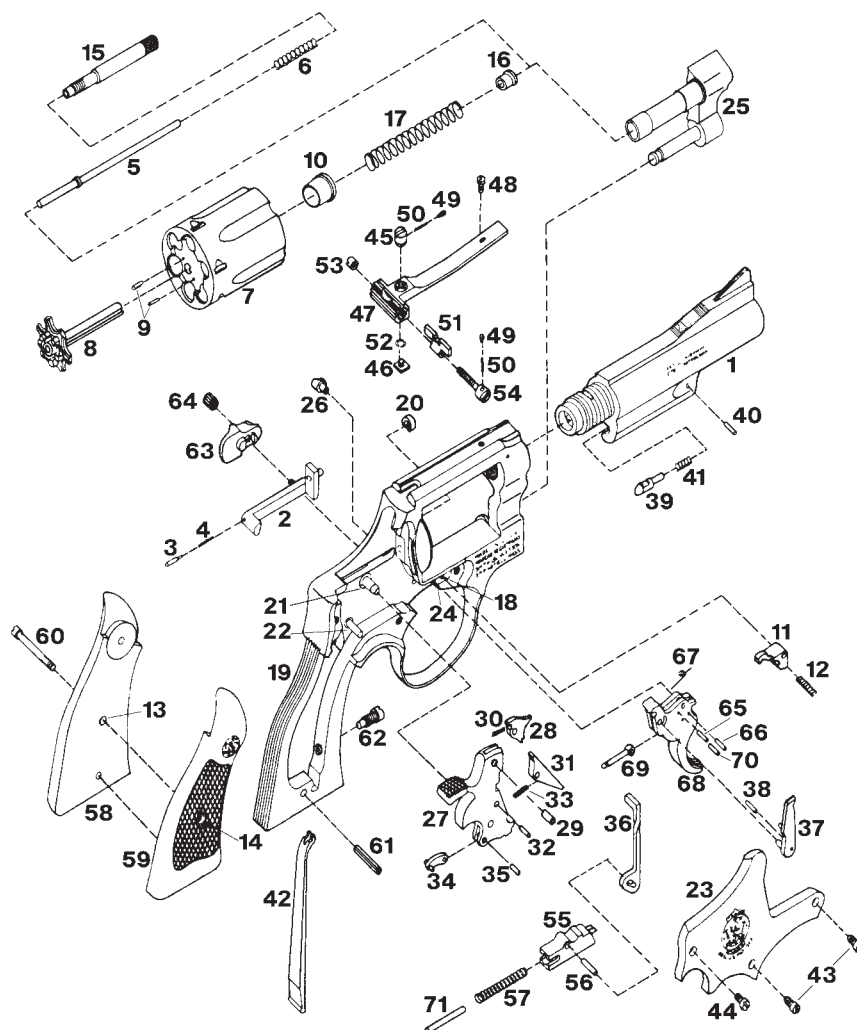


1	Barrel	26	Frame Lug	51	Rear Sight Slide
2	Bolt	27	Hammer	52	Rear Sight Spring Clip
3	Bolt Plunger	28	Hammer Nose	53	Rear Sight Windage Nut
4	Bolt Plunger Spring	29	Hammer Nose Rivet	54	Rear Sight Windage Screw
5	Center Pin	30	Hammer Nose Spring	55	Rebound Slide
6	Center Pin Spring	31	Sear	56	Rebound Slide Pin
7	Cylinder	32	Sear Pin	57	Rebound Slide Spring
8	Extractor	33	Sear Spring	58	Stock, Left
9	Extractor Pins	34	Stirrup	59	Stock, Right
10	Gas Ring	35	Stirrup Pin	60	Stock Screw
11	Cylinder Stop	36	Hammer Block	61	Stock Pin
12	Cylinder Stop Spring	37	Hand	62	Strain Screw
13	Escutcheon	38	Hand Pin	63	Thumb-Piece
14	Escutcheon Nut	39	Locking Bolt	64	Thumb-Piece Nut
15	Extractor Rod	40	Locking Bolt Pin	65	Hand Spring Pin
16	Extractor Rod Collar	41	Locking Bolt Spring	66	Hand Spring Torsion Pin
17	Extractor Spring	42	Mainspring	67	Hand Torsion Spring
18	Cylinder Stop Stud	43	Plate Screws, Crowned	68	Trigger
19	Frame	44	Plate Screw, Flat Head	69	Trigger Lever
20	Hammer Nose Bushing	45	Rear Sight Elevation Nut	70	Trigger Lever Pin
21	Hammer Stud	46	Rear Sight Elevation Stud	71	Trigger Stop Rod
22	Rebound Slide Stud	47	Rear Sight Leaf		
23	Sideplate	48	Rear Sight Leaf Screw		
24	Trigger Stud	49	Rear Sight Plunger		
25	Yoke	50	Rear Sight Plunger Spring		

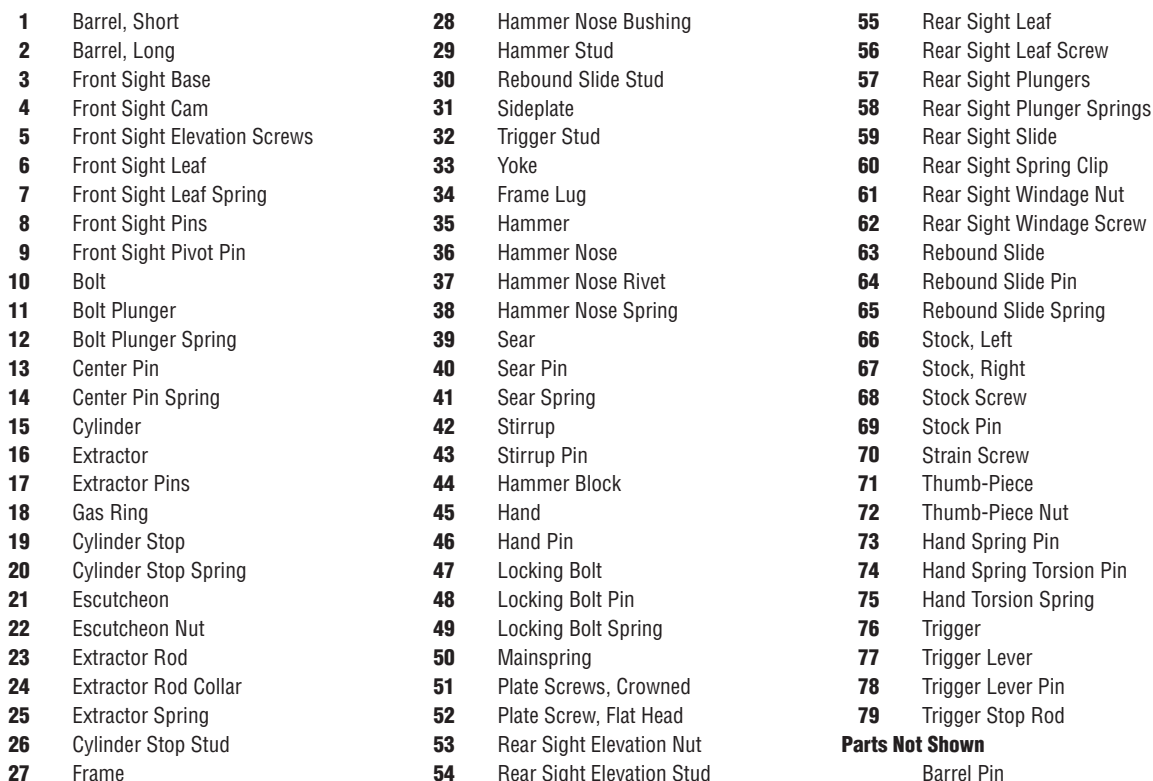
Parts Not Shown

Barrel Pin

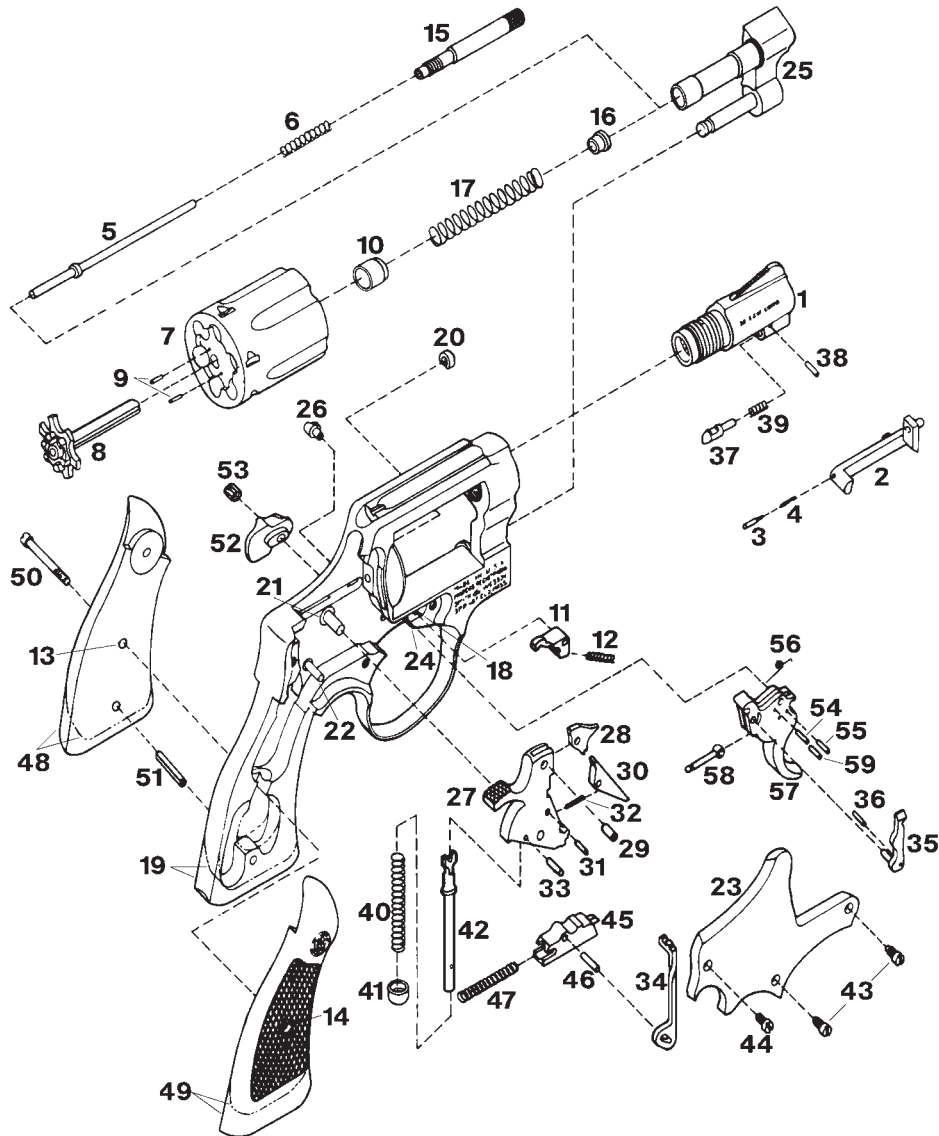
Model 28 Revolver



1	Barrel	25	Yoke	49	Rear Sight Plungers
2	Bolt	26	Frame Lug	50	Rear Sight Plunger Springs
3	Bolt Plunger	27	Hammer	51	Rear Sight Slide
4	Bolt Plunger Spring	28	Hammer Nose	52	Rear Sight Spring Clip
5	Center Pin	29	Hammer Nose Rivet	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Hammer Nose Spring	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup	58	Stock, Left
11	Cylinder Stop	35	Stirrup Pin	59	Stock, Right
12	Cylinder Stop Spring	36	Hammer Block	60	Stock Screw
13	Escutcheon	37	Hand	61	Stock Pin
14	Escutcheon Nut	38	Hand Pin	62	Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Cylinder Stop Stud	42	Mainspring	66	Hand Spring Torsion Pin
19	Frame	43	Plate Screws, Crowned	67	Hand Torsion Spring
20	Hammer Nose Bushing	44	Plate Screw, Flat Head	68	Trigger
21	Hammer Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Rebound Slide Stud	46	Rear Sight Elevation Stud	70	Trigger Lever Pin
23	Sideplate	47	Rear Sight Leaf	71	Trigger Stop Rod
24	Trigger Stud	48	Rear Sight Leaf Screw		



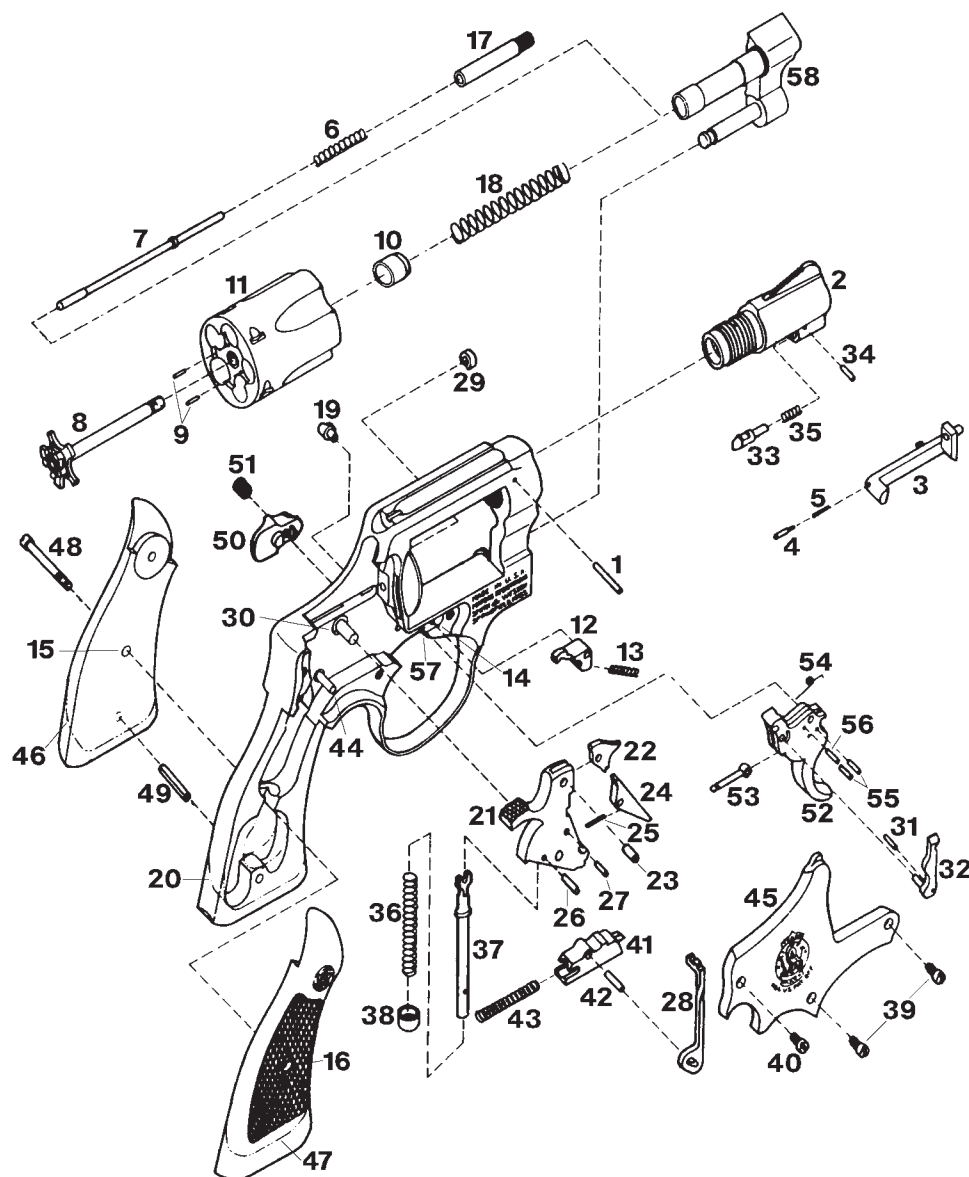
Model 30 and 31 Revolver



1	Barrel	22	Rebound Slide Stud	43	Plate Screws, Crowned
2	Bolt	23	Sideplate	44	Plate Screw, Flat Head
3	Bolt Plunger	24	Trigger Stud	45	Rebound Slide
4	Bolt Plunger Spring	25	Yoke	46	Rebound Slide Pin
5	Center Pin	26	Frame Lug	47	Rebound Slide Spring
6	Center Pin Spring	27	Hammer	48	Stock, Left
7	Cylinder	28	Hammer Nose	49	Stock, Right
8	Extractor	29	Hammer Nose Rivet	50	Stock Screw
9	Extractor Pins	30	Sear	51	Stock Pin
10	Gas Ring	31	Sear Pin	52	Thumb-Piece
11	Cylinder Stop	32	Sear Spring	53	Thumb-Piece Nut
12	Cylinder Stop Spring	33	Stirrup Pin	54	Hand Spring Pin
13	Escutcheon	34	Hammer Block	55	Hand Spring Torsion Pin
14	Escutcheon Nut	35	Hand	56	Hand Torsion Spring
15	Extractor Rod	36	Hand Pin	57	Trigger
16	Extractor Rod Collar	37	Locking Bolt	58	Trigger Lever
17	Extractor Spring	38	Locking Bolt Pin	59	Trigger Lever Pin
18	Cylinder Stop Stud	39	Locking Bolt Spring		
19	Frame	40	Mainspring		
20	Hammer Nose Bushing	41	Mainspring Rod Swivel		
21	Hammer Stud	42	Mainspring Stirrup		

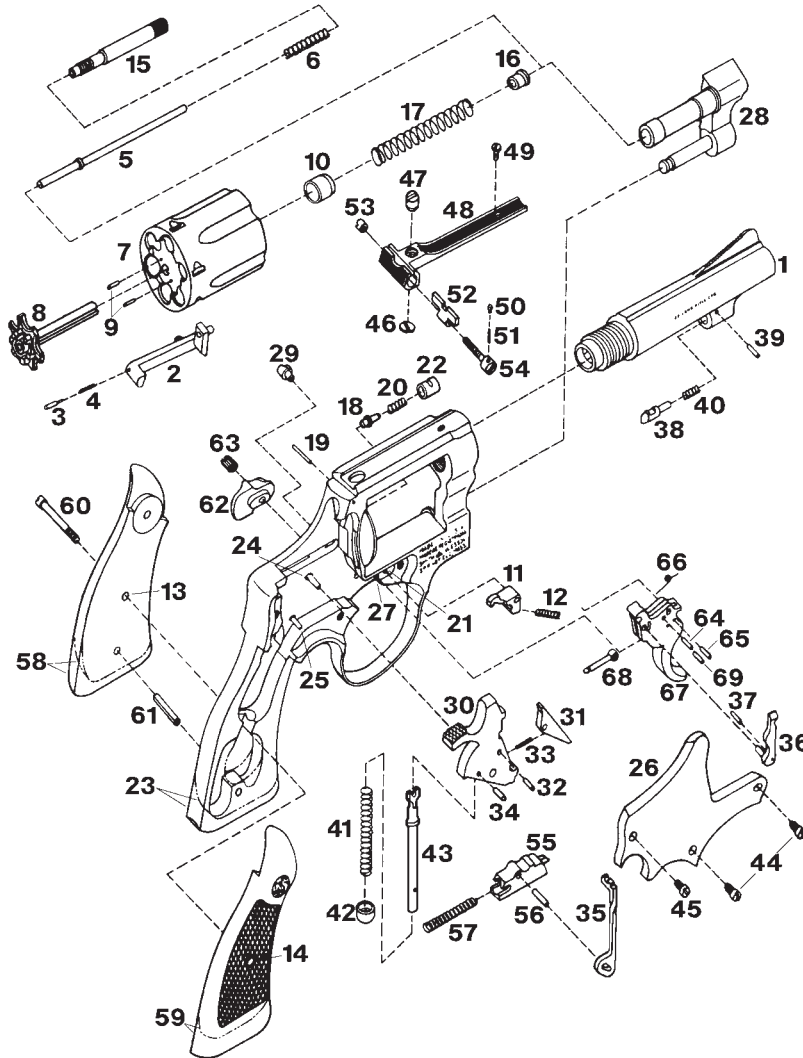
Parts Not Shown

Barrel Pin

Model 32 and 33 Revolver


1	Barrel Pin	21	Hammer	41	Rebound Slide
2	Barrel	22	Hammer Nose	42	Rebound Slide Pin
3	Bolt	23	Hammer Nose Rivet	43	Rebound Slide Spring
4	Bolt Plunger	24	Sear	44	Rebound Slide Stud
5	Bolt Plunger Spring	25	Sear Spring	45	Sideplate
6	Center Pin Spring	26	Stirrup Pin	46	Stock, Left
7	Center Pin	27	Sear Pin	47	Stock, Right
8	Extractor Assembly	28	Hammer Block	48	Stock Screw
9	Extractor Pins	29	Hammer Nose Bushing	49	Stock Pin
10	Gas Ring	30	Hammer Stud	50	Thumb-Piece
11	Cylinder	31	Hand Pin	51	Thumb-Piece Nut
12	Cylinder Stop	32	Hand	52	Trigger
13	Cylinder Stop Spring	33	Locking Bolt	53	Trigger Lever
14	Cylinder Stop Stud	34	Locking Bolt Pin	54	Hand Torsion Spring
15	Escutcheon	35	Locking Bolt Spring	55	Trigger Lever Pins
16	Escutcheon Nut	36	Mainspring	56	Hand Spring Torsion Pin
17	Extractor Rod	37	Mainspring Stirrup	57	Trigger Stud
18	Extractor Spring	38	Mainspring Swivel	58	Yoke
19	Frame Lug	39	Plate Screws, Crowned		
20	Frame	40	Plate Screw, Flat Head		

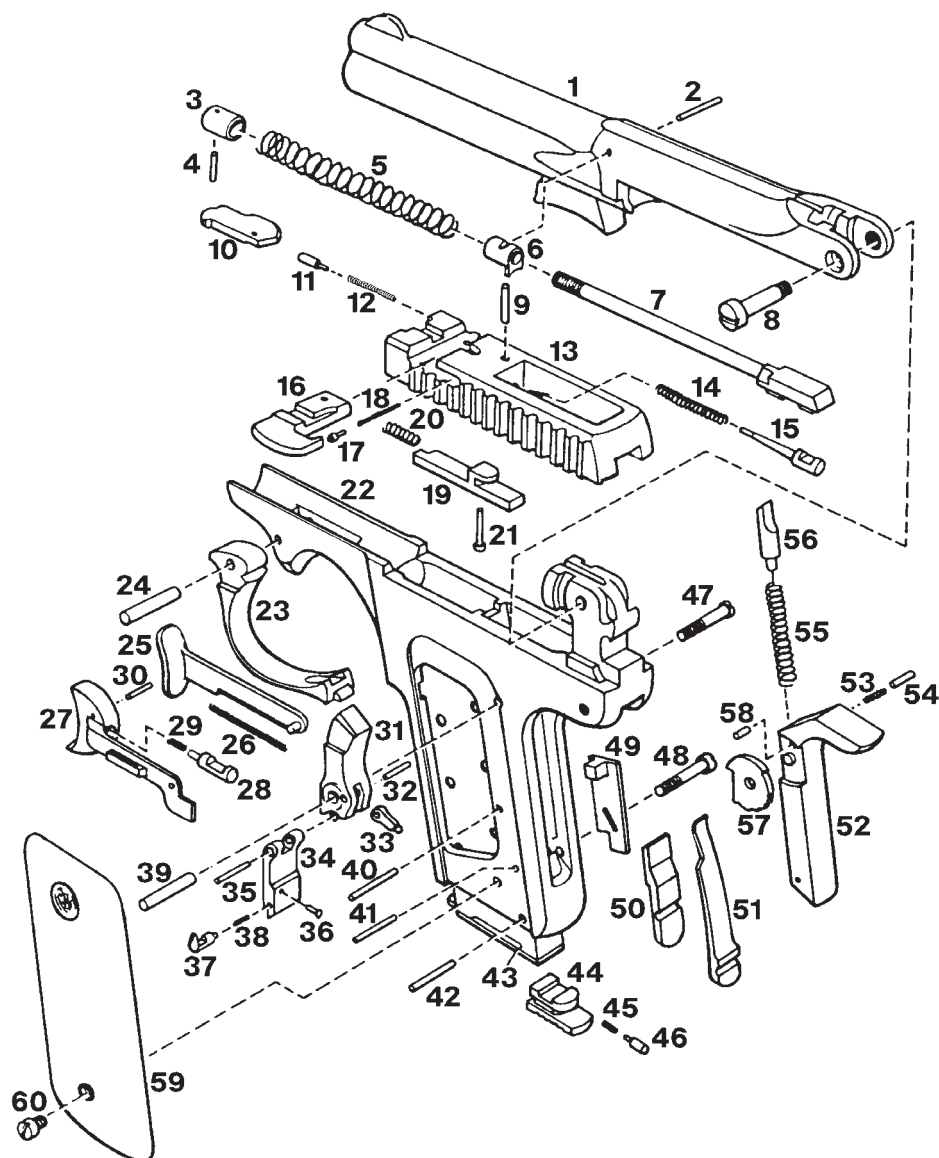
Model 34 and 35 Revolver



1	Barrel	25	Rebound Slide Stud	49	Rear Sight Leaf Screw
2	Bolt	26	Sideplate	50	Rear Sight Plunger
3	Bolt Plunger	27	Trigger Stud	51	Rear Sight Plunger Spring
4	Bolt Plunger Spring	28	Yoke	52	Rear Sight Slide
5	Center Pin	29	Frame Lug	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Hammer	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup Pin	58	Stock, Left
11	Cylinder Stop	35	Hammer Block	59	Stock, Right
12	Cylinder Stop Spring	36	Hand	60	Stock Screw
13	Escutcheon	37	Hand Pin	61	Stock Pin
14	Escutcheon Nut	38	Locking Bolt	62	Thumb-Piece
15	Extractor Rod	39	Locking Bolt Pin	63	Thumb-Piece Nut
16	Extractor Rod Collar	40	Locking Bolt Spring	64	Hand Spring Pin
17	Extractor Spring	41	Mainspring	65	Hand Spring Torsion Pin
18	Firing Pin	42	Mainspring Rod Swivel	66	Hand Torsion Spring
19	Firing Pin Bushing Pin	43	Mainspring Stirrup	67	Trigger
20	Firing Pin Spring	44	Plate Screws, Crowned	68	Trigger Lever
21	Cylinder Stop Stud	45	Plate Screw, Flat Head	69	Trigger Lever Pin
22	Firing Pin Bushing	46	Rear Sight Elevation Click Plug		
23	Frame	47	Rear Sight Elevation Screw		
24	Hammer Stud	48	Rear Sight Leaf		

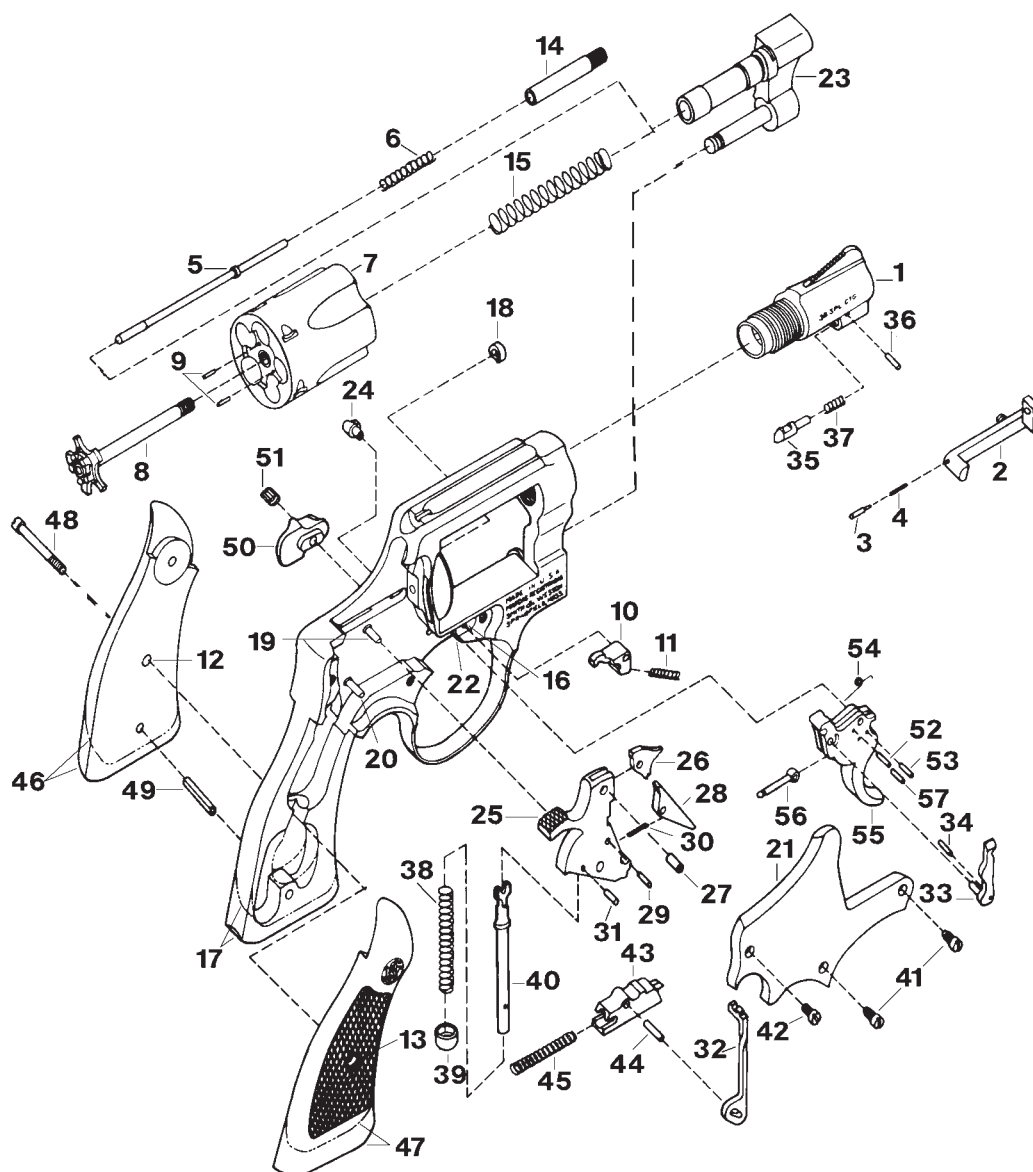
Parts Not Shown

Barrel Pin



1	Barrel	21	Ejector Pin	41	Sear Spring Pin
2	Bushing Retaining Pin	22	Frame	42	Magazine Catch Pin
3	Recoil Spring Cap	23	Trigger Guard	43	Magazine
4	Cap Retaining Pin	24	Trigger Guard Pivot	44	Magazine Catch
5	Recoil Spring	25	Grip Safety	45	Magazine Catch Spring
6	Spring Rod Bushing	26	Grip Safety Spring	46	Magazine Catch Plunger
7	Recoil Spring Rod	27	Trigger	47	Upper Backstrap Screw
8	Pivot Screw	28	Trigger Plunger	48	Lower Backstrap Screw
9	Firing Pin Retaining Pin	29	Trigger Plunger Spring	49	Safety Slide
10	Extractor	30	Trigger Plunger Pin	50	Notch Plate
11	Extractor Plunger	31	Hammer	51	Sear Spring
12	Extractor Spring	32	Hammer Strut Pin	52	Backstrap
13	Slide	33	Hammer Strut	53	Safety Catch Spring
14	Firing Pin Spring	34	Sear	54	Plunger Retaining Pin
15	Firing Pin	35	Sear Hinge Pin	55	Mainspring
16	Bolt Release Catch	36	Sear Plunger Pin	56	Mainspring Plunger
17	Bolt Release Catch Spring Plunger	37	Sear Plunger	57	Safety Catch
18	Bolt Release Catch Spring	38	Sear Plunger Spring	58	Safety Catch Plunger
19	Ejector	39	Hammer Pin	59	Grip
20	Ejector Spring	40	Notch Plate Pin	60	Grip Screw

Model 36 Revolver



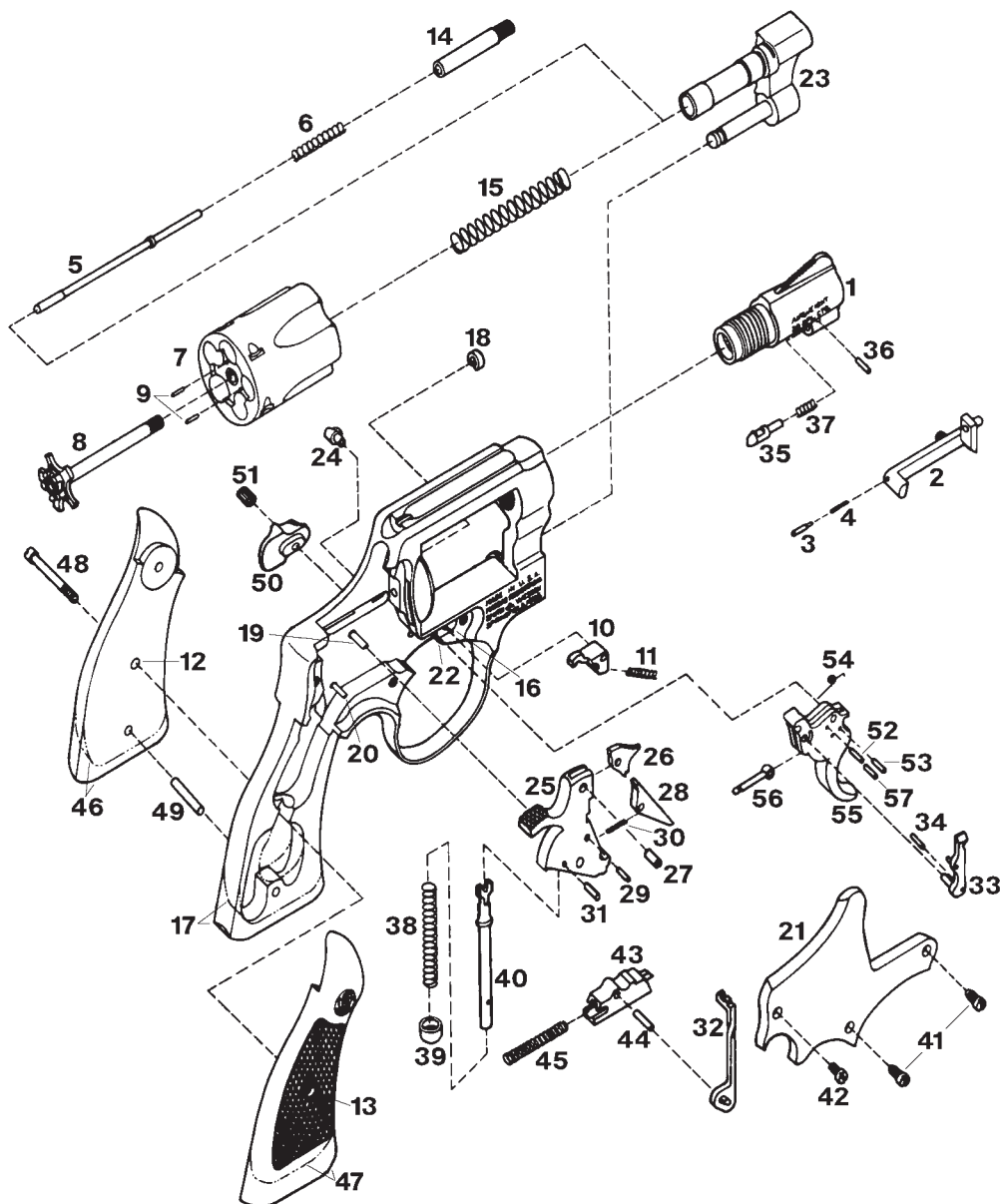
1	Barrel	21	Slideplate	41	Plate Screws, Crowned
2	Bolt	22	Trigger Stud	42	Plate Screw, Flat Head
3	Bolt Plunger	23	Yoke	43	Rebound Slide
4	Bolt Plunger Spring	24	Frame Lug	44	Rebound Slide Pin
5	Center Pin	25	Hammer	45	Rebound Slide Spring
6	Center Pin Spring	26	Hammer Nose	46	Stock, Left
7	Cylinder	27	Hammer Nose Rivet	47	Stock, Right
8	Extractor	28	Sear	48	Stock Screw
9	Extractor Pins	29	Sear Pin	49	Stock Pin
10	Cylinder Stop	30	Sear Spring	50	Thumb-Piece
11	Cylinder Stop Spring	31	Stirrup Pin	51	Thumb-Piece Nut
12	Escutcheon	32	Hammer Block	52	Hand Spring Pin
13	Escutcheon Nut	33	Hand	53	Hand Spring Torsion Pin
14	Extractor Rod	34	Hand Pin	54	Hand Torsion Spring
15	Extractor Spring	35	Locking Bolt	55	Trigger
16	Cylinder Stop Stud	36	Locking Bolt Pin	56	Trigger Lever
17	Frame	37	Locking Bolt Spring	57	Trigger Lever Pin
18	Hammer Nose Bushing	38	Mainspring		
19	Hammer Stud	39	Mainspring Rod Swivel		
20	Rebound Slide Stud	40	Mainspring Stirrup		

Parts Not Shown

Barrel Pin

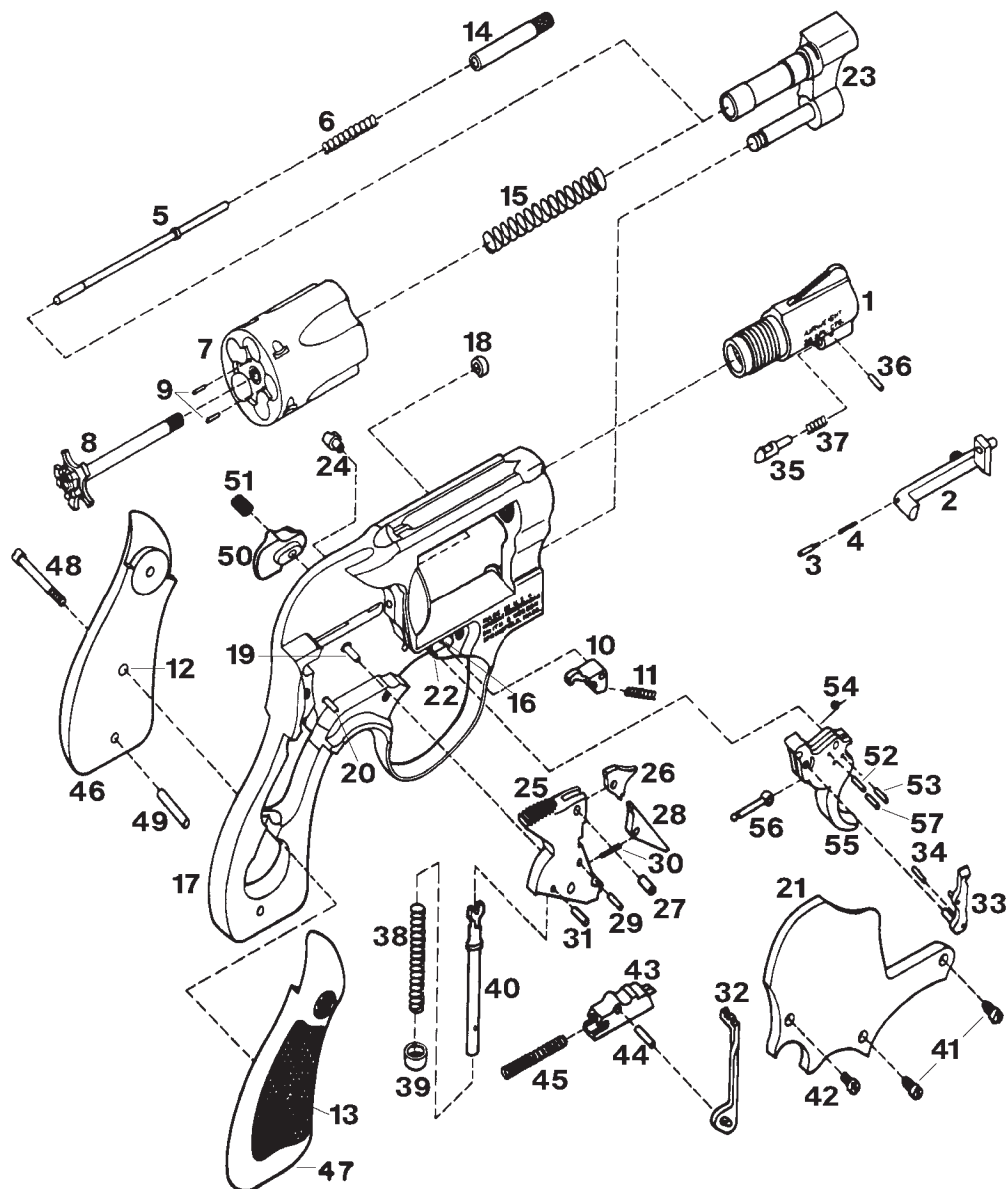
SMITH & WESSON

Model 37 Revolver

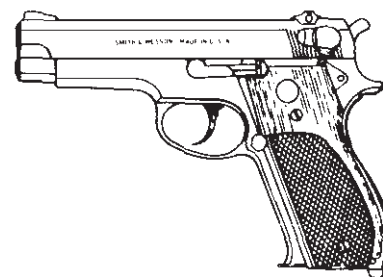
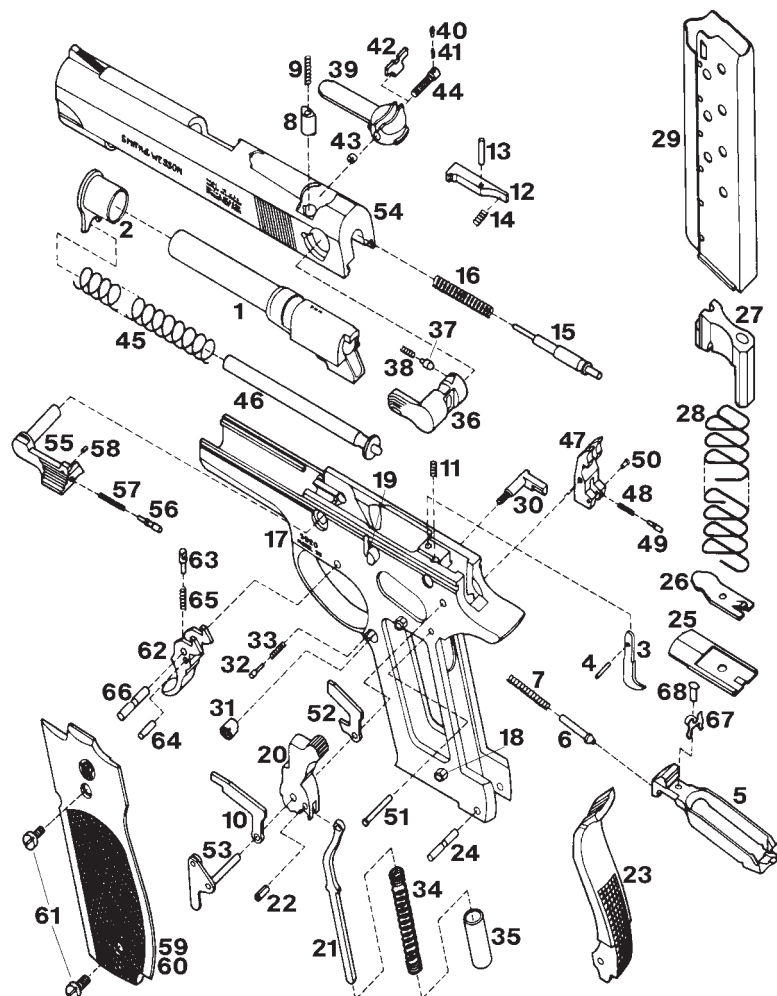


1	Barrel	20	Rebound Slide Stud	39	Mainspring Rod Swivel
2	Bolt	21	Sideplate	40	Mainspring Stirrup
3	Bolt Plunger	22	Trigger Stud	41	Plate Screws, Crowned
4	Bolt Plunger Spring	23	Yoke	42	Plate Screw, Flat Head
5	Center Pin	24	Frame Lug	43	Rebound Slide
6	Center Pin Spring	25	Hammer	44	Rebound Slide Pin
7	Cylinder	26	Hammer Nose	45	Rebound Slide Spring
8	Extractor	27	Hammer Nose Rivet	46	Stock, Left
9	Extractor Pins	28	Sear	47	Stock, Right
10	Cylinder Stop	29	Sear Pin	48	Stock Screw
11	Cylinder Stop Spring	30	Sear Spring	49	Stock Pin
12	Escutcheon	31	Stirrup Pin	50	Thumb-Piece
13	Escutcheon Nut	32	Hammer Block	51	Thumb-Piece Nut
14	Extractor Rod	33	Hand	52	Hand Spring Pin
15	Extractor Spring	34	Hand Pin	53	Hand Spring Torsion Pin
16	Cylinder Stop Stud	35	Locking Bolt	54	Hand Torsion Spring
17	Frame	36	Locking Bolt Pin	55	Trigger
18	Hammer Nose Bushing	37	Locking Bolt Spring	56	Trigger Lever
19	Hammer Stud	38	Mainspring	57	Trigger Lever Pin

Model 38 Revolver

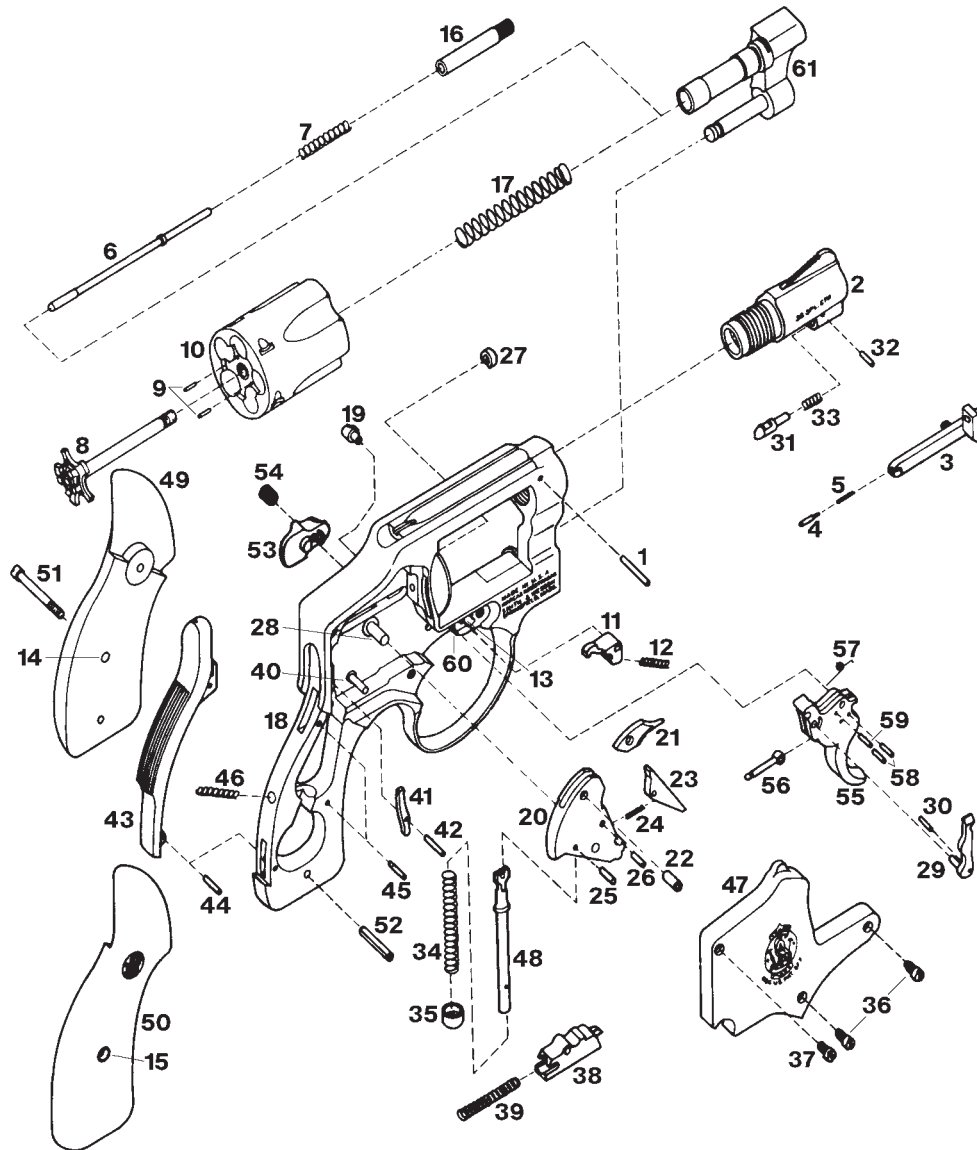


1	Barrel	20	Rebound Slide Stud	39	Mainspring Rod Swivel
2	Bolt	21	Sideplate	40	Mainspring Stirrup
3	Bolt Plunger	22	Trigger Stud	41	Plate Screws, Crowned
4	Bolt Plunger Spring	23	Yoke	42	Plate Screw, Flat Head
5	Center Pin	24	Frame Lug	43	Rebound Slide
6	Center Pin Spring	25	Hammer	44	Rebound Slide Pin
7	Cylinder	26	Hammer Nose	45	Rebound Slide Spring
8	Extractor	27	Hammer Nose Rivet	46	Stock, Left
9	Extractor Pins	28	Sear	47	Stock, Right
10	Cylinder Stop	29	Sear Pin	48	Stock Screw
11	Cylinder Stop Spring	30	Sear Spring	49	Stock Pin
12	Escutcheon	31	Stirrup Pin	50	Thumb-Piece
13	Escutcheon Nut	32	Hammer Block	51	Thumb-Piece Nut
14	Extractor Rod	33	Hand	52	Hand Spring Pin
15	Extractor Spring	34	Hand Pin	53	Hand Spring Torsion Pin
16	Cylinder Stop Stud	35	Locking Bolt	54	Hand Torsion Spring
17	Frame	36	Locking Bolt Pin	55	Trigger
18	Hammer Nose Bushing	37	Locking Bolt Spring	56	Trigger Lever
19	Hammer Stud	38	Mainspring	57	Trigger Lever Pin

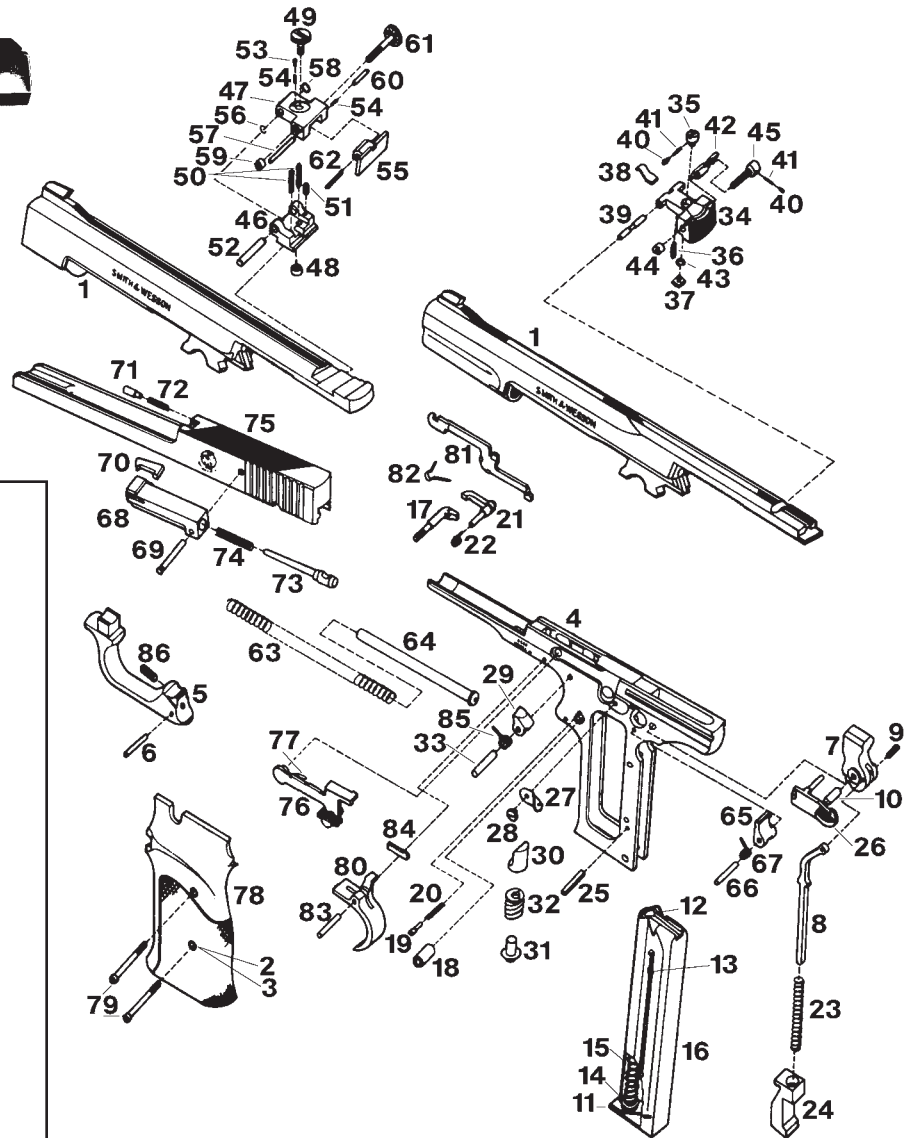
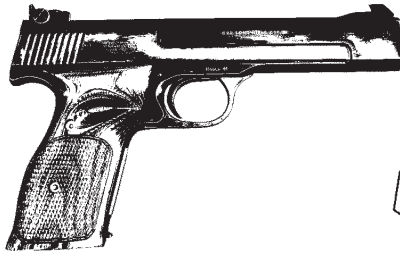
Model 39 Auto


1	Barrel	27	Magazine Follower	53	Sideplate
2	Barrel Bushing	28	Magazine Spring	54	Slide
3	Disconnecter	29	Magazine Tube	55	Slide Stop
4	Disconnecter Pin	30	Magazine Catch	56	Slide Stop Plunger
5	Drawbar	31	Magazine Catch Nut	57	Slide Stop Plunger Spring
6	Drawbar Plunger	32	Magazine Catch Plunger	58	Slide Stop Spiral Pin
7	Drawbar Plunger Spring	33	Magazine Catch Plunger Spring	59	Stock, Left
8	Ejector Depressor Plunger	34	Mainspring	60	Stock, Right
9	Ejector Depressor Plunger Spring	35	Mainspring Plunger	61	Stock Screws
10	Ejector Magazine Depressor	36	Manual Safety	62	Trigger
11	Ejector Spring	37	Manual Safety Plunger	63	Trigger Plunger
12	Extractor	38	Manual Safety Plunger Spring	64	Trigger Plunger Pin
13	Extractor Pin	39	Rear Sight Body	65	Trigger Plunger Spring
14	Extractor Spring	40	Rear Sight Plunger	66	Trigger Pin
15	Firing Pin	41	Rear Sight Plunger Spring	67	Trigger Play Spring
16	Firing Pin Spring	42	Rear Sight Slide	68	Trigger Play Spring Rivet
17	Frame	43	Rear Sight Windage Nut	Parts Not Shown	
18	Frame Stud	44	Rear Sight Windage Screw		Recoil Spring Guide
19	Slide Stop Button	45	Recoil Spring		Recoil Spring Guide Bushing
20	Hammer	46	Recoil Spring Guide Assembly		Recoil Spring Guide Plunger
21	Stirrup	47	Sear		Recoil Spring Guide Plunger Spring
22	Stirrup Pin	48	Sear Spring		Hammer Pin
23	Insert	49	Sear Spring Plunger		Sideplate Button
24	Insert Pin	50	Sear Spring Plunger Pin		
25	Magazine Buttplate	51	Sear Pin		
26	Magazine Buttplate Catch	52	Sear Release Lever		

Model 40 and 42 Revolver



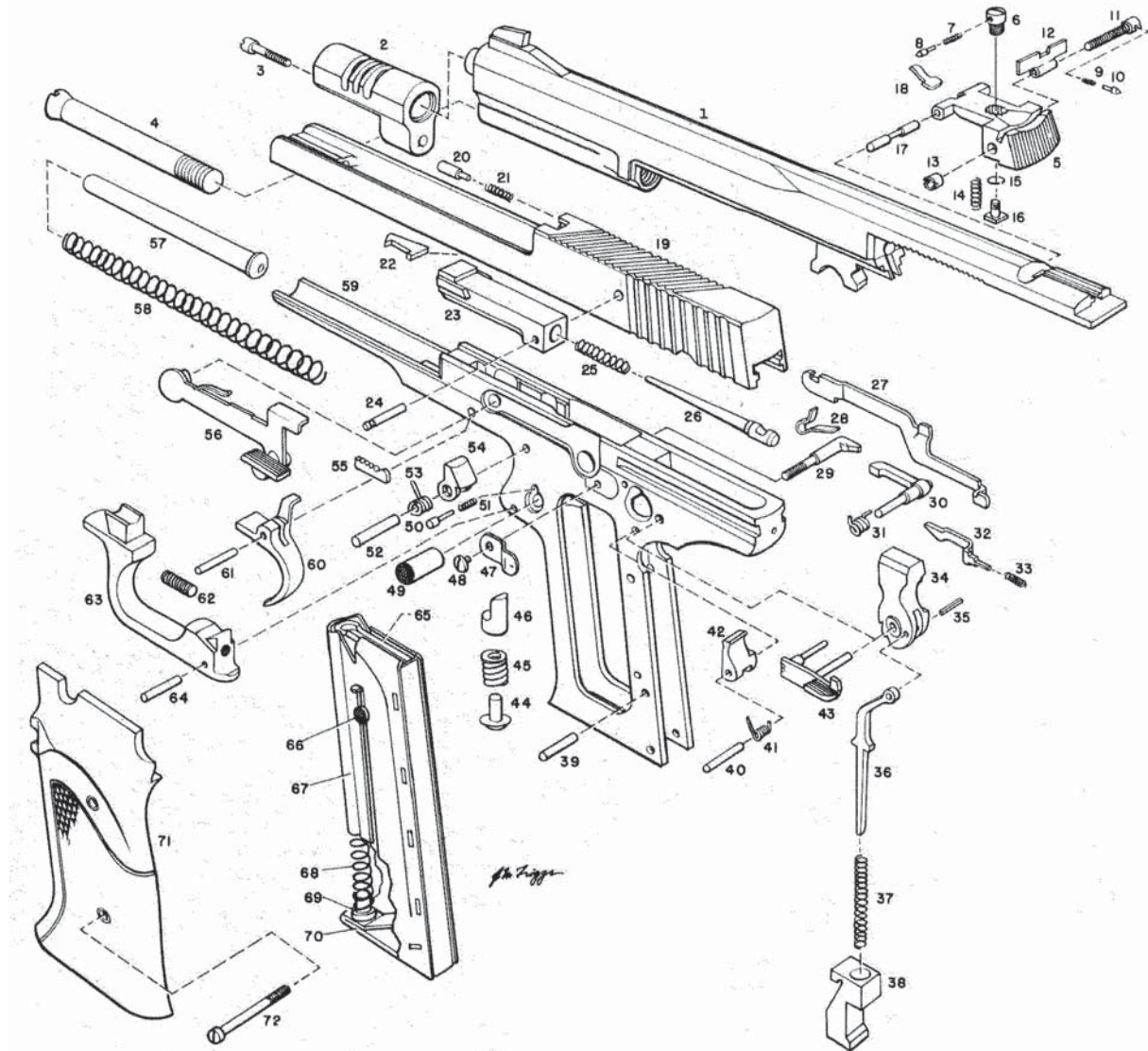
1	Barrel Pin	22	Hammer Nose Rivet	43	Safety-Lever
2	Barrel	23	Sear	44	Safety-Lever Disengaging Pin
3	Bolt	24	Sear Spring	45	Safety-Lever Pin
4	Bolt Plunger	25	Stirrup Pin	46	Safety-Lever Spring
5	Bolt Plunger Spring	26	Sear Pin	47	Sideplate
6	Center Pin	27	Hammer Nose Bushing	48	Stirrup
7	Center Pin Spring	28	Hammer Stud	49	Left Grip
8	Extractor Assembly	29	Hand	50	Right Grip
9	Extractor Pins	30	Hand Pin	51	Grip Screw
10	Cylinder	31	Locking Bolt	52	Grip Locator Pin
11	Cylinder Stop	32	Locking Bolt Pin	53	Thumb-Piece
12	Cylinder Stop Spring	33	Locking Bolt Spring	54	Thumb-Piece Nut
13	Cylinder Stop Stud	34	Mainspring	55	Trigger
14	Grip Escutcheon	35	Mainspring Rod Swivel	56	Trigger Lever
15	Grip Escutcheon Nut	36	Sideplate Screws, Crowned	57	Hand Torsion Spring
16	Extractor Rod	37	Sideplate Screw, Flat Head	58	Trigger Lever and Hand Spring Pins
17	Extractor Spring	38	Rebound Slide Assembly	59	Hand Spring Torsion Pin
18	Frame	39	Rebound Slide Spring	60	Trigger Stud
19	Frame Lug	40	Rebound Slide Stud	61	Yoke
20	Hammer	41	Safety Latch		
21	Hammer Nose	42	Safety Latch Pin		

Model 41 Auto


- 1 Barrel, 5 1/2" Heavy, 7"
- 2 Grip Escutcheon
- 3 Grip Escutcheon Nut
- 4 Frame
- 5 Trigger Guard
- 6 Trigger Guard Pin
- 7 Hammer
- 8 Stirrup
- 9 Stirrup Pin
- 10 Hammer Pin
- 11 Magazine Base Plate
- 12 Magazine Follower
- 13 Magazine Pin
- 14 Magazine Plunger
- 15 Magazine Spring
- 16 Magazine Body
- 17 Magazine Catch
- 18 Magazine Catch Nut
- 19 Magazine Catch Plunger
- 20 Magazine Catch Spring
- 21 Magazine Disconnect
- 22 Magazine Disconnect Spring
- 23 Mainspring
- 24 Mainspring Retainer
- 25 Mainspring Retainer Pin
- 26 Manual Safety
- 27 Manual Safety Spring Plate
- 28 Manual Safety Spring Plate Screw
- 29 Pawl
- 30 Pawl Cam
- 31 Pawl Cam Plunger
- 32 Pawl Cam Spring
- 33 Pawl Pin
- 34 Rear Sight Body
- 35 Rear Sight Elevation Nut
- 36 Rear Sight Elevation Spring
- 37 Rear Sight Elevation Stud
- 38 Rear Sight Pivot Clip
- 39 Rear Sight Pivot Pin
- 40 Rear Sight Plungers
- 41 Rear Sight Plunger Springs
- 42 Rear Sight Slide
- 43 Rear Sight Spring Clip
- 44 Rear Sight Windage Nut

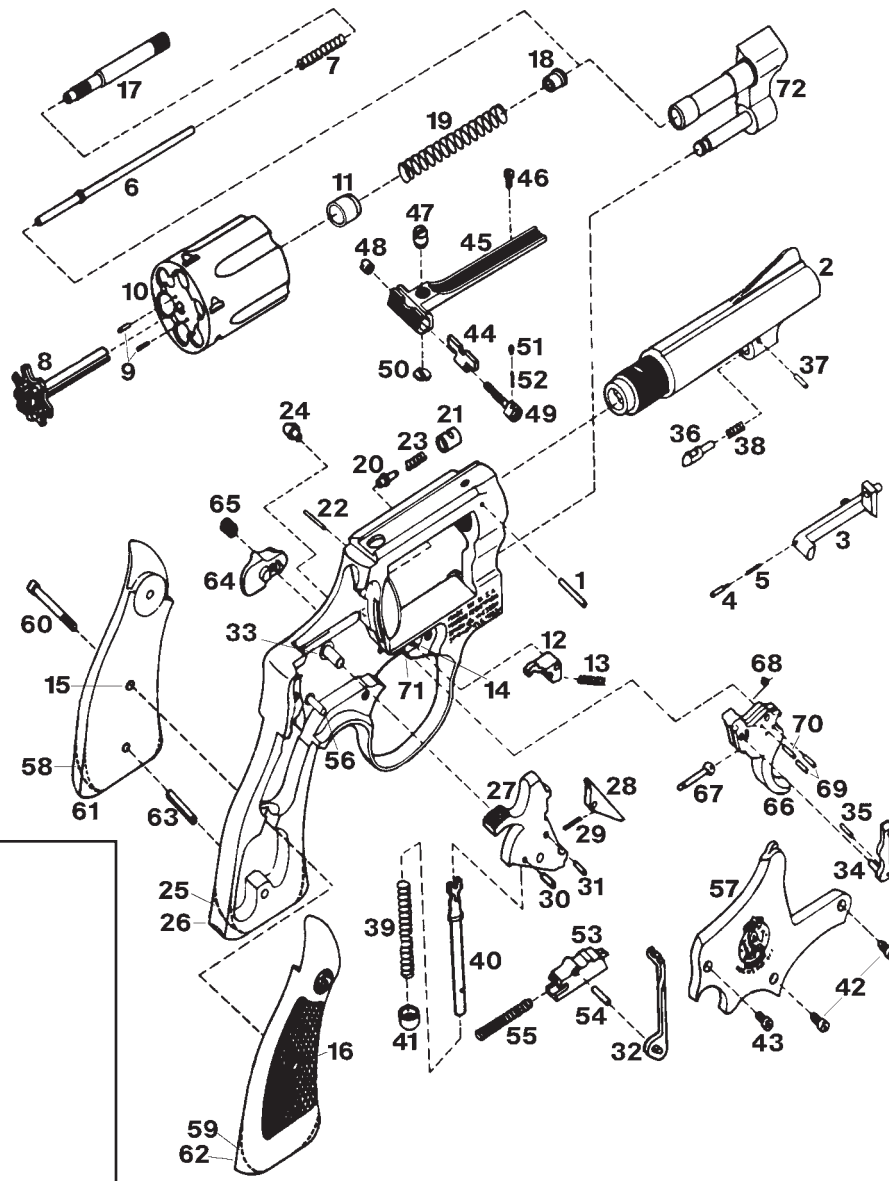
- 45 Rear Sight Windage Screw
- 46 Rear Sight Base
- 47 Rear Sight Body
- 48 Rear Sight Elevation Nut
- 49 Rear Sight Elevation Screw
- 50 Rear Sight Elevation Springs
- 51 Rear Sight Lock Screw
- 52 Rear Sight Pivot Pin
- 53 Rear Sight Plunger
- 54 Rear Sight Plunger Springs
- 55 Rear Sight Slide
- 56 Rear Sight Spring Clip
- 57 Rear Sight Traverse Pin
- 58 Rear Sight Wavy Washer
- 59 Rear Sight Windage Nut
- 60 Rear Sight Windage Plunger
- 61 Rear Sight Windage Screw
- 62 Rear Sight Windage Spring
- 63 Recoil Spring
- 64 Recoil Spring Guide
- 65 Sear
- 66 Sear Pin
- 67 Sear Spring
- 68 Bolt
- 69 Bolt Pin
- 70 Extractor
- 71 Extractor Plunger
- 72 Extractor Spring
- 73 Firing Pin
- 74 Firing Pin Spring
- 75 Slide
- 76 Slide Stop and Ejector
- 77 Slide Stop Spring
- 78 Grip
- 79 Stock Screws
- 80 Trigger
- 81 Trigger Bar
- 82 Trigger Bar Spring
- 83 Trigger Pin
- 84 Trigger Pull Adjusting Lever
- 85 Trigger Spring
- 86 Trigger Stop Screw

22 Match Automatic Pistol, Pre-Model 41



1	Barrel	18	Rear Sight Pivot Clip	37	Mainspring	56	Slide Stop (& Ejector) Assembly
2	Compensator	19	Slide	38	Mainspring Retainer	57	Recoil Spring Guide
3	Compensator Screw	20	Extractor Plunger	39	Mainspring Retainer Pin	58	Recoil Spring
4	Barrel Weight	21	Extractor Spring	40	Sear Pin	59	Frame (Receiver)
5	Rear Sight	22	Extractor	41	Sear Spring	60	Trigger
6	Rear Sight Elevation Nut	23	Bolt	42	Sear	61	Trigger Pin
7	Rear Sight Elevation Nut Plunger Spring	24	Bolt Pin	43	Manual Safety Assembly	62	Trigger Stop Screw
8	Rear Sight Elevation Nut Plunger	25	Firing Pin Spring	44	Pawl Cam Plunger	63	Trigger Guard
9	Rear Sight Windage Screw Plunger Spring	26	Firing Pin	45	Pawl Cam Spring	64	Trigger Guard Pin
10	Rear Sight Elevation W.S. Plunger	27	Trigger Bar	46	Pawl Cam	65	Magazine Follower
11	Rear Sight Windage Screw	28	Trigger Bar Spring	47	Manual Safety Spring Plate	66	Magazine Pin
12	Rear Sight Slide	29	Magazine Catch	48	Manual Safety Spring Plate Screw	67	Magazine Tube
13	Rear Sight Windage Nut	30	Magazine Disconnecter Assembly	49	Magazine Catch Nut	68	Magazine Spring
14	Rear Sight Elevating Spring	31	Magazine Disconnecter Spring	50	Magazine Catch Plunger	69	Magazine Spring Plunger
15	Rear Sight Spring Clip	32	Indicator	51	Magazine Catch Spring	70	Magazine Butt Plate
16	Rear Sight Elevating Stud	33	Indicator Spring	52	Pawl Pin	71	Stocks (2)
17	Rear Sight Pivot Pin	34	Hammer	53	Pawl and Trigger Spring	72	Stock Screws (2)
		35	Stirrup Pin	54	Pawl		
		36	Stirrup	55	Trigger Pull Adjusting Lever		

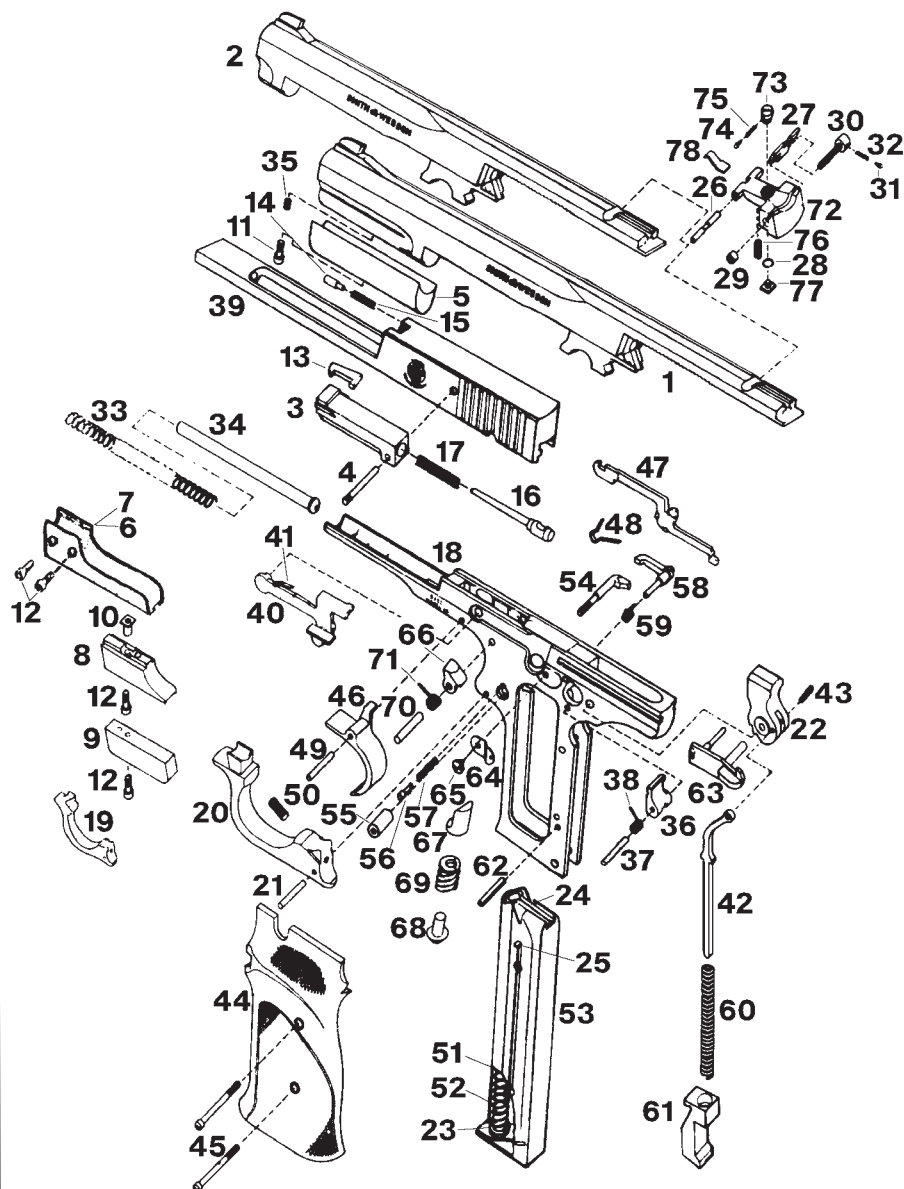
note: Detachable counterweights with attaching nuts and screws not shown here.

Model 43 and 51 Revolver


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|----|------------------------------|----|---------------------------------|----|------------------------------------|
| 1 | Barrel Pin | 33 | Hammer Stud | 53 | Rebound Slide Assembly |
| 2 | Barrel | 34 | Hand | 54 | Rebound Slide Pin |
| 3 | Bolt | 35 | Hand Pin | 55 | Rebound Slide Spring |
| 4 | Bolt Plunger | 36 | Locking Bolt | 56 | Rebound Slide Stud |
| 5 | Bolt Plunger Spring | 37 | Locking Bolt Pin | 57 | Sideplate |
| 6 | Center Pin | 38 | Locking Bolt Spring | 58 | Left Grip, Round Butt |
| 7 | Center Pin Spring | 39 | Mainspring | 59 | Right Grip, Round Butt |
| 8 | Extractor Assembly | 40 | Mainspring Stirrup | 60 | Grip Screw |
| 9 | Extractor Pins | 41 | Mainspring Swivel | 61 | Left Grip, Square Butt |
| 10 | Cylinder | 42 | Sideplate Screws, Crowned | 62 | Right Grip, Square Butt |
| 11 | Gas Ring | 43 | Sideplate Screw, Flat Head | 63 | Grip Locator Pin |
| 12 | Cylinder Stop | 44 | Rear Sight Slide | 64 | Thumb-Piece |
| 13 | Cylinder Stop Spring | 45 | Rear Sight Leaf | 65 | Thumb-Piece Nut |
| 14 | Cylinder Stop Stud | 46 | Rear Sight Leaf Screw | 66 | Trigger |
| 15 | Grip Escutcheon | 47 | Rear Sight Elevation Screw | 67 | Trigger Lever |
| 16 | Grip Escutcheon Nut | 48 | Rear Sight Windage Nut | 68 | Hand Torsion Spring |
| 17 | Extractor Rod | 49 | Rear Sight Windage Screw | 69 | Trigger Lever and Hand Spring Pins |
| 18 | Extractor Rod Collar | 50 | Rear Sight Elevation Click Plug | 70 | Hand Torsion Spring Pin |
| 19 | Extractor Spring | 51 | Rear Sight Plunger | 71 | Trigger Stud |
| 20 | Firing Pin | 52 | Rear Sight Plunger Spring | 72 | Yoke |
| 21 | Firing Pin Bushing | | | | |
| 22 | Firing Pin Bushing Pin | | | | |
| 23 | Firing Pin Spring | | | | |
| 24 | Frame Lug | | | | |
| 25 | Frame, Round (Model 51) | | | | |
| 26 | Frame, Square (Model 43, 51) | | | | |
| 27 | Hammer | | | | |
| 28 | Sear | | | | |
| 29 | Sear Spring | | | | |
| 30 | Stirrup Pin | | | | |
| 31 | Sear Pin | | | | |
| 32 | Hammer Block | | | | |

Model 46 Auto

- 1 Barrel, 7"
- 2 Barrel, 5"
- 3 Bolt
- 4 Bolt Pin
- 5 Counterweight, 2 oz.
- 6 Counterweight Upper Section, Steel, 7 1/4 oz.
- 7 Counterweight Upper Section, Aluminum, 3 oz.
- 8 Counterweight Middle Section, 4 1/4 oz.
- 9 Counterweight Lower Section, 4 oz.
- 10 Counterweight Nut
- 11 Counterweight Screw
- 12 Counterweight Screws
- 13 Extractor
- 14 Extractor Plunger
- 15 Extractor Spring
- 16 Firing Pin
- 17 Firing Pin Spring
- 18 Frame
- 19 Guard Accessory
- 20 Guard
- 21 Guard Pin
- 22 Hammer
- 23 Magazine Base Plate
- 24 Magazine Follower
- 25 Magazine Pin
- 26 Rear Sight Pivot Pin
- 27 Rear Sight Slide
- 28 Rear Sight Spring Clip
- 29 Rear Sight Windage Nut
- 30 Rear Sight Windage Screw
- 31 Rear Sight Windage Screw Plunger
- 32 Rear Sight Windage Screw Plunger Spring
- 33 Recoil Spring
- 34 Recoil Spring Guide
- 35 Counterweight Hole Screw
- 36 Sear
- 37 Sear Pin
- 38 Sear Spring
- 39 Slide
- 40 Slide Stop and Ejector Assembly
- 41 Slide Stop Spring
- 42 Stirrup
- 43 Stirrup Pin
- 44 Left Grip with Escutcheon
- 45 Grip Screws
- 46 Trigger



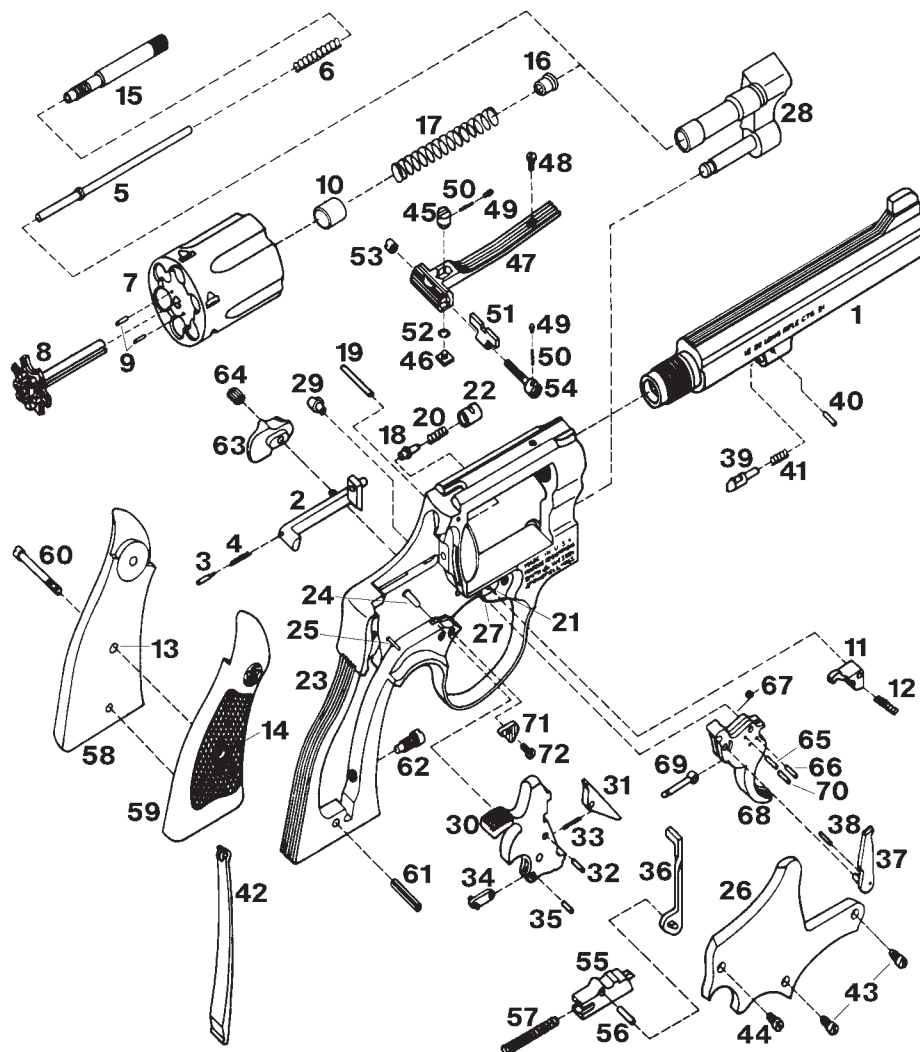
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|-----------------------------------|--|
| 47 Trigger Bar | 65 Manual Safety Spring Plate Screw |
| 48 Trigger Bar Spring | 66 Pawl |
| 49 Trigger Pin | 67 Pawl Cam |
| 50 Trigger Stop Screw | 68 Pawl Cam Plunger |
| 51 Magazine Spring | 69 Pawl Cam Spring |
| 52 Magazine Spring Plunger | 70 Pawl Pin |
| 53 Magazine Body | 71 Pawl and Trigger Spring |
| 54 Magazine Catch | 72 Rear Sight Base |
| 55 Magazine Catch Nut | 73 Rear Sight Elevating Nut |
| 56 Magazine Catch Plunger | 74 Rear Sight Elevating Nut Plunger |
| 57 Magazine Catch Spring | 75 Rear Sight Elevating Nut Plunger Spring |
| 58 Magazine Disconnecter Assembly | 76 Rear Sight Elevating Spring |
| 59 Magazine Disconnecter Spring | 77 Rear Sight Elevating Stud |
| 60 Mainspring | 78 Rear Sight Pivot Clip |
| 61 Mainspring Retainer | |
| 62 Mainspring Retainer Pin | |
| 63 Manual Safety Assembly | |
| 64 Manual Safety Spring Plate | |

Parts Not Shown

Right Grip with Escutcheon

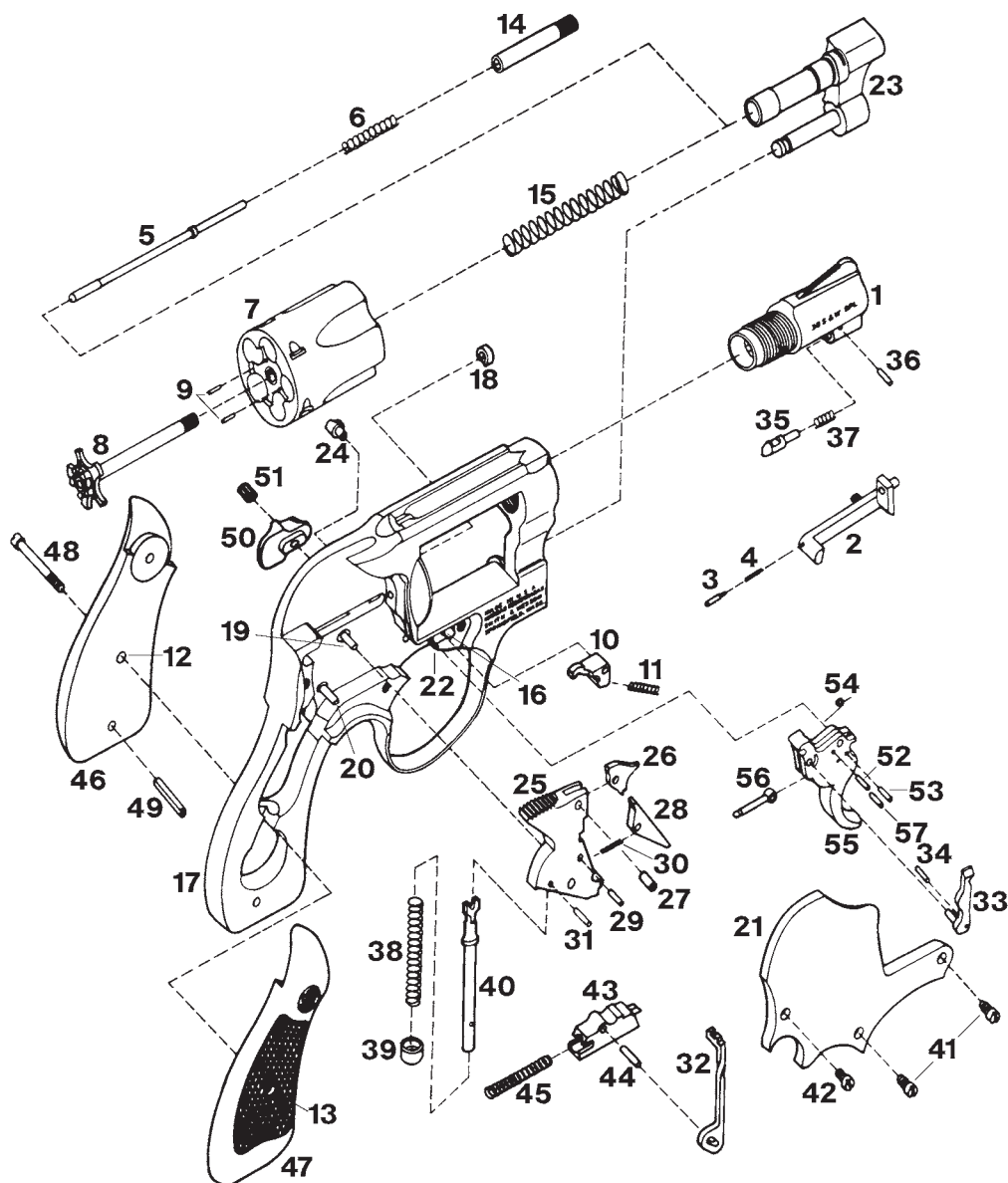
SMITH & WESSON

Model 48 Revolver



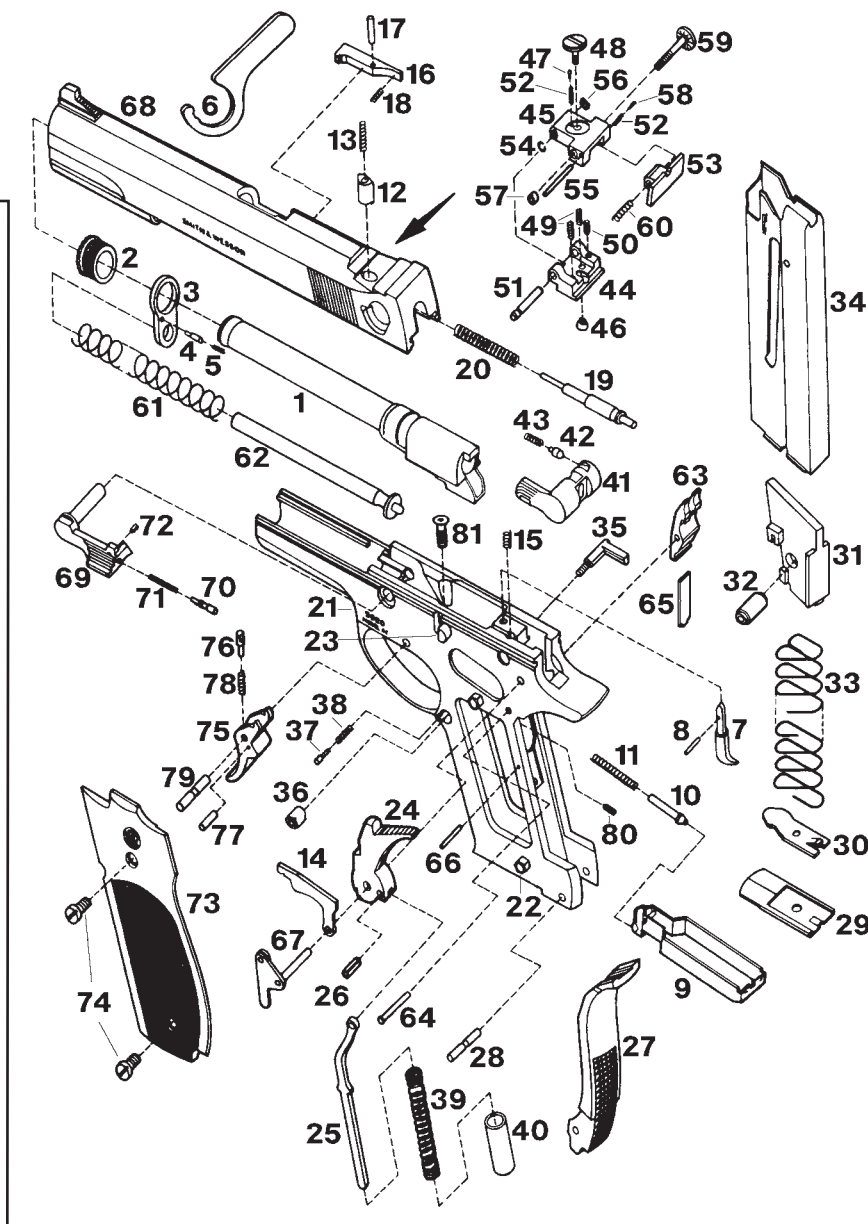
1	Barrel	25	Rebound Slide Stud	49	Rear Sight Plungers
2	Bolt	26	Sideplate	50	Rear Sight Plunger Springs
3	Bolt Plunger	27	Trigger Stud	51	Rear Sight Slide
4	Bolt Plunger Spring	28	Yoke	52	Rear Sight Spring Clip
5	Center Pin	29	Frame Lug	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Hammer	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup	58	Left Grip
11	Cylinder Stop	35	Stirrup Pin	59	Right Grip
12	Cylinder Stop Spring	36	Hammer Block	60	Grip Screw
13	Grip Escutcheon	37	Hand	61	Grip Locator Pin
14	Grip Escutcheon Nut	38	Hand Pin	62	Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Firing Pin	42	Mainspring	66	Hand Spring Torsion Pin
19	Firing Pin Bushing Pin	43	Sideplate Screws, Crowned	67	Hand Torsion Spring
20	Firing Pin Spring	44	Sideplate Screw, Flat Head	68	Trigger
21	Cylinder Stop Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Firing Pin Bushing	46	Rear Sight Elevation Stud	70	Trigger Lever Pin
23	Frame	47	Rear Sight Leaf	71	Trigger Stop
24	Hammer Stud	48	Rear Sight Leaf Screw	72	Trigger Stop Screw

Model 49 Revolver



1	Barrel	20	Rebound Slide Stud	39	Mainspring Rod Swivel
2	Bolt	21	Sideplate	40	Mainspring Stirrup
3	Bolt Plunger	22	Trigger Stud	41	Sideplate Screws, Crowned
4	Bolt Plunger Spring	23	Yoke	42	Sideplate Screw, Flat Head
5	Center Pin	24	Frame Lug	43	Rebound Slide
6	Center Pin Spring	25	Hammer	44	Rebound Slide Pin
7	Cylinder	26	Hammer Nose	45	Rebound Slide Spring
8	Extractor	27	Hammer Nose Rivet	46	Left Grip
9	Extractor Pins	28	Sear	47	Right Grip
10	Cylinder Stop	29	Sear Pin	48	Grip Screw
11	Cylinder Stop Spring	30	Sear Spring	49	Grip Locator Pin
12	Grip Escutcheon	31	Stirrup Pin	50	Thumb-Piece
13	Grip Escutcheon Nut	32	Hammer Block	51	Thumb-Piece Nut
14	Extractor Rod	33	Hand	52	Hand Spring Pin
15	Extractor Spring	34	Hand Pin	53	Hand Spring Torsion Pin
16	Cylinder Stop Stud	35	Locking Bolt	54	Hand Torsion Spring
17	Frame	36	Locking Bolt Pin	55	Trigger
18	Hammer Nose Bushing	37	Locking Bolt Spring	56	Trigger Lever
19	Hammer Stud	38	Mainspring	57	Trigger Lever Pin

Model 52 Auto



- 1 Barrel
- 2 Barrel Bushing
- 3 Barrel Bushing Plate
- 4 Barrel Bushing Plunger
- 5 Barrel Bushing Plunger Spring
- 6 Barrel Bushing Wrench
- 7 Disconnecter
- 8 Disconnecter Pin
- 9 Drawbar
- 10 Drawbar Plunger
- 11 Drawbar Plunger Spring
- 12 Ejector Depressor Plunger
- 13 Ejector Depressor Plunger Spring
- 14 Ejector Magazine Depressor
- 15 Ejector Spring
- 16 Extractor
- 17 Extractor Pivot Pin
- 18 Extractor Spring
- 19 Firing Pin
- 20 Firing Pin Spring
- 21 Frame
- 22 Frame Stud
- 23 Slide Stop Button
- 24 Hammer
- 25 Stirrup
- 26 Stirrup Pin
- 27 Frame Insert
- 28 Frame Insert Pin
- 29 Magazine Floorplate
- 30 Magazine Floorplate Catch
- 31 Magazine Follower
- 32 Magazine Follower Pin
- 33 Magazine Spring
- 34 Magazine Body
- 35 Magazine Catch
- 36 Magazine Catch Nut
- 37 Magazine Catch Plunger
- 38 Magazine Catch Spring
- 39 Mainspring
- 40 Mainspring Plunger
- 41 Manual Safety
- 42 Manual Safety Plunger
- 43 Manual Safety Plunger Spring
- 44 Rear Sight Base
- 45 Rear Sight Body
- 46 Rear Sight Elevation Nut
- 47 Rear Sight Elevation Plunger
- 48 Rear Sight Elevation Screw
- 49 Rear Sight Elevation Springs
- 50 Rear Sight Lock Screw
- 51 Rear Sight Pivot Pin
- 52 Rear Sight Plunger Spring
- 53 Rear Sight Slide
- 54 Rear Sight Spring Clip

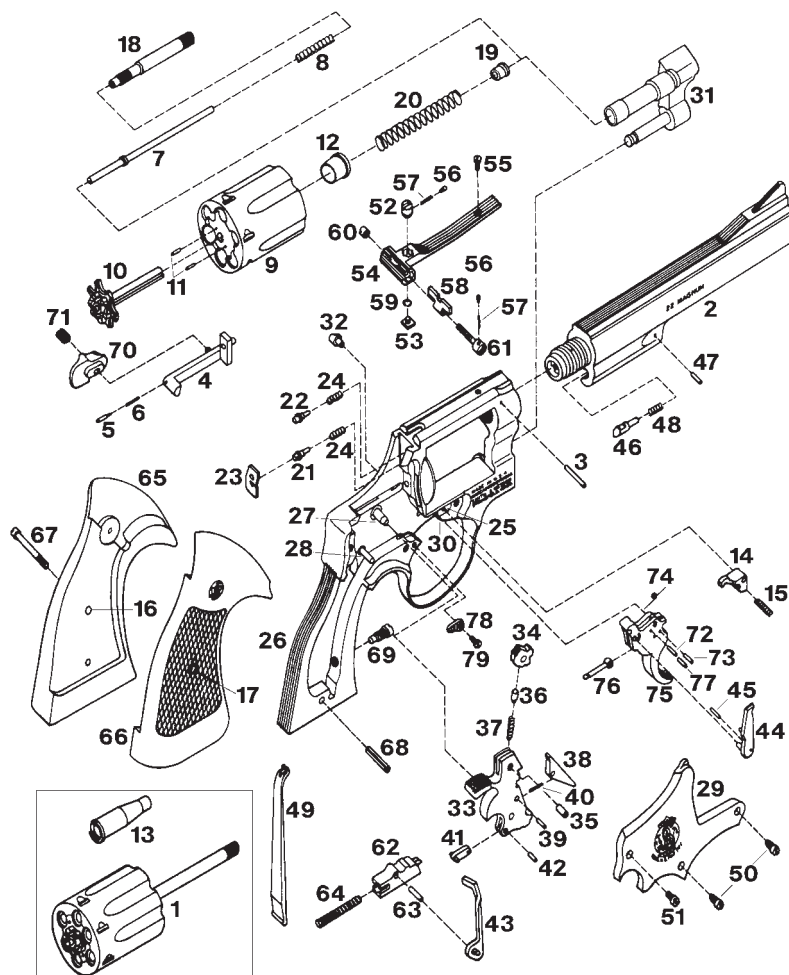
- 55 Rear Sight Traverse Pin
- 56 Rear Sight Wavey Washer
- 57 Rear Sight Windage Nut
- 58 Rear Sight Windage Plunger
- 59 Rear Sight Windage Screw
- 60 Rear Sight Windage Spring
- 61 Recoil Spring
- 62 Recoil Spring Guide Assembly
- 63 Sear
- 64 Sear Pin
- 65 Sear Spring
- 66 Sear Spring Retaining Pin
- 67 Sideplate Assembly
- 68 Slide
- 69 Slide Stop
- 70 Slide Stop Plunger
- 71 Slide Stop Plunger Spring
- 72 Slide Stop Spiral Pin

- 73 Grip
- 74 Grip Screws
- 75 Trigger
- 76 Trigger Plunger
- 77 Trigger Plunger Pin
- 78 Trigger Plunger Spring
- 79 Trigger Pin
- 80 Lower Trigger Stop Screw
- 81 Upper Trigger Stop Screw

Parts Not Shown

- Hammer Pin
- Recoil Spring Guide
- Recoil Spring Guide Bushing
- Recoil Spring Guide Plunger
- Recoil Spring Guide Spring
- Sideplate
- Sideplate Button

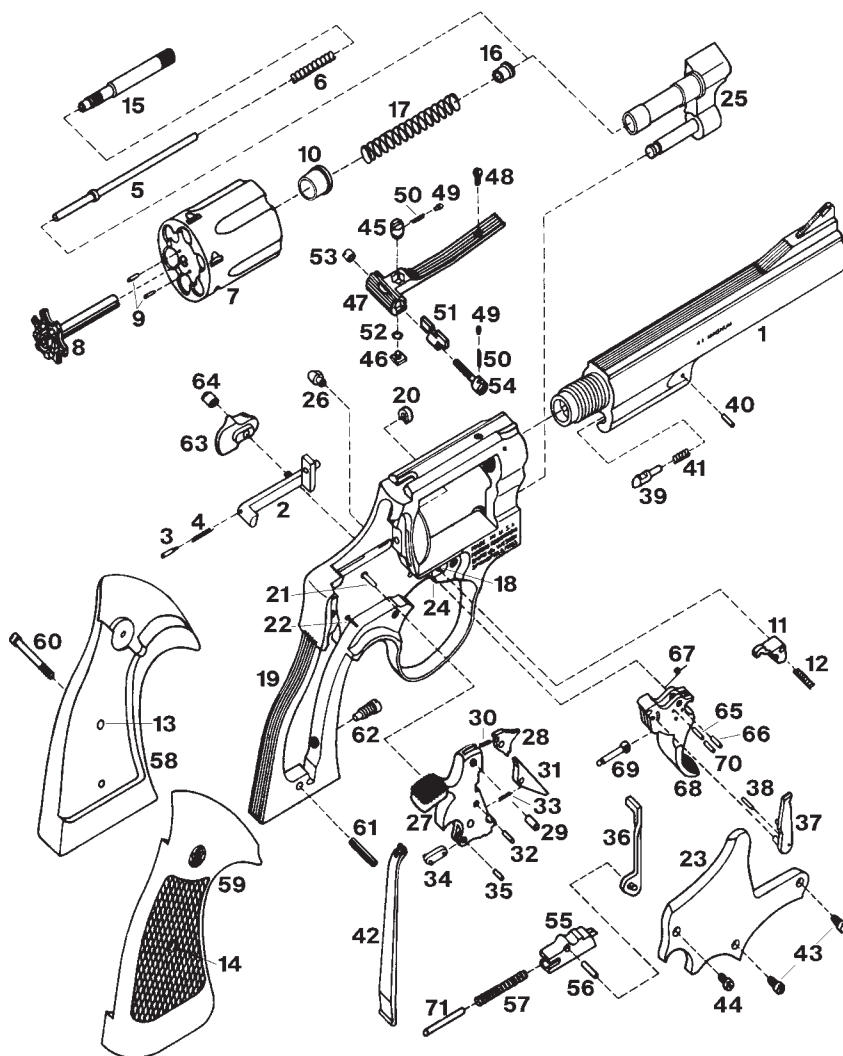
Model 53 Revolver



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|----|-------------------------|----|----------------------------|----|---------------------------|
| 1 | Auxiliary 22LR Cylinder | 28 | Rebound Slide Stud | 55 | Rear Sight Leaf Screw |
| 2 | Barrel | 29 | Sideplate | 56 | Rear Sight Plungers |
| 3 | Barrel Pin | 30 | Trigger Stud | 57 | Rear Sight Plunger Spring |
| 4 | Bolt | 31 | Yoke | 58 | Rear Sight Slide |
| 5 | Bolt Plunger | 32 | Frame Lug | 59 | Rear Sight Spring Clip |
| 6 | Bolt Plunger Spring | 33 | Hammer | 60 | Rear Sight Windage Nut |
| 7 | Center Pin | 34 | Hammer Nose | 61 | Rear Sight Windage Screw |
| 8 | Center Pin Spring | 35 | Hammer Nose Rivet | 62 | Rebound Slide |
| 9 | Cylinder, 22 WMR | 36 | Hammer Nose Plunger | 63 | Rebound Slide Pin |
| 10 | Extractor | 37 | Hammer Nose Plunger Spring | 64 | Rebound Slide Spring |
| 11 | Extractor Pins | 38 | Sear | 65 | Left Grip |
| 12 | Gas Ring | 39 | Sear Pin | 66 | Right Grip |
| 13 | Cylinder Insert | 40 | Sear Spring | 67 | Grip Screw |
| 14 | Cylinder Stop | 41 | Stirrup | 68 | Grip Locator Pin |
| 15 | Cylinder Stop Spring | 42 | Stirrup Pin | 69 | Strain Screw |
| 16 | Grip Escutcheon | 43 | Hammer Block | 70 | Thumb-Piece |
| 17 | Grip Escutcheon Nut | 44 | Hand | 71 | Thumb-Piece Nut |
| 18 | Extractor Rod | 45 | Hand Pin | 72 | Hand Spring Pin |
| 19 | Extractor Rod Collar | 46 | Locking Bolt | 73 | Hand Spring Torsion Pin |
| 20 | Extractor Spring | 47 | Locking Bolt Pin | 74 | Hand Torsion Spring |
| 21 | Lower Firing Pin | 48 | Locking Bolt Spring | 75 | Trigger |
| 22 | Upper Firing Pin | 49 | Mainspring | 76 | Trigger Lever |
| 23 | Firing Pin Retainer | 50 | Sideplate Screws, Crowned | 77 | Trigger Lever Pin |
| 24 | Firing Pin Springs | 51 | Sideplate Screw, Flat Head | 78 | Trigger Stop |
| 25 | Cylinder Stop Stud | 52 | Rear Sight Elevation Nut | 79 | Trigger Stop Screw |
| 26 | Frame | 53 | Rear Sight Elevation Stud | | |
| 27 | Hammer Stud | 54 | Rear Sight Leaf | | |

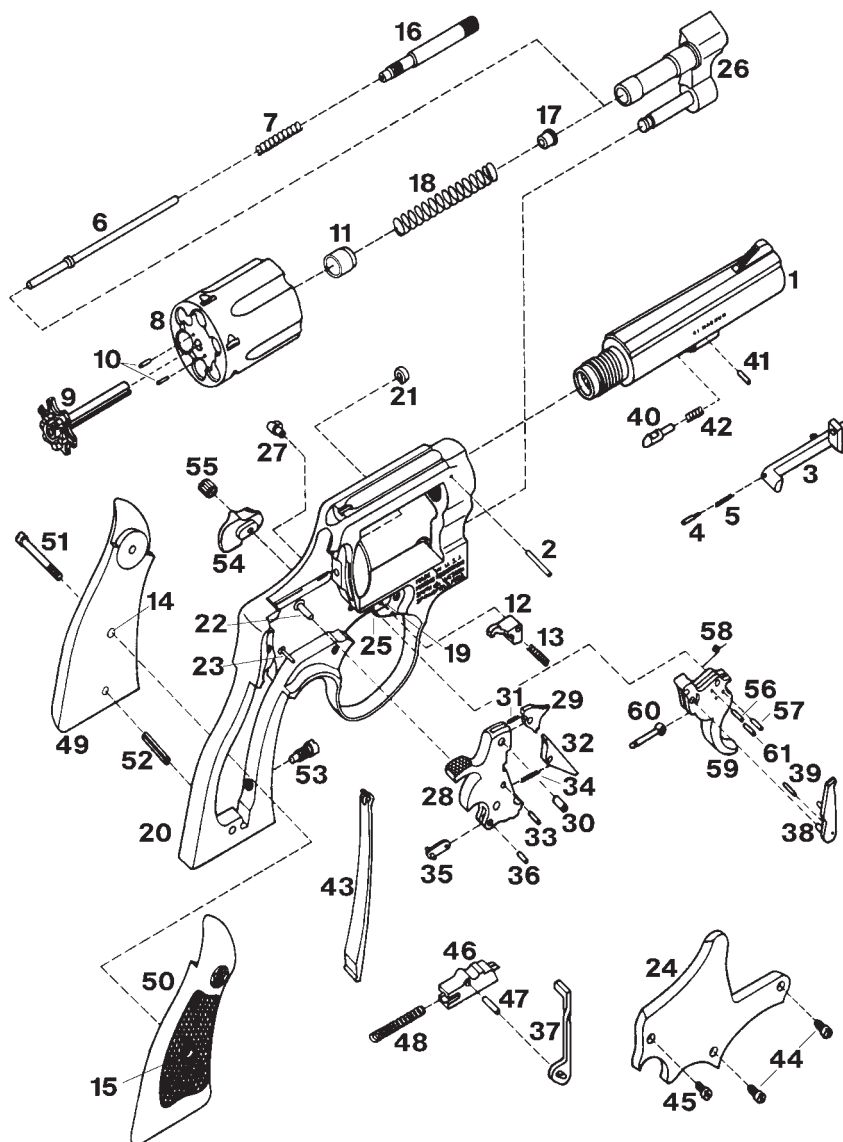
SMITH & WESSON

Model 57 Revolver

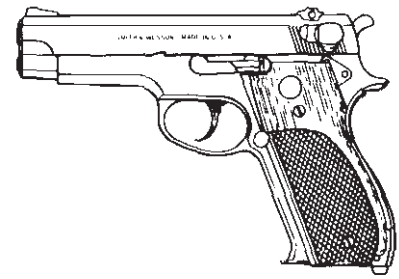
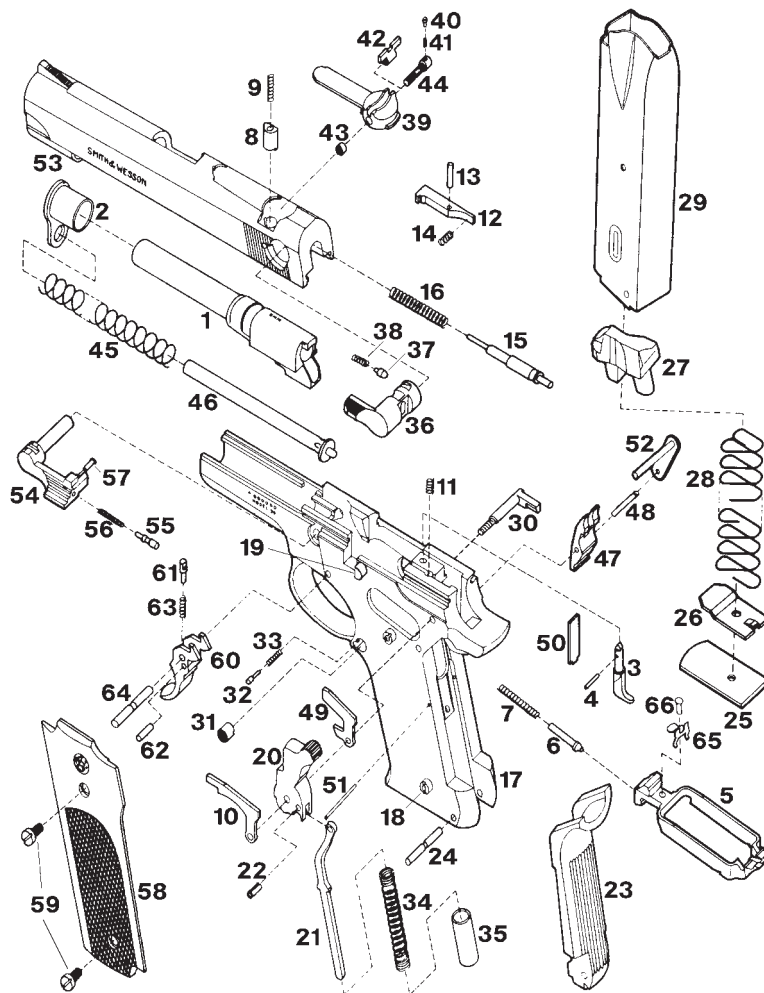


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|----|----------------------|----|----------------------------|----|---------------------------|
| 1 | Barrel | 25 | Yoke | 49 | Rear Sight Plunger |
| 2 | Bolt | 26 | Frame Lug | 50 | Rear Sight Plunger Spring |
| 3 | Bolt Plunger | 27 | Hammer | 51 | Rear Sight Slide |
| 4 | Bolt Plunger Spring | 28 | Hammer Nose | 52 | Rear Sight Spring Clip |
| 5 | Center Pin | 29 | Hammer Nose Rivet | 53 | Rear Sight Windage Nut |
| 6 | Center Pin Spring | 30 | Hammer Nose Spring | 54 | Rear Sight Windage Screw |
| 7 | Cylinder | 31 | Sear | 55 | Rebound Slide |
| 8 | Extractor | 32 | Sear Pin | 56 | Rebound Slide Pin |
| 9 | Extractor Pins | 33 | Sear Spring | 57 | Rebound Slide Spring |
| 10 | Gas Ring | 34 | Stirrup | 58 | Left Grip |
| 11 | Cylinder Stop | 35 | Stirrup Pin | 59 | Right Grip |
| 12 | Cylinder Stop Spring | 36 | Hammer Block | 60 | Grip Screw |
| 13 | Grip Escutcheon | 37 | Hand | 61 | Grip Locator Pin |
| 14 | Grip Escutcheon Nut | 38 | Hand Pin | 62 | Strain Screw |
| 15 | Extractor Rod | 39 | Locking Bolt | 63 | Thumb-Piece |
| 16 | Extractor Rod Collar | 40 | Locking Bolt Pin | 64 | Thumb-Piece Nut |
| 17 | Extractor Spring | 41 | Locking Bolt Spring | 65 | Hand Spring Pin |
| 18 | Cylinder Stop Stud | 42 | Mainspring | 66 | Hand Spring Torsion Pin |
| 19 | Frame | 43 | Sideplate Screws, Crowned | 67 | Hand Torsion Spring |
| 20 | Hammer Nose Bushing | 44 | Sideplate Screw, Flat Head | 68 | Trigger |
| 21 | Hammer Stud | 45 | Rear Sight Elevation Nut | 69 | Trigger Lever |
| 22 | Rebound Slide Stud | 46 | Rear Sight Elevation Stud | 70 | Trigger Lever Pin |
| 23 | Sideplate | 47 | Rear Sight Leaf | 71 | Trigger Stop Rod |
| 24 | Trigger Stud | 48 | Rear Sight Leaf Screw | | |

Model 58 Revolver

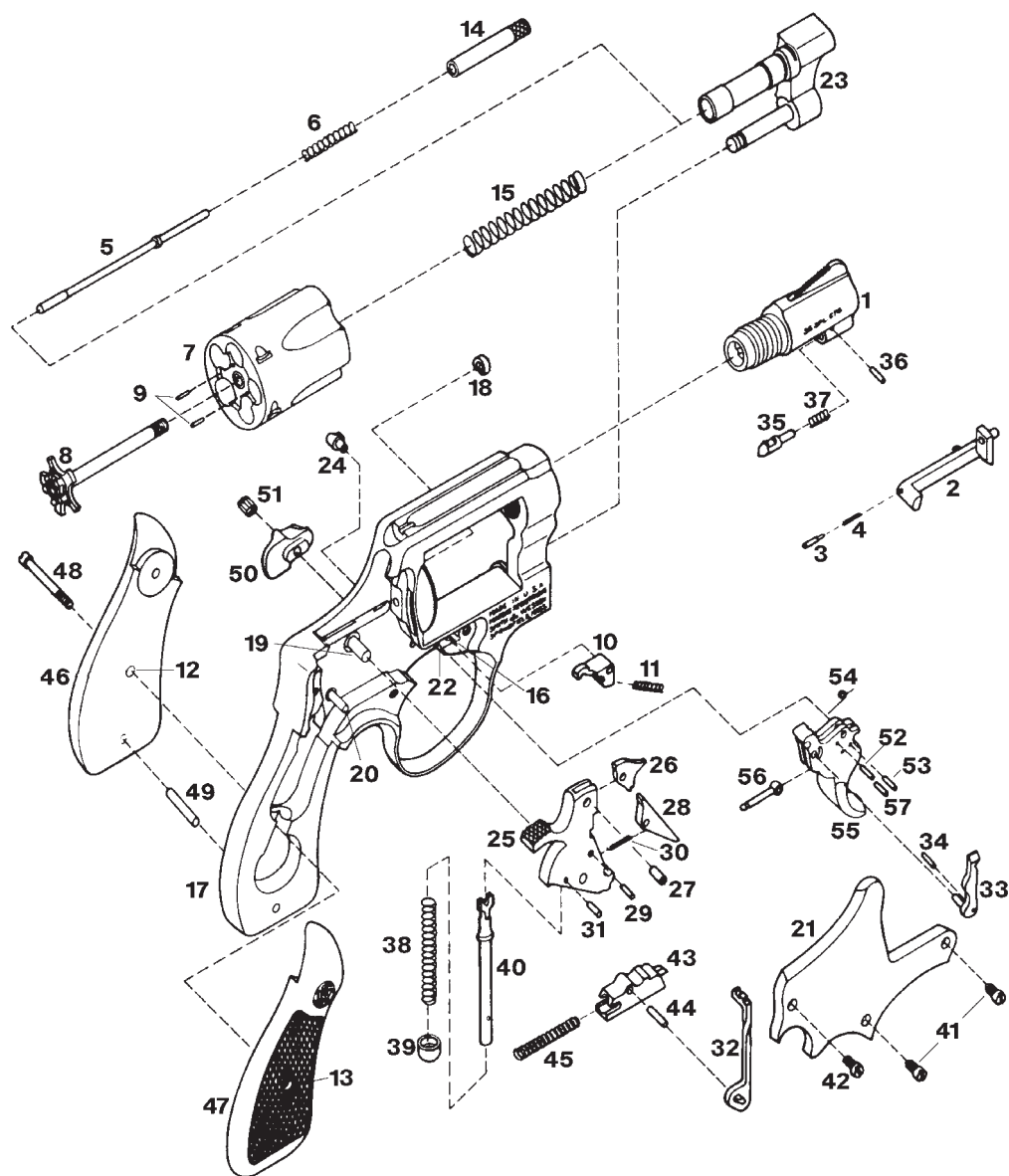


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|----|----------------------|----|---------------------|----|----------------------------|
| 1 | Barrel | 22 | Hammer Stud | 43 | Mainspring |
| 2 | Barrel Pin | 23 | Rebound Slide Stud | 44 | Sideplate Screws, Crowned |
| 3 | Bolt | 24 | Sideplate | 45 | Sideplate Screw, Flat Head |
| 4 | Bolt Plunger | 25 | Trigger Stud | 46 | Rebound Slide |
| 5 | Bolt Plunger Spring | 26 | Yoke | 47 | Rebound Slide Pin |
| 6 | Center Pin | 27 | Frame Lug | 48 | Rebound Slide Spring |
| 7 | Center Pin Spring | 28 | Hammer | 49 | Left Grip |
| 8 | Cylinder | 29 | Hammer Nose | 50 | Right Grip |
| 9 | Extractor | 30 | Hammer Nose Rivet | 51 | Grip Screw |
| 10 | Extractor Pins | 31 | Hammer Nose Spring | 52 | Grip Locator Pin |
| 11 | Gas Ring | 32 | Sear | 53 | Strain Screw |
| 12 | Cylinder Stop | 33 | Sear Pin | 54 | Thumb-Piece |
| 13 | Cylinder Stop Spring | 34 | Sear Spring | 55 | Thumb-Piece Nut |
| 14 | Grip Escutcheon | 35 | Stirrup | 56 | Hand Spring Pin |
| 15 | Grip Escutcheon Nut | 36 | Stirrup Pin | 57 | Hand Spring Torsion Pin |
| 16 | Extractor Rod | 37 | Hammer Block | 58 | Hand Torsion Spring |
| 17 | Extractor Rod Collar | 38 | Hand | 59 | Trigger |
| 18 | Extractor Spring | 39 | Hand Pin | 60 | Trigger Lever |
| 19 | Cylinder Stop Stud | 40 | Locking Bolt | 61 | Trigger Lever Pin |
| 20 | Frame | 41 | Locking Bolt Pin | | |
| 21 | Hammer Nose Bushing | 42 | Locking Bolt Spring | | |

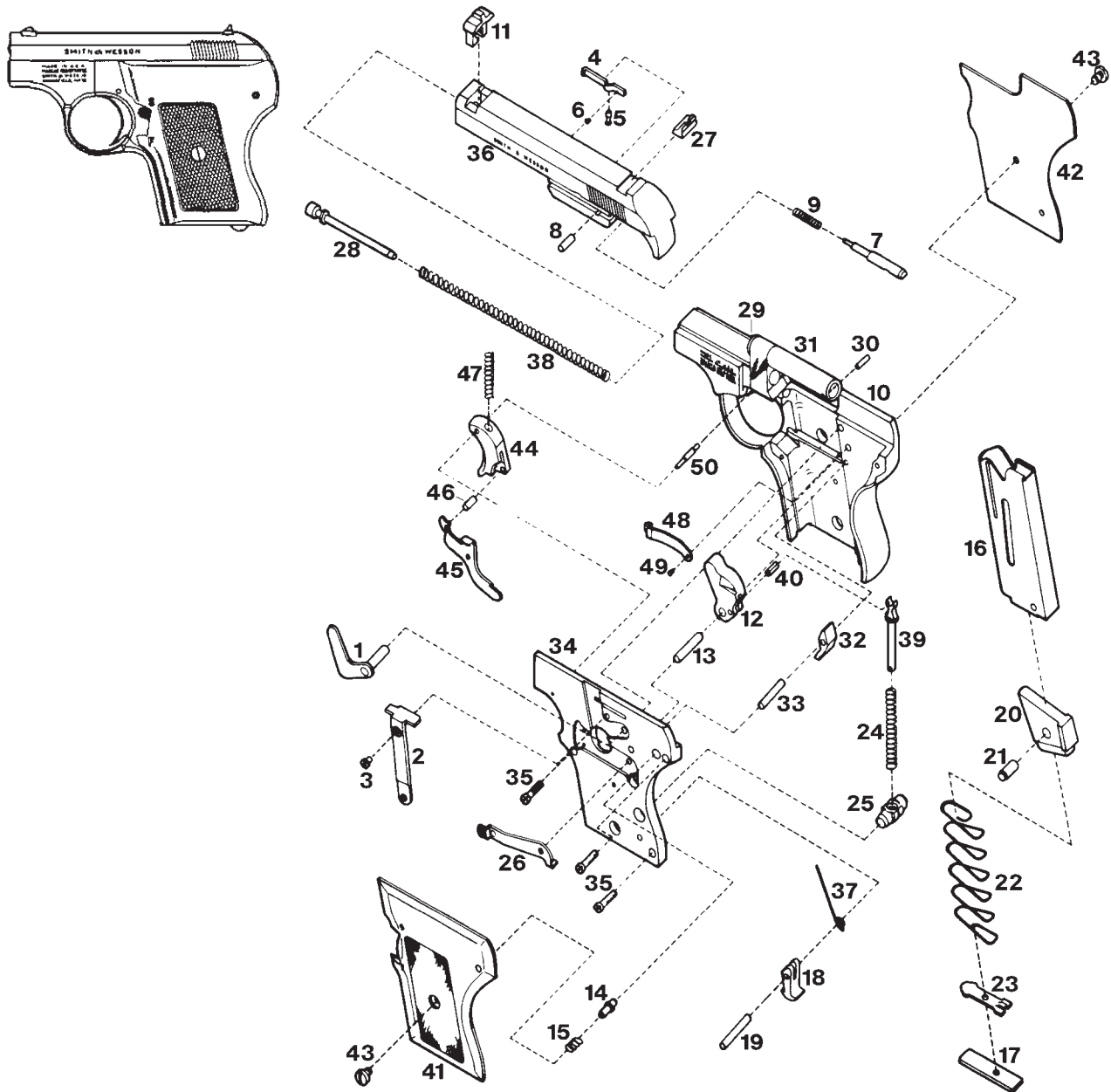
Model 59 Auto


1	Barrel	26	Magazine Base Plate Catch	51	Sear Spring Retaining Pin
2	Barrel Bushing	27	Magazine Follower	52	Sideplate
3	Disconnecter	28	Magazine Spring	53	Slide
4	Disconnecter Pin	29	Magazine Body	54	Slide Stop
5	Drawbar	30	Magazine Catch	55	Slide Stop Plunger
6	Drawbar Plunger	31	Magazine Catch Nut	56	Slide Stop Plunger Spring
7	Drawbar Plunger Spring	32	Magazine Catch Plunger	57	Slide Stop Spiral Pin
8	Ejector Depressor Plunger	33	Magazine Catch Plunger Spring	58	Left Grip
9	Ejector Depressor Plunger Spring	34	Mainspring	59	Stock Screws
10	Ejector Magazine Depressor	35	Mainspring Plunger	60	Trigger
11	Ejector Spring	36	Manual Safety	61	Trigger Plunger
12	Extractor	37	Manual Safety Plunger	62	Trigger Plunger Pin
13	Extractor Pin	38	Manual Safety Plunger Spring	63	Trigger Plunger Spring
14	Extractor Spring	39	Rear Sight Leaf	64	Trigger Pin
15	Firing Pin	40	Rear Sight Plunger	65	Trigger Play Spring
16	Firing Pin Spring	41	Rear Sight Plunger Spring	66	Trigger Play Rivet
17	Frame	42	Rear Sight Slide	Parts Not Shown	
18	Frame Stud	43	Rear Sight Windage Nut	Hammer Pin	
19	Slide Stop Button	44	Rear Sight Windage Screw	Recoil Spring Guide	
20	Hammer	45	Recoil Spring	Recoil Spring Guide Bushing	
21	Stirrup	46	Recoil Spring Guide Assembly	Recoil Spring Guide Plunger	
22	Stirrup Pin	47	Sear	Recoil Spring Guide Plunger Spring	
23	Frame Insert	48	Sear Pin	Right Grip	
24	Frame Insert Pin	49	Sear Release Lever	Sideplate Button	
25	Magazine Base Plate	50	Sear Spring		

Model 60 Revolver

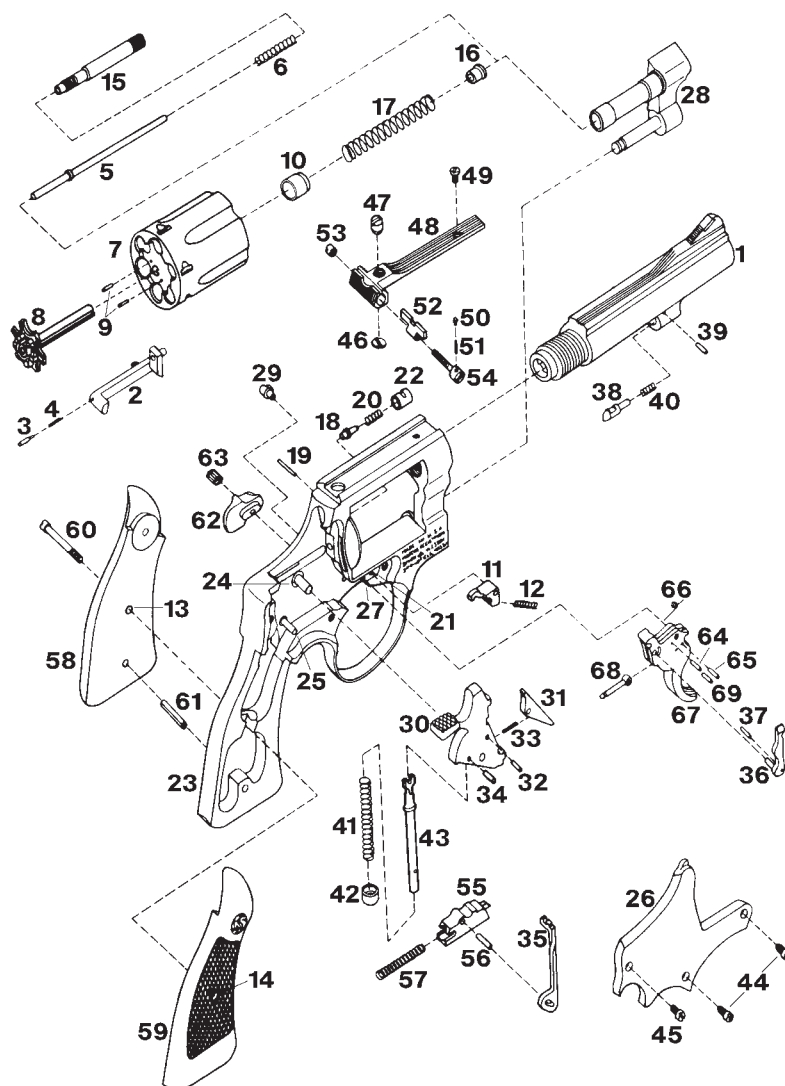


1	Barrel	20	Rebound Slide Stud	39	Mainspring Rod Swivel
2	Bolt	21	Sideplate	40	Mainspring Stirrup
3	Bolt Plunger	22	Trigger Stud	41	Sideplate Screws, Crowned
4	Bolt Plunger Spring	23	Yoke	42	Sideplate Screw, Flat Head
5	Center Pin	24	Frame Lug	43	Rebound Slide
6	Center Pin Spring	25	Hammer	44	Rebound Slide Pin
7	Cylinder	26	Hammer Nose	45	Rebound Slide Spring
8	Extractor	27	Hammer Nose Rivet	46	Left Grip
9	Extractor Pins	28	Sear	47	Right Grip
10	Cylinder Stop	29	Sear Pin	48	Grip Screw
11	Cylinder Stop Spring	30	Sear Spring	49	Grip Locator Pin
12	Grip Escutcheon	31	Stirrup Pin	50	Thumb-Piece
13	Grip Escutcheon Nut	32	Hammer Block	51	Thumb-Piece Nut
14	Extractor Rod	33	Hand	52	Hand Spring Pin
15	Extractor Spring	34	Hand Pin	53	Hand Spring Torsion Pin
16	Cylinder Stop Stud	35	Locking Bolt	54	Hand Torsion Spring
17	Frame	36	Locking Bolt Pin	55	Trigger
18	Hammer Nose Bushing	37	Locking Bolt Spring	56	Trigger Lever
19	Hammer Stud	38	Mainspring	57	Trigger Lever Pin

Model 61 Auto


- | | | | | | |
|----|--------------------------|----|--------------------------|----|--------------------------------|
| 1 | Disconnecter | 18 | Magazine Catch | 35 | Sideplate Screws |
| 2 | Ejector | 19 | Magazine Catch Pin | 36 | Slide |
| 3 | Ejector Screw | 20 | Magazine Follower | 37 | Magazine Catch and Sear Spring |
| 4 | Extractor | 21 | Magazine Follower Pin | 38 | Recoil Spring |
| 5 | Extractor Pin | 22 | Magazine Spring | 39 | Stirrup |
| 6 | Extractor Spring | 23 | Magazine Spring Plate | 40 | Stirrup Pin |
| 7 | Firing Pin | 24 | Mainspring | 41 | Left Grip |
| 8 | Firing Pin Retaining Pin | 25 | Mainspring Retainer | 42 | Right Grip |
| 9 | Firing Pin Spring | 26 | Manual Safety-Lever | 43 | Grip Screws |
| 10 | Frame | 27 | Rear Sight Blade | 44 | Trigger |
| 11 | Front Sight | 28 | Recoil Spring Guide | 45 | Trigger Bar |
| 12 | Hammer | 29 | Recoil Spring Guide Tube | 46 | Trigger Bar Pin |
| 13 | Hammer Pin | 30 | Recoil Spring Stop Pin | 47 | Trigger Bar Spring |
| 14 | Indicator Plunger | 31 | Retainer Tube | 48 | Trigger Block |
| 15 | Indicator Plunger Spring | 32 | Sear | 49 | Trigger Block Rivet |
| 16 | Magazine Body | 33 | Sear Pin | 50 | Trigger Pin |
| 17 | Magazine Base Plate | 34 | Sideplate | | |

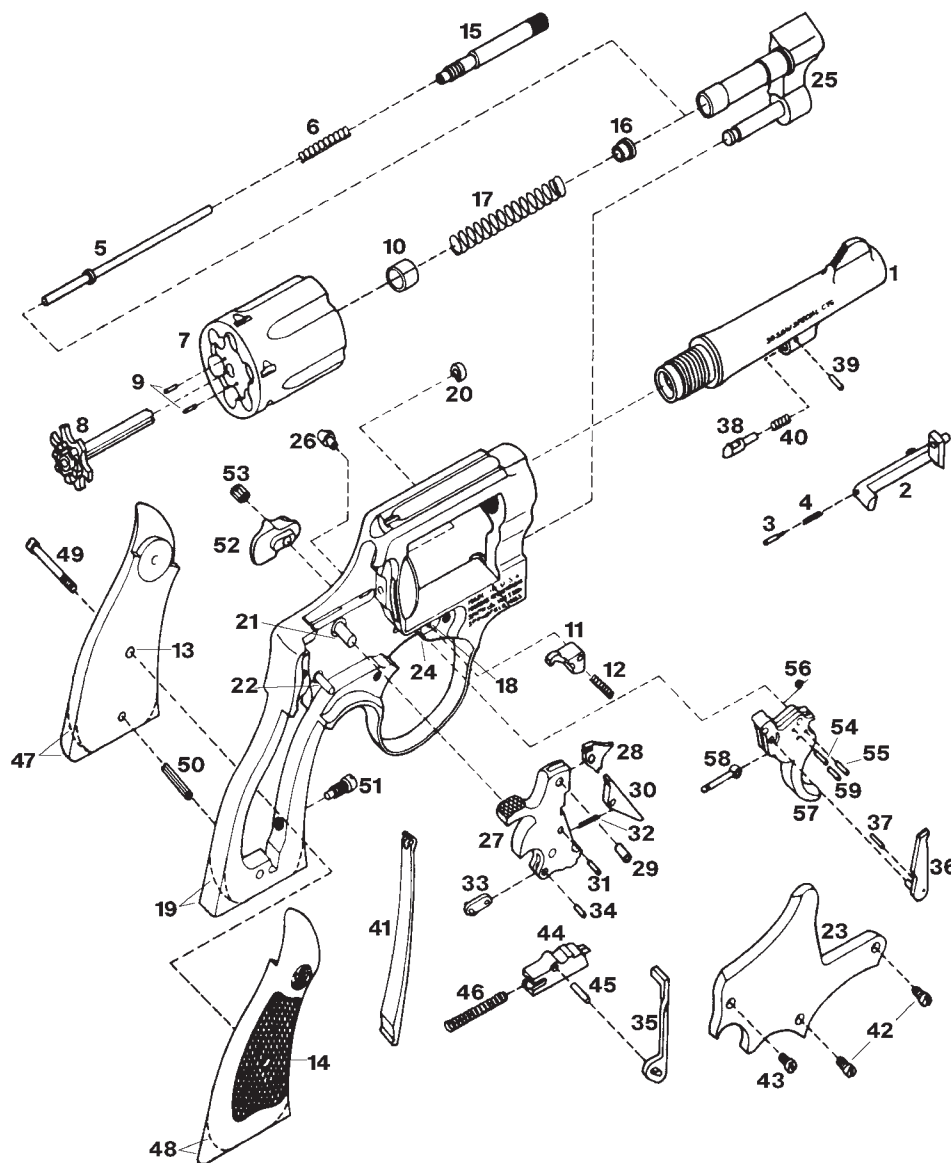
Model 63 Revolver



1	Barrel	24	Hammer Stud	47	Rear Sight Elevation Screw
2	Bolt	25	Rebound Slide Stud	48	Rear Sight Leaf
3	Bolt Plunger	26	Sideplate	49	Rear Sight Leaf Screw
4	Bolt Plunger Spring	27	Trigger Stud	50	Rear Sight Plunger
5	Center Pin	28	Yoke	51	Rear Sight Plunger Spring
6	Center Pin Spring	29	Frame Lug	52	Rear Sight Slide
7	Cylinder	30	Hammer	53	Rear Sight Windage Nut
8	Extractor	31	Sear	54	Rear Sight Windage Screw
9	Extractor Pins	32	Sear Pin	55	Rebound Slide
10	Gas Ring	33	Sear Spring	56	Rebound Slide Pin
11	Cylinder Stop	34	Stirrup Pin	57	Rebound Slide Spring
12	Cylinder Stop Spring	35	Hammer Block	58	Left Grip
13	Grip Escutcheon	36	Hand	59	Right Grip
14	Grip Escutcheon Nut	37	Hand Pin	60	Grip Screw
15	Extractor Rod	38	Locking Bolt	61	Grip Locator Pin
16	Extractor Rod Collar	39	Locking Bolt Pin	62	Thumb-Piece
17	Extractor Spring	40	Locking Bolt Spring	63	Thumb-Piece Nut
18	Firing Pin	41	Mainspring	64	Hand Spring Pin
19	Firing Pin Bushing Pin	42	Mainspring Rod Swivel	65	Hand Spring Torsion Pin
20	Firing Pin Spring	43	Mainspring Stirrup	66	Hand Torsion Spring
21	Cylinder Stop Stud	44	Sideplate Screws, Crowned	67	Trigger
22	Firing Pin Bushing	45	Sideplate Screw, Flat Head	68	Trigger Lever
23	Frame	46	Rear Sight Elevation Click Plug	69	Trigger Lever Pin

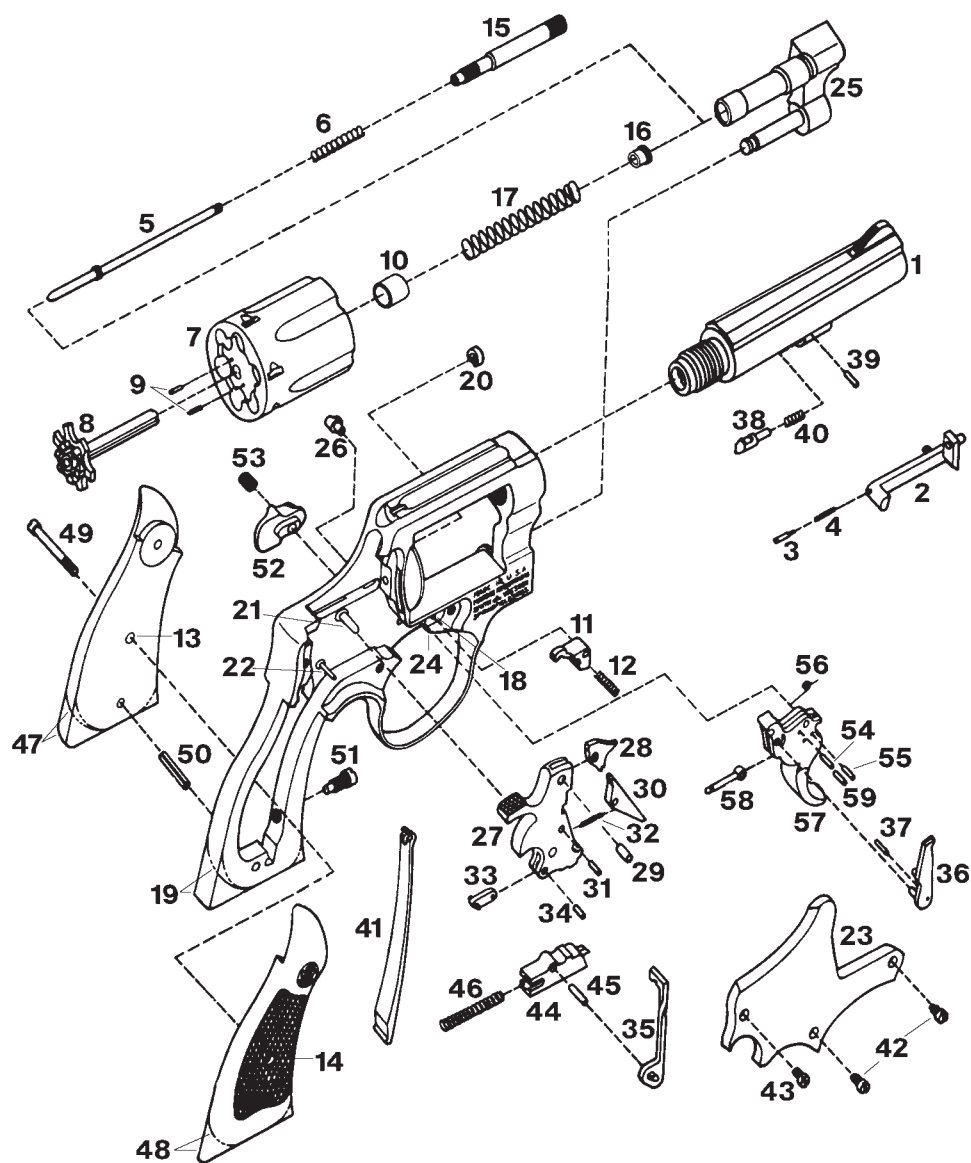
SMITH & WESSON

Model 64 Revolver



1	Barrel	21	Hammer Stud	41	Mainspring
2	Bolt	22	Rebound Slide Stud	42	Sideplate Screws, Crowned
3	Bolt Plunger	23	Sideplate	43	Sideplate Screw, Flat Head
4	Bolt Plunger Spring	24	Trigger Stud	44	Rebound Slide
5	Center Pin	25	Yoke	45	Rebound Slide Pin
6	Center Pin Spring	26	Frame Lug	46	Rebound Slide Spring
7	Cylinder	27	Hammer	47	Left Grip
8	Extractor	28	Hammer Nose	48	Right Grip
9	Extractor Pins	29	Hammer Nose Rivet	49	Grip Screw
10	Gas Ring	30	Sear	50	Grip Locator Pin
11	Cylinder Stop	31	Sear Pin	51	Strain Screw
12	Cylinder Stop Spring	32	Sear Spring	52	Thumb-Piece
13	Grip Escutcheon	33	Stirrup	53	Thumb-Piece Nut
14	Grip Escutcheon Nut	34	Stirrup Pin	54	Hand Spring Pin
15	Extractor Rod	35	Hammer Block	55	Hand Spring Torsion Pin
16	Extractor Rod Collar	36	Hand	56	Hand Torsion Spring
17	Extractor Spring	37	Hand Pin	57	Trigger
18	Cylinder Stop Stud	38	Locking Bolt	58	Trigger Lever
19	Frame	39	Locking Bolt Pin	59	Trigger Lever Pin
20	Hammer Nose Bushing	40	Locking Bolt Spring		

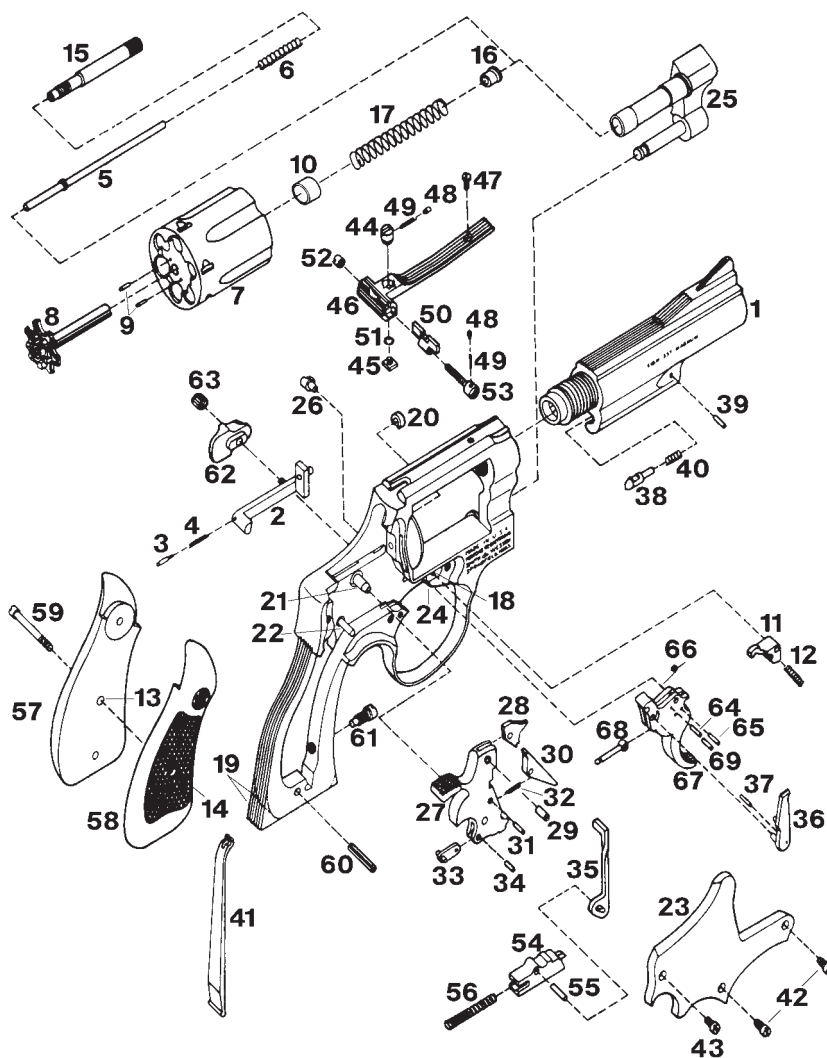
Model 65 Revolver



1	Barrel	21	Hammer Stud	41	Mainspring
2	Bolt	22	Rebound Slide Stud	42	Sideplate Screws, Crowned
3	Bolt Plunger	23	Sideplate	43	Sideplate Screw, Flat Head
4	Bolt Plunger Spring	24	Trigger Stud	44	Rebound Slide
5	Center Pin	25	Yoke	45	Rebound Slide Pin
6	Center Pin Spring	26	Frame Lug	46	Rebound Slide Spring
7	Cylinder	27	Hammer	47	Left Grip
8	Extractor	28	Hammer Nose	48	Right Grip
9	Extractor Pins	29	Hammer Nose Rivet	49	Grip Screw
10	Gas Ring	30	Sear	50	Grip Locator Pin
11	Cylinder Stop	31	Sear Pin	51	Strain Screw
12	Cylinder Stop Spring	32	Sear Spring	52	Thumb-Piece
13	Grip Escutcheon	33	Stirrup	53	Thumb-Piece Nut
14	Grip Escutcheon Nut	34	Stirrup Pin	54	Hand Spring Pin
15	Extractor Rod	35	Hammer Block	55	Hand Spring Torsion Pin
16	Extractor Rod Collar	36	Hand	56	Hand Torsion Spring
17	Extractor Spring	37	Hand Pin	57	Trigger
18	Cylinder Stop Stud	38	Locking Bolt	58	Trigger Lever
19	Frame	39	Locking Bolt Pin	59	Trigger Lever Pin
20	Hammer Nose Bushing	40	Locking Bolt Spring		

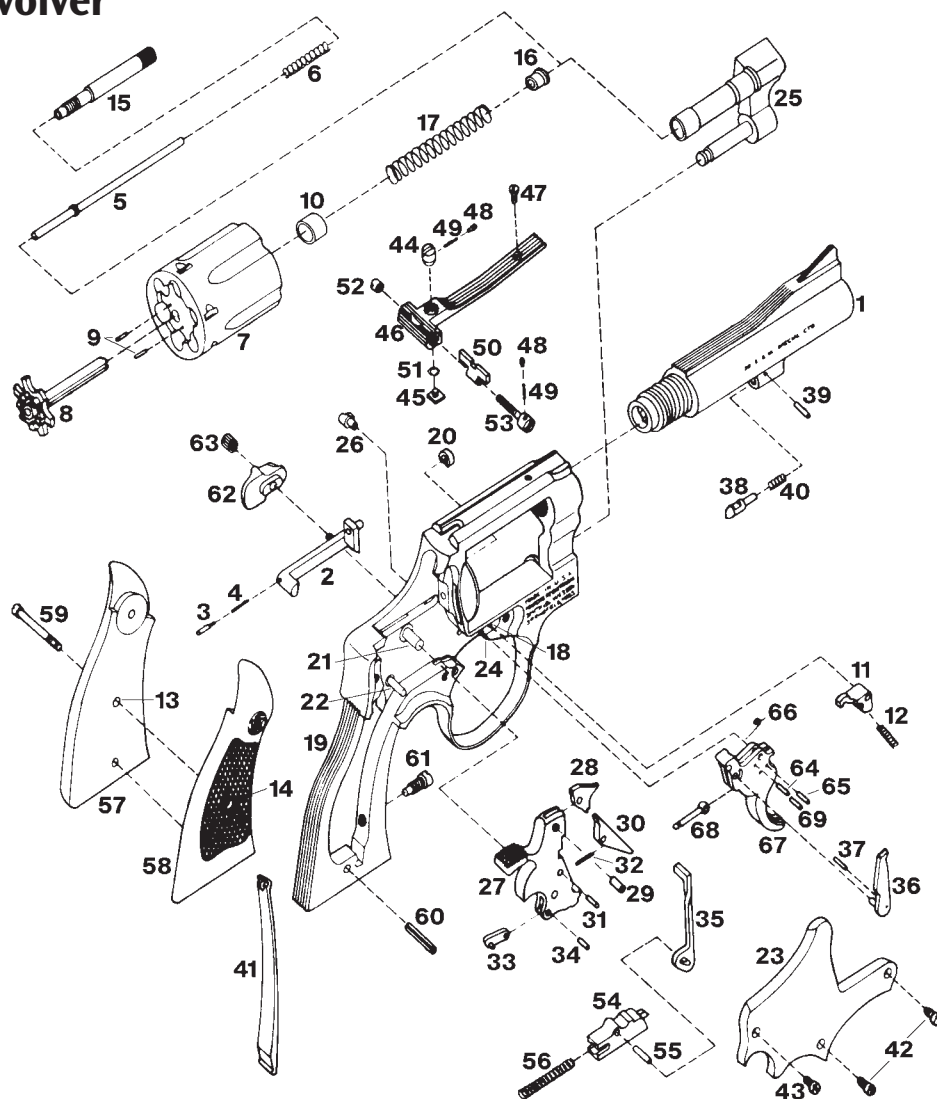
SMITH & WESSON

Model 66 Revolver

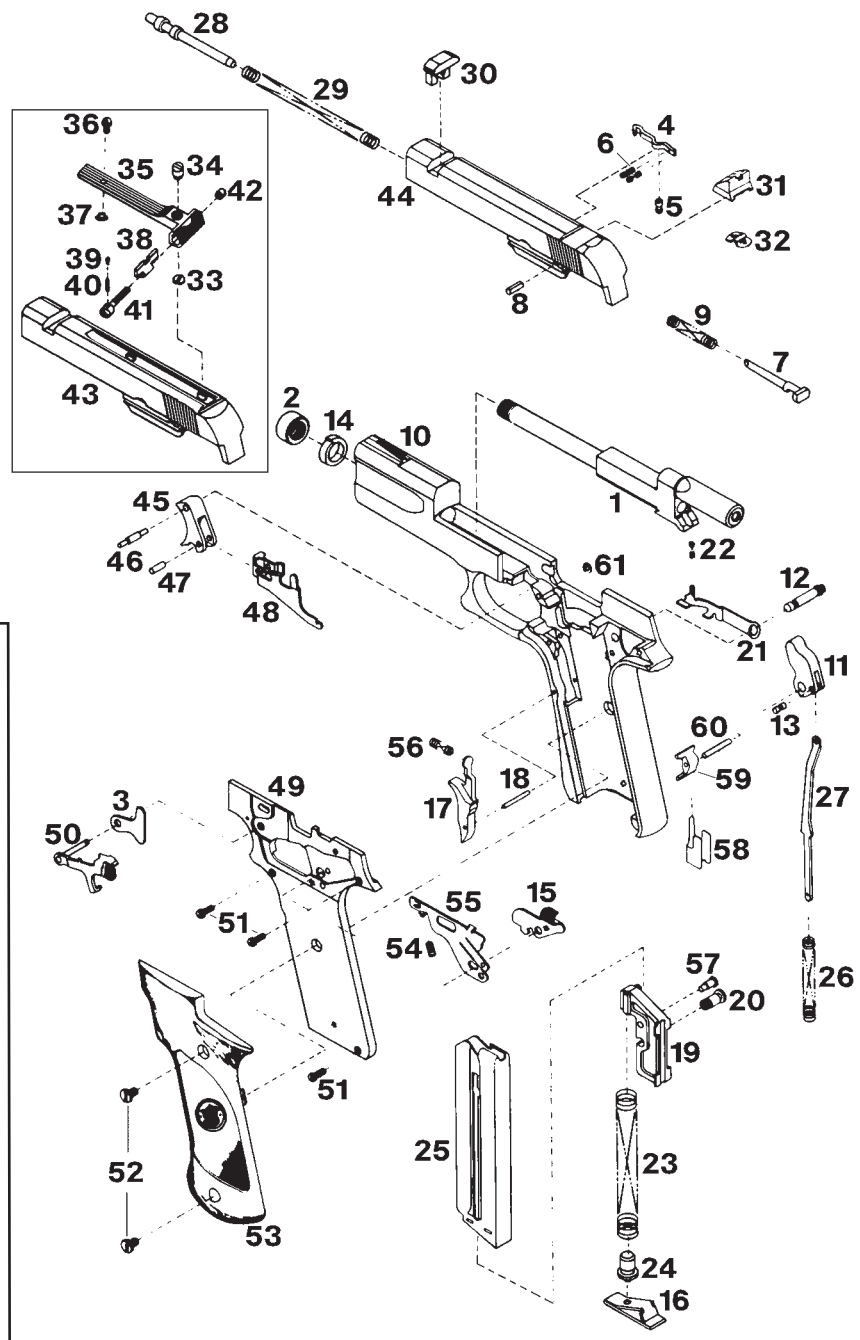


1	Barrel	24	Trigger Stud	47	Rear Sight Leaf Screw
2	Bolt	25	Yoke	48	Rear Sight Plungers
3	Bolt Plunger	26	Frame Lug	49	Rear Sight Plunger Springs
4	Bolt Plunger Spring	27	Hammer	50	Rear Sight Slide
5	Center Pin	28	Hammer Nose	51	Rear Sight Clip
6	Center Pin Spring	29	Hammer Nose Rivet	52	Rear Sight Windage Nut
7	Cylinder	30	Sear	53	Rear Sight Windage Screw
8	Extractor	31	Sear Pin	54	Rebound Slide
9	Extractor Pins	32	Sear Spring	55	Rebound Slide Pin
10	Gas Ring	33	Stirrup	56	Rebound Slide Spring
11	Cylinder Stop	34	Stirrup Pin	57	Left Grip, Round Butt
12	Cylinder Stop Spring	35	Hammer Block	58	Right Grip, Round Butt
13	Grip Escutcheon	36	Hand	59	Grip Screw
14	Grip Escutcheon Nut	37	Hand Pin	60	Grip Locator Pin
15	Extractor Rod	38	Locking Bolt	61	Strain Screw
16	Extractor Rod Collar	39	Locking Bolt Pin	62	Thumb-Piece
17	Extractor Spring	40	Locking Bolt Spring	63	Thumb-Piece Nut
18	Cylinder Stop Stud	41	Mainspring	64	Hand Spring Pin
19	Frame	42	Sideplate Screws, Crowned	65	Hand Spring Torsion Pin
20	Hammer Nose Bushing	43	Sideplate Screw, Flat Head	66	Hand Torsion Spring
21	Hammer Stud	44	Rear Sight Elevation Nut	67	Trigger
22	Rebound Slide Stud	45	Rear Sight Elevation Stud	68	Trigger Lever
23	Sideplate	46	Rear Sight Leaf	69	Trigger Lever Pin

Model 67 Revolver



1	Barrel	24	Trigger Stud	47	Rear Sight Leaf Screw
2	Bolt	25	Yoke	48	Rear Sight Plungers
3	Bolt Plunger	26	Frame Lug	49	Rear Sight Plunger Springs
4	Bolt Plunger Spring	27	Hammer	50	Rear Sight Slide
5	Center Pin	28	Hammer Nose	51	Rear Sight Spring Clip
6	Center Pin Spring	29	Hammer Nose Rivet	52	Rear Sight Windage Nut
7	Cylinder	30	Sear	53	Rear Sight Windage Screw
8	Extractor	31	Sear Pin	54	Rebound Slide
9	Extractor Pins	32	Sear Spring	55	Rebound Slide Pin
10	Gas Ring	33	Stirrup	56	Rebound Slide Spring
11	Cylinder Stop	34	Stirrup Pin	57	Left Grip
12	Cylinder Stop Spring	35	Hammer Block	58	Right Grip
13	Grip Escutcheon	36	Hand	59	Grip Screw
14	Grip Escutcheon Nut	37	Hand Pin	60	Grip Locator Pin
15	Extractor Rod	38	Locking Bolt	61	Strain Screw
16	Extractor Rod Collar	39	Locking Bolt Pin	62	Thumb-Piece
17	Extractor Spring	40	Locking Bolt Spring	63	Thumb-Piece Nut
18	Cylinder Stop Stud	41	Mainspring	64	Hand Spring Pin
19	Frame	42	Sideplate Screws, Crowned	65	Hand Spring Torsion Pin
20	Hammer Nose Bushing	43	Sideplate Screw, Flat Head	66	Hand Torsion Spring
21	Hammer Stud	44	Rear Sight Elevation Nut	67	Trigger
22	Rebound Slide Stud	45	Rear Sight Elevation Stud	68	Trigger Lever
23	Sideplate	46	Rear Sight Leaf	69	Trigger Lever Pin

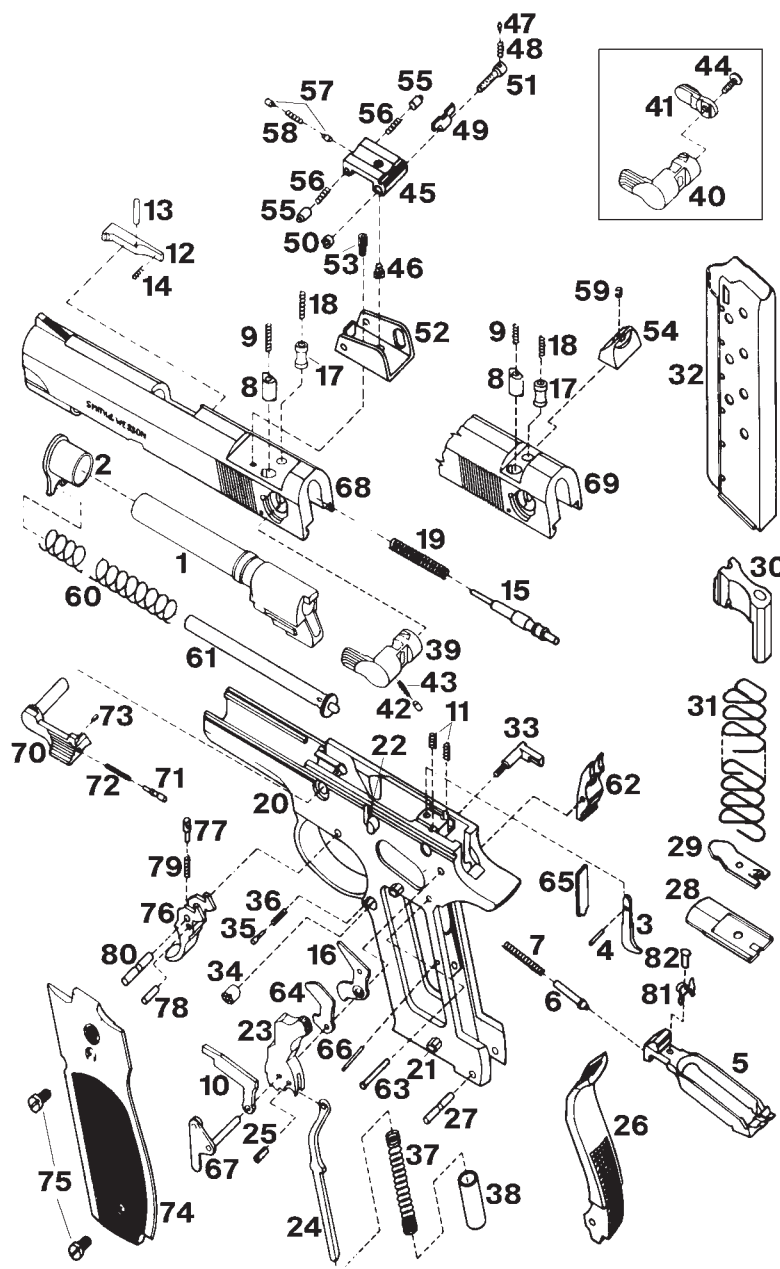


- 1 Barrel
- 2 Barrel Nut
- 3 Disconnecter
- 4 Extractor
- 5 Extractor Pin
- 6 Extractor Springs
- 7 Firing Pin
- 8 Firing Pin Retaining Pin
- 9 Firing Pin Spring
- 10 Frame
- 11 Hammer
- 12 Hammer Pin
- 13 Hammer Stirrup Pin
- 14 Barrel Nut Lock Washer
- 15 Safety Catch
- 16 Magazine Base Plate
- 17 Magazine Catch
- 18 Magazine Catch Pin
- 19 Magazine Follower
- 20 Magazine Follower Pin
- 21 Magazine Safety
- 22 Magazine Safety Pin
- 23 Magazine Spring
- 24 Magazine Spring Plunger
- 25 Magazine Body
- 26 Mainspring
- 27 Hammer Strut
- 28 Recoil Spring Guide
- 29 Recoil Spring
- 30 Recoil Spring Guide Plug
- 31 Rear Sight Body
- 32 Rear Sight Recoil Bushing
- 33 Rear Sight Elevation Screw<R>Retainer
- 34 Rear Sight Elevation Screw, Target
- 35 Rear Sight Leaf, Target
- 36 Rear Sight Leaf Screw, Target
- 37 Rear Sight Retainer Nut, Target
- 38 Rear Sight Leaf, Target

- 39 Rear Sight Wind. Screw Plunger, Target
 - 40 Rear Sight Windage Screw Spring, Target
 - 41 Rear Sight Windage Screw, Target
 - 42 Rear Wind. Screw Nut, Target
 - 43 Slide, Target
 - 44 Slide, 4 1/2"
 - 45 Trigger
 - 46 Trigger Pin
 - 47 Trigger Bar Pin
 - 48 Trigger Bar
 - 49 Sideplate
 - 50 Slide Stop/Ejector Assembly
 - 51 Sideplate Screws
 - 52 Grip Screws
 - 53 Left Grip
 - 54 Slide Stop Spring
 - 55 Safety Catch Spring Plate
 - 56 Trigger and Magazine Catch Spring
 - 57 Slide Stop Stud
 - 58 Sear Spring
 - 59 Sear
 - 60 Sear Pin
 - 61 Trigger Pin Retainer
- Parts Not Shown**
Right Grip

Model 439 Auto

- 1 Barrel
- 2 Barrel Bushing
- 3 Disconnecter
- 4 Disconnecter Pin
- 5 Drawbar
- 6 Drawbar Plunger
- 7 Drawbar Plunger Spring
- 8 Ejector Depressor Plunger
- 9 Ejector Depressor Plunger Spring
- 10 Ejector Magazine Depressor
- 11 Ejector Springs
- 12 Extractor
- 13 Extractor Pin
- 14 Extractor Spring
- 15 Firing Pin
- 16 Firing Pin Safety-Lever
- 17 Firing Pin Safety-Lever Plunger
- 18 Firing Pin Safty-Lever Spring
- 19 Firing Pin Spring
- 20 Frame
- 21 Frame Stud
- 22 Slide Stop Button
- 23 Hammer
- 24 Stirrup
- 25 Stirrup Pin
- 26 Frame Insert
- 27 Frame Insert Pin
- 28 Magazine Base Plate
- 29 Magazine Base Plate Catch
- 30 Magazine Follower
- 31 Magazine Spring
- 32 Magazine Body
- 33 Magazine Catch
- 34 Magazine Catch Nut
- 35 Magazine Catch Plunger
- 36 Magazine Catch Plunger Spring
- 37 Mainspring
- 38 Mainspring Plunger
- 39 Manual Safety
- 40 Ambidextrous Manual Safety
- 41 Manual Safety Right Side Lever
- 42 Manual Safety Plunger
- 43 Manual Safety Plunger Spring
- 44 Manual Safety Screw
- 45 Rear Sight Body
- 46 Rear Sight Elevation Screw
- 47 Rear Sight Plunger
- 48 Rear Sight Plunger Spring
- 49 Rear Sight Slide
- 50 Rear Sight Windage Nut
- 51 Rear Sight Windage Screw
- 52 Rear Sight Base
- 53 Rear Sight Base Screw
- 54 Rear Sight Body, Fixed Sight
- 55 Rear Sight Body Plungers
- 56 Rear Sight Body Plunger Springs
- 57 Rear Sight Elevation Plungers
- 58 Rear Sight Elevation Spring
- 59 Rear Sight Set Screw, Fixed Sight
- 60 Recoil Spring

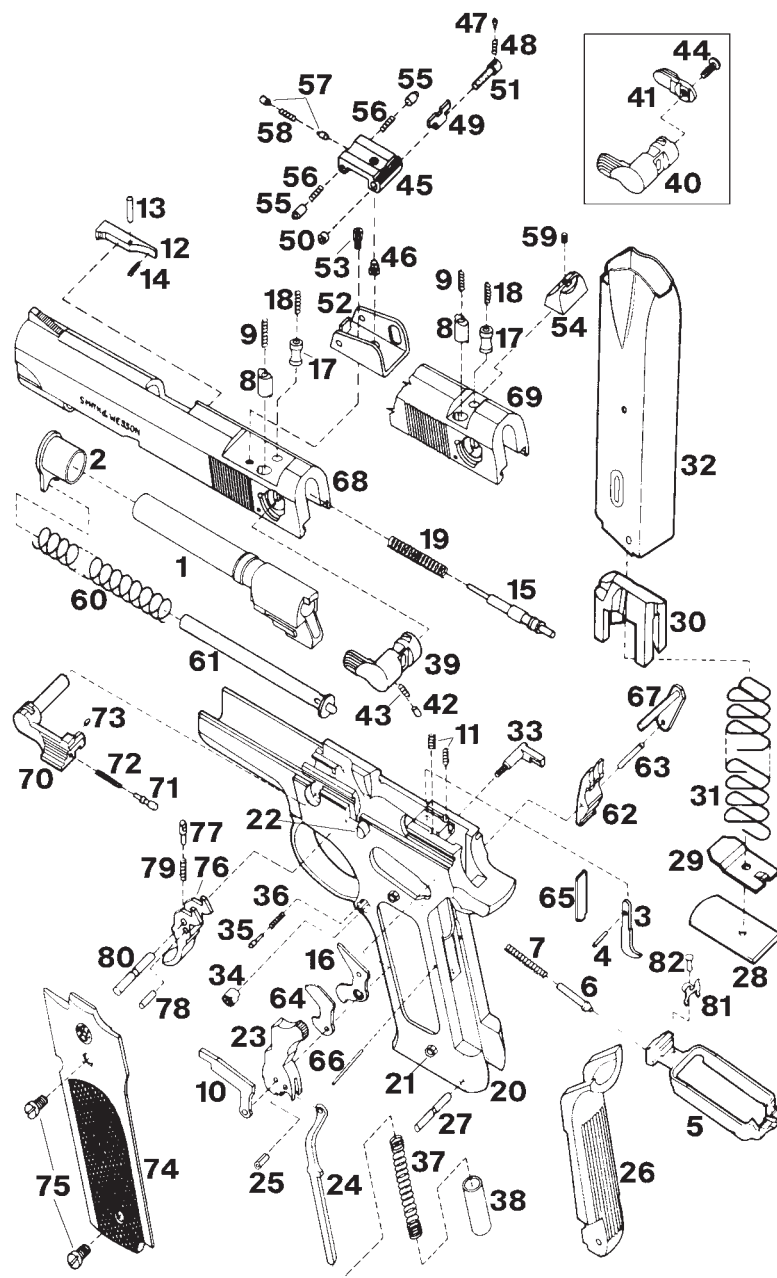


- 61 Recoil Spring Guide Assembly
- 62 Sear
- 63 Sear Pin
- 64 Sear Release Lever
- 65 Sear Spring
- 66 Sear Spring Retaining Pin
- 67 Sideplate
- 68 Slide, Adjustable Sight
- 69 Slide, Fixed Sight
- 70 Slide Stop
- 71 Slide Stop Plunger
- 72 Slide Stop Plunger Spring
- 73 Slide Stop Spiral Pin
- 74 Left Grip
- 75 Stock Screws
- 76 Trigger

- 77 Trigger Plunger
 - 78 Trigger Plunger Pin
 - 79 Trigger Plunger Spring
 - 80 Trigger Pin
 - 81 Trigger Play Spring
 - 82 Trigger Play Spring Rivet
- Parts Not Shown**
- Hammer Pin
 - Recoil Spring Guide
 - Recoil Spring Guide Bushing
 - Recoil Spring Guide Plunger
 - Recoil Spring Guide Plunger Spring
 - Right Grip
 - Slide Stop Pin

Model 459 Auto

- 1 Barrel
- 2 Barrel Bushing
- 3 Disconnecter
- 4 Disconnecter Pin
- 5 Drawbar
- 6 Drawbar Plunger
- 7 Drawbar Plunger Spring
- 8 Ejector Depressor Plunger
- 9 Ejector Depressor Plunger Spring
- 10 Ejector Magazine Depressor
- 11 Ejector Springs
- 12 Extractor
- 13 Extractor Pin
- 14 Extractor Spring
- 15 Firing Pin
- 16 Firing Pin Safety-Lever
- 17 Firing Pin Safety-Lever Plunger
- 18 Firing Pin Safety-Lever Spring
- 19 Firing Pin Spring
- 20 Frame
- 21 Frame Stud
- 22 Slide Stop Button
- 23 Hammer
- 24 Stirrup
- 25 Stirrup pin
- 26 Frame Insert
- 27 Frame Insert Pin
- 28 Magazine Base Plate
- 29 Magazine Base Plate Catch
- 30 Magazine Follower
- 31 Magazine Spring
- 32 Magazine Body
- 33 Magazine Catch
- 34 Magazine Catch Nut
- 35 Magazine Catch Plunger
- 36 Magazine Catch Plunger Spring
- 37 Mainspring
- 38 Mainspring Plunger
- 39 Manual Safety
- 40 Ambidextrous Manual Safety
- 41 Manual Safety Right Side Lever
- 42 Manual Safety Plunger
- 43 Manual Safety Plunger Spring
- 44 Manual Safety Screw
- 45 Rear Sight Body
- 46 Rear Sight Elevation Screw
- 47 Rear Sight Plunger
- 48 Rear Sight Plunger Spring
- 49 Rear Sight Slide
- 50 Rear Sight Windage Nut
- 51 Rear Sight Windage Screw
- 52 Rear Sight Base
- 53 Rear Sight Base Screw
- 54 Rear Sight Body, Fixed Sight
- 55 Rear Sight Body Plungers
- 56 Rear Sight Body Plunger Springs
- 57 Rear Sight Elevation Plungers
- 58 Rear Sight Elevation Plunger Spring
- 59 Rear Sight Set Screw, Fixed Sight
- 60 Recoil Spring



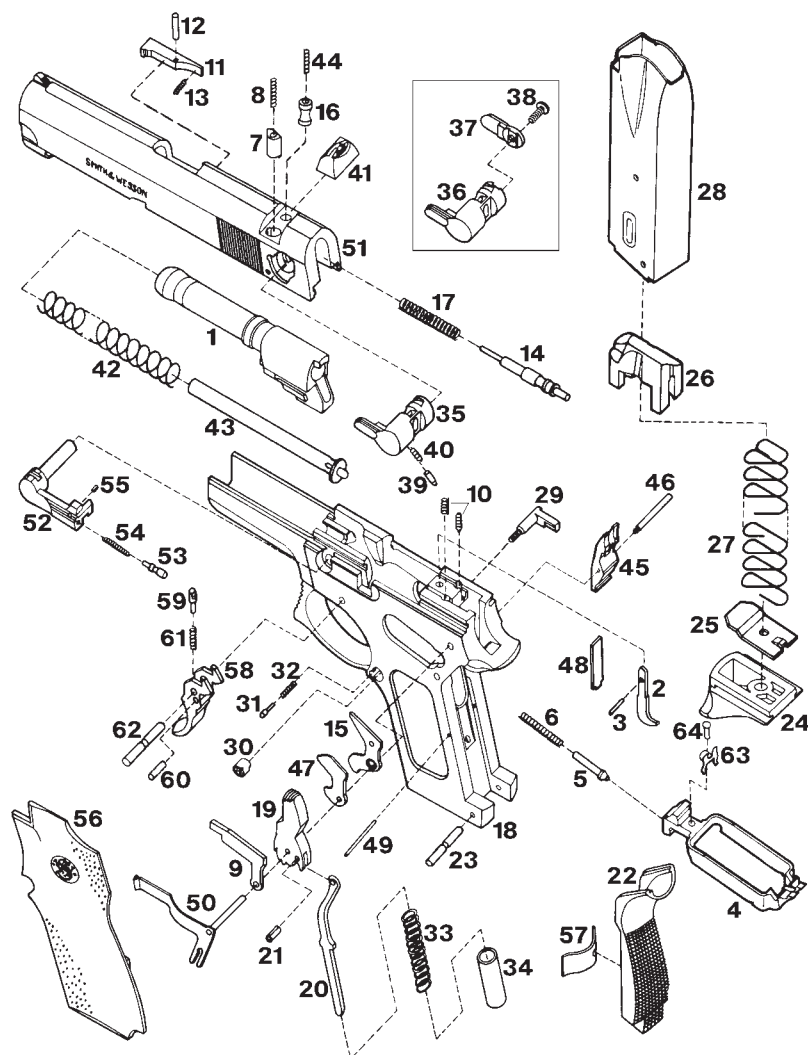
- 61 Recoil Spring Guide Assembly
- 62 Sear
- 63 Sear Pin
- 64 Sear Release Lever
- 65 Sear Spring
- 66 Sear Spring Retaining Pin
- 67 Sideplate
- 68 Slide, Adjustable Sight
- 69 Slide, Fixed Sight
- 70 Slide Stop
- 71 Slide Stop Plunger
- 72 Slide Stop Plunger Spring
- 73 Slide Stop Spiral Pin
- 74 Left Grip
- 75 Grip Screws

- 76 Trigger
- 77 Trigger Plunger
- 78 Trigger Plunger Pin
- 79 Trigger Plunger Spring
- 80 Trigger Pin
- 81 Trigger Play Spring
- 82 Trigger Play Spring Rivet

Parts Not Shown

- Hammer Pin
- Recoil Spring Guide
- Recoil Spring Guide Bushing
- Recoil Spring Guide Plunger
- Recoil Spring Guide Plunger Spring
- Right Grip

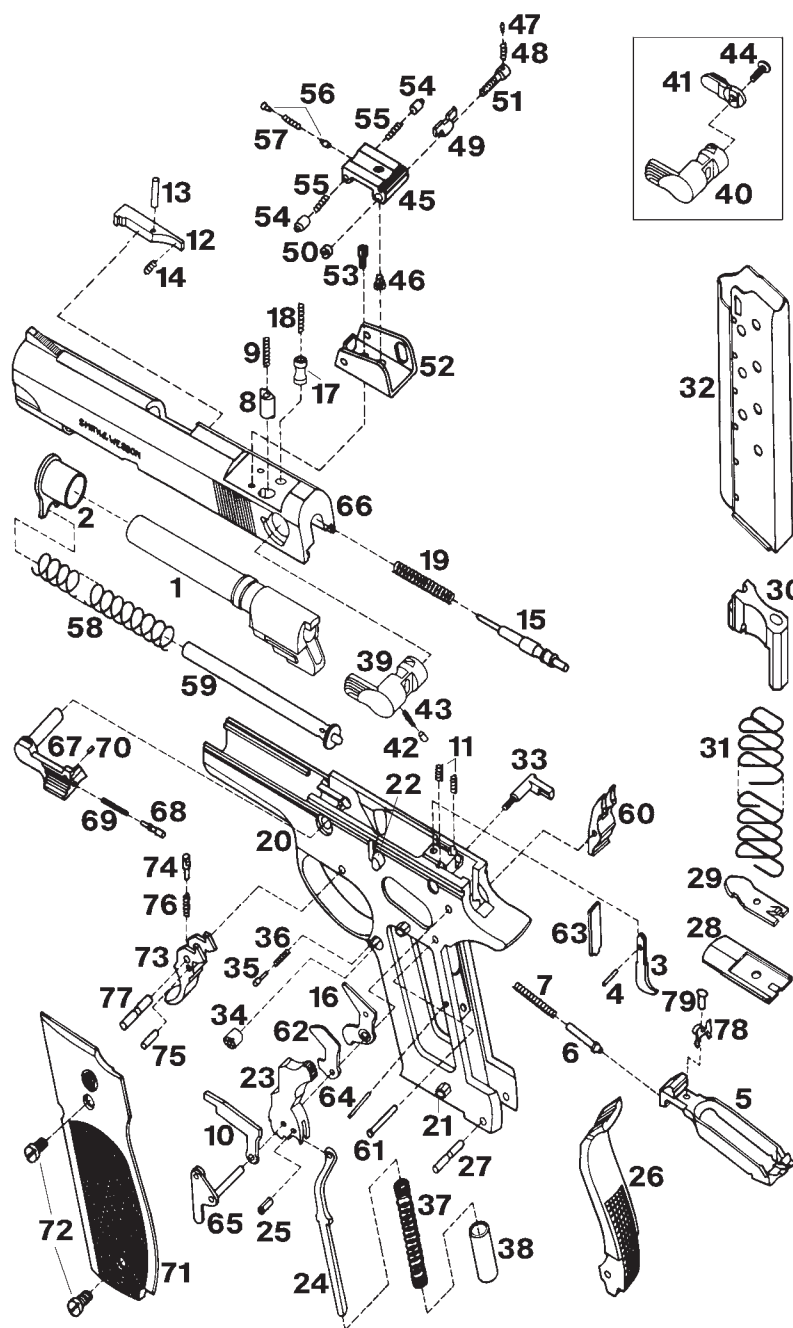
Model 469 Auto



1	Barrel	25	Magazine Base Plate Catch	48	Sear Spring
2	Disconnecter	26	Magazine Follower	49	Sear Spring Retaining Pin
3	Disconnecter Pin	27	Magazine Spring	50	Sideplate
4	Drawbar	28	Magazine Body	51	Slide
5	Drawbar Plunger	29	Magazine Catch	52	Slide Stop
6	Drawbar Plunger Spring	30	Magazine Catch Nut	53	Slide Stop Plunger
7	Ejector Depressor Plunger	31	Magazine Catch Plunger	54	Slide Stop Plunger Spring
8	Ejector Depressor Plunger Spring	32	Magazine Catch Plunger Spring	55	Slide Stop Spiral Pin
9	Ejector Magazine Depressor	33	Mainspring	56	Left Grip
10	Ejector Springs	34	Mainspring Plunger	57	Grip Retaining Spring
11	Extractor	35	Manual Safety	58	Trigger
12	Extractor Pin	36	Ambidextrous Manual Safety	59	Trigger Plunger
13	Extractor Spring	37	Ambidextrous Manual Safety-Lever	60	Trigger Plunger Pin
14	Firing Pin	38	Ambidextrous Manual Safety-Lever Screw	61	Trigger Plunger Spring
15	Firing Pin Safety-Lever	39	Manual Safety Plunger	62	Trigger Pin
16	Firing Pin Safety Plunger	40	Manual Safety Plunger Spring	63	Trigger Play Spring
17	Firing Pin Spring	41	Rear Sight	64	Trigger Play Spring Rivet
18	Frame	42	Recoil Spring	Parts Not Shown	
19	Hammer	43	Recoil Spring Guide Assembly		Hammer Pin
20	Stirrup	44	Safety-Lever Plunger Spring		Recoil Spring Guide
21	Stirrup Pin	45	Sear		Recoil Spring Guide Bushing
22	Frame Insert	46	Sear Pin		Recoil Spring Guide Plunger
23	Frame Insert Pin	47	Sear Release Lever		Recoil Spring Guide Plunger Spring
24	Magazine Base Plate				

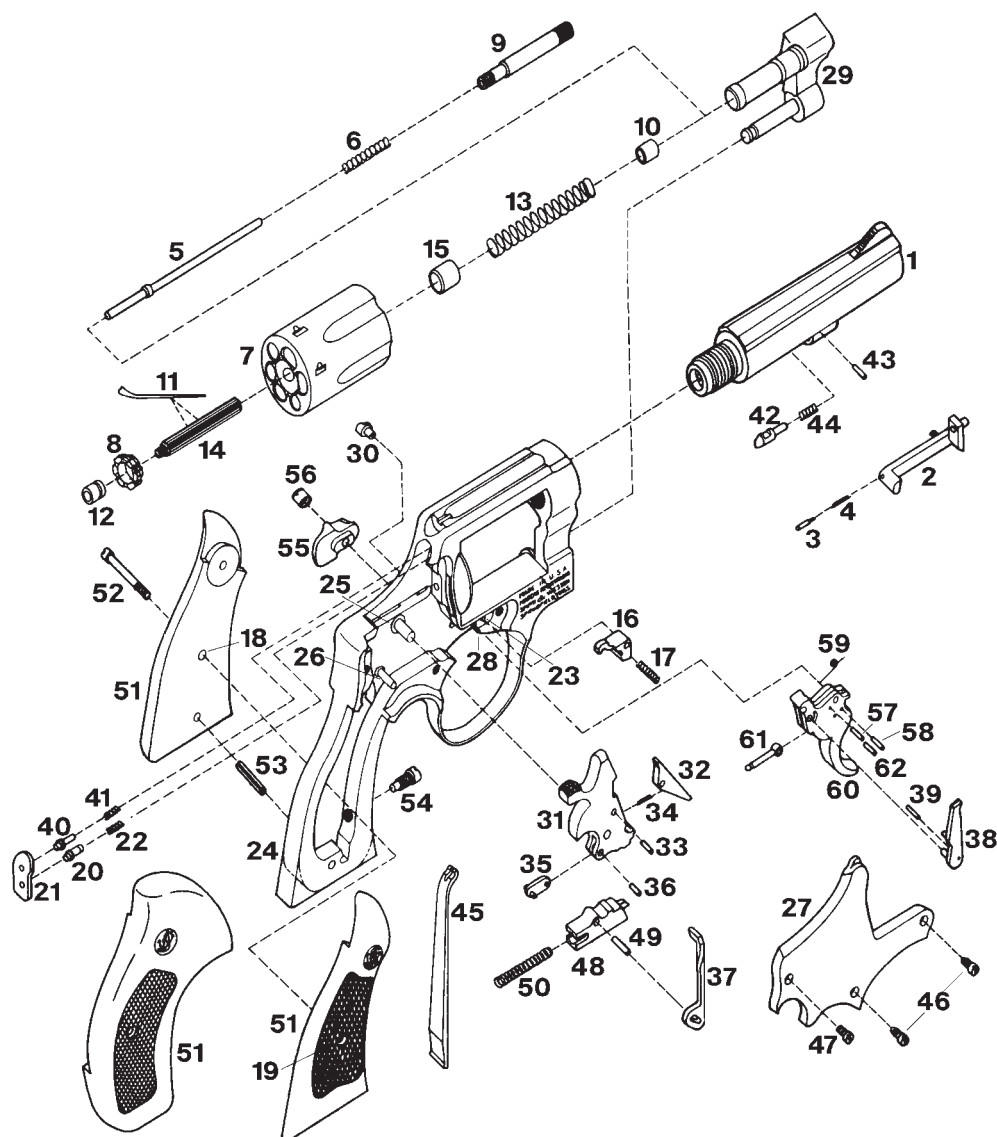
Model 539 Auto

- 1 Barrel
- 2 Barrel Bushing
- 3 Disconnecter
- 4 Disconnecter Pin
- 5 Drawbar
- 6 Drawbar Plunger
- 7 Drawbar Plunger Spring
- 8 Ejector Depressor Plunger
- 9 Ejector Depressor Plunger Spring
- 10 Ejector Magazine Depressor
- 11 Ejector Springs
- 12 Extractor
- 13 Extractor Pin
- 14 Extractor Spring
- 15 Firing Pin
- 16 Firing Pin Safety-Lever
- 17 Firing Pin Safety-Lever Plunger
- 18 Firing Pin Safety-Lever Spring
- 19 Firing Pin Spring
- 20 Frame
- 21 Frame Stud
- 22 Slide Stop Button
- 23 Hammer
- 24 Stirrup
- 25 Stirrup Pin
- 26 Frame Insert
- 27 Frame Insert Pin
- 28 Magazine Base Plate
- 29 Magazine Base Plate Catch
- 30 Magazine Follower
- 31 Magazine Spring
- 32 Magazine Body
- 33 Magazine Catch
- 34 Magazine Catch Nut
- 35 Magazine Catch Plunger
- 36 Magazine Catch Plunger Spring
- 37 Mainspring
- 38 Mainspring Plunger
- 39 Manual Safety
- 40 Manual Safety, Ambidextrous
- 41 Manual Safety Right Side Lever
- 42 Manual Safety Plunger
- 43 Manual Safety Plunger Spring
- 44 Manual Safety Screw
- 45 Rear Sight Body
- 46 Rear Sight Elevation Screw
- 47 Rear Sight Plunger
- 48 Rear Sight Plunger Spring
- 49 Rear Sight Slide
- 50 Rear Sight Windage Nut
- 51 Rear Sight Windage Screw
- 52 Rear Sight Base
- 53 Rear Sight Base Screw
- 54 Rear Sight Body Plungers
- 55 Rear Sight Body Plunger Springs
- 56 Rear Sight Elevation Plungers
- 57 Rear Sight Elevation Spring
- 58 Recoil Spring
- 59 Recoil Spring Guide Assembly
- 60 Sear



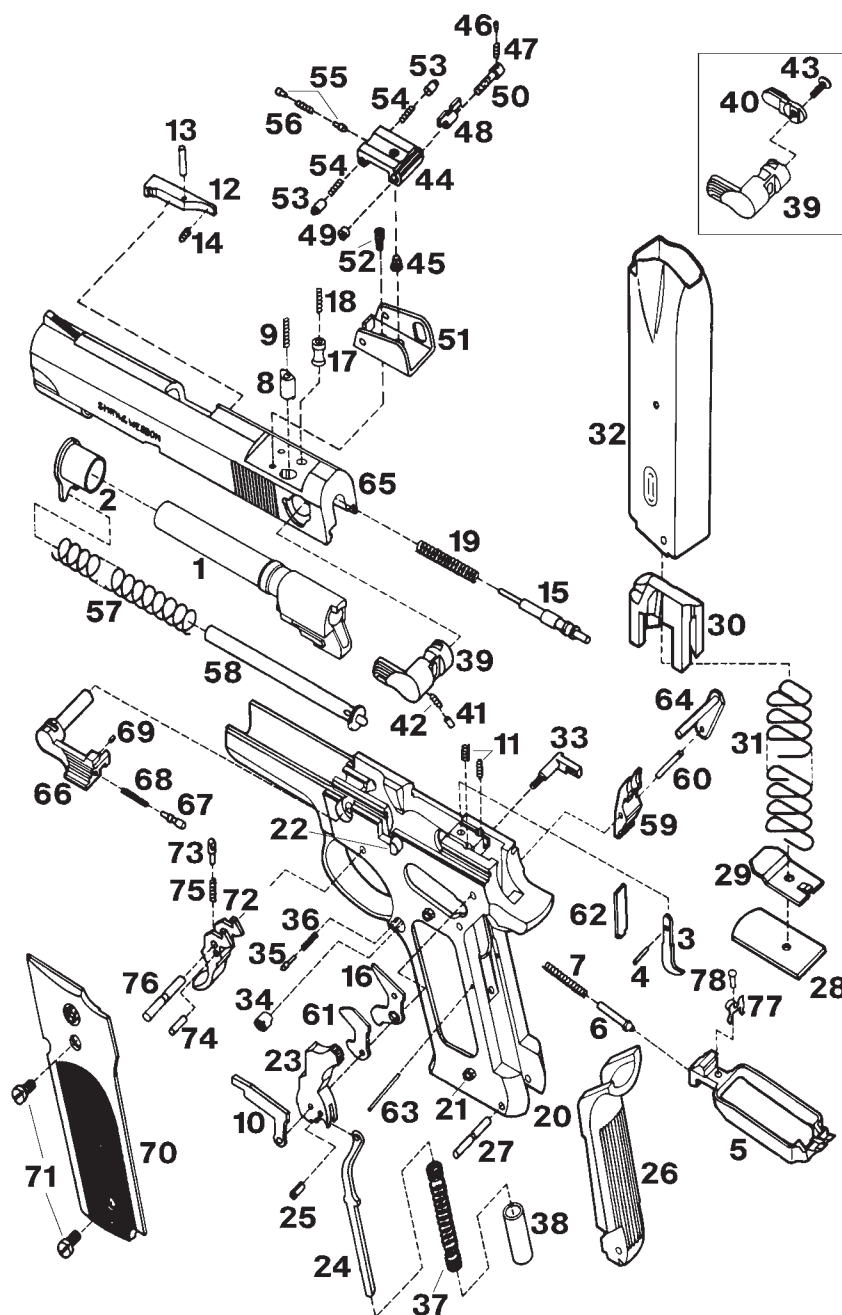
- | | |
|------------------------------|------------------------------------|
| 61 Sear Pin | 75 Trigger Plunger Pin |
| 62 Sear Release Lever | 76 Trigger Plunger Spring |
| 63 Sear Spring | 77 Trigger Pin |
| 64 Sear Spring Retaining Pin | 78 Trigger Play Spring |
| 65 Sideplate | 79 Trigger Play Spring Rivet |
| 66 Slide | Parts Not Shown |
| 67 Slide Stop | Hammer Pin |
| 68 Slide Stop Plunger | Recoil Spring Guide |
| 69 Slide Stop Plunger Spring | Recoil Spring Guide Bushing |
| 70 Slide Stop Spiral Pin | Recoil Spring Guide Plunger |
| 71 Grip | Recoil Spring Guide Plunger Spring |
| 72 Grip Screws | Slide Stop Pin |
| 73 Trigger | |
| 74 Trigger Plunger | |

Model 547 Revolver



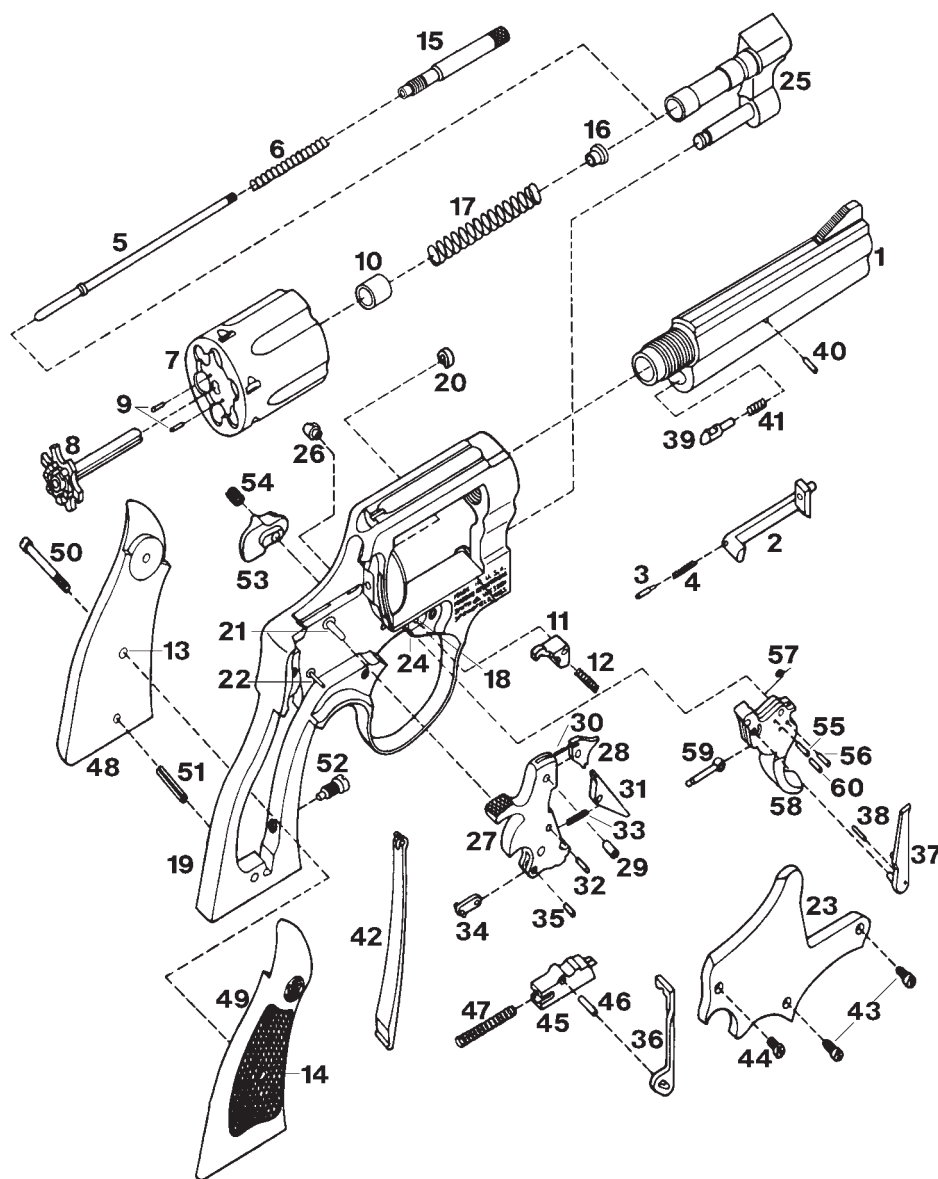
1	Barrel	22	Firing Pin Spring	43	Locking Bolt Pin
2	Bolt	23	Cylinder Stop Stud	44	Locking Bolt Spring
3	Bolt Plunger	24	Frame	45	Mainspring
4	Bolt Plunger Spring	25	Hammer Stud	46	Sideplate Screws, Crowned
5	Center Pin	26	Rebound Slide Stud	47	Sideplate Screw, Flat Head
6	Center Pin Spring	27	Sideplate	48	Rebound Slide
7	Cylinder	28	Trigger Stud	49	Rebound Slide Pin
8	Extractor Head	29	Yoke	50	Rebound Slide Spring
9	Extractor Rod	30	Frame Lug	51	Grips
10	Extractor Rod Collar	31	Hammer	52	Grip Screw
11	Extractor Segment	32	Sear	53	Grip Locator Pin
12	Extractor Shear Nut	33	Sear Pin	54	Strain Screw
13	Extractor Spring	34	Sear Spring	55	Thumb-Piece
14	Extractor Stem	35	Stirrup	56	Thumb-Piece Nut
15	Gas Ring	36	Stirrup Pin	57	Hand Spring Pin
16	Cylinder Stop	37	Hammer Block	58	Hand Spring Torsion Pin
17	Cylinder Stop Spring	38	Hand	59	Hand Torsion Spring
18	Grip Escutcheon	39	Hand Pin	60	Trigger
19	Grip Escutcheon Nut	40	Limit Pin	61	Trigger Lever
20	Firing Pin	41	Limit Pin Spring	62	Trigger Lever Pin
21	Firing Pin Retainer	42	Locking Bolt		

- 1 Barrel
- 2 Barrel Bushing
- 3 Disconnecter
- 4 Disconnecter Pin
- 5 Drawbar
- 6 Drawbar Plunger
- 7 Drawbar Plunger Spring
- 8 Ejector Depressor Plunger
- 9 Ejector Depressor Plunger Spring
- 10 Ejector Magazine Depressor
- 11 Ejector Springs
- 12 Extractor
- 13 Extractor Pin
- 14 Extractor Spring
- 15 Firing Pin
- 16 Firing Pin Safety-Lever
- 17 Firing Pin Safety-Lever Plunger
- 18 Firing Pin Safety-Lever Spring
- 19 Firing Pin Spring
- 20 Frame
- 21 Frame Stud
- 22 Slide Stop Button
- 23 Hammer
- 24 Stirrup
- 25 Stirrup Pin
- 26 Frame Insert
- 27 Frame Insert Pin
- 28 Magazine Base Plate
- 29 Magazine Base Plate Catch
- 30 Magazine Follower
- 31 Magazine Spring
- 32 Magazine Body
- 33 Magazine Catch
- 34 Magazine Catch Nut
- 35 Magazine Catch Plunger
- 36 Magazine Catch Plunger Spring
- 37 Mainspring
- 38 Mainspring Plunger
- 39 Manual Safety
- 40 Manual Safety Right Side Lever
- 41 Manual Safety Plunger
- 42 Manual Safety Plunger Spring
- 43 Manual Safety Screw
- 44 Rear Sight Body
- 45 Rear Sight Elevation Screw
- 46 Rear Sight Plunger
- 47 Rear Sight Plunger Spring
- 48 Rear Sight Slide
- 49 Rear Sight Windage Nut
- 50 Rear Sight Windage Screw
- 51 Rear Sight Base
- 52 Rear Sight Base Screw
- 53 Rear Sight Body Plungers
- 54 Rear Sight Body Plunger Springs
- 55 Rear Sight Elevation Plungers
- 56 Rear Sight Elevation Spring
- 57 Recoil Spring



- | | |
|---------------------------------|------------------------------------|
| 58 Recoil Spring Guide Assembly | 72 Trigger |
| 59 Sear | 73 Trigger Plunger |
| 60 Sear Pin | 74 Trigger Plunger Pin |
| 61 Sear Release Lever | 75 Trigger Plunger Spring |
| 62 Sear Spring | 76 Trigger Pin |
| 63 Sear Spring Retaining Pin | 77 Trigger Play Spring |
| 64 Sideplate | 78 Trigger Play Spring Rivet |
| 65 Slide, Adjustable Sight | |
| 66 Slide Stop | Parts Not Shown |
| 67 Slide Stop Plunger | Hammer Pin |
| 68 Slide Stop Plunger Spring | Recoil Spring Guide |
| 69 Slide Stop Spiral Pin | Recoil Spring Guide Bushing |
| 70 Left Grip | Recoil Spring Guide Plunger |
| 71 Grip Screws | Recoil Spring Guide Plunger Spring |

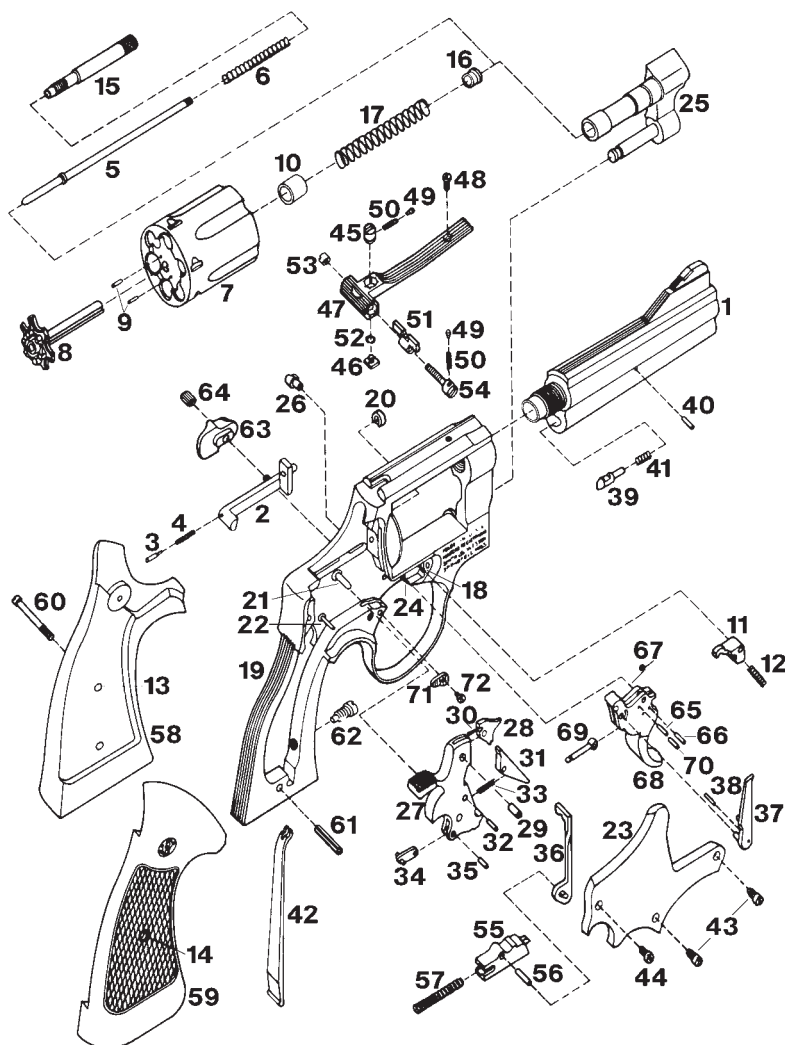
Model 581 Revolver



1	Barrel	21	Hammer Stud	41	Locking Bolt Spring
2	Bolt	22	Rebound Slide Stud	42	Mainspring
3	Bolt Plunger	23	Sideplate	43	Sideplate Screws, Crowned
4	Bolt Plunger Spring	24	Trigger Stud	44	Sideplate Screw, Flat Head
5	Center Pin	25	Yoke	45	Rebound Slide
6	Center Pin Spring	26	Frame Lug	46	Rebound Slide Pin
7	Cylinder	27	Hammer	47	Rebound Slide Spring
8	Extractor	28	Hammer Nose	48	Left Grip
9	Extractor Pins	29	Hammer Nose Rivet	49	Right Grip
10	Gas Ring	30	Hammer Nose Spring	50	Grip Screw
11	Cylinder Stop	31	Sear	51	Grip Locator Pin
12	Cylinder Stop Spring	32	Sear Pin	52	Strain Screw
13	Grip Escutcheon	33	Sear Spring	53	Thumb-Piece
14	Grip Escutcheon Nut	34	Stirrup	54	Thumb-Piece Nut
15	Extractor Rod	35	Stirrup Pin	55	Hand Spring Pin
16	Extractor Rod Collar	36	Hammer Block	56	Hand Spring Torsion Pin
17	Extractor Spring	37	Hand	57	Hand Torsion Spring
18	Cylinder Stop Stud	38	Hand Pin	58	Trigger
19	Frame	39	Locking Bolt	59	Trigger Lever
20	Hammer Nose Bushing	40	Locking Bolt Pin	60	Trigger Lever Pin

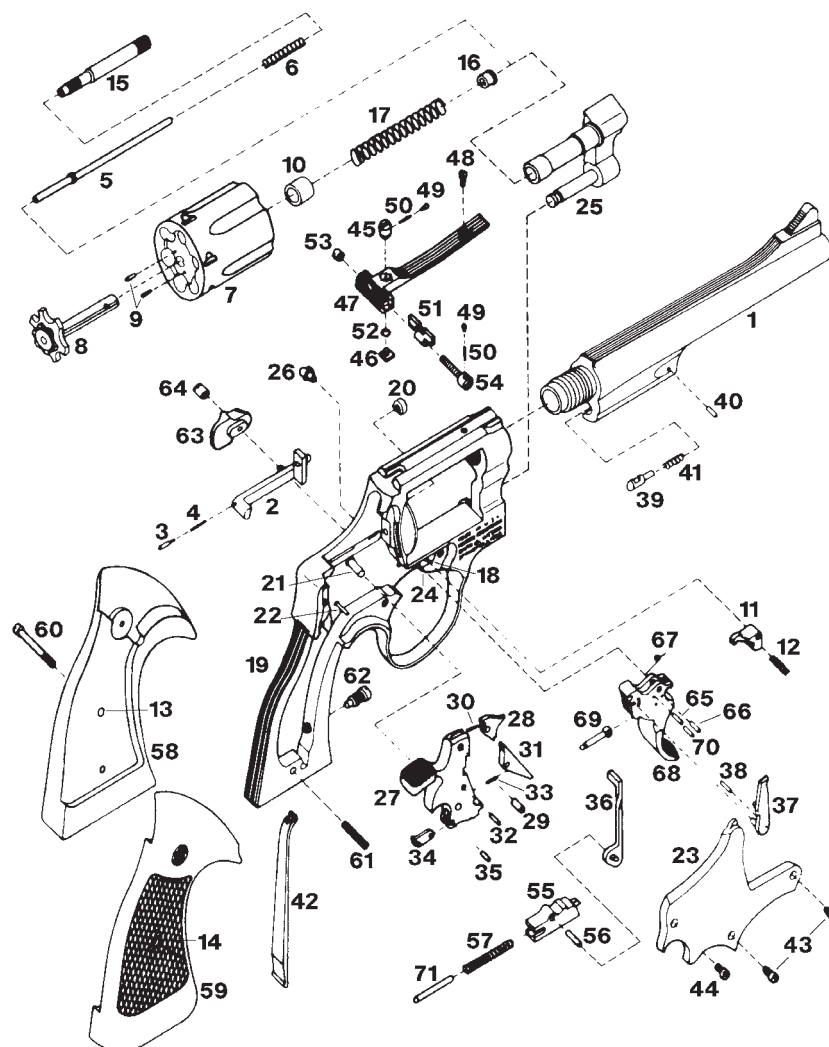
SMITH & WESSON

Model 586 Revolver

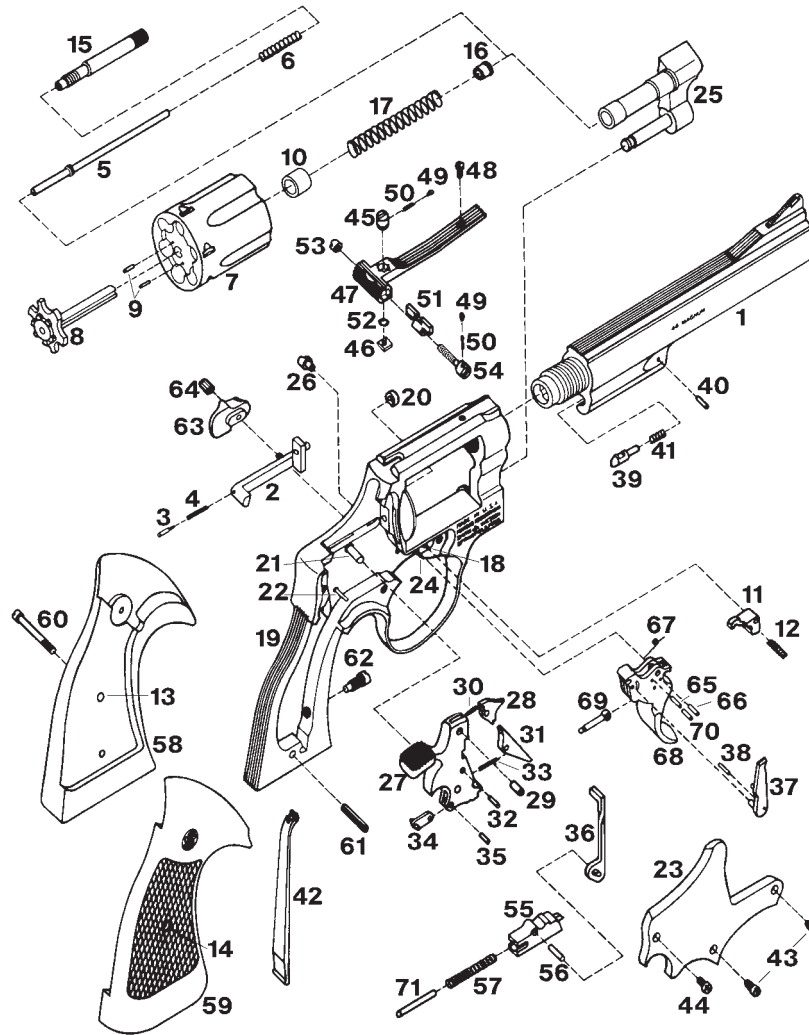


1	Barrel	25	Yoke	49	Rear Sight Plungers
2	Bolt	26	Frame Lug	50	Rear Sight Plunger Springs
3	Bolt Plunger	27	Hammer	51	Rear Sight Slide
4	Bolt Plunger Spring	28	Hammer Nose	52	Rear Sight Spring Clip
5	Center Pin	29	Hammer Nose Rivet	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Hammer Nose Spring	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup	58	Left Grip
11	Cylinder Stop	35	Stirrup Pin	59	Right Grip
12	Cylinder Stop Spring	36	Hammer Block	60	Grip Screw
13	Grip Escutcheon	37	Hand	61	Grip Locator Pin
14	Grip Escutcheon Nut	38	Hand Pin	62	Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Cylinder Stop Stud	42	Mainspring	66	Hand Spring Torsion Pin
19	Frame	43	Sideplate Screws, Crowned	67	Hand Torsion Spring
20	Hammer Nose Bushing	44	Sideplate Screw, Flat Head	68	Trigger
21	Hammer Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Rebound Slide Stud	46	Rear Sight Elevation Stud	70	Trigger Lever Pin
23	Sideplate	47	Rear Sight Leaf	71	Trigger Stop
24	Trigger Stud	48	Rear Sight Leaf Screw	72	Trigger Stop Screw

Model 624 Revolver



1	Barrel	25	Yoke	49	Rear Sight Plungers
2	Bolt	26	Frame Lug	50	Rear Sight Plunger Springs
3	Bolt Plunger	27	Hammer	51	Rear Sight Slide
4	Bolt Plunger Spring	28	Hammer Nose	52	Rear Sight Spring Clip
5	Center Pin	29	Hammer Nose Rivet	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Hammer Nose Spring	54	Rear Sight Windage Screw
7	Cylinder	31	Sear	55	Rebound Slide
8	Extractor	32	Sear Pin	56	Rebound Slide Pin
9	Extractor Pins	33	Sear Spring	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup	58	Left Grip
11	Cylinder Stop	35	Stirrup Pin	59	Right Grip
12	Cylinder Stop Spring	36	Hammer Block	60	Grip Screw
13	Grip Escutcheon	37	Hand	61	Grip Locator Pin
14	Grip Escutcheon Nut	38	Hand Pin	62	Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Cylinder Stop Stud	42	Mainspring	66	Hand Spring Torsion Pin
19	Frame	43	Sideplate Screws, Crowned	67	Hand Torsion Spring
20	Hammer Nose Bushing	44	Sideplate Screw, Flat Head	68	Trigger
21	Hammer Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Rebound Slide Stud	46	Rear Sight Elevation Stud	70	Trigger Level Pin
23	Sideplate	47	Rear Sight Leaf	71	Trigger Stop Rod
24	Trigger Stud	48	Rear Sight Leaf Screw		

Model 629-1 Revolver


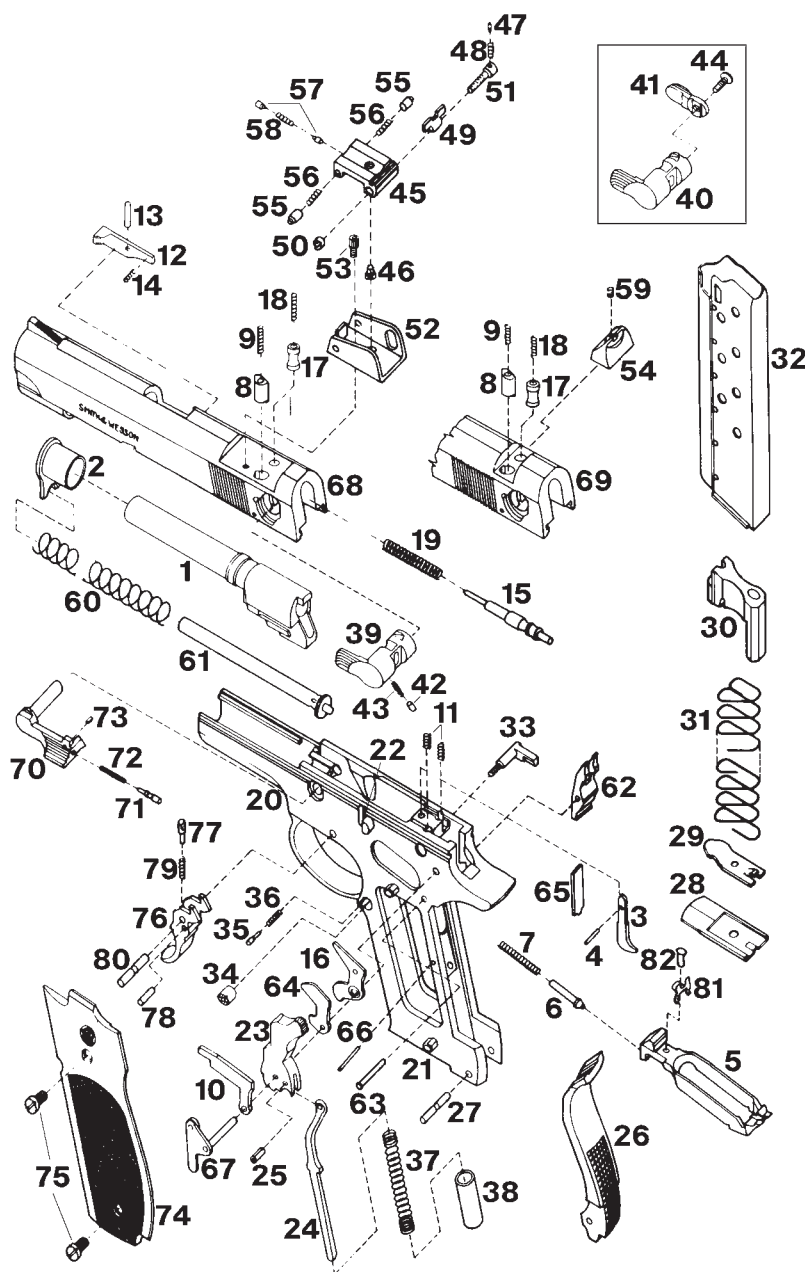
1	Barrel	26	Frame Lug	51	Rear Sight Slide
2	Bolt	27	Hammer	52	Rear Sight Spring Clip
3	Bolt Plunger Pin	28	Hammer Nose	53	Rear Sight Windage Nut
4	Bolt Plunger Spring	29	Hammer Nose Rivet	54	Rear Sight Windage Screw
5	Center Pin	30	Hammer Nose Spring	55	Rebound Slide
6	Center Pin Spring	31	Sear	56	Rebound Slide Pin
7	Cylinder	32	Sear Pin	57	Rebound Slide Spring
8	Extractor	33	Sear Spring	58	Left Grip
9	Extractor Pins	34	Stirrup	59	Right Grip
10	Gas Ring	35	Stirrup Pin	60	Grip Screw
11	Cylinder Stop	36	Hammer Block	61	Grip Locator Pin
12	Cylinder Stop Spring	37	Hand	62	Strain Screw
13	Grip Escutcheon	38	Hand Pin	63	Thumb-Piece
14	Grip Escutcheon Nut	39	Locking Bolt	64	Thumb-Piece Nut
15	Extractor Rod	40	Locking Bolt Pin	65	Hand Spring Pin
16	Extractor Rod Collar	41	Locking Bolt Spring	66	Hand Spring Torsion Pin
17	Extractor Spring	42	Mainspring	67	Hand Torsion Spring
18	Cylinder Stop Stud	43	Sideplate Screws, Crowned	68	Trigger
19	Frame	44	Sideplate Screw, Flat Head	69	Trigger Lever
20	Hammer Nose Bushing	45	Rear Sight Elevation Nut	70	Trigger Lever Pin
21	Hammer Stud	46	Rear Sight Elevation Stud	71	Trigger Stop Rod
22	Rebound Slide Stud	47	Rear Sight Leaf		
23	Sideplate	48	Rear Sight Leaf Screw		
24	Trigger Stud	49	Rear Sight Plungers		
25	Yoke	50	Rear Sight Plunger Springs		

Parts Not Shown

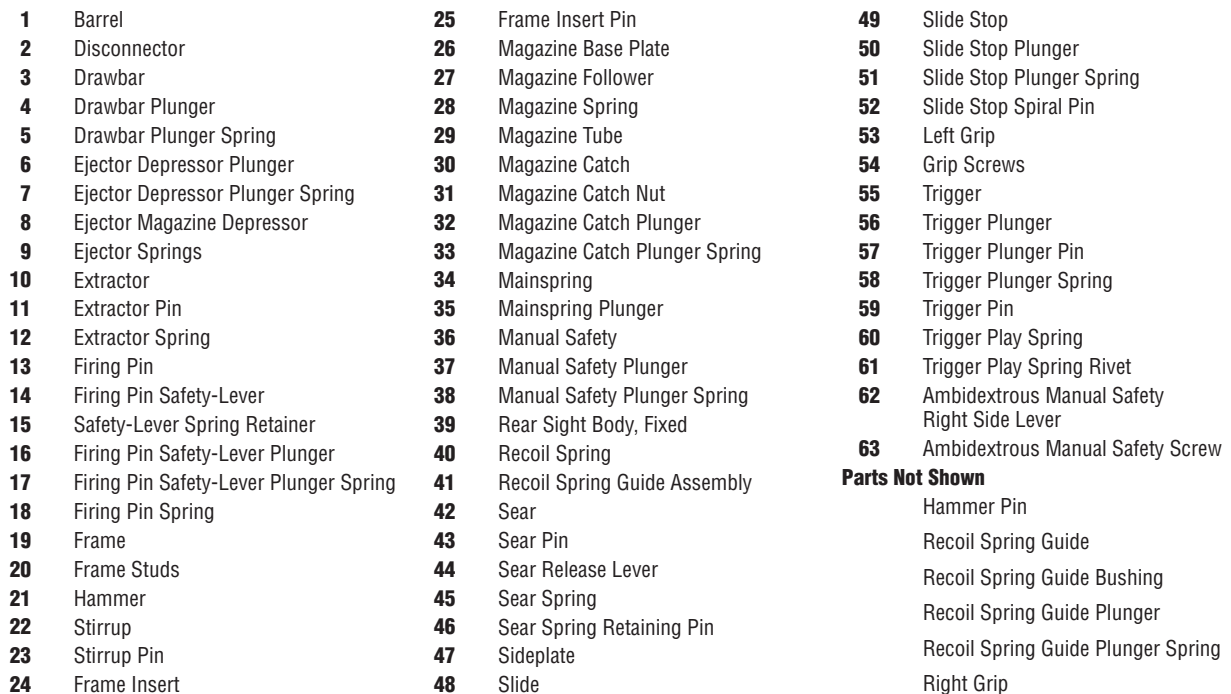
Barrel Pin

Model 639 Auto

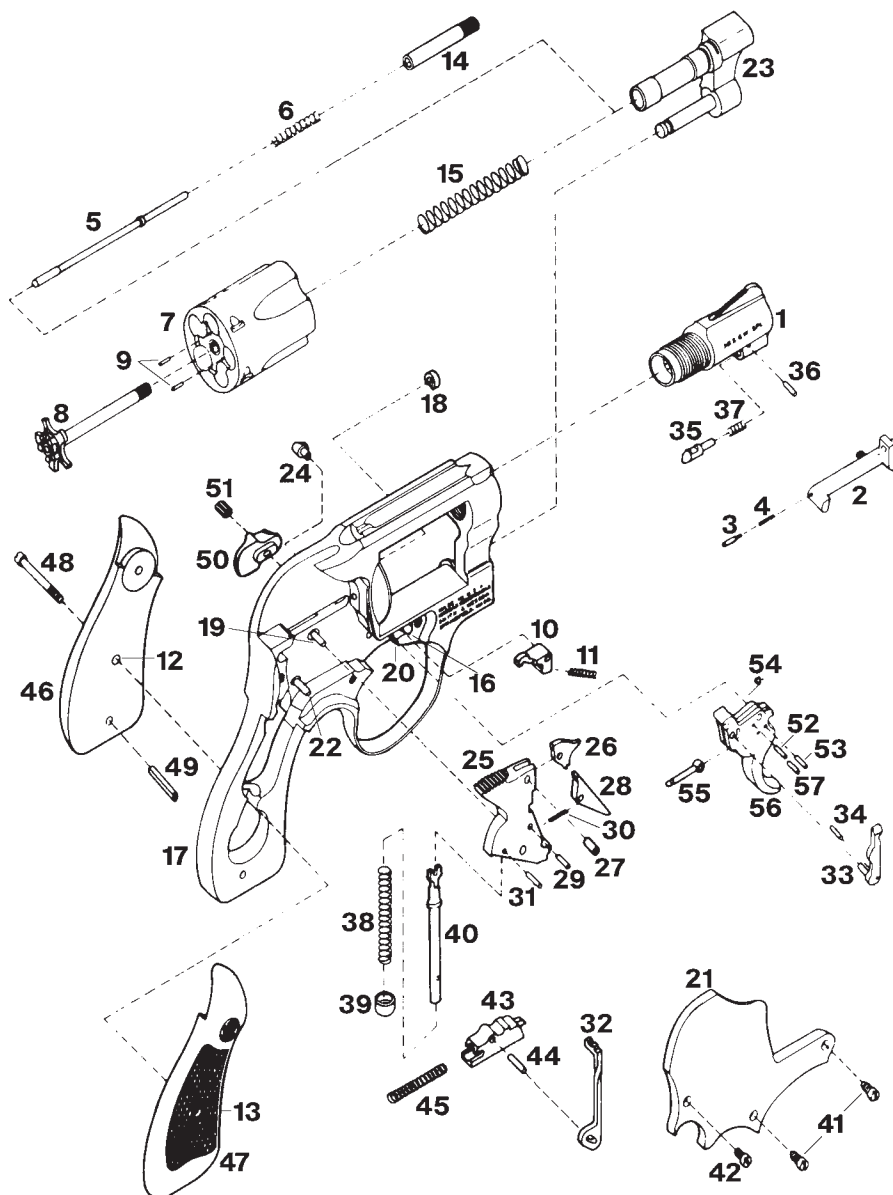
- 1 Barrel
- 2 Barrel Bushing
- 3 Disconnecter
- 4 Disconnecter Pin
- 5 Drawbar
- 6 Drawbar Plunger
- 7 Drawbar Plunger Spring
- 8 Ejector Depressor Plunger
- 9 Ejector Depressor Plunger Spring
- 10 Ejector Magazine Depressor
- 11 Ejector Springs
- 12 Extractor
- 13 Extractor Pin
- 14 Extractor Spring
- 15 Firing Pin
- 16 Firing Pin Safety-Lever
- 17 Firing Pin Safety-Lever Plunger
- 18 Firing Pin Safety-Lever Spring
- 19 Firing Pin Spring
- 20 Frame
- 21 Frame Stud
- 22 Slide Stop Button
- 23 Hammer
- 24 Stirrup
- 25 Stirrup Pin
- 26 Frame Insert
- 27 Frame Insert Pin
- 28 Magazine Base Plate
- 29 Magazine Base Plate Catch
- 30 Magazine Follower
- 31 Magazine Spring
- 32 Magazine Body
- 33 Magazine Catch
- 34 Magazine Catch Nut
- 35 Magazine Catch Plunger
- 36 Magazine Catch Plunger Spring
- 37 Mainspring
- 38 Mainspring Plunger
- 39 Manual Safety
- 40 Manual Safety, Ambidextrous
- 41 Manual Safety Right Side Lever
- 42 Manual Safety Plunger
- 43 Manual Safety Plunger Spring
- 44 Manual Safety Screw
- 45 Rear Sight Body
- 46 Rear Sight Elevation Screw
- 47 Rear Sight Plunger
- 48 Rear Sight Plunger Spring
- 49 Rear Sight Slide
- 50 Rear Sight Windage Nut
- 51 Rear Sight Windage Screw
- 52 Rear Sight Base
- 53 Rear Sight Base Screw
- 54 Rear Sight Body, Fixed Sight
- 55 Rear Sight Body Plungers
- 56 Rear Sight Body Plunger Springs
- 57 Rear Sight Elevation Plungers
- 58 Rear Sight Elevation Spring
- 59 Rear Sight Set Screw, Fixed Sight
- 60 Recoil Spring



- | | |
|---------------------------------|------------------------------------|
| 61 Recoil Spring Guide Assembly | 77 Trigger Plunger |
| 62 Sear | 78 Trigger Plunger Pin |
| 63 Sear Pin | 79 Trigger Plunger Spring |
| 64 Sear Release Lever | 80 Trigger Pin |
| 65 Sear Spring | 81 Trigger Play Spring |
| 66 Sear Spring Retaining Pin | 82 Trigger Play Spring Rivet |
| 67 Sideplate | Parts Not Shown |
| 68 Slide, Adjustable Sight | Hammer Pin |
| 69 Slide, Fixed Sight | Recoil Spring Guide |
| 70 Slide Stop | Recoil Spring Guide Bushing |
| 71 Slide Stop Plunger | Recoil Spring Guide Plunger |
| 72 Slide Stop Plunger Spring | Recoil Spring Guide Plunger Spring |
| 73 Slide Stop Spiral Pin | Right Grip |
| 74 Left Grip | Slide Stop Bar |
| 75 Grip Screws | |
| 76 Trigger | |



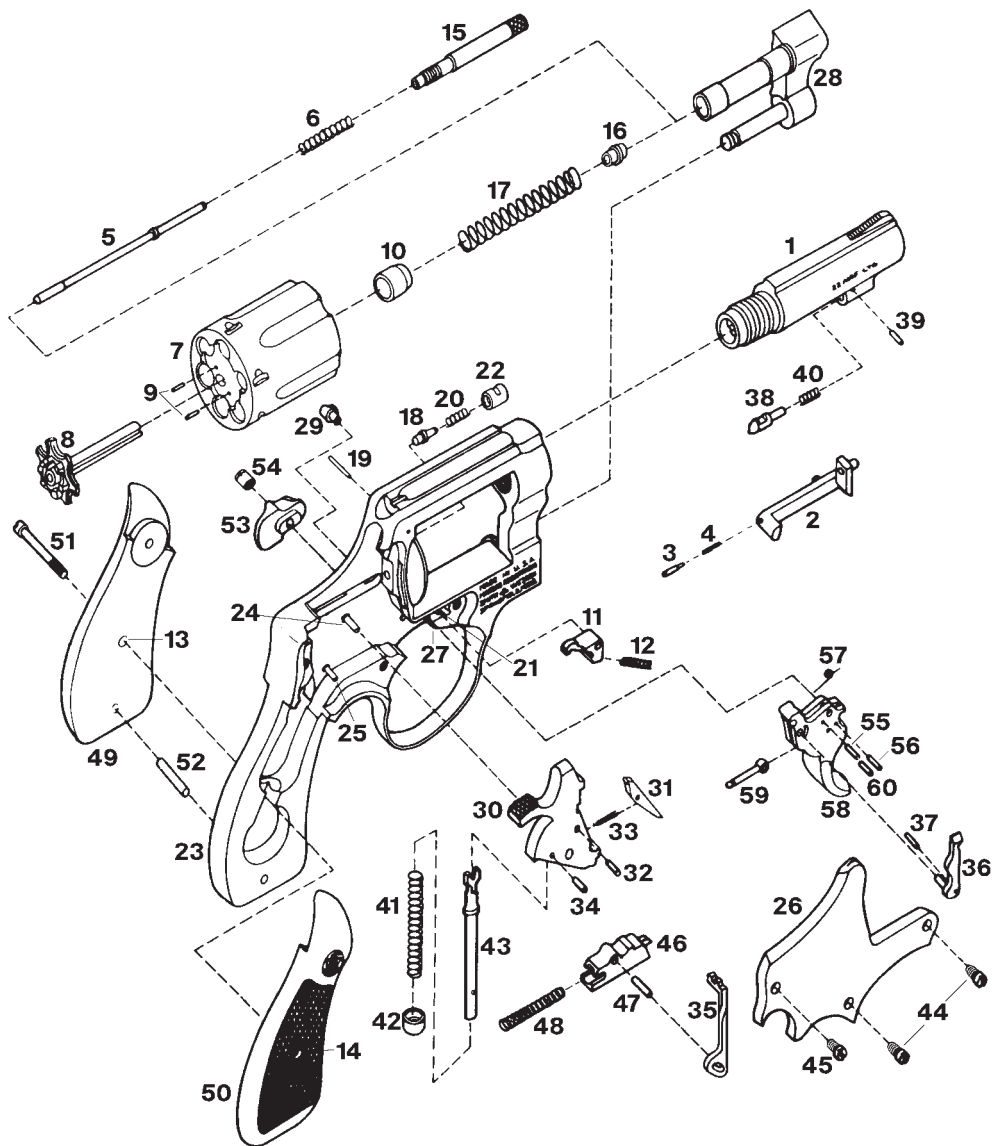
Model 649 Revolver



1	Barrel	20	Trigger Stud	39	Mainspring Swivel
2	Bolt	21	Sideplate	40	Mainspring Stirrup
3	Bolt Plunger	22	Rebound Slide Stud	41	Sideplate Screws, Crowned
4	Bolt Plunger Spring	23	Yoke	42	Sideplate Screw, Flat
5	Center Pin	24	Frame Lug	43	Rebound Slide
6	Center Pin Spring	25	Hammer	44	Rebound Slide Pin
7	Cylinder	26	Hammer Nose	45	Rebound Slide Spring
8	Extractor	27	Hammer Nose Rivet	46	Left Grip
9	Extractor Pins	28	Sear	47	Right Grip
10	Cylinder Stop	29	Sear Pin	48	Grip Pin
11	Cylinder Stop Spring	30	Sear Spring	49	Grip Locator Pin
12	Grip Escutcheon	31	Stirrup Pin	50	Thumb-Piece
13	Grip Escutcheon Nut	32	Hammer Block	51	Thumb-Piece Nut
14	Extractor Rod	33	Hand	52	Hand Torsion Spring Pin
15	Extractor Spring	34	Hand Pin	53	Hand Spring Pin
16	Cylinder Stop Stud	35	Locking Bolt	54	Hand Spring
17	Frame	36	Locking Bolt Pin	55	Trigger Lever
18	Hammer Nose Bushing	37	Locking Bolt Spring	56	Trigger
19	Hammer Stud	38	Mainspring	57	Trigger Lever Pin

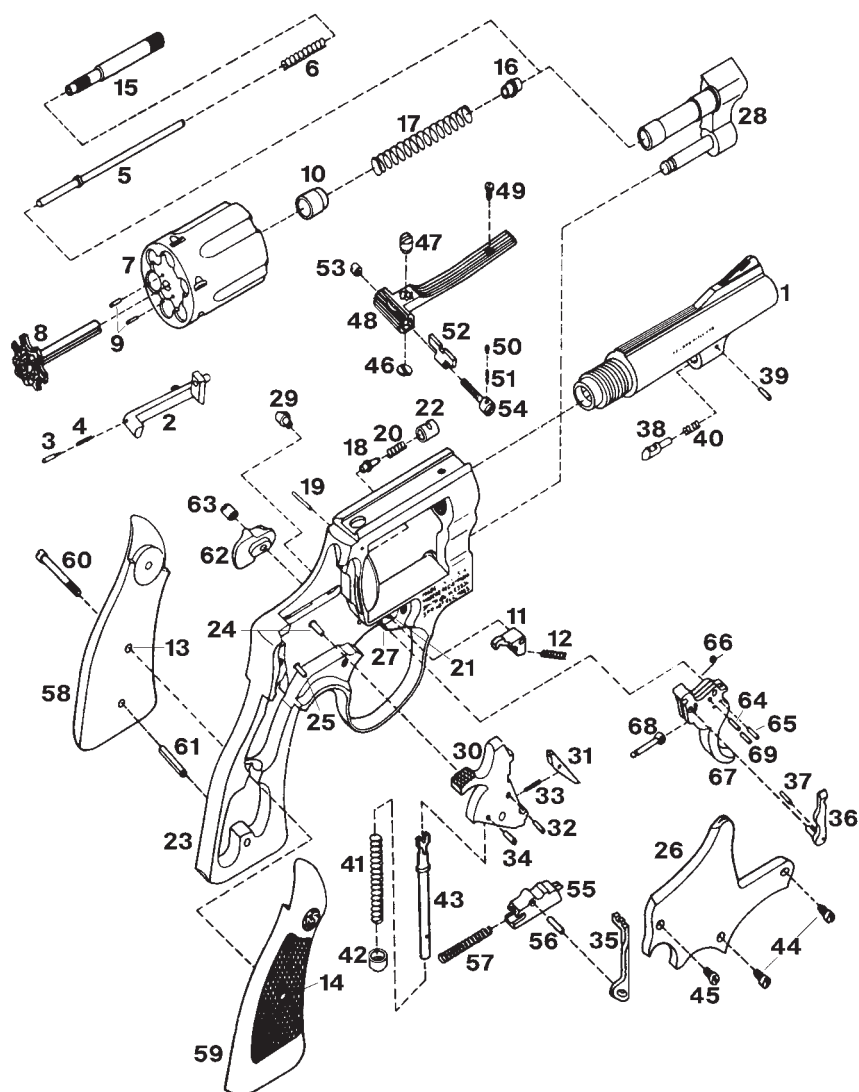
SMITH & WESSON

Model 650 Revolver



1	Barrel	21	Cylinder Stop Stud	41	Mainspring
2	Bolt	22	Firing Pin Bushing	42	Mainspring Rod Swivel
3	Bolt Plunger	23	Frame	43	Mainspring Stirrup
4	Bolt Plunger Spring	24	Hammer Stud	44	Sideplate Screws, Crowned
5	Center Pin	25	Rebound Slide Stud	45	Sideplate Screw, Flat Head
6	Center Pin Spring	26	Sideplate	46	Rebound Slide
7	Cylinder	27	Trigger Stud	47	Rebound Slide Pin
8	Extractor	28	Yoke	48	Rebound Slide Spring
9	Extractor Pins	29	Frame Lug	49	Left Grip
10	Gas Ring	30	Hammer	50	Right Grip
11	Cylinder Stop	31	Sear	51	Stock Screw
12	Cylinder Stop Spring	32	Sear Pin	52	Stock Pin
13	Escutcheon	33	Sear Spring	53	Thumb-Piece
14	Escutcheon Nut	34	Stirrup Pin	54	Thumb-Piece Nut
15	Extractor Rod	35	Hammer Block	55	Hand Spring Pin
16	Extractor Rod Collar	36	Hand	56	Hand Spring Torsion Pin
17	Extractor Spring	37	Hand Pin	57	Hand Torsion Spring
18	Firing Pin	38	Locking Bolt	58	Trigger
19	Firing Pin Bushing Pin	39	Locking Bolt Pin	59	Trigger Lever
20	Firing Pin Spring	40	Locking Bolt Spring	60	Trigger Lever Pin

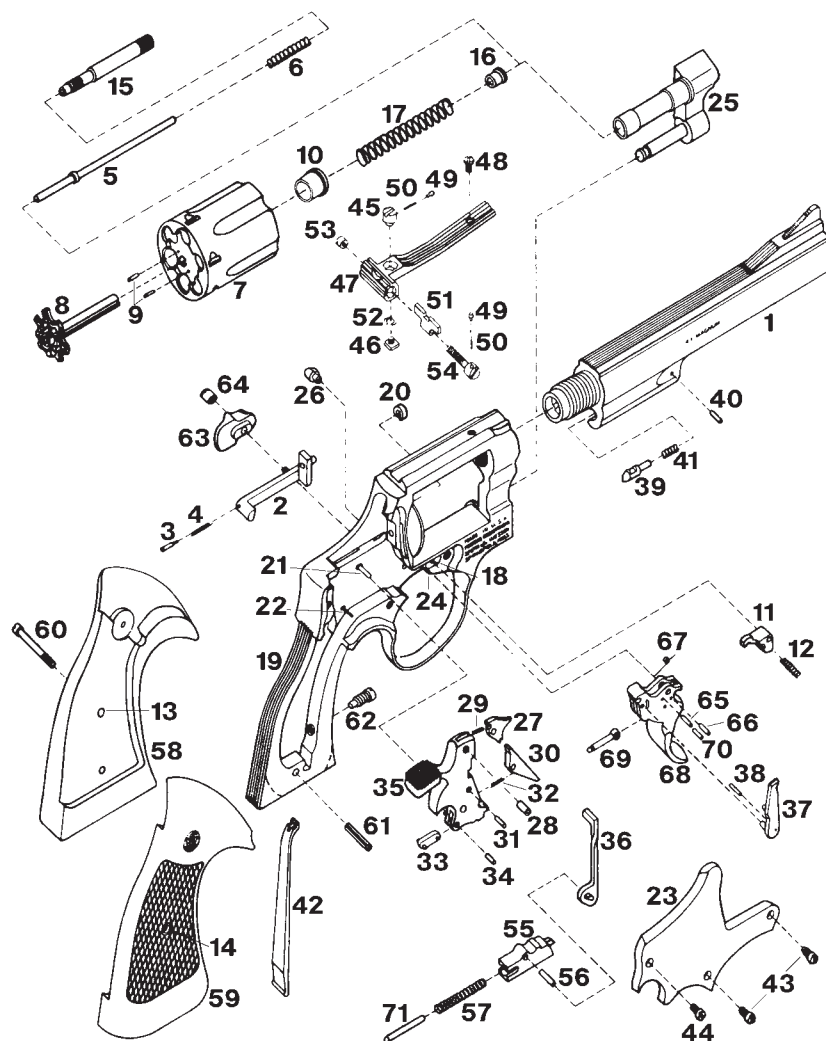
Model 651 Revolver



1	Barrel	24	Hammer Stud	47	Rear Sight Elevation Screw
2	Bolt	25	Rebound Slide Stud	48	Rear Sight Leaf
3	Bolt Plunger	26	Sideplate	49	Rear Sight Leaf Screw
4	Bolt Plunger Spring	27	Trigger Stud	50	Rear Sight Plunger
5	Center Pin	28	Yoke	51	Rear Sight Plunger Spring
6	Center Pin Spring	29	Frame Lug	52	Rear Sight Slide
7	Cylinder	30	Hammer	53	Rear Sight Windage Nut
8	Extractor	31	Sear	54	Rear Sight Windage Screw
9	Extractor Pins	32	Sear Pin	55	Rebound Slide
10	Gas Ring	33	Sear Spring	56	Rebound Slide Pin
11	Cylinder Stop	34	Stirrup Pin	57	Rebound Slide Spring
12	Cylinder Stop Spring	35	Hammer Block	58	Left Grip
13	Grip Escutcheon	36	Hand	59	Right Grip
14	Grip Escutcheon Nut	37	Hand Pin	60	Grip Screw
15	Extractor Rod	38	Locking Bolt	61	Grip Locator Pin
16	Extractor Rod Collar	39	Locking Bolt Pin	62	Thumb-Piece
17	Extractor Spring	40	Locking Bolt Spring	63	Thumb-Piece Nut
18	Firing Pin	41	Mainspring	64	Hand Spring Pin
19	Firing Pin Bushing Pin	42	Mainspring Rod Swivel	65	Hand Spring Torsion Pin
20	Firing Pin Spring	43	Mainspring Stirrup	66	Hand Torsion Spring
21	Cylinder Stop Stud	44	Sideplate Screws, Crowned	67	Trigger
22	Firing Pin Bushing	45	Sideplate Screw, Flat Head	68	Trigger Lever
23	Frame	46	Rear Sight Elevation Click Plug	69	Trigger Lever Pin

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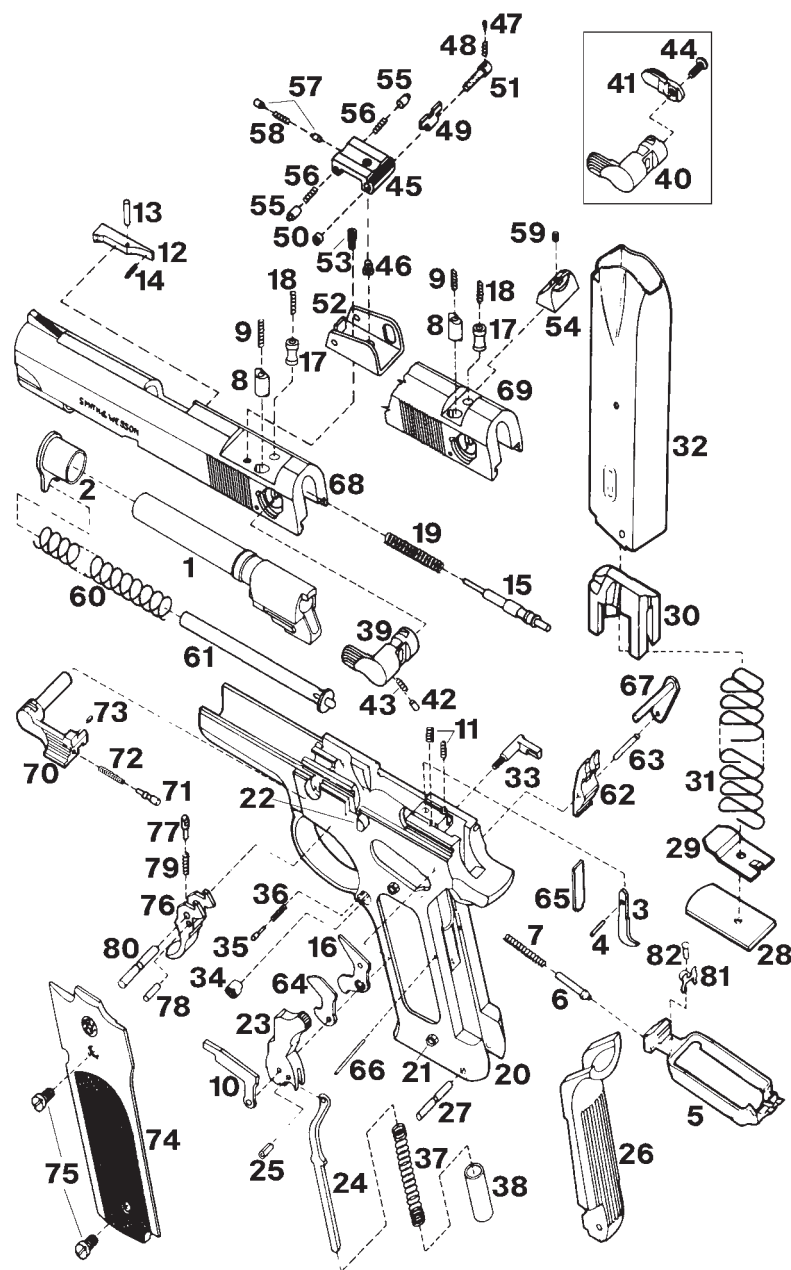
Model 657 Revolver



1	Barrel	25	Yoke	49	Rear Sight Plungers
2	Bolt	26	Frame Lug	50	Rear Sight Plunger Springs
3	Bolt Plunger	27	Hammer Nose	51	Rear Sight Slide
4	Bolt Plunger Spring	28	Hammer Nose Rivet	52	Rear Sight Spring Clip
5	Center Pin	29	Hammer Nose Spring	53	Rear Sight Windage Nut
6	Center Pin Spring	30	Sear	54	Rear Sight Windage Screw
7	Cylinder	31	Sear Pin	55	Rebound Slide
8	Extractor	32	Sear Spring	56	Rebound Slide Pin
9	Extractor Pins	33	Stirrup	57	Rebound Slide Spring
10	Gas Ring	34	Stirrup Pin	58	Left Grip
11	Cylinder Stop	35	Hammer	59	Right Grip
12	Cylinder Stop Spring	36	Hammer Block	60	Grip Screw
13	Grip Escutcheon	37	Hand	61	Grip Locator Pin
14	Grip Escutcheon Nut	38	Hand Pin	62	Strain Screw
15	Extractor Rod	39	Locking Bolt	63	Thumb-Piece
16	Extractor Rod Collar	40	Locking Bolt Pin	64	Thumb-Piece Nut
17	Extractor Spring	41	Locking Bolt Spring	65	Hand Spring Pin
18	Cylinder Stop Stud	42	Mainspring	66	Hand Spring Torsion Pin
19	Frame	43	Sideplate Screws, Crowned	67	Hand Torsion Spring
20	Hammer Nose Bushing	44	Sideplate Screw, Flat Head	68	Trigger
21	Hammer Stud	45	Rear Sight Elevation Nut	69	Trigger Lever
22	Rebound Slide Stud	46	Rear Sight Elevation Stud	70	Trigger Lever Pin
23	Sideplate	47	Rear Sight Leaf	71	Trigger Stop Rod
24	Trigger Stud	48	Rear Sight Leaf Screw		

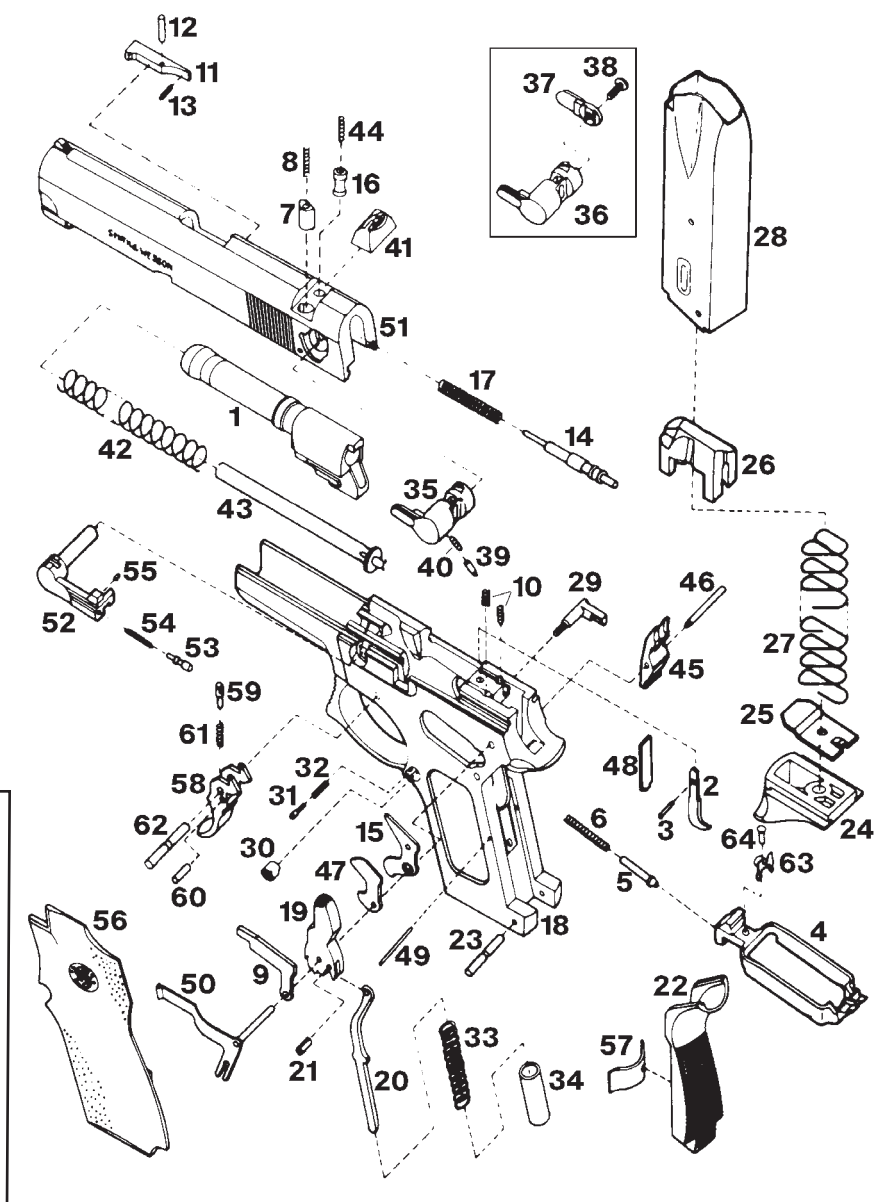
Model 659 Auto

- 1 Barrel
- 2 Barrel Bushing
- 3 Disconnecter
- 4 Disconnecter Pin
- 5 Drawbar
- 6 Drawbar Plunger
- 7 Drawbar Plunger Spring
- 8 Ejector Depressor Plunger
- 9 Ejector Depressor Plunger Spring
- 10 Ejector Magazine Depressor
- 11 Ejector Springs
- 12 Extractor
- 13 Extractor Pin
- 14 Extractor Spring
- 15 Firing Pin
- 16 Firing Pin Safety-Lever
- 17 Firing Pin Safety-Lever Plunger
- 18 Firing Pin Safety-Lever Spring
- 19 Firing Pin Spring
- 20 Frame
- 21 Frame Stud
- 22 Slide Stop Button
- 23 Hammer
- 24 Stirrup
- 25 Stirrup Pin
- 26 Frame Insert
- 27 Frame Insert Pin
- 28 Magazine Base Plate
- 29 Magazine Base Plate Catch
- 30 Magazine Follower
- 31 Magazine Spring
- 32 Magazine Tube
- 33 Magazine Catch
- 34 Magazine Catch Nut
- 35 Magazine Catch Plunger
- 36 Magazine Catch Plunger Spring
- 37 Mainspring
- 38 Mainspring Plunger
- 39 Manual Safety
- 40 Manual Safety, Ambidextrous
- 41 Manual Safety Right Side Lever
- 42 Manual Safety Plunger
- 43 Manual Safety Plunger Spring
- 44 Manual Safety Screw
- 45 Rear Sight Body
- 46 Rear Sight Elevation Screw
- 47 Rear Sight Plunger
- 48 Rear Sight Plunger Spring
- 49 Rear Sight Slide
- 50 Rear Sight Windage Nut
- 51 Rear Sight Windage Screw
- 52 Rear Sight Base
- 53 Rear Sight Base Screw
- 54 Rear Sight Body, Fixed Sight
- 55 Rear Sight Body Plungers
- 56 Rear Sight Body Plunger Springs
- 57 Rear Sight Elevation Plungers
- 58 Rear Sight Elevation Spring
- 59 Rear Sight Set Screw, Fixed Sight
- 60 Recoil Spring



- | | |
|---------------------------------|------------------------------------|
| 61 Recoil Spring Guide Assembly | 77 Trigger Plunger |
| 62 Sear | 78 Trigger Plunger Pin |
| 63 Sear Pin | 79 Trigger Plunger Spring |
| 64 Sear Release Lever | 80 Trigger Pin |
| 65 Sear Spring | 81 Trigger Play Spring |
| 66 Sear Spring Retaining Pin | 82 Trigger Play Spring Rivet |
| 67 Sideplate | Parts Not Shown |
| 68 Slide, Adjustable Sight | Hammer Pin |
| 69 Slide, Fixed Sight | Recoil Spring Guide |
| 70 Slide Stop | Recoil Spring Guide Bushing |
| 71 Slide Stop Plunger | Recoil Spring Guide Plunger |
| 72 Slide Stop Plunger Spring | Recoil Spring Guide Plunger Spring |
| 73 Slide Stop Spiral Pin | Slide Stop Pin |
| 74 Left Grip | Right Grip |
| 75 Grip Screws | |
| 76 Trigger | |

Model 669 Auto



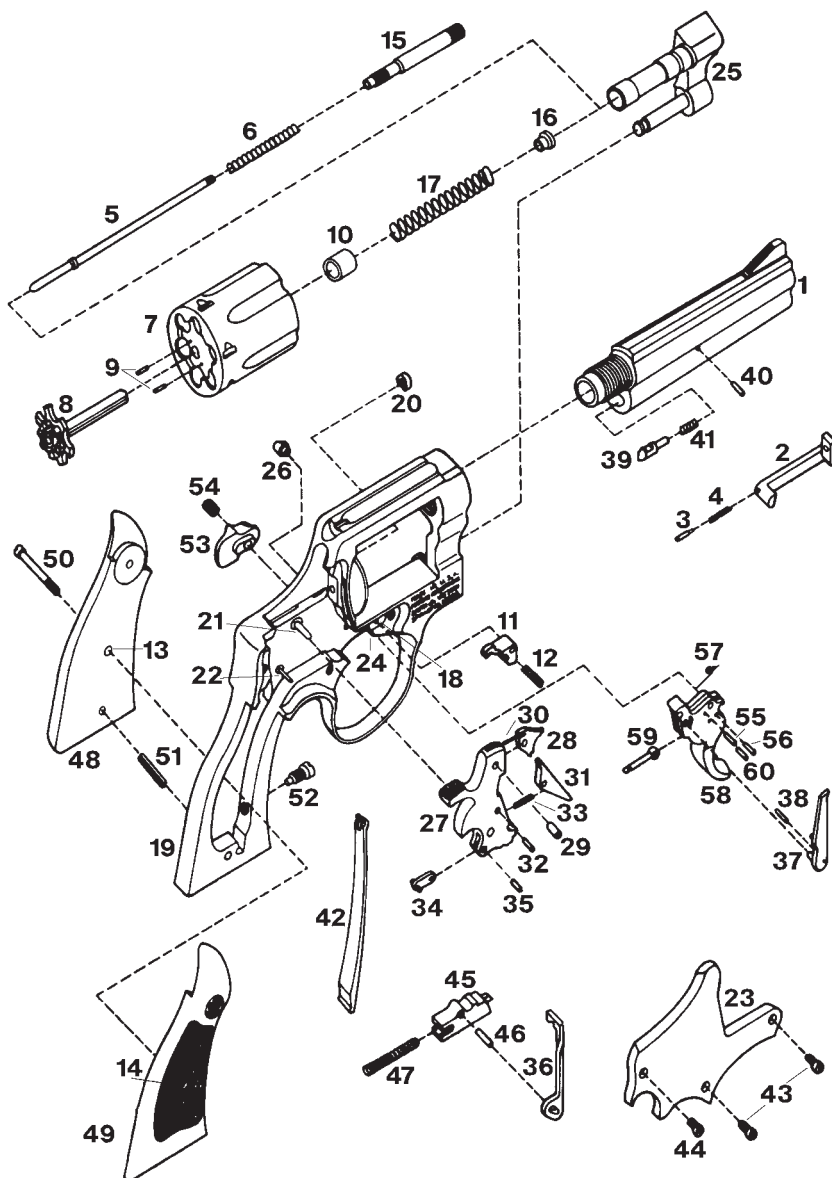
- 1 Barrel
- 2 Disconnecter
- 3 Disconnecter Pin
- 4 Drawbar
- 5 Drawbar Plunger
- 6 Drawbar Plunger Spring
- 7 Ejector Depressor Plunger
- 8 Ejector Depressor Plunger Spring
- 9 Ejector Magazine Depressor
- 10 Ejector Springs
- 11 Extractor
- 12 Extractor Pin
- 13 Extractor Spring
- 14 Firing Pin
- 15 Firing Pin Safety-Lever
- 16 Firing Pin Safety Plunger
- 17 Firing Pin Spring
- 18 Frame
- 19 Hammer
- 20 Stirrup
- 21 Stirrup Pin
- 22 Frame Insert
- 23 Frame Insert Pin
- 24 Magazine Base Plate
- 25 Magazine Base Plate Catch
- 26 Magazine Follower
- 27 Magazine Spring
- 28 Magazine Tube
- 29 Magazine Catch
- 30 Magazine Catch Nut
- 31 Magazine Catch Plunger
- 32 Magazine Catch Plunger Spring
- 33 Mainspring
- 34 Mainspring Plunger

- 35 Manual Safety
- 36 Manual Safety, Ambidextrous
- 37 Manual Safety-Lever, <R>Ambidextrous
- 38 Manual Safety-Lever Screw, <R>Ambidextrous
- 39 Manual Safety Plunger
- 40 Manual Safety Plunger Spring
- 41 Rear Sight
- 42 Recoil Spring
- 43 Recoil Spring Guide Assembly
- 44 Safety-Lever Plunger Spring
- 45 Sear
- 46 Sear Pin
- 47 Sear Release Lever
- 48 Sear Spring
- 49 Sear Spring Retaining Pin
- 50 Sideplate
- 51 Slide
- 52 Slide Stop
- 53 Slide Stop Plunger
- 54 Slide Stop Plunger Spring
- 55 Slide Stop Spiral Pin
- 56 Left Grip
- 57 Stock Retaining Spring
- 58 Trigger
- 59 Trigger Plunger
- 60 Trigger Plunger Pin
- 61 Trigger Plunger Spring
- 62 Trigger Pin
- 63 Trigger Play Spring
- 64 Trigger Play Spring Rivet

Parts Not Shown

- Recoil Spring Guide
- Recoil Spring Guide Bushing
- Recoil Spring Guide Plunger
- Recoil Spring Guide Plunger Spring
- Right Grip

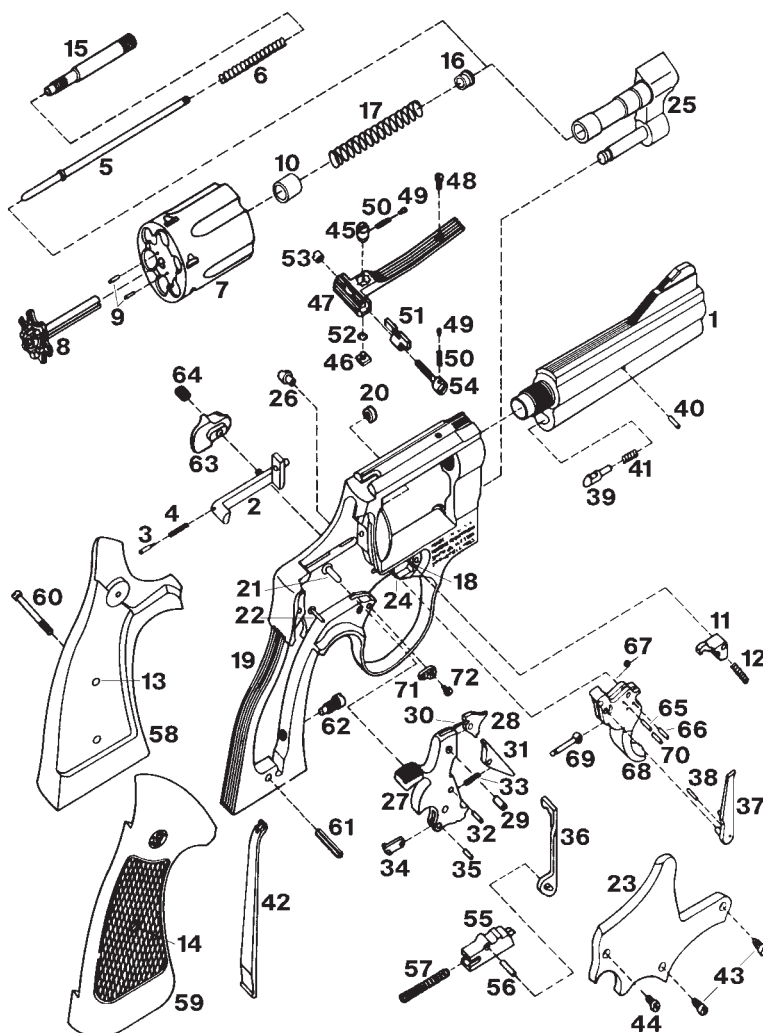
Model 681 Revolver



1	Barrel	21	Hammer Stud	41	Locking Bolt Spring
2	Bolt	22	Rebound Slide Stud	42	Mainspring
3	Bolt Plunger	23	Sideplate	43	Sideplate Screws, Crowned
4	Bolt Plunger Spring	24	Trigger Stud	44	Sideplate Screw, Flat Head
5	Center Pin	25	Yoke	45	Rebound Slide
6	Center Pin Spring	26	Frame Lug	46	Rebound Slide Pin
7	Cylinder	27	Hammer	47	Rebound Slide Spring
8	Extractor	28	Hammer Nose	48	Left Grip
9	Extractor Pins	29	Hammer Nose Rivet	49	Right Grip
10	Gas Ring	30	Hammer Nose Spring	50	Grip Screw
11	Cylinder Stop	31	Sear	51	Grip Locator Pin
12	Cylinder Stop Spring	32	Sear Pin	52	Strain Screw
13	Grip Escutcheon	33	Sear Spring	53	Thumb-Piece
14	Grip Escutcheon Nut	34	Stirrup	54	Thumb-Piece Nut
15	Extractor Rod	35	Stirrup Pin	55	Hand Spring Pin
16	Extractor Rod Collar	36	Hammer Block	56	Hand Spring Torsion Pin
17	Extractor Spring	37	Hand	57	Hand Torsion Spring
18	Cylinder Stop Stud	38	Hand Pin	58	Trigger
19	Frame	39	Locking Bolt	59	Trigger Lever
20	Hammer Nose Bushing	40	Locking Bolt Pin	60	Trigger Lever Pin

SMITH & WESSON

Model 686 Revolver

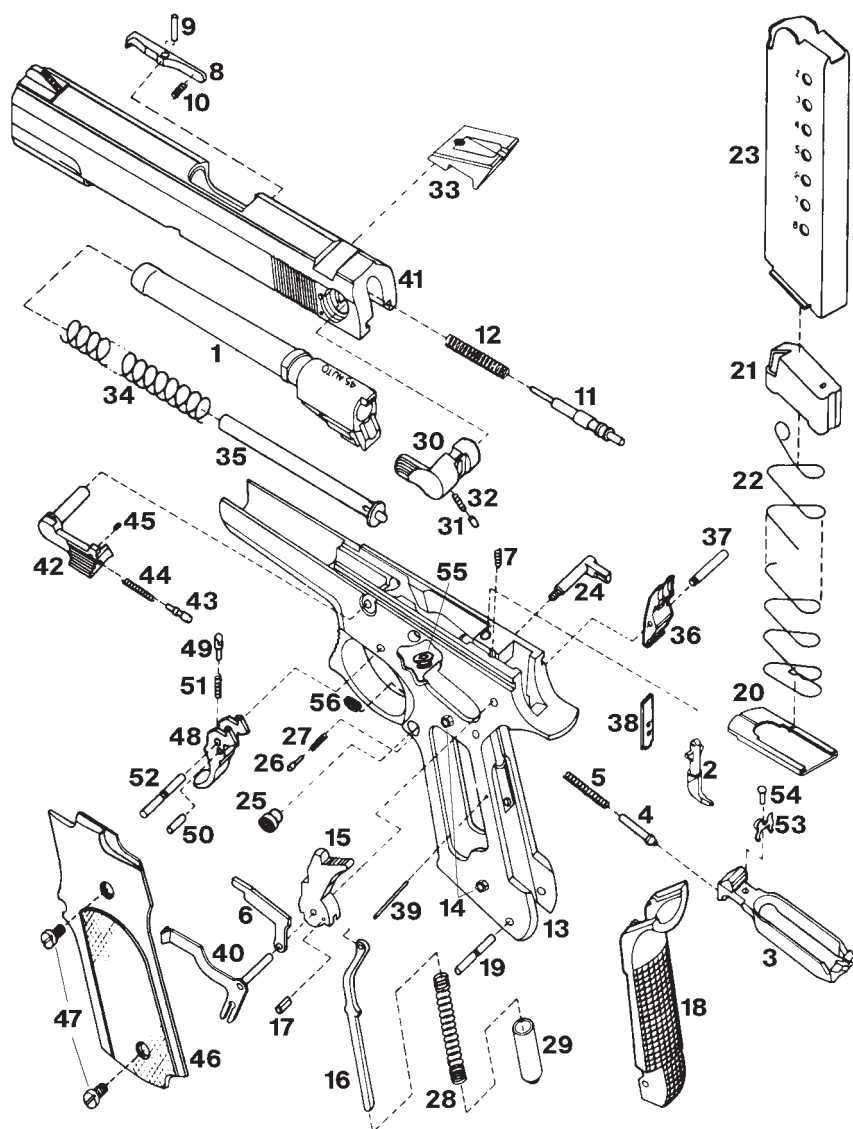


1	Barrel	26	Frame Lug	51	Rear Sight Slide
2	Bolt	27	Hammer	52	Rear Sight Spring Clip
3	Bolt Plunger	28	Hammer Nose	53	Rear Sight Windage Nut
4	Bolt Plunger Spring	29	Hammer Nose Rivet	54	Rear Sight Windage Screw
5	Center Pin	30	Hammer Nose Spring	55	Rebound Slide
6	Center Pin Spring	31	Sear	56	Rebound Slide Pin
7	Cylinder	32	Sear Pin	57	Rebound Slide Spring
8	Extractor	33	Sear Spring	58	Left Grip
9	Extractor Pins	34	Stirrup	59	Right Grip
10	Gas Ring	35	Stirrup Pin	60	Grip Screw
11	Cylinder Stop	36	Hammer Block	61	Grip Locator Pin
12	Cylinder Stop Spring	37	Hand	62	Strain Screw
13	Grip Escutcheon	38	Hand Pin	63	Thumb-Piece
14	Grip Escutcheon Nut	39	Locking Bolt	64	Thumb-Piece Nut
15	Extractor Rod	40	Locking Bolt Pin	65	Hand Spring Pin
16	Extractor Rod Collar	41	Locking Bolt Spring	66	Hand Spring Torsion Pin
17	Extractor Spring	42	Mainspring	67	Hand Torsion Spring
18	Cylinder Stop Stud	43	Sideplate Screws, Crowned	68	Trigger
19	Frame	44	Sideplate Screw, Flat Head	69	Trigger Lever
20	Hammer Nose Bushing	45	Rear Sight Elevation Nut	70	Trigger Lever Pin
21	Hammer Stud	46	Rear Sight Elevation Stud	71	Trigger Stop
22	Rebound Slide Stud	47	Rear Sight Leaf	72	Trigger Stop Screw
23	Sideplate	48	Rear Sight Screw		
24	Trigger Stud	49	Rear Sight Plungers		
25	Yoke	50	Rear Sight Plunger Springs		

Parts Not Shown

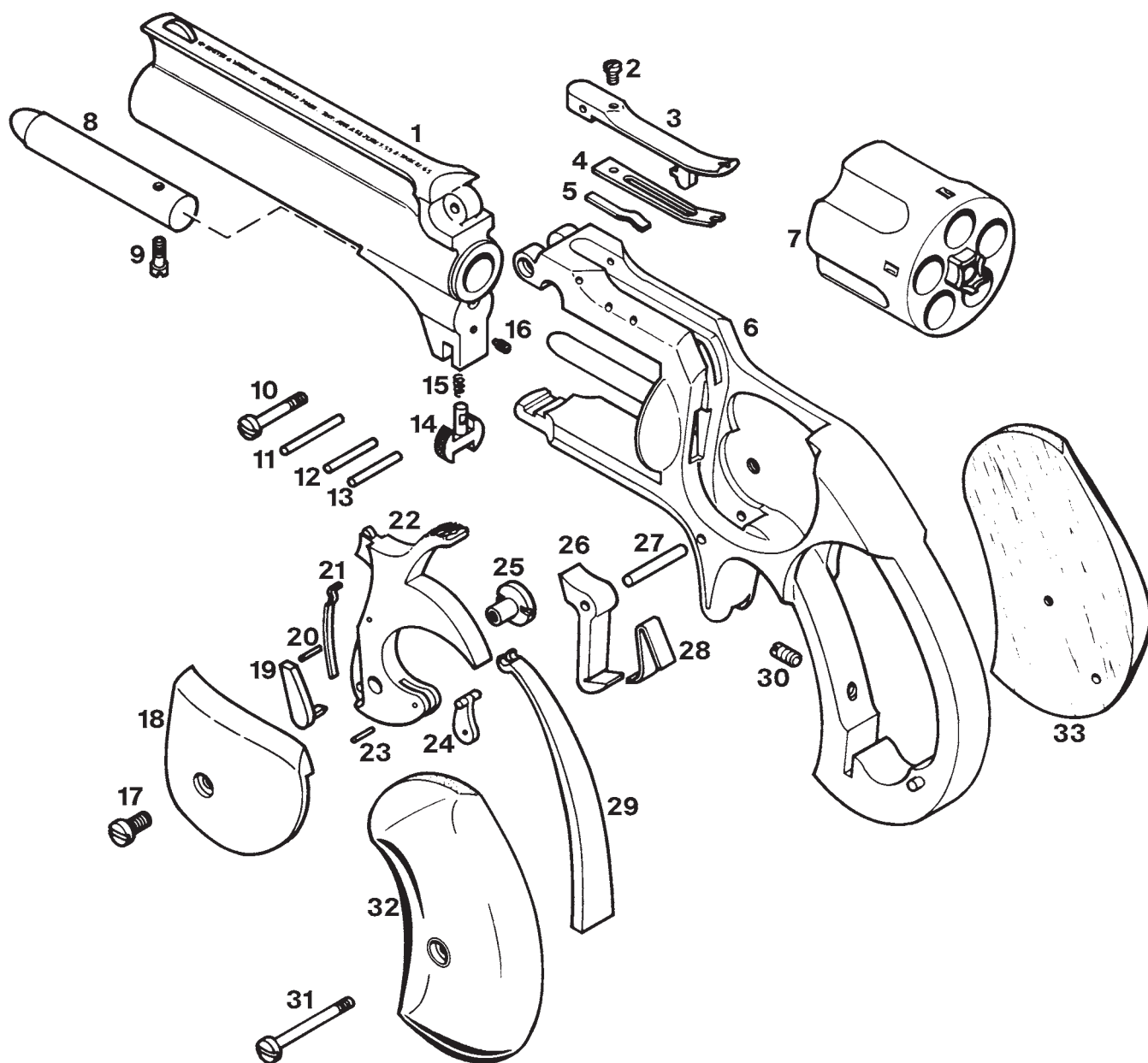
Front Sight Blade

Model 745 Auto



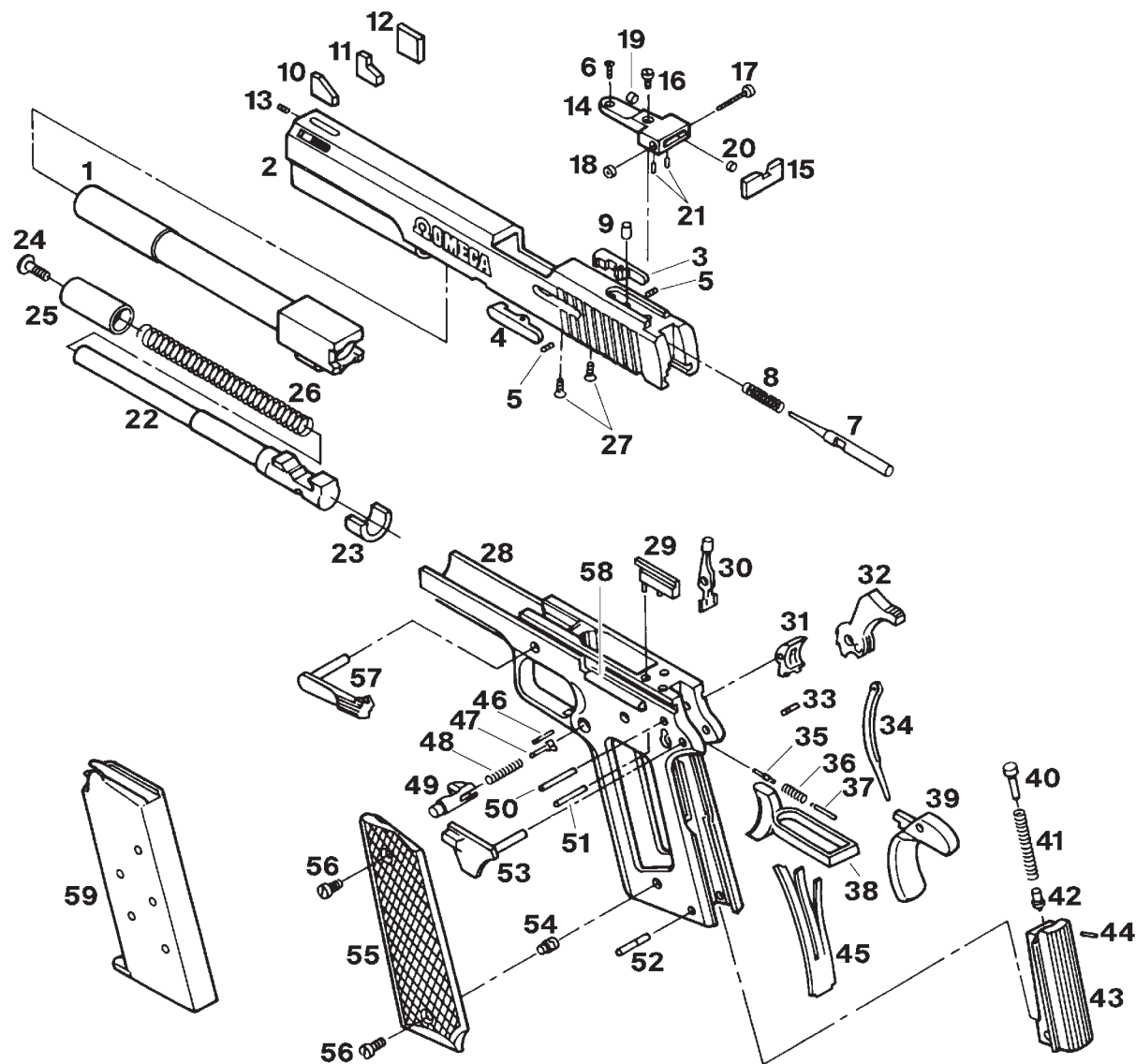
1	Barrel	22	Magazine Spring	43	Slide Stop Plunger
2	Disconnecter	23	Magazine Tube	44	Slide Stop Plunger Spring
3	Drawbar	24	Magazine Catch	45	Slide Stop Spiral Pin
4	Drawbar Plunger	25	Magazine Catch Nut	46	Left Grip
5	Drawbar Plunger Spring	26	Magazine Catch Plunger	47	Grip Screws
6	Ejector Magazine Depressor	27	Magazine Catch Plunger Spring	48	Trigger
7	Ejector Spring	28	Mainspring	49	Trigger Plunger
8	Extractor	29	Mainspring Plunger	50	Trigger Plunger Pin
9	Extractor Pin	30	Manual Safety	51	Trigger Plunger Spring
10	Extractor Spring	31	Manual Safety Plunger	52	Trigger Pin
11	Firing Pin	32	Manual Safety Plunger Spring	53	Trigger Play Spring
12	Firing Pin Spring	33	Rear Sight Body Fixed	54	Trigger Play Spring Rivet
13	Frame	34	Recoil Spring	55	Upper Lock-Out Screw
14	Frame Studs	35	Recoil Spring Guide Assembly	56	Adjustable Trigger Stop
15	Hammer	36	Sear	Parts Not Shown	
16	Stirrup	37	Sear Pin	Recoil Spring Guide	
17	Stirrup Pin	38	Sear Spring	Recoil Spring Guide Bushing	
18	Frame Insert	39	Sear Spring Retaining Pin	Recoil Spring Guide Plunger	
19	Frame Insert Pin	40	Sideplate	Recoil Spring Guide Plunger Spring	
20	Magazine Base Plate	41	Slide	Right Grip	
21	Magazine Follower	42	Slide Stop		

SMITH & WESSON
Tip-Up 32 Revolver

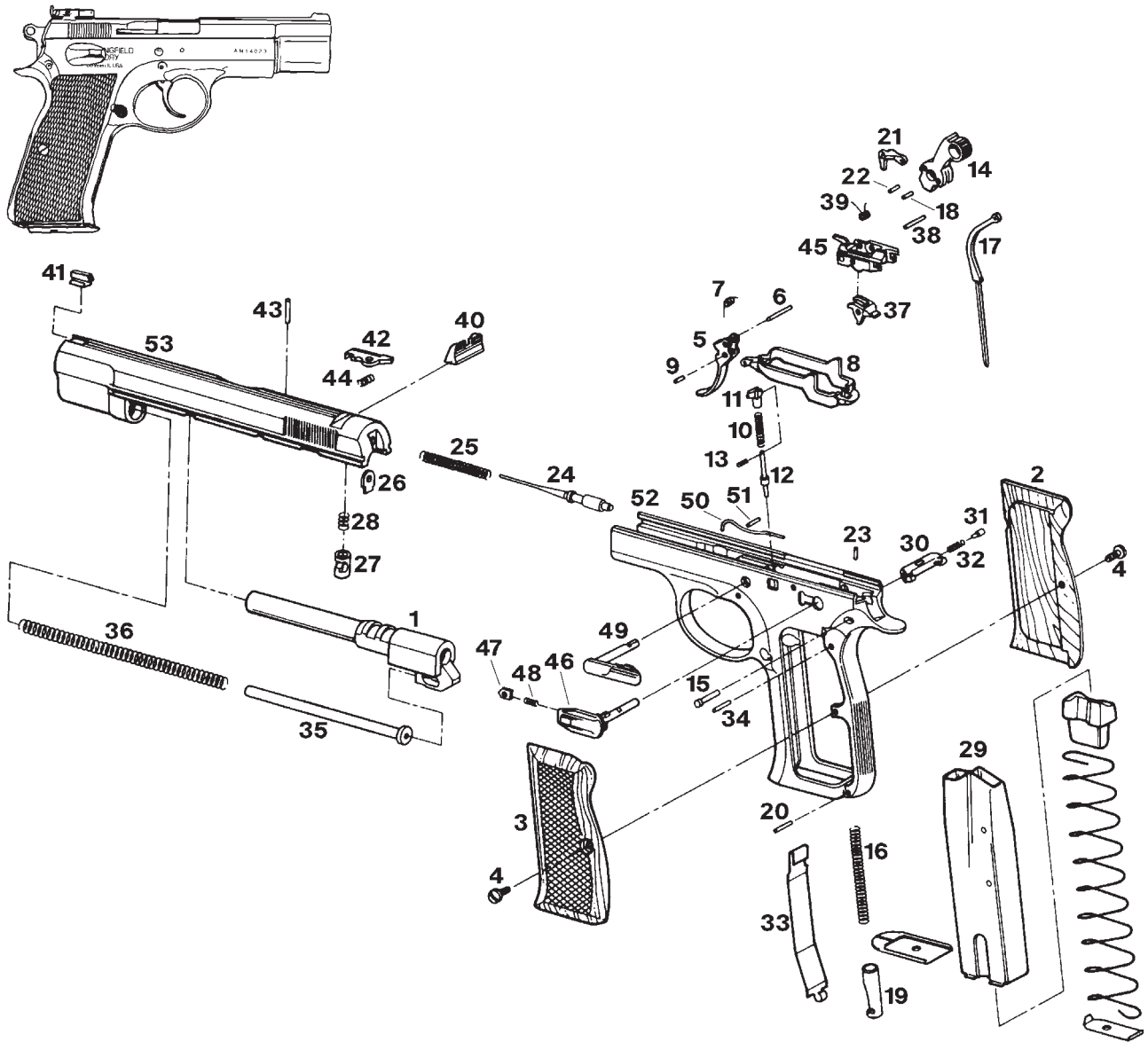


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|----|------------------------------|----|---------------------------|----|-------------------------|
| 1 | Barrel | 12 | Cylinder Stop Spring Pin | 23 | Hammer Stirrup Pin |
| 2 | Cylinder Stop Screw | 13 | Cylinder Stop Striker Pin | 24 | Hammer Stirrup |
| 3 | Cylinder Stop and Rear Sight | 14 | Barrel Latch | 25 | Hammer Stud |
| 4 | Cylinder Stop Striker | 15 | Barrel Latch Spring | 26 | Trigger |
| 5 | Cylinder Stop Spring | 16 | Barrel Latch Screw | 27 | Trigger Pin |
| 6 | Frame | 17 | Sideplate Screw | 28 | Trigger Spring |
| 7 | Cylinder | 18 | Sideplate | 29 | Mainspring |
| 8 | Ejector Rod | 19 | Cylinder Hand | 30 | Mainspring Strain Screw |
| 9 | Ejector Rod Screw | 20 | Cylinder Hand Spring Pin | 31 | Grip Screw |
| 10 | Barrel Hinge Pin | 21 | Cylinder Hand Spring | 32 | Left Grip Panel |
| 11 | Cylinder Stop Pin | 22 | Hammer | 33 | Right Grip Panel |

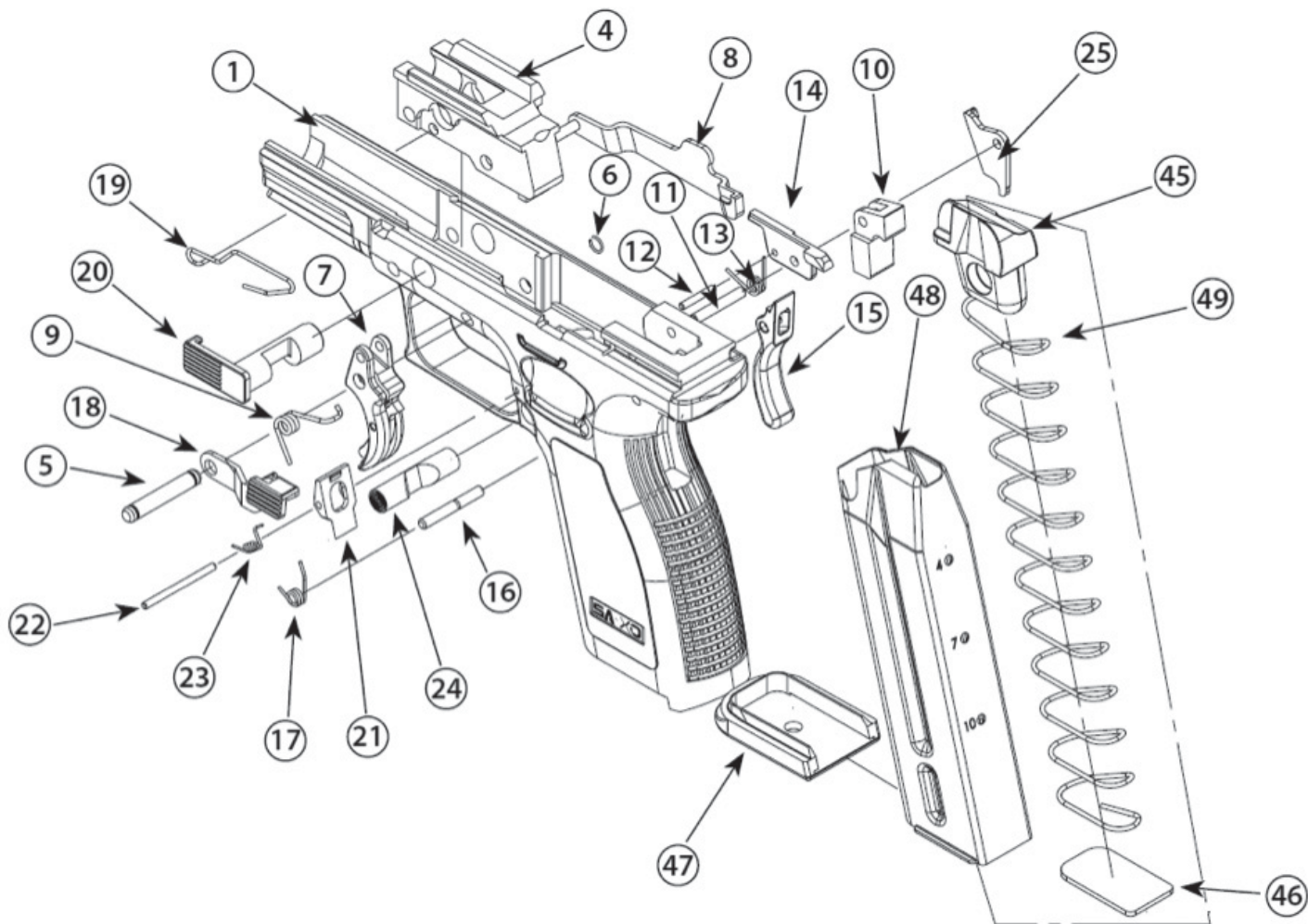
Omega Auto



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|----|-----------------------------|----|-------------------------------------|----|----------------------------------|
| 1 | Barrel | 21 | Rear Sight Springs | 40 | Mainspring Cap |
| 2 | Slide | 22 | Recoil Spring Guide | 41 | Mainspring |
| 3 | Extractor | 23 | Buffer | 42 | Mainspring Retainer |
| 4 | Extractor/Pusher | 24 | Recoil Spring Guide Retaining Screw | 43 | Mainspring Housing |
| 5 | Extractor Springs | 25 | Recoil Spring Guide Plug | 44 | Mainspring Cap Retaining Pin |
| 6 | Rear Sight Screw | 26 | Recoil Spring | 45 | Sear Spring |
| 7 | Firing Pin | 27 | Extractor Screws | 46 | Ejector Pin |
| 8 | Firing Pin Spring | 28 | Frame | 47 | Magazine Catch Cock |
| 9 | Firing Pin Retainer | 29 | Ejector | 48 | Magazine Catch Spring |
| 10 | Front Sight, Ramp Style | 30 | Disconnecter | 49 | Magazine Catch |
| 11 | Front Sight, Patridge Style | 31 | Sear | 50 | Hammer Pin |
| 12 | Front Sight, Blank | 32 | Hammer | 51 | Sear Pin |
| 13 | Front Sight Screw | 33 | Hammer Strut Pin | 52 | Mainspring Housing Retaining Pin |
| 14 | Rear Sight Housing | 34 | Hammer Strut | 53 | Safety Cock |
| 15 | Rear Sight Blade | 35 | Slide Lock Plunger | 54 | Escutcheon |
| 16 | Elevation Screw | 36 | Plunger Spring | 55 | Grip Panel |
| 17 | Windage Screw | 37 | Safety Lock Plunger | 56 | Grip Screws |
| 18 | Windage Screw Nut | 38 | Trigger | 57 | Slide Lock |
| 19 | Front Spring Housing | 39 | Grip Safety | 58 | Plunger |
| 20 | Rear Spring Housing | | | 59 | Magazine |

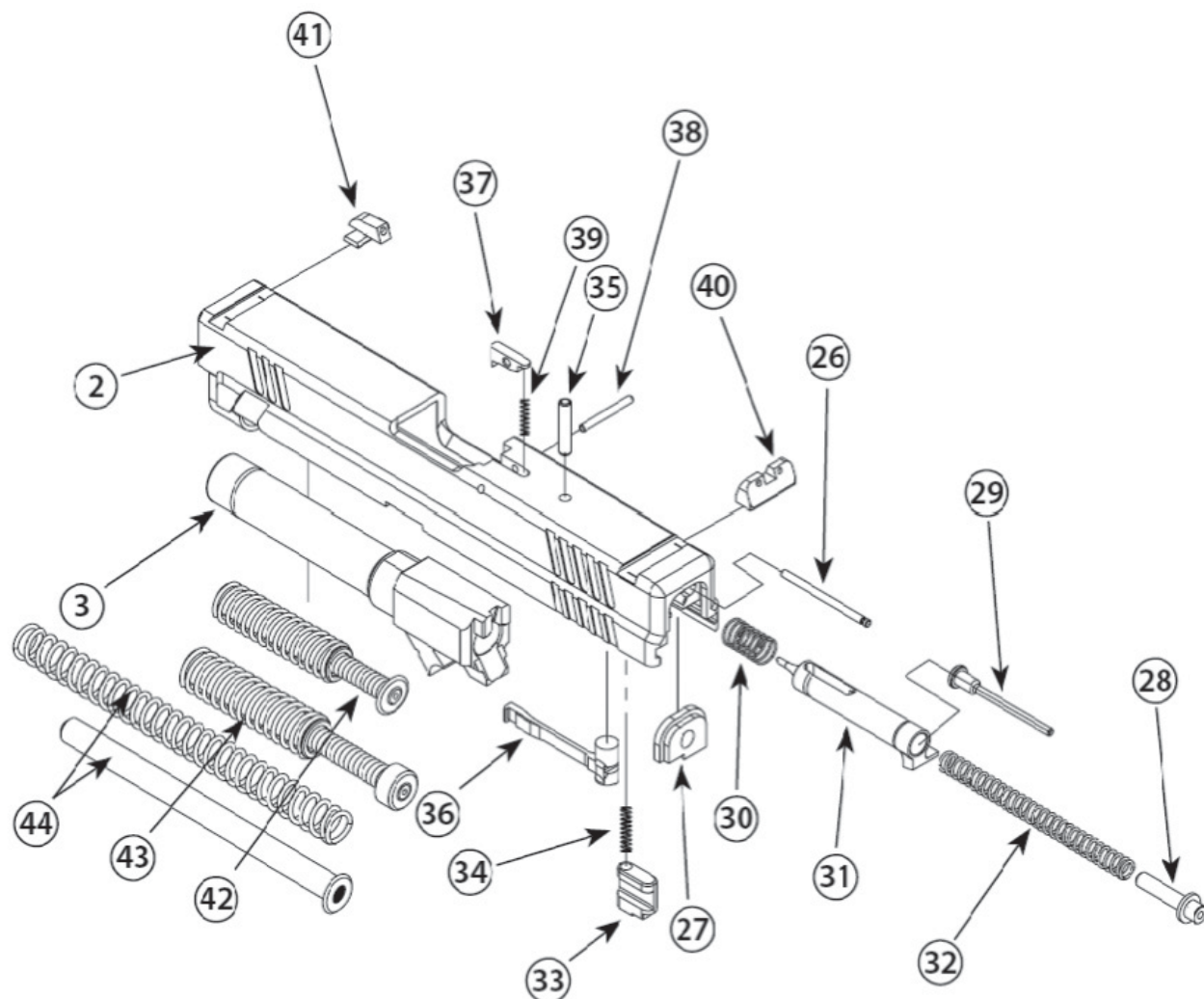


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|----|-------------------------|----|------------------------------------|----|------------------------------------|
| 1 | Barrel | 19 | Hammer Spring Cup | 37 | Sear |
| 2 | Right Grip | 20 | Hammer Spring Cup Pin | 38 | Sear Pin |
| 3 | Left Grip | 21 | Interruptor | 39 | Sear Spring |
| 4 | Grip Screws | 22 | Interruptor Pin | 40 | Rear Sight |
| 5 | Trigger | 23 | Hammer Pin Retaining Pin | 41 | Front Sight |
| 6 | Trigger Pin | 24 | Firing Pin | 42 | Extractor |
| 7 | Trigger Spring | 25 | Firing Pin Spring | 43 | Extractor Pin |
| 8 | Trigger Bar | 26 | Firing Pin Retainer Plate | 44 | Extractor Spring |
| 9 | Trigger Bar Pin | 27 | Firing Pin Safety | 45 | Sear Assembly Housing with Ejector |
| 10 | Trigger Bar Spring | 28 | Firing Pin Safety Spring | 46 | Sear Safety |
| 11 | Trigger Bar Guide | 29 | Magazine | 47 | Sear Safety Retainer Plate |
| 12 | Trigger Bar Plunger | 30 | Magazine Catch | 48 | Sear Safety Spring |
| 13 | Trigger Bar Plunger Pin | 31 | Magazine Catch Spring Plunger | 49 | Slide Stop Pin |
| 14 | Hammer | 32 | Magazine Catch Spring | 50 | Slide Stop Pin Spring |
| 15 | Hammer Pin | 33 | Magazine Security Spring Plate | 51 | Slide Stop Pin Spring Pin |
| 16 | Hammer Spring | 34 | Magazine Security Spring Plate Pin | 52 | Frame |
| 17 | Hammer Strut | 35 | Recoil Spring Guide | 53 | Slide |
| 18 | Hammer Strut Pin | 36 | Recoil Spring | | |



Courtesy, Springfield Armory

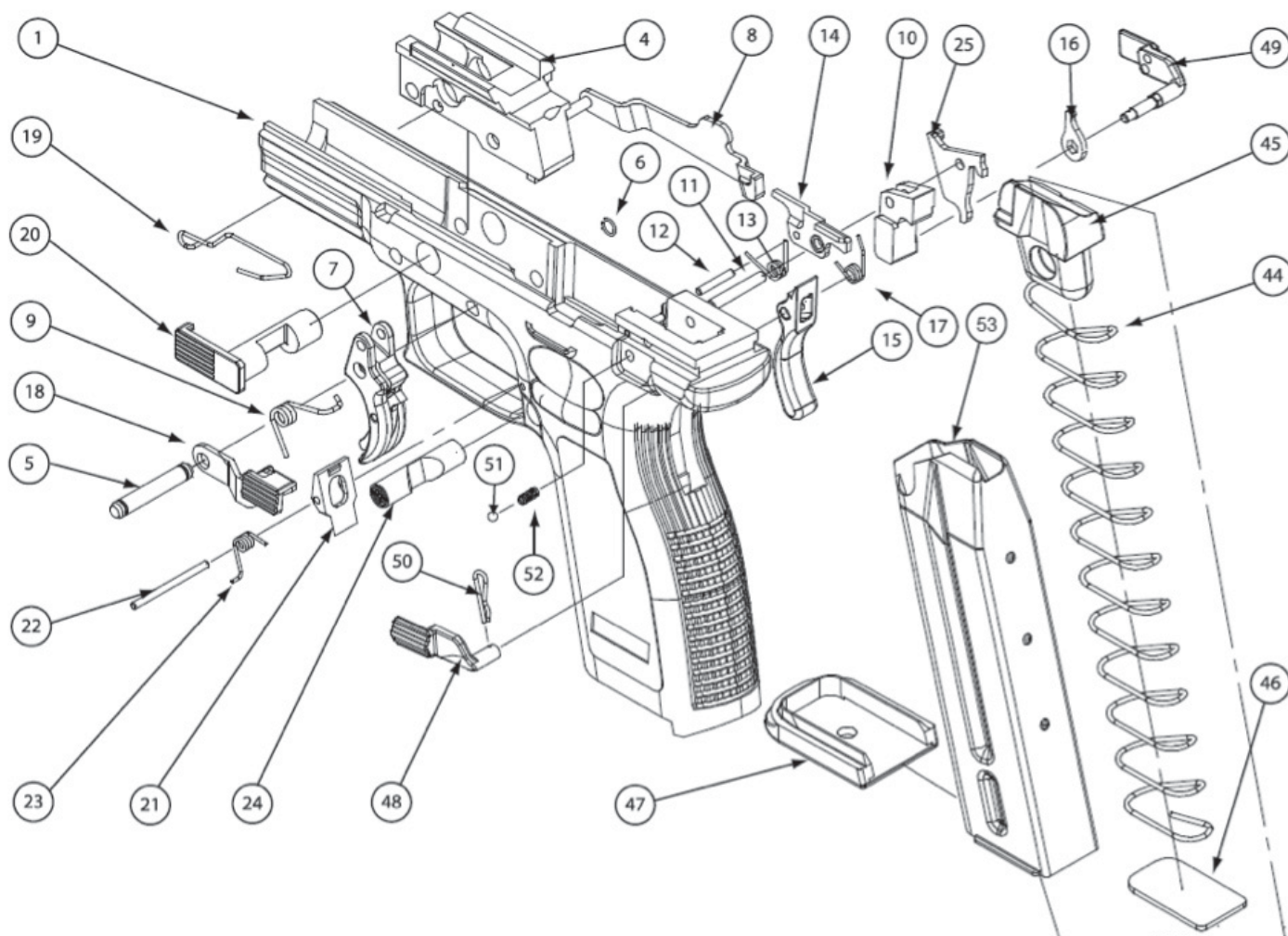
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|---|------------------------------|--|
| 1 Receiver | 9 Trigger Bar Spring | 18 Slide Stop Lever |
| 2 Slide | 10 Sear | 19 Slide Stop Lever Spring |
| 3 Barrel | 11 Sear Pin | 20 Disassembly Lever |
| 4 Locking Block | 12 Ejector Pin | 21 Magazine Catch |
| 5 Locking Block Pin/Trigger pin | 13 Sear Spring | 22 Magazine Catch Pin |
| 6 Locking Block Pin/Trigger Pin Retainer | 14 Ejector | 23 Magazine Catch Spring |
| 7 Trigger with Safety | 15 Grip Safety | 24 Magazine Release Button |
| 8 Trigger Bar | 16 Grip Safety Pin | 25 Striker Safety Lever |
| | 17 Grip Safety Spring | 26 Striker Safety Retaining Pin |



Courtesy, Springfield Armory

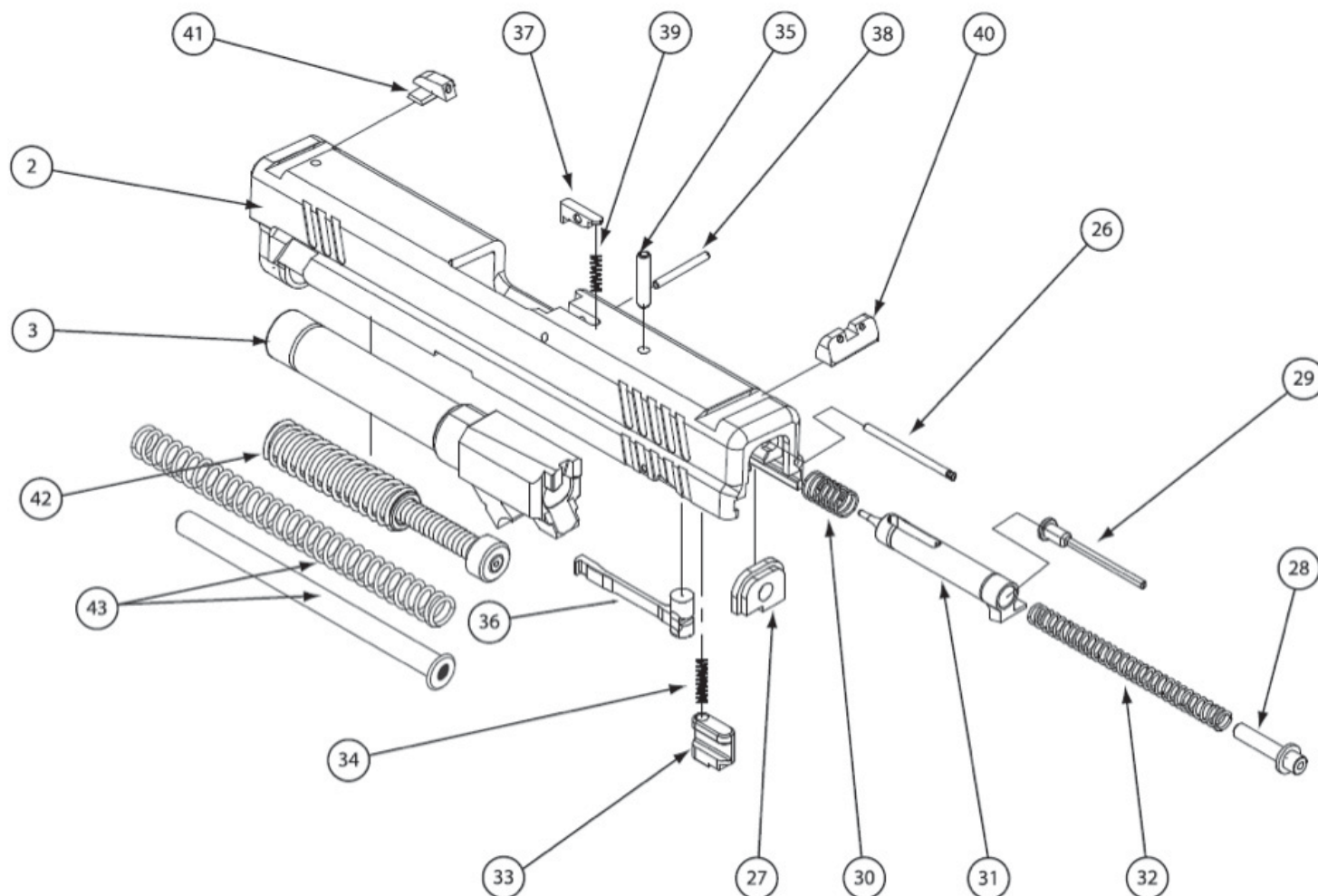
27	Striker Locking Plate	36	Extractor	44	Recoil Spring And Guide Rod Assembly (Tactical Models)
28	Striker Spring Guide	37	Loaded Chamber Indicator	45	Magazine Follower
29	Striker Status Indicator	38	Loaded Chamber Indicator Pin	46	Magazine Locking Plate
30	Striker Dampening Spring	39	Loaded Chamber Indicator Spring	47	Magazine Base
31	Striker	40	Rear Sight	48	Magazine Body
32	Striker Spring	41	Front Sight	49	Magazine Spring
33	Striker Safety	42	Recoil Spring Assembly (Sub-Compact Models)		
34	Striker Safety Spring	43	Recoil Spring Assembly (Service Models)		
35	Striker Retainer Pin				

XD WITH SAFETY



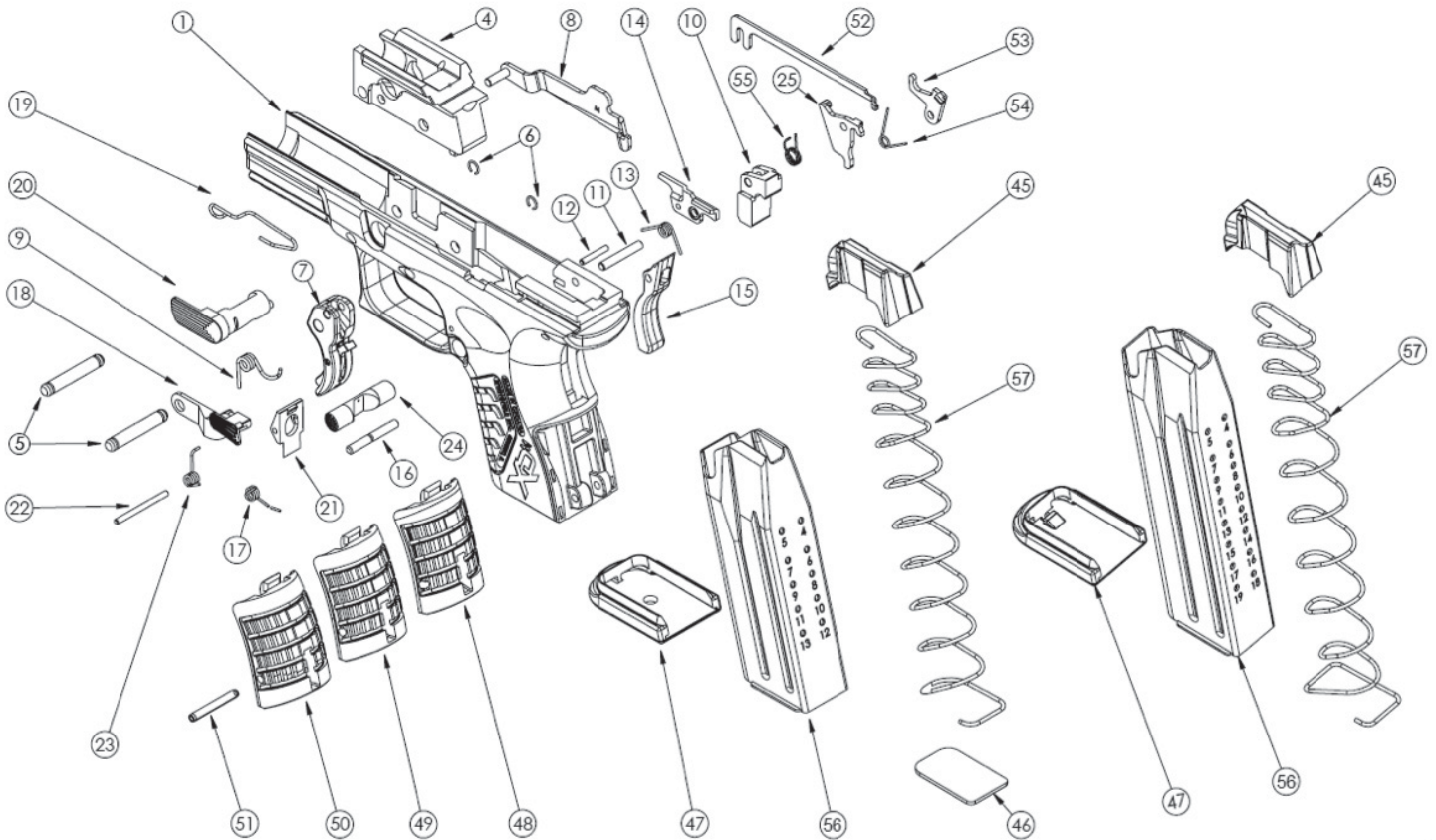
Courtesy, Springfield Armory

1	Receiver	10	Sear	19	Slide Stop Lever Spring
2	Slide	11	Sear Pin	20	Disassembly Lever
3	Barrel	12	Ejector Pin	21	Magazine Catch
4	Locking Block	13	Sear Spring	22	Magazine Catch Pin
5	Locking Block Pin/Trigger pin	14	Ejector	23	Magazine Catch Spring
6	Locking Block Pin/Trigger Pin Retainer	15	Grip Safety	24	Magazine Release Button
7	Trigger with Safety	16	Thumb safety stop	25	Striker Safety Lever
8	Trigger Bar	17	Grip Safety Spring	26	Striker Safety Retaining Pin
9	Trigger Bar Spring	18	Slide Stop Lever	27	Striker Locking Plate



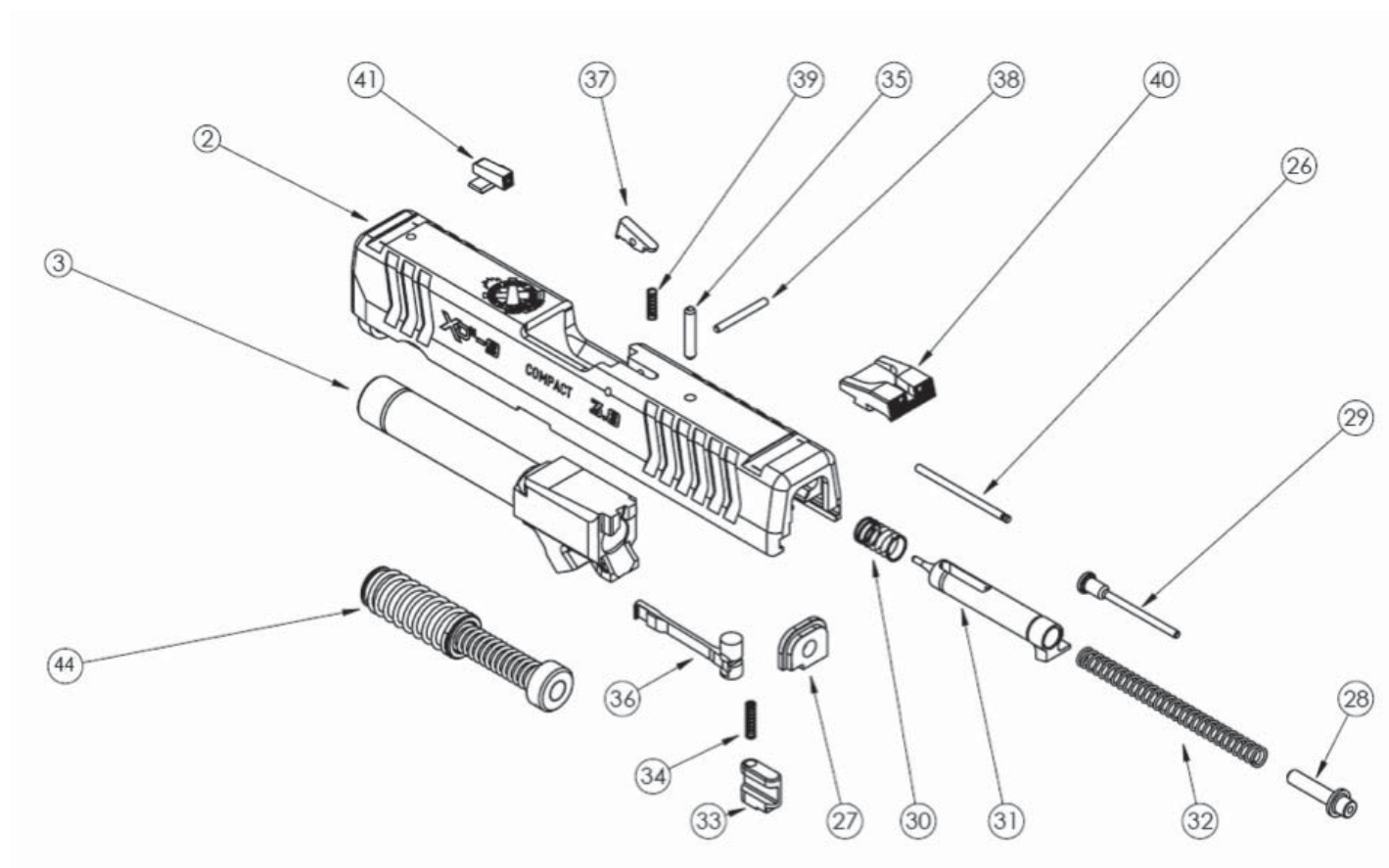
Courtesy, Springfield Armory

28	Striker Spring Guide	37	Loaded Chamber Indicator	45	Magazine Follower
29	Striker Status Indicator	38	Loaded Chamber Indicator Pin	46	Magazine Locking Plate
30	Striker Dampening Spring	39	Loaded Chamber Indicator Spring	47	Magazine Base
31	Striker	40	Rear Sight	48	Left Thumb Safety Lever
32	Striker Spring	41	Front Sight	49	Right Thumb Safety Lever
33	Striker Safety	42	Recoil Spring Assembly (Service Models)	50	Thumb Safety Retainer Pin
34	Striker Safety Spring	43	Recoil Spring And Guide Rod Assembly (Tactical Models)	51	Thumb Safety Position Ball
35	Striker Retainer Pin	44	Magazine Spring	52	Thumb Safety Position Ball Spring
36	Extractor			53	Magazine Body



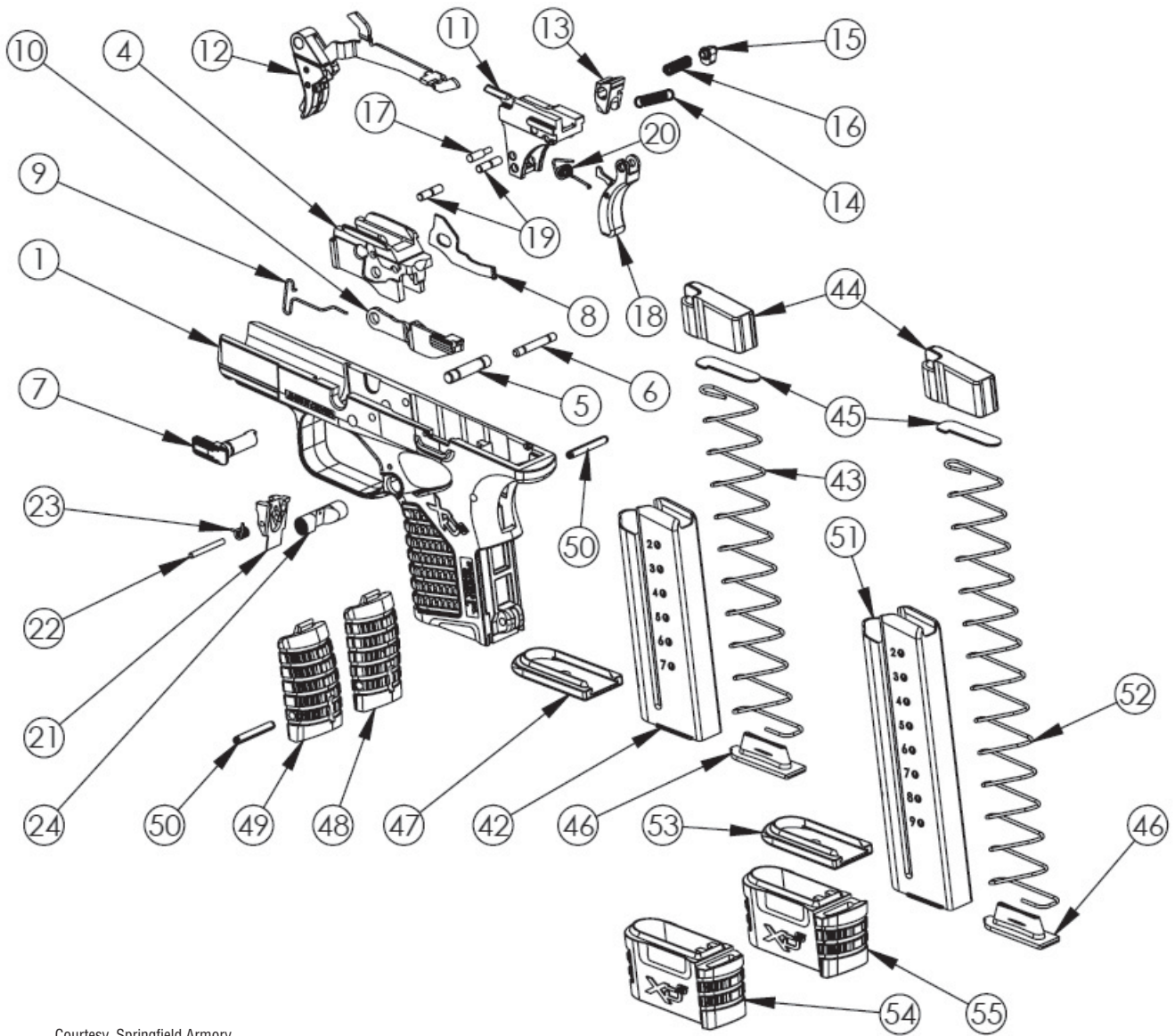
Courtesy, Springfield Armory

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|---|-----------------------------------|------------------------------------|
| 1 Frame | 10 Sear | 20 Disassembly Lever |
| 2 Slide | 11 Sear Pin | 21 Magazine Catch |
| 3 Barrel | 12 Ejector Pin | 22 Magazine Catch Pin |
| 4 Locking Block | 13 Sear Spring | 23 Magazine Catch Spring |
| 5 Locking Block Pin/Trigger pin-2 | 14 Ejector | 24 Magazine Release Button |
| 6 Locking Block Pin/Trigger Pin Retainer-2 | 15 Grip Safety | 25 Striker Safety Lever |
| 7 Trigger with Safety | 16 Grip Safety Pin | 26 Striker Safety Pin |
| 8 Trigger Bar | 17 Grip Safety Spring | 27 Striker Locking Plate |
| 9 Trigger Bar Spring | 18 Slide Stop Lever | 28 Striker Spring Guide |
| | 19 Slide Stop Lever Spring | 29 Striker Status Indicator |



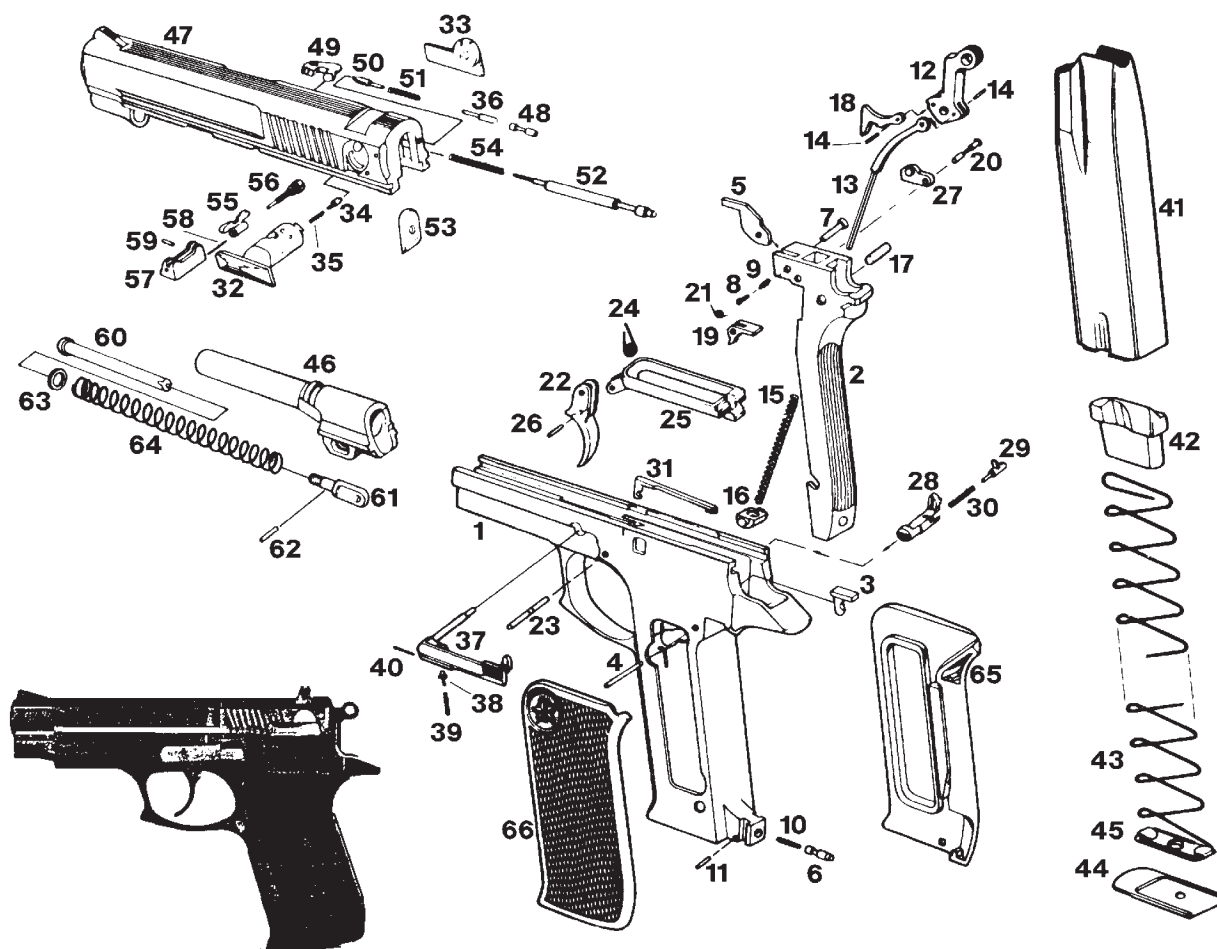
Courtesy, Springfield Armory

30	Striker Dampening Spring	40	Rear Sight	48	Backstrap – 1
31	Striker	41	Front Sight	49	Backstrap – 2
32	Striker Spring	42	Recoil Spring (Tactical Models)	50	Backstrap – 3
33	Striker Safety	43	Recoil Spring Guide Rod (Tactical Models)	51	Backstrap/Lanyard Loop Roll Pin
34	Striker Safety Spring	44	Recoil Spring Assembly (3.8" model)	52	Disassembly Bar
35	Striker Retainer Pin	45	Magazine Follower	53	Disassembler
36	Extractor	46	Magazine Locking Plate	54	Disassembly Lever Spring
37	Loaded Chamber Indicator	47	Magazine Base	55	Striker Safety Lever Spring
38	Loaded Chamber Indicator Pin			56	Magazine Body
39	Loaded Chamber Indicator Spring			57	Magazine Spring



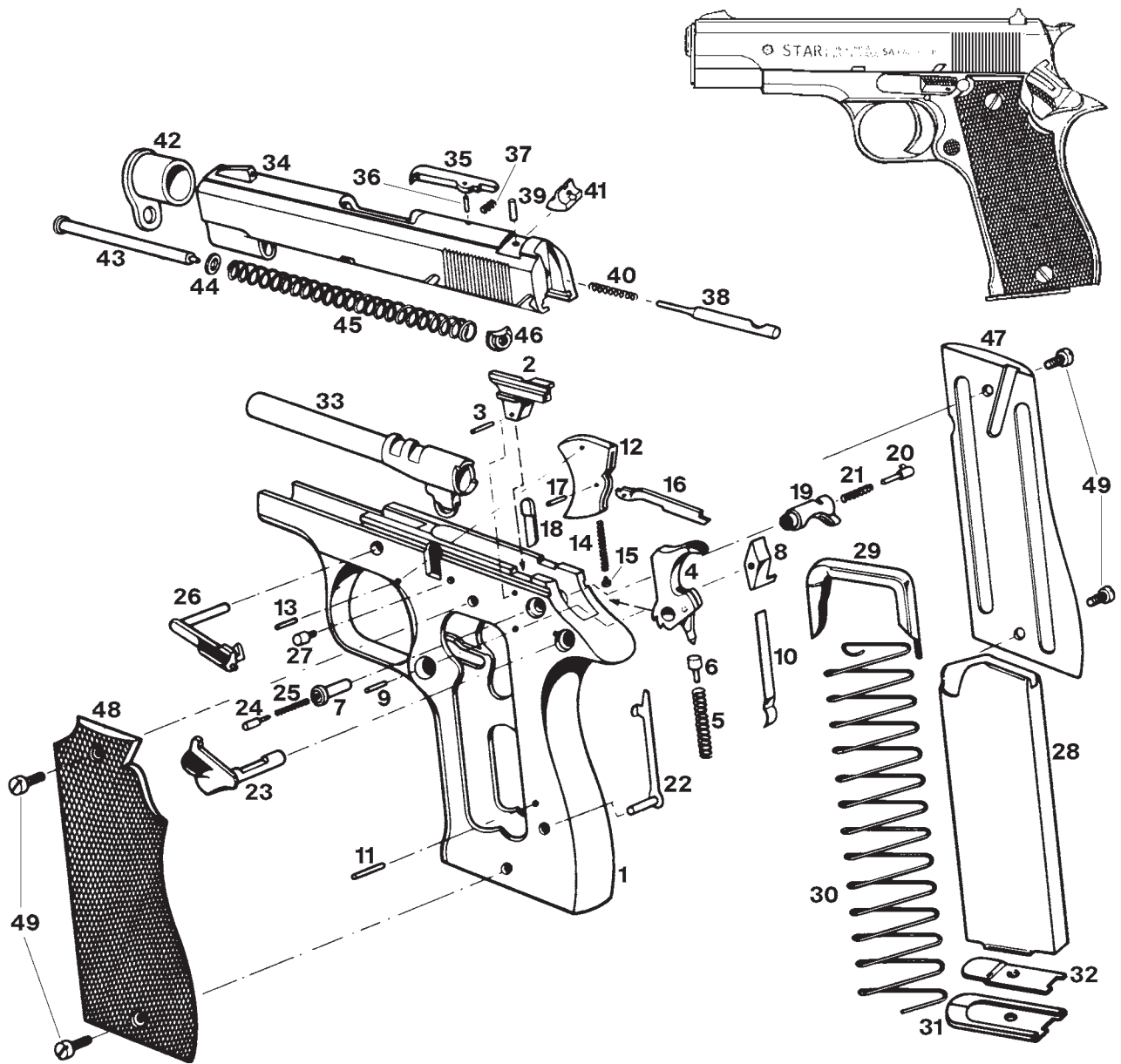
Courtesy, Springfield Armory

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|----------------------------------|--|---|
| 1 Receiver | 19 Grip Safety Pin | 38 Loaded Chamber Indicator Spring |
| 2 Slide | 20 Grip Safety Spring | 39 Rear Sight |
| 3 Barrel | 21 Magazine Catch | 40 Front Sight |
| 4 Locking Block | 22 Magazine Catch Pin | 41 Recoil Spring Assembly |
| 5 Trigger pin | 23 Magazine Catch Spring | 42 Magazine Body - 7 Round |
| 6 Locking Block Pin | 24 Magazine Release Button | 43 Magazine Spring - 7 Round |
| 7 Disassembly Lever | 25 Striker Locking Plate | 44 Magazine Follower |
| 8 Magazine Blocking Lever | 26 Striker | 45 Magazine Follower Plate |
| 9 Slide Stop Lever Spring | 27 Striker Guide | 46 Magazine Floor Plate |
| 10 Slide Stop Lever | 28 Striker Spring | 47 Magazine Base - 7 Round |
| 11 Sear Housing | 29 Striker Spring Retainer | 48 Backstrap - 1 |
| 12 Trigger Assembly | 30 Striker Pin Safety | 49 Backstrap - 2 |
| 13 Sear | 31 Striker Safety Spring | 50 Backstrap Roll Pin |
| 14 Sear Spring | 32 Extractor Spring | 51 Magazine Body - 9 Round |
| 15 Disconnecter | 34 Extractor | 52 Magazine Spring - 9 Round |
| 16 Disconnecter Spring | 35 Extractor Roll Pin | 53 Magazine Base - 9 Round |
| 17 Disconnecter Pin | 36 Loaded Chamber Indicator | 54 Mag X-Tension™ - 1 |
| 18 Grip Safety | 37 Loaded Chamber Indicator Pin | 55 Mag X-Tension™ - 2 |



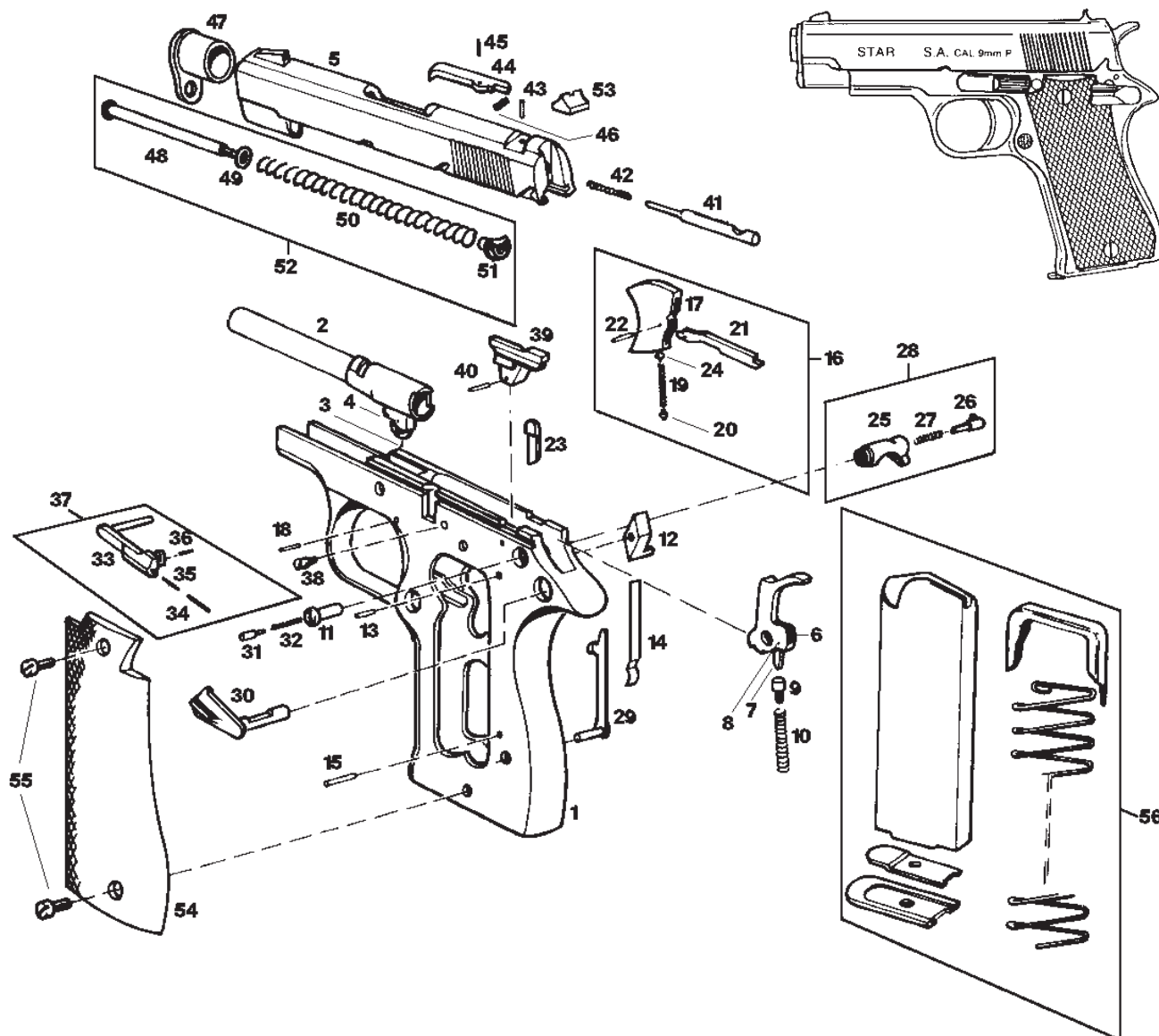
1	Frame	25	Trigger Bar	46	Barrel
2	Backstrap	26	Trigger Bar Pin	47	Slide
3	Hammer Lock Sliding Way	27	Interruptor	48	Plunger Housing Plug
4	Hammer Lock Sliding Way Retaining Pin	28	Magazine Catch	49	Extractor
5	Ejector	29	Magazine Catch Lock	50	Extractor Plunger
6	Backstrap Retaining Plunger	30	Magazine Catch Lock Spring	51	Extractor Plunger Spring
7	Ejector Pin	31	Magazine Safety	52	Firing Pin
8	Ejector Friction Plunger	32	Ambidextrous Thumb Safety	53	Firing Pin Retainer
9	Ejector Friction Plunger Spring	33	Ambidextrous Thumb Safety Wing, Right	54	Firing Pin Spring
10	Backstrap Retaining Plunger Spring	34	Ambidextrous Thumb Safety Retaining Plunger	55	Rear Sight
11	Backstrap Retaining Plunger Pin	35	Ambidextrous Thumb Safety Retaining Plunger Spring	56	Rear Sight Windage Spindle
12	Hammer	36	Ambidextrous Thumb Safety Positioning Plunger	57	Rear Sight Base
13	Hammer Bar	37	Slide Stop	58	Rear Sight Windage Spindle Spring
14	Hammer Pins	38	Slide Stop Plunger	59	Rear Sight Windage Spindle Retaining Pin
15	Hammer Spring	39	Slide Stop Plunger Spring	60	Recoil Spring Guide
16	Hammer Spring Support	40	Slide Stop Plunger Elastic Retaining Pin	61	Recoil Spring Guide Coupling
17	Hammer Axis	41	Magazine Tube	62	Recoil Spring Guide Coupling Locking Pin
18	Hammer Lock	42	Magazine Follower	63	Recoil Spring Guide Washer
19	Sear	43	Magazine Follower Spring	64	Recoil Spring
20	Sear Axis	44	Magazine Floorplate	65	Grip, Right
21	Sear Spring	45	Magazine Floorplate Catch	66	Grip, Left
22	Trigger				
23	Trigger Pin				
24	Trigger Spring				

BKS Starlight Auto



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|----|---------------------------|----|---------------------------|----|----------------------------|
| 1 | Frame | 18 | Interrupter | 35 | Extractor |
| 2 | Ejector | 19 | Magazine Catch | 36 | Extractor Pin |
| 3 | Ejector Pin | 20 | Magazine Catch Lock | 37 | Extractor Spring |
| 4 | Hammer with Strut and Pin | 21 | Magazine Catch Spring | 38 | Firing Pin |
| 5 | Hammer Spring | 22 | Magazine Safety | 39 | Firing Pin Retaining Pin |
| 6 | Hammer Spring Plunger | 23 | Thumb Safety | 40 | Firing Pin Spring |
| 7 | Hammer Pin | 24 | Safety Plunger | 41 | Rear Sight |
| 8 | Sear | 25 | Safety Spring | 42 | Barrel Bushing |
| 9 | Sear Pin | 26 | Slide Stop | 43 | Recoil Spring Guide |
| 10 | Sear Spring | 27 | Slide Stop Screw Button | 44 | Recoil Spring Guide Washer |
| 11 | Sear Spring Retaining Pin | 28 | Magazine Tube | 45 | Recoil Spring |
| 12 | Trigger | 29 | Magazine Follower | 46 | Recoil Spring Guide Head |
| 13 | Trigger Pin | 30 | Magazine Spring | 47 | Grip, Right |
| 14 | Trigger Plunger Spring | 31 | Magazine Floorplate | 48 | Grip, Left |
| 15 | Trigger Plunger | 32 | Magazine Floorplate Catch | 49 | Grip Screws |
| 16 | Sear Bar | 33 | Barrel | | |
| 17 | Sear Bar Pin | 34 | Slide | | |

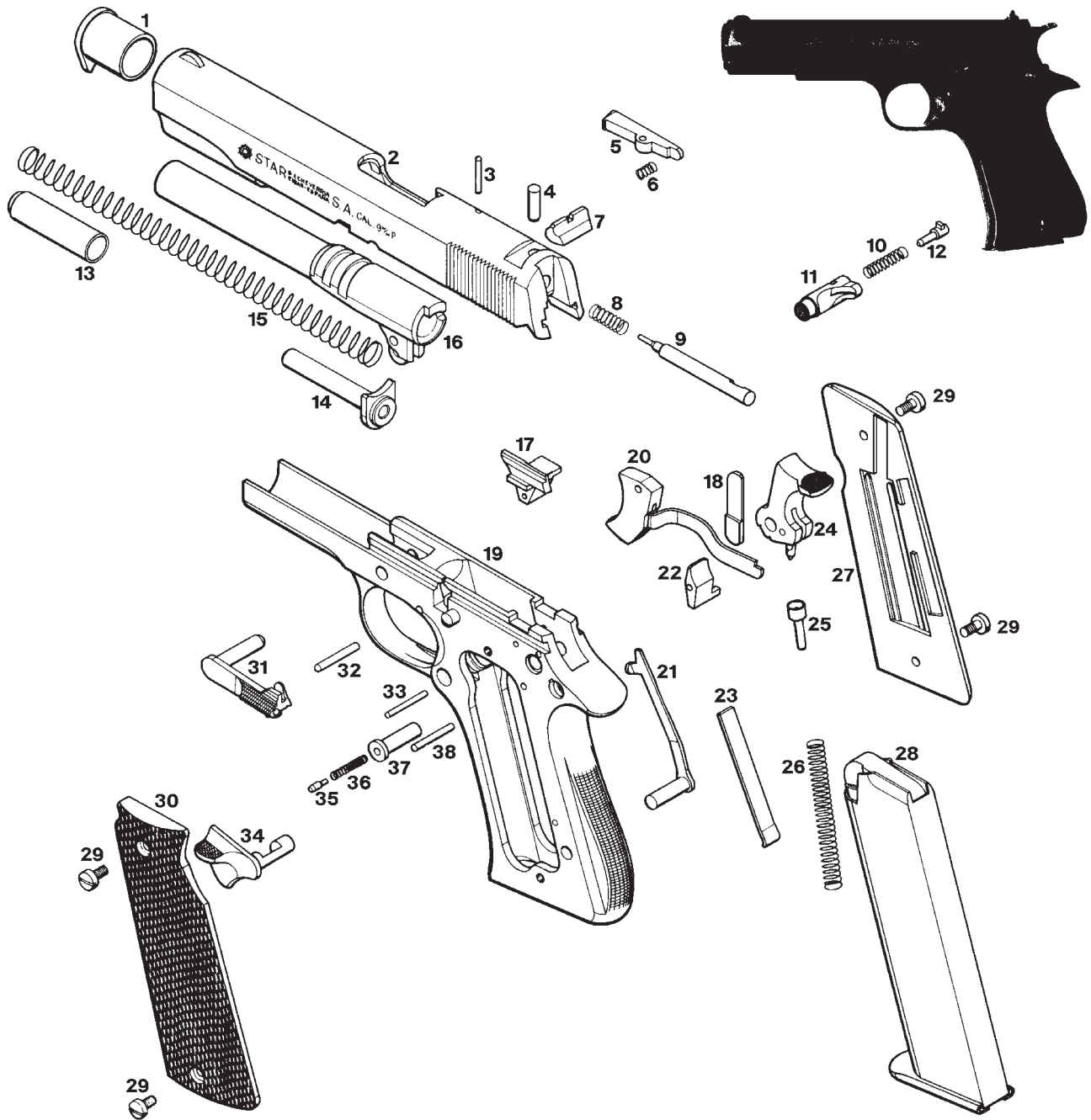
BM and BKM Auto



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|----|---------------------------|----|-------------------------------|----|----------------------------|
| 1 | Frame | 20 | Trigger Plunger | 39 | Ejector |
| 2 | Barrel | 21 | Sear Bar | 40 | Ejector Pin |
| 3 | Barrel Link | 22 | Sear Bar Pin | 41 | Firing Pin |
| 4 | Barrel Link Pin | 23 | Disconnecter | 42 | Firing Pin Spring |
| 5 | Slide | 24 | Trigger Pin Retaining Plunger | 43 | Firing Pin Retaining Pin |
| 6 | Hammer | 25 | Magazine Catch | 44 | Extractor |
| 7 | Hammer Strut | 26 | Magazine Catch Lock | 45 | Extractor Pin |
| 8 | Hammer Strut Pin | 27 | Magazine Catch Lock Spring | 46 | Extractor Spring |
| 9 | Hammer Spring Plunger | 28 | Magazine Catch Assembly | 47 | Barrel Bushing |
| 10 | Hammer Spring | 29 | Magazine Safety | 48 | Recoil Spring Guide |
| 11 | Hammer Pin | 30 | Thumb Safety | 49 | Recoil Spring Guide Washer |
| 12 | Sear | 31 | Thumb Safety Plunger | 50 | Recoil Spring |
| 13 | Sear Pin | 32 | Thumb Safety Plunger Spring | 51 | Recoil Spring Guide Head |
| 14 | Sear Spring | 33 | Slide Stop | 52 | Recoil Spring Assembly |
| 15 | Sear Spring Retaining Pin | 34 | Slide Stop Plunger | 53 | Rear Sight |
| 16 | Trigger Assembly | 35 | Slide Stop Plunger Spring | 54 | Grips |
| 17 | Trigger | 36 | Slide Stop Plunger Pin | 55 | Grip Screws |
| 18 | Trigger Pin | 37 | Slide Stop Assembly | 56 | Magazine Assembly |
| 19 | Trigger Plunger Spring | 38 | Slide Stop Screw Button | | |

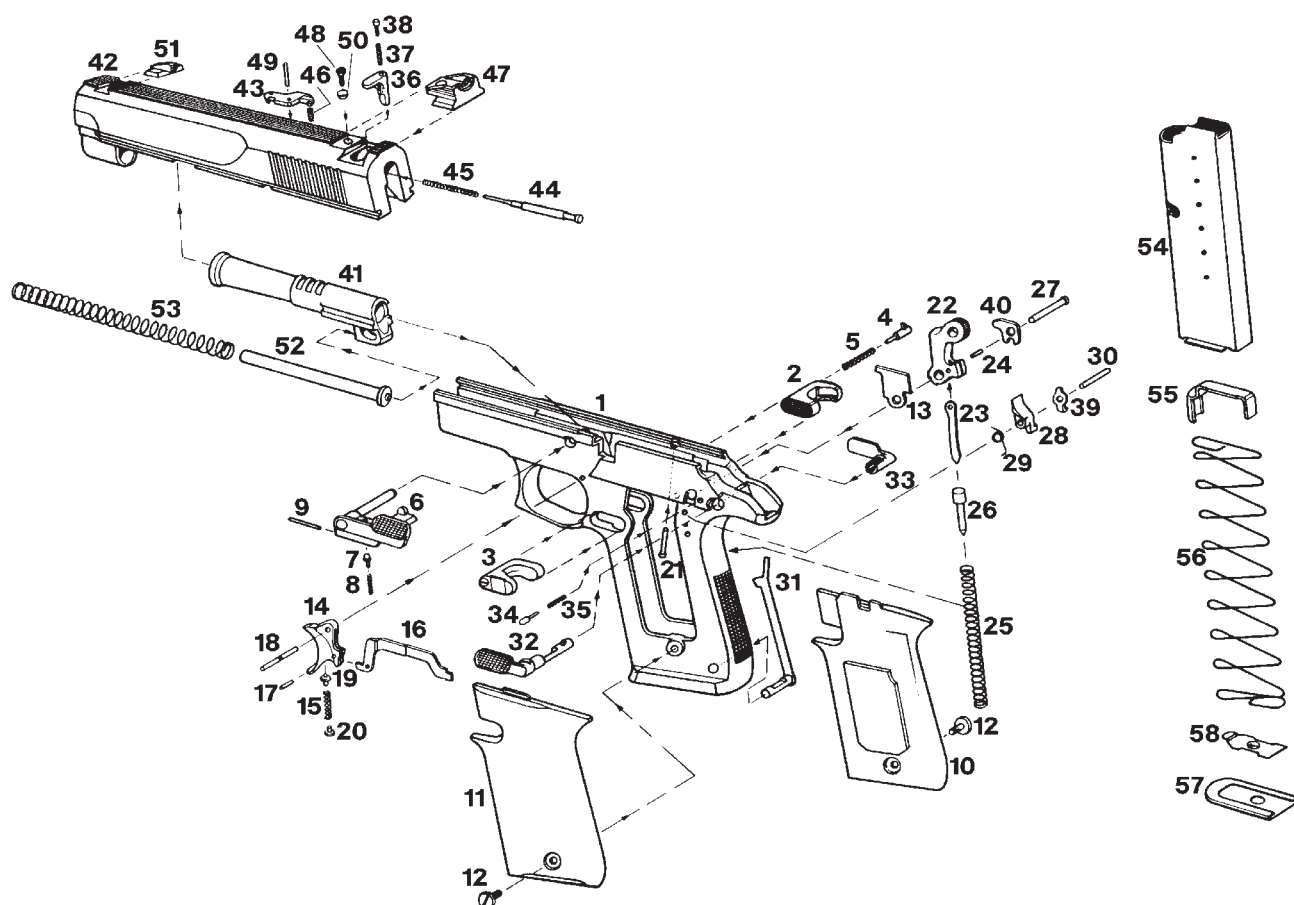
BS Auto

Courtesy of Dennis Riordan



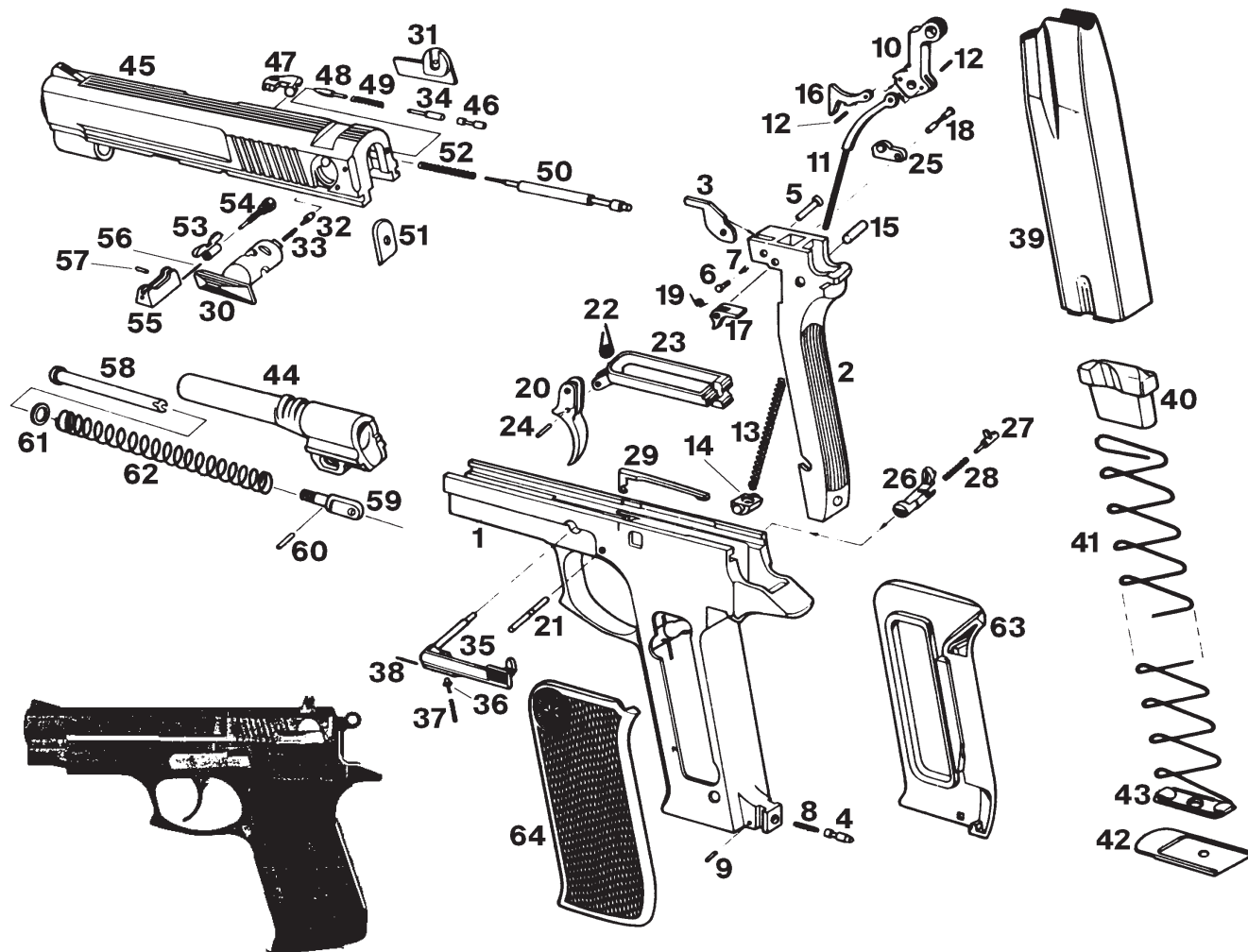
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|----|----------------------------|----|---------------------------|----|-------------------|
| 1 | Barrel Bushing | 14 | Recoil Spring Guide | 27 | Grip, Right |
| 2 | Slide | 15 | Recoil Spring | 28 | Magazine Assembly |
| 3 | Extractor Pin | 16 | Barrel with Link and Pin | 29 | Grip Screws |
| 4 | Firing Pin Retaining Pin | 17 | Ejector | 30 | Grip, Left |
| 5 | Extractor | 18 | Disconnecter | 31 | Slide Stop |
| 6 | Extractor Spring | 19 | Frame | 32 | Trigger Pin |
| 7 | Rear Sight | 20 | Trigger with Sear Bar | 33 | Ejector Pin |
| 8 | Firing Pin Spring | 21 | Magazine Safety | 34 | Thumb Safety |
| 9 | Firing Pin | 22 | Sear | 35 | Safety Plunger |
| 10 | Magazine Catch Lock Spring | 23 | Sear Spring | 36 | Safety Spring |
| 11 | Magazine Catch | 24 | Hammer with Strut and Pin | 37 | Hammer Pin |
| 12 | Magazine Catch Lock | 25 | Hammer Spring Plunger | 38 | Sear Pin |
| 13 | Recoil Spring Plug | 26 | Hammer Spring | | |

Firestar Auto



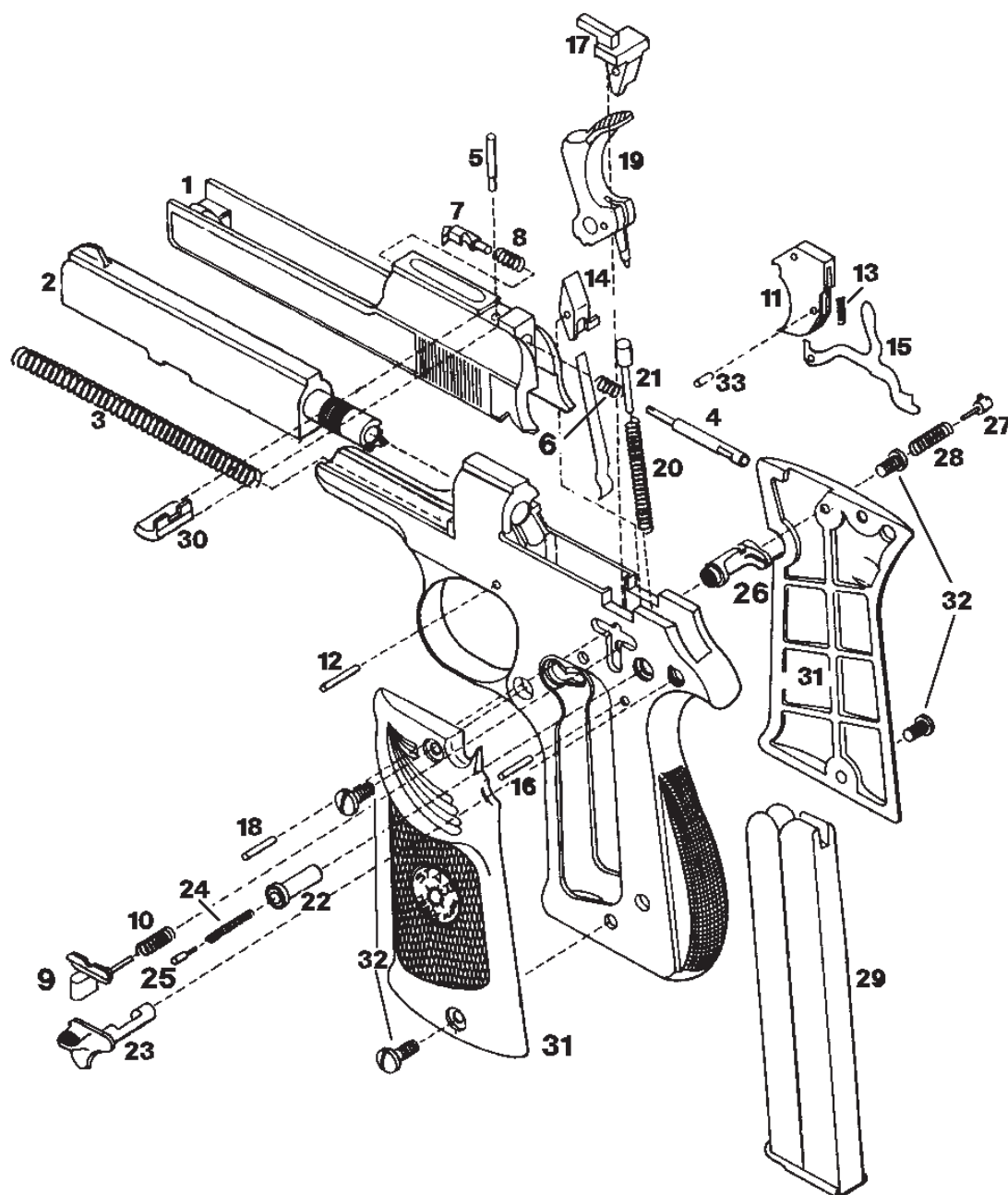
1	Frame	21	Interruptor	41	Barrel
2	Magazine Catch Body, Right	22	Hammer Body	42	Slide
3	Magazine Catch Body, Left	23	Hammer Bar	43	Extractor
4	Magazine Catch Lock	24	Hammer Bar Axis	44	Firing Pin
5	Magazine Catch Spring	25	Hammer Spring	45	Firing Pin Spring
6	Slide Stop	26	Hammer Spring Plunger	46	Extractor Spring
7	Slide Stop Plunger	27	Hammer Axis	47	Rear Sight
8	Slide Stop Plunger Spring	28	Sear	48	Rear Sight Screw
9	Slide Stop Plunger Retaining Pin	29	Sear Spring	49	Extractor Axis
10	Grip, Right	30	Sear Axis	50	Rear Sight Screw Washer
11	Grip, Left	31	Magazine Safety	51	Front Sight
12	Grip Screws	32	Thumb Safety	52	Recoil Spring Guide
13	Ejector	33	Thumb Safety Wing	53	Recoil Spring
14	Trigger Body	34	Thumb Safety Plunger	54	Magazine Tube
15	Trigger Spring	35	Thumb Safety Plunger Spring	55	Magazine Follower
16	Trigger Bar	36	Firing Pin Safety	56	Magazine Follower Spring
17	Trigger Bar Pin	37	Firing Pin Safety Spring	57	Magazine Floorplate
18	Trigger Axis	38	Firing Pin Safety Spring Plunger	58	Magazine Floorplate Catch
19	Trigger Axis Clip	39	Sear Pusher		
20	Trigger Plunger	40	Firing Pin Safety Pusher		

Model F Auto



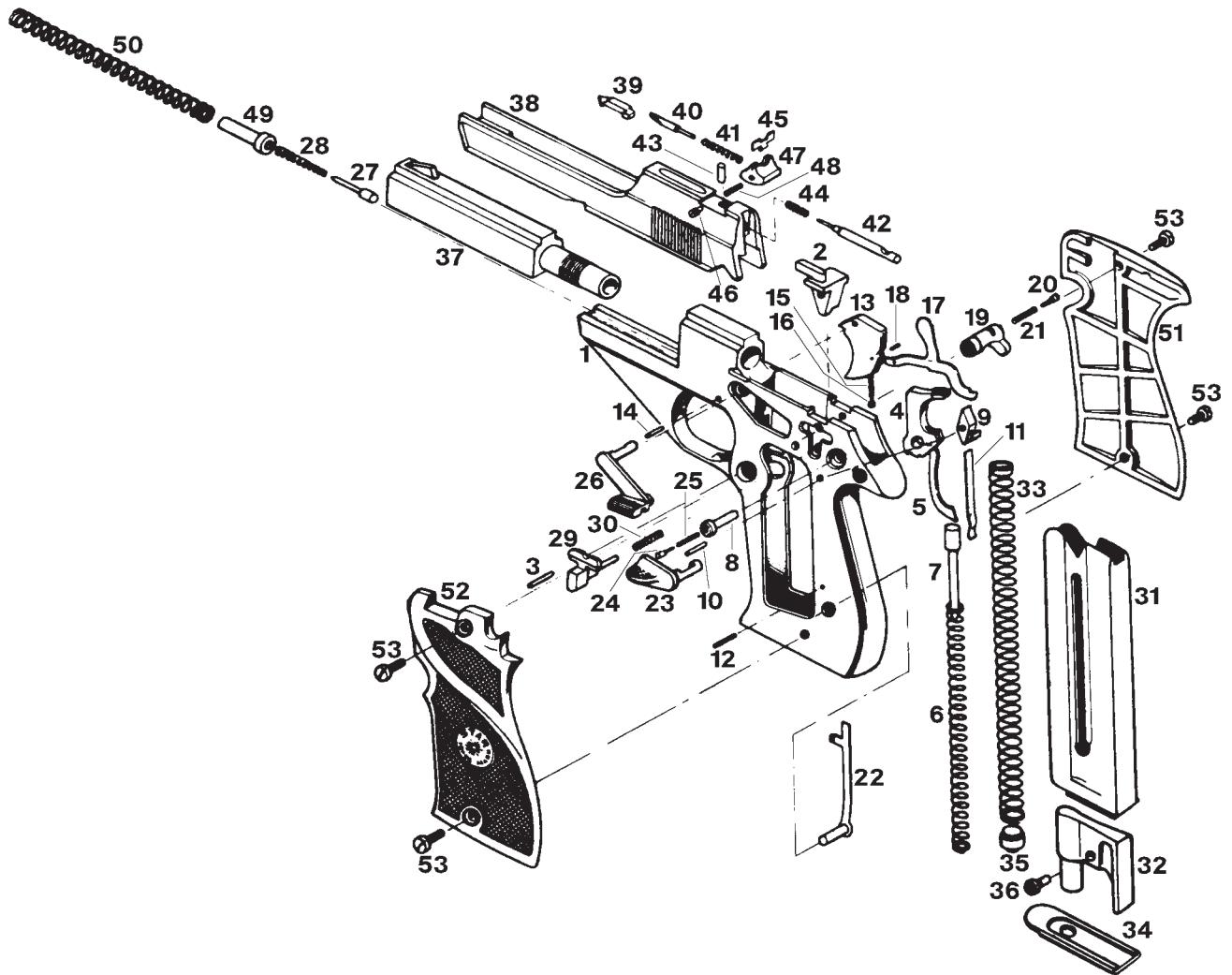
1	Frame	25	Interruptor	44	Barrel
2	Backstrap	26	Magazine Catch	45	Slide
3	Ejector	27	Magazine Catch Lock	46	Housing Plug Plunger
4	Backstrap Retaining Plunger	28	Magazine Catch Lock Spring	47	Extractor
5	Ejector Pin	29	Magazine Safety	48	Extractor Plunger
6	Ejector Friction Plunger	30	Ambidextrous Thumb Safety	49	Extractor Plunger Spring
7	Ejector Friction Plunger Spring	31	Ambidextrous Thumb Safety Wing, Right	50	Firing Pin
8	Backstrap Retaining Plunger Spring	32	Ambidextrous Thumb Safety Retaining Plunger	51	Firing Pin Retainer
9	Backstrap Retaining Plunger Pin	33	Ambidextrous Thumb Safety Retaining Plunger Spring	52	Firing Pin Spring
10	Hammer	34	Ambidextrous Thumb Safety Positioning Plunger	53	Rear Sight
11	Hammer Bar	35	Slide Stop	54	Rear Sight Windage Spindle
12	Hammer Pins	36	Slide Stop Plunger	55	Rear Sight Base
13	Hammer Spring	37	Slide Stop Plunger Spring	56	Rear Sight Windage Spindle Spring
14	Hammer Spring Support	38	Slide Stop Plunger Elastic Retaining Pin	57	Rear Sight Windage Spindle Retaining Pin
15	Hammer Axis	39	Magazine Tube	58	Recoil Spring Guide
16	Hammer Lock	40	Magazine Follower	59	Recoil Spring Guide Coupling
17	Sear	41	Magazine Follower Spring	60	Recoil Spring Guide Coupling Locking Pin
18	Sear Axis	42	Magazine Floorplate	61	Recoil Spring Guide Washer
19	Sear Spring	43	Magazine Floorplate Catch	62	Recoil Spring
20	Trigger			63	Grip, Right
21	Trigger Pin			64	Grip, Left
22	Trigger Spring				
23	Trigger Bar				
24	Trigger Bar Pin				

Model 30M Auto



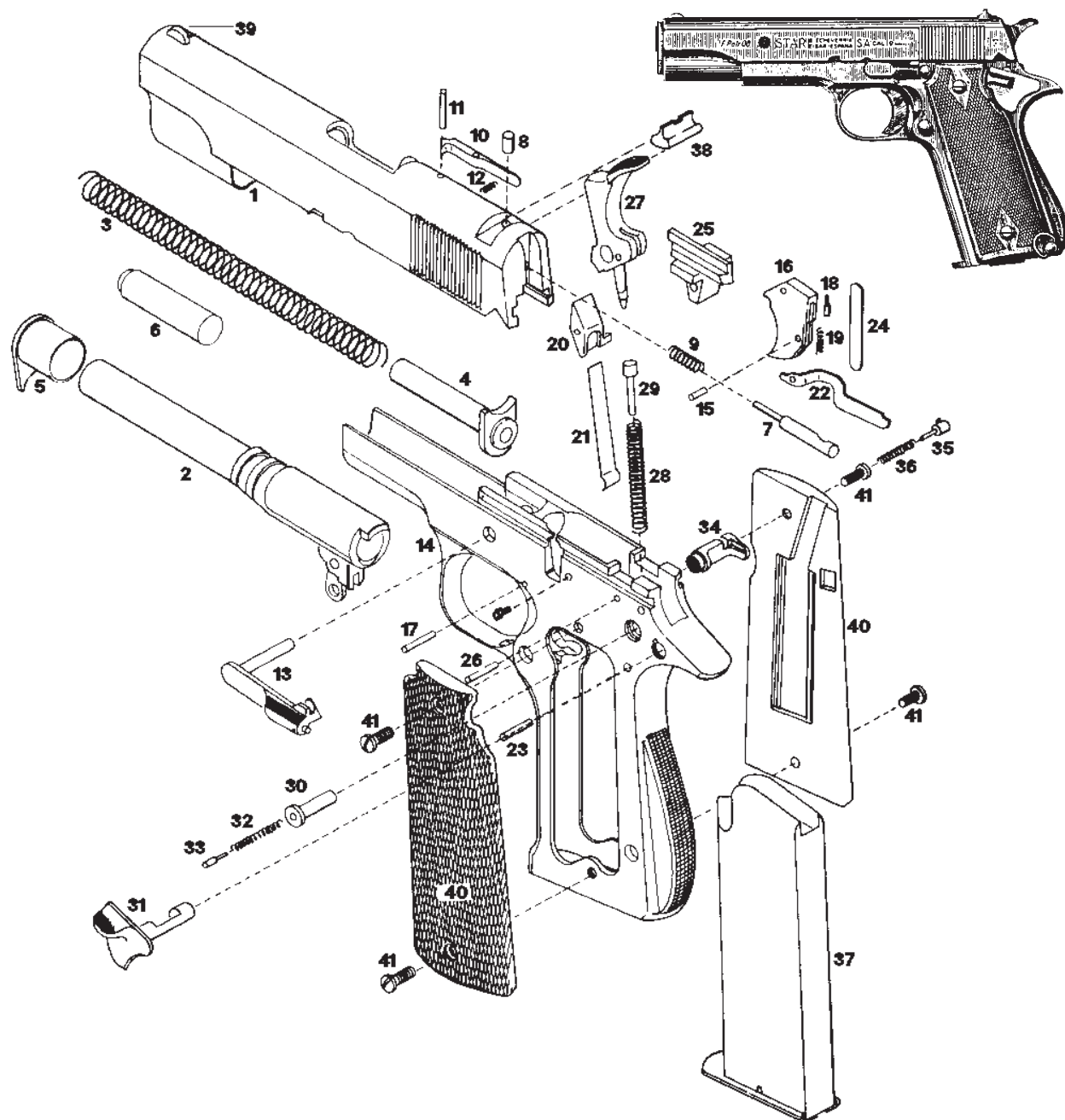
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|----------------------------|-------------------------------|------------------------|
| 1 Slide | 16 Sear Pin | 31 Grip |
| 2 Barrel with Front Sight | 17 Ejector | 32 Grip Screws |
| 3 Recoil Spring | 18 Ejector Pin | 33 Sear Bar Pin |
| 4 Firing Pin | 19 Hammer with Strut and Pin | Parts Not Shown |
| 5 Firing Pin Retaining Pin | 20 Hammer Spring | Extractor Plunger |
| 6 Firing Pin Spring | 21 Hammer Spring Plunger | Front Sight Screw |
| 7 Extractor | 22 Hammer Pin | Hammer Strut |
| 8 Extractor Spring | 23 Thumb Safety | Hammer Strut Pin |
| 9 Slide Retainer | 24 Safety Spring | Rear Sight Screw |
| 10 Slide Retainer Spring | 25 Safety Plunger | Sear Spring |
| 11 Trigger | 26 Magazine Catch | Slide Stop |
| 12 Trigger Pin | 27 Magazine Catch Lock | Trigger Plunger |
| 13 Trigger Plunger Spring | 28 Magazine Catch Lock Spring | |
| 14 Sear | 29 Magazine Assembly | |
| 15 Sear Bar | 30 Rear Sight | |

Model FM Auto

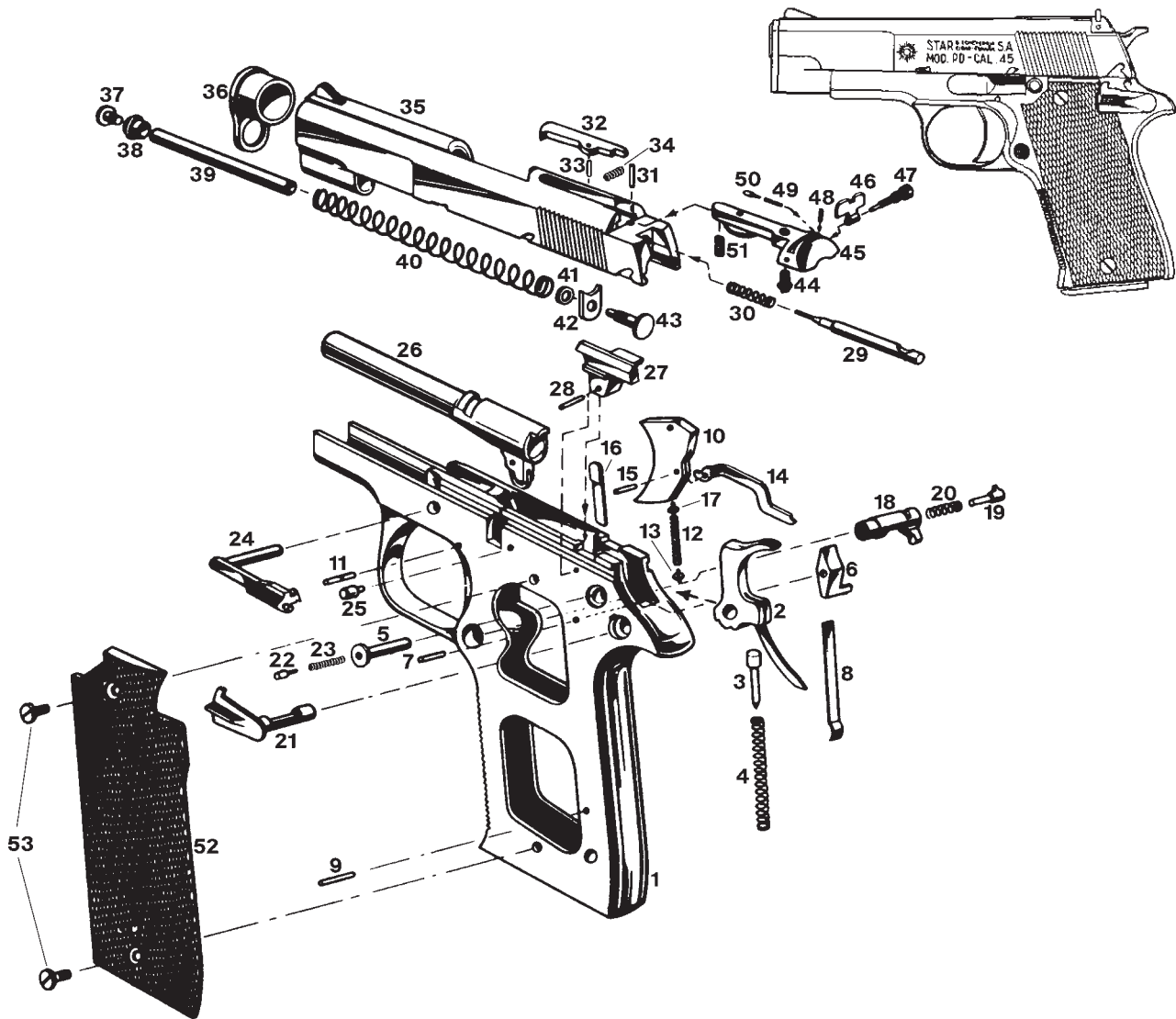


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|----|---------------------------|----|-----------------------------|----|--------------------------|
| 1 | Frame | 19 | Magazine Catch | 37 | Barrel |
| 2 | Ejector | 20 | Magazine Catch Lock | 38 | Slide |
| 3 | Ejector Pin | 21 | Magazine Catch Spring | 39 | Extractor |
| 4 | Hammer with Strut and Pin | 22 | Magazine Safety | 40 | Extractor Plunger |
| 5 | Hammer Strut | 23 | Thumb Safety | 41 | Extractor Plunger Spring |
| 6 | Hammer Spring | 24 | Safety Plunger | 42 | Firing Pin |
| 7 | Hammer Spring Plunger | 25 | Safety Spring | 43 | Firing Pin Retaining Pin |
| 8 | Hammer Spring Guide | 26 | Slide Stop | 44 | Firing Pin Spring |
| 9 | Sear | 27 | Slide Stop Plunger | 45 | Rear Sight Blade |
| 10 | Sear Pin | 28 | Slide Stop Plunger Spring | 46 | Rear Sight Screw |
| 11 | Sear Spring | 29 | Slide Retainer | 47 | Rear Sight Base |
| 12 | Sear Spring Retaining Pin | 30 | Slide Retainer Spring | 48 | Rear Sight Spring |
| 13 | Trigger | 31 | Magazine Tube | 49 | Recoil Spring Guide |
| 14 | Trigger Pin | 32 | Magazine Follower | 50 | Recoil Spring |
| 15 | Trigger Plunger Spring | 33 | Magazine Follower Spring | 51 | Grip, Right |
| 16 | Trigger Plunger | 34 | Magazine Floorplate | 52 | Grip, Left |
| 17 | Sear Bar | 35 | Magazine Floorplate Release | 53 | Grip Screws |
| 18 | Sear Bar Pin | 36 | Magazine Follower Button | | |

Model P, A and B Auto



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|-----------------------------|------------------------------|-------------------------------|
| 1 Slide | 15 Sear Bar Pin | 29 Hammer Spring Plunger |
| 2 Barrel with Link and Pin | 16 Trigger | 30 Hammer Pin |
| 3 Recoil Spring | 17 Trigger Pin | 31 Thumb Safety |
| 4 Recoil Spring Guide | 18 Trigger Plunger | 32 Safety Spring |
| 5 Barrel Bushing | 19 Trigger Plunger Spring | 33 Safety Plunger |
| 6 Recoil Spring Plug | 20 Sear | 34 Magazine Catch |
| 7 Firing Pin | 21 Sear Spring | 35 Magazine Catch Lock |
| 8 Firing Pin Retaining Pin | 22 Sear Bar | 36 Magazine Catch Lock Spring |
| 9 Firing Pin Spring | 23 Sear Pin | 37 Magazine Assembly |
| 10 Extractor | 24 Disconnecter | 38 Rear Sight |
| 11 Extractor Pin | 25 Ejector | 39 Front Sight |
| 12 Extractor Spring | 26 Ejector Pin | 40 Grips |
| 13 Slide Stop | 27 Hammer with Strut and Pin | 41 Grip Screws |
| 14 Slide Stop Plunger Screw | 28 Hammer Spring | |

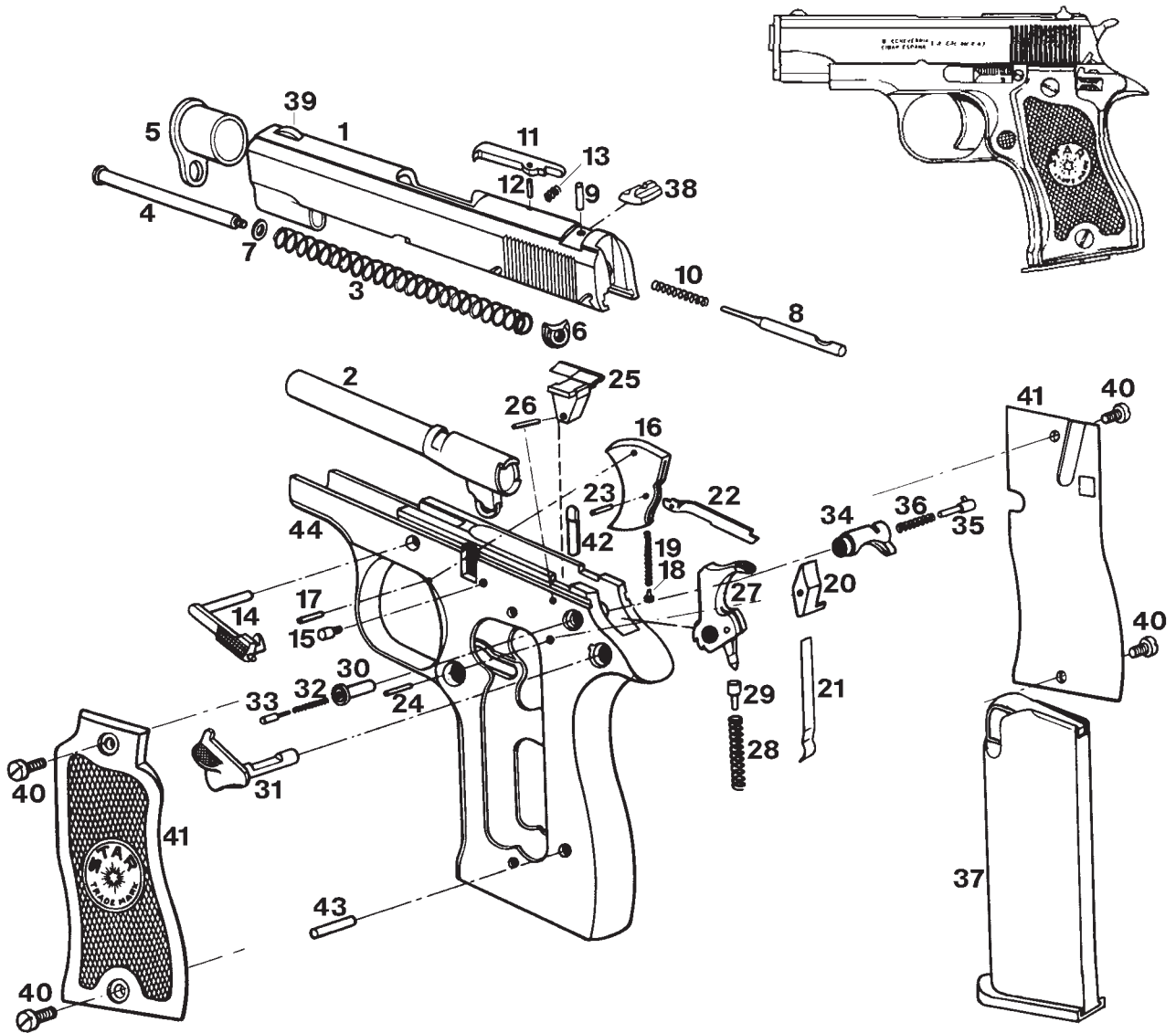


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|----|-------------------------------|----|---|----|---|
| 1 | Frame | 22 | Thumb Safety Plunger | 42 | Recoil Spring Guide Buffer |
| 2 | Hammer and Strut | 23 | Safety Plunger Spring | 43 | Recoil Spring Guide Head |
| 3 | Hammer Spring Plunger | 24 | Slide Stop | 44 | Rear Sight Elevation Screw |
| 4 | Hammer Spring | 25 | Slide Stop Screw Button | 45 | Rear Sight Base |
| 5 | Hammer Pin | 26 | Barrel with Link and Pin | 46 | Rear Sight Leaf |
| 6 | Sear | 27 | Ejector | 47 | Rear Sight Windage Spindle |
| 7 | Sear Pin | 28 | Ejector Pin | 48 | Rear Sight Windage Spindle Retaining Pin |
| 8 | Sear Spring | 29 | Firing Pin | 49 | Rear Sight Windage Spindle Plunger Spring |
| 9 | Sear Spring Retaining Pin | 30 | Firing Pin Spring | 50 | Rear Sight Windage Spindle Plunger |
| 10 | Trigger | 31 | Firing Pin Retaining Pin | 51 | Rear Sight Elevation Spring |
| 11 | Trigger Pin | 32 | Extractor | 52 | Grips |
| 12 | Trigger Plunger Spring | 33 | Extractor Pin | 53 | Grip Screws |
| 13 | Trigger Plunger | 34 | Extractor Spring | | |
| 14 | Sear Bar | 35 | Slide with Front Sight | | |
| 15 | Sear Bar Pin | 36 | Barrel Bushing | | |
| 16 | Disconnecter | 37 | Recoil Spring Guide Plug | | |
| 17 | Trigger Pin Retaining Plunger | 38 | Recoil Spring Guide Washer | | |
| 18 | Magazine Catch | 39 | Recoil Spring Guide | | |
| 19 | Magazine Catch Lock | 40 | Recoil Spring | | |
| 20 | Magazine Catch Lock Spring | 41 | Recoil Spring Guide Buffer Bearing Washer | | |
| 21 | Thumb Safety | | | | |

Parts Not Shown

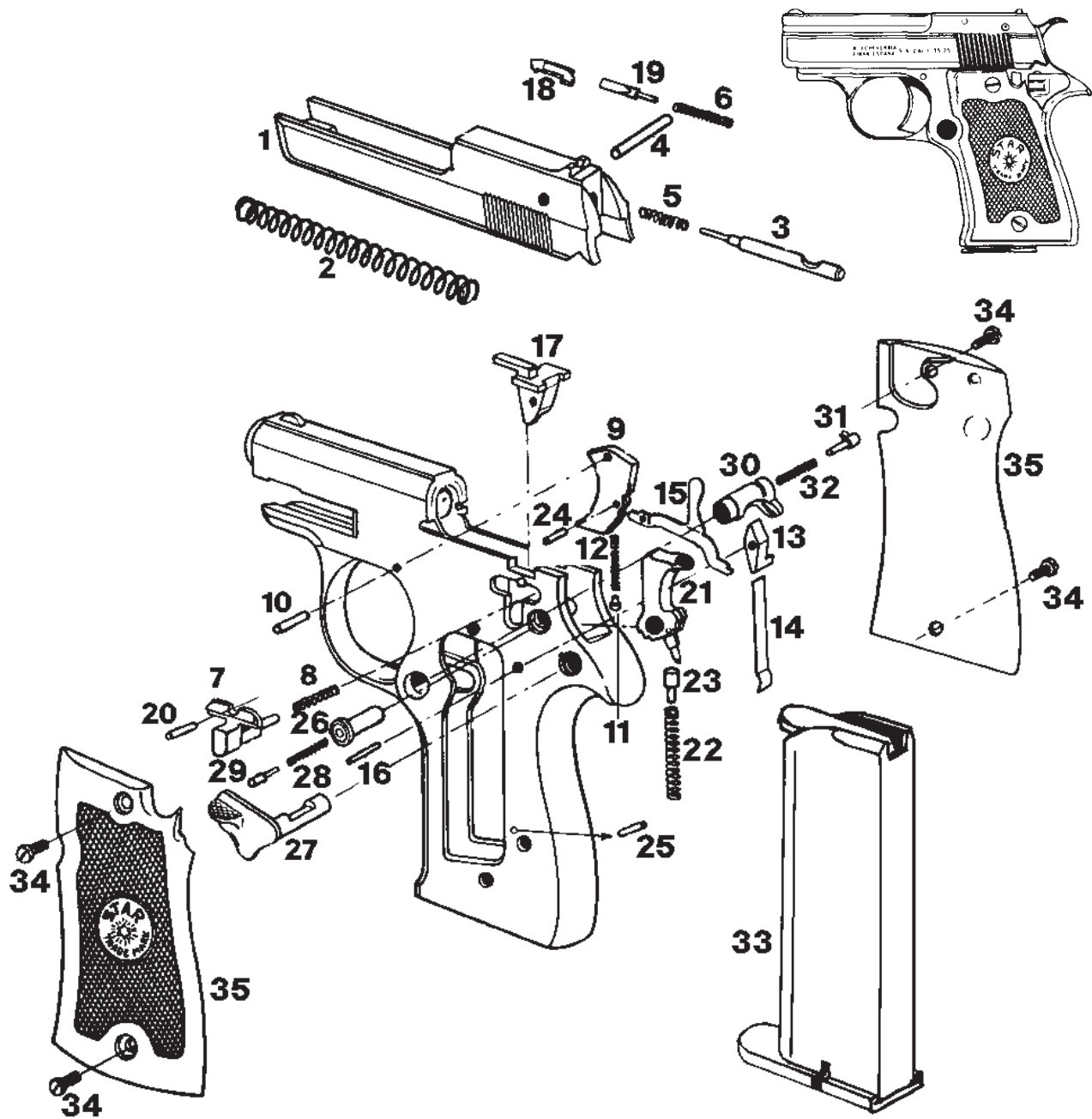
- Slide Stop Plunger
- Slide Stop Plunger Spring
- Slide Stop Plunger Pin

Starfire Auto (also Firearms International Model D)



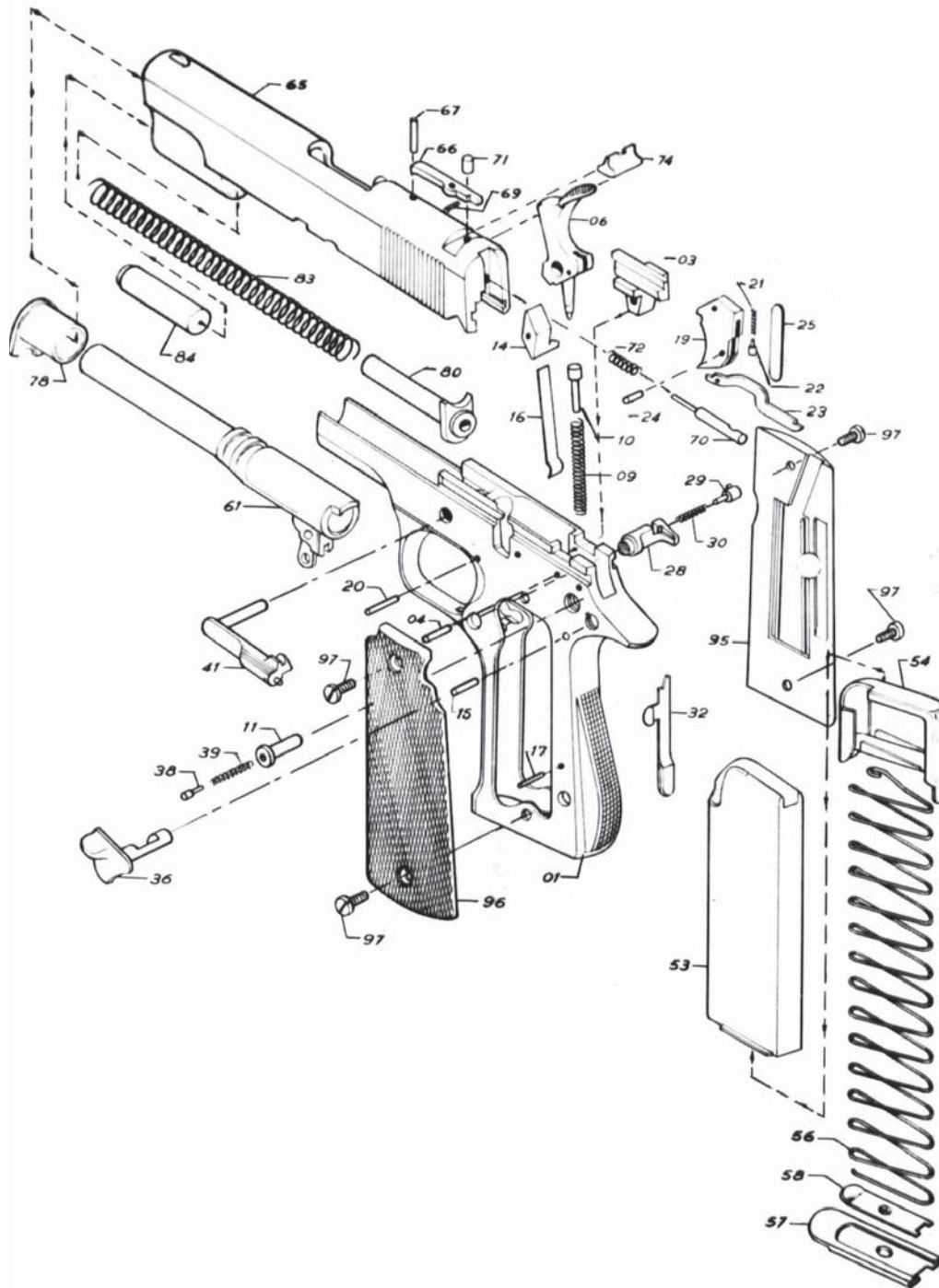
- | | | |
|------------------------------|------------------------------|-------------------------------|
| 1 Slide | 16 Trigger | 31 Thumb Safety |
| 2 Barrel with Link and Pin | 17 Trigger Pin | 32 Safety Spring |
| 3 Recoil Spring | 18 Trigger Plunger | 33 Safety Plunger |
| 4 Recoil Spring Guide | 19 Trigger Plunger Spring | 34 Magazine Catch |
| 5 Barrel Bushing | 20 Sear | 35 Magazine Catch Lock |
| 6 Recoil Spring Guide Head | 21 Sear Spring | 36 Magazine Catch Lock Spring |
| 7 Recoil Spring Guide Washer | 22 Sear Bar | 37 Magazine Assembly |
| 8 Firing Pin | 23 Sear Bar Pin | 38 Rear Sight |
| 9 Firing Pin Retaining Pin | 24 Sear Pin | 39 Front Sight |
| 10 Firing Pin Spring | 25 Ejector | 40 Grip Screws |
| 11 Extractor | 26 Ejector Pin | 41 Grips |
| 12 Extractor Pin | 27 Hammer with Strut and Pin | 42 Disconnecter |
| 13 Extractor Spring | 28 Hammer Spring | 43 Sear Spring Retaining Pin |
| 14 Slide Stop | 29 Hammer Spring Plunger | 44 Frame |
| 15 Slide Stop Plunger Screw | 30 Hammer Pin | |

Starlet Auto



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|----|--------------------------|----|---------------------------|----|----------------------------|
| 1 | Slide | 13 | Sear | 25 | Hammer Spring Pin |
| 2 | Recoil Spring | 14 | Sear Spring | 26 | Hammer Pin |
| 3 | Firing Pin | 15 | Sear Bar | 27 | Thumb Safety |
| 4 | Firing Pin Retaining Pin | 16 | Sear Pin | 28 | Safety Spring |
| 5 | Firing Pin Spring | 17 | Ejector | 29 | Safety Plunger |
| 6 | Extractor Spring | 18 | Extractor | 30 | Magazine Catch |
| 7 | Slide Retainer | 19 | Extractor Plunger | 31 | Magazine Catch Lock Spring |
| 8 | Slide Retainer Spring | 20 | Ejector Pin | 32 | Magazine Catch Lock |
| 9 | Trigger | 21 | Hammer with Strut and Pin | 33 | Magazine Assembly |
| 10 | Trigger Pin | 22 | Hammer Spring | 34 | Grip Screws |
| 11 | Trigger Plunger | 23 | Hammer Spring Plunger | 35 | Grips |
| 12 | Trigger Plunger Spring | 24 | Hammer Connector Pin | | |

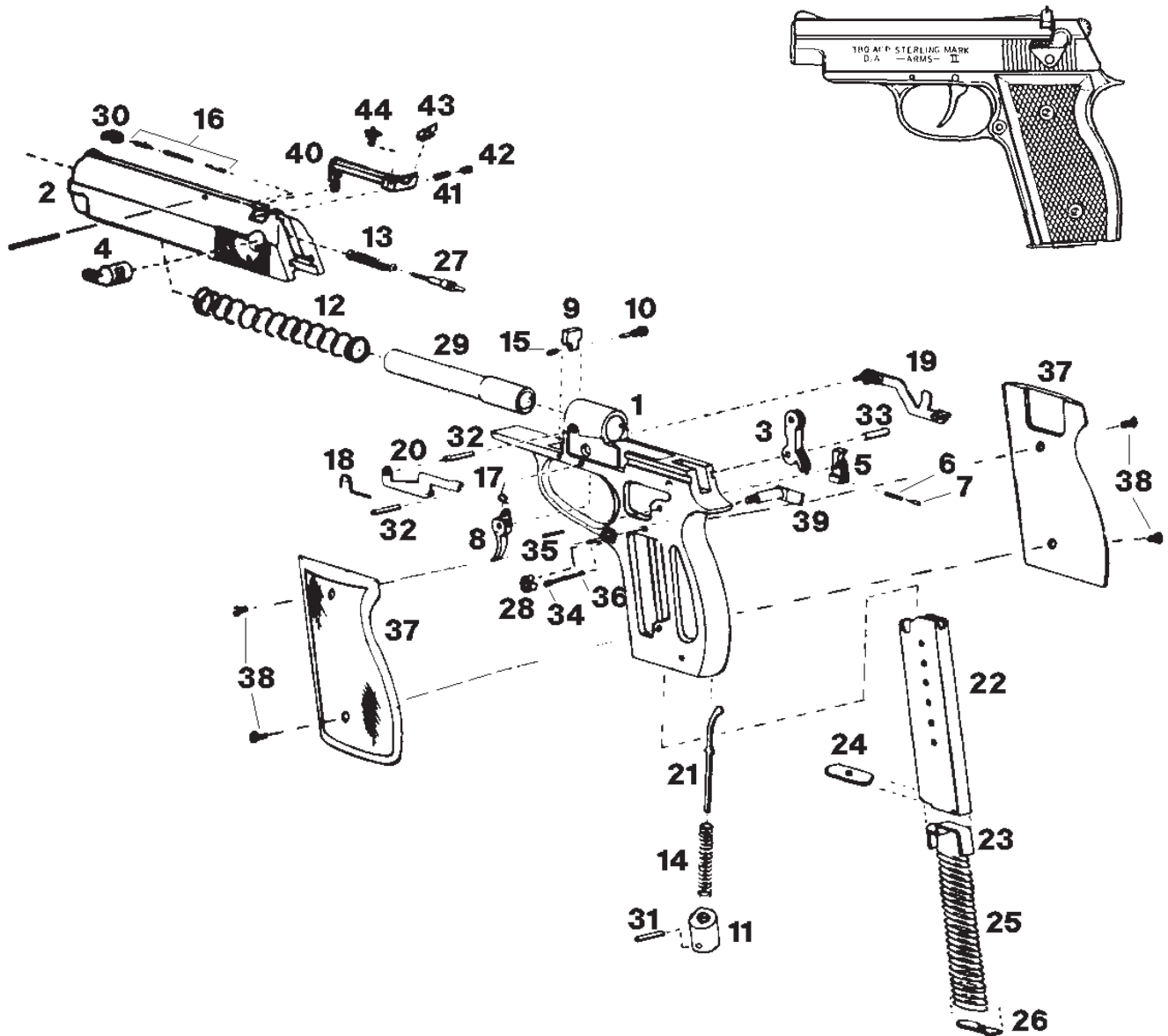
Large Frame Auto (M-1922)



COMPONENT PARTS OF THE "STAR" PISTOL

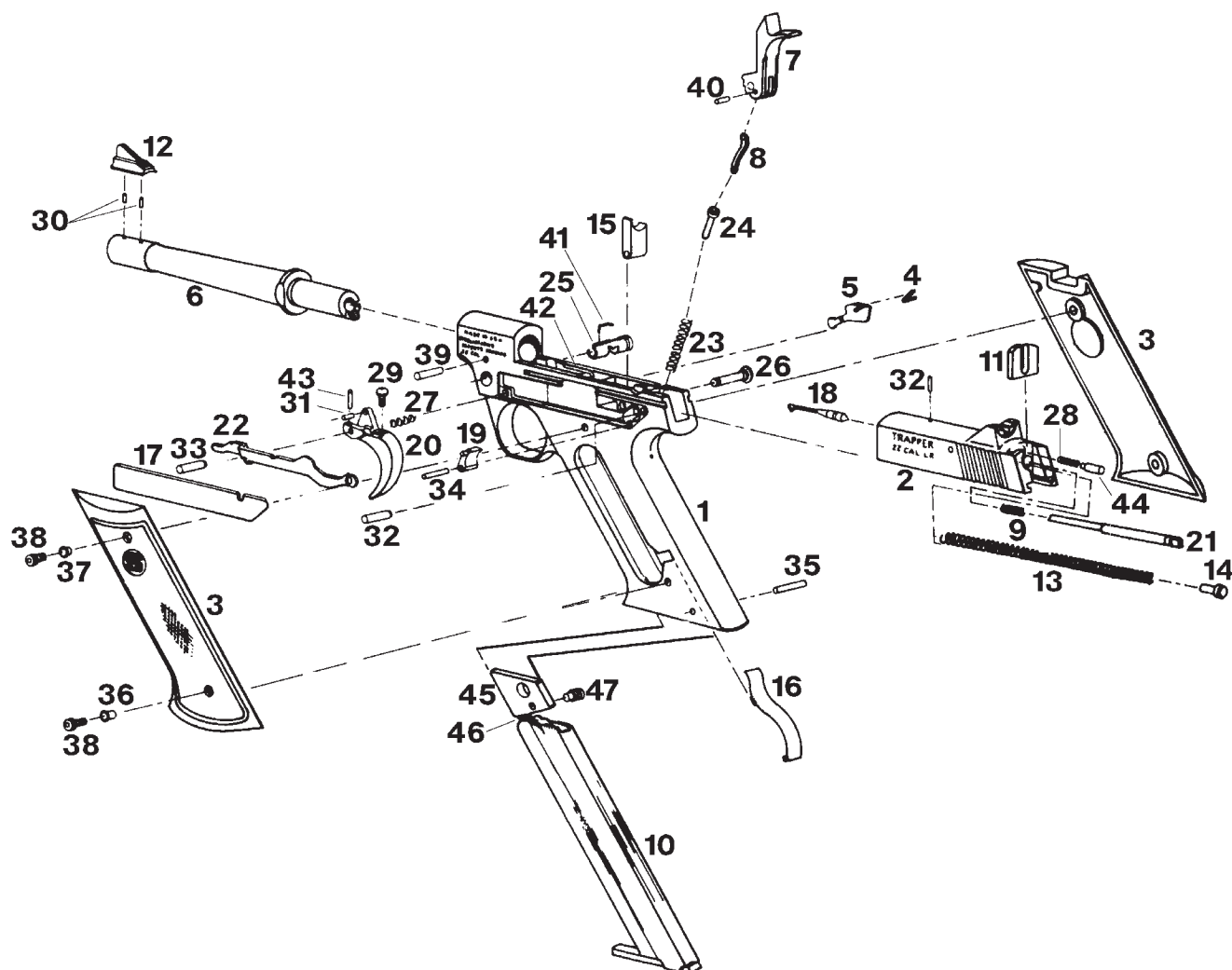
1	Frame with Ejector	20	Trigger Pin	41	Slide Stop	71	Firing Pin Retaining Pin
6	Hammer with Strut and Pin	21	Trigger Plunger Spring	53	Magazine Tube with Floor Plate	72	Firing Pin Spring
9	Hammer Spring	22	Trigger Plunger	54	Magazine Follower	74	Sight, Rear
10	Hammer Spring Plunger	23	Sear Bar	56	Magazine Spring	78	Barrel Bushing
11	Hammer Pin	25	Interrupter	61	Barrel with Link and Pin	80	Recoil Spring Guide
14	Sear	28	Magazine Catch Button	65	Slide with Front Sight	83	Recoil Spring
15	Sear Spring	29	Magazine Catch Lock	66	Extractor	84	Recoil Spring Plug
16	Sear Pin	30	Magazine Catch Lock Spring	67	Extractor Pin	92	Swivel
19	Trigger	36	Safety Thumb	69	Extractor Spring	95	Grip, Right
		38	Safety Spring Plunger	70	Firing Pin	96	Grip, Left
		39	Safety Plunger Spring			97	Grip Screw

Model 400 Mk. II Auto



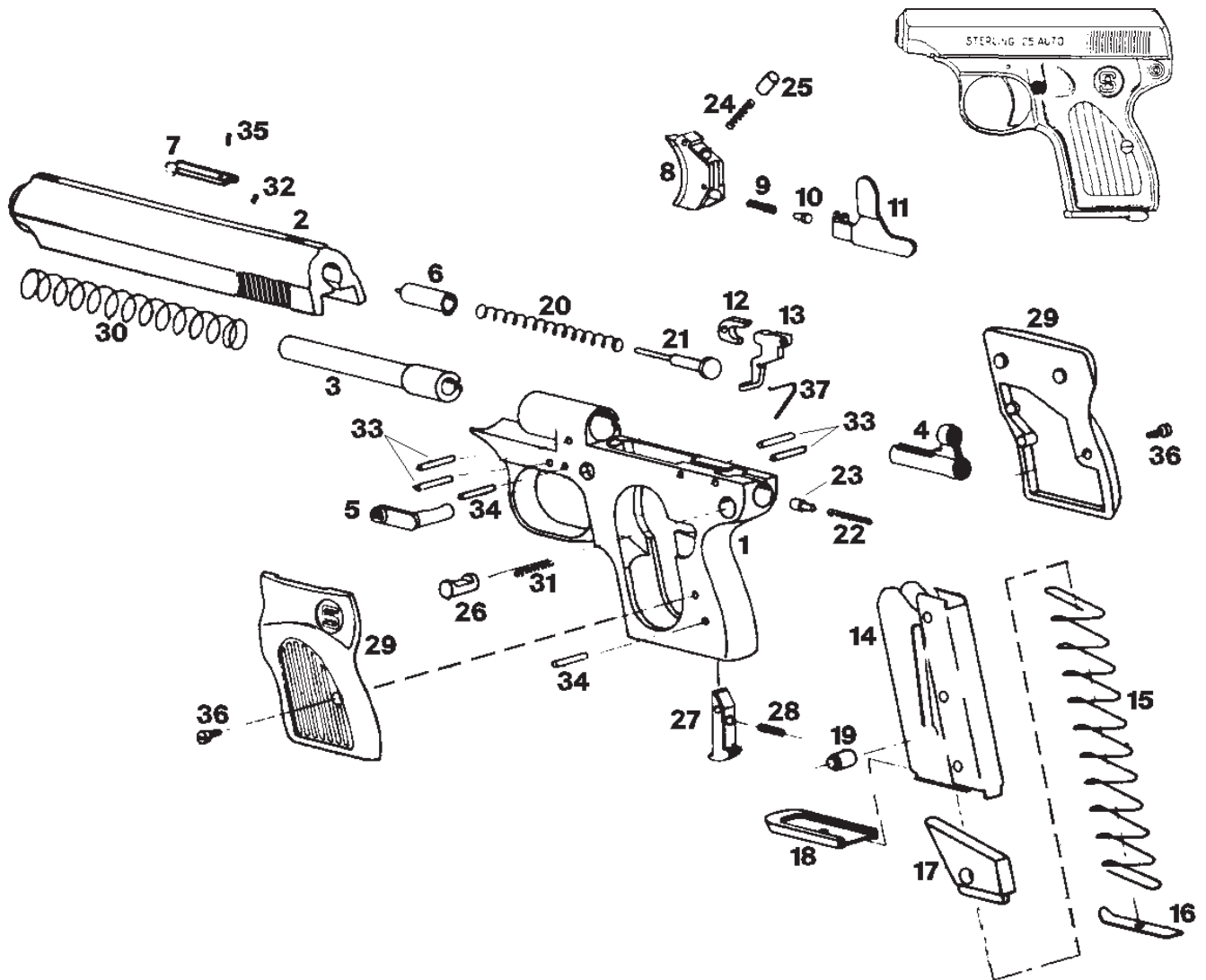
1	Frame	17	Trigger Bar Spring	33	Hammer Pin
2	Slide	18	Hold-Open Spring	34	Magazine Release Button Plunger
3	Hammer	19	Trigger Bar	35	Sear Pin
4	Safety	20	Hold-Open/Ejector	36	Magazine Release Button Plunger Spring
5	Sear	21	Hammer Strut	37	Grips
6	Sear Spring	22	Magazine	38	Grip Screws
7	Follower	23	Magazine Follower	39	Magazine Release Arm and Stud Assembly
8	Trigger	24	Magazine Floorplate Catch	40	Rear Sight Base
9	Takedown Block	25	Magazine Spring	41	Rear Sight Windage Spring
10	Takedown Shaft	26	Magazine Floorplate	42	Rear Sight Windage Screw
11	Mainspring Seat	27	Firing Pin	43	Rear Sight Blade
12	Recoil Spring	28	Magazine Release Button	44	Rear Sight Elevation Screw
13	Firing Pin Spring	29	Barrel		
14	Mainspring	30	Extractor		
15	Takedown Spring	31	Mainspring Seat Pin		
16	Extractor Spring and Followers	32	Trigger Pin		

Model 300 and 302 Auto



- | | | |
|--------------------------------|--|-------------------------------|
| 1 Receiver | 17 Sideplate | 32 Hammer |
| 2 Slide | 18 Extractor | 33 Trigger Pin |
| 3 Grips | 19 Sear | 34 Sear |
| 4 Slide Hold-Open Latch Spring | 20 Trigger | 35 Magazine Locating Pins |
| 5 Slide Hold-Open Latch | 21 Firing Pin | 36 Grip Screw Bushings, Lower |
| 6 Barrel | 22 Trigger Bar | 37 Grip Screw Bushings, Upper |
| 7 Hammer | 23 Hammer Spring | 38 Grip Screws |
| 8 Hammer Strut | 24 Hammer Spring Follower | 39 Banner Receiver Pin |
| 9 Firing Pin Spring | 25 Safety Pin | 40 Hammer Strut Pin |
| 10 Magazine Body | 26 Stop Lug Pin | 41 Safety Friction Pin |
| 11 Hammer Plate | 27 Trigger | 42 Ejector |
| 12 Front Sight | 28 Hammer Plate Springs | 43 Trigger Bar Support Pin |
| 13 Recoil Spring | 29 Front Trigger Adjustable Screw | 44 Hammer Plate Pin |
| 14 Recoil Spring Follower | 30 Front Sight Pins | 45 Magazine Follower |
| 15 Stop Lug | 31 Trigger Disconnect and Extractor Pins | 46 Magazine Follower Spring |
| 16 Magazine Retainer Spring | | 47 Magazine Follower Pin |

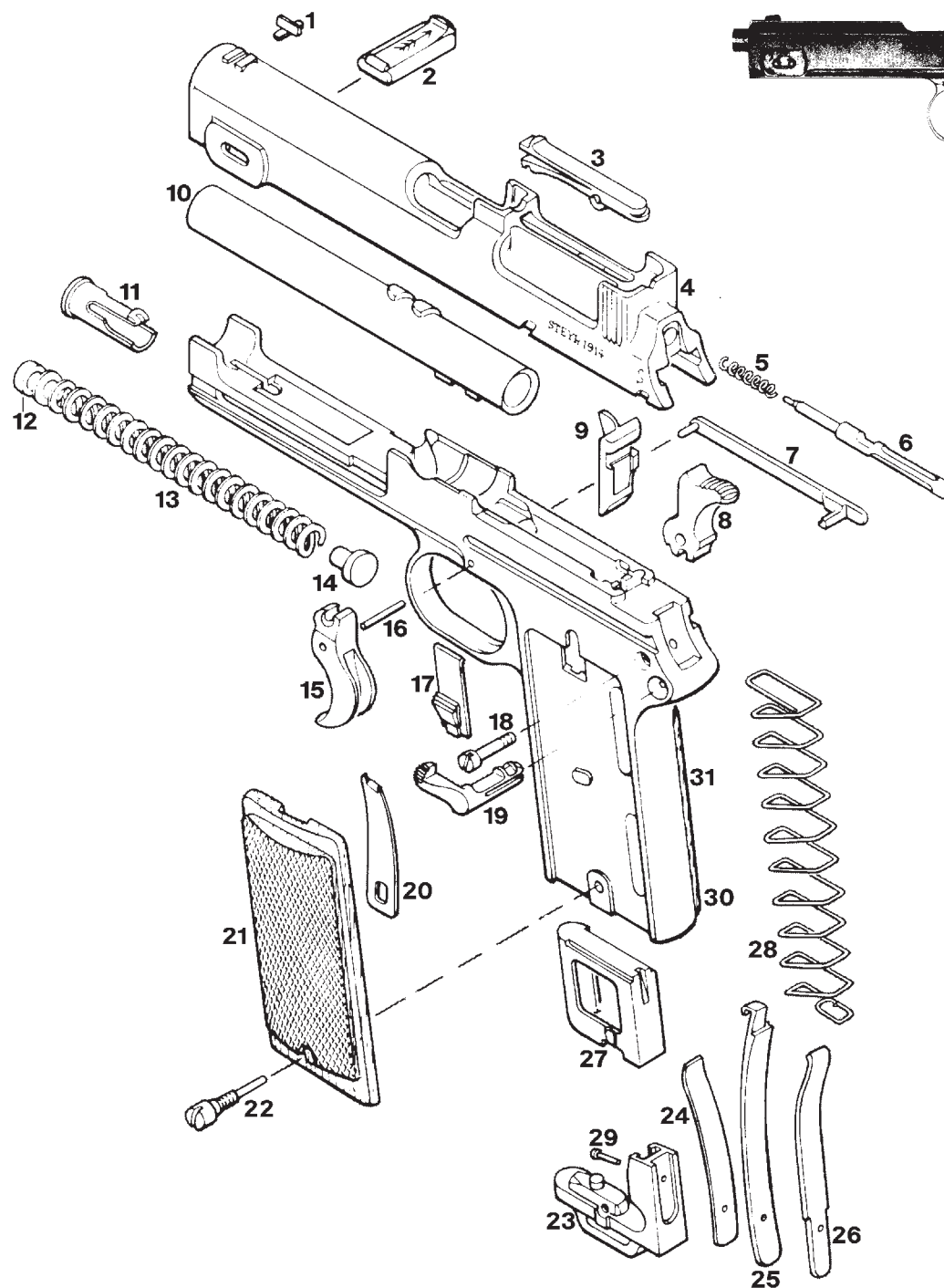
Model 285 Auto



1	Frame	14	Magazine Body	26	Disconnect Button
2	Slide	15	Magazine Spring	27	Magazine Retainer
3	Barrel	16	Magazine Spring Follower Locking Plate	28	Magazine Retainer Spring
4	Hammer	17	Magazine Follower	29	Grips
5	Safety	18	Magazine Floorplate	30	Barrel Spring
6	Firing Pin	19	Magazine Loading Button	31	Disconnect Button Spring
7	Extractor	20	Firing Pin Spring	32	Extractor Spring
8	Trigger	21	Firing Pin Follower	33	Dowel Pins
9	Trigger Spring	22	Sear Cam Spring	34	Magazine Retainer Pin
10	Trigger Spring Plunger	23	Sear Cam Follower	35	Extractor Pin
11	Trigger Bar	24	Safety Spring	36	Grip Screws
12	Sear	25	Safety Follower	37	Sear Spring
13	Sear Cam				

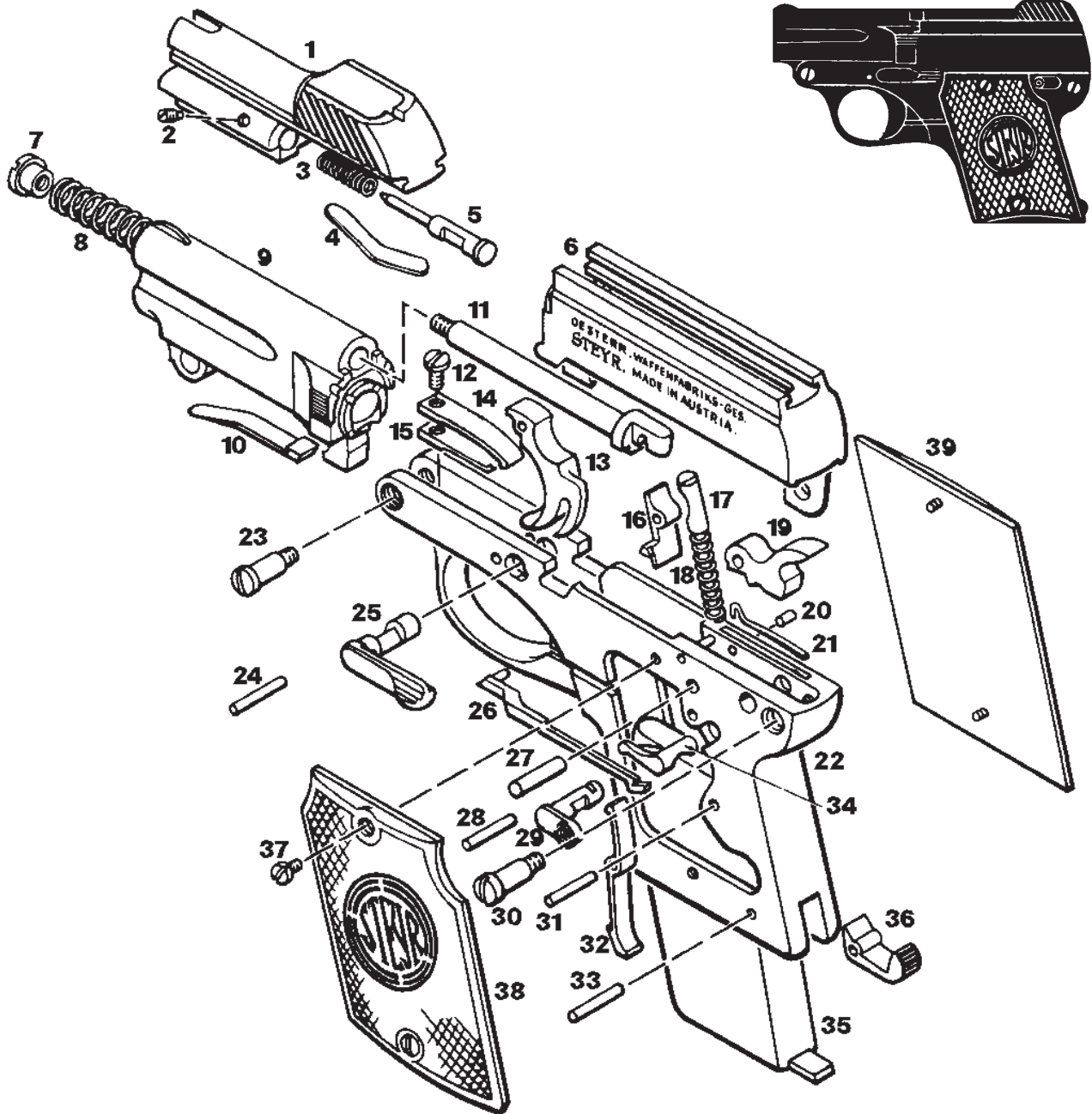
Steyr-Hahn Model 1908 Auto

Courtesy of Blacksmith Corporation



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|---------------------------|------------------------------|-------------------------|
| 1 Front Sight | 12 Front Recoil Spring Cap | 23 Floorplate |
| 2 Wedge | 13 Recoil Spring | 24 Disconnect Spring |
| 3 Extractor | 14 Rear Recoil Spring Cap | 25 Sear and Sear Spring |
| 4 Slide | 15 Trigger | 26 Hammer Spring |
| 5 Firing Pin Spring | 16 Trigger Pin | 27 Magazine Follower |
| 6 Firing Pin | 17 Cartridge Release | 28 Magazine Spring |
| 7 Trigger Bar | 18 Hammer Screw | 29 Spring Retainer Pin |
| 8 Hammer | 19 Safety | 30 Receiver |
| 9 Ejector and Disconnect | 20 Cartridge Release Spring | 31 Right Grip |
| 10 Barrel | 21 Left Grip | |
| 11 Recoil Spring Retainer | 22 Grip and Floorplate Screw | |

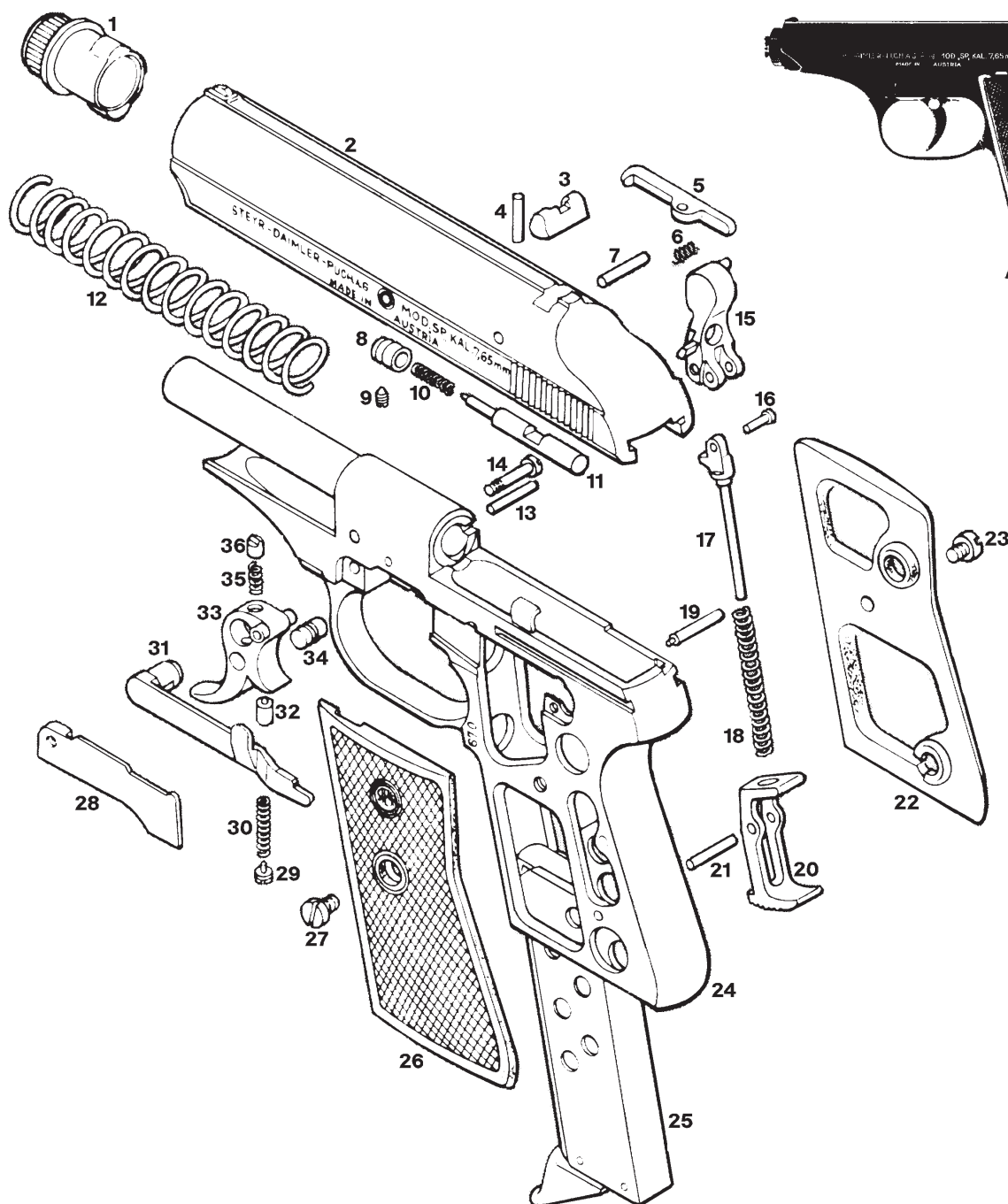
Model 1912 Auto



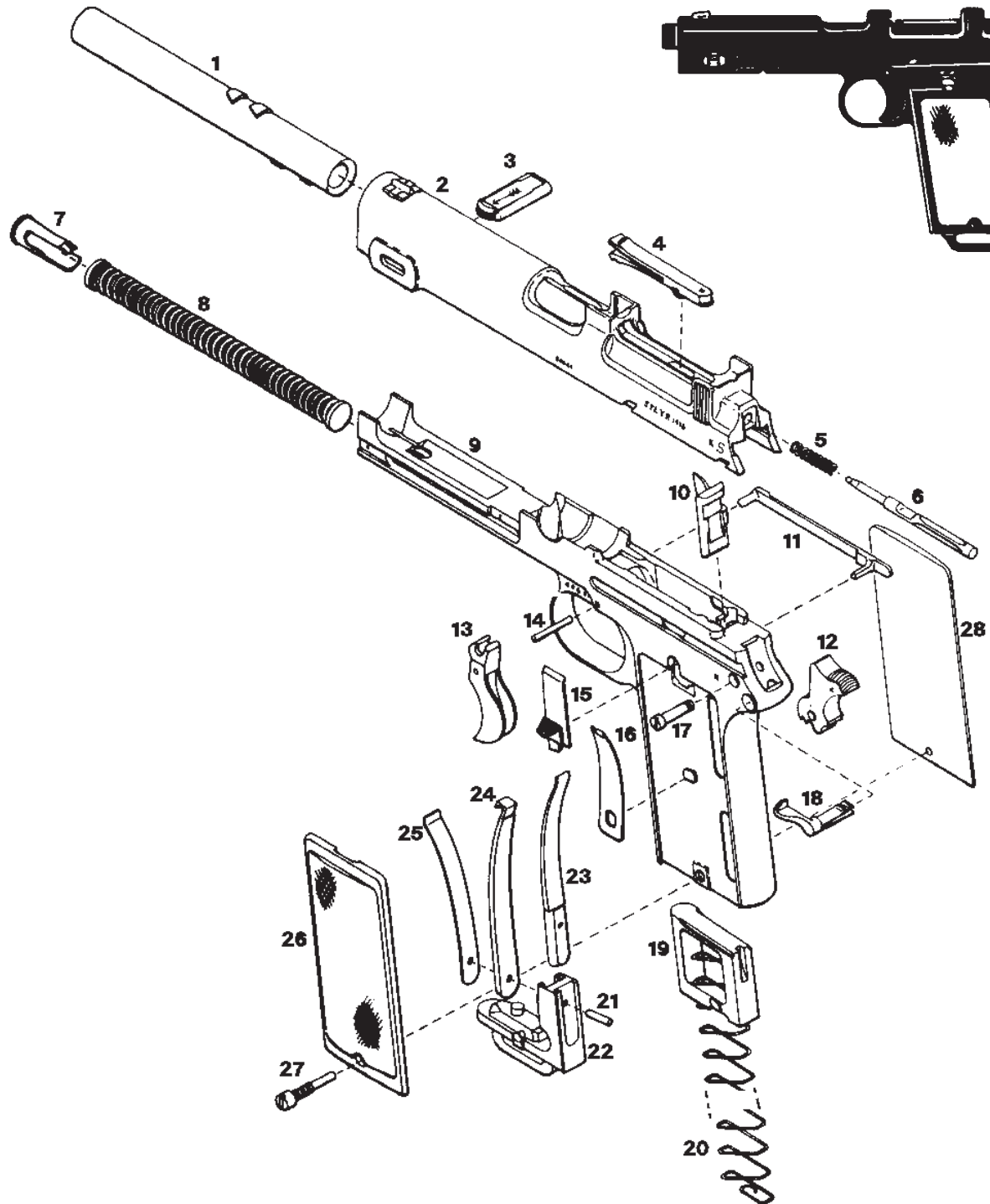
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|------------------------------|---------------------------|-----------------------------------|
| 1 Breechblock | 14 Barrel Latch Spring | 27 Hammer Pivot |
| 2 Firing Pin Retainer | 15 Trigger Spring | 28 Sear Pivot |
| 3 Firing Pin Spring | 16 Sear | 29 Safety |
| 4 Breechblock Tension Spring | 17 Hammer Spring Assembly | 30 Upper Frame Retainer |
| 5 Firing Pin | 18 Hammer Spring | 31 Sear/Magazine Catch Spring Pin |
| 6 Upper Frame | 19 Hammer | 32 Sear/Magazine Catch Spring |
| 7 Recoil Spring Retainer | 20 Safety Spring Retainer | 33 Magazine Catch Pivot |
| 8 Recoil Spring | 21 Safety Spring | 34 Disconnecter |
| 9 Barrel | 22 Frame | 35 Magazine Assembly |
| 10 Barrel Spring | 23 Barrel Pivot | 36 Magazine Catch |
| 11 Recoil Spring Guide | 24 Trigger Pin | 37 Grip Screws |
| 12 Spring Retainer | 25 Barrel Latch | 38 Left Grip Panel |
| 13 Trigger | 26 Trigger Bar | 39 Right Grip Panel |

Model SP Auto

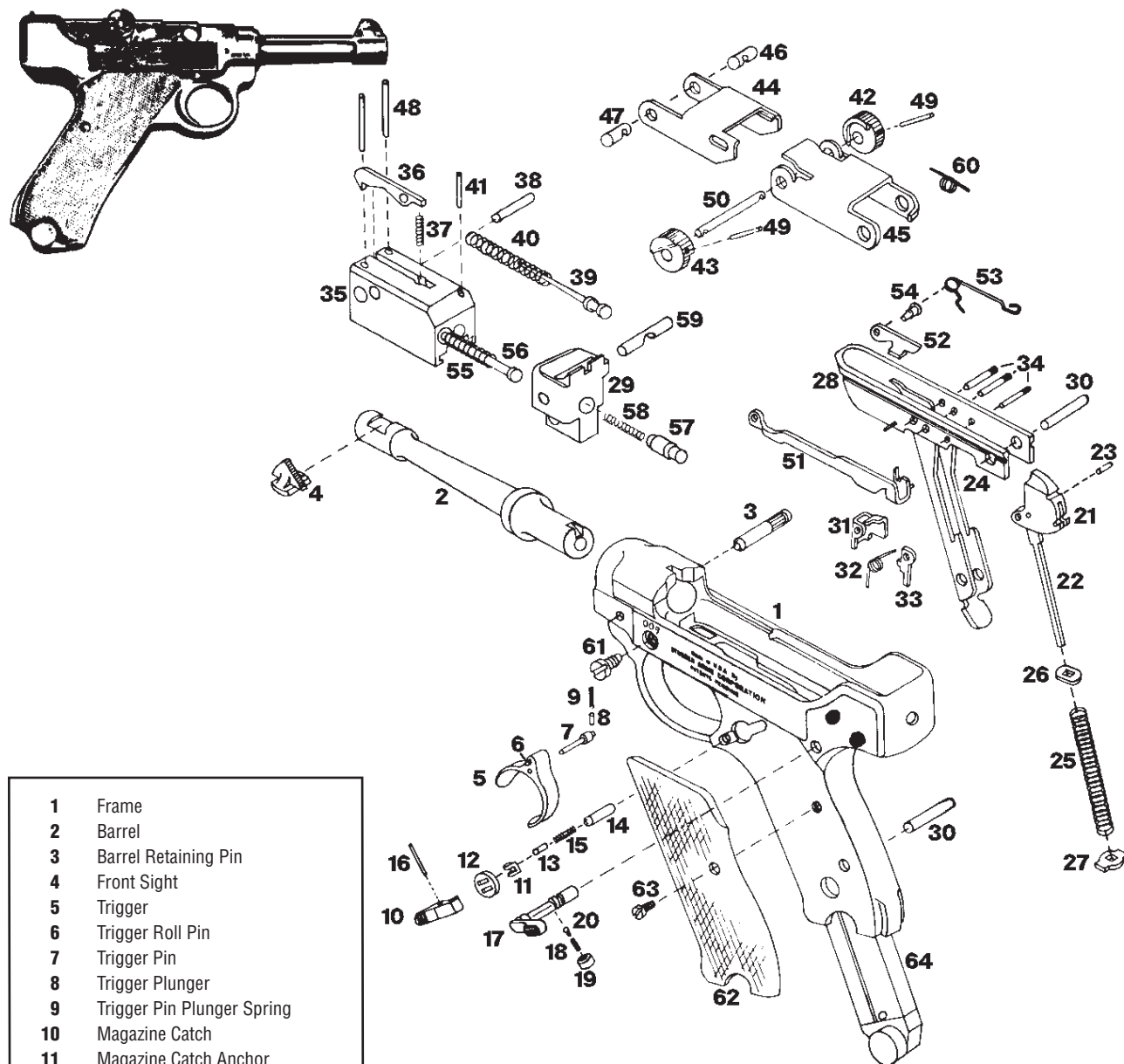
Courtesy of Blacksmith Corporation



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|----|-------------------------------|----|--------------------|----|--------------------------------|
| 1 | Barrel Bushing | 13 | Trigger Pin | 25 | Magazine Assembly |
| 2 | Slide | 14 | Sideplate Screw | 26 | Left Grip |
| 3 | Rear Sight | 15 | Hammer | 27 | Left Grip Screw |
| 4 | Extractor Pin | 16 | Hammer Strut Pin | 28 | Sideplate |
| 5 | Extractor | 17 | Hammer Strut | 29 | Trigger Spring Retaining Screw |
| 6 | Extractor Spring | 18 | Hammer Spring | 30 | Trigger Spring |
| 7 | Firing Pin Retaining Pin | 19 | Hammer Hinge Pin | 31 | Trigger Bar |
| 8 | Firing Pin Bushing | 20 | Magazine Catch | 32 | Trigger Spring Follower |
| 9 | Firing Pin Bushing Lock Screw | 21 | Magazine Catch Pin | 33 | Trigger |
| 10 | Firing Pin Spring | 22 | Right Grip Panel | 34 | Safety Catch |
| 11 | Firing Pin | 23 | Right Grip Screw | 35 | Safety Catch Spring |
| 12 | Recoil Spring | 24 | Frame | 36 | Safety Catch Detent |

Model 1911 Auto


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|----|--------------------------|----|--------------------------|----|----------------------|
| 1 | Barrel | 11 | Trigger Bar | 21 | Spring Retainer Pin |
| 2 | Slide | 12 | Hammer | 22 | Magazine Floorplate |
| 3 | Slide Wedge | 13 | Trigger | 23 | Hammer Spring |
| 4 | Extractor | 14 | Trigger Pin | 24 | Sear and Sear Spring |
| 5 | Firing Pin Spring | 15 | Cartridge Release | 25 | Disconnecter Spring |
| 6 | Firing Pin | 16 | Cartridge Release Spring | 26 | Left Grip Panel |
| 7 | Recoil Spring Retainer | 17 | Hammer Screw | 27 | Grip Screw |
| 8 | Recoil Spring with Caps | 18 | Safety | 28 | Right Grip Panel |
| 9 | Frame | 19 | Magazine Follower | | |
| 10 | Ejector and Disconnecter | 20 | Magazine Spring | | |



- 1 Frame
- 2 Barrel
- 3 Barrel Retaining Pin
- 4 Front Sight
- 5 Trigger
- 6 Trigger Roll Pin
- 7 Trigger Pin
- 8 Trigger Plunger
- 9 Trigger Pin Plunger Spring
- 10 Magazine Catch
- 11 Magazine Catch Anchor
- 12 Magazine Catch Anchor Plunger
- 13 Magazine Catch Plunger
- 14 Magazine Catch Plunger Guide
- 15 Magazine Catch Spring
- 16 Magazine Catch Pin
- 17 Safety Lever
- 18 Safety Spring
- 19 Safety Housing (Old Style)
- 20 Safety Detent Plunger
- 21 Hammer
- 22 Hammer Strut
- 23 Hammer Strut Pin
- 24 Magazine Guide
- 25 Hammer Spring
- 26 Hammer Spring Washer
- 27 Hammer Strut Anchor Plate
- 28 Boltways
- 29 Boltways Block
- 30 Main Frame and Block Pins

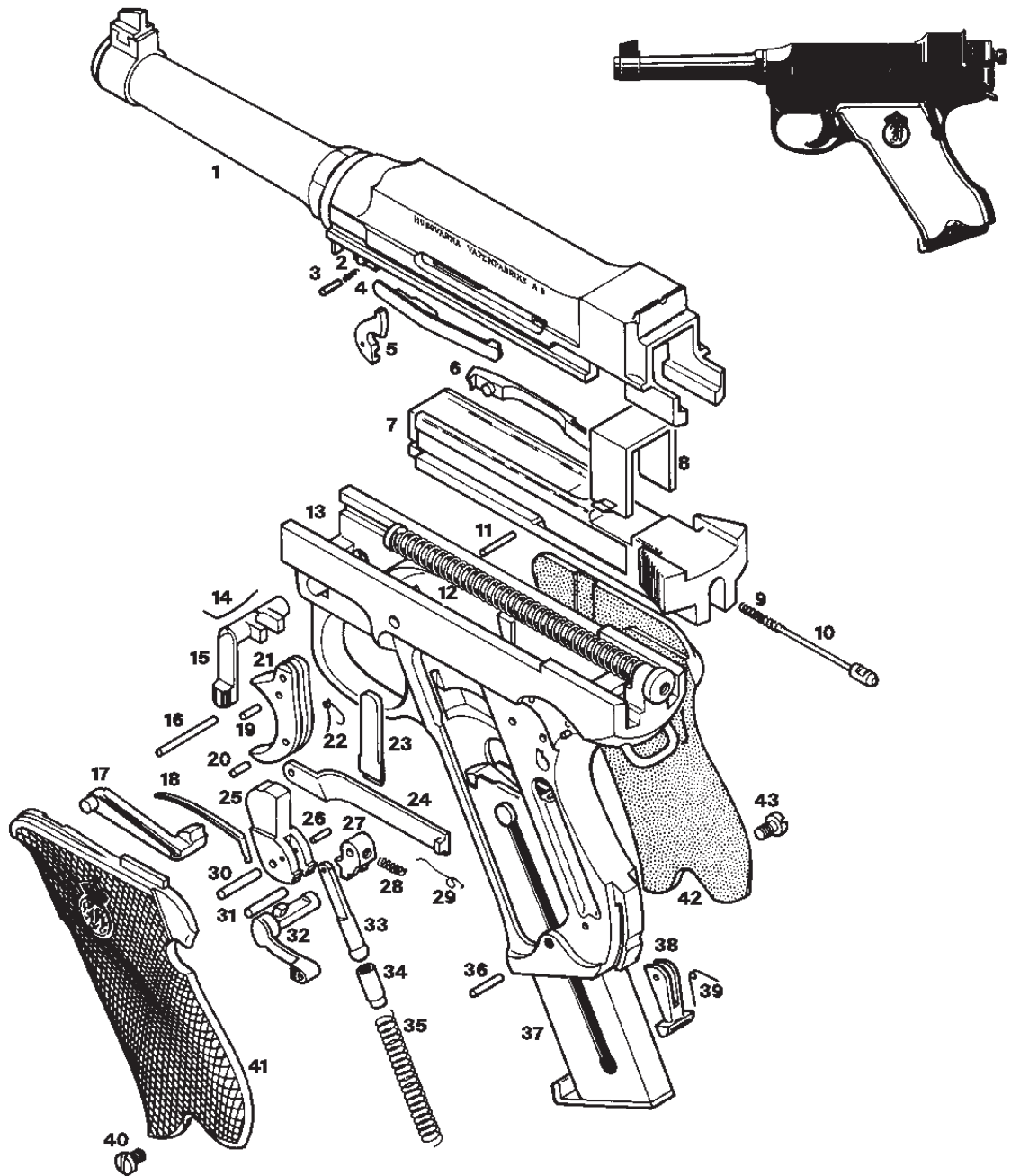
- 31 Sear
- 32 Sear Spring
- 33 Safety Shoe
- 34 Swagged Pins
- 35 Bolt
- 36 Extractor
- 37 Extractor Spring
- 38 Extractor Pin
- 39 Firing Pin
- 40 Firing Pin Spring
- 41 Firing Pin Retaining Pin
- 42 Right Toggle Grip
- 43 Left Toggle Grip
- 44 Front Toggle
- 45 Rear Toggle
- 46 Right Front Toggle Pin
- 47 Left Front Toggle Pin
- 48 Front Toggle Retaining Pins

- 49 Toggle Grip Retaining Pins
- 50 Toggle Link Pin
- 51 Sear Bar
- 52 Bolt Stop
- 53 Bolt Stop Spring
- 54 Bolt Stop Retainer
- 55 Recoil Spring
- 56 Recoil Spring Guide
- 57 Takedown Plunger
- 58 Takedown Plunger Spring
- 59 Rear Toggle Pivot Pin
- 60 Rear Toggle Spring
- 61 Sear Bar Retaining Screw
- 62 Left Grip Panel
- 63 Grip Screws
- 64 Magazine Assembly

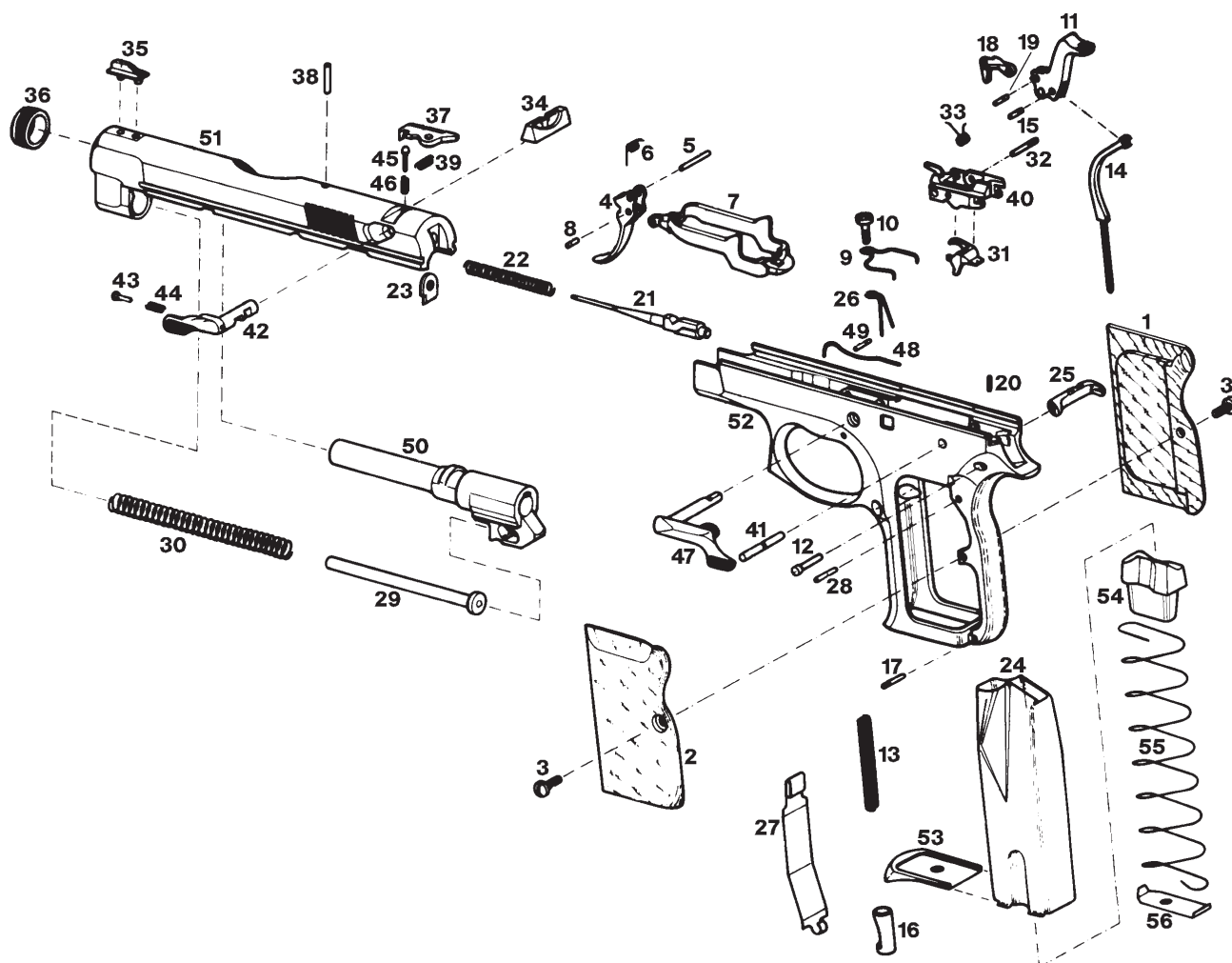
Parts Not Shown

Right Grip Panel

Lahti Auto

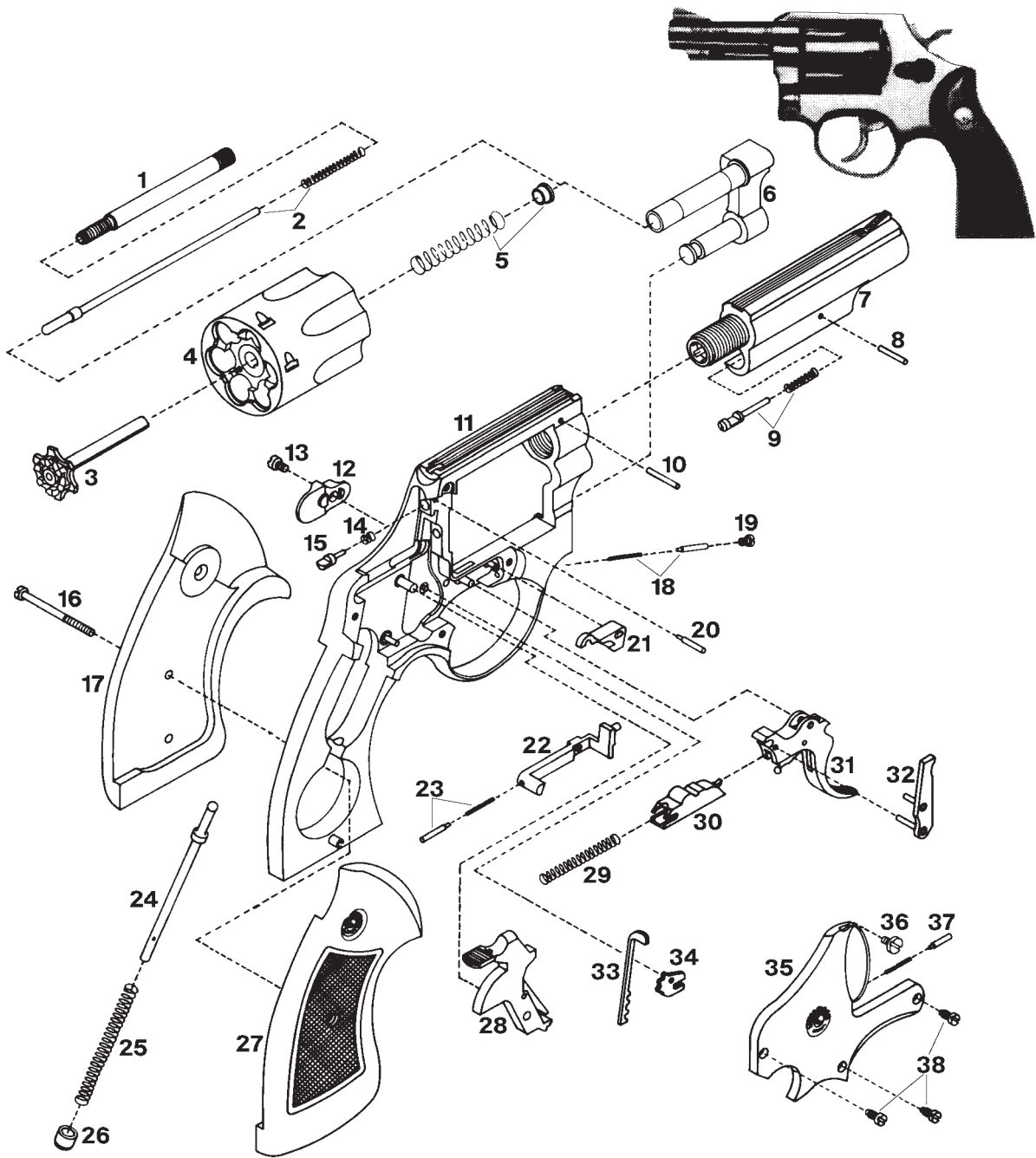


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|----|------------------------------|----|------------------------|----|-----------------------|
| 1 | Barrel and Barrel Extension | 16 | Trigger Pin | 31 | Sear Pin |
| 2 | Accelerator Retaining Spring | 17 | Hold-Open Catch | 32 | Safety |
| 3 | Accelerator Retaining Pin | 18 | Hold-Open Catch Spring | 33 | Hammer Strut |
| 4 | Ejector | 19 | Trigger Spring Pin | 34 | Hammer Strut Plunger |
| 5 | Accelerator | 20 | Trigger Bar Pin | 35 | Hammer Spring |
| 6 | Extractor | 21 | Trigger | 36 | Magazine Catch Pin |
| 7 | Bolt | 22 | Trigger Spring | 37 | Magazine Assembly |
| 8 | Locking Block | 23 | Disconnect | 38 | Magazine Catch |
| 9 | Firing Pin Spring | 24 | Trigger Bar | 39 | Magazine Catch Spring |
| 10 | Firing Pin | 25 | Hammer | 40 | Left Grip Screw |
| 11 | Firing Pin Retaining Pin | 26 | Hammer Strut Pin | 41 | Left Grip Panel |
| 12 | Recoil Spring and Guide | 27 | Sear | 42 | Right Grip Panel |
| 13 | Frame | 28 | Sear Spring | 43 | Right Grip Screw |
| 14 | Takedown Catch Spring | 29 | Trigger Bar Spring | | |
| 15 | Takedown Catch | 30 | Hammer Pin | | |

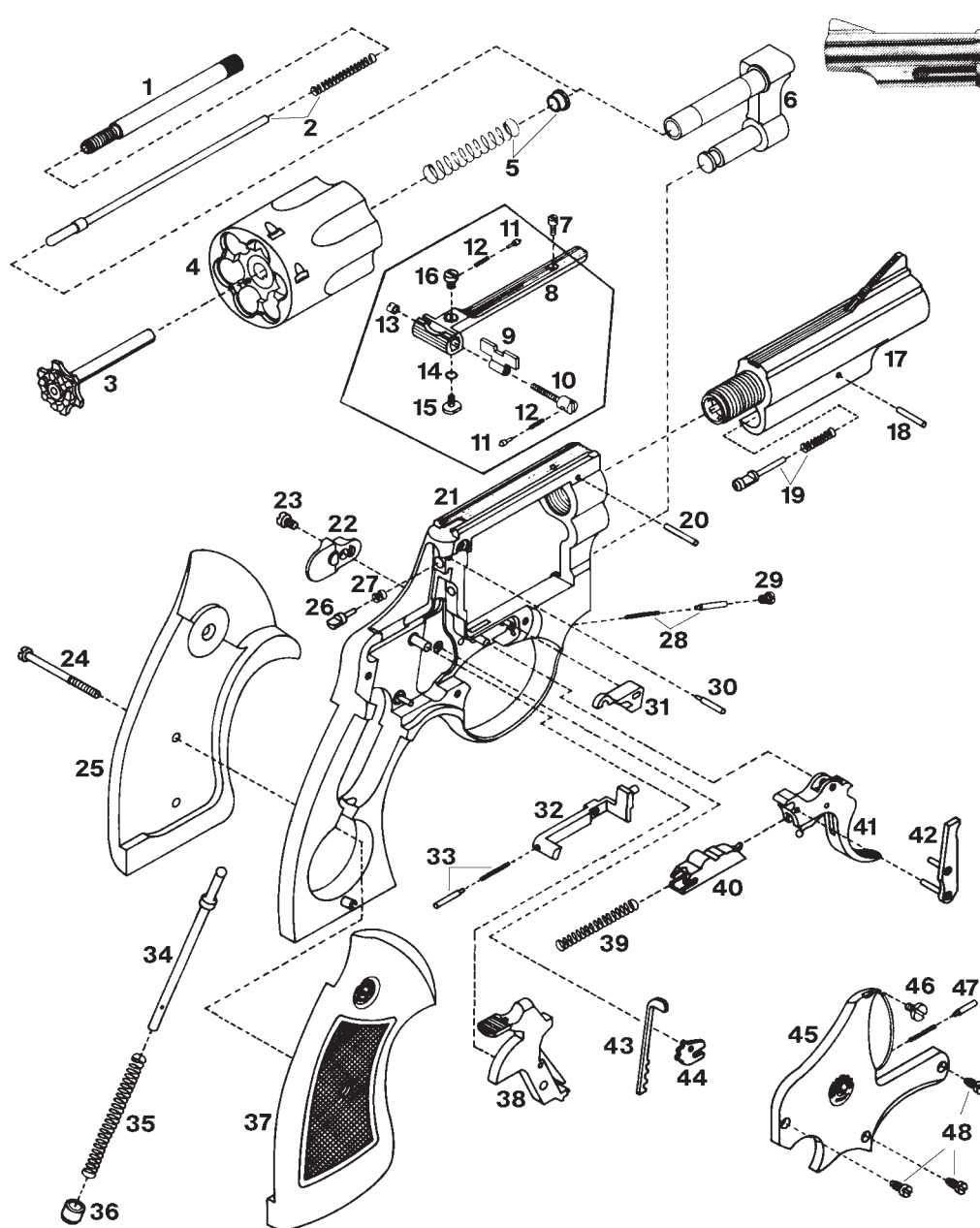


1	Right Grip	19	Interruptor Pin	38	Extractor Pin
2	Left Grip	20	Hammer Pin Retaining Pin	39	Extractor Spring
3	Grip Screws	21	Firing Pin	40	Sear Assembly Housing with Ejector
4	Trigger	22	Firing Pin Spring	41	Sear Assembly Housing Pin
5	Trigger Pin	23	Firing Pin Retainer Plate	42	Safety-Lever
6	Trigger Spring	24	Magazine Body	43	Safety-Lever Plunger
7	Trigger Bar	25	Magazine Catch	44	Safety-Lever Spring
8	Trigger Bar Pin	26	Magazine Catch Spring	45	Sear Safety
9	Trigger Bar Spring	27	Magazine Spring Plate	46	Sear Safety Spring
10	Trigger Bar and Magazine Catch Spring Screw	28	Magazine Spring Plate Pin	47	Slide Stop
11	Hammer	29	Recoil Spring Guide	48	Slide Stop Spring
12	Hammer Pin	30	Recoil Spring	49	Slide Stop Spring Pin
13	Mainspring	31	Sear	50	Barrel
14	Hammer Strut	32	Sear Pin	51	Slide
15	Hammer Strut Pin	33	Sear Spring	52	Frame
16	Hammer Spring Cup	34	Rear Sight	53	Magazine Base Plate
17	Hammer Spring Cup Pin	35	Front Sight	54	Magazine Follower
18	Interruptor	36	Barrel Bushing	55	Magazine Spring
		37	Extractor	56	Magazine Base Plate Retainer

Model 65 Revolver

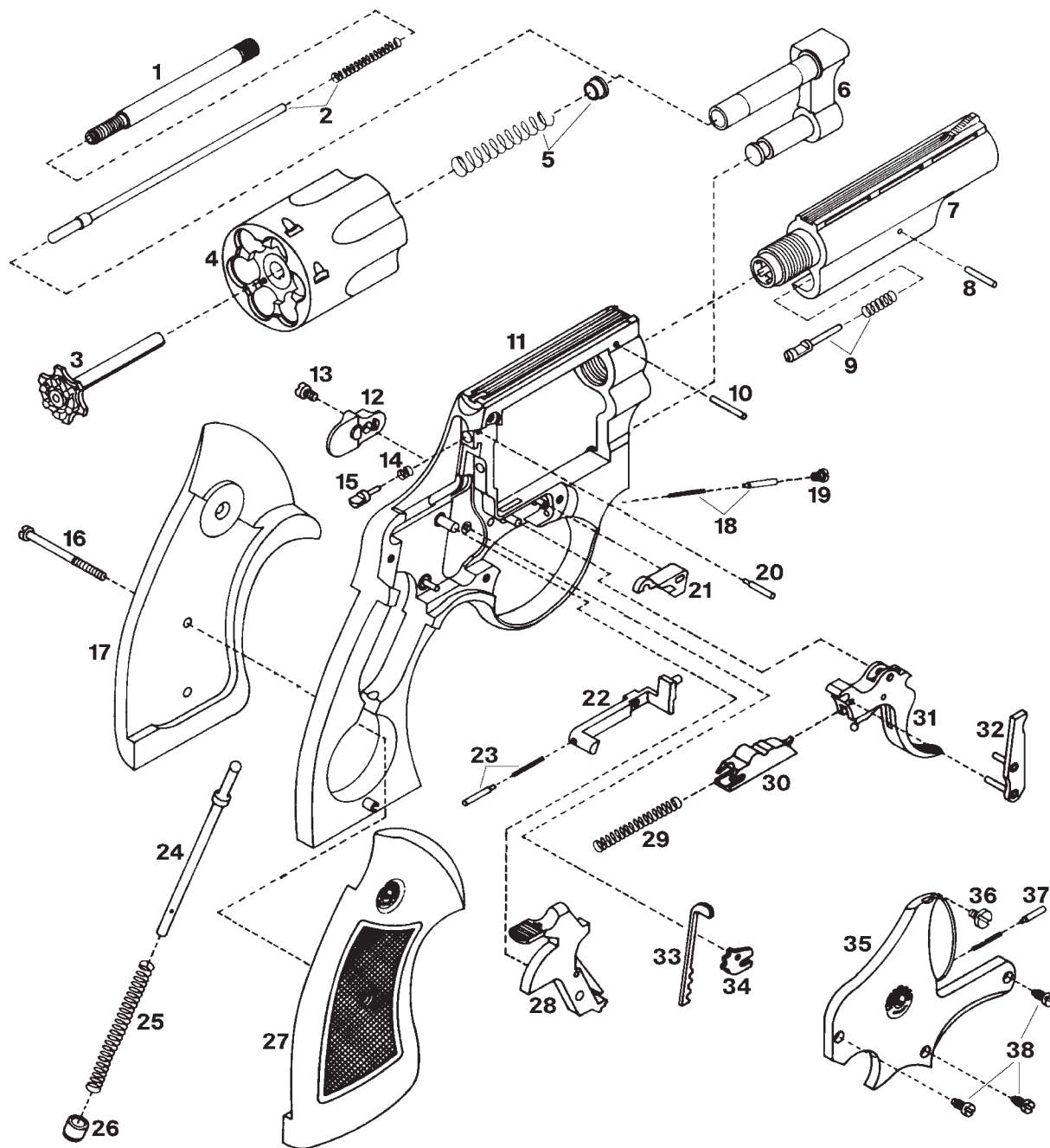


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|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| 1 | Extractor Rod | 14 | Firing Pin Spring | 27 | Right Stock |
| 2 | Center Pin with Spring | 15 | Firing Pin | 28 | Hammer |
| 3 | Extractor | 16 | Stock Screw | 29 | Trigger Spring |
| 4 | Cylinder | 17 | Left Stock | 30 | Rebound Slide |
| 5 | Extractor Spring with Rod Collar | 18 | Cylinder Stop Plunger with Spring | 31 | Trigger |
| 6 | Yoke | 19 | Cylinder Stop Screw | 32 | Hand |
| 7 | Barrel | 20 | Firing Pin Retaining Pin | 33 | Hammer Block |
| 8 | Locking Bolt Pin | 21 | Cylinder Stop | 34 | Gear |
| 9 | Locking Bolt with Spring | 22 | Bolt | 35 | Sideplate |
| 10 | Barrel Pin | 23 | Bolt Pin with Spring | 36 | Sideplate Short Screw |
| 11 | Frame | 24 | Mainspring Center Pin | 37 | Hand Pin with Spring |
| 12 | Thumb-Piece | 25 | Mainspring | 38 | Sideplate Long Screws |
| 13 | Thumb-Piece Screw | 26 | Mainspring Bushing | | |

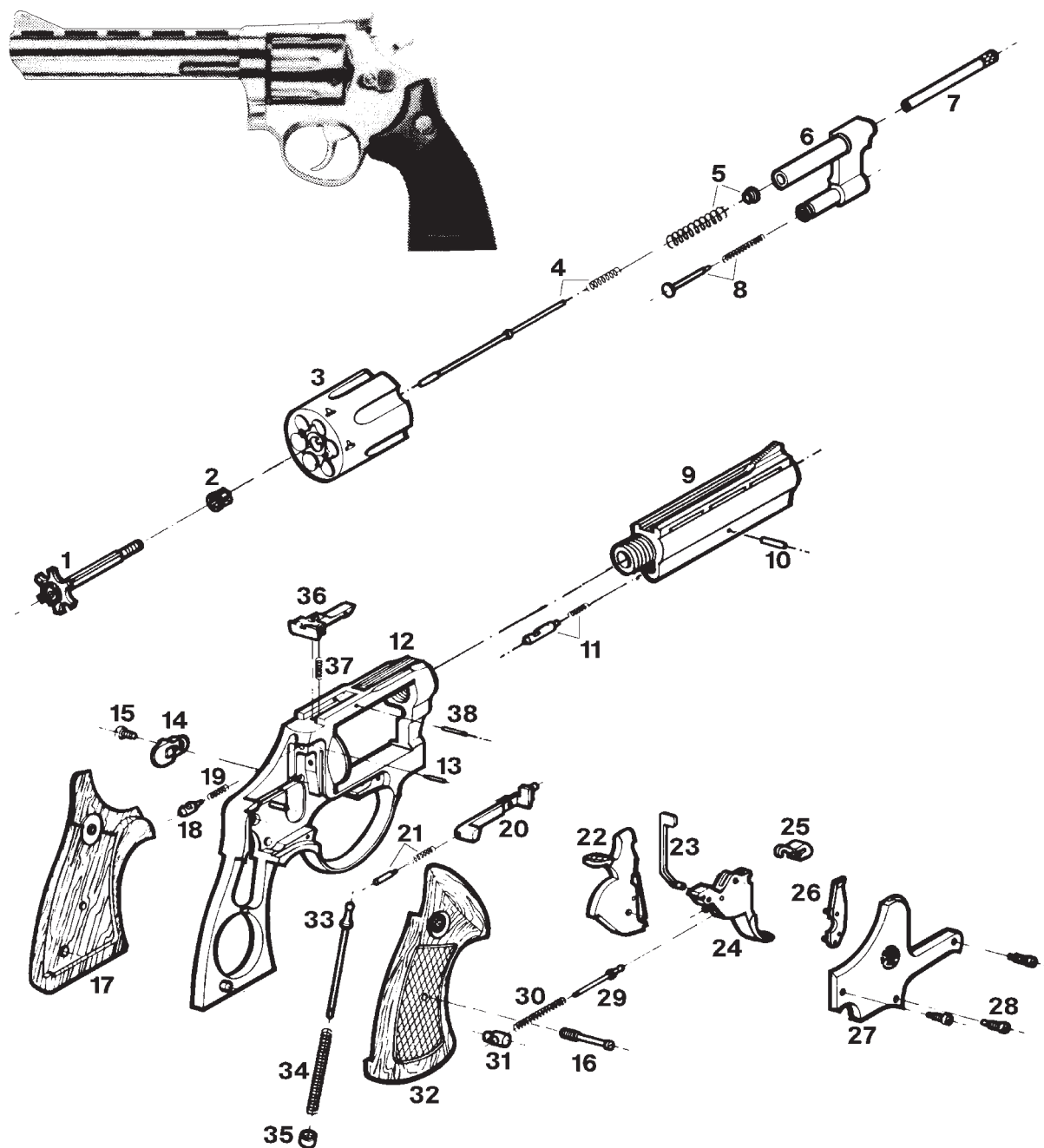
Model 66 Revolver


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|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| 1 | Extractor Rod | 17 | Barrel | 33 | Bolt Pin with Spring |
| 2 | Center Pin with Spring | 18 | Locking Bolt Pin | 34 | Mainspring Center Pin |
| 3 | Extractor | 19 | Locking Bolt with Spring | 35 | Mainspring |
| 4 | Cylinder | 20 | Barrel Pin | 36 | Mainspring Bushing |
| 5 | Extractor Spring with Rod Collar | 21 | Frame | 37 | Right Stock |
| 6 | Yoke | 22 | Thumb-Piece | 38 | Hammer |
| 7 | Rear Sight Screw | 23 | Thumb-Piece Screw | 39 | Trigger Spring |
| 8 | Rear Sight Leaf | 24 | Stock Screw | 40 | Rebound Slide |
| 9 | Rear Sight Blade | 25 | Left Stock | 41 | Trigger |
| 10 | Rear Sight Windage Screw | 26 | Firing Pin | 42 | Hand |
| 11 | Click Pin | 27 | Firing Pin Spring | 43 | Hammer Block |
| 12 | Click Pin Spring | 28 | Cylinder Stop Plunger with Spring | 44 | Gear |
| 13 | Windage Nut | 29 | Cylinder Stop Screw | 45 | Sideplate |
| 14 | Safety Ring | 30 | Firing Pin Retaining Pin | 46 | Sideplate Short Screw |
| 15 | Rear Sight Elevation Screw | 31 | Cylinder Stop | 47 | Hand Pin with Spring |
| 16 | Elevation Nut | 32 | Bolt | 48 | Sideplate Long Screws |

Model 67 Revolver

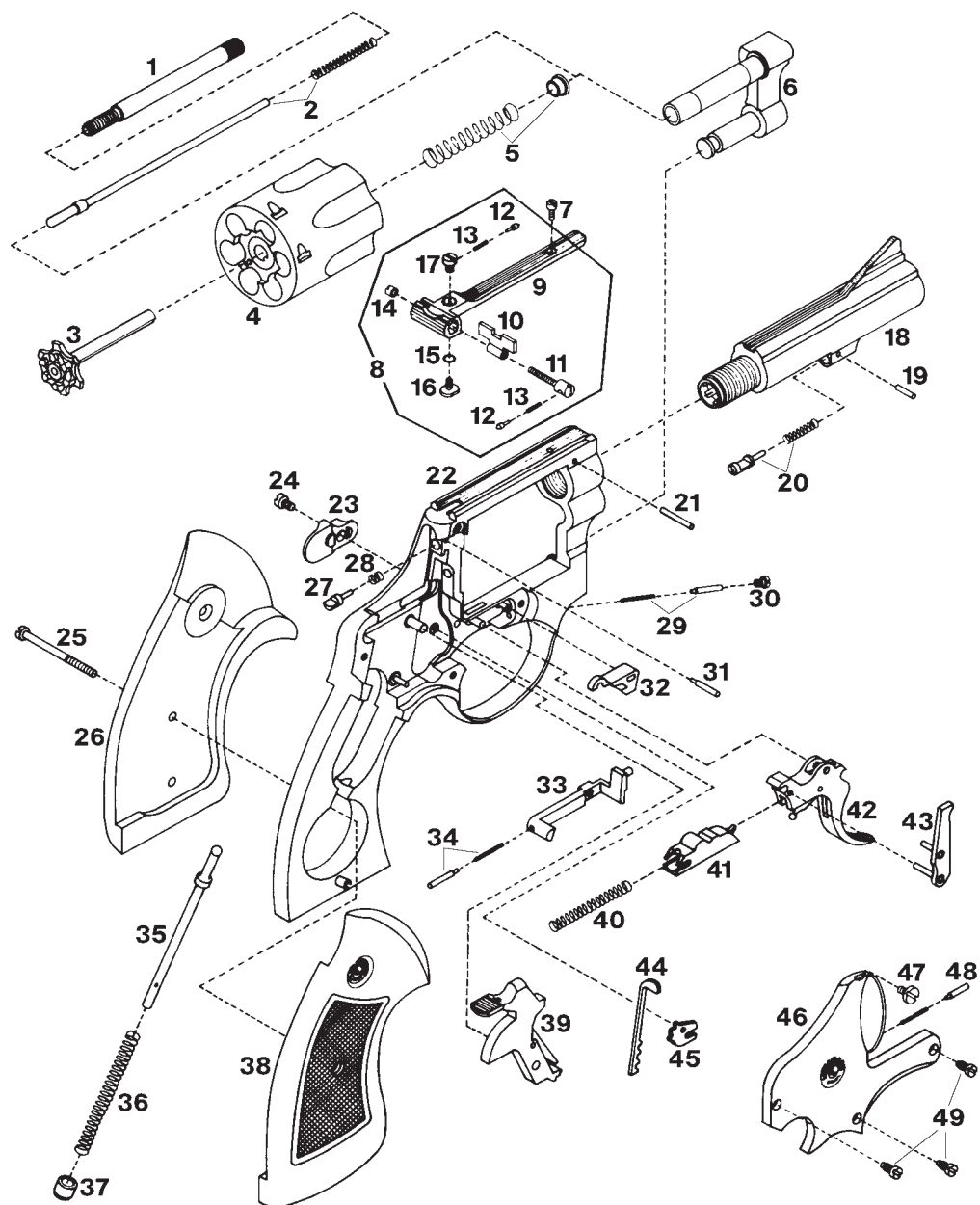


1	Extractor Rod	14	Firing Pin Spring	27	Right Stock
2	Center Pin with Spring	15	Firing Pin	28	Hammer
3	Extractor	16	Stock Screw	29	Trigger Spring
4	Cylinder	17	Left Stock	30	Rebound Slide
5	Extractor Spring with Rod Collar	18	Cylinder Stop Plunger with Spring	31	Trigger
6	Yoke	19	Cylinder Stop Screw	32	Hand
7	Barrel	20	Firing Pin Retaining Pin	33	Hammer Block
8	Locking Bolt Pin	21	Cylinder Stop	34	Gear
9	Locking Bolt with Spring	22	Bolt	35	Sideplate
10	Barrel Pin	23	Bolt Pin with Spring	36	Sideplate Short Screw
11	Frame	24	Mainspring Center Pin	37	Hand Pin with Spring
12	Thumb-Piece	25	Mainspring	38	Sideplate Long Screws
13	Thumb-Piece Screw	26	Mainspring Bushing		

Model 689 Revolver


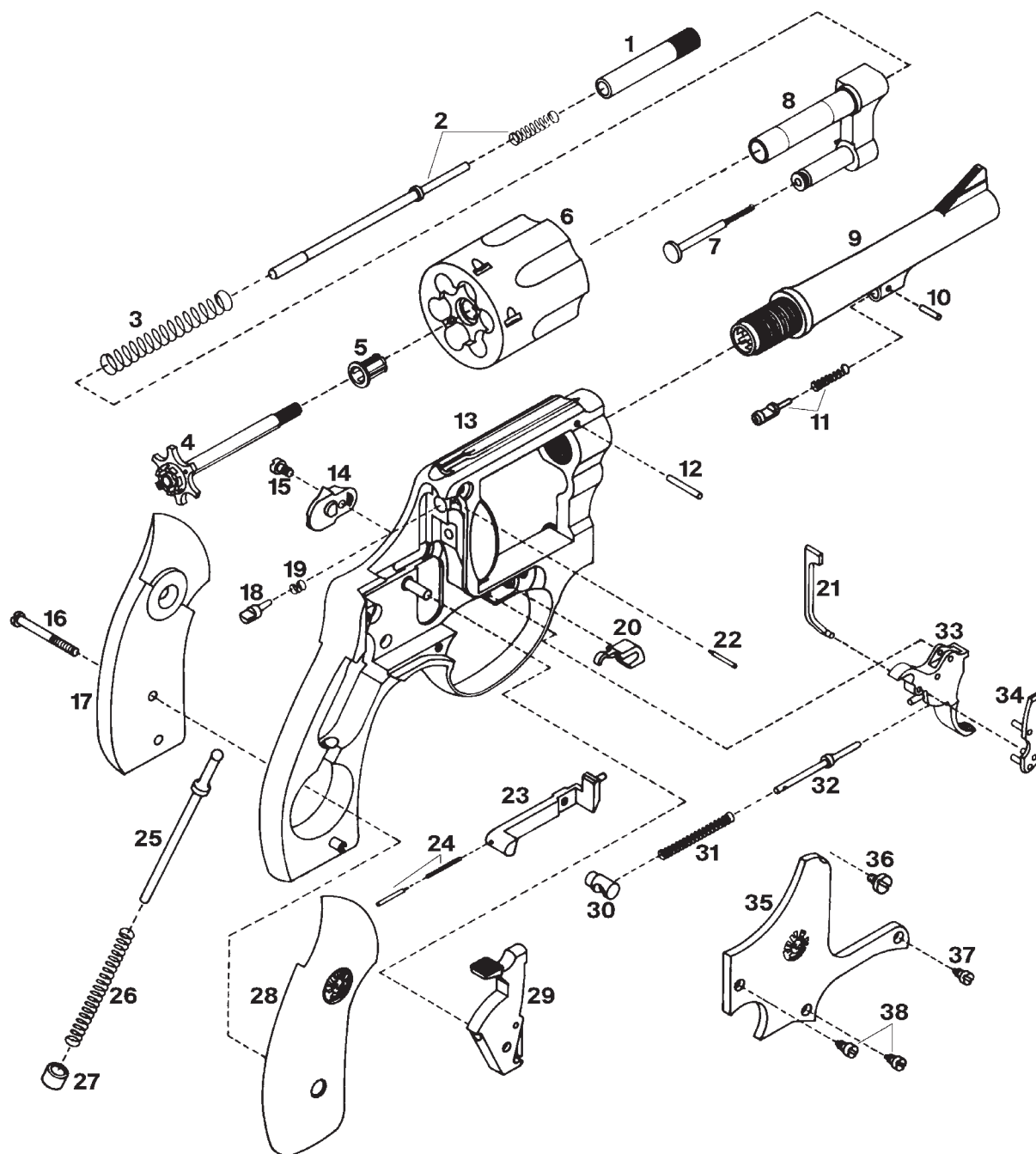
1	Extractor	14	Thumb-Piece	27	Sideplate
2	Cylinder Retaining Bushing	15	Thumb-Piece Screw	28	Sideplate Screws
3	Cylinder	16	Stock Screw	29	Trigger Spring Center Pin
4	Center Pin with Spring	17	Left Stock	30	Trigger Spring
5	Extractor Spring with Rod Collar	18	Firing Pin	31	Trigger Spring Swivel
6	Yoke	19	Firing Pin Spring	32	Right Stock
7	Extractor Rod	20	Bolt	33	Mainspring Center Pin
8	Cylinder Stop Plunger with Spring	21	Bolt Plunger with Spring	34	Mainspring
9	Barrel	22	Hammer	35	Mainspring Bushing
10	Locking Bolt Pin	23	Transfer Bar	36	Rear Sight
11	Locking Bolt with Spring	24	Trigger	37	Rear Sight Spring
12	Frame	25	Cylinder Stop	38	Rear Sight Pin
13	Firing Pin Retaining Pin	26	Hand		

Model 70 Revolver

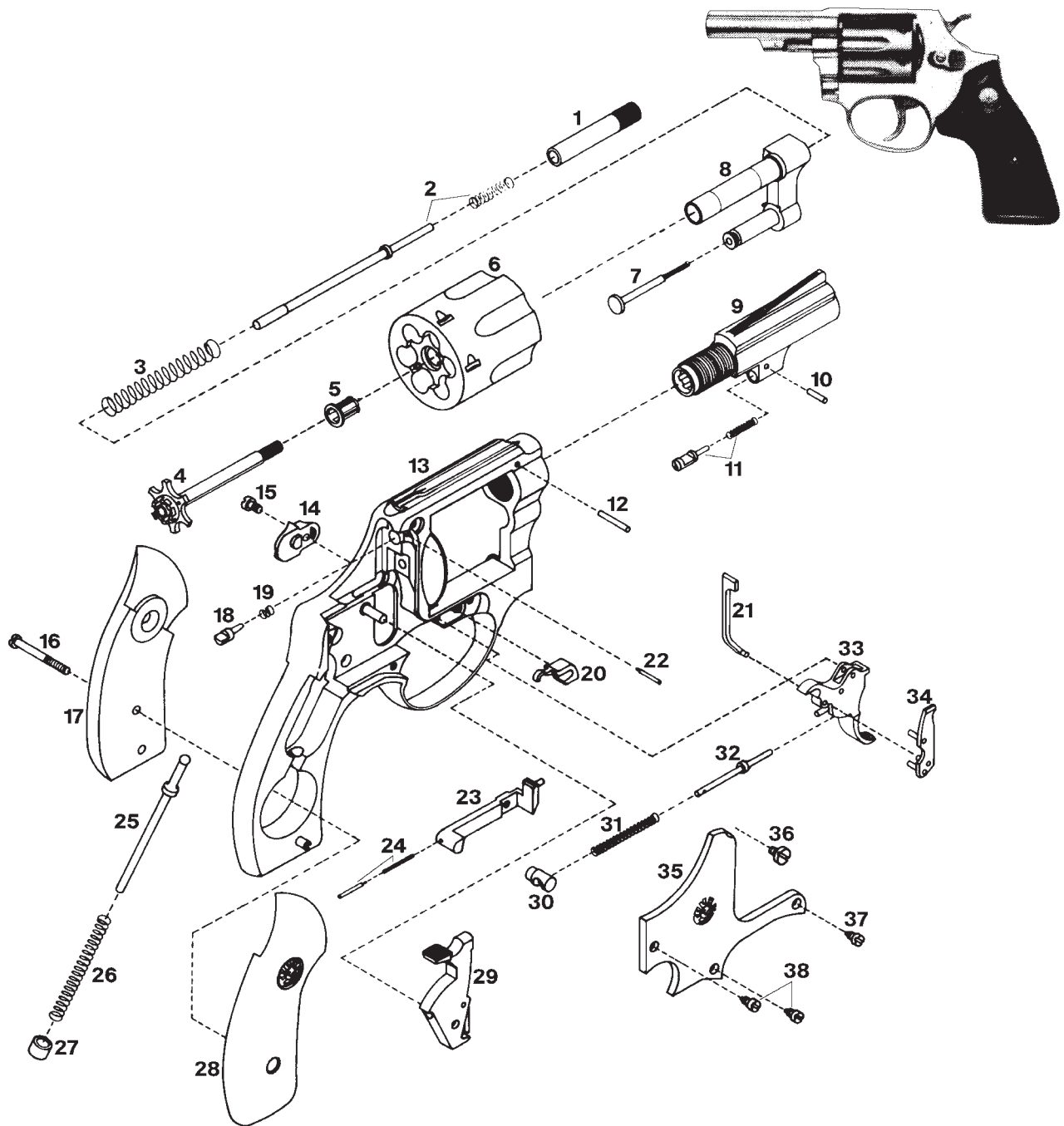


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|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| 1 | Extractor Rod | 18 | Barrel | 35 | Mainspring Center Pin |
| 2 | Center Pin with Spring | 19 | Locking Bolt Pin | 36 | Mainspring |
| 3 | Extractor | 20 | Locking Bolt with Spring | 37 | Mainspring Bushing |
| 4 | Cylinder | 21 | Barrel Pin | 38 | Right Stock |
| 5 | Extractor Spring with Rod Collar | 22 | Frame | 39 | Hammer |
| 6 | Yoke | 23 | Thumb-Piece | 40 | Trigger Spring |
| 7 | Rear Sight Screw | 24 | Thumb-Piece Screw | 41 | Rebound Slide |
| 8 | Rear Sight Assembly | 25 | Stock Screw | 42 | Trigger |
| 9 | Rear Sight Leaf | 26 | Left Stock | 43 | Hand |
| 10 | Rear Sight Blade | 27 | Firing Pin | 44 | Hammer Block |
| 11 | Rear Sight Windage Screw | 28 | Firing Pin Spring | 45 | Gear |
| 12 | Click Pin | 29 | Cylinder Stop Plunger with Spring | 46 | Sideplate |
| 13 | Click Pin Spring | 30 | Cylinder Stop Screw | 47 | Sideplate Short Screw |
| 14 | Windage Nut | 31 | Firing Pin Retaining Pin | 48 | Hand Pin with Spring |
| 15 | Safety Ring | 32 | Cylinder Stop | 49 | Sideplate Long Screws |
| 16 | Rear Sight Elevation Screw | 33 | Bolt | | |
| 17 | Elevation Nut | 34 | Bolt Pin with Spring | | |

Model 71 Revolver

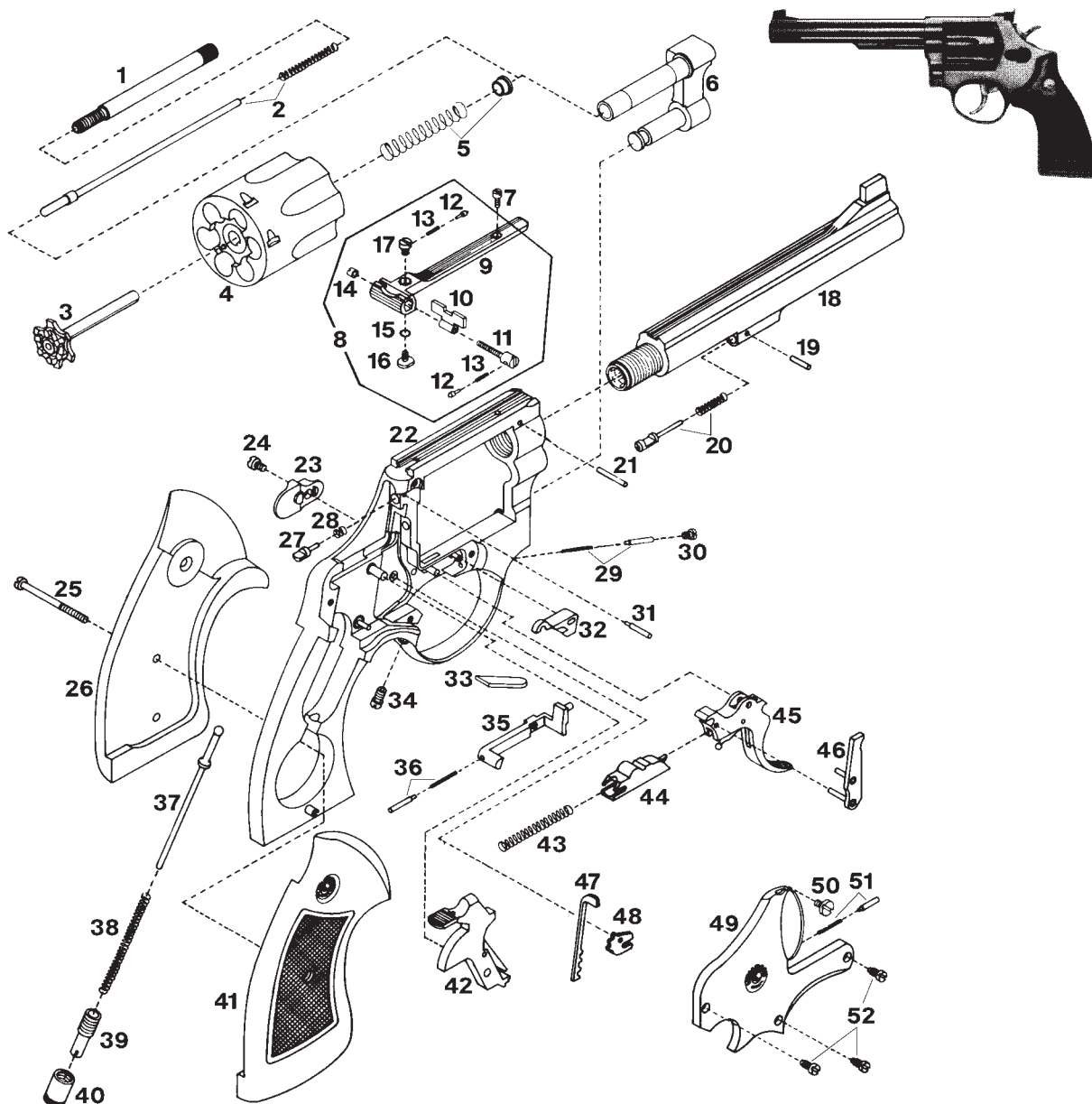


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|----|-----------------------------------|----|--------------------------|----|---------------------------|
| 1 | Extractor Rod | 14 | Thumb-Piece | 27 | Mainspring Bushing |
| 2 | Center Pin with Spring | 15 | Thumb-Piece Screw | 28 | Right Stock |
| 3 | Extractor Spring | 16 | Stock Screw | 29 | Hammer |
| 4 | Extractor | 17 | Left Stock | 30 | Trigger Spring Swivel |
| 5 | Cylinder Retaining Bushing | 18 | Firing Pin | 31 | Trigger Spring |
| 6 | Cylinder | 19 | Firing Pin Spring | 32 | Trigger Spring Center Pin |
| 7 | Cylinder Stop Plunger with Spring | 20 | Cylinder Stop | 33 | Trigger |
| 8 | Yoke | 21 | Transfer Bar | 34 | Hand |
| 9 | Barrel | 22 | Firing Pin Retaining Pin | 35 | Sideplate |
| 10 | Locking Bolt Pin | 23 | Bolt | 36 | Sideplate Short Screw |
| 11 | Locking Bolt with Spring | 24 | Bolt Plunger with Spring | 37 | Sideplate and Yoke Screw |
| 12 | Barrel Pin | 25 | Mainspring Center Pin | 38 | Sideplate Long Screws |
| 13 | Frame | 26 | Mainspring | | |

Model 73 Revolver


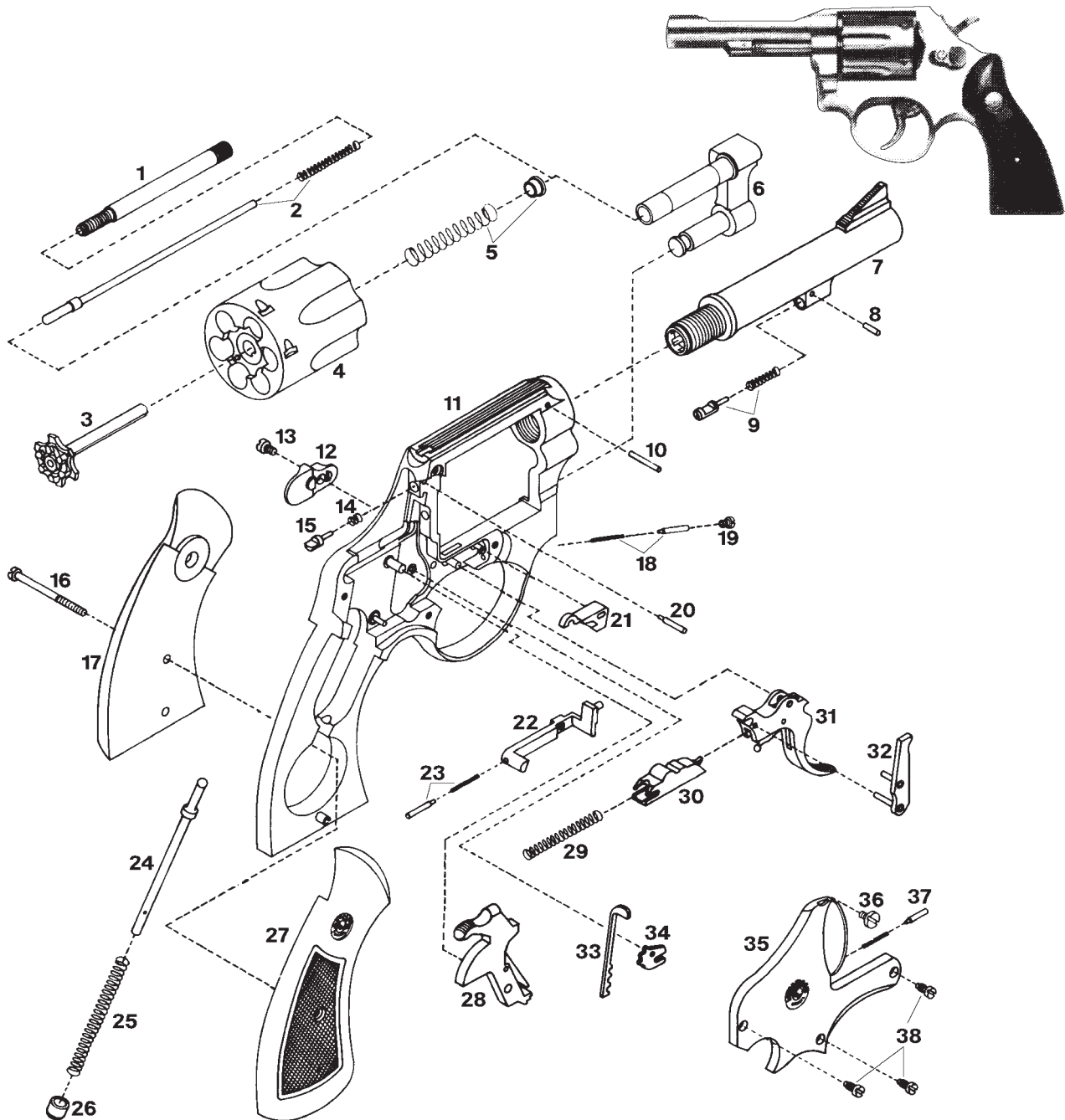
- | | | | | | |
|----|-----------------------------------|----|--------------------------|----|---------------------------|
| 1 | Extractor Rod | 14 | Thumb-Piece | 27 | Mainspring Bushing |
| 2 | Center Pin with Spring | 15 | Thumb-Piece Screw | 28 | Right Stock |
| 3 | Extractor Spring | 16 | Stock Screw | 29 | Hammer |
| 4 | Extractor | 17 | Left Stock | 30 | Trigger Spring Swivel |
| 5 | Cylinder Retaining Bushing | 18 | Firing Pin | 31 | Trigger Spring |
| 6 | Cylinder | 19 | Firing Pin Spring | 32 | Trigger Spring Center Pin |
| 7 | Cylinder Stop Plunger with Spring | 20 | Cylinder Stop | 33 | Trigger |
| 8 | Yoke | 21 | Transfer Bar | 34 | Hand |
| 9 | Barrel | 22 | Firing Pin Retaining Pin | 35 | Sideplate |
| 10 | Locking Bolt Pin | 23 | Bolt | 36 | Sideplate Short Screw |
| 11 | Locking Bolt with Spring | 24 | Bolt Plunger with Spring | 37 | Sideplate and Yoke Screw |
| 12 | Barrel Pin | 25 | Mainspring Center Pin | 38 | Sideplate Long Screws |
| 13 | Frame | 26 | Mainspring | | |

Model 76 Revolver



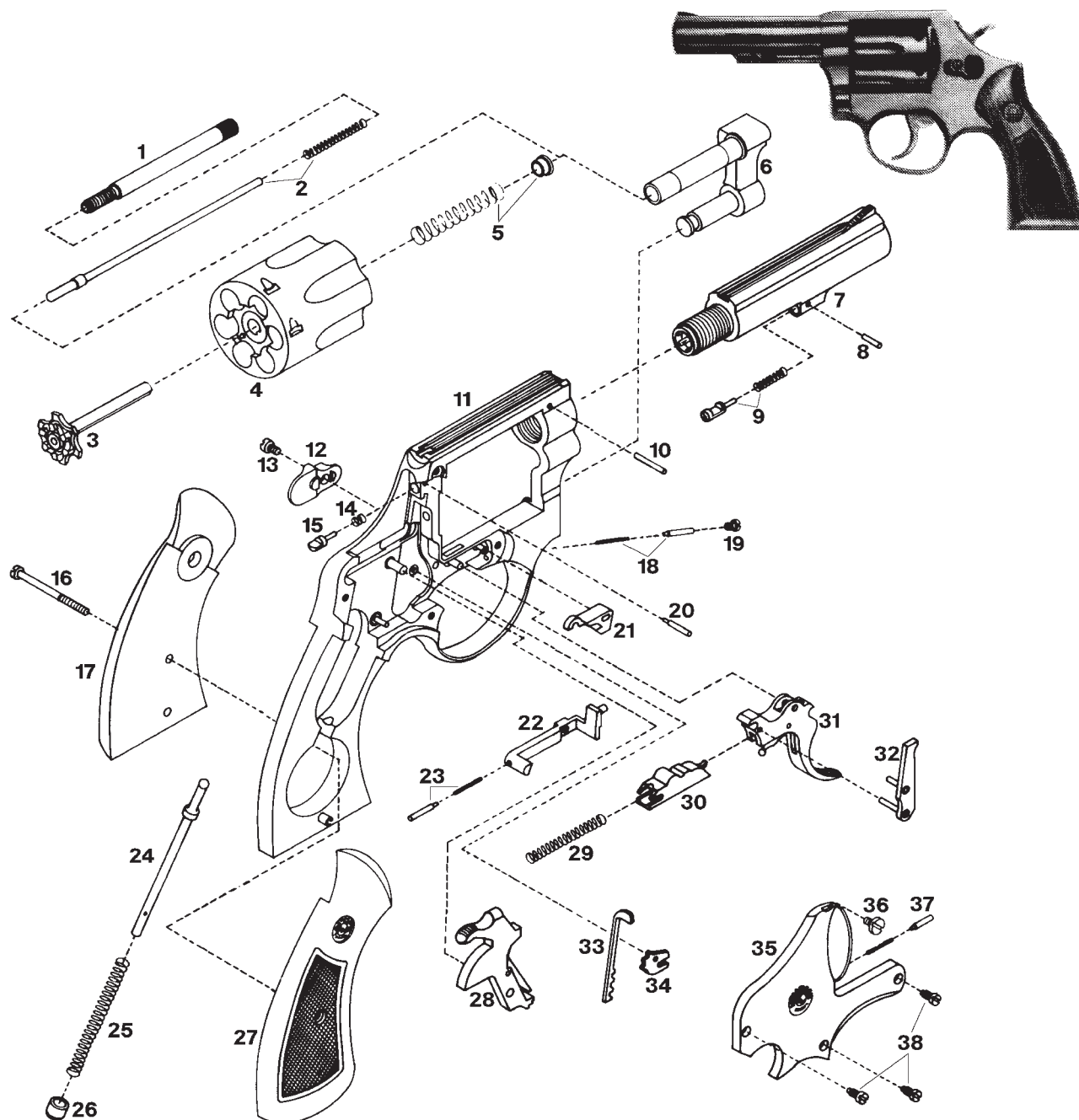
- | | | |
|---|---|---|
| 1 Extractor Rod | 19 Locking Bolt Pin | 37 Mainspring Center Pin |
| 2 Center Pin with Spring | 20 Locking Bolt with Spring | 38 Mainspring |
| 3 Extractor | 21 Barrel Pin | 39 Mainspring Adjustable Bushing |
| 4 Cylinder | 22 Frame | 40 Mainspring Fixed Bushing |
| 5 Extractor Spring with Rod Collar | 23 Thumb-Piece | 41 Right Stock |
| 6 Yoke | 24 Thumb-Piece Screw | 42 Hammer |
| 7 Rear Sight Screw | 25 Stock Screw | 43 Trigger Spring |
| 8 Rear Sight Assembly | 26 Left Stock | 44 Rebound Slide |
| 9 Rear Sight Leaf | 27 Firing Pin | 45 Trigger |
| 10 Rear Sight Blade | 28 Firing Pin Spring | 46 Hand |
| 11 Rear Sight Windage Screw | 29 Cylinder Stop Plunger with Spring | 47 Hammer Block |
| 12 Click Pins | 30 Cylinder Stop Screw | 48 Gear |
| 13 Click Pin Springs | 31 Firing Pin Retaining Pin | 49 Sideplate |
| 14 Windage Nut | 32 Cylinder Stop | 50 Sideplate Short Screw |
| 15 Safety Ring | 33 Trigger Stop | 51 Hand Pin with Spring |
| 16 Rear Sight Elevation Screw | 34 Trigger Stop Screw | 52 Sideplate Long Screws |
| 17 Elevation Nut | 35 Bolt | |
| 18 Barrel | 36 Bolt Pin with Spring | |

Model 80 Revolver



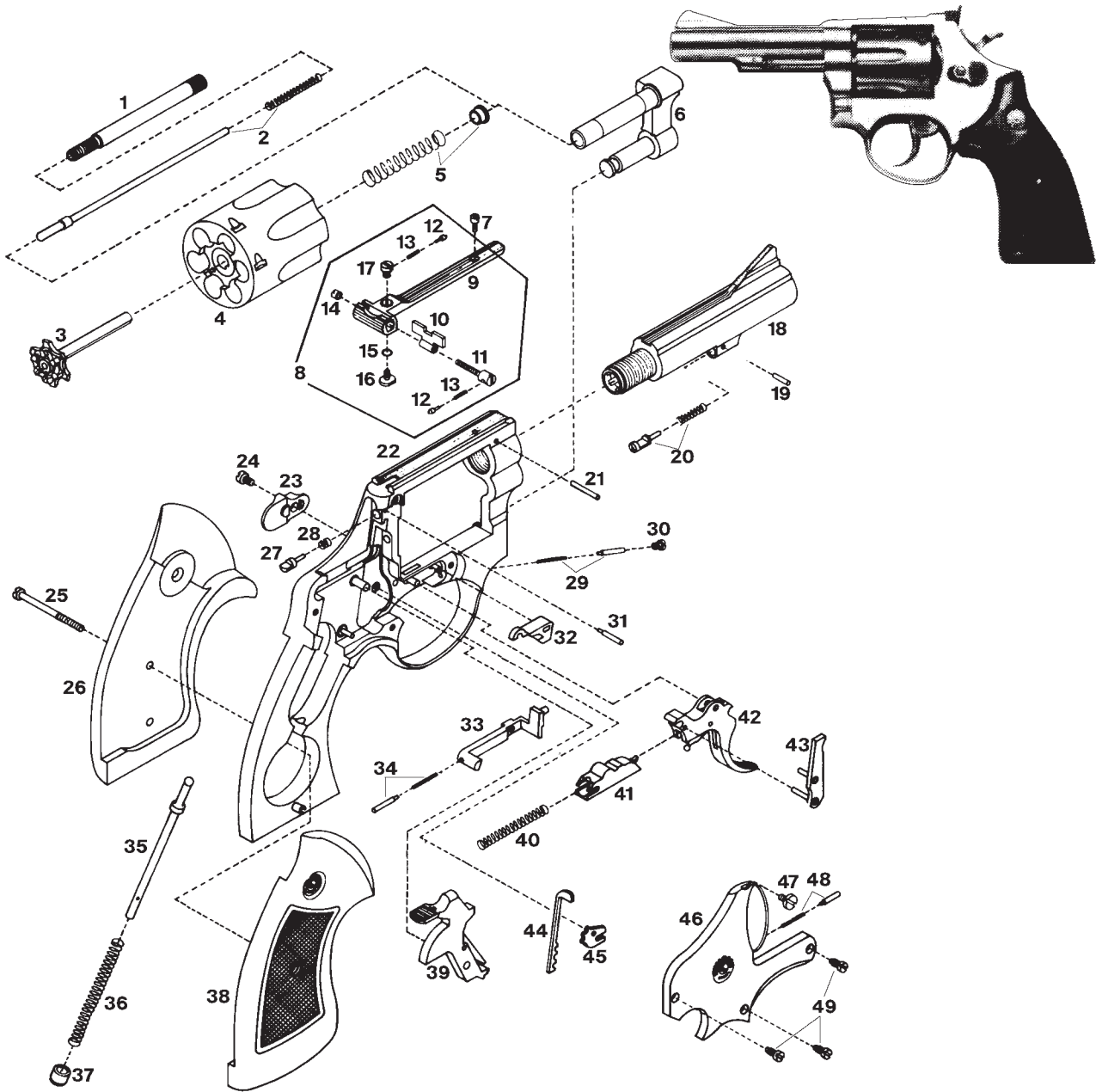
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|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| 1 | Extractor Rod | 14 | Firing Pin Spring | 26 | Mainspring Bushing |
| 2 | Center Pin with Spring | 15 | Firing Pin | 27 | Right Stock |
| 3 | Extractor | 16 | Stock Screw | 28 | Hammer |
| 4 | Cylinder | 17 | Left Stock | 29 | Trigger Spring |
| 5 | Extractor Spring with Rod Collar | 18 | Cylinder Stop Plunger with Spring | 30 | Rebound Slide |
| 6 | Yoke | 19 | Cylinder Stop Screw | 31 | Trigger |
| 7 | Barrel | 20 | Firing Pin Retaining Pin | 32 | Hand |
| 8 | Locking Bolt Pin | 21 | Cylinder Stop | 33 | Hammer Block |
| 9 | Locking Bolt with Spring | 22 | Bolt | 34 | Gear |
| 10 | Barrel Pin | 23 | Bolt Pin with Spring | 35 | Sideplate |
| 11 | Frame | 24 | Mainspring Center Pin | 36 | Sideplate Short Screw |
| 12 | Thumb-Piece | 25 | Mainspring | 37 | Hand Pin with Spring |
| 13 | Thumb-Piece Screw | | | 38 | Sideplate Long Screws |

Model 82 and 82S Revolver



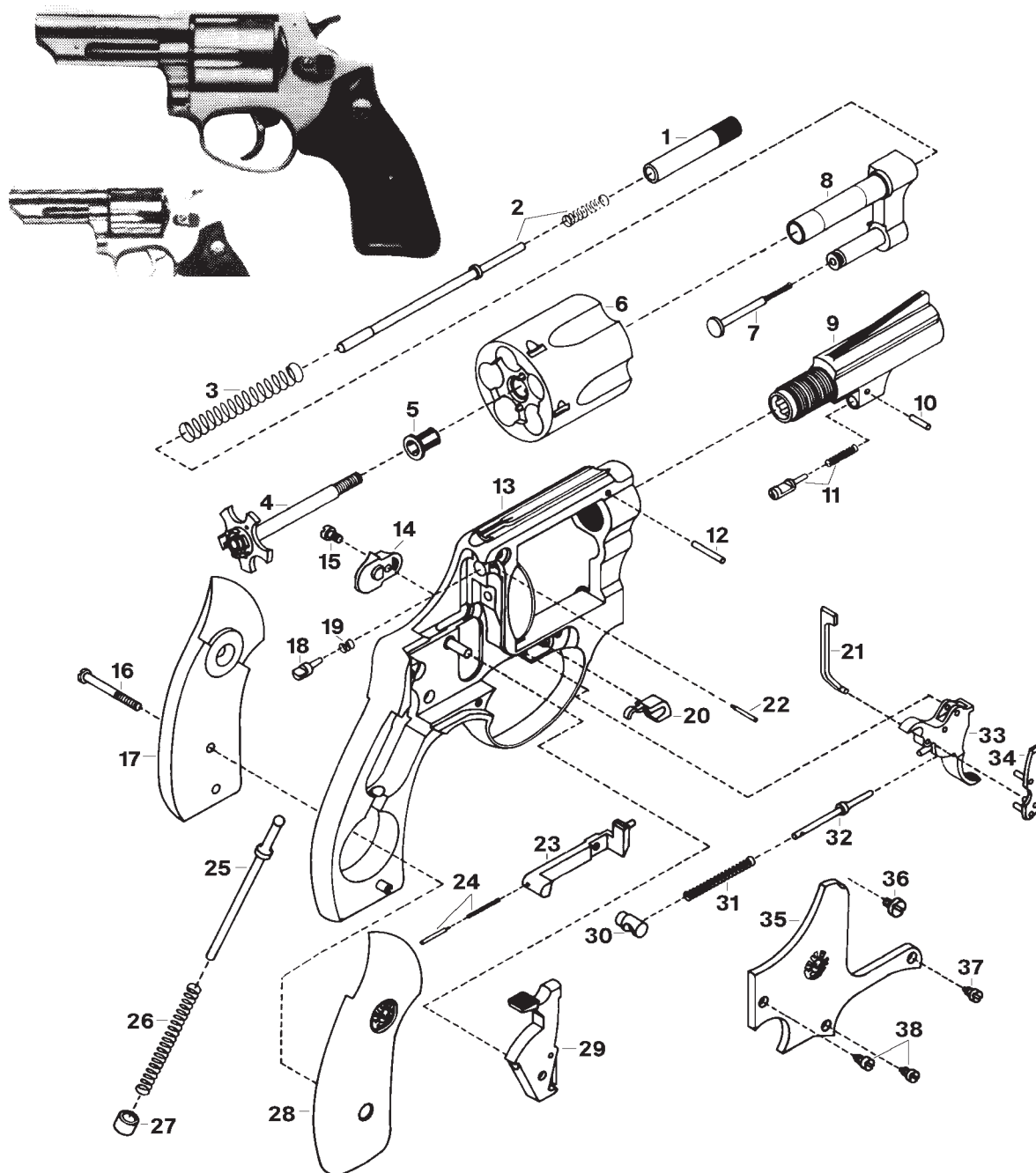
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|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| 1 | Extractor Rod | 14 | Firing Pin Spring | 27 | Right Stock |
| 2 | Center Pin with Spring | 15 | Firing Pin | 28 | Hammer |
| 3 | Extractor | 16 | Stock Screw | 29 | Trigger Spring |
| 4 | Cylinder | 17 | Left Stock | 30 | Rebound Slide |
| 5 | Extractor Spring with Rod Collar | 18 | Cylinder Stop Plunger with Spring | 31 | Trigger |
| 6 | Yoke | 19 | Cylinder Stop Screw | 32 | Hand |
| 7 | Barrel | 20 | Firing Pin Retaining Pin | 33 | Hammer Block |
| 8 | Locking Bolt Pin | 21 | Cylinder Stop | 34 | Gear |
| 9 | Locking Bolt with Spring | 22 | Bolt | 35 | Sideplate |
| 10 | Barrel Pin | 23 | Bolt Pin with Spring | 36 | Sideplate Short Screw |
| 11 | Frame | 24 | Mainspring Center Pin | 37 | Hand Pin with Spring |
| 12 | Thumb-Piece | 25 | Mainspring | 38 | Sideplate Long Screws |
| 13 | Thumb-Piece Screw | 26 | Mainspring Bushing | | |

Model 83 and 83S Revolver



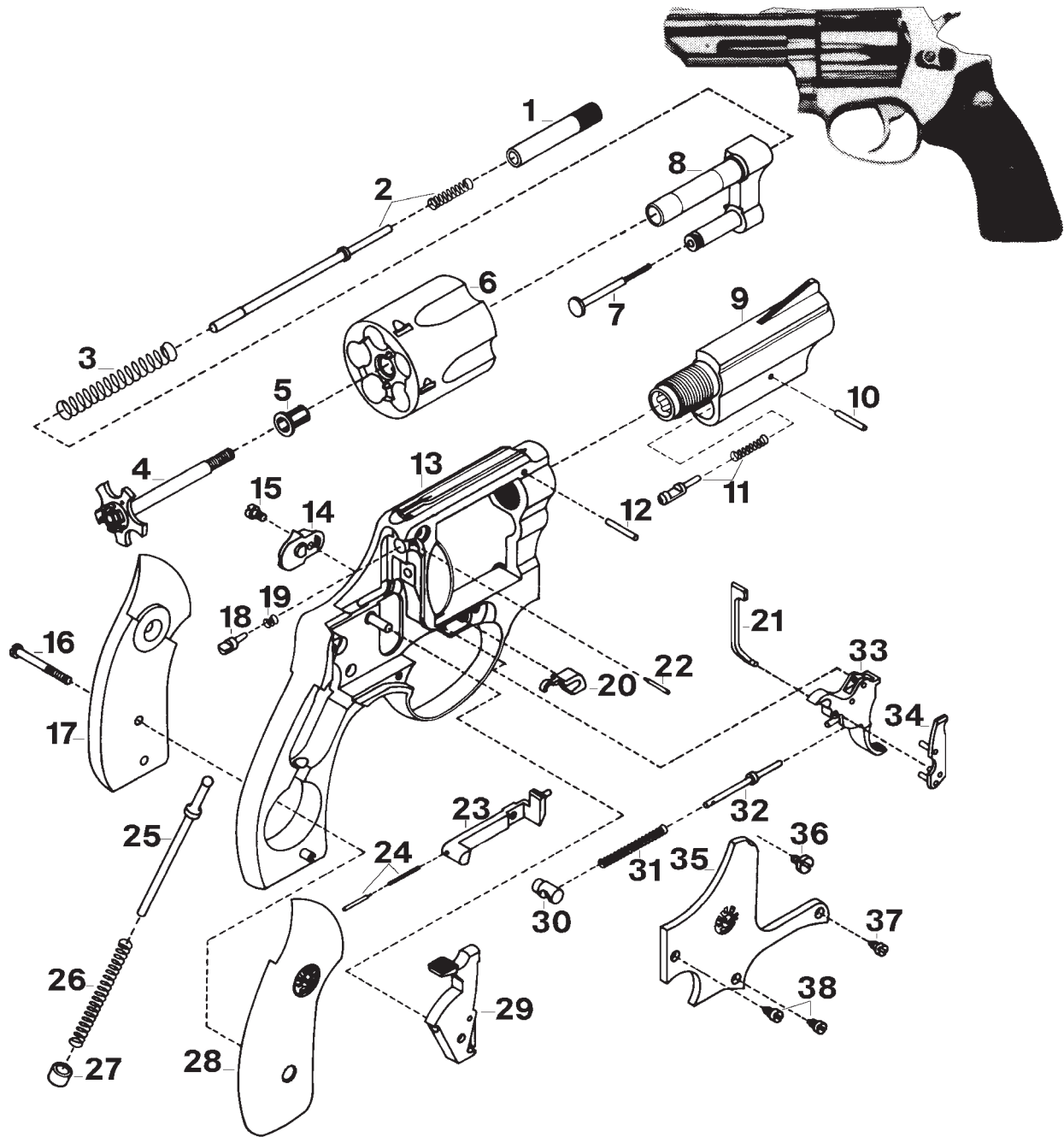
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|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| 1 | Extractor Rod | 18 | Barrel | 35 | Mainspring Center Pin |
| 2 | Center Pin with Spring | 19 | Locking Bolt Pin | 36 | Mainspring |
| 3 | Extractor | 20 | Locking Bolt with Spring | 37 | Mainspring Bushing |
| 4 | Cylinder | 21 | Barrel Pin | 38 | Right Stock |
| 5 | Extractor Spring with Rod Collar | 22 | Frame | 39 | Hammer |
| 6 | Yoke | 23 | Thumb-Piece | 40 | Trigger Spring |
| 7 | Rear Sight Screw | 24 | Thumb-Piece Screw | 41 | Rebound Slide |
| 8 | Rear Sight Assembly | 25 | Stock Screw | 42 | Trigger |
| 9 | Rear Sight Leaf | 26 | Left Stock | 43 | Hand |
| 10 | Rear Sight Blade | 27 | Firing Pin | 44 | Hammer Block |
| 11 | Rear Sight Windage Screw | 28 | Firing Pin Spring | 45 | Gear |
| 12 | Click Pins | 29 | Cylinder Stop Plunger with Spring | 46 | Sideplate |
| 13 | Click Pin Springs | 30 | Cylinder Stop Screw | 47 | Sideplate Short Screw |
| 14 | Windage Nut | 31 | Firing Pin Retaining Pin | 48 | Hand Pin with Spring |
| 15 | Safety Ring | 32 | Cylinder Stop | 49 | Sideplate Long Screws |
| 16 | Rear Sight Elevation Screw | 33 | Bolt | | |
| 17 | Elevation Nut | 34 | Bolt Pin with Spring | | |

Model 85 and 85S Revolver



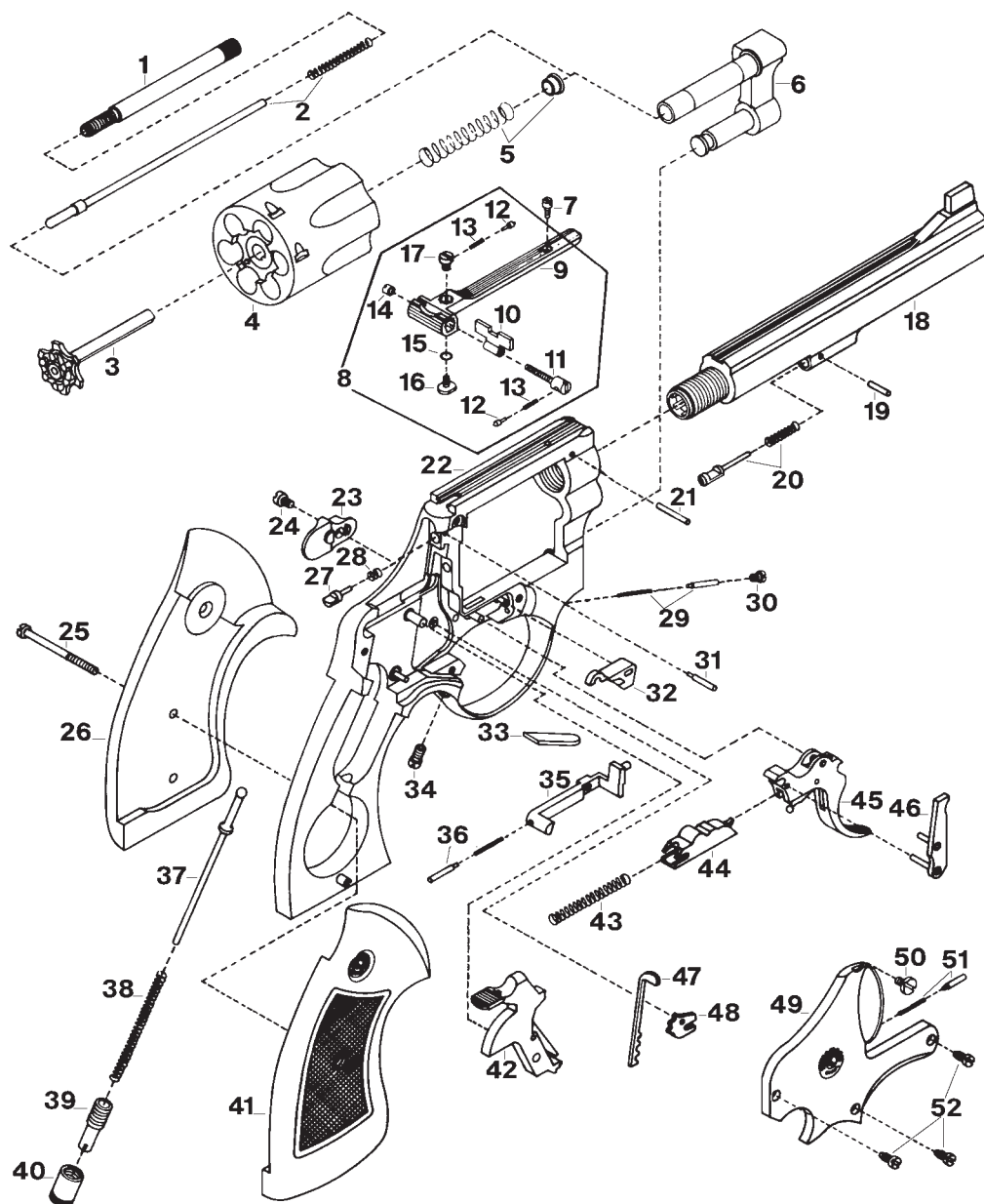
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|----|-----------------------------------|----|--------------------------|----|---------------------------|
| 1 | Extractor Rod | 14 | Thumb-Piece | 27 | Mainspring Bushing |
| 2 | Center Pin with Spring | 15 | Thumb-Piece Screw | 28 | Right Stock |
| 3 | Extractor Spring | 16 | Stock Screw | 29 | Hammer |
| 4 | Extractor | 17 | Left Stock | 30 | Trigger Spring Swivel |
| 5 | Cylinder Retaining Bushing | 18 | Firing Pin | 31 | Trigger Spring |
| 6 | Cylinder | 19 | Firing Pin Spring | 32 | Trigger Spring Center Pin |
| 7 | Cylinder Stop Plunger with Spring | 20 | Cylinder Stop | 33 | Trigger |
| 8 | Yoke | 21 | Transfer Bar | 34 | Hand |
| 9 | Barrel | 22 | Firing Pin Retaining Pin | 35 | Sideplate |
| 10 | Locking Bolt Pin | 23 | Bolt | 36 | Sideplate Short Screw |
| 11 | Locking Bolt with Spring | 24 | Bolt Plunger with Spring | 37 | Sideplate and Yoke Screw |
| 12 | Barrel Pin | 25 | Mainspring Center Pin | 38 | Sideplate Long Screws |
| 13 | Frame | 26 | Mainspring | | |

Model 85S Stainless Revolver

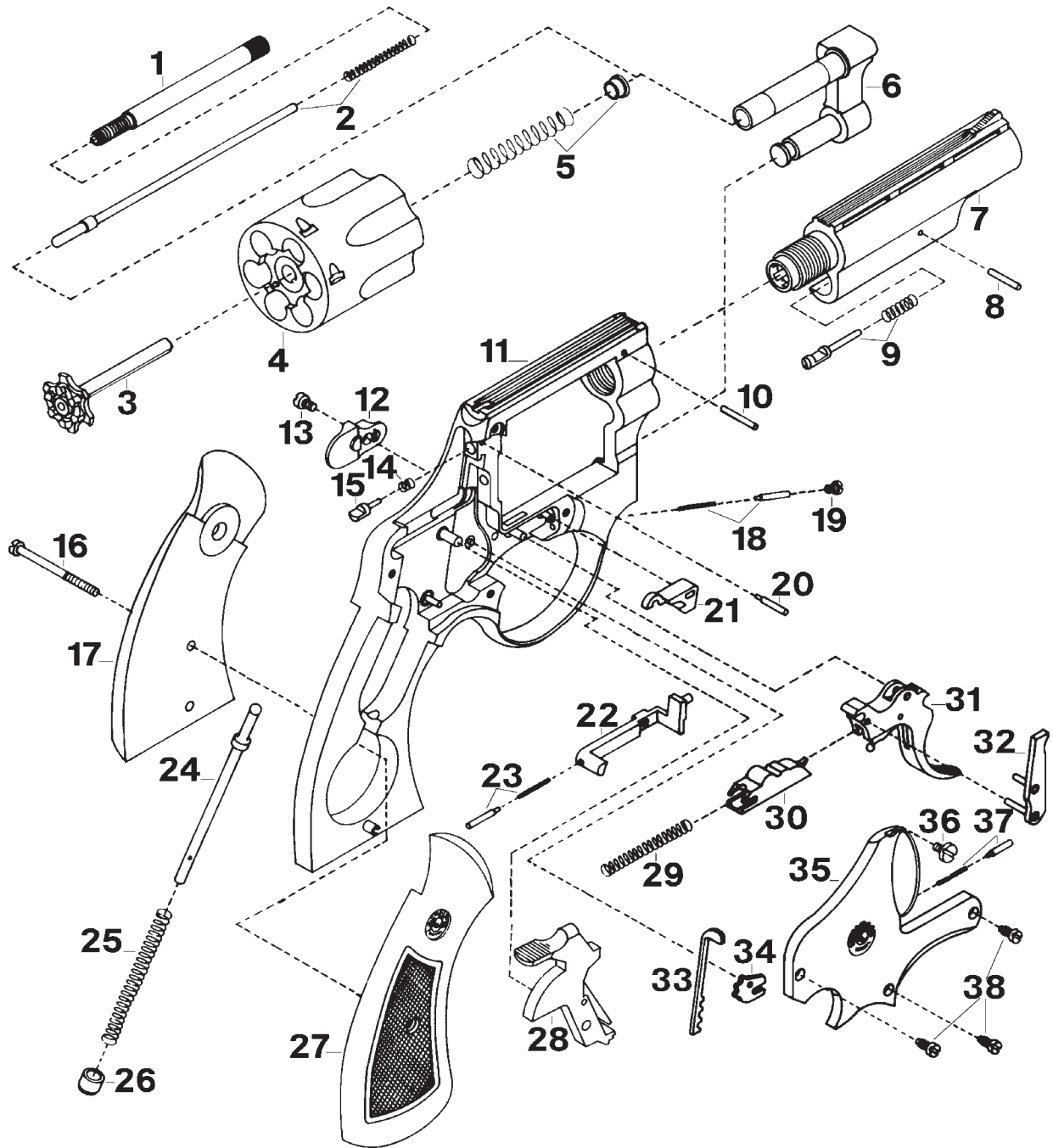


- | | | | | | |
|----|-----------------------------------|----|--------------------------|----|---------------------------|
| 1 | Extractor Rod | 14 | Thumb-Piece | 27 | Mainspring Bushing |
| 2 | Center Pin with Spring | 15 | Thumb-Piece Screw | 28 | Right Stock |
| 3 | Extractor Spring | 16 | Stock Screw | 29 | Hammer |
| 4 | Extractor | 17 | Left Stock | 30 | Trigger Spring Swivel |
| 5 | Cylinder Retaining Bushing | 18 | Firing Pin | 31 | Trigger Spring |
| 6 | Cylinder | 19 | Firing Pin Spring | 32 | Trigger Spring Center Pin |
| 7 | Cylinder Stop Plunger with Spring | 20 | Cylinder Stop | 33 | Trigger |
| 8 | Yoke | 21 | Transfer Bar | 34 | Hand |
| 9 | Barrel | 22 | Firing Pin Retaining Pin | 35 | Sideplate |
| 10 | Locking Bolt Pin | 23 | Bolt | 36 | Sideplate Short Screw |
| 11 | Locking Bolt with Spring | 24 | Bolt Plunger with Spring | 37 | Sideplate and Yoke Screw |
| 12 | Barrel Pin | 25 | Mainspring Center Pin | 38 | Sideplate Long Screws |
| 13 | Frame | 26 | Mainspring | | |

Model 86 Revolver

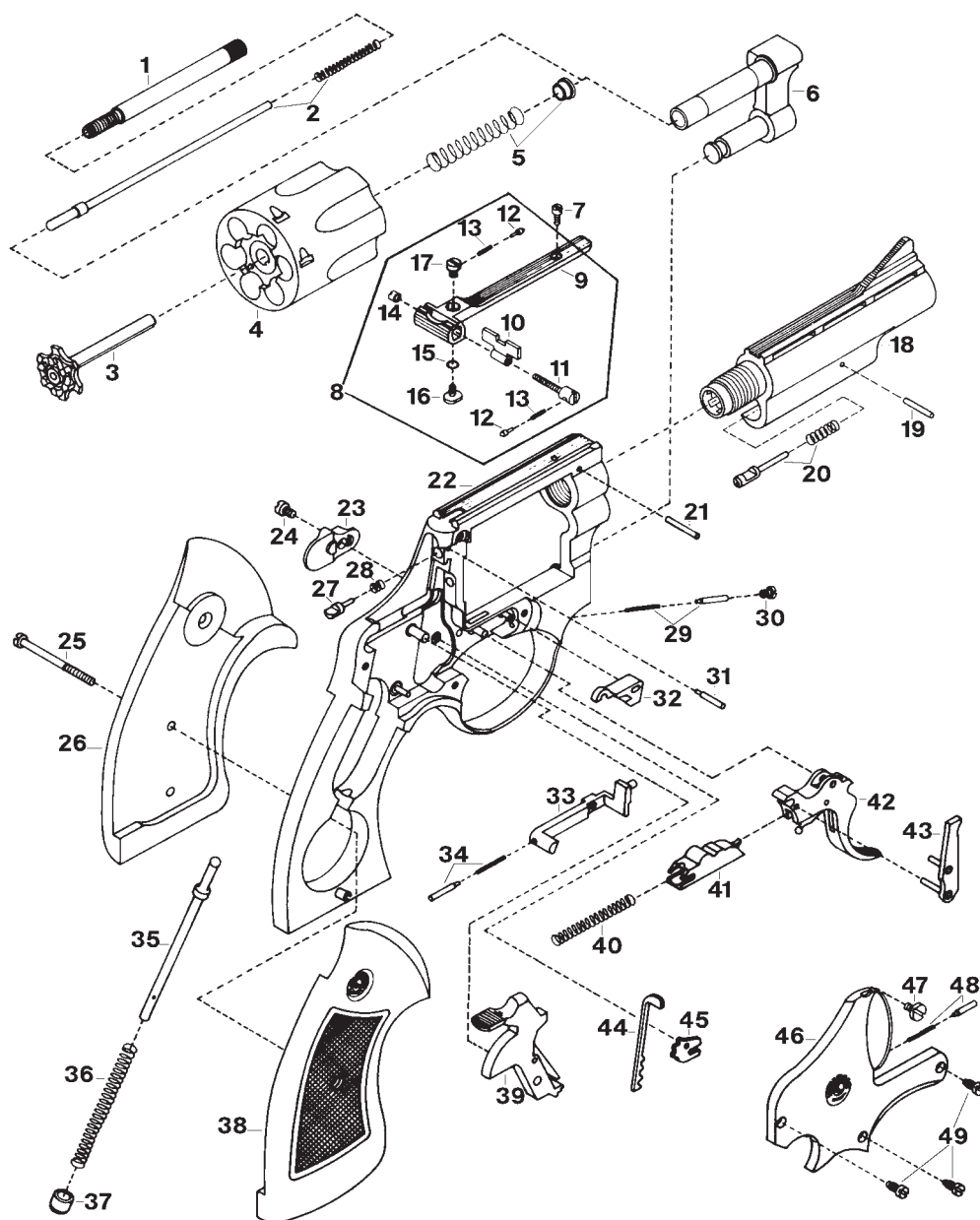


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|----|----------------------------------|----|-----------------------------------|----|-------------------------------|
| 1 | Extractor Rod | 19 | Locking Bolt Pin | 37 | Mainspring Center Pin |
| 2 | Center Pin with Spring | 20 | Locking Bolt with Spring | 38 | Mainspring |
| 3 | Extractor | 21 | Barrel Pin | 39 | Mainspring Adjustable Bushing |
| 4 | Cylinder | 22 | Frame | 40 | Mainspring Fixed Bushing |
| 5 | Extractor Spring with Rod Collar | 23 | Thumb-Piece | 41 | Right Stock |
| 6 | Yoke | 24 | Thumb-Piece Screw | 42 | Hammer |
| 7 | Rear Sight Screw | 25 | Stock Screw | 43 | Trigger Spring |
| 8 | Rear Sight Assembly | 26 | Left Stock | 44 | Rebound Slide |
| 9 | Rear Sight Leaf | 27 | Firing Pin | 45 | Trigger |
| 10 | Rear Sight Blade | 28 | Firing Pin Spring | 46 | Hand |
| 11 | Rear Sight Windage Screw | 29 | Cylinder Stop Plunger with Spring | 47 | Hammer Block |
| 12 | Click Pins | 30 | Cylinder Stop Screw | 48 | Gear |
| 13 | Click Pin Springs | 31 | Firing Pin Retaining Pin | 49 | Sideplate |
| 14 | Windage Nut | 32 | Cylinder Stop | 50 | Sideplate Short Screw |
| 15 | Safety Ring | 33 | Trigger Stop | 51 | Hand Pin with Spring |
| 16 | Rear Sight Elevation Screw | 34 | Trigger Stop Screw | 52 | Sideplate Long Screws |
| 17 | Elevation Nut | 35 | Bolt | | |
| 18 | Barrel | 36 | Bolt Pin with Spring | | |

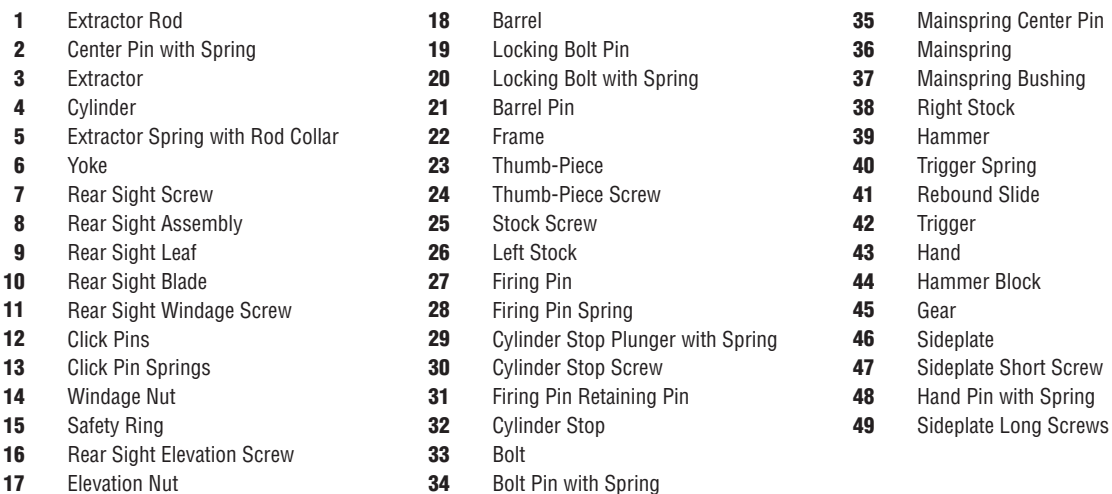
Model 87 Revolver


- | | | | | | |
|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| 1 | Extractor Rod | 14 | Firing Pin Spring | 27 | Right Stock |
| 2 | Center Pin with Spring | 15 | Firing Pin | 28 | Hammer |
| 3 | Extractor | 16 | Stock Screw | 29 | Trigger Spring |
| 4 | Cylinder | 17 | Left Stock | 30 | Rebound Slide |
| 5 | Extractor Spring with Rod Collar | 18 | Cylinder Stop Plunger with Spring | 31 | Trigger |
| 6 | Yoke | 19 | Cylinder Stop Screw | 32 | Hand |
| 7 | Barrel | 20 | Firing Pin Retaining Pin | 33 | Hammer Block |
| 8 | Locking Bolt Pin | 21 | Cylinder Stop | 34 | Gear |
| 9 | Locking Bolt with Spring | 22 | Bolt | 35 | Sideplate |
| 10 | Barrel Pin | 23 | Bolt Pin with Spring | 36 | Sideplate Short Screw |
| 11 | Frame | 24 | Mainspring Center Pin | 37 | Hand Pin with Spring |
| 12 | Thumb-Piece | 25 | Mainspring | 38 | Sideplate Long Screws |
| 13 | Thumb-Piece Screw | 26 | Mainspring Bushing | | |

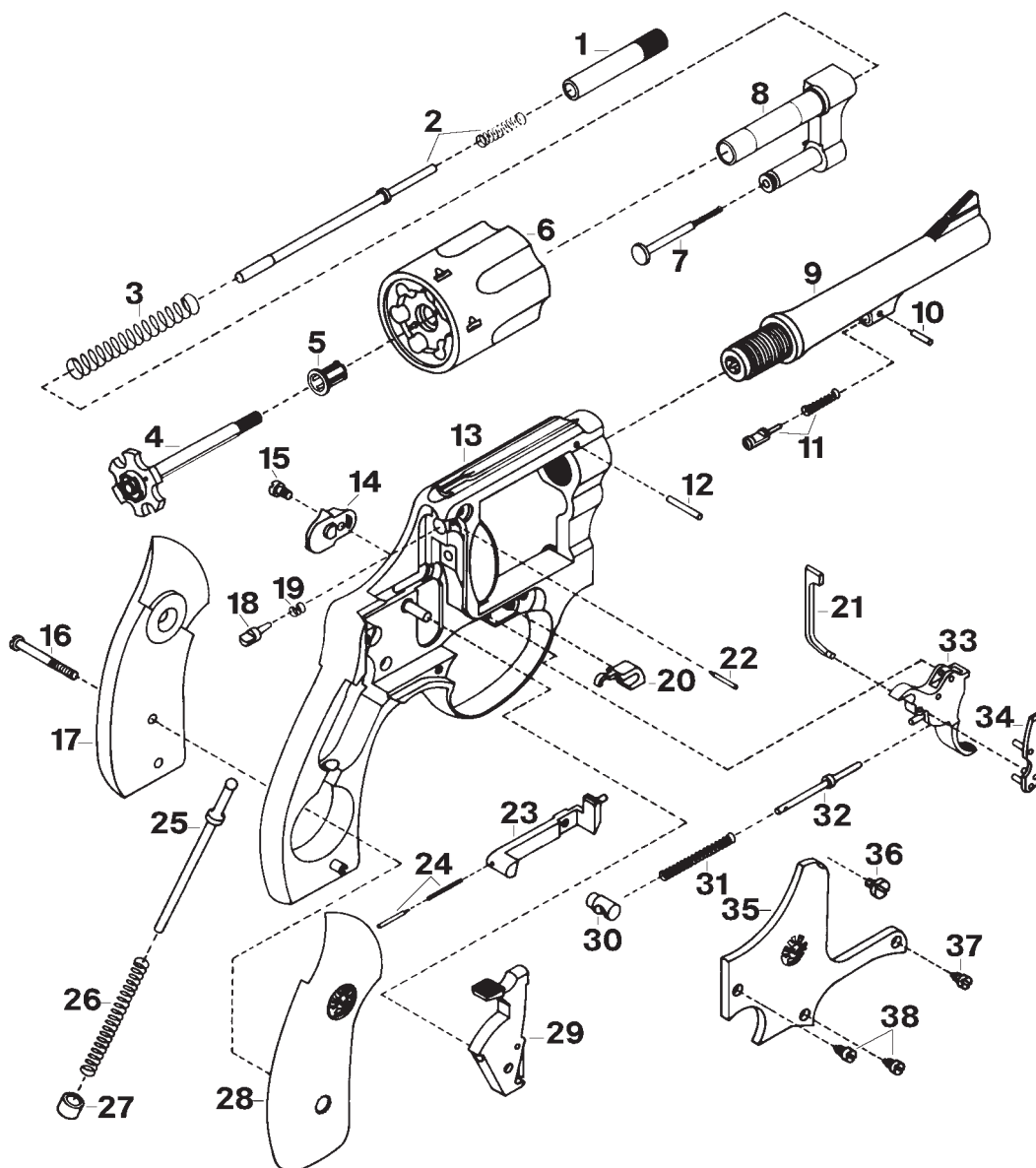
Model 88 and 889 Revolver



- | | | | | | |
|----|----------------------------------|----|-----------------------------------|----|-----------------------|
| 1 | Extractor Rod | 18 | Barrel | 35 | Mainspring Center Pin |
| 2 | Center Pin with Spring | 19 | Locking Bolt Pin | 36 | Mainspring |
| 3 | Extractor | 20 | Locking Bolt With Spring | 37 | Mainspring Bushing |
| 4 | Cylinder | 21 | Barrel Pin | 38 | Right Stock |
| 5 | Extractor Spring with Rod Collar | 22 | Frame | 39 | Hammer |
| 6 | Yoke | 23 | Thumb-Piece | 40 | Trigger Spring |
| 7 | Rear Sight Screw | 24 | Thumb-Piece Screw | 41 | Rebound Slide |
| 8 | Rear Sight Assembly | 25 | Stock Screw | 42 | Trigger |
| 9 | Rear Sight Leaf | 26 | Left Stock | 43 | Hand |
| 10 | Rear Sight Blade | 27 | Firing Pin | 44 | Hammer Block |
| 11 | Rear Sight Windage Screw | 28 | Firing Pin Spring | 45 | Gear |
| 12 | Click Pins | 29 | Cylinder Stop Plunger with Spring | 46 | Sideplate |
| 13 | Click Pin Springs | 30 | Cylinder Stop Screw | 47 | Sideplate Short Screw |
| 14 | Windage Nut | 31 | Firing Pin Retaining Pin | 48 | Hand Pin with Spring |
| 15 | Safety Ring | 32 | Cylinder Stop | 49 | Sideplate Long Screws |
| 16 | Rear Sight Elevation Screw | 33 | Bolt | | |
| 17 | Elevation Nut | 34 | Bolt Pin with Spring | | |

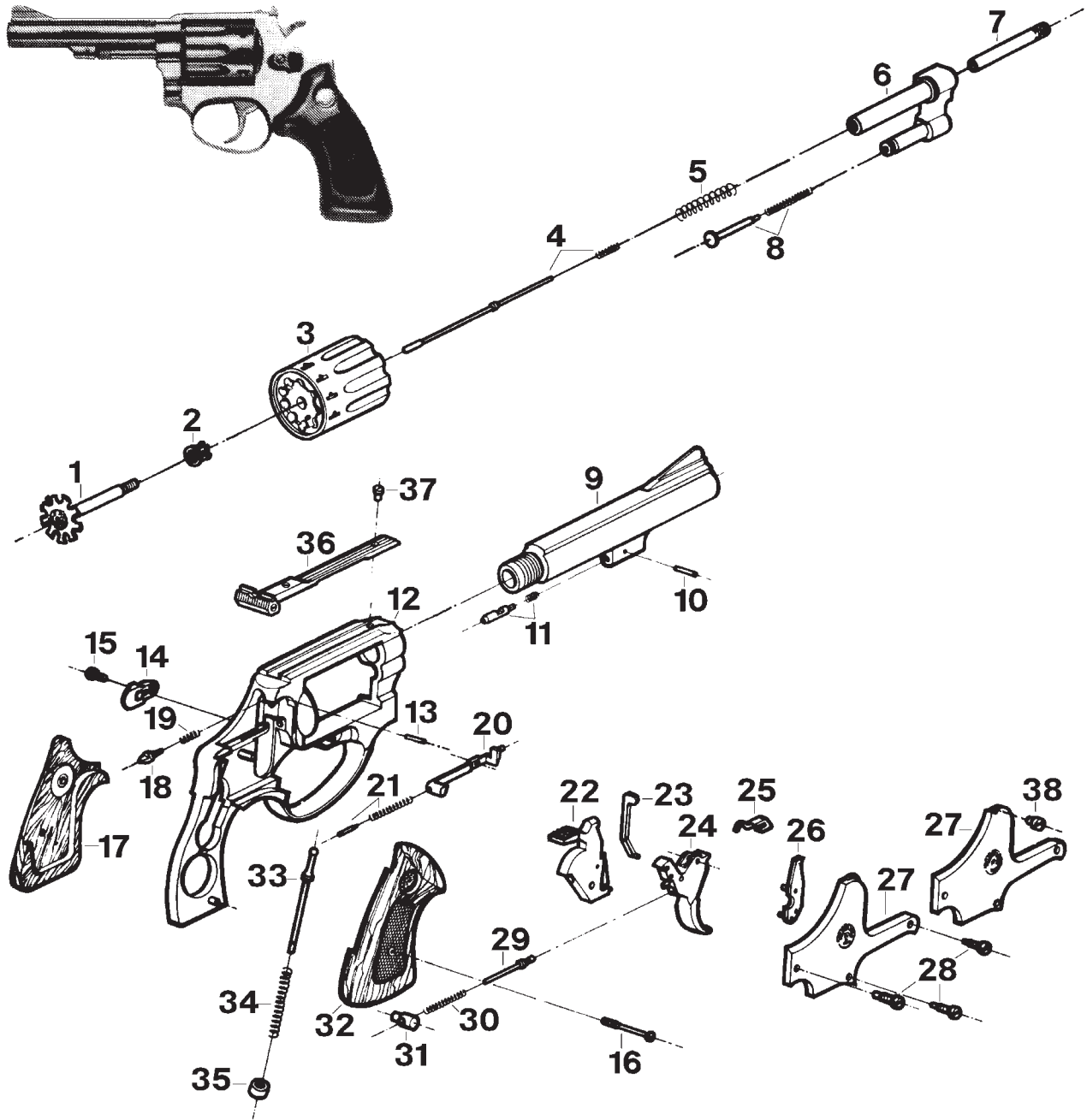


Model 93 Revolver

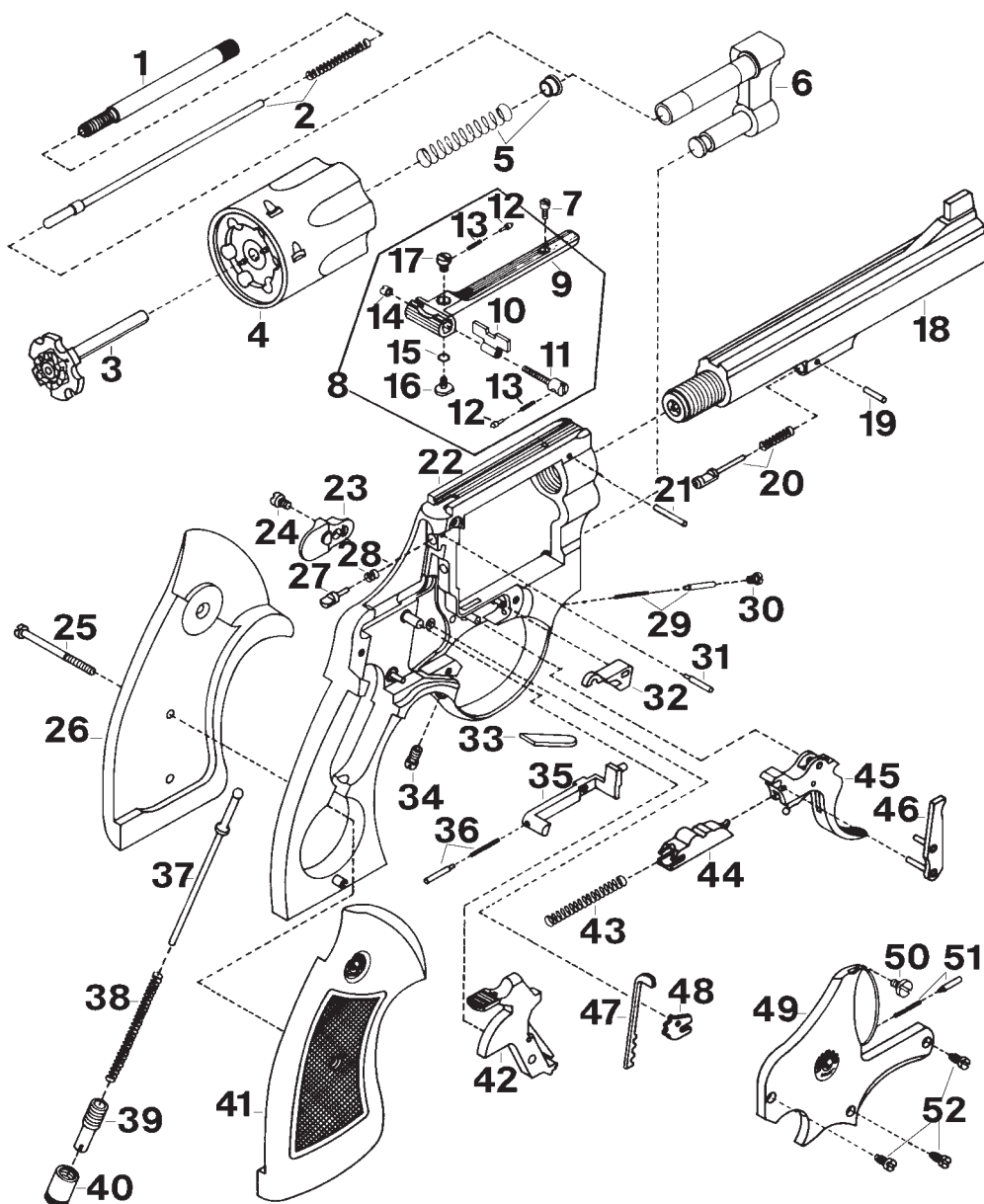


- | | | | |
|----|-----------------------------------|----|---------------------------|
| 1 | Extractor Rod | 20 | Cylinder Stop |
| 2 | Center Pin with Spring | 21 | Transfer Bar |
| 3 | Extractor Spring | 22 | Firing Pin Retaining Pin |
| 4 | Extractor | 23 | Bolt |
| 5 | Cylinder Retaining Bushing | 24 | Bolt Plunger with Spring |
| 6 | Cylinder | 25 | Mainspring Center Pin |
| 7 | Cylinder Stop Plunger With Spring | 26 | Mainspring |
| 8 | Yoke | 27 | Mainspring Bushing |
| 9 | Barrel | 28 | Right Stock |
| 10 | Locking Bolt Pin | 29 | Hammer |
| 11 | Locking Bolt with Spring | 30 | Trigger Spring Swivel |
| 12 | Barrel Pin | 31 | Trigger Spring |
| 13 | Frame | 32 | Trigger Spring Center Pin |
| 14 | Thumb-Piece | 33 | Trigger |
| 15 | Thumb-Piece Screw | 34 | Hand |
| 16 | Stock Screw | 35 | Sideplate |
| 17 | Left Stock | 36 | Sideplate Short Screw |
| 18 | Firing Pin | 37 | Sideplate and Yoke Screw |
| 19 | Firing Pin Spring | 38 | Sideplate Long Screws |

Model 94 Revolver

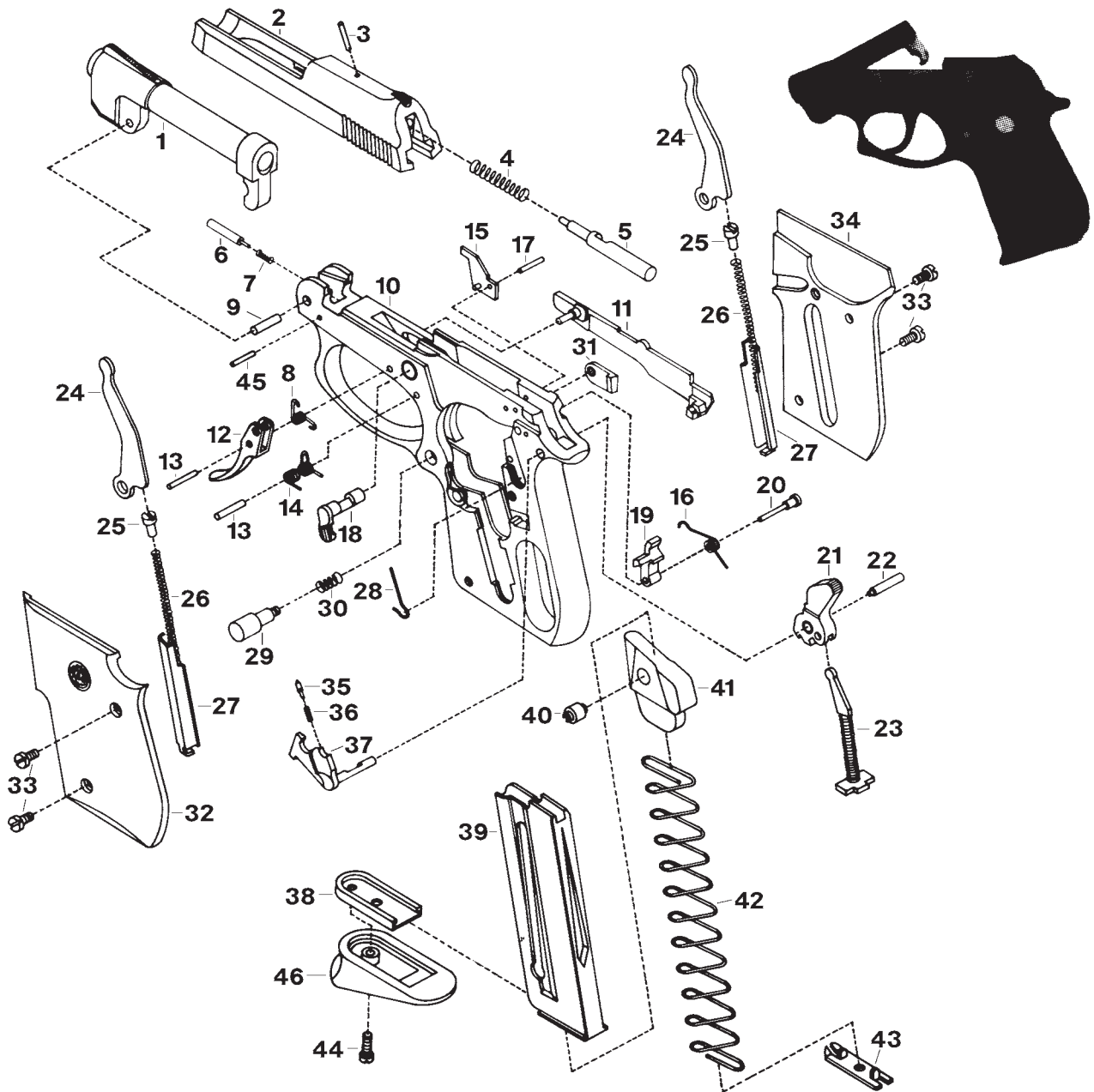


1	Extractor	14	Thumb-Piece	27	Sideplate
2	Cylinder Retaining Bushing	15	Thumb-Piece Screw	28	Sideplate Screws
3	Cylinder	16	Stock Screw	29	Trigger Spring Center Pin
4	Center Pin with Spring	17	Left Stock	30	Trigger Spring
5	Extractor Spring	18	Firing Pin	31	Trigger Spring Swivel
6	Yoke	19	Firing Pin Spring	32	Right Stock
7	Extractor Rod	20	Bolt	33	Mainspring Center Pin
8	Cylinder Stop Plunger with Spring	21	Bolt Plunger with Spring	34	Mainspring
9	Barrel	22	Hammer	35	Mainspring Bushing
10	Locking Bolt Pin	23	Transfer Bar	36	Rear Sight
11	Locking Bolt with Spring	24	Trigger	37	Rear Sight Screw
12	Frame	25	Cylinder Stop	38	Sideplate Short Screw
13	Firing Pin Retaining Pin	26	Hand		

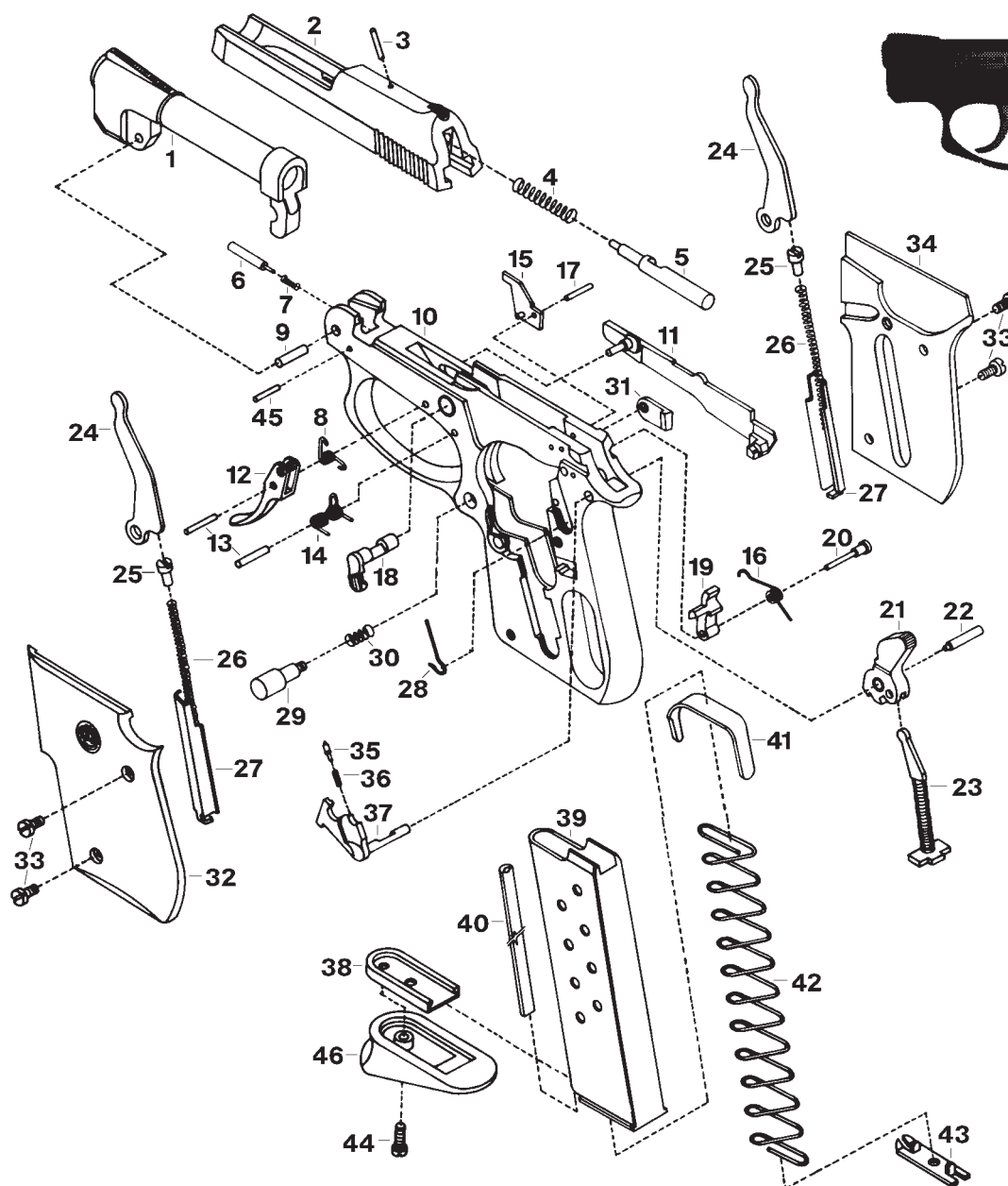
Model 96 Revolver


- | | | | | | |
|----|----------------------------------|----|-----------------------------------|----|-------------------------------|
| 1 | Extractor Rod | 19 | Locking Bolt Pin | 37 | Mainspring Center Pin |
| 2 | Center Pin with Spring | 20 | Locking Bolt with Spring | 38 | Mainspring |
| 3 | Extractor | 21 | Barrel Pin | 39 | Mainspring Adjustable Bushing |
| 4 | Cylinder | 22 | Frame | 40 | Mainspring Fixed Bushing |
| 5 | Extractor Spring with Rod Collar | 23 | Thumb-Piece | 41 | Right Stock |
| 6 | Yoke | 24 | Thumb-Piece Screw | 42 | Hammer |
| 7 | Rear Sight Screw | 25 | Stock Screw | 43 | Trigger Spring |
| 8 | Rear Sight Assembly | 26 | Left Stock | 44 | Rebound Slide |
| 9 | Rear Sight Leaf | 27 | Firing Pin | 45 | Trigger |
| 10 | Rear Sight Blade | 28 | Firing Pin Spring | 46 | Hand |
| 11 | Rear Sight Windage Screw | 29 | Cylinder Stop Plunger with Spring | 47 | Hammer Block |
| 12 | Click Pins | 30 | Cylinder Stop Screw | 48 | Gear |
| 13 | Click Pin Springs | 31 | Firing Pin Retaining Pin | 49 | Sideplate |
| 14 | Windage Nut | 32 | Cylinder Stop | 50 | Sideplate Short Screw |
| 15 | Safety Ring | 33 | Trigger Stop | 51 | Hand Pin with Spring |
| 16 | Rear Sight Elevation Screw | 34 | Trigger Stop Screw | 52 | Sideplate Long Screws |
| 17 | Elevation Nut | 35 | Bolt | | |
| 18 | Barrel | 36 | Bolt Pin with Spring | | |

Model PT-22 Auto

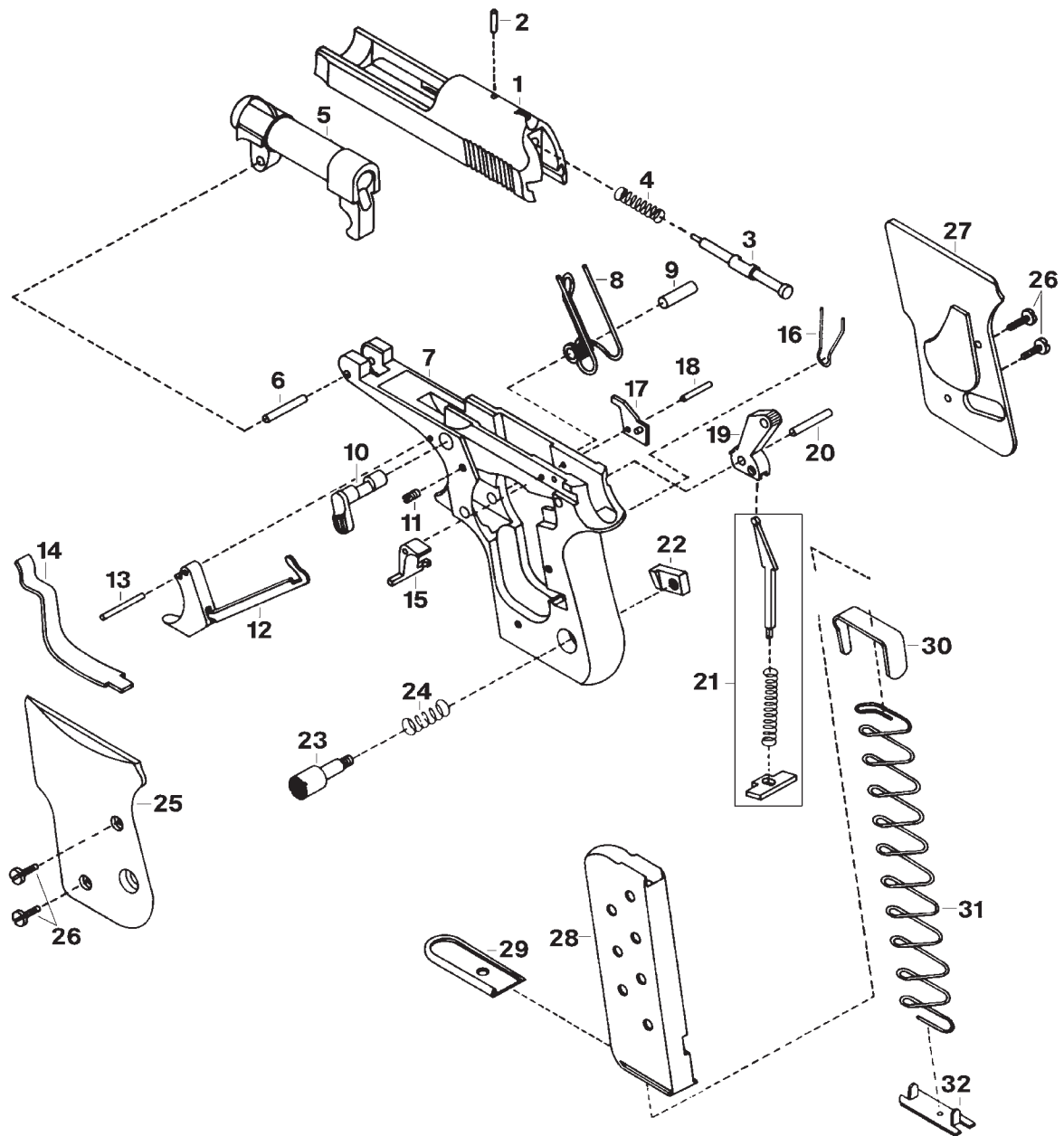


1	Barrel	17	Ejector Pin	33	Grip Screws
2	Slide	18	Barrel Release	34	Right Grip
3	Firing Pin Elastic Pin	19	Sear	35	Safety Spring Pin
4	Firing Pin Spring	20	Sear Pin	36	Safety Spring
5	Firing Pin	21	Hammer	37	Safety
6	Barrel Spring Pin	22	Hammer Pin	38	Magazine Bottom
7	Barrel Spring	23	Hammer Spring Assembly	39	Magazine
8	Trigger Spring	24	Slide Lever	40	Magazine Follower Bushing
9	Barrel Stud	25	Slide Spring Pin	41	Magazine Follower
10	Frame	26	Slide Spring	42	Magazine Spring
11	Trigger Bar	27	Slide Spring Case	43	Magazine Bottom Plate
12	Trigger	28	Sear Spring	44	Magazine Lengthening Screw
13	Pin	29	Magazine Release Button	45	Pin
14	Barrel Release Spring	30	Magazine Release Spring	46	Magazine Lengthening
15	Ejector	31	Magazine Release		
16	Trigger Bar Spring	32	Left Grip		

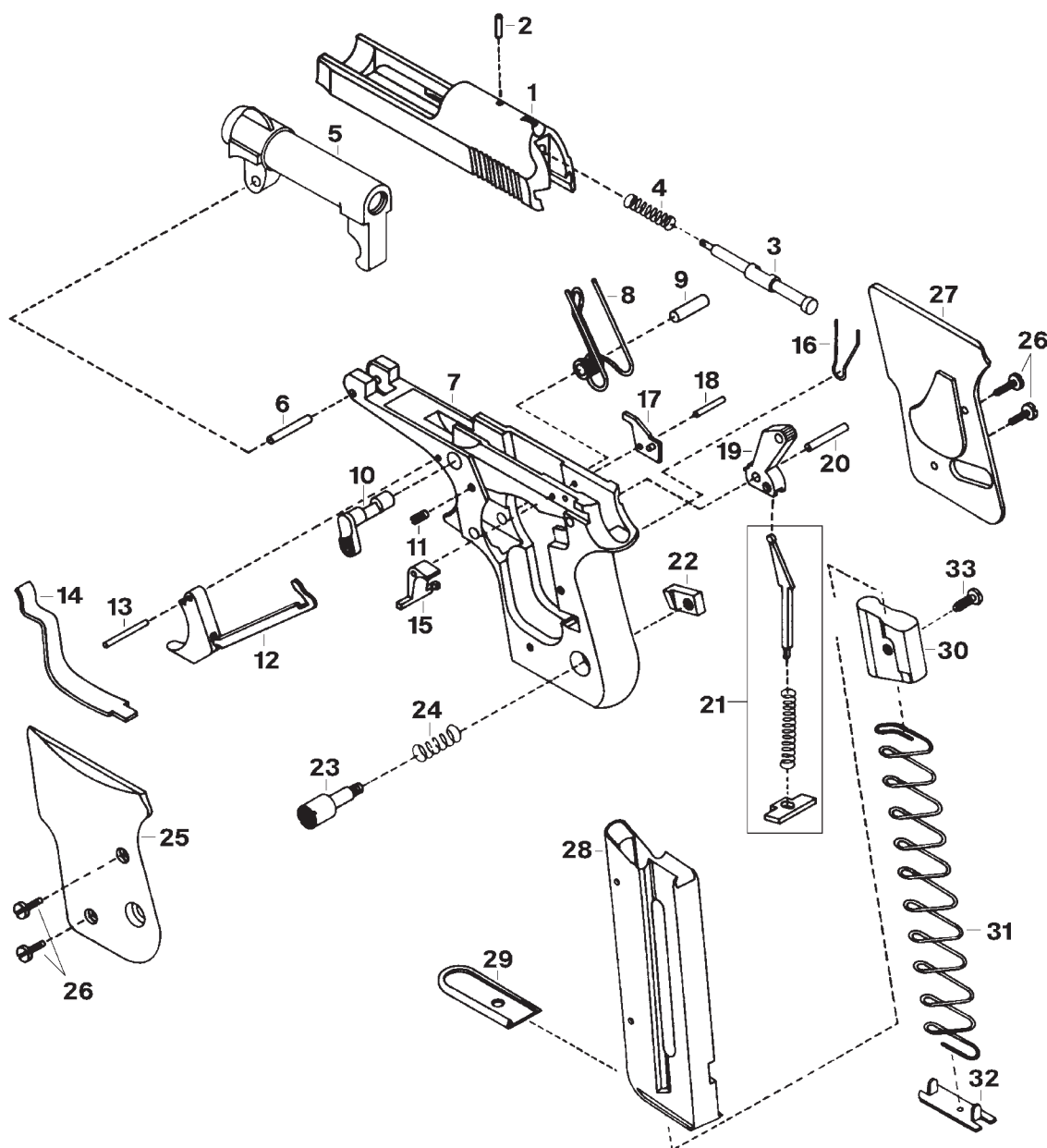
Model PT-25 Auto


- | | | | | | |
|----|------------------------|----|-------------------------|----|----------------------------|
| 1 | Barrel | 17 | Ejector Pin | 33 | Grip Screws |
| 2 | Slide | 18 | Barrel Release | 34 | Right Grip |
| 3 | Firing Pin Elastic Pin | 19 | Sear | 35 | Safety Spring Pin |
| 4 | Firing Pin Spring | 20 | Sear Pin | 36 | Safety Spring |
| 5 | Firing Pin | 21 | Hammer | 37 | Safety |
| 6 | Barrel Spring Pin | 22 | Hammer Pin | 38 | Magazine Bottom |
| 7 | Barrel Spring | 23 | Hammer Spring Assembly | 39 | Magazine |
| 8 | Trigger Spring | 24 | Slide Lever | 40 | Magazine Reducer |
| 9 | Barrel Stud | 25 | Slide Spring Pin | 41 | Magazine Follower |
| 10 | Frame | 26 | Slide Spring | 42 | Magazine Spring |
| 11 | Trigger Bar | 27 | Slide Spring Case | 43 | Magazine Bottom Plate |
| 12 | Trigger | 28 | Sear Spring | 44 | Magazine Lengthening Screw |
| 13 | Trigger Pins | 29 | Magazine Release Button | 45 | Pin |
| 14 | Barrel Release Spring | 30 | Magazine Release Spring | 46 | Magazine Lengthening |
| 15 | Ejector | 31 | Magazine Release | | |
| 16 | Trigger Bar Spring | 32 | Left Grip | | |

Model PT-51 Auto

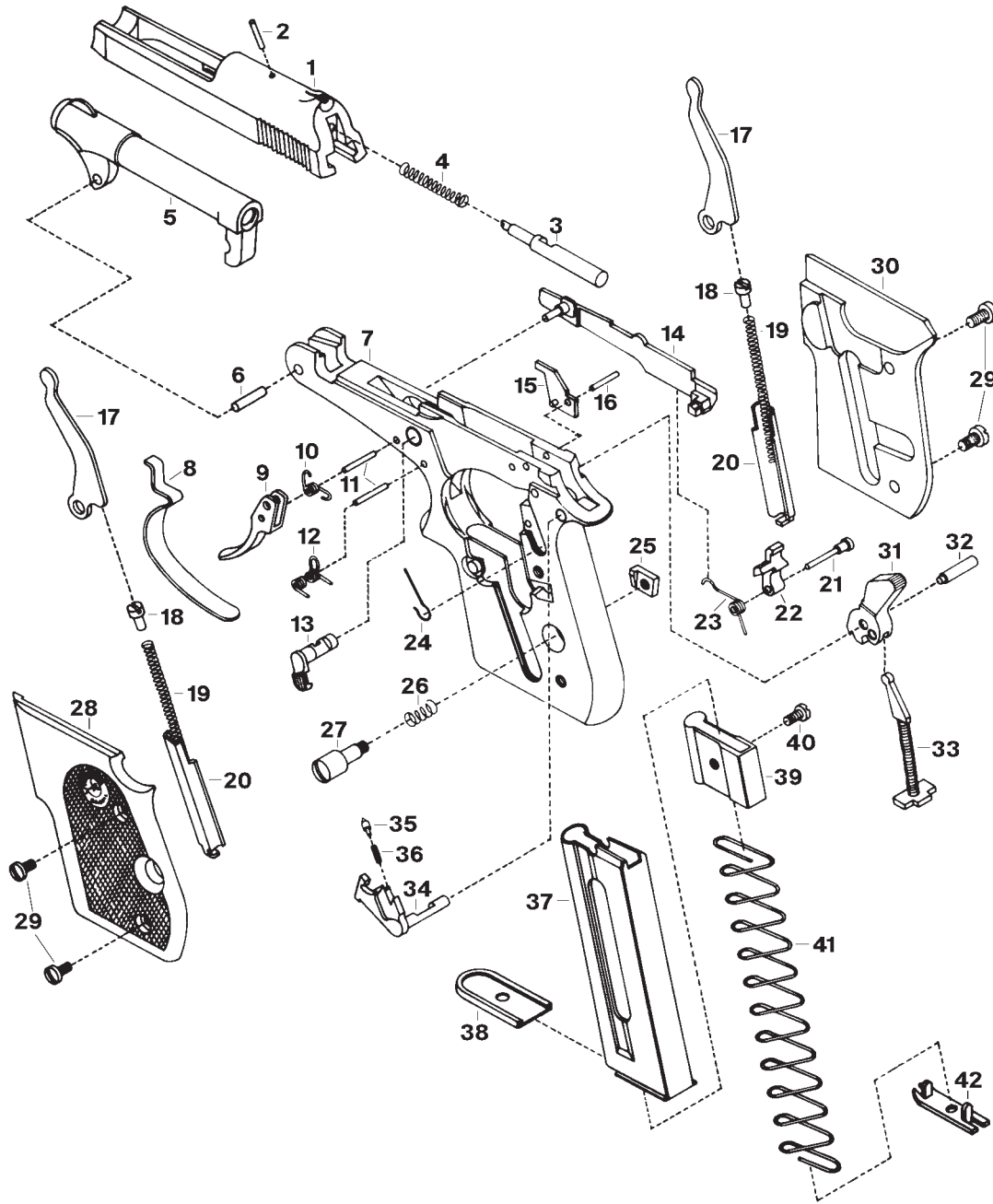


1	Slide	17	Ejector
2	Firing Pin Retaining Pin	18	Ejector Pin and Sear Pin
3	Firing Pin	19	Hammer
4	Firing Pin Spring	20	Hammer Pin
5	Barrel	21	Hammer Spring Assembly
6	Barrel Pin	22	Magazine Release
7	Frame	23	Magazine Release Button
8	Recoil Spring	24	Magazine Release Spring
9	Recoil Spring Pin	25	Left Grip
10	Barrel Release	26	Grip Screws
11	Barrel Release Screw	27	Right Grip
12	Trigger	28	Magazine
13	Trigger Pin	29	Magazine Bottom
14	Trigger Guard	30	Magazine Follower
15	Sear	31	Magazine Spring
16	Sear Spring	32	Magazine Spring Plate

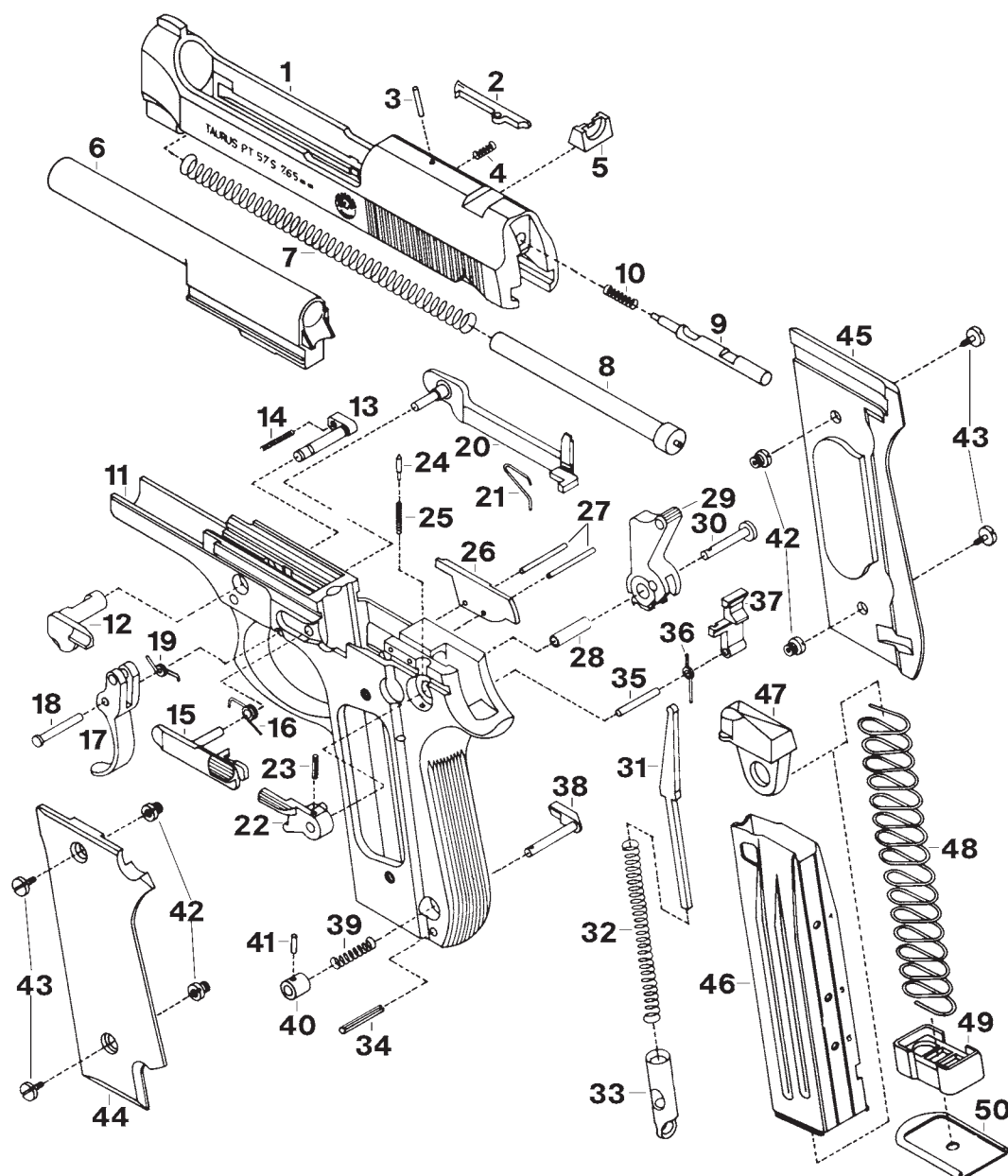


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|----|--------------------------|----|--------------------------|
| 1 | Slide | 18 | Ejector Pin and Sear Pin |
| 2 | Firing Pin Retaining Pin | 19 | Hammer |
| 3 | Firing Pin | 20 | Hammer Pin |
| 4 | Firing Pin Spring | 21 | Hammer Spring Assembly |
| 5 | Barrel | 22 | Magazine Release |
| 6 | Barrel Pin | 23 | Magazine Release Button |
| 7 | Frame | 24 | Magazine Release Spring |
| 8 | Recoil Spring | 25 | Left Grip |
| 9 | Recoil Spring Pin | 26 | Grip Screws |
| 10 | Barrel Release | 27 | Right Grip |
| 11 | Barrel Release Screw | 28 | Magazine |
| 12 | Trigger | 29 | Magazine Bottom |
| 13 | Trigger Pin | 30 | Magazine Follower |
| 14 | Trigger Guard | 31 | Magazine Spring |
| 15 | Sear | 32 | Magazine Spring Plate |
| 16 | Sear Spring | 33 | Magazine Follower Screw |
| 17 | Ejector | | |

Model PT-55 Auto

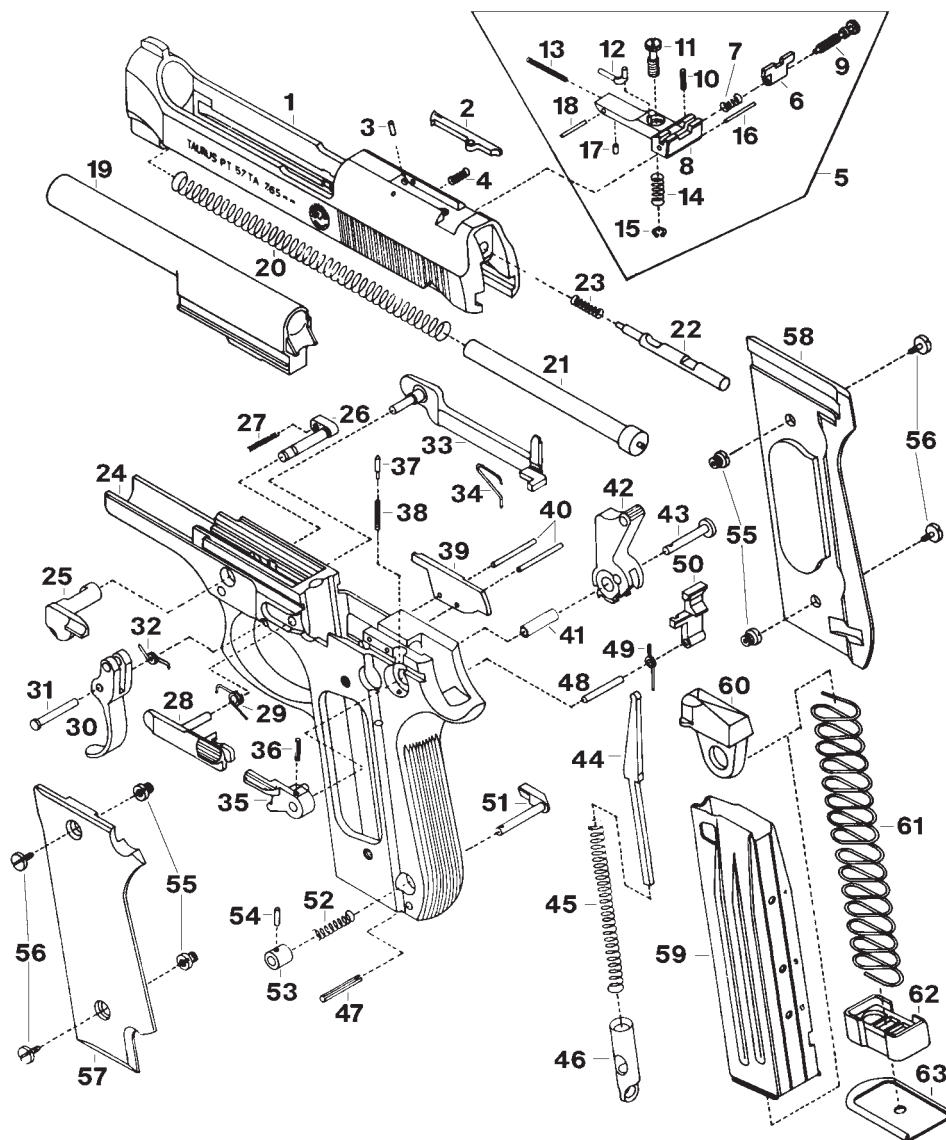


1	Slide	15	Ejector	29	Grip Screws
2	Firing Pin Retaining Pin	16	Ejector Pin	30	Right Grip
3	Firing Pin	17	Slide Lever	31	Hammer
4	Firing Pin Spring	18	Slide Spring Pin	32	Hammer Pin
5	Barrel	19	Slide Spring	33	Hammer Spring Assembly
6	Barrel Pin	20	Slide Spring Case	34	Safety
7	Frame	21	Sear Pin	35	Safety Spring Pin
8	Trigger Guard	22	Sear	36	Safety Spring
9	Trigger	23	Trigger Bar Spring	37	Magazine
10	Trigger Spring	24	Sear Spring	38	Magazine Bottom
11	Trigger Pins	25	Magazine Release	39	Magazine Follower
12	Barrel Release Spring	26	Magazine Release Spring	40	Magazine Follower Screw
13	Barrel Release	27	Magazine Release Button	41	Magazine Spring
14	Trigger Bar	28	Left Grip	42	Magazine Spring Plate

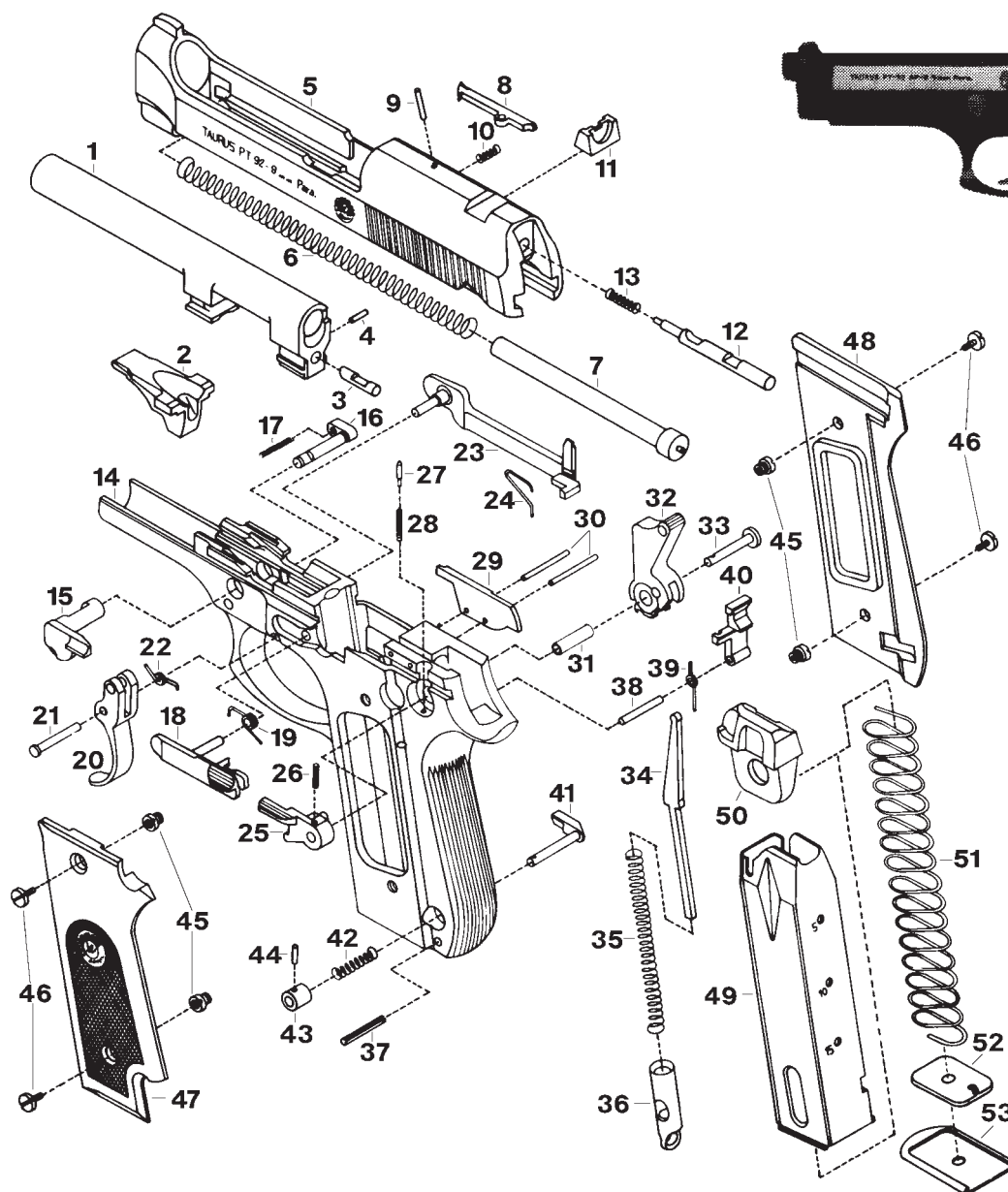
Model PT-57 S Auto


1	Slide	17	Trigger	34	Hammer Strut Guide Pin
2	Extractor	18	Trigger Pin	35	Sear Pin
3	Extractor Pin	19	Trigger Spring	36	Sear Spring
4	Extractor Spring	20	Trigger Bar	37	Sear
5	Rear Sight	21	Trigger Bar Spring	38	Magazine Release Button
6	Barrel	22	Safety	39	Magazine Release Button Spring
7	Recoil Spring	23	Safety Elastic Pin	40	Magazine Release Button Bushing
8	Recoil Spring Guide	24	Safety Spring Pin	41	Magazine Release Button Pin
9	Firing Pin	25	Safety Spring	42	Grip Bushings
10	Firing Pin Spring	26	Ejector	43	Grip Screws
11	Frame	27	Ejector Pins	44	Left Grip
12	Disassembling Latch	28	Hammer Bushing	45	Right Grip
13	Disassembling Latch Release	29	Hammer	46	Magazine Box
14	Disassembling Latch Release<R>Spring	30	Safety Pin	47	Magazine Follower
15	Slide Catch	31	Hammer Spring Strut	48	Magazine Spring
16	Slide Catch Spring	32	Hammer Spring	49	Magazine Plate
		33	Hammer Strut Guide	50	Magazine Bottom

Model PT-57 TA Auto

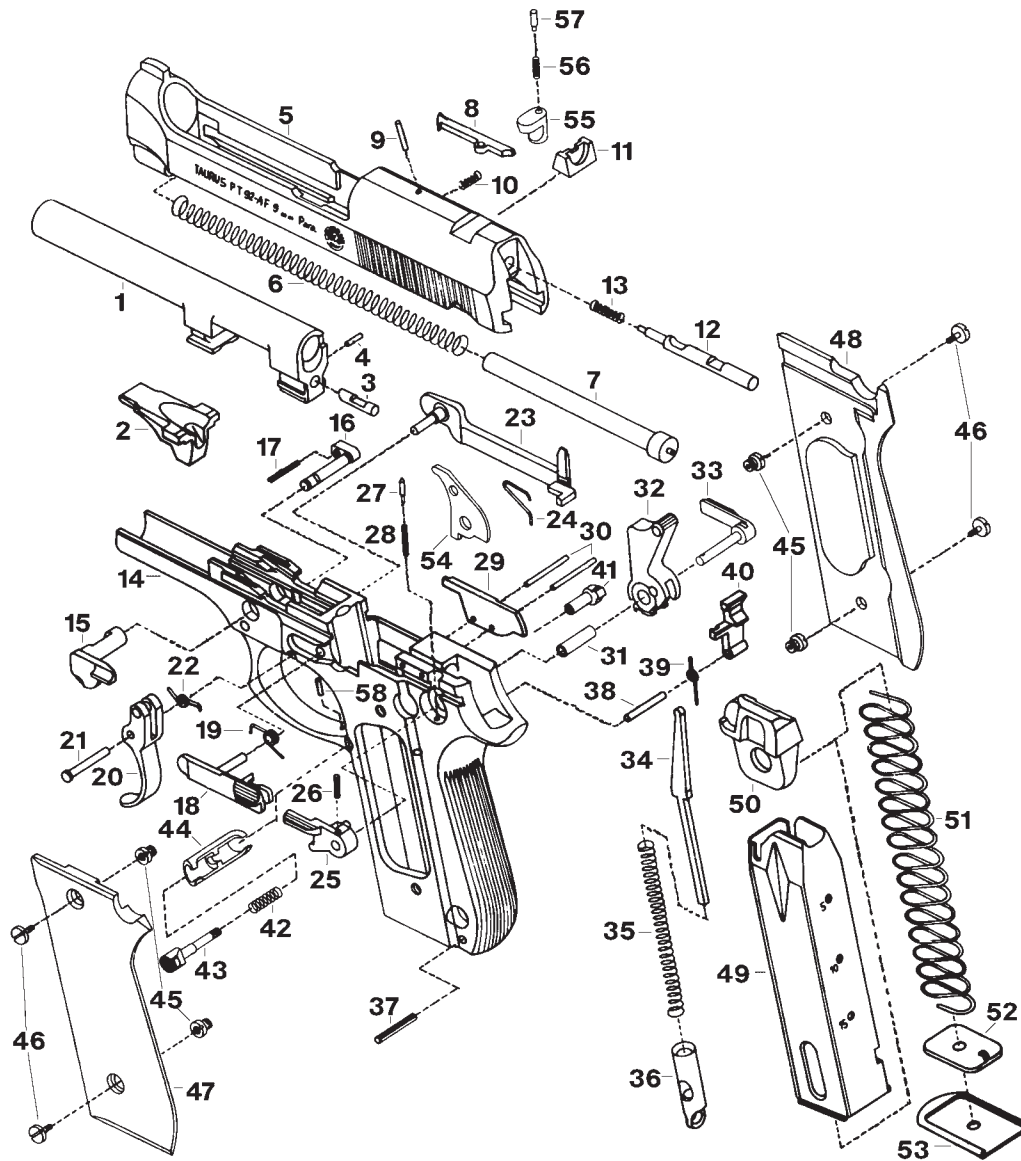


1	Slide	22	Firing Pin	43	Safety Pin
2	Extractor	23	Firing Pin Spring	44	Hammer Spring Strut
3	Extractor Pin	24	Frame	45	Hammer Spring
4	Extractor Spring	25	Disassembling Latch	46	Hammer Strut Guide
5	Rear Sight Complete	26	Disassembling Latch Release	47	Hammer Strut Guide Pin
6	Rear Sight Blade	27	Disassembling Latch Release Spring	48	Sear Pin
7	Rear Sight Spring	28	Slide Catch	49	Sear Spring
8	Rear Sight Leaf	29	Slide Catch Spring	50	Sear
9	Rear Sight Windage Screw	30	Trigger	51	Magazine Release Button
10	Rear Sight Windage Screw Pin	31	Trigger Pin	52	Magazine Release Button Spring
11	Rear Sight Elevation Screw	32	Trigger Spring	53	Magazine Release Button Bushing
12	Rear Sight Elevation Pin	33	Trigger Bar	54	Magazine Release Button Pin
13	Rear Sight Elevation Pin Spring	34	Trigger Bar Spring	55	Grip Bushings
14	Rear Sight Leaf Elevation Spring	35	Safety	56	Grip Screws
15	Rear Sight Ring	36	Safety Elastic Pin	57	Left Grip
16	Rear Sight Windage Pin	37	Safety Spring Pin	58	Right Grip
17	Rear Sight Spring Limiting Pin	38	Safety Spring	59	Magazine Box
18	Rear Sight Pin	39	Ejector	60	Magazine Follower
19	Barrel	40	Ejector Pins	61	Magazine Spring
20	Recoil Spring	41	Hammer Bushing	62	Magazine Plate
21	Recoil Spring Guide	42	Hammer	63	Magazine Bottom

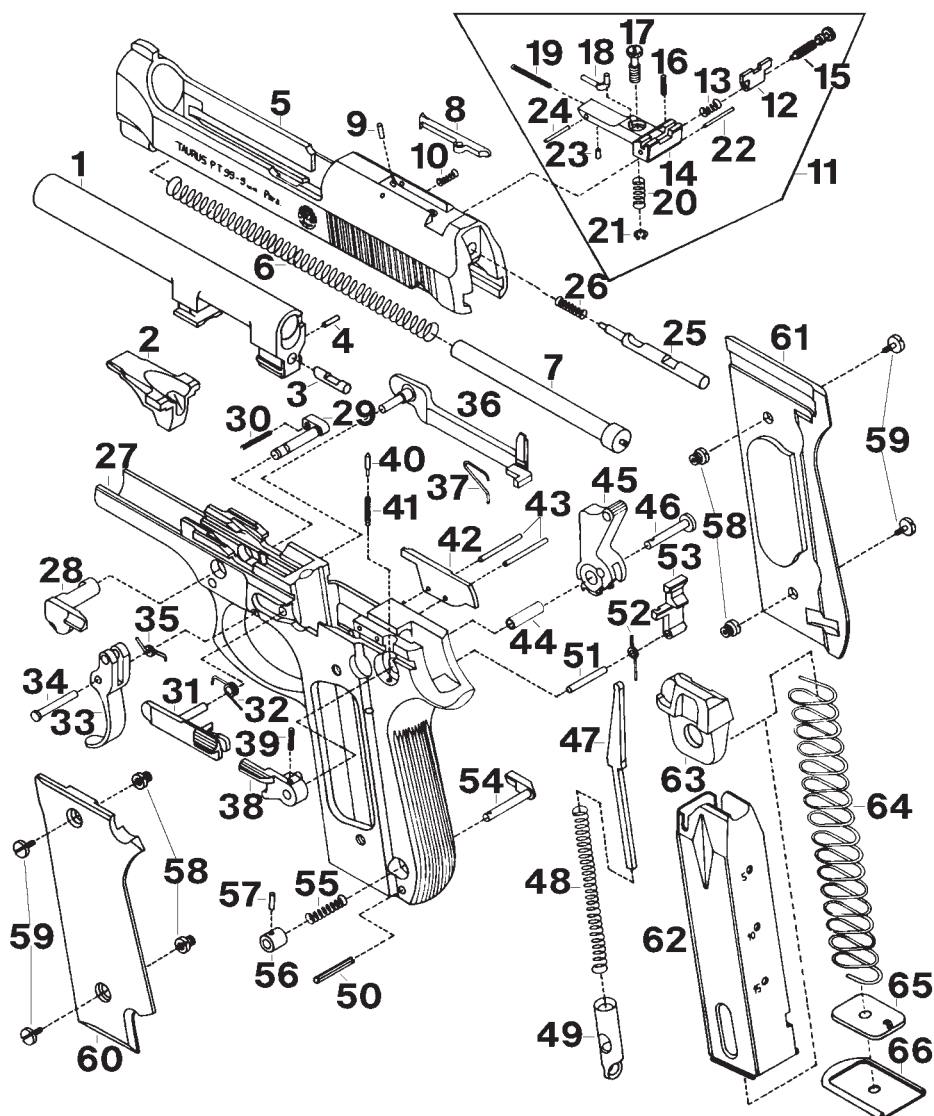
Model PT-92 Auto


1	Barrel	19	Slide Catch Spring	37	Hammer Strut Guide Pin
2	Locking Block	20	Trigger	38	Sear Pin
3	Locking Block Plunger	21	Trigger Pin	39	Sear Spring
4	Locking Block Plunger Pin	22	Trigger Spring	40	Sear
5	Slide	23	Trigger Bar	41	Magazine Release Button
6	Recoil Spring	24	Trigger Bar Spring	42	Magazine Release Button Spring
7	Recoil Spring Guide	25	Safety	43	Magazine Release Button Bushing
8	Extractor	26	Safety Elastic Pin	44	Magazine Release Button Pin
9	Extractor Pin	27	Safety Spring Pin	45	Grip Bushings
10	Extractor Spring	28	Safety Spring	46	Grip Screws
11	Rear Sight	29	Ejector	47	Left Grip
12	Firing Pin	30	Ejector Pins	48	Right Grip
13	Firing Pin Spring	31	Hammer Bushing	49	Magazine Box
14	Frame	32	Hammer	50	Magazine Follower
15	Disassembling Latch	33	Safety Pin	51	Magazine Spring
16	Disassembling Latch Release	34	Hammer Spring Strut	52	Magazine Plate
17	Latch Release Spring	35	Hammer Spring	53	Magazine Bottom
18	Slide Catch	36	Hammer Strut Guide		

Model PT-92 AF Auto

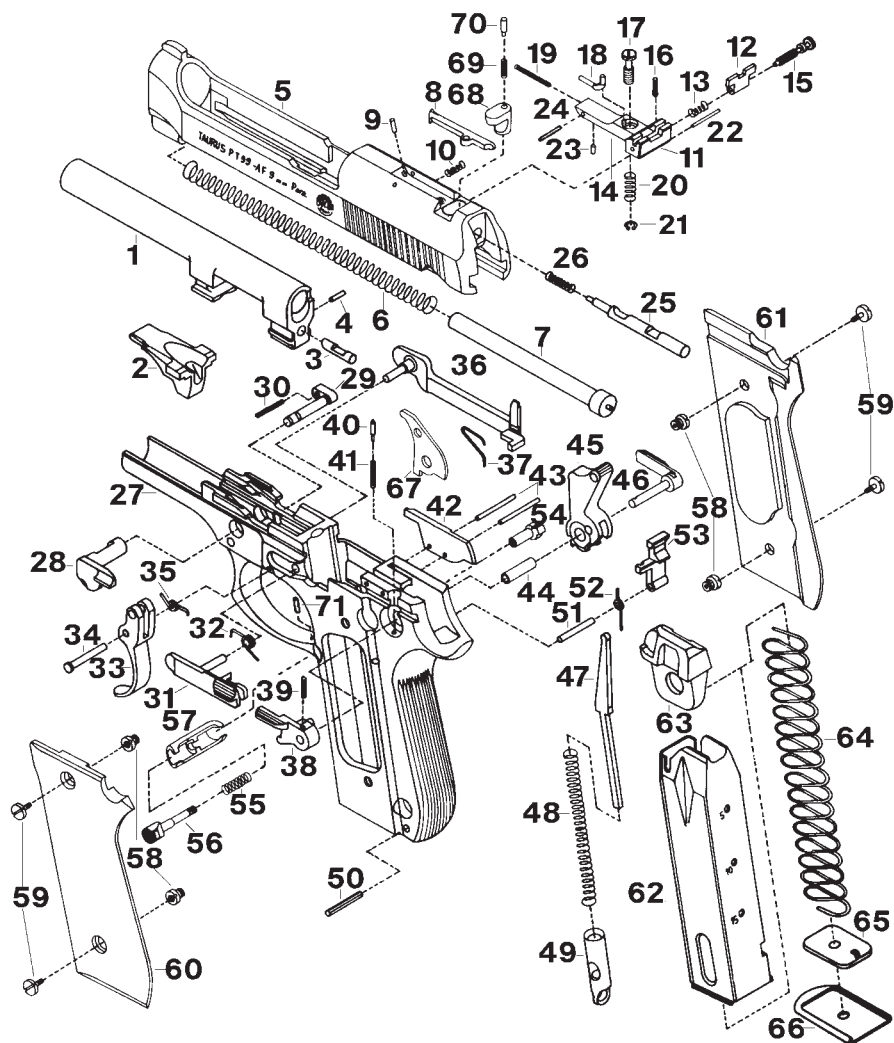


1	Barrel	21	Trigger Pin	41	Magazine Release
2	Locking Block	22	Trigger Spring	42	Magazine Release Spring
3	Locking Block Plunger	23	Trigger Bar	43	Magazine Release Button
4	Locking Block Plunger Pin	24	Trigger Bar Spring	44	Magazine Release Case
5	Slide	25	Safety	45	Grip Bushings
6	Recoil Spring	26	Safety Elastic Pin	46	Grip Screws
7	Recoil Spring Guide	27	Safety Spring Pin	47	Left Grip
8	Extractor	28	Safety Spring	48	Right Grip
9	Extractor Pin	29	Ejector	49	Magazine Box
10	Extractor Spring	30	Ejector Pins	50	Magazine Follower
11	Rear Sight	31	Hammer Bushing	51	Magazine Spring
12	Firing Pin	32	Hammer	52	Magazine Plate
13	Firing Pin Spring	33	Safety	53	Magazine Bottom
14	Frame	34	Hammer Spring Strut	54	Firing Pin Block Lever
15	Disassembling Latch	35	Hammer Spring	55	Firing Pin Block
16	Disassembling Latch Release	36	Hammer Strut Guide	56	Firing Pin Block Spring
17	Disassembling Latch Release Spring	37	Hammer Strut Guide Pin	57	Firing Pin Block Pin
18	Slide Catch	38	Sear Pin	58	Magazine Release Case Pin
19	Slide Catch Spring	39	Sear Spring		
20	Trigger	40	Sear		

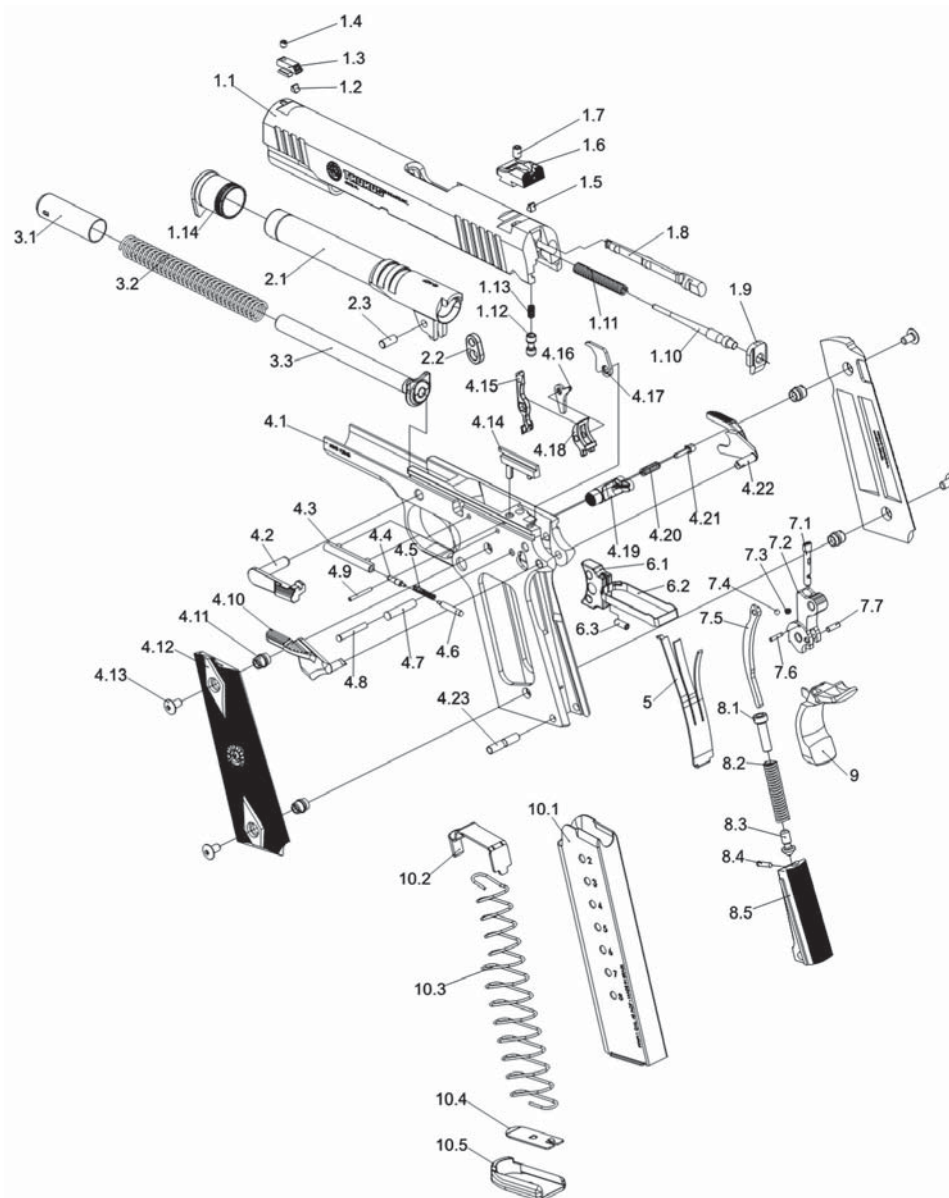
Model PT-99 Auto


1	Barrel	23	Rear Sight Spring Limiting Pin	45	Hammer
2	Locking Block	24	Rear Sight Pin	46	Safety Pin
3	Locking Block Plunger	25	Firing Pin	47	Hammer Spring Strut
4	Locking Block Plunger Pin	26	Firing Pin Spring	48	Hammer Spring
5	Slide	27	Frame	49	Hammer Strut Guide
6	Recoil Spring	28	Disassembling Latch	50	Hammer Strut Guide Pin
7	Recoil Spring Guide	29	Disassembling Latch Release	51	Sear Pin
8	Extractor	30	Disassembling Latch Release Spring	52	Sear Spring
9	Extractor Pin	31	Slide Catch	53	Sear
10	Extractor Spring	32	Slide Catch Spring	54	Magazine Release Button
11	Rear Sight Assembly	33	Trigger	55	Magazine Release Button Spring
12	Rear Sight Blade	34	Trigger Pin	56	Magazine Release Button Bushing
13	Rear Sight Spring	35	Trigger Spring	57	Magazine Release Button Pin
14	Rear Sight Leaf	36	Trigger Bar	58	Grip Bushings
15	Rear Sight Windage Screw	37	Trigger Bar Spring	59	Grip Screws
16	Rear Sight Windage Screw Pin	38	Safety	60	Left Grip
17	Rear Sight Elevation Screw	39	Safety Elastic Pin	61	Right Grip
18	Rear Sight Elevation Pin	40	Safety Spring Pin	62	Magazine Box
19	Rear Sight Elevation Pin Spring	41	Safety Spring	63	Magazine Follower
20	Rear Sight Leaf Elevation Spring	42	Ejector	64	Magazine Spring
21	Rear Sight Ring	43	Ejector Pins	65	Magazine Plate
22	Sight Windage Pin	44	Hammer Bushing	66	Magazine Bottom

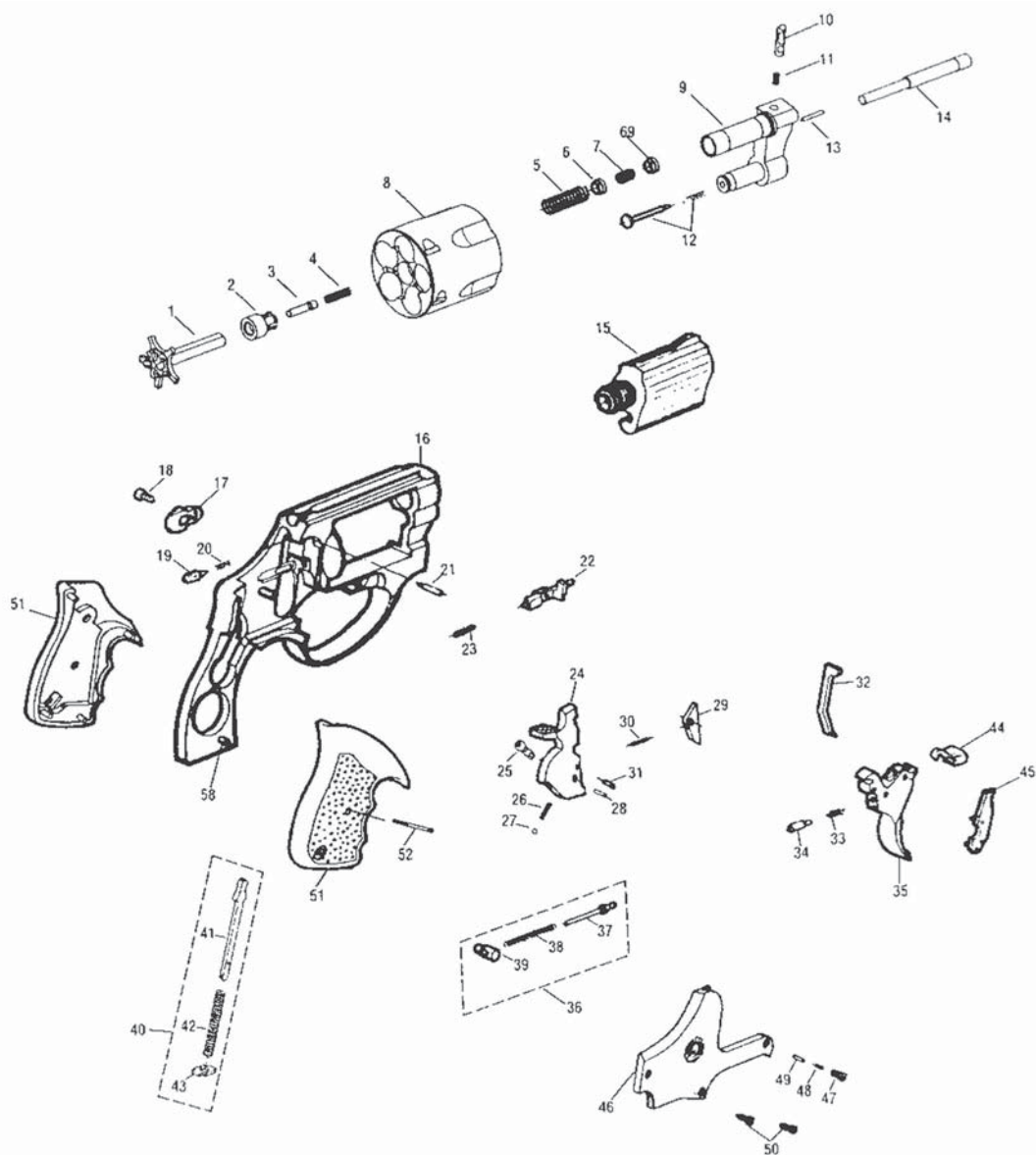
Model PT-99 AF Auto



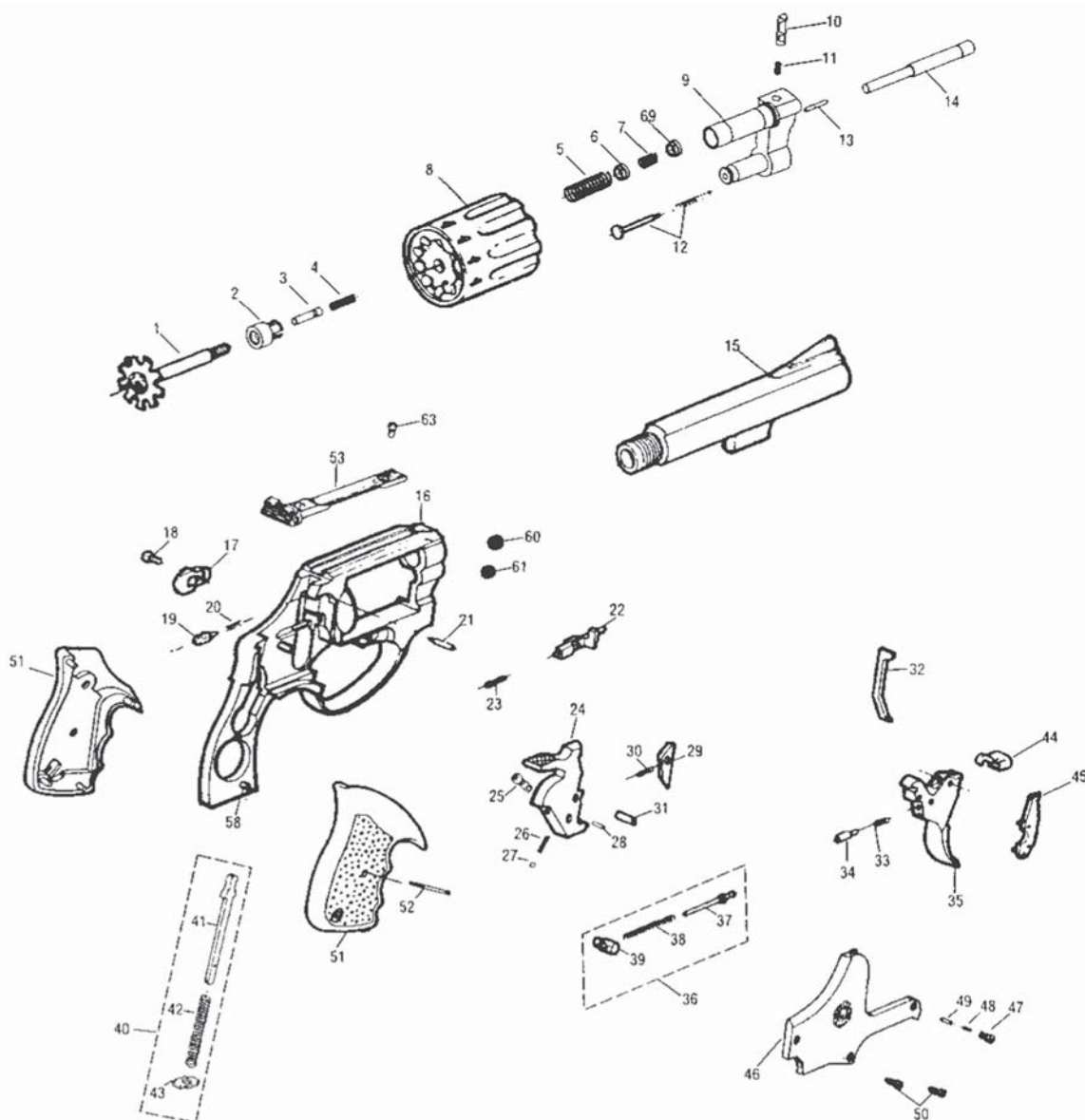
1	Barrel	25	Firing Pin	48	Hammer Spring
2	Locking Block	26	Firing Pin Spring	49	Hammer Strut Guide
3	Locking Block Plunger	27	Frame	50	Hammer Strut Guide Pin
4	Locking Block Plunger Pin	28	Disassembling Latch	51	Sear Pin
5	Slide	29	Disassembling Latch Release	52	Sear Spring
6	Recoil Spring	30	Disassembling Latch Release Spring	53	Sear
7	Recoil Spring Guide	31	Slide Catch	54	Magazine Release
8	Extractor	32	Slide Catch Spring	55	Magazine Release Spring
9	Extractor Pin	33	Trigger	56	Magazine Release Button
10	Extractor Spring	34	Trigger Pin	57	Magazine Release Case
11	Rear Sight Complete	35	Trigger Spring	58	Grip Bushings
12	Rear Sight Blade	36	Trigger Bar	59	Grip Screws
13	Rear Sight Spring	37	Trigger Bar Spring	60	Left Grip
14	Rear Sight Leaf	38	Safety	61	Right Grip
15	Rear Sight Windage Screw	39	Safety Elastic Pin	62	Magazine Box
16	Rear Sight Windage Screw Pin	40	Safety Spring Pin	63	Magazine Follower
17	Rear Sight Elevation Screw	41	Safety Spring	64	Magazine Spring
18	Rear Sight Elevation Pin	42	Ejector	65	Magazine Plate
19	Rear Sight Elevation Pin Spring	43	Ejector Pins	66	Magazine Bottom
20	Rear Sight Leaf Elevation Spring	44	Hammer Bushing	67	Firing Pin Block Lever
21	Rear Sight Ring	45	Hammer	68	Firing Pin Block
22	Rear Sight Windage Pin	46	Safety Pin	69	Firing Pin Block Spring
23	Rear Sight Spring Limiting Pin	47	Hammer Spring Strut	70	Firing Pin Block Pin
24	Rear Sight Pin			71	Magazine Release Case Pin



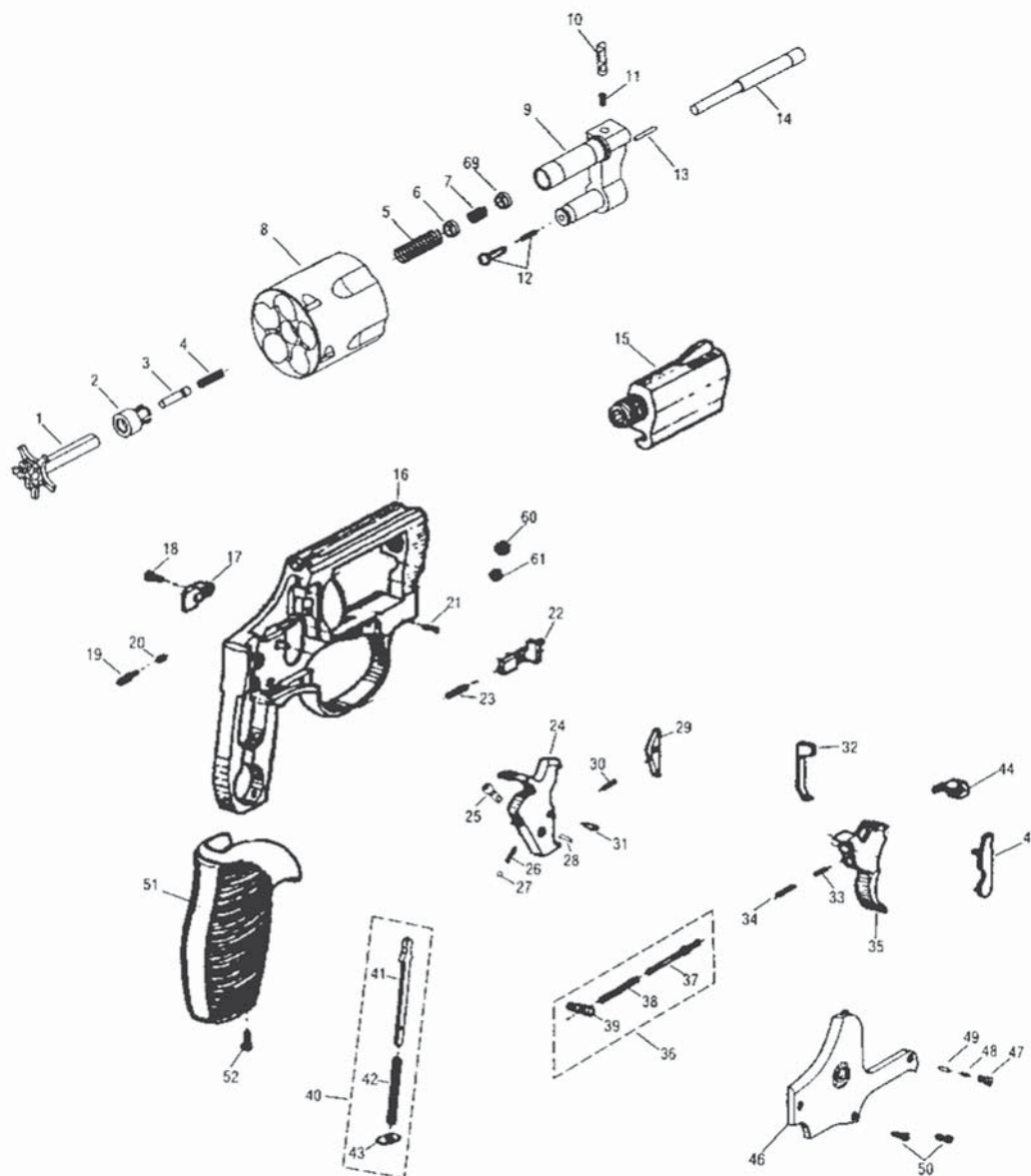
1.1	Slide	3.1	Recoil Spring Plug	4.16	Trigger Bar Lever	7.5	Hammer Strut
1.2	Front Sight Insert	3.2	Recoil Spring	4.17	Firing Pin Block Lever	7.6	Keylock Pin
1.3	Front Sight	3.3	Recoil Spring Guide	4.18	Sear	7.7	Hammer Strut Pin
1.4	Front Sight Screw	4.1	Frame	4.19	Magazine Catch	8.1	Mainspring Cap
1.5	Rear Sight Insert	4.2	Slide Stop	4.20	Magazine Catch Spring	8.2	Mainspring
1.6	Rear Sight	4.3	Plunger Tube	4.21	Magazine Catch Lock	8.3	Mainspring Housing Retainer
1.7	Rear Sight Screw	4.4	Slide Stop Plunger	4.22	Manual Safety Lever - Right	8.4	Mainspring Cap Pin
1.8	Extractor	4.5	Plunger Spring	4.23	Mainspring Housing Pin	8.5	Mainspring Housing
1.9	Firing Pin Stop	4.6	Safety Lock Plunger	5	Sear Spring	9	Grip Safety
1.10	Firing Pin	4.7	Hammer Pin	6	Trigger Assembly	10	Magazine Assembly
1.11	Firing Pin Spring	4.8	Sear Pin	6.1	Trigger	10.1	Magazine Body
1.12	Firing Pin Block	4.9	Ejector Pin	6.2	Trigger Bar	10.2	Magazine Follower
1.13	Firing Pin Key Block Spring	4.10	Manual Safety Lever - Left	6.3	Trigger Screw	10.3	Magazine Spring
1.14	Barrel Bushing	4.11	Stock Screw Bushing	7	Hammer Assembly	10.4	Magazine Plate
2	Barrel Assembly	4.12	Grip Panel	7.1	keylock	10.5	Magazine Bottom
2.1	Barrel	4.13	Grip Screw	7.2	Hammer		
2.2	Barrel link	4.14	Ejector	7.3	Keylock Spring		
2.3	Barrel Link Pin	4.15	Disconnecter	7.4	Keylock Ball		



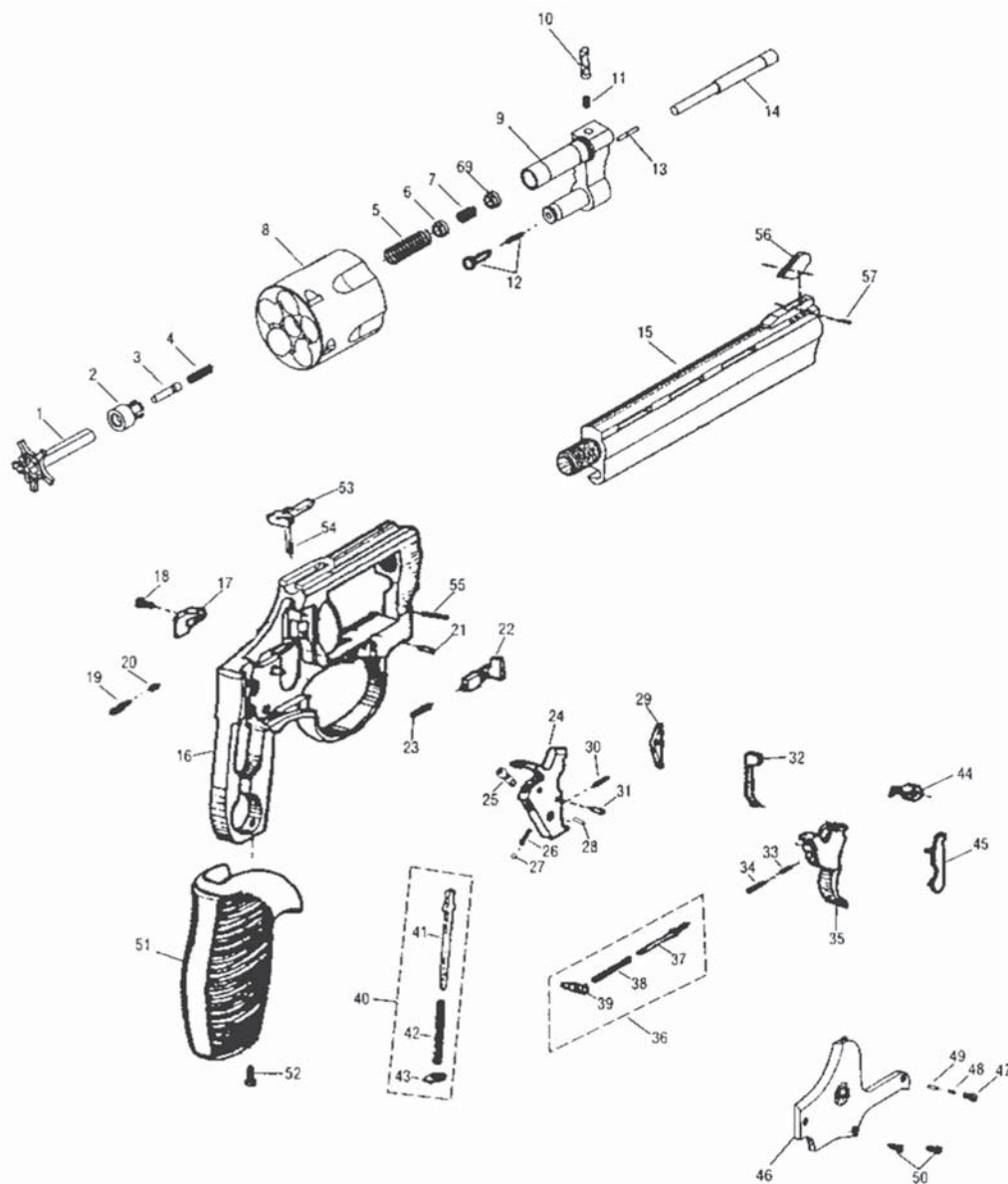
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| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37, 38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53, 54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24, 25, 26, 27, 28, 29, 30 and 31) | 40 Main Spring Assembly
(Includes parts 41, 42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |



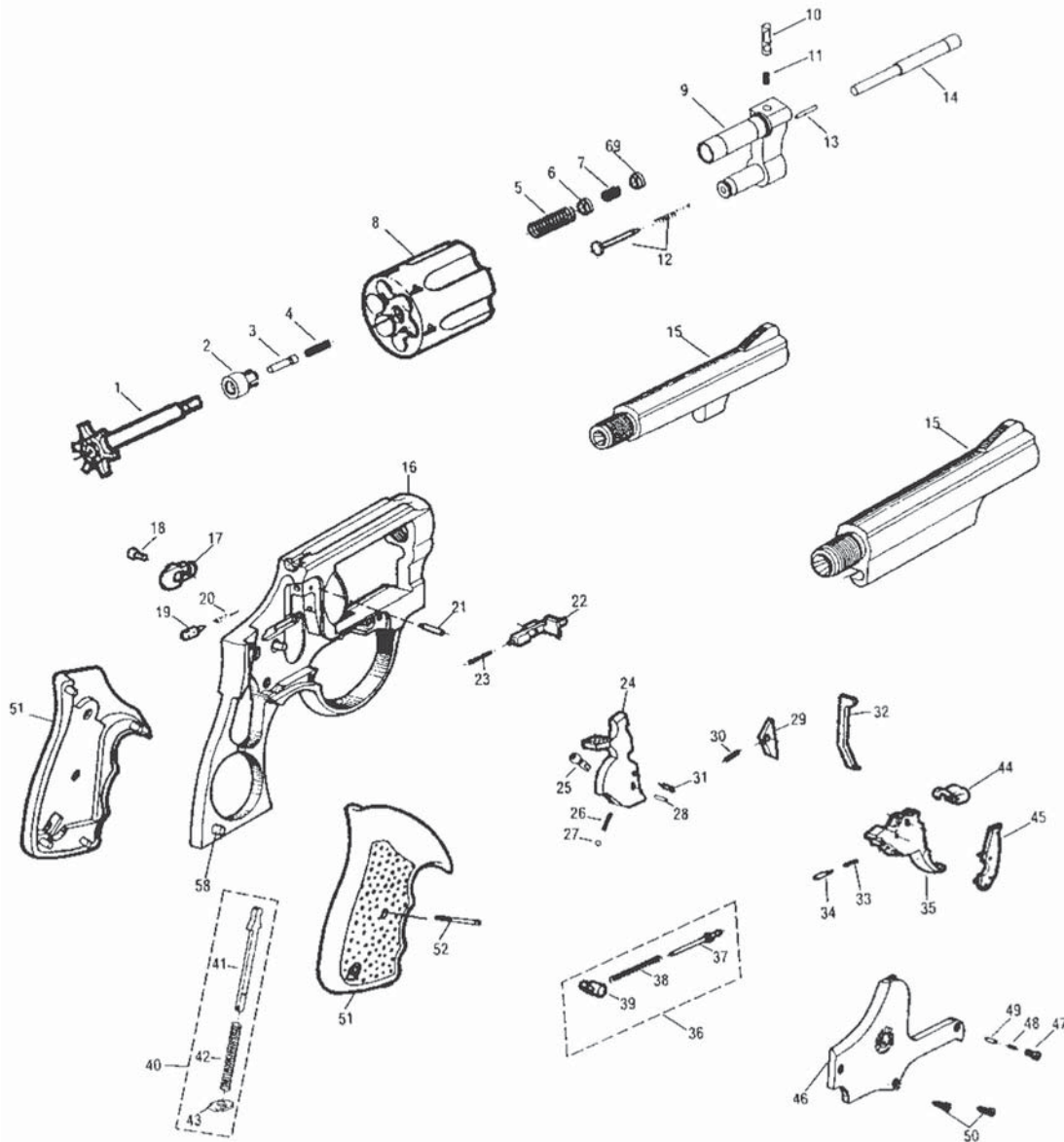
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| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37,38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53,54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24,25,26,27,28,
29,30 and 31) | 40 Main Spring Assembly
(Includes parts 41,42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |



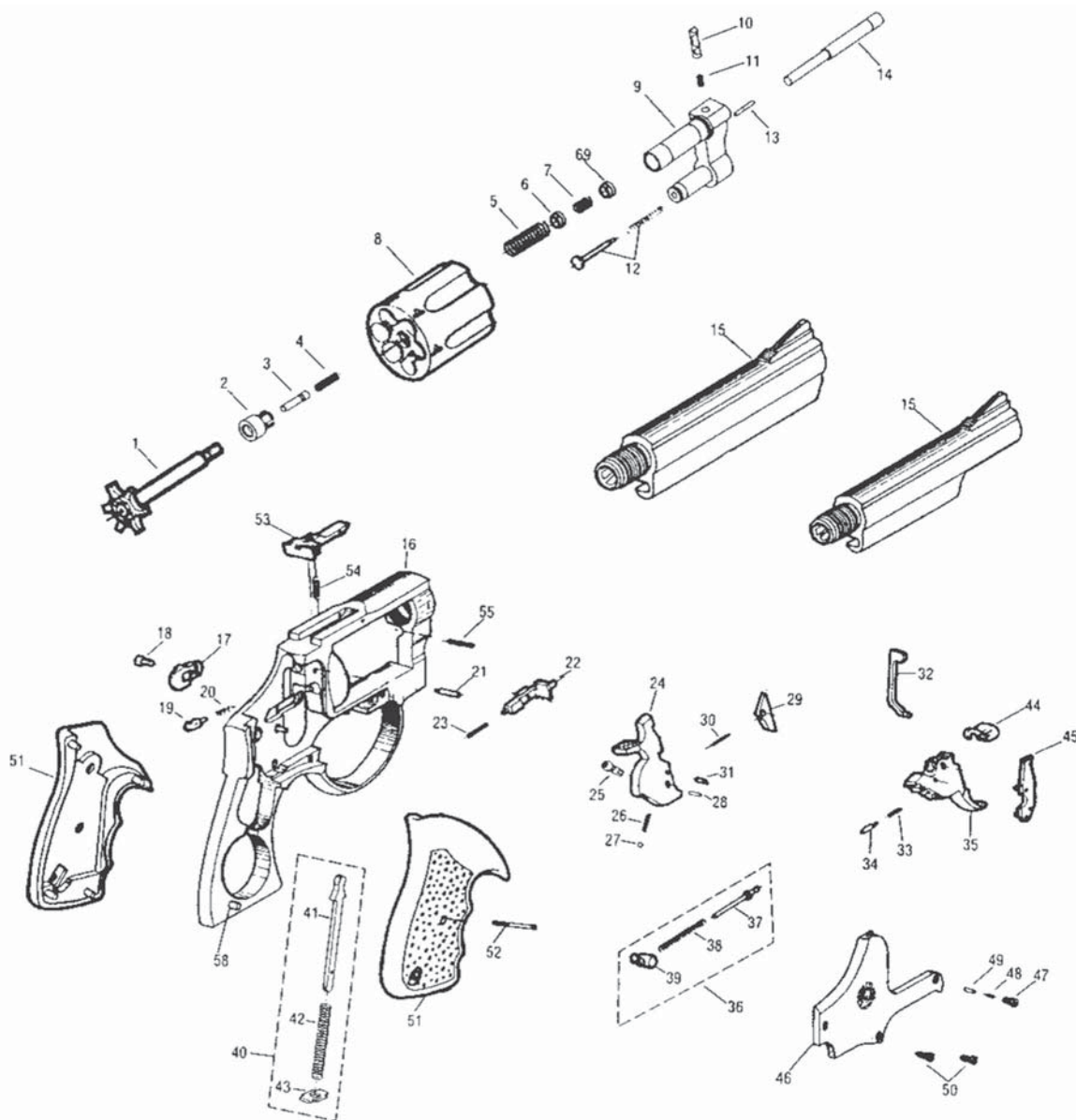
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| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37, 38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53, 54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24, 25, 26, 27, 28, 29, 30 and 31) | 40 Main Spring Assembly
(Includes parts 41, 42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |



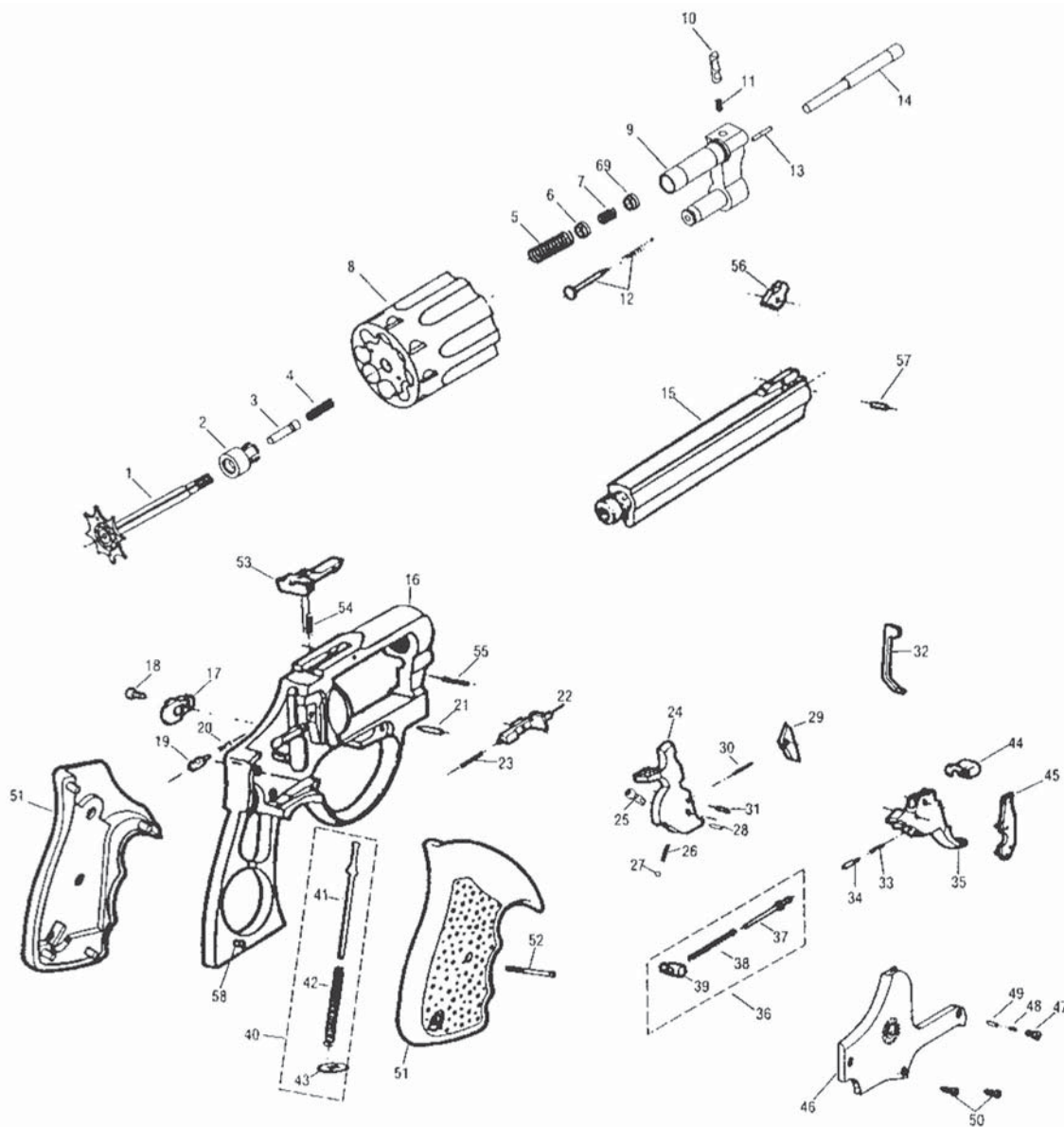
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| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37, 38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53, 54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24, 25, 26, 27, 28, 29, 30 and 31) | 40 Main Spring Assembly
(Includes parts 41, 42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |



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|--|---|--|---|
| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37, 38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53, 54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24, 25, 26, 27, 28, 29, 30 and 31) | 40 Main Spring Assembly
(Includes parts 41, 42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |

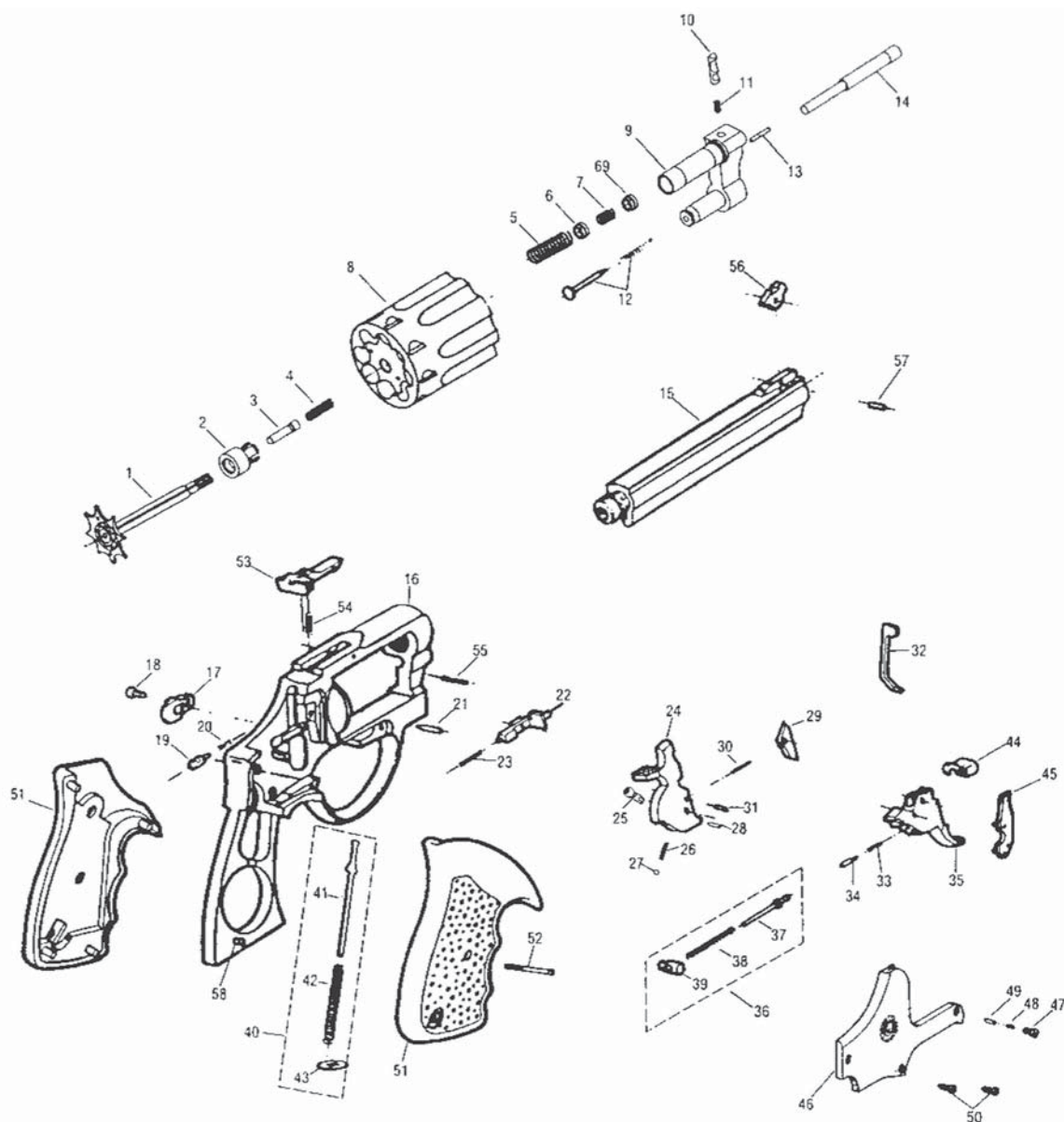


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|--|---|---|--|
| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37,38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53,54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24,25,26,27,28,
29,30 and 31) | 40 Main Spring Assembly
(Includes parts 41,42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |



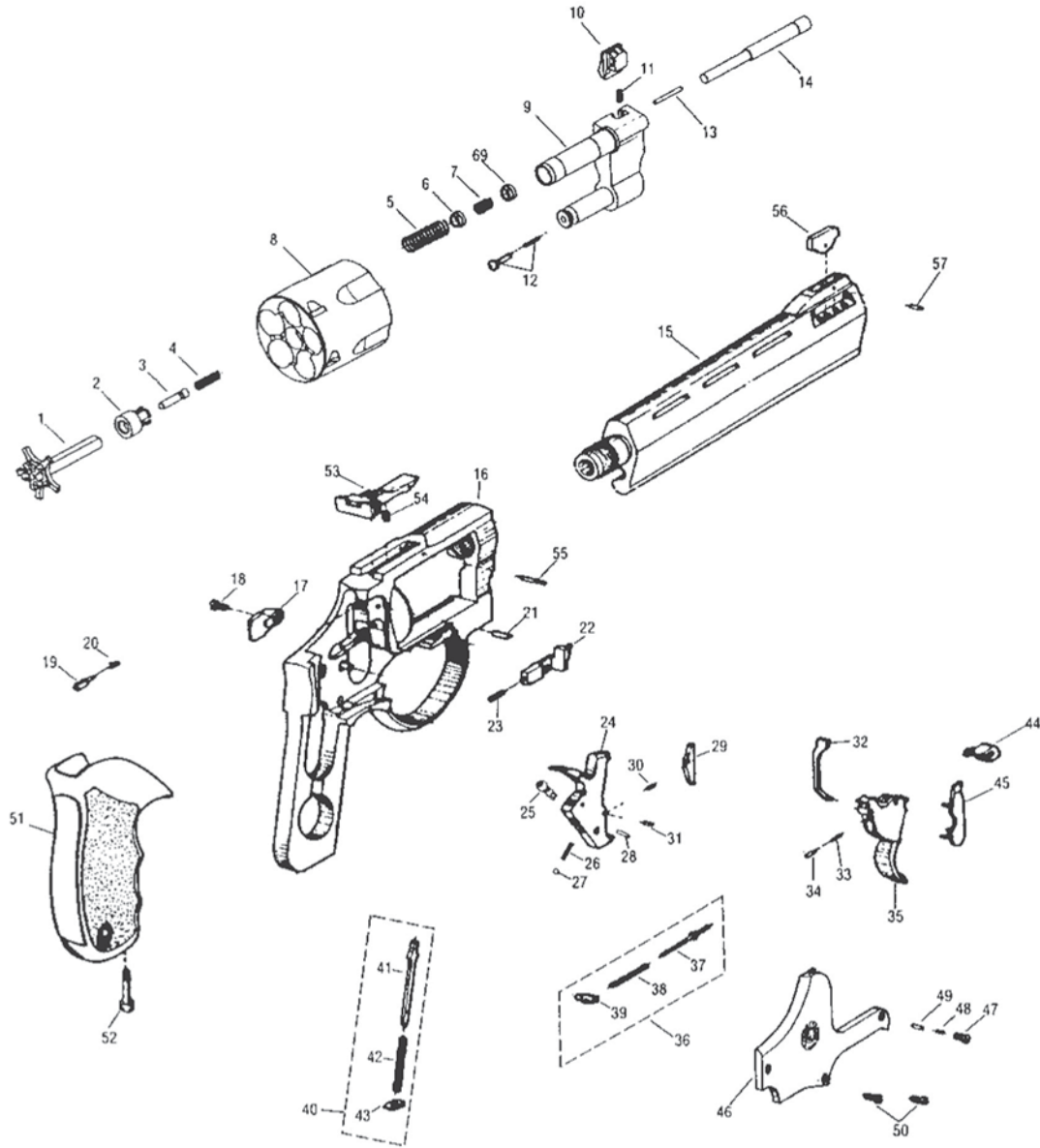
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|--|---|--|---|
| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37, 38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53, 54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24, 25, 26, 27, 28, 29, 30 and 31) | 40 Main Spring Assembly
(Includes parts 41, 42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |

17S / 66S / 217 / 980 / 981 / 44S Silhouette Revolver



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|--|---|--|---|
| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37, 38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53, 54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24, 25, 26, 27, 28, 29, 30 and 31) | 40 Main Spring Assembly
(Includes parts 41, 42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |

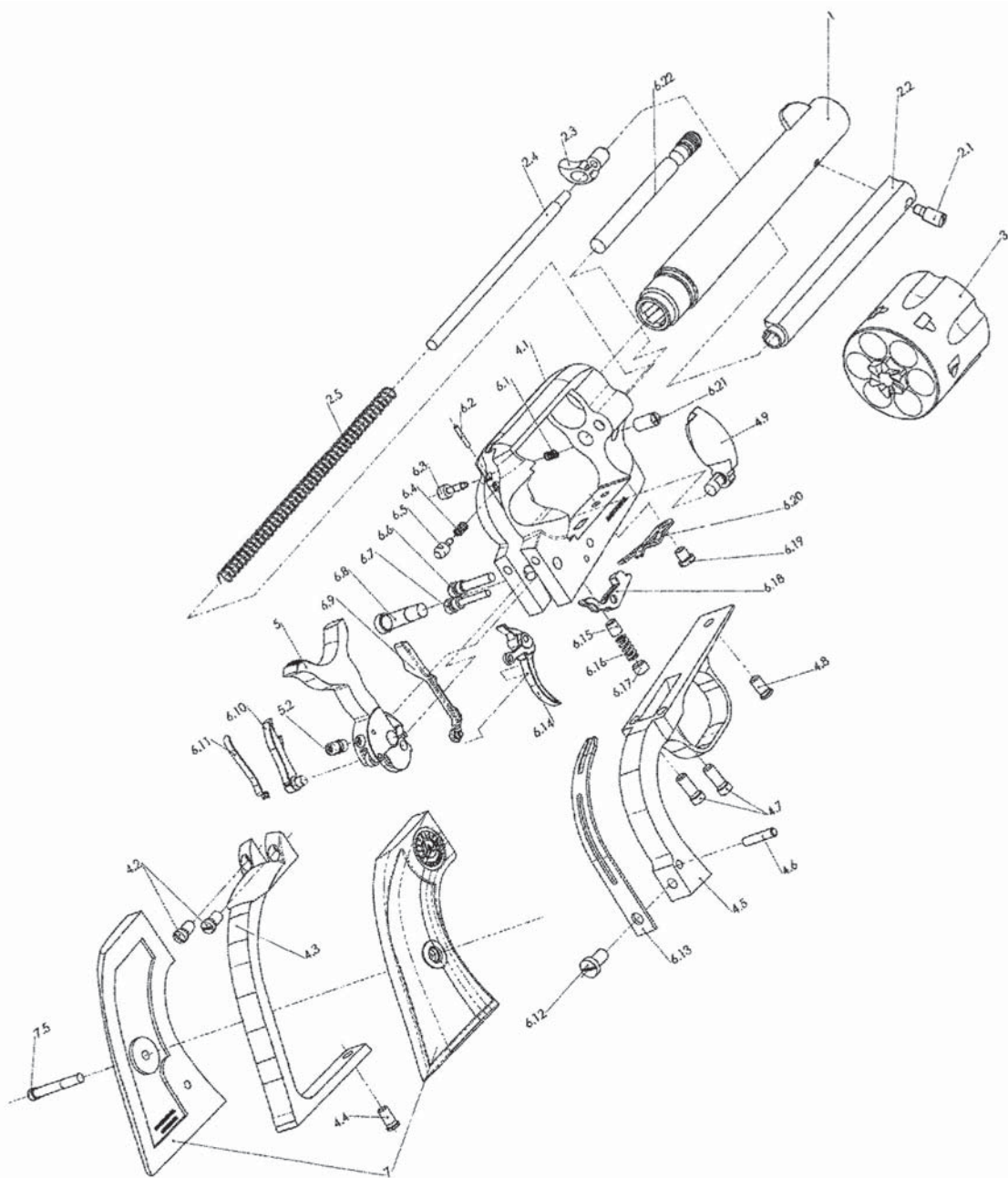
“Raging Bull-Style” Revolver



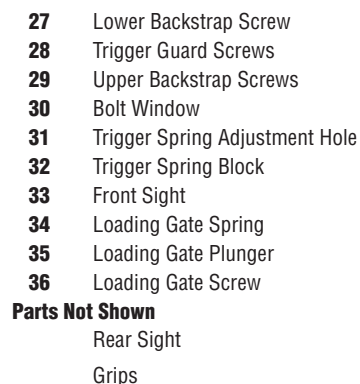
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|--|---|---|--|
| 1 Extractor | 17 Thumb Piece | 33 Hand Spring | 48 Yoke Retaining Pin Spring |
| 2 Cylinder Retaining Bushing | 18 Thumb Piece Screw | 34 Hand Pin | 49 Yoke Retaining Pin |
| 3 Center Pin | 19 Firing Pin | 35 Trigger Assembly
(Includes parts 34 and 35) | 50 Side Plate Screw |
| 4 Center Pin Spring | 20 Firing Pin Spring | 36 Trigger Assembly
(Includes parts 37,38 and 39) | 51 Rubber grip |
| 5 Extractor Spring | 21 Firing Pin Retaining Pin | 37 Trigger Spring Center Pin | 52 Grip Screw |
| 6 Extractor Rod Collar | 22 Bolt | 38 Trigger Spring | 53 Rear Sight Assembly
(Includes parts 53,54 and 55) |
| 7 Extractor Rod Spring | 23 Bolt Spring | 39 Trigger Spring Swivel | 54 Rear Sight Spring |
| 8 Cylinder
(Includes parts 1 and 2) | 24 Hammer Assembly
(Includes parts 24,25,26,27,28,
29,30 and 31) | 40 Main Spring Assembly
(Includes parts 41,42 and 43) | 55 Rear Sight Pin |
| 9 Yoke | 25 Keylock | 41 Main Spring Center Pin | 56 Front Sight |
| 10 Front Latch | 26 Keylock Spring | 42 Main Spring | 57 Front Sight Pin |
| 11 Front Latch Spring | 27 Keylock Ball | 43 Main Spring Plate | 58 Stock Pin |
| 12 Cylinder Stop Plunger
with Spring | 28 Keylock Pin | 44 Cylinder Stop | 60 Firing Pin Bushing |
| 13 Front Latch Pin | 29 Sear | 45 Hand | 61 Center Pin Bushing |
| 14 Extractor Rod | 30 Sear Spring | 46 Side Plate | 63 Rear Sight Screw |
| 15 Barrel | 31 Sear Pin | 47 Yoke Screw
(Includes parts 48 and 49) | 69 Cylinder Distance Bushing |
| 16 Frame | 32 Transfer Bar | | |

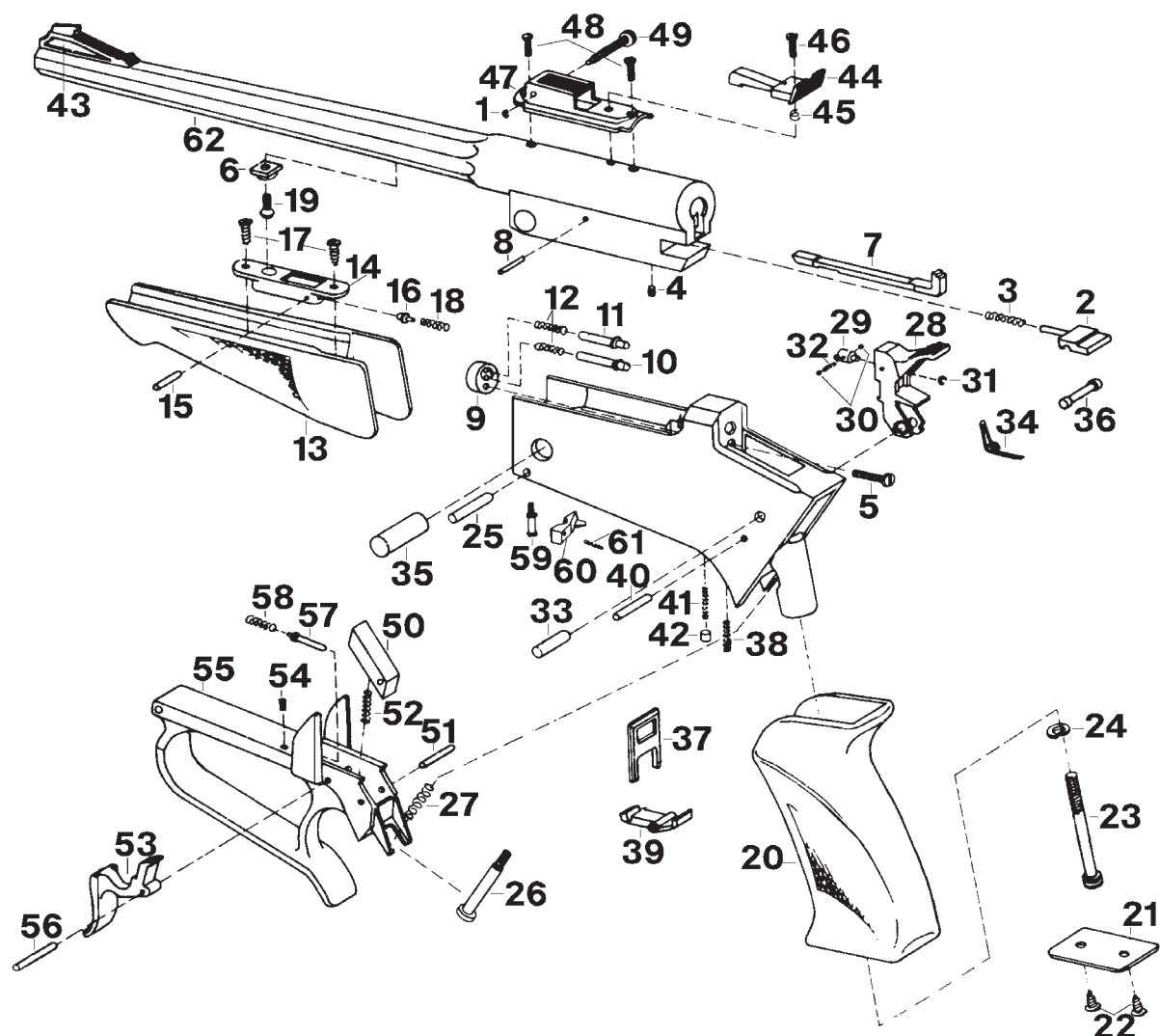


Gaucha Single Action Revolver

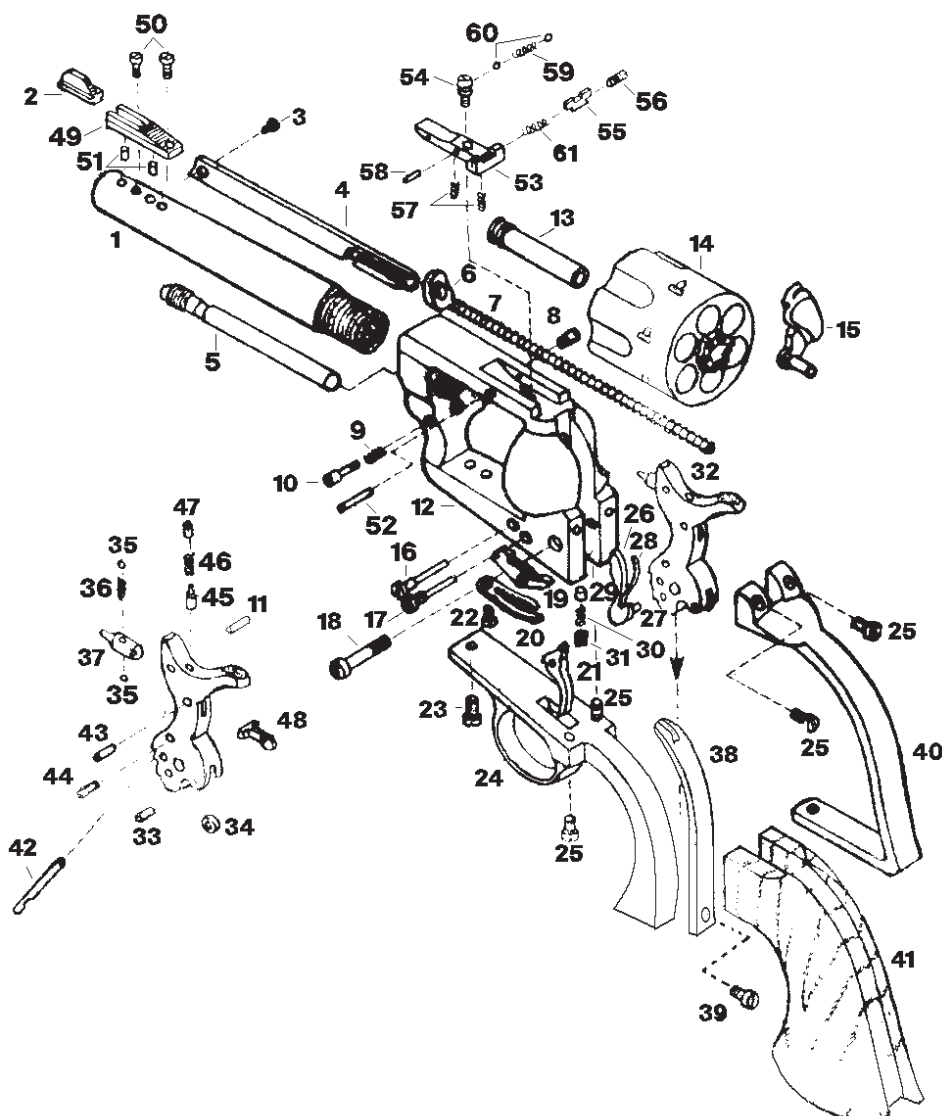


1	Barrel	4.6	Stock Pin	6.2	Firing Pin Retaining Pin	6.16	Gate Catch Spring
2.1	Ejector Tube Screw	4.7	Trigger Guard Screws - Rear	6.3	Base Pin Screw	6.17	Gate Catch Screw
2.2	Ejector Tube	4.8	Trigger Guard Screws - Front	6.4	Firing Pin Spring	6.18	Bolt
2.3	Ejector Rod Head	4.9	Gate	6.5	Firing Pin	6.19	Sear/Bolt Spring Screw
2.4	Ejector Rod	5	Hammer Assembly (Includes parts 5.1 to 5.7)	6.6	Bolt Screw	6.20	Sear/Bolt Spring
2.5	Ejector Rod Spring	5.1	Hammer	6.7	Trigger Screw	6.21	Base Pin Screw Nut
3	Cylinder (Includes parts 3.1 and 3.2)	5.2	Keylock	6.8	Hammer Screw	6.22	Base Pin
3.1	Cylinder	5.3	Hammer Roll	6.9	Transfer Bar	7	Stock Assembly (Includes parts 7.1 to 7.5)
3.2	Cylinder Bushing	5.4	Keylock Ball	6.10	Hand	7.1	Stock - Left
4.1	Frame	5.5	Keylock Spring	6.11	Hand Spring	7.2	Stock Bushing
4.2	Backstrap Screws - Top	5.6	Hammer Roll Pin	6.12	Main Spring Screw	7.3	Stock Nut
4.3	Backstrap	5.7	Keylock Pin	6.13	Main Spring	7.4	Stock - Right
4.4	Backstrap Screws - Bottom	6.1	Base Pin Screw Spring	6.14	Trigger	7.5	Stock Screw
4.5	Trigger Guard			6.15	Gate Catch		



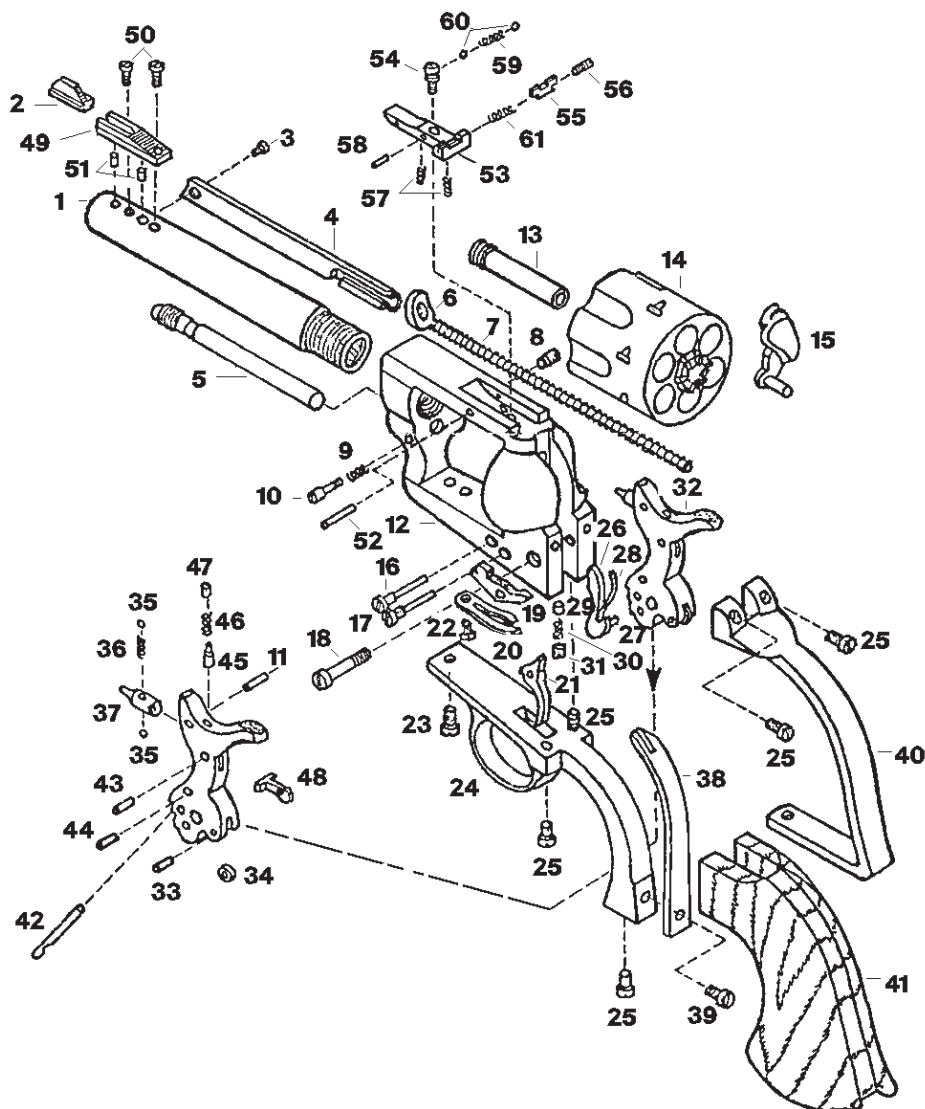
Contender (Old Style)


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|----|---------------------------|----|-----------------------|----|--|
| 1 | Adjusting Screw Snap Ring | 22 | Grip Cap Screws | 43 | Front Sight |
| 2 | Bolt | 23 | Grip Screw | 44 | Rear Sight Blade |
| 3 | Bolt Spring | 24 | Grip Screw Washer | 45 | Rear Sight Elevating Spring |
| 4 | Bolt Stop Screw | 25 | Guard Pin | 46 | Rear Sight Elevation Adjusting<R>Screw |
| 5 | Bushing Screw | 26 | Guard Stop Screw | 47 | Rear Sight Housing |
| 6 | Dovetail Lock | 27 | Guard Stop Spring | 48 | Rear Sight Screws |
| 7 | Extractor | 28 | Hammer | 49 | Rear Sight Windage Adjusting<R>Screw |
| 8 | Extractor Stop Pin | 29 | Hammer Nose | 50 | Striker |
| 9 | Firing Pin Bushing | 30 | Hammer Nose Detents | 51 | Striker Pin |
| 10 | Firing Pin, Centerfire | 31 | Hammer Nose Snap Ring | 52 | Striker Spring |
| 11 | Firing Pin, Rimfire | 32 | Hammer Nose Spring | 53 | Trigger |
| 12 | Firing Pin Springs | 33 | Hammer Pin | 54 | Trigger Adjusting Screw |
| 13 | Forend | 34 | Hammer Spring | 55 | Trigger Guard |
| 14 | Forend Catch | 35 | Hinge Pin | 56 | Trigger Pin |
| 15 | Forend Catch Pin | 36 | Roller | 57 | Trigger Return Plunger |
| 16 | Forend Catch Plunger | 37 | Safety | 58 | Trigger Spring |
| 17 | Forend Catch Screws | 38 | Safety Spring | 59 | Safety Screw |
| 18 | Forend Catch Spring | 39 | Sear | 60 | Interlock Safety |
| 19 | Forend Lug | 40 | Sear Pin | 61 | Safety Screw |
| 20 | Grip | 41 | Sear Spring | 62 | Barrel |
| 21 | Grip Cap | 42 | Sear Plunger | | |



1	Barrel	22	Bolt Spring Screw	43	Hammer Safety Bar Pin
2	Sight	23	Trigger Guard Screw	44	Hammer Safety Plunger Pin
3	Ejector Rod Tube Screw	24	Trigger Guard	45	Hammer Safety Pin
4	Ejector Rod Tube	25	Trigger Guard Backstrap Screws	46	Hammer Safety Spring
5	Base Pin	26	Hand Assembly	47	Hammer Safety Stop Screw
6	Ejector	27	Hand Pin	48	Hammer Safety Bar
7	Ejector Spring	28	Hand Spring	49	Front Sight Ramp
8	Base Pin Nut	29	Gate Catch	50	Front Sight Ramp Retaining Screws
9	Base Pin Spring	30	Gate Spring	51	Front Sight Ramp Pins
10	Base Pin Screw	31	Gate Catch Screw	52	Rear Sight Retaining Screw
11	Firing Pin Retaining Pin	32	Hammer	53	Rear Sight
12	Frame	33	Hammer Roll Pin	54	Rear Sight Elevation Screw
13	Base Pin Bushing	34	Hammer Roll	55	Rear Sight Blade
14	Cylinder	35	Firing Pin Spheres	56	Rear Sight Windage Screw
15	Gate	36	Firing Pin Spring	57	Rear Sight Springs
16	Bolt Screw	37	Firing Pin	58	Rear Screw
17	Trigger Screw	38	Mainspring	59	Rear Spring
18	Hammer Screw	39	Mainspring Screw	60	Rear Spheres
19	Bolt	40	Backstrap	61	Rear Sight Blade Spring
20	Sear and Bolt Spring	41	Grips	Parts Not Shown	
21	Trigger	42	Hammer Safety Plunger		Rear Sight Elevation Screw Pin

Cattleman SA Revolver

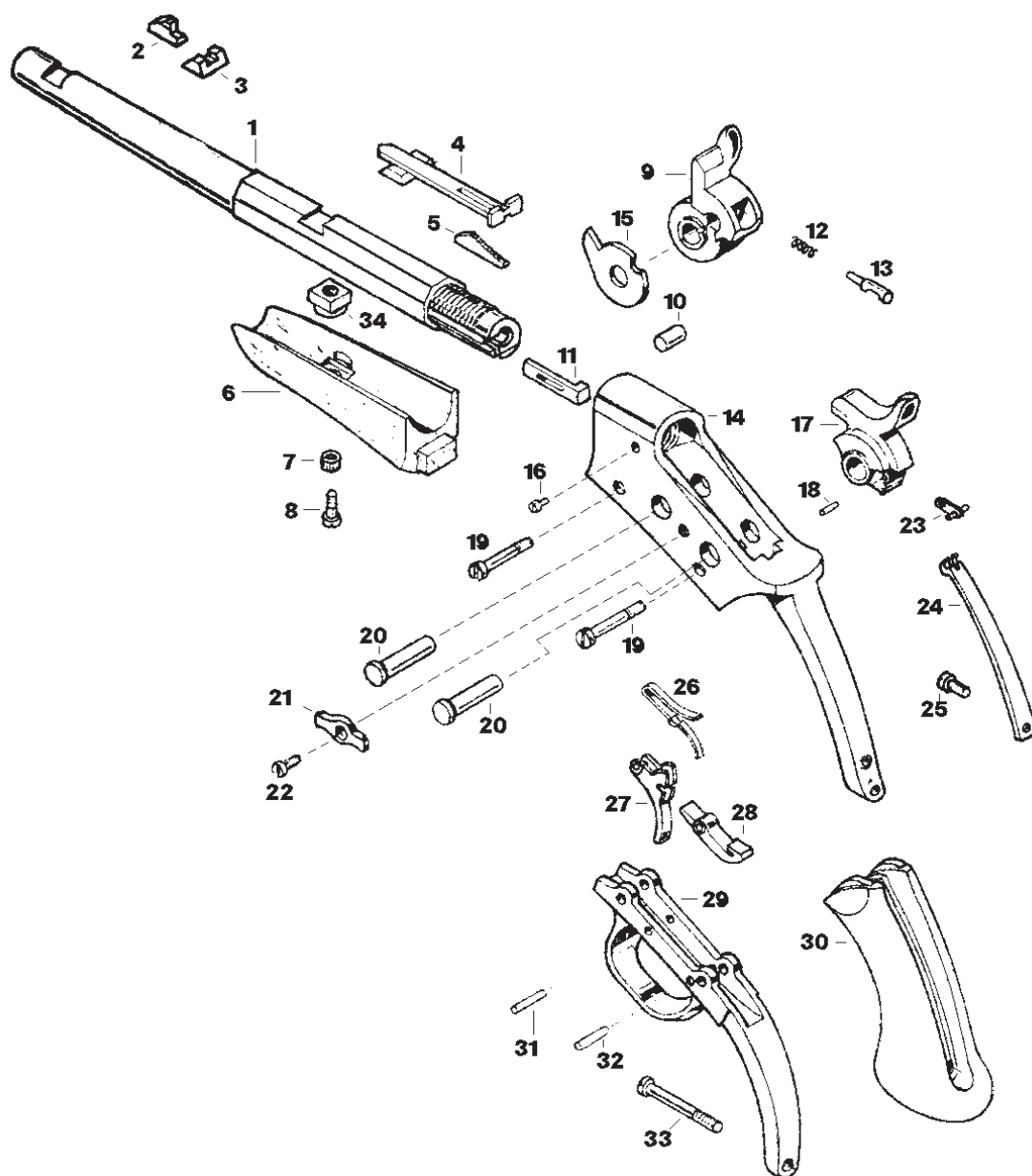


1	Barrel	23	Trigger Guard Screw	45	Hammer Safety Pin
2	Front Sight	24	Trigger Guard	46	Hammer Safety Spring
3	Ejector Rod Tube Screw	25	Trigger Guard Backstrap Screws	47	Hammer Safety Stop Screw
4	Ejector Rod Tube	26	Hand Assembly	48	Hammer Safety Bar
5	Base Pin	27	Hand Pin	49	Front Sight Ramp
6	Ejector	28	Hand Spring	50	Front Sight Ramp Retaining Screws
7	Ejector Spring	29	Gate Catch	51	Front Sight Ramp Pins
8	Base Pin Nut	30	Gate Spring	52	Rear Sight Retaining Screw
9	Base Pin Spring	31	Gate Catch Screw	53	Rear Sight
10	Base Pin Screw	32	Hammer	54	Rear Sight Elevation Screw
11	Firing Pin Retaining Pin	33	Hammer Roll Pin	55	Rear Sight Blade
12	Frame	34	Hammer Roll	56	Rear Sight Windage Screw
13	Base Pin Bushing	35	Firing Pin Spheres	57	Rear Sight Springs
14	Cylinder	36	Firing Pin Spring	58	Rear Sight Screw
15	Gate	37	Firing Pin	59	Rear Sight Sphere Spring
16	Bolt Screw	38	Mainspring	60	Rear Sight Spheres
17	Trigger Screw	39	Mainspring Screw	61	Rear Sight Blade Spring
18	Hammer Screw	40	Backstrap		
19	Bolt	41	Grip		
20	Sear and Bolt Spring	42	Hammer Safety Plunger		
21	Trigger	43	Hammer Safety Bar Pin		
22	Bolt Spring Screw	44	Hammer Safety Plunger Pin		

Parts Not Shown

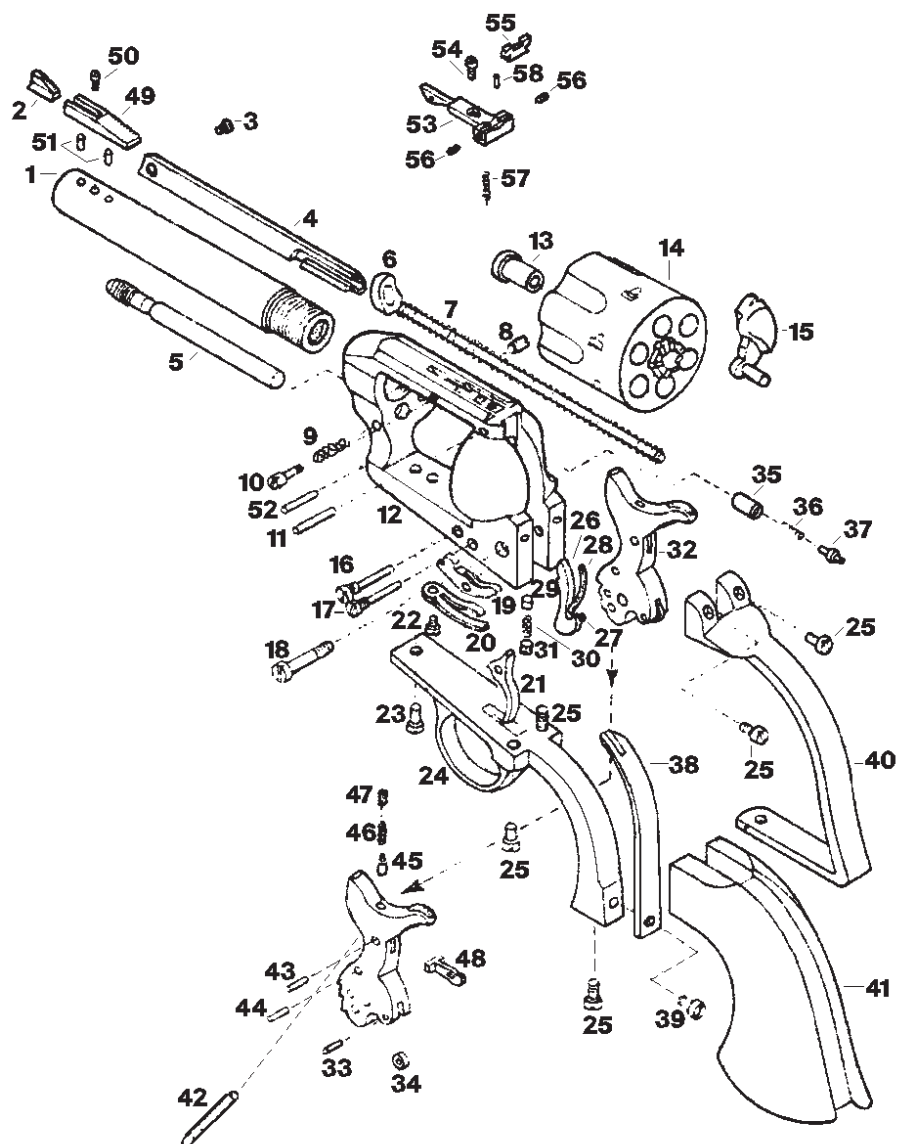
Ejector Rod Tube Screw Nut
Rear Sight Elevation Screw Pin

Rolling Block Single Shot



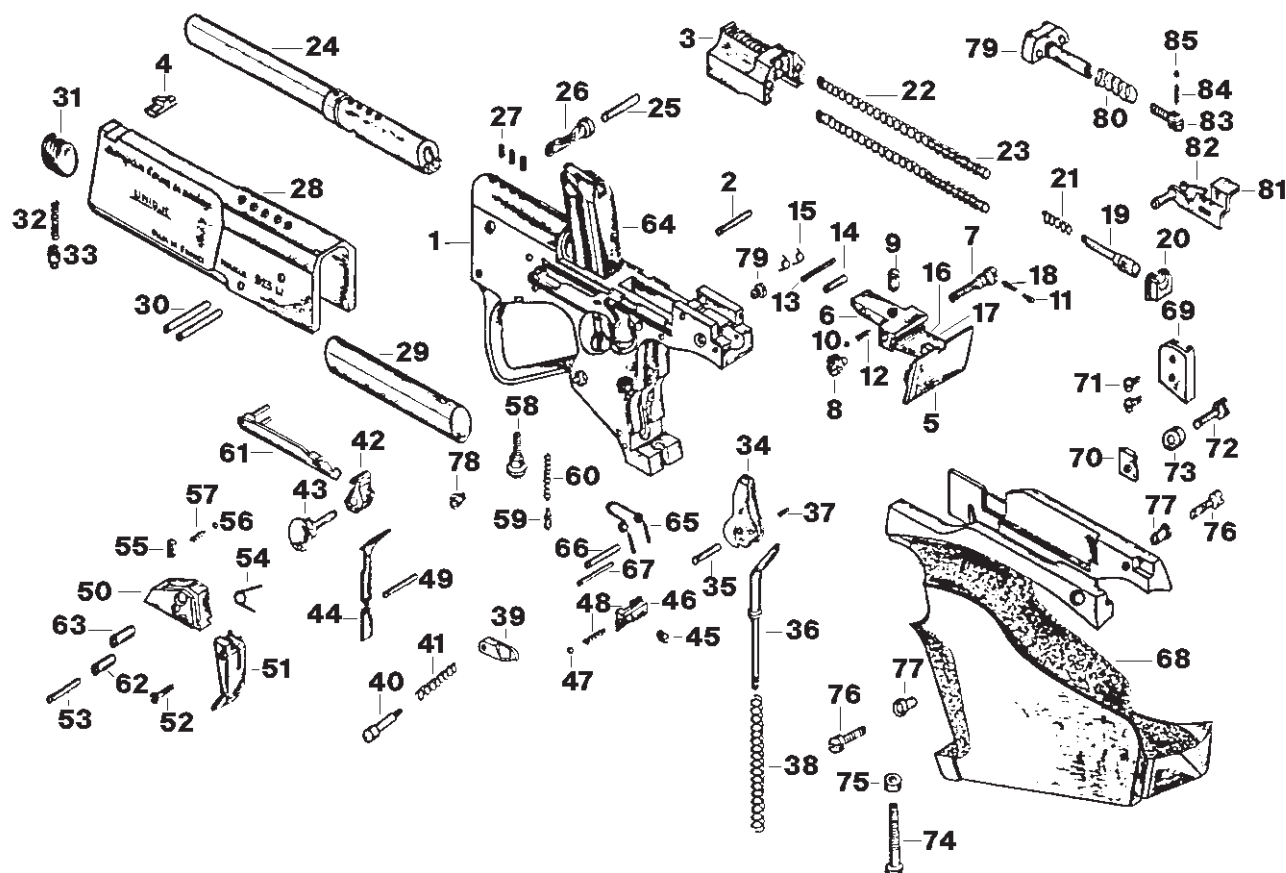
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|----|--------------------------|----|----------------------|
| 1 | Barrel | 18 | Stirrup Pin |
| 2 | Front Sight | 19 | Trigger Guard Screws |
| 3 | Front Sight Ramp | 20 | Block Pin and Rammer |
| 4 | Rear Sight | 21 | Pin Plate |
| 5 | Rear Sight Windage Ramp | 22 | Plate Screw |
| 6 | Forend | 23 | Stirrup |
| 7 | Forend Cap | 24 | Mainspring |
| 8 | Forend Screw | 25 | Mainspring Screw |
| 9 | Stop Block | 26 | Sear Spring |
| 10 | Firing Pin Roller | 27 | Trigger |
| 11 | Extractor | 28 | Sear |
| 12 | Firing Pin Spring | 29 | Trigger Guard |
| 13 | Firing Pin | 30 | Grips |
| 14 | Frame | 31 | Trigger Pin |
| 15 | Extractor Cam | 32 | Sear Pin |
| 16 | Stopping Extractor Screw | 33 | Tang Screw |
| 17 | Hammer | 34 | Tenon |

Stallion Revolver



1	Barrel	21	Trigger	41	Grip
2	Sight	22	Bolt Spring Screw	42	Hammer Safety Plunger
3	Ejector Rod Tube Screw	23	Trigger Guard Screw	43	Hammer Safety Bar Pin
4	Ejector Rod Tube	24	Trigger Guard	44	Hammer Safety Plunger Pin
5	Base Pin	25	Trigger Guard Backstrap Screws	45	Hammer Safety Pin
6	Ejector	26	Hand Assembly	46	Hammer Safety Spring
7	Ejector Spring	27	Hand Pin	47	Hammer Safety Stop Screw
8	Base Pin Nut	28	Hand Spring	48	Hammer Safety Bar
9	Base Pin Spring	29	Gate Catch	49	Front Sight Ramp
10	Base Pin Screw	30	Gate Spring	50	Front Sight Ramp Retaining Screw
11	Firing Pin Retaining Pin	31	Gate Catch Screw	51	Front Sight Ramp Pins
12	Frame	32	Hammer	52	Rear Sight Retaining Screw
13	Base Pin Bushing	33	Hammer Roll Pin	53	Rear Sight
14	Cylinder	34	Hammer Roll	54	Rear Sight Elevation Screw
15	Gate	35	Firing Pin Bearing	55	Rear Sight Blade
16	Bolt Screw	36	Firing Pin Spring	56	Rear Sight Windage Screws
17	Trigger Screw	37	Firing Pin	57	Rear Sight Elevation Spring
18	Hammer Screw	38	Mainspring	58	Rear Sight Lock Pin
19	Bolt	39	Mainspring Screw		
20	Sear and Bolt Spring	40	Backstrap		

823 U Auto

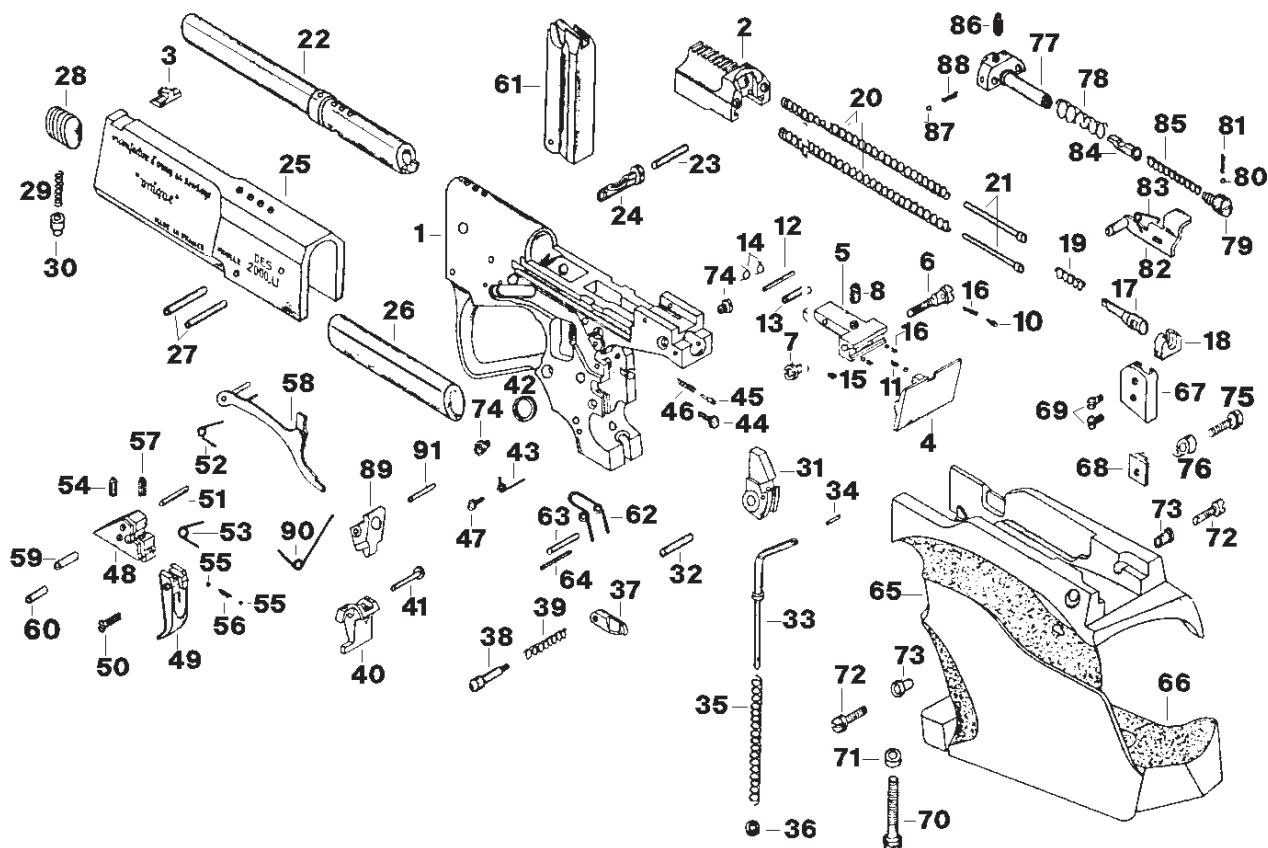


1	Frame	31	Counterweight Screw Cap	61	Trigger Bar
2	Pin	32	Retaining Button Spring	62	Trigger Axis Pin Bushing
3	Slide	33	Retaining Button	63	Trigger Bar Pin Bushing
4	Front Sight	34	Hammer	64	Magazine
5	Rear Sight Blade	35	Hammer Axis Pin	65	Magazine Ejector Spring
6	Rear Sight Base	36	Hammer Strut	66	Magazine Ejector Spring Pivot Pin
7	Lateral Sight Adjustment Screw	37	Hammer Strut Pin	67	Magazine Ejector Spring Retaining Pin
8	Locknut	38	Hammer Spring	68	Grip
9	Vertical Adjustment Screw	39	Magazine Catch	69	Hand Rest Notch
10	Adjustment Screw Ball Click	40	Magazine Catch Button	70	Notch Support
11	Piston Click	41	Magazine Catch Spring	71	Hand Rest Fixing Screws
12	Piston Spring	42	Sear	72	Notch Support Screw
13	Rear Sight Axis Pin	43	Sear Axis Pin	73	Notch Support Washer
14	Rear Sight Bushing	44	Sear Spring	74	Grip Screw
15	Vertical Adjustment Spring	45	Sear Regulating Screw	75	Grip Screw Bushing
16	Ball Bearing	46	Sear Screw Stand	76	Upper Grip Screw
17	Ball Bearing Spring	47	Sear Screw Ball Click	77	Upper Grip Screw Bushing
18	Piston Click Spring	48	Sear Screw Springs	78	Upper Grip Screw Frame Bushing
19	Firing Pin	49	Sear Spring Retaining Screw	79	Slide Recoil Buffer/Dry Firing Stop
20	Firing Pin Stop	50	Trigger Block	80	Shock Absorber Spring
21	Firing Pin Spring	51	Trigger	81	Slide Stop
22	Slide Recoil Spring	52	Trigger Overtravel Screw	82	Slide Stop Spring
23	Recoil Spring Guide	53	Trigger Axis Pin	83	Dry Firing Stop
24	Barrel	54	Trigger Spring	84	Dry Firing Stop Spring
25	Barrel Pin	55	Sear Engagement Regulating Screw	85	Spring Ball Click
26	Barrel Bushing	56	Sear Engagement Screw Ball Click		
27	Gas Escape Port Screws	57	Ball Click Spring		
28	Barrel Sheath	58	Backlash Regulating Screw		
29	Additional Counterweight	59	Backlash Screw Ball Click		
30	Barrel Sheath Pins	60	Backlash Screw Ball Click Spring		

Parts Not Shown

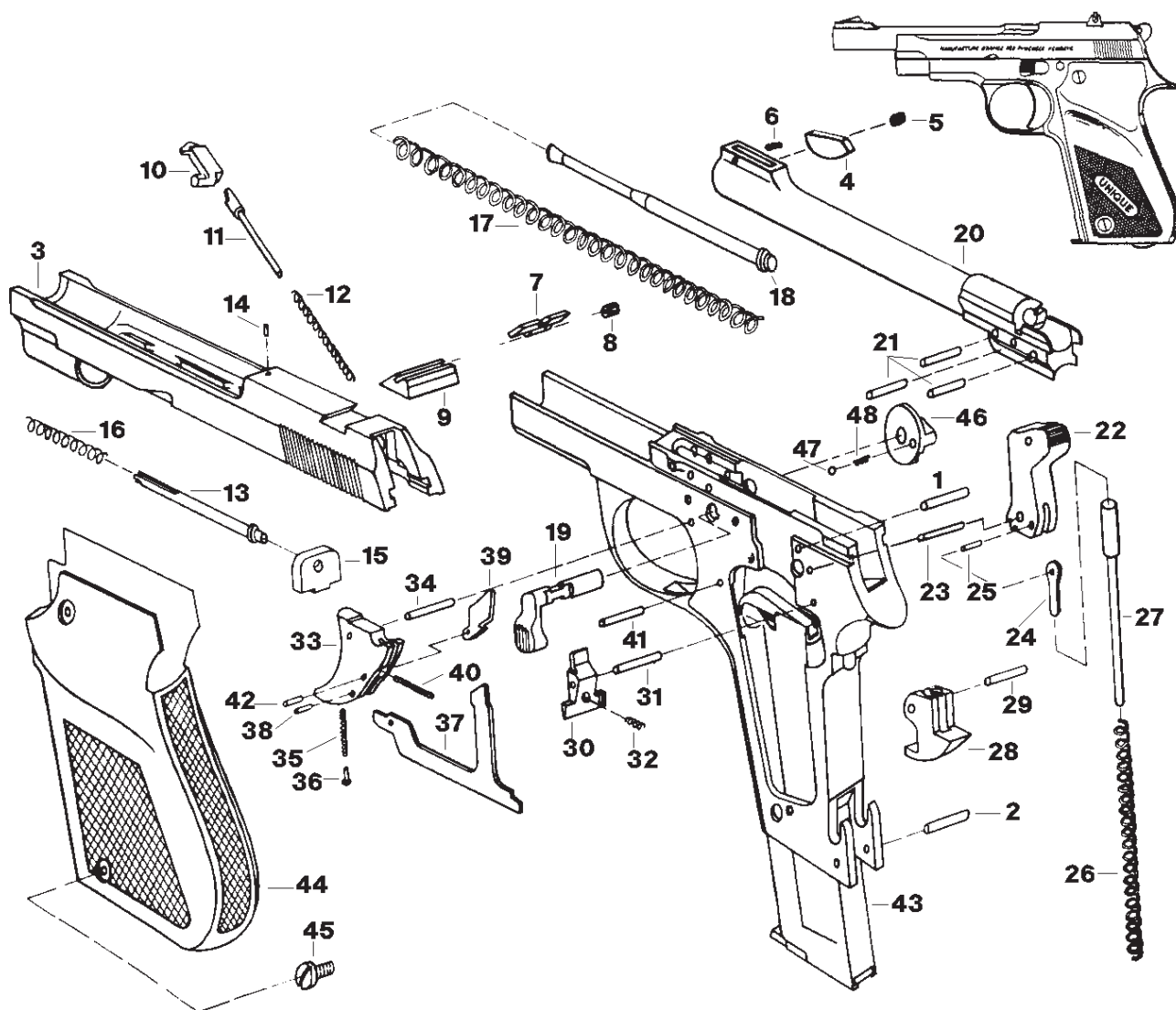
Movable Hand Rest

2000 U Auto



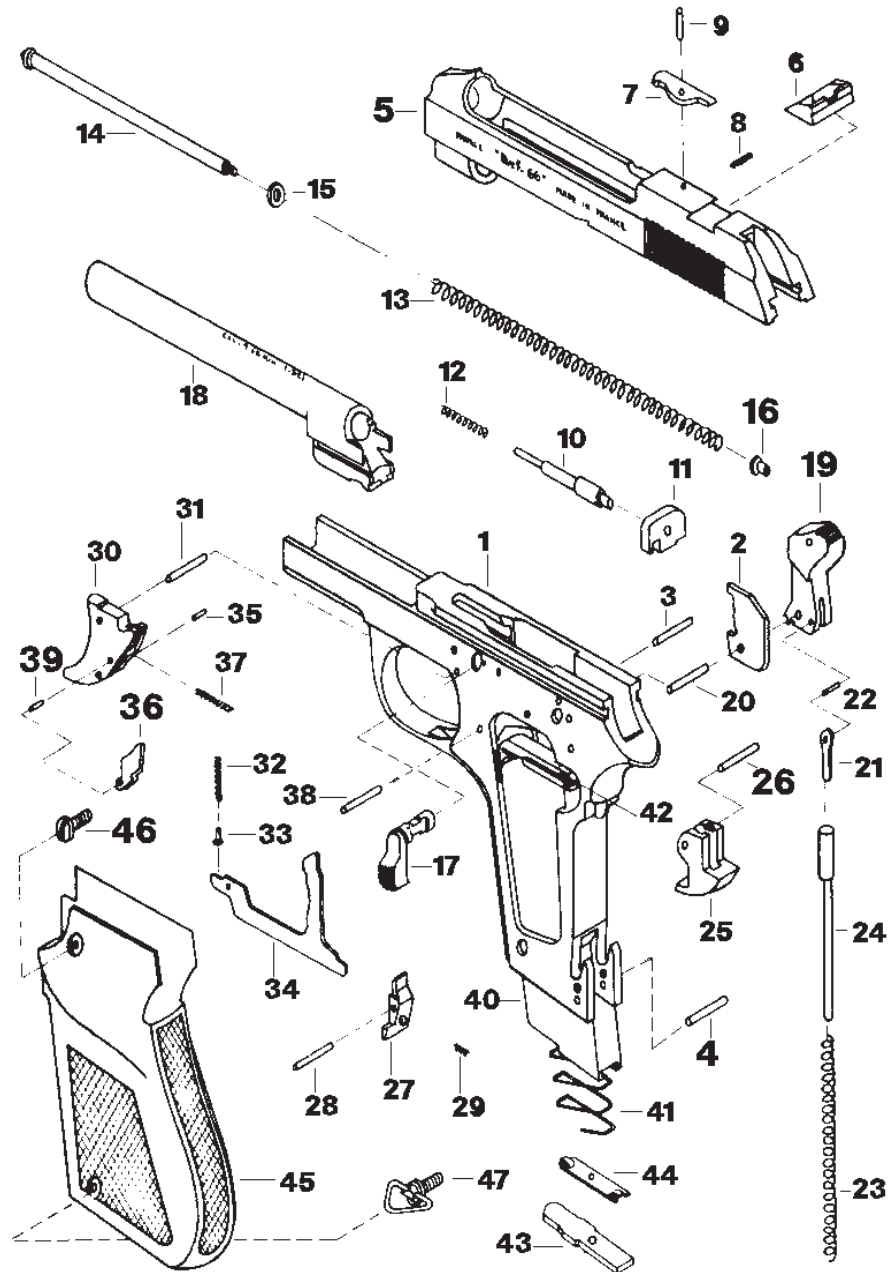
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|----|-----------------------------------|----|----------------------------------|----|---------------------------------------|
| 1 | Frame | 32 | Hammer Axis Pin | 63 | Magazine Ejector Spring Pivot Pin |
| 2 | Slide | 33 | Hammer Strut | 64 | Magazine Ejector Spring Retaining Pin |
| 3 | Front Sight | 34 | Hammer Strut Pin | 65 | Grip |
| 4 | Rear Sight Blade | 35 | Hammer Spring | 66 | Movable Hand Rest |
| 5 | Rear Sight Base | 36 | Hammer Spring Stop | 67 | Hand Rest Notch |
| 6 | Lateral Sight Adjustment Screw | 37 | Magazine Catch | 68 | Notch Support |
| 7 | Adjustment Screw Locknut | 38 | Magazine Catch Button | 69 | Fixing Screws |
| 8 | Vertical Sight Adjustment Screw | 39 | Magazine Catch Spring | 70 | Grip Screw |
| 9 | Adjustment Screw Ball Click | 40 | Sear | 71 | Grip Screw Bushing |
| 10 | Adjustment Screw Piston Click | 41 | Sear Axis Pin | 72 | Upper Grip Screw |
| 11 | Adjustment Screw Ball Spring | 42 | Trigger Bar Cam Ring | 73 | Upper Grip Screw Bushing |
| 12 | Rear Sight Axis Pin | 43 | Sear Spring | 74 | Upper Grip Screw Frame Bushings |
| 13 | Axis Pin Bushing | 44 | Sear Regulating Screw | 75 | Notch Support Screw |
| 14 | Vertical Adjustment Springs | 45 | Screw Stand | 76 | Notch Support Bushing |
| 15 | Rear Sight Ball Bearing | 46 | Screw Ball Click | 77 | Slide Recoil Buffer |
| 16 | Springs | 47 | Sear Spring Retaining Screw | 78 | Shock Absorber Spring |
| 17 | Firing Pin | 48 | Trigger Block | 79 | Buffer Retaining Screw |
| 18 | Firing Pin and Hammer Stop | 49 | Trigger | 80 | Buffer Screw Ball Click |
| 19 | Firing Pin Spring | 50 | Trigger Screw | 81 | Ball Click Spring |
| 20 | Slide Recoil Spring | 51 | Trigger Axis Pin | 82 | Slide Stop |
| 21 | Recoil Spring Guides | 52 | Trigger Spring | 83 | Slide Stop Spring |
| 22 | Barrel | 53 | Trigger Bar Spring | 84 | Dry Firing Stop |
| 23 | Barrel Pin | 54 | Sear Engagement Regulating Screw | 85 | Stop Spring |
| 24 | Barrel Pin Bushing | 55 | Ball Click Screws | 86 | Stop Lock Screw |
| 25 | Barrel Sheath | 56 | Ball Click Spring | 87 | Screw Ball Click |
| 26 | Additional Counterweight | 57 | Backlash Regulating Screw | 88 | Ball Click Spring |
| 27 | Barrel Sheath Pins | 58 | Trigger Bar | 89 | Intermediate Sear |
| 28 | Screw Cap | 59 | Trigger Axis Pin Bushing | 90 | Intermediate Sear Spring |
| 29 | Screw Cap Retaining Button Spring | 60 | Trigger Bar Pin Bushing | 91 | Intermediate Sear Spring Pin |
| 30 | Screw Cap Retaining Button | 61 | Magazine | | |
| 31 | Hammer | 62 | Magazine Ejector Spring | | |

Escort and Corsair Auto

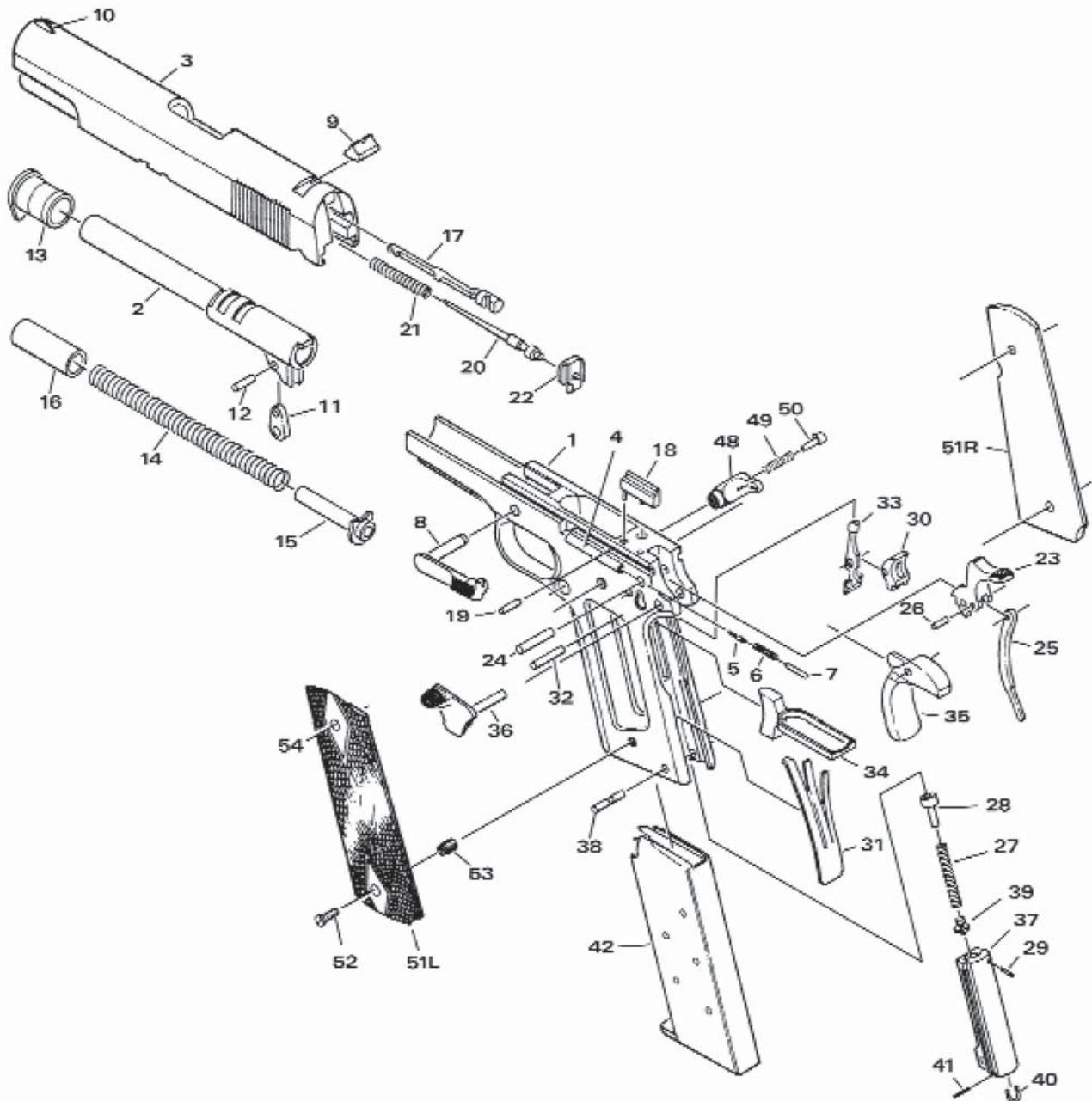


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|---------------------------|---------------------------------------|---------------------------------------|
| 1 Hammer Stop | 18 Recoil Spring Guide | 34 Trigger Axis Pin |
| 2 Magazine Catch Stop | 19 Safety | 35 Trigger Spring |
| 3 Slide | 20 Barrel | 36 Trigger Spring Guide |
| 4 Front Sight | 21 Barrel Rivets | 37 Trigger Bar and Disconnect |
| 5 Front Sight Screw | 22 Hammer with Guide and Pin Complete | 38 Trigger Pin |
| 6 Front Sight Pin | 23 Hammer Axis Pin | 39 Magazine Safety |
| 7 Rear Sight | 24 Hammer Guide | 40 Magazine Safety Spring |
| 8 Rear Sight Screw | 25 Hammer Guide Pin | 41 Magazine Safety Stop |
| 9 Rear Sight Base | 26 Hammer Spring | 42 Magazine Safety Pin |
| 10 Extractor | 27 Hammer Spring Guide | 43 Magazine Complete |
| 11 Extractor Spring Guide | 28 Magazine Catch | 44 Grips |
| 12 Extractor Spring | 29 Magazine Catch Axis Pin | 45 Grip Screws |
| 13 Firing Pin | 30 Sear | 46 Dismantling Stud |
| 14 Firing Pin Stop | 31 Sear Axis Pin | 47 Dismantling Stud Ball Catch |
| 15 Firing Pin Guide | 32 Sear Spring | 48 Dismantling Stud Ball Catch Spring |
| 16 Firing Pin Spring | 33 Trigger | |
- Parts Not Shown**
Rear Sight Spring

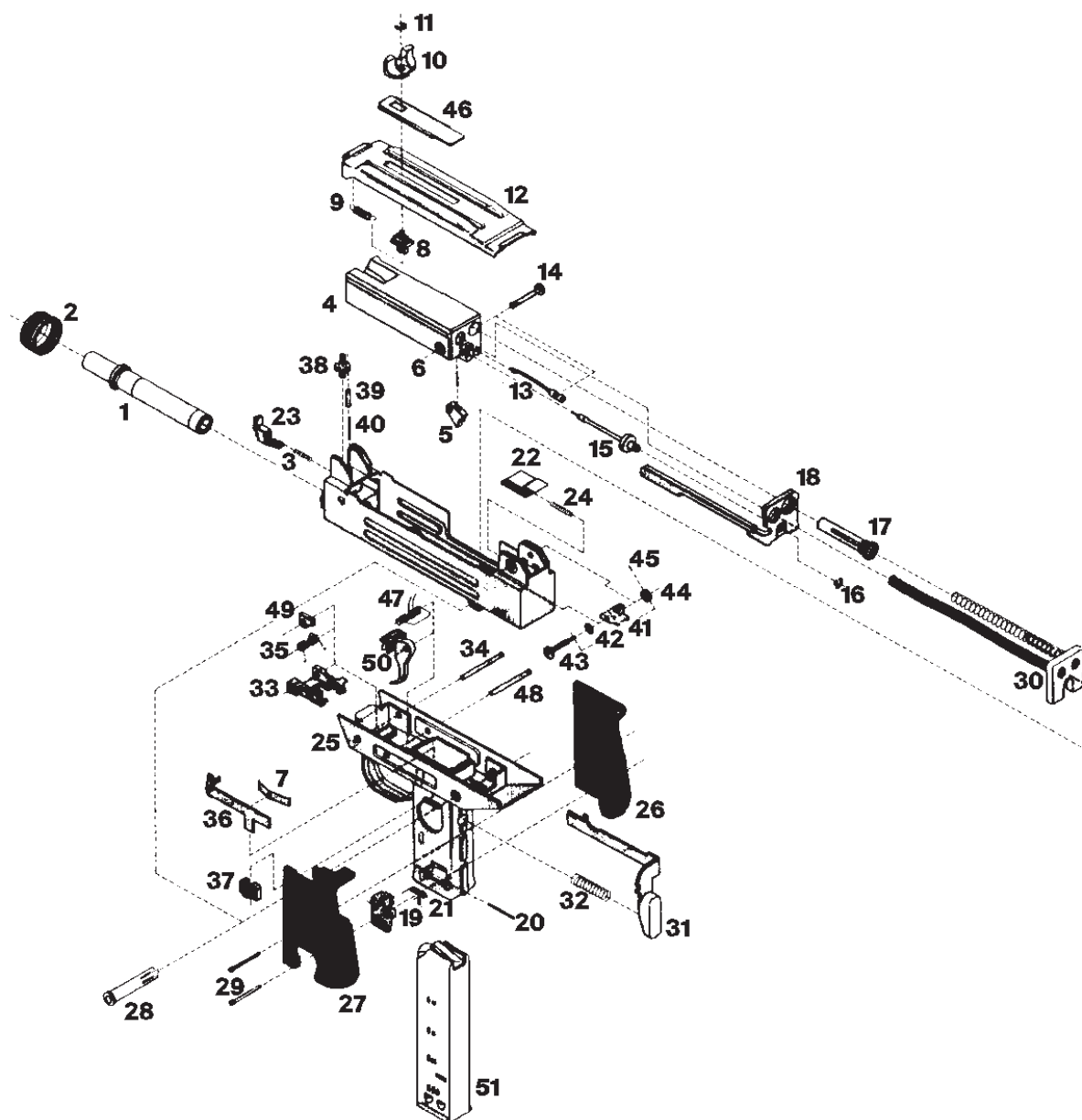
Model Bcf 66 Auto



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|----|-------------------------------|----|---------------------|----|------------------------------|
| 1 | Frame | 17 | Safety | 33 | Trigger Bar Guide |
| 2 | Ejector | 18 | Barrel | 34 | Trigger Bar |
| 3 | Hammer Stop | 19 | Hammer | 35 | Trigger Bar Pin |
| 4 | Magazine Catch Stop | 20 | Hammer Pin | 36 | Magazine Safety |
| 5 | Slide | 21 | Hammer Link | 37 | Magazine Safety Spring |
| 6 | Rear Sight | 22 | Hammer Link Pin | 38 | Magazine Safety Stop |
| 7 | Extractor | 23 | Hammer Spring | 39 | Magazine Safety Pin |
| 8 | Extractor Spring | 24 | Hammer Spring Guide | 40 | Magazine Body |
| 9 | Extractor Pin | 25 | Magazine Catch | 41 | Magazine Spring |
| 10 | Firing Pin | 26 | Magazine Catch Pin | 42 | Magazine Follower |
| 11 | Firing Pin Stop | 27 | Sear | 43 | Magazine Bottom Plate |
| 12 | Firing Pin Spring | 28 | Sear Pin | 44 | Magazine Spring Bottom Plate |
| 13 | Recoil Spring | 29 | Sear Spring | 45 | Grip |
| 14 | Recoil Spring Guide | 30 | Trigger | 46 | Grip Screw |
| 15 | Recoil Spring Guide Washer | 31 | Trigger Pin | 47 | Lanyard Ring |
| 16 | Recoil Spring Guide Screw Nut | 32 | Trigger Bar Spring | | |

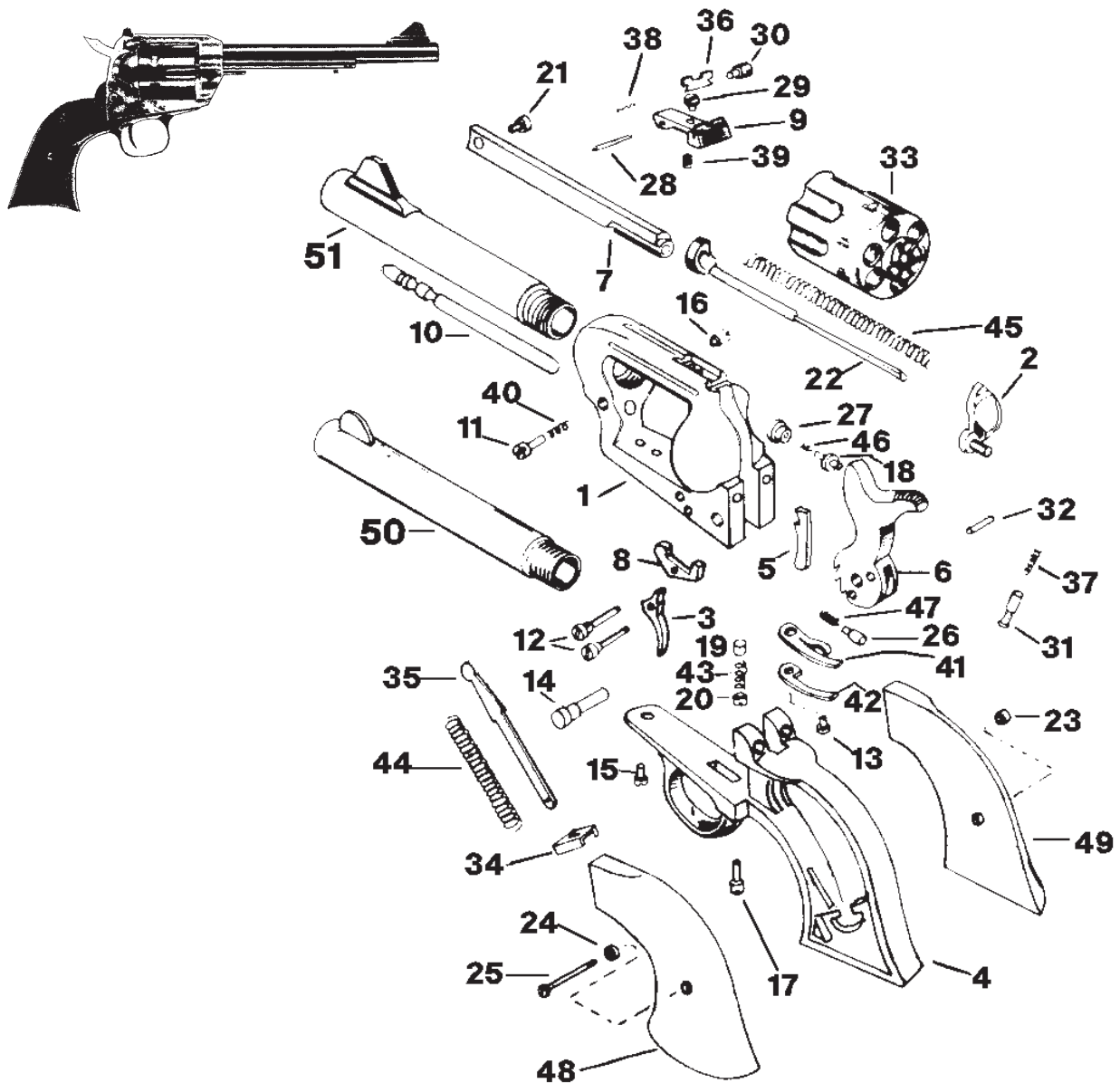


1	Receiver	14	Recoil Spring	27	Main Spring	40	Lanyard Loop
2	Barrel	15	Recoil Spring Guide	28	Main Spring Cap	41	Lanyard Loop Pin
3	Slide	16	Recoil Spring Plug	29	Main Spring Cap Pin	42	Magazine
4	Plunger Tube	17	Extractor	30	Sear	48	Magazine Catch
5	Slide Stop Plunger	18	Ejector	31	Sear Spring Assembly	49	Magazine Catch Spring
6	Plunger Spring	19	Ejector Pin	32	Sear Pin	50	Magazine Catch Lock
7	Safety Lock Plunger	20	Firing Pin	33	Disconnect	51L	Left Grip
8	Slide Stop	21	Firing Pin Spring	34	Trigger Assembly	51R	Right Grip
9	Rear Sight	22	Firing Pin Stop	35	Grip Safety	52	Grip Screw
10	Front Sight	23	Hammer	36	Safety Lock	53	Frame Bushing
11	Barrel Link	24	Hammer Pin	37	Main Spring Housing	54	Grip Screw Escusion
12	Barrel Link Pin	25	Hammer Strut	38	Main Spring Housing Pin		
13	Barrel Bushing	26	Hammer Strut Pin	39	Main Spring Housing Pin Retainer		



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|----|-----------------------------|----|-------------------------|----|--------------------------|
| 1 | Barrel | 18 | Striker Guide | 35 | Sear Spring |
| 2 | Barrel Retaining Nut | 19 | Magazine Catch | 36 | Fire Selector Lever |
| 3 | Barrel Retaining Nut Spring | 20 | Magazine Catch Pin | 37 | Fire Selector Button |
| 4 | Bolt | 21 | Magazine Catch Spring | 38 | Front Sight |
| 5 | Blocking Latch | 22 | Cover Catch | 39 | Front Sight Detent |
| 6 | Blocking Latch Spring | 23 | Barrel Return Nut Catch | 40 | Front Sight Spring |
| 7 | Lever Spring | 24 | Cover Catch Spring | 41 | Rear Sight |
| 8 | Cocking Lug | 25 | Frame | 42 | Rear Sight Spring Washer |
| 9 | Cocking Lug Spring | 26 | Right Grip | 43 | Rear Sight Axis |
| 10 | Cocking Knob | 27 | Left Grip | 44 | Rear Sight Windage Drum |
| 11 | Cocking Knob Retainer | 28 | Grip Pin | 45 | Windage Drum Pin |
| 12 | Receiver Cover Plate | 29 | Grip Screws | 46 | Slot Cover Plate |
| 13 | Extractor | 30 | Return Spring Assembly | 47 | Trigger Spring |
| 14 | Extractor Pin | 31 | Grip Safety | 48 | Trigger Pin |
| 15 | Firing Pin | 32 | Safety Spring | 49 | Dog Stop |
| 16 | Firing Pin Return Ring | 33 | Sear | 50 | Trigger Assembly |
| 17 | Firing Pin Spring Seat | 34 | Sear Pin | 51 | Magazine Assembly |

Dragoon Revolver

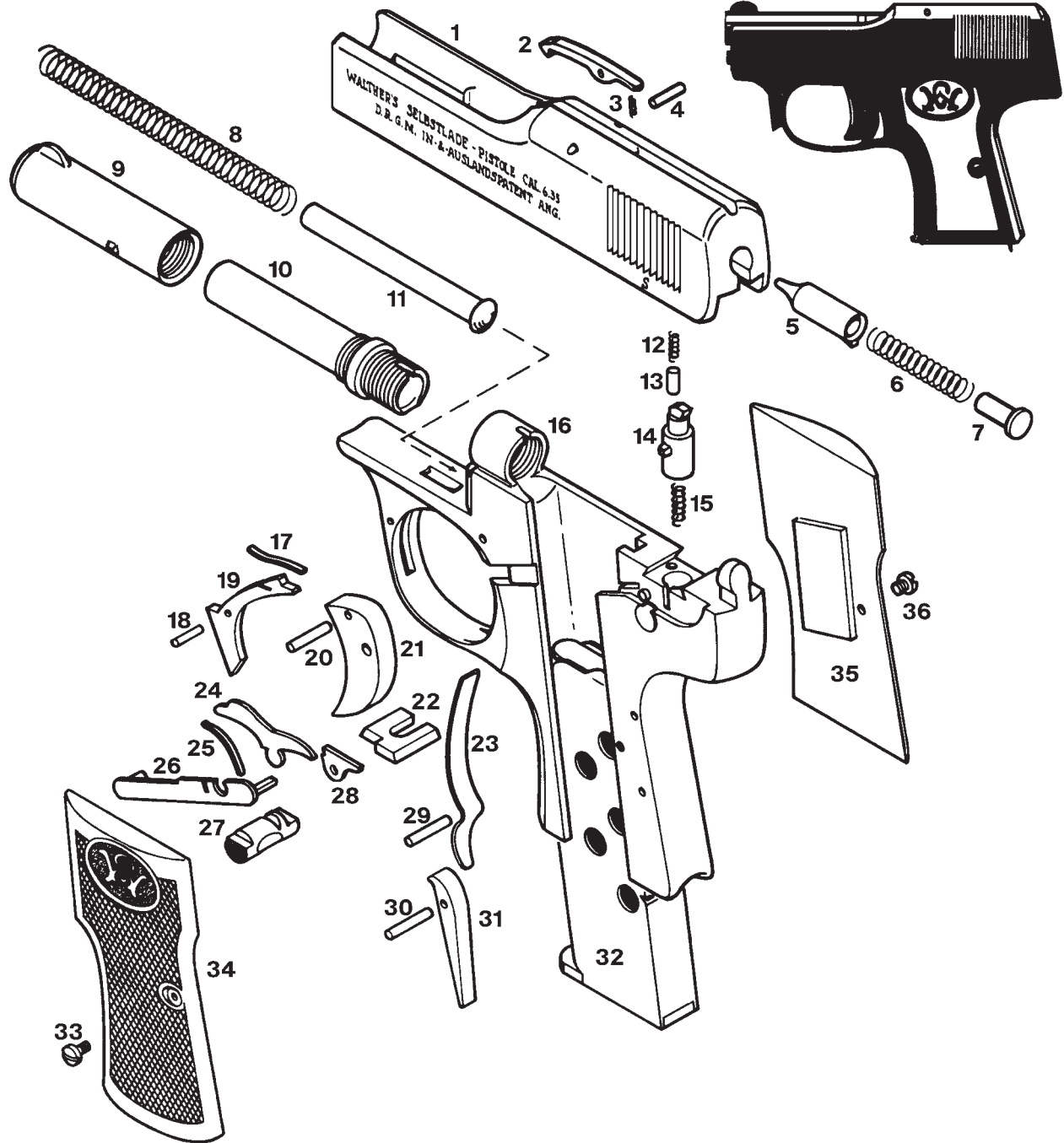


1	Frame	20	Gate Screw	38	Rear Sight Windage Spring
2	Gate	21	Ejector Tube Screw	39	Rear Sight Elevation Spring
3	Trigger	22	Ejector Rod Assembly	40	Base Pin Spring
4	Grip Frame	23	Grip Nut	41	Bolt and Trigger Spring
5	Hand	24	Grip Bushing	42	Bolt and Trigger Backer Spring
6	Hammer	25	Grip Screw	43	Gate Spring
7	Ejector Tube	26	Hand Spring Plunger	44	Hammer Spring
8	Bolt	27	Firing Pin Bushing	45	Ejector Spring
9	Rear Sight Block	28	Rear Sight Pivot Pin	46	Firing Pin Spring
10	Base Pin	29	Rear Sight Elevation Screw	47	Hand Spring
11	Base Pin Screw	30	Rear Sight Windage Adjustment Screw	48	Left-Hand Grip
12	Trigger and Bolt Pivots	31	Kicker	49	Right-Hand Grip
13	Bolt Spring Screw	32	Kicker Retaining Pin	50	Barrel-Field Sights
14	Hammer Pivot	33	Cylinder	51	Barrel-Adjustable Sights
15	Front Trigger Guard Screw	34	Hammer Spring Retainer		
16	Base Pin Nut	35	Hammer Push Rod		
17	Trigger Guard Screws	36	Rear Sight Blade		
18	Firing Pin	37	Kicker Spring		
19	Gate Catch				

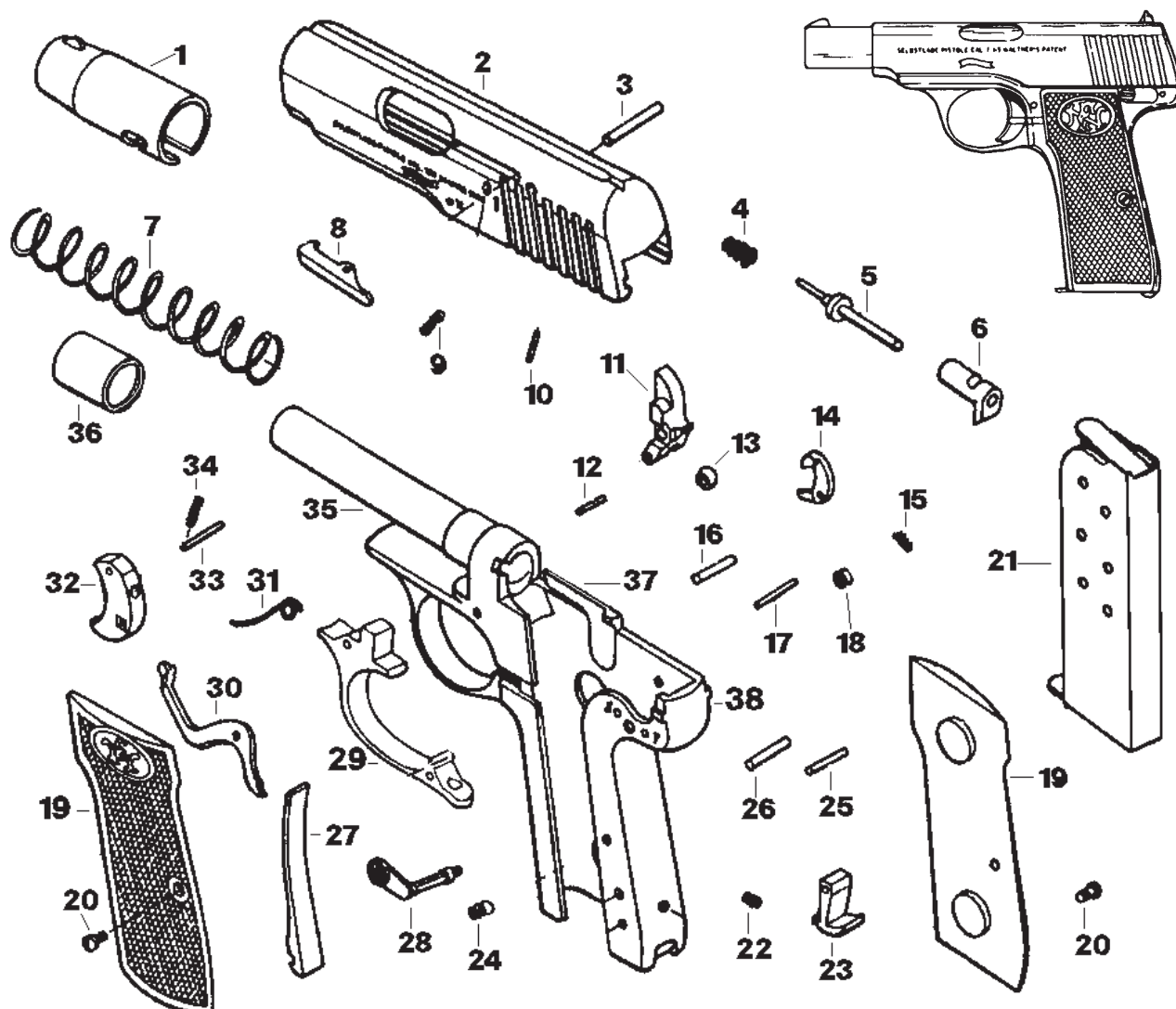
Parts Not Shown

Base Pin Catch Assembly
Mainspring Assembly
Ejector Rod

Model 1 Auto

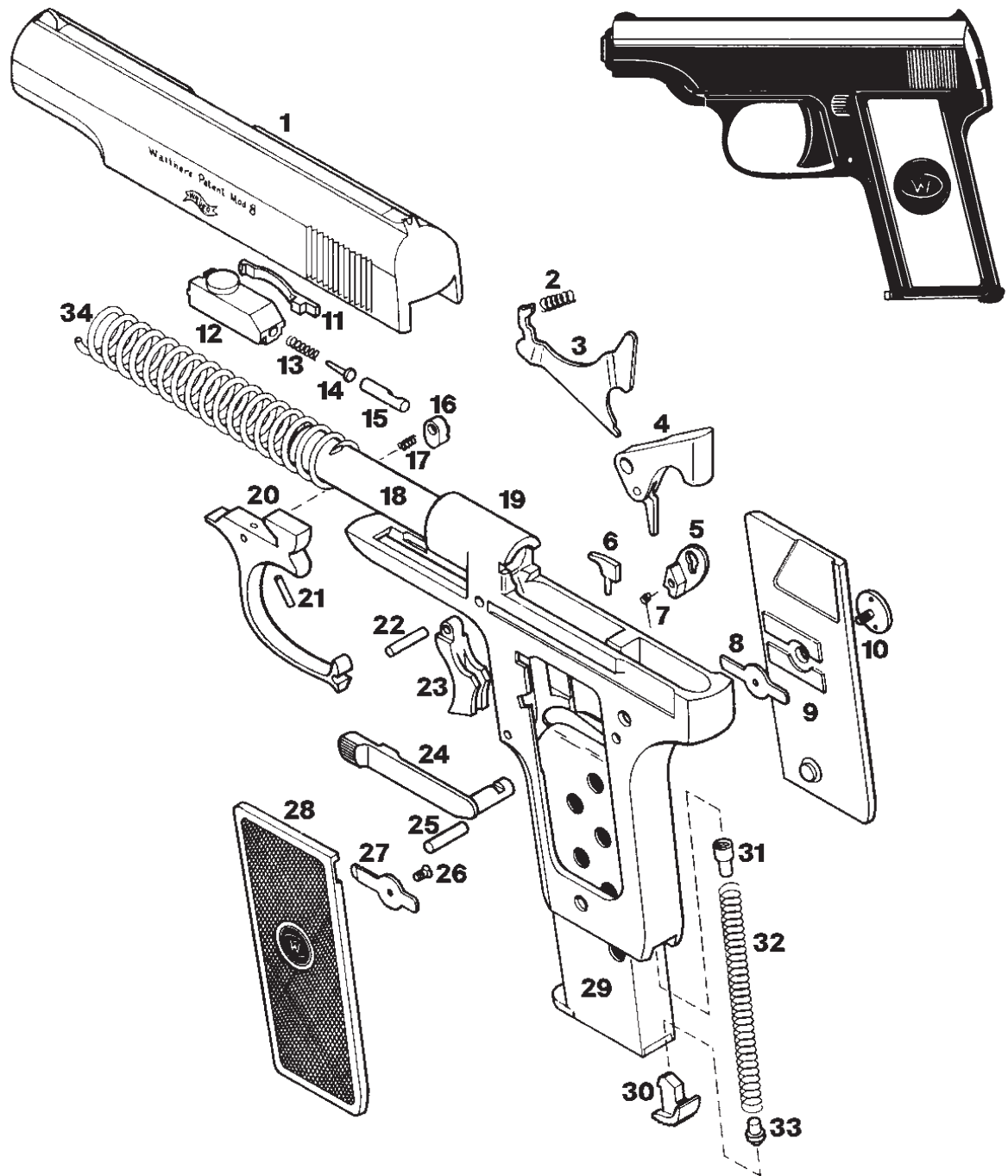


1	Slide	13	Safety Plunger	25	Disconnecter Spring
2	Extractor	14	Sear	26	Trigger Bar
3	Extractor Spring	15	Sear Spring	27	Safety
4	Extractor Pin	16	Frame	28	Sear Lever
5	Firing Pin	17	Slide Lock Spring	29	Magazine Catch Spring Pin
6	Firing Pin Spring	18	Slide Lock Pin	30	Magazine Catch Pin
7	Firing Pin Spring Guide	19	Slide Lock	31	Magazine Catch
8	Recoil Spring	20	Trigger Pin	32	Magazine
9	Barrel Cover	21	Trigger	33	Left Grip Screw
10	Barrel	22	Sear Retainer	34	Left Grip Panel
11	Recoil Spring Guide	23	Trigger/Magazine Catch Spring	35	Right Grip Screw
12	Safety Plunger Spring	24	Disconnecter	36	Right Grip Panel

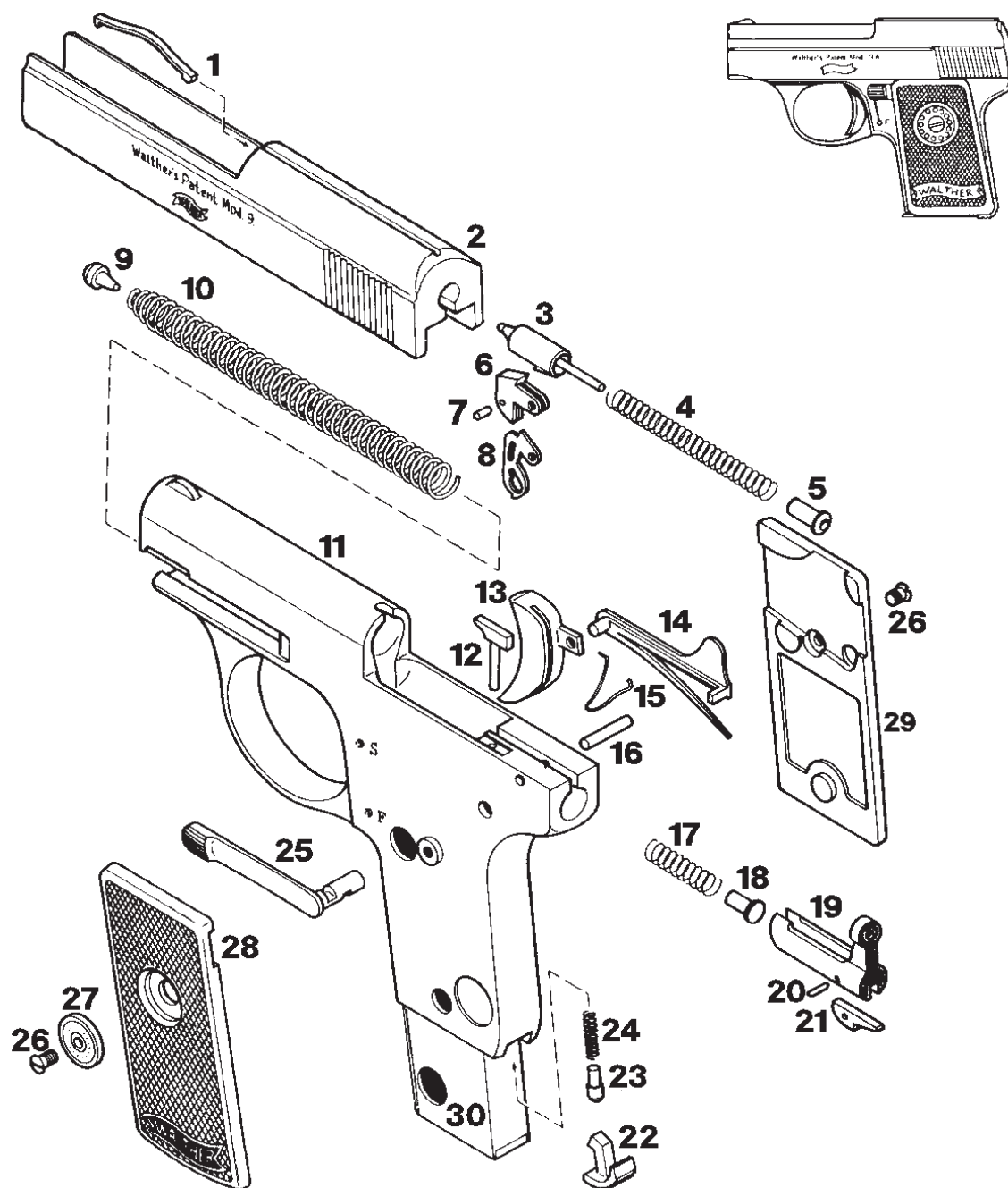
Model 4 Auto


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|----|----------------------|----|---------------------------|
| 1 | Slide Extension | 20 | Grip Screws |
| 2 | Slide | 21 | Magazine |
| 3 | Firing Pin Retainer | 22 | Mainspring Retainer Screw |
| 4 | Firing Pin Spring | 23 | Magazine Catch |
| 5 | Firing Pin | 24 | Magazine Catch Spring |
| 6 | Firing Pin Extension | 25 | Magazine Catch Pin |
| 7 | Recoil Spring | 26 | Mainspring Pin |
| 8 | Extractor | 27 | Mainspring |
| 9 | Extractor Spring | 28 | Safety Catch |
| 10 | Extractor Pin | 29 | Trigger Guard |
| 11 | Hammer | 30 | Trigger Bar |
| 12 | Hammer Roller Pin | 31 | Trigger Bar Spring |
| 13 | Hammer Roller | 32 | Trigger |
| 14 | Sear | 33 | Trigger Pin |
| 15 | Sear Spring | 34 | Trigger Spring |
| 16 | Hammer Pin | 35 | Barrel |
| 17 | Sear Pin | 36 | Recoil Spring Bushing |
| 18 | Safety Catch Nut | 37 | Ejector |
| 19 | Grips | 38 | Frame |

Model 8 Auto

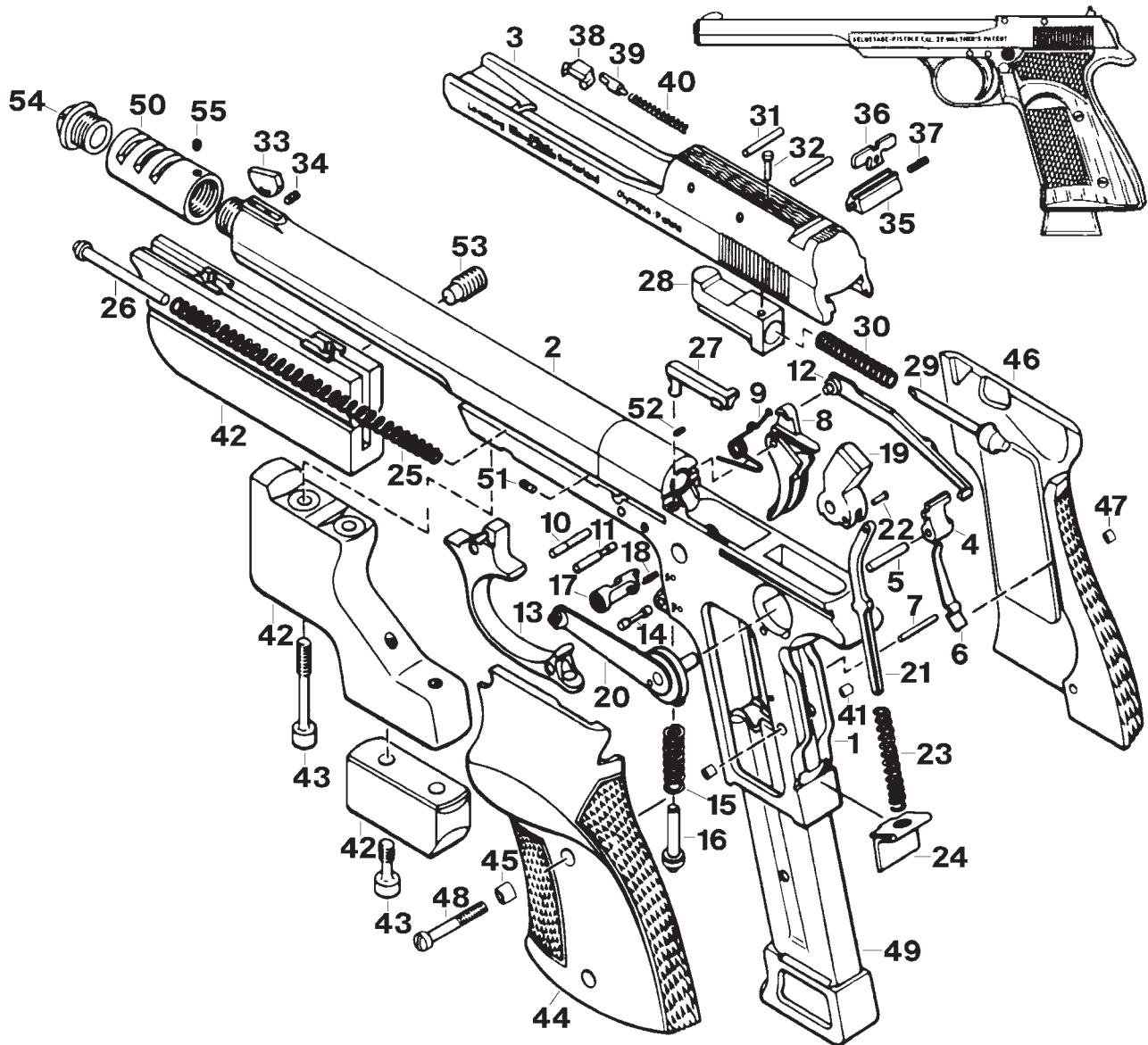


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|----------------------------------|---------------------------------|------------------------------------|
| 1 Slide | 13 Firing Pin Spring | 25 Sear Pin |
| 2 Trigger Bar Spring | 14 Firing Pin | 26 Left Grip Retainer Screw |
| 3 Trigger Bar | 15 Firing Pin Extension | 27 Left Grip Retainer |
| 4 Hammer | 16 Takedown Latch | 28 Left Grip Panel |
| 5 Sear | 17 Takedown Latch Spring | 29 Magazine |
| 6 Ejector | 18 Barrel | 30 Magazine Catch |
| 7 Sear Spring | 19 Frame | 31 Mainspring Plunger |
| 8 Right Grip Retainer | 20 Trigger Guard | 32 Mainspring |
| 9 Right Grip Panel | 21 Takedown Latch Pin | 33 Magazine Catch Plunger |
| 10 Right Grip Panel Screw | 22 Trigger Pin | 34 Recoil Spring |
| 11 Extractor | 23 Trigger | |
| 12 Breechblock | 24 Safety | |

Model 9 Auto


- | | | | | | |
|----|-------------------------|----|-------------------------------|----|-------------------------------|
| 1 | Extractor | 11 | Barrel and Frame Assembly | 21 | Latch Release Lever |
| 2 | Slide | 12 | Ejector | 22 | Magazine Catch |
| 3 | Firing Pin | 13 | Trigger | 23 | Magazine Catch Spring Plunger |
| 4 | Firing Pin Spring | 14 | Trigger Bar/Disconnecter | 24 | Magazine Catch Spring |
| 5 | Firing Pin Spring Guide | 15 | Trigger Return Spring | 25 | Safety |
| 6 | Sear | 16 | Sear Pin | 26 | Grip Screws |
| 7 | Sear Connector Pin | 17 | Takedown Latch Spring | 27 | Grip Escutcheons |
| 8 | Sear Lever | 18 | Takedown Latch Spring Plunger | 28 | Left Grip Panel |
| 9 | Recoil Spring Guide | 19 | Takedown Latch | 29 | Right Grip Panel |
| 10 | Recoil Spring | 20 | Latch Release Pin | 30 | Magazine |

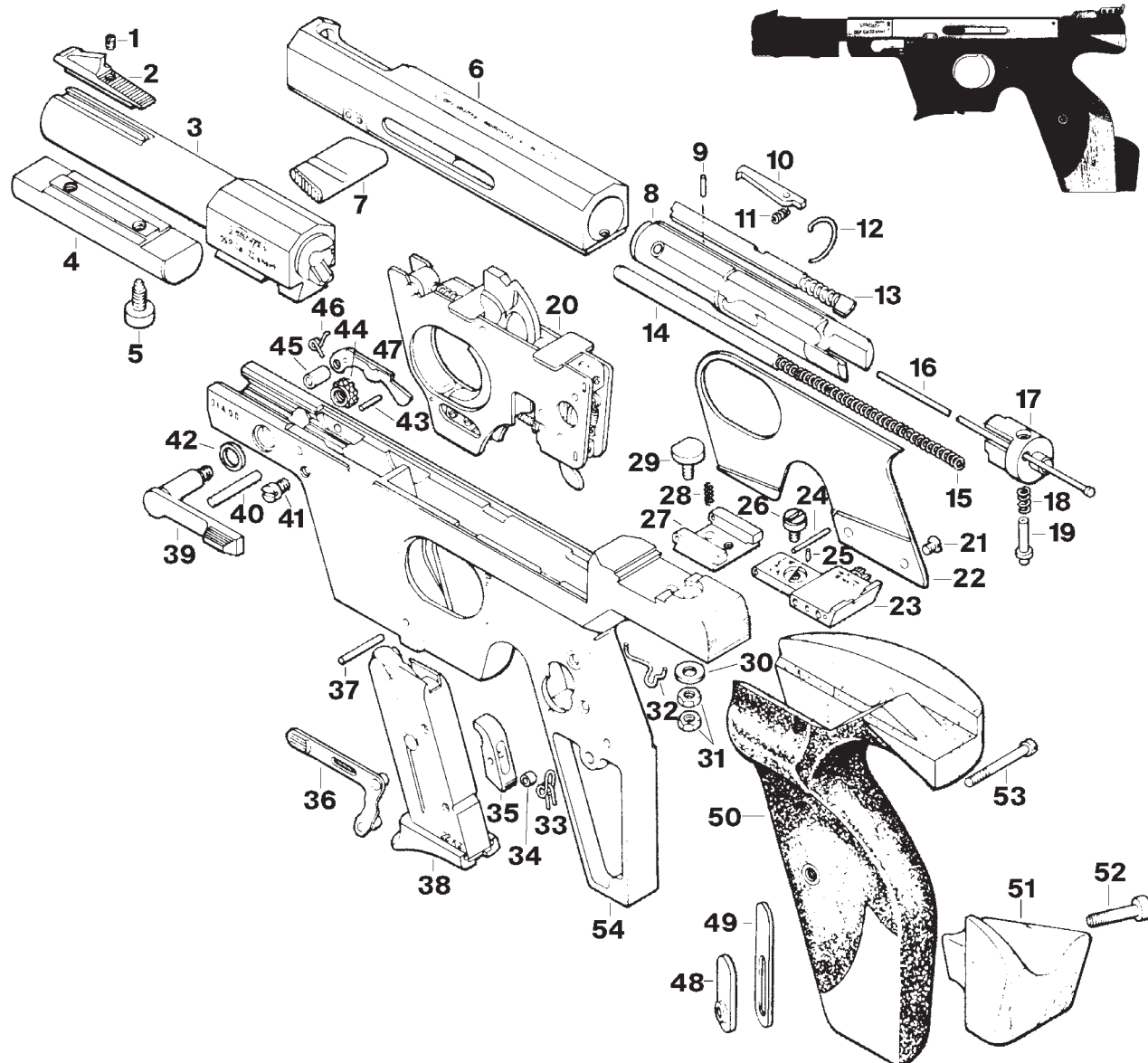
Olympia-Pistole Auto



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|----|--------------------------|----|---------------------------|----|-------------------------|
| 1 | Frame | 20 | Safety | 39 | Extractor Bolt |
| 2 | Barrel | 21 | Hammer Spring Plunger | 40 | Extractor Spring |
| 3 | Slide | 22 | Hammer Spring Plunger Pin | 41 | Grip Screw Sleeve |
| 4 | Sear | 23 | Hammer Spring | 42 | Weights |
| 5 | Sear Pin | 24 | Hammer Spring Bearing | 43 | Weight Screws |
| 6 | Sear Spring | 25 | Recoil Spring | 44 | Grip, Left |
| 7 | Sear Pin Spring | 26 | Recoil Spring Pin | 45 | Escutcheon |
| 8 | Trigger | 27 | Ejector | 46 | Grip, Right |
| 9 | Trigger Spring | 28 | Firing Pin Support | 47 | Grip Nut |
| 10 | Trigger Pin | 29 | Firing Pin | 48 | Grip Screw |
| 11 | Trigger Striking Pin | 30 | Firing Pin Spring | 49 | Magazine |
| 12 | Trigger Sear Bar | 31 | Firing Pin Support Pin | 50 | Muzzlebrake |
| 13 | Trigger Guard | 32 | Firing Pin Lock Pin | 51 | Trigger Adjusting Screw |
| 14 | Trigger Guard Pin | 33 | Front Sight | 52 | Lock Screw |
| 15 | Trigger Guard Spring | 34 | Front Sight Screw | 53 | Weight Screw |
| 16 | Trigger Guard Spring Pin | 35 | Rear Sight Base | 54 | Muzzlebrake Cover |
| 17 | Magazine Release | 36 | Rear Sight Blade | 55 | Muzzlebrake Lock Screw |
| 18 | Magazine Release Spring | 37 | Rear Sight Blade Screw | | |
| 19 | Hammer | 38 | Extractor | | |

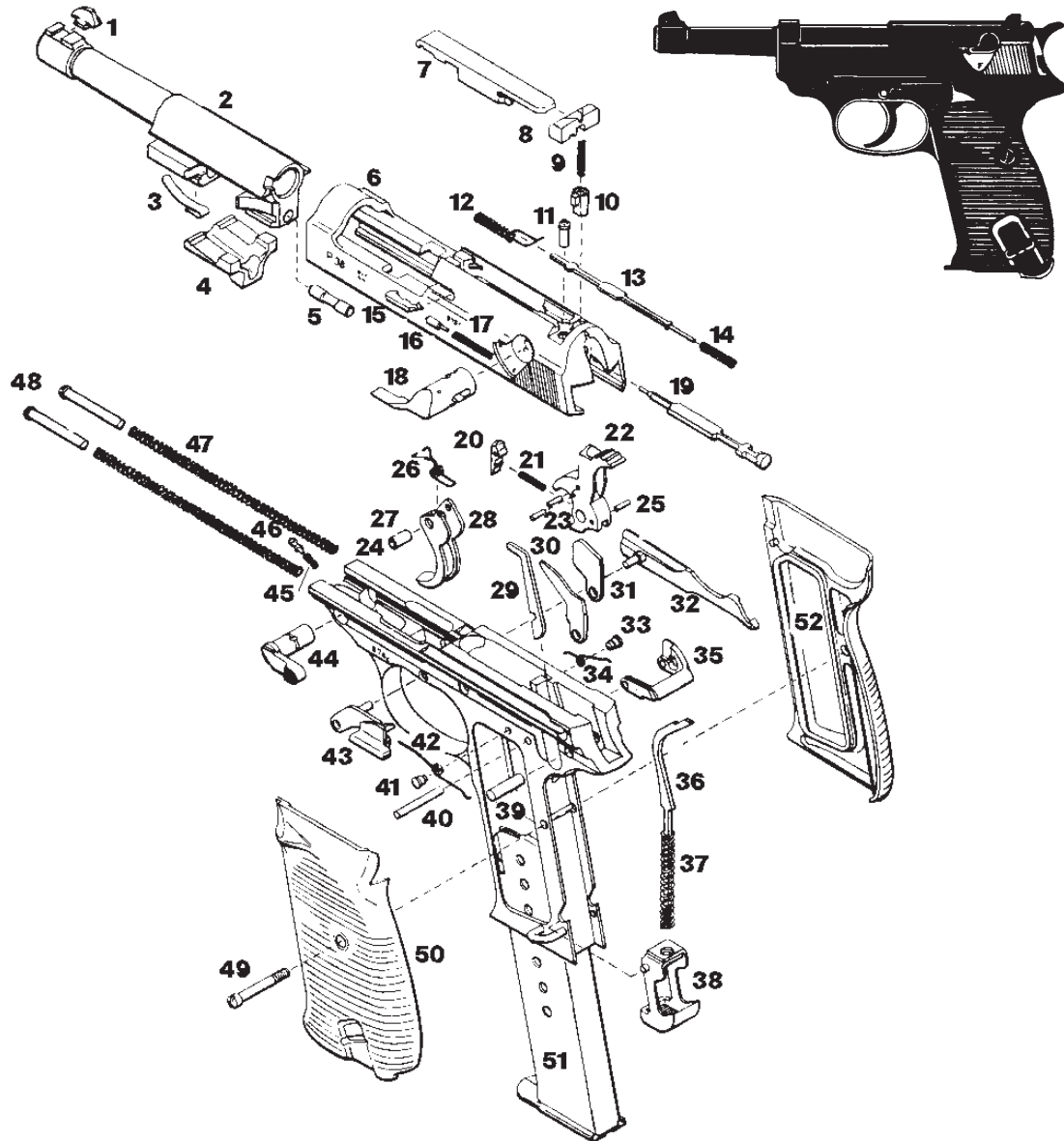
Olympia Rapid-Fire Auto

Courtesy of Blacksmith Corporation



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|--------------------------|-----------------------------|---------------------------|
| 1 Sight Lock Screw | 19 Stop Retaining Plunger | 37 Magazine Catch Pin |
| 2 Front Sight | 20 Trigger Assembly | 38 Magazine |
| 3 Barrel | 21 Sideplate Screw | 39 Barrel Lock |
| 4 Weight | 22 Sideplate | 40 Hold-Open Latch Pin |
| 5 Weight Screw | 23 Rear Sight Leaf Assembly | 41 Barrel Lock Stop Screw |
| 6 Receiver | 24 Sight Leaf Pin | 42 Barrel Lock Bushing |
| 7 Cocking Piece | 25 Click Pin | 43 Lock Nut Pin |
| 8 Bolt | 26 Sight Elevation Screw | 44 Lock Nut |
| 9 Extractor Pin | 27 Rear Sight Base | 45 Spacer |
| 10 Extractor | 28 Rear Sight Spring | 46 Hold-Open Latch Spring |
| 11 Extractor Spring | 29 Sight Retainer Screw | 47 Hold-Open Latch |
| 12 Firing Pin Retainer | 30 Washer | 48 Adjusting Screw Nut |
| 13 Firing Pin and Spring | 31 Sight Retainer Nuts | 49 Slide Plate |
| 14 Recoil Spring Housing | 32 Safety Catch Spring | 50 Grip |
| 15 Recoil Spring | 33 Magazine Catch Spring | 51 Palm Rest |
| 16 Recoil Spring Guide | 34 Magazine Catch Bushing | 52 Adjusting Screw |
| 17 Bolt Stop | 35 Magazine Catch | 53 Grip Screw |
| 18 Plunger Spring | 36 Safety Catch | 54 Frame |

P-38 Auto



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|------------------------------------|---------------------------------|----------------------------------|
| 1 Front Sight | 19 Firing Pin | 37 Hammer Spring |
| 2 Barrel | 20 Hammer Lever | 38 Magazine Catch |
| 3 Locking-Block Retainer Spring | 21 Hammer Lever Spring | 39 Hammer Pin |
| 4 Locking Block | 22 Hammer | 40 Sear Pin |
| 5 Locking-Block Operating Pin | 23 Hammer Lever Pins | 41 Slide Stop Return Spring Stud |
| 6 Slide | 24 Frame | 42 Slide Stop Return Spring |
| 7 Firing Pin and Indicator Cover | 25 Strut Axle Pin | 43 Slide Stop |
| 8 Rear Sight | 26 Trigger Spring | 44 Takedown Lever |
| 9 Automatic Firing Pin Lock Spring | 27 Trigger Bushing | 45 Retainer Latch Plunger Spring |
| 10 Automatic Firing Pin Lock | 28 Trigger | 46 Retainer Latch Plunger |
| 11 Firing Pin Retainer Pin | 29 Ejector | 47 Recoil Springs |
| 12 Firing Pin Spring | 30 Safety Hammer Lowering Lever | 48 Recoil Spring Guides |
| 13 Cartridge Indicator Pin | 31 Firing Pin Lock Lifter | 49 Grip Screw |
| 14 Cartridge Indicator Spring | 32 Trigger Bar | 50 Left Grip Panel |
| 15 Extractor | 33 Trigger Bar Spring Stud | 51 Magazine |
| 16 Extractor Plunger | 34 Trigger Bar Spring | 52 Right Grip Panel |
| 17 Extractor Plunger Spring | 35 Sear | |
| 18 Safety | 36 Hammer Strut | |

Mark IV Revolver

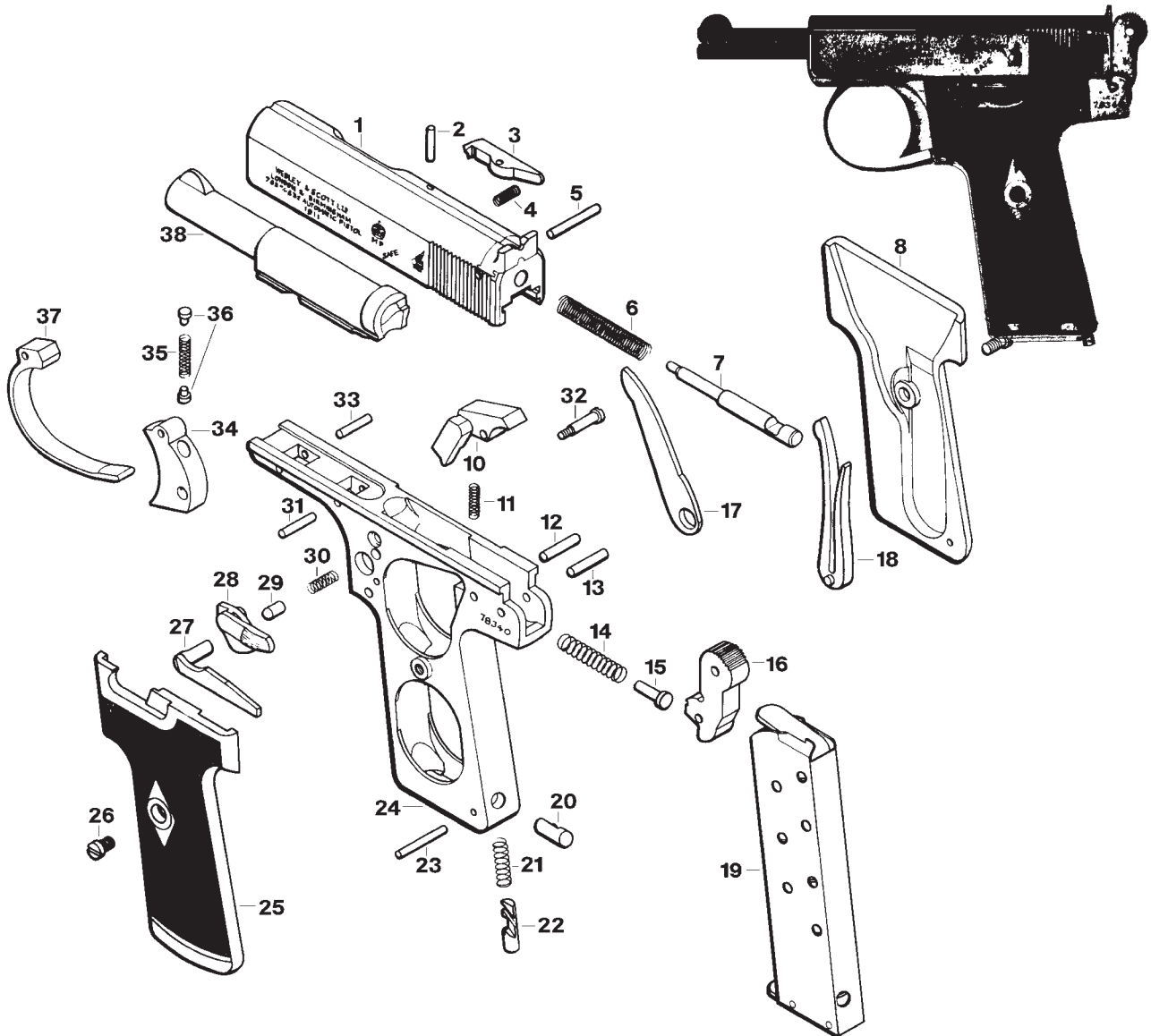
Courtesy of Dennis Riordan



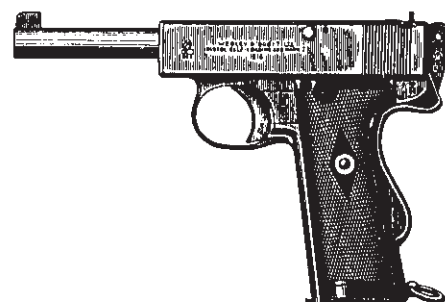
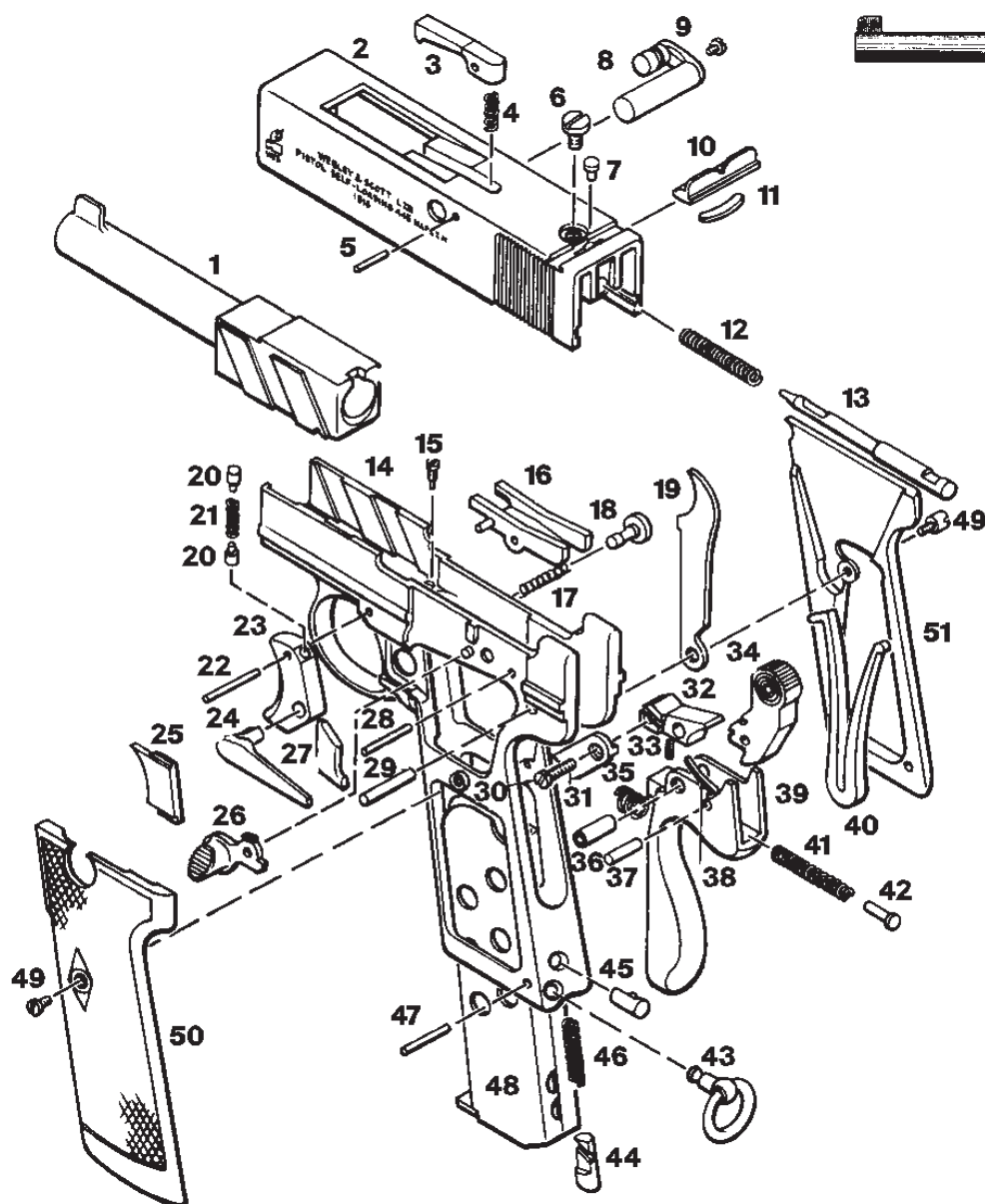
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|----|------------------------|----|----------------------|----|------------------------|
| 1 | Barrel | 17 | Grip Pins | 33 | Bolt |
| 2 | Extractor Nut | 18 | Frame | 34 | Bolt Catch Pin |
| 3 | Extractor Spring | 19 | Lanyard Ring | 35 | Bolt Spring |
| 4 | Cylinder Retaining Cam | 20 | Trigger | 36 | Bolt Pin |
| 5 | Cylinder Cam Screws | 21 | Hand | 37 | Barrel Catch Screw |
| 6 | Cylinder | 22 | Trigger Guard | 38 | Cam Lever Lock Screw |
| 7 | Extractor | 23 | Trigger Guard Screws | 39 | Cam Lever |
| 8 | Hammer | 24 | Mainspring Lever | 40 | Cam Lever Screw |
| 9 | Barrel Catch Spring | 25 | Mainspring | 41 | Recoil Shield Screw |
| 10 | Barrel Catch | 26 | Hammer Screw | 42 | Hinge Pin |
| 11 | Hammer Catch | 27 | Trigger Screw | 43 | Extractor Lever Spring |
| 12 | Hammer Catch Spring | 28 | Recoil Shield | 44 | Extractor Lever Roller |
| 13 | Hammer Swivel Screw | 29 | Left-Hand Grip | 45 | Extractor Lever |
| 14 | Hammer Swivel | 30 | Grip Screw | 46 | Hinge Pin Screw |
| 15 | Hammer Catch Screw | 31 | Bolt Catch | | |
| 16 | Right-Hand Grip | 32 | Bolt Catch Spring | | |

Metropolitan Police Auto

Courtesy of Dennis Riordan

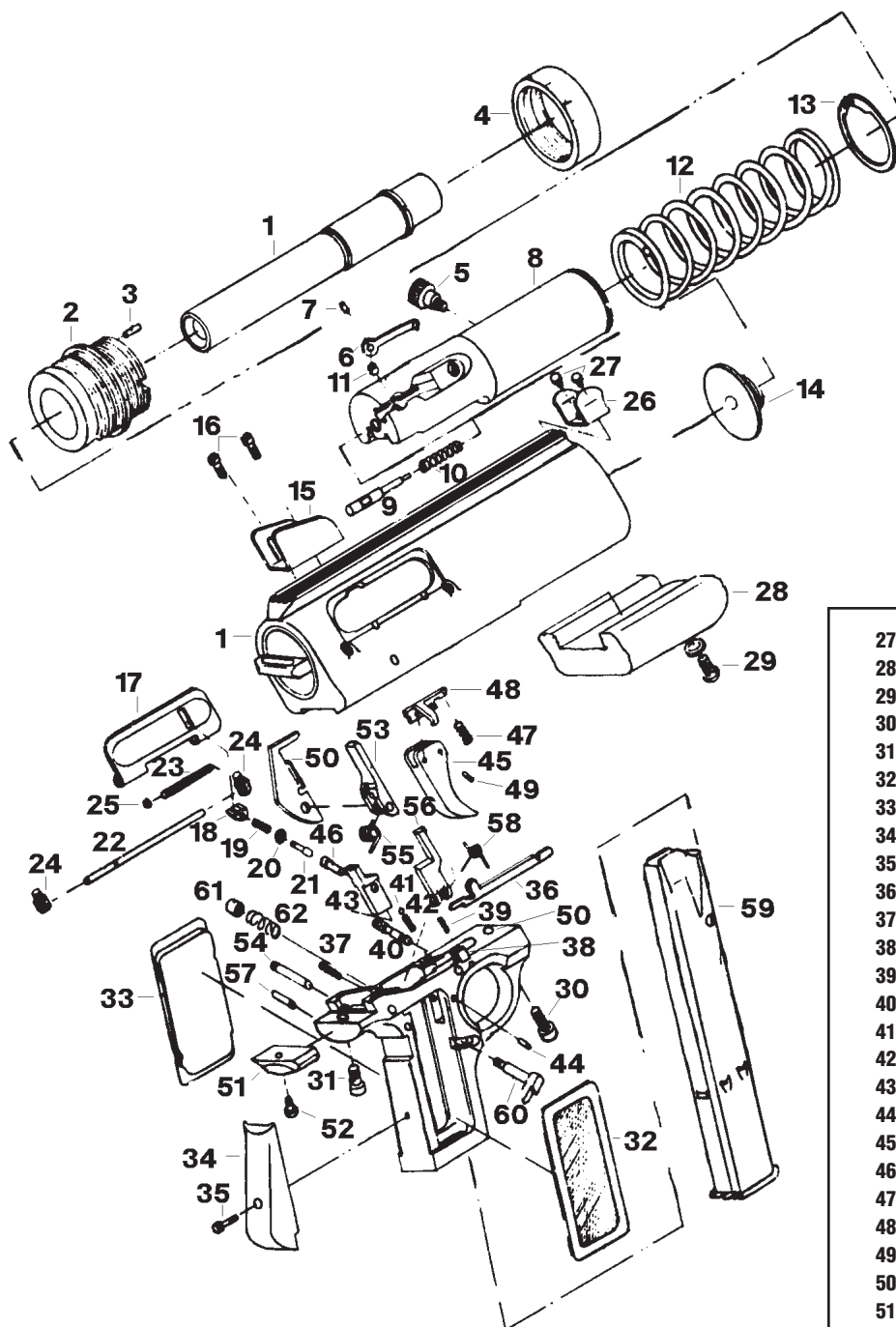


1	Slide	20	Magazine Catch
2	Extractor Pin	21	Magazine Catch Spring
3	Extractor	22	Magazine Release Button
4	Extractor Spring	23	Magazine Catch Pin
5	Firing Pin Retaining Pin	24	Frame
6	Firing Pin Spring	25	Left Grip
7	Firing Pin	26	Left Grip Screw (Short)
8	Right Grip	27	Trigger Bar
9	Right Grip Screw (Long)	28	Safety
10	Sear	29	Safety Detent
11	Sear Spring	30	Safety Detent Spring
12	Sear Pin	31	Trigger Pin
13	Hammer Pin	32	Safety Screw
14	Hammer Spring	33	Trigger Guard Pin
15	Hammer Spring Plunger	34	Trigger
16	Hammer	35	Trigger Spring
17	Recoil Arm	36	Trigger Spring Plungers
18	Recoil Spring	37	Trigger Guard
19	Magazine	38	Barrel



- | | | | | | |
|----|----------------------------|----|-------------------------|----|-----------------------|
| 1 | Barrel | 18 | Recoil Lever Stop | 35 | Grip Safety Spring |
| 2 | Slide | 19 | Recoil Spring Lever | 36 | Grip Safety Pivot |
| 3 | Extractor | 20 | Trigger Spring Plungers | 37 | Hammer Pin |
| 4 | Extractor Spring | 21 | Trigger Spring | 38 | Slide Latch Spring |
| 5 | Extractor Pin | 22 | Trigger Pivot Pin | 39 | Grip Safety |
| 6 | Rear Sight Screw | 23 | Trigger | 40 | Recoil Spring |
| 7 | Firing Pin Retainer | 24 | Trigger Bar | 41 | Hammer Spring |
| 8 | Takedown Block | 25 | Trigger Plate | 42 | Hammer Spring Plunger |
| 9 | Takedown Block Screw | 26 | Slide Latch | 43 | Lanyard Loop |
| 10 | Rear Sight | 27 | Trigger Auxiliary Lever | 44 | Magazine Catch Button |
| 11 | Firing Pin Retainer Spring | 28 | Slide Hold-Open Pin | 45 | Magazine Catch |
| 12 | Firing Pin Spring | 29 | Grip Safety Pin | 46 | Magazine Catch Spring |
| 13 | Firing Pin | 30 | Sear Lever Screw | 47 | Lanyard Loop Pin |
| 14 | Frame | 31 | Sear Lever | 48 | Magazine |
| 15 | Trigger Pin Screw | 32 | Sear | 49 | Grip Screws |
| 16 | Slide Latch | 33 | Sear Spring | 50 | Left Grip Panel |
| 17 | Recoil Lever Stop Spring | 34 | Hammer | 51 | Right Grip Panel |

Linda Auto



- 1 Barrel
- 2 Barrel Support Sleeve
- 3 Barrel Support Sleeve Pin
- 4 Barrel Retaining Nut
- 5 Cocking Knob
- 6 Extractor
- 7 Extractor Pin
- 8 Bolt
- 9 Firing Pin
- 10 Firing Pin Spring
- 11 Firing Pin Retaining Button
- 12 Recoil Spring
- 13 Recoil Spring C-Clip

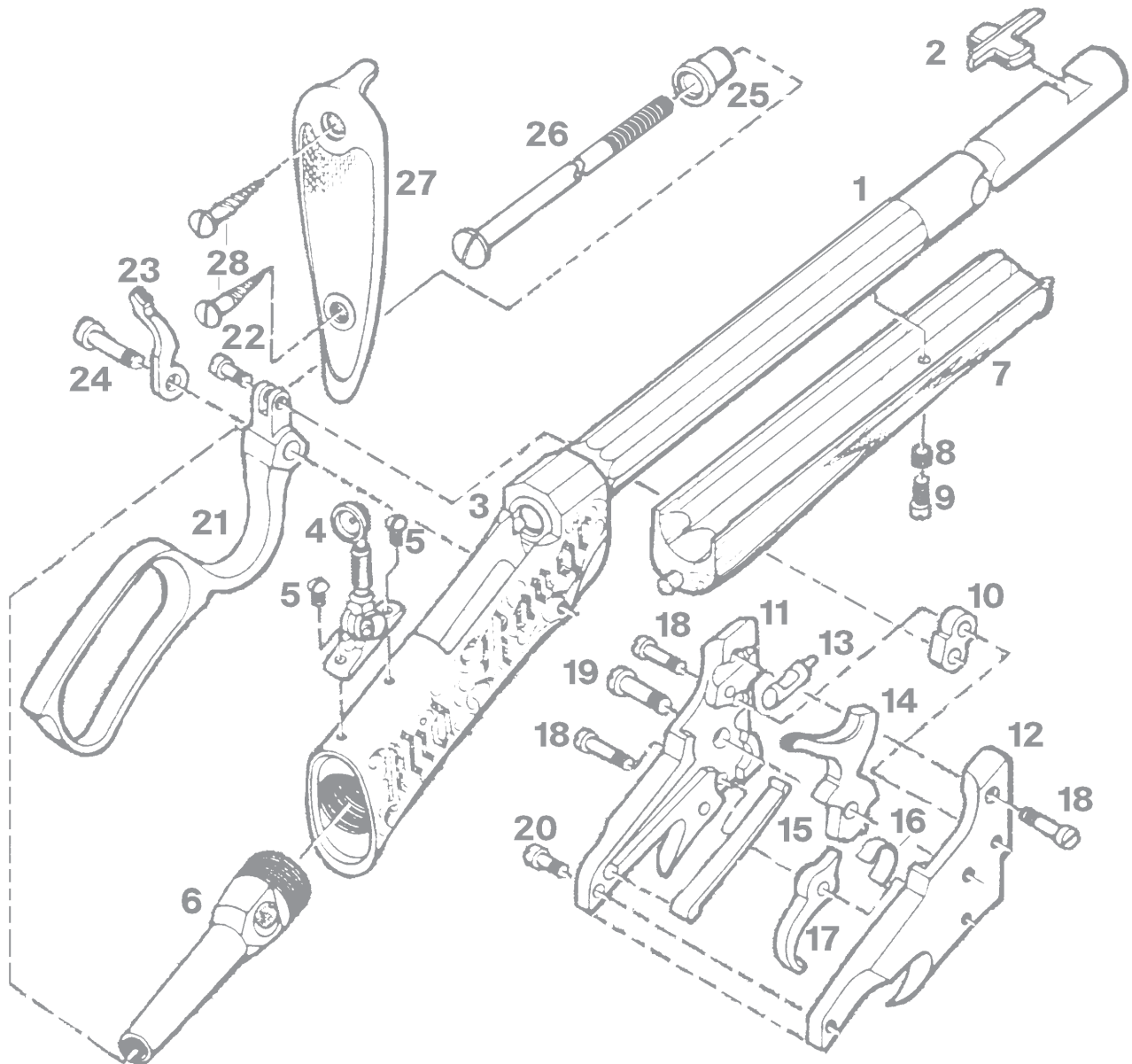
- 14 Recoil Buffer Pad
- 15 Peep Sight
- 16 Peep Sight Screws
- 17 Trap Door
- 18 Trap Door Button
- 19 Trap Door Spring
- 20 Trap Door C-Clip
- 21 Trap Door Plunger
- 22 Trap Door Rod
- 23 Trap Door Rod Spring
- 24 Trap Door Studs
- 25 Trap Door Rod C-Clip
- 26 Front Sight

- 27 Front Sight Screws
- 28 Fore Grip
- 29 Fore Grip Screw
- 30 Front Trigger Group Screw
- 31 Rear Trigger Group Screw
- 32 Right Grip
- 33 Left Grip
- 34 Grip Retainer
- 35 Grip Retainer Screw
- 36 Disconnect
- 37 Disconnect Spring
- 38 Disconnect Guide
- 39 Disconnect Guide Spring
- 40 Safety
- 41 Safety Retainer
- 42 Safety Retainer Spring
- 43 Feed Ramp
- 44 Feed Ramp Pin
- 45 Trigger
- 46 Trigger Pin
- 47 Trigger Spring
- 48 Connector
- 49 Connector Pin
- 50 Trigger Group
- 51 Trigger Group Rear Insert
- 52 Trigger Group Rear Insert Screw
- 53 Hammer
- 54 Hammer Pin
- 55 Hammer Spring
- 56 Sear
- 57 Sear Pin
- 58 Sear Spring
- 59 Magazine
- 60 Magazine Catch
- 61 Magazine Catch Button
- 62 Magazine Catch Spring

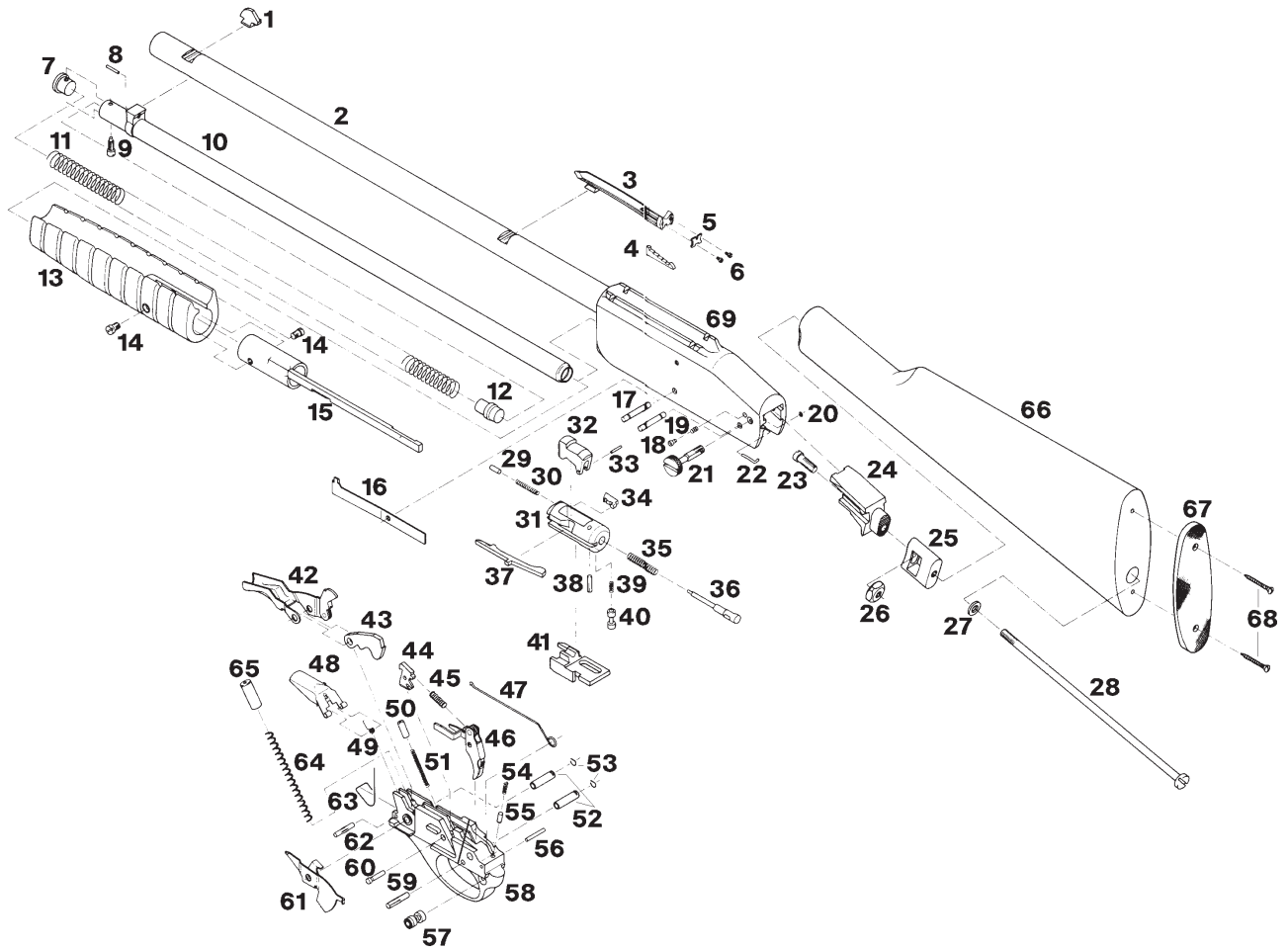
Parts Not Shown

- Ejector
- Trap Door Buffer Pad

EXPLODED LONG GUN DRAWINGS

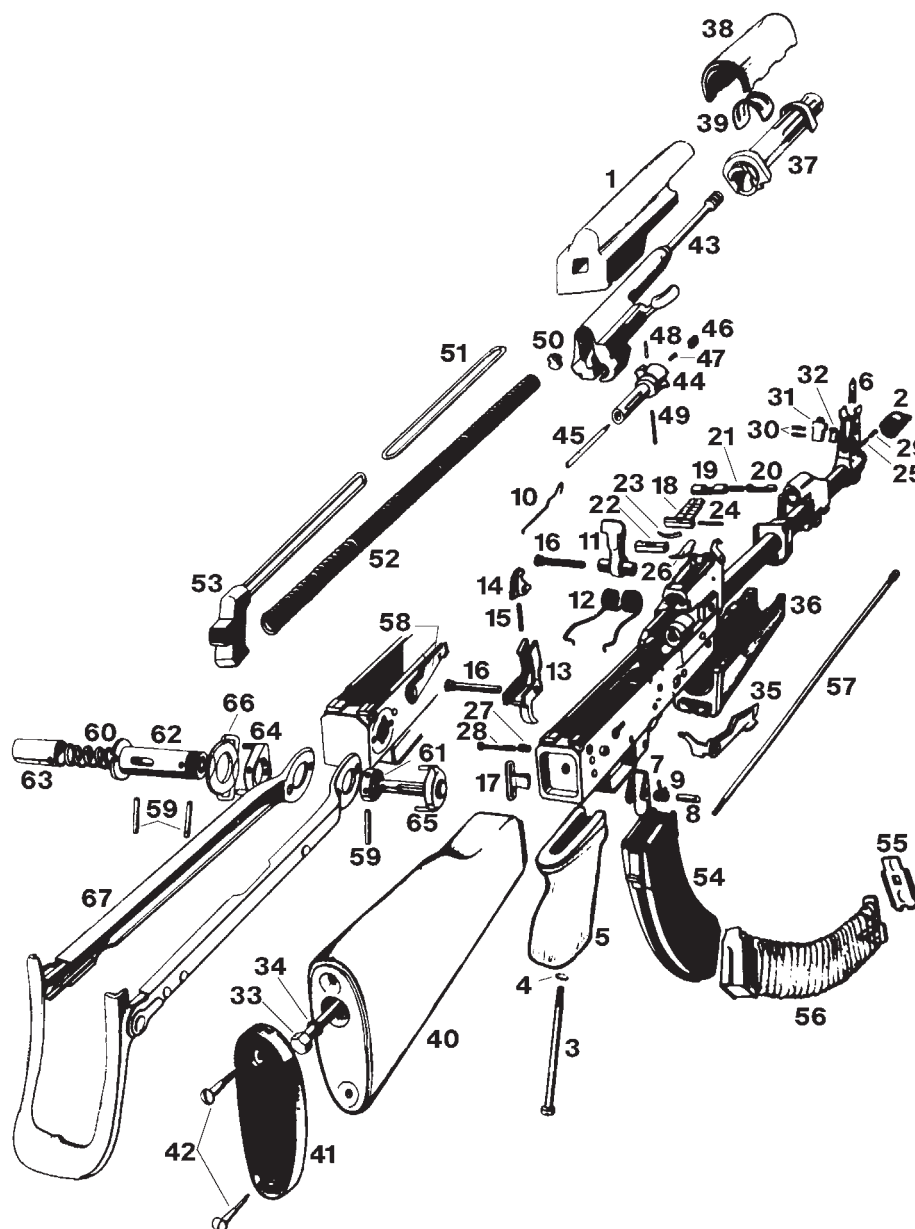


Timber Wolf Slide-Action Rifle



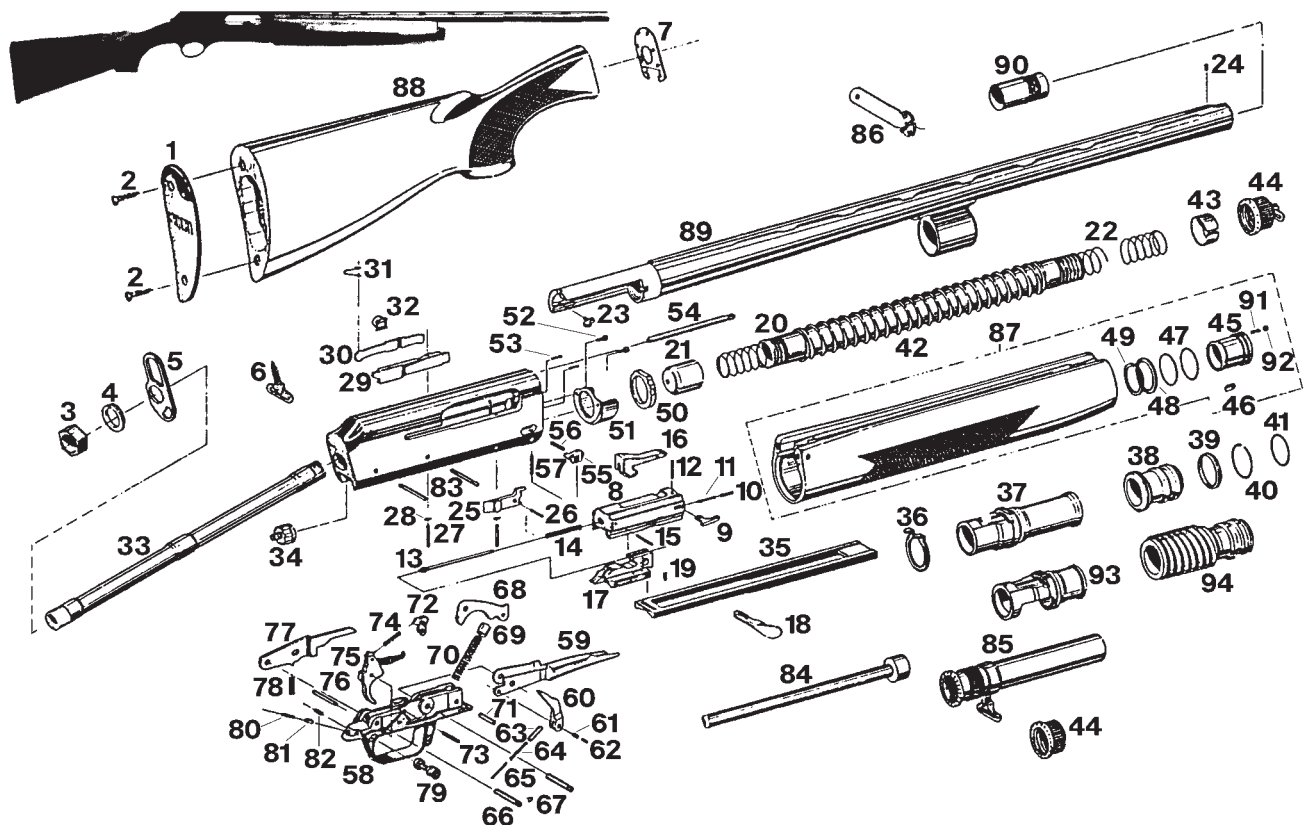
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|--|--|--|
| 1 Front Sight | 24 Buttstock Base | 47 Firing Pin Blocking Rod |
| 2 Barrel | 25 Adjusting Block, Buttstock | 48 Loading Tray |
| 3 Rear Sight | 26 Adjusting Screw Nut, Buttstock | 49 Loading Tray Spring |
| 4 Rear Sight Elevator | 27 Stock Bolt Washer | 50 Carrier Spring Housing |
| 5 Rear Sight Plate | 28 Stock Bolt | 51 Carrier Spring |
| 6 Rear Sight Screws | 29 Extractor Plunger | 52 Trigger Plate Pin Bushings |
| 7 Magazine Plug | 30 Extractor Spring | 53 Trigger Plate Pin Detent Springs |
| 8 Magazine Cap Pin | 31 Bolt | 54 Safety Spring |
| 9 Magazine Plug Screw | 32 Bolt Locking Block | 55 Safety Plunger |
| 10 Magazine Tube | 33 Bolt Locking Block Pin | 56 Safety Spring Pin |
| 11 Magazine Spring | 34 Extractor | 57 Safety |
| 12 Magazine Follower | 35 Firing Pin Spring | 58 Trigger Plate |
| 13 Forend | 36 Firing Pin | 59 Trigger Pin |
| 14 Forend Tube Screws | 37 Ejector | 60 Sear Pin |
| 15 Forend Tube | 38 Firing Pin Retaining Pin | 61 Slide Latch |
| 16 Shell Latch | 39 Firing Pin Blocking Pin Spring | 62 Loading Tray Pin |
| 17 Trigger Plate Pin | 40 Firing Pin Blocking Pin | 63 Slide Latch Spring |
| 18 Locking Plunger | 41 Bolt Slide | 64 Hammer Spring |
| 19 Locking Plunger Spring | 42 Carrier | 65 Hammer Spring Housing |
| 20 Locking Plunger Retaining Ring | 43 Hammer | 66 Buttstock |
| 21 Takedown Screw | 44 Sear | 67 Buttplate |
| 22 Takedown Screw Pin | 45 Trigger Sear Spring | 68 Buttplate Screws |
| 23 Adjusting Screw, Buttstock | 46 Trigger Assembly | 69 Receiver |

AKY and AKF 39 Autoloading Rifle



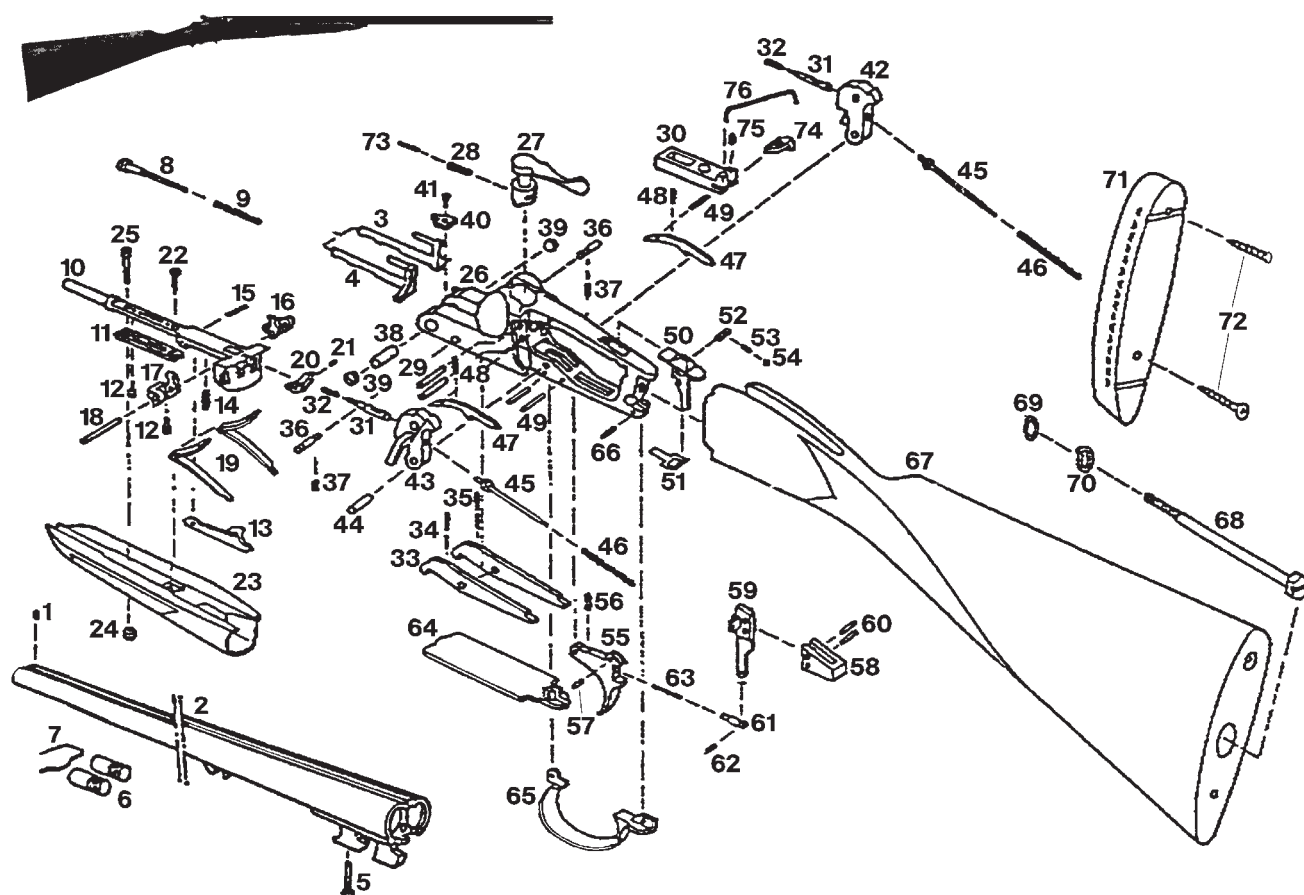
1 Receiver Cover	18 Rear Sight Leaf	35 Fire Selector	52 Recoil Spring
2 Compensator	19 Slide Rear Sight	36 Forehand	53 Rear Guide Spring
3 Handgrip Screw	20 Rear Sight Leaf Slide Catch	37 Piston	54 Magazine Body
4 Washer	21 Slide Catch Spring	38 Cylinder Handguard	55 Bottom Plate
5 Hand Grip	22 Rear Night Sight	39 Spring	56 Follower Subassembly
6 Front Sight	23 Rear Night Sight Spring	40 Stock	57 Cleaning Rod
7 Magazine Catch	24 Pin	41 Buttplate Rubber	58 Fire Selector (AKF 39)
8 Magazine Catch Pin	25 Muzzle Protecting Ring Spring	42 Butt Screws	59 Pins (AKF 39)
9 Magazine Catch spring	26 Rear Sight Leaf Spring	43 Bolt Carrier with Piston	60 Plunger Spring (AKF 39)
10 Securing Pin	27 Recoil Spring Guide	44 Bolt Body	61 Guide Nut (AKF 39)
11 Striker	28 Recoil Spring Rod Lock	45 Firing Pin	62 Guide (AKF 39)
12 Striker Spring	29 Protecting Ring Safety Pin	46 Extractor	63 Plunger (AKF 39)
13 Trigger	30 Front Night Sight Pins	47 Extractor Spring	64 Left Abutment (AKF 39)
14 Cocking Piece	31 Front Night Sight	48 Extractor Locking Pin	65 Right Abutment (AKF 39)
15 Cocking Spring	32 Front Night Sight Spring	49 Firing Pin Locking Pin	66 Rear Swivel (AKF 39)
16 Trigger, Strike and Full-Automatic Sear Shaft	33 Butt Screw	50 Locking Ring Recoil Spring	67 Metal Folding Stock (AKF 39)
17 Rear Swivel	34 Ring Spring Washer	51 Front Guide Spring	

Black Magic Autoloading Shotgun



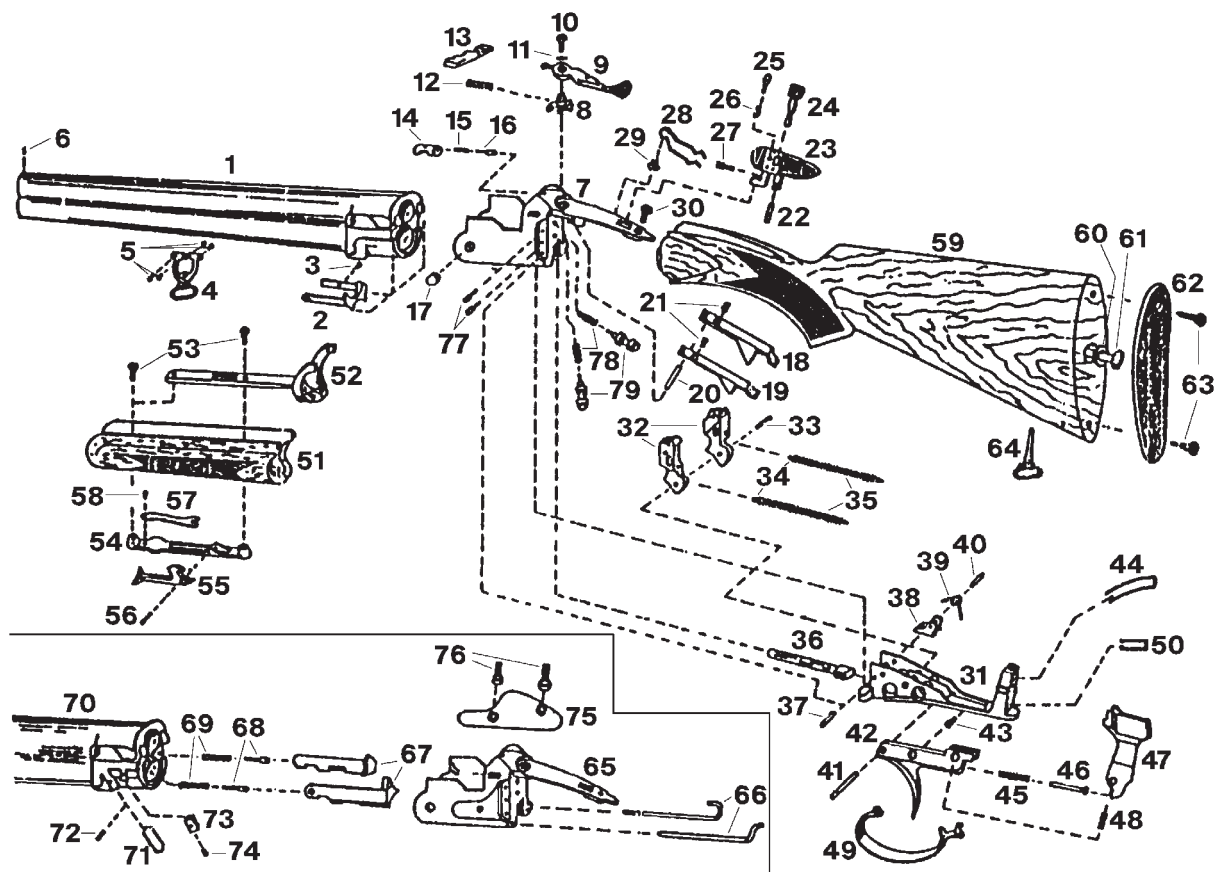
1	Rubber Buttplate	33	Stock Fastening Tube	64	Carrier Main Spring
2	Buttplate Screws	34	Receiver Stock Absorber	65	Carrier Auxiliary Spring
3	Stock Plug	35	Cocking Rod	66	Trigger Guard Pin Bushings
4	Stock Elastic Washer	36	Cocking Rod Retaining Spring	67	Trigger Guard Pin Bushing Spring
5	Internal Buffer	37	Cocking Rod Support	68	Hammer
6	Stock Swivel	38	Piston	69	Hammer Spring Follower
7	Stock Buffer	39	Piston Bushing	70	Hammer Spring
8	Breechblock	40	Piston Bushing Snap Ring	71	Hammer Pin
9	Extractor	41	Cylinder Rubber Guide	72	Sear
10	Extractor Plunger	42	Action Spring	73	Sear Pin
11	Extractor Spring	43	Magazine Spring Retaining Ring	74	Sear Spring
12	Extractor Pin	44	Forend Cap	75	Trigger Assembly
13	Firing Pin	45	Forend Front Support	76	Trigger Pin
14	Firing Pin Spring	46	Key	77	Automatic Safety-Lever
15	Firing Pin Elastic Stop	47	Rubber Rings	78	Automatic Safety Spring
16	Locking Block	48	Bearing Washer	79	Hand Safety
17	Breechblock Slide	49	Forend Front Support Retaining Ring	80	Hand Safety Spring
18	Operating Handle	50	Support Shock Absorber	81	Hand Safety Spring Follower
19	Operating Handle Spring	51	Forend Rear Support	82	Hand Safety Spring Retaining Pin
20	Magazine Tube	52	Forend Support Screws	83	Trigger Plate Pins
21	Magazine Follower	53	Forend Dowels	84	Plug Reducer
22	Magazine Spring	54	Locking Block Shoe	85	Magazine Extension
23	Ejector	55	Magazine Cut-Off Button	86	Franchok Key
24	Front Sight	56	Magazine Cut-Off Button Spring	87	Forend Assembly
25	Magazine Shell Latch	57	Magazine Cut-Off Button Pin	88	Stock
26	Magazine Shell Latch Spring	58	Trigger Plate	89	Barrel Extension
27	Latch Pin	59	Carrier	90	Internal Choke
28	Latch Pin Retaining Spring	60	Breechblock Latch	91	Magazine Cap Retaining Pin Spring
29	Carrier Latch	61	Breechblock Latch Pin	92	Magazine Cap Retaining Pin
30	Auxiliary Magazine Latch	62	Breechblock Latch Internal Pin	93	Cocking Rod Support
31	Carrier Latch Spring	63	Breechblock Latch Spring Follower	94	Piston Assembly
32	Carrier Latch Button				

Brittany Side-by-Side Shotgun



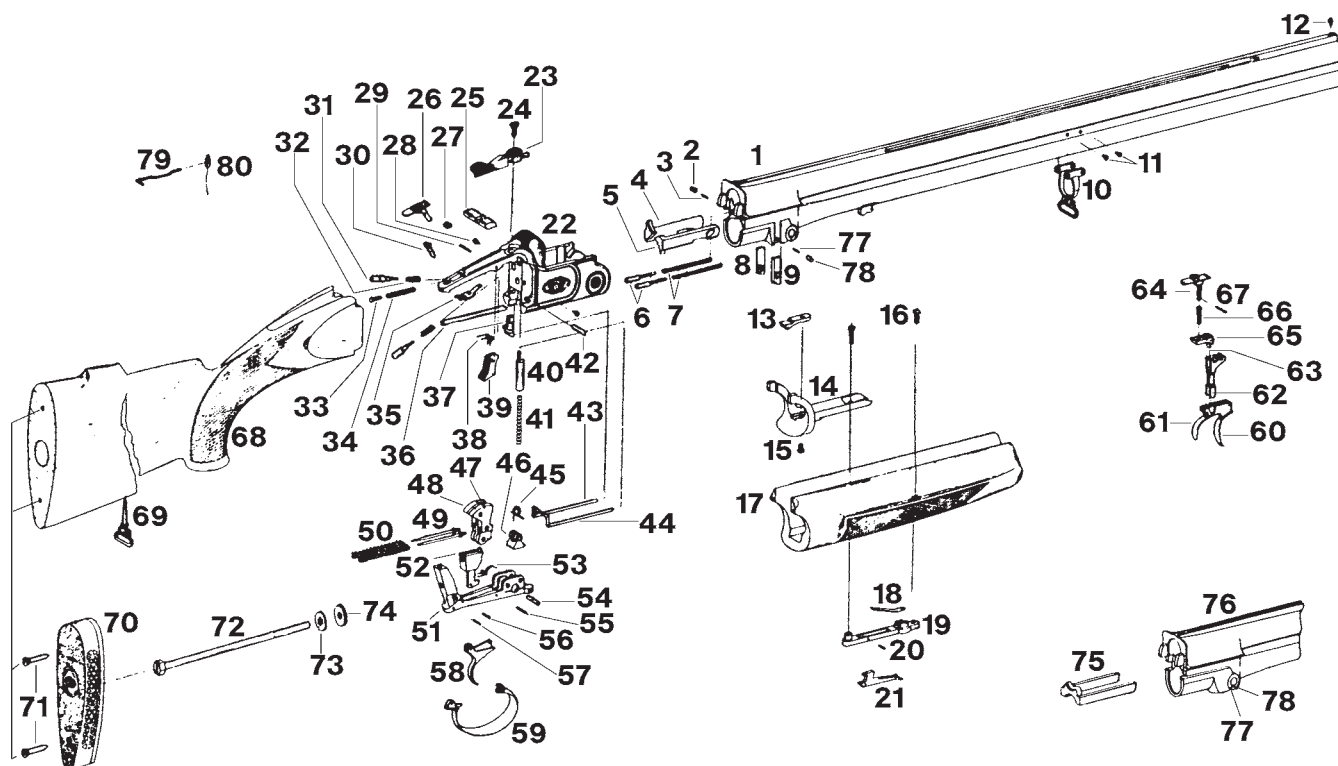
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|-----------------------------------|---|---|
| 1 Front Sight Bead | 27 Top Opening Lever | 51 Safety Spring |
| 2 Barrels | 28 Top Opening Lever Spring | 52 Safety Guide |
| 3 Right Ejector | 29 Retaining Pins for Top Lever and Firing Pins | 53 Selector Spring |
| 4 Left Ejector | 30 Barrel Locking Bolt | 54 Selector Spring Ball |
| 5 Ejector Retaining Screw | 31 Firing Pins | 55 Single Selective Trigger |
| 6 Choke Tubes | 32 Firing Pin Springs | 56 Single Selective Trigger Spring |
| 7 Choke Tube Key | 33 Cocking Levers | 57 Single Selective Trigger Plate Screw |
| 8 Forend Catch Button | 34 Cocking Lever Springs | 58 Inertia Block |
| 9 Forend Catch Spring | 35 Cocking Lever Spring Pin | 59 Single Selective Trigger Plate |
| 10 Forend Iron | 36 Cocking Lever Pins | 60 Inertia Block Roll Pins |
| 11 Forend Catch | 37 Cocking Lever Pin Retaining Screw | 61 Trigger Plate Hinged Guide |
| 12 Forend Catch Screws | 38 Barrel Pivot Pin | 62 Hinged Guide Pin |
| 13 Ejector Kicker Elevator | 39 Barrel Pivot Pin Caps | 63 Hinged Guide Spring |
| 14 Ejector Kicker Elevator Spring | 40 Activator for Ejector Kicker Elevator | 64 Trigger Plate |
| 15 Ejector Kicker Elevator Pin | 41 Activator Screw for Ejector Kicker Elevator | 65 Trigger Guard |
| 16 Right Ejector Kicker | 42 Right Hammer | 66 Trigger Guard Pin |
| 17 Left Ejector Kicker | 43 Left Hammer | 67 Stock |
| 18 Ejector Kicker Pin | 44 Ejector Kickers Pin | 68 Stock Screw |
| 19 Ejector Spring | 45 Hammer Springs | 69 Stock Screw Washer |
| 20 Ejector Activator | 46 Hammer Spring Guides | 70 Stock Screw Lock Washer |
| 21 Ejector Activator Screw | 47 Sears | 71 Recoil Pad |
| 22 Forend Mount Screw | 48 Sear Springs | 72 Recoil Pad Screws |
| 23 Forend | 49 Sear and Trigger Plate Pins | 73 Top Opening Lever Spring Plunger |
| 24 Forend Nut | 50 Selective Safety | 74 Locking Bolt Piece |
| 25 Forend Screw | | 75 Locking Bolt Detent |
| 26 Receiver | | 76 Locking Bolt Spring |

Eagle Over/Under Shotgun



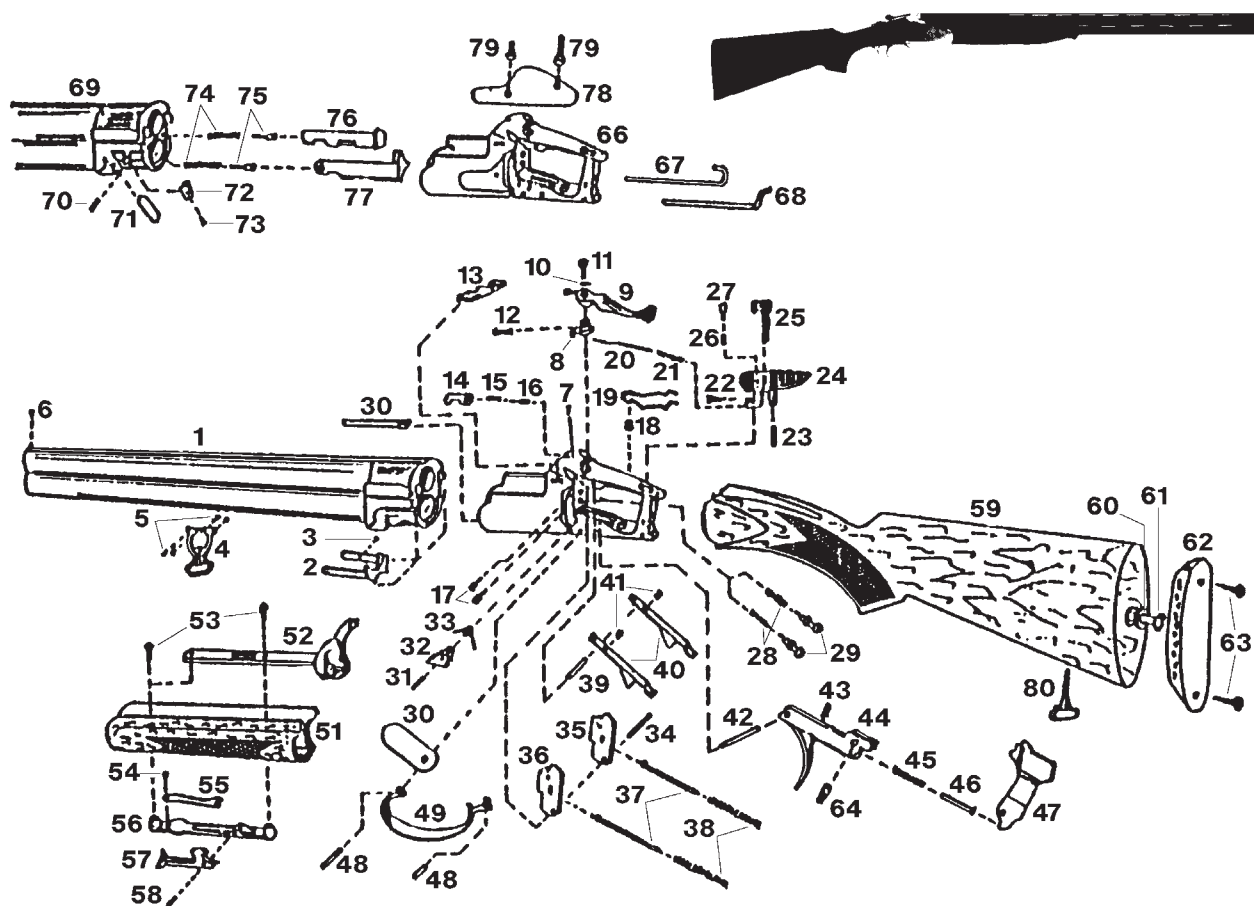
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|----|-------------------------------------|----|---------------------------------------|----|--------------------------------|
| 1 | Barrel | 27 | Selective Catch Retaining Screw | 53 | Forend Screws |
| 2 | Extractor | 28 | Safety Spring | 54 | Forend Catch |
| 3 | Retaining Extractor Screw | 29 | Safety Spring Retaining Screw | 55 | Forend Handle |
| 4 | Sling Swivel | 30 | Floorplate Retaining Screw | 56 | Forend Handle Pin |
| 5 | Sling Swivel Screws | 31 | Floorplate | 57 | Forend Handle Spring |
| 6 | Bead | 32 | Hammers | 58 | Forend Handle Spring Retaining |
| 7 | Action | 33 | Hammer Pivot | 59 | Stock |
| 8 | Top Lever Key | 34 | Mainspring Guides | 60 | Stock Screw Washer |
| 9 | Top Lever | 35 | Mainsprings | 61 | Stock/Action Retaining Screw |
| 10 | Top Lever Screw | 36 | Cocking Lever Rod | 62 | Recoil Pad |
| 11 | Top Lever Washer | 37 | Floorplate/Action Retaining Pivot Pin | 63 | Recoil Pad Retaining Screws |
| 12 | Top Lever Spring | 38 | Cocking Lever | 64 | Sling Swivel |
| 13 | Barrel Locking Bolt | 39 | Cocking Lever Spring | 65 | Action |
| 14 | Locking Bolt Retaining | 40 | Cocking Lever Pivot Pin | 66 | Ejector Rods |
| 15 | Locking Bolt Retaining Spring | 41 | Trigger Pivot Pin | 67 | Ejectors |
| 16 | Locking Bolt Retaining Guide Spring | 42 | Trigger | 68 | Ejector Spring Guides |
| 17 | Barrel Pivot Axe | 43 | Trigger Buttscrew | 69 | Ejector Springs |
| 18 | Right Sear | 44 | Trigger Spring | 70 | Barrel |
| 19 | Left Sear | 45 | Cam Spring | 71 | Ejector Sear |
| 20 | Sear Pivot | 46 | Cam Spring Guide | 72 | Ejector Sear Spring |
| 21 | Sear Springs | 47 | Cam | 73 | Ejector Sear Retaining Plate |
| 22 | Safety Pivot | 48 | Cam Retaining Screw | 74 | Ejector Retaining Plate Screw |
| 23 | Safety Button | 49 | Trigger Guard | 75 | Sideplate |
| 24 | Selective Catch | 50 | Trigger Guard Retaining Spring | 76 | Sideplate Screws |
| 25 | Selective Spring Guide | 51 | Wood Forend | 77 | Firing Pin Retaining Screws |
| 26 | Selective Catch Spring | 52 | Metal Forend | 78 | Firing Pin Return Springs |
| | | | | 79 | Firing Pins |

Silver I Over/Under Shotgun



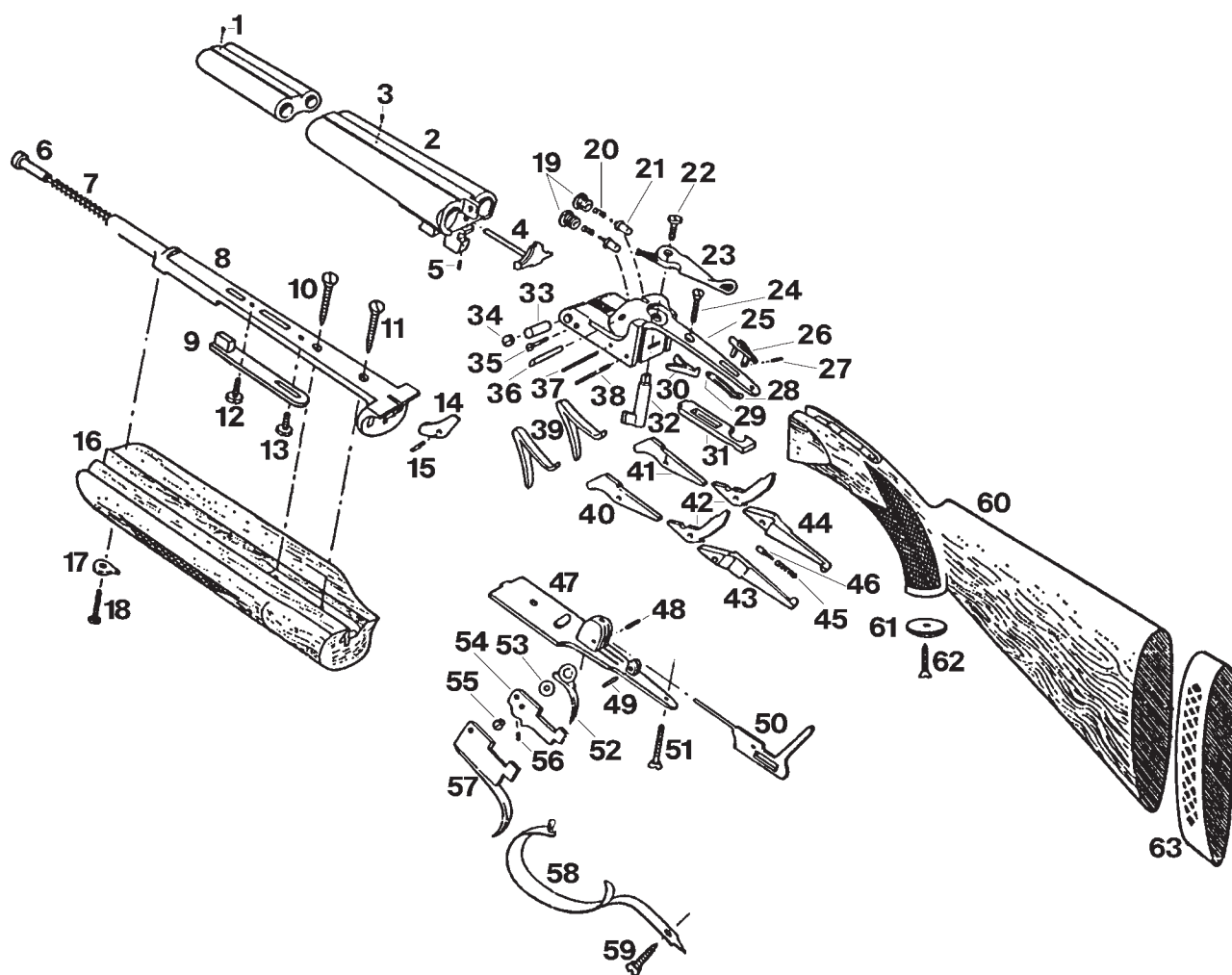
1	Barrels	28	Firing Pin Stop Screw	55	Trigger Pin
2	Catch Plate Stop Piston	29	Sear Pin	56	Inertia Block Spring Pin
3	Catch Plate Stop Piston Spring	30	Tang Screw	57	Trigger Guard Stop Pin
4	Left Extractor	31	Firing Pin	58	Single Trigger
5	Right Extractor	32	Firing Pin Springs	59	Trigger Guard
6	Extractor Spring Guides	33	Top Lever Spring Guide	60	Right Trigger
7	Extractor Springs	34	Top Lever Spring	61	Left Trigger
8	Left Extractor Catch Plate	35	Safety Spring	62	Right Trigger Plate
9	Right Extractor Catch Plate	36	Cocking Bar	63	Left Trigger Plate
10	Front Sling Swivel	37	Spindle	64	Safety
11	Sling Swivel Screws	38	Sear Spring	65	Safety Plate
12	Front Sight	39	Sear	66	Safety Spring
13	Cocking Hook	40	Cross Bolt Stop Piston	67	Safety Spring Pin
14	Forend Iron	41	Cross Bolt Stop Piston Spring	68	Stock
15	Cocking Hook Screw	42	Cocking Toggle Pin	69	Sling Swivel
16	Forend Iron Screws	43	Left Ejector Control Rod	70	Buttplate
17	Forearm Wood	44	Right Ejector Control Rod	71	Buttplate Screws
18	Forearm Catch Plate Spring	45	Cocking Toggle Spring	72	Stock Bolt
19	Forearm Catch Plate	46	Cocking Toggle	73	Stock Lock Washer
20	Forearm Catch Pin	47	Left Hammer	74	Stock Washer
21	Forearm Catch	48	Right Hammer	75	Normal Extractor
22	Frame	49	Hammer Strut	76	Barrels
23	Top Lever	50	Hammer Spring	77	Washer Lump
24	Top Lever Screw	51	Trigger Plate	78	Washer Lump Lock Screw
25	Cross Bolt	52	Inertia Block	79	Automatic Safety Bar
26	Safety	53	Inertia Block Spring	80	Automatic Safety Bar Screw
27	Safety Guide Plate	54	Hammer Pin		

Silver I and II, Sterling, Bristol and Charles Daly Over/Under Shotgun



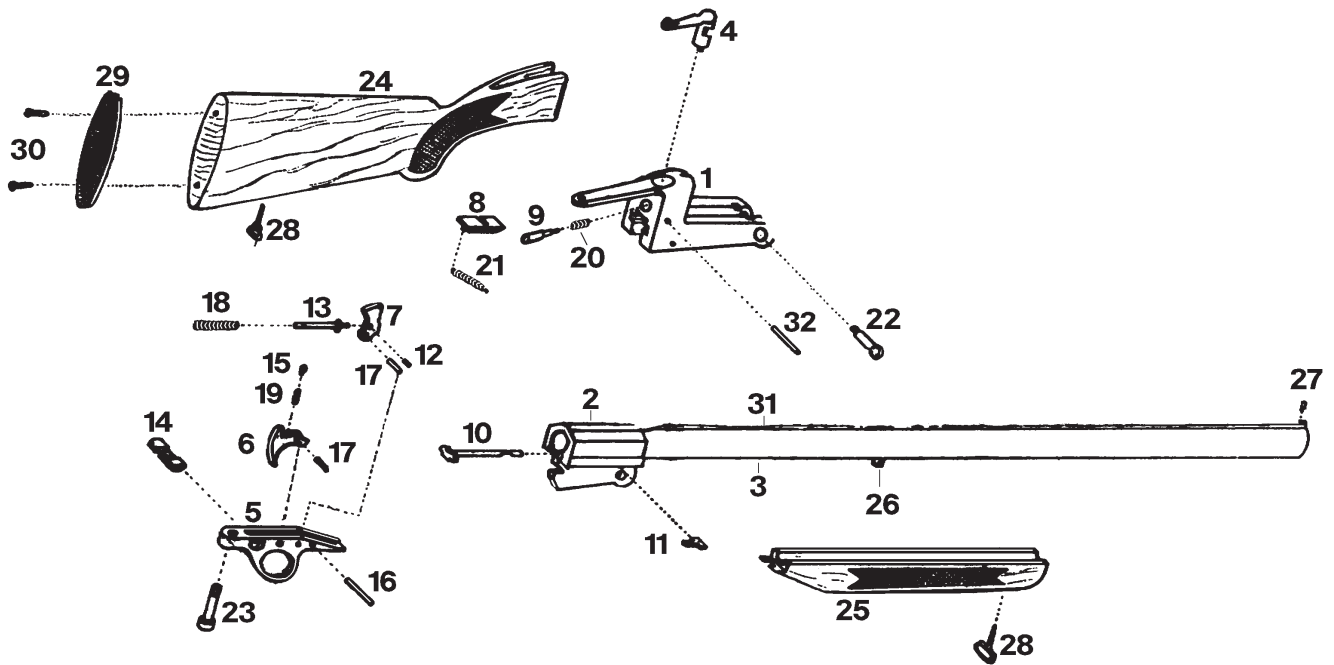
1	Barrel	27	Selective Spring Guide	54	Forend Hand Spring Screw
2	Extractor	28	Firing Pin Return Springs	55	Forend Handle Spring
3	Retaining Extractor Screw	29	Firing Pins	56	Forend Catch
4	Sling Swivel	30	Cocking Lever Rod	57	Forend Handle
5	Sling Swivel Screws	31	Cocking Lever Pivot Pin	58	Forend Handle Pin
6	Bead	32	Cocking Lever	59	Stock
7	Action	33	Cocking Lever Spring	60	Stock Screw Washer
8	Top Lever Key	34	Hammer Pivot	61	Stock/Action Retaining Screw
9	Top Lever	35	Right Hammer	62	Recoil Pad
10	Top Lever Washer	36	Left Hammer	63	Recoil Pad Screws
11	Top Lever Screw	37	Mainspring Guides	64	Cam Retaining Screw
12	Top Lever Spring	38	Mainsprings	65	Safety
13	Barrel Locking Bolt	39	Sear Pivot	66	Ejection Action
14	Locking Bolt Retaining	40	Sears	67	Ejector Rod, Right
15	Locking Bolt Retaining Spring	41	Sear Springs	68	Ejector Rod, Left
16	Locking Bolt Retaining Guide Spring	42	Trigger Pivot	69	Ejector Barrel
17	Firing Pin Retaining	43	Trigger Spring	70	Ejector Sear Spring
18	Safety Spring Retaining Screw	44	Trigger	71	Ejector Sear
19	Safety Spring	45	Cam Spring	72	Ejector Retaining Plate
20	Automatic Safety Rod	46	Cam Spring Guide	73	Ejector Retaining Plate Screw
21	Automatic Safety Rod Spring	47	Cam	74	Ejector Springs
22	Selective Catch Retaining Screw	48	Trigger Guard Pins	75	Ejector Spring Guides
23	Safety Pivot	49	Trigger Guard	76	Right Automatic Ejector
24	Safety Button	50	Floorplate	77	Left Automatic Ejector
25	Selective Catch	51	Wood Forend	78	Sideplate
26	Selective Catch Spring	52	Metal Forend	79	Sideplate Screws
		53	Forend Screws	80	Sling Swivel

Waterfowl Special and Turkey Special Side-by-Side Shotgun



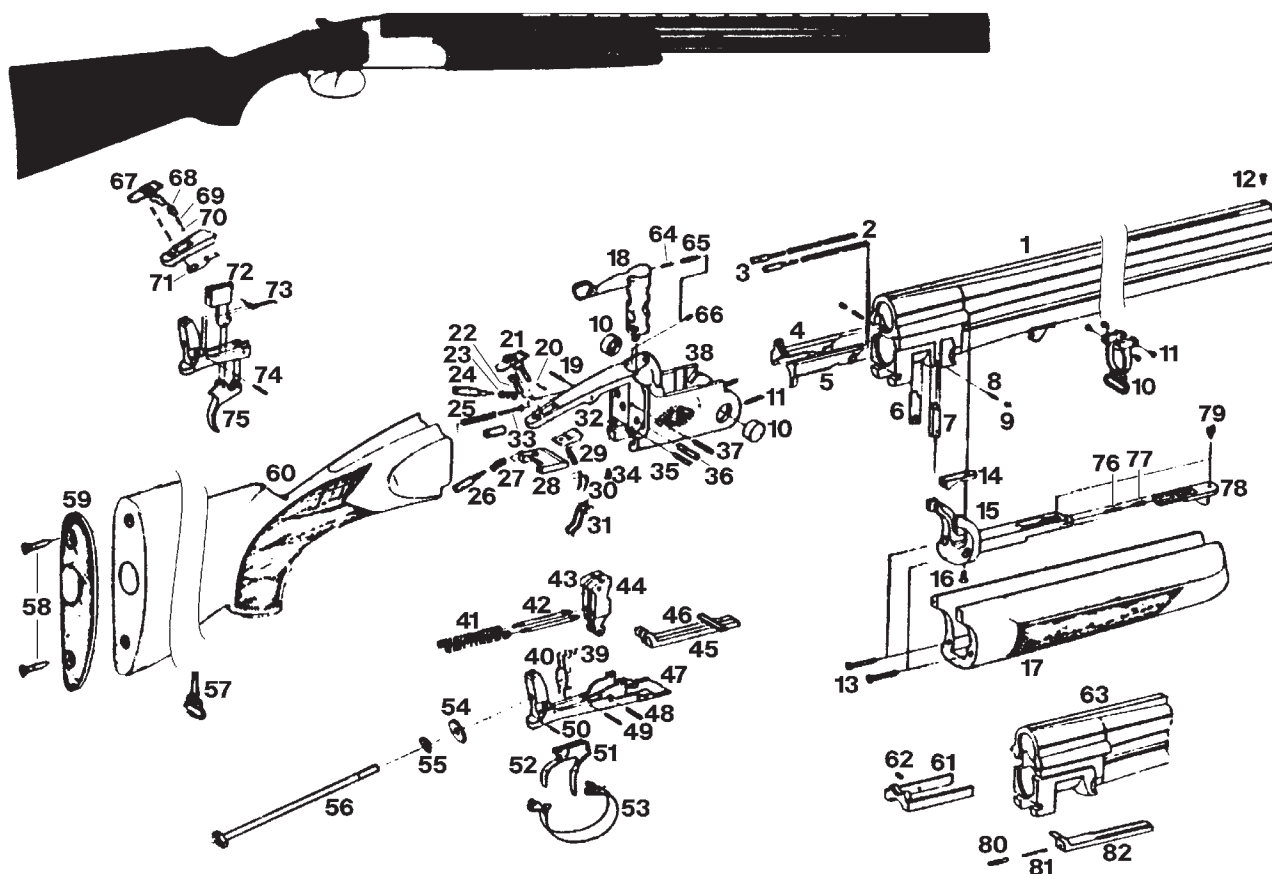
1	Front Sight Bead	21	Firing Pins	43	Sear, Left
2	Barrels	22	Top Lever Screw	44	Sear, Right
3	Rear Sight Bead	23	Top Lever	45	Sear Springs
4	Extractor	24	Upper Tang Screw	46	Sear Spring Guides
5	Extractor Retaining Screw	25	Breech Assembly	47	Trigger Plate
6	Forend Catch Button	26	Safety Button	48	Trigger Pin
7	Forend Catch Spring	27	Safety Button Pin	49	Safety Square Pin
8	Forend Iron	28	Safety Spring	50	Safety Activator
9	Forend Catch	29	Safety Spring Screw	51	Trigger Plate Screw, Rear
10	Forend Mount Screw, Front	30	Top Lever Spring	52	Front Trigger, Lower
11	Forend Mount Screw, Rear	31	Horizontal Bolt	53	Front Trigger Rivet Plate
12	Forend Catch Screw, Front	32	Vertical Bolt	54	Front Trigger Sear
13	Forend Catch Screw, Rear	33	Barrel Pivot Pin	55	Front Trigger Screw
14	Extractor Hammer Cocking Lever Activator	34	Barrel Pivot Pin Cap	56	Front Trigger Hinge Spring
15	Extractor Hammer Cocking Lever Screw	35	Cocking Lever Pivot Screw	57	Rear Trigger
16	Forend Wood	36	Round Cross-Bolt	58	Trigger Guard
17	Forend Escutcheon	37	Hammer Pivot Pin	59	Trigger Guard Screw
18	Forend Escutcheon Mounting Screw	38	Sear Pivot Pin	60	Stock
19	Firing Pin Bushings	39	Hammer Springs	61	Grip Cap
20	Firing Pin Springs	40	Cocking Lever, Left	62	Grip Cap Screw
		41	Cocking Lever, Right	63	Rubber Recoil Pad
		42	Hammers		

Waterfowl Special and Turkey Special Single Shotgun



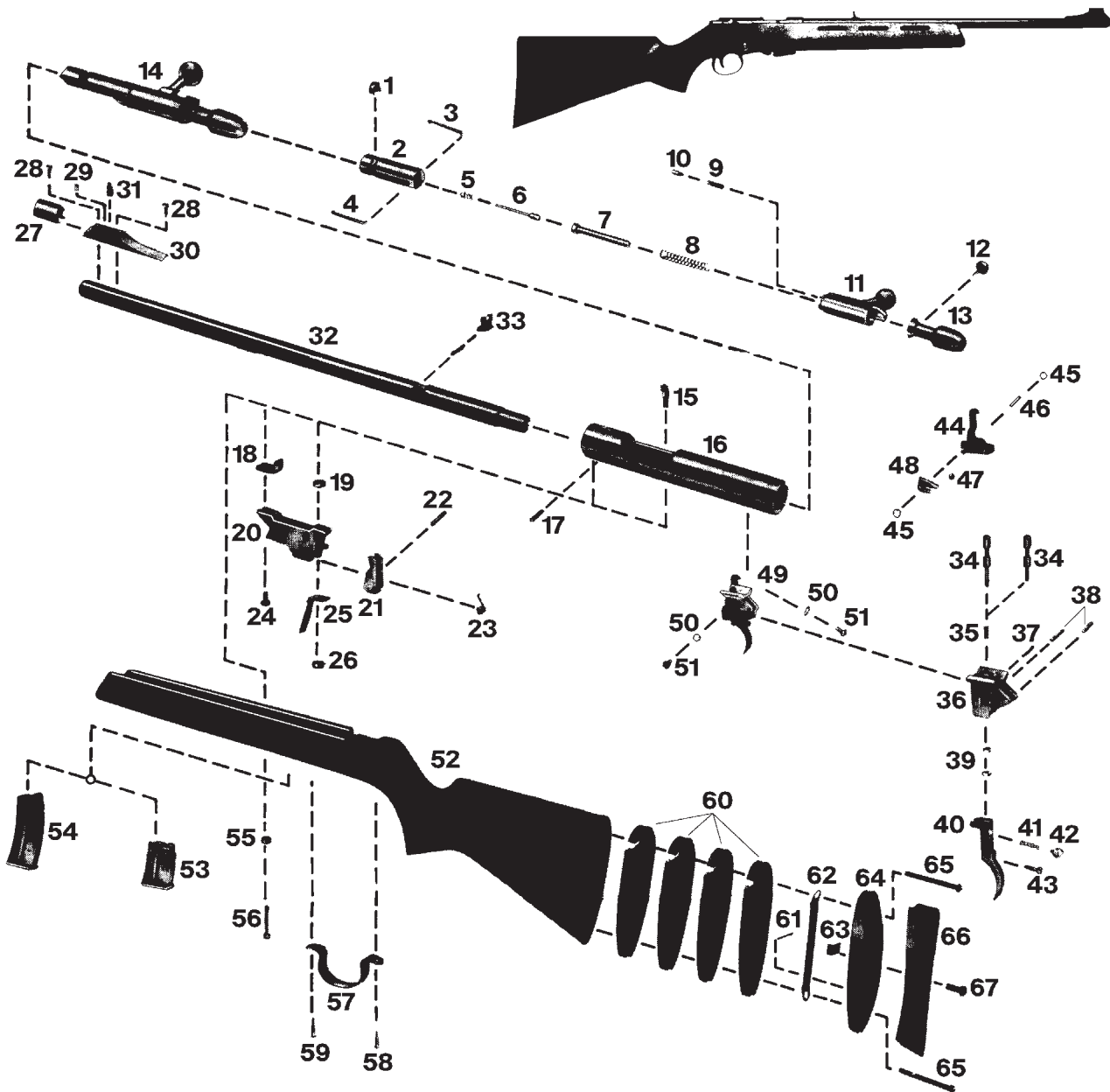
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|----|-----------------------------|----|--------------------------|
| 1 | Frame | 17 | Hammer and Trigger Pin |
| 2 | Coupling Box | 18 | Hammer Spring |
| 3 | Barrel | 19 | Trigger Spring |
| 4 | Top Lever | 20 | Firing Spring |
| 5 | Trigger Guard | 21 | Crossbolt Spring |
| 6 | Trigger | 22 | Hinge Screw |
| 7 | Hammer | 23 | Tang Screw |
| 8 | Cross Bolt | 24 | Stock |
| 9 | Firing Pin | 25 | Forearm |
| 10 | Extractor | 26 | Forend Holder |
| 11 | Extractor Plate | 27 | Front Sight |
| 12 | Spring Guide Pin | 28 | Sling Swivels |
| 13 | Spring Guide | 29 | Buttplate |
| 14 | Safety | 30 | Buttplate Screws |
| 15 | Safety Top Spring | 31 | Ventilated Rib |
| 16 | Trigger Guard Retaining Pin | 32 | Firing Pin Retaining Pin |

Waterfowl Special and Turkey Special Over/Under Shotgun



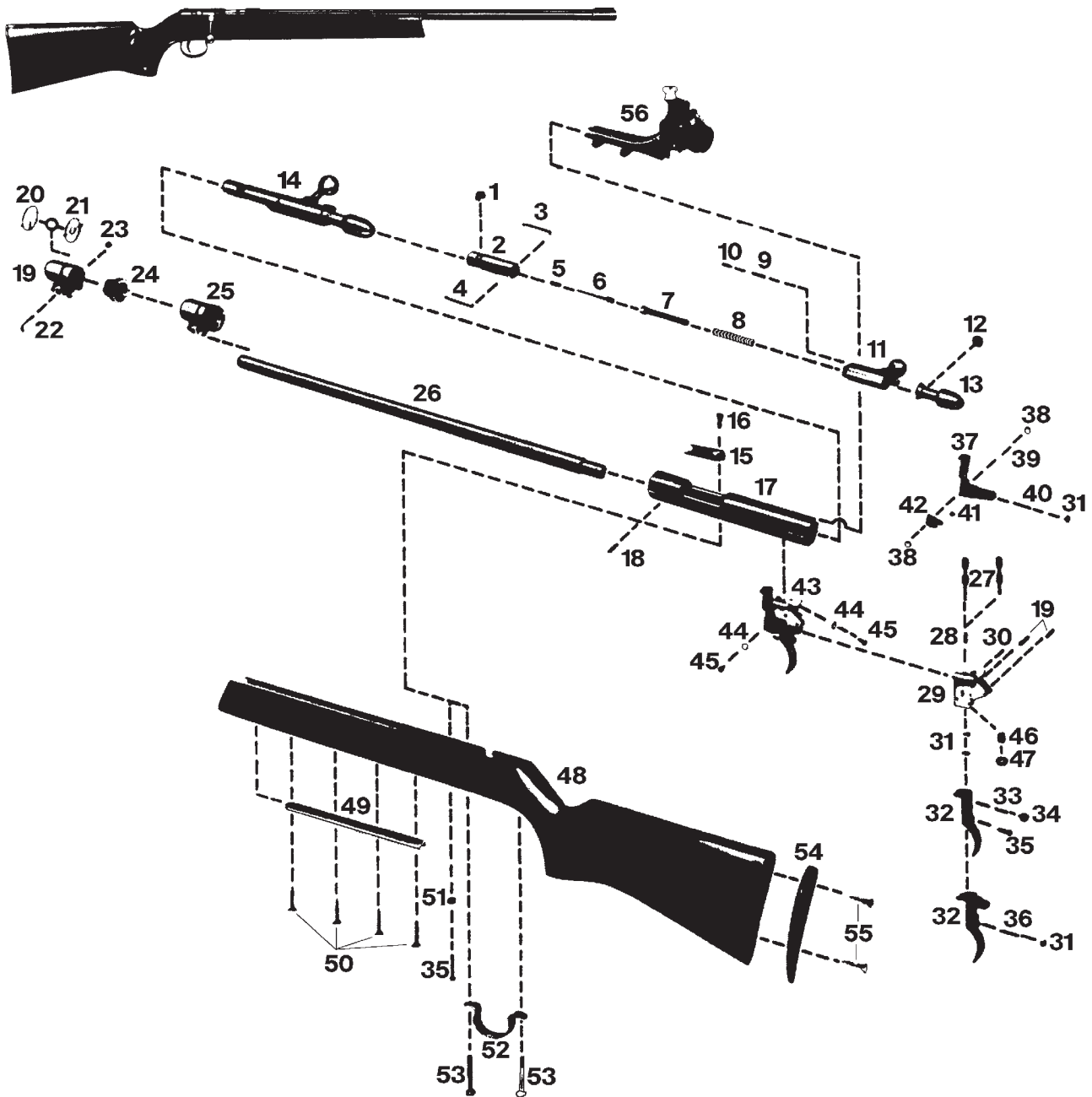
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|----|--------------------------------|----|---------------------------------|----|--------------------------------|
| 1 | Barrels | 29 | Safety Spring | 57 | Swing Swivel, Rear |
| 2 | Extractor Springs | 30 | Sear Spring | 58 | Buttplate Screws |
| 3 | Extractor Spring Guides | 31 | Sear | 59 | Buttplate |
| 4 | Left Extractor | 32 | Safety Guide Plate | 60 | Stock |
| 5 | Right Extractor | 33 | Top Lever Spring Guide | 61 | Normal Extractor |
| 6 | Left Extractor Catch Plate | 34 | Screw Contrast Spring Top Lever | 62 | Screw Extractor |
| 7 | Right Extractor Catch Plate | 35 | Trigger Plate Forearm Catch Pin | 63 | Barrels |
| 8 | Catch Plate Stop Piston Spring | 36 | Top Lever Forearm Catch Pin | 64 | Top Lever Spring |
| 9 | Catch Plate Stop Piston | 37 | Firing Pin Forearm Catch Pin | 65 | Top Lever Plunger |
| 10 | Front Swing Swivel | 38 | Frame | 66 | Top Lever Detent |
| 11 | Sling Swivel Screws | 39 | Right Trigger Plate | 67 | Barrel Selector/Safety |
| 12 | Front Sight | 40 | Left Trigger Plate | 68 | Barrel Selector/Safety Plunger |
| 13 | Forearm Wood Screws | 41 | Hammer Spring | 69 | Barrel Selector/Safety Spring |
| 14 | Cocking Hook | 42 | Hammer Strut | 70 | Barrel Selector/Safety Detent |
| 15 | Forend Iron | 43 | Left Hammer | 71 | Barrel Selector/Safety Plate |
| 16 | Cocking Hook Screw | 44 | Right Hammer | 72 | Safety Connector |
| 17 | Forearm | 45 | Cocking Bar, Right | 73 | Trigger Spring |
| 18 | Top Lever | 46 | Cocking Bar, Left | 74 | Trigger Accessory Pin |
| 19 | Sear Pin | 47 | Trigger Plate | 75 | Single Selective Trigger |
| 20 | Forearm Spring Safety | 48 | Hammer Pin | 76 | Forend Catch Spring |
| 21 | Safety | 49 | Trigger Pin | 77 | Forend Catch Plunger |
| 22 | Tang Screw | 50 | Trigger Guard Stop Pin | 78 | Forend Catch |
| 23 | Firing Pin Springs | 51 | Right Trigger | 79 | Forend Latch Screw |
| 24 | Right Firing Pin | 52 | Left Trigger | 80 | Lifter Plunger |
| 25 | Top Lever Spring | 53 | Trigger Guard | 81 | Lifter Spring |
| 26 | Left Firing Pin | 54 | Stock Washer | 82 | Extractor Lifter |
| 27 | Firing Pin Spring | 55 | Stock Lock Washer | | |
| 28 | Cross Bolt | 56 | Stock Bolt | | |

Achiever Bolt-Action Rifle



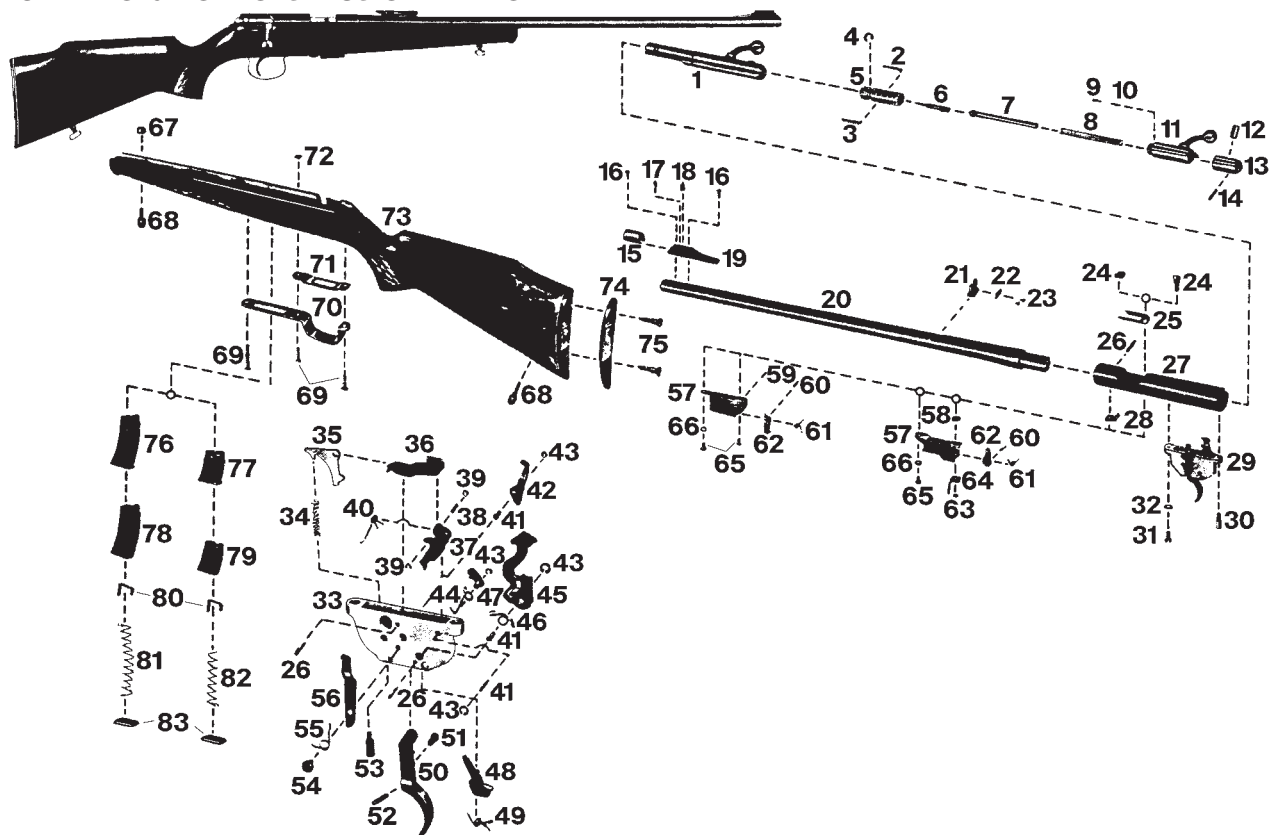
1 Spring Clamp	18 Intermediate Piece	35 Release Plunger Spring	52 Stock
2 Bolt Head	19 Distance Ring	36 Trigger Housing	53 5-Shot Magazine Assembly
3 Extractor	20 Magazine Guide	37 Clamping Pin	54 10-Shot Magazine Assembly
4 Cartridge Retainer	21 Magazine Catch	38 Cylindrical Pins	55 Threaded Sleeve
5 Firing Pin Spring	22 Cylindrical Pin	39 Hexagon Nuts	56 Pan Head Screw
6 Firing Pin	23 Torsional Spring	40 Trigger	57 Trigger Guard
7 Striker Pin	24 Pan Head Screw	41 Trigger Spring	58 Countersunk Oval Head Wood Screw
8 Striker Spring	25 Guide Tongue	42 Bolt Spring	59 Screw
9 Catch Bolt Spring	26 Ejector Nut	43 Pan Head Screw	60 Spacers
10 Catch Bolt	27 Front Sight Hood	44 Safety-Lever	61 Cylindrical Pin
11 Bolt with Handle	28 Countersunk Flat-Head Screws	45 Retaining Collars	62 Cover Plate
12 Guide Bolt	29 Clamping Piece	46 Pin	63 Nut
13 Cocking Piece	30 Front Sight Base	47 Detent Balls	64 Guide Plate
14 Bolt Assembly	31 Front Sight Bead	48 Leaf Spring	65 Screws
15 Ejector Screw	32 Barrel	49 Two-Stage Trigger Assembly	66 Buttplate
16 Receiver	33 Folding Sight	50 Toothed Lock Washers	67 Screw
17 Cylindrical Pin	34 Release Plungers	51 Pan Head Screws	

Mark 2000 and 2000 D Bolt-Action Rifle



1 Bolt Head Spring Clamp	15 Loading Platform	29 Trigger Housing	43 Two-Stage Trigger Assembly
2 Bolt Head	16 Loading Platform Screw	30 Clamping Sleeve	44 Toothed Lock Washers
3 Extractor	17 Receiver	31 Hexagon Nuts	45 Single-Stage Trigger Pan Head Screws
4 Cartridge Retainer	18 Cylindrical Pins	32 Triggers	46 Threaded Sleeve
5 Firing Pin Spring	19 Front Sight Hood	33 Trigger Spring	47 Flat Nut
6 Firing Pin	20 Post Insert	34 Spring Bolt	48 Stock with Buttplate
7 Striker Pin	21 Aperture Insert	35 Pan Head Screws	49 Front Swivel Rail
8 Striker Spring	22 Hook Screw	36 Set Screw	50 Front Swivel Rail Screws
9 Catch Bolt Spring	23 Nut	37 Safety-Lever	51 Sleeve
10 Catch Bolt	24 Clamp Ring	38 Retaining Collars	52 Trigger Guard
11 Bolt with Handle	25 Front Sight, Complete	39 Retaining Collar Pin	53 Trigger Guard Screws
12 Guide Bolt	26 Barrel	40 Retaining Collar Set Screw	54 Buttplate
13 Cocking Piece	27 Release Plungers	41 Detent Ball	55 Buttplate Screws
14 Bolt Assembly	28 Release Plunger Spring	42 Leaf Spring	56 Micrometer Rear Sight

Model 1415, 1415 D, 1416, 1416 D, 1515 D and 1516 D Deluxe Bolt-Action Rifle

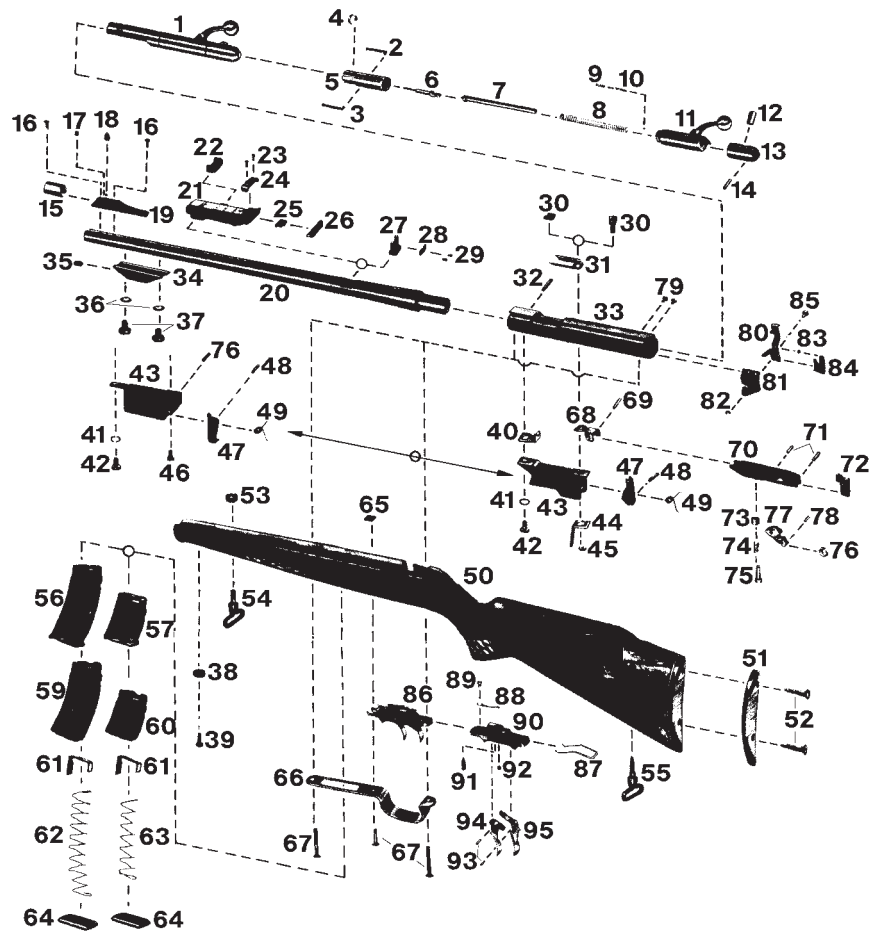


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|--------------------------------------|--|-------------------------------------|
| 1 Bolt Assembly | 31 Trigger Assembly Screw | 61 Torsional Spring |
| 2 Extractor | 32 Trigger Assembly Toothed Lock Washer | 62 Magazine Retainer |
| 3 Cartridge Retainer | 33 Trigger Housing | 63 Guide Tongue Nut |
| 4 Spring Clamp | 34 Trigger Spring | 64 Guide Tongue |
| 5 Bolt Head | 35 Cam Lever | 65 Magazine Guide Screw |
| 6 Firing Pin | 36 Release Plunger | 66 Spring Washer |
| 7 Striker Pin | 37 Catch Link | 67 Swivel Nut |
| 8 Striker Spring | 38 Catch Link Pin | 68 Swivels |
| 9 Catch Bolt | 39 Catch Link Retaining Collar | 69 Trigger Guard Screws |
| 10 Catch Bolt Spring | 40 Torsional Spring | 70 Trigger Guard |
| 11 Bolt with Handle | 41 Pivots | 71 Cover Plate |
| 12 Guide Bolt | 42 Bolt Pawl | 72 Square Nut |
| 13 Cocking Piece | 43 Retaining Collars | 73 Stock |
| 14 Cocking Piece Pin | 44 Spring | 74 Buttplate |
| 15 Front Sight Hood | 45 Safety-Lever | 75 Buttplate Screws |
| 16 Front Sight Bar Screws | 46 Safety-Lever Spring | 76 Magazine, 10-Shot |
| 17 Safety Plug | 47 Catch Lever | 77 Magazine, 5-Shot |
| 18 Front Sight Bead | 48 Release Latch | 78 Magazine Housing, 10-Shot |
| 19 Front Sight Base | 49 Torsional Spring | 79 Magazine Housing, 5-Shot |
| 20 Barrel | 50 Trigger | 80 Magazine Followers |
| 21 Folding Sight | 51 Adjusting Screw | 81 Follower Spring, 10-Shot |
| 22 Rear Sight Blade | 52 Set-Screw | 82 Follower Spring, 5-Shot |
| 23 Rear Sight Blade Screws | 53 Adjusting Screw | 83 Magazine Floor |
| 24 Ejectors | 54 Shoulder Screw | |
| 25 Bolt Guide | 55 Torsional Spring | |
| 26 Cylindrical Pins | 56 Bolt Release Lever | |
| 27 Receiver | 57 Magazine Guides | |
| 28 Cartridge Guide | 58 Distance Ring | |
| 29 Two-Stage Trigger Assembly | 59 Magazine Guide Pin | |
| 30 Hexagon Threaded Bolt | 60 Magazine Retainer Pin | |

Parts Not Shown

Sight Elevator
 Sight Elevator Screws
 Pointer
 Intermediate Plate
 Rear Sight Blade

Model 1418 D and 1518 D Deluxe Bolt-Action Rifle



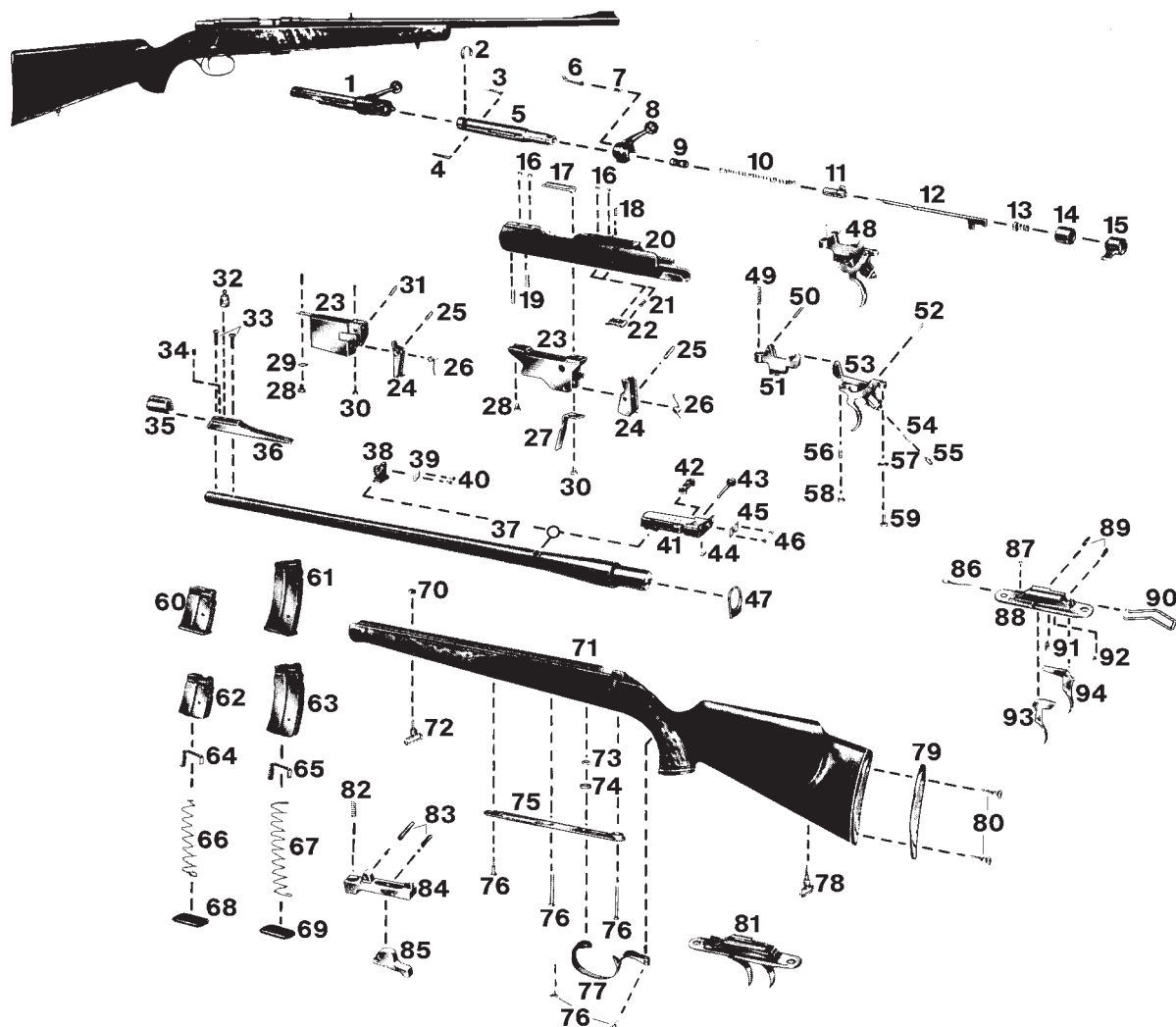
- 1 Bolt Assembly
- 2 Extractor
- 3 Cartridge Retainer
- 4 Spring Clamp
- 5 Bolt Head
- 6 Firing Pin
- 7 Striker Pin
- 8 Striker Spring
- 9 Catch Bolt
- 10 Catch Bolt Spring
- 11 Bolt with Handle
- 12 Guide Bolt
- 13 Cocking Piece
- 14 Parallel Pin
- 15 Front Sight Hood
- 16 Countersunk Head Screws
- 17 Safety Plug
- 18 Bead
- 19 Front Sight Base
- 20 Barrel
- 21 Tangent Sight
- 22 Sight Elevator
- 23 Pan Head Screws
- 24 Pointer
- 25 Intermediate Plate
- 26 Rear Sight Blade
- 27 Folding Sight
- 28 Rear Sight Blade
- 29 Pan Head Screws
- 30 Ejector
- 31 Bolt Guide
- 32 Parallel Pin
- 33 Receiver
- 34 Retainer
- 35 Screw Nut
- 36 Toothed Lock Washers
- 37 Cheese Head Screws
- 38 Bushing
- 39 Pan Head Screw
- 40 Cartridge Guide
- 41 Spring Lock Washer
- 42 Cheese Head Screw
- 43 Magazine Guide
- 44 Guide Tongue
- 45 Screw Nut
- 46 Cheese Head Screw
- 47 Magazine Retainer
- 48 Parallel Pin
- 49 Torsional Spring
- 50 Stock with Partial Fittings
- 51 Buttplate
- 52 Countersunk Oval Head Wood Screws

- 53 Screw Nut
- 54 Front Swivel
- 55 Rear Swivel
- 56 Magazine, 10-Shot
- 57 Magazine, 5-Shot, 22 Mag.
- 58 Magazine, 4-Shot
- 59 Magazine Housing, 10-Shot
- 60 Magazine Housing, 5-Shot, 22 Mag.
- 61 Magazine Follower
- 62 Follower Spring, 10-Shot
- 63 Follower Spring, 5-Shot, 22 Mag.
- 64 Magazine Floor
- 65 Square Nut
- 66 Trigger Guard
- 67 Countersunk Oval Head Screws
- 68 Bearing Piece
- 69 Parallel Pin
- 70 Trigger Bracket
- 71 Parallel Pins
- 72 Release Plunger
- 73 Spring Sleeve
- 74 Trigger Bracket Spring
- 75 Shoulder Screw
- 76 Roller
- 77 Release Lever
- 78 Parallel Pin
- 79 Countersunk Oval Head Screws
- 80 Safety-Lever
- 81 Bracket
- 82 Retaining Collar
- 83 Detent Ball
- 84 Leaf Spring
- 85 Bearing Pin
- 86 Double-Set Trigger Assembly
- 87 Double-Set Trigger Spring
- 88 Trigger Spring
- 89 Cheese Head Screw
- 90 Set Trigger Housing
- 91 Adjusting Screw
- 92 Safety Plug
- 93 Parallel Pins
- 94 Front Trigger
- 95 Rear Trigger

Parts Not Shown

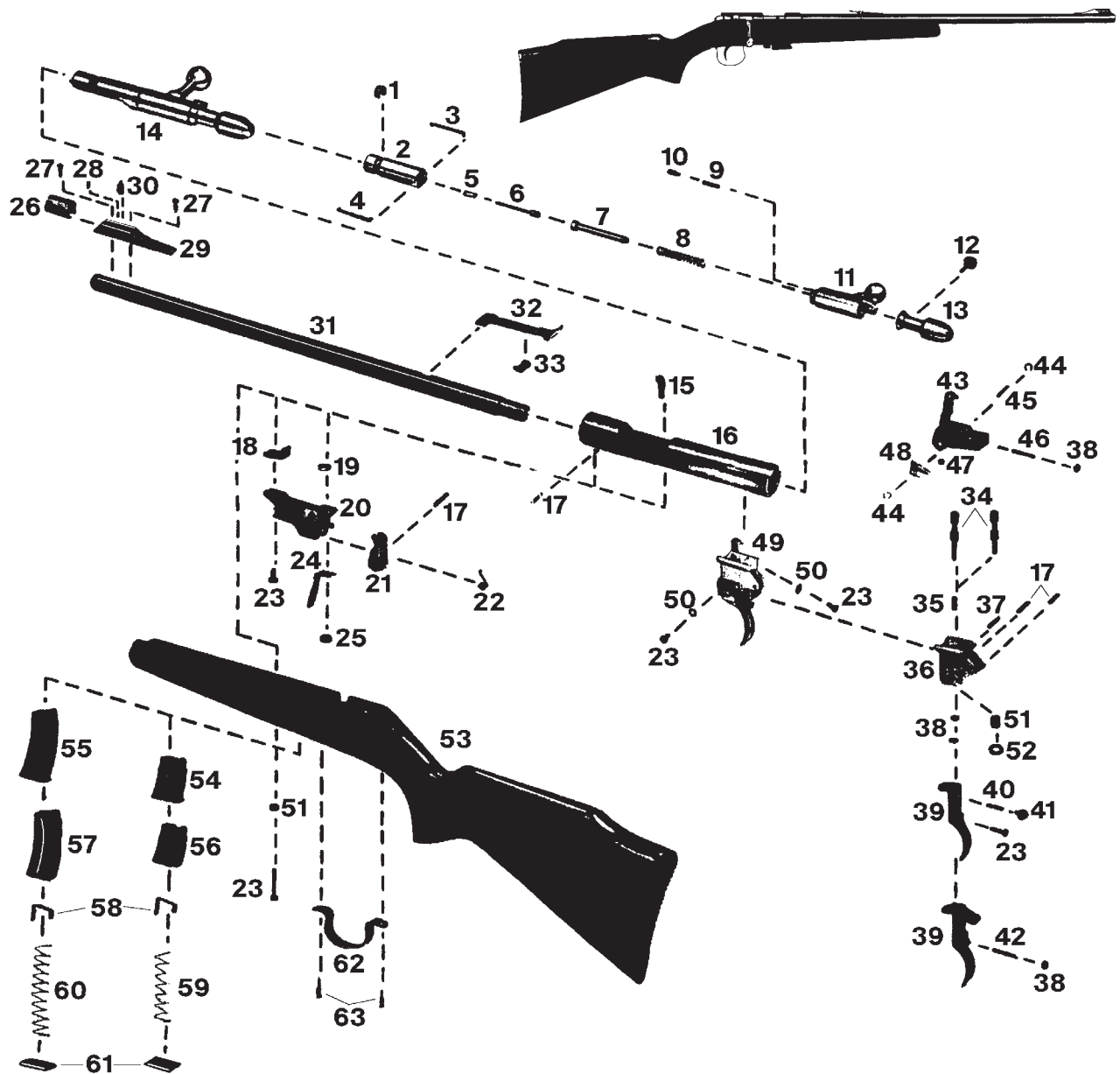
- Rear Swivel Stud
- Front Swivel Stud
- Trigger Bracket (Complete)
- Safety (Complete)
- Barrelled Action (Complete)

Model 1422 D and 1522 D Classic Bolt-Action Rifle



1 Bolt Assembly	25 Parallel Pin	49 Compression Spring	73 Hexagon Nut
2 Spring Clamp	26 Torsional Spring	50 Parallel Pin	74 Toothed Lock Washer
3 Extractor	27 Guide Tongue	51 Trigger Bracket	75 Floorplate
4 Cartridge Retainer	28 Cheese Head Screw	52 Round Head Rivet	76 Raised Countersunk Head Screws
5 Bolt Body	29 Toothed Lock Washer	53 Trigger Support with Trigger	77 Trigger Guard
6 Catch Bolt	30 Shoulder Screw	54 Compression Spring	78 Rear Swivel
7 Catch Bolt Spring	31 Parallel Pin	55 Adjusting Screw	79 Buttplate
8 Bolt Handle	32 Bead	56 Set Screw	80 Countersunk Oval Head Wood Screws
9 Spring Support, Front	33 Countersunk Head Screws	57 Toothed Lock Washer	81 Double-Set Trigger Assembly
10 Firing Pin Spring	34 Safety Plug	58 Hexagon Nut	82 Compression Spring
11 Spring Support, Rear	35 Front Sight Hood	59 Cheese Head Screw	83 Parallel Pins
12 Firing Pin	36 Front Sight Base	60 Magazine—4-, 5-Shot	84 Trigger Bracket
13 Signal Pin with Spring	37 Barrel	61 Magazine—10-Shot	85 Release Lever
14 Cover Sleeve	38 Folding Sight	62 Magazine Housing—4-, 5-Shot	86 Trigger Spring
15 Safety	39 Rear Sight Blade	63 Magazine Housing—10-Shot	87 Cheese Head Screw
16 Dummy Screws	40 Pan Head Screws	64 Magazine Follower—4-, 5-Shot	88 Set-Trigger Housing
17 Bolt Guide	41 Tangent Sight	65 Magazine Follower—10-Shot	89 Parallel Pins
18 Grooved Pin	42 Sight Elevator	66 Follower Spring—4-, 5-Shot	90 Double-Set Trigger Spring
19 Parallel Pins	43 Adjusting Screw	67 Follower Spring—10-Shot	91 Adjusting Screw
20 Receiver	44 Sleeve	68 Magazine Floor—4-, 5-Shot	92 Safety Plug
21 Compression Spring	45 Rear Sight Blade	69 Magazine Floor—10-Shot	93 Front Trigger
22 Bolt Stop	46 Pan Head Screws	70 Screw Nut	94 Rear Trigger
23 Magazine Guide	47 Abutment	71 Stock with Partial Fittings	
24 Magazine Retainer	48 Trigger Assembly	72 Front Swivel	

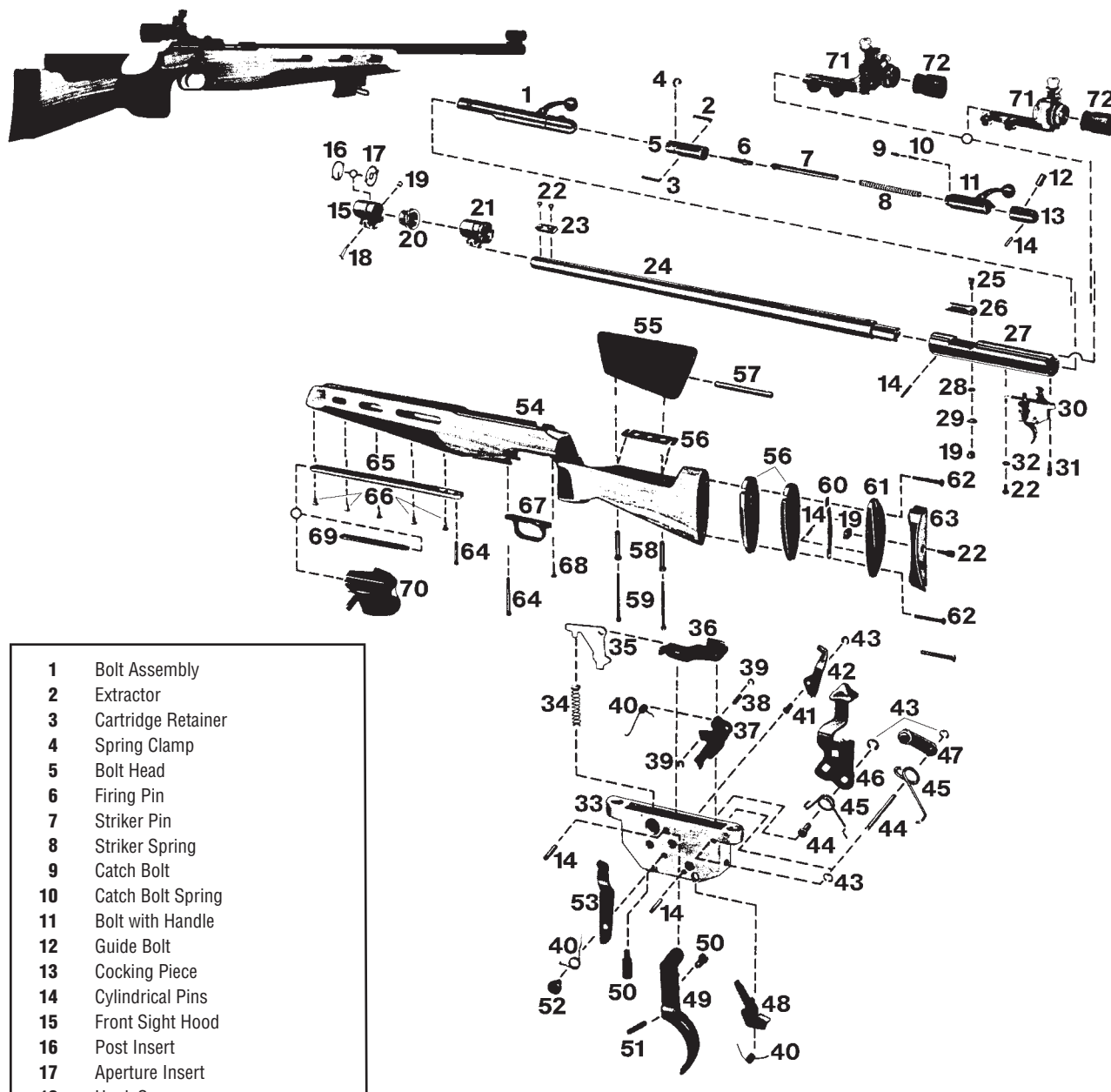
Model 1449, 1449D, 1450 and 1450D Bolt-Action Rifle



1 Spring Clamp	18 Intermediate Piece	35 Release Plunger Spring	52 Flat Nut
2 Bolt Head	19 Distance Ring	36 Trigger Housing	53 Stock with Buttplate
3 Extractor	20 Magazine Guide	37 Clamping Sleeve	54 5-Shot Magazine Assembly
4 Cartridge Retainer	21 Magazine Catch	38 Hexagon Nuts	55 10-Shot Magazine Assembly
5 Firing Pin Spring	22 Torsional Spring	39 Triggers	56 5-Shot Magazine Tube
6 Firing Pin	23 Pan Head Screws	40 Trigger Spring	57 10-Shot Magazine Tube
7 Striker Pin	24 Guide Tongue	41 Spring Bolt	58 Magazine Follower
8 Striker Spring	25 Ejector Nut	42 Set Screw	59 5-Shot Magazine Follower Spring
9 Catch Bolt Spring	26 Front Sight Hood	43 Safety-Lever	60 10-Shot Magazine Follower Spring
10 Catch Bolt	27 Countersunk Flat Head Screws	44 Retaining Collar	61 Magazine Floor
11 Bolt with Handle	28 Clamping Piece	45 Pin	62 Trigger Guard
12 Guide Bolt	29 Front Sight Base	46 Set Screw	63 Countersunk Oval Head Wood Screws
13 Cocking Piece	30 Bead Front Sight	47 Detent Ball	
14 Bolt Assembly	31 Barrel	48 Leaf Spring	
15 Ejector Screw	32 Sight Leaf	49 Trigger Assembly	
16 Receiver	33 Sight Adjustor	50 Toothed Lock Washers (2)	
17 Cylindrical Pins	34 Release Plungers	51 Threaded Sleeves	

Parts Not Shown
Buttplate

Model 1803, 1803 D, 1803 L and 1803 LD Bolt-Action Rifle

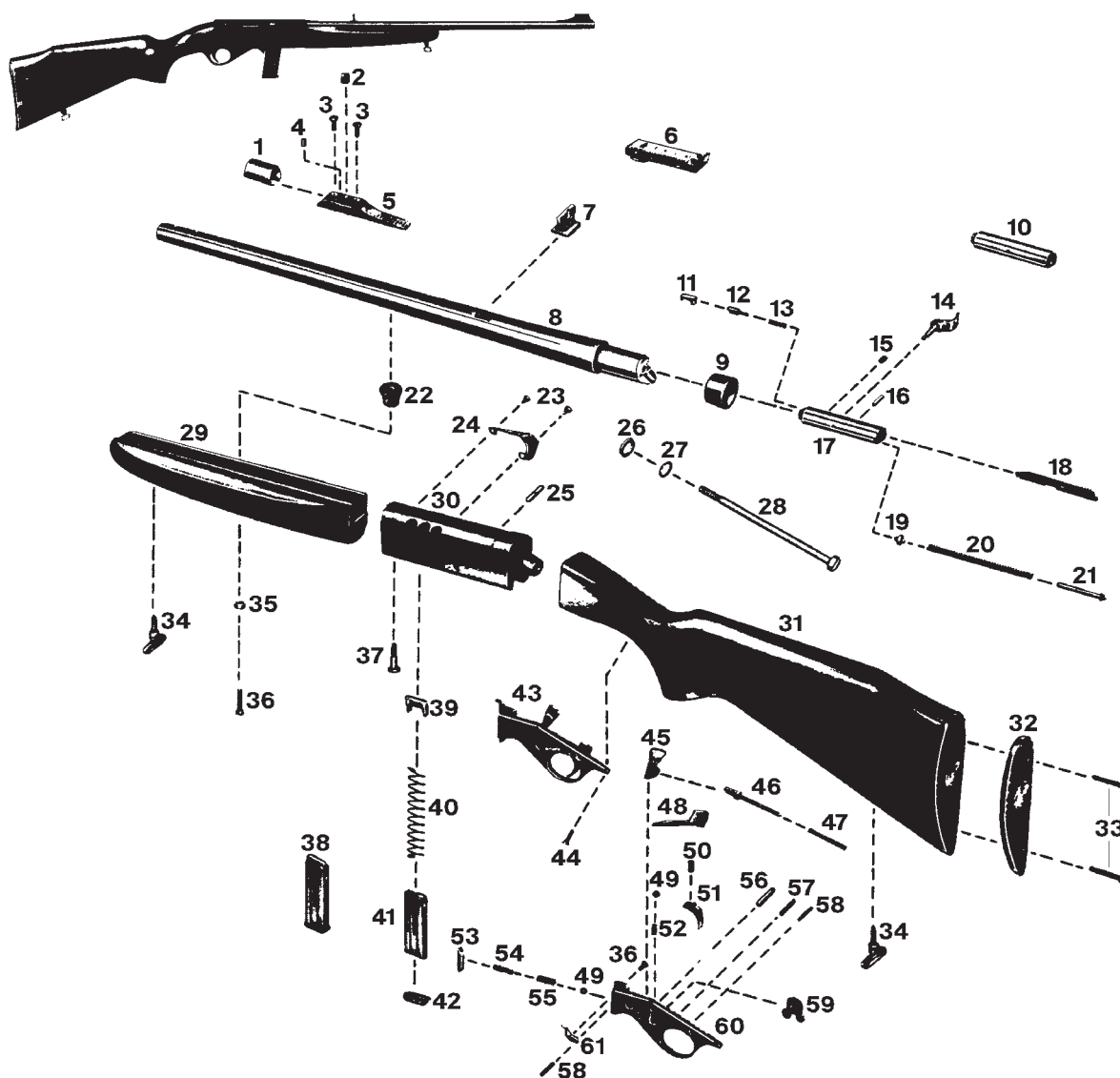


- 1 Bolt Assembly
- 2 Extractor
- 3 Cartridge Retainer
- 4 Spring Clamp
- 5 Bolt Head
- 6 Firing Pin
- 7 Striker Pin
- 8 Striker Spring
- 9 Catch Bolt
- 10 Catch Bolt Spring
- 11 Bolt with Handle
- 12 Guide Bolt
- 13 Cocking Piece
- 14 Cylindrical Pins
- 15 Front Sight Hood
- 16 Post Insert
- 17 Aperture Insert
- 18 Hook Screw
- 19 Nuts
- 20 Clamp Ring
- 21 Front Sight, Complete
- 22 Pan Head Screws
- 23 Base
- 24 Barrel
- 25 Ejector
- 26 Loading Platform
- 27 Receiver
- 28 Distance Ring
- 29 Spring Washer
- 30 Trigger Assembly
- 31 Hexagon Threaded Bolt
- 32 Toothed Lock Washer
- 33 Trigger Housing
- 34 Trigger Spring
- 35 Cam Lever
- 36 Release Plunger

- 37 Catch Link
- 38 Pin
- 39 Retaining Collars
- 40 Torsional Springs
- 41 Pivot
- 42 Bolt Pawl
- 43 Retaining Collars
- 44 Pivots
- 45 Springs
- 46 Safety-Lever
- 47 Catch-Lever
- 48 Release Latch
- 49 Trigger
- 50 Adjusting Screw
- 51 Set-Screw
- 52 Shoulder Screw
- 53 Bolt Release Lever
- 54 Stock with Partial Fittings

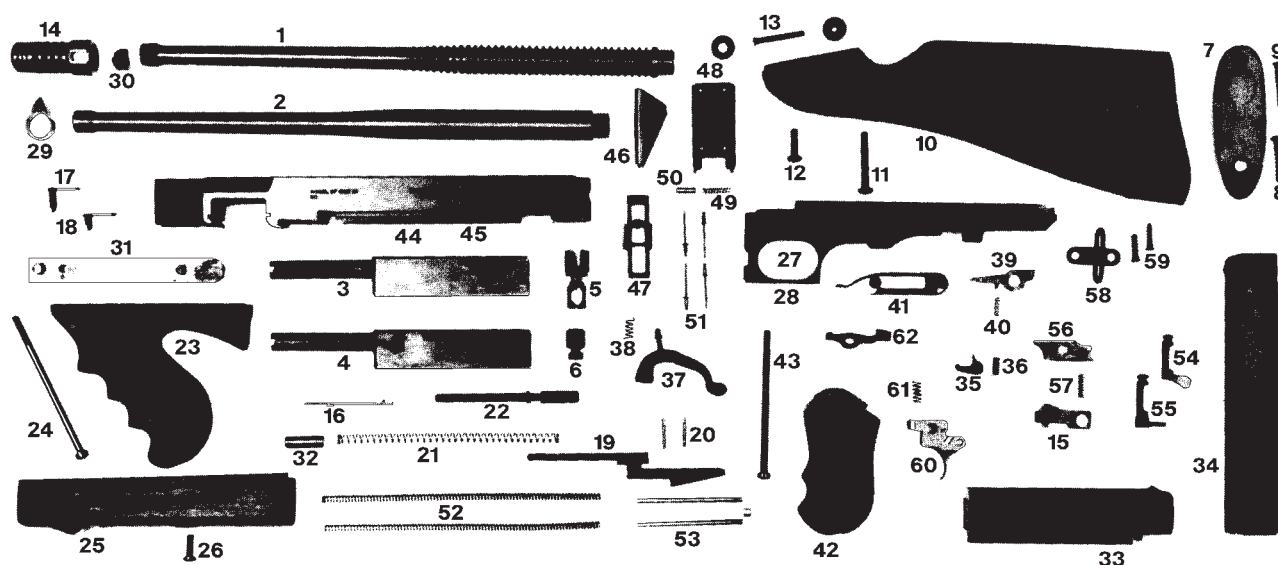
- 55 Cheekpiece
- 56 Spacers
- 57 Bolt
- 58 Bushings
- 59 Socket-Head Screws
- 60 Cover Plate
- 61 Guide Plate
- 62 Raised Cheese Head Screws
- 63 Buttplate
- 64 Screws
- 65 Front Swivel Rail
- 66 Countersunk Head Wood Screws
- 67 Trigger Guard
- 68 Raised Countersunk Wood Screw
- 69 Swivel Rail Filler
- 70 Handstop Sling Swivel Complete
- 71 Peep Sight, Complete
- 72 Rubber Eyeshade

Model 525 Autoloading Rifle



- | | | |
|------------------------------------|---------------------------------------|---|
| 1 Front Sight Hood | 22 Barrel Stud | 43 Trigger Guard with Trigger Assembly |
| 2 Front Sight Bead | 23 Pan Head Screws | 44 Raised Countersunk Head Screw |
| 3 Front Sight Base Screws | 24 Deflector | 45 Hammer |
| 4 Safety Plug | 25 Trigger Guard Retaining Pin | 46 Hammer Spring Bolt |
| 5 Front Sight Base | 26 Washer | 47 Hammer Spring |
| 6 Tangent Rear Sight | 27 Lock Washer | 48 Catch Link |
| 7 Folding Leaf Rear Sight | 28 Stock Assembly Screw | 49 Steel Balls |
| 8 Barrel | 29 Forend | 50 Trigger Spring |
| 9 Intermediate Ring | 30 Receiver | 51 Trigger |
| 10 Bolt Assembly, Complete | 31 Stock with Partial Fittings | 52 Safety Spring |
| 11 Extractor | 32 Buttplate | 53 Magazine Retainer |
| 12 Spring Bolt | 33 Buttplate Screws | 54 Magazine Retaining Spring, Large |
| 13 Extractor Spring | 34 Sling Swivels | 55 Magazine Retaining Spring, Small |
| 14 Bolt Handle | 35 Bushing | 56 Hammer Pin |
| 15 Threaded Pin | 36 Cheese Head Screws | 57 Catch Link Pin |
| 16 Firing Pin Retaining Pin | 37 Barrel Assembly Screw | 58 Cylindrical Pins |
| 17 Bolt Body | 38 Magazine Assembly, Complete | 59 Safety |
| 18 Firing Pin | 39 Magazine Follower | 60 Trigger Guard |
| 19 Catch Bolt | 40 Magazine Follower Spring | 61 Ejector |
| 20 Recoil Spring | 41 Magazine Housing | |
| 21 Spring Bolt | 42 Magazine Bottom | |

Model 1927 A-1 and M1 Autoloading Rifle

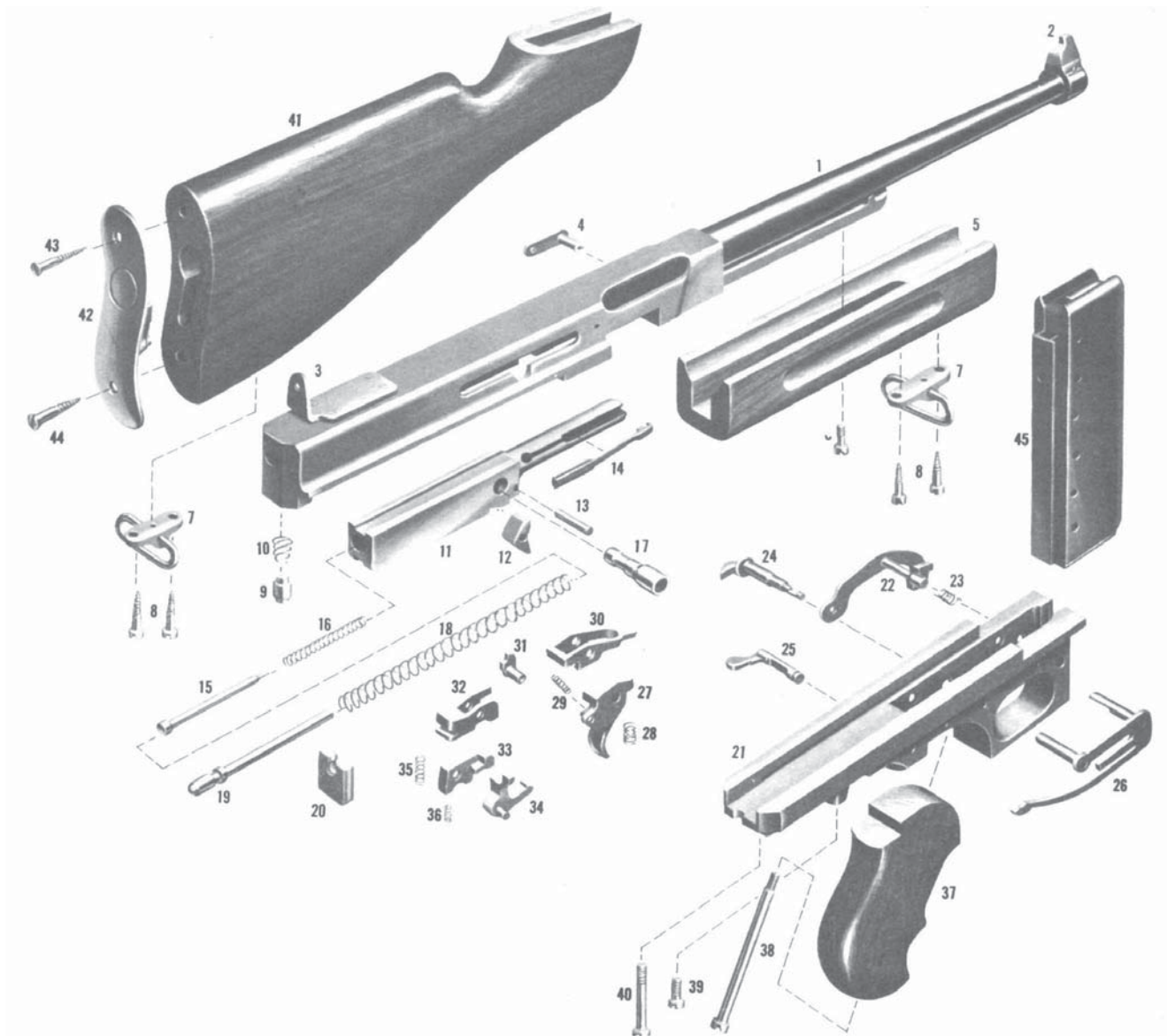


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|----|------------------------------------|----|-------------------------------|
| 1 | Barrel, Finned and Threaded | 34 | Magazine, 30-Round |
| 2 | Barrel, Smooth | 35 | Lifter |
| 3 | Bolt | 36 | Lifter Spring |
| 4 | Bolt (M1) | 37 | Magazine Catch |
| 5 | Bolt Handle | 38 | Magazine Catch Spring |
| 6 | Bolt Handle (M1) | 39 | Pawl |
| 7 | Buttplate | 40 | Pawl Spring |
| 8 | Buttplate Screw, Large | 41 | Pivot Plate |
| 9 | Buttplate Screw, Small | 42 | Rear Grip |
| 10 | Buttstock | 43 | Rear Grip Screw |
| 11 | Buttstock Retaining Screw, Large | 44 | Receiver |
| 12 | Buttstock Retaining Screw, Small | 45 | Receiver (M1) |
| 13 | Buttstock Reinforcing Nut and Bolt | 46 | Rear Sight (M1) |
| 14 | Compensator | 47 | Rear Sight Leaf Complete |
| 15 | Disconnecter | 48 | Rear Sight Base |
| 16 | Extractor | 49 | Rear Sight Plunger Spring |
| 17 | Ejector | 50 | Rear Sight Plunger |
| 18 | Ejector (M1) | 51 | Rear Sight Rivets |
| 19 | Firing Pin | 52 | Recoil Spring |
| 20 | Firing Pin Retaining Pins | 53 | Recoil Spring Pilot and Plate |
| 21 | Firing Pin Spring | 54 | Safety-Lever |
| 22 | Firing Pin Pilot | 55 | Safety-Lever (M1) |
| 23 | Foregrip, Vertical | 56 | Sear Block |
| 24 | Foregrip, Vertical Screw | 57 | Sear Block Spring |
| 25 | Foregrip, Horizontal | 58 | Sling Swivel |
| 26 | Foregrip, Horizontal Screw | 59 | Sling Swivel Screws |
| 27 | Frame | 60 | Trigger |
| 28 | Frame (M1) | 61 | Trigger Spring |
| 29 | Front Sight | 62 | Trip |
| 30 | Front Sight for Compensator | | |
| 31 | Grip Mount | | |
| 32 | Hammer | | |
| 33 | Magazine, 20-Round | | |

Parts Not Shown

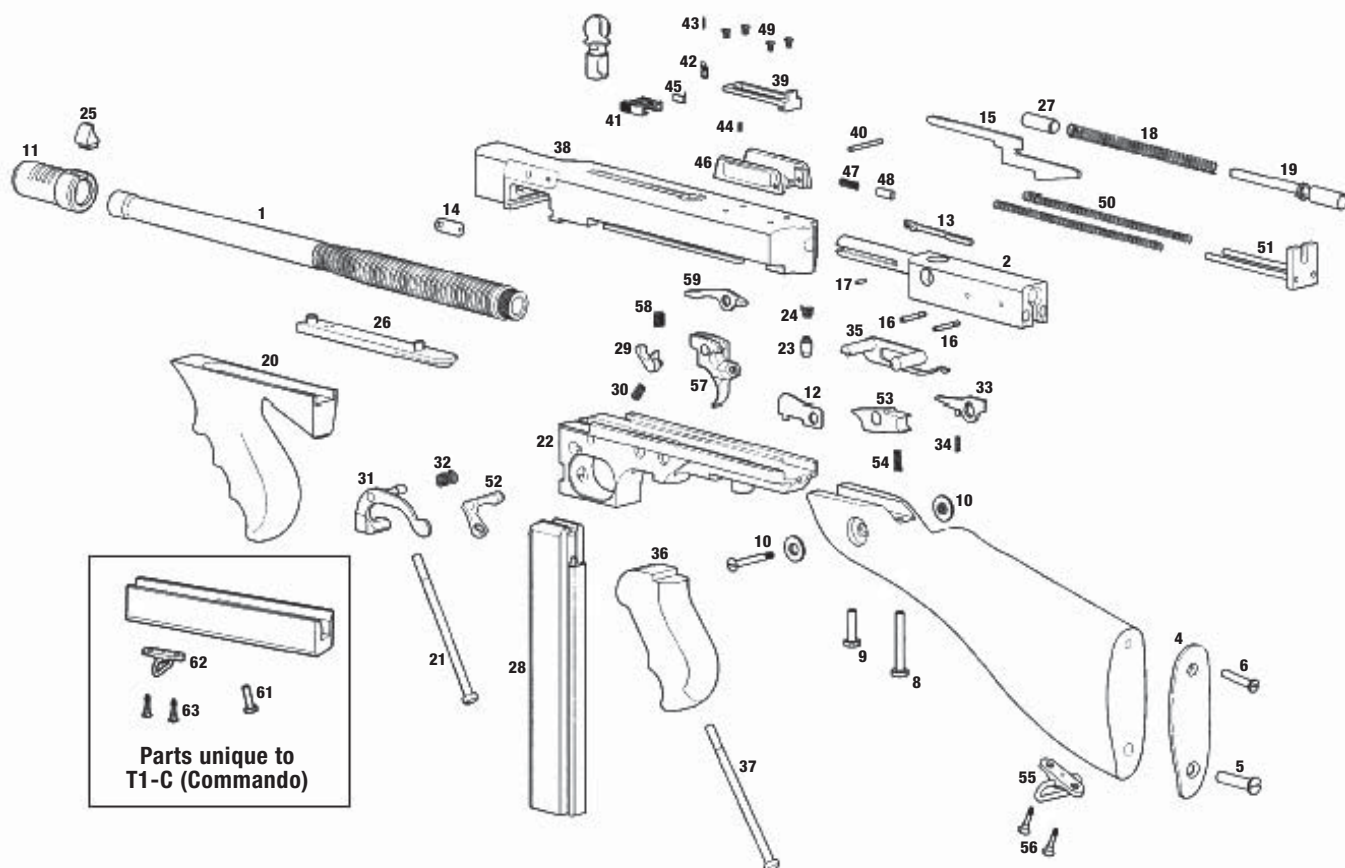
- Firing Pin Retracting Pin
- Frame Latch
- Frame Latch Spring

Thompson M1 Submachine Gun



- | | | |
|---------------------------------------|---------------------------------|----------------------------------|
| 1 Barrel and Receiver Assembly | 16 Firing Pin Spring | 31 Rocker |
| 2 Front Sight | 17 Bolt Handle | 32 Sear |
| 3 Rear Sight | 18 Recoil Spring | 33 Sear Lever |
| 4 Ejector Assembly | 19 Buffer Pilot | 34 Disconnecter |
| 5 Fore Grip | 20 Buffer Assembly | 35 Sear Spring |
| 6 Fore Grip Screw | 21 Frame | 36 Sear Lever Spring |
| 7 Sling Swivel Assembly | 22 Magazine Catch | 37 Vertical Rear Grip |
| 8 Sling Swivel Screws | 23 Magazine Catch Spring | 38 Rear Grip Screw |
| 9 Frame Latch | 24 Rocker Pivot | 39 Small Butt Stock Screw |
| 10 Frame Latch Screw | 25 Safety | 40 Large Butt Stock Screw |
| 11 Bolt | 26 Pivot Plate Assembly | 41 Butt Stock |
| 12 Hammer | 27 Trigger | 42 Butt Plate Assembly |
| 13 Hammer Pin | 28 Trigger Spring | 43 Butt Plate Small Screw |
| 14 Extractor | 29 Disconnecter Spring | 44 Butt Plate Large Screw |
| 15 Firing Pin | 30 Trip | 45 Magazine Assembly |

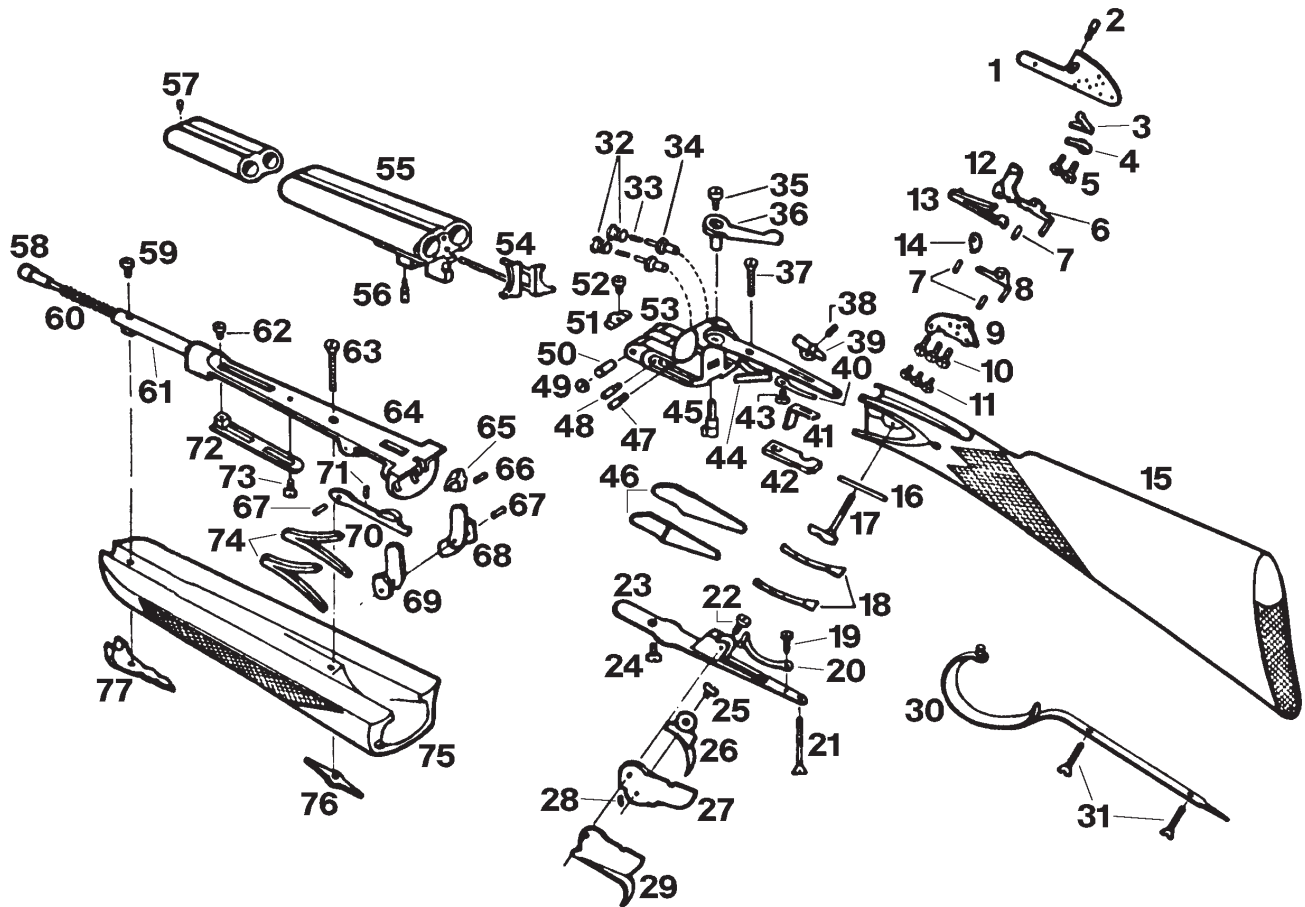
Thompson Model T1, T5, T1-C & T1SB



Courtesy, Kahr Arms

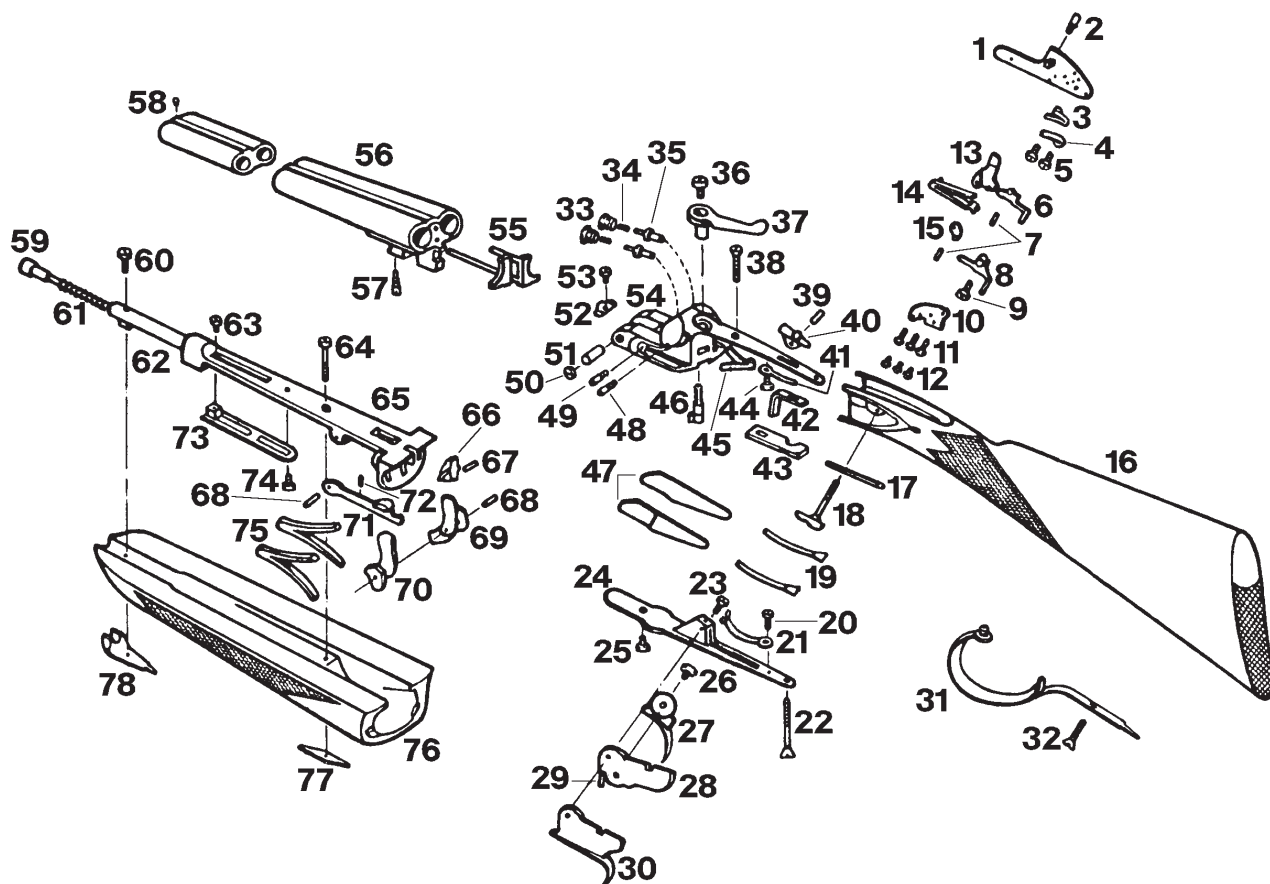
1	Barrel	22	Frame	44	Rear sight leaf slide stop pin
2	Bolt	23	Frame latch button	45	Rear sight leaf side latch spring
3	Bolt handle	24	Frame latch spring	46	Rear sight base
4	Buttplate	25	Front sight for compensator	47	Rear sight plunger spring
5	Large buttplate screw	26	Gripmount	48	Rear sight plunger
6	Small buttplate screw	27	Hammer	49	Rear sight screws
7	Buttstock	28	Magazine	50	Recoil spring
8	Large buttstock retaining screw	29	Lifter	51	Recoil spring guide
9	Small buttstock retaining screw	30	Lifter spring	52	Safety lever
10	Buttstock reinforcing nut and bolt	31	Magazine catch	53	Sear block
11	Compensator	32	Magazine catch spring	54	Sear block spring
12	Disconnecter	33	Pawl	55	Sling swivel
13	Extractor	34	Pawl spring	56	Sling swivel screws
14	Ejector	35	Pivot plate	57	Trigger
15	Firing pin	36	Rear grip	58	Trigger spring
16	Firing pin retaining pin	37	Rear grip screw	59	Trip lever
17	Firing pin retracting pin	38	Receiver	60	Foregrip, horizontal
18	Firing pin spring	39	Rear sight leaf	61	Foregrip, horizontal screw
19	Firing pin pilot	40	Rear sight leaf pin	62	Sling swivel
20	Vertical foregrip	41	Rear sight leaf slide	63	Sling swivel screws
21	Foregrip vertical screw	42	Rear sight leaf latch		
		43	Rear sight leaf latch pin		

Model 1 Side-by-Side Shotgun



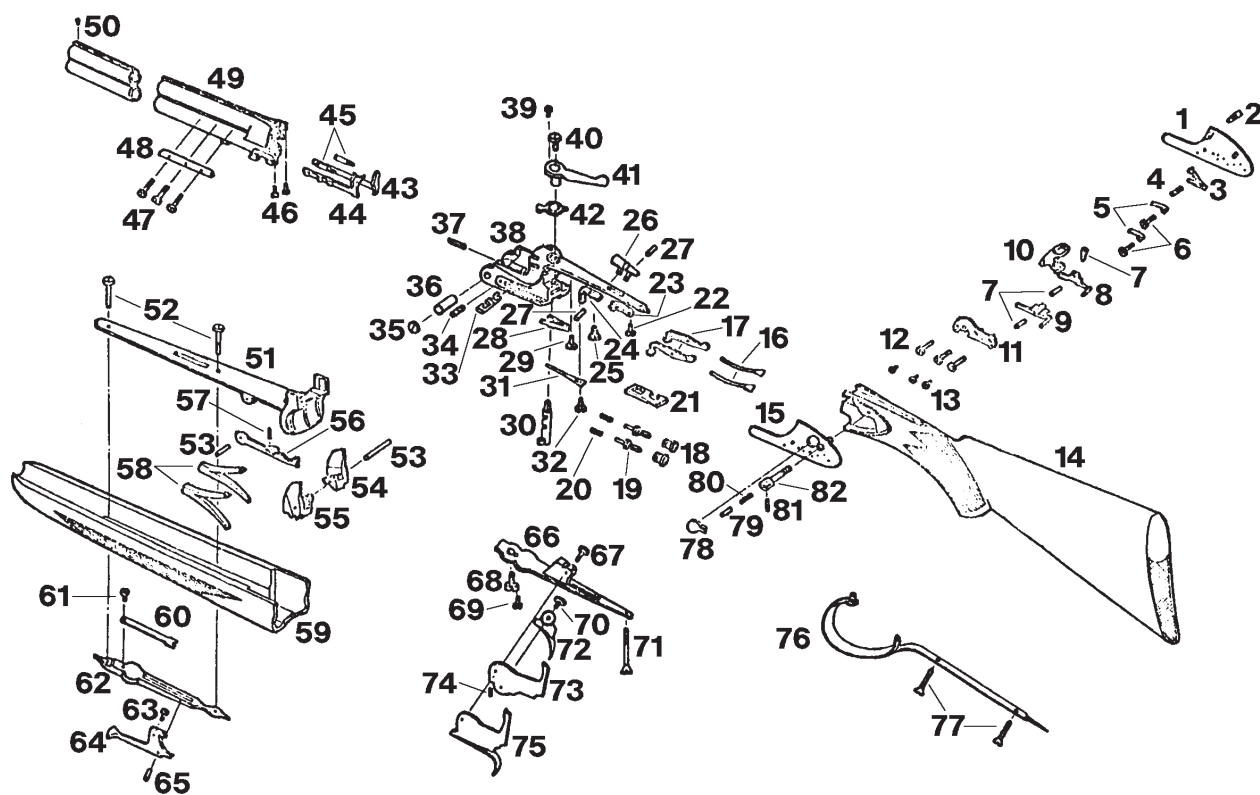
1	Sideplate	27	Right Trigger Lever	53	Receiver
2	Sideplate Screw	28	Trigger Lever Pin	54	Extractors
3	Sear Spring	29	Trigger, Left	55	Barrels
4	Sear Lever	30	Trigger Guard	56	Extractor Screw
5	Sear Spring Screws	31	Trigger Guard Screws	57	Front Sight
6	Sear, Right	32	Firing Pin Bushings	58	Forend Release Thumb-Piece
7	Sear Pins	33	Firing Pin Springs	59	Forend Release Tube Screw
8	Sear, Left	34	Firing Pins	60	Forend Release Thumb-Piece Spring
9	Bridle	35	Top Lever Screw	61	Forend Release Tube
10	Bridle Screws, Long	36	Top Lever	62	Forend Iron Screw, Front
11	Bridle Screws, Short	37	Top Tang Screw	63	Forend Iron Screw, Rear
12	Hammer	38	Safety Thumb-Piece Screw	64	Forend Iron
13	Hammer Spring	39	Safety Thumb-Piece	65	Ejector
14	Hammer Spring Stirrup	40	Safety Spring	66	Ejector Pin
15	Buttstock	41	Safety	67	Ejector Hammer Pins
16	Safety Rod	42	Locking Block	68	Ejector Hammer, Right
17	Sideplate Lever	43	Safety Spring Screw	69	Ejector Hammer, Left
18	Locking Lever Springs	44	Barrel Latch Lever Spring	70	Forend Release
19	Trigger Spring Screw	45	Locking Block Actuator	71	Forend Release Spring
20	Trigger Spring	46	Cocking Levers	72	Forend Plate
21	Trigger Plate Screw, Rear	47	Frame Pin	73	Forend Plate Screw
22	Trigger Screw, Right	48	Cocking Lever Pivot	74	Ejector Hammer Springs
23	Trigger Plate	49	Pivot Pin Retainer	75	Forend
24	Trigger Plate Screw, Front	50	Pivot Pin	76	Forend Escutcheon, Rear
25	Trigger Screw, Left	51	Receiver Insert Plate	77	Forend Escutcheon, Front
26	Trigger, Right	52	Insert Plate Screw		

Model 2 Side-by-Side Shotgun



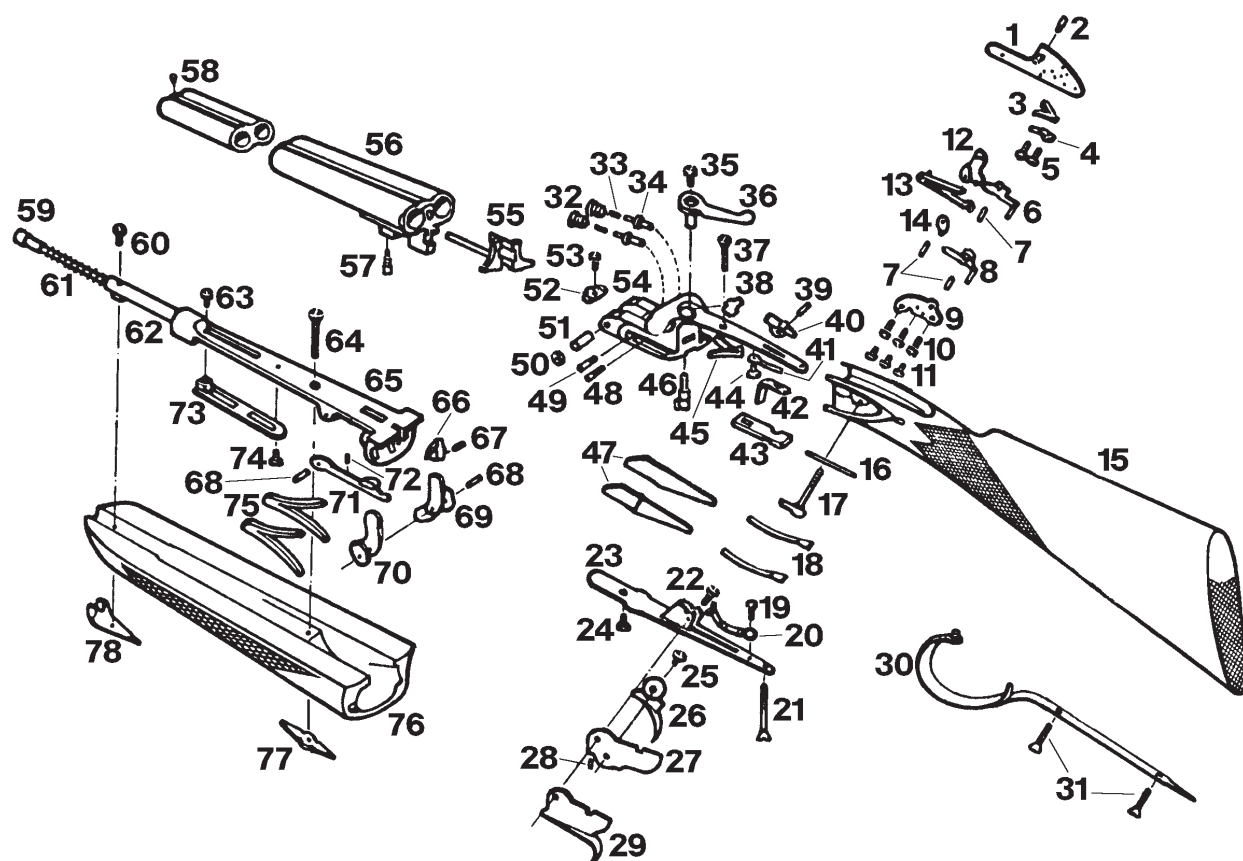
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|----|----------------------------|----|---------------------------|----|-----------------------------------|
| 1 | Sideplate | 27 | Trigger, Right | 53 | Insert Plate Screw |
| 2 | Sideplate Screw | 28 | Right Trigger Lever | 54 | Receiver |
| 3 | Sear Spring | 29 | Trigger Lever Pin | 55 | Extractors |
| 4 | Sear Lever | 30 | Trigger, Left | 56 | Barrels |
| 5 | Sear Spring Screws | 31 | Trigger Guard | 57 | Extractor Screw |
| 6 | Sear, Right | 32 | Trigger Guard Screw | 58 | Front Sight |
| 7 | Sear Pins | 33 | Firing Pin Bushings | 59 | Forend Release Thumb-Piece |
| 8 | Sear, Left | 34 | Firing Pin Springs | 60 | Forend Release Tube Screw |
| 9 | Sear Screw | 35 | Firing Pins | 61 | Forend Release Thumb-Piece Spring |
| 10 | Bridle | 36 | Top Lever Screw | 62 | Forend Release Tube |
| 11 | Bridle Screws, Long | 37 | Top Lever | 63 | Forend Iron Screw, Front |
| 12 | Bridle Screws, Short | 38 | Top Tang Screw | 64 | Forend Iron Screw, Rear |
| 13 | Hammer | 39 | Safety Thumb-Piece Screw | 65 | Forend Iron |
| 14 | Hammer Spring | 40 | Safety Thumb-Piece | 66 | Ejector |
| 15 | Hammer Spring Stirrup | 41 | Safety Spring | 67 | Ejector Pin |
| 16 | Buttstock | 42 | Safety | 68 | Ejector Hammer Pins |
| 17 | Safety Rod | 43 | Locking Block | 69 | Ejector Hammer, Right |
| 18 | Sideplate Lever | 44 | Safety Spring Screw | 70 | Ejector Hammer, Left |
| 19 | Locking Lever Springs | 45 | Barrel Latch Lever Spring | 71 | Forend Release |
| 20 | Trigger Spring Screw | 46 | Locking Block Actuator | 72 | Forend Release Spring |
| 21 | Trigger Spring | 47 | Cocking Levers | 73 | Forend Plate |
| 22 | Trigger Plate Screw, Rear | 48 | Frame Pin | 74 | Forend Plate Screw |
| 23 | Trigger Screw, Right | 49 | Cocking Lever Pivot | 75 | Ejector Hammer Springs |
| 24 | Trigger Plate | 50 | Pivot Pin Retainer | 76 | Forend |
| 25 | Trigger Plate Screw, Front | 51 | Pivot Pin | 77 | Forend Escutcheon, Rear |
| 26 | Trigger Screw, Left | 52 | Receiver Insert Plate | 78 | Forend Escutcheon, Front |

Model 37 Over/Under Shotgun



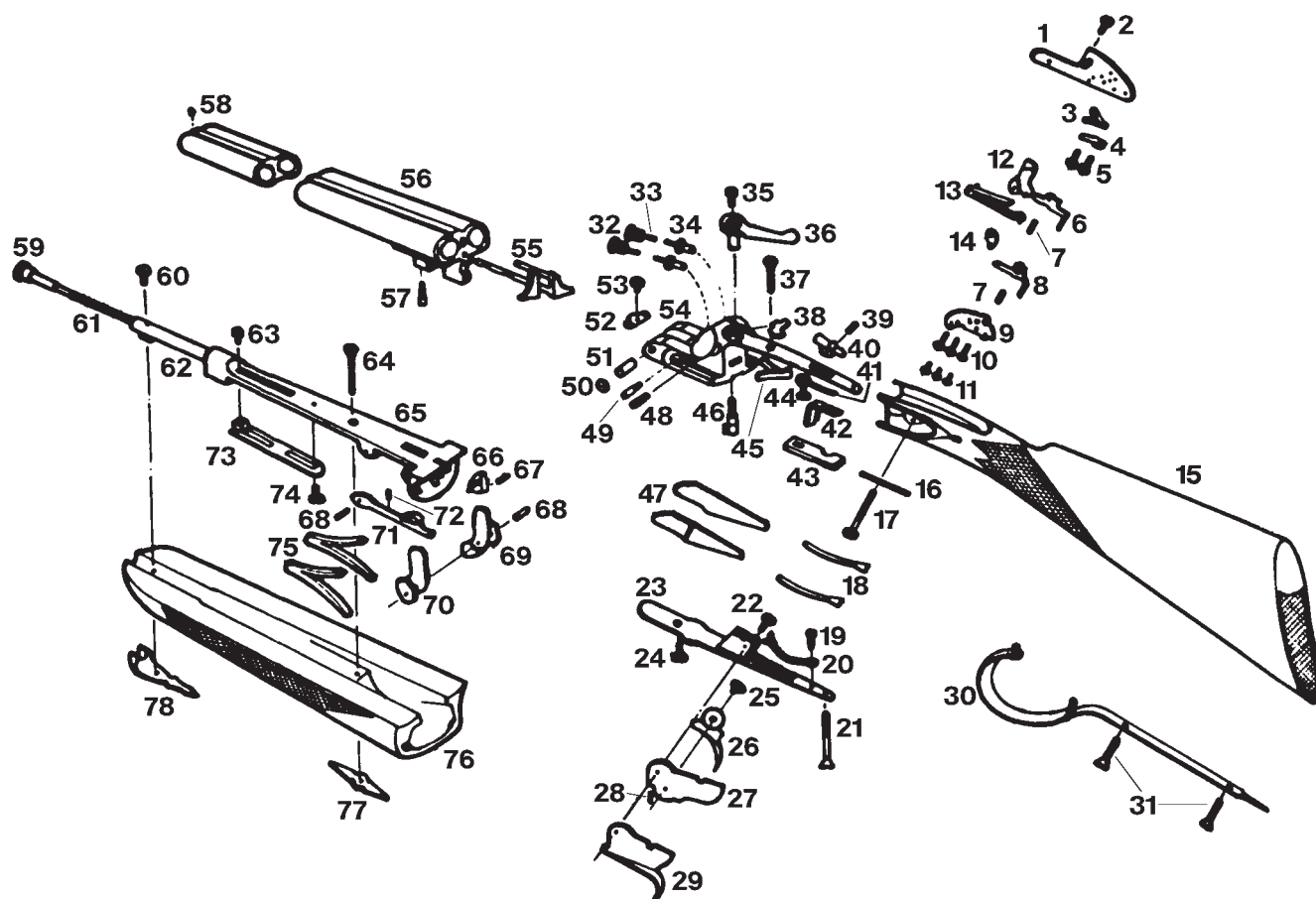
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|----|-------------------------|----|----------------------------|----|----------------------------|
| 1 | Sideplate, Right | 29 | Safety Rod Bracket Screw | 57 | Forend Release Spring |
| 2 | Sideplate Screw | 30 | Locking Block Actuator | 58 | Ejector Hammer Springs |
| 3 | Sear Spring | 31 | Safety Rod | 59 | Forend |
| 4 | Sear Spring Pin | 32 | Safety Rod Retaining Screw | 60 | Forend Latch Spring |
| 5 | Sear Lever Trips | 33 | Barrel Lock Cross Piece | 61 | Latch Spring Screw |
| 6 | Sear Spring Screws | 34 | Cocking Lever Pivot | 62 | Forend Latch Housing |
| 7 | Sear Pins | 35 | Pivot Pin Retainer | 63 | Latch Housing Screw |
| 8 | Sear, Upper | 36 | Pivot Pin | 64 | Forend Latch |
| 9 | Sear, Lower | 37 | Top Lever Trip Pin | 65 | Latch Pivot Pin |
| 10 | Hammer | 38 | Receiver | 66 | Trigger Plate |
| 11 | Bridle | 39 | Top Lever Lock Screw | 67 | Trigger Screw, Upper |
| 12 | Bridle Screws, Long | 40 | Top Lever Screw | 68 | Trigger Plate Screw, Front |
| 13 | Bridle Screws, Short | 41 | Top Lever | 69 | Trigger Plate Lock Screw |
| 14 | Buttstock | 42 | Top Lever Bushing | 70 | Trigger Screw, Lower |
| 15 | Sideplate, Left | 43 | Ejector, Upper | 71 | Trigger Plate Screw, Rear |
| 16 | Cocking Lever Springs | 44 | Ejector, Lower | 72 | Trigger, Right |
| 17 | Cocking Levers | 45 | Ejector Retainer | 73 | Right Trigger Lever |
| 18 | Firing Pin Bushings | 46 | Ejector Screws | 74 | Lever Pin |
| 19 | Firing Pins | 47 | Rib Screws | 75 | Left Trigger |
| 20 | Firing Pin Spring | 48 | Spacer Rib | 76 | Trigger Guard |
| 21 | Locking Plate | 49 | Barrels | 77 | Trigger Guard Screws |
| 22 | Safety Spring Screw | 50 | Front Sight | 78 | Sideplate Lever |
| 23 | Safety Spring | 51 | Forend Iron | 79 | Lever Plunger |
| 24 | Safety | 52 | Forend Iron Screws | 80 | Plunger Spring |
| 25 | Safety Screw | 53 | Ejector Hammer Pin | 81 | Lever Shaft Pin |
| 26 | Safety Thumb-Piece | 54 | Ejector Hammer, Upper | 82 | Lever Shaft |
| 27 | Safety Thumb-Piece Pins | 55 | Ejector Hammer, Lower | | |
| 28 | Safety Rod Bracket | 56 | Forend Release | | |

Model 53 Side-by-Side Shotgun Model 53 Side-by-Side Shotgun



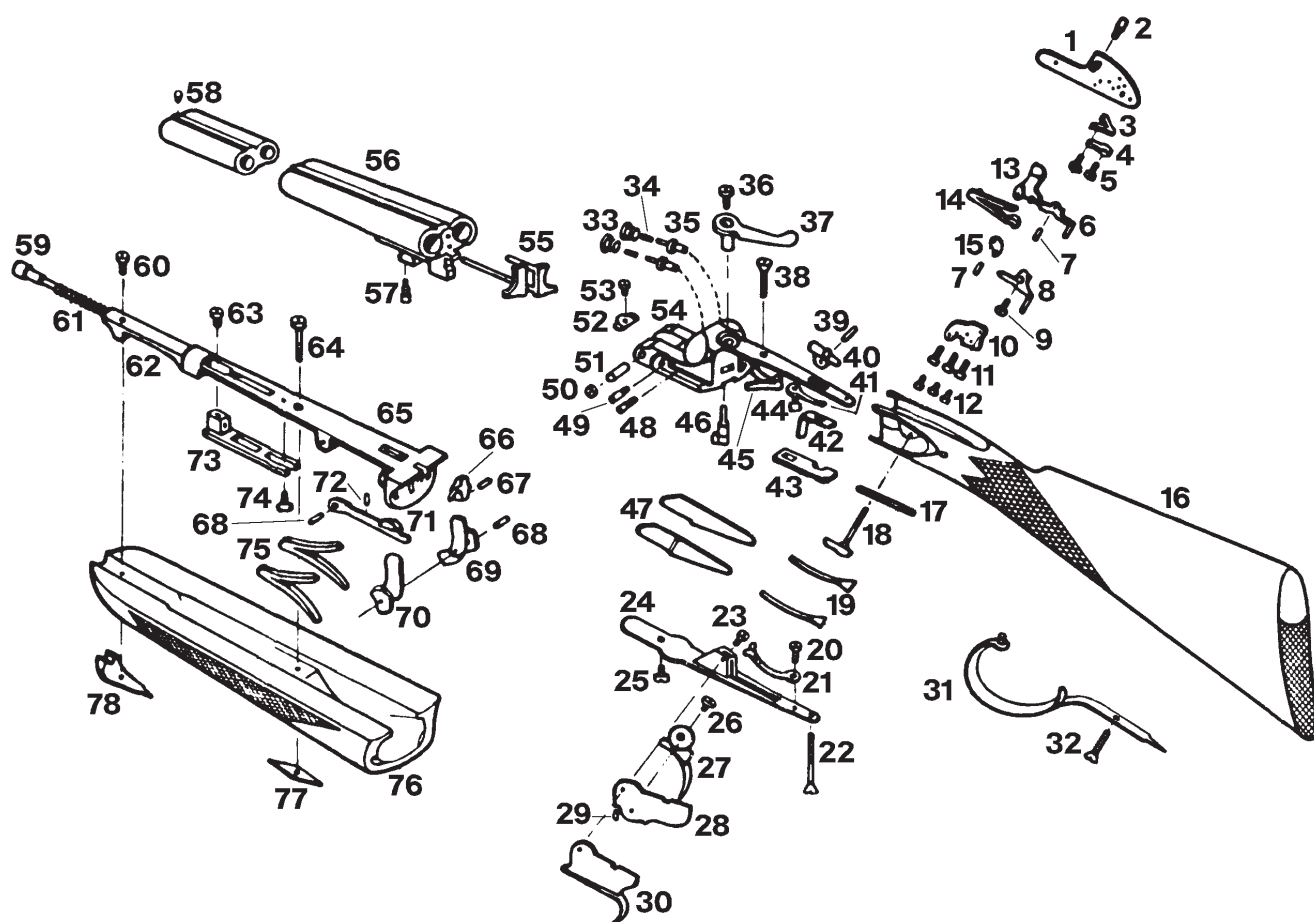
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|-------------------------------|------------------------------|--------------------------------------|
| 1 Sideplate | 27 Right Trigger Lever | 53 Insert Plate Screw |
| 2 Sideplate Screw | 28 Trigger Lever Pin | 54 Receiver |
| 3 Sear Spring | 29 Trigger, Left | 55 Extractors |
| 4 Sear Lever | 30 Trigger Guard | 56 Barrels |
| 5 Sear Spring Screws | 31 Trigger Guard Screws | 57 Extractor Screw |
| 6 Sear, Right | 32 Firing Pin Bushings | 58 Front Sight |
| 7 Sear Pins | 33 Firing Pin Springs | 59 Forend Release Thumb-Piece |
| 8 Sear, Left | 34 Firing Pins | 60 Forend Release Tube Screw |
| 9 Bridle | 35 Top Lever Screw | 61 Forend Release Thumb-Piece Spring |
| 10 Bridle Screws, Long | 36 Top Lever | 62 Forend Release Tube |
| 11 Bridle Screws, Short | 37 Top Tang Screw | 63 Forend Iron Screw, Front |
| 12 Hammer | 38 Top Lever Bushing | 64 Forend Iron Screw, Rear |
| 13 Hammer Spring | 39 Safety Thumb-Piece Screw | 65 Forend Iron |
| 14 Hammer Spring Stirrup | 40 Safety Thumb-Piece | 66 Ejector |
| 15 Buttstock | 41 Safety Spring | 67 Ejector Pin |
| 16 Safety Rod | 42 Safety | 68 Ejector Hammer Pins |
| 17 Sideplate Lever | 43 Locking Block | 69 Ejector Hammers, Right |
| 18 Cocking Lever Springs | 44 Safety Spring Screw | 70 Ejector Hammer, Left |
| 19 Trigger Spring Screw | 45 Barrel Latch Lever Spring | 71 Forend Release |
| 20 Trigger Spring | 46 Locking Block Actuator | 72 Forend Release Spring |
| 21 Trigger Plate Screw, Rear | 47 Cocking Levers | 73 Forend Plate |
| 22 Trigger Screw, Right | 48 Frame Pin | 74 Forend Plate Screw |
| 23 Trigger Plate | 49 Cocking Lever Pivot | 75 Ejector Hammer Springs |
| 24 Trigger Plate Screw, Front | 50 Pivot Pin Retainer | 76 Forend Wood |
| 25 Trigger Screw, Left | 51 Pivot Pin | 77 Forend Escutcheon, Rear |
| 26 Trigger, Right | 52 Receiver Insert Plate | 78 Forend Escutcheon, Front |

Model 56 Side-by-Side Shotgun



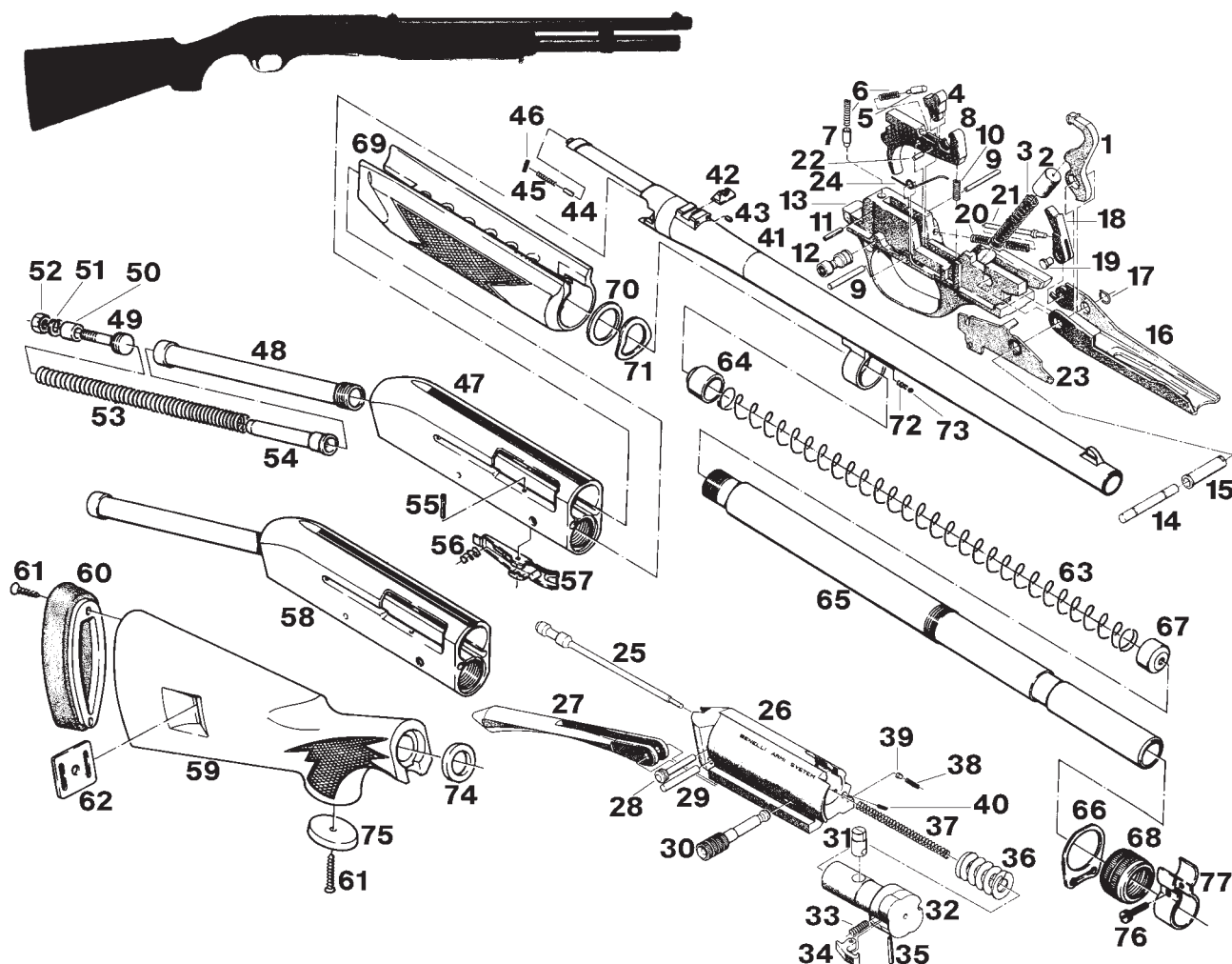
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|----|----------------------------|----|---------------------------|----|-----------------------------------|
| 1 | Sideplate | 27 | Right Trigger Lever | 53 | Insert Plate Screw |
| 2 | Sideplate Screw | 28 | Trigger Lever Pin | 54 | Receiver |
| 3 | Sear Spring | 29 | Trigger, Left | 55 | Extractors |
| 4 | Sear Lever | 30 | Trigger Guard | 56 | Barrels |
| 5 | Sear Spring Screws | 31 | Trigger Guard Screw | 57 | Extractor Screw |
| 6 | Sear, Right | 32 | Firing Pin Bushings | 58 | Front Sight |
| 7 | Sear Pins | 33 | Firing Pin Springs | 59 | Forend Release Thumb-Piece |
| 8 | Sear, Left | 34 | Firing Pins | 60 | Forend Release Tube Screw |
| 9 | Bridle | 35 | Top Lever Screw | 61 | Forend Release Thumb-Piece Spring |
| 10 | Bridle Screws, Long | 36 | Top Lever | 62 | Forend Release Tube |
| 11 | Bridle Screws, Short | 37 | Top Tang Screw | 63 | Forend Iron Screw, Front |
| 12 | Hammer | 38 | Top Lever Bushing | 64 | Forend Iron Screw, Rear |
| 13 | Hammer Spring | 39 | Safety Thumb-Piece Screw | 65 | Forend Iron |
| 14 | Hammer Spring Stirrup | 40 | Safety Thumb-Piece | 66 | Ejector |
| 15 | Buttstock | 41 | Safety Spring | 67 | Ejector Pin |
| 16 | Safety Rod | 42 | Safety | 68 | Ejector Hammer Pins |
| 17 | Sideplate Lever | 43 | Locking Block | 69 | Ejector Hammer, Right |
| 18 | Cocking Lever Springs | 44 | Safety Spring Screw | 70 | Ejector Hammer, Left |
| 19 | Trigger Spring Screw | 45 | Barrel Latch Lever Spring | 71 | Forend Release |
| 20 | Trigger Spring | 46 | Locking Block Actuator | 72 | Forend Release Spring |
| 21 | Trigger Plate Screw, Rear | 47 | Cocking Levers | 73 | Forend Plate |
| 22 | Trigger Screw, Right | 48 | Frame Pin | 74 | Forend Plate Screw |
| 23 | Trigger Plate | 49 | Cocking Lever Pivot | 75 | Ejector Hammer Springs |
| 24 | Trigger Plate Screw, Front | 50 | Pivot Pin Retainer | 76 | Forend Wood |
| 25 | Trigger Screw, Left | 51 | Pivot Pin | 77 | Forend Escutcheon, Rear |
| 26 | Trigger, Right | 52 | Receiver Insert Plate | 78 | Forend Escutcheon, Front |

Model XXV Side-by-Side Shotgun



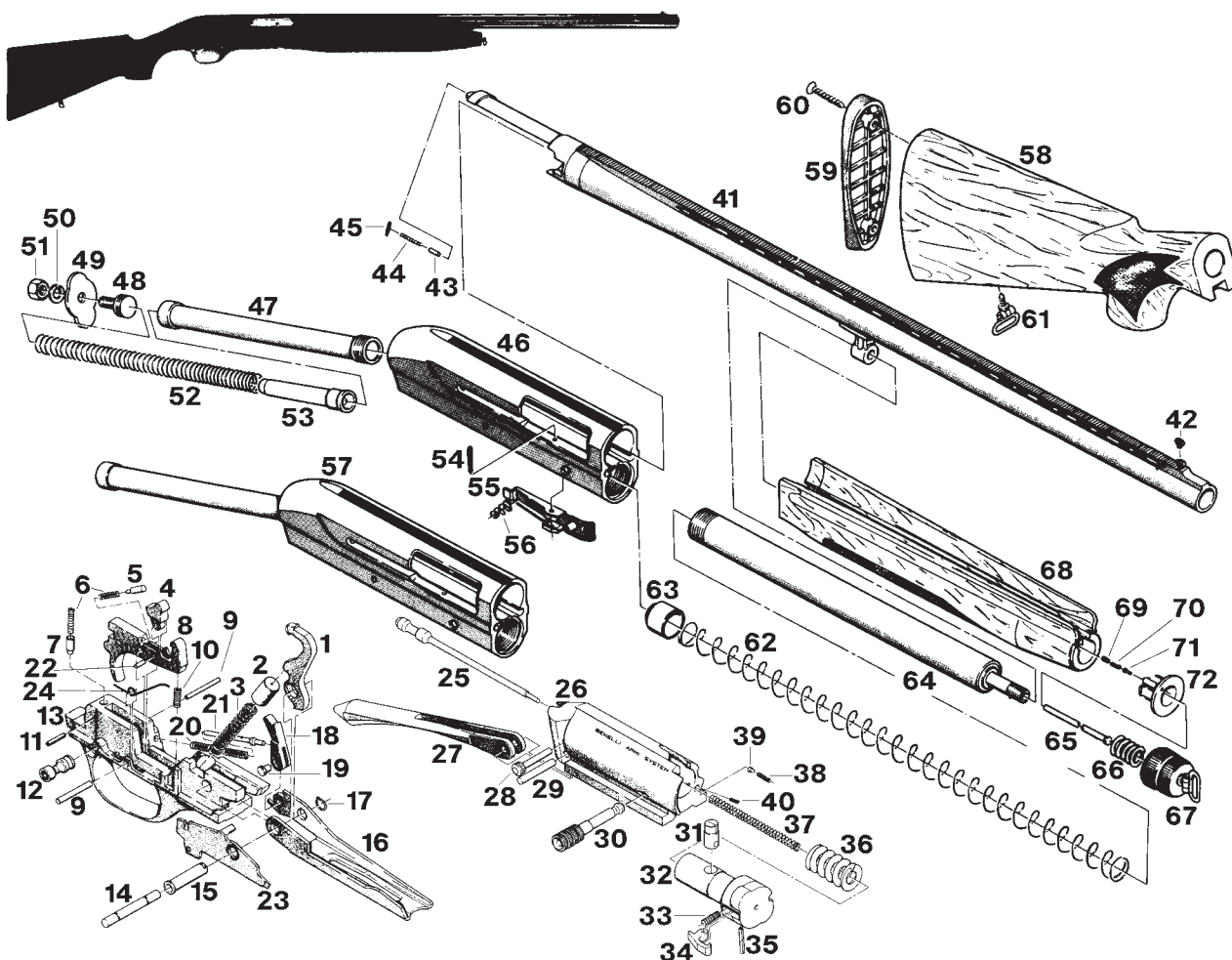
1	Sideplate	27	Trigger, Right	53	Insert Plate Screw
2	Sideplate Screw	28	Right Trigger Lever	54	Receiver
3	Sear Spring	29	Trigger Lever Pin	55	Extractors
4	Sear Lever	30	Trigger, Left	56	Barrels
5	Sear Spring Screws	31	Trigger Guard	57	Extractor Screw
6	Sear, Right	32	Trigger Guard Screw	58	Front Sight
7	Sear Pins	33	Firing Pin Bushings	59	Forend Release Thumb-Piece
8	Sear, Left	34	Firing Pin Springs	60	Forend Release Tube Screw
9	Sear Screw	35	Firing Pins	61	Forend Release Thumb-Piece Spring
10	Bridle	36	Top Lever Screw	62	Forend Release Tube
11	Bridle Screws, Long	37	Top Lever	63	Forend Iron Screw, Front
12	Bridle Screws, Short	38	Top Tang Screw	64	Forend Iron Screw, Rear
13	Hammer	39	Safety Thumb-Piece Screw	65	Forend Iron
14	Hammer Spring	40	Safety Thumb-Piece	66	Ejector
15	Hammer Spring Stirrup	41	Safety Spring	67	Ejector Pin
16	Buttstock	42	Safety	68	Ejector Hammer Pins
17	Safety Rod	43	Locking Block	69	Ejector Hammer, Right
18	Sideplate Lever	44	Safety Spring Screw	70	Ejector Hammer, Left
19	Cocking Lever Springs	45	Barrel Latch Lever Spring	71	Forend Release
20	Trigger Spring Screw	46	Locking Block Actuator	72	Forend Release Spring
21	Trigger Spring	47	Cocking Levers	73	Forend Plate
22	Trigger Plate Screw, Rear	48	Frame Pin	74	Forend Plate Screw
23	Trigger Screw, Right	49	Cocking Lever Pivot	75	Ejector Hammer Springs
24	Trigger Plate	50	Pivot Pin Retainer	76	Forend Wood
25	Trigger Plate Screw, Front	51	Pivot Pin	77	Forend Escutcheon, Rear
26	Trigger Screw, Left	52	Receiver Insert Plate	78	Forend Escutcheon, Front

M1 Super 90 Autoloading Shotgun



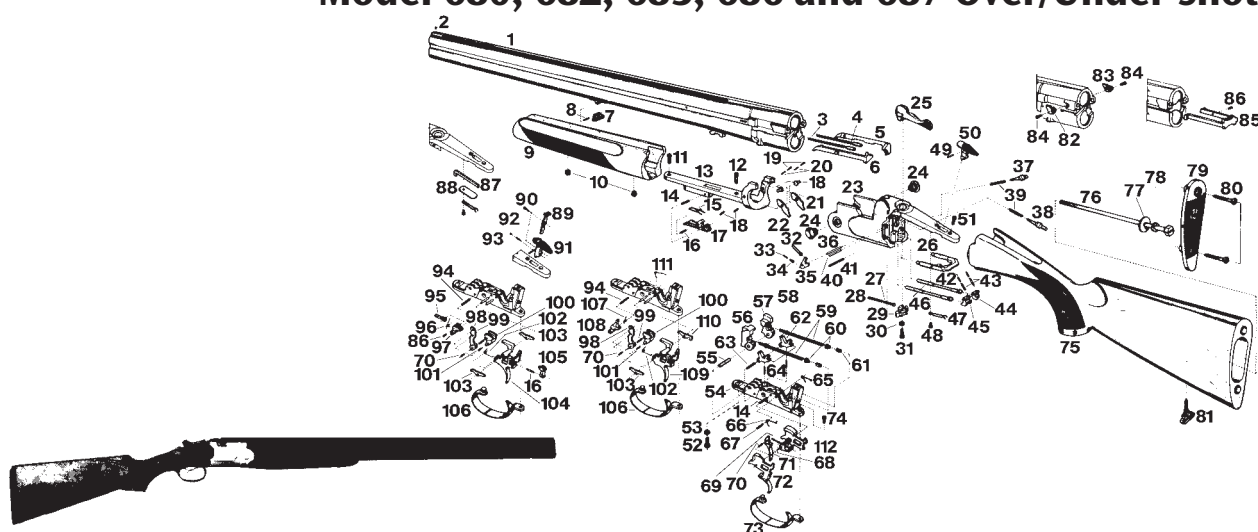
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|----|-----------------------------|----|----------------------------------|----|---------------------------|
| 1 | Hammer | 26 | Bolt | 50 | Spacer |
| 2 | Hammer Spring Cap | 27 | Link | 51 | Elastic Washer |
| 3 | Hammer Spring | 28 | Firing Pin Retaining Pin | 52 | Stock Retaining Nut |
| 4 | Disconnecter | 29 | Link Pin | 53 | Recoil Spring |
| 5 | Disconnecter Plunger | 30 | Bolt Handle | 54 | Recoil Spring Plunger |
| 6 | Safety Plunger Springs | 31 | Locking Head Pin | 55 | Carrier Latch Pin |
| 7 | Hand Safety Plunger | 32 | Locking Head | 56 | Carrier Latch |
| 8 | Trigger | 33 | Extractor Spring | 57 | Carrier Latch Spring |
| 9 | Trigger Pin | 34 | Extractor | 58 | Receiver Assembly |
| 10 | Trigger Spring | 35 | Extractor Pin | 59 | Stock |
| 11 | Safety Spring Retaining Pin | 36 | Inertia Spring | 60 | Buttplate |
| 12 | Hand Safety | 37 | Firing Pin Spring | 61 | Self-Threaded Screw |
| 13 | Trigger Guard | 38 | Bolt Handle Retaining Spring | 62 | Swivel Plate |
| 14 | Trigger Guard Pin | 39 | Bolt Handle Pin | 63 | Magazine Spring |
| 15 | Trigger Pin Bush | 40 | Bolt Handle Spring Retaining Pin | 64 | Magazine Follower |
| 16 | Carrier | 41 | Breech and Barrel Assembly | 65 | Magazine Tube |
| 17 | Trigger Guard Pin Spring | 42 | Front Sight | 66 | Ring |
| 18 | Breech Bolt Latch | 43 | Front Sight Screw | 67 | Magazine Tube Plug |
| 19 | Breech Bolt Latch Pin | 44 | Ejector Pin | 68 | Forend Cap |
| 20 | Carrier Spring | 45 | Ejector Pin Spring | 69 | Forend |
| 21 | Carrier Spring Plunger | 46 | Ejector Spring Retaining Pin | 70 | Washer |
| 22 | Disconnecter Pin | 47 | Receiver | 71 | Spring Washer |
| 23 | Cartridge Drop Lever | 48 | Recoil Spring Tube | 72 | Cap Retaining Ball Spring |
| 24 | Cartridge Drop Lever Spring | 49 | Stock Retaining Nut Screw | 73 | Cap Retaining Ball |
| 25 | Firing Pin | | | 74 | Ring |
| | | | | 75 | |
| | | | | 76 | |
| | | | | 77 | |

Montefeltro Super 90 Autoloading Shotgun



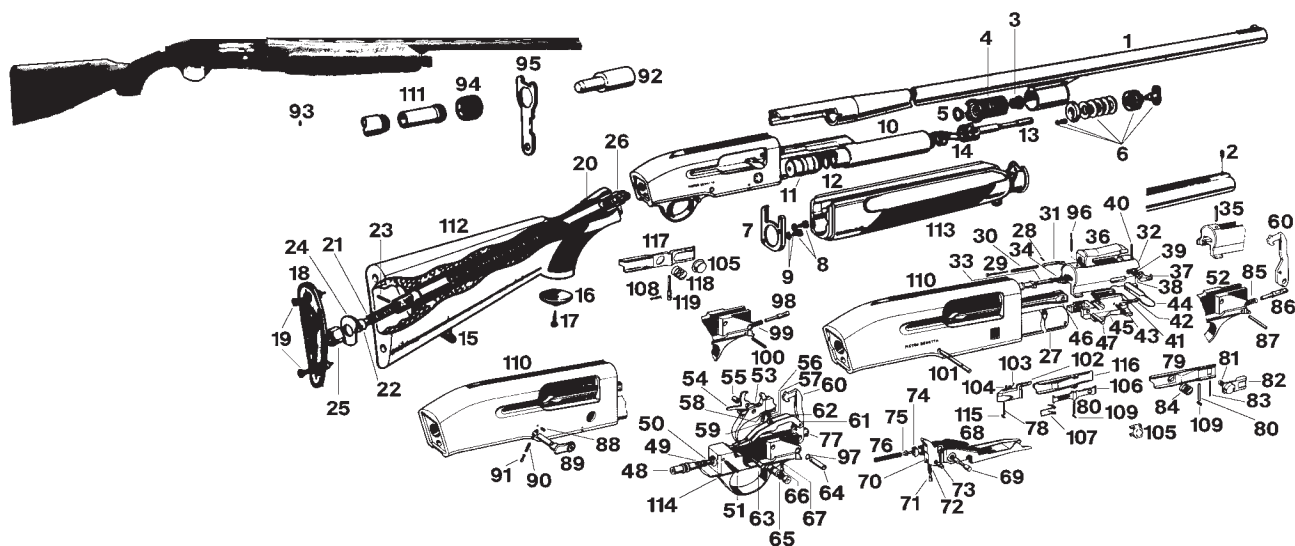
1	Hammer	25	Firing Pin	49	Locking Plate
2	Hammer Spring Cap	26	Bolt	50	Elastic Washer
3	Hammer Spring	27	Link	51	Stock Retaining Nut
4	Disconnecter	28	Firing Pin Retaining Pin	52	Recoil Spring
5	Disconnecter Plunger	29	Link Pin	53	Recoil Spring Plunger
6	Safety Plunger Springs	30	Bolt Handle	54	Carrier Latch Pin
7	Hand Safety Plunger	31	Locking Head Pin	55	Carrier Latch
8	Trigger	32	Locking Head	56	Carrier Latch Spring
9	Trigger Pin	33	Extractor Spring	57	Receiver Assembly
10	Trigger Spring	34	Extractor	58	Stock
11	Safety Spring Retaining Pin	35	Extractor Pin	59	Buttplate
12	Hand Safety	36	Inertia Spring	60	Buttplate Screw
13	Trigger Guard	37	Firing Pin Spring	61	Stock Swivel
14	Trigger Guard Pin	38	Bolt Handle Retaining Spring	62	Magazine Spring
15	Trigger Pin Bushing	39	Bolt Handle Pin	63	Magazine Follower
16	Carrier	40	Bolt Handle Spring Retaining Pin	64	Magazine Tube
17	Trigger Guard Pin Spring	41	Breech and Barrel Assembly	65	Shot Plug
18	Breech Bolt Latch	42	Front Sight	66	Forend Cap Spring
19	Breech Bolt Latch Pin	43	Ejector Pin	67	Forend Cap
20	Carrier Spring	44	Ejector Pin Spring	68	Forend
21	Carrier Spring Plunger	45	Ejector Spring Retaining Pin	69	Cap Retaining Pin Screw
22	Disconnecter Pin	46	Receiver	70	Cap Retaining Pin Spring
23	Cartridge Drop Lever	47	Recoil Spring Tube	71	Cap Retaining Pin
24	Cartridge Drop Lever Spring	48	Stock Retaining Nut Screw	72	Cap Retaining Pin Bushing

Model 680, 682, 685, 686 and 687 Over/Under Shotgun



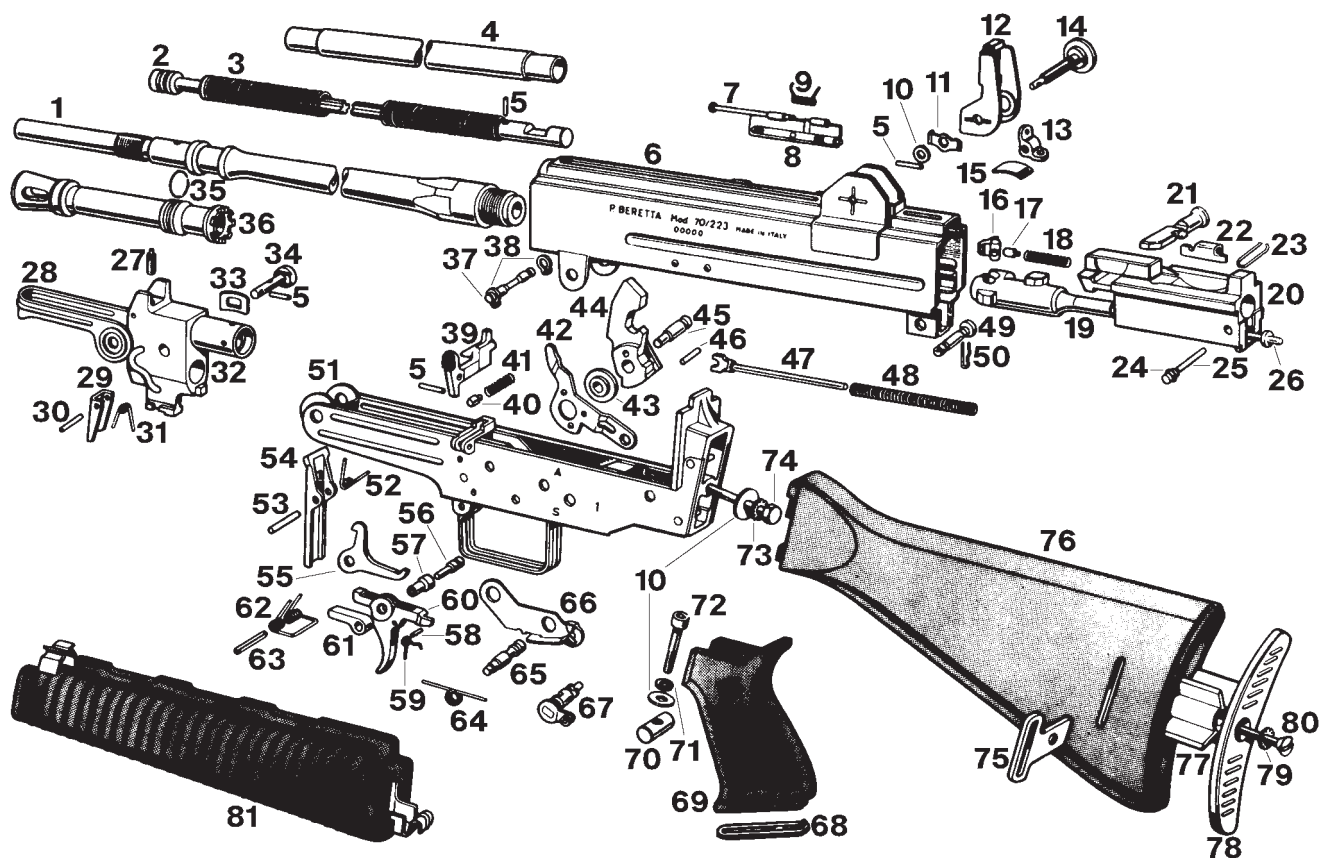
1	Barrel	43	Cocking Lever Spring Pin	84	Sideplate Retainer Screws
2	Ventilated Rib Front Sight	44	Right-Hand Cocking Lever	85	Extractor
3	Extractor Springs	45	Left-Hand Cocking Lever	86	Extractor Stop Spring Pin
4	Extractor Pins	46	Cocking Rods	87	Automatic Safety Rod
5	Lower Extractor, Right	47	Safety Spring	88	Automatic Safety Spring Washer
6	Upper Extractor, Left	48	Safety Spring Screw	89	Single Selective Trigger Selector Lever
7	Swivel Ring	49	Safety Pin	90	Single Selective Trigger Selector Lever Pin
8	Swivel Ring Spring Pin	50	Safety	91	Single Selective Trigger Safety
9	Forend	51	Stock Bolt Plate Screw	92	Single Selective Trigger Ball
10	Forend Washers	52	Trigger Plate Screw	93	Single Selective Trigger Selector Lever Spring
11	Forend Iron Front Screw	53	Trigger Plate Screw Spring Washer	94	Single Selective Trigger Inertia Block Pin
12	Forend Iron Rear Screw	54	Trigger Plate	95	Single Selective Trigger Inertia Block Lever Pawl
13	Forend Iron	55	Hammer Pin	96	Single Selective Trigger Inertia Block Lever Spring
14	Trigger and Forend Iron Catch Pin	56	Left-Hand Hammer	97	Single Selective Trigger Inertia Block Lever
15	Forend Iron Catch Spring	57	Right-Hand Hammer	98	Single Selective Trigger Inertia Block Rest
16	Forend Iron Catch and Selector Pawl Pin	58	Hammer Spring Guides	99	Single Selective Trigger Inertia Block Spring Pin
17	Forend Iron Catch	59	Hammer Springs	100	Single Selective Trigger Inertia Block
18	Forend Iron Lever Screws	60	Hammer Spring Guide Bushings	101	Single Selective Trigger Inertia Block Spring Pin
19	Forend Iron Lever Pins	61	Hammer Spring Guide Nuts	102	Single Selective Trigger Inertia Block Spring
20	Forend Iron Lever Springs	62	Sears	103	Single Selective Trigger Connecting Lever
21	Forend Iron Lever, Right	63	Sear Pin	104	Single Selective Trigger, Gold Plated
22	Forend Iron Lever, Left	64	Sear Springs	105	Single Selective Trigger Selector Pawl
23	Frame	65	Trigger Spring, Right	106	Single Trigger Trigger Guard
24	Hinge Pins	66	Trigger Spring, Left	107	Single Trigger Inertia Block Lever Spring
25	Top Lever	67	Connecting Lever and Trigger Spring Pin	108	Single Trigger Inertia Block Lever
26	Locking Latch	68	Inertia Block Spring	109	Single Trigger
27	Top Lever Spring Pin	69	Inertia Block Spring Plunger	110	Single Trigger Connecting Lever
28	Top Lever Spring	70	Single Selective Trigger Inertia Block and Right Trigger Pin	111	Single Trigger Trigger Spring
29	Top Lever Dog	71	Gold Plated Trigger, Right	112	Right Trigger Safety Connector
30	Top Lever Screw Spring Washer	72	Gold Plated Trigger, Left		
31	Top Lever Screw	73	Dougle Trigger—Trigger Guard		
32	Locking Latch Release Pin	74	Trigger Guard Screw		
33	Locking Latch Clamping Lever Spring	75	Buttstock		
34	Locking Latch Clamping Lever Pin	76	Stock Bolt Screw		
35	Locking Latch Clamping Lever	77	Stock Washer		
36	Locking Latch Clamping Lever Pin	78	Stock Spring Washer		
37	Lower Firing Pin, Right	79	Buttplate		
38	Upper Firing Pin, Left	80	Buttplate Screws		
39	Firing Pin Springs	81	Stock Swivel		
40	Firing Pin Stop Spring Pin	82	Left Sideplate Retainer		
41	Cocking Lever Pin	83	Right Sideplate Retainer		
42	Cocking Lever Spring				

Model A300, A301, A302 and A303 Autoloading Shotgun



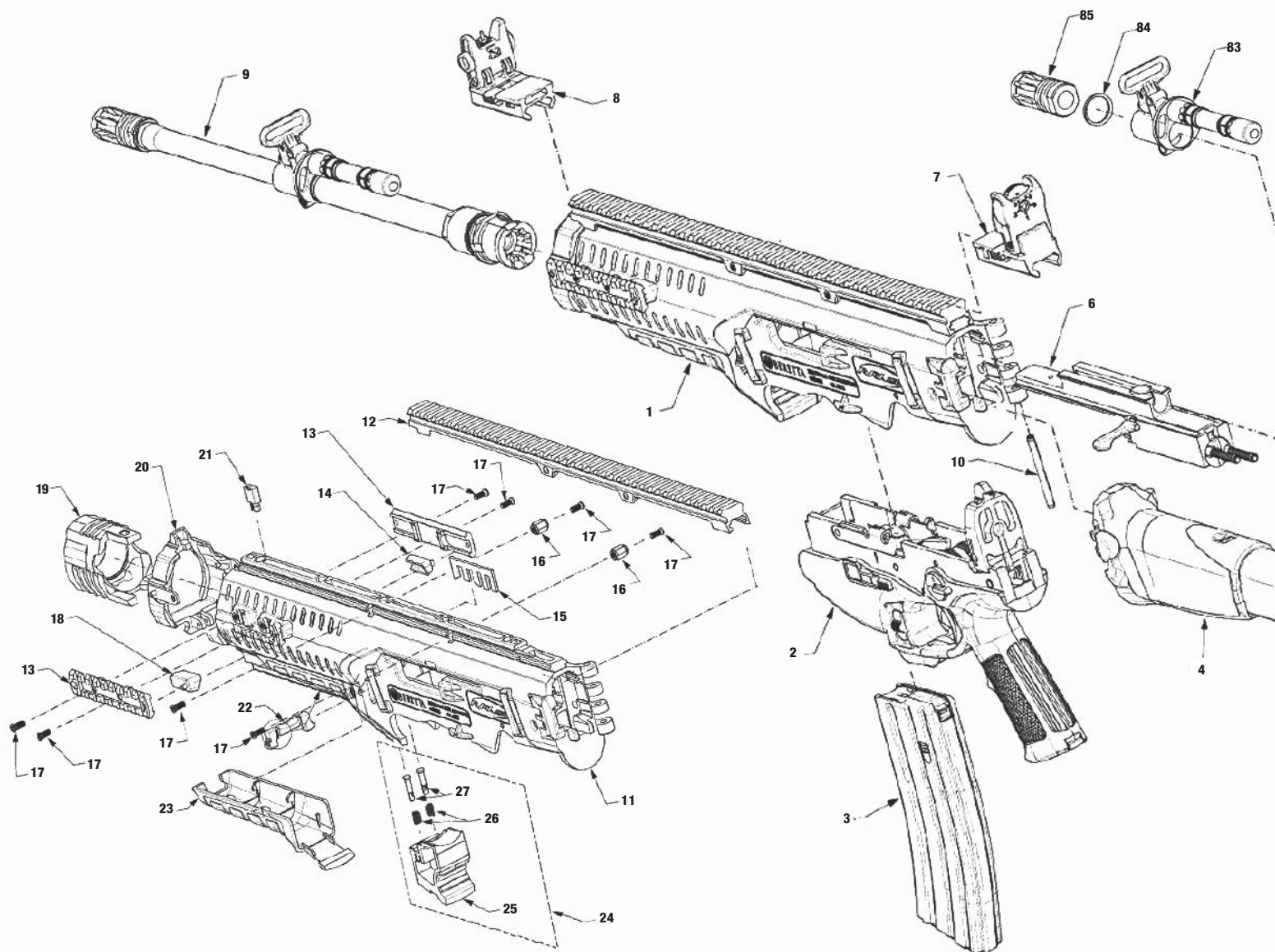
1	Barrel	42	Cocking Handle Plunger	82	Cartridge Latch
2	Front Sight	43	Cocking Handle Plunger Retaining Spring Pin	83	Cartridge Latch Pin
3	Piston Bush	44	Cocking Handle	84	Cartridge Latch Body Spring
4	Piston	45	Breechbolt Slide	85	Carrier Catch Plunger Spring
5	Piston Bush Snap Ring	46	Connecting Rod	86	Carrier Catch Plunger
6	Forend Cap with Swivel	47	Connecting Rod Pin	87	Carrier Catch Plunger Pin
7	Forend Cover	48	Hammer Spring Guide	88	Trigger Plate Retaining Lever Plunger Spring Pin
8	Forend Cover Screws	49	Hammer Spring	89	Trigger Plate Retaining Lever
9	Spring Washers	50	Hammer Spring Guide Plunger	90	Trigger Plate Retaining Lever Plunger Spring
10	Operating Rod	51	Hammer Spring Guide Spring Pin	91	Trigger Plate Retaining Lever Plunger
11	Magazine Follower	52	Trigger Plate	92	Magazine Tube Capacity Reducer
12	Magazine Spring	53	Trigger	93	Intermediate Sight
13	Magazine Tube Cap	54	Sear	94	Mobilchoke Tightening Ring
14	Magazine Tube Cap Spring	55	Trigger Bush	95	Mobilchoke Ring Spanner
15	Stock Swivel	56	Trigger Spring	96	Firing Pin Spring Pin Assembly
16	Cap with Escutcheon	57	Trigger Spring Guide Plunger	97	Trigger Plate Pin Snap Ring
17	Cap Screw	58	Sear Spring	98	Safety Locking Plunger
18	Buttplate	59	Sear Plunger	99	Safety Locking Plunger Spring
19	Buttplate Screws	60	Hammer	100	Safety Locking Plunger Retaining Spring Pin
20	Stock Bolt Tube	61	Right Brace	101	Trigger Plate Retaining Pin
21	Recoil Spring	62	Left Brace	102	Cartridge Latch
22	Recoil Spring Cap	63	Trigger Pin	103	Cartridge Latch Spring
23	Recoil Spring Cap Pin	64	Hammer Bush	104	Cartridge Latch Spring Spring Pin
24	Spacer	65	Safety	105	Cartridge Latch Button
25	Stock Bolt Nut	66	Safety Spring Plunger	106	Cartridge Latch Spring Lever
26	Recoil Spring Guide	67	Safety Spring	107	Cartridge Latch Spring
27	Magazine Tube	68	Carrier	108	Cartridge Latch Pin Retaining Spring
28	Ejector Spring Pin	69	Carrier Pin	109	Cartridge Lever Pin Retaining Spring Pin
29	Ejector Spring Guide	70	Carrier Lever	110	Receiver
30	Ejector Spring	71	Carrier Lever Spring Guide Plunger	111	Mobilchoke Tube
31	Ejector	72	Carrier Lever Spring	112	Buttstock
32	Breechbolt	73	Carrier Lever Pin	113	Forend Assembly
33	Firing Pin	74	Carrier Swivel Joint	114	Trigger Group Body
34	Firing Pin Spring	75	Carrier Spring Guide	115	Carrier Latch Lock Pin
35	Firing Pin Retaining Pin	76	Carrier Spring	116	Cartridge Stop
36	Locking Block	77	Carrier Guide Swivel Joint	117	Cartridge Stop/Carrier Latch
37	Extractor	78	Carrier Lever Pin	118	Carrier Latch Spring
38	Extractor Plunger	79	Cartridge Latch Body	119	Carrier Latch Pivot
39	Extractor Spring	80	Cartridge Lever Pin		
40	Extractor Pin	81	Cartridge Latch Spring		
41	Cocking Handle Plunger Spring				

Model AR70 Autoloading Rifle



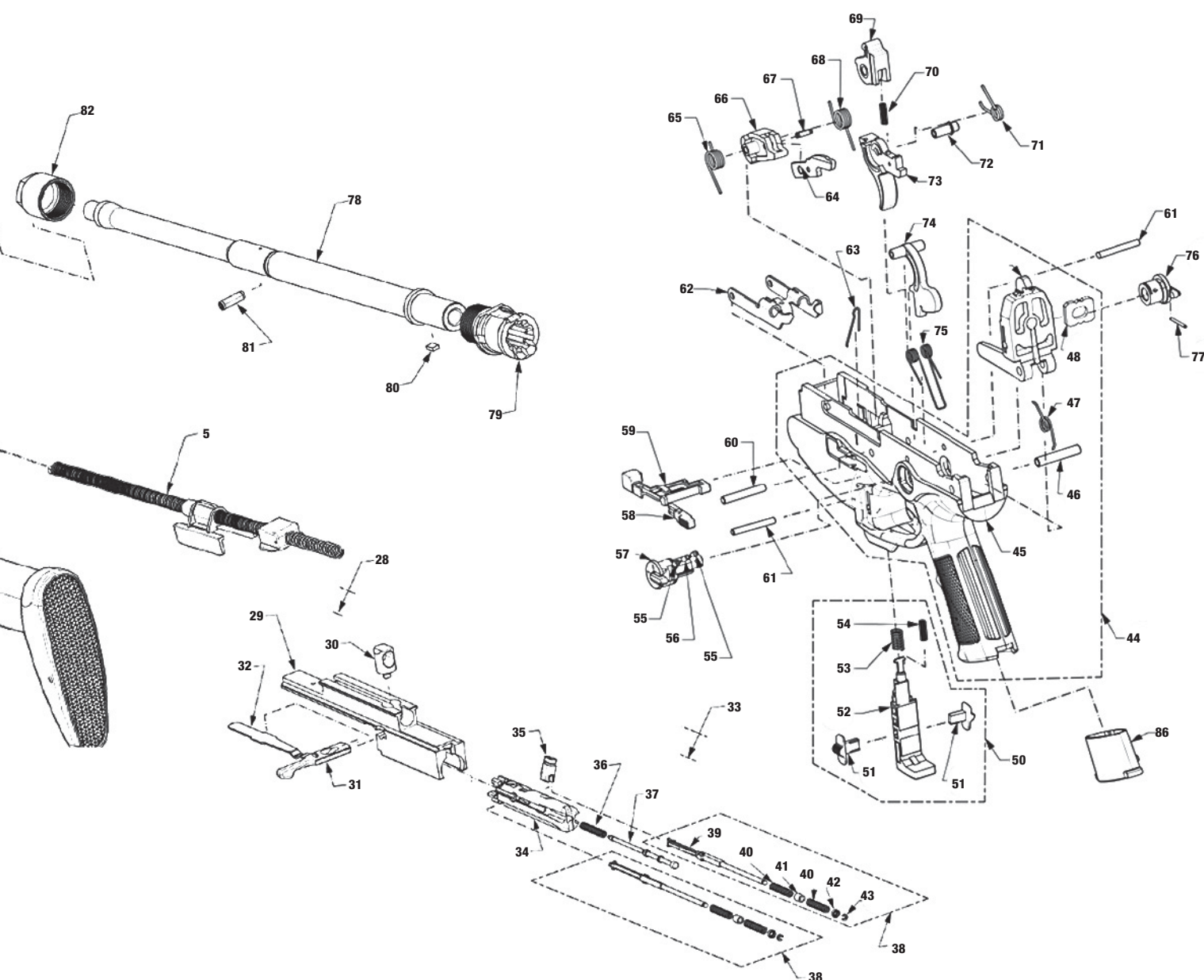
1	Barrel	28	Spindle Valve Lever	55	Pawl
2	Operating Rod	29	Grenade Launcher Latch	56	Trigger Pin
3	Recoil Spring	30	Stop Lever Pin	57	Trigger Bushing
4	Operating Rod Tube	31	Grenade Launcher Stop Lever Spring	58	Pawl Spring Split Pin
5	Split Pins	32	Gas Cylinder	59	Pawl Spring
6	Frame	33	Spindle Valve Spring	60	Trigger
7	Dust Cover Pin	34	Spindle Valve	61	Automatic Fire Lever Tooth
8	Dust Cover Assembly	35	Grenade Retaining Ring	62	Trigger Spring
9	Dust Cover Spring	36	Grenade Launcher	63	Trigger Spring Split Pin
10	Washers	37	Hinge Pin	64	Automatic Fire Lever Spring
11	Aperture Sight Adjusting Screw Spring	38	Two-Piece Hinge Pin Ring	65	Automatic Fire Lever Pin
12	Grenade Launcher Sight	39	Bolt Hold-Open	66	Pin Retaining Plate
13	Aperture Sight	40	Bolt Hold-Open Pin	67	Safety Assembly
14	Aperture Sight Adjusting Screw	41	Bolt Hold-Open Spring	68	Pistol Grip Bottom
15	Aperture Sight Spring	42	Automatic Fire Lever	69	Pistol Grip
16	Extractor	43	Hammer Bushing	70	Pistol Grip Cotter
17	Extractor Pin	44	Hammer	71	Pistol Spring Washer
18	Extractor Spring	45	Hammer Pin	72	Pistol Grip Screw
19	Bolt	46	Hammer Spring Pin	73	Spring Washer
20	Bolt Carrier	47	Hammer Spring Guide	74	Tie Rod
21	Charging Handle	48	Hammer Spring	75	Stock Swivel
22	Charging Handle Latch	49	Receiver Retaining Pin	76	Stock
23	Charging Handle Latch Spring	50	Receiver Retaining Pin Spring	77	Stock Spacer
24	Firing Pin Retaining Ring Pin	51	Trigger Housing	78	Buttplate
25	Firing Pin Retaining Pin	52	Magazine Latch Spring	79	Buttplate Spring Washer
26	Firing Pin	53	Magazine Latch Pin	80	Buttplate Screw
27	Front Sight	54	Magazine Latch	81	Hand Guard Assembly

Model ARX100



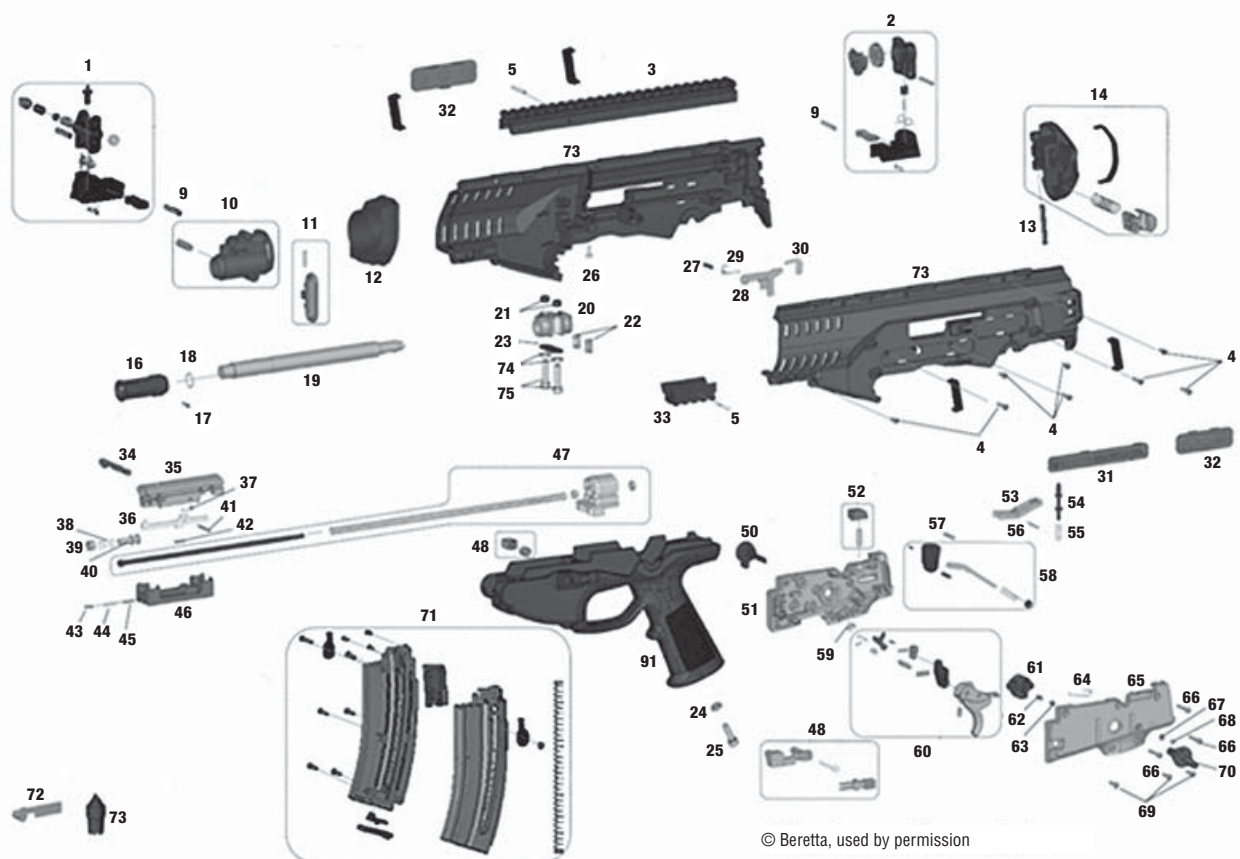
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- | | | |
|--------------------------------|-----------------------------------|--------------------------------|
| 1 Upper Receiver Group | 16 Hexagonal insert | 31 Cocking handle |
| 2 Lower Receiver Group | 17 Picatinny rail screw | 32 Control pin spring |
| 3 Magazine | 18 Left Picatinny rail spacer | 33 Bolt head assembly |
| 4 Stock assembly | 19 Barrel front guide assembly | 34 Bolt head |
| 5 Recoil spring group | 20 Polymer ring | 35 Cam pin |
| 6 Bolt carrier unit | 21 Barrel front guide latch | 36 Firing pin spring |
| 7 Rear sight | 22 Barrel crossbolt | 37 Firing pin |
| 8 Front sight | 23 Cover | 38 Extractor/ejector assembly |
| 9 Barrel assembly | 24 Barrel crossbolt body assembly | 39 Extractor/ejector |
| 10 Stock carrier pin | 25 Barrel crossbolt body | 40 Extractor/ejector spring |
| 11 Upper receiver | 26 Barrel crossbolt spring | 41 Spacer |
| 12 Upper Picatinny rail | 27 Barrel crossbolt spring guide | 42 Extractor bushing |
| 13 Side Picatinny rail | 28 Bolt carrier assembly | 43 Seeger ring |
| 14 Right Picatinny rail spacer | 29 Bolt carrier | 44 Lower receiver sub assembly |
| 15 Control pin cam | 30 Control pin | 45 Lower receiver assembly |



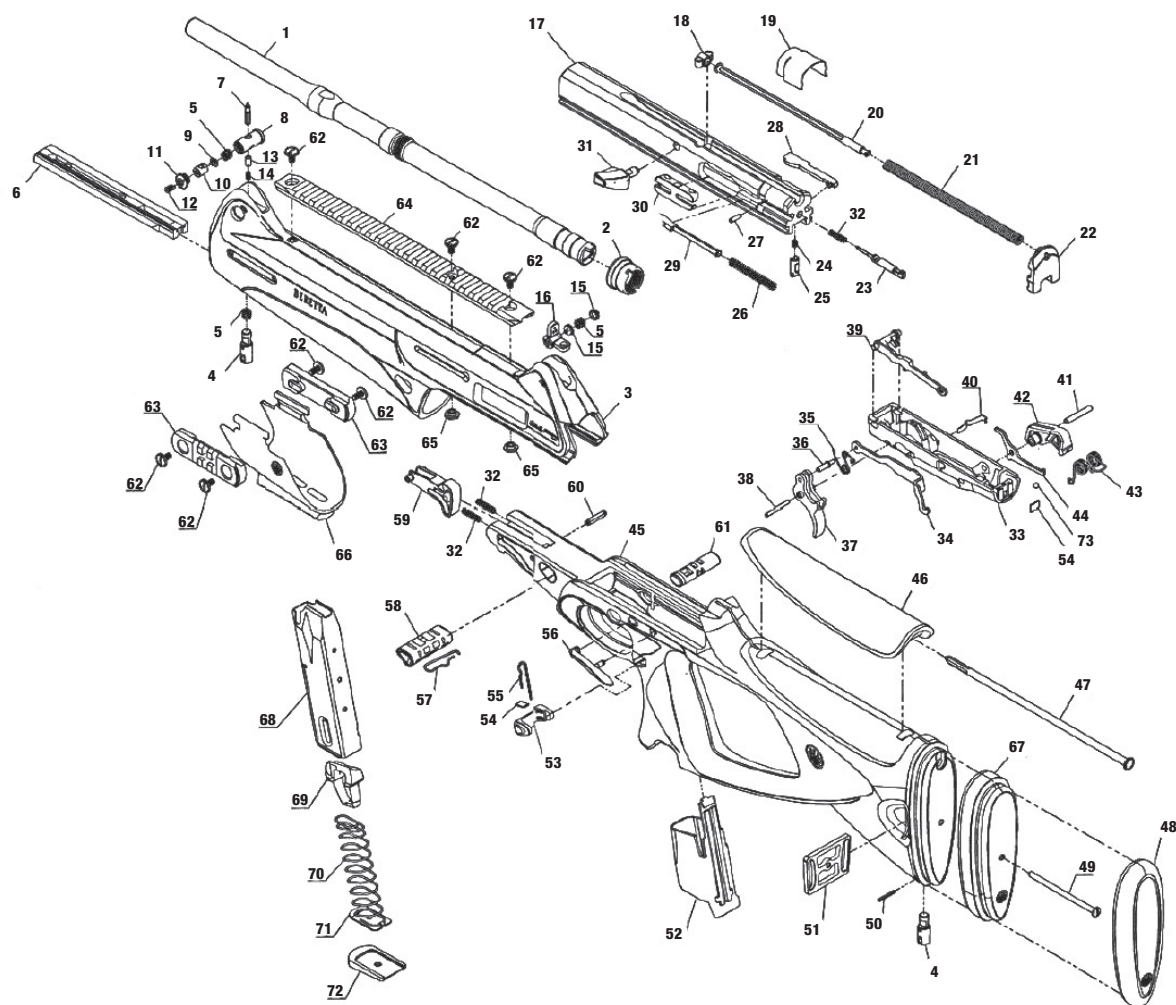
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|-----------|----------------------------|-----------|-----------------------|-----------|---------------------|
| 46 | Takedown plate pin | 61 | Trigger pin | 76 | Right fire selector |
| 47 | Takedown plate spring | 62 | Bolt catch | 77 | Fire selector pin |
| 48 | Ejector selector | 63 | Magazine catch spring | 78 | Barrel |
| 49 | Takedown plate | 64 | Hammer | 79 | Barrel extension |
| 50 | Spring bolt release button | 65 | Left hammer spring | 80 | Barrel cotter |
| 51 | Side bolt release button | 66 | Hammer body | 81 | Gas piston pin |
| 52 | Bolt release button | 67 | Hammer cross pin | 82 | Barrel nut |
| 53 | Bolt catch spring | 68 | Right hammer spring | 83 | Barrel guide group |
| 54 | Bolt release spring | 69 | Disconnecter | 84 | Crush washer |
| 55 | Index pin | 70 | Disconnecter spring | 85 | Flash hider |
| 56 | Fire selector spring | 71 | Trigger spring | 86 | Grip bottom cover |
| 57 | Left fire selector | 72 | Trigger tube | | |
| 58 | Magazine release lever | 73 | Trigger | | |
| 59 | Magazine release assembly | 74 | Drop safety | | |
| 60 | Hammer pin | 75 | Drop safety spring | | |

Model ARX160



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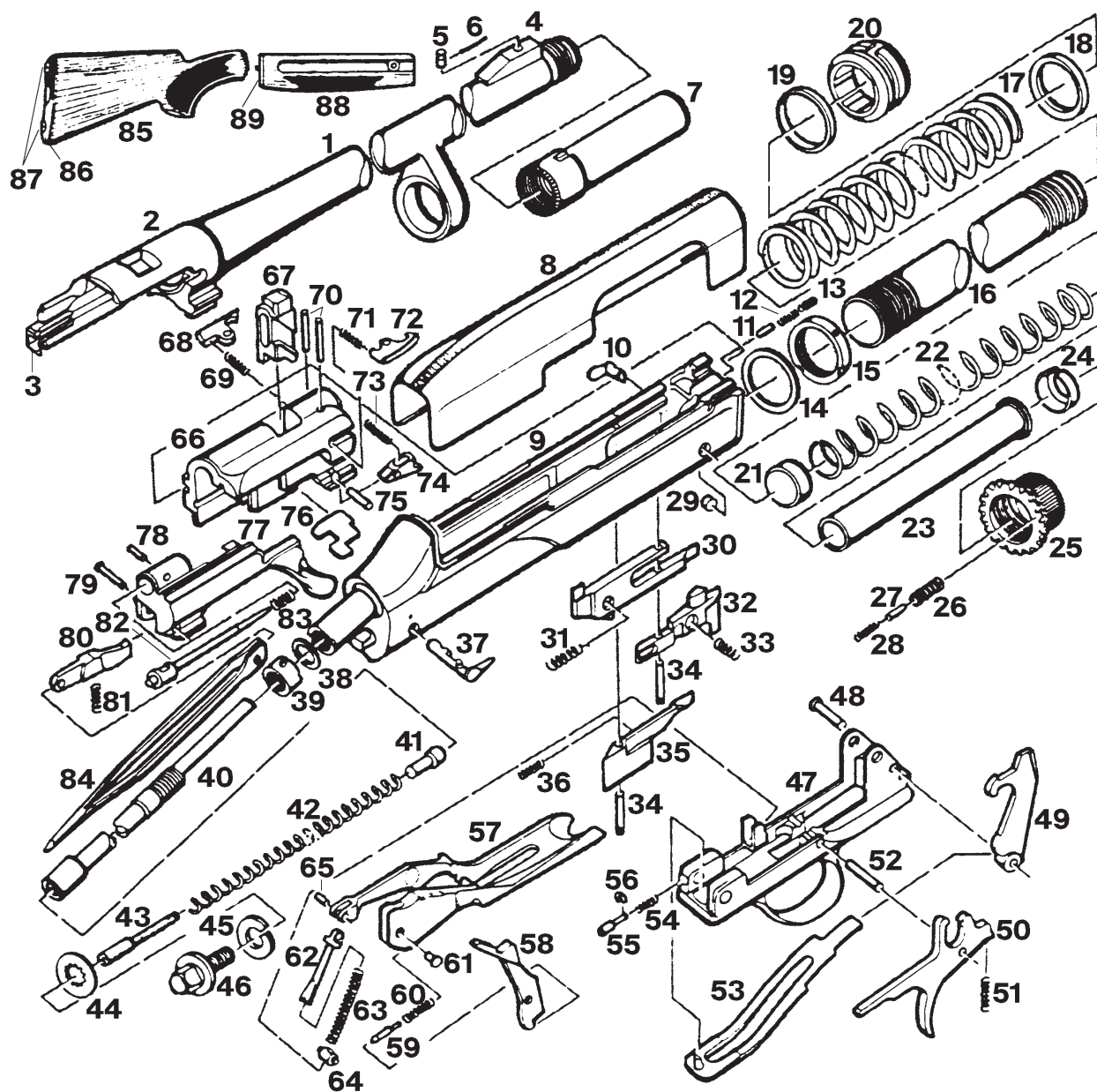
1	Front sight	27	Bolt catch pin	53	Disassembly lever
2	Rear sight	28	Bolt catch	54	Disassembly pin
3	Upper rail	29	Bolt catch spring	55	Disassembly spring
4	Screw	30	Ejector	56	Trigger guard pin
5	Lower rail roll pin	31	Front logo plate	57	Trigger housing pin
6	Side rail	32	Warning plate	58	Hammer assembly
7	Side rail screw	33	Lower rail	59	Grip housing nut
8	Side rail nut	34	Bolt handle	60	Trigger assembly
9	Sights roll pin	35	Bolt top cover	61	Safety block
10	Barrel gas block	36	Firing pin	62	Safety detent spring
11	Sling swivel	37	Bolt spring wire	63	Safety plunger detent
12	Front barrel guide	38	Handle lock spring	64	Trigger spring
13	Stock hinge pin	39	Handle lock bushing	65	Left trigger housing
14	Stock	40	Bolt handle lock	66	Trigger housing screw
15	Stock locking lever	41	Bolt top cover pin	67	Safety washer
16	Flash hider	42	Firing pin spring	68	Safety screw
17	Flash hider roll pin	43	Extractor	69	Trigger housing screw
18	Barrel O-ring	44	Extractor plunger	70	Left safety lever
19	Barrel shroud	45	Extractor spring	71	Magazine
20	Barrel mount block	46	Bolt body	72	Simulating device
21	Barrel mount nut	47	Recoil spring guide assembly	73	Sight adjustment tool
22	Barrel mount spring	48	Magazine catch	74	Barrel washer screw
23	Barrel lock plate	49	—	75	Barrel clamp screw
24	Grip screw washer	50	Right safety lever	76	Receiver
25	Grip screw	51	Right trigger housing		
26	Bolt catch screw	52	Bumper stop and pin		



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1	Barrel	25	Firing pin catch	49	Stock spacer screw
2	Barrel bushing	26	Ejector spring	50	Rear swivel pin
3	Receiver	27	Firing pin plunger	51	Stock sling plate
4	Front swivel	28	Extractor	52	Magazine insert
5	Front swivel spring	29	Ejector	53	Magazine release assembly
6	Front accessory rail	30	Ejection port cover	54	Plate
7	Front sight	31	Cocking handle	55	Magazine release button spring
8	Front sight base	32	Firing pin spring	56	Bolt stop release lever
9	Front sight guide bushing	33	Trigger group housing	57	Disassembly catch spring
10	Front sight guide	34	Trigger bar	58	Disassembly catch
11	Front sight end cap	35	Trigger spring	59	Inertia bolt stop
12	Front sight screw	36	Trigger bar pin	60	Inertia bolt stop pin
13	Front sight plunger	37	Trigger	61	Safety button
14	Front sight spring	38	Trigger pin	62	Accessory rail screw
15	Rear sight pin	39	Bolt stop	63	Side accessory rail
16	Rear sight	40	Safety spring	64	Top Picatinny rail
17	Bolt	41	Hammer pin	65	Top accessory rail washer
18	Mainspring guide stop	42	Hammer	66	Bottom and side accessory rail
19	Spring clip	43	Hammer spring	67	Stock spacer
20	Main spring guide	44	Firing pin catch lever	68	Magazine body
21	Recoil spring	45	Stock assembly	69	Magazine follower
22	Buffer	46	Cheek rest	70	Magazine spring
23	Firing pin	47	Cheek rest retention pin	71	Magazine plate
24	Firing pin catch spring	48	Recoil pad	72	Magazine bottom

Mark II Autoloading Shotgun

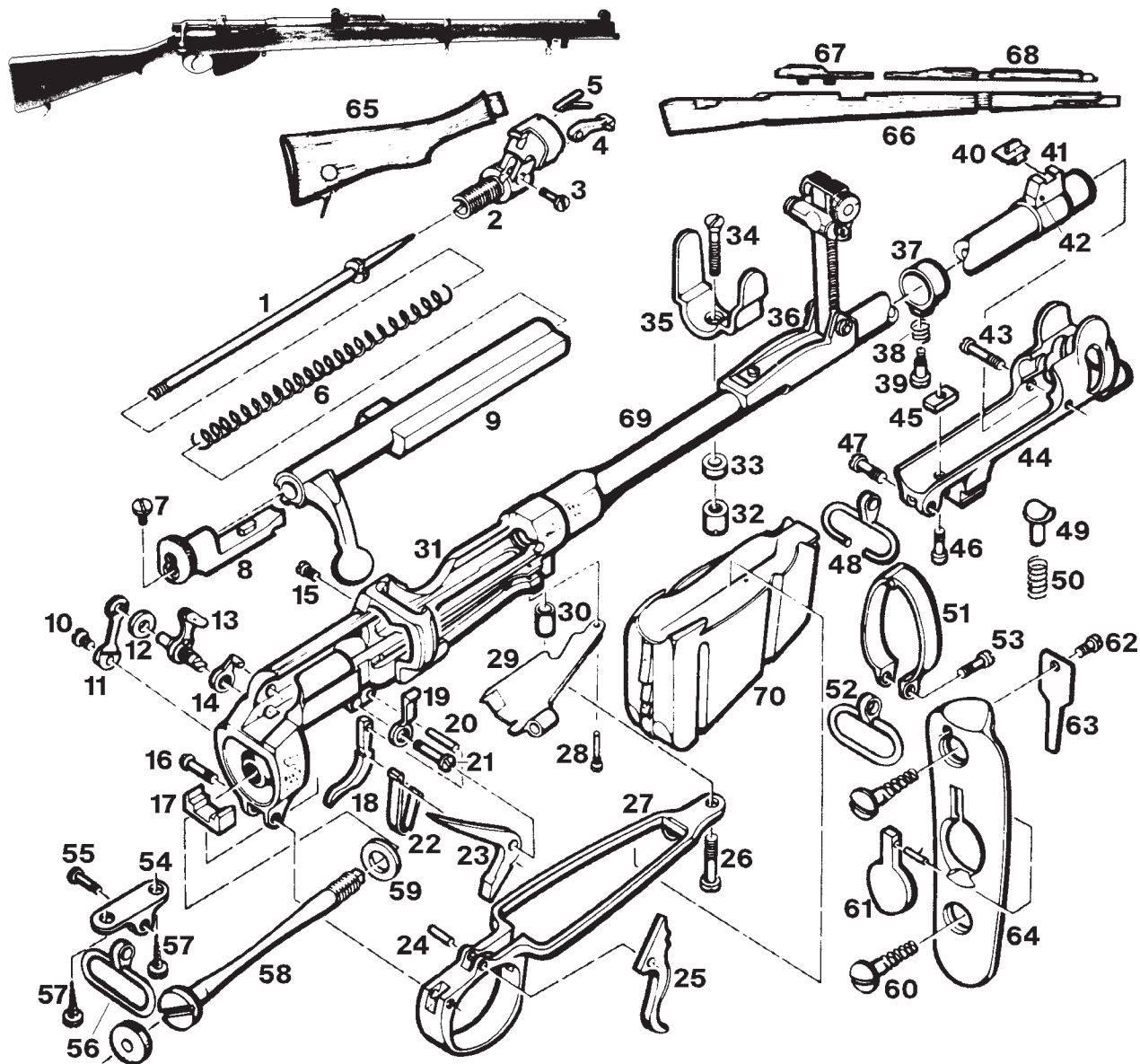


Courtesy of Thomas E. Wessel

Mark II Autoloading Shotgun

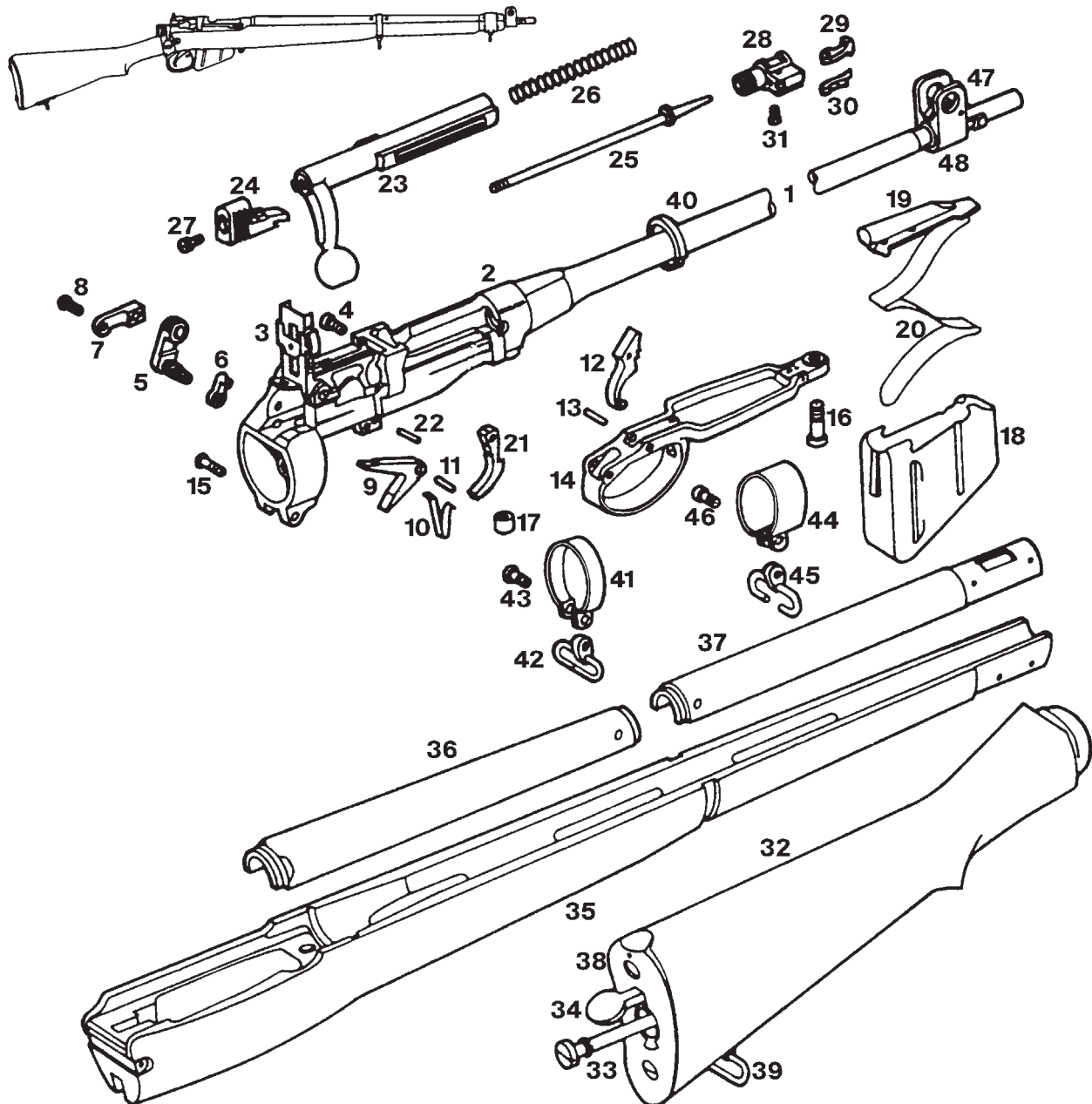
1	Barrel	45	Stock Spring Washer
2	Barrel Extension	46	Action Spring Tube Plug
3	Ejector	47	Trigger Guard
4	Front Sight Base	48	Hammer Pin
5	Front Sight	49	Hammer
6	Choking Tube Retaining Spring	50	Trigger
7	Choking Tube	51	Trigger Spring
8	Receiver Cover	52	Trigger Pin
9	Receiver	53	Hammer Spring
10	Magazine Cut-Off Lever	54	Safety Plunger Spring
11	Magazine Cut-Off Plunger	55	Safety Plunger
12	Magazine Cut-Off Plunger Spring	56	Safety Plunger Plastic Washer
13	Magazine Cut-Off Plunger Spring Screw	57	Carrier
14	Magazine Ring Washer	58	Carrier Dog
15	Magazine Ring	59	Carrier Dog Plunger
16	Magazine Tube	60	Carrier Dog Spring
17	Recoil Spring	61	Carrier Dog Pin
18	Recoil Spring Washer	62	Carrier Rocker Arm
19	Beveled Brake Ring	63	Carrier Rocker Spring
20	Bronze Friction Brake	64	Carrier Rocker Pivot
21	Magazine Spring Follower	65	Carrier Rocker Pin
22	Magazine Spring	66	Bolt
23	Magazine Reducer	67	Locking Block
24	Magazine Spring Retainer	68	Left Extractor
25	Magazine Cap	69	Left Extractor Spring
26	Magazine Cap Retainer Screw	70	Extractor Pins
27	Magazine Cap Plunger	71	Right Extractor Spring
28	Magazine Cap Retainer Spring	72	Right Extractor
29	Carrier Latch Button	73	Bolt Pawl Spring
30	Carrier Latch Lever	74	Bolt Pawl
31	Carrier Latch Spring	75	Bolt Pawl Pin
32	Right Magazine Shell Latch Lever	76	Bolt Plate
33	Right Magazine Shell Latch Spring	77	Operating Handle
34	Shell Latch—Carrier Latch Pins	78	Firing Pin Retaining Pin
35	Left Magazine Shell Latch Lever	79	Link Pin
36	Left Latch Spring	80	Operating Handle Latch
37	Reversible Safety-Lever Disassembly Pin	81	Link Spring
38	Action Spring Tube Lock Washer	82	Firing Pin
39	Action Spring Tube Lock Nut	83	Firing Pin Spring
40	Action Spring Tube	84	Bolt Link
41	Action Spring Follower	85	Pistol Grip Stock
42	Action Spring	86	Buttplate
43	Action Spring Guide	87	Buttplate Screws
44	Stock Lock Washer	88	Forend
		89	Forend Yoke

No. 1, Mark III (SMLE) Bolt-Action Rifle



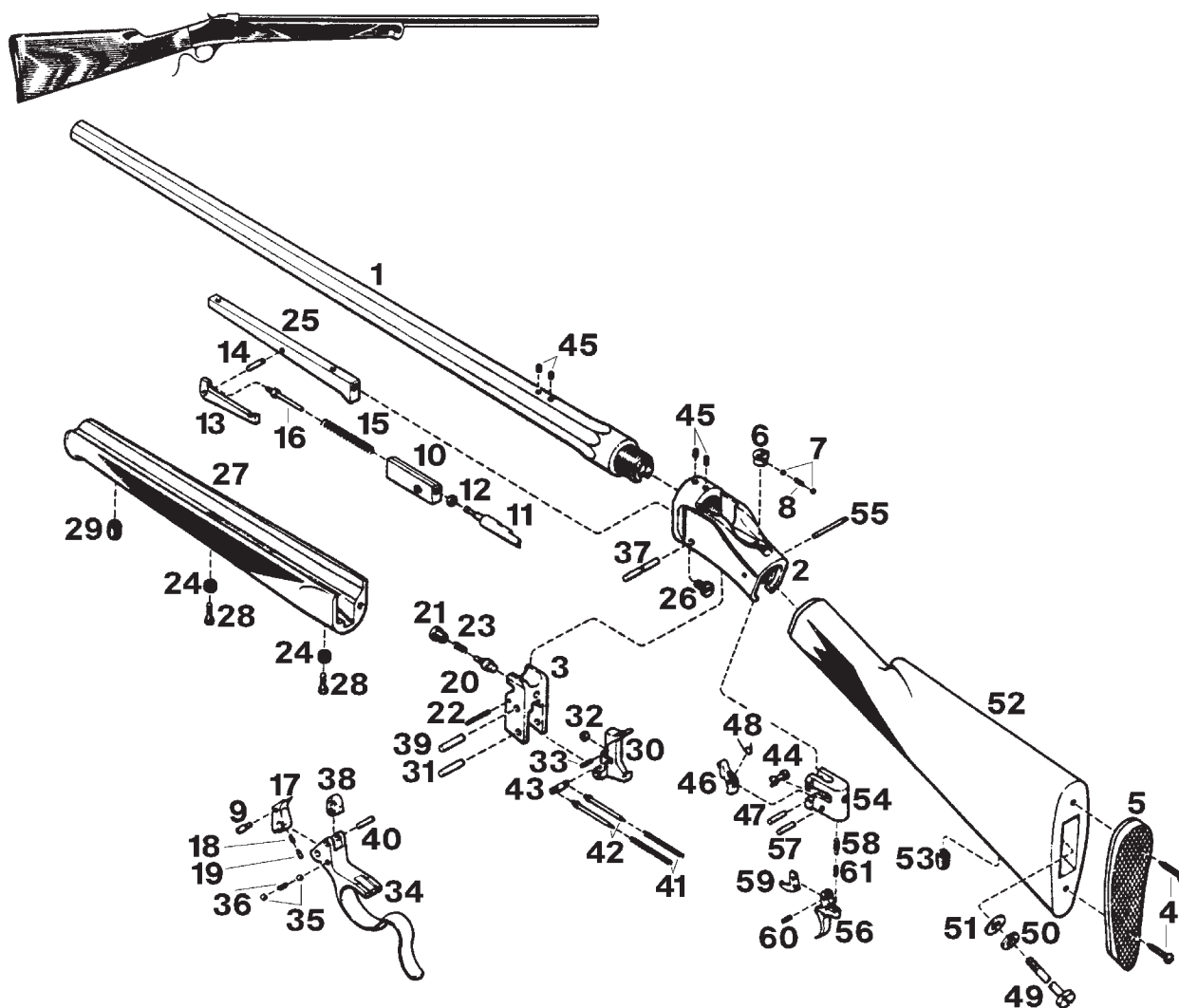
1	Firing Pin	19	Bolt Head Retaining Spring	36	Rear Sight Assembly with Base	53	Swivel Screw
2	Bolt Head, Stripped	20	Magazine Catch Pin	37	Inner Band	54	Butt Swivel Base
3	Extractor Screw	21	Retaining Spring Screw	38	Inner Band Spring	55	Swivel Base Screw
4	Extractor	22	Sear Spring	39	Inner Band Screw	56	Buttstock Swivel
5	Extractor Spring	23	Sear	40	Front Sight Blade	57	Butt Swivel Screws
6	Firing Pin Spring	24	Trigger Pin	41	Front Sight Base	58	Stock Bolt
7	Firing Pin Screw	25	Trigger	42	Front Sight Pin	59	Stock Bolt Washer
8	Cocking Piece	26	Front Guard Screw	43	Front Nosecap Screw	60	Buttplate Screw
9	Bolt Body	27	Trigger Guard	44	Nosecap	61	Trapdoor Buttplate
10	Safety Spring Screw	28	Cut-Off Screw	45	Nosecap Nut	62	Trapdoor Spring Screw
11	Safety Spring	29	Cut-Off	46	Rear Nosecap Screw	63	Trapdoor Spring
12	Safety Catch Washer	30	Guard Screw Bushing	47	Stacking Swivel Screw	64	Buttplate
13	Locking Bolt	31	Receiver	48	Stacking Swivel	65	Buttstock
14	Safety Catch	32	Protector Nut	49	Forend Stud	66	Forestock
15	Ejector	33	Forend Collar	50	Forend Stud Spring	67	Rear Hand Guard
16	Rear Trigger Guard Screw	34	Rear Sight Protector Screw	51	Swivel Band	68	Front Hand Guard
17	Stock Bolt Plate	35	Rear Sight Protector	52	Front Swivel	69	Barrel
18	Magazine Catch					70	Magazine

No. 4, Mark I* (SMLE) Bolt Action Rifle



1	Barrel	17	Front Guard Screw Bushing	33	Stock Bolt	Parts Not Shown
2	Receiver	18	Magazine, Complete	34	Stock Bolt Washer	
3	Rear Sight	19	Follower	35	Forestock	
4	Ejector Screw	20	Follower Spring	36	Rear Hand Guard	
5	Safety Bolt	21	Magazine Catch	37	Front Hand Guard	
6	Safety Catch	22	Magazine Catch Pin	38	Buttplate	
7	Safety Bolt Spring	23	Bolt	39	Butt Sling Swivel Assembly	
8	Safety Bolt Spring Screw	24	Cocking Piece	40	Rear Stock Band	
9	Sear	25	Firing Pin	41	Middle Stock Band	
10	Sear Spring	26	Firing Pin Spring	42	Front Sling Swivel	
11	Sear Pin	27	Firing Pin Stop Screw	43	Front Sling Swivel Screw	
12	Trigger	28	Bolt Head	44	Front Stock Band	
13	Trigger Pin	29	Extractor	45	Stacking Swivel	
14	Trigger Guard	30	Extractor Spring	46	Stacking Swivel Screw	
15	Rear Guard Screw	31	Extractor Screw	47	Front Sight Guard	
16	Front Guard Screw	32	Buttstock	48	Front Sight Base and Guard Screw	

1885 Single-Shot Rifle

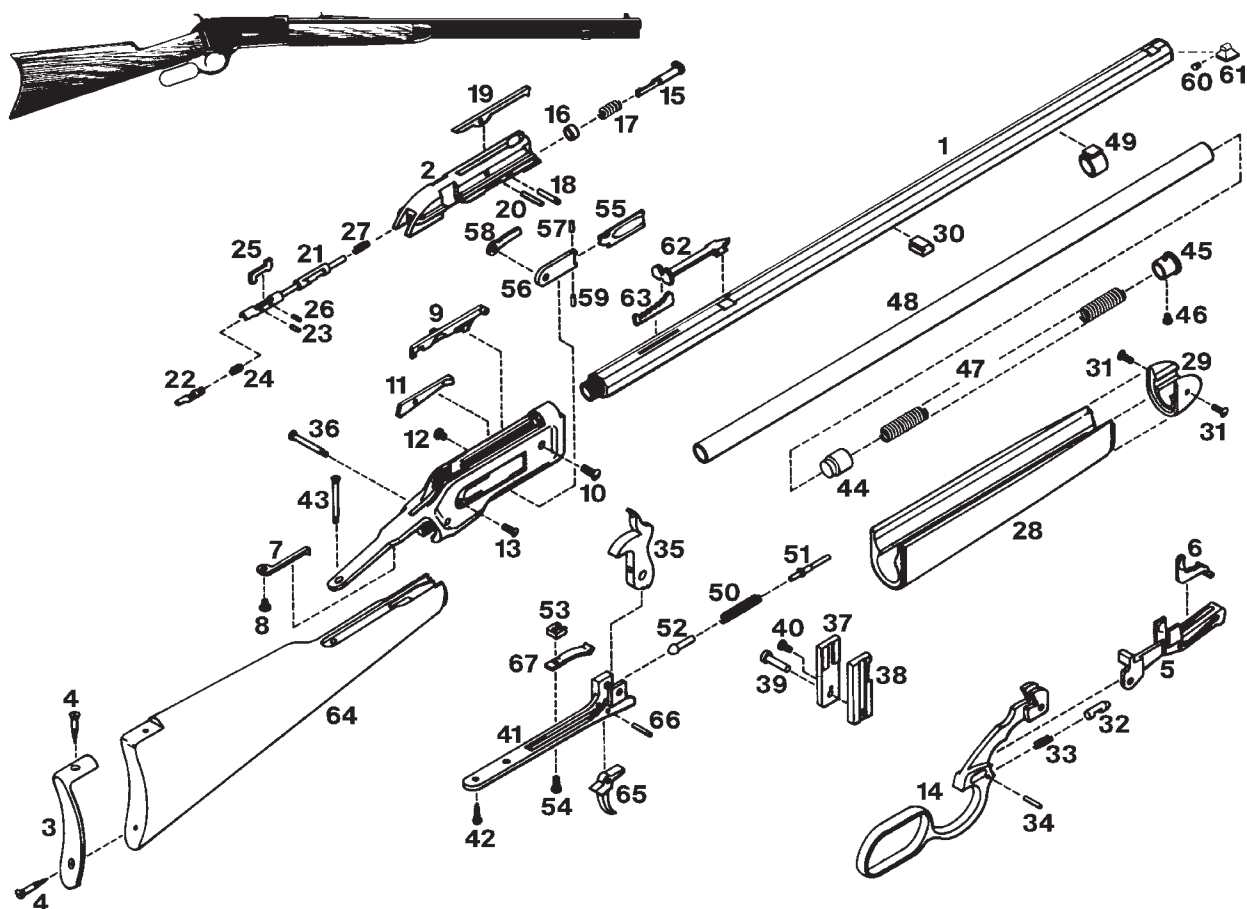


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|----|---------------------------------|----|-------------------------|----|------------------------------|
| 1 | Barrel | 22 | Firing Pin Bushing Pin | 44 | Mainspring Pin, Rear |
| 2 | Receiver | 23 | Firing Pin Spring | 45 | Scope Mount Filler Screw |
| 3 | Breech Block | 24 | Forearm Escutcheons | 46 | Sear |
| 4 | Buttplate Screws | 25 | Forearm Hanger | 47 | Sear Pin |
| 5 | Buttplate | 26 | Forearm Hanger Bolt | 48 | Sear Spring |
| 6 | Deflector | 27 | Forearm | 49 | Stock Bolt |
| 7 | Deflector Balls | 28 | Forearm Screws | 50 | Stock Bolt Spring Washer |
| 8 | Deflector Ball Spring | 29 | Forearm Swivel Base | 51 | Stock Bolt Washer |
| 9 | Ejector Connecting Pin | 30 | Hammer | 52 | Stock |
| 10 | Ejector Hammer | 31 | Hammer Pin | 53 | Stock Swivel Base |
| 11 | Ejector Hammer Extension | 32 | Hammer Roller | 54 | Trigger Housing |
| 12 | Ejector Hammer Extension Washer | 33 | Hammer Roller Rivet | 55 | Trigger Housing Pin |
| 13 | Ejector Hammer Sear | 34 | Lever | 56 | Trigger |
| 14 | Ejector Hammer Sear Pin | 35 | Lever Latch Balls | 57 | Trigger Pin |
| 15 | Ejector Hammer Spring | 36 | Lever Latch Ball Spring | 58 | Trigger Pull Adjusting Screw |
| 16 | Ejector Hammer Spring Guide | 37 | Lever Pin | 59 | Trigger Sear |
| 17 | Extractor | 38 | Link | 60 | Trigger Sear Pin |
| 18 | Extractor Spring | 39 | Link Breech Block Pin | 61 | Trigger Spring |
| 19 | Extractor Spring Plunger | 40 | Link Lever Pin | | |
| 20 | Firing Pin | 41 | Mainsprings | | |
| 21 | Firing Pin Bushing | 42 | Mainspring Guides | | |
| | | 43 | Mainspring Pin | | |

Parts Not Shown

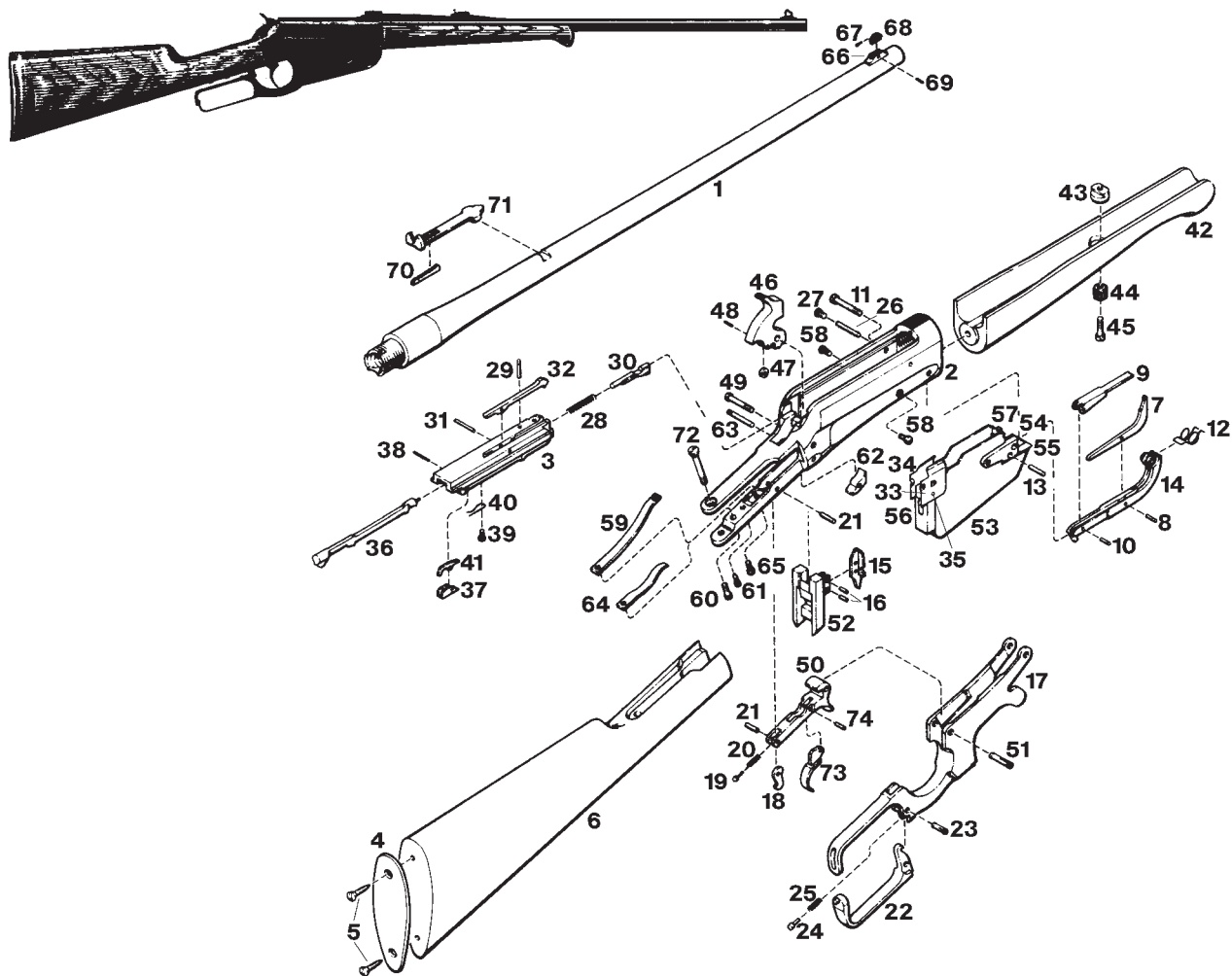
Front Sight
Rear Sight

1886 Lever-Action Rifle



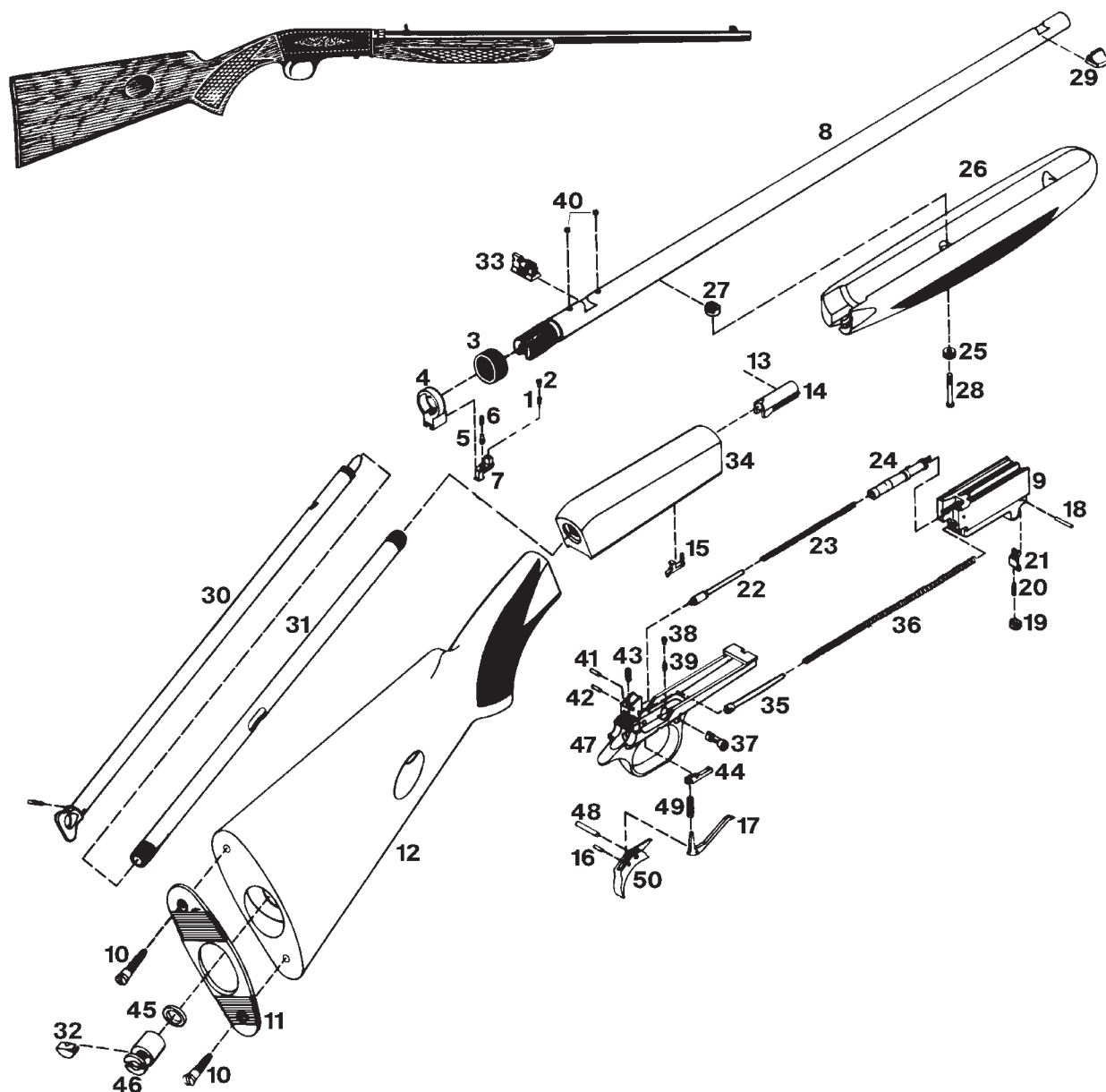
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|----|---|----|----------------------------------|----|--------------------------------|
| 1 | Barrel with Receiver | 23 | Firing Pin Inertia Slide Pin | 46 | Magazine Plug Screw |
| 2 | Breech Bolt | 24 | Firing Pin Inertia Slide Spring | 47 | Magazine Spring |
| 3 | Buttplate | 25 | Firing Pin Safety Lock | 48 | Magazine Tube |
| 4 | Buttplate Screws | 26 | Firing Pin Safety Lock Pin | 49 | Magazine Tube Retainer Ring |
| 5 | Carrier | 27 | Firing Pin Spring | 50 | Mainspring |
| 6 | Carrier Link | 28 | Forearm | 51 | Inner Mainspring Guide |
| 7 | Carrier Spring | 29 | Forearm Tip | 52 | Outer Mainspring Guide |
| 8 | Carrier Spring Screw | 30 | Forearm Tip Tenon | 53 | Mainspring Guide Stud |
| 9 | Cartridge Guide | 31 | Forearm Tip Screws | 54 | Mainspring Guide Stud Screw |
| 10 | Cartridge Guide Screw | 32 | Friction Stud | 55 | Receiver Spring Cover |
| 11 | Cartridge Guide Stop | 33 | Friction Stud Spring | 56 | Receiver Spring Cover Base |
| 12 | Cartridge Guide Stop Screw | 34 | Friction Stud Stop Pin | 57 | Receiver Spring Cover Pin |
| 13 | Receiver Spring Cover Screw | 35 | Hammer | 58 | Receiver Spring Cover Spring |
| 14 | Cocking Lever | 36 | Hammer Screw | 59 | Receiver Spring Cover Stop Pin |
| 15 | Ejector | 37 | Left Locking Bolt | 60 | Front Sight Bead |
| 16 | Ejector Collar | 38 | Right Locking Bolt | 61 | Front Sight |
| 17 | Ejector Spring | 39 | Locking Bolt Stop Pin | 62 | Rear Sight |
| 18 | Ejector Stop Pin | 40 | Locking Bolt Stop Pin Stop Screw | 63 | Rear Sight Elevator |
| 19 | Extractor | 41 | Lower Tang | 64 | Stock |
| 20 | Extractor Pin and Mainspring Abutment Pin | 42 | Lower Tang Screw | 65 | Trigger |
| 21 | Firing Pin | 43 | Lower Tang Stock Screw | 66 | Trigger Pin |
| 22 | Firing Pin Inertia Slide | 44 | Magazine Follower | 67 | Trigger Spring |
| | | 45 | Magazine Plug | | |

1895 Lever-Action Rifle



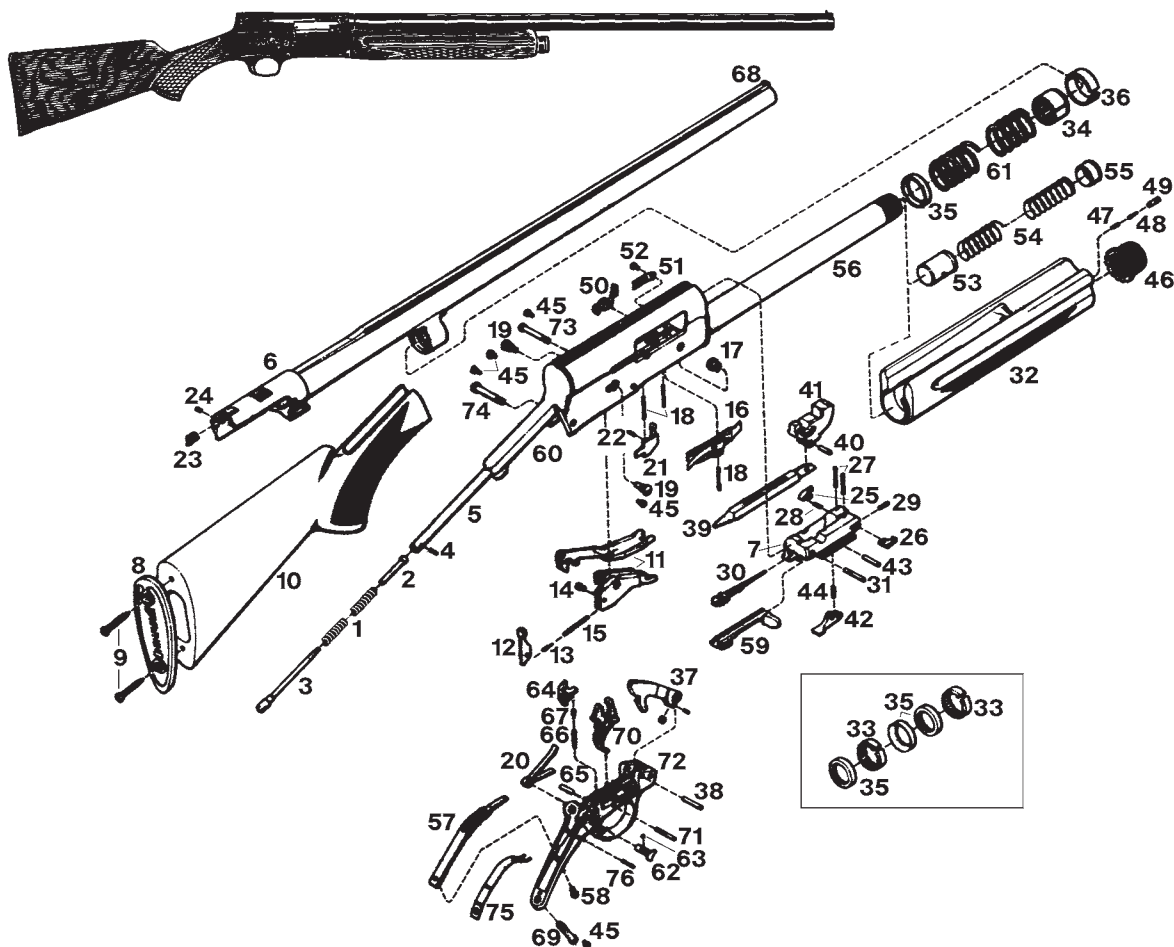
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|----|------------------------------------|----|--|----|-------------------------|
| 1 | Barrel | 26 | Cocking Lever Pin | 50 | Link |
| 2 | Receiver | 27 | Cocking Lever Pin Stop Screw | 51 | Link Pin |
| 3 | Breech Bolt | 28 | Ejector Spring | 52 | Locking Bolt |
| 4 | Buttplate | 29 | Ejector Stop Pin | 53 | Magazine Body |
| 5 | Buttplate Screws | 30 | Ejector | 54 | Magazine Bracket |
| 6 | Buttstock | 31 | Extractor Pin | 55 | Magazine Follower |
| 7 | Carrier Cam Lever | 32 | Extractor | 56 | Magazine Rib |
| 8 | Carrier Cam Lever Pin | 33 | Feed Guide, Left | 57 | Magazine Rib, Front |
| 9 | Carrier Cradle | 34 | Feed Guide, Right | 58 | Magazine Tip Screws |
| 10 | Carrier Cradle Pin | 35 | Feed Guide Set Pin | 59 | Mainspring |
| 11 | Carrier Screw | 36 | Firing Pin | 60 | Mainspring Screw |
| 12 | Carrier Spring | 37 | Firing Pin Lock | 61 | Mainspring Strain Screw |
| 13 | Carrier Stop Pin | 38 | Firing Pin Lock and Firing Pin Recoil Lock Pin | 62 | Sear |
| 14 | Carrier | 39 | Firing Pin Lock and Recoil Lock Screw | 63 | Sear Pin |
| 15 | Cartridge Stop | 40 | Firing Pin Lock and Recoil Lock Spring | 64 | Sear Spring |
| 16 | Cartridge Stop Pins | 41 | Firing Pin Recoil Lock | 65 | Sear Spring Screw |
| 17 | Cocking Lever | 42 | Forearm | 66 | Front Sight Base |
| 18 | Cocking Lever Catch | 43 | Forearm Stud | 67 | Front Sight Bead |
| 19 | Cocking Lever Catch Plunger | 44 | Forearm Stud Escutcheon | 68 | Front Sight Blade |
| 20 | Cocking Lever Catch Plunger Spring | 45 | Forearm Stud Screw | 69 | Front Sight Blade Pin |
| 21 | Cocking Lever Link Pin | 46 | Hammer | 70 | Rear Sight Elevator |
| 22 | Cocking Lever Lock | 47 | Hammer Roll | 71 | Rear Sight |
| 23 | Cocking Lever Lock Joint Pin | 48 | Hammer Roll Pin | 72 | Upper Tang Screw |
| 24 | Cocking Lever Lock Plunger | 49 | Hammer Screw | 73 | Trigger |
| 25 | Cocking Lever Lock Plunger Spring | | | 74 | Trigger Pin |

Auto-22 Autoloading Rifle



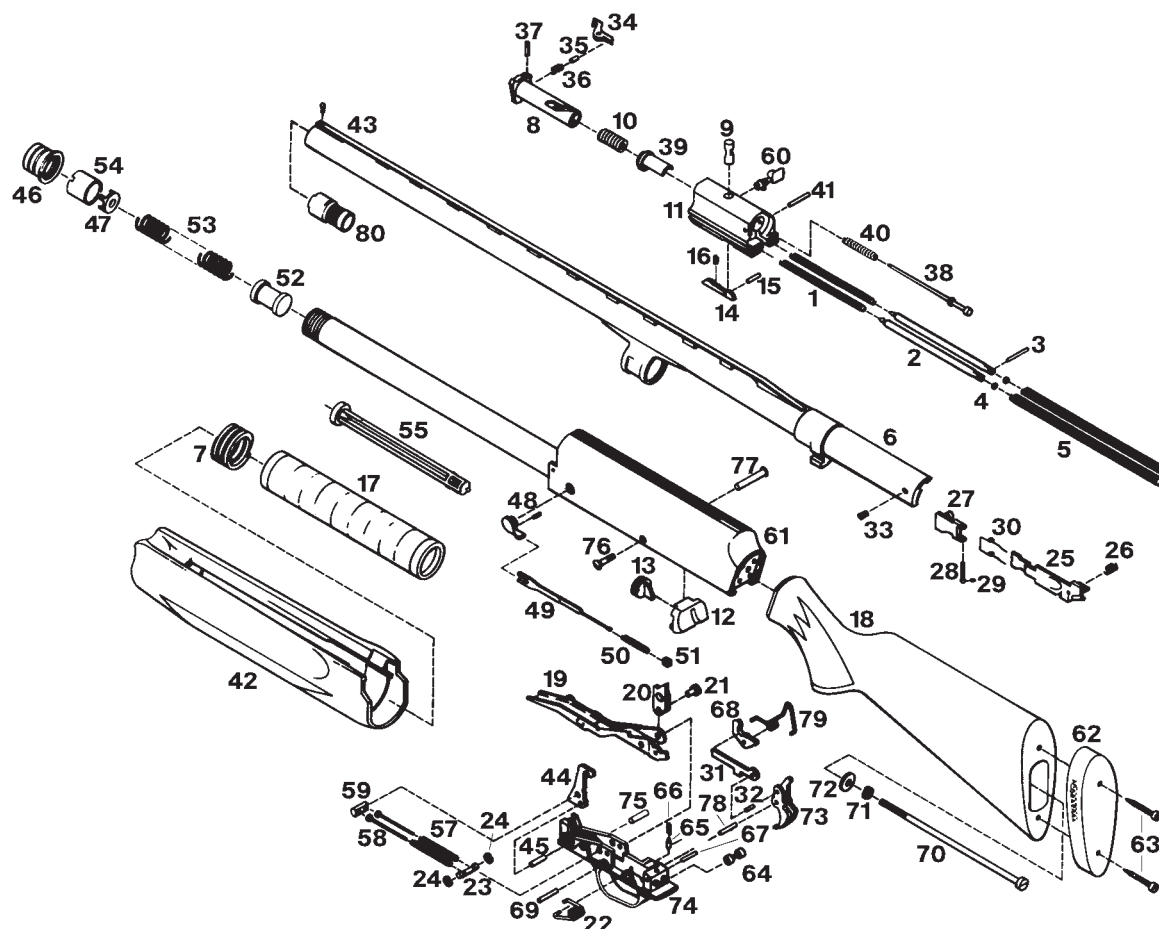
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|----|---------------------------------------|----|-------------------------------|----|--------------------------------|
| 1 | Barrel Adjusting Ring Follower Spring | 17 | Disconnecter | 34 | Receiver |
| 2 | Barrel Adjusting Ring Follower | 18 | Extractor Spring Retainer Pin | 35 | Recoil Spring Guide |
| 3 | Barrel Adjusting Ring | 19 | Extractor Spring Retainer | 36 | Recoil Spring |
| 4 | Barrel Lock Ring | 20 | Extractor Spring | 37 | Safety Button |
| 5 | Barrel Lock Spring Plunger | 21 | Extractor | 38 | Safety Spring Plunger |
| 6 | Barrel Lock Spring | 22 | Firing Pin Spring Guide | 39 | Safety Spring |
| 7 | Barrel Lock | 23 | Firing Pin Spring | 40 | Scope Mount Base Filler Screws |
| 8 | Barrel | 24 | Firing Pin | 41 | Sear Pin |
| 9 | Breechblock | 25 | Forend Escutcheon | 42 | Sear Spring Pin |
| 10 | Buttplate Screws | 26 | Forend | 43 | Sear Spring |
| 11 | Buttplate | 27 | Forend Retainer Stud | 44 | Sear |
| 12 | Buttstock | 28 | Forend Screw | 45 | Stock Nut Washer |
| 13 | Cartridge Guide Spring | 29 | Front Sight | 46 | Stock Nut |
| 14 | Cartridge Guide | 30 | Inner Magazine Tube Assembly | 47 | Trigger Guard |
| 15 | Cartridge Stop | 31 | Outer Magazine Tube | 48 | Trigger Pin |
| 16 | Disconnecter Pin | 32 | Magazine Tube Stop Spring | 49 | Trigger Spring |
| | | 33 | Rear Sight Assembly | 50 | Trigger |

Auto-5 Autoloading Shotgun



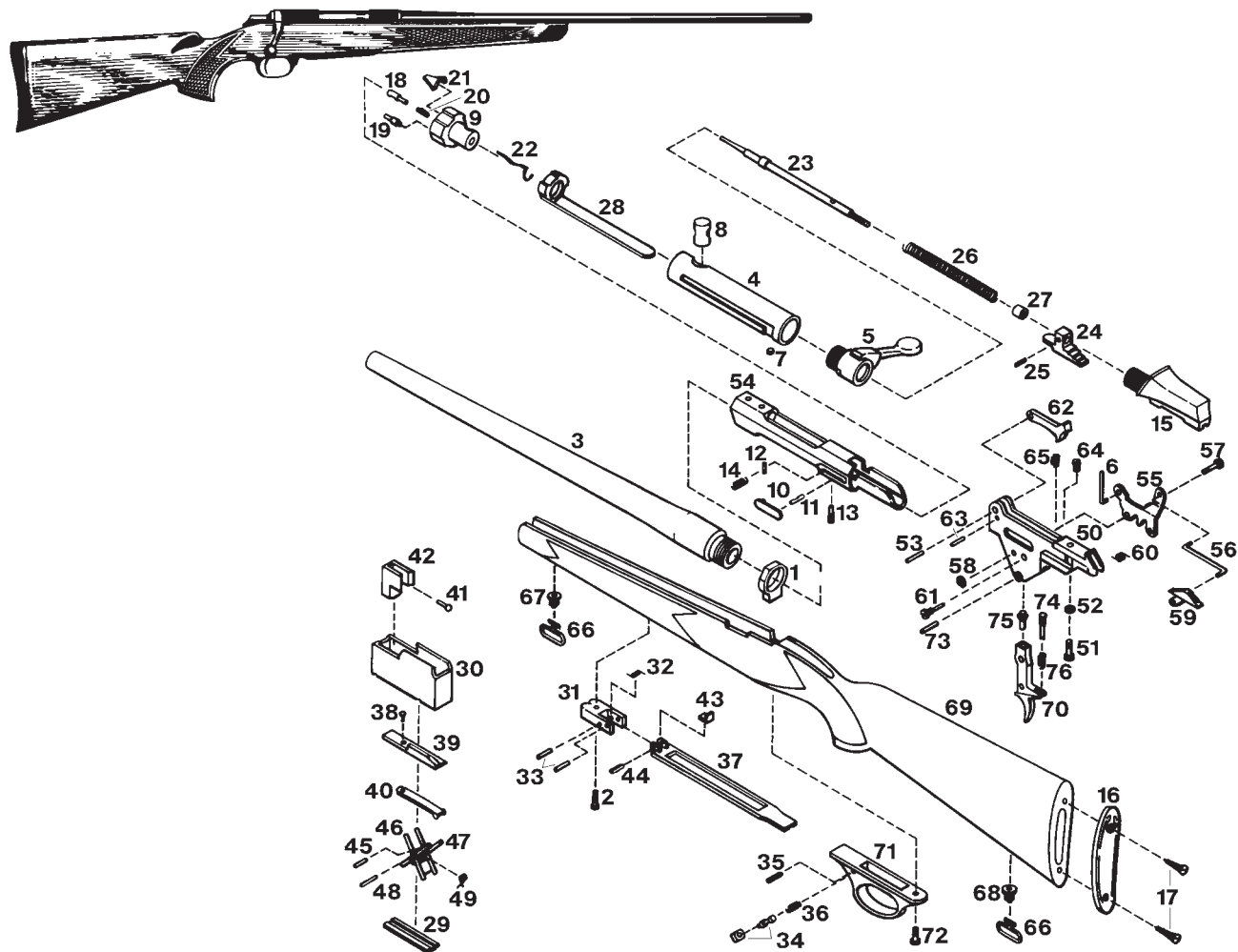
- | | | |
|--|--|---------------------------------|
| 1 Action Spring | 26 Extractor, Right | 51 Magazine Cutoff Spring |
| 2 Action Spring Follower | 27 Extractor Pins | 52 Magazine Cutoff Spring Screw |
| 3 Action Spring Plug | 28 Extractor Spring, Left | 53 Magazine Follower |
| 4 Action Spring Plug Pin | 29 Extractor Spring, Right | 54 Magazine Spring |
| 5 Action Spring Tube | 30 Firing Pin | 55 Magazine Spring Retainer |
| 6 Barrel Extension Assembly | 31 Firing Pin Stop Pin | 56 Magazine Tube |
| 7 Breechblock | 32 Forend | 57 Mainspring |
| 8 Buttplate | 33 Friction Piece, Magnum | 58 Mainspring Screw |
| 9 Buttplate Screws | 34 Friction Piece | 59 Operating Handle |
| 10 Buttstock | 35 Friction Ring | 60 Receiver |
| 11 Carrier Assembly (Two-Piece) | 36 Friction Spring | 61 Recoil Spring |
| 12 Carrier Dog | 37 Hammer Assembly | 62 Safety Crossbolt |
| 13 Carrier Dog Follower | 38 Hammer Pin | 63 Safety Ball |
| 14 Carrier Dog Pin | 39 Link | 64 Safety Sear |
| 15 Carrier Dog Spring | 40 Link Pin | 65 Safety Sear Pin |
| 16 Carrier Latch Assembly | 41 Locking Block | 66 Safety Sear Spring |
| 17 Carrier Latch Button | 42 Locking Block Latch Two-Piece Carrier | 67 Safety Sear Spring Follower |
| 18 Cartridge Stop/Carrier Latch/Magazine Cutoff Pins | 43 Locking Block Latch Pin | 68 Sight Bead |
| 19 Carrier Screw | 44 Locking Block Latch Spring | 69 Tang Screw |
| 20 Carrier Spring Trigger Plate | 45 Lock Screw | 70 Trigger |
| 21 Cartridge Stop | 46 Magazine Cap | 71 Trigger Pin |
| 22 Cartridge Stop Spring | 47 Magazine Cap Detent Spring | 72 Trigger Plate |
| 23 Ejector | 48 Magazine Cap Detent | 73 Front Trigger Plate Screw |
| 24 Ejector Rivet | 49 Magazine Cap Detent Housing | 74 Rear Trigger Plate Screw |
| 25 Extractor, Left | 50 Magazine Cutoff | 75 Trigger Spring Pin Retainer |
| | | 76 Trigger Spring Retaining Pin |

A-500 R Autoloading Shotgun



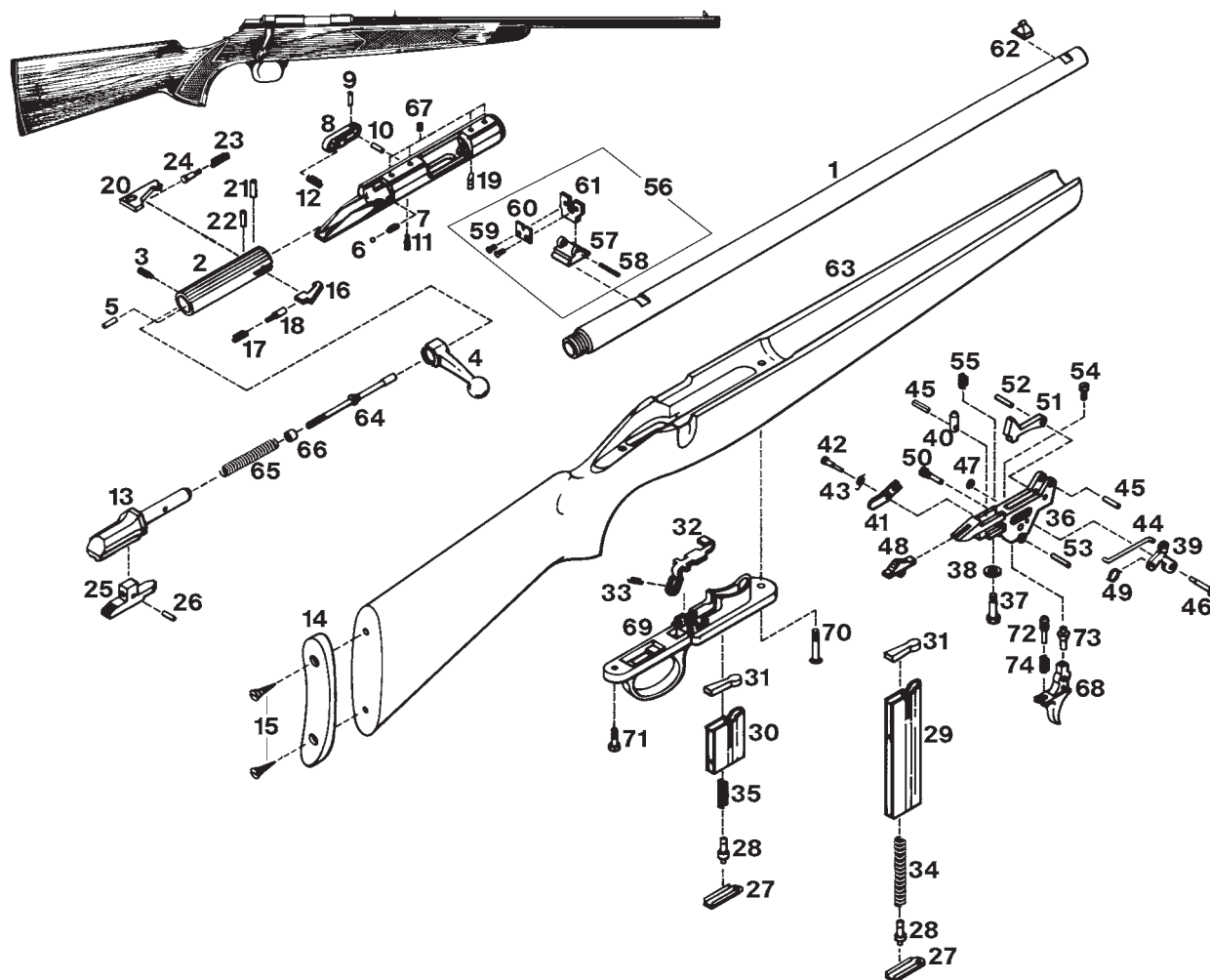
1	Front Action Springs	29	Cartridge Stop and Carrier Latch Pin Clip	54	Magazine Spring Retainer
2	Action Spring Guides	30	Cartridge Stop Spring	55	Magazine Three-Shot Adaptor
3	Action Spring Guide Pin	31	Disconnect	56	Magazine Tube
4	Action Spring Guide Washers	32	Disconnect Pin	57	Mainsprings
5	Rear Action Springs	33	Ejector	58	Mainspring Guides
6	Barrel Extension	34	Extractor	59	Mainspring Guide Pin Hammer
7	Barrel Spring	35	Inner Extractor Spring	60	Operating Handle
8	Bolt	36	Outer Extractor Spring	61	Receiver
9	Bolt Cam Pin	37	Extractor Pin	62	Recoil Pad
10	Bolt Spring	38	Firing Pin	63	Recoil Pad Screws
11	Breechblock	39	Firing Pin Cover	64	Safety
12	Breechblock Buffer	40	Firing Pin Spring	65	Safety Plunger
13	Breechblock Buffer Core	41	Firing Pin Stop Pin	66	Safety Plunger Spring
14	Breechblock Lever	42	Forend	67	Safety Spring Stop Pin
15	Breechblock Lever Pin	43	Front Sight	68	Sear
16	Breechblock Lever Spring	44	Hammer	69	Sear Pin
17	Buffer Rings	45	Hammer Pin	70	Stock Screw
18	Buttstock	46	Magazine Cap	71	Stock Screw Lock Washer
19	Carrier	47	Magazine Cap Retainer	72	Stock Screw Washer
20	Carrier Dog	48	Magazine Cutoff and Pin	73	Trigger
21	Carrier Dog Pin	49	Magazine Cutoff Plunger, Spring<R>and Retainer	74	Trigger Guard
22	Carrier and Carrier Dog Spring	50	Magazine Cutoff Plunger Spring	75	Trigger Guard Pin Sleeve
23	Carrier Pin	51	Magazine Cutoff Plunger Spring Retainer	76	Trigger Guard Retaining Screw
24	Carrier Pin Circlips	52	Magazine Follower	77	Trigger Guard Retaining Screw Nut
25	Carrier Latch	53	Magazine Spring	78	Trigger Pin
26	Carrier Latch Spring			79	Trigger Spring
27	Cartridge Stop			80	Choke Tube
28	Cartridge Stop and Carrier Latch Pin				

A-Bolt Bolt-Action Rifle



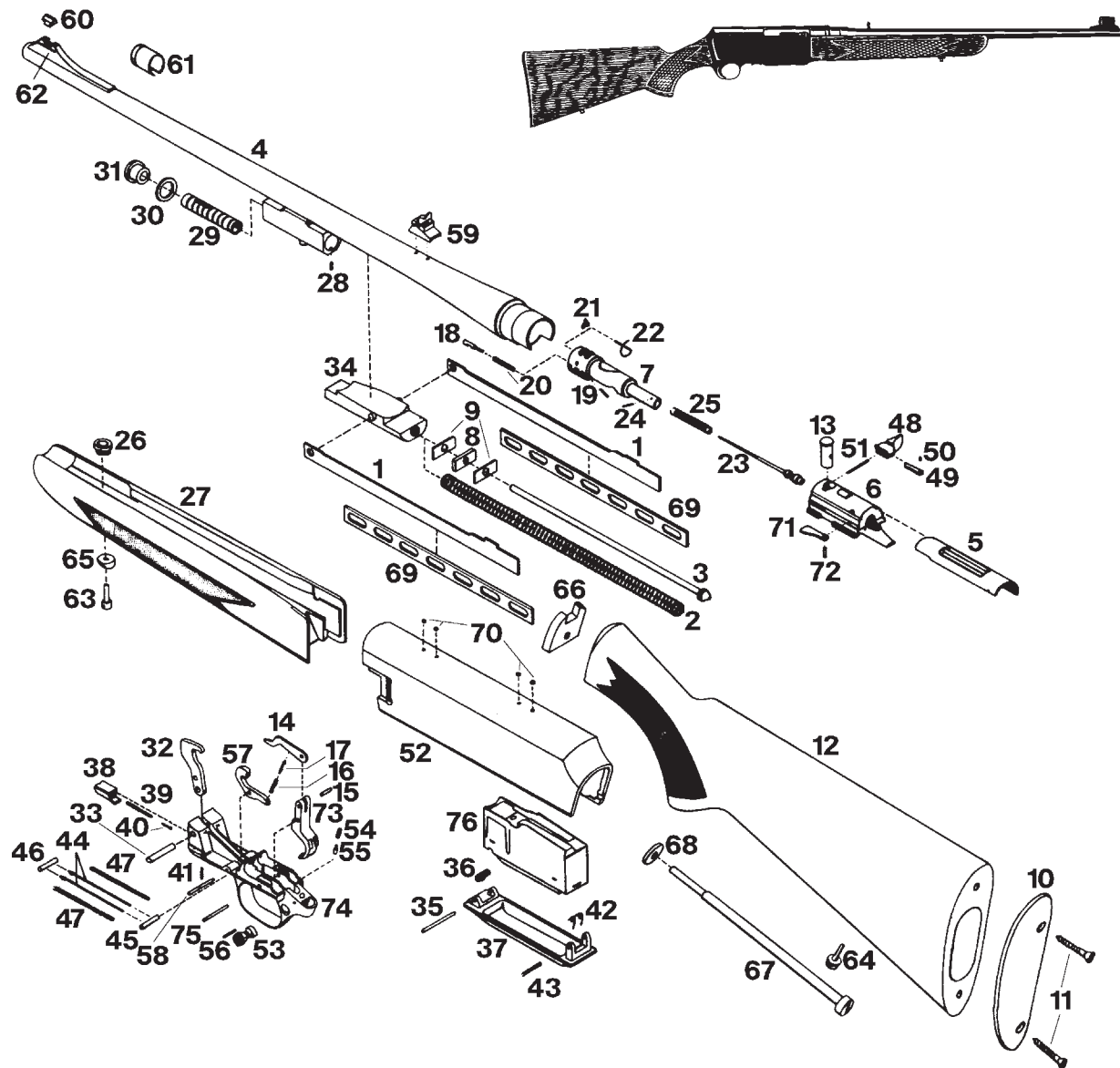
1	Barrel Mounting Block	27	Firing Pin Washer	53	Mechanism Housing Set Pin
2	Barrel Mounting Screw	28	Gas Stop Assembly	54	Receiver
3	Barrel	29	Magazine Base	55	Safety
4	Bolt Body	30	Magazine Body	56	Safety Link
5	Bolt Handle	31	Magazine Floorplate Hinge	57	Safety Pin
6	Bolt Handle Lock	32	Magazine Floorplate Hinge Spring	58	Safety Pin Snap Ring
7	Bolt Handle Pin	33	Magazine Floorplate Hinge Pins	59	Safety Selector
8	Bolt Head Key Pin	34	Magazine Floorplate Latch Assembly	60	Safety Spring
9	Bolt Head	35	Magazine Floorplate Latch Pin	61	Safety Stud
10	Bolt Retainer	36	Magazine Floorplate Latch Spring	62	Sear
11	Bolt Retainer Guide Pin	37	Magazine Floorplate	63	Sear Pin
12	Bolt Retainer Pin	38	Magazine Follower Rivet	64	Sear Screw
13	Bolt Retainer Screw	39	Magazine Follower	65	Sear Spring
14	Bolt Retainer Spring	40	Magazine Follower Spring	66	Sling Swivels
15	Bolt Shroud	41	Magazine Ramp Rivet	67	Swing Swivel Base, Front
16	Buttplate	42	Magazine Ramp	68	Swing Swivel Base, Rear
17	Buttplate Screws	43	Magazine Retainer Spring	69	Stock
18	Ejector	44	Magazine Retainer Spring Pin	70	Trigger
19	Ejector Pin	45	Magazine Spring Pin	71	Trigger Guard
20	Ejector Spring	46	Inner Magazine Spring Strut	72	Trigger Guard Screw
21	Extractor	47	Outer Magazine Spring Strut	73	Trigger Pin
22	Extractor Spring	48	Magazine Strut Pin	74	Trigger Pull Adjusting Screw
23	Firing Pin	49	Magazine Strut Spring	75	Trigger Sear
24	Firing Pin Sear	50	Mechanism Housing	76	Trigger Spring
25	Firing Pin Sear Pin	51	Mechanism Housing Screw		
26	Firing Pin Spring	52	Mechanism Housing Screw Washer		

A-Bolt 22 Bolt-Action Rifle



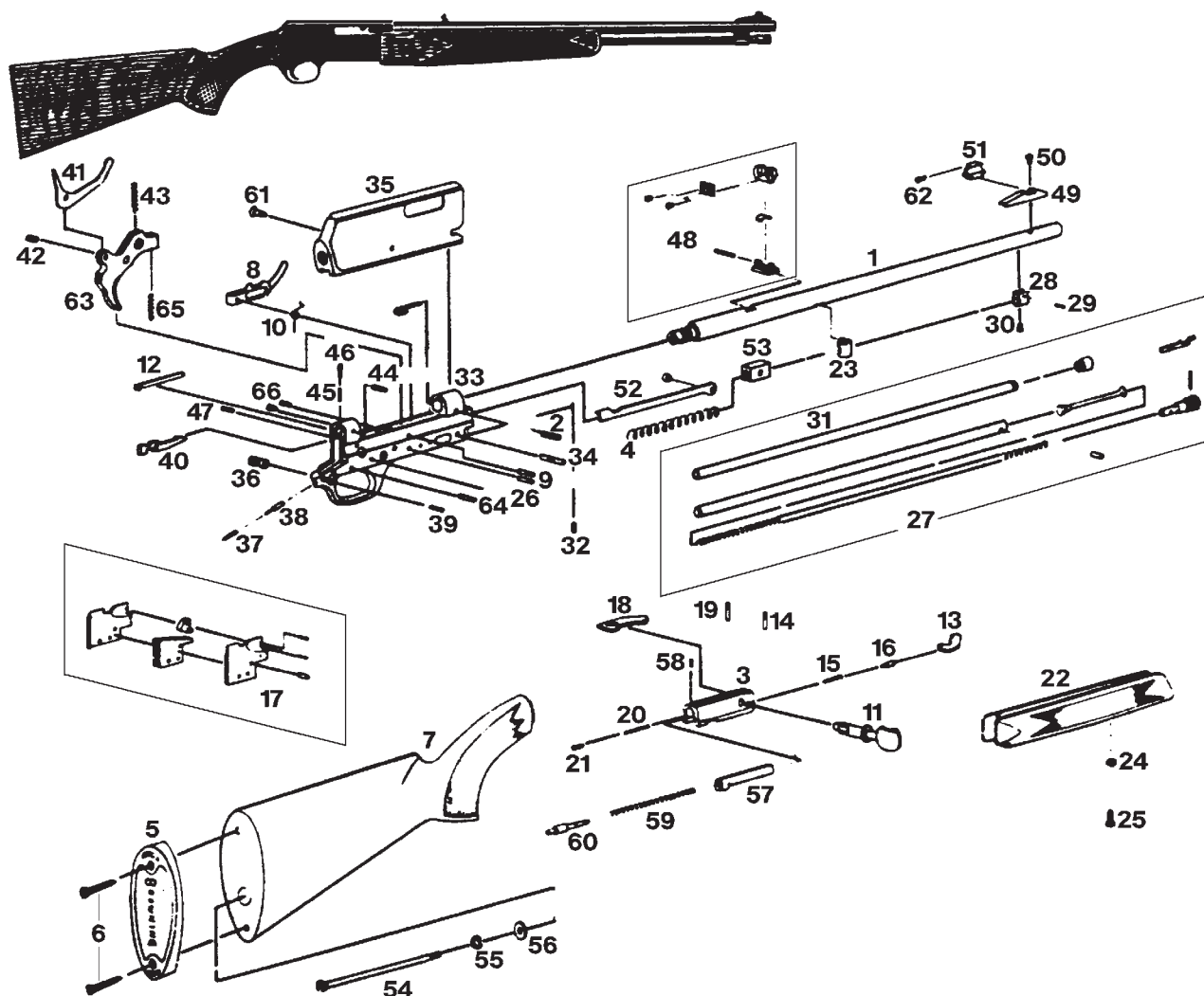
1	Barrel	26	Firing Pin Sear Pin	51	Sear
2	Bolt	27	Magazine Base	52	Sear Pin
3	Bolt Assembly Screw	28	Magazine Base Retainer	53	Trigger Pin
4	Bolt Handle	29	Magazine Body, 15 Shot	54	Sear Screw
5	Bolt Handle Pin	30	Magazine Body, 5 Shot	55	Sear Spring
6	Bolt Handle Stop Ball	31	Magazine Follower Guide	56	Rear Sight Assembly
7	Bolt Handle Stop Spring	32	Magazine Latch	57	Sight Base
8	Bolt Retainer	33	Magazine Latch Spring	58	Sight Pin
9	Bolt Retainer Pin	34	Magazine Spring, 15 Shot	59	Sight Elevation Screws
10	Bolt Retainer Pin Guide	35	Magazine Spring, 5 Shot	60	Sight Elevation Leaf
11	Bolt Retainer Screw	36	Mechanism Housing	61	Sight Leaf
12	Bolt Retainer Spring	37	Mechanism Housing Screw	62	Front Sight
13	Bolt Shroud	38	Mechanism Housing Screw Washer	63	Stock
14	Buttplate	39	Safety	64	Striker
15	Buttplate Screws	40	Safety Blocking Pin	65	Striker Spring
16	Extractor	41	Safety-Lever	66	Striker Spring Washer
17	Extractor Spring	42	Safety-Lever Pin	67	Telescope Mount Filler Screws
18	Extractor Spring Follower	43	Safety-Lever Spring	68	Trigger
19	Feed Ramp	44	Safety Link	69	Trigger Guard
20	Firing Pin Ejector	45	Safety Link Roll Pins	70	Trigger Guard Screw, Front
21	Firing Pin Ejector Pin	46	Safety Pin	71	Trigger Guard Screw, Rear
22	Firing Pin Ejector Relief Pin	47	Safety Pin Snap Ring	72	Trigger Pull Adjusting Screw
23	Firing Pin Ejector Spring	48	Safety Selector	73	Trigger Sear
24	Firing Pin Ejector Spring Follower	49	Safety Spring	74	Trigger Spring
25	Firing Pin Sear	50	Safety Stud		

BAR Standard and Magnum Autoloading Rifle



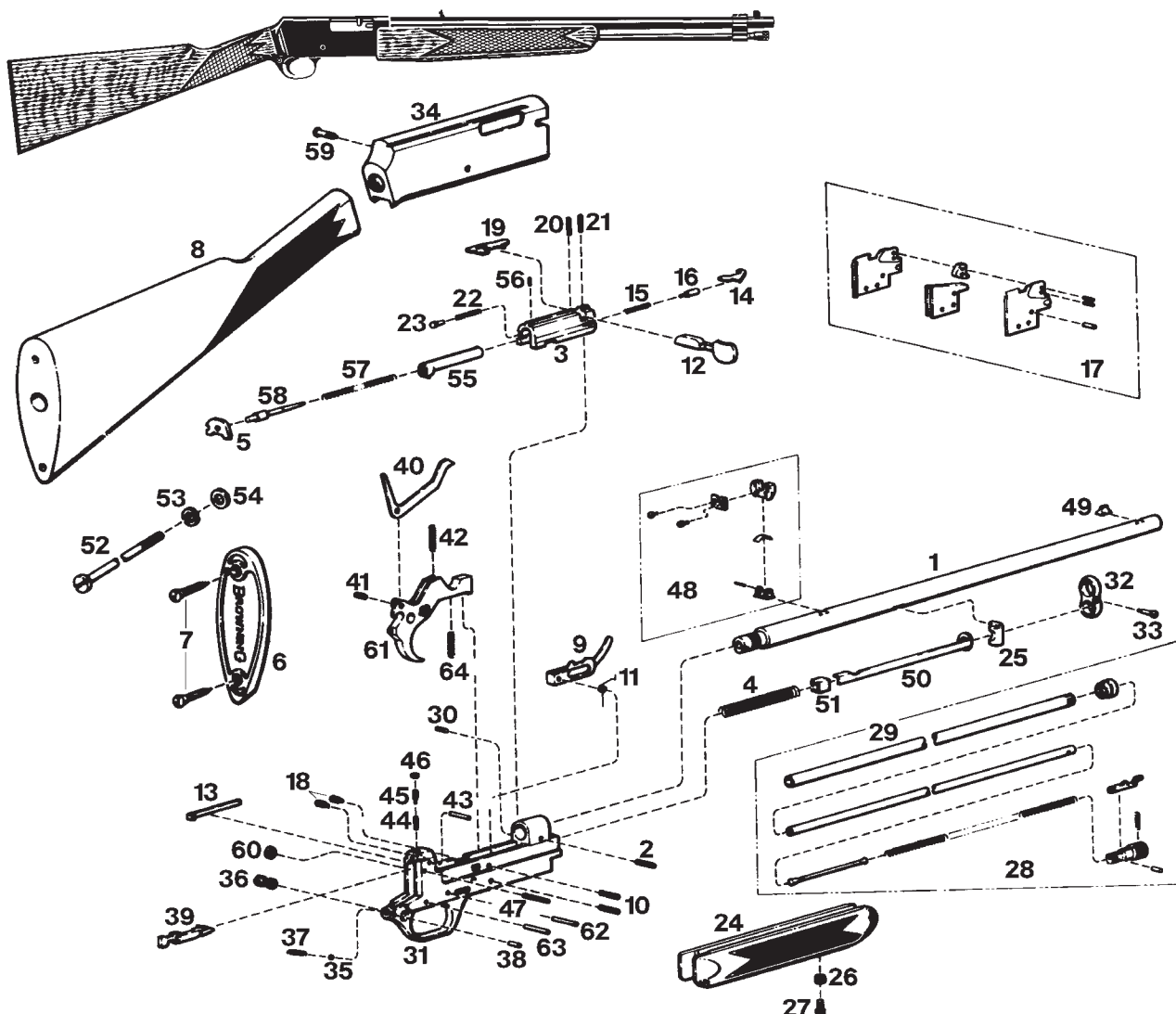
1	Action Rod	20	Ejector Spring	39	Magazine Latch Spring	58	Sear Pin
2	Action Spring	21	Extractor	40	Magazine Latch Spring Plunger	59	Sight Assembly
3	Action Spring Guide	22	Extractor Spring	41	Magazine Latch Stop Pin	60	Sight Bead
4	Barrel	23	Firing Pin	42	Magazine Retaining Spring	61	Sight Hood
5	Bolt Cover	24	Firing Pin Retaining Pin	43	Magazine Retaining Spring Pin	62	Sight Ramp
6	Bolt Sleeve	25	Firing Pin Spring	44	Mainspring Guides	63	Sling Eyelet, Front
7	Bolt	26	Forend Escutcheon	45	Mainspring Pin Hammer	64	Sling Eyelet, Rear
8	Buffer	27	Forend	46	Mainspring Pin Trigger Guard	65	Sling Eyelet Washer
9	Buffer Plates	28	Gas Cylinder	47	Mainsprings	66	Stock Bolt Plate
10	Buttplate	29	Gas Piston	48	Operating Handle	67	Stock Bolt
11	Buttplate Screws	30	Gas Regulator Gasket	49	Operating Handle Lock	68	Stock Bolt Washer
12	Buttstock	31	Gas Regulator	50	Operating Handle Lock Pin	69	Support Rails
13	Cam Pin	32	Hammer	51	Operating Handle Lock Spring	70	Telescope Mount Filler Screws
14	Disconnecter	33	Hammer Pin	52	Receiver	71	Timing Latch
15	Disconnecter Pin	34	Inertia Piece	53	Safety Cross Bolt	72	Timing Latch Retaining Pin
16	Disconnecter Spring	35	Magazine Floorplate Pivot Pin	54	Safety Spring	73	Trigger
17	Disconnecter Spring Plunger	36	Magazine Floorplate Spring	55	Safety Spring Plunger	74	Trigger Guard
18	Ejector	37	Magazine Floorplate	56	Safety Spring Retaining Pin	75	Trigger Pin
19	Ejector Retaining Pin	38	Magazine Latch	57	Sear	76	Magazine Assembly

BAR-22 Type II Autoloading Rifle



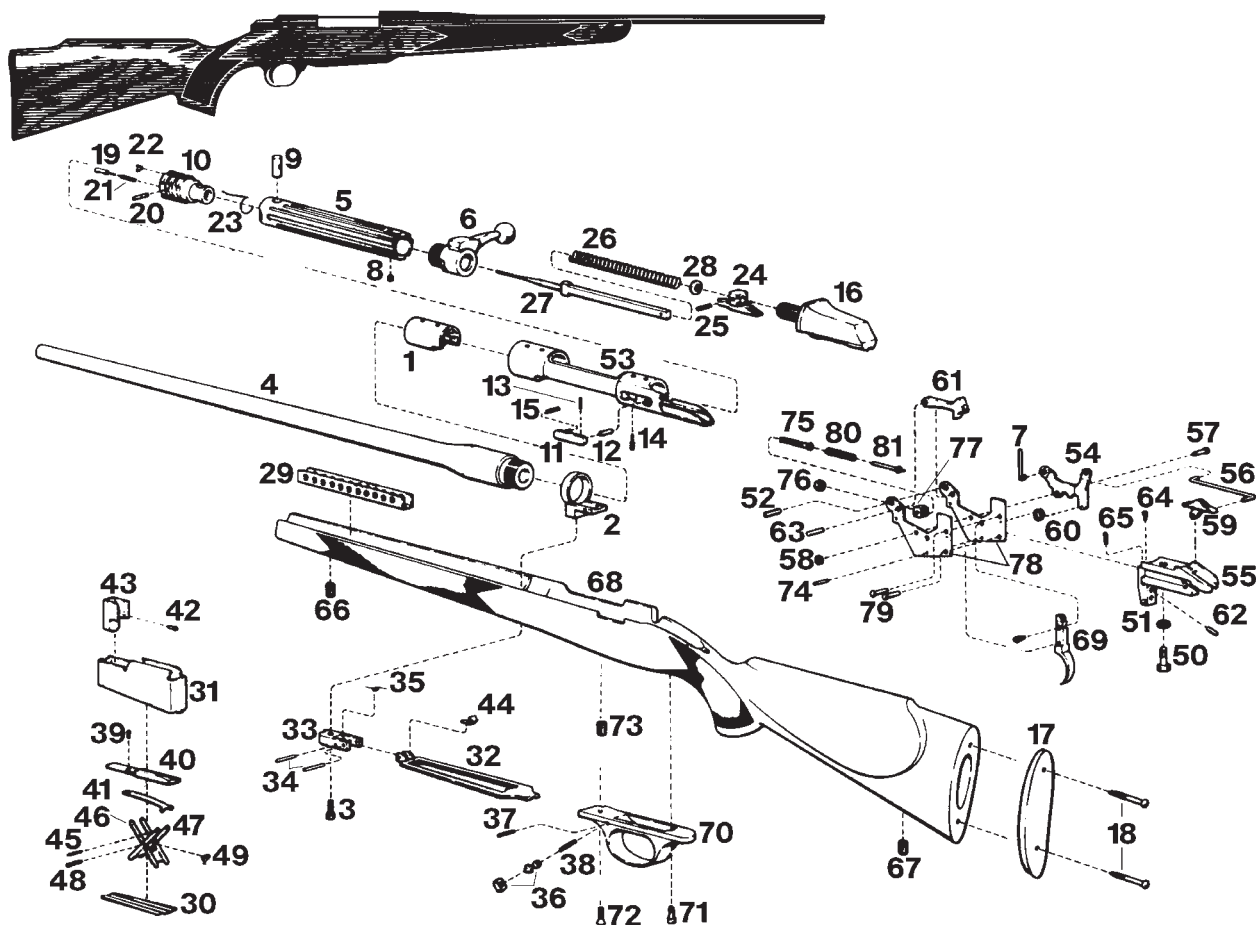
1	Barrel	23	Forearm Bracket	45	Sear Spring
2	Barrel Pin	24	Forearm Escutcheon	46	Sear Spring Screw
3	Bolt	25	Forearm Screw	47	Sear Stop Pin
4	Bolt Return Spring	26	Lock Pin	48	Rear Sight Assembly
5	Buttplate	27	Inner Magazine Assembly	49	Front Sight Base
6	Buttplate Screws	28	Magazine Tube Bracket	50	Front Sight Base Screw
7	Buttstock	29	Magazine Tube Bracket Pin	51	Front Sight
8	Carrier	30	Magazine Tube Bracket Screw	52	Slide Arm with Rivet
9	Carrier Pin	31	Outer Magazine Tube	53	Slide Arm Weight
10	Carrier Spring	32	Magazine Tube Retaining Screw	54	Stock Bolt
11	Cocking Handle	33	Mechanism Housing	55	Stock Bolt Lock Washer
12	Ejector Bar	34	Mechanism Housing Pin	56	Stock Bolt Washer
13	Extractor	35	Receiver	57	Striker
14	Extractor Pin	36	Safety	58	Striker Guide Pin
15	Extractor Spring	37	Safety Spring	59	Striker Spring
16	Extractor Spring Follower	38	Safety Spring Follower	60	Striker Spring Guide
17	Feed Guide Assembly	39	Safety Spring Pin	61	Takedown Screw
18	Firing Pin Ejector	40	Sear	62	Front Sight Pin
19	Firing Pin Ejector Pin	41	Sear Lever	63	Trigger
20	Firing Pin Ejector Spring	42	Sear Lever Pin	64	Trigger Pin
21	Firing Pin Ejector Spring Follower	43	Sear Lever Spring	65	Trigger Spring
22	Forearm	44	Sear Pin	66	Feed Guide Retaining Screws

BAR-22 Type III Autoloading Rifle

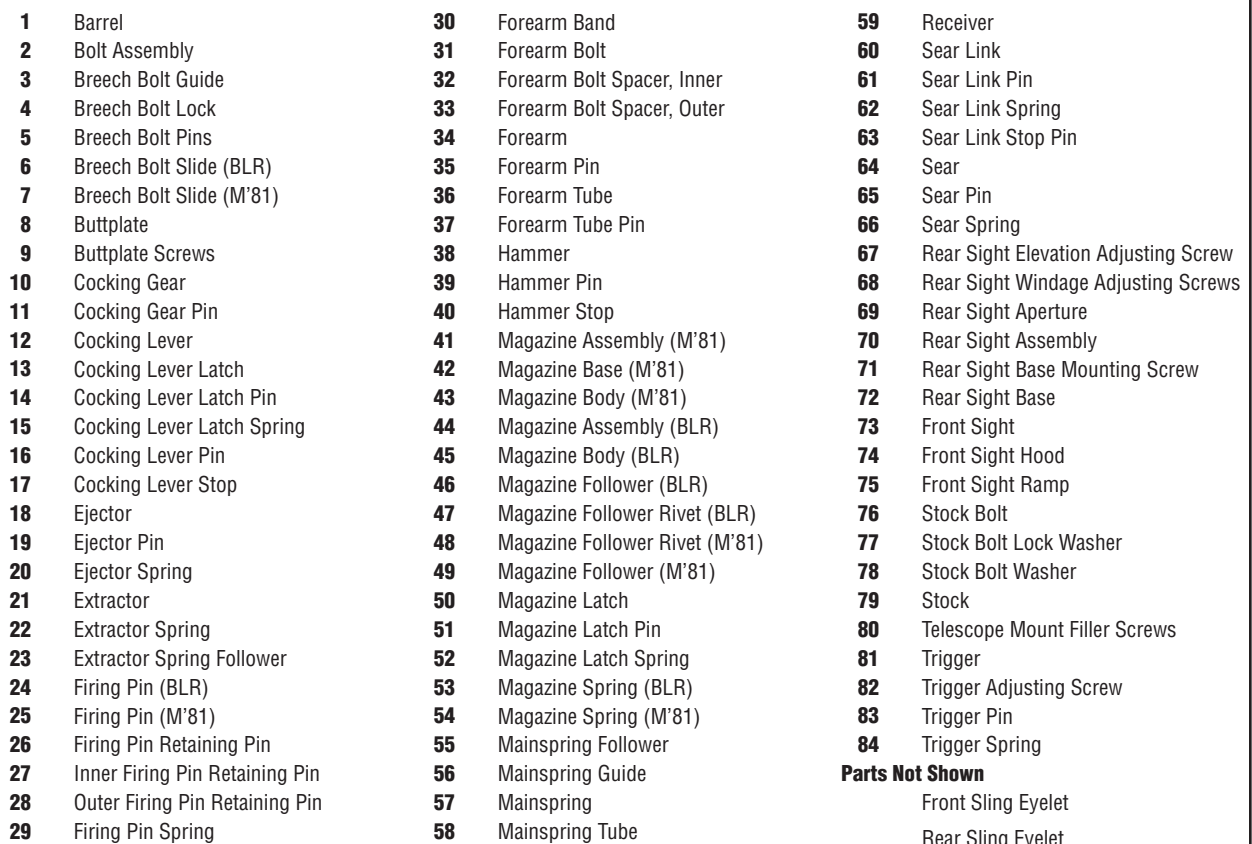


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|----|-------------------------------|----|------------------------------------|----|------------------------|
| 1 | Barrel | 23 | Firing Pin Ejector Spring Follower | 45 | Sear Spring Screw |
| 2 | Barrel Pin | 24 | Forearm | 46 | Sear Spring Screw Nut |
| 3 | Bolt | 25 | Forearm Bracket | 47 | Sear Stop Pin |
| 4 | Bolt Return Spring | 26 | Forearm Escutcheon | 48 | Rear Sight Assembly |
| 5 | Buffer | 27 | Forearm Screw | 49 | Front Sight |
| 6 | Buttplate | 28 | Inner Magazine Assembly | 50 | Slide Arm with Rivet |
| 7 | Buttplate Screws | 29 | Outer Magazine Tube | 51 | Slide Arm Weight |
| 8 | Buttstock | 30 | Magazine Tube Retaining Screw | 52 | Stock Bolt |
| 9 | Carrier | 31 | Mechanism Housing | 53 | Stock Bolt Lock Washer |
| 10 | Carrier Pins | 32 | Muzzle Clamp | 54 | Stock Bolt Washer |
| 11 | Carrier Spring | 33 | Muzzle Clamp Screw | 55 | Striker |
| 12 | Cocking Handle | 34 | Receiver | 56 | Striker Guide Pin |
| 13 | Ejector Bar | 35 | Safety Ball | 57 | Striker Spring |
| 14 | Extractor | 36 | Safety | 58 | Striker Spring Guide |
| 15 | Extractor Spring | 37 | Safety Spring | 59 | Takedown Screw |
| 16 | Extractor Spring Follower | 38 | Safety Spring Pin | 60 | Takedown Screw Washer |
| 17 | Feed Guide Assembly | 39 | Sear | 61 | Trigger |
| 18 | Feed Guide Retaining Screws | 40 | Sear Lever | 62 | Trigger Pin |
| 19 | Firing Pin Ejector | 41 | Sear Lever Pin | 63 | Trigger Set Pin |
| 20 | Firing Pin Ejector Pin | 42 | Sear Lever Spring | 64 | Trigger Spring |
| 21 | Firing Pin Ejector Relief Pin | 43 | Sear Pin | | |
| 22 | Firing Pin Ejector Spring | 44 | Sear Spring | | |

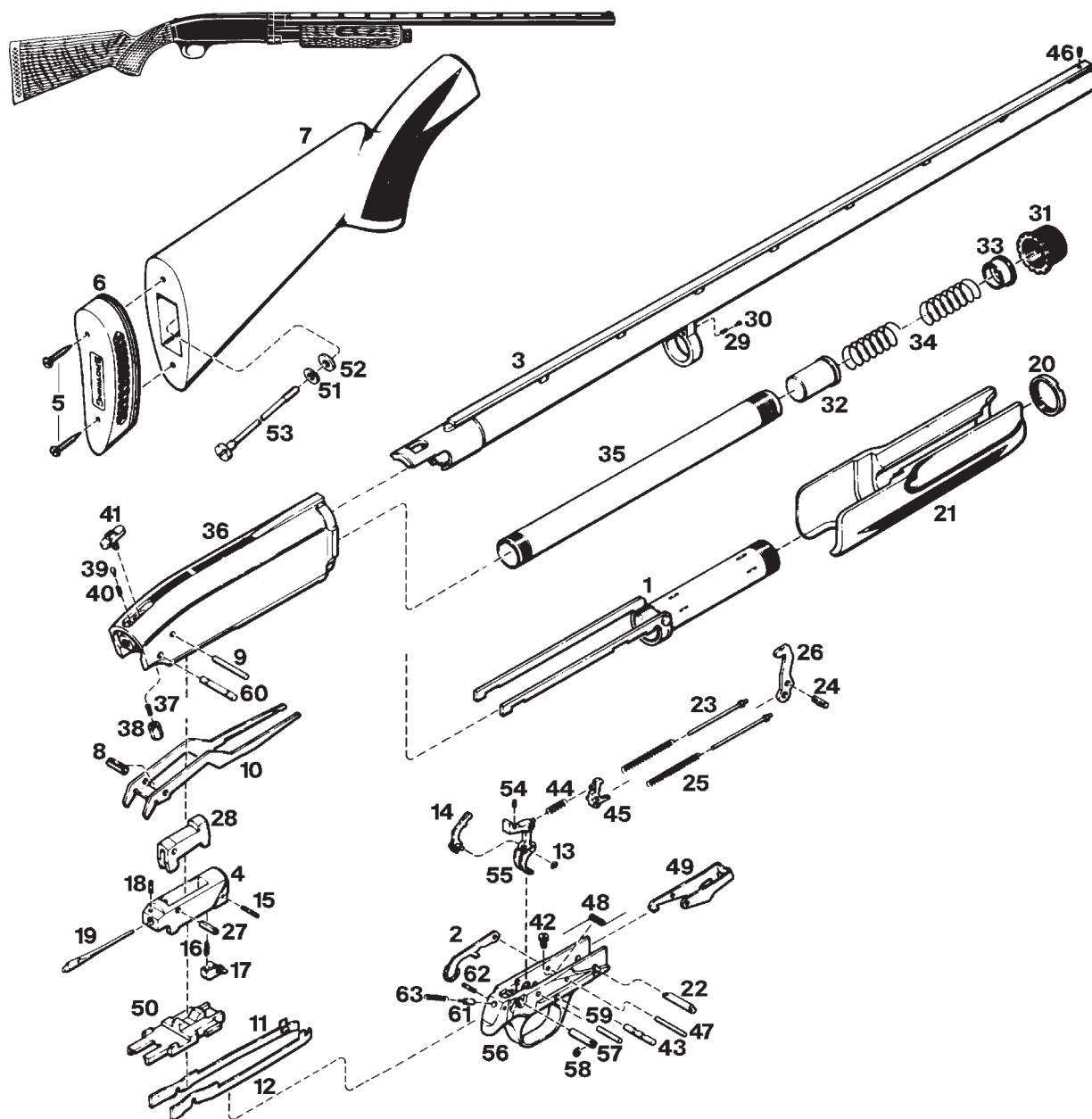
BBR Bolt-Action Rifle



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|----|-------------------------|----|------------------------------------|----|--|
| 1 | Barrel Extension | 28 | Firing Pin Washer | 55 | Safety Block |
| 2 | Barrel Mounting Block | 29 | Forearm Insert | 56 | Safety Link |
| 3 | Barrel Mounting Screw | 30 | Magazine Base | 57 | Safety Pin |
| 4 | Barrel | 31 | Magazine Body | 58 | Safety Pin Snap Ring |
| 5 | Bolt Body | 32 | Magazine Floorplate | 59 | Safety Selector |
| 6 | Bolt Handle | 33 | Magazine Floorplate Hinge | 60 | Safety Spring |
| 7 | Bolt Handle Lock | 34 | Magazine Floorplate Hinge Pins | 61 | Sear |
| 8 | Bolt Handle Pin | 35 | Magazine Floorplate Hinge Spring | 62 | Sear Adjusting Screw |
| 9 | Bolt Head Key Pin | 36 | Magazine Floorplate Latch Assembly | 63 | Sear Pin |
| 10 | Bolt Head | 37 | Magazine Floorplate Latch Pin | 64 | Sear Screw |
| 11 | Bolt Retainer | 38 | Magazine Floorplate Latch Spring | 65 | Sear Spring |
| 12 | Bolt Retainer Guide Pin | 39 | Magazine Follower Rivet | 66 | Sling Swivel Base, Front |
| 13 | Bolt Retainer Pin | 40 | Magazine Follower | 67 | Sling Swivel Base, Rear |
| 14 | Bolt Retainer Screw | 41 | Magazine Follower Spring | 68 | Stock |
| 15 | Bolt Retainer Spring | 42 | Magazine Ramp Rivet | 69 | Trigger |
| 16 | Bolt Shroud | 43 | Magazine Ramp | 70 | Trigger Guard |
| 17 | Buttplate | 44 | Magazine Retainer Spring | 71 | Rear Trigger Guard Screw |
| 18 | Buttplate Screws | 45 | Magazine Spring Pin | 72 | Front Trigger Guard Screw |
| 19 | Ejector | 46 | Inner Magazine Spring Strut | 73 | Helicoil Trigger Guard Screw |
| 20 | Ejector Pin | 47 | Outer Magazine Spring Strut | 74 | Trigger Pin |
| 21 | Ejector Spring | 48 | Magazine Strut Pin | 75 | Trigger Pull Adjusting Screw |
| 22 | Extractor | 49 | Magazine Strut Spring | 76 | Trigger Pull Adjustment Screw Lock Nut |
| 23 | Extractor Spring | 50 | Mechanism Housing Screw | 77 | Trigger Pull Adjustment Swivel |
| 24 | Firing Pin Sear | 51 | Mechanism Housing Screw Washer | 78 | Trigger Sideplates |
| 25 | Firing Pin Sear Pin | 52 | Mechanism Housing Set Pin | 79 | Trigger Sideplate Rivets |
| 26 | Firing Pin Spring | 53 | Mechanism Housing | 80 | Trigger Spring |
| 27 | Firing Pin | 54 | Safety | 81 | Trigger Spring Rod |

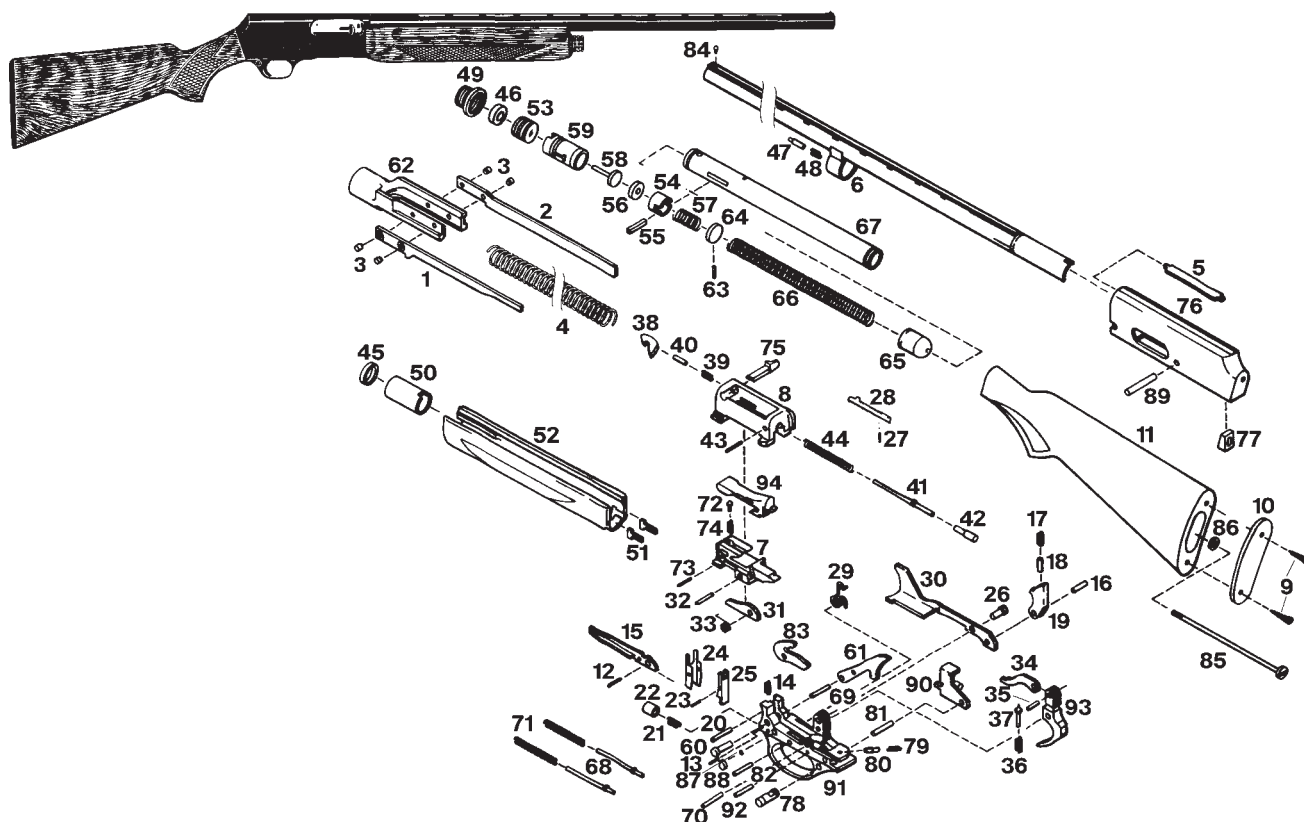


BPS Slide-Action Shotgun



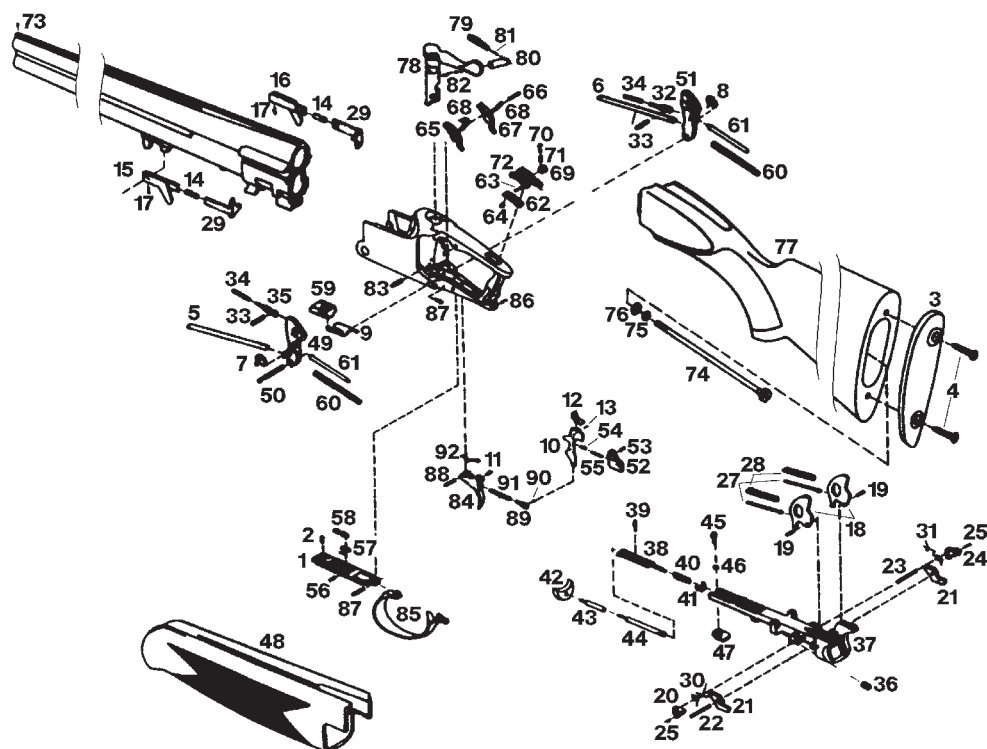
1	Action Bar Assembly	17	Extractor	33	Magazine Spring Retainer	49	Slide Lock Stop
2	Action Slide Lock Release	18	Firing Pin Retaining Pin	34	Magazine Spring	50	Slide
3	Barrel Extension	19	Firing Pin	35	Magazine Tube	51	Stock Bolt Lock Washer
4	Bolt	20	Forearm Screw	36	Receiver	52	Stock Bolt Washer
5	Buttplate Screws	21	Forearm	37	Safety Adjusting Screw	53	Stock Bolt
6	Buttplate	22	Hammer Pin	38	Safety Nut	54	Trigger Adjusting Screw
7	Buttstock	23	Hammer Spring Guides	39	Safety Plunger	55	Trigger
8	Carrier Pin Retainer	24	Hammer Spring Pin	40	Safety Spring	56	Trigger Guard
9	Carrier Pin	25	Hammer Springs	41	Safety	57	Trigger Guide Bushing
10	Carrier	26	Hammer	42	Sear Adjusting Screw	58	Trigger Guide Bushing Spring
11	Cartridge Stop, Left	27	Lock Pin	43	Sear Pin	59	Trigger Pin
12	Cartridge Stop, Right	28	Lock	44	Sear Spring	60	Trigger Guide Pin
13	Disconnecter Assembly Retainer	29	Magazine Cap Stop Spring	45	Sear	61	Trigger Spring Follower
14	Disconnecter Assembly	30	Magazine Cap Stopper	46	Front Sight Bead	62	Trigger Spring Pin
15	Extractor Pin	31	Magazine Cap	47	Slide Lock Pin	63	Trigger Spring
16	Extractor Spring	32	Magazine Follower	48	Slide Lock Spring		

B-2000 Autoloading Shotgun



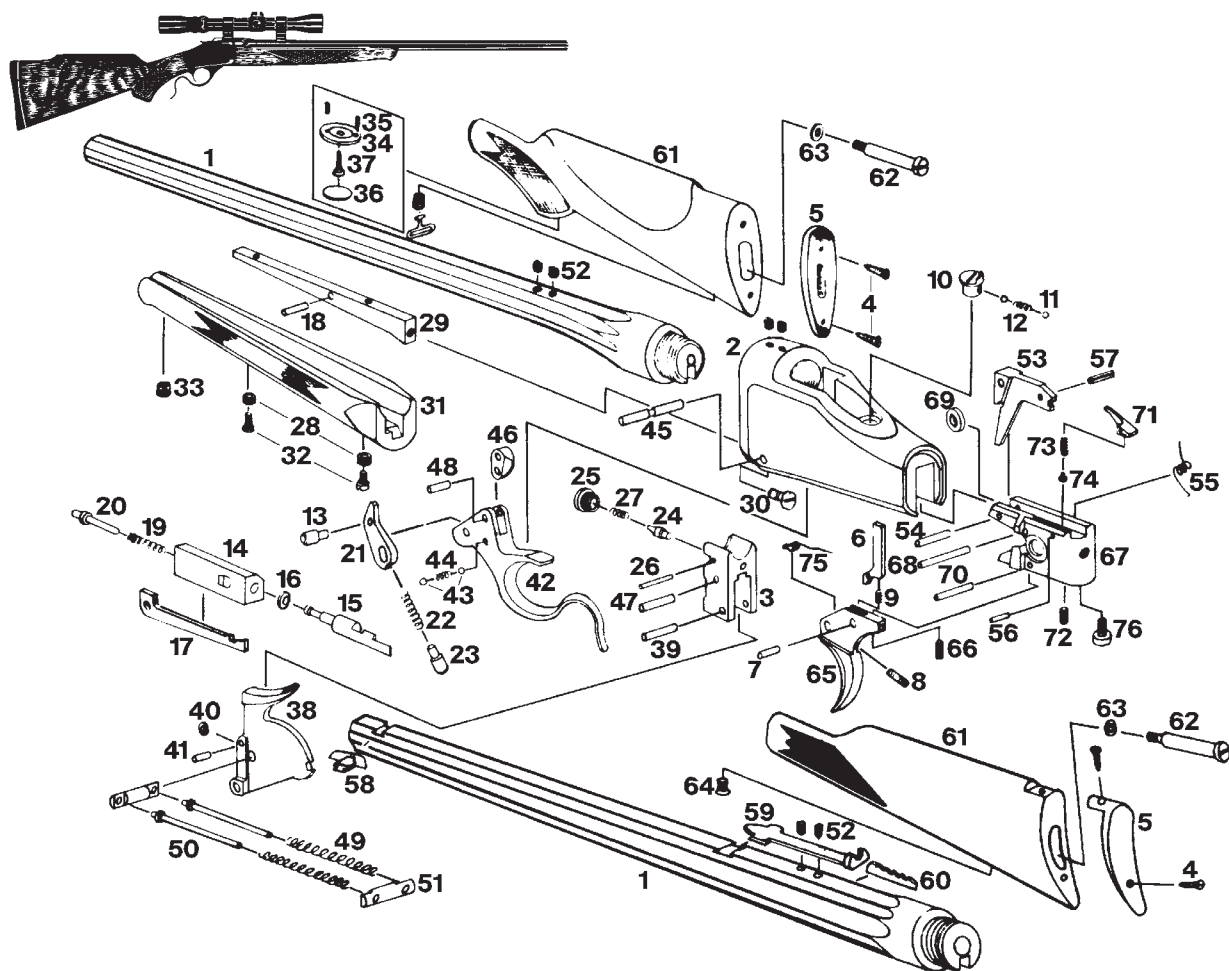
1	Action Bar, Left	33	Cartridge Stop Spring	65	Magazine Follower
2	Action Bar, Right	34	Disconnecter	66	Magazine Spring
3	Action Bar Rivets	35	Disconnecter Pin	67	Magazine Tube
4	Action Spring	36	Disconnecter Spring	68	Mainspring Guides
5	Barrel Guide	37	Disconnecter Spring Plunger	69	Mainspring Hammer Pin
6	Barrel Ring	38	Extractor	70	Mainspring Trigger Guard Pin
7	Bolt Slide	39	Extractor Spring	71	Mainsprings
8	Bolt	40	Extractor Spring Plunger	72	Operating Handle Retainer
9	Buttplate Screws	41	Firing Pin	73	Operating Handle Retaining Pin
10	Buttplate	42	Firing Pin Bushing	74	Operating Handle Retaining Spring
11	Buttstock	43	Firing Pin Bushing Pin	75	Operating Handle
12	Carrier Cartridge Limit Pin	44	Firing Pin Spring	76	Receiver Assembly
13	Carrier Cartridge Pin	45	Forearm Bushing	77	Receiver Buffer
14	Carrier Cartridge Spring	46	Forearm Cap Buffer	78	Safety Crossbolt
15	Carrier Cartridge Stop	47	Forearm Cap Plunger	79	Safety Spring
16	Carrier Dog Pin	48	Forearm Cap Plunger Spring	80	Safety Spring Plunger
17	Carrier Dog Spring	49	Forearm Cap	81	Safety Spring Retaining Pin
18	Carrier Dog Spring Guide	50	Forearm Liner	82	Sear Pin
19	Carrier Dog	51	Forearm Tabs	83	Sear
20	Carrier Latch Pin	52	Forearm	84	Front Sight Bead
21	Carrier Latch Spring	53	Gas Cylinder Plug	85	Stock Bolt
22	Carrier Latch Spring Plunger	54	Gas Piston Bar Guide	86	Stock Bolt Washer
23	Carrier Latch Trip Pin	55	Gas Piston Bar	87	Trigger Guard Retaining Pin
24	Carrier Latch Trip	56	Gas Piston Buffer	88	Trigger Guard Retaining Pin Spring
25	Carrier Latch	57	Gas Piston Spring	89	Trigger Guard Retaining Pin
26	Carrier Pin	58	Gas Piston Valve	90	Trigger Guard Shield
27	Carrier Release Pin	59	Gas Piston	91	Trigger Guard
28	Carrier Release	60	Hammer Pin	92	Trigger Pin
29	Carrier Spring	61	Hammer	93	Trigger
30	Carrier	62	Inertia Piece with Action Bars	94	Locking Block
31	Cartridge Stop	63	Magazine Base Pin		
32	Cartridge Stop Pin	64	Magazine Base		

B-27 Over/Under Shotgun



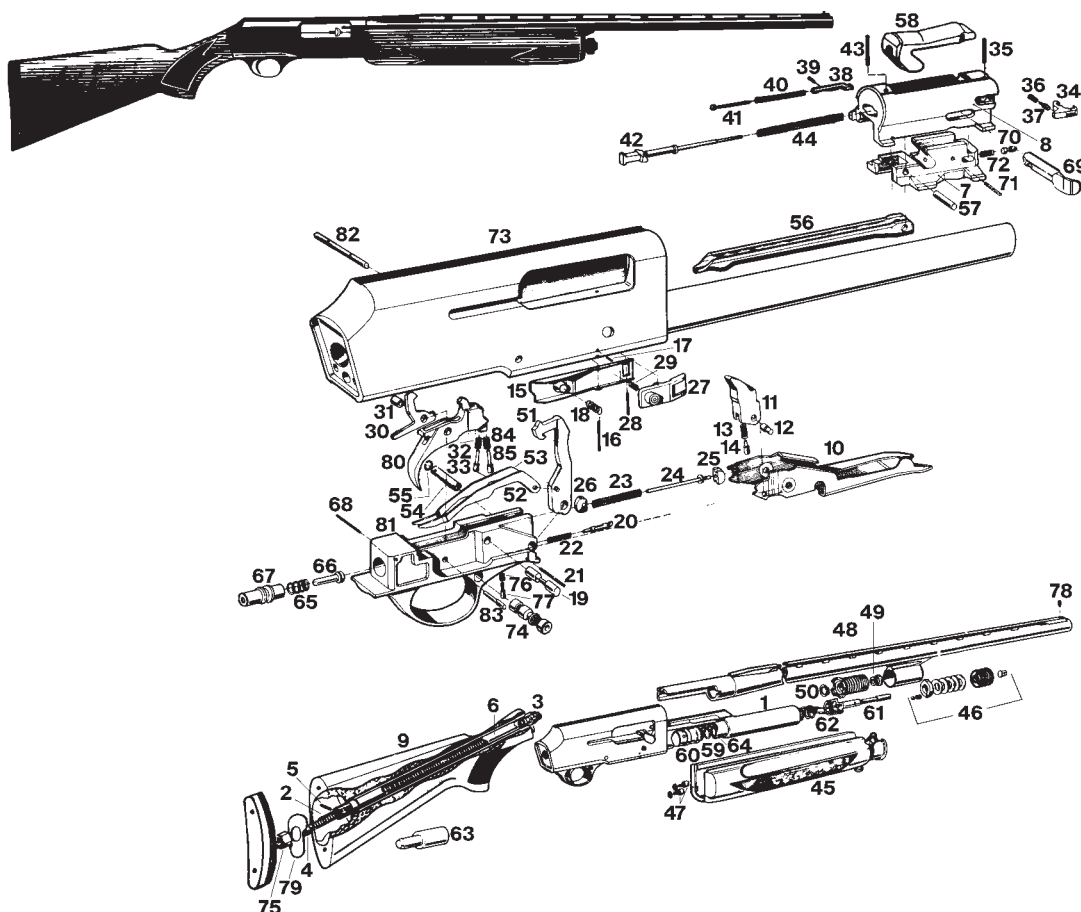
1	Bottom Plate	33	Firing Pin Pin	62	Safety Spring
2	Bottom Plate Screw	34	Firing Pin Spring	63	Safety Spring Pin
3	Buttplate	35	Firing Pin, Upper	64	Safety Spring Screw
4	Buttplate Screws	36	Forearm Bracket Adjusting Screw	65	Sear, Left
5	Cocking Rod, Left	37	Forearm Bracket	66	Sear Pin
6	Cocking Rod, Right	38	Forearm Bracket Lock	67	Sear, Right
7	Cocking Rod Spring, Left	39	Forearm Bracket Lock Pin	68	Sear Spring
8	Cocking Rod Spring, Right	40	Forearm Bracket Lock Spring	69	Selector Block
9	Connector Cam	41	Forearm Bracket Lock Spring Retaining Plate	70	Selector Block Spring Guide
10	Connector	42	Forearm Bracket Release Button	71	Selector Block Spring
11	Connector Pin	43	Forearm Bracket Release Button Push Rod, Front	72	Selector Safety
12	Connector Selector	44	Forearm Bracket Release Button Push Rod, Rear	73	Front Sight Bead Field
13	Connector Selector Pin	45	Forearm Bracket Screw, Front	74	Stock Bolt
14	Ejector Connectors	46	Forearm Bracket Screw Washer, Front	75	Stock Bolt Lock Washer
15	Ejector Extension, Left	47	Forearm Bracket Screw Plate	76	Stock Bolt Washer
16	Ejector Extension, Right	48	Forearm	77	Stock
17	Ejector Extension Stop Pins	49	Hammer, Left	78	Top Lever
18	Ejector Hammers	50	Hammer Pivot Pin	79	Top Lever Spring
19	Ejector Hammer Pins	51	Hammer, Right	80	Top Lever Spring Retainer
20	Ejector Hammer Sear, Left	52	Inertia Block	81	Top Lever Spring Retainer Pin
21	Ejector Hammer Sear Lever	53	Inertia Block Pin	82	Top Lever Spring Retainer Spring
22	Ejector Hammer Sear Lever Pin	54	Inertia Block Spring Guide	83	Top Lever Stop Pin
23	Ejector Hammer Sear Pin	55	Inertia Block Spring	84	Trigger
24	Ejector Hammer Sear, Right	56	Lock Open Latch Pin	85	Trigger Guard
25	Ejector Hammer Sear Spring Pins	57	Lock Open Latch Spring	86	Rear Trigger Guard Pin
26	Ejector Hammer Sear Spring	58	Lock Open Latch	87	Trigger Guard/Bottom Plate Pin
27	Ejector Hammer Spring Guides	59	Locking Bolt	88	Trigger Pin
28	Ejector Hammer Springs	60	Mainspring	89	Trigger Piston
29	Ejector	61	Mainspring Guide	90	Trigger Piston Pin
30	Ejector Sear Spring, Left			91	Trigger Piston Spring
31	Ejector Sear Spring, Right			92	Trigger Spring
32	Firing Pin, Lower				

B-78 Single Shot Rifle



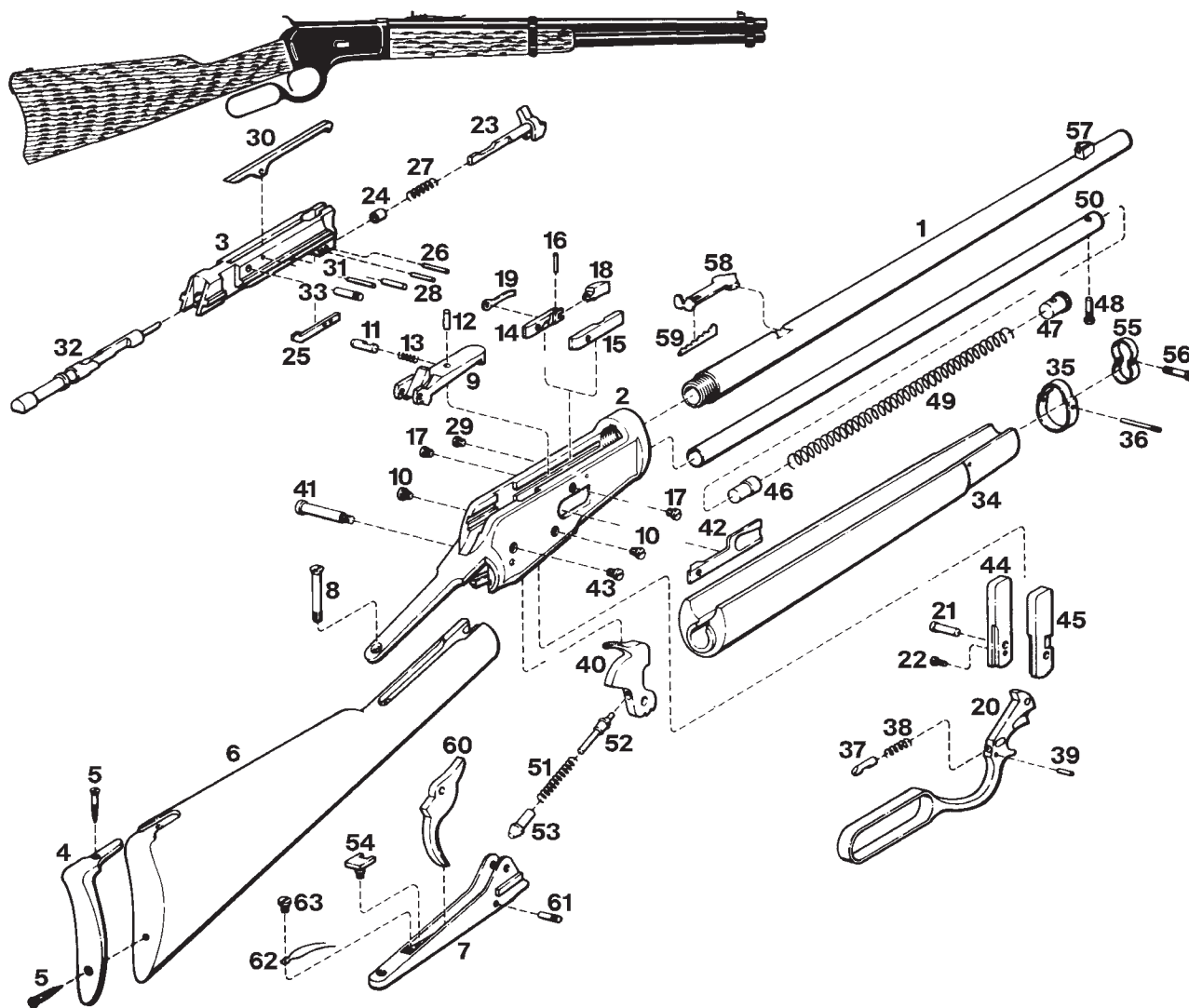
1	Barrel	27	Firing Pin Spring	53	Sear
2	Receiver	28	Forearm Escutcheons	54	Sear Pin
3	Breechblock	29	Forearm Hanger	55	Sear Spring
4	Buttplate Screws	30	Forearm Hanger Bolt	56	Sear Spring Pin
5	Buttplate	31	Forearm	57	Sear Spring Rest Pin
6	Connector	32	Forearm Screws	58	Front Sight Assembly
7	Connector Pin	33	Forearm Swivel Base	59	Rear Sight
8	Connector Screw	34	Grip Cap	60	Rear Sight Step
9	Connector Spring	35	Grip Cap Pin	61	Stock
10	Deflector	36	Grip Cap Plate	62	Stock Bolt
11	Deflector Ball	37	Grip Cap Screw	63	Stock Bolt Washer
12	Deflector Ball Spring	38	Hammer	64	Stock Swivel Base
13	Ejector Connecting Pin	39	Hammer Pin	65	Trigger
14	Ejector Hammer	40	Hammer Roller	66	Trigger Backlash Adjusting Screw
15	Ejector Hammer Extension	41	Hammer Roller Rivet	67	Trigger Housing
16	Ejector Hammer Extension Washer	42	Lever	68	Trigger Housing Pin
17	Ejector Hammer Sear	43	Lever Latch Balls	69	Trigger Housing Spacer
18	Ejector Hammer Sear Pin	44	Lever Latch Ball Spring	70	Trigger Pin
19	Ejector Hammer Spring	45	Lever Pin	71	Trigger Pull Adjusting Lever
20	Ejector Hammer Spring Guide	46	Link	72	Trigger Pull Adjusting Screw
21	Extractor	47	Link Breech Block Pin	73	Trigger Pull Adjusting Spring
22	Extractor Spring	48	Link Lever Pin	74	Trigger Pull Adjusting Spring Follower
23	Extractor Spring Plunger	49	Mainsprings	75	Trigger Spring
24	Firing Pin	50	Mainspring Guides	76	Trigger Take-Up Screw
25	Firing Pin Bushing	51	Mainspring Pins		
26	Firing Pin Bushing Pin	52	Scope Mount Filler Screws		

B-80 Autoloading Shotgun



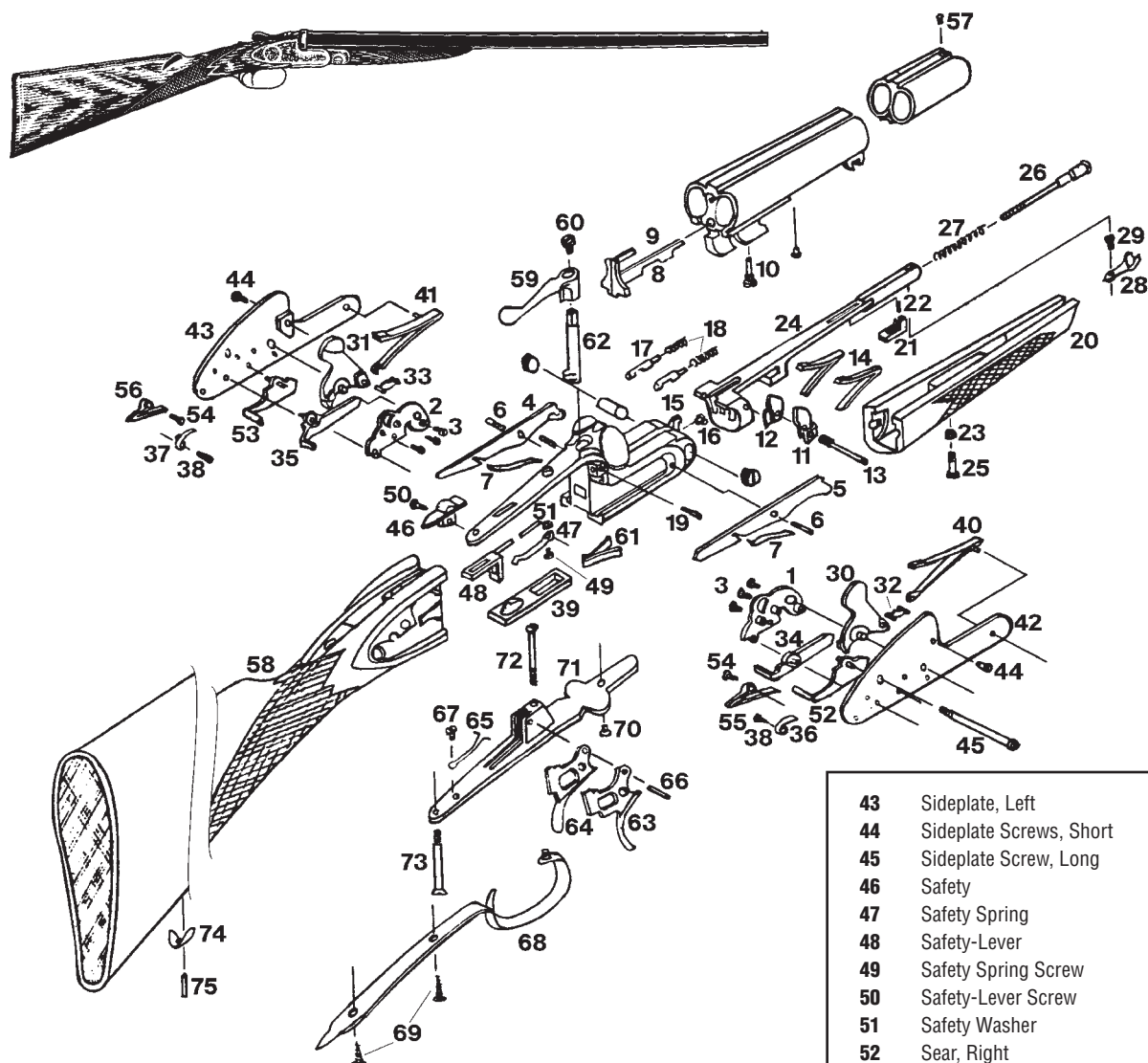
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|----|-----------------------------------|----|----------------------------------|----|---|
| 1 | Action Bar and Sleeve | 30 | Disconnecter | 59 | Magazine Spring |
| 2 | Action Spring | 31 | Disconnecter Pin | 60 | Magazine Spring Follower |
| 3 | Action Spring Follower | 32 | Disconnecter Spring | 61 | Magazine Spring Retainer and Forearm Cap Stud |
| 4 | Action Spring Plug | 33 | Disconnecter Spring Guide | 62 | Magazine Spring Retainer Lock Spring |
| 5 | Action Spring Plug Pin | 34 | Extractor | 63 | Magazine Three-Shot Adaptor |
| 6 | Action Tube | 35 | Extractor Pin | 64 | Magazine Tube |
| 7 | Bolt Slide | 36 | Extractor Spring | 65 | Mainspring |
| 8 | Breechbolt | 37 | Extractor Spring Plunger | 66 | Mainspring Guide |
| 9 | Buttstock | 38 | Ejector | 67 | Mainspring Support |
| 10 | Carrier | 39 | Ejector Pin | 68 | Mainspring Support Pin |
| 11 | Carrier Dog | 40 | Ejector Spring | 69 | Operating Handle |
| 12 | Carrier Dog Pin | 41 | Ejector Spring Follower | 70 | Operating Handle Retainer |
| 13 | Carrier Dog Spring | 42 | Firing Pin | 71 | Operating Handle Retainer Pin |
| 14 | Carrier Dog Spring Follower | 43 | Firing Pin Retaining Pin | 72 | Operating Handle Retainer Spring |
| 15 | Carrier Latch | 44 | Firing Pin Spring | 73 | Receiver |
| 16 | Carrier Latch Pin | 45 | Forearm | 74 | Safety |
| 17 | Carrier Latch Lock Pin | 46 | Forearm Cap Assembly with Eyelet | 75 | Recoil Pad |
| 18 | Carrier Latch Spring | 47 | Forearm Guide Screws | 76 | Safety Spring |
| 19 | Carrier Pin | 48 | Gas Piston | 77 | Safety Spring Follower |
| 20 | Carrier Release | 49 | Gas Piston Seal | 78 | Front Sight Bead |
| 21 | Carrier Release Pin | 50 | Gas Pin Seal Retaining Ring | 79 | Stock Retaining Plate |
| 22 | Carrier Release Spring | 51 | Hammer | 80 | Trigger |
| 23 | Carrier Spring | 52 | Hammer Bar, Right | 81 | Trigger Guard |
| 24 | Carrier Spring Guide | 53 | Hammer Bar, Left | 82 | Trigger Guard Retaining Pin |
| 25 | Carrier Spring Guide Pivot, Front | 54 | Hammer Pin | 83 | Trigger Pin |
| 26 | Carrier Spring Guide Pivot, Rear | 55 | Hammer Pin Circlip | 84 | Trigger Spring |
| 27 | Cartridge Stop Button | 56 | Link | 85 | Trigger Spring Plunger |
| 28 | Cartridge Stop Pin | 57 | Link Pin | | |
| 29 | Cartridge Stop Spring | 58 | Locking Bolt | | |

B-92 Lever-Action Rifle

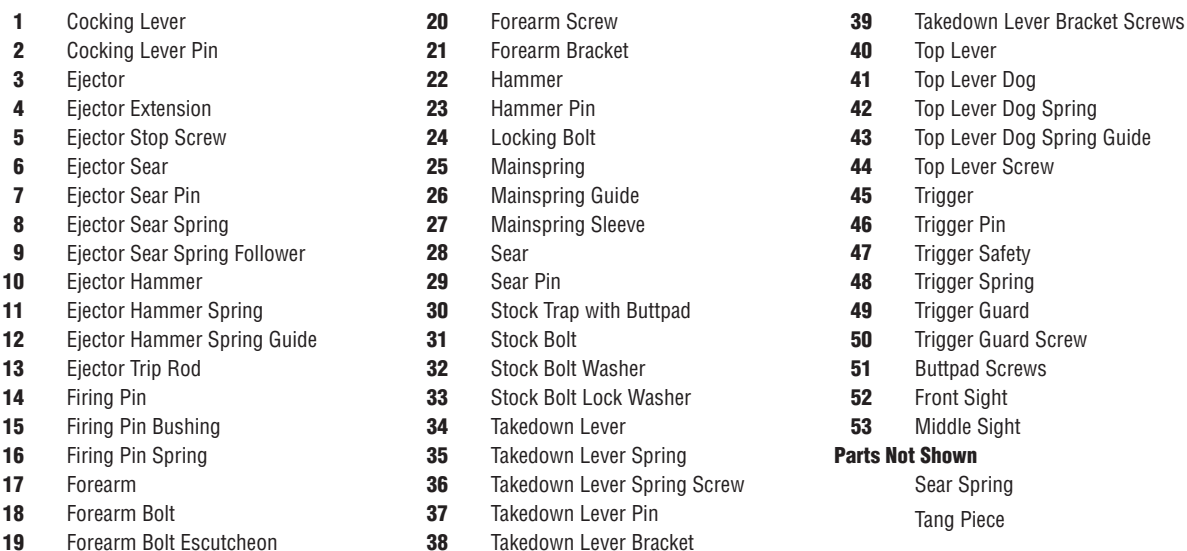


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|----|------------------------|----|-----------------------------|----|--------------------------|
| 1 | Barrel | 22 | Cocking Lever Stop Screw | 43 | Loading Gate Cover Screw |
| 2 | Receiver | 23 | Ejector | 44 | Locking Bolt, Left |
| 3 | Breechbolt | 24 | Ejector Collar | 45 | Locking Bolt, Right |
| 4 | Buttplate | 25 | Ejector Collar Stop | 46 | Magazine Follower |
| 5 | Buttplate Screws | 26 | Ejector Collar Stop Pin | 47 | Magazine Plug |
| 6 | Buttstock | 27 | Ejector Spring | 48 | Magazine Plug Screw |
| 7 | Buttstock Lower Tang | 28 | Ejector Stop Pin | 49 | Magazine Spring |
| 8 | Buttstock Tang Screw | 29 | Ejector Stop Pin Plug Screw | 50 | Magazine Tube |
| 9 | Carrier | 30 | Extractor | 51 | Mainspring |
| 10 | Carrier Screw | 31 | Extractor Pin | 52 | Mainspring Guide, Inner |
| 11 | Carrier Striker | 32 | Firing Pin | 53 | Mainspring Guide, Outer |
| 12 | Carrier Striker Pin | 33 | Firing Pin Stop Pin | 54 | Mainspring Guide Stud |
| 13 | Carrier Striker Spring | 34 | Forearm | 55 | Muzzle Clamp |
| 14 | Cartridge Guide, Left | 35 | Forearm Band | 56 | Muzzle Clamp Screw |
| 15 | Cartridge Guide, Right | 36 | Forearm Band Pin | 57 | Front Sight Assembly |
| 16 | Cartridge Guide Pin | 37 | Friction Stud | 58 | Rear Sight |
| 17 | Cartridge Guide Screw | 38 | Friction Stud Spring | 59 | Rear Sight Elevator |
| 18 | Cartridge Stop | 39 | Friction Stud Stop Pin | 60 | Trigger |
| 19 | Cartridge Stop Spring | 40 | Hammer | 61 | Trigger Pin |
| 20 | Cocking Lever | 41 | Hammer Screw | 62 | Trigger Spring |
| 21 | Cocking Lever Pin | 42 | Loading Gate Cover | 63 | Trigger Spring Screw |

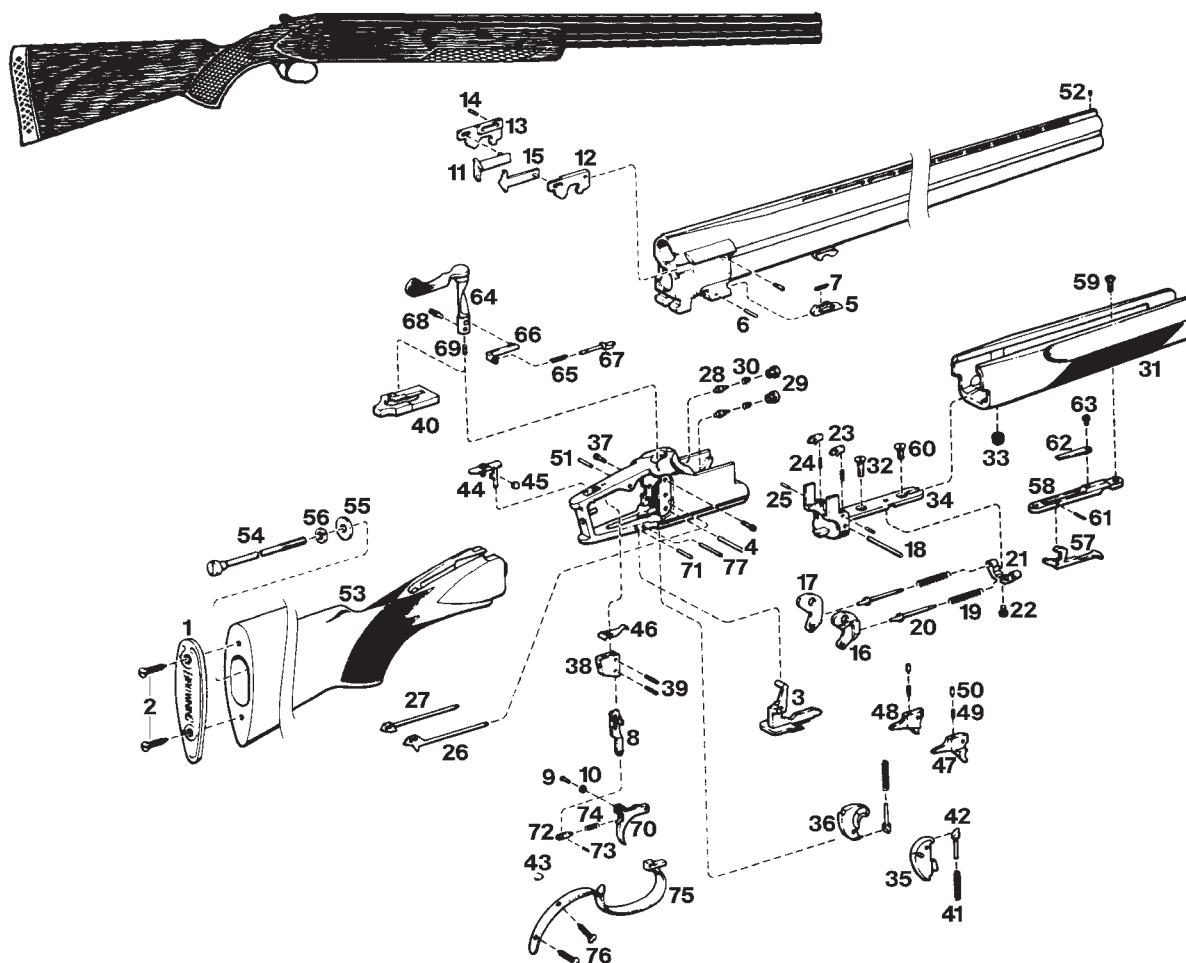
B-SS Side-by-Side Shotgun



- | | | | | | |
|----|------------------------|----|------------------------------------|----|-----------------------------|
| 1 | Bridle, Right | 22 | Forearm Catch Screw | 43 | Sideplate, Left |
| 2 | Bridle, Left | 23 | Forearm Escutcheon | 44 | Sideplate Screws, Short |
| 3 | Bridle Screws | 24 | Forearm Bracket | 45 | Sideplate Screw, Long |
| 4 | Cocking Lever, Left | 25 | Forearm Bracket Screw | 46 | Safety |
| 5 | Cocking Lever, Right | 26 | Forearm Push Down Rod | 47 | Safety Spring |
| 6 | Cocking Lever Screws | 27 | Forearm Push Down Spring | 48 | Safety-Lever |
| 7 | Cocking Lever Springs | 28 | Forearm Tip | 49 | Safety Spring Screw |
| 8 | Ejector, Right | 29 | Forearm Tip Screw | 50 | Safety-Lever Screw |
| 9 | Ejector, Left | 30 | Hammer, Right | 51 | Safety Washer |
| 10 | Ejector Stop Screw | 31 | Hammer, Left | 52 | Sear, Right |
| 11 | Ejector Hammer, Right | 32 | Hammer/Mainspring Connector, Right | 53 | Sear, Left |
| 12 | Ejector Hammer, Left | 33 | Hammer/Mainspring Connector, Left | 54 | Sear Spring Screw |
| 13 | Ejector Hammer Pin | 34 | Intercepting Safety, Right | 55 | Sear Spring, Right |
| 14 | Ejector Hammer Springs | 35 | Intercepting Safety, Left | 56 | Sear Spring, Left |
| 15 | Ejector Trip | 36 | Intercepting Safety Spring, Right | 57 | Front Sight |
| 16 | Ejector Trip Screw | 37 | Intercepting Safety Spring, Left | 58 | Stock |
| 17 | Firing Pins | 38 | Intercepting Safety Spring Screws | 59 | Top Lever |
| 18 | Firing Pin Springs | 39 | Locking Bolt | 60 | Top Lever Screw |
| 19 | Firing Pin Screw | 40 | Mainspring, Right | 61 | Top Lever Spring |
| 20 | Forearm | 41 | Mainspring, Left | 62 | Top Lever Dog Shaft |
| 21 | Forearm Catch | 42 | Sideplate, Right | 63 | Trigger, Right |
| | | | | 64 | Trigger, Left |
| | | | | 65 | Trigger Spring |
| | | | | 66 | Trigger Pin |
| | | | | 67 | Trigger Spring Screw |
| | | | | 68 | Trigger Guard |
| | | | | 69 | Trigger Guard Screws |
| | | | | 70 | Trigger Plate Screw, Front |
| | | | | 71 | Trigger Plate |
| | | | | 72 | Trigger Plate Screw, Center |
| | | | | 73 | Trigger Plate Screw, Rear |
| | | | | 74 | Initial Plate |
| | | | | 75 | Initial Plate Pin |

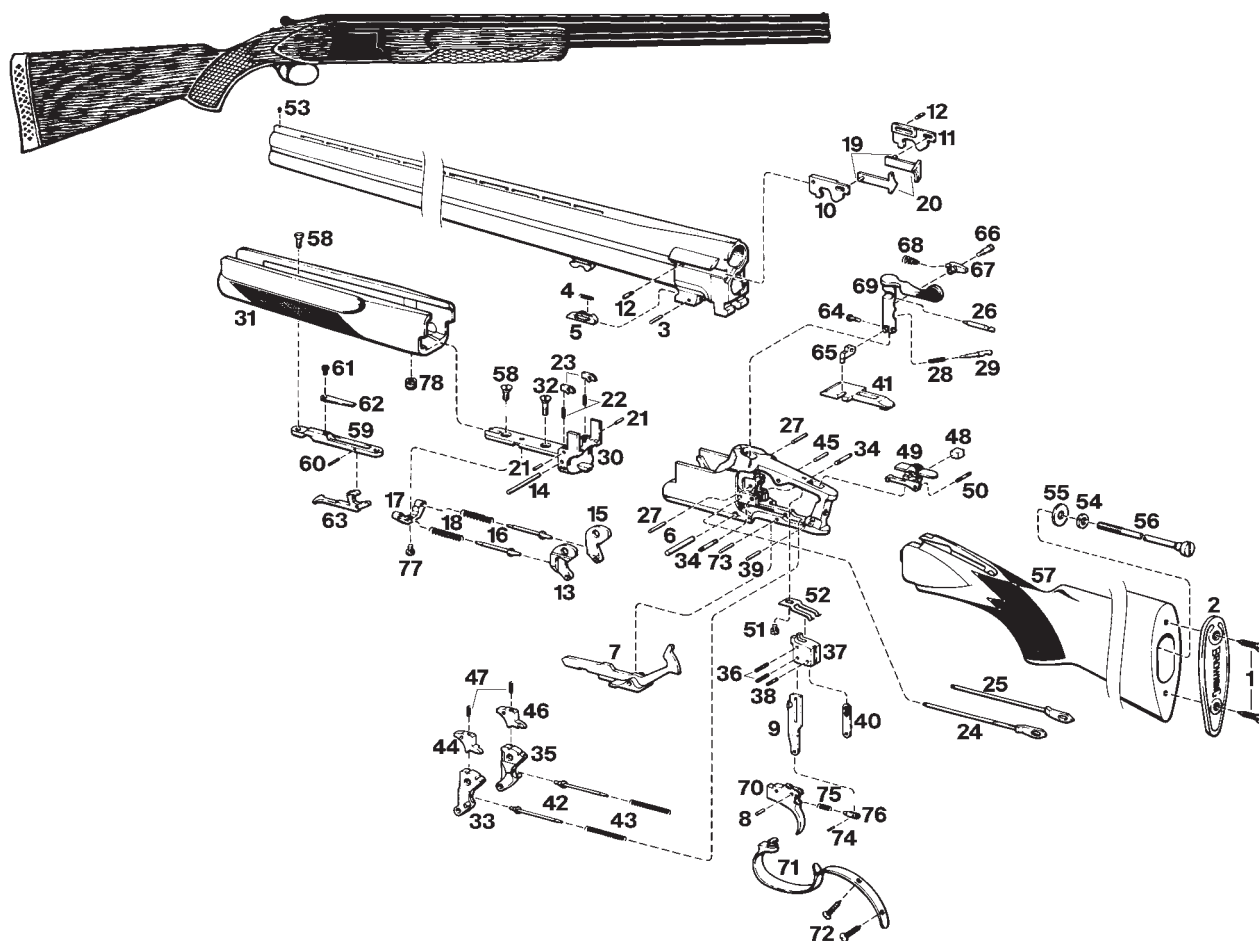


Citori Original Over/Under Shotgun



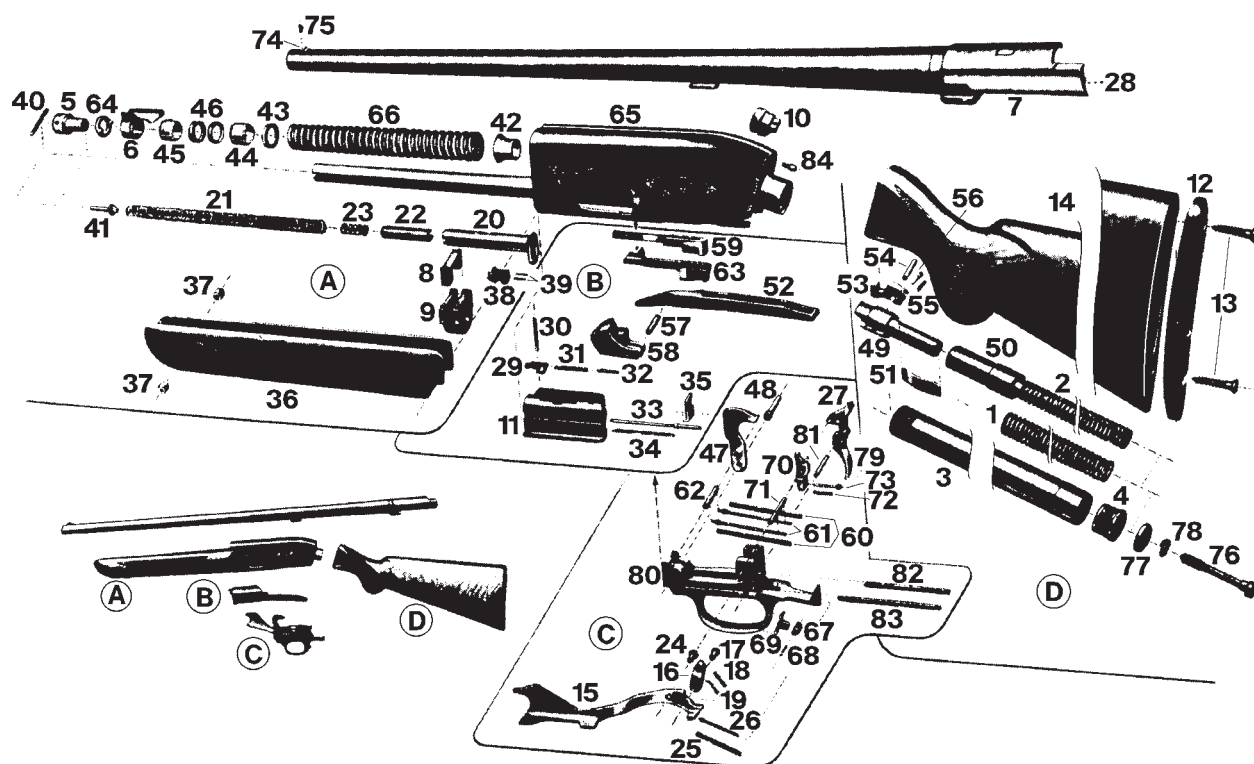
1	Buttplate	26	Ejector Trip Rod, Right	52	Front Sight Bead
2	Buttplate Screws	27	Ejector Trip Rod, Left	53	Stock
3	Cocking Lever	28	Firing Pins	54	Stock Bolt
4	Cocking Lever Pin	29	Firing Pin Bushings	55	Stock Bolt Washer
5	Cocking Lever Lifter	30	Firing Pin Springs	56	Stock Bolt Lock Washer
6	Cocking Lever Lifter Pin	31	Forearm	57	Takedown Lever
7	Cocking Lever Lifter Spring	32	Forearm Screw	58	Takedown Lever Bracket
8	Connector	33	Forearm Screw Escutcheon	59	Takedown Lever Bracket Screw, Front
9	Connector Pin	34	Forearm Bracket	60	Takedown Lever Bracket Screw, Rear
10	Connector Pin Retaining Ring	35	Hammer, Right	61	Takedown Lever Pin
11	Ejector	36	Hammer, Left	62	Takedown Lever Spring
12	Ejector Extension, Right	37	Hammer Pins	63	Takedown Lever Spring Screw
13	Ejector Extension, Left	38	Inertia Block	64	Top Lever
14	Ejector Extension Screw	39	Inertia Block Pins	65	Top Lever Spring
15	Ejector Retaining Pin	40	Locking Bolt	66	Top Lever Spring Retainer
16	Ejector Hammer, Right	41	Mainsprings	67	Top Lever Spring Plunger
17	Ejector Hammer, Left	42	Mainspring Plungers	68	Top Lever Dog
18	Ejector Hammer Pin	43	Mainspring Receiver	69	Top Lever Dog Screw
19	Ejector Hammer Springs	44	Selector Safety	70	Trigger
20	Ejector Hammer Spring Plungers	45	Selector Block	71	Trigger Pin
21	Ejector Hammer Spring Receiver	46	Selector Spring	72	Trigger Piston
22	Ejector Hammer Spring Receiver Screw	47	Sear, Right	73	Trigger Piston Pin
23	Ejector Sear	48	Sear, Left	74	Trigger Piston Spring
24	Ejector Sear Springs	49	Sear Springs	75	Trigger Guard
25	Ejector Sear Pins	50	Sear Spring Plungers	76	Trigger Guard Screws
		51	Sear Pin	77	Trigger Guard Pin

Citori Types 1, 2 and 3 Over/Under Shotgun



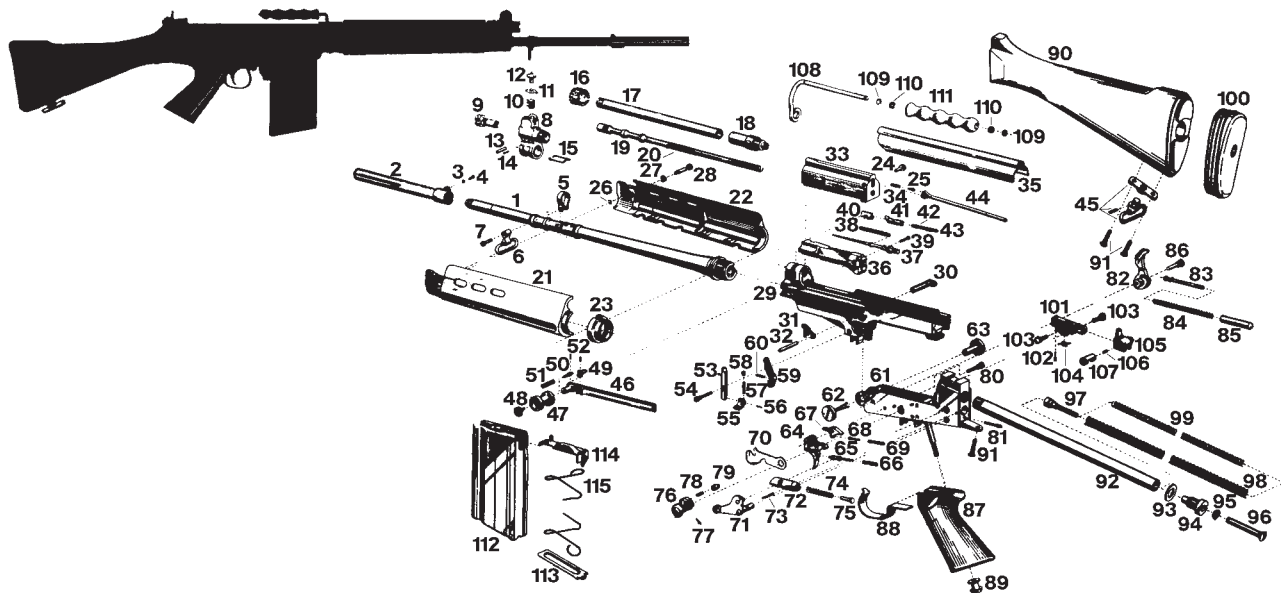
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|----|--------------------------------|----|----------------------------|----|--------------------------------------|
| 1 | Buttplate Screws | 27 | Firing Pin Retaining Pins | 53 | Sight Bead Front |
| 2 | Buttplate | 28 | Firing Pin Spring | 54 | Stock Bolt Lock Washer |
| 3 | Cocking Lever Lifter Pin | 29 | Firing Pin, Under | 55 | Stock Bolt Washer |
| 4 | Cocking Lever Lifter Spring | 30 | Forearm Bracket | 56 | Stock Bolt |
| 5 | Cocking Lever Lifter | 31 | Forearm | 57 | Stock |
| 6 | Cocking Lever Pin | 32 | Forearm Screw | 58 | Takedown Lever Bracket Screw |
| 7 | Cocking Lever | 33 | Hammer, Left | 59 | Takedown Lever Bracket |
| 8 | Connector Stop Pin | 34 | Hammer Pin | 60 | Takedown Lever Pin |
| 9 | Connector | 35 | Hammer, Right | 61 | Takedown Lever Spring Screw |
| 10 | Ejector Extension, Left | 36 | Inertia Block Pins | 62 | Takedown Lever Spring |
| 11 | Ejector Extension, Right | 37 | Inertia Block | 63 | Takedown Lever |
| 12 | Ejector Extension Screws | 38 | Inertia Block Link Pin | 64 | Top Lever Dog Screw |
| 13 | Ejector Hammer, Left | 39 | Receiver Link Pin | 65 | Top Lever Dog |
| 14 | Ejector Hammer Pin | 40 | Link | 66 | Top Lever Spring Retainer Screw |
| 15 | Ejector Hammer, Right | 41 | Locking Bolt | 67 | Top Lever Spring Retainer |
| 16 | Ejector Hammer Spring Plungers | 42 | Mainspring Guides | 68 | Top Lever Spring |
| 17 | Ejector Hammer Spring Receiver | 43 | Mainsprings | 69 | Top Lever |
| 18 | Ejector Hammer Springs | 44 | Sear, Left | 70 | Trigger |
| 19 | Ejector Retaining Pins | 45 | Sear Pin | 71 | Trigger Guard |
| 20 | Ejectors | 46 | Sear, Right | 72 | Trigger Guard Screws |
| 21 | Ejector Sear Pins | 47 | Sear Springs | 73 | Trigger Pin |
| 22 | Ejector Sear Springs | 48 | Selector Block | 74 | Trigger Piston Pin |
| 23 | Ejector Sear | 49 | Selector Safety | 75 | Trigger Piston Spring |
| 24 | Ejector Trip Rod, Left | 50 | Selector Spring Detent Pin | 76 | Trigger Piston |
| 25 | Ejector Trip Rod, Right | 51 | Selector Spring Screw | 77 | Ejector Hammer Spring Receiver Screw |
| 26 | Firing Pin, Over | 52 | Selector Spring | 78 | Forearm Screw Nut |

Double Automatic Shotgun



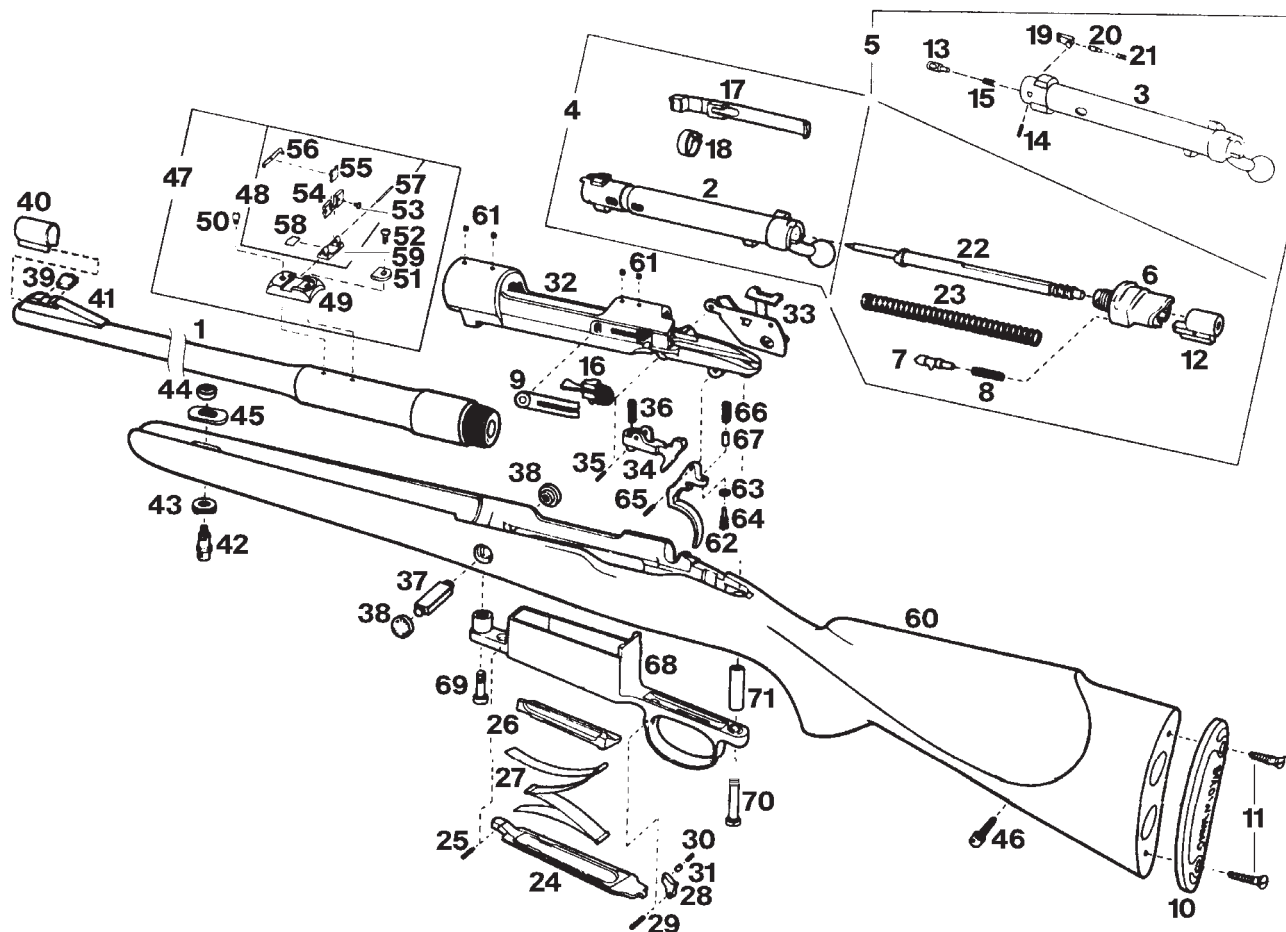
- | | | |
|------------------------------------|----------------------------------|---|
| 1 Action Spring, Inside | 32 Extractor Spring Guide | 63 Operating Handle |
| 2 Action Spring, Outside | 33 Firing Pin | 64 Orienting Ring |
| 3 Action Spring Tube | 34 Firing Pin Spring | 65 Receiver |
| 4 Action Spring Tube Cap | 35 Firing Pin Stop Plate | 66 Recoil Spring |
| 5 Adjusting Cap | 36 Forend | 67 Safety Finger Piece |
| 6 Barrel Guide | 37 Forend Escutcheons | 68 Safety Retaining Pin |
| 7 Barrel Extension | 38 Forend Latch | 69 Safety Spring Assembly |
| 8 Barrel Lock | 39 Forend Latch Springs | 70 Sear |
| 9 Barrel Lock Guide | 40 Forend Pivot Pin | 71 Sear Pivot |
| 10 Breechblock Buffer | 41 Forend Pivot Pin Stop | 72 Sear Spring |
| 11 Breechblock | 42 Friction Brake Bronze, Buffer | 73 Sear Spring Guide |
| 12 Buttplate | 43 Friction Brake Ring | 74 Sight Base |
| 13 Buttplate Screws | 44 Friction Brake Bronze, Rear | 75 Sight Bead |
| 14 Buttstock | 45 Friction Brake Bronze, Front | 76 Stock Bolt |
| 15 Carrier | 46 Friction Brake Washers | 77 Stock Bolt Washer |
| 16 Carrier Dog | 47 Hammer | 78 Stock Bolt Lock Washer |
| 17 Carrier Dog Pin | 48 Hammer Pin | 79 Trigger |
| 18 Carrier Dog Spring | 49 Inertia Block Core | 80 Trigger Guard |
| 19 Carrier Dog Spring Guide | 50 Inertia Block | 81 Trigger Pin |
| 20 Carrier Latch | 51 Inertia Block Core Spring | 82 Trigger Guard Fastening Guide, Right |
| 21 Carrier Latch Spring | 52 Link | 83 Trigger Guard Fastening Guide, Left |
| 22 Carrier Latch Stabilizer | 53 Link Hook | 84 Sleeve/Buttstock Bolt |
| 23 Carrier Latch Stabilizer Spring | 54 Link Hook Pin | |
| 24 Carrier Pin | 55 Link Hook Spring | Parts Not Shown |
| 25 Carrier Spring | 56 Link Hook Spring Plunger | Carrier Latch Guide Pin |
| 26 Carrier Spring Guide | 57 Link Pin | Disconnecter Pin |
| 27 Disconnecter | 58 Locking Block | Disconnecter Spring |
| 28 Ejector | 59 Locking Block Latch | Disconnecter Spring Plunger |
| 29 Extractor | 60 Mainsprings | Locking Block Latch Rivet |
| 30 Extractor Pin | 61 Mainspring Guides | Recoil Spring Tube |
| 31 Extractor Spring | 62 Mainspring Yoke | Recoil Spring Tube Pin |

FAL Standard Autoloading Rifle



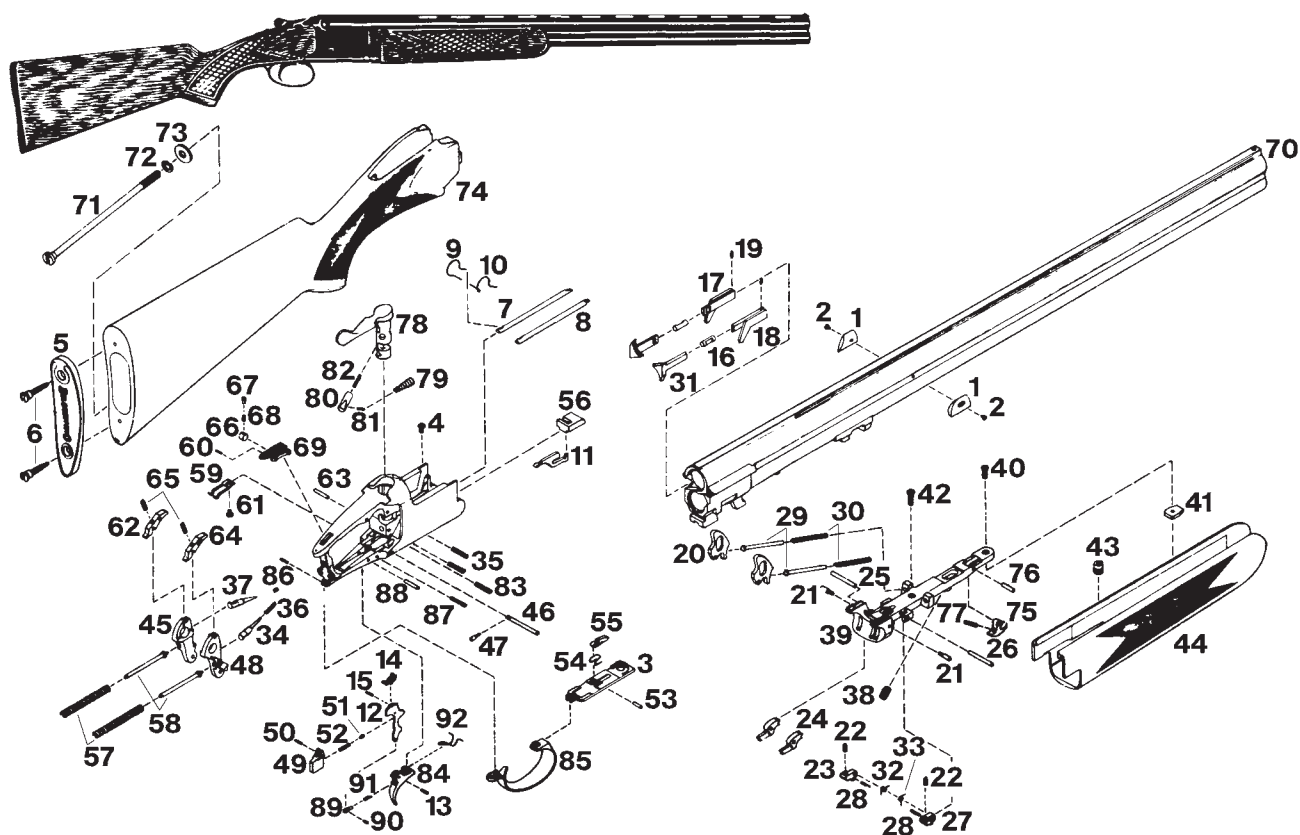
1	Barrel Body	39	Firing Pin Retaining Pin	77	Pin
2	Flash Hider	40	Extractor	78	Lever Spring
3	Washer	41	Extractor Plunger	79	Plunger
4	Flash Hider Retaining Screw	42	Extractor Spring	80	Trigger and Sear Axis Pin
5	Band, Front Sling Swivel	43	Extractor Spring Buffer	81	Locking Catch Lever Retaining Screw
6	Front Sling Swivel	44	Slide Rod	82	Hammer
7	Front Sling Swivel Retaining Screw	45	Rear Sling Swivel Assembly	83	Hammer Spring Rod
8	Gas Block	46	Cocking Handle Body	84	Hammer Spring
9	Gas Cylinder Plug	47	Cocking Handle Lug	85	Hammer Spring Housing
10	Foresight Retaining Spring	48	Cocking Handle Stud	86	Hammer Pin
11	Foresight Plate	49	Lug	87	Pistol Grip
12	Foresight	50	Cocking Handle Detent	88	Trigger Guard
13	Gas Block Retaining Pin	51	Cocking Handle Detent Spring	89	Pistol Grip Retaining Nut
14	Retaining Pin	52	Lug and Cocking Handle Detent Retaining Pins	90	Buttstock Body
15	Gas Regulator Sleeve Spring	53	Hold-Open Device Assembly	91	Rear Sling Swivel Screws
16	Gas Regulator Sleeve	54	Magazine Catch Axis Pin	92	Return Spring Tube
17	Gas Cylinder	55	Thumb-Piece	93	Butt Screw Washer
18	Gas Cylinder Bush	56	Thumb-Piece Retaining Rivet	94	Butt Retaining Screw
19	Piston	57	Spring	95	Buttplate Screw Washer
20	Piston Spring	58	Spring Plunger	96	Buttplate Screw
21	Hand Guard, Left	59	Magazine Catch	97	Return Spring Plunger
22	Hand Guard, Right	60	Magazine Catch Spring	98	Outer Return Spring
23	Hand Guard Rear Socket	61	Trigger Mechanism Assembly	99	Inner Return Spring
24	Slide Rod Pin	62	Pivot Butt Retaining Pin	100	Rubber Plate Screw
25	Slide Rod Plunger	63	Pivot Butt	101	Rear Sight Support
26	Securing Ring, Hand Guard Retaining Screw	64	Trigger	102	Retaining Pin for Rear Sight
27	Grower Washer for Hand Guard Retaining Screw	65	Trigger Plunger	103	Rear Sight Support Adjusting Screws
28	Hand Guard Retaining Screw	66	Trigger Spring	104	Rear Sight Support Adjusting Screw Spring
29	Receiver Body	67	Sear	105	Rear Sight Cursor
30	Breechblock Support	68	Sear Spring Plunger	106	Rear Sight Catch Spring
31	Ejector	69	Sear Spring	107	Rear Sight Catch
32	Ejector Pin	70	Locating Plate for Hammer and Trigger Axis Pin	108	Carrying Handle Axis
33	Slide Body	71	Locking Latch Lever Assembly	109	Washer Springs
34	Slide Rod Spring	72	Locking Catch Body	110	Carrying Handle Washers
35	Slide Rod Spring Plunger	73	Locking Latch Pin	111	Carrying Handle Body
36	Breechblock	74	Spring	112	Magazine Body
37	Firing Pin	75	Spring Plunger	113	Bottom Plate
38	Firing Pin Spring	76	Axis and Arm Assembly	114	Platform
				115	Platform Spring

High-Power Bolt-Action Rifle



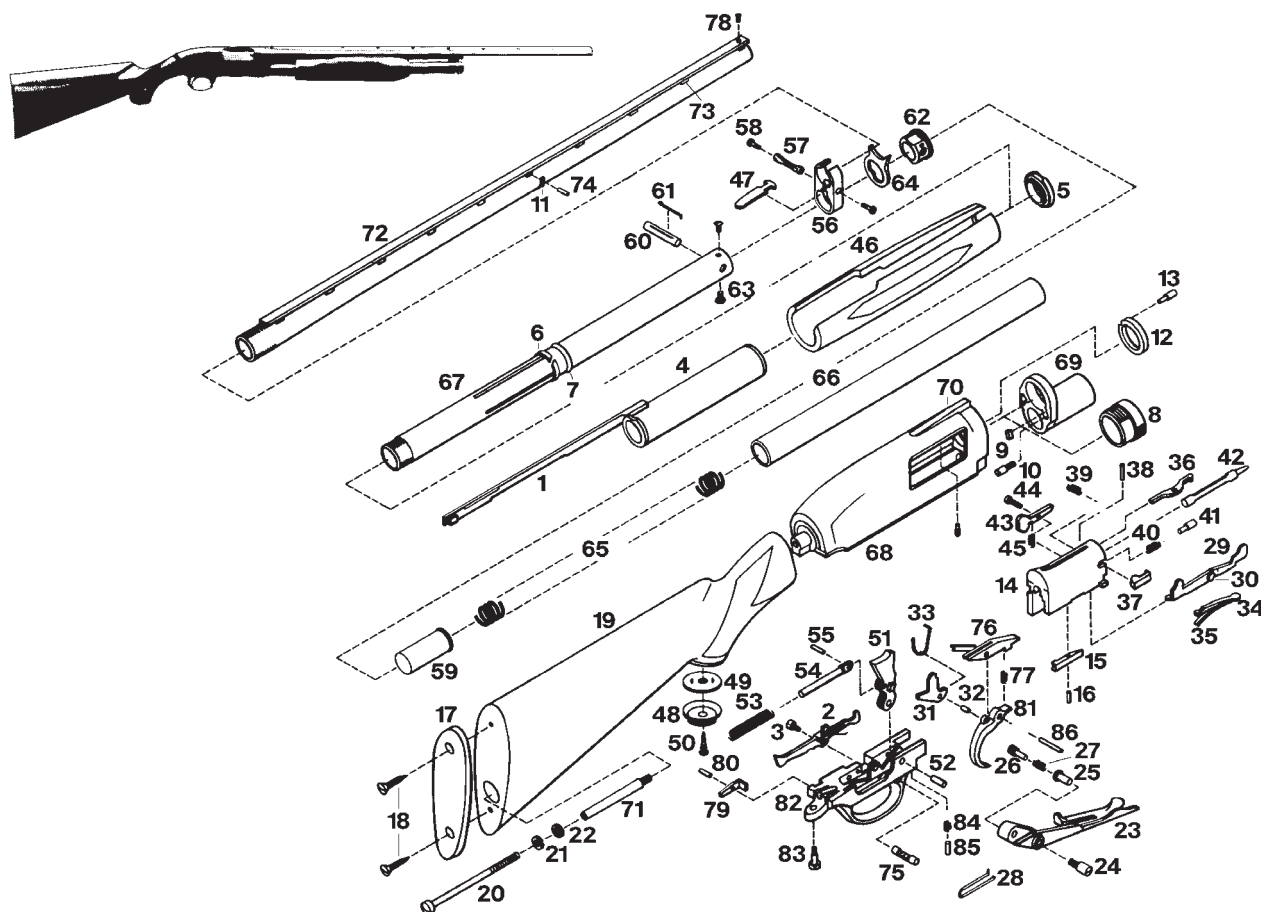
1	Barrel	26	Magazine Follower	50	Sight Base Screw, Front
2	Bolt, Regular	27	Magazine Spring	51	Windage Adjustment Plate
3	Bolt, Magnum	28	Magazine Floorplate Latch	52	Sight Base and Windage Adjustment Plate Lock Screw
4	Bolt Assembly, Regular	29	Magazine Floorplate Latch Pin	53	Sight Aperture - Elevation Lock Screw
5	Bolt Assembly, Magnum	30	Magazine Floorplate Latch Spring	54	Folding Leaf
6	Bolt Sleeve	31	Magazine Floorplate Latch Spring Follower	55	Sight Elevation Plate
7	Bolt Sleeve Lock Plunger	32	Receiver	56	Sight Elevation Ratchet
8	Bolt Sleeve Lock Plunger Spring	33	Safety Assembly	57	Folding Leaf Pin
9	Bolt Stop Spring Assembly	34	Sear	58	Windage Adjustable Plate
10	Buttplate	35	Sear Pin	59	Folding Leaf Base
11	Buttplate Screws	36	Sear Spring	60	Stock
12	Cocking Piece	37	Recoil Lug	61	Telescopic Mount and Rear Sight Base Filler Screws
13	Ejector, Magnum	38	Recoil Lug Screw	62	Trigger
14	Ejector Pin, Magnum	39	Sight Bead, Front	63	Trigger Backlash Adjustment Nut
15	Ejector Spring, Magnum	40	Sight Hood, Front	64	Trigger Backlash Adjustment Screw
16	Ejector and Bolt Stop Assembly	41	Sight Ramp, Front	65	Trigger Pin
17	Extractor	42	Sling Eyelet, Front	66	Trigger Spring
18	Extractor Collar	43	Sling Eyelet Base Washer, Front	67	Trigger Spring Guide
19	Extractor, Magnum	44	Sling Eyelet Base Nut, Front	68	Trigger Guard
20	Extractor Plunger, Magnum	45	Sling Eyelet Base Plate, Front	69	Trigger Guard Screw, Front
21	Extractor Spring, Magnum	46	Sling Eyelet, Rear	70	Trigger Guard Screw, Rear
22	Firing Pin	47	Sight Assembly	71	Trigger Guard Screw Bushing, Rear
23	Firing Pin Spring	48	Folding Leaf Assembly		
24	Magazine Floorplate	49	Sight Base		
25	Magazine Floorplate Pin				

Liege Over/Under Shotgun



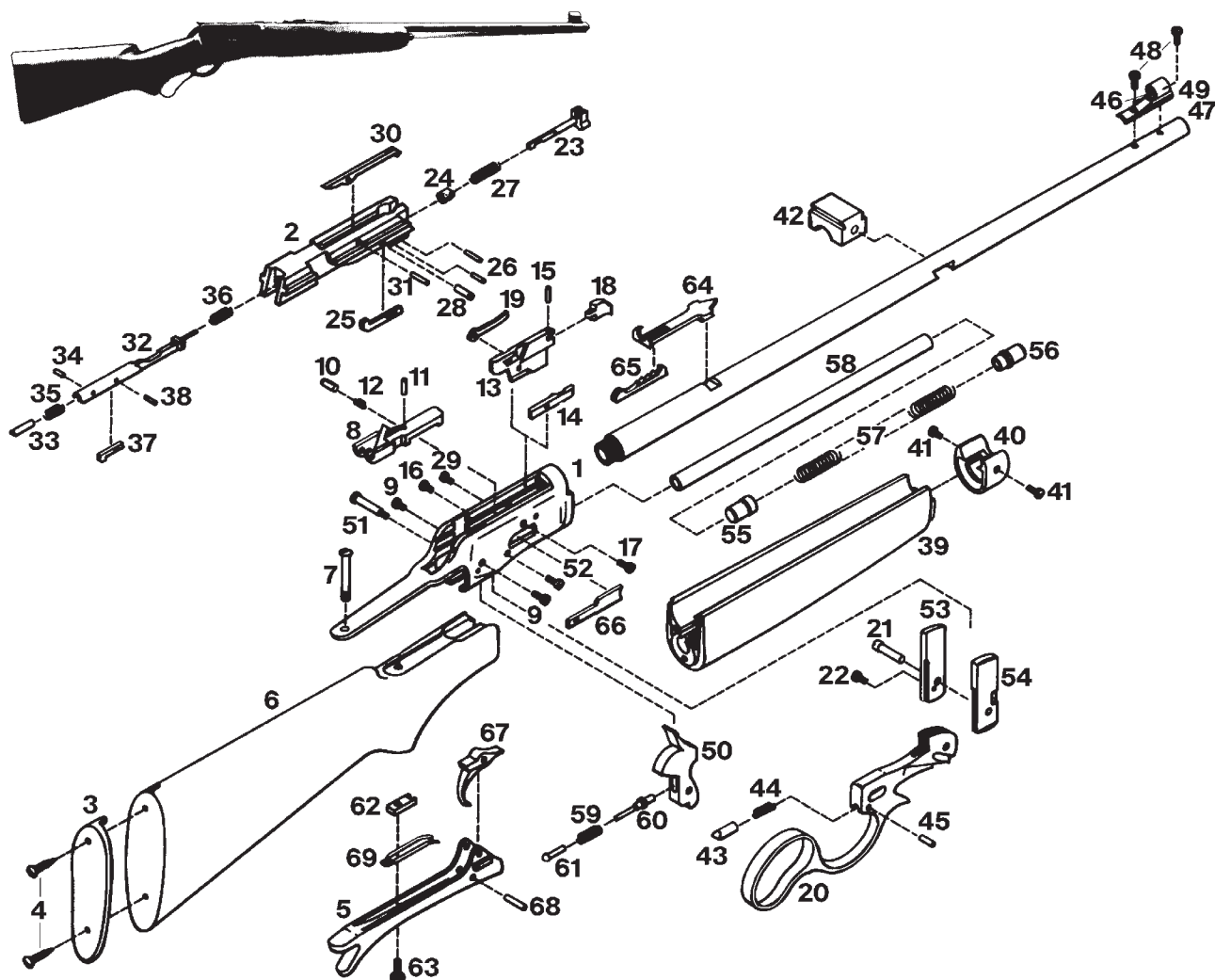
1	Barrel Sideplates	31	Ejectors	62	Sear, Left
2	Barrel Sideplate Screws	32	Ejector Sear Spring, Left	63	Sear Pin
3	Bottom Plate	33	Ejector Sear Spring, Right	64	Sear, Right
4	Bottom Plate Screw	34	Firing Pin, Lower	65	Sear Springs
5	Buttplate	35	Firing Pin Retaining Pins	66	Selector Block
6	Buttplate Screws	36	Firing Pin Spring	67	Selector Block Spring Guide
7	Cocking Rod, Left	37	Firing Pin, Upper	68	Selector Block Spring
8	Cocking Rod, Right	38	Forearm Bracket Adjusting Screw	69	Selector Safety
9	Cocking Rod Spring, Left	39	Forearm Bracket	70	Sight Bead, Front
10	Cocking Rod Spring, Right	40	Forearm Bracket Screw, Front	71	Stock Bolt
11	Connector Cam	41	Forearm Bracket Screw Plate	72	Stock Bolt Lock Washer
12	Connector	42	Forearm Bracket Screw, Rear	73	Stock Bolt Washer
13	Connector Pin	43	Forearm Insert Escutcheon	74	Stock
14	Connector Selector	44	Forearm	75	Takedown Latch
15	Connector Selector Pin	45	Hammer, Left	76	Takedown Latch Pin
16	Ejector Connectors	46	Hammer Pin	77	Takedown Latch Spring
17	Ejector Extension, Left	47	Hammer Pin Screw	78	Top Lever
18	Ejector Extension, Right	48	Hammer, Right	79	Top Lever Spring
19	Ejector Extension Stop Pins	49	Inertia Block	80	Top Lever Spring Retainer
20	Ejector Hammers	50	Inertia Block Pin	81	Top Lever Spring Retainer Pin
21	Ejector Hammer Pins	51	Inertia Block Spring Guide	82	Top Lever Spring Retainer Spring
22	Ejector Hammer Sear Adjusting Screws	52	Inertia Block Spring	83	Top Lever Stop Pin
23	Ejector Hammer Sear, Left	53	Lock Open Latch Pin	84	Trigger
24	Ejector Hammer Sear Levers	54	Lock Open Latch Spring	85	Trigger Guard
25	Ejector Hammer Sear Lever Pin	55	Lock Open Latch	86	Trigger Guard Pin, Rear
26	Ejector Hammer Sear Pin	56	Locking Bolt	87	Trigger Guard/Bottom Plate Pin
27	Ejector Hammer Sear, Right	57	Mainsprings	88	Trigger Pin
28	Ejector Hammer Sear Spring Pins	58	Mainspring Guides	89	Trigger Piston
29	Ejector Hammer Spring Guides	59	Safety Spring	90	Trigger Piston Pin
30	Ejector Hammer Springs	60	Safety Spring Pin	91	Trigger Piston Spring
		61	Safety Spring Screw	92	Trigger Spring

Model 12 Slide-Action Shotgun



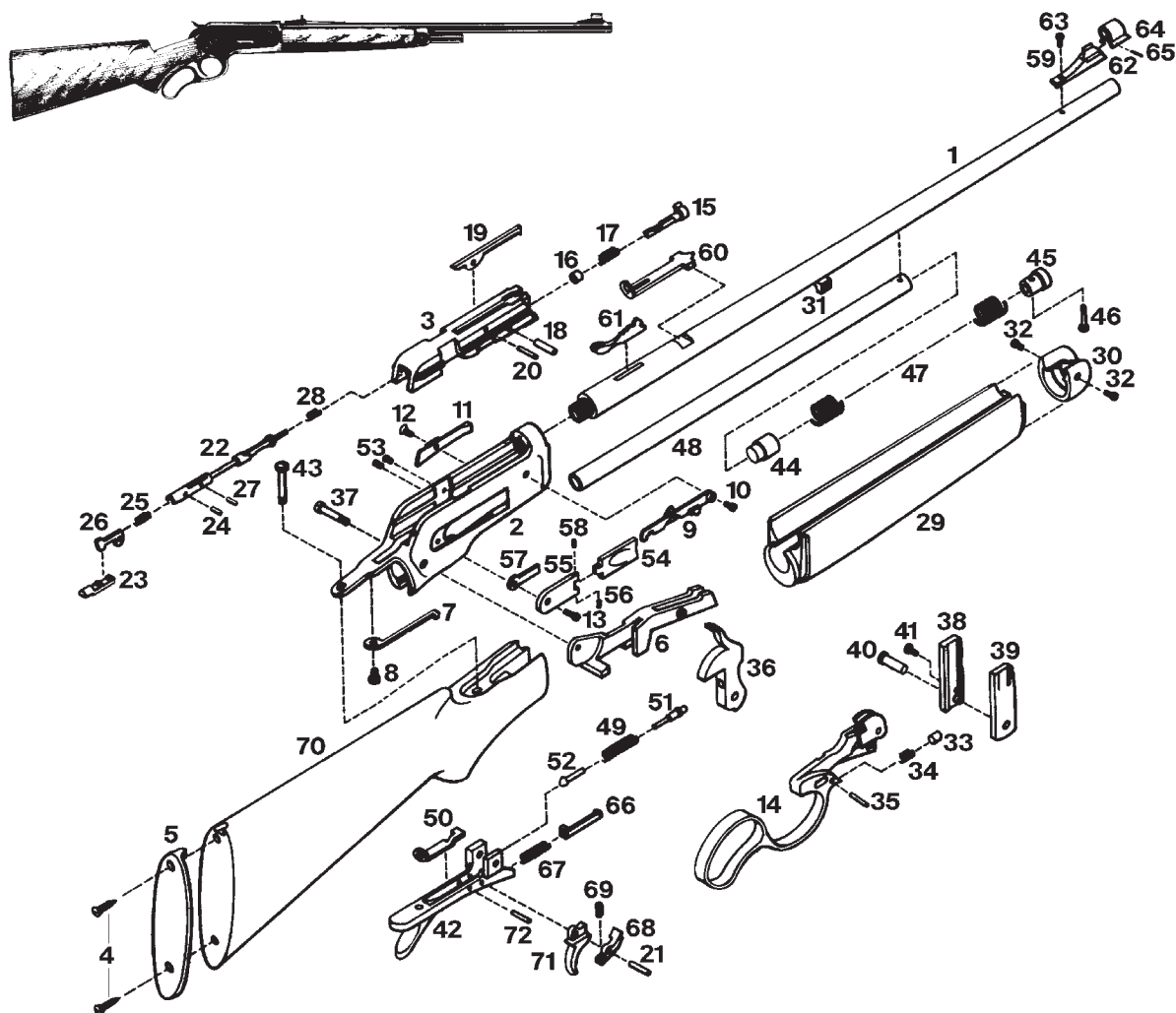
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|----|--------------------------------|----|---------------------------------|----|-----------------------------|
| 1 | Action Slide Bar | 30 | Cartridge Cutoff Boss | 59 | Magazine Follower |
| 2 | Action Slide Lock | 31 | Disconnecter | 60 | Magazine Locking Pin |
| 3 | Action Slide Lock Pivot | 32 | Disconnecter Pin | 61 | Magazine Locking Pin Spring |
| 4 | Action Slide Sleeve | 33 | Disconnecter Spring | 62 | Magazine Plug |
| 5 | Action Slide Sleeve Screw Cap | 34 | Ejector | 63 | Magazine Plug Screw |
| 6 | Action Slide Spring | 35 | Ejector Spring | 64 | Magazine Plug Stop |
| 7 | Action Slide Spring Stop Ring | 36 | Extractor, Left | 65 | Magazine Spring |
| 8 | Adjusting Sleeve | 37 | Extractor, Right | 66 | Magazine Three-Shot Adapter |
| 9 | Adjusting Sleeve Lock | 38 | Extractor Pin | 67 | Magazine Tube |
| 10 | Adjusting Sleeve Lock Screw | 39 | Extractor Spring, Left | 68 | Receiver |
| 11 | Barrel Band | 40 | Extractor Spring, Right | 69 | Receiver Extension |
| 12 | Barrel Chamber Ring | 41 | Extractor Spring Plunger, Right | 70 | Receiver Rib Ramp |
| 13 | Barrel Chamber Ring Screw | 42 | Firing Pin | 71 | Receiver Shank |
| 14 | Breechbolt | 43 | Firing Pin Retractor | 72 | Rib |
| 15 | Breechbolt Retaining Lever | 44 | Firing Pin Retractor Screw | 73 | Rib Post |
| 16 | Breechbolt Retaining Lever Pin | 45 | Firing Pin Retractor Spring | 74 | Rib Retaining Pin |
| 17 | Buttplate | 46 | Forearm | 75 | Safety |
| 18 | Buttplate Screws | 47 | Forearm Retaining Spring | 76 | Sear |
| 19 | Buttstock | 48 | Grip Cap | 77 | Sear Spring |
| 20 | Buttstock Bolt | 49 | Grip Cap Retainer | 78 | Sight Bead, Front |
| 21 | Buttstock Bolt Lock Washer | 50 | Grip Cap Screw | 79 | Transfer Lever |
| 22 | Buttstock Bolt Washer | 51 | Hammer | 80 | Transfer Lever Pin |
| 23 | Carrier | 52 | Hammer Pin | 81 | Trigger |
| 24 | Carrier Pivot | 53 | Hammer Spring | 82 | Trigger Guard |
| 25 | Carrier Plunger | 54 | Hammer Spring Guide | 83 | Trigger Guard Screw |
| 26 | Carrier Plunger Screw | 55 | Hammer Spring Guide Pin | 84 | Trigger Lock Plunger |
| 27 | Carrier Plunger Spring | 56 | Magazine Band | 85 | Trigger Lock Plunger Spring |
| 28 | Carrier Spring | 57 | Magazine Band Bushing | 86 | Trigger Pin |
| 29 | Cartridge Cutoff | 58 | Magazine Band Bushing Screw | | |

Model 65 Lever-Action Rifle



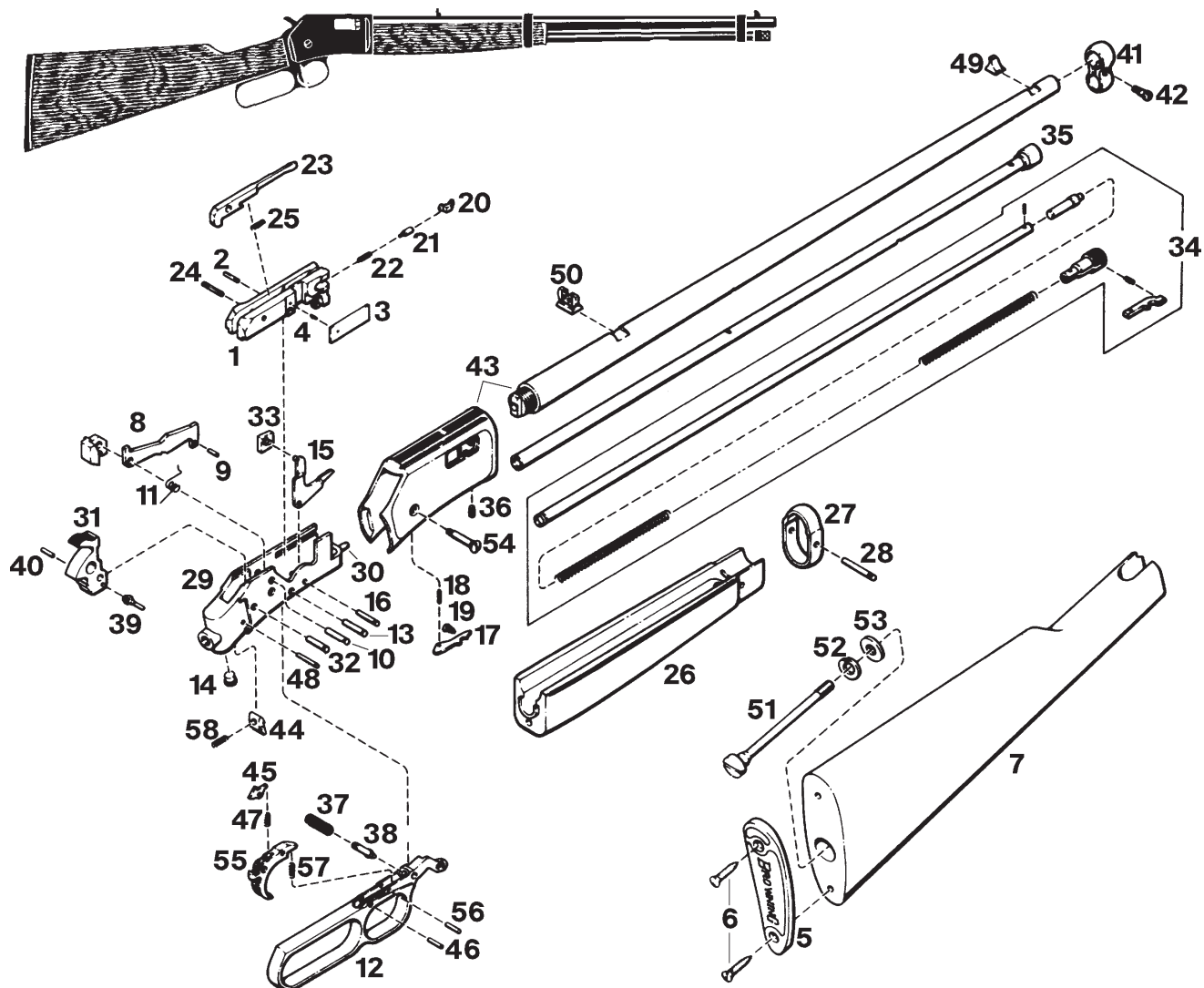
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|----|-----------------------------|----|---------------------------------|----|-----------------------------|
| 1 | Barrel/Receiver | 24 | Ejector Collar | 47 | Front Sight Base |
| 2 | Breechbolt | 25 | Ejector Collar Stop | 48 | Front Sight Base Screws |
| 3 | Buttplate | 26 | Ejector Collar Stop Pins | 49 | Front Sight Hood |
| 4 | Buttplate Screws | 27 | Ejector Spring | 50 | Hammer |
| 5 | Buttstock Lower Tang | 28 | Ejector Stop Pin | 51 | Hammer Screw |
| 6 | Buttstock | 29 | Ejector Stop Pin Plug Screw | 52 | Loading Gate Cover Screw |
| 7 | Buttstock Tang Screw | 30 | Extractor | 53 | Locking Bolt, Left |
| 8 | Carrier | 31 | Extractor Pin | 54 | Locking Bolt, Right |
| 9 | Carrier Screws | 32 | Firing Pin | 55 | Magazine Follower |
| 10 | Carrier Striker | 33 | Firing Pin Inertia Slide | 56 | Magazine Muzzle Plug |
| 11 | Carrier Striker Pin | 34 | Firing Pin Inertia Slide Pin | 57 | Magazine Spring |
| 12 | Carrier Striker Spring | 35 | Firing Pin Inertia Slide Spring | 58 | Magazine Tube |
| 13 | Cartridge Guide, Left | 36 | Firing Pin Spring | 59 | Mainspring |
| 14 | Cartridge Guide, Right | 37 | Firing Pin Safety Lock | 60 | Mainspring Guide, Inner |
| 15 | Cartridge Guide Pin | 38 | Firing Pin Safety Lock Pin | 61 | Mainspring Guide, Outer |
| 16 | Cartridge Guide Screw | 39 | Forearm | 62 | Mainspring Guide Stud |
| 17 | Mainspring Guide Stud Screw | 40 | Forearm Tip | 63 | Mainspring Guide Stud Screw |
| 18 | Cartridge Stop | 41 | Forearm Tip Screws | 64 | Rear Sight |
| 19 | Cartridge Stop Spring | 42 | Forearm Tip Tenon | 65 | Rear Sight Elevator |
| 20 | Cocking Lever | 43 | Friction Stud | 66 | Receiver Spring Cover |
| 21 | Cocking Lever Pin | 44 | Friction Stud Spring | 67 | Trigger |
| 22 | Cocking Lever Stop Screw | 45 | Friction Stud Stop Pin | 68 | Trigger Pin |
| 23 | Ejector | 46 | Front Sight | 69 | Trigger Spring |

Model 71 Lever-Action Rifle



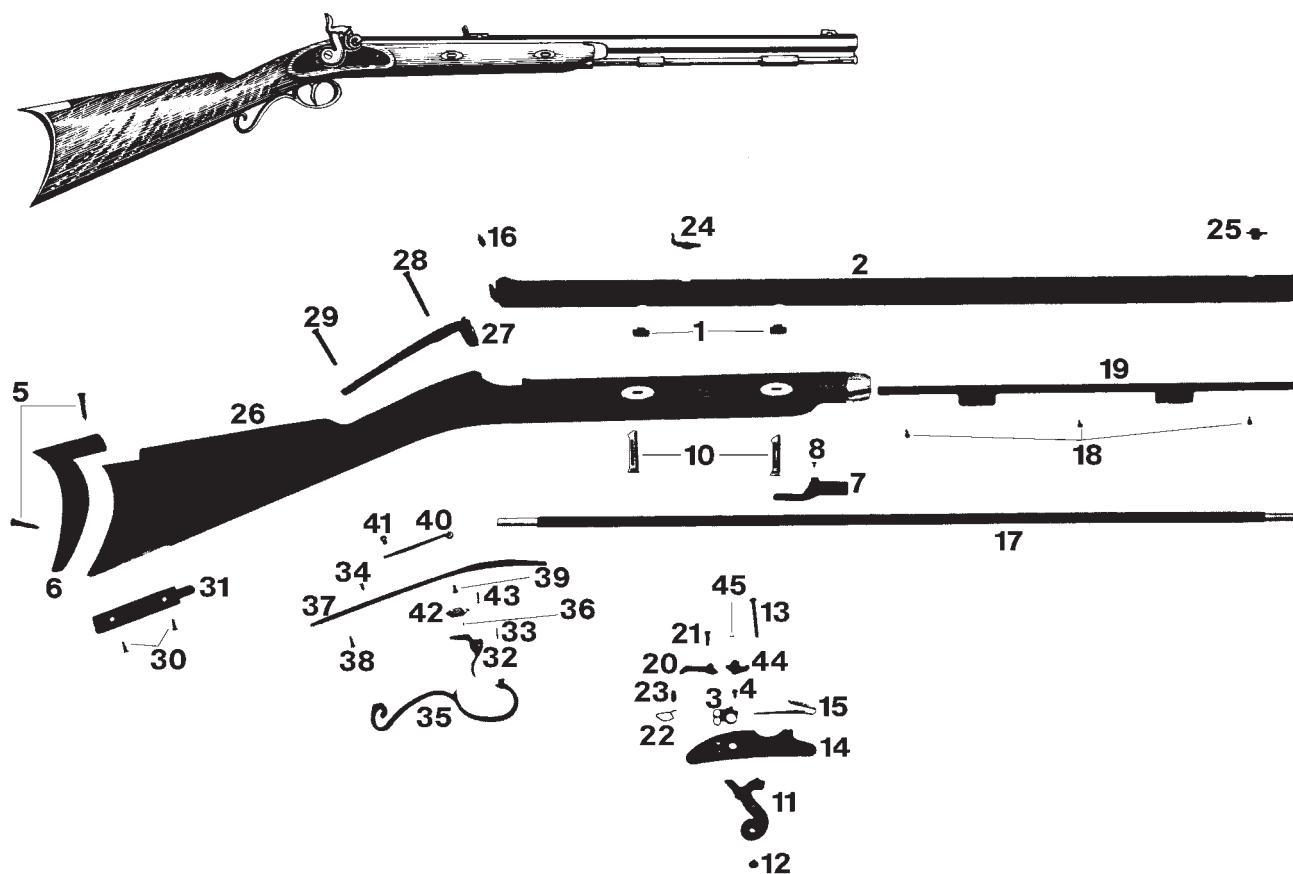
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|----|------------------------------|----|----------------------------------|----|--------------------------------|
| 1 | Barrel | 25 | Firing Pin Inertia Slide Spring | 49 | Mainspring |
| 2 | Receiver | 26 | Firing Pin Safety Lock | 50 | Mainspring Abutment |
| 3 | Breechbolt | 27 | Firing Pin Safety Lock Pin | 51 | Mainspring Guide, Inner |
| 4 | Buttplate Screws | 28 | Firing Pin Spring | 52 | Mainspring Guide, Outer |
| 5 | Buttplate | 29 | Forearm | 53 | Receiver Sight Filler Screws |
| 6 | Carrier | 30 | Forearm Tip | 54 | Receiver Spring Cover |
| 7 | Carrier Spring | 31 | Forearm Tip Tenon | 55 | Receiver Spring Cover Base |
| 8 | Carrier Spring Screw | 32 | Forearm Tip Screws | 56 | Receiver Spring Cover Pin |
| 9 | Cartridge Guide | 33 | Friction Stud | 57 | Receiver Spring Cover Spring |
| 10 | Cartridge Guide Screw | 34 | Friction Stud Spring | 58 | Receiver Spring Cover Stop Pin |
| 11 | Cartridge Guide Stop | 35 | Friction Stud Stop Pin | 59 | Front Sight |
| 12 | Cartridge Guide Stop Screw | 36 | Hammer | 60 | Rear Sight |
| 13 | Receiver Spring Cover Screw | 37 | Hammer Screw | 61 | Rear Sight Elevator |
| 14 | Cocking Lever | 38 | Locking Bolt, Left | 62 | Front Sight Base |
| 15 | Ejector | 39 | Locking Bolt, Right | 63 | Front Sight Base Screw |
| 16 | Ejector Collar | 40 | Locking Bolt Stop Pin | 64 | Front Sight Hood |
| 17 | Ejector Spring | 41 | Locking Bolt Stop Pin Stop Screw | 65 | Sight Hood Pin |
| 18 | Ejector Stop Pin | 42 | Lower Tang | 66 | Safety Slide |
| 19 | Extractor | 43 | Lower Tang Stock Screw | 67 | Safety Slide Spring |
| 20 | Extractor Pin | 44 | Magazine Follower | 68 | Sear |
| 21 | Mainspring Abutment Pin | 45 | Magazine Plug | 69 | Sear Spring |
| 22 | Firing Pin | 46 | Magazine Plug Screw | 70 | Stock |
| 23 | Firing Pin Inertia Slide | 47 | Magazine Spring | 71 | Trigger |
| 24 | Firing Pin Inertia Slide Pin | 48 | Magazine Tube | 72 | Trigger Pin |

Model BL-22 Lever-Action Rifle



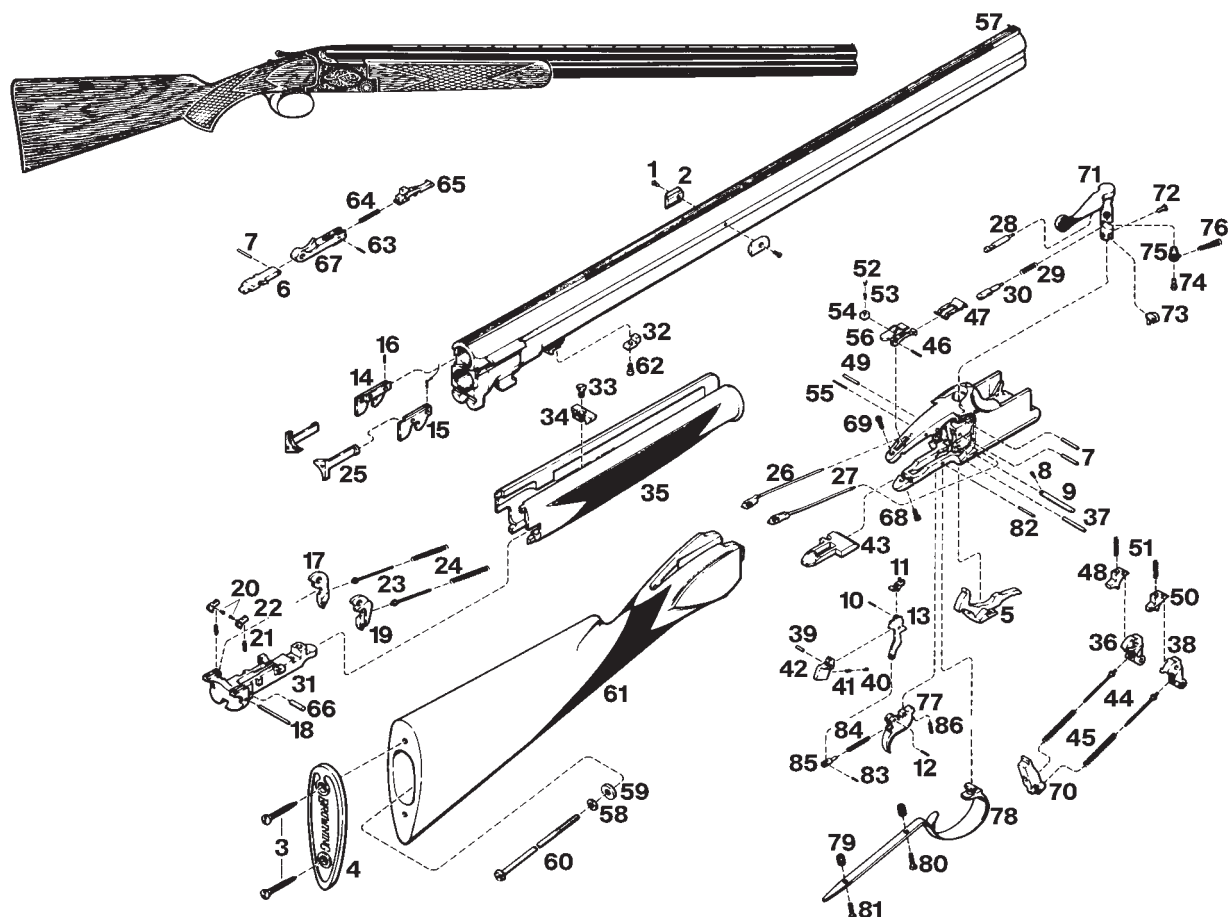
1 Bolt	21 Extractor Plunger	41 Muzzle Clamp
2 Bolt Actuating Pin	22 Extractor Spring	42 Muzzle Clamp Screw
3 Bolt Cover Plate	23 Firing Pin	43 Receiver with Fitted Barrel
4 Bolt Cover Pin	24 Firing Pin Retaining Pin	44 Sear
5 Buttplate	25 Firing Pin Spring	45 Sear Link
6 Buttplate Screws	26 Forearm	46 Sear Link Pin
7 Buttstock	27 Forearm Band	47 Sear Link Spring
8 Carrier Assembly	28 Forearm Band Pin	48 Sear Pin
9 Carrier Guide Pin	29 Frame	49 Front Sight
10 Carrier Pin	30 Frame Insert Pin	50 Rear Sight Assembly
11 Carrier Spring	31 Hammer	51 Stock Bolt
12 Cocking Lever	32 Hammer Pin	52 Stock Bolt Lock Washer
13 Cocking Lever Pin	33 Locking Block	53 Stock Bolt Washer
14 Cocking Lever Stop Screw	34 Magazine Assembly	54 Takedown Screw
15 Cocking Lever Link	35 Outer Magazine Tube	55 Trigger
16 Cocking Lever Link Pin	36 Magazine Tube Retaining Screw	56 Trigger Pin
17 Ejector	37 Mainspring	57 Trigger Spring
18 Ejector Pin	38 Mainspring Follower	58 Sear Spring
19 Ejector Spring	39 Mainspring Guide	
20 Extractor	40 Mainspring Guide Pin	

Percussion Mountain Rifle



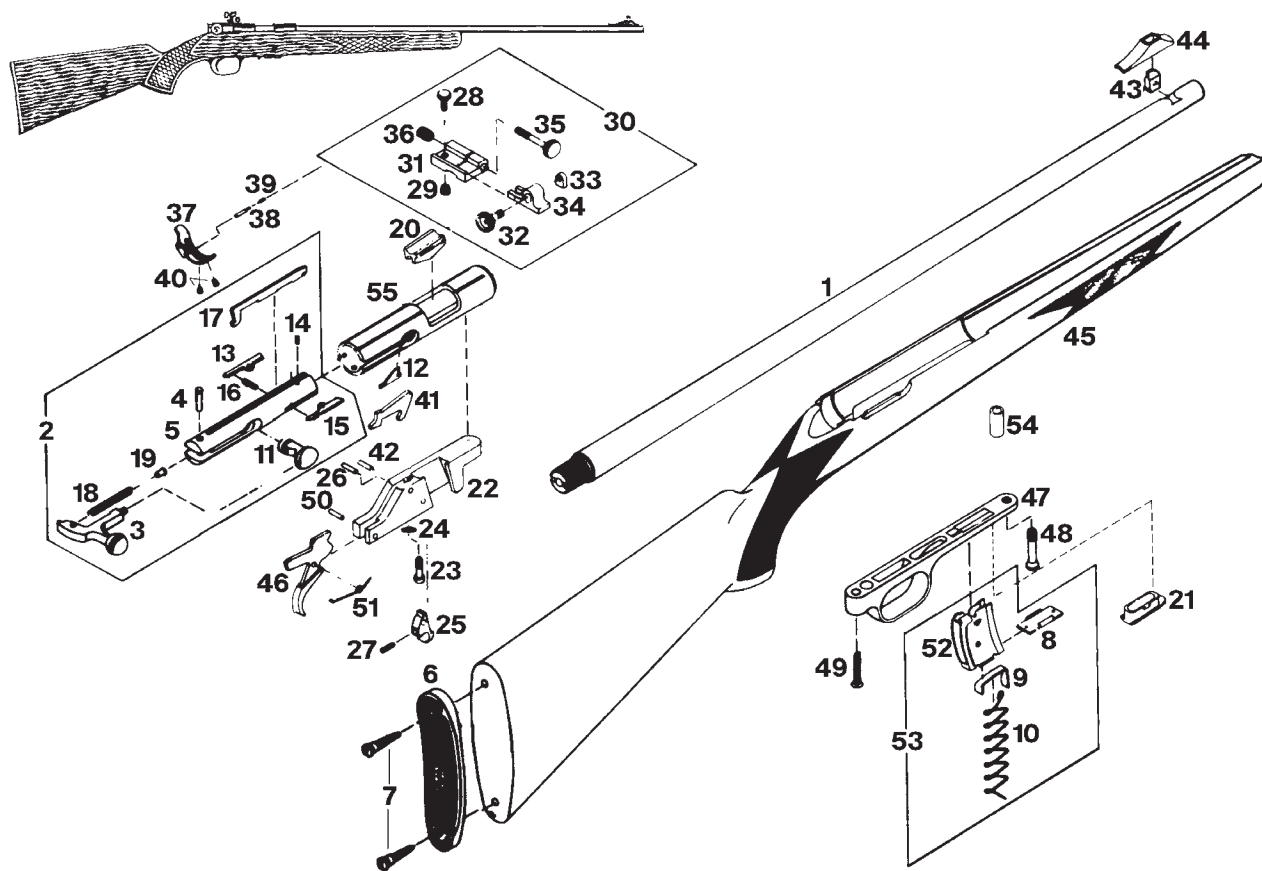
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|----|---|----|---|
| 1 | Barrel Lugs | 25 | Front Sight |
| 2 | Barrel with Breech Plug, Breech Housing and Clean-Out Screw | 26 | Stock Assembly with Forend Tip, Forend Tip Screw, Lockplate Screw Escutcheon, Wedge Plates and Wedge Plate Screws |
| 3 | Bridle | 27 | Tang |
| 4 | Bridle Screw | 28 | Tang Screw, Front |
| 5 | Buttplate Screws | 29 | Tang Screw, Rear |
| 6 | Buttplate | 30 | Toe Plate Screws |
| 7 | Forend Body and Thimble | 31 | Toe Plate |
| 8 | Forend Thimble Body Screw | 32 | Trigger |
| 9 | Forend Tip Screw | 33 | Trigger Guard Pin |
| 10 | Forend Wedges | 34 | Trigger Guard Screw |
| 11 | Hammer | 35 | Trigger Guard |
| 12 | Hammer Screw | 36 | Trigger Pin |
| 13 | Lockplate Screw | 37 | Trigger Plate |
| 14 | Lockplate with Bolster | 38 | Trigger Plate Screw |
| 15 | Mainspring | 39 | Trigger Pull Adjustment Screw |
| 16 | Nipple | 40 | Trigger Spring Assembly with Roller and Roller Pin |
| 17 | Ramrod, Complete with Brass Ends | 41 | Trigger Spring Screw |
| 18 | Rib Screws | 42 | Trigger Strut |
| 19 | Rib with Thimbles | 43 | Trigger Strut Pin |
| 20 | Sear | 44 | Tumbler Assembly with Roller and Roller Pin |
| 21 | Sear Screw | 45 | Tumbler Fly |
| 22 | Sear Spring | | |
| 23 | Sear Spring Pin | | |
| 24 | Sight Assembly Complete | | |

Superposed Over/Under Shotgun



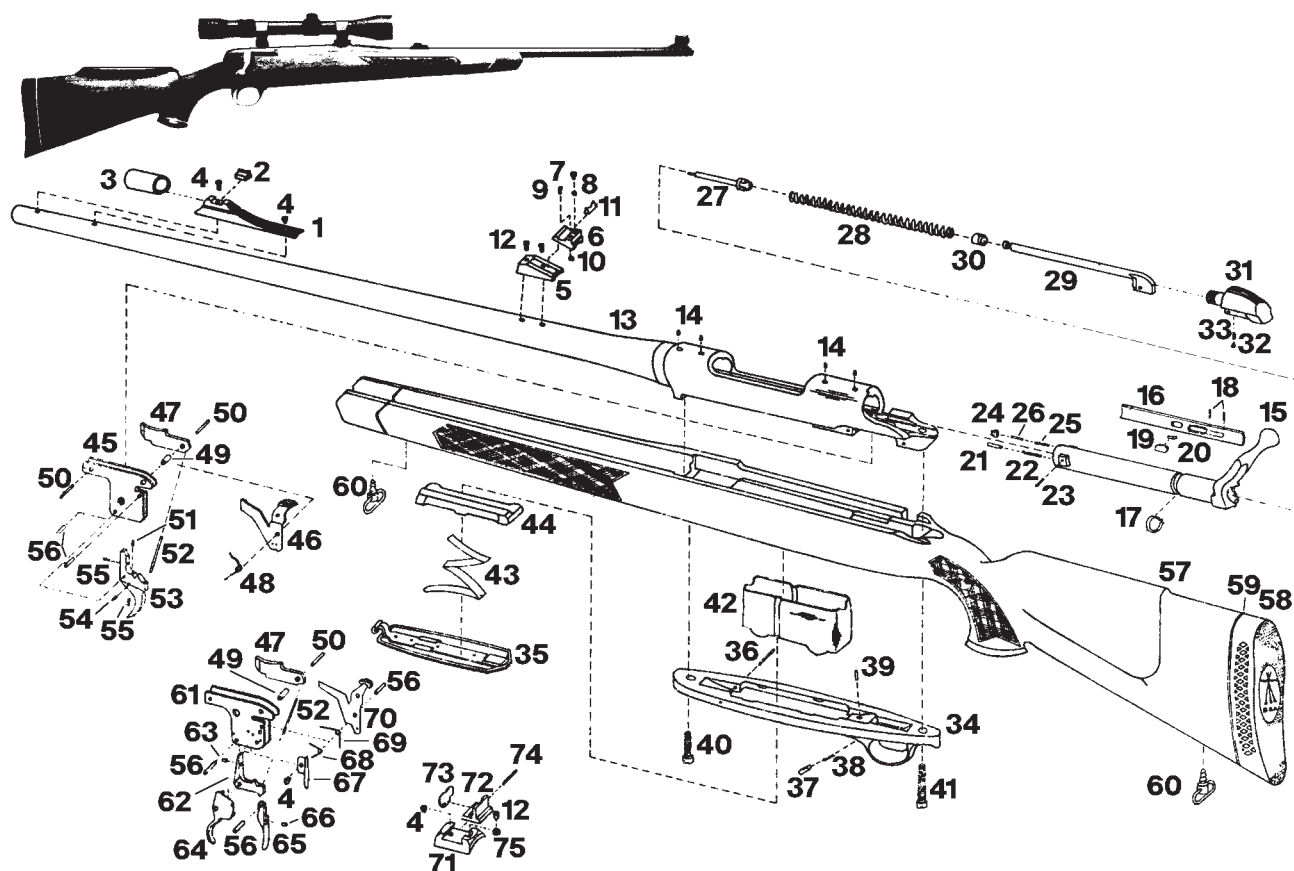
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|----|-----------------------------------|----|--------------------------------------|----|---------------------------------|
| 1 | Barrel Plate Screws | 30 | Firing Pin, Under | 59 | Stock Bolt Washer |
| 2 | Barrel Plate Wood | 31 | Forearm Bracket | 60 | Stock Bolt |
| 3 | Buttplate Screw | 32 | Forearm Bracket Stop Block | 61 | Stock |
| 4 | Buttplate | 33 | Forearm Retaining Clamp Screw | 62 | Stop Block Retaining Screw |
| 5 | Cocking Lever | 34 | Forearm Retaining Clamp | 63 | Takedown Lever Latch Pin |
| 6 | Cocking Lever Lifter | 35 | Forearm | 64 | Takedown Lever Latch Spring |
| 7 | Cocking Lever Lifter Pin | 36 | Hammer, Left | 65 | Takedown Lever Latch |
| 8 | Cocking Lever Pin Retaining Screw | 37 | Hammer Pin | 66 | Takedown Lever Pin |
| 9 | Cocking Lever Pin | 38 | Hammer, Right | 67 | Takedown Lever |
| 10 | Connector Selector Pin | 39 | Inertia Block Pin | 68 | Tang Piece Screw, Bottom |
| 11 | Connector Selector | 40 | Inertia Block Spring Guide | 69 | Tang Piece Screw, Top |
| 12 | Connector Stop Pin | 41 | Inertia Block Spring | 70 | Tang Piece |
| 13 | Connector | 42 | Inertia Block | 71 | Top Lever |
| 14 | Ejector Extension, Left | 43 | Locking Bolt | 72 | Top Lever Dog Screw |
| 15 | Ejector Extension, Right | 44 | Mainspring Guides | 73 | Top Lever Dog |
| 16 | Ejector Extension Stop Pin | 45 | Mainsprings | 74 | Top Lever Spring Retainer Screw |
| 17 | Ejector Hammer, Left | 46 | Safety Spring Pin | 75 | Top Lever Spring Retainer |
| 18 | Ejector Hammer Pin | 47 | Safety Spring | 76 | Top Lever Spring |
| 19 | Ejector Hammer, Right | 48 | Sear, Left | 77 | Trigger |
| 20 | Ejector Hammer Sear Pins | 49 | Sear Pin | 78 | Trigger Guard |
| 21 | Ejector Hammer Sear Spring | 50 | Sear, Right | 79 | Trigger Guard Screw Escutcheons |
| 22 | Ejector Hammer Sear | 51 | Sear Springs | 80 | Trigger Guard Screw, Front |
| 23 | Ejector Hammer Spring Guides | 52 | Selector Block Spring Follower | 81 | Trigger Guard Screw, Rear |
| 24 | Ejector Hammer Springs | 53 | Selector Block Spring | 82 | Trigger Pin |
| 25 | Ejectors, Right and Left | 54 | Selector Block | 83 | Trigger Piston Pin |
| 26 | Ejector Trip Rod, Left | 55 | Selector Safety Spring Retaining Pin | 84 | Trigger Piston Spring |
| 27 | Ejector Trip Rod, Right | 56 | Selector Safety | 85 | Trigger Piston |
| 28 | Firing Pin, Over | 57 | Sight Bead | 86 | Trigger Spring |
| 29 | Firing Pin Spring, Under | 58 | Stock Bolt Lock Washer | | |

T-Bolt Bolt-Action Rifle

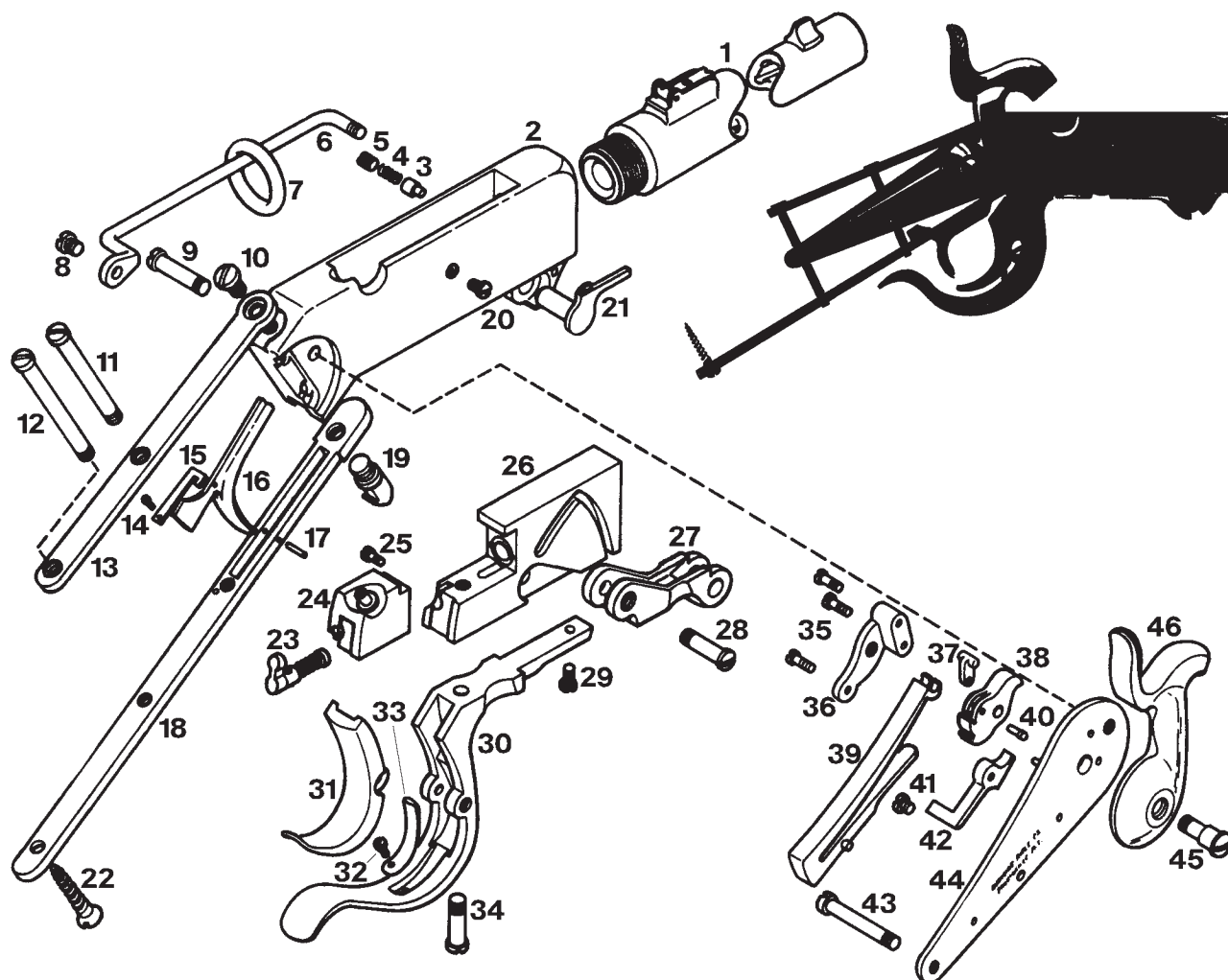


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|----|--|----|---|
| 1 | Barrel | 29 | Receiver Sight Adjusting Screw Bushing, Horizontal |
| 2 | Bolt Assembly | 30 | Receiver Sight Assembly Complete |
| 3 | Bolt Handle | 31 | Receiver Sight Base |
| 4 | Bolt Handle Pin | 32 | Receiver Sight Eyepiece |
| 5 | Breechbolt | 33 | Receiver Sight Eyepiece Adjusting Bushing, Vertical |
| 6 | Buttplate | 34 | Receiver Sight Eyepiece Housing |
| 7 | Buttplate Screws | 35 | Receiver Sight Mounting Screw |
| 8 | Clip Magazine Floorplate | 36 | Receiver Sight Mounting Screw Bushing |
| 9 | Clip Magazine Follower | 37 | Safety Body |
| 10 | Clip Magazine Follower Spring | 38 | Safety Click Pin |
| 11 | Cross Bolt | 39 | Safety Click Pin Spring |
| 12 | Ejector | 40 | Safety Screws |
| 13 | Extractor, Left | 41 | Sear |
| 14 | Extractor Pin | 42 | Sear Pin |
| 15 | Extractor, Right | 43 | Front Sight Blade |
| 16 | Extractor Spring | 44 | Front Sight Ramp |
| 17 | Firing Pin | 45 | Stock T-Bolt |
| 18 | Firing Pin Spring | 46 | Trigger |
| 19 | Firing Pin Spring Follower | 47 | Trigger Guard |
| 20 | Loading Ramp | 48 | Front Takedown Screw |
| 21 | Magazine Enclosure | 49 | Rear Trigger Guard Screw |
| 22 | Magazine Housing | 50 | Trigger Pin |
| 23 | Magazine Housing Screw | 51 | Trigger Spring |
| 24 | Magazine Housing Screw Lock Washer | 52 | Magazine Body |
| 25 | Magazine Latch | 53 | Magazine Assembly |
| 26 | Magazine Latch Pin | 54 | Takedown Screw |
| 27 | Magazine Latch Spring | 55 | Receiver |
| 28 | Receiver Sight Adjusting Screw, Horizontal | | |

CF2 High-Power Autoloading Rifle



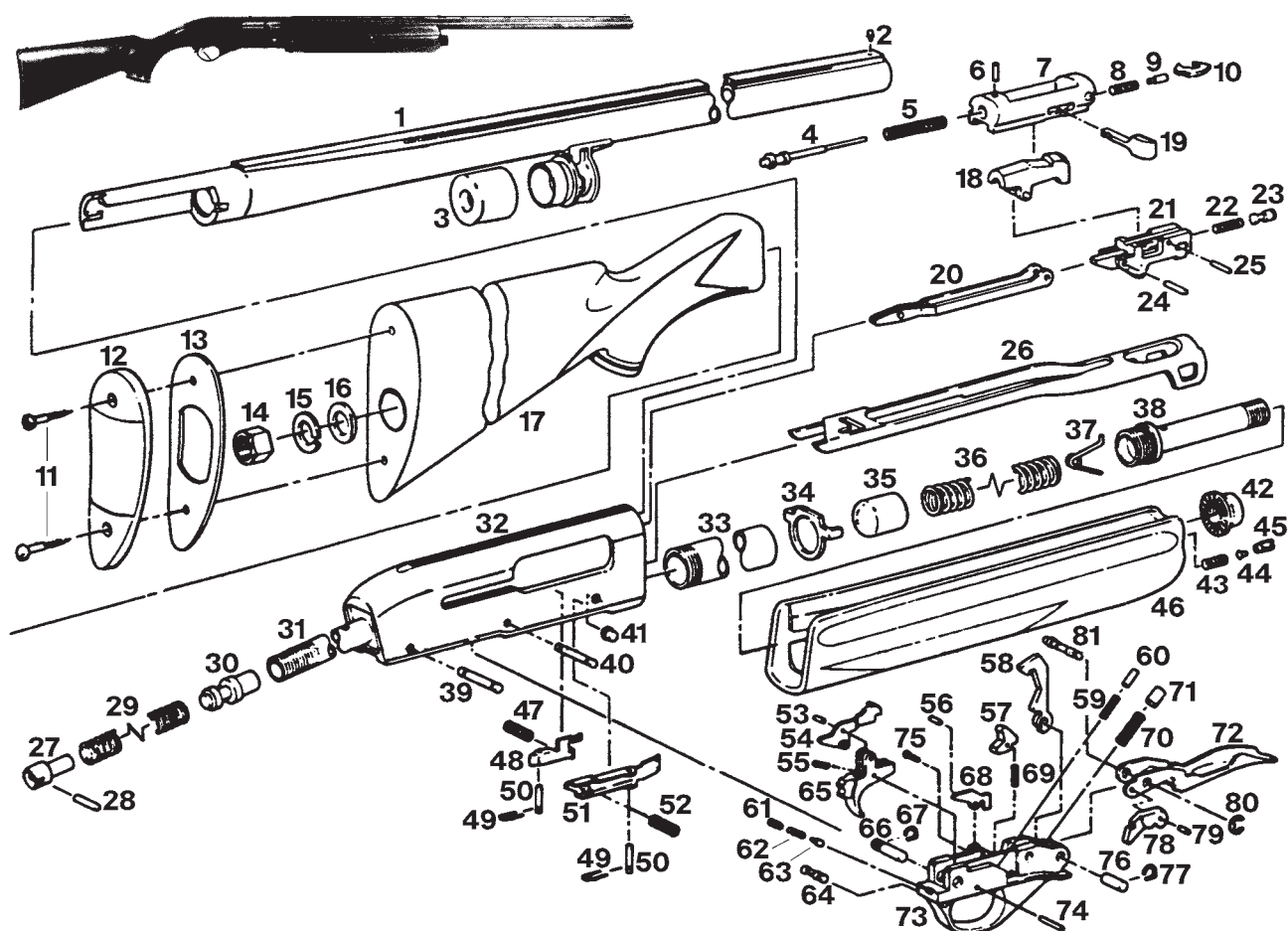
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|----|----------------------------|----|---|----------------------------------|---------------------------------|
| 1 | Front Sight Ramp | 27 | Striker | 52 | Trigger and Sear Coupling Rod |
| 2 | Front Sight Blade | 28 | Striker Spring | 53 | Trigger |
| 3 | Front Sight Hood | 29 | Cocking Piece | 54 | Trigger Locking Plug |
| 4 | Fixing Screws | 30 | Guide Bushing | 55 | Trigger Spring Screws |
| 5 | Rear Sight Base | 31 | Cocking Piece Housing | 56 | Trigger Axis Pins |
| 6 | Rear Sight Elevating Slide | 32 | Indicator | 57 | Stock |
| 7 | Gib Screw Blade | 33 | Indicator Spring | 58 | Recoil Pad |
| 8 | Gib Blade | 34 | Trigger Guard | 59 | Recoil Pad Spacer |
| 9 | Gib Screw Elevating Slide | 35 | Magazine Floorplate | 60 | Sling Swivels |
| 10 | Gib Elevating Slide | 36 | Magazine Floorplate Pin | | |
| 11 | Rear Sight Blade | 37 | Magazine Floorplate Catch | For Optional Set-Trigger | |
| 12 | Rear Sight Locking Screws | 38 | Magazine Floorplate Catch Spring | 61 | Trigger Housing Mechanism |
| 13 | Barrel and Receiver | 39 | Magazine Floorplate Catch Retaining Pin | 62 | Trigger Sear |
| 14 | Scope Mount Filler Screws | 40 | Front Trigger Guard Screw | 63 | Trigger Sear Adjusting Screw |
| 15 | Bolt | 41 | Rear Trigger Guard Screw | 64 | Set-Trigger |
| 16 | Bolt Rib | 42 | Magazine Box | 65 | Firing Trigger |
| 17 | Bolt Rib Clip | 43 | Magazine Follower Spring | 66 | Firing Trigger Adjustment Screw |
| 18 | Bolt Rib Pins | 44 | Magazine Follower | 67 | Trigger Spring |
| 19 | Bolt Rib Plunger | 45 | Trigger Mechanism Housing | 68 | Hammer Spring |
| 20 | Bolt Rib Plunger Spring | 46 | Safety | 69 | Sear Spring |
| 21 | Ejector | 47 | Sear | 70 | Safety |
| 22 | Ejector Spring | 48 | Sear Spring | Optional Rear Sight Parts | |
| 23 | Ejector Retaining Pin | 49 | Sear Axis Bushing | 71 | Rear Sight Base |
| 24 | Extractor | 50 | Trigger Mechanism Retaining Pin | 72 | Rear Sight Fixed Leaf |
| 25 | Extractor Spring | 51 | Trigger Spring | 73 | Folding Leaf |
| 26 | Extractor Plunger | | | 74 | Folding Leaf Axis Pin |
| | | | | 75 | Rear Sight Gib |



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|----|---------------------------------|----|--------------------------------------|
| 1 | Barrel | 25 | Nipple Block Plunger Retaining Screw |
| 2 | Frame | 26 | Breechblock |
| 3 | Takedown Lever Plunger | 27 | Breechblock Link |
| 4 | Takedown Lever Plunger Spring | 28 | Breechblock Link Screw |
| 5 | Takedown Lever Spring Plunger | 29 | Lever Retaining Screw |
| 6 | Saddle Ring Bar | 30 | Finger Lever |
| 7 | Saddle Ring | 31 | Lever Latch |
| 8 | Saddle Ring Bar Screw | 32 | Lever Latch Spring Screw |
| 9 | Front Lockplate Screw | 33 | Lever Latch Spring |
| 10 | Upper Tang Screw | 34 | Main Lever Retaining Screw |
| 11 | Front Tang Screw | 35 | Bridle Screws |
| 12 | Rear Tang Screw | 36 | Bridle |
| 13 | Upper Tang | 37 | Stirrup |
| 14 | Trigger Spring Screw | 38 | Tumbler |
| 15 | Trigger Spring | 39 | Mainspring |
| 16 | Trigger | 40 | Stirrup Pin |
| 17 | Trigger Pin | 41 | Mainspring Stop Screw |
| 18 | Trigger Plate | 42 | Sear |
| 19 | Finger Lever Latch Lock | 43 | Rear Lockplate Screw |
| 20 | Cam Screw | 44 | Lockplate |
| 21 | Takedown Lever | 45 | Hammer Screw |
| 22 | Trigger Plate Screw | 46 | Hammer |
| 23 | Nipple Block Spring and Plunger | | |
| 24 | Nipple Block | | |

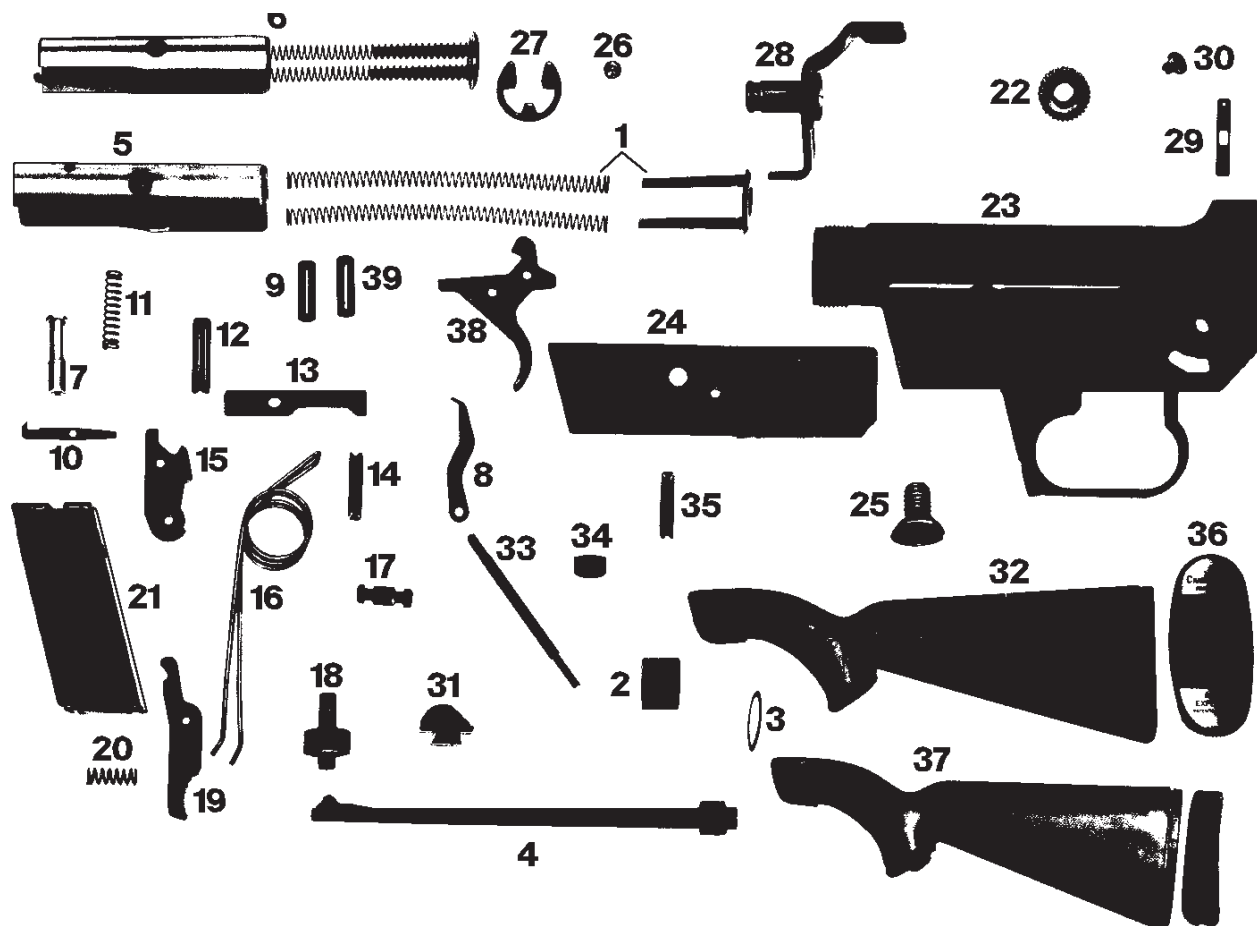


12-Gauge Autoloading Shotgun



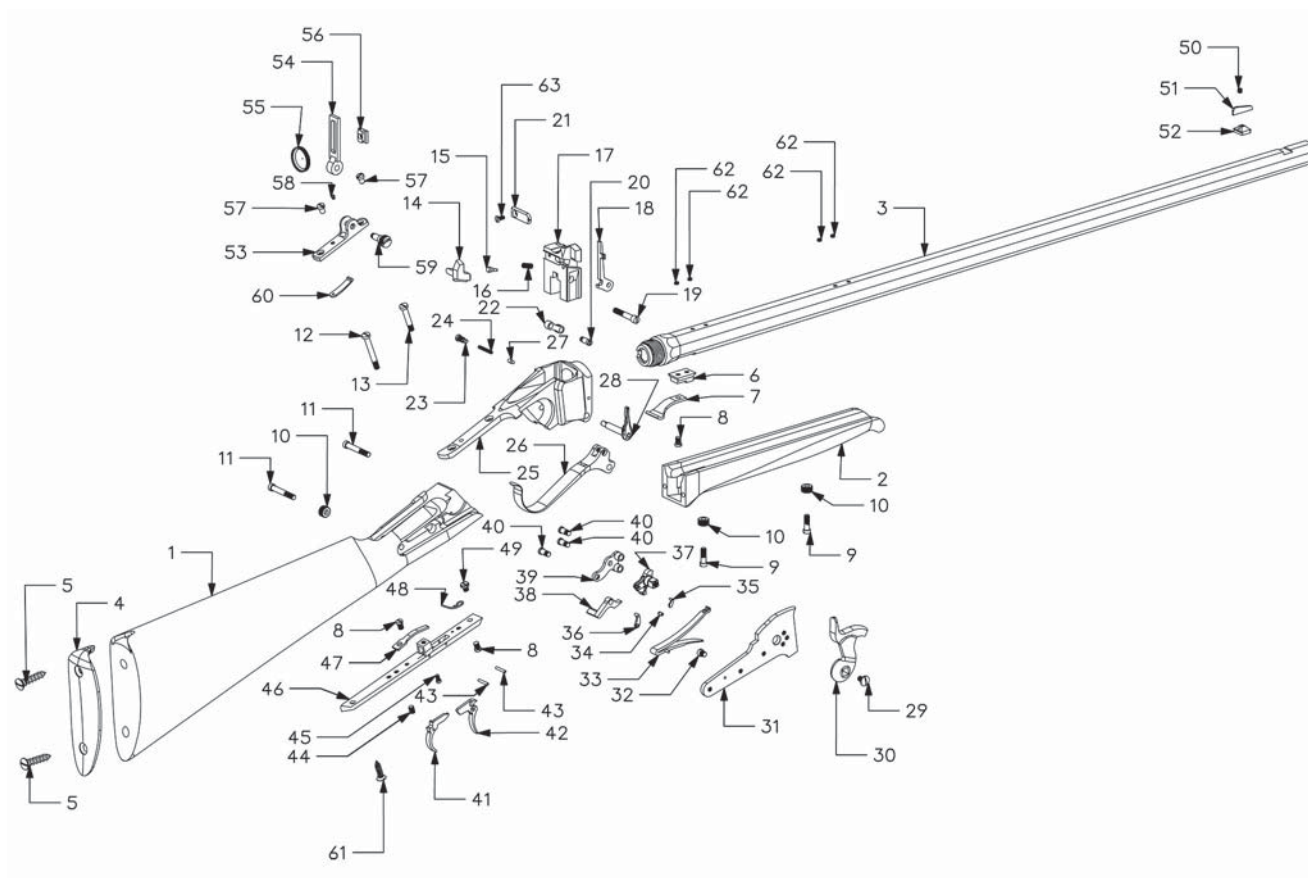
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|----|---------------------------------|----|-------------------------------------|----|-----------------------------------|
| 1 | Barrel Assembly | 28 | Action Spring Plug Pin | 55 | Trigger Spring |
| 2 | Front Sight | 29 | Action Spring | 56 | Release Lever Pin |
| 3 | Piston | 30 | Action Spring Follower | 57 | Sear |
| 4 | Firing Pin | 31 | Action Spring Tube | 58 | Hammer |
| 5 | Firing Pin Spring | 32 | Receiver | 59 | Lifter Pawl Spring |
| 6 | Firing Pin Stop Pin | 33 | Magazine Tube | 60 | Lifter Pawl Plunger |
| 7 | Breechbolt Assembly | 34 | Forend Support | 61 | Safety Plunger Screw |
| 8 | Extractor Spring | 35 | Magazine Follower | 62 | Safety Plunger Spring |
| 9 | Extractor Plunger | 36 | Magazine Follower Spring | 63 | Safety Plunger |
| 10 | Extractor | 37 | Magazine Extension Retaining Spring | 64 | Safety |
| 11 | Buttplate Screws | 38 | Magazine Tube Extension | 65 | Trigger |
| 12 | Buttplate | 39 | Trigger Guard Pin, Rear | 66 | Trigger Guard Pin Bushing, Rear |
| 13 | Buttplate Liner | 40 | Trigger Guard Pin, Front | 67 | Trigger Guard Pin Retainer, Rear |
| 14 | Stock Retaining Nut | 41 | Release Button | 68 | Release Lever |
| 15 | Stock Bolt Lock Washer | 42 | Magazine Cap | 69 | Sear Spring |
| 16 | Stock Bolt Washer | 43 | Magazine Cap Stop Spring | 70 | Mainspring |
| 17 | Stock Assembly | 44 | Magazine Cap Stop Plunger | 71 | Mainspring Plunger |
| 18 | Locking Bolt | 45 | Magazine Cap Stop | 72 | Lifter |
| 19 | Operating Handle | 46 | Forend | 73 | Trigger Guard |
| 20 | Link Assembly | 47 | Cartridge Stop Spring | 74 | Trigger Pin |
| 21 | Slide | 48 | Cartridge Stop | 75 | Sear Pin |
| 22 | Operating Handle Plunger Spring | 49 | Retaining Spring, Small | 76 | Hammer Bushing |
| 23 | Operating Handle Plunger | 50 | Cartridge Stop Pins | 77 | Trigger Guard Pin Retainer, Front |
| 24 | Link Pin | 51 | Lifter Latch | 78 | Lifter Pawl |
| 25 | Operating Handle Plunger Pin | 52 | Lifter Latch Spring | 79 | Lifter Pawl Pin |
| 26 | Action Bar | 53 | Sear Trip Pin | 80 | Lifter Pin Retainer |
| 27 | Action Spring Plug | 54 | Sear Trip | 81 | Lifter Pin |

AR-7 and AR-7S Explorer Autoloading Rifle



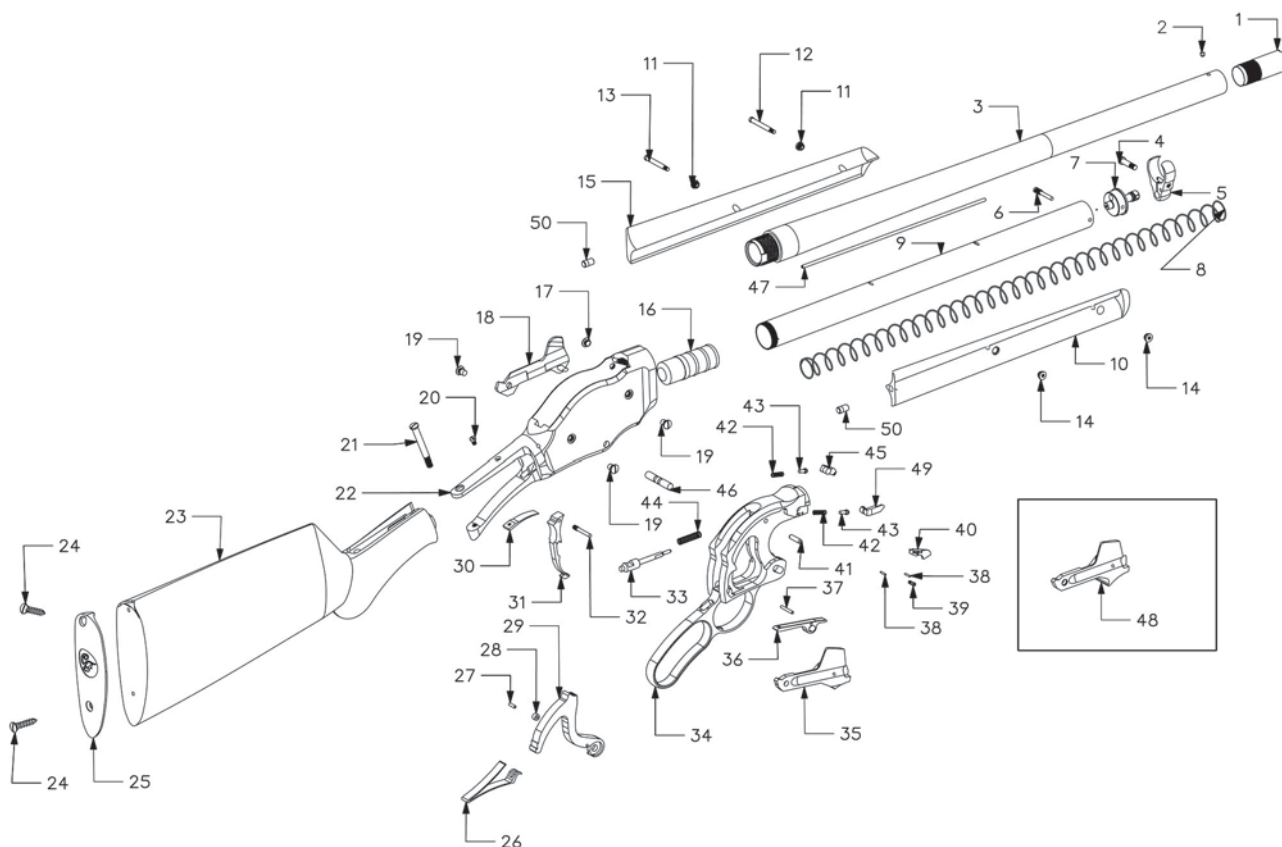
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|----|---------------------------------------|----|-----------------------------------|
| 1 | Action Springs and Guide | 21 | Magazine, Complete |
| 2 | Barrel Nut | 22 | Rear Sight Press Nut |
| 3 | Barrel Nut Lock Washer | 23 | Receiver |
| 4 | Barrel Assembly | 24 | Receiver Sideplate |
| 5 | Bolt | 25 | Receiver Sideplate Screw |
| 6 | Bolt Assembly | 26 | Safety Detent Ball |
| 7 | Charging Handle | 27 | Safety Snap Ring |
| 8 | Ejector | 28 | Safety |
| 9 | Ejector Pin | 29 | Sight, Rear |
| 10 | Extractor | 30 | Rear Sight Screw |
| 11 | Extractor Spring | 31 | Sight, Front |
| 12 | Extractor Assembly Pin | 32 | Stock |
| 13 | Firing Pin | 33 | Stock Takedown Screw |
| 14 | Firing Pin Assembly Pin | 34 | Stock Takedown Screw Nut |
| 15 | Hammer | 35 | Stock Takedown Screw Nut Roll Pin |
| 16 | Hammer and Trigger Spring | 36 | Stock Outer Buttcap |
| 17 | Hammer and Trigger Spring Support Pin | 37 | Stock Assembly |
| 18 | Hammer Pivot Pin | 38 | Trigger |
| 19 | Magazine Latch | 39 | Trigger Pivot Pin |
| 20 | Magazine Latch Spring | | |

Small Frame Sharps



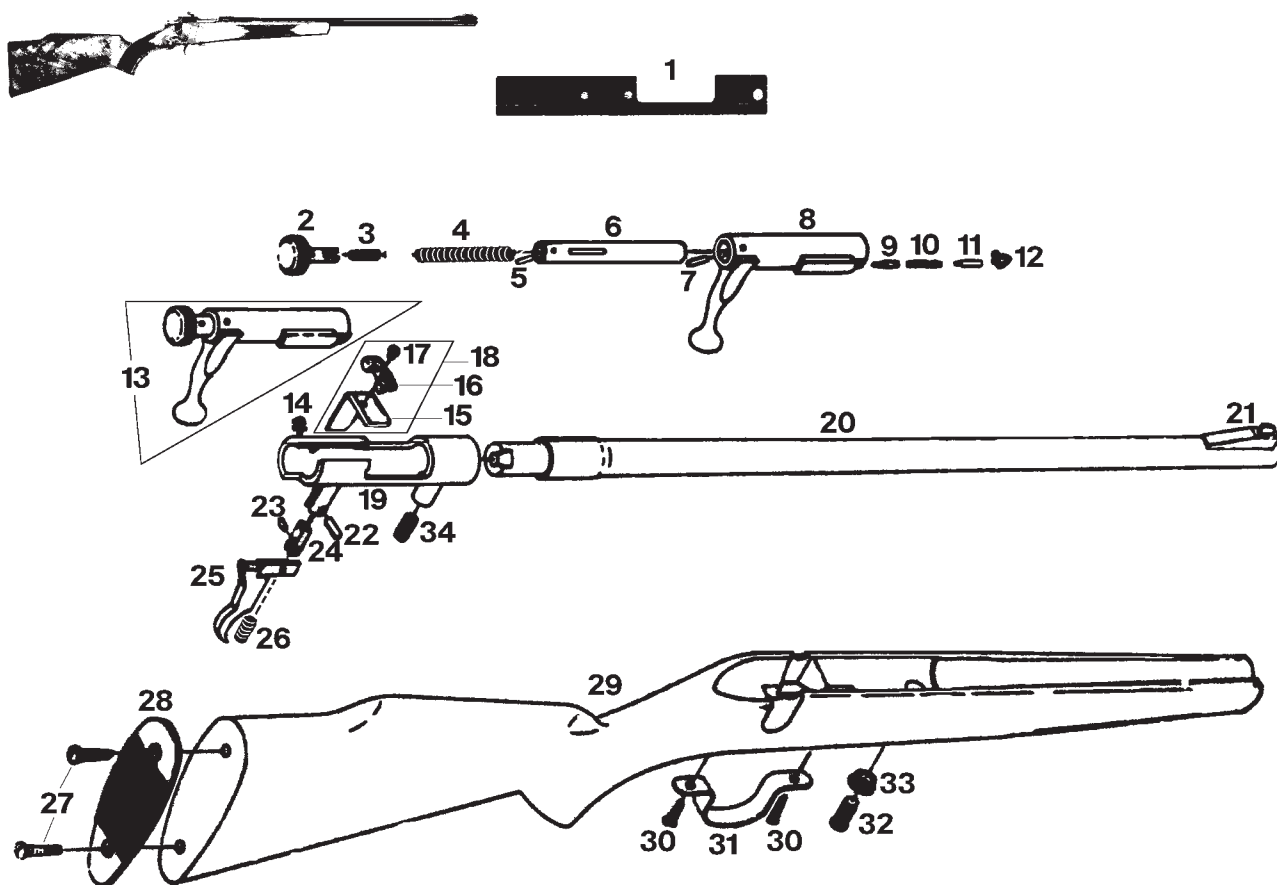
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|--------------------------------------|--------------------------------------|
| 1 Stock | 63 Breech Block Plate Screw |
| 4 Butt Plate | 31 Lock Plate |
| 5 Butt Plate Screw | 30 Hammer |
| 10 Butt Plate Washer | 37 Tumbler |
| 3 Barrel | 36 Stirrup |
| 25 Receiver | 34 Stirrup Screw |
| 27 Lever Pin Plunger | 39 Bridle |
| 24 Lever Pin Plunger Spring | 40 Bridle Screw |
| 23 Lever Pin Plunger Screw | 35 Fly |
| 26 Lever | 29 Hammer Screw |
| 22 Link | 32 Main Spring Retainer Screw |
| 19 Link to Breech Block Screw | 33 Main Spring |
| 17 Breech Block | 8 Front Guard Screw |
| 14 Firing Pin Pusher | 46 Double Set Trigger |
| 15 Firing Pin | 44 Guard Plate |
| 16 Firing Pin Spring | 44 Rear Trigger Regulating |
| 21 Breech Block Plate | Screw |
| 20 Link to Lever Screw | 45 Regulating Screw |

1887 Lever Action Shotgun



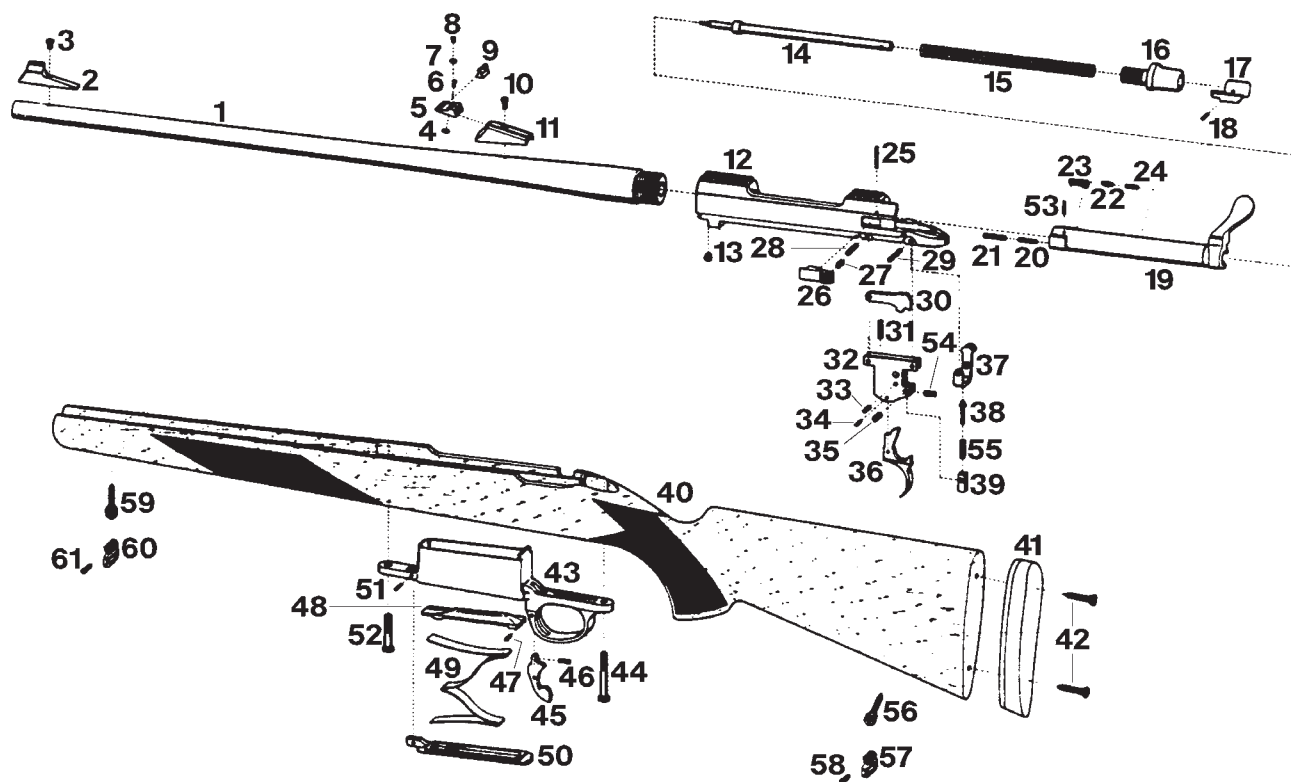
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|-----------|-----------------------------|-----------|-------------------------|
| 1 | Choke Tube | 24 | Butt Plate Screw |
| 2 | Front Sight | 25 | Butt Plate |
| 3 | Barrel | 26 | Hammer Spring |
| 4 | Barrel Band Screw | 27 | Hammer Inner Washer Pin |
| 5 | Barrel Band | 28 | Inner Washer Pin |
| 6 | Magazine Tube Locking Screw | 29 | Hammer |
| 7 | Magazine Tube Plug | 30 | Trigger Spring |
| 8 | Magazine Spring | 31 | Trigger |
| 9 | Magazine Tube | 32 | Trigger Screw Pin |
| 10 | Right Forend | 33 | Firing Pin |
| 11 | Forend Screw Washer | 34 | Breech Bolt |
| 12 | Forend Front Screw | 35 | Right Cartridge Guide |
| 13 | Threaded Rear Screw | 36 | Carrier |
| 14 | Threaded Forend Washer | 37 | Carrier Pin |
| 15 | Left Forend | 38 | Pin 1, 5x7, 8 |
| 16 | Magazine Follower | 39 | Camme Screw |
| 17 | Shell Detent Screw | 40 | Camme |
| 18 | Left Cartridge Guide | 41 | Pin 4x15, 8 |
| 19 | Cartridge Guide Screw | 42 | Spring 4x13x0, 5 |
| 20 | Trigger Spring Screw | 43 | Extractor Link |
| 21 | Tang Screw | 44 | Firing Pin Spring |
| 22 | Receiver | 45 | Left Extractor |
| 23 | Stock | 46 | Receiver/Bolt Pin |
| | | 47 | Magazine Reduction Rod |

Single Shot Rifle



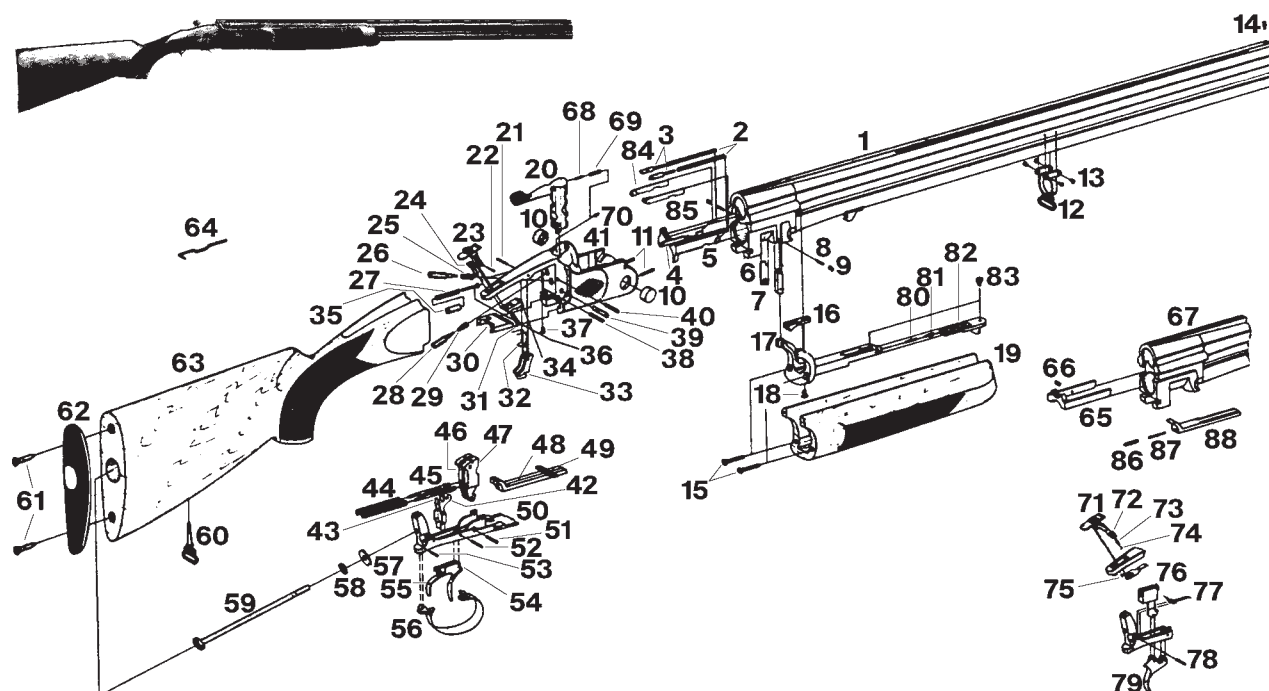
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|----|----------------------------|----|--------------------------------|
| 1 | Scope Mount Base | 18 | Rear Sight, Complete |
| 2 | Cocking Piece | 19 | Receiver |
| 3 | Rebound Spring | 20 | Barrel |
| 4 | Firing Pin Spring | 21 | Front Sight |
| 5 | Cocking Piece Pin | 22 | Trigger Assembly Retaining Pin |
| 6 | Firing Pin | 23 | Sear Pin |
| 7 | Firing Pin Retaining Pin | 24 | Sear |
| 8 | Bolt | 25 | Trigger |
| 9 | Bolt Hold-Down Plunger | 26 | Sear Spring |
| 10 | Extractor Spring | 27 | Buttplate Screws |
| 11 | Extractor Plunger | 28 | Buttplate |
| 12 | Extractor | 29 | Stock |
| 13 | Bolt Assembly, Complete | 30 | Trigger Guard Screws |
| 14 | Rear Sight Elevation Screw | 31 | Trigger Guard |
| 15 | Rear Sight Slide | 32 | Takedown Screw |
| 16 | Rear Sight Aperture | 33 | Stock Escutcheon |
| 17 | Rear Sight Windage Screw | 34 | Barrel Retaining Screw |

Bolt-Action Rifle



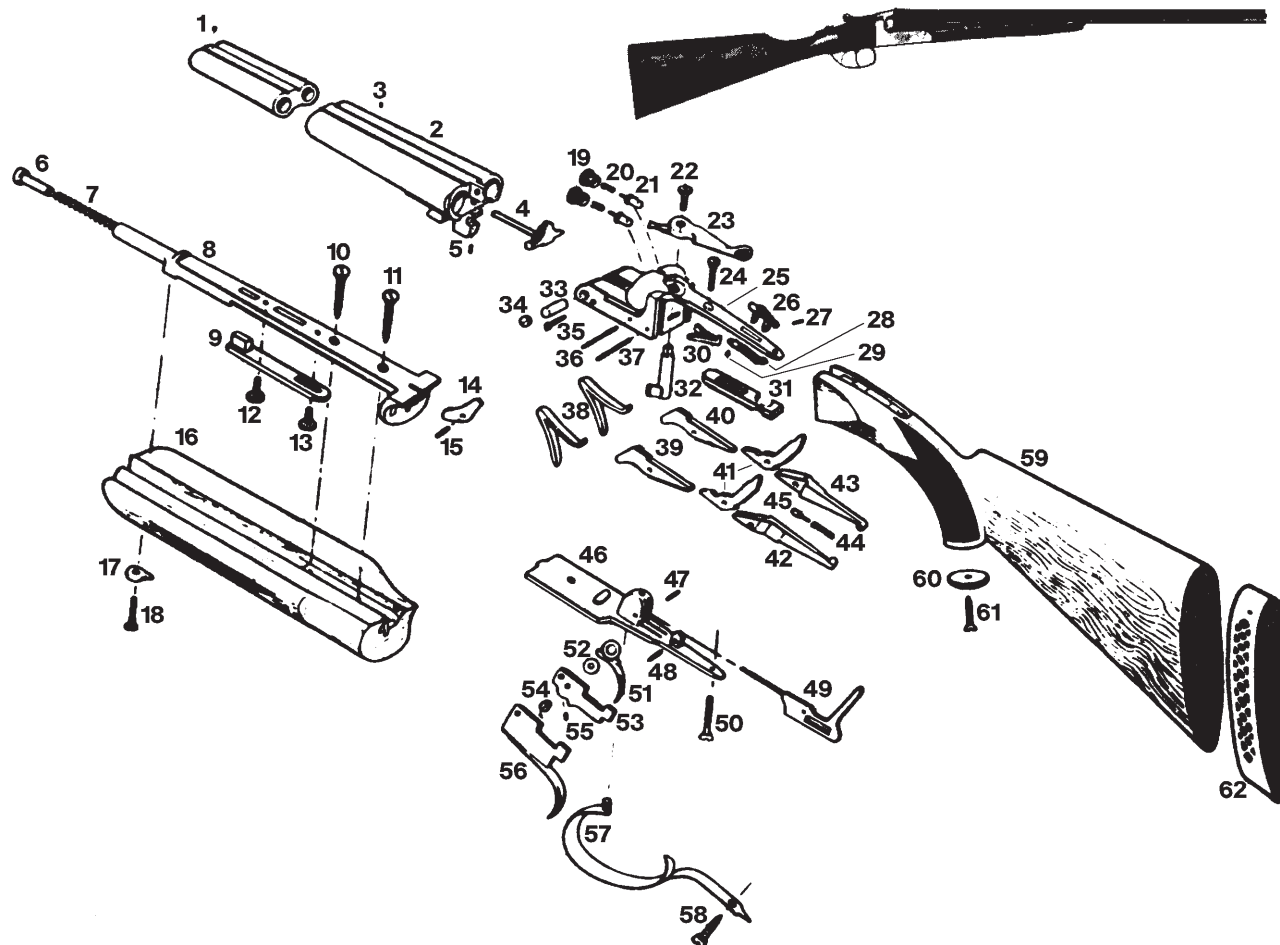
1	Barrel	32	Trigger Housing
2	Front Sight	33	Trigger Stop Pin
3	Front Sight Screw	34	Trigger Pin
4	Elevation Nut	35	Safety-Lever Pin
5	Rear Sight Slide	36	Trigger
6	Elevation Screw	37	Safety Button
7	Windage Washer	38	Safety Spring Plunger
8	Windage Screw	39	Safety-Lever
9	Rear Sight Aperture	40	Stock
10	Base Screw	41	Recoil Pad
11	Rear Sight Base	42	Recoil Pad Screws
12	Action Receiver	43	Trigger Guard/Magazine Case
13	Stop Barrel Screw	44	Rear Guard Assembly Screw
14	Firing Pin	45	Floorplate Catch
15	Firing Pin Spring	46	Floorplate Catch Spring
16	Bolt Sleeve	47	Floorplate Pin
17	Cocking Piece	48	Magazine Follower
18	Firing Pin Retaining Pin	49	Magazine Spring
19	Bolt Body	50	Floorplate
20	Ejector Spring	51	Floorplate Pin
21	Ejector	52	Front Guard Assembly Screw
22	Extractor Pin	53	Ejector Stop Pin
23	Extractor	54	Trigger Spring
24	Extractor Spring	55	Safety Spring
25	Bolt Stop Pin	56	Rear Swivel Stud
26	Bolt Stop	57	Rear Swivel
27	Bolt Stop Spring	58	Rear Swivel Screw
28	Sear Pin	59	Front Swivel Stud
29	Safety Pin	60	Front Swivel
30	Sear	61	Front Swivel Screw
31	Sear Spring		

Over/Under Shotgun

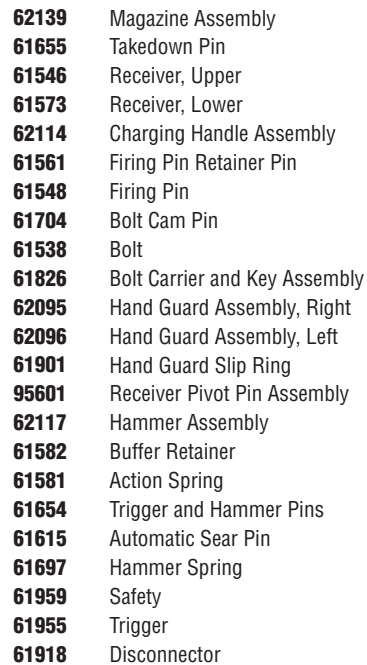


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|----------------------------------|------------------------------------|---------------------------------|
| 1 Barrels | 31 Safety Spring | 61 Buttplate Screws |
| 2 Ejector Springs | 32 Sear Springs | 62 Buttplate |
| 3 Ejector Spring Guides | 33 Sear | 63 Stock |
| 4 Left Ejector | 34 Safety Plate | 64 Automatic Safety Bar |
| 5 Right Ejector | 35 Top Lever Spring Guide, Outside | 65 Extractor |
| 6 Left Ejector Catch Plate | 36 Top Lever Spring Guide, Inside | 66 Extractor Stop Screw |
| 7 Right Ejector Catch Plate | 37 Top Lever Spring Contrast Screw | 67 Barrels |
| 8 Catch Plate Stop Piston Spring | 38 Trigger Plate Assembly Pin | 68 Top Lever Stop Spring |
| 9 Catch Plate Stop Piston | 39 Top Lever Stop Pin | 69 Top Lever Stop Pin |
| 10 Joint Pin | 40 Firing Pin Stop Pin | 70 Top Lever Releasing Pin |
| 11 Joint Pin Stop Pins | 41 Frame | 71 Single Trigger Safety |
| 12 Front Sling Swivel | 42 Right Trigger Plate | 72 Safety Block |
| 13 Swing Swivel Screws | 43 Left Trigger Plate | 73 Block Spring |
| 14 Front Sight | 44 Hammer Springs | 74 Safety Position Ball |
| 15 Forend Hinge Screws | 45 Hammer Spring Guides | 75 Single Trigger Safety Spring |
| 16 Cocking Hook | 46 Left Hammer | 76 Inertia Block |
| 17 Forend Iron | 47 Right Hammer | 77 Inertia Block Spring |
| 18 Cocking Hook Screw | 48 Right Cocking Bar | 78 Single Trigger Pin |
| 19 Forearm | 49 Left Cocking Bar | 79 Single Trigger |
| 20 Top Lever | 50 Trigger Plate | 80 Forearm Catch Spring |
| 21 Sear Pin | 51 Hammer Pin | 81 Forearm Catch Spring Guide |
| 22 Safety Spring Pin | 52 Trigger Pin | 82 Forearm Catch |
| 23 Safety Slide | 53 Trigger Guard Stop Pin | 83 Forearm Catch Screw |
| 24 Strap Screw | 54 Right Trigger | 84 Left Ejector Hammer |
| 25 Firing Pin Spring | 55 Left Trigger | 85 Right Ejector Hammer |
| 26 Lower Firing Pin | 56 Trigger Guard | 86 Cocking Bar Spring Guide |
| 27 Top Lever Spring | 57 Stock Washer | 87 Cocking Bar Spring |
| 28 Upper Firing Pin | 58 Stock Lock Washer | 88 Cocking Bar |
| 29 Firing Pin Spring | 59 Stock Bolt | |
| 30 Locking Bolt | 60 Stock Sling Swivel | |

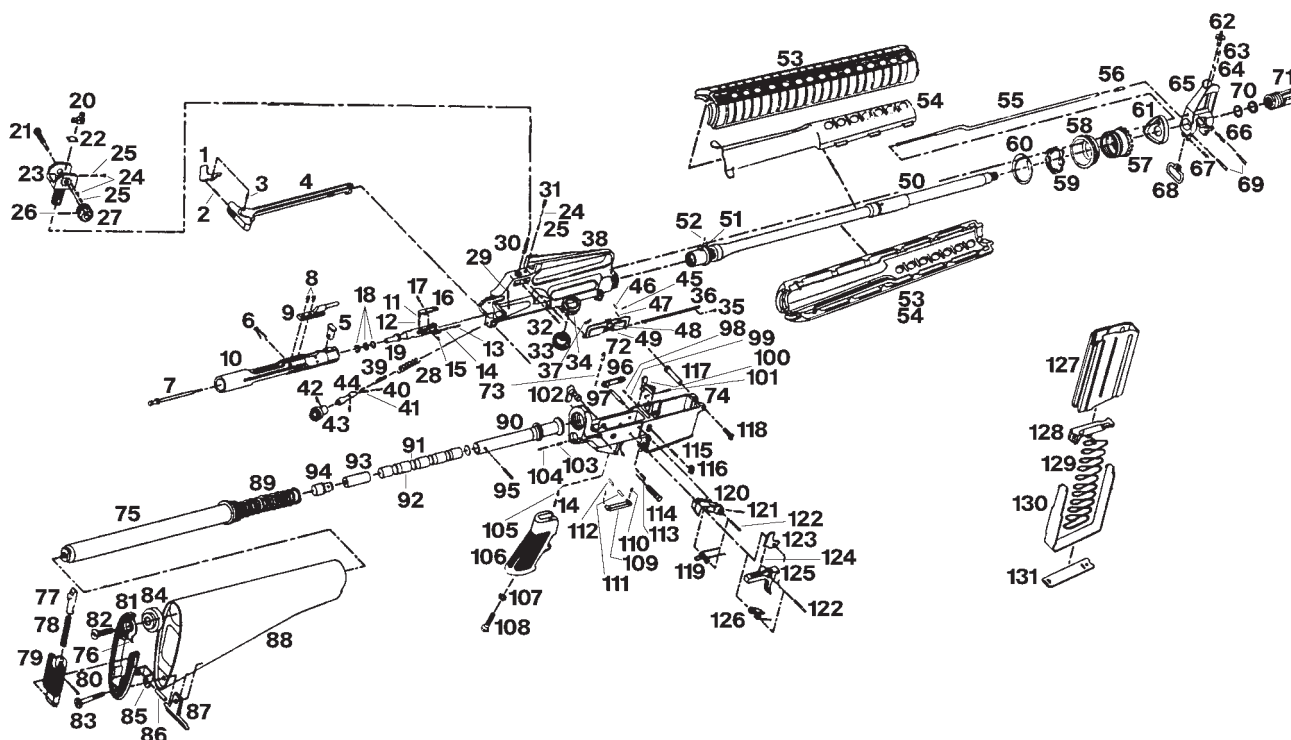
Side-by-Side Shotgun



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|-----------|--|-----------|---------------------------|-----------|----------------------------|
| 1 | Front Sight Bead | 20 | Firing Pin Springs | 42 | Sear, Left |
| 2 | Barrels | 21 | Firing Pins | 43 | Sear, Right |
| 3 | Rear Sight Bead | 22 | Top Lever Screw | 44 | Sear Springs |
| 4 | Extractor | 23 | Top Lever | 45 | Sear Spring Guides |
| 5 | Extractor Retaining Screw | 24 | Upper Tang Screw | 46 | Trigger Plate |
| 6 | Forend Catch Button | 25 | Breech Assembly | 47 | Trigger Pin |
| 7 | Forend Catch Spring | 26 | Safety Button | 48 | Safety Square Pin |
| 8 | Forend Iron | 27 | Safety Button Pin | 49 | Safety Activator |
| 9 | Forend Catch | 28 | Safety Spring | 50 | Trigger Plate Screw, Rear |
| 10 | Forend Mount Screw, Front | 29 | Safety Spring Screw | 51 | Front Trigger |
| 11 | Forend Mount Screw, Rear | 30 | Top Lever Spring | 52 | Trigger Roller |
| 12 | Forend Catch Screw, Front | 31 | Horizontal Bolt | 53 | Trigger Housing |
| 13 | Forend Catch Screw, Rear | 32 | Vertical Bolt | 54 | Front Trigger Screw |
| 14 | Extractor Hammer Cocking Lever Activator | 33 | Barrel Pivot Pin | 55 | Front Trigger Hinge Spring |
| 15 | Extractor Hammer Cocking Lever Screw | 34 | Barrel Pivot Pin Cap | 56 | Rear Trigger |
| 16 | Forend Wood | 35 | Cocking Lever Pivot Screw | 57 | Trigger Guard |
| 17 | Forend Escutcheon | 36 | Hammer Pivot Pin | 58 | Trigger Guard Screw |
| 18 | Forend Escutcheon Mounting Screw | 37 | Sear Pivot Pin | 59 | Stock |
| 19 | Firing Pin Bushings | 38 | Hammer Springs | 60 | Grip Cap |
| | | 39 | Cocking Lever, Left | 61 | Grip Cap Screw |
| | | 40 | Cocking Lever, Right | 62 | Buttplate |
| | | 41 | Hammers | | |

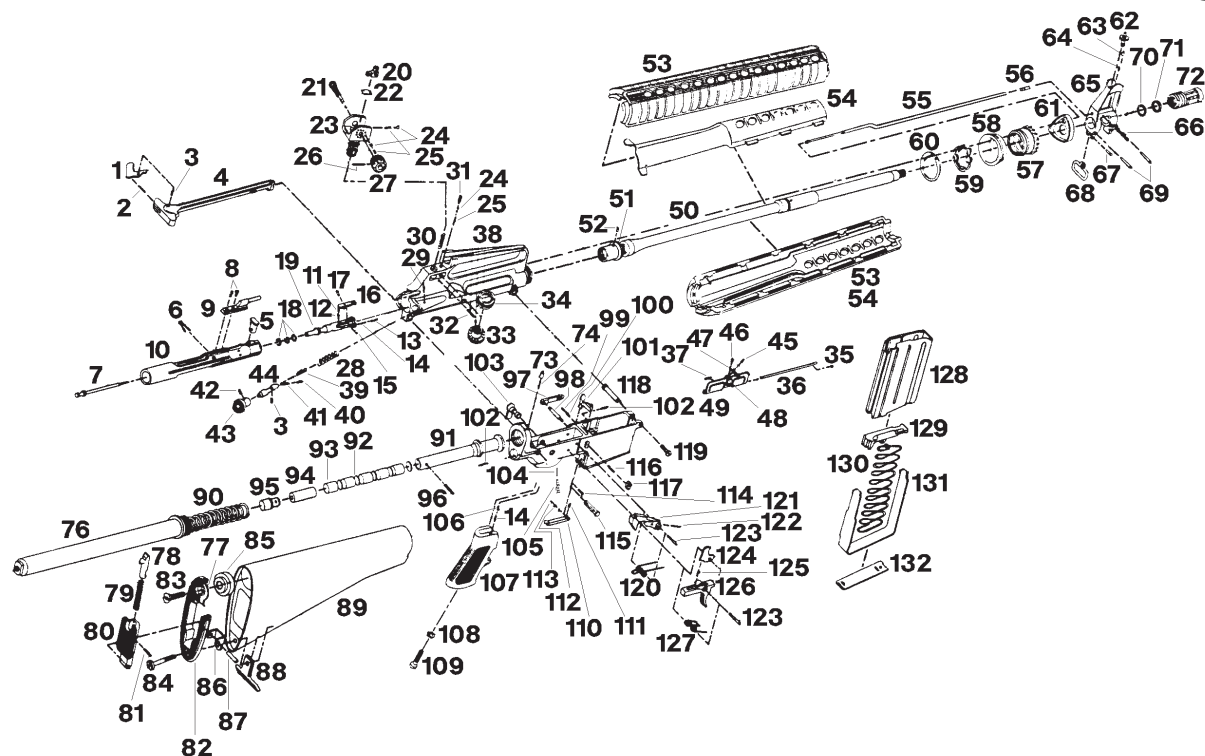


AR15-A2 Sporter Autoloading Rifle



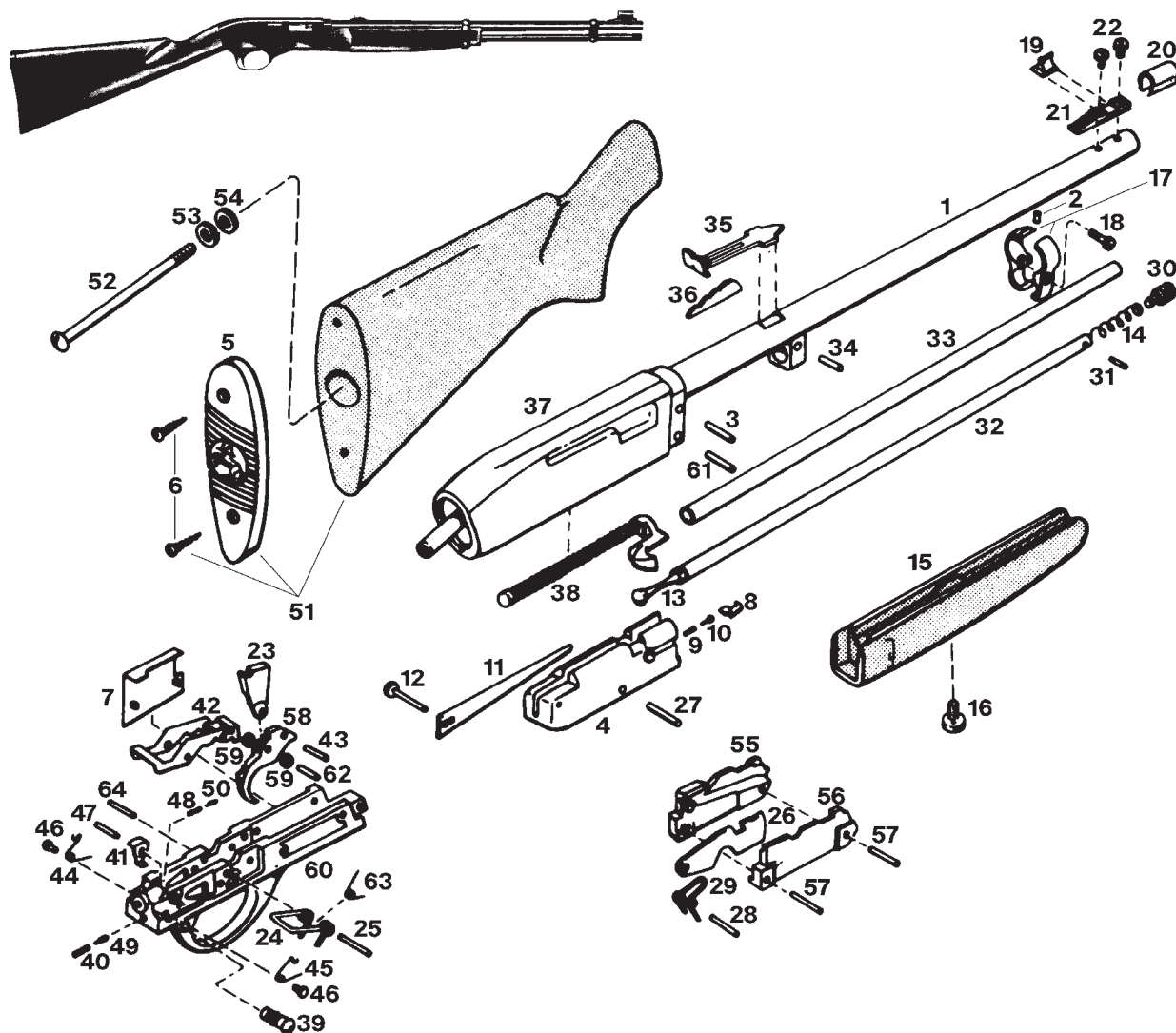
1	Charging Handle Latch	32	Rear Sight Elevation Spring Pin	66	Gas Tube Roll Pin	100	Bolt Catch
2	Charging Handle Latch Spring	33	Rear Sight Elevation Knob	67	Front Sling Swivel Rivet	101	Bolt Catch Roll Pin
3	Charging Handle Latch Roll Pin	34	Rear Sight Elevation Index	68	Front Sling Swivel	102	Safety Selector Lever
4	Charging Handle	35	Cover Hinge Pin Snap Ring	69	Front Sight Taper Pins	103	Takedown Pin Detent
5	Cam Pin	36	Cover Hinge Pin	70	Compensator Spacer	104	Takedown Pin Spring Detent
6	Firing Pin Retaining Pin	37	Cover Spring	71	Flash Suppressor	105	Safety Detent
7	Firing Pin	38	Upper Receiver	72	Buffer Retainer	106	Pistol Grip
8	Socket Head Cap Screws	39	Forward Assist Pawl	73	Buffer Retainer Spring	107	Lock Washer
9	Bolt Carrier Key	40	Forward Assist Pawl Detent	74	Lower Receiver	108	Pistol Grip Screw
10	Bolt Carrier	41	Forward Assist Detent Spring	75	Receiver Extension	109	Trigger Guard
11	Extractor Spring Insert	42	Forward Assist Cap Pin	76	Buttplate Insert	110	Roll Pin
12	Extractor Spring	43	Forward Assist Cap	77	Door Assembly Plunger	111	Trigger Guard Plunger
13	Ejector	44	Forward Assist Plunger	78	Door Assembly Plunger Spring	112	Trigger Guard Spring
14	Ejector and Safety Detent Spring	45	Cover Latch Retaining Pin	79	Door Assembly Door	113	Trigger Guard Pivot Pin
15	Ejector Roll Pin	46	Cover Latch	80	Door Assembly Door Pin	114	Takedown Pin
16	Extractor	47	Cover Latch Spring	81	Buttcap	115	Magazine Catch Spring
17	Bolt Ring	48	Cover Latch Housing	82	Buttcap Screw	116	Magazine Release Button
18	Extractor Pins	49	Ejection Slot Cover	83	Rear Swivel Screw	117	Receiver Pivot Pin
19	Bolt	50	Barrel	84	Buttcap Spacer	118	Receiver Pivot Pin Screw
20	Rear Sight Aperture	51	Barrel Extension	85	Swivel Hinge	119	Hammer Spring
21	Rear Sight Windage Screw	52	Barrel Indexing Pin	86	Rear Swivel Pin	120	Hammer
22	Rear Sight Flat Spring	53	Handguard	87	Rear Sling Swivel	121	Hammer Pin Retainer
23	Rear Sight Base	54	Handguard Liner	88	Buttstock	122	Hammer and Trigger Pin
24	Rear Sight Ball Bearing	55	Gas Tube	89	Action Spring	123	Disconnecter
25	Rear Sight Helical Spring	56	Gas Tube Plug	90	Buffer Body	124	Disconnecter Spring
26	Rear Sight Windage Knob Spring Pin	57	Barrel Nut	91	Buffer Disc	125	Trigger
27	Rear Sight Windage Knob	58	Handguard Slip Ring	92	Buffer Weight	126	Trigger Spring
28	Forward Assist Assembly Spring	59	Handguard	93	Buffer Spacer	127	Magazine Box
29	Forward Assist Spring Pin	60	Handguard Snap Ring	94	Buffer Bumper	128	Magazine Follower
30	Rear Sight Elevation Spring	61	Handguard Cap	95	Buffer Bumper Pin	129	Magazine Spring
31	Index Screw	62	Front Sight Post	96	Magazine Catch Plate	130	Magazine Spacer
		63	Front Sight Detent	97	Magazine Catch Shaft	131	Magazine Bottom Plate
		64	Front Sight Detent Spring	98	Bolt Catch Plunger		
		65	Front Sight	99	Bolt Catch Spring		

AR15-A2 Autoloading Rifle



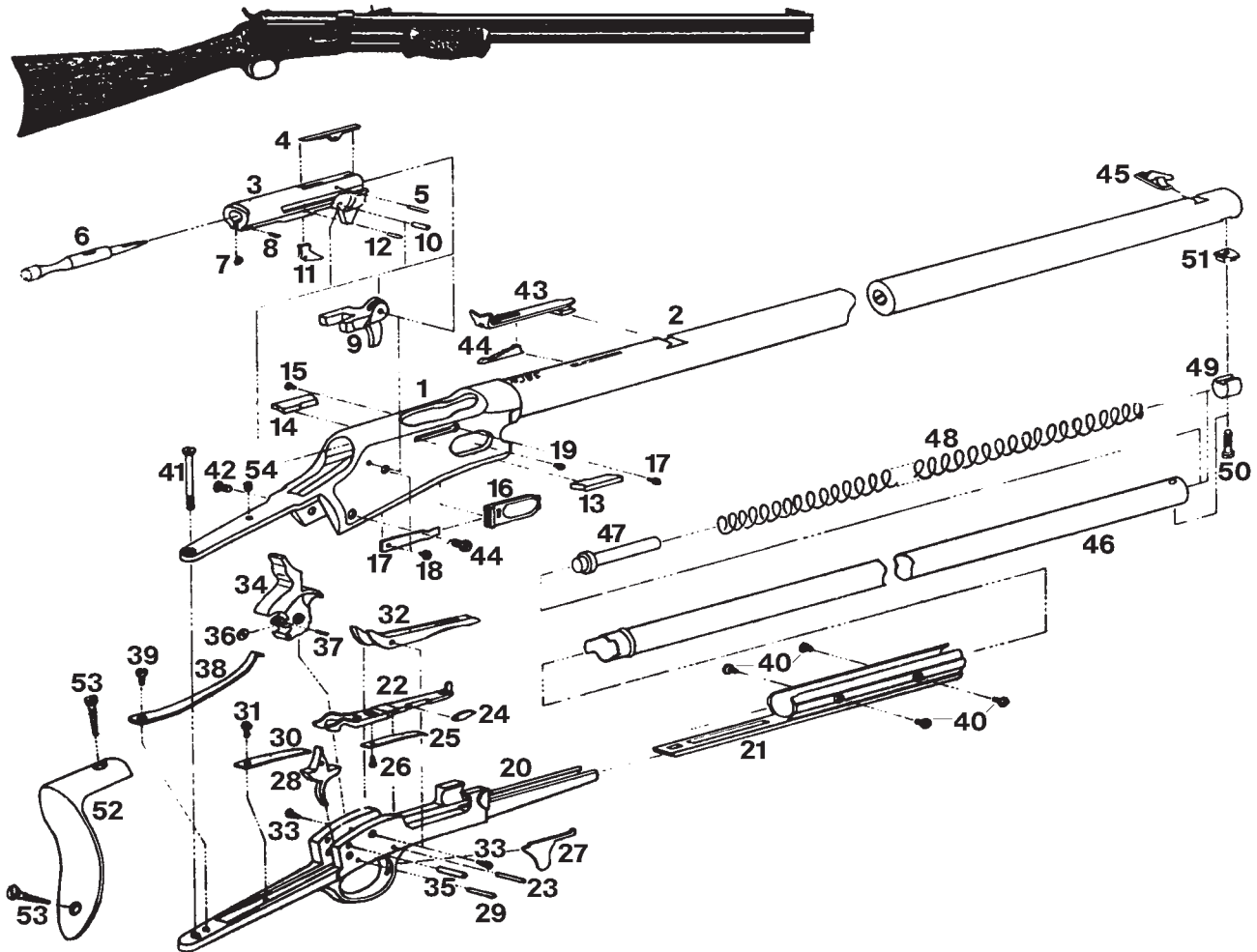
1	Charging Handle Latch	32	Rear Sight Elevation Spring Pin	66	Gas Tube Roll Pin	100	Bolt Catch Spring
2	Charging Handle Latch Spring	33	Rear Sight Elevation Knob	67	Front Sling Swivel Rivet	101	Bolt Catch
3	Charging Handle Latch Roll Pin	34	Rear Sight Elevation Index	68	Front Sling Swivel	102	Bolt Catch Roll Pin
4	Charging Handle	35	Cover Hinge Pin Snap Ring	69	Front Sight Taper Pins	103	Safety Selector Lever
5	Cam Pin	36	Cover Hinge Pin	70	Compensator Spacer	104	Takedown Pin Detent
6	Firing Pin Retaining Pin	37	Cover Spring	71	Compensator Spacer	105	Takedown Pin Spring Detent
7	Firing Pin	38	Upper Receiver	72	Flash Suppressor	106	Safety Detent
8	Socket Head Cap Screws	39	Forward Assist Pawl	73	Buffer Retainer	107	Pistol Grip
9	Bolt Carrier Key	40	Forward Assist Pawl Detent	74	Buffer Retainer Spring	108	Lock Washer
10	Bolt Carrier	41	Forward Assist Detent Spring	75	Lower Receiver	109	Pistol Grip Screw
11	Extractor Spring Insert	42	Forward Assist Cap Pin	76	Receiver Extension	110	Trigger Guard
12	Extractor Spring	43	Forward Assist Cap	77	Buttplate Insert	111	Roll Pin
13	Ejector	44	Forward Assist Plunger	78	Door Assembly Plunger	112	Trigger Guard Plunger
14	Ejector and Safety Detent Spring	45	Cover Latch Retaining Pin	79	Door Assembly Plunger Spring	113	Trigger Guard Spring
15	Ejector Roll Pin	46	Cover Latch	80	Door Assembly Door	114	Trigger Guard Pivot Pin
16	Extractor	47	Cover Latch Spring	81	Door Assembly Door Pin	115	Takedown Pin
17	Bolt Ring	48	Cover Latch Housing	82	Buttcap	116	Magazine Catch Spring
18	Extractor Pins	49	Ejection Slot Cover	83	Buttcap Screw	117	Magazine Release Button
19	Bolt	50	Barrel	84	Rear Swivel Screw	118	Receiver Pivot Pin
20	Rear Sight Aperture	51	Barrel Extension	85	Buttcap Spacer	119	Receiver Pivot Pin Screw
21	Rear Sight Windage Screw	52	Barrel Indexing Pin	86	Swivel Hinge	120	Hammer Spring
22	Rear Sight Flat Spring	53	Handguard	87	Rear Swivel Pin	121	Hammer
23	Rear Sight Base	54	Handguard Liner	88	Rear Sling Swivel	122	Hammer Pin Retainer
24	Rear Sight Ball Bearings	55	Gas Tube	89	Buttstock	123	Hammer and Trigger Pin
25	Rear Sight Helical Springs	56	Gas Tube Plug	90	Action Spring	124	Disconnect
26	Rear Sight Windage Knob Spring Pin	57	Barrel Nut	91	Buffer Body	125	Disconnect Spring
27	Rear Sight Windage Knob	58	Handguard Slip Ring	92	Buffer Disc	126	Trigger
28	Forward Assist Assembly Spring	59	Handguard	93	Buffer Weight	127	Trigger Spring
29	Forward Assist Spring Pin	60	Handguard Snap Ring	94	Buffer Spacer	128	Magazine Box
30	Rear Sight Elevation Spring	61	Handguard Cap	95	Buffer Bumper	129	Magazine Follower
31	Index Screw	62	Front Sight Post	96	Buffer Bumper Pin	130	Magazine Spring
		63	Front Sight Detent	97	Magazine Catch Plate	131	Magazine Spacer
		64	Front Sight Detent Spring	98	Magazine Catch Shaft	132	Magazine Bottom Plate
		65	Front Sight	99	Bolt Catch Plunger		

Colteer, Courier and Stagecoach Autoloading Rifle



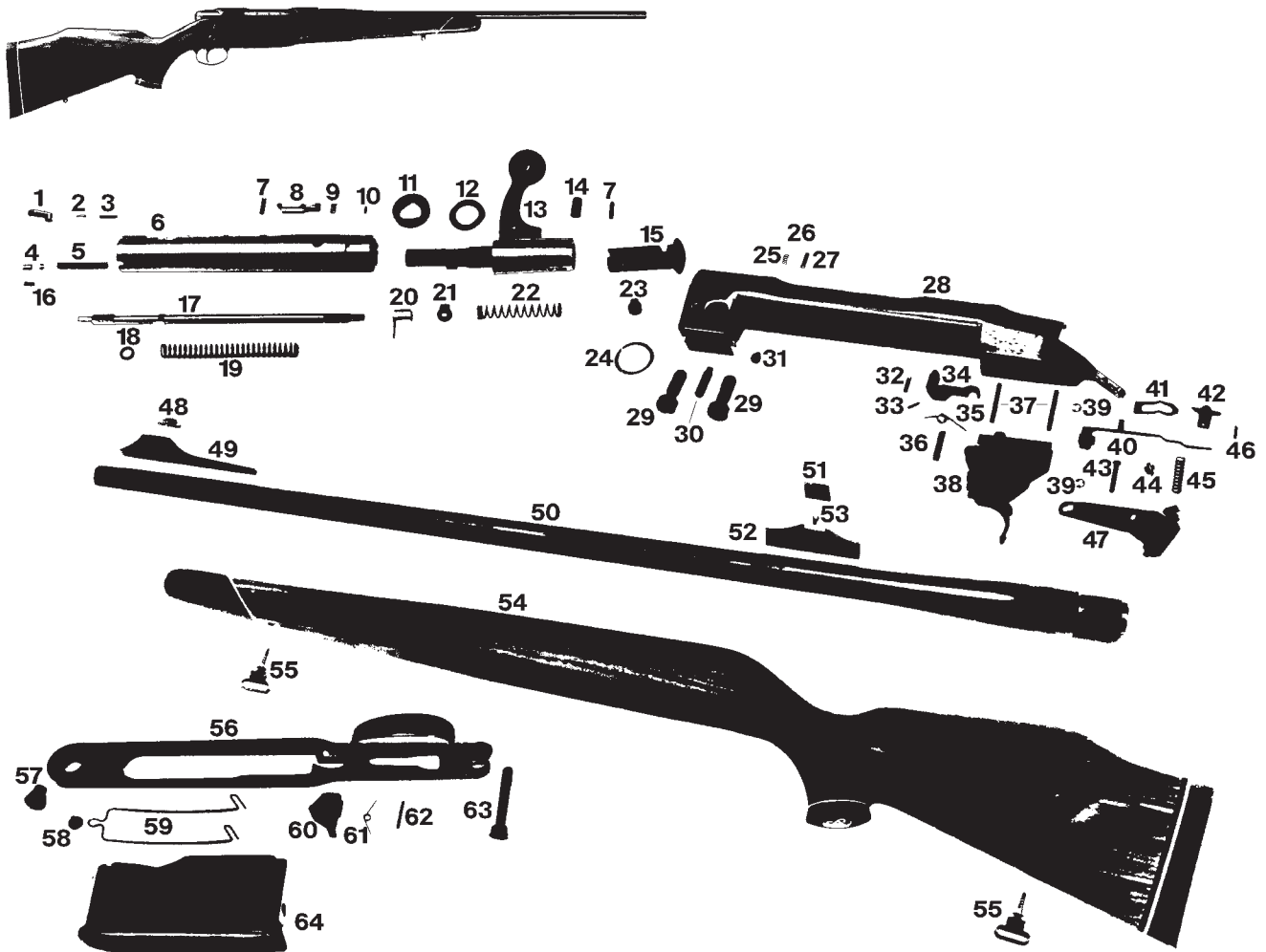
1	Barrel	23	Hammer	45	Sear Bar Spring, Right
2	Barrel Band Pin	24	Hammer Spring	46	Sear Bar Spring Pins
3	Barrel Retaining Pin	25	Hammer Spring Pin	47	Sear and Sear Bar Retaining Pin
4	Bolt	26	Lifter	48	Sear Detent Spring
5	Buttplate	27	Lifter Cam Pin	49	Safety Spring Detent
6	Buttplate Screws	28	Lifter Pin	50	Sear Spring Detent
7	Ejector Assembly	29	Lifter Spring	51	Stock
8	Extractor	30	Magazine Tube Cap	52	Stock Bolt
9	Extractor Spring	31	Magazine Tube Cap Pin	53	Stock Bolt Lock Washer
10	Extractor Spring Plunger	32	Magazine Tube, Inner	54	Stock Bolt Washer
11	Firing Pin	33	Magazine Tube, Outer	55	Throat, Left
12	Firing Pin Retaining Pin	34	Magazine Tube Retaining Pin	56	Throat, Right
13	Follower	35	Rear Sight Leaf	57	Throat Pins
14	Follower Spring	36	Rear Sight Elevator	58	Trigger
15	Forearm	37	Receiver	59	Trigger Bushings
16	Forearm Screw	38	Recoil Spring Assembly	60	Trigger Guard
17	Front Band	39	Safety	61	Trigger Guard Pin
18	Front Band Screw	40	Safety Detent Spring	62	Trigger Pin
19	Front Sight Bead	41	Sear	63	Trigger Spring
20	Front Sight Hood	42	Sear Bar	64	Trigger Stop Pin
21	Front Sight	43	Sear Bar Pin		
22	Front Sight Screws	44	Sear Bar Spring, Left		

Lightning Slide-Action Rifle



- | | | |
|-------------------------------|----------------------------------|----------------------------|
| 1 Receiver | 23 Magazine Gate Pin | 45 Front Sight |
| 2 Barrel | 24 Magazine Gate Locking Latch | 46 Magazine Tube |
| 3 Bolt | 25 Magazine Gate Spring | 47 Magazine Follower |
| 4 Extractor | 26 Magazine Gate Spring Screw | 48 Magazine Spring |
| 5 Extractor Pin | 27 Slide Lock | 49 Magazine Tube Cap |
| 6 Firing Pin | 28 Trigger | 50 Magazine Tube Cap Screw |
| 7 Bolt Roller Bearing | 29 Trigger Pin | 51 Magazine Barrel Lug |
| 8 Bolt Roller Bearing Pin | 30 Trigger Spring | 52 Buttplate |
| 9 Locking Brace | 31 Trigger Spring Screw | 53 Buttplate Screws |
| 10 Locking Brace Pin | 32 Cartridge Carrier | 54 Blank Tang Screws |
| 11 Firing Pin Lever | 33 Cartridge Carrier Screws | |
| 12 Firing Pin Lever Pin | 34 Hammer | Parts Not Shown |
| 13 Ejector/Bolt Guide | 35 Hammer Pin | Set Hammer |
| 14 Ejector/Bolt | 36 Mainspring Roller Bearing | Set-Trigger |
| 15 Ejector/Bolt Guide Screw | 37 Mainspring Roller Bearing Pin | Set Lock Hammer Fly |
| 16 Magazine Gate Latch | 38 Mainspring | Set Lock Sear |
| 17 Magazine Gate Latch Spring | 39 Mainspring Screw | Set Lock Adjusting Screw |
| 18 Magazine Gate Spring Screw | 40 Slide Arm Screws | Set Lock Sear Pin |
| 19 Magazine Guide Screw | 41 Tang Screw | Top Cover |
| 20 Trigger Guard | 42 Receiver Screws | Top Cover Screw |
| 21 Slide | 43 Rear Sight | |
| 22 Magazine Gate | 44 Rear Sight Elevator | |

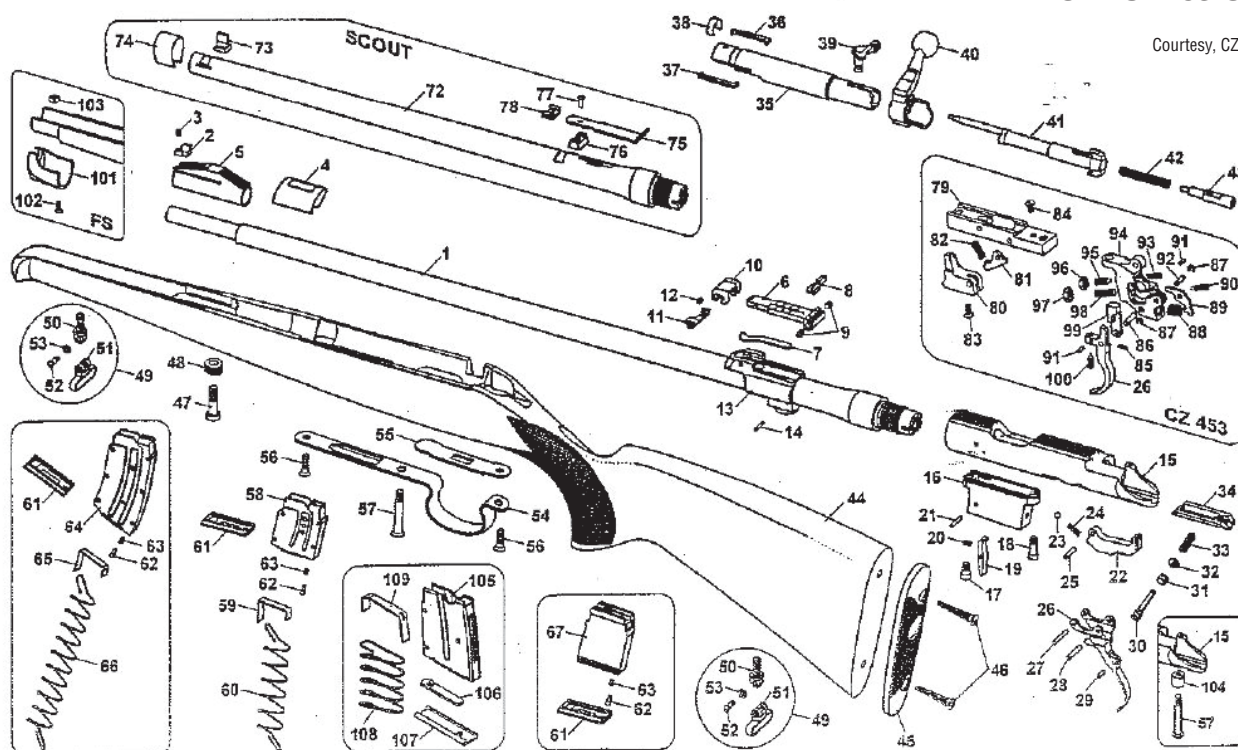
Bolt-Action Rifle



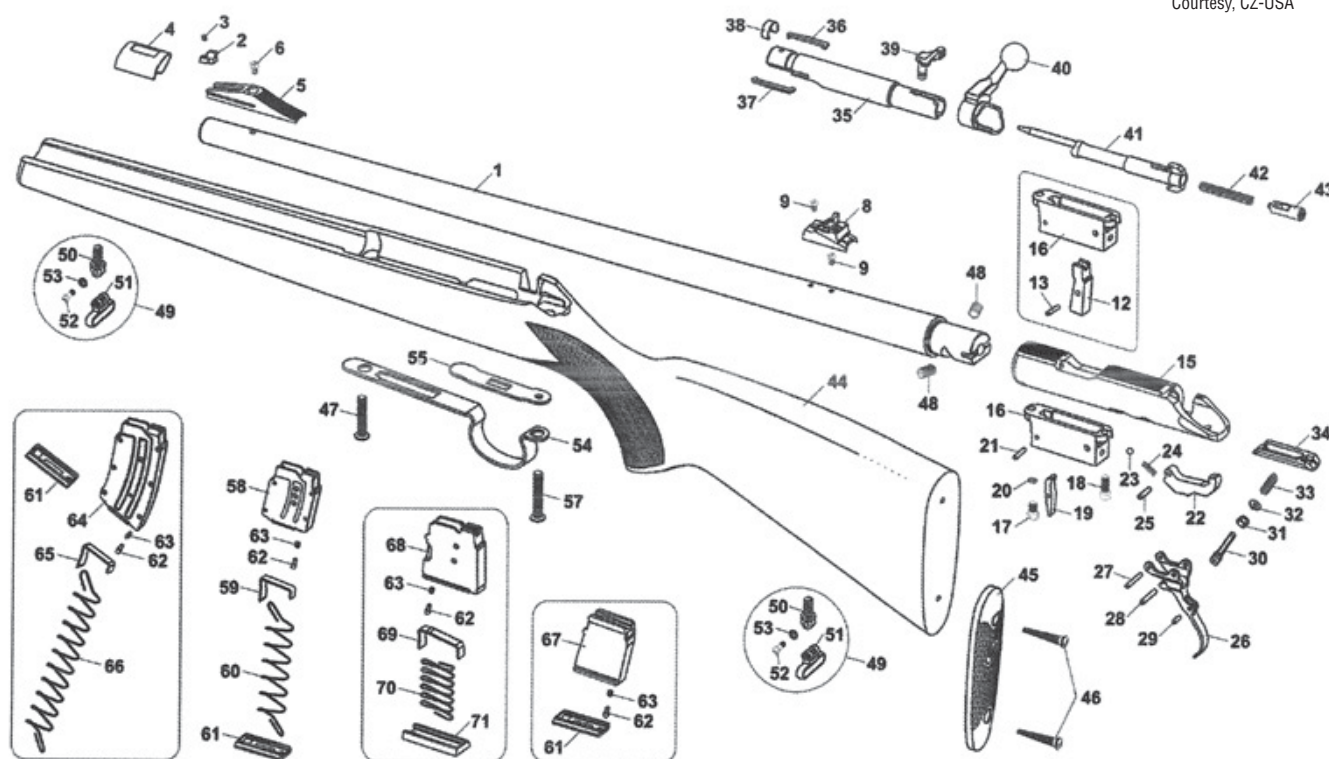
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|----|-----------------------|----|-------------------------------|----|----------------------------|
| 1 | Extractor | 23 | Bolt Cap Pin | 45 | Safety Link Spring |
| 2 | Extractor Pin | 24 | Headspacer Ring | 46 | Safety Slide Pin |
| 3 | Extractor Spring | 25 | Indicator Spring | 47 | Bolt Stop Link |
| 4 | Ejector | 26 | Indicator Snap Ring | 48 | Front Sight |
| 5 | Ejector Spring | 27 | Indicator | 49 | Front Sight Base |
| 6 | Bolt Body | 28 | Receiver | 50 | Barrel |
| 7 | Bolt Body Lock Pins | 29 | Receiver Lock Screws | 51 | Rear Sight |
| 8 | Bolt Body Lock | 30 | Thread Screw | 52 | Rear Sight Base |
| 9 | Bolt Body Lock Spring | 31 | Safety Screw | 53 | Rear Sight Screw |
| 10 | Lug Pin | 32 | Bolt Lock Pin | 54 | Stock |
| 11 | Closing Cam Ring | 33 | Receiver Lock Pin | 55 | Swivel Assembly |
| 12 | Spring Ring | 34 | Bolt Catch | 56 | Trigger Guard |
| 13 | Bolt Locking Head | 35 | Bolt Catch Spring | 57 | Trigger Guard Screw, Front |
| 14 | Pressure Pin | 36 | Bolt Catch Pin | 58 | Magazine Ejector Screw |
| 15 | Lock | 37 | Trigger Mechanism Pins | 59 | Magazine Ejector Spring |
| 16 | Ejector Pin | 38 | Trigger Assembly | 60 | Magazine Latch |
| 17 | Firing Pin Assembly | 39 | Bolt Stop Link Pin Snap Rings | 61 | Magazine Latch Spring |
| 18 | Firing Pin Ring | 40 | Safety Connector | 62 | Magazine Latch Pin |
| 19 | Firing Pin Spring | 41 | Safety Slide Spring | 63 | Trigger Guard Screw, Rear |
| 20 | Cocking Piece | 42 | Safety Slide | 64 | Magazine |
| 21 | Firing Pin Key | 43 | Bolt Stop Link Pin | | |
| 22 | Mainspring | 44 | Safety Link | | |

CZ452 & CZ453

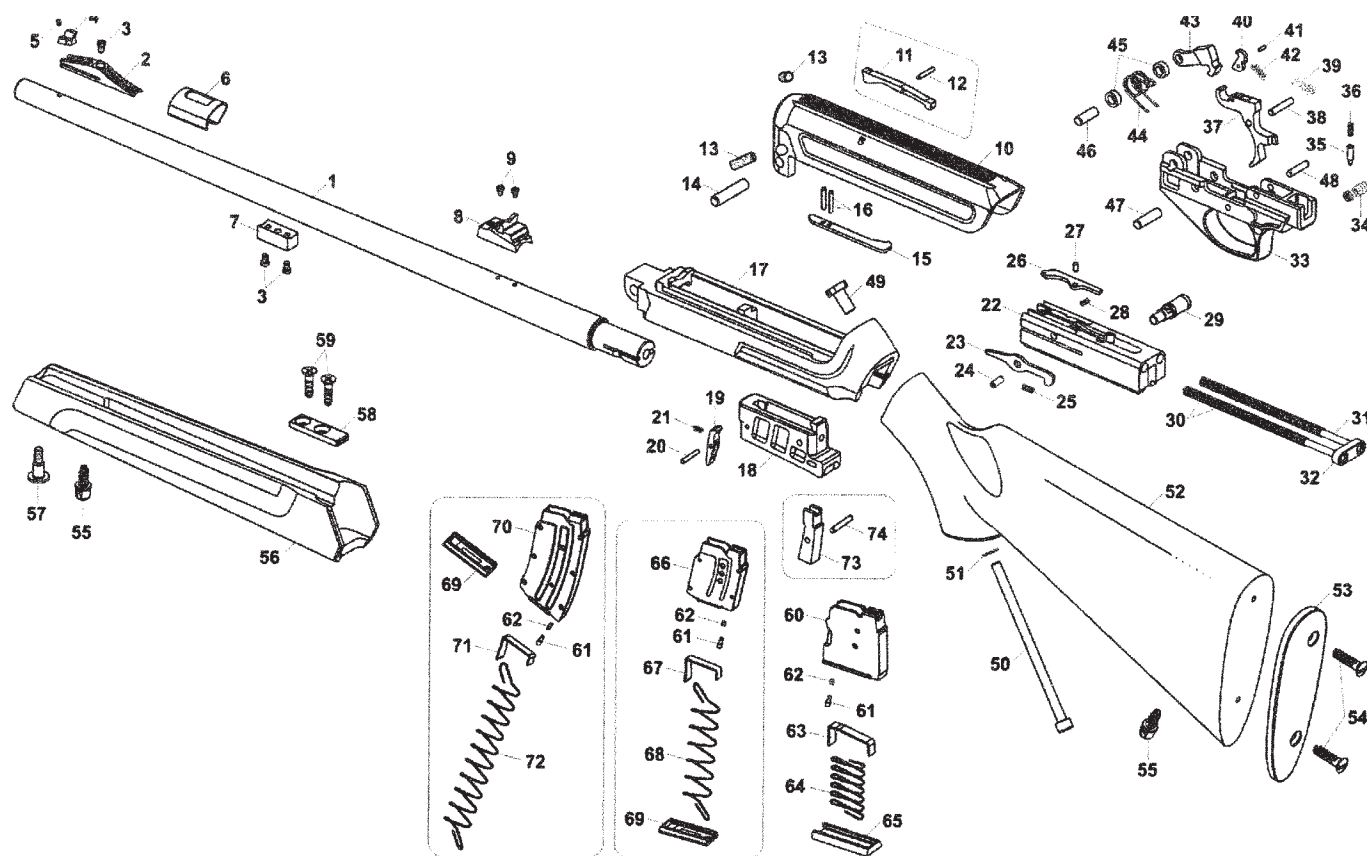
Courtesy, CZ-USA



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|----|------------------------------|----|--------------------------|-----|-------------------------------------|
| 1 | Barrel | 35 | Bolt | 73 | Front sight |
| 2 | Front sight | 36 | Extractor | 74 | Front sight cover |
| 3 | Front sight screw | 37 | Holder | 75 | Rear sight leaf |
| 4 | Front sight cover | 38 | Extractor spring | 76 | Rear sight base |
| 5 | Front sight base | 39 | Safety | 77 | Rivet |
| 6 | Rear sight leaf | 40 | Bolt handle | 78 | Slide |
| 7 | Rear sight leaf spring | 41 | Striker | 79 | Trigger mechanism support |
| 8 | Rear sight blade | 42 | Striker spring | 80 | Firing pin catch |
| 9 | Rear sight windage screw | 43 | Striker spring support | 81 | Firing pin catch stop |
| 10 | Rear sight slide | 44 | Stock | 82 | Stop spring |
| 11 | Rear sight locking piece | 45 | Butt plate | 83 | Support front screw |
| 12 | Locking piece spring | 46 | Butt plate screw | 84 | Support rest screw |
| 13 | Rear sight base | 47 | Front stock screw | 85 | Trigger spring |
| 14 | Rear sight base pin | 48 | Front escutcheon | 86 | Trigger pin |
| 15 | Receiver | 49 | Sling swivel assembly | 87 | Retaining ring |
| 16 | Magazine housing | 50 | Sling swivel wood screw | 89 | Set-trigger lever spring |
| 17 | Magazine housing front screw | 51 | Sling swivel | 90 | Set-trigger lever |
| 18 | Magazine housing rear screw | 52 | Sling swivel screw | 91 | Nylon piece |
| 19 | Magazine catch | 53 | Elastic spacer | 92 | Pin |
| 20 | Magazine catch spring | 54 | Trigger guard | 93 | Trigger pull spring |
| 21 | Magazine catch pin | 55 | Trigger guard plate | 94 | Trigger support |
| 22 | Sear | 56 | Trigger guard screw | 95 | Adjusting screw, trigger pull |
| 23 | Sear steel ball | 57 | Rear stock screw | 96 | Pull adjustment screw locking nut |
| 24 | Sear spring | 58 | Magazine shell, 5 rd. | 97 | Overtravel adjustment locking nut |
| 25 | Sear pin | 59 | Magazine follower | 98 | Adjusting screw, trigger overtravel |
| 26 | Trigger | 60 | Magazine follower spring | 99 | Trigger lever |
| 27 | Trigger rivet | 61 | Magazine base | 100 | Adjusting screw, set trigger |
| 28 | Trigger pin | 62 | Magazine plunger | 101 | Forend band |
| 29 | Trigger rod pin | 63 | Magazine plunger spring | 102 | Forend band screw |
| 30 | Trigger rod | 64 | Magazine shell, 10 rd. | 103 | Forend band nut |
| 31 | Trigger rod nut | 65 | Magazine follower | 104 | Magazine base, magnum |
| 32 | Trigger spring washer | 66 | Magazine follower spring | 105 | Magazine follower spring, magnum |
| 33 | Trigger pull spring | 67 | Adapter body | 106 | Magazine follower, magnum |
| 34 | Bolt guide | 72 | Barrel | | |

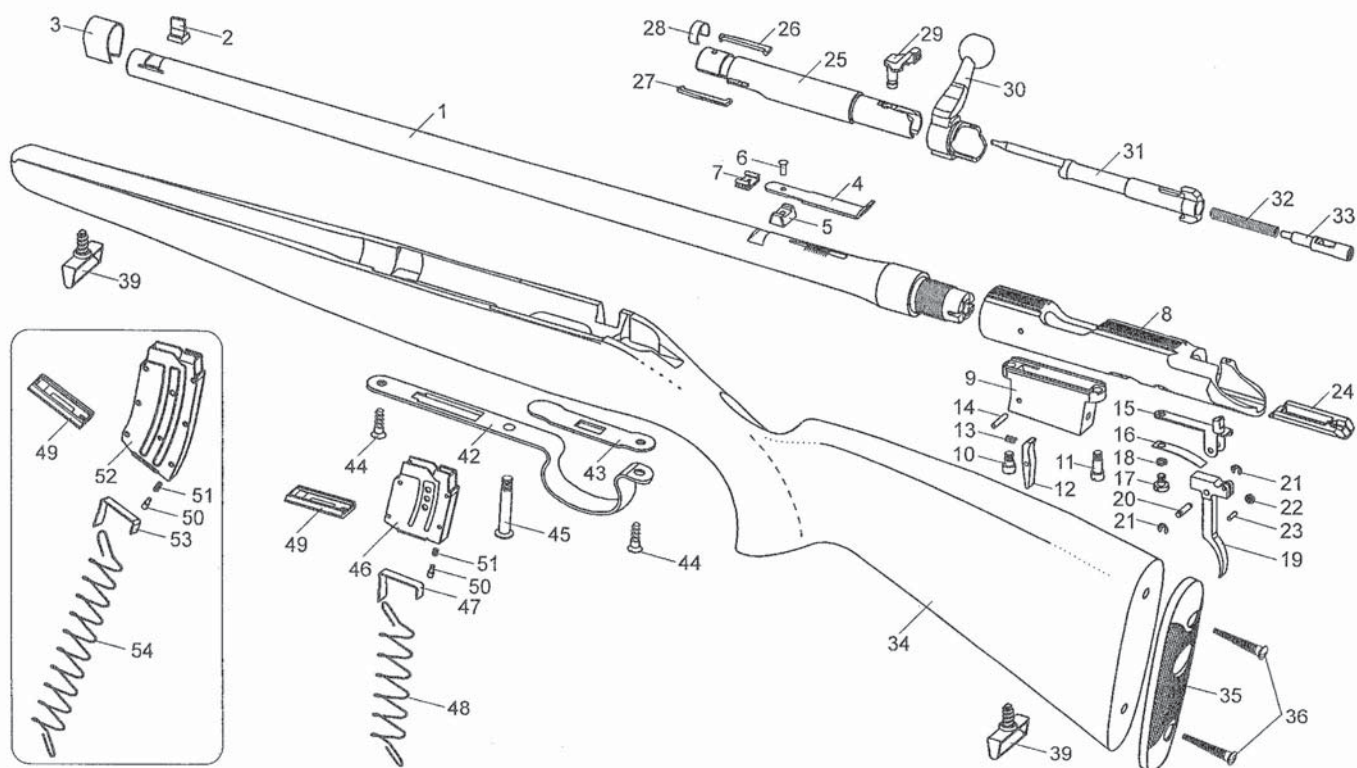


1	Barrel	25	Sear pin	49	Sling swivel assembly
2	Front sight	26	Trigger	50	Sling swivel wood screw
3	Front sight screw	27	Trigger rivet	51	Sling swivel
4	Front sight cover	28	Trigger pin	52	Sling swivel screw
5	Front sight base	29	Trigger rod pin	53	Elastic spacer
6	Front sight base screw	30	Trigger rod	54	Trigger guard
7	—	31	Trigger rod nut	55	Trigger guard plate
8	Rear sight	32	Trigger spring washer	56	—
9	Rear sight screw	33	Trigger pull spring	57	Rear stock screw
10	—	34	Bolt guide	58	Magazine shell, 5 rd.
11	—	35	Bolt	59	Magazine follower
12	Magazine housing insert	36	Extractor	60	Magazine follower spring
13	Magazine housing insert pin	37	Holder	61	Magazine base
14	—	38	Extractor spring	62	Magazine plunger
15	Receiver	39	Safety	63	Magazine plunger spring
16	Magazine housing	40	Bolt handle	64	Magazine shell, 10rd.
17	Magazine housing front screw	41	Striker	65	Magazine follower
18	Magazine housing rear screw	42	Striker spring	66	Magazine follower spring
19	Magazine catch	43	Striker spring support	67	Adapter body
20	Magazine catch spring	44	Stock	68	Magazine shell magnum
21	Magazine catch pin	45	Butt plate	69	Magazine follower magnum
22	Sear	46	Butt plate screw	70	Magazine follower spring magnum
23	Sear steel ball	47	Front stock screw	71	Magazine base magnum
24	Sear spring	48	Barrel screw		



Courtesy, CZ-USA

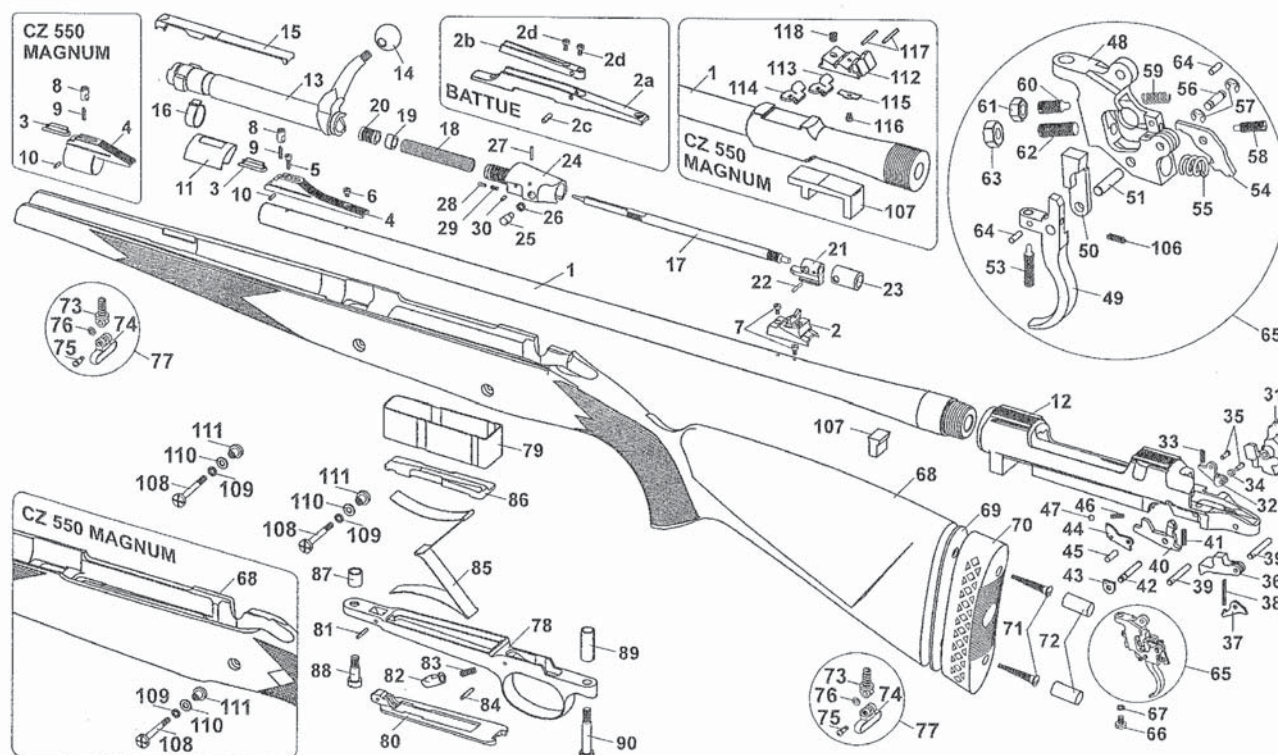
1	Barrel	26	Extractor	51	Fan-shaped washer
2	Front sight base	27	Extractor pin	52	Stock
3	Front sight base screw	28	Extractor spring	53	Butt plate
4	Front sight	29	Cocking lever	54	Butt stock screw
5	Front sight screw	30	Recoil spring	55	Swivel attachment
6	Front sight cover	31	Recoil spring strut	56	Fore-stock
7	Fore-stock fixture	32	Recoil spring carrier	57	Fore-stock screw
8	Rear sight	33	Trigger mechanism casing	58	Fore-stock lip
9	Rear sight screw	34	Trigger safety	59	Fore-stock-lip screw
10	Receiver	35	Trigger safety pin	60	Magazine shell, magnum
11	Slide	36	Trigger safety pin spring	61	Magazine plunger
12	Slide pin	37	Trigger	62	Magazine plunger spring
13	Barrel screw	38	Trigger pin	63	Follower, magnum
14	Release pin	39	Trigger spring	64	Magazine spring, magnum
15	Ejector	40	Disconnecter	65	Magazine base, magnum
16	Ejector pin	41	Disconnecter pin	66	Magazine shell, 5 rd.
17	Casing	42	Disconnecter spring	67	Follower
18	Magazine housing	43	Percussion hammer	68	Magazine spring, 5 rd.
19	Magazine catch	44	Percussion hammer spring	69	Magazine base
20	Magazine catch pin	45	Hammer insert	70	Magazine shell, 10 rd.
21	Magazine catch spring	46	Hammer pin	71	Follower
22	Slide	47	Trigger backstop pin	72	Magazine spring, 10 rd.
23	Firing pin	48	Securing pin	73	Magazine housing insert
24	Firing pin lug	49	Stock screw nut	74	Magazine housing insert pin
25	Firing pin spring	50	Stock screw		



Courtesy, CZ-USA

1	Barrel	19	Trigger	37	Sling swivel assembly
2	Front sight	20	Trigger pin	38	Sling swivel wood screw
3	Front sight cover	21	Retaining ring	39	Sling swivel
4	Rear sight ramp	22	Roll	40	Sling swivel screw
5	Rear sight base	23	Pin	41	Elastic spacer
6	Rivet	24	Bolt guide	42	Trigger guard
7	Slide	25	Bolt	43	Trigger guard plate
8	Receiver	26	Extractor	44	Trigger guard screw
9	Magazine housing	27	Holder	45	Rear stock screw
10	Magazine housing front screw	28	Extractor spring	46	Magazine shell
11	Magazine housing rear screw	29	Safety	47	Magazine follower
12	Magazine catch	30	Bolt handle	48	Magazine follower spring
13	Magazine catch spring	31	Striker	49	Magazine base
14	Magazine catch pin	32	Striker spring	50	Magazine plunger
15	Sear	33	Striker spring support	51	Magazine plunger spring
16	Sear spring	34	Stock	52	Magazine shell
17	Screw	35	Butt plate	53	Magazine follower
18	Washer	36	Butt plate screw	54	Magazine follower spring

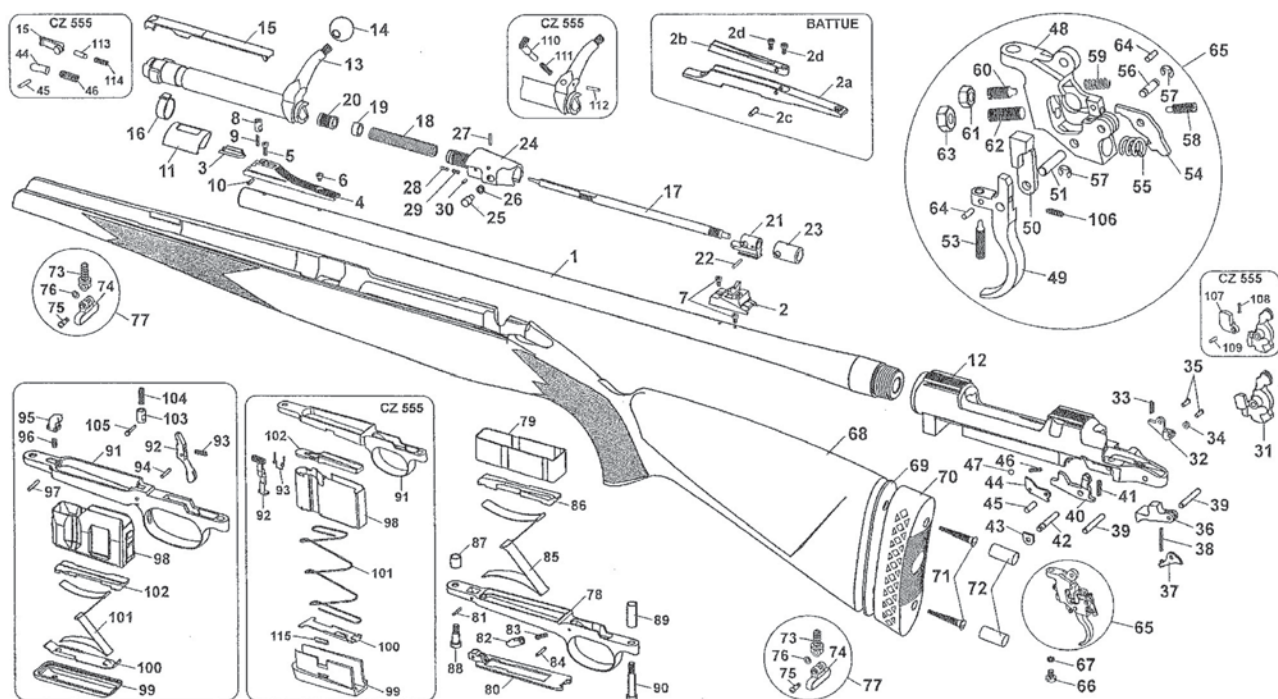
CZ550 & 550 MAGNUM



Courtesy, CZ-USA

1	Barrel	28	Disassembly catch plunger	55	Set trigger lever spring	79	Box shell
2	Rear sight	29	Plunger spring	56	Pin	80	Floor plate
3	Front sight	30	Plunger pin	57	Retaining ring	81	Floor plate pin
4	Front sight base	31	Safety	58	Adjusting screw	82	Floor plate latch
5	Front sight base screw 05	32	Safety pawl	59	Trigger pull spring	83	Floor plate latch spring
6	Front sight base screw 03	33	Safety pawl spring	60	Trigger pull adjusting screw	84	Floor plate latch pin
7	Rear sight base screw	34	Roller	61	Locking nut	85	Magazine box spring
8	Front sight detent	35	Safety pawl pin	62	Trigger overtravel adjusting screw	86	Magazine follower
9	Detent spring	36	Sear	63	Locking nut	87	Front spacer
10	Pin, front sight detent	37	Sear stop	64	Nylon pin	88	Front frame screw
11	Front sight cover	38	Sear spring	65	Trigger mechanism	89	Rear spacer
12	Receiver	39	Sear pin	66	Screw	90	Rear frame screw
13	Bolt	40	Bolt stop	67	Spring washer	106	Trigger spring (not shown)
14	Bolt handle knob	41	Bolt stop spring	68	Stock	107	Stay
15	Extractor	42	Safety pin	69	Butt plate spacer	108	Reinforce screw
16	Extractor collar	43	Retaining plate	70	Butt plate	109	Spring washer
17	Firing pin	44	Ejector	71	Butt plate screw	110	Washer
18	Firing pin spring	45	Ejector pin	72	Butt plate plug	111	Reinforce nut
19	Firing pin spring support	46	Ejector spring	73	Swivel wood screw	112	Rear sight base
20	Firing pin spring nut	47	Ball	74	Sling swivel	113	Rear sight blade 200m
21	Cocking piece	48	Holder	75	Swivel screw	114	Rear sight blade 300m
22	Firing pin nut pin	49	Trigger	76	Swivel screw washer	115	Rear sight spring
23	Cap	50	Trigger lever	77	Swivel assembly	116	Rear sight spring screw
24	Bolt sleeve	51	Trigger lever pin	78	Trigger guard – box version	117	Rear sight blade pin
25	Disassembly catch	52	–			118	Locking screw
26	Disassembly catch spring	53	Set trigger adjusting screw				
27	Disassembly catch pin	54	Set trigger lever				

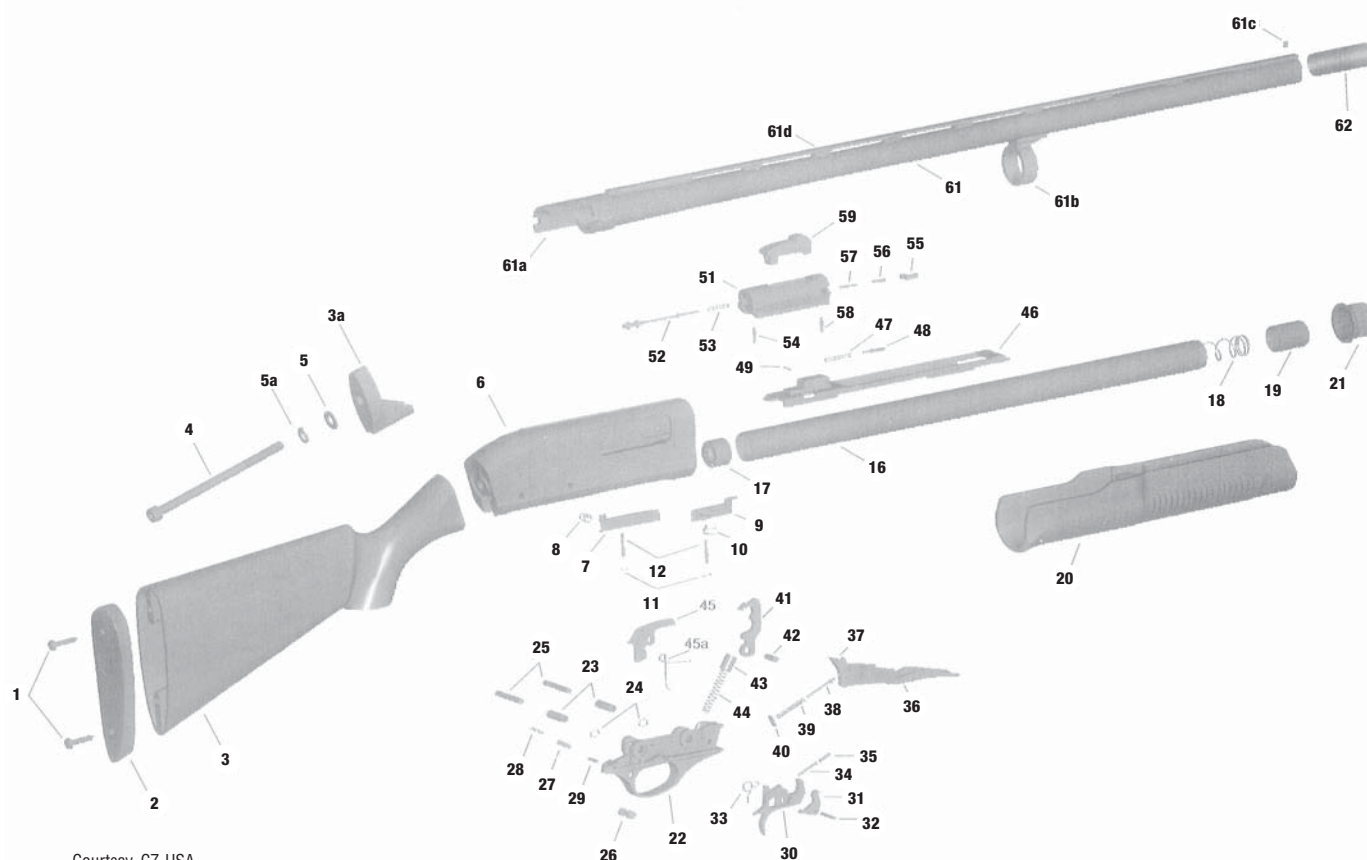
CZ550 STANDARD



Courtesy, CZ-USA

1	Barrel	31	Safety	60	Trigger pull adjusting screw	87	Front frame screw
2	Rear sight	32	Safety pawl	61	Locking nut	88	Rear spacer
3	Front sight	33	Safety pawl spring	62	Trigger overtravel adjusting screw	89	Rear frame screw
4	Front sight base	34	Roller	63	Locking nut	90	Rear frame screw
5	Front sight base screw 05	35	Safety pawl pin	64	Nylon pin	91	Trigger guard – magazine version
6	Front sight base screw 03	36	Sear	65	Trigger mechanism	92	Magazine latch
7	Rear sight base screw	37	Sear stop	66	Screw	93	Magazine latch spring
8	Front sight detent	38	Sear spring	67	Spring washer	94	Magazine latch pin
9	Detent spring	39	Sear pin	68	Stock	95	Magazine catch
10	Pin, front sight detent	40	Bolt stop	69	Butt plate spacer	96	Magazine catch spring
11	Front sight cover	41	Bolt stop spring	70	Butt plate	97	Magazine catch pin
12	Receiver	42	Safety pin	71	Butt plate screw	98	Magazine shell
13	Bolt	43	Retaining plate	72	Butt plate plug	99	Magazine floor plate
14	Bolt handle knob	44	Ejector	73	Swivel wood screw	100	Floor plate lock
15	Extractor	45	Ejector pin	74	Sling swivel	101	Magazine spring
16	Extractor collar	46	Ejector spring	75	Swivel screw	102	Follower
17	Firing pin	47	Ball	76	Swivel screw washer	103	Magazine ejector
18	Firing pin spring	48	Holder	77	Swivel assembly	104	Magazine ejector spring
19	Firing pin spring support	49	Trigger	78	Trigger guard – box version	105	Magazine ejector pin
20	Firing pin spring nut	50	Trigger lever	79	Floor plate	106	Trigger spring
21	Cocking piece	51	Trigger lever pin	80	Floor plate pin	107	Safety pawl
22	Firing pin nut pin	52	–	81	Floor plate latch	108	Safety pawl spring
23	Cap	53	Set trigger adjusting screw	82	Floor plate latch spring	109	Safety pawl pin
24	Bolt sleeve	54	Set trigger lever	83	Floor plate latch pin	110	Bolt pawl
25	Disassembly catch	55	Set trigger lever spring	84	Magazine box spring	111	Bolt pawl spring
26	Disassembly catch spring	56	Pin	85	Magazine follower	112	Bolt pawl pin
27	Disassembly catch pin	57	Retaining ring	86	Front spacer	113	Extractor pin
28	Disassembly catch plunger	58	Adjusting screw			114	Extractor pin spring
29	Plunger spring	59	Trigger pull spring			115	Magazine floor plate insert
30	Plunger pin						

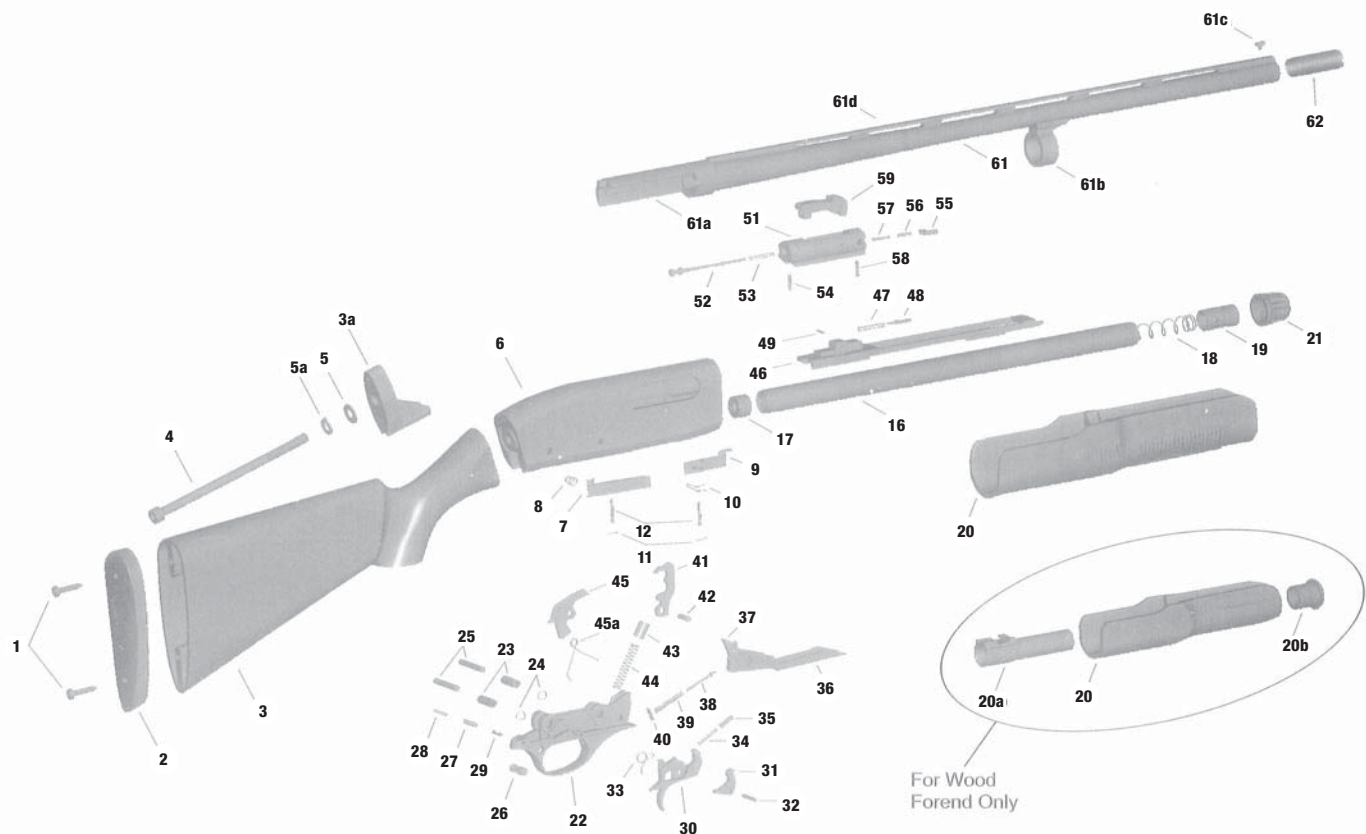
CZ612 FIELD 12



Courtesy, CZ-USA

- | | | |
|-------------------------------------|---|--|
| 1 Recoil pad screw | 24 Trigger plate pin detent spring | 45a Release latch spring |
| 2 Recoil pad | 25 Trigger plate pin | 46 Action bar |
| 3 Stock | 26 Safety button | 47 Action bar plunger spring |
| 3a Stock inner frame | 27 Safety button detent pin | 48 Action bar plunger |
| 4 Stock screw | 28 Safety button spring | 49 Action bar plunger retaining pin |
| 5 Stock screw washer | 29 Safety spring retaining pin | 51 Breech bolt |
| 5a Washer stopper | 30 Trigger | 52 Firing pin |
| 6 Receiver | 31 Trigger sear | 53 Firing pin spring |
| 7 Latch | 32 Trigger pin | 54 Firing pin retaining pin |
| 8 Latch spring | 33 Trigger spring | 55 Extractor |
| 9 Interceptor latch | 34 Trigger sear detent spring | 56 Extractor plunger |
| 10 Interceptor latch spring | 35 Trigger sear detent pin | 57 Extractor spring |
| 11 Latch pin detent spring | 36 Carrier | 58 Extractor pin |
| 12 Latch pin | 37 Carrier dog | 59 Locking block |
| 16 Magazine tube | 38 Carrier dog follower | 61 Barrel |
| 17 Magazine follower | 39 Carrier dog follower spring | 61a Barrel extension |
| 18 Magazine spring | 40 Carrier dog follower plate | 61b Barrel collar |
| 19 Magazine spring retainer | 41 Hammer | 61c Front sight |
| 20 Forend | 42 Hammer pin | 61d Barrel bridge |
| 21 Magazine cap | 43 Hammer plunger | 62 Choke |
| 22 Trigger plate | 44 Hammer spring | |
| 23 Trigger plate pin bushing | 45 Action release | |

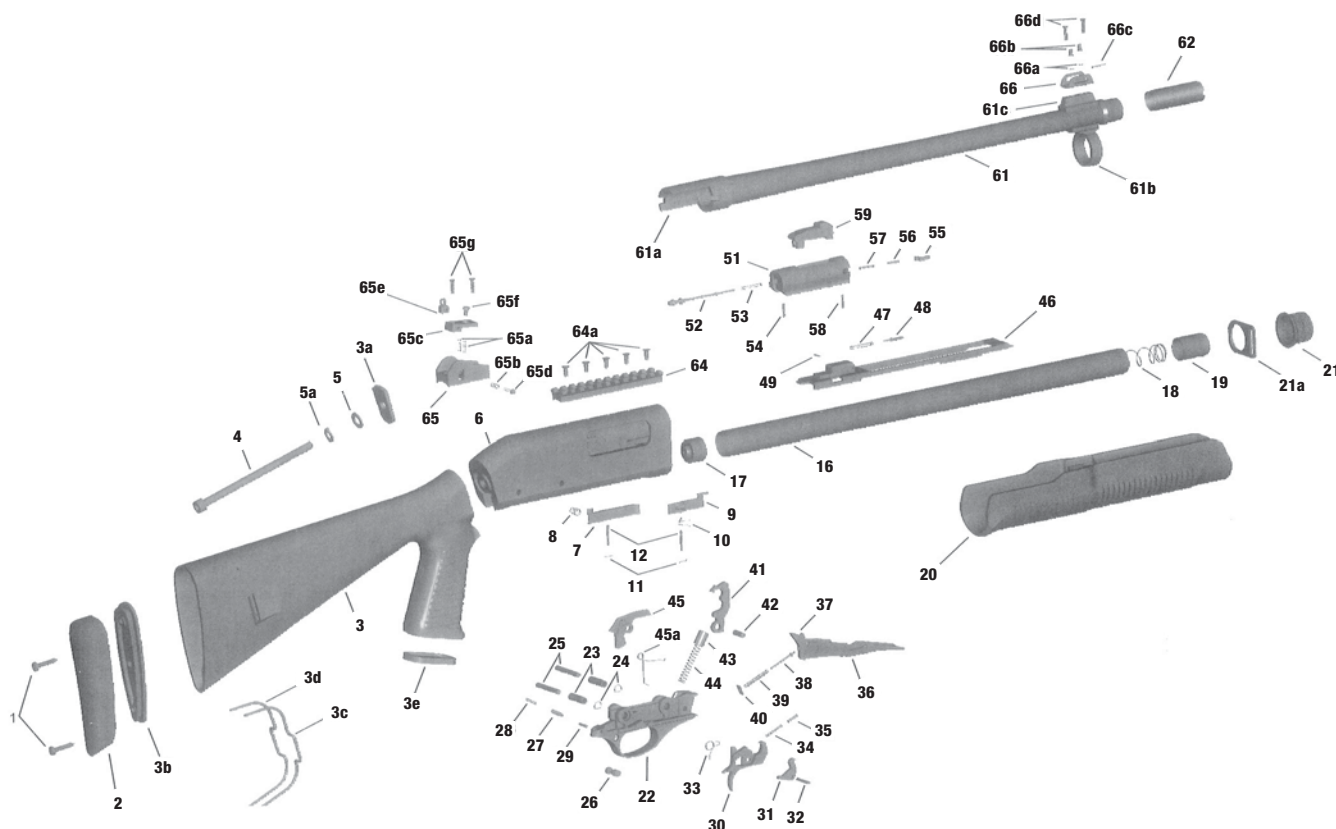
CZ612 FIELD 20



Courtesy, CZ-USA

1	Recoil pad screw	21	Magazine cap	43	Hammer plunger
2	Recoil pad	21a	Forward sling attachment	44	Hammer spring
3	Stock	22	Trigger plate	45	Action release
3a	Stock inner frame	23	Trigger plate pin bushing	45a	Release latch spring
4	Stock screw	24	Trigger plate pin detent spring	46	Action bar
5	Stock screw washer	25	Trigger plate pin	47	Action bar plunger spring
5a	Washer stopper	26	Safety button	48	Action bar plunger
6	Receiver	27	Safety button detent pin	49	Action bar plunger retaining pin
7	Latch	28	Safety button spring	51	Breech bolt
8	Latch spring	29	Safety spring retaining pin	52	Firing pin
9	Interceptor latch	30	Trigger	53	Firing pin spring
10	Interceptor latch spring	31	Trigger sear	54	Firing pin retaining pin
11	Latch pin detent spring	32	Trigger pin	55	Extractor
12	Latch pin	33	Trigger spring	56	Extractor plunger
16	Magazine tube	34	Trigger sear detent spring	57	Extractor spring
17	Magazine follower	35	Trigger sear detent pin	58	Extractor pin
18	Magazine spring	36	Carrier	59	Locking block
19	Magazine spring retainer	37	Carrier dog	61	Barrel
20	Forend	38	Carrier dog follower	61a	Barrel extension
20a	Action bar sleeve (wood forend only), (not shown)	39	Carrier dog follower spring	61b	Barrel collar
20b	Action bar sleeve nut (wood forend only)	40	Carrier dog follower plate	61c	Front sight
		41	Hammer	61d	Barrel bridge
		42	Hammer pin	62	Choke

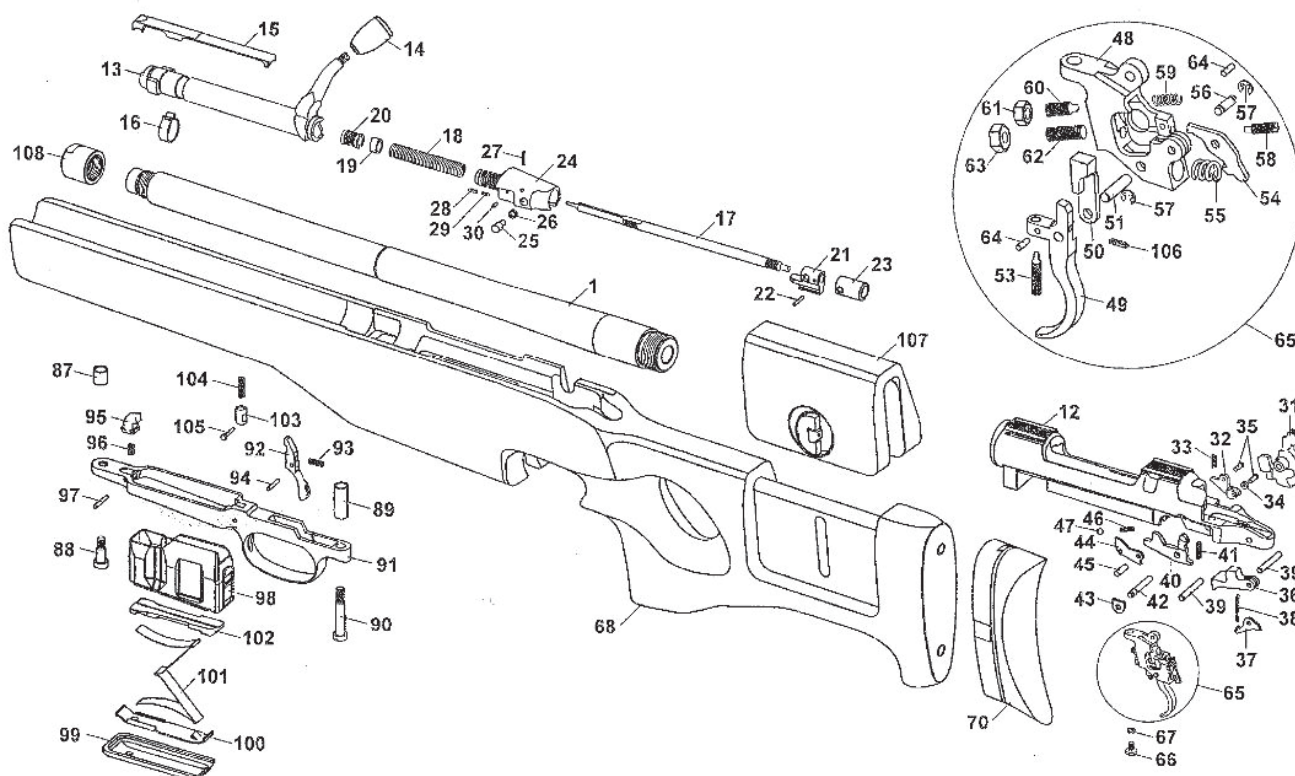
CZ612 HC-P



Courtesy, CZ-USA

1	Recoil pad screw	25	Trigger plate pin	53	Firing pin spring
2	Recoil pad	26	Safety button	54	Firing pin retaining pin
3	Stock	27	Safety button detent pin	55	Extractor
3a	Stock connection plate	28	Safety button spring	56	Extractor plunger
3b	Recoil pad spacer	29	Safety spring retaining pin	57	Extractor spring
3c	Right sling attachment	30	Trigger	58	Extractor pin
3d	Left sling attachment	31	Trigger sear	59	Locking block
3e	Pistol grip bottom cover	32	Trigger pin	61	Barrel
4	Stock screw	33	Trigger spring	61a	Barrel extension
5	Stock screw washer	34	Trigger sear detent spring	61b	Barrel collar
5a	Washer stopper	35	Trigger sear detent pin	61c	Front sight base
6	Receiver	36	Carrier	62	Choke
7	Latch	37	Carrier dog	64	Picatinny rail
8	Latch spring	38	Carrier dog follower	64a	Picatinny rail screw
9	Interceptor latch	39	Carrier dog follower spring	65	Rear sight
10	Interceptor latch spring	40	Carrier dog follower plate	65a	Rear sight spring
11	Latch pin detent spring	41	Hammer	65b	Rear sight adjustment spring
12	Latch pin	42	Hammer pin	65c	Rear sight plate
16	Magazine tube	43	Hammer plunger	65d	Rear sight horizontal adjusting screw
17	Magazine follower	44	Hammer spring	65e	Rear sight ring
18	Magazine spring	45	Action release	65f	Rear sight vertical adjusting screw
19	Magazine spring retainer	45a	Release latch spring	65g	Rear sight screw
20	Forend	46	Action bar	66	Front sight platform
21	Magazine cap	47	Action bar plunger spring	66a	Front sight O-Ring
21a	Forward sling attachment	48	Action bar plunger	66b	Front sight fiber optic holder
22	Trigger plate	49	Action bar plunger retaining pin	66c	Front sight fiber optic tube
23	Trigger plate pin bushing	51	Breech bolt	66d	Front sight screw
24	Trigger plate pin detent spring	52	Firing pin		

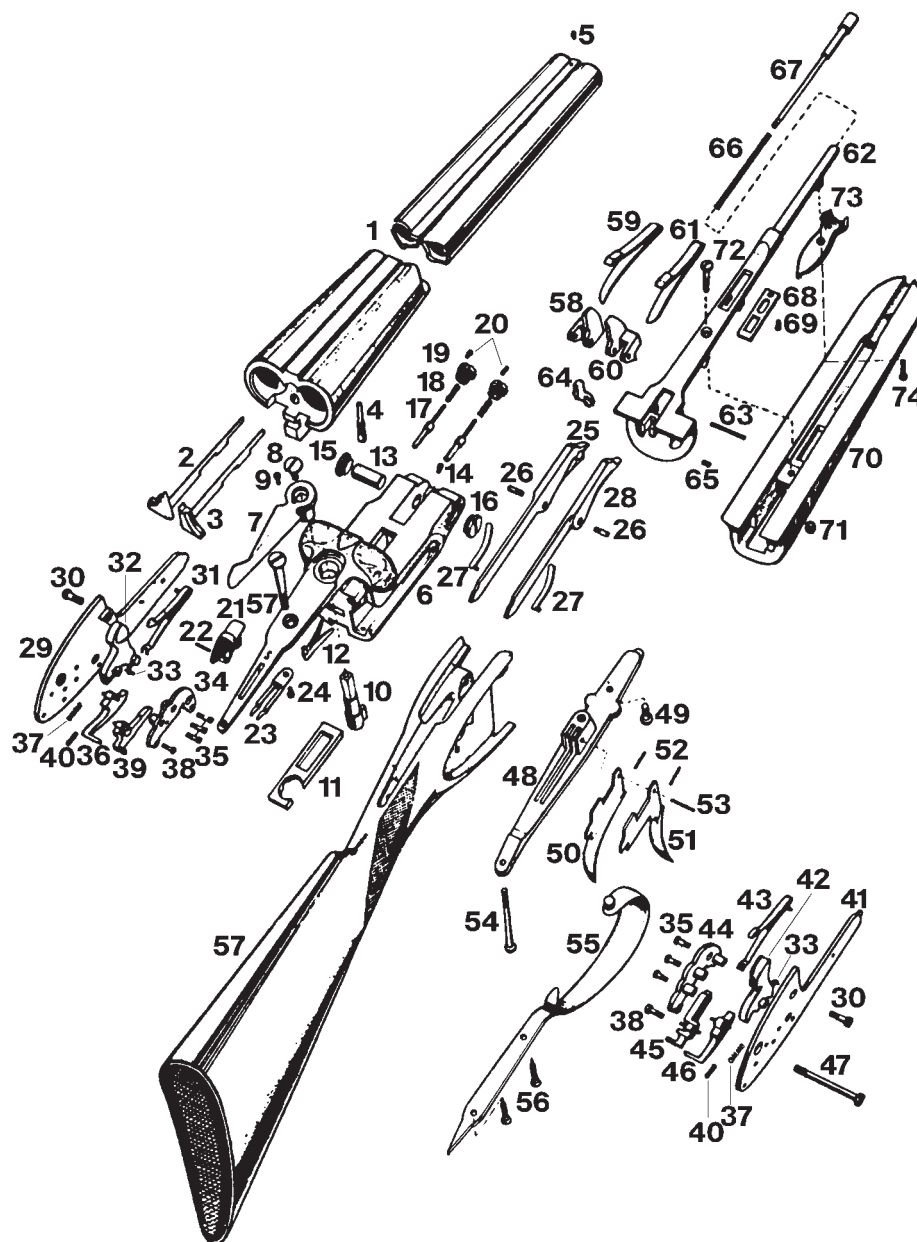
CZ750 SNIPER



Courtesy, CZ-USA

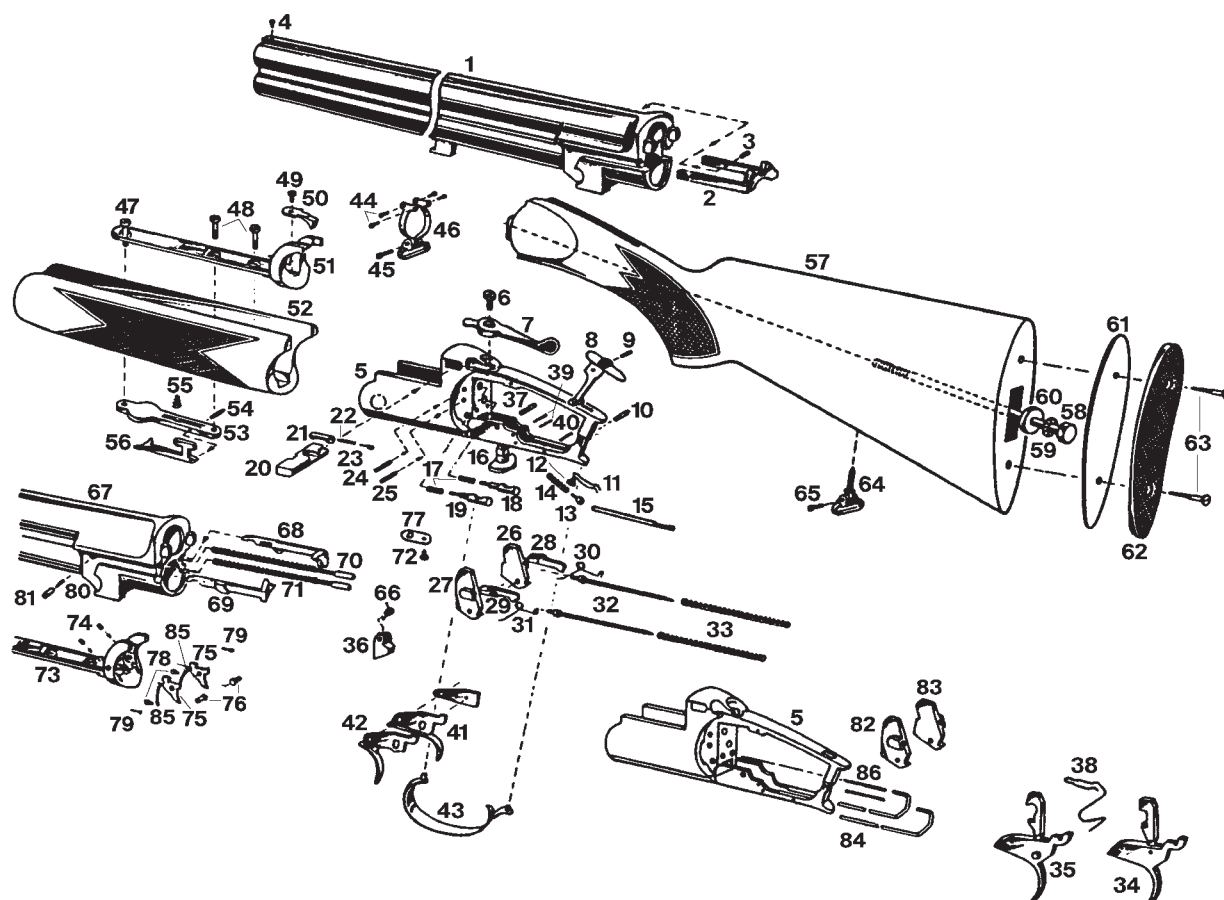
1	Barrel	39	Sear pin	68	Stock
12	Receiver	40	Bolt stop	70	Buttplate assembly
13	Bolt	41	Bolt stop spring	87	Front spacer
14	Bolt handle knob	42	Safety pin	88	Front frame screw
15	Extractor	43	Retaining plate	89	Rear spacer
16	Extractor collar	44	Ejector	90	Rear frame screw
17	Firing pin	45	Ejector pin	91	Trigger guard
18	Firing pin spring	46	Ejector spring	92	Magazine latch
19	Firing pin spring support	47	Ball	93	Magazine latch spring
20	Firing pin spring nut	48	Trigger housing	94	Magazine latch pin
21	Cocking piece	49	Trigger	95	Magazine catch
22	Firing pin nut pin	50	Trigger lever	96	Magazine catch spring
23	Cap	51	Trigger lever pin	97	Magazine catch pin
24	Bolt sleeve	53	Set trigger adjusting screw	98	Magazine shell
25	Disassembly catch	54	Set trigger lever	99	Magazine floor plate
26	Disassembly catch spring	55	Set trigger lever spring	100	Floor plate lock
27	Disassembly catch pin	56	Pin	101	Magazine spring
28	Disassembly catch plunger	57	Retaining ring	102	Follower
29	Plunger spring	58	Adjusting screw	103	Magazine ejector
30	Plunger pin	59	Trigger pull spring	104	Magazine ejector spring
31	Safety	60	Trigger pull adjusting screw	105	Magazine ejector pin
32	Safety pawl	61	Locking nut	106	Trigger spring
33	Safety pawl spring	62	Trigger overtravel adjusting screw	107	Cheekpiece assembly
34	Roller	63	Locking nut	108	Muzzle cover
35	Safety pawl pin	64	Nylon pin		
36	Sear	65	Trigger mechanism		
37	Sear stop	66	Screw		
38	Sear spring	67	Spring washer		

Derby Side-by-Side Shotgun



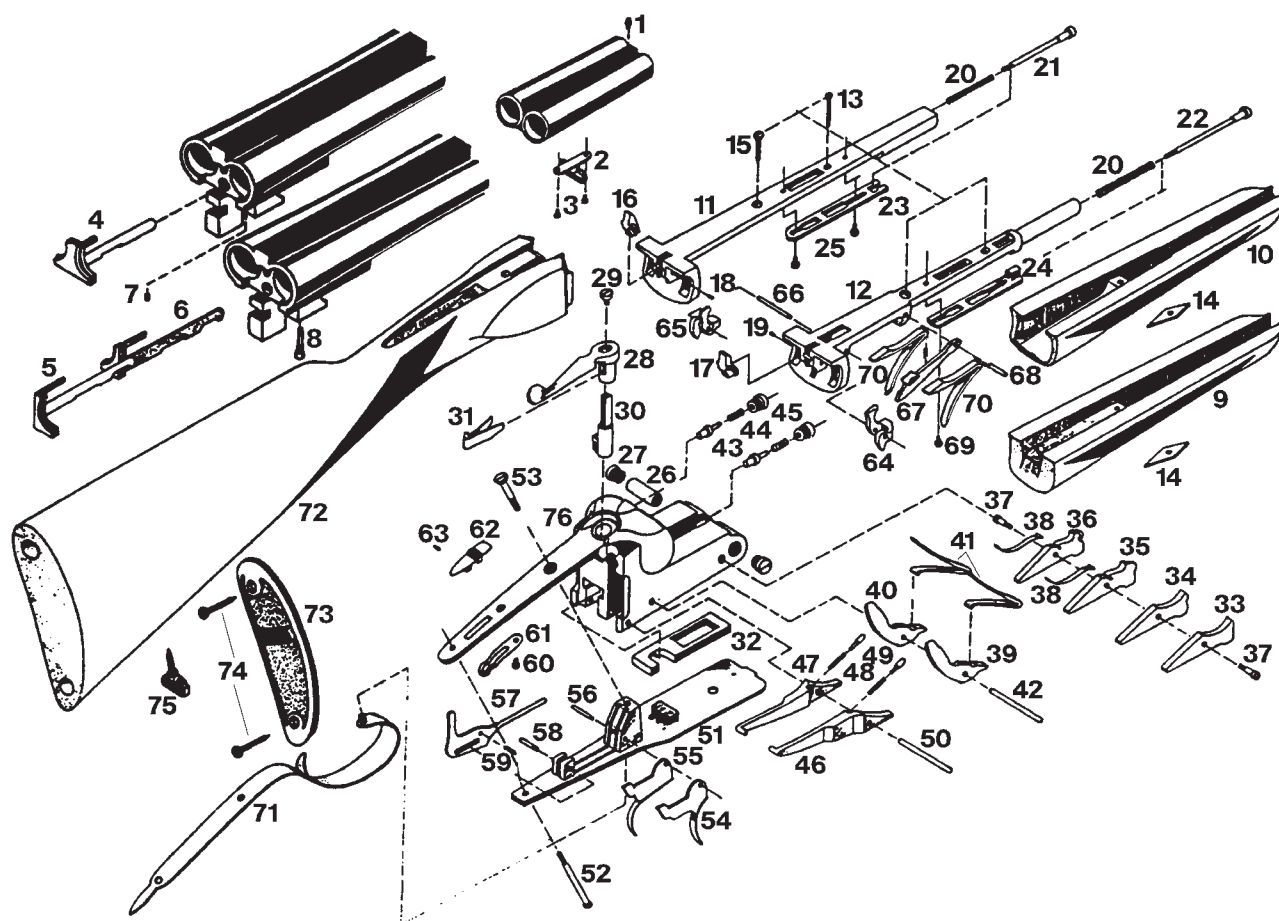
1	Barrel	18	Firing Pin Springs	34	Hammer and Sear Ledge, Left	49	Trigger Plate Screw
2	Left Ejector	19	Firing Pin Bushings	35	Ledge Screws	50	Rear Trigger
3	Right Ejector	20	Firing Pin Bushing Lock Screws	36	Sear	51	Front Trigger
4	Ejector Retaining Screw	21	Safety Button	37	Sear Springs	52	Trigger Return Springs
5	Front Sight Bead	22	Safety Button Pin	38	Sear Screw	53	Trigger Pin
6	Receiver	23	Safety Spring	39	Double Safety Sear	54	Trigger Plate Screw
7	Top Lever	24	Safety Spring Screw	40	Safety Sear Springs	55	Trigger Guard
8	Top Lever Screw	25	Left Cocking Lever	41	Right Sidelock	56	Trigger Guard Screws
9	Screw	26	Cocking Lever Screws	42	Right Hammer	57	Stock
10	Vertical Bolt	27	Cocking Lever Springs	43	Right Hammer Spring	58	Left Ejector Latch
11	Horizontal Bolt	28	Right Cocking Lever	44	Hammer and Sear Ledge, Right	59	Left Ejector Spring
12	Top Lever Spring	29	Left Sidelock	45	Double Safety Sear	60	Right Ejector Latch
13	Barrel Pivot Pin	30	Sidelock Front Screw	46	Sear	61	Right Ejector Spring
14	Barrel Pivot Pin Retainer	31	Left Hammer Spring	47	Rear Sidelock Screw	62	Forearm Iron
15	Barrel Pivot Pin Cap	32	Left Hammer	48	Trigger Plate	63	Forearm Latch Screw
16	Barrel Pivot Pin Cap	33	Stirrup			64	Extractor Hammer
17	Firing Pins						Cocking Lever Activator

Silver, Lince and Bristol Over/Under Shotgun

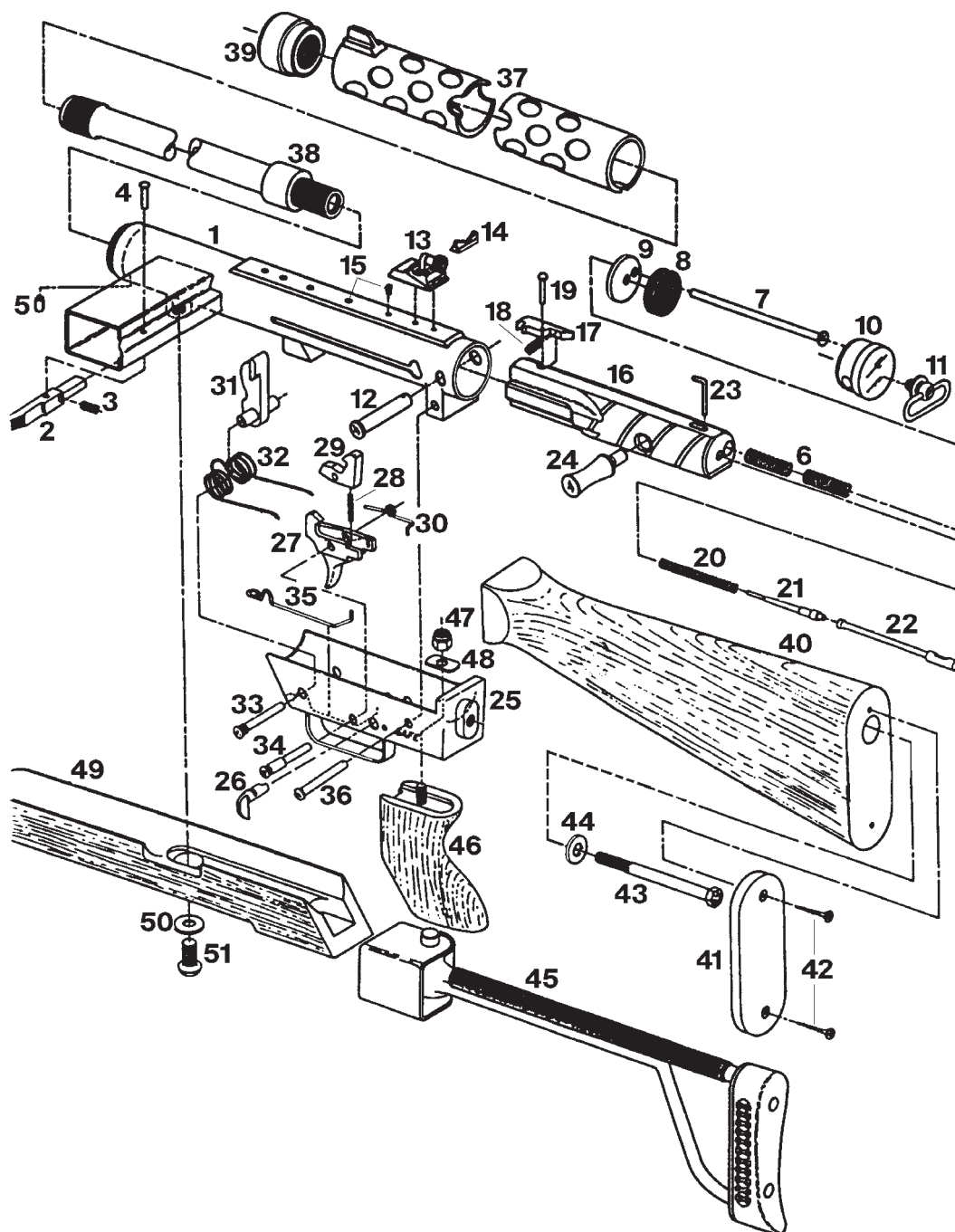


1	Barrels	30	Right Sear Spring	59	Stock Mounting Bolt Lock Washer
2	Extractors	31	Left Sear Spring	60	Stock Mounting Bolt Washer
3	Extractor Screw	32	Hammer Plungers	61	Buttplate Spacer
4	Front Side Bead	33	Main Hammer Springs	62	Plastic Buttplate
5	Receiver	34	Single Non-Selective Trigger	63	Buttplate Screws
6	Top Lever Screw	35	Single Selective Trigger	64	Rear Sling Swivel
7	Top Lever	36	Cocking Block	65	Rear Sling Swivel Screw
8	Safety Button	37	Hammer Pin	66	Cocking Block Spring
9	Safety Button Pin	38	Trigger Return Spring	67	Barrels
10	Trigger Guard Retaining Pin	39	Sear Pins	68	Lower Ejector
11	Safety Spring	40	Trigger Pin	69	Upper Ejector
12	Safety Spring Screw	41	Rear Trigger	70	Ejector Spring Plungers
13	Bolt Lever Spring Guide	42	Front Trigger	71	Ejector Springs
14	Bolt Lever Spring	43	Trigger Guard	72	Cocking Rod Retaining Screw
15	Cocking Rod	44	Front Sling Swivel Screws, Top	73	Forearm Iron
16	Bolt Lever	45	Front Sling Swivel Screws, Bottom	74	Ejector Latch Springs
17	Firing Pin Spring	46	Front Sling Swivel	75	Ejector Latches
18	Lower Firing Pin	47	Forearm Screws, Front	76	Ejector Latch Pins
19	Upper Firing Pin	48	Forearm Screws, Rear	77	Cocking Rod Retainer
20	Bolt	49	Cocking Log Screw	78	Screws
21	Bolt Detent	50	Cocking Log Screw	79	Ejector Latch Pin Retainers
22	Bolt Detent Spring	51	Forearm Iron	80	Spring
23	Bolt Detent Spring Guide	52	Forearm Stock	81	Ejector Retainer
24	Upper Firing Pin Retainer	53	Takedown Lever Bracket	82	Lower Hammer
25	Lower Firing Pin Retainer	54	Takedown Lever Pin	83	Upper Hammer
26	Lower Hammer	55	Takedown Lever Spring	84	Ejector Operating Rods
27	Upper Hammer	56	Takedown Lever	85	Ejector Latch Springs
28	Right Sear	57	Stock	86	Ejector Rod Springs
29	Left Sear	58	Stock Mounting Bolt		

York and Shogun Side-by-Side Shotgun

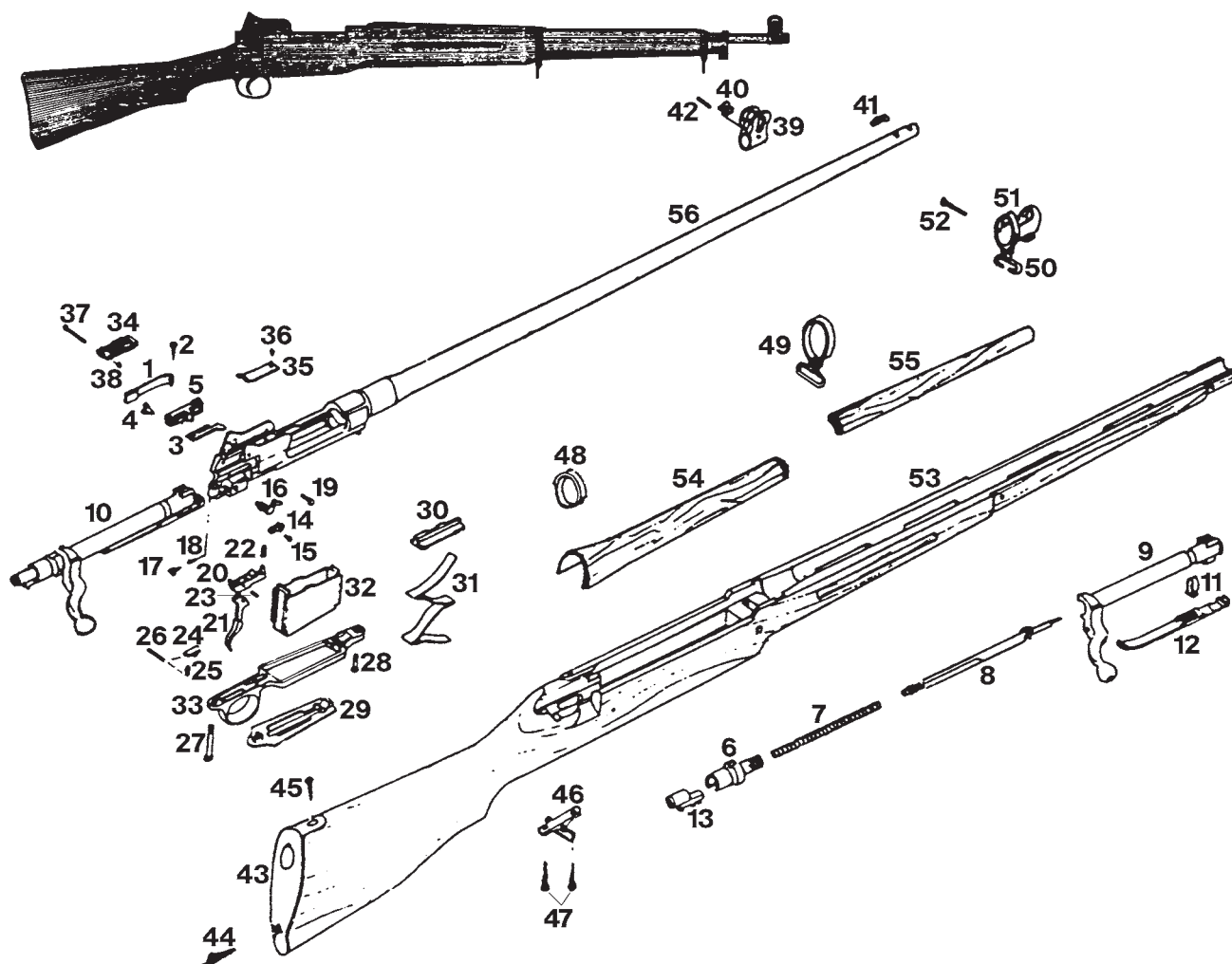


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|--|-----------------------------------|--|
| 1 Front Sight Bead | 24 Forearm Catch, Ejector Model | 52 Trigger Plate Screw |
| 2 Front Sling Swivel | 25 Forearm Catch Screws | 53 Upper Tang Screw |
| 3 Front Sling Swivel Screws | 26 Barrel Pivot Pin | 54 Front Trigger |
| 4 Extractor | 27 Barrel Pivot Pin Cap | 55 Rear Trigger |
| 5 Right Ejector | 28 Top Lever | 56 Trigger Pin |
| 6 Left Ejector | 29 Top Lever Screw | 57 Safety Activator |
| 7 Extractor Retaining Screw | 30 Vertical Bolt | 58 Safety Square Pin |
| 8 Ejector Retaining Screw | 31 Top Lever Spring | 59 Safety Bar |
| 9 Forearm, Extractor Model | 32 Locking Bar | 60 Safety Spring Screw |
| 10 Forearm, Ejector Model | 33 Cocking Lever, Right | 61 Safety Spring |
| 11 Forearm Iron, Extractor Model | 34 Cocking Lever, Left | 62 Safety Button |
| 12 Forearm Iron, Ejector Model | 35 Cocking Lever, Right | 63 Safety Button Pin |
| 13 Forearm Mounting Screw | 36 Cocking Lever, Left | 64 Right Ejector Latch |
| 14 Forearm Escutcheon | 37 Cocking Lever Retaining Screws | 65 Left Ejector Latch |
| 15 Forearm Mounting Screw | 38 Cocking Lever Return Spring | 66 Ejector Latch Pin |
| 16 Hammer Cocking Lever Activator, Extractor Model | 39 Right Hammer | 67 Hammer Cocking Lever Activator, Ejector Model |
| 17 Hammer Cocking Lever Activator, Ejector Model | 40 Left Hammer | 68 Hammer Cocking Lever Activator Pin |
| 18 Hammer Cocking Lever Activator Retaining Screw, Extractor Model | 41 Hammer Spring | 69 Set Screw |
| 19 Hammer Cocking Lever Activator Retaining Screw, Ejector Model | 42 Hammer Pin | 70 Ejector Springs |
| 20 Forearm Catch Spring | 43 Firing Pins | 71 Trigger Guard |
| 21 Forearm Catch Button, Extractor Model | 44 Firing Pin Return Spring | 72 Stock |
| 22 Forearm Catch Button, Ejector | 45 Firing Pin Bushing | 73 Plastic Buttplate |
| 23 Forearm Catch, Extractor Model | 46 Right Sear | 74 Buttplate Screws |
| | 47 Left Sear | 75 Rear Sling Swivel |
| | 48 Sear Springs | 76 Receiver |
| | 49 Sear Spring Guides | |
| | 50 Sear Pin | |
| | 51 Trigger Plate | |



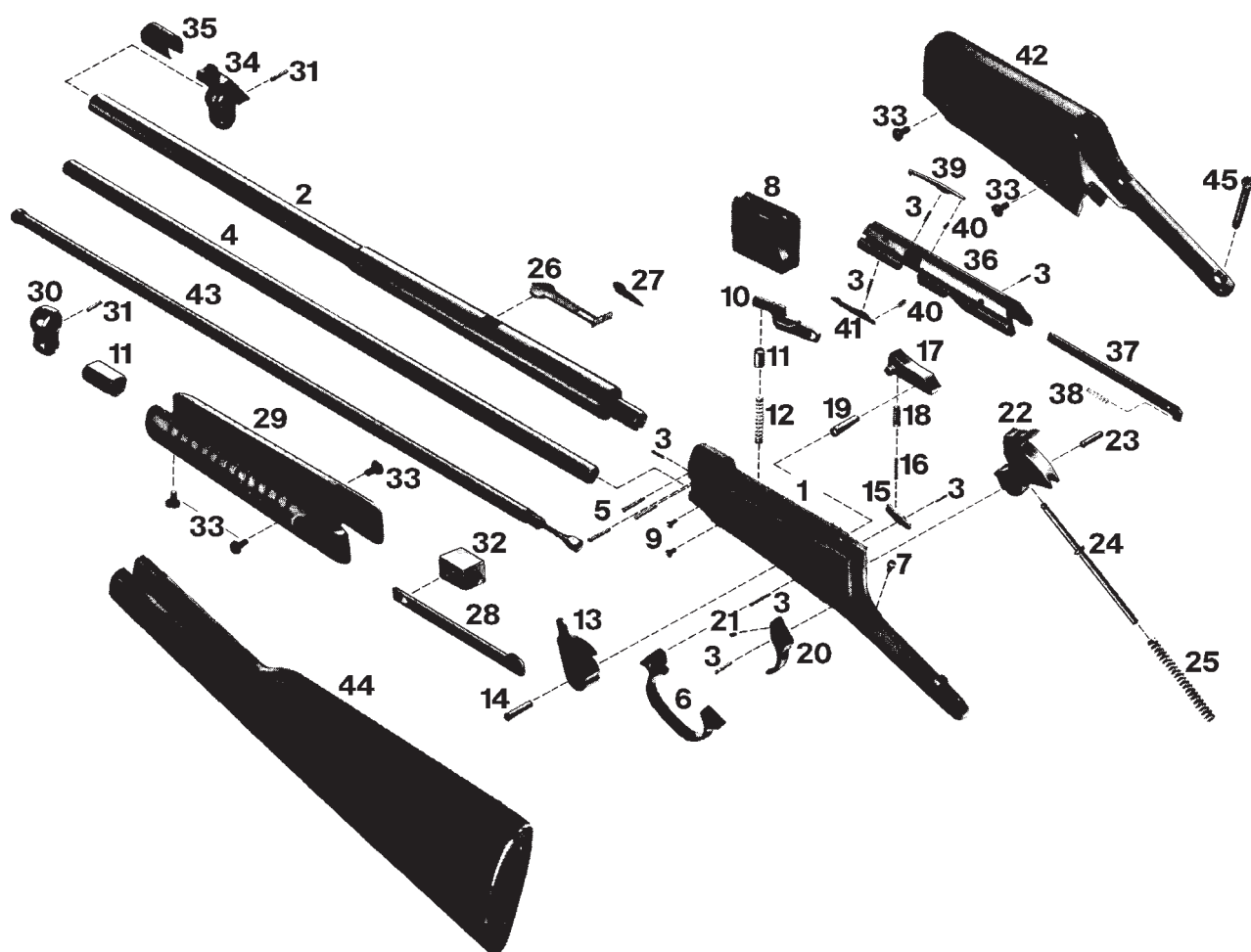
1	Receiver	14	Rear Sight, Blade	27	Trigger	40	Buttstock
2	Magazine Catch	15	Filler Screws	28	Disconnecter Spring	41	Buttplate
3	Magazine Catch Spring	16	Bolt	29	Disconnecter	42	Buttplate Screws
4	Magazine Catch Pin	17	Extractor	30	Trigger Return Spring	43	Buttstock Bolt
5	Shroud Locator Pin	18	Extractor Spring	31	Hammer	44	Buttstock Bolt Washers
6	Recoil Spring	19	Extractor Pin	32	Hammer Spring	45	Folding Stock
7	Recoil Spring Guide	20	Firing Pin Spring	33	Hammer Pin	46	Pistol Grip
8	Recoil Buffer, Rubber	21	Firing Pin	34	Trigger Pin	47	Pistol Grip Nut
9	Recoil Buffer, Steel	22	Firing Pin Extension	35	Safety Pin Clip	48	Pistol Grip Washer
10	Receiver End Cap	23	Firing Pin Extension Clip	36	Trigger Housing Pin	49	Forend
11	Pistol Sling Swivel	24	Operating Handle	37	Shroud	50	Forend Washer
12	Receiver End Cap Pin	25	Trigger Housing	38	Barrel	51	Forend Bolt
13	Rear Sight, Peep	26	Safety-Lever	39	Barrel End Cap		

Model 1917 Bolt-Action Rifle



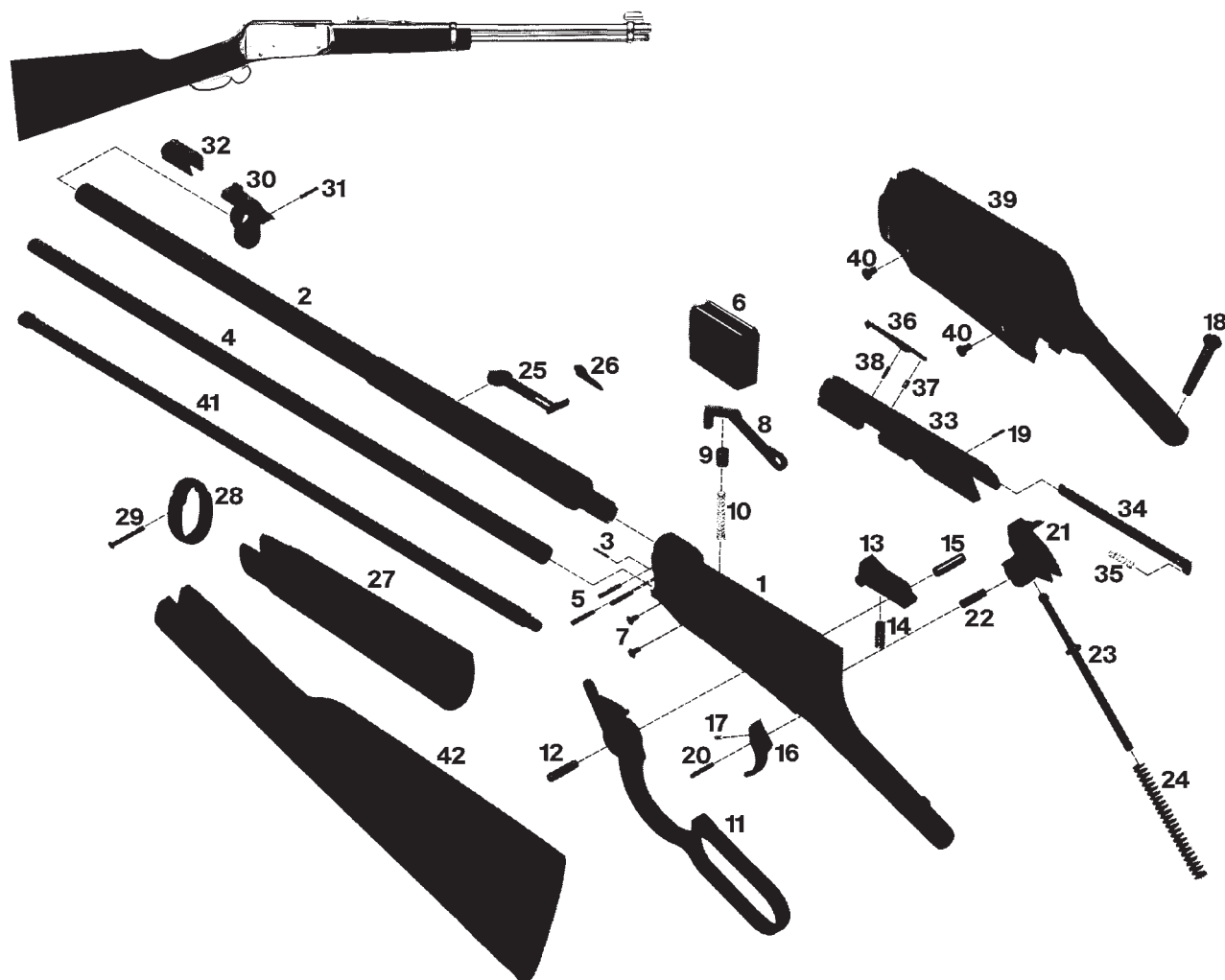
1 Bolt Stop Spring	25 Floorplate Catch Spring	49 Lower Band Assembly
2 Bolt Stop Screw	26 Floorplate Catch Pin	50 Stacking Swivel
3 Ejector	27 Rear Guard Screw	51 Upper Band
4 Bolt Stop Spring Rest	28 Front Guard Screw	52 Upper Band Screw
5 Bolt Stop	29 Floorplate	53 Stock
6 Bolt Sleeve	30 Follower	54 Handguard, Lower
7 Mainspring	31 Magazine Spring	55 Handguard, Upper
8 Firing Pin	32 Magazine Box	56 Barrel
9 Bolt, Stripped	33 Trigger Guard	
10 Bolt, Complete	34 Rear Sight	Parts Not Shown
11 Extractor Collar	35 Rear Sight Base Spring	Follower Depressor
12 Extractor	36 Rear Sight Base Screw	Front Guard Screw Bushing
13 Cocking Piece	37 Rear Sight Axis Screw	Lower Band
14 Safety Lock Holder	38 Rear Sight Axis Nut	Lower Band Screw
15 Safety Lock Holder Screw	39 Front Sight Carrier	Plate Spring
16 Safety	40 Front Sight Blade	Rear Guard Screw Bushing
17 Safety Lock Plunger	41 Front Sight Spline	Rear Sight Slide
18 Safety Lock Plunger Spring	42 Front Sight Pin	Rear Sight Slide Spring
19 Sear Pin	43 Buttplate	Rear Swivel Base
20 Sear	44 Buttplate Screw, Large	Sling Swivel
21 Trigger	45 Buttplate Screw, Small	Stacking Swivel Screw
22 Sear Spring	46 Rear Swivel Assembly	
23 Trigger Pin	47 Rear Swivel Base Screws	
24 Floorplate Catch	48 Handguard Ring	

EG 722 Autoloading Rifle



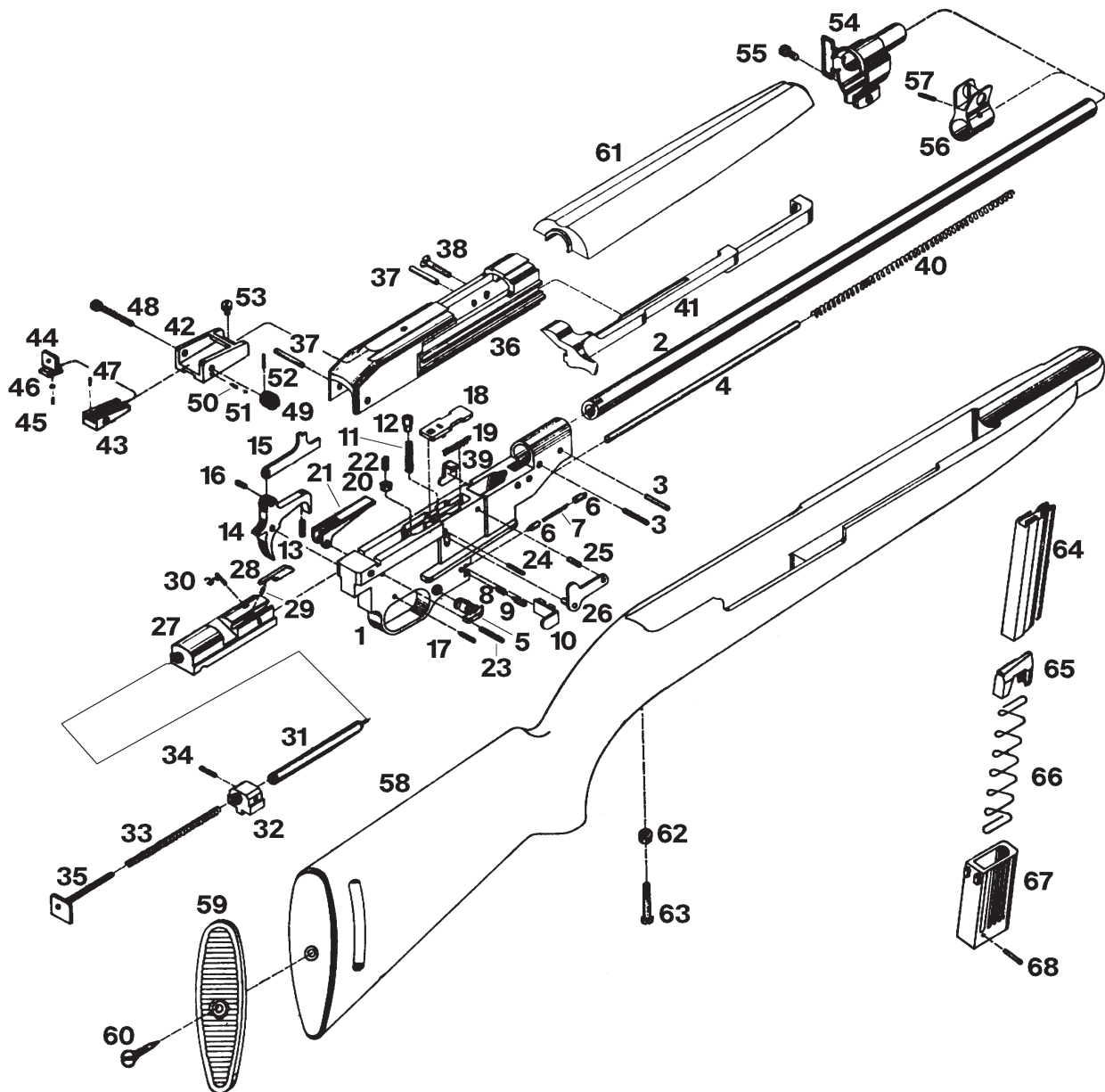
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|----|------------------------|----|----------------------|
| 1 | Frame | 24 | Mainspring Guide |
| 2 | Barrel | 25 | Mainspring |
| 3 | Cylindrical Pins | 26 | Rear Sight |
| 4 | Magazine Tube, Outside | 27 | Rear Sight Elevator |
| 5 | Tapered Pins | 28 | Operating Slide |
| 6 | Trigger Guard | 29 | Forearm |
| 7 | Screw | 30 | Intermediate Band |
| 8 | Carrier | 31 | Conical Pin |
| 9 | Countersunk Screws | 32 | Bushing Guide |
| 10 | Carrier Lever | 33 | Set Screws with Disk |
| 11 | Sleeve | 34 | Front Sight |
| 12 | Carrier Spring | 35 | Front Sight Cover |
| 13 | Action Lever | 36 | Breechbolt |
| 14 | Action Lever Pin | 37 | Firing Pin |
| 15 | Detent | 38 | Firing Pin Spring |
| 16 | Detent Spring | 39 | Extractor |
| 17 | Locking Bar | 40 | Extractor Spring |
| 18 | Locking Bar Spring | 41 | Ejector |
| 19 | Locking Bar Pin | 42 | Receiver |
| 20 | Trigger | 43 | Magazine |
| 21 | Trigger Spring | 44 | Buttstock, Complete |
| 22 | Hammer | 45 | Upper Tang Screw |
| 23 | Hammer Pin | | |

EG 73 Lever-Action Rifle



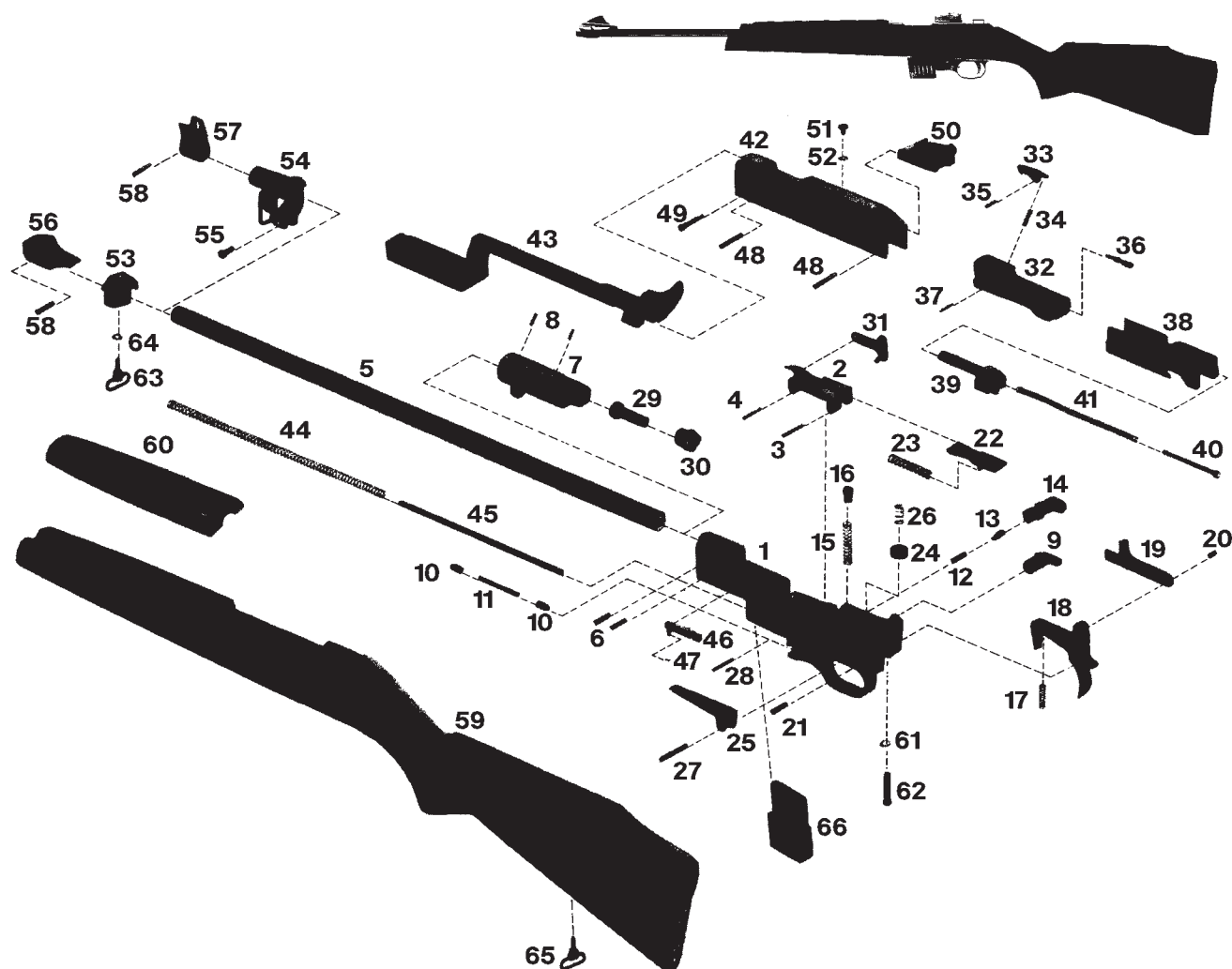
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|----|---|----|------------------------|
| 1 | Frame | 22 | Hammer Pin |
| 2 | Barrel | 23 | Mainspring Guide |
| 3 | Locating Pin | 24 | Mainspring |
| 4 | Magazine Tube, Outside | 25 | Rear Sight |
| 5 | Magazine Tube and Barrel Retaining Pins | 26 | Rear Sight Elevator |
| 6 | Carrier | 27 | Forend |
| 7 | Action Set Screws | 28 | Rear Barrel Band |
| 8 | Carrier Lever | 29 | Rear Barrel Band Screw |
| 9 | Carrier Spring Plunger | 30 | Front Sight |
| 10 | Carrier Spring | 31 | Upper Barrel Band Pin |
| 11 | Finger Lever | 32 | Front Sight Hood |
| 12 | Finger Lever Axis Pin | 33 | Breechbolt |
| 13 | Locking Bar | 34 | Firing Pin |
| 14 | Locking Bar Spring | 35 | Firing Pin Spring |
| 15 | Locking Bar Pin | 36 | Extractor |
| 16 | Trigger | 37 | Extractor Spring |
| 17 | Trigger Spring | 38 | Extractor Pivot Pin |
| 18 | Upper Tang Screw | 39 | Receiver |
| 19 | Firing Pin Retaining Pin | 40 | Receiver Screws |
| 20 | Trigger Pivot Pin | 41 | Magazine Tube |
| 21 | Hammer | 42 | Buttstock |

EM1 Autoloading Rifle



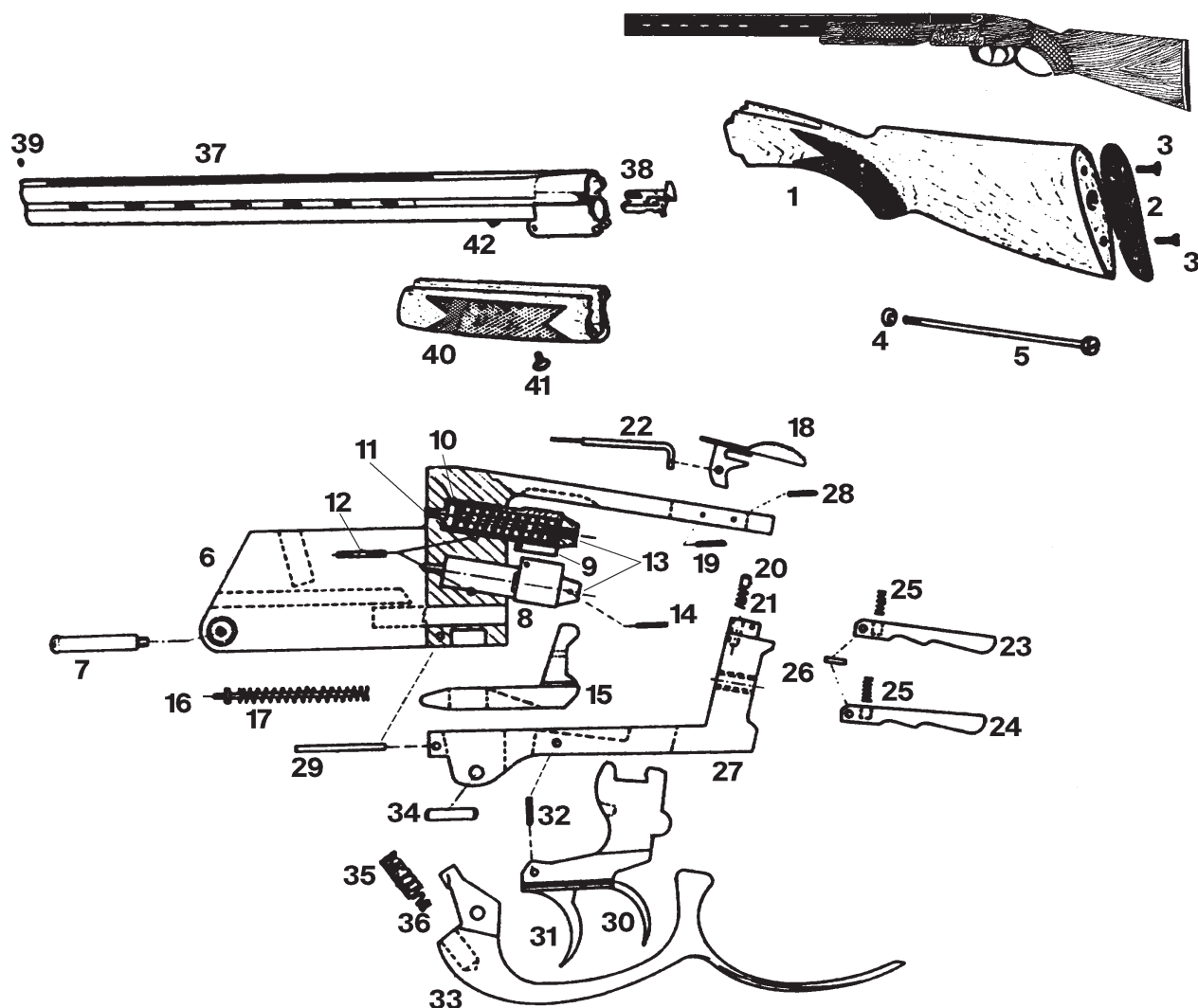
1	Trigger Housing	18	Sear Release Plate	36	Receiver	53	Rear Sight Base Screw
2	Barrel	19	Sear Release Plate Spring	37	Trigger Housing Retaining Pins	54	Front Band Assembly
3	Barrel Pins	20	Sear Spring Plunger	38	Receiver Screw	55	Front Band Screw
4	Operating Slide Spring Guide	21	Sear	39	Ejector	56	Front Sight Assembly
5	Safety-Lever	22	Sear Spring	40	Operating Slide Spring	57	Front Sight Pin
6	Safety Detent Plungers	23	Sear Retaining Pin	41	Operating Slide	58	Stock
7	Safety Detent Plunger Spring	24	Sear Release Plate Pin	42	Rear Sight Base	59	Buttplate
8	Magazine Catch Spring	25	Sear Release Pin	43	Rear Sight Ramp	60	Buttplate Screw
9	Magazine Catch Spring Plunger	26	Sear Release	44	Rear Sight Aperture	61	Handguard
10	Magazine Catch	27	Bolt	45	Rear Sight Aperture Spring	62	Rear Guard Screw
11	Trigger Bar Spring	28	Extractor	46	Rear Sight Aperture Spring Base	63	Rear Guard Screw
12	Trigger Bar Spring Plunger	29	Extractor Spring	47	Rear Sight Ramp Pin	64	Magazine Body
13	Trigger Spring	30	Extractor Pin	48	Rear Sight Windage Screw	65	Magazine Follower
14	Trigger	31	Firing Pin	49	Rear Sight Windage Knob	66	Magazine Spring
15	Trigger Bar	32	Firing Pin Collar	50	Windage Stop Spring	67	Magazine Body Housing
16	Trigger Bar Pin	33	Firing Pin Spring	51	Windage Stop Ball	68	Magazine Body Housing Pin
17	Trigger Pin	34	Firing Pin Collar Pin	52	Windage Stop Pin		
		35	Recoil Plate				

ESG 22 Autoloading Rifle



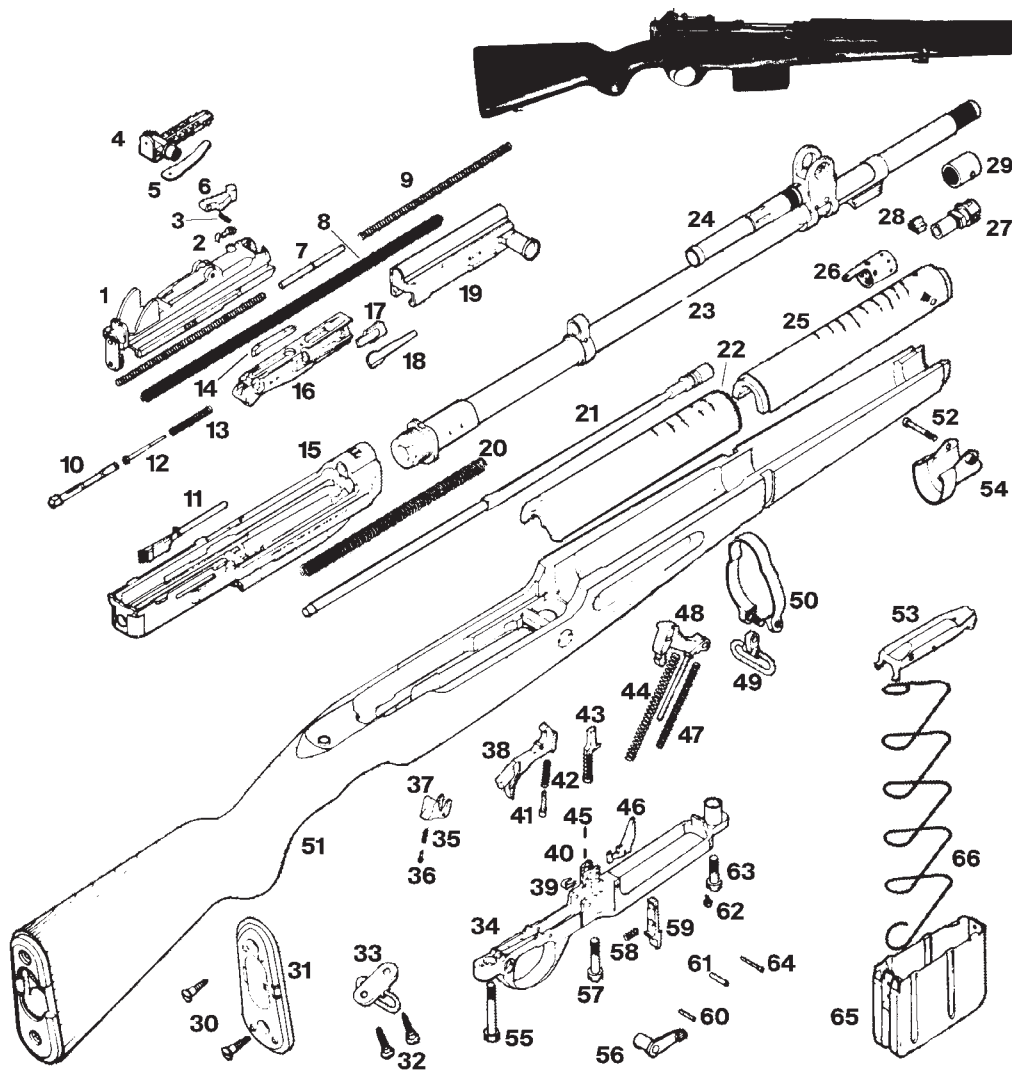
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|----|-------------------------------|----|---------------------------------|----|----------------------------------|
| 1 | Trigger Housing | 24 | Sear Spring Plunger | 47 | Bolt Catch Plunger Spring |
| 2 | Sear Block | 25 | Sear | 48 | Trigger Housing Retaining Pins |
| 3 | Long Sear Block Pin | 26 | Sear Spring | 49 | Receiver Screw |
| 4 | Short Sear Block Pin | 27 | Sear Pin | 50 | Rear Sight Assembly |
| 5 | Barrel | 28 | Sear Release Plate Pin | 51 | Rear Sight Mounting Screw |
| 6 | Barrel Pins | 29 | Gas Piston | 52 | Rear Sight Mounting Screw Washer |
| 7 | Gas Cylinder | 30 | Gas Piston Screw | 53 | Front Band Assembly |
| 8 | Gas Cylinder Locking Pins | 31 | Sear Release | 54 | Front Band Assembly (M1 type) |
| 9 | Safety-Lever | 32 | Bolt | 55 | Front Band Screw (M1 type) |
| 10 | Safety Detent Plungers | 33 | Extractor | 56 | Front Sight Assembly |
| 11 | Safety Detent Plunger Spring | 34 | Extractor Spring | 57 | Front Sight Assembly (M1 type) |
| 12 | Magazine Catch Spring | 35 | Extractor Pin | 58 | Front Sight Assembly Pin |
| 13 | Magazine Catch Spring Plunger | 36 | Firing Pin | 59 | Stock |
| 14 | Magazine Catch | 37 | Firing Pin Retaining Pin | 60 | Handguard |
| 15 | Trigger Bar Spring | 38 | Bolt Carrier | 61 | Rear Guard Screw Washer |
| 16 | Trigger Bar Spring Plunger | 39 | Firing Pin Striker | 62 | Rear Guard Screw |
| 17 | Trigger Spring | 40 | Firing Pin Striker Spring Guide | 63 | Sling Swivel, Front |
| 18 | Trigger | 41 | Firing Pin Striker Spring | 64 | Sling Swivel Washer |
| 19 | Trigger Bar | 42 | Receiver | 65 | Sling Swivel, Rear |
| 20 | Trigger Bar Pin | 43 | Operating Slide | 66 | Magazine |
| 21 | Trigger Pin | 44 | Operating Slide Spring | | |
| 22 | Sear Release Plate | 45 | Operating Slide Spring Guide | | |
| 23 | Sear Release Plate Spring | 46 | Bolt Catch Plunger | | |

Senator SOUF12, SOUF20 and SOUF41 Over/Under Shotgun



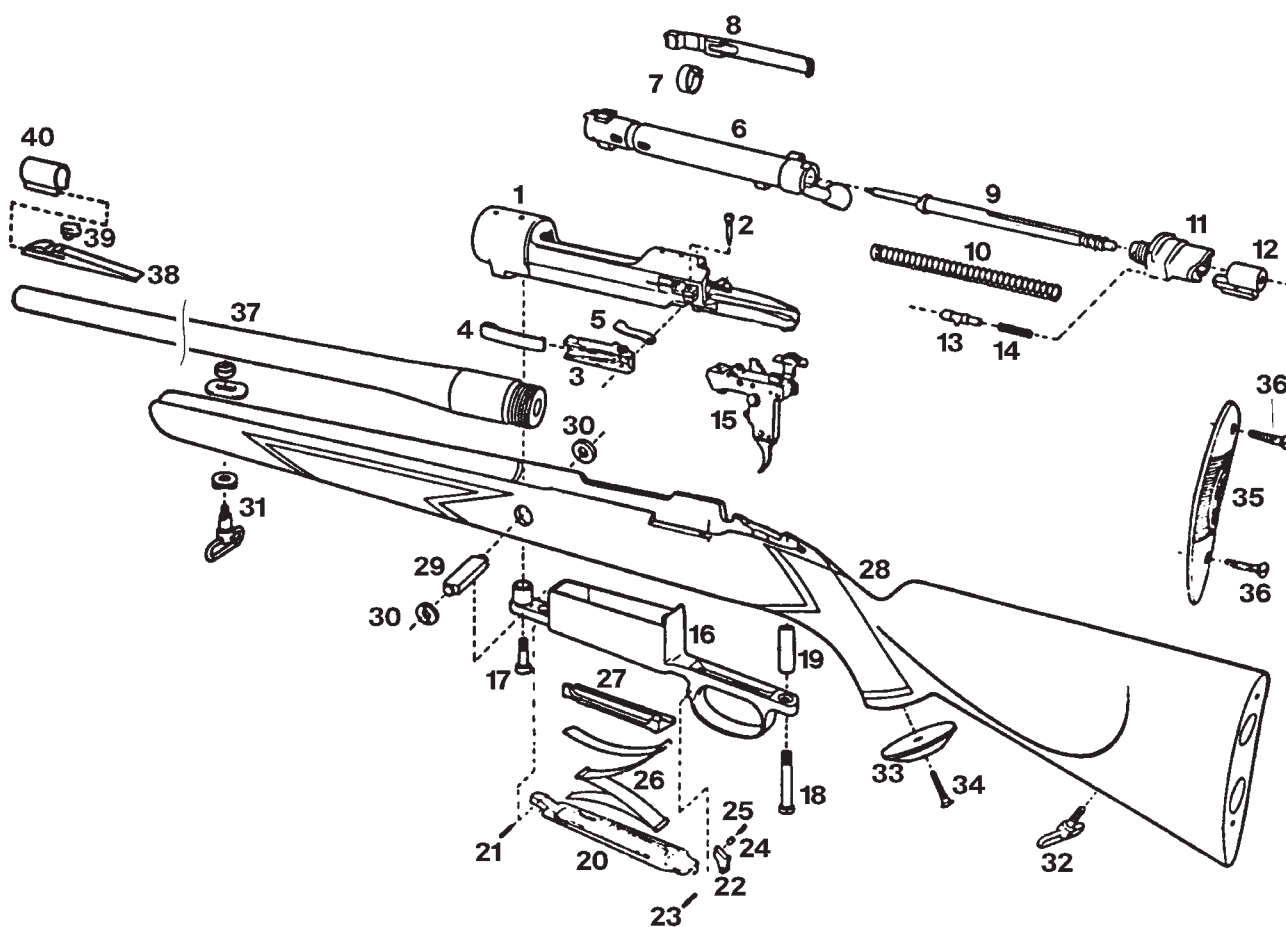
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|----|----------------------------------|----|------------------------------|
| 1 | Buttstock | 22 | Safety Actuating Rod |
| 2 | Buttplate | 23 | Sear Lever, Upper |
| 3 | Buttplate Screws | 24 | Sear Lever, Lower |
| 4 | Stock Bolt Washer | 25 | Sear Lever Springs |
| 5 | Stock Bolt | 26 | Sear Lever Pins |
| 6 | Receiver | 27 | Floorplate |
| 7 | Barrel Hinge Screw | 28 | Floorplate Tang Pin |
| 8 | Firing Pin Housing, Lower | 29 | Floorplate Receiver Pin |
| 9 | Firing Pin Housing, Upper | 30 | Rear Trigger, Upper |
| 10 | Firing Pin Springs | 31 | Front Trigger, Lower |
| 11 | Firing Pins | 32 | Trigger Retaining Pin |
| 12 | Firing Pin Retaining Pins | 33 | Cocking Lever |
| 13 | Firing Pin Collars | 34 | Cocking Lever Pin |
| 14 | Firing Pin Collar Retaining Pins | 35 | Cocking Lever Plunger |
| 15 | Locking Block | 36 | Cocking Lever Plunger Spring |
| 16 | Locking Block Spring Guide | 37 | Barrel Assembly |
| 17 | Locking Block Spring | 38 | Extractors |
| 18 | Safety-Lever | 39 | Sight Bead |
| 19 | Safety-Lever Pin | 40 | Forend |
| 20 | Safety Detent | 41 | Forend Screw |
| 21 | Safety Detent Spring | 42 | Forend Screw Lug |

1949 Autoloading Rifle



- | | | |
|-----------------------------|--------------------------------------|-----------------------------------|
| 1 Receiver Cover Assembly | 23 Barrel | 45 Bolt Stop Retainer Plunger |
| 2 Bolt Carrier Catch Stop | 24 Gas Cylinder | 46 Ejector |
| 3 Bolt Carrier Catch Spring | 25 Front Handguard | 47 Inner Hammer Spring |
| 4 Rear Sight | 26 Gas Adjusting Sleeve | 48 Hammer and Hammer Spring Guide |
| 5 Rear Sight Spring | 27 Gas Cylinder Plug | 49 Lower Band Swivel |
| 6 Bolt Carrier Catch | 28 Front Sight | 50 Lower Band |
| 7 Inner Recoil Spring Guide | 29 Muzzle Cap | 51 Stock |
| 8 Outer Recoil Spring | 30 Buttplate Screws | 52 Stock End Cap Screw |
| 9 Inner Recoil Springs | 31 Buttplate | 53 Magazine Follower |
| 10 Firing Pin Extension | 32 Butt Swivel Screws | 54 Stock End Cap |
| 11 Sliding Dust Cover | 33 Butt Swivel | 55 Rear Guard Screw |
| 12 Firing Pin | 34 Trigger Guard | 56 Safety |
| 13 Firing Pin Spring | 35 Auxiliary Sear Spring | 57 Center Guard Screw |
| 14 Firing Pin Safety Stop | 36 Auxiliary Sear Spring Plunger | 58 Magazine Catch Spring |
| 15 Receiver | 37 Auxiliary Sear | 59 Magazine Catch |
| 16 Bolt | 38 Trigger | 60 Trigger Pin |
| 17 Extractor | 39 Bolt Stop Retainer | 61 Hammer Pin |
| 18 Extractor Spring | 40 Bolt Stop Retainer Plunger Spring | 62 Guard Screw Stop Screws |
| 19 Bolt Carrier | 41 Trigger Spring Plunger | 63 Front Guard Screw |
| 20 Piston Spring | 42 Trigger Spring | 64 Magazine Catch Pin |
| 21 Piston | 43 Bolt Stop Assembly | 65 Magazine Box |
| 22 Rear Handguard | 44 Outer Hammer Spring | 66 Magazine Follower Spring |

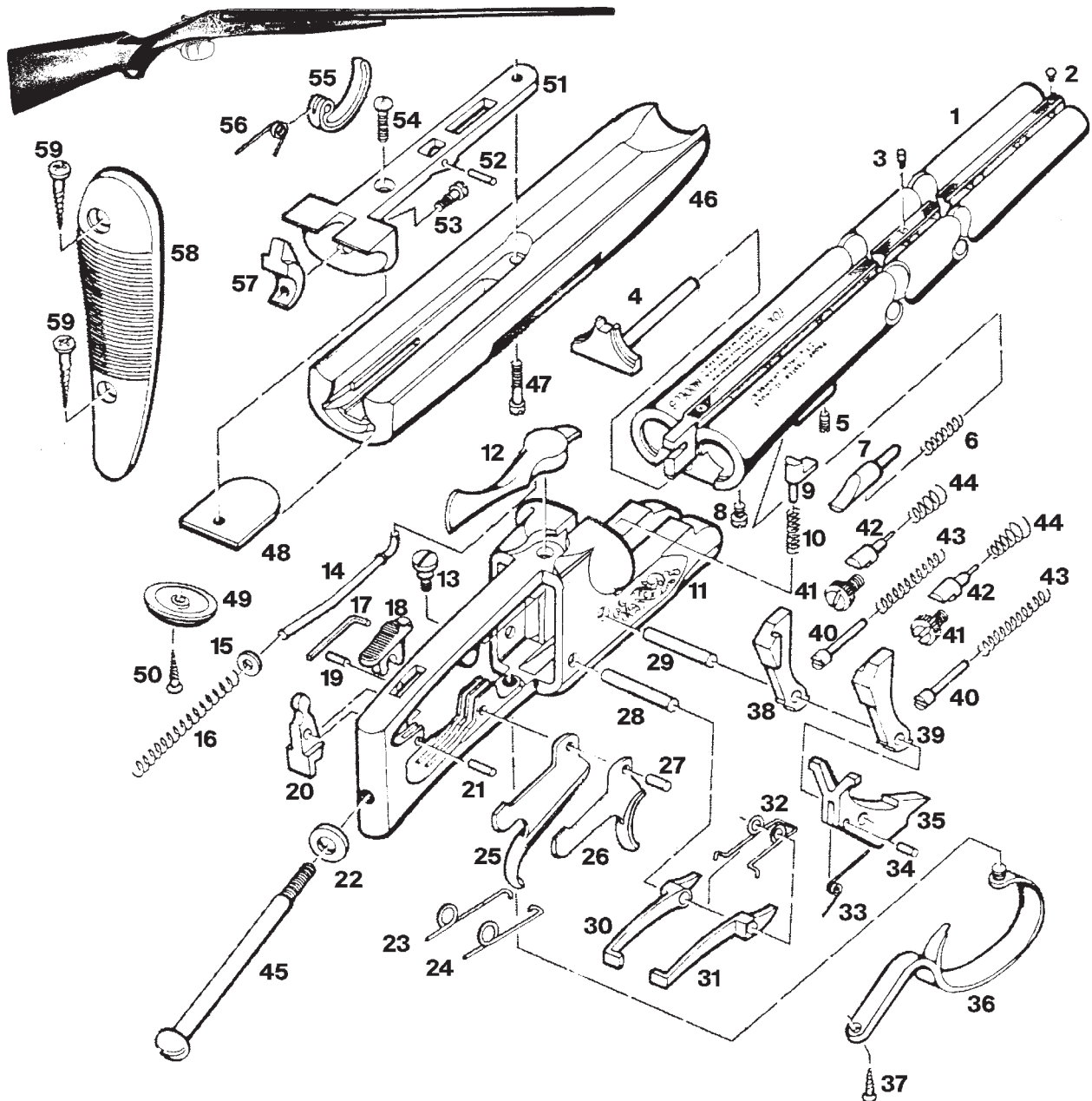
Supreme Bolt-Action Rifle



- | | | | |
|----|--------------------------|----|---------------------------------|
| 1 | Receiver | 21 | Floorplate Pivot Pin |
| 2 | Bolt Stop Screw | 22 | Floorplate Catch |
| 3 | Bolt Stop | 23 | Floorplate Catch Pin |
| 4 | Bolt Stop Spring | 24 | Floorplate Catch Plunger |
| 5 | Ejector | 25 | Floorplate Catch Plunger Spring |
| 6 | Bolt Body | 26 | Follower Spring |
| 7 | Extractor Collar | 27 | Follower |
| 8 | Extractor | 28 | Stock |
| 9 | Firing Pin | 29 | Stock Crossbolt |
| 10 | Firing Pin Spring | 30 | Stock Crossbolt Nuts |
| 11 | Bolt Sleeve | 31 | Front Sling Swivel |
| 12 | Cocking Piece | 32 | Rear Sling Swivel |
| 13 | Bolt Sleeve Lock Plunger | 33 | Grip Cap |
| 14 | Bolt Sleeve Lock Spring | 34 | Grip Cap Screw |
| 15 | Trigger Assembly | 35 | Buttplate |
| 16 | Trigger Guard | 36 | Buttplate Screws |
| 17 | Front Guard Screw | 37 | Barrel |
| 18 | Rear Guard Screw | 38 | Front Sight Ramp |
| 19 | Rear Guard Screw Bushing | 39 | Front Sight |
| 20 | Floorplate | 40 | Front Sight Cover |

Model B Side-by-Side Shotgun

Courtesy of Thomas E. Wessel

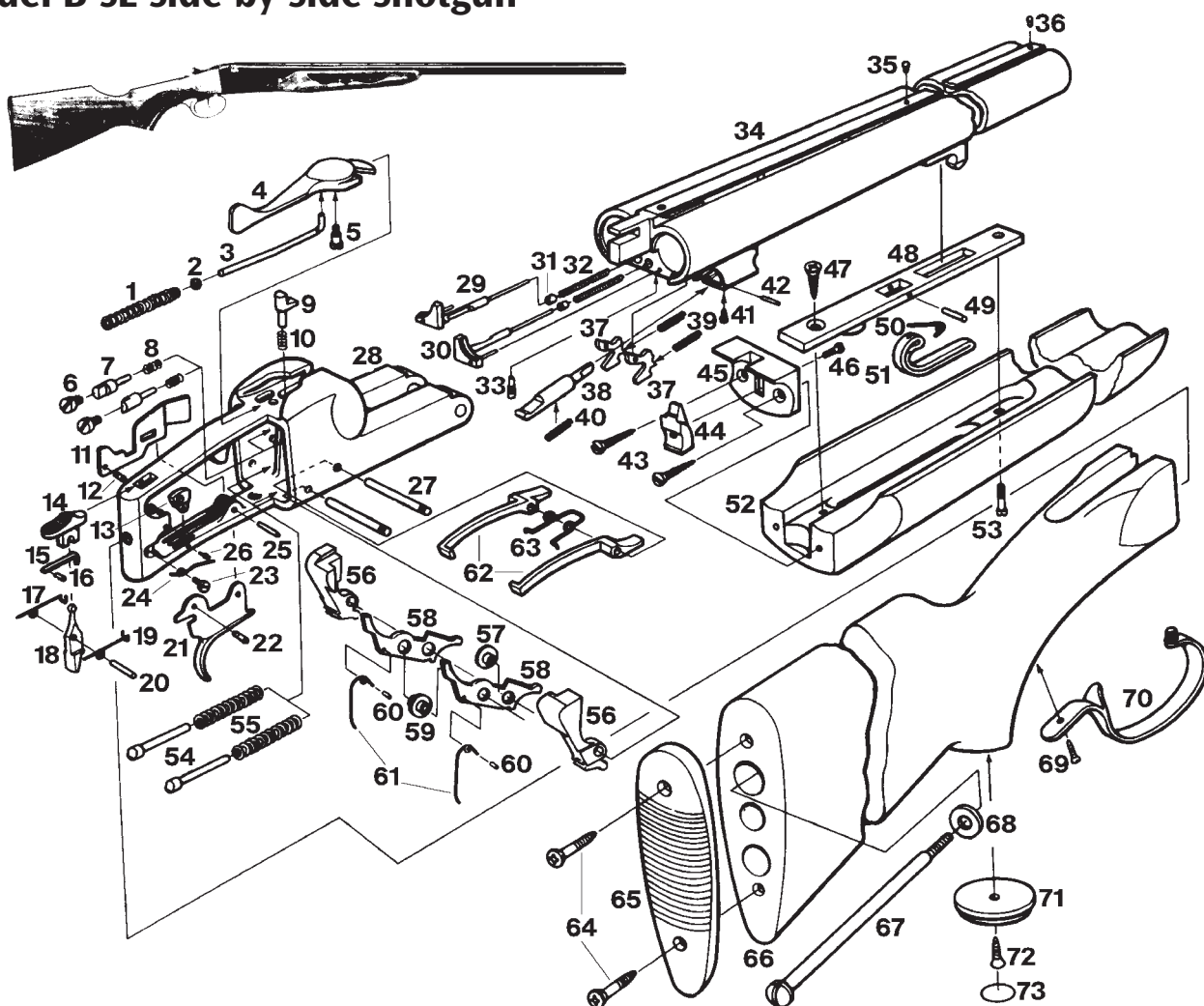


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|----|---------------------------------|----|------------------------------|----|-----------------------------|----|-----------------------|
| 1 | Barrel Assembly | 16 | Top Snap Plunger Spring | 31 | Sear, Right | 47 | Forend Screw, Front |
| 2 | Front Sight | 17 | Safety Spring | 32 | Sear Spring | 48 | Forend Insert |
| 3 | Rear Sight | 18 | Safety Button | 33 | Cocking Lever Spring | 49 | Pistol Grip Cap |
| 4 | Extractor | 19 | Safety Plunger | 34 | Cocking Lever Spring Pin | 50 | Pistol Grip Cap Screw |
| 5 | Cocking Plunger Retaining Screw | 20 | Safety-Lever | 35 | Cocking Lever | 51 | Forend Iron |
| 6 | Cocking Plunger Spring | 21 | Safety-Lever Pin | 36 | Trigger Guard | 52 | Forend Spring Pin |
| 7 | Cocking Plunger | 22 | Stock Bolt Washer | 37 | Trigger Guard Screw | 53 | Ejector Screw |
| 8 | Extractor Screw | 23 | Trigger Spring, Left | 38 | Hammer, Left | 54 | Forend Screw, Rear |
| 9 | Top Snap Trip | 24 | Trigger Spring, Right | 39 | Hammer, Right | 55 | Forend Spring |
| 10 | Top Snap Trip Spring | 25 | Trigger, Left | 40 | Mainspring Plungers | 56 | Forend Spring Spring |
| 11 | Frame | 26 | Trigger, Right | 41 | Firing Pin Retaining Screws | 57 | Ejector |
| 12 | Top Snap | 27 | Trigger Pin | 42 | Firing Pins | 58 | Buttplate |
| 13 | Top Snap Screw | 28 | Sear Pin | 43 | Mainsprings | 59 | Buttplate Screws |
| 14 | Top Snap Plunger | 29 | Cocking Lever and Hammer Pin | 44 | Firing Pin Springs | | |
| 15 | Top Snap Plunger Collar | 30 | Sear, Left | 45 | Stock Bolt | | |
| | | | | 46 | Forend | | |

Parts Not Shown

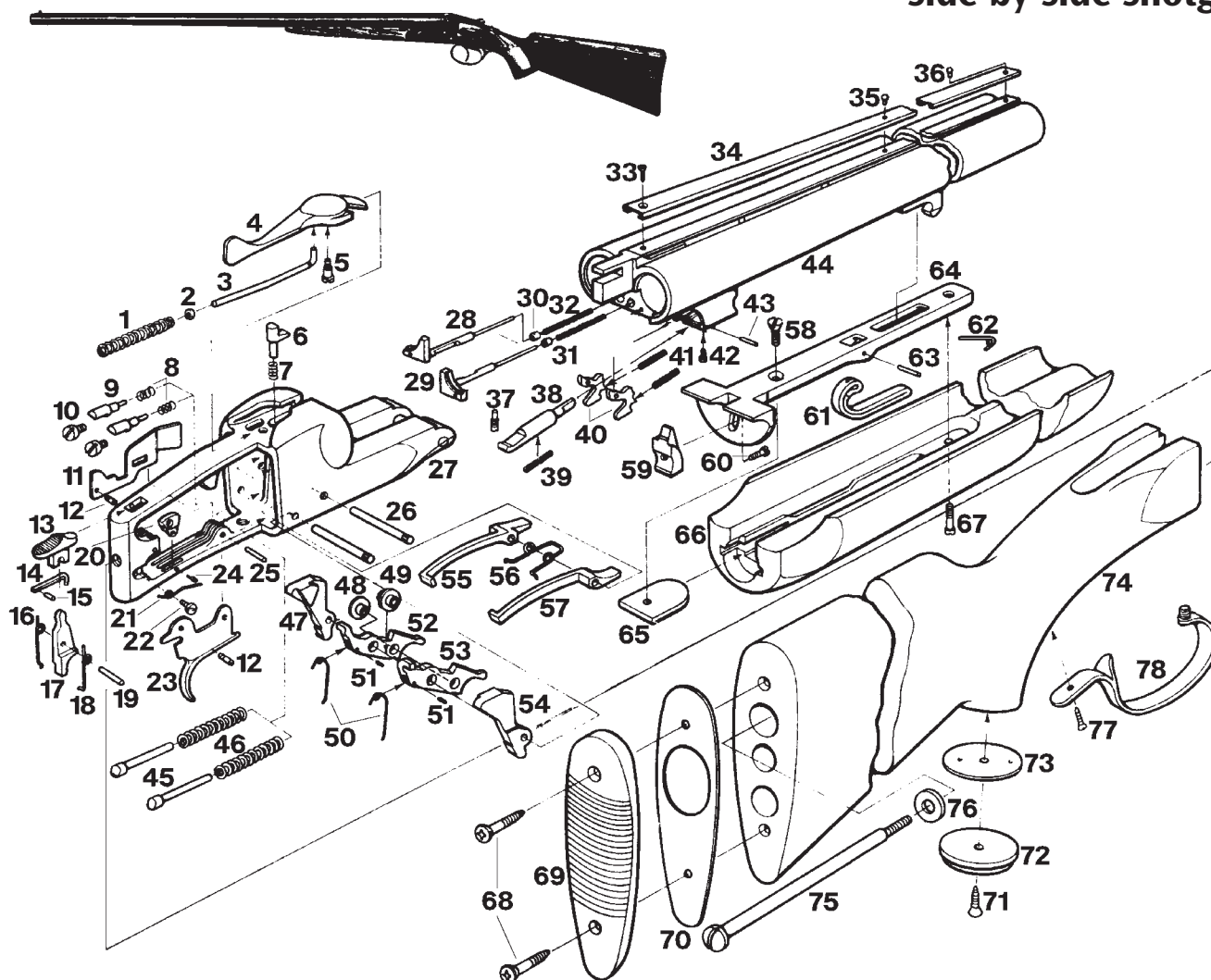
Stock

Model B-SE Side-by-Side Shotgun



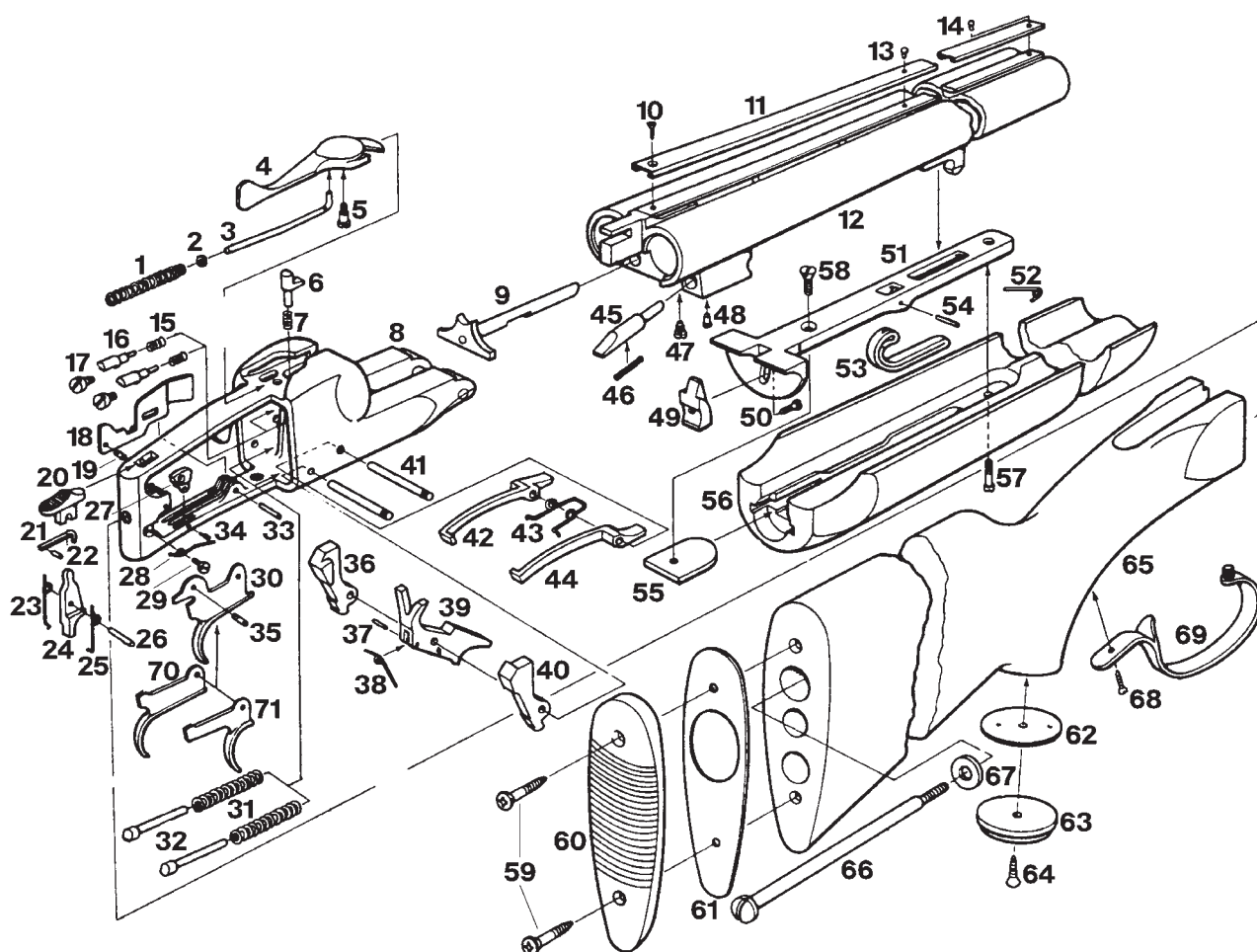
- | | | | | | |
|----|-----------------------------|----|---|----|---------------------------|
| 1 | Top Snap Plunger Spring | 26 | Inertia Block Pin | 50 | Forend Spring Spring |
| 2 | Mainspring Retaining Collar | 27 | Sear Pin and Cocking Lever/
Hammer Pin | 51 | Forend Spring |
| 3 | Top Snap Plunger | 28 | Frame | 52 | Forend Wood |
| 4 | Top Snap | 29 | Extractor, Left | 53 | Forend Screw, Front |
| 5 | Top Snap Screw | 30 | Extractor, Right | 54 | Mainspring Plungers |
| 6 | Firing Pin Retaining Screws | 31 | Ejector Collars | 55 | Mainsprings |
| 7 | Firing Pins | 32 | Ejector Springs | 56 | Hammers |
| 8 | Firing Pin Springs | 33 | Extractor Screw | 57 | Cocking Lever Spacer |
| 9 | Top Snap Trip | 34 | Barrels | 58 | Cocking Levers |
| 10 | Top Snap Trip Spring | 35 | Rear Sight | 59 | Cocking Lever Bushing |
| 11 | Slide | 36 | Front Sight | 60 | Cocking Lever Spring Pins |
| 12 | Trigger Stud | 37 | Ejector Sear | 61 | Cocking Lever Springs |
| 13 | Inertia Block | 38 | Cocking Plunger | 62 | Sears |
| 14 | Safety Button | 39 | Ejector Sear Spring | 63 | Sear Spring |
| 15 | Safety Spring | 40 | Cocking Plunger Spring | 64 | Buttplate Screws |
| 16 | Safety Plunger | 41 | Cocking Plunger Retaining Screw | 65 | Buttplate |
| 17 | Slide Spring | 42 | Ejector Sear Pin | 66 | Stock |
| 18 | Safety-Lever | 43 | Forend Iron Head Screws | 67 | Stock Bolt |
| 19 | Trigger Spring | 44 | Ejector | 68 | Stock Bolt Washer |
| 20 | Safety-Lever Pin | 45 | Forend Iron Head | 69 | Trigger Guard Screw |
| 21 | Trigger | 46 | Ejector Screw | 70 | Trigger Guard |
| 22 | Trigger Stud | 47 | Forend Screw, Rear | 71 | Pistol Grip Cap |
| 23 | Inertia Block Spring Screw | 48 | Forend Spring Housing | 72 | Pistol Grip Cap Screw |
| 24 | Inertia Block Spring | 49 | Forend Spring Pin | 73 | Medallion |
| 25 | Trigger Pin | | | | |

Model BDE, BSE-C, BSE-D, BSE-E and BSE Series F and H Side-by-Side Shotgun



1	Top Snap Plunger Spring	21	Inertia Block Spring	40	Ejector Sear	59	Ejector
2	Top Snap Plunger Collar	22	Inertia Block Spring Screw	41	Ejector Sear Springs	60	Ejector Screw
3	Top Snap Plunger	23	Trigger	42	Cocking Plunger Retaining Screw	61	Forend Spring
4	Top Snap	24	Inertia Block Pin	43	Ejector Sear Pin	62	Forend Spring Spring
5	Top Snap Screw	25	Trigger Pin	44	Barrel	63	Forend Spring Pin
6	Top Snap Trip	26	Sear Pin and Cocking Lever/Hammer Pin	45	Mainspring Plungers	64	Forend Iron
7	Top Snap Trip Spring	27	Frame	46	Mainsprings	65	Forend Insert
8	Firing Pin Springs	28	Extractor, Left	47	Hammer, Left	66	Forend Wood
9	Firing Pins	29	Extractor, Right	48	Cocking Lever Spacer	67	Forend Screw, Front
10	Firing Pin Retaining Screws	30	Ejector Collar, Left	49	Cocking Lever Bushing	68	Buttplate Screws
11	Slide	31	Ejector Collar, Right	50	Cocking Lever Springs	69	Buttplate
12	Trigger Studs	32	Ejector Springs	51	Cocking Lever Spring Pin	70	Buttplate Liner
13	Safety Button	33	Top Rib Lock Screw	52	Cocking Lever, Left	71	Pistol Grip Cap Screw
14	Safety Spring	34	Top Rib	53	Cocking Lever, Right	72	Pistol Grip Cap
15	Safety Plunger	35	Rear Sight	54	Hammer, Right	73	Pistol Grip Cap Liner
16	Slide Spring	36	Front Sight	55	Sear, Left	74	Stock
17	Safety-Lever	37	Extractor Screw	56	Sear Spring	75	Stock Bolt
18	Trigger Spring	38	Cocking Plunger	57	Sear, Right	76	Stock Bolt Washer
19	Safety-Lever Pin	39	Cocking Plunger Spring	58	Forend Screw, Rear	77	Trigger Guard Screw
20	Inertia Block					78	Trigger Guard

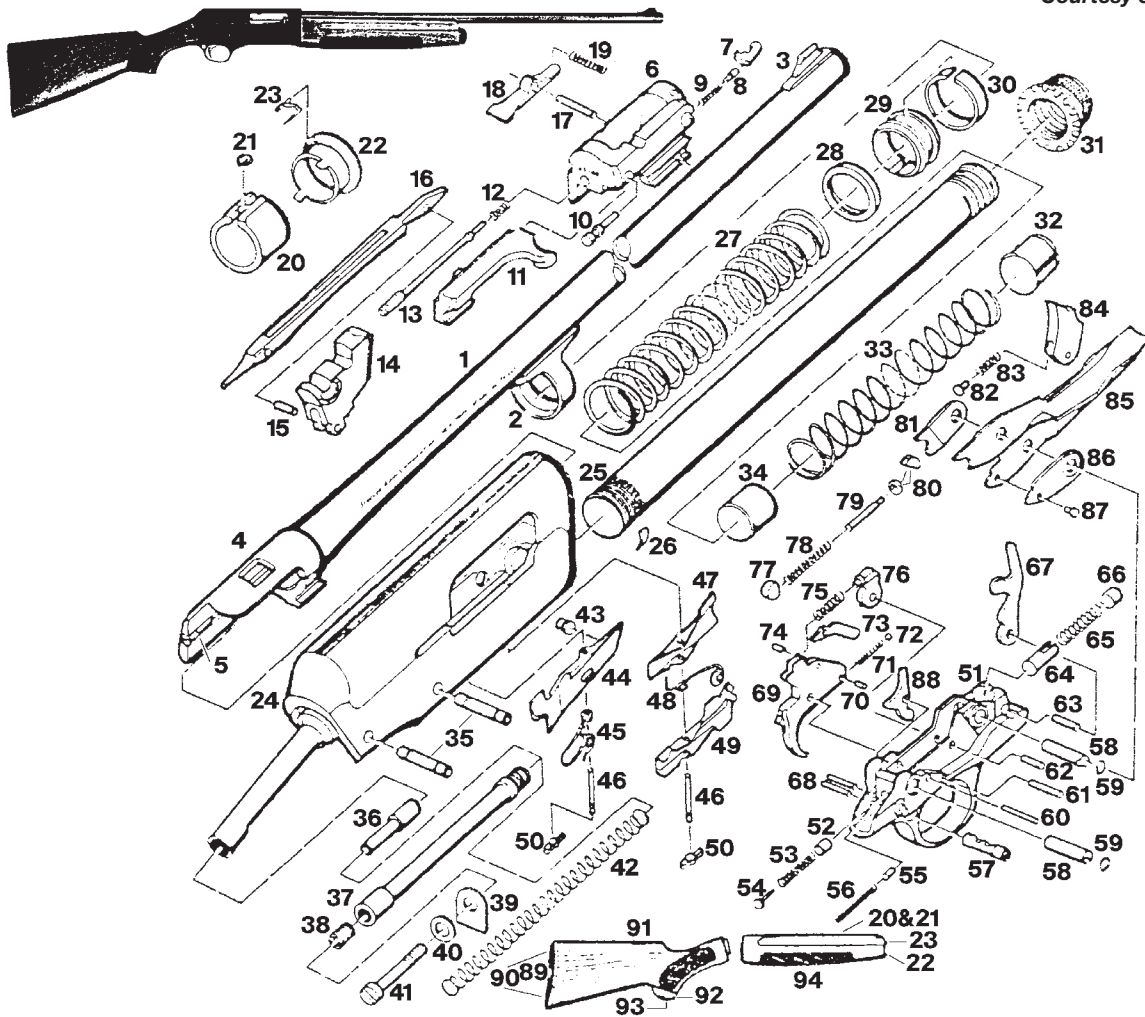
Model BST, B-C, B-D, B-E and B Series F Side-by-Side Shotgun



- | | | | | | |
|----|-----------------------------|----|---|----|---------------------------------|
| 1 | Top Snap Plunger Spring | 25 | Trigger Spring (BST) | 48 | Cocking Plunger Retaining Screw |
| 2 | Top Snap Plunger Collar | 26 | Safety-Lever Pin | 49 | Ejector |
| 3 | Top Snap Plunger | 27 | Inertia Block (BST) | 50 | Ejector Screw |
| 4 | Top Snap | 28 | Inertia Block Spring (BST) | 51 | Forend Iron |
| 5 | Top Snap Screw | 29 | Inertia Block Spring Screw (BST) | 52 | Forend Spring Spring |
| 6 | Top Snap Trip | 30 | Trigger (BST) | 53 | Forend Spring |
| 7 | Top Snap Trip Spring | 31 | Mainsprings | 54 | Forend Spring Pin |
| 8 | Frame | 32 | Mainspring Plungers | 55 | Forend Insert |
| 9 | Extractor | 33 | Trigger Pin | 56 | Forend Wood |
| 10 | Top Rib Lock Screw | 34 | Inertia Block Screw (BST) | 57 | Forend Screw, Front |
| 11 | Top Rib | 35 | Trigger Stud (BST) | 58 | Forend Screw, Rear |
| 12 | Barrel | 36 | Hammer, Left | 59 | Buttplate Screws |
| 13 | Rear Sight | 37 | Cocking Lever Spring Pin | 60 | Buttplate |
| 14 | Front Sight | 38 | Cocking Lever Spring | 61 | Buttplate Liner |
| 15 | Firing Pin Springs | 39 | Cocking Lever | 62 | Pistol Grip Cap Liner |
| 16 | Firing Pins | 40 | Hammer, Right | 63 | Pistol Grip Cap |
| 17 | Firing Pin Retaining Screws | 41 | Sear Pin and Cocking Lever/
Hammer Pin | 64 | Pistol Grip Cap Screw |
| 18 | Slide (BST) | 42 | Sear, Left | 65 | Stock |
| 19 | Stud (BST) | 43 | Sear Spring | 66 | Stock Bolt |
| 20 | Safety Button | 44 | Sear, Right | 67 | Stock Bolt Washer |
| 21 | Safety Spring | 45 | Cocking Plunger | 68 | Trigger Guard Screw |
| 22 | Safety Plunger | 46 | Cocking Plunger Spring | 69 | Trigger Guard |
| 23 | Slide Spring (BST) | 47 | Extractor Screw | 70 | Trigger, Right |
| 24 | Safety-Lever | | | 71 | Trigger, Left |

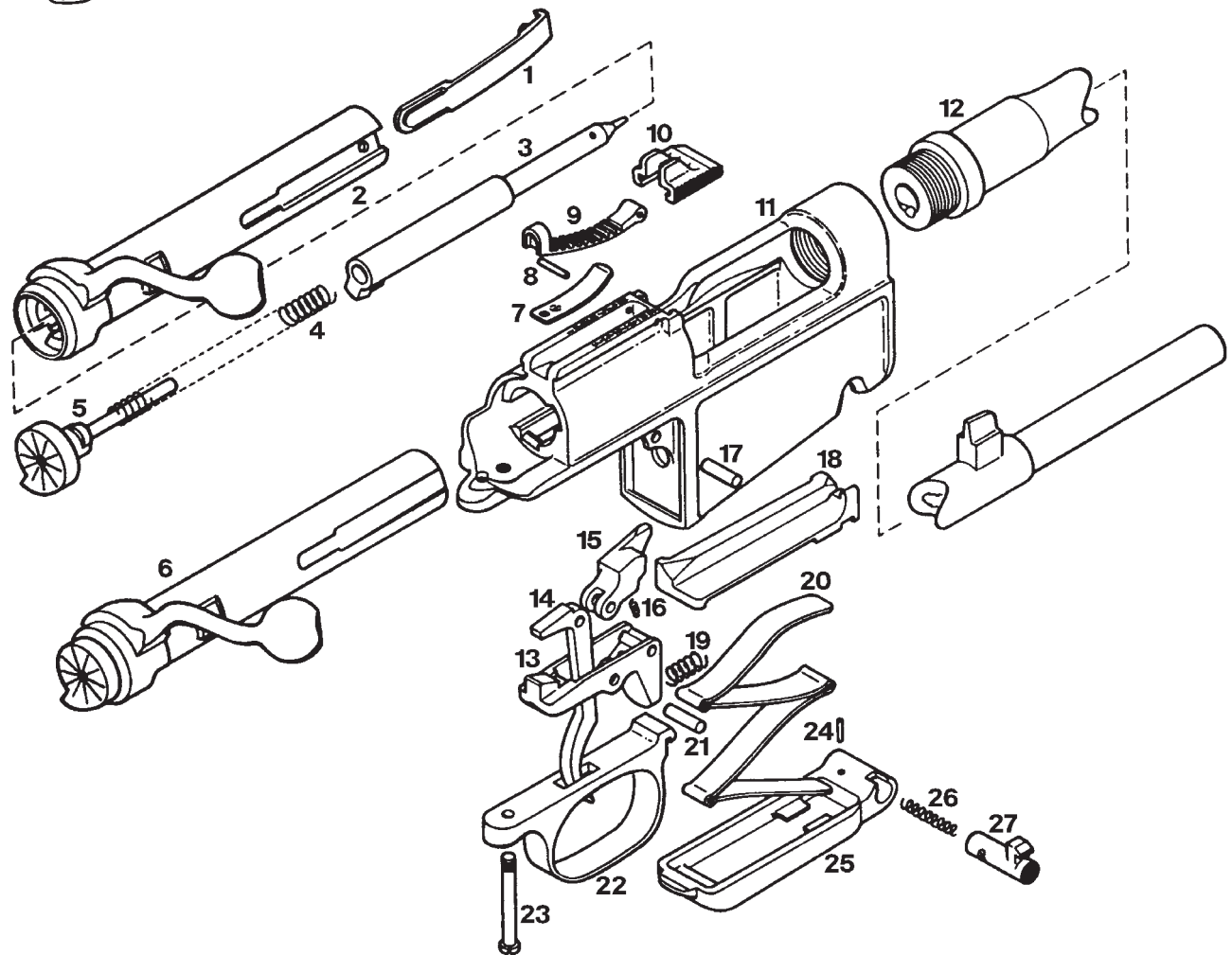
Autoloading Shotgun

Courtesy of Thomas E. Wessel



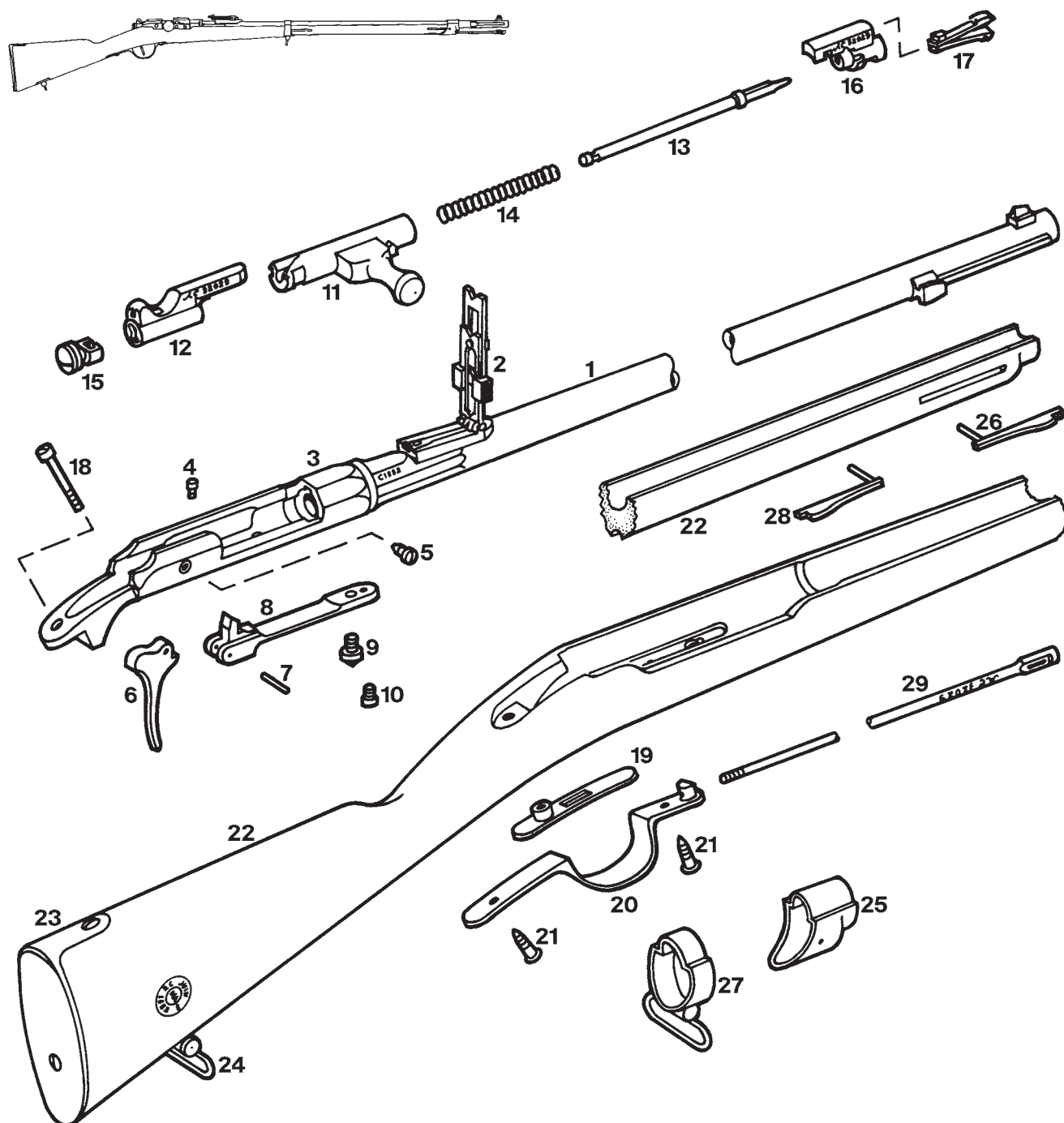
1	Barrel	26	Magazine Tube Blocking Spring	49	Magazine Shell Latch	74	Trigger Lever Pin
2	Barrel Ring	27	Recoil Spring	50	Detents	75	Sear Spring
3	Front Sight and Base	28	Friction Ring	51	Trigger Guard	76	Sear
4	Barrel Extension	29	Friction Piece	52	Auto Safety Spring Plunger	77	Carrier Spring Stem Pivot Point
5	Ejector	30	Friction Spring	53	Auto Safety Spring	78	Carrier Spring
6	Breechbolt	31	Forend Cap	54	Auto Safety Spring Guide	79	Carrier Spring Stem
7	Extractor	32	Magazine Spring Retaining Ring	55	Hand Safety Spring Follower	80	Carrier Spring Retaining Washer and Detent
8	Extractor Plunger	33	Magazine Spring	56	Hand Safety Spring	81	Left Carrier Plate
9	Extractor Spring	34	Magazine Follower	57	Hand Safety	82	Carrier Dog Spring Follower
10	Firing Pin Limit Stop	35	Trigger Guard Pins	58	Trigger Guard Pins, Large	83	Carrier Dog Spring
11	Operating Handle	36	Action Spring Follower	59	Trigger Guard Pin Detents	84	Carrier Dog
12	Firing Pin Spring	37	Action Spring Tube	60	Trigger Pin	85	Carrier
13	Firing Pin	38	Action Spring Tube Fastener	61	Auto Safety Pin	86	Right Carrier Plate
14	Locking Block	39	Eccentric Washer	62	Sear Pin	87	Carrier Dog Spring Guide Pin
15	Link Pin	40	Elastic Washer	63	Hammer Pin	88	Auto Safety
16	Link	41	Stock Retaining Screw	64	Hammer Spring Tube	89	Buttplate
17	Locking Block Lever Pin	42	Action Spring	65	Hammer Spring	90	Buttplate Screws
18	Locking Block Lever	43	Carrier Latch Button	66	Hammer Spring Follower	91	Pistol Grip Stock
19	Locking Block Lever Spring	44	Carrier Latch	67	Hammer	92	Pistol Grip Cap
20	Rear Nylon Ring	45	Carrier Latch Spring	68	Hand Safety Retaining Pins	93	Pistol Grip Cap Screw
21	Rear Nylon Ring Spring	46	Pins	69	Trigger	94	Forend
22	Front Nylon Ring	47	Auxiliary Shell Latch	70	Trigger Lever Retaining Pin		
23	Forend Cap Retaining Spring	48	Magazine Shell Latch and Auxiliary Shell Latch Spring	71	Trigger Lever Spring		
24	Receiver			72	Trigger Lever Spring Ball		
25	Magazine Tube			73	Trigger Lever		

MAS 1936 Bolt-Action Rifle



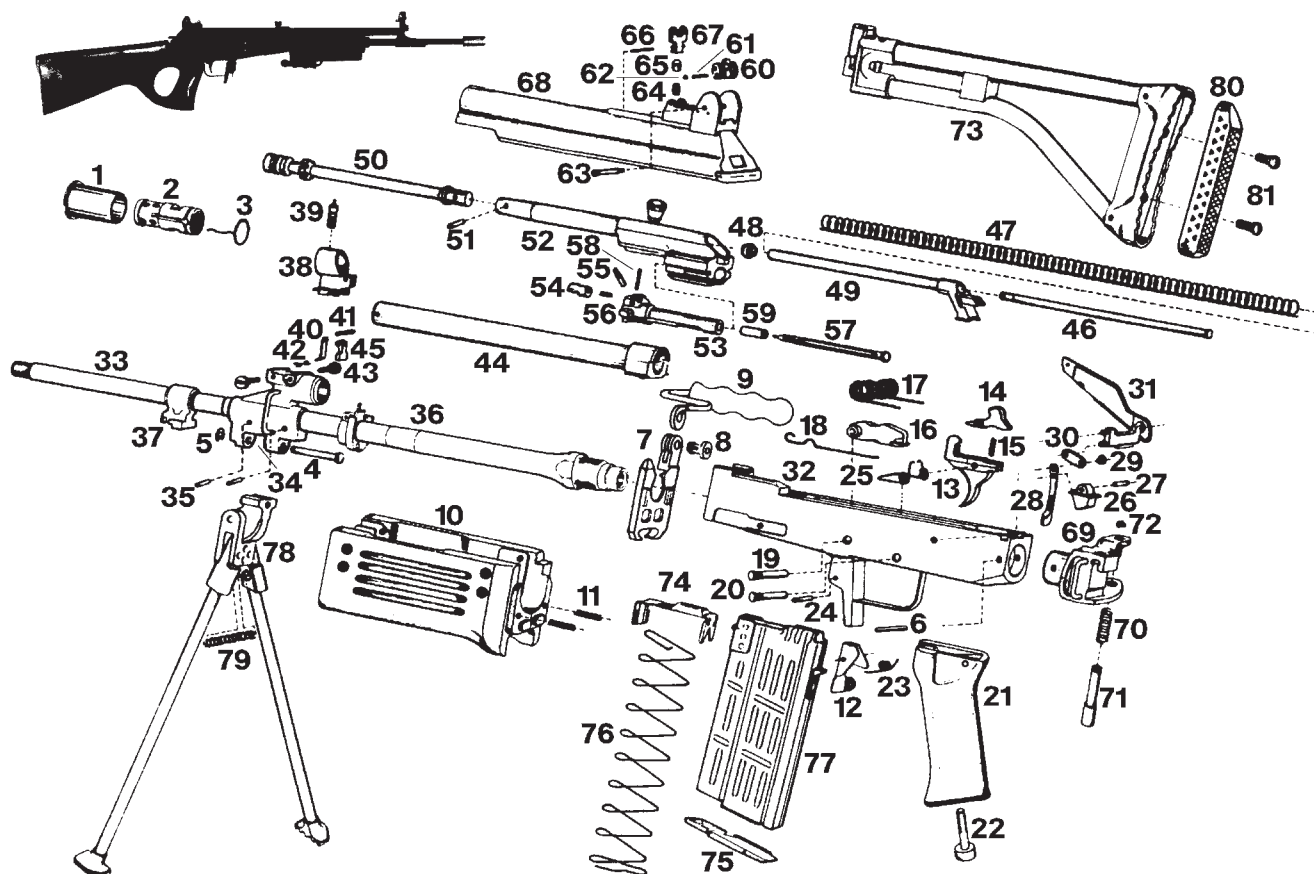
1	Extractor	15	Ejector and Bolt Stop
2	Bolt Body	16	Bolt Stop/Ejector Spring
3	Firing Pin	17	Sear Pin
4	Firing Pin Spring	18	Magazine Follower
5	Cocking Piece	19	Sear Spring
6	Bolt Assembly	20	Magazine Spring
7	Rear Sight Tension Spring	21	Trigger Pin
8	Rear Sight Pin	22	Trigger Guard
9	Rear Sight	23	Trigger Guard Screw
10	Rear Sight Slide	24	Floorplate Catch Pin
11	Receiver	25	Floorplate
12	Barrel	26	Floorplate Catch Spring
13	Sear	27	Floorplate Catch
14	Trigger		

Model 1874 Gras Bolt-Action Rifle



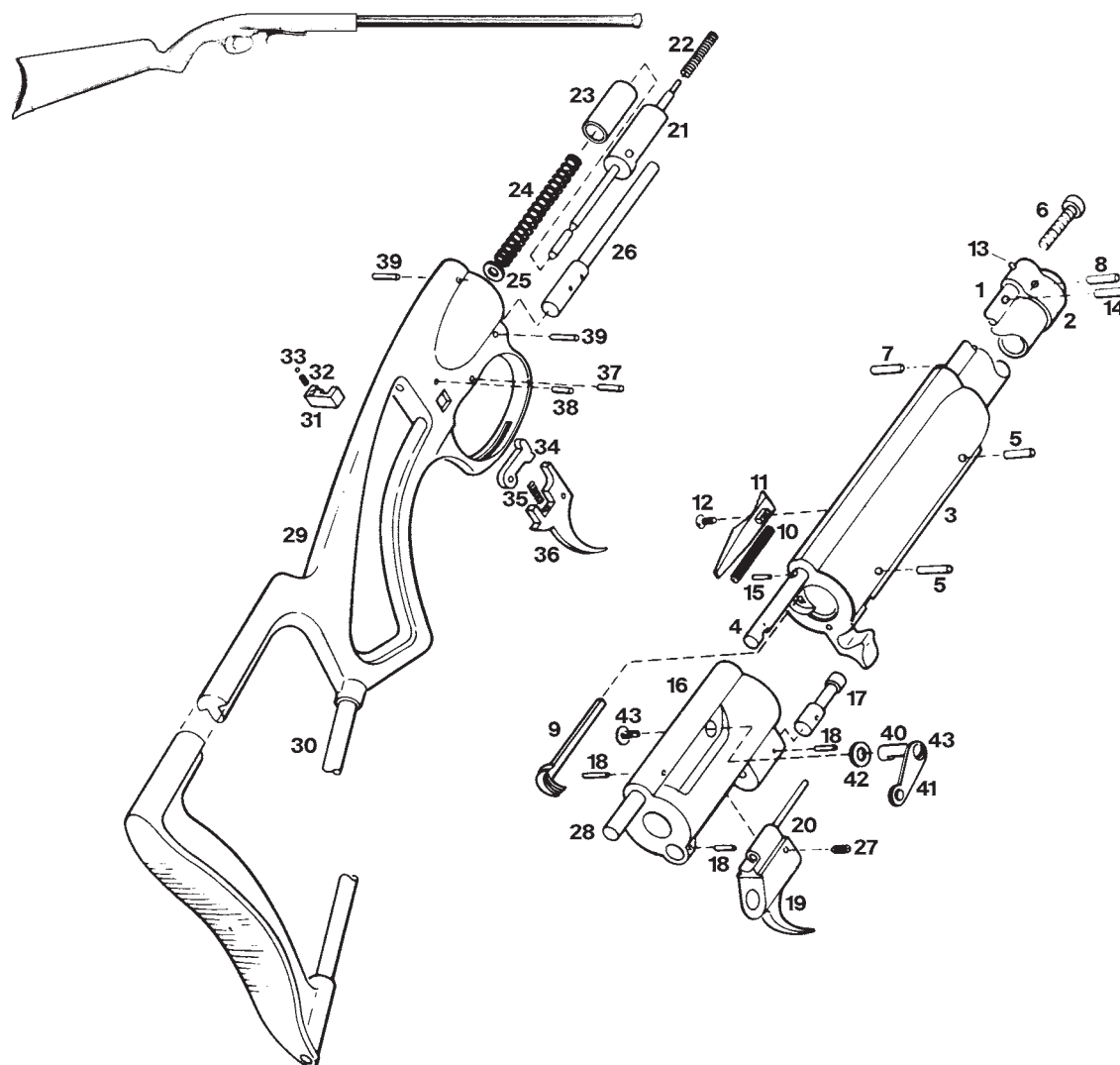
1	Barrel	11	Bolt	21	Trigger Guard Screws
2	Rear Sight	12	Cocking Piece	22	Stock
3	Receiver	13	Firing Pin	23	Buttplate
4	Ejector Screw	14	Firing Pin Spring	24	Rear Sling Swivel
5	Bolt Stop Screw	15	Firing Pin Nut	25	Front Barrel Band
6	Trigger	16	Bolt Head	26	Front Barrel Band Spring
7	Trigger Pin	17	Extractor	27	Rear Barrel Band
8	Trigger Spring and Sear	18	Tang Screw	28	Rear Barrel Band Spring
9	Trigger Spring Screw	19	Tang Screw Plate	29	Cleaning Rod
10	Trigger Spring Set Screw	20	Trigger Guard		

308 AR Autoloading Rifle



- | | | |
|--------------------------------------|------------------------------|-----------------------------|
| 1 Muzzle Cup | 28 Selector Lever, Left | 55 Extractor Pin |
| 2 Flash Suppressor | 29 Selector Link Rivet, Left | 56 Extractor Spring |
| 3 Suppressor Retaining Ring | 30 Selector Lever Link | 57 Firing Pin |
| 4 Bipod Suppressor Pivot Pin | 31 Selector Lever, Right | 58 Bolt Pin |
| 5 Bipod Connector Pin Retaining Ring | 32 Receiver | 59 Firing Pin Buffer |
| 6 Stock Spring Pin | 33 Barrel | 60 Rear Sight |
| 7 Handguard Holder, Rear | 34 Gas Block | 61 Rear Sight Spring |
| 8 Carrying Handle Pin | 35 Gas Block Pin | 62 Rear Sight Ball |
| 9 Carrying Handle | 36 Handguard Front Holder | 63 Rear Sight Pivot Screw |
| 10 Handguard | 37 Bayonet Catch | 64 Rear Night Sight Spring |
| 11 Handguard Springs | 38 Front Sight Base | 65 Rear Night Sight Plunger |
| 12 Magazine Catch | 39 Front Sight Post | 66 Rear Night Sight Pin |
| 13 Trigger | 40 Front Night Sight Spring | 67 Rear Night Sight |
| 14 Disconnect | 41 Front Sight Pin | 68 Cover |
| 15 Disconnect Spring | 42 Spring | 69 Stock Base |
| 16 Hammer | 43 Front Sight Set Screw | 70 Stock Spring |
| 17 Hammer Spring | 44 Gas Cylinder | 71 Stock Pivot Pin |
| 18 Sear Spring | 45 Front Night Sight | 72 Stock Retaining Ring |
| 19 Hammer Pivot Pin | 46 Guide Rod | 73 Stock |
| 20 Sear and Trigger Pivot Pin | 47 Return Spring | 74 Follower |
| 21 Pistol Grip | 48 Guide Rod Ring | 75 Magazine Bottom Plate |
| 22 Pistol Grip Screw | 49 Buffer Retainer | 76 Magazine Spring |
| 23 Magazine Catch Spring | 50 Gas Piston | 77 Magazine, 25-Round |
| 24 Magazine Catch Pivot Pin | 51 Gas Piston Pin | 78 Bipod |
| 25 Trigger Spring | 52 Bolt Carrier | 79 Bipod Spring |
| 26 Pistol Grip Base | 53 Bolt | 80 Recoil Pad |
| 27 Pistol Grip Base Pin | 54 Extractor | 81 Recoil Pad Screws |

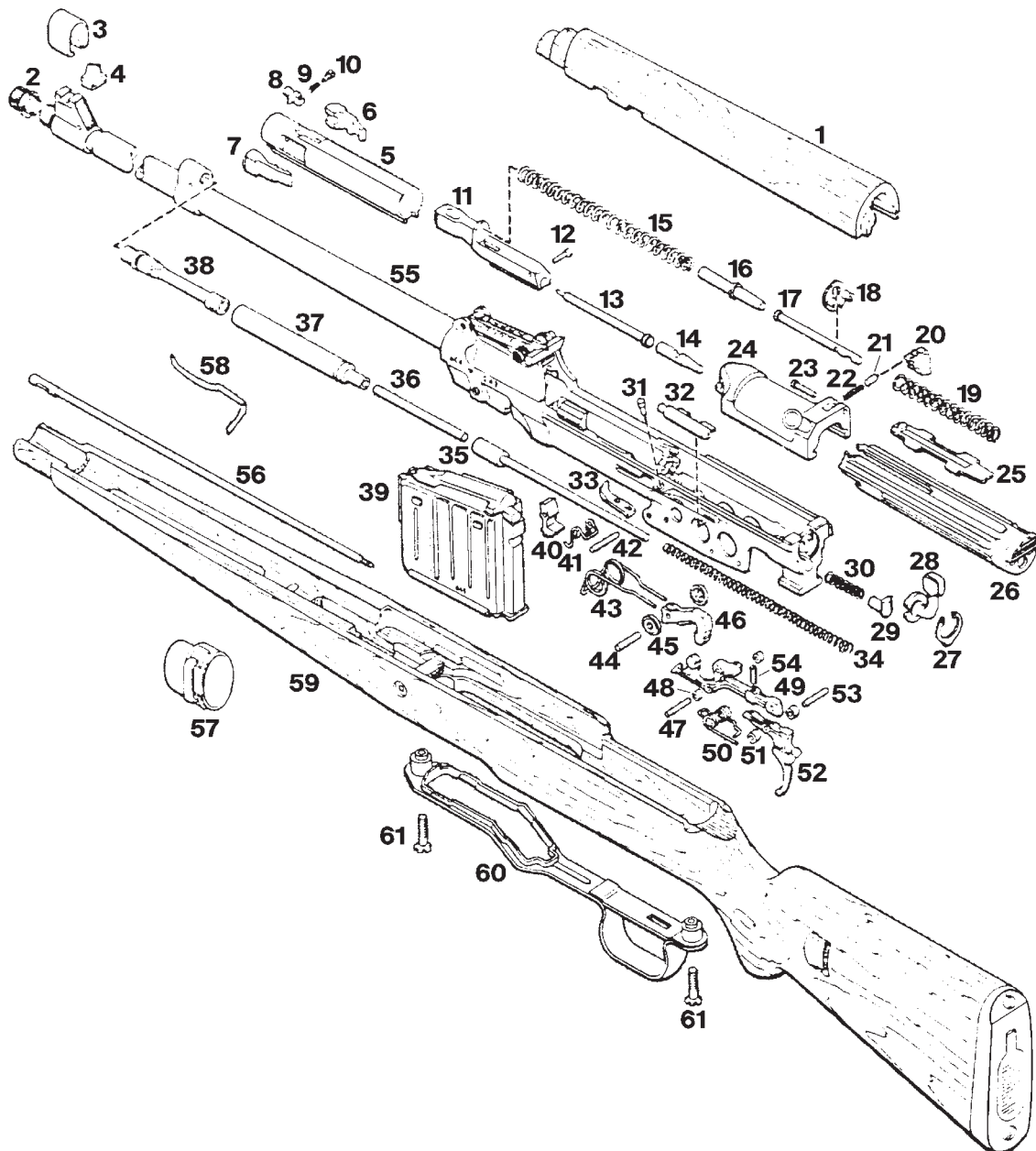
Bronco Single Shot Shotgun



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|----|---------------------------------|----|-----------------------------------|
| 1 | Barrel | 23 | Firing Pin Spring Bushing |
| 2 | Front Link | 24 | Firing Pin Spring |
| 3 | Barrel Sleeve | 25 | Firing Pin Washer |
| 4 | Barrel Support Rod | 26 | Cocking Lever Guide Rod |
| 5 | Barrel Sleeve Pins | 27 | Cocking Lever Screw |
| 6 | Front Link Adjustment Screw | 28 | Breech Body Support Rod |
| 7 | Support Rod Pins | 29 | Stock/Receiver |
| 8 | Front Link Pin | 30 | Stock Rod |
| 9 | Extractor | 31 | Safety |
| 10 | Extractor Spring | 32 | Safety Spring |
| 11 | Extractor Slide | 33 | Safety Ball |
| 12 | Extractor Screw | 34 | Sear |
| 13 | Bead Sight | 35 | Trigger Spring |
| 14 | Barrel Stop Pin | 36 | Trigger |
| 15 | Support Rod Position Pin | 37 | Trigger Pin |
| 16 | Breech Body with Insert Bushing | 38 | Sear Pin |
| 17 | Lock Shaft | 39 | Stock Pins |
| 18 | Breech Body Pins | 40 | Support Rod Locking Bolt |
| 19 | Cocking Lever Assembly | 41 | Support Rod Locking Arm with Knob |
| 20 | Locking Pin | 42 | Locking Bolt Spring Washer |
| 21 | Firing Pin | 43 | Locking Bolt Screws |
| 22 | Cocking Lever Spring | | |

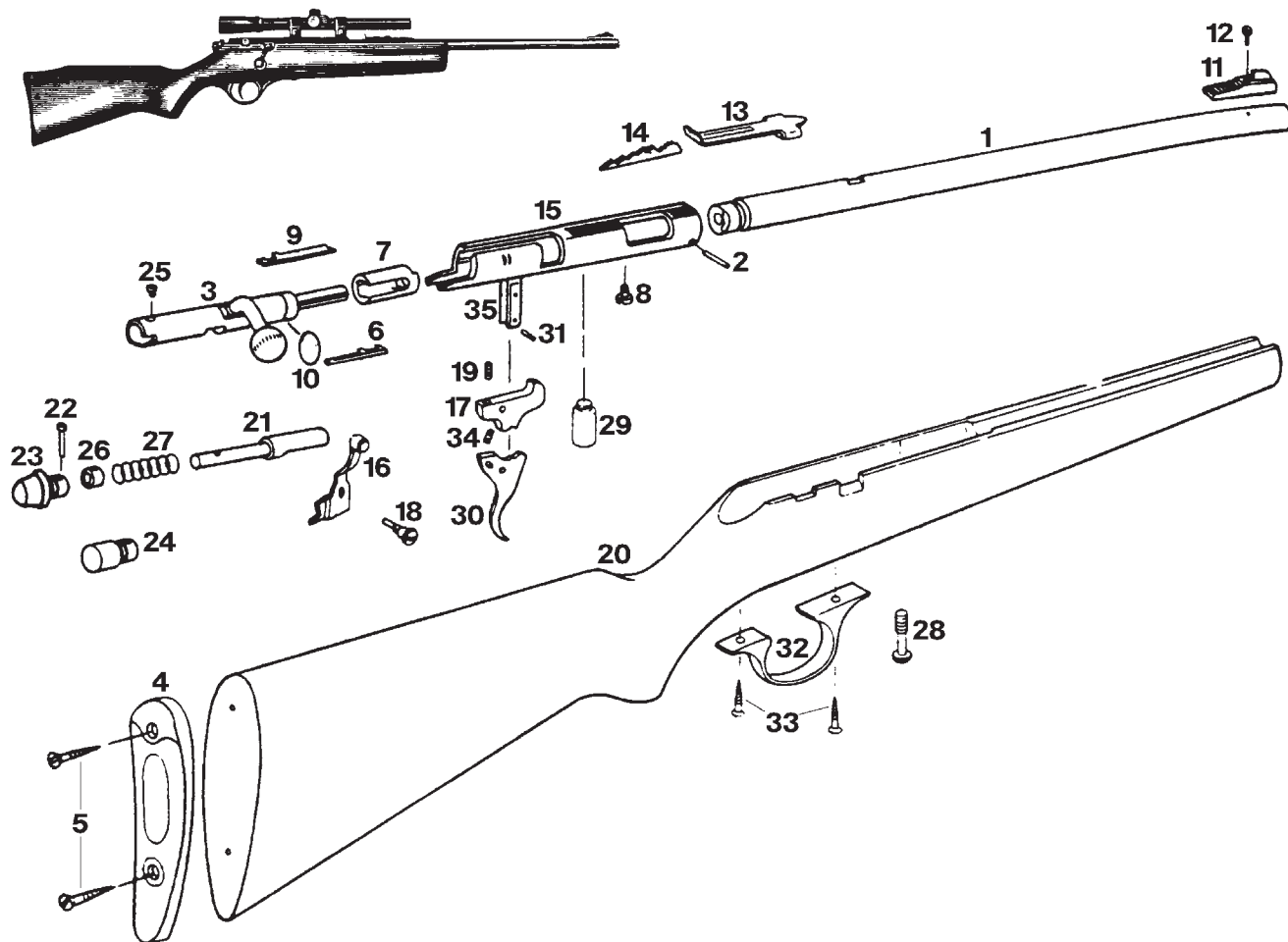
Model 43 Bolt-Action Rifle

Courtesy of Blacksmith Corporation



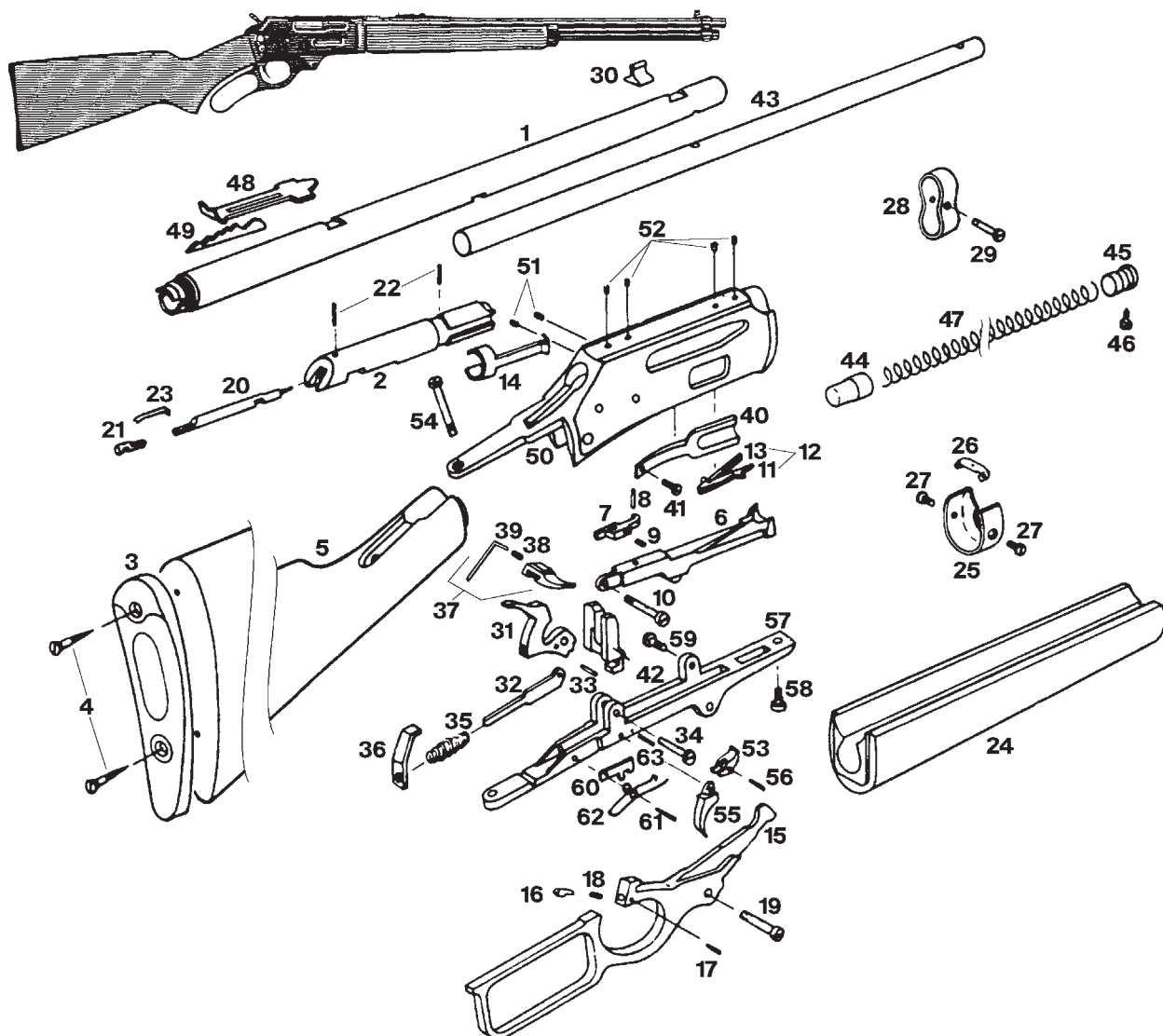
1	Handguard	17	Recoil Spring Guide, Rear	33	Ejector	49	Sear
2	Thread Protector	18	Bolt Housing Retainer	34	Actuator Rod Spring	50	Sear Spring
3	Sight Hood	19	Recoil Spring, Rear	35	Actuator Rod	51	Trigger Spacers
4	Front Sight	20	Bolt Carrier Latch	36	Connecting Rod	52	Trigger
5	Bolt	21	Latch Plunger	37	Gas Cylinder	53	Trigger Pin
6	Locking Lug, Right	22	Latch Spring	38	Gas Piston	54	Trigger Adjusting Screw
7	Locking Lug, Left	23	Bolt Carrier Latch Pin	39	Magazine	55	Barrel and Receiver
8	Extractor	24	Bolt Carrier	40	Magazine Catch	56	Cleaning Rod
9	Extractor Spring	25	Sliding Dust Cover	41	Magazine Catch Spring	57	Barrel Band
10	Extractor Retainer	26	Bolt Housing	42	Magazine Catch Pin	58	Band Retainer
11	Firing Pin Housing	27	Safety Retainer	43	Hammer Spring	59	Stock
12	Firing Pin Retainer	28	Safety	44	Hammer Pin	60	Trigger Guard
13	Firing Pin	29	Safety Plunger	45	Hammer Washers	61	Trigger Guard Screws
14	Firing Pin Extension	30	Safety Spring	46	Hammer		
15	Recoil Spring, Front	31	Ejector Pin	47	Sear Pin		
16	Spring Guide, Front	32	Ejector Spring Housing	48	Sear Spacers		

Model 15 and 15 Youth Bolt-Action Rifle



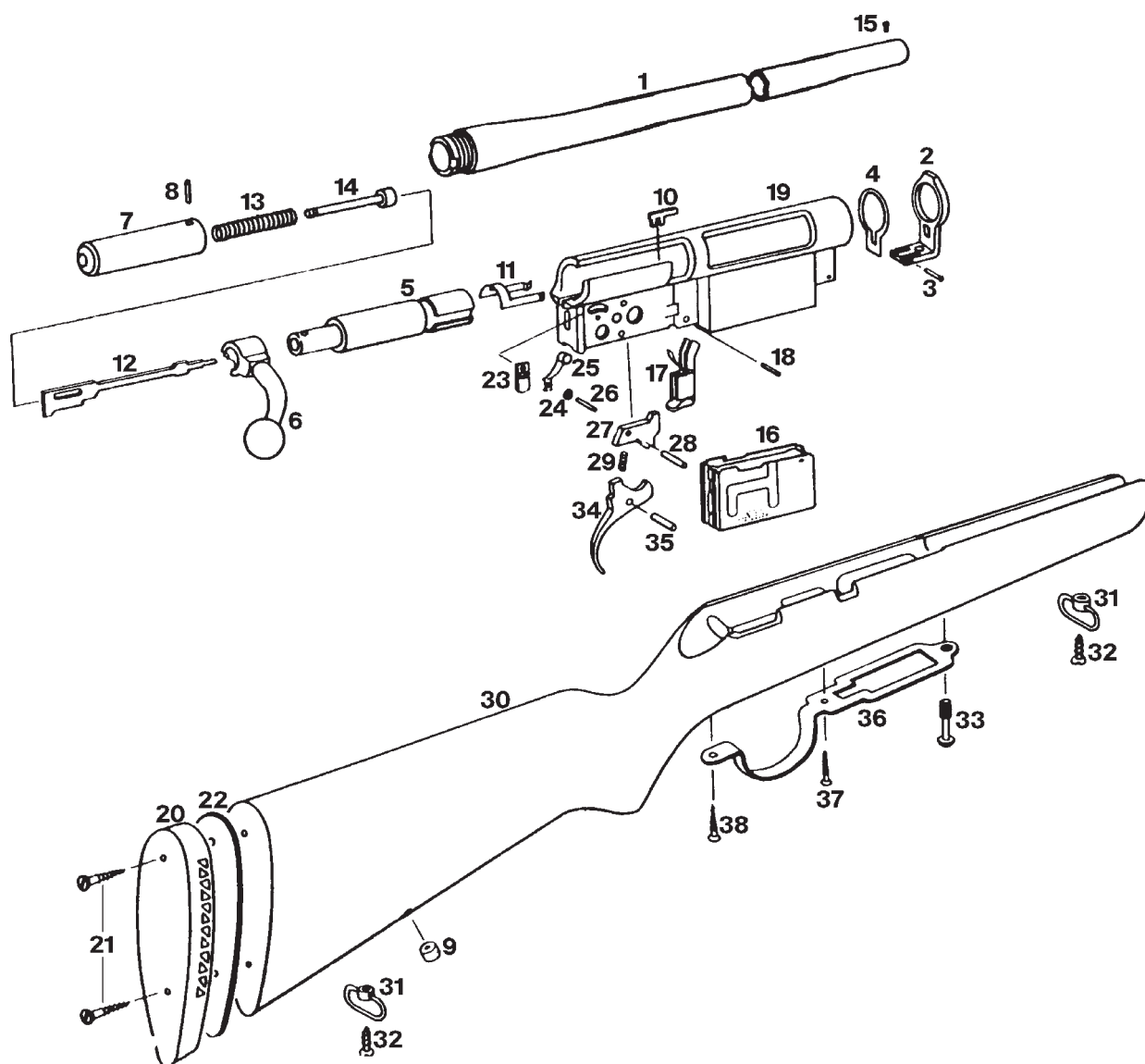
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|----|-----------------------------|----|-------------------------|
| 1 | Barrel | 19 | Sear Spring |
| 2 | Barrel Retaining Pin | 20 | Stock with Buttplate |
| 3 | Breechbolt | 21 | Striker |
| 4 | Buttplate | 22 | Striker Cam Pin |
| 5 | Buttplate Screws | 23 | Striker Knob |
| 6 | Extractor | 24 | Striker Knob, Old Style |
| 7 | Feed Throat | 25 | Striker Retaining Screw |
| 8 | Feed Throat Screw | 26 | Striker Sleeve |
| 9 | Firing Pin | 27 | Striker Spring |
| 10 | Firing Pin Retaining Spring | 28 | Takedown Screw |
| 11 | Front Sight | 29 | Takedown Screw Stud |
| 12 | Front Sight Screw | 30 | Trigger Assembly |
| 13 | Rear Sight with Elevator | 31 | Trigger Pin |
| 14 | Rear Sight Elevator | 32 | Trigger Guard |
| 15 | Receiver | 33 | Trigger Guard Screws |
| 16 | Safety | 34 | Trigger Spring |
| 17 | Sear | 35 | Trigger Stud |
| 18 | Sear and Safety Pivot Screw | | |

Model 30A and 30AS Lever-Action Shotgun



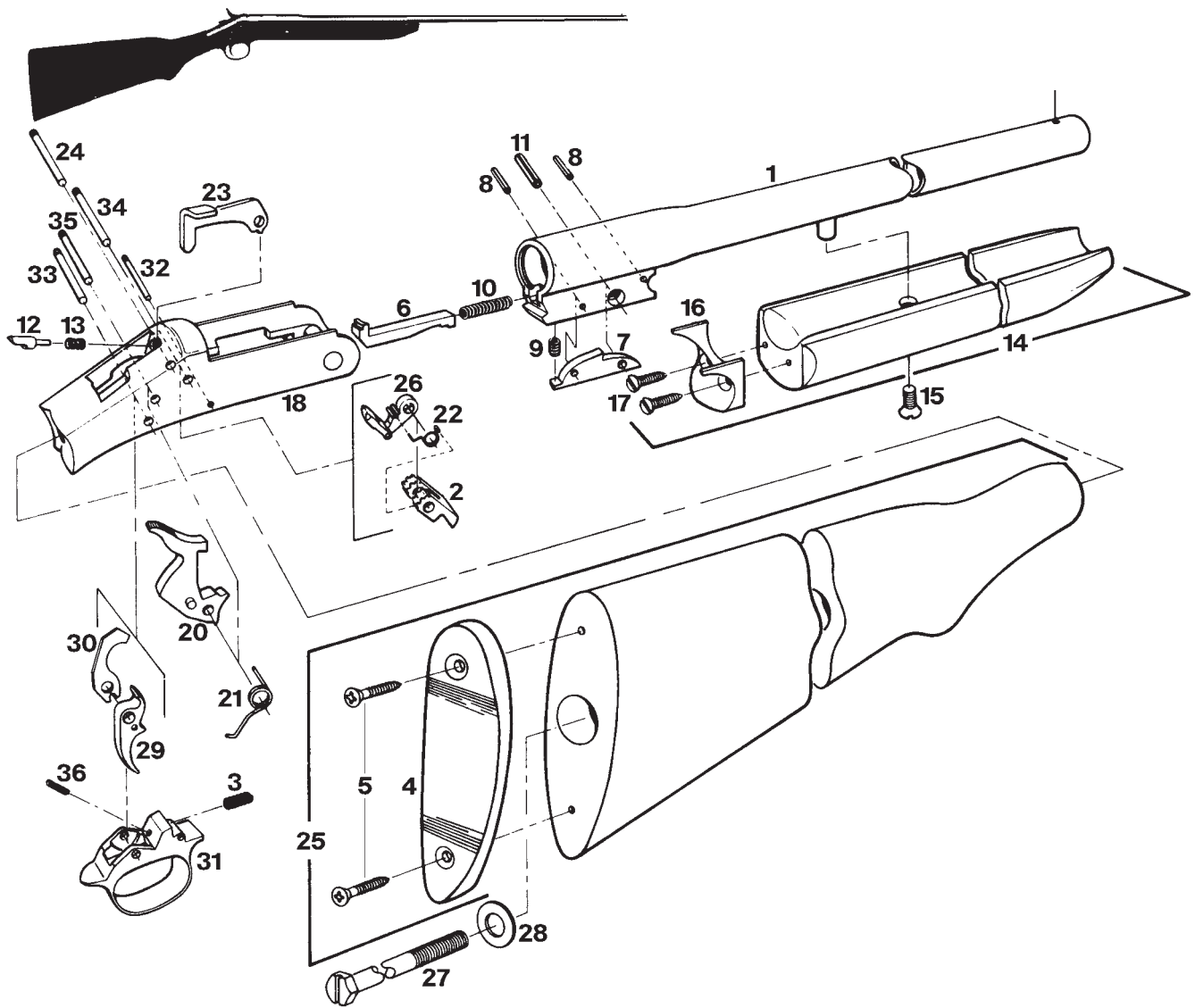
1	Barrel	22	Firing Pin Retaining Pins	43	Magazine Tube
2	Breechbolt	23	Firing Pin Spring	44	Magazine Tube Follower
3	Buttplate	24	Forearm	45	Magazine Tube Plug
4	Buttplate Screws	25	Forearm Tip	46	Magazine Tube Plug Screw
5	Buttstock	26	Forearm Tip Tenon	47	Magazine Tube Spring
6	Carrier	27	Forearm Tip Tenon Screws	48	Rear Sight with Elevator
7	Carrier Rocker	28	Front Band	49	Rear Sight Elevator
8	Carrier Rocker Pin	29	Front Band Screw	50	Receiver
9	Carrier Rocker Spring	30	Front Sight with Brass Bead	51	Peep Sight Dummy Screws
10	Carrier Screw	31	Hammer	52	Scope Mount Dummy Screws
11	Ejector	32	Hammer Strut	53	Sear
12	Ejector with Spring	33	Hammer Strut Pin	54	Tang Screw
13	Ejector Spring	34	Hammer Screw	55	Trigger
14	Extractor	35	Hammer Spring	56	Trigger and Sear Pin
15	Finger Lever	36	Hammer Spring Adjusting Plate	57	Trigger Guard Plate
16	Finger Lever Plunger	37	Hammer Spur, Complete	58	Trigger Guard Plate Screw
17	Finger Lever Plunger Pin	38	Hammer Spur Screw	59	Trigger Guard Plate Support Screw
18	Finger Lever Plunger Spring	39	Hammer Spur Wrench	60	Trigger Safety Block
19	Finger Lever Screw	40	Loading Spring	61	Trigger Safety Block Pin
20	Firing Pin, Front	41	Loading Spring Screw	62	Trigger Safety Block Spring
21	Firing Pin, Rear	42	Locking Bolt	63	Trigger Guard Plate Latch Pin

Model 50 Bolt-Action Shotgun



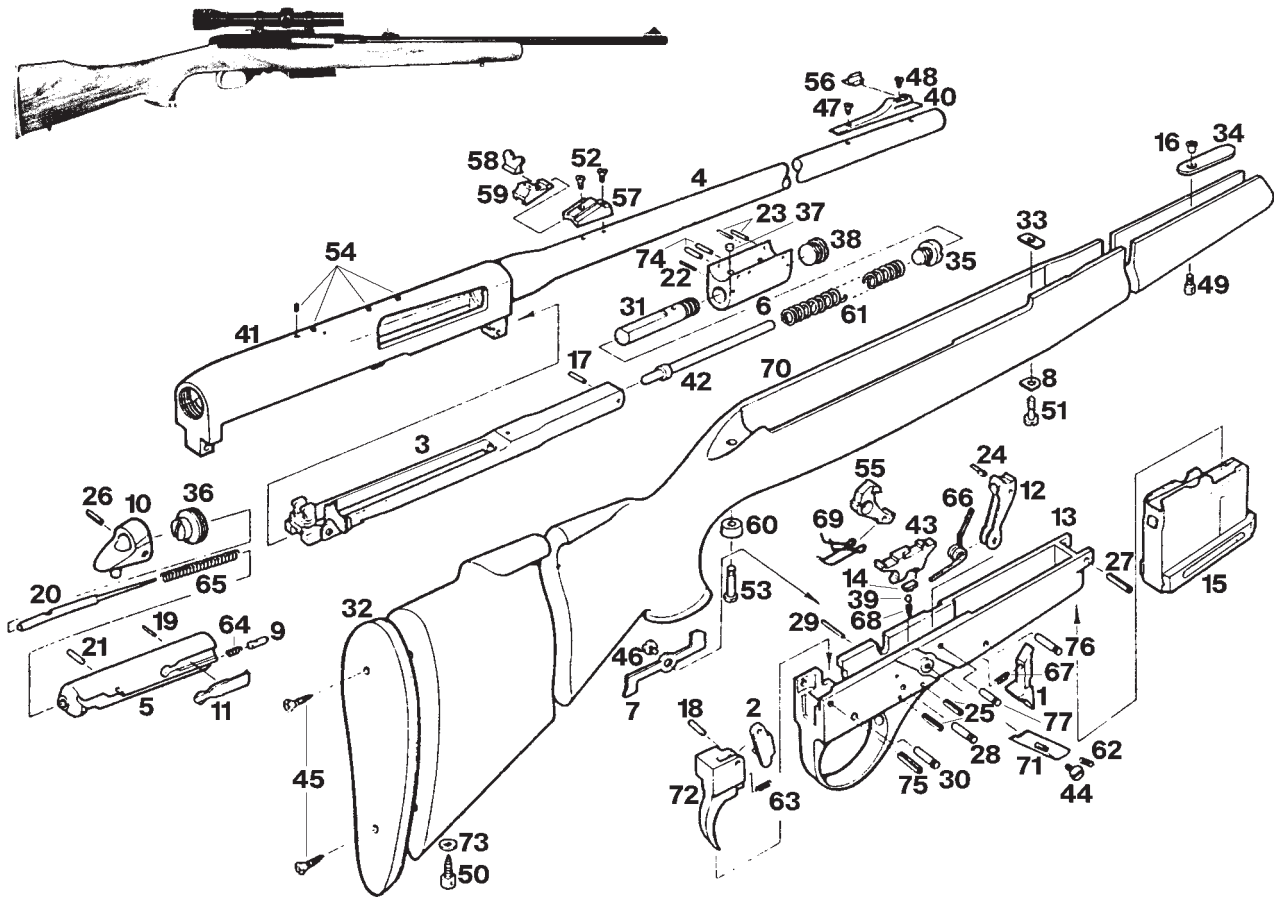
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|----|--------------------------|----|----------------------------------|
| 1 | Barrel | 20 | Recoil Pad |
| 2 | Barrel Collar | 21 | Recoil Pad Screws |
| 3 | Barrel Collar Pin | 22 | Recoil Pad Spacer |
| 4 | Barrel Washer | 23 | Safety Blade |
| 5 | Breech Bolt, Front | 24 | Safety Blade Spacer |
| 6 | Breech Bolt Handle | 25 | Safety-Lever |
| 7 | Breech Bolt, Rear | 26 | Safety Pin |
| 8 | Breech Bolt Assembly Pin | 27 | Sear |
| 9 | Bullseye | 28 | Sear Pin |
| 10 | Ejector | 29 | Sear and Trigger Spring |
| 11 | Extractor | 30 | Stock |
| 12 | Firing Pin | 31 | Swivels |
| 13 | Firing Pin Spring | 32 | Swivel Screws |
| 14 | Firing Pin Spring Guide | 33 | Takedown Screw |
| 15 | Front Sight | 34 | Trigger |
| 16 | Magazine | 35 | Trigger Pin |
| 17 | Magazine Catch | 36 | Trigger Guard Plate |
| 18 | Magazine Catch Pin | 37 | Trigger Guard Plate Screw, Front |
| 19 | Receiver | 38 | Trigger Guard Plate Screw, Rear |

Model 088 and 099 Single Shot Shotgun



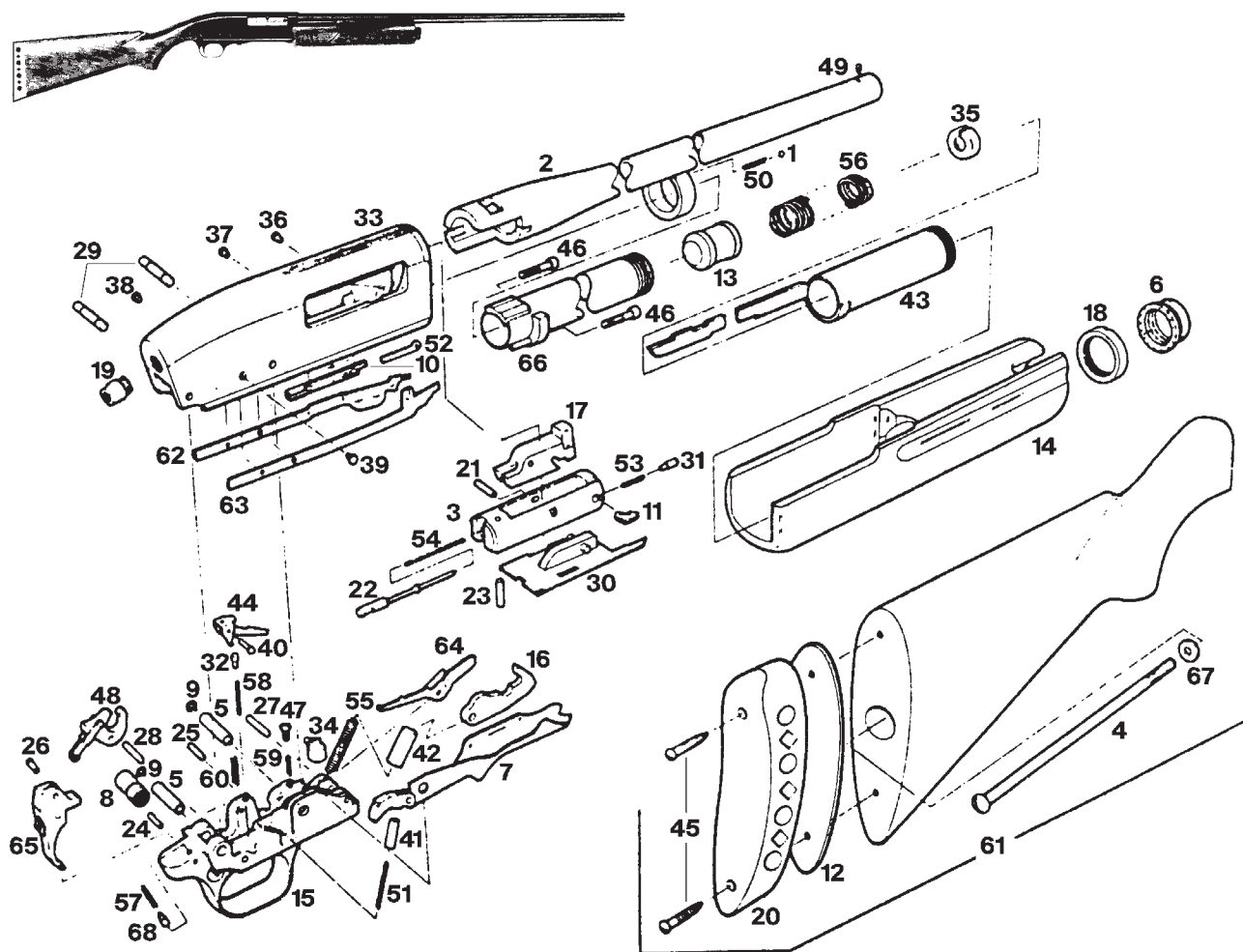
- | | | | |
|----|---|----|--|
| 1 | Barrel | 19 | Front Sight |
| 2 | Barrel Catch | 20 | Hammer |
| 3 | Barrel Catch Spring | 21 | Hammer Spring |
| 4 | Buttplate | 22 | Lifter Spring |
| 5 | Buttplate Screws | 23 | Release Lever |
| 6 | Ejector | 24 | Release Lever and Firing Pin Retaining Pin |
| 7 | Ejector Latch | 25 | Stock Assembly |
| 8 | Ejector Latch and Ejector Spring Stop Pin | 26 | Striker and Lifter Assembly |
| 9 | Ejector Latch Spring | 27 | Tang Screw |
| 10 | Ejector Spring | 28 | Tang Screw Washer |
| 11 | Ejector Stop Pin | 29 | Trigger |
| 12 | Firing Pin | 30 | Trigger Extension |
| 13 | Firing Pin Spring | 31 | Trigger Guard |
| 14 | Forend | 32 | Trigger Guard Pin, Front |
| 15 | Forend Screw | 33 | Trigger Guard Pin, Rear |
| 16 | Forend Spacer | 34 | Barrel Catch Pin |
| 17 | Forend Spacer Screws | 35 | Hammer Pin |
| 18 | Frame | 36 | Trigger Spring |

Model 360 Autoloading Rifle

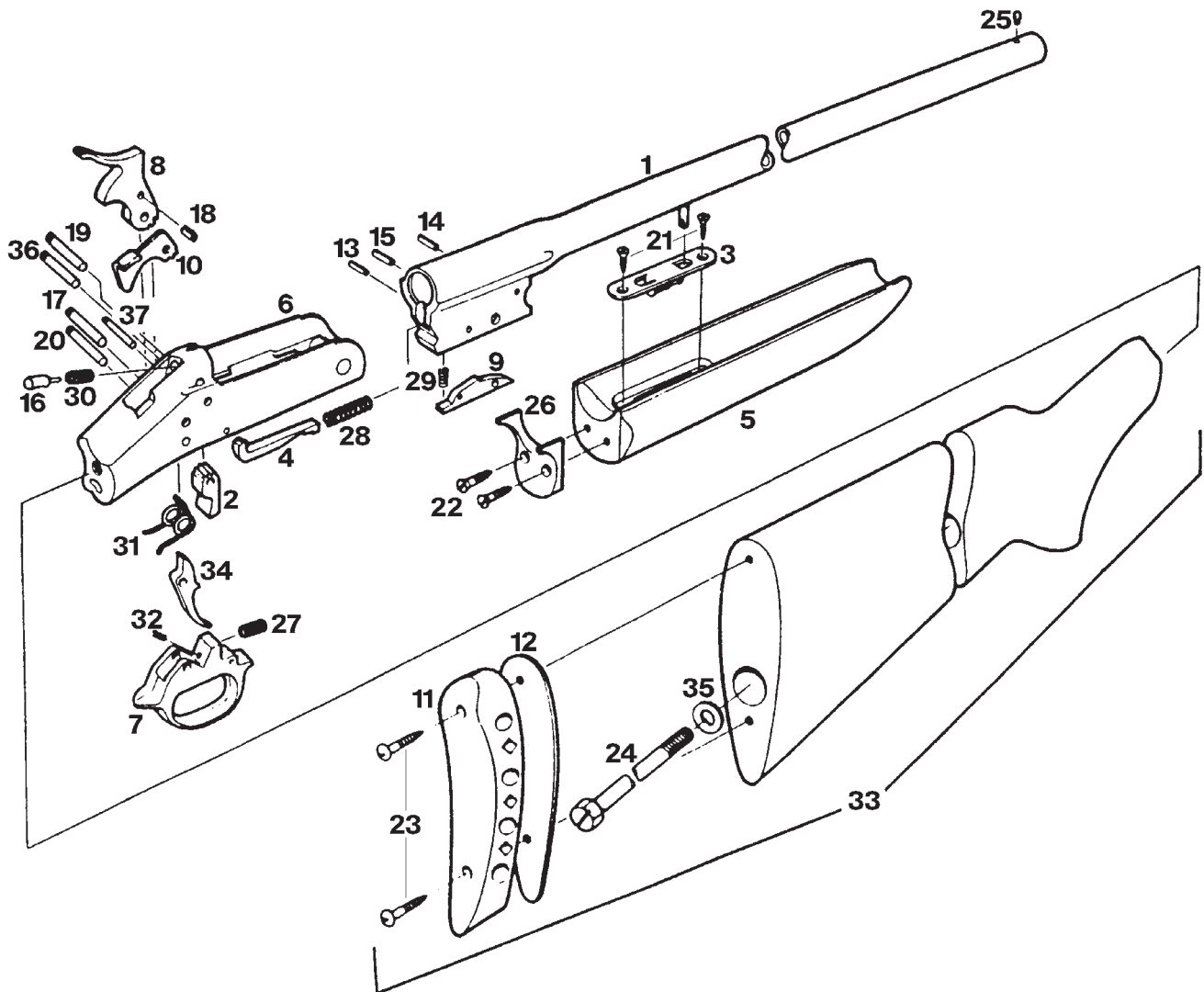


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|-----------------------------------|------------------------------------|----------------------------------|
| 1 Magazine Latch Adapter | 28 Sear Pin | 55 Sear |
| 2 Disconnecter Arm | 29 Sear Stop Pin | 56 Front Sight Blade |
| 3 Action Bar | 30 Trigger Pin | 57 Rear Sight Base |
| 4 Barrel | 31 Gas Piston | 58 Rear Sight Blade |
| 5 Bolt | 32 Buttplate | 59 Rear Sight Slide |
| 6 Gas Cylinder | 33 Stock Bedding Plate | 60 Rear Takedown Sleeve |
| 7 Disconnecter | 34 Swivel Tie-Down Plate | 61 Action Bar Spring |
| 8 Front Takedown Escutcheon Plate | 35 Action Bar Plug | 62 Bolt Stop Spring |
| 9 Ejector | 36 Bumper Plug | 63 Disconnecter Arm Spring |
| 10 Receiver Extension | 37 Gas Cylinder Location Plug | 64 Ejector Spring |
| 11 Extractor | 38 Gas Plug | 65 Firing Pin Spring |
| 12 Hammer | 39 Safety Spring Plunger | 66 Hammer Spring |
| 13 Trigger Housing | 40 Front Sight Ramp | 67 Magazine Latch Adapter Spring |
| 14 Safety Insert | 41 Receiver | 68 Safety Plunger Spring |
| 15 Magazine | 42 Action Bar Retaining Spring Rod | 69 Sear Return Spring |
| 16 Swivel Tie-Down Nut | 43 Safety | 70 Stock |
| 17 Action Bar Plug Retaining Pin | 44 Bolt Stop Screw | 71 Bolt Stop |
| 18 Disconnecter Arm Pin | 45 Buttplate Screws | 72 Trigger |
| 19 Ejector Stop Pin | 46 Disconnecter Screw | 73 Stock and Swivel Washer |
| 20 Firing Pin | 47 Front Ramp Screw, Rear | 74 Gas Cylinder Retaining Pins |
| 21 Firing Pin Stop Pin | 48 Front Ramp Screw, Front | 75 Trigger Housing Pin |
| 22 Gas Piston Alignment Pin | 49 Front Swivel Screw with Swivel | 76 Magazine Latch Adapter Pin |
| 23 Gas Plug Retaining Pins | 50 Rear Swivel Screw with Swivel | 77 Hammer Pin |
| 24 Hammer Stop Pin | 51 Front Takedown Screw | |
| 25 Safety Retaining Pins | 52 Rear Sight Base Screws | |
| 26 Receiver Extension Pin | 53 Rear Tie-Down Screw | |
| 27 Receiver Pin | 54 Scope Mount Filler Screws | |
| | | Parts Not Shown |
| | | Safety and Sear Adjustment Screw |
| | | Gas Piston Retaining Ring |

Model 440 Slide-Action Shotgun

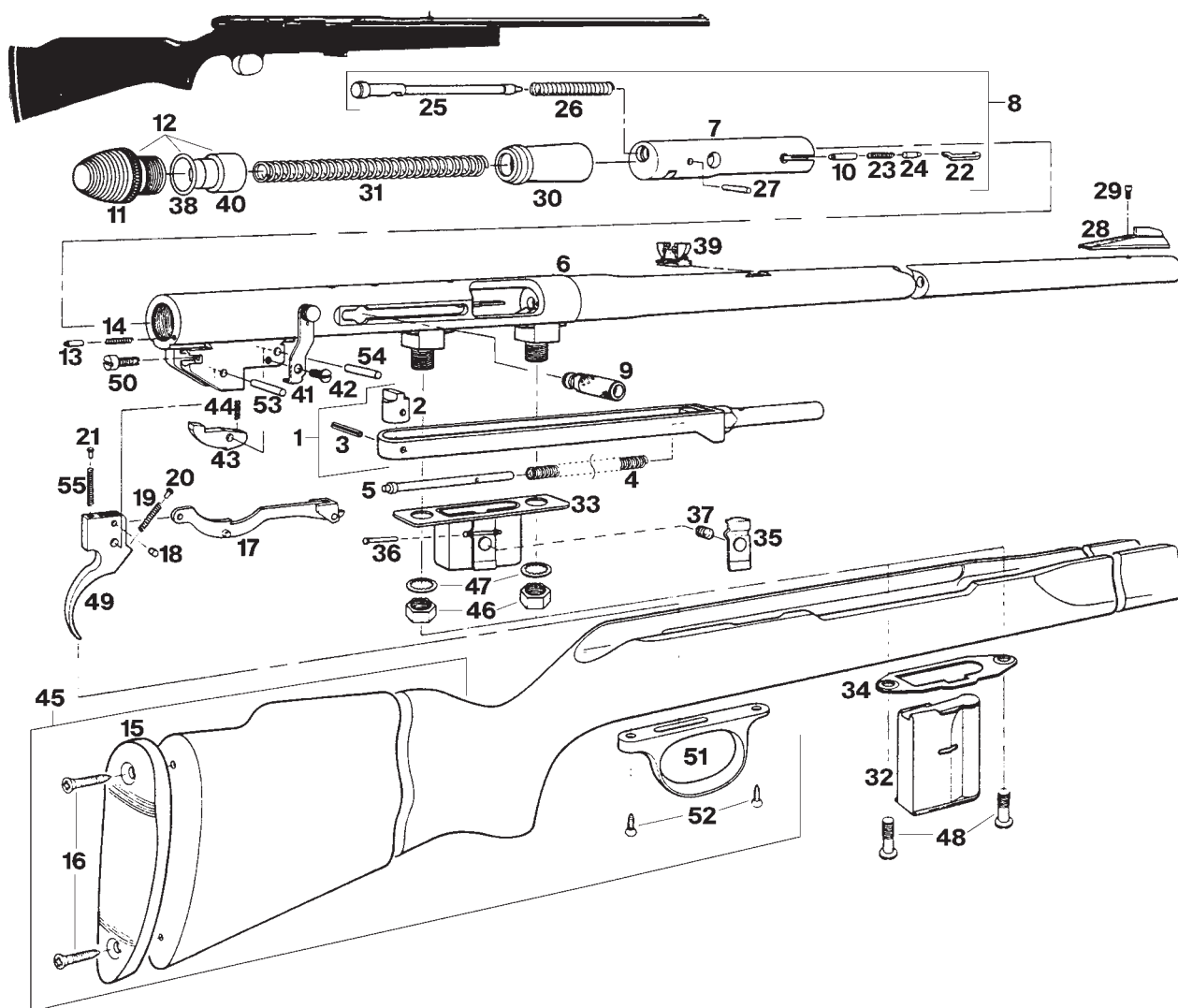


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|--------------------------------|--------------------------------|-----------------------------|
| 1 Ball Barrel Ring | 24 Safety Catch Stop Pin | 47 Slide Stop Spring Screw |
| 2 Barrel | 25 Sear Pin | 48 Sear and Operating Rod |
| 3 Bolt | 26 Sear Operating Rod Pin | 49 Sight, Front |
| 4 Stock Mounting Bolt | 27 Slide Stop and Hammer Pin | 50 Barrel Ring Spring |
| 5 Trigger Housing Pin Bushings | 28 Trigger Pin | 51 Carrier Spring |
| 6 Magazine Cap | 29 Trigger Housing Pins | 52 Ejector Spring |
| 7 Carrier | 30 Bolt Lock Operating Plate | 53 Extractor Spring |
| 8 Safety Catch | 31 Extractor Plunger | 54 Firing Pin Return Spring |
| 9 Trigger Housing Pins | 32 Sear Safety Plunger | 55 Hammer Spring |
| 10 Ejector | 33 Receiver | 56 Magazine Spring |
| 11 Extractor | 34 Slide Stop Release | 57 Safety Catch Spring |
| 12 Plastic Filler | 35 Magazine Spring Ring | 58 Sear Safety Spring |
| 13 Magazine Follower | 36 Ejector Rivet, Front | 59 Slide Stop Spring |
| 14 Forend | 37 Ejector Rivet, Rear | 60 Trigger Spring |
| 15 Trigger Guard | 38 Cartridge Stop Rivet, Left | 61 Stock Assembly |
| 16 Hammer | 39 Cartridge Stop Rivet, Right | 62 Cartridge Stop, Left |
| 17 Bolt Lock | 40 Sear Safety Rivet | 63 Cartridge Stop, Right |
| 18 Forend Nut | 41 Carrier Push Rod | 64 Slide Stop |
| 19 Stock Mounting Nut | 42 Hammer Push Rod | 65 Trigger |
| 20 Recoil Pad | 43 Operating Rod | 66 Magazine Tube |
| 21 Bolt Pin | 44 Sear Safety | 67 Stock Mounting Washer |
| 22 Firing Pin | 45 Recoil Pad Screws | 68 Safety Catch Plunger |
| 23 Firing Pin Stop Pin | 46 Magazine Screws | |

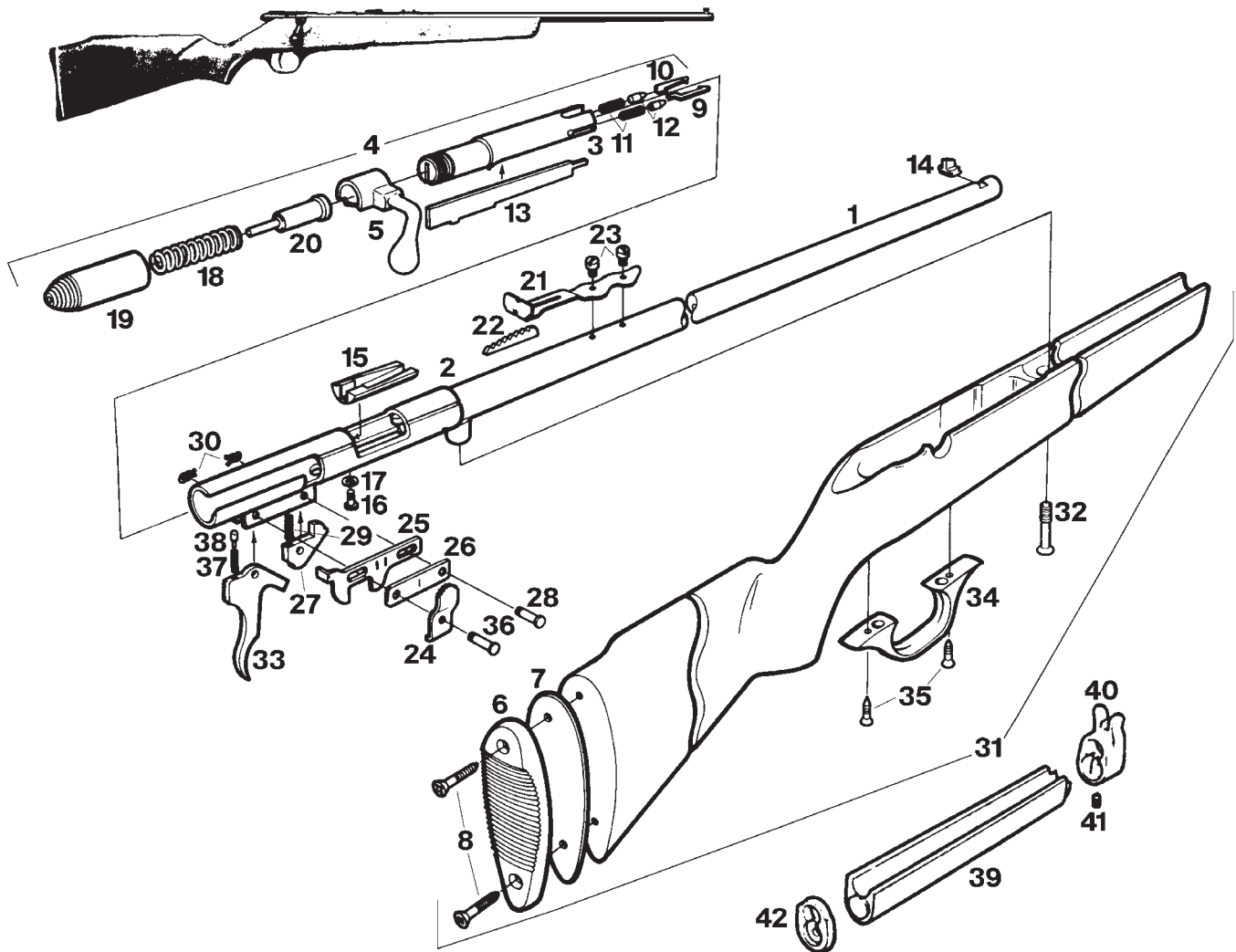
Model 480 and 580 Topper Jr. Single Shot Shotgun


- | | | | |
|----|-------------------------|----|----------------------|
| 1 | Barrel | 20 | Trigger Pin |
| 2 | Barrel Catch | 21 | Forend Catch Screws |
| 3 | Forend Catch | 22 | Forend Spacer Screws |
| 4 | Ejector | 23 | Recoil Pad Screws |
| 5 | Forend | 24 | Tang Screw |
| 6 | Frame | 25 | Front Sight |
| 7 | Trigger Guard | 26 | Forend Spacer |
| 8 | Hammer | 27 | Barrel Catch Spring |
| 9 | Ejector Latch | 28 | Ejector Spring |
| 10 | Release Lever | 29 | Ejector Latch Spring |
| 11 | Recoil Pad | 30 | Firing Pin Spring |
| 12 | Recoil Filler Pad | 31 | Hammer Spring |
| 13 | Ejector Latch Pin | 32 | Trigger Spring |
| 14 | Ejector Spring Stop Pin | 33 | Stock |
| 15 | Ejector Stop Pin | 34 | Trigger |
| 16 | Firing Pin | 35 | Tang Screw Washer |
| 17 | Hammer Barrel Catch Pin | 36 | Barrel Catch Pin |
| 18 | Hammer Safety Pin | 37 | Trigger Guard Pin |
| 19 | Release Lever Pin | | |

Model 700 and 700 Deluxe Autoloading Rifle

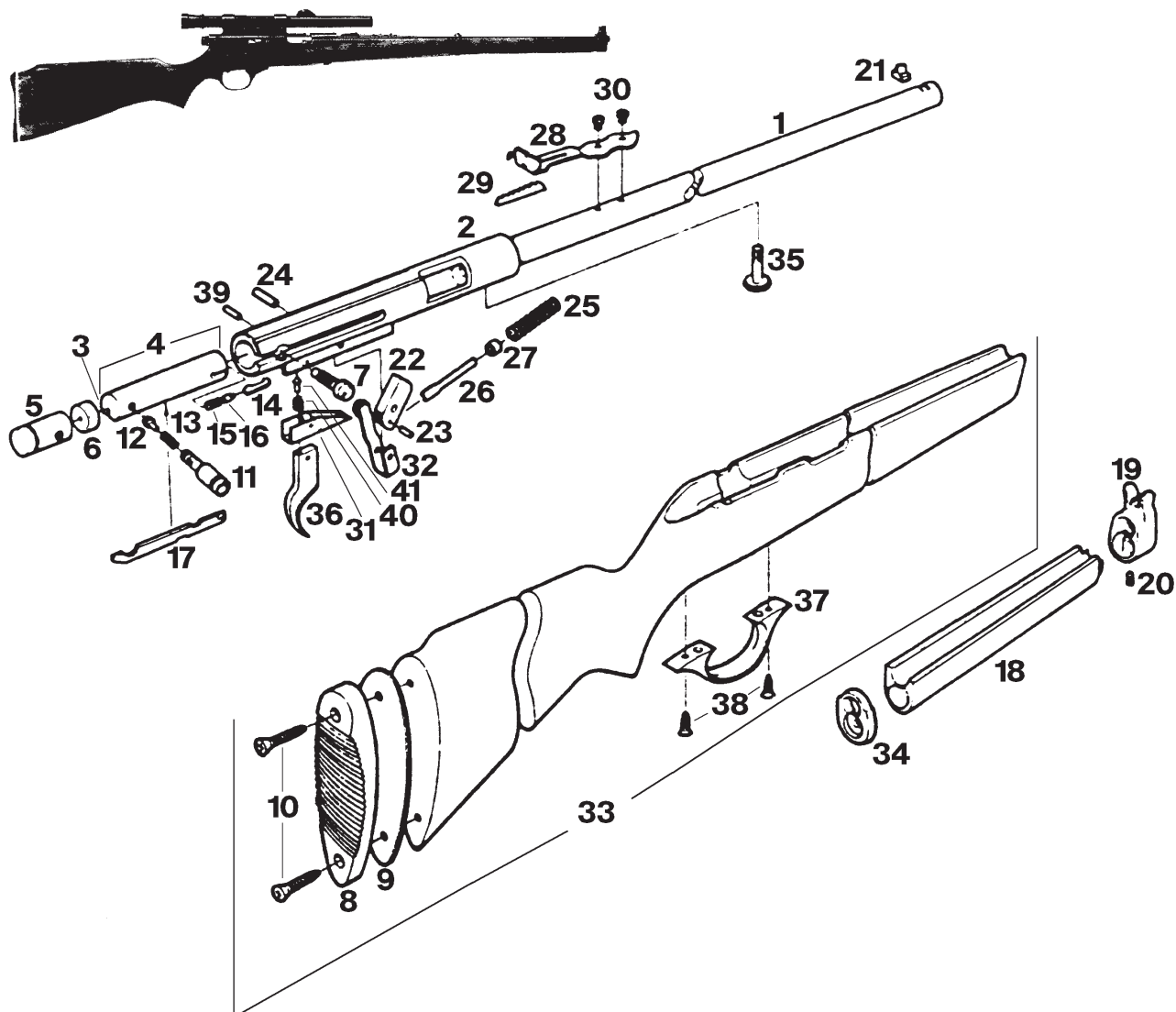


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|----|-------------------------------|----|---|----|-------------------------|
| 1 | Action Bar Assembly | 23 | Extractor Spring | 44 | Sear Spring |
| 2 | Action Bar Lug | 24 | Extractor Spring Plunger | 45 | Stock Assembly |
| 3 | Action Bar Lug Pin | 25 | Firing Pin | 46 | Stud Nuts |
| 4 | Action Bar Spring | 26 | Firing Pin Spring | 47 | Stud Nut Lock Washers |
| 5 | Action Bar Spring Guide | 27 | Firing Pin Retaining Pin | 48 | Takedown Screws |
| 6 | Barrel | 28 | Front Sight | 49 | Trigger |
| 7 | Bolt | 29 | Front Sight Screw | 50 | Trigger Adjusting Screw |
| 8 | Bolt Assembly | 30 | Hammer | 51 | Trigger Guard |
| 9 | Bolt Handle | 31 | Hammer Spring | 52 | Trigger Guard Screws |
| 10 | Bolt Handle Plunger | 32 | Magazine Assembly | 53 | Trigger Pin |
| 11 | Bumper Plug | 33 | Magazine Guide Box and Release Lever Assembly | 54 | Sear Pin |
| 12 | Bumper Plug Assembly | 34 | Magazine Guide Plate | 55 | Trigger Spring |
| 13 | Bumper Plug Plunger | 35 | Magazine Release Lever | | |
| 14 | Bumper Plug Plunger Spring | 36 | Magazine Release Lever Pin | | |
| 15 | Buttplate | 37 | Magazine Release Lever Spring | | |
| 16 | Buttplate Screws | 38 | O Ring | | |
| 17 | Disconnecter and Cam Assembly | 39 | Rear Sight | | |
| 18 | Disconnecter Pin | 40 | Recoil Buffer | | |
| 19 | Disconnecter Spring | 41 | Safety-Lever | | |
| 20 | Disconnecter Spring Plunger | 42 | Safety-Lever Screw | | |
| 21 | Trigger Spring Plunger | 43 | Sear | | |
| 22 | Extractor | | | | |
- Parts Not Shown**
- Bullet Ramp
 - Ejector
 - Front Sight
 - Front Sight Ramp
 - Magazine Guide Box Assembly
 - Trigger Adjusting Screw Lock Screw
 - Trigger Housing

Model 750 and 751 Pioneer Bolt-Action Rifle


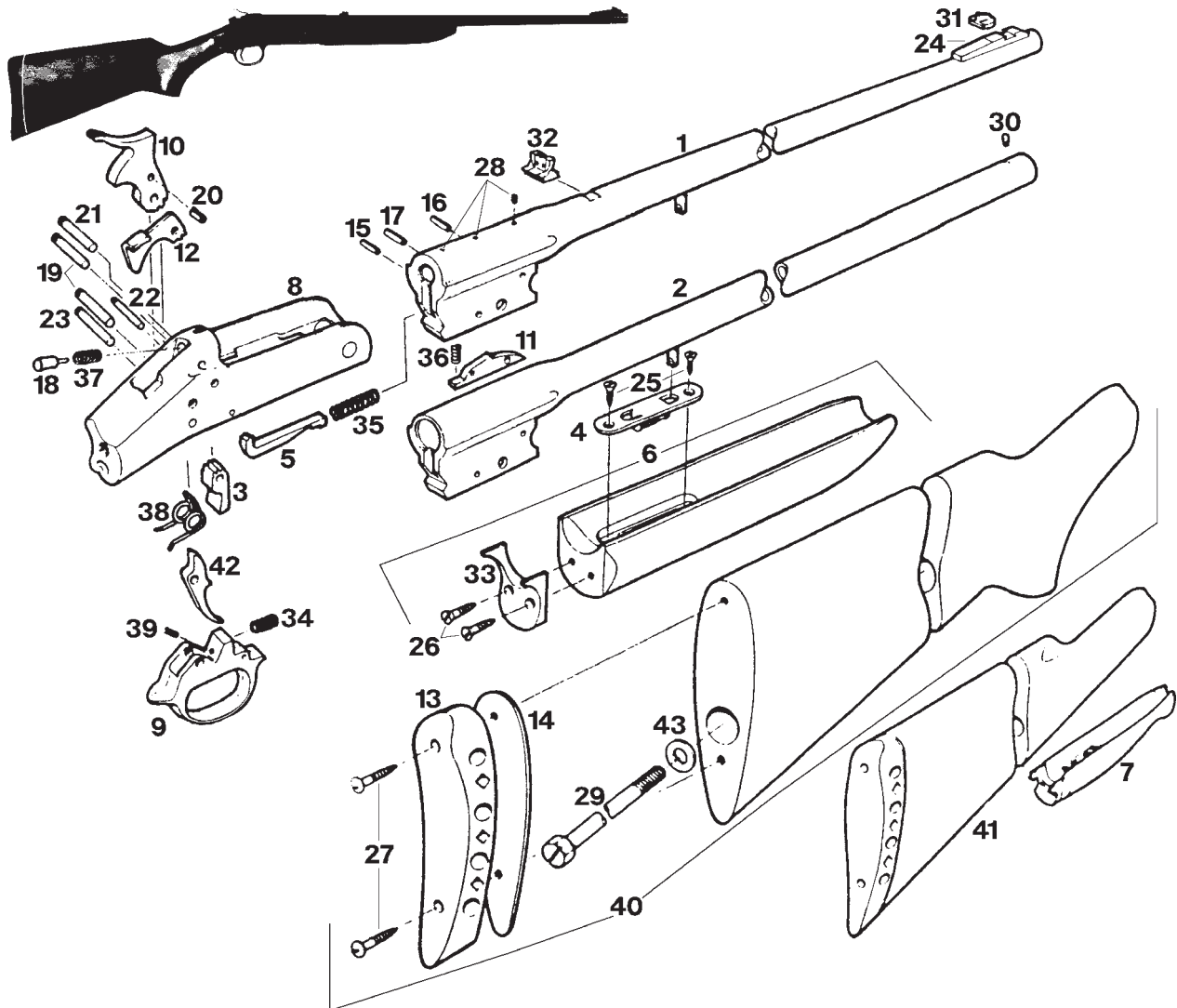
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|----|------------------------------------|----|---------------------------|
| 1 | Barrel | 22 | Rear Sight Elevator |
| 2 | Barrel and Receiver Assembly | 23 | Rear Sight Screws |
| 3 | Bolt, Front | 24 | Safety-Lever |
| 4 | Bolt Assembly, Complete | 25 | Safety-Lever Slide |
| 5 | Bolt Cocking Cam Assembly | 26 | Safety-Lever Spring |
| 6 | Buttplate | 27 | Sear |
| 7 | Buttplate Filler | 28 | Sear Pin |
| 8 | Buttplate Screws | 29 | Sear Spring |
| 9 | Extractor, Right | 30 | Sear and Trigger Pin Clip |
| 10 | Extractor, Left | 31 | Stock Assembly, Complete |
| 11 | Extractor Springs | 32 | Takedown Screw |
| 12 | Extractor Spring Plungers | 33 | Trigger |
| 13 | Firing Pin | 34 | Trigger Guard |
| 14 | Front Sight | 35 | Trigger Guard Screws |
| 15 | Loading Platform | 36 | Trigger Pin |
| 16 | Loading Platform Screw | 37 | Trigger Spring |
| 17 | Loading Platform Screw Washer | 38 | Trigger Spring Plunger |
| 18 | Mainspring | 39 | Forend |
| 19 | Mainspring Housing | 40 | Front Sight |
| 20 | Mainspring Plunger with Safety Pin | 41 | Front Sight Screw |
| 21 | Rear Sight | 42 | Stock Band |

Model 755 and 760 Sahara Single Shot Rifle



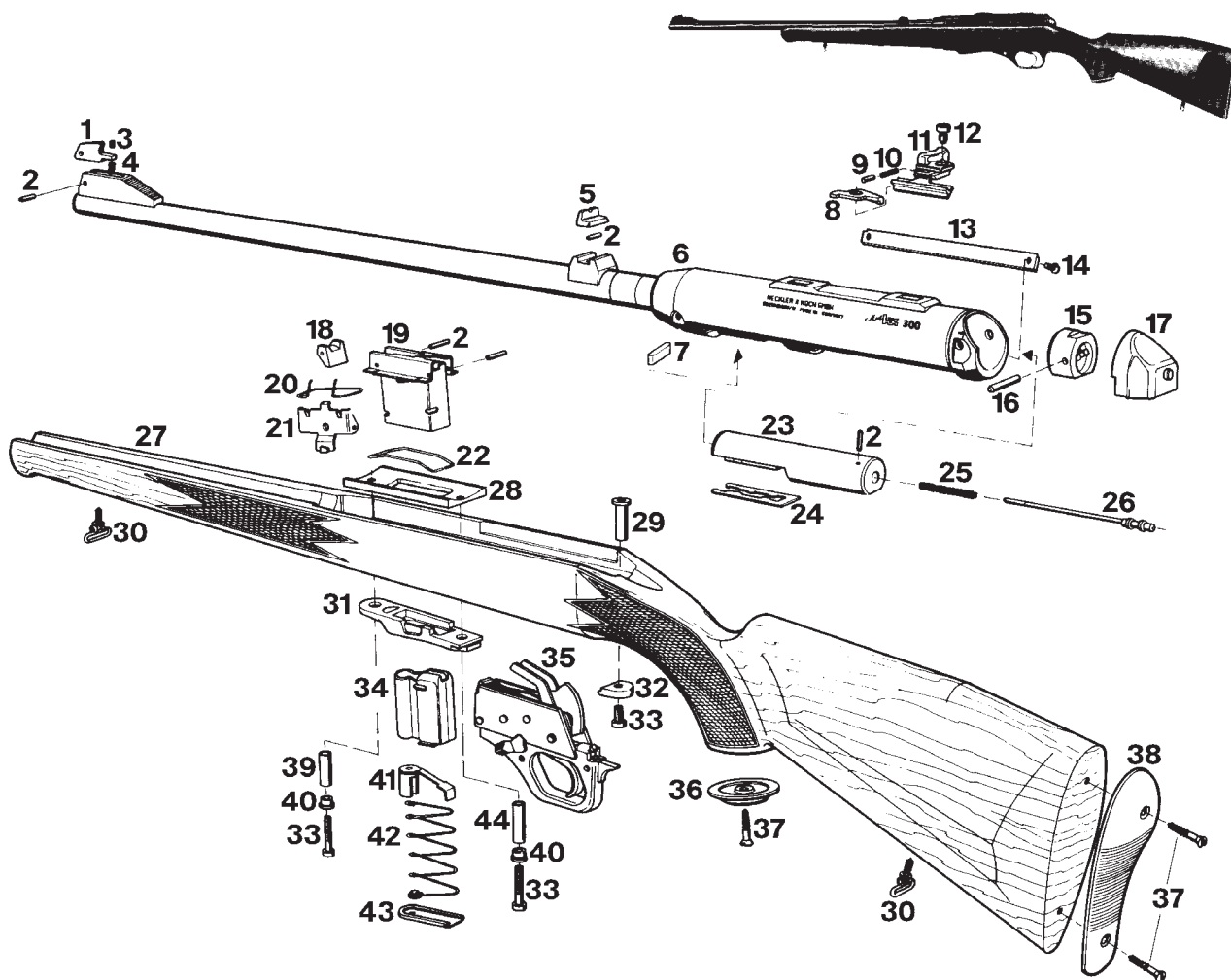
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|----|-------------------------------|----|----------------------------|
| 1 | Barrel | 22 | Hammer |
| 2 | Barrel and Receiver Assembly | 23 | Hammer Cross Pin |
| 3 | Bolt | 24 | Hammer Pivot Pin |
| 4 | Bolt Assembly | 25 | Hammer Spring |
| 5 | Bumper Plug | 26 | Hammer Spring Guide |
| 6 | Bumper Plug Insert | 27 | Hammer Spring Guide Sleeve |
| 7 | Bumper Plug Screw | 28 | Rear Sight |
| 8 | Buttplate | 29 | Rear Sight Elevator |
| 9 | Buttplate Filler | 30 | Rear Sight Screws |
| 10 | Buttplate Screws | 31 | Sear |
| 11 | Cocking Handle | 32 | Safety Assembly |
| 12 | Cocking Handle Plunger | 33 | Stock Assembly |
| 13 | Cocking Handle Plunger Spring | 34 | Stock Band |
| 14 | Extractor | 35 | Takedown Screw |
| 15 | Extractor Spring | 36 | Trigger |
| 16 | Extractor Spring Plunger | 37 | Trigger Guard |
| 17 | Firing Pin | 38 | Trigger Guard Screws |
| 18 | Forend | 39 | Trigger Pin |
| 19 | Front Sight (755) | 40 | Trigger Spring |
| 20 | Front Sight Screw | 41 | Trigger Spring Plunger |
| 21 | Front Sight (760) | | |

Topper Model 158 Combo and Mustang Model 163 Single Shot Rifle

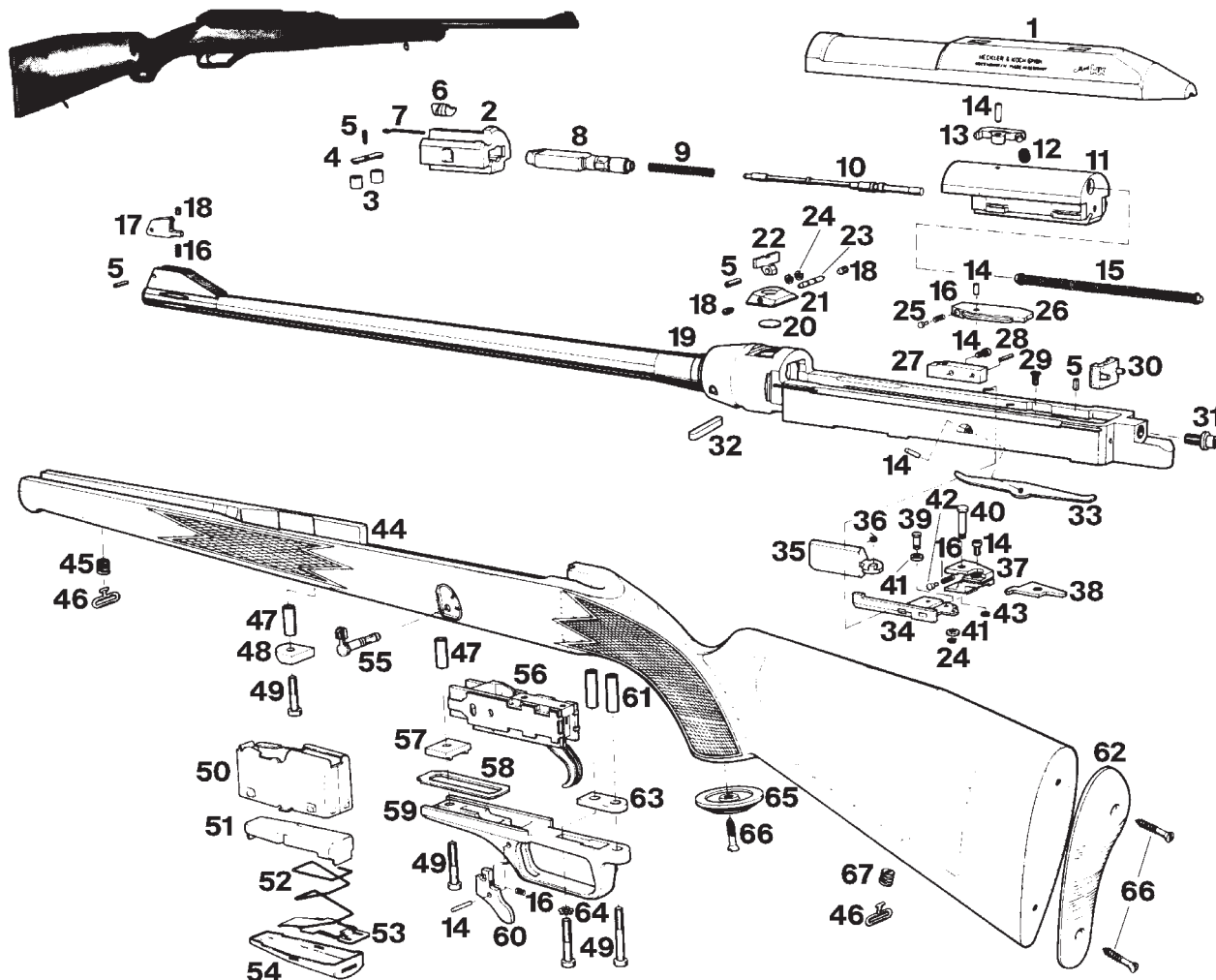


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|----|---|----|-----------------------------|
| 1 | Barrel Assembly (Rifle) | 22 | Front Guard Pin |
| 2 | Barrel Assembly (Shotgun) | 23 | Trigger and Guard Pin, Rear |
| 3 | Barrel Catch | 24 | Front Sight Ramp |
| 4 | Forend Assembly Catch | 25 | Forend Catch Screw |
| 5 | Ejector | 26 | Forend Spacer Screws |
| 6 | Forend Assembly (Model 158) | 27 | Recoil Pad Screw |
| 7 | Forend Assembly (Model 163) | 28 | Sight Base Plug Screws |
| 8 | Frame | 29 | Tang Screw |
| 9 | Trigger Guard | 30 | Front Sight (Shotgun) |
| 10 | Hammer | 31 | Front Sight (Rifle) |
| 11 | Ejector Latch | 32 | Rear Sight (Rifle) |
| 12 | Release Lever | 33 | Forend Spacer |
| 13 | Recoil Pad | 34 | Barrel Catch Spring |
| 14 | Plastic Recoil Filler Pad | 35 | Ejector Spring |
| 15 | Ejector Latch Pin | 36 | Ejector Latch Spring |
| 16 | Ejector Spring Stop Pin | 37 | Firing Pin Spring |
| 17 | Ejector Stop Pin | 38 | Hammer Spring |
| 18 | Firing Pin | 39 | Trigger Spring |
| 19 | Hammer and Barrel Catch Pins | 40 | Stock Assembly (Model 158) |
| 20 | Hammer Safety Pin | 41 | Stock Assembly (Model 163) |
| 21 | Release Lever and Firing Pin Retainer Pin | 42 | Trigger |
| | | 43 | Tang Screw Washer |

300 Autoloading Rifle

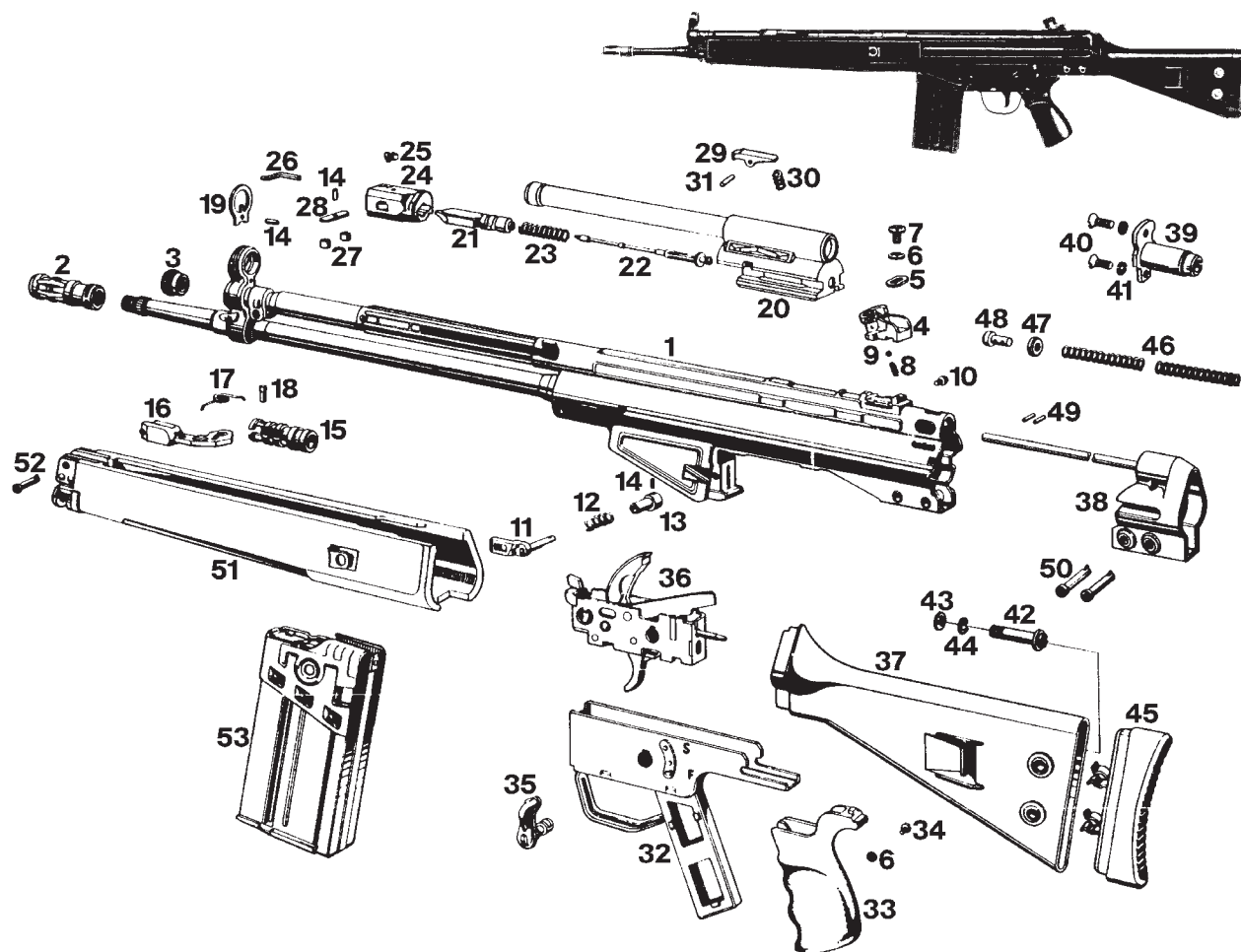


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|----|-----------------------------------|----|-----------------------------------|
| 1 | Front Sight | 23 | Bolt Head |
| 2 | Clamping Sleeves | 24 | Extractor |
| 3 | Threaded Pin | 25 | Firing Pin Spring |
| 4 | Compression Spring for Ball Catch | 26 | Firing Pin |
| 5 | Rear Sight | 27 | Stock |
| 6 | Receiver with Barrel | 28 | Supporting Plate |
| 7 | Parallel Key | 29 | Threaded Bush |
| 8 | Catch Lever | 30 | Sling Swivel Hook |
| 9 | Cylindrical Pin | 31 | Base Plate |
| 10 | Cocking Lever Spring | 32 | Retaining Plate |
| 11 | Cocking Lever with Slide | 33 | Cylinder Head Screws |
| 12 | Cylindrical Screw | 34 | Magazine Housing |
| 13 | Cover Plate | 35 | Trigger Assembly, Complete |
| 14 | Countersunk Screw | 36 | Cap |
| 15 | Buffer | 37 | Lens Head Countersunk Wood Screws |
| 16 | Retaining Pin | 38 | Buttcap |
| 17 | Back Plate, Complete | 39 | Spacer, Front |
| 18 | Feed Ramp | 40 | Spacer Ring |
| 19 | Magazine Well | 41 | Follower |
| 20 | Magazine Catch Spring | 42 | Follower Spring Assembly |
| 21 | Magazine Catch | 43 | Magazine Floorplate |
| 22 | Retaining Spring | 44 | Spacer |

630, 770 and 940 Autoloading Rifle


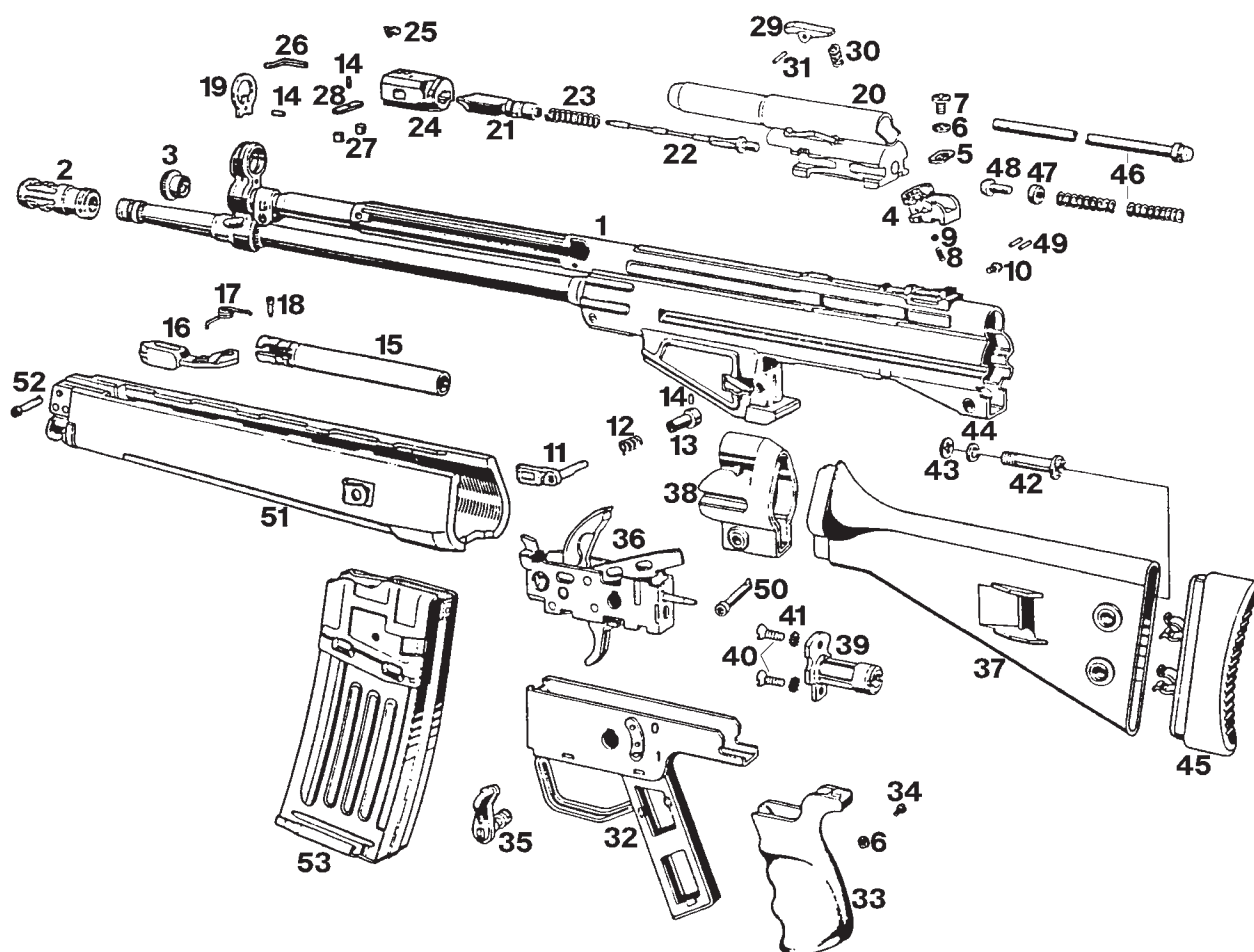
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|----|--|----|-------------------------------|----|------------------------------------|
| 1 | Upper Receiver, Complete | 22 | Rear Sight | 45 | Threaded Bush, Front |
| 2 | Bolt Head | 23 | Rear Sight Axle | 46 | Sling Swivels |
| 3 | Locking Rollers | 24 | Lock Washer | 47 | Bushings, Center |
| 4 | Holder for Locking Rollers | 25 | Pressure Bolt | 48 | Cover |
| 5 | Clamping Sleeves | 26 | Support Lever | 49 | Cylinder Head Screw |
| 6 | Extractor | 27 | Ramp | 50 | Magazine |
| 7 | Extractor Spring | 28 | Retaining Pin | 51 | Follower |
| 8 | Locking Piece | 29 | Raised Countersunk Head Screw | 52 | Follower Spring |
| 9 | Firing Pin Spring | 30 | Buffer Plate | 53 | Locking Plate |
| 10 | Firing Pin | 31 | Spindle | 54 | Floorplate |
| 11 | Bolt Head Carrier | 32 | Feather Key | 55 | Safety |
| 12 | Compression Spring for Bolt Head Locking Lever | 33 | Ejector | 56 | Trigger Assembly Housing, Complete |
| 13 | Bolt Head Locking Lever, Complete | 34 | Cocking Slide | 57 | Retaining Unit |
| 14 | Cylindrical Pins | 35 | Cocking Lever, Complete | 58 | Latch |
| 15 | Recoil Spring Assembly | 36 | Elbow Spring | 59 | Trigger Guard, Assembled |
| 16 | Compression Spring for Ball Catch | 37 | Bearing Plate | 60 | Magazine Catch |
| 17 | Front Sight | 38 | Catch Lever | 61 | Center Bushings |
| 18 | Threaded Pins | 39 | Axle for Support Roller | 62 | Buttcap |
| 19 | Receiver with Barrel | 40 | Axle for Cocking Lever | 63 | Intermediate Plate |
| 20 | Leaf Spring | 41 | Support Roller | 64 | Toothed Lock Washer |
| 21 | Rear Sight Base | 42 | Stop Pin | 65 | Cap |
| | | 43 | Lock Washer | 66 | Oval Head Wood Screws |
| | | 44 | Stock, Complete | 67 | Threaded Bushing, Rear |

91A2 Autoloading Rifle



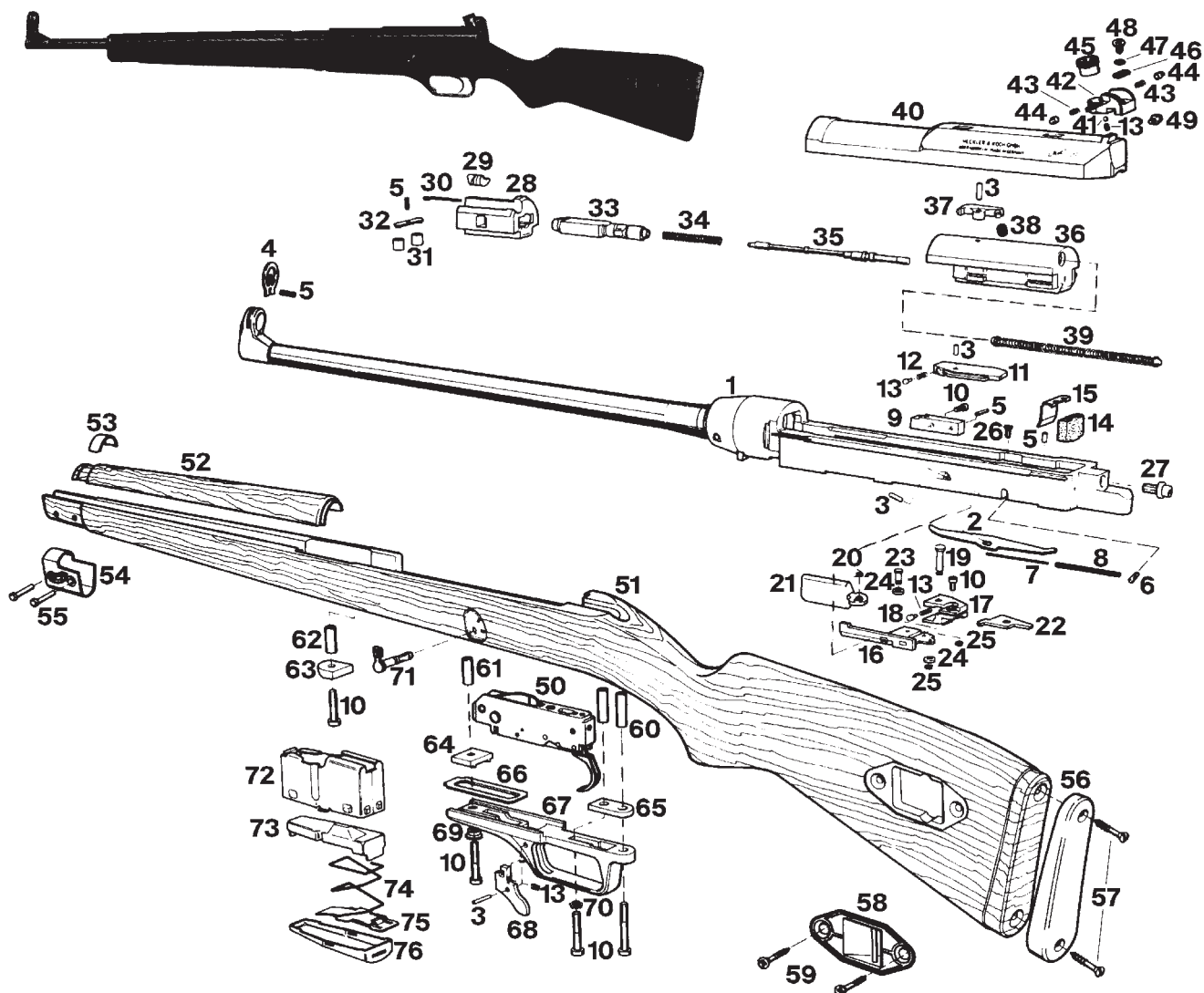
- | | | |
|--|---|----------------------------------|
| 1 Receiver with Barrel and Cocking Lever Housing | 18 Cocking Lever Axle | 36 Trigger Housing, Complete |
| 2 Flash Hider, Complete | 19 Front Sight | 37 Buttstock |
| 3 Cap, Complete | 20 Bolt Head Carrier | 38 Back Plate, Complete |
| 4 Rotary Rear Sight | 21 Locking Piece | 39 Buffer |
| 5 Washer | 22 Firing Pin | 40 Countersunk Screws for Buffer |
| 6 Toothed Lock Washer | 23 Firing Pin Spring | 41 Lock Washers |
| 7 Clamping Screw | 24 Bolt Head, Complete | 42 Buffer Screw |
| 8 Compression Springs for Ball Catch | 25 Extractor | 43 Lock Washer |
| 9 Balls | 26 Extractor Spring | 44 Spring Ring |
| 10 Windage Adjusting Screw | 27 Locking Rollers | 45 Buttplate |
| 11 Magazine Catch, Complete | 28 Holder for Locking Rollers | 46 Recoil Spring |
| 12 Compression Spring for Magazine Catch | 29 Bolt Head Locking Lever | 47 Recoil Spring Guide Ring |
| 13 Push Button for Magazine Catch | 30 Compression Spring for Bolt Head Locking Lever | 48 Recoil Spring Stop Pin |
| 14 Clamping Sleeve | 31 Cylindrical Pin | 49 Riveted Pins |
| 15 Support for Cocking Lever | 32 Pistol Grip | 50 Buttstock Locking Pins |
| 16 Cocking Lever | 33 Grip | 51 Handguard |
| 17 Elbow Spring for Cocking Lever | 34 Lens Head Cylindrical Screw | 52 Handguard Locking Pin |
| | 35 Safety, Complete | 53 Magazine |

93A2 Autoloading Rifle



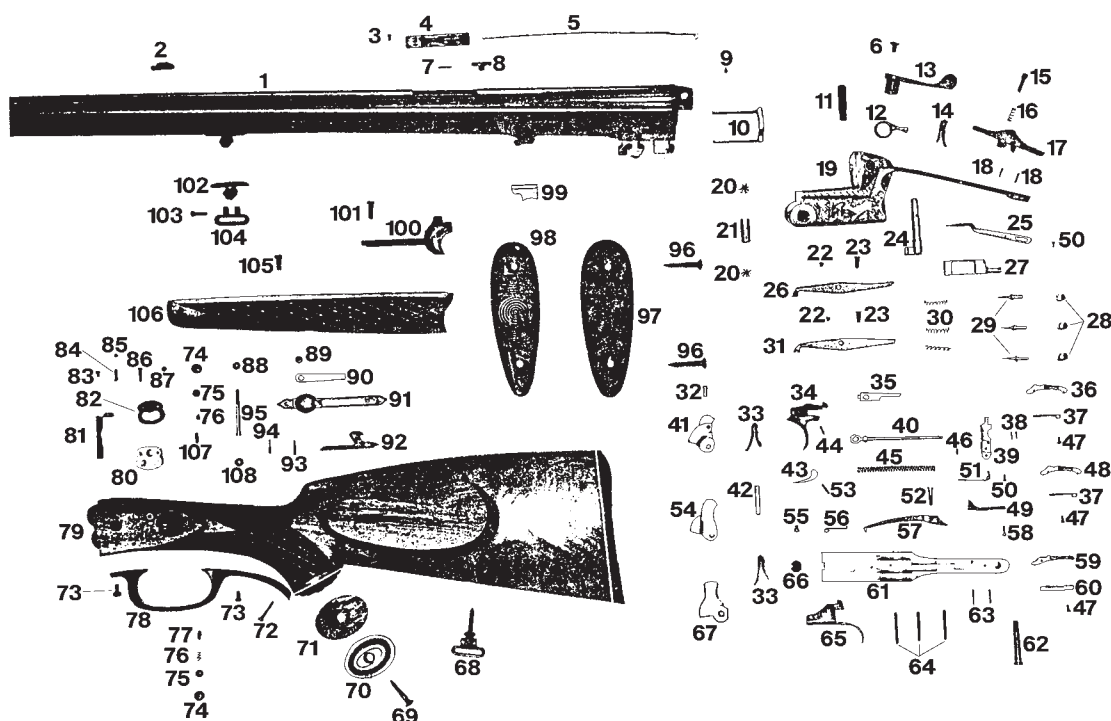
- | | | |
|--|---|----------------------------------|
| 1 Receiver with Barrel and Cocking Lever Housing | 18 Cocking Lever Axle | 36 Trigger Housing, Complete |
| 2 Flash Hider, Complete | 19 Front Sight | 37 Buttstock |
| 3 Cap, Complete | 20 Bolt Head Carrier | 38 Back Plate, Complete |
| 4 Rotary Rear Sight | 21 Locking Piece | 39 Buffer |
| 5 Washer | 22 Firing Pin | 40 Countersunk Screws for Buffer |
| 6 Toothed Lock Washer | 23 Firing Pin Spring | 41 Lock Washers |
| 7 Clamping Screw | 24 Bolt Head, Complete | 42 Buffer Screw |
| 8 Compression Springs for Ball Catch | 25 Extractor | 43 Lock Washer |
| 9 Balls | 26 Extractor Spring | 44 Spring Ring |
| 10 Windage Adjusting Screw | 27 Locking Rollers | 45 Buttplate |
| 11 Magazine Catch, Complete | 28 Holder for Locking Rollers | 46 Recoil Spring Assembly |
| 12 Compression Spring for Magazine Catch | 29 Bolt Head Locking Lever | 47 Recoil Spring Guide Ring |
| 13 Push Button for Magazine Catch | 30 Compression Spring for Bolt Head Locking Lever | 48 Recoil Spring Stop Pin |
| 14 Clamping Sleeve | 31 Cylindrical Pin | 49 Riveted Pins |
| 15 Support for Cocking Lever | 32 Pistol Grip | 50 Buttstock Locking Pins |
| 16 Cocking Lever | 33 Grip | 51 Handguard |
| 17 Elbow Spring for Cocking Lever | 34 Lens Head Cylindrical Screw | 52 Handguard Locking Pin |
| | 35 Safety, Complete | 53 Magazine |

SL6 and SL7 Autoloading Rifle



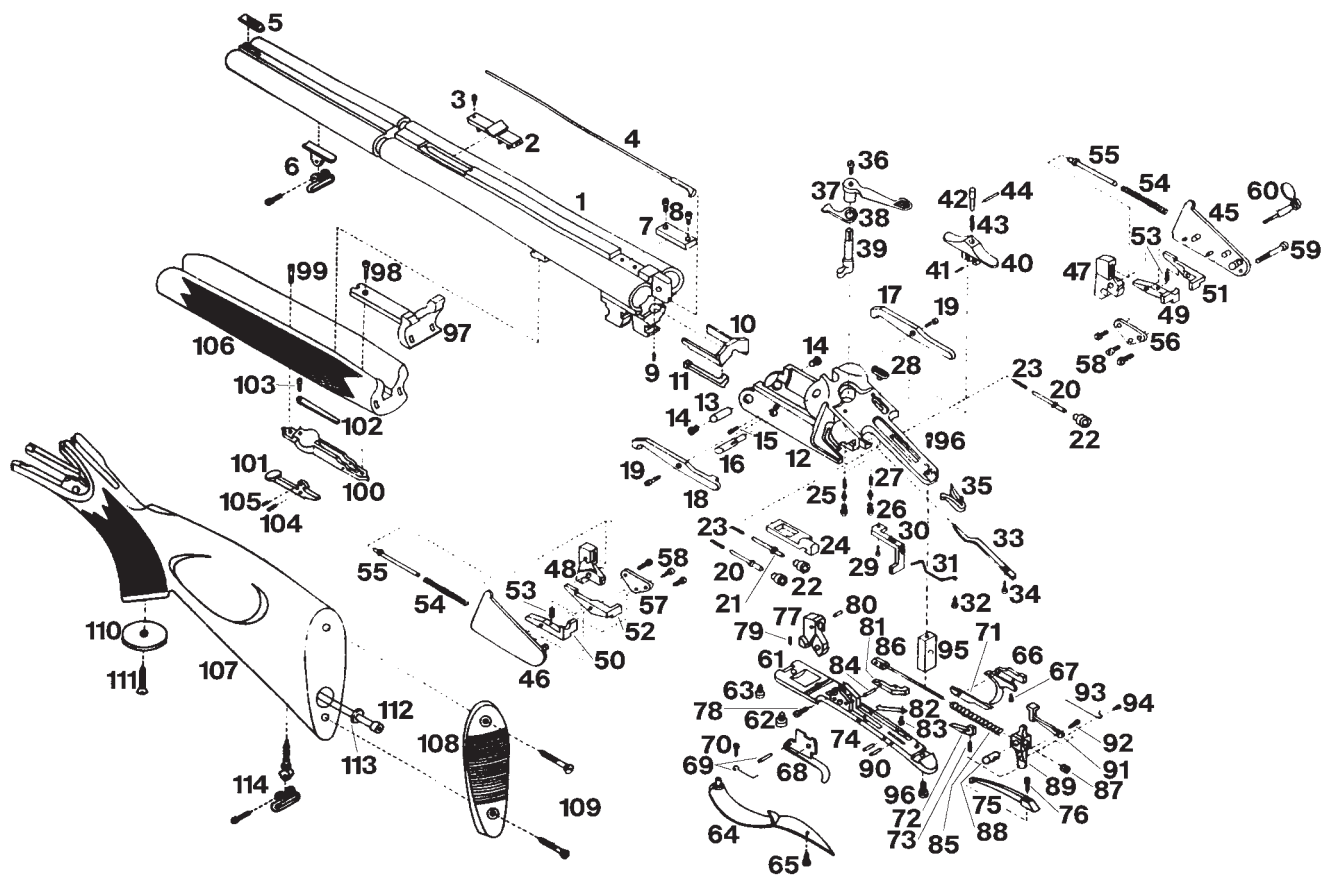
1 Receiver with Barrel	20 Elbow Spring	38 Compression Spring for Bolt	57 Wood Screws
2 Ejector	21 Cocking Lever, Complete	39 Head Locking Lever	58 Holder for Carrying Sling
3 Cylindrical Pin	22 Catch Lever	40 Recoil Spring	59 Wood Screws
4 Front Sight	23 Axle for Slide Roller	41 Upper Receiver	60 Bushings, Long
5 Clamping Sleeves	24 Slide Rollers	42 Ball	61 Bushing, Medium
6 Spring Holder	25 Retaining Washers	43 Rear Sight Support	62 Bushing, Short
7 Spring Guide	26 Raised Countersunk Head Screw	44 Compression Springs	63 Cover
8 Ejector Spring	27 Spindle	45 Catch Bolts	64 Retaining Unit
9 Ramp	28 Bolt Head	46 Rear Sight Cylinder	65 Intermediate Plate
10 Cylinder Head Screws	29 Extractor	47 Washer	66 Magazine Catch
11 Support Lever	30 Extractor Spring	48 Serrated Lock Washer	67 Trigger Guard
12 Compression Spring for Ball Catch	31 Locking Rollers	49 Clamping Screw	68 Magazine Release Lever
13 Pressure Bolts	32 Holder for Locking Rollers	50 Windage Adjustment Screw	69 Spacer Ring
14 Buffer Plate	33 Locking Piece	51 Trigger Housing, Complete	70 Toothed Lock Washer
15 Buffer Sheet	34 Firing Pin Return Spring	52 Stock	71 Safety
16 Cocking Slide	35 Firing Pin	53 Handguard	72 Magazine Housing
17 Cocking Lever Support	36 Bolt Head Carrier	54 Spacer Clip	73 Follower
18 Stop Pin	37 Bolt Head Locking Lever	55 Band	74 Follower Spring
19 Cocking Lever Axle		56 Retaining Bolts	75 Locking Plate
			76 Magazine Floorplate

Model 33N Drilling



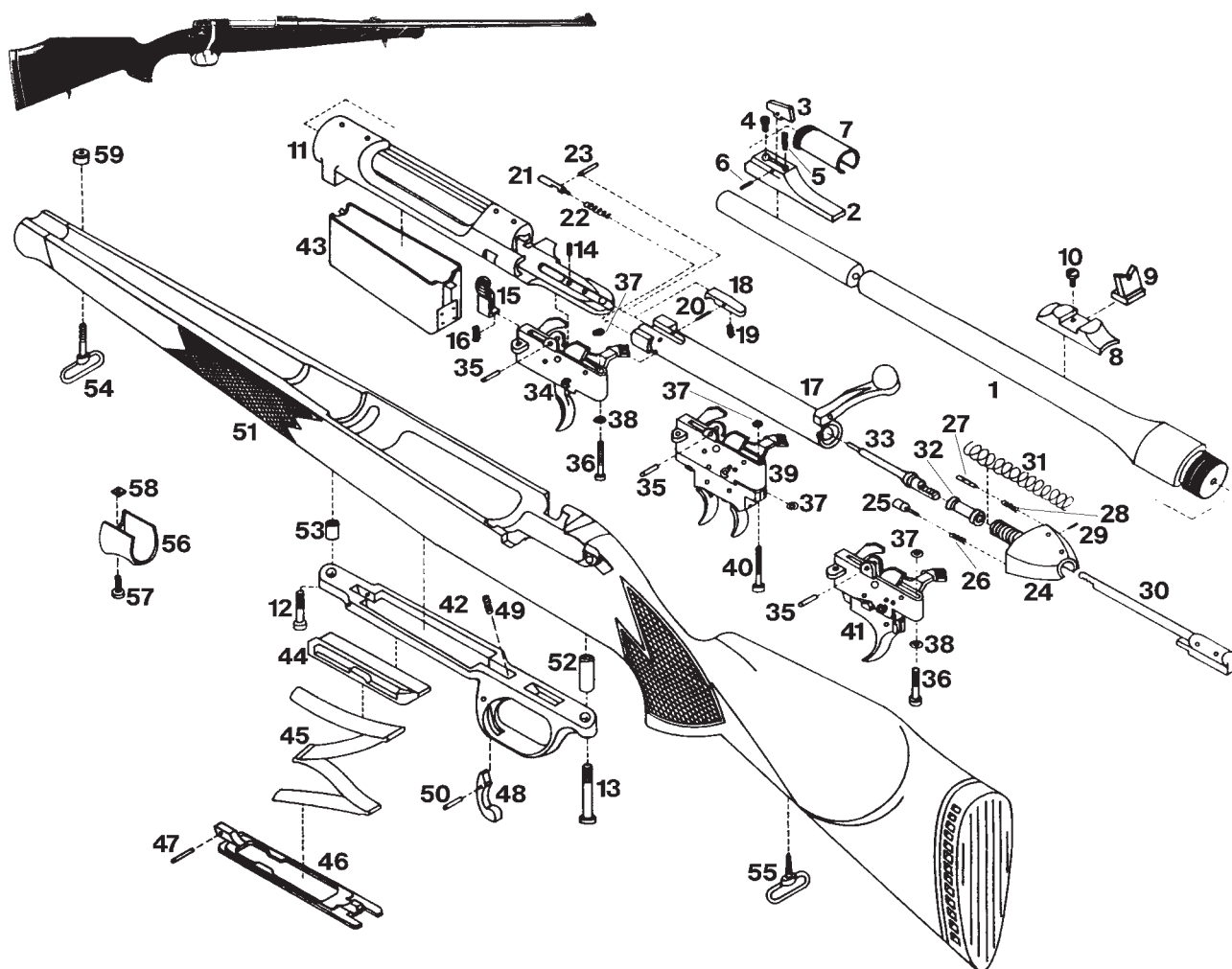
1	Barrel Unit	37	Right Sear Spring	73	Guard Screws
2	Front Sight	38	Safety Bearings	74	Large Cocking Indicator Pin Grommet
3	Rear Sight Screw	39	Safety Connector	75	Small Cocking Indicator Pin Grommet
4	Rear Sight Base	40	Hammer Spring Guide	76	Cocking Indicator Pin Spring
5	Rear Sight Actuator Rod	41	Hammer, Right	77	Short Cocking Indicator Pin
6	Top Lever Screw	42	Hammer Pivot Pin	78	Guard
7	Rear Sight Pivot Pin	43	Set Trigger Sear	79	Stock
8	Rear Sight	44	Trigger, Right	80	Change Lever Plate
9	Rear Sight Rod Screw	45	Hammer Spring	81	Change Lever
10	Ejector Unit	46	Cocking Knob Frame	82	Change Lever Cover Plate
11	Barrel Crossbolt Shaft	47	Sear Spring Screw	83	Cover Plate Screws
12	Top Lever Connector, Crossbolt Shaft	48	Sear, Rifle	84	Ball Detent Spring
13	Top Lever	49	Safety Connector Bar	85	Ball Detent
14	Top Lever Spring	50	Connector Bar Screw	86	Safety Screw
15	Safety Plunger	51	Connector Spring	87	Threaded Safety Pin
16	Safety Plunger Spring	52	Trigger Spring	88	Stock Bolt Grommet
17	Safety	53	Set Trigger Sear Spring	89	Forend Latch Spring Screw
18	Safety Pins	54	Hammer, Rifle	90	Forend Latch Spring
19	Receiver	55	Trigger Spring Screw	91	Forend Latch Housing
20	Barrel Pivot Cap Screws	56	Trigger Spring	92	Forend Latch
21	Barrel Pivot	57	Safety Actuator	93	Forend Latch Pivot Pin
22	Cocking Lever Lock Screws	58	Actuator Screw	94	Forend Latch Pivot Limit Pin
23	Cocking Lever Pivot Screws	59	Sear, Left	95	Change Lever Screw
24	Top Lever Shaft	60	Left Trigger Sear Spring	96	Buttplate Screws
25	Rifle Change Lever	61	Trigger Plate	97	Buttplate Spacer
26	Cocking Lever, Left	62	Stock Screw	98	Buttplate
27	Locking Block	63	Trigger Pins	99	Ejector Actuator
28	Firing Pin Retainers	64	Sear Pins	100	Forend Base
29	Firing Pins	65	Trigger, Left	101	Forend Base Screw
30	Firing Pin Springs	66	Large Trigger Plate Screw	102	Sling Loop Base
31	Cocking Lever, Right	67	Hammer, Left	103	Sling Loop Screw
32	Sear Pin	68	Rear Sling Loop	104	Sling Loop
33	Sear Spring	69	Grip Cap Screw	105	Forend Base Screw
34	Trigger Extension	70	Grip Cap	106	Forend
35	Set Trigger Spring	71	Grip Cap Spacer		
36	Sear, Right	72	Rear Guard Screw		

Model 37 Drilling



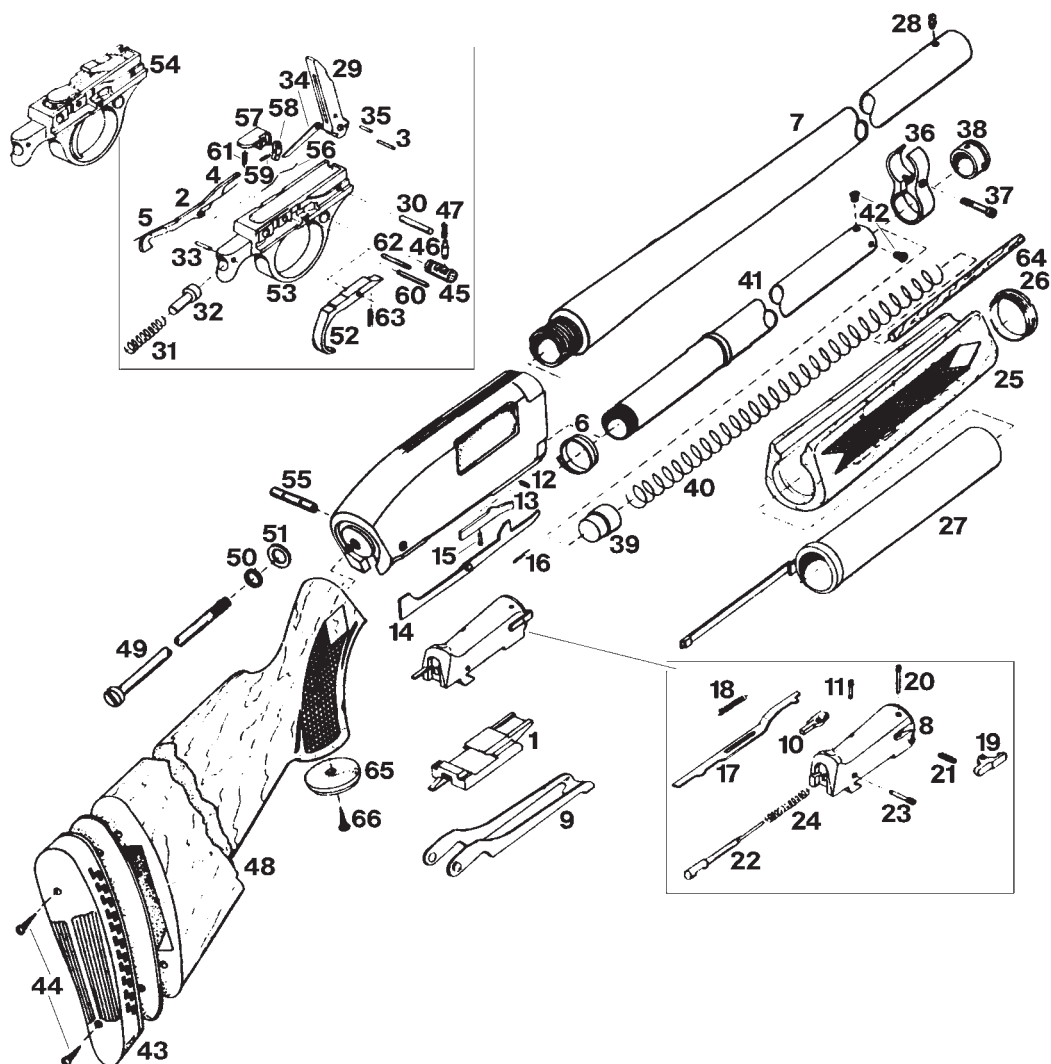
1	Barrel Unit	29	Button Screw	58	Yoke Screws	87	Guide Seat
2	Rear Sight Base	30	Button Connector	59	Sideplate Screw	88	Safety Crosspiece
3	Sight Base Screw	31	Connector Spring	60	Sideplate Lever	89	Safety
4	Sight Actuator Rod	32	Spring Screw	61	Trigger Plate	90	Safety Pin
5	Front Sight	33	Safety Actuator	62	Plate Screw	91	Safety Connector
6	Sling Loop Assembly	34	Actuator Screw	63	Plate Screw	92	Connector Screw
7	Rib Spacer Plate	35	Top Lever Spring	64	Guard	93	Safety Spring
8	Plate Screws	36	Top Lever Screw	65	Guard Screw	94	Spring Screw
9	Sight Actuator Rod Screw	37	Top Lever	66	Trigger, Right	95	Frame Post
10	Ejector	38	Crossbolt Actuator	67	Trigger Limit Screw	96	Post Screws
11	Ejector Actuator	39	Top Lever Shaft	68	Trigger, Left	97	Forend Base
12	Receiver	40	Safety Button	69	Trigger Spring and Pin	98	Base Screw
13	Barrel Unit Pivot	41	Safety Pin	70	Trigger Spring Screw	99	Latch Housing Screw
14	Pivot Cap Screws	42	Safety Plunger	71	Right Trigger Bar	100	Forend Latch Housing
15	Lock Screw	43	Plunger Spring	72	Set-Trigger Lever	101	Forend Latch
16	Barrel Unit Crossbolt	44	Plunger Retaining Pin	73	Trigger Lever Spring	102	Latch Spring
17	Cocking Lever, Right	45	Sideplate, Right	74	Trigger Lever Pin	103	Spring Screw
18	Cocking Lever, Left	46	Sideplate, Left	75	Set-Trigger Spring	104	Latch Pivot Pin
19	Cocking Lever Pivot Screws	47	Hammer, Right	76	Spring Screw	105	Latch Limit Pin
20	Firing Pins, Left and Right	48	Hammer, Left	77	Hammer, Rifle	106	Forend
21	Firing Pin, Rifle	49	Sear, Right	78	Hammer Pivot	107	Stock
22	Firing Pin Retainers	50	Sear, Left	79	Set Screw	108	Buttplate
23	Firing Pin Springs	51	Sear Lever, Right	80	Spring Guide Pin	109	Buttplate Screws
24	Barrel Unit Locking Bolt	52	Sear Lever, Left	81	Hammer Sear, Rifle	110	Grip Cap
25	Cocking Indicators, Left and Right	53	Sear Springs	82	Sear Spring	111	Grip Cap Screw
26	Cocking Indicator Retainers	54	Hammer Springs	83	Spring Screw	112	Stock Bolt
27	Cocking Indicator Springs	55	Hammer Spring Guides	84	Sear Pin	113	Stock Bolt Washer
28	Rifle Change Button	56	Sideplate Yoke, Right	85	Hammer Spring, Rifle	114	Sling Loop Assembly
		57	Sideplate Yoke, Left	86	Spring Guide		

Model SR 20 Bolt-Action Rifle



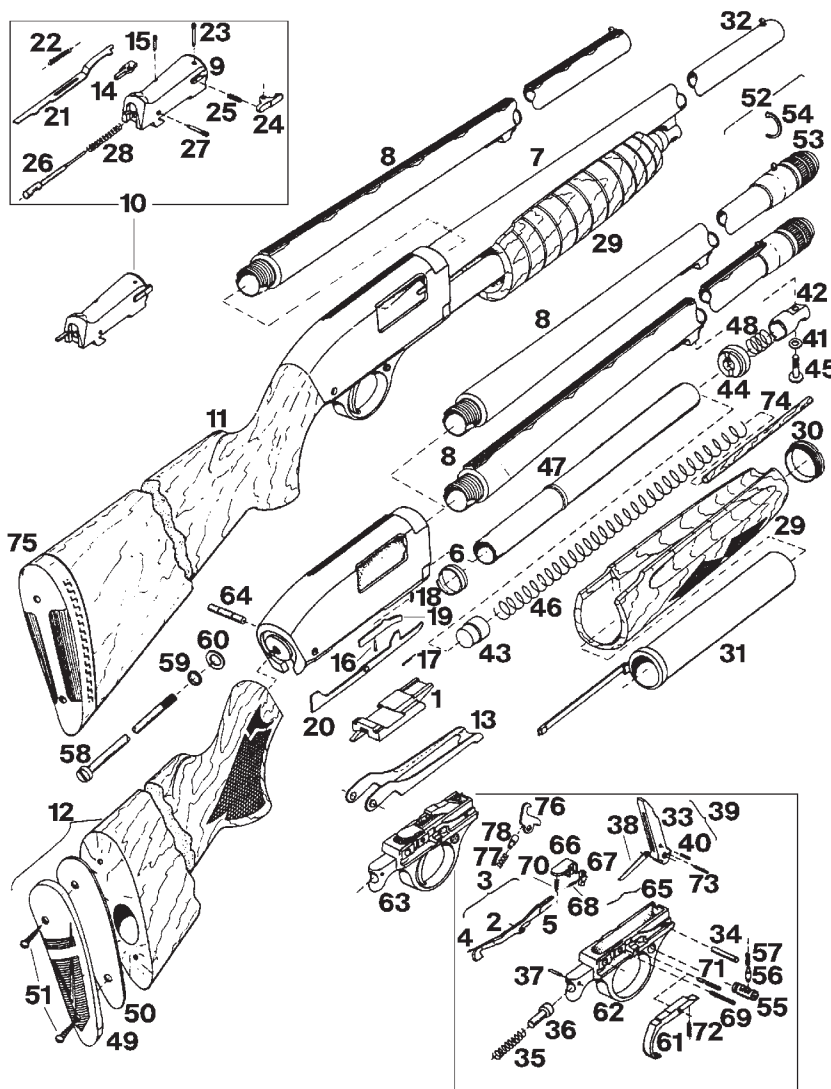
- | | | | | | |
|----|-------------------|----|-----------------------------------|----|-----------------------------|
| 1 | Barrel | 21 | Ejector | 41 | Single-Set Trigger Assembly |
| 2 | Front Sight Base | 22 | Ejector Spring | 42 | Trigger Guard Unit |
| 3 | Front Sight | 23 | Ejector Pin | 43 | Magazine Housing |
| 4 | Sight Screw | 24 | Bolt End Piece | 44 | Magazine Follower |
| 5 | Sight Spring | 25 | End Piece Lock | 45 | Magazine Spring |
| 6 | Sight Pin | 26 | Lock Spring | 46 | Magazine Floorplate |
| 7 | Sight Hood | 27 | Bolt Handle Lock | 47 | Floorplate Pin |
| 8 | Rear Sight Base | 28 | Bolt Handle Lock Spring | 48 | Floorplate Latch |
| 9 | Rear Sight | 29 | Bolt Handle Lock Pin | 49 | Latch Spring |
| 10 | Sight Base Screw | 30 | Striker | 50 | Latch Pin |
| 11 | Receiver | 31 | Striker Spring | 51 | Stock |
| 12 | Front Guard Screw | 32 | Connector | 52 | Rear Guard Screw Sleeve |
| 13 | Rear Guard Screw | 33 | Firing Pin | 53 | Front Guard Screw Sleeve |
| 14 | Bolt Stop Pin | 34 | Trigger Assembly | 54 | Sling Loop, Front |
| 15 | Bolt Stop | 35 | Trigger Assembly Pin | 55 | Sling Loop, Rear |
| 16 | Bolt Stop Spring | 36 | Trigger Assembly Screw | 56 | Stock End Cap |
| 17 | Bolt | 37 | Trigger Assembly Screw Spacers | 57 | End Cap Screw |
| 18 | Extractor | 38 | Trigger Assembly Screw Spacer | 58 | End Cap Nut |
| 19 | Extractor Spring | 39 | Double-Set Trigger Assembly | 59 | Front Sling Loop Nut |
| 20 | Extractor Pin | 40 | Double-Set Trigger Assembly Screw | | |

12-Gauge Slide-Action Shotgun



- | | | | | | |
|----|--|----|-------------------------------------|----|------------------------------------|
| 1 | Action Slide | 22 | Firing Pin | 45 | Safety Button, Right |
| 2 | Action Slide Release Lever | 23 | Firing Pin Retaining Pin | 46 | Safety Plunger |
| 3 | Action Slide Release Lever Operating Pin | 24 | Firing Pin Spring | 47 | Safety Plunger Spring |
| 4 | Action Slide Release Lever Spring | 25 | Forehand Operating Handle | 48 | Stock |
| 5 | Action Slide Release Lever Spring, Rear | 26 | Forehand Operating Sleeve Front Nut | 49 | Stock Bolt |
| 6 | Action Slide Spring | 27 | Forehand Operating Tube Assembly | 50 | Stock Bolt Lock Washer |
| 7 | Barrel | 28 | Front Sight | 51 | Stock Bolt Washer |
| 8 | Bolt | 29 | Hammer | 52 | Trigger |
| 9 | Carrier Assembly | 30 | Hammer Hinge Pin | 53 | Trigger Guard |
| 10 | Carrier Operating Cam | 31 | Hammer Spring | 54 | Trigger Guard Assembly |
| 11 | Carrier Operating Cam Retaining Pin | 32 | Hammer Spring Guide | 55 | Trigger Guard Retaining Pin |
| 12 | Cartridge Stop Spring | 33 | Hammer Spring Retaining Pin | 56 | Trigger Guard Retaining Pin Spring |
| 13 | Cartridge Stop, Left | 34 | Hammer Strut | 57 | Trigger Lock |
| 14 | Cartridge Stop, Right | 35 | Hammer Strut Pin | 58 | Trigger Lock Pawl |
| 15 | Cartridge Stop Pin | 36 | Magazine Band | 59 | Trigger Lock Pawl Spring |
| 16 | Cartridge Stop Pin Retaining Clip | 37 | Magazine Band Screw | 60 | Trigger Lock Pin |
| 17 | Ejector | 38 | Magazine Cap | 61 | Trigger Lock Spring |
| 18 | Ejector Spring | 39 | Magazine Follower | 62 | Trigger Pin |
| 19 | Extractor, Right | 40 | Magazine Spring | 63 | Trigger Spring |
| 20 | Extractor Hinge Pin | 41 | Magazine Tube | 64 | Wood Plug |
| 21 | Extractor Spring, Right | 42 | Magazine Tube Locking Screws | 65 | Pistol Grip Cap |
| | | 43 | Recoil Pad | 66 | Pistol Grip Cap Screw |
| | | 44 | Recoil Pad Screws | | |

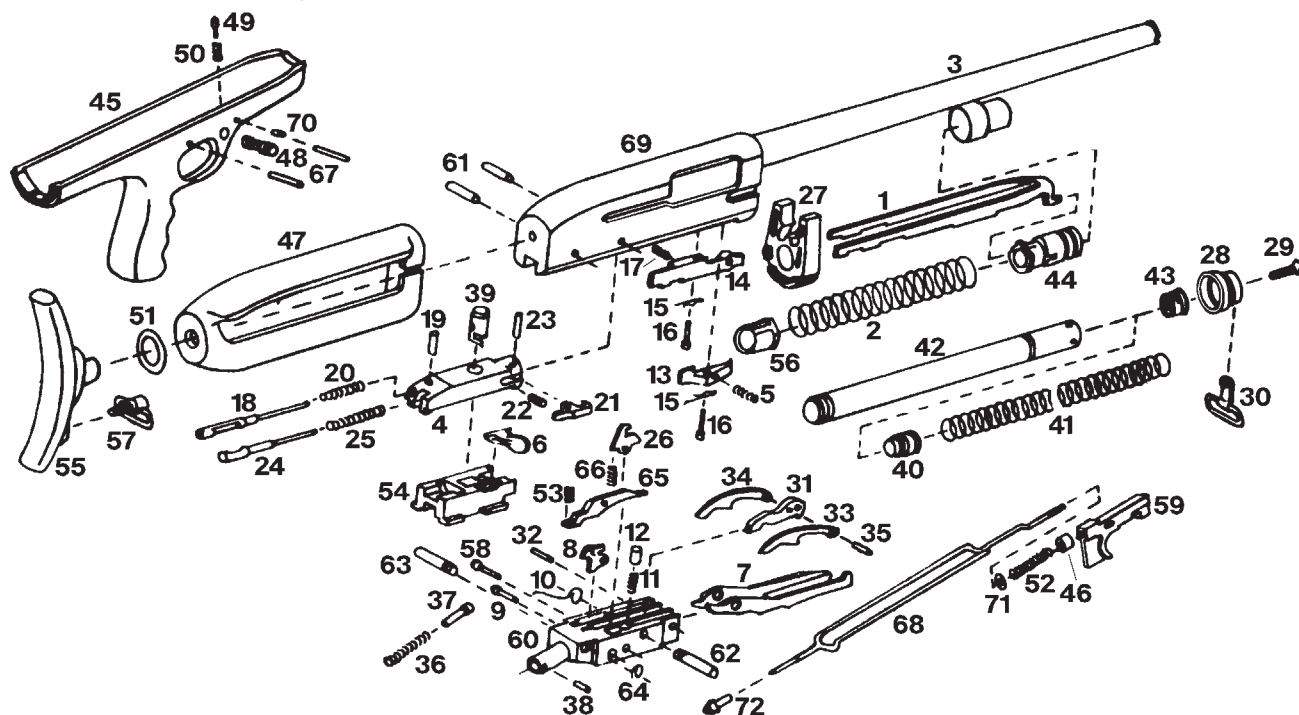
Flite King Slide-Action Shotgun



- 1 Slide Action
- 2 Slide Action Release Lever
- 3 Slide Action Release Lever Assembly
- 4 Slide Action Release Lever Spring, Rear
- 5 Slide Action Release Lever Spring, Front
- 6 Slide Action Spring
- 7 Barrel
- 8 Alternate Barrel
- 9 Bolt
- 10 Bolt Assembly
- 11 Stock Assembly, Plain with Recoil Pad
- 12 Stock Assembly, with Checkering, Buttplate and Trim
- 13 Carrier Assembly
- 14 Carrier Operating Cam
- 15 Carrier Operating Cam Retaining Pin
- 16 Cartridge Stop Pin
- 17 Cartridge Stop Pin Retaining Clip
- 18 Cartridge Stop Spring
- 19 Cartridge Stop, Left
- 20 Cartridge Stop, Right
- 21 Extractor/Ejector
- 22 Extractor/Ejector Spring
- 23 Extractor Hinge Pin
- 24 Extractor, Right
- 25 Extractor Spring, Right
- 26 Firing Pin
- 27 Firing Pin Retaining Pin
- 28 Firing Pin Spring
- 29 Forehand Operating Handle
- 30 Forehand Operating Sleeve Front Nut
- 31 Forehand Operating Tube Assembly
- 32 Front Sight Bead
- 33 Hammer
- 34 Hammer Hinge Pin
- 35 Hammer Spring
- 36 Hammer Spring Guide
- 37 Hammer Spring Retaining Pin

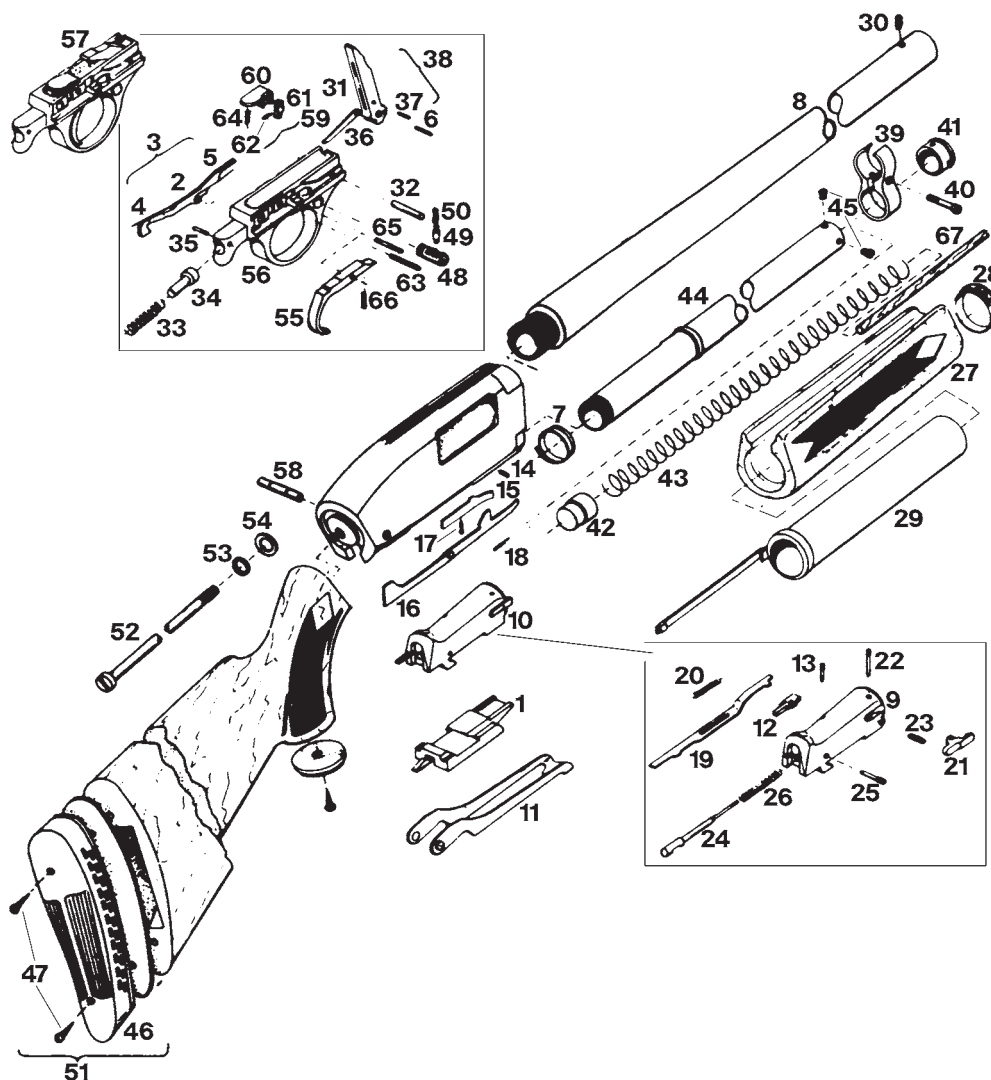
- 38 Hammer Strut
- 39 Hammer and Strut Assembly
- 40 Hammer Strut Pin
- 41 Magazine Cap Screw Lock Washer
- 42 Magazine Cap Support
- 43 Magazine Follower
- 44 Magazine Cap
- 45 Magazine Cap Screw
- 46 Magazine Spring
- 47 Magazine Tube Assembly
- 48 Magazine Cap Spring
- 49 Buttplate
- 50 Buttplate Trim
- 51 Buttplate Screws
- 52 Choke Assembly
- 53 Choke Cap
- 54 Choke Click Spring
- 55 Safety Button
- 56 Safety Plunger
- 57 Safety Plunger Spring
- 58 Stock Bolt
- 59 Stock Bolt Lock Washer
- 60 Stock Bolt Washer
- 61 Trigger
- 62 Trigger Guard
- 63 Trigger Guard Assembly
- 64 Trigger Guard Retaining Pin
- 65 Trigger Guard Retaining Pin Spring
- 66 Trigger Lock
- 67 Trigger Lock Pawl
- 68 Trigger Lock Pawl Spring
- 69 Trigger Lock Pin
- 70 Trigger Lock Spring
- 71 Trigger Pin
- 72 Trigger Spring
- 73 Slide Action Release Lever Operating Pin
- 74 Wood Plug
- 75 Recoil Pad
- 76 Escapement Hook
- 77 Escapement Hook Spring
- 78 Escapement Hook Spring Plunger

Model 10A Autoloading Shotgun



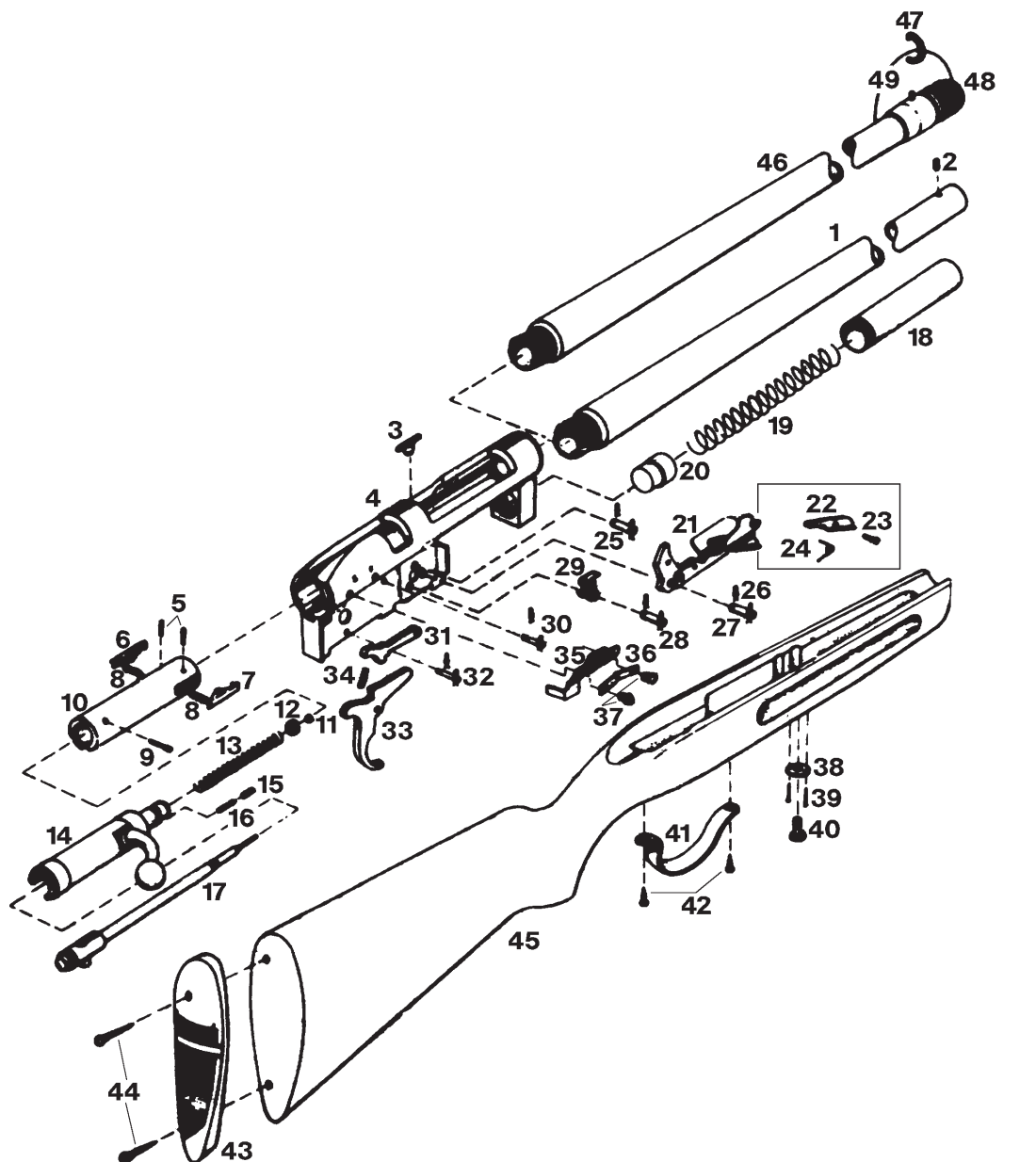
- | | | |
|---|---------------------------------|---|
| 1 Action Bar | 25 Firing Pin Retracting Spring | 50 Safety Spring |
| 2 Action Spring | 26 Escapement Hook | 51 Shoulder Yoke Spring |
| 3 Barrel and Cylinder Assembly with Front Sight Threads | 27 Housing Coupling | 52 Trigger Return Spring |
| 4 Bolt | 28 Forehand Cap | 53 Sear Set Screw |
| 5 Cartridge Stop Spring, Right | 29 Forehand Cap Screw | 54 Slide |
| 6 Cocking Handle | 30 Front Swivel Assembly | 55 Shoulder Yoke |
| 7 Cartridge Lifter | 31 Hammer | 56 Shoulder Yoke Bolt |
| 8 Cartridge Lifter Actuator Assembly | 32 Hammer Hinge Pin | 57 Rear Swivel Assembly |
| 9 Cartridge Lifter Actuator Hinge Pin | 33 Hammer Strut, Right | 58 Rear Swivel Nut |
| 10 Cartridge Lifter Actuator Spring | 34 Hammer Strut, Left | 59 Trigger |
| 11 Cartridge Lifter Spring | 35 Hammer Strut Pin | 60 Guard |
| 12 Cartridge Lifter Spring Plunger | 36 Hammer Spring | 61 Guard Retracting Pins |
| 13 Cartridge Stop, Right | 37 Hammer Spring Guide | 62 Guard Retracting Pin Bushing, Front |
| 14 Cartridge Stop, Left | 38 Hammer Spring Retracting Pin | 63 Guard Retracting Pin Bushing, Rear |
| 15 Cartridge Stop Pin Retaining Clips | 39 Locking Pin | 64 Guard Retracting Pin Bushing Retracting Spring |
| 16 Cartridge Stop Pins | 40 Magazine Follower | 65 Sear |
| 17 Cartridge Stop Spring, Left | 41 Magazine Spring | 66 Escapement Hook Spring |
| 18 Ejector | 42 Magazine Tube | 67 Trigger Retracting Pins |
| 19 Firing Pin and Ejector Retracting Pin | 43 Magazine Tube Cap | 68 Trigger Rod |
| 20 Ejector Retracting Spring | 44 Piston | 69 Receiver |
| 21 Extractor, Right | 45 Pistol Grip Housing | 70 Trigger Rod Lock Nut |
| 22 Extractor Spring, Right | 46 Pistol Grip Sling Pin | 71 Rod Washer |
| 23 Extractor Hinge Pin | 47 Receiver Housing | 72 Base Spring Plug |
| 24 Firing Pin | 48 Safety Button | |
| | 49 Safety Spring Plunger | |

Model 200 Slide-Action Shotgun



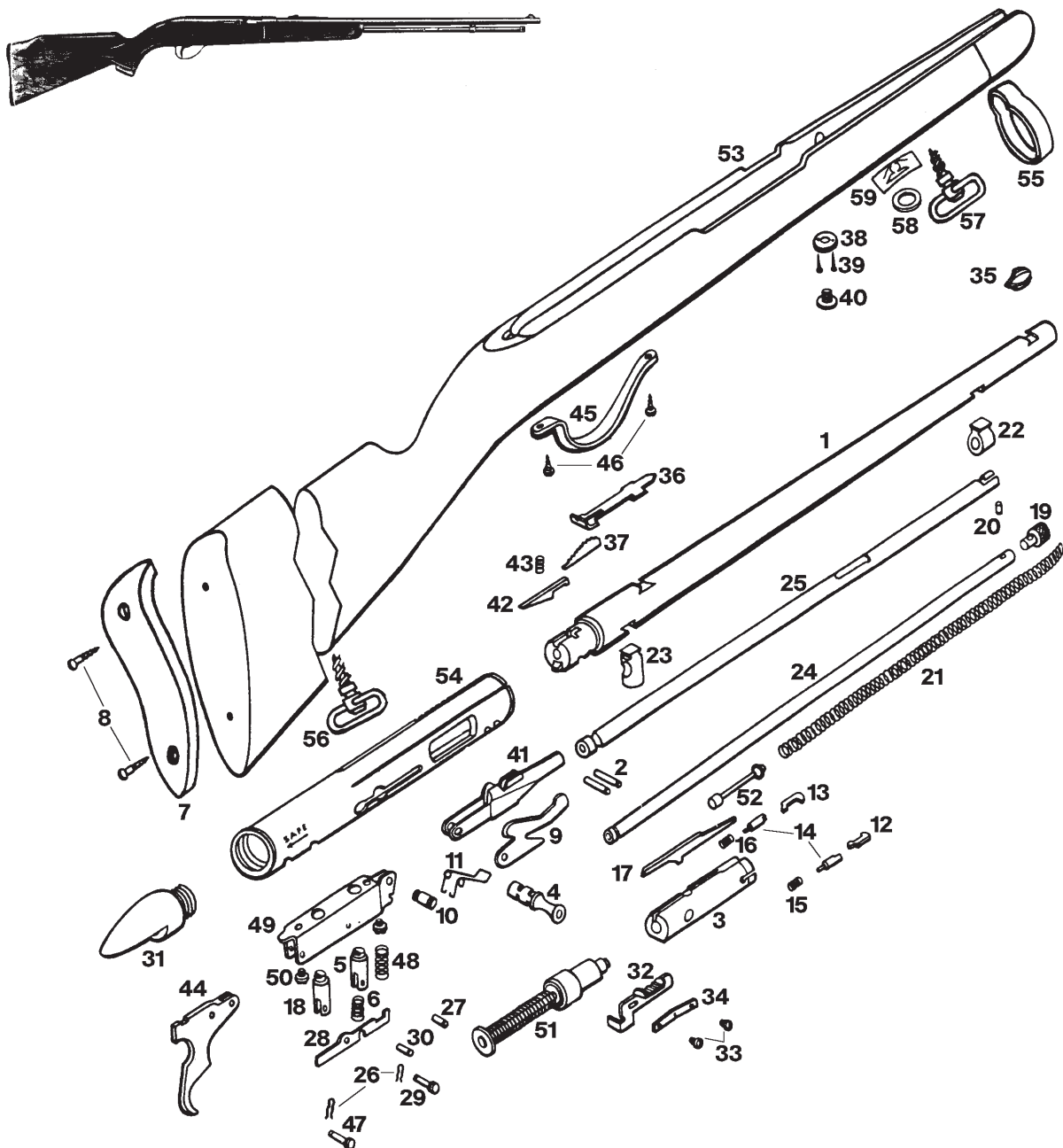
1	Slide Action	22	Extractor Hinge Pin	45	Magazine Tube Locking Screws
2	Slide Action Release Lever	23	Extractor Spring, Right	46	Recoil Pad
3	Slide Action Release Lever Assembly	24	Firing Pin	47	Recoil Pad Screws
4	Slide Action Release Lever Spring, Rear	25	Firing Pin Retaining Pin	48	Safety Button
5	Slide Action Release Lever Spring, Front	26	Firing Pin Spring	49	Safety Plunger
6	Slide Action Release Lever Operating Pin	27	Forehand Operating Handle	50	Safety Plunger Spring
7	Slide Action Spring	28	Forehand Operating Sleeve Front Nut	51	Stock Assembly
8	Barrel	29	Forehand Operating Tube Assembly	52	Stock Bolt
9	Bolt	30	Front Sight	53	Stock Bolt Lock Washer
10	Bolt Assembly	31	Hammer	54	Stock Bolt Washer
11	Carrier Assembly	32	Hammer Hinge Pin	55	Trigger
12	Carrier Operating Cam	33	Hammer Spring	56	Trigger Guard
13	Carrier Operating Cam Retaining Pin	34	Hammer Spring Guide	57	Trigger Guard Assembly
14	Cartridge Stop Spring	35	Hammer Spring Retaining Pin	58	Trigger Guard Retaining Pin
15	Cartridge Stop, Left	36	Hammer Strut	59	Trigger Guard Retaining Pin Spring
16	Cartridge Stop, Right	37	Hammer Strut Pin	60	Trigger Lock
17	Cartridge Stop Pin	38	Hammer and Strut Assembly	61	Trigger Lock Pawl
18	Cartridge Stop Pin Retaining Clip	39	Magazine Band	62	Trigger Lock Pawl Spring
19	Extractor/Ejector	40	Magazine Band Screw	63	Trigger Lock Pin
20	Extractor/Ejector Spring	41	Magazine Cap	64	Trigger Lock Spring
21	Extractor, Right	42	Magazine Follower	65	Trigger Pin
		43	Magazine Spring	66	Trigger Spring
		44	Magazine Tube	67	Wood Plug

Model 514 Bolt-Action Shotgun



- | | | | | | |
|----|--|----|----------------------------------|----|---------------------------------------|
| 1 | Barrel | 17 | Firing Pin and Head Assembly | 34 | Trigger Spring |
| 2 | Front Sight | 18 | Magazine Tube Assembly | 35 | Safety |
| 3 | Ejector | 19 | Magazine Spring | 36 | Safety Spring |
| 4 | Receiver | 20 | Magazine Follower | 37 | Safety Screws |
| 5 | Extractor Retaining Pin | 21 | Cartridge Lifter Assembly | 38 | Takedown Escutcheon |
| 6 | Extractor, Left | 22 | Cartridge Stop and Lifter | 39 | Takedown Escutcheon Pins |
| 7 | Extractor, Right | 23 | Cartridge Stop and Lifter Pin | 40 | Takedown Screw |
| 8 | Extractor Springs | 24 | Cartridge Stop and Lifter Spring | 41 | Trigger Guard |
| 9 | Bolt Head Retaining Pin | 25 | Cartridge Lifter Stop Pin | 42 | Trigger Guard Screws |
| 10 | Bolt Head | 26 | Retaining Spring Pin | 43 | Buttplate |
| 11 | Firing Pin Spring Retaining Sleeve Stop Ring | 27 | Cartridge Lifter Pin | 44 | Buttplate Screws |
| 12 | Firing Pin Spring Retaining Sleeve | 28 | Cartridge Lifter Spring Pin | 45 | Stock Assembly |
| 13 | Firing Pin Spring | 29 | Cartridge Lifter Spring | 46 | Barrel with Adjustable Choke Assembly |
| 14 | Bolt Handle and Bolt Body Assembly | 30 | Sear Pin | 47 | Choke Click Spring |
| 15 | Bolt Head Detent | 31 | Sear | 48 | Choke Cap |
| 16 | Bolt Head Detent Spring | 32 | Trigger Pin | 49 | Choke Assembly |
| | | 33 | Trigger | | |

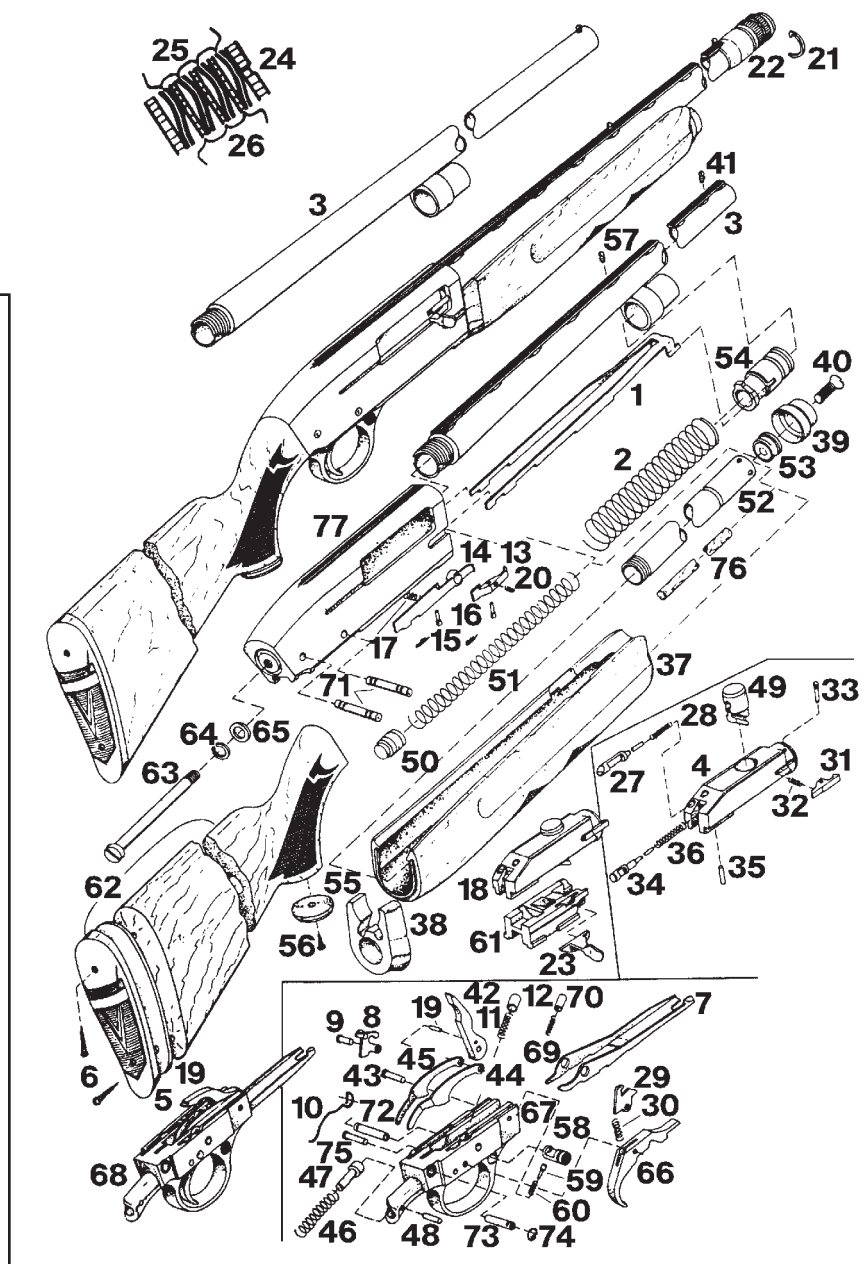
Sport King and Higgins 25 A101 Autoloading Carbine



1	Barrel	16	Extractor Spring, Left	31	Receiver Plug, Rear	46	Trigger Guard Screws
2	Barrel Pins	17	Firing Pin	32	Safety	47	Trigger Pin
3	Bolt	18	Hammer Plunger	33	Safety Screws	48	Trigger Return Spring
4	Bolt Handle	19	Magazine Cap	34	Safety Spring	49	Underbody
5	Bolt Plunger	20	Magazine Cap Pin	35	Front Sight	50	Underbody Screws
6	Bolt Plunger Spring	21	Magazine Spring	36	Rear Sight	51	Hammer Assembly
7	Buttplate	22	Magazine Support, Front	37	Rear Sight Elevator	52	Magazine Follower Assembly
8	Buttplate Screws	23	Magazine Support, Rear	38	Takedown Escutcheon	53	Stock Assembly
9	Cartridge Lifter	24	Magazine Tube, Inner	39	Takedown Escutcheon Pins	54	Breechbolt
10	Cartridge Lifter Pin	25	Magazine Tube, Outer	40	Takedown Screw	55	Stock Band
11	Cartridge Lifter Spring	26	Retaining Spring Pins	41	Throat	56	Rear Swivel
12	Extractor, Right	27	Plunger Assembly Pin	42	Top Ramp	57	Front Swivel
13	Extractor, Left	28	Plunger Connector	43	Top Ramp Spring	58	Front Swivel Washer
14	Extractor Plungers	29	Plunger Connector Pin	44	Trigger	59	Front Swivel Speed Nut
15	Extractor Spring, Right	30	Plunger Connector Stop Pin	45	Trigger Guard		

Supermatic Deluxe Model C-1200 and C-1211 Autoloading Shotgun

- 1 Action Bar
- 2 Action Spring
- 3 Barrel
- 4 Bolt
- 5 Buttplate
- 6 Buttplate Screws
- 7 Cartridge Lifter
- 8 Cartridge Lifter Actuator Assembly
- 9 Cartridge Lifter Actuator Hinge Pin
- 10 Cartridge Lifter Actuator Spring
- 11 Cartridge Lifter Spring
- 12 Cartridge Lifter Spring Plunger
- 13 Cartridge Stop, Right
- 14 Cartridge Stop, Left
- 15 Cartridge Stop Pin Retaining Clips
- 16 Cartridge Stop Pins
- 17 Cartridge Stop Spring, Left
- 18 Bolt Assembly
- 19 Buttplate Trim
- 20 Cartridge Stop Spring, Right
- 21 Choke Click Spring
- 22 Choke Cap Assembly
- 23 Cocking Handle
- 24 Cylinder Nut
- 25 Cylinder Wavy Springs
- 26 Cylinder Spacer Washers
- 27 Ejector
- 28 Ejector Retracting Spring
- 29 Escapement Hook
- 30 Escapement Hook Spring
- 31 Extractor, Right
- 32 Extractor Spring, Right
- 33 Extractor Pivot Pin
- 34 Firing Pin
- 35 Firing Pin Retracting Pin and Ejector Retracting Pin
- 36 Firing Pin Retracting Spring
- 37 Forehand Assembly
- 38 Forehand Base
- 39 Forehand Cap
- 40 Forehand Cap Screw
- 41 Front Sight
- 42 Hammer
- 43 Hammer Hinge Pin
- 44 Hammer Strut, Right
- 45 Hammer Strut, Left
- 46 Hammer Spring
- 47 Hammer Spring Guide
- 48 Hammer Spring Retracting Pin
- 49 Locking Pin
- 50 Magazine Follower

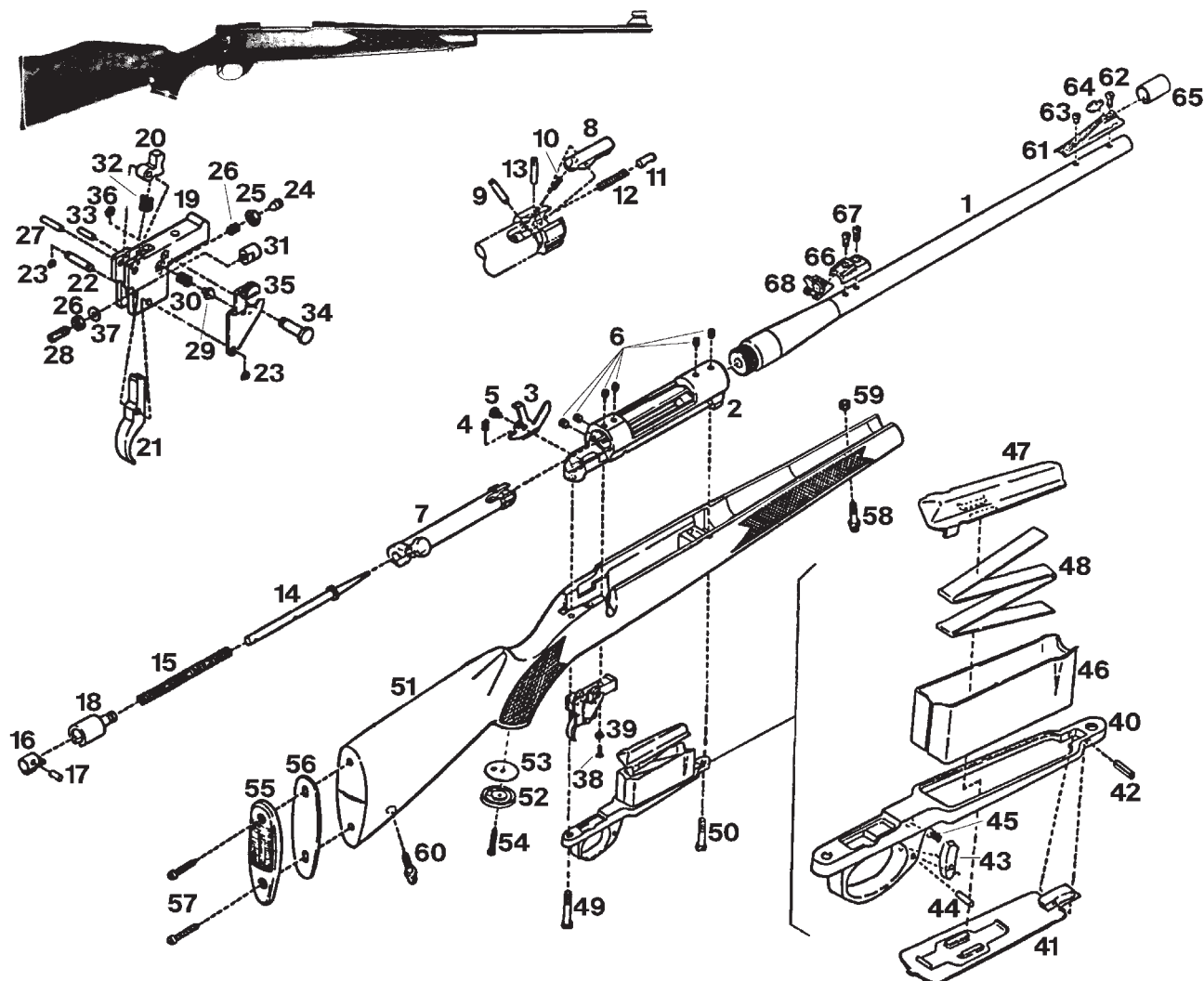


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|---------------------------|---|
| 51 Magazine Spring | 68 Trigger Guard Assembly |
| 52 Magazine Tube | 69 Trigger Spring |
| 53 Magazine Tube Cap | 70 Trigger Spring Plunger |
| 54 Piston | 71 Trigger Guard Retaining Pins |
| 55 Pistol Grip Cap | 72 Trigger Guard Retaining Pin Bushing, Front |
| 56 Pistol Grip Cap Screw | 73 Trigger Guard Retaining Pin Bushing, Rear |
| 57 Rear Sight | 74 Trigger Guard Retaining Pin Bushing Retaining Spring |
| 58 Safety Button | 75 Trigger Hinge Pin |
| 59 Safety Spring Plunger | 76 Wood Plug |
| 60 Safety Spring | 77 Receiver |
| 61 Slide | |
| 62 Stock Assembly | |
| 63 Stock Bolt | |
| 64 Stock Bolt Lock Washer | |
| 65 Stock Bolt Washer | |
| 66 Trigger | |
| 67 Trigger Guard | |

Parts Not Shown

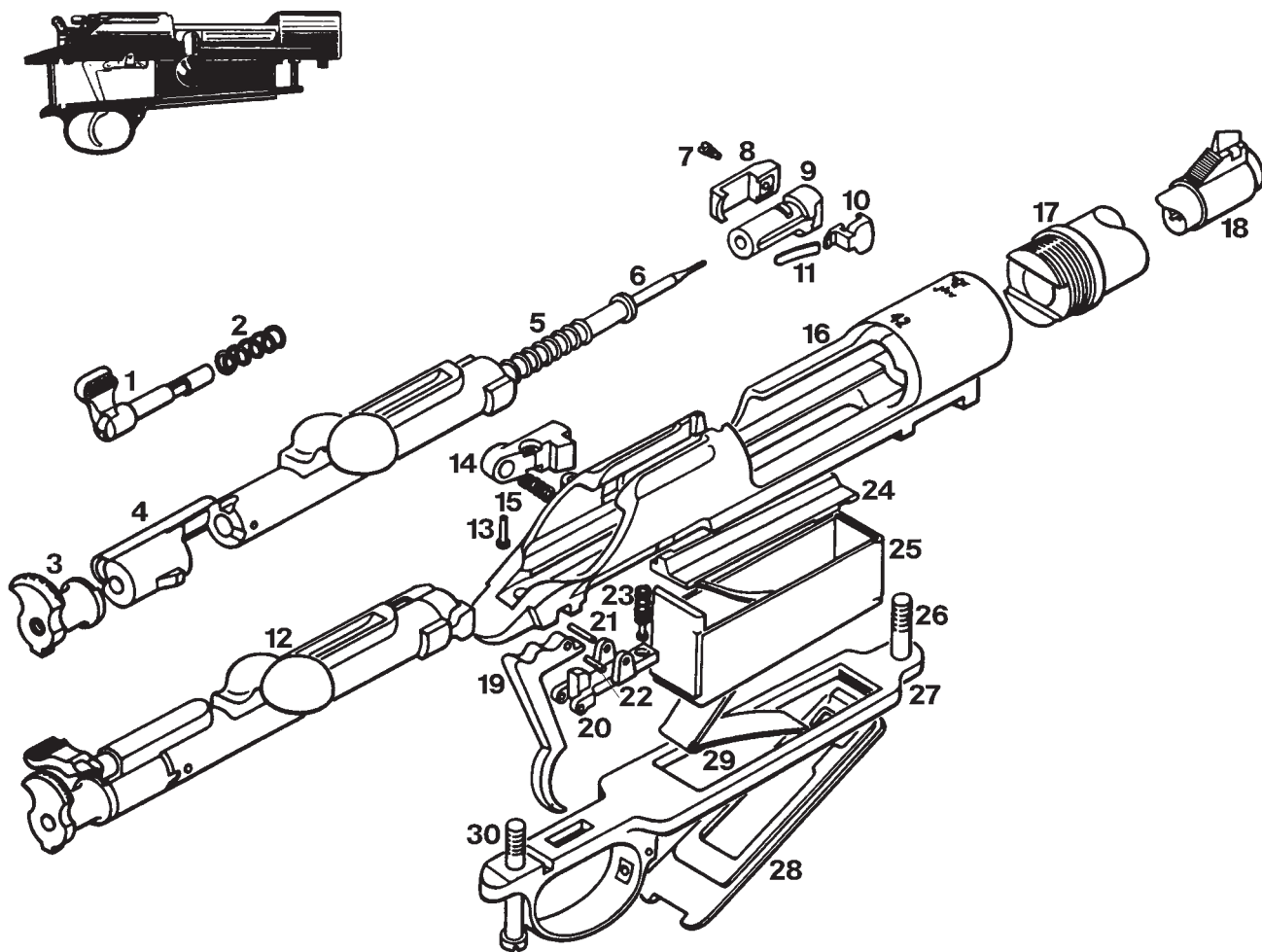
- Choke Cap
- Cylinder Washer
- Hammer Strut Pin

Series 1500 Bolt-Action Rifle



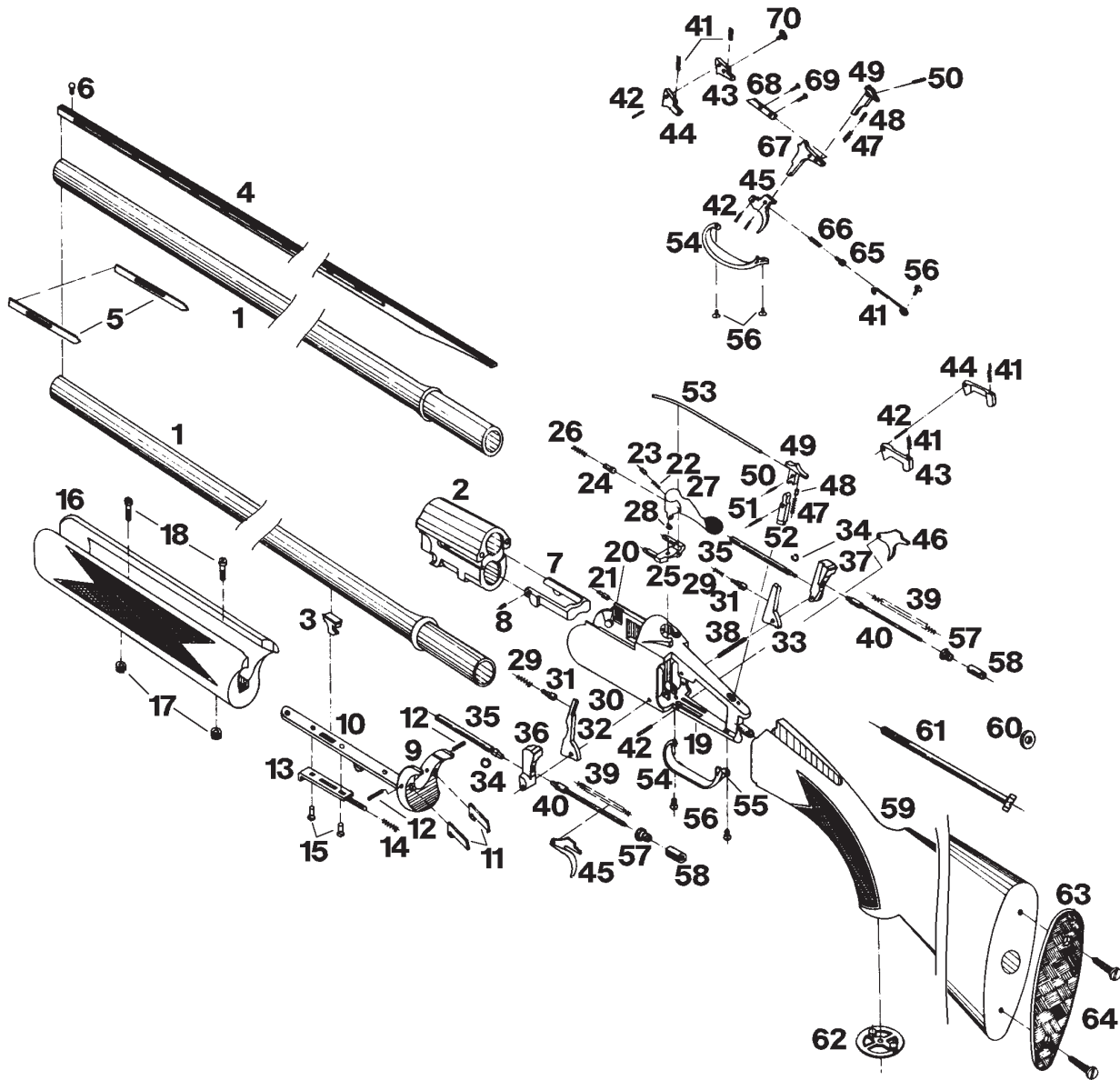
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|----|----------------------------|----|---------------------------------|----|--------------------------|
| 1 | Barrel | 24 | Trigger Adjusting Screw, Front | 47 | Magazine Follower |
| 2 | Receiver | 25 | Trigger Spring | 48 | Magazine Spring |
| 3 | Bolt Stop | 26 | Lock Nut | 49 | Rear Guard Screw |
| 4 | Bolt Stop Spring | 27 | Sear Pin | 50 | Front Guard Screw |
| 5 | Bolt Stop Screw | 28 | Trigger Adjusting Screw, Rear | 51 | Stock Body |
| 6 | Receiver Plug Screw | 29 | Safety Plunger | 52 | Grip Cap |
| 7 | Bolt Body | 30 | Safety Plunger Spring | 53 | Grip Cap White Spacer |
| 8 | Extractor | 31 | Block | 54 | Grip Cap Screw |
| 9 | Extractor Pin | 32 | Sear Spring | 55 | Buttplate |
| 10 | Extractor Spring | 33 | Sear Stop Pin | 56 | Buttplate White Spacer |
| 11 | Ejector | 34 | Safety Guide Pin | 57 | Buttplate Screws |
| 12 | Ejector Spring | 35 | Safety | 58 | Front Swivel Screw |
| 13 | Ejector Pin | 36 | Retaining Ring Safety Guide Pin | 59 | Front Swivel Nut |
| 14 | Firing Pin | 37 | Washer | 60 | Rear Swivel Screw |
| 15 | Mainspring | 38 | Trigger Housing Screw | 61 | Front Sight Ramp |
| 16 | Cocking Piece | 39 | Star Washer | 62 | Front Sight Screw, Long |
| 17 | Firing Pin Retaining Pin | 40 | Trigger Guard | 63 | Front Sight Screw, Short |
| 18 | Bolt Sleeve | 41 | Floorplate | 64 | Front Sight |
| 19 | Trigger Housing | 42 | Floorplate Pin | 65 | Front Sight Hood |
| 20 | Sear | 43 | Floorplate Catch | 66 | Rear Sight Base |
| 21 | Trigger | 44 | Floorplate Catch Pin | 67 | Rear Sight Base Screws |
| 22 | Trigger Pin | 45 | Floorplate Catch Spring | 68 | Rear Sight |
| 23 | Retaining Ring Trigger Pin | 46 | Magazine | | |

Model 98/40 Bolt-Action Rifle

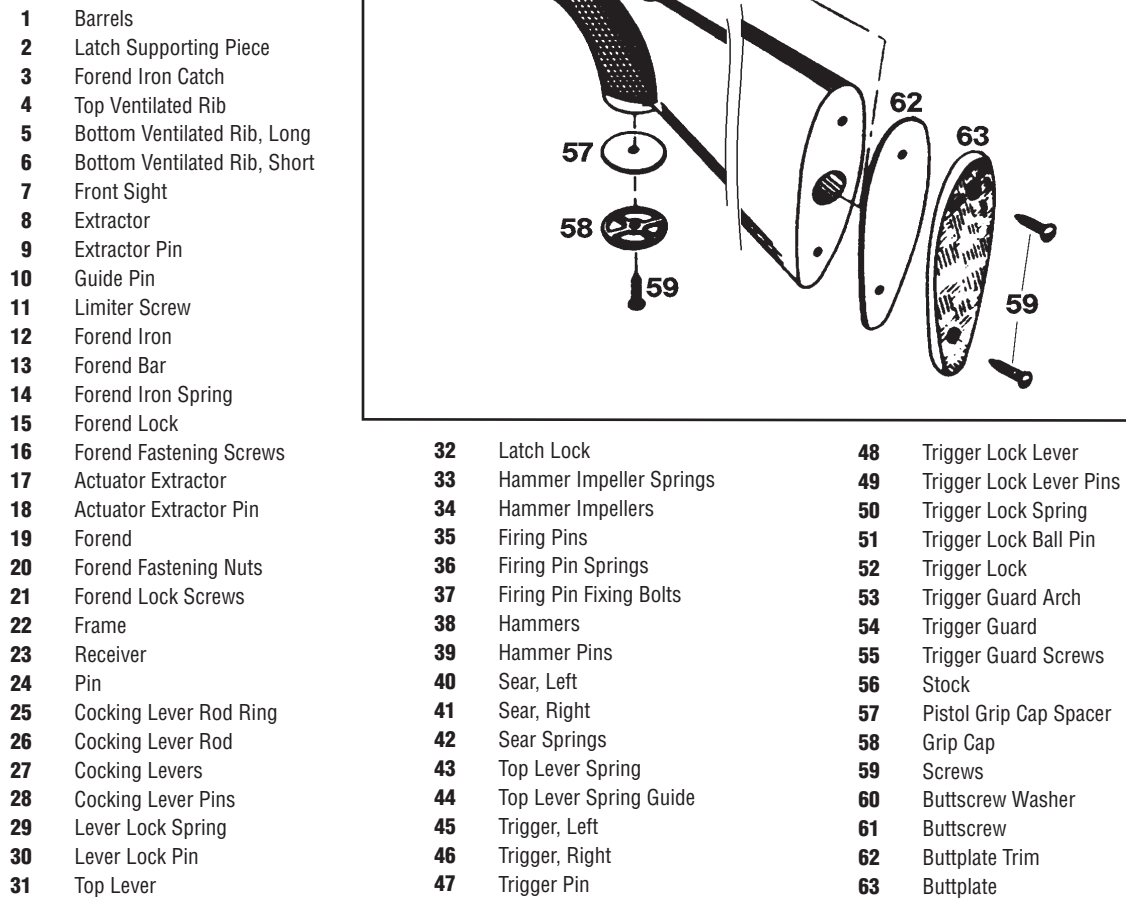


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|----|-------------------|----|----------------------------|
| 1 | Safety | 16 | Receiver |
| 2 | Safety Spring | 17 | Barrel |
| 3 | Firing Pin Nut | 18 | Front Sight |
| 4 | Cocking Piece | 19 | Trigger |
| 5 | Firing Pin Spring | 20 | Sear |
| 6 | Firing Pin | 21 | Sear Pivot Pin |
| 7 | Ejector Screw | 22 | Trigger Pin |
| 8 | Ejector | 23 | Sear Spring and Safety Pin |
| 9 | Bolt Head | 24 | Magazine Follower |
| 10 | Extractor | 25 | Magazine Box |
| 11 | Extractor Spring | 26 | Front Guard Screw |
| 12 | Bolt Assembly | 27 | Trigger Guard |
| 13 | Bolt Stop Pin | 28 | Floorplate |
| 14 | Bolt Stop | 29 | Magazine Spring |
| 15 | Bolt Stop Spring | 30 | Rear Guard Screw |

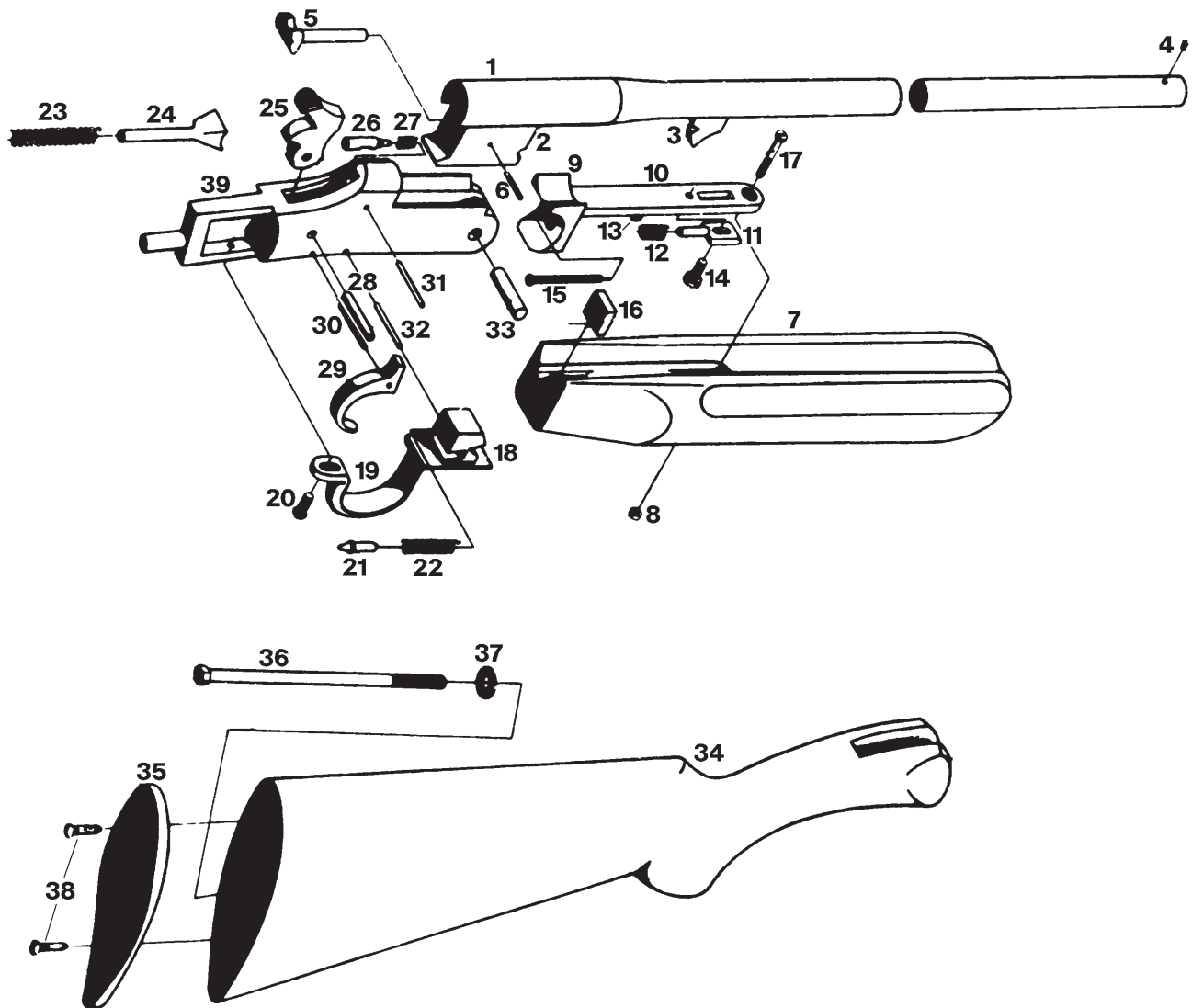
Over/Under Shotgun



1	Barrels	19	Tail	37	Hammer, Right	55	Trigger Guard Internal Arch
2	Monobloc	20	Trunnion Pin	38	Hammer Pin	56	Trigger Guard Screws
3	Forend Iron Catch	21	Top Lever Release Pin	39	Hammer Springs	57	Hammer Activator Guide
4	Top Ventilated Rib	22	Top Lever Pin Spring	40	Hammer Spring Guides	58	Limiter Nut
5	Side Ventilated Rib	23	Top Lever Pin	41	Sear Springs	59	Buttstock
6	Front Sight	24	Lever Impeller Pin	42	Sear and Trigger Pins	60	Washer
7	Extractor	25	Lock Fastener	43	Sear, Left	61	Buttscrew
8	Limited Screw	26	Lever Impeller Spring	44	Sear, Right	62	Grip Cap
9	Forend Iron Assembly	27	Top Lever	45	Trigger, Left	63	Buttplate
10	Forend Bar	28	Retainer Pin	46	Trigger, Right	64	Buttplate Screws
11	Ejector Levers	29	Firing Pin Springs	47	Safety Spring	65	Selective Mechanism Block Pin
12	Ejector Lever Pins	30	Frame	48	Safety Travel Control Pin	66	Selective Mechanism Block Spring
13	Forend Lock	31	Firing Pins	49	Safety Catch	67	Selective Mechanism Block
14	Forend Lock Spring	32	Top Firing Pin Plunger	50	Safety Catch Pin	68	Sear Impulsor
15	Forend Lock Screws	33	Bottom Firing Pin Plunger	51	Safety Catch Lever Pin	69	Fixing Pins
16	Forend Wood	34	Locking Lever Rings	52	Safety Catch Lever	70	Pin
17	External Fastening Nuts	35	Cocking Levers	53	Safety Impeller		
18	Forend Iron Screws	36	Hammer, Left	54	Trigger Guard		

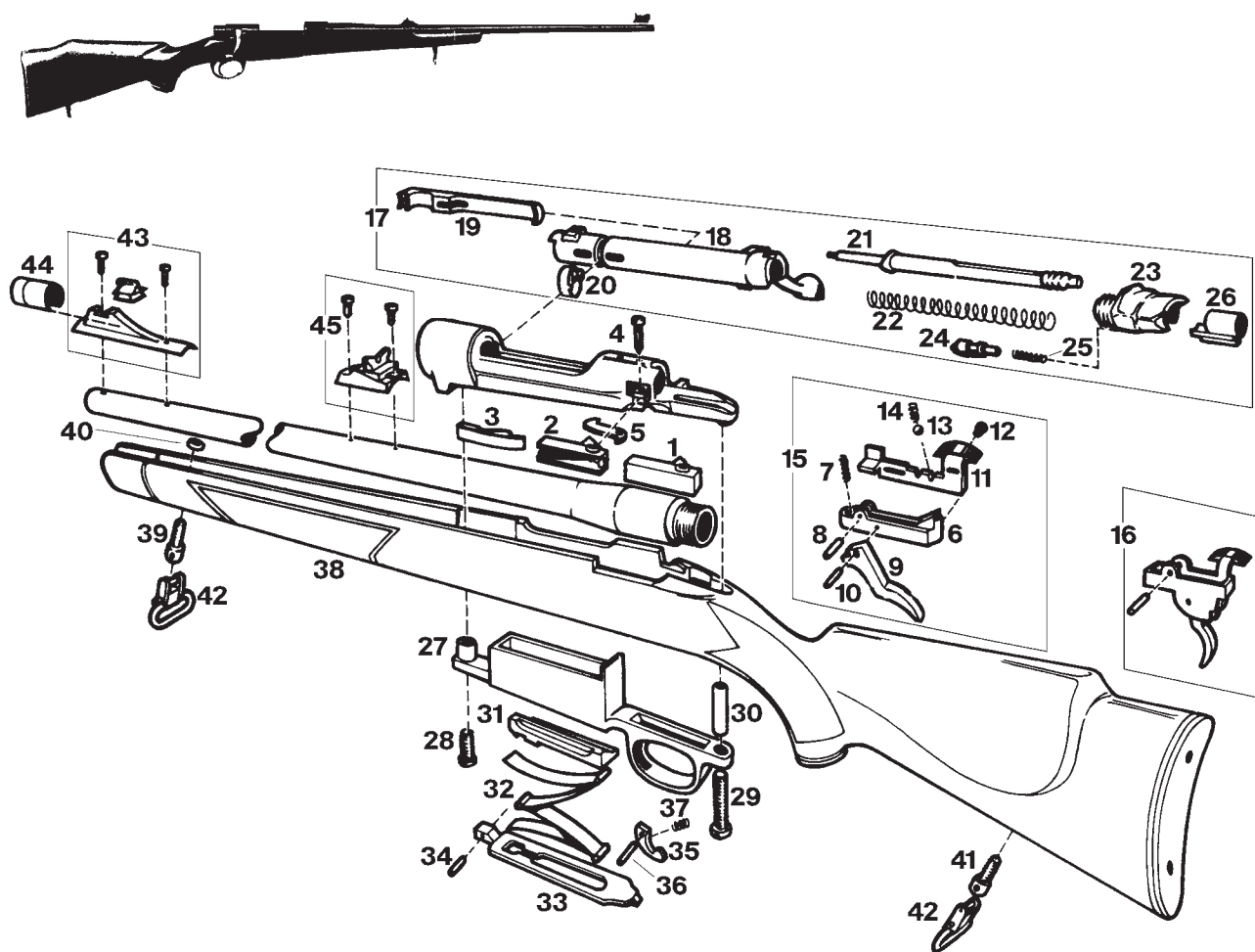


Single Barrel Shotgun



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|------------------------------------|--|------------------------------------|
| 1 Barrel | 14 Forend Retainer Pin Screw | 27 Firing Pin Spring |
| 2 Barrel Latch | 15 Forend Iron Screw | 28 Hammer Pin |
| 3 Forend Iron Catch | 16 Forend Nut | 29 Trigger |
| 4 Front Sight | 17 Forend Rod Screw | 30 Trigger Pin |
| 5 Extractor | 18 Trigger Guard and Locking Bolt | 31 Firing Pin Retaining Pin |
| 6 Extractor Pin | 19 Trigger Guard Arc | 32 Trigger Guard Pin |
| 7 Forend | 20 Trigger Guard Screw | 33 Block Pin |
| 8 Fixing Screw | 21 Spring Guide Pin | 34 Stock |
| 9 Forend Iron | 22 Spring | 35 Buttplate |
| 10 Forend Rod | 23 Cocking Lever Spring | 36 Stock Bolt |
| 11 Forend Retainer Pin | 24 Cocking Lever | 37 Washer |
| 12 Forend Iron Spring | 25 Hammer | 38 Buttplate Screws |
| 13 Forend Iron Spring Catch | 26 Firing Pin | 39 Frame |

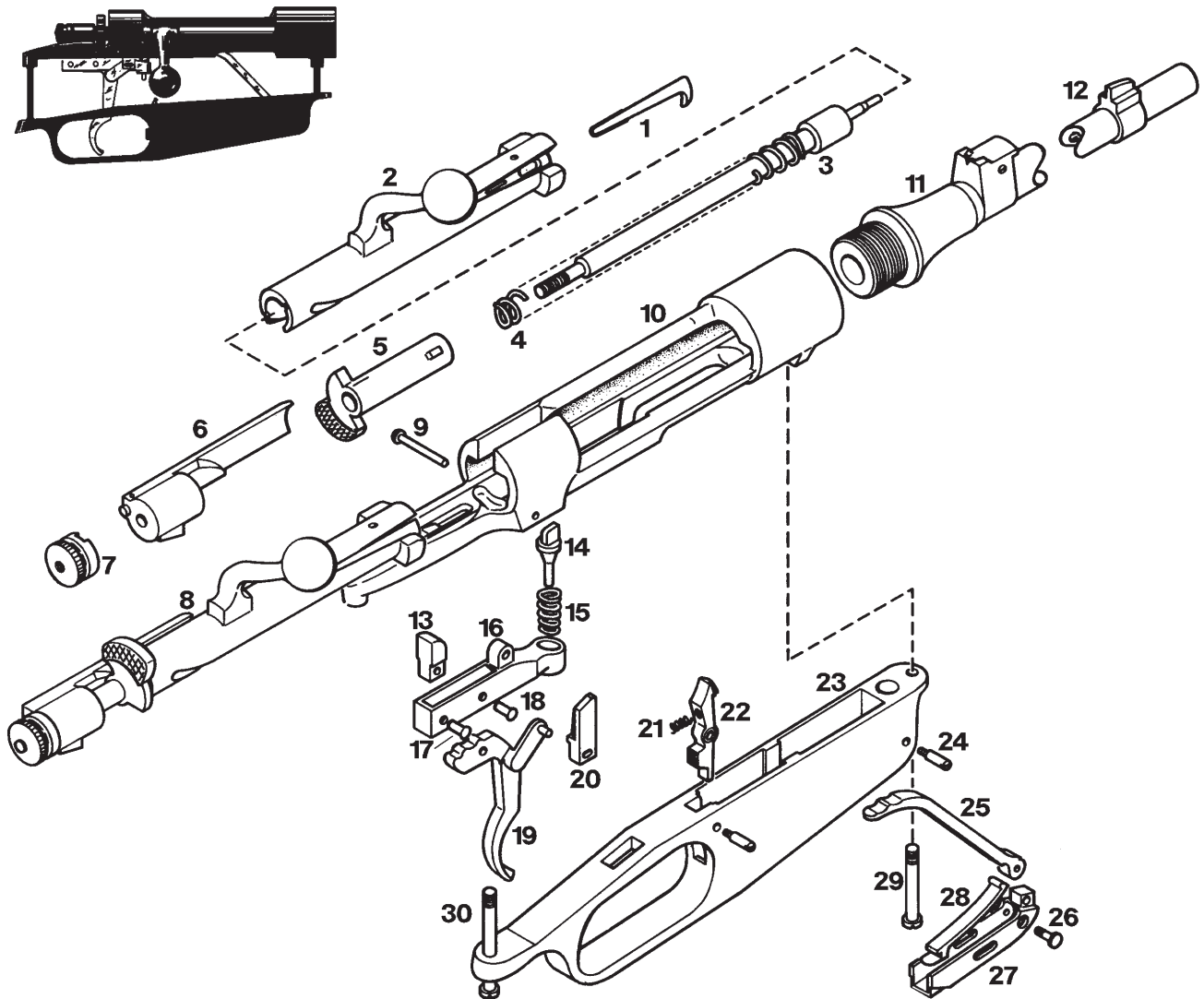
Mark X Bolt-Action Rifle



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|--------------------------------|-----------------------------|
| 1 Bolt Stop/Ejector Assembly | 24 Bolt Sleeve Lock |
| 2 Bolt Stop | 25 Bolt Sleeve Lock Spring |
| 3 Bolt Stop Spring | 26 Cocking Piece |
| 4 Bolt Stop Screw | 27 Trigger Guard Assembly |
| 5 Ejector | 28 Front Guard Screw |
| 6 Sear | 29 Rear Guard Screw |
| 7 Sear Spring | 30 Bushing |
| 8 Sear Pin | 31 Follower |
| 9 Trigger | 32 Follower Spring |
| 10 Trigger Pin | 33 Floorplate |
| 11 Safety | 34 Floorplate Pin |
| 12 Safety Screw | 35 Floorplate Latch |
| 13 Safety Detent | 36 Floorplate Latch Pin |
| 14 Safety Detent Spring | 37 Latch Spring |
| 15 Standard Trigger Assembly | 38 Stock |
| 16 Adjustable Trigger Assembly | 39 Front Swivel Screw |
| 17 Bolt Assembly | 40 Front Swivel Screw Nut |
| 18 Bolt Body | 41 Rear Swivel Screw |
| 19 Extractor | 42 Detachable Sling Swivels |
| 20 Extractor Collar | 43 Front Sight Assembly |
| 21 Firing Pin | 44 Front Sight Hood |
| 22 Firing Pin Spring | 45 Rear Sight Assembly |
| 23 Bolt Sleeve | |

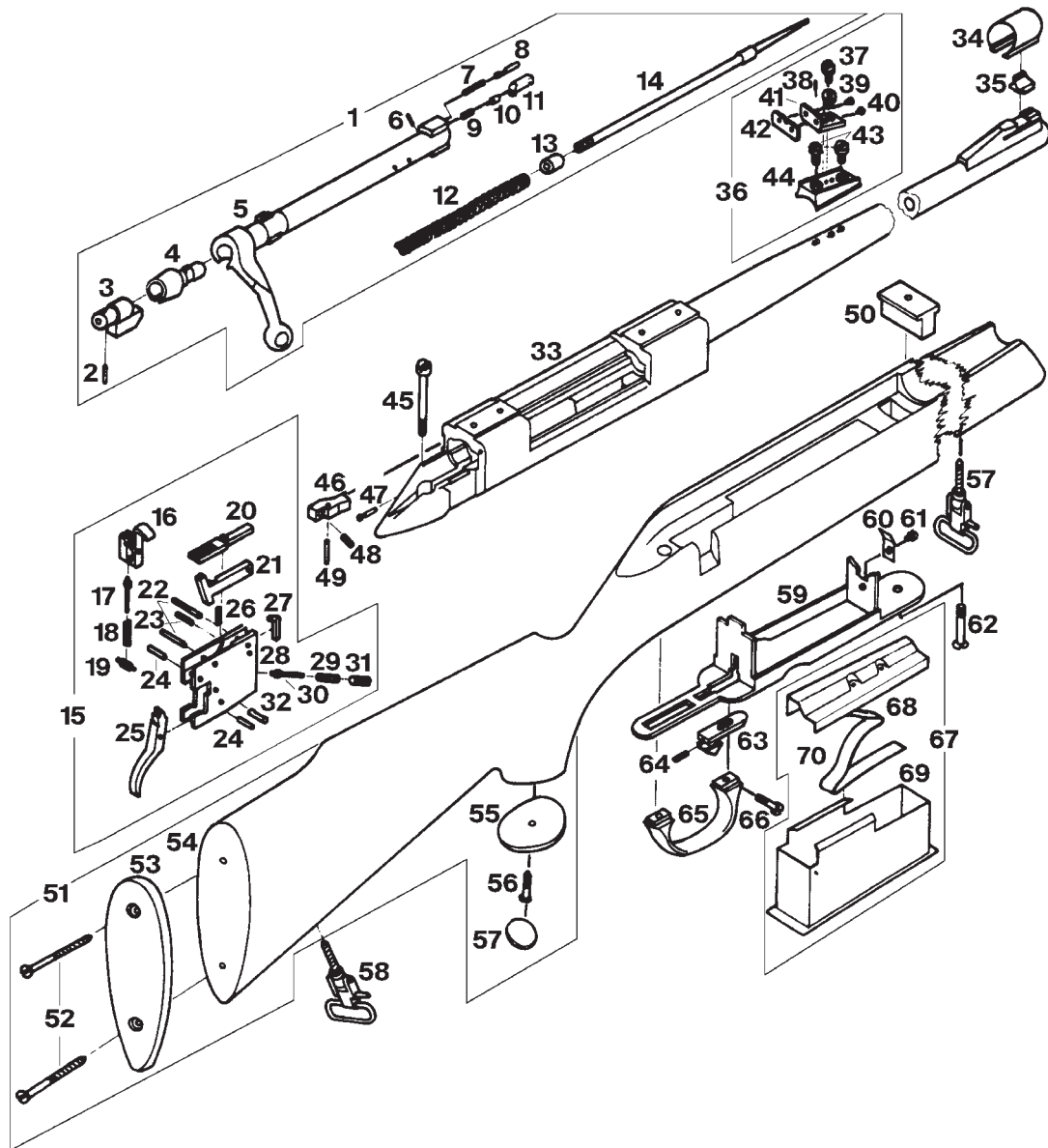
ITALIAN CARCANO

1891 Bolt-Action Rifle



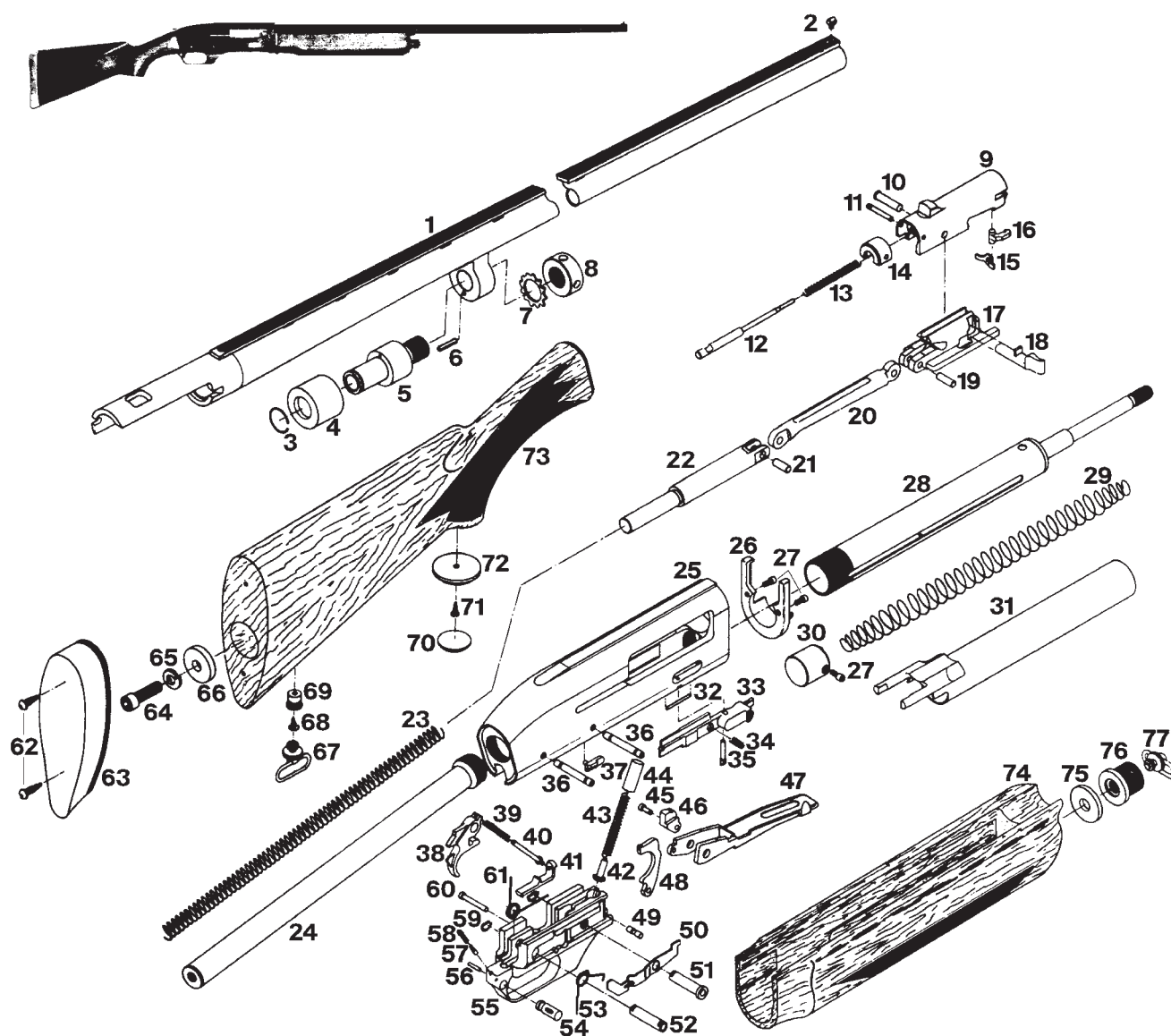
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|----|-------------------|----|------------------------|
| 1 | Extractor | 16 | Sear Housing |
| 2 | Bolt Body | 17 | Sear Retaining Pin |
| 3 | Firing Pin | 18 | Trigger Pin |
| 4 | Firing Pin Spring | 19 | Trigger |
| 5 | Safety | 20 | Bolt Stop |
| 6 | Cocking Piece | 21 | Clip Latch Spring |
| 7 | Cocking Piece Nut | 22 | Clip Latch |
| 8 | Bolt Assembly | 23 | Trigger Guard |
| 9 | Sear Pin | 24 | Housing Retainer Screw |
| 10 | Receiver | 25 | Cartridge Follower |
| 11 | Barrel | 26 | Follower Hinge Pin |
| 12 | Front Sight | 27 | Follower Housing |
| 13 | Sear | 28 | Follower Spring |
| 14 | Ejector | 29 | Front Guard Screw |
| 15 | Sear Spring | 30 | Rear Guard Screw |

LSA-65 Bolt-Action Rifle



1 Breechbolt Assembly	19 Safety Spring Support	37 Rear Sight Adjusting Screw	54 Stock
2 Firing Pin Nut Pin	20 Safety Slide	38 Rear Sight Base Locking Pin	55 Pistol Grip Cap
3 Firing Pin Nut	21 Sear	39 Rear Sight Adjusting Screw	56 Grip Cap Screw
4 Breechbolt Sleeve	22 Trigger Plate Assembly	40 Rear Sight Leaf Adjusting	57 Grip Cap Screw Cap
5 Bolt Body	23 Sear Pin	41 Rear Sight Elevator	58 Swivel Assembly
6 Ejector Retainer Pin	24 Thumb Safety Pins	42 Rear Sight Leaf	59 Floorplate
7 Ejector Spring	25 Trigger	43 Rear Sight Base Screws	60 Magazine Support Spring
8 Ejector	26 Sear Spring	44 Rear Sight Base	61 Magazine Support Spring
9 Extractor Spring	27 Safety Bar	45 Rear Stock Screw	62 Front Stock Screw
10 Extractor Spring Plunger	28 Trigger Housing	46 Bolt Stop	63 Magazine Lock
11 Extractor	29 Trigger Spring	47 Detaching Pin	64 Magazine Lock Spring
12 Firing Pin Spring	30 Trigger Spring Plunger	48 Bolt Stop Spring	65 Trigger Guard
13 Firing Pin Collar	31 Trigger Adjusting Screw	49 Bolt Stop Pin	66 Trigger Guard Screw
14 Firing Pin	32 Trigger Adjusting Pin	50 Recoil Shoulder	67 Magazine Assembly
15 Trigger Assembly	33 Barreled Receiver	51 Stock Assembly	68 Magazine Follower
16 Thumb Safety	34 Front Sight Hood	52 Buttplate Screws	69 Magazine Body
17 Safety Spring Guide	35 Front Sight	53 Buttplate	70 Magazine Spring
18 Safety Spring	36 Rear Sight Assembly		

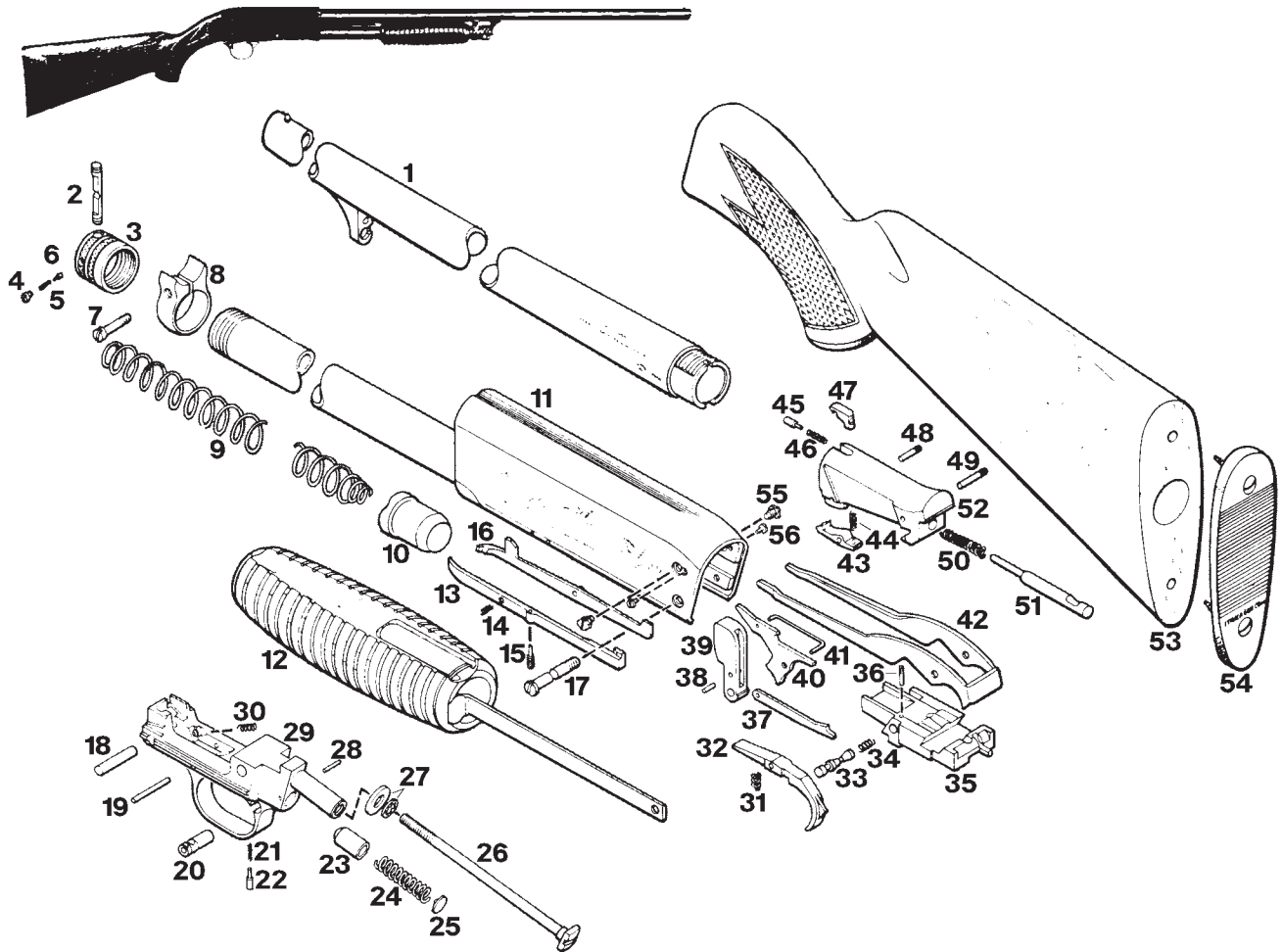
Mag 10 Autoloading Shotgun



1	Barrel Assembly	21	Plunger Pivot	40	Trigger Bar Spring Guide	60	Trigger Bar Pin
2	Front Sight	22	Action Spring Plunger	41	Trigger Bar	61	Carrier Spring
3	Gas Cylinder Retainer	23	Action Spring	42	Hammer Spring Guide	62	Recoil Pad Screws
4	Gas Cylinder	24	Stock Tube Assembly	43	Hammer Spring	63	Recoil Pad
5	Gas Piston	25	Receiver	44	Hammer Spring Cap	64	Stock Bolt
6	Gas Piston Lug Pin	26	Receiver Collar	45	Carrier Cam Pivot	65	Stock Bolt Lock Washer
7	Gas Piston Lock Washer	27	Collar and Magazine Cup Cap Screw	46	Carrier Cam	66	Stock Bolt Washer
8	Gas Piston Nut	28	Magazine Sub-Assembly	47	Carrier	67	Stock Swivel
9	Bolt Body	29	Magazine Spring	48	Hammer	68	Swivel Screw
10	Cam Pin	30	Magazine Cup	49	Hammer Pivot	69	Swivel Base
11	Firing Pin Retainer	31	Slide Extension Assembly	50	Release Lever	70	Grip Cap Insert
12	Firing Pin	32	Shell Stop Pivot Retainer	51	Carrier Pivot	71	Grip Cap Screw
13	Firing Pin Spring	33	Shell Stop	52	Trigger Pivot	72	Grip Cap Spacer
14	Bolt Buffer	34	Shell Stop Spring	53	Lever Spring	73	Buttstock
15	Extractor Retainer	35	Shell Stop Pivot	54	Safety	74	Forend
16	Extractor	36	Trigger Housing Retainer Pins	55	Trigger Housing	75	Forend Washer
17	Slide	37	Ejector	56	Safety Detent Pin	76	Forend Nut
18	Charging Handle	38	Trigger	57	Safety Detent	77	Front Swivel
19	Slide Pivot	39	Trigger Spring	58	Safety Spring		
20	Slide Link			59	Retainer Clips		

Model 37 Featherweight Slide-Action Shotgun

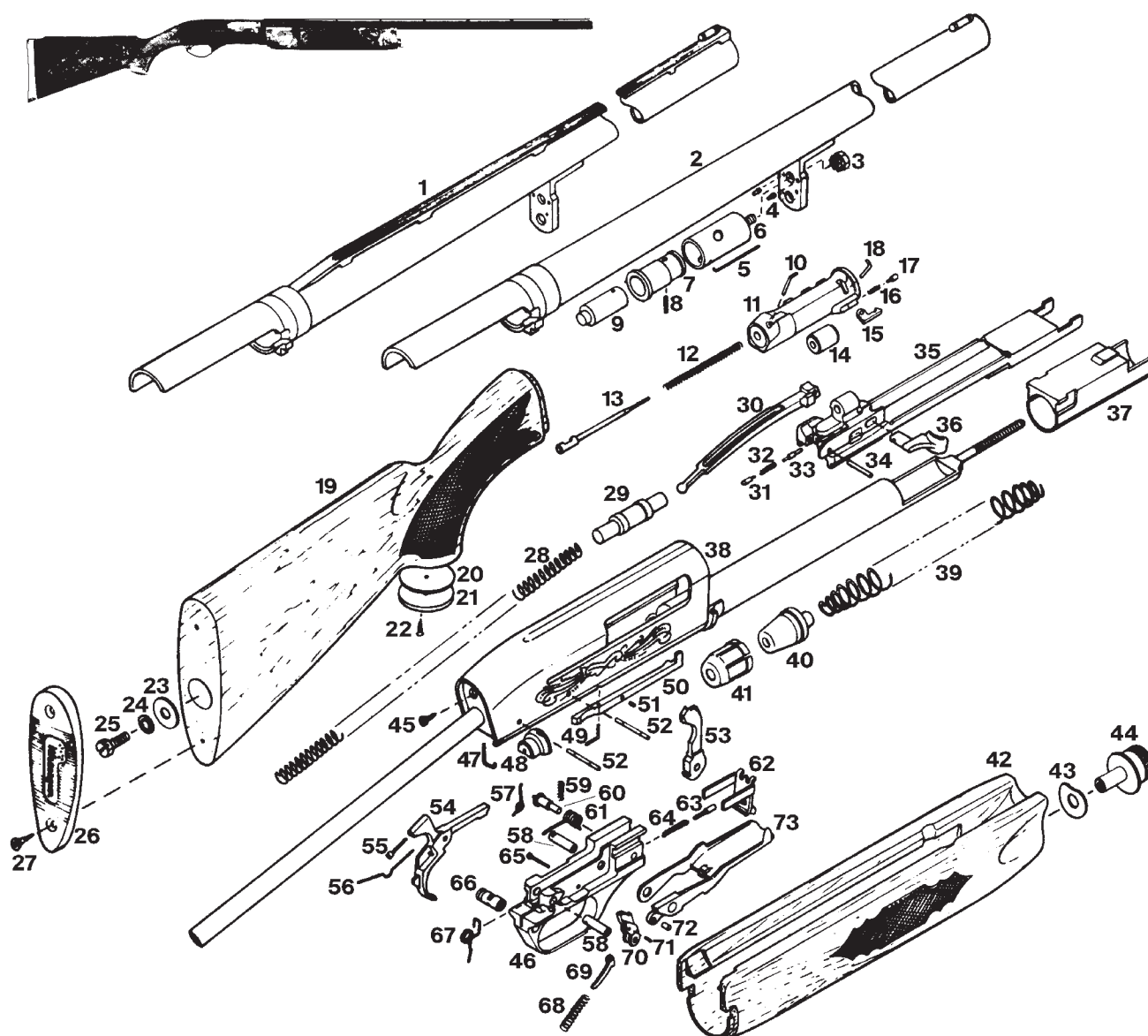
Courtesy of Blacksmith Corporation



1	Barrel	18	Hammer Pin	38	Hammer Bar Pin
2	Magazine Nut Pin*	19	Trigger Pin	39	Hammer
3	Magazine Nut	20	Safety	40	Slide Stop
4	Magazine Nut Pin Retainer Screw*	21	Safety Catch Spring	41	Slide Stop Release Spring, Top
5	Magazine Nut Pin Catch Spring*	22	Safety Catch	42	Carrier
6	Magazine Nut Pin Retainer Spring Cap*	23	Mainspring Cup	43	Bottom Extractor
7	Yoke Screw	24	Mainspring	44	Bottom Extractor Spring
8	Yoke	25	Mainspring Cap	45	Positive Extractor Spring Cap
9	Magazine Spring	26	Stock Bolt	46	Positive Extractor Spring
10	Magazine Spring Cup	27	Stock Washers	47	Positive Extractor, Top
11	Receiver and Magazine Tube Assembly	28	Mainspring Stop Pin	48	Extractor Hinge Pin, Bottom
12	Slide Handle Assembly	29	Trigger Housing	49	Firing Pin Retainer Pin
13	Spring Shell Stop, Left	30	Slide Stop Spring, Bottom	50	Firing Pin Spring
14	Spring Shell Stop Spring	31	Trigger Spring	51	Firing Pin
15	Spring Shell Stop Screw	32	Trigger	52	Breechblock
16	Positive Shell Stop, Right	33	Slide Pin	53	Stock
17	Trigger Plate Screw	34	Slide Pin Spring	54	Buttplate and Screws
		35	Slide	55	Carrier Screws
		36	Slide Pin Retainer Pin	56	Carrier Screw Lock Screws
		37	Hammer Bar		

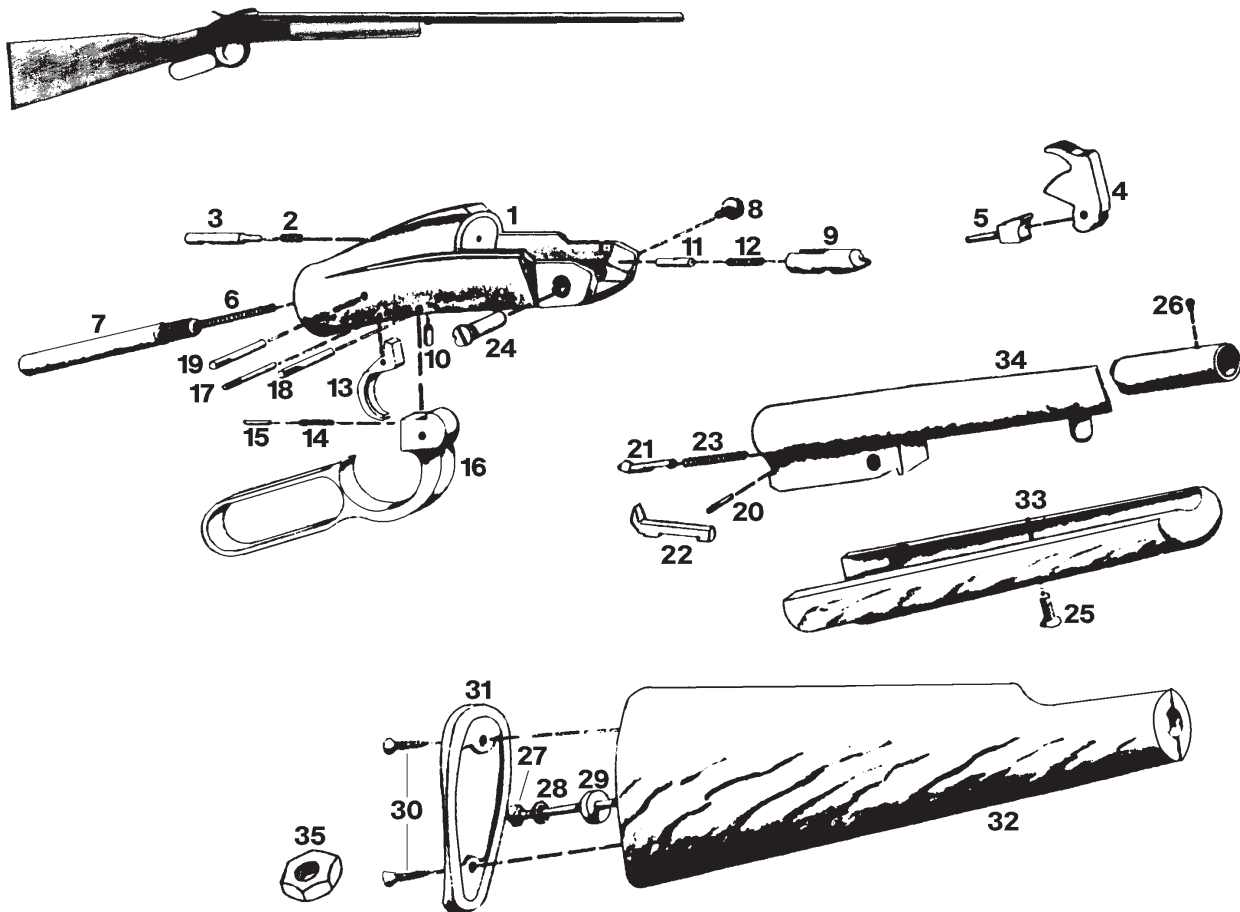
*Not used in guns made after 1954.

Model 51 Featherlight Autoloading Shotgun



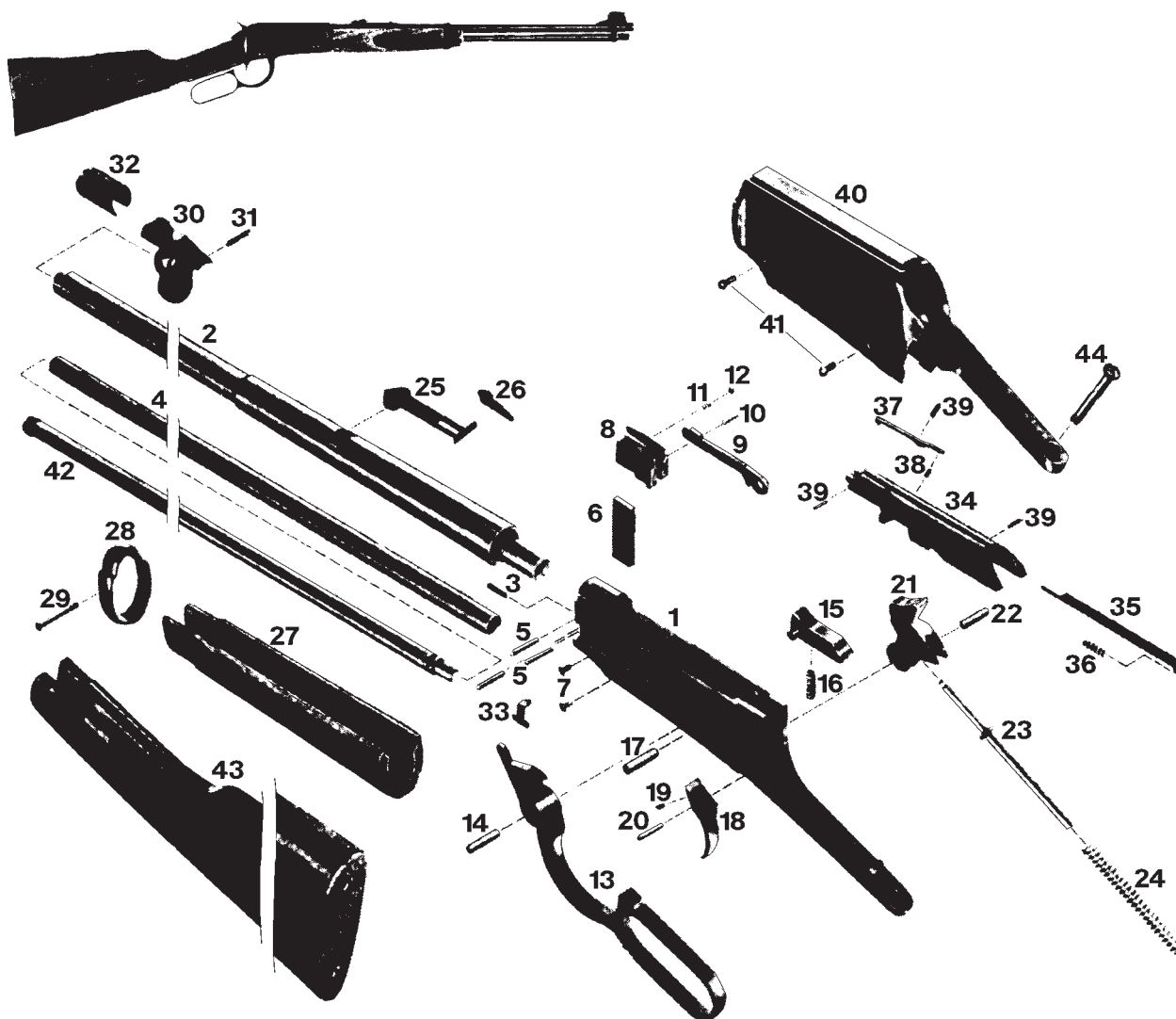
1	Barrel, Ventilated Rib	20	Grip Cap Spacer	38	Receiver	57	Disconnecter Spring
2	Barrel, Plain	21	Grip Cap	39	Magazine Spring	58	Safety Spring and Carrier Pivots
3	Gas Cylinder Nut	22	Grip Cap Screw	40	Inner Magazine Cup	59	Trigger Spring
4	Gas Cylinder Lug Pins	23	Stock Bolt Washer	41	Outer Magazine Cup	60	Hammer Pivot
5	Gas Piston Retainer	24	Stock Bolt Lock Washer	42	Forend	61	Hammer Spring
6	Gas Cylinder	25	Stock Bolt	43	Forend Washer	62	Carrier Release
7	Gas Piston	26	Buttplate	44	Forend Nut	63	Carrier Release Plunger
8	Gas Piston Pin	27	Buttplate Screws	45	Receiver Buffer Screw	64	Carrier Release Spring
9	Gas Piston Buffer	28	Action Spring	46	Trigger Housing	65	Trigger Pivot Pin
10	Firing Pin Retainer	29	Action Spring Plunger	47	Action Spring Retainer Pin	66	Safety
11	Bolt	30	Link	48	Receiver Buffer	67	Safety Spring
12	Firing Pin Spring	31	Link Plunger	49	Cartridge Stop Pivot	68	Carrier Spring
13	Firing Pin	32	Charging Handle and Link Spring	50	Cartridge Stop	69	Carrier Spring Guide
14	Bolt Buffer	33	Charging Handle Plunger	51	Cartridge Stop Spring	70	Carrier Cam
15	Extractor	34	Link Pivot Pin	52	Trigger Guard Pins	71	Carrier Spring Guide Pivot
16	Extractor Spring	35	Slide Action Assembly	53	Hammer	72	Carrier Cam Pin
17	Extractor Plunger	36	Charging Handle	54	Trigger	73	Carrier
18	Extractor Pivot Pin	37	Rail Extension Tube	55	Disconnecter Plunger		
19	Buttstock			56	Carrier Pivot Retainer Spring		

Model 66 Supersingle Single Shot Lever-Action Shotgun



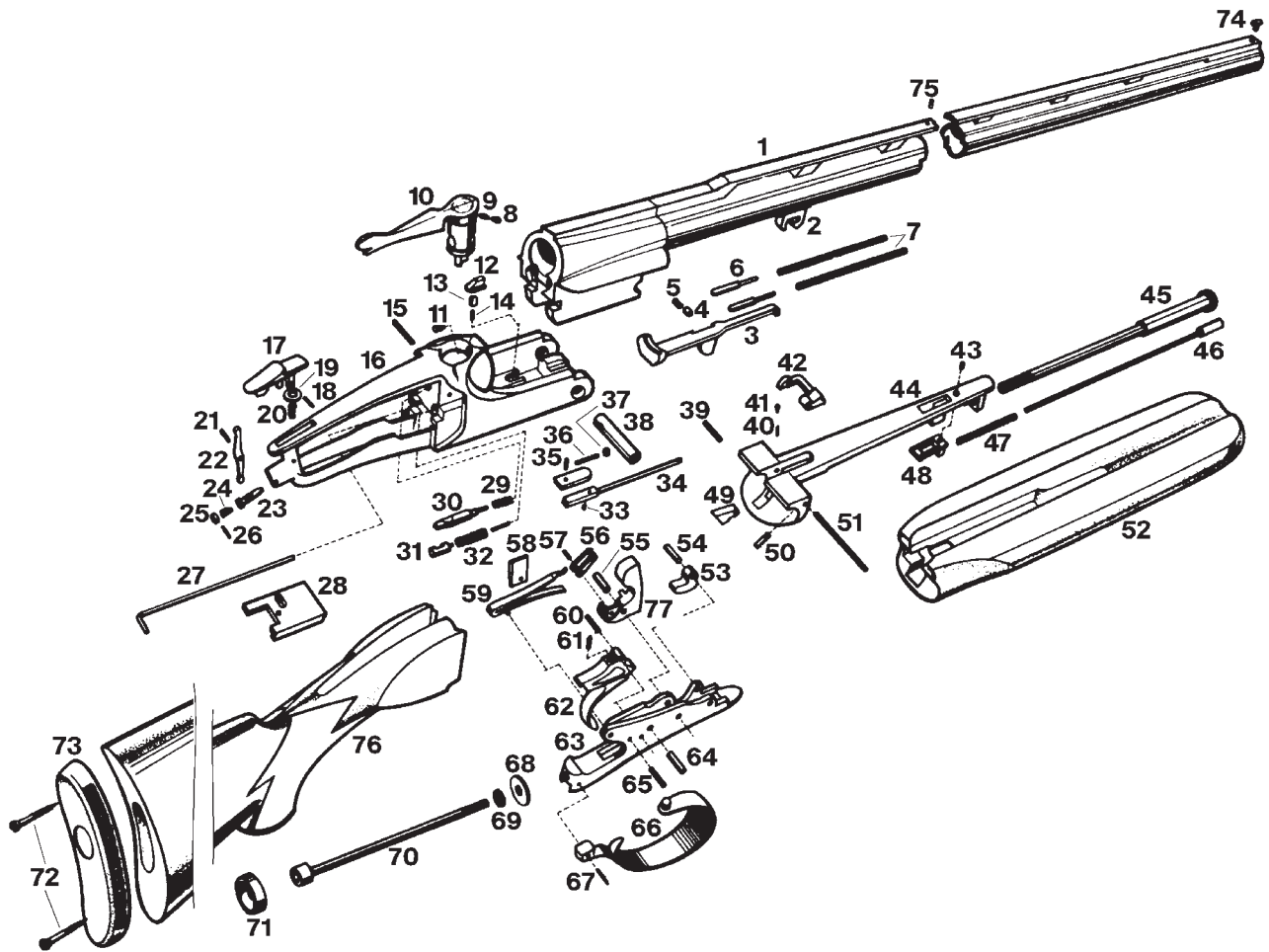
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|----|-------------------------|----|-------------------------------------|
| 1 | Receiver | 19 | Hammer Pin |
| 2 | Firing Pin Spring | 20 | Extractor Pin |
| 3 | Firing Pin | 21 | Extractor (Old Style, round shank) |
| 4 | Hammer | 22 | Extractor (New Style, square shank) |
| 5 | Rebound Cam | 23 | Extractor Spring |
| 6 | Hammer Spring | 24 | Hinge Pin |
| 7 | Stock Stud | 25 | Forend Screw |
| 8 | Hinge Pin Screw | 26 | Front Sight |
| 9 | Action Bolt | 27 | Stock Bolt |
| 10 | Firing Pin Retainer Pin | 28 | Stock Bolt Lock Washer |
| 11 | Bolt Spring Plunger | 29 | Stock Bolt Flat Washer |
| 12 | Bolt Spring | 30 | Buttplate Screws |
| 13 | Trigger | 31 | Buttplate |
| 14 | Lever Spring | 32 | Buttstock |
| 15 | Lever Spring Plunger | 33 | Forend |
| 16 | Lever | 34 | Barrel |
| 17 | Trigger Pin | 35 | Stock Stud Nut |
| 18 | Lever Pin | | |

Model 72 Lever-Action Rifle



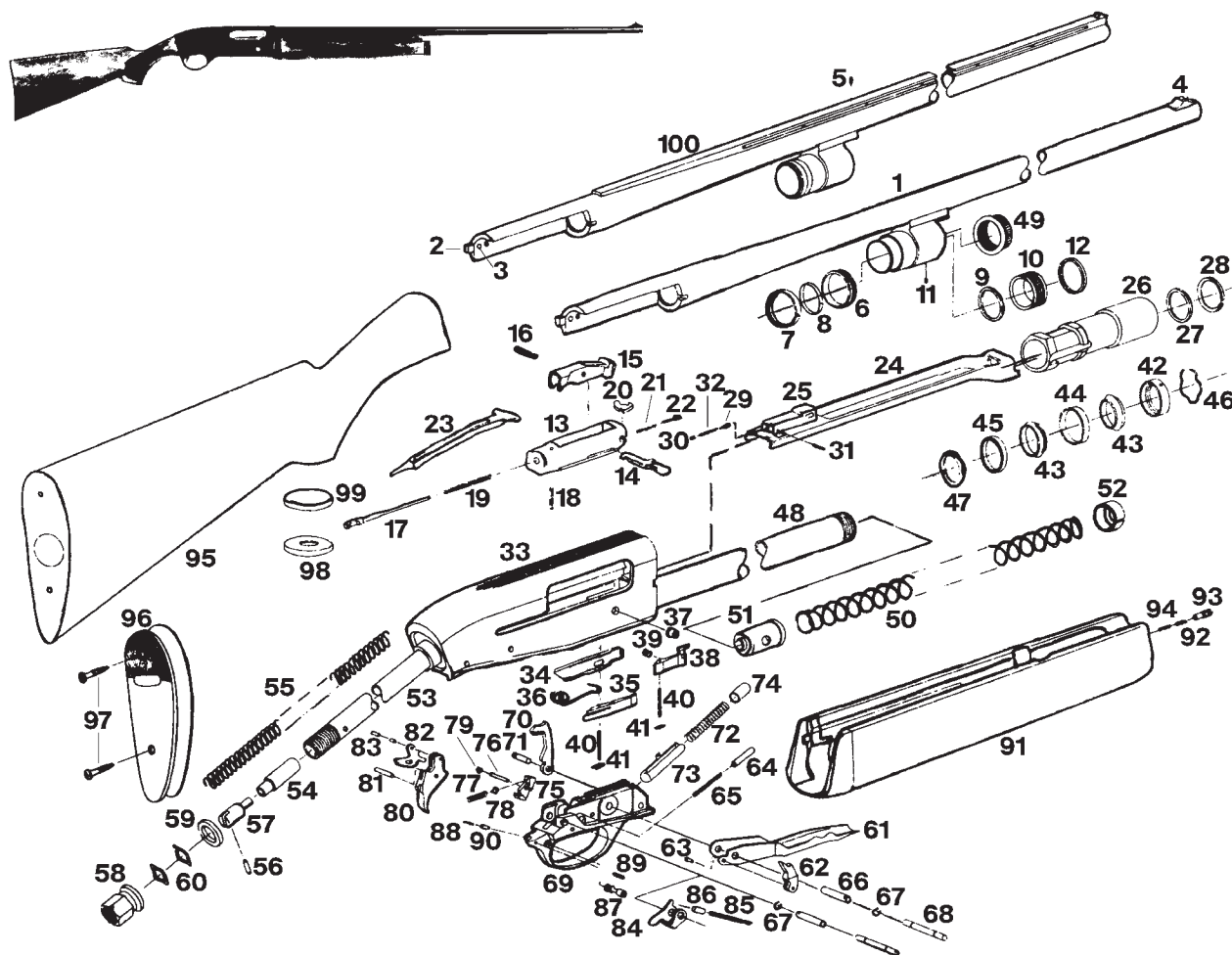
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|----|-------------------------|----|---------------------------|
| 1 | Frame | 23 | Mainspring Guide |
| 2 | Barrel | 24 | Mainspring |
| 3 | Barrel Alignment Pin | 25 | Rear Sight |
| 4 | Outer Magazine Tube | 26 | Rear Sight Elevator |
| 5 | Barrel Retaining Pins | 27 | Forend |
| 6 | Cartridge Guide | 28 | Rear Barrel Band |
| 7 | Cartridge Guide Screws | 29 | Barrel Band Screw |
| 8 | Carrier | 30 | Front Sight |
| 9 | Carrier Lever | 31 | Front Sight Pin |
| 10 | Carrier Lever Pivot Pin | 32 | Front Sight Hood |
| 11 | Carrier Spring | 33 | Ejector |
| 12 | Carrier Detent Ball | 34 | Breechbolt |
| 13 | Finger Lever | 35 | Firing Pin |
| 14 | Finger Lever Pivot Pin | 36 | Firing Pin Spring |
| 15 | Locking Bolt | 37 | Extractor |
| 16 | Locking Bolt Spring | 38 | Extractor Spring |
| 17 | Locking Bolt Pin | 39 | Extractor Pivot Pins |
| 18 | Trigger | 40 | Receiver |
| 19 | Trigger Spring | 41 | Receiver Sideplate Screws |
| 20 | Trigger Pivot Pin | 42 | Inner Magazine Assembly |
| 21 | Hammer | 43 | Buttstock |
| 22 | Hammer Pivot Pin | 44 | Tang Screw |

Perazzi Single Barrel Trap Shotgun



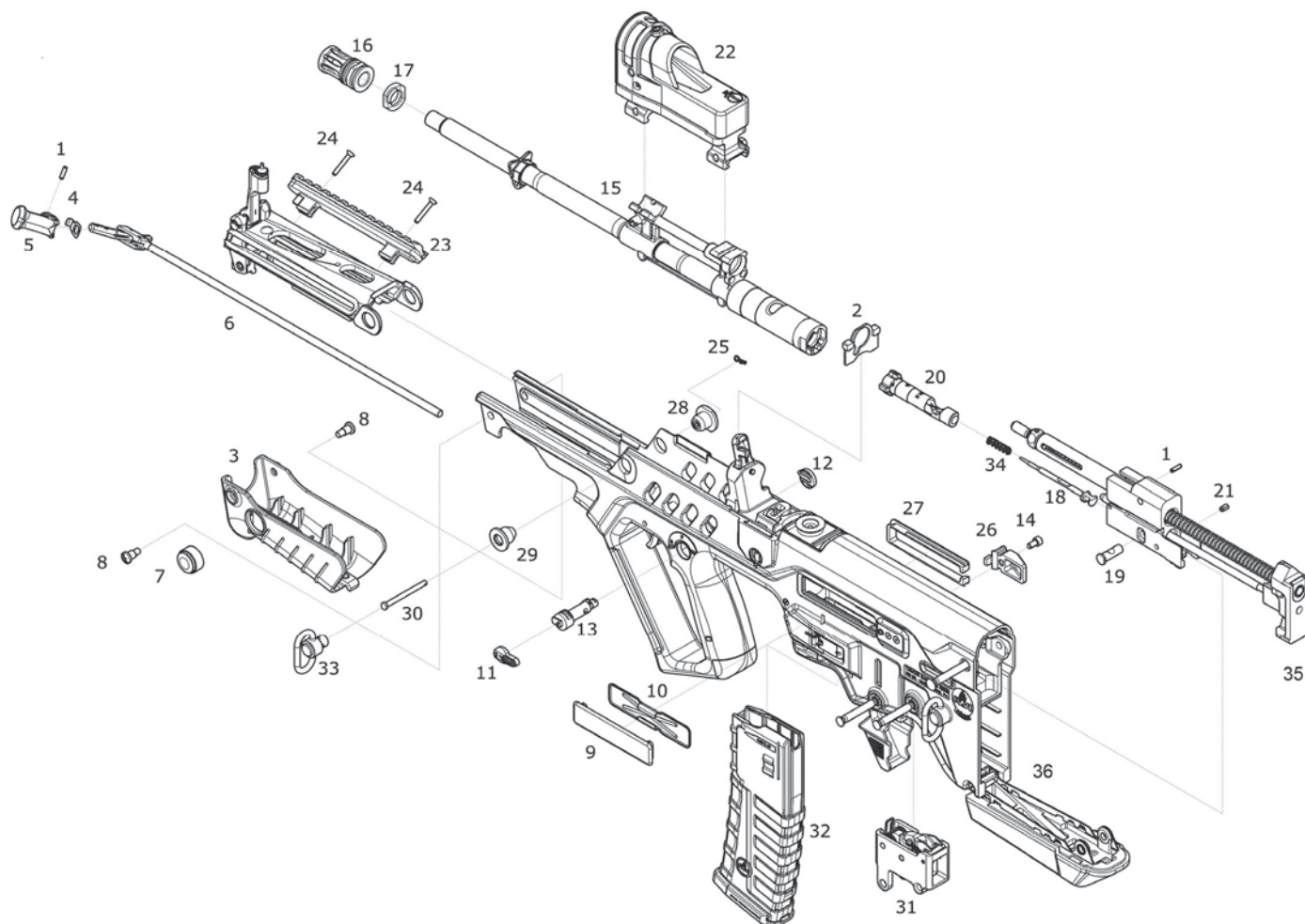
1	Barrel	27	Ejector Trip Rod	53	Cocking Foot
2	Barrel Lug	28	Action Locking Bolt	54	Cocking Foot Pivot Pin
3	Ejector	29	Firing Pin Spring	55	Hammer Pivot Pin
4	Ejector Retainer	30	Firing Pin	56	Bridle
5	Ejector Retainer Spring	31	Top Lever Retainer	57	Bridle Pin
6	Ejector Spring Plungers	32	Top Lever Retainer Spring, Large	58	Hammer Spring Retainer
7	Ejector Springs	33	Cocking Rod Screw	59	Hammer Spring
8	Top Lever Trip Plunger	34	Cocking Rod	60	Trigger Pivot Pin
9	Top Lever Trip Spring	35	Cocking Rod Spring Guide Plate Pin	61	Trigger Return Spring
10	Top Lever	36	Cocking Rod Return Spring	62	Trigger/Sear
11	Top Lever Trip	37	Cocking Rod Screw Collar	63	Trigger Plate
12	Ejector Stop	38	Hinge Pin	64	Trigger Plate Pin
13	Ejector Stop Retainer	39	Cocking Cam Pin	65	Trigger Spring Pin
14	Ejector Stop Retainer Spring	40	Ejector Sear Spring	66	Trigger Guard
15	Firing Pin Retainer Pin	41	Ejector Sear Spring Plunger	67	Trigger Guard Pin
16	Frame	42	Ejector Sear	68	Stock Bolt Washer, Plain
17	Safety Button	43	Forend Retainer Screw	69	Stock Bolt Washer, Lock
18	Safety Button Retaining Pin	44	Forend Iron	70	Stock Bolt
19	Safety Button Retainer	45	Forend Push Rod Guide	71	Stock Bolt Retainer
20	Safety Button Spring	46	Forend Push Release Rod	72	Recoil Pad Screws
21	Trigger Plate Release Lever Pin	47	Forend Push Rod Spring	73	Recoil Pad
22	Trigger Plate Release Lever	48	Forend Locking Block	74	Front Sight
23	Trigger Plate Lock	49	Cocking Cam	75	Middle Sight
24	Trigger Plate Lock Spring	50	Frame Stop	76	Buttstock
25	Trigger Plate Lock Cap	51	Ejector Sear Pin	77	Hammer
26	Trigger Plate Lock Pin	52	Forend		

XL-300 and XL-900 Autoloading Shotgun



1	Barrel, Plain	26	Action Bar Sleeve	52	Magazine Spring Retainer	78	Sear Spring Retainer
2	Ejector	27	Cylinder Ring	53	Action Tube	79	Sear Pin Snap
3	Ejector Rivet	28	Cylinder Ring Retainer	54	Action Spring Follower	80	Trigger
4	Front Sight	29	Charging Handle Plunger	55	Action Spring	81	Trigger Pin
5	Middle Sight	30	Slide Plunger	56	Action Spring Plug Pin	82	Trigger Lever
6	Piston Ring	31	Slide Plunger Pin	57	Action Spring Plug	83	Trigger Lever Pin
7	Piston Ring Retainer	32	Slide Plunger Spring	58	Stock Bolt	84	Safety, Auto
8	Piston Ring Spring	33	Receiver	59	Washer	85	Auto Safety Spring
9	Barrel Ring Packing	34	Carrier Latch	60	Lock Washers	86	Auto Safety Spring Plunger
10	Barrel Ring Bushing	35	Shell Latch, Right	61	Carrier	87	Safety, Hand
11	Barrel Bushing Retaining Screw	36	Carrier Latch Spring	62	Carrier Dog	88	Hand Safety Spring
12	Bushing Packing	37	Carrier Latch Button	63	Carrier Dog Pin	89	Hand Safety Retaining Pin
13	Breechbolt	38	Shell Latch, Left	64	Carrier Dog Plunger	90	Hand Safety Spring Plunger
14	Charging Handle	39	Shell Latch Spring	65	Carrier Dog Spring	91	Forend
15	Locking Block	40	Latch Pins	66	Bushing Guide	92	Cap Stop Locking Pin
16	Locking Block Pin	41	Latch Pin Snaps	67	Trigger Plate Pin Snap	93	Cap Stop Locking Pin Cylinder
17	Firing Pin	42	Cushion Ring Retainer	68	Trigger Plate Pin	94	Cap Stop Locking Pin Spring
18	Firing Pin Stop	43	Inner Cushion Rings	69	Trigger Plate	95	Buttstock
19	Firing Pin Spring	44	Outer Cushion Ring	70	Hammer	96	Buttplate
20	Extractor	45	Cushion Ring Follower	71	Hammer Pin	97	Buttplate Screws
21	Extractor Spring	46	Cushion Ring Spring	72	Hammer Spring	98	Pistol Grip Cap
22	Extractor Spring Plunger	47	Cushion Ring Spacer	73	Hammer Spring Case	99	Pistol Grip Cap Spacer
23	Link	48	Magazine Tube	74	Hammer Spring Plunger	100	Barrel, Ventilated Rib
24	Action Bar	49	Magazine Cap	75	Sear		
25	Slide Block	50	Magazine Spring	76	Sear Pin		
		51	Magazine Spring Follower	77	Sear Spring		

TAVOR SAR IDF

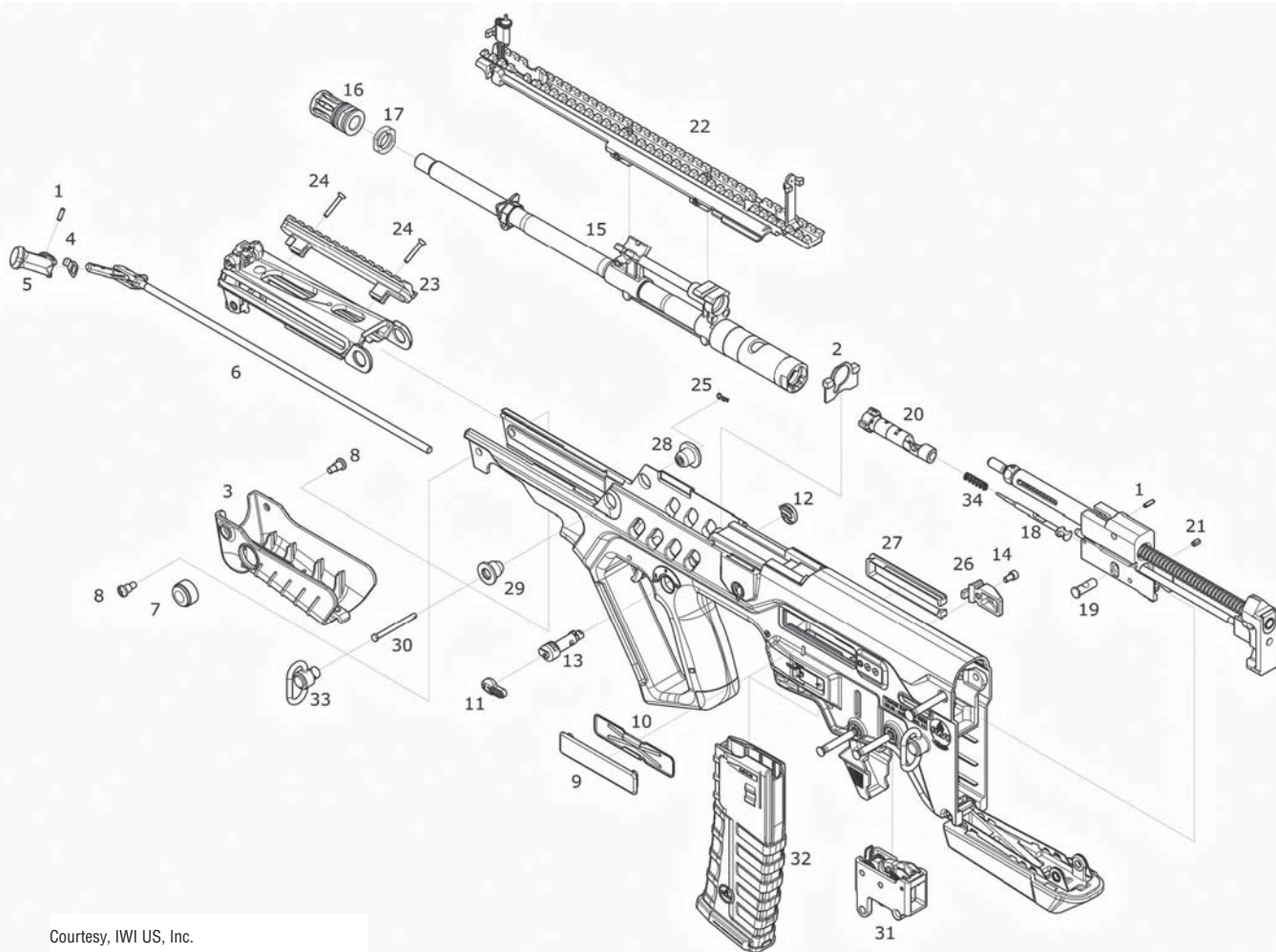


Courtesy, IWI US, Inc.

1	General pin	14	Deflector tightening screw	27	Deflector frame
2	Dust protection plate	15	Barrel assembly	28	Sling attachment lock
3	Foregrip	16	Flash suppressor	29	Sling attachment sleeve
4	Cocking handle securing spring	17	Suppressor locking nut	30	Locking screw
5	Cocking handle	18	Firing pin	31	Sear mechanism*
6	Cocking bar subassembly	19	Bolt guiding pin	32	Magazine
7	Laser activating button cover	20	Bolt assembly	33	Sling swivel
8	Fastening screw	21	Rear bolt carrier pin	34	Firing pin spring
9	Ejection port cover	22	Integral MEPRO 21 Reflex sight	35	Bolt carrier assembly*
10	Ejection port cover base	23	Cocking guide side rail	36	Receiver assembly*
11	Safety/fire selector lever	24	Rail adapter retaining screw		
12	Safety pivot cover	25	Cotter pin		
13	Safety assembly	26	Deflector		

*Should not be further disassembled.

TAVOR SAR FLATTOP



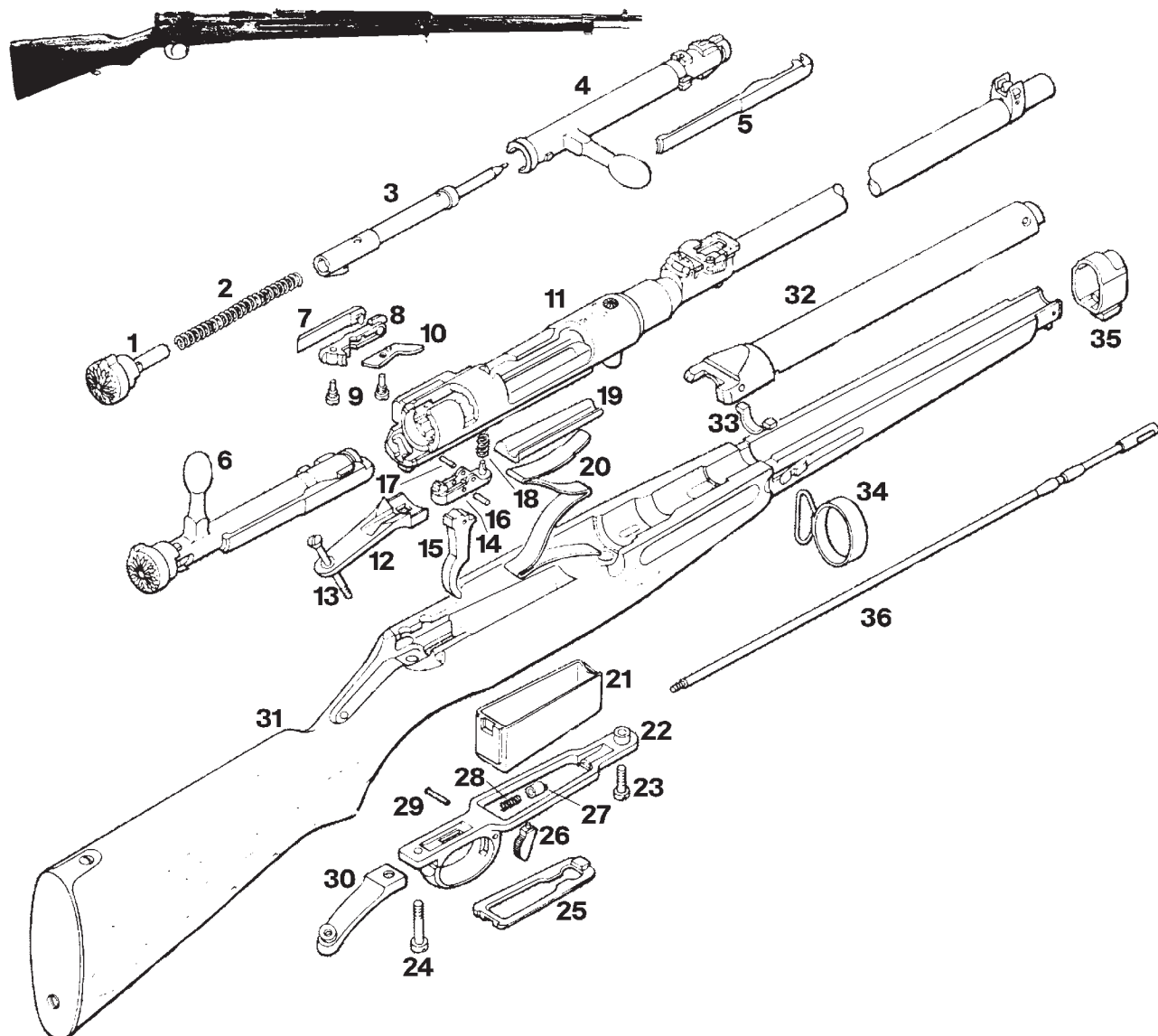
Courtesy, IWI US, Inc.

1	General pin	14	Deflector tightening screw	27	Deflector frame
2	Dust protection plate	15	Barrel assembly	28	Sling attachment lock
3	Foregrip	16	Flash suppressor	29	Sling attachment sleeve
4	Cocking handle securing spring	17	Suppressor locking nut	30	Locking screw
5	Cocking handle	18	Firing pin	31	Sear mechanism*
6	Cocking bar subassembly	19	Bolt guiding pin	32	Magazine
7	Laser activating button cover	20	Bolt assembly	33	Sling swivel
8	Fastening screw	21	Rear bolt carrier pin	34	Firing pin spring
9	Ejection port cover	22	Picatinny long rail assembly	35	Bolt carrier assembly*
10	Ejection port cover base	23	Cocking guide side rail	36	Receiver assembly*
11	Safety/fire selector lever	24	Rail adapter retaining screw		
12	Safety pivot cover	25	Cotter pin		
13	Safety assembly	26	Deflector		

*Should not be further disassembled.

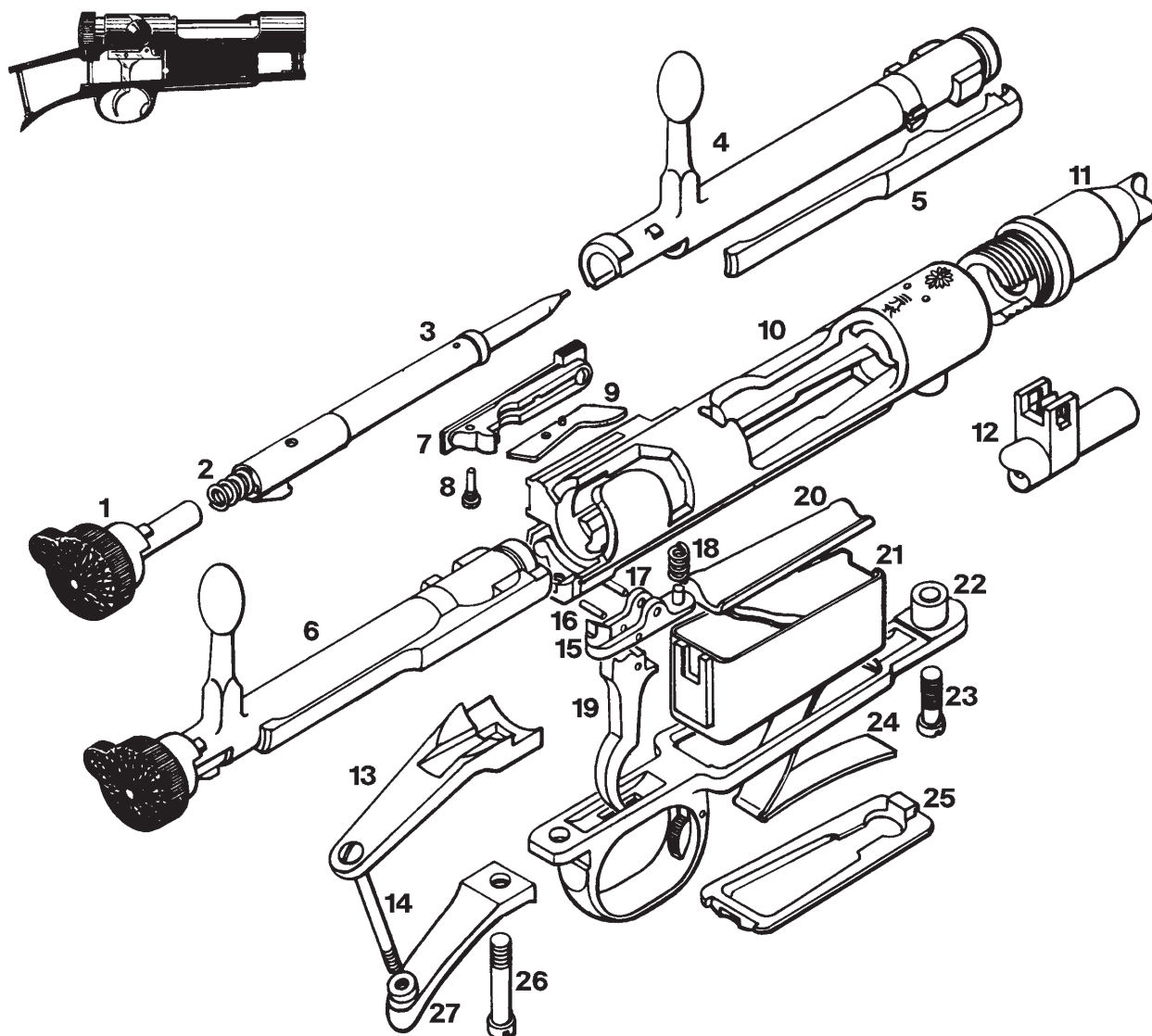
Arisaka Model 1905 Rifle

Courtesy of Blacksmith Corporation



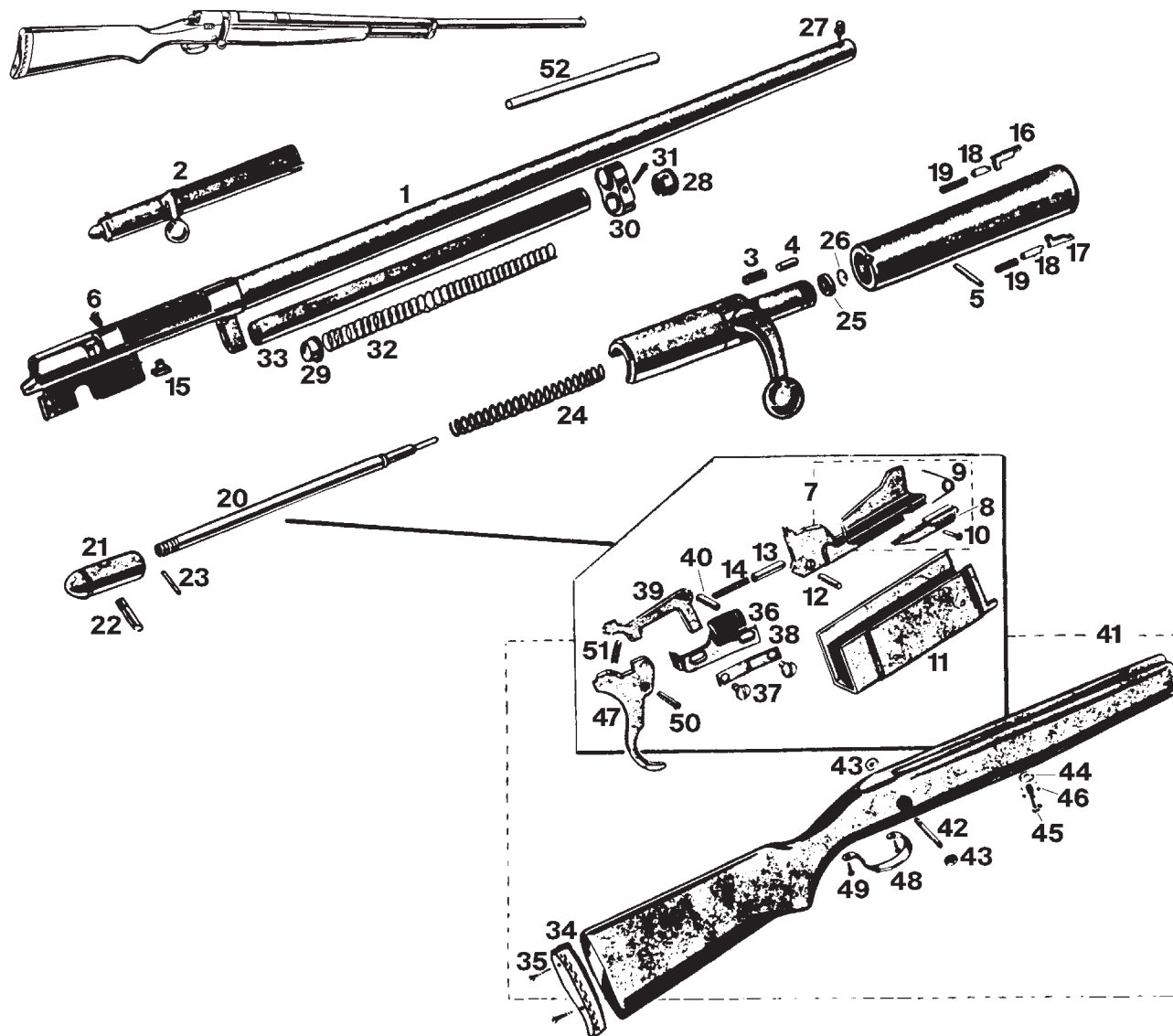
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|----|------------------------------|----|-------------------------|
| 1 | Safety Catch | 19 | Magazine Follower |
| 2 | Firing Pin Spring | 20 | Magazine Spring |
| 3 | Firing Pin | 21 | Magazine Box |
| 4 | Bolt | 22 | Trigger Guard |
| 5 | Extractor | 23 | Front Guard Screw |
| 6 | Bolt Assembly | 24 | Rear Guard Screw |
| 7 | Bolt Stop Spring | 25 | Floorplate |
| 8 | Bolt Stop | 26 | Floorplate Release |
| 9 | Bolt Stop and Ejector Screws | 27 | Floorplate Catch |
| 10 | Ejector | 28 | Floorplate Catch Spring |
| 11 | Carbine Receiver and Barrel | 29 | Floorplate Release Pin |
| 12 | Upper Tang | 30 | Lower Tang |
| 13 | Tang Screw | 31 | Carbine Stock |
| 14 | Sear | 32 | Upper Handguard |
| 15 | Trigger | 33 | Barrel Seat |
| 16 | Trigger Pin | 34 | Lower Band |
| 17 | Sear Pin | 35 | Front Band |
| 18 | Sear Spring | 36 | Cleaning Rod |

Arisaka Type 38 Bolt-Action Rifle

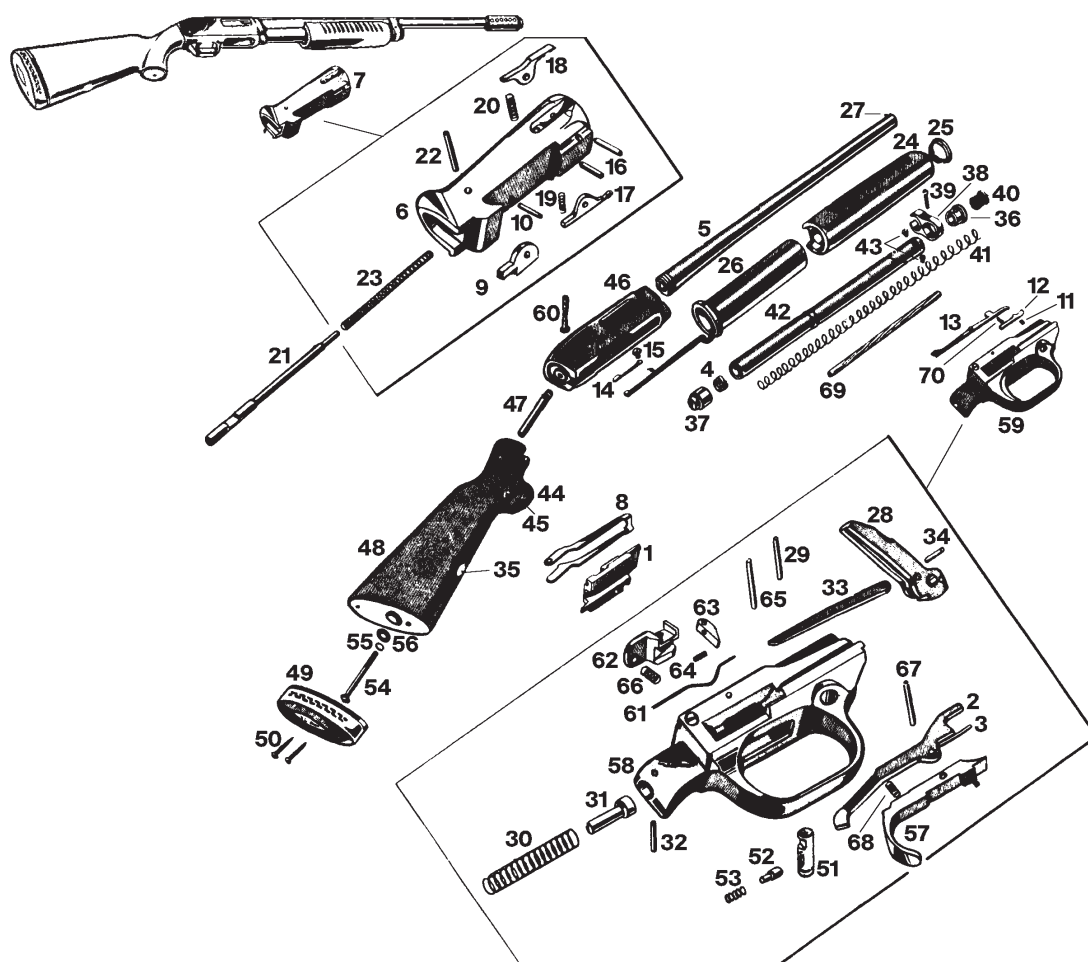


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|----|-----------------------------|----|-------------------|
| 1 | Safety | 15 | Sear |
| 2 | Firing Pin Spring | 16 | Trigger Pin |
| 3 | Firing Pin | 17 | Sear Pin |
| 4 | Bolt Body | 18 | Sear Spring |
| 5 | Extractor | 19 | Trigger |
| 6 | Bolt Assembly | 20 | Magazine Follower |
| 7 | Bolt Stop Assembly | 21 | Magazine Box |
| 8 | Bolt Stop and Ejector Screw | 22 | Trigger Guard |
| 9 | Ejector | 23 | Front Guard Screw |
| 10 | Receiver | 24 | Magazine Spring |
| 11 | Barrel | 25 | Floorplate |
| 12 | Front Sight | 26 | Rear Guard Screw |
| 13 | Upper Tang | 27 | Lower Tang |
| 14 | Tang Screw | | |

Model 10 Bolt-Action Shotgun

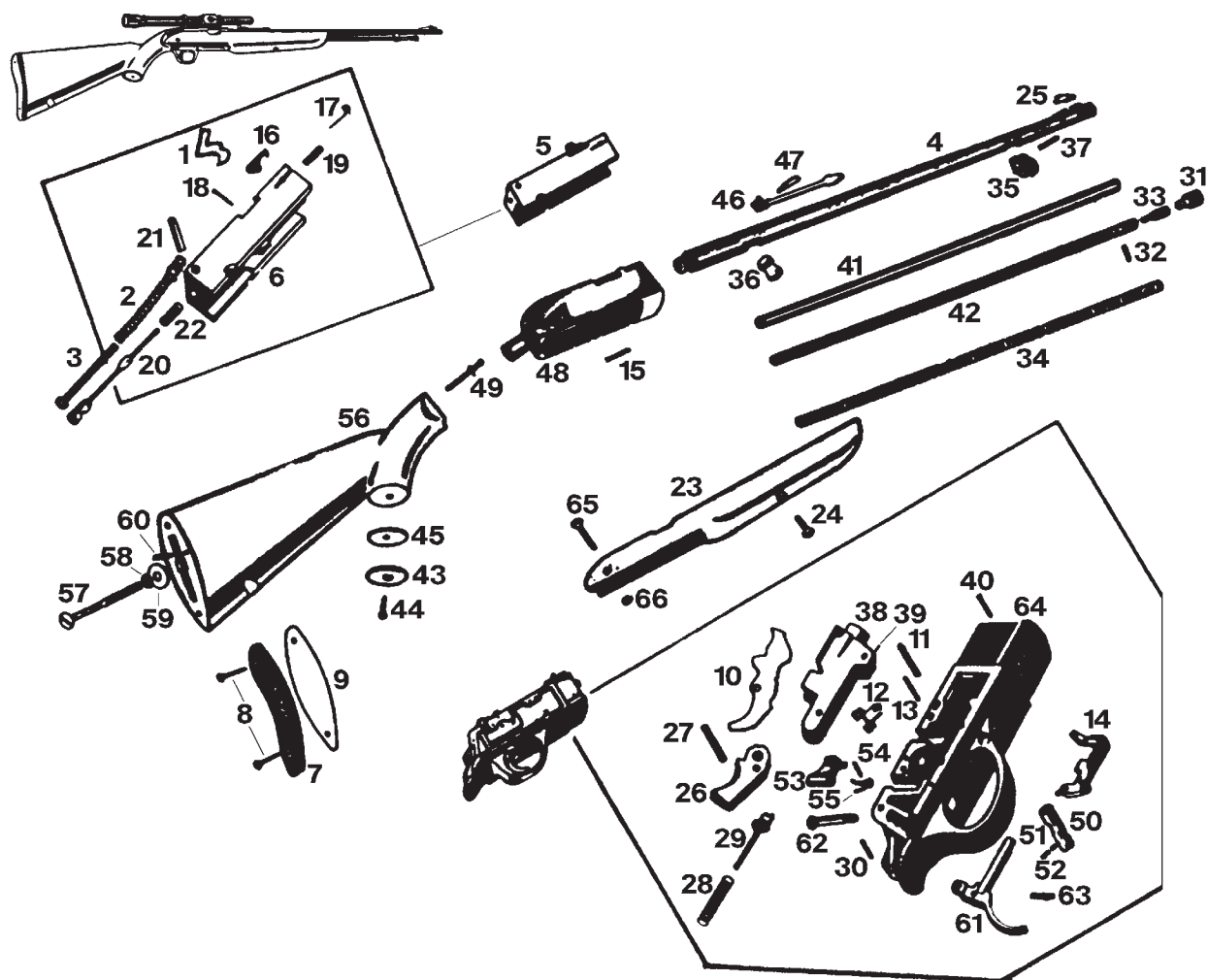


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|----|-------------------------------------|----|------------------------------------|----|--------------------------|
| 1 | Barrel | 19 | Extractor Springs | 36 | Safety |
| 2 | Bolt Assembly | 20 | Firing Pin | 37 | Safety Screws |
| 3 | Bolt Handle Aligning Plunger Spring | 21 | Firing Pin Head | 38 | Safety Spring |
| 4 | Bolt Handle Aligning Plunger | 22 | Firing Pin Head Cross Pin | 39 | Sear |
| 5 | Bolt Head Retaining Pin | 23 | Firing Pin Head Lock Pin | 40 | Sear Pin |
| 6 | Bolt Stop Screw | 24 | Firing Pin Spring | 41 | Stock Assembly |
| 7 | Carrier Assembly | 25 | Firing Pin Spring Retaining Sleeve | 42 | Stock Binding Stud |
| 8 | Cartridge Stop | 26 | Firing Pin Spring Retaining Sleeve | 43 | Stock Binding Stud Nuts |
| 9 | Cartridge Stop Spring | 27 | Front Sight | 44 | Takedown Escutcheon |
| 10 | Cartridge Stop Rivet | 28 | Magazine Cap | 45 | Takedown Screw |
| 11 | Carrier Housing | 29 | Magazine Follower | 46 | Takedown Escutcheon Pins |
| 12 | Carrier Pin | 30 | Magazine Front Band | 47 | Trigger |
| 13 | Carrier Plunger | 31 | Magazine Front Band Binding Screw | 48 | Trigger Guard |
| 14 | Carrier Plunger Spring | 32 | Magazine Spring | 49 | Trigger Guard Screw |
| 15 | Ejector | 33 | Magazine Tube | 50 | Trigger Pin |
| 16 | Extractor, Left | 34 | Recoil Pad Assembly | 51 | Trigger Spring |
| 17 | Extractor, Right | 35 | Recoil Pad Screws | 52 | Wood Plug |
| 18 | Extractor Plungers | | | | |



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|-----------|-------------------------------------|-----------|------------------------------------|------------------------|------------------------------------|
| 1 | Slide Action | 26 | Forehand Operating Tube and Action | 51 | Safety Button |
| 2 | Slide Action Release Lever | | Bar Assembly | 52 | Safety Plunger |
| 3 | Slide Action Release Lever Spring | 27 | Front Sight | 53 | Safety Plunger Spring |
| 4 | Slide Action Spring | 28 | Hammer | 54 | Stock Bolt |
| 5 | Barrel | 29 | Hammer Hinge Pin | 55 | Stock Bolt Lock Washer |
| 6 | Bolt | 30 | Hammer Spring | 56 | Stock Bolt Washer |
| 7 | Bolt Assembly | 31 | Hammer Spring Guide | 57 | Trigger |
| 8 | Carrier | 32 | Hammer Spring Retaining Pin | 58 | Trigger Guard |
| 9 | Carrier Operating Cam | 33 | Hammer Strut | 59 | Trigger Guard Assembly |
| 10 | Carrier Operating Cam Retaining Pin | 34 | Hammer Strut Pin | 60 | Trigger Guard Retaining Pin |
| 11 | Cartridge Stop Spring | 35 | Initial Plate | 61 | Trigger Guard Retaining Pin Spring |
| 12 | Cartridge Stop, Left | 36 | Magazine Cap | 62 | Trigger Lock |
| 13 | Cartridge Stop, Right | 37 | Magazine Follower | 63 | Trigger Lock Pawl |
| 14 | Ejector | 38 | Magazine Band | 64 | Trigger Lock Pawl Spring |
| 15 | Ejector Screw | 39 | Magazine Band Screw | 65 | Trigger Lock Pin |
| 16 | Extractor Hinge Pins | 40 | Magazine Plug Filler Screw | 66 | Trigger Lock Spring |
| 17 | Extractor, Left | 41 | Magazine Spring | 67 | Trigger Pin |
| 18 | Extractor, Right | 42 | Magazine Tube and Ring Assembly | 68 | Trigger Spring |
| 19 | Extractor Spring, Left | 43 | Magazine Tube Locking Screws | 69 | Wood Plug |
| 20 | Extractor Spring, Right | 44 | Pistol Grip Cap | 70 | Cartridge Stop Pin |
| 21 | Firing Pin | 45 | Pistol Grip Cap Screw | Parts Not Shown | |
| 22 | Firing Pin Retaining Pin | 46 | Receiver Assembly | | Action Slide Release Lever |
| 23 | Firing Pin Spring | 47 | Receiver Tang | | Operating Pin |
| 24 | Forehand Operating Handle | 48 | Buttstock | | Cartridge Stop Pin |
| 25 | Forehand Operating Handle Sleeve | 49 | Recoil Pad | | Hammer Spacer |
| | Front Nut | 50 | Recoil Pad Screws | | Trigger Lock Pawl Screw |

Model 28, 29, 30 and 31 Autoloading Rifle

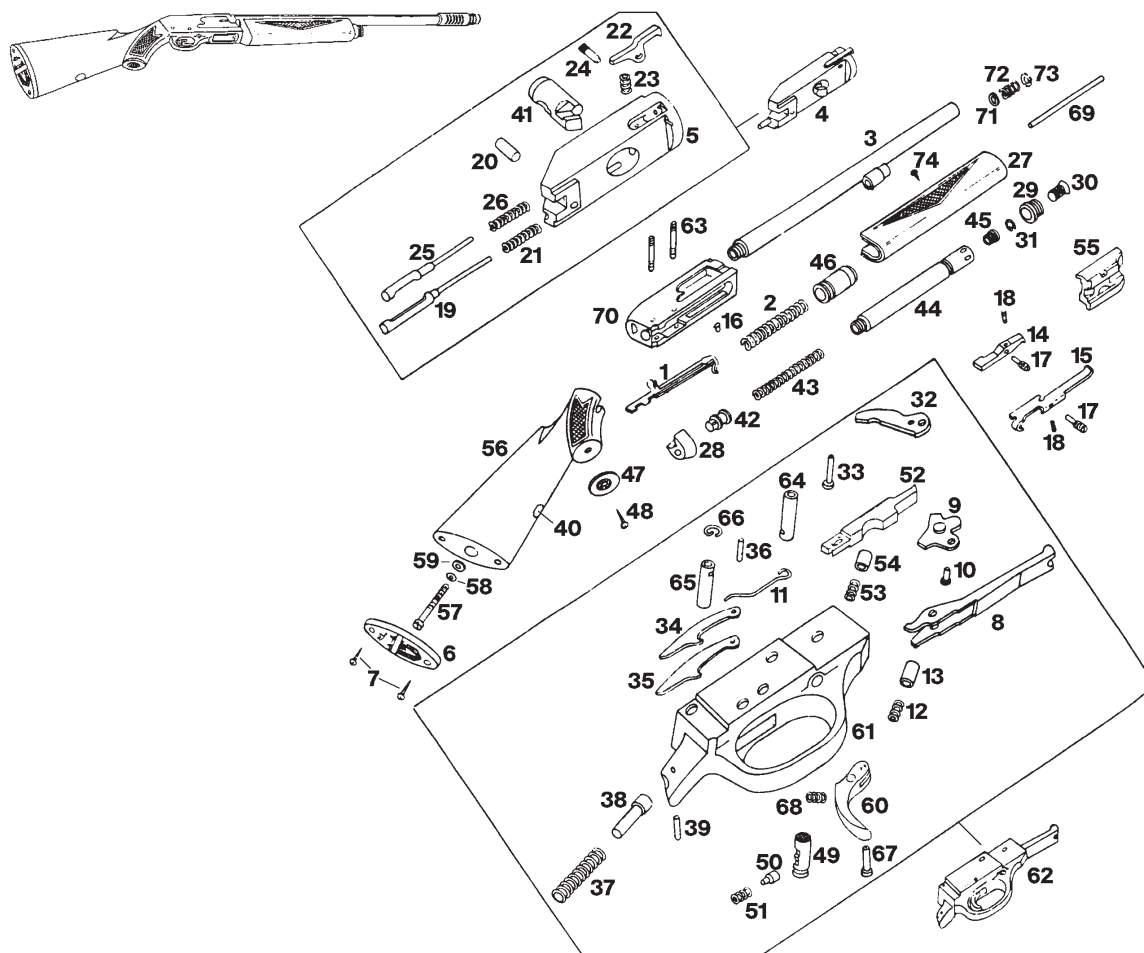


1 Bolt Operating Handle	25 Front Sight	49 Receiver Tang
2 Driving Spring	26 Hammer	50 Safety Button
3 Driving Spring Guide	27 Hammer Pin	51 Safety Button Plunger
4 Barrel and Ramp Assembly	28 Hammer Spring	52 Safety Button Plunger Spring
5 Bolt Assembly	29 Hammer Spring Guide	53 Sear
6 Bolt	30 Hammer Spring Pin	54 Sear Pin
7 Buttplate	31 Magazine Cap	55 Sear Spring
8 Buttplate Screws	32 Magazine Cap Pin	56 Stock Assembly
9 Buttplate Trim	33 Magazine Follower	57 Stock Bolt
10 Cartridge Lifter	34 Magazine Spring	58 Stock Bolt Lock Washer
11 Cartridge Lifter Pin	35 Magazine Support, Front	59 Stock Bolt Washer
12 Cartridge Lifter Spring	36 Magazine Support, Rear	60 Stock Washer
13 Lifter Spring Retaining Pin	37 Magazine Support Pin	61 Trigger and Trigger Extension Assembly
14 Disconnecter Assembly	38 Magazine Throat, Right	62 Trigger Pin
15 Ejector	39 Magazine Throat, Left	63 Trigger Spring
16 Extractor	40 Magazine Throat Retaining Pin	64 Trigger Guard
17 Disconnecter Spring	41 Magazine Tube, Outside	65 Trigger Guard Retaining Screw
18 Extractor Spring Retaining Pin	42 Magazine Tube, Inside	66 Trigger Guard Retaining Screw Nut
19 Extractor Spring	43 Pistol Grip Cap	
20 Firing Pin	44 Pistol Grip Cap Screw	
21 Firing Pin Retaining Pin	45 Pistol Grip Cap Trim	
22 Firing Pin Spring	46 Rear Sight	
23 Forearm	47 Rear Sight Elevator	
24 Forearm Retaining Screw	48 Receiver	

Parts Not Shown

Extractor Retaining Pin
Extractor Plunger

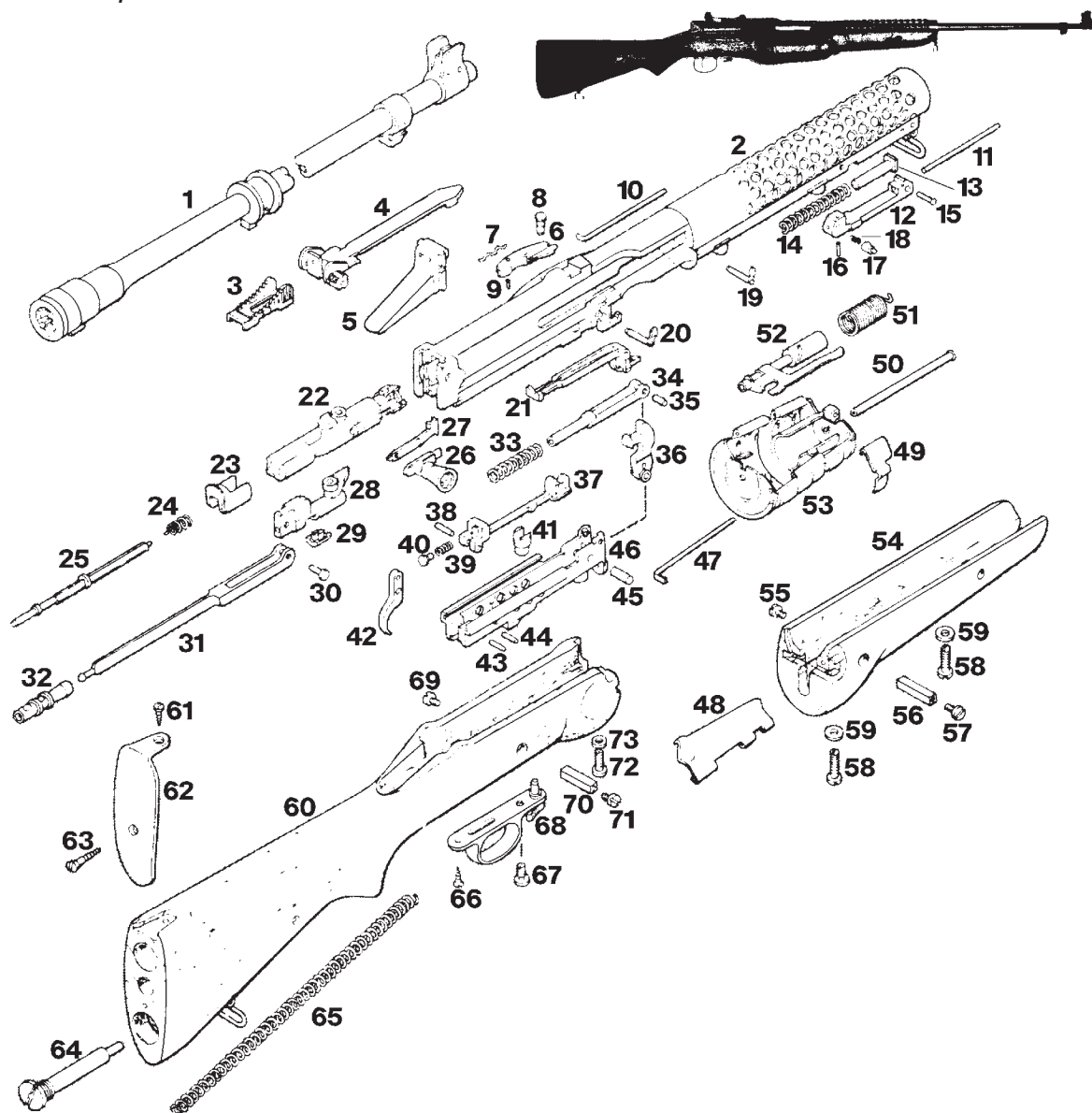
Model 60 Autoloading Shotgun



1	Action Bar Assembly	27	Forehand Assembly	52	Sear
2	Action Spring	28	Forehand Base	53	Sear Spring
3	Barrel and Cylinder	29	Forehand Cap	54	Sear Spring Plunger
4	Bolt Assembly	30	Forehand Cap Screw	55	Slide
5	Bolt	31	Forehand Cap Screw Retaining Ring	56	Stock Assembly
6	Buttplate	32	Hammer	57	Stock Bolt
7	Buttplate Screws	33	Hammer Hinge Pin	58	Stock Bolt Lock Washer
8	Cartridge Lifter	34	Hammer Strut, Right	59	Stock Bolt Washer
9	Cartridge Lifter Actuator Assembly	35	Hammer Strut, Left	60	Trigger
10	Cartridge Lifter Actuator Hinge Pin	36	Hammer Strut Pin	61	Trigger Guard
11	Cartridge Lifter Actuator Spring	37	Hammer Spring	62	Trigger Guard Assembly
12	Cartridge Lifter Spring	38	Hammer Spring Guide	63	Trigger Guard Retaining Pins
13	Cartridge Lifter Spring Plunger	39	Hammer Spring Retaining Pin	64	Trigger Guard Retaining Pin Bushing, Front
14	Cartridge Stop, Right	40	Initial Plate	65	Trigger Guard Retaining Pin Bushing, Rear
15	Cartridge Stop, Left	41	Locking Pin	66	Trigger Guard Retaining Pin Bushing Retaining Spring
16	Cartridge Stop Button	42	Magazine Follower	67	Trigger Hinge Pin
17	Cartridge Stop Pins	43	Magazine Spring	68	Trigger Spring
18	Cartridge Stop Springs	44	Magazine Tube	69	Wood Plug
19	Ejector	45	Magazine Tube Cap	70	Receiver
20	Ejector and Firing Pin Retaining Pin	46	Piston	71	Washer
21	Ejector Retracting Spring	47	Pistol Grip Cap	72	Spring
22	Extractor, Right	48	Pistol Grip Cap Screw	73	Lock Washer
23	Extractor Spring, Right	49	Safety Button	74	Takedown Screw
24	Extractor Pivot Pin	50	Safety Spring Plunger		
25	Firing Pin	51	Safety Spring		
26	Firing Pin Retracting Spring				

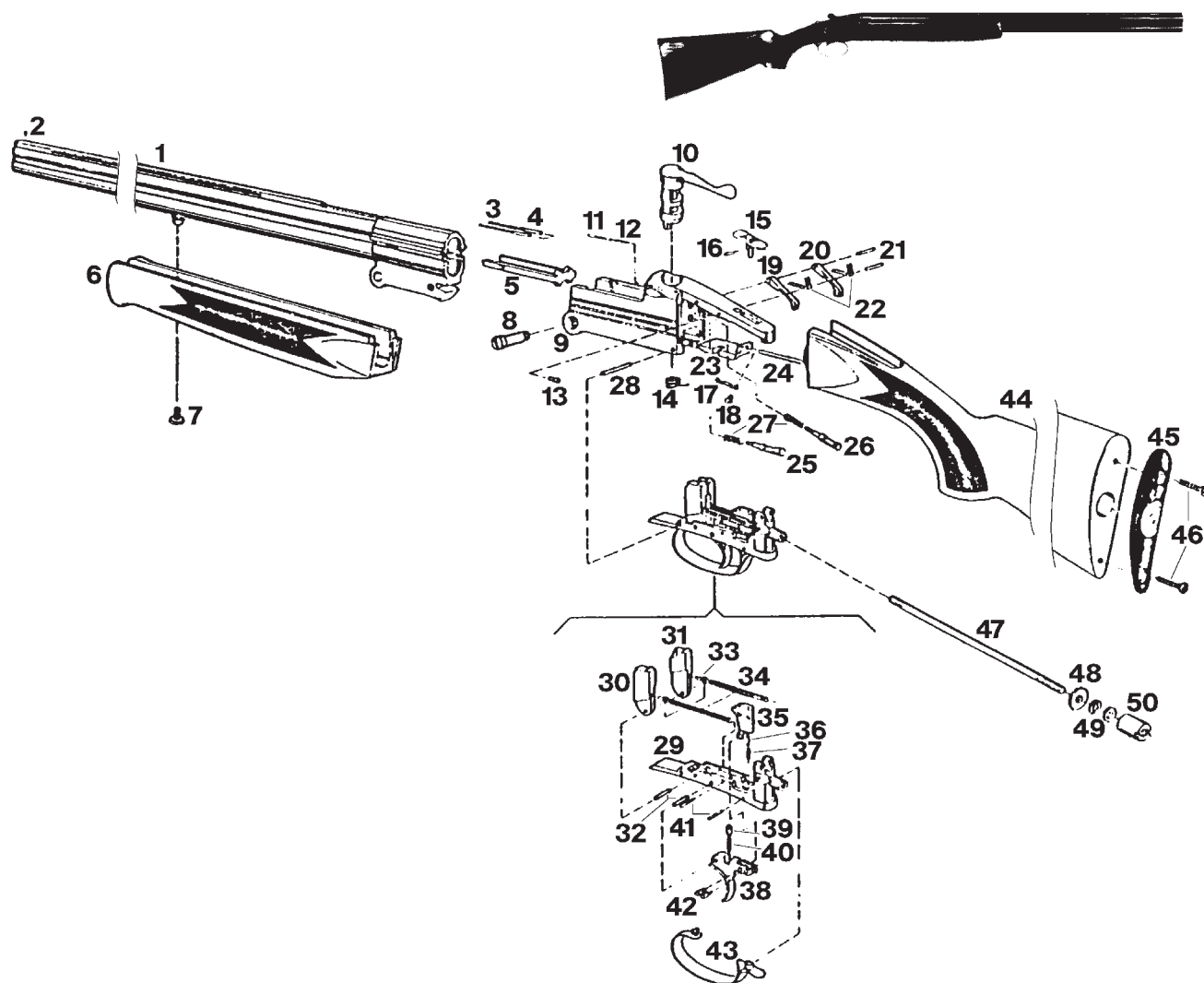
Autoloading Rifle

Courtesy of Blacksmith Corporation



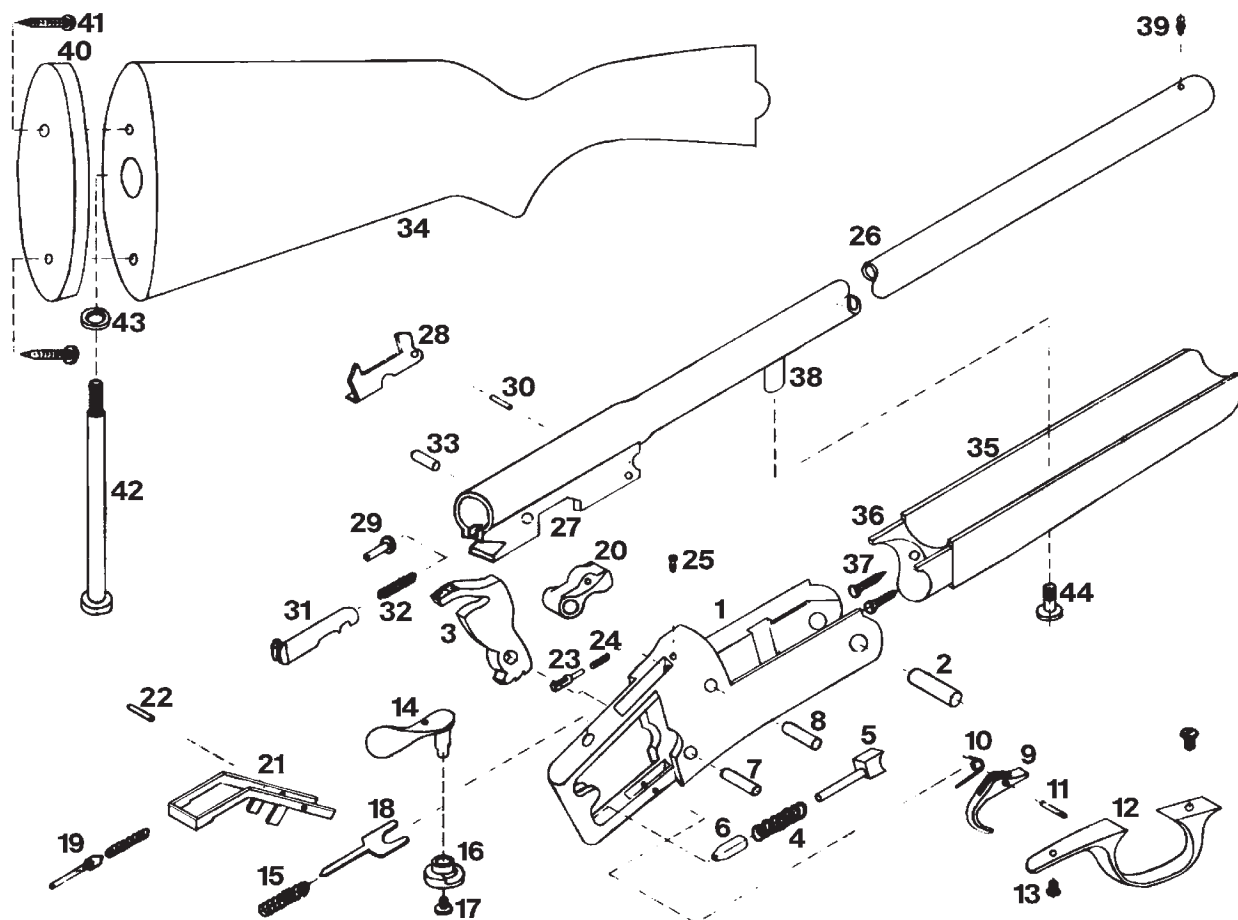
1	Barrel and Collar	20	Cross Pin, Rear	39	Trigger Spring	58	Forend Screws
2	Receiver	21	Bolt Catch	40	Spring Plunger	59	Washers
3	Rear Sight Elevator	22	Bolt	41	Safety Catch Cam	60	Buttstock
4	Rear Sight Assembly	23	Bolt Stop	42	Trigger	61	Upper Buttplate Screw
5	Bolt Stop Plate and Plunger	24	Firing Pin Spring	43	Trigger Pin	62	Buttplate
6	Ejector	25	Firing Pin	44	Sear Stop Pin	63	Buttplate Screw
7	Ejector Pin Retainer Spring	26	Operating Handle	45	Hammer Hinge Pin	64	Mainspring Tube Cap and Buffer Assembly
8	Ejector Hinge Pin	27	Extractor	46	Sear Housing	65	Mainspring
9	Spring Retaining Pin	28	Locking Cam Unit	47	Magazine Cover Hinge Pin	66	Trigger Guard Wood Screw
10	Magazine Retainer Pin	29	Firing Pin Stop	48	Magazine Cover	67	Trigger Guard Screw
11	Latch Spring Guide	30	Hinge Pin	49	Magazine Cover Spring	68	Trigger Guard and Safety Assembly
12	Barrel Latch	31	Link	50	Magazine Axis	69	Recoil Stop Screw
13	Return Spring Plunger	32	Mainspring Follower	51	Magazine Spring	70	Recoil Stop
14	Barrel Return Spring	33	Hammer Spring	52	Magazine Follower	71	Recoil Stop Screw
15	Latch Hinge Pin	34	Hammer Strut	53	Magazine Housing	72	Stock Screw
16	Detent Retainer Pin	35	Hammer Strut Pin	54	Forend	73	Washer
17	Detent	36	Hammer	55	Recoil Stop Screw		
18	Detent Spring	37	Sear	56	Recoil Stop		
19	Cross Pin, Front	38	Trigger Pin Link Pin	57	Recoil Stop Screw		

Omega Over/Under Shotgun



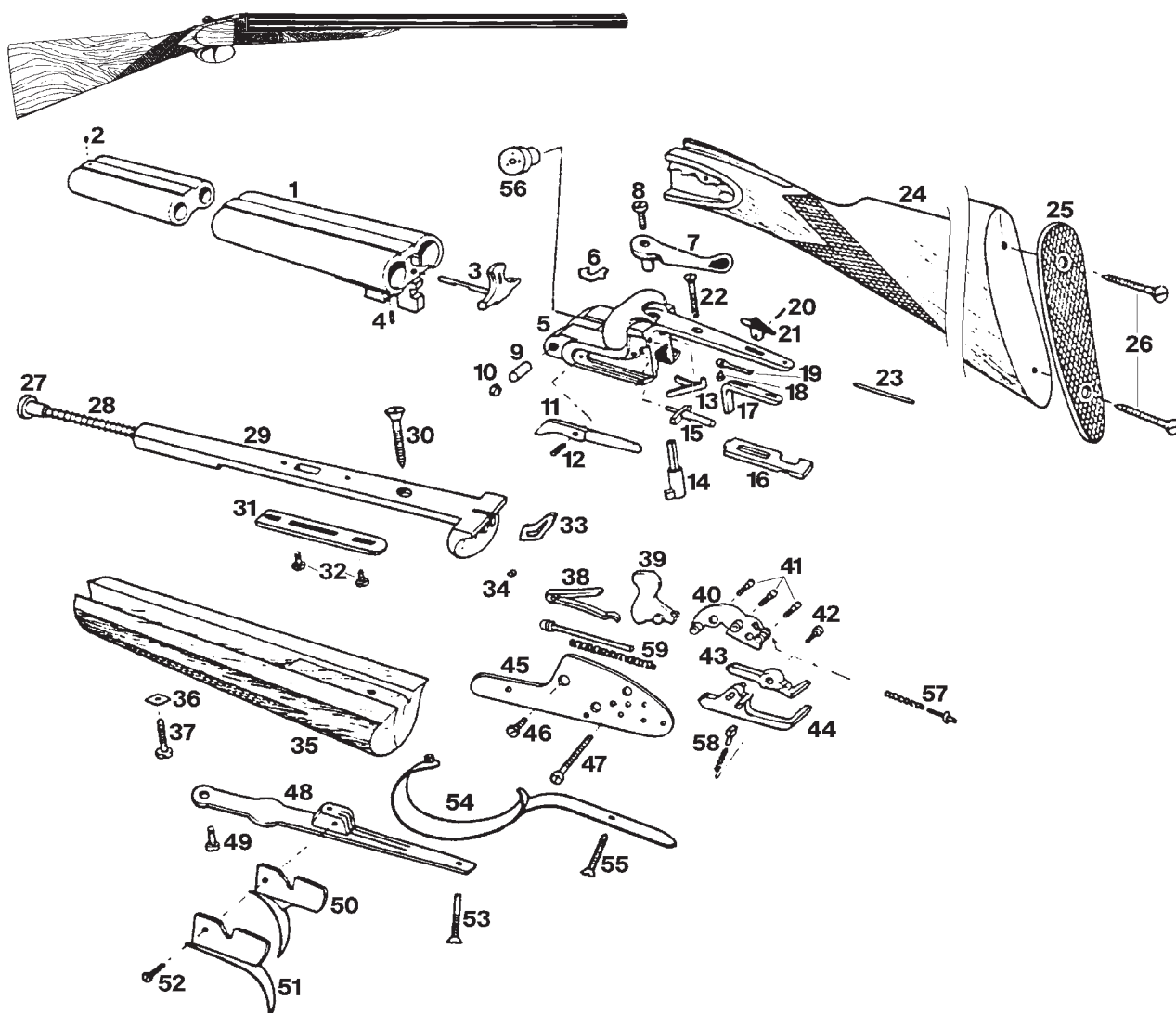
1	Barrel	18	Safety Spring Screw	35	Inertia Block
2	Front Sight	19	Left Sear	36	Inertia Block Spring
3	Extractor Spring	20	Right Sear	37	Inertia Block Spring Guide
4	Extractor Spring Guide	21	Sear and Sear Spring Pins	38	Trigger
5	Extractor	22	Sear Springs	39	Trigger Spring Plunger
6	Forend	23	Crossbolt	40	Trigger Spring
7	Forend Screw	24	Automatic Safety Activator Pin	41	Trigger Spring and Trigger Guard Retaining Pins
8	Receiver Screw	25	Lower Firing Pin	42	Inertia Block Retaining Screws
9	Action	26	Upper Firing Pin	43	Trigger Guard
10	Top Opening Lever	27	Firing Pin Springs	44	Stock
11	Lock Release Button	28	Trigger Plate Pin	45	Buttplate
12	Lock Release Button Spring	29	Trigger Plate	46	Buttplate Screws
13	Top Lever Retaining Screw	30	Hammer, Left	47	Stock Bolt
14	Top Lever Spring Release	31	Hammer, Right	48	Stock Bolt Washer
15	Safety	32	Hammer and Trigger Pins	49	Plastic Stock Bolt Washers
16	Safety Pin	33	Mainspring Guides	50	Stock Bolt Nut
17	Safety Spring	34	Mainsprings		

Omega Single Shot Shotgun

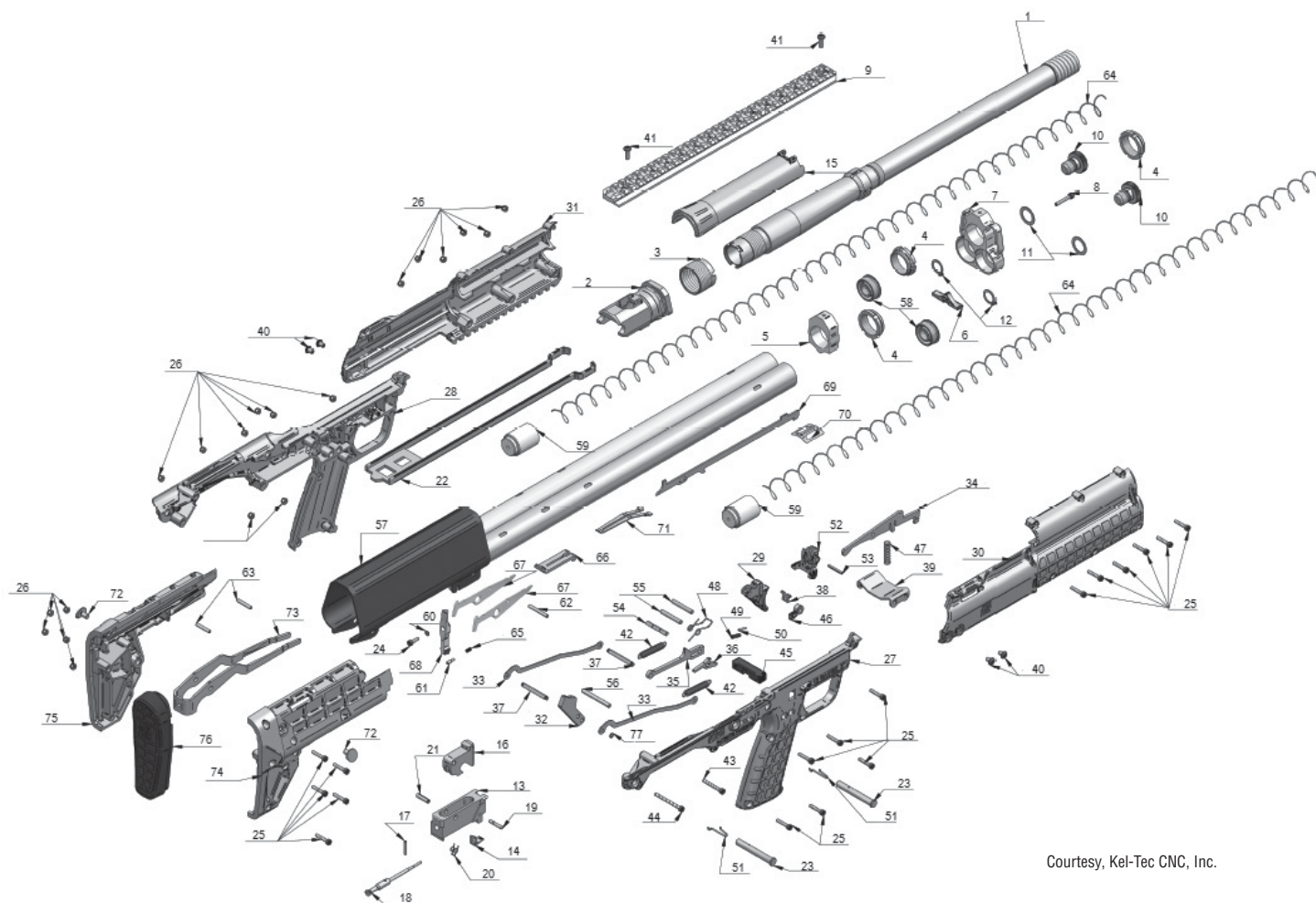


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|----|------------------------------|----|-------------------------|
| 1 | Receiver | 23 | Firing Pin |
| 2 | Receiver Connection Pin | 24 | Firing Pin Spring |
| 3 | Hammer | 25 | Firing Pin Bolt |
| 4 | Mainspring | 26 | Barrel |
| 5 | Mainspring Guide | 27 | Barrel Connector |
| 6 | Mainspring Retainer | 28 | Ejector Extension |
| 7 | Hammer Pin | 29 | Shotshell Retaining Pin |
| 8 | Barrel Fixing Pin | 30 | Ejector Extension Pin |
| 9 | Trigger | 31 | Ejector |
| 10 | Trigger Spring | 32 | Ejector Spring |
| 11 | Trigger Pin | 33 | Ejector Pin |
| 12 | Trigger Guard | 34 | Stock |
| 13 | Trigger Guard Screw | 35 | Forearm |
| 14 | Top Lever | 36 | Forearm Bracket |
| 15 | Top Lever Spring | 37 | Forearm Bracket Bolts |
| 16 | Top Lever Cam | 38 | Forearm Nut |
| 17 | Top Lever Cam Bolt | 39 | Sight |
| 18 | Top Lever Spring Guide Plate | 40 | Buttplate |
| 19 | Top Lever Spring Guide | 41 | Buttplate Screws |
| 20 | Barrel Fixture | 42 | Stock Bolt |
| 21 | Barrel Fixture Connector | 43 | Stock Bolt Washer |
| 22 | Barrel Fixture Connector Pin | | |

Regent VI Side-by-Side Shotgun

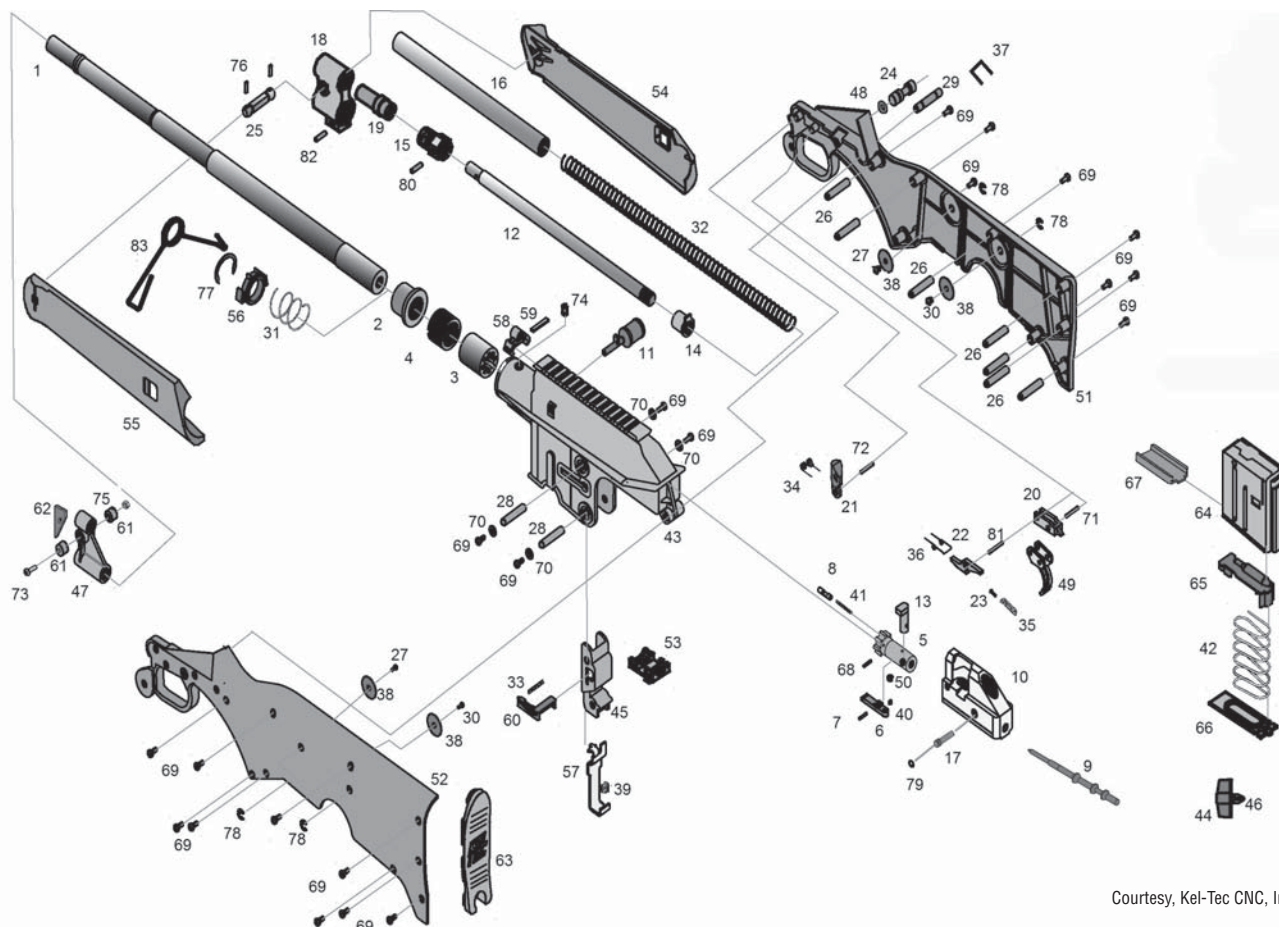


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|----|---------------------------|----|--|----|--------------------------------|
| 1 | Barrels | 22 | Upper Tang Screw | 40 | Hammer and Sear Ledge |
| 2 | Sight Bead | 23 | Safety Activator Pin | 41 | Ledge Screws |
| 3 | Extractor | 24 | Stock | 42 | Sear Screw |
| 4 | Extractor Retaining Screw | 25 | Buttplate | 43 | Double Safety Sear |
| 5 | Breech Assembly | 26 | Buttplate Screw | 44 | Sear |
| 6 | Purdey Lock | 27 | Forend Catch Button | 45 | Sidelock |
| 7 | Top Lever | 28 | Forend Catch Spring | 46 | Front Sidelock Screw |
| 8 | Top Lever Screw | 29 | Forend Iron | 47 | Rear Sidelock Screw |
| 9 | Barrel Pivot Pin | 30 | Forend Mount Screw | 48 | Trigger Pate |
| 10 | Barrel Pivot Pin Cap | 31 | Forend Catch | 49 | Trigger Plate Screw |
| 11 | Cocking Lever Pivot | 32 | Forend Catch Screw | 50 | Front Trigger |
| 12 | Cocking Lever Pivot Screw | 33 | Extractor Hammer Cocking Lever Activator | 51 | Rear Trigger |
| 13 | Top Lever Spring | 34 | Extractor Hammer Cocking Lever Screw | 52 | Trigger Pin |
| 14 | Vertical Bolt | 35 | Forend Wood | 53 | Rear Trigger Plate Screw |
| 15 | Firing Pin | 36 | Forend Escutcheon | 54 | Trigger Guard |
| 16 | Horizontal Bolt | 37 | Forend Escutcheon Mounting Screw | 55 | Trigger Guard Screw |
| 17 | Safety Activator | 38 | Hammer Spring | 56 | Firing Pin Bushing |
| 18 | Safety Spring Screw | 39 | Hammer | 57 | Ledge Spring and Plunger |
| 19 | Safety Spring | | | 58 | Sear Spring and Plunger |
| 20 | Safety Button Pin | | | 59 | Safety Sear Spring and Plunger |
| 21 | Safety Button | | | | |



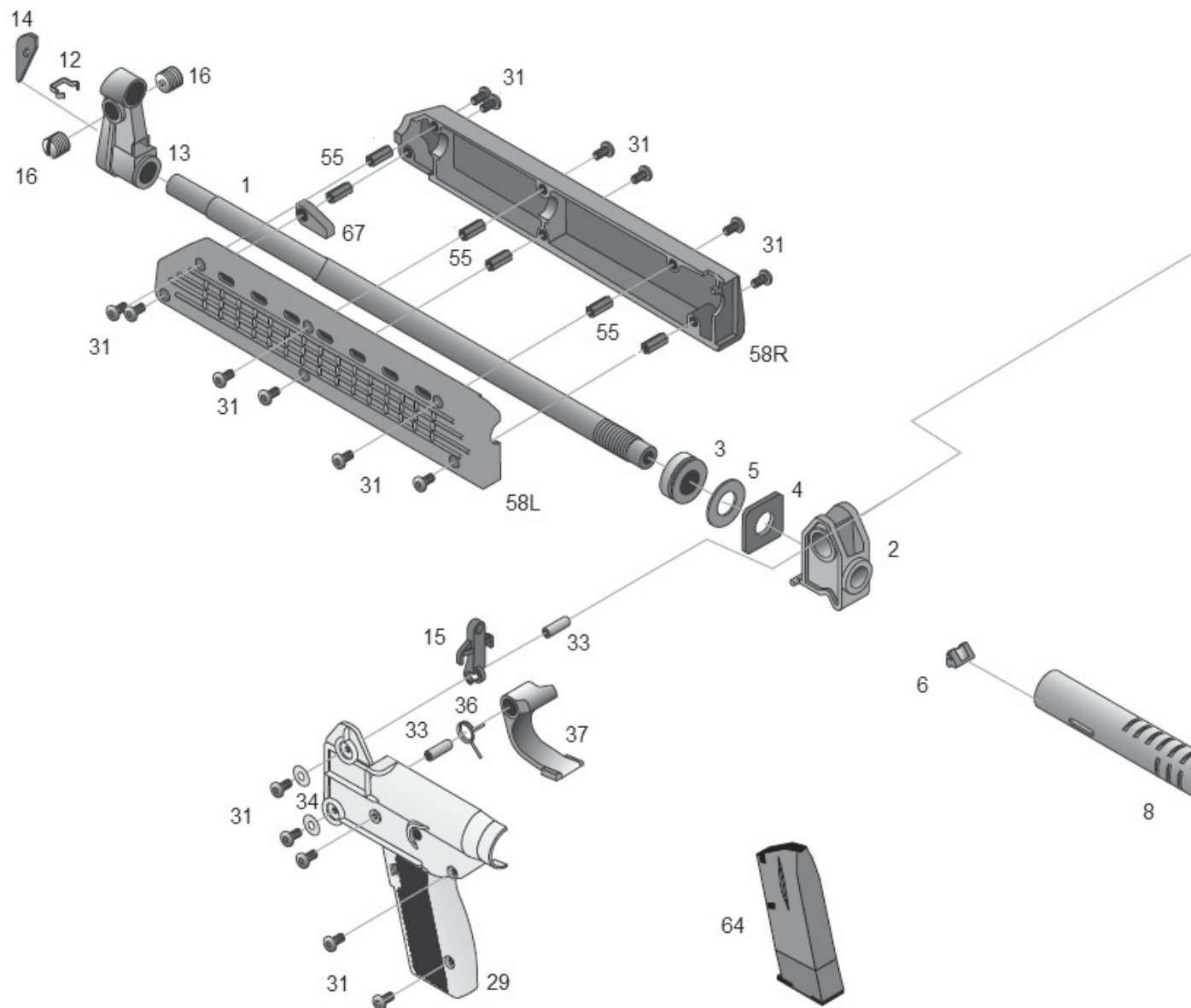
Courtesy, Kel-Tec CNC, Inc.

1	Barrel	27	Right grip	53	Lock button pin
2	Barrel extension	28	Left grip	54	Sear guide pin
3	Barrel nut	29	Trigger	55	Trigger axis
4	Barrel ring	30	Right forend	56	Hammer axis
5	Sight base	31	Left forend	57	Receiver Gen 2
6	Pump buffer	32	Hammer	58	Mag Plug
7	Muzzle plate	33	Hammer bar	59	Mag follower
8	M3-30 socket head screw	34	Action lock	60	Selector washer
9	Picatinny rail	35	Sear bar	61	Selector snap
10	Mag bolt	36	Sear	62	Cartridge stop pin
11	Wavy washer	37	Hammer bar pin	63	Stock pin
12	Mag bolt retainer clip	38	Sear catch	64	Mag spring
13	Bolt	39	Mag stop actuator	65	Selector snap spring
14	Extractor	40	M4-6 button head screw	66	Inner cartridge catch
15	Heat shield	41	M4-12 button head screw	67	Outer cartridge catch
16	Bolt lock	42	Hammer spring	68	Selector
17	Firing pin retaining pin	43	M3-25 socket head screw	69	Cartridge stop actuator
18	Firing pin	44	M3-35 socket head screw	70	Actuator spring
19	Extractor axis	45	Safety	71	Cartridge stop spring
20	Extractor spring	46	Safety snap	72	Lifter axis
21	Bolt lock pin	47	Action bar spring	73	Lifter
22	Bolt carrier	48	Trigger spring	74	Right stock
23	Frame pin	49	Sear spring	75	Left stock
24	M3-10 socket head screw	50	Sear spring guide	76	Butt pad
25	M3-16 socket head screw	51	Captor spring	77	Hammer pin Retainer clip
26	M3 nut	52	Lock button		



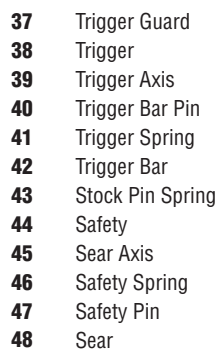
Courtesy, Kel-Tec CNC, Inc.

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|------------------------------------|-----------------------------------|--------------------------------------|
| 1 Barrel | 29 Assembly pin | 57 Bolt stop |
| 2 Barrel nut | 30 Long mag snap pin | 58 Rear sight |
| 3 Barrel extension | 31 Forend lock spring | 59 Rear sight lock |
| 4 Barrel retainer | 32 Recoil spring | 60 Magazine catch |
| 5 Bolt | 33 Magazine catch spring | 61 Front sight screw |
| 6 Extractor | 34 Hammer spring | 62 Front sight post |
| 7 Extractor axis | 35 Sear spring | 63 Recoil pad |
| 8 Ejector | 36 Trigger spring | 64 Magazine housing |
| 9 Firing pin | 37 Stock pin spring | 65 Magazine follower |
| 10 Bolt carrier | 38 Magazine snap spring | 66 Magazine plate |
| 11 Operating handle | 39 Bolt stop spring | 67 Magazine bottom |
| 12 Piston rod | 40 Extractor spring | 68 Ejector pin |
| 13 Cam pin | 41 Ejector spring | 69 Receiver screw |
| 14 Recoil spring catch | 42 Magazine spring | 70 Receiver washer |
| 15 Piston head | 43 Receiver | 71 Sear pin |
| 16 Recoil spring tube | 44 Driver housing | 72 Hammer axis |
| 17 Firing pin retaining pin | 45 Magazine well | 73 Front sight lock screw |
| 18 Gas block | 46 Phillips driver | 74 Barrel extension pin |
| 19 Gas head | 47 Front sight | 75 Front sight lock nut |
| 20 Trigger block | 48 Red o-ring | 76 Forend pin |
| 21 Hammer | 49 Trigger | 77 Forend lock retaining ring |
| 22 Sear | 50 Extractor spring buffer | 78 Mag snap E-ring |
| 23 Sear spring pin | 51 Right stock | 79 O-ring |
| 24 Safety | 52 Left stock | 80 Piston pin |
| 25 Forend axis | 53 Receiver spacer | 81 Trigger axis |
| 26 Spacer | 54 Right forend | 82 Gas block pin |
| 27 Short mag snap pin | 55 Left forend | 83 Forend spreader spring |
| 28 Spacer | 56 Forend lock | |



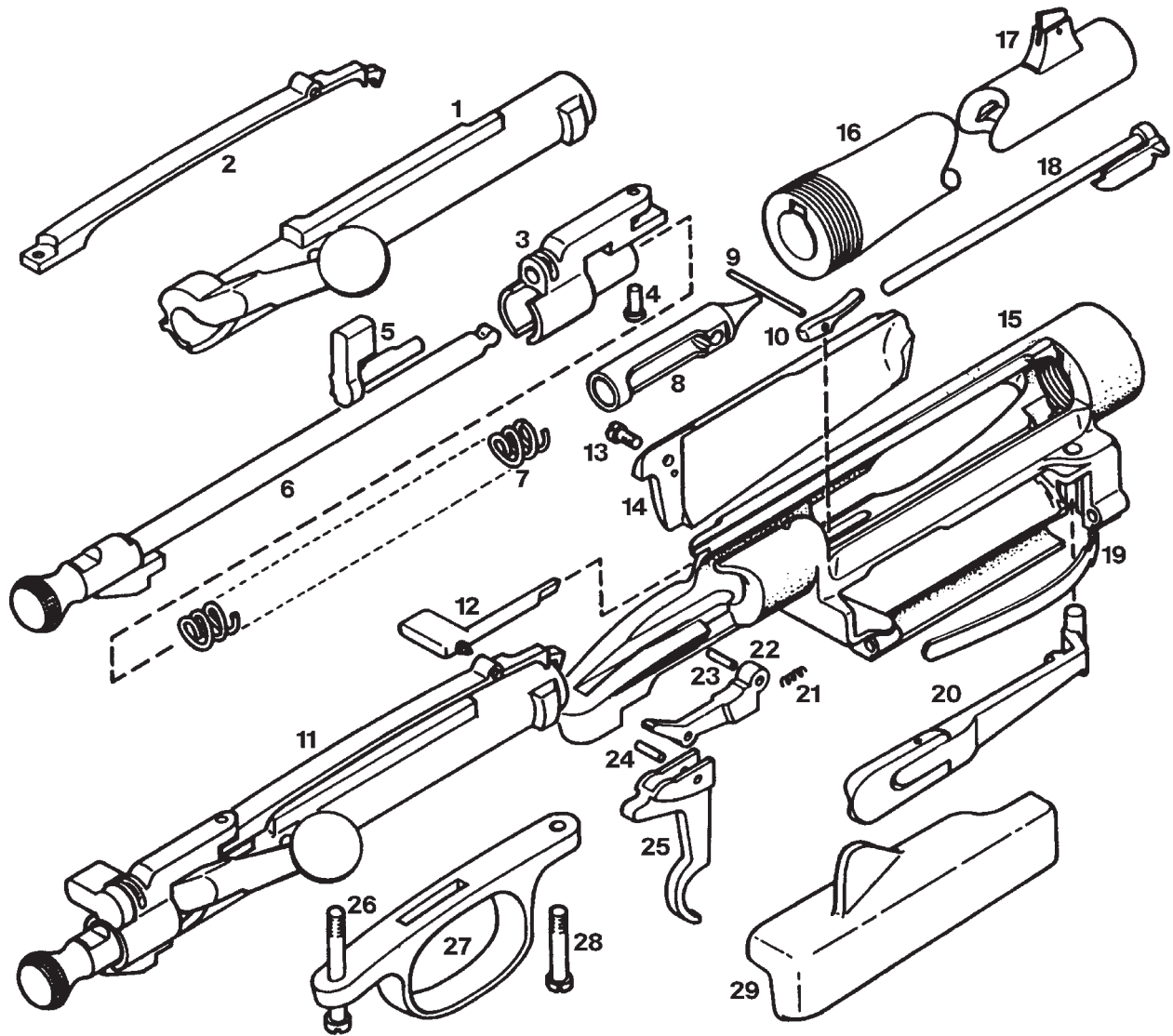
Courtesy, Kel-Tec CNC, Inc.

1	Barrel	13	Front Sight Body	25	Recoil Spring Guide
2	Hinge	14	Front Sight Post	26	Stock Pin
3	Lock Nut	15	Rear Sight	27	Magazine Catches
4	Lock Nut Washer	16	Windage Screws	28	Magazine Catch Spring
5	Washer	17	Firing Pin	29	Receiver Left
6	Feed Ramp	18	Firing Pin Spring	30	Receiver Right
7	Operating Handle	19	Firing Pin Pin	31	Receiver Screws
8	Bolt Tube	20	Extractor	32	Receiver Nut 16
9	Collar	21	Extractor Spring	33	Receiver Nut 27
10	Bolt Head	22	Extractor Pin	34	Washer
11	Bolt	23	Recoil Spring	35	Buffer
12	Front Sight Clip	24	Recoil Spring Plug	36	Trigger Guard Spring



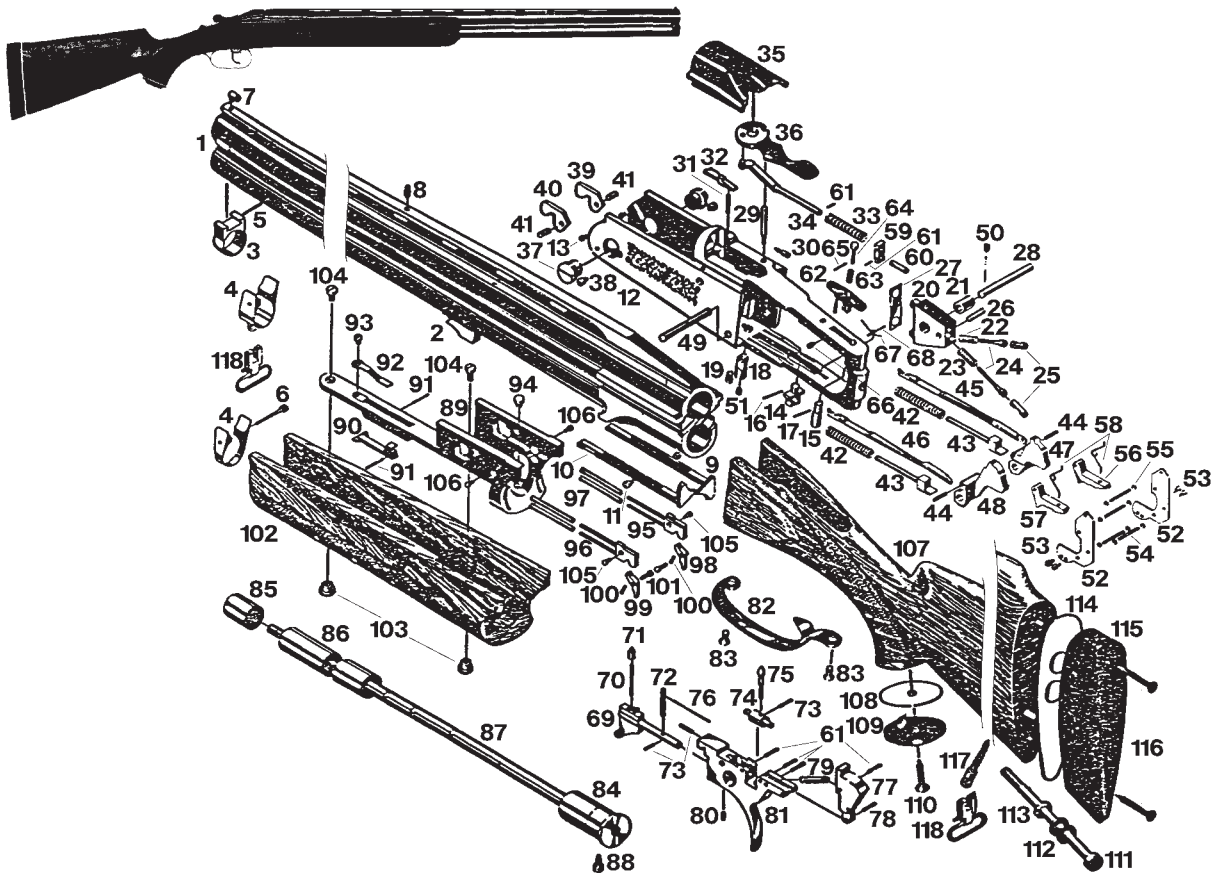
- 49** Hammer
- 50** Sear Spring
- 51** Hammer Bushing
- 52** Hammer Spring
- 53** Hammer Axis
- 54** Stock Pin Pin
- 55** Forend Nuts
- 56** Butt Stock
- 57** Button Shaft
- 58** Forend L/R
- 59** Button
- 60** Sleeve

- 61** Pin Lock
- 62** Lock Shaft
- 63** Lock Spring
- 64** Magazine
- 65** Key
- 66** Safety E-rings
- 67** Forend insert

Model 1892-99 Bolt-Action Rifle


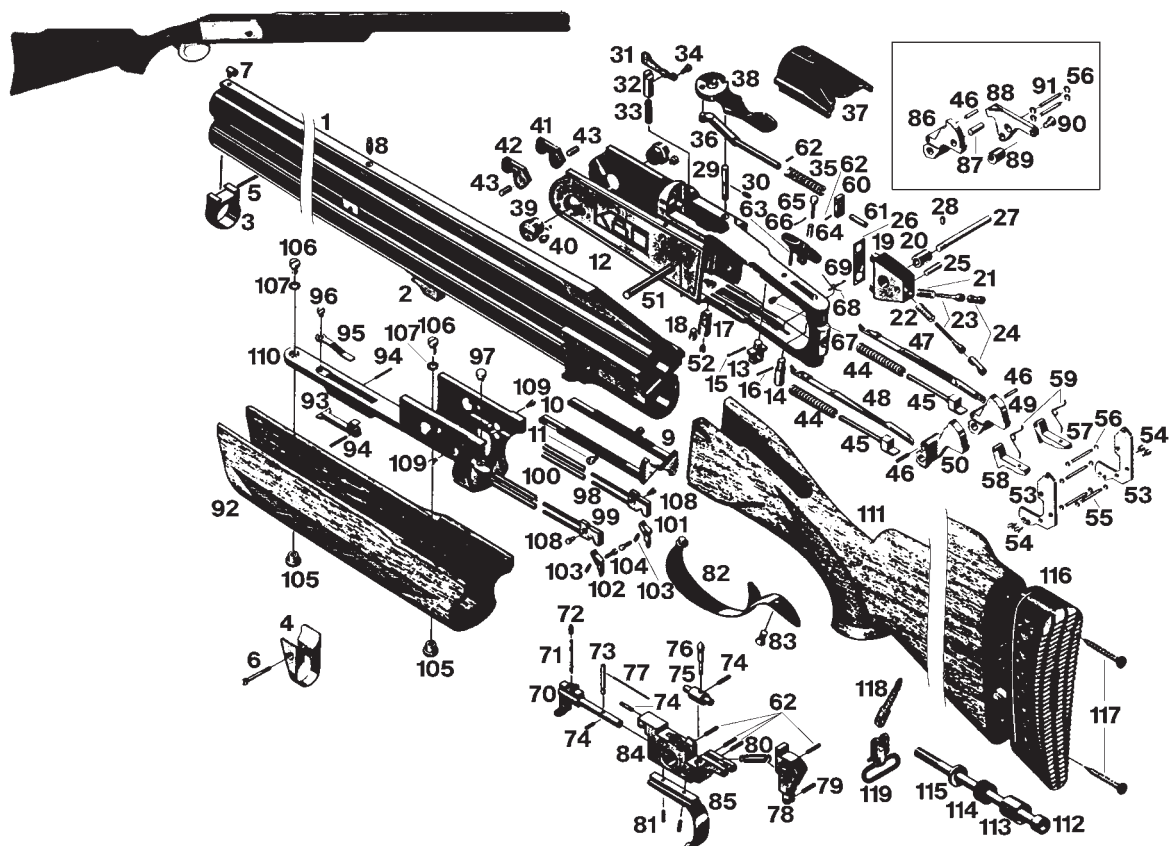
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|----|---------------------|----|-------------------------------|
| 1 | Bolt Body | 16 | Barrel |
| 2 | Extractor | 17 | Front Sight |
| 3 | Bolt Sleeve | 18 | Hinge Bar |
| 4 | Extractor Rivet | 19 | Magazine Spring |
| 5 | Safety | 20 | Carrier and Follower Assembly |
| 6 | Firing Pin Assembly | 21 | Sear Spring |
| 7 | Mainspring | 22 | Sear |
| 8 | Striker | 23 | Sear Pin |
| 9 | Ejector Pin | 24 | Trigger Pin |
| 10 | Ejector | 25 | Trigger |
| 11 | Bolt Assembly | 26 | Rear Guard Screw |
| 12 | Magazine Cutoff | 27 | Trigger Guard |
| 13 | Sideplate Screw | 28 | Front Guard Screw |
| 14 | Sideplate | 29 | Magazine Gate |
| 15 | Receiver | | |

K-32 Over/Under Shotgun



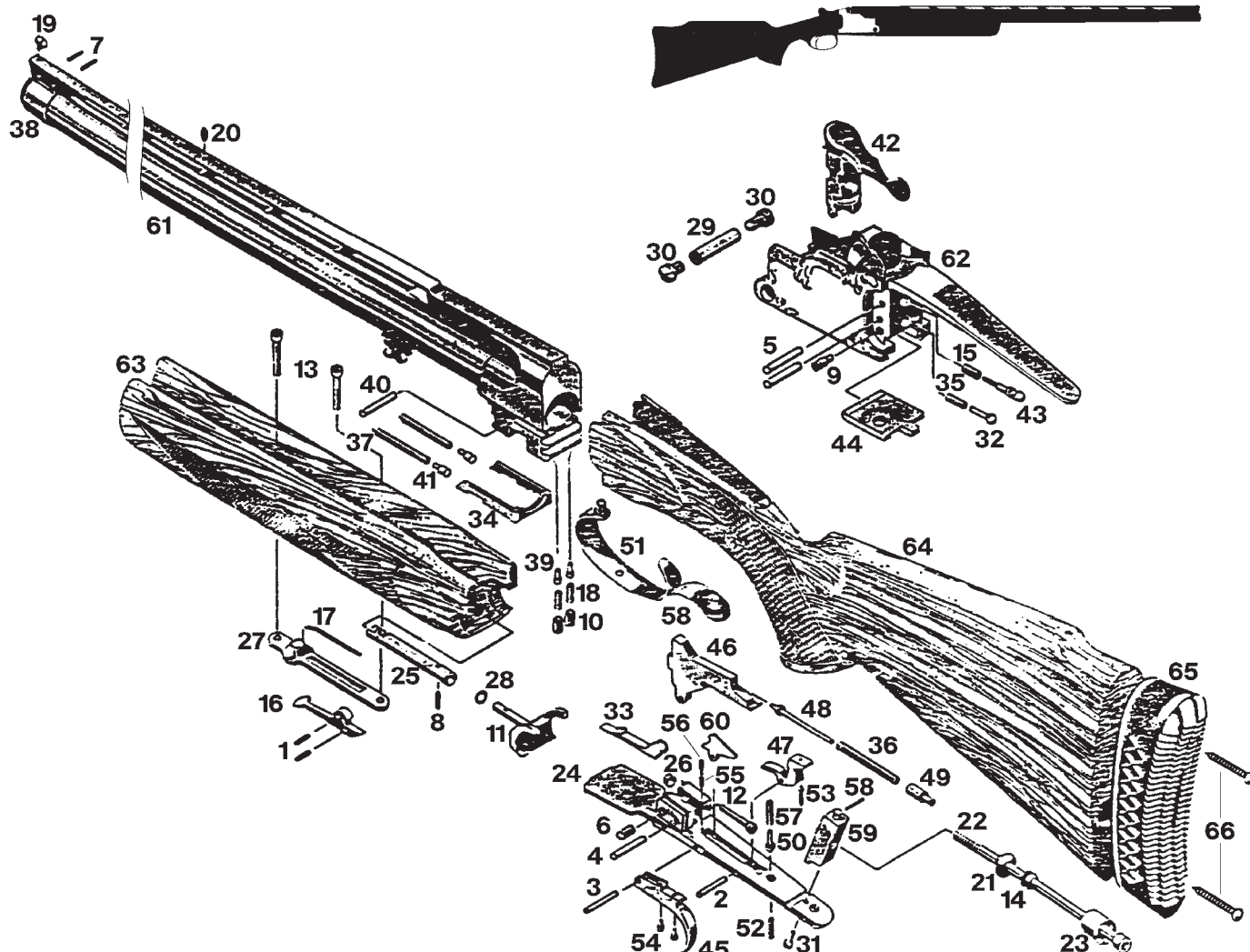
1	Barrels	29	Pin	59	Safety Block	89	Forearm Iron
2	Barrel Lug	30	Pin Lock Screw	60	Safety Block Bolt	90	Forend Catch
3	Front Hanger	31	Catch Spring	61	Drive Pins	91	Forend Catch Pin
4	Rear Hanger	32	Catch	62	Safety Slide	92	Forend Catch Spring
5	Front Hanger Pin	33	Top Lever Spring	63	Push Button Spring	93	Forend Catch Screw
6	Rear Hanger Screw	34	Top Lever Spring Rod	64	Push Button	94	Forend Stop
7	Front Sight	35	Top Latch	65	Push Button Pin	95	Ejector Hammer, Bottom
8	Middle Sight	36	Top Lever	66	Stop Screw	96	Ejector Hammer, Top
9	Ejector, Bottom	37	Hinge Screw	67	Trigger Spring	97	Ejector Springs
10	Ejector, Top	38	Hinge Screw Lock Screw	68	Trigger Spring Drive Pin	98	Ejector Sear, Bottom
11	Ejector Screws	39	Cocking Lever, Bottom	69	Barrel Selector	99	Ejector Sear, Top
12	Receiver	40	Cocking Lever, Top	70	Barrel Selector Spring	100	Ejector Sear Springs
13	Impact Pins	41	Cocking Lever Pins	71	Barrel Selector Stop	101	Ejector Sear Pins
14	Top Lever Spring Rod Support	42	Mainsprings	72	Barrel Selector Pin	102	Forearm Wood
15	Safety Stud	43	Mainspring Guide Rods	73	Retaining Pins	103	Forearm Rosettes
16	Support Pin	44	Cocking Rod Pins	74	Sear Selector Axle	104	Forearm Screws
17	Safety Stud Pin	45	Cocking Rod, Bottom	75	Sear Selector	105	Ejector Hammer Pins
18	Pivot Pin Stud	46	Cocking Rod, Top	76	Sear Spring	106	Forend Stop Pins
19	Hammer Pivot Pin Stud Lock Screw	47	Hammer, Bottom	77	Inertia Block	107	Stock
20	Firing Pin Housing	48	Hammer, Top	78	Inertia Block Pin	108	Pistol Grip Spacer
21	Bushing	49	Hammer Pivot Pin	79	Inertia Block Spring	109	Pistol Grip Cap
22	Firing Pin Spring, Bottom	50	Firing Pin Housing Set Screw	80	Trigger Set Screw	110	Stock Screw
23	Firing Pin Spring, Top	51	Hammer Pivot Pin Set Screw	81	Trigger	111	Guide Sleeve
24	Firing Pins, Front	52	Sideplates	82	Trigger Guard	112	Plate Spring
25	Firing Pins, Rear	53	Sideplate Screws	83	Trigger Guard Screws	113	Spring Washer
26	Firing Pin Retaining Pin	54	Pivot and Spacing Pins	84	Snap Cap	114	Buttplate Spacer
27	Distance Piece	55	Circlips	85	Threaded Bushing	115	Buttplate
28	Firing Pins Housing Pin	56	Sear, Bottom	86	Threaded Bushing Weights	116	Buttplate Screws
		57	Sear, Top	87	Spacing Bushing	117	Phillips Head Screw
		58	Sear Springs	88	Snap Cap Lock Screw	118	Sling Swivels

K-80 Over/Under Shotgun



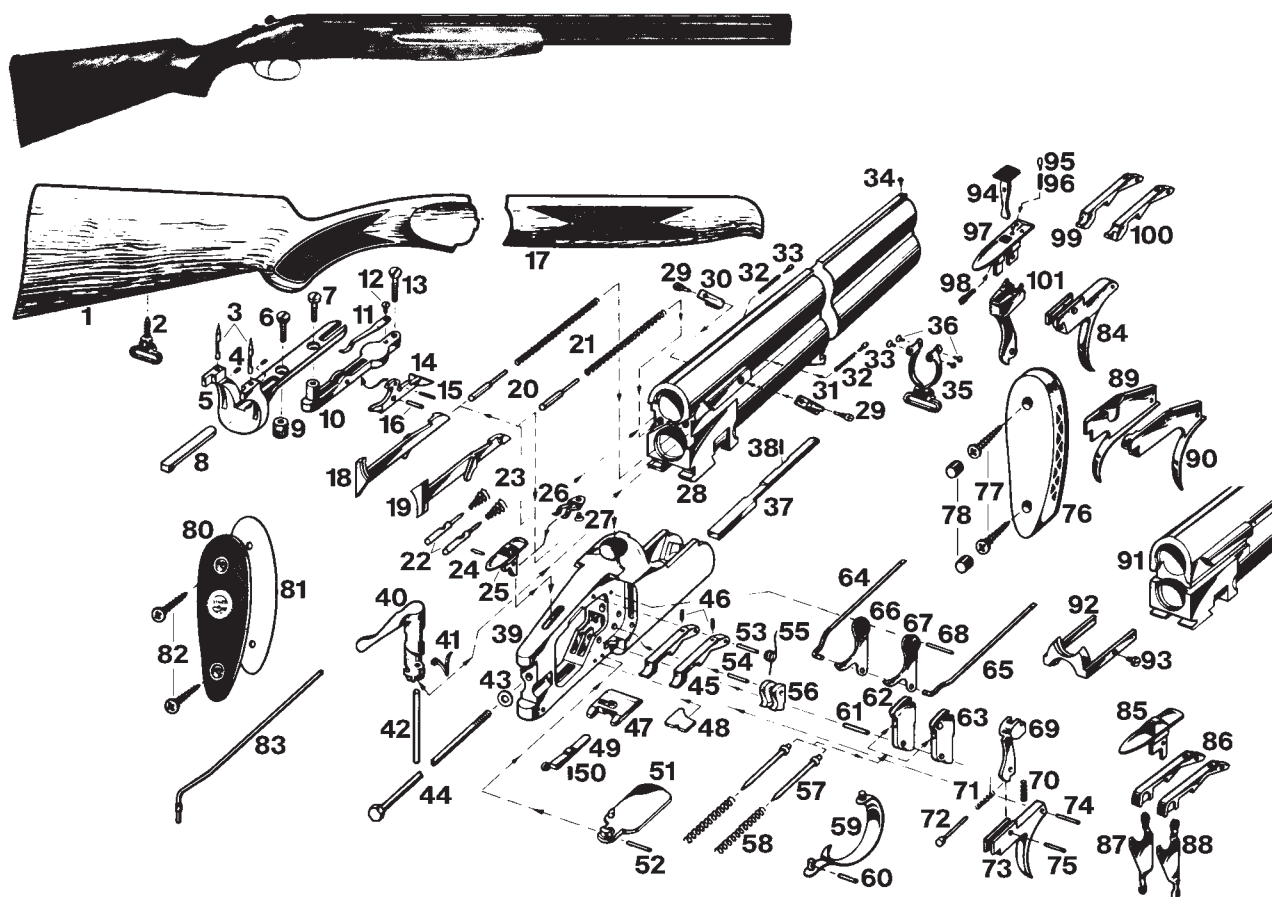
1	Barrel	30	Pin Lock Screw	60	Safety Block	90	Countersunk Screw
2	Barrel Lug	31	Catch	61	Safety Block Bolt	91	Release Pins
3	Front Hanger	32	Catch Pin	62	Drive Pins	92	Forearm
4	Rear Hanger	33	Catch Spring	63	Safety Slide	93	Forend Catch
5	Front Hanger Pin	34	Catch Screw	64	Push Button Spring	94	Forend Catch Pins
6	Rear Hanger Screw	35	Top Lever Spring	65	Push Button	95	Forend Catch Spring
7	Front Sight	36	Top Lever Spring Rod	66	Pin	96	Forend Catch Screw
8	Middle Sight	37	Top Latch	67	Stop Screw	97	Forend Stop
9	Ejector, Bottom	38	Top Lever	68	Trigger Spring	98	Ejector Hammer, Bottom
10	Ejector, Top	39	Hinge Screw	69	Trigger Spring Drive Pin	99	Ejector Hammer, Top
11	Ejector Screws	40	Hinge Screw Lock Screw	70	Barrel Selector	100	Ejector Springs
12	Receiver	41	Cocking Lever, Bottom	71	Barrel Selector Spring	101	Ejector Sear, Bottom
13	Top Lever Spring Rod Support	42	Cocking Lever, Top	72	Barrel Selector Stop	102	Ejector Sear, Top
14	Safety Stud	43	Cocking Lever Pins	73	Barrel Selector Pin	103	Ejector Sear Springs
15	Support Pin	44	Mainsprings	74	Pins	104	Ejector Sear Pins
16	Safety Stud Pin	45	Guide Rods	75	Sear Selector Axle	105	Rosettes
17	Hammer Pivot Pin Stud	46	Cocking Rod Pins	76	Selector Sear	106	Forearm Screws
18	Hammer Pivot Pin Stud Lock Screw	47	Cocking Rod, Bottom	77	Spring	107	Forearm Washers
19	Firing Pin Housing	48	Cocking Rod, Top	78	Inertia Block	108	Pin
20	Bushing	49	Hammer, Bottom	79	Inertia Block Pin	109	Stop Pin
21	Firing Pin Spring, Bottom	50	Hammer, Top	80	Inertia Block Spring	110	Forearm Iron
22	Firing Pin Spring, Top	51	Pivot Pin	81	Set Screw	111	Stock
23	Firing Pins, Front	52	Pivot Pin Set Screw	82	Trigger Guard	112	Guide Sleeve
24	Firing Pins, Rear	53	Sideplates	83	Trigger Guard Screw	113	Guide Sleeve Collar
25	Firing Pin Retaining Pin	54	Sideplate Screws	84	Trigger Housing	114	Plate Spring
26	Distance Piece	55	Pivot and Spacing Pins	85	Trigger	115	Spring Washer
27	Firing Pin Housing Pin	56	Circlips	86	Hammer	116	Buttplate
28	Housing Pin Lock Screw	57	Sear, Bottom	87	Hammer Pin	117	Buttplate Screws
29	Pin	58	Sear, Top	88	Release Plate	118	Phillips Head Screw
		59	Sear Springs	89	Eccentric Bushing	119	Sling Swivel

KS-5 Single Shot Shotgun



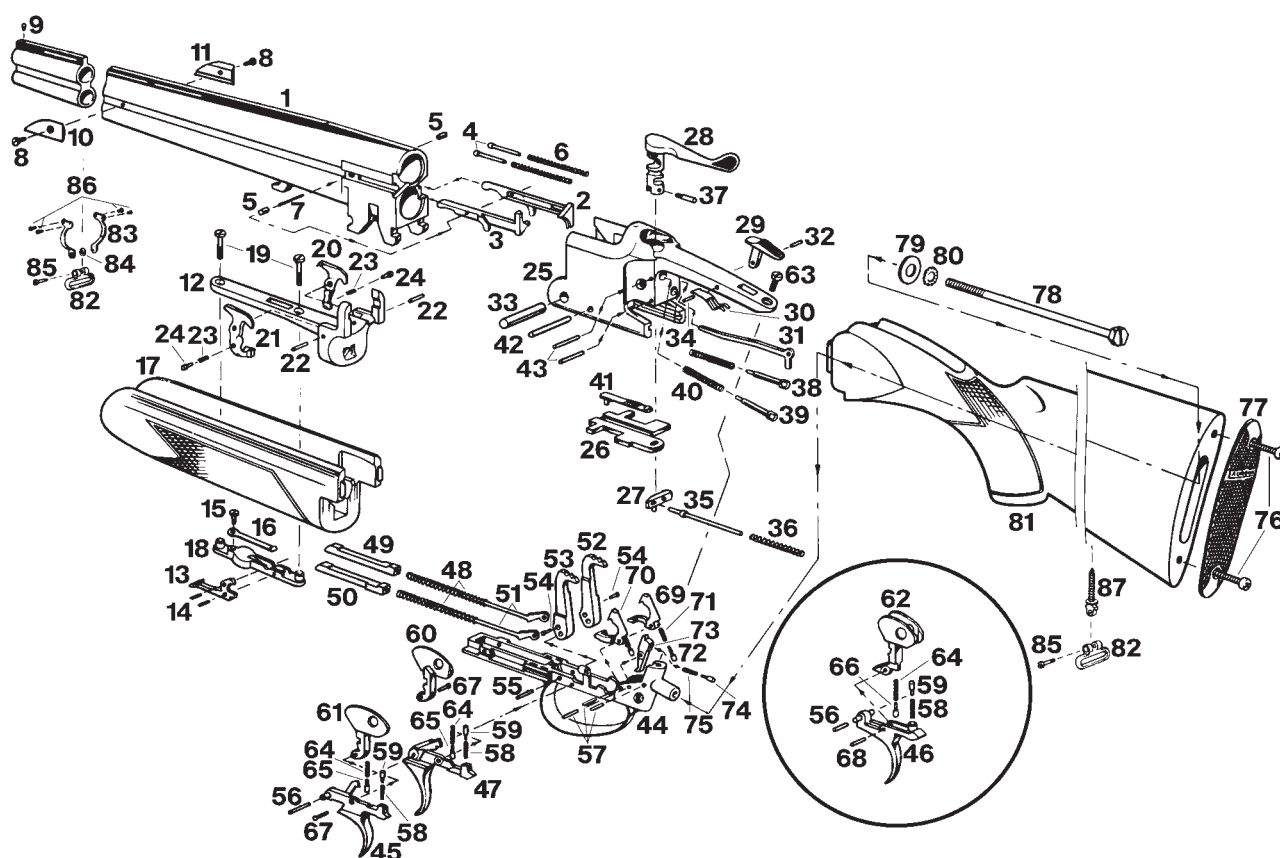
- | | | |
|---------------------------------|------------------------------|----------------------------------|
| 1 Forend Catch Pins | 23 Guiding Bushing | 45 Trigger |
| 2 Pin | 24 Forend Iron | 46 Hammer |
| 3 Trigger Pin | 25 Forend Iron End | 47 Sear |
| 4 Hammer Pin | 26 Trigger Floorplate Washer | 48 Mainspring Guiding Rod |
| 5 Firing Pin and Top Lever Pins | 27 Forend Catch Housing | 49 Guiding Rod Bushing |
| 6 Top Lever Release Bolt Pin | 28 Forend Spacer | 50 Bushing Pin |
| 7 Front Hanger Pins | 29 Hinge Pin | 51 Trigger Guard |
| 8 Forearm Pin | 30 Hinge Screws | 52 Threaded Pin |
| 9 Top Lever Threaded Pin | 31 Allen Screw | 53 Pin |
| 10 Ejector Bolt Threaded Pins | 32 Top Lever Roll Pin | 54 Trigger Adjustment Screws |
| 11 Top Lever Catch Spring | 33 Top Lever Release | 55 Disconnecter Spring |
| 12 Trigger Floorplate Screw | 34 Ejector | 56 Disconnecter Spring Guide Pin |
| 13 Forearm Screws | 35 Top Lever Spring | 57 Bushing Spring |
| 14 Spring Washer for Stock Bolt | 36 Mainspring | 58 Support Pins |
| 15 Firing Pin Spring | 37 Ejector Springs | 59 Rear Support Block |
| 16 Forend Catch | 38 Front Hanger | 60 Disconnecter |
| 17 Forend Catch Spring | 39 Ejector Locking Pins | 61 Barrel |
| 18 Release and Ejector Springs | 40 Ejector Pin | 62 Receiver |
| 19 Front Sight | 41 Ejector Hammers | 63 Forearm |
| 20 Middle Sight | 42 Top Lever | 64 Buttstock |
| 21 Stock Washer | 43 Firing Pin | 65 Buttplate |
| 22 Stock Bolt | 44 Locking Bolt | 66 Buttplate Screws |

Model 844 ST Over/Under Shotgun



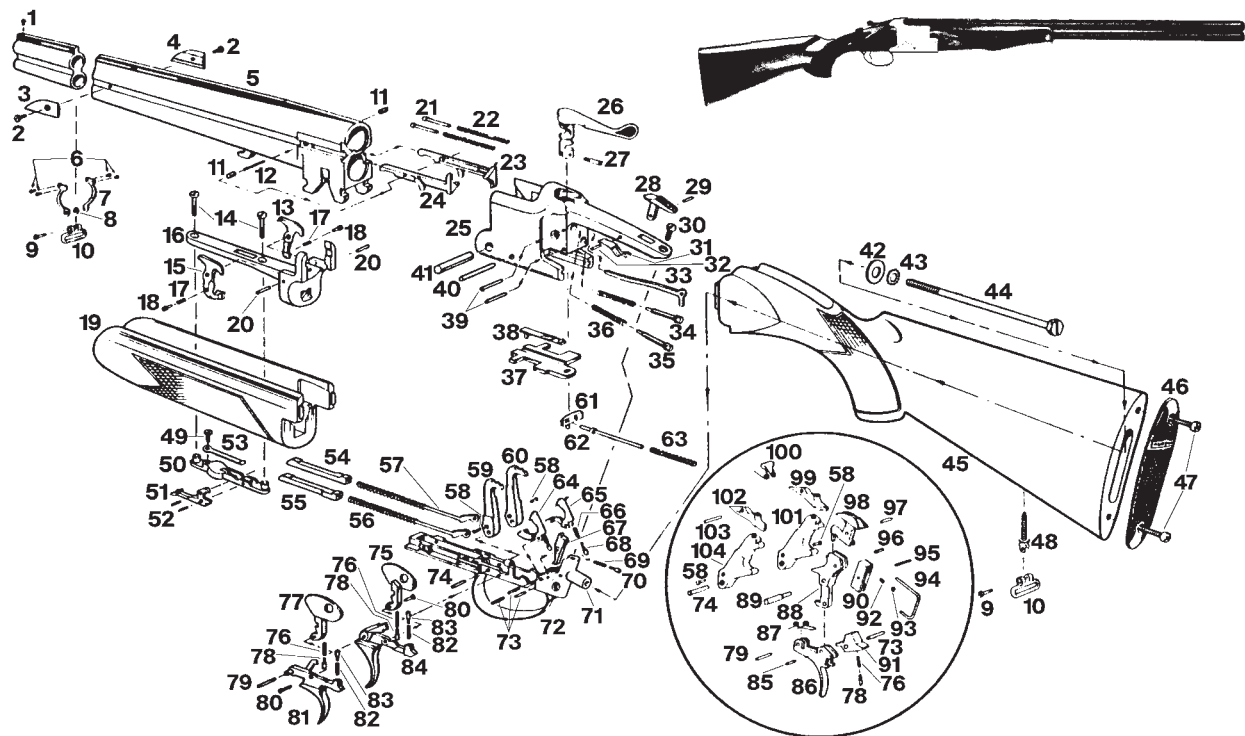
1	Stock	26	Safety Spring	51	Cover Plate	76	Recoil Pad
2	Swivel	27	Safety Spring Retaining Pin	52	Cover Plate Retaining Pin	77	Recoil Pad Screws
3	Ejector Trip Lifters	28	Barrels	53	Sear Retaining Pin	78	Recoil Pad Plugs
4	Ejector Trip Stop Pins	29	Ejector Trip Retaining Pins	54	Cocking Cam Retaining Pin	80	Buttplate
5	Forend Iron	30	Ejector Trip, Top	55	Cocking Cam Return Spring	81	White Spacer
6	Forend Wood Retaining Pin	31	Ejector Trip, Bottom	56	Cocking Cam	82	Buttplate Screws
7	Forend Catch Retaining Pin	32	Ejector Trip Springs	57	Mainspring Guides	83	Auto Safe Rod
8	Cocking Stud	33	Ejector Trip Plungers	58	Mainsprings	84	Selective Trigger
9	Retaining Pin Bushing	34	Bead Sight	59	Trigger Guard	85	Safe Button
10	Delay Catch Frame	35	Barrel Swivel	60	Trigger Guard Retaining Pin	86	Sears
11	Delay Catch Spring	36	Barrel Swivel Retaining Pins	61	Tumbler Retaining Pin	87	Top Barrel Sear Lifter
12	Spring Retaining Screw	37	Cocking Rod	62	Top Barrel Tumbler	88	Bottom Barrel Sear Lifter
13	Forend Catch Retaining Pin	38	Cocking Rod Retaining Pin	63	Bottom Barrel Tumbler	89	Back Trigger
14	Delay Catch	39	Action Body	64	Top Ejector Rod	90	Front Trigger
15	Catch Stop Pin	40	Top Lever	65	Bottom Ejector Rod	91	Barrels
16	Catch Retaining Pin	41	Top Lever Spring	66	Top Ejector Cam	92	Extractors
17	Forend Wood	42	Striker Retaining Rod	67	Bottom Ejector Cam	93	Extractor Stop Pin
18	Top Ejector	43	Stock Bolt Washer	68	Ejector Cam Retaining Pin	94	Selector
19	Bottom Ejector	44	Stock Bolt	69	Inertia Block	95	Selector Spring Plunger
20	Ejector Plungers	45	Sears	70	Trigger Return Spring	96	Selector Spring
21	Ejector Springs	46	Sear Springs	71	Inertia Block Spring	97	Selective Safe Button
22	Strikers	47	Bolt	72	Inertia Block Plunger	98	Selector Retaining Pin
23	Striker Return Springs	48	Striker Lifter	73	Trigger	99	Top Barrel Sear
24	Safety Button Retaining Pin	49	Top Lever Trip	74	Trigger Retaining Pin	100	Bottom Barrel Sear
25	Safety Button	50	Top Lever Trip Spring	75	Inertia Block Retaining Pin	101	Selective Inertia Block

82 Over/Under Shotgun



1	Barrels with Ventilated Rib	30	Safety Catch Spring	59	Trigger Plunger Pin
2	Right Ejector	31	Safety Converting Rod	60	Trigger Inertia Block, Right
3	Left Ejector	32	Safety Pin	61	Trigger Inertia Block, Left
4	Ejector Spring Pins	33	Hinge Pin	62	Single Trigger Inertia Block
5	Ejector Retaining Pins	34	Safety Spring Pin	63	Tang Screw
6	Ejector Springs	35	Top Lever Stud Spring Guide	64	Inertia Block Spring
7	Ejector Retainer Springs	36	Top Lever Stud Spring	65	Twin Trigger Inertia Block Plunger Pin
8	Forend Plate Screws	37	Top Lever Screw	66	Single Trigger Inertia Block Plunger Pin
9	Front Sight	38	Firing Pin, Lower Barrel	67	Twin Trigger Inertia Block Pins
10	Forend Plate, Left	39	Firing Pin, Top Barrel	68	Single Trigger Inertia Block Pin
11	Forend Plate, Right	40	Firing Pin Springs	69	Sear, Right
12	Forend Bracket	41	Locking Plate Retainer	70	Sear, Left
13	Takedown Lever	42	Trigger Guard Pin	71	Sear Spring
14	Takedown Lever Latch Pins	43	Firing Pin Retaining Pins	72	Sear Plunger
15	Takedown Lever Latch Spring Screw	44	Trigger Guard	73	Safety Lever
16	Takedown Lever Latch Spring	45	Rear Twin Trigger	74	Safety Lever Pin
17	Forend Wood	46	Non-Selective Single Trigger	75	Safety Lever Spring
18	Takedown Lever Latch	47	Front Twin Trigger	76	Buttplate Screws
19	Forend Screws	48	Trigger Springs	77	Buttplate
20	Right Ejector Lever	49	Hammer Rod Nut, Right	78	Buttstock Bolt
21	Left Ejector Lever	50	Hammer Rod Nut, Left	79	Buttstock Bolt Flat Washer
22	Ejector Lever Retaining Pins	51	Hammer Rods	80	Stock Bolt Lock Washer
23	Ejector Lever Springs	52	Hammer, Right	81	Stock
24	Ejector Lever Plungers	53	Hammer, Left	82	Barrel Band Swivels
25	Frame	54	Hammer Rod Pins	83	Barrel Swivel Bands
26	Locking Plate	55	Hammer Pin	84	Stock Swivel Band Spacing Washer
27	Top Lever Cam	56	Trigger Pin	85	Stock Swivel Screws
28	Top Lever	57	Trigger Guard Pins	86	Barrel Swivel Band Retaining Screws
29	Safety Catch	58	Trigger Spring, Left	87	Stock Swivel Supporting Screw

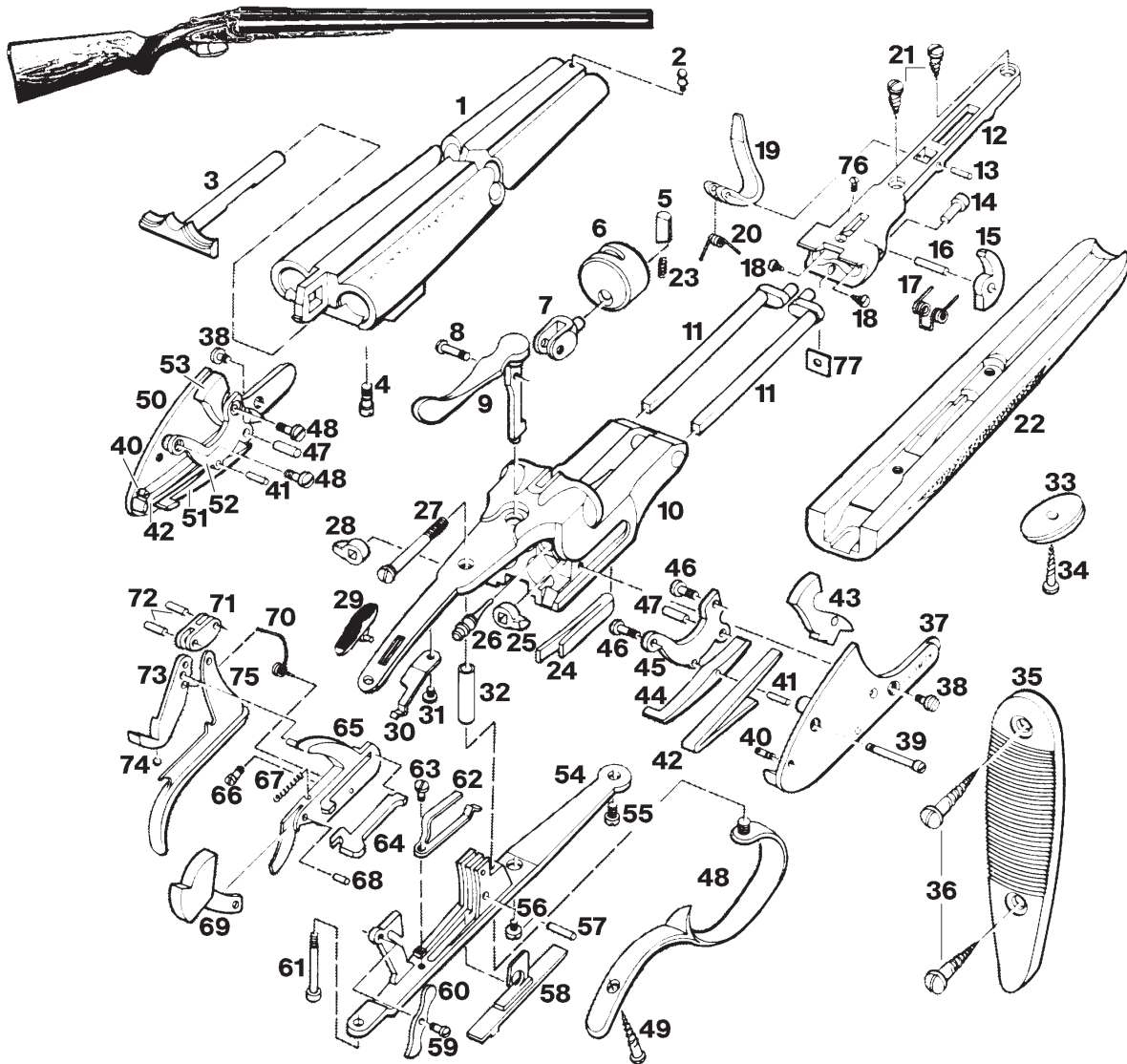
85 Over/Under Shotgun



1	Front Bead Sight	36	Firing Pin Springs	71	Stock Bolt Boss
2	Barrel Plate Screws	37	Locking Block	72	Trigger Housing
3	Left Barrel Plate	38	Locking Block Slide	73	Sear and Safety Block Pins
4	Right Barrel Plate	39	Firing Pin Retaining Pins	74	Hammer Pivot Pin
5	Barrels	40	Trigger Group Pin	75	Sear Connector, Lower
6	Bracket Screws	41	Barrel Pivot Pin	76	Sear Connector Springs
7	Swivel Brackets	42	Stock Bolt Washer	77	Sear Connector, Upper
8	Swivel Washer	43	Stock Bolt Lock Washer	78	Sear Connector Spring Plunger
9	Swivel Screws	44	Stock Bolt	79	Trigger Pivot Pin
10	Sling Swivels	45	Stock	80	Sear Connector Pin
11	Ejector Retainers	46	Buttplate	81	Upper Trigger
12	Retainer Spring	47	Buttplate Screws	82	Trigger Springs
13	Right Ejector Hammer	48	Sling Swivel Stud	83	Trigger Spring Plungers
14	Forend Iron Screws	49	Forend Release Latch Spring Screw	84	Lower Trigger
15	Left Ejector Hammer	50	Forend Release Housing	85	Inertia Block Pivot
16	Forend Iron	51	Forend Release Lever	86	Single Selective Trigger
17	Ejector Hammer Plunger Springs	52	Forend Release Lever Pins	87	Trigger Spring
18	Ejector Hammer Plungers	53	Forend Release Lever Spring	88	Inertia Block
19	Forend Wood	54	Right Hammer Spring Seat	89	Inertia Block Shaft
20	Ejector Hammer Pivot Pins	55	Left Hammer Spring Seat	90	Inertia Block Collar
21	Ejector Tip Rods	56	Hammer Springs	91	Safety Block
22	Ejector Trip Rod Springs	57	Hammer Spring Guides	92	Block Collar Spring
23	Top Ejector	58	Hammer Spring Guide Pins	93	Spring Ball
24	Bottom Ejector	59	Upper Hammer	94	Safety Retainer
25	Receiver	60	Lower Hammer	95	Collar Pin
26	Top Lever	61	Locking Block Lever	96	Connector Pin
27	Top Lever Retaining Pin	62	Block Lever Spring Guide	97	Safety Button Pin
28	Safety Button	63	Block Lever Spring	98	Safety Button/Barrel Selector
29	Safety Button Pin	64	Lower Hammer Sear	99	Sear, Lower
30	Top Tang Screw	65	Upper Hammer Sear	100	Sear Spring
31	Safety Button Spring	66	Sear Springs	101	Lower Hammer
32	Safety Button Spring Pin	67	Safety Block	102	Sear, Upper
33	Barrel Selector Rod	68	Sear Spring Plungers	103	Sear Pivot
34	Lower Firing Pin	69	Safety Block Plunger Spring	104	Upper Hammer
35	Upper Firing Pin	70	Safety Block Plunger		

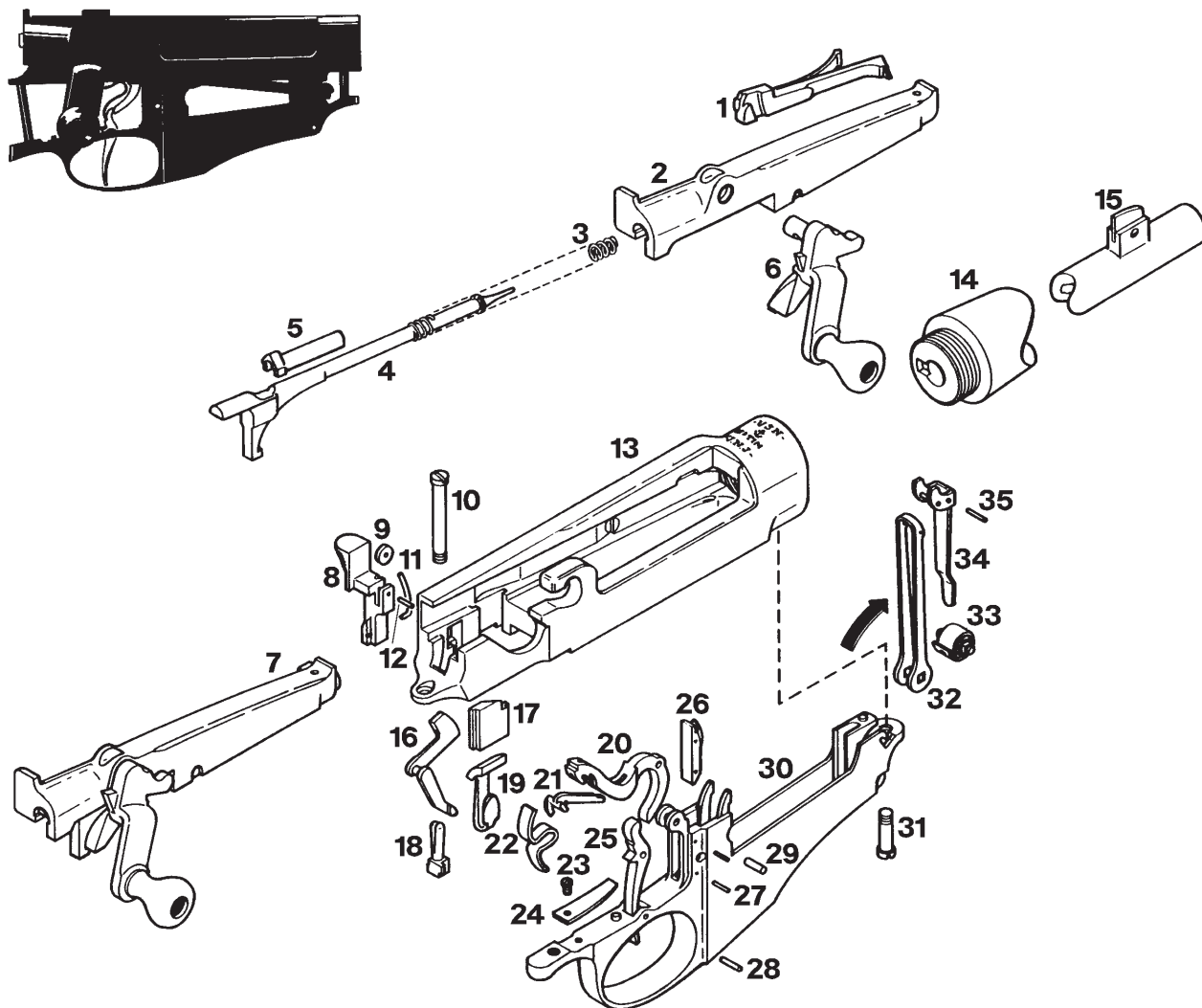
Double Side-by-Side Shotgun

Courtesy of Thomas E. Wessel



1	Barrel	21	Forend Screws	41	Sear Pins	61	Trigger Plate Retaining Screw, Rear
2	Front Sight	22	Forend	42	Mainsprings	62	Selector Spring
3	Extractor	23	Trip Spring	43	Hammer, Right	63	Selector Spring Screw
4	Extractor Screw	24	Bolt Spring	44	Sear, Right	64	Sear Plate
5	Trip	25	Right Lifter	45	Bridle, Right	65	Firing Plate
6	Bolt	26	Firing Pins	46	Bridle Screws	66	Spur Spring Screw
7	Coupler	27	Trigger Plate Screw	47	Hammer Pins	67	Recoil Weight Spring
8	Coupler Screw	28	Left Lifter	48	Trigger Guard	68	Recoil Weight Pin
9	Top-Lever	29	Safety Button and Pin	49	Trigger Guard Screw	69	Recoil Weight
10	Frame	30	Safety Spring	50	Lockplate, Left	70	Spur Spring
11	Cocking Rods	31	Safety Spring Screw	51	Sear, Left	71	Spur Link
12	Forend Iron	32	Trigger Plate Screw Bushing	52	Bridle, Left	72	Spur Link Pins
13	Forend Spring Pin	33	Grip Cap	53	Hammer, Left	73	Spur
14	Extractor Actuator Bar	34	Grip Cap Screw	54	Trigger Plate	74	Spur Ball
15	Extractor Actuator	35	Buttplate	55	Trigger Plate Retaining Screw, Front	75	Trigger
16	Extractor Actuator Pin	36	Buttplate Screws	56	Top-Lever Screw	76	Cocking Plate Screw
17	Extractor Actuator Spring	37	Lockplate, Right	57	Trigger Pin	77	Cocking Plate
18	Rear Forend Screws	38	Lockplate Retaining Screws	58	Selector	Parts Not Shown	
19	Forend Spring	39	Lockplate Connector Screw	59	Safety Stud Screw		
20	Forend Spring Retracting Spring	40	Mainspring Retaining Screw	60	Safety Stud		Stock

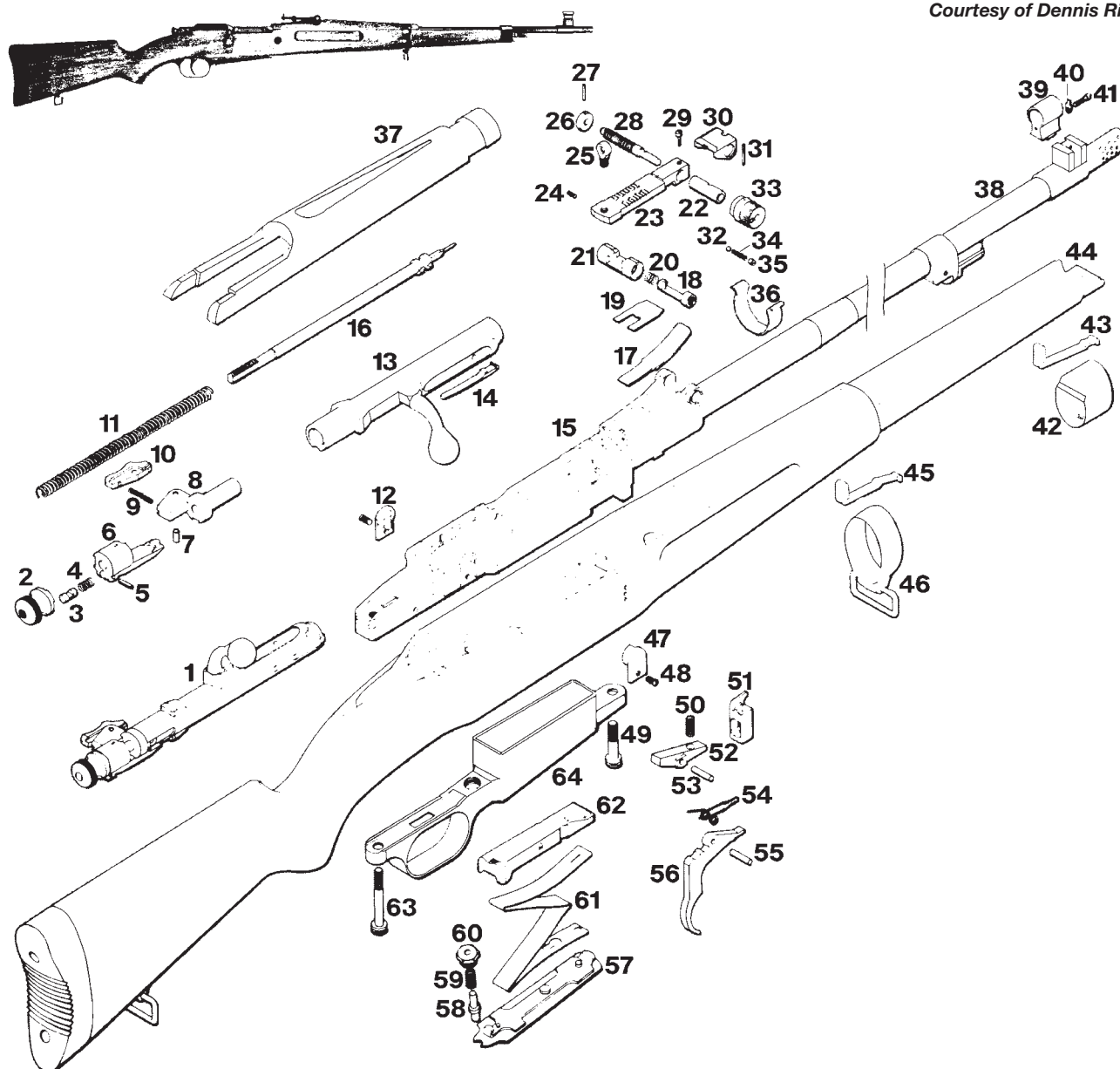
Straight-Pull Single Shot Rifle



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|----|--------------------|----|-----------------------|
| 1 | Extractor | 19 | Bolt Stop Thumb-Piece |
| 2 | Bolt Body | 20 | Sear |
| 3 | Firing Pin Spring | 21 | Sear Fly |
| 4 | Firing Pin | 22 | Sear Spring |
| 5 | Firing Pin Collar | 23 | Trigger Spring Screw |
| 6 | Bolt Handle | 24 | Trigger Spring |
| 7 | Bolt Assembly | 25 | Trigger |
| 8 | Safety Thumb-Piece | 26 | Clip Guide |
| 9 | Bolt Stop Roller | 27 | Clip Guide Rivets |
| 10 | Rear Action Screw | 28 | Trigger Pin |
| 11 | Bolt Stop Spring | 29 | Sear Axis Pin |
| 12 | Bolt Stop Pin | 30 | Trigger Guard |
| 13 | Receiver | 31 | Trigger Guard Screw |
| 14 | Barrel | 32 | Elevator Arm |
| 15 | Front Sight Blade | 33 | Elevator Spring |
| 16 | Bolt Stop Release | 34 | Follower |
| 17 | Bolt Stop | 35 | Follower/Elevator Pin |
| 18 | Lock Pin | | |

Model 1958 Bolt-Action Rifle

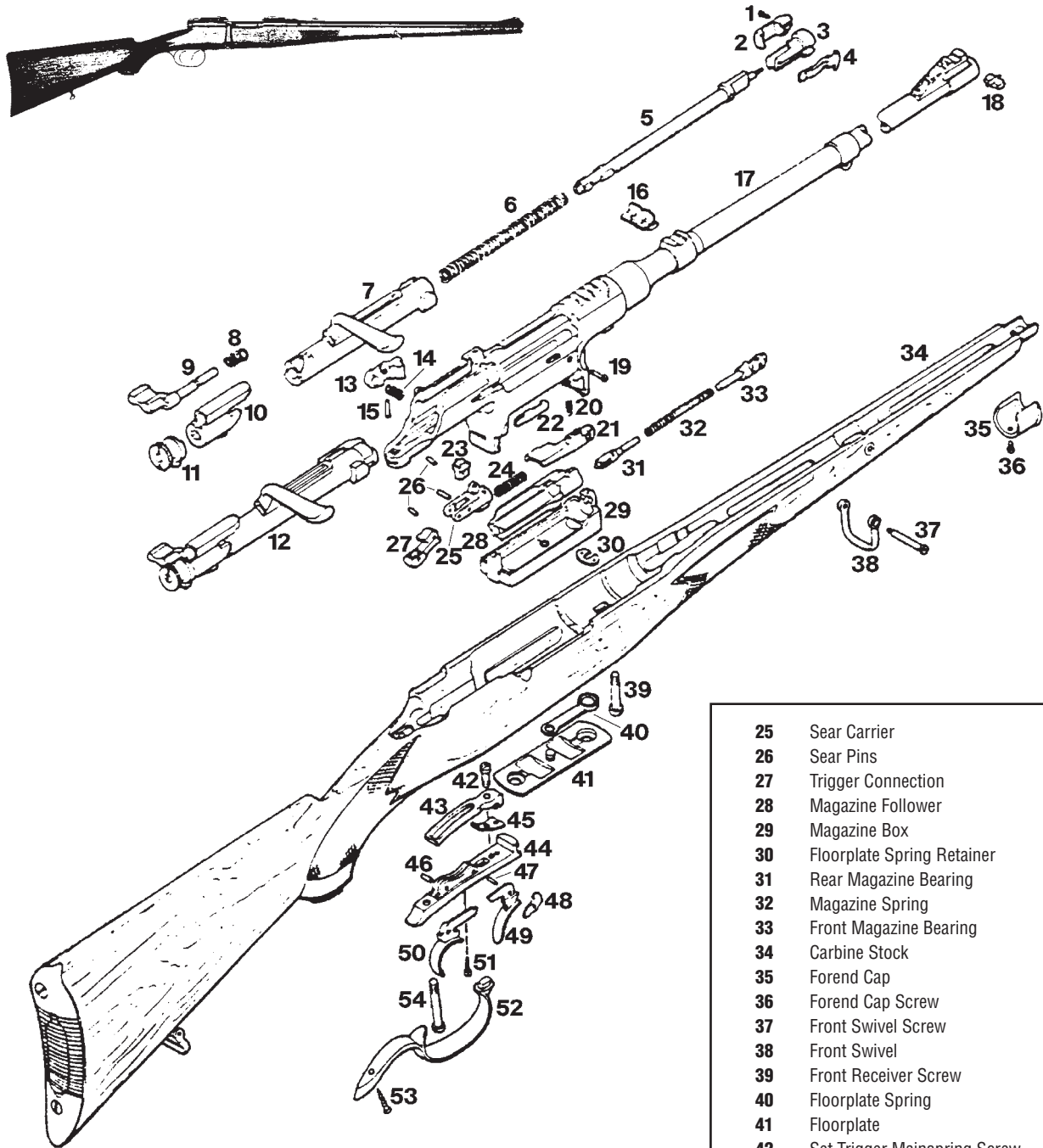
Courtesy of Dennis Riordan



1	Assembled Bolt	17	Rear Sight Leaf Spring	33	Windage Knob	49	Front Guard Screw
2	Firing Pin Nut	18	Sight Slide Catch	34	Index Spring	50	Sear Spring
3	Nut Retainer	19	Left Spring Keeper	35	Index Spring Plug	51	Ejector Bolt Stop
4	Nut Retainer Spring	20	Sight Slide Spring	36	Handguard Clamp	52	Sear
5	Nut Retainer Pin	21	Sight Slide	37	Handguard	53	Sear Pin
6	Cocking Piece	22	Sight Leaf Bushing	38	Barrel	54	Ejector Spring
7	Safety Catch Pin	23	Sight Leaf	39	Front Sight Hood	55	Trigger Pin
8	Safety	24	Aperture Set Screw	40	Sight Post	56	Trigger
9	Safety Catch Spring	25	Aperture	41	Sight Post Lock Screw	57	Magazine Floorplate
10	Safety Catch	26	Windage Screw Flange	42	Upper Band	58	Floorplate Catch
11	Firing Pin Spring	27	Flange Pin	43	Upper Band Spring	59	Floorplate Catch Spring
12	Left Locking Seat	28	Windage Screw	44	Stock	60	Floorplate Catch Guide Bushing
13	Bolt	29	Leaf Bushing Lock Screw	45	Lower Band Spring	61	Magazine Spring
14	Extractor	30	Windage Scale	46	Lower Band	62	Magazine Follower
15	Receiver	31	Windage Knob Pin	47	Right Locking Seat	63	Rear Guard Screw
16	Firing Pin	32	Windage Index Ball	48	Locking Seat Screws	64	Trigger Guard

Model 1903, 1905, 1908 and 1910 Bolt-Action Rifle

Courtesy of Blacksmith Corporation

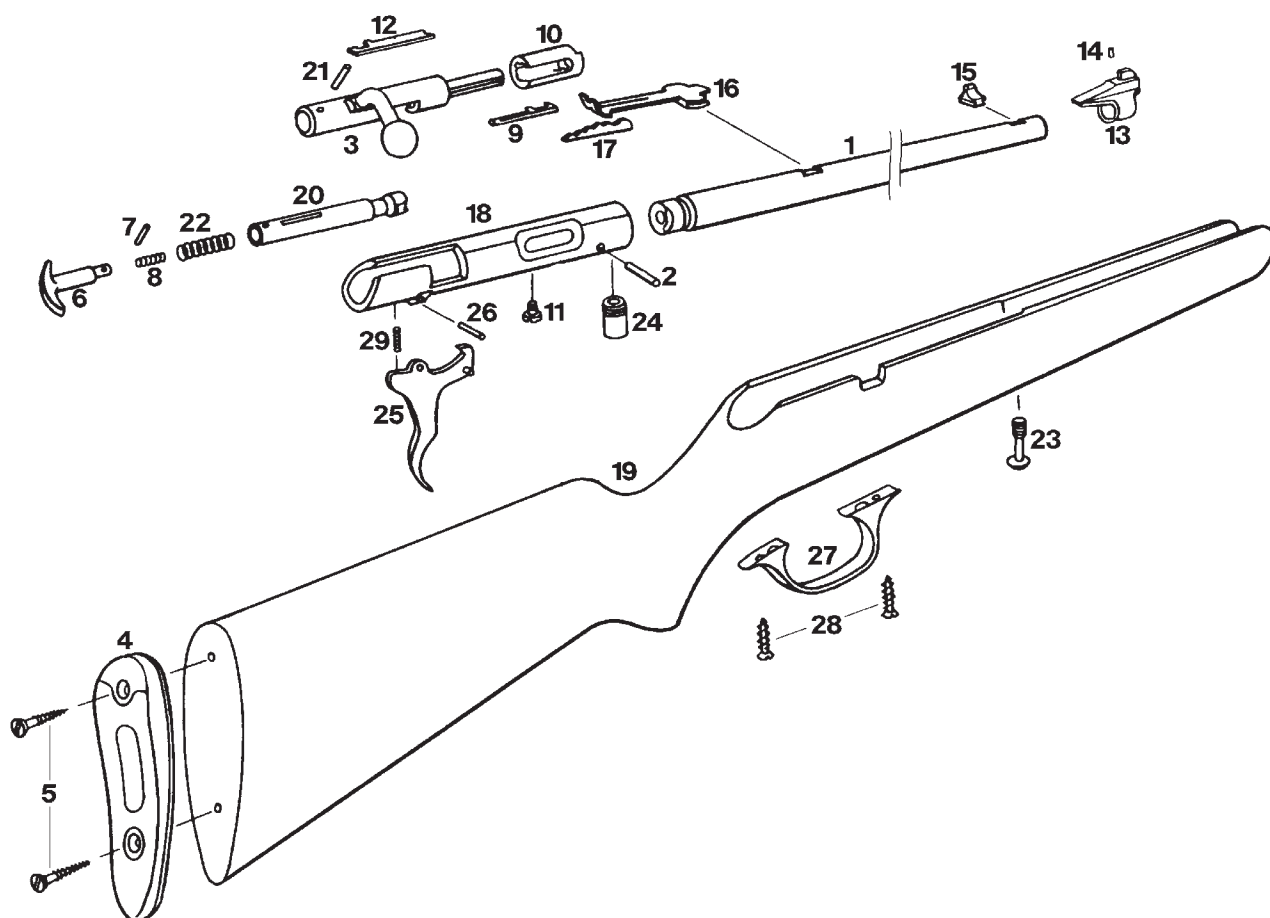


- 1 Ejector Screw
- 2 Ejector
- 3 Bolt Head
- 4 Extractor
- 5 Firing Pin
- 6 Firing Pin Spring
- 7 Bolt
- 8 Safety Catch Spring
- 9 Safety Catch
- 10 Cocking Piece
- 11 Firing Pin Nut
- 12 Bolt

- 13 Bolt Stop
- 14 Bolt Stop Spring
- 15 Bolt Stop Pin
- 16 Rear Sight
- 17 Barrel and Receiver
- 18 Front Sight
- 19 Cartridge Stop Screw
- 20 Cartridge Stop Spring
- 21 Cartridge Stop
- 22 Bolt Tension Spring
- 23 Sear
- 24 Sear Spring

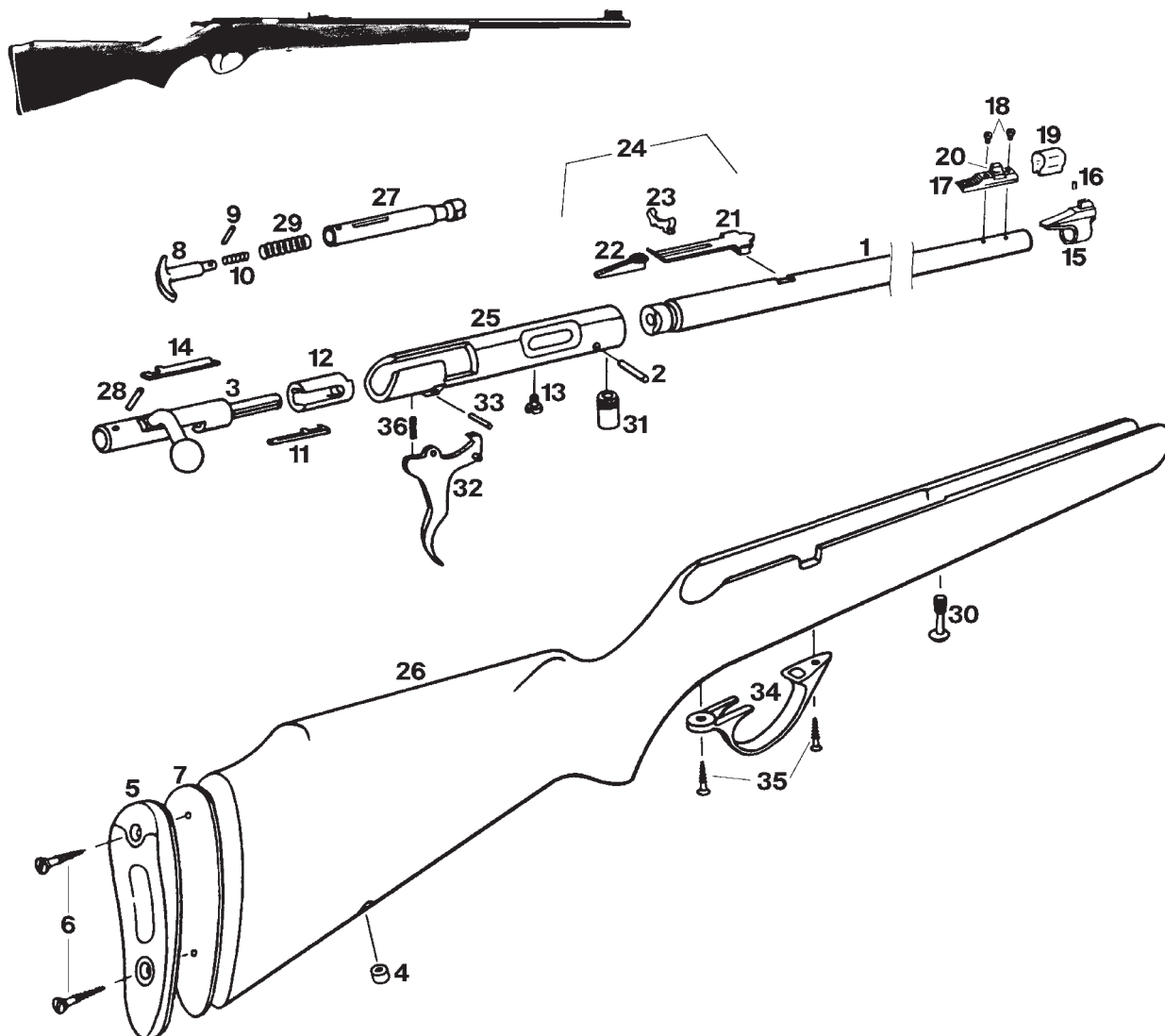
- 25 Sear Carrier
- 26 Sear Pins
- 27 Trigger Connection
- 28 Magazine Follower
- 29 Magazine Box
- 30 Floorplate Spring Retainer
- 31 Rear Magazine Bearing
- 32 Magazine Spring
- 33 Front Magazine Bearing
- 34 Carbine Stock
- 35 Forend Cap
- 36 Forend Cap Screw
- 37 Front Swivel Screw
- 38 Front Swivel
- 39 Front Receiver Screw
- 40 Floorplate Spring
- 41 Floorplate
- 42 Set Trigger Mainspring Screw
- 43 Set Trigger Mainspring
- 44 Set Trigger Housing
- 45 Set Trigger Sear Spring
- 46 Trigger Pin, Rear
- 47 Trigger Pin, Front
- 48 Trigger Sear
- 49 Front Trigger
- 50 Rear Trigger
- 51 Adjusting Screw
- 52 Trigger Guard
- 53 Trigger Guard Screw
- 54 Rear Receiver Screw

Model 10 Bolt-Action Rifle



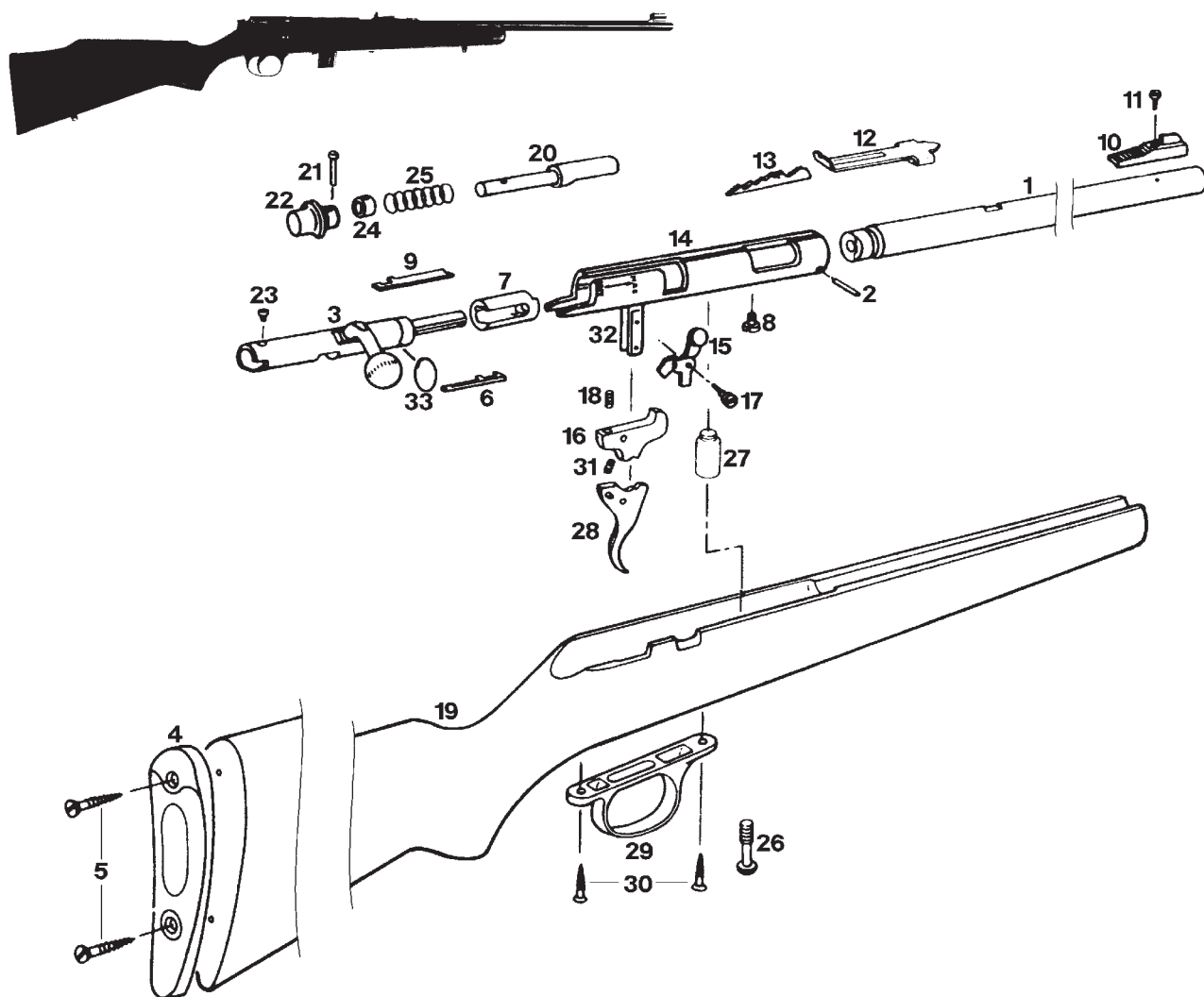
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|----|---------------------------|----|--------------------------|
| 1 | Barrel | 16 | Rear Sight with Elevator |
| 2 | Barrel Retaining Pin | 17 | Rear Sight Elevator |
| 3 | Breechbolt | 18 | Receiver |
| 4 | Buttplate | 19 | Stock |
| 5 | Buttplate Screws | 20 | Striker |
| 6 | Cocking Knob | 21 | Striker Pin |
| 7 | Cocking Knob Pin | 22 | Striker Spring |
| 8 | Cocking Knob Spring | 23 | Takedown Screw |
| 9 | Extractor | 24 | Takedown Screw Stud |
| 10 | Feed Throat | 25 | Trigger |
| 11 | Feed Throat Screw | 26 | Trigger Pin |
| 12 | Firing Pin | 27 | Trigger Guard |
| 13 | Front Sight Complete | 28 | Trigger Guard Screws |
| 14 | Front Sight Binding Screw | 29 | Trigger Spring |
| 15 | Front Sight | | |

Model 101 and Glenfield 10 Bolt-Action Rifle



1	Barrel	13	Feed Throat Screw	25	Receiver
2	Barrel Retaining Pin	14	Firing Pin	26	Stock
3	Breech Bolt	15	Front Sight	27	Striker
4	Bullseye	16	Front Sight Binding Screw	28	Striker Pin
5	Buttplate with Spacer	17	Front Sight Base	29	Striker Spring
6	Buttplate Screws	18	Front Sight Base Screws	30	Takedown Screw
7	Buttplate Spacer	19	Front Sight Hood	31	Takedown Screw Stud
8	Cocking Knob	20	Front Sight Insert	32	Trigger
9	Cocking Knob Pin	21	Rear Sight Base	33	Trigger Pin
10	Cocking Knob Spring	22	Rear Sight Elevator	34	Trigger Guard
11	Extractor	23	Rear Sight Folding Leaf	35	Trigger Guard Screws
12	Feed Throat	24	Rear Sight Complete	36	Trigger Spring

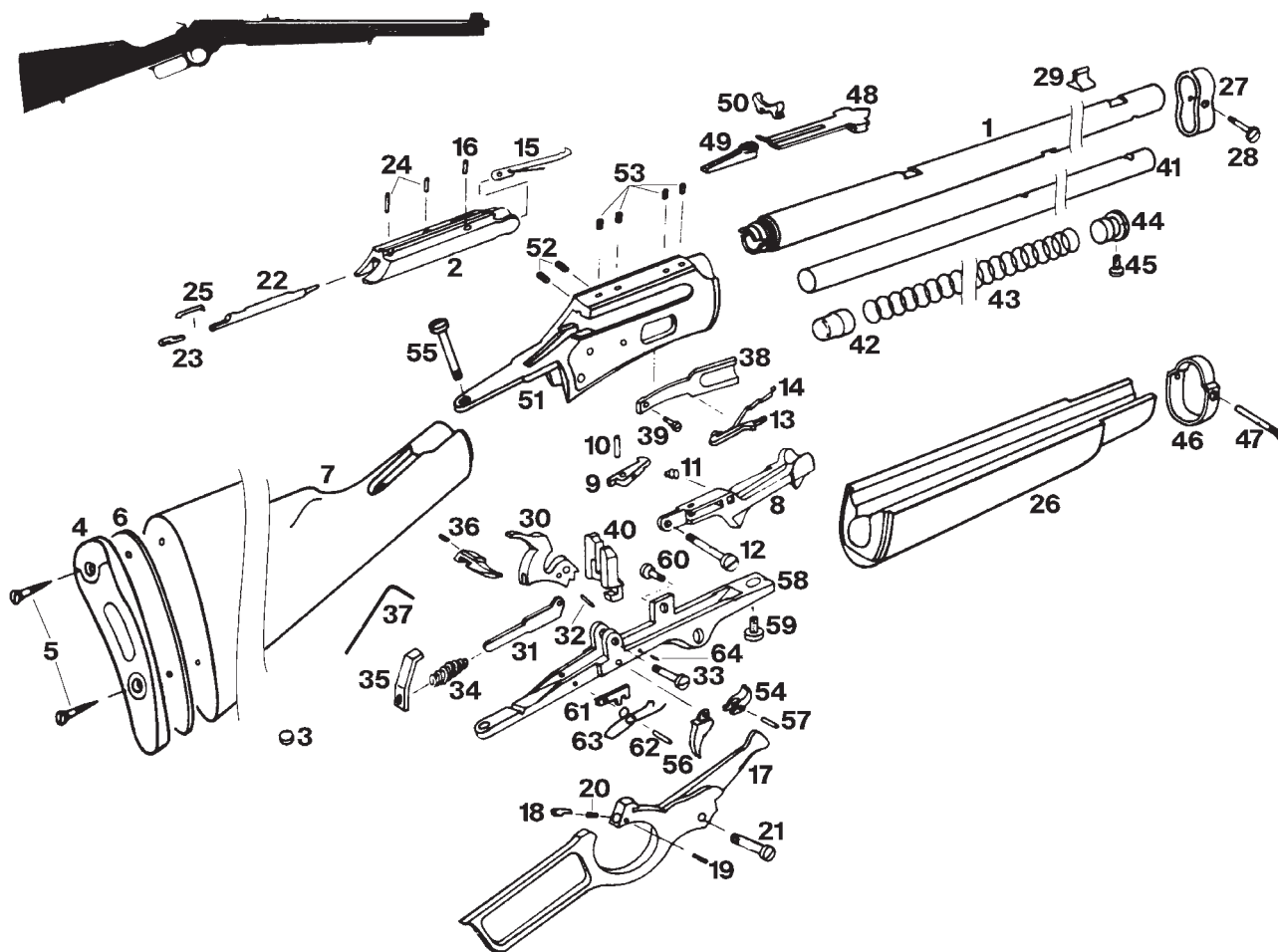
Model 15YN Little Buckaroo Bolt-Action Rifle



- | | | | |
|----|-----------------------------|----|-----------------------------|
| 1 | Barrel | 18 | Sear Spring |
| 2 | Barrel Retaining Pin | 19 | Stock |
| 3 | Breechbolt | 20 | Striker |
| 4 | Buttplate | 21 | Striker Cam Pin |
| 5 | Buttplate Screws | 22 | Striker Knob |
| 6 | Extractor | 23 | Striker Retaining Screw |
| 7 | Feed Throat | 24 | Striker Sleeve |
| 8 | Feed Throat Screw | 25 | Striker Spring |
| 9 | Firing Pin | 26 | Takedown Screw |
| 10 | Front Sight | 27 | Takedown Screw Stud |
| 11 | Front Sight Screw | 28 | Trigger |
| 12 | Rear Sight Complete | 29 | Trigger Guard |
| 13 | Rear Sight Elevator | 30 | Trigger Guard Screws |
| 14 | Receiver | 31 | Trigger Spring |
| 15 | Safety Assembly | 32 | Trigger Stud |
| 16 | Sear | 33 | Firing Pin Retaining Spring |
| 17 | Sear and Safety Pivot Screw | | |

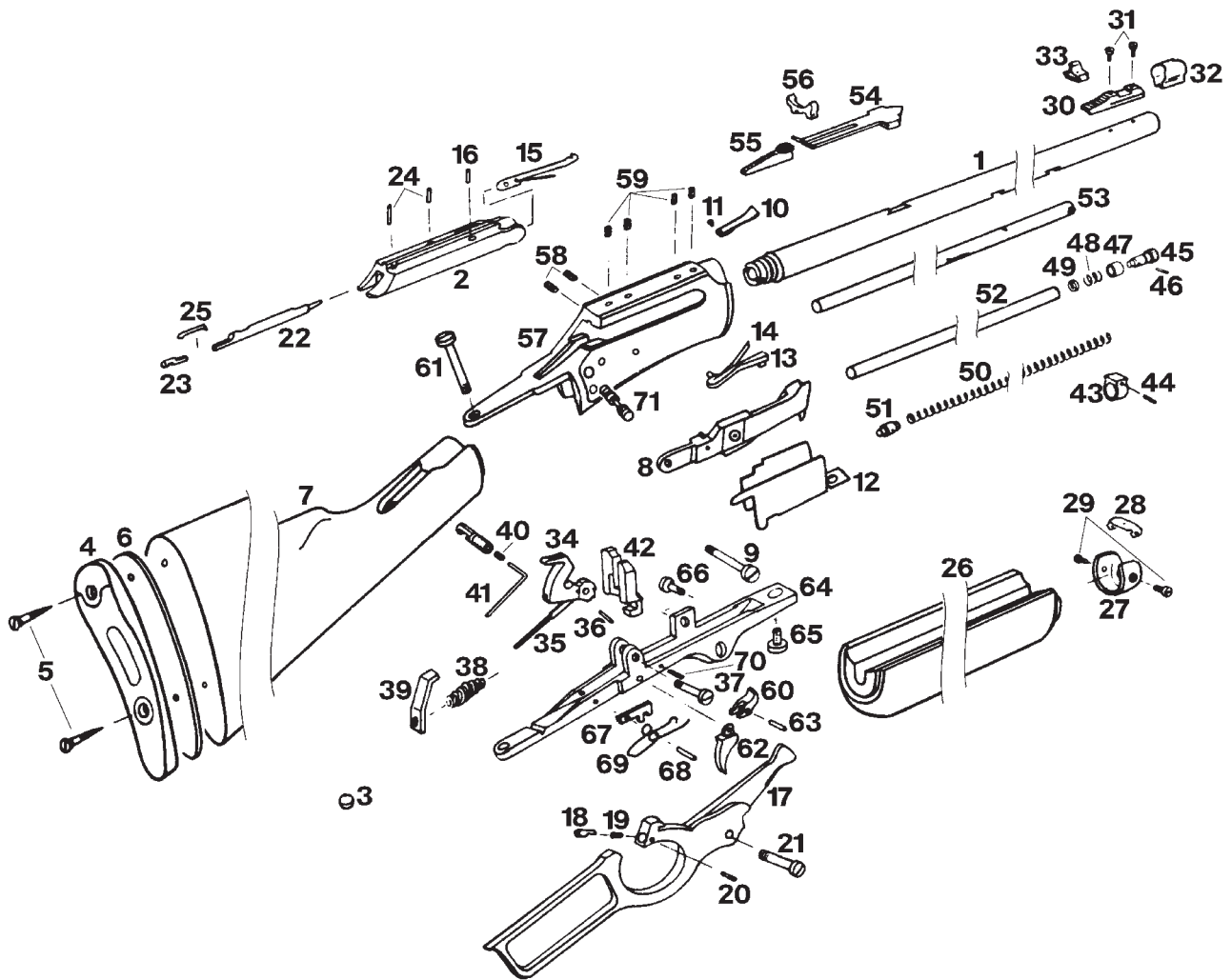


Model 1894, 1894C, 1894CS and 1894S Lever-Action Carbine



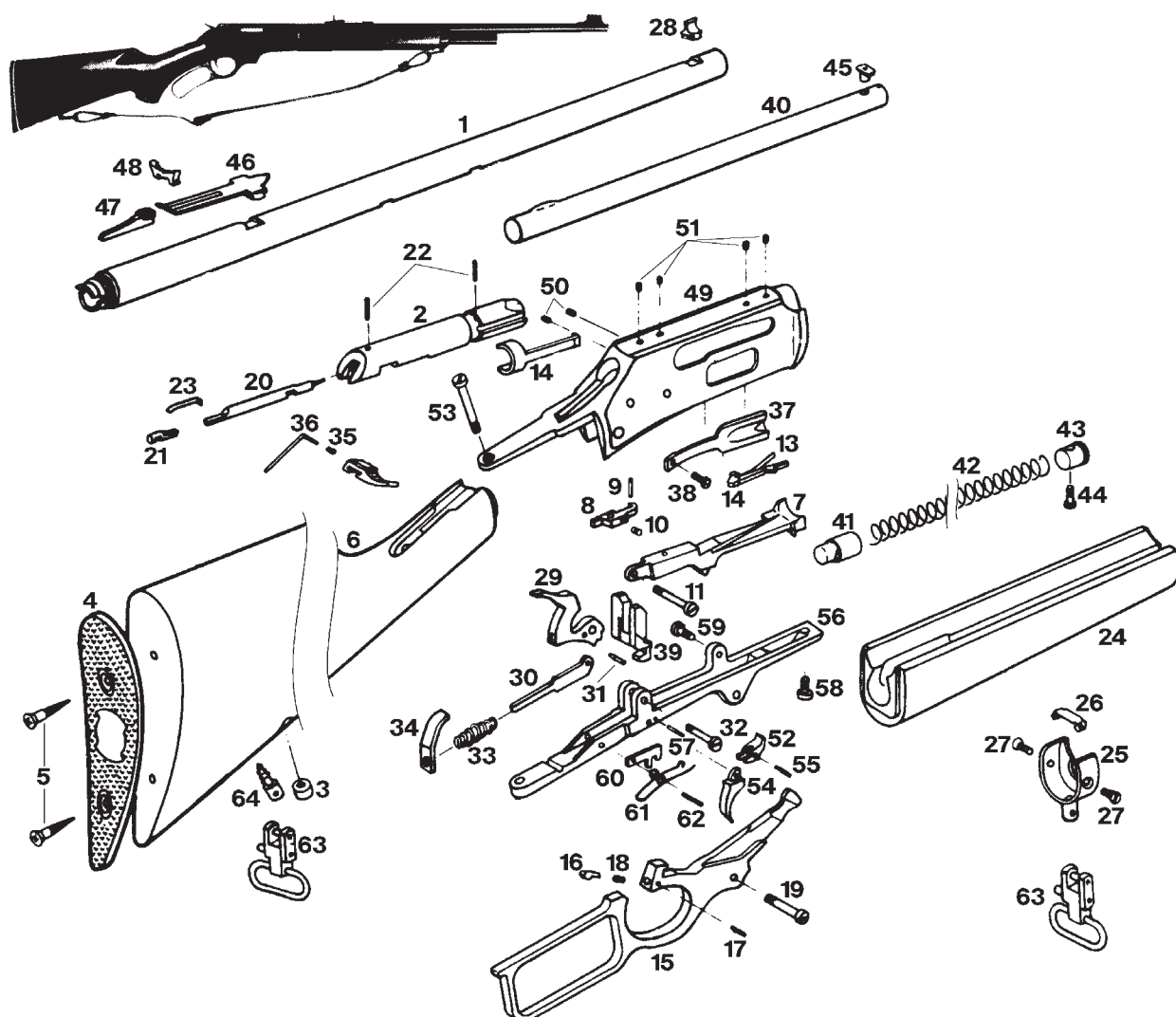
1	Barrel	23	Firing Pin, Rear	45	Magazine Tube Plug Screw
2	Breechbolt	24	Firing Pin Retaining Pins	46	Rear Band
3	Bullseye	25	Firing Pin Spring	47	Rear Band Screw
4	Buttplate	26	Forearm	48	Rear Sight Base
5	Buttplate Screws	27	Front Band	49	Rear Sight Elevator
6	Buttplate Spacer	28	Front Band Screw	50	Rear Sight Folding Leaf
7	Buttstock Complete	29	Front Sight with Brass Bead	51	Receiver
8	Carrier	30	Hammer	52	Peep Sight Dummy Screws
9	Carrier Rocker	31	Hammer Strut	53	Scope Mount Dummy Screws
10	Carrier Rocker Pin	32	Hammer Strut Pin	54	Sear
11	Carrier Rocker Spring	33	Hammer Screw	55	Tang Screw
12	Carrier Screw	34	Hammer Spring	56	Trigger
13	Ejector	35	Hammer Spring Adjusting Plate	57	Trigger and Sear Pin
14	Ejector Spring	36	Hammer Spur Screw	58	Trigger Guard Plate
15	Extractor with Spring	37	Hammer Spur Wrench	59	Trigger Guard Plate Screw
16	Extractor Retaining Pin	38	Loading Spring	60	Trigger Guard Plate Support Screw
17	Finger Lever	39	Loading Spring Screw	61	Trigger Safety Block
18	Finger Lever Plunger	40	Locking Bolt	62	Trigger Safety Block Pin
19	Finger Lever Plunger Pin	41	Magazine Tube	63	Trigger Safety Block Spring
20	Finger Lever Plunger Spring	42	Magazine Tube Follower	64	Trigger Guard Plate Latch Pin
21	Finger Lever Screw	43	Magazine Tube Follower Spring		
22	Firing Pin, Front	44	Magazine Tube Plug		

Model 1894M Lever-Action Rifle



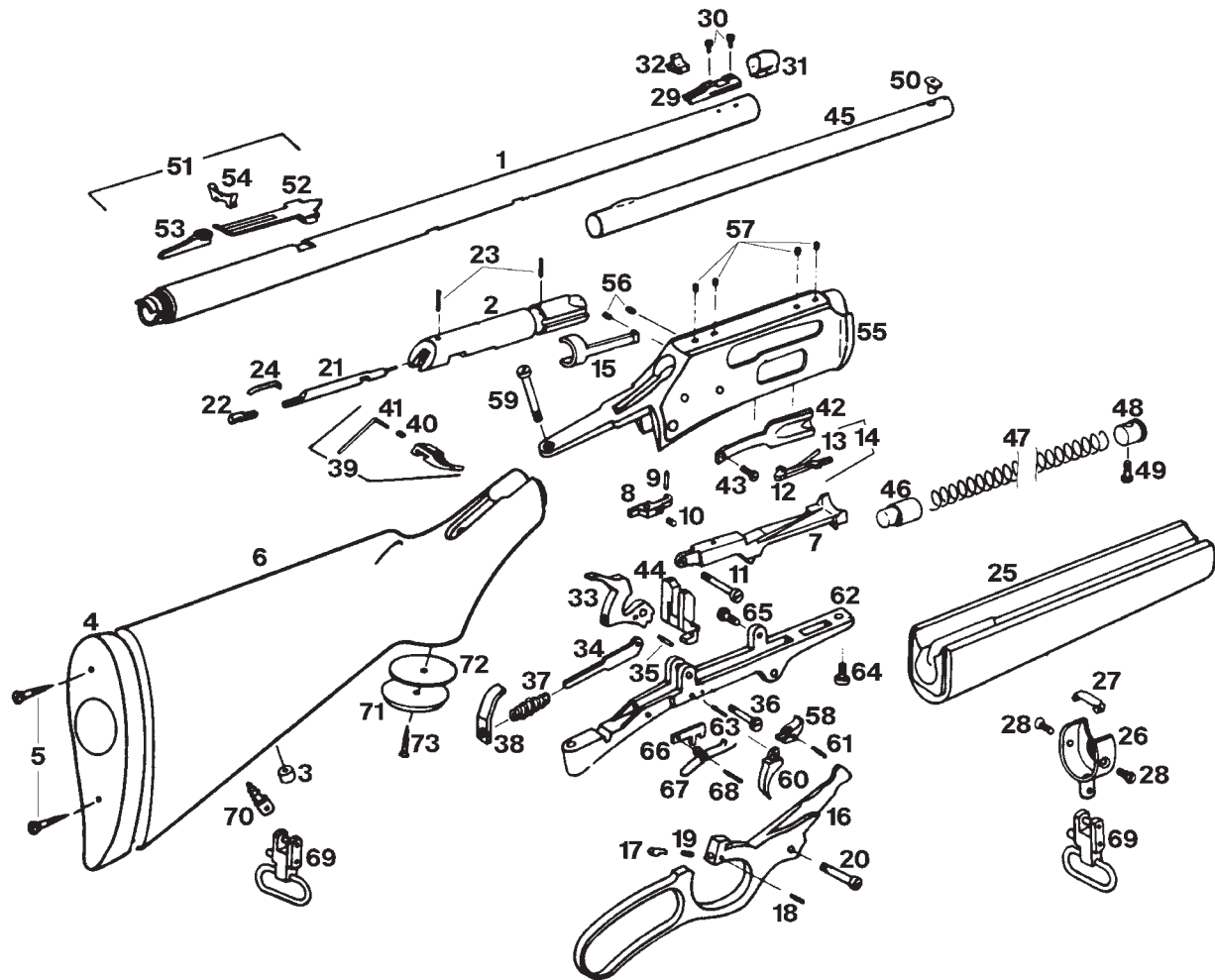
1	Barrel	25	Firing Pin Spring	49	Magazine Tube Plug Bushing
2	Breechbolt	26	Forearm	50	Magazine Tube Spring
3	Bullseye	27	Forearm Tip	51	Magazine Tube Follower
4	Buttplate with Spacer	28	Forearm Tip Tenon	52	Inside Magazine Tube
5	Buttplate Screws	29	Forearm Tip Tenon Screws	53	Outside Magazine Tube
6	Buttplate Spacer	30	Front Sight Ramp Base	54	Rear Sight Base
7	Buttstock Assembly	31	Front Sight Ramp Base Screws	55	Rear Sight Elevator
8	Carrier Assembly	32	Front Sight Ramp Hood	56	Rear Sight Folding Leaf
9	Carrier Screw	33	Front Sight Ramp Insert	57	Receiver
10	Cartridge Guide, Upper	34	Hammer	58	Peep Sight Dummy Screws
11	Cartridge Guide Screw, Upper	35	Hammer Strut	59	Scope Mount Dummy Screws
12	Cartridge Guide, Inner	36	Hammer Strut Pin	60	Sear
13	Ejector	37	Hammer Screw	61	Tang Screw
14	Ejector Spring	38	Mainspring	62	Trigger
15	Extractor with Spring	39	Hammer Spring Adjusting Plate	63	Trigger and Sear Pin
16	Extractor Retaining Pin	40	Hammer Spur Screw	64	Trigger Guard Plate
17	Finger Lever	41	Hammer Spur Wrench	65	Trigger Guard Plate Screw
18	Finger Lever Plunger	42	Locking Bolt	66	Trigger Guard Plate Support Screw
19	Finger Lever Plunger Spring	43	Magazine Tube Band	67	Trigger Safety Block
20	Finger Lever Plunger Pin	44	Magazine Tube Band Pin	68	Trigger Safety Block Pin
21	Finger Lever Screw	45	Magazine Tube Plug	69	Trigger Safety Block Spring
22	Firing Pin, Front	46	Magazine Tube Plug Pin	70	Trigger Guard Plate Latch Pin
23	Firing Pin, Rear	47	Magazine Tube Plug Cap	71	Safety Button Assembly
24	Firing Pin, Retaining Pins	48	Magazine Tube Plug Spring		

Model 1895 Lever-Action Rifle



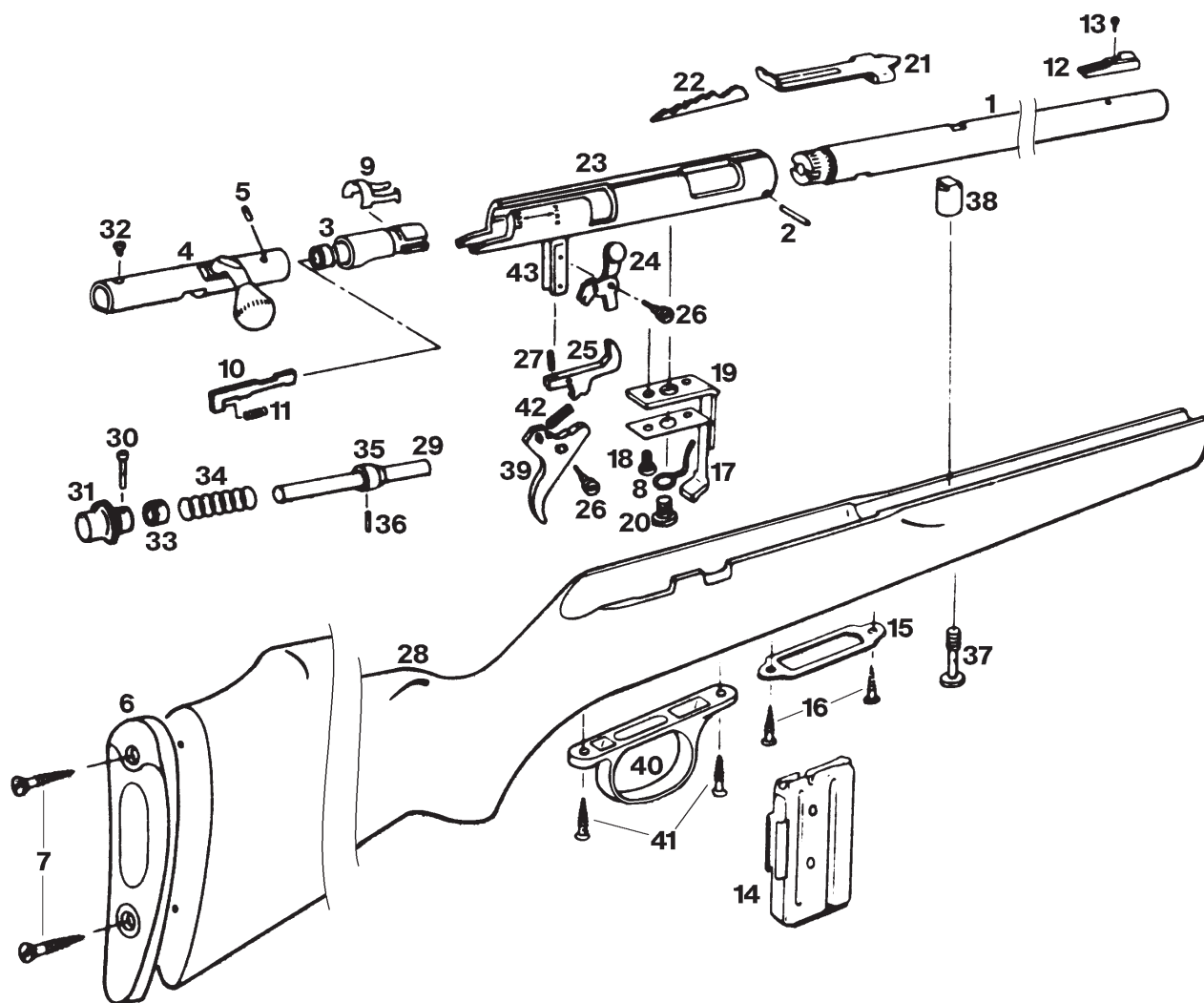
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|----|-----------------------------|----|-------------------------------|----|-----------------------------------|
| 1 | Barrel | 23 | Firing Pin Spring | 45 | Magazine Tube Stud |
| 2 | Breechbolt | 24 | Forearm | 46 | Rear Sight Base |
| 3 | Bullseye | 25 | Forearm Tip with Swivel Stud | 47 | Rear Sight Elevator |
| 4 | Buttplate | 26 | Forearm Tip Tenon | 48 | Rear Sight Folding Leaf |
| 5 | Buttplate Screws | 27 | Forearm Tip Tenon Screws | 49 | Receiver |
| 6 | Buttstock Complete | 28 | Front Sight with Brass Bead | 50 | Peep Sight Dummy Screws |
| 7 | Carrier | 29 | Hammer | 51 | Scope Mount Dummy Screws |
| 8 | Carrier Rocker | 30 | Hammer Strut | 52 | Sear |
| 9 | Carrier Rocker Pin | 31 | Hammer Strut Pin | 53 | Tang Screw |
| 10 | Carrier Rocker Spring | 32 | Hammer Screw | 54 | Trigger |
| 11 | Carrier Screw | 33 | Mainspring | 55 | Trigger and Sear Pin |
| 12 | Ejector | 34 | Hammer Spring Adjusting Plate | 56 | Trigger Guard Plate |
| 13 | Ejector Spring | 35 | Hammer Spur Screw | 57 | Trigger Guard Plate Latch Pin |
| 14 | Extractor | 36 | Hammer Spur Wrench | 58 | Trigger Guard Plate Screw |
| 15 | Finger Lever | 37 | Loading Spring | 59 | Trigger Guard Plate Support Screw |
| 16 | Finger Lever Plunger | 38 | Loading Spring Screw | 60 | Trigger Safety Block |
| 17 | Finger Lever Plunger Pin | 39 | Locking Bolt | 61 | Trigger Safety Spring |
| 18 | Finger Lever Plunger Spring | 40 | Magazine Tube | 62 | Trigger Safety Block Pin |
| 19 | Finger Lever Screw | 41 | Magazine Tube Follower | 63 | Swivels |
| 20 | Firing Pin, Front | 42 | Magazine Tube Follower Spring | 64 | Swivel Stud |
| 21 | Firing Pin, Rear | 43 | Magazine Tube Plug | | |
| 22 | Firing Pin Retaining Pins | 44 | Magazine Tube Plug Screw | | |

Model 1895S and 1895SS Lever-Action Rifle



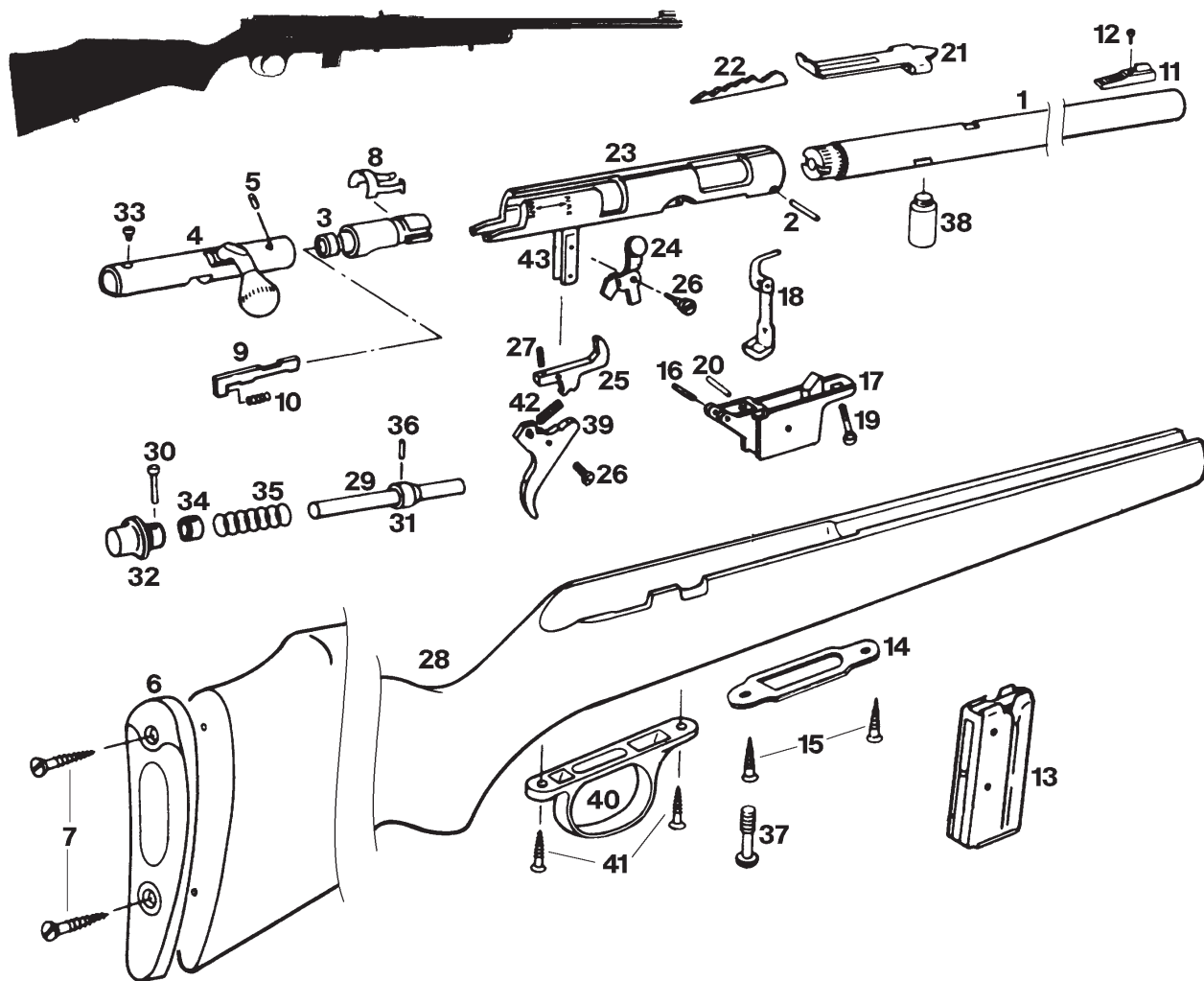
1	Barrel	26	Forearm Tip with Swivel Stud	51	Rear Sight Complete
2	Breechbolt	27	Forearm Tip Tenon	52	Rear Sight Base
3	Bullseye	28	Forearm Tip Tenon Screws	53	Rear Sight Elevator
4	Buttpad with Spacers	29	Front Sight Base	54	Rear Sight Folding Leaf
5	Buttpad Screws	30	Front Sight Base Screws	55	Receiver
6	Buttstock	31	Front Sight Hood	56	Peep Sight Dummy Screws
7	Carrier	32	Front Sight Insert	57	Scope Mount Dummy Screws
8	Carrier Rocker	33	Hammer	58	Sear
9	Carrier Rocker Pin	34	Hammer Strut	59	Tang Screw
10	Carrier Rocker Spring	35	Hammer Strut Pin	60	Trigger
11	Carrier Screw	36	Hammer Screw	61	Trigger and Sear Pin
12	Ejector	37	Hammer Spring	62	Trigger Guard Plate
13	Ejector Spring	38	Hammer Spring Adjusting Plate	63	Trigger Guard Plate Latch Pin
14	Ejector with Spring	39	Hammer Spur	64	Trigger Guard Plate Screw
15	Extractor	40	Hammer Spur Screw	65	Trigger Guard Plate Support Screw
16	Finger Lever	41	Hammer Spur Wrench	66	Trigger Safety Block
17	Finger Lever Plunger	42	Loading Spring	67	Trigger Safety Spring
18	Finger Lever Plunger Pin	43	Loading Spring Screw	68	Trigger Spring Pin
19	Finger Lever Plunger Spring	44	Locking Bolt	69	Swivels
20	Finger Lever Screw	45	Magazine Tube	70	Swivel Stud
21	Firing Pin, Front	46	Magazine Tube Follower	71	Pistol Grip Cap
22	Firing Pin, Rear	47	Magazine Tube Follower Spring	72	Pistol Grip Cap Spacer
23	Firing Pin Retaining Pins	48	Magazine Tube Plug	73	Pistol Grip Cap Screw
24	Firing Pin Spring	49	Magazine Tube Plug Screw		
25	Forearm	50	Magazine Tube Stud		

Model 25MN Bolt-Action Rifle



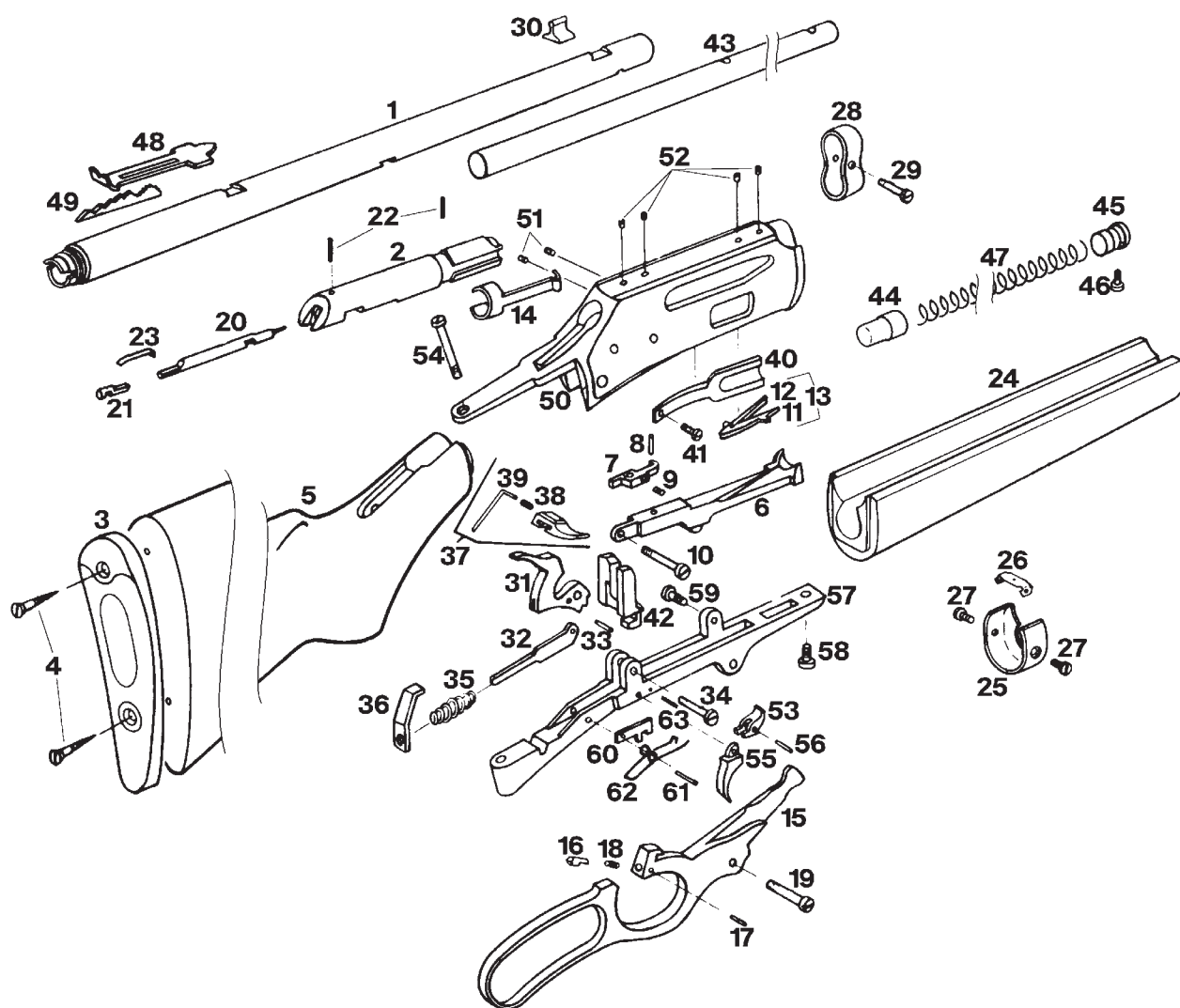
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|----|---------------------------------|----|---------------------------------|
| 1 | Barrel | 22 | Rear Sight Elevator |
| 2 | Barrel Retaining Pin | 23 | Receiver |
| 3 | Breechbolt, Front | 24 | Safety Assembly |
| 4 | Breechbolt, Rear | 25 | Sear |
| 5 | Breechbolt Assembly Pin | 26 | Trigger and Safety Pivot Screws |
| 6 | Buttplate | 27 | Sear Spring |
| 7 | Buttplate Screws | 28 | Stock |
| 8 | Ejector | 29 | Striker |
| 9 | Extractor | 30 | Striker Cam Pin |
| 10 | Firing Pin | 31 | Striker Knob |
| 11 | Firing Pin Spring | 32 | Striker Retaining Screw |
| 12 | Front Sight | 33 | Striker Sleeve |
| 13 | Front Sight Screw | 34 | Striker Spring |
| 14 | Magazine | 35 | Striker Cam Bushing |
| 15 | Magazine Guard Plate | 36 | Striker Assembly Pin |
| 16 | Magazine Guard Plate Screws | 37 | Takedown Screw |
| 17 | Magazine Latch | 38 | Takedown Screw Stud |
| 18 | Magazine Latch Screw | 39 | Trigger |
| 19 | Magazine Mounting Bracket | 40 | Trigger Guard |
| 20 | Magazine Mounting Bracket Screw | 41 | Trigger Guard Screws |
| 21 | Rear Sight | 42 | Trigger Spring |
| | | 43 | Trigger Stud |

Model 25N Bolt-Action Rifle



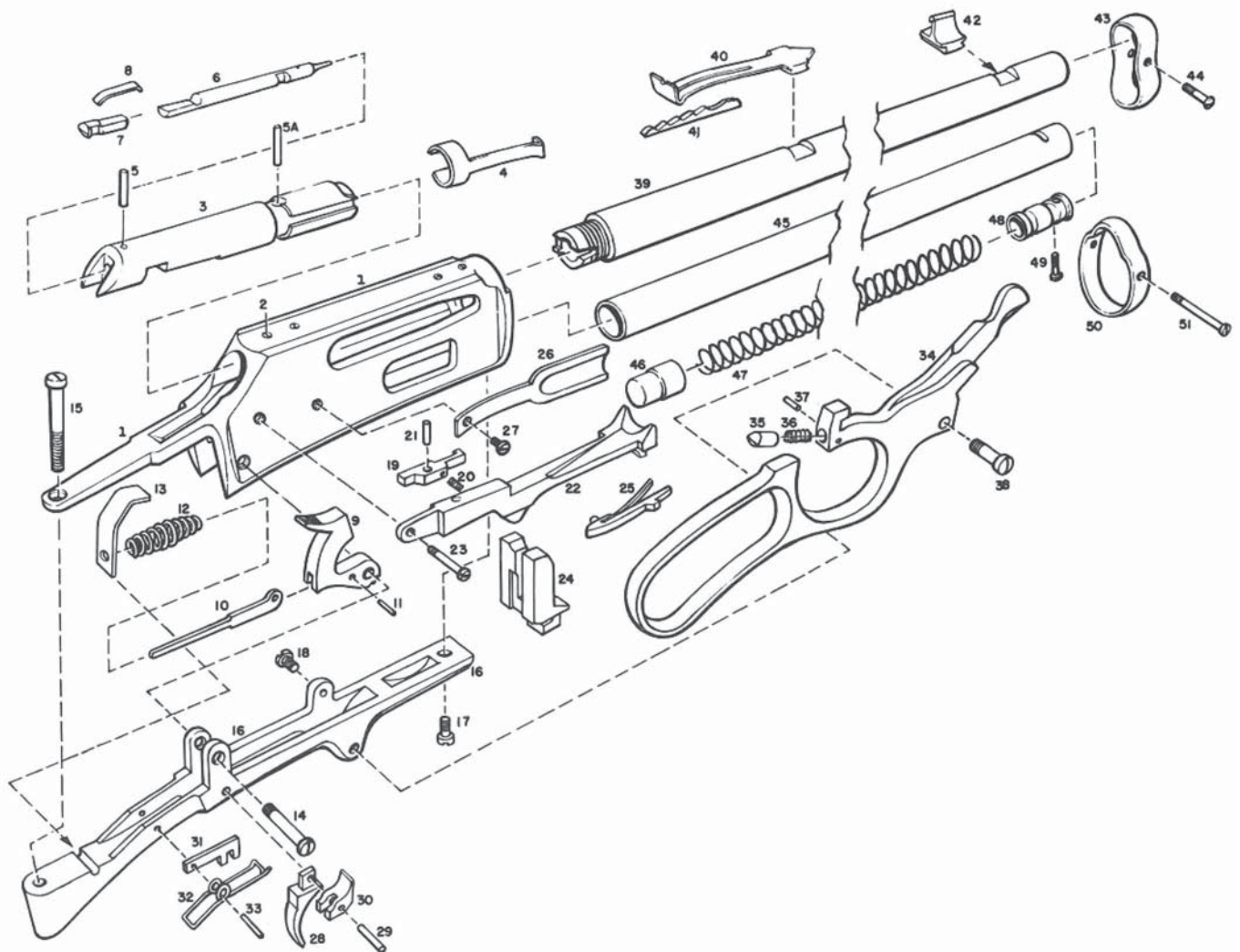
- | | | | |
|----|---------------------------------------|----|------------------------------|
| 1 | Barrel | 22 | Rear Sight Elevator |
| 2 | Barrel Retaining Pin | 23 | Receiver |
| 3 | Breechbolt, Front | 24 | Safety Assembly |
| 4 | Breechbolt, Rear | 25 | Sear |
| 5 | Breechbolt Assembly Pin | 26 | Sear and Safety Pivot Screws |
| 6 | Buttplate | 27 | Sear Spring |
| 7 | Buttplate Screws | 28 | Stock |
| 8 | Extractor | 29 | Striker |
| 9 | Firing Pin | 30 | Striker Cam Pin |
| 10 | Firing Pin Spring | 31 | Striker Cam Bushing |
| 11 | Front Sight | 32 | Striker Knob |
| 12 | Front Sight Screw | 33 | Striker Retaining Screw |
| 13 | Magazine | 34 | Striker Sleeve |
| 14 | Magazine Guide Plate | 35 | Striker Spring |
| 15 | Magazine Guide Plate Screws | 36 | Striker Assembly Pin |
| 16 | Magazine Guide and Latch Assembly Pin | 37 | Takedown Screw |
| 17 | Magazine Guide | 38 | Takedown Screw Stud |
| 18 | Magazine Latch and Ejector | 39 | Trigger |
| 19 | Magazine Guide Screw | 40 | Trigger Guard |
| 20 | Magazine Guide Pivot Pin | 41 | Trigger Guard Screws |
| 21 | Rear Sight | 42 | Trigger Spring |
| | | 43 | Trigger Stud |

Model 30 and 30AS Lever-Action Rifle



- | | | | | | |
|----|-----------------------------|----|-------------------------------|----|-----------------------------------|
| 1 | Barrel | 22 | Firing Pin Retaining Pins | 43 | Magazine Tube |
| 2 | Breechbolt | 23 | Firing Pin Spring | 44 | Magazine Tube Follower |
| 3 | Buttplate | 24 | Forearm | 45 | Magazine Tube Plug |
| 4 | Buttplate Screws | 25 | Forearm Tip | 46 | Magazine Tube Plug Screw |
| 5 | Buttstock | 26 | Forearm Tip Tenon | 47 | Magazine Tube Spring |
| 6 | Carrier | 27 | Forearm Tip Tenon Screws | 48 | Rear Sight |
| 7 | Carrier Rocker | 28 | Front Band | 49 | Rear Sight Elevator |
| 8 | Carrier Rocker Pin | 29 | Front Band Screw | 50 | Receiver |
| 9 | Carrier Rocker Spring | 30 | Front Sight with Brass Bead | 51 | Peep Sight Dummy Screws |
| 10 | Carrier Screw | 31 | Hammer | 52 | Scope Mount Dummy Screws |
| 11 | Ejector | 32 | Hammer Strut | 53 | Sear |
| 12 | Ejector Spring | 33 | Hammer Strut Pin | 54 | Tang Screw |
| 13 | Ejector with Spring | 34 | Hammer Screw | 55 | Trigger |
| 14 | Extractor | 35 | Hammer Spring | 56 | Trigger and Sear Pin |
| 15 | Finger Lever | 36 | Hammer Spring Adjusting Plate | 57 | Trigger Guard Plate |
| 16 | Finger Lever Plunger | 37 | Hammer Spur | 58 | Trigger Guard Plate Screw |
| 17 | Finger Lever Plunger Pin | 38 | Hammer Spur Screw | 59 | Trigger Guard Plate Support Screw |
| 18 | Finger Lever Plunger Spring | 39 | Hammer Spur Wrench | 60 | Trigger Safety Block |
| 19 | Finger Lever Screw | 40 | Loading Spring | 61 | Trigger Safety Block Pin |
| 20 | Firing Pin, Front | 41 | Loading Spring Screw | 62 | Trigger Safety Block Spring |
| 21 | Firing Pin, Rear | 42 | Locking Bolt | 63 | Trigger Guard Plate Latch Pin |

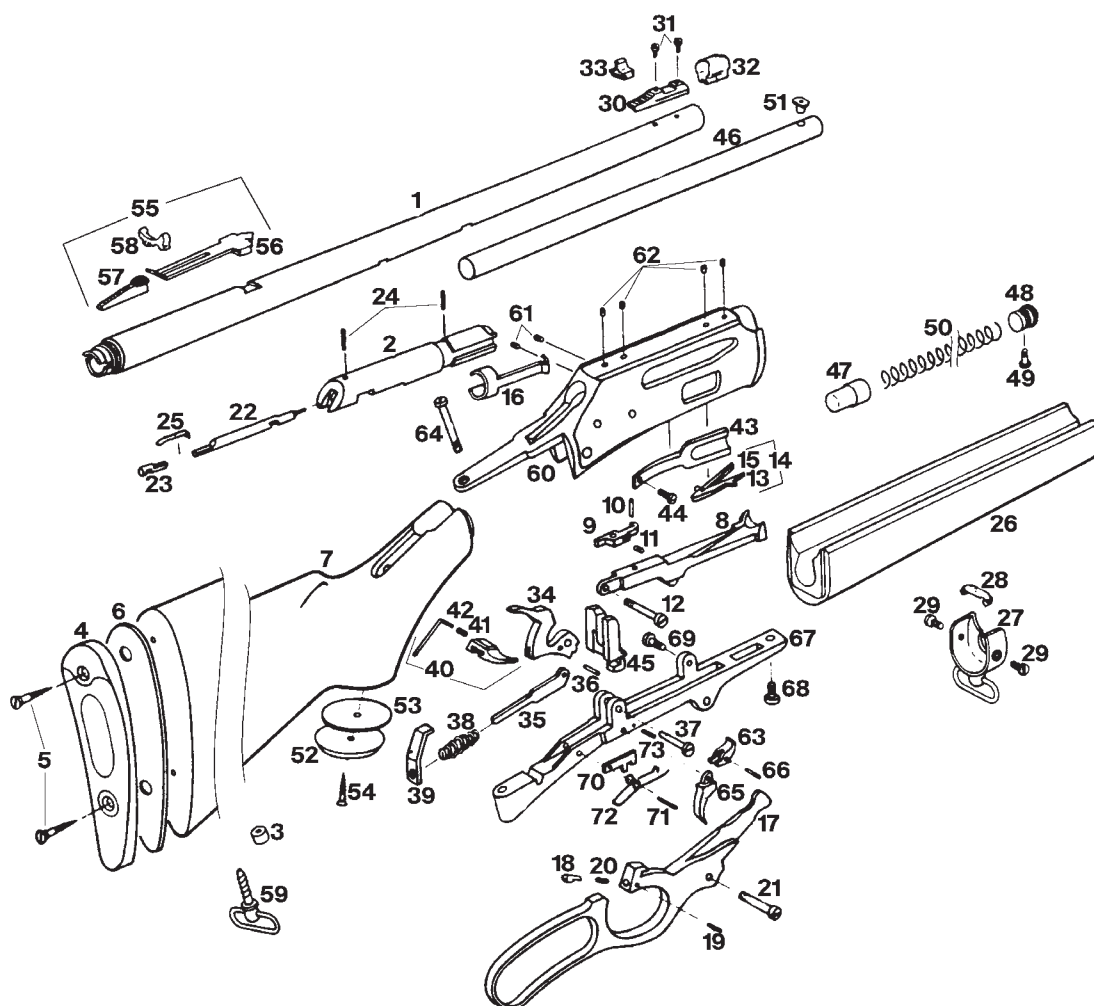
Model 336 (Old Model)



1	Receiver	17	Trigger Guard Plate Screw	35	Finger Lever Plunger
2	Dummy Screws (6)	18	Trigger Guard Plate Support Screw	36	Finger Lever Plunger Spring
3	Breech Bolt	19	Carrier Rocker	37	Finger Lever Plunger Pin
4	Extractor	20	Carrier Rocker Spring	38	Finger Lever Screw
5	Rear Firing Pin Retaining Pin (Long)	21	Carrier Rocker Rivet	39	Barrel
5A	Rear Firing Pin Retaining Pin (Short)	22	Carrier	40	Rear Sight
6	Front Firing Pin	23	Carrier Screw	41	Rear Sight Elevator
7	Rear Firing Pin	24	Locking Bolt	42	Front Sight
8	Firing Pin Spring	25	Ejector with Spring	43	Front Band
9	Hammer	26	Loading Spring	44	Front Band Screw
10	Hammer Rod	27	Loading Spring Screw	45	Magazine Tube
11	Hammer Rod Pin	28	Trigger	46	Magazine Tube Follower
12	Mainspring	29	Trigger Pin	47	Magazine Spring
13	Mainspring Adjusting Plate	30	Sear	48	Magazine Tube Plug
14	Hammer Screw	31	Trigger Safety Block	49	Magazine Tube Plug Screw
15	Tang Screw	32	Trigger Safety Block Spring	50	Rear Band
16	Trigger Guard Plate	33	Trigger Safety Block Pin	51	Rear Band Screw
		34	Finger Lever		

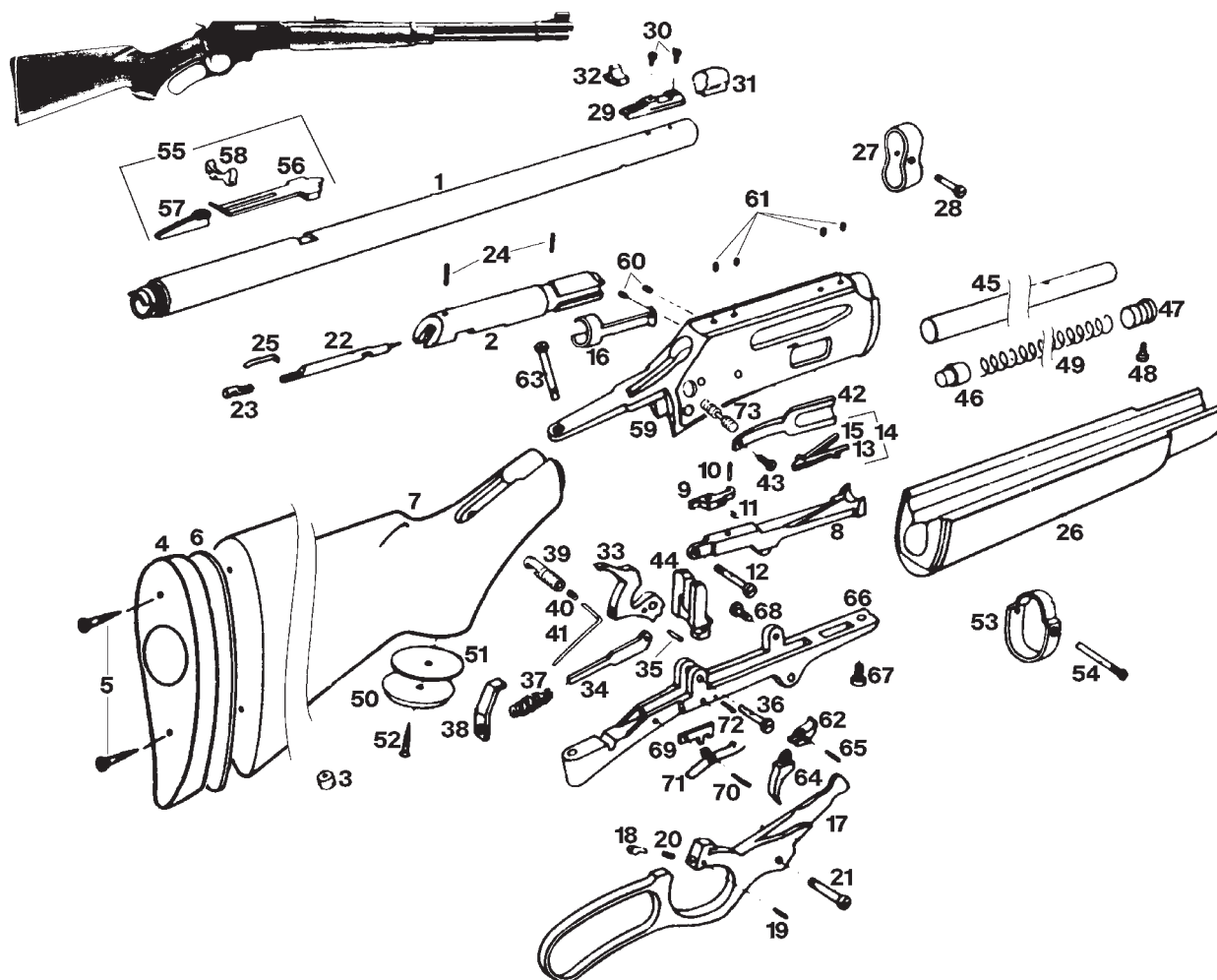
note: Butt stock and Forearm, Butt plate and Screws are not shown.

Model 336A Lever-Action Rifle



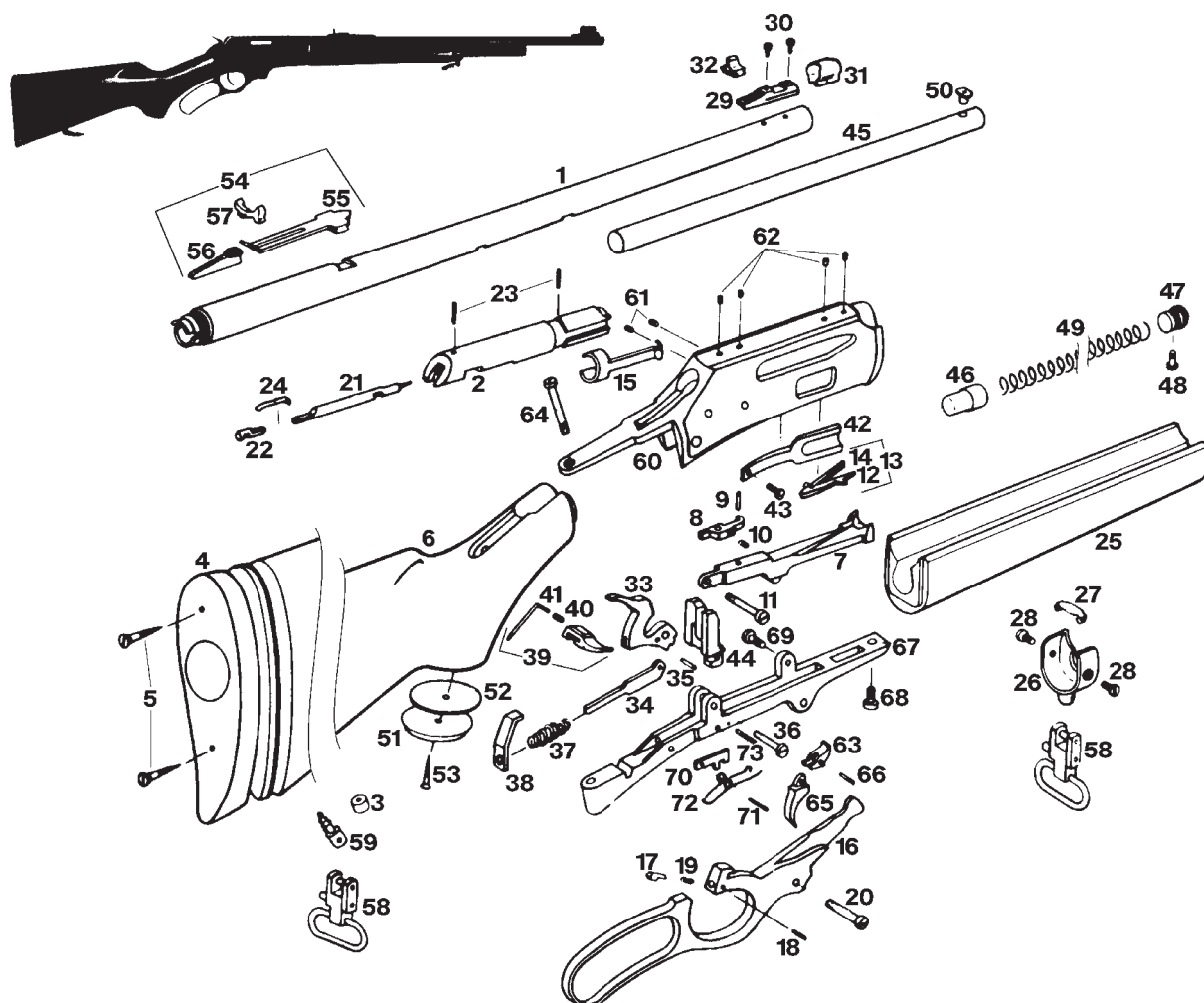
1	Barrel	26	Forearm	51	Magazine Tube Stud
2	Breechbolt	27	Forearm Tip with Swivel	52	Pistol Grip Cap
3	Bullseye	28	Forearm Tip Tenon	53	Pistol Grip Cap Spacer
4	Buttplate with Spacer	29	Forearm Tip Tenon Screws	54	Pistol Grip Cap Screw
5	Buttplate Screws	30	Front Sight Base	55	Rear Sight Assembly
6	Buttplate Spacer	31	Front Sight Base Screws	56	Rear Sight Base
7	Buttstock	32	Front Sight Hood	57	Rear Sight Elevator
8	Carrier	33	Front Sight Insert	58	Rear Sight Folding Leaf
9	Carrier Rocker	34	Hammer	59	Rear Swivel
10	Carrier Rocker Pin	35	Hammer Strut	60	Receiver
11	Carrier Rocker Spring	36	Hammer Strut Pin	61	Peep Sight Dummy Screws
12	Carrier Screw	37	Hammer Screw	62	Scope Mount Dummy Screws
13	Ejector	38	Hammer Spring	63	Sear
14	Ejector with Spring	39	Hammer Spring Adjusting Plate	64	Tang Screw
15	Ejector Spring	40	Hammer Spur	65	Trigger
16	Extractor	41	Hammer Spur Screw	66	Trigger and Sear Pin
17	Finger Lever	42	Hammer Spur Wrench	67	Trigger Guard Plate
18	Finger Lever Plunger	43	Loading Spring	68	Trigger Guard Plate Screw
19	Finger Lever Plunger Pin	44	Loading Spring Screw	69	Trigger Guard Plate Support Screw
20	Finger Lever Plunger Spring	45	Locking Bolt	70	Trigger Safety Block
21	Finger Lever Screw	46	Magazine Tube	71	Trigger Safety Block Pin
22	Firing Pin, Front	47	Magazine Tube Follower	72	Trigger Safety Block Spring
23	Firing Pin, Rear	48	Magazine Tube Plug	73	Trigger Guard Plate Latch Pin
24	Firing Pin Retaining Pins	49	Magazine Tube Plug Screw		
25	Firing Pin Spring	50	Magazine Tube Spring		

Model 336CS Lever-Action Rifle



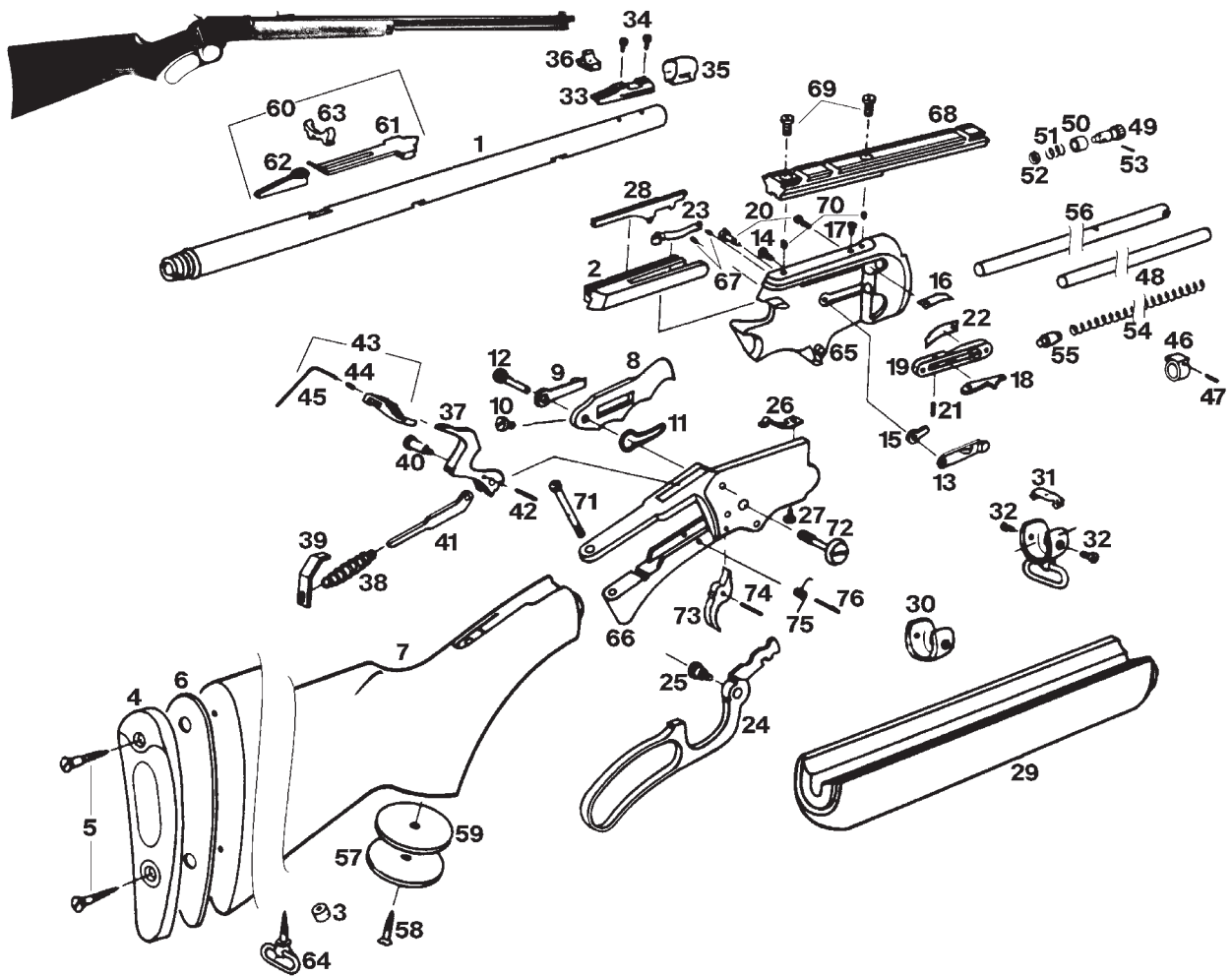
1	Barrel	26	Forearm	51	Pistol Grip Cap Spacer
2	Breechbolt	27	Front Band	52	Pistol Grip Cap Screw
3	Bullseye	28	Front Band Screw	53	Rear Band
4	Buttpad	29	Front Sight Base	54	Rear Band Screw
5	Buttpad Screws	30	Front Sight Base Screws	55	Rear Sight Assembly
6	Buttpad Spacer	31	Front Sight Hood	56	Rear Sight Base
7	Buttstock	32	Front Sight Insert	57	Rear Sight Elevator
8	Carrier	33	Hammer	58	Rear Sight Folding Leaf
9	Carrier Rocker	34	Hammer Strut	59	Receiver
10	Carrier Rocker Pin	35	Hammer Strut Pin	60	Peep Sight Dummy Screws
11	Carrier Rocker Spring	36	Hammer Screw	61	Scope Mount Dummy Screws
12	Carrier Screw	37	Hammer Spring	62	Sear
13	Ejector	38	Hammer Spring Adjusting Plate	63	Tang Screw
14	Ejector with Spring	39	Hammer Spur	64	Trigger
15	Ejector Spring	40	Hammer Spur Screw	65	Trigger and Sear Pin
16	Extractor	41	Hammer Spur Wrench	66	Trigger Guard Plate
17	Finger Lever	42	Loading Spring	67	Trigger Guard Plate Screw
18	Finger Lever Plunger	43	Loading Spring Screw	68	Trigger Guard Plate Support Screw
19	Finger Lever Plunger Pin	44	Locking Bolt	69	Trigger Safety Block
20	Finger Lever Plunger Spring	45	Magazine Tube	70	Trigger Safety Block Pin
21	Finger Lever Screw	46	Magazine Tube Follower	71	Trigger Safety Block Spring
22	Firing Pin, Front	47	Magazine Tube Plug	72	Trigger Guard Plate Latch Pin
23	Firing Pin, Rear	48	Magazine Tube Plug Screw	73	Safety Button Assembly
24	Firing Pin Retaining Pins	49	Magazine Tube Spring		
25	Firing Pin Spring	50	Pistol Grip Cap		

Model 375 and 375S Lever-Action Rifle



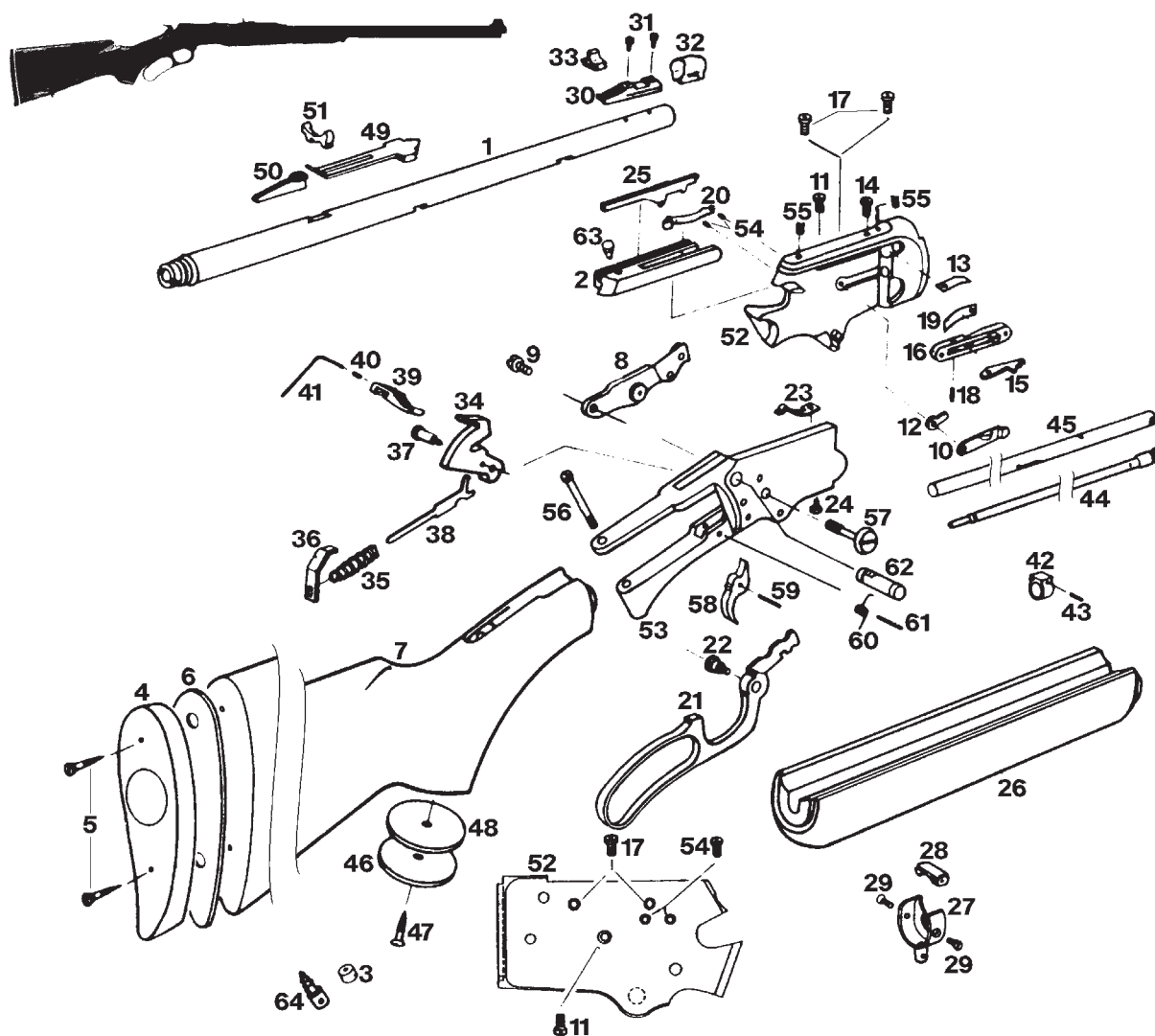
1	Barrel	26	Forearm Tip with Swivel Stud	51	Pistol Grip Cap
2	Breechbolt	27	Forearm Tip Tenon	52	Pistol Grip Cap Spacer
3	Bullseye	28	Forearm Tip Tenon Screws	53	Pistol Grip Cap Screw
4	Buttpad and Spacers	29	Front Sight Base	54	Rear Sight Assembly
5	Buttpad Screws	30	Front Sight Base Screws	55	Rear Sight Base
6	Buttstock	31	Front Sight Hood	56	Rear Sight Elevator
7	Carrier	32	Front Sight Insert	57	Rear Sight Folding Leaf
8	Carrier Rocker	33	Hammer	58	Swivels
9	Carrier Rocker Pin	34	Hammer Strut	59	Swivel Stud
10	Carrier Rocker Spring	35	Hammer Strut Pin	60	Receiver
11	Carrier Screw	36	Hammer Screw	61	Peep Sight Dummy Screws
12	Ejector	37	Hammer Spring	62	Scope Mount Dummy Screws
13	Ejector with Spring	38	Hammer Spring Adjusting Plate	63	Sear
14	Ejector Spring	39	Hammer Spur	64	Tang Screw
15	Extractor	40	Hammer Spur Screw	65	Trigger
16	Finger Lever	41	Hammer Spur Wrench	66	Trigger and Sear Pin
17	Finger Lever Plunger	42	Loading Spring	67	Trigger Guard Plate
18	Finger Lever Plunger Pin	43	Loading Spring Screw	68	Trigger Guard Plate Screw
19	Finger Lever Plunger Spring	44	Locking Bolt	69	Trigger Guard Plate Support Screw
20	Finger Lever Screw	45	Magazine Tube	70	Trigger Safety Block
21	Firing Pin, Front	46	Magazine Tube Follower	71	Trigger Safety Block Pin
22	Firing Pin, Rear	47	Magazine Tube Plug	72	Trigger Safety Block Spring
23	Firing Pin Retaining Pins	48	Magazine Tube Plug Screw	73	Trigger Guard Plate Latch Pin
24	Firing Pin Spring	49	Magazine Tube Spring		
25	Forearm	50	Magazine Tube Stud		

Model 39A Lever-Action Rifle



1	Barrel	27	Finger Lever Spring Screw	53	Magazine Tube Plug Pin
2	Breechbolt	28	Firing Pin	54	Magazine Tube Spring
3	Bullseye	29	Forearm	55	Magazine Tube Follower
4	Buttplate	30	Forearm Tip Assembly	56	Magazine Tube, Outside
5	Buttplate Screws	31	Forearm Tip Tenon	57	Pistol Grip Cap
6	Buttplate Spacer	32	Forearm Tip Tenon Screws	58	Pistol Grip Cap Screw
7	Buttstock	33	Front Sight Ramp Base	59	Pistol Grip Cap Spacer
8	Carrier	34	Front Sight Ramp Base Screws	60	Rear Sight
9	Carrier Rocker	35	Front Sight Ramp Hood	61	Rear Sight Base
10	Carrier Rocker Screw	36	Front Sight Ramp Insert	62	Rear Sight Elevator
11	Carrier Rocker Spring	37	Hammer	63	Rear Sight Folding Leaf
12	Carrier Screw	38	Hammer Spring	64	Rear Swivel
13	Cartridge Cutoff	39	Hammer Spring Adjusting Plate	65	Receiver
14	Cartridge Cutoff Screw	40	Hammer Screw	66	Receiver Tang
15	Cartridge Cutoff Spacer	41	Hammer Strut	67	Peep Sight Dummy Screws
16	Cartridge Guide Spring	42	Hammer Strut Pin	68	Scope Adapter Base with Screws
17	Cartridge Guide Spring Screw	43	Hammer Spur Assembly	69	Scope Adapter Base Screws
18	Ejector	44	Hammer Spur Screw	70	Scope Mount Dummy Screws
19	Ejector Base with Rivet	45	Hammer Spur Wrench	71	Tang Screw
20	Ejector Base Screws	46	Magazine Tube Band	72	Thumb Screw
21	Ejector Pin	47	Magazine Tube Band Pin	73	Trigger
22	Ejector Spring	48	Magazine Tube, Inside	74	Trigger Pin
23	Extractor	49	Magazine Tube Plug	75	Trigger Spring
24	Finger Lever	50	Magazine Tube Plug Cap	76	Trigger Spring Pin
25	Finger Lever Screw	51	Magazine Tube Plug Spring		
26	Finger Lever Spring	52	Magazine Tube Plug Bushing		

Model 39AS Lever-Action Rifle

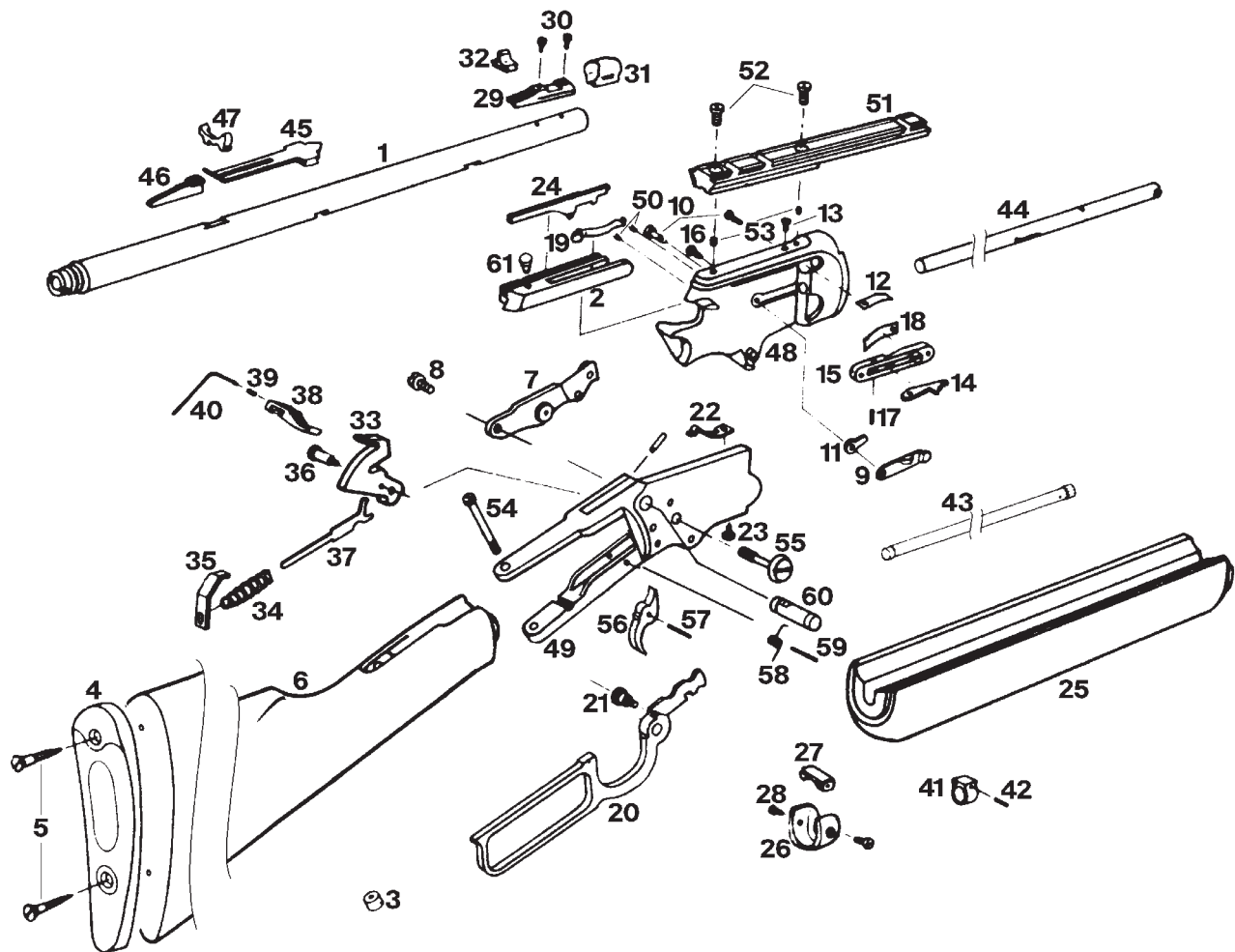


1	Barrel	23	Finger Lever Spring	45	Magazine Tube, Outside
2	Breechbolt	24	Finger Lever Spring Screw	46	Pistol Grip Cap
3	Bullseye	25	Firing Pin	47	Pistol Grip Cap Screw
4	Buttpad	26	Forearm	48	Pistol Grip Cap Spacer
5	Buttpad Screws	27	Forearm Tip with Stud	49	Rear Sight Base
6	Buttpad Spacer	28	Forearm Tip Tenon	50	Rear Sight Elevator
7	Buttstock	29	Forearm Tip Tenon Screws	51	Rear Sight Folding Leaf
8	Carrier Assembly	30	Front Sight Ramp Base	52	Receiver
9	Carrier Screw	31	Front Sight Ramp Base Screws	53	Receiver Tang
10	Cartridge Cutoff	32	Front Sight Ramp Hood	54	Receiver Sight Dummy Screws
11	Cartridge Cutoff Screw	33	Front Sight Ramp Insert	55	Scope Mount Dummy Screws
12	Cartridge Cutoff Spacer	34	Hammer	56	Tang Screw
13	Cartridge Guide Spring	35	Hammer Spring	57	Thumb Screw
14	Cartridge Guide Spring Screw	36	Hammer Spring Adjusting Plate	58	Trigger
15	Ejector	37	Hammer Screw	59	Trigger Pin
16	Ejector Base with Rivet	38	Rebound Strut	60	Trigger Spring
17	Ejector Base Screws	39	Hammer Spur Assembly	61	Trigger Spring Pin
18	Ejector Pin	40	Hammer Spur Screw	62	Safety Assembly
19	Ejector Spring	41	Hammer Spur Wrench	63	Firing Pin Retaining Stud
20	Extractor	42	Magazine Tube Band	64	Rear Swivel Stud
21	Finger Lever	43	Magazine Tube Band Pin		
22	Finger Lever Screw	44	Magazine Tube Assembly		

Parts Not Shown

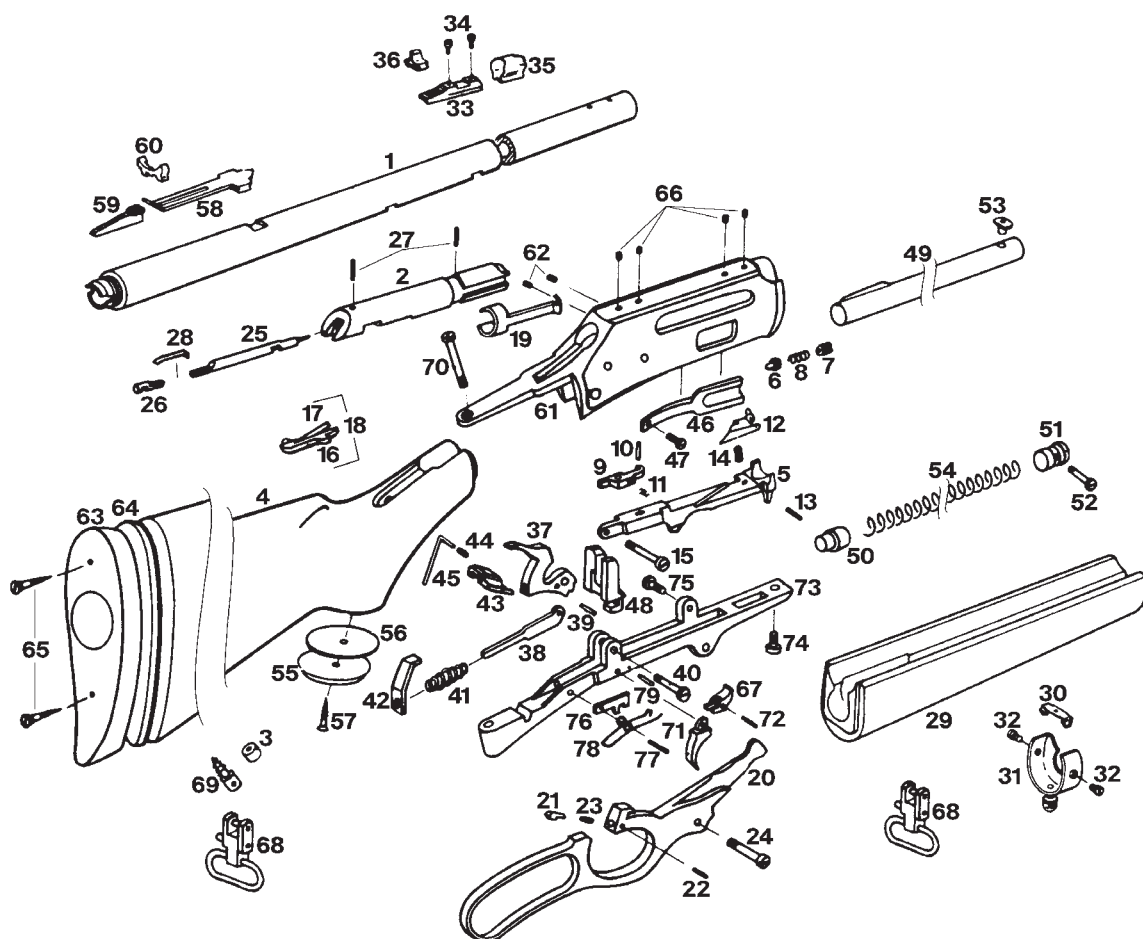
Scope Adapter Base with
Screws

Model 39TDS Lever-Action Carbine



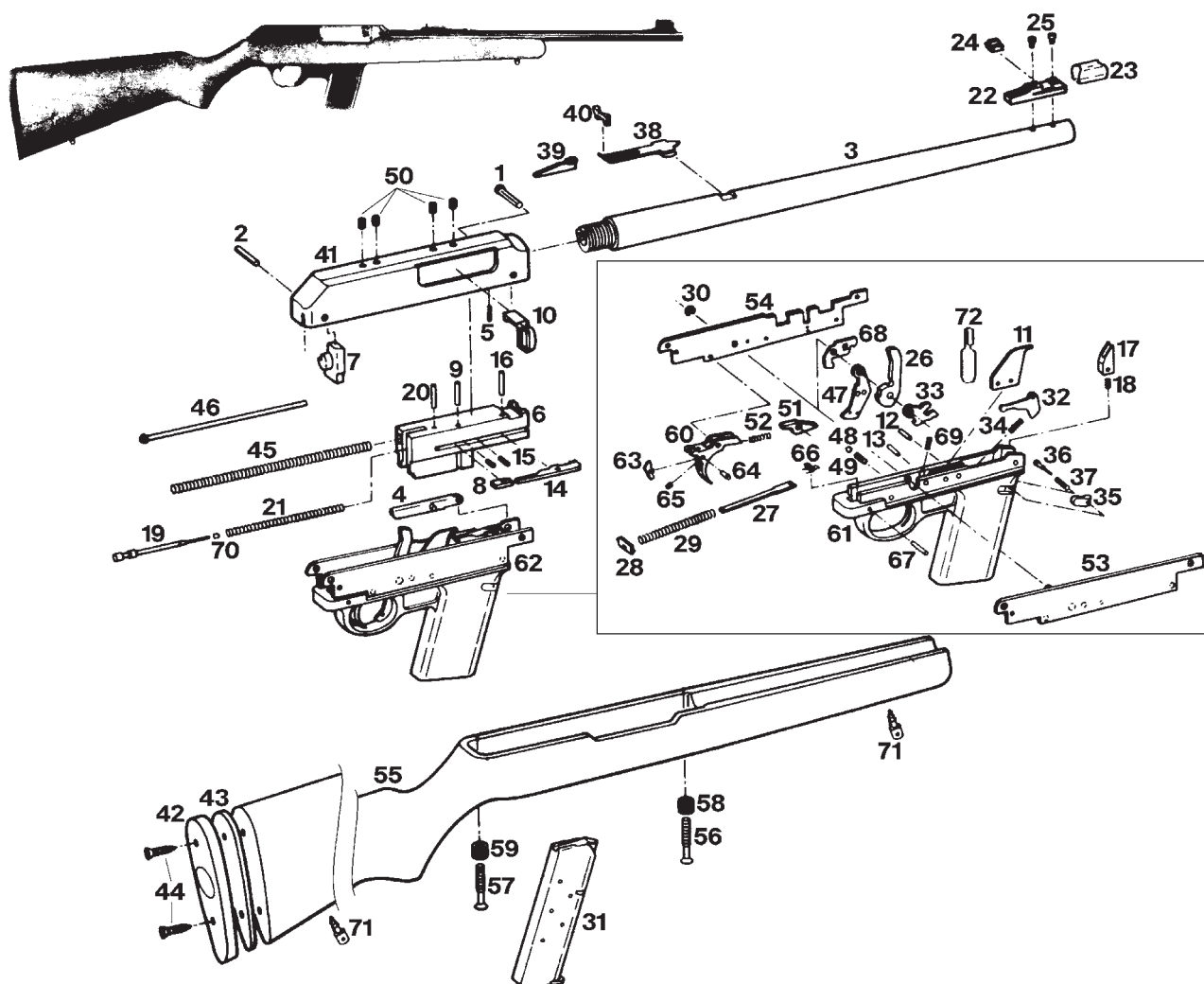
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|----|------------------------------|----|-------------------------------|----|--------------------------------|
| 1 | Barrel | 22 | Finger Lever Spring | 43 | Magazine Tube, Inside |
| 2 | Breechbolt | 23 | Finger Lever Spring Screw | 44 | Magazine Tube, Outside |
| 3 | Bullseye | 24 | Firing Pin | 45 | Rear Sight Base |
| 4 | Buttplate | 25 | Forearm | 46 | Rear Sight Elevator |
| 5 | Buttplate Screws | 26 | Forearm Tip | 47 | Rear Sight Folding Leaf |
| 6 | Buttstock | 27 | Forearm Tip Tenon | 48 | Receiver, Left |
| 7 | Carrier Assembly | 28 | Forearm Tip Tenon Screws | 49 | Receiver, Right |
| 8 | Carrier Screw | 29 | Front Sight Ramp Base | 50 | Receiver Sight Dummy Screws |
| 9 | Cartridge Cutoff | 30 | Front Sight Ramp Base Screws | 51 | Scope Adapter Base with Screws |
| 10 | Cartridge Cutoff Screws | 31 | Front Sight Ramp Hood | 52 | Scope Adapter Base Screws |
| 11 | Cartridge Cutoff Spacer | 32 | Front Sight Ramp Insert | 53 | Scope Mount Dummy Screws |
| 12 | Cartridge Guide Spring | 33 | Hammer | 54 | Tang Screw |
| 13 | Cartridge Guide Spring Screw | 34 | Hammer Spring | 55 | Thumb Screw |
| 14 | Ejector | 35 | Hammer Spring Adjusting Plate | 56 | Trigger |
| 15 | Ejector Base with Rivet | 36 | Hammer Screw | 57 | Trigger Pin |
| 16 | Ejector Base Screws | 37 | Hammer Rebound Strut | 58 | Trigger Spring |
| 17 | Ejector Pin | 38 | Hammer Spur Assembly | 59 | Trigger Spring Pin |
| 18 | Ejector Spring | 39 | Hammer Spur Screw | 60 | Safety Assembly |
| 19 | Extractor | 40 | Hammer Spur Wrench | 61 | Firing Pin Retaining Stud |
| 20 | Finger Lever | 41 | Magazine Tube Band | | |
| 21 | Finger Lever Screw | 42 | Magazine Tube Band Pin | | |

Model 444, 444S and 444SS Lever-Action Rifle



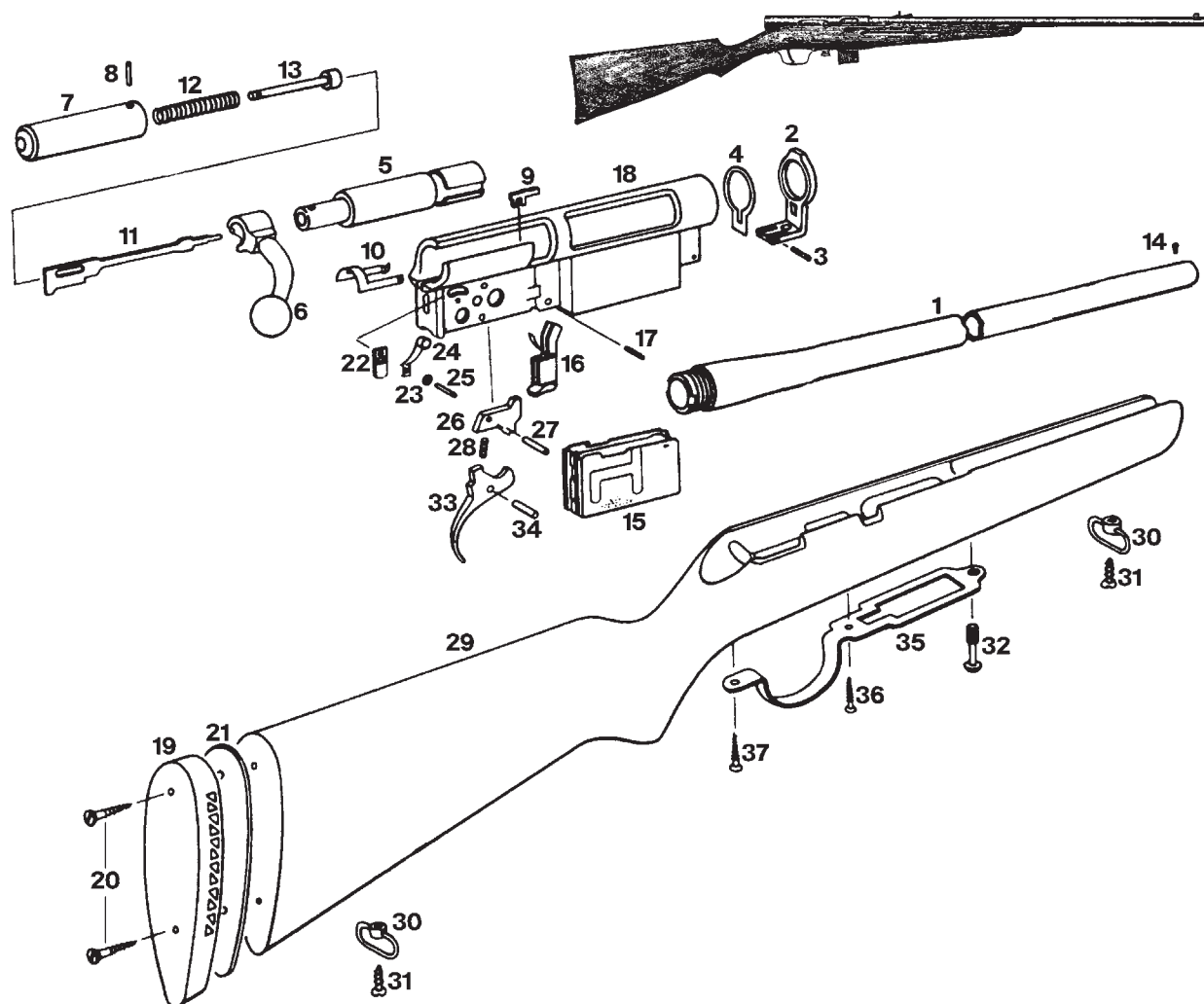
1	Barrel	28	Firing Pin Spring	55	Pistol Grip Cap
2	Breechbolt	29	Forearm	56	Pistol Grip Cap Spacer
3	Bullseye	30	Forearm Tip Tenon	57	Pistol Grip Cap Screw
4	Buttstock	31	Forearm Tip and Swivel Stud	58	Rear Sight Base
5	Carrier	32	Forearm Tip Screws	59	Rear Sight Elevator
6	Carrier Detent	33	Front Sight Base	60	Rear Sight Folding Leaf
7	Carrier Detent Screw	34	Front Sight Base Screws	61	Receiver
8	Carrier Detent Spring	35	Front Sight Hood	62	Peep Sight Dummy Screws
9	Carrier Rocker	36	Front Sight Insert	63	Buttpad with Spacers
10	Carrier Rocker Pin	37	Hammer	64	Buttpad Spacer
11	Carrier Rocker Spring	38	Hammer Strut	65	Buttpad Screws
12	Cartridge Leveler	39	Hammer Strut Pin	66	Scope Mount Dummy Screws
13	Cartridge Leveler Pivot Pin	40	Hammer Screw	67	Sear
14	Cartridge Leveler Spring	41	Hammer Spring	68	Swivels
15	Carrier Screw	42	Hammer Spring Adjusting Plate	69	Rear Swivel Stud
16	Ejector	43	Hammer Spur	70	Tang Screw
17	Ejector Spring	44	Hammer Spur Screw	71	Trigger
18	Ejector with Spring	45	Hammer Spur Wrench	72	Trigger and Sear Pin
19	Extractor	46	Loading Spring	73	Trigger Guard Plate
20	Finger Lever	47	Loading Spring Screw	74	Trigger Guard Plate Screw
21	Finger Lever Plunger	48	Locking Bolt	75	Trigger Guard Plate Support Screw
22	Finger Lever Plunger Pin	49	Magazine Tube	76	Trigger Safety Block
23	Finger Lever Plunger Spring	50	Magazine Tube Follower	77	Trigger Safety Block Pin
24	Finger Lever Screw	51	Magazine Tube Plug	78	Trigger Safety Block Spring
25	Firing Pin, Front	52	Magazine Tube Plug Screw	79	Trigger Guard Plate Latch Pin
26	Firing Pin, Rear	53	Magazine Tube Stud		
27	Firing Pin Retaining Pin (2)	54	Magazine Tube Spring		

Model 45 Autoloading Carbine



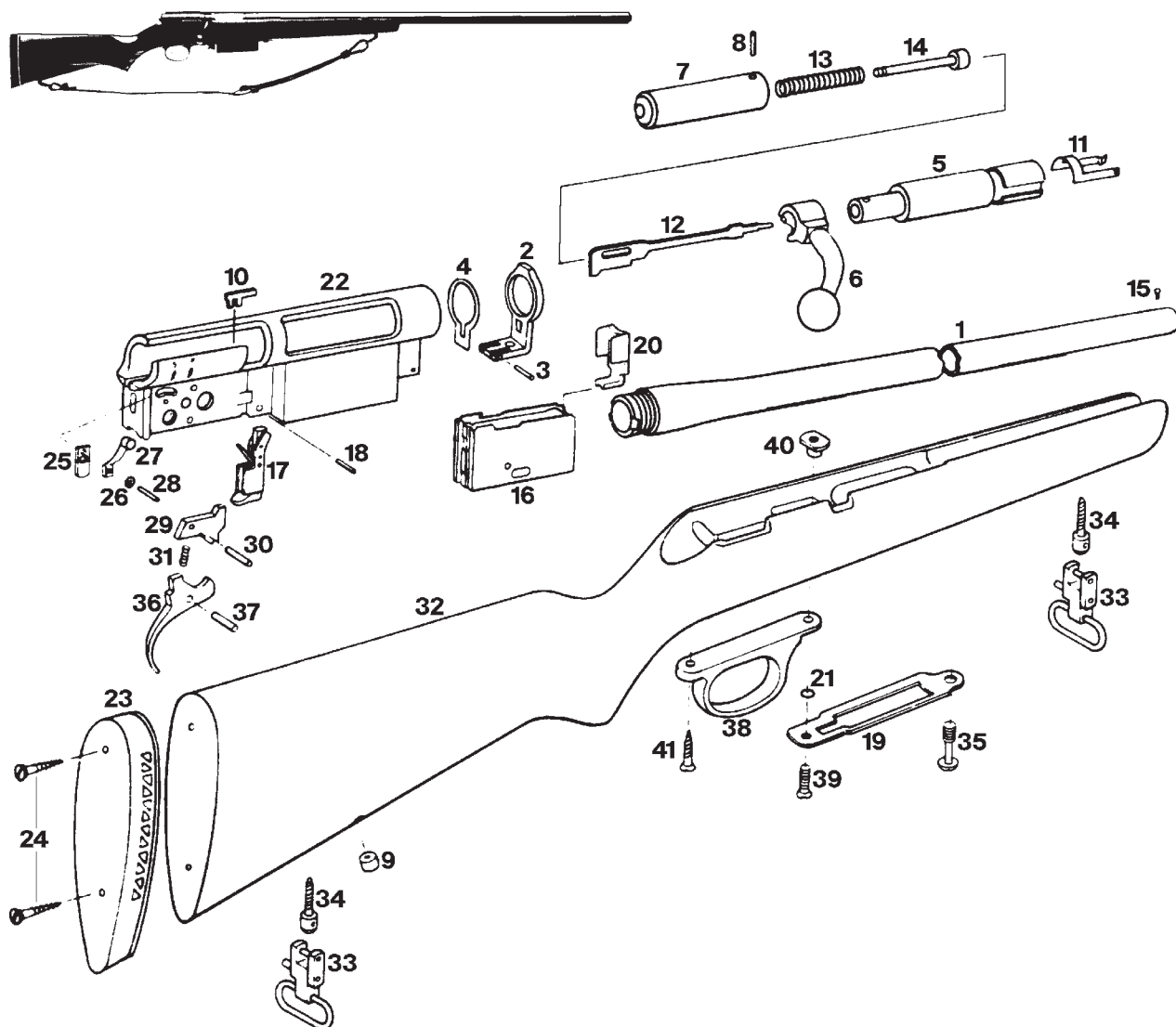
1	Action Assembly Pin, Front	25	Front Ramp Sight Screws	49	Safety Detent Spring
2	Action Assembly Pin, Rear	26	Hammer	50	Scope Mount Dummy Screws
3	Barrel	27	Hammer Strut	51	Sear
4	Bolt Stop	28	Hammer Strut Bridge	52	Sear Spring
5	Bolt Stop Spring	29	Hammer Strut Spring	53	Sideplate, Right
6	Breechbolt	30	Hammer Pivot Pin Retaining Ring	54	Sideplate, Left
7	Buffer	31	Magazine	55	Stock
8	Cartridge Indicator	32	Magazine Disconnect	56	Takedown Screw, Front
9	Cartridge Indicator Assembly Pin	33	Magazine Disconnect Trigger Block	57	Takedown Screw, Rear
10	Charging Handle	34	Magazine Disconnect Spring	58	Takedown Screw Bushing, Front
11	Ejector	35	Magazine Latch	59	Takedown Screw Bushing, Rear
12	Ejector/Magazine Disconnect Pin	36	Magazine Latch Retaining Screw	60	Trigger
13	Ejector Pin, Rear	37	Magazine Latch Retaining Spring	61	Trigger Guard
14	Extractor	38	Rear Sight Base	62	Trigger Guard/Action Assembly
15	Extractor/Cartridge Indicator Springs	39	Rear Sight Elevator	63	Trigger Disconnect
16	Extractor Pin	40	Rear Sight Leaf	64	Trigger Disconnect Pin
17	Feed Ramp	41	Receiver	65	Trigger Disconnect Spring
18	Feed Ramp Spring	42	Recoil Pad	66	Trigger Return Spring
19	Firing Pin	43	Recoil Pad Spacer	67	Trigger Return Spring Pin
20	Firing Pin Assembly Pin	44	Recoil Pad Screws	68	Trigger Block
21	Firing Pin Spring	45	Recoil Spring	69	Trigger Block Spring
22	Front Ramp Sight Base	46	Recoil Spring Rod	70	Firing Pin Bushing
23	Front Ramp Sight Cutaway Hood	47	Safety	71	Swivel Studs
24	Front Ramp Sight Red Insert	48	Safety Detent Ball	72	Manual Hold-Open

Model 50 Bolt-Action Rifle



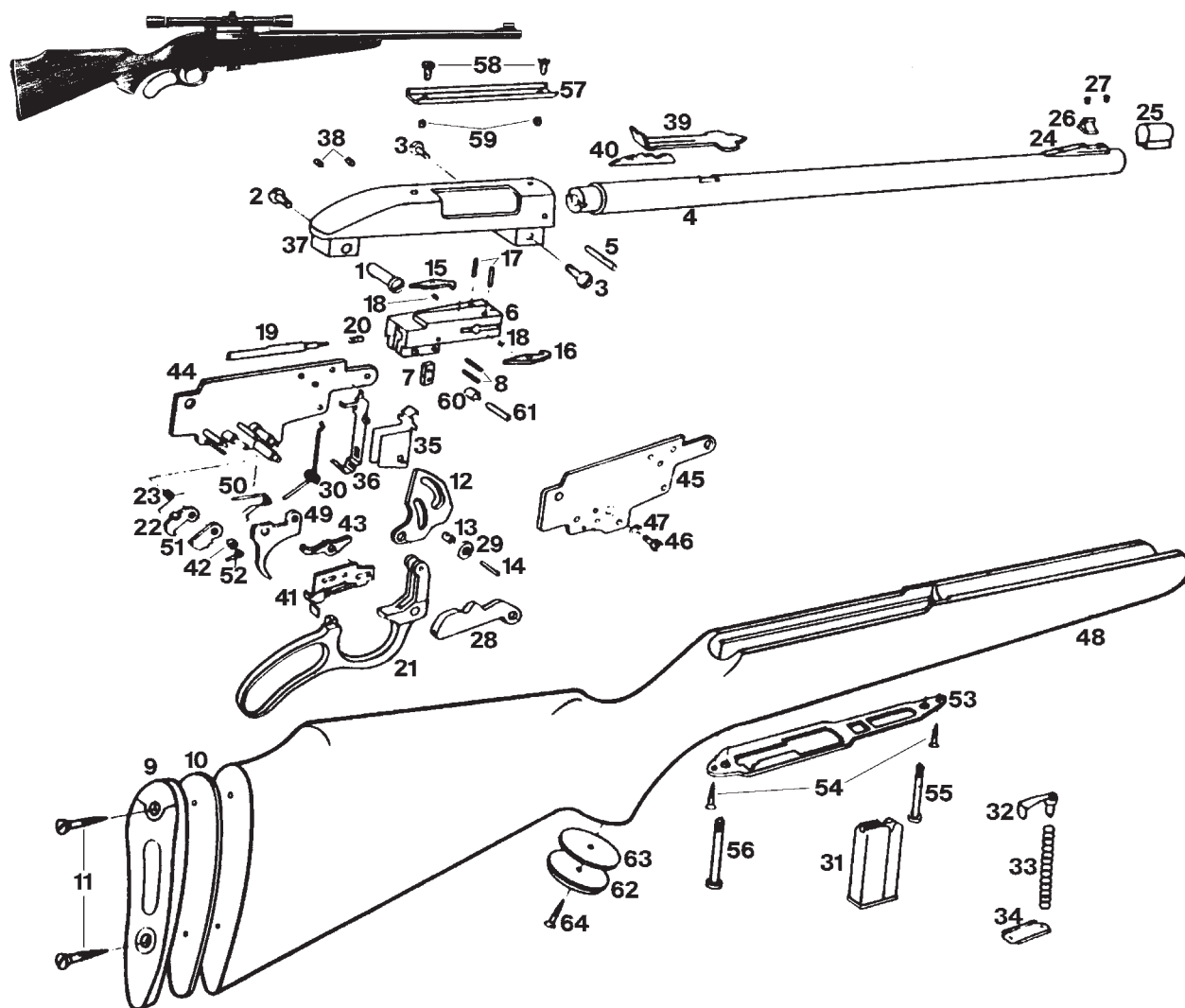
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|----|-------------------------|----|----------------------------------|
| 1 | Barrel | 20 | Recoil Pad Screws |
| 2 | Barrel Collar | 21 | Recoil Pad Spacer |
| 3 | Barrel Collar Pin | 22 | Safety Blade |
| 4 | Barrel Washer | 23 | Safety Blade Spacer |
| 5 | Breechbolt, Front | 24 | Safety-Lever |
| 6 | Breechbolt Handle | 25 | Safety Pin |
| 7 | Breechbolt, Rear | 26 | Sear |
| 8 | Breechbolt Assembly Pin | 27 | Sear Pin |
| 9 | Ejector | 28 | Sear and Trigger Spring |
| 10 | Extractor | 29 | Stock |
| 11 | Firing Pin | 30 | Swivels |
| 12 | Firing Pin Spring | 31 | Swivel Screws |
| 13 | Firing Pin Spring Guide | 32 | Takedown Screw |
| 14 | Front Sight | 33 | Trigger |
| 15 | Magazine | 34 | Trigger Pin |
| 16 | Magazine Catch | 35 | Trigger Guard Plate |
| 17 | Magazine Catch Pin | 36 | Trigger Guard Plate Screw, Front |
| 18 | Receiver | 37 | Trigger Guard Plate Screw, Rear |
| 19 | Recoil Pad | | |

Model 5510 Supergoose Bolt-Action Shotgun



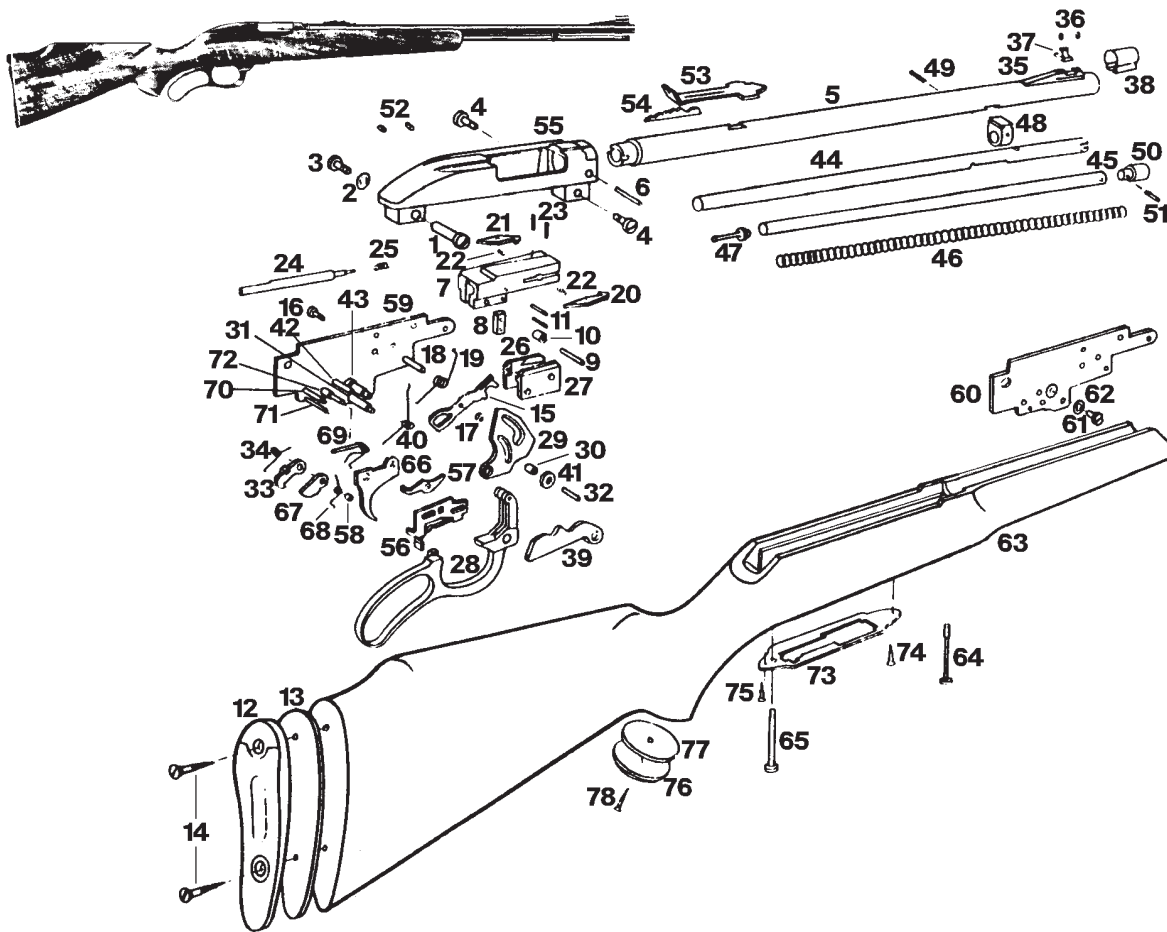
1	Barrel	22	Receiver
2	Barrel Collar	23	Recoil Pad
3	Barrel Collar Pin	24	Recoil Pad Screws
4	Barrel Washer	25	Safety Blade
5	Breechbolt, Front	26	Safety Blade Spacer
6	Breechbolt Handle	27	Safety-Lever
7	Breechbolt, Rear	28	Safety Pin
8	Breechbolt Assembly Pin	29	Sear
9	Bullseye	30	Sear Pin
10	Ejector	31	Sear and Trigger Spring
11	Extractor	32	Stock
12	Firing Pin	33	Swivels
13	Firing Pin Spring	34	Swivel Studs
14	Firing Pin Spring Guide	35	Takedown Screw
15	Front Sight	36	Trigger
16	Magazine	37	Trigger Pin
17	Magazine Catch	38	Trigger Guard
18	Magazine Catch Pin	39	Trigger Guard/Plate Screw
19	Magazine Guard Plate	40	Trigger Guard/Plate Screw Nut
20	Magazine Spacer	41	Rear Trigger Guard Screw
21	Magazine Guard Plate "O" Ring		

Model 56 Lever-Action Rifle



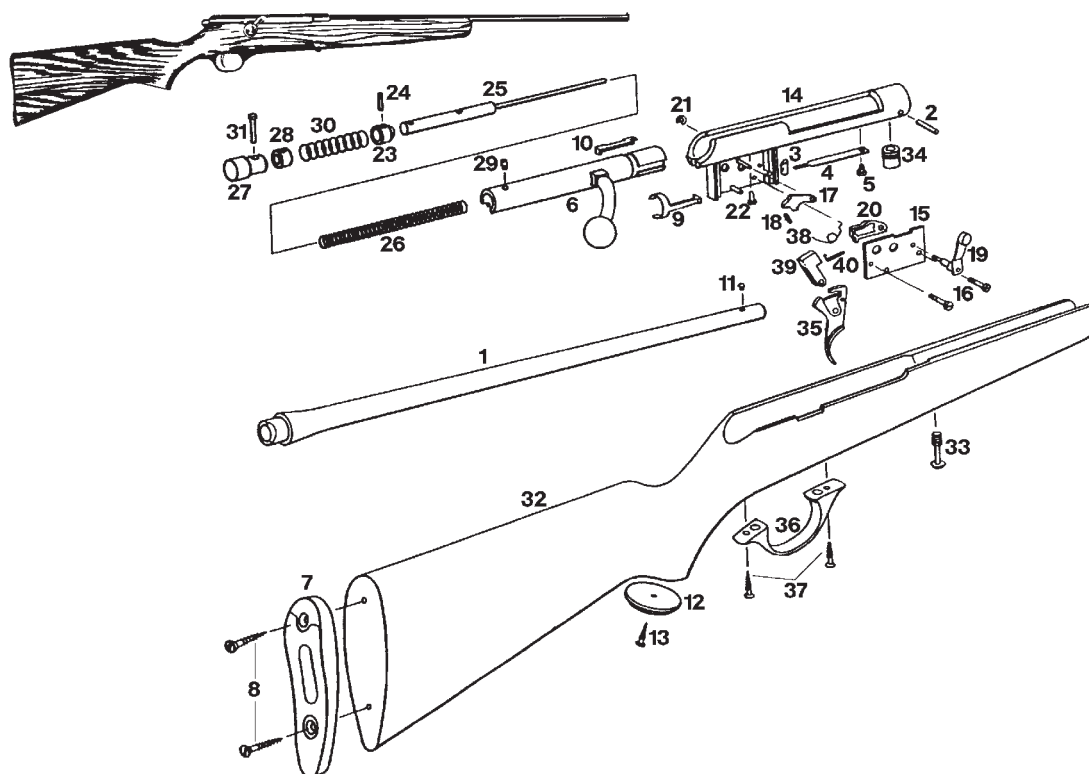
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|----------------------------------|-------------------------------------|---|
| 1 Assembly Post | 23 Finger Lever Latch Spring | 45 Right Sideplate |
| 2 Assembly Post Screw | 24 Front Ramp Sight Base | 46 Sideplate Assembly Screw |
| 3 Assembly Screws, Front | 25 Front Sight Hood | 47 Sideplate Assembly Screw Lock Washer |
| 4 Barrel | 26 Front Sight Insert | 48 Stock |
| 5 Barrel Retaining Pin | 27 Front Sight Ramp Screws | 49 Trigger |
| 6 Breechbolt | 28 Hammer | 50 Trigger and Sear Spring |
| 7 Breechbolt Bearing Insert | 29 Hammer Cocking Roller | 51 Trigger Block |
| 8 Breechbolt Bearing Insert Pins | 30 Hammer Spring | 52 Trigger Block Spring |
| 9 Buttplate | 31 Magazine | 53 Trigger Plate |
| 10 Buttplate Spacer | 32 Magazine Follower | 54 Trigger Plate Screws |
| 11 Buttplate Screws | 33 Magazine Follower Spring | 55 Takedown Screw, Front |
| 12 Cam Lever | 34 Magazine Bottom Plate | 56 Takedown Screw, Rear |
| 13 Cam Roller | 35 Magazine Guide, Front | 57 Scope Adapter Base with Screws |
| 14 Cam Roller Pin | 36 Magazine Latch and Ejector | 58 Scope Adapter Base Screws |
| 15 Extractor, Left | 37 Receiver | 59 Scope Adapter Base Dummy Screws |
| 16 Extractor, Right | 38 Receiver Peep Sight Dummy Screws | 60 Breechbolt Cam Roller |
| 17 Extractor Pins | 39 Rear Sight | 61 Breechbolt Cam Roller Pin |
| 18 Extractor Springs | 40 Rear Sight Elevator | 62 Pistol Grip Cap |
| 19 Firing Pin | 41 Safety Slide | 63 Pistol Grip Cap Spacer |
| 20 Firing Pin Spring | 42 Safety Slide Spacing Sleeve | 64 Pistol Grip Cap Screw |
| 21 Finger Lever | 43 Sear | |
| 22 Finger Lever Latch | 44 Left Sideplate with Pins | |

Model 57 Lever-Action Rifle



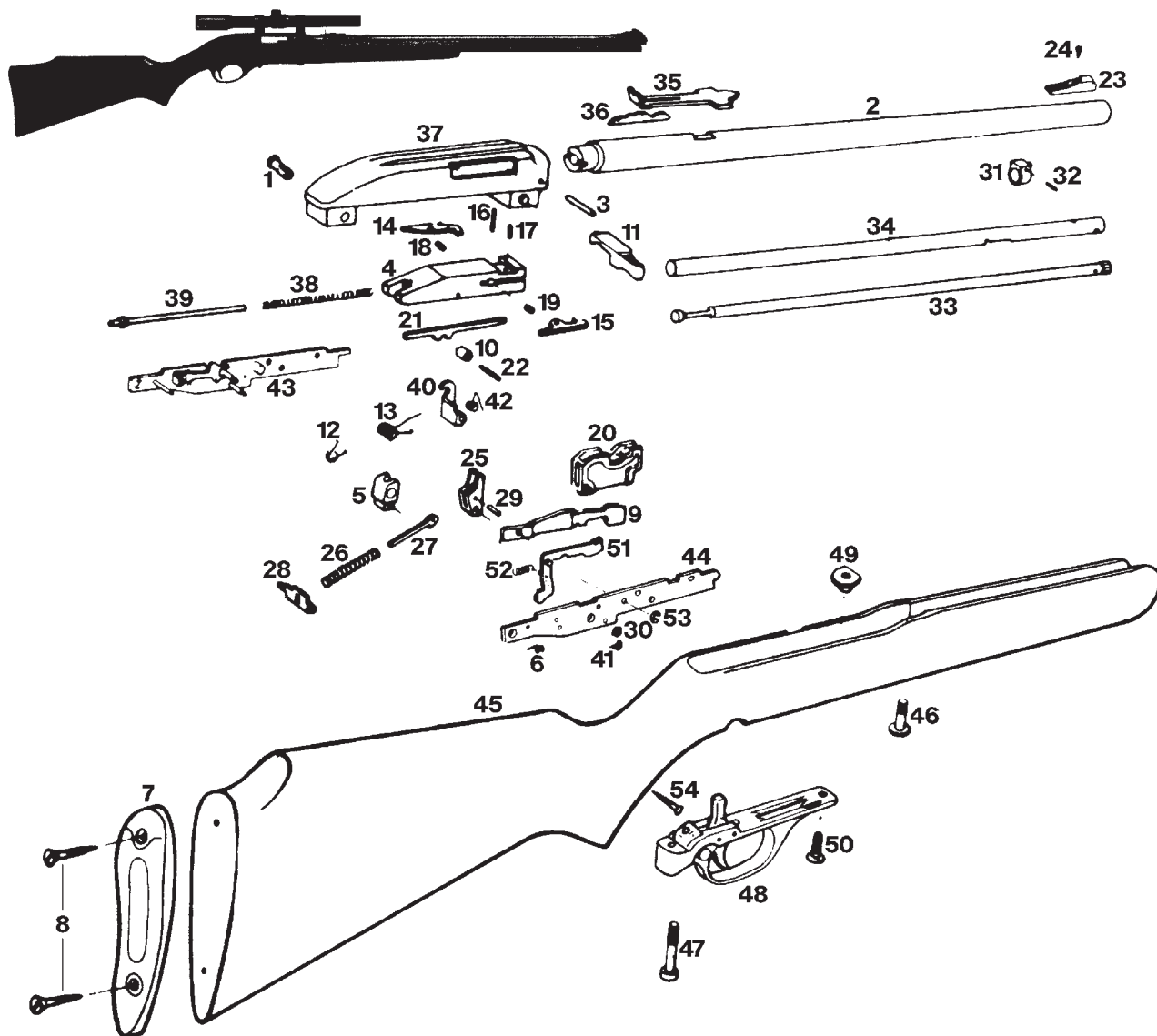
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|----|--------------------------------------|----|-----------------------------|----|--------------------------------------|
| 1 | Assembly Post, Rear | 27 | Feed Throat, Right | 54 | Rear Sight Elevator |
| 2 | Assembly Post Washer | 28 | Finger Lever | 55 | Receiver |
| 3 | Assembly Post Screw | 29 | Finger Lever Cam | 56 | Safety Slide |
| 4 | Assembly Screws | 30 | Finger Lever Cam Roller | 57 | Sear |
| 5 | Barrel | 31 | Finger Lever Pivot Pin | 58 | Spacing Sleeve |
| 6 | Barrel Retaining Pin | 32 | Finger Lever Cam Roller Pin | 59 | Sideplate Assembly, Left |
| 7 | Breechbolt | 33 | Finger Lever Latch | 60 | Sideplate, Right |
| 8 | Breechbolt Bearing Insert | 34 | Finger Lever Latch Spring | 61 | Sideplate Assembly Screw |
| 9 | Breechbolt Cam Roller Pin | 35 | Front Sight Ramp | 62 | Sideplate Assembly Screw Lock Washer |
| 10 | Breechbolt Cam Roller | 36 | Front Sight Ramp Screws | 63 | Stock |
| 11 | Breechbolt Bearing Inserts | 37 | Front Sight Ramp Insert | 64 | Takedown Screw, Front |
| 12 | Buttplate | 38 | Front Sight Ramp Hood | 65 | Takedown Screw, Rear |
| 13 | Buttplate Spacer | 39 | Hammer | 66 | Trigger |
| 14 | Buttplate Screws | 40 | Hammer Spring | 67 | Trigger Block |
| 15 | Cartridge Lifter | 41 | Hammer Cocking Roller | 68 | Trigger Block Spring |
| 16 | Cartridge Lifter Pivot Stud | 42 | Hammer Spring Mounting Pin | 69 | Trigger and Sear Spring |
| 17 | Cartridge Lifter Stud Ring | 43 | Hammer Pivot Pin | 70 | Trigger Block Pivot Pin |
| 18 | Cartridge Lifter Spring Mounting Pin | 44 | Magazine Tube, Outside | 71 | Trigger Stop Pin |
| 19 | Cartridge Lifter Spring | 45 | Magazine Tube, Inside | 72 | Trigger and Sear Pivot Pin |
| 20 | Extractor, Right | 46 | Magazine Tube Spring | 73 | Trigger Plate |
| 21 | Extractor, Left | 47 | Magazine Tube Follower | 74 | Trigger Plate Screw, Front |
| 22 | Extractor Springs | 48 | Magazine Tube Band | 75 | Trigger Plate Screw, Rear |
| 23 | Extractor Pins | 49 | Magazine Tube Band Pin | 76 | Pistol Grip Cap |
| 24 | Firing Pin | 50 | Magazine Tube Plug | 77 | Pistol Grip Cap Spacer |
| 25 | Firing Pin Spring | 51 | Magazine Tube Plug Pin | 78 | Pistol Grip Cap Screw |
| 26 | Feed Throat, Left | 52 | Peep Sight Dummy Screws | | |
| | | 53 | Rear Sight | | |

Model 59 and 60G Bolt-Action Shotgun



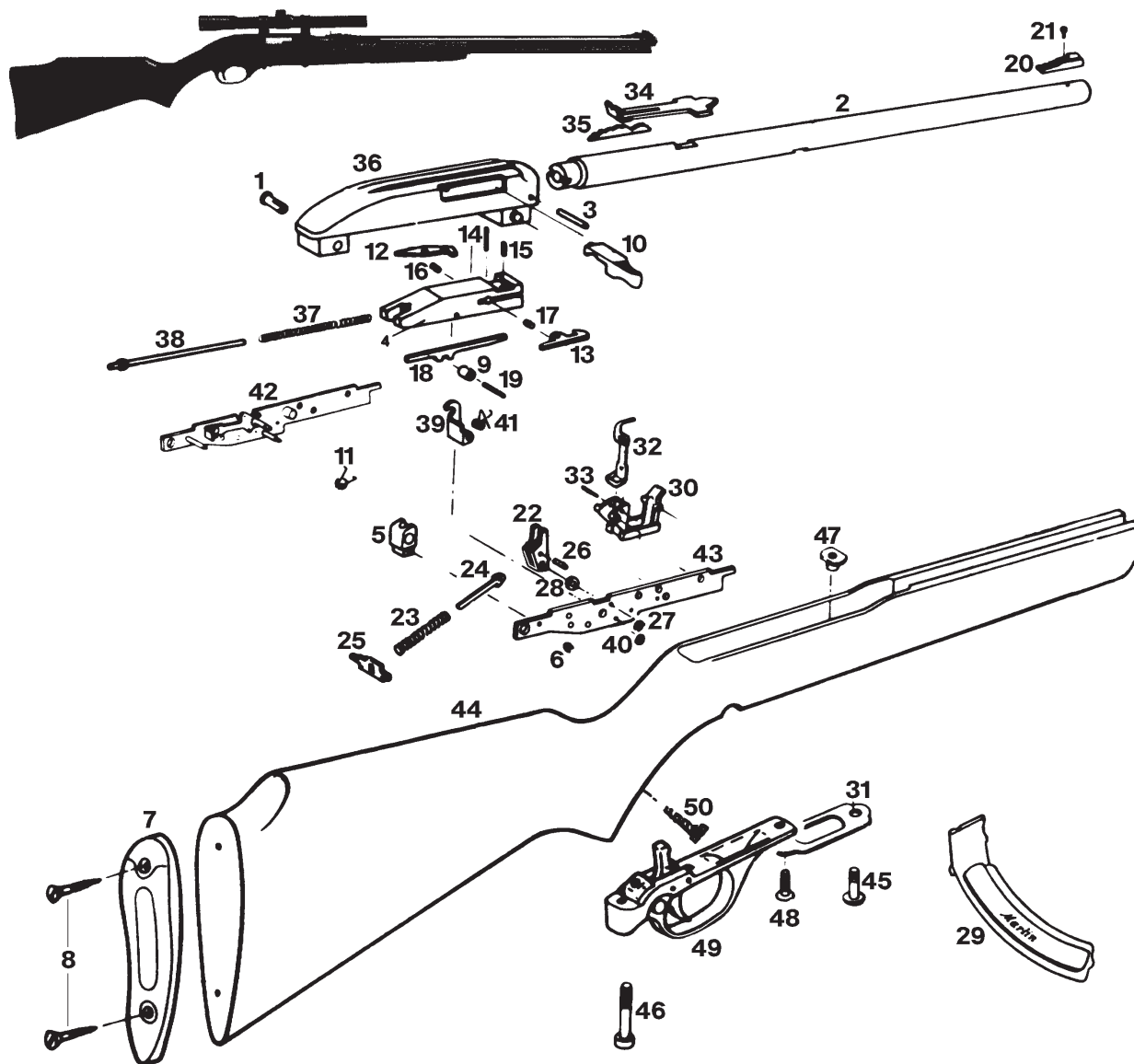
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|----|---------------------------------|----|------------------------|
| 1 | Barrel | 21 | Safety Lever Lock Ring |
| 2 | Barrel Retaining Pin | 22 | Safety Plunger |
| 3 | Bolt Stop | 23 | Striker Bushing |
| 4 | Bolt Stop Spring | 24 | Striker Bushing Pin |
| 5 | Bolt Stop Spring Screw | 25 | Striker |
| 6 | Breechbolt | 26 | Striker Guide Spring |
| 7 | Buttplate | 27 | Striker Knob |
| 8 | Buttplate Screws | 28 | Striker Sleeve |
| 9 | Extractor | 29 | Striker Sleeve Screw |
| 10 | Ejector | 30 | Striker Spring |
| 11 | Front Sight | 31 | Striker Cam Pin |
| 12 | Pistol Grip Cap | 32 | Stock |
| 13 | Pistol Grip Cap Screw | 33 | Takedown Screw |
| 14 | Receiver | 34 | Takedown Screw Stud |
| 15 | Receiver Extension Plate | 35 | Trigger |
| 16 | Receiver Extension Plate Screws | 36 | Trigger Guard |
| 17 | Sear | 37 | Trigger Guard Screws |
| 18 | Sear Spring | 38 | Trigger Spring |
| 19 | Safety-Lever | 39 | Trigger Yoke |
| 20 | Safety Lever Blade | 40 | Trigger Yoke Spring |

Model 60 Autoloading Rifle



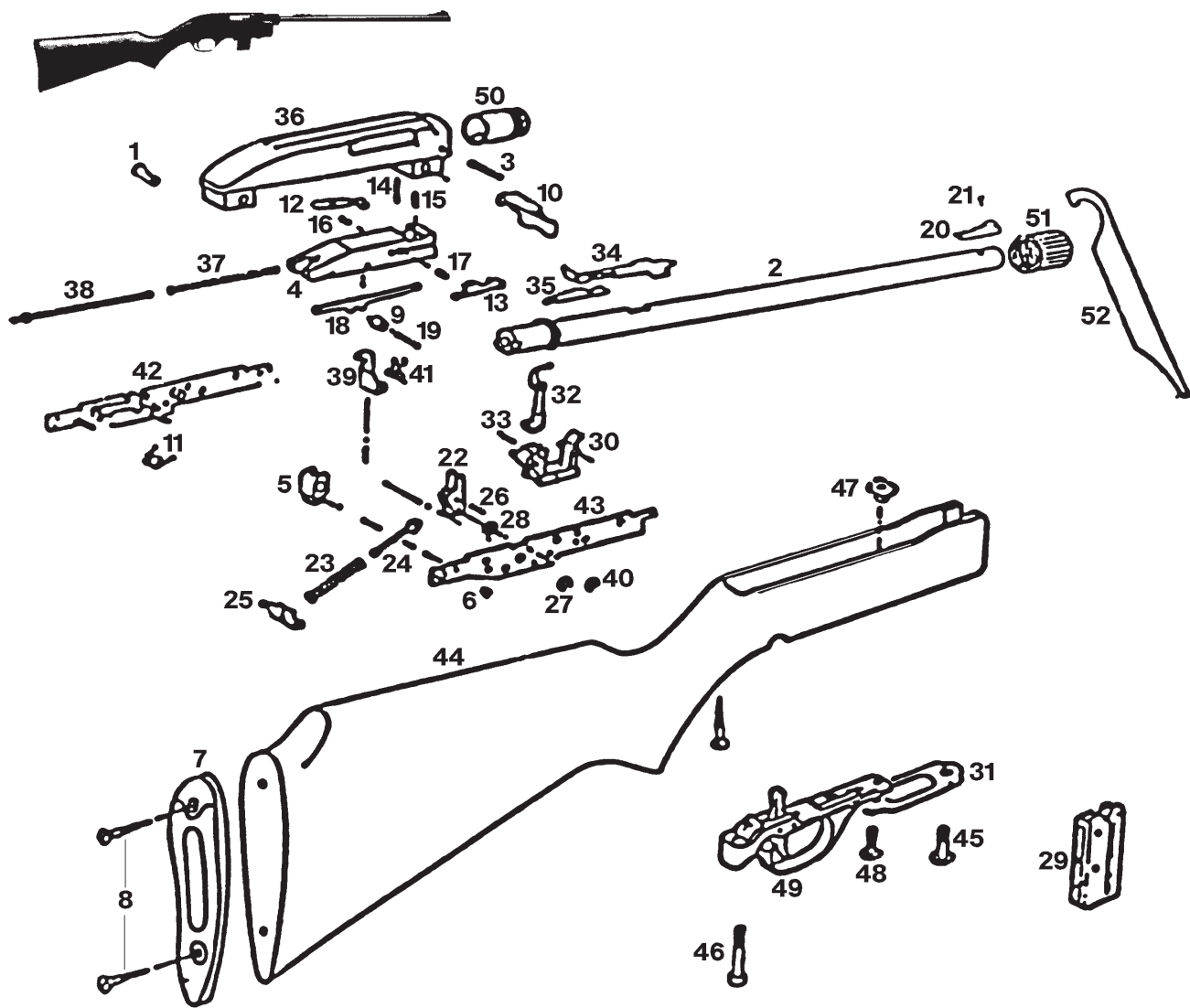
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|----------------------------|-----------------------------|------------------------------|
| 1 Assembly Post | 19 Extractor Spring, Right | 37 Receiver |
| 2 Barrel | 20 Feed Throat | 38 Recoil Spring |
| 3 Barrel Retaining Pin | 21 Firing Pin | 39 Recoil Spring Guide |
| 4 Breechbolt | 22 Firing Pin Retaining Pin | 40 Sear |
| 5 Buffer | 23 Front Sight | 41 Sear Pin Ring |
| 6 Buffer Pin Ring | 24 Front Sight Screw | 42 Sear Spring |
| 7 Buttplate | 25 Hammer | 43 Sideplate Assembly, Left |
| 8 Buttplate Screws | 26 Hammer Spring | 44 Sideplate, Right |
| 9 Cartridge Lifter | 27 Hammer Strut | 45 Stock |
| 10 Cartridge Lifter Roller | 28 Hammer Strut Bridge | 46 Takedown Screw, Front |
| 11 Charging Handle | 29 Hammer Strut Pin | 47 Takedown Screw, Rear |
| 12 Disconnect Spring | 30 Hammer Lifter Pin Ring | 48 Trigger Guard Assembly |
| 13 Ejector Lifter Spring | 31 Magazine Tube Band | 49 Trigger Guard Nut |
| 14 Left Extractor | 32 Magazine Tube Band Pin | 50 Trigger Guard Screw |
| 15 Right Extractor | 33 Magazine Tube, Inner | 51 Bolt Release Lever |
| 16 Extractor Pin, Left | 34 Magazine Tube, Outer | 52 Extension Spring |
| 17 Extractor Pin, Right | 35 Rear Sight | 53 Lever Retaining Ring |
| 18 Extractor Spring, Left | 36 Rear Sight Elevator | 54 Stock Reinforcement Screw |

Model 70HC Autoloading Rifle



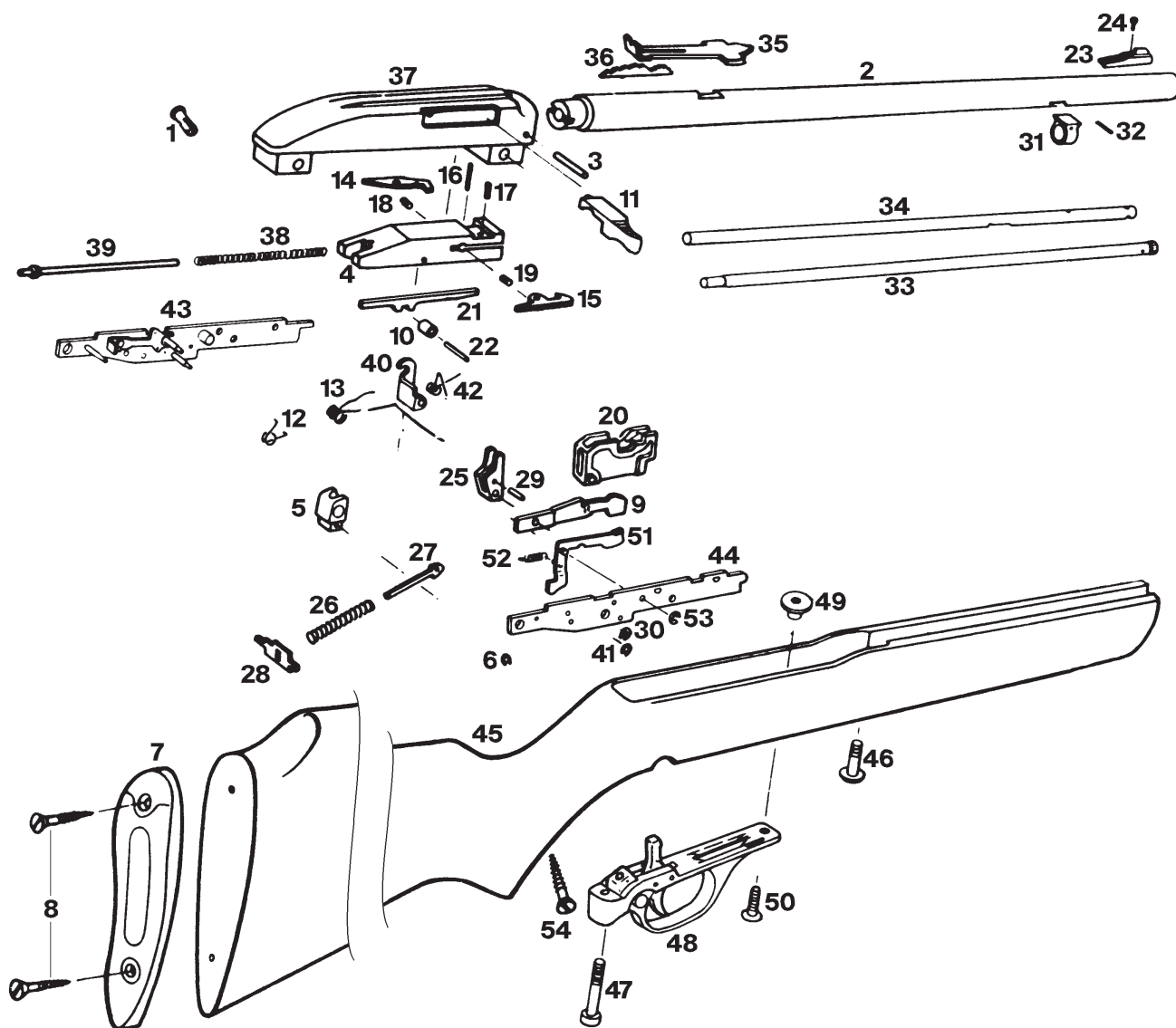
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|----------------------------|-------------------------------|------------------------------|
| 1 Assembly Post | 18 Firing Pin | 35 Rear Sight Elevator |
| 2 Barrel | 19 Firing Pin Retaining Pin | 36 Receiver |
| 3 Barrel Retaining Pin | 20 Front Sight | 37 Recoil Spring |
| 4 Breechbolt | 21 Front Sight Screw | 38 Recoil Spring Guide |
| 5 Buffer | 22 Hammer | 39 Sear |
| 6 Buffer Pin Ring | 23 Hammer Spring | 40 Sear Pin Ring |
| 7 Buttplate | 24 Hammer Strut | 41 Sear Spring |
| 8 Buttplate Screws | 25 Hammer Strut Bridge | 42 Sideplate, Left |
| 9 Cartridge Lifter Roller | 26 Hammer Strut Pin | 43 Sideplate, Right |
| 10 Charging Handle | 27 Hammer Pin Ring | 44 Stock |
| 11 Disconnect Spring | 28 Hammer Spacer | 45 Takedown Screw, Front |
| 12 Extractor, Left | 29 Magazine | 46 Takedown Screw, Rear |
| 13 Extractor, Right | 30 Magazine Guide | 47 Trigger Guard Nut |
| 14 Extractor Pin, Left | 31 Magazine Guard Plate | 48 Trigger Guard Screw |
| 15 Extractor Pin, Right | 32 Magazine Latch and Ejector | 49 Trigger Guard |
| 16 Extractor Spring, Left | 33 Magazine Latch Pin | 50 Stock Reinforcement Screw |
| 17 Extractor Spring, Right | 34 Rear Sight | |

Model 70P Autoloading Carbine



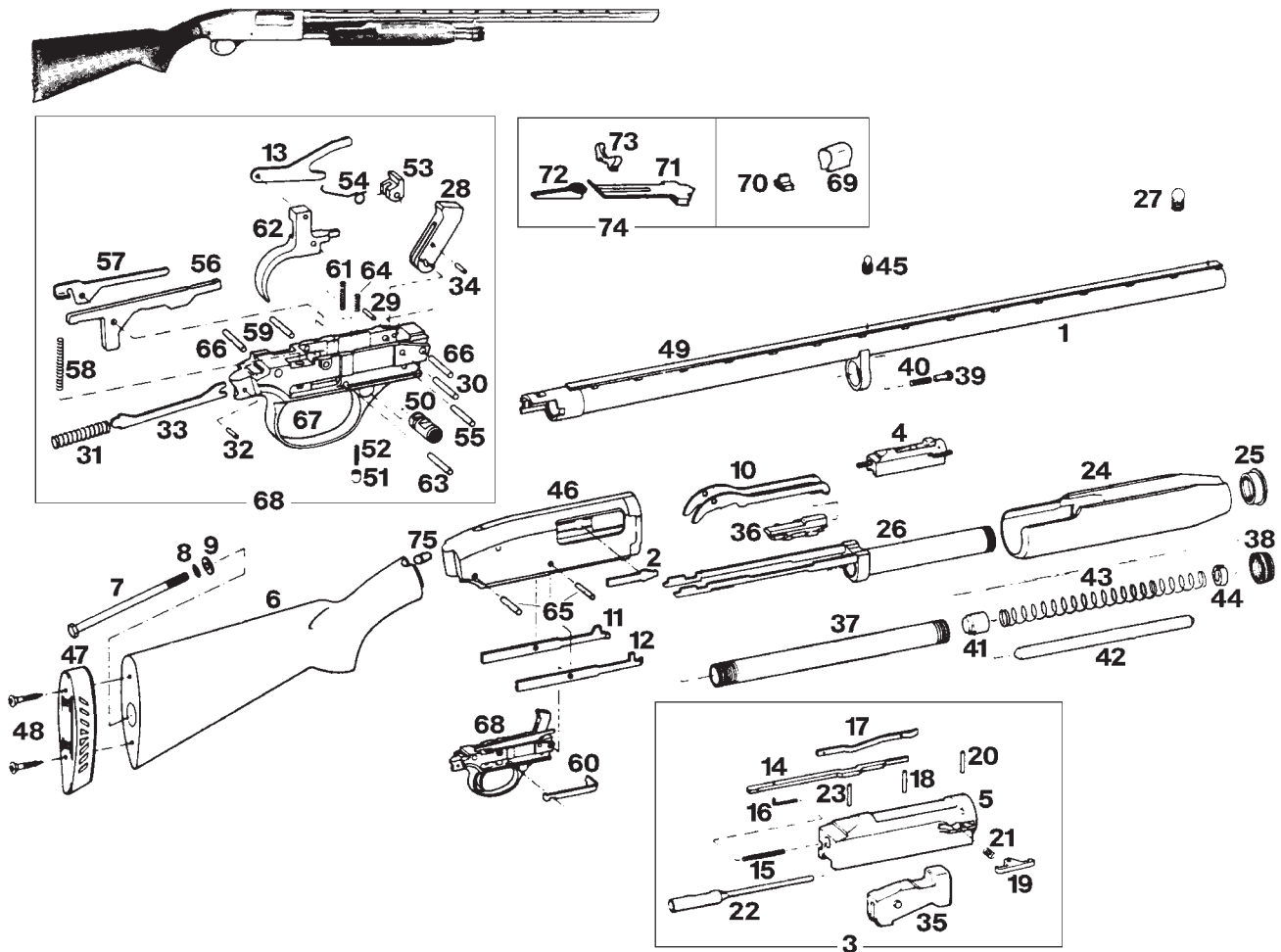
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|----------------------------|-------------------------------|-------------------------------|
| 1 Assembly Post | 19 Firing Pin Retaining Pin | 37 Recoil Spring |
| 2 Barrel | 20 Front Sight | 38 Recoil Spring Guide |
| 3 Barrel Retaining Pin | 21 Front Sight Screw | 39 Sear |
| 4 Breechbolt | 22 Hammer | 40 Sear Pin Ring |
| 5 Buffer | 23 Hammer Spring | 41 Sear Spring |
| 6 Buffer Pin Ring | 24 Hammer Strut | 42 Sideplate, Left |
| 7 Buttplate | 25 Hammer Strut Bridge | 43 Sideplate, Right |
| 8 Buttplate Screws | 26 Hammer Strut Pin | 44 Stock |
| 9 Cartridge Lifter Roller | 27 Hammer Pin Ring | 45 Takedown Screw, Front |
| 10 Charging Handle | 28 Hammer Spacer | 46 Takedown Screw, Rear |
| 11 Disconnect Spring | 29 Magazine | 47 Trigger Guard Nut |
| 12 Extractor, Left | 30 Magazine Guide | 48 Trigger Guard Screw, Front |
| 13 Extractor, Right | 31 Magazine Guide Plate | 49 Trigger Guard |
| 14 Extractor Pin, Left | 32 Magazine Latch and Ejector | 50 Receiver Adapter |
| 15 Extractor Pin, Right | 33 Magazine Latch Pin | 51 Takedown Nut |
| 16 Extractor Spring, Left | 34 Rear Sight Base | 52 Spanner Wrench |
| 17 Extractor Spring, Right | 35 Rear Sight Elevator | |
| 18 Firing Pin | 36 Receiver | |

Model 75 and 75C Autoloading Carbine



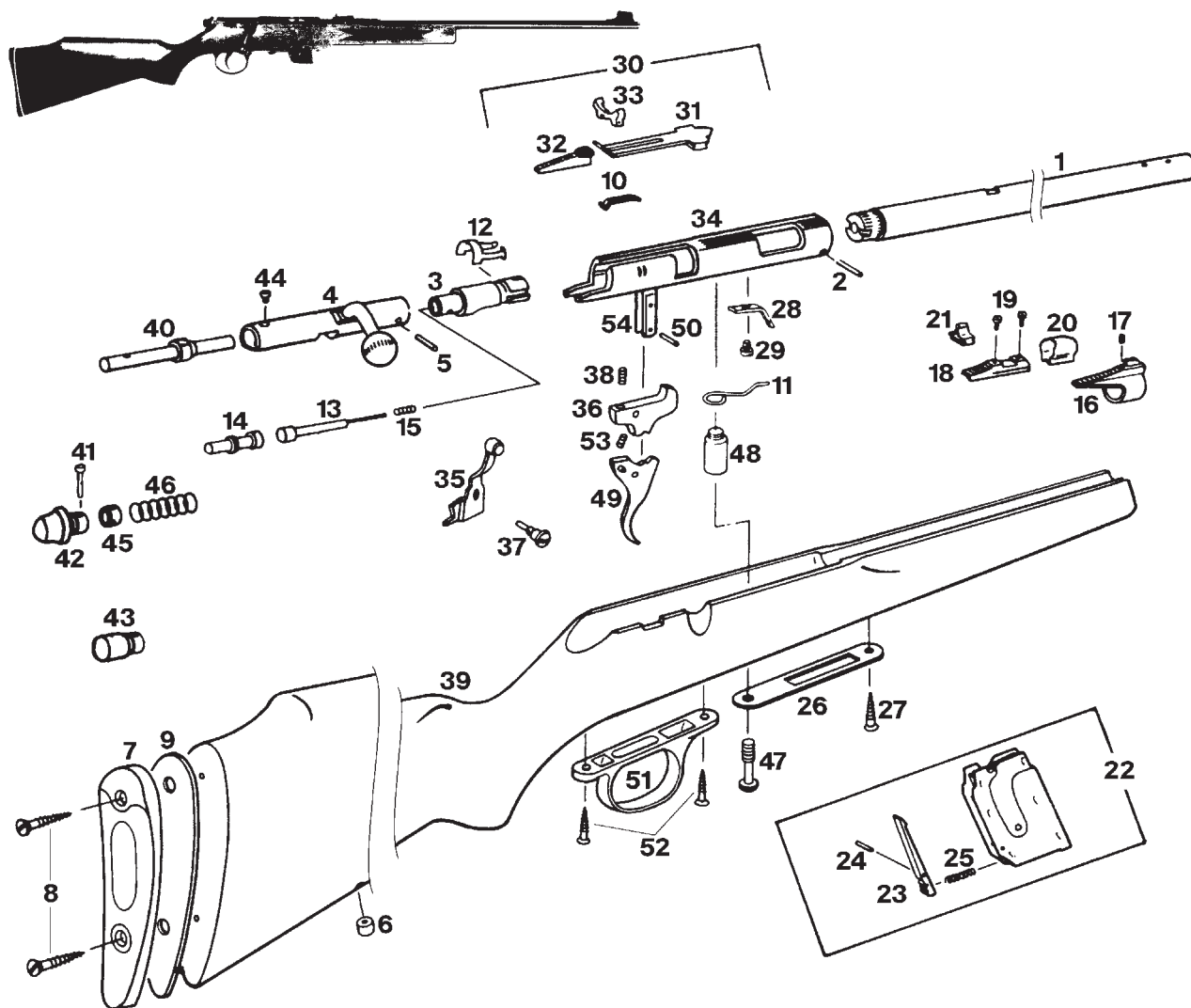
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|----------------------------|-----------------------------|--------------------------------|
| 1 Assembly Post | 19 Extractor Spring, Right | 37 Receiver |
| 2 Barrel | 20 Feed Throat | 38 Recoil Spring |
| 3 Barrel Retaining Pin | 21 Firing Pin | 39 Recoil Spring Guide |
| 4 Breechbolt | 22 Firing Pin Retaining Pin | 40 Sear |
| 5 Buffer | 23 Front Sight | 41 Sear Pin Ring |
| 6 Buffer Pin Ring | 24 Front Sight Screw | 42 Sear Spring |
| 7 Buttplate | 25 Hammer | 43 Sideplate Assembly, Left |
| 8 Buttplate Screws | 26 Hammer Spring | 44 Sideplate, Right |
| 9 Cartridge Lifter | 27 Hammer Strut | 45 Stock |
| 10 Cartridge Lifter Roller | 28 Hammer Strut Bridge | 46 Takedown Screw, Front |
| 11 Charging Handle | 29 Hammer Strut Pin | 47 Takedown Screw, Rear |
| 12 Disconnect Spring | 30 Hammer/Lifter Pin Ring | 48 Trigger Guard Assembly |
| 13 Ejector/Lifter Spring | 31 Magazine Tube Band | 49 Trigger Guard Nut, Front |
| 14 Extractor, Left | 32 Magazine Tube Band Pin | 50 Trigger Guard Screw, Front |
| 15 Extractor, Right | 33 Magazine Tube, Inside | 51 Stop/Release Lever Assembly |
| 16 Extractor Pin, Left | 34 Magazine Tube, Outside | 52 Extension Spring |
| 17 Extractor Pin, Right | 35 Rear Sight | 53 Lever Retaining Ring |
| 18 Extractor Spring, Left | 36 Rear Sight Elevator | 54 Stock Reinforcement Screw |

Model 778 and 120 and Glenfield Model 778 Slide-Action Shotgun



- | | | | | | |
|----|----------------------------|----|---------------------------------|----|--|
| 1 | Barrel Assembly | 27 | Front Sight Bead | 53 | Sear |
| 2 | Barrel Locator | 28 | Hammer | 54 | Sear and Disconnecter Spring |
| 3 | Breechbolt Complete | 29 | Hammer Location Pin | 55 | Sear Pin |
| 4 | Breechbolt Assembly | 30 | Hammer Pin | 56 | Slide Lock |
| 5 | Breechbolt | 31 | Hammer Spring | 57 | Slide Lock Actuator |
| 6 | Buttstock | 32 | Hammer Spring Pin | 58 | Slide Lock Actuator Spring |
| 7 | Buttstock Bolt | 33 | Hammer Strut | 59 | Slide Lock Pin |
| 8 | Buttstock Bolt Lock Washer | 34 | Hammer Strut Pin | 60 | Slide Lock Release |
| 9 | Buttstock Bolt Washer | 35 | Locking Bolt | 61 | Slide Lock Spring |
| 10 | Carrier | 36 | Lock Bolt Slide | 62 | Trigger |
| 11 | Cartridge Cutoff, Left | 37 | Magazine Tube | 63 | Trigger Pin |
| 12 | Cartridge Cutoff, Right | 38 | Magazine Tube Cap | 64 | Trigger Spring |
| 13 | Disconnecter | 39 | Magazine Tube Cap Detent | 65 | Trigger Guard Retaining Pins |
| 14 | Ejector | 40 | Magazine Tube Cap Detent Spring | 66 | Trigger Guard Retaining Pin<R>Bushings |
| 15 | Ejector Spring | 41 | Magazine Tube Follower | 67 | Trigger Housing |
| 16 | Ejector Spring Retainer | 42 | Magazine Tube Plug | 68 | Trigger Housing Complete |
| 17 | Extractor, Left | 43 | Magazine Tube Spring | 69 | Front Sight Hood |
| 18 | Extractor Pin, Left | 44 | Magazine Tube Spring Retainer | 70 | Front Sight Insert |
| 19 | Extractor, Right | 45 | Middle Sight Bead | 71 | Rear Sight Base |
| 20 | Extractor Pin, Right | 46 | Receiver | 72 | Rear Sight Elevator |
| 21 | Extractor Spring, Right | 47 | Recoil Pad | 73 | Rear Sight Folding Leaf |
| 22 | Firing Pin | 48 | Recoil Pad Screws | 74 | Rear Sight Complete |
| 23 | Firing Pin Retaining Pin | 49 | Rib | 75 | Sleeve/Buttstock Bolt |
| 24 | Forearm | 50 | Safety | | |
| 25 | Forearm Retaining Nut | 51 | Safety Plunger | | |
| 26 | Forearm Liner Assembly | 52 | Safety Plunger Spring | | |

Model 780 and Glenfield Model 20 and 25 Bolt-Action Rifle

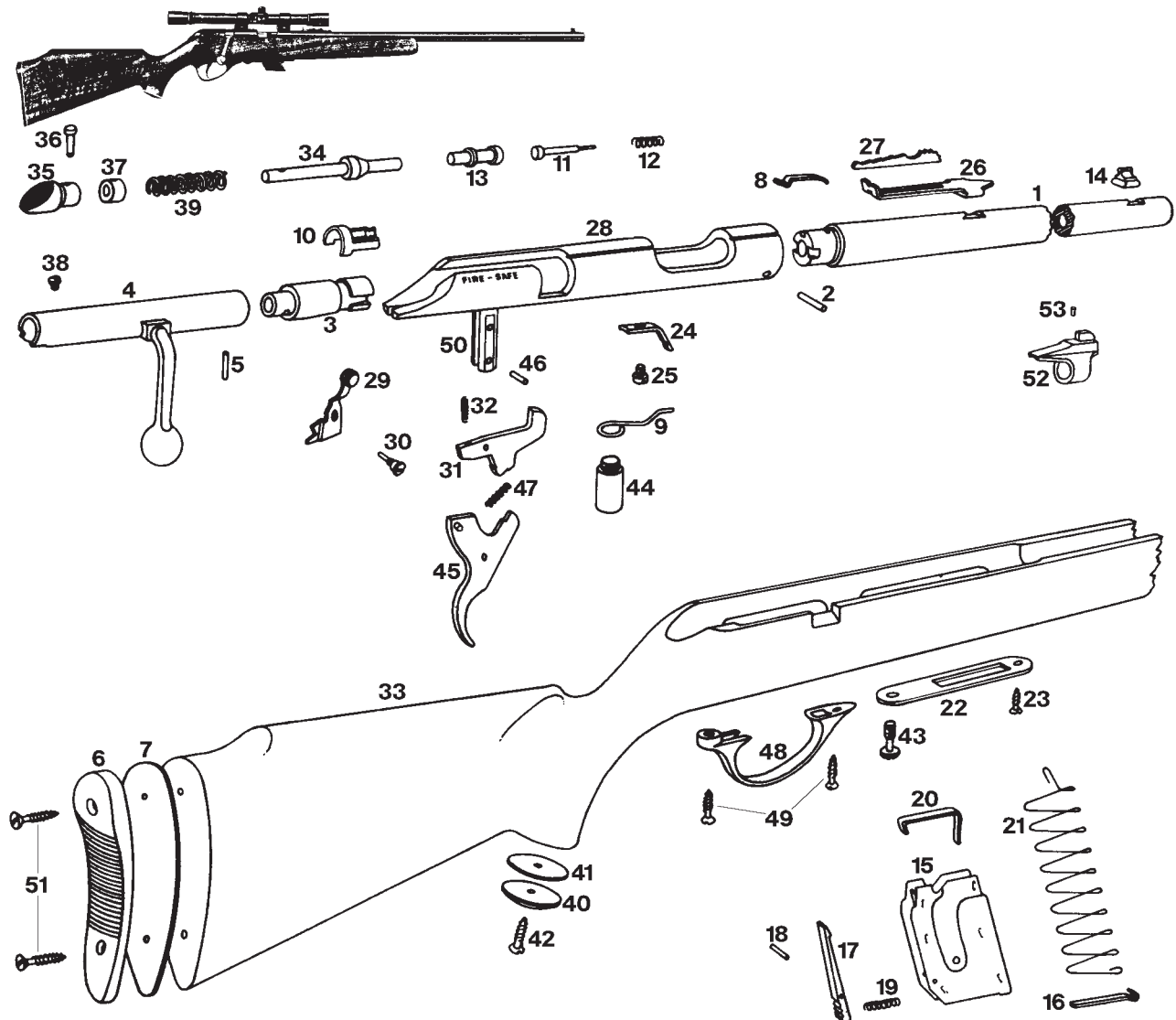


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|----|---------------------------------------|----|---------------------------------|----|--------------------------|
| 1 | Barrel | 21 | Front Sight Ramp Insert | 42 | Striker Knob (Old Style) |
| 2 | Barrel Retaining Pin | 22 | Magazine Complete | 43 | Striker Knob |
| 3 | Breechbolt, Front | 23 | Magazine Catch | 44 | Striker Retaining Screw |
| 4 | Breechbolt, Rear | 24 | Magazine Catch Pin | 45 | Striker Sleeve |
| 5 | Breechbolt Retaining Pin | 25 | Magazine Catch Spring | 46 | Striker Spring |
| 6 | Bullseye | 26 | Magazine Guard Plate | 47 | Takedown Screw |
| 7 | Buttplate | 27 | Magazine Guard Plate Screw | 48 | Takedown Screw Stud |
| 8 | Buttplate Screws | 28 | Magazine Receiver Catch | 49 | Trigger |
| 9 | Buttplate Spacer | 29 | Magazine Receiver Catch Screw | 50 | Trigger Pin |
| 10 | Cartridge Guide Spring | 30 | Rear Sight Complete (New Style) | 51 | Trigger Guard |
| 11 | Ejector | 31 | Rear Sight Base | 52 | Trigger Guard Screws |
| 12 | Extractor | 32 | Rear Sight Elevator | 53 | Trigger Spring |
| 13 | Firing Pin, Front | 33 | Rear Sight Folding Leaf | 54 | Trigger Stud |
| 14 | Firing Pin, Rear | 34 | Receiver | | |
| 15 | Firing Pin Spring | 35 | Safety | | |
| 16 | Front Sight Assembly (Old Style) | 36 | Sear | | |
| 17 | Front Sight Binding Screw (Old Style) | 37 | Sear and Safety Pivot Screw | | |
| 18 | Front Sight Ramp Base | 38 | Sear Spring | | |
| 19 | Front Sight Ramp Base Screws | 39 | Stock | | |
| 20 | Front Sight Ramp Hood | 40 | Striker | | |
| | | 41 | Striker Cam Pin | | |
| | | | | | |

Parts Not Shown

- Rear Sight (Old Style)
- Sear (Old Style)
- Sear Spring (Old Style)
- Trigger (Old Style)
- Trigger Spring (Old Style)

Model 80C and 80DL Bolt-Action Rifle

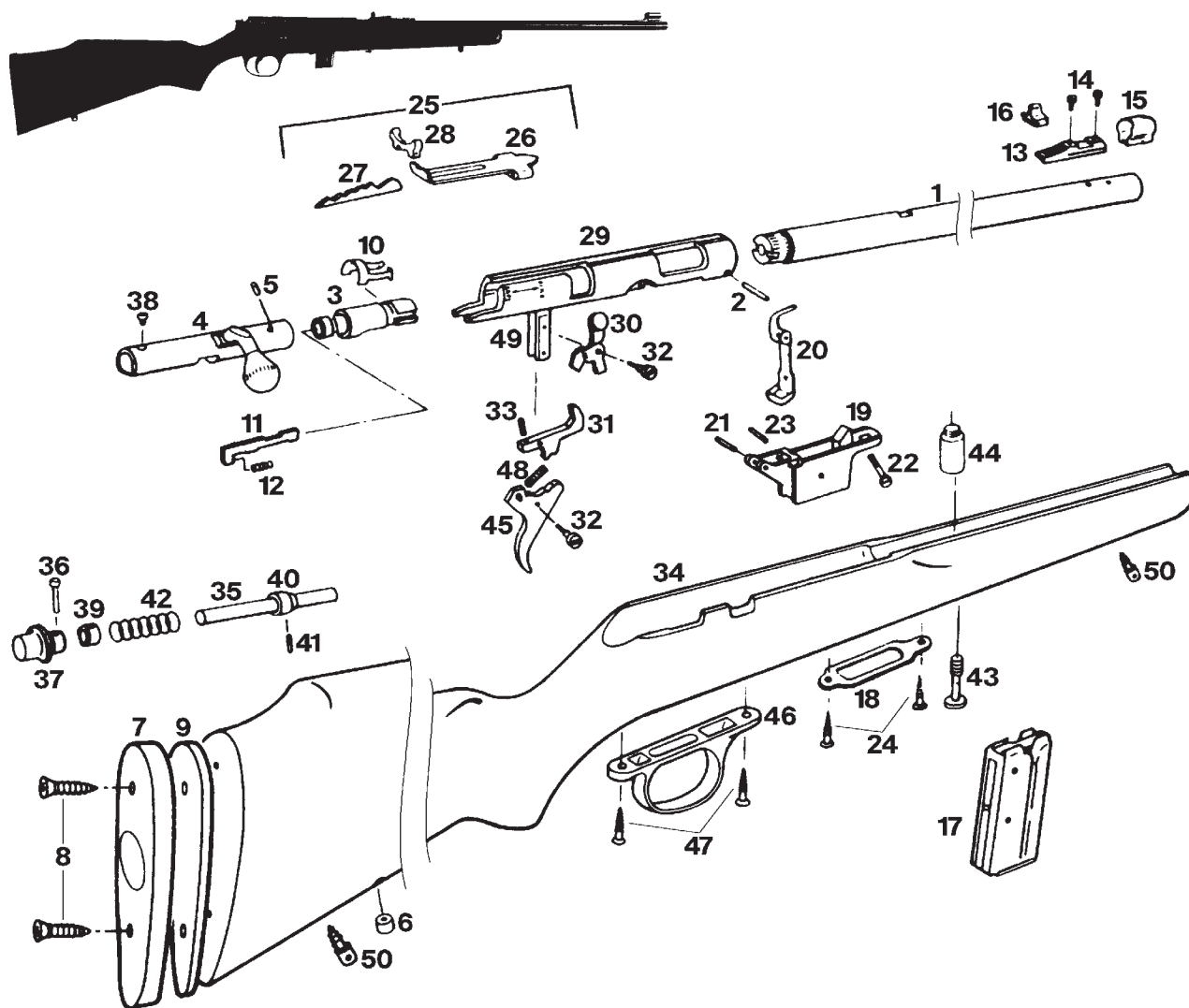


1	Barrel	20	Magazine Follower	39	Striker Spring
2	Barrel Retaining Pin	21	Magazine Follower Spring	40	Pistol Grip Cap
3	Breechbolt, Front	22	Magazine Guard Plate	41	Pistol Grip Cap Spacer
4	Breechbolt, Rear	23	Magazine Guard Plate Screw	42	Pistol Grip Cap Screw
5	Breechbolt Retaining Pin	24	Magazine Receiver Catch	43	Takedown Screw
6	Buttplate	25	Magazine Receiver Catch Screw	44	Takedown Screw Stud
7	Buttplate Spacer	26	Rear Sight	45	Trigger
8	Cartridge Guide Spring	27	Rear Sight Elevator	46	Trigger Pin
9	Ejector	28	Receiver	47	Trigger Spring
10	Extractor	29	Safety	48	Trigger Guard
11	Firing Pin, Front	30	Safety Pivot Screw	49	Trigger Guard Screws
12	Firing Pin Spring, Front	31	Sear	50	Trigger Stud
13	Firing Pin, Rear	32	Sear Spring	51	Buttplate Screws
14	Front Sight	33	Stock	52	Front Ramp Sight
15	Magazine	34	Striker	53	Front Sight Screw
16	Magazine Bottom Plate	35	Striker Knob		
17	Magazine Catch	36	Striker Cam Pin		
18	Magazine Catch Pin	37	Striker Sleeve		
19	Magazine Catch Spring	38	Striker Sleeve Screw		

Parts Not Shown

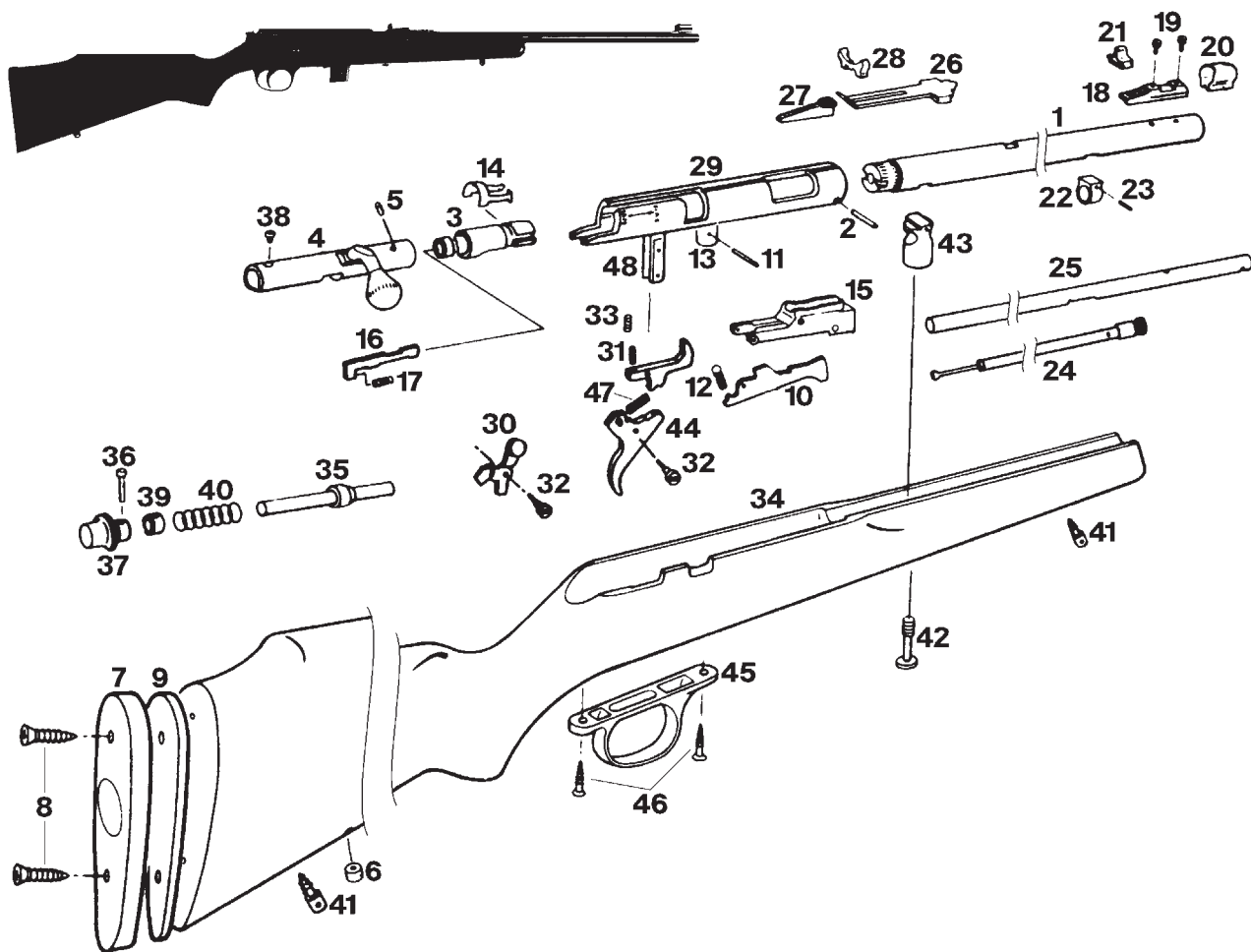
Sear Pin

Model 880 Bolt-Action Rifle



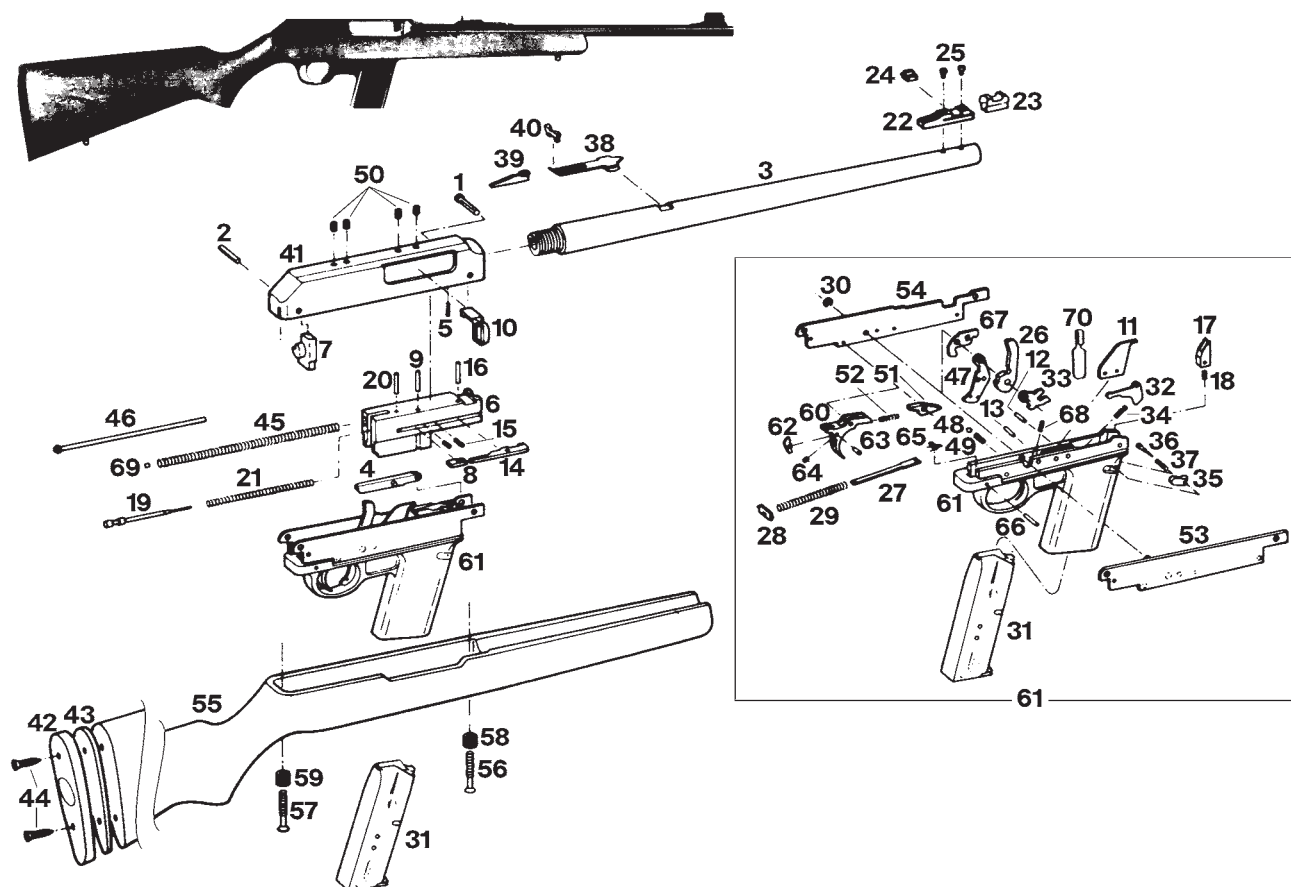
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|----|------------------------------|----|---------------------------------------|----|-------------------------|
| 1 | Barrel | 18 | Magazine Guide Plate | 34 | Stock |
| 2 | Barrel Retaining Pin | 19 | Magazine Guide | 35 | Striker |
| 3 | Breechbolt, Front | 20 | Magazine Latch and Ejector | 36 | Striker Cam Pin |
| 4 | Breechbolt, Rear | 21 | Magazine Guide and Latch Assembly Pin | 37 | Striker Knob |
| 5 | Breechbolt Assembly Pin | 22 | Magazine Guide Screw | 38 | Striker Retaining Screw |
| 6 | Bullseye | 23 | Magazine Guide Pivot Pin | 39 | Striker Sleeve |
| 7 | Buttpad | 24 | Magazine Guide Plate Screws | 40 | Striker Cam Bushing |
| 8 | Buttpad Screws | 25 | Rear Sight Complete | 41 | Striker Assembly Pin |
| 9 | Buttpad Spacer | 26 | Rear Sight Base | 42 | Striker Spring |
| 10 | Extractor | 27 | Rear Sight Elevator | 43 | Takedown Screw |
| 11 | Firing Pin | 28 | Rear Sight Folding Leaf | 44 | Takedown Screw Stud |
| 12 | Firing Pin Spring | 29 | Receiver | 45 | Trigger |
| 13 | Front Sight Ramp Base | 30 | Safety Assembly | 46 | Trigger Guard |
| 14 | Front Sight Ramp Base Screws | 31 | Sear | 47 | Trigger Guard Screws |
| 15 | Front Sight Ramp Hood | 32 | Trigger Safety Screws | 48 | Trigger Spring |
| 16 | Front Sight Ramp Insert | 33 | Sear Spring | 49 | Trigger Stud |
| 17 | Magazine Complete | | | 50 | Swivel Studs |

Model 883 Bolt-Action Rifle



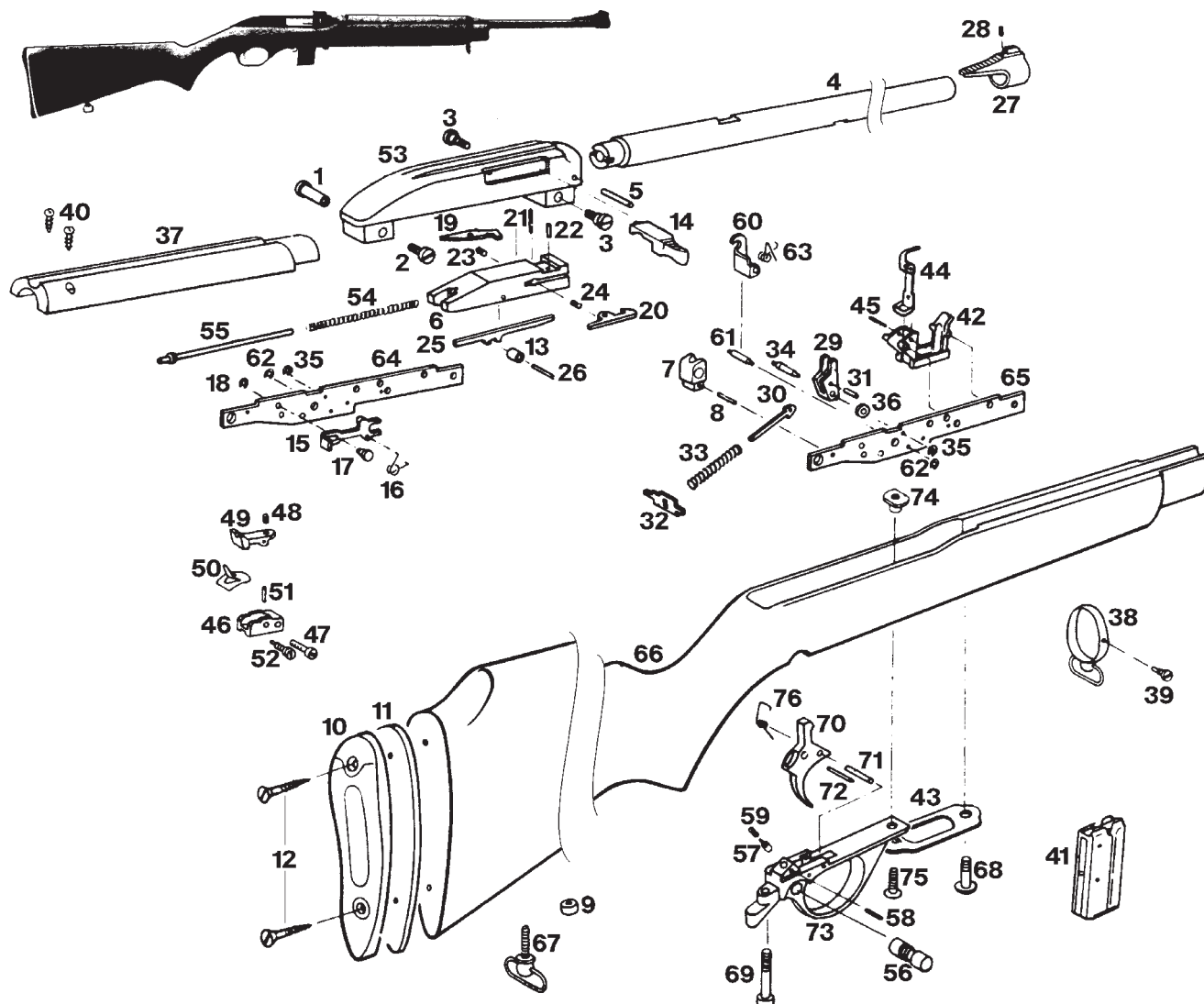
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|----|----------------------------|----|-----------------------------|
| 1 | Barrel | 25 | Magazine Tube, Outside |
| 2 | Barrel Retaining Pin | 26 | Rear Sight Base |
| 3 | Breechbolt, Front | 27 | Rear Sight Elevator |
| 4 | Breechbolt, Rear | 28 | Rear Sight Folding Leaf |
| 5 | Breechbolt Assembly Pin | 29 | Receiver |
| 6 | Bullseye | 30 | Safety Assembly |
| 7 | Buttpad | 31 | Sear |
| 8 | Buttpad Screws | 32 | Trigger Safety Pivot Screws |
| 9 | Buttpad Spacer | 33 | Sear Spring |
| 10 | Cartridge Lifter | 34 | Stock |
| 11 | Cartridge Lifter Pivot Pin | 35 | Striker |
| 12 | Cartridge Lifter Spring | 36 | Striker Cam Pin |
| 13 | Cartridge Lifter Stud | 37 | Striker Knob |
| 14 | Extractor | 38 | Striker Retaining Screw |
| 15 | Feed Throat | 39 | Striker Sleeve |
| 16 | Firing Pin | 40 | Striker Spring |
| 17 | Firing Pin Spring | 41 | Swivel Studs |
| 18 | Front Sight Base | 42 | Takedown Screw |
| 19 | Front Sight Base Screws | 43 | Takedown Screw Stud |
| 20 | Front Sight Hood | 44 | Trigger |
| 21 | Front Sight Insert | 45 | Trigger Guard |
| 22 | Magazine Tube Band | 46 | Trigger Guard Screws |
| 23 | Magazine Tube Band Pin | 47 | Trigger Spring |
| 24 | Magazine Tube, Inside | 48 | Trigger Stud |

Model 9 Autoloading Carbine



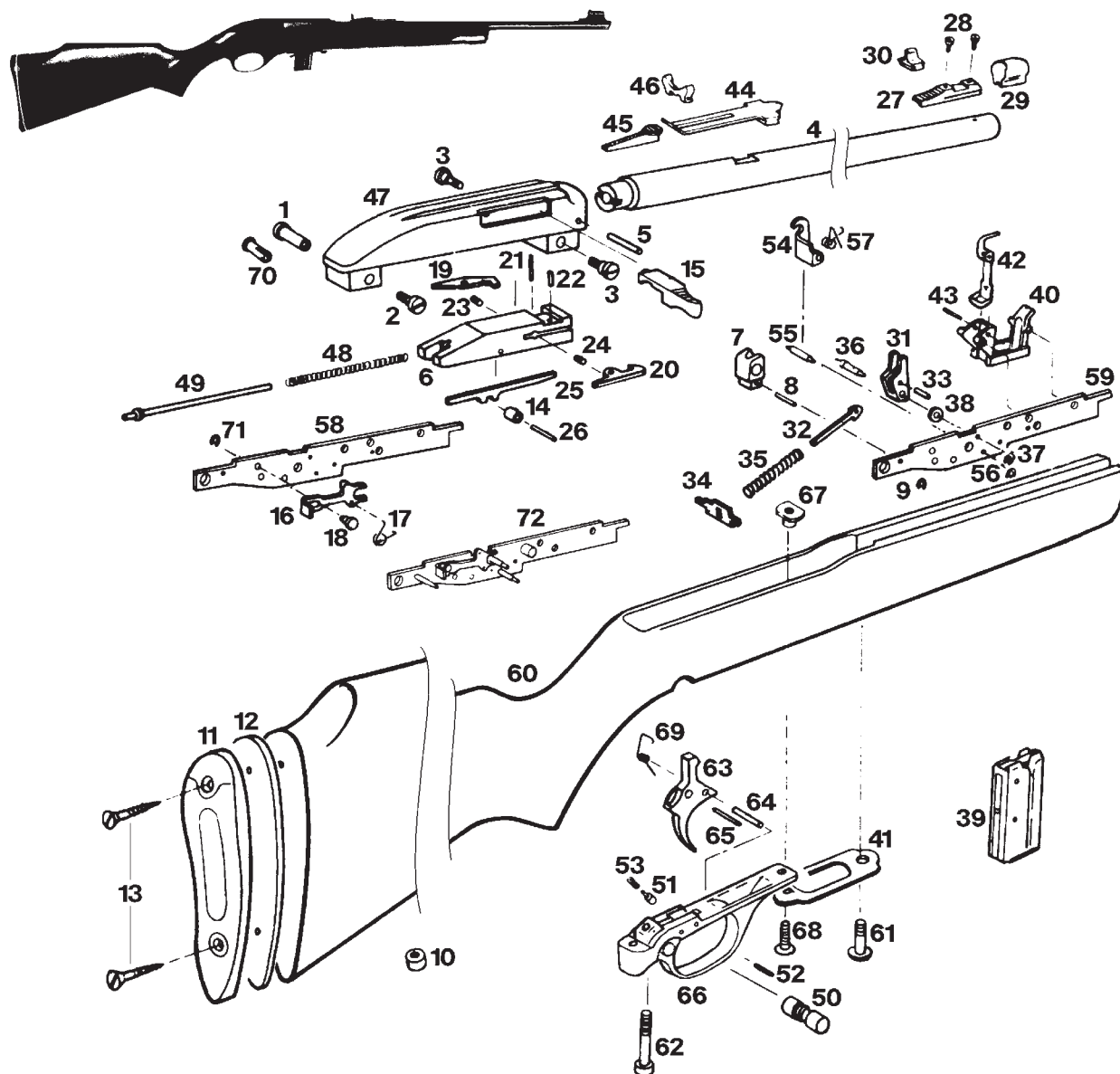
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|----|---------------------------------------|----|-------------------------------------|----|-------------------------------|
| 1 | Action Assembly Pin, Front | 24 | Front Sight Ramp Red Insert | 47 | Safety |
| 2 | Action Assembly Pin, Rear | 25 | Front Sight Ramp Screws | 48 | Safety Plunger Ball |
| 3 | Barrel | 26 | Hammer | 49 | Safety Plunger Spring |
| 4 | Bolt Stop | 27 | Hammer Strut | 50 | Scope Mount Dummy Screws |
| 5 | Bolt Stop Spring | 28 | Hammer Strut Bridge | 51 | Sear |
| 6 | Breechbolt | 29 | Hammer Strut Spring | 52 | Sear Spring |
| 7 | Buffer | 30 | Hammer Pivot Pin Retaining Ring | 53 | Sideplate, Right |
| 8 | Cartridge Indicator | 31 | Magazine | 54 | Sideplate, Left |
| 9 | Cartridge Indicator Assembly Pin | 32 | Magazine Disconnecter | 55 | Stock |
| 10 | Charging Handle | 33 | Magazine Disconnecter Trigger Block | 56 | Takedown Screw, Front |
| 11 | Ejector | 34 | Magazine Disconnecter Spring | 57 | Takedown Screw, Rear |
| 12 | Ejector/Magazine Disconnecter Pin | 35 | Magazine Latch | 58 | Takedown Screw Bushing, Front |
| 13 | Ejector Pin, Rear | 36 | Magazine Latch Retaining Screw | 59 | Takedown Screw Bushing, Rear |
| 14 | Extractor | 37 | Magazine Latch Retaining Spring | 60 | Trigger |
| 15 | Extractor/Cartridge Indicator Springs | 38 | Rear Sight Base | 61 | Trigger Guard |
| 16 | Extractor Pin | 39 | Rear Sight Elevator | 62 | Trigger Disconnecter |
| 17 | Feed Ramp | 40 | Rear Sight Leaf | 63 | Trigger Disconnecter Pin |
| 18 | Feed Ramp Spring | 41 | Receiver | 64 | Trigger Disconnecter Spring |
| 19 | Firing Pin | 42 | Recoil Pad | 65 | Trigger Return Spring |
| 20 | Firing Pin Assembly Pin | 43 | Recoil Pad Spacer | 66 | Trigger Return Spring Pin |
| 21 | Firing Pin Spring | 44 | Recoil Pad Screws | 67 | Trigger Block |
| 22 | Front Sight Ramp Base | 45 | Recoil Spring | 68 | Trigger Block Spring |
| 23 | Front Sight Ramp Cutaway Hood | 46 | Recoil Spring Rod | 69 | Firing Pin Bushing |
| | | | | 70 | Manual Hold-Open Lever |

Model 989M2 Autoloading Carbine



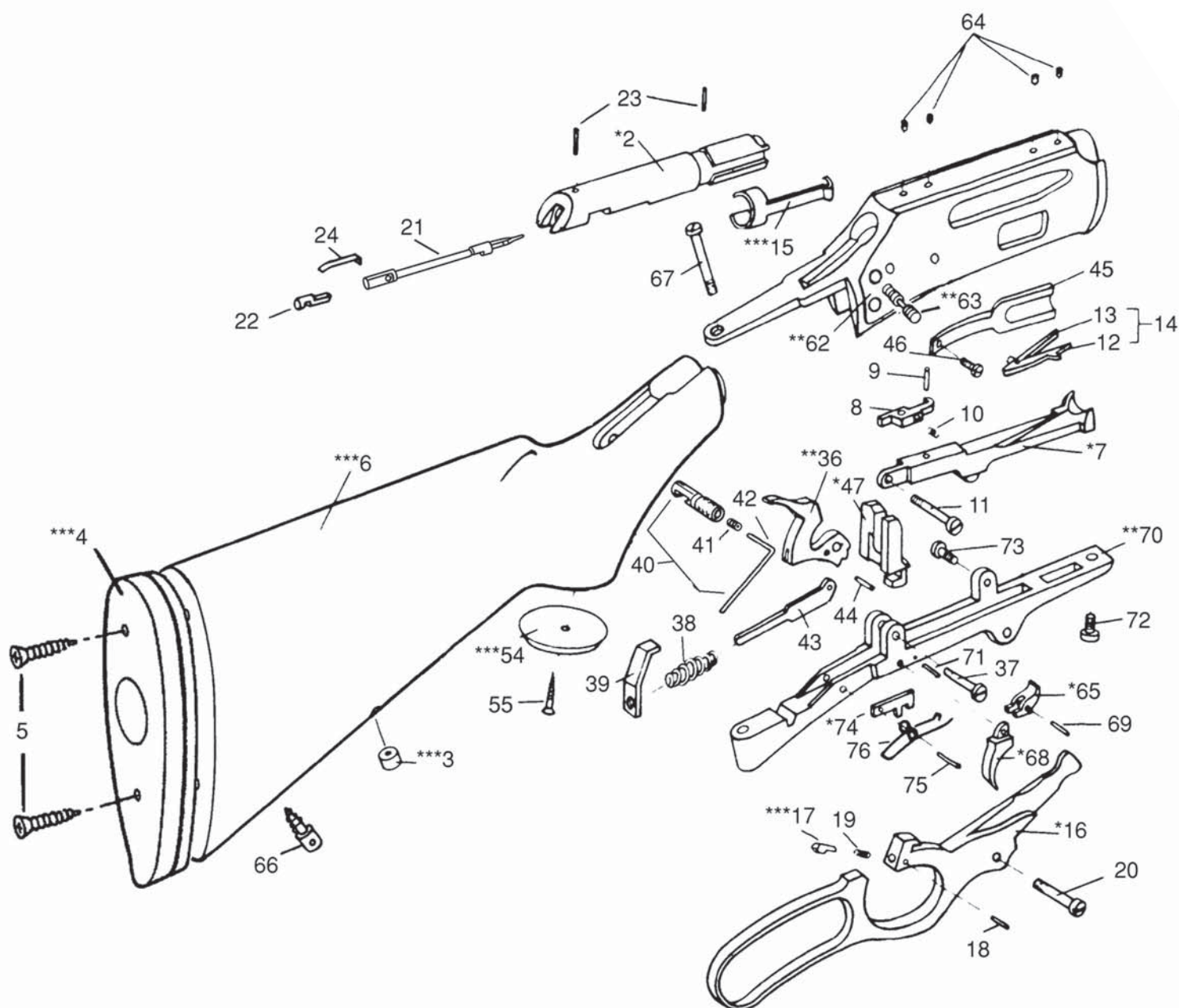
1	Assembly Post	21	Extractor Pin, Left	41	Magazine Complete	61	Sear Pin
2	Assembly Post Screw	22	Extractor Pin, Right	42	Magazine Guide	62	Sear Pin Ring
3	Assembly Screws, Front	23	Extractor Spring, Left	43	Magazine Guard Plate	63	Sear Spring
4	Barrel	24	Extractor Spring, Right	44	Magazine Latch and Ejector	64	Sideplate, Left
5	Barrel Retaining Pin	25	Firing Pin	45	Magazine Latch Pin	65	Sideplate, Right
6	Breechbolt	26	Firing Pin Retaining Pin	46	Rear Sight Base	66	Stock
7	Buffer	27	Front Sight Complete	47	Rear Sight Binding Screw	67	Swivel, Rear
8	Buffer Pin	28	Front Sight Binding Screw	48	Rear Sight Elevator Screw	68	Takedown Screw, Front
9	Bullseye	29	Hammer	49	Rear Sight Leaf	69	Takedown Screw, Rear
10	Buttplate	30	Hammer Strut	50	Rear Sight Leaf Spring	70	Trigger
11	Buttplate Spacer	31	Hammer Strut Pin	51	Rear Sight Pin	71	Trigger Pin
12	Buttplate Screws	32	Hammer Strut Bridge	52	Rear Sight Windage Screw	72	Trigger Stop Pin
13	Cartridge Lifter Roller	33	Hammer Spring	53	Receiver	73	Trigger Guard
14	Charging Handle	34	Hammer Pin	54	Recoil Spring	74	Trigger Guard Nut, Front
15	Disconnecter	35	Hammer Pin Ring	55	Recoil Spring Guide	75	Trigger Guard Screw, Front
16	Disconnecter Spring	36	Hammer Spacer	56	Safety	76	Trigger Spring
17	Disconnecter Stud	37	Handguard	57	Safety Plunger		
18	Disconnecter Stud Ring	38	Handguard Band with Swivel	58	Safety Plunger Pin		
19	Extractor, Left	39	Handguard Band Screw	59	Safety Plunger Spring		
20	Extractor, Right	40	Handguard Screws	60	Sear		

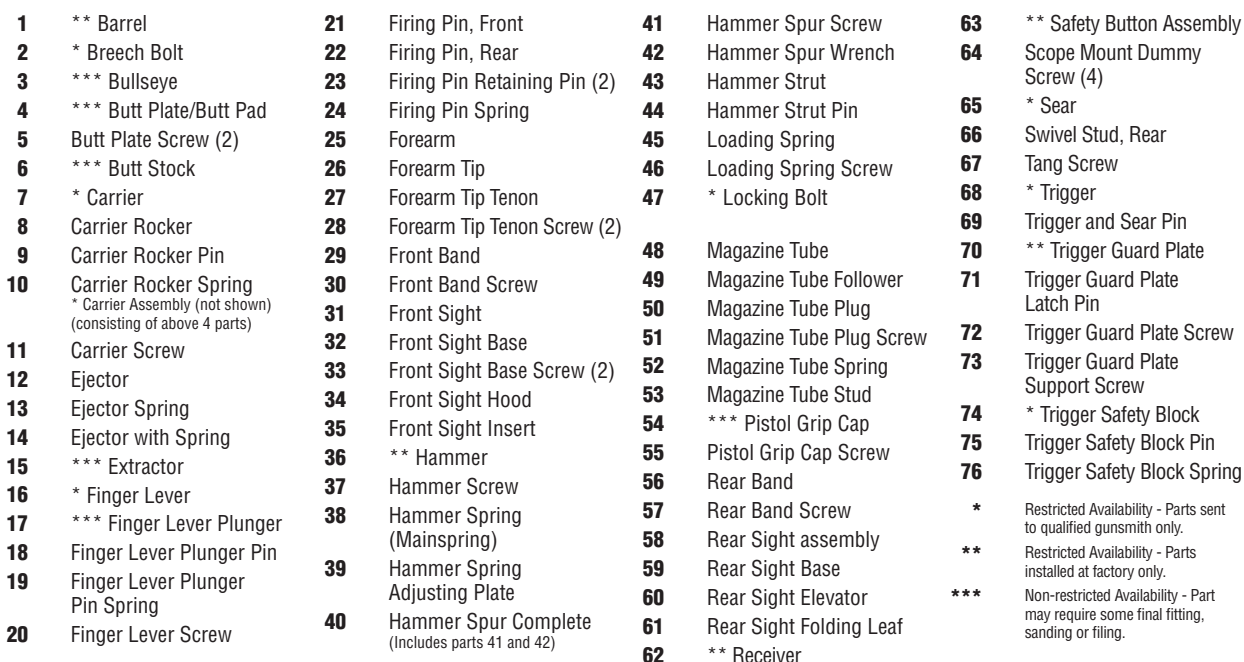
Model 995 Autoloading Carbine



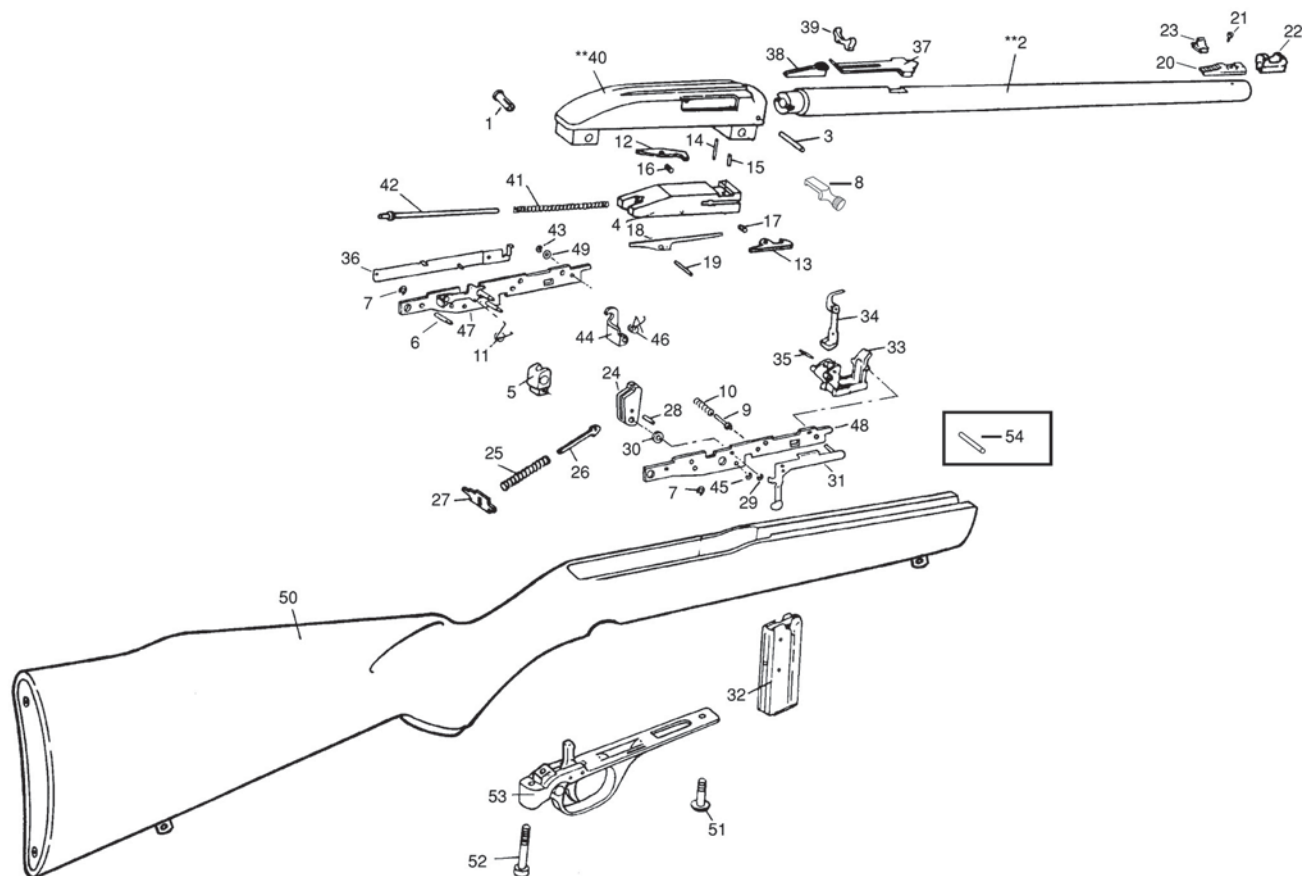
1 Assembly Post (Old Style)	18 Disconnecter Stud (Old Style)	36 Hammer Pin (Old Style)	55 Sear Pin (Old Style)
2 Assembly Post Screw (Old Style)	19 Extractor, Left	37 Hammer Pin Ring	56 Sear Pin Ring
3 Assembly Screws, Front (Old Style)	20 Extractor, Right	38 Hammer Spacer	57 Sear Spring
4 Barrel	21 Extractor Pin, Left	39 Magazine Complete	58 Sideplate, Left
5 Barrel Retaining Pin	22 Extractor Pin, Right	40 Magazine Guide	59 Sideplate, Right
6 Breechbolt	23 Extractor Spring, Left	41 Magazine Guard Plate	60 Stock
7 Buffer	24 Extractor Spring, Right	42 Magazine Latch and Ejector	61 Takedown Screw, Front
8 Buffer Pin (Old Style)	25 Firing Pin	43 Magazine Latch Pin	62 Takedown Screw, Rear
9 Buffer Pin Ring	26 Firing Pin Retaining Pin	44 Rear Sight Base	63 Trigger
10 Bullseye	27 Front Sight Ramp Base	45 Rear Sight Elevator	64 Trigger Pin
11 Buttplate	28 Front Sight Ramp Base Screws	46 Rear Sight Folding Leaf	65 Trigger Stop Pin
12 Buttplate Spacer	29 Front Sight Ramp Hood	47 Receiver	66 Trigger Guard
13 Buttplate Screws	30 Front Sight Ramp Insert	48 Recoil Spring	67 Trigger Guard Nut, Front
14 Cartridge Lifter Roller	31 Hammer	49 Recoil Spring Guide	68 Trigger Guard Screw, Front
15 Charging Handle	32 Hammer Strut	50 Safety	69 Trigger Spring
16 Disconnecter	33 Hammer Strut Pin	51 Safety Plunger	70 Assembly Post (New Style)
17 Disconnecter Spring	34 Hammer Strut Bridge	52 Safety Plunger Pin	71 Disconnecter Stud Ring
	35 Hammer Spring	53 Safety Plunger Spring	72 Sideplate Sub-Assembly, Left
		54 Sear	

Centerfire Lever-Action Rifles, Current Production





Detachable Mag Rimfire Semi-Auto Rifles, .22 and .17

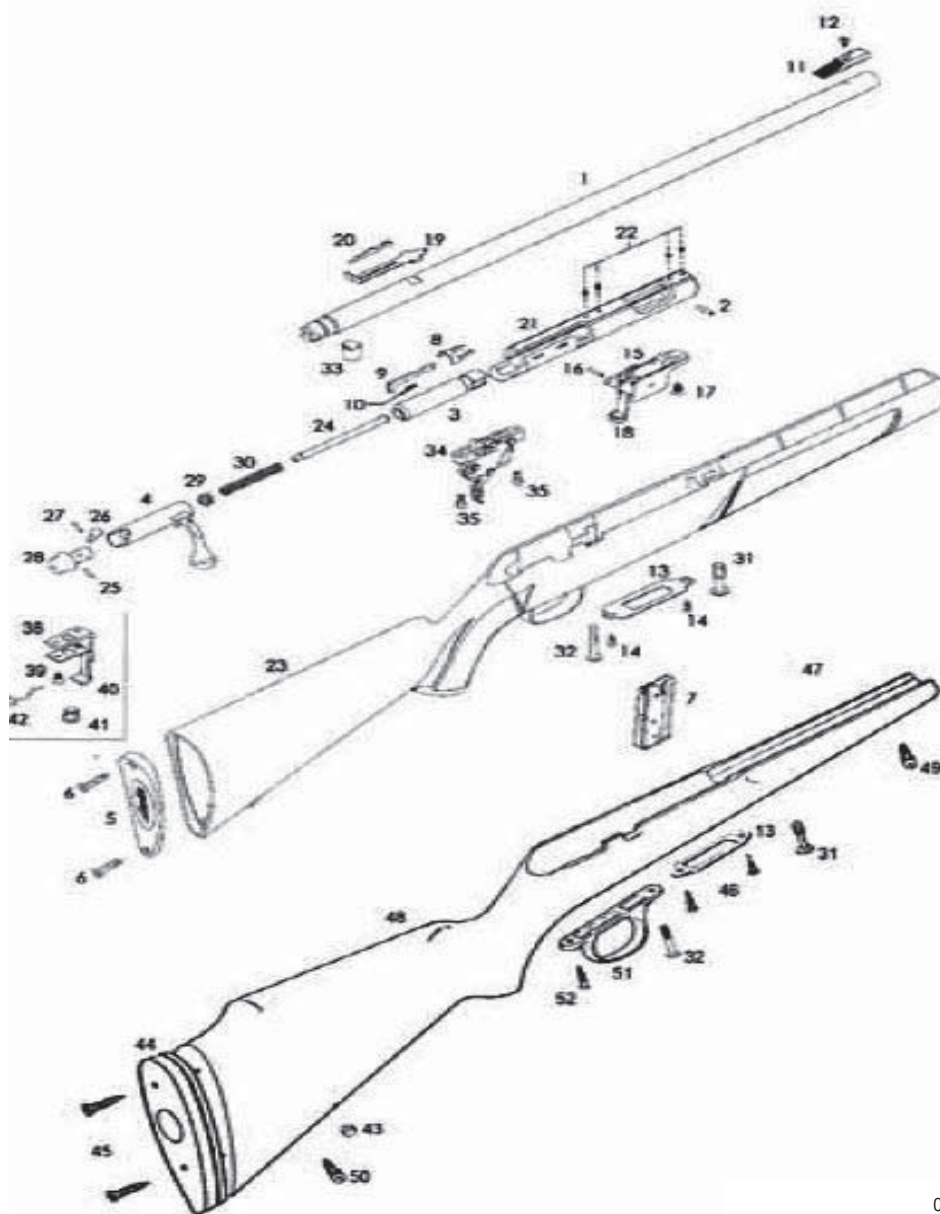


1	Assembly Post	21	Front Sight Ramp Base Screw	41	Recoil Spring
2	** Barrel	22	Front Sight Ramp Hood	42	Recoil Spring Guide
3	Barrel Retaining Pin	23	Front Sight Ramp Insert	43	Retaining Ring
4	Breech Bolt Only	24	Hammer	44	Sear
5	Buffer	25	Hammer Spring	45	Sear Pin Ring
6	Buffer Pin	26	Hammer Strut	46	Sear Spring
7	Buffer Pin Rings (2)	27	Hammer Strut Bridge	47	Sideplate Sub-Assembly, Left Hand
8	Charging Handle	28	Hammer Strut Pin	48	Sideplate, Right Hand
9	Detent	29	Hammer Pin Ring	49	Spring Washer
10	Detent Spring	30	Hammer Spacer	50	Stock
11	Disconnecter Spring	31	Last Shot Hold Open Assembly	51	Takedown Screw, Front
12	Extractor, Left Hand	32	Magazine Complete	52	Takedown Screw, Rear
13	Extractor, Right Hand	33	Magazine Guide	53	Trigger Guard Complete
14	Extractor Pin, Left Hand	34	Magazine Latch and Ejector		
15	Extractor Pin, Right Hand	35	Magazine Latch Pin		
16	Extractor Spring, Left Hand	36	Magazine Lever Assembly		
17	Extractor Spring, Right Hand	37	Rear Sight Base		
18	Firing Pin	38	Rear Sight Elevator		
19	Firing Pin Retaining Pin	39	Rear Sight Folding Leaf		
20	Front Sight Ramp Base	40	** Receiver		

* Restricted Availability - Parts sent to qualified gunsmith only.

** Restricted Availability - Parts installed at factory only.

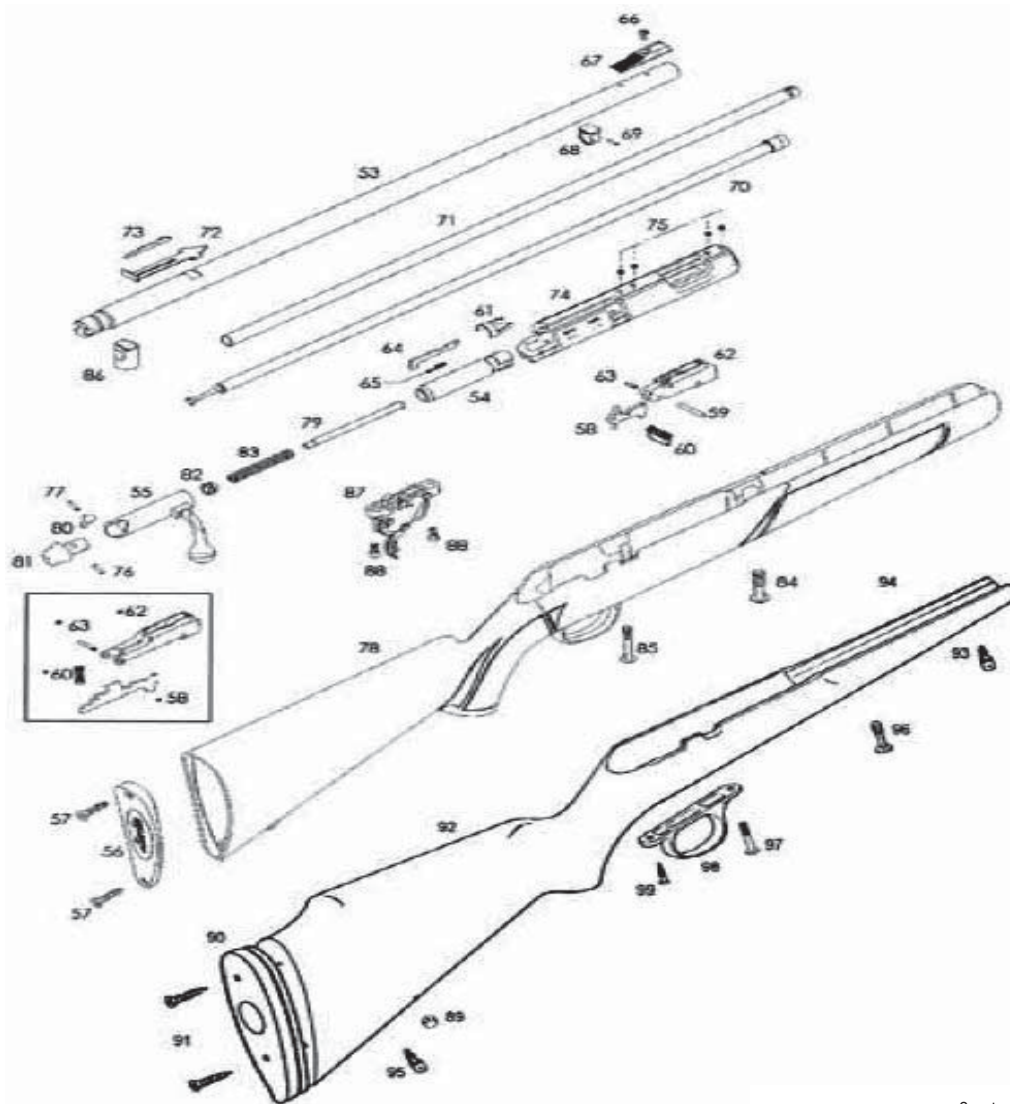
*** Non-restricted Availability - Part may require some final fitting, sanding or filing.



Courtesy, Marlin Firearms

1	Barrel	19	Rear sight base	39	Magazine latch screw
2	Barrel retaining pin	20	Rear sight elevator	40	Magazine latch
3	Breech bolt front	21	Receiver	41	Magazine mounting bracket screw
4	Breech bolt rear	22	Receiver plugs	42	Magnum ejector
5	Butt plate	23	Stock	43	Bullseye
6	Butt plate mounting screws	24	Striker body	44	Butt plate, wood stock
7	Magazine	25	Striker body retaining pin	45	Butt plate mounting screw, wood stock
8	Extractor	26	Striker cam pin	46	Magazine guard plate screws, wood stock
9	Firing pin	27	Striker cam retaining pin	48	Wood stock
10	Firing pin spring	28	Striker knob	49	Front swivel stud, wood stock
11	Front sight base	29	Striker sleeve	50	Rear swivel stud, wood stock
12	Front sight base crew	30	Striker spring	51	Trigger guard, wood stock
13	Magazine guard plate	31	Front takedown screw	52	Trigger guard screw, wood stock
14	Magazine guard plate screws	32	Rear takedown screw		
15	Magazine guide	33	Takedown screw stud		
16	Magazine guide pivot pin	34	Trigger assembly		
17	Magazine guide screw	35	Trigger assembly mounting screws		
18	Magazine latch/ejector	38	Magazine mount bracket		

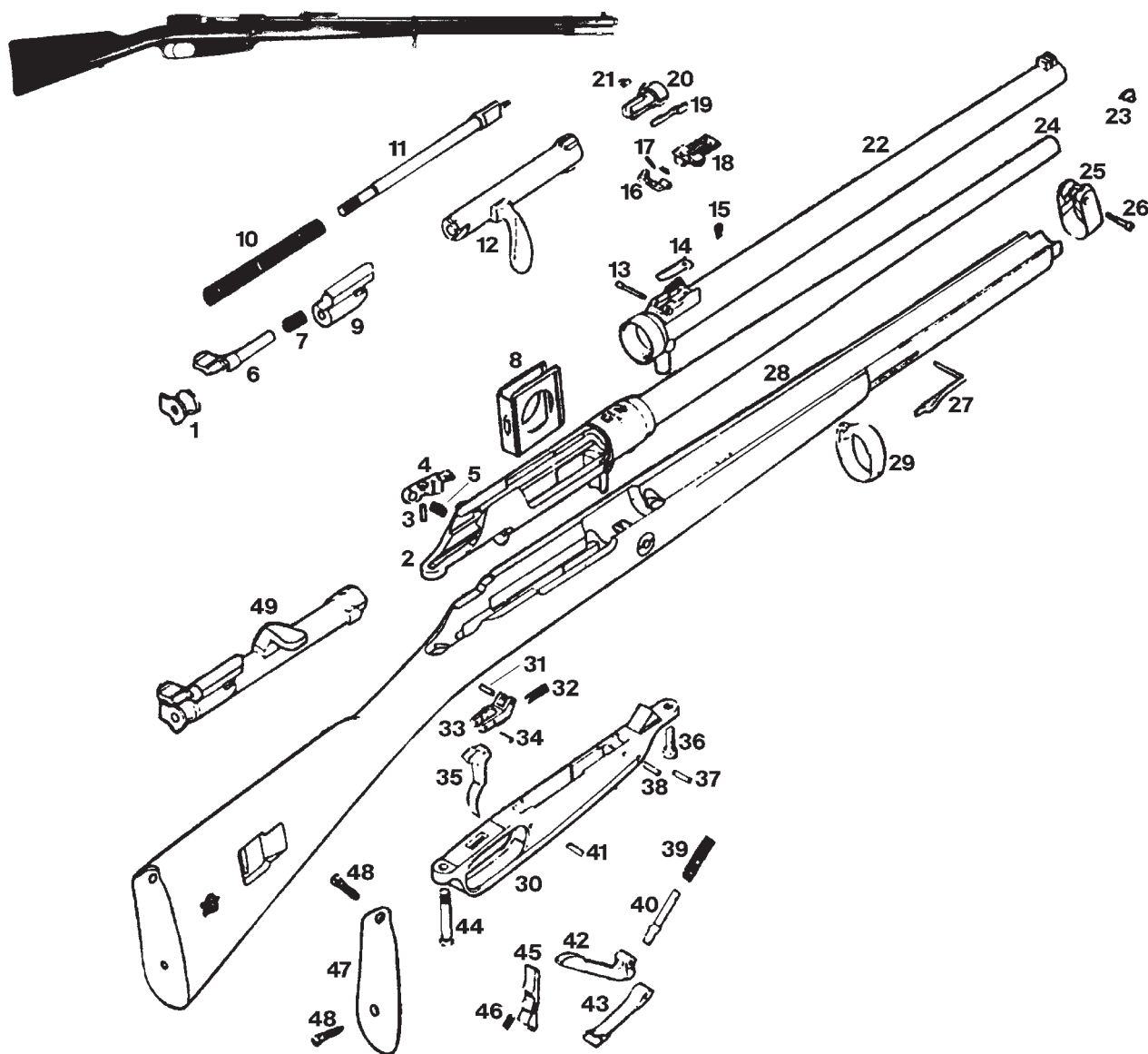
XT TUBE FED



Courtesy, Marlin Firearms

53	Barrel	69	Magazine tube band pin	85	Rear takedown screw
54	Breech bolt front	70	Magazine tube, inside assembly	86	Takedown screw stud
55	Breech bolt rear	71	Magazine tube outside	87	Trigger assembly
56	Butt plate (synth)	72	Rear sight base	88	Trigger assembly mounting screws
57	Butt plate mounting screws	73	Rear sight elevator	89	Bullseye
58	Cartridge lifter	74	Receiver	90	Wood stock butt plate
59	Cartridge lifter pivot pin	75	Receiver plugs	91	Butt plate mounting screw
60	Ejector spring	76	Striker body retaining pin	92	Wood stock tube magazine
61	Extractor	77	Striker cam retaining pin	93	Front swivel stud
62	Feed ramp/feed throat	78	Synthetic stock	94	Front swivel stud nut
63	Feed throat assembly pin	79	Striker body	95	Rear swivel stud
64	Firing pin	80	Striker cam pin	96	Front takedown screw
65	Firing pin spring	81	Striker knob	97	Rear takedown screw
66	Front sight base screw	82	Striker sleeve	98	Trigger guard
67	Front sight base	83	Striker spring	99	Trigger guard screw
68	Magazine tube band	84	Front takedown screw		

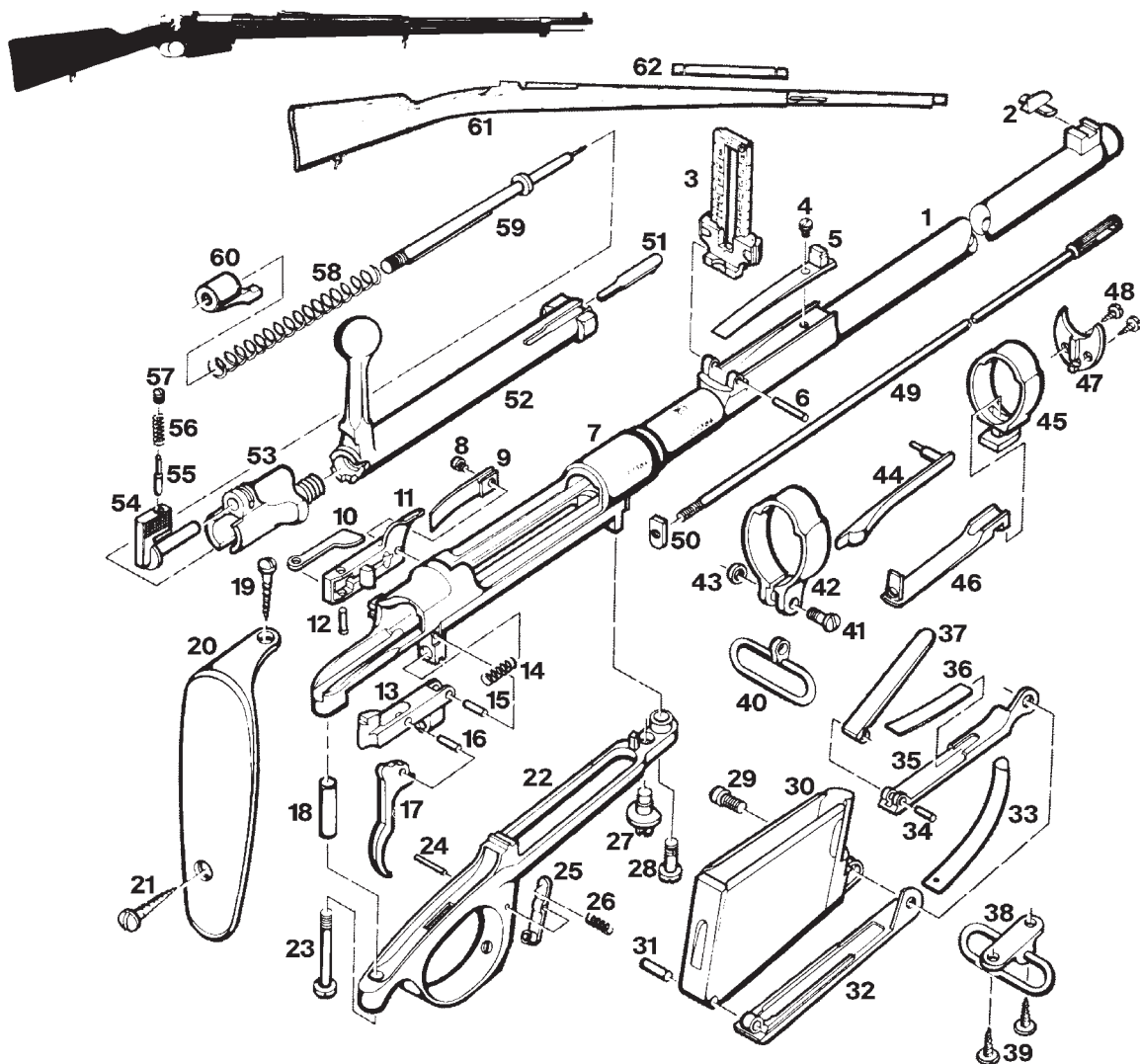
Model 1888 Commission Bolt-Action Rifle



- | | | | | | |
|----|-------------------------|----|---------------------------------|----|-------------------------|
| 1 | Firing Pin Nut | 18 | Adjustable Range Leaf and Slide | 35 | Trigger |
| 2 | Receiver | 19 | Extractor | 36 | Front Guard Screw |
| 3 | Bolt Stop Pin | 20 | Bolt Head | 37 | Dust Cover Screw |
| 4 | Bolt Stop | 21 | Ejector | 38 | Follower Axle Screw |
| 5 | Bolt Stop Spring | 22 | Barrel Jacket | 39 | Follower Spring |
| 6 | Safety | 23 | Front Sight | 40 | Follower Spring Guide |
| 7 | Safety Spring | 24 | Barrel | 41 | Clip Latch Screw |
| 8 | Stripper Clip | 25 | Upper Band | 42 | Magazine Follower |
| 9 | Cocking Piece | 26 | Upper Band Screw | 43 | Magazine Bottom, Front |
| 10 | Firing Pin Spring | 27 | Lower Band Spring | 44 | Rear Guard Screw |
| 11 | Firing Pin | 28 | Stock | 45 | Clip Latch |
| 12 | Bolt | 29 | Lower Band | 46 | Clip Latch Spring |
| 13 | Rear Sight Hinge Pin | 30 | Trigger Guard | 47 | Buttplate |
| 14 | Sight Spring | 31 | Sear Pin | 48 | Buttplate Screws |
| 15 | Sight Spring Screw | 32 | Sear Spring | 49 | Assembled Bolt Complete |
| 16 | Fixed Range Leaf | 33 | Sear | | |
| 17 | Fixed Range Leaf Spring | 34 | Trigger Pin | | |

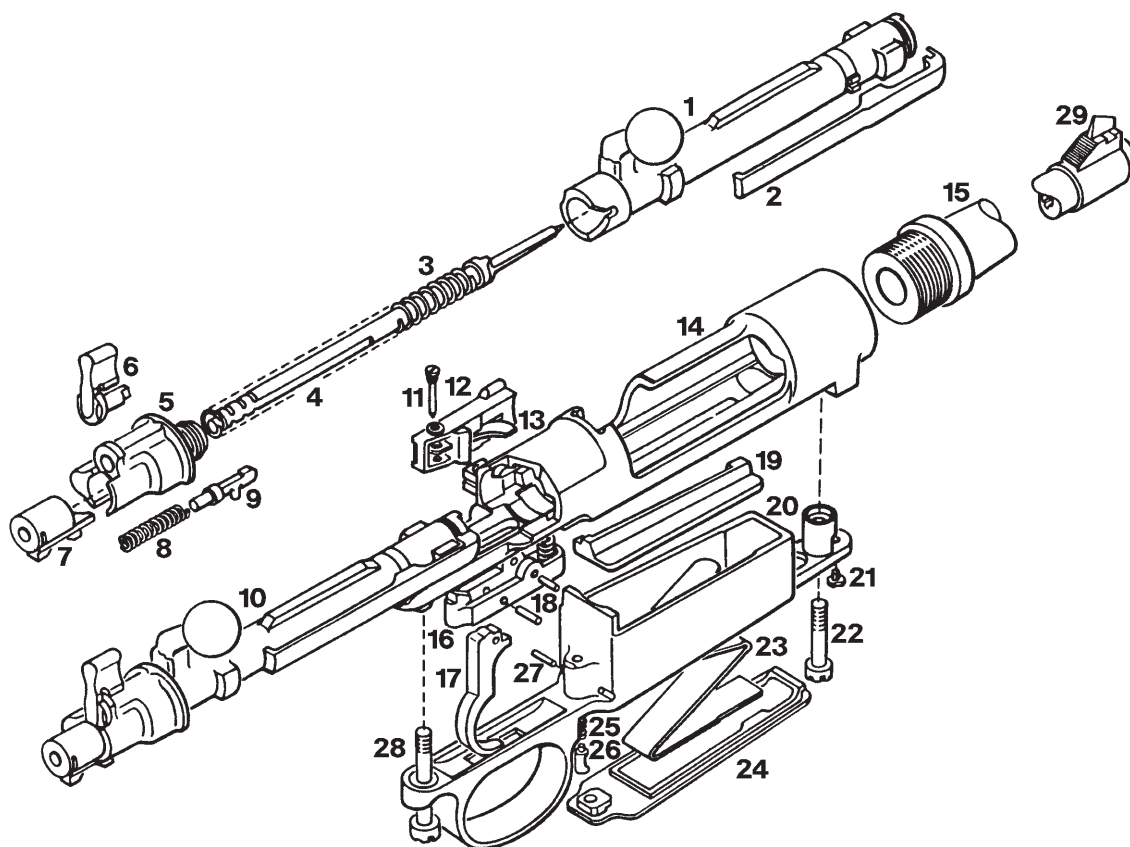
Model 1891 Argentine Bolt-Action Rifle

Courtesy of Thomas E. Wessel



- | | | | | | |
|----|--------------------------|----|-----------------------|----|----------------------|
| 1 | Barrel | 22 | Trigger Guard | 43 | Front Swivel Nut |
| 2 | Front Sight | 23 | Rear Guard Screw | 44 | Lower Band Spring |
| 3 | Rear Sight | 24 | Magazine Latch Pin | 45 | Upper Band |
| 4 | Rear Sight Spring Screw | 25 | Magazine Latch | 46 | Upper Band Spring |
| 5 | Rear Sight Spring | 26 | Magazine Latch Spring | 47 | Front Plate |
| 6 | Rear Sight Pin | 27 | Magazine Catch | 48 | Front Plate Screws |
| 7 | Receiver | 28 | Front Guard Screw | 49 | Cleaning Rod |
| 8 | Bolt Stop Spring Screw | 29 | Follower Screw | 50 | Cleaning Rod Stop |
| 9 | Bolt Stop Spring | 30 | Magazine | 51 | Extractor |
| 10 | Ejector | 31 | Floorplate Pin | 52 | Bolt |
| 11 | Bolt Stop | 32 | Floorplate | 53 | Bolt Sleeve |
| 12 | Bolt Stop Pin | 33 | Floorplate Spring | 54 | Safety |
| 13 | Sear | 34 | Follower Pin | 55 | Safety Detent |
| 14 | Sear Spring | 35 | Follower Arm | 56 | Safety Detent Spring |
| 15 | Sear Pin | 36 | Follower Spring | 57 | Safety Detent Screw |
| 16 | Trigger Pin | 37 | Magazine Follower | 58 | Mainspring |
| 17 | Trigger | 38 | Rear Swivel | 59 | Firing Pin |
| 18 | Rear Guard Screw Bushing | 39 | Rear Swivel Screws | 60 | Cocking Piece |
| 19 | Top Buttplate Screw | 40 | Front Swivel | 61 | Stock |
| 20 | Buttplate | 41 | Front Swivel Screw | 62 | Handguard |
| 21 | Rear Buttplate Screw | 42 | Lower Band | | |

Model 1893 Bolt-Action Rifle

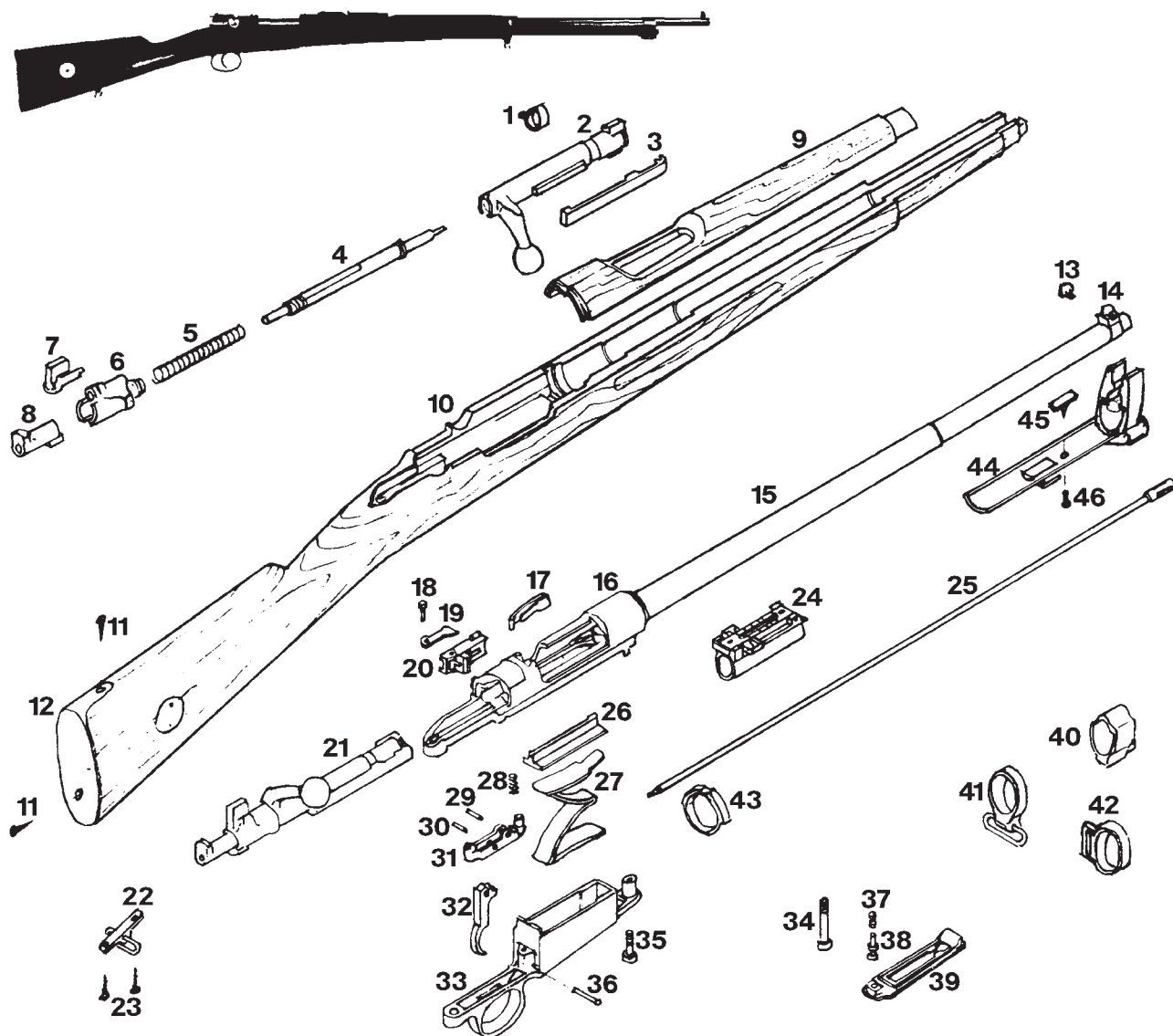


- | | |
|---------------------------|----------------------------|
| 1 Bolt Body | 20 Trigger Guard |
| 2 Extractor | 21 Lock Screw |
| 3 Firing Pin Spring | 22 Front Guard Screw |
| 4 Firing Pin | 23 Magazine Spring |
| 5 Bolt Sleeve | 24 Floorplate |
| 6 Safety Catch | 25 Floorplate Latch Spring |
| 7 Cocking Piece | 26 Floorplate Latch |
| 8 Bolt Sleeve Stop Spring | 27 Floorplate Latch Pin |
| 9 Bolt Sleeve Stop | 28 Rear Guard Screw |
| 10 Bolt Assembly | 29 Front Sight |
| 11 Bolt Stop Screw | |
| 12 Bolt Stop and Spring | |
| 13 Ejector | |
| 14 Receiver | |
| 15 Barrel | |
| 16 Sear | |
| 17 Trigger | |
| 18 Sear and Trigger Pins | |
| 19 Magazine Follower | |

Parts Not Shown

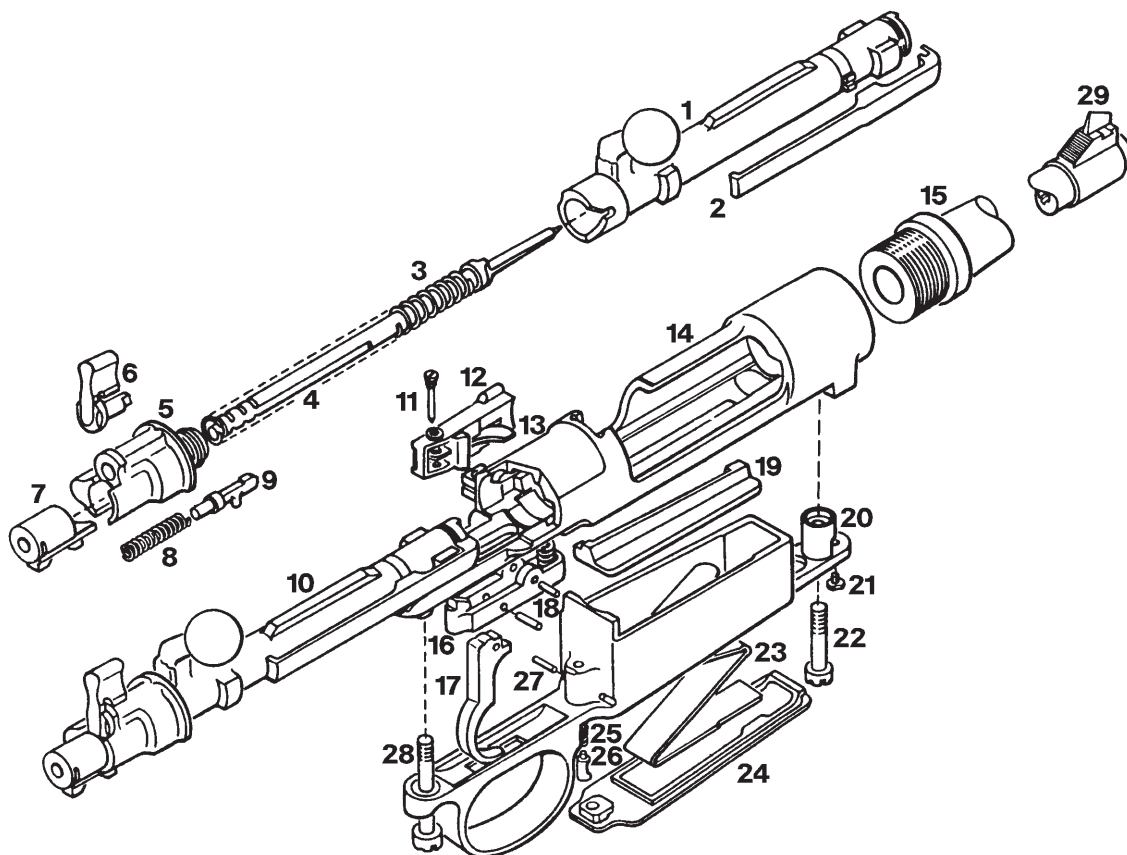
- Bolt Stop
- Bolt Stop Assembly
- Bolt Stop Spring
- Ejector Spring
- Extractor Collar
- Sear Spring

Model 1894 Bolt-Action Rifle



- | | | | | | |
|----|-------------------|----|----------------------|----|----------------------------|
| 1 | Extractor Collar | 17 | Ejector Spring | 33 | Trigger Guard Stripped |
| 2 | Bolt Stripped | 18 | Ejector Screw | 34 | Rear Guard Screw |
| 3 | Extractor | 19 | Ejector | 35 | Front Guard Screw |
| 4 | Firing Pin | 20 | Ejector Box Complete | 36 | Floorplate Catch Pin |
| 5 | Firing Pin Spring | 21 | Bolt Complete | 37 | Floorplate Catch Spring |
| 6 | Bolt Sleeve | 22 | Rear Swivel | 38 | Floorplate Catch |
| 7 | Safety | 23 | Rear Swivel Screws | 39 | Floorplate |
| 8 | Cocking Piece | 24 | Rear Sight Complete | 40 | Bayonet Stud, Short |
| 9 | Handguard | 25 | Cleaning Rod | 41 | Handguard Band with Swivel |
| 10 | Stock | 26 | Follower | 42 | Handguard Band |
| 11 | Buttplate Screws | 27 | Follower Spring | 43 | Handguard Ring, Rear |
| 12 | Buttplate | 28 | Sear Spring | 44 | Bayonet Stud, Long |
| 13 | Front Sight | 29 | Sear Pin | 45 | Bayonet Stud Nut |
| 14 | Front Sight Band | 30 | Trigger Pin | 46 | Bayonet Stud Screw |
| 15 | Barrel | 31 | Sear | | |
| 16 | Receiver | 32 | Trigger | | |

Model 1896 Bolt-Action Rifle



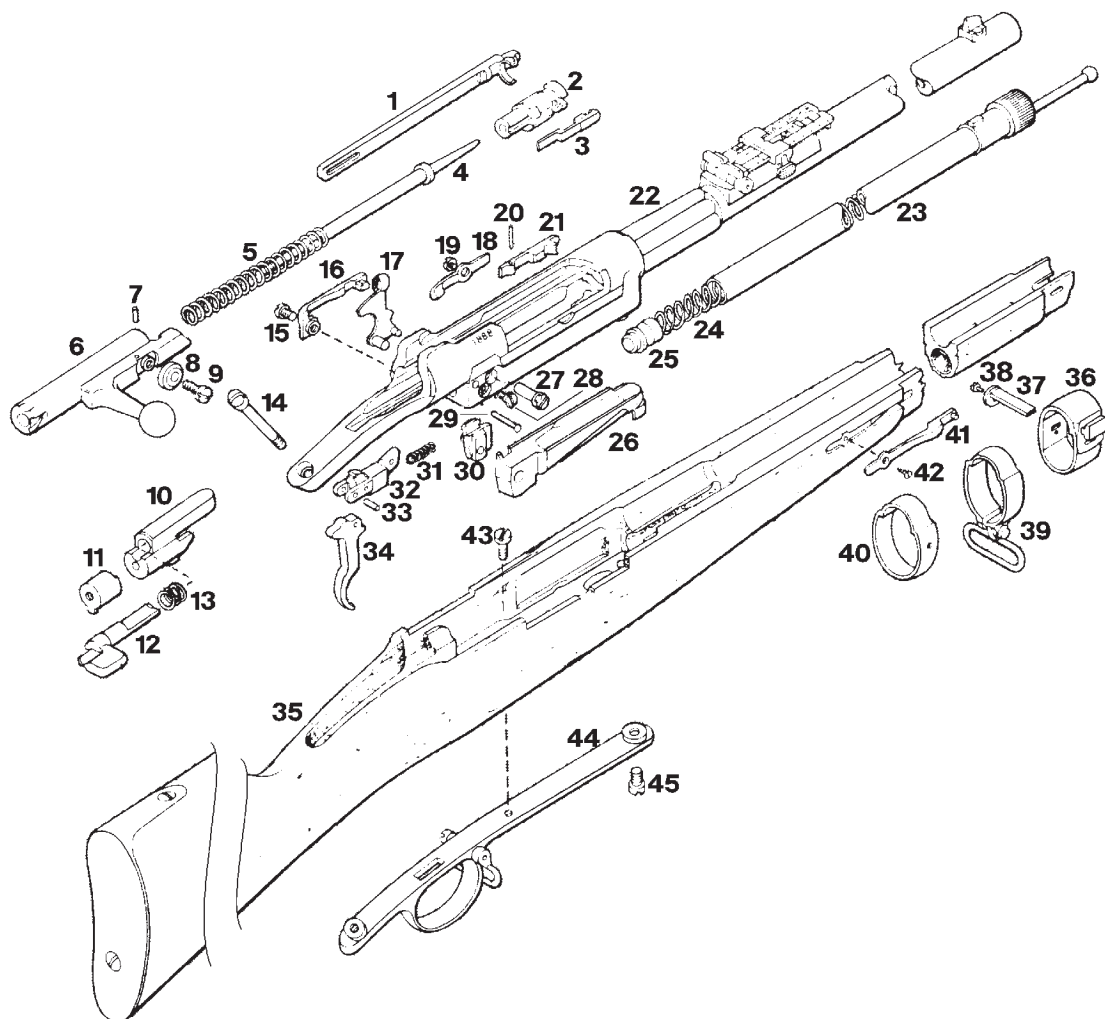
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|---------------------------|----------------------------|
| 1 Bolt Body | 20 Trigger Guard |
| 2 Extractor | 21 Lock Screw |
| 3 Firing Pin Spring | 22 Front Guard Screw |
| 4 Firing Pin | 23 Magazine Spring |
| 5 Bolt Sleeve | 24 Floorplate |
| 6 Safety Catch | 25 Floorplate Latch Spring |
| 7 Cocking Piece | 26 Floorplate Latch |
| 8 Bolt Sleeve Stop Spring | 27 Floorplate Latch Pin |
| 9 Bolt Sleeve Stop | 28 Rear Guard Screw |
| 10 Bolt Assembly | 29 Front Sight |
| 11 Bolt Stop Screw | |
| 12 Bolt Stop and Spring | |
| 13 Ejector | |
| 14 Receiver | |
| 15 Barrel | |
| 16 Sear | |
| 17 Trigger | |
| 18 Sear And Trigger Pins | |
| 19 Magazine Follower | |

Parts Not Shown

- Bolt Stop
- Bolt Stop Assembly
- Bolt Stop Spring
- Ejector Spring
- Extractor Collar
- Sear Spring

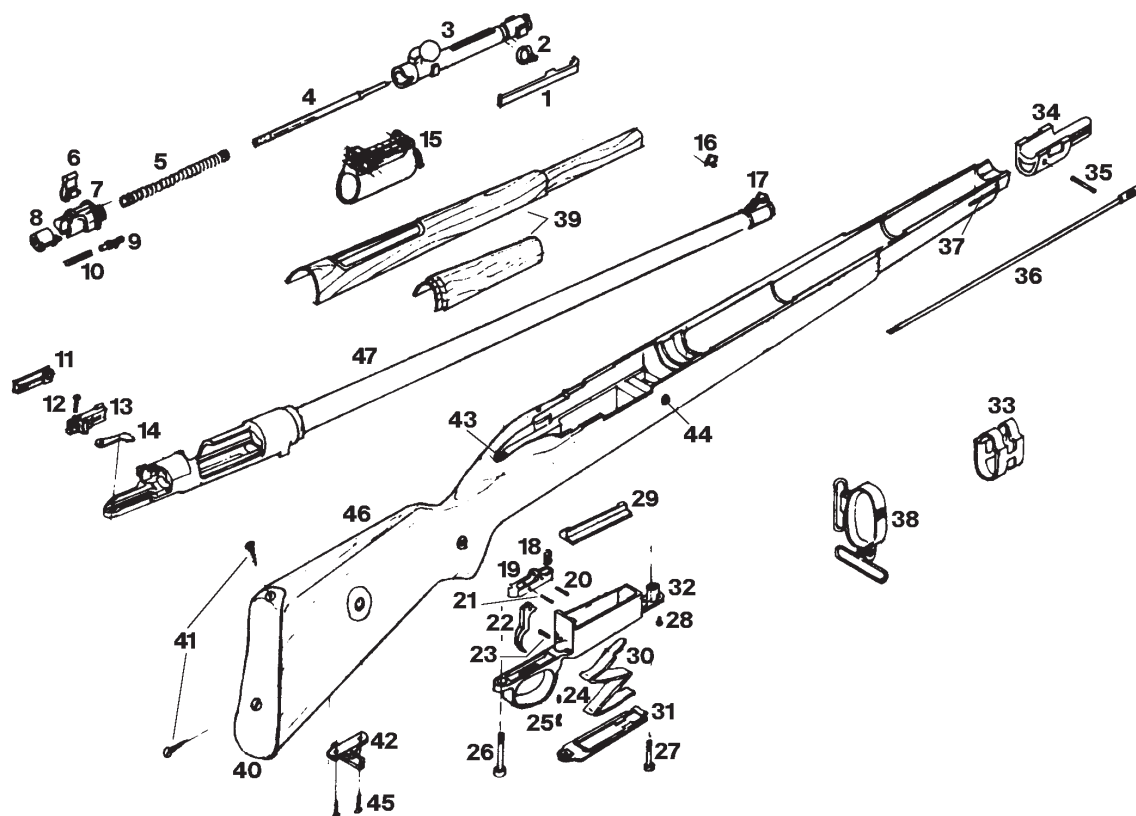
Model 71/84 Bolt-Action Rifle

Courtesy of Blacksmith Corporation



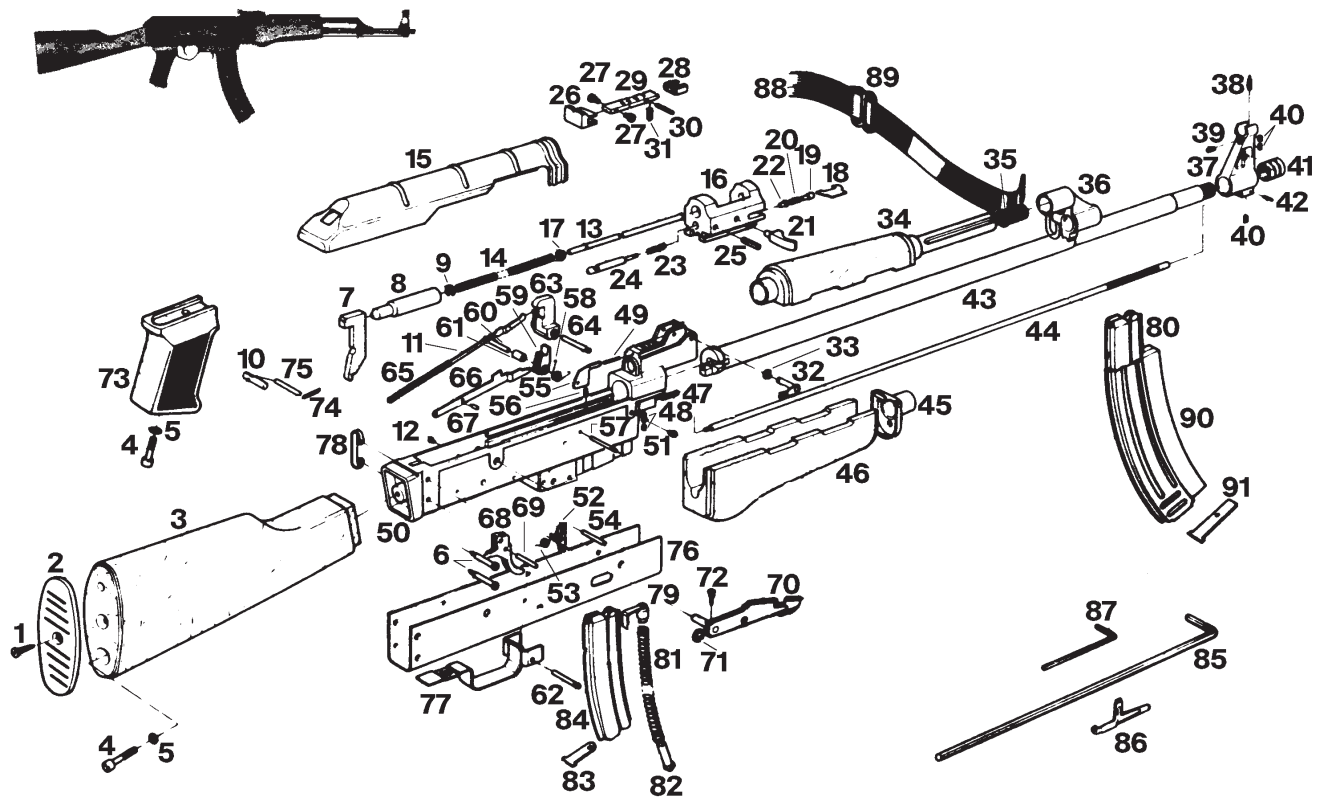
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|----|---------------------|----|-------------------------|----|----------------------------|
| 1 | Ejector | 16 | Cutoff Spring | 31 | Sear Spring |
| 2 | Bolt Head | 17 | Cutoff Lever | 32 | Sear |
| 3 | Extractor | 18 | Cartridge Lifter Detent | 33 | Trigger Pin |
| 4 | Firing Pin | 19 | Detent Retainer Screw | 34 | Trigger |
| 5 | Firing Pin Spring | 20 | Cartridge Stop Pin | 35 | Stock |
| 6 | Bolt Body | 21 | Cartridge Stop | 36 | Forward Band |
| 7 | Retainer Pin | 22 | Barrel and Receiver | 37 | Cross KEY |
| 8 | Bolt Stop | 23 | Magazine Tube | 38 | KEY Retaining Screw |
| 9 | Bolt Stop Screw | 24 | Magazine Spring | 39 | Middle Band |
| 10 | Cocking Piece | 25 | Magazine Follower | 40 | Rear Band |
| 11 | Firing Pin Nut | 26 | Cartridge Lifter | 41 | Band Spring |
| 12 | Safety Catch | 27 | Cartridge Lifter Hinge | 42 | Band Spring Screw |
| 13 | Safety Catch Spring | 28 | Hinge Lock Screw | 43 | Center Trigger Guard Screw |
| 14 | Rear Guard Screw | 29 | Sear Hinge Pin | 44 | Trigger Guard |
| 15 | Cutoff Spring Screw | 30 | Cutoff Cam | 45 | Front Guard Screw |

Model 98 Bolt-Action Rifle



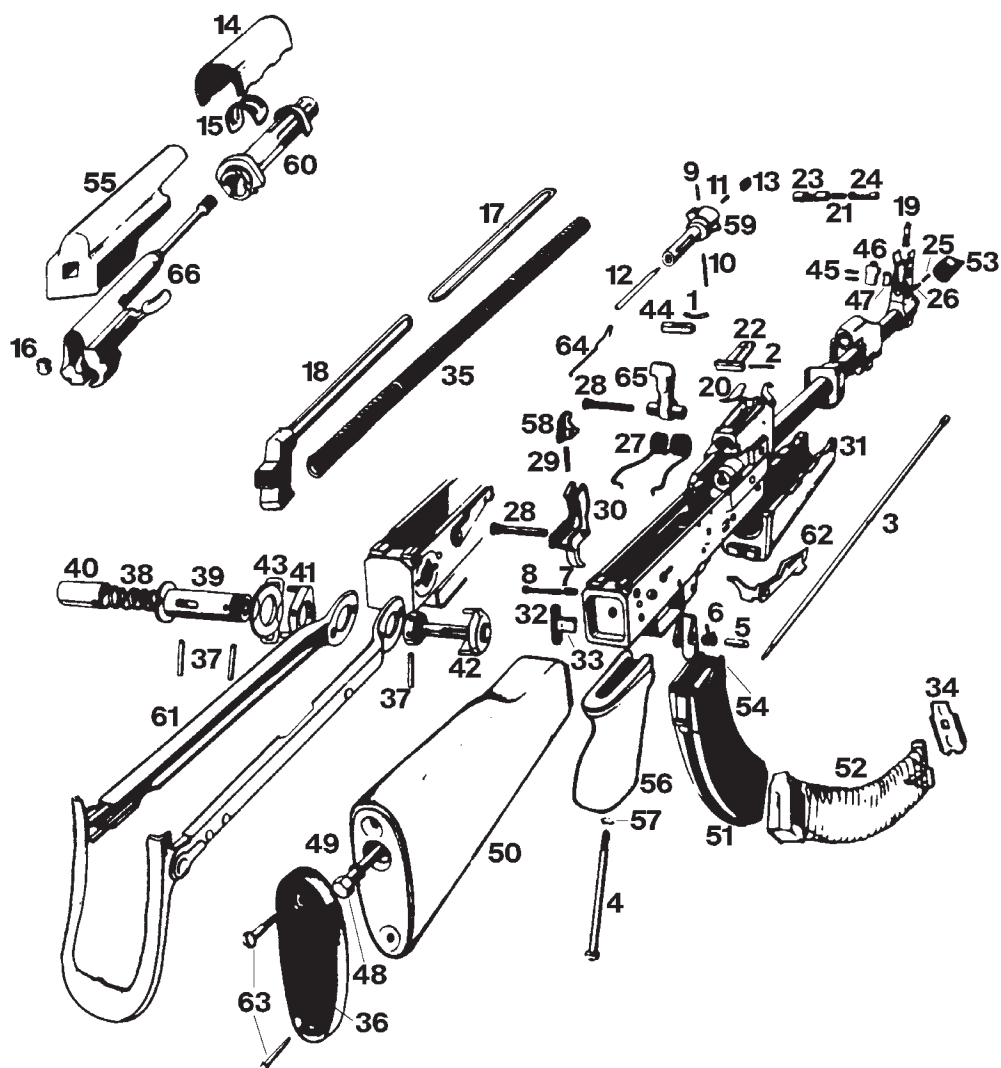
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|----|---------------------------------------|----|---|
| 1 | Extractor | 25 | Floorplate Catch |
| 2 | Extractor Collar | 26 | Rear Guard Screw |
| 3 | Stripped Bolt | 27 | Front Guard Screw |
| 4 | Firing Pin | 28 | Lock Screw |
| 5 | Firing Pin Spring | 29 | Follower |
| 6 | Safety | 30 | Magazine Spring |
| 7 | Bolt Sleeve | 31 | Floorplate |
| 8 | Cocking Piece | 32 | Trigger Guard |
| 9 | Bolt Sleeve Catch | 33 | Front Band |
| 10 | Bolt Sleeve Catch Spring | 34 | Bayonet Stud |
| 11 | Ejector Spring and Bolt Stop Assembly | 35 | Bayonet Stud Pin |
| 12 | Bolt Stop Screw | 36 | Cleaning Rod |
| 13 | Bolt Stop | 37 | Front Band Spring |
| 14 | Ejector | 38 | Lower Band with Side and Bottom Swivels |
| 15 | Rear Sight Complete | 39 | Handguard |
| 16 | Front Sight Blade | 40 | Buttplate |
| 17 | Front Sight Complete | 41 | Butt Screws |
| 18 | Sear Spring | 42 | Rear Swivel |
| 19 | Sear | 43 | Rear Guard Screw Bushing |
| 20 | Sear Pin | 44 | Recoil Lug Assembly |
| 21 | Trigger Pin | 45 | Rear Swivel Screws |
| 22 | Trigger | 46 | Stock |
| 23 | Floorplate Catch Pin | 47 | Barrel |
| 24 | Floorplate Catch Spring | | |

AK-22 Autoloading Rifle



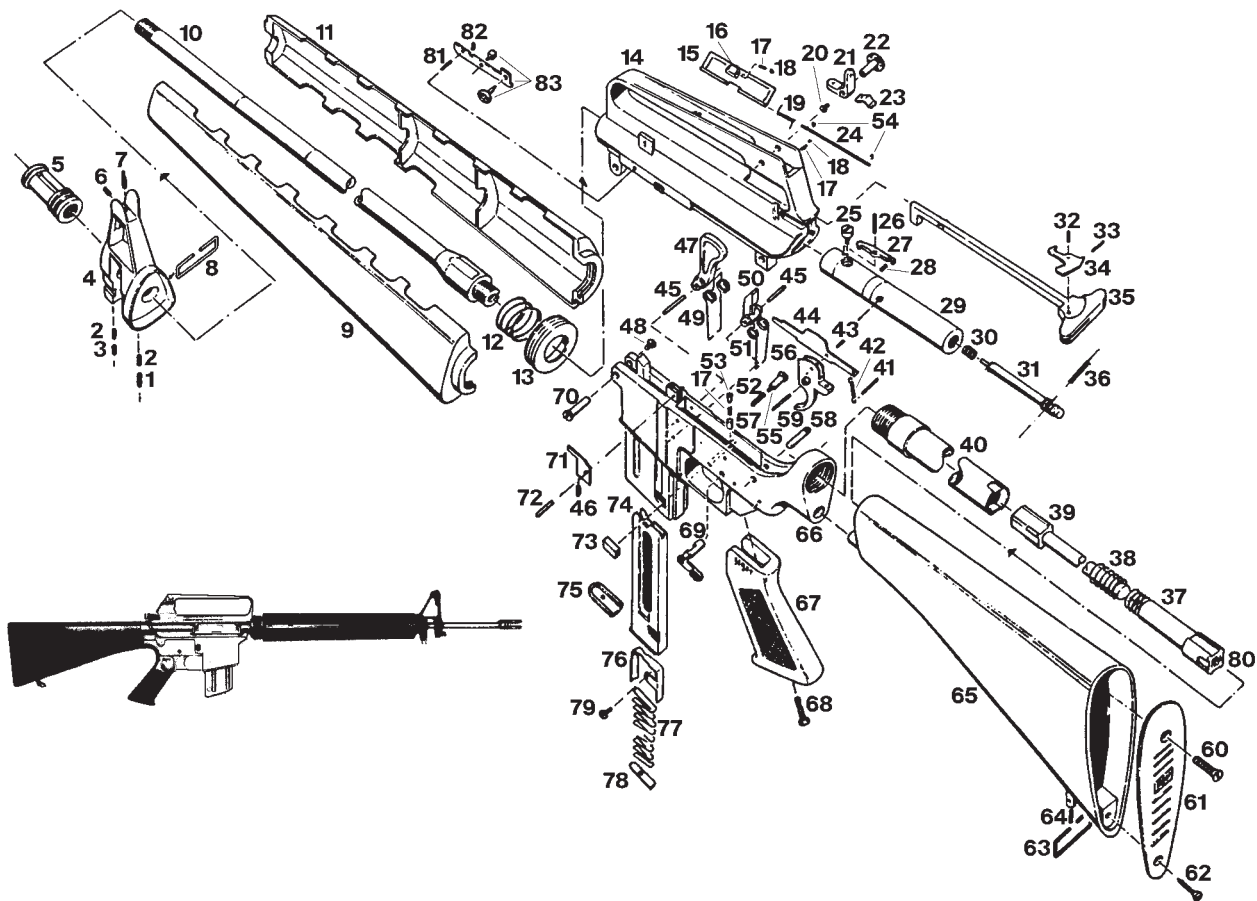
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|----|-----------------------------|----|-------------------------------|----|------------------------------|
| 1 | Buttplate Screw | 32 | Upper Handguard Catch | 63 | Hammer |
| 2 | Buttplate | 33 | Handguard Catch Ring | 64 | Hammer Pin |
| 3 | Stock | 34 | Front Handguard Holder, Upper | 65 | Hammer Spring |
| 4 | Grip Screws | 35 | Upper Handguard Spring | 66 | Sear Lever |
| 5 | Washers | 36 | Upper Handguard Support | 67 | Sear Lever Pin |
| 6 | Rear Link Screws | 37 | Front Sight Ramp and Hood | 68 | Trigger |
| 7 | Recoil Spring Support | 38 | Front Sight | 69 | Trigger Pin |
| 8 | Limiting Device | 39 | Front Sight Stop Screw | 70 | Safety |
| 9 | Recoil Spring Stop Ring | 40 | Front Sight Ramp Stop Screws | 71 | Safety Holding Ring |
| 10 | Hammer Spring Holding Pin | 41 | Barrel Cap | 72 | Safety Screw |
| 11 | Hammer Spring Guide | 42 | Front Sight Ramp and Hood Pin | 73 | Grip |
| 12 | Scope Mount Filler Screws | 43 | Barrel | 74 | Trigger Spring |
| 13 | Recoil Spring Guide | 44 | Cleaning Rod | 75 | Trigger Spring Pin |
| 14 | Recoil Spring | 45 | Lower Handguard Support | 76 | Frame Cover |
| 15 | Upper Cover | 46 | Lower Handguard | 77 | Trigger Guard |
| 16 | Bolt | 47 | Cleaning Rod Spring | 78 | Rear Link |
| 17 | Recoil Spring Guide Bushing | 48 | Barrel Catch Screws | 79 | Magazine Follower |
| 18 | Extractor | 49 | Cover Catch Pin | 80 | Long Magazine Box |
| 19 | Extractor Pin | 50 | Frame | 81 | Magazine Spring |
| 20 | Extractor Spring | 51 | Frame Cover Catch Screw | 82 | Magazine Spring Guide Pin |
| 21 | Cocking Lever | 52 | Magazine Catch | 83 | Short Magazine Box Base |
| 22 | Cocking Lever Catch Pin | 53 | Magazine Catch Spring | 84 | Short Magazine Box |
| 23 | Firing Pin Spring | 54 | Magazine Catch Pin | 85 | Stock Set Screw Wrench |
| 24 | Striker | 55 | Ejector | 86 | Front Sight Adjustment Tool |
| 25 | Striker Pin | 56 | Ejector Spring | 87 | Front Sight Set Screw Wrench |
| 26 | Rear Sight Blade | 57 | Ejector Pin | 88 | Sling |
| 27 | Rear Sight Adjusting Screws | 58 | Sear Spring | 89 | Sling Buckle |
| 28 | Rear Sight Elevator | 59 | Sear | 90 | Long Magazine Body |
| 29 | Rear Sight Base | 60 | Sear Pin | 91 | Long Magazine Base |
| 30 | Rear Sight Pin | 61 | Sear Spacer | | |
| 31 | Rear Sight Spring | 62 | Trigger Guard Pin | | |

AK-47 Autoloading Rifle

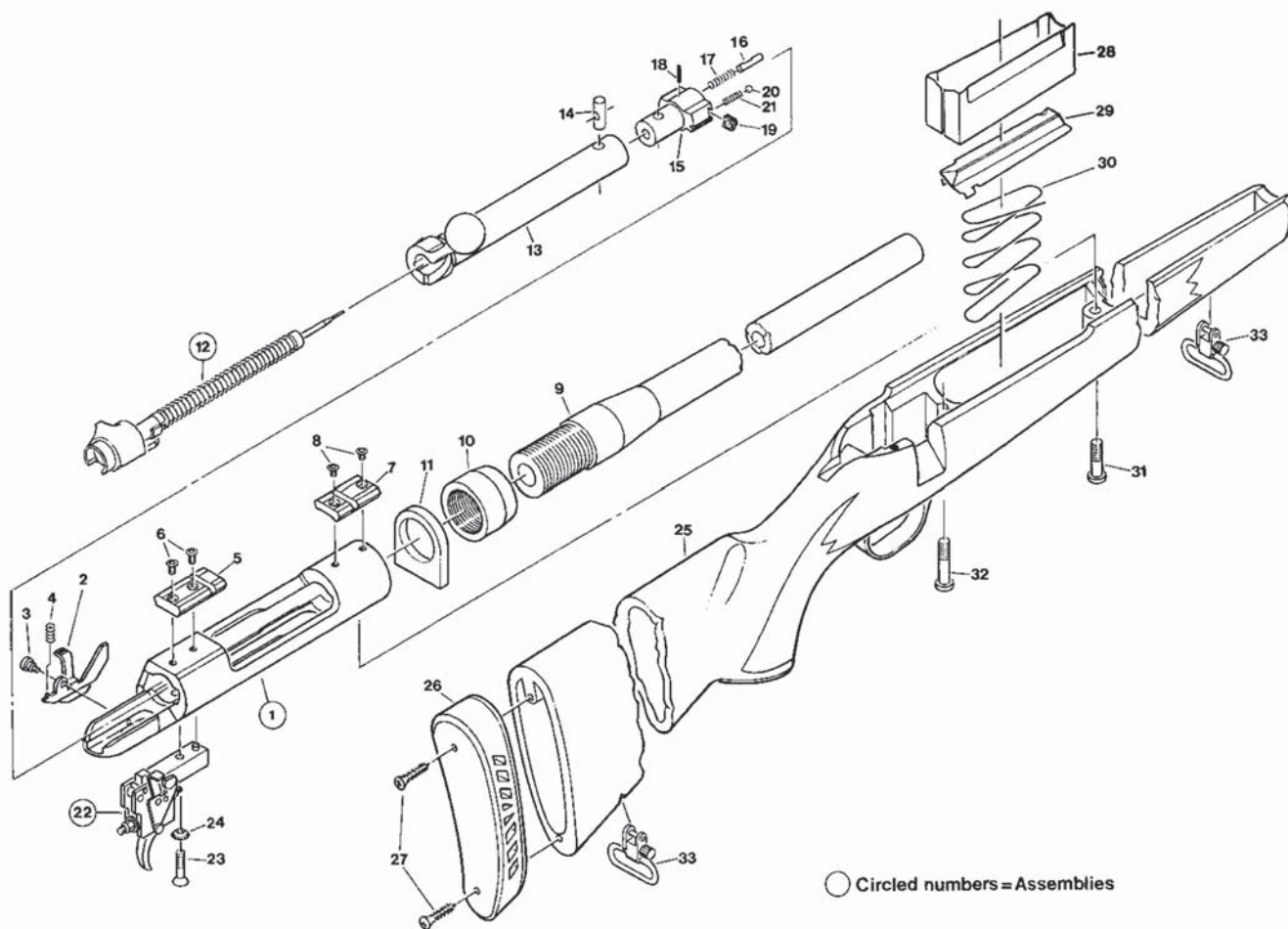


1	Rear Night Sight Spring	23	Rear Sight Slide	45	Front Night Sight Pins
2	Rear Night Sight Pin	24	Rear Sight Leaf Slide Catch	46	Front Night Sight
3	Cleaning Rod	25	Muzzle Brake Plunger	47	Front Night Sight Spring
4	Handgrip Bolt	26	Muzzle Brake Plunger Spring	48	Stock Bolt
5	Magazine Latch Pin	27	Hammer Spring	49	Stock Bolt Washer
6	Magazine Latch Spring	28	Hammer and Trigger Pin	50	Buttstock
7	Cover Latch Lock Spring	29	Disconnecter Spring	51	Magazine Body
8	Cover Lock Plunger	30	Trigger	52	Magazine Follower
9	Extractor Pin	31	Forend, Lower	53	Muzzle Brake
10	Extractor Pin Spring	32	Rear Sling Swivel	54	Magazine Latch
11	Extractor Spring	33	Rear Sling Swivel Base	55	Upper Receiver Cover
12	Firing Pin	34	Magazine Floorplate	56	Handgrip
13	Extractor	35	Recoil Spring	57	Handgrip Bolt Washer
14	Forend, Upper	36	Recoil Pad	58	Disconnecter
15	Forend Support	37	Folding Stock Hinge Pins	59	Bolt
16	Recoil Spring Securing Ring	38	Folding Stock Plunger Spring	60	Gas Tube
17	Recoil Spring Guide, Front	39	Folding Stock Stock Hinge	61	Folding Buttstock Sub-Assembly
18	Recoil Spring Rear Assembly	40	Folding Stock Plunger	62	Safety-Lever
19	Front Sight Post	41	Folding Stock Base	63	Recoil Pad Screws
20	Rear Sight Leaf Spring	42	Folding Stock Receiver	64	Securing Pin
21	Slide Catch Spring	43	Folding Stock Base Washer	65	Hammer
22	Rear Sight Blade Sub-Assembly	44	Rear Night Sight Sub-Assembly	66	Bolt Carrier

M-16 Autoloading Rifle



1	Front Link Screw	28	Extractor Spring	56	Trigger
2	Stop Ramp Screws	29	Bolt	57	Safety Pin
3	Ramp Screw	30	Firing Pin Spring	58	Frame/Receiver Pin
4	Front Sight Ramp and Hood	31	Firing Pin	59	Trigger Pin
5	Stop Flame	32	Lever Bolt Pin	60	Tube Screw
6	Front Flame Retaining Screw	33	Lever Bolt Screw	61	Buttplate
7	Front Sight	34	Stop Lever Bolt	62	Buttplate Screw
8	Front Link	35	Bolt Button	63	Link, Rear
9	Grip, Left	36	Firing Pin Pin	64	Link Pin, Rear
10	Barrel	37	Spring Guide, Rear	65	Stock
11	Grip, Right	38	Recoil Spring	66	Frame
12	Stock Spring	39	Spring Guide, Front	67	Grip
13	Stop Link Grip	40	Tube Stock	68	Grip Screw
14	Receiver	41	Sear Spring Pin	69	Safety
15	Door	42	Trigger Spring	70	Frame/Receiver Pin
16	Door Link	43	Sear Lever Pin	71	Ejector
17	Receiver Sight Disc and Safety Springs	44	Sear Lever	72	Ejector Pin
18	Sphere Receiver Sight Disc	45	Sear and Hammer Pins	73	Magazine Catch
19	Door Screw	46	Ejector Spring	74	Magazine
20	Receiver Sight Screw	47	Hammer	75	Magazine Bottom Plate
21	Receiver Sight Disc	48	Frame/Receiver Screw	76	Follower
22	Disc Pin	49	Hammer Spring	77	Magazine Spring
23	Receiver Sight Disc Spring	50	Sear	78	Stop Plate
24	Door Pin	51	Sear Screw	79	Follower Screw
25	Breechbolt Screw	52	Magazine Catch Spring	80	Spring Guide Stop
26	Concealed Hammer Pin	53	Safety Screw	81	Bolt Stop Pin
27	Extractor	54	Door Pin Stops	82	Bolt Stop Spring
		55	Magazine Screw	83	Bolt Stop

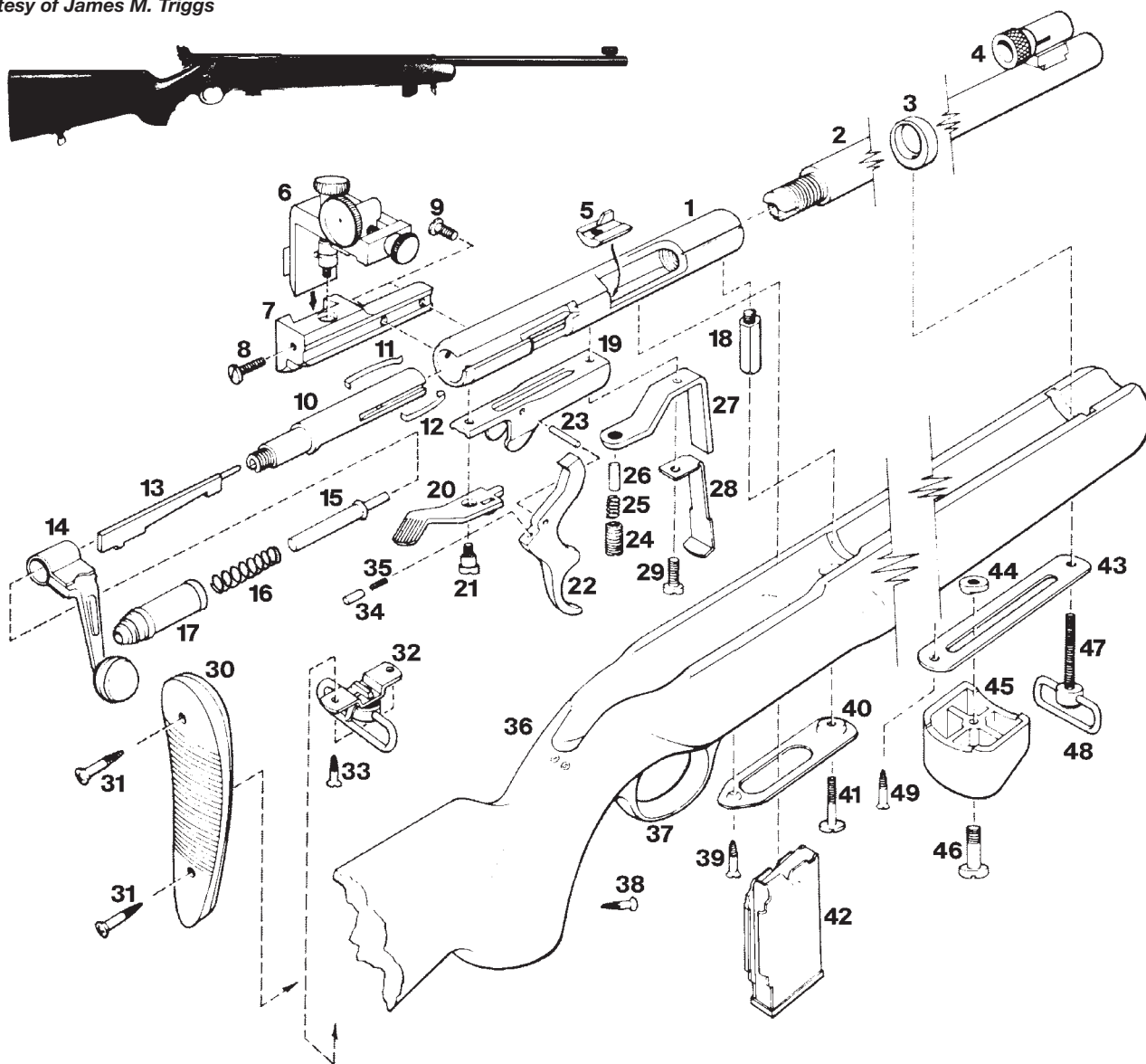


- | | | | |
|-----------|---------------------------|-----------|----------------------------|
| 1 | * Receiver | 18 | Ejector Pin |
| 2 | Bolt Stop | 19 | Extractor |
| 3 | Bolt Stop Screw | 20 | Extractor Detent Ball |
| 4 | Bolt Stop Spring | 21 | Extractor Spring |
| 5 | Scope Mount, Rear | 22 | * Trigger Housing Assembly |
| 6 | Scope Mount Screws, Rear | 23 | * Trigger Housing Screw |
| 7 | Scope Mount, Front | 24 | * Trigger Housing Washer |
| 8 | Scope Mount Screws, Front | 25 | Stock |
| 9 | * Barrel | 26 | Recoil Pad |
| 10 | * Barrel Lock Nut | 27 | Recoil Pad Screw |
| 11 | * Recoil Lug | 28 | Magazine |
| 12 | Firing Pin Assembly | 29 | Magazine Follower |
| 13 | Bolt Body Assembly | 30 | Magazine Spring |
| 14 | Bolt Head Assembly Pin | 31 | Front Action Screw |
| 15 | * Bolt Head | 32 | Rear Action Screw |
| 16 | Ejector | 33 | Swivels |
| 17 | Ejector Spring | | |

* Parts reserved for qualified gunsmiths or the authorized Products Service Center only.

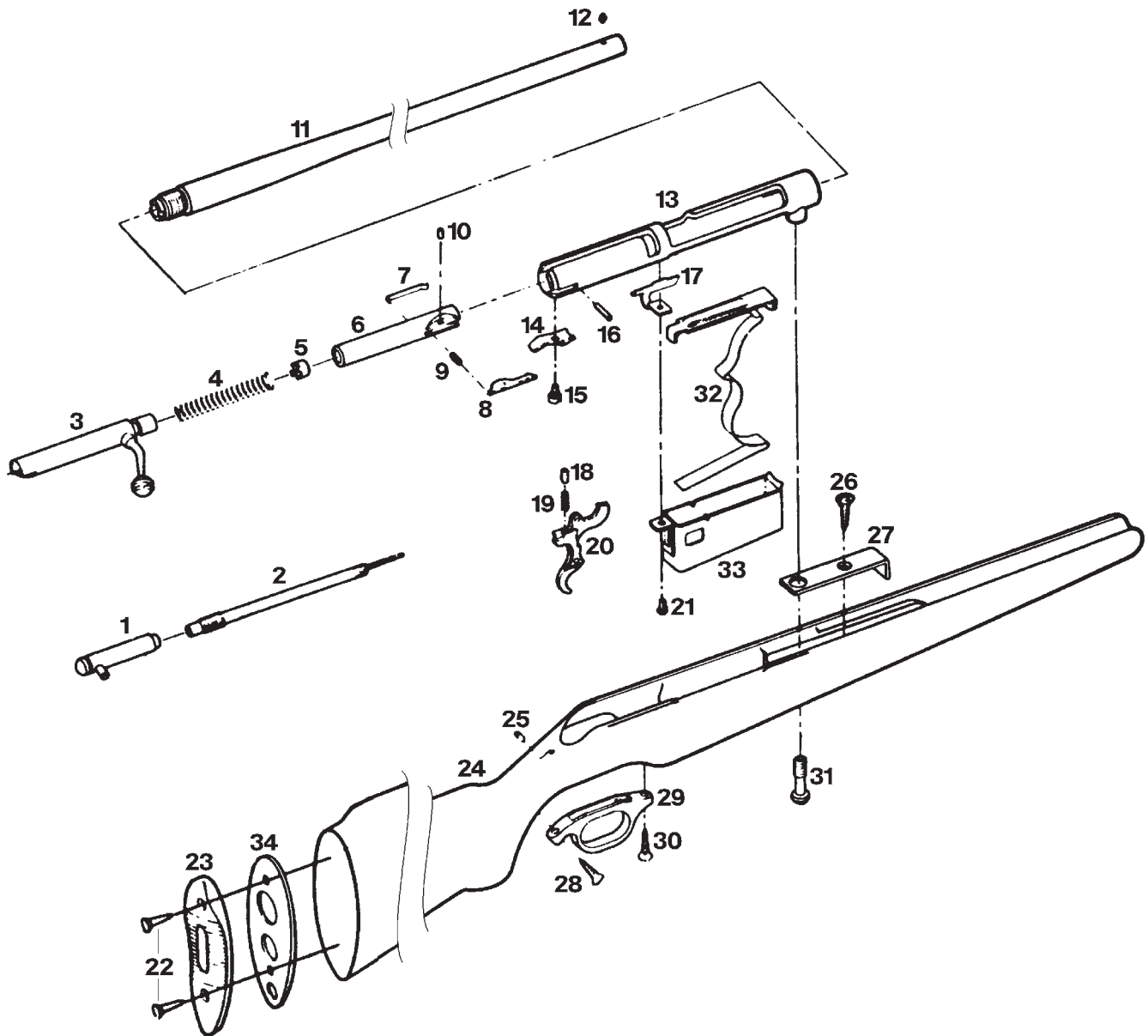
Model 144-LS Bolt-Action Rifle

Courtesy of James M. Triggs



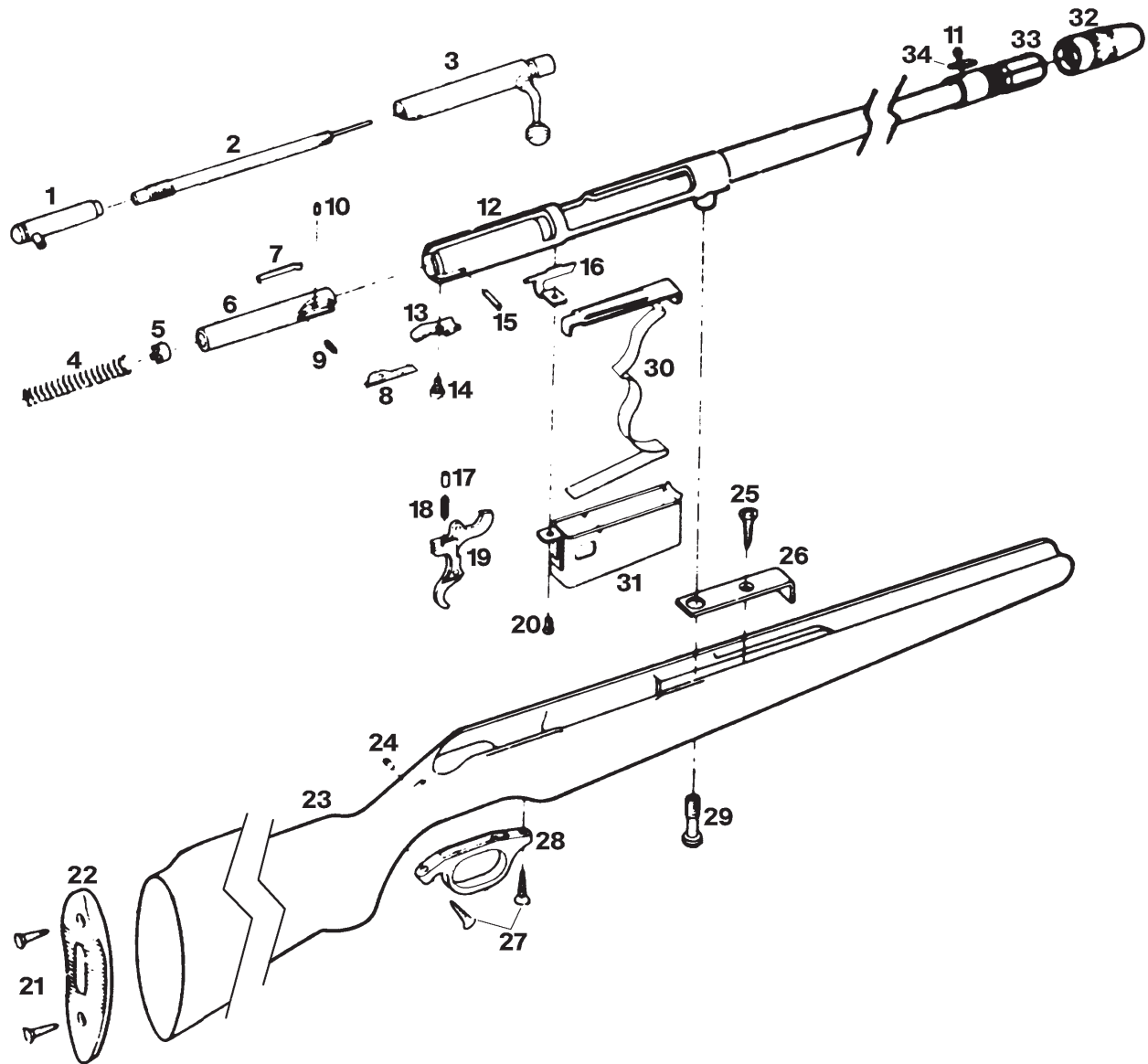
- | | | |
|---------------------------------------|------------------------------------|-----------------------------------|
| 1 Receiver | 17 Mainspring Cap | 34 Trigger Spring Plunger |
| 2 Barrel | 18 Takedown Stud | 35 Trigger Spring |
| 3 Barrel Band | 19 Bracket | 36 Stock |
| 4 Front Sight Assembly | 20 Safety | 37 Trigger Guard |
| 5 Ejector | 21 Safety Screw | 38 Rear Trigger Guard Screw |
| 6 Receiver Peep Sight Assembly | 22 Trigger | 39 Front Trigger Guard Screw |
| 7 Receiver Sight Base | 23 Trigger Pin | 40 Magazine Stock Plate |
| 8 Receiver Sight Lock Screw | 24 Trigger Pull Adjusting Screw | 41 Takedown Screw |
| 9 Receiver Sight Base Mounting Screws | 25 Trigger Pull Adjusting Spring | 42 Magazine Assembly |
| 10 Bolt Body | 26 Trigger Pull Adjusting Plunger | 43 Adjustable Forearm Plate |
| 11 Extractor, Left | 27 Angle Bar and Adjusting Bracket | 44 Adjustable Forearm Stop Nut |
| 12 Extractor, Right | 28 Magazine Latch | 45 Adjustable Forearm Stop |
| 13 Firing Pin | 29 Bracket Screw | 46 Adjustable Forearm Stop Screw |
| 14 Bolt Lever | 30 Buttplate | 47 Forearm Swivel Screw |
| 15 Mainspring Plunger | 31 Buttplate Screws | 48 Forearm Swivel |
| 16 Mainspring | 32 Butt Swivel Assembly | 49 Adjustable Forearm Plate Screw |
| | 33 Butt Swivel Screws | |

Model 183K, 183T, 184T and 184TY Bolt-Action Shotgun



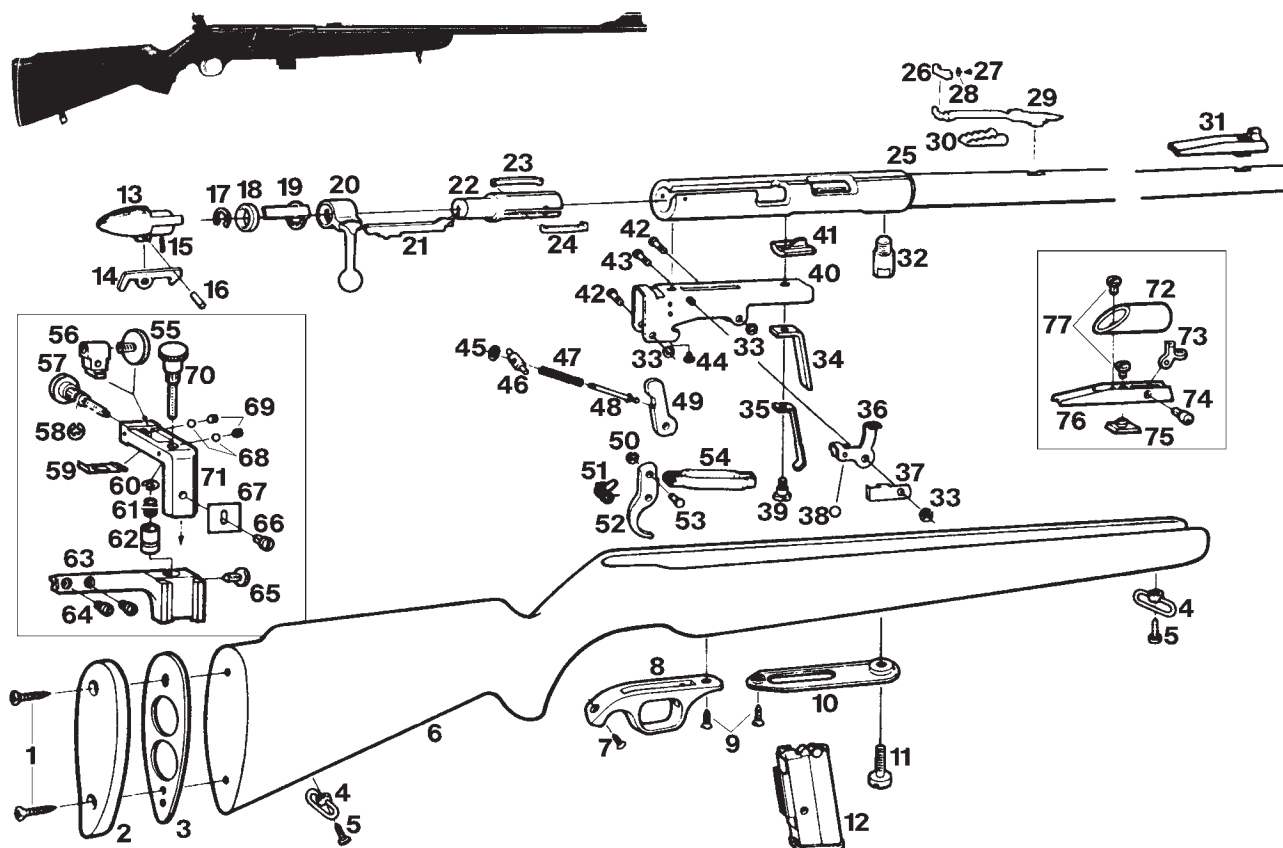
- | | | | |
|----|-------------------------|----|-------------------------------------|
| 1 | Striker Assembly | 18 | Trigger Spring Plunger |
| 2 | Firing Pin | 19 | Trigger Spring |
| 3 | Bolt Body Sub-Assembly | 20 | Trigger Assembly |
| 4 | Mainspring | 21 | Magazine Screw |
| 5 | Firing Pin Nut | 22 | Buttplate Screws |
| 6 | Bolt Head | 23 | Recoil Pad |
| 7 | Extractor, Left | 24 | Stock Complete |
| 8 | Extractor, Right | 25 | Safety Button |
| 9 | Extractor Spring, Right | 26 | Recoil Plate Screw |
| 10 | Extractor Pin, Right | 27 | Recoil Plate |
| 11 | Barrel | 28 | Trigger Guard Screw, Rear |
| 12 | Front Sight | 29 | Trigger Guard |
| 13 | Receiver Assembly | 30 | Trigger Guard Screw, Front |
| 14 | Safety-Lever | 31 | Takedown Screw |
| 15 | Safety-Lever Screw | 32 | Magazine Spring Assembly |
| 16 | Trigger Pin | 33 | Magazine Shell and Bracket Assembly |
| 17 | Ejector | 34 | Buttplate Spacer |

Model 183KE and 283T Bolt-Action Shotgun



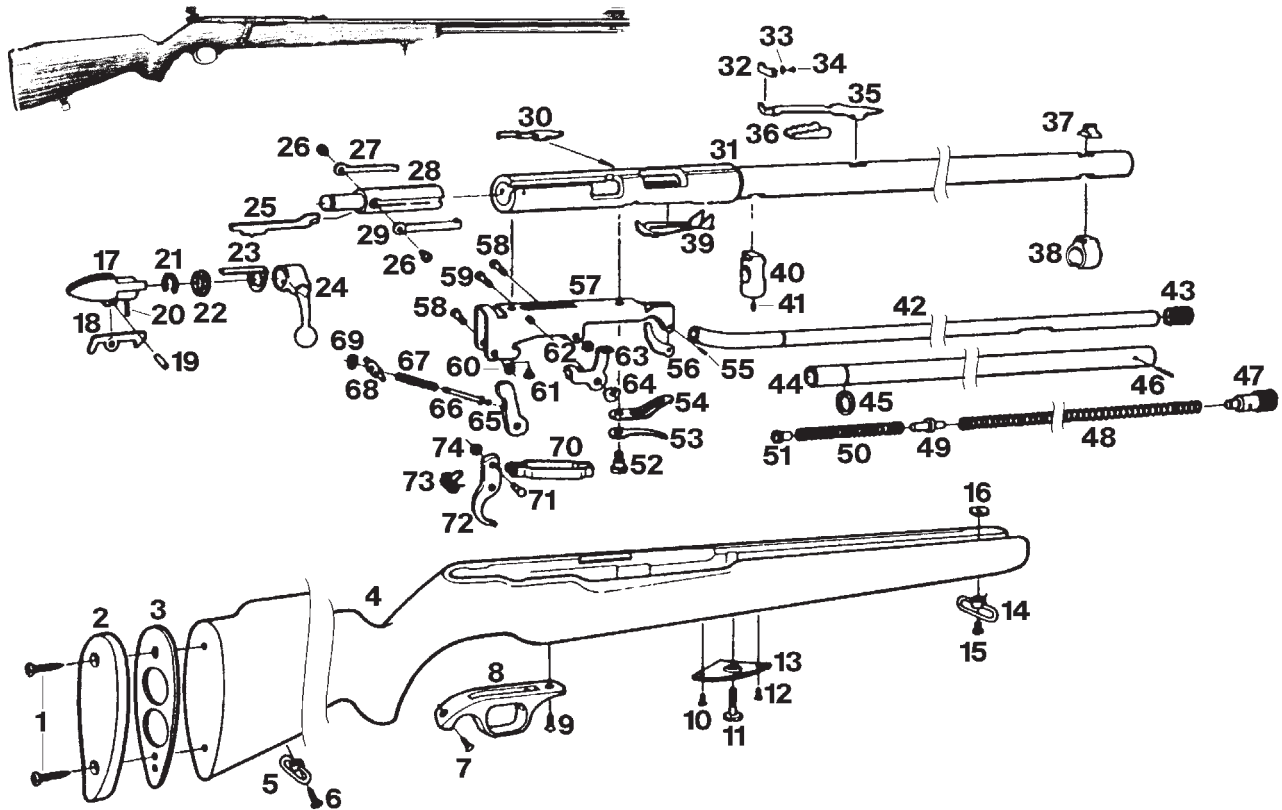
- | | | | |
|----|----------------------------------|----|--------------------------|
| 1 | Striker Assembly | 18 | Trigger Spring |
| 2 | Firing Pin | 19 | Trigger Assembly |
| 3 | Bolt Body Sub-Assembly | 20 | Magazine Screw |
| 4 | Mainspring | 21 | Buttplate Screws |
| 5 | Firing Pin Nut | 22 | Buttplate |
| 6 | Bolt Head | 23 | Stock Complete |
| 7 | Extractor, Left | 24 | Safety Button |
| 8 | Extractor, Right | 25 | Recoil Plate Screw |
| 9 | Extractor Spring, Right | 26 | Recoil Plate |
| 10 | Extractor Pin, Right | 27 | Trigger Guard Screws |
| 11 | Front Sight | 28 | Trigger Guard |
| 12 | Barrel and Receiver Sub-Assembly | 29 | Takedown Screw |
| 13 | Safety-Lever | 30 | Magazine Spring Assembly |
| 14 | Safety-Lever Screw | 31 | Magazine Shell Assembly |
| 15 | Trigger Pin | 32 | Choke Sleeve |
| 16 | Ejector | 33 | Choke Tube |
| 17 | Trigger Spring Plunger | 34 | Choke Index Plate |

Model 340B, 340K and 341 Bolt-Action Rifle



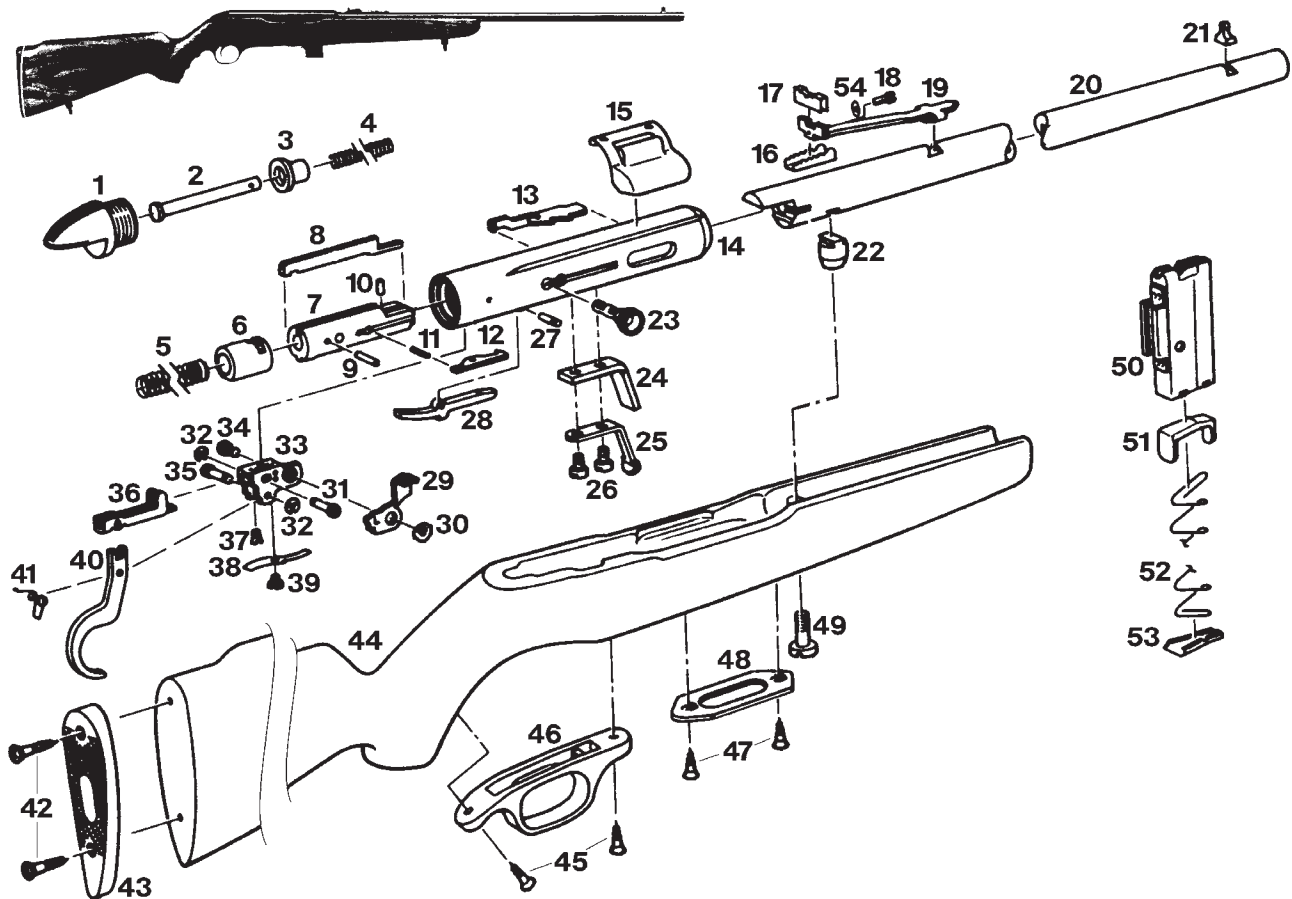
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|----|------------------------------|----|--|----|-------------------------------|
| 1 | Buttplate Screws | 27 | Windage Plate Screw | 52 | Trigger |
| 2 | Buttplate | 28 | Washer | 53 | Sear Pin |
| 3 | Buttplate Spacer | 29 | Base | 54 | Sear |
| 4 | Swivel Loop and Bushing | 30 | Elevation Slide | 55 | Peep Disc |
| 5 | Swivel Screw | 31 | Beaded Front Sight | 56 | Windage Slide |
| 6 | Stock | 32 | Takedown Stud | 57 | Windage Screw |
| 7 | Trigger Guard Screw | 33 | Retaining Rings for Hammer Pin, Safety Pin and Trigger Pin | 58 | Retaining Ring |
| 8 | Trigger Guard | 34 | Angle Bar | 59 | Windage Clip |
| 9 | Stock Plate Screws | 35 | Magazine Latch | 60 | Retaining Ring |
| 10 | Stock Plate | 36 | Safety | 61 | Elevation Spring |
| 11 | Takedown Screw | 37 | Click Plate | 62 | Elevation Nut |
| 12 | Magazine | 38 | Click Ball | 63 | Base |
| 13 | Receiver Cap | 39 | Bracket Screw, Front | 64 | Base Screws |
| 14 | Receiver Cap Latch | 40 | Bracket | 65 | Elevation Lock Screw |
| 15 | Receiver Cap Spring | 41 | Ejector | 66 | Indicator Plate Screw |
| 16 | Receiver Cap Pin | 42 | Trigger Pin and Hammer Pin | 67 | Indicator Plate |
| 17 | Bolt Retaining Ring | 43 | Safety Pin | 68 | Click Balls |
| 18 | Bolt Collar | 44 | Bracket Screw, Rear | 69 | Click Springs |
| 19 | Bolt Plate | 45 | Retaining Ring for Hammer Plunger | 70 | Elevation Screw |
| 20 | Bolt Lever | 46 | Hammer Plunger Guide | 71 | Windage and Elevation Bracket |
| 21 | Firing Pin | 47 | Hammer Spring | 72 | Hood |
| 22 | Bolt | 48 | Hammer Plunger | 73 | Bead and Aperture |
| 23 | Extractor, Left | 49 | Hammer | 74 | Bead and Aperture Screw |
| 24 | Extractor, Right | 50 | Retaining Ring for Sear Pin | 75 | Sight Base |
| 25 | Barrel and Receiver Assembly | 51 | Trigger Spring | 76 | Ramp Base |
| 26 | Windage Plate | | | 77 | Base Screws |

Model 346KB Bolt-Action Rifle



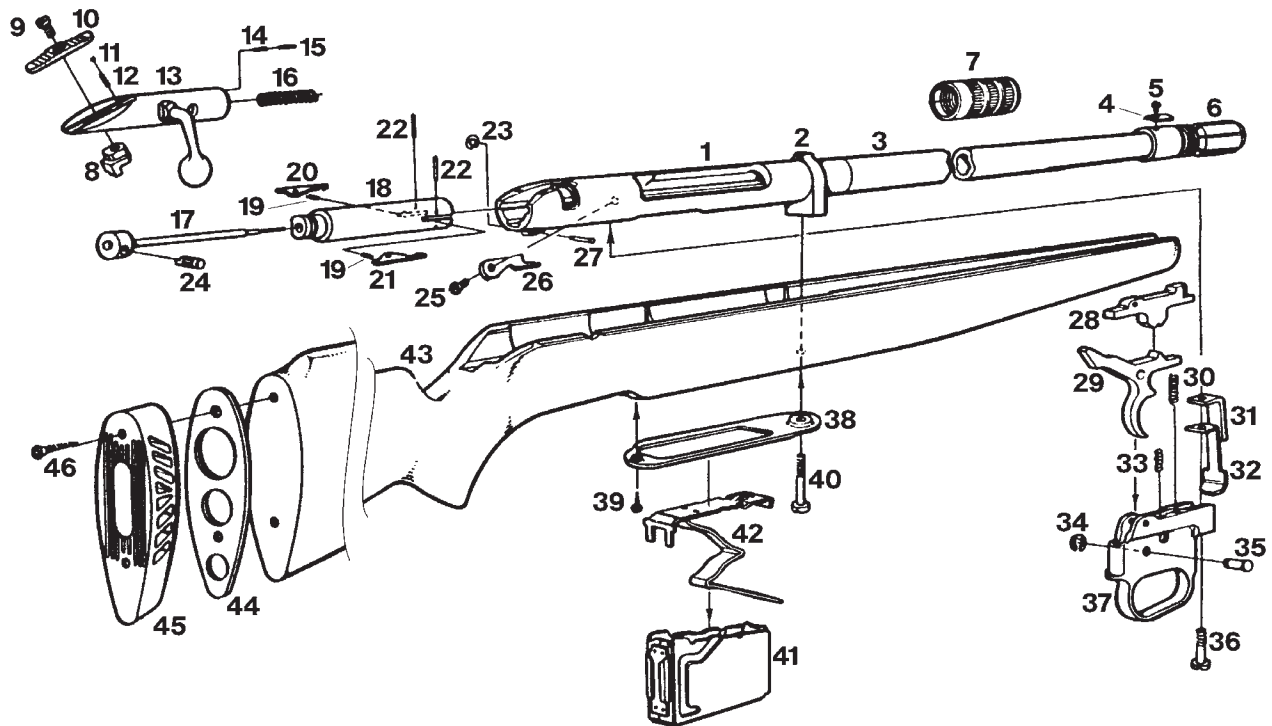
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|----|-------------------------------|----|------------------------------|----|-------------------------|
| 1 | Buttplate Screws | 26 | Extractor Screws | 51 | Follower |
| 2 | Buttplate | 27 | Extractor, Left | 52 | Bracket Screw, Front |
| 3 | Buttplate Spacer | 28 | Bolt | 53 | Elevator Spring |
| 4 | Stock | 29 | Extractor, Right | 54 | Cartridge Stop Spring |
| 5 | Loop and Bushing, Rear | 30 | Ejector | 55 | Elevator Pin |
| 6 | Swivel Screw, Rear | 31 | Barrel and Receiver Assembly | 56 | Elevator |
| 7 | Trigger Guard Screw, Rear | 32 | Windage Plate | 57 | Bracket |
| 8 | Trigger Guard | 33 | Washer | 58 | Hammer and Trigger Pins |
| 9 | Trigger Guard Screw, Front | 34 | Windage Plate Screw | 59 | Safety Pin |
| 10 | Escutcheon Plate Screw, Rear | 35 | Base | 60 | Retaining Ring |
| 11 | Takedown Screw | 36 | Elevation Slide | 61 | Bracket Screw, Rear |
| 12 | Escutcheon Plate Screw, Front | 37 | Front Sight | 62 | Retaining Ring |
| 13 | Escutcheon Plate | 38 | Magazine Mount | 63 | Safety |
| 14 | Loop and Bushing, Front | 39 | Cartridge Stop | 64 | Retaining Ring |
| 15 | Swivel Screw, Front | 40 | Takedown Mount | 65 | Hammer |
| 16 | Swivel Nut | 41 | Retaining Screw | 66 | Hammer Plunger |
| 17 | Receiver Cap | 42 | Magazine Tube, Inside | 67 | Hammer Spring |
| 18 | Receiver Cap Latch | 43 | Magazine Tube Tension Spring | 68 | Hammer Plunger Guide |
| 19 | Receiver Cap Pin | 44 | Magazine Tube, Outside | 69 | Retaining Ring |
| 20 | Receiver Cap Spring | 45 | Retaining Ring | 70 | Sear |
| 21 | Retaining Ring | 46 | Magazine Pin | 71 | Sear Pin |
| 22 | Bolt Collar | 47 | Magazine Knob | 72 | Trigger |
| 23 | Bolt Plate | 48 | Magazine Spring | 73 | Trigger Spring |
| 24 | Bolt Lever | 49 | Feed Spring Plunger | 74 | Retaining Ring |
| 25 | Firing Pin | 50 | Feed Spring | | |

Model 350KC Autoloading Rifle



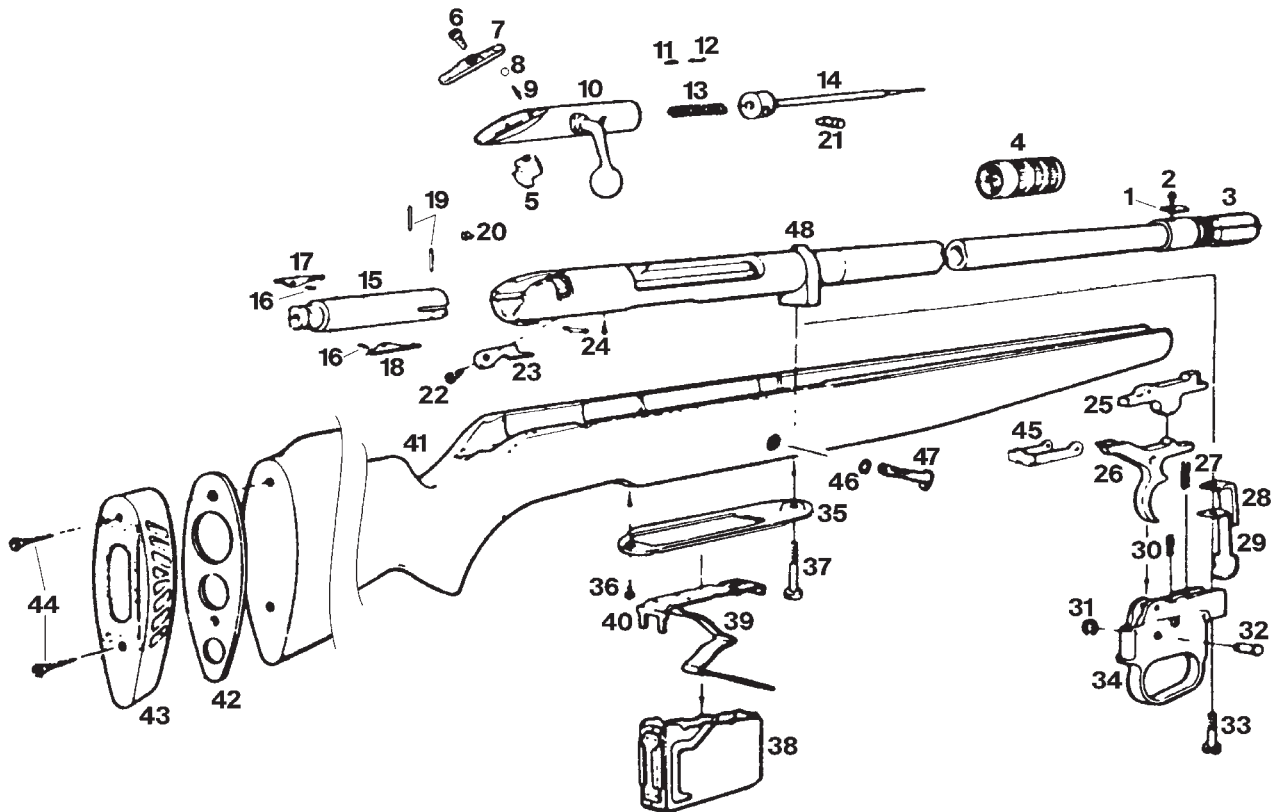
- | | | | |
|----|---------------------------|----|----------------------------|
| 1 | Breech Plug | 28 | Sear |
| 2 | Retracting Spring Plunger | 29 | Safety-Lever |
| 3 | Retracting Spring Bushing | 30 | Retaining Ring |
| 4 | Retracting Spring | 31 | Disconnecter Pin |
| 5 | Mainspring | 32 | Retaining Ring |
| 6 | Hammer | 33 | Disconnecter Bracket |
| 7 | Bolt | 34 | Safety Pin |
| 8 | Firing Pin | 35 | Trigger Pin |
| 9 | Retaining Pin | 36 | Disconnecter |
| 10 | Extractor Pin | 37 | Disconnecter Bracket Screw |
| 11 | Extractor Spring | 38 | Disconnecter Spring |
| 12 | Extractor | 39 | Disconnecter Spring Screw |
| 13 | Ejector | 40 | Trigger |
| 14 | Receiver | 41 | Trigger Spring |
| 15 | Deflector | 42 | Buttplate Screws |
| 16 | Elevation Slide | 43 | Buttplate |
| 17 | Windage Plate | 44 | Stock |
| 18 | Windage Plate Screw | 45 | Trigger Guard Screws |
| 19 | Base | 46 | Trigger Guard |
| 20 | Barrel | 47 | Stock Plate Screws |
| 21 | Beaded Front Sight | 48 | Magazine Stock Plate |
| 22 | Takedown Stud | 49 | Takedown Screw |
| 23 | Cocking Knob | 50 | Magazine Shell and Channel |
| 24 | Angle Bar | 51 | Magazine Follower |
| 25 | Magazine Latch | 52 | Magazine Spring |
| 26 | Angle Bar Screws | 53 | Magazine Bottom Plate |
| 27 | Sear Pin | 54 | Windage Plate Washer |

Model 385K Bolt-Action Shotgun



1	Receiver	24	Sear Pin
2	Recoil Plate	25	Ejector Screw
3	Barrel	26	Ejector
4	Choke Index Plate	27	Sear and Trigger Housing Retaining Pin
5	Front Sight	28	Sear
6	Choke Tube	29	Trigger
7	Choke Adjusting Sleeve	30	Sear Spring
8	Safety Lock	31	Angle Bar
9	Safety Button Screw	32	Magazine Latch
10	Safety Button	33	Trigger Spring
11	Safety Click Ball	34	Trigger Retaining Ring
12	Safety Click Ball Spring	35	Trigger Pin
13	Bolt	36	Trigger Housing Screw
14	Bolt Index Plunger Spring	37	Trigger Housing
15	Bolt Index Plunger	38	Stock Plate
16	Striker Spring	39	Stock Plate Screw and Nut
17	Firing Pin	40	Takedown Screw
18	Bolt Head	41	Magazine
19	Extractor Springs	42	Magazine Spring Assembly
20	Extractor, Left	43	Stock
21	Extractor, Right	44	Recoil Pad Spacer
22	Extractor Pins	45	Recoil Pad
23	Pin Retaining Ring	46	Recoil Pad Screw

Model 385KB and 485T Bolt-Action Shotgun

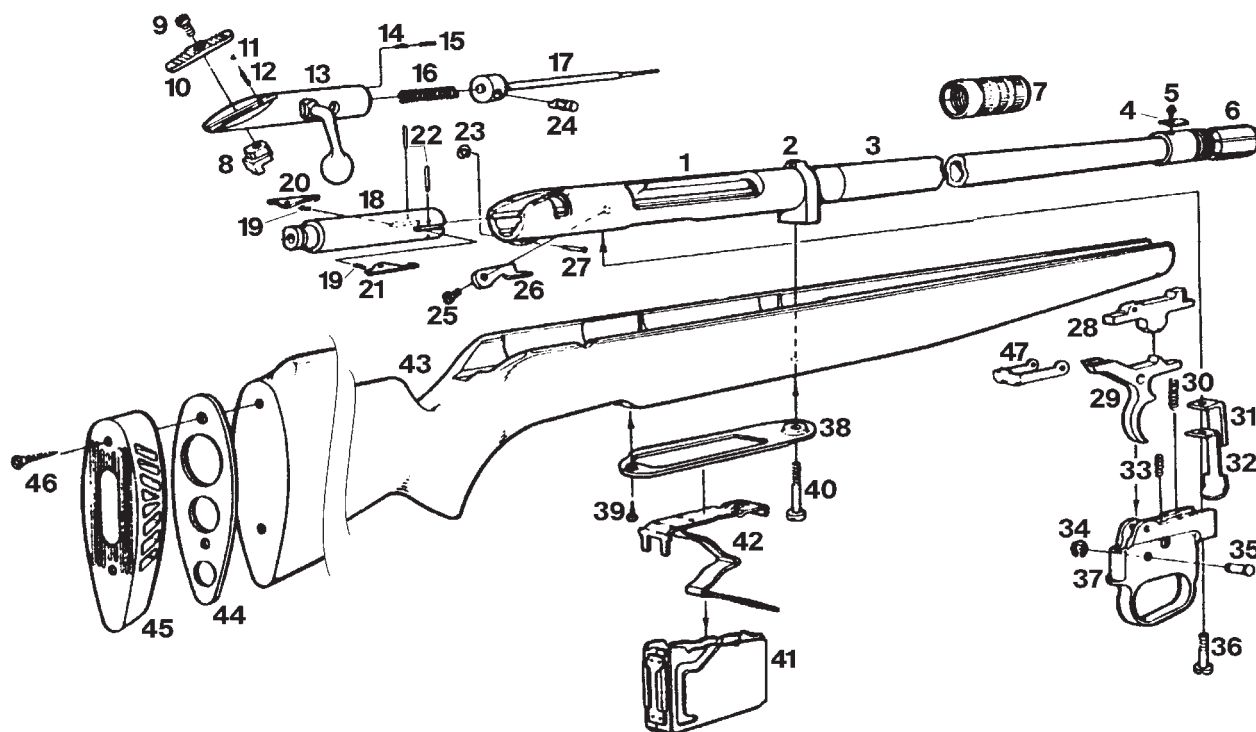


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|----|---|----|------------------------|
| 1 | Choke Index Plate | 26 | Trigger |
| 2 | Front Sight | 27 | Sear Spring |
| 3 | Choke Tube | 28 | Angle Bar |
| 4 | Choke Adjusting Sleeve | 29 | Magazine Latch |
| 5 | Safety Lock | 30 | Trigger Spring |
| 6 | Safety Button Screw | 31 | Trigger Retaining Ring |
| 7 | Safety Button | 32 | Trigger Pin |
| 8 | Safety Click Ball | 33 | Trigger Housing Screw |
| 9 | Safety Click Ball Spring | 34 | Trigger Housing |
| 10 | Bolt Complete | 35 | Stock Plate |
| 11 | Bolt Index Plunger Spring | 36 | Stock Plate Screw |
| 12 | Bolt Index Plunger | 37 | Takedown Screw |
| 13 | Striker Spring | 38 | Magazine Shell |
| 14 | Firing Pin Assembly | 39 | Magazine Spring |
| 15 | Bolt Head | 40 | Magazine Follower |
| 16 | Extractor Springs | 41 | Stock Complete |
| 17 | Extractor, Left | 42 | Recoil Pad Spacer |
| 18 | Extractor, Right | 43 | Recoil Pad |
| 19 | Extractor Pins | 44 | Recoil Pad Screw |
| 20 | Sear and Trigger Housing Retaining Ring | 45 | Safety Adapter |
| 21 | Sear Pin | 46 | Cross-Bolt Screw |
| 22 | Ejector Screw | 47 | Cross-Bolt Nut |
| 23 | Ejector | 48 | Barrel and Receiver |
| 24 | Sear and Trigger Housing Retaining Pin | | |
| 25 | Sear | | |

Parts Not Shown

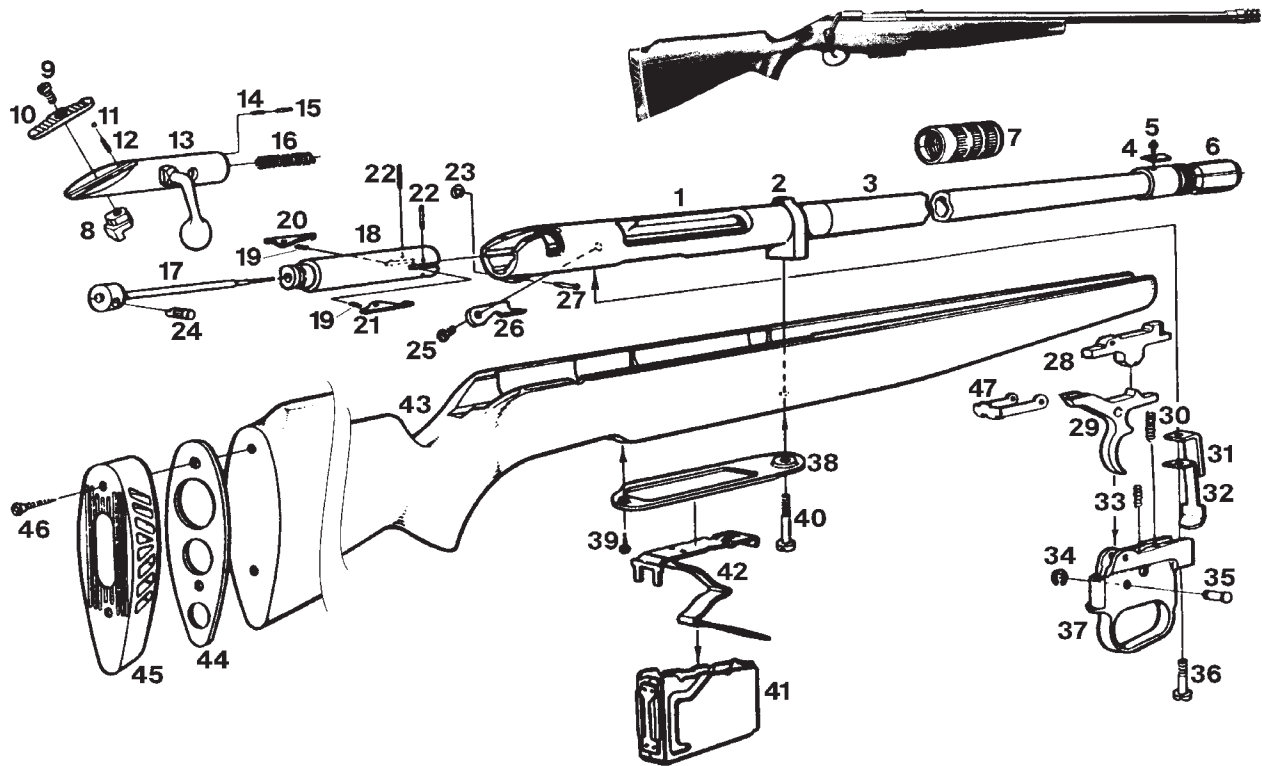
- Safety Detent Plate
- Stock Plate Nut

Model 390KA Bolt-Action Shotgun



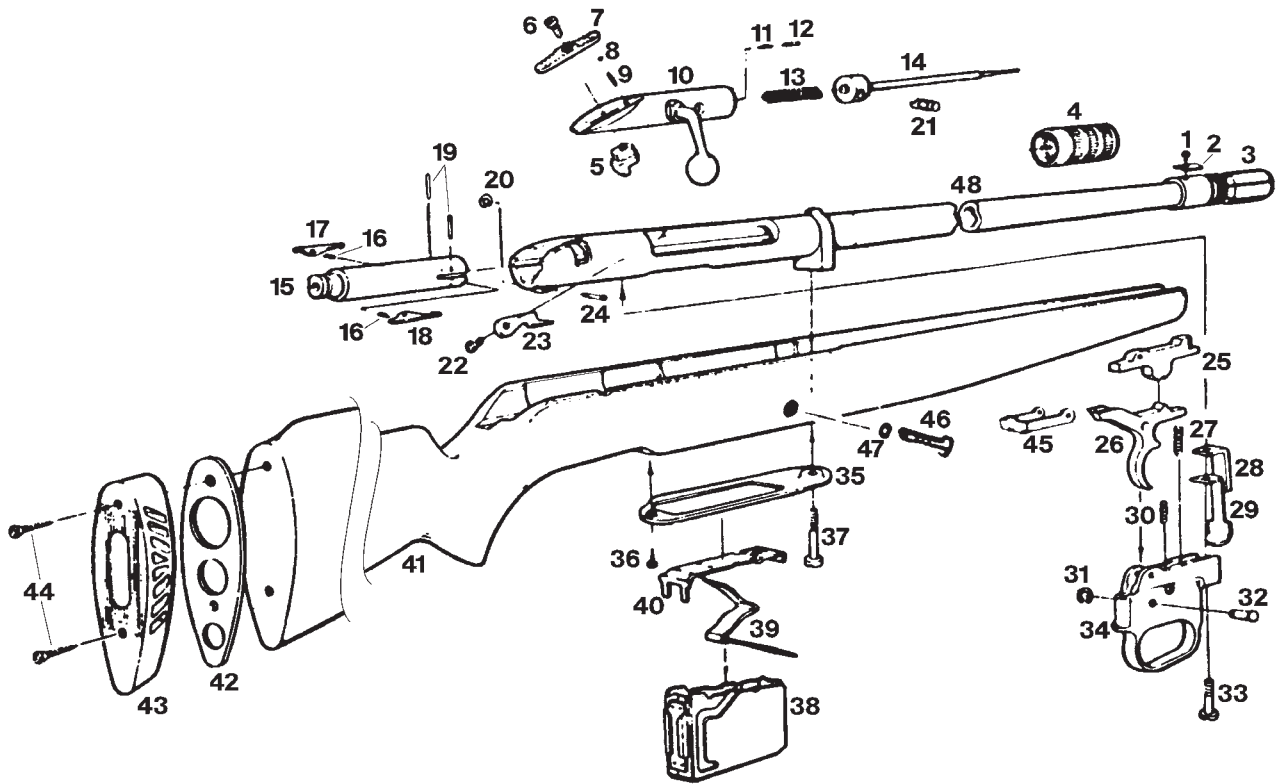
- | | | | |
|----|---|----|--|
| 1 | Receiver | 25 | Ejector Screw |
| 2 | Recoil Pad | 26 | Ejector |
| 3 | Barrel | 27 | Sear and Trigger Housing Retaining Pin |
| 4 | Choke Index Plate | 28 | Sear |
| 5 | Front Sight | 29 | Trigger |
| 6 | Choke Tube | 30 | Sear Spring |
| 7 | Choke Adjusting Sleeve | 31 | Angle Bar |
| 8 | Safety Lock | 32 | Magazine Latch |
| 9 | Safety Button Screw | 33 | Trigger Spring |
| 10 | Safety Button | 34 | Trigger Retaining Ring |
| 11 | Safety Click Ball | 35 | Trigger Pin |
| 12 | Safety Click Ball Spring | 36 | Trigger Housing Screw |
| 13 | Bolt | 37 | Trigger Housing |
| 14 | Bolt Index Plunger Spring | 38 | Stock Plate |
| 15 | Bolt Index Plunger | 39 | Stock Plate Screw and Nut |
| 16 | Striker Spring | 40 | Takedown Screw |
| 17 | Firing Pin | 41 | Magazine |
| 18 | Bolt Head | 42 | Magazine Spring Assembly |
| 19 | Extractor Springs | 43 | Stock |
| 20 | Extractor, Left | 44 | Recoil Pad Spacer |
| 21 | Extractor, Right | 45 | Recoil Pad |
| 22 | Extractor Pins | 46 | Recoil Pad Screw |
| 23 | Sear and Trigger Housing Retaining Ring | 47 | Safety Adapter |
| 24 | Sear Pin | | |

Model 395K and 395KA Bolt-Action Shotgun



- | | | | |
|----|--|----|--|
| 1 | Receiver | 25 | Ejector Screw |
| 2 | Recoil Plate | 26 | Ejector |
| 3 | Barrel | 27 | Sear and Trigger Housing Retaining Pin |
| 4 | Choke Index Plate | 28 | Sear |
| 5 | Front Sight | 29 | Trigger |
| 6 | Choke Tube | 30 | Sear Spring |
| 7 | Choke Adjusting Sleeve | 31 | Angle Bar |
| 8 | Safety Lock | 32 | Magazine Latch |
| 9 | Safety Button Screw | 33 | Trigger Spring |
| 10 | Safety Button | 34 | Trigger Retaining Ring |
| 11 | Safety Click Ball | 35 | Trigger Pin |
| 12 | Safety Click Ball Spring | 36 | Trigger Housing Screw |
| 13 | Bolt | 37 | Trigger Housing |
| 14 | Bolt Index Plunger Spring | 38 | Stock Plate |
| 15 | Bolt Index Plunger | 39 | Stock Plate Screw and Nut |
| 16 | Striker Spring | 40 | Takedown Screw |
| 17 | Firing Pin | 41 | Magazine |
| 18 | Bolt Head | 42 | Magazine Spring Assembly |
| 19 | Extractor Springs | 43 | Stock |
| 20 | Extractor, Left | 44 | Recoil Pad Spacer |
| 21 | Extractor, Right | 45 | Recoil Pad |
| 22 | Extractor Pins | 46 | Recoil Pad Screw |
| 23 | Sear and Trigger Housing Retaining Pin | 47 | Safety Adapter |
| 24 | Sear Pin | | |

Model 395KB and 495T Bolt-Action Rifle

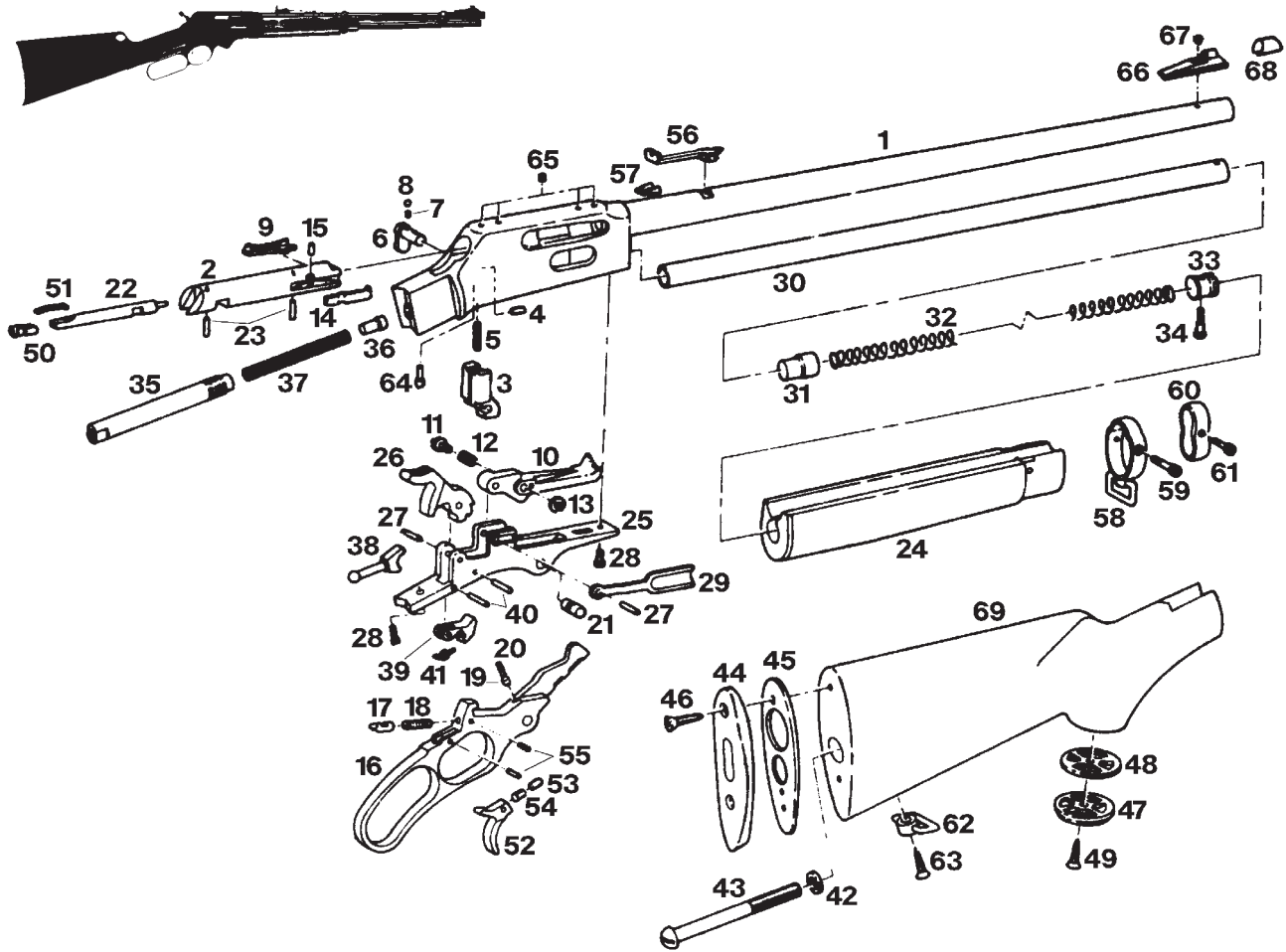


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|----|---|----|--------------------------|
| 1 | Front Sight | 26 | Trigger |
| 2 | Choke Index Plate | 27 | Sear Spring |
| 3 | Choke Tube | 28 | Angle Bar |
| 4 | Choke Adjusting Sleeve | 29 | Magazine Latch |
| 5 | Safety Lock | 30 | Trigger Spring |
| 6 | Safety Button Screw | 31 | Trigger Retaining Ring |
| 7 | Safety Button | 32 | Trigger Pin |
| 8 | Safety Click Ball | 33 | Trigger Housing Screw |
| 9 | Safety Click Ball Spring | 34 | Trigger Housing |
| 10 | Bolt Body | 35 | Stock Plate |
| 11 | Bolt Index Plunger Spring | 36 | Stock Plate Screw |
| 12 | Bolt Index Plunger | 37 | Takedown Screw |
| 13 | Striker Spring | 38 | Magazine Shell Assembly |
| 14 | Firing Pin Assembly | 39 | Magazine Spring Assembly |
| 15 | Bolt Head | 40 | Magazine Follower |
| 16 | Extractor Springs | 41 | Stock Complete |
| 17 | Extractor, Left | 42 | Recoil Pad Spacer |
| 18 | Extractor, Right | 43 | Recoil Pad |
| 19 | Extractor Pins | 44 | Recoil Pad Screws |
| 20 | Sear and Trigger Housing Retaining Ring | 45 | Safety Adapter |
| 21 | Sear Pin | 46 | Cross Bolt Screw |
| 22 | Ejector Screw | 47 | Cross Bolt Nut |
| 23 | Ejector | 48 | Barrel and Receiver |
| 24 | Sear and Trigger Housing Retaining Pin | | |
| 25 | Sear | | |

Parts Not Shown

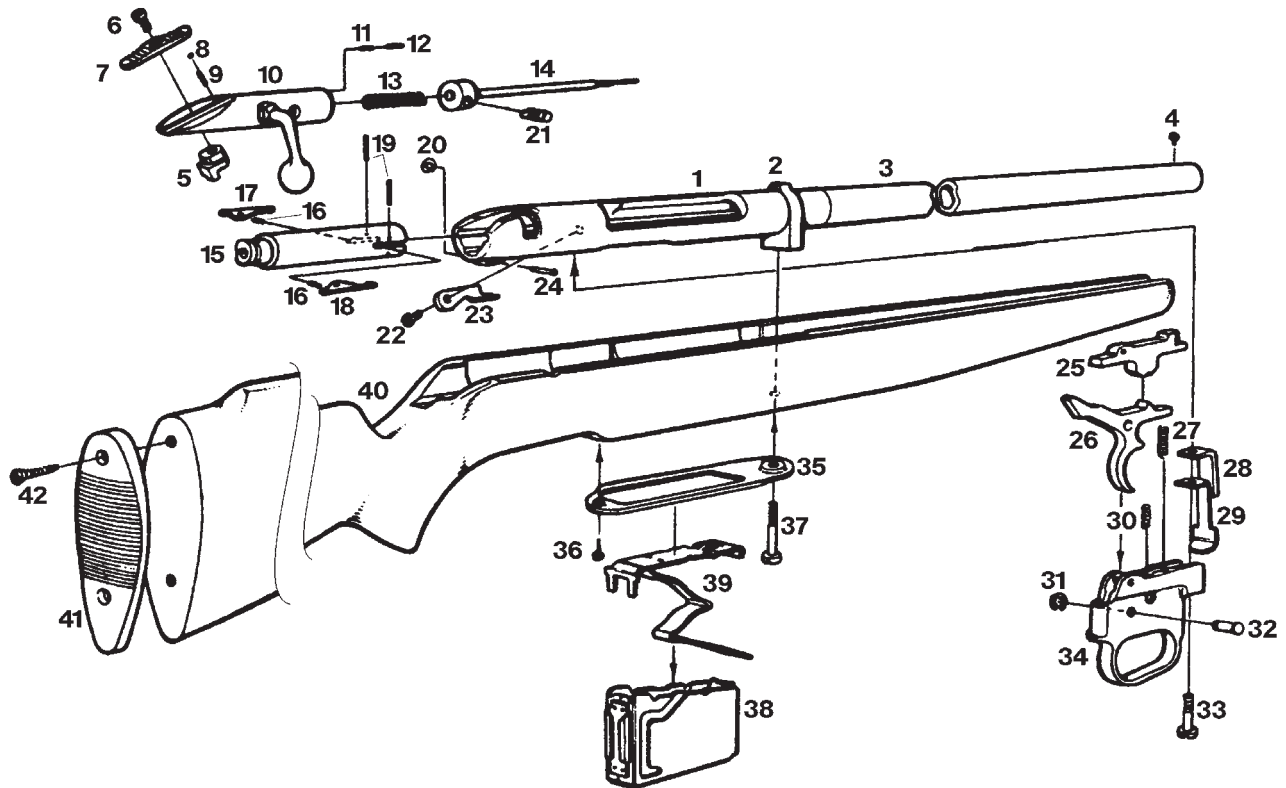
- Safety Detent Plate
- Stock Plate Nut

Model 472PCA and 472PRA Lever-Action Rifle



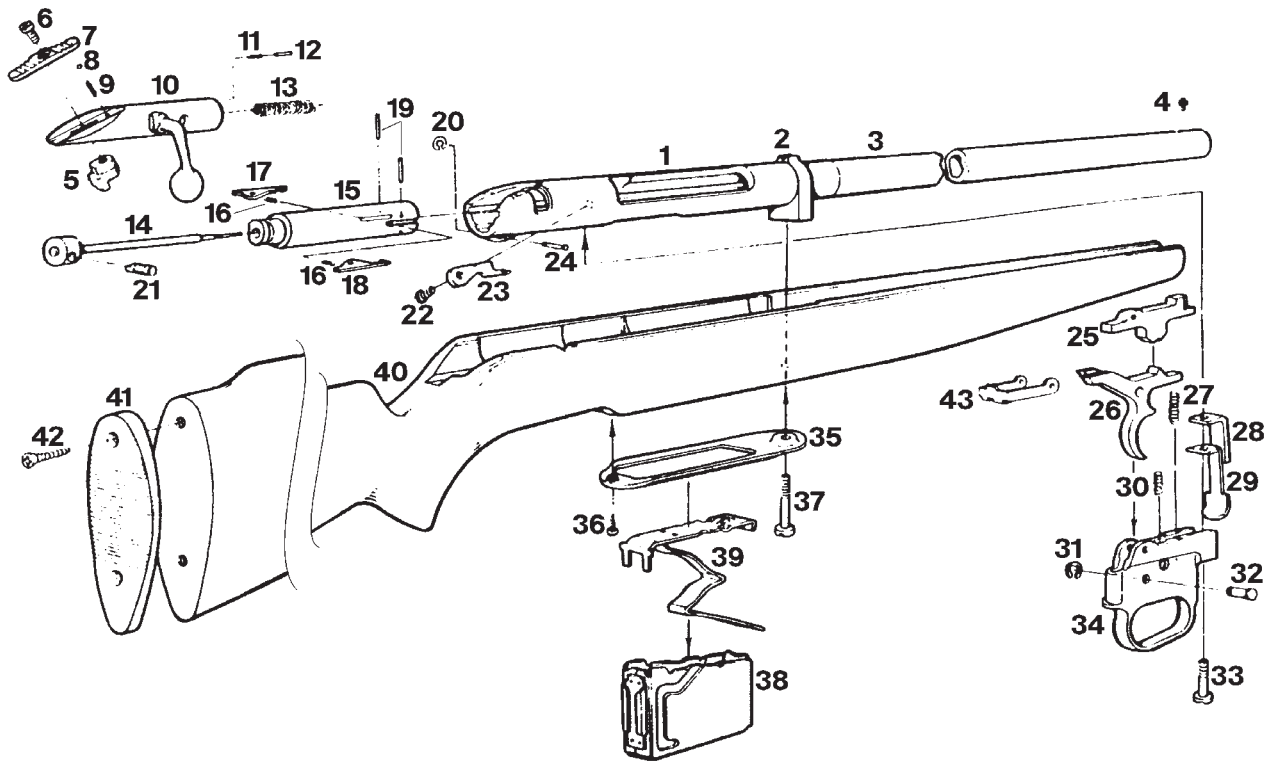
- | | | |
|---|---------------------------------------|---|
| 1 Barrel and Receiver Assembly | 23 Firing Pin Retaining Pins | 47 Grip Cap |
| 2 Bolt | 24 Forearm | 48 Grip Cap Spacer |
| 3 Bolt Lock | 25 Hammer Housing | 49 Grip Cap Screw |
| 4 Bolt Lock Pin | 26 Hammer | 50 Striker |
| 5 Bolt Lock Spring | 27 Hammer Pins | 51 Striker Retracting Spring |
| 6 Safety | 28 Hammer Housing Screws | 52 Trigger |
| 7 Safety Click Spring | 29 Loading Ramp | 53 Trigger Plunger |
| 8 Safety Click Ball | 30 Magazine Tube | 54 Trigger Plunger Return Spring |
| 9 Ejector Assembly | 31 Magazine Tube Follower | 55 Trigger Housing Plunger Pins |
| 10 Elevator | 32 Magazine Spring | 56 Rear Sight |
| 11 Elevator Plunger | 33 Magazine Tube End Cap | 57 Rear Sight Elevation Slide |
| 12 Elevator Plunger Spring | 34 Magazine Tube End Cap Screw | 58 Rear Barrel Band |
| 13 Elevator Plunger Retaining Ring | 35 Mainspring Tube | 59 Rear Barrel Band Screw |
| 14 Extractor | 36 Mainspring Guide | 60 Forward Barrel Band |
| 15 Extractor Pin | 37 Mainspring | 61 Forward Barrel Band Screw |
| 16 Finger Lever | 38 Rebound Lever | 62 Loop and Bushing |
| 17 Finger Lever Retaining Plunger | 39 Sear | 63 Swivel Screw |
| 18 Finger Lever Retaining Plunger Spring | 40 Sear Pins | 64 Safety Retaining Screw |
| 19 Finger Lever Pin Retaining Plunger | 41 Sear Spring | 65 Dummy Screws |
| 20 Spring | 42 Stock Washer | 66 Front Sight |
| 21 Finger Lever Pin | 43 Stock Bolt | 67 Screw |
| 22 Firing Pin | 44 Recoil Pad | 68 Front Sight Hood |
| | 45 Buttplate Spacer | 69 Stock |
| | 46 Buttplate Screws | |

Model 485 Bolt-Action Shotgun

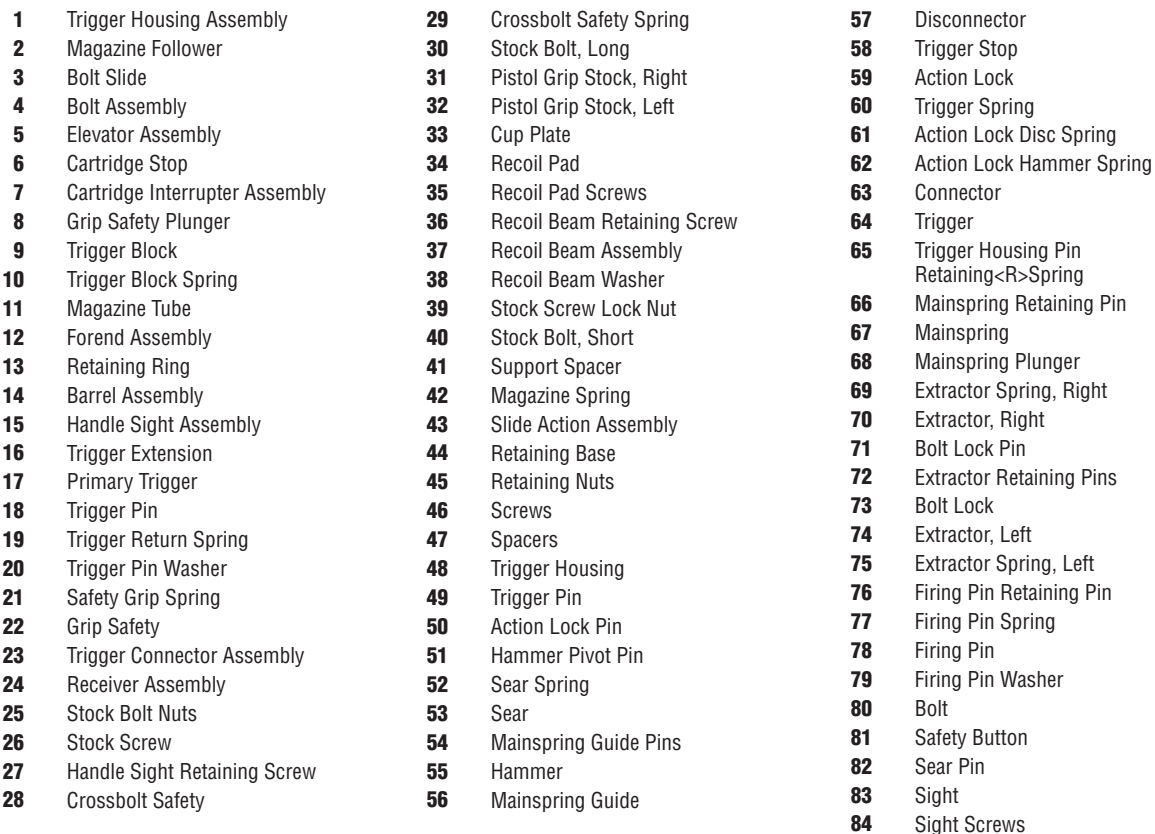


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|----|---|----|--|
| 1 | Receiver | 22 | Ejector Screw |
| 2 | Recoil Plate | 23 | Ejector |
| 3 | Barrel | 24 | Sear and Trigger Housing Retaining Pin |
| 4 | Front Sight | 25 | Sear |
| 5 | Safety Lock | 26 | Trigger |
| 6 | Safety Button Screw | 27 | Sear Spring |
| 7 | Safety Button | 28 | Angle Bar |
| 8 | Safety Click Ball | 29 | Magazine Latch |
| 9 | Safety Click Spring | 30 | Trigger Spring |
| 10 | Bolt | 31 | Trigger Retaining Ring |
| 11 | Bolt Index Plunger Spring | 32 | Trigger Pin |
| 12 | Bolt Index Plunger | 33 | Trigger Housing Screw |
| 13 | Striker Spring | 34 | Trigger Housing |
| 14 | Firing Pin | 35 | Stock Plate |
| 15 | Bolt Head | 36 | Stock Plate Screw and Nut |
| 16 | Extractor Springs | 37 | Takedown Screw |
| 17 | Left Extractor | 38 | Magazine |
| 18 | Right Extractor | 39 | Magazine Spring Assembly |
| 19 | Extractor Pins | 40 | Stock |
| 20 | Sear and Trigger Housing Retaining Ring | 41 | Buttplate |
| 21 | Sear Pin | 42 | Buttplate Screw |

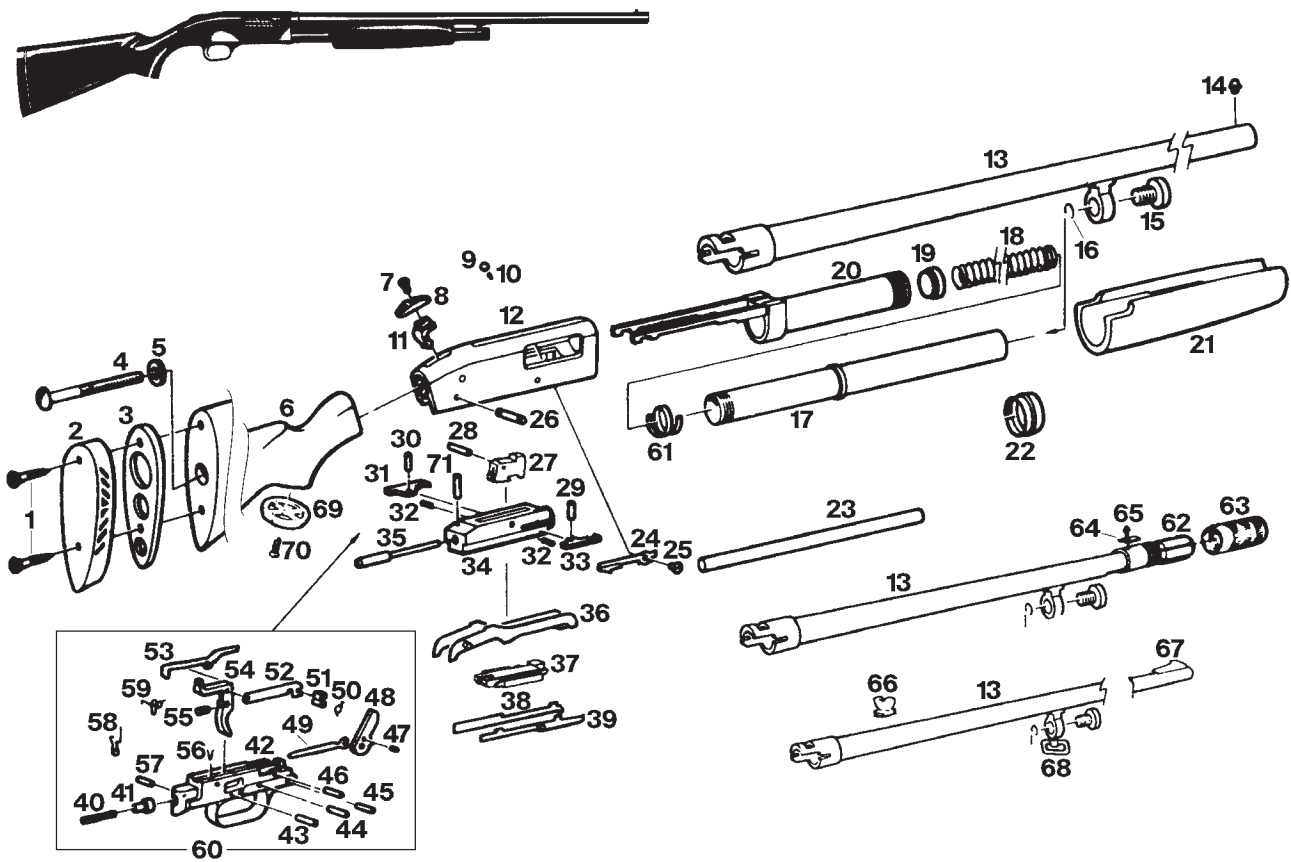
Model 490A and 495A Bolt-Action Shotgun



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|----|---|----|--|
| 1 | Receiver | 23 | Ejector |
| 2 | Recoil Plate | 24 | Sear and Trigger Housing Retaining Pin |
| 3 | Barrel | 25 | Sear |
| 4 | Front Sight | 26 | Trigger |
| 5 | Safety Lock | 27 | Sear Spring |
| 6 | Safety Button Screw | 28 | Angle Bar |
| 7 | Safety Button | 29 | Magazine Latch |
| 8 | Safety Click Ball | 30 | Trigger Spring |
| 9 | Safety Click Spring | 31 | Trigger Retaining Ring |
| 10 | Bolt | 32 | Trigger Pin |
| 11 | Bolt Index Plunger Spring | 33 | Trigger Housing Screw |
| 12 | Bolt Index Plunger | 34 | Trigger Housing |
| 13 | Striker Spring | 35 | Stock Plate |
| 14 | Firing Pin | 36 | Stock Plate Screw and Nut |
| 15 | Bolt Head | 37 | Takedown Screw |
| 16 | Extractor Springs | 38 | Magazine |
| 17 | Extractor, Left | 39 | Magazine Spring Assembly |
| 18 | Extractor, Right | 40 | Stock |
| 19 | Extractor Pins | 41 | Buttplate |
| 20 | Sear and Trigger Housing Retaining Ring | 42 | Buttplate Screw |
| 21 | Sear Pin | 43 | Safety Adapter |
| 22 | Ejector Screw | | |

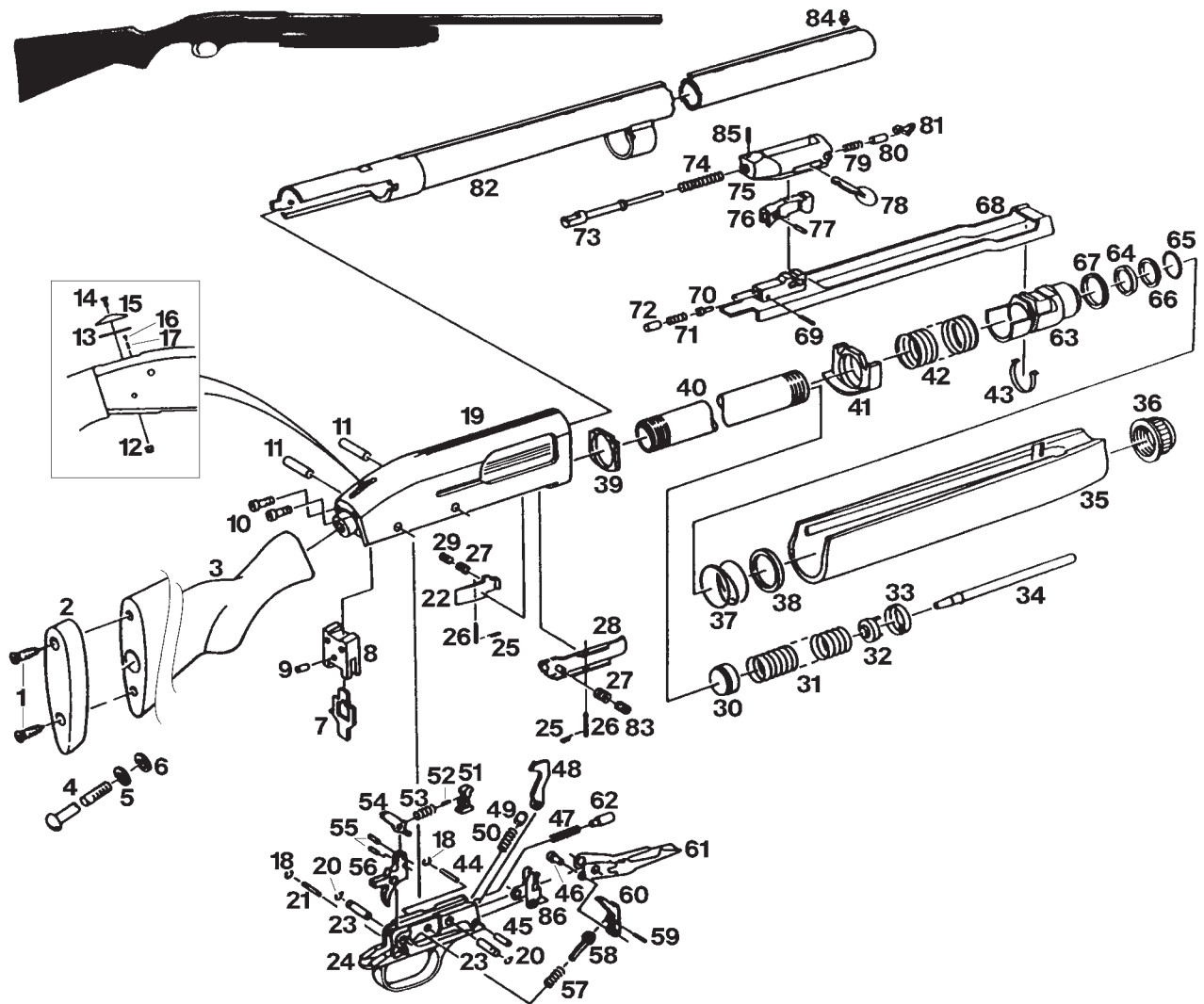


Model 500 Slide-Action Shotgun

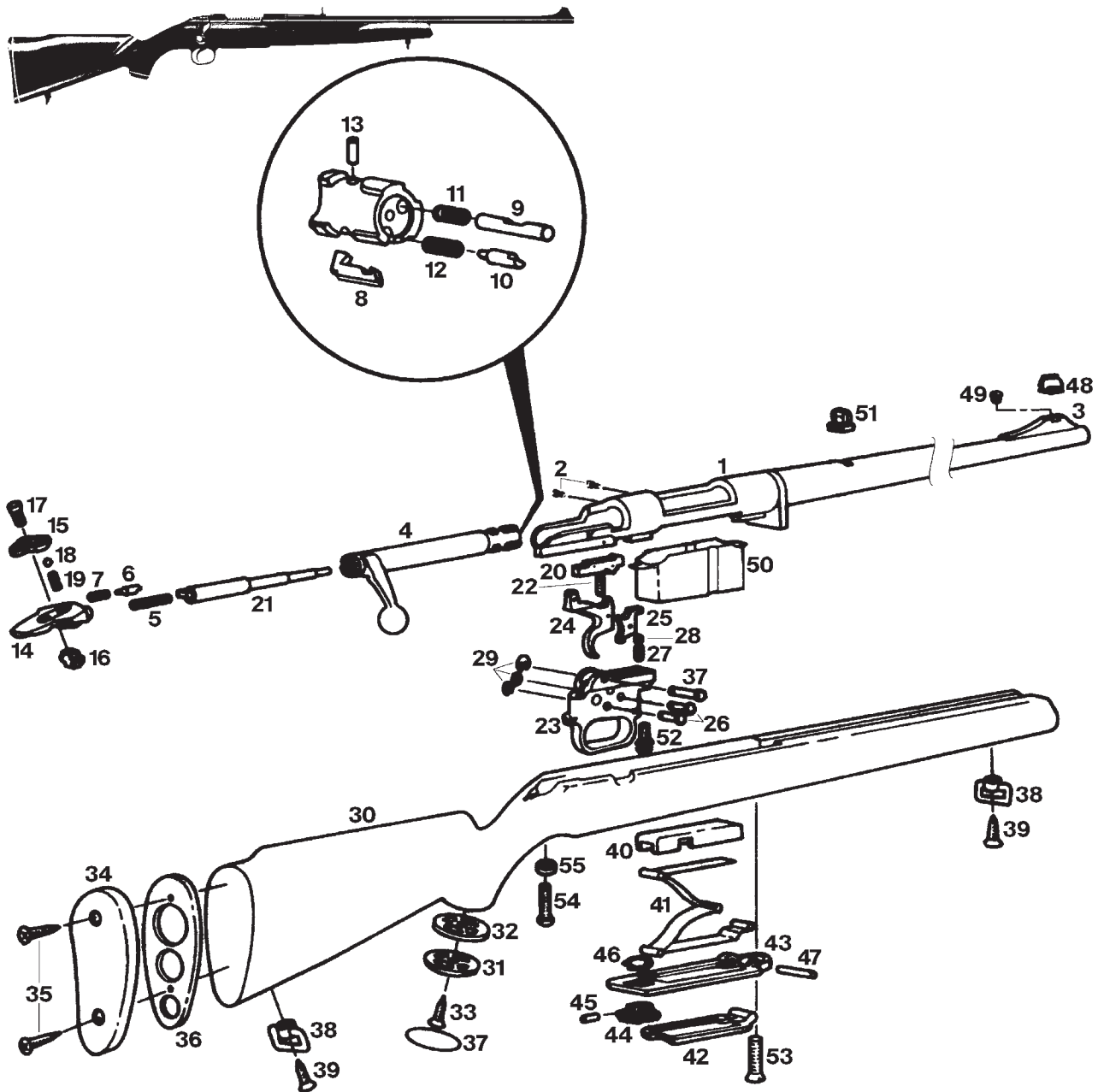


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|---------------------------|-----------------------------------|------------------------------|
| 1 Recoil Pad Screws | 25 Ejector Screw | 49 Mainspring Guide |
| 2 Recoil Pad | 26 Trigger Housing Pin | 50 Sear Spring |
| 3 Black Spacer | 27 Bolt Lock | 51 Sear |
| 4 Stock Bolt | 28 Bolt Lock Pin | 52 Disconnecter |
| 5 Stock Bolt Washer | 29 Extractor Retaining Pin, Right | 53 Action Lock |
| 6 Stock | 30 Extractor Retaining Pin, Left | 54 Trigger |
| 7 Safety Button Screw | 31 Extractor, Left | 55 Trigger Spring |
| 8 Safety Button | 32 Extractor Springs | 56 Trigger Housing Pin |
| 9 Safety Click Ball | 33 Extractor, Right | Retaining<R>Spring |
| 10 Safety Click Spring | 34 Bolt | 57 Mainspring Retaining Pin |
| 11 Safety Lock | 35 Firing Pin | 58 Lock Action Hammer Spring |
| 12 Receiver | 36 Elevator Assembly | 59 Lock Action Disconnecter |
| 13 Barrel | 37 Bolt Slide | Spring |
| 14 Front Sight | 38 Cartridge Stop | 60 Trigger Housing |
| 15 Takedown Screw | 39 Cartridge Interruptor Assembly | 61 Slide Action Spring |
| 16 Retaining Ring | 40 Mainspring | 62 Choke Tube |
| 17 Magazine Tube Assembly | 41 Mainspring Plunger | 63 Choke Sleeve |
| 18 Magazine Spring | 42 Trigger Housing | 64 Index Plate |
| 19 Magazine Follower | 43 Trigger Pin | 65 Front Sight |
| 20 Slide Action Assembly | 44 Action Lock Pin | 66 Rear Sight Assembly |
| 21 Forend | 45 Sear Pin | 67 Front Sight |
| 22 Slide Action Tube Nut | 46 Hammer Pin | 68 Front Swivel |
| 23 Magazine Wood Plug | 47 Mainspring Guide Pin | 69 Grip Cap |
| 24 Ejector | 48 Hammer | 70 Grip Cap Screw |
| | | 71 Firing Pin Retaining Pin |

Model 5500 Mark II Autoloading Shotgun

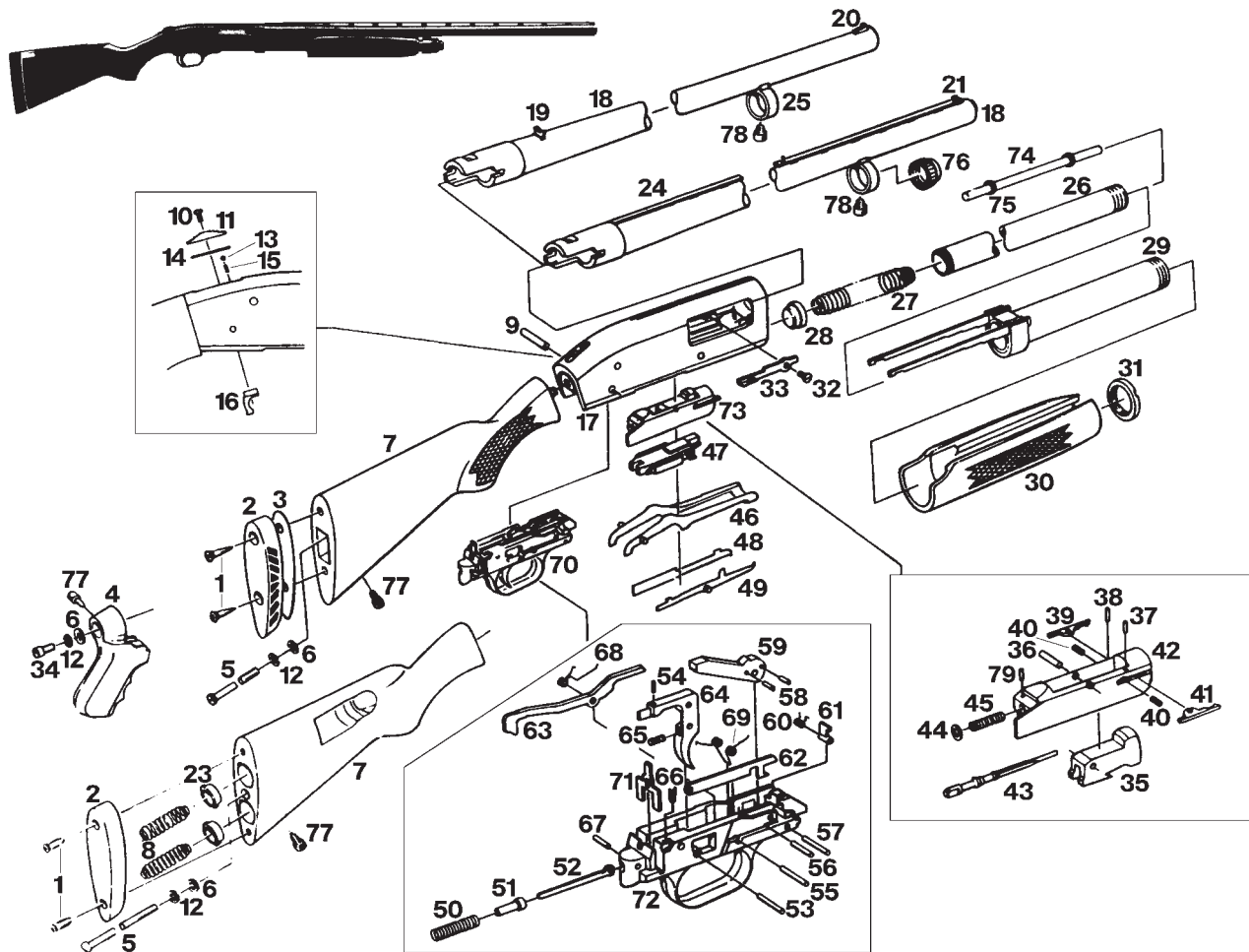


1 Recoil Pad Screws	22 Shell Stop, Left	44 Sear Pin	66 Forward Seal Ring
2 Recoil Pad	23 Trigger Housing Pin Bushings	45 Hammer Pin	67 Outer Piston Ring
3 Stock	24 Trigger Housing	46 Elevator Pawl Pin	68 Action Bar Sub-Assembly
4 Stock Bolt	25 Pivot Pin Retaining Clips	47 Bolt Release Spring	69 Retaining Pin
5 Stock Bolt Lock Washer	26 Shell Stop Pivot Pins	48 Hammer	70 Operating Handle Plunger
6 Stock Bolt Washer	27 Shell Stop Springs	49 Hammer Spring Plunger	71 Operating Handle Plunger Spring
7 Safety Connector	28 Shell Stop Assembly, Right	50 Hammer Spring	72 Slide Block Buffer
8 Bolt Buffer	29 Cartridge Stop Buffer, Left	51 Sear	73 Firing Pin
9 Safety Connector Retaining Pin	30 Magazine Follower	52 Sear Spring Pin	74 Firing Pin Spring
10 Bolt Buffer Screws	31 Magazine Spring	53 Sear Disconnecter Spring	75 Bolt
11 Trigger Housing Pins	32 Forend Cap Detent	54 Disconnecter	76 Bolt Lock
12 Safety Lock	33 Magazine Spring Retainer	55 Disconnecter Pins	77 Bolt Lock Pin
13 Detent Plate	34 Magazine Plug	56 Trigger	78 Operating Handle
14 Safety Button Screw	35 Forend	57 Elevator Pawl Spring	79 Extractor Spring
15 Safety Button	36 Forend Cap	58 Elevator Pawl Strut	80 Extractor Plunger
16 Safety Detent Ball	37 Recoil Spring	59 Elevator Pawl Strut Pin	81 Extractor
17 Safety Detent Spring	38 Recoil Washer	60 Elevator Pawl	82 Barrel Assembly
18 Trigger Housing Pin Retainers	39 Receiver Insert	61 Elevator	83 Cartridge Stop Buffer, Right
19 Receiver	40 Magazine Tube	62 Bolt Release Spring Plunger	84 Front Sight
20 Retaining Rings	41 Inertia Weight Buffer	63 Inertia Weight	85 Firing Pin Retaining Pin
21 Trigger Pin	42 Action Spring	64 Inner Piston Ring	86 Bolt Release
	43 Action Bar Spring Retainer	65 O Ring	

Model 800 Bolt-Action Rifle


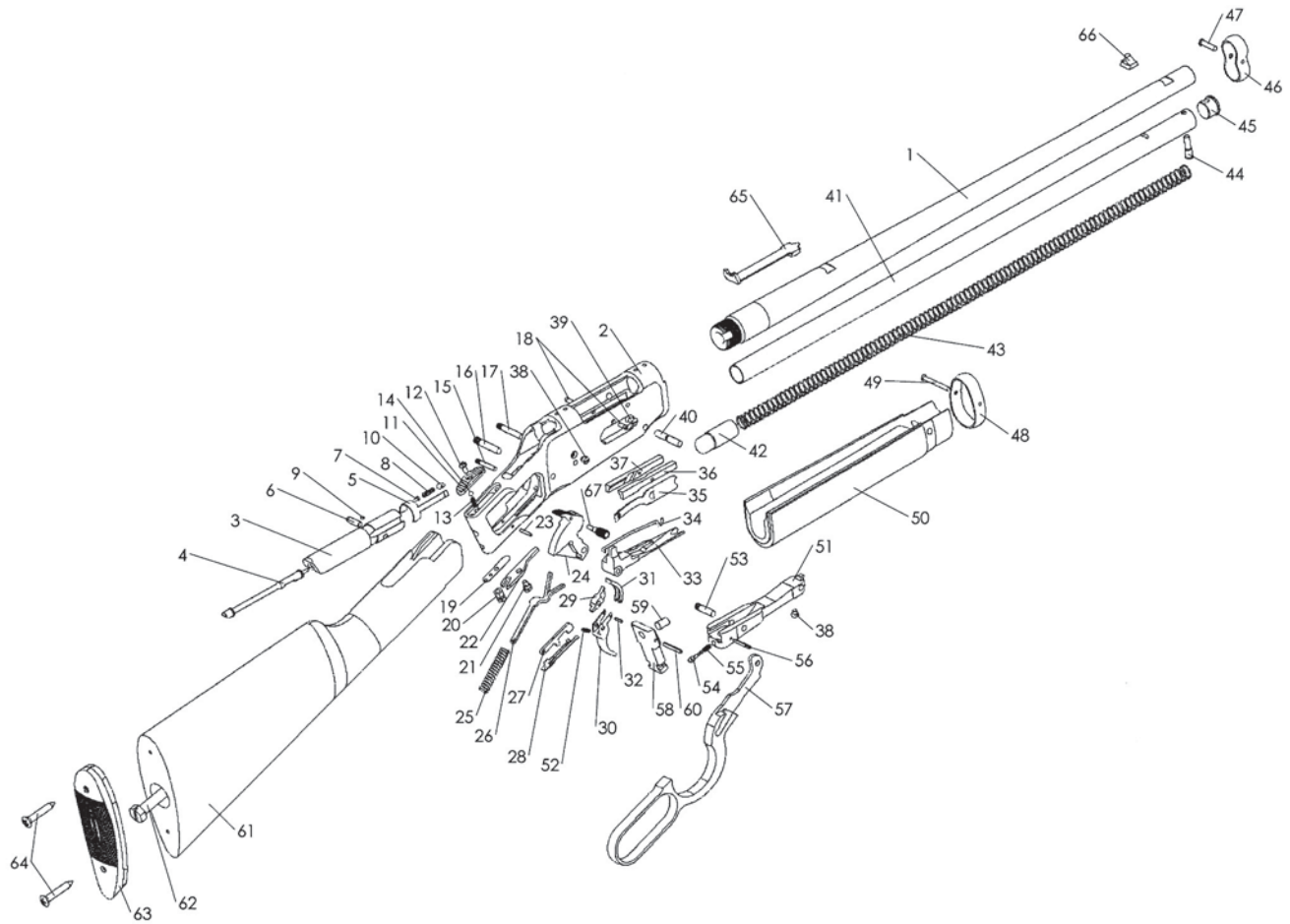
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|--------------------------------|----------------------------|-------------------------------------|----------------------------------|
| 1 Barrel and Receiver Assembly | 15 Safety Button | 29 Retaining Rings | 43 Magazine Stock Plate |
| 2 Dummy Screws | 16 Safety Lock | 30 Stock | 44 Magazine Latch |
| 3 Front Sight Ramp | 17 Safety Button Screw | 31 Grip Cap | 45 Magazine Latch Spring |
| 4 Bolt | 18 Safety Click Ball | 32 Grip Cap Spacer | 46 Magazine Latch Retaining Ring |
| 5 Striker Spring | 19 Safety Click Spring | 33 Grip Cap Screw | 47 Magazine Floorplate Pin |
| 6 Safety Cap Lock Plunger | 20 Sear | 34 Buttplate | 48 Front Sight |
| 7 Safety Cap Lock Spring | 21 Firing Pin | 35 Buttplate Screws | 49 Front Sight Screw |
| 8 Extractor | 22 Sear and Trigger Spring | 36 Buttplate Spacer | 50 Magazine Shell |
| 9 Ejector | 23 Trigger Housing | 37 Housing Pin | 51 Rear Sight |
| 10 Extractor Plunger | 24 Trigger | 38 Swivel Loop and Bushing Assembly | 52 Trigger Housing Screw |
| 11 Ejector Spring | 25 Trigger Sear | 39 Swivel Screws | 53 Front Takedown Screw |
| 12 Extractor Spring | 26 Trigger and Sear Pins | 40 Magazine Follower | 54 Rear Takedown Screw |
| 13 Ejector Retaining Pin | 27 Trigger Sear Spring | 41 Magazine Spring | 55 Escutcheon |
| 14 Safety Cap | 28 Trigger Sear Plunger | 42 Magazine Floorplate | |

Model 835 Ulti-Mag Slide-Action Shotgun



- | | | |
|----------------------------|-----------------------------------|------------------------------|
| 1 Recoil Pad Screws | 28 Magazine Follower | 55 Action Lock Pin |
| 2 Recoil Pad | 29 Slide Action Tube Assembly | 56 Hammer Pin |
| 3 Spacer | 30 Forearm | 57 Sear Pin |
| 4 Cruiser Grip | 31 Action Slide Tube Nut | 58 Mainspring Guide Pins |
| 5 Stock Bolt | 32 Ejector Screw | 59 Hammer |
| 6 Stock Bolt Washers | 33 Ejector | 60 Sear Spring |
| 7 Stock | 34 Pistol Grip Stock Bolt | 61 Sear |
| 8 Follower Springs | 35 Bolt Lock | 62 Disconnecter |
| 9 Trigger Housing Pin | 36 Bolt Lock Pin | 63 Action Lock Lever |
| 10 Safety Button Screw | 37 Extractor Retaining Pin, Right | 64 Trigger |
| 11 Safety Button | 38 Extractor Retaining Pin, Left | 65 Trigger Spring |
| 12 Stock Bolt Lock Washer | 39 Extractor, Left | 66 Trigger Housing Pin |
| 13 Safety Detent Ball | 40 Extractor Springs | Retaining<R>Spring |
| 14 Safety Detent Plate | 41 Extractor, Right | 67 Mainspring Retaining Pin |
| 15 Safety Detent Spring | 42 Bolt | 68 Lock Action Hammer Spring |
| 16 Safety Block | 43 Firing Pin | 69 Lock Action Disconnecter |
| 17 Receiver | 44 Firing Pin Washer | Spring |
| 18 Barrel Assembly | 45 Firing Pin Spring | 70 Trigger Housing Assembly |
| 19 Rear Sight Assembly | 46 Elevator Assembly | 71 Connector |
| 20 Front Sight Ramp | 47 Bolt Slide | 72 Trigger Housing |
| 21 Bead Sight | 48 Cartridge Stop | 73 Bolt Assembly |
| 22 Middle Sight | 49 Cartridge Interruptor Assembly | 74 Dowel |
| 23 Followers | 50 Mainspring | 75 O Rings |
| 24 Ventilated Rib | 51 Mainspring Plunger | 76 Magazine Cap |
| 25 Takedown Screw Assembly | 52 Mainspring Guide | 77 Stud, Rear |
| 26 Magazine Tube | 53 Trigger Pin | 78 Stud, Front |
| 27 Magazine Tube Spring | 54 Trigger Stop | 79 Firing Pin Retaining Pin |

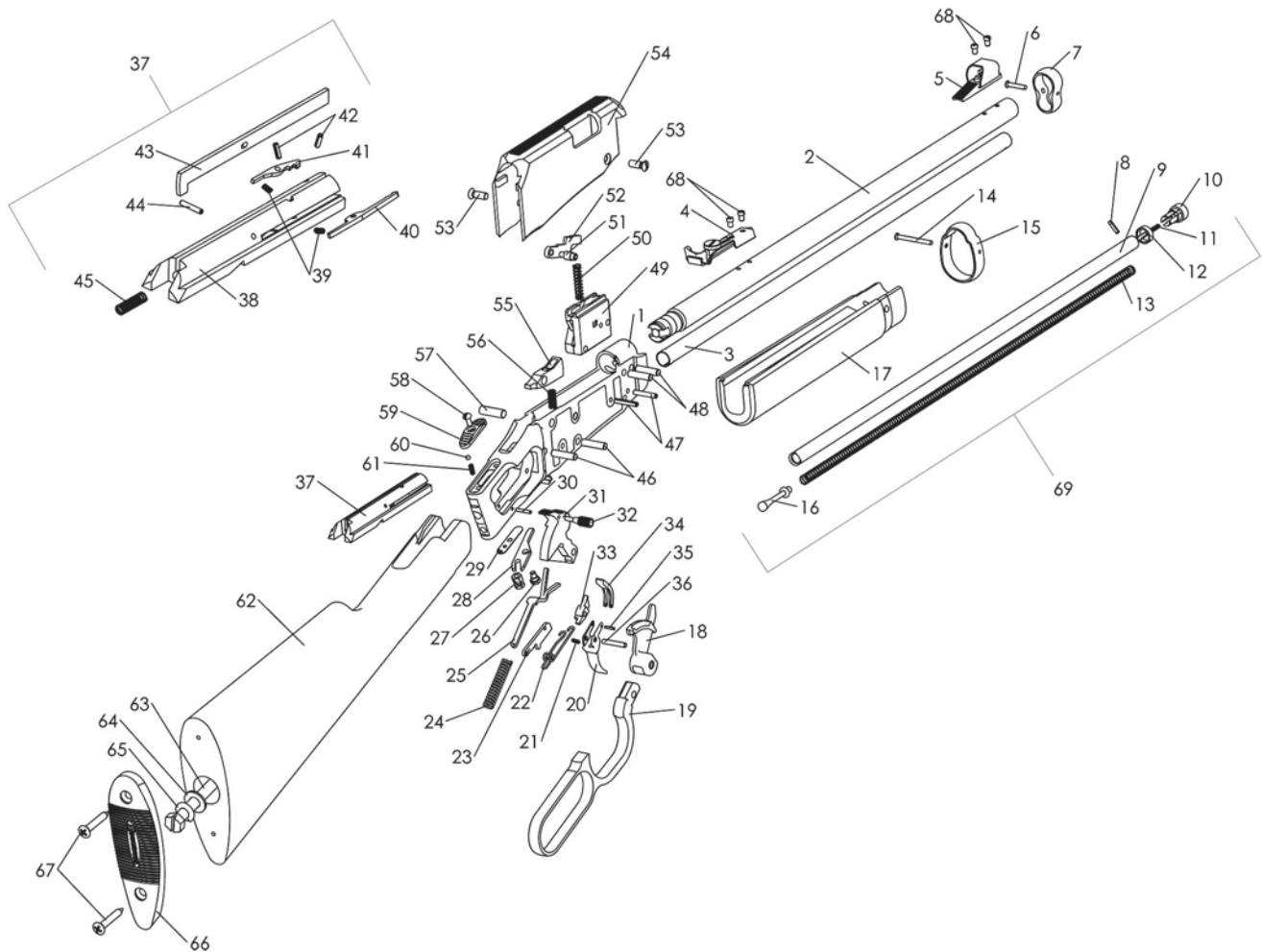
Model 464 Centerfire Rifle



1	* Barrel	25	Hammer Spring	48	Rear Barrel Band
2	* Receiver	26	Hammer Spring Strut	49	Rear Band Screw
3	* Bolt	27	Trigger Stop	50	Forearm
4	Firing Pin	28	Trigger Stop/Sear Spring	51	Link
5	Extractor	29	* Sear	52	Trigger Return Spring
6	Lever Bolt Pin	30	Trigger	53	Lever Link Pin
7	Lever Pin Detent	31	Hammer Block	54	Link Plunger
8	Ejector Spring	32	Hammer Block Pin	55	Link Plunger Spring
9	Ejector Retaining Pin	33	Carrier	56	Link Plunger Retaining Pin
10	Ejector	34	Carrier Spring	57	Lever
11	* Safety Button	35	Loading Port Spring Cover	58	* Locking Bolt
12	* Safety Button Screw	36	Cartridge Guide, Right hand	59	Firing Pin Striker
13	* Safety Detent Spring	37	Cartridge Guide, Left hand	60	Striker Retaining Pin
14	* Safety Detent Ball	38	Loading Port Spring Cover Screw (2)	61	Stock
15	Trigger Pin	39	Carrier Spring Screw	62	Stock Bolt
16	Hammer Pin	40	Link Pivot Pin	63	Recoil Pad
17	Carrier Pin	41	Magazine Tube	64	Recoil Pad Retaining Screw (2)
18	Cartridge Guide Screw	42	Magazine Follower	65	Rear Sight
19	* Safety Detent Plate	43	Magazine Spring	66	Front Sight
20	* Safety Arm Actuator	44	Magazine Plug Screw	67	Hammer Extension
21	* Safety Pivot Screw	45	Magazine Plug		
22	* Safety Arm	46	Front Barrel Band		
23	Trigger Stop Pin	47	Front Band Screw		
24	* Hammer				

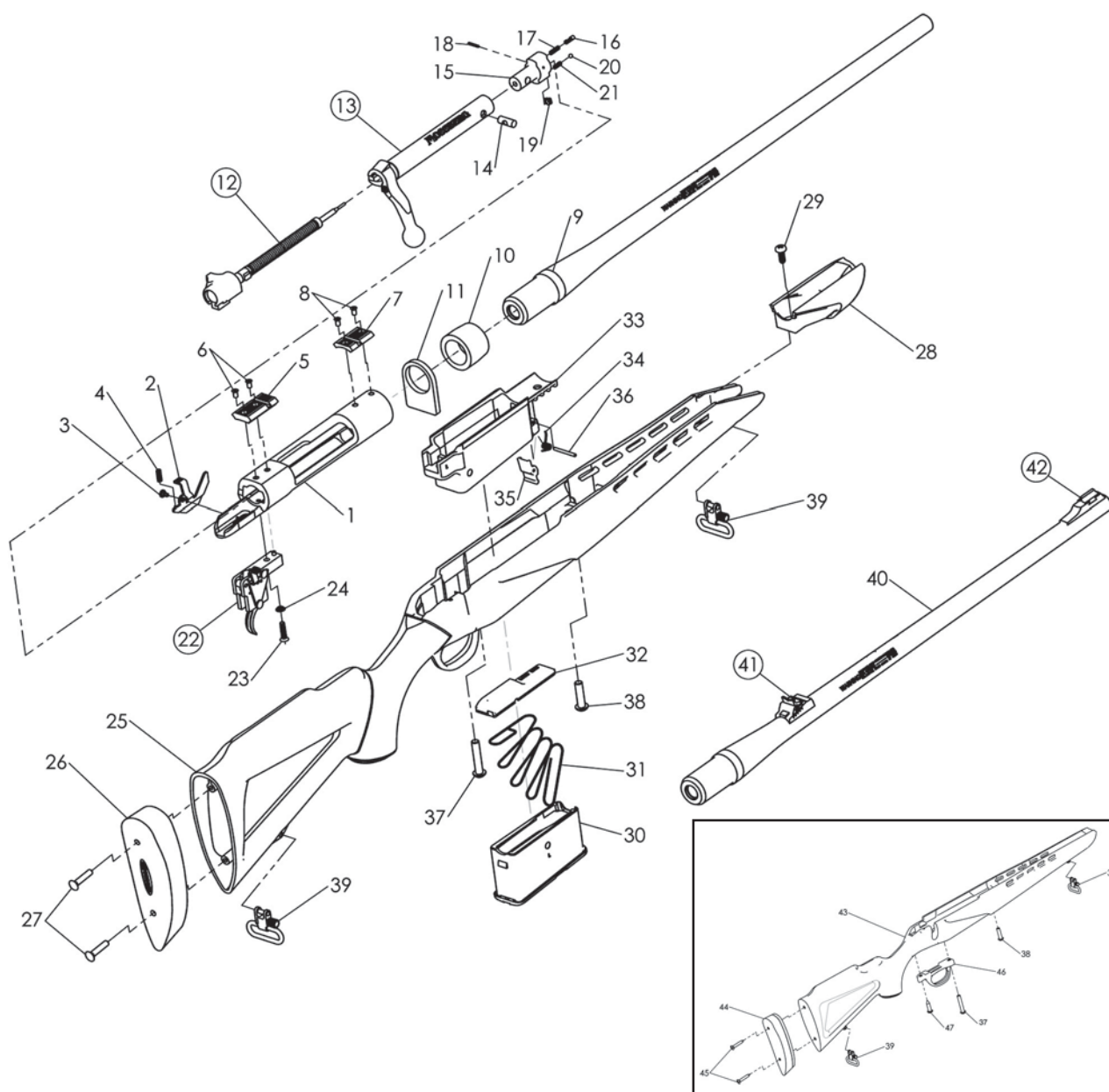
* Parts reserved for qualified gunsmiths or the authorized Products Service Center only.

Model 464 Rimfire Rifle



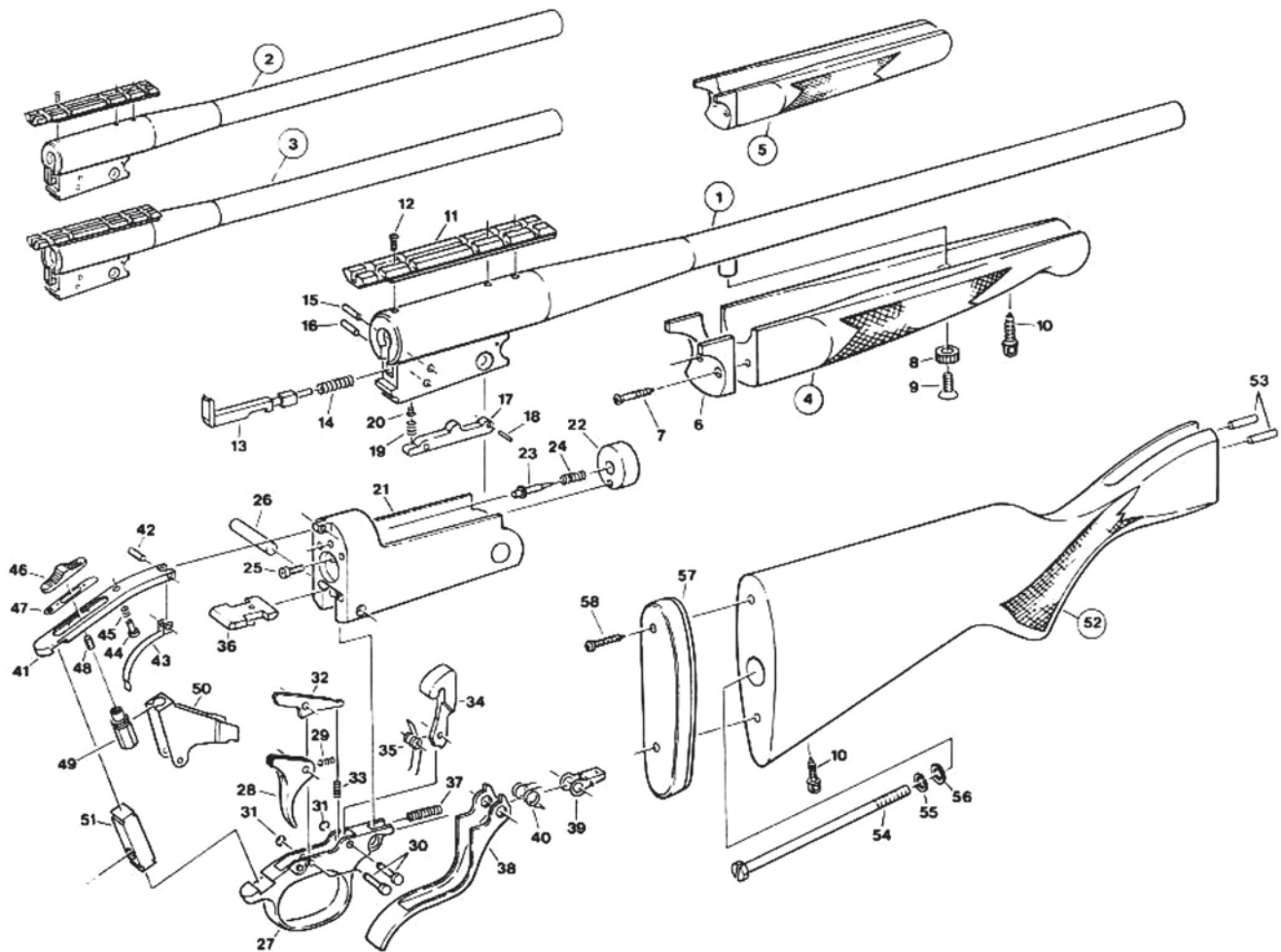
1	* Receiver	20	Trigger	39	Extractor Spring (2)	58	* Safety Button Screw
2	* Barrel	21	Trigger Spring	40	Extractor, Right	59	* Safety Button
3	Outer Magazine Tube	22	Trigger Stop Spring	41	Extractor, Left	60	* Safety Button Ball
4	Rear Sight Assembly	23	Trigger Stop	42	Extractor Pin	61	* Safety Button Spring
5	Front Sight Assembly	24	* Hammer Spring	43	* Firing Pin	62	Stock
6	Front Band Screw	25	Hammer Spring Strut	44	Firing Pin Retaining Pin	63	Stock Bolt
7	Front Barrel Band	26	* Safety Pivot Screw	45	* Firing Pin Spring	64	Flat Washer
8	Magazine Plug Pin	27	* Safety Arm Actuator	46	Finger Lever Pin (2)	65	Lock Washer
9	Inner Magazine Tube	28	* Safety Arm	47	Magazine Tube Pin (2)	66	Butt Plate
10	Magazine Plug	29	* Safety Detent Plate	48	Barrel Pin (2)	67	Butt Plate Screw
11	Magazine Lock Spring	30	Trigger Stop Pin	49	* Feed Throat Assembly	68	Sight Screw (4)
12	Magazine Lock	31	* Hammer	50	Carrier Spring	69	Inner Magazine Tube Assembly
13	Magazine Spring	32	Hammer Extension	51	* Carrier Pin		
14	Rear Band Screw	33	* Sear	52	Carrier		
15	Rear Barrel Band	34	Hammer Block	53	Takedown Screw (2)		
16	Magazine Follower	35	Hammer Block Pin	54	Receiver Cover		
17	Forearm	36	Trigger/Sear Pin	55	* Bolt Lock		
18	Finger Lever Cam	37	* Bolt Assembly	56	* Bolt Lock Spring		
19	Finger Lever	38	* Bolt	57	* Bolt Lock Pin		

* Parts reserved for qualified gunsmiths or the authorized Products Service Center only.



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|------------------------------------|--------------------------------------|--|
| 1 * Receiver | 17 Ejector Spring | 33 Magazine Guide |
| 2 Bolt Stop | 18 Ejector Pin | 34 Latch Spring |
| 3 Bolt Stop Screw | 19 Extractor | 35 Latch |
| 4 Bolt Stop Spring | 20 Extractor Detent Ball | 36 Latch Pin |
| 5 Scope Mount, Rear | 21 Extractor Spring | 37 Rear Action Screw |
| 6 Scope Mount Screws, Rear | 22 * Trigger Housing Assembly | 38 Front Action Screw |
| 7 Scope Mount, Front | 23 * Trigger Housing Screw | 39 Swivels |
| 8 Scope Mount Screws, Front | 24 * Trigger Housing Washer | 40 Barrel Open Sights |
| 9 * Barrel | 25 Stock, Synthetic | 41 Rear Sight Assembly (with screws) |
| 10 * Barrel Lock Nut | 26 Recoil Pad | 42 Front Sight Assembly (with screws) |
| 11 * Recoil Lug | 27 Recoil Pad Screws | 43 Stock, Wood |
| 12 Striker Assembly | 28 Forend Tip | 44 Recoil Pad |
| 13 Bolt Body Assembly | 29 Forend Tip Screw | 45 Recoil Pad Screws |
| 14 Bolt Head Assembly Pin | 30 Magazine | 46 Trigger Guard |
| 15 * Bolt Head | 31 Magazine Spring | 47 Rear Trigger Guard Screw |
| 16 Ejector | 32 Follower | |

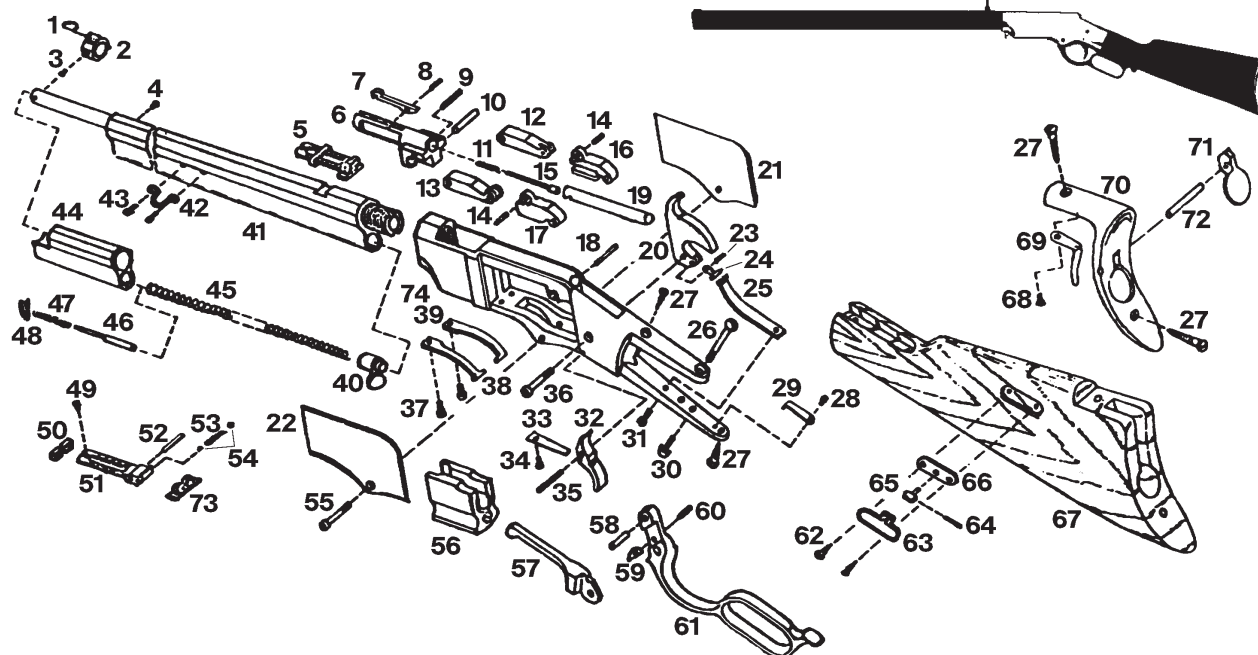
* Parts reserved for qualified gunsmiths or the authorized Products Service Center only.



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|---|------------------------------------|---|
| 1 Sporter Barrel Assembly | 20 Ejector Plunger | 42 * Top Tang |
| 2 Bull Barrel Assembly | 21 ** Receiver | 43 Cocking Indicator Spring |
| 3 Shotgun Barrel Assembly | 22 ** Breech Block | 44 Cocking Indicator |
| 4 Forearm Assembly - Sporter Barrel | 23 Firing Pin | 45 Cocking Indicator Return Spring |
| 5 Forearm Assembly - Bull/Shotgun Barrel | 24 Firing Pin Spring | 46 * Safety Button |
| 6 Forearm Shoe | 25 Breech Block Screw | 47 * Safety Button Plate |
| 7 Forearm Shoe Screws (2) | 26 Lower Fire Control Pin | 48 * Safety Screw |
| 8 Forearm Escutcheon | 27 ** Fire Control Housing | 49 * Safety Block |
| 9 Takedown Screw | 28 * Trigger | 50 * Safety Actuator |
| 10 Wood Screw Eye | 29 Trigger Spring | 51 Tang Bridge |
| 11 Scope Base | 30 Hammer Pin / Trigger Pin | 52 Buttstock Assembly |
| 12 Scope Base Screw (4) | 31 "E" Clip (2) | 53 Stock Pin (2) |
| 13 ** Ejector | 32 ** Sear | 54 Stock Bolt |
| 14 Ejector Spring | 33 Sear Spring | 55 Stock Bolt Lock Washer |
| 15 Ejector Spring Pin / Ejector Retain Pin | 34 ** Hammer | 56 Stock Bolt Washer |
| 16 Ejector Sear Pin | 35 Hammer Spring | 57 Recoil Pad |
| 17 Ejector Sear | 36 ** Lock Plate Assembly | 58 Buttstock Screws (2) |
| 18 Ejector Trip Pin / Upper Tang Pin | 37 Lock Plate Spring | |
| 19 Ejector Sear Spring | 38 Lever | |
| | 39 Lock Plate Catch | |
| | 40 Lock Lever Spring | |
| | 41 Extractor, Left | |

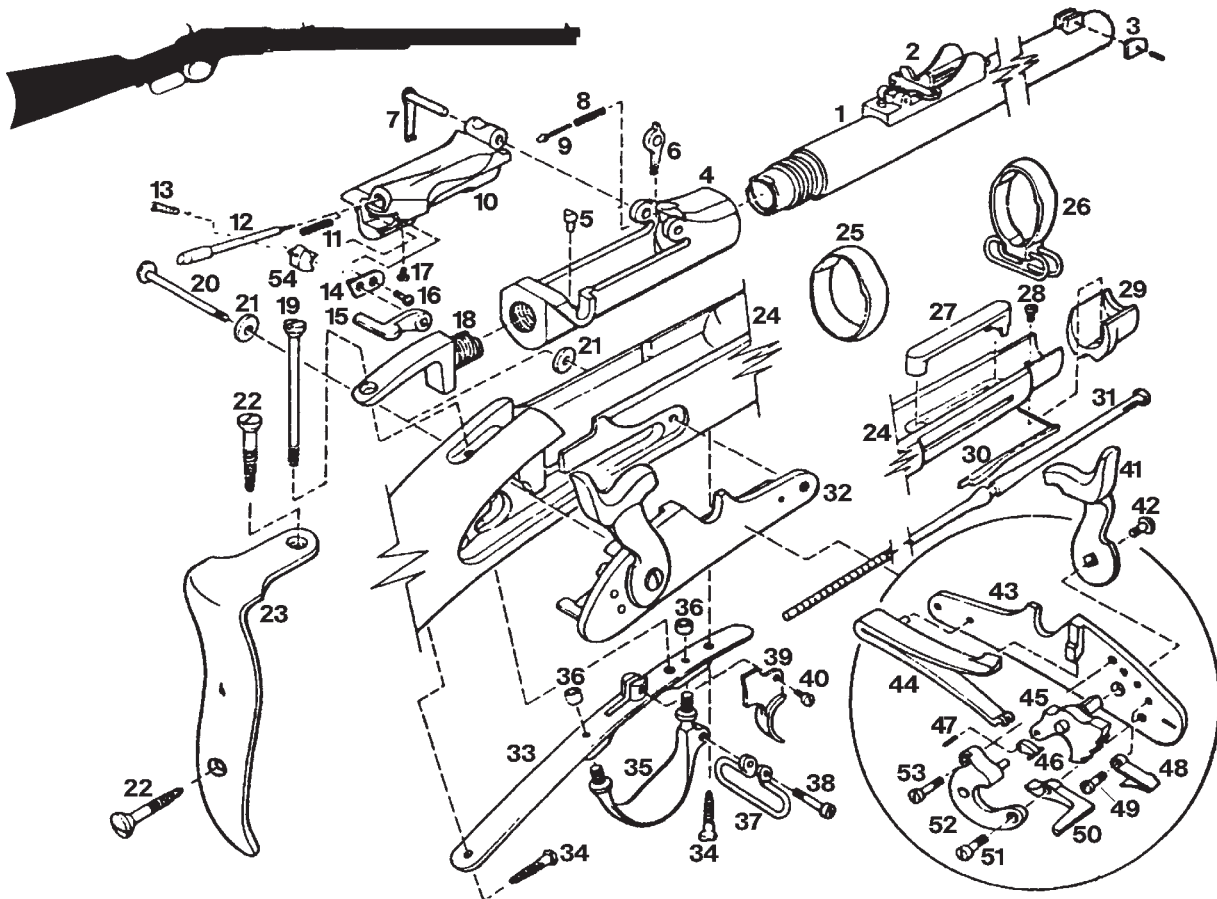
* Parts reserved for qualified gunsmiths or the authorized Products Service Center only.
 ** Parts reserved for factory installation only.

1866 Henry Military Lever-Action Rifle



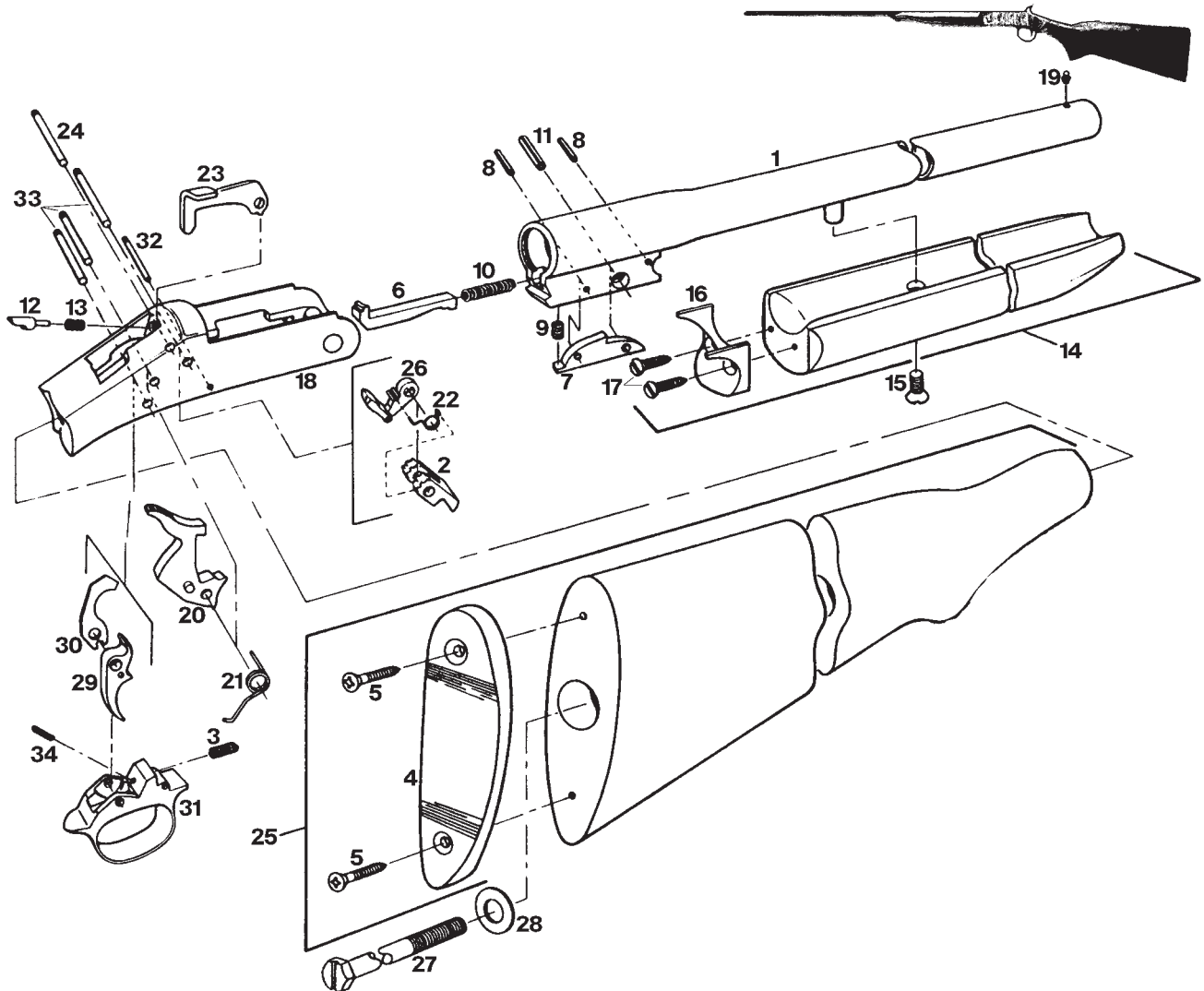
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|----|---------------------------|----|---------------------------|
| 1 | Front Sight Blade | 38 | Left Lever Spring |
| 2 | Front Sight Ring | 39 | Right Lever Spring |
| 3 | Front Sight Ring Screw | 40 | Magazine Follower |
| 4 | Sleeve Stop Screw | 41 | Barrel |
| 5 | Rear Sight Assembly | 42 | Sling Loop |
| 6 | Bolt | 43 | Sling Loop Screws |
| 7 | Extractor | 44 | Barrel Sleeve |
| 8 | Extractor Pin | 45 | Magazine Spring |
| 9 | Extension Pin | 46 | Magazine Detent |
| 10 | Front Link Pin | 47 | Magazine Detent Spring |
| 11 | Firing Pin Spring | 48 | Magazine Detent Head |
| 12 | Right Front Link | 49 | Rear Sight Ladder Screw |
| 13 | Left Front Link | 50 | Rear Sight Notch |
| 14 | Link Pins | 51 | Rear Sight Ladder |
| 15 | Firing Pin | 52 | Rear Sight Pin |
| 16 | Right Rear Link | 53 | Rear Sight Spring |
| 17 | Left Rear Link | 54 | Rear Sight Windage Screws |
| 18 | Firing Pin Retaining Pin | 55 | Sideplate Screw |
| 19 | Firing Pin Extension | 56 | Carrier Block |
| 20 | Hammer | 57 | Lifter Arm |
| 21 | Right Sideplate | 58 | Lever Pin |
| 22 | Left Sideplate | 59 | Lifter Arm Spacer |
| 23 | Hammer Link Pin | 60 | Lifter Arm Spacer Pin |
| 24 | Hammer Link | 61 | Lever |
| 25 | Mainspring | 62 | Sling Swivel Screws |
| 26 | Main Tang Screw | 63 | Sling Swivel |
| 27 | Buttplate and Tang Screws | 64 | Sling Swivel Base Pin |
| 28 | Lever Lock Spring Screw | 65 | Sling Swivel Base |
| 29 | Lever Lock Spring | 66 | Sling Swivel Plate |
| 30 | Lever Lock | 67 | Buttstock |
| 31 | Mainspring Screw | 68 | Trap Spring Screw |
| 32 | Trigger | 69 | Trap Spring |
| 33 | Trigger Spring | 70 | Buttplate |
| 34 | Trigger Spring Screw | 71 | Buttplate Trap |
| 35 | Trigger Pin | 72 | Buttplate Trap Pin |
| 36 | Hammer Screw | 73 | Rear Sight Base |
| 37 | Lever Spring Screws | 74 | Receiver |

1873 Trapdoor Springfield Rifle



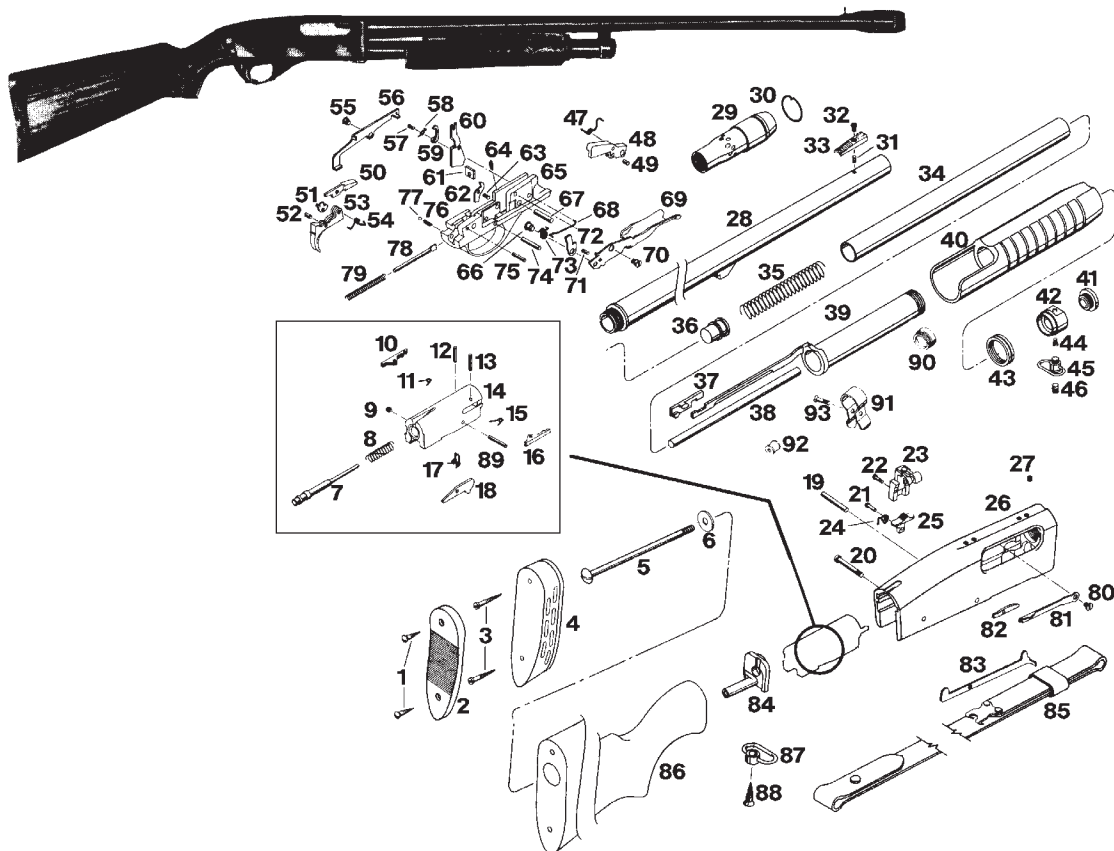
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|----|-----------------------|----|------------------------|
| 1 | Barrel | 28 | Stock Tip Screw |
| 2 | Rear Sight Assembly | 29 | Stock Tip |
| 3 | Front Sight and Pin | 30 | Band Springs |
| 4 | Breech | 31 | Ramrod |
| 5 | Ejector Stud | 32 | Lock |
| 6 | Extractor | 33 | Guard Plate |
| 7 | Hinge Pin | 34 | Guard Screws |
| 8 | Ejector Spring | 35 | Guard Bow |
| 9 | Spindle | 36 | Guard Bow Nuts |
| 10 | Breechblock | 37 | Guard Bow Swivel |
| 11 | Cam Latch Spring | 38 | Guard Bow Swivel Screw |
| 12 | Firing Pin | 39 | Trigger |
| 13 | Cam Latch Screw | 40 | Trigger Screw |
| 14 | Breechblock Cap | 41 | Hammer |
| 15 | Thumb-Piece | 42 | Tumbler Screw |
| 16 | Breechblock Cap Screw | 43 | Lock Plate |
| 17 | Firing Pin Screw | 44 | Mainspring |
| 18 | Breech Screw | 45 | Tumbler |
| 19 | Tang Screw | 46 | Mainspring Swivel |
| 20 | Side Screws | 47 | Mainspring Swivel Pin |
| 21 | Side Screw Washers | 48 | Sear Spring |
| 22 | Buttplate Screws | 49 | Sear Spring Screw |
| 23 | Buttplate | 50 | Sear |
| 24 | Stock | 51 | Sear Screw |
| 25 | Lower Band | 52 | Bridle |
| 26 | Upper Band | 53 | Bridle Screw |
| 27 | Ramrod Stop | 54 | Cam Latch |

Pardner Single Shot Shotgun



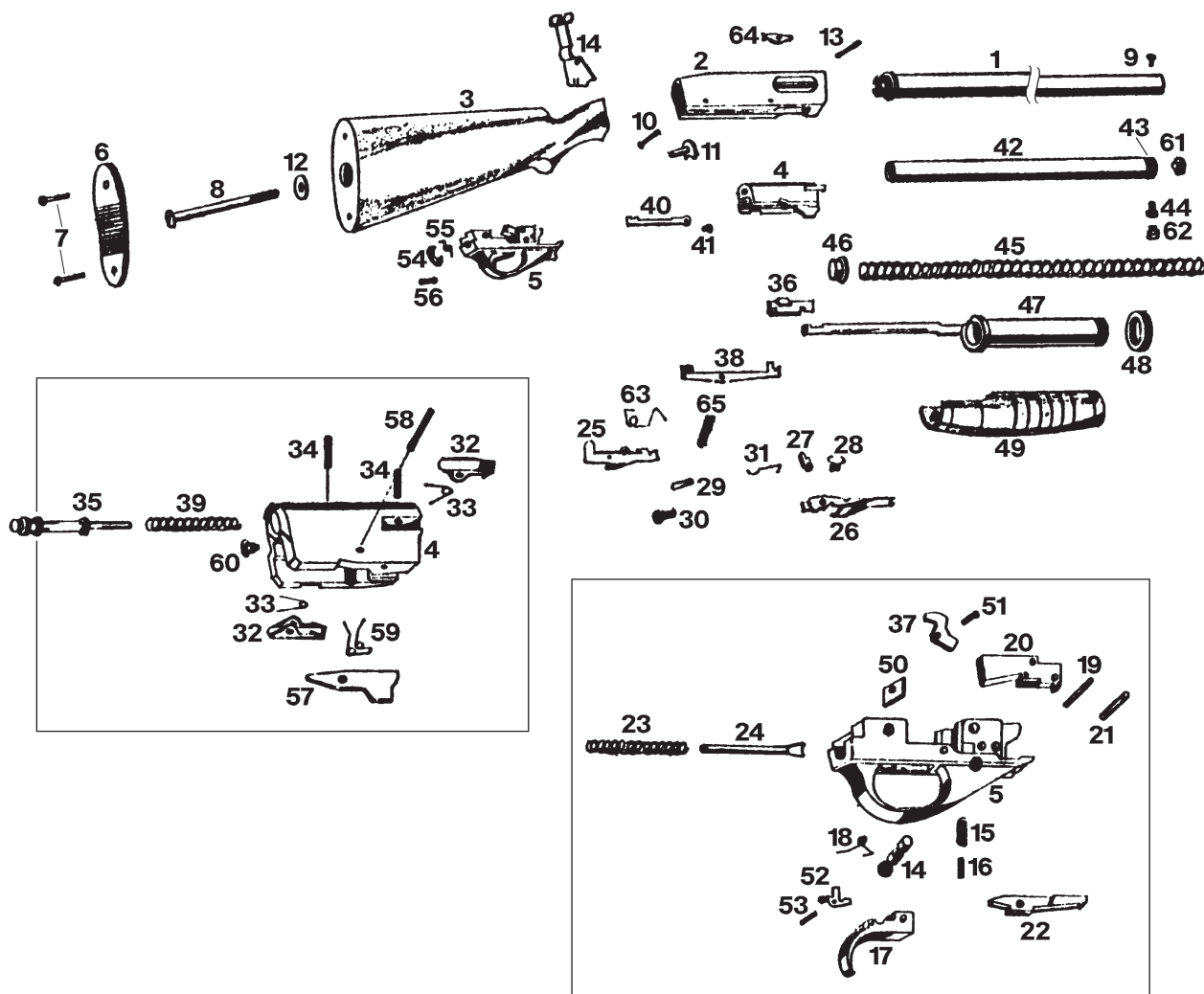
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|----|--|----|--|
| 1 | Barrel | 18 | Frame |
| 2 | Barrel Catch | 19 | Front Sight |
| 3 | Barrel Catch Spring | 20 | Hammer |
| 4 | Buttplate | 21 | Hammer Spring |
| 5 | Buttplate Screws | 22 | Lifter Spring |
| 6 | Ejector | 23 | Release Lever |
| 7 | Ejector Latch | 24 | Release Lever and Firing Pin Retaining Pin |
| 8 | Ejector Latch and Ejector Spring Stop Pins | 25 | Stock Assembly |
| 9 | Ejector Latch Spring | 26 | Striker and Lifter Assembly |
| 10 | Ejector Spring | 27 | Stock Screw |
| 11 | Ejector Stop Pin | 28 | Stock Screw Washer |
| 12 | Firing Pin | 29 | Trigger |
| 13 | Firing Pin Spring | 30 | Trigger Extension |
| 14 | Forend Assembly | 31 | Trigger Guard |
| 15 | Forend Screw | 32 | Trigger Guard Pin, Front |
| 16 | Forend Spacer | 33 | Trigger Guard Pins, Rear |
| 17 | Forend Spacer Screws | 34 | Trigger Spring |

Model 60, 60AF, 160 and 65 Slide-Action Shotgun



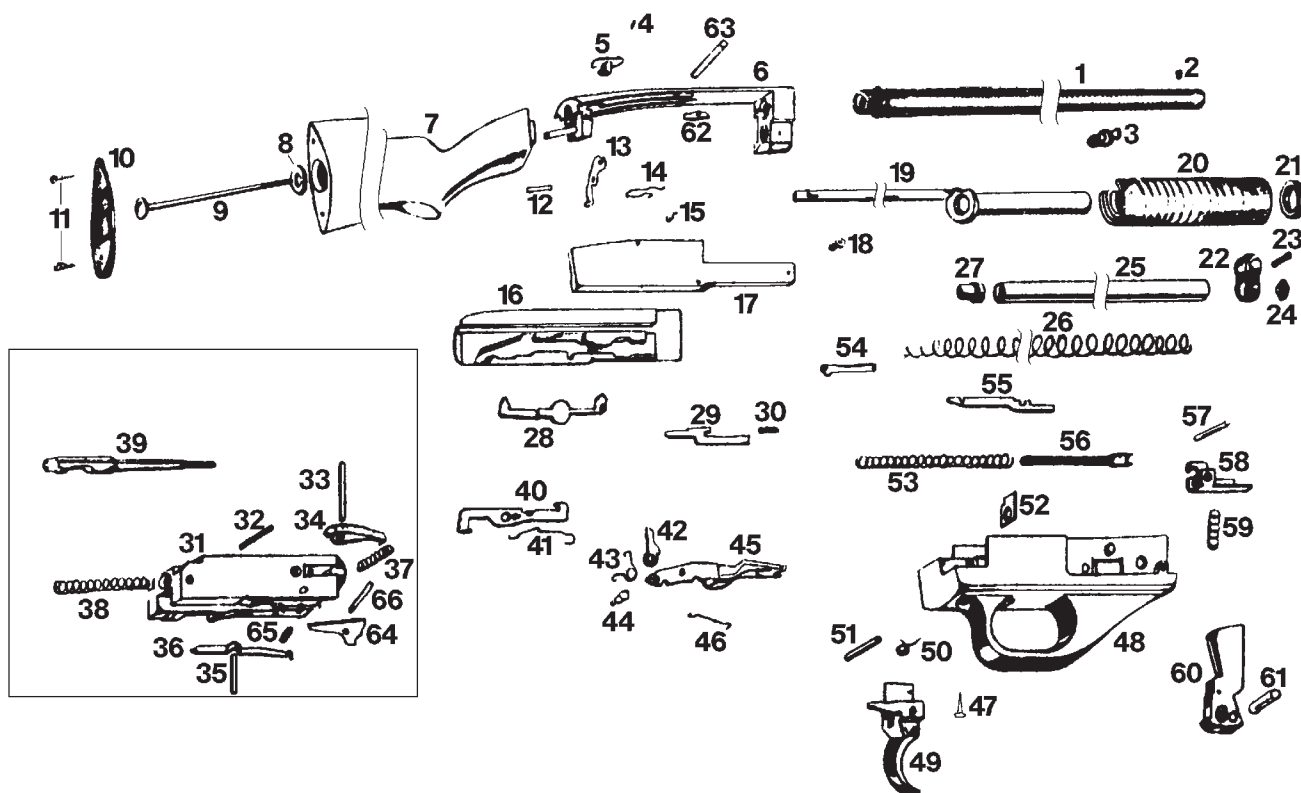
1	Buttplate Screws	32	Front Sight Screw	63	Detent Pin
2	Hard Rubber Buttplate	33	Ramp Front Sight	64	Release Lever Booster Spring
3	Recoil Pad Screws	34	Magazine Tube	65	Trigger Plate
4	Recoil Pad	35	Magazine Spring	66	Lifter Pawl Stud
5	Stock Bolt	36	Magazine Spring Follower	67	Hammer Pin
6	Stock Bolt Washer	37	Bolt Slide	68	Lifter Spring
7	Firing Pin	38	Wood Plug	69	Lifter
8	Firing Pin Spring	39	Handle Bar Tube Assembly	70	Pivot Screw Lifter
9	Firing Pin Retainer Screw	40	Forend Wood	71	Lifter Pawl Spring Post
10	Extractor, Left	41	Magazine Plug Dummy	72	Lifter Pawl
11	Extractor Spring, Left	42	Magazine Mount Plug	73	Lifter Pawl Spring
12	Extractor Pin, Left	43	Forend Retainer, Front	74	Trigger Pin
13	Extractor Pin, Right	44	Magazine Mount Plug Screw	75	Top Safe Pivot Pin
14	Breechbolt	45	Top Swivel with Screw	76	Safety Click Ball Spring
15	Extractor Spring, Right	46	Magazine Mount Plug Dummy Screw	77	Safety Click Ball
16	Extractor, Right	47	Release Lever Actuator Spring	78	Mainspring Follower
17	Cartridge Stop Spring	48	Hammer	79	Mainspring
18	Cartridge Stop	49	Mainspring Follower Pin	80	Ejector Screw
19	Trigger Plate Pin	50	Sear	81	Ejector
20	Trigger Plate Screw	51	Detent Trip	82	Shell Bumper
21	Safety Button Spring Retainer	52	Detent Trip Pin	83	Cartridge Cutoff
22	Sight Screw	53	Trigger	84	Stock Retainer
23	Sight	54	Trigger Spring	85	Gun Carry Strap
24	Safety Button Spring	55	Pivot Screw Release	86	Stock
25	Top Safety Button	56	Release Lever	87	Bottom Swivel
26	Receiver	57	Release Latch Spring Pin	88	Bottom Swivel Screw
27	Dummy Screw	58	Release Latch Spring	89	Cartridge Stop Pin
28	Barrel	59	Release Latch	90	Magazine Cap
29	Choke	60	Top Safe Lever	91	Magazine Mount Band
30	Choke Click Spring	61	Mainspring Bridge	92	Barrel Mount Spacer
31	Front Sight Bead	62	Detent	93	Magazine Mount KEY Retaining Screw

Model 60G and 65G Slide-Action Shotgun



1	Barrel	23	Mainspring	45	Magazine Spring
2	Receiver	24	Mainspring Follower	46	Magazine Spring Follower
3	Stock	25	Release Lever	47	Operating Bar and Tube Assembly
4	Breechbolt	26	Lifter	48	Forend Retainer, Front
5	Trigger Guard	27	Lifter Pawl	49	Forend Wood
6	Buttplate	28	Lifter Pawl Spring	50	Mainspring Bridge
7	Buttplate Screws	29	Lifter Pawl Spring Post	51	Detent Pin
8	Stock Bolt	30	Lifter Pawl Stud	52	Detent Trip
9	Front Sight	31	Lifter Spring	53	Detent Trip Pin
10	Trigger Plate Screw	32	Extractors	54	Release Latch
11	Stock Retainer	33	Extractor Springs	55	Release Latch Spring
12	Stock Bolt Washer	34	Extractor Pins	56	Release Latch Spring Pin
13	Trigger Plate Pin	35	Firing Pin	57	Cartridge Stop
14	Safety Button	36	Bolt Slide	58	Cartridge Stop Pin
15	Safety Button Spring	37	Detent	59	Cartridge Stop Spring
16	Safety Spring Plunger	38	Cartridge Cutoff	60	Firing Pin Retaining Screw
17	Trigger	39	Firing Pin Spring	61	Magazine Plug Dummy
18	Trigger Spring	40	Ejector	62	Magazine Mount Plug Dummy Screw
19	Trigger Pin	41	Ejector Screw	63	Release Actuator Spring
20	Hammer	42	Magazine Tube	64	Shell Bumper
21	Hammer Pin	43	Magazine Mount Plug	65	Release Lever Booster Spring
22	Sear	44	Magazine Mount Plug Screw		

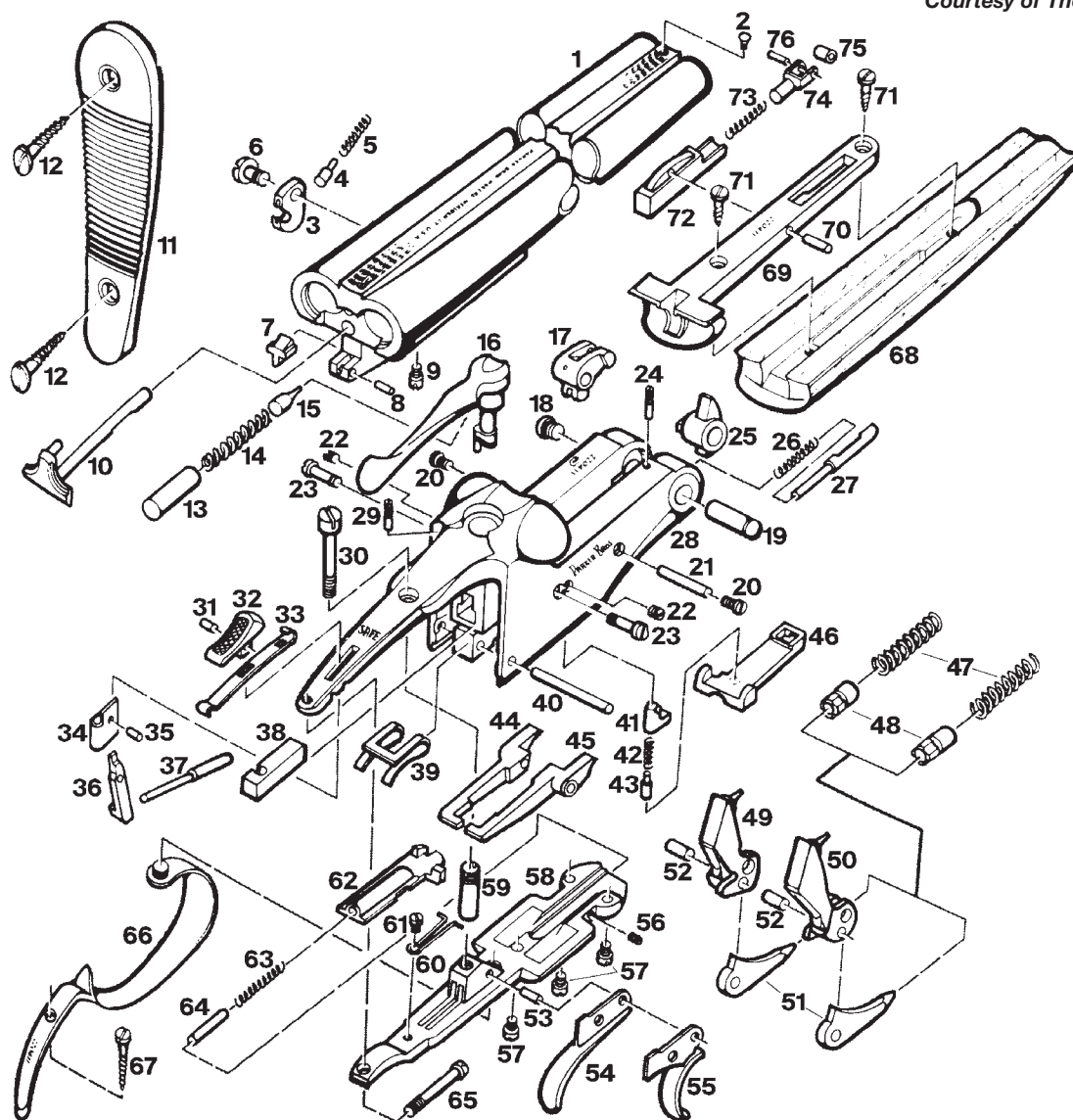
Model 70G and 72G Slide-Action Shotgun



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|----|--------------------------|----|------------------------------------|----|-----------------------------|
| 1 | Barrel | 23 | Magazine Mount Key Retaining Screw | 45 | Lifter |
| 2 | Front Sight | 24 | Magazine Plug Dummy | 46 | Lifter Spring |
| 3 | Magazine Mount Key | 25 | Magazine Tube | 47 | Rear Trigger Guard Screw |
| 4 | Safety Button Pin | 26 | Magazine Spring | 48 | Trigger Guard |
| 5 | Safety Button | 27 | Magazine Follower | 49 | Trigger |
| 6 | Frame | 28 | Cartridge Cutoff | 50 | Trigger Spring |
| 7 | Stock | 29 | Ejector | 51 | Trigger Pin |
| 8 | Stock Bolt Washer | 30 | Ejector Spring | 52 | Mainspring Bridge |
| 9 | Stock Bolt | 31 | Bolt | 53 | Mainspring |
| 10 | Buttplate | 32 | Firing Pin Retaining Pin | 54 | Trip Spring |
| 11 | Buttplate Screw | 33 | Right Extractor Pin | 55 | Sear Trip |
| 12 | Safety Pin | 34 | Right Extractor | 56 | Mainspring Follower |
| 13 | Safety Lever | 35 | Left Extractor Pin | 57 | Sear Pin |
| 14 | Safety Button Spring | 36 | Left Extractor | 58 | Sear |
| 15 | Sideplate Screws | 37 | Right Extractor Spring | 59 | Sear Spring |
| 16 | Left Sideplate | 38 | Firing Pin Spring | 60 | Hammer |
| 17 | Right Sideplate | 39 | Firing Pin | 61 | Hammer Pin |
| 18 | Front Sideplate Screws | 40 | Release Lever | 62 | Shell Bumper |
| 19 | Handle Bar Tube Assembly | 41 | Release Lever Spring | 63 | Front Trigger Guard Screw |
| 20 | Forend | 42 | Lifter Pawl | 64 | Latch Cartridge Stop |
| 21 | Forend Retainer, Front | 43 | Lifter Pawl Spring | 65 | Latch Cartridge Stop Spring |
| 22 | Magazine Mount | 44 | Lifter Pawl Pin | 66 | Cartridge Stop Pin |

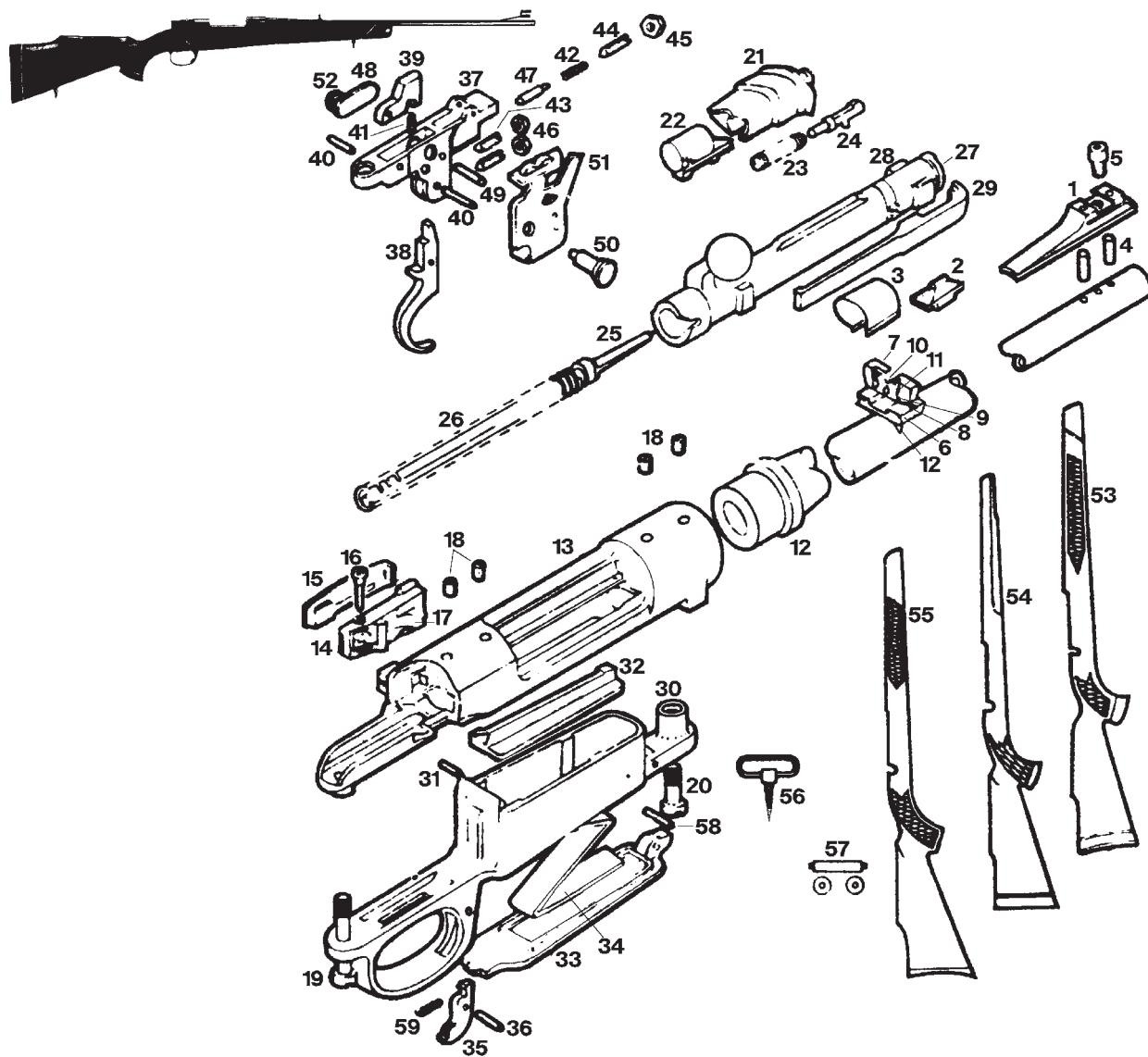
Side-by-Side Shotgun

Courtesy of Thomas E. Wessel



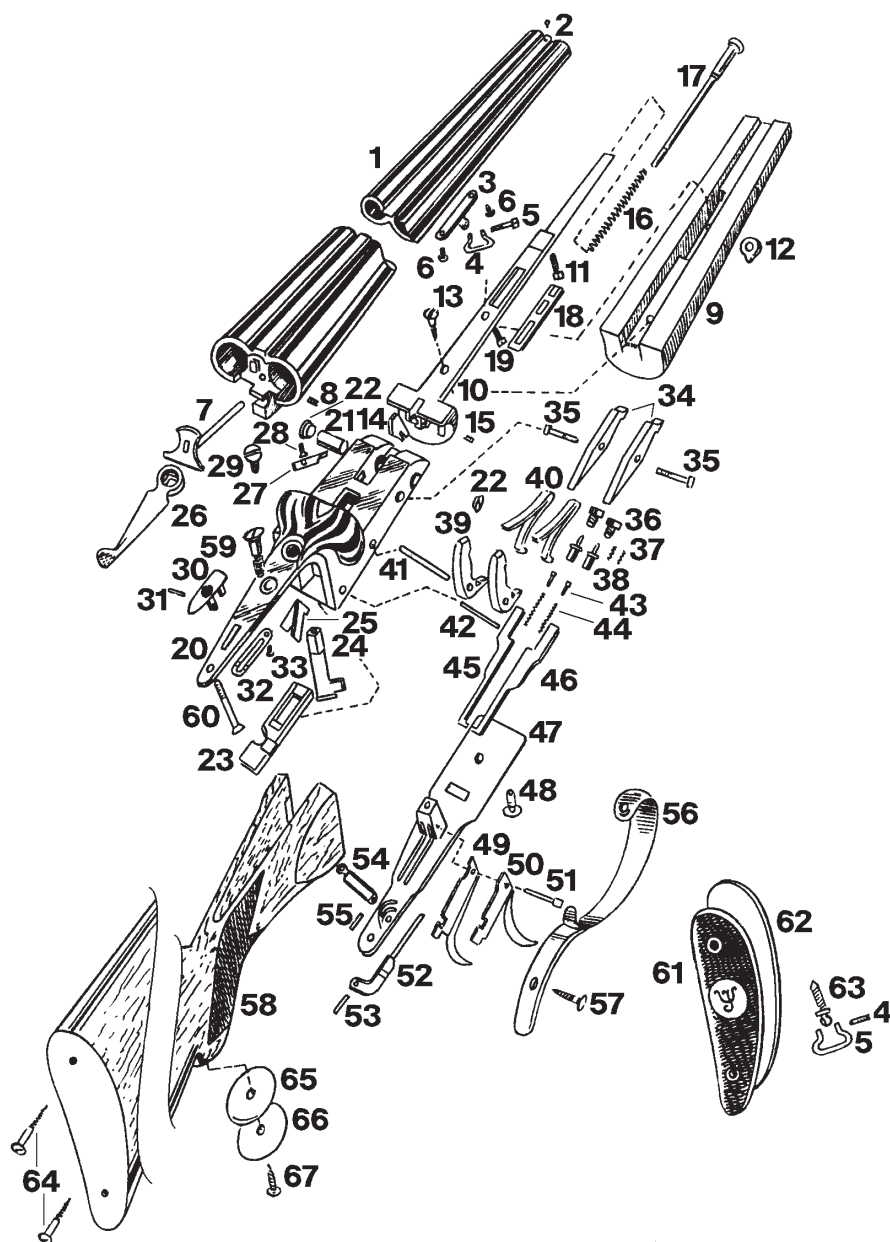
1	Barrels	20	Cocking Crank Pin Stop	39	Sear Spring	58	Trigger Plate
2	Front Sight	21	Cocking Crank Pin	40	Sear Pin	59	Tang Screw Sleeve
3	Cocking Link	22	Hammer Fastening Screws	41	Trip	60	Trigger Spring
4	Cocking Link Spring Pin	23	Hammer Screws	42	Trip Spring	61	Trigger Spring Screw
5	Cocking Link Spring	24	Unhooking Pin Screw	43	Trip Spring Plunger	62	Unhooking Slide
6	Cocking Link Screw	25	Joint Roll	44	Sear, Left	63	Unhooking Slide Spring
7	Bolt Plate	26	Unhooking Pin Spring	45	Sear, Right	64	Unhooking Slide Plunger
8	Bolt Plate Retaining Pin	27	Unhooking Pin	46	Cocking Slide	65	Tang Screw, Rear
9	Extractor Screw	28	Receiver	47	Mainsprings	66	Guard Bow
10	Extractor	29	Top-Lever Retaining Screw	48	Mainspring Plungers	67	Guard Bow Screw
11	Buttplate	30	Tang Screw, Front	49	Hammer, Left	68	Forend
12	Buttplate Screws	31	Safety Slide Pin	50	Hammer, Right	69	Forend Iron
13	Top-Lever Spring Shell	32	Safety Slide	51	Hammer Stirrups	70	Forend Plunger Box Pin
14	Top-Lever Spring	33	Safety Slide Spring	52	Mainspring Pins	71	Forend Screws
15	Top-Lever Spring Plunger	34	Safety-Lever Jacket	53	Trigger Pin	72	Forend Plunger Box
16	Top-Lever	35	Safety-Lever Pin	54	Trigger, Left	73	Forend Plunger Spring
17	Cocking Crank	36	Safety-Lever	55	Trigger, Right	74	Forend Plunger
18	Joint Pin Screw	37	Safety Pin	56	Unhooking Slide Screw	75	Forend Plunger Roll
19	Joint Pin	38	Bolt	57	Trigger Plate Screws	76	Forend Plunger Roll Pin

1000, 1100 and 1200 Series Bolt-Action Rifle



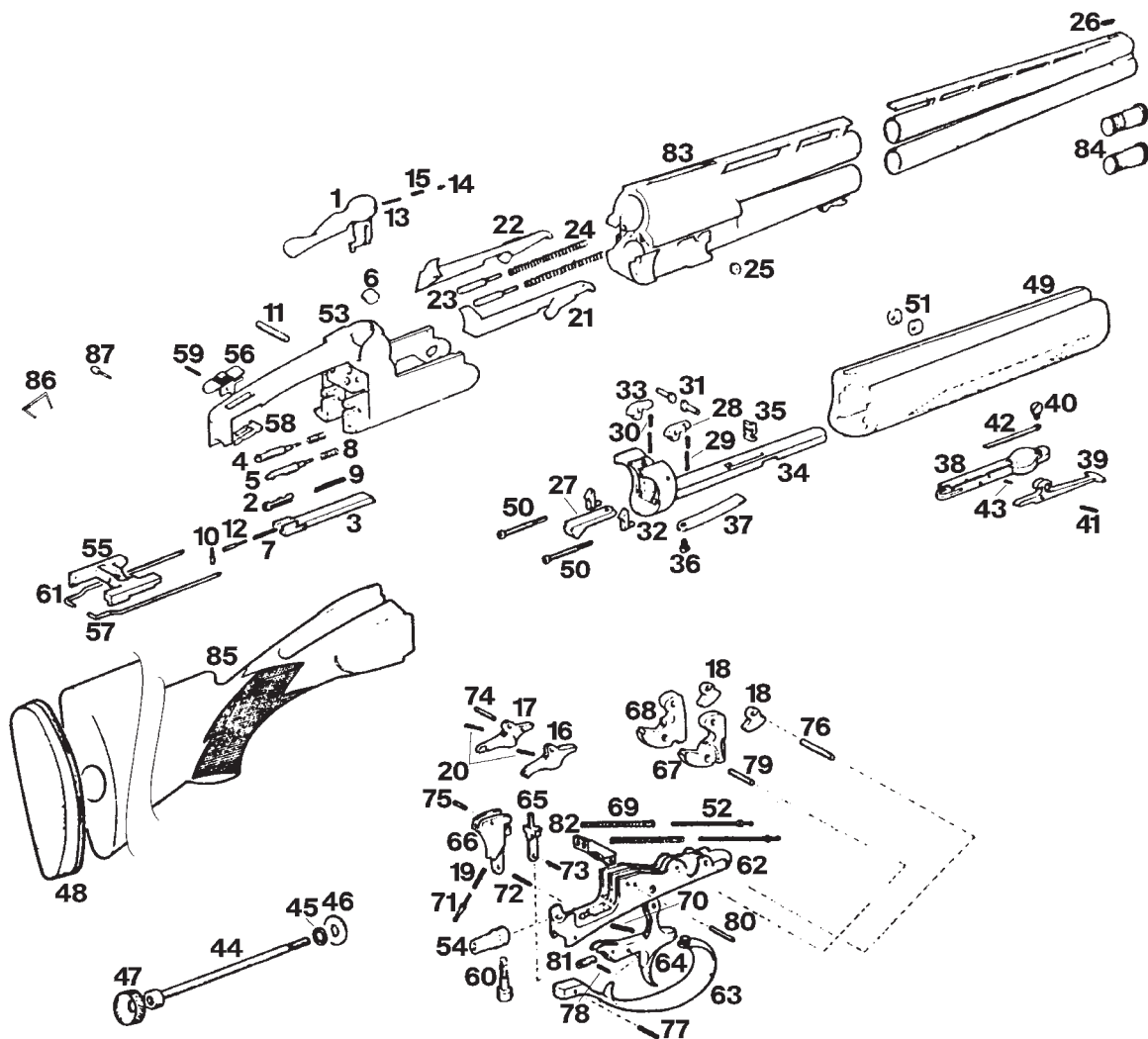
1	Front Sight Ramp	21	Bolt Plug	41	Sear Spring
2	Front Sight Blade	22	Cocking Piece	42	Trigger Spring
3	Protector	23	Bolt Plug Spring	43	Trigger Screws
4	Front Sight Dowels	24	Bolt Plug Plunger	44	Spring Screw
5	Front Sight Screw	25	Striker	45	Spring Screw Nut
6	Slide	26	Striker Spring	46	Trigger Nuts
7	Leaf	27	Bolt	47	Plunger
8	Gib Spring	28	Bolt Ring	48	Detent Pin Spring
9	Pivot Pin	29	Extractor	49	Detent Pin
10	Scale Plate	30	Trigger Guard and Magazine Box	50	Axis Pin
11	Scale Plate Screw	31	Trigger Assembly Pin	51	Safety Catch
12	Barrel	32	Magazine Platform	52	Washer Axis Pin
13	Action	33	Floorplate	53	Stock (1200)
14	Bolt Stop	34	Magazine Spring	54	Stock (1100)
15	Bolt Stop Spring	35	Magazine Catch	55	Stock (1000)
16	Bolt Stop Screw	36	Magazine Catch Pin	56	Swivel
17	Ejector	37	Frame	57	Recoil Bar Nuts
18	Grub Screws	38	Trigger	58	Floorplate Pin
19	Rear Trigger Guard Screw	39	Sear	59	Magazine Catch Spring
20	Front Trigger Guard Screw	40	Trigger and Sear Pins		

600 Side-by-Side Shotgun



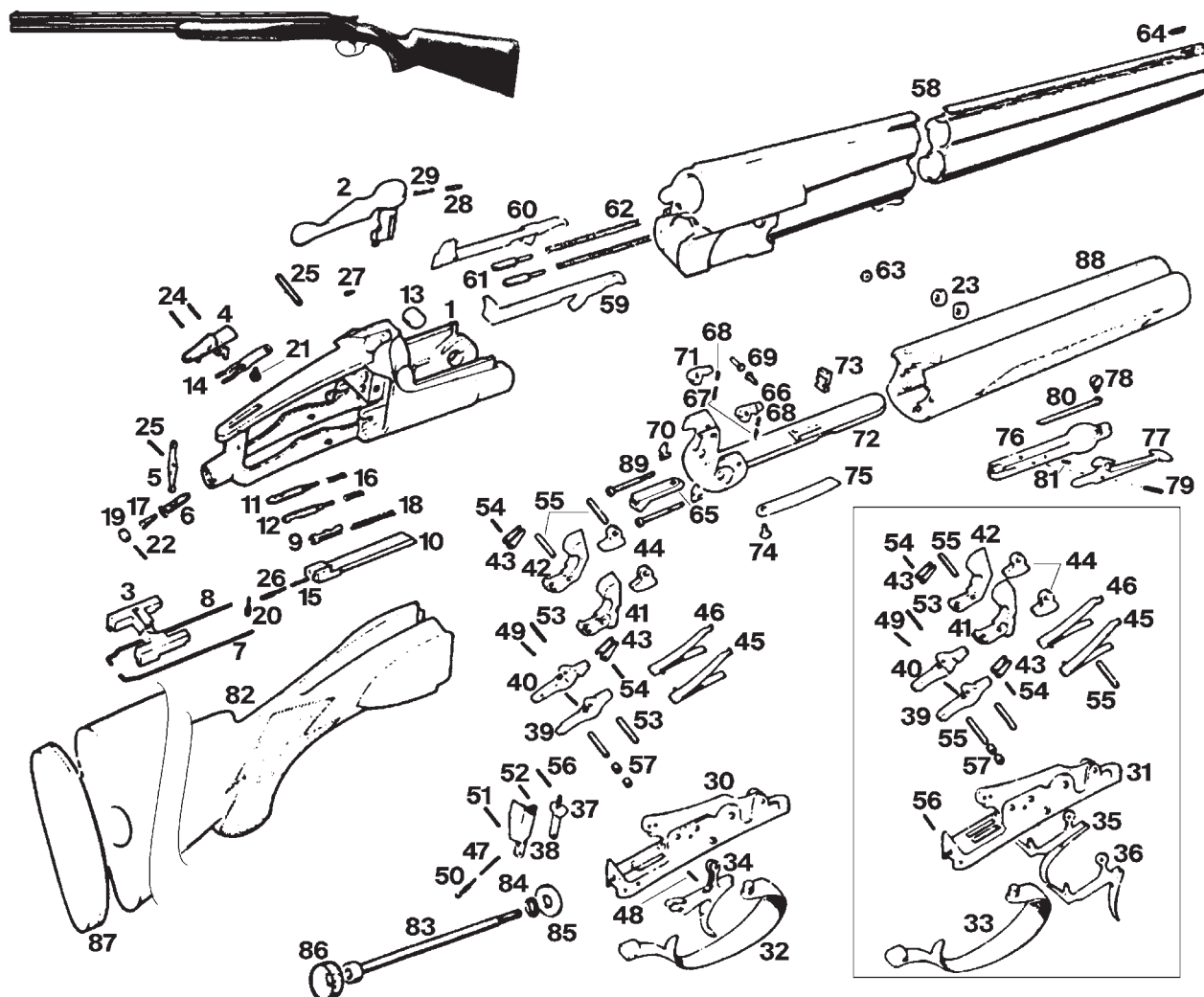
1	Barrels	18	Forend Latch Bolt	35	Cocking Lever Screws	52	Safety Square
2	Front Sight	19	Pin Screw	36	Firing Pin Bushings	53	Square Pin
3	Swivel Base	20	Action	37	Firing Pin Springs	54	Swing Bar
4	Swivel Clamps	21	Cross Pin	38	Firing Pins	55	Swing Bar Pin
5	Swivel Pins	22	Screw Plug	39	Hammers	56	Trigger Guard
6	Swivel Base Screws	23	Cross Bolt	40	Mainsprings	57	Trigger Guard Screw
7	Extractor	24	Spindle	41	Hammer Cross Pin	58	Stock
8	Extractor Stop Screw	25	Top-Lever Spring	42	Sear Pin	59	Frame Screw, Rear
9	Forend Wood	26	Top-Lever	43	Spring Spouts	60	Frame Top-Plate Screw, Rear
10	Forend Iron	27	Treble Cross Bolt	44	Spiral Springs	61	Buttplate
11	Forend Screw, Front	28	Cross Bolt Screw	45	Sear, Left	62	Buttplate Spacer
12	Forend Nut	29	Top-Lever Screw	46	Sear, Right	63	Swivel Stock Screw
13	Forend Screw, Rear	30	Safety Button	47	Trigger Plate	64	Buttplate Screws
14	Extractor Cam	31	Safety Button Pin	48	Frame Top-Plate Screw	65	Pistol Grip Cap Spacer
15	Extractor Cam Screw	32	Safety Spring	49	Trigger, Left	66	Pistol Grip Cap
16	Forend Latch Rod Spring	33	Safety Spring Screw	50	Trigger, Right	67	Pistol Grip Cap Screw
17	Forend Release Rod	34	Cocking Levers	51	Cross Pin Screw		

Grade MT6 Model MS80 and DB81E Over/Under Shotgun



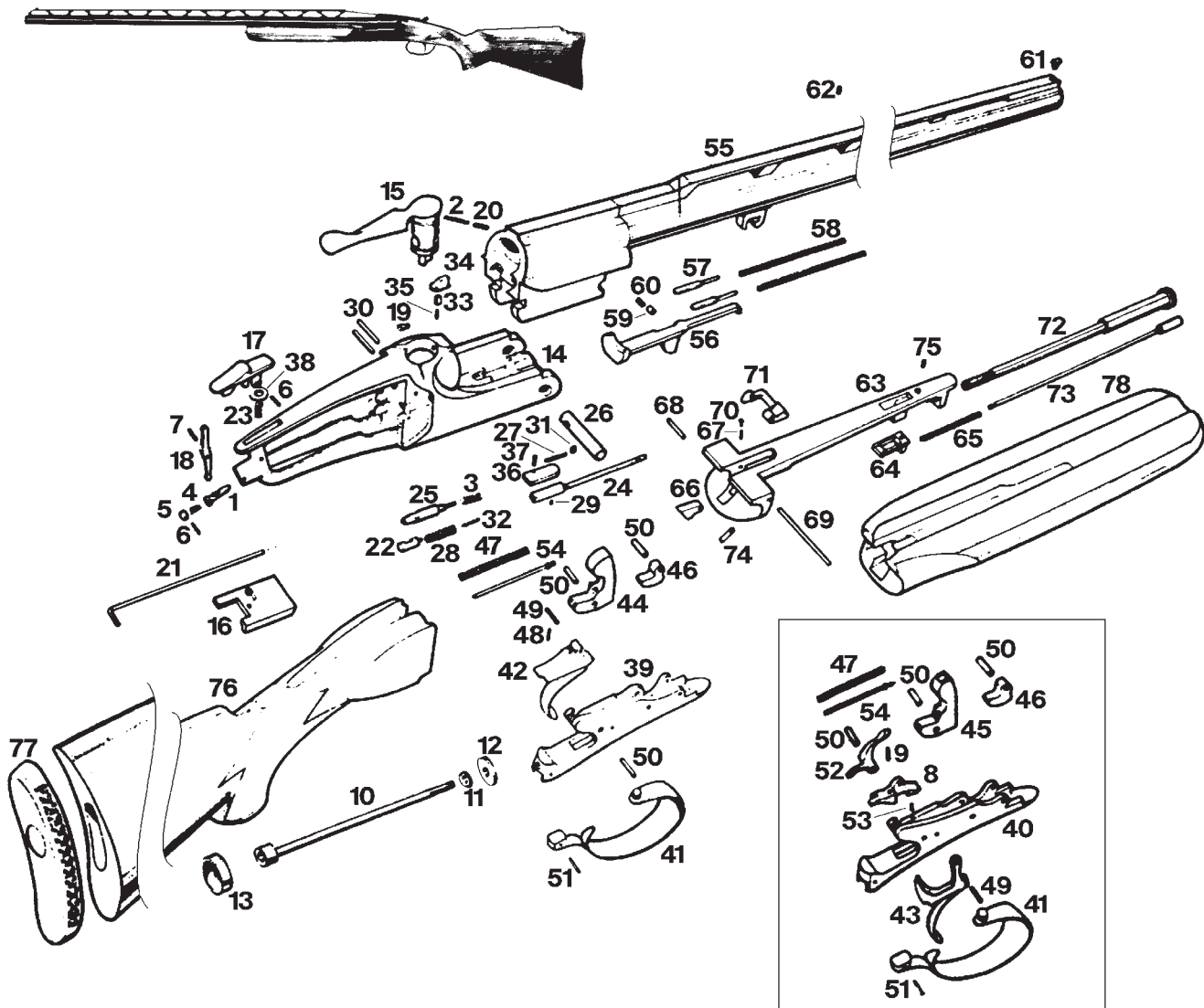
1	Top Lever	24	Ejector Springs	45	Lock Washer	67	Right Hammer
2	Top Lever Locking Piece	25	Ejector Lock	46	Plain Washer	68	Left Hammer
3	Cocking Bar	26	Front Sight	47	Retainer Guide	69	Hammer Spring
4	Top Firing Pin	27	Cocking Bar Cam	48	Recoil Pad	70	Trigger Spring
5	Bottom Firing Pin	28	Right Ejector Sear	49	Forend	71	Connector Block Plunger
6	Pivot	29	Ejector Sear Springs	50	Forend Lock Screw	72	Connector Block Pivot Pin
7	Cocking Bar Spring	30	Ejector Sear Plungers	51	Forend Lock Bolts	73	Sear Trip Pivot Pin
8	Firing Pin Return Springs	31	Ejector Sear Pins	52	Hammer Spring Plungers	74	Pivot Sear Pin
9	Top Lever Return Spring	32	Ejector Trips	53	Action Frame	75	Safety Pin
10	Cocking Bar Screw Check	33	Left Ejector Sear	54	Stock Bolt Lock	76	Cocking Foot Pin
11	Firing Pin Lock Cam Trip	34	Iron Forend	55	Action Bolt	77	Trigger Guard Pin
12	Plunger Trip	35	Catch Bolt	56	Safety	78	Link Retainer Pin
13	Top Lever Spring	36	Cocking Bar Cam Lock Screw	57	Right Ejector Trip Rod	79	Hammer Pin
14	Top Lever Release Trip	37	Catch Bolt Spring	58	Safety Spring	80	Pivot Sear Trip
15	Top Lever Lock Trip	38	Latch Plate	59	Safety Retaining Pin	81	Link Sear Trip
16	Right Sear	39	Latch Plate Lever	60	Lock Bolt Nut Retainer Screw	82	Spring File
17	Left Sear	40	Latch Plate Lever Spring Lock Screw	61	Left Ejector Trip Rod	83	Barrels
18	Cocking Feet	41	Latch Plate Pin	62	Trigger Plate	84	Chokes
19	Connector Spring	42	Latch Plate Lever Return Spring	63	Trigger Guard	85	Stock
20	Sear Springs	43	Latch Plate Lever Lock Pin	64	Trigger	86	Safety Button Locking Piece
21	Right Ejector	44	Stock Bolt	65	Sear Tip	87	Selective Lever Locking Pin
22	Left Ejector			66	Connector Block		
23	Ejector Spring Plungers						

Mirage MX8 and DB81 and Grand America SC3 and SC0 Over/Under Shotgun



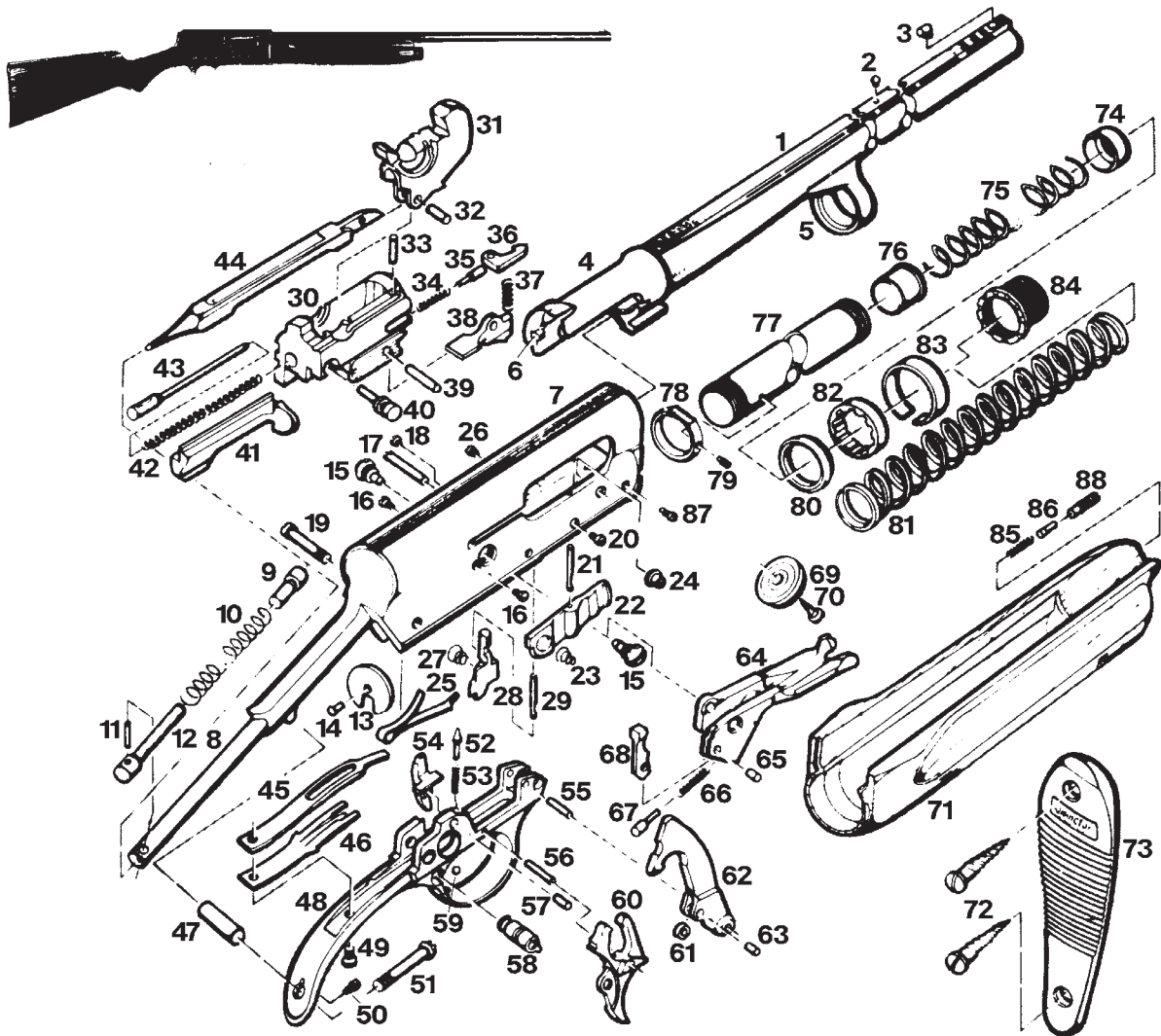
1	Action Frame	24	Safety Button Pins	47	Connector Spring	70	Ejector Trip
2	Top Lever	25	Firing Pin Lock Pin Trip Cam	48	Trigger Spring	71	Left Ejector Trip
3	Action Bolt	26	Plunger Trip	49	Sear Spring	72	Iron Forend
4	Safety	27	Top Lever Release Trip	50	Connector Plunger	73	Catch Bolt
5	Link Trigger Release	28	Top Lever Lock Trip	51	Connector Pin	74	Cocking Bar Cam Lock Screw
6	Lock Trigger Plate	29	Top Lever Release Spring	52	Connector Post Pin	75	Catch Bolt Spring
7	Right Ejector Trip Rod	30	Trigger Plate	53	Sear Pin	76	Latch Plate
8	Left Ejector Trip Rod	31	Trigger Plate (Double)	54	Bridle Pin	77	Latch Plate Lever
9	Locking Piece Top Lever	32	Trigger Guard	55	Sear Retainer Pins	78	Latch Plate Lever Spring
10	Cocking Bar	33	Trigger Guard (Double)	56	Trigger Guard Pin	79	Lock Screw
11	Top Firing Pin	34	Trigger	57	Sear Retainer Sleeve	80	Latch Plate Pin
12	Bottom Firing Pin	35	Left Trigger	58	Barrels	81	Return Spring Latch Plate Lever
13	Pivot	36	Right Trigger	59	Right (Bottom) Ejector	82	Latch Plate Lever Lock Pin
14	Safety Spring	37	Release	60	Left (Top) Ejector	83	Stock
15	Cocking Bar Spring	38	Connector	61	Ejector Spring Plungers	84	Stock Bolt
16	Firing Pin Return Springs	39	Right Sear	62	Ejector Springs	85	Lock Washer
17	Trigger Plate Lock Spring	40	Left Sear	63	Ejector Lock	86	Plain Washer
18	Top Lever Return Spring	41	Right Hammer	64	Front Sight	87	Retainer Guide
19	Trigger Plate Lock Cap	42	Left Hammer	65	Cocking Bar Cam	88	Recoil Pad
20	Cocking Bar Screw Check	43	Bridle	66	Right Ejector Sear	89	Forend
21	Safety Spring Screw	44	Cocking Foot	67	Ejector Sear Springs		Forend Lock Screw
22	Trigger Plate Lock Pin	45	Right Hammer Spring	68	Ejector Sear Plungers		
23	Forend Lock Bolts	46	Left Hammer Spring	69	Sear Pins		

Model TM1 and TMX Single Shot Shotgun



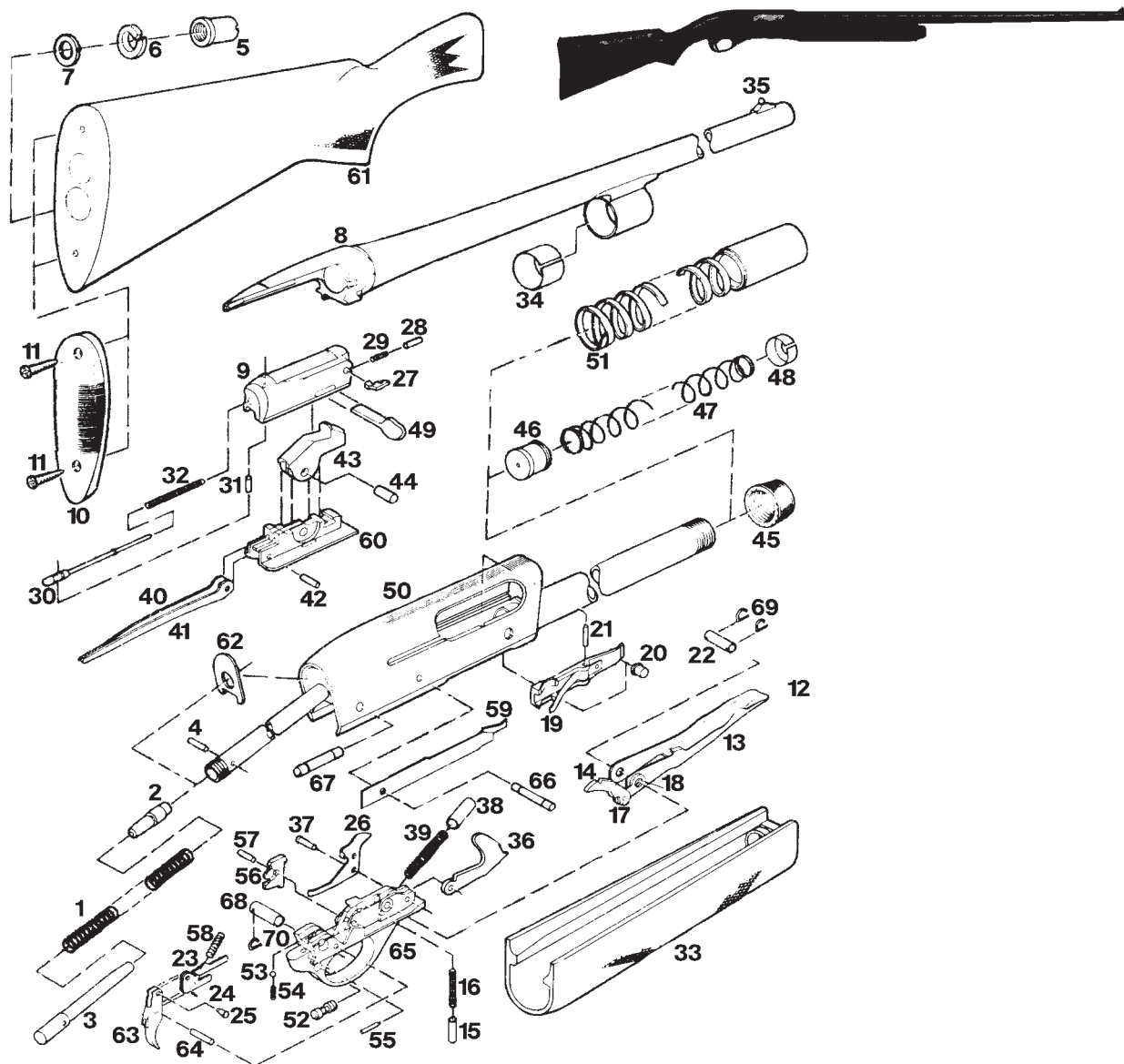
1 Trigger Plate Lock	21 Ejector Trip Rod	41 Trigger Guard	61 Front Sight
2 Top Lever Pin Spring	22 Top Lever Locking Piece	42 Trigger	62 Middle Sight
3 Firing Pin Return Spring	23 Safety Spring	43 Trigger Release	63 Iron Forend
4 Trigger Plate Lock Spring	24 Cocking Bar	44 Hammer	64 Forend Latch
5 Trigger Plate Lock Cap	25 Firing Pin	45 Hammer Release	65 Forend Plate Guide Spring
6 Trigger Plate Lock Pin	26 Pivot	46 Cocking Foot	66 Cocking Bar Cam
7 Link Pin	27 Cocking Bar Spring	47 Hammer Spring	67 Ejector Sear Spring
8 Left Sear	28 Top Lever Return Spring	48 Trigger Spring	68 Cocking Rod Boss Screw
9 Sear Spring	29 Cocking Bar Screw Check	49 Trigger Pin	69 Ejector Lock Pin
10 Stock Bolt	30 Firing Lock Cam Pin Trips	50 Cocking Foot Pins	70 Ejector Sear Plunger
11 Lock Washer	31 Plunger Trip	51 Trigger Guard Pin	71 Ejector Sear
12 Plain Washer	32 Top Lever Spring	52 Sear Release	72 Forend Operating Button Guide
13 Retainer Guide	33 Spring Guide	53 Release Sear Retaining Spring	73 Forend Opening Button
14 Action Frame	34 Top Lever Release Trip	54 Hammer Spring Guide	74 Pin
15 Top Lever	35 Top Lever Lock Trip	55 Barrels	75 Iron Forend Tension Bushing
16 Action Bolt	36 Cocking Bar Piece	56 Ejector	76 Stock
17 Safety Button	37 Pin	57 Ejector Spring Plungers	77 Recoil Pad
18 Link Trigger Release	38 Washer	58 Ejector Springs	78 Forend
19 Frame Top Lever Pin	39 Trigger Plate	59 Ejector Lock	
20 Top Lever Pin	40 Trigger Plate Release	60 Ejector Retaining Spring	

Model 11 Autoloading Shotgun



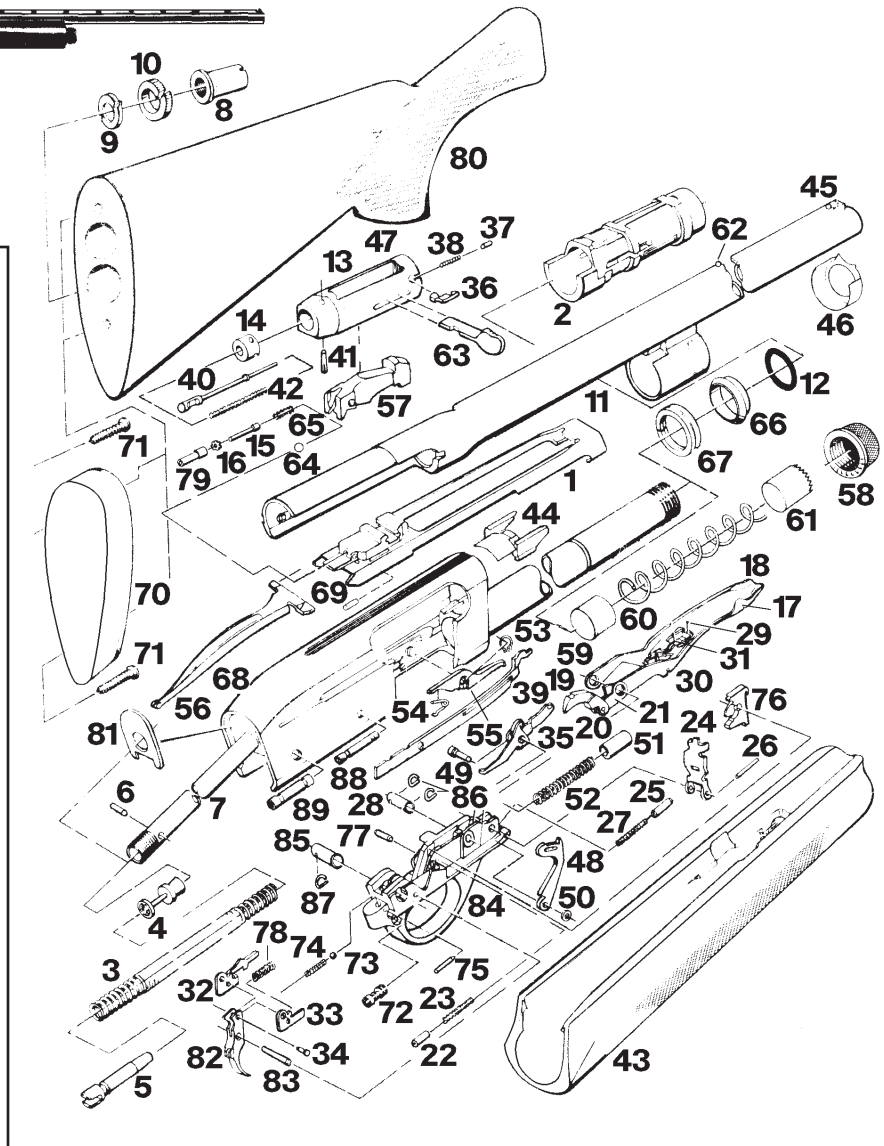
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|------------------------------------|----------------------------------|--------------------------------|-------------------------------------|
| 1 Barrel | 23 Carrier Latch Spring | 45 Mainspring | 68 Carrier Dog |
| 2 Bead Sight | 24 Carrier Latch Button | 46 Trigger Spring | 69 Pistol Grip Cap |
| 3 Front Sight Base | 25 Carrier Spring | 47 Tang Screw Bushing | 70 Pistol Grip Cap Screw |
| 4 Barrel Extension | 26 Cartridge Stop Pin Lock Screw | 48 Trigger Plate | 71 Forend |
| 5 Barrel Guide | 27 Cartridge Stop Spring | 49 Mainspring Screw | 72 Buttplate Screws |
| 6 Ejector | 28 Cartridge Stop | 50 Tang Screw Locking Screw | 73 Buttplate |
| 7 Receiver | 29 Cartridge Stop Pin | 51 Tang Screw | 74 Magazine Spring Retainer |
| 8 Action Spring Tube | 30 Bolt | 52 Safety Sear Spring Follower | 75 Magazine Spring |
| 9 Action Spring Follower | 31 Locking Bolt | 53 Safety Sear Spring | 76 Magazine Follower |
| 10 Action Spring | 32 Link Pin | 54 Safety Sear | 77 Magazine Tube |
| 11 Action Spring Plug Pin | 33 Extractor Pin | 55 Hammer Pin | 78 Forend Guide Ring |
| 12 Action Spring Plug | 34 Extractor Spring | 56 Trigger Pin | 79 Forend Guide Ring Screw |
| 13 Fiber Cushion | 35 Extractor Plunger | 57 Safety Sear Pin | 80 Friction Ring |
| 14 Fiber Cushion Rivet | 36 Extractor | 58 Safety | 81 Recoil Spring |
| 15 Carrier Screws | 37 Locking Block Latch Spring | 59 Safety Ball | 82 Friction Piece |
| 16 Carrier Screw Locking Screws | 38 Locking Block Latch | 60 Trigger | 83 Friction Spring |
| 17 Trigger Plate Pin | 39 Locking Block Latch Pin | 61 Hammer Roll | 84 Magazine Cap |
| 18 Trigger Plate Pin Locking Screw | 40 Firing Pin Retaining Pin | 62 Hammer | 85 Magazine Cap Stop Plunger Spring |
| 19 Trigger Plate Screw | 41 Operating Handle | 63 Hammer Roll Pin | 86 Magazine Cap Stop Plunger |
| 20 Carrier Latch Pin Locking Screw | 42 Firing Pin Retractor Spring | 64 Carrier | 87 Magazine Stop Screw |
| 21 Carrier Latch Pin | 43 Firing Pin | 65 Carrier Dog Pin | 88 Magazine Cap Stop Plunger Tube |
| 22 Carrier Latch | 44 Link | 66 Carrier Dog Spring | |
| | | 67 Carrier Dog Spring Follower | |

Model 11-48 Autoloading Shotgun



1	Action Spring	18	Carrier Dog Washer	37	Hammer Pin	55	Safety Spring Retaining Pin
2	Action Spring Follower	19	Carrier Latch Assembly	38	Hammer Plunger	56	Sear
3	Action Spring Plug	20	Carrier Latch Button	39	Hammer Spring	57	Sear Pin
4	Action Spring Plug Pin	21	Carrier Latch Pin	40	Link, Left	58	Sear Spring
5	Action Spring Tube Nut	22	Carrier Pivot Tube	41	Link, Right	59	Shell Latch
6	Action Spring Tube Nut Lock Washer	23	Connector, Left	42	Link Pin	60	Slide
7	Action Spring Tube Nut Washer	24	Connector, Right	43	Locking Block	61	Stock
8	Barrel Assembly	25	Connector Pin	44	Locking Block Pin	62	Stock Bearing Plate
9	Breechbolt	26	Disconnecter	45	Magazine Cap	63	Trigger
10	Buttplate	27	Extractor	46	Magazine Follower	64	Trigger Pin
11	Buttplate Screws	28	Extractor Plunger	47	Magazine Spring	65	Trigger Plate, Right
12	Carrier Assembly	29	Extractor Spring	48	Magazine Spring Retainer	66	Trigger Plate Pin, Front
13	Carrier	30	Firing Pin	49	Operating Handle	67	Trigger Plate Pin, Rear
14	Carrier Dog	31	Firing Pin Retaining Pin	50	Receiver	68	Trigger Plate Pin Bushing
15	Carrier Dog Follower	32	Firing Pin Retractor Spring	51	Recoil Spring and Ring Assembly	69	Trigger Plate Pin Detent Springs, Front
16	Carrier Dog Follower Spring	33	Forend	52	Safety	70	Trigger Plate Pin Detent Spring, Rear
17	Carrier Dog Pin	34	Friction Piece	53	Safety Detent Ball		
		35	Front Sight	54	Safety Spring		
		36	Hammer				

Model 11-87 Autoloading Shotgun



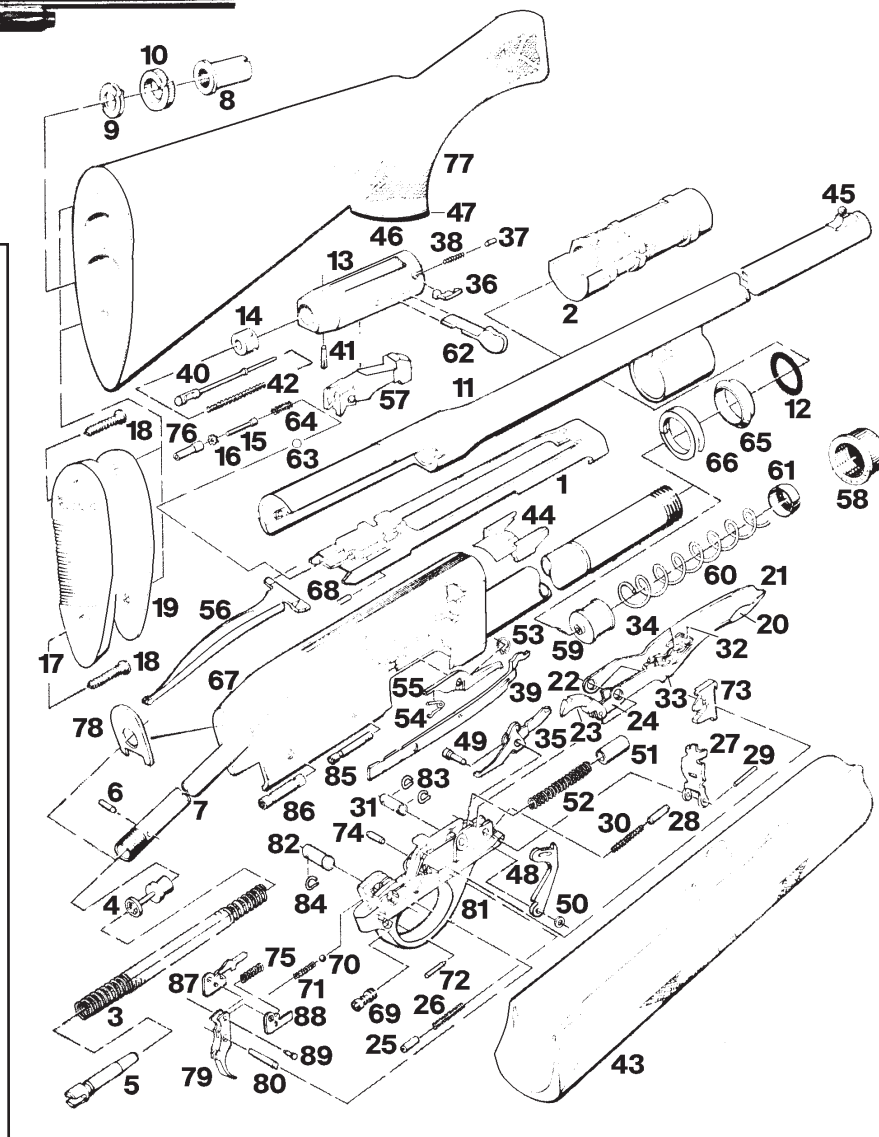
- 1 Action Bar Assembly
- 2 Action Bar Sleeve
- 3 Action Spring
- 4 Action Spring Follower
- 5 Action Spring Plug
- 6 Action Spring Plug Pin
- 7 Action Spring Tube
- 8 Action Spring Tube Nut
- 9 Action Spring Tube Nut Washer
- 10 Action Spring Tube Nut Lock Washer
- 11 Barrel Assembly
- 12 Barrel Seal
- 13 Breechbolt
- 14 Breechbolt Buffer
- 15 Breechbolt Return Plunger
- 16 Breechbolt Return Plunger Retaining Ring
- 17 Carrier
- 18 Carrier Assembly
- 19 Carrier Dog
- 20 Carrier Dog Pin
- 21 Carrier Dog Washer
- 22 Carrier Dog Follower
- 23 Carrier Dog Follower Spring
- 24 Carrier Latch
- 25 Carrier Latch Follower
- 26 Carrier Latch Pin
- 27 Carrier Latch Spring
- 28 Carrier Pivot Tube
- 29 Carrier Release
- 30 Carrier Release Pin
- 31 Carrier Release Spring
- 32 Connector, Left
- 33 Connector, Right
- 34 Connector Pin
- 35 Disconnecter
- 36 Extractor
- 37 Extractor Plunger
- 38 Extractor Spring
- 39 Feed Latch
- 40 Firing Pin
- 41 Firing Pin Retaining Pin
- 42 Firing Pin Retractor Spring
- 43 Forend Assembly
- 44 Forend Support
- 45 Front Sight
- 46 Gas Cylinder Collar
- 47 Grip Cap
- 48 Hammer
- 49 Hammer Pin
- 50 Hammer Pin Washer

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|-----------------------------------|--|
| 51 Hammer Plunger | 71 Recoil Pad Screws |
| 52 Hammer Spring | 72 Safety Switch |
| 53 Interceptor Latch Retainer | 73 Safety Switch Detent Ball |
| 54 Interceptor Latch Spring | 74 Safety Switch Spring |
| 55 Interceptor Latch | 75 Safety Switch Spring Retaining Pin |
| 56 Link | 76 Sear |
| 57 Locking Block Assembly | 77 Sear Pin |
| 58 Magazine Cap | 78 Sear Spring |
| 59 Magazine Follower | 79 Slide Block Buffer |
| 60 Magazine Spring | 80 Stock Assembly |
| 61 Magazine Spring Retainer | 81 Stock Bearing Plate |
| 62 Middle Sight | 82 Trigger |
| 63 Operating Handle | 83 Trigger Pin |
| 64 Operating Handle Detent Ball | 84 Trigger Plate Safety |
| 65 Operating Handle Detent Spring | 85 Trigger Plate Pin |
| 66 Piston | 86 Trigger Plate Pin Detent Springs, Front |
| 67 Piston Seal | 87 Trigger Plate Pin Detent Spring, Rear |
| 68 Receiver Assembly | 88 Trigger Plate Pin, Front |
| 69 Return Plunger Retaining Pin | 89 Trigger Plate Pin, Rear |
| 70 Recoil Pad | |

Model 1100 Autoloading Shotgun



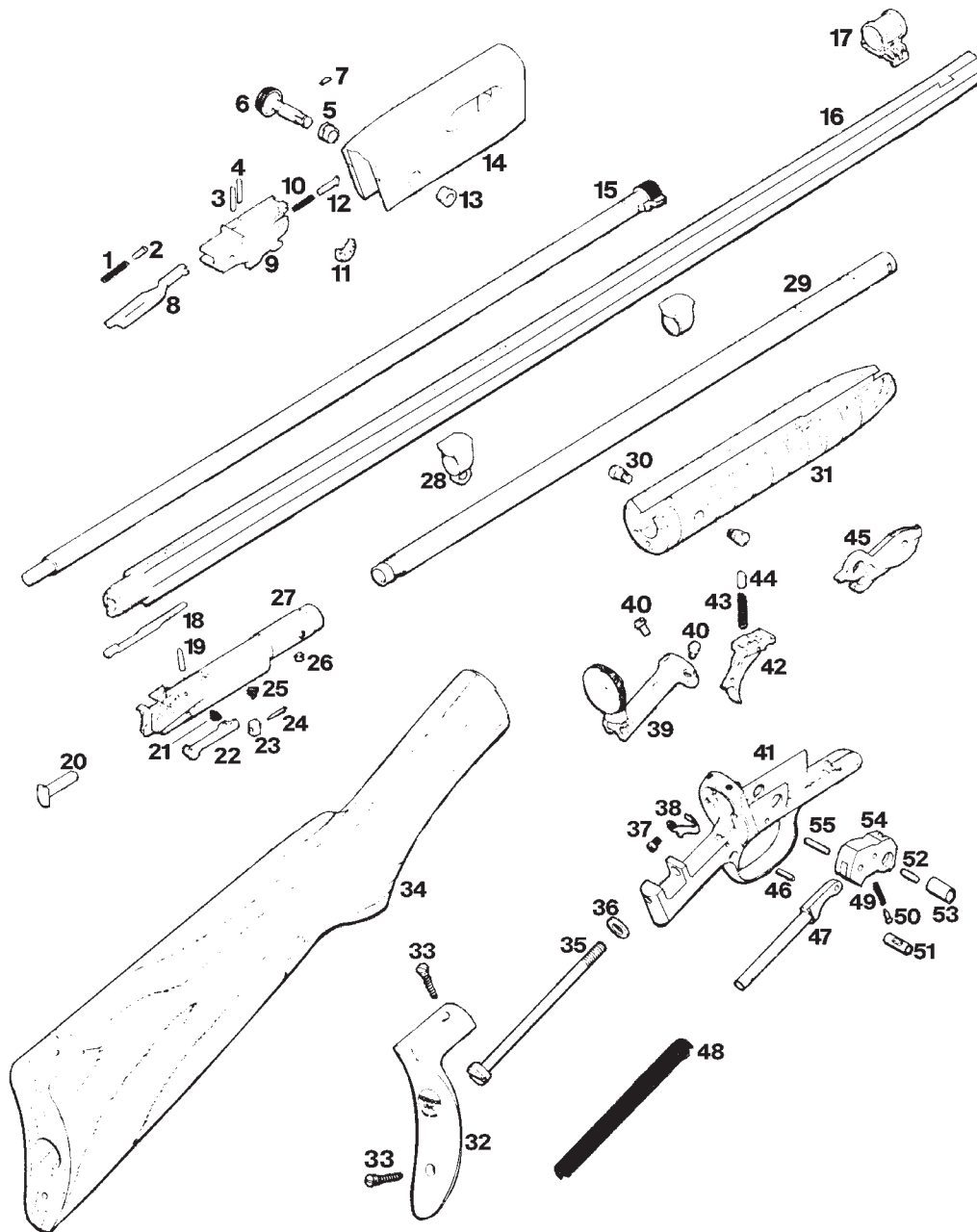
- 1 Action Bar Assembly
- 2 Action Bar Sleeve
- 3 Action Spring
- 4 Action Spring Follower
- 5 Action Spring Plug
- 6 Action Spring Plug Pin
- 7 Action Spring Tube
- 8 Action Spring Tube Nut
- 9 Action Spring Tube Nut Washer
- 10 Action Spring Tube Nut Lock Washer
- 11 Barrel Assembly
- 12 Barrel Seal
- 13 Breechbolt
- 14 Breechbolt Buffer
- 15 Breechbolt Return Plunger
- 16 Breechbolt Return Plunger Retaining Ring
- 17 Buttplate
- 18 Buttplate Screws
- 19 Buttplate Spacer
- 20 Carrier
- 21 Carrier Assembly
- 22 Carrier Dog
- 23 Carrier Dog Pin
- 24 Carrier Dog Washer
- 25 Carrier Dog Follower
- 26 Carrier Dog Follower Spring
- 27 Carrier Latch
- 28 Carrier Latch Follower
- 29 Carrier Latch Pin
- 30 Carrier Latch Spring
- 31 Carrier Pivot Tube
- 32 Carrier Release
- 33 Carrier Release Pin
- 34 Carrier Release Spring
- 35 Disconnecter
- 36 Extractor
- 37 Extractor Plunger
- 38 Extractor Spring
- 39 Feed Latch
- 40 Firing Pin
- 41 Firing Pin Retaining Pin
- 42 Firing Pin Retractor Spring
- 43 Forend Assembly
- 44 Forend Support
- 45 Front Sight
- 46 Grip Cap
- 47 Grip Cap Spacer
- 48 Hammer
- 49 Hammer Pin
- 50 Hammer Pin Washer



- | | |
|-----------------------------------|---|
| 51 Hammer Plunger | 71 Safety Switch Spring |
| 52 Hammer Spring | 72 Safety Switch Spring Retaining Pin |
| 53 Interceptor Latch Retainer | 73 Sear |
| 54 Interceptor Latch Spring | 74 Sear Pin |
| 55 Interceptor Latch | 75 Sear Spring |
| 56 Link | 76 Slide Block Buffer |
| 57 Locking Block Assembly | 77 Stock Assembly |
| 58 Magazine Cap | 78 Stock Bearing Plate |
| 59 Magazine Follower | 79 Trigger Assembly |
| 60 Magazine Spring | 80 Trigger Pin |
| 61 Magazine Spring Retainer | 81 Trigger Plate Safety |
| 62 Operating Handle | 82 Trigger Plate Pin Bushing |
| 63 Operating Handle Detent Ball | 83 Trigger Plate Pin Detent Spring, Front |
| 64 Operating Handle Detent Spring | 84 Trigger Plate Pin Detent Spring, Rear |
| 65 Piston | 85 Trigger Plate Pin, Front |
| 66 Piston Seal | 86 Trigger Plate Pin, Rear |
| 67 Receiver Assembly | 87 Connector, Left |
| 68 Return Plunger Retaining Pin | 88 Connector, Right |
| 69 Safety Switch | 89 Connector Pin |
| 70 Safety Switch Detent Ball | |

Model 12 Slide-Action Rifle

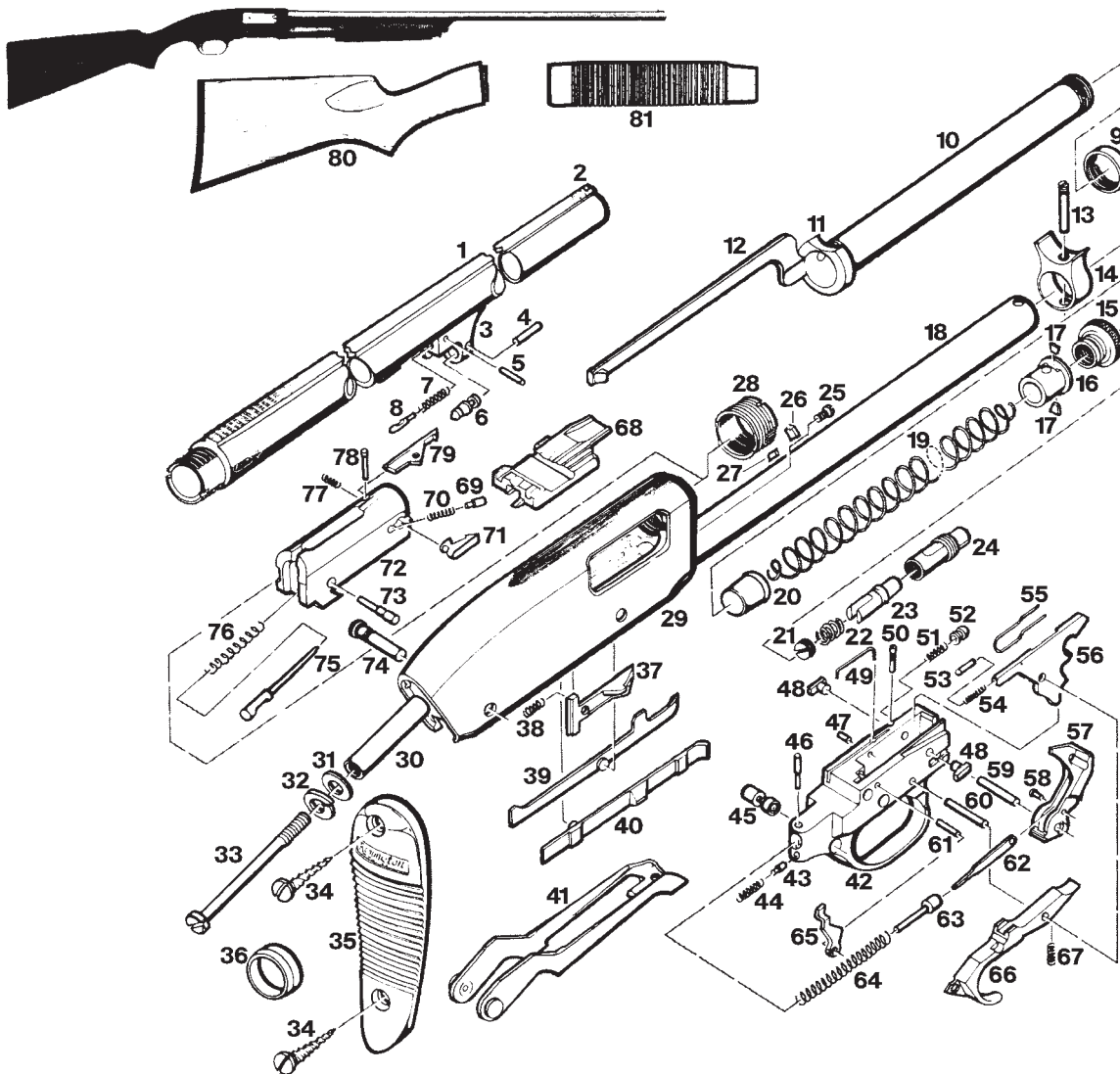
Courtesy of Dennis Riordan



1	Firing Pin Spring	15	Magazine Tube, Inner	29	Magazine Tube, Outer	43	Trigger Spring
2	Firing Pin Spring Guide	16	Barrel	30	Forend Screws	44	Trigger Spring Case
3	Firing Pin Pin	17	Front Sight	31	Forend	45	Carrier
4	Ejector Pin	18	Cartridge Retainer	32	Buttplate	46	Safety Plunger Pin
5	Receiver Bushing	19	Carrier Dog Pin	33	Buttplate Screws	47	Mainspring Rod
6	Takedown Screw	20	Cartridge Stop	34	Stock	48	Mainspring
7	Takedown Screw Retainer	21	Carrier Dog Spring	35	Stock Bolt	49	Safety Spring
8	Firing Pin	22	Carrier Dog	36	Stock Bolt Washer	50	Safety Plunger
9	Breechblock	23	Action Bar Plunger	37	Ejector Spring Screw	51	Safety
10	Extractor Spring	24	Action Bar Plunger Pin	38	Ejector Spring	52	Hammer Pin
11	Extractor	25	Action Bar Spring	39	Rear Sight	53	Hammer Bushing
12	Extractor Plunger	26	Magazine Screw	40	Rear Sight Screws	54	Hammer
13	Receiver Bushing, Threaded	27	Action Bar	41	Guard	55	Trigger Pin
14	Receiver	28	Magazine Rings	42	Trigger		

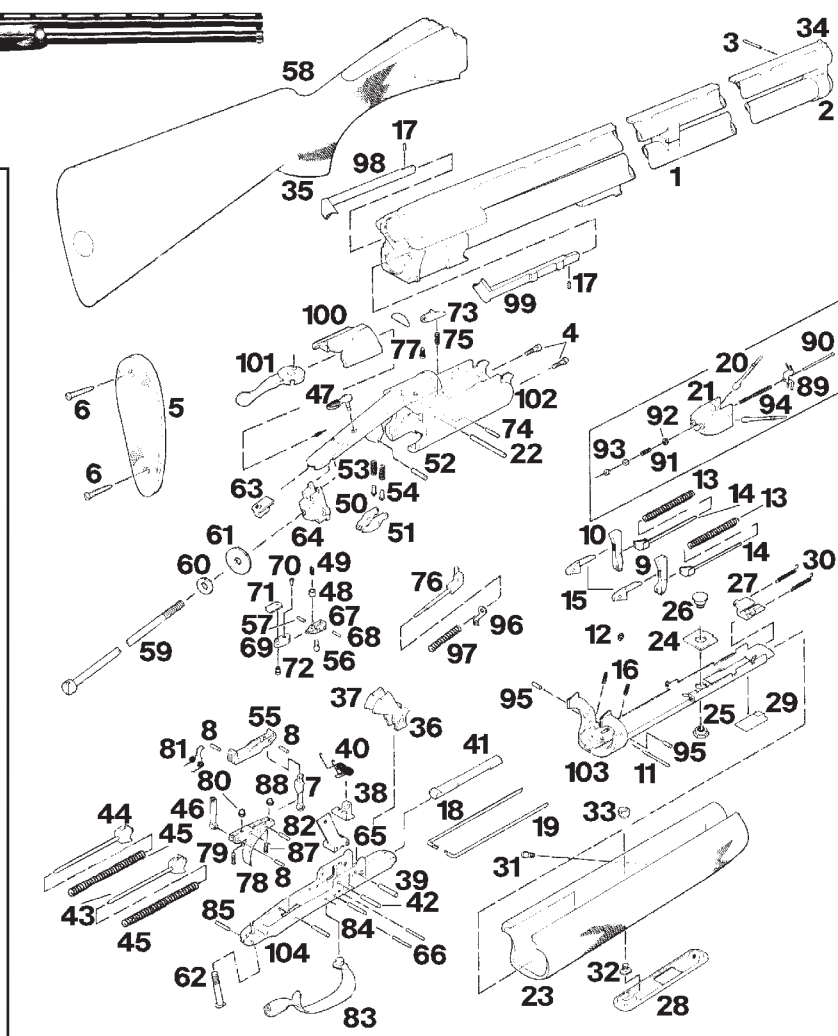
Model 31 Slide-Action Shotgun

Courtesy of Thomas E. Wessel



1	Barrel	21	Barrel Lock Compensator Screw	40	Left Cartridge Stop	61	Trigger Lock Pin
2	Front Sight	22	Barrel Lock Spring	41	Carrier	62	Hammer Link
3	Barrel Lug	23	Barrel Lock Compensator	42	Trigger Plate	63	Mainspring Follower
4	Barrel Lug Stud Pin	24	Barrel Lock	43	Safety Plunger	64	Mainspring
5	Barrel Lock Nut Stop Plunger Pin	25	Barrel Adjusting Bushing Lock Screw	44	Safety Spring	65	Trigger Lock
6	Barrel Lug Stud	26	Barrel Adjusting Bushing Lock	45	Safety	66	Trigger
7	Barrel Lock Nut Stop Plunger Spring	27	Magazine Lock	46	Mainspring Pin	67	Trigger Spring
8	Barrel Lock Nut Stop Plunger	28	Barrel Adjusting Bushing	47	Trigger Plate Pin Spring Pin	68	Slide
9	Forend Tube Nut	29	Receiver	48	Trigger Plate Studs	69	Extractor Plunger
10	Forend Tube	30	Stock Bolt Stud	49	Trigger Plate Pin Spring	70	Right Extractor Spring
11	Forend Tube Cap	31	Stock Bolt Washer	50	Left Cartridge Stop Plunger Screw	71	Right Extractor
12	Action Bar	32	Stock Bolt Lock Washer	51	Left Cartridge Stop Spring	72	Breechblock
13	Magazine Guide Screw	33	Stock Bolt	52	Left Cartridge Stop Plunger	73	Firing Pin Retaining Pin
14	Magazine Guide	34	Buttplate Screws	53	Trigger Lock Plunger	74	Trigger Plate Pin
15	Barrel Lock Nut	35	Buttplate	54	Trigger Lock Spring	75	Firing Pin
16	Magazine Plug	36	Stock Reinforcement Ring	55	Action Bar Lock Spring	76	Firing Pin Spring
17	Barrel Lock Nut Keys	37	Ejector	56	Action Bar Lock	77	Left Extractor Spring
18	Magazine Tube	38	Ejector Spring	57	Hammer	78	Extractor Pin
19	Magazine Spring	39	Right Cartridge Stop	58	Hammer Link Pin	79	Left Extractor
20	Magazine Follower			59	Hammer Pin	80	Stock
				60	Trigger Pin	81	Forend

Model 3200 Over/Under Shotgun

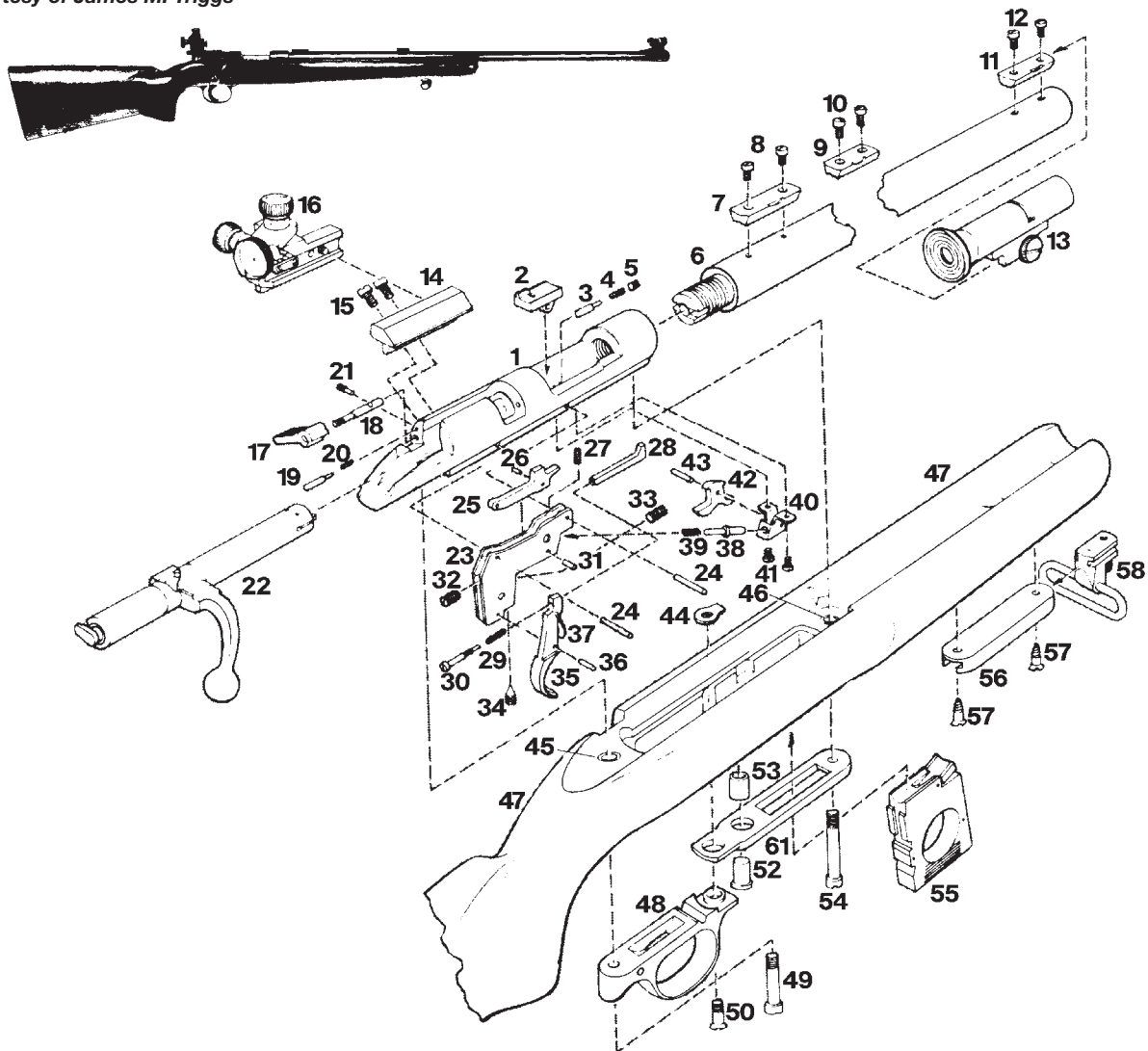


- 1 Barrel
- 2 Barrel Band
- 3 Barrel Band Lock Pin
- 4 Bottom Tang Screws
- 5 Buttplate
- 6 Buttplate Screws
- 7 Connector
- 8 Connector Pin
- 9 Ejector Hammer, Right
- 10 Ejector Hammer, Left
- 11 Ejector Hammer Pin
- 12 Ejector Hammer Pivot Ring
- 13 Ejector Hammer Springs
- 14 Ejector Plungers
- 15 Ejector Sear
- 16 Ejector Sear Springs
- 17 Ejector Stop Pins
- 18 Ejector Trip Rod, Left
- 19 Ejector Trip Rod, Right
- 20 Firing Pin
- 21 Firing Pin Housing
- 22 Firing Pin Housing Assembly Pin
- 23 Forend
- 24 Forend Adjuster Plate
- 25 Forend Adjuster Plate Lock Nut
- 26 Forend Adjuster Plate Stud
- 27 Forend Latch
- 28 Forend Latch Cover
- 29 Forend Latch Finger Piece
- 30 Forend Latch Springs
- 31 Forend Screw, Front
- 32 Forend Screw, Rear
- 33 Forend Screw Nut
- 34 Front Sight
- 35 Grip Cap
- 36 Hammer Assembly, Right
- 37 Hammer Assembly, Left
- 38 Hammer Cocking Cam
- 39 Hammer Cocking Cam Pin
- 40 Hammer Cocking Cam Spring
- 41 Hammer Cocking Rod
- 42 Hammer Pin
- 43 Hammer Plunger Assembly, Right
- 44 Hammer Plunger Assembly, Left
- 45 Main Hammer Spring
- 46 Rear Connector Link
- 47 Safety Selector Assembly
- 48 Safety Selector Detent
- 49 Safety Selector Detent Spring
- 50 Sear, Left
- 51 Sear, Right
- 52 Sear Pin
- 53 Sear Spring
- 54 Sear Spring Plunger
- 55 Selector Block

- | | |
|------------------------------------|----------------------------------|
| 56 Selector Block Guide | 81 Trigger Connector Spring |
| 57 Selector Block Guide Pin | 82 Trigger Connector Spring Pin |
| 58 Stock Assembly | 83 Trigger Guard |
| 59 Stock Bolt | 84 Trigger Guard Pin, Front |
| 60 Stock Bolt Lock Washer | 85 Trigger Guard Pin, Rear |
| 61 Stock Bolt Washer | 86 Trigger Pin |
| 62 Tang Block Screw | 87 Trigger Stop Screw |
| 63 Tang Block Slot Nut | 88 Trigger Stop Screw Nut |
| 64 Tang Connecting Block | 89 Yoke |
| 65 Tang Strut | 90 Yoke Rod |
| 66 Tang Strut Pin | 91 Yoke Rod Buffer Spring |
| 67 Toggle Block | 92 Yoke Rod Buffer Spring Washer |
| 68 Toggle Block Retaining Pin | 93 Yoke Rod Nut |
| 69 Toggle Link | 94 Yoke Rod Spring |
| 70 Toggle Link Screw | 95 Ejector Sear Pins |
| 71 Toggle Slide Block | 96 Firing Pin Retractor |
| 72 Toggle Slide Block Stud | 97 Top Lock Lever Spring |
| 73 Top Lock Latch | 98 Ejector, Left |
| 74 Top Lock Latch Pin | 99 Ejector, Right |
| 75 Top Lock Latch Spring | 100 Top Lock |
| 76 Top Lock Lever Plunger Assembly | 101 Top Lock Lever |
| 77 Top Lock Lever Screw | 102 Frame |
| 78 Trigger | 103 Forend Iron Assembly |
| 79 Trigger Adjusting Screw | 104 Bottom Tang |
| 80 Trigger Adjusting Screw Nut | |

Model 37 Rangemaster Bolt-Action Rifle

Courtesy of James M. Triggs

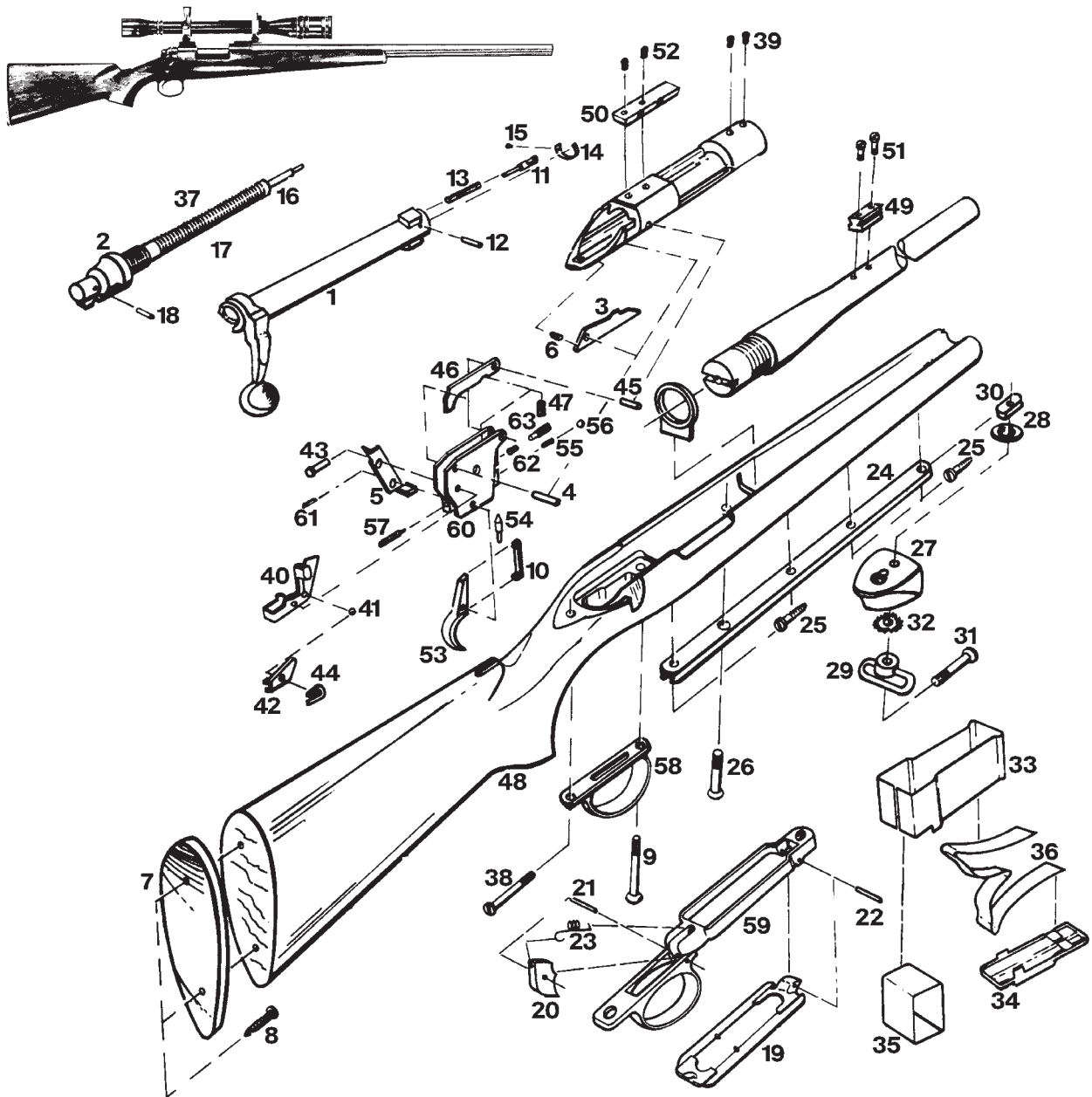


1	Receiver	23	Trigger Housing	45	Rear Guard Bow Screw Bushing
2	Ejector	24	Trigger Housing Pins	46	Front Guard Bow Extension Screw Bushing
3	Bolt Handle Detent Plunger	25	Bolt Stop	47	Stock
4	Bolt Handle Detent Spring	26	Bolt Stop Pin	48	Guard Bow
5	Bolt Handle Detent Screw	27	Bolt Stop Spring	49	Rear Guard Bow Screw
6	Barrel	28	Sear	50	Front Guard Bow Screw
7	Telescope Base, Rear	29	Sear Spring	51	Guard Bow Extension
8	Telescope Base Screws, Rear	30	Sear Screw	52	Magazine Lock Button
9	Telescope Base, Front	31	Sear Guide Pin	53	Magazine Lock Button Bushing
10	Telescope Base Screws, Front	32	Trigger Adjusting Screw, Rear	54	Front Guard Bow Extension Screw
11	Front Sight Base	33	Trigger Adjusting Screw, Front	55	Magazine Assembly
12	Front Sight Base Screws	34	Trigger Adjusting Screw	56	Swivel Base Guide
13	Front Sight Assembly	35	Trigger	57	Swivel Base Guide Screws
14	Receiver Sight Base	36	Trigger Pin	58	Front Swivel Assembly
15	Receiver Sight Base Screws	37	Trigger Spring		
16	Receiver Sight	38	Magazine Lock Plunger		
17	Safety	39	Magazine Lock Plunger Spring		
18	Safety Shaft	40	Magazine Lock Bracket		
19	Safety Detent	41	Magazine Lock Bracket Screws		
20	Safety Detent Spring	42	Magazine Lock		
21	Safety Shaft Lock Screw	43	Magazine Lock Pin		
22	Bolt Assembly	44	Front Guard Bow Screw Nut		

Parts Not Shown

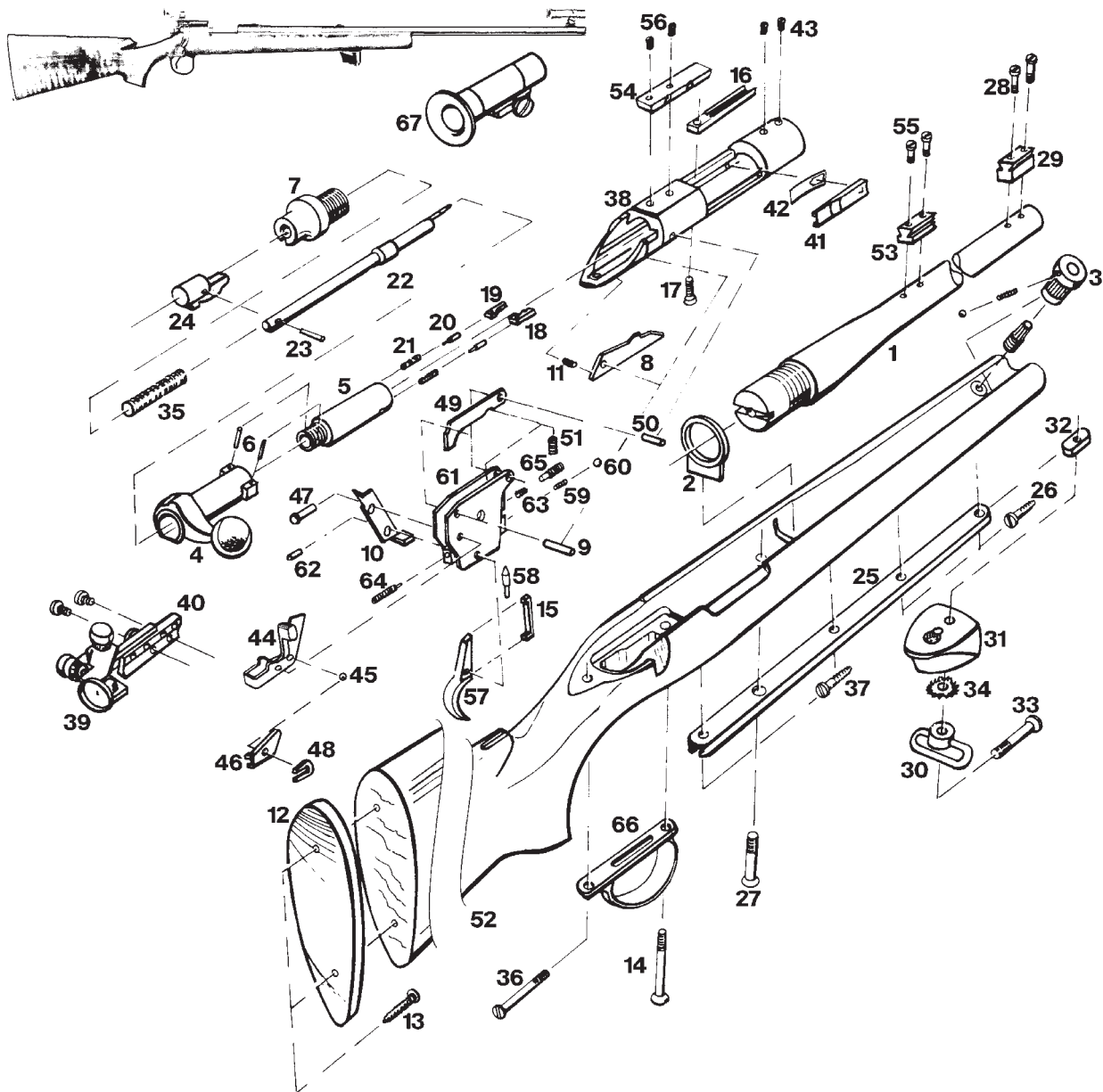
Rear Swivel
Buttplate
Buttplate Screws

Model 40-XB Centerfire Bolt-Action Rifle



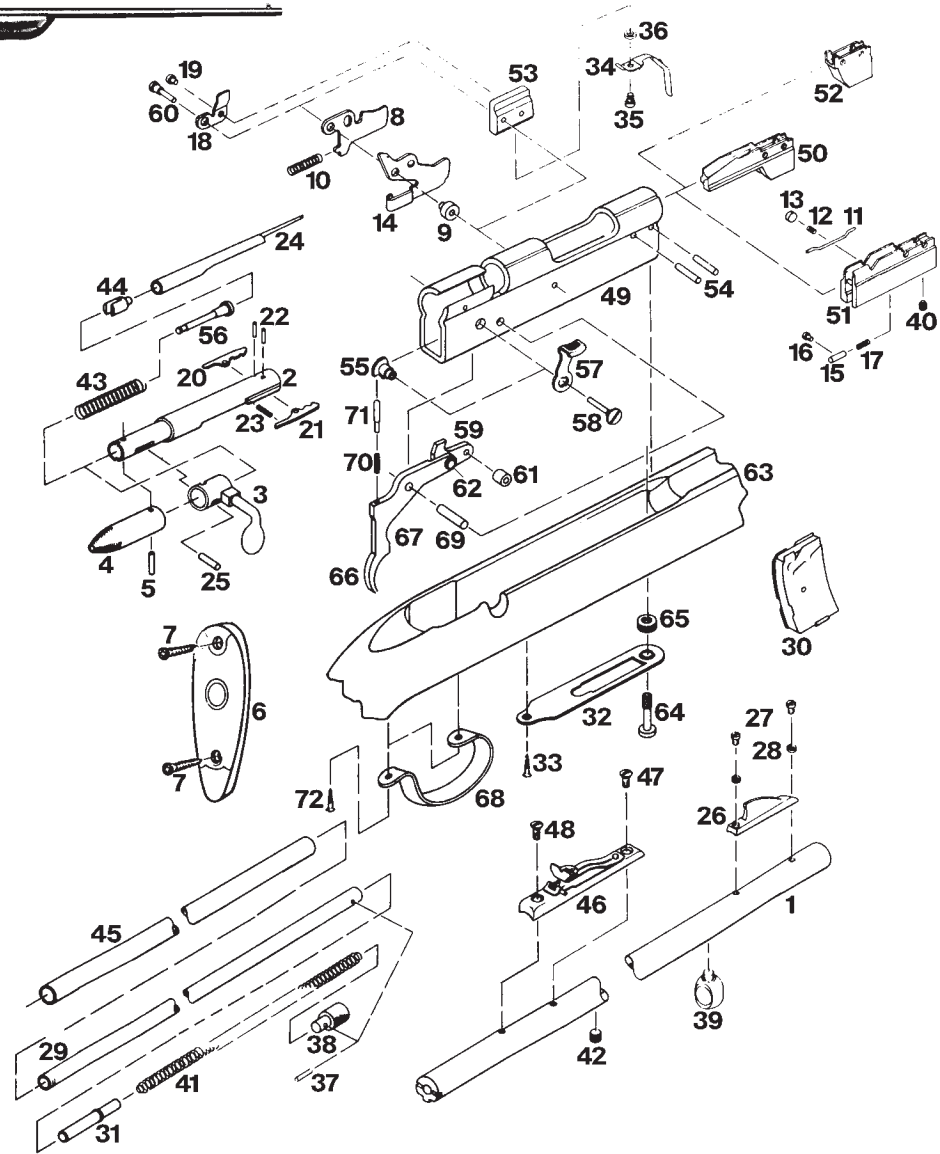
1 Bolt Assembly	18 Firing Pin Cross Pin	35 Magazine Spacer	51 Telescope Base Screws, Front
2 Bolt Plug	19 Floorplate	36 Magazine Spring	52 Telescope Base Screws, Rear
3 Bolt Stop	20 Floorplate Latch	37 Mainspring	53 Trigger
4 Bolt Stop Pin	21 Floorplate Latch Pin	38 Rear Guard Screw	54 Trigger Adjusting Screw
5 Bolt Stop Release	22 Floorplate Pivot Pin	39 Receiver Plug Screws	55 Trigger Adjusting Spring
6 Bolt Stop Spring	23 Floorplate Latch Spring	40 Safety Assembly	56 Trigger Adjusting Ball
7 Buttplate	24 Forend Rail	41 Safety Detent Ball	57 Trigger Engagement Screw
8 Buttplate Screws	25 Forend Rail Screws	42 Safety Detent Spring	58 Trigger Guard
9 Center Guard Screw	26 Front Guard Screw	43 Safety Pivot Pin	59 Trigger Guard and Magazine Guide
10 Connector	27 Front Swivel Block	44 Safety Snap Washer	60 Trigger Housing Assembly
11 Ejector	28 Front Swivel Block Washer	45 Sear Pin	61 Trigger Pin
12 Ejector Pin	29 Front Swivel with Bushing	46 Sear Safety Cam	62 Trigger Spring
13 Ejector Spring	30 Front Swivel Nut	47 Sear Spring	63 Trigger Stop Screw
14 Extractor	31 Front Swivel Screw	48 Stock	
15 Extractor Rivet	32 Front Swivel Washer	49 Telescope Base, Front	
16 Firing Pin	33 Magazine	50 Telescope Base, Rear	
17 Firing Pin Assembly	34 Magazine Follower		

Model 40-XB Rimfire Bolt-Action Rifle



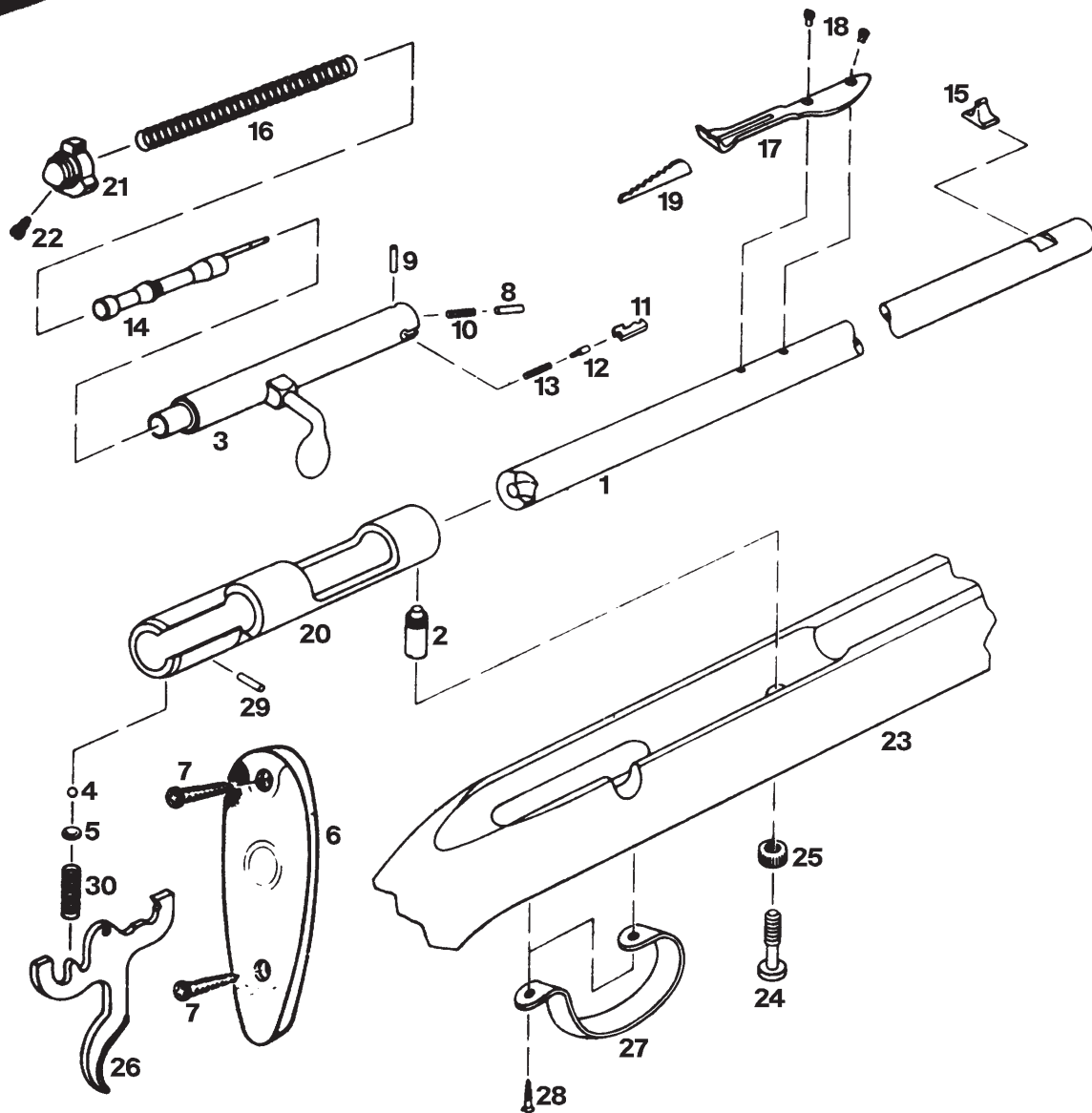
1	Barrel Assembly	18	Extractor, Right	35	Mainspring	52	Stock
2	Barrel Bracket	19	Extractor, Left	36	Rear Guard Screw	53	Telescope Base, Front
3	Bedding Escutcheon Assembly	20	Extractor Plungers	37	Rear Rail Screws	54	Telescope Base, Rear
4	Bolt Handle	21	Extractor Springs	38	Receiver	55	Telescope Base Screws, Front
5	Bolt Body	22	Firing Pin	39	Rear Sight	56	Telescope Base Screws, Rear
6	Bolt Pins	23	Firing Pin Cross Pin	40	Rear Sight Base and Screws	57	Trigger
7	Bolt Plug	24	Firing Pin Extension	41	Receiver Filler Piece	58	Trigger Adjusting Screw
8	Bolt Stop	25	Forend Rail	42	Receiver Filler Spring	59	Trigger Adjusting Spring
9	Bolt Stop Pin	26	Front Rail Screws	43	Receiver Plug Screws	60	Trigger Adjusting Ball
10	Bolt Stop Release	27	Front Guard Screw	44	Safety Assembly	61	Trigger Housing
11	Bolt Stop Spring	28	Front Sight Base Screws	45	Safety Detent Ball	62	Trigger Pin
12	Buttpad	29	Front Sight Base	46	Safety Detent Spring	63	Trigger Spring
13	Buttpad Screws	30	Front Swivel with Bushing	47	Safety Pivot Pin	64	Trigger Engagement Screw
14	Center Guard Screw	31	Front Swivel Block	48	Safety Snap Washer	65	Trigger Stop Screw
15	Connector	32	Front Swivel Nut	49	Sear Safety Cam	66	Trigger Guard
16	Ejector	33	Front Swivel Screw	50	Sear Pin	67	Front Globe Sight
17	Ejector Screw	34	Front Swivel Washer	51	Sear Spring		

Model 510-X, 511-X and 512-X Bolt-Action Rifle



- | | | | | | | | |
|----|---|----|------------------------------------|----|-------------------------------------|----|-----------------------------|
| 1 | Barrel (510-X) | 25 | Firing Pin Cam Pin | 40 | Magazine Screw (512-X) | 55 | Safety (510-X) |
| 2 | Bolt | 26 | Front Sight | 41 | Magazine Spring (512-X) | 56 | Safety Indicator |
| 3 | Bolt Handle | 27 | Front Sight Screws | 42 | Magazine Tube Support Screw (512-X) | 57 | Safety-Lever |
| 4 | Bolt Sleeve | 28 | Front Sight Washers | 43 | Mainspring | 58 | Safety Screw |
| 5 | Bolt Sleeve Pin | 29 | Inner Magazine Tube (512-X) | 44 | Mainspring Plunger | 59 | Sear |
| 6 | Buttplate | 30 | Magazine Assembly | 45 | Outer Magazine Tube (512-X) | 60 | Sear Pivot Screw |
| 7 | Buttplate Screws | 31 | Magazine Follower (512-X) | 46 | Rear Sight Assembly | 61 | Sear Spacing Collar (510-X) |
| 8 | Carrier (512-X) | 32 | Magazine Guide Plate (511-X) | 47 | Rear Sight Screw, Front | 62 | Sear Stud |
| 9 | Carrier Spacer Bushing (512-X) | 33 | Magazine Guide Plate Screw (511-X) | 48 | Rear Sight Screw, Rear | 63 | Stock |
| 10 | Carrier Tension Spring (512-X) | 34 | Magazine Lock (511-X) | 49 | Receiver (510-X and 511-X) | 64 | Takedown Screw (511-X) |
| 11 | Cartridge Retainer (512-X) | 35 | Magazine Lock Screw (511-X) | 50 | Receiver Insert (510-X) | 65 | Takedown Screw Escutcheon |
| 12 | Cartridge Retainer Spring (512-X) | 36 | Magazine Lock Spacer (511-X) | 51 | Receiver Insert (512-X) | 66 | Trigger |
| 13 | Cartridge Retainer Spring Screw (512-X) | 37 | Magazine Pin (512-X) | 52 | Receiver Insert, Front (511-X) | 67 | Trigger Assembly |
| 14 | Cartridge Stop (512-X) | 38 | Magazine Plug (512-X) | 53 | Receiver Insert, Rear (511-X) | 68 | Trigger Guard |
| 15 | Cartridge Stop Plunger (512-X) | 39 | Magazine Ring (512-X) | 54 | Receiver Insert Retaining Pins | 69 | Trigger Pin |
| 16 | Cartridge Stop Plunger Screw (512-X) | | | | | 70 | Trigger Spring |
| 17 | Cartridge Stop Plunger Spring (512-X) | | | | | 71 | Trigger Spring Plunger |
| 18 | Ejector (510-X and 512-X) | | | | | 72 | Trigger Guard Screw |
| 19 | Ejector Screw (510-X and 512-X) | | | | | | |
| 20 | Extractor, Left | | | | | | |
| 21 | Extractor, Right | | | | | | |
| 22 | Extractor Pins | | | | | | |
| 23 | Extractor Spring | | | | | | |
| 24 | Firing Pin | | | | | | |

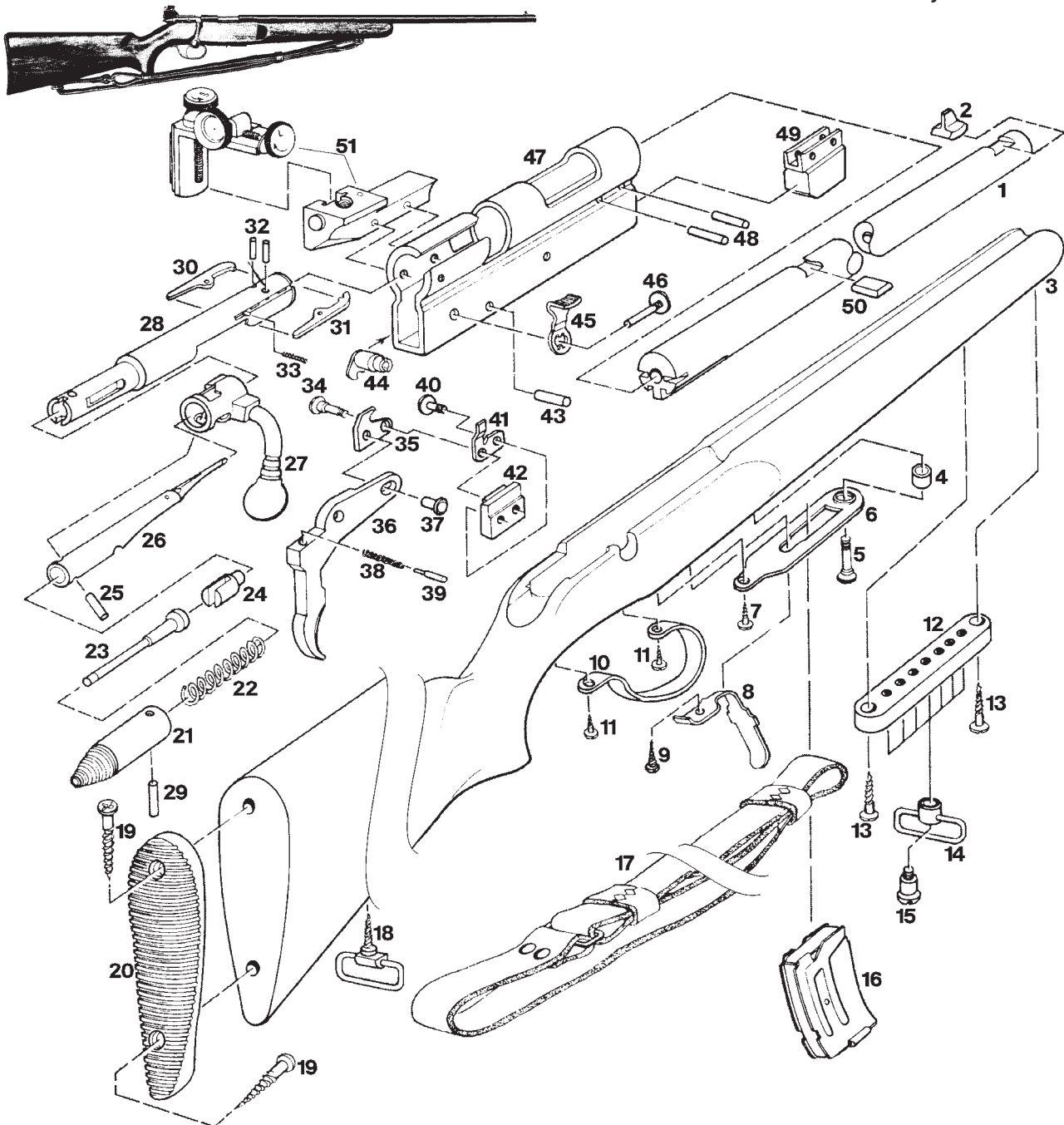
Model 514 Single Shot Bolt-Action Rifle



1	Barrel	16	Mainspring
2	Barrel Lock Screw	17	Open Sight Leaf
3	Bolt Body with Handle	18	Open Sight Screws
4	Bolt Detent Ball	19	Open Sight Step
5	Bolt Detent Retainer	20	Receiver
6	Buttplate	21	Safety
7	Buttplate Screws	22	Safety Screw
8	Ejector	23	Stock
9	Ejector Pin	24	Takedown Screw
10	Ejector Spring	25	Takedown Screw Escutcheon
11	Extractor	26	Trigger
12	Extractor Plunger	27	Trigger Guard
13	Extractor Spring	28	Trigger Guard Screws
14	Firing Pin	29	Trigger Pin
15	Front Sight	30	Trigger Spring

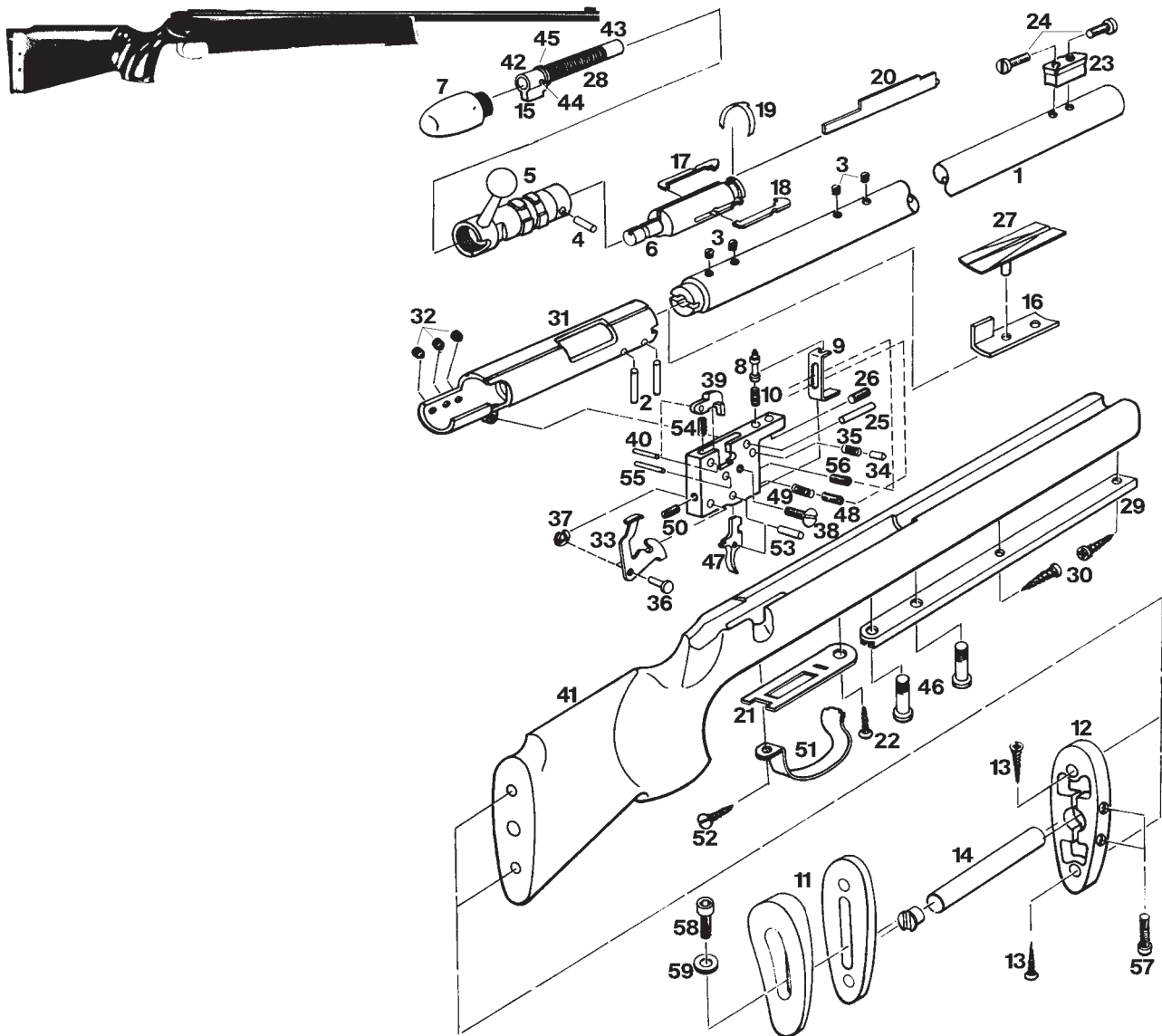
Model 521-T Single Shot Bolt-Action Rifle

Courtesy of Thomas E. Wessel



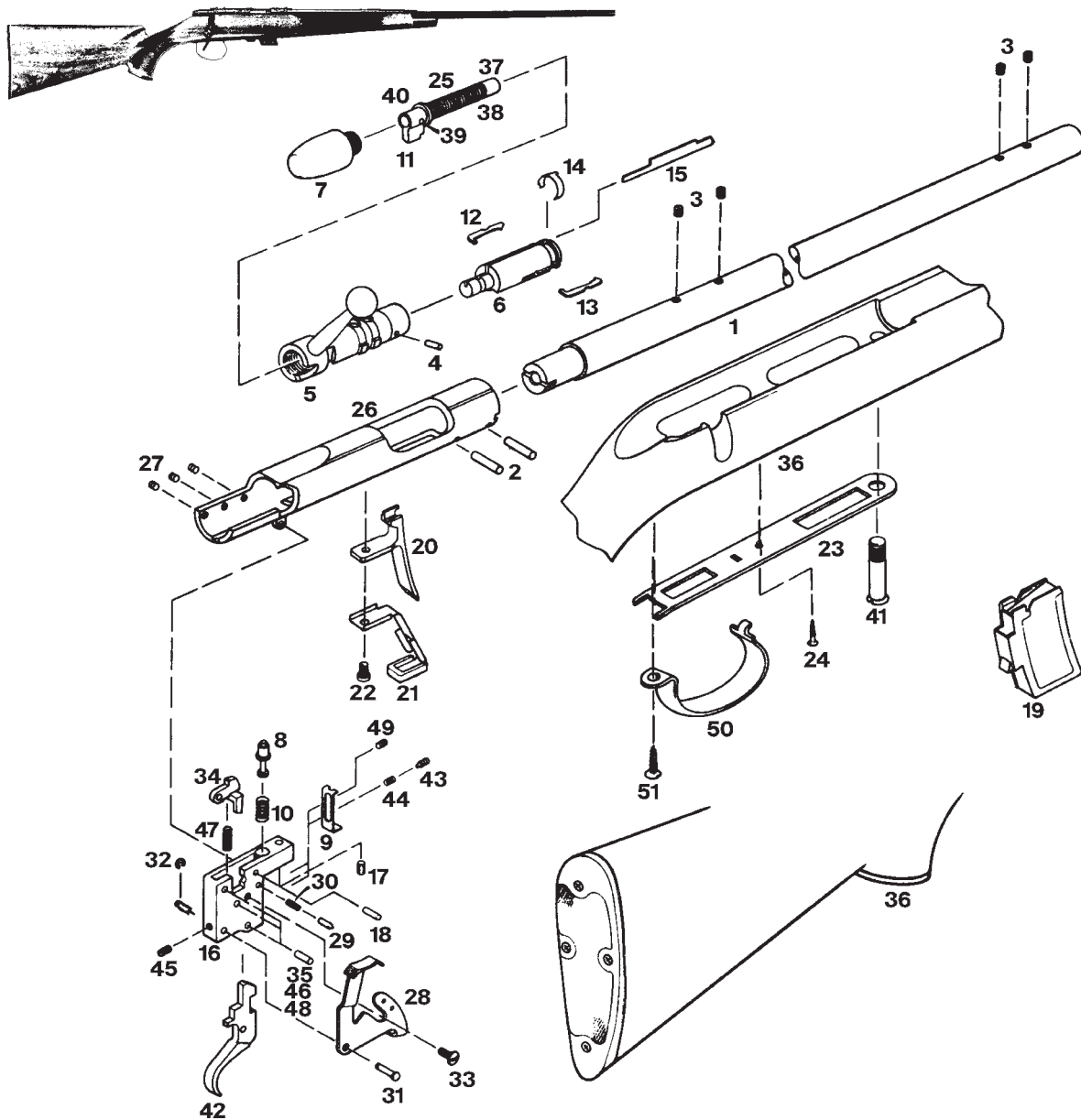
1	Barrel	14	Front Swivel	27	Bolt Handle	40	Ejector Screw
2	Front Sight	15	Front Swivel Screw	28	Bolt	41	Ejector
3	Stock	16	Magazine Assembly	29	Bolt Sleeve Pin	42	Receiver Insert, Rear
4	Takedown Screw Escutcheon	17	Sling Strap Assembly	30	Extractor, Left	43	Trigger Pin
5	Takedown Screw	18	Rear Swivel	31	Extractor, Right	44	Safety
6	Magazine Guide Plate	19	Buttplate Screws	32	Extractor Pins	45	Safety-Lever
7	Magazine Guide Plate Screw	20	Buttplate	33	Extractor Spring	46	Safety Screw
8	Magazine Lock	21	Bolt Sleeve	34	Sear Pivot Screw	47	Receiver
9	Magazine Lock Screw	22	Mainspring	35	Sear	48	Barrel Lock Pins
10	Trigger Guard	23	Safety Indicator	36	Trigger	49	Receiver Insert, Front
11	Trigger Guard Screws	24	Mainspring Plunger	37	Sear Stud	50	Barrel Filler Block
12	Front Swivel Base	25	Firing Pin Cam Pin	38	Trigger Spring	51	Rear Micrometer Sight
13	Front Swivel Base Screws	26	Firing Pin	39	Trigger Spring Plunger		

Model 540-X Single Shot Bolt-Action Rifle



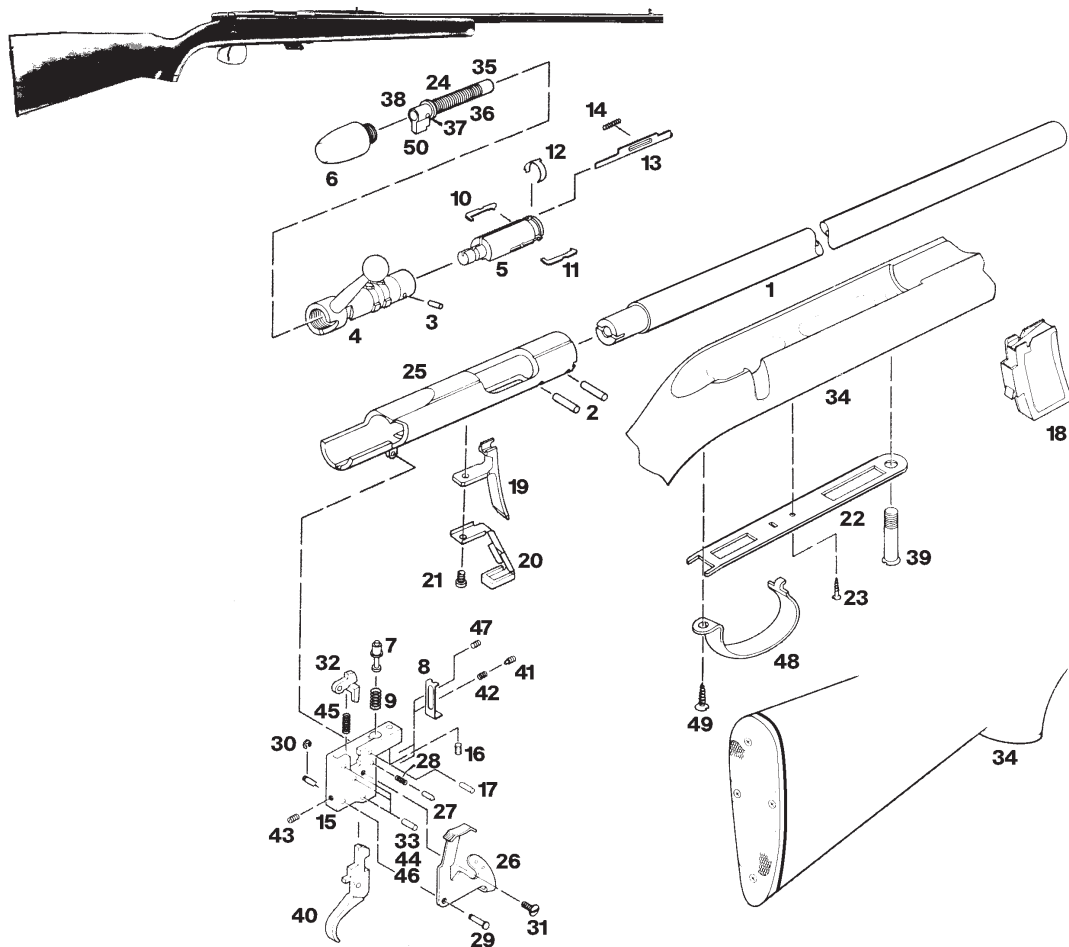
1	Barrel	21	Floorplate	40	Sear Pin
2	Barrel Assembly Pins	22	Floorplate Screw	41	Stock
3	Barrel Plug Screws	23	Front Sight Base	42	Striker Assembly
4	Bolt Assembly Pin	24	Front Sight Base Screws	43	Striker
5	Bolt Body	25	Housing Pin	44	Striker Cross Pin
6	Bolt Head	26	Housing Lock Screw	45	Striker Washer
7	Bolt Plug	27	Loading Platform	46	Takedown Screws
8	Bolt Stop	28	Mainspring	47	Trigger
9	Bolt Stop Release	29	Rail	48	Trigger Adjustment Screw
10	Bolt Stop Spring	30	Rail Screws	49	Trigger Adjustment Spring
11	Buttplate Assembly	31	Receiver	50	Trigger Engagement Screw
12	Buttplate Base	32	Receiver Plug Screws	51	Trigger Guard
13	Buttplate Plate Screws	33	Safety	52	Trigger Guard Screw
14	Buttplate Tube Assembly	34	Safety Detent	53	Trigger Pin
15	Cocking Piece	35	Safety Detent Spring	54	Trigger Spring
16	Ejector	36	Safety Pivot Pin	55	Trigger Spring Retaining Pin
17	Extractor, Left	37	Safety Pivot Pin Retaining Washer	56	Trigger Stop Screw
18	Extractor, Right	38	Safety Retainer Screw	57	Tube Clamp Screws
19	Extractor Spring	39	Sear	58	Tube Screw
20	Firing Pin			59	Tube Screw Washer

Model 541-S Bolt-Action Rifle



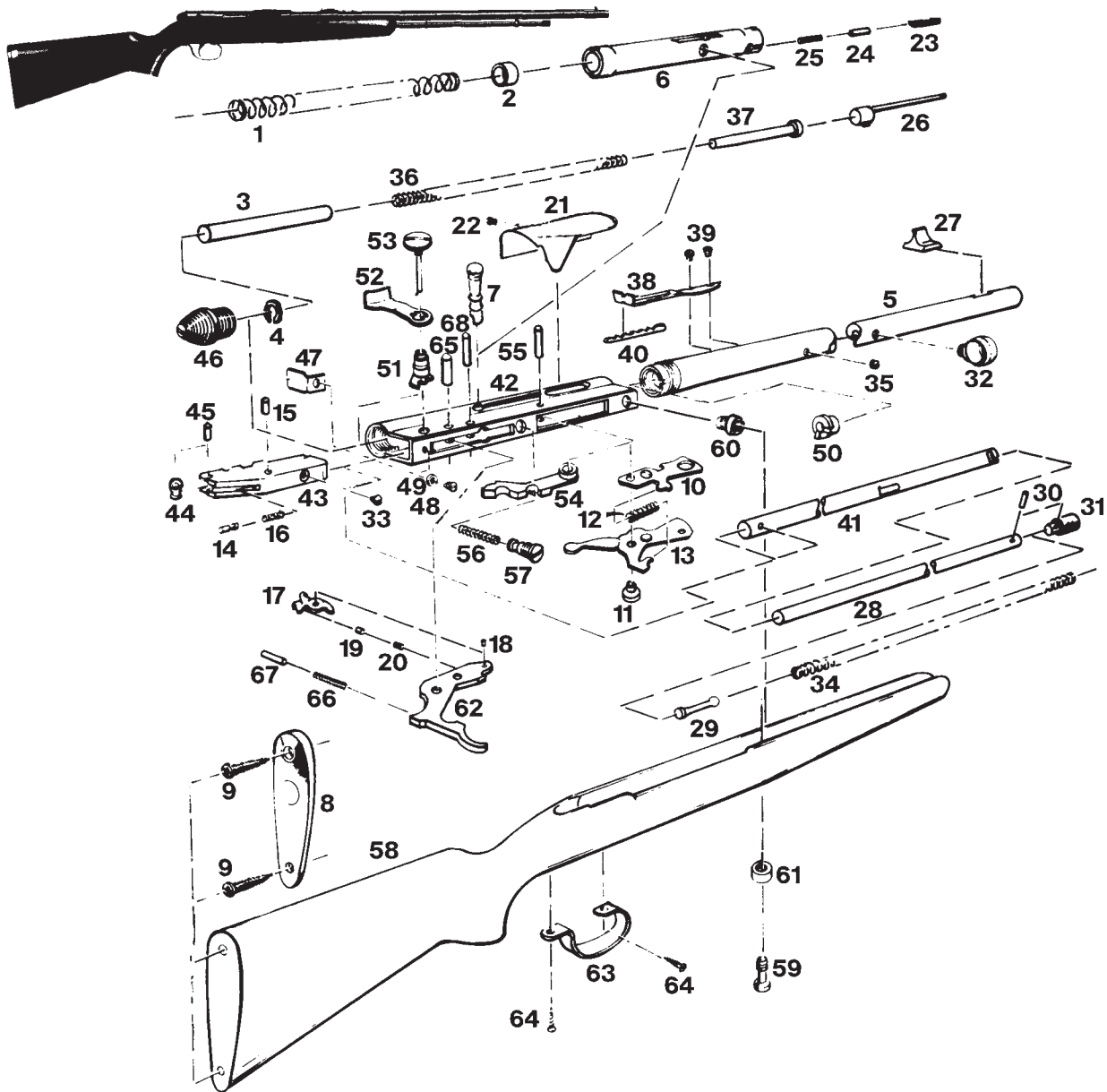
- | | | |
|-------------------------------|-----------------------------------|--|
| 1 Barrel | 18 Housing Pin | 35 Sear Pin |
| 2 Barrel Assembly Pins | 19 Magazine Assembly | 36 Stock Assembly |
| 3 Barrel Plug Screws | 20 Magazine Guide | 37 Striker Assembly |
| 4 Bolt Assembly Pin | 21 Magazine Latch Assembly | 38 Striker |
| 5 Bolt Body Assembly | 22 Magazine Latch Screw | 39 Striker Cross Pin |
| 6 Bolt Head | 23 Magazine Plate | 40 Striker Washer |
| 7 Bolt Plug | 24 Magazine Plate Screw | 41 Takedown Screw |
| 8 Bolt Stop | 25 Mainspring | 42 Trigger |
| 9 Bolt Stop Release | 26 Receiver Assembly | 43 Trigger Adjusting Screw |
| 10 Bolt Stop Spring | 27 Receiver Plug Screws | 44 Trigger Adjusting Spring |
| 11 Cocking Piece | 28 Safety | 45 Trigger Engagement Screw |
| 12 Extractor, Left | 29 Safety Detent | 46 Trigger Pin |
| 13 Extractor, Right | 30 Safety Detent Spring | 47 Trigger Spring |
| 14 Extractor Spring | 31 Safety Pivot Pin | 48 Trigger Spring Retaining Pin |
| 15 Firing Pin | 32 Safety Pivot Pin Washer | 49 Trigger Stop Screw |
| 16 Trigger Housing | 33 Safety Retainer Screw | 50 Trigger Guard |
| 17 Housing Lock Screw | 34 Sear | 51 Trigger Guard Screw |

Model 541-T and 581-S Bolt-Action Rifle



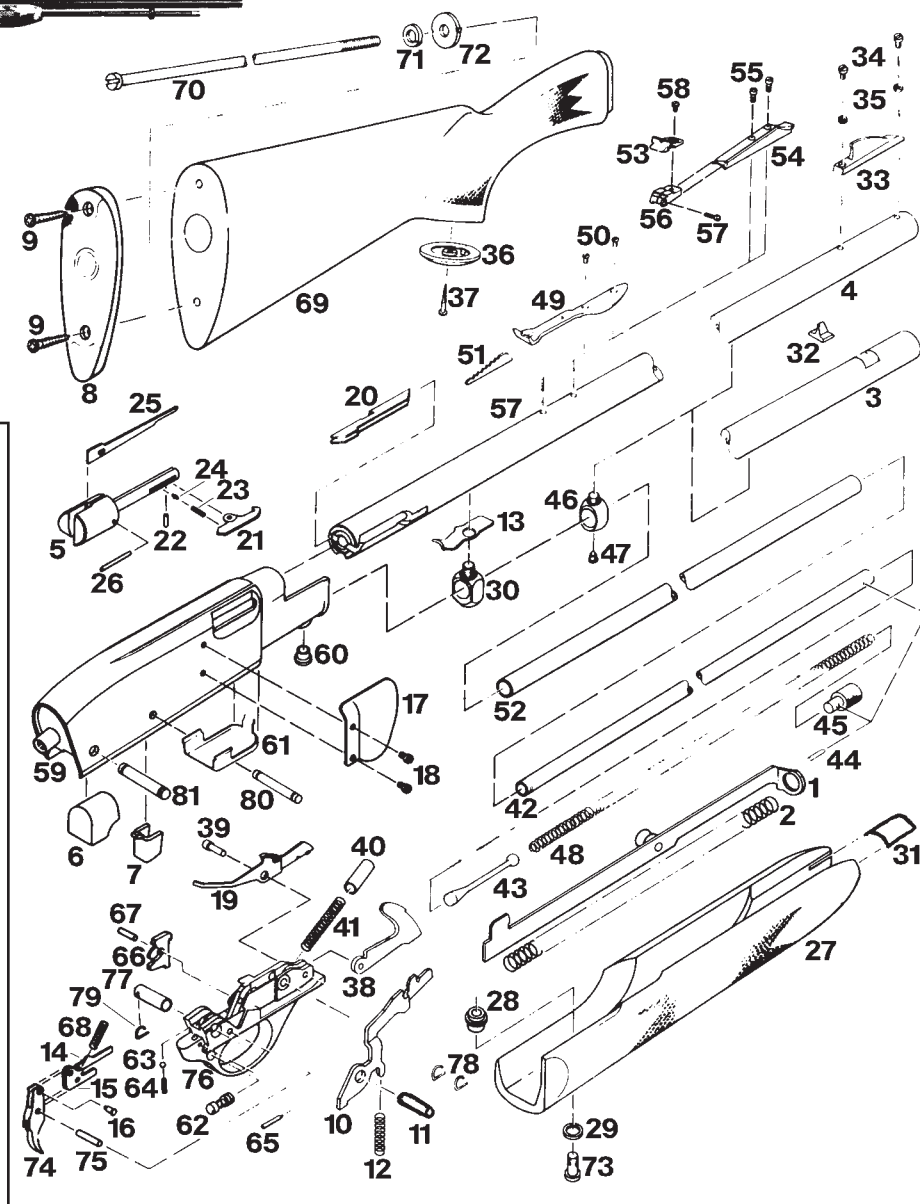
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|----|--------------------------|----|-----------------------------------|
| 1 | Barrel | 26 | Safety |
| 2 | Barrel Assembly Pins | 27 | Safety Detent |
| 3 | Bolt Assembly Pin | 28 | Safety Detent Spring |
| 4 | Bolt Body Assembly | 29 | Safety Pivot Pin |
| 5 | Bolt Head | 30 | Safety Pivot Pin Retaining Washer |
| 6 | Bolt Plug | 31 | Safety Retainer Screw |
| 7 | Bolt Stop | 32 | Sear |
| 8 | Bolt Stop Release | 33 | Sear Pin |
| 9 | Bolt Stop Spring | 34 | Stock Assembly |
| 10 | Extractor, Left | 35 | Striker Assembly |
| 11 | Extractor, Right | 36 | Striker |
| 12 | Extractor Spring | 37 | Striker Cross Pin |
| 13 | Firing Pin | 38 | Striker Washer |
| 14 | Firing Pin Return Spring | 39 | Takedown Screw |
| 15 | Trigger Housing | 40 | Trigger |
| 16 | Housing Lock Screw | 41 | Trigger Adjustment Screw |
| 17 | Housing Pin | 42 | Trigger Adjustment Spring |
| 18 | Magazine Assembly | 43 | Trigger Engagement Screw |
| 19 | Magazine Guide | 44 | Trigger Pin |
| 20 | Magazine Latch Assembly | 45 | Trigger Spring |
| 21 | Magazine Latch Screw | 46 | Trigger Spring Retaining Pin |
| 22 | Magazine Plate | 47 | Trigger Stop Screw |
| 23 | Magazine Plate Screw | 48 | Trigger Guard |
| 24 | Mainspring | 49 | Trigger Guard Screw |
| 25 | Receiver Assembly | 50 | Cocking Piece |

Model 550-1 Autoloading Rifle



- | | | | |
|---------------------------------|--------------------------------|---|------------------------------|
| 1 Action Spring | 19 Connector Plunger | 37 Mainspring Plunger | 54 Sear Assembly |
| 2 Action Spring Bushing | 20 Connector Spring | 38 Open Sight Leaf | 55 Sear Pin |
| 3 Action Spring Guide | 21 Deflector | 39 Open Sight Screws | 56 Sear Spring |
| 4 Action Spring Guide Retainer | 22 Deflector Screw | 40 Open Sight Step | 57 Sear Spring Case |
| 5 Barrel | 23 Extractor | 41 Outer Magazine Tube | 58 Stock |
| 6 Bolt | 24 Extractor Plunger | 42 Receiver Assembly | 59 Takedown Screw |
| 7 Bolt Handle | 25 Extractor Spring | 43 Receiver Insert | 60 Takedown Screw Bushing |
| 8 Buttplate | 26 Firing Pin | 44 Receiver Insert Spacer | 61 Takedown Screw Escutcheon |
| 9 Buttplate Screws | 27 Front Sight | 45 Receiver Insert Spacer Pin | 62 Trigger |
| 10 Carrier | 28 Inner Magazine Tube | 46 Receiver Plug | 63 Trigger Guard |
| 11 Carrier Spacer Bushing | 29 Magazine Follower | 47 Receiver Plug Retainer | 64 Trigger Guard Screws |
| 12 Carrier Tension Spring | 30 Magazine Pin | 48 Receiver Plug Retainer Screw | 65 Trigger Pin |
| 13 Cartridge Stop | 31 Magazine Plug | 49 Receiver Plug Retainer Screw Lock Washer | 66 Trigger Spring |
| 14 Cartridge Stop Detent | 32 Magazine Ring | 50 Recoiling Chamber | 67 Trigger Spring Plunger |
| 15 Cartridge Stop Detent Pin | 33 Magazine Screw | 51 Safety | 68 Trigger Stop Pin |
| 16 Cartridge Stop Detent Spring | 34 Magazine Spring | 52 Safety-Lever | |
| 17 Connector | 35 Magazine Tube Support Screw | 53 Safety Screw | |
| 18 Connector Pin | 36 Mainspring | | |

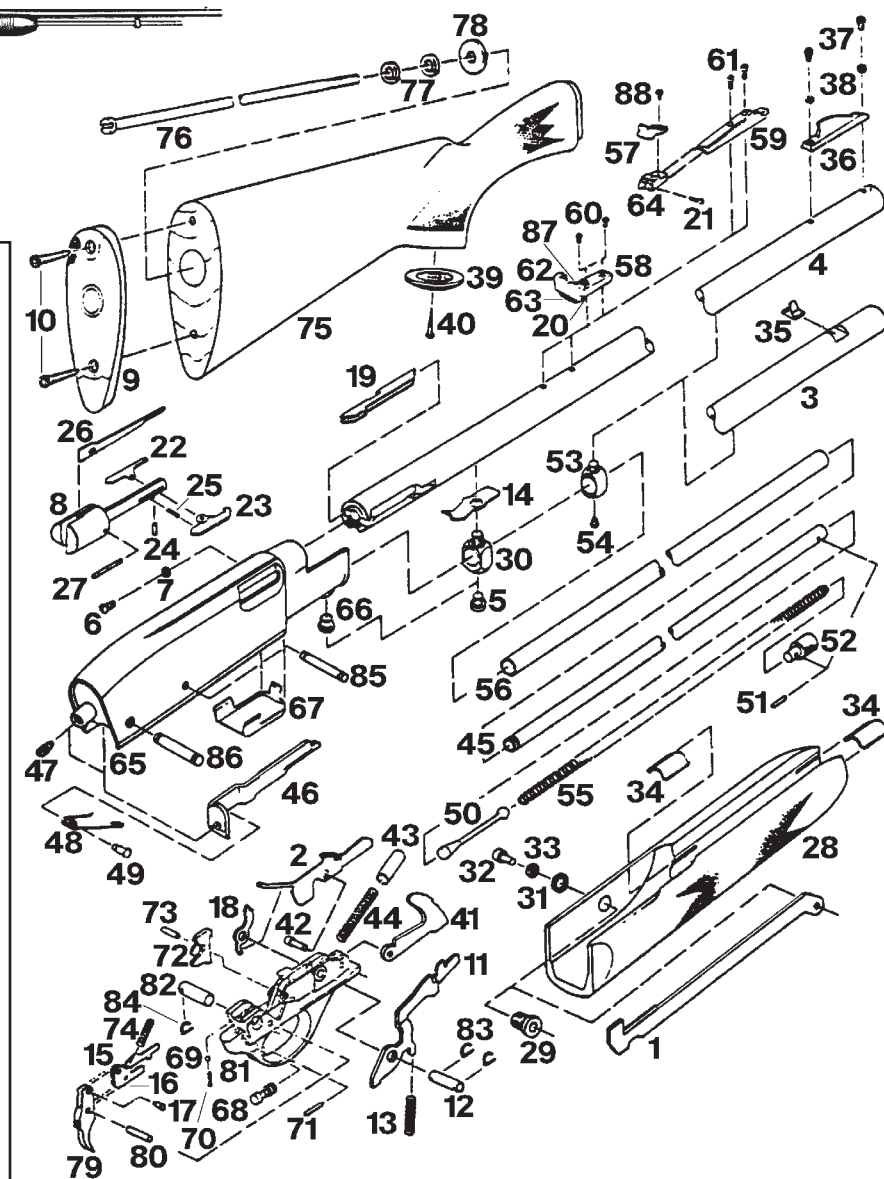
Model 552 and 552 BDL Autoloading Rifle



- 1 Action Bar Assembly
- 2 Action Spring
- 3 Barrel
- 4 Barrel (BDL)
- 5 Bolt
- 6 Buffer Pad
- 7 Bolt Buffer
- 8 Buttplate
- 9 Buttplate Screws
- 10 Carrier
- 11 Carrier Pivot Tube
- 12 Carrier Spring
- 13 Cartridge Ramp
- 14 Connector, Left
- 15 Connector, Right
- 16 Connector Pin
- 17 Deflector
- 18 Deflector Screws
- 19 Disconnecter
- 20 Ejector
- 21 Extractor
- 22 Extractor Pin
- 23 Extractor Spring
- 24 Extractor Spring Seat
- 25 Firing Pin
- 26 Firing Pin Retaining Pin
- 27 Forend Assembly
- 28 Forend Escutcheon
- 29 Forend Escutcheon Nut
- 30 Forend Hanger
- 31 Forend Support
- 32 Front Sight
- 33 Front Sight (BDL)
- 34 Front Sight Screws
- 35 Front Sight Washers
- 36 Grip Cap (BDL)
- 37 Grip Cap Screw
- 38 Hammer
- 39 Hammer Pin
- 40 Hammer Plunger
- 41 Hammer Spring
- 42 Inner Magazine Tube
- 43 Magazine Follower
- 44 Magazine Pin
- 45 Magazine Plug

- | | |
|---------------------------------|--|
| 46 Magazine Ring | 64 Safety Spring |
| 47 Magazine Screw | 65 Safety Spring Retaining Pin |
| 48 Magazine Spring | 66 Sear |
| 49 Open Sight Leaf | 67 Sear Pin |
| 50 Open Sight Screws | 68 Sear Spring |
| 51 Open Sight Step | 69 Stock Assembly (BDL) |
| 52 Outer Magazine Tube | 70 Stock Bolt |
| 53 Rear Sight Aperture (BDL) | 71 Stock Bolt Lock Washer |
| 54 Rear Sight Base (BDL) | 72 Stock Bolt Washer |
| 55 Rear Sight Base Screws (BDL) | 73 Takedown Screw |
| 56 Rear Sight Slide (BDL) | 74 Trigger |
| 57 Elevation Screw (BDL) | 75 Trigger Pin |
| 58 Windage Screw (BDL) | 76 Trigger Plate |
| 59 Receiver | 77 Trigger Plate Pin Bushing, Rear |
| 60 Receiver Bushing | 78 Trigger Plate Pin Detent Springs, Front |
| 61 Receiver Cover | 79 Trigger Plate Pin Detent Spring, Rear |
| 62 Safety | 80 Trigger Plate Pin, Front |
| 63 Safety Detent Ball | 81 Trigger Plate Pin, Rear |

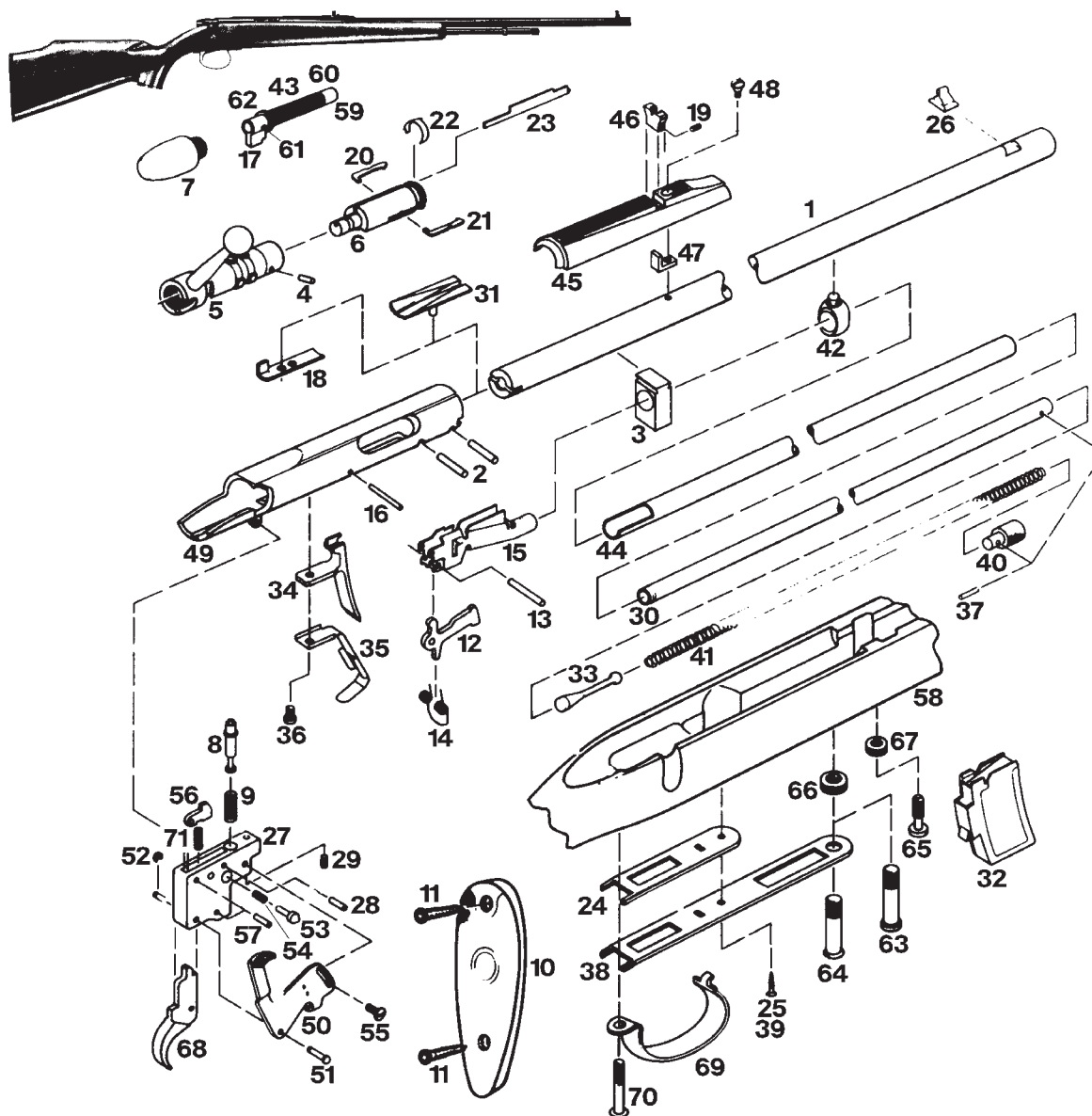
Model 572 and 572 BDL Autoloading Rifle



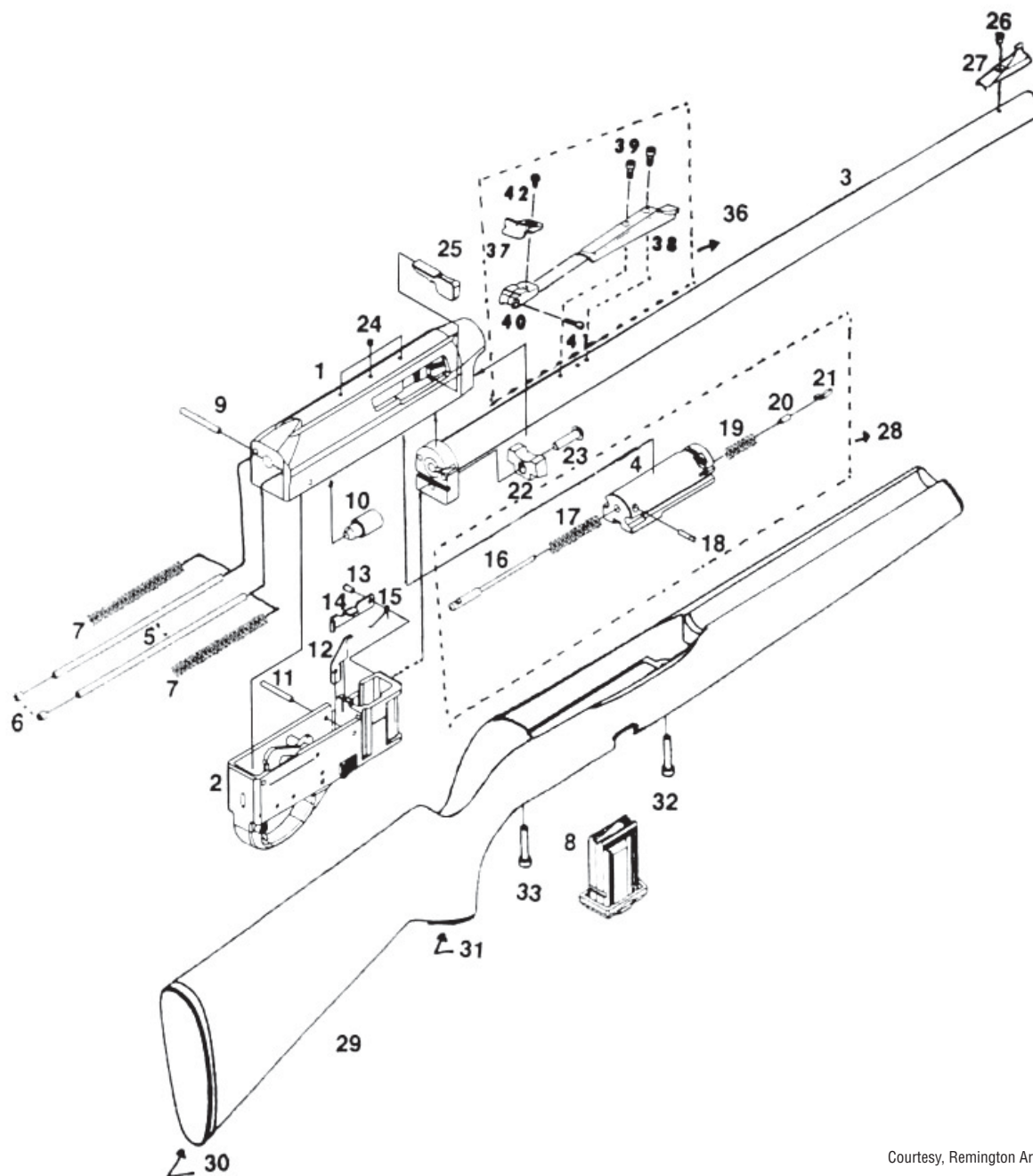
- 1 Action Bar
- 2 Action Bar Lock
- 3 Barrel
- 4 Barrel (BDL)
- 5 Barrel Lock Screw
- 6 Barrel Dowel Screw
- 7 Barrel Dowel Screw Washer
- 8 Bolt Assembly
- 9 Buttplate
- 10 Buttplate Screws
- 11 Carrier
- 12 Carrier Pivot Tube
- 13 Carrier Spring
- 14 Cartridge Ramp
- 15 Connector, Left
- 16 Connector, Right
- 17 Connector Pin
- 18 Disconnecter
- 19 Ejector
- 20 Elevation Screw
- 21 Elevation Screw (BDL)
- 22 Extractor, Left
- 23 Extractor, Right
- 24 Extractor Pin
- 25 Extractor Spring
- 26 Firing Pin
- 27 Firing Pin Retaining Pin
- 28 Forend Assembly
- 29 Forend Escutcheon
- 30 Forend Hanger
- 31 Forend Nut
- 32 Forend Screw
- 33 Forend Screw Lock Washer
- 34 Forend Supports
- 35 Front Sight
- 36 Front Sight (BDL)
- 37 Front Sight Screws (BDL)
- 38 Front Sight Washers (BDL)
- 39 Grip Cap (BDL)
- 40 Grip Cap Screw
- 41 Hammer
- 42 Hammer Pin
- 43 Hammer Plunger
- 44 Hammer Spring
- 45 Inner Magazine Tube
- 46 Locking Bar
- 47 Locking Bar Retaining Screw
- 48 Locking Bar Spring
- 49 Locking Bar Spring Stud
- 50 Magazine Follower
- 51 Magazine Pin
- 52 Magazine Plug

- | | |
|---------------------------------------|--|
| 53 Magazine Ring | 72 Sear |
| 54 Magazine Screw | 73 Sear Pin |
| 55 Magazine Spring | 74 Sear Spring |
| 56 Outer Magazine Tube | 75 Stock Assembly (BDL) |
| 57 Rear Sight Aperture (BDL) | 76 Stock Bolt |
| 58 Rear Sight Base | 77 Stock Bolt Lock Washers |
| 59 Rear Sight Base (BDL) | 78 Stock Bolt Washer |
| 60 Rear Sight Base Screws | 79 Trigger Assembly |
| 61 Rear Sight Base Screws (BDL) | 80 Trigger Pin |
| 62 Rear Sight Eyepiece | 81 Trigger Plate Assembly |
| 63 Rear Sight Leaf | 82 Trigger Plate Pin Bushing, Rear |
| 64 Rear Sight Slide (BDL) | 83 Trigger Plate Pin Detent Springs, Front |
| 65 Receiver | 84 Trigger Plate Pin Detent Spring, Rear |
| 66 Receiver Bushing | 85 Trigger Plate Pin, Front |
| 67 Receiver Cover | 86 Trigger Plate Pin, Rear |
| 68 Safety Switch | 87 Windage Screw |
| 69 Safety Switch Detent Ball | 88 Windage Screw (BDL) |
| 70 Safety Switch Spring | |
| 71 Safety Switch Spring Retaining Pin | |

Model 580, 581 and 582 Bolt-Action Rifle



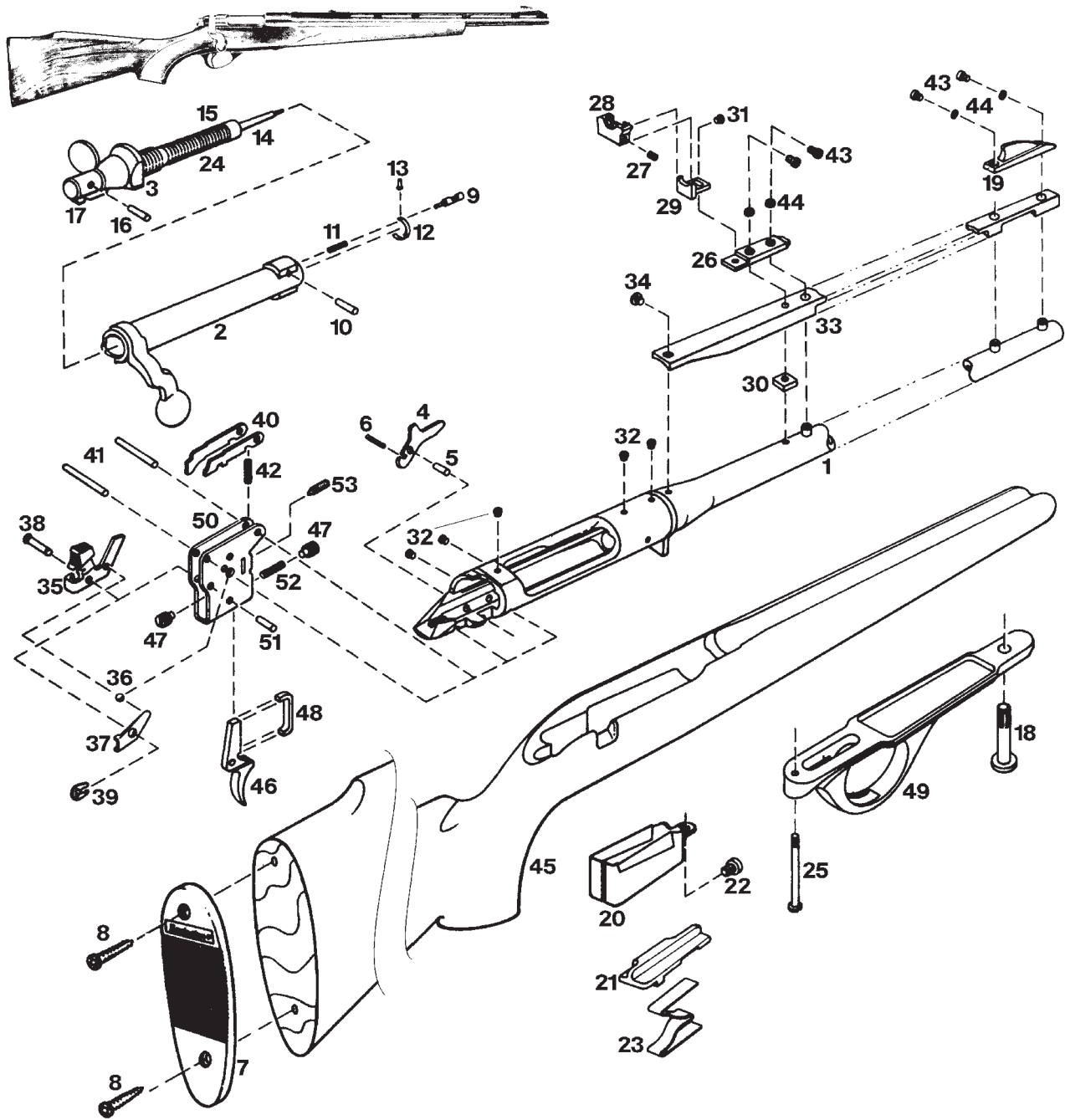
1	Barrel	20	Extractor, Left	39	Magazine Plate Screw	57	Sear Pin
2	Barrel Assembly Pins	21	Extractor, Right	40	Magazine Plug	58	Stock Assembly
3	Barrel Bracket	22	Extractor Spring	41	Magazine Spring	59	Striker Assembly
4	Bolt Assembly Pin	23	Firing Pin	42	Magazine Ring	60	Striker
5	Body Bolt Assembly	24	Floorplate	43	Mainspring	61	Striker Cross Pin
6	Bolt Head	25	Floorplate Screw	44	Outer Magazine Tube	62	Striker Washer
7	Bolt Plug	26	Front Sight	45	Rear Sight Base	63	Takedown Screw (580)
8	Bolt Stop	27	Trigger Housing	46	Rear Sight Aperture	64	Takedown Screw (581)
9	Bolt Stop Spring	28	Housing Pin	47	Rear Sight Leaf	65	Takedown Screw (582)
10	Buttplate	29	Housing Lock Screw	48	Rear Sight Screw	66	Takedown Screw Escutcheon
11	Buttplate Screws	30	Inner Magazine Tube	49	Receiver Assembly	67	Takedown Screw Escutcheon (582)
12	Carrier	31	Loading Platform	50	Safety	68	Trigger
13	Carrier Pin	32	Magazine Assembly (581)	51	Safety Pivot Pin	69	Trigger Guard
14	Carrier Spring	33	Magazine Follower	52	Safety Pivot Pin Retaining Washer	70	Trigger Guard Screw
15	Cartridge Feed Insert	34	Magazine Guide	53	Safety Plunger	71	Trigger Spring
16	Cartridge Feed Insert Pin	35	Magazine Latch	54	Safety Plunger Spring		
17	Cocking Piece	36	Magazine Latch Screw	55	Safety Retaining Screw		
18	Ejector	37	Magazine Pin	56	Sear		
19	Elevation Screw	38	Magazine Plate (581)				



Courtesy, Remington Arms Co.

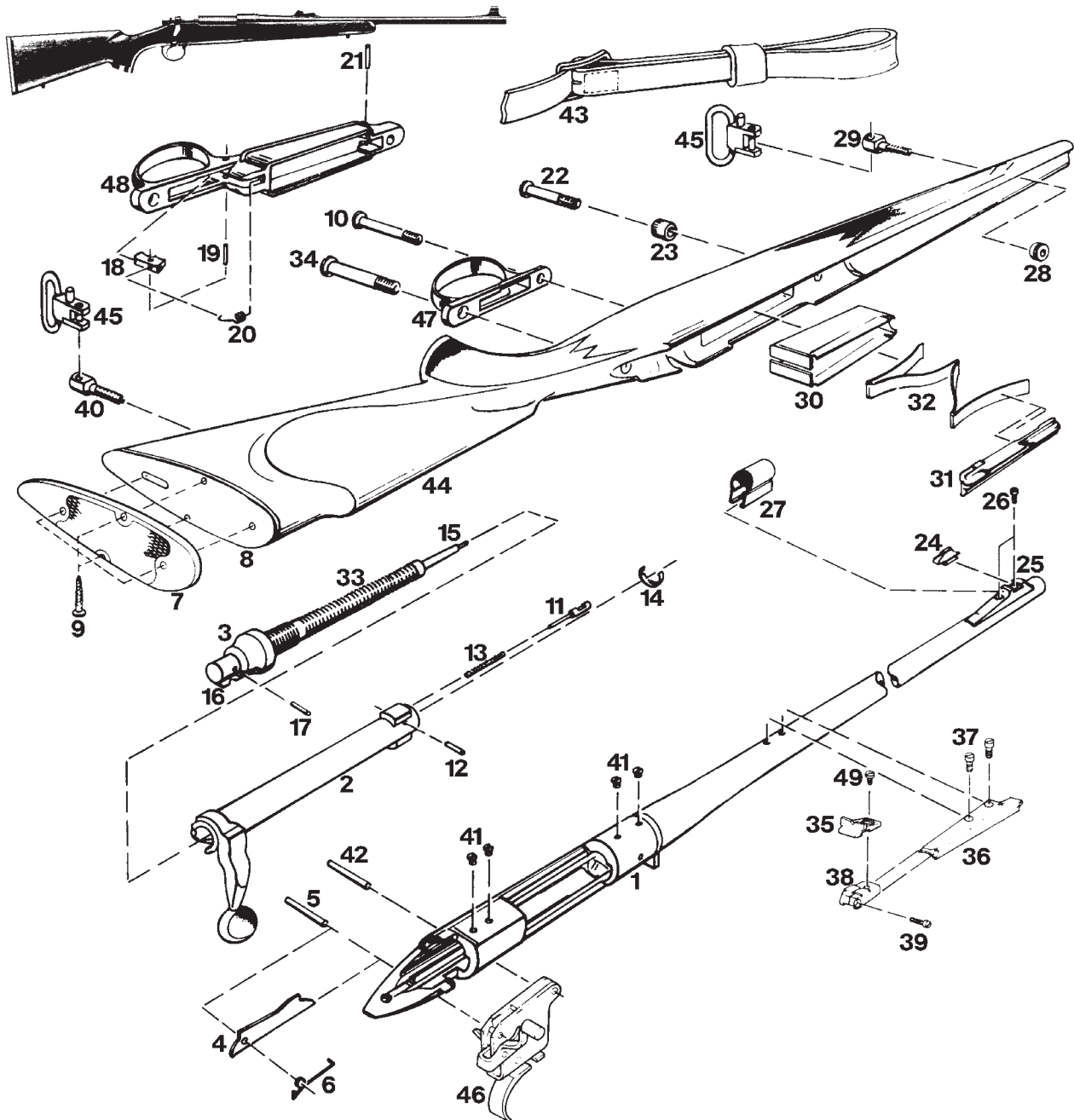
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|-----------|--------------------------|-----------|--------------------------|-----------|------------------------------|
| 1 | Receiver | 15 | Hold-Open Spring | 29 | Stock assembly |
| 2 | Trigger Housing Assembly | 16 | Firing Pin | 30 | Butt Plate |
| 3 | Barrel Assembly | 17 | Firing Pin Spring | 31 | Grip Cap |
| 4 | Bolt | 18 | Firing Pin Retaining Pin | 32 | Takedown Screw (1), Front |
| 5 | Bolt Guide Rail (2) | 19 | Extractor Spring | 33 | Takedown Screw (1), Rear |
| 6 | Guide Rail Screws (2) | 20 | Extractor Plunger | 36 | Rear Sight Assembly Complete |
| 7 | Action Springs (2) | 21 | Extractor | 37 | Rear Sight Aperture |
| 8 | Magazine Box Assembly | 22 | Barrel Clamp | 38 | Rear Sight Base |
| 9 | Assembly Pin | 23 | Barrel Clamp Screw | 39 | Rear Sight Base Screw (2) |
| 10 | Bolt Buffer | 24 | Receiver Plug Screw (3) | 40 | Rear Sight Slide |
| 11 | Pivot Pin | 25 | Bolt Handle | 41 | Elevation Screw |
| 12 | Ejector | 26 | Front Sight Screw | 42 | Windage Screw |
| 13 | Hold-Open Pin | 27 | Front Sight | | |
| 14 | Hold-Open | 28 | Bolt Assembly | | |

Model 600 Bolt-Action Carbine



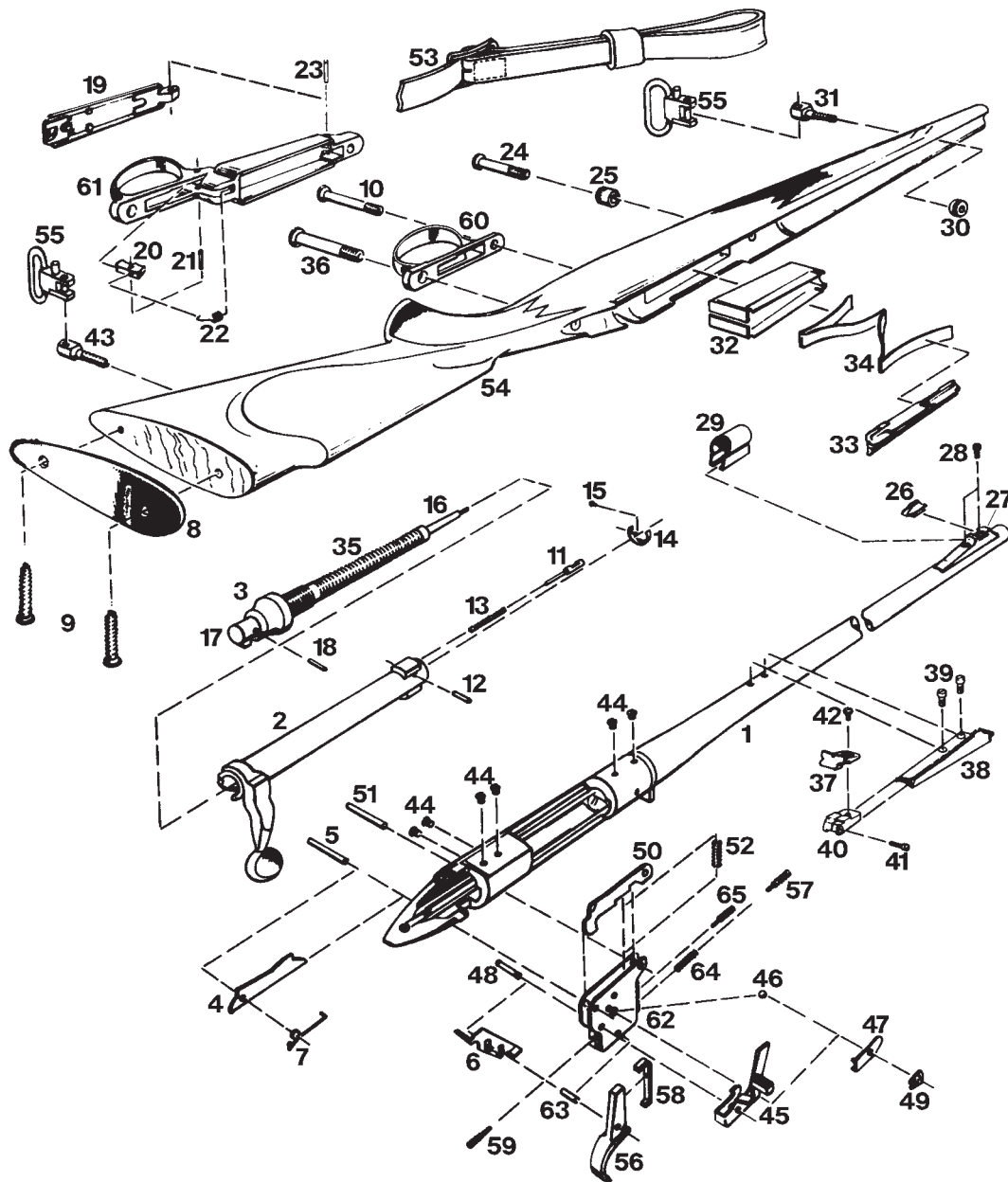
1	Barrel	15	Firing Pin Assembly	29	Rear Sight Leaf	43	Sight Screws
2	Bolt Assembly	16	Firing Pin Cross Pin	30	Rear Sight Nut	44	Sight Washers
3	Bolt Plug	17	Firing Pin Head	31	Rear Sight Windage Screw	45	Stock
4	Bolt Stop	18	Front Guard Screw	32	Receiver Plug Screws	46	Trigger
5	Bolt Stop Pin	19	Front Sight Assembly	33	Rib	47	Trigger Adjusting Screws
6	Bolt Stop Spring	20	Magazine	34	Rib Screw	48	Trigger Connector
7	Buttplate	21	Magazine Follower	35	Safety Assembly	49	Trigger Guard
8	Buttplate Screws	22	Magazine Housing Screw	36	Safety Detent Ball	50	Trigger Housing
9	Ejector	23	Magazine Spring	37	Safety Detent Spring	51	Trigger Pin
10	Ejector Pin	24	Mainspring	38	Safety Pivot Pin	52	Trigger Spring
11	Ejector Spring	25	Rear Guard Screw	39	Safety Snap Washer	53	Trigger Stop Screw
12	Extractor	26	Rear Sight Base	40	Sear Safety Cam		
13	Extractor Rivet	27	Rear Sight Elevation Screw	41	Sear Pins		
14	Firing Pin	28	Rear Sight Eyepiece	42	Sear Spring		

Model 700 New Model Bolt-Action Rifle



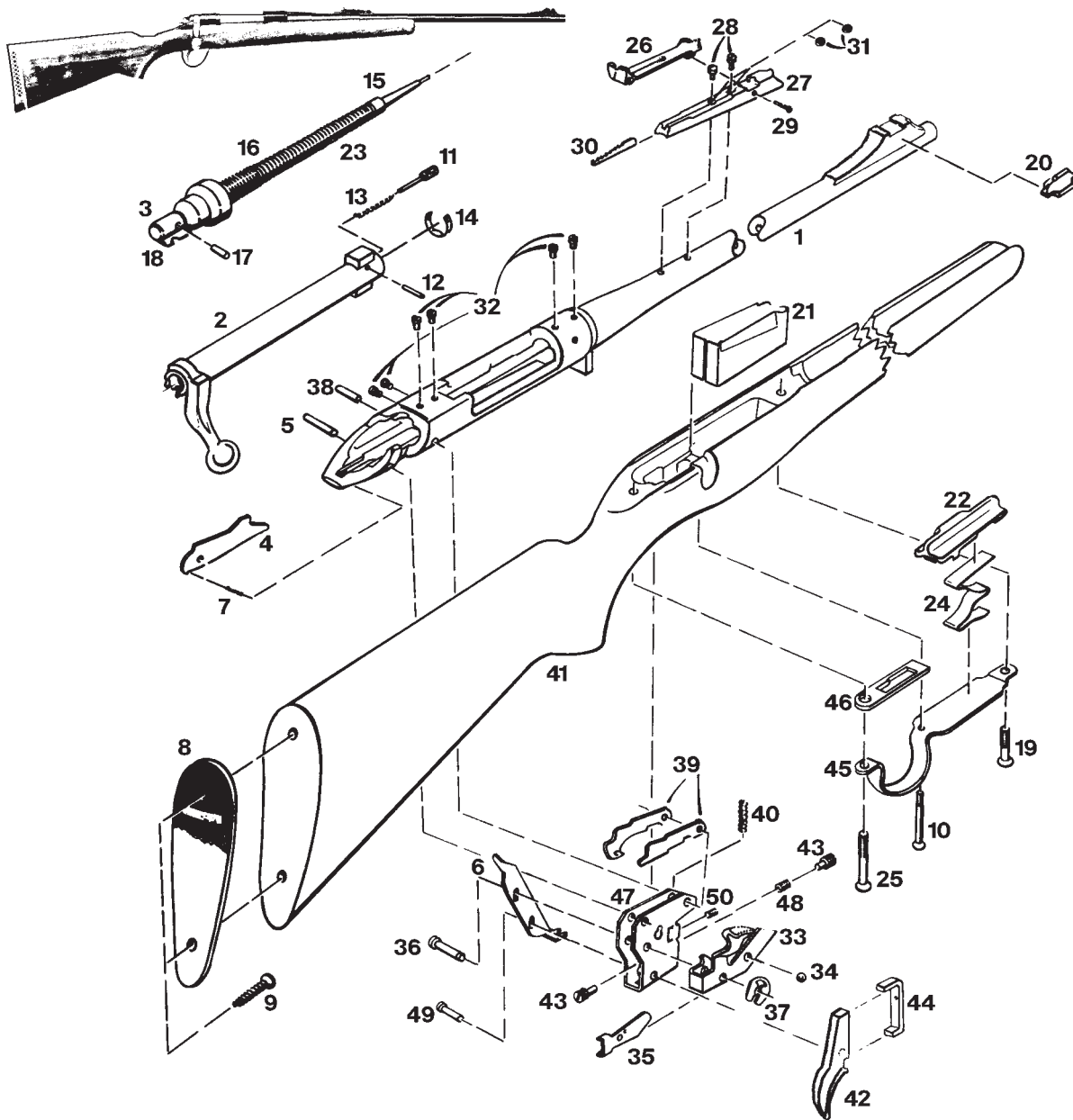
1	Barrel Assembly	16	Firing Pin Assembly	31	Magazine Follower	46	Trigger Assembly
2	Bolt Assembly	17	Firing Pin Cross Pin	32	Magazine Spring	47	Trigger Guard
3	Bolt Plug	18	Floorplate Latch	33	Mainspring	48	Trigger Guard Assembly
4	Bolt Stop	19	Floorplate Latch Pin	34	Rear Guard Screw	49	Windage Screw
5	Bolt Stop Pin	20	Floorplate Latch Spring	35	Rear Sight Aperture	Parts Not Shown Grip Cap Grip Cap Screw Grip Cap Spacer Magazine Tab Screw Stock Reinforcing Screw Stock Reinforcing Screw Dowel	
6	Bolt Stop Spring	21	Floorplate Pivot Pin	36	Rear Sight Base		
7	Buttplate	22	Front Guard Screw	37	Rear Sight Base Screws		
8	Buttplate Spacer	23	Front Guard Screw Bushing	38	Rear Sight Slide		
9	Buttplate Screws	24	Front Sight	39	Elevation Screw		
10	Center Guard Screw	25	Front Sight Ramp	40	Rear Swivel Screw		
11	Ejector	26	Front Sight Ramp Screws	41	Receiver Plug Screws		
12	Ejector Pin	27	Front Sight Hood	42	Sear Pin		
13	Ejector Spring	28	Front Swivel Bushing	43	Sling Strap Assembly		
14	Extractor	29	Front Swivel Screw	44	Stock Assembly		
15	Firing Pin	30	Magazine	45	Swivel Assembly		

Model 700 Old Style Bolt-Action Rifle



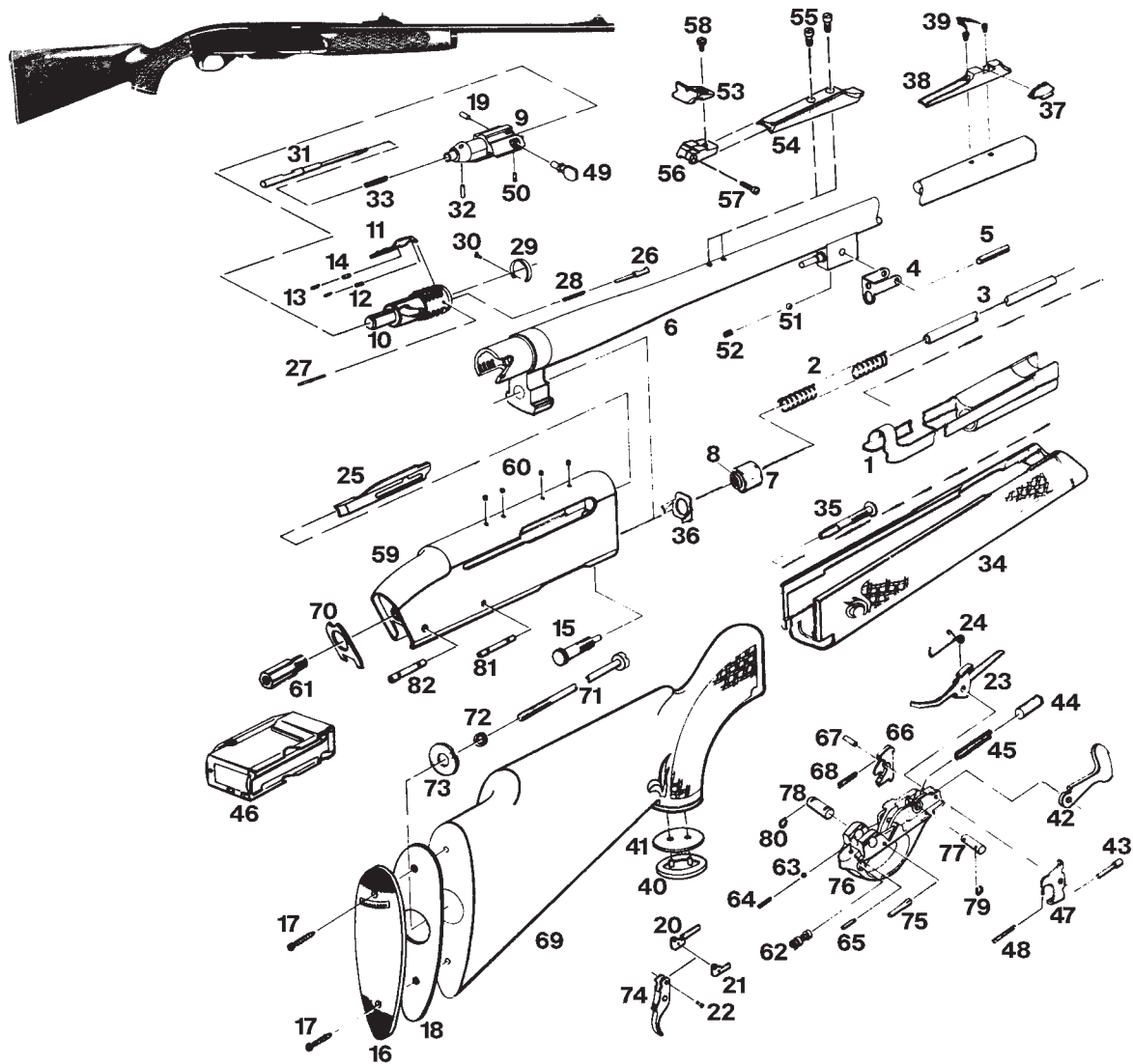
1	Barrel Assembly	18	Firing Pin Cross Pin	35	Mainspring	52	Sear Spring
2	Bolt Assembly	19	Floorplate	36	Rear Guard Screw	53	Sling Strap Assembly
3	Bolt Plug	20	Floorplate Latch	37	Rear Sight Aperture	54	Stock
4	Bolt Stop	21	Floorplate Latch Pin	38	Rear Sight Base	55	Swivel Assembly
5	Bolt Stop Pin	22	Floorplate Latch Spring	39	Rear Sight Base Screws	56	Trigger
6	Bolt Stop Release	23	Floorplate Pivot Pin	40	Rear Sight Slide	57	Trigger Adjusting Screw
7	Bolt Stop Spring	24	Front Guard Screw	41	Elevation Screw	58	Trigger Connector
8	Buttplate	25	Front Guard Screw Bushing	42	Windage Screw	59	Trigger Engagement Screw
9	Buttplate Screws	26	Front Sight	43	Rear Swivel Screw	60	Trigger Guard
10	Center Guard Screw	27	Front Sight Ramp	44	Receiver Plug Screws	61	Trigger Guard (BDL)
11	Ejector	28	Front Sight Ramp Screws	45	Safety Assembly	62	Trigger Housing Assembly
12	Ejector Pin	29	Front Sight Hood	46	Safety Detent Ball	63	Trigger Pin
13	Ejector Spring	30	Front Swivel Nut	47	Safety Detent Spring	64	Trigger Spring
14	Extractor	31	Front Swivel Screw	48	Safety Pivot Pin	65	Trigger Stop Screw
15	Extractor Rivet	32	Magazine	49	Safety Snap Washer		
16	Firing Pin	33	Magazine Follower	50	Sear Safety Cam		
17	Firing Pin Assembly	34	Magazine Spring	51	Sear Pin		

721 and 722 Bolt-Action Rifle



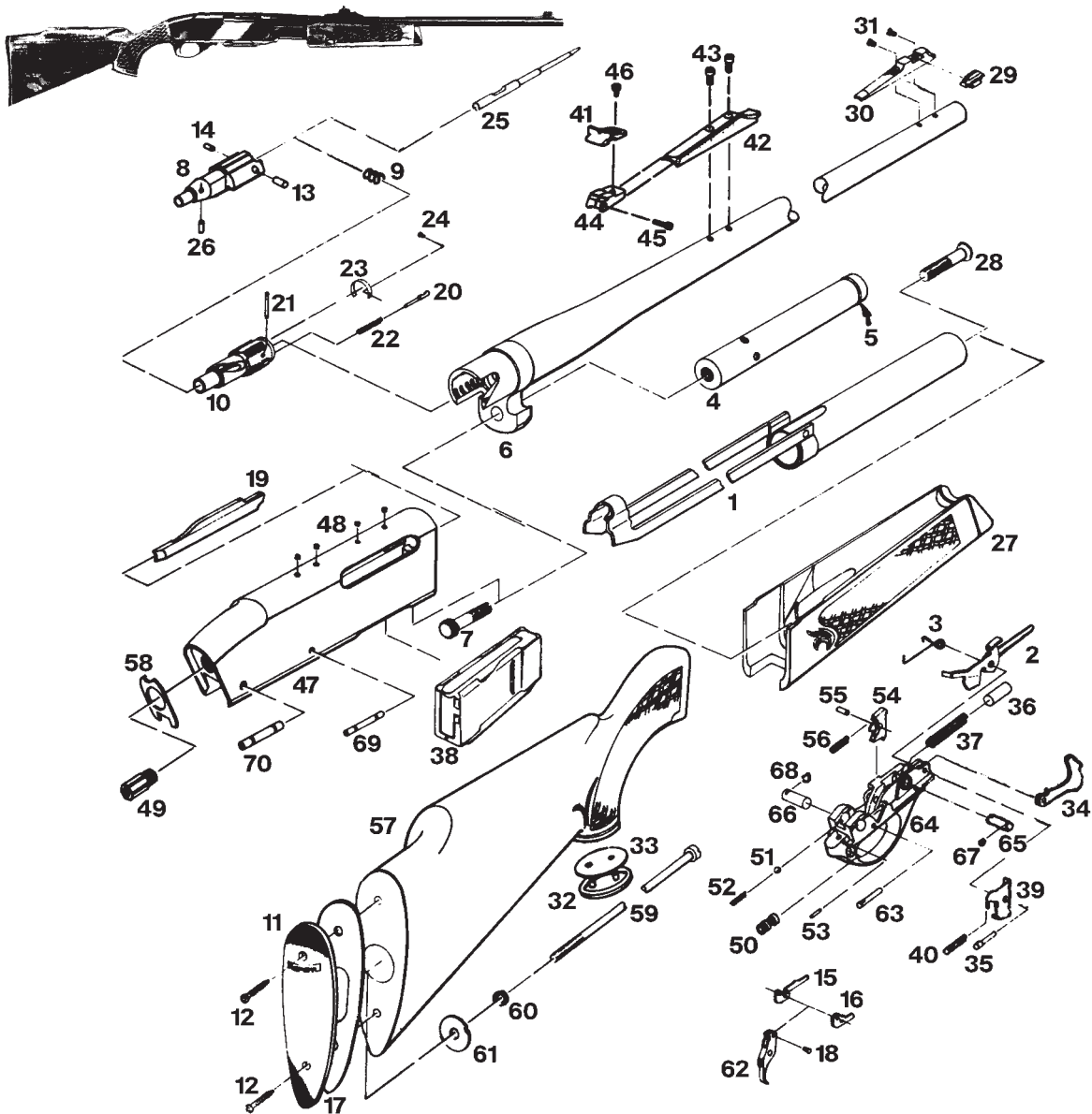
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|----|----------------------|----|------------------------|----|------------------------------|
| 1 | Barrel | 18 | Firing Pin Head | 35 | Safety Detent Spring |
| 2 | Bolt Assembly | 19 | Front Guard Screw | 36 | Safety Detent Pivot Pin |
| 3 | Bolt Plug | 20 | Front Sight | 37 | Safety Snap Washer |
| 4 | Bolt Stop | 21 | Magazine | 38 | Sear Pin |
| 5 | Bolt Stop Pin | 22 | Magazine Follower | 39 | Sear and Safety Cam Assembly |
| 6 | Bolt Stop Release | 23 | Mainspring | 40 | Sear Spring |
| 7 | Bolt Stop Spring | 24 | Magazine Spring | 41 | Stock |
| 8 | Buttplate | 25 | Rear Guard Screw | 42 | Trigger |
| 9 | Buttplate Screws | 26 | Rear Sight Assembly | 43 | Trigger Adjusting Screw |
| 10 | Center Guard Screw | 27 | Rear Sight Base | 44 | Trigger Connector |
| 11 | Ejector | 28 | Rear Sight Base Screws | 45 | Trigger Guard |
| 12 | Ejector Pin | 29 | Rear Sight Screw | 46 | Trigger Guard Plate |
| 13 | Ejector Spring | 30 | Rear Sight Step | 47 | Trigger Housing |
| 14 | Extractor | 31 | Rear Sight Washers | 48 | Trigger Spring |
| 15 | Firing Pin | 32 | Receiver Plug Screws | 49 | Trigger Pin |
| 16 | Firing Pin Assembly | 33 | Safety | 50 | Trigger Stop Screw |
| 17 | Firing Pin Cross Pin | 34 | Safety Detent Ball | | |

Model 742 Autoloading Rifle



- | | | | |
|------------------------------|--------------------------------|-----------------------------------|---|
| 1 Action Bar Assembly | 23 Disconnecter | 45 Hammer Spring | 66 Sear |
| 2 Action Spring | 24 Disconnecter Spring | 46 Magazine Assembly | 67 Sear Pin |
| 3 Action Tube | 25 Ejector Port Cover | 47 Magazine Latch | 68 Sear Spring |
| 4 Action Tube Support | 26 Ejector | 48 Magazine Latch Spring | 69 Stock |
| 5 Action Tube Support Pin | 27 Ejector Retaining Pin | 49 Operating Handle | 70 Stock Bearing Plate |
| 6 Barrel Assembly | 28 Ejector Spring | 50 Operating Handle Retaining Pin | 71 Stock Bolt |
| 7 Barrel Takedown Nut | 29 Extractor | 51 Orifice Ball | 72 Stock Bolt Lock Washer |
| 8 Barrel Takedown Nut Washer | 30 Extractor Rivet | 52 Orifice Screw | 73 Stock Bolt Washer |
| 9 Bolt Carrier | 31 Firing Pin | 53 Rear Sight Aperture | 74 Trigger |
| 10 Breechbolt Assembly | 32 Firing Pin Retaining Pin | 54 Rear Sight Base | 75 Trigger Pin |
| 11 Bolt Latch | 33 Firing Pin Retractor Spring | 55 Rear Sight Base Screws | 76 Trigger Plate |
| 12 Bolt Latch Pivot | 34 Forend Assembly | 56 Rear Sight Slide | 77 Trigger Plate Pin Bushing, Front |
| 13 Bolt Latch Springs | 35 Forend Screw | 57 Elevation Screw | 78 Trigger Plate Pin Bushing, Rear |
| 14 Bolt Latch Spring Plunger | 36 Forend Spring | 58 Windage Screw | 79 Trigger Plate Pin Detent Spring, Front |
| 15 Breech Ring Bolt | 37 Front Sight | 59 Receiver Assembly | 80 Trigger Plate Pin Detent Spring, Rear |
| 16 Buttplate | 38 Front Sight Ramp | 60 Receiver Plug Screws | 81 Trigger Plate Pin, Front |
| 17 Buttplate Screws | 39 Front Sight Ramp Screws | 61 Receiver Stud | 82 Trigger Plate Pin, Rear |
| 18 Buttplate Spacer | 40 Grip Cap | 62 Safety | |
| 19 Cam Pin | 41 Grip Cap Spacer | 63 Safety Detent Ball | |
| 20 Connector, Left | 42 Hammer | 64 Safety Spring | |
| 21 Connector, Right | 43 Hammer Pin | 65 Safety Spring Retaining Pin | |
| 22 Connector Pin | 44 Hammer Plunger | | |

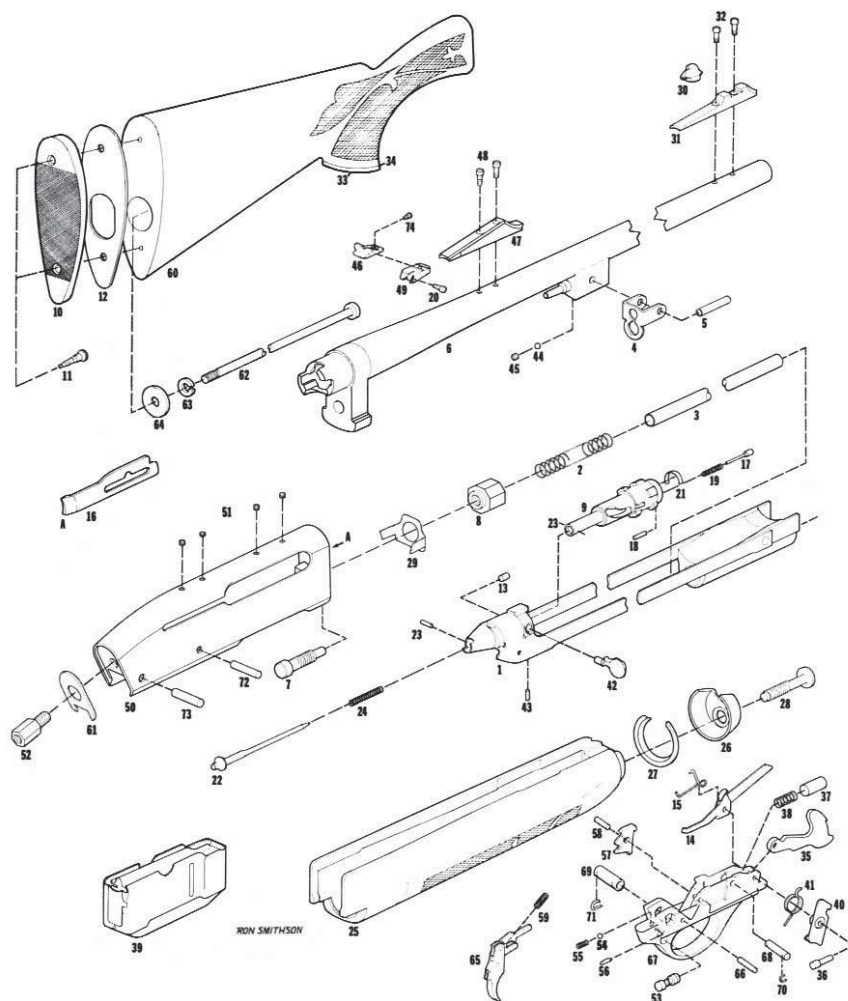
Model 760 Slide-Action Rifle



1 Action Bar Assembly	20 Ejector	39 Magazine Latch	58 Stock Bearing Plate
2 Action Bar Lock	21 Ejector Retaining Pin	40 Magazine Latch Spring	59 Stock Bolt
3 Action Bar Lock Spring	22 Ejector Spring	41 Rear Sight Aperture	60 Stock Bolt Lock Washer
4 Action Tube Assembly	23 Extractor	42 Rear Sight Base	61 Stock Bolt Washer
5 Action Tube Ring	24 Extractor Rivet	43 Rear Sight Base Screws	62 Trigger
6 Barrel Assembly	25 Firing Pin	44 Rear Sight Slide	63 Trigger Pin
7 Barrel Bracket Bolt	26 Firing Pin Retaining Pin	45 Elevation Screw	64 Trigger Plate
8 Bolt Carrier	27 Forend Assembly	46 Windage Screw	65 Trigger Plate Pin Bushing, Front
9 Bolt Carrier Spring	28 Forend Cap Screw	47 Receiver Assembly	66 Trigger Plate Pin Bushing, Rear
10 Breechbolt Assembly	29 Front Sight	48 Receiver Plug Screws	67 Trigger Plate Pin Detent Spring, Front
11 Buttplate	30 Front Sight Ramp	49 Receiver Stud	68 Trigger Plate Pin Detent Spring, Rear
12 Buttplate Screws	31 Front Sight Ramp Screws	50 Safety	69 Trigger Plate Pin, Front
13 Cam Pin (Large)	32 Grip Cap	51 Safety Detent Ball	70 Trigger Plate Pin, Rear
14 Cam Pin (Small)	33 Grip Cap Spacer	52 Safety Spring	
15 Connector, Left	34 Hammer	53 Safety Spring Retaining Pin	
16 Connector, Right	35 Hammer Pin	54 Sear	
17 Buttplate Spacer	36 Hammer Plunger	55 Sear Pin	
18 Connector Pin	37 Hammer Spring	56 Sear Spring	
19 Ejection Port Cover	38 Magazine Assembly	57 Stock	

REMINGTON

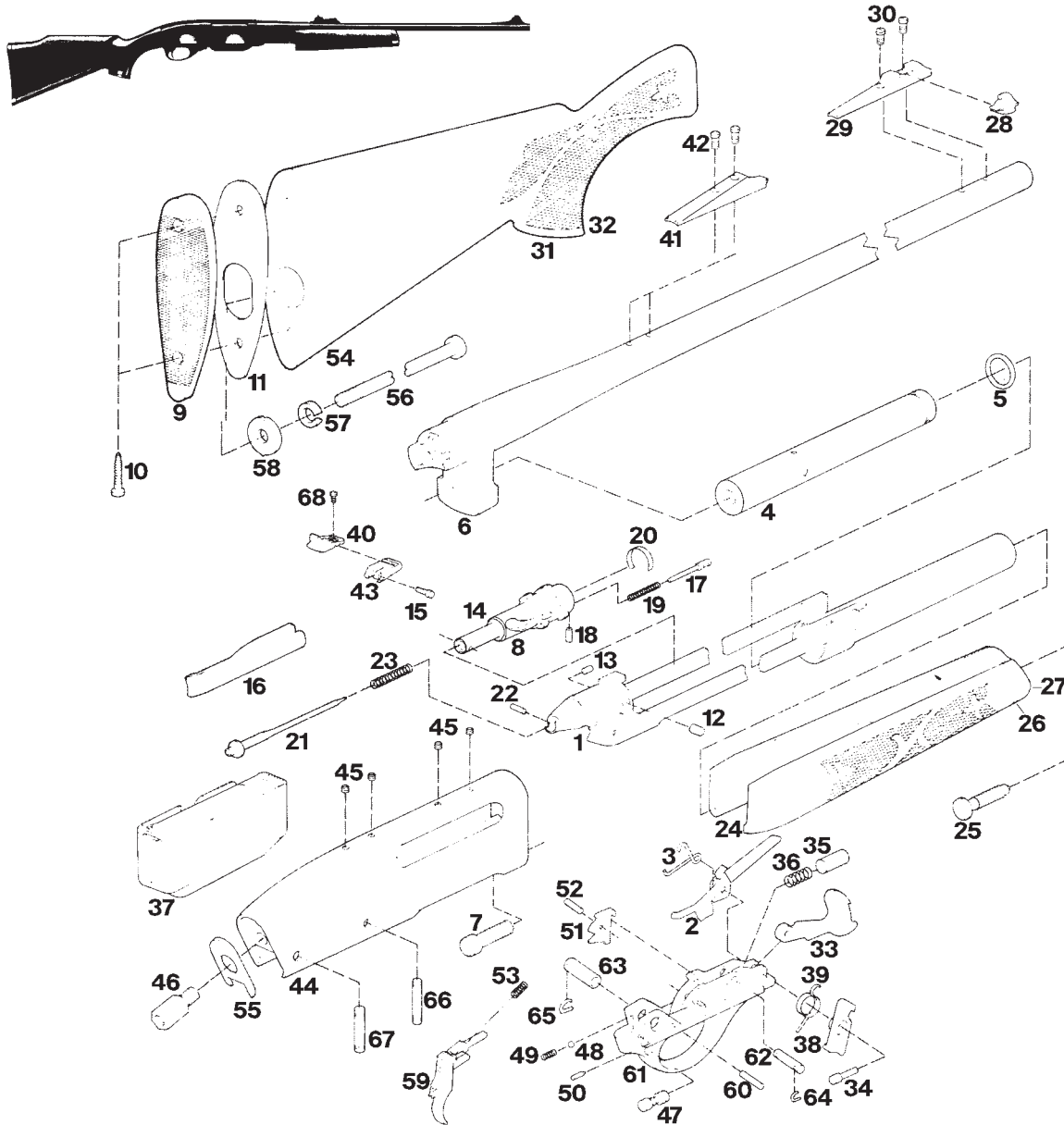
MODEL 7400



Courtesy, Remington Arms Co.

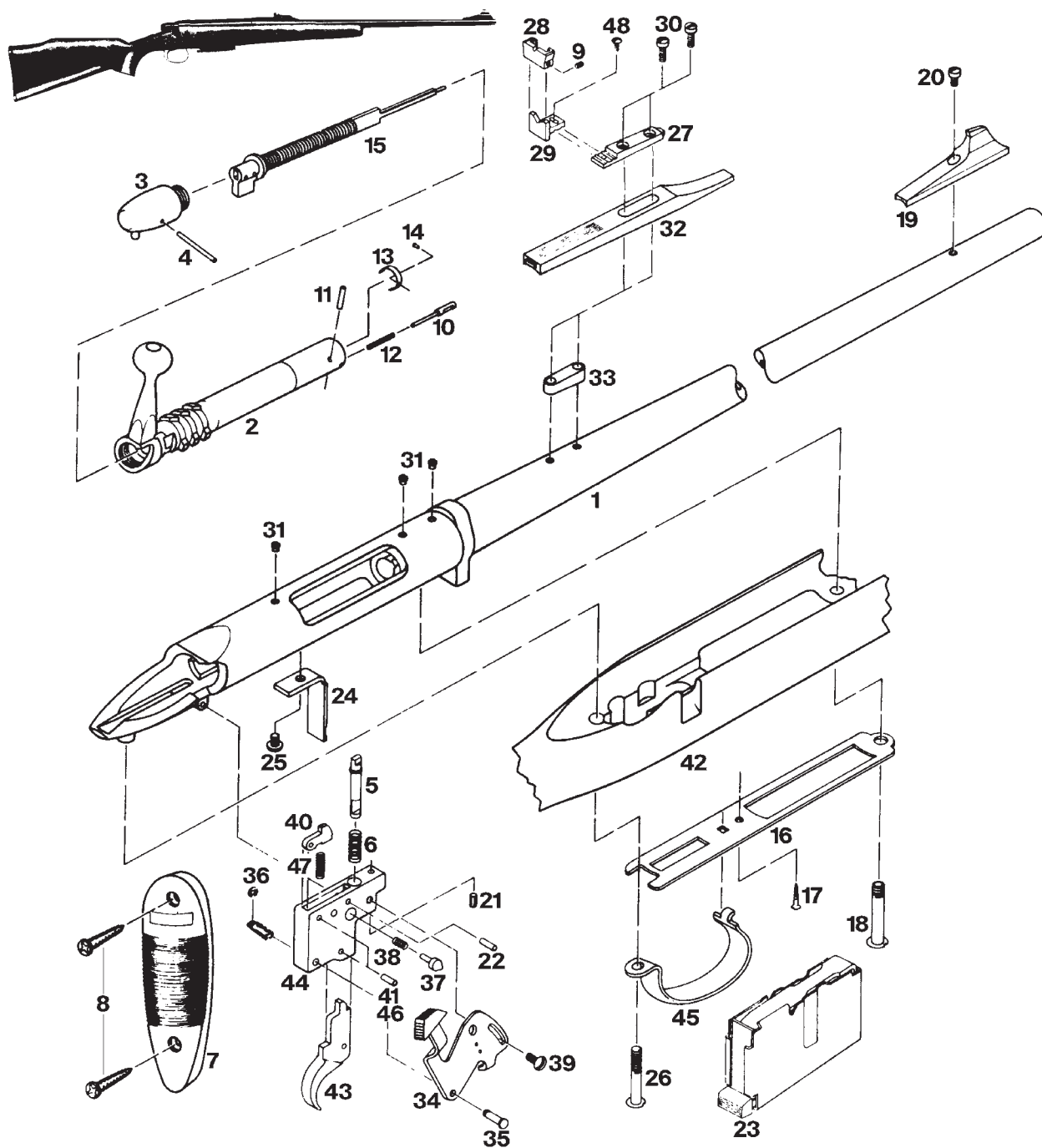
1	Action Bar Assembly	27	Fore-End Cap Spacer	53	Safety Mechanism
2	Action Spring	28	Fore-End Screw	54	Safety Mechanism Detent Ball
3	Action Tube	29	Fore-End Spring	55	Safety Mechanism Spring
4	Action Tube Support	30	Front Sight	56	Safety Mechanism Spring Retaining Pin
5	Action Tube Support Pin	31	Front Sight Ramp	57	Sear
6	Barrel Assembly	32	Front Sight Ramp Screw	58	Sear Pin
7	Barrel Extension Bolt	33	Grip Cap Screw	59	Sear Spring
8	Barrel Take Down Nut (.30-06)	34	Grip Cap	60	Stock Assembly
9	Breech Bolt	35	Hammer	61	Stock Bearing Plate
10	Butt Plate Frame (not shown)	36	Hammer Pin	62	Stock Bolt
11	Butt Plate Screw	37	Hammer Plunger	63	Stock Bolt Lock Washer
12	Butt Plate Insert	38	Hammer Spring	64	Stock Bolt Washer
13	Cam Pin	39	Magazine Assembly	65	Trigger Assembly
14	Disconnecter	40	Magazine Latch	66	Trigger Pin
15	Disconnecter Spring	41	Magazine Latch Spring	67	Trigger Plate
16	Ejector Port Cover	42	Operating Handle	68	Trigger Plate Pin Bushing, Front
17	Ejector	43	Operating Handle Retaining Pin	69	Trigger Plate Pin Bushing, Rear
18	Ejector Retaining Pin	44	Orifice Ball	70	Trigger Plate Pin Detent Spring, Front
19	Ejector Spring	45	Orifice Screw	71	Trigger Plate Pin Detent Spring, Rear
20	Elevation Screw	46	Rear Sight Aperture	72	Trigger Plate Pin, Front
21	Extractor	47	Rear Sight Base	73	Trigger Plate Pin, Rear
22	Firing Pin	48	Rear Sight Base Screw	74	Windage Screw
23	Firing Pin Retaining Pin	49	Rear Sight Slide		
24	Firing Pin Retracting Spring	50	Receiver Assembly		
25	Fore-End Assembly	51	Receiver Plug Screw		
26	Fore-End Cap	52	Receiver Stud		

Model 7600 Slide-Action Rifle

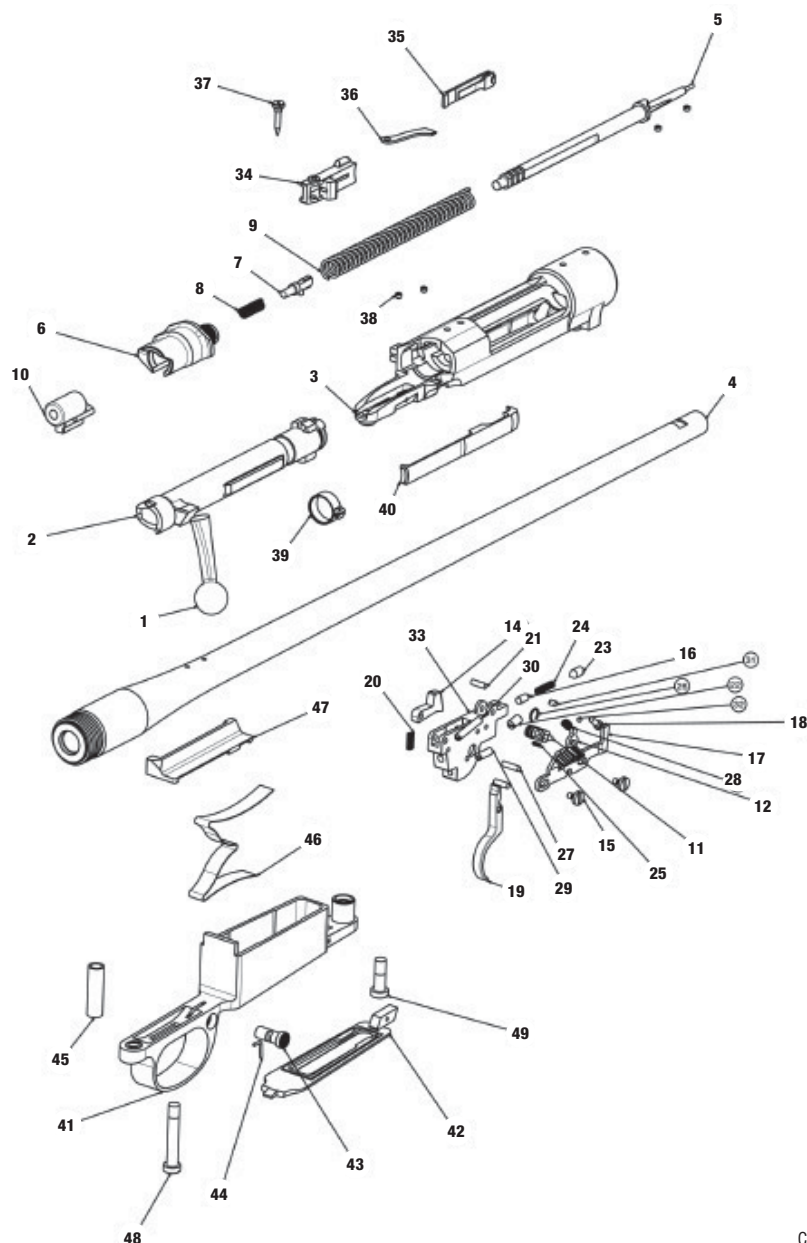


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|--------------------------|--------------------------------|---------------------------------------|---|
| 1 Action Bar Assembly | 19 Ejector Spring | 37 Magazine Assembly | 54 Stock |
| 2 Action Bar Lock | 20 Extractor | 38 Magazine Latch | 55 Stock Bearing Plate |
| 3 Action Bar Lock Spring | 21 Firing Pin | 39 Magazine Latch Spring | 56 Stock Bolt |
| 4 Action Tube Assembly | 22 Firing Pin Retaining Pin | 40 Rear Sight Aperture | 57 Stock Bolt Lock Washer |
| 5 Action Tube Ring | 23 Firing Pin Retractor Spring | 41 Rear Sight Base | 58 Stock Bolt Washer |
| 6 Barrel Assembly | 24 Forend Assembly | 42 Rear Sight Base Screws | 59 Trigger Assembly |
| 7 Barrel Extension Bolt | 25 Forend Screw | 43 Rear Sight Slide | 60 Trigger Pin |
| 8 Breechbolt | 26 Forend Spacer | 44 Receiver | 61 Trigger Plate |
| 9 Buttplate | 27 Forend Tip | 45 Receiver Plug Screws | 62 Trigger Plate Pin Bushing, Front |
| 10 Buttplate Screws | 28 Front Sight | 46 Receiver Stud | 63 Trigger Plate Pin Bushing, Rear |
| 11 Buttplate Spacer | 29 Front Sight Ramp | 47 Safety Switch | 64 Trigger Plate Pin Detent Spring, Front |
| 12 Cam Pin (Large) | 30 Front Sight Screws | 48 Safety Switch Detent Ball | 65 Trigger Plate Pin Detent Spring, Rear |
| 13 Cam Pin (Small) | 31 Grip Cap | 49 Safety Switch Spring | 66 Trigger Plate Pin, Front |
| 14 Curve Spring Washer | 32 Grip Cap Spacer | 50 Safety Switch Spring Retaining Pin | 67 Trigger Plate Pin, Rear |
| 15 Elevation Screw | 33 Hammer | 51 Sear | 68 Windage Screw |
| 16 Ejection Port Cover | 34 Hammer Pin | 52 Sear Pin | |
| 17 Ejector | 35 Hammer Plunger | 53 Sear Spring | |
| 18 Ejector Retaining Pin | 36 Hammer Spring | | |

Model 788 Bolt-Action Rifle



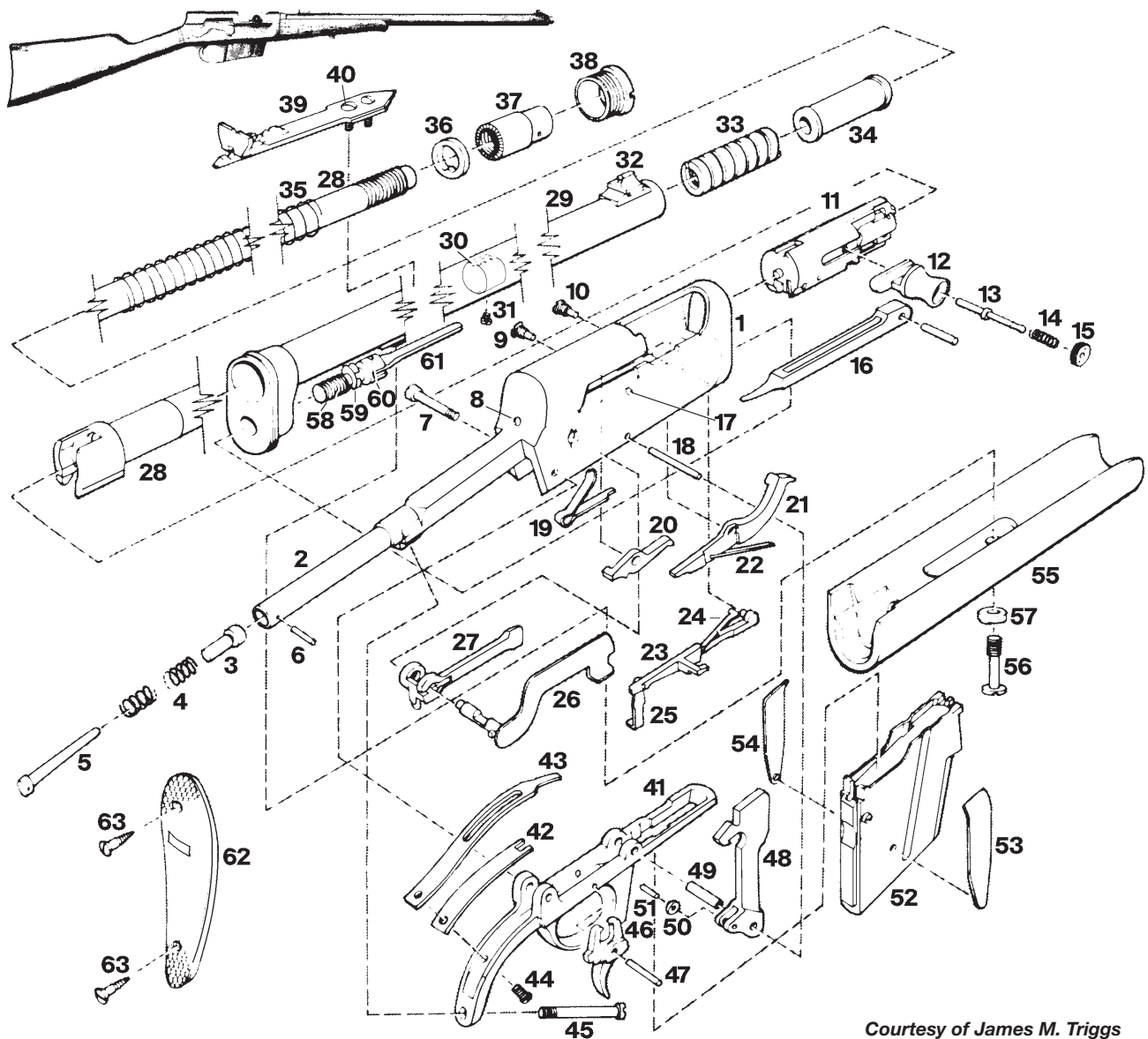
1	Barrel Assembly	13	Extractor	25	Magazine Guide Bar Screw	37	Safety Plunger
2	Bolt Assembly	14	Extractor Rivet	26	Rear Guard Screw	38	Safety Plunger Spring
3	Bolt Plug	15	Firing Pin Assembly	27	Rear Sight Base	39	Safety Retaining Screw
4	Bolt Plug Pin	16	Floorplate	28	Rear Sight Aperture	40	Sear
5	Bolt Stop	17	Floorplate Screw	29	Rear Sight Leaf	41	Sear Pin
6	Bolt Stop Spring	18	Front Guard Screw	30	Rear Sight Screws	42	Stock Assembly
7	Buttplate	19	Front Sight	31	Receiver Plug Screws	43	Trigger
8	Buttplate Screws	20	Front Sight Screw	32	Rib (Rear Sight)	44	Trigger Housing
9	Elevation Screw	21	Housing Lock Screw	33	Rib Spacer (Rear Sight)	45	Trigger Guard
10	Ejector	22	Housing Pin	34	Safety Assembly	46	Trigger Pin
11	Ejector Pin	23	Magazine Assembly	35	Safety Pivot Pin	47	Trigger Spring
12	Ejector Spring	24	Magazine Guide Bar	36	Safety Pivot Pin Retaining Washer	48	Windage Screw



Courtesy, Remington Arms Co.

1	Bolt Handle	18	Safety Screw	35	Ejector Box Spring
2	Bolt Body	19	Trigger	36	Ejector
3	Receiver	20	Sear Spring	37	Ejector Box Screw
4	Barrel	21	Sear Pin	38	Plug Screw
5	Firing Pin	22	Screw	39	Extractor Ring
6	Bolt Sleeve	23	Pusher Screw	40	Extractor
7	Bolt Sleeve Catch	24	Pusher Spring	41	Magazine
8	Bolt Sleeve Catch Spring	25	Ball Spring	42	Magazine Plate
9	Firing Pin Spring	26	Fixing Ring	43	Magazine Plate Catch
10	Cocking Piece	27	Sear Pin	44	Locking Wire
11	Safety	28	Safety Spring	45	Tube
12	Safety Screw	29	Lower Screw	46	Follower Spring
13	Trigger Housing	30	Upper Screw	47	Follower
14	Sear	31	Ball Screw	48	Guard Screw, Rear
15	Safety Lever Screw	32	Ball	49	Guard Screw, Front
16	Pusher	33	Nut		
17	Safety Lever	34	Ejector Box		

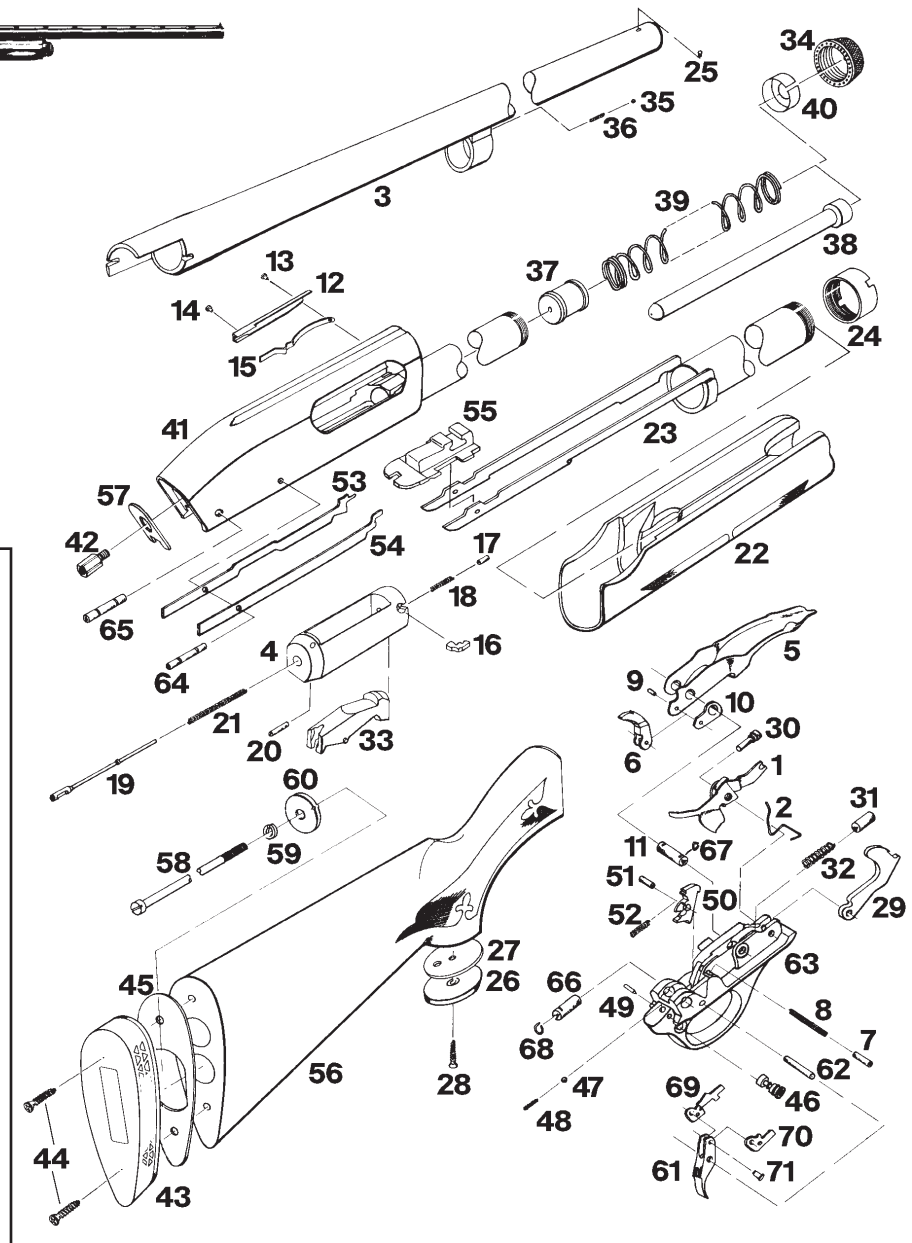
Model 8 and 81 Autoloading Rifle



Courtesy of James M. Triggs

1 Receiver	17 Safety Detent Ball	33 Buffer Spring	50 Hammer Roll
2 Action Spring Tube	18 Hammer Pin	34 Recoil Spring Case	51 Hammer Roll Pin
3 Action Spring Follower	19 Bolt Carrier Latch Spring	35 Recoil Spring	52 Magazine Assembly
4 Action Spring	20 Bolt Carrier Latch	36 Barrel Nut Washer	53 Magazine Side Spring, Right
5 Action Spring Plug	21 Barrel Lock	37 Barrel Nut	54 Magazine Side Spring, Left
6 Action Spring Plug Pin	22 Barrel Lock Spring	38 Barrel Jacket Bushing	55 Forend
7 Trigger Plate Screw	23 Magazine Indicator	39 Bar Sight Assembly	56 Forend Screw
8 Peep Sight Plug Screw	24 Magazine Indicator Spring	40 Bar Sight Mounting Screws	57 Forend Escutcheon
9 Bolt Carrier Latch Screw	25 Magazine Indicator Thumb-Piece	41 Trigger Plate	58 Takedown Screw
10 Barrel Lock Screw	26 Safety	42 Trigger Spring	59 Takedown Screw Washers
11 Bolt Assembly	27 Safety Rocker	43 Mainspring	60 Takedown Lever Pin
12 Operating Handle	28 Barrel	44 Mainspring Screw	61 Takedown Lever
13 Operating Handle Plunger	29 Barrel Jacket	45 Tang Screw	62 Buttplate
14 Operating Handle Plunger Spring	30 Barrel Jacket Plug	46 Trigger	63 Buttplate Screws
15 Operating Handle Bushing	31 Barrel Jacket Plug Screw	47 Trigger Pin	
16 Link	32 Front Sight Assembly	48 Hammer	Parts Not Shown
		49 Hammer Bushing	Buttstock
			Safety Rocker Stop Screw

Model 870 Slide-Action Shotgun



- 1 Action Bar Lock
- 2 Action Bar Lock Spring
- 3 Barrel Assembly
- 4 Breechbolt
- 5 Carrier
- 6 Carrier Dog
- 7 Carrier Dog Follower
- 8 Carrier Dog Follower Spring
- 9 Carrier Dog Pin
- 10 Carrier Dog Washer
- 11 Carrier Pivot Tube
- 12 Ejector
- 13 Ejector Rivet, Front
- 14 Ejector Rivet, Rear
- 15 Ejector Spring
- 16 Extractor
- 17 Extractor Plunger
- 18 Extractor Spring
- 19 Firing Pin
- 20 Firing Pin Retaining Pin
- 21 Firing Pin Retractor Spring
- 22 Forend Wood
- 23 Forend Tube Assembly
- 24 Forend Tube Nut
- 25 Front Sight
- 26 Grip Cap
- 27 Grip Cap Spacer
- 28 Grip Cap Screw
- 29 Hammer
- 30 Hammer Pin
- 31 Hammer Plunger
- 32 Hammer Spring
- 33 Locking Block Assembly
- 34 Magazine Cap
- 35 Magazine Cap Detent
- 36 Magazine Cap Detent Spring
- 37 Magazine Follower
- 38 Magazine Plug
- 39 Magazine Spring
- 40 Magazine Spring Retainer
- 41 Receiver Assembly
- 42 Receiver Stud

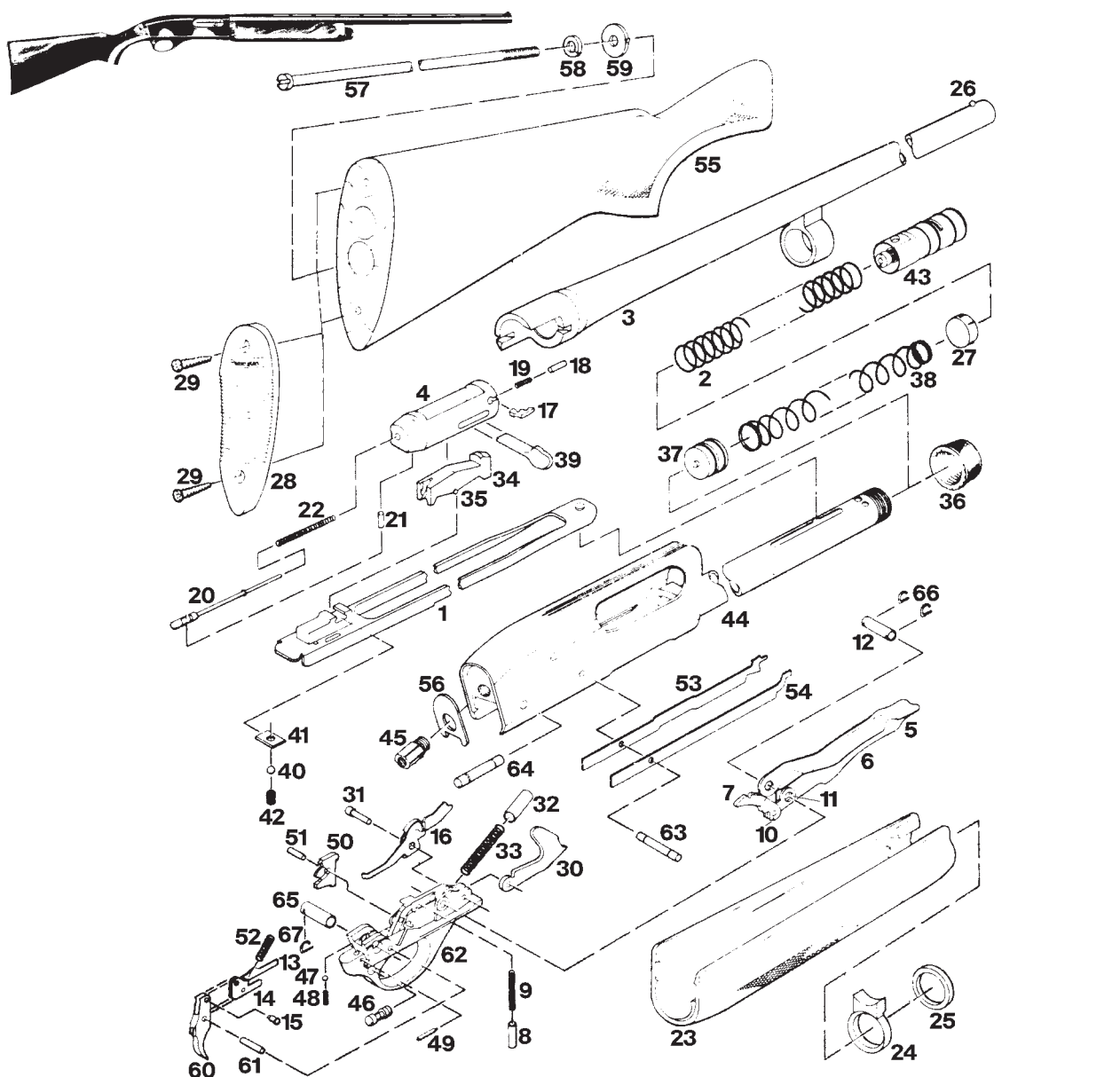
- 43 Recoil Pad
- 44 Recoil Pad Screws
- 45 Recoil Pad Spacer
- 46 Safety Switch
- 47 Safety Switch Detent Ball
- 48 Safety Switch Spring
- 49 Safety Switch Spring Retaining Pin
- 50 Sear
- 51 Sear Pin
- 52 Sear Spring
- 53 Shell Latch, Left
- 54 Shell Latch, Right
- 55 Slide Assembly
- 56 Stock Assembly
- 57 Stock Bearing Plate
- 58 Stock Bolt
- 59 Stock Bolt Lock Washer

- 60 Stock Bolt Washer
- 61 Trigger Assembly
- 62 Trigger Pin
- 63 Trigger Plate
- 64 Trigger Plate Pin, Front
- 65 Trigger Plate Pin, Rear
- 66 Trigger Plate Pin Bushing
- 67 Trigger Plate Pin Detent Spring, Front
- 68 Trigger Plate Pin Detent Spring, Rear
- 69 Connector, Left
- 70 Connector, Right
- 71 Connector Pin

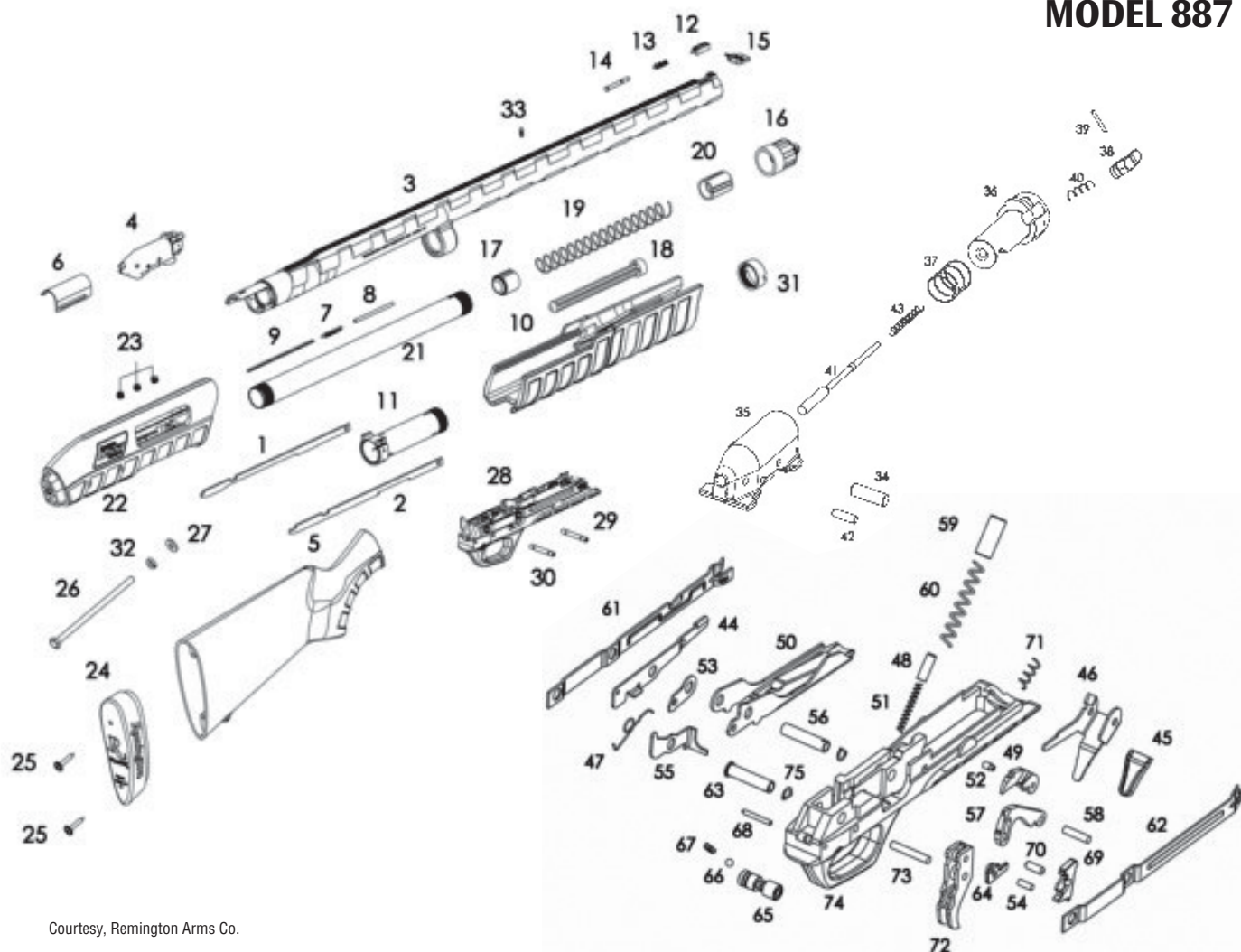
Parts Not Shown

- Hammer Pin Washer
- Locking Block Retainer

Model 878 Autoloading Shotgun



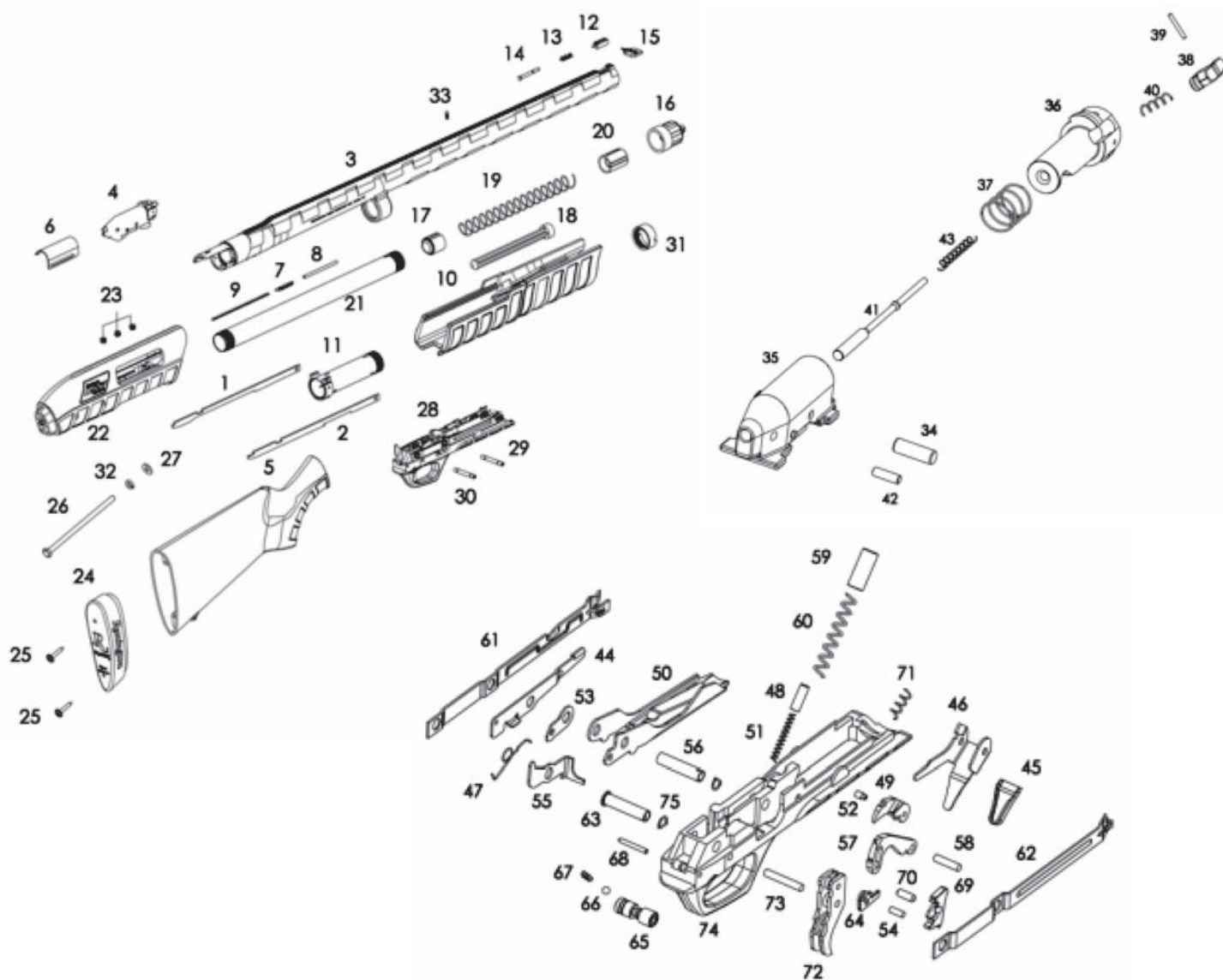
1	Action Bar Lock	18	Extractor Plunger	35	Locking Block Stud	52	Sear Spring
2	Action Spring	19	Extractor Spring	36	Magazine Cap	53	Shell Latch, Left
3	Barrel	20	Firing Pin	37	Magazine Follower	54	Shell Latch, Right
4	Breechbolt	21	Firing Pin Retaining Pin	38	Magazine Spring	55	Stock
5	Carrier Assembly	22	Firing Pin Retractor Spring	39	Operating Handle	56	Stock Bearing Plate
6	Carrier	23	Forend	40	Operating Handle Plunger	57	Stock Bolt
7	Carrier Dog	24	Forend Ring	41	Operating Handle Plunger Retainer	58	Stock Bolt Lock Washer
8	Carrier Dog Follower	25	Forend Ring Washer	42	Operating Handle Spring	59	Stock Bolt Washer
9	Carrier Dog Follower Spring	26	Front Sight	43	Piston Assembly	60	Trigger
10	Carrier Dog Pin	27	Action Spring Stop	44	Receiver	61	Trigger Pin
11	Carrier Dog Washer	28	Buttplate	45	Receiver Stud	62	Trigger Plate
12	Carrier Pivot Tube	29	Buttplate Screws	46	Safety	63	Trigger Plate Pin, Front
13	Connector, Left	30	Hammer	47	Safety Detent Ball	64	Trigger Plate Pin, Rear
14	Connector, Right	31	Hammer Pin	48	Safety Spring	65	Trigger Plate Pin Bushing
15	Connector Pin	32	Hammer Plunger	49	Safety Spring Retaining Pin	66	Trigger Plate Pin Detent Springs, Front
16	Disconnector	33	Hammer Spring	50	Sear	67	Trigger Plate Pin Detent Springs, Rear
17	Extractor	34	Locking Block Assembly	51	Sear Pin		



Courtesy, Remington Arms Co.

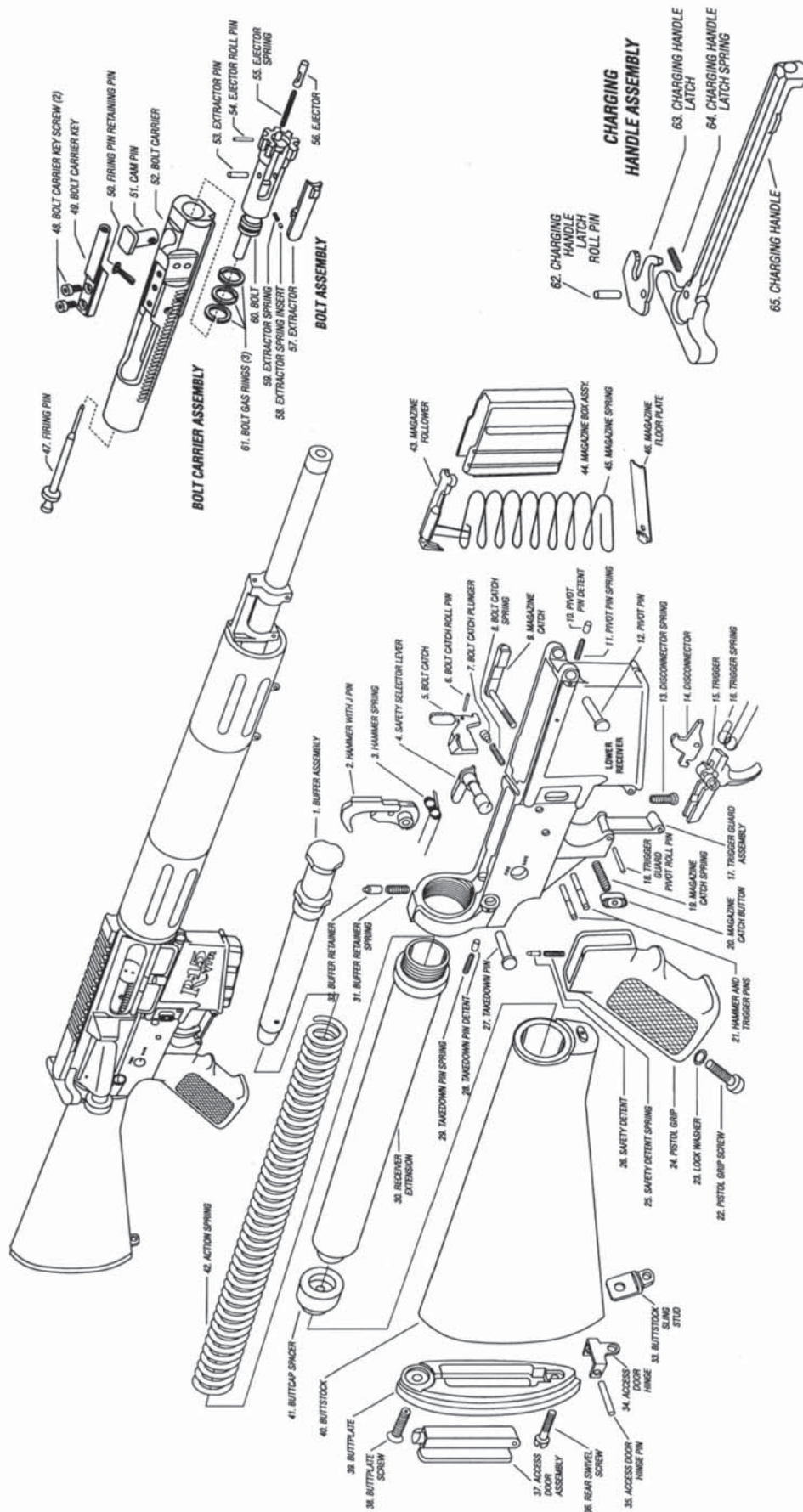
1	Action Bar Left	26	Stock Attachment Bolt	52	Carrier Dog Pin
2	Action Bar Right	27	Stock Attachment Washer	53	Carrier Dog Washer
3	Barrel	28	Trigger Plate Assembly	54	Connector Pin
4	Bolt Assembly	29	Front Trigger Plate Pin	55	Disconnecter
5	Stock	30	Rear Trigger Plate Pin	56	Front Trigger Plate Bushing
6	Ejection Port Cover	31	Tube Nut	57	Hammer
7	Ejector	32	Stock Lock Washer	58	Hammer Pivot Pin
8	Ejector Retaining Pin	33	Mid Bead Bolt Cam Pin	59	Hammer Plunger
9	Ejector Spring	35	Bolt Carrier	60	Hammer Spring
10	Fore End	36	Bolt Head	61	Latch – Left
11	Fore End Tube Assembly	37	Bolt Head Bias Spring	62	Latch – Right
12	Front Sight Base	38	Extractor	63	Rear Trigger Plate Bushing
13	Front Sight	39	Extractor Retaining Pin	64	Right Connector
14	Lite Pipe	40	Extractor Spring	65	Safety Button
15	Lite Pipe Key	41	Firing Pin	66	Safety Detent Ball
16	Magazine Cap	42	Firing Pin Retaining Pin	67	Safety Spring
17	Follower	43	Firing Pin Spring	68	Safety Spring Retaining Pin
18	Magazine Plug	44	Action Bar Lock	69	Sear
19	Magazine Spring	45	Action Bar Lock Release Button	70	Sear Pin
20	Magazine Spring Retainer	46	Action Bar Lock Release	71	Sear Spring
21	Magazine Tube	47	Action Bar Lock Spring	72	Trigger
22	Receiver	48	Carrier	73	Trigger Pivot Pin
23	Receiver Plugs	49	Carrier Dog	74	Trigger Plate
24	Recoil Pad	50	Carrier Dog Follower	75	Trigger Plate Detent Spring
25	Recoil Pad Screw	51	Carrier Dog Follower Spring		

M887 Nitro Mag Shotgun



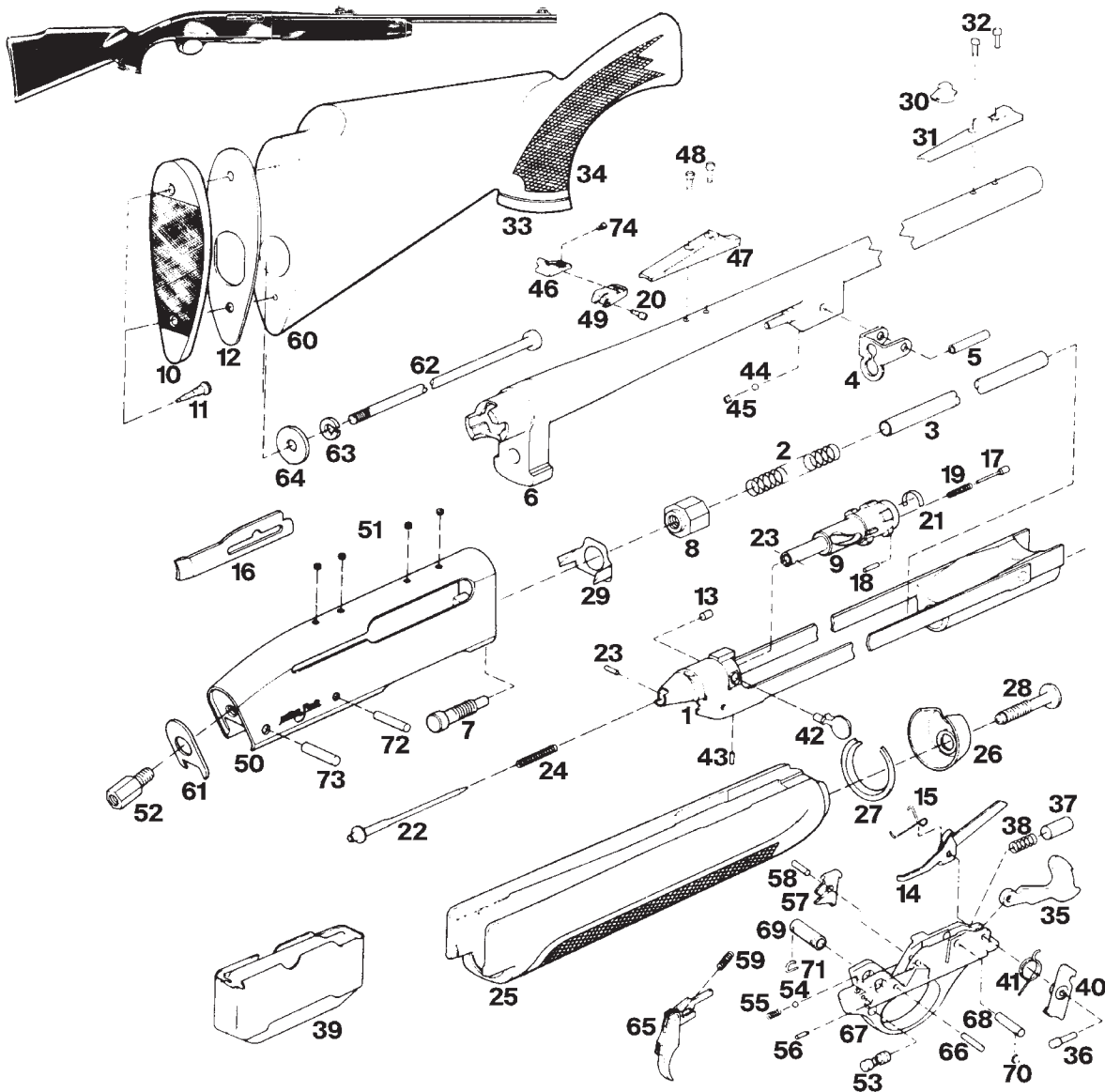
1	Action Bar, Left	21	Magazine Tube	40	Extractor Spring	58	Hammer Pivot Pin
2	Action Bar, Right	22	Receiver	41	Firing Pin	59	Hammer Plunger
3	Barrel	23	Receiver Plugs	42	Firing Pin Retaining Pin	60	Hammer Spring
4	Center Pin Spring	24	Recoil Pad	43	Firing Pin Spring	61	Latch - Left
5	Stock	25	Recoil Pad Screw	44	TRIGGER PLATE ASSEMBLY	62	Latch - Right
6	Ejection Port Cover	26	Stock Attachment Bolt	45	Action Bar Lock	63	Rear Trigger Plate Bushing
7	Ejector	27	Stock Attachment Washer	46	Action Bar Lock Release Button	64	Right Connector
8	Ejector Retaining Pin	28	Trigger Plate Assembly	47	Action Bar Lock Release	65	Safety Button
9	Ejector Spring	29	Front Trigger Plate Pin	48	Action Bar Lock Spring	66	Safety Detent Ball
10	Fore End	30	Rear Trigger Plate Pin	49	Carrier	67	Safety Spring
11	Fore End Tube Assembly	31	Tube Nut	50	Carrier Dog	68	Safety Spring Retaining Pin
12	Front Sight Base	32	Stock Lock Washer	51	Carrier Dog Follower	69	Sear
13	Front Sight	33	Mid Bead	52	Carrier Dog Follower Spring	70	Sear Pin
14	Lite Pipe	34	BOLT ASSEMBLY	53	Carrier Dog Pin	71	Sear Spring
15	Lite Pipe Key	35	Bolt Cam Pin	54	Carrier Dog Washer	72	Trigger
16	Magazine Cap	36	Bolt Carrier	55	Connector Pin	73	Trigger Pivot Pin
17	Follower	37	Bolt Head	56	Disconnecter	74	Trigger Plate
18	Magazine Plug	38	Bolt Head Bias Spring	57	Front Trigger Plate Bushing	75	Trigger Plate Detent Spring
19	Magazine Spring	39	Extractor		Hammer		
20	Magazine Spring Retainer		Extractor Retaining Pin				

R-15 Autoloading Rifle



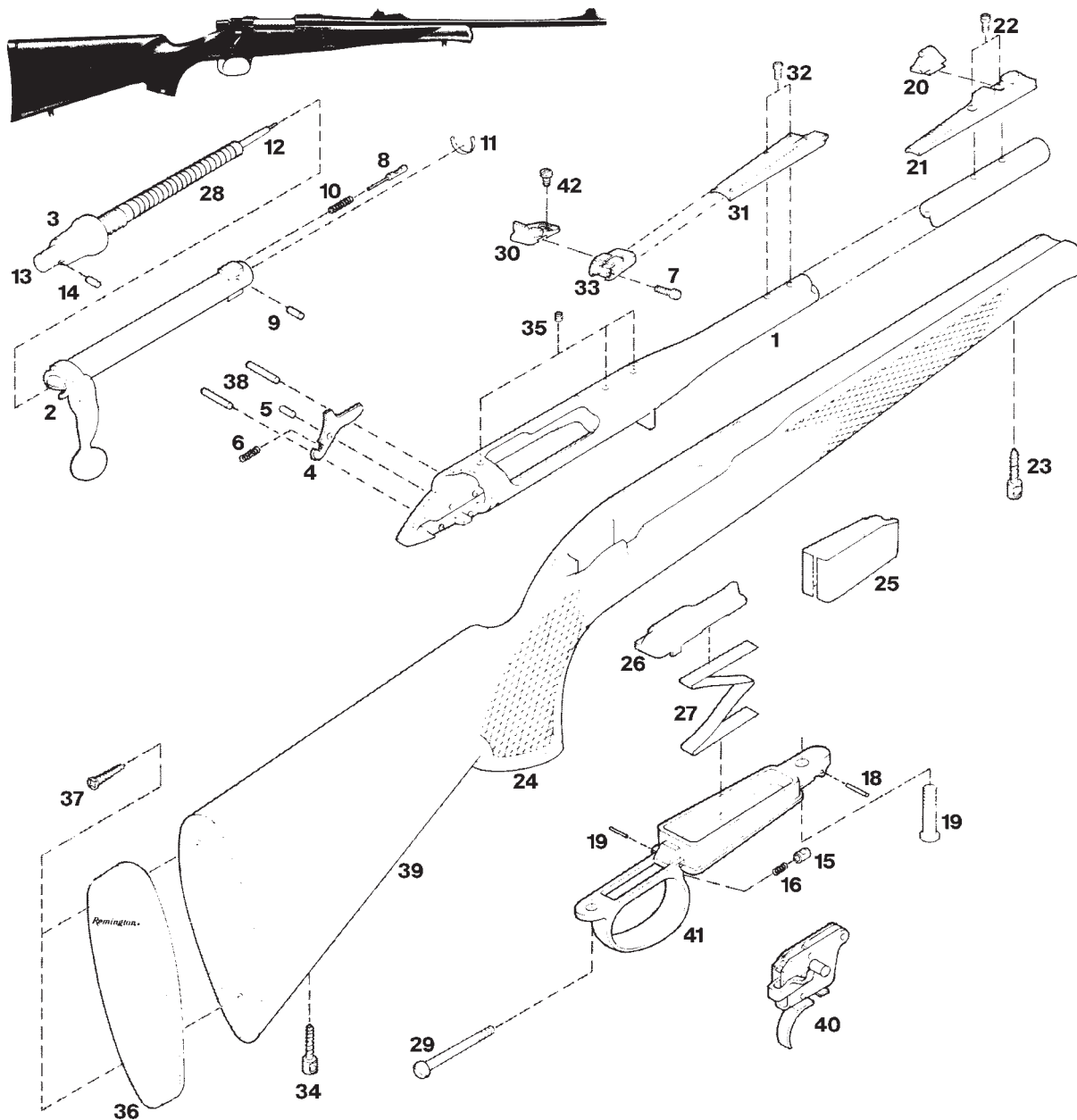


Model Four Autoloading Rifle



1 Action Bar Assembly	20 Elevation Screw	39 Magazine Assembly	58 Sear Pin
2 Action Spring	21 Extractor	40 Magazine Latch	59 Sear Spring
3 Action Tube	22 Firing Pin	41 Magazine Latch Spring	60 Stock Assembly
4 Action Tube Support	23 Firing Pin Retaining Pins	42 Operating Handle	61 Stock Bearing Plate
5 Action Tube Support Pin	24 Firing Pin Retracting Pin	43 Operating Handle Retaining Pin	62 Stock Bolt
6 Barrel Assembly	25 Forend Assembly	44 Orifice Ball	63 Stock Bolt Lock Washer
7 Barrel Extension Bolt	26 Forend Cap	45 Orifice Screw	64 Stock Bolt Washer
8 Barrel Takedown Nut	27 Forend Cap Spacer	46 Rear Sight Aperture	65 Trigger Assembly
9 Breechbolt	28 Forend Screw	47 Rear Sight Base	66 Trigger Pin
10 Buttplate	29 Forend Spring	48 Rear Sight Base Screws	67 Trigger Plate
11 Buttplate Screw	30 Front Sight	49 Rear Sight Slides	68 Trigger Plate Pin Bushing, Front
12 Buttplate Spacer	31 Front Sight Ramp	50 Receiver	69 Trigger Plate Bushing, Rear
13 Cam Pin	32 Front Sight Ramp Screws	51 Receiver Plug Screws	70 Trigger Plate Pin Detent Spring, Front
14 Disconnecter	33 Grip Cap	52 Receiver Stud	71 Trigger Plate Pin Detent Spring, Rear
15 Disconnecter Spring	34 Grip Cap Spacer	53 Safety	72 Trigger Plate Pin, Front
16 Ejection Port Cover	35 Hammer	54 Safety Detent Ball	73 Trigger Plate Pin, Rear
17 Ejector	36 Hammer Pin	55 Safety Spring	74 Windage Screw
18 Ejector Retaining Pin	37 Hammer Plunger	56 Safety Spring Retaining Pin	
19 Ejector Spring	38 Hammer Spring	57 Sear	

Model Seven Bolt-Action Rifle

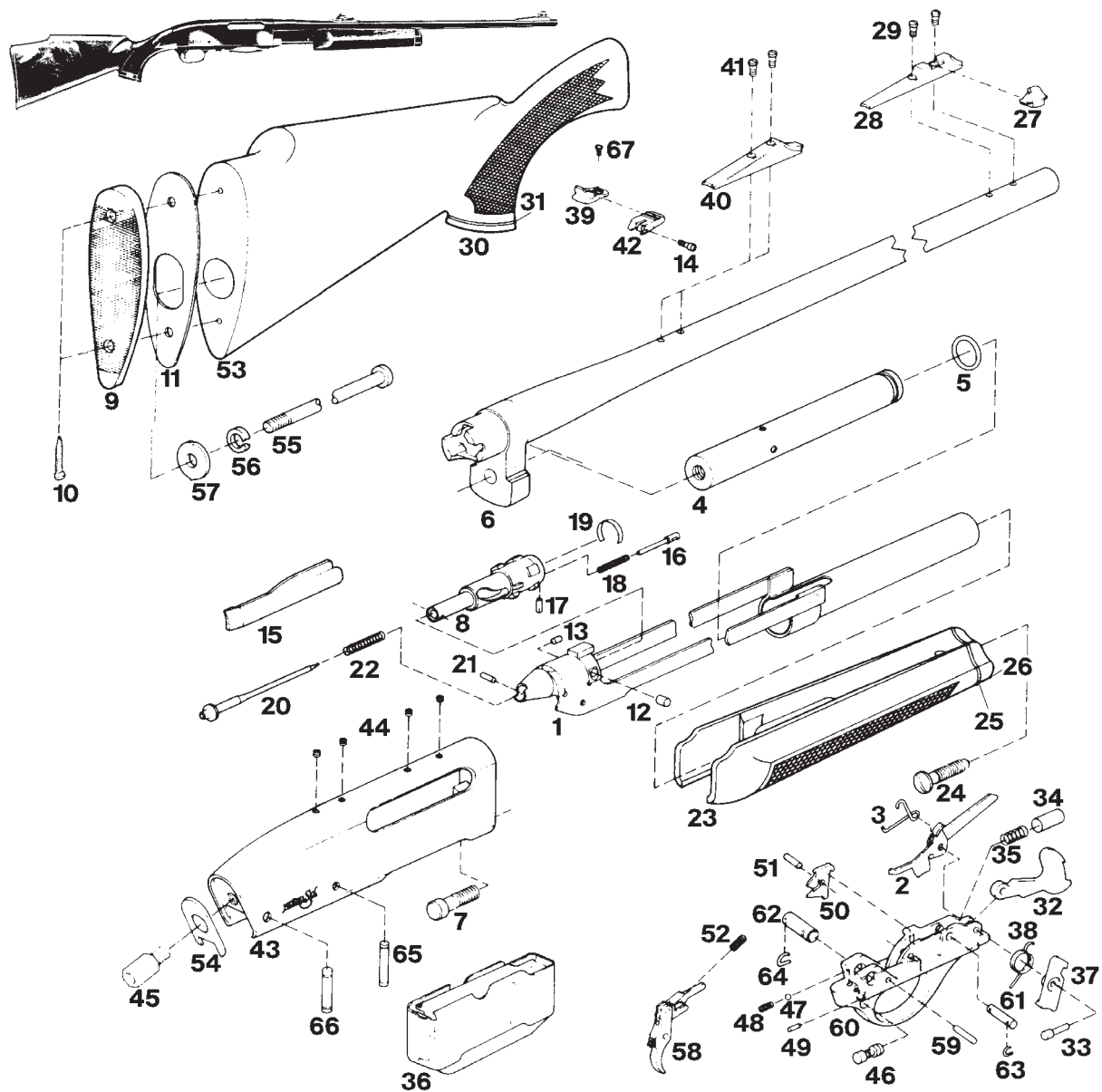


- | | | | | | |
|----|-------------------------|----|------------------------|----|------------------------|
| 1 | Barrel Assembly | 17 | Floorplate Latch Pin | 33 | Rear Sight Slide |
| 2 | Bolt Assembly | 18 | Floorplate Pivot Pin | 34 | Rear Swivel Screw |
| 3 | Bolt Plug | 19 | Front Guard Screw | 35 | Receiver Plug Screw |
| 4 | Bolt Stop | 20 | Front Sight | 36 | Recoil Pad |
| 5 | Bolt Stop Pin | 21 | Front Sight Ramp | 37 | Recoil Pad Screw |
| 6 | Bolt Stop Spring | 22 | Front Sight Ramp Screw | 38 | Sear Pins |
| 7 | Elevation Screw | 23 | Front Swivel Screw | 39 | Stock Assembly |
| 8 | Ejector | 24 | Grip Cap | 40 | Trigger Assembly |
| 9 | Ejector Pin | 25 | Magazine | 41 | Trigger Guard Assembly |
| 10 | Ejector Spring | 26 | Magazine Follower | 42 | Windage Screw |
| 11 | Extractor | 27 | Magazine Spring | | |
| 12 | Firing Pin | 28 | Mainspring | | |
| 13 | Firing Pin Assembly | 29 | Rear Guard Screw | | |
| 14 | Firing Pin Cross Pin | 30 | Rear Sight Aperture | | |
| 15 | Floorplate Latch | 31 | Rear Sight Base | | |
| 16 | Floorplate Latch Spring | 32 | Rear Sight Base Screw | | |

Parts Not Shown

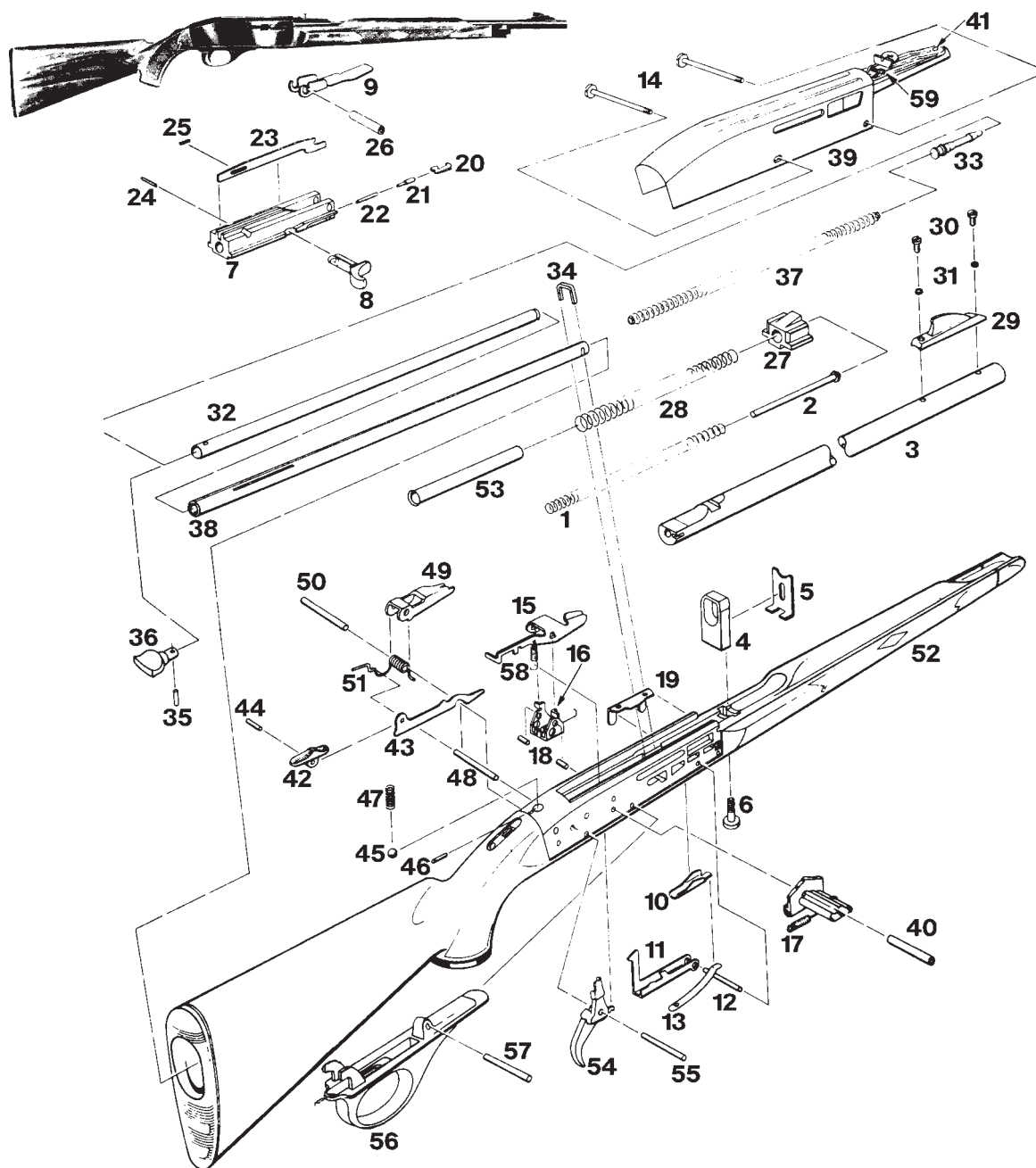
Grip Cap Insert
Grip Cap Screw
Magazine Spacer

Model Six Autoloading Rifle



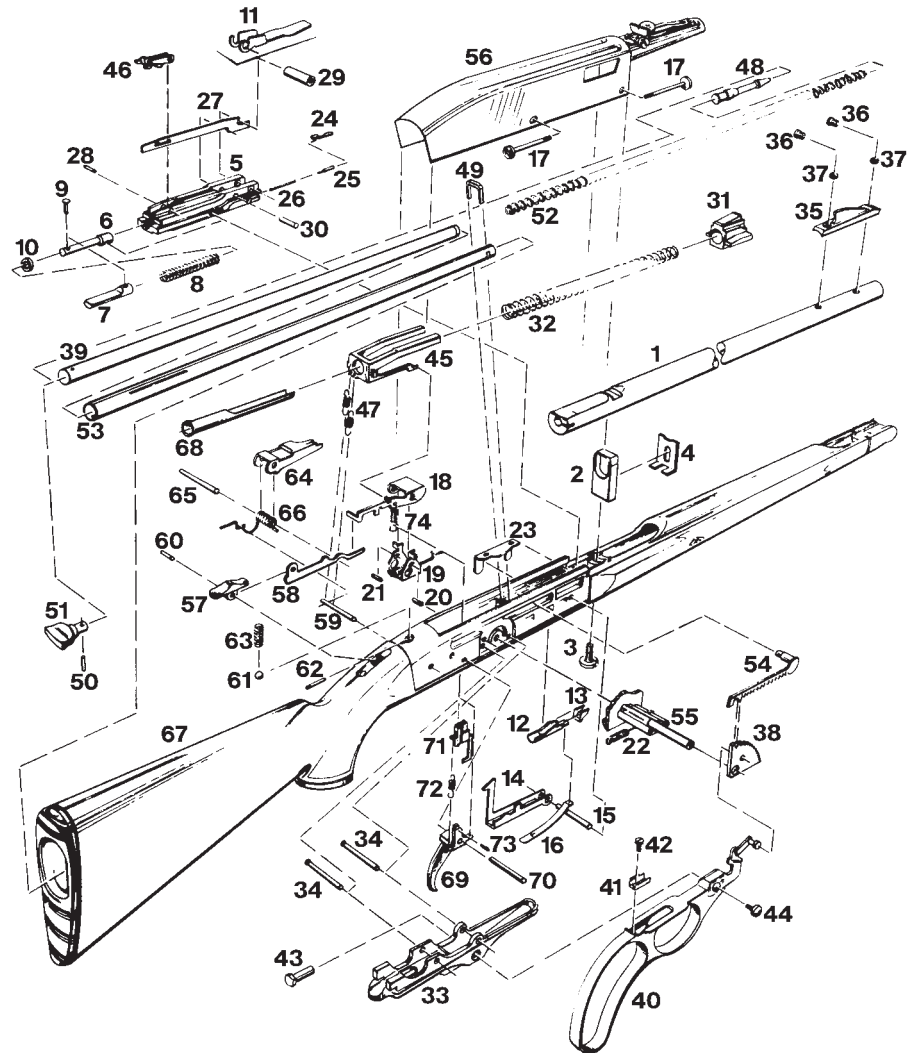
1 Action Bar Assembly	19 Extractor	37 Magazine Latch	55 Stock Bolt
2 Action Bar Lock	20 Firing Pin	38 Magazine Latch Spring	56 Stock Bolt Lock Washer
3 Action Bar Lock Spring	21 Firing Pin Retaining Pin	39 Rear Sight Aperture	57 Stock Bolt Washer
4 Action Tube Assembly	22 Firing Pin Retractor Spring	40 Rear Sight Base	58 Trigger Assembly
5 Action Tube Ring	23 Forend Assembly	41 Rear Sight Base Screws	59 Trigger Pin
6 Barrel Assembly	24 Forend Screw	42 Rear Sight Slide	60 Trigger Plate
7 Barrel Extension Bolt	25 Forend Spacer	43 Receiver	61 Trigger Plate Pin Bushing, Front
8 Breechbolt	26 Forend Tip	44 Receiver Plug Screws	62 Trigger Plate Pin Bushing, Rear
9 Buttplate	27 Front Sight	45 Receiver Stud	63 Trigger Plate Pin Detent Spring, Front
10 Buttplate Screws	28 Front Sight Ramp	46 Safety	64 Trigger Plate Pin Detent Spring, Rear
11 Buttplate Spacer	29 Front Sight Screws	47 Safety Detent Ball	65 Trigger Assembly Pin, Front
12 Cam Pin, Large	30 Grip Cap	48 Safety Spring	66 Trigger Assembly Pin, Rear
13 Cam Pin, Small	31 Grip Cap Spacer	49 Safety Spring Retaining Pin	67 Windage Screw
14 Elevation Screw	32 Hammer	50 Sear	
15 Ejection Port Cover	33 Hammer Pin	51 Sear Pin	
16 Ejector	34 Hammer Plunger	52 Sear Spring	
17 Ejector Retaining Pin	35 Hammer Spring	53 Stock	
18 Ejector Spring	36 Magazine Assembly	54 Stock Bearing Plate	

Nylon 66 Autoloading Rifle



1	Action Spring	16	Disconnecter Pivot	31	Front Sight Washers	46	Safety Detent Retaining Pin
2	Action Spring Plunger	17	Disconnecter Pivot Spring	32	Inner Magazine Tube	47	Safety Detent Spring
3	Barrel	18	Disconnecter Pivot Pins	33	Magazine Follower	48	Safety-Lever Cam Pin
4	Barrel Bracket	19	Ejector	34	Magazine Lock	49	Sear
5	Barrel Support	20	Extractor	35	Magazine Pin	50	Sear Assembly Pin
6	Barrel Lock Screw	21	Extractor Plunger	36	Magazine Plug	51	Sear Spring
7	Bolt	22	Extractor Spring	37	Magazine Spring	52	Stock Assembly
8	Bolt Handle	23	Firing Pin	38	Outer Magazine Tube	53	Striker Spring Sleeve
9	Cartridge Feed Guide	24	Firing Pin Retaining Pin	39	Receiver Cover Assembly	54	Trigger Complete
10	Cartridge Feed Insert	25	Firing Pin Retractor Spring	40	Rear Cover Screw Bushing	55	Trigger Assembly Pin
11	Cartridge Stop	26	Firing Pin Stop Pin	41	Rear Sight Rivet	56	Trigger Guard
12	Cartridge Stop Pin	27	Firing Pin Striker	42	Safety	57	Trigger Guard Assembly Pin
13	Cartridge Stop Spring	28	Firing Pin Striker Spring	43	Safety-Lever	58	Trigger Spring
14	Cover Screws	29	Front Sight	44	Safety-Lever Pin	59	Windage Screw
15	Disconnecter	30	Front Sight Screws	45	Safety Detent Ball		

Nylon 76 Lever-Action Rifle

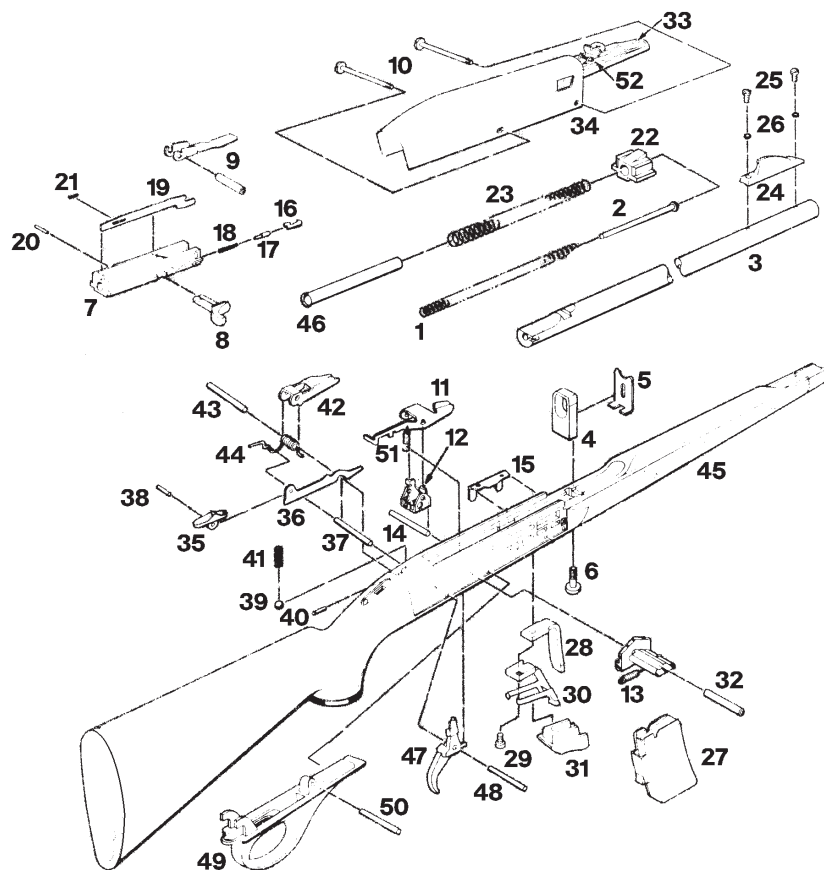


- 1 Barrel
- 2 Barrel Bracket
- 3 Barrel Lock Screw
- 4 Barrel Support
- 5 Bolt
- 6 Bolt Push Rod
- 7 Bolt Push Rod Extension
- 8 Bolt Push Rod Spring
- 9 Bolt Push Rod Stud
- 10 Bolt Push Rod Washer
- 11 Cartridge Feed Guide
- 12 Cartridge Feed Insert
- 13 Cartridge Feed Insert Spring
- 14 Cartridge Stop
- 15 Cartridge Stop Pin
- 16 Cartridge Stop Spring
- 17 Cover Screws
- 18 Disconnecter
- 19 Disconnecter Pivot
- 20 Disconnecter Pivot Pin, Right
- 21 Disconnecter Pivot Pin, Left
- 22 Disconnecter Pivot Spring
- 23 Ejector
- 24 Extractor
- 25 Extractor Plunger
- 26 Extractor Spring
- 27 Firing Pin
- 28 Firing Pin Retaining Pin
- 29 Firing Pin Stop Pin, Front
- 30 Firing Pin Stop Pin, Rear
- 31 Firing Pin Striker
- 32 Firing Pin Striker Spring
- 33 Floorplate
- 34 Floorplate Retaining Pins

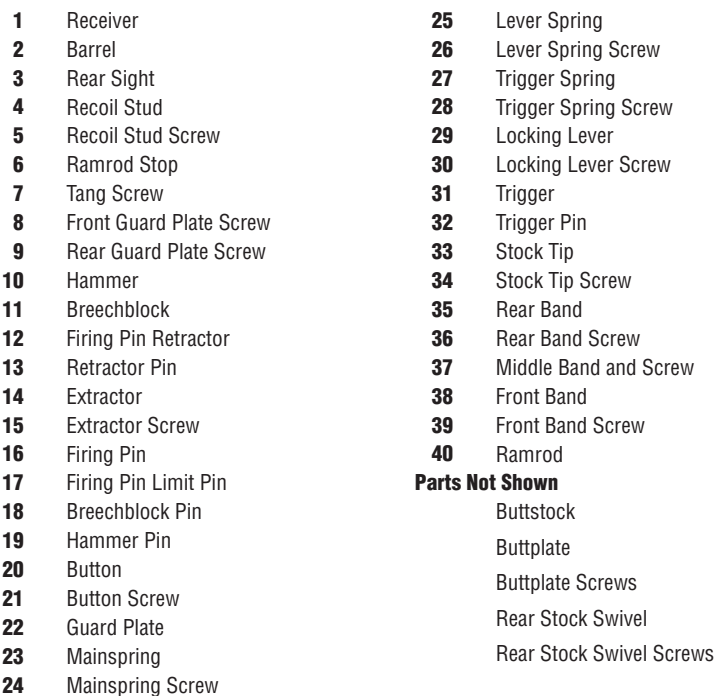
- 35 Front Sight
- 36 Front Sight Screws
- 37 Front Sight Washers
- 38 Gear
- 39 Inner Magazine Tube
- 40 Lever Assembly
- 41 Lever Latch
- 42 Lever Latch Screw
- 43 Lever Pivot Bushing
- 44 Lever Pivot Screw
- 45 Locking Bar
- 46 Locking Bar Release Lever
- 47 Locking Bar Springs
- 48 Magazine Follower
- 49 Magazine Lock
- 50 Magazine Pin
- 51 Magazine Plug
- 52 Magazine Spring
- 53 Outer Magazine Tube
- 54 Rack

- 55 Rear Cover Screw Bushing
- 56 Receiver Cover Assembly
- 57 Safety
- 58 Safety-Lever
- 59 Safety-Lever Cam Pin
- 60 Safety-Lever Pin
- 61 Safety Detent Ball
- 62 Safety Detent Retaining Pin
- 63 Safety Detent Spring
- 64 Sear
- 65 Sear Assembly Pin
- 66 Sear Spring
- 67 Stock Assembly
- 68 Striker Spring Sleeve
- 69 Trigger
- 70 Trigger Assembly Pin
- 71 Trigger Cap
- 72 Trigger Cap Spring
- 73 Trigger Cap Retaining Pin
- 74 Trigger Spring

Nylon 77 Autoloading Rifle

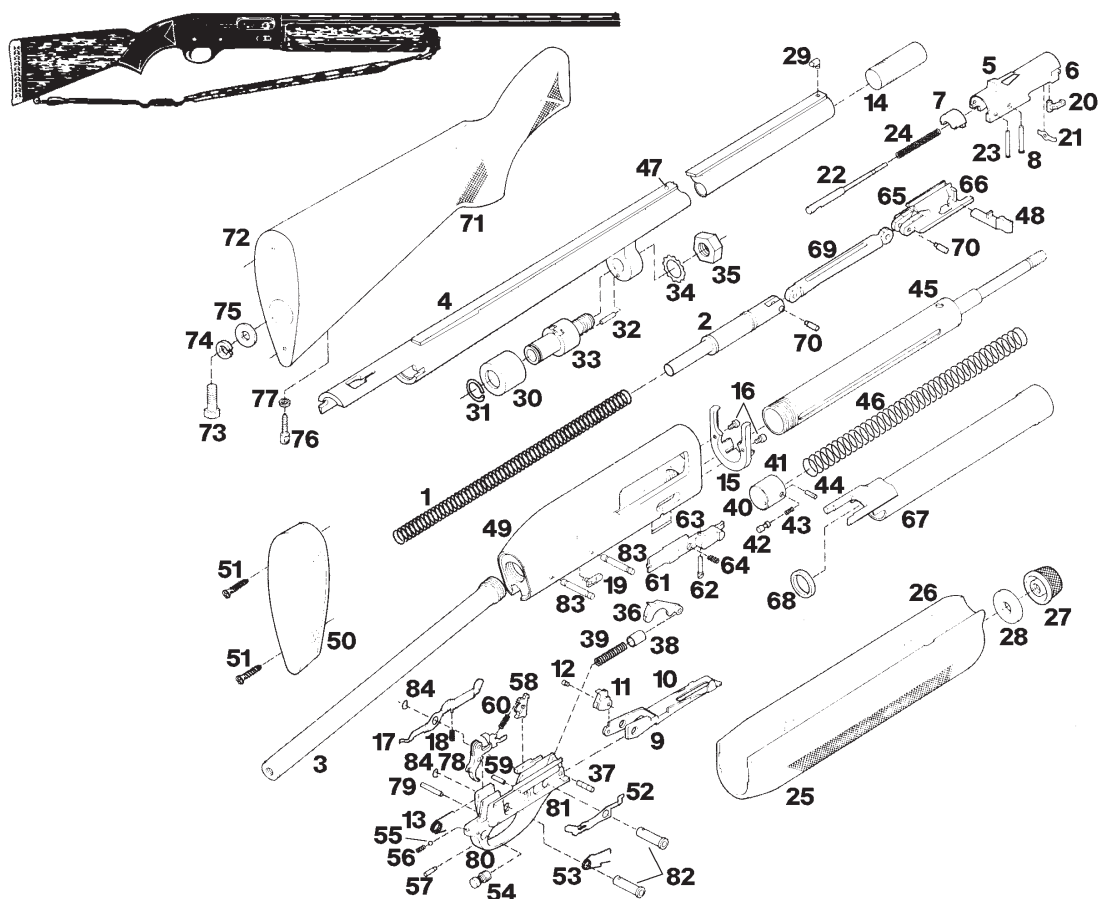


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|----|-----------------------------|----|-----------------------------|
| 1 | Action Spring | 27 | Magazine Assembly |
| 2 | Action Spring Plunger | 28 | Magazine Guide |
| 3 | Barrel | 29 | Magazine Guide Screw |
| 4 | Barrel Bracket | 30 | Magazine Latch |
| 5 | Barrel Support | 31 | Magazine Latch Thumb-Piece |
| 6 | Barrel Lock Screw | 32 | Rear Cover Screw Bushing |
| 7 | Bolt Sub-Assembly | 33 | Rear Sight Rivet |
| 8 | Bolt Handle | 34 | Receiver Cover |
| 9 | Cartridge Feed Guide | 35 | Safety |
| 10 | Cover Screws | 36 | Safety-Lever |
| 11 | Disconnecter | 37 | Safety-Lever Cam Pin |
| 12 | Disconnecter Pivot | 38 | Safety-Lever Pin |
| 13 | Disconnecter Pivot Spring | 39 | Safety Detent Ball |
| 14 | Disconnecter Pivot Pin | 40 | Safety Detent Retaining Pin |
| 15 | Ejector | 41 | Safety Detent Spring |
| 16 | Extractor | 42 | Sear |
| 17 | Extractor Plunger | 43 | Sear Assembly Pin |
| 18 | Extractor Spring | 44 | Sear Spring |
| 19 | Firing Pin | 45 | Stock Assembly |
| 20 | Firing Pin Retaining Pin | 46 | Striker Spring Sleeve |
| 21 | Firing Pin Retractor Spring | 47 | Trigger |
| 22 | Firing Pin Striker | 48 | Trigger Assembly Pin |
| 23 | Firing Pin Striker Spring | 49 | Trigger Guard |
| 24 | Front Sight | 50 | Trigger Guard Assembly Pin |
| 25 | Front Sight Screws | 51 | Trigger Spring |
| 26 | Front Sight Washers | 52 | Windage Screw |



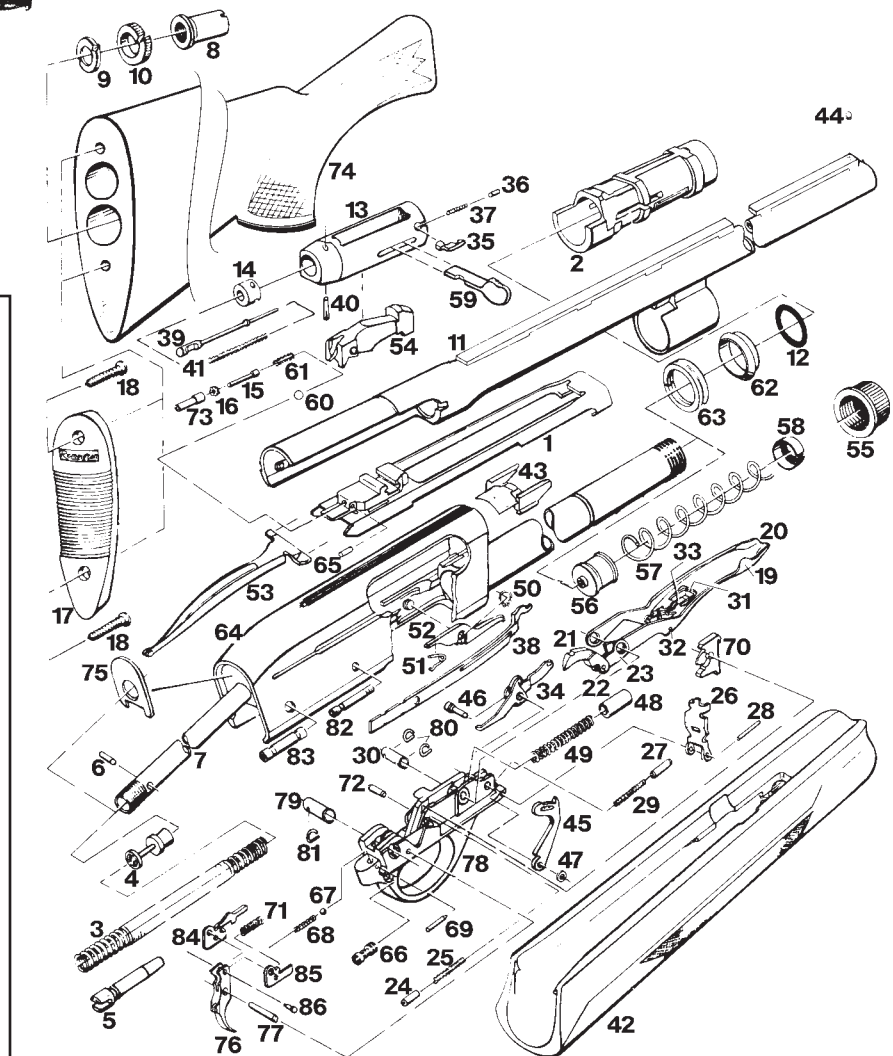
- Buttstock
- Buttplate
- Buttplate Screws
- Rear Stock Swivel
- Rear Stock Swivel Screws

SP-10 Magnum Autoloading Shotgun



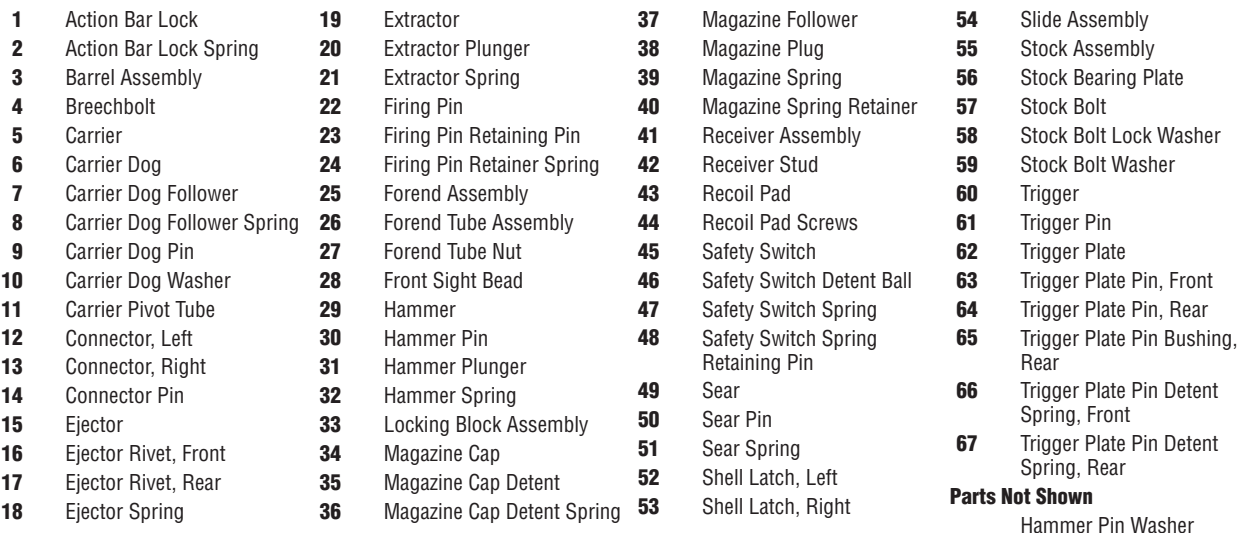
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|----|-----------------------------|----|---|----|------------------------------------|
| 1 | Action Spring | 29 | Front Sight | 57 | Safety Switch Spring Retaining Pin |
| 2 | Action Spring Plunger | 30 | Gas Cylinder | 58 | Sear |
| 3 | Action Spring Tube Assembly | 31 | Gas Cylinder Retainer | 59 | Sear Pivot Pin |
| 4 | Barrel Assembly | 32 | Gas Lug Pin | 60 | Sear Spring |
| 5 | Bolt | 33 | Gas Piston | 61 | Shell Stop |
| 6 | Bolt Assembly | 34 | Gas Piston Lock Washer | 62 | Shell Stop Pivot |
| 7 | Bolt Buffer | 35 | Gas Piston Nut | 63 | Shell Stop Pivot Retainer |
| 8 | Bolt Cam Pin | 36 | Hammer | 64 | Shell Stop Spring |
| 9 | Carrier | 37 | Hammer Pivot Pin | 65 | Slide |
| 10 | Carrier Assembly | 38 | Hammer Plunger | 66 | Slide Assembly |
| 11 | Carrier Dog | 39 | Hammer Spring | 67 | Slide Extension Assembly |
| 12 | Carrier Dog Pin | 40 | Magazine Follower | 68 | Slide Extension Buffer |
| 13 | Carrier Dog Spring | 41 | Magazine Follower Assembly | 69 | Slide Link |
| 14 | Choke Tube | 42 | Magazine Follower Plunger | 70 | Slide Link Pivots |
| 15 | Collar | 43 | Magazine Follower Plunger Spring | 71 | Stock |
| 16 | Collar Screws | 44 | Magazine Follower Plunger Retaining Pin | 72 | Stock Assembly |
| 17 | Disconnecter | 45 | Magazine Tube Sub-Assembly | 73 | Stock Bolt |
| 18 | Disconnecter Spring | 46 | Magazine Spring | 74 | Stock Bolt Lock Washer |
| 19 | Ejector | 47 | Middle Sight | 75 | Stock Bolt Washer |
| 20 | Extractor | 48 | Operating Handle | 76 | Stock Swivel Screw |
| 21 | Extractor Retainer | 49 | Receiver Sub-Assembly | 77 | Stock Swivel Screw Spacer |
| 22 | Firing Pin | 50 | Recoil Pad | 78 | Trigger Assembly |
| 23 | Firing Pin Retaining Pin | 51 | Recoil Pad Screws | 79 | Trigger Pivot Pin |
| 24 | Firing Pin Spring | 52 | Release Lever | 80 | Trigger Plate Sub-Assembly |
| 25 | Forend | 53 | Release Lever Spring | 81 | Trigger Plate Assembly |
| 26 | Forend Assembly | 54 | Safety Switch | 82 | Trigger Plate Pin Bushings |
| 27 | Forend Cap Assembly | 55 | Safety Switch Detent Ball | 83 | Trigger Plate Pins |
| 28 | Forend Washer | 56 | Safety Switch Spring | 84 | Trigger Plate Pin Detent Springs |

Sportsman 12 Autoloading Shotgun



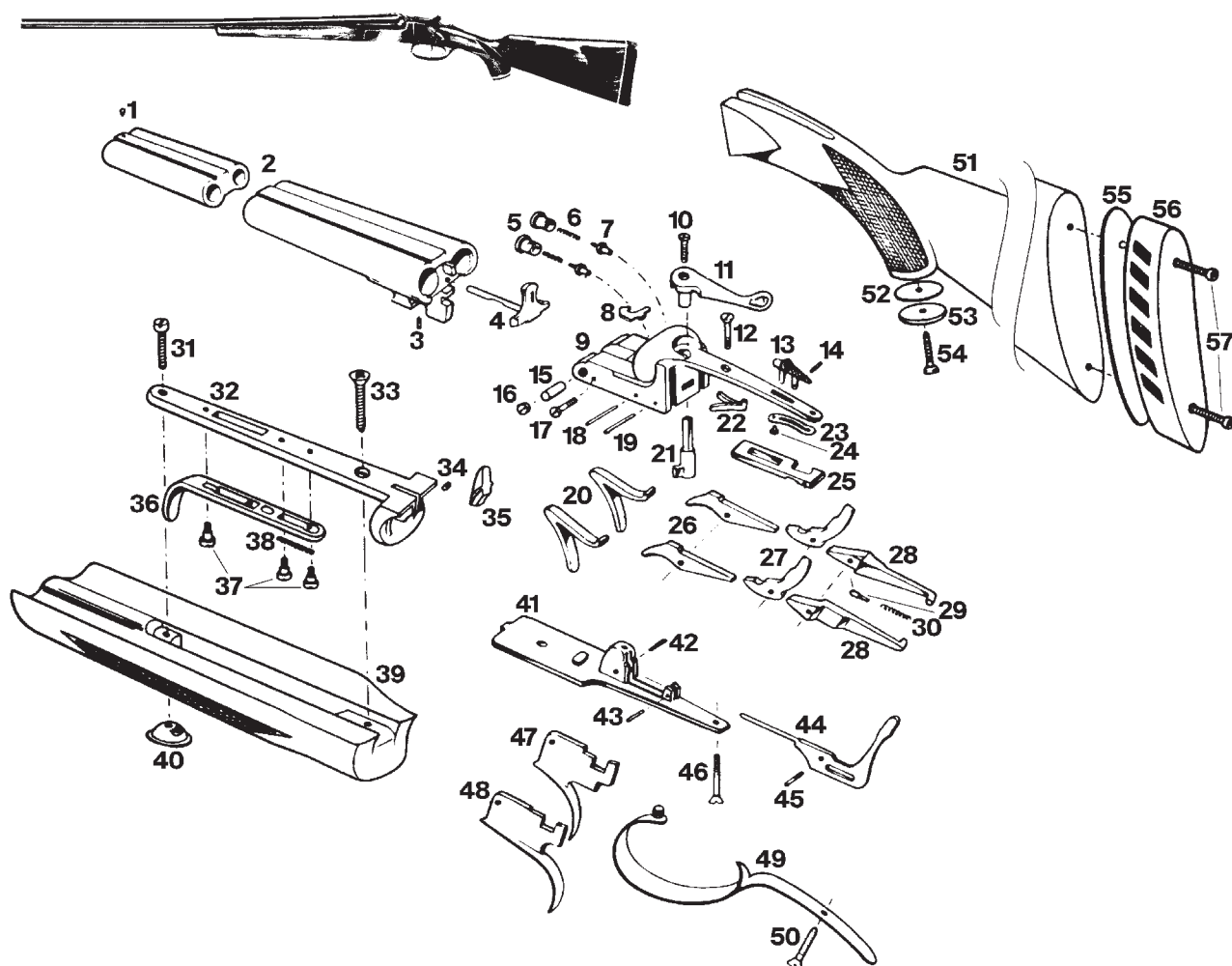
- 1 Action Bar Assembly
- 2 Action Bar Sleeve
- 3 Action Spring
- 4 Action Spring Follower
- 5 Action Spring Plug
- 6 Action Spring Plug Pin
- 7 Action Spring Tube
- 8 Action Spring Tube Nut
- 9 Action Spring Tube Nut Washer
- 10 Action Spring Tube Nut Lock Washer
- 11 Barrel Assembly
- 12 Barrel Seal
- 13 Breechbolt
- 14 Breechbolt Buffer
- 15 Breechbolt Return Plunger
- 16 Breechbolt Return Plunger Retaining Ring
- 17 Buttplate
- 18 Buttplate Screws
- 19 Carrier
- 20 Carrier Assembly
- 21 Carrier Dog
- 22 Carrier Dog Pin
- 23 Carrier Dog Washer
- 24 Carrier Dog Follower
- 25 Carrier Dog Follower Spring
- 26 Carrier Latch
- 27 Carrier Latch Follower
- 28 Carrier Latch Pin
- 29 Carrier Latch Spring
- 30 Carrier Pivot Tube
- 31 Carrier Release
- 32 Carrier Release Pin
- 33 Carrier Release Spring
- 34 Disconnecter
- 35 Extractor
- 36 Extractor Plunger
- 37 Extractor Spring
- 38 Feed Latch
- 39 Firing Pin
- 40 Firing Pin Retaining Pin
- 41 Firing Pin Retractor Spring
- 42 Forend Assembly
- 43 Forend Support
- 44 Front Sight
- 45 Hammer
- 46 Hammer Pin
- 47 Hammer Pin Washer

- 48 Hammer Plunger
 - 49 Hammer Spring
 - 50 Interceptor Latch Retainer
 - 51 Interceptor Latch Spring
 - 52 Interceptor Latch
 - 53 Link
 - 54 Locking Block Assembly
 - 55 Magazine Cap
 - 56 Magazine Follower
 - 57 Magazine Spring
 - 58 Magazine Spring Retainer
 - 59 Operating Handle
 - 60 Operating Handle Detent Ball
 - 61 Operating Handle Detent Spring
 - 62 Piston
 - 63 Piston Seal
 - 64 Receiver Assembly
 - 65 Return Plunger Retaining Pin
 - 66 Safety Switch
 - 67 Safety Switch Detent Ball
 - 68 Safety Switch Spring
 - 69 Safety Switch Spring Retaining Pin
 - 70 Sear
 - 71 Sear Spring
 - 72 Sear Pin
 - 73 Slide Block Buffer
 - 74 Stock Assembly
 - 75 Stock Bearing Plate
 - 76 Trigger Assembly
 - 77 Trigger Pin
 - 78 Trigger Plate
 - 79 Trigger Plate Pin Bushing, Rear
 - 80 Trigger Plate Pin Detent Springs, Front
 - 81 Trigger Plate Detent Spring, Rear
 - 82 Trigger Plate Pin, Front
 - 83 Trigger Plate Pin, Rear
 - 84 Connector, Left
 - 85 Connector, Right
 - 86 Connector Pin
- Parts Not Shown**
Magazine Plug



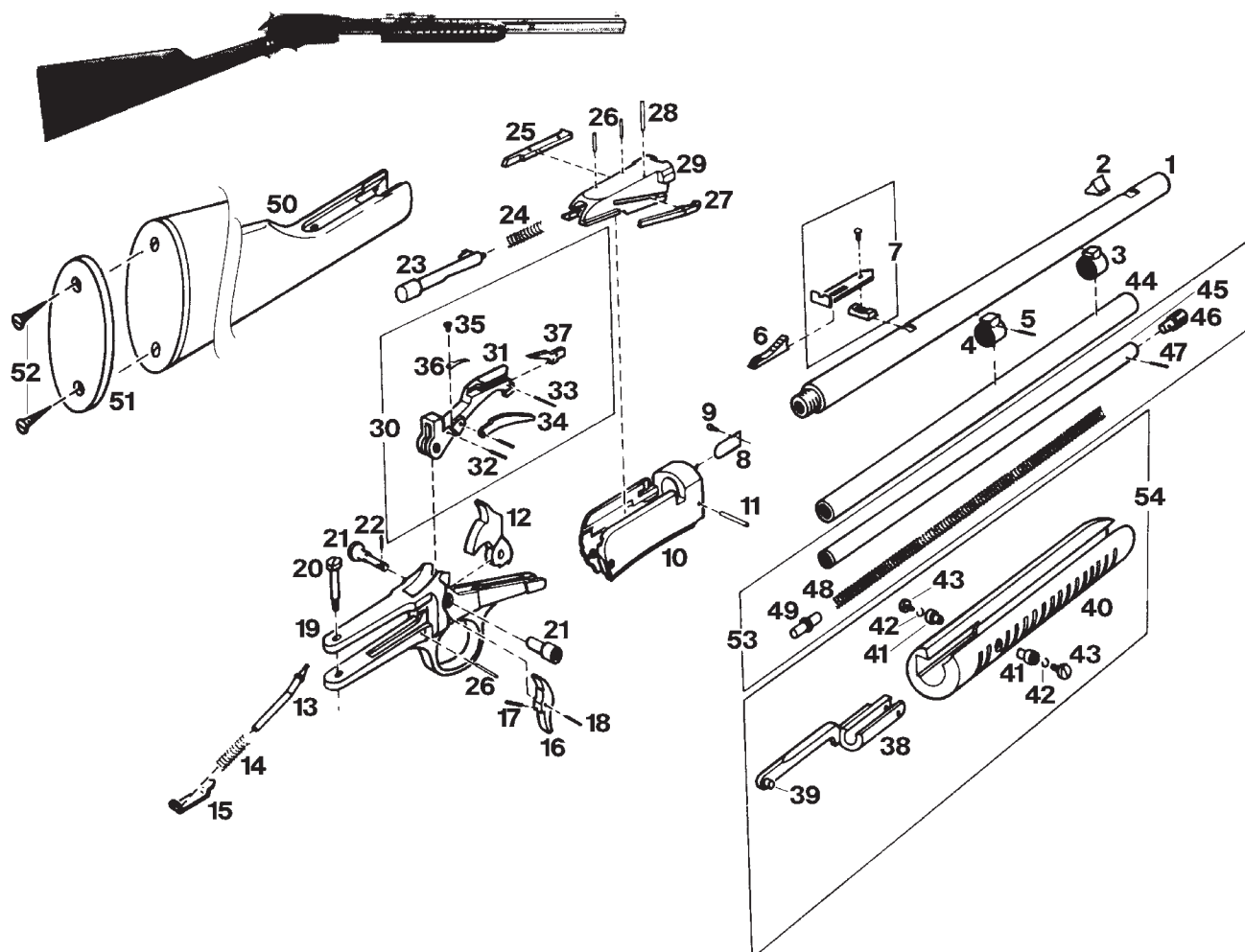
887

Model 200, 202 and 711 Side-by-Side Shotgun



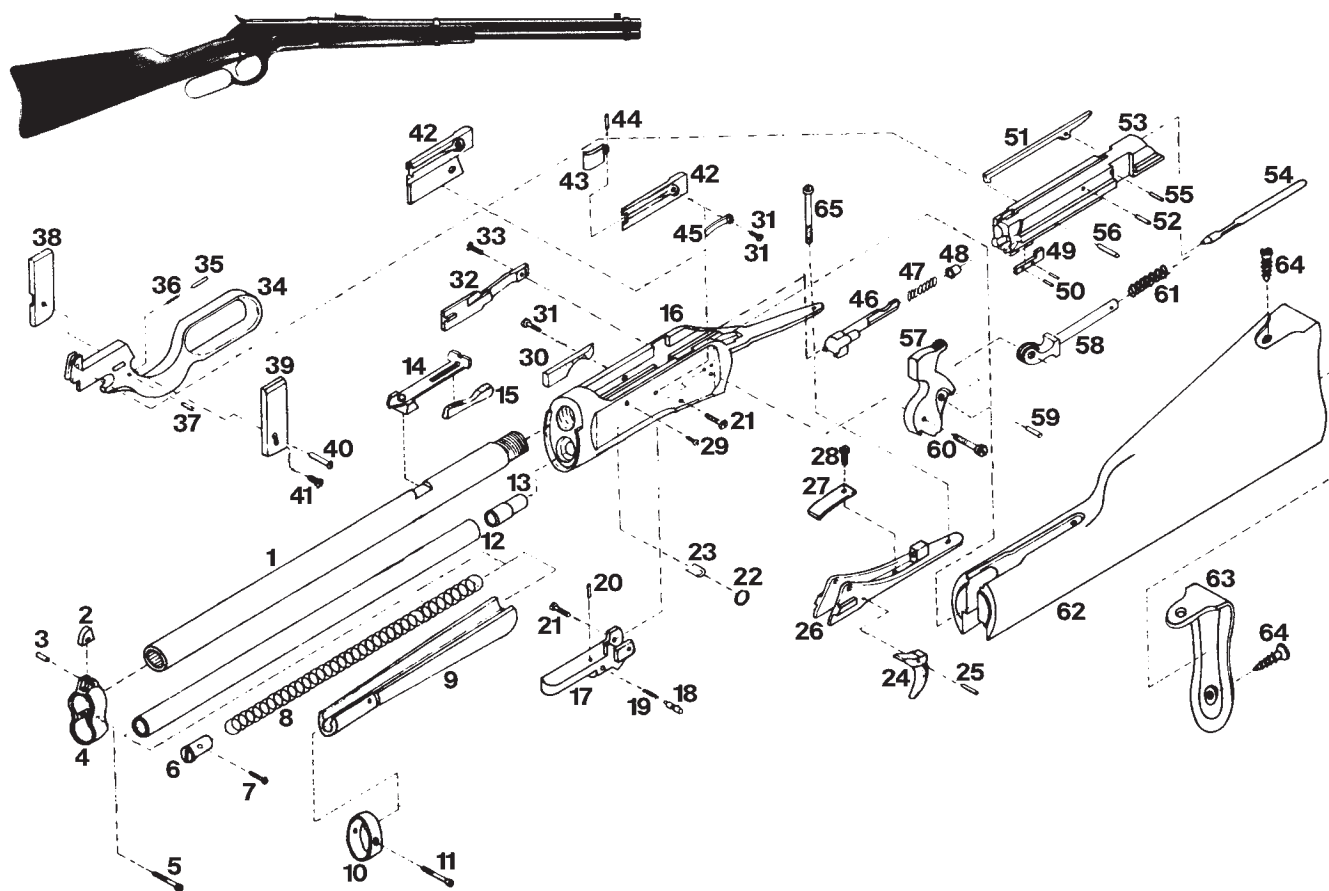
- | | | | | | |
|----|---------------------------|----|---------------------|----|---------------------------|
| 1 | Front Sight Bead | 20 | Hammer Springs | 39 | Forend |
| 2 | Barrels | 21 | Vertical Bolt | 40 | Forend Pan |
| 3 | Extractor Retaining Screw | 22 | Top Lever Spring | 41 | Trigger Plate |
| 4 | Extractor | 23 | Safety Spring | 42 | Trigger Pin |
| 5 | Firing Pin Bushings | 24 | Safety Spring Screw | 43 | Safety Square Pin |
| 6 | Firing Pin Springs | 25 | Horizontal Bolt | 44 | Safety Activator |
| 7 | Firing Pins | 26 | Cocking Levers | 45 | Safety Activator Screw |
| 8 | Purdey Bolt | 27 | Hammers | 46 | Trigger Plate Screw, Rear |
| 9 | Receiver | 28 | Right and Left Sear | 47 | Right Trigger |
| 10 | Top Lever Screw | 29 | Sear Spring Guide | 48 | Left Trigger |
| 11 | Top Lever | 30 | Sear Spring | 49 | Trigger Guard |
| 12 | Upper Tang Screw | 31 | Forend Screw, Front | 50 | Trigger Guard Screw |
| 13 | Safety Button | 32 | Iron Forend | 51 | Buttstock |
| 14 | Safety Button Pin | 33 | Forend Screw, Rear | 52 | Pistol Grip Spacer |
| 15 | Hinge Bolt | 34 | Extractor Cam Screw | 53 | Pistol Grip Cap |
| 16 | Hinge Bolt Cover Screw | 35 | Extractor Cam | 54 | Pistol Grip Cap Screw |
| 17 | Cocking Lever Pivot Screw | 36 | Forend Catch | 55 | Stock Spacer |
| 18 | Hammer Pivot Pin | 37 | Forend Catch Screws | 56 | Recoil Pad |
| 19 | Sear Pivot Pin | 38 | Forend Catch Spring | 57 | Recoil Pad Screws |

Models 59, 62SA and 62SAC Slide-Action Rifle



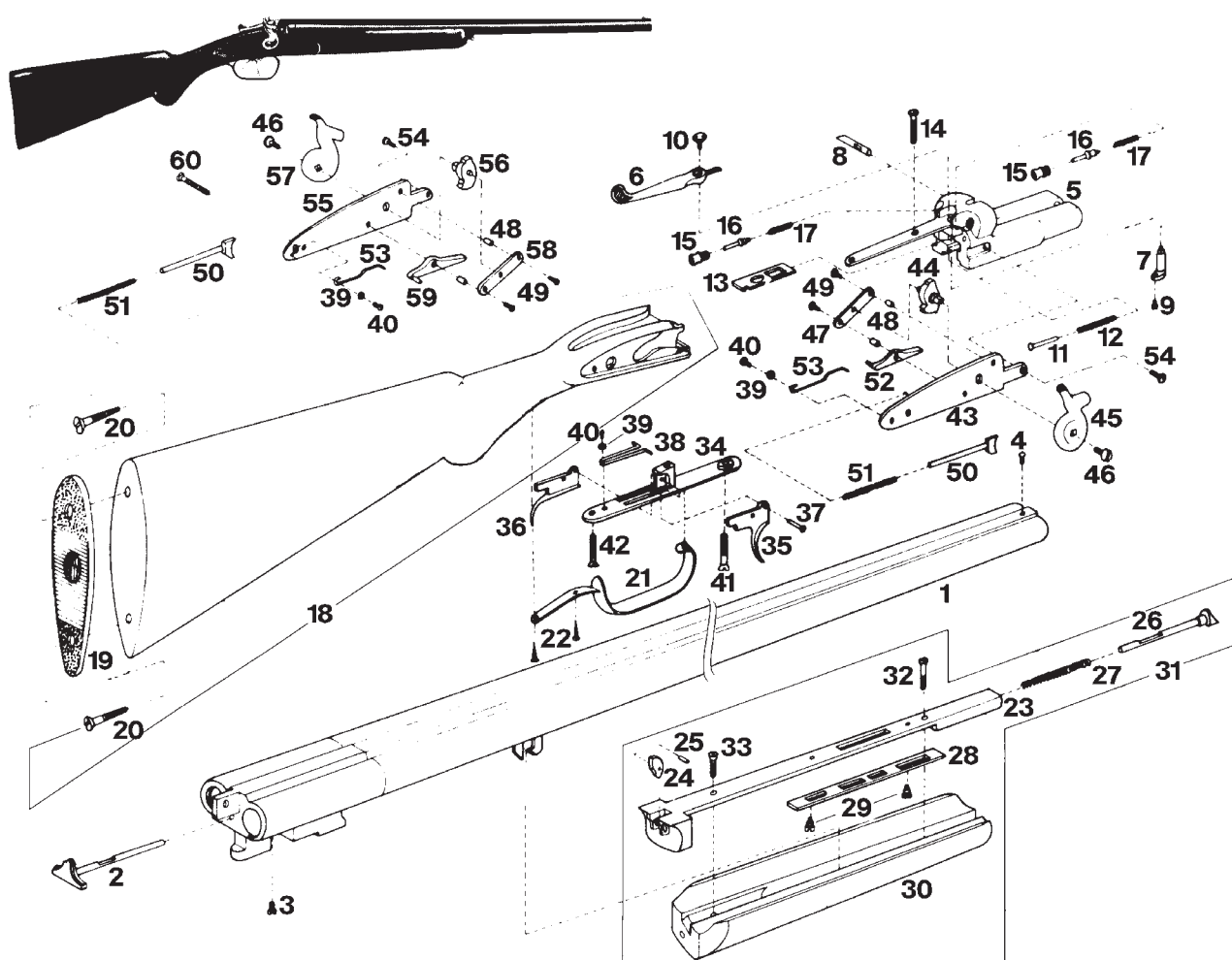
1	Barrel	19	Trigger Guard	37	Cartridge Stop
2	Front Sight	20	Tang Screw	38	Action Slide
3	Front Magazine Ring	21	Assembly Screw Bushing	39	Action Slide Stud
4	Rear Magazine Ring	22	Assembly Screw Stop Pin	40	Forend
5	Rear Magazine Ring Pin	23	Firing Pin	41	Forend Bushings
6	Elevator	24	Firing Pin Spring	42	Forend Pressure Washers
7	Rear Sight Assembly	25	Firing Pin Stop	43	Forend Screws
8	Sideplate	26	Firing Pin Stop Pins	44	Magazine Tube, Outside
9	Sideplate Screw	27	Extractor	45	Magazine Tube, Inside
10	Receiver	28	Extractor Pin	46	Magazine Plug
11	Barrel Pin	29	Breechbolt	47	Magazine Plug Pin
12	Hammer	30	Carrier Assembly	48	Magazine Spring
13	Hammer Spring Guide Rod	31	Carrier	49	Magazine Follower
14	Hammer Spring	32	Carrier Lever Pins	50	Stock
15	Hammer Spring Stop	33	Cartridge Stop Pin	51	Buttplate
16	Trigger	34	Carrier Lever	52	Buttplate Screws
17	Trigger Spring	35	Carrier Lever Spring Screw	53	Inner Magazine Tube Assembly
18	Trigger Pin	36	Carrier Lever Spring	54	Forend Assembly

Model 92SRC Lever-Action Carbine



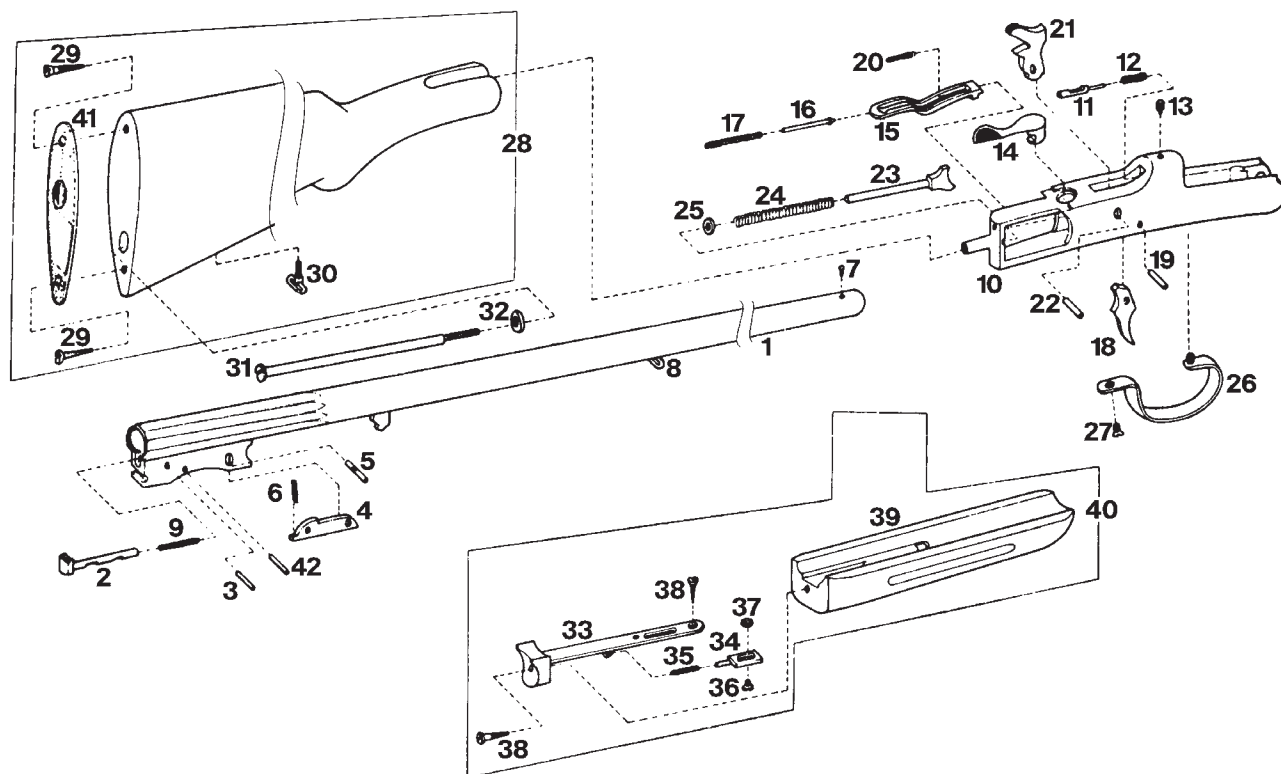
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|----|---------------------|----|--|----|--------------------------|
| 1 | Barrel | 23 | Saddle Ring Support | 44 | Cartridge Stop Joint Pin |
| 2 | Front Sight | 24 | Trigger | 45 | Cartridge Stop Spring |
| 3 | Front Sight Pin | 25 | Trigger Pin | 46 | Ejector |
| 4 | Upper Band | 26 | Lower Tang | 47 | Ejector Spring |
| 5 | Upper Band Screw | 27 | Trigger Spring | 48 | Ejector Collar |
| 6 | Magazine Plug | 28 | Trigger Spring Screw | 49 | Ejector Spring Stop |
| 7 | Magazine Plug Screw | 29 | Lever and Breechbolt Pin Hole Plug Screw | 50 | Ejector Spring Stop Pins |
| 8 | Magazine Spring | 30 | Cartridge Guide, Right | 51 | Extractor |
| 9 | Forend | 31 | Cartridge Guide Screw | 52 | Extractor Pin |
| 10 | Lower Band | 32 | Spring Cover | 53 | Breechbolt |
| 11 | Lower Band Screw | 33 | Spring Cover Screw | 54 | Firing Pin |
| 12 | Magazine Tube | 34 | Finger Lever | 55 | Firing Pin Stop Pin |
| 13 | Magazine Follower | 35 | Friction Stud | 56 | Lever and Breechbolt Pin |
| 14 | Rear Sight | 36 | Friction Stud Spring | 57 | Hammer |
| 15 | Elevator | 37 | Friction Stud Stop Pin | 58 | Mainspring Rod |
| 16 | Receiver | 38 | Locking Bolt, Right | 59 | Mainspring Rod Pin |
| 17 | Carrier | 39 | Locking Bolt, Left | 60 | Hammer Screw |
| 18 | Carrier Stop | 40 | Locking Bolt Pin | 61 | Mainspring |
| 19 | Carrier Stop Spring | 41 | Locking Bolt Pin Stop Screw | 62 | Stock |
| 20 | Carrier Stop Pin | 42 | Cartridge Guide, Left | 63 | Buttplate |
| 21 | Carrier Screws | 43 | Cartridge Stop | 64 | Buttplate Screws |
| 22 | Saddle Ring | | | 65 | Upper Tang Screw |

Overland Side-by-Side Shotgun



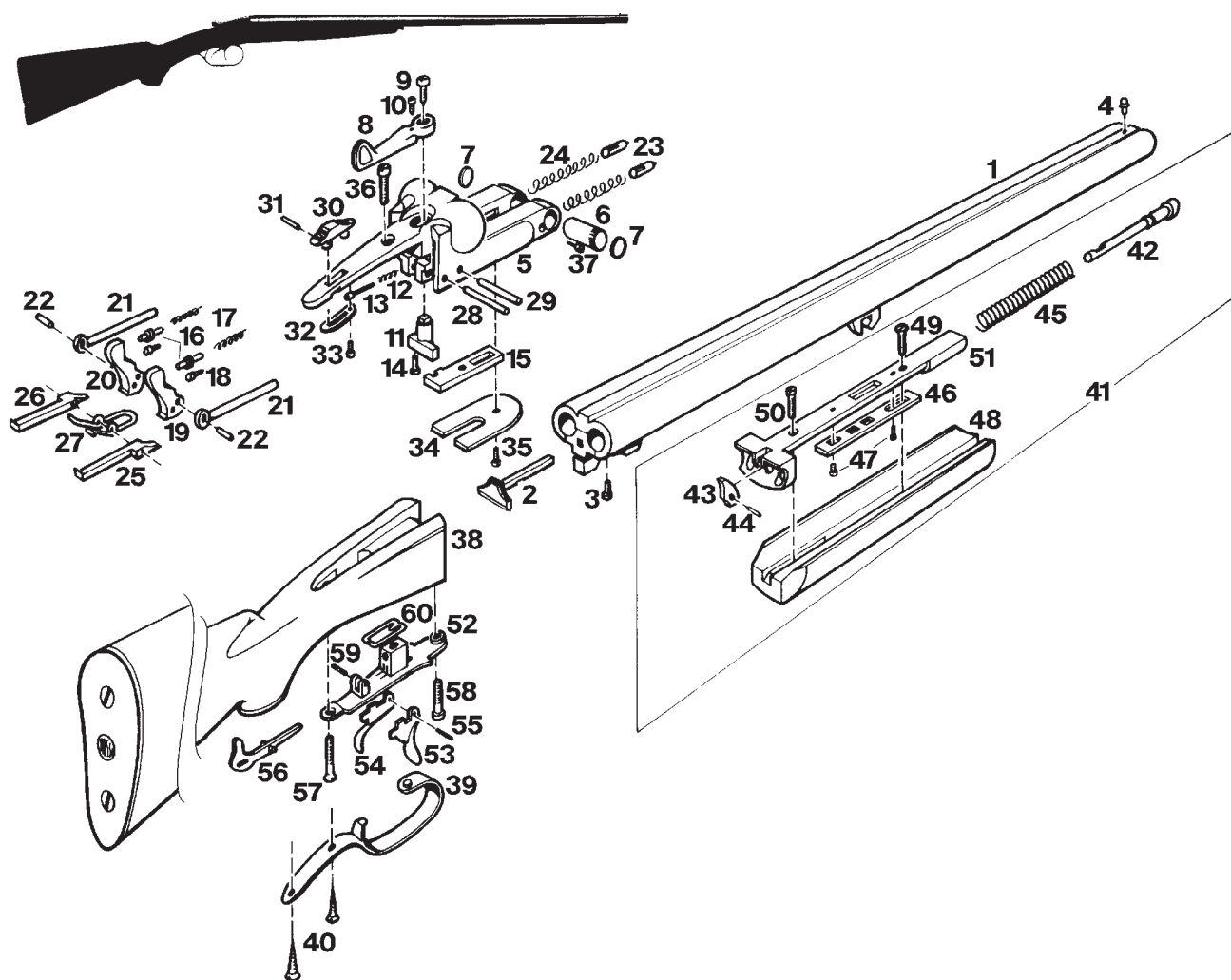
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|----|----------------------------|----|-------------------------------|------------------------|----------------------------------|
| 1 | Barrel Assembly | 22 | Trigger Guard Screws | 43 | Right Plate |
| 2 | Extractor Assembly | 23 | Forend Iron | 44 | Right Locking Nut |
| 3 | Extractor Screw | 24 | Extractor Lever | 45 | Right Hammer |
| 4 | Front Sight | 25 | Extractor Lever Pin | 46 | Hammer Screws |
| 5 | Breech Assembly | 26 | Forend Rod | 47 | Right Holding Plate |
| 6 | Top Lever | 27 | Forend Spring | 48 | Holding Plate Bushings |
| 7 | Top Lever Stud | 28 | Forend Catch | 49 | Holding Plate Screws |
| 8 | Locking Pin | 29 | Forend Catch Screws | 50 | Hammer Spring Rods |
| 9 | Top Lever Stud Screw | 30 | Forend Wood | 51 | Hammer Springs |
| 10 | Top Lever Screw | 31 | Forend Assembly | 52 | Right Sear |
| 11 | Top Lever Spring Pin | 32 | Forend Anterior Screw | 53 | Sear Springs |
| 12 | Top Lever Spring | 33 | Forend Posterior Screw | 54 | Plate Screws |
| 13 | Locking Plate | 34 | Trigger Plate | 55 | Left Plate |
| 14 | Breech Trigger Plate Screw | 35 | Right Trigger | 56 | Left Locking Nut |
| 15 | Firing Pin Carriers | 36 | Left Trigger | 57 | Left Hammer |
| 16 | Firing Pins | 37 | Trigger Pin | 58 | Left Holding Plates |
| 17 | Firing Pin Springs | 38 | Trigger Spring | 59 | Left Sear |
| 18 | Stock | 39 | Trigger Nuts | 60 | Plate and Stock Screw |
| 19 | Buttplate | 40 | Trigger Spring Locking Screws | | |
| 20 | Buttplate Screws | 41 | Breech Plate Anterior Screw | | |
| 21 | Trigger Guard | 42 | Breech Plate Posterior Screw | | |
| | | | | Parts Not Shown | |
| | | | | | Breech Trigger Plate Locking Pin |
| | | | | | Plate Bushing |

Single Shot Shotgun



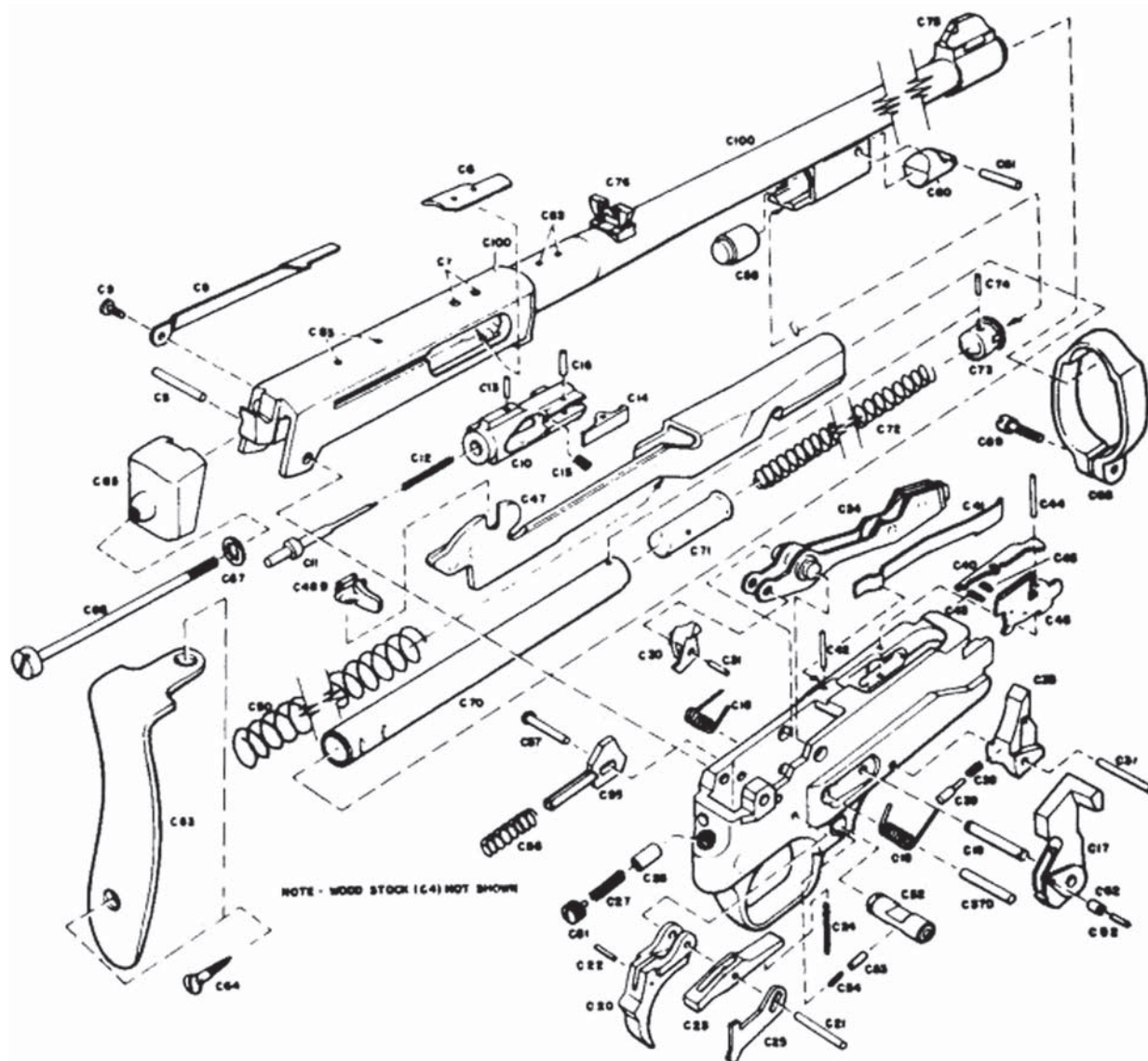
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|----|--------------------------|----|--------------------------|
| 1 | Barrel Assembly | 22 | Hammer Pin |
| 2 | Extractor Assembly | 23 | Hammer Spring Pin |
| 3 | Extractor Pin | 24 | Hammer Spring |
| 4 | Ejector Lever | 25 | Hammer Spring Washer |
| 5 | Ejector Lever Pin | 26 | Trigger Guard |
| 6 | Ejector Lever Spring | 27 | Trigger Guard Screw |
| 7 | Front Sight Bead | 28 | Stock Assembly |
| 8 | Front Swivel | 29 | Buttplate Screws |
| 9 | Extractor Spring | 30 | Rear Swivel |
| 10 | Frame | 31 | Frame Stock Screw |
| 11 | Firing Pin | 32 | Frame Stock Screw Washer |
| 12 | Firing Pin Spring | 33 | Forend Iron |
| 13 | Firing Pin Screw | 34 | Forend Catch |
| 14 | Top Lever | 35 | Forend Spring |
| 15 | Locking Plate | 36 | Forend Catch Screw |
| 16 | Locking Plate Spring Rod | 37 | Forend Catch Washer |
| 17 | Locking Plate Spring | 38 | Rear Forend Iron Screws |
| 18 | Trigger | 39 | Forend |
| 19 | Trigger Pin | 40 | Forend Assembly |
| 20 | Trigger Spring | 41 | Buttplate |
| 21 | Hammer | 42 | Barrel Pin |

Squire Side-by-Side Shotgun



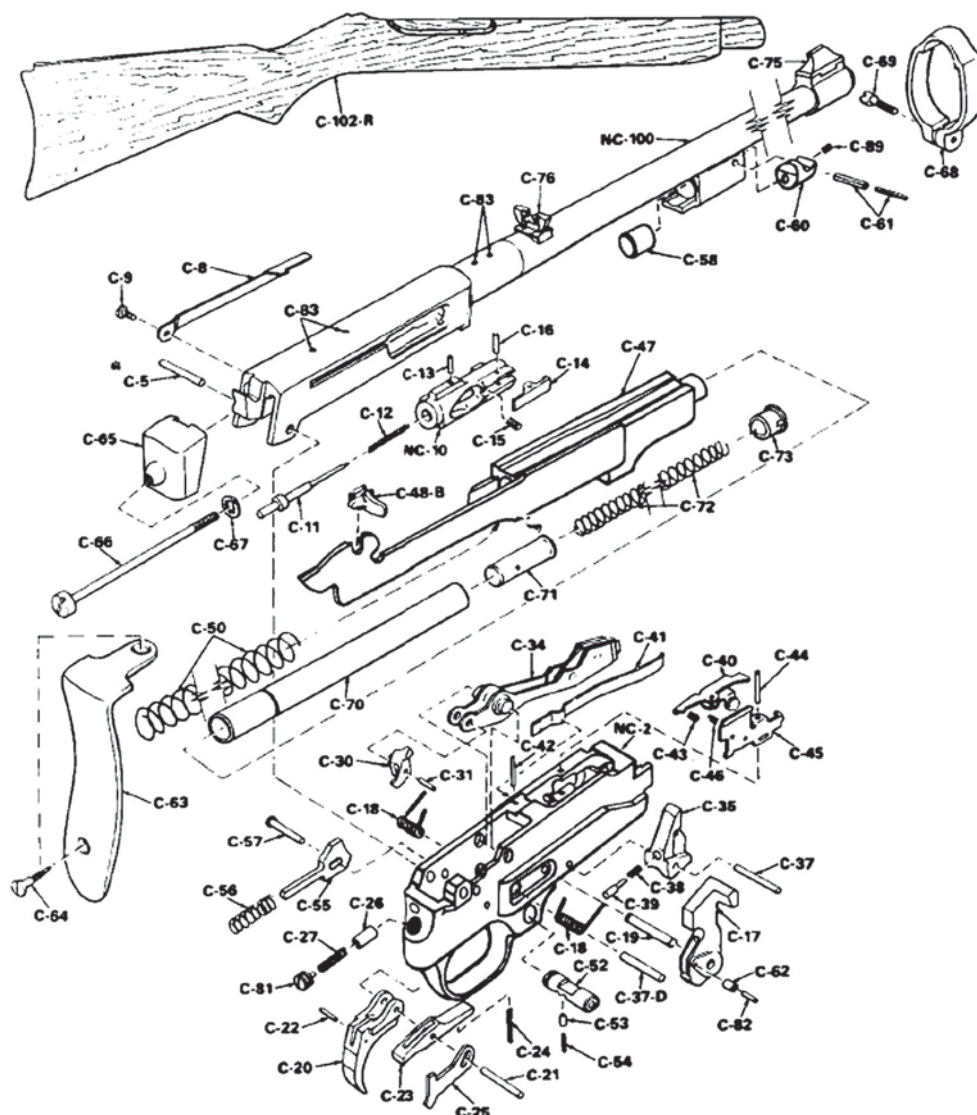
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|----|--------------------------|----|--|----|----------------------------------|
| 1 | Barrel Assembly | 21 | Hammer Spring Rods | 41 | Forend Assembly |
| 2 | Extractor | 22 | Hammer Spring Rod Pins | 42 | Forend Rod |
| 3 | Extractor Screw | 23 | Hammer Spring Rod Heads | 43 | Extractor Lever |
| 4 | Front Sight | 24 | Hammer Springs | 44 | Extractor Lever Pin |
| 5 | Breech Assembly | 25 | Right Sear | 45 | Forend Rod Spring |
| 6 | Hinge Pin | 26 | Left Sear | 46 | Forend Catch |
| 7 | Hinge Pin Caps | 27 | Sear Spring | 47 | Forend Catch Screws |
| 8 | Top Lever | 28 | Sear Pin | 48 | Forend Wood |
| 9 | Top Lever Screw | 29 | Hammer Pin | 49 | Front Forend Screw |
| 10 | Locking Screw | 30 | Safety | 50 | Rear Forend Screw |
| 11 | Top Lever Stud | 31 | Safety Pin | 51 | Forend Iron |
| 12 | Top Lever Stud Spring | 32 | Safety Spring | 52 | Trigger Plate |
| 13 | Top Lever Spring Plunger | 33 | Safety Spring Screw | 53 | Right Trigger |
| 14 | Top Lever Stud Screw | 34 | Breech Plate | 54 | Left Trigger |
| 15 | Locking Plate | 35 | Breech Plate Screw | 55 | Trigger Pin |
| 16 | Firing Pins | 36 | Upper Tang Screw | 56 | Safety-Lever |
| 17 | Firing Pin Springs | 37 | Hinge Pin Cap Screw | 57 | Rear Tang Screw |
| 18 | Firing Pin Screws | 38 | Stock Assembly with Buttplate and Screws | 58 | Front Trigger Plate Breech Screw |
| 19 | Hammer, Right | 39 | Trigger Guard Assembly | 59 | Safety-Lever Retainer Pin |
| 20 | Hammer, Left | 40 | Trigger Guard Screws | 60 | Trigger Spring |

44 Magnum Carbine 1961-1974



C105 Barrel Band Assembly (Carbine Stock)	C-9 Ejector Screw	C-38 Lifter Latch Spring	C-54 Safety Detent Plunger Spring
C-10 Bolt (Only)	C-14 Extractor	C-39 Lifter Latch Plunger	C-83 Scope Base Hole Filler Screw
C-10A Bolt Assembly	C-15 Extractor Spring	C-55 Lifter Cam	C-23 Sear
C-63 Butt Plate, Carbine	C-16 Extractor Pivot Pin	C-56 Lifter Cam Spring	C-24 Sear Spring
C-64 Butt Plate, Screw (2)	C-45 Flapper	C-57 Lifter Cam Pin	C-47 Slide Assembly
C-6 Cartridge Guide Plate	C-46 Flapper Spring	C-103 Magazine Assembly, Complete	C-48-B Slide Handle
C-7 Cartridge Guide Plate Screw	C-11 Firing Pin	C-71 Magazine Follower	C-50 Slide Spring
C-40 Cartridge Stop	C-12 Firing Pin Retaining Spring	C-58 Piston	C-77 Sling Swivel (Front, Carbine)
C-41 Cartridge Stop Flat Spring	C-13 Firing Pin Retaining Pin	C-60 Piston Block Plug	C-78 Sling Swivel (Rear, for all stocks)
C-42 Cartridge Stop Flat Spring Retaining Pin	C-75 Front Sight	C-61 Piston Block Plug Retaining Pin (Inner and Outer)	C-102R Stock Assembly, Carbine, Complete
C-43 Cartridge Stop Coil Spring	C-17 Hammer, including Roller	C-5 Receiver Cross Pin	NC-101 Trigger Guard Assembly, Complete
C-44 Cartridge Stop Pivot Pin	C-18 Hammer Springs (right and left)	C-76 Rear Sight	NC-2 Trigger Guard Only
C-25 Disconnecter	C-37-D Hammer Spring Retaining Pin	C-76R Rear Sight, Receiver (Williams)	C-20 Trigger (includes Cross Pin C-22)
C-26 Disconnecter Plunger	C-19 Hammer Pivot Pin	C-65 Recoil Block	C-21 Trigger Pivot Pin
C-27 Disconnecter Plunger Spring	C-34 Lifter Assembly	C-66 Recoil Block Bolt	
C-81 Disconnecter Plunger Spring Screw	C-30 Lifter Dog	C-67 Recoil Block Bolt Washer	
C-8 Ejector	C-31 Lifter Dog Pivot Pin	C-52 Safety	
	C-35 Lifter Latch	C-53 Safety Detent Plunger	
	C-37 Lifter Latch Pivot Pin		

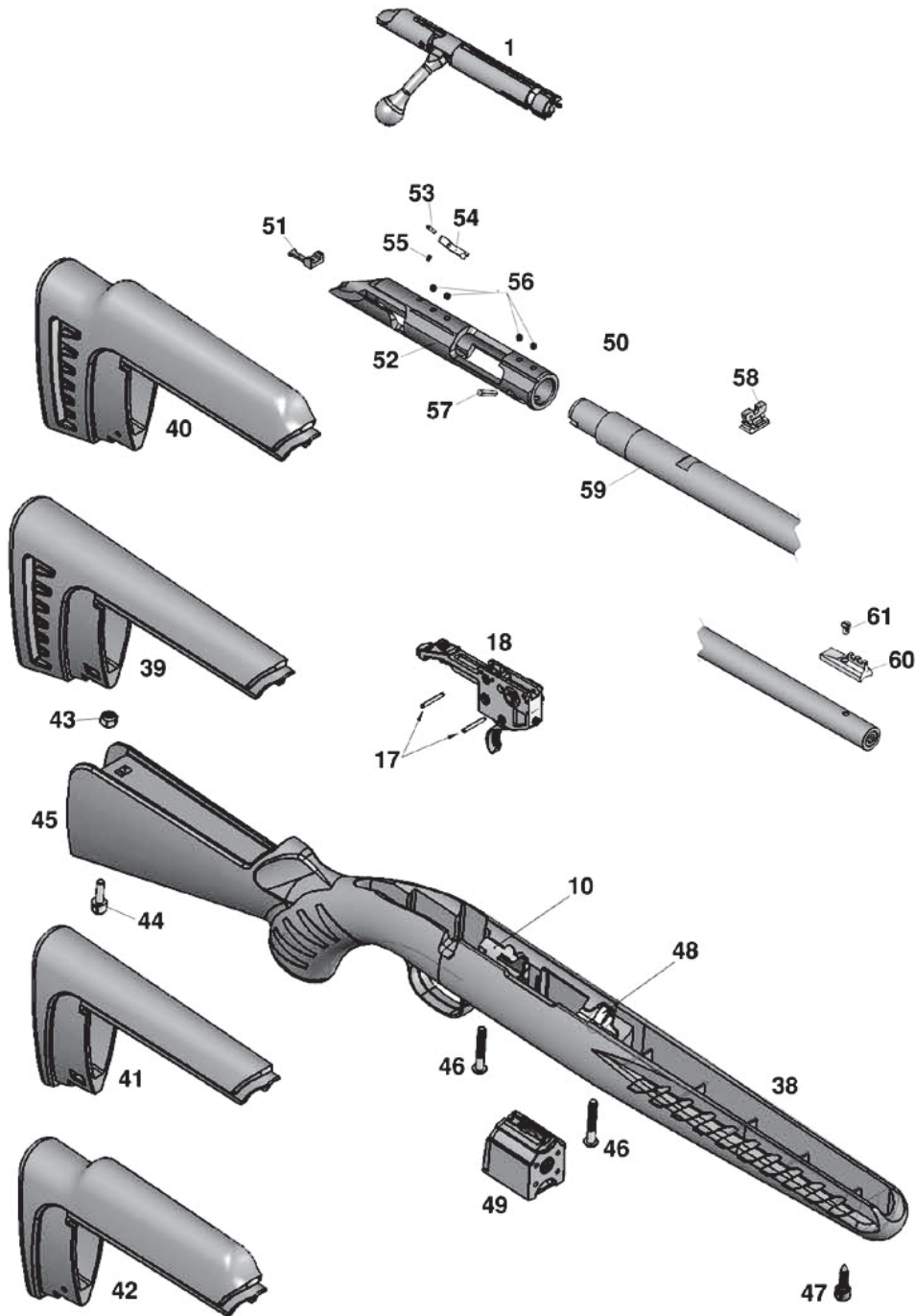
.44 Magnum Carbine 1975-1985



NC-100	Barrel/Receiver Assembly (not sold separately)	C-14	Extractor	C-55	Lifter Cam	C-83	Scope Base Hole Filler Screw
C-68	Barrel Band Assembly (Carbine Stock)	C-15	Extractor Spring	C-56	Lifter Cam Spring	C-23	Sear
C-69	Barrel Band Screw	C-16	Extractor Pivot Pin	C-57	Lifter Cam Pin	C-24	Sear Spring
NC-10	Bolt (Only)	C-45	Flapper	C-103	Magazine Assembly, Complete	C-47	Slide Assembly
NC-10A	Bolt Assembly	C-46	Flapper Spring	C-107M	Medallion, Pistol Grip	C-48-B	Slide Handle
C-63	Butt Plate, Carbine	C-11	Firing Pin	C-58	Piston	C-50	Slide Spring
C-64	Butt Plate, Screw (2)	C-12	Firing Pin Retaining Spring	C-60	Piston Block Plug	C-77	Sling Swivel (Front, Carbine)
C-40	Cartridge Stop	C-13	Firing Pin Retaining Pin	C-61	Piston Block Plug Retaining Pin (Inner and Outer)	C-78	Sling Swivel (Rear, for all stocks)
C-41	Cartridge Stop Flat Spring	C-75	Front Sight	C-89	Piston Plug Set Screw	B-92	Sling Swivel Base (Sporter only)
C-42	Cartridge Stop Flat Spring Retaining Pin	C-17	Hammer, including Roller	C-5	Receiver Cross Pin	B-93	Sling Swivel Base Screws (each)
C-43	Cartridge Stop Coil Spring	C-18	Hammer Springs (right and left)	C-76	Rear Sight	C-102R	Stock Assembly, Carbine, Complete
C-44	Cartridge Stop Pivot Pin	C-37-D	Hammer Spring Retaining Pin	C-76R	Rear Sight, Receiver (Williams)	NC-101	Trigger Guard Assembly, Complete
C-25	Disconnecter	C-19	Hammer Pivot Pin	C-65	Recoil Block	NC-2	Trigger Guard Only
C-26	Disconnecter Plunger	C-34	Lifter Assembly	C-66	Recoil Block Bolt	C-20	Trigger (includes Cross Pin C-22)
C-27	Disconnecter Plunger Spring	C-30	Lifter Dog	C-67	Recoil Block Bolt Washer	C-21	Trigger Pivot Pin
C-81	Disconnecter Plunger Spring Screw	C-31	Lifter Dog Pivot Pin	C-52	Safety		
C-8	Ejector	C-35	Lifter Latch	C-53	Safety Detent Plunger		
C-9	Ejector Screw	C-37	Lifter Latch Pivot Pin	C-54	Safety Detent Plunger Spring		
		C-38	Lifter Latch Spring				
		C-39	Lifter Latch Plunger				

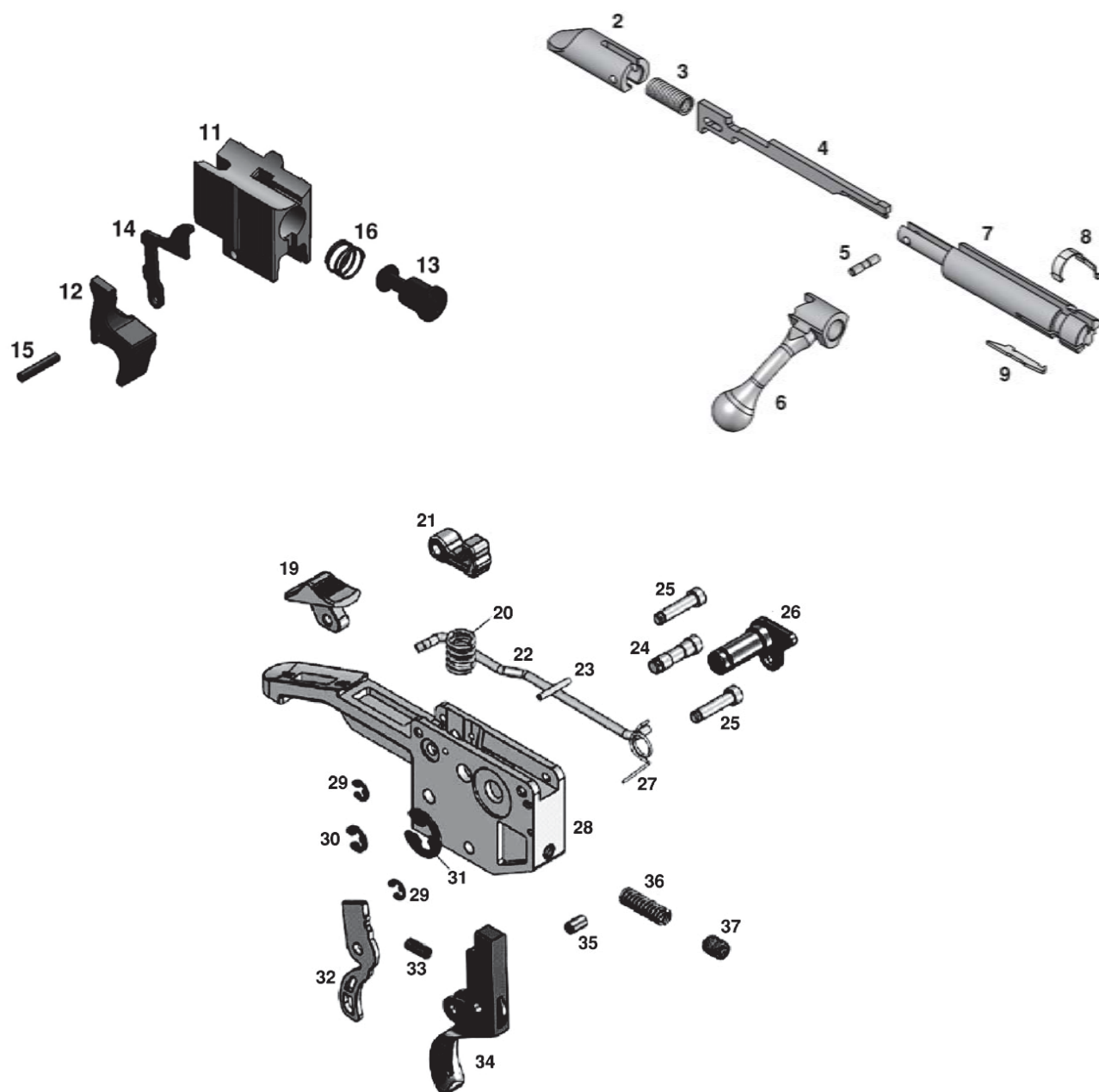
American Rimfire

Courtesy, Strum, Ruger & Co.



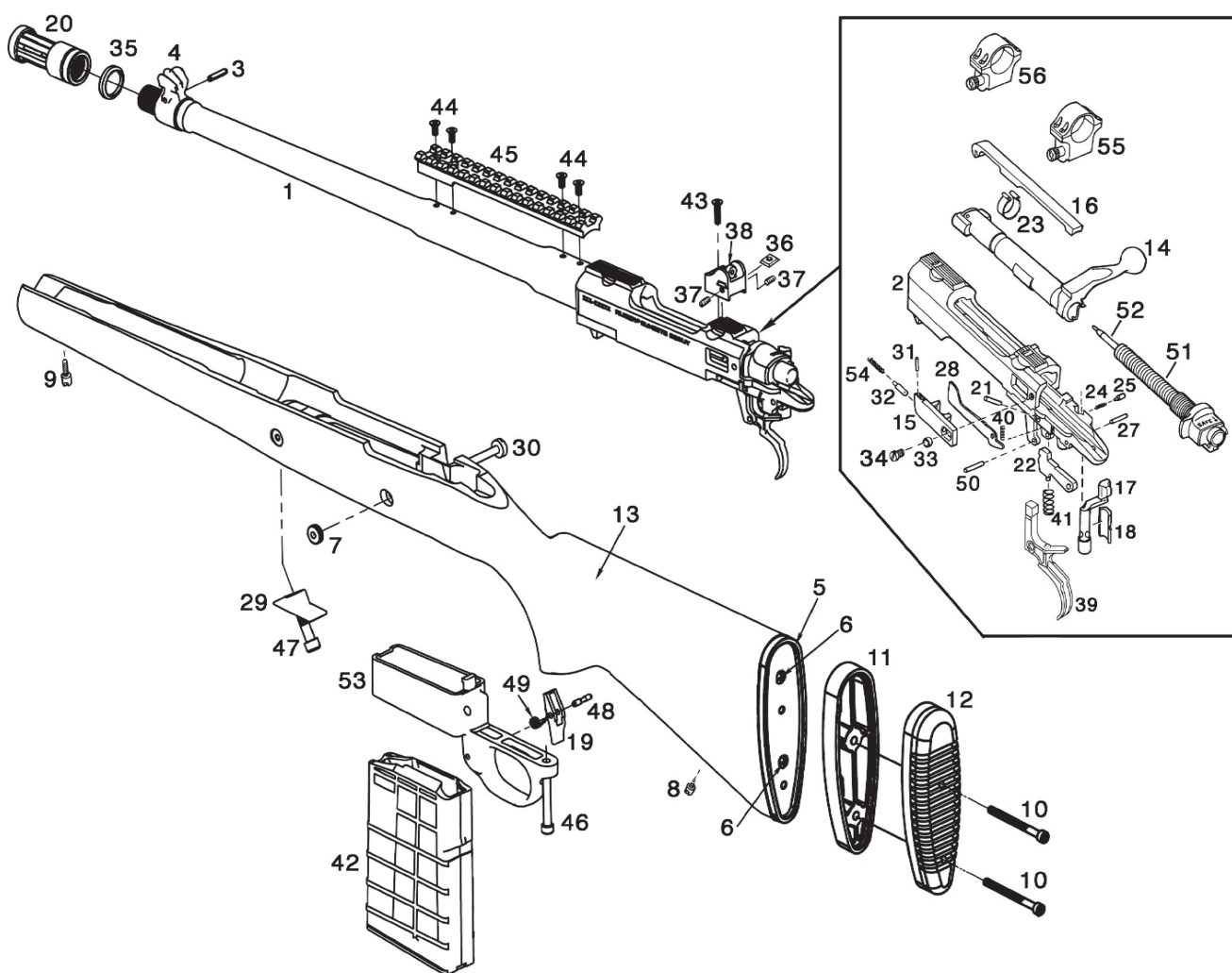
1	Bolt / Firing Pin Assembly – Complete	11	Magazine Latch Housing	23	Sear Stop Pin
2	Rear Bolt	12	Magazine Latch	24	Trigger Block Pin
3	Firing Pin Spring	13	Magazine Latch Plunger	25	Trigger Sear Pin
4	Firing Pin	14	Ejector	26	Safety Shaft
5	Rear Bolt Retaining Pin	15	Pivot Pin	27	Safety Spring
6	Bolt Handle	16	Magazine Latch Plunger Spring	28	Trigger Housing
7	Front Bolt	17	Trigger Housing Pin	29	Trigger Sear Pin E-Clip
8	Positioner Spring	18	Trigger Assembly	30	Trigger Block Pin E-Clip
9	Extractor	19	Safety Button	31	Safety Shaft E-Clip
10	Magazine Latch Housing Assembly	21	Sear	32	Trigger Release
		22	Safety Link	33	Trigger Release Spring

Courtesy, Strum, Ruger & Co.



34	Trigger	45	Stock Body	56	Filler Screws
35	Trigger Release Pin	46	Action Screw	57	Assembly Pin
36	Trigger Spring	47	Front Sling Swivel	58	Rear Sight Assembly
37	Trigger Adjustment Screw	48	Recoil Lug	59	Barrel
38	Stock Assembly	49	Magazine Assembly	60	Front Sight
39	Recoil Pad, Standard	50	Barrel/Receiver Assembly	61	Front Sight Screw
40	Recoil Pad, Standard, High Comb	51	Guide Block		
41	Recoil Pad, Compact	52	Receiver		
42	Recoil Pad, Compact, High Comb	53	Bolt Stop Pin		
43	Locknut	54	Bolt Stop Lever		
44	Rear Sling Swivel Screw	55	Bolt Stop Spring		

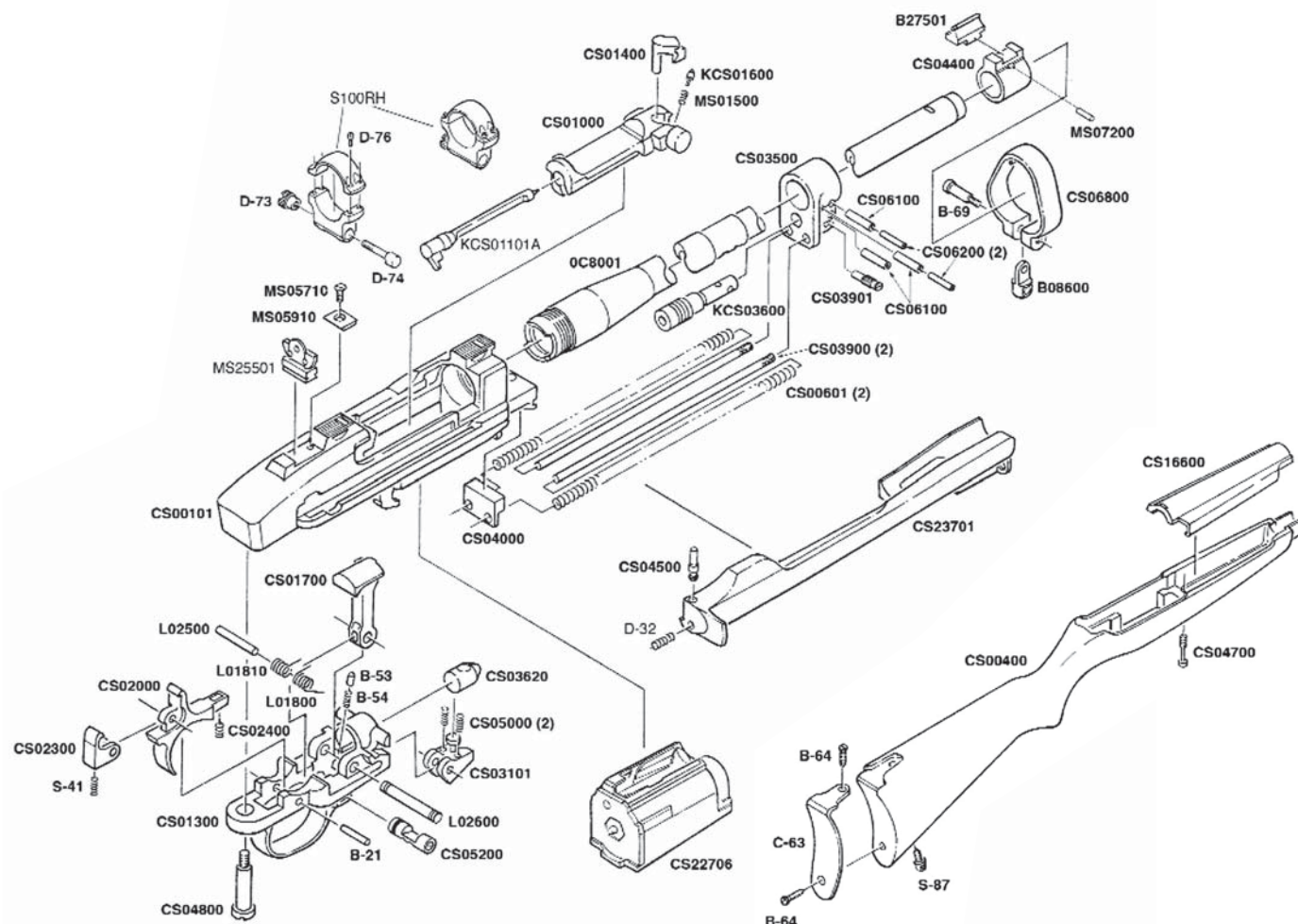
Gunsite Scout



Courtesy, Strum, Ruger & Co.

- | | | | | | |
|----|--------------------------|----|------------------------------------|----|-----------------------------|
| 1 | Barrel | 21 | Ejector Pivot Pin | 41 | Trigger/Sear Spring |
| 2 | Receiver | 22 | Sear | 42 | Magazine |
| 3 | Front Sight Cross Pin | 23 | Extractor Band | 43 | Rear Sight Screw |
| 4 | Front Sight | 24 | Safety Selector Detent Spring | 44 | Picatinny Rail Screw |
| 5 | Butt Pad Holder | 25 | Safety Selector Detent | 45 | Picatinny Rail |
| 6 | Butt Plate Screw | 26 | Rear Sight Base (not shown) | 46 | Rear Mounting Screw |
| 7 | Stock Cross Bolt Nut | 27 | Sear Pivot Pin | 47 | Front Mounting Screw |
| 8 | Rear Sling Swivel Stud | 28 | Ejector | 48 | Magazine Latch Pin |
| 9 | Sling Swivel Front Screw | 29 | Front Mounting Lug | 49 | Magazine Latch Spring |
| 10 | Recoil Pad Screws | 30 | Stock Cross Bolt | 50 | Trigger Pivot Pin |
| 11 | Butt Pad Spacer | 31 | Bolt Stop Plunger Spring Retaining | 51 | Firing Pin Spring |
| 12 | Recoil Pad | 32 | Bolt Stop Plunger | 52 | Firing Pin |
| 13 | Stock | 33 | Bolt Stop Stud Bushing | 53 | Trigger Guard/Magazine Well |
| 14 | Bolt | 34 | Bolt Stop Screw Stud | 54 | Bolt Stop Plunger Spring |
| 15 | Bolt Stop | 35 | Flash Suppressor Washer | 55 | Scope Ring, High |
| 16 | Extractor | 36 | Dovetail Slide (Rear Sight) | 56 | Scope Ring, Medium |
| 17 | Safety Selector | 37 | Rear Sight Windage Screw | | |
| 18 | Safety Selector Retainer | 38 | Rear Sight Aperture | | |
| 19 | Magazine Latch | 39 | Trigger | | |
| 20 | Flash Suppressor | 40 | Ejector Spring | | |

Deerfield .44 Carbine



OC8001	* Barrel	CS03900	Guide Rod (2)	S100RH	Scope Rings (High rings accommodate 52mm lens)
CS06800	Barrel Band	CS03901	Guide Rod Retainer Screw	D-74	Scope Ring Clamp
B-69	Barrel Band Screw	CS01700	* Hammer	D-73	Scope Ring Nut
CS01000	Bolt Only	L02600	Hammer Pivot Pin	D-76	Scope Ring Screws (8)
CS01001	* Bolt Assembly, Complete	L01810	Hammer Spring, Left	CS02300	* Secondary Sear
CS04000	Buffer	L01800	Hammer Spring, Right	S-41	Secondary Sear Spring
C-63	Butt Plate	L02500	Hammer Spring Support Pin	CS23701	Slide
B-64	Butt Plate Screw (2)	CS16600	Handguard	D-32	Slide Spring
PM120A	Cable Lock, 10" (For Ruger rifles only)	CS22706	Magazine, Complete (4-shot capacity)	CS04500	Slide Lock Plunger
CS01400	Extractor	CS03101	Magazine Latch	B08600	Sling Swivel Adapter
KCS01600	Extractor Punger	CS03620	Magazine Latch Plunger	S-87	Sling Swivel Stud, Rear
MS01500	Extractor Spring	CS05000	Magazine Latch Spring	CS00400	Stock Assembly, Complete
KCS01101A	* Firing Pin	MS25501	Rear Sight Assembly	CS02000	* Trigger
CS04700	Front Mounting Screw	MS05910	Rear Sight Windage Lock	CS01300	Trigger Housing
B27501	Front Sight with Gold Bead	MS05710	Rear Sight Windage Lock Screw	CS04800	Trigger Housing Screw
CS04400	Front Sight Base	CS00601	Recoil Spring (2)	B-21	Trigger Pivot Pin
MS07200	Front Sight Cross Pin	CS05200	Safety Button	CS02400	Trigger Spring
CS03500	* Gas Block	B-53	Safety Detent Plunger		
CS06100	Gas Block Cross Pin, Outer (3)	B-54	Safety Detent Plunger Spring		
CS06200	Gas Block Cross Pin, Inner (2)	SP17339	Scope Protector, Complete (not shown)		
KCS03600	Gas Pipe				

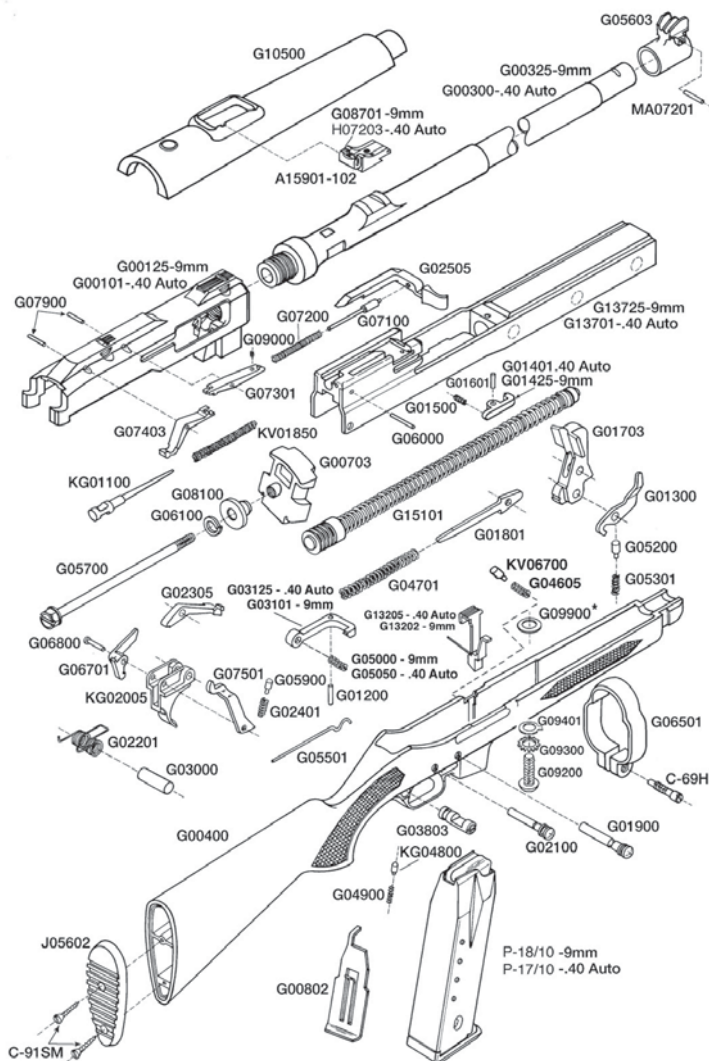
* Parts so marked must be factory fitted.

Police Carbine

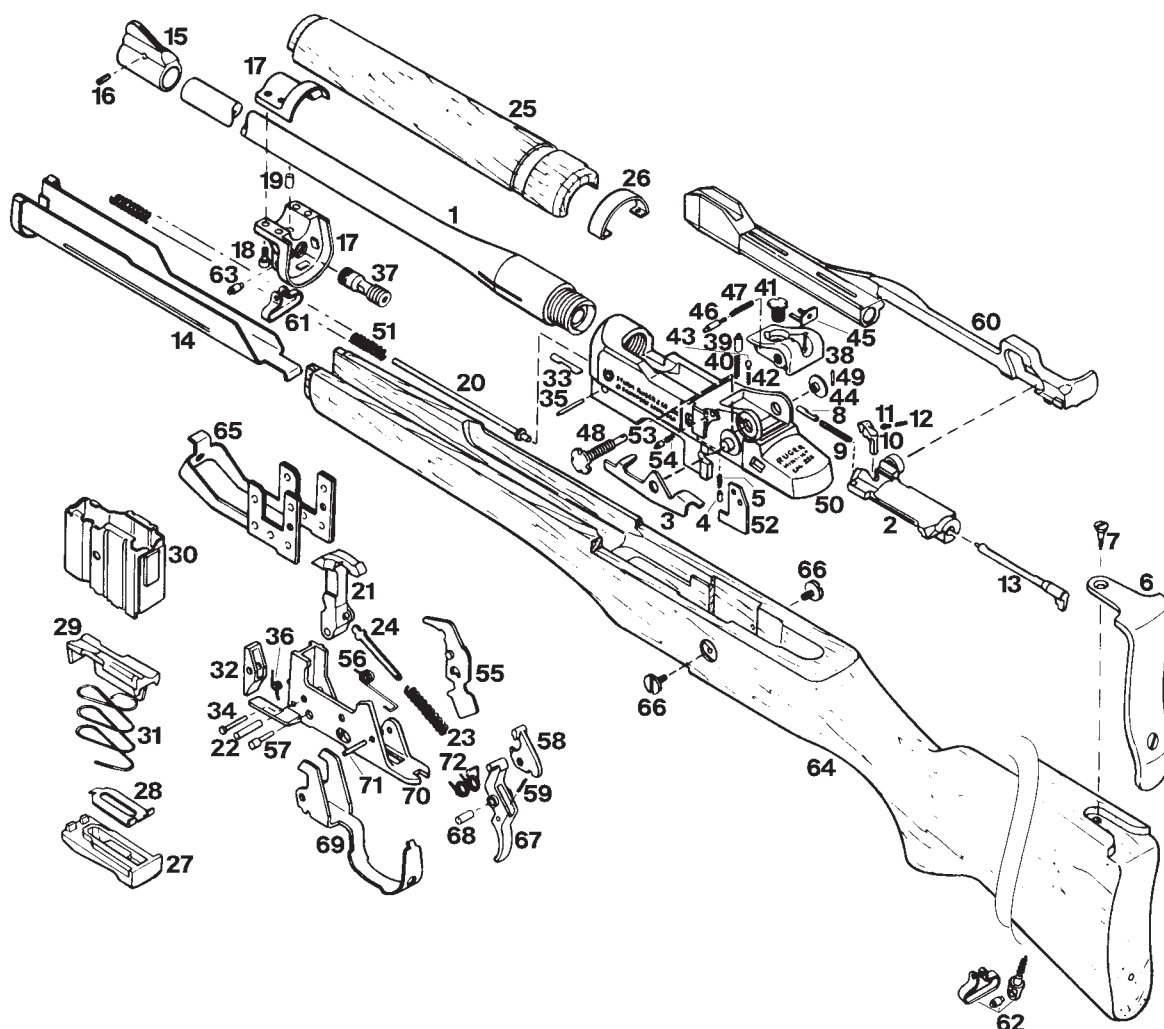
G00325	* Barrel
G00300	* Barrel
G06501	Barrel Band
G06510	Barrel Band
G06510-100	Barrel Band Assembly
C-69H	Barrel Band Screw
G07301	* Bolt Lock
G07900	Bolt Lock Cross Pin (2)
G09000	Bolt Lock Spring
C-91SM	Butt Plate Screw (2)
PM120A	Cable Lock, 10" (For Ruger rifles only)
G02505	Cocking Handle
G07100	Cocking Handle Plunger
G07200	Cocking Handle Plunger Spring
G06701	Disconnecter
G06800	Disconnecter Pivot Pin
G00802	Ejector
G01425	Extractor
G01401	Extractor
G01500	Extractor Spring
G01601	Extractor Pin
KG01100	Firing Pin
G06000	Firing Pin Retaining Pin
KV01850	Firing Pin Spring
G05603	* Front Sight
MA07201	Front Sight Cross Pin
G06451	Ghost Ring Sight Adjustment Nut
G06202	Ghost Ring Sight Aperture
G06202-100	Ghost Ring Sight Assembly
G06302	Ghost Ring Sight Base
G06401	Ghost Ring Sight Base Screw (2)
G06202-200	Ghost Ring Sight Installation Kit
G06410	Ghost Ring Sight Lock Screw
G06250	Ghost Ring Sight Windage Adjustment Screw
G15101	Guide Rod/Recoil Spring Assembly
G01703	* Hammer
G01900	Hammer Pivot Pin
G04701	Hammer Spring
G01801	Hammer Strut
G10500	Handguard Assembly
G00551	Handguard Plug (not shown)
G07501	Lever Actuator
P-18/10	Magazine, Complete
P-17/10	Magazine, Complete
G03125	Magazine Latch
G03101	Magazine Latch
G01200	Magazine Latch Retaining Pin
G05000	Magazine Latch Spring
G05050	Magazine Latch Spring
G05501	Pivot Pin Retainer
A15901-202	Rear Sight, Adjustable, Complete
A15901-203	Rear Sight, Adjustable, Complete
A15901-102	Rear Sight Body, Complete
A15901-103	Rear Sight Body, Complete
A05900	Rear Sight Body
A06100	Rear Sight Base
A06200	Rear Sight Base Set Screw

G08701	Rear Sight Blade	G13701	* Slide
H07203	Rear Sight Blade with White Outline Notch	G13202	Slide Stop Assembly
MR05908	Rear Sight Detent Ball	G03205	Slide Stop
MR05902	Rear Sight Elevation Screw	KV06700	Slide Stop Plunger
MR05906	Rear Sight Elevation Spring	G04605	Slide Stop Spring
E05903	Rear Sight Windage Adjustment Screw	S-85	Sling Swivel, Front
MR05907	Rear Sight Windage Spring	B08600	Sling Swivel Adapter, Front
G09900	† Receiver Spacer	S-87	Sling Swivel Rear Mounting Screw
G00703	Recoil Block	G00400	Stock
G00704	Recoil Block	G05700	Stock Bolt
J05602	Recoil Pad	G08100	Stock Bolt Bushing
G07403	Reversing Lever	G06100	Stock Bolt Lock Washer
G03803	* Safety	G09200	Takedown Screw
KG04800	* Safety Plunger	G09401	Takedown Screw Flat Washer
G04900	* Safety Plunger Spring	G09300	Takedown Screw Lock Washer
G02305	* Sear	KG02005	Trigger
G01300	Sear Interrupter	G02100	Trigger Pivot Pin
G05200	Sear Interrupter Plunger	G02201	Trigger Spring
G05301	Sear Interrupter Plunger Spring	G03000	Trigger Spring Support
G02401	Sear Spring		
G05900	Sear Spring Plunger		
G13725	* Slide		

† For PC9 rifles with serial numbers below 470-01666 and for PC4 rifles with serial numbers 480-02000 to 480-03110.

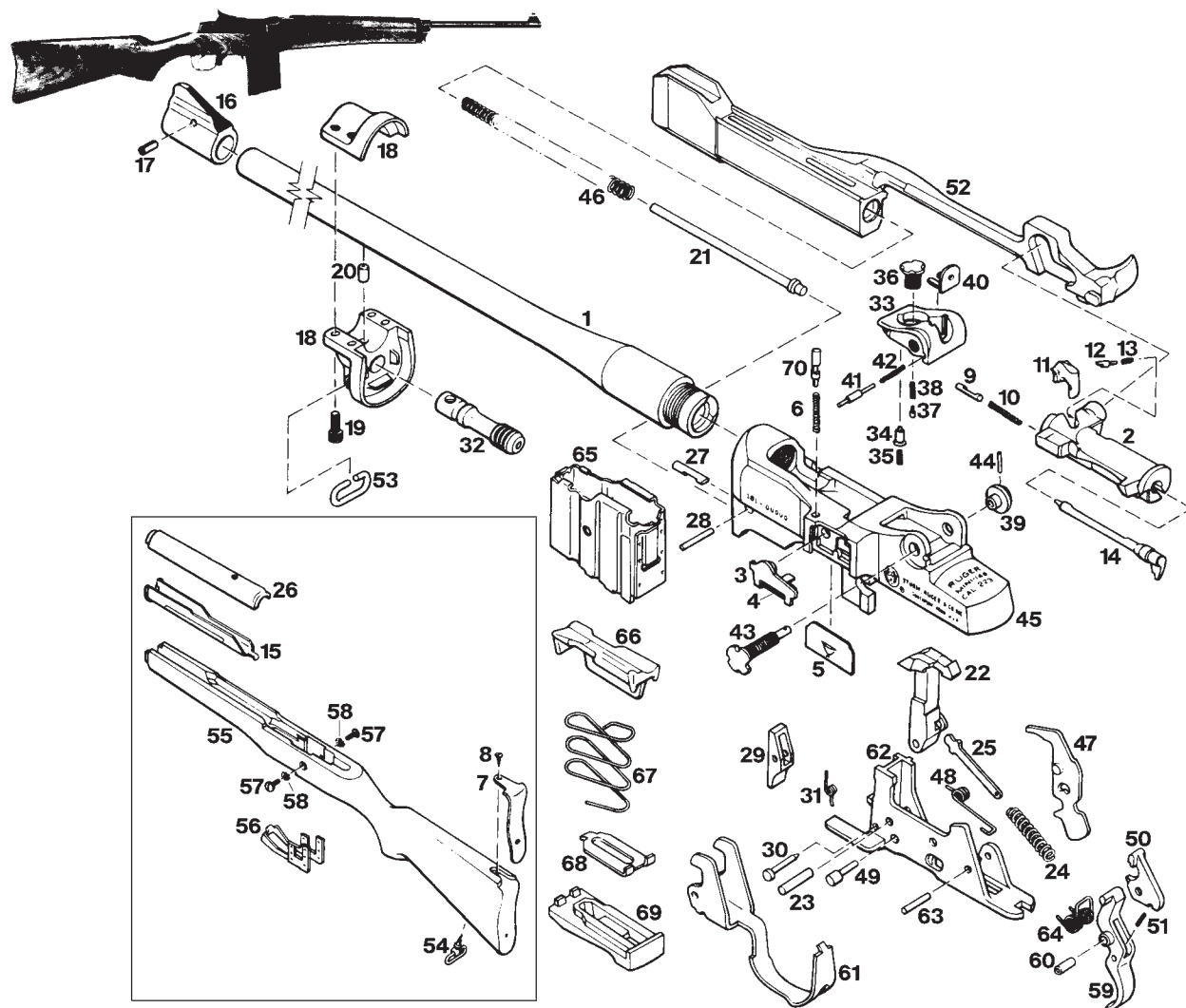


Mini-14 Autoloading Rifle (180-Prefix)



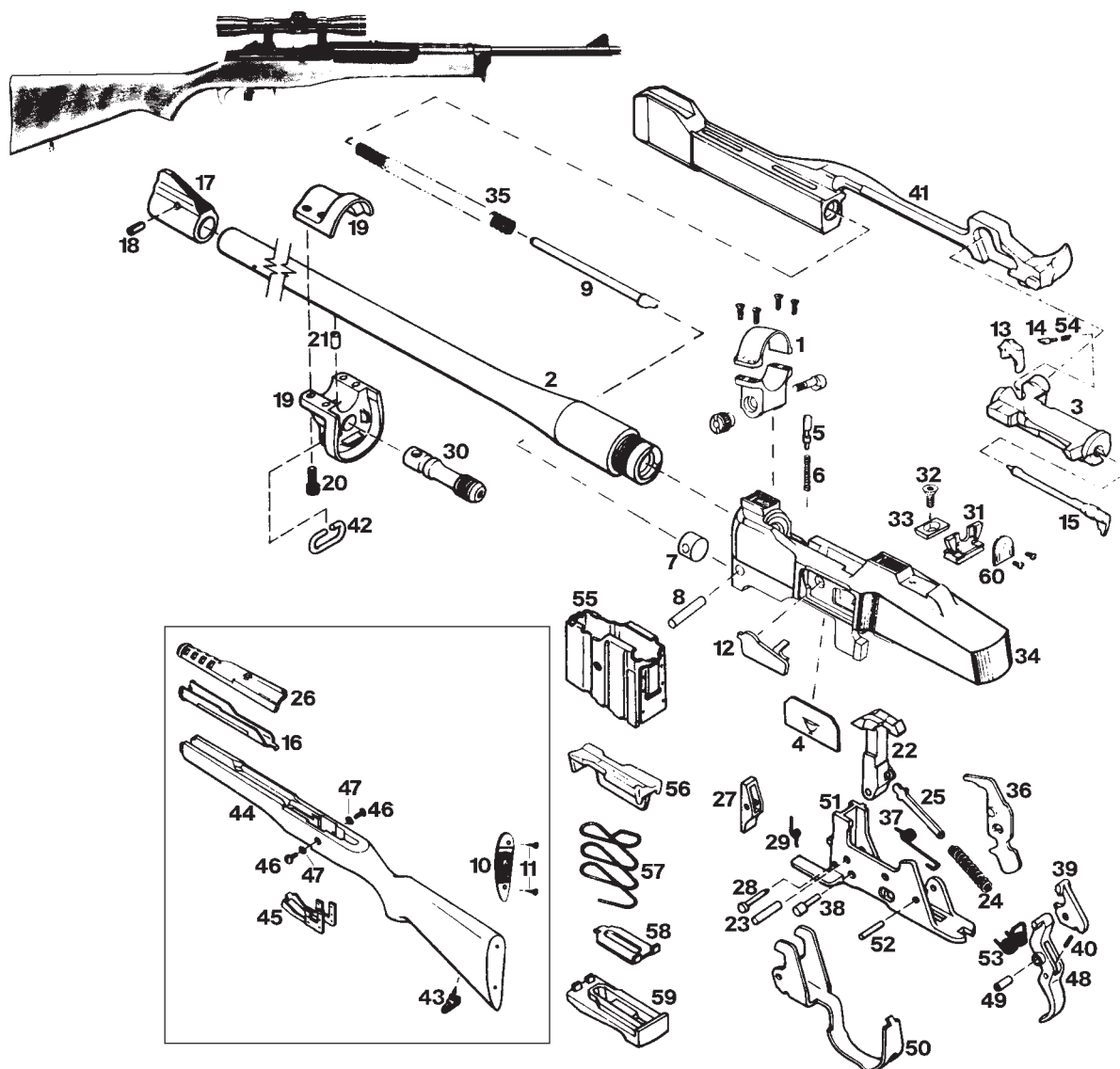
1	Barrel	25	Handguard	49	Rear Sight Windage Screw Pin
2	Bolt and Roller Assembly	26	Handguard Clip	50	Receiver
3	Bolt Lock	27	Magazine Bottom	51	Recoil Spring
4	Bolt Lock Plunger	28	Magazine Bottom Retainer	52	Retainer Plate
5	Bolt Lock Plunger Spring	29	Magazine Follower	53	Retainer Plate Plunger
6	Buttplate	30	Magazine Shell	54	Retainer Plate Plunger Spring
7	Buttplate Screws	31	Magazine Spring	55	Safety Assembly
8	Ejector	32	Magazine Latch	56	Safety Detent Spring
9	Ejector Spring	33	Magazine Catch	57	Safety Spring Retaining Pin
10	Extractor	34	Magazine Latch Pivot Pin	58	Secondary Sear
11	Extractor Plunger	35	Magazine Catch Retaining Pin	59	Secondary Sear Spring
12	Extractor Spring	36	Magazine Latch Spring	60	Slide
13	Firing Pin	37	Piston	61	Sling Swivel, Front
14	Forend Liner and Stock Cap Assembly	38	Rear Sight Base	62	Sling Swivel, Rear
15	Front Sight	39	Rear Sight Elevation Detent Plunger	63	Sling Swivel Pin, Front
16	Front Sight Cross Pin	40	Rear Sight Elevation Detent Plunger Spring	64	Stock
17	Gas Block, Top and Bottom	41	Rear Sight Elevation Screw	65	Stock Reinforcement
18	Gas Block Screws	42	Rear Sight Elevation Plunger Spring	66	Stock Reinforcement Screws
19	Gas Port Bushing	43	Rear Sight Elevation Plunger	67	Trigger
20	Guide Rod	44	Rear Sight Nut	68	Trigger Bushing
21	Hammer	45	Rear Sight Peep	69	Trigger Guard
22	Hammer Pivot Pin	46	Rear Sight Windage Detent Plunger	70	Trigger Housing
23	Hammer Spring	47	Rear Sight Windage Detent Spring	71	Trigger Pivot
24	Hammer Strut	48	Rear Sight Windage Screw	72	Trigger Spring

Mini-14 Autoloading Rifle (181-184 Prefix)



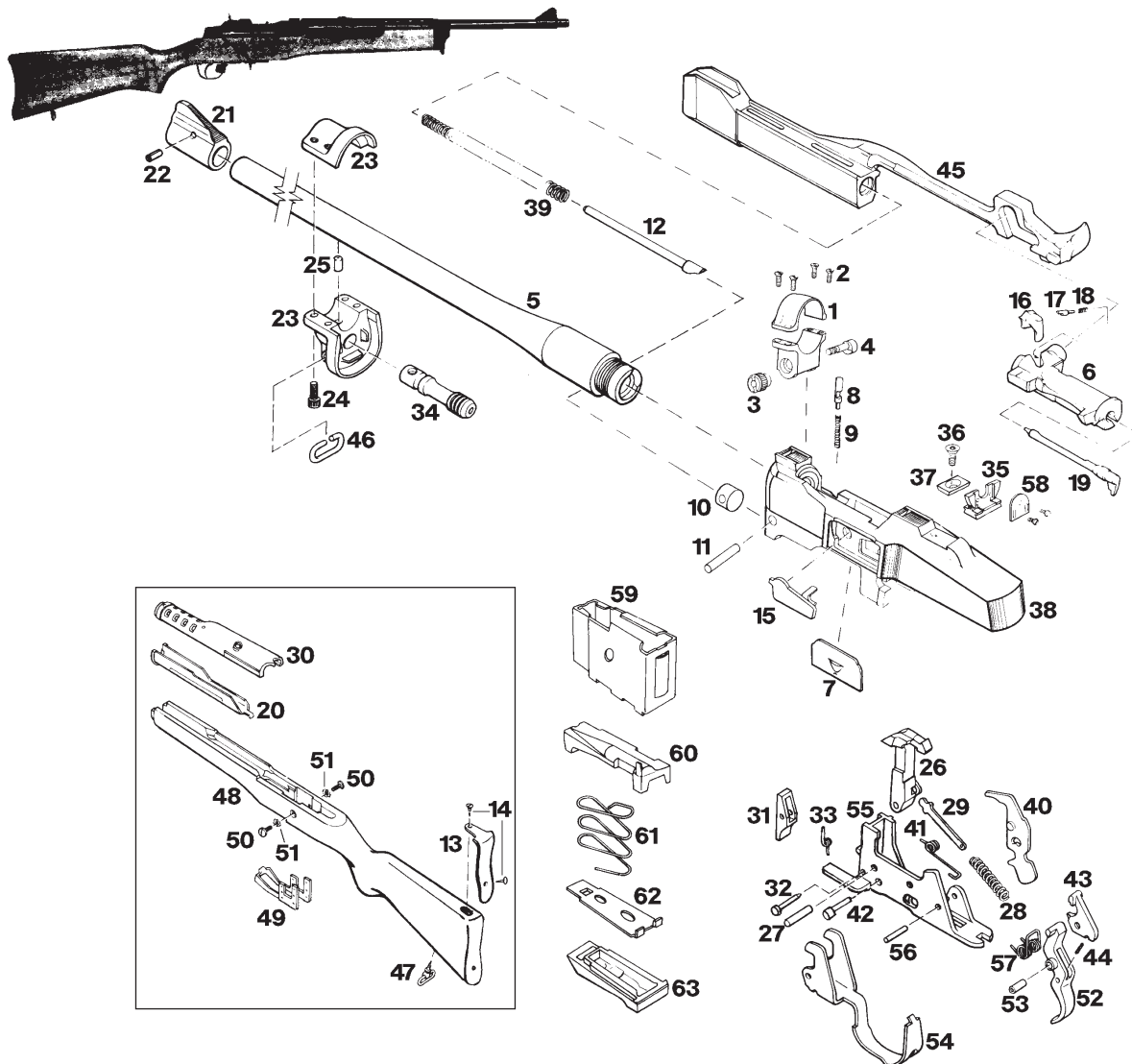
1	Barrel	24	Hammer Spring	48	Safety Detent Spring
2	Bolt	25	Hammer Strut	49	Safety Spring Retaining Pin
3	Bolt Lock Assembly	26	Handguard	50	Secondary Sear
4	Bolt Lock Buffer Spring	27	Magazine Catch, Front	51	Secondary Sear Spring
5	Bolt Lock Cover Plate	28	Magazine Catch Retaining Pin	52	Slide Assembly
6	Bolt Lock Plunger Spring	29	Magazine Latch	53	Sling Swivel, Front
7	Buttplate	30	Magazine Latch Pivot Pin	54	Sling Swivel Assembly, Rear
8	Buttplate Screws	31	Magazine Latch Spring	55	Stock
9	Ejector	32	Piston (Gas Pipe)	56	Stock Reinforcement
10	Ejector Spring	33	Rear Sight Base	57	Stock Reinforcement Screws
11	Extractor	34	Rear Sight Elevation Detent Plunger	58	Stock Reinforcement Lock Washers
12	Extractor Plunger	35	Rear Sight Elevation Detent Spring	59	Trigger
13	Extractor Spring	36	Rear Sight Elevation Screw	60	Trigger Bushing
14	Firing Pin	37	Rear Sight Elevation Plunger	61	Trigger Guard
15	Forend Liner and Stock Cap Assembly	38	Rear Sight Elevation Plunger Spring	62	Trigger Housing
16	Front Sight	39	Rear Sight Nut	63	Trigger Pivot Pin
17	Front Sight Cross Pin	40	Rear Sight Peep	64	Trigger Spring
18	Gas Block	41	Rear Sight Windage Detent Plunger	65	Magazine Box
19	Gas Block Screws	42	Rear Sight Windage Detent	66	Magazine Follower
20	Gas Port Bushing	43	Rear Sight Windage Screw	67	Magazine Spring
21	Guide Rod	44	Rear Sight Windage Screw Pin	68	Magazine Spring Retainer
22	Hammer	45	Receiver	69	Magazine Floorplate
23	Hammer Pivot Pin	46	Recoil Spring	70	Bolt Lock Plunger
		47	Safety Assembly		

Mini-14 Ranch Autoloading Rifle



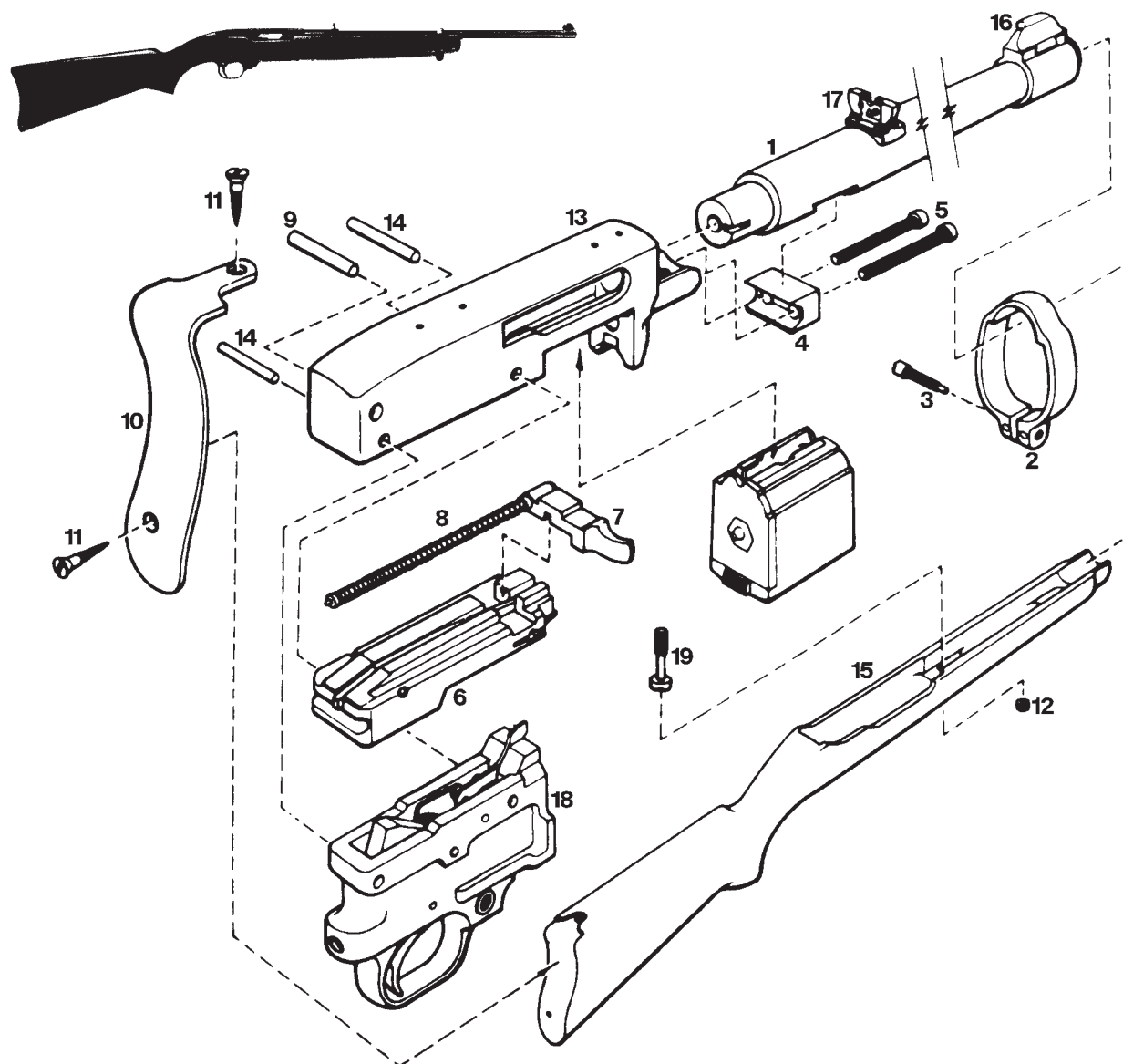
- | | | | | | |
|----|-------------------------------------|----|-------------------------------|----|----------------------------------|
| 1 | Scope Rings | 21 | Gas Port Bushing | 41 | Slide Assembly |
| 2 | Barrel | 22 | Hammer | 42 | Sling Swivel, Front |
| 3 | Bolt | 23 | Hammer Pivot Pin | 43 | Sling Swivel Assembly, Rear |
| 4 | Bolt Lock Cover Plate | 24 | Hammer Spring | 44 | Stock |
| 5 | Bolt Lock Plunger | 25 | Hammer Strut | 45 | Stock Reinforcement |
| 6 | Bolt Lock Plunger Spring | 26 | Handguard Assembly | 46 | Stock Reinforcement Screws |
| 7 | Buffer Bushing | 27 | Magazine Latch | 47 | Stock Reinforcement Lock Washers |
| 8 | Buffer Cross Pin | 28 | Magazine Latch Pivot Pin | 48 | Trigger |
| 9 | Buffer Guide Rod | 29 | Magazine Latch Spring | 49 | Trigger Bushing |
| 10 | Buttplate | 30 | Piston (Gas Pipe) | 50 | Trigger Guard |
| 11 | Buttplate Screws | 31 | Rear Sight Assembly | 51 | Trigger Housing |
| 12 | Ejector Bolt Stop | 32 | Rear Sight Windage Lock Screw | 52 | Trigger Pivot Pin |
| 13 | Extractor | 33 | Rear Sight Windage Lock | 53 | Trigger Spring |
| 14 | Extractor Plunger | 34 | Receiver | 54 | Extractor Spring |
| 15 | Firing Pin | 35 | Recoil Spring | 55 | Magazine Box |
| 16 | Forend Liner and Stock Cap Assembly | 36 | Safety Assembly | 56 | Magazine Follower |
| 17 | Front Sight | 37 | Safety Detent Spring | 57 | Magazine Spring |
| 18 | Front Sight Cross Pin | 38 | Safety Spring Retaining Pin | 58 | Magazine Spring Retainer |
| 19 | Gas Block, Top and Bottom | 39 | Secondary Sear | 59 | Magazine Floorplate |
| 20 | Gas Block Screws | 40 | Secondary Sear Spring | 60 | Rear Sight Peep and Screws |

Mini-Thirty Autoloading Rifle



- | | | | | | |
|----|--------------------------------------|----|-------------------------------|----|----------------------------------|
| 1 | Scope Rings | 22 | Front Sight Cross Pin | 43 | Secondary Sear |
| 2 | Scope Ring Screws | 23 | Gas Block, Top and Bottom | 44 | Secondary Sear Spring |
| 3 | Scope Ring Nut | 24 | Gas Block Screws | 45 | Slide Assembly |
| 4 | Scope Ring Clamp | 25 | Gas Port Bushing | 46 | Sling Swivel, Front |
| 5 | Barrel | 26 | Hammer | 47 | Sling Swivel Assembly, Rear |
| 6 | Bolt | 27 | Hammer Pivot Pin | 48 | Stock with Buttplate |
| 7 | Bolt Lock Cover Plate | 28 | Hammer Spring | 49 | Stock Reinforcement Assembly |
| 8 | Bolt Lock Plunger | 29 | Hammer Strut | 50 | Stock Reinforcement Screws |
| 9 | Bolt Lock Plunger Spring | 30 | Handguard Assembly | 51 | Stock Reinforcement Lock Washers |
| 10 | Buffer Bushing | 31 | Magazine Latch | 52 | Trigger |
| 11 | Buffer Cross Pin | 32 | Magazine Latch Pivot Pin | 53 | Trigger Bushing |
| 12 | Buffer Guide Rod | 33 | Magazine Latch Spring | 54 | Trigger Guard |
| 13 | Buttplate | 34 | Piston (Gas Pipe) | 55 | Trigger Housing |
| 14 | Buttplate Screws | 35 | Rear Sight Assembly, Complete | 56 | Trigger Pivot Pin |
| 15 | Ejector Bolt Stop | 36 | Rear Sight Windage Lock Screw | 57 | Trigger Spring |
| 16 | Extractor | 37 | Rear Sight Windage Lock | 58 | Rear Sight Peep and Screws |
| 17 | Extractor Plunger | 38 | Receiver | 59 | Magazine Box |
| 18 | Extractor Spring | 39 | Recoil Spring | 60 | Magazine Follower |
| 19 | Firing Pin | 40 | Safety Assembly | 61 | Magazine Spring |
| 20 | Forearm Liner and Stock Cap Assembly | 41 | Safety Detent Spring | 62 | Magazine Spring Retainer |
| 21 | Front Sight | 42 | Safety Spring Retaining Pin | 63 | Magazine Floorplate |

Model 10/22 Autoloading Rifle



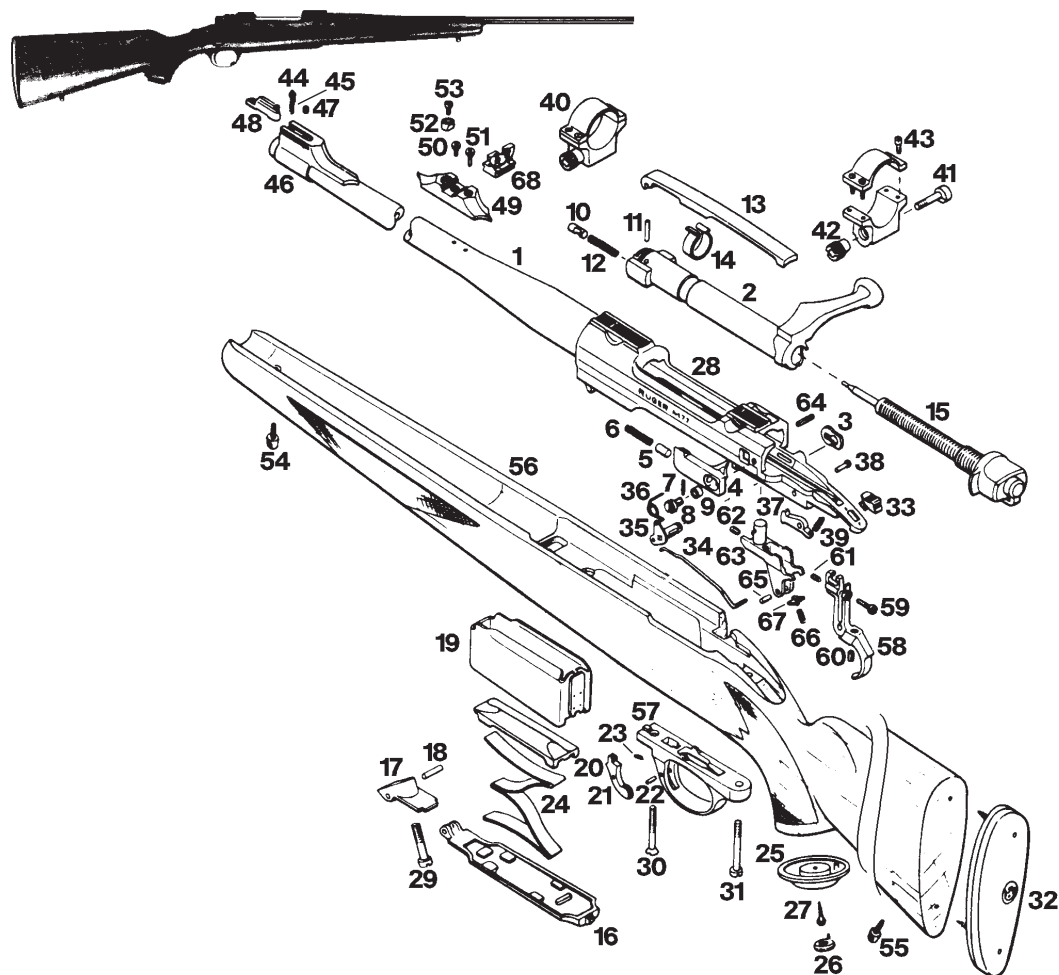
- 1 Barrel
- 2 Barrel Band
- 3 Barrel Band Screw
- 4 Barrel Retainer
- 5 Barrel Retainer Screws
- 6 Bolt Assembly
- 7 Bolt Handle
- 8 Guide Rod and Recoil Spring Assembly
- 9 Bolt Stop Pin
- 10 Buttplate
- 11 Buttplate Screws
- 12 Stock Escutcheon
- 13 Receiver
- 14 Receiver Cross Pins
- 15 Stock
- 16 Front Sight Bead
- 17 Open Rear Sight
- 18 Trigger Guard Assembly
- 19 Takedown Screw

Parts Not Shown

- Bolt Lock
- Bolt Lock Spring
- Disconnecter
- Disconnecter Pivot Pin
- Ejector
- Ejector Pins
- Extractor
- Extractor Plunger
- Extractor Spring
- Firing Pin
- Firing Pin Rebound Spring
- Firing Pin Stop Pin
- Hammer
- Hammer Bushings
- Hammer Pivot Pin

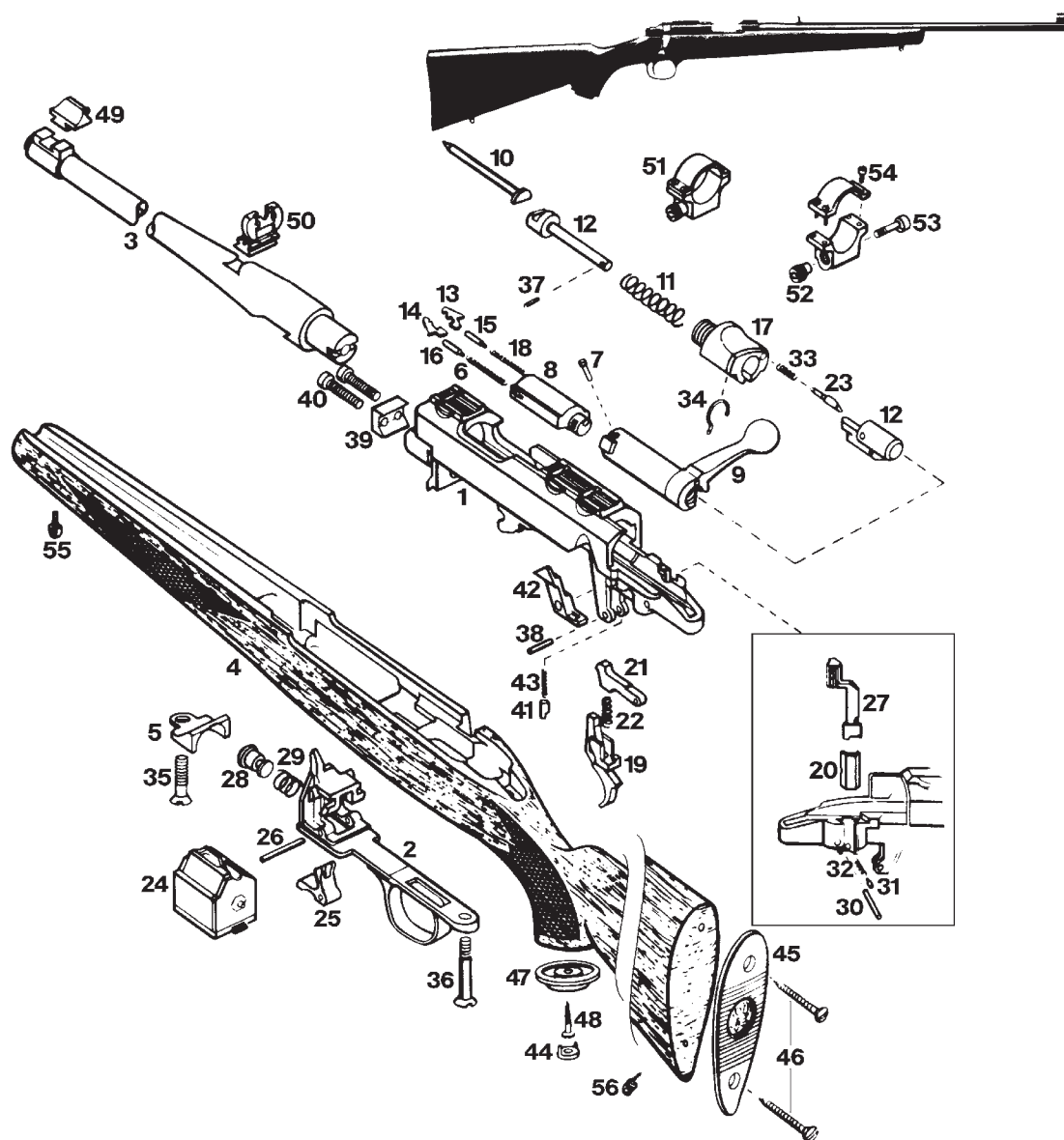
- Hammer Spring
- Hammer Strut
- Hammer Strut Washer
- Magazine Assembly
- Magazine Cap
- Magazine Cap Nut
- Magazine Latch
- Magazine Latch Pivot Pin
- Magazine Latch Plunger
- Magazine Latch Plunger Spring
- Magazine Rotor
- Magazine Rotor Spring
- Magazine Screw
- Magazine Shell
- Magazine Throat

Model 77 Bolt-Action Rifle



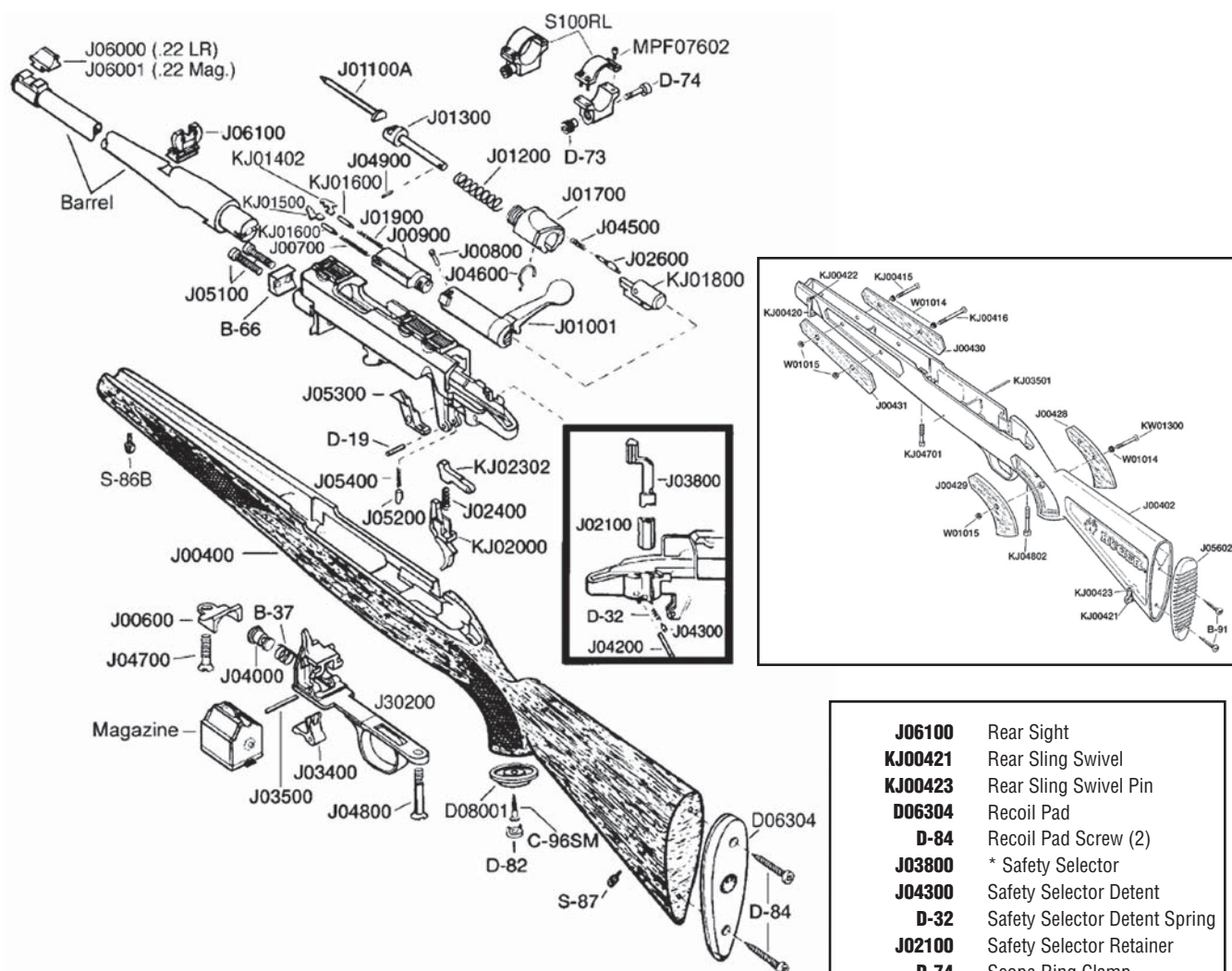
1	Barrel	26	Pistol Grip Cap Medallion	51	Rear Sight Base Rear Screw
2	Bolt Body	27	Pistol Grip Cap Screw	52	Williams Gib Lock
3	Bolt Lock	28	Receiver	53	Williams Gib Lock Screw
4	Bolt Stop	29	Receiver Mounting Screw, Front	54	Sling Swivel Front Screw with Nut
5	Bolt Stop Plunger	30	Receiver Mounting Screw, Center	55	Sling Swivel Rear Mounting Stud
6	Bolt Stop Plunger Spring	31	Receiver Mounting Screw, Rear	56	Stock
7	Bolt Stop Plunger Spring Retaining Pin	32	Recoil Pad	57	Trigger Guard
8	Bolt Stop Screw Stud	33	Safety Button	58	Trigger
9	Bolt Stop Stud Bushing	34	Safety Link	59	Trigger Engagement Screw
10	Ejector	35	Safety Shaft Assembly	60	Trigger Weight of Pull Screw
11	Ejector Retaining Pin	36	Safety Spring	61	Trigger Over Travel Screw
12	Ejector Spring	37	Sear	62	Trigger Over Travel Set Screw
13	Extractor	38	Sear Pivot Pin	63	Trigger Housing
14	Extractor Band	39	Sear Spring	64	Trigger Housing Cross Pin
15	Firing Pin Assembly	40	Scope Ring Assembly	65	Trigger Pivot Pin
16	Floorplate	41	Scope Ring Clamp	66	Trigger Return Spring
17	Floorplate Hinge	42	Scope Ring Nut	67	Trigger Return Spring Seat
18	Floorplate Pivot Pin	43	Scope Ring Screw	68	Rear Sight Blade
19	Magazine Box	44	Front Sight Plunger		
20	Magazine Follower	45	Front Sight Plunger Spring	Parts Not Shown	
21	Magazine Latch	46	Front Sight Base		Forend Escutcheons
22	Magazine Latch Pin	47	Front Sight Base Set Screw		Stock Cross Bolt
23	Magazine Latch Spring	48	Front Sight Blade		Stock Cross Bolt Nut
24	Magazine Spring	49	Rear Sight Base		Stock Reinforcement Assembly
25	Pistol Grip Cap	50	Rear Sight Base Center Screw		Stock Reinforcement Screw

Model 77/22 Bolt-Action Rifle



1	Receiver	20	Safety Selector Retainer	39	Barrel Retainer
2	Trigger Guard Assembly	21	Sear	40	Barrel Retainer Screws
3	Barrel	22	Trigger/Sear Spring	41	Bolt Stop Plunger
4	Stock	23	Bolt Lock Plunger	42	Bolt Stop
5	Magazine Well Liner	24	Magazine Complete	43	Bolt Stop Plunger Spring
6	Cartridge Support Spring	25	Magazine Latch	44	Pistol Grip Cap Medallion
7	Breechblock Retainer	26	Magazine Latch Pivot Pin	45	Buttplate
8	Breechblock	27	Safety Selector	46	Buttplate Screws
9	Bolt	28	Magazine Latch Plunger	47	Pistol Grip Cap
10	Firing Pin	29	Magazine Latch Plunger Spring	48	Pistol Grip Cap Screw
11	Striker Spring	30	Sear Pivot Pin	49	Front Sight
12	Striker/Cocking Piece Assembly	31	Safety Selector Detent	50	Rear Sight
13	Extractor	32	Safety Selector Detent Spring	51	Scope Ring
14	Cartridge Support	33	Bolt Lock Plunger Spring	52	Scope Ring Nut
15	Extractor Plunger	34	Bolt Lock Plunger Retainer	53	Scope Ring Clamp
16	Cartridge Support Plunger	35	Front Mounting Screw	54	Scope Ring Screw
17	Bolt Sleeve	36	Rear Mounting Screw	55	Sling Swivel Front Screw with Nut
18	Extractor Spring	37	Striker Cross Pin	56	Sling Swivel Rear Mounting Stud
19	Trigger	38	Trigger Pivot Pin		

7722 and 7717 Rifle



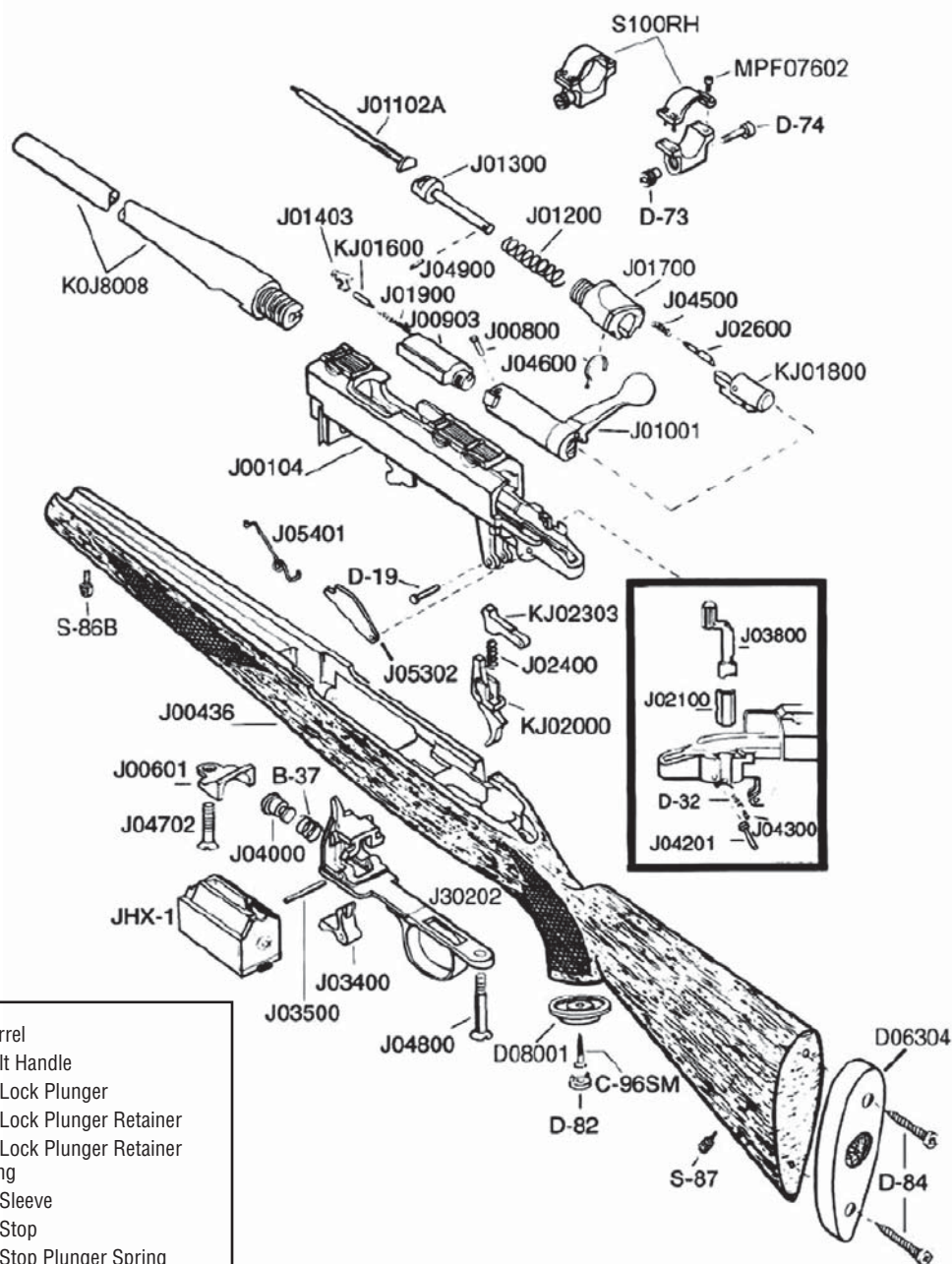
B-66 Barrel Retainer, V-Block
J05100 Barrel Retainer Screw (2)
J01001 * Bolt Handle
J02600 Bolt Lock Plunger
J04600 Bolt Lock Plunger Retainer
J04500 Bolt Lock Plunger Retainer Spring
J01700 Bolt Sleeve
J05300 Bolt Stop
J05200 Bolt Stop Plunger
J05400 Bolt Stop Plunger Spring
J00900 * Breech Block Assembly
J00800 Breech Block Retainer
B-91 Butt Plate Screw (2)
KJ01500 Cartridge Support
KJ01600 Cartridge Support Plunger
J00700 Cartridge Support Spring
KJ01800 Cocking Piece
KJ01402 * Extractor
KJ01600 Extractor Plunger
J01900 Extractor Spring
W01015 Ferrule, Left Side (3)

W01014 Ferrule, Right Side (3)
J01100A * Firing Pin
KJ00415 Front Forearm Insert Screw, Front
KJ00416 Front Forearm Insert Screw, Rear
J04700 Front Mounting Screw
KJ04701 Front Mounting Screw
J06000 Front Sight (.22 LR)
J06001 Front Sight (.22 mag.)
KJ00420 Front Sling Swivel
KJ00422 Front Sling Swivel Pin
J03400 Magazine Latch Lever
J03500 Magazine Latch Pivot Pin
KJ03501 Magazine Latch Pivot Pin
J04000 Magazine Latch Plunger
B-37 Magazine Latch Plunger Spring
J00600 Magazine Well Liner
D08001 Pistol Grip Cap
D-82 Pistol Grip Cap Medallion
C-96SM Pistol Grip Cap Screw
KW01300 Pistol Grip Insert Screw
J04800 Rear Mounting Screw
KJ04802 Rear Mounting Screw

J06100 Rear Sight
KJ00421 Rear Sling Swivel
KJ00423 Rear Sling Swivel Pin
D06304 Recoil Pad
D-84 Recoil Pad Screw (2)
J03800 * Safety Selector
J04300 Safety Selector Detent
D-32 Safety Selector Detent Spring
J02100 Safety Selector Retainer
D-74 Scope Ring Clamp
D-73 Scope Ring Nut
MPF07602 Scope Base Torx® Head Screw (8)
S100RL Scope Rings
KJ02302 * Sear
J04200 Sear Pivot Pin
S-86B Sling Swivel Front Screw with Nut
S-87 Sling Swivel Rear Mounting Stud
J00400 Stock, Walnut, Complete
J00402 Stock, Synthetic
J00430 Stock, Forearm Insert (R)
J00431 Stock, Forearm Insert (L)
J00428 Stock, Pistol Grip Insert (R)
J00429 Stock, Pistol Grip Insert (L)
J01300 Striker
J04900 Striker Cross Pin
J01200 Striker Spring
KJ02000 * Trigger
J30200 Trigger Guard Assembly
D-19 Trigger Pivot Pin
J02400 Trigger Spring

* Parts so marked must be factory fitted.

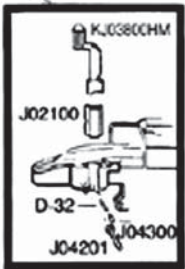
Model 7722 Hornet



K0J8008 * Barrel
J01001 * Bolt Handle
J02600 Bolt Lock Plunger
J04600 Bolt Lock Plunger Retainer
J04500 Bolt Lock Plunger Retainer Spring
J01700 Bolt Sleeve
J05302 Bolt Stop
J05401 Bolt Stop Plunger Spring
J20903 * Breech Block Assembly
J00800 Breech Block Retaining Pin
KJ01800 Cocking Piece
KJ01403 Extractor
KJ05800 Extractor Pivot Pin
KJ01600 Extractor Plunger
J01900 Extractor Spring
J01102A * Firing Pin
J04702 Front Mounting Screw
J06009 Front Sight
JHX-1 Magazine, Complete (6-shot capacity)
J03400 Magazine Latch Lever
J03500 Magazine Latch Pivot Pin
J04000 Magazine Latch Plunger
B-37 Magazine Latch Plunger Spring
J00601 Magazine Well Liner

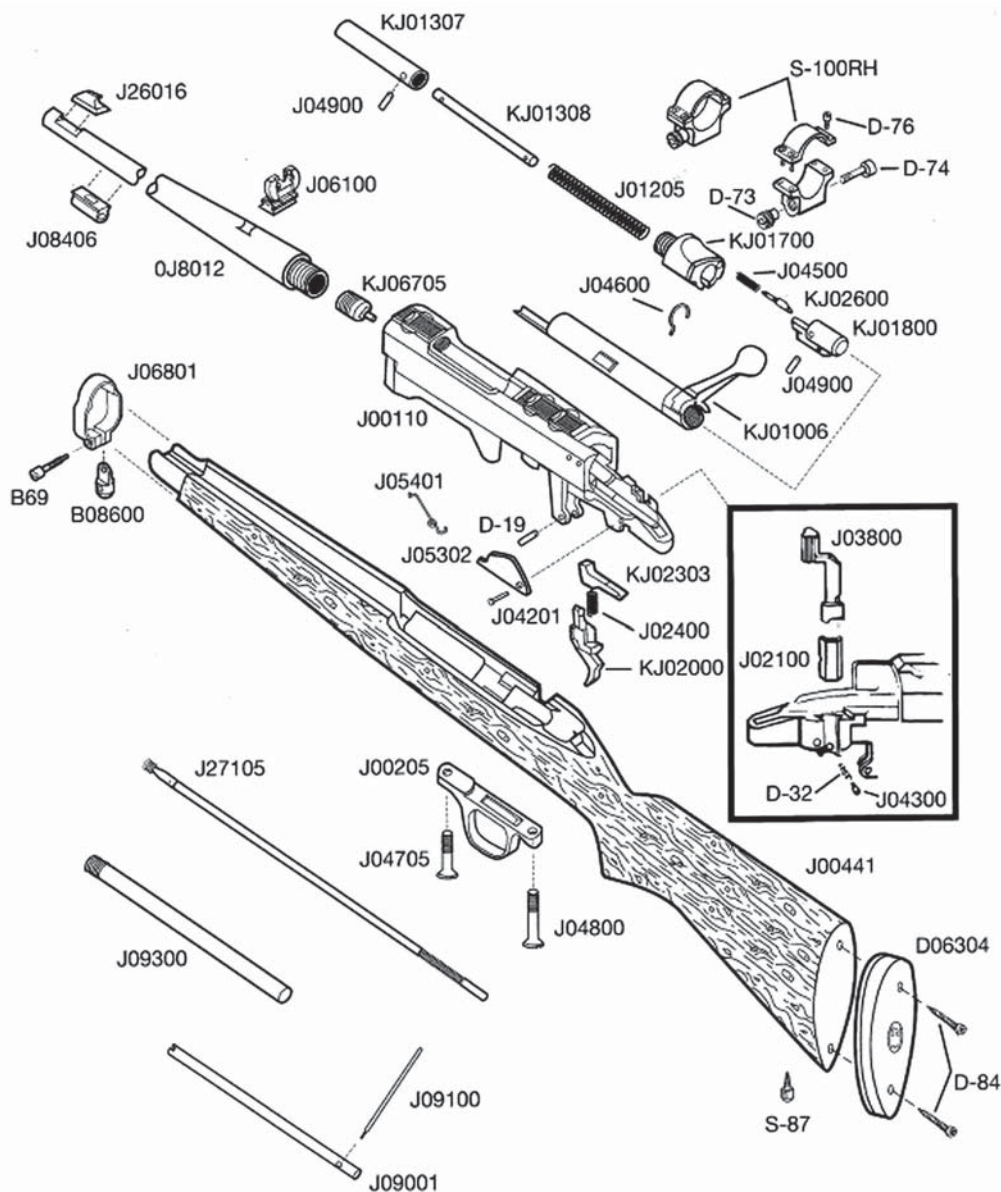
D08001 Pistol Grip Cap
D-82 Pistol Grip Cap Medallion
C-96SM Pistol Grip Cap Screw
J04800 Rear Mounting Screw
J06100 Rear Sight
D06304 Recoil Pad
D-84 Recoil Pad Screw (2)
J03800 * Safety Selector
J04300 Safety Selector Detent
D-32 Safety Selector Detent Spring
J02100 Safety Selector Retainer
D-74 Scope Ring Clamp
D-73 Scope Ring Nut
MPF07602 Scope Base Torx® Head Screw (8)
5B Scope Rings, High

KJ02303 * Sear
J04201 Sear Pivot Pin
S-86B Sling Swivel Front Screw with Nut
S-87 Sling Swivel Rear Mounting Stud
J00436 Stock, Walnut, Complete
J01300 Striker
J04900 Striker Cross Pin
J01200A Striker Spring
KJ02000 * Trigger
J30202 Trigger Guard Assembly
D-19 Trigger Pivot Pin
J02400 Trigger Spring
***** Parts so marked must be factory fitted.



KMPF07602M	Scope Base Torx® Head Screw (8)
4K	Scope Rings, Medium
KJ02303	* Sear
J04201	Sear Pivot Pin
J08700	Sling Swivel Front Stud
S-87	Sling Swivel Rear Mounting Stud
J30443	Stock, Synthetic, Complete
J01300	Striker
J04900	Striker Cross Pin
J01200A	Striker Spring
KJ02000	* Trigger
KJ20203	Trigger Guard Assembly
D-19	Trigger Pivot Pin
J02400	Trigger Spring
*	Parts so marked must be factory fitted.

Model 7750 ML Rifle

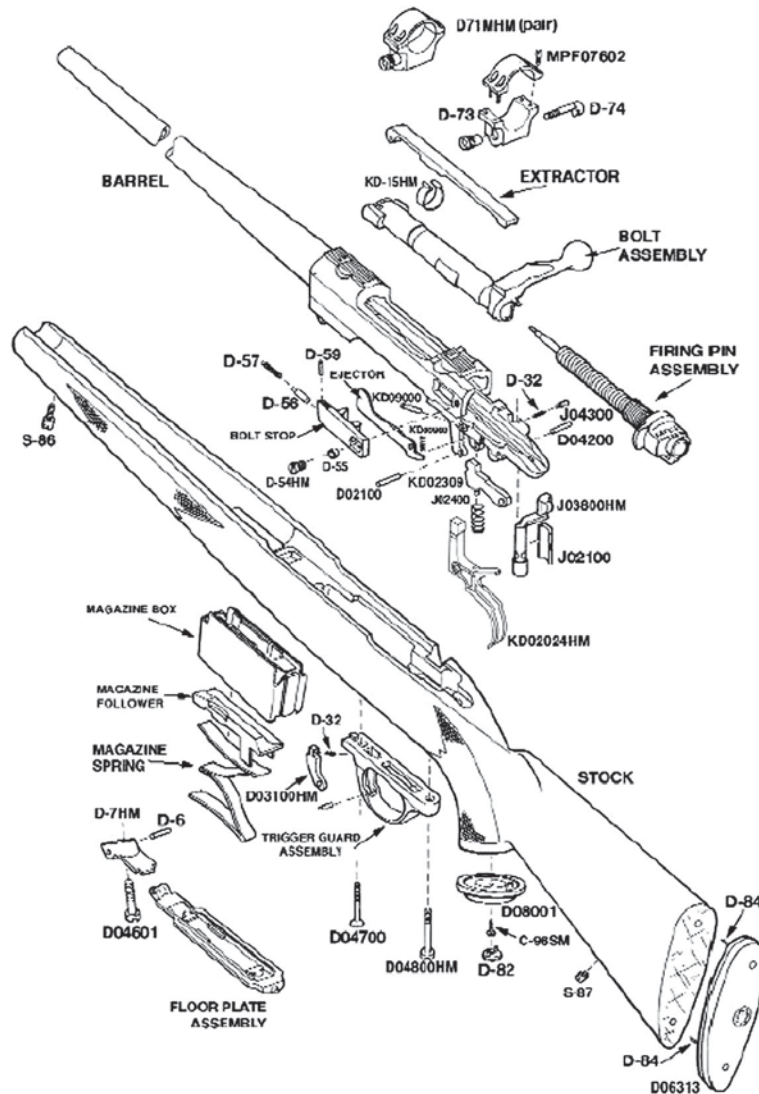


J08012 * Barrel
J06801 Barrel Band
B-69 Barrel Band Screw
KJ01006 Bolt Handle
J02600 Bolt Lock Plunger
J04600 Bolt Lock Plunger Retainer
J04500 Bolt Lock Plunger Retainer Spring
KJ01706 Bolt Sleeve
J05302 Bolt Stop
J05401 Bolt Stop Plunger Spring
KJ06705 Breech Plug
J09001 Breech Plug Wrench
J09100 Breech Plug Wrench Handle
B-63 Butt Plate
B-64 Butt Plate Screw (2)
J09300 Cleaning Tube

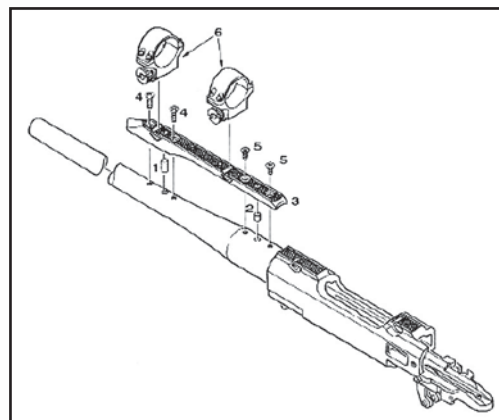
KJ01800 Cocking Piece
J04705 Front Trigger Guard Screw
J26016 Front Sight Assembly
J27105 Ramrod Assembly
J08406 Ramrod Support
J04800 Rear Mounting Screw
J06100 Rear Sight
J00110 Receiver
C-83 Receiver Filler Screws (2)
 (not shown)
D06304 Recoil Pad
D-84 Recoil Pad Screw (2)
J03800 * Safety Selector
J04300 Safety Selector Detent
D-32 Safety Selector Detent Spring
J02100 Safety Selector Retainer
D-74 Scope Ring Clamp

D-73 Scope Ring Nut
D-76 Scope Ring Screws (8)
S100RH Scope Rings, Medium
KJ02303 * Sear
J04201 Sear Pivot Pin
B08600 Sling Swivel Adaptor, Front
S-87 Sling Swivel Rear Mounting Stud
J20441 Stock, Birch, Complete
KJ01307 Striker Head
J04900 Striker Cross Pin
J01205 Striker Spring
KJ02000 * Trigger
J00205 Trigger Guard
D-19 Trigger Pivot Pin
J02400 Trigger/Sear Spring

* Parts so marked must be factory fitted.

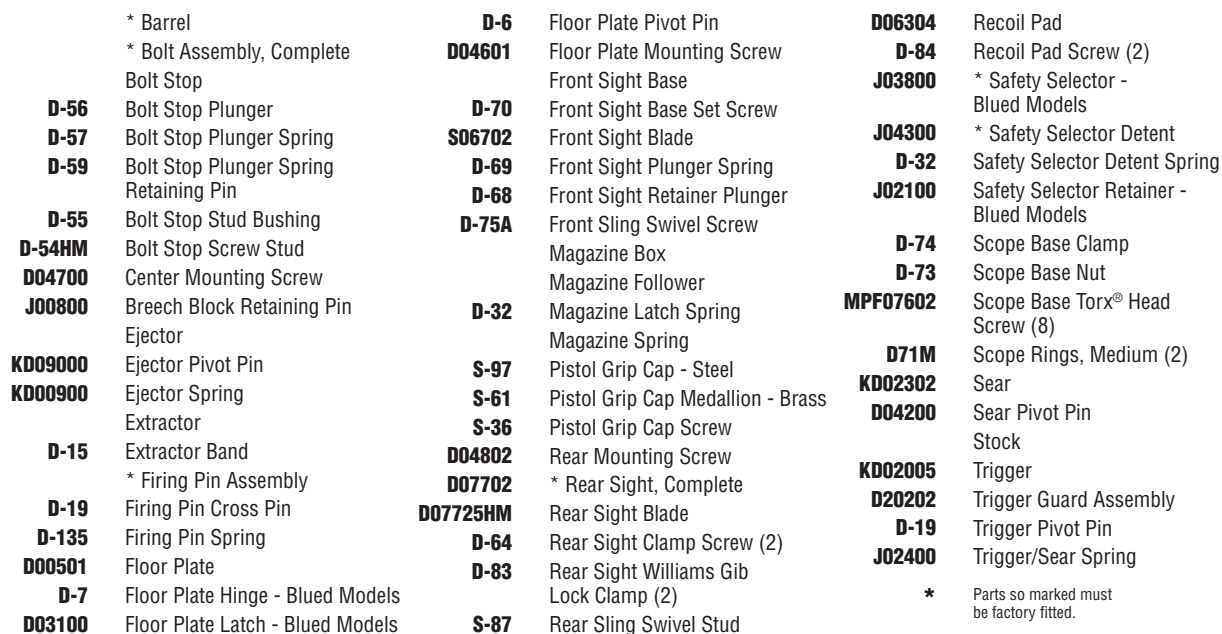


	* Barrel	D04601	Floor Plate Mounting Screw	5B	Scope Rings, High
	* Bolt Assembly, Complete	KS06500	Front Sight Base - Stainless	D06313	Recoil Pad
	Bolt Stop	D-70	Front Sight Base Set Screw	D-84	Recoil Pad Screw (2)
D-56	Bolt Stop Plunger	D-6712	Front Sight Blade	J03800HM	* Safety Selector - Blued Models
D-57	Bolt Stop Plunger Spring	D-69	Front Sight Plunger Spring	J04300	* Safety Selector Detent
D-59	Bolt Stop Plunger Spring Retaining Pin	D-68	Front Sight Retainer Plunger	D-32	Safety Selector Detent Spring
		S-86B	Front Sling swivel Screw	J02100	* Safety Selector Retainer - Blued Models
D-55	Bolt Stop Stud Bushing		Magazine Box	D-74	Scope Base Clamp
D-54HM	Bolt Stop Screw Stud		Magazine Follower	D-73	Scope Base Nut
D04700	Center Mounting Screw	D-32	Magazine Latch Spring		Scope Base Torx® Head Screw (8)
J00800	Breech Block Retaining Pin	D-148	Magazine Spring	MPF07602	Scope Rings, Medium (2)
	Ejector	D08001	Pistol Grip Cap - Plastic	D71MHM	* Sear
KD00900	Ejector Spring	D-82	Pistol Grip Cap Medallion	KD02309	Sear Pivot Pin
	Extractor	C-96SM	Pistol Grip Cap Screw	D04200	Stock
KD-15HM	Extractor Band	D04800HM	Rear Mounting Screw	KD02024HM	* Trigger
	* Firing Pin Assembly	D-151HM	Rear Sight Base	D20202HM	Trigger Guard Assembly
D-19	Firing Pin Cross Pin	D-62HM	Rear Sight Base Screw	D02100	Trigger Pivot Pin
D01202	Firing Pin Spring	D07725HM	Rear Sight Blade	J02400	Trigger/Sear Spring
	Floor Plate Assembly	D-64HM	Rear Sight Clamp Screw		
D-7HM	Floor Plate Hinge - Blued Models	D-83	Rear Sight Williams Gib		
D03100HM	Floor Plate Latch - Blued Models		Lock Clamp		
D-6	Floor Plate Pivot Pin	S-87	Rear Sling Swivel Stud	*	Parts so marked must

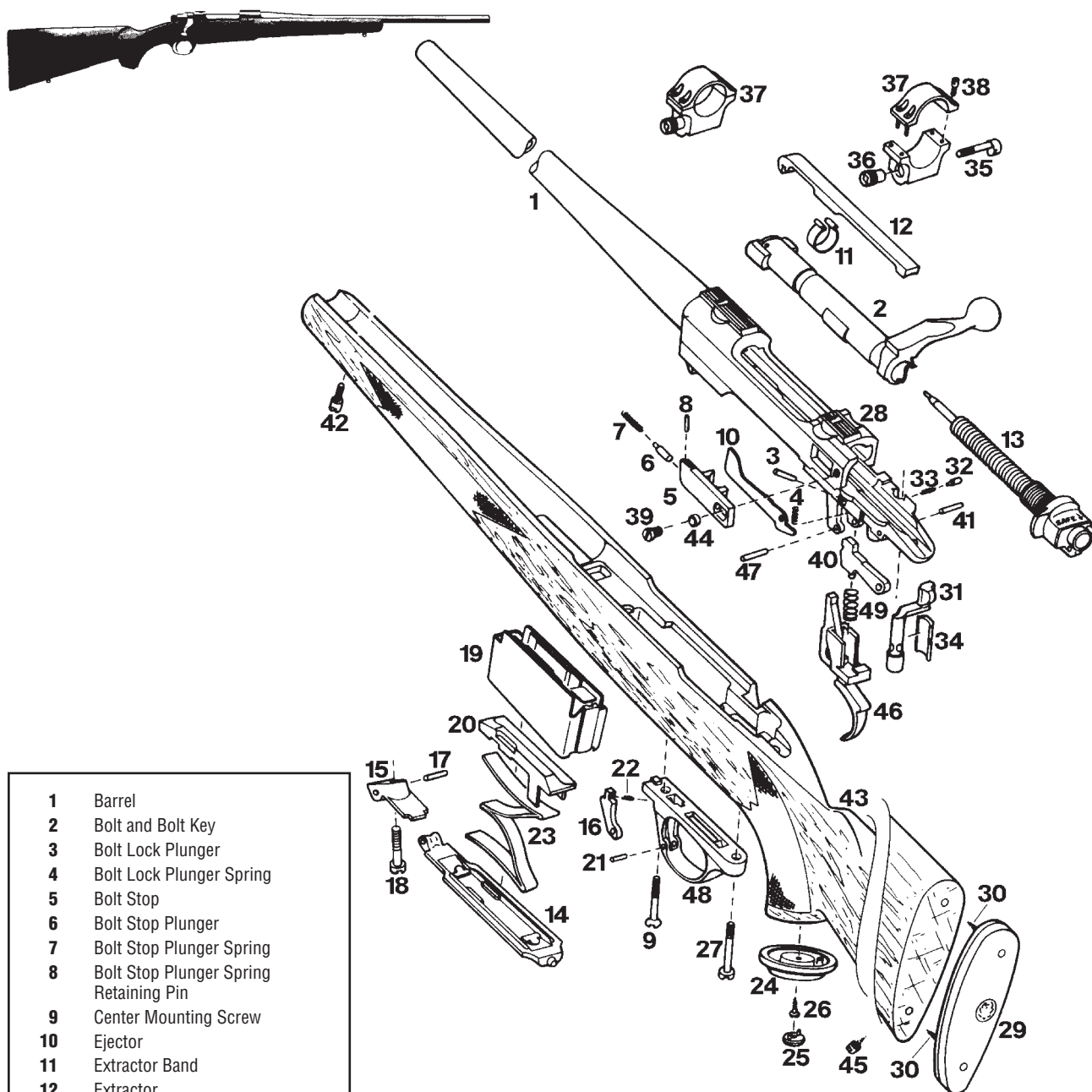


- 1** Barrel Rib Dowel, Front
- 2** Barrel Rib Dowel, Rear
- 3** Barrel Rib
- 4** Barrel Rib Screws (2)
- 5** Barrel Rib Center Screws (2)
- 6** Scope Rings, Low (2)
- 7** Scope Base Adapter
- 7a** Scope Base Screw, Front
- 7b** Scope Base Screw, Rear

* Parts so marked must be factory fitted.



M77 Mark II Bolt-Action Rifle



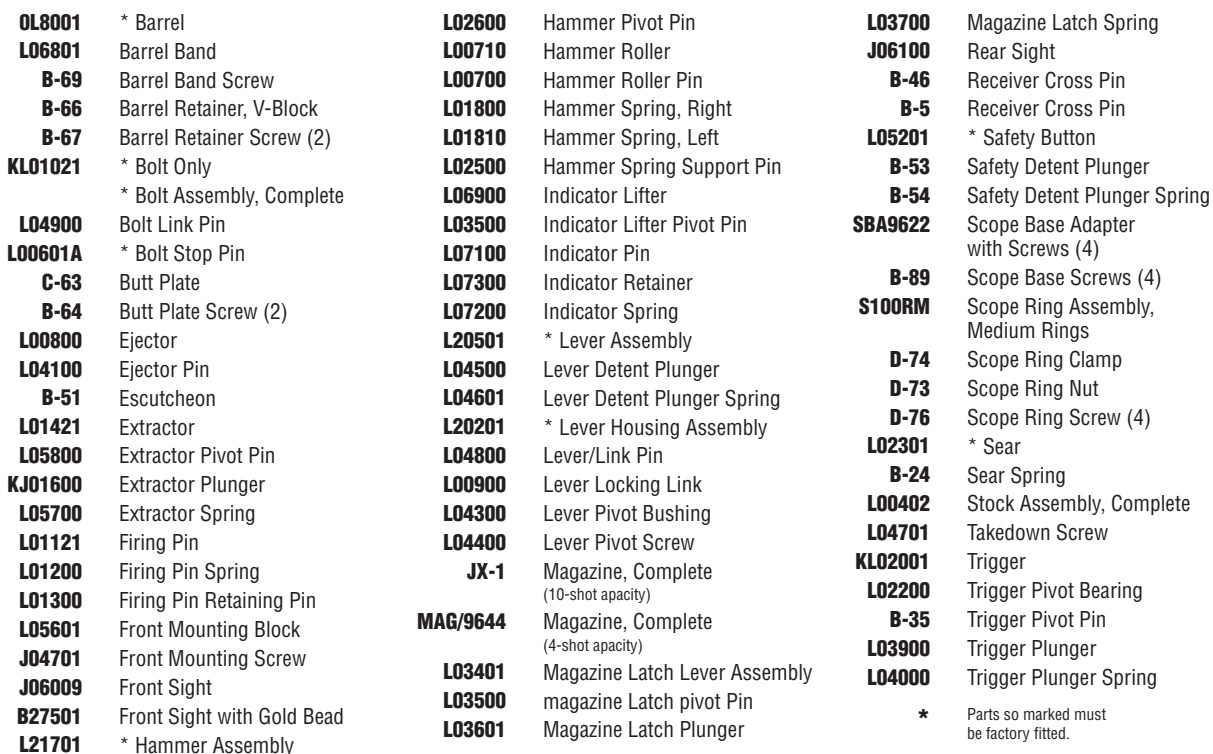
- 1 Barrel
- 2 Bolt and Bolt Key
- 3 Bolt Lock Plunger
- 4 Bolt Lock Plunger Spring
- 5 Bolt Stop
- 6 Bolt Stop Plunger
- 7 Bolt Stop Plunger Spring
- 8 Bolt Stop Plunger Spring Retaining Pin
- 9 Center Mounting Screw
- 10 Ejector
- 11 Extractor Band
- 12 Extractor
- 13 Firing Pin Assembly
- 14 Floorplate Assembly
- 15 Floorplate Hinge
- 16 Floorplate Latch
- 17 Floorplate Pivot Pin
- 18 Front Mounting Screw
- 19 Magazine Box
- 20 Magazine Follower
- 21 Magazine Latch Pin
- 22 Magazine Latch Spring
- 23 Magazine Spring
- 24 Pistol Grip Cap
- 25 Pistol Grip Cap Medallion
- 26 Pistol Grip Cap Screw
- 27 Rear Mounting Screw
- 28 Receiver

- 29 Recoil Pad
- 30 Recoil Pad Screws
- 31 Safety Selector
- 32 Safety Selector Detent
- 33 Safety Selector Detent Spring
- 34 Safety Selector Retainer
- 35 Scope Base Clamp
- 36 Scope Base Nut
- 37 Scope Ring Assembly
- 38 Scope Ring Screws
- 39 Screw Stud
- 40 Sear
- 41 Sear Pivot Pin
- 42 Sling Swivel Screw
- 43 Stock

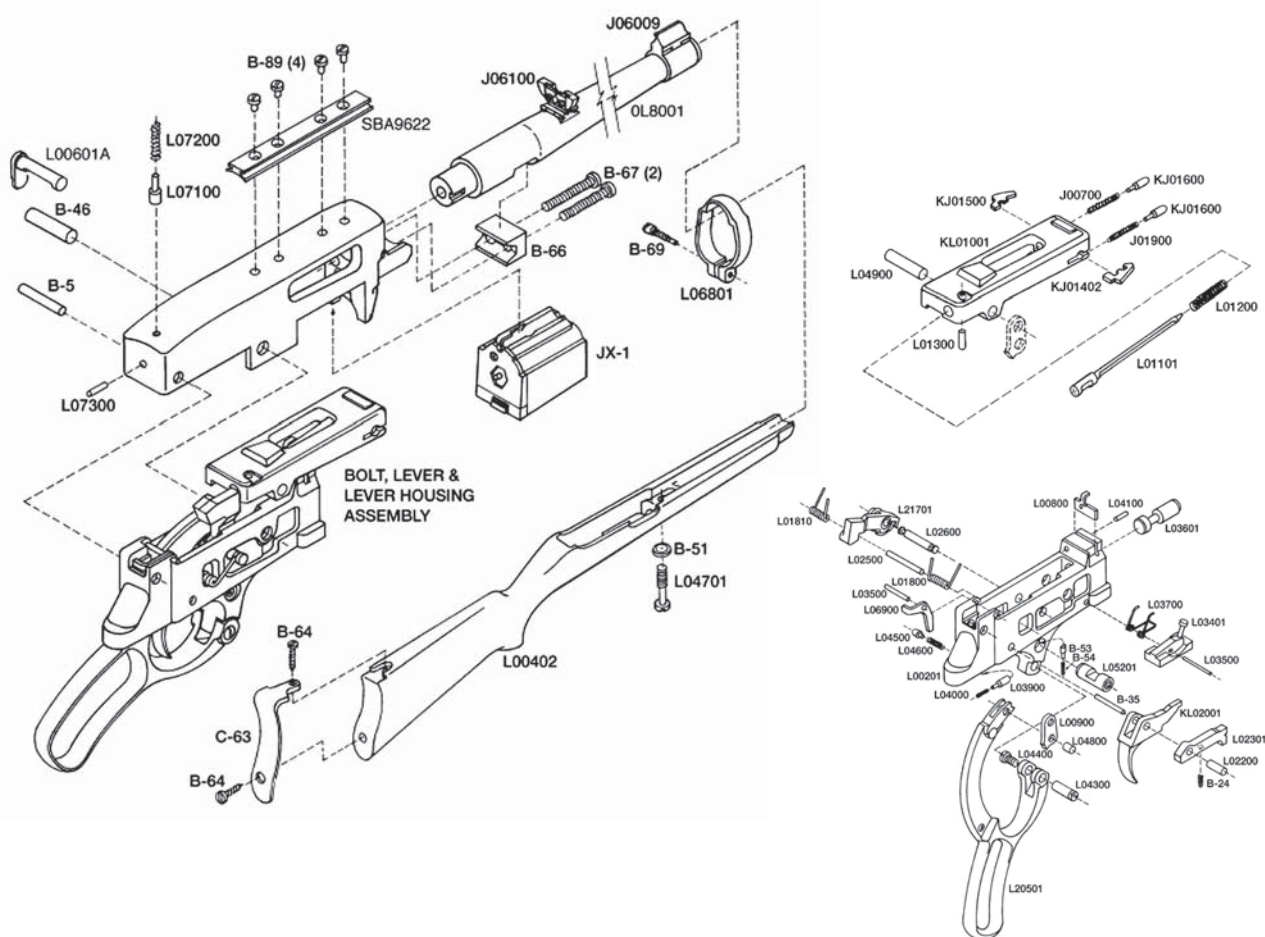
- 44 Stud Bushing
- 45 Swivel Mounting Screw
- 46 Trigger
- 47 Trigger Pivot Pin
- 48 Trigger Guard
- 49 Trigger/Sear Spring

Parts Not Shown

- Bolt Lock Plunger Retainer
- Bolt Sleeve
- Cocking Piece
- Ejector Spring
- Ejector Pivot Pin
- Firing Pin Cross Pin



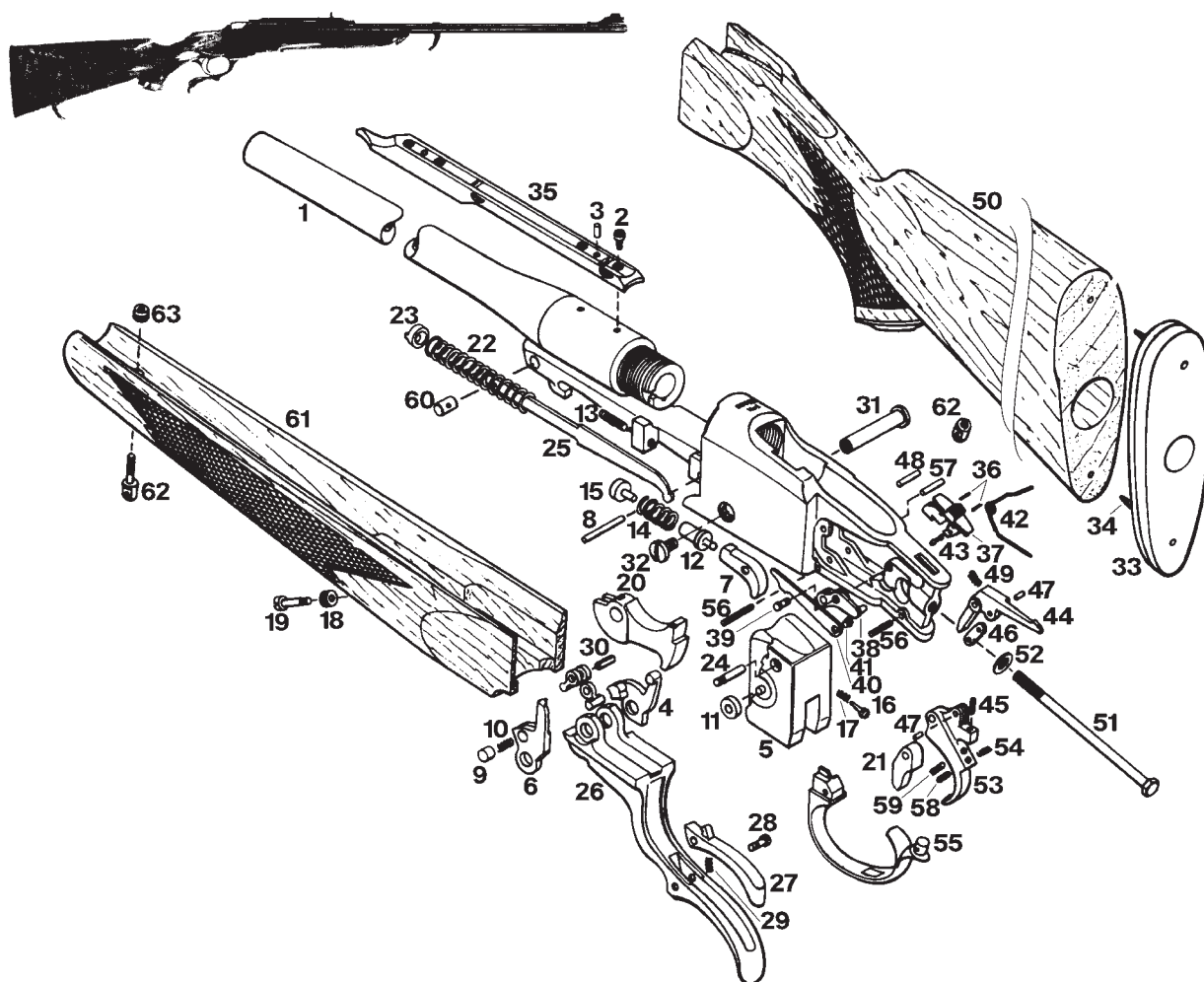
Model 96 .22 LR and .17 Rifle



OL8001	* Barrel	J06009	Front Sight	L03601	Magazine Latch Plunger
L06801	Barrel Band	B27501	Front Sight with Gold Bead	L03700	Magazine Latch Spring
B-69	Barrel Band Screw	L21701	* Hammer Assembly	J06100	Rear Sight
B-66	Barrel Retainer, V-Block	L02600	Hammer Pivot Pin	B-46	Receiver Cross Pin
B-67	Barrel Retainer Screw (2)	L00710	Hammer Roller	B-5	Receiver Cross Pin
KL01021	* Bolt Only	L00700	Hammer Roller Pin	L05201	* Safety Button
L04900	Bolt Link Pin	L01800	Hammer Spring, Right	B-53	Safety Detent Plunger
L00601A	* Bolt Stop Pin	L01810	Hammer Spring, Left	B-54	Safety Detent Plunger Spring
C-63	Butt Plate	L02500	Hammer Spring Support Pin	SBA9622	Scope Base Adapter with Screws (4)
B-64	Butt Plate Screw (2)	L06900	Indicator Lifter	B-89	Scope Base Screws (4)
KJ01500	Cartridge Support	L03500	Indicator Lifter Pivot Pin	S100RM	Scope Ring Assembly, Medium Rings
KJ01600	Cartridge Support Plunger	L07100	Indicator Pin	D-74	Scope Ring Clamp
J00700	Cartridge Support Spring	L07300	Indicator Retainer	D-73	Scope Ring Nut
L00800	Ejector	L07200	Indicator Spring	D-76	Scope Ring Screw (4)
L04100	Ejector Pin	L20501	* Lever Assembly	L02301	* Sear
B-51	Escutcheon	L04500	Lever Detent Plunger	B-24	Sear Spring
L01421	Extractor	L04601	Lever Detent Plunger Spring	L00402	Stock Assembly, Complete
L05800	Extractor Pivot Pin	L20201	* Lever Housing Assembly	L04701	Takedown Screw
KJ01600	Extractor Plunger	L04800	Lever/Link Pin	KL02001	Trigger
L05700	Extractor Spring	L00900	Lever Locking Link	L02200	Trigger Pivot Bearing
L01121	Firing Pin	L04300	Lever Pivot Bushing	B-35	Trigger Pivot Pin
L01200	Firing Pin Spring	L04400	Lever Pivot Screw	L03900	Trigger Plunger
L01300	Firing Pin Retaining Pin	JX-1	Magazine, Complete (10-shot capacity)	L04000	Trigger Plunger Spring
L05601	Front Mounting Block	L03401	Magazine Latch Lever Assembly		
J04701	Front Mounting Screw	L03500	magazine Latch pivot Pin		

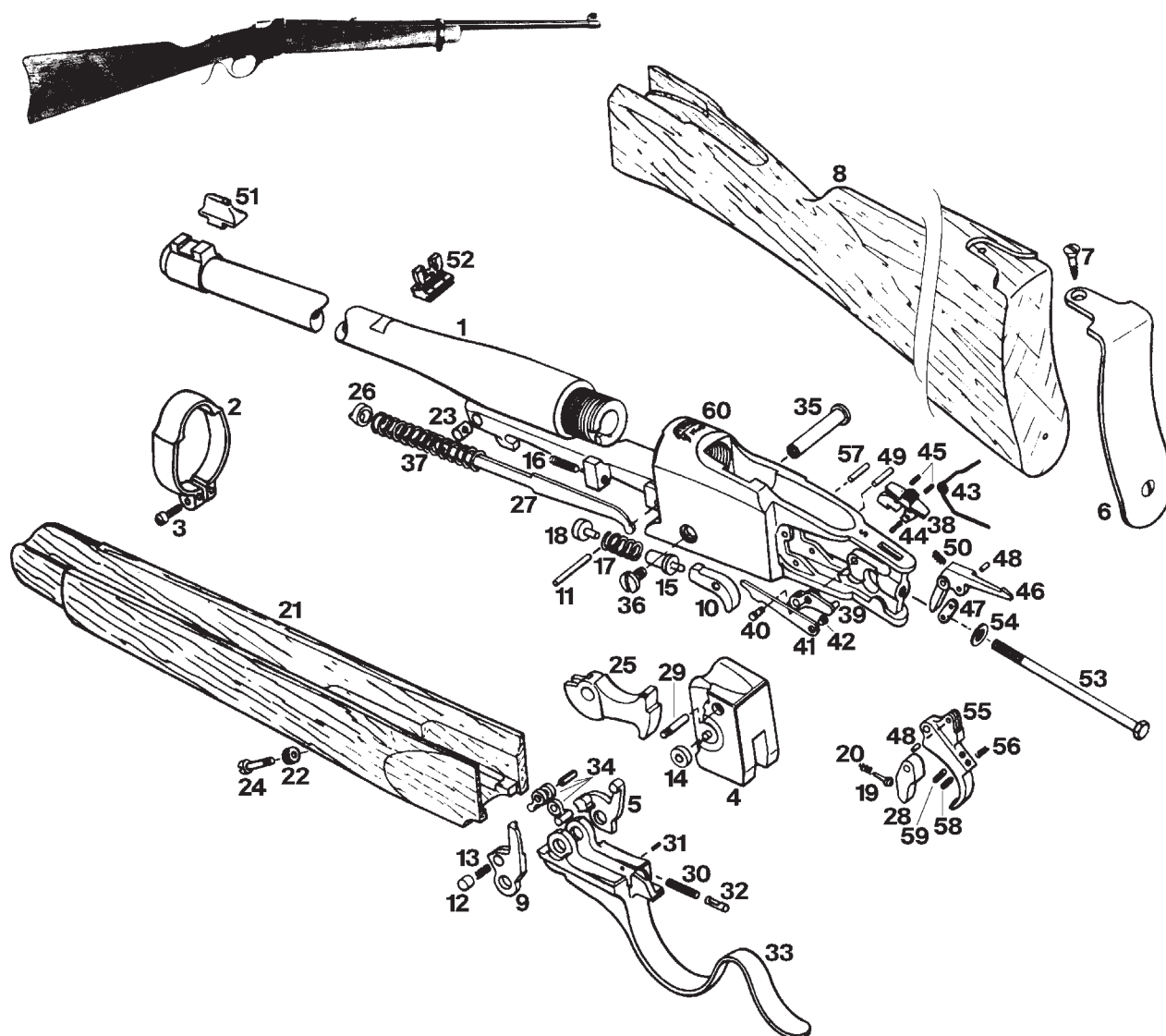
* Parts so marked must be factory fitted.

No. 1 Single Shot Rifle



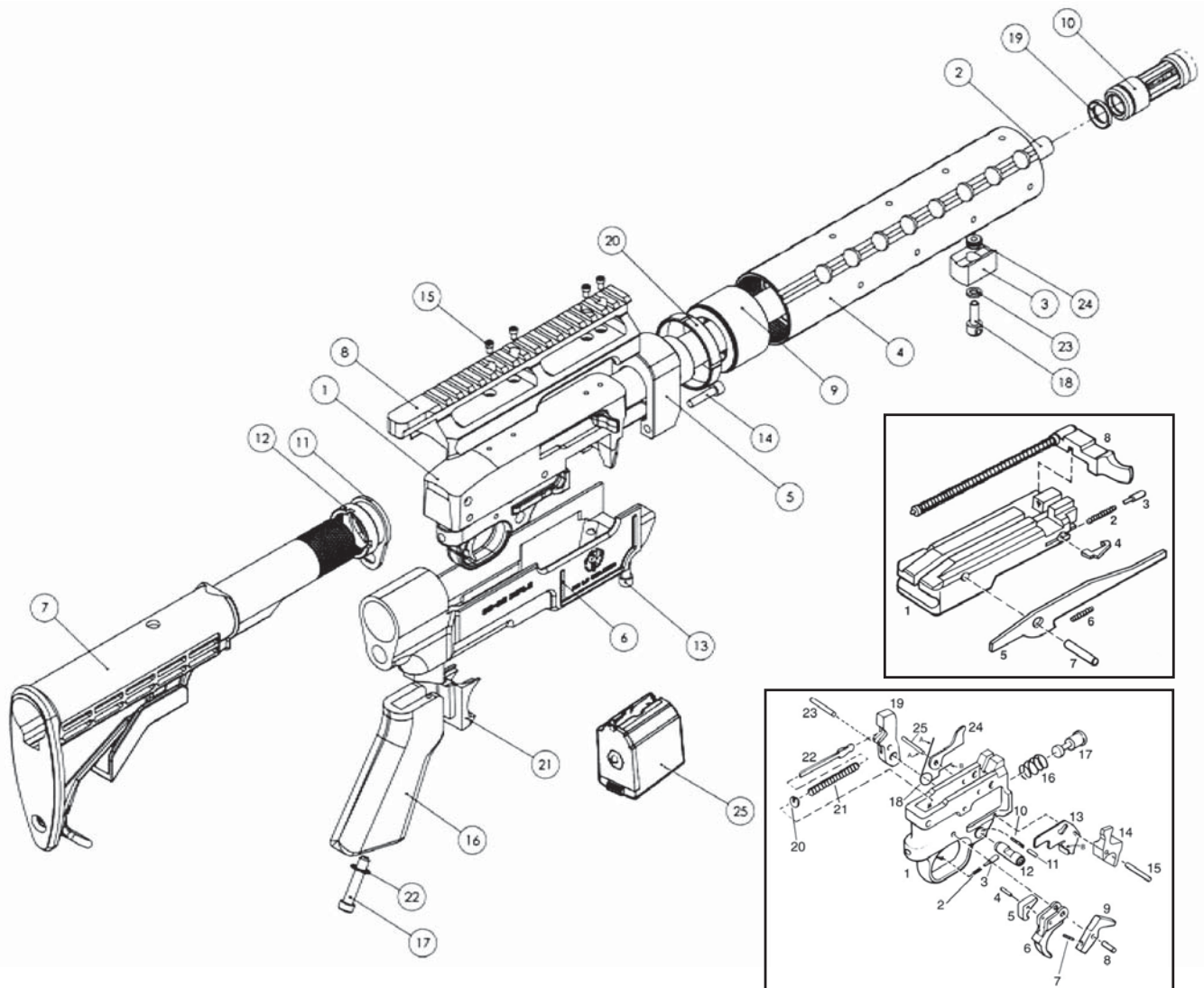
1	Barrel	27	Lever Latch	53	Trigger
2	Barrel Rib Screws	28	Lever Latch Pivot Pin	54	Trigger Adjustment Spring
3	Barrel Rib Dowels	29	Lever Latch Spring	55	Trigger Guard
4	Breechblock Arm	30	Lever Link and Pin Assemblies	56	Trigger Guard Retaining Pins
5	Breechblock	31	Lever Pivot Pin	57	Trigger Pivot Pin
6	Ejector	32	Lever Pivot Screw	58	Trigger Spring Adjustment Screw
7	Ejector Cam	33	Recoil Pad	59	Trigger Stop Screw
8	Ejector Cam Pivot Pin	34	Recoil Pad Screws	60	Forend Takedown Nut
9	Ejector Plunger	35	Rib	61	Forend
10	Ejector Plunger Spring	36	Roll Pins for Safety Thumb-Piece	62	Sling Swivel Screws
11	Ejector Roller	37	Safety	63	Sling Swivel Escutcheon
12	Ejector Strut	38	Safety Arm		
13	Ejector Strut Adjusting Screw	39	Safety Arm Pivot Pin	Parts Not Shown	
14	Ejector Strut Spring	40	Safety Bar	Front Sight Base	
15	Ejector Strut Swivel	41	Safety Bar Pivot Pin	Front Sight Base Set Screw	
16	Firing Pin	42	Safety Detent Spring	Front Sight Blade	
17	Firing Pin Spring	43	Safety Detent Spring Pin	Front Sight Plunger Spring	
18	Forend Escutcheon	44	Sear	Front Sight Retaining Plunger	
19	Forend Takedown Screw	45	Sear Adjustment Screw	Lever Pilot Groove Pin	
20	Hammer	46	Sear Link	Medallion	
21	Hammer Transfer Block	47	Sear Link Pins	Pistol Grip Cap	
22	Hammer Spring	48	Sear Pivot Pin	Pistol Grip Cap Screw	
23	Hammer Spring Retaining Washer	49	Sear Spring	Rear Sight	
24	Hammer Transfer Block Pivot Pin	50	Buttstock		
25	Hammer Strut	51	Stock Bolt		
26	Lever	52	Stock Bolt Washer		

No. 3 Single Shot Carbine



1	Barrel	22	Forend Escutcheon	41	Safety Bar
2	Barrel Band	23	Forend Takedown Nut	42	Safety Bar Pivot Pin
3	Barrel Band Screw	24	Forend Takedown Screw	43	Safety Detent Spring
4	Breechblock	25	Hammer	44	Safety Detent Spring Pin
5	Breechblock Arm	26	Hammer Spring Retainer Washer	45	Safety Retaining Pins
6	Buttplate	27	Hammer Strut	46	Sear
7	Buttplate Screws	28	Hammer Transfer Block	47	Sear Link
8	Buttstock	29	Hammer Transfer Block Pivot Pin	48	Sear Link Pins
9	Ejector	30	Latch Plunger Spring	49	Sear Pivot Pin
10	Ejector Cam	31	Latch Plunger Set Screw	50	Sear Spring
11	Ejector Cam Pivot Pin	32	Latch Plunger	51	Front Sight
12	Ejector Plunger	33	Lever	52	Rear Sight
13	Ejector Plunger Spring	34	Lever and Arm Link Assembly	53	Stock Bolt
14	Ejector Roller	35	Lever Pivot Pin	54	Stock Bolt Washer
15	Ejector Strut	36	Lever Pivot Screw	55	Trigger
16	Ejector Strut Adjustment Screw	37	Mainspring	56	Trigger Adjustment Spring
17	Ejector Strut Spring	38	Safety	57	Trigger Pivot Pin
18	Ejector Strut Swivel	39	Safety Arm	58	Trigger Spring Adjustment Screw
19	Firing Pin	40	Safety Arm Pivot Pin	59	Trigger Stop Screw
20	Firing Pin Spring			60	Receiver
21	Forend				

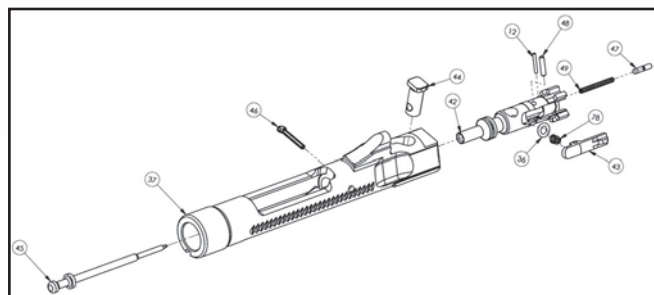
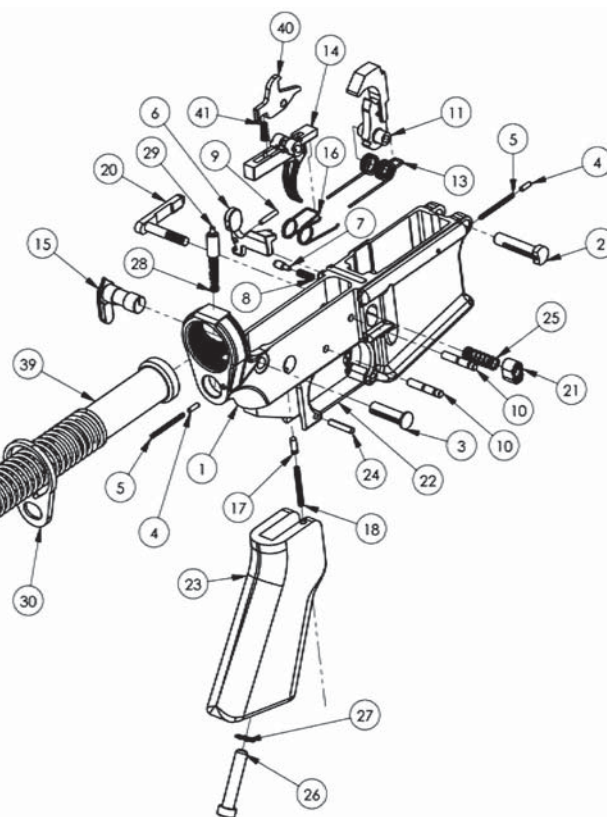
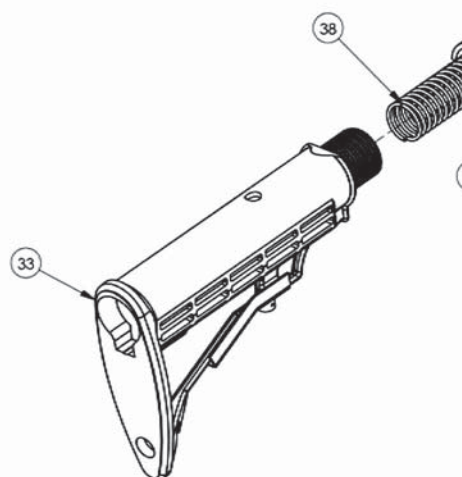
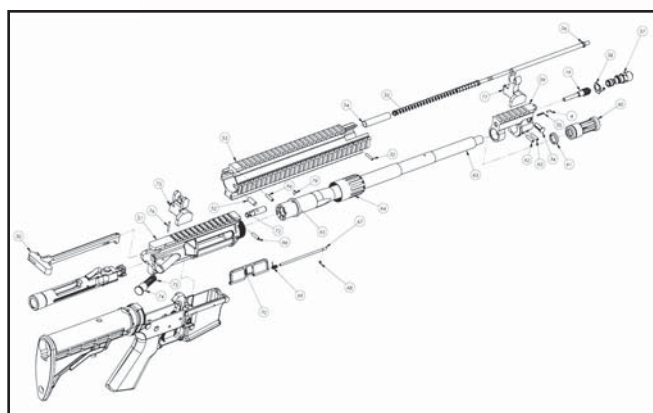
SR22 Rifle



- 1 Receiver
- 2 Barrel
- HAND GUARD ASSEMBLY**
Includes Key Nos. 3, 5, 9, 18, 20, 23 and 24 (sold as assembly only)
- 3 Barrel Support
- 4 Hand Guard
- 5 Forearm Adaptor
- 6 Main Body
- 7 Adjustable Stock Assembly
- 8 Scope Mounting Base
- 9 Barrel Nut
- 10 Flash Suppressor
- 11 End Plate
- 12 Castle Nut
- 13 Take Down Screw
- 14 Hand Guard Adaptor Screw
- 15 Scope Mount Screw
- 16 Pistol Grip
- 17 Pistol Grip Screw
- 18 Sling Swivel Screw
- 19 Flash Suppressor Washer

- 20 Locking Ring
- 21 Trigger Guard Filler
- 22 Crush Washer
- 23 Sling Swivel Screw Washer
- 24 #10-32 Insert
- 25 Magazine, 10-shot
- BOLT ASSEMBLY**
- 1 Bolt
- 2 Extractor Spring
- 3 Extractor Plunger
- 4 Extractor
- 5 Firing Pin
- 6 Firing Pin Rebound Spring
- 7 Firing Pin Stop Pin
- 8 Cocking Handle, Guide Rod and Recoil Spring Assembly
- TRIGGER GUARD ASSEMBLY**
- 1 Trigger Guard
- 2 Trigger Plunger Spring
- 3 Trigger Plunger
- 4 Trigger Pivot Pin

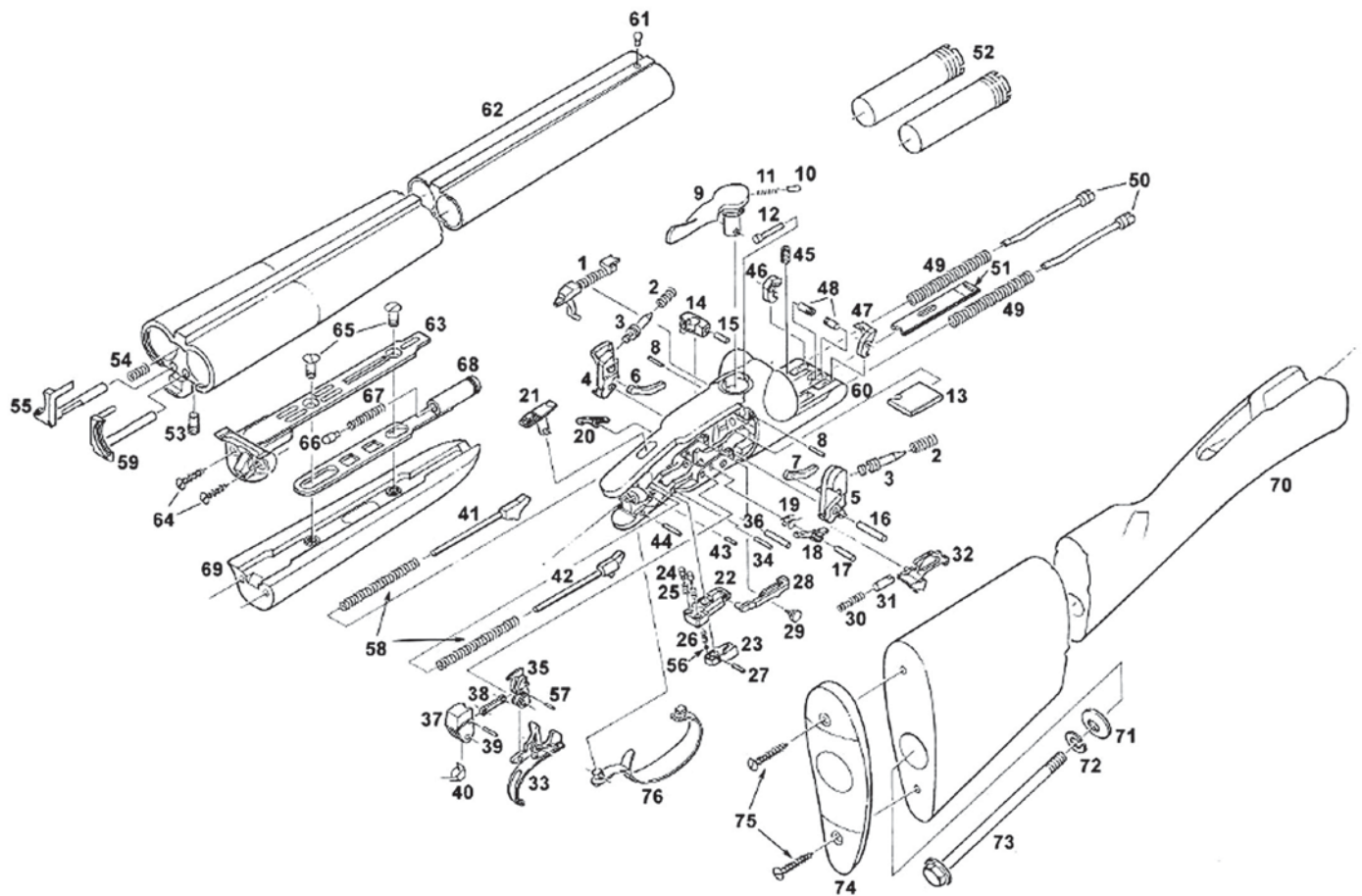
- 5 Disconnecter
- 6 Trigger
- 7 Disconnecter Spring
- 8 Trigger Pivot Pin
- 9 Sear
- 10 Safety Detent Plunger Spring
- 11 Safety Detent Plunger
- 12 Safety Button
- 13 Bolt Lock
- 14 Magazine Latch
- 15 Magazine Latch
- 16 Magazine Latch
- 17 Magazine Latch
- 18 Bolt lock Spring
- 19 Hammer
- 20 Hammer Strut Washer
- 21 Hammer Spring
- 22 Hammer Strut
- 23 Hammer Pivot Pin
- 24 Ejector
- 25 Ejector Pin

SR556 Rifle


1 * Receiver, Lower	22 Trigger Guard Assembly	42 Bolt	63 * Barrel
2 Pivot Pin	23 Pistol Grip	43 Extractor	64 Barrel Nut Fixed Barrel
3 Take Down Pin	24 Trigger Guard Roll Pin	44 Cam Pin	65 * Barrel Extension
4 Take Down Dentent	25 Magazine Catch Spring	45 Firing Pin	66 Upper Receiver/Handguard Roll Pin
5 Take Down Dentent Spring	26 Pistol Grip Screw	46 Bolt Carrier Cotter Pin	67 Ejection Port Cover Rod
6 Bolt Catch	27 Grip Screw Washer	47 Ejector	68 Ejection Port Cover Retaining Clip
7 Bolt Catch Plunger	28 Buffer Retainer Spring	48 Extractor Pin	69 Ejection Port Cover Spring
8 Bolt Catch Plunger Spring	29 Buffer Retainer Plunger	49 Ejector Spring	70 Ejection Port Cover
9 Bolt Catch Roll Pin	30 Receiver Endplate	50 Charging Handle Assembly	72 Bushing Rear
10 Trigger/Hammer Pin	31 Receiver Extension Nut	51 Receiver, Upper	73 Rear Sight - Flip-Up Battle
11 Hammer Assembly	32 Retainer Pin	52 Handguard Pin	74 Forward Assist Assembly
12 Ejector Retainer Spring	33 Stock Assembly - 6-position adjustable assembly	53 Handguard Quad Rail	75 Forward Assist Spring
13 Hammer Spring	34 Regulator Pin	54 Front Bushing	76 Forward Assist Retainer Pin
14 Trigger	35 Regulator Pin Spring	55 Transfer Rod Spring	77 Front Flip-Up Battle Sight Assembly
15 Selector Switch	36 Extractor O-Ring	56 Transfer Rod	78 Extractor Spring
16 Trigger Spring	37 Bolt Carrier	57 Regulator	79 Barrel extension Pin
17 Selector Detent	38 Buffer Spring	58 Regulator Detent	
18 Selector Detent Spring	39 Buffer	59 * Gas Block	
19 Piston	40 Disconnecter	60 Flash Hider	
20 Magazine Catch	41 Disconnecter Spring - Semi-Auto	61 Crush Washer	
21 Magazine Catch Button		62 Gas Block Solid Pins (2)	

* Parts so marked must be factory fitted.

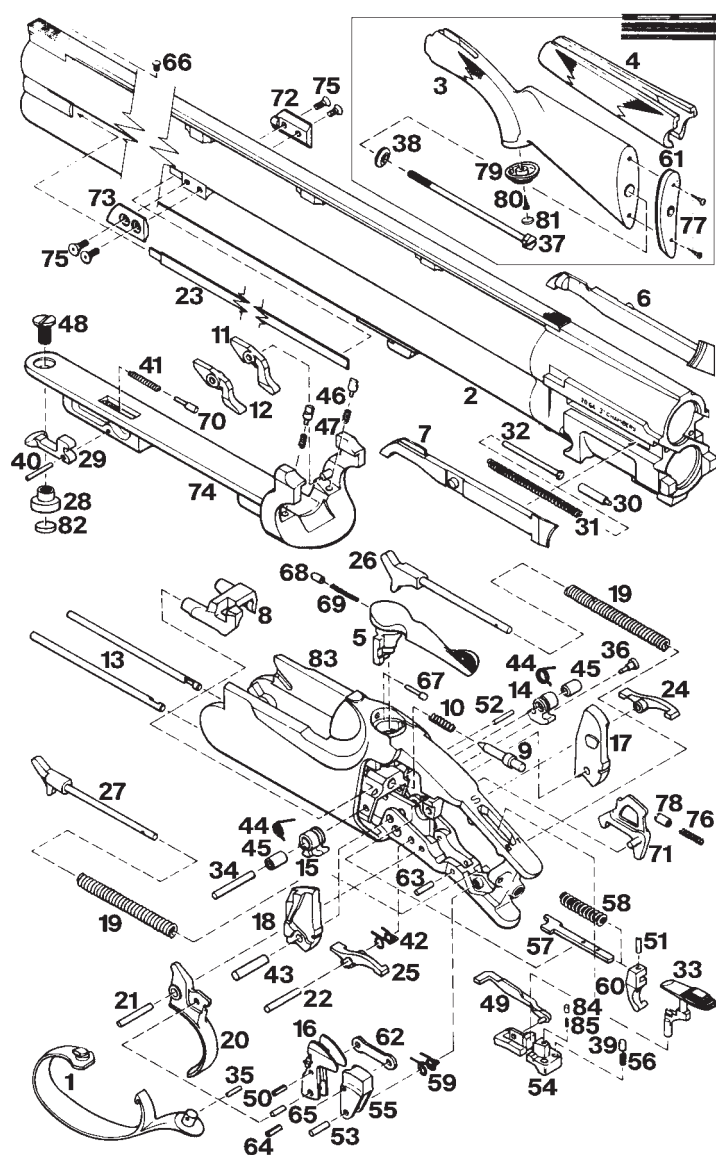
Gold Label Side By Side Shotgun



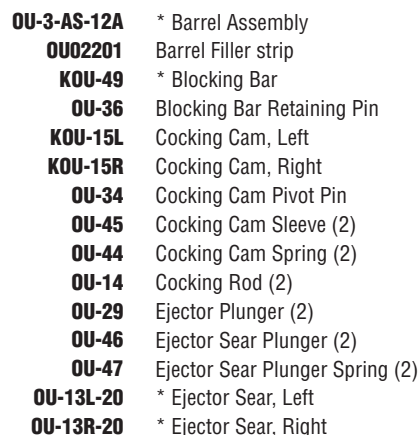
- | | | |
|--|---|---|
| 1 Top Lever Spring Strut Assembly | 27 Trigger Guard Plunger Cross Pin | 52 Choke Insert
(Full, Modified, Improved or Skeet) |
| 2 Firing Pin Spring (2) | 28 * Blocking Bar | 53 Extractor Retainer |
| 3 * Firing Pin (2) | 29 Blocking Bar Retaining Pin | 54 Bolt Lock Plunger Spring |
| 4 * Hammer, Left | 30 Interruptor Plunger Spring | 55 Extractor Assembly, Left |
| 5 * Hammer, Right | 31 Interruptor Plunger | 56 Safety Detent Ball |
| 6 Cocking Strut | 32 * Hammer Interruptor | 57 Trigger Guard Plunger Cross Pin |
| 7 Cocking Strut | 33 * Trigger | 58 Hammer Spring (2) |
| 8 Firing Pin Retaining Pin (2) | 34 Roll Pin | 59 Extractor Assembly, Right |
| 9 * Top Lever | 35 Sear Selector | 60 Frame/Tang Weldment |
| 10 Top Lever Trip Plunger | 36 Trigger Sear Pivot Pin | 61 Front Sight Bead |
| 11 Top Lever Trip Plunger Spring | 37 Inertia Weight | 62 * Barrel Assembly |
| 12 Top Lever Trip Pin | 38 Link | 63 * Forend Iron Assembly |
| 13 * Locking Bolt | 39 Sear Selector Pivot Pin | 64 Forend Iron Head Screw |
| 14 * Locking Bolt Actuator | 40 Inertia Weight Spring | 65 Forend Iron Screw |
| 15 Trigger Housing Cross Pin | 41 * Hammer Strut Assembly, Left | 66 Latch Bar Plunger |
| 16 Hammer Pivot Pin | 42 * Hammer Strut Assembly, Right | 67 Latch Bar Spring |
| 17 Trigger Sear Pivot Pin | 43 Inertia Weight Pivot Pin | 68 Latch Bar and Latch Tip Assembly |
| 18 * Sear, Right | 44 Roll Pin | 69 * Forend Assembly |
| 19 * Sear Spring | 45 Cocking Bar Retaining Screw | 70 Butt Stock |
| 20 * Sear, Left | 46 Ejector Kicker, Left | 71 Stock Bolt Washer |
| 21 * Safety Thumbpiece | 47 Ejector Kicker, Right | 72 Stock Bolt Lock Washer |
| 22 * Safety Block | 48 Ejector Kicker Pivot Screw (2) | 73 Stock Bolt |
| 23 * Safety Extension | 49 Ejector Striker Spring (2) | 74 Butt Plate |
| 24 Safety Detent Plunger (2) | 50 Ejector Striker | 75 Butt Plate Screw (2) |
| 25 Safety Detent Plunger Spring (2) | 51 * Cocking Bar | 76 * Trigger Guard |
| 26 Safety Detent Spring | | |

* Parts so marked must be factory fitted.

Red Label Over/Under Shotgun



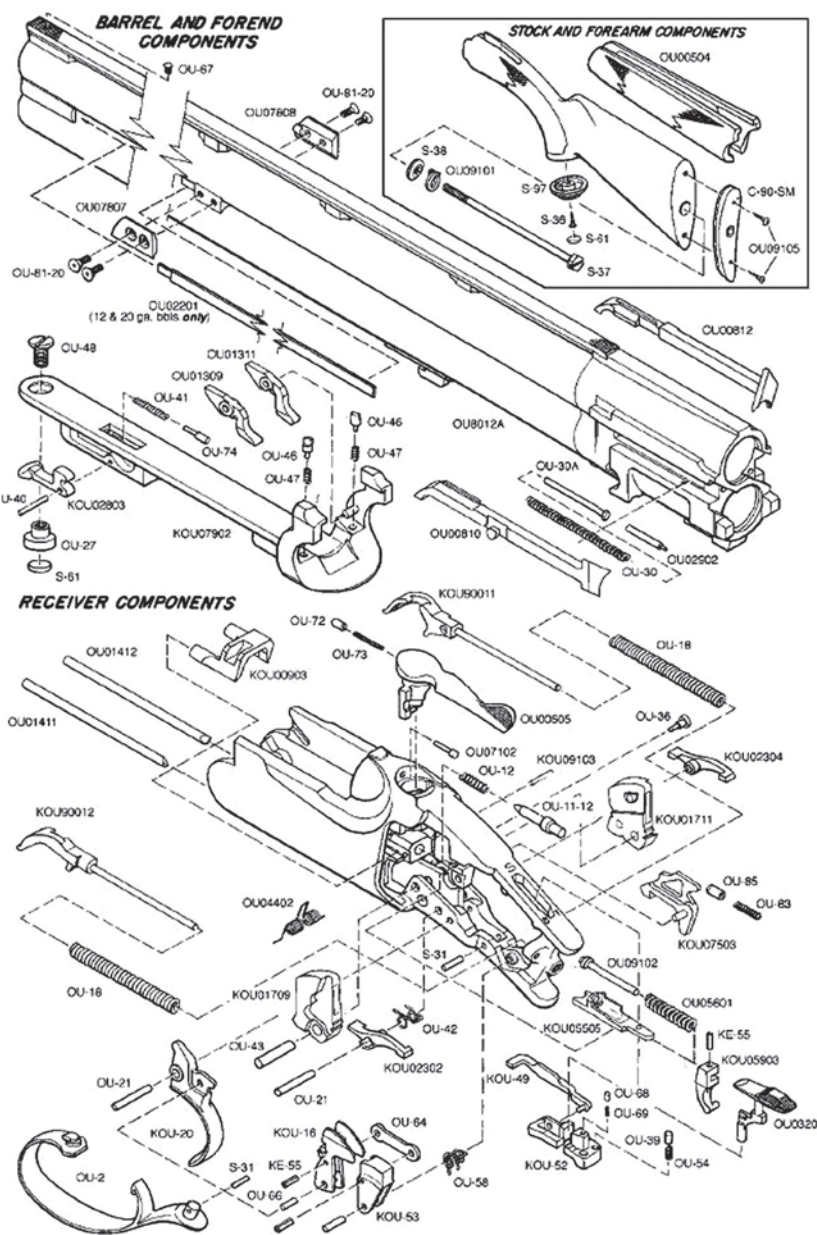
- | | | | | | |
|----|---------------------|----|------------------------------|----|--------------------------------------|
| 1 | Trigger Guard | 21 | Trigger Pin | 41 | Forend Latch Spring |
| 2 | Barrel Assembly | 22 | Sear Pivot Pin | 42 | Sear Spring |
| 3 | Stock | 23 | Barrel Filler Strip | 43 | Hammer Pivot Pin |
| 4 | Forend | 24 | Sear, Right | 44 | Cocking Cam Springs |
| 5 | Top Lever | 25 | Sear, Left | 45 | Cocking Cam Sleeves |
| 6 | Ejector, Right | 26 | Hammer Strut Assembly, Right | 46 | Ejector Sear Plungers |
| 7 | Ejector, Left | 27 | Hammer Strut Assembly, Left | 47 | Ejector Sear Plunger Springs |
| 8 | Locking Bolt | 28 | Forend Iron Escutcheon | 48 | Forend Iron Escutcheon Screw |
| 9 | Firing Pins | 29 | Forend Latch Lever | 49 | Blocking Bar |
| 10 | Firing Pin Springs | 30 | Ejector Plungers | 50 | Sear Selector Pivot Pin |
| 11 | Sear Ejector, Right | 31 | Ejector Springs | 51 | Sear Selector Actuator Retaining Pin |
| 12 | Sear Ejector, Left | 32 | Ejector Spring Guides | 52 | Firing Pin Retaining Pin |
| 13 | Cocking Rods | 33 | Safety Thumb-Piece | 53 | Inertia Weight Pivot Pins |
| 14 | Cocking Cam, Right | 34 | Cocking Cam Pivot Pin | 54 | Safety Block |
| 15 | Cocking Cam, Left | 35 | Trigger Guard Retaining Pin | 55 | Inertia Weight |
| 16 | Sear Selector | 36 | Blocking Bar Retaining Pin | 56 | Safety Detent Springs |
| 17 | Hammer, Right | 37 | Stock Bolt | 57 | Top Lever Spring Strut |
| 18 | Hammer, Left | 38 | Stock Bolt Washer | 58 | Top Lever Spring |
| 19 | Hammer Springs | 39 | Safety Detent Plunger | 59 | Inertia Weight Spring |
| 20 | Trigger | 40 | Forend Latch Lever Pin | 60 | Sear Selector Actuator |
| | | | | 61 | Recoil Pad |
| | | | | 62 | Link |
| | | | | 63 | Trigger Stop Pin |
| | | | | 64 | Link Retaining Pin |
| | | | | 65 | Sear Selector Pivot Pin |
| | | | | 66 | Front Sight |
| | | | | 67 | Top Lever Trip |
| | | | | 68 | Top Lever Trip Plunger |
| | | | | 69 | Top Lever Trip Plunger Spring |
| | | | | 70 | Forend Latch Plunger |
| | | | | 71 | Hammer Interrupter |
| | | | | 72 | Forend Filler Block, Right |
| | | | | 73 | Forend Filler Block, Left |
| | | | | 74 | Forend Iron Sub-Assembly |
| | | | | 75 | Forend Filler Screws |
| | | | | 76 | Interrupter Plunger Spring |
| | | | | 77 | Recoil Pad Screws |
| | | | | 78 | Interrupter Plunger |
| | | | | 79 | Pistol Grip Cap |
| | | | | 80 | Pistol Grip Cap Screw |
| | | | | 81 | Pistol Grip Cap Medallion |
| | | | | 82 | Forend Escutcheon Medallion |
| | | | | 83 | Receiver |
| | | | | 84 | Safety Thumb-Piece Detent |
| | | | | 85 | Safety Thumb-Piece Detent Spring |



- | | |
|------------------|---|
| KOU-79-12 | Forend Iron Sub-Assembly |
| KOU-28 | Forend Latch Lever |
| OU-40 | Forend Latch Lever Pin |
| OU-74 | Forend Latch Plunger |
| OU-41 | Forend Latch Spring |
| OU-67 | Front Sight |
| KOU-17L | * Hammer, Left |
| KOU-17R | * Hammer, Right |
| KOU-75 | * Hammer Interrupter |
| OU-43 | Hammer Pivot Pin |
| OU-18 | Hammer Spring (2) |
| KOU-25BL | Hammer Strut Assembly |
| KOU-25BR | Hammer Strut Assembly |
| KOU-53 | Inertia Weight |
| OU-58 | Inertia Weight Spring |
| OU-85 | Interrupter Plunger |
| OU-83 | Interrupter Plunger Spring |
| OU-64 | Link |
| KOU-9 | * Locking Bolt |
| S-97 | Pistol Grip Cap |
| C-56 | Pistol Grip Cap Medallion |
| C-57 | Pistol Grip Cap Screw |
| C-103 | Receiver |
| D06301 | Recoil Pad, Rubber |
| D-84 | Recoil Block Screw |
| KOU-52 | Safety Block |
| OU-39 | Safety Detent Plunger (2) |
| OU-54 | Safety Detent Spring (2) |
| OU-32 | Safety Thumbpiece |
| OU-68 | Safety Thumbpiece Detent |
| OU-69 | Safety Thumbpiece Detent Spring |
| KOU02302 | * Sear, left |
| KOU02304 | * Sear, Right |
| KOU-16 | * Sear Selector |
| KE-55 | Sear Selector Link Pivot Pin and Sear Selector Actuator Retaining Pin (2) |
| OU-66 | Sear Selector Pivot Pin |
| OU-42 | * Sear Spring |
| S-37 | Stock Bolt |
| S-38 | Stock Bolt Washer |
| OU00408 | Stock, Walnut, Pistol Grip |
| OU-6-12 | * Top Lever |
| KOU-59 | Top Lever/Strut Assembly |
| OU-56 | Top Lever Spring |
| OU-55 | Top Lever Spring Strut |
| OU-71-12 | Top Lever Trip |
| OU-72 | Top Lever Trip Plunger |
| OU-73 | Top Lever Trip Plunger Spring |
| KOU-20 | Trigger |
| OU-21 | Trigger and Sear Pivot Pin (2) |
| OU-2 | Trigger Guard |
| S-31 | Trigger Guard Retaining Pin, Trigger Stop Pin, Link Retaining Pin, Inertia Weight Pivot Pin |

Red Label 28 Gauge Shotgun 1995-Present

OU8012A	* Barrel Assembly
OU02201	Barrel Filler Strip (2)
KOU-49	* Blocking Bar
OU-36	Blocking Bar Retaining Pin
C-90-SM	Butt Plate
OU-9105	Butt Plate Screw (2)
OUU1411	Cocking Rod, Left
OUU1412	Cocking Rod, Right
OU04402	Cocking Rod Spring
OU00810	* Ejector, Left
OU00812	* Ejector, Right
OU02902	Ejector Plunger (2)
OU-46	Ejector Sear Plunger (2)
OU-47	Ejector Sear Plunger Spring (2)
OU01309	* Ejector Sear, Left
OU01311	* Ejector Sear, Right
OU-30	Ejector Spring (2)
OU-30A	Ejector Spring Guide (2)
OU-11-12	Firing Pin, Top
KOU09103	Firing Pin Retaining Pin (2)
OU-12	Firing Pin Spring (2)
OU00504	* Forearm, Walnut
S-61	Forend Escutcheon Medallion (2)
OU007807	Forend Filler Block, Left
OU007808	Forend Filler Block, Right
OU-81-20	Forend Filler Screw (4)
OU-27	Forend Iron Escutcheon
OU-48	Forend Iron Escutcheon Screw
KOU07902	Forend Iron Sub-Assembly
KOU02803	Forend Latch Lever
OU-40	Forend Latch Lever Pin
OU-74	Forend Latch Plunger
OU-41	Forend Latch Spring
OU-67	Front Sight
KOU01709	* Hammer, Left
KOU01711	* Hammer, Right
KOU07503	* Hammer Interrupter
OU-43	Hammer Pivot Pin
OU-18	Hammer Spring (2)
KOU90012	* Hammer Strut, Left
KOU90011	* Hammer Strut, Right
KOU-53	Inertia Weight
OU-51	Inertia Weight Pivot Pin
OU-58	Inertia Weight Spring
OU-85	Interrupter Plunger
OU-83	Interrupter Plunger Spring
OU-64	Link
KOU00903	* Locking Bolt
S-97	Pistol Grip Cap, Steel
S-61	Pistol Grip Cap Medallion, Brass
S-36	Pistol Grip Cap Screw
KOU-52	Safety Block
OU-39	Safety Detent Plunger (2)
OU-54	Safety Detent Spring (2)
OU03202	Safety Thumbpiece
OU-68	Safety Thumbpiece Detent
OU-69	Safety Thumbpiece Detent Spring
KOU02302	* Sear, left
KOU02304	* Sear, Right

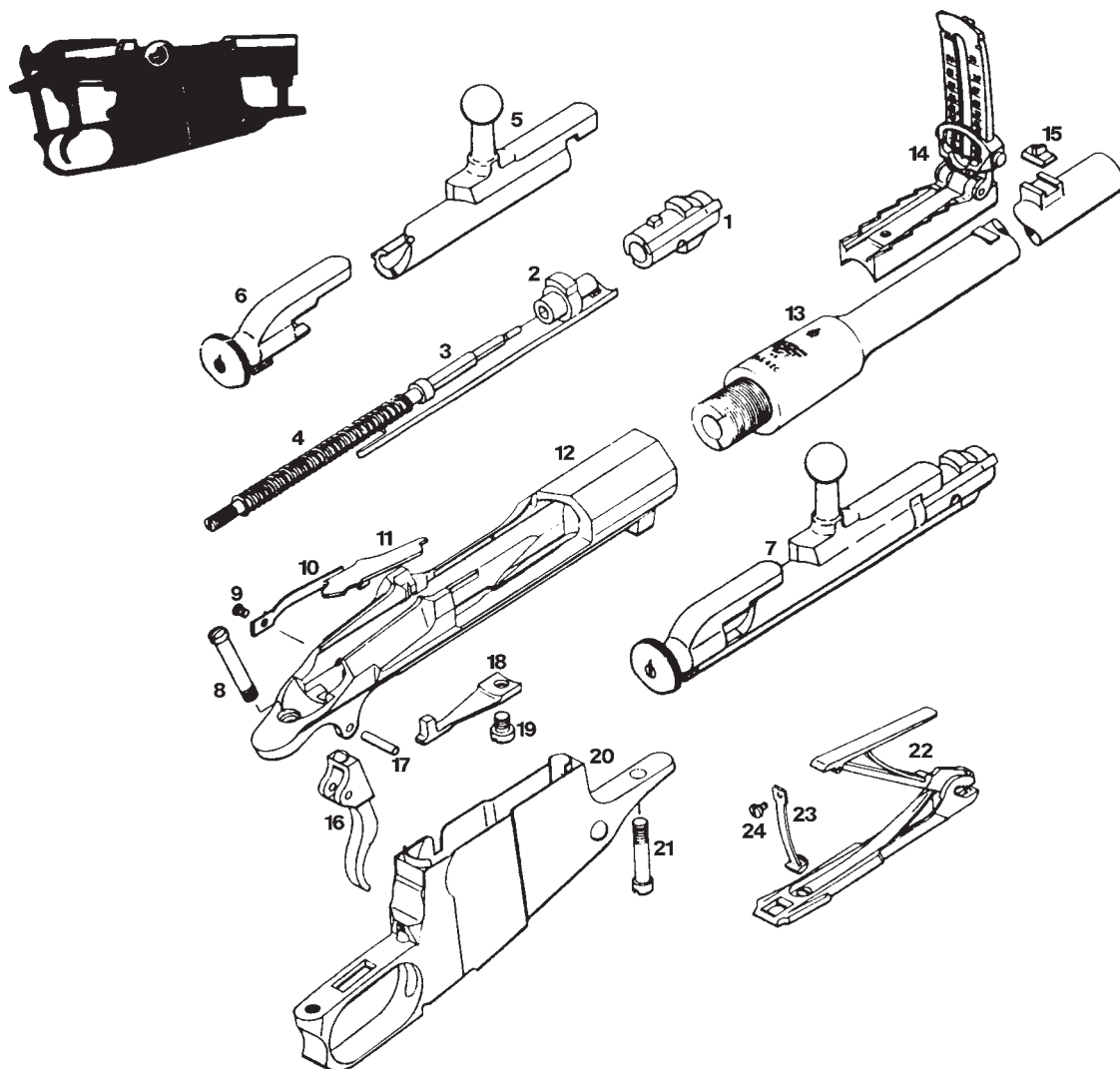


KOU-16	* Sear Selector
KE-55	Sear Selector Link Pivot Pin and Sear Selector Actuator Retaining Pin (2)
OU-66	Sear Selector Pivot Pin
OU-42	* Sear Spring
S-37	Stock Bolt
OU09101	Stock Bolt Lock Washer
S-38	Stock Bolt Washer
OU00411	Stock, Walnut, Pistol Grip
OU00605	* Top Lever
KOU05903	Top Lever/Strut Assembly
OU05601	Top Lever Spring
OU09102	Top Lever Spring Pin
KOU05505	Top Lever Strut

OU07102	Top Lever Trip Pin
OU-72	Top Lever Trip Plunger
OU-73	Top Lever Trip Plunger Spring
KOU-20	Trigger
OU-21	Trigger and Sear Pivot Pin (2)
OU-2	Trigger Guard
S-31	Trigger Guard Retaining Pin and Trigger Stop Pin

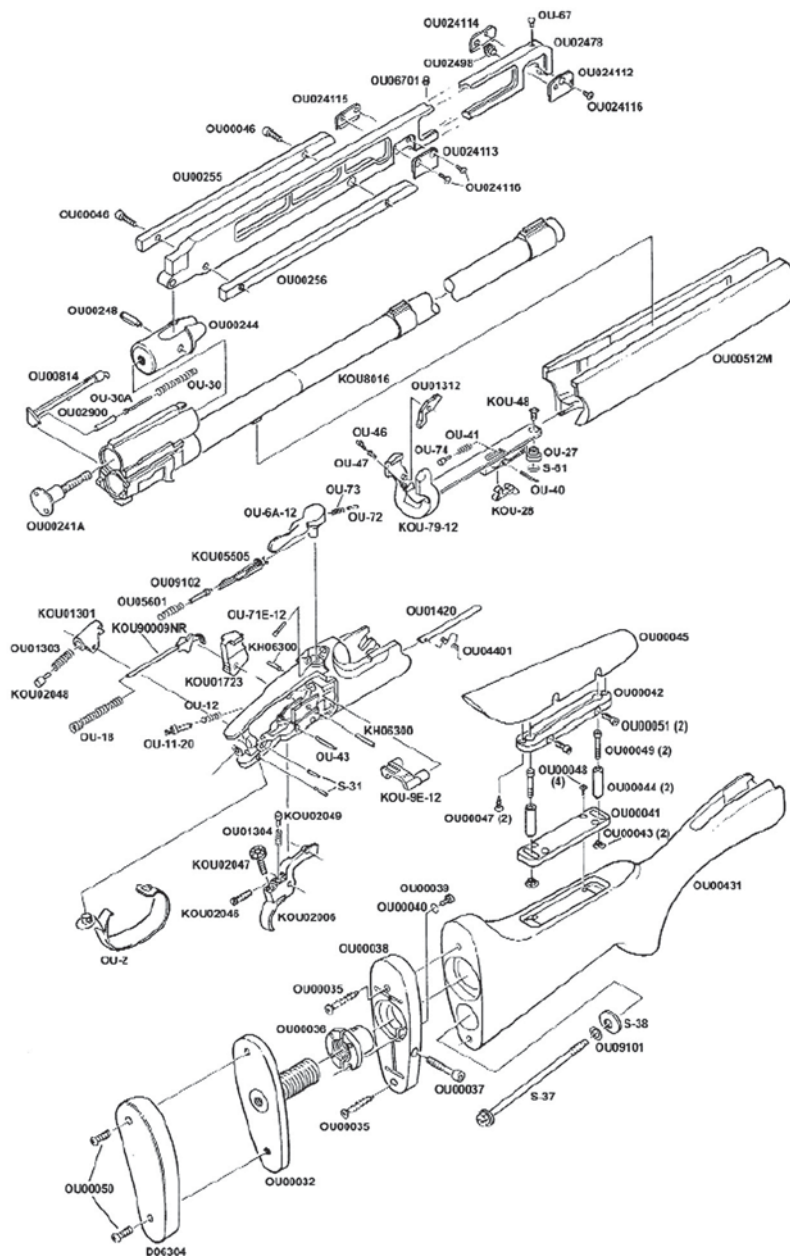
* Parts so marked must be factory fitted.

Red Label Over/Under Shotgun



1 Trigger Guard	24 Sear, Right	46 Ejector Sear Plungers	67 Top Lever Trip
2 Barrel Assembly	25 Sear, Left	47 Ejector Sear Plunger Springs	68 Top Lever Trip Plunger
3 Stock	26 Hammer Strut Assembly, Right	48 Forend Iron Escutcheon Screw	69 Top Lever Trip Plunger Spring
4 Forend	27 Hammer Strut Assembly, Left	49 Blocking Bar	70 Forend Latch Plunger
5 Top Lever	28 Forend Iron Escutcheon	50 Sear Selector Pivot Pin	71 Hammer Interrupter
6 Ejector, Right	29 Forend Latch Lever	51 Sear Selector Actuator Retaining Pin	72 Forend Filler Block, Right
7 Ejector, Left	30 Ejector Plungers	52 Firing Pin Retaining Pin	73 Forend Filler Block, Left
8 Locking Bolt	31 Ejector Springs	53 Inertia Weight Pivot Pins	74 Forend Iron Sub-Assembly
9 Firing Pins	32 Ejector Spring Guides	54 Safety Block	75 Forend Filler Screws
10 Firing Pin Springs	33 Safety Thumb-Piece	55 Inertia Weight	76 Interrupter Plunger Spring
11 Sear Ejector, Right	34 Cocking Cam Pivot Pin	56 Safety Detent Springs	77 Recoil Pad Screws
12 Sear Ejector, Left	35 Trigger Guard Retaining Pin	57 Top Lever Spring Strut	78 Interrupter Plunger
13 Cocking Rods	36 Blocking Bar Retaining Pin	58 Top Lever Spring	79 Pistol Grip Cap
14 Cocking Cam, Right	37 Stock Bolt	59 Inertia Weight Spring	80 Pistol Grip Cap Screw
15 Cocking Cam, Left	38 Stock Bolt Washer	60 Sear Selector Actuator	81 Pistol Grip Cap Medallion
16 Sear Selector	39 Safety Detent Plunger	61 Recoil Pad	82 Forend Escutcheon Medallion
17 Hammer, Right	40 Forend Latch Lever Pin	62 Link	83 Receiver
18 Hammer, Left	41 Forend Latch Spring	63 Trigger Stop Pin	84 Safety Thumb-Piece Detent
19 Hammer Springs	42 Sear Spring	64 Link Retaining Pin	85 Safety Thumb-Piece Detent Spring
20 Trigger	43 Hammer Pivot Pin	65 Sear Selector Pivot Pin	
21 Trigger Pin	44 Cocking Cam Springs	66 Front Sight	
22 Sear Pivot Pin	45 Cocking Cam Sleeves		
23 Barrel Filler Strip			

Trap Model Single Barrel Target Shotgun

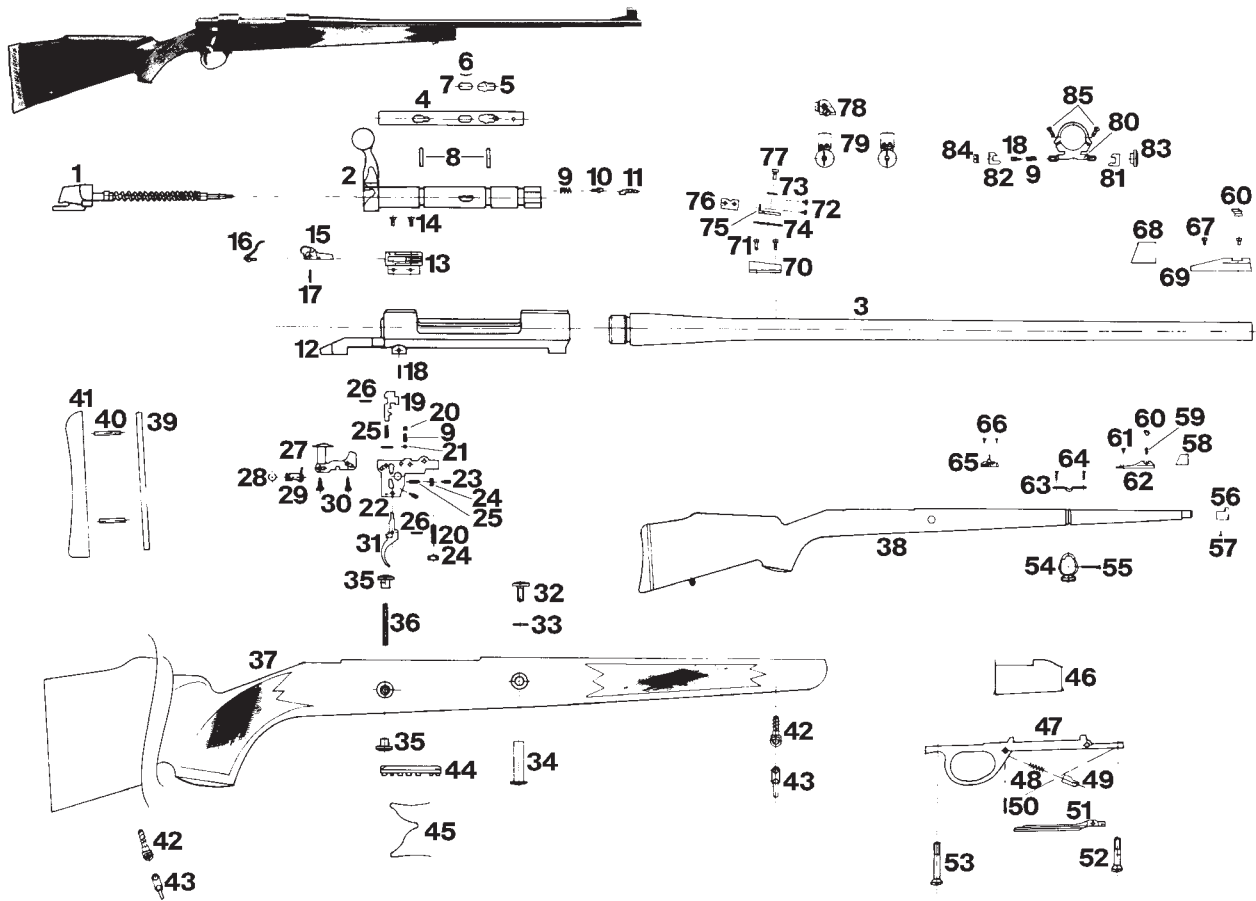


KOU8016 * Barrel Assembly
OU02478 Barrel Rib
OU02498 Barrel Rib Adjustment Gear
OU024112 Barrel Rib Clamp Block, Front
OU024113 Barrel Rib Clamp Block, Rear
OU024114 Barrel Rib Clamp Plate, Front
OU024115 Barrel Rib Clamp Plate, Rear
OU024116 Barrel Rib Clamp Screw (3)
OU00255 Barrel Rib Filler, Left
OU00256 Barrel Rib Filler, Right
OU00046 Barrel Rib Filler Screw (2)
OU00244 Barrel Rib Hinge
OU00248 Barrel Rib Hinge Pin
OU00241A Barrel Rib Hinge Nut Assembly
OU06701 Center Bead
OU01420 Cocking Rod (2)

OU04401 Cocking Rod Spring
OU00050 Butt Pad Screw (2)
OU00032 Butt Plate and Thread Rod
OU00431 Butt Stock
OU00045 Comb, Adjustable
OU00042 Comb Plate
OU00047 Comb Plate Screw (2)
OU00044 Comb Post (2)
OU00051 Comb Post Clamp Screw (2)
OU00043 Comb Post Nut (2)
OU00041 Comb Post Plate
OU00048 Comb Post Plate Screw (4)
OU00049 Comb Post Screw (2)
OU00035 Flat Head Wood Screw (2)
OU00037 Hex Socket Head Cap Screw

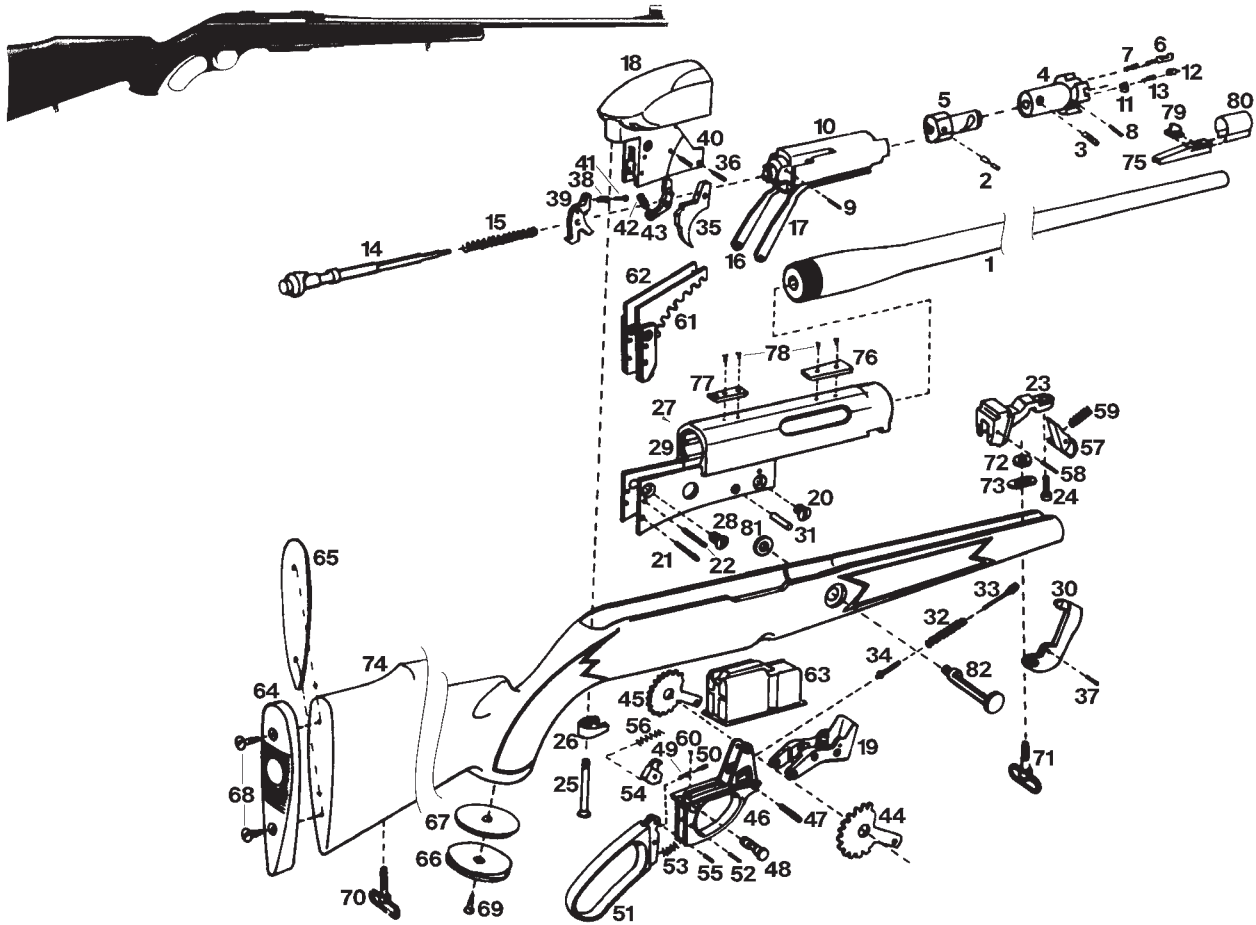
OU00040 Lock Washer
OU00038 Stock Plate
OU00036 Threaded Sleeve
OU00039 Threaded Sleeve
OU00039 Retaining Screw
OU00814 * Ejector
OU02900 Ejector Plunger
OU01312 * Ejector Sear
OU-46 Ejector Sear Plunger
OU-47 Ejector Sear Plunger Spring
OU-30 Ejector Spring
OU-30A Ejector Spring Guide
OU-11-20 * Firing Pin
KH06300 Firing Pin Retaining Pin
OU-12 Firing Pin Spring
OU00512M * Forearm
OU-27 Forend Iron Escutcheon
S-61 Forend Iron Escutcheon Medallion, Brass
KOU-48 Forend Iron Escutcheon Screw
KOU-79-12 * Forend Iron Assembly
KOU-28 Forend Latch Lever
OU-40 Forend Latch Lever Pin
OU-74 Forend Latch Plunger
OU-41 Forend Latch Spring
OU-67 Front Sight, Brass Bead
KOU01723 * Hammer
OU-43 Hammer Pivot Pin
OU-18 Hammer Spring
KOU90000NR * Hammer Strut Assembly
KOU-9E-12 * Locking Bolt
KH06300 Mainspring Lever Pivot Pin
D06304 Recoil Pad, Rubber
S-37 Stock Bolt
OU09101 Stock Bolt Lock Washer
S-38 Stock Bolt Washer
OU-6A-12 * Top Lever
OU05601 Top Lever Spring
OU09102 Top Lever Spring Pin
OU05505 Top Lever Spring Strut
OU-71E-12 Top Lever Trip Pin
OU-72 Top Lever Trip Plunger
OU-73 Top Lever Trip Plunger Spring
KOU02006 Trigger
KOU02049 Trigger Overtravel Detent Plunger
OU01304 Trigger Overtravel Detent Spring
KOU02046 Trigger Overtravel Screw
OU01303 Trigger Spring
KOU01301 Trigger Spring Housing
KOU02048 Trigger Spring Plunger
KOU02047 Trigger Weight of Pull Screw
OU-2 Trigger Guard
S-31 Trigger Guard Retaining Pin and Trigger Stop Pin
***** Parts so marked must be factory fitted.

Finnbear and Forester Bolt-Action Rifle



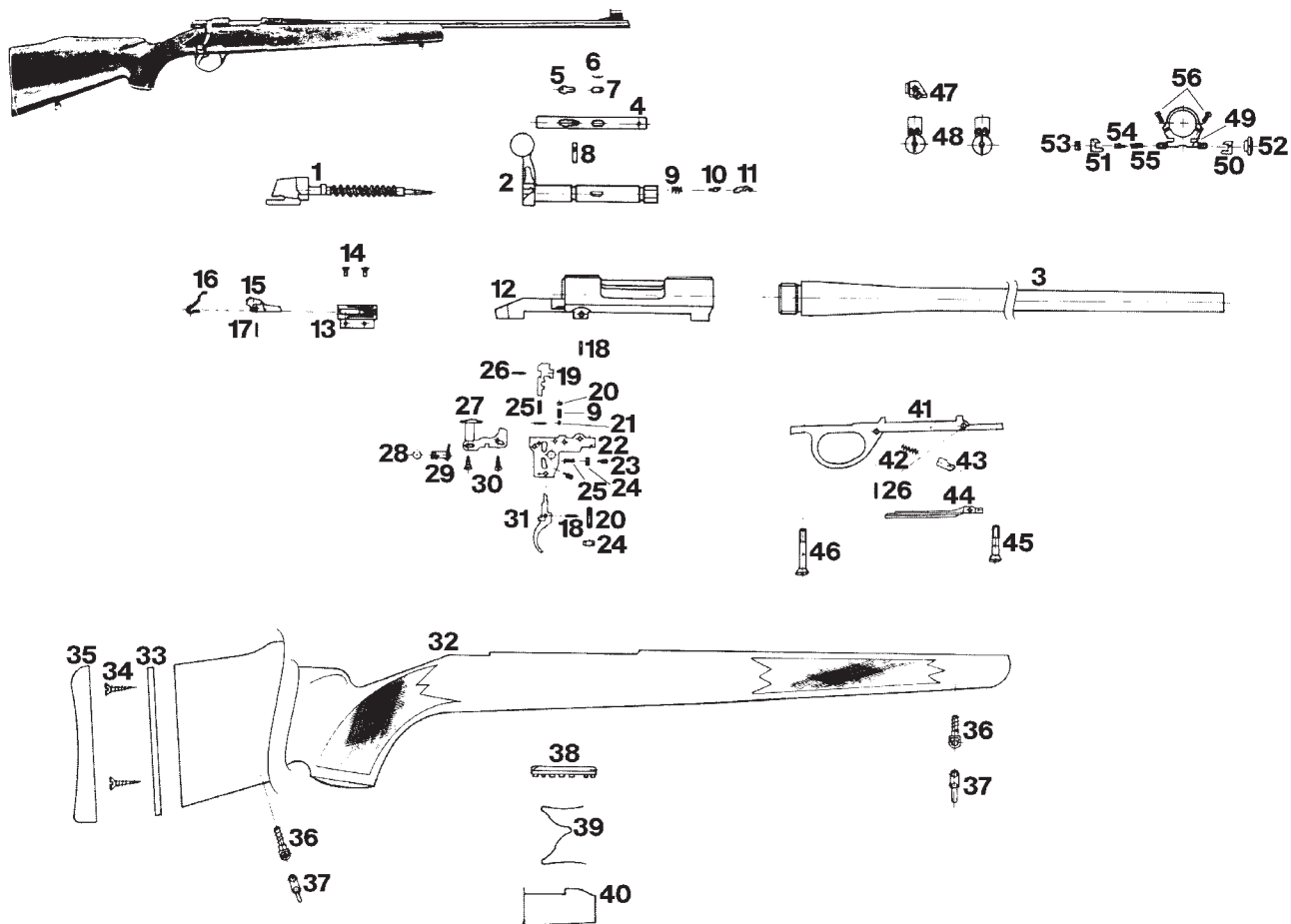
1	Firing Pin Assembly	30	Knob Plate Screws	59	Front Mounting Screw
2	Bolt	31	Trigger	60	Beads
3	Barrel	32	Recoil Lug Screw, Front	61	Rear Mounting Screw
4	Bolt Guide	33	Recoil Lug Spacer	62	Sight Base
5	Bolt Guide Stop Plate	34	Recoil Lug Nut, Front	63	Connecting Plate
6	Bolt Guide Stop Plate Spring	35	Recoil Lug Nuts, Rear	64	Connecting Plate Screws
7	Bolt Guide Stop Spring	36	Recoil Lug Screw, Rear	65	Rear Sight
8	Bolt Guide Mounting Rings	37	Stock Complete, Rifle	66	Rear Sight Mounting Screws
9	Springs	38	Stock Complete, Carbine	67	Sight Base Mounting Screws
10	Extractor Plunger	39	Buttplate Base	68	Front Sight Hood
11	Extractor	40	Mounting Screws	69	Front Sight Base
12	Receiver	41	Buttplate	70	Rear Sight Base
13	Bolt Stop Body	42	Swivel Screws	71	Mounting Screws
14	Bolt Stop Mounting Screws	43	Swivels	72	Sight Body Mounting Screws
15	Bolt Stop	44	Magazine Follower	73	Washer
16	Bolt Stop Spring	45	Magazine Spring	74	Covering Plate
17	Bolt Stop Pin	46	Magazine Box	75	Sight Body
18	Pins	47	Trigger Guard	76	Sight Blade
19	Cocking Piece	48	Floorplate Catch Spring	77	Mounting Screw
20	Set Screws	49	Floorplate Catch	78	Peep Sight Complete
21	Ball	50	Spring Pin	79	Scope Mount Complete
22	Trigger Mechanism Body	51	Floorplate	80	Scope Mount Base
23	Adjusting Screw	52	Front Fastening Screw	81	Scope Mount Locking Piece
24	Hexagon Nut	53	Rear Fastening Screw	82	Scope Mount Adjusting Piece
25	Trigger Spring	54	Stock Band	83	Tightening Screw
26	Spring Pin	55	Stock Band Screw	84	Tightening Screw
27	Knob Plate	56	Muzzle Cap	85	Fastening Screws
28	Stop Ring	57	Muzzle Cap Screw		
29	Safety Shaft Assembly	58	Front Sight Hood		

Finnwolf Lever-Action Rifle



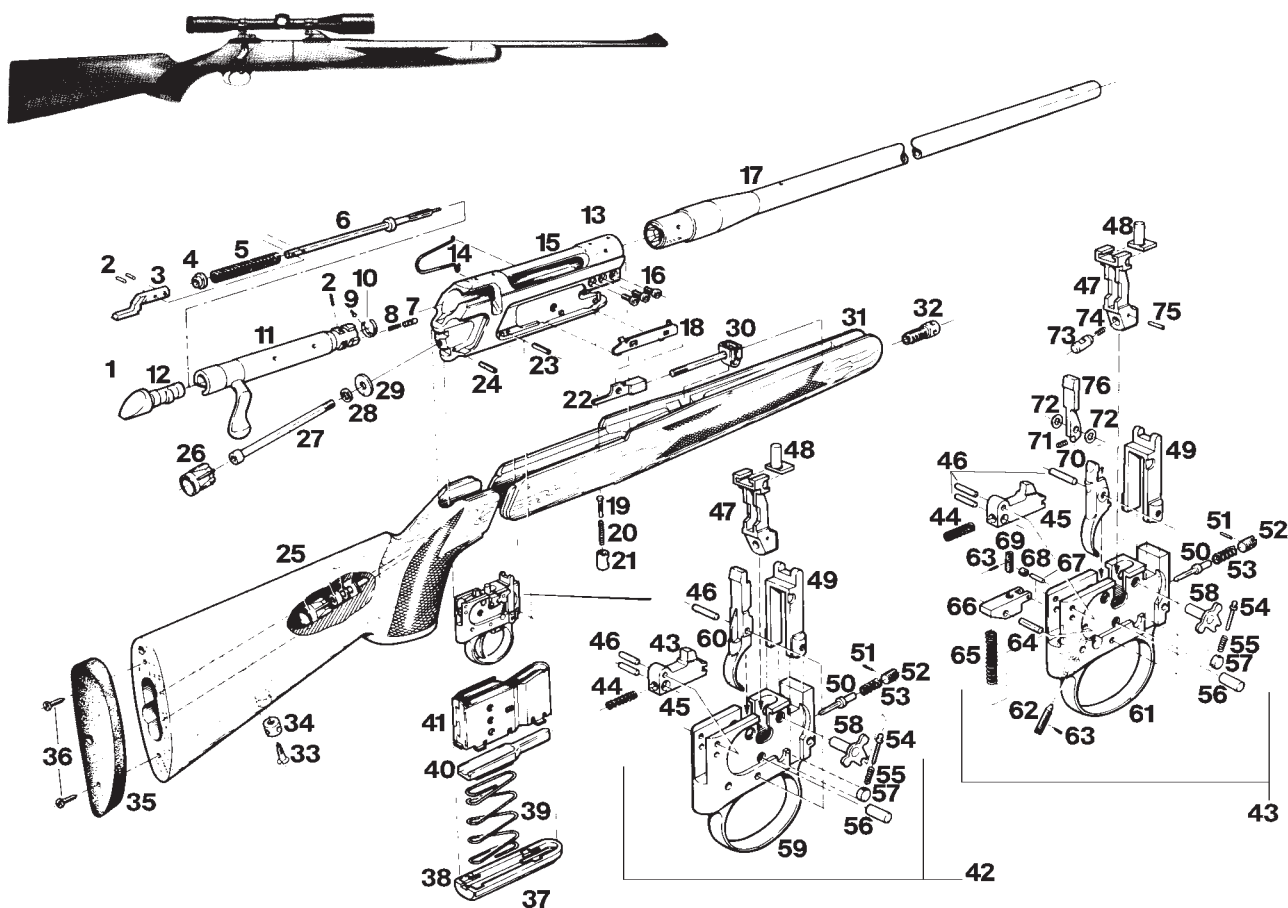
1	Barrel	29	Receiver	56	Finger Lever Catch Spring
2	Connector Link Pin	30	Hammer	57	Magazine Catch
3	Bolt Guide Pin	31	Hammer Pin	58	Magazine Catch Pin
4	Breechbolt	32	Hammer Spring	59	Magazine Catch Spring
5	Slide	33	Hammer Spring Guide Rod	60	Safety Guide Screw
6	Ejector	34	Hammer Spring Guide	61	Rack, Right
7	Ejector Spring	35	Trigger	62	Rack, Left
8	Ejector Pin	36	Trigger Pin	63	Magazine Complete
9	Firing Pin Dowel	37	Hammer Spring and Guide Rod Pin	64	Buttplate
10	Bolt Body	38	Trigger Spring	65	Buttplate Spacer
11	Extractor	39	Front Safety	66	Pistol Grip Cap
12	Extractor Guide	40	Front Safety Pin	67	Pistol Grip Cap Spacer
13	Extractor Spring	41	Trigger Spring Rod	68	Buttplate Screws
14	Firing Pin	42	Hammer Catch Spring	69	Pistol Grip Cap Screw
15	Firing Pin Spring	43	Hammer Catch Complete	70	Stock Swivel
16	Connector Link, Left	44	Rack Lever, Right	71	Upper Swivel
17	Connector Link, Right	45	Rack Lever, Left	72	Upper Swivel Nut
18	Receiver Rear Piece	46	Trigger Guard	73	Upper Swivel Bottom Plate
19	Magazine Rear Stop	47	Trigger Guard Pin	74	Stock
20	Sideplate Screw	48	Safety	75	Front Sight Ramp
21	Sideplate Pin	49	Safety Spring	76	Front Scope Block
22	Sideplate Dowel Pin	50	Safety Button	77	Rear Scope Block
23	Magazine Catch Body	51	Finger Lever	78	Scope Block Screws
24	Front Guard Screw	52	Finger Lever Pin	79	Front Sight Bead
25	Rear Guard Screw	53	Finger Lever Spring	80	Sight Hood
26	Rear Guard Screw Base	54	Finger Lever Catch	81	Recoil Bolt Nut
27	Plug Screw	55	Finger Lever Catch Pin	82	Recoil Bolt

Vixen Bolt-Action Rifle

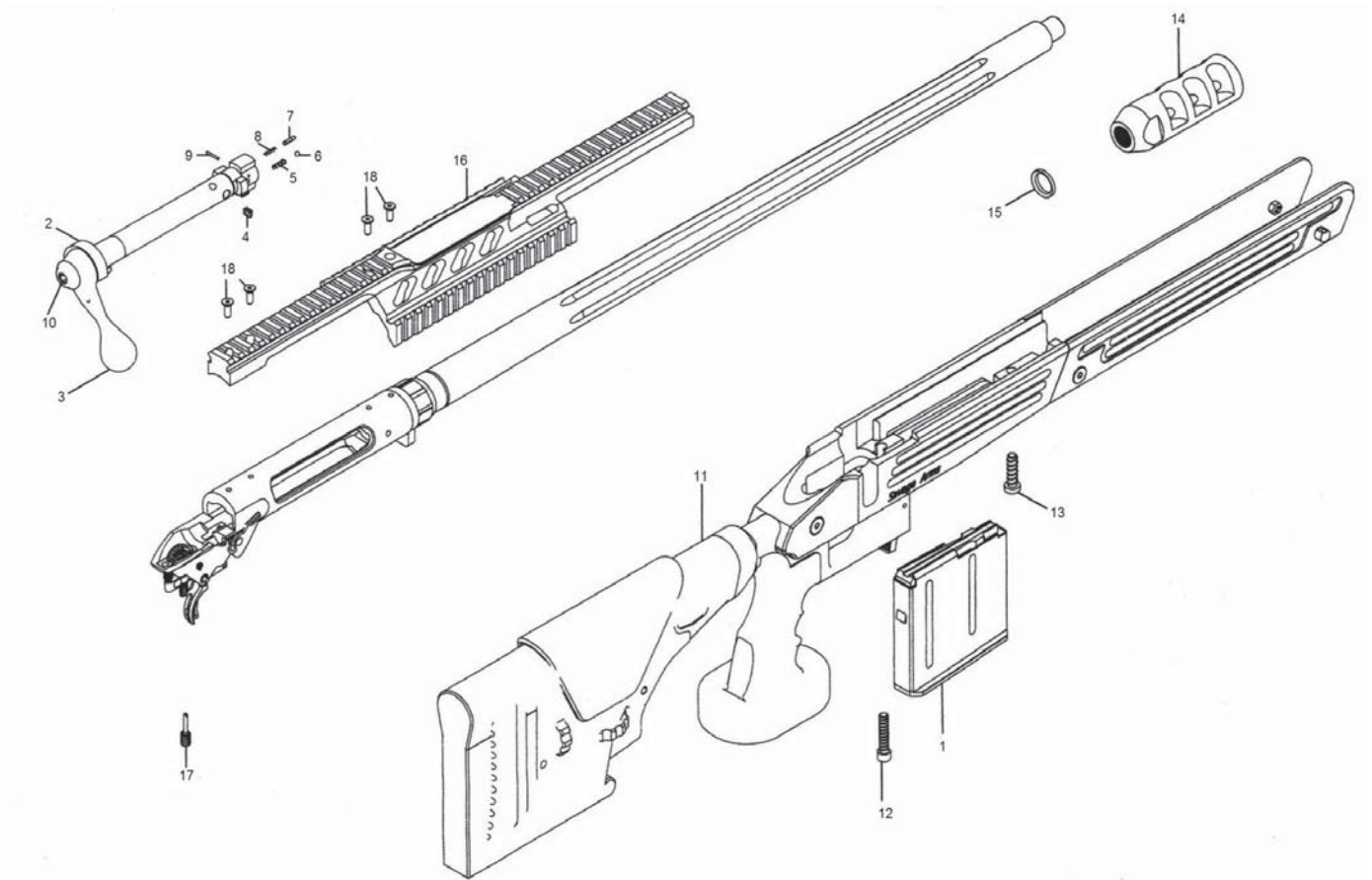


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|----|------------------------------|----|-----------------------------|
| 1 | Firing Pin Assembly | 29 | Safety Shaft Assembly |
| 2 | Bolt | 30 | Knob Plate Screws |
| 3 | Barrel | 31 | Trigger |
| 4 | Bolt Guide | 32 | Stock Complete |
| 5 | Bolt Guide Stop Plate | 33 | Buttplate Base |
| 6 | Bolt Guide Stop Plate Spring | 34 | Mounting Screws |
| 7 | Bolt Guide Stop Spring | 35 | Buttplate |
| 8 | Bolt Guide Mounting Spring | 36 | Swivel Screws |
| 9 | Springs | 37 | Swivels |
| 10 | Extractor Plunger | 38 | Magazine Follower |
| 11 | Extractor | 39 | Magazine Spring |
| 12 | Receiver | 40 | Magazine Box |
| 13 | Bolt Stop Body | 41 | Trigger Guard |
| 14 | Bolt Stop Mounting Screws | 42 | Floorplate Catch Spring |
| 15 | Bolt Stop | 43 | Floorplate Catch |
| 16 | Bolt Stop Spring | 44 | Floorplate |
| 17 | Bolt Stop Pin | 45 | Front Fastening Screw |
| 18 | Pins | 46 | Rear Fastening Screw |
| 19 | Cocking Piece | 47 | Peep Sight Complete |
| 20 | Set Screws | 48 | Scope Mount Complete |
| 21 | Ball | 49 | Scope Mount Base |
| 22 | Trigger Mechanism Body | 50 | Scope Mount Locking Piece |
| 23 | Adjusting Screw | 51 | Scope Mount Adjusting Piece |
| 24 | Hexagon Nut | 52 | Tightening Screw |
| 25 | Trigger Springs | 53 | Tightening Screw |
| 26 | Spring Pin | 54 | Pin |
| 27 | Knob Plate | 55 | Spring |
| 28 | Stop Ring | 56 | Fastening Screws |

200 Bolt-Action Rifle



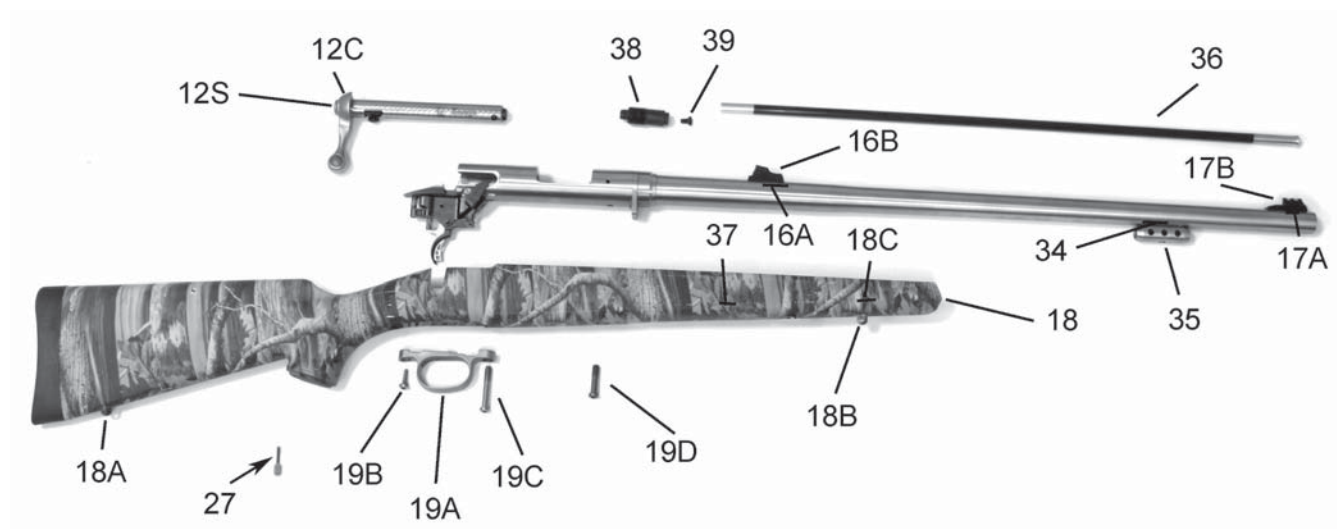
1	Bolt Assembly	26	Retaining Bushing	52	Adjusting Screw for Trigger Spring
2	Slotted Spring Pins	27	Buttstock Screw	53	Compression Spring
3	Firing Pin Nut	28	Washer	54	Spring Pin
4	Collar Bushing	29	Serrated Washer	55	Rocker Arm Spring
5	Firing Pin Spring	30	Forend Screw	56	Cylindrical Pin
6	Firing Pin	31	Forend	57	Spring Support
7	Ejector Pin	32	Sling Swivel Socket for Forend	58	Rocker Arm
8	Compression Spring for Ejector	33	Countersunk-Head Wood Screw	59	Trigger Housing
9	Extractor Rivet	34	Sling Swivel Bushing	60	Direct Trigger
10	Extractor	35	Butt Cap	61	Trigger Housing
11	Bolt Body	36	Butt Cap Screws	62	Adjusting Screw for Set Trigger
12	Cocking Sleeve	37	Magazine	63	Screw Locks
13	Receiver/Barrel	38	Magazine Base	64	Cylindrical Pin
14	Magazine Ejector Spring	39	Magazine Spring	65	Compression Spring for Set Trigger
15	Receiver	40	Feeder	66	Striking Lever for Set Trigger
16	Clamping Screws	41	Magazine Box	67	Cylindrical Pin
17	Barrel	42	Direct Trigger Assembly	68	Roller
18	Magazine Catch	43	Double-Set Trigger Assembly	69	Discharge Screw
19	Guide Pin	44	Compression Spring for Sear	70	Double-Set Trigger
20	Compression Spring for Magazine Catch	45	Sear	71	Compression Spring for Finger Lever
21	Locking Catch	46	Cylindrical Pins	72	Shims
22	Insert	47	Safety Release Catch	73	Spring Pin
23	Slotted Spring Pin, Front	48	Action Catch Pin	74	Spring
24	Slotted Spring Pin, Rear	49	Safety Catch	75	Connex Slotted Spring Pin
25	Buttstock	50	Spring Pin	76	Trigger Bar
		51	Screw Lock		



Courtesy, Savage Arms

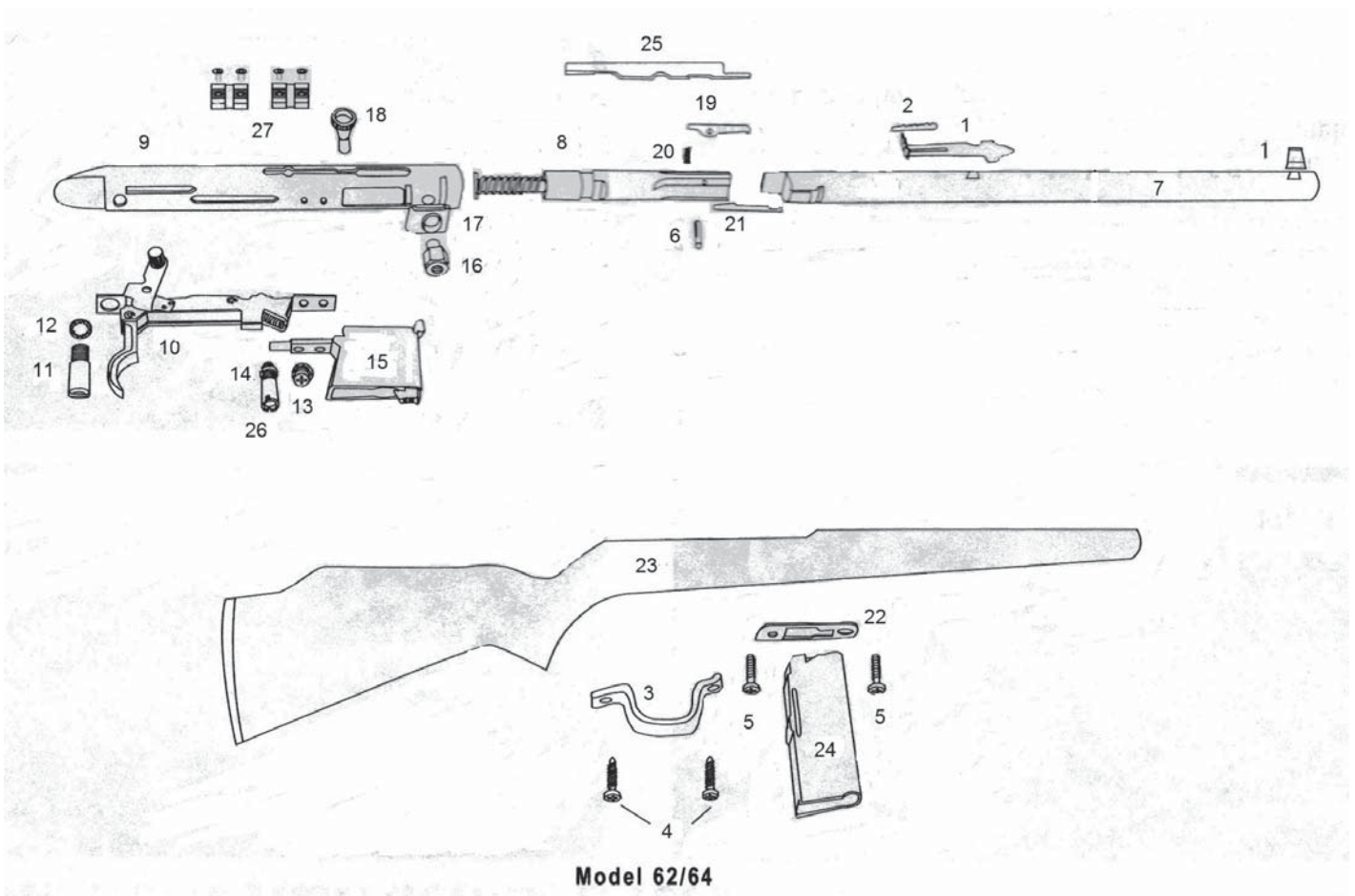
- | | | |
|---|--------------------------------|-----------------------------------|
| 1 Detachable box magazine assembly | 8 Ejector spring | 15 Crush washer |
| 2 Rear baffle assembly | 9 Ejector retaining pin | 16 Scope mount rail |
| 3 Bolt handle | 10 Bolt assembly screw | 17 Tension adjustment tool |
| 4 Extractor | 11 Stock assembly | 18 Scope mount rail screws |
| 5 Extractor spring | 12 Rear action screw | |
| 6 1/8" steel ball | 13 Front action screw | |
| 7 Ejector | 14 Recoil arrestor | |

10ML Muzzleloading Rifle



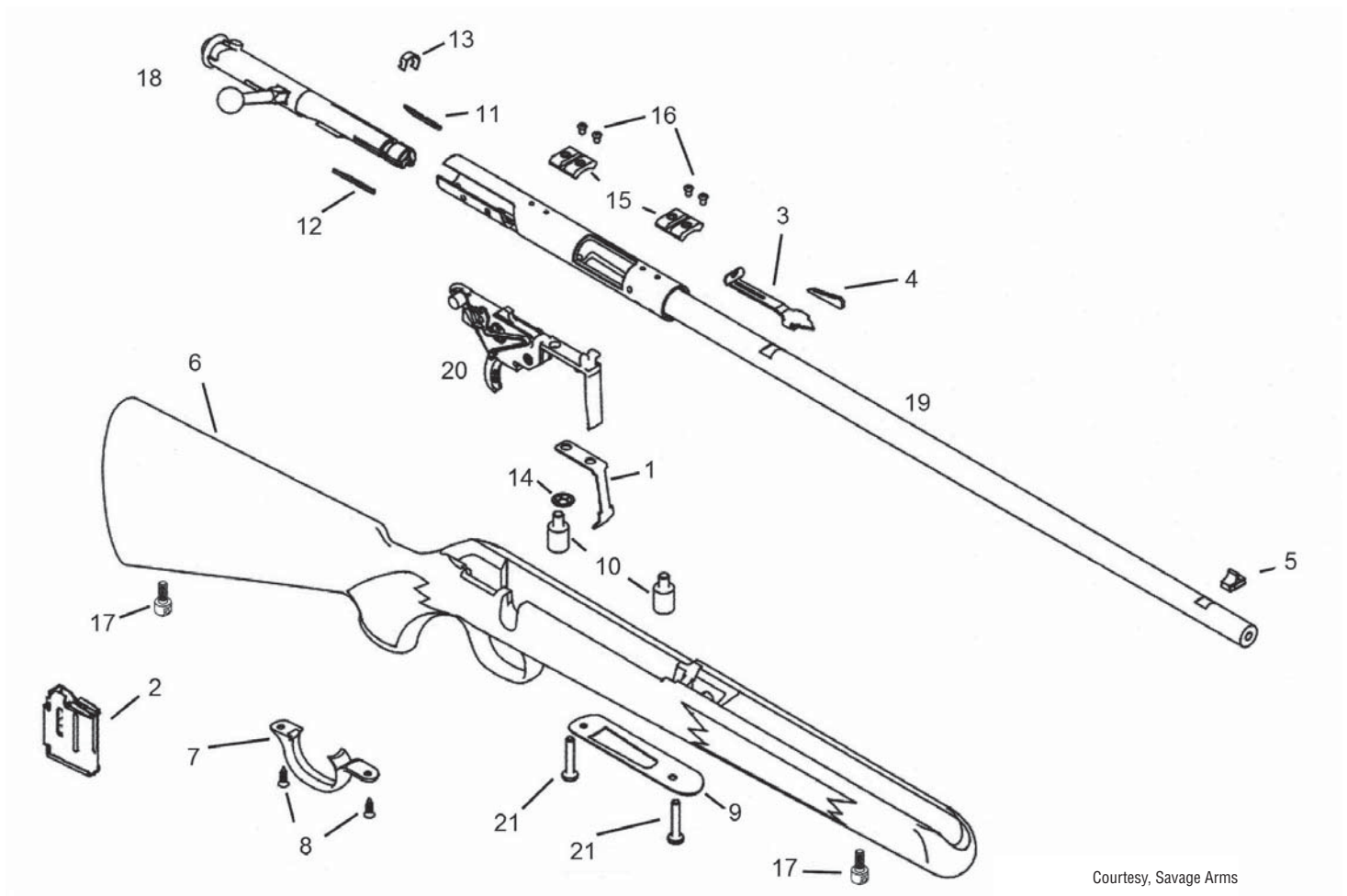
12C	Bolt Handle	19B	Rear Trigger Guard Screw
12S	Bolt Assembly Screw	19C	Rear Action Screw
16A	Rear Sight Screw	19D	Front Action Screw
16B	Rear Sight Assembly	27	Tension Adjustment Tool
17A	Front Sight Screw	34	Cleaning Rod Thimble Screw (not shown)
17B	Front Sight Assembly	35	Cleaning Rod Thimble
18	Stock Assembly	36	Cleaning Rod
18A	3/4" QD Stud Nickel W.S.	37	Cleaning Rod Spring (not shown)
18B	3/8" QD Stud Nickel W.S.	38	Breech Plug
18C	10-32 Hex Nut (not shown)	39	Vent Liner
19A	Trigger Guard		

MODEL 66/64



Courtesy, Savage Arms

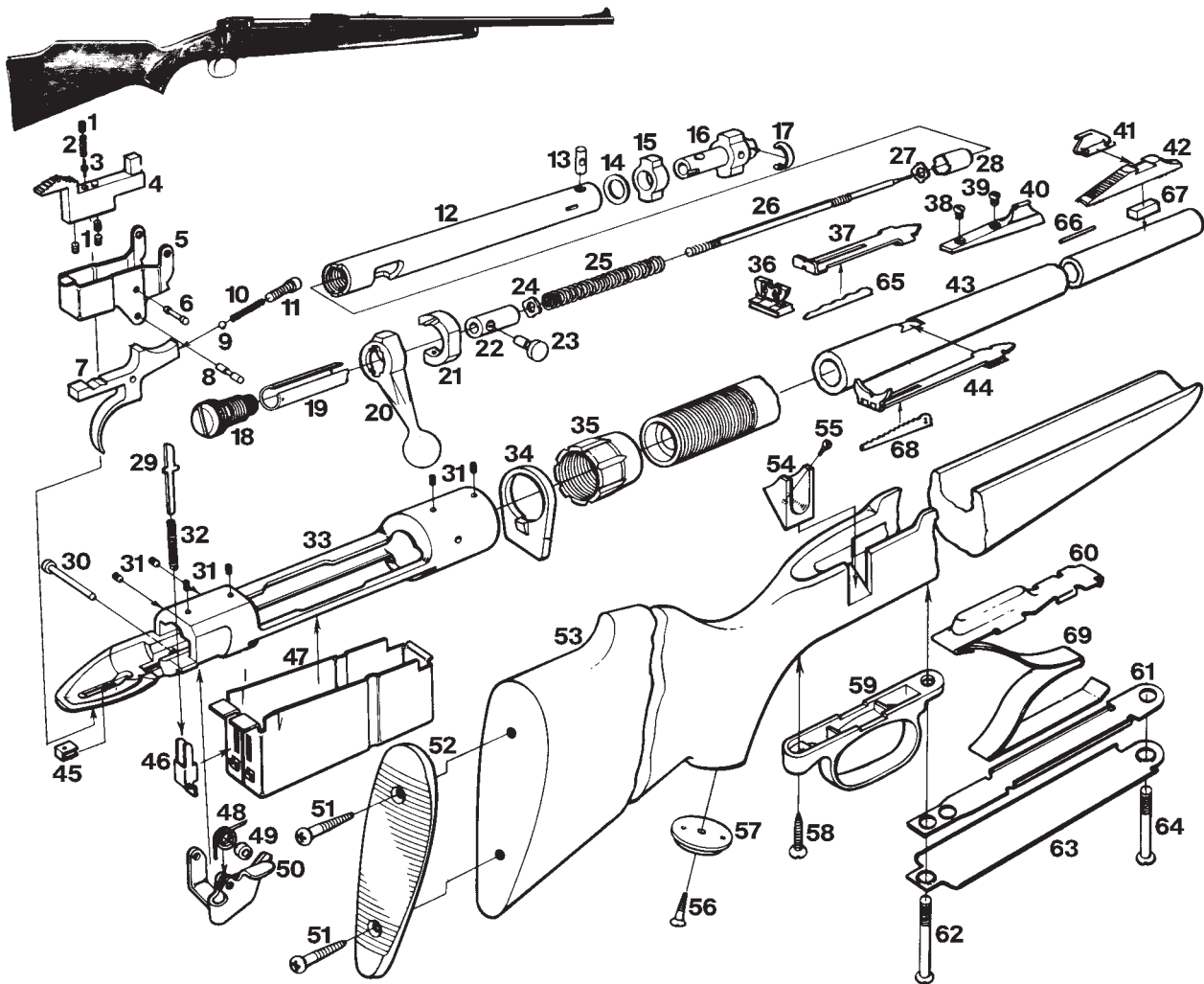
1	Rear sight	11	Rear stud	21	Ejector
2	Universal elevator	12	Rear stud lock washer	22	Magazine plate
3	Trigger guard	13	Magazine housing screw	23	Stock wood
4	Trigger guard/mag plate screw	14	Lock washer	24	Magazine assembly
5	Stock assembly screw	15	Magazine housing assembly	25	Firing pin
6	Extractor pin	16	Front stud	26	Stock assembly stud
7	Barrel	17	Barrel clamp	27	Scope base
8	Bolt assembly	18	Cocking handle	28	Scope base screws
9	Receiver	19	Extractor		
10	Trigger assembly	20	Extractor spring		



Courtesy, Savage Arms

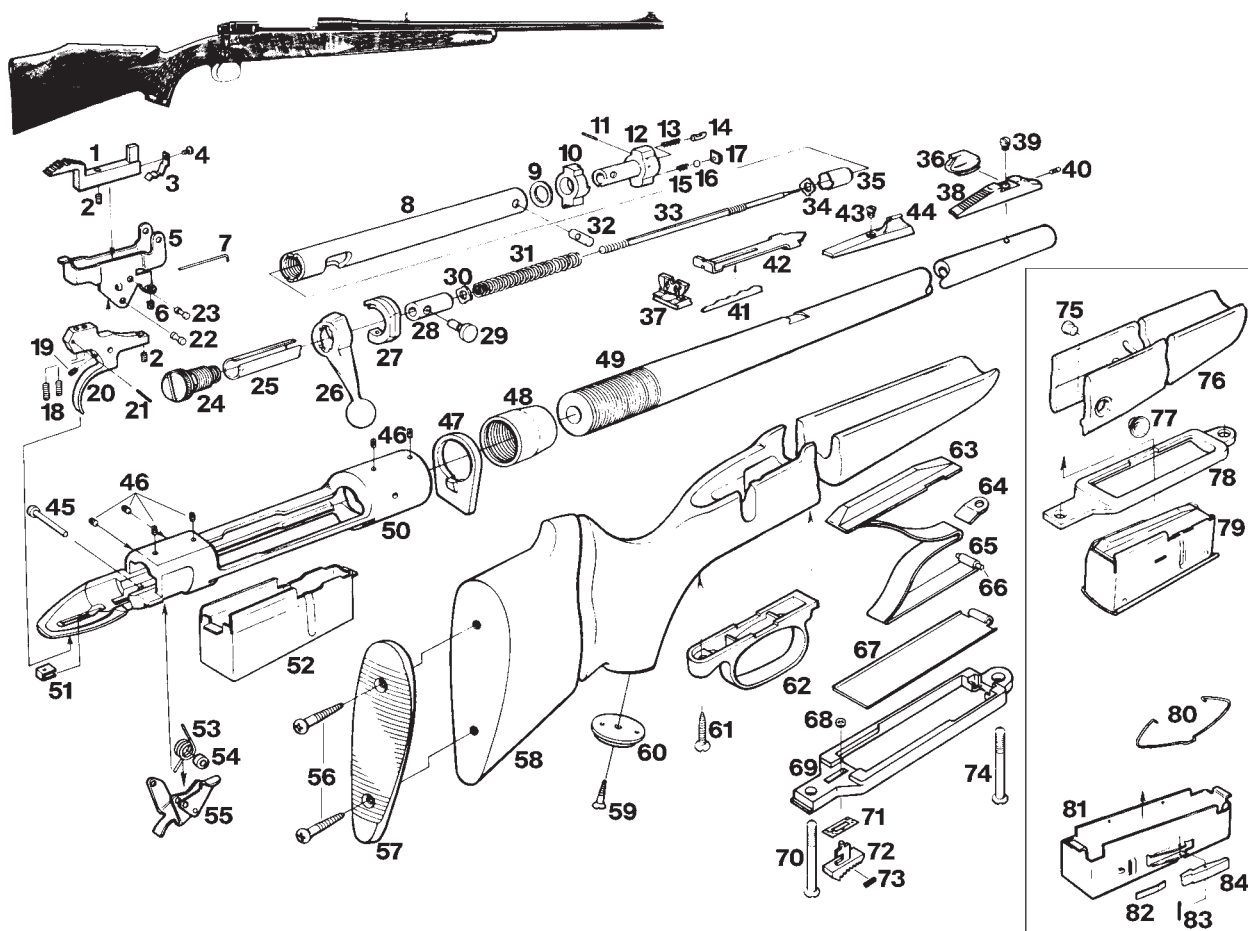
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|---|---------------------------------|-----------------------------|
| 1 Magazine retaining clip/spring | 8 Trigger guard screw | 15 Scope base |
| 2 Detachable box magazine | 9 Magazine plate | 16 Scope base screws |
| 3 Rear sight assembly | 10 Action stud | 17 Swivel studs |
| 4 Elevator | 11 Cartridge guide | 18 Bolt assembly |
| 5 Front sight blade | 12 Extractor | 19 Barreled action |
| 6 Stock assembly | 13 Extractor spring clip | 20 Trigger assembly |
| 7 Trigger guard | 14 Push nut washer | 21 Action screws |

Model 110, 110E, 110M, 110P and 110PE Bolt-Action Rifle



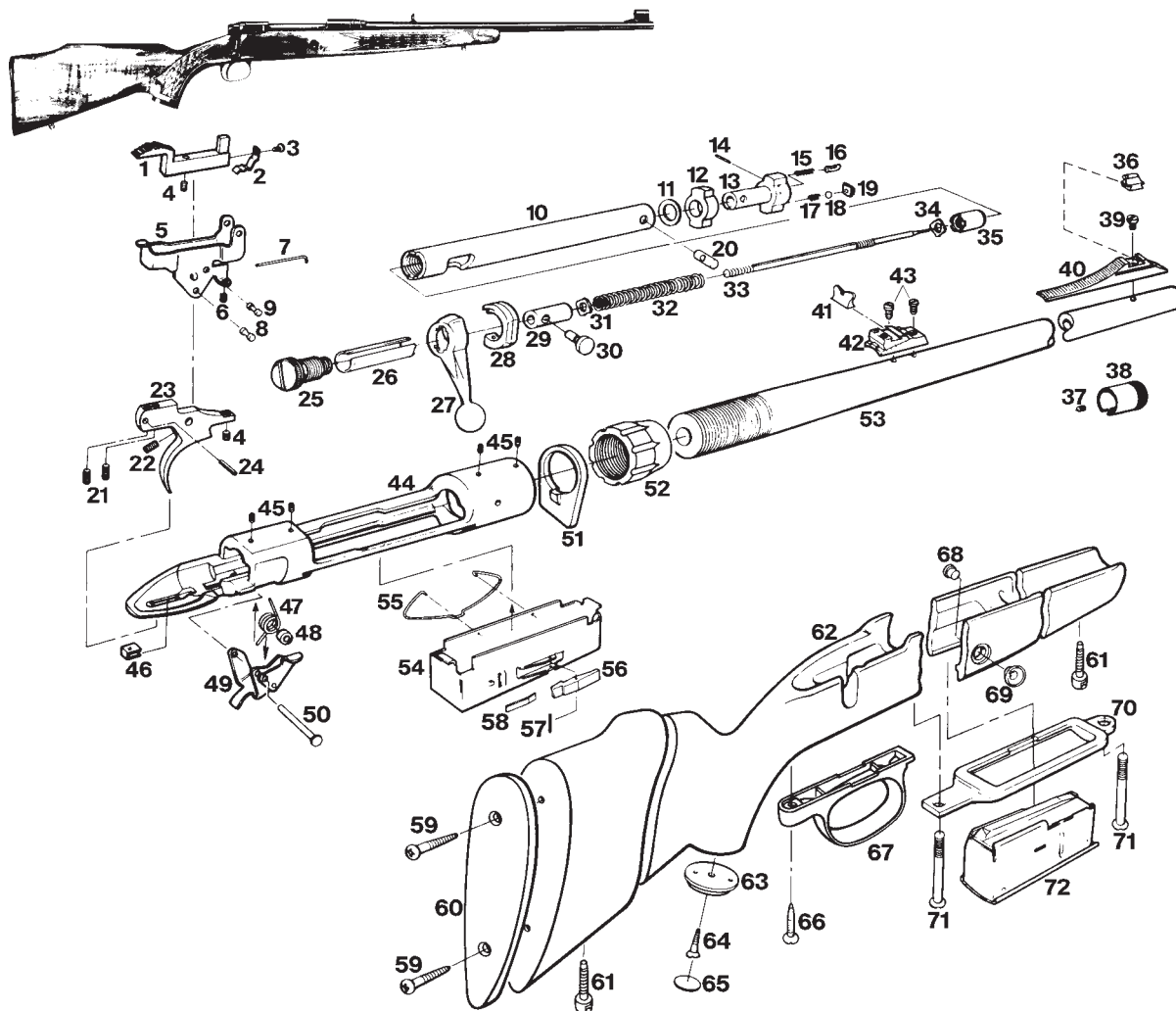
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|----|------------------------------------|----|---------------------------------|----|------------------------------|
| 1 | Trigger Pull Adjusting Screws | 24 | Cocking Piece Lock Washer | 47 | Magazine Box |
| 2 | Trigger Spring | 25 | Mainspring | 48 | Sear Spring |
| 3 | Trigger Spring Plunger | 26 | Firing Pin | 49 | Sear Bushing |
| 4 | Safety | 27 | Firing Pin Stop Nut Lock Washer | 50 | Sear |
| 5 | Trigger Bracket | 28 | Firing Pin Stop Nut | 51 | Buttplate Screws |
| 6 | Safety Bearing Pin | 29 | Ejector | 52 | Buttplate |
| 7 | Trigger | 30 | Sear Pin | 53 | Stock |
| 8 | Trigger Pin | 31 | Dummy Screws | 54 | Bolt Handle Slot Liner |
| 9 | Steel Ball | 32 | Ejector Spring | 55 | Bolt Handle Slot Liner Screw |
| 10 | Trigger Pin Retaining Spring | 33 | Receiver | 56 | Pistol Grip Cap Screw |
| 11 | Trigger Engagement Adjusting Screw | 34 | Recoil Lug | 57 | Pistol Grip Cap |
| 12 | Bolt Body | 35 | Barrel Lock Nut | 58 | Trigger Guard Screw |
| 13 | Bolt Head Retaining Pin | 36 | Rear Sight | 59 | Trigger Guard |
| 14 | Front Baffle Friction Washer | 37 | Rear Sight Step | 60 | Magazine Follower |
| 15 | Bolt Baffle | 38 | Front Sight Screw, Short | 61 | Floorplate Insert |
| 16 | Bolt Head | 39 | Front Sight Screw, Long | 62 | Floorplate Screw, Rear |
| 17 | Extractor | 40 | Front Sight | 63 | Floorplate |
| 18 | Bolt Assembly Screw | 41 | Front Sight Blade | 64 | Floorplate Screw, Front |
| 19 | Cocking Piece Sleeve | 42 | Front Sight and Base Assembly | 65 | Rear Sight Step |
| 20 | Bolt Handle | 43 | Barrel | 66 | Front Sight Pin |
| 21 | Rear Baffle | 44 | Rear Sight and Step | 67 | Front Sight Dovetail Block |
| 22 | Cocking Piece | 45 | Trigger Adjusting Screw Cover | 68 | Rear Sight Step |
| 23 | Cocking Piece Pin | 46 | Magazine Latch | 69 | Magazine Spring |

Model 110B, 110C, 110D and 110E Series J and K Bolt-Action Rifle



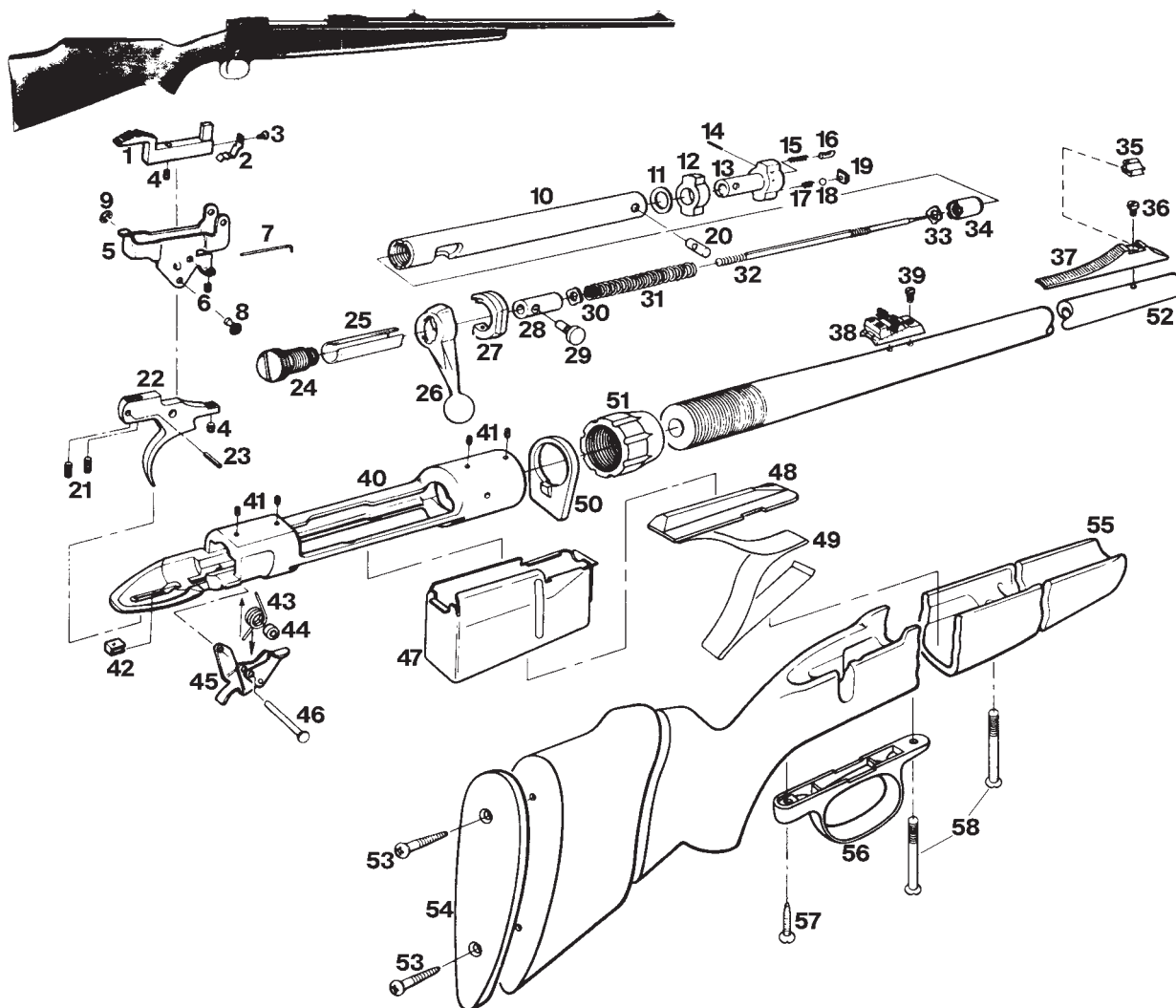
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|------------------------------------|----------------------------------|----------------------------------|
| 1 Safety | 29 Cocking Piece Pin | 57 Buttplate |
| 2 Trigger Pull Adjusting Screw | 30 Cocking Piece Link Washer | 58 Stock |
| 3 Safety Detent Spring | 31 Mainspring | 59 Pistol Grip Cap Screw |
| 4 Safety Detent Spring Screw | 32 Bolt Head Retaining Pin | 60 Pistol Grip Cap |
| 5 Trigger Bracket | 33 Firing Pin Assembly | 61 Trigger Guard Screw |
| 6 Trigger Pull Adjusting Screw | 34 Firing Pin Stop Nut Washer | 62 Trigger Guard |
| 7 Trigger Pull Adjusting Spring | 35 Firing Pin Stop Nut | 63 Magazine Follower Assembly |
| 8 Bolt Body | 36 Front Sight | 64 Hinge Plate Spring |
| 9 Front Baffle Friction Washer | 37 Rear Sight | 65 Magazine Spring |
| 10 Front Baffle | 38 Front Sight Base | 66 Hinge Pin |
| 11 Ejector Retaining Pin | 39 Front Sight Screw | 67 Hinged Plate |
| 12 Bolt Head Assembly | 40 Front Sight Adjusting Screw | 68 Magazine Latch Retaining Ring |
| 13 Ejector Spring | 41 Rear Sight Step | 69 Floorplate |
| 14 Ejector | 42 Rear Sight | 70 Floorplate Screw, Rear |
| 15 Extractor Spring | 43 Front Sight Screw | 71 Magazine Latch Spacer |
| 16 Steel Ball | 44 Front Sight Assembly | 72 Magazine Latch |
| 17 Extractor | 45 Sear Pin | 73 Magazine Latch Spring |
| 18 Trigger Travel Adjusting Screws | 46 Dummy Screw | 74 Floorplate Screw, Front |
| 19 Trigger Pin Retaining Screws | 47 Recoil Lug | 75 Magazine Latch Button |
| 20 Trigger | 48 Barrel Lock Nut | 76 Stock |
| 21 Trigger Spring Pin | 49 Barrel | 77 Escutcheon |
| 22 Trigger Pin | 50 Receiver | 78 Floorplate |
| 23 Safety Bearing Pin | 51 Trigger Adjusting Screw Cover | 79 Magazine Assembly |
| 24 Bolt Assembly Screw | 52 Magazine Box | 80 Magazine Ejector Spring |
| 25 Cocking Piece Sleeve | 53 Sear Spring | 81 Magazine Guide |
| 26 Bolt Handle | 54 Sear Bushing | 82 Magazine Latch Spring |
| 27 Rear Baffle Assembly | 55 Sear Assembly | 83 Magazine Latch Pin |
| 28 Cocking Piece | 56 Buttplate Screws | 84 Magazine Latch |

Model 110C and 110CL Bolt-Action Rifle



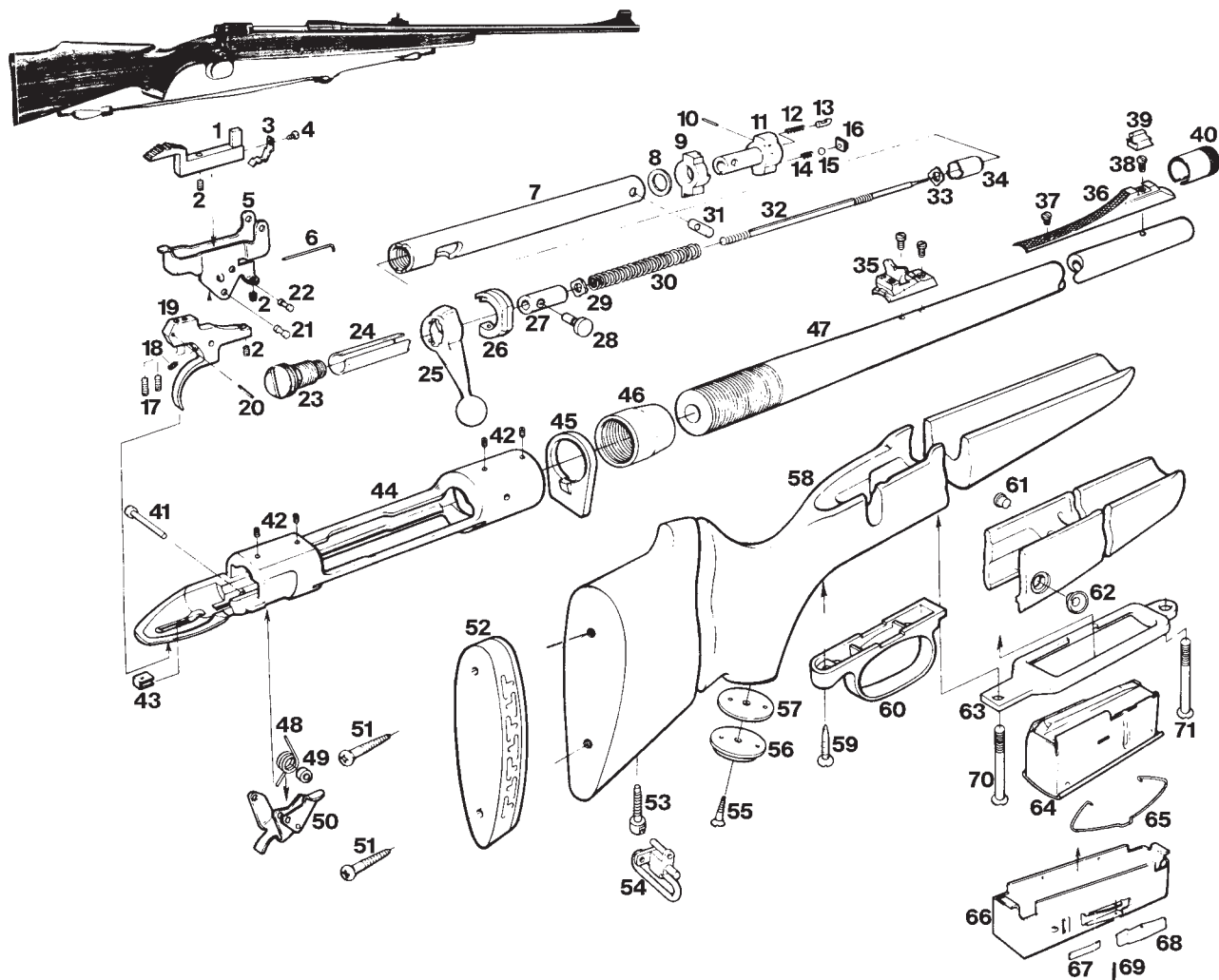
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|----|---------------------------------|----|-------------------------------|----|-------------------------|
| 1 | Safety | 25 | Bolt Assembly Screw | 49 | Sear Assembly |
| 2 | Safety Detent Spring | 26 | Cocking Piece Sleeve | 50 | Sear Pin |
| 3 | Safety Detent Spring Screw | 27 | Bolt Handle | 51 | Recoil Lug |
| 4 | Trigger Pull Adjusting Screw | 28 | Rear Baffle Assembly | 52 | Barrel Lock Nut |
| 5 | Trigger Bracket | 29 | Cocking Piece | 53 | Barrel |
| 6 | Trigger Pull Adjusting Screw | 30 | Cocking Piece Pin | 54 | Magazine Guide |
| 7 | Trigger Pull Adjusting Spring | 31 | Cocking Piece Link Washer | 55 | Magazine Ejector Spring |
| 8 | Trigger Pin | 32 | Mainspring | 56 | Magazine Latch |
| 9 | Safety Bearing Pin | 33 | Firing Pin Assembly | 57 | Magazine Latch Pin |
| 10 | Bolt Body | 34 | Firing Pin Stop Nut Washer | 58 | Magazine Latch Spring |
| 11 | Front Baffle Friction Washer | 35 | Firing Pin Stop Nut | 59 | Buttplate Screws |
| 12 | Front Baffle | 36 | Front Sight | 60 | Buttplate |
| 13 | Bolt Head Assembly | 37 | Front Sight Pin | 61 | Swivel Studs |
| 14 | Ejector Retaining Pin | 38 | Front Sight Hood | 62 | Stock |
| 15 | Ejector Spring | 39 | Front Sight Screw | 63 | Pistol Grip Cap |
| 16 | Ejector | 40 | Front Sight Ramp | 64 | Pistol Grip Cap Screw |
| 17 | Extractor Spring | 41 | Rear Sight Blade | 65 | Medallion |
| 18 | Steel Ball | 42 | Rear Sight Base | 66 | Trigger Guard Screw |
| 19 | Extractor | 43 | Rear Sight Screws | 67 | Trigger Guard |
| 20 | Bolt Head Retaining Pin | 44 | Receiver | 68 | Magazine Latch Button |
| 21 | Trigger Travel Adjusting Screws | 45 | Dummy Screws | 69 | Escutcheon |
| 22 | Trigger Pin Retaining Screw | 46 | Trigger Adjusting Screw Cover | 70 | Floorplate |
| 23 | Trigger | 47 | Sear Spring | 71 | Floorplate Screws |
| 24 | Trigger Spring Pin | 48 | Sear Bushing | 72 | Magazine Box |

Model 110B, 110E, 110F and 110V Bolt-Action Rifle



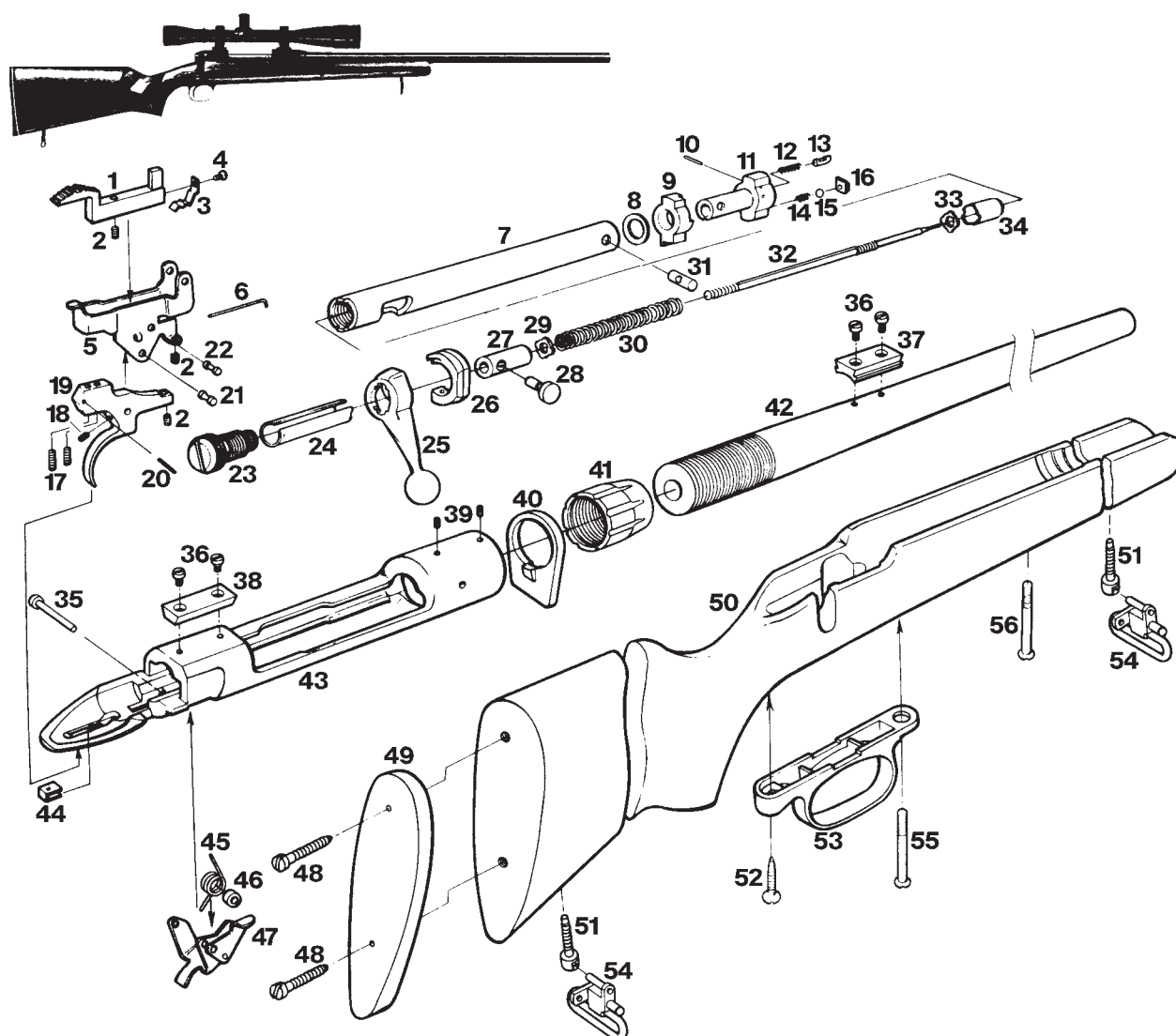
- | | | |
|---------------------------------|------------------------------------|----------------------------------|
| 1 Safety | 21 Trigger Travel Adjusting Screws | 41 Dummy Screws |
| 2 Safety Detent Spring | 22 Trigger | 42 Trigger Adjusting Screw Lever |
| 3 Safety Detent Spring Screw | 23 Trigger Spring Pin | 43 Sear Spring |
| 4 Trigger Pull Adjusting Screw | 24 Bolt Assembly Screw | 44 Sear Bushing |
| 5 Trigger Bracket | 25 Cocking Piece Sleeve | 45 Sear Assembly |
| 6 Trigger Pull Adjusting Screw | 26 Bolt Handle | 46 Sear Pin |
| 7 Trigger Pull Adjusting Spring | 27 Rear Baffle Assembly | 47 Magazine Guide |
| 8 Trigger Pin | 28 Cocking Piece | 48 Magazine Follower |
| 9 Trigger Pin Clip | 29 Cocking Piece Pin | 49 Magazine Spring |
| 10 Bolt Body | 30 Cocking Piece Link Washer | 50 Recoil Lug |
| 11 Front Baffle Friction Washer | 31 Mainspring | 51 Barrel Lock Nut |
| 12 Front Baffle | 32 Firing Pin Assembly | 52 Barrel |
| 13 Bolt Head Assembly | 33 Firing Pin Stop Nut Washer | 53 Buttplate Screws |
| 14 Ejector Retaining Pin | 34 Firing Pin Stop Nut | 54 Buttplate |
| 15 Ejector Spring | 35 Front Sight | 55 Stock |
| 16 Ejector | 36 Front Sight Screw | 56 Trigger Guard |
| 17 Extractor Spring | 37 Front Sight Ramp | 57 Trigger Guard Screw |
| 18 Steel Ball | 38 Rear Sight | 58 Floorplate Screws |
| 19 Extractor | 39 Rear Sight Screw | |
| 20 Bolt Head Retaining Pin | 40 Receiver | |

Model 111 Series J Bolt-Action Rifle



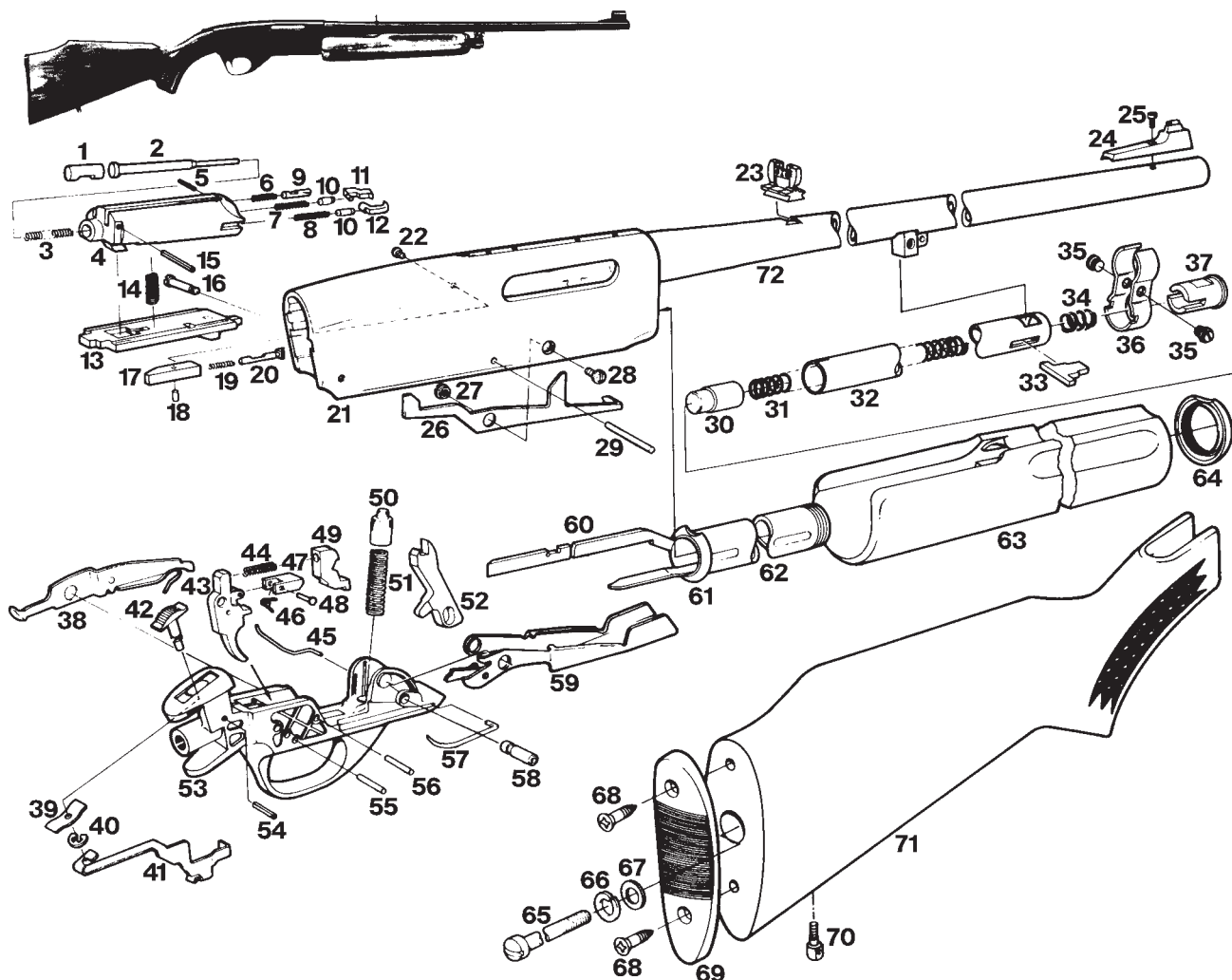
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|----|---------------------------------|----|-------------------------------|----|-------------------------|
| 1 | Safety | 25 | Bolt Handle | 49 | Sear Bushing |
| 2 | Trigger Pull Adjusting Screws | 26 | Rear Baffle Assembly | 50 | Sear Assembly |
| 3 | Safety Detent Spring | 27 | Cocking Piece | 51 | Buttplate Screws |
| 4 | Safety Detent Spring Screw | 28 | Cocking Piece Pin | 52 | Buttplate |
| 5 | Trigger Bracket | 29 | Cocking Piece Link Washer | 53 | Swivel Stud |
| 6 | Trigger Pull Adjusting Spring | 30 | Mainspring | 54 | Swivel |
| 7 | Bolt Body | 31 | Bolt Head Retaining Pin | 55 | Pistol Grip Cap Screw |
| 8 | Front Baffle Friction Washer | 32 | Firing Pin | 56 | Pistol Grip Cap |
| 9 | Front Baffle | 33 | Firing Pin Stop Nut Washer | 57 | Pistol Grip Cap Liner |
| 10 | Ejector Retaining Pin | 34 | Firing Pin Stop Nut | 58 | Stock |
| 11 | Bolt Head | 35 | Rear Sight Assembly | 59 | Trigger Guard Screw |
| 12 | Ejector Spring | 36 | Front Sight Base | 60 | Trigger Guard |
| 13 | Ejector | 37 | Front Sight Screw, Short | 61 | Magazine Latch Button |
| 14 | Extractor Spring | 38 | Front Sight Screw, Long | 62 | Escutcheon |
| 15 | Steel Ball | 39 | Front Sight | 63 | Floorplate |
| 16 | Extractor | 40 | Front Sight Hood | 64 | Magazine Assembly |
| 17 | Trigger Travel Adjusting Screws | 41 | Sear Pin | 65 | Magazine Ejector Spring |
| 18 | Trigger Pin Retaining Screw | 42 | Dummy Screws | 66 | Magazine Guide |
| 19 | Trigger | 43 | Trigger Adjusting Screw Cover | 67 | Magazine Latch Spring |
| 20 | Trigger Spring Pin | 44 | Receiver | 68 | Magazine Latch |
| 21 | Trigger Pin | 45 | Recoil Lug | 69 | Magazine Latch Pin |
| 22 | Safety Bearing Pin | 46 | Barrel Lock Nut | 70 | Floorplate Screw, Rear |
| 23 | Bolt Assembly Screw | 47 | Barrel | 71 | Floorplate Screw, Front |
| 24 | Cocking Piece Sleeve | 48 | Sear Spring | | |

Model 112 Series J Bolt-Action Rifle



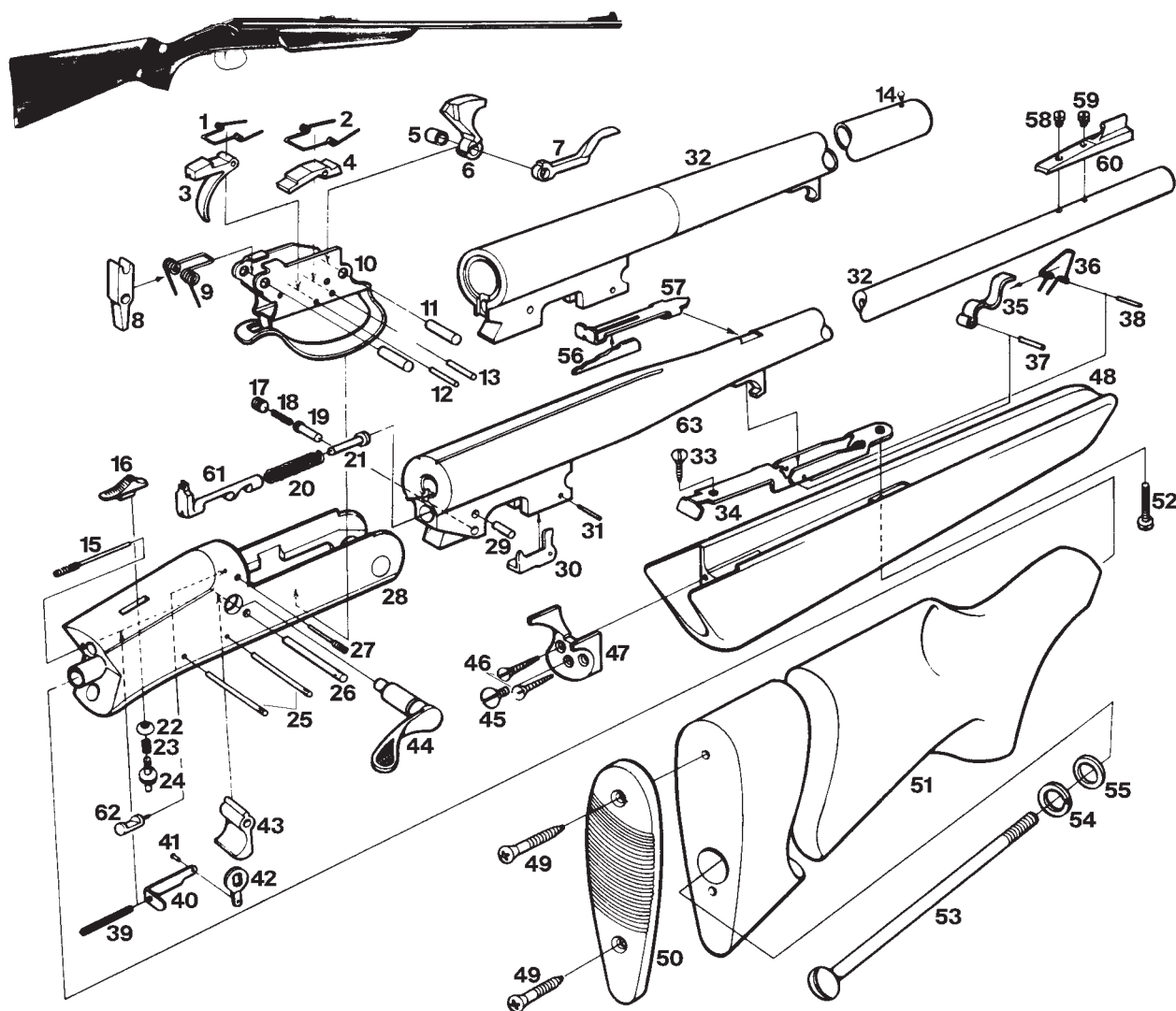
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|------------------------------------|-------------------------------|---------------------------------------|
| 1 Safety | 20 Trigger Spring Pin | 39 Dummy Screws |
| 2 Trigger Pull Adjusting Screws | 21 Trigger Pin | 40 Recoil Lug |
| 3 Safety Detent Spring | 22 Safety Bearing Pin | 41 Barrel Lock Nut |
| 4 Safety Detent Spring Screw | 23 Bolt Assembly Screw | 42 Barrel |
| 5 Trigger Bracket | 24 Cocking Piece Sleeve | 43 Receiver |
| 6 Trigger Pull Adjusting Spring | 25 Bolt Handle | 44 Trigger Pull Adjusting Screw Cover |
| 7 Bolt Body | 26 Rear Baffle Assembly | 45 Sear Spring |
| 8 Front Baffle Friction Washer | 27 Cocking Piece | 46 Sear Bushing |
| 9 Front Baffle | 28 Cocking Piece Pin | 47 Sear |
| 10 Ejector Retaining Pin | 29 Cocking Piece Link Washer | 48 Recoil Pad Screws |
| 11 Bolt Head | 30 Mainspring | 49 Recoil Pad |
| 12 Ejector Spring | 31 Bolt Head Retaining Pin | 50 Stock |
| 13 Ejector | 32 Firing Pin | 51 Swivel Studs |
| 14 Extractor Spring | 33 Firing Pin Stop Nut Washer | 52 Trigger Guard Screw |
| 15 Steel Ball | 34 Firing Pin Stop Nut | 53 Trigger Guard |
| 16 Extractor | 35 Sear Pin | 54 Swivel Loops |
| 17 Trigger Travel Adjusting Screws | 36 Scope Block Screws | 55 Floorplate Screw, Rear |
| 18 Trigger Pin Retaining Screw | 37 Scope Block, Front | 56 Floorplate Screw, Front |
| 19 Trigger | 38 Scope Block, Rear | |

Model 170 and 170C Series A and B Slide-Action Rifle



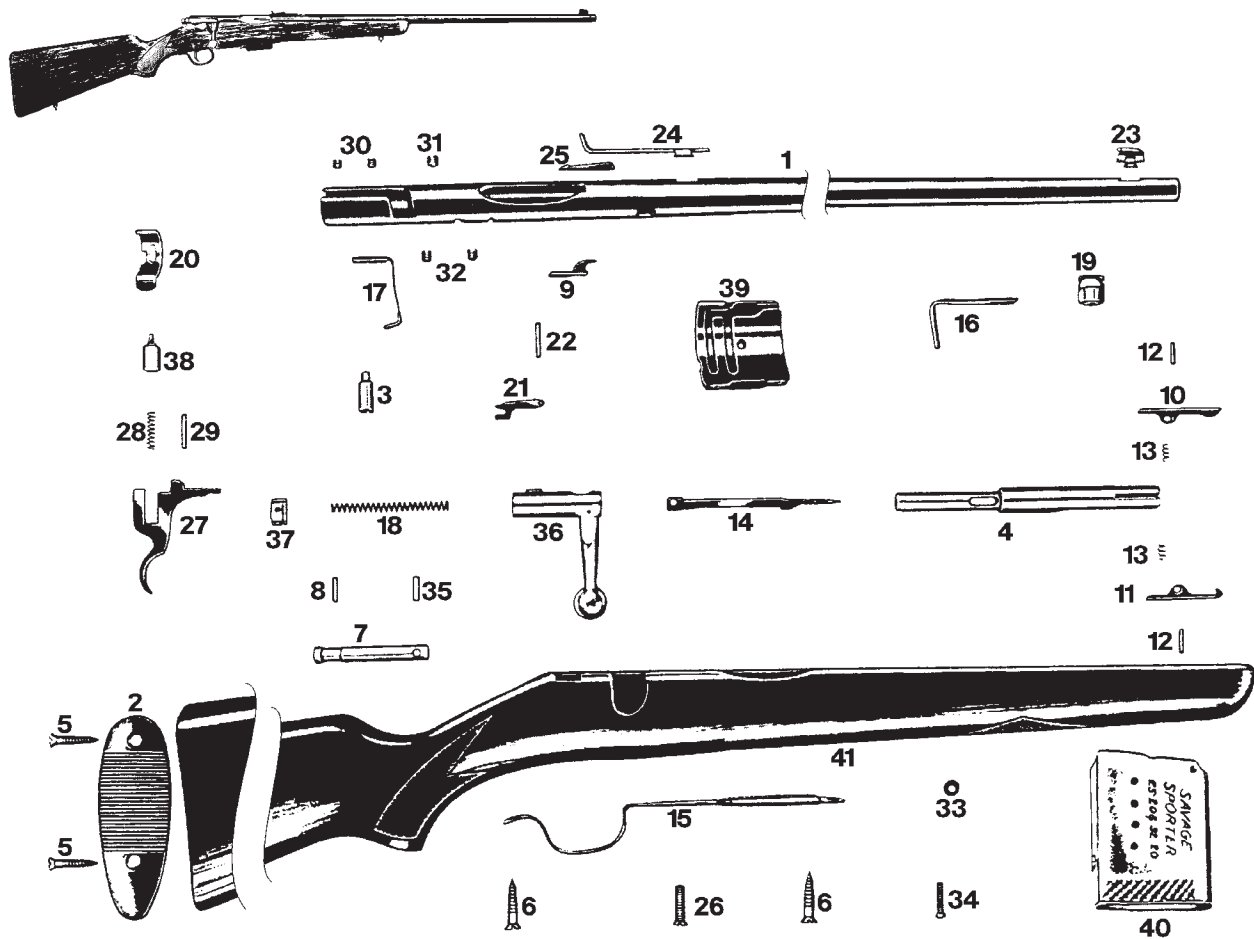
1	Firing Pin Extension	25	Front Sight Screw, Long	49	Sear
2	Firing Pin	26	Cartridge Stop	50	Mainspring Plunger
3	Firing Pin Spring	27	Cartridge Stop Pivot Nut	51	Mainspring
4	Breechbolt	28	Cartridge Stop Pivot Screw	52	Hammer
5	Shell Stop Retaining Pin	29	Trigger Guard Pin	53	Trigger Guard
6	Shell Stop Spring	30	Magazine Follower	54	Safety-Lever Retaining Pin
7	Extractor Spring, Left	31	Magazine Spring	55	Trigger Pin
8	Extractor Spring, Right	32	Magazine Tube	56	Sear Pin
9	Shell Stop	33	Damper	57	Lifter Spring
10	Extractor Plungers	34	Damper Spring	58	Hammer Bushing
11	Extractor, Left	35	Magazine Tube Screws	59	Lifter
12	Extractor, Right	36	Magazine Tube Yoke	60	Operating Handle Bar
13	Slide	37	Magazine Plug	61	Operating Handle Collar, Rear
14	Bolt Support Spring	38	Slide Lock Assembly	62	Operating Handle Tube
15	Firing Pin Stop Pin	39	Safety Spring	63	Operating Handle
16	Trigger Guard Screw	40	Safety Retaining Ring	64	Operating Handle Collar, Front
17	Ejector Assembly	41	Safety-Lever	65	Stock Bolt
18	Ejector Pin	42	Safety	66	Stock Bolt Lock Washer
19	Ejector Spring	43	Trigger Assembly	67	Stock Bolt Washer
20	Ejector Plunger	44	Trigger Spring	68	Buttplate Screws
21	Receiver	45	Slide Lock Release Spring	69	Buttplate
22	Ejector Screw	46	Sear Trip Spring	70	Swivel Stud
23	Rear Sight	47	Sear Trip	71	Stock
24	Front Sight	48	Sear Trip Pin	72	Barrel

Model 219L, 219LD, 220L and 220LD Single-Shot Rifle or Shotgun

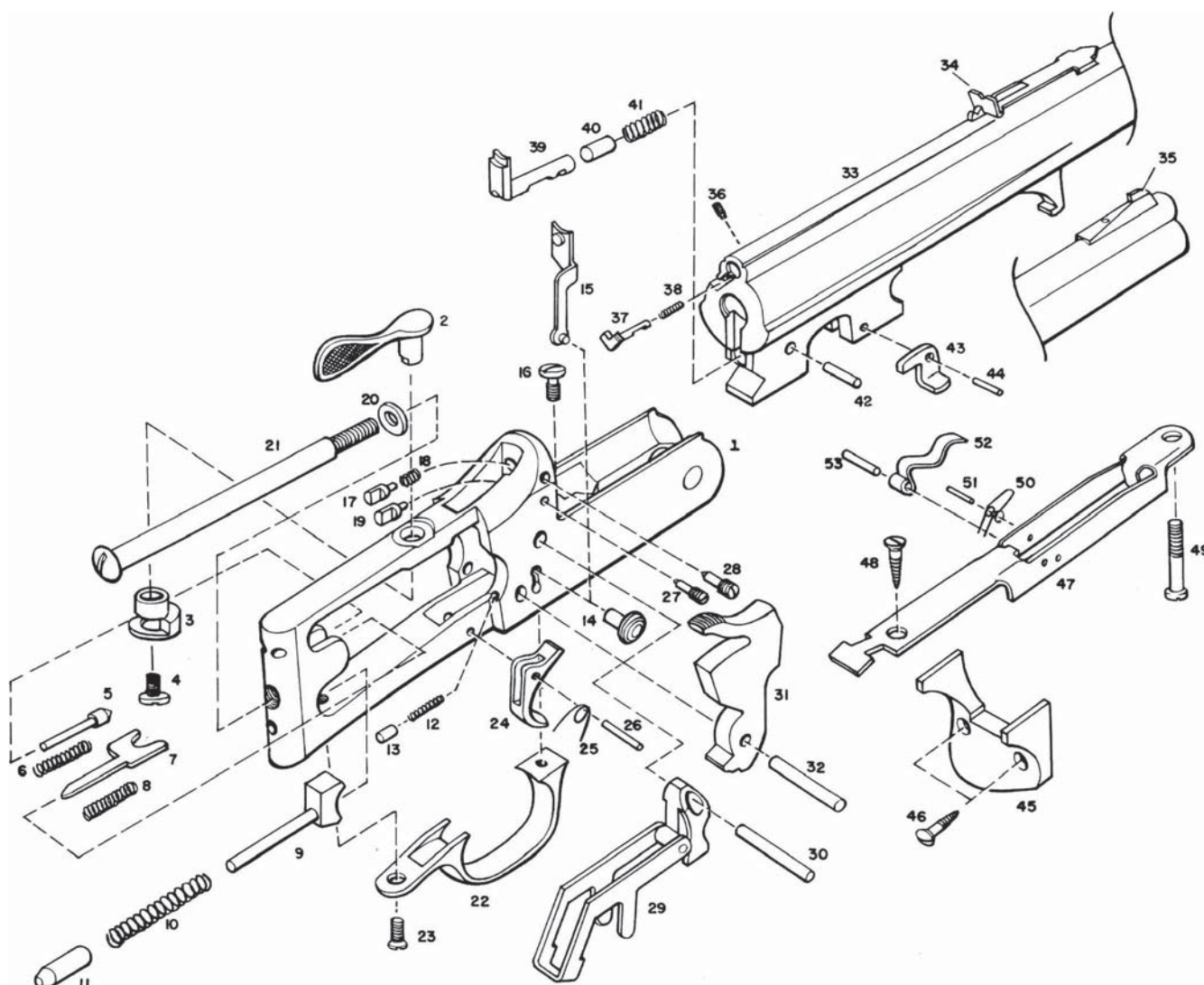


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| 1 Trigger Spring | 23 Safety Spring | 45 Forend Iron Stop Screw |
| 2 Sear Spring | 24 Safety Adjusting Screw | 46 Forend Iron Head Screws |
| 3 Trigger | 25 Trigger Bracket Pins | 47 Forend Iron Head |
| 4 Sear | 26 Locking Bolt Pin | 48 Forend |
| 5 Hammer Spacer | 27 Firing Pin Screw | 49 Buttplate Screws |
| 6 Hammer | 28 Frame | 50 Buttplate |
| 7 Cocking Lever | 29 Extractor Stop Pin | 51 Stock |
| 8 Safety-Lever | 30 Ejector Hook | 52 Forend Screw |
| 9 Hammer Spring | 31 Extractor Lever Pin | 53 Stock Bolt |
| 10 Trigger Bracket | 32 Barrel | 54 Stock Bolt Lock Washer |
| 11 Hammer Pin and Safety-Lever Pin | 33 Forend Spring Housing Screw | 55 Stock Bolt Washer |
| 12 Trigger Pin | 34 Forend Spring Housing | Parts for 219L and 219LD Only |
| 13 Sear Pin | 35 Forend Spring | 56 Rear Sight Step |
| 14 Front Sight | 36 Forend Spring Spring | 57 Rear Sight |
| 15 Safety Slide Spring Pin | 37 Forend Spring Pin | 58 Front Sight Screw, Short |
| 16 Safety Button | 38 Forend Spring Spring Pin | 59 Front Sight Screw, Long |
| 17 Cocking Plunger Spring Screw | 39 Safety Slide Spring | 60 Front Sight |
| 18 Cocking Plunger Spring | 40 Safety Slide | 61 Extractor |
| 19 Cocking Plunger | 41 Safety Slide Rivet | 62 Firing Pin |
| 20 Ejector Spring | 42 Safety Slide Arm | 63 Barrel |
| 21 Ejector Starter Pin | 43 Locking Bolt | |
| 22 Safety Washer | 44 Lever | |
| | | |

Model 23B, 23C and 23D-19H Bolt-Action Rifle



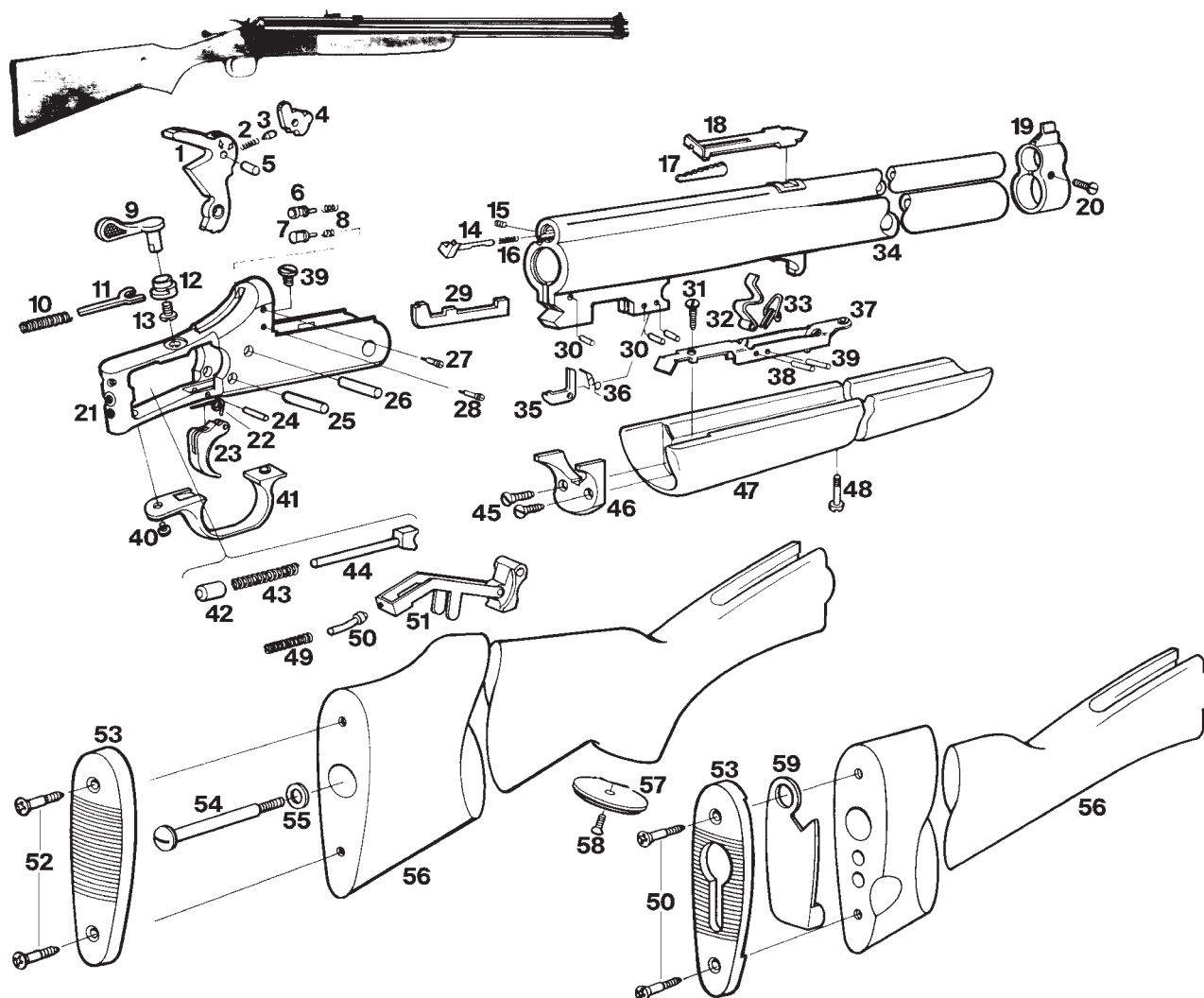
1	Barrel	22	Sear Pin
2	Buttplate	23	Front Sight
3	Barrel Stud	24	Rear Sight
4	Bolt Head	25	Rear Sight Step
5	Buttplate Screws	26	Takedown Screw, Rear
6	Trigger Guard Wood Screw	27	Trigger
7	Cocking Piece	28	Trigger Spring
8	Cocking Piece Pin	29	Trigger Pin
9	Ejector	30	Sight Dummy Screw, Small
10	Extractor, Left	31	Sight Dummy Screw, Large
11	Extractor, Right	32	Telescope Dummy Screws
12	Extractor Pins	33	Escutcheon
13	Extractor Springs	34	Takedown Screw, Front
14	Firing Pin	35	Bolt Pin
15	Trigger Guard	36	Bolt Sleeve
16	Magazine Retainer, Front	37	Bolt Sleeve Retaining Collar
17	Magazine Retainer, Rear	38	Trigger Spring Box
18	Mainspring	39	Magazine Assembly (Model 23D-19H)
19	Recoil Lug	40	Magazine Assembly (Old Style)
20	Safety	41	Stock
21	Sear		

.22 / .410 Combo Gun (Early Model)

1	Frame	20	Stock Bolt Washer	39	Extractor, 410 ga.
2	Top Snap	21	Stock Bolt	40	Extractor Stem
3	Top Snap Sleeve	22	Trigger Guard	41	Extractor Lever Spring
4	Top Snap Screw	23	Rear Trigger Guard Screw	42	Extractor Pin
5	Locking Bolt Plunger	24	Trigger	43	Extractor Lever
6	Locking Bolt Plunger Spring	25	Trigger Spring	44	Extractor Lever Pin
7	Top Snap Plunger	26	Trigger Pin	45	Fore-end Iron Head
8	Top Snap Plunger Spring	27	Firing Pin Screw, 410 ga.	46	Fore-end Iron Head Screws (2)
9	Mainspring Plunger	28	Firing Pin Screw, 22 cal.	47	Fore-end Spring Housing
10	Mainspring	29	Locking Bolt Assembly	48	Fore-end Spring Housing Screw, Rear
11	Mainspring Plunger Seat	30	Locking Bolt Pin	49	Fore-end Spring Housing Screw, Front
12	Selector Button Plunger Spring	31	Hammer	50	Fore-end Spring Spring
13	Selector Button Plunger	32	Hammer Pin	51	Fore-end Spring Spring Pin
14	Selector Button	33	Barrels	52	Fore-end Spring
15	Selector	34	Rear Sight Assembly	53	Fore-end Spring Pin
16	Front Trigger Guard Screw	35	Front Sight Assembly		
17	Firing Pin, 22 cal.	36	Extractor Screw		
18	Firing Pin Spring	37	Extractor, 22 cal.		
19	Firing Pin, 410 ga.	38	Extractor Spring		

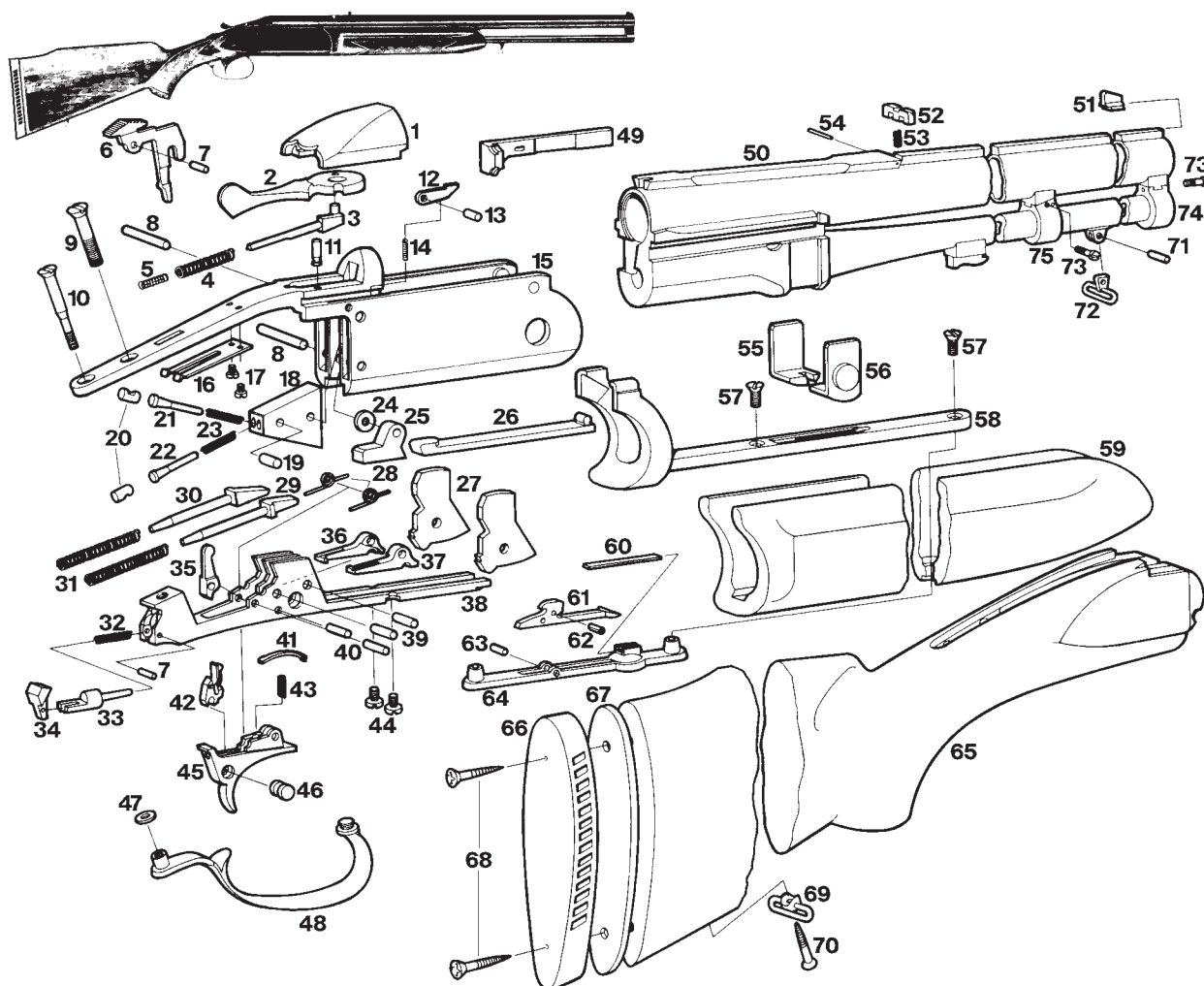
Buttstock, buttplate and fore-end are not shown.

Model 24, 24C and 24D Series M, P and S Combo



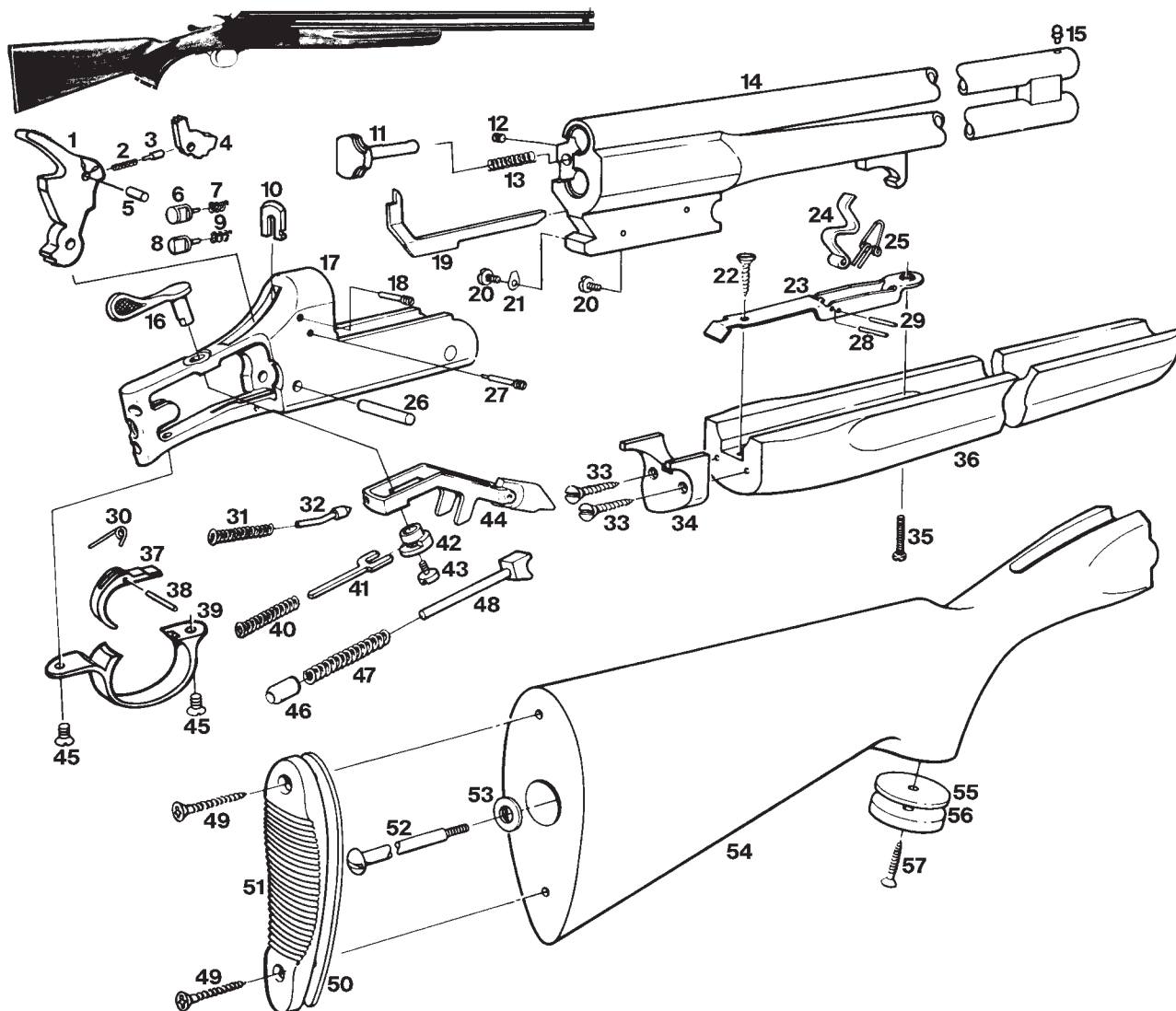
1	Hammer Assembly	21	Frame	40	Trigger Guard Screw
2	Selector Plunger Spring	22	Trigger Spring	41	Trigger Guard
3	Selector Plunger	23	Trigger	42	Mainspring Plunger Seat
4	Selector	24	Trigger Pin	43	Mainspring
5	Selector Pin	25	Hammer Pin	44	Mainspring Plunger Assembly
6	Firing Pin (Rifle)	26	Locking Bolt Pin	45	Forend Iron Head Screws
7	Firing Pin (Shotgun)	27	Firing Pin Screw (Shotgun)	46	Forend Pivot Plate
8	Firing Pin Springs	28	Firing Pin Screw (Rifle)	47	Forend Wood
9	Top Snap	29	Ejector	48	Forend Screw
10	Top Snap Spring	30	Extractor Lever Pin and Lever Spring Pin and Stop Pin	49	Locking Bolt Spring
11	Top Snap Plunger	31	Forend Spring Housing Screw	50	Locking Bolt Plunger
12	Top Snap Sleeve	32	Forend Spring	51	Locking Bolt Assembly
13	Top Snap/Trigger Guard Screw	33	Forend Spring Spring	52	Buttplate Screws
14	Extractor	34	Barrels	53	Buttplate
15	Extractor Screw	35	Extractor Lever	54	Stock Bolt
16	Extractor Spring	36	Extractor Lever Spring	55	Stock Bolt Washer
17	Rear Sight Step	37	Forend Spring Housing	56	Stock
18	Rear Sight	38	Forend Spring Pin	57	Pistol Grip Cap
19	Barrel Band and Front Sight	39	Forend Spring Spring Pin	58	Pistol Grip Cap Screw
20	Barrel Band Screw			59	Trap Cover

Model 2400 Combo



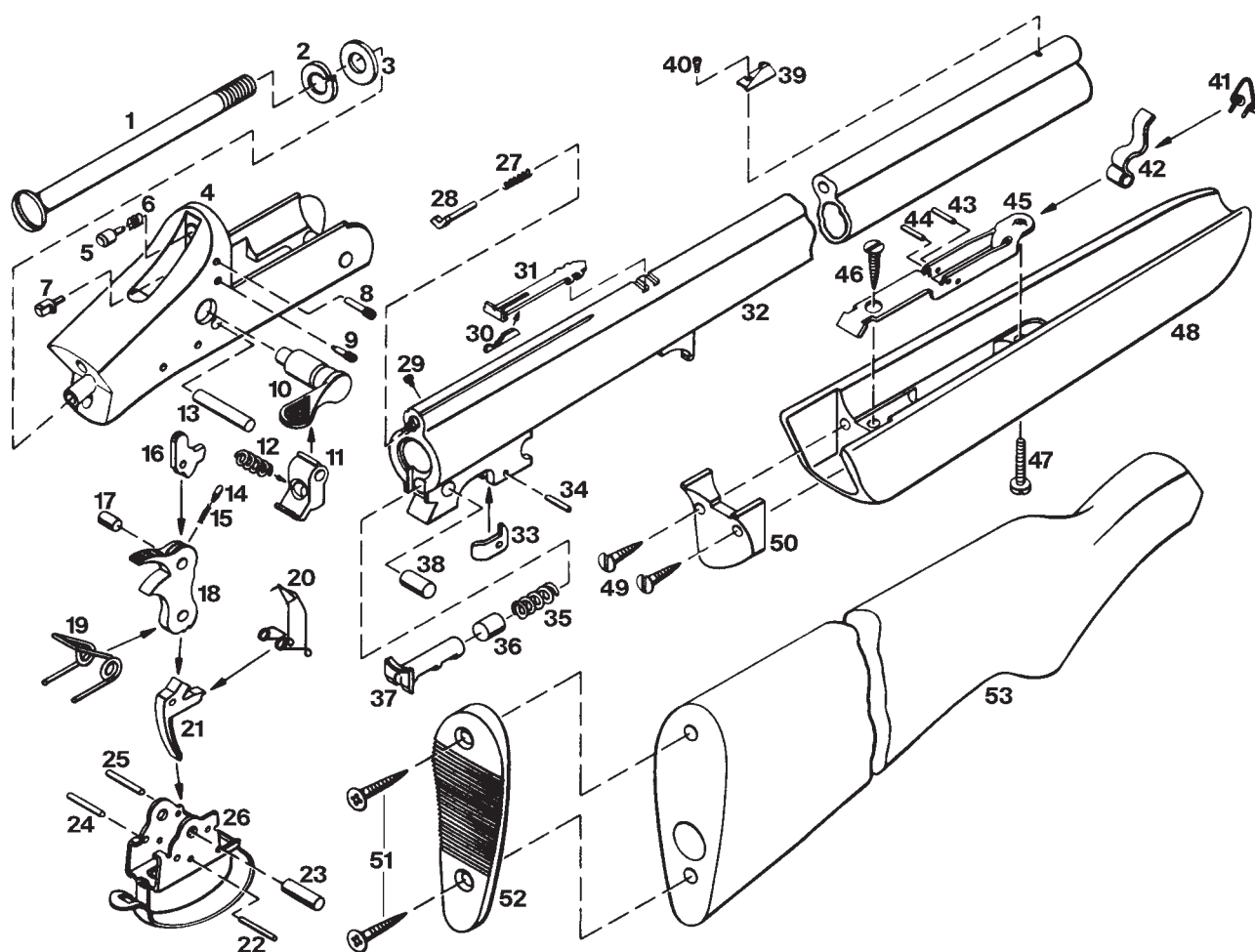
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|----|-------------------------------------|----|----------------------------------|----|----------------------------|
| 1 | Locking Bolt | 26 | Cocking Slide | 51 | Front Sight |
| 2 | Top Snap | 27 | Hammers | 52 | Front Sight Plate |
| 3 | Top Snap Plunger | 28 | Sear Springs | 53 | Rear Sight Spring |
| 4 | Top Snap Spring | 29 | Mainspring Plunger, Right | 54 | Rear Sight Pin |
| 5 | Safety Plunger Spring | 30 | Mainspring Plunger, Left | 55 | Barrel Pivot Pin, Left |
| 6 | Safety Button | 31 | Mainsprings | 56 | Barrel Pivot Pin, Right |
| 7 | Safety Detent and Inertia Block Pin | 32 | Inertia Block Spring | 57 | Forend Snap Housing Screws |
| 8 | Firing Pin Block and Cocking Pins | 33 | Inertia Block Plunger | 58 | Forend Iron |
| 9 | Top Tang Screw, Front | 34 | Inertia Block | 59 | Forend Wood |
| 10 | Top Tang Screw, Rear | 35 | Safety-Lever | 60 | Forend Snap Spring |
| 11 | Top Snap Pin | 36 | Sear, Left | 61 | Forend Snap |
| 12 | Top Slide Trip | 37 | Sear, Right | 62 | Forend Snap Stop Pin |
| 13 | Top Slide Trip Pin | 38 | Trigger Plate | 63 | Forend Snap Pin |
| 14 | Top Slide Trip Spring | 39 | Sear Pin and Hammer Pin | 64 | Forend Snap Housing |
| 15 | Frame | 40 | Trigger Pin and Safety-Lever Pin | 65 | Stock Complete |
| 16 | Safety Slide | 41 | Selector Spring | 66 | Recoil Pad |
| 17 | Safety Slide Screws | 42 | Selector Lever | 67 | Buttplate Liner |
| 18 | Firing Pin Block | 43 | Trigger Spring | 68 | Recoil Pad Screws |
| 19 | Striker Pin | 44 | Trigger Plate Screws | 69 | Swivel Bow Assembly |
| 20 | Strikers | 45 | Trigger | 70 | Swivel Screw |
| 21 | Firing Pin, Shotgun | 46 | Selector Button | 71 | Swivel Pin, Front |
| 22 | Firing Pin, Rifle | 47 | Trigger Guard Washer | 72 | Swivel Bow, Front |
| 23 | Firing Pin Springs | 48 | Trigger Guard | 73 | Barrel Locking Screw |
| 24 | Cocking Lever Spring | 49 | Extractor | 74 | Barrel Locking Ring, Front |
| 25 | Cocking Crank | 50 | Barrel Assembly | 75 | Barrel Locking Ring, Rear |

Model 242 Series C and D Over/Under Shotgun



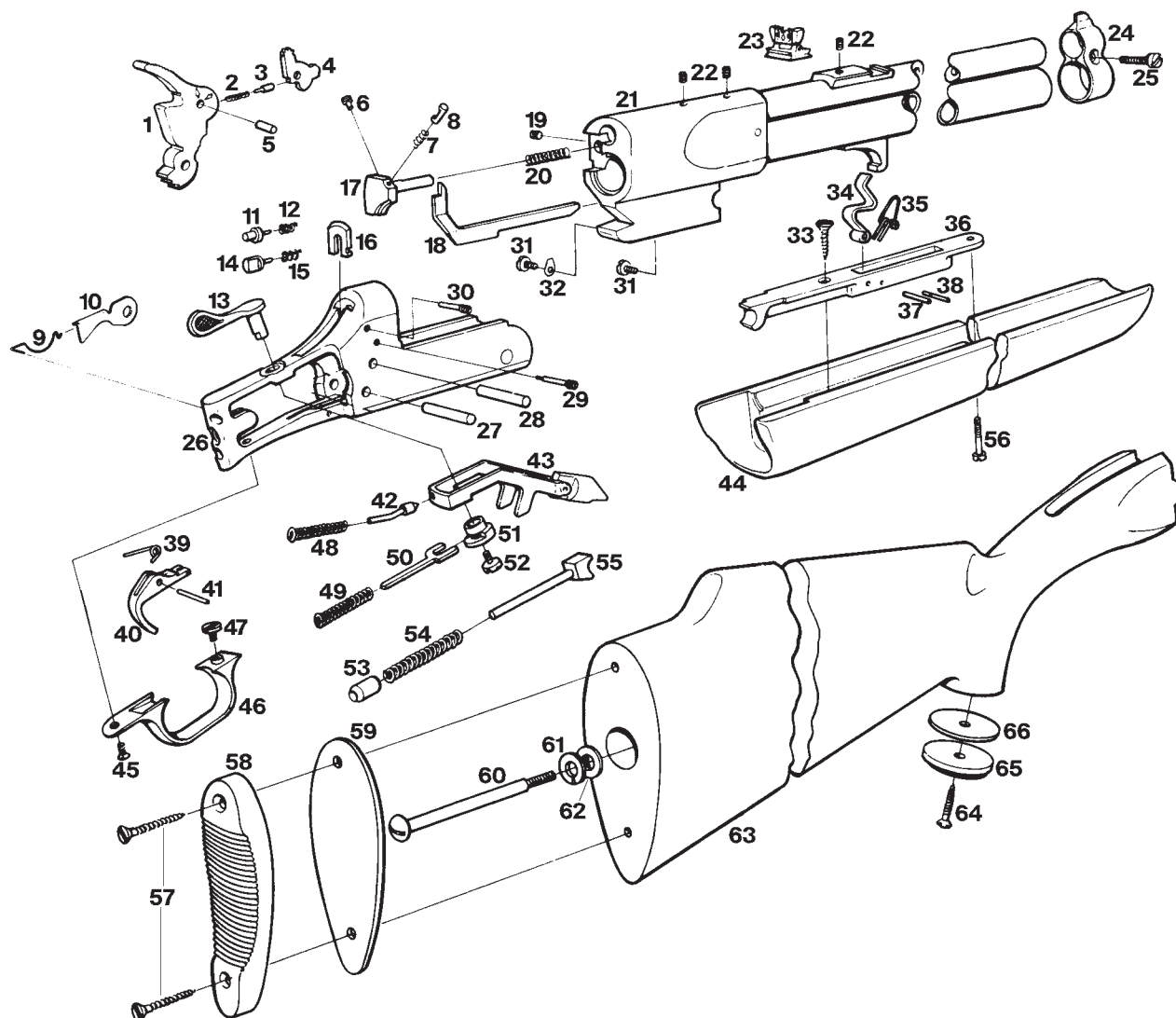
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| 1 Hammer | 21 Extractor Lever Guide | 41 Top Snap Plunger |
| 2 Selector Plunger Spring | 22 Forend Spring Housing Screw | 42 Top Snap Sleeve |
| 3 Selector Plunger | 23 Forend Spring Housing | 43 Top Snap Screw |
| 4 Selector | 24 Forend Spring | 44 Locking Bolt Assembly |
| 5 Selector Pin | 25 Forend Spring Spring | 45 Trigger Guard Screw and Lifter Housing Screws |
| 6 Firing Pin, Upper | 26 Locking Bolt/Hammer Pin | 46 Mainspring Plunger Seat |
| 7 Firing Pin Spring, Upper | 27 Firing Pin Screw | 47 Mainspring |
| 8 Firing Pin, Lower | 28 Forend Spring Pin | 48 Mainspring Plunger Head Assembly |
| 9 Firing Pin Spring, Lower | 29 Forend Spring Spring Pin | 49 Buttplate Screws |
| 10 Firing Pin Return Plate | 30 Trigger Spring | 50 Buttplate Liner |
| 11 Extractor | 31 Locking Bolt and Yoke Spring | 51 Buttplate |
| 12 Extractor Screw | 32 Locking Bolt Plunger | 52 Stock Bolt |
| 13 Extractor Spring | 33 Forend Iron Head Screws | 53 Stock Bolt Washer |
| 14 Barrel Assembly | 34 Forend Pivot Plate | 54 Stock Assembly |
| 15 Front Sight | 35 Forend Screw | 55 Pistol Grip Cap Liner |
| 16 Top Snap | 36 Forend Wood | 56 Pistol Grip Cap |
| 17 Frame | 37 Trigger | 57 Pistol Grip Cap Screw |
| 18 Firing Pin Return Screw | 38 Trigger Pin | |
| 19 Extractor Lever | 39 Trigger Guard | |
| 20 Extractor Lever Screws | 40 Top Snap/Locking Bolt Spring | |

Model 24S, 24SD, 24SE, 24MS, 24MSD and 24MSE Over/Under Combo



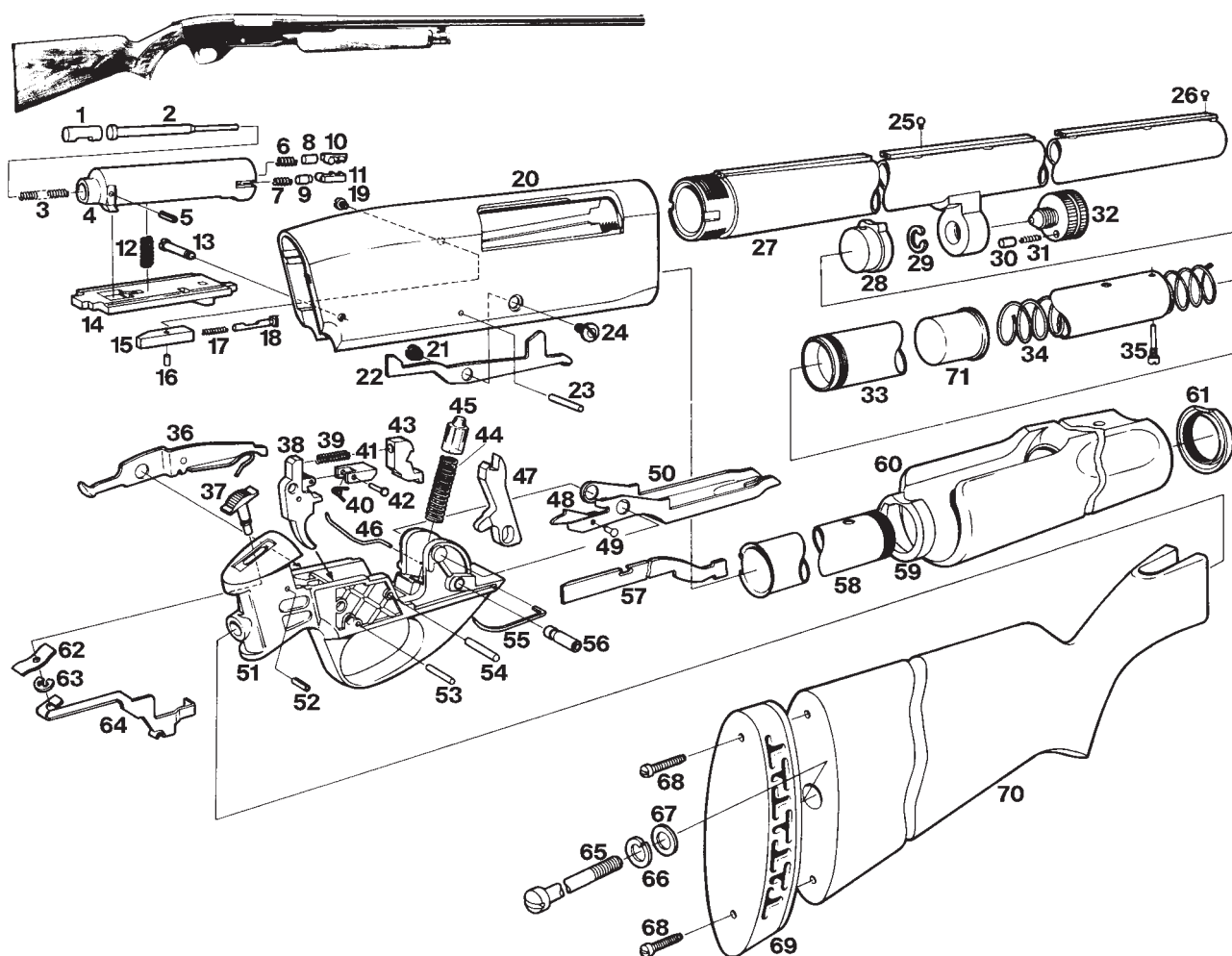
1	Stock Bolt	19	Hammer Spring	37	Extractor
2	Stock Bolt Lock Washer	20	Trigger Spring	38	Extractor Stop Pin
3	Stock Bolt Washer	21	Trigger	39	Front Sight
4	Frame	22	Trigger Bracket Pin	40	Front Sight Screw
5	Firing Pin (Rifle)	23	Hammer Pin	41	Forend Spring Spring
6	Firing Pin Spring (Rifle)	24	Trigger Bracket Pin	42	Forend Spring
7	Firing Pin (Shotgun)	25	Trigger Pin	43	Forend Spring Spring Pin
8	Firing Pin Screw (Rifle)	26	Trigger Guard	44	Forend Spring Pin
9	Firing Pin Screw (Shotgun)	27	Extractor Spring	45	Forend Spring Housing
10	Lever	28	Extractor	46	Forend Spring Housing Screw
11	Locking Bolt	29	Extractor Screw	47	Forend Screw
12	Locking Bolt Spring	30	Rear Sight Step	48	Forend
13	Locking Bolt Pin	31	Rear Sight	49	Forend Iron Head Screws
14	Selector Plunger	32	Barrel	50	Forend Iron Head
15	Selector Plunger Spring	33	Extractor Lever	51	Buttplate Screws
16	Selector	34	Extractor Lever Pin	52	Buttplate
17	Selector Pin	35	Extractor Lever Spring	53	Stock
18	Hammer	36	Extractor Stem		

Model 24V and 24V-A Combo



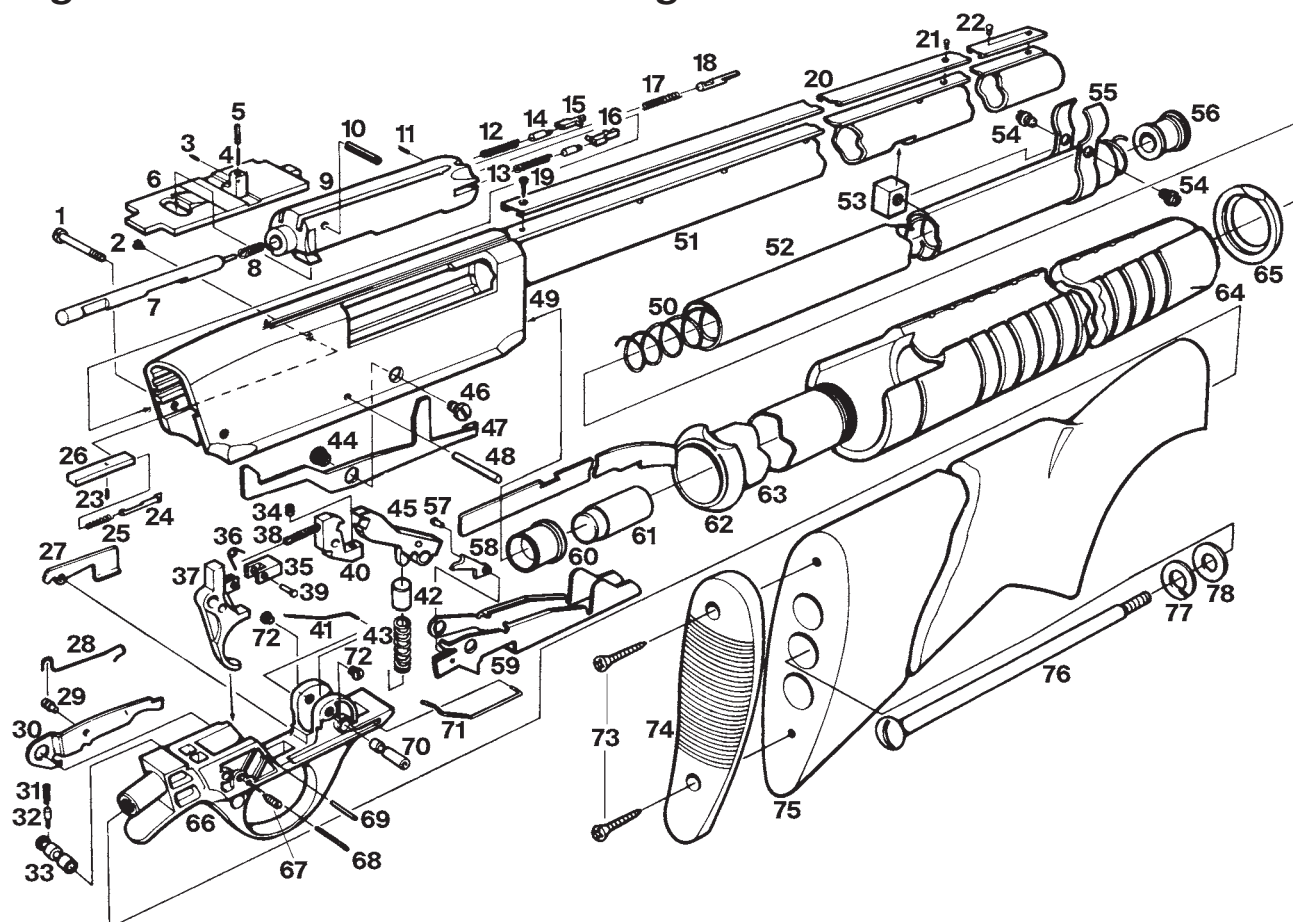
1	Hammer Assembly	23	Rear Sight	45	Trigger Guard Screw
2	Selector Plunger Spring	24	Barrel Band and Front Sight	46	Trigger Guard
3	Selector Plunger	25	Barrel Band Screw	47	Trigger Guard Screw, Front
4	Selector	26	Frame	48	Locking Bolt Plunger Spring
5	Selector Pin	27	Hammer Pin	49	Top Snap Plunger Spring
6	Extractor Plunger Screw	28	Locking Bolt Pin	50	Top Snap Plunger
7	Extractor Plunger Spring	29	Firing Pin Retaining Plate Screw	51	Top Snap Sleeve
8	Extractor Plunger	30	Firing Pin Retaining Plate Screw	52	Top Snap Screw
9	Yoke Stop Spring	31	Extractor Lever Retaining Screws	53	Mainspring Plunger Seat
10	Yoke Stop	32	Extractor Lever Guide	54	Mainspring
11	Firing Pin (Rifle)	33	Forend Iron Screw	55	Mainspring Plunger
12	Firing Pin Spring (Rifle)	34	Forend Spring	56	Forend Screw
13	Top Snap	35	Forend Spring Spring	57	Buttplate Screws
14	Firing Pin (Shotgun)	36	Forend Iron	58	Buttplate
15	Firing Pin Spring (Shotgun)	37	Forend Spring Pin	59	Buttplate Liner
16	Firing Pin Retaining Plate	38	Forend Spring Spring Pin	60	Stock Bolt
17	Extractor Plate	39	Trigger Spring	61	Stock Bolt Lock Washer
18	Extractor Lever	40	Trigger	62	Stock Bolt Washer
19	Extractor Screw	41	Trigger Pin	63	Stock
20	Extractor Spring	42	Locking Bolt Plunger	64	Pistol Grip Cap Screw
21	Barrel	43	Locking Bolt Assembly	65	Pistol Grip Cap
22	Dummy Screws	44	Forend	66	Pistol Grip Cap Liner

Model 30 Series D, E and F Slide-Action Shotgun



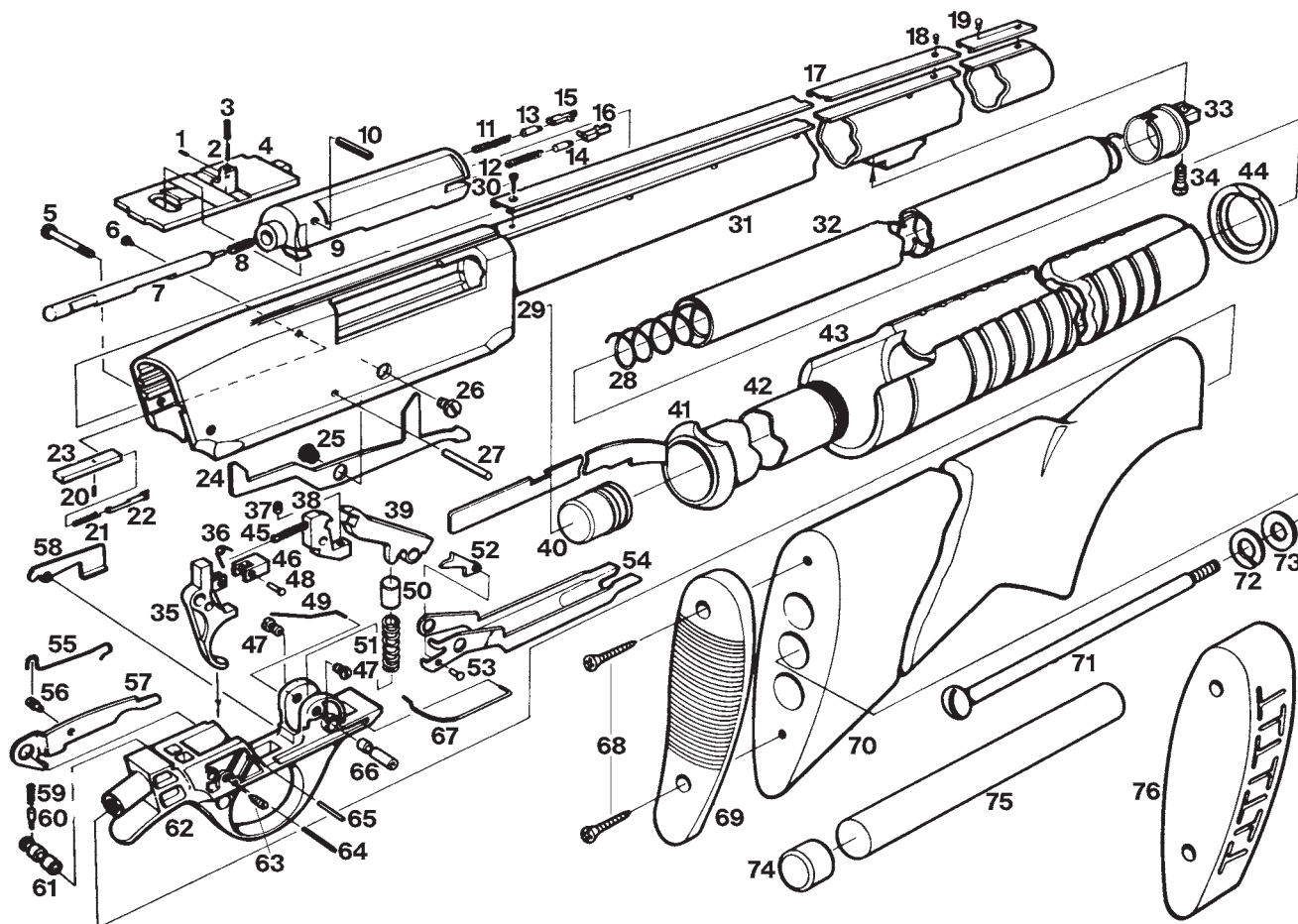
1	Firing Pin Extension	25	Rear Sight	49	Lifter Pawl Pin
2	Firing Pin	26	Front Sight	50	Lifter
3	Firing Pin Spring	27	Barrel	51	Trigger Guard
4	Breechbolt	28	Magazine Plug	52	Safety-Lever Retaining Pin
5	Firing Pin Stop Pin	29	Takedown Screw Retaining Ring	53	Trigger Pin
6	Extractor Spring, Left	30	Takedown Screw Plunger	54	Sear Pin
7	Extractor Spring, Right	31	Takedown Screw Plunger Spring	55	Lifter Spring
8	Extractor Plunger, Left	32	Takedown Screw	56	Hammer Bushing
9	Extractor Plunger, Right	33	Magazine Tube	57	Operating Handle Bar
10	Extractor, Left	34	Magazine Spring	58	Operating Handle Tube
11	Extractor, Right	35	Magazine Plug Screw	59	Operating Handle Collar, Rear
12	Bolt Support Spring	36	Slide Lock Assembly	60	Operating Handle Wood
13	Trigger Guard Screw	37	Safety	61	Operating Handle Collar, Front
14	Slide Assembly	38	Trigger Assembly	62	Safety Spring
15	Ejector Assembly	39	Trigger Spring	63	Safety Retaining Ring
16	Ejector Pin	40	Sear Trip Spring	64	Safety-Lever
17	Ejector Spring	41	Sear Trip	65	Stock Bolt
18	Ejector Plunger	42	Sear Trip Pin	66	Stock Bolt Lock Washer
19	Ejector Screw	43	Sear	67	Stock Bolt Washer
20	Receiver	44	Mainspring	68	Recoil Pad Screws
21	Cartridge Stop Pivot Nut	45	Mainspring Plunger	69	Recoil Pad
22	Cartridge Stop	46	Slide Lock Release Spring	70	Stock
23	Trigger Guard Pin	47	Hammer	71	Magazine Follower
24	Cartridge Stop Pivot Screw	48	Lifter Pawl		

Model 30 and Stevens Model 77 and Springfield Model 67 Slide-Action Shotgun



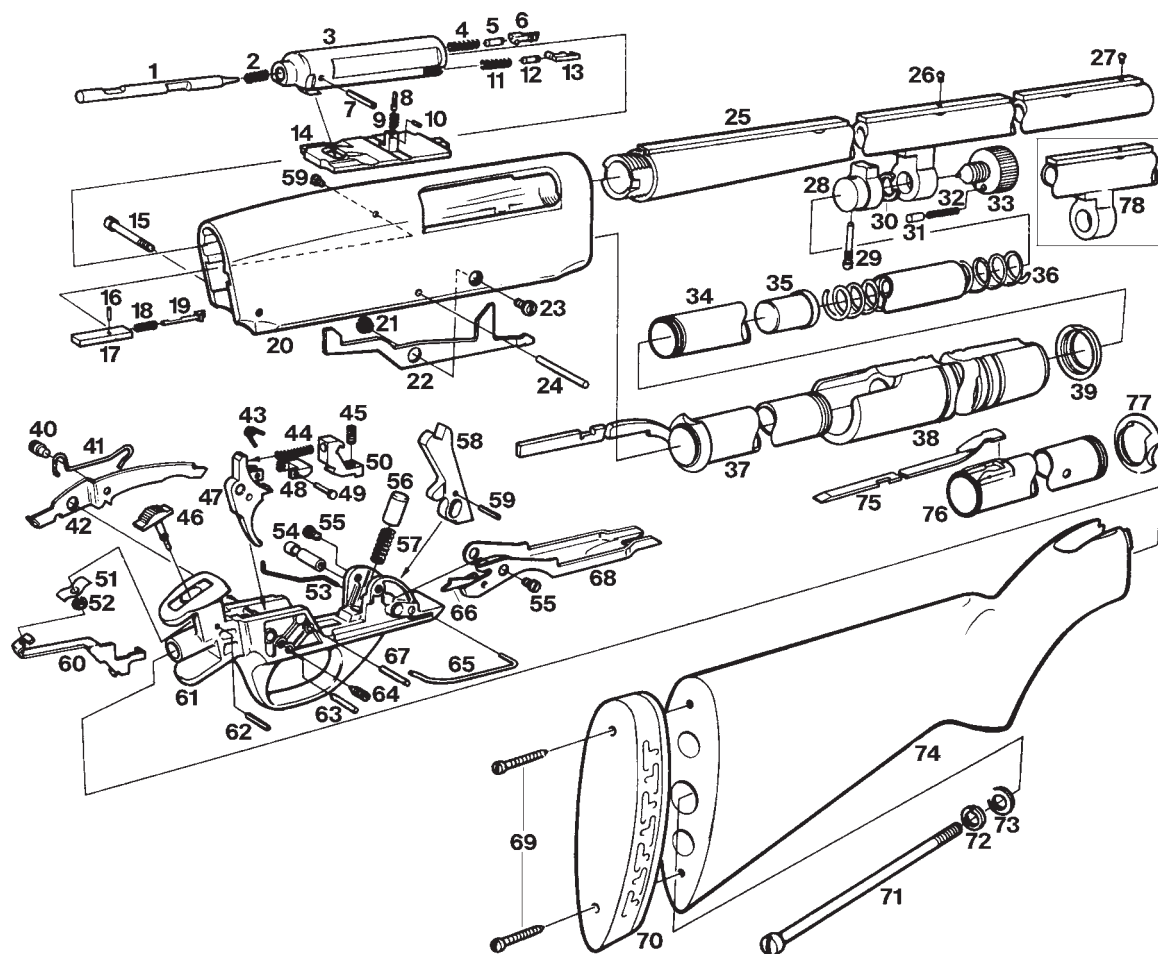
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| 1 Trigger Guard Screw | 27 Slide Lock Release | 54 Magazine Tube Yoke Screws |
| 2 Ejector Screw | 28 Slide Lock Spring | 55 Magazine Tube Yoke |
| 3 Firing Pin Retractor Plunger Pin | 29 Slide Lock Spring Stud | 56 Magazine Plug |
| 4 Firing Pin Retractor Plunger Spring | 30 Slide Lock and Spring Assembly | 57 Lifter Pawl Pin |
| 5 Firing Pin Retractor Plunger | 31 Safety Spring | 58 Lifter Pawl |
| 6 Slide Assembly | 32 Safety Spring Plunger | 59 Lifter Assembly |
| 7 Firing Pin | 33 Safety | 60 Magazine Tube Adapter |
| 8 Firing Pin Spring | 34 Sear Adjusting Screw | 61 Magazine Follower |
| 9 Breechbolt | 35 Sear Trip | 62 Operating Handle Bar Collar, Rear |
| 10 Firing Pin Stop Pin | 36 Sear Trip Spring | 63 Operating Handle Bar Assembly |
| 11 Shell Stop Retaining Pin | 37 Trigger | 64 Operating Handle Wood |
| 12 Extractor Spring, Left | 38 Trigger Spring | 65 Operating Handle Bar Collar, Front |
| 13 Extractor Spring, Right | 39 Sear Trip Pin | 66 Trigger Guard |
| 14 Extractor Plungers | 40 Sear | 67 Trigger Adjusting Screw |
| 15 Extractor, Left | 41 Slide Lock Release Spring | 68 Trigger Pin |
| 16 Extractor, Right | 42 Mainspring Plunger | 69 Sear Pin |
| 17 Shell Stop Spring | 43 Mainspring | 70 Hammer Bushing |
| 18 Shell Stop | 44 Cartridge Stop Pivot Screw Nut | 71 Lifter Spring |
| 19 Top Rib Support Screw | 45 Hammer | 72 Lifter Screws |
| 20 Top Rib Sleeve | 46 Cartridge Stop Pivot Screw | 73 Buttplate Screws |
| 21 Rear Sight | 47 Cartridge Stop | 74 Buttplate |
| 22 Front Sight | 48 Trigger Guard Pin | 75 Stock |
| 23 Ejector Pin | 49 Receiver | 76 Stock Bolt |
| 24 Ejector Plunger | 50 Magazine Spring | 77 Stock Bolt Lock Washer |
| 25 Ejector Spring | 51 Barrel | 78 Stock Bolt Washer |
| 26 Ejector Assembly | 52 Magazine Tube | |
| | 53 Filling Block | |

Model 30D, 30E, 30H and 30T Slide-Action Shotgun



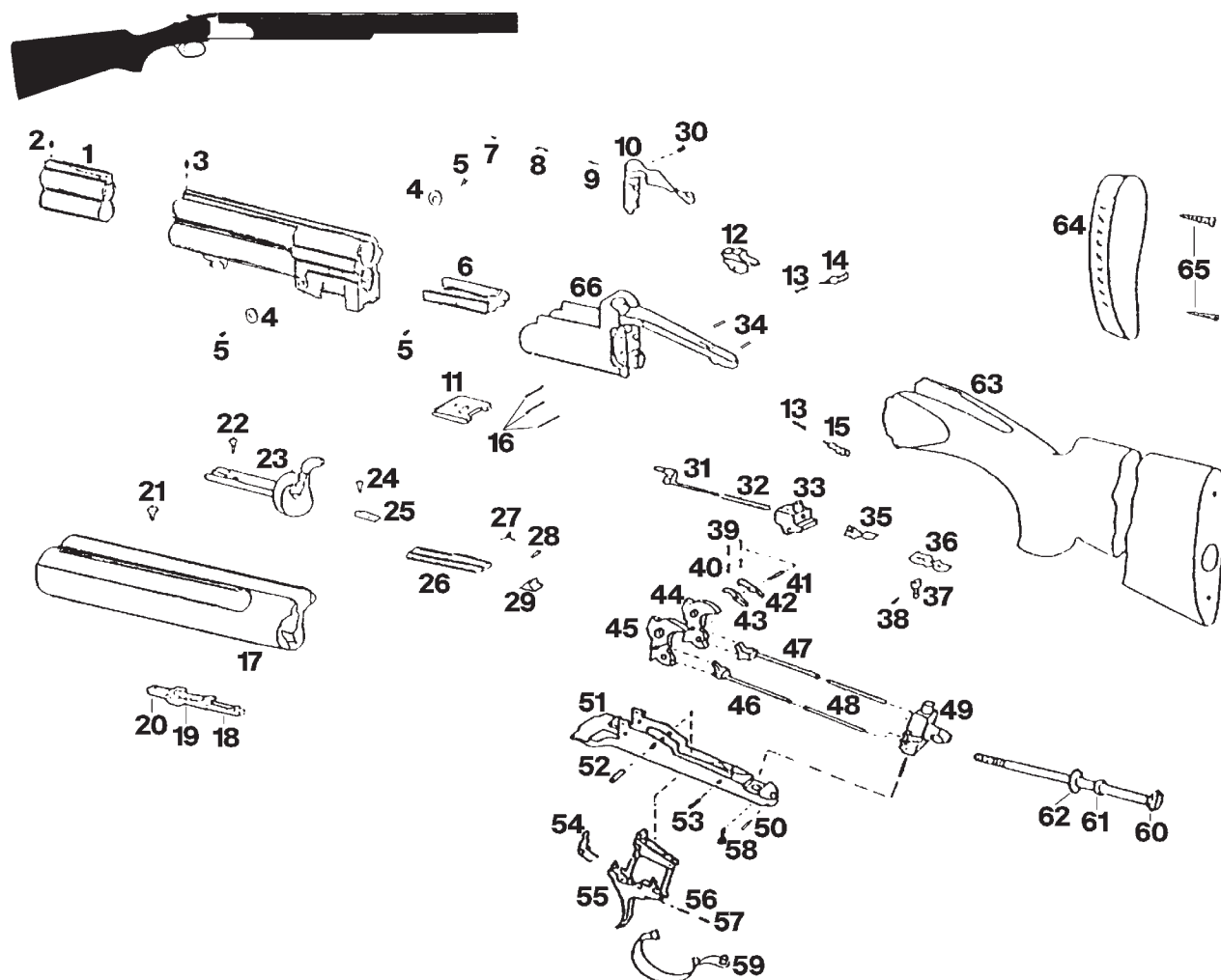
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| 1 Firing Pin Retractor Plunger Pin | 26 Cartridge Stop Pivot Screw | 52 Lifter Pawl |
| 2 Firing Pin Retractor Plunger Spring | 27 Trigger Guard Pin | 53 Lifter Pawl Pin |
| 3 Firing Pin Retractor Plunger | 28 Magazine Spring | 54 Lifter Assembly |
| 4 Slide Assembly | 29 Receiver | 55 Slide Lock Spring |
| 5 Trigger Guard Screw | 30 Rib Screw | 56 Slide Lock Spring Stud |
| 6 Ejector Screw | 31 Barrel | 57 Slide Lock Assembly |
| 7 Firing Pin | 32 Magazine Tube | 58 Slide Lock Release |
| 8 Firing Pin Spring | 33 Magazine Plug | 59 Safety Spring |
| 9 Breechbolt | 34 Magazine Plug Screw | 60 Safety Spring Plunger |
| 10 Firing Pin Stop Pin | 35 Trigger | 61 Safety |
| 11 Extractor Spring, Left | 36 Sear Trip Spring | 62 Trigger Guard |
| 12 Extractor Spring, Right | 37 Sear Adjustment Screw | 63 Trigger Adjusting Screw |
| 13 Extractor Plunger, Left | 38 Sear | 64 Trigger Pin |
| 14 Extractor Plunger, Right | 39 Hammer | 65 Sear Pin |
| 15 Extractor, Left | 40 Magazine Follower | 66 Hammer Bushing |
| 16 Extractor, Right | 41 Operating Handle Collar, Rear | 67 Lifter Spring |
| 17 Top Rib Sleeve | 42 Operating Handle Bar Assembly | 68 Buttplate Screws |
| 18 Middle Sight | 43 Operating Handle | 69 Buttplate |
| 19 Front Sight | 44 Operating Handle Collar, Front | 70 Stock |
| 20 Ejector Pin | 45 Trigger Spring | 71 Stock Bolt |
| 21 Ejector Spring | 46 Sear Trip | 72 Stock Bolt Lock Washer |
| 22 Ejector Plunger | 47 Lifter Screws | 73 Stock Bolt Washer |
| 23 Ejector Assembly | 48 Sear Trip Pin | 74 Recoil Weight Buffer (30T only) |
| 24 Cartridge Stop | 49 Slide Lock Release Spring | 75 Recoil Weight (30T only) |
| 25 Cartridge Stop Pivot Nut | 50 Mainspring Plunger | 76 Recoil Pad (30T only) |
| | 51 Mainspring | |

Model 30J, 30K and 30T Series A, B and C Slide-Action Shotgun



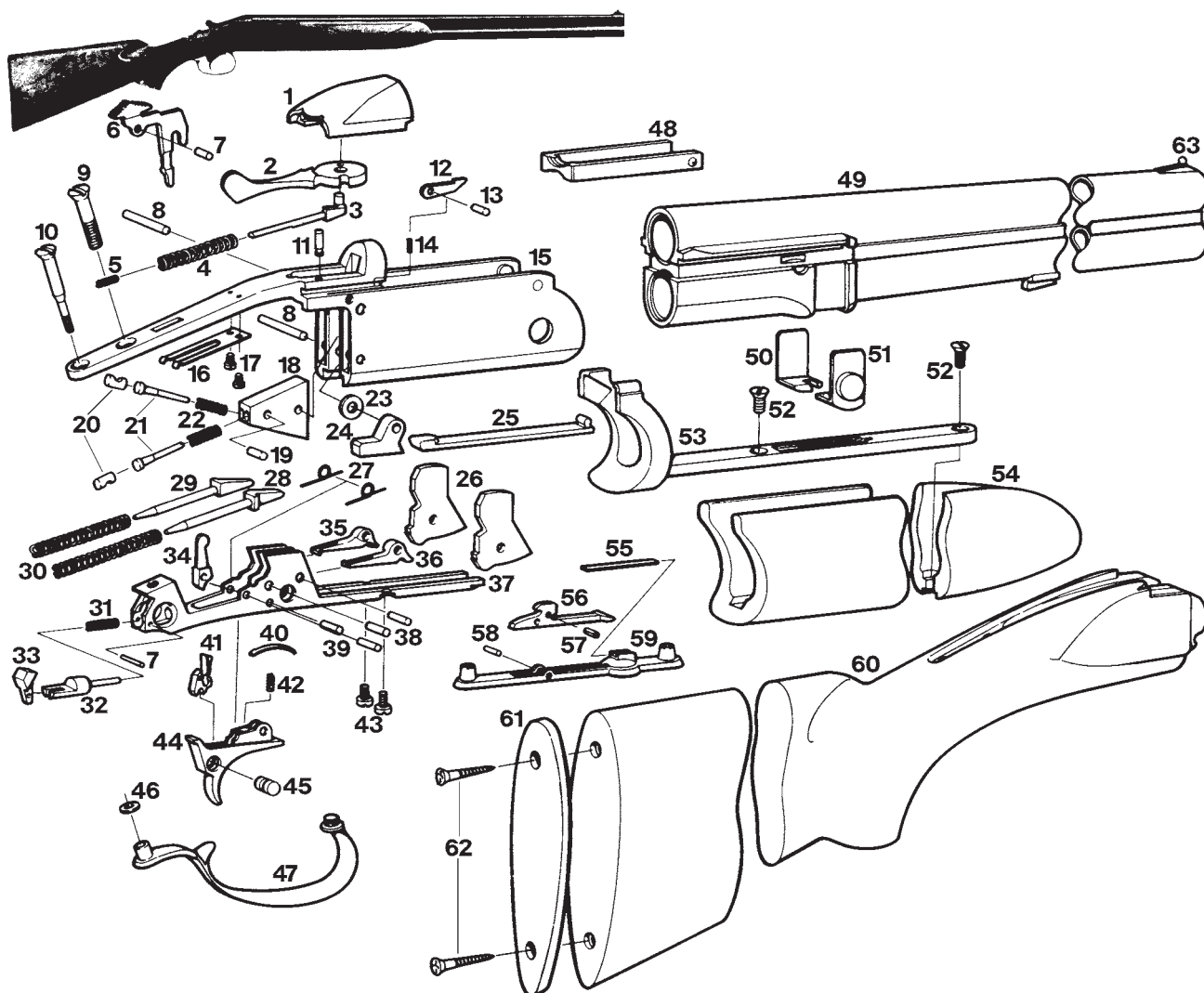
1	Firing Pin	28	Magazine Plug	55	Lifter Screw
2	Firing Pin Spring	29	Magazine End Plug Screw	56	Mainspring Plunger
3	Breechbolt	30	Takedown Screw Retaining Ring	57	Mainspring
4	Extractor Spring, Left	31	Takedown Screw Plunger	58	Hammer
5	Extractor Plunger, Left	32	Takedown Screw Plunger Spring	59	Ejector Screw
6	Extractor, Left	33	Takedown Screw	60	Safety-Lever
7	Firing Pin Stop Pin	34	Magazine Tube	61	Trigger Guard
8	Firing Pin Retractor Plunger	35	Magazine Follower	62	Safety-Lever Retaining Pin
9	Firing Pin Retractor Spring	36	Magazine Spring	63	Trigger Pin
10	Firing Pin Retractor Plunger Pin	37	Operating Handle Bar Assembly	64	Safety Adjustment Screw
11	Extractor Spring, Right	38	Operating Handle Wood	65	Lifter Spring
12	Extractor Plunger, Right	39	Operating Handle Collar, Front	66	Lifter Pawl
13	Extractor, Right	40	Slide Lock Spring Stud	67	Sear Pin
14	Slide Assembly	41	Slide Lock Spring	68	Lifter Assembly
15	Trigger Guard Screw	42	Slide Lock Assembly	69	Recoil Pad Screws
16	Ejector Pin	43	Sear Trip Spring	70	Recoil Pad
17	Ejector Assembly	44	Trigger Spring	71	Stock Bolt
18	Ejector Spring	45	Sear Engagement Screw	72	Stock Bolt Lock Washer
19	Ejector Plunger	46	Safety	73	Stock Bolt Washer
20	Receiver	47	Trigger	74	Stock
21	Cartridge Stop Pivot Nut	48	Sear Trip	75	Operating Handle Bar (Series C only)
22	Cartridge Stop	49	Sear Trip Pin	76	Operating Handle Tube Assembly (Series C only)
23	Cartridge Stop Pivot Screw	50	Sear	77	Operating Handle Collar, Rear (Series C only)
24	Trigger Guard Pin	51	Safety Spring	78	Barrel with Ventilated Rib (Series B, C only)
25	Barrel with Ventilated Rib	52	Safety Retainer Ring		
26	Middle Sight	53	Slide Lock Release Spring		
27	Front Sight	54	Hammer Bushing		

Model 312 Over/Under Shotgun



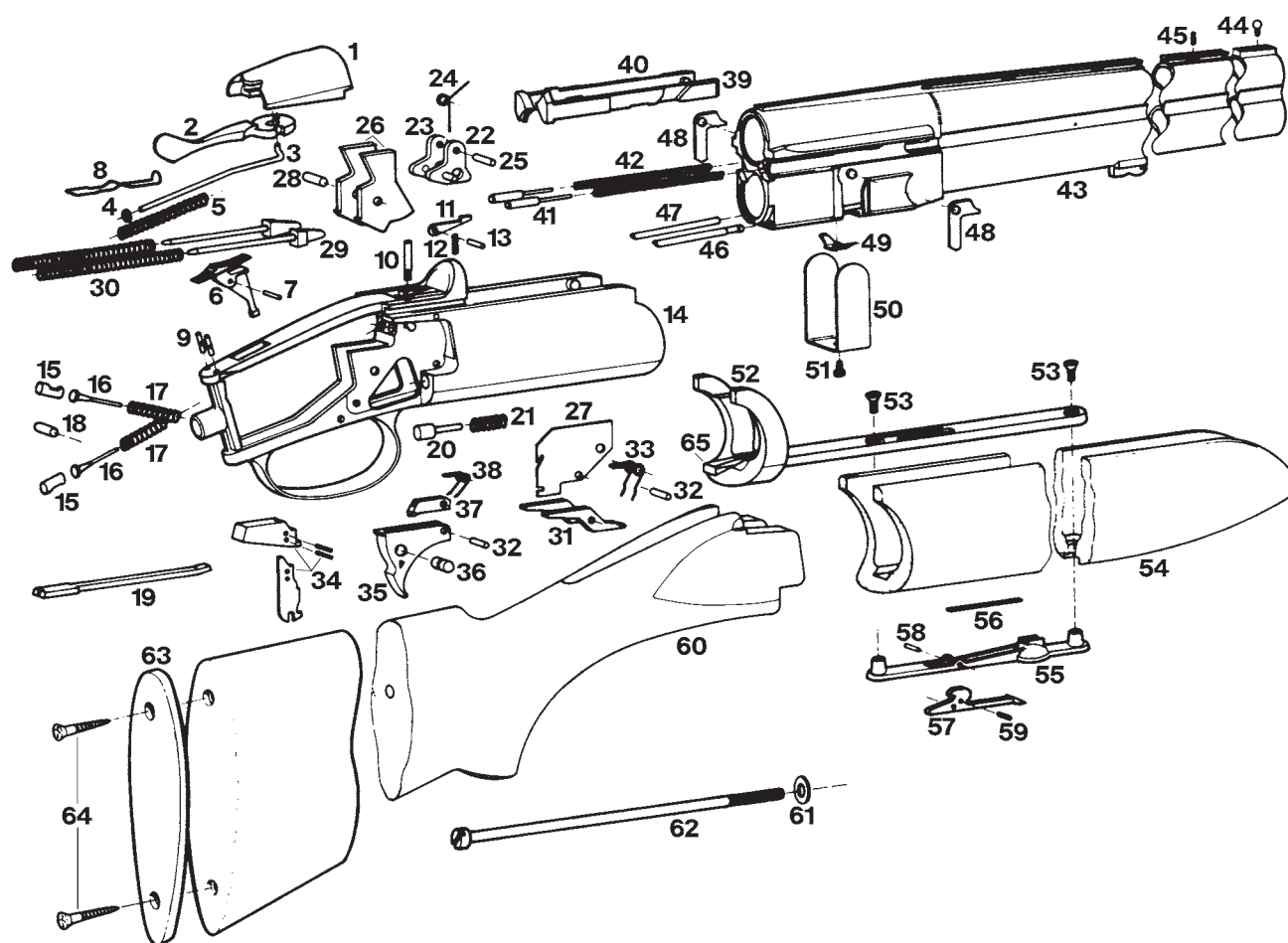
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|----|---------------------------|----|-----------------------------|----|-----------------------------------|
| 1 | Barrel | 24 | Cocking Piece Screw | 47 | Mainspring Plunger, Left |
| 2 | Front Sight | 25 | Cocking Piece | 48 | Mainspring |
| 3 | Rear Sight | 26 | Cocking Plunger | 49 | Action Spring Plug |
| 4 | Barrel Trunnions | 27 | Cocking Lever Spring | 50 | Action Spring Plunger Pin |
| 5 | Barrel Trunnion Screws | 28 | Cocking Lever Pin | 51 | Trigger Housing |
| 6 | Extractor | 29 | Cocking Lever | 52 | Hammer Pin |
| 7 | Top Snap Trip | 30 | Top Snap Retaining Screw | 53 | Trigger Pin |
| 8 | Lever Lock | 31 | Top Snap Plunger | 54 | Sear Trip Spring |
| 9 | Top Snap Trip Spring | 32 | Top Snap Plunger Spring | 55 | Trigger/Sear Trip Assembly |
| 10 | Top Snap | 33 | Top Snap Plunger Guide | 56 | Trigger Spring |
| 11 | Locking Bolt | 34 | Top Snap Plunger Guide Pins | 57 | Trigger Spring Plunger |
| 12 | Safety | 35 | Safety Plunger | 58 | Trigger Guard Housing Screw, Rear |
| 13 | Firing Pin Springs | 36 | Safety Detent Spring | 59 | Trigger Guard |
| 14 | Firing Pin, Lower | 37 | Safety-Lever | 60 | Stock Bolt |
| 15 | Firing Pin, Upper | 38 | Safety-Lever Pin | 61 | Stock Bolt Lock Washer |
| 16 | Firing Pin Retaining Pins | 39 | Sear Springs | 62 | Stock Bolt Washer |
| 17 | Forend | 40 | Sear Plungers | 63 | Stock Assembly |
| 18 | Forend Latch | 41 | Sear Pin | 64 | Recoil Pad |
| 19 | Forend Latch Spring | 42 | Sear, Right | 65 | Recoil Pad Screws |
| 20 | Forend Insert | 43 | Sear, Left | 66 | Receiver |
| 21 | Forend Screw | 44 | Hammer, Right | | |
| 22 | Forend Iron Screw | 45 | Hammer, Left | | |
| 23 | Forend Iron | 46 | Mainspring Plunger, Right | | |

Model 330 Over/Under Shotgun



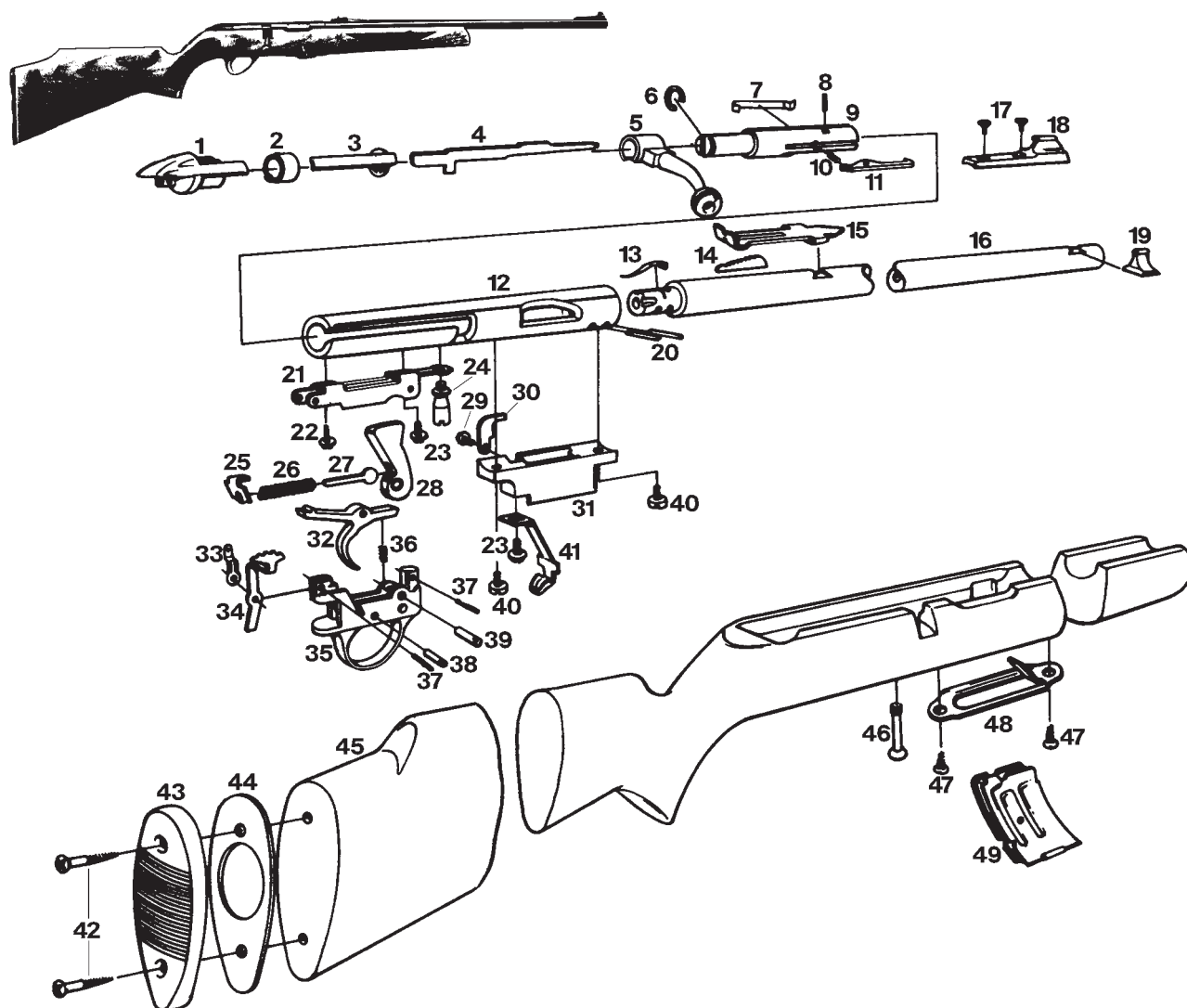
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|----|---|----|----------------------------------|----|----------------------------|
| 1 | Locking Bolt | 21 | Firing Pins | 43 | Trigger Plate Screws |
| 2 | Top Snap | 22 | Firing Pin Springs | 44 | Trigger |
| 3 | Top Snap Plunger | 23 | Cocking Lever Spacer | 45 | Selector Button |
| 4 | Top Snap Spring | 24 | Cocking Crank | 46 | Trigger Guard Washer |
| 5 | Safety Plunger Spring | 25 | Cocking Slide | 47 | Trigger Guard |
| 6 | Safety Button | 26 | Hammers | 48 | Extractor |
| 7 | Safety Detent and Inertia Block Pins | 27 | Sear Springs | 49 | Barrel |
| 8 | Firing Pin Block and Cocking Crank Pins | 28 | Mainspring Plunger, Right | 50 | Barrel Pivot Pin, Left |
| 9 | Top Tang Screw, Front | 29 | Mainspring Plunger, Left | 51 | Barrel Pivot Pin, Right |
| 10 | Top Tang Screw, Rear | 30 | Mainsprings | 52 | Forend Snap Housing Screws |
| 11 | Top Snap Pin | 31 | Inertia Block Spring | 53 | Forend Iron |
| 12 | Top Slide Trip | 32 | Inertia Block Plunger | 54 | Forend Wood |
| 13 | Top Slide Trip Pin | 33 | Inertia Block | 55 | Forend Snap Spring |
| 14 | Top Slide Trip Spring | 34 | Safety-Lever | 56 | Forend Snap |
| 15 | Frame | 35 | Sear, Left | 57 | Forend Snap Stop Pin |
| 16 | Safety Spring | 36 | Sear, Right | 58 | Forend Snap Pin |
| 17 | Safety Spring Screws | 37 | Trigger Plate | 59 | Forend Snap Housing |
| 18 | Firing Pin Block | 38 | Sear Pin and Hammer Pin | 60 | Stock Complete |
| 19 | Striker Pin | 39 | Trigger Pin and Safety-Lever Pin | 61 | Buttplate |
| 20 | Strikers | 40 | Selector Spring | 62 | Buttplate Screws |
| | | 41 | Selector Lever | 63 | Front Sight Bead |
| | | 42 | Trigger Spring | | |

Model 333 Over/Under Shotgun



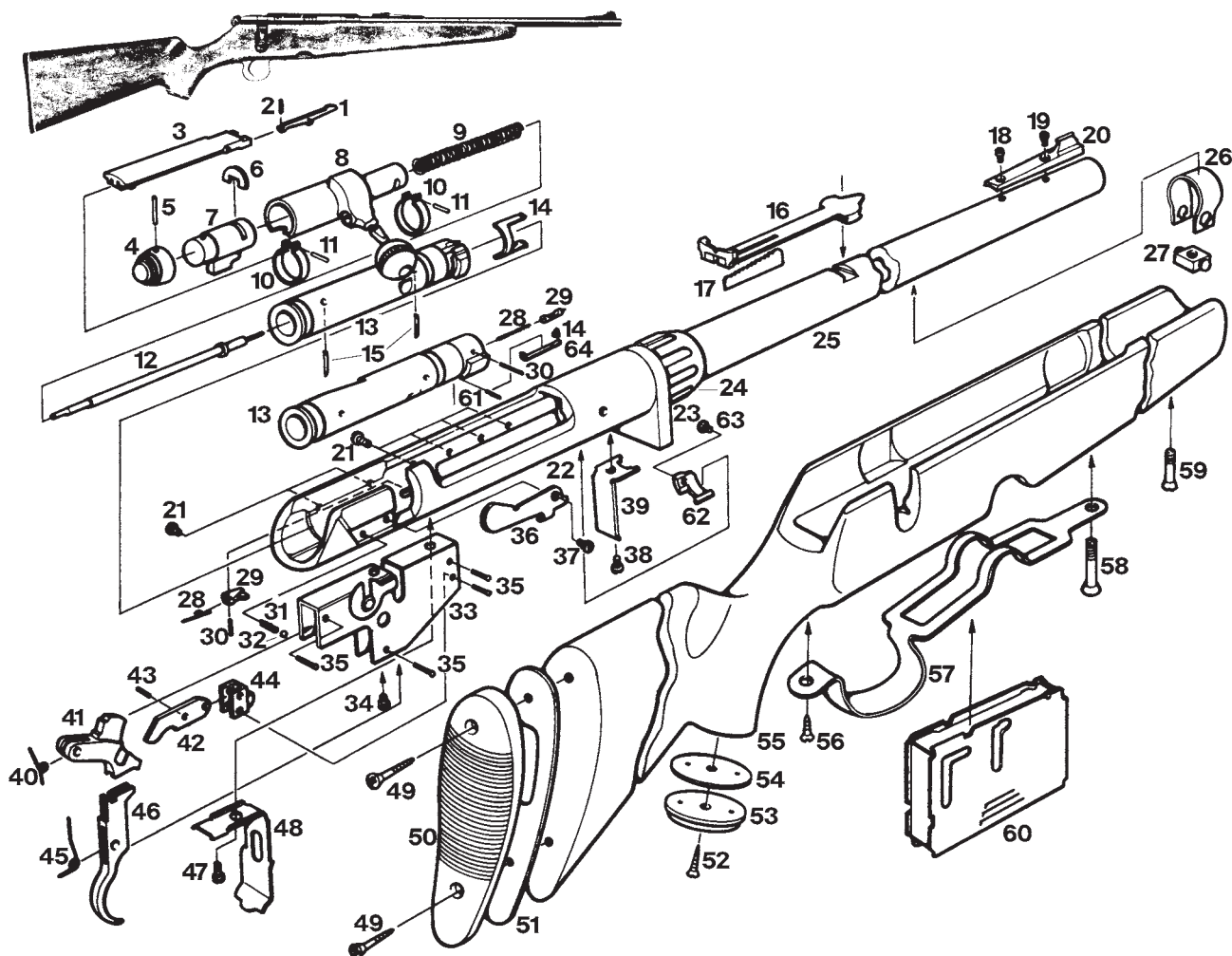
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|----|------------------------------|----|-------------------------|----|------------------------------|
| 1 | Locking Bolt | 23 | Cocking Crank, Left | 45 | Rear Sight Bead |
| 2 | Top Snap | 24 | Cocking Slide Spring | 46 | Ejector Operating Rod, Right |
| 3 | Top Snap Plunger | 25 | Cocking Crank Pin | 47 | Ejector Operating Rod, Left |
| 4 | Top Snap Plunger Washer | 26 | Hammers | 48 | Ejector Trip |
| 5 | Top Snap Spring | 27 | Support Plate | 49 | Ejector Trip Spring |
| 6 | Safety Button | 28 | Hammer Pin | 50 | Covering Plate |
| 7 | Safety Pin | 29 | Mainspring Plungers | 51 | Covering Plate Screw |
| 8 | Safety Spring | 30 | Mainsprings | 52 | Forend Iron |
| 9 | Indicators | 31 | Sears | 53 | Forend Screws |
| 10 | Top Snap Pin | 32 | Trigger Pin | 54 | Forend Wood |
| 11 | Top Slide Trip | 33 | Sear Springs | 55 | Forend Snap Housing |
| 12 | Top Slide Trip Spring | 34 | Inertia Block Assembly | 56 | Forend Snap Spring |
| 13 | Top Slide Trip Pin | 35 | Trigger | 57 | Forend Snap |
| 14 | Frame | 36 | Selector Button | 58 | Forend Snap Pin |
| 15 | Strikers | 37 | Selector Cam | 59 | Forend Snap Stop Pin |
| 16 | Firing Pins | 38 | Selector Cam Spring | 60 | Stock |
| 17 | Firing Pin Springs | 39 | Extractor, Right | 61 | Stock Bolt Washer |
| 18 | Striker Pin | 40 | Extractor, Left | 62 | Stock Bolt |
| 19 | Cocking Slide | 41 | Ejector Spring Plungers | 63 | Buttplate |
| 20 | Ejector Operating Pin | 42 | Ejector Springs | 64 | Buttplate Screws |
| 21 | Ejector Operating Pin Spring | 43 | Barrel | 65 | Cocking Lug |
| 22 | Cocking Crank, Right | 44 | Front Sight Bead | | |

Model 34, 34M, 65 and 65M Bolt-Action Rifle



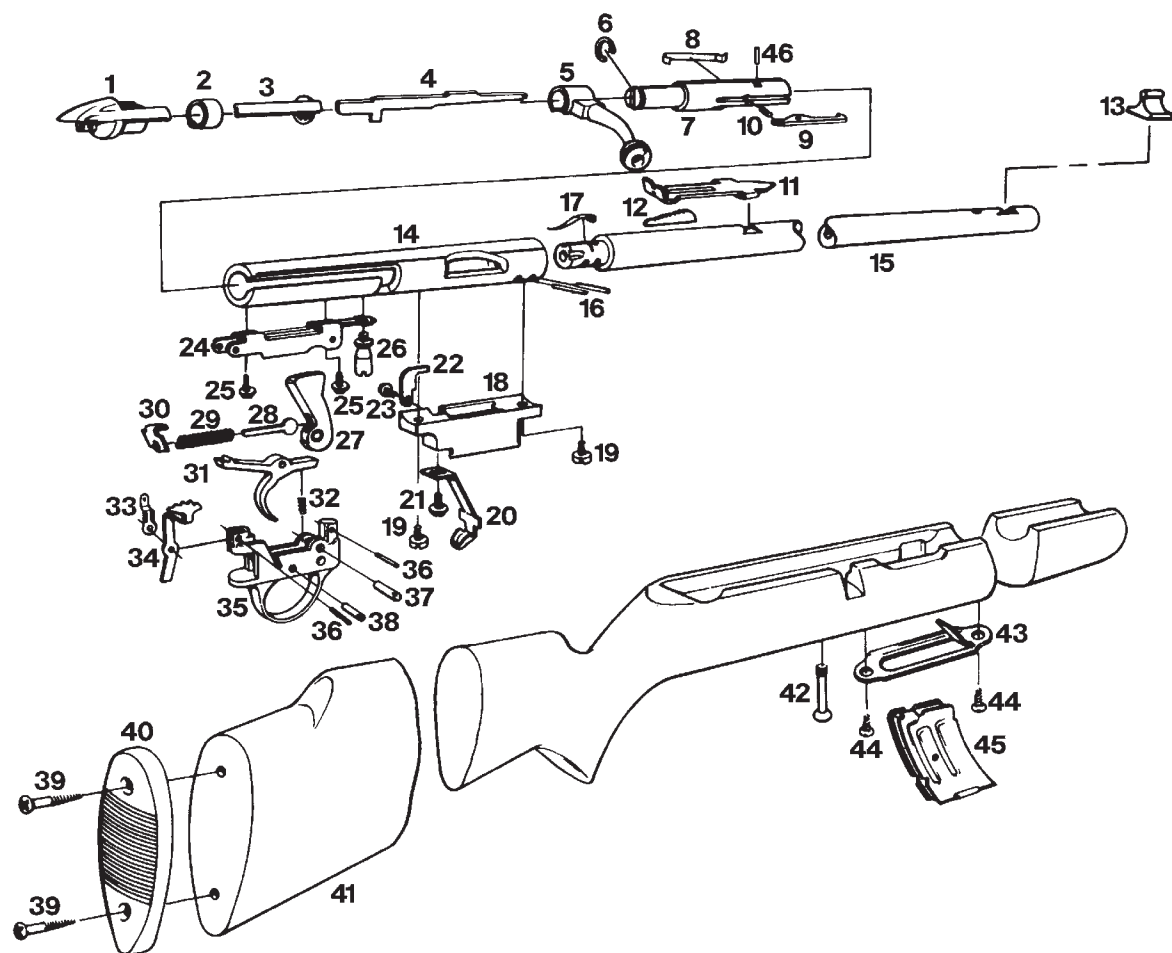
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|--------------------------------|--|-------------------------------------|
| 1 Receiver Extension | 18 Front Sight | 34 Safety |
| 2 Bolt Handle Retaining Collar | 19 Front Sight (34M only) | 35 Trigger Guard |
| 3 Breechbolt Key | 20 Barrel Pins | 36 Trigger Spring |
| 4 Firing Pin | 21 Trigger Guard Housing | 37 Safety Pin and Trigger Guard Pin |
| 5 Bolt Handle | 22 Trigger Guard Housing Screw | 38 Trigger Pin |
| 6 Bolt Handle Snap Ring | 23 Trigger Guard Housing Screw and Magazine Retainer Screw | 39 Hammer Pin |
| 7 Extractor, Left | 24 Takedown Stud | 40 Magazine Housing Screws |
| 8 Extractor Pin | 25 Mainspring Plunger Bridge | 41 Magazine Retainer |
| 9 Breechbolt | 26 Mainspring | 42 Buttplate Screws |
| 10 Extractor Spring | 27 Mainspring Plunger | 43 Buttplate |
| 11 Extractor, Right | 28 Hammer | 44 Buttplate Spacer |
| 12 Receiver | 29 Ejector Screw | 45 Stock |
| 13 Bumper | 30 Ejector | 46 Takedown Screw |
| 14 Rear Sight Step | 31 Magazine Housing | 47 Floorplate Screws |
| 15 Rear Sight | 32 Trigger | 48 Floorplate |
| 16 Barrel | 33 Safety Detent | 49 Magazine |
| 17 Front Sight Screws | | |

Model 340, 340B, 340C, 340D and 340V Bolt-Action Rifle



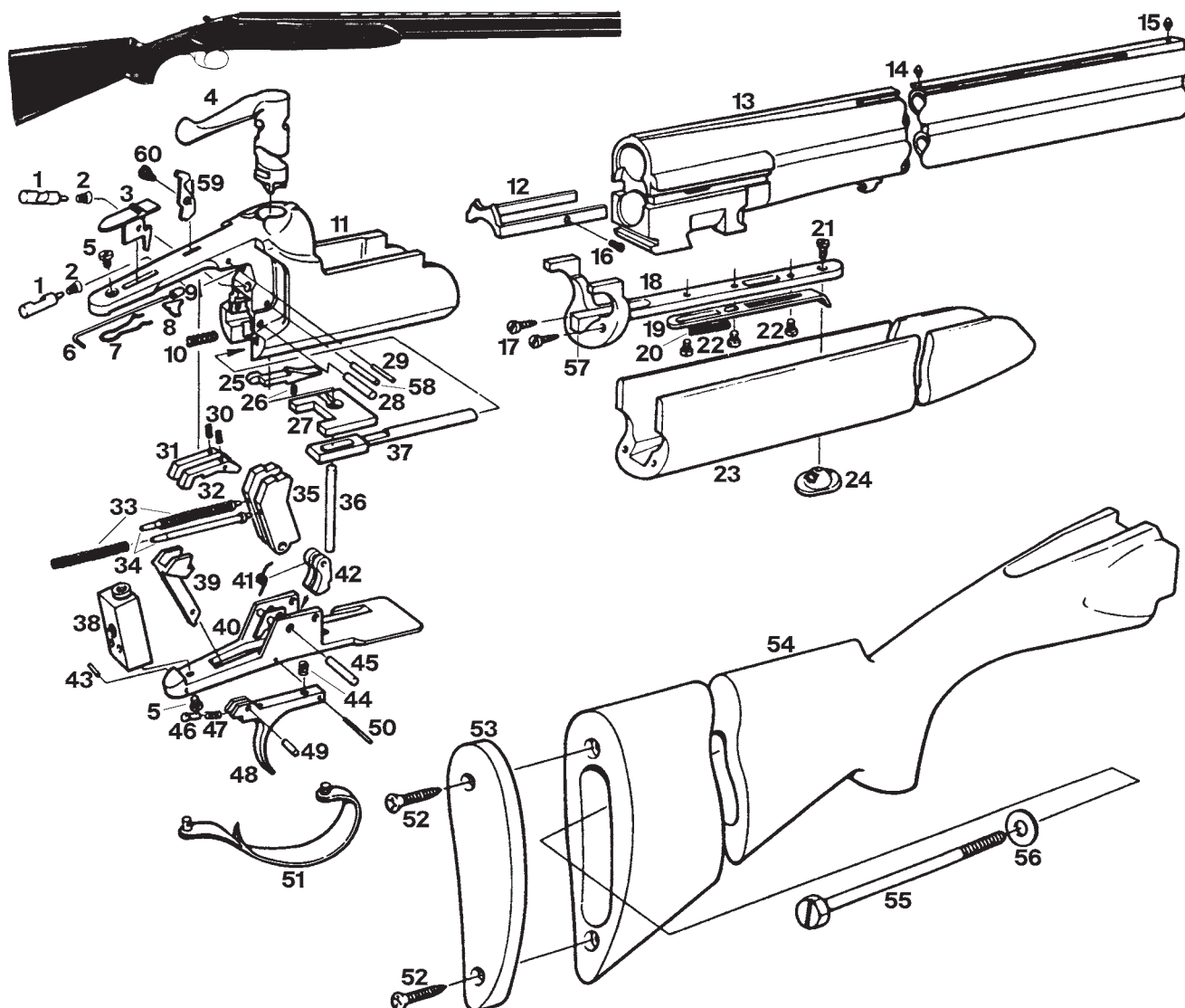
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|-----------------------------|------------------------------------|-----------------------------------|
| 1 Gas Shield Key | 23 Barrel Lug | 45 Trigger Spring |
| 2 Gas Shield Key Spring | 24 Barrel Lock Nut | 46 Trigger |
| 3 Gas Shield | 25 Barrel | 47 Trigger Bracket Screw |
| 4 Cocking Piece Cap | 26 Barrel Band | 48 Magazine Retainer Spring, Rear |
| 5 Cocking Piece Cap Pin | 27 Barrel Band Nut | 49 Buttplate Screws |
| 6 Cocking Piece Key | 28 Ejector Spring | 50 Buttplate |
| 7 Cocking Piece | 29 Ejector | 51 Buttplate Spacer |
| 8 Bolt Body and Handle | 30 Ejector Pin | 52 Pistol Grip Cap Screw |
| 9 Mainspring | 31 Safety Spring | 53 Pistol Grip Cap |
| 10 Gas Shield Clips | 32 Safety Plunger Ball | 54 Pistol Grip Cap Spacer |
| 11 Gas Shield Clip Pins | 33 Trigger Bracket | 55 Stock |
| 12 Firing Pin | 34 Trigger Bracket Screw, Short | 56 Trigger Guard Screw, Rear |
| 13 Bolt Head | 35 Sear Pins | 57 Trigger Guard |
| 14 Extractor | 36 Safety | 58 Recoil Lug Screw |
| 15 Bolt Head Retaining Pins | 37 Safety Screw | 59 Barrel Band Screw |
| 16 Rear Sight | 38 Magazine Retainer Screw | 60 Magazine Assembly |
| 17 Rear Sight Step | 39 Magazine Retainer Spring, Front | 61 Extractor Spring Pin |
| 18 Front Sight Screw, Short | 40 Sear Spring | 62 Baffle Block |
| 19 Front Sight Screw, Long | 41 Sear | 63 Baffle Block Screw |
| 20 Front Sight | 42 Sear Lever | 64 Extractor Spring |
| 21 Dummy Screws | 43 Sear Cam Pin | |
| 22 Receiver | 44 Magazine Stop | |

Model 35 and 35M Bolt-Action Rifle



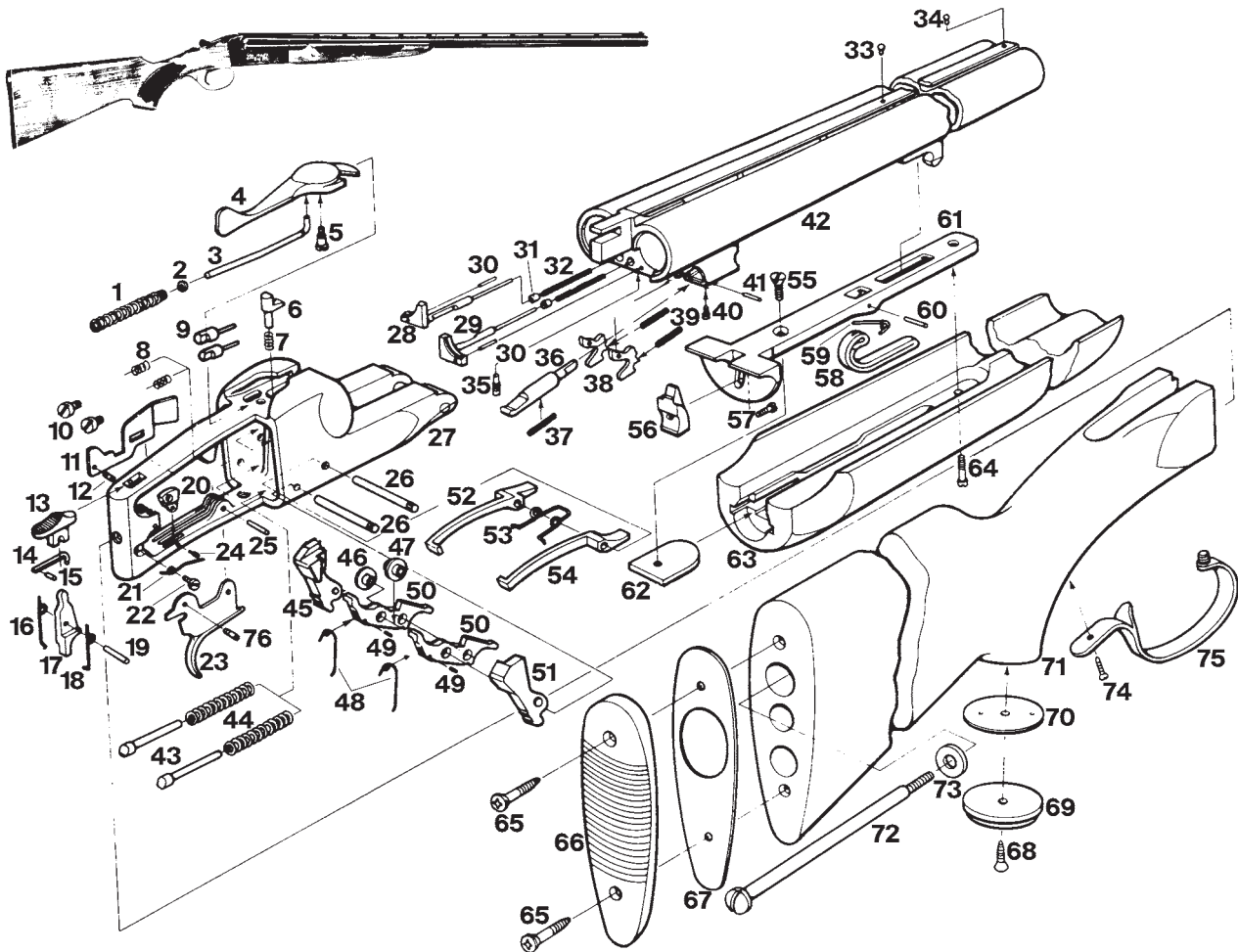
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|----|-------------------------|----|------------------------------|
| 1 | Receiver Extension | 24 | Trigger Guard Housing |
| 2 | Bolt Collar | 25 | Trigger Guard Housing Screws |
| 3 | Firing Pin Extension | 26 | Takedown Stud |
| 4 | Firing Pin | 27 | Hammer |
| 5 | Bolt Handle | 28 | Mainspring Guide Rod |
| 6 | Bolt Retaining Clip | 29 | Mainspring |
| 7 | Bolt Housing | 30 | Mainspring Seat |
| 8 | Left Extractor | 31 | Trigger |
| 9 | Right Extractor | 32 | Trigger Spring |
| 10 | Extractor Spring | 33 | Safety Detent |
| 11 | Rear Sight | 34 | Safety |
| 12 | Rear Sight Ramp | 35 | Trigger Guard |
| 13 | Front Sight | 36 | Trigger Guard Pins |
| 14 | Receiver | 37 | Hammer Pin |
| 15 | Barrel | 38 | Trigger Pin |
| 16 | Barrel Retaining Screws | 39 | Buttplate Screws |
| 17 | Barrel Bumper | 40 | Buttplate |
| 18 | Magazine Housing | 41 | Stock |
| 19 | Magazine Housing Screws | 42 | Takedown Screw |
| 20 | Magazine Retainer | 43 | Floorplate |
| 21 | Magazine Retainer Screw | 44 | Floorplate Screws |
| 22 | Magazine Ejector | 45 | Magazine Assembly |
| 23 | Magazine Ejector Screw | 46 | Extractor Pin |

Model 440, 440A and 440T Over/Under Shotgun



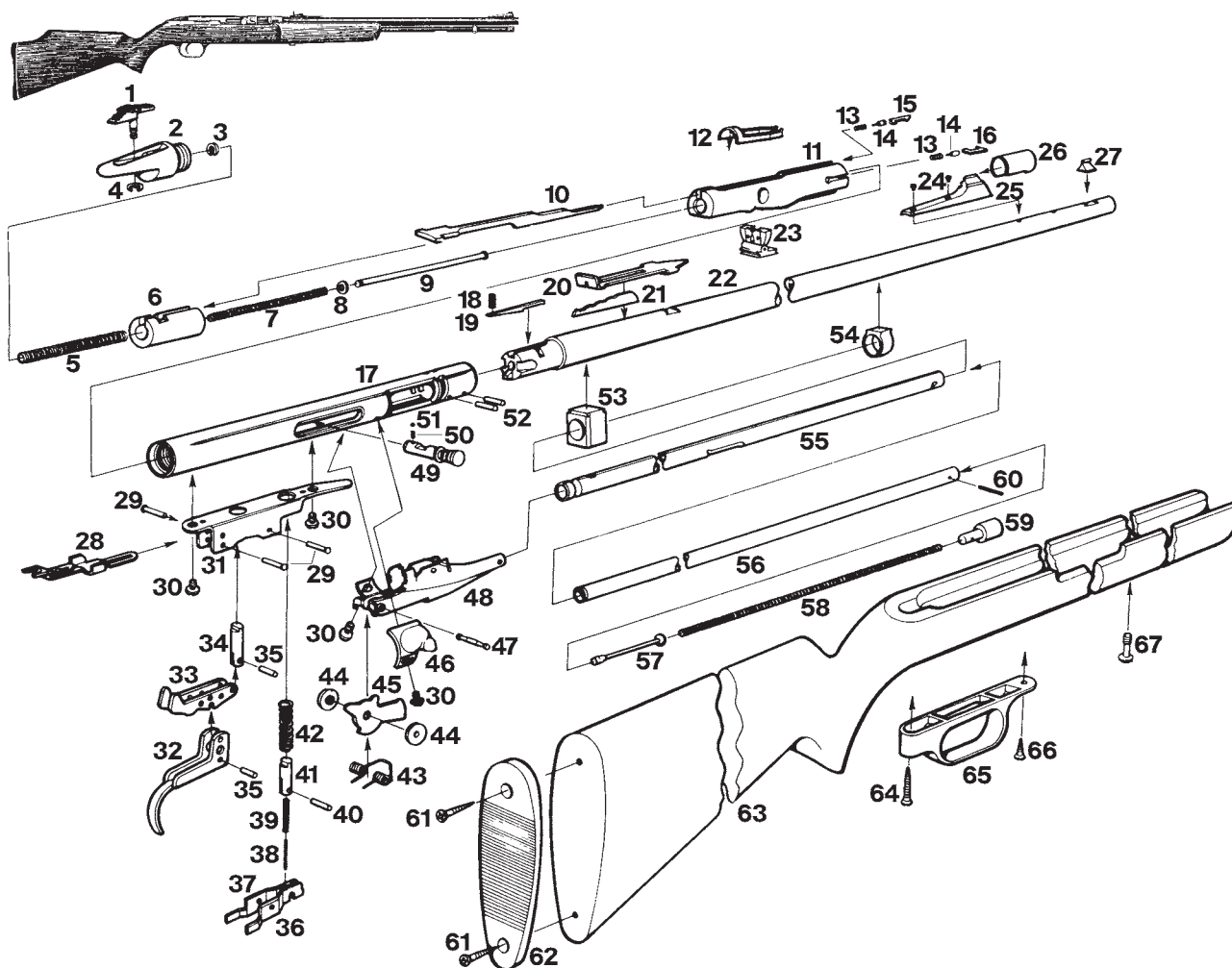
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|----------------------------|-------------------------|----------------------------------|
| 1 Firing Pins | 21 Forend Screw | 41 Cocking Lever Spring |
| 2 Firing Pin Springs | 22 Forend Latch Screws | 42 Cocking Lever |
| 3 Safety | 23 Forend Wood | 43 Trigger Guard Pin |
| 4 Top Lever | 24 Escutcheon | 44 Trigger Spring |
| 5 Receiver Tang Screws | 25 Top Snap Trip | 45 Hammer Pin |
| 6 Top Snap Plunger | 26 Top Snap Trip Spring | 46 Rocker Arm Spring Plunger |
| 7 Safety Spring | 27 Bolt | 47 Inertia Block Spring |
| 8 Hammer Retractor | 28 Cocking Lever Pin | 48 Trigger |
| 9 Top Snap Plunger Collar | 29 Sear Pin | 49 Rocker Arm Pin |
| 10 Top Lever Spring | 30 Sear Springs | 50 Trigger Pin |
| 11 Receiver | 31 Sear, Left | 51 Trigger Guard |
| 12 Extractor | 32 Sear, Right | 52 Buttplate Screws |
| 13 Barrel | 33 Hammer Springs | 53 Buttplate |
| 14 Rear Sight | 34 Mainspring Plungers | 54 Stock |
| 15 Front Sight | 35 Hammer | 55 Stock Bolt |
| 16 Extractor Screw | 36 Top Lever Spindle | 56 Stock Bolt Washer |
| 17 Forend Iron Head Screws | 37 Cocking Rod | 57 Cocking Lug |
| 18 Forend Iron | 38 Receiver Space Block | 58 Firing Pin Retaining Pin |
| 19 Forend Latch | 39 Inertia Block | 59 Selector Assembly (440A only) |
| 20 Forend Latch Spring | 40 Trigger Plate | 60 Selector Screw (440A only) |

Model 550 Side-by-Side Shotgun



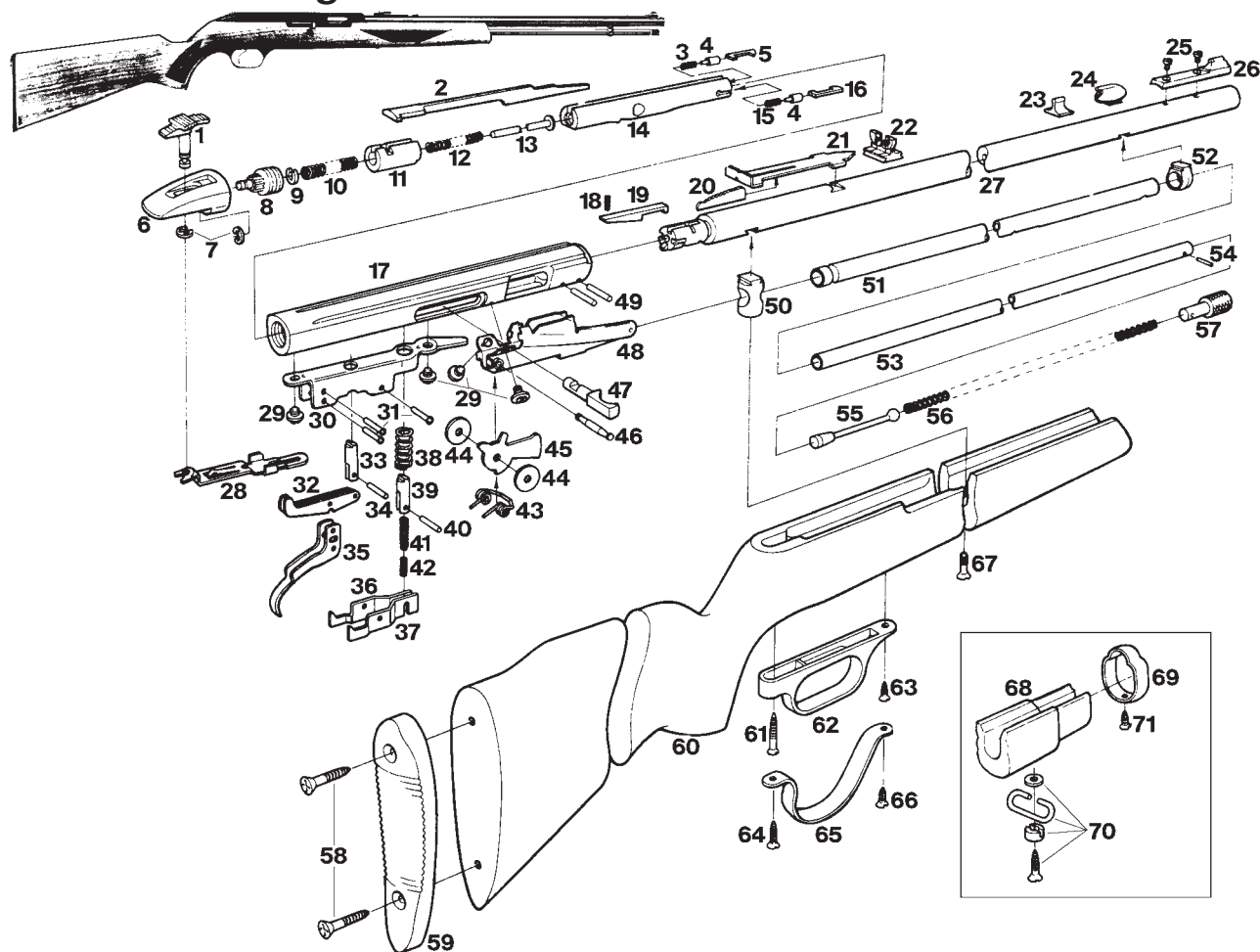
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|----|-----------------------------|----|---|----|-----------------------|
| 1 | Top Snap Plunger Spring | 26 | Sear Pin and Cocking Lever and Hammer Pin | 51 | Hammer, Right |
| 2 | Top Snap Plunger Collar | 27 | Frame | 52 | Sear, Left |
| 3 | Top Snap Plunger | 28 | Extractor, Left | 53 | Sear Spring |
| 4 | Top Snap | 29 | Extractor, Right | 54 | Sear, Right |
| 5 | Top Snap Screw | 30 | Extractor Guide Pins | 55 | Forend Screw, Rear |
| 6 | Top Snap Trip | 31 | Ejector Collars | 56 | Ejector |
| 7 | Top Snap Trip Spring | 32 | Ejector Springs | 57 | Ejector Screw |
| 8 | Firing Pin Springs | 33 | Rear Sight | 58 | Forend Spring |
| 9 | Firing Pins | 34 | Front Sight | 59 | Forend Spring Spring |
| 10 | Firing Pin Retaining Screws | 35 | Extractor Screw | 60 | Forend Spring Pin |
| 11 | Slide | 36 | Cocking Plunger | 61 | Forend Iron |
| 12 | Trigger Stud | 37 | Cocking Plunger Spring | 62 | Forend Insert |
| 13 | Safety Button | 38 | Ejector Sear | 63 | Forend Wood |
| 14 | Safety Spring | 39 | Ejector Sear Springs | 64 | Forend Screw, Front |
| 15 | Safety Plunger | 40 | Cocking Plunger Retaining Screw | 65 | Buttplate Screws |
| 16 | Slide Spring | 41 | Ejector Sear Pin | 66 | Buttplate |
| 17 | Safety-Lever | 42 | Barrel | 67 | Buttplate Liner |
| 18 | Trigger Spring | 43 | Mainspring Plungers | 68 | Pistol Grip Cap Screw |
| 19 | Safety-Lever Pin | 44 | Mainsprings | 69 | Pistol Grip Cap |
| 20 | Inertia Block | 45 | Hammer, Left | 70 | Pistol Grip Cap Liner |
| 21 | Inertia Block Spring | 46 | Cocking Lever Spacer | 71 | Stock |
| 22 | Inertia Block Spring Screw | 47 | Cocking Lever Bushing | 72 | Stock Bolt |
| 23 | Trigger | 48 | Cocking Lever Springs | 73 | Stock Bolt Washer |
| 24 | Inertia Block Pin | 49 | Cocking Lever Spring Pins | 74 | Trigger Guard Screw |
| 25 | Trigger Pin | 50 | Cocking Levers | 75 | Trigger Guard |
| | | | | 76 | Trigger Stop Pin |

Model 6J, 6JDL, 6M, 6N and 6P, Stevens Model 87J, 87M and 87N, and Springfield Model 187J, 187M and 187N Autoloading Rifle



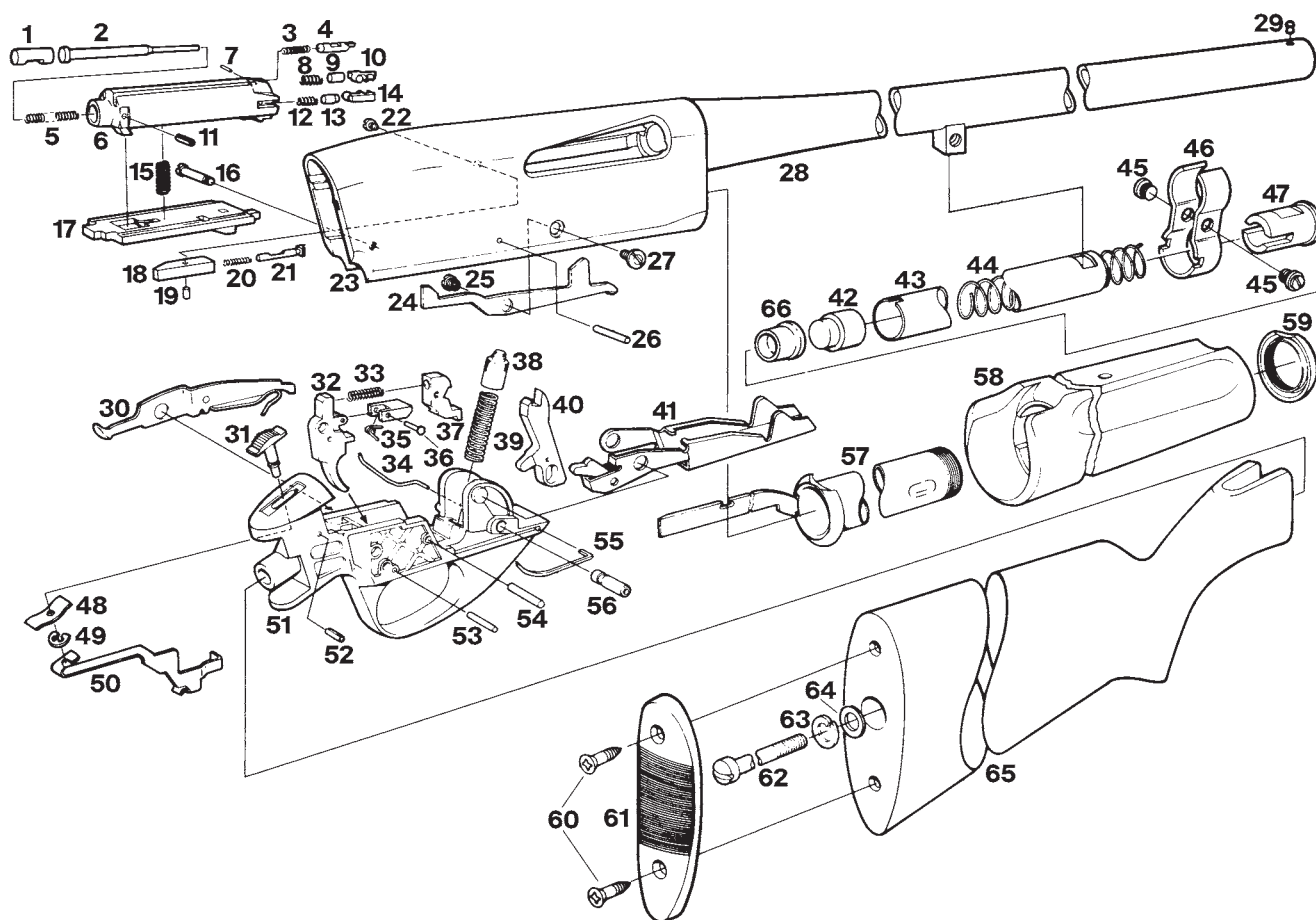
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| 1 Safety Button | 24 Front Sight Screws | 45 Lifter |
| 2 Recoil Plug Assembly | 25 Front Sight Complete | 46 Deflector |
| 3 Hammer Spring Washer | 26 Front Sight Hood | 47 Lifter Pin |
| 4 Safety Button Retaining Ring | 27 Front Sight | 48 Magazine Guide |
| 5 Hammer Spring | 28 Safety Slide | 49 Locking Bolt |
| 6 Hammer | 29 Trigger, Detent and Release Lever Pins | 50 Locking Bolt Plunger Ball Spring |
| 7 Breechbolt Spring | 30 Release Housing and Magazine Guide Screws | 51 Locking Bolt Plunger Ball |
| 8 Breechbolt Spring Washer | 31 Release Housing | 52 Barrel Pins |
| 9 Breechbolt Spring Rod | 32 Trigger | 53 Magazine Mount, Rear |
| 10 Firing Pin | 33 Release Lever | 54 Magazine Mount, Front |
| 11 Breechbolt | 34 Release Plunger | 55 Outside Magazine Tube |
| 12 Extractor | 35 Trigger and Detent Plunger Pins | 56 Inside Magazine Tube |
| 13 Extractor Plunger Springs | 36 Detent Lever, Right | 57 Magazine Follower |
| 14 Extractor Plungers | 37 Detent Lever, Left | 58 Magazine Follower Spring |
| 15 Extractor, Left | 38 Detent Plunger Inner Spring | 59 Magazine Plug |
| 16 Extractor, Right | 39 Detent Plunger Spring | 60 Magazine Plug Pin |
| 17 Receiver | 40 Release Plunger Pin | 61 Buttplate Screws |
| 18 Bumper Spring | 41 Detent Plunger | 62 Buttplate |
| 19 Bumper | 42 Release Spring | 63 Stock |
| 20 Rear Sight | 43 Lifter Spring | 64 Trigger Guard Screw, Long |
| 21 Rear Sight Step | 44 Lifter Spacers | 65 Trigger Guard |
| 22 Barrel | | 66 Trigger Guard Screw, Short |
| 23 Rear Sight | | 67 Takedown Screw |

Model 60 and 90, Stevens and Springfield Model 88 and 388 Autoloading Rifle



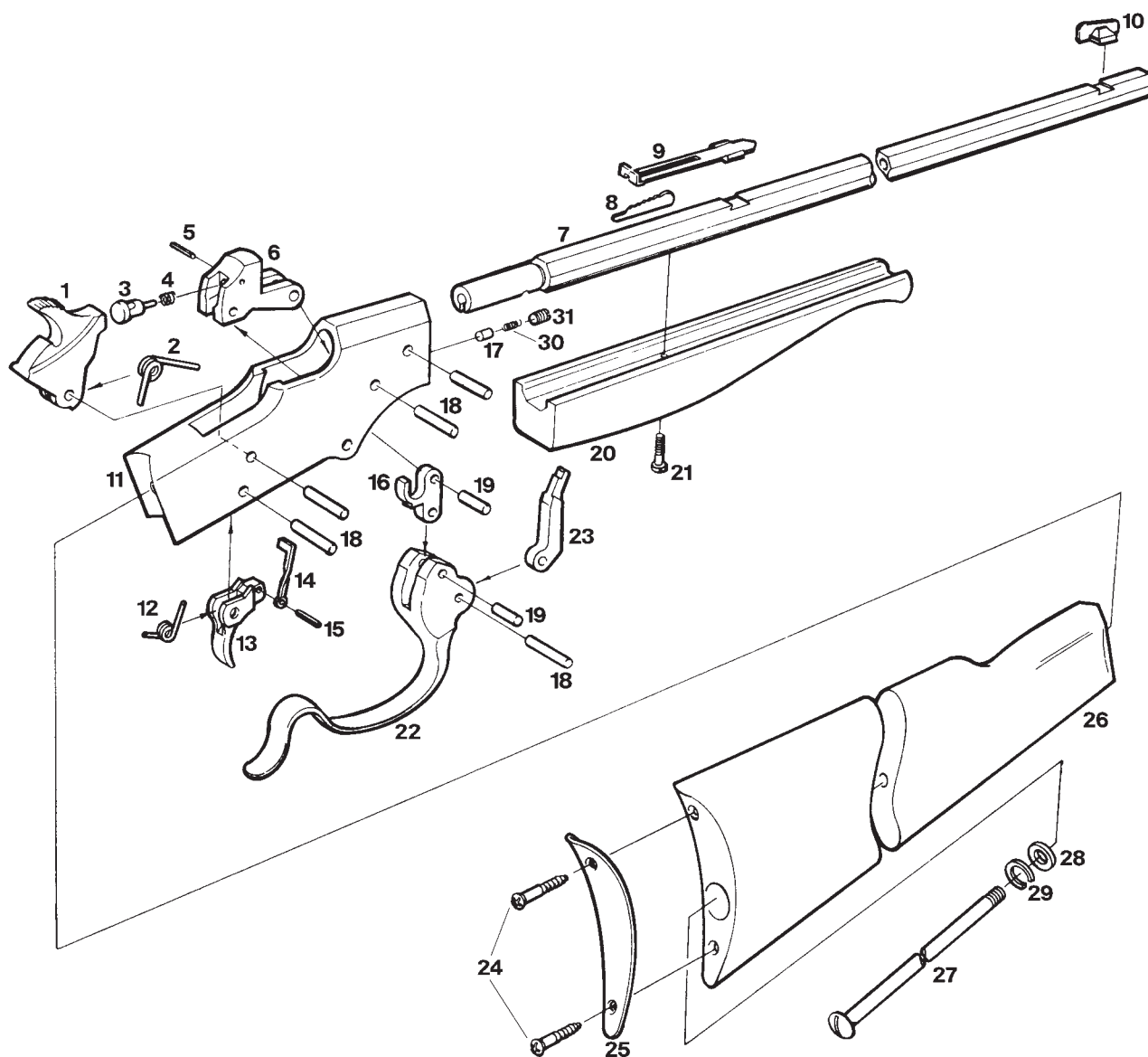
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| 1 Safety Button | 26 Front Sight Base | 50 Magazine Mount, Rear |
| 2 Firing Pin | 27 Barrel | 51 Outside Magazine Tube |
| 3 Extractor Plunger Spring, Left | 28 Safety Slide | 52 Magazine Mount, Front |
| 4 Extractor Plungers | 29 Release Housing Screw | 53 Inside Magazine Tube |
| 5 Extractor, Left | 30 Release Housing | 54 Magazine Plug Pin |
| 6 Recoil Plug Assembly | 31 Trigger, Detent and Release Lever Pins | 55 Magazine Follower |
| 7 Safety Button Retaining Rings | 32 Release Lever | 56 Magazine Follower Spring |
| 8 Recoil Plug Insert | 33 Release Plunger | 57 Magazine Plug |
| 9 Hammer Spring Washer | 34 Trigger Pin | 58 Buttplate Screws |
| 10 Hammer Spring | 35 Trigger | 59 Buttplate |
| 11 Hammer | 36 Detent Lever, Left | 60 Stock |
| 12 Breechbolt Spring | 37 Detent Lever, Right | 61 Trigger Guard Screw, Long |
| 13 Breechbolt Spring Rod | 38 Release Spring | 62 Trigger Guard |
| 14 Breechbolt | 39 Detent Plunger | 63 Trigger Guard Screw, Short |
| 15 Extractor Plunger Spring, Right | 40 Release Plunger Pin | 64 Trigger Guard Screw, Rear (Model 88 and 388) |
| 16 Extractor, Right | 41 Detent Plunger Spring | 65 Trigger Guard (Model 88 and 388) |
| 17 Receiver | 42 Detent Plunger Inner Spring | 66 Trigger Guard Screw, Front (Model 88 and 388) |
| 18 Bumper Spring | 43 Lifter Spring | 67 Takedown Screw |
| 19 Bumper | 44 Lifter Spacers | 68 Stock (Model 90) |
| 20 Rear Sight Step | 45 Lifter | 69 Barrel Band (Model 90 and 388) |
| 21 Rear Sight | 46 Lifter Pin | 70 Swivel Assembly |
| 22 Rear Sight (Model 90) | 47 Locking Bolt | 71 Barrel Band Screw |
| 23 Front Sight (Model 88 and 388) | 48 Magazine Guide | |
| 24 Front Sight (Model 90) | 49 Barrel Pins | |
| 25 Front Sight Screws | | |

Model 67 Series C and E Slide-Action Shotgun

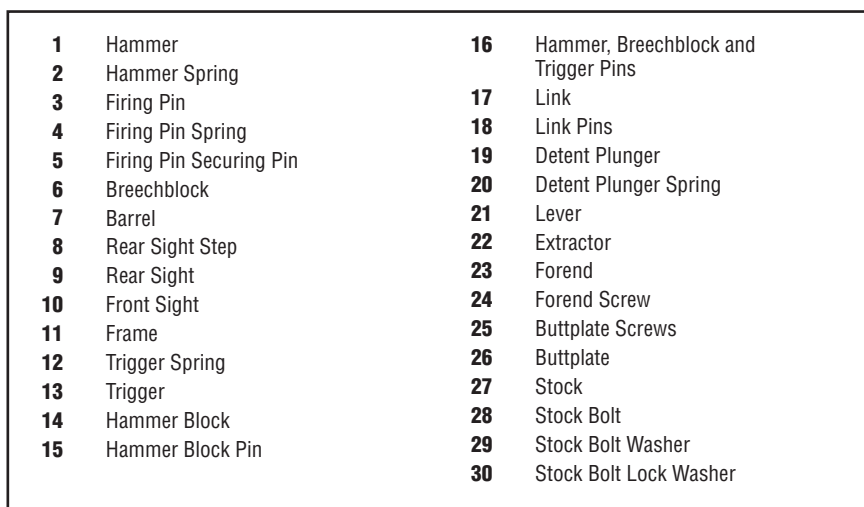


1	Firing Pin Extension	23	Receiver	45	Magazine House/Tube Screws
2	Firing Pin	24	Cartridge Stop	46	Magazine Tube Yoke
3	Shell Stop Spring	25	Cartridge Stop Pivot Nut	47	Magazine Plug
4	Shell Stop	26	Trigger Guard Pin	48	Safety Spring
5	Firing Pin Spring	27	Cartridge Stop Pivot Screw	49	Safety Return Ring
6	Breechbolt	28	Barrel	50	Safety-Lever
7	Shell Stop Retaining Pin	29	Front Sight	51	Trigger Guard
8	Extractor Spring, Left	30	Slide Lock Assembly	52	Safety-Lever Return Pin
9	Extractor Plunger, Left	31	Safety	53	Trigger Pin
10	Extractor, Left	32	Trigger Assembly	54	Sear Pin
11	Firing Pin Stop Pin	33	Trigger Spring	55	Lifter Spring
12	Extractor Spring, Right	34	Slide Lock Release Spring	56	Hammer Bushing
13	Extractor Plunger, Right	35	Sear Trip and Spring	57	Operating Handle Bar Assembly
14	Extractor, Right	36	Sear Trip Pin	58	Operating Handle Wood
15	Bolt Support Spring	37	Sear	59	Operating Handle Collar Front
16	Trigger Guard Screw	38	Mainspring Plunger	60	Buttplate Screws
17	Slide Assembly (Series C Only)	39	Mainspring	61	Buttplate
18	Ejector	40	Hammer Assembly	62	Stock Bolt
19	Ejector Pin	41	Lifter Assembly	63	Stock Bolt Lock Washer
20	Ejector Spring	42	Magazine Follower	64	Stock Bolt Washer
21	Ejector Plunger	43	Magazine Tube	65	Stock Assembly
22	Ejector Screw	44	Magazine Spring	66	Magazine Tube Adapter

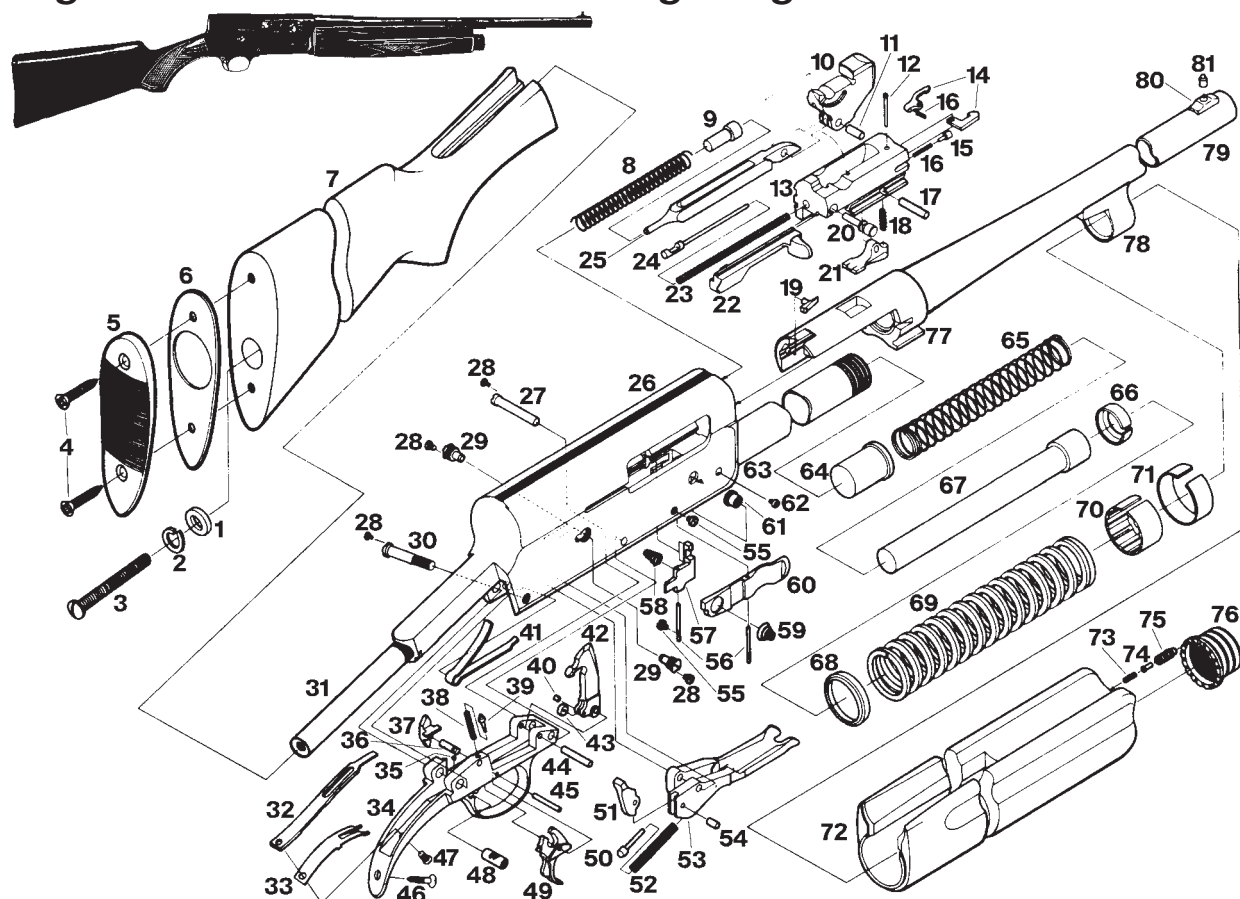
Model 71 and Stevens Favorite Single Shot Rifle



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|----|--------------------------|----|--------------------------------------|
| 1 | Hammer | 17 | Breechblock Plunger |
| 2 | Hammer Spring | 18 | Hammer, Breechblock and Trigger Pins |
| 3 | Firing Pin | 19 | Link Pin |
| 4 | Firing Pin Spring | 20 | Forend |
| 5 | Firing Pin Retaining Pin | 21 | Forend Screw |
| 6 | Breechblock | 22 | Lever |
| 7 | Barrel | 23 | Extractor |
| 8 | Rear Sight Step | 24 | Buttplate Screws |
| 9 | Rear Sight | 25 | Buttplate |
| 10 | Front Sight Assembly | 26 | Stock |
| 11 | Frame | 27 | Stock Bolt |
| 12 | Trigger Spring | 28 | Stock Bolt Washer |
| 13 | Trigger | 29 | Stock Bolt Lock Washer |
| 14 | Hammer Block | 30 | Breechblock Plunger Spring |
| 15 | Hammer Block Pin | 31 | Breechblock Plunger Retaining Screw |
| 16 | Link | | |

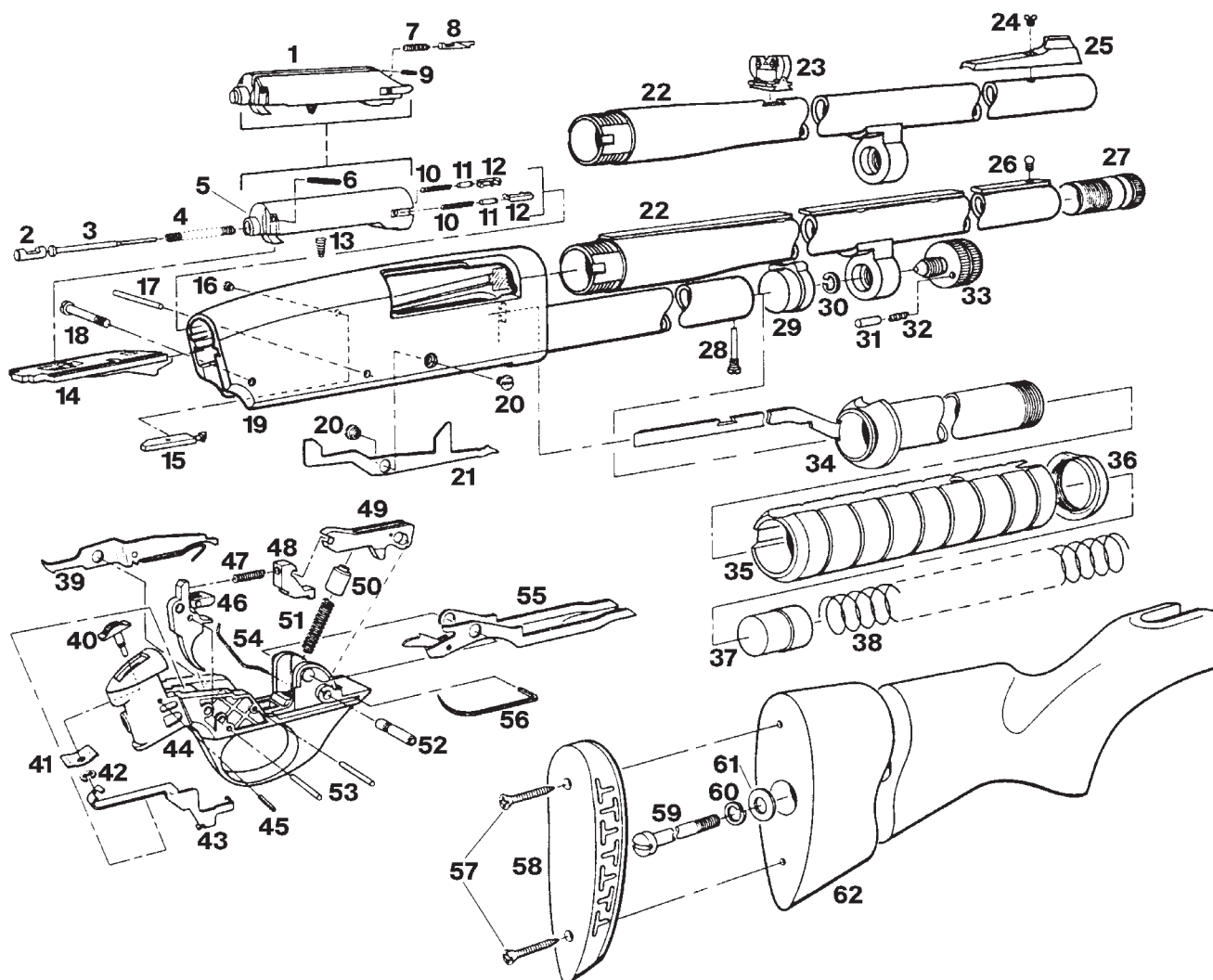


Model 720, 745, 750 and 750C, Springfield 745B and 745C Autoloading Shotgun



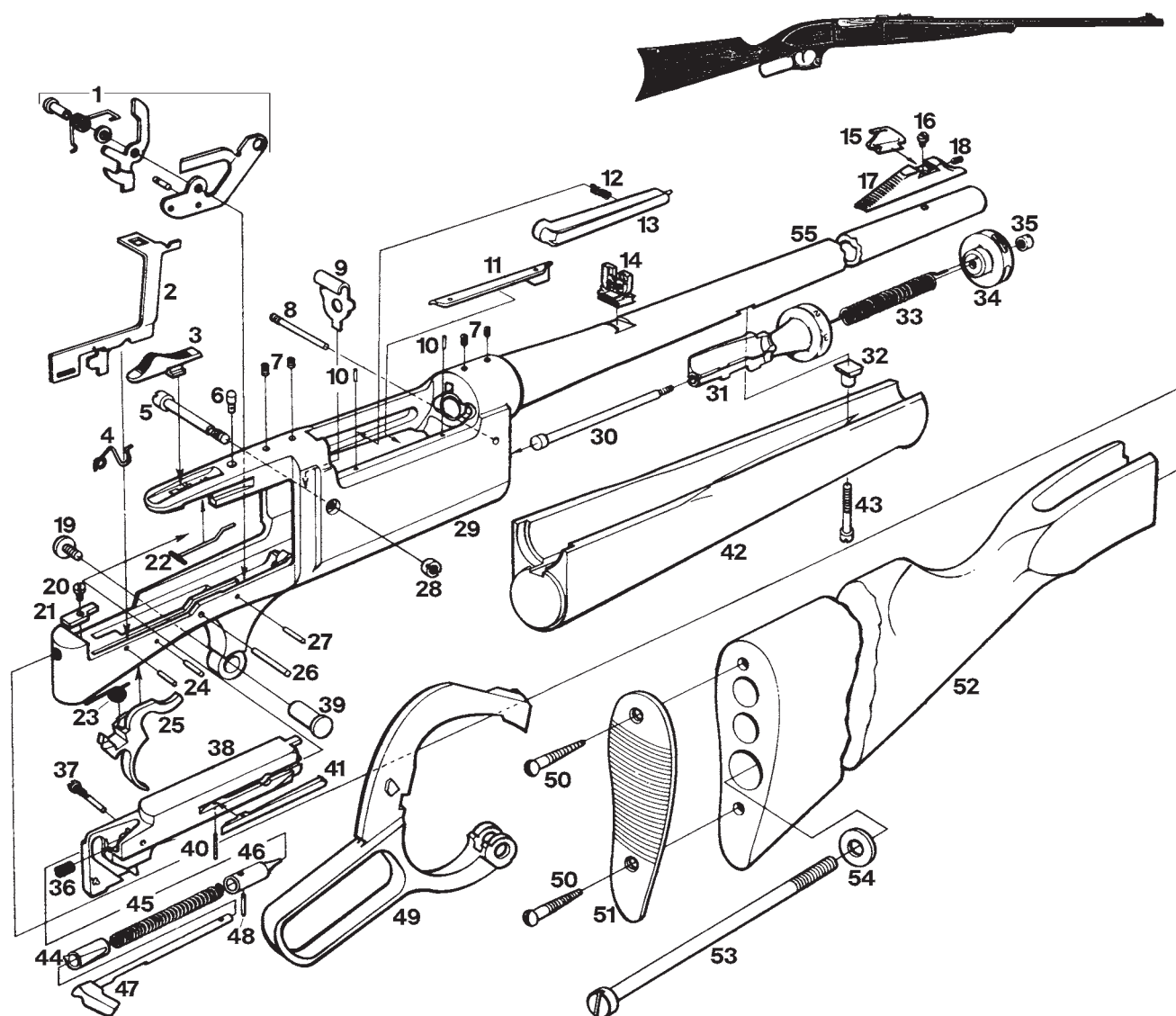
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|----|---------------------------|----|----------------------|----|------------------------------------|
| 1 | Stock Bolt Washer | 29 | Lifter Screws | 56 | Lifter Latch and Cocking Stop Pins |
| 2 | Stock Bolt Lock Washer | 30 | Trigger Guard Screw | 57 | Cartridge Stop |
| 3 | Stock Bolt | 31 | Action Spring Tube | 58 | Cartridge Stop Spring |
| 4 | Buttplate Screws | 32 | Mainspring | 59 | Lifter Latch Spring |
| 5 | Buttplate | 33 | Trigger Spring | 60 | Lifter Latch |
| 6 | Buttplate Liner | 34 | Trigger Guard | 61 | Lifter Latch Button |
| 7 | Stock | 35 | Safety Plunger Ball | 62 | Magazine Screw |
| 8 | Action Spring | 36 | Safety Sear Pin | 63 | Magazine Tube |
| 9 | Action Spring Follower | 37 | Sear | 64 | Magazine Follower |
| 10 | Locking Bolt | 38 | Safety Sear Spring | 65 | Magazine Spring |
| 11 | Link Pin | 39 | Safety Sear Follower | 66 | Magazine Spring Retainer |
| 12 | Extractor Pin | 40 | Hammer Roll Pin | 67 | Magazine Plug Wood |
| 13 | Breechblock | 41 | Lifter Spring | 68 | Friction Ring |
| 14 | Extractors | 42 | Hammer | 69 | Recoil Spring |
| 15 | Extractor Plunger | 43 | Hammer Roll | 70 | Friction Piece |
| 16 | Extractor Springs | 44 | Hammer Pin | 71 | Friction Spring |
| 17 | Locking Bolt Latch Pin | 45 | Trigger Pin | 72 | Forend |
| 18 | Locking Bolt Latch Spring | 46 | Tang Screw | 73 | Magazine Cap Stop Spring |
| 19 | Ejector | 47 | Mainspring Screw | 74 | Magazine Cap Stop Plunger |
| 20 | Firing Pin Stop Pin | 48 | Safety | 75 | Magazine Cap Stop |
| 21 | Locking Bolt Latch | 49 | Trigger | 76 | Magazine Cap |
| 22 | Slide Action | 50 | Lifter Pawl Plunger | 77 | Barrel Extension |
| 23 | Firing Pin Spring | 51 | Lifter Pawl | 78 | Barrel Guide |
| 24 | Firing Pin | 52 | Lifter Pawl Spring | 79 | Barrel |
| 25 | Link | 53 | Lifter | 80 | Front Sight Base |
| 26 | Receiver | 54 | Lifter Pawl Pin | 81 | Front Sight |
| 27 | Trigger Guard Pin | 55 | Locking Screws | | |
| 28 | Locking Screws | | | | |

Model 79, 79-T, 79VR and 79VR-T Slide-Action Shotgun



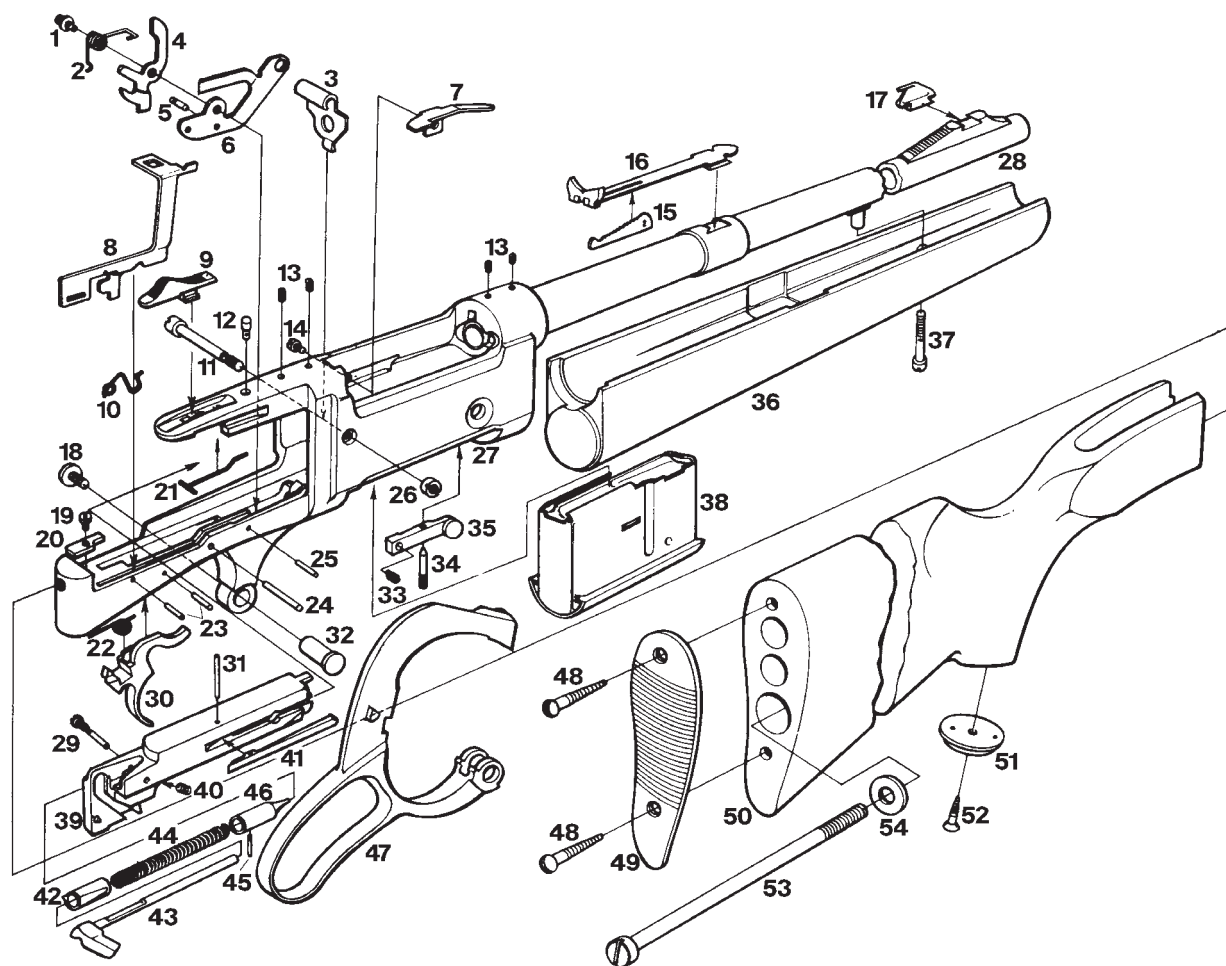
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| 1 Bolt Assembly Complete | 22 Barrel | 43 Safety-Lever |
| 2 Firing Pin Extension | 23 Rear Sight, Slug Barrel | 44 Trigger Guard and Housing |
| 3 Firing Pin | 24 Front Sight Screw, Slug Barrel | 45 Safety Pin |
| 4 Firing Pin Spring | 25 Front Sight, Slug Barrel | 46 Trigger |
| 5 Bolt Body | 26 Front Sight Bead | 47 Sear Spring |
| 6 Firing Pin Retaining Pin | 27 Choke Tube | 48 Sear |
| 7 Shell Stop Spring | 28 Magazine Plug Tube | 49 Hammer |
| 8 Shell Stop | 29 Magazine Plug | 50 Hammer Spring Plunger |
| 9 Shell Stop Pin | 30 Takedown Screw Lock Washer | 51 Hammer Spring |
| 10 Extractor Springs | 31 Takedown Screw Spring Pin | 52 Hammer Pins |
| 11 Extractor Plungers | 32 Takedown Screw Spring | 53 Trigger Pins |
| 12 Extractors | 33 Takedown Screw | 54 Slide Lock Spring |
| 13 Bolt Support Spring | 34 Operating Handle Bar Assembly | 55 Lifter |
| 14 Slide Assembly | 35 Operating Handle | 56 Lifter Spring |
| 15 Ejector | 36 Operating Handle Collar | 57 Buttpad Screws |
| 16 Ejector Screw | 37 Magazine Follower | 58 Buttpad |
| 17 Trigger Guard Pin | 38 Magazine Spring | 59 Stock Bolt |
| 18 Trigger Guard Screw | 39 Slide Lock | 60 Lock Washer |
| 19 Receiver | 40 Safety Switch | 61 Washer |
| 20 Cartridge Stop Screws | 41 Safety Bushing | 62 Stock |
| 21 Cartridge Stop | 42 Safety Lock Washer | |

Model 99, 99A and 358 Series A Lever-Action Rifle



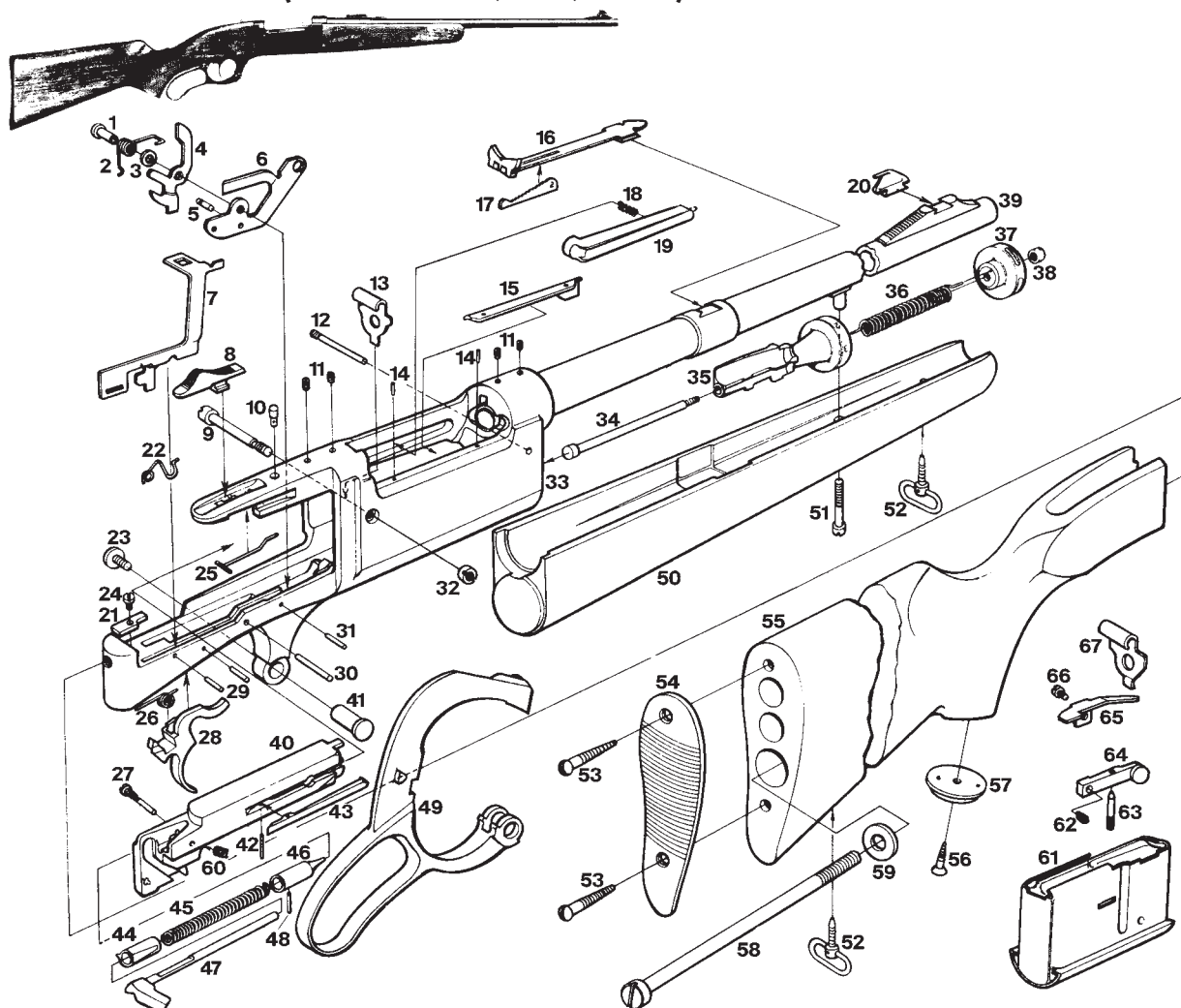
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|----|-----------------------------|----|-----------------------------------|----|-------------------------|
| 1 | Sear Bracket Assembly | 20 | Breechbolt Stop Screw | 38 | Breechbolt |
| 2 | Safety Slide | 21 | Breechbolt Stop | 39 | Lever Bushing |
| 3 | Safety Button | 22 | Hammer Indicator Spring | 40 | Extractor Pin |
| 4 | Safety Slide Spring | 23 | Trigger Spring | 41 | Extractor |
| 5 | Sear Screw | 24 | Safety Slide Spring and Stop Pins | 42 | Forend |
| 6 | Hammer Indicator | 25 | Trigger | 43 | Forend Screw |
| 7 | Dummy Screws | 26 | Trigger Pin | 44 | Hammer Bushing |
| 8 | Carrier Spindle Head Screw | 27 | Sear Bracket Pin | 45 | Mainspring |
| 9 | Carrier Spindle Support | 28 | Sear Screw Nut | 46 | Firing Pin |
| 10 | Cartridge Guide Pins | 29 | Receiver | 47 | Hammer |
| 11 | Cartridge Guide | 30 | Carrier Spindle | 48 | Firing Pin Securing Pin |
| 12 | Automatic Cutoff Spring | 31 | Carrier | 49 | Lever |
| 13 | Automatic Cutoff | 32 | Barrel Stud | 50 | Buttplate Screws |
| 14 | Rear Sight | 33 | Carrier Spring | 51 | Buttplate |
| 15 | Front Sight | 34 | Carrier Spindle Head | 52 | Stock |
| 16 | Front Sight Screw | 35 | Carrier Spindle Nut | 53 | Stock Bolt |
| 17 | Front Sight Base | 36 | Hammer Retractor Spring | 54 | Stock Bolt Washer |
| 18 | Front Sight Adjusting Screw | 37 | Hammer Bushing Screw | 55 | Barrel |
| 19 | Lever Bushing Screw | | | | |

Model 99C Lever-Action Rifle



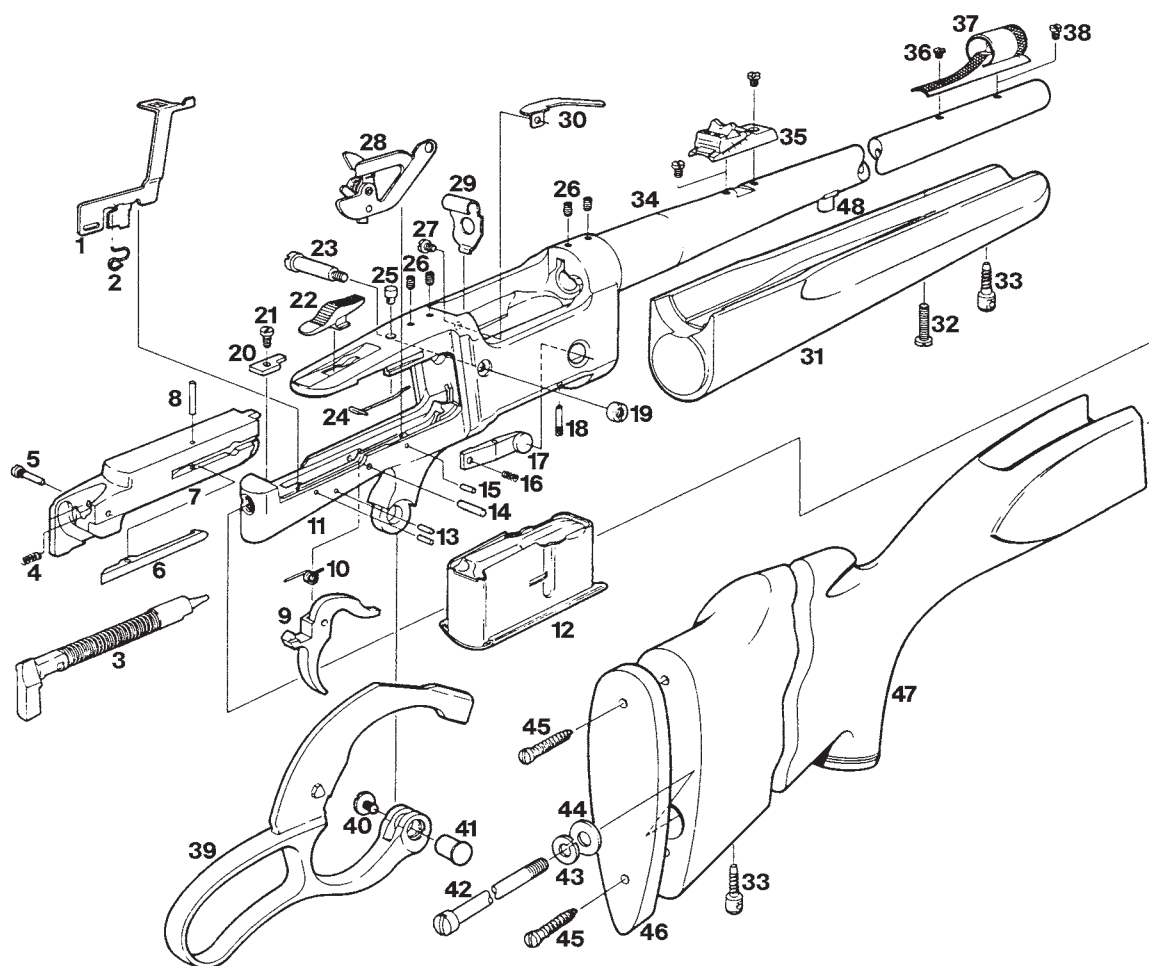
1	Sear Stop Stud	19	Breechbolt Stop Screw	37	Forend Screw
2	Sear Spring	20	Breechbolt Stop	38	Magazine Assembly
3	Filler Block	21	Hammer Indicator Spring	39	Breechbolt
4	Sear	22	Trigger Spring	40	Hammer Retractor Spring
5	Sear Pivot Stud	23	Safety Slide Pins	41	Extractor
6	Sear Bracket	24	Trigger Pin	42	Hammer Bushing
7	Ejector	25	Sear Bracket Pin	43	Hammer
8	Safety Slide	26	Sear Screw Nut	44	Mainspring
9	Safety Button	27	Receiver	45	Firing Pin Securing Pin
10	Safety Slide Spring	28	Barrel	46	Firing Pin
11	Sear Screw	29	Hammer Bushing Screw	47	Lever
12	Hammer Indicator	30	Trigger	48	Buttplate Screws
13	Dummy Screws	31	Extractor Pin	49	Buttplate
14	Ejector Screw	32	Lever Bushing	50	Stock
15	Rear Sight Step	33	Magazine Latch Spring	51	Pistol Grip Cap
16	Rear Sight	34	Magazine Latch Pin	52	Pistol Grip Cap Screw
17	Front Sight	35	Magazine Latch	53	Stock Bolt
18	Lever Bushing Screw	36	Forend	54	Stock Bolt Washer

Model 99C, 99DE, 99DL(M), 99E, 99F and 99PE Series A Lever-Action Rifle (Serial No. 1,000,000+)

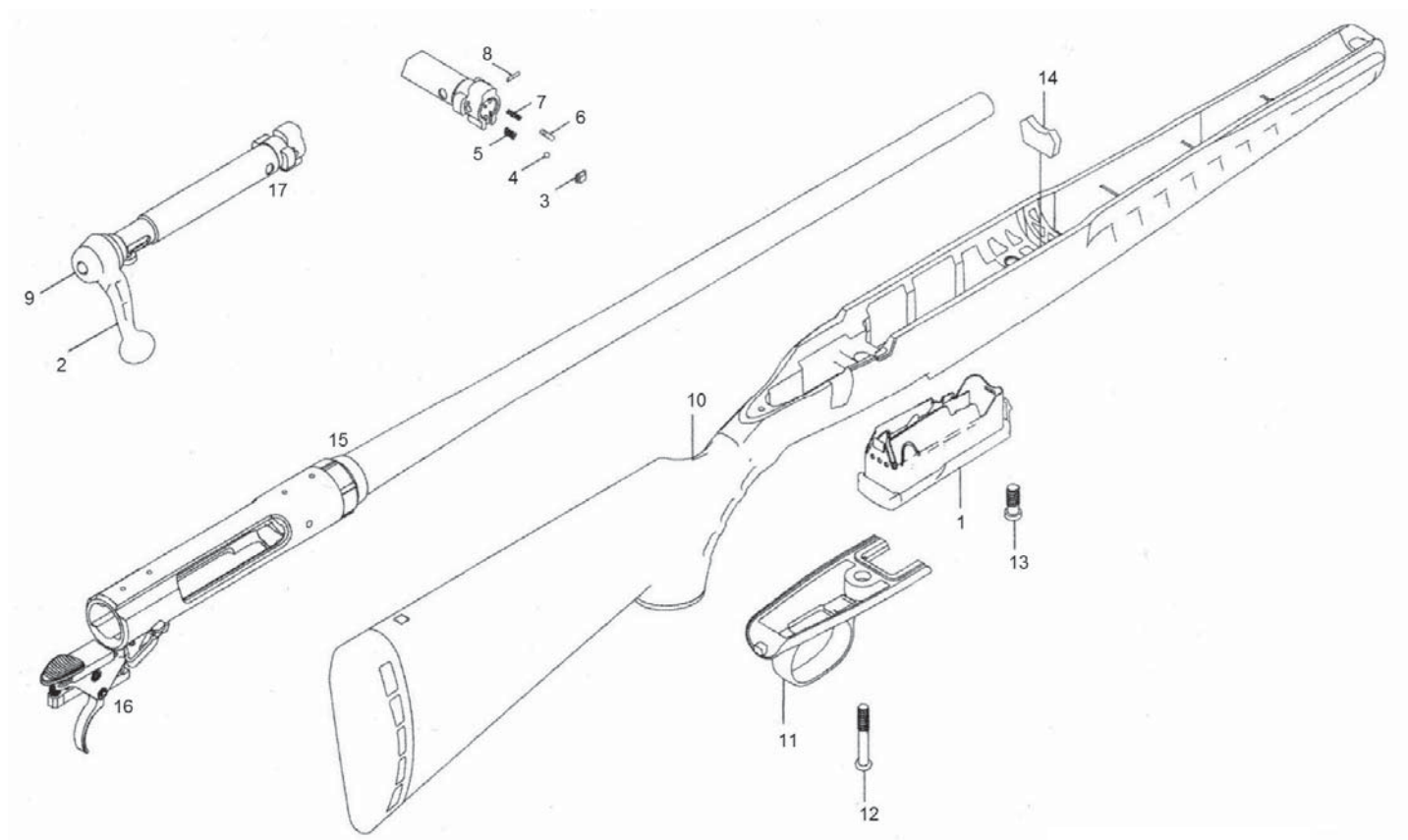


1	Sear Stop Stud	24	Breechbolt Stop Screw	47	Hammer
2	Sear Spring	25	Hammer Indicator Spring	48	Firing Pin Securing Pin
3	Washer	26	Trigger Spring	49	Lever
4	Sear	27	Hammer Bushing Screw	50	Forend
5	Sear Pivot Stud	28	Trigger	51	Forend Screw
6	Sear Bracket Assembly	29	Safety Slide Spring and Stop Pins	52	Swivel Screws
7	Safety Slide	30	Trigger Pin	53	Buttplate Screws
8	Safety Button	31	Sear Bracket Pin	54	Buttplate
9	Sear Screw	32	Sear Screw Nut	55	Stock
10	Hammer Indicator	33	Receiver	56	Pistol Grip Cap Screw
11	Dummy Screws	34	Carrier Spindle	57	Pistol Grip Cap
12	Carrier Spindle Head Screw	35	Carrier	58	Stock Bolt
13	Carrier Spindle Support	36	Carrier Spring	59	Stock Bolt Washer
14	Cartridge Guide Pins	37	Carrier Spindle Head	60	Hammer Retractor Spring
15	Cartridge Guide	38	Carrier Spindle Nut	61	Magazine Assembly (Model 99C only)
16	Rear Sight	39	Barrel	62	Magazine Latch Spring (Model 99C only)
17	Rear Sight Step	40	Breechbolt	63	Magazine Latch Pin (Model 99C only)
18	Automatic Cutoff Spring	41	Lever Bushing	64	Magazine Latch (Model 99C only)
19	Automatic Cutoff	42	Extractor Pin	65	Ejector (Model 99C only)
20	Front Sight	43	Extractor	66	Ejector Screw (Model 99C only)
21	Breechbolt Stop	44	Hammer Bushing	67	Filler Block (Model 99C only)
22	Safety Slide Spring	45	Mainspring		
23	Lever Bushing Screw	46	Firing Pin		

Model 99CD Series A Lever-Action Rifle

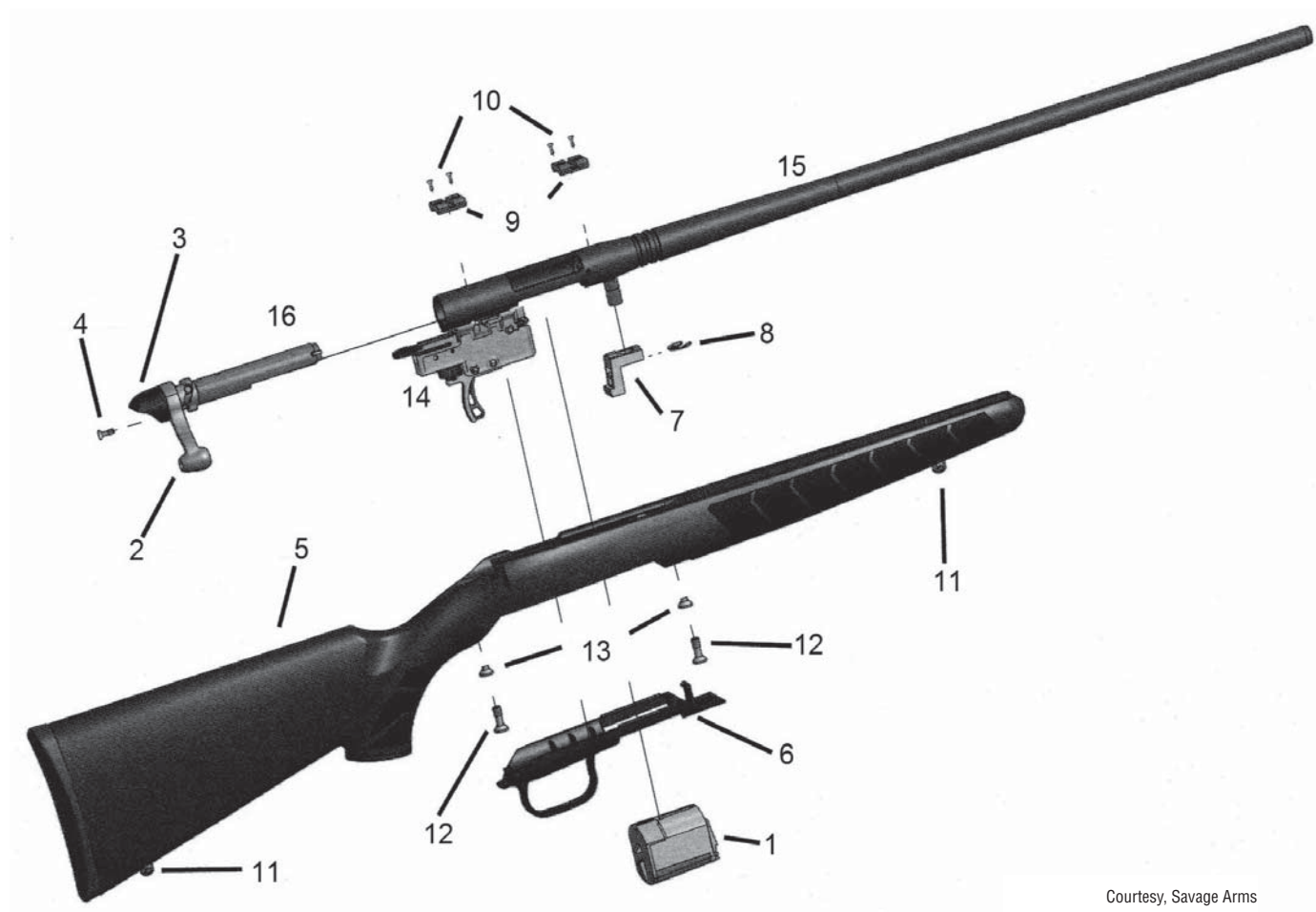


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|----|-----------------------------------|----|--------------------------------|
| 1 | Safety Slide | 25 | Hammer Indicator |
| 2 | Safety Slide Spring | 26 | Dummy Screws |
| 3 | Hammer Assembly | 27 | Ejector Screw |
| 4 | Hammer Retractor Spring | 28 | Sear Bracket Assembly |
| 5 | Hammer Bushing Screw | 29 | Filler Block |
| 6 | Extractor | 30 | Ejector |
| 7 | Breechbolt | 31 | Forend |
| 8 | Extractor Pin | 32 | Forend Screw |
| 9 | Trigger | 33 | Swivel Stud |
| 10 | Trigger Spring | 34 | Barrel |
| 11 | Receiver | 35 | Rear Sight Assembly and Screws |
| 12 | Magazine Assembly | 36 | Front Sight Screw, Short |
| 13 | Safety Slide Stop and Spring Pins | 37 | Front Sight Assembly |
| 14 | Trigger Pin | 38 | Front Sight Screw, Long |
| 15 | Sear Bracket Pin | 39 | Lever |
| 16 | Magazine Latch Spring | 40 | Lever Bushing Screw |
| 17 | Magazine Latch | 41 | Lever Bushing |
| 18 | Magazine Latch Pin | 42 | Stock Bolt |
| 19 | Sear Screw Nut | 43 | Stock Bolt Lock Washer |
| 20 | Breechbolt Stop | 44 | Stock Bolt Washer |
| 21 | Breechbolt Stop Screw | 45 | Recoil Pad Screws |
| 22 | Safety Button | 46 | Recoil Pad |
| 23 | Sear Screw | 47 | Stock Assembly |
| 24 | Hammer Indicator Spring | 48 | Barrel Stud |



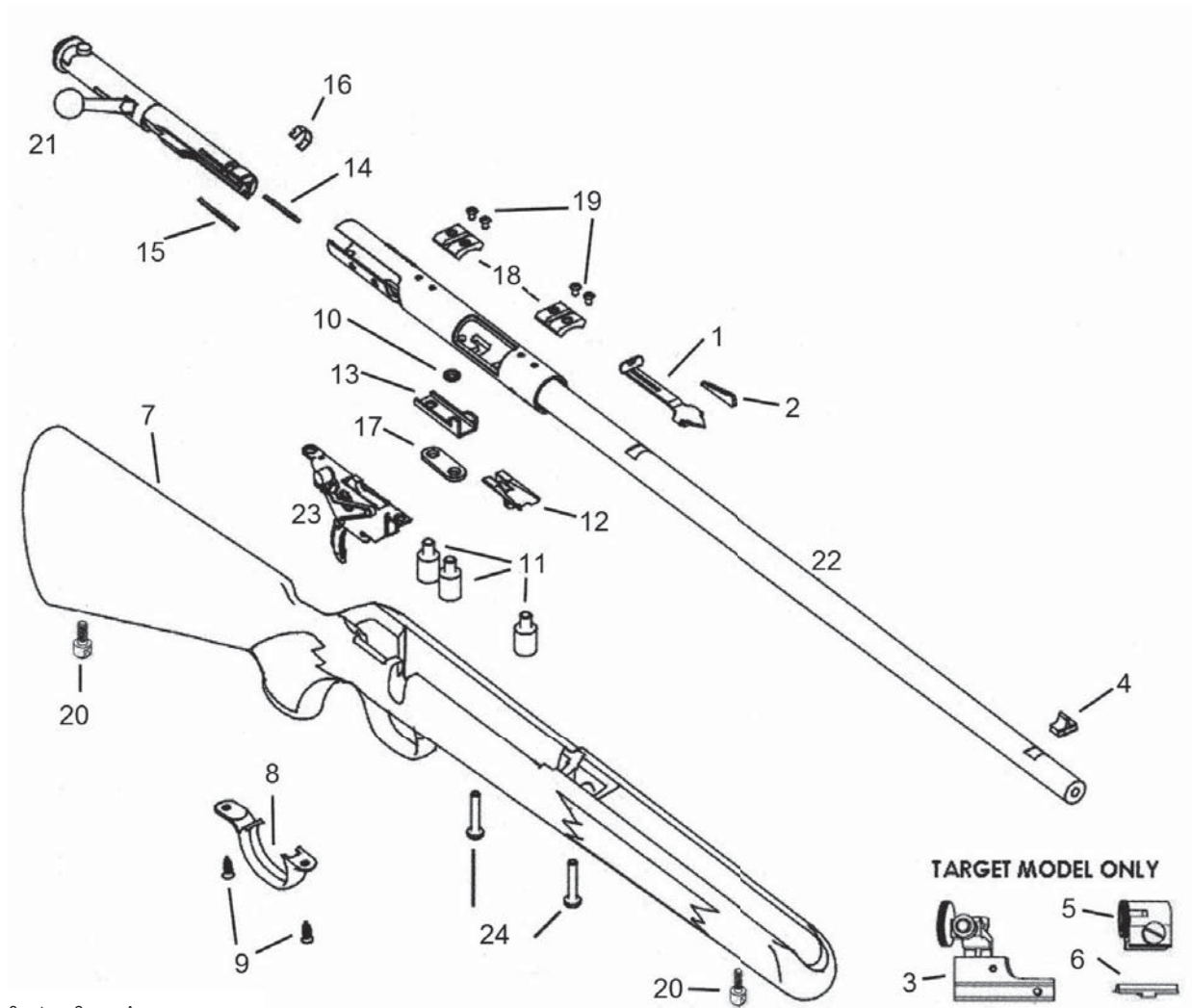
Courtesy, Savage Arms

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|---------------------------|--------------------------------|---------------------------------------|
| 1 Magazine | 7 Ejector spring | 13 Front action screw |
| 2 Bolt handle | 8 Ejector retaining pin | 14 Recoil lug |
| 3 Extractor | 9 Bolt assembly screw | 15 Barreled action |
| 4 Extractor spring | 10 Stock assembly | 16 Trigger assembly (attached) |
| 5 1/8" steel ball | 11 Trigger guard | 17 Bolt assembly |
| 6 Ejector | 12 Rear action screw | |



Courtesy, Savage Arms

- | | | |
|--------------------------------|--------------------------------------|----------------------------|
| 1 Magazine assembly | 7 Front magazine mount | 13 Stock pillars |
| 2 Bolt handle | 8 Front magazine mount e-clip | 14 Trigger assembly |
| 3 Bolt handle cap | 9 Scope base | 15 Barreled action |
| 4 Bolt handle cap screw | 10 Scope base screws | 16 Bolt assembly |
| 5 Stock assembly | 11 Swivel studs | |
| 6 Trigger guard | 12 Action screws | |

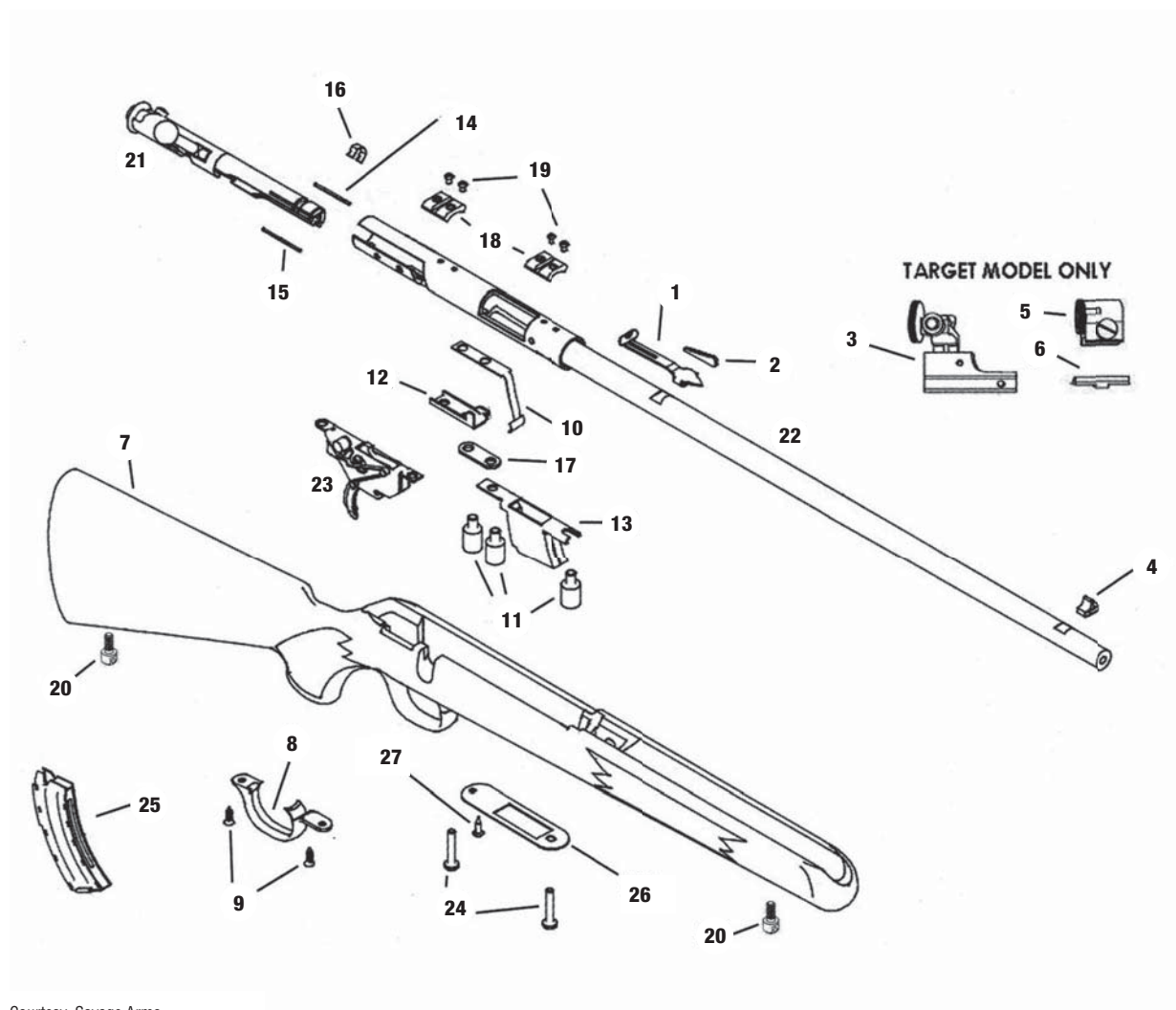


Courtesy, Savage Arms

- 1 Rear sight assembly
- 2 Elevator
- 3 Rear aperture
- 4 Front sight blade
- 5 Front aperture
- 6 Front aperture base
- 7 Stock assembly
- 8 Trigger guard

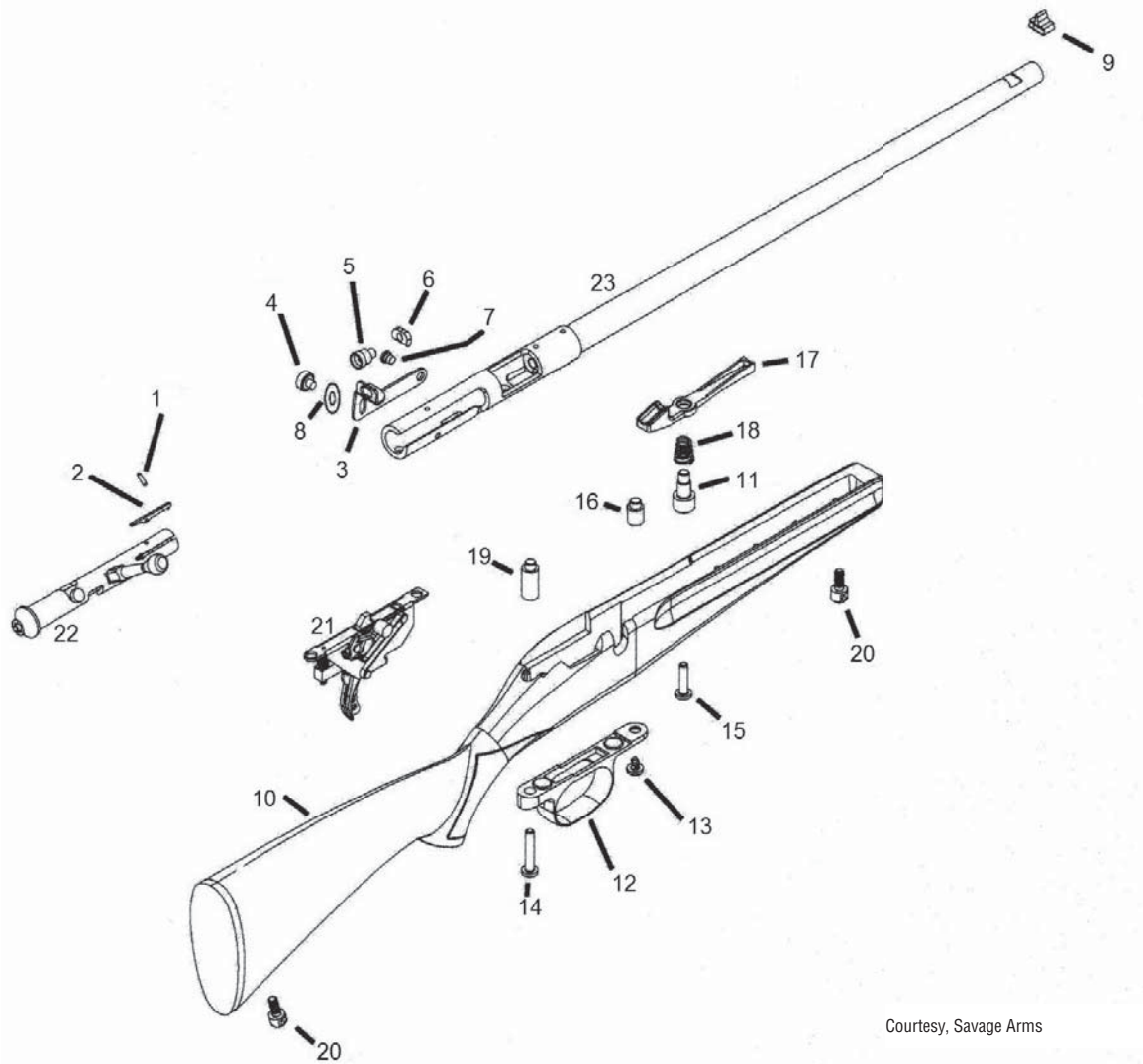
- 9 Trigger guard screw
- 10 Push nut washer
- 11 Action stud
- 12 Loading platform
- 13 Ejector
- 14 Cartridge guide
- 15 Extractor
- 16 Extractor spring clip

- 17 Filler plate
- 18 Scope base
- 19 Scope base screws
- 20 Swivel studs
- 21 Bolt assembly
- 22 Barreled action
- 23 Trigger assembly
- 24 Action screws



Courtesy, Savage Arms

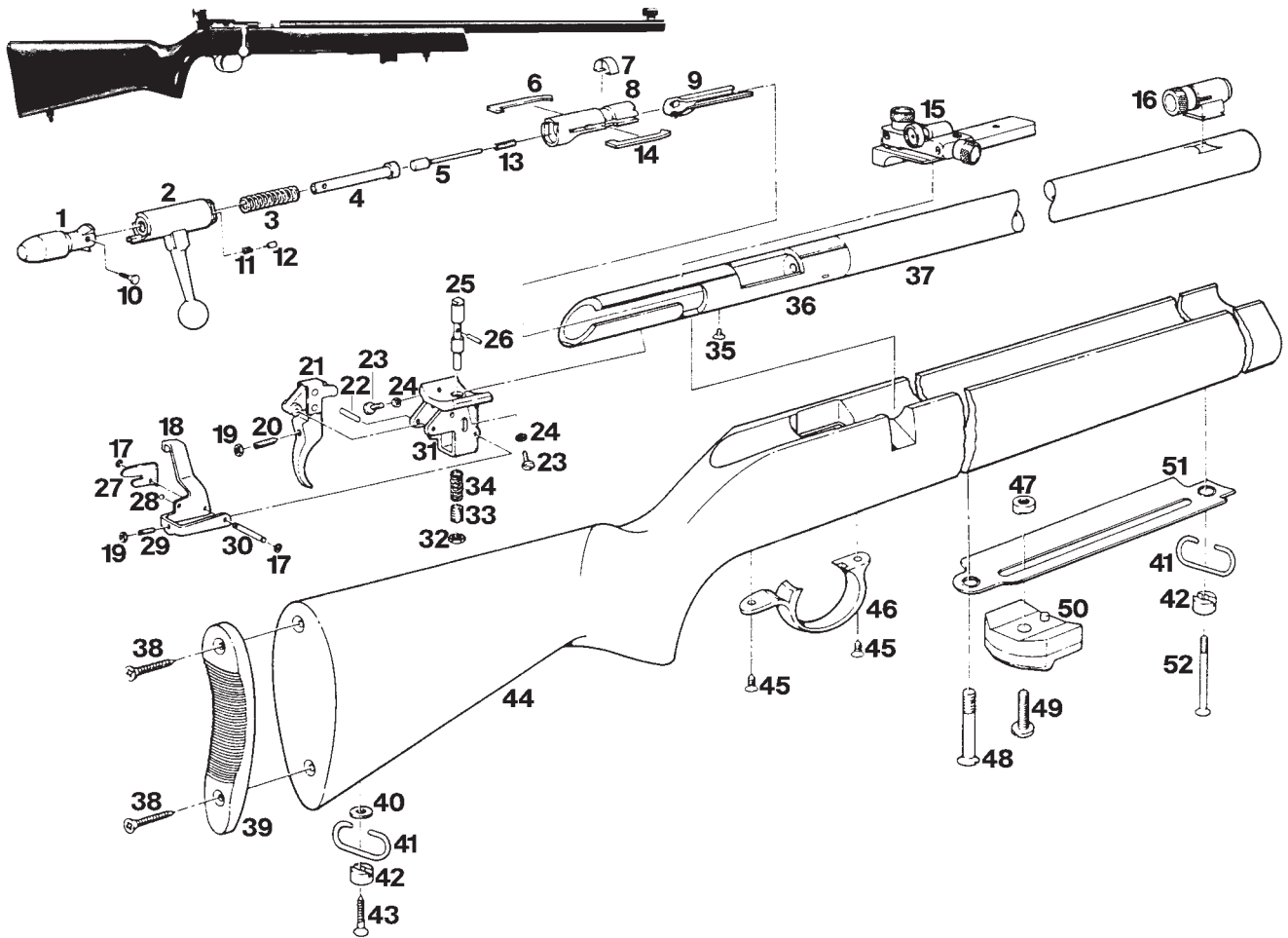
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|------------------------------|--|--------------------------------|
| 1 Rear sight assembly | 10 Magazine retaining clip/spring | 19 Scope base screws |
| 2 Elevator | 11 Action stud | 20 Swivel studs |
| 3 Rear aperture | 12 Ejector | 21 Bolt assembly |
| 4 Front sight blade | 13 Magazine frame | 22 Barreled action |
| 5 Front aperture | 14 Cartridge guide | 23 Trigger assembly |
| 6 Front aperture base | 15 extractor | 24 Action screws |
| 7 Stock assembly | 16 Extractor spring clip | 25 Magazine assembly |
| 8 Trigger guard | 17 Filler plate | 26 Magazine plate |
| 9 Trigger guard screw | 18 Scope base | 27 Magazine plate screw |



Courtesy, Savage Arms

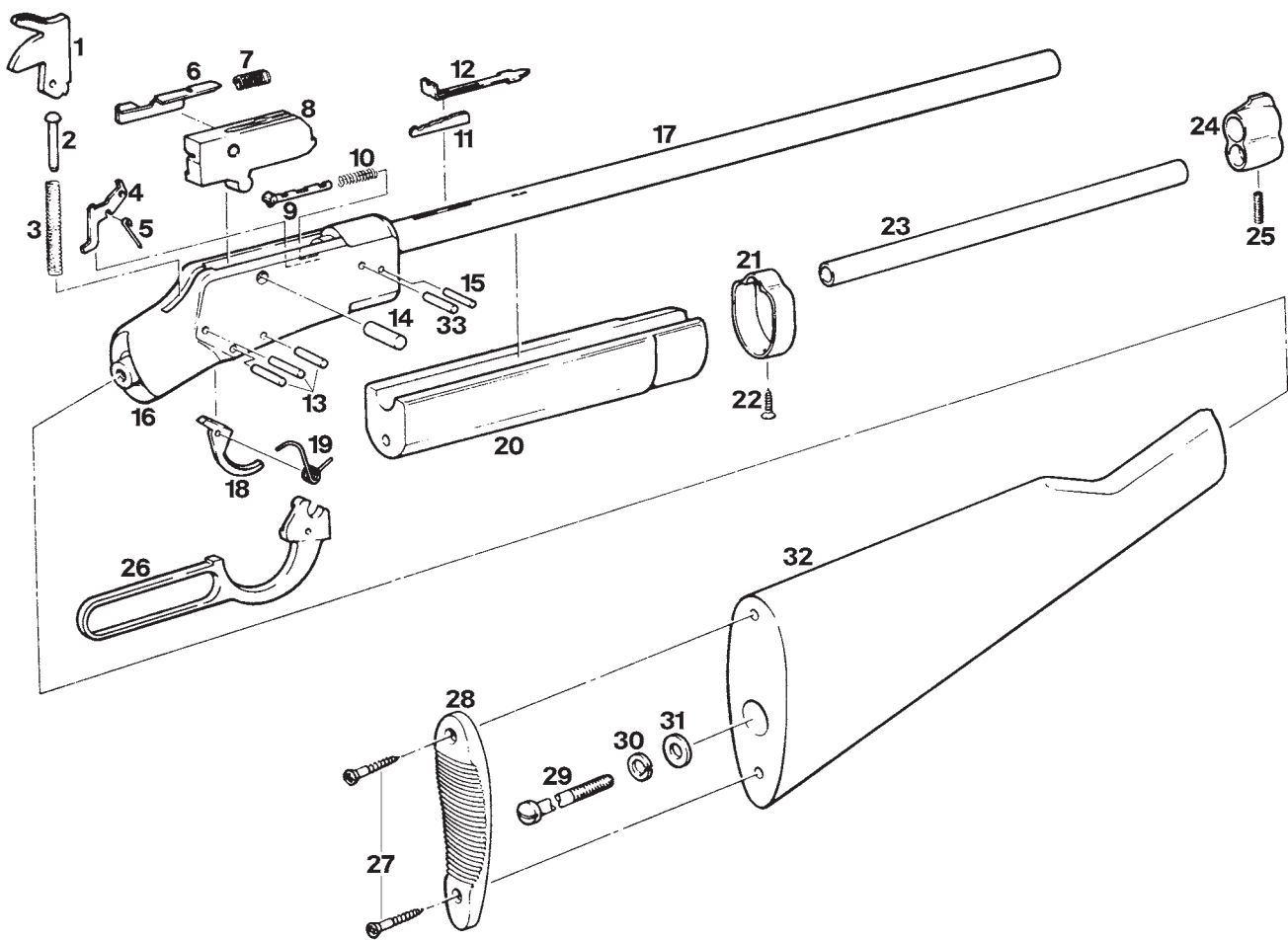
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|-----------------------------------|---|--|
| 1 Extractor pin | 10 Stock assembly | 18 Feed ramp spring |
| 2 Extractor | 11 Front stud | 19 Rear action screw stud/rear stud |
| 3 Sight bracket | 12 Trigger guard | 20 Swivel studs |
| 4 Rear sight locking screw | 13 Trigger guard screw | 21 Trigger assembly |
| 5 Aperture nut | 14 Rear action screw | 22 Bolt assembly |
| 6 Rear aperture | 15 Front action screw/stock assembly screw | 23 Barreled action |
| 7 Rear sight lock washer | 16 Action stud | |
| 8 Rear sight pivot screw | 17 Loading platform/feed ramp | |
| 9 Front sight blade | | |

Mark 12 Bolt-Action Rifle



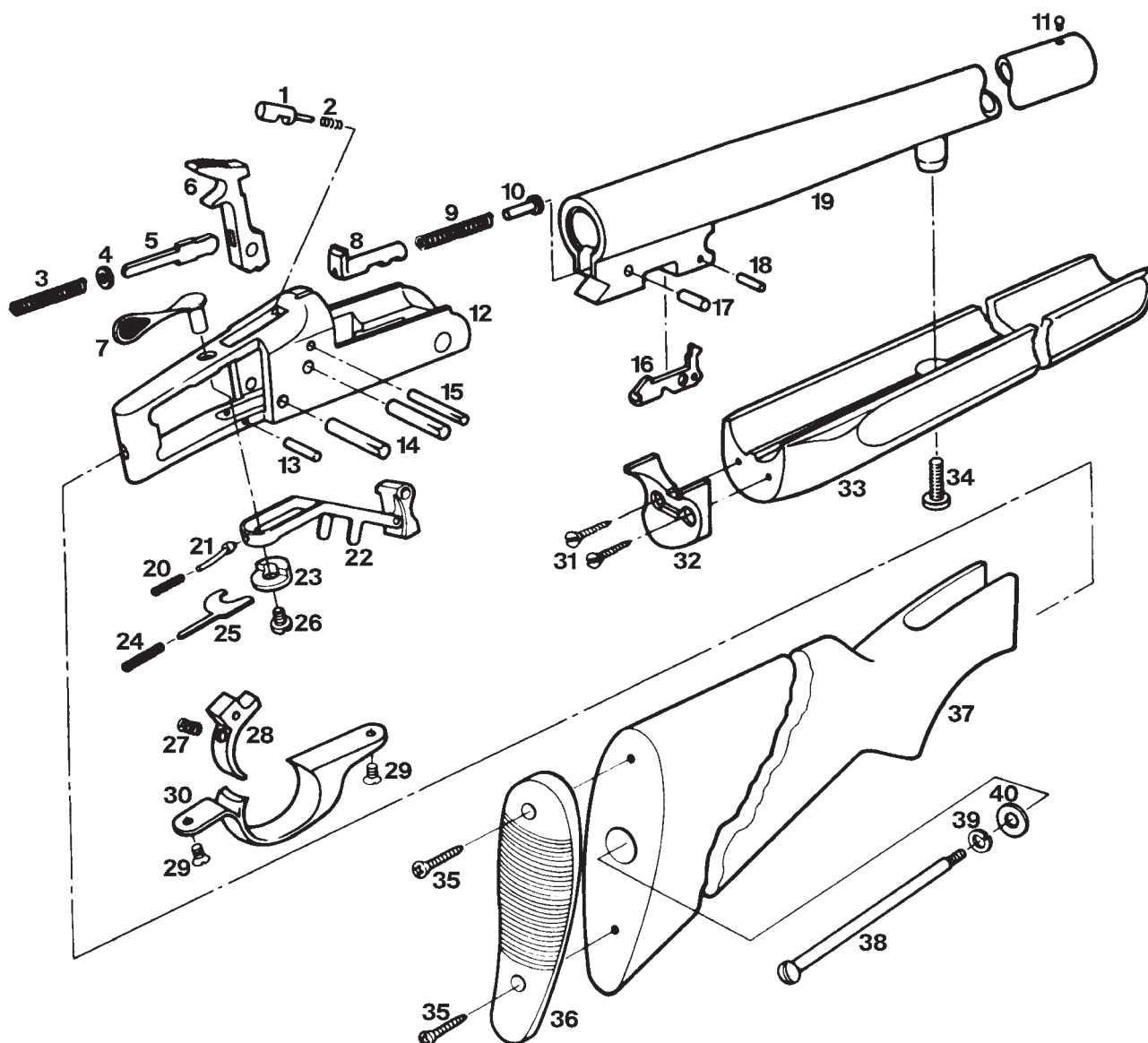
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|---------------------------------|----------------------------------|
| 1 Bolt Nut | 27 Safety Spring Clip |
| 2 Bolt Body and Handle | 28 Steel Ball |
| 3 Mainspring | 29 Safety Adjusting Screw |
| 4 Hammer | 30 Safety Pin |
| 5 Firing Pin | 31 Trigger Housing |
| 6 Extractor, Left | 32 Tension Screw Nut |
| 7 Extractor Lock Ring | 33 Release Plunger Tension Screw |
| 8 Bolt Head | 34 Sear Spring |
| 9 Ejector Loading Platform | 35 Loading Platform Screw |
| 10 Plunger | 36 Receiver |
| 11 Bolt Lock Plunger Spring | 37 Barrel |
| 12 Bolt Lock Plunger | 38 Buttplate Screws |
| 13 Firing Pin Spring | 39 Buttplate |
| 14 Extractor, Right | 40 Swivel Washer |
| 15 Rear Sight Assembly | 41 Swivel Loops |
| 16 Front Sight Assembly | 42 Swivel Collars |
| 17 Safety Pin Clips | 43 Swivel Screw |
| 18 Safety | 44 Stock |
| 19 Adjusting Screw Safety Nuts | 45 Trigger Guard Screws |
| 20 Trigger Adjusting Screw | 46 Trigger Guard |
| 21 Trigger | 47 Hand Stop Nut |
| 22 Trigger Pin | 48 Floorplate Screw, Rear |
| 23 Trigger Housing Screws | 49 Forend Screw |
| 24 Trigger Housing Lock Washers | 50 Hand Stop |
| 25 Sear | 51 Hand Stop Rail |
| 26 Release Plunger Pin | 52 Front Swivel Screw |

Model 89 Lever-Action Rifle



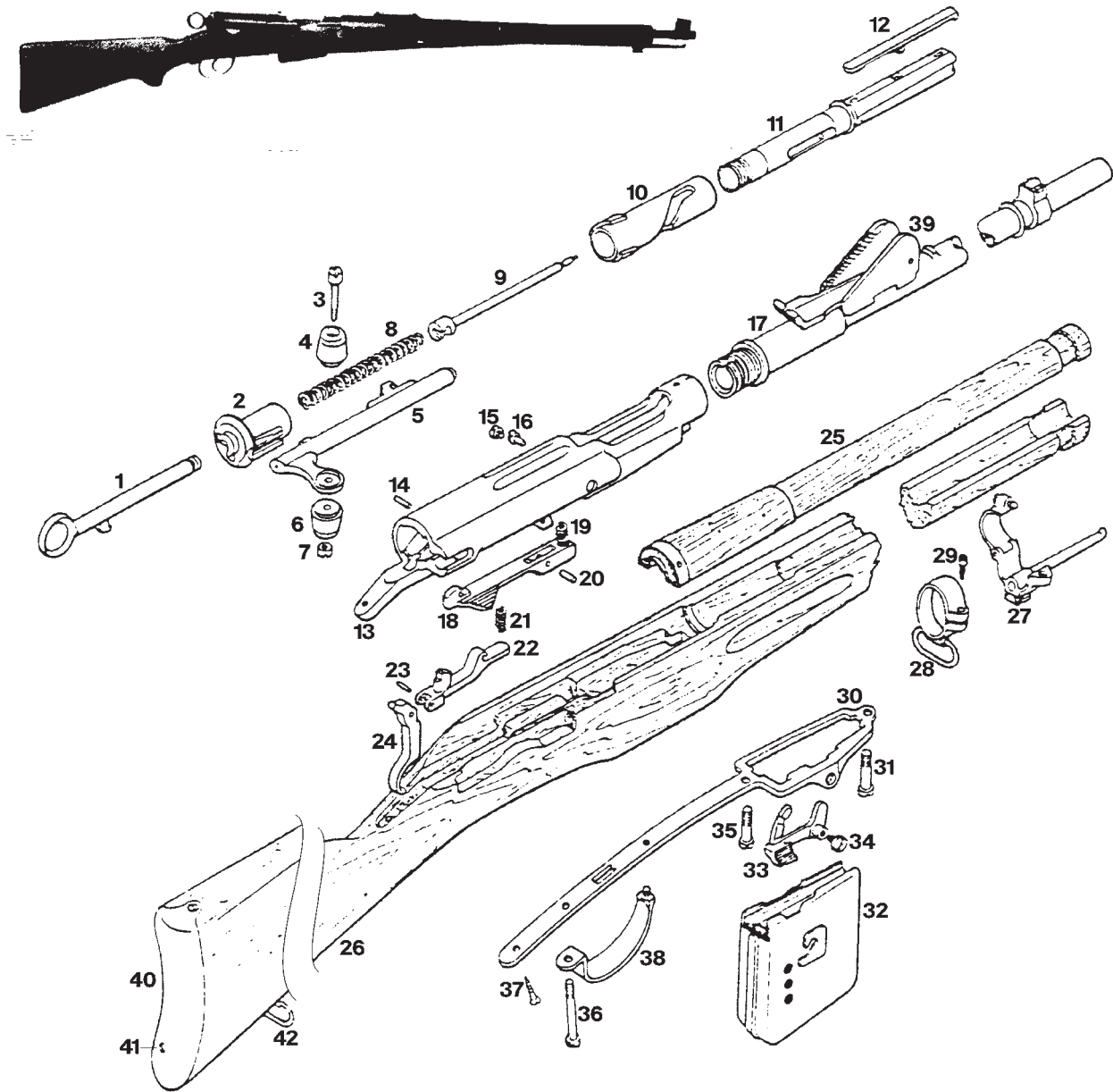
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|----|----------------------|----|-----------------------------|
| 1 | Hammer | 18 | Trigger |
| 2 | Mainspring Plunger | 19 | Trigger Spring |
| 3 | Mainspring | 20 | Forend |
| 4 | Ejector Sear | 21 | Forend Band |
| 5 | Ejector Sear Spring | 22 | Screw |
| 6 | Firing Pin | 23 | Magazine Tube |
| 7 | Firing Pin Spring | 24 | Front Sight and Barrel Band |
| 8 | Breechbolt | 25 | Barrel Band Screw |
| 9 | Ejector | 26 | Lever |
| 10 | Ejector Spring | 27 | Buttplate Screws |
| 11 | Rear Sight Step | 28 | Buttplate |
| 12 | Rear Sight | 29 | Stock Bolt |
| 13 | Hammer and Sear Pins | 30 | Stock Bolt Lock Washer |
| 14 | Joint Pin | 31 | Stock Bolt Washer |
| 15 | Ejector Pin | 32 | Stock |
| 16 | Frame | 33 | Barrel Retaining Pin |
| 17 | Barrel | | |

Model 94C and 94Y Series M Single Shot Shotgun



- | | | | | | |
|----|------------------------------|----|-------------------------------------|----|-------------------------|
| 1 | Firing Pin | 15 | Firing Pin Retaining Pin | 29 | Trigger Guard Screws |
| 2 | Firing Pin Spring | 16 | Ejector Hook | 30 | Trigger Guard |
| 3 | Mainspring | 17 | Extractor Stop Pin | 31 | Forend Iron Head Screws |
| 4 | Breechbolt Spring Washer | 18 | Extractor Lever and Spring Stop Pin | 32 | Forend Pivot Plate |
| 5 | Mainspring Plunger | 19 | Barrel Assembly | 33 | Forend |
| 6 | Hammer | 20 | Locking Bolt Spring | 34 | Forend Screw |
| 7 | Top Snap | 21 | Locking Bolt Plunger | 35 | Buttplate Screws |
| 8 | Extractor | 22 | Locking Bolt Assembly | 36 | Buttplate |
| 9 | Ejector Spring | 23 | Top Snap Sleeve | 37 | Stock Assembly |
| 10 | Ejector Starter Pin | 24 | Top Snap Plunger Spring | 38 | Stock Bolt |
| 11 | Front Sight | 25 | Top Snap Plunger | 39 | Stock Bolt Lock Washer |
| 12 | Frame | 26 | Top Snap Screw | 40 | Stock Bolt Washer |
| 13 | Trigger Pin | 27 | Trigger Spring | | |
| 14 | Locking Bolt and Hammer Pins | 28 | Trigger | | |

Model 1889 and 1911 Straight-Pull Rifle

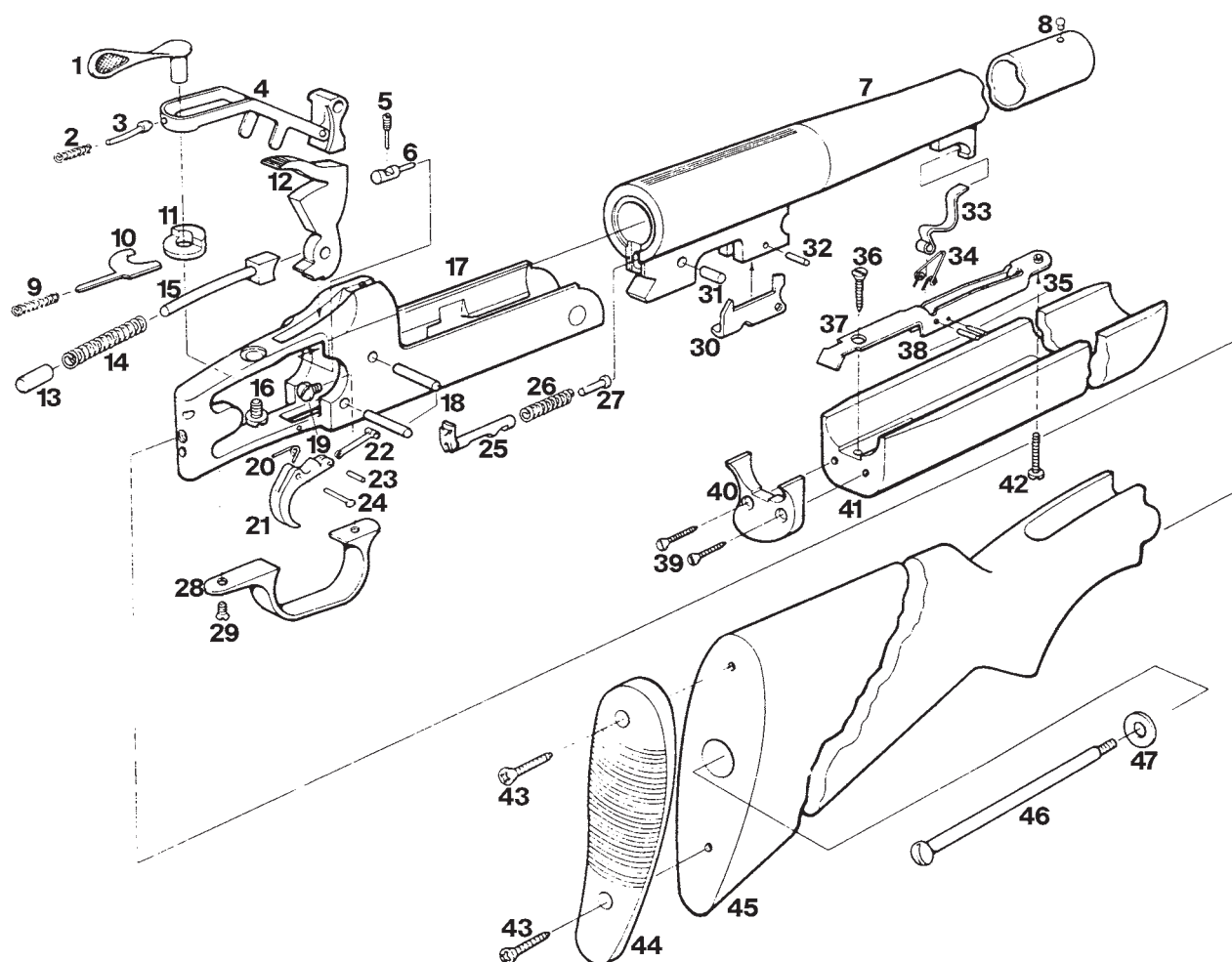


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|----|-----------------------|----|----------------------------|----|-----------------------|
| 1 | Cocking Piece | 16 | Ejector | 31 | Front Plate Screw |
| 2 | Bolt Plug | 17 | Barrel | 32 | Magazine |
| 3 | Bolt Knob Screw | 18 | Bolt Stop | 33 | Magazine Cutoff |
| 4 | Upper Bolt Knob | 19 | Bolt Stop Spring | 34 | Magazine Cutoff Screw |
| 5 | Bolt Cam Follower Rod | 20 | Bolt Stop Pin | 35 | Middle Plate Screw |
| 6 | Lower Bolt Knob | 21 | Trigger Spring | 36 | Rear Plate Screw |
| 7 | Knob Nut | 22 | Sear Arm | 37 | Trigger Plate Screw |
| 8 | Firing Pin Spring | 23 | Trigger Pin | 38 | Trigger Guard |
| 9 | Firing Pin | 24 | Trigger | 39 | Rear Sight Assembly |
| 10 | Bolt Locking Sleeve | 25 | Upper Handguard | 40 | Buttplate |
| 11 | Bolt | 26 | Stock | 41 | Buttplate Screws |
| 12 | Extractor | 27 | Front Band Complete | 42 | Rear Swivel |
| 13 | Receiver | 28 | Rear Band | | |
| 14 | Sear Hinge Pin | 29 | Band Screw | | |
| 15 | Ejector Lock Screw | 30 | Trigger and Magazine Plate | | |

Parts Not Shown

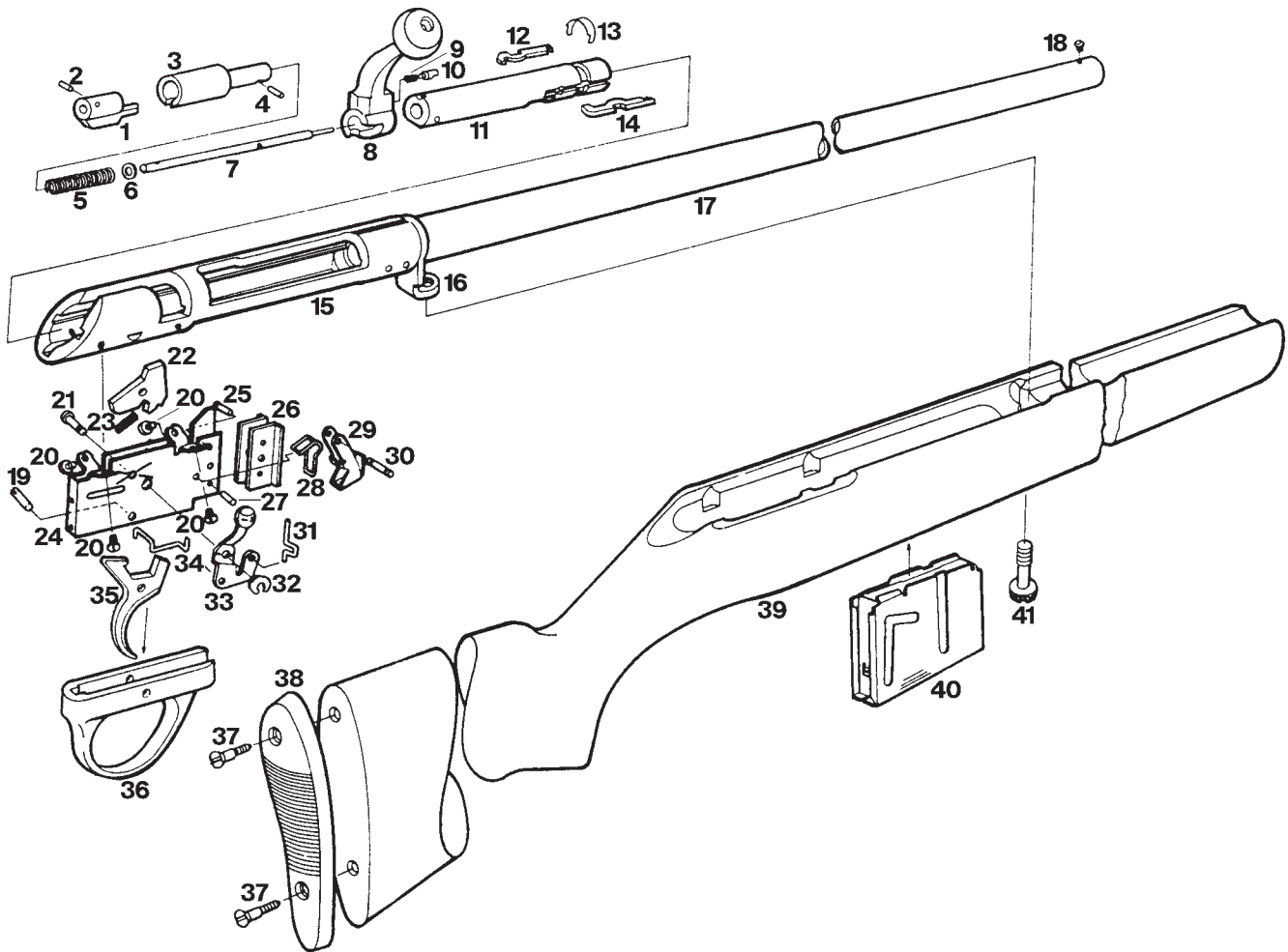
Barrel Collar

Model 101.10041 Single Shot Shotgun



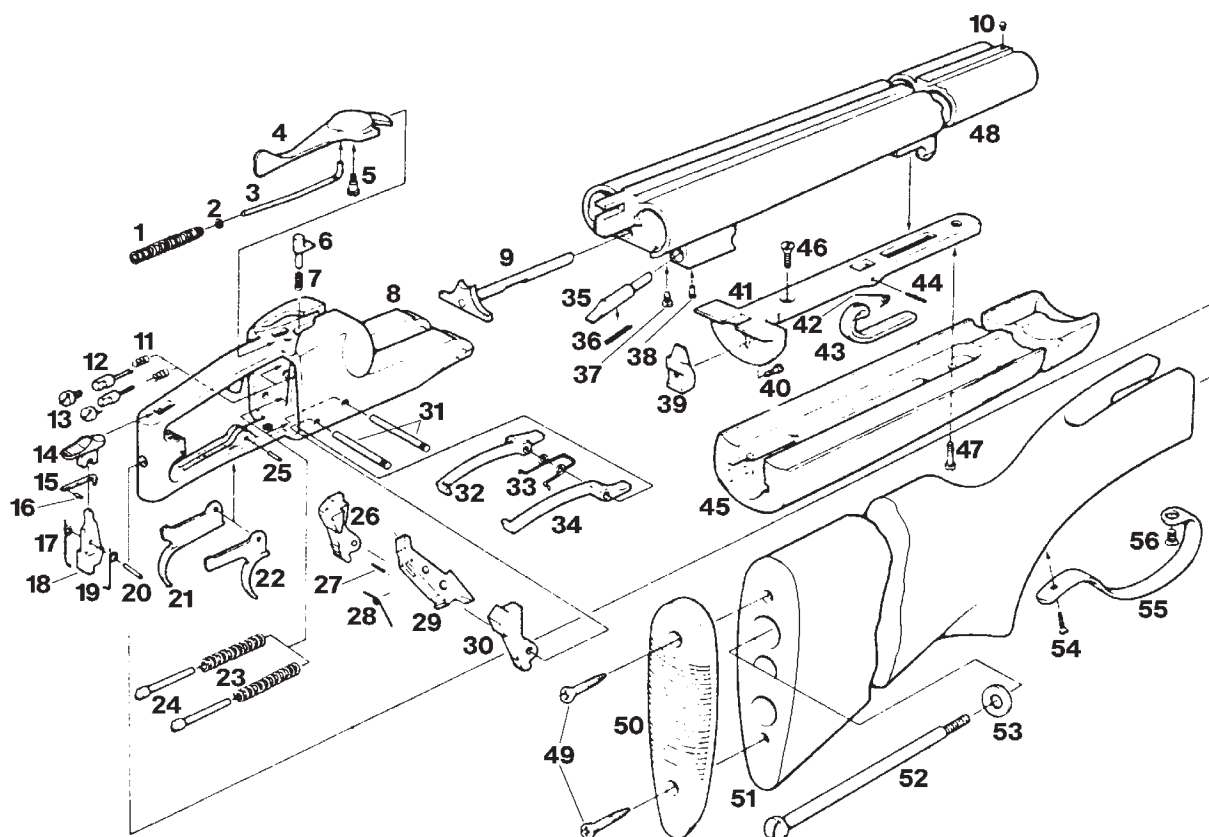
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|----|----------------------------------|----|-----------------------------|
| 1 | Top Snap | 24 | Trigger Pin |
| 2 | Locking Bolt Plunger Spring | 25 | Extractor |
| 3 | Locking Bolt Plunger | 26 | Ejector Spring |
| 4 | Locking Bolt Assembly | 27 | Ejector Starter Pin |
| 5 | Firing Pin Screw | 28 | Trigger Guard |
| 6 | Firing Pin | 29 | Trigger Guard Screw |
| 7 | Barrel Assembly | 30 | Ejector Hook |
| 8 | Front Sight | 31 | Extractor Stop Pin |
| 9 | Top Snap Plunger Spring | 32 | Extractor Lever Pin |
| 10 | Top Snap Plunger | 33 | Forend Spring |
| 11 | Top Snap Sleeve | 34 | Forend Spring Spring |
| 12 | Hammer | 35 | Forend Spring Spring Pin |
| 13 | Mainspring Plunger Seat | 36 | Forend Spring Housing Screw |
| 14 | Mainspring | 37 | Forend Spring Housing |
| 15 | Mainspring Plunger Head Assembly | 38 | Forend Spring Pin |
| 16 | Top Snap Screw | 39 | Forend Iron Head Screws |
| 17 | Frame | 40 | Forend Iron Head |
| 18 | Hammer and Locking Bolt Pins | 41 | Forend Wood |
| 19 | Trigger Guard Screw | 42 | Forend Screw |
| 20 | Trigger Spring | 43 | Buttplate Screws |
| 21 | Trigger | 44 | Buttplate |
| 22 | Hammer Stop Link Assembly | 45 | Stock Assembly |
| 23 | Link Pin | 46 | Stock Bolt |
| | | 47 | Stock Bolt Washer |

Model 101.1381 Bolt-Action Shotgun



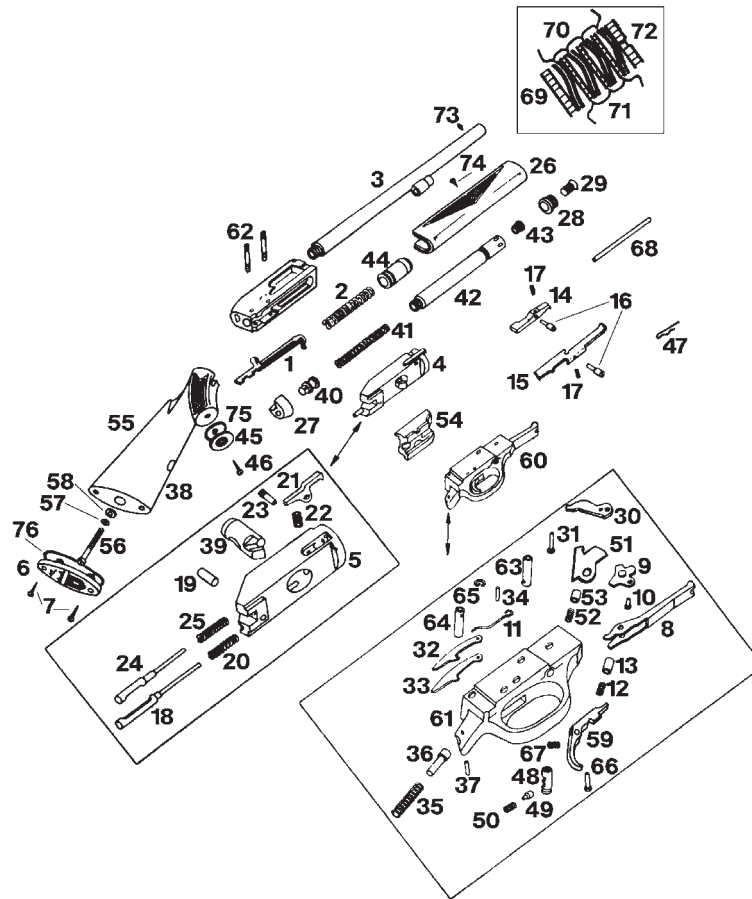
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|----|-------------------------------|----|------------------------------------|
| 1 | Cocking Piece | 22 | Sear |
| 2 | Cocking Piece Pin | 23 | Trigger Spring |
| 3 | Breechbolt | 24 | Trigger Bracket |
| 4 | Bolt Head Retaining Pin | 25 | Magazine Retainer Plate Pin, Upper |
| 5 | Mainspring | 26 | Magazine Retainer Plate |
| 6 | Mainspring Washer | 27 | Magazine Retainer Plate Pin, Lower |
| 7 | Firing Pin | 28 | Magazine Latch Spring |
| 8 | Bolt Handle | 29 | Magazine Latch |
| 9 | Bolt Handle Plunger Spring | 30 | Magazine Latch Pin |
| 10 | Bolt Handle Detent Plunger | 31 | Bolt Head Stop Plunger |
| 11 | Bolt Head | 32 | Sear Pin Ring |
| 12 | Extractor, Left | 33 | Safety |
| 13 | Extractor Spring | 34 | Safety-Lever |
| 14 | Extractor, Right | 35 | Trigger |
| 15 | Receiver | 36 | Trigger Guard |
| 16 | Recoil Lug | 37 | Buttplate Screws |
| 17 | Barrel | 38 | Buttplate |
| 18 | Front Sight | 39 | Stock Assembly |
| 19 | Trigger and Trigger Guard Pin | 40 | Magazine Assembly |
| 20 | Trigger Bracket Screws | 41 | Takedown Screw |
| 21 | Sear Pin | | |

Model 101.512220 and 101.512230 Side-by-Side Shotgun

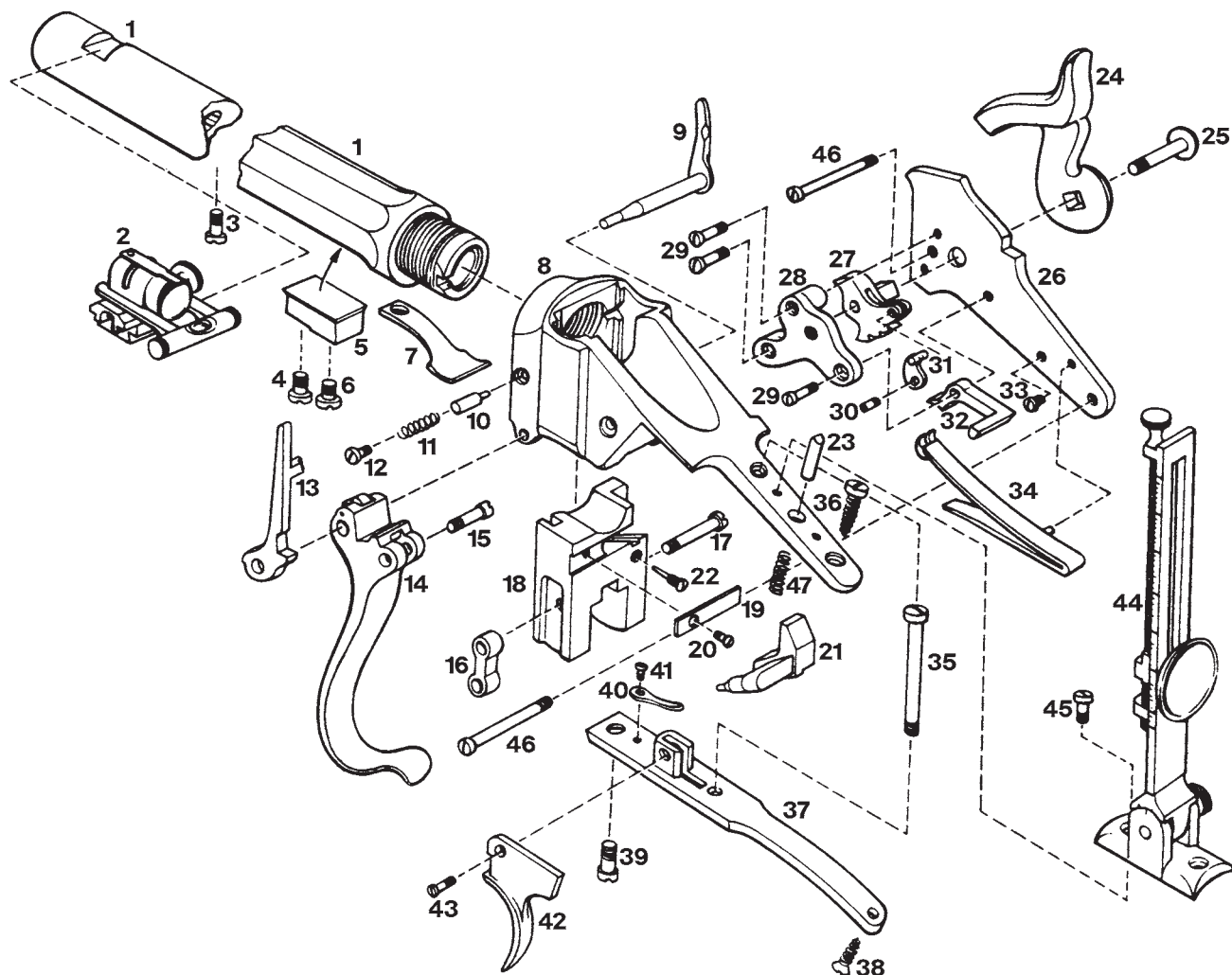


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|----|-----------------------------|----|---------------------------------|
| 1 | Top Snap Plunger Spring | 30 | Hammer, Right |
| 2 | Top Snap Plunger Collar | 31 | Sear and Cocking Lever Pins |
| 3 | Top Snap Plunger | 32 | Sear, Left |
| 4 | Top Snap | 33 | Sear Spring |
| 5 | Top Snap Screw | 34 | Sear, Right |
| 6 | Top Snap Trip | 35 | Cocking Plunger |
| 7 | Top Snap Trip Spring | 36 | Cocking Plunger Spring |
| 8 | Frame | 37 | Extractor Screw |
| 9 | Extractor Plate | 38 | Cocking Plunger Retaining Screw |
| 10 | Front Sight | 39 | Ejector |
| 11 | Firing Pin Springs | 40 | Ejector Screw |
| 12 | Firing Pins | 41 | Forend Iron |
| 13 | Firing Pin Retaining Screws | 42 | Forend Spring Spring |
| 14 | Safety Button | 43 | Forend Spring |
| 15 | Safety Spring | 44 | Forend Spring Pin |
| 16 | Safety Plunger | 45 | Forend |
| 17 | Trigger Spring, Left | 46 | Forend Screw, Rear |
| 18 | Safety-Lever | 47 | Forend Screw, Front |
| 19 | Trigger Spring, Right | 48 | Barrel |
| 20 | Safety-Lever Pin | 49 | Buttplate Screws |
| 21 | Trigger, Left | 50 | Buttplate |
| 22 | Trigger, Right | 51 | Stock Assembly |
| 23 | Mainsprings | 52 | Stock Bolt |
| 24 | Mainspring Plungers | 53 | Stock Bolt Washer |
| 25 | Trigger Pin | 54 | Trigger Guard Screw, Rear |
| 26 | Hammer, Left | 55 | Trigger Guard |
| 27 | Cocking Lever Spring Pin | 56 | Trigger Guard Screw, Front |
| 28 | Cocking Lever Spring | | |
| 29 | Cocking Lever | | |

Model 66 Autoloading Shotgun

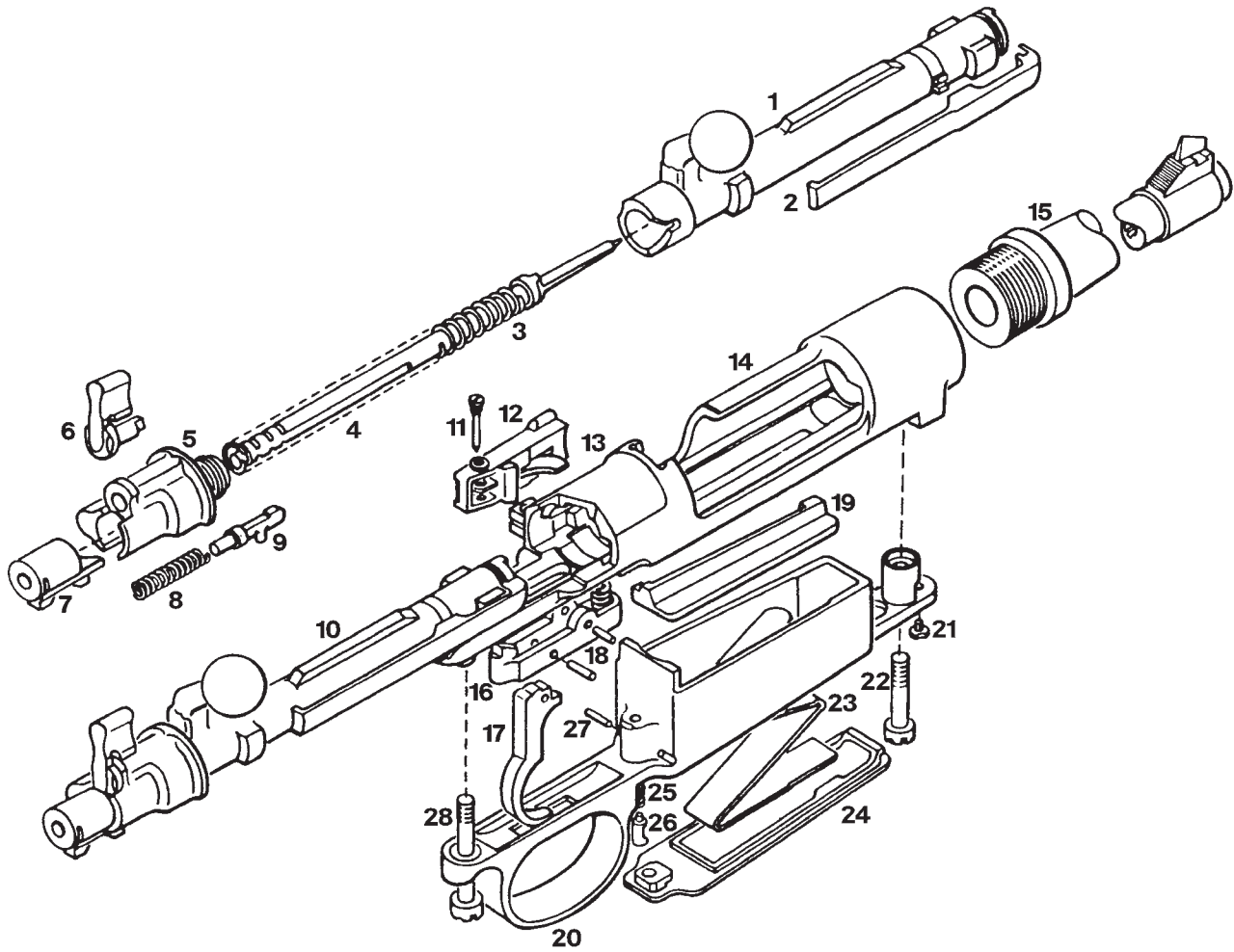


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|----|--------------------------------------|----|---------------------------------|----|--|
| 1 | Action Bar | 25 | Firing Pin Retracting Spring | 52 | Trigger Spring |
| 2 | Action Spring | 26 | Forehand Assembly | 53 | Trigger Spring Plunger |
| 3 | Barrel and Cylinder Assembly | 27 | Forehand Base | 54 | Slide |
| 4 | Bolt Assembly | 28 | Forehand Cap | 55 | Stock Assembly |
| 5 | Bolt | 29 | Forehand Cap Screw | 56 | Stock Bolt |
| 6 | Buttplate | 30 | Hammer | 57 | Stock Bolt Lock Washer |
| 7 | Buttplate Screws | 31 | Hammer Hinge Pin | 58 | Stock Bolt Washer |
| 8 | Cartridge Lifter | 32 | Hammer Strut, Right | 59 | Trigger |
| 9 | Cartridge Lifter Actuator Assembly | 33 | Hammer Strut, Left | 60 | Trigger Guard Assembly |
| 10 | Cartridge Lifter Actuator Hinge Pin | 34 | Hammer Strut Pin | 61 | Trigger Guard |
| 11 | Cartridge Lifter Actuator Spring | 35 | Hammer Spring | 62 | Trigger Guard Retaining Pins |
| 12 | Cartridge Lifter Spring | 36 | Hammer Spring Guide | 63 | Trigger Guard Retaining Pin Bushing, Front |
| 13 | Cartridge Lifter Spring Plunger | 37 | Hammer Spring Retaining Pin | 64 | Trigger Guard Retaining Pin Bushing, Rear |
| 14 | Cartridge Stop, Right | 38 | Initial Plate | 65 | Guard Bushing Retaining Spring |
| 15 | Cartridge Stop, Left | 39 | Locking Pin | 66 | Trigger Hinge Pin |
| 16 | Cartridge Stop Pins | 40 | Magazine Follower | 67 | Escapement Hook Spring |
| 17 | Cartridge Stop Springs | 41 | Magazine Spring | 68 | Wood Plug |
| 18 | Ejector | 42 | Magazine Tube | 69 | Cylinder Washer |
| 19 | Ejector and Firing Pin Retaining Pin | 43 | Magazine Tube Cap | 70 | Cylinder Wavy Springs |
| 20 | Ejector Retracting Spring | 44 | Piston | 71 | Cylinder Spacer Washers |
| 21 | Extractor, Right | 45 | Pistol Grip Cap | 72 | Cylinder Nut |
| 22 | Extractor Spring, Right | 46 | Pistol Grip Screw | 73 | Front Sight |
| 23 | Extractor Pivot Pin | 47 | Cartridge Stop Pin Return Clips | 74 | Drive Screw |
| 24 | Firing Pin | 48 | Safety Button | 75 | Pistol Grip Cap Trim |
| | | 49 | Safety Spring Plunger | 76 | Buttplate Trim |
| | | 50 | Safety Spring | | |
| | | 51 | Escapement Hook | | |



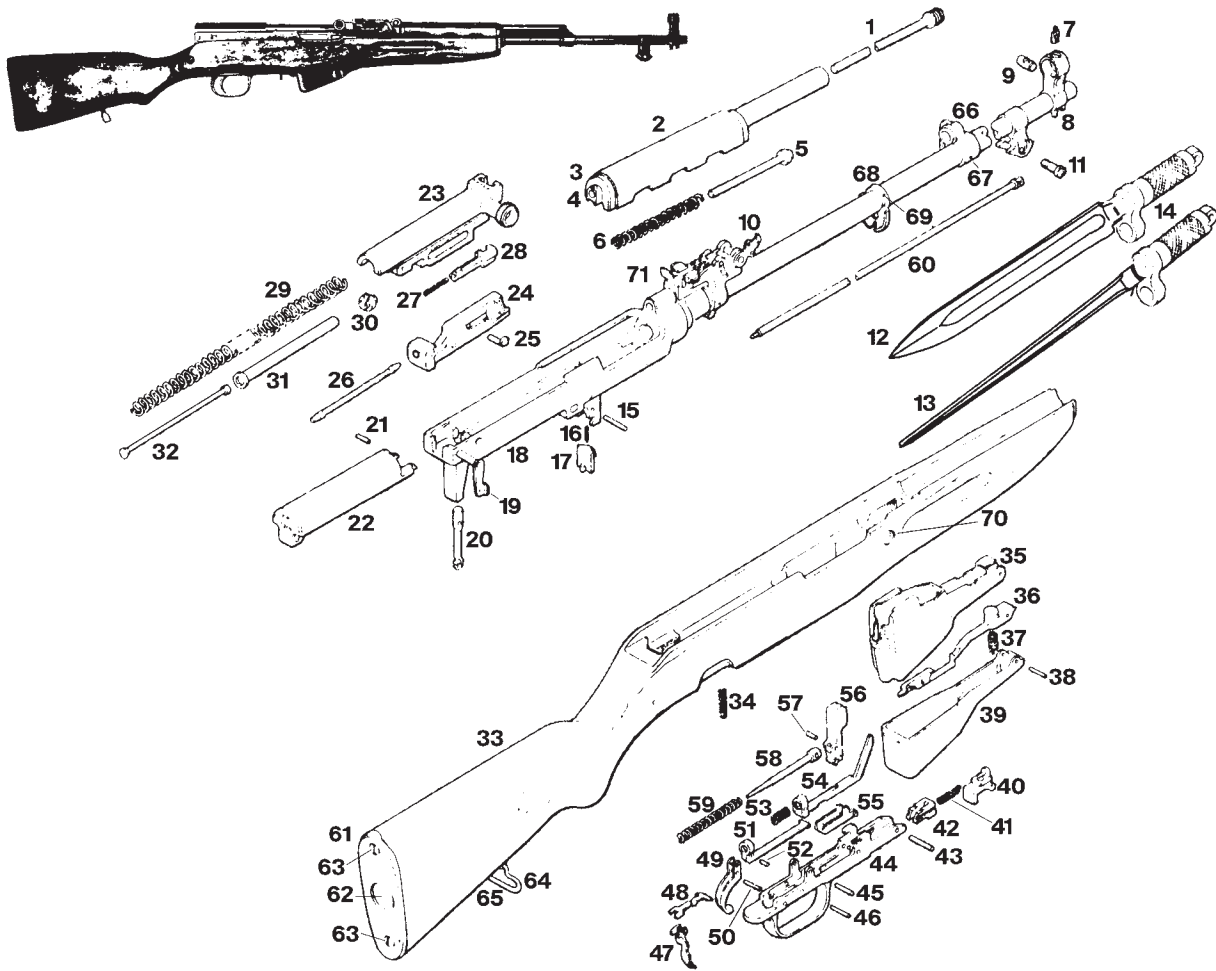
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|-----------|---------------------------------|-----------|-------------------------|------------------------|-----------------------------|
| 1 | Barrel | 19 | Firing Pin Plate | 37 | Guard Plate |
| 2 | Front Sight Assembly | 20 | Firing Pin Plate Screw | 38 | Guard Plate Stock Screw |
| 3 | Front Forend Screw | 21 | Firing Pin | 39 | Guard Plate Receiver Screw |
| 4 | Rear Forend Screw | 22 | Firing Pin Screw | 40 | Trigger Spring |
| 5 | Barrel Stud | 23 | Rear Sight Detent | 41 | Trigger Spring Screw |
| 6 | Lever Spring Screw | 24 | Hammer | 42 | Trigger |
| 7 | Lever Spring | 25 | Tumbler Screw | 43 | Trigger Screw |
| 8 | Receiver | 26 | Lock Plate | 44 | Vernier Rear Sight Assembly |
| 9 | Lever Pin | 27 | Tumbler | 45 | Rear Sight Mounting Screws |
| 10 | Lever Pin Retainer Plunger | 28 | Bridle | 46 | Lockplate Screws |
| 11 | Lever Pin Retainer Spring | 29 | Bridle Screws | 47 | Rear Sight Detent Spring |
| 12 | Lever Pin Retainer Spring Screw | 30 | Stirrup Screw | Parts Not Shown | |
| 13 | Extractor | 31 | Stirrup | | Forend |
| 14 | Lever | 32 | Sear | | Buttstock |
| 15 | Lever Toggle Link Screw | 33 | Mainspring Screw | | Buttplate |
| 16 | Lever Toggle Link | 34 | Mainspring | | Buttplate Screws |
| 17 | Upper Toggle Link Screw | 35 | Front Guard Plate Screw | | Lockplate Screw Washer |
| 18 | Breechblock | 36 | Rear Guard Plate Screw | | |

Mauser Bolt-Action Rifle



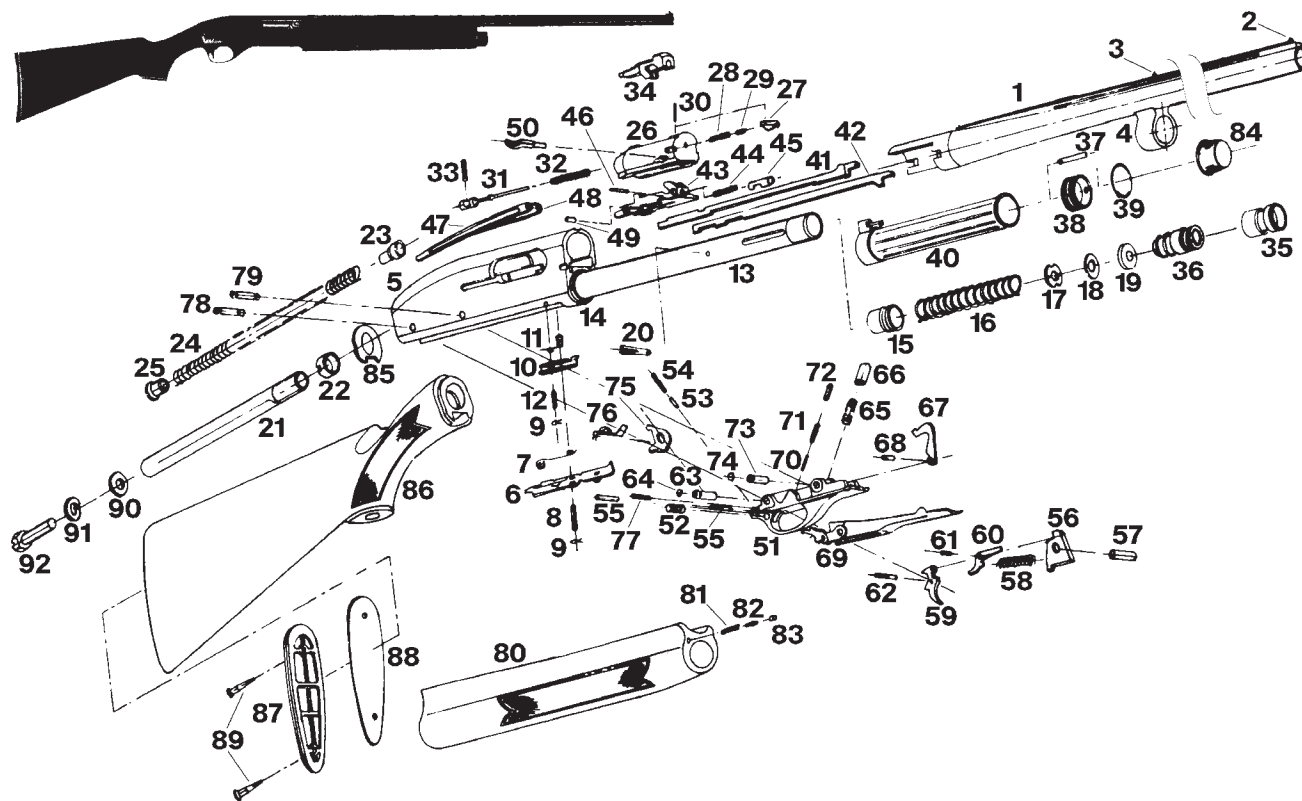
1	Bolt Body	15	Barrel
2	Extractor	16	Sear
3	Firing Pin Spring	17	Trigger
4	Firing Pin	18	Sear and Trigger Pins
5	Bolt Sleeve	19	Magazine Follower
6	Safety Catch	20	Trigger Guard
7	Cocking Piece	21	Lock Screw
8	Bolt Sleeve Stop Spring	22	Front Guard Screw
9	Bolt Sleeve Stop	23	Magazine Spring
10	Bolt Assembly	24	Floorplate
11	Bolt Stop Screw	25	Floorplate Latch Spring
12	Bolt Stop and Spring	26	Floorplate Latch
13	Ejector	27	Floorplate Latch Pin
14	Receiver	28	Rear Guard Screw

7.62x39mm Autoloading Carbine

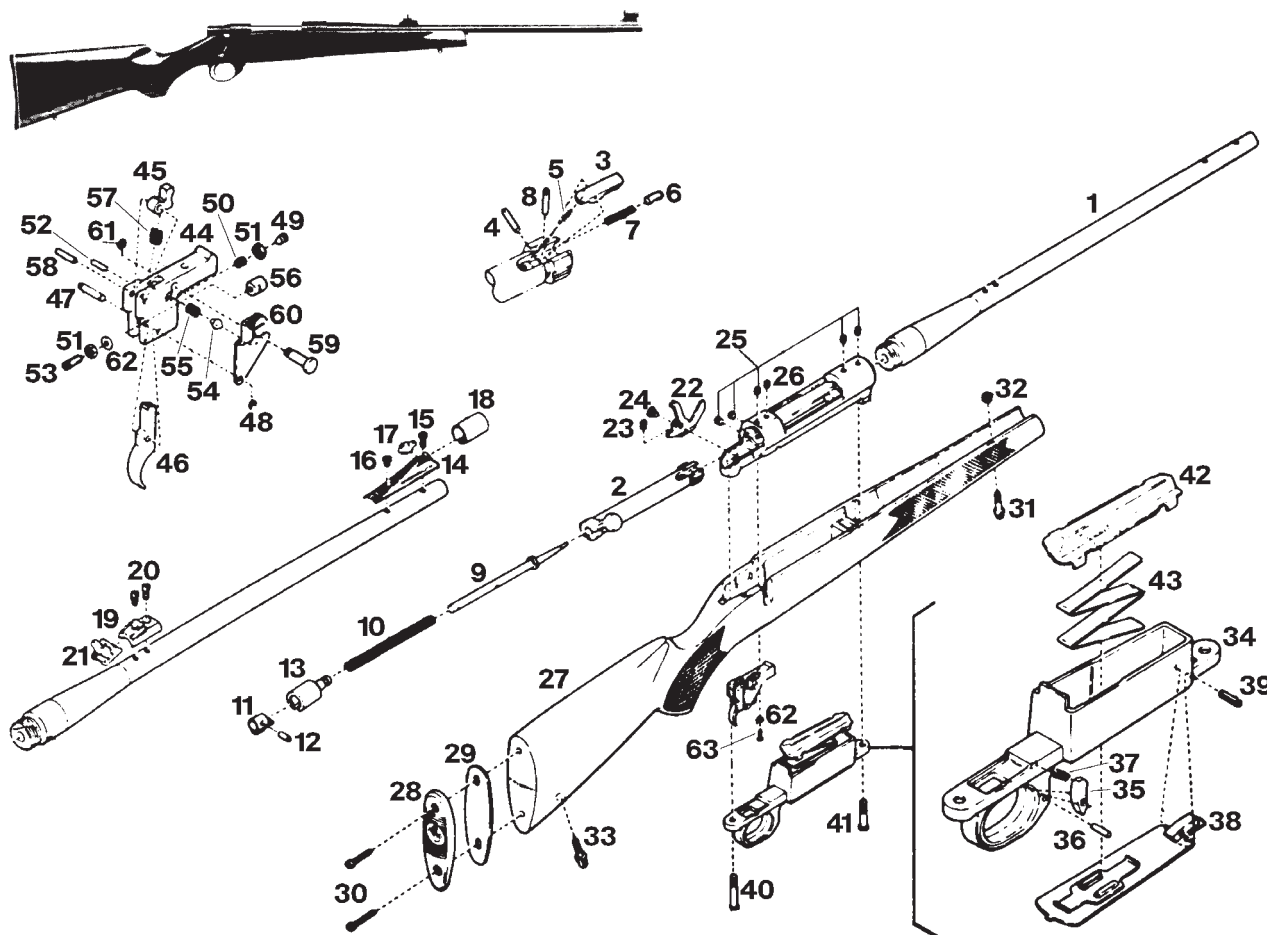


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|----|----------------------------------|----|------------------------------|----|------------------------------|
| 1 | Piston | 26 | Firing Pin | 51 | Trigger Bar |
| 2 | Handguard and Gas Cylinder | 27 | Extractor Spring | 52 | Trigger Bar Pin |
| 3 | Handguard Ferrule | 28 | Extractor | 53 | Trigger Spring |
| 4 | Handguard Ferrule Pin | 29 | Recoil Spring | 54 | Disconnecter |
| 5 | Piston Extension | 30 | Spring Retainer | 55 | Rebound Disconnecter |
| 6 | Piston Return Spring | 31 | Large Spring Guide | 56 | Hammer |
| 7 | Front Sight | 32 | Small Spring Guide | 57 | Hammer Strut Pin |
| 8 | Front Sight Base and Bayonet Lug | 33 | Stock | 58 | Hammer Strut |
| 9 | Front Sight Seat | 34 | Trigger Guard Spring | 59 | Hammer Spring |
| 10 | Handguard Catch | 35 | Magazine | 60 | Cleaning Rod |
| 11 | Bayonet Screw | 36 | Magazine Follower | 61 | Buttplate Assembly |
| 12 | Bayonet, Blade | 37 | Magazine Follower Spring | 62 | Buttplate Trap Door Assembly |
| 13 | Bayonet, Spike | 38 | Hinge Pin | 63 | Buttplate Screws |
| 14 | Bayonet Handle | 39 | Magazine Cover | 64 | Rear Swivel |
| 15 | Hold-Open Latch Pin | 40 | Cover Latch | 65 | Rear Swivel Screws |
| 16 | Hold-Open Latch Spring | 41 | Latch Spring and Sear Spring | 66 | Gas Cylinder Front Bracket |
| 17 | Hold-Open Latch | 42 | Sear | 67 | Gas Cylinder Bracket Pin |
| 18 | Receiver and Barrel Assembly | 43 | Latch Stop Pin | 68 | Stock Ferrule |
| 19 | Takedown Latch | 44 | Trigger Guard | 69 | Stock Ferrule Pin |
| 20 | Trigger Guard Latch | 45 | Disconnecter Hinge Pin | 70 | Recoil Lug Assembly |
| 21 | Latch Pin | 46 | Trigger Pin | 71 | Rear Sight Assembly |
| 22 | Rear Housing | 47 | Safety Catch | | |
| 23 | Bolt Carrier | 48 | Safety Catch Spring | | |
| 24 | Bolt, Stripped | 49 | Trigger | | |
| 25 | Firing Pin Retainer | 50 | Safety Catch Pin | | |
- Parts Not Shown**
- Front Sight Base Pin, Front
 - Front Sight Base Pin, Rear
 - Bayonet Spring

Model 1000 Autoloading Shotgun

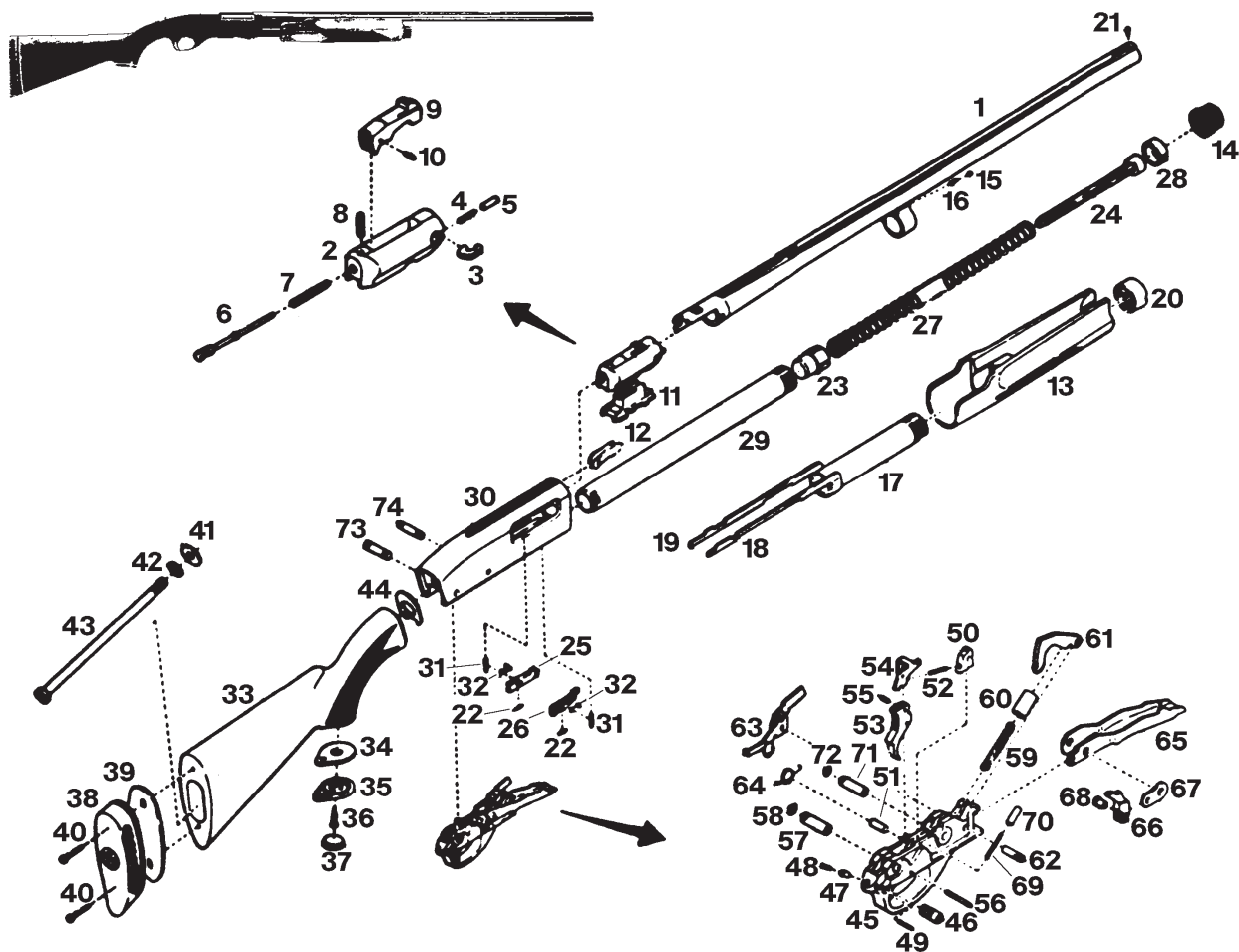


1	Barrel Assembly	26	Breechbolt	52	Safety Button	75	Auto Safety
2	Front Sight	27	Extractor	53	Safety Button Spring Sleeve	76	Auto Safety Spring
3	Middle Sight	28	Extractor Spring	54	Safety Button Spring	77	Auto Safety Stopper Pin
4	Barrel Ring Guide	29	Extractor Spring Plunger	55	Safety Button Spring Stopper Pins	78	Trigger Plate Pin, Large
5	Receiver	30	Extractor Pin	56	Sear	79	Trigger Plate Pin, Small
6	Carrier Latch Assembly	31	Firing Pin	57	Sear Pin	80	Forend Assembly
7	Latch Spring	32	Firing Pin Spring	58	Sear Spring	81	Forend Cap Spring
8	Latch Pin	33	Firing Pin Stopper Pin	59	Trigger	82	Forend Cap Spring Plunger
9	Latch Pin Stopper Springs	34	Locking Block	60	Trigger Connector Plate	83	Forend Cap Pin
10	Magazine Shell Stopper Plate	35	Pressure Compensator Valve	61	Trigger Connector Plate Pin	84	Forend Cap
11	Shell Stopper Plate Spring	36	Piston	62	Trigger Pin	85	Stock Spacer Plate
12	Shell Stopper Plate Pin	37	Piston Pin	63	Trigger Plate Pin Bushing, Large	86	Stock Assembly
13	Magazine Tube	38	Piston Connector Ring	64	Trigger Plate Pin Stopper Spring, Large	87	Buttplate
14	Magazine Tube Nut	39	Piston Connector Ring Spring	65	Hammer Spring	88	Buttplate Spacer
15	Magazine Follower	40	Action Bar Sleeve Assembly	66	Hammer Spring Sleeve	89	Buttplate Screws
16	Magazine Spring	41	Action Bar, Right	67	Hammer	90	Stock Retainer Washer
17	Magazine Spring Retainer Washer	42	Action Bar, Left	68	Hammer Pin	91	Stock Retainer Spring Washer
18	Shock Absorber Washer	43	Breechbolt Base	69	Carrier Assembly	92	Stock Retainer Bolt
19	Piston Shock Absorber	44	Plunger Spring	70	Carrier Spring Guide Pin	Parts Not Shown Ejector Carrier Carrier Dog Carrier Dog Washer Carrier Dog Pin	
20	Capacity Reducing Pin	45	Plunger	71	Carrier Spring		
21	Action Spring Tube	46	Plunger Stopper Pin	72	Carrier Spring Sleeve		
22	Action Spring Tube Nut	47	Link, Right	73	Trigger Plate Pin Bushing, Small		
23	Action Spring Guide	48	Link, Left	74	Trigger Plate Pin Stopper Spring, Small		
24	Action Spring	49	Link Pin				
25	Action Spring Retainer Screw	50	Operating Handle				
		51	Trigger Plate				

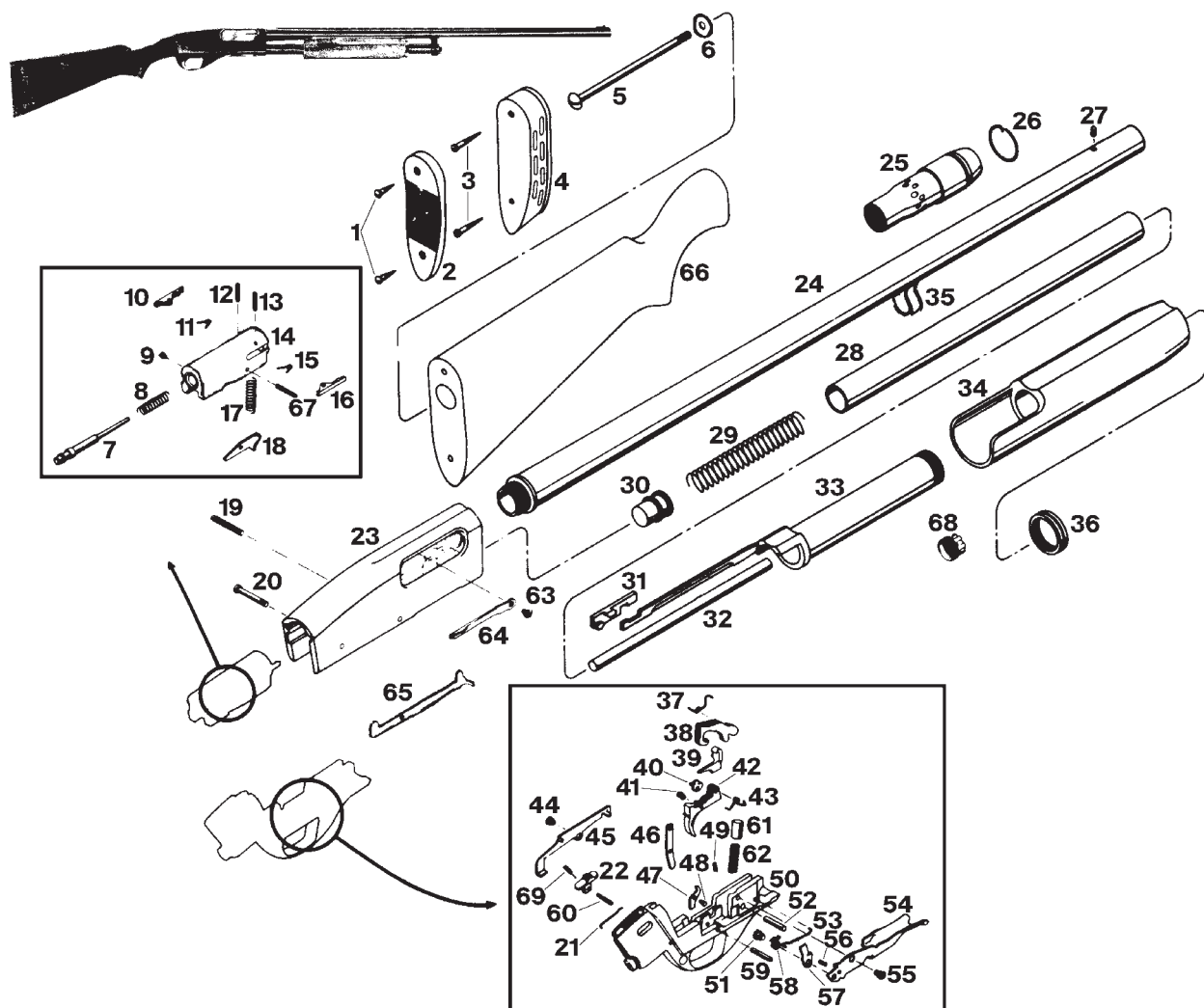
Model 1500 Deluxe Bolt-Action Rifle


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|----|--------------------------|----|----------------------------|----|-------------------------------------|
| 1 | Barrel | 22 | Bolt Stop | 43 | Magazine Spring |
| 2 | Bolt Body | 23 | Bolt Stop Spring | 44 | Trigger Housing |
| 3 | Extractor | 24 | Bolt Stop Screw | 45 | Sear |
| 4 | Extractor Pin | 25 | Receiver Plug Screws, Long | 46 | Trigger |
| 5 | Extractor Spring | 26 | Receiver Plug Screw, Short | 47 | Trigger Pin |
| 6 | Ejector | 27 | Stock | 48 | Retaining Ring Trigger Pin |
| 7 | Ejector Spring | 28 | Buttplate | 49 | Trigger Adjusting Screw, Front |
| 8 | Ejector Pin | 29 | Buttplate White Spacer | 50 | Trigger Spring |
| 9 | Firing Pin | 30 | Buttplate Screws | 51 | Lock Nuts |
| 10 | Mainspring | 31 | Front Swivel Screw | 52 | Sear Pin |
| 11 | Cocking Piece | 32 | Front Swivel Nut | 53 | Trigger Adjusting Screw, Rear |
| 12 | Firing Pin Retaining Pin | 33 | Rear Swivel Screw | 54 | Safety Plunger |
| 13 | Bolt Sleeve | 34 | Trigger Guard | 55 | Safety Plunger Spring |
| 14 | Front Sight Ramp | 35 | Floorplate Catch | 56 | Block |
| 15 | Front Sight Screw, Large | 36 | Floorplate Catch Pin | 57 | Sear Spring |
| 16 | Front Sight Screw, Small | 37 | Floorplate Catch Spring | 58 | Sear Stop Pin |
| 17 | Front Sight | 38 | Floorplate | 59 | Safety Guide Pin |
| 18 | Front Sight Hood | 39 | Floorplate Pin | 60 | Safety |
| 19 | Rear Sight Base | 40 | Rear Guard Screw | 61 | Retaining Ring and Safety Guide Pin |
| 20 | Rear Sight Base Screws | 41 | Front Guard Screw | 62 | Washers |
| 21 | Rear Sight Blade | 42 | Magazine Follower | 63 | Trigger Housing Screw |

Model 3000 Slide-Action Shotgun

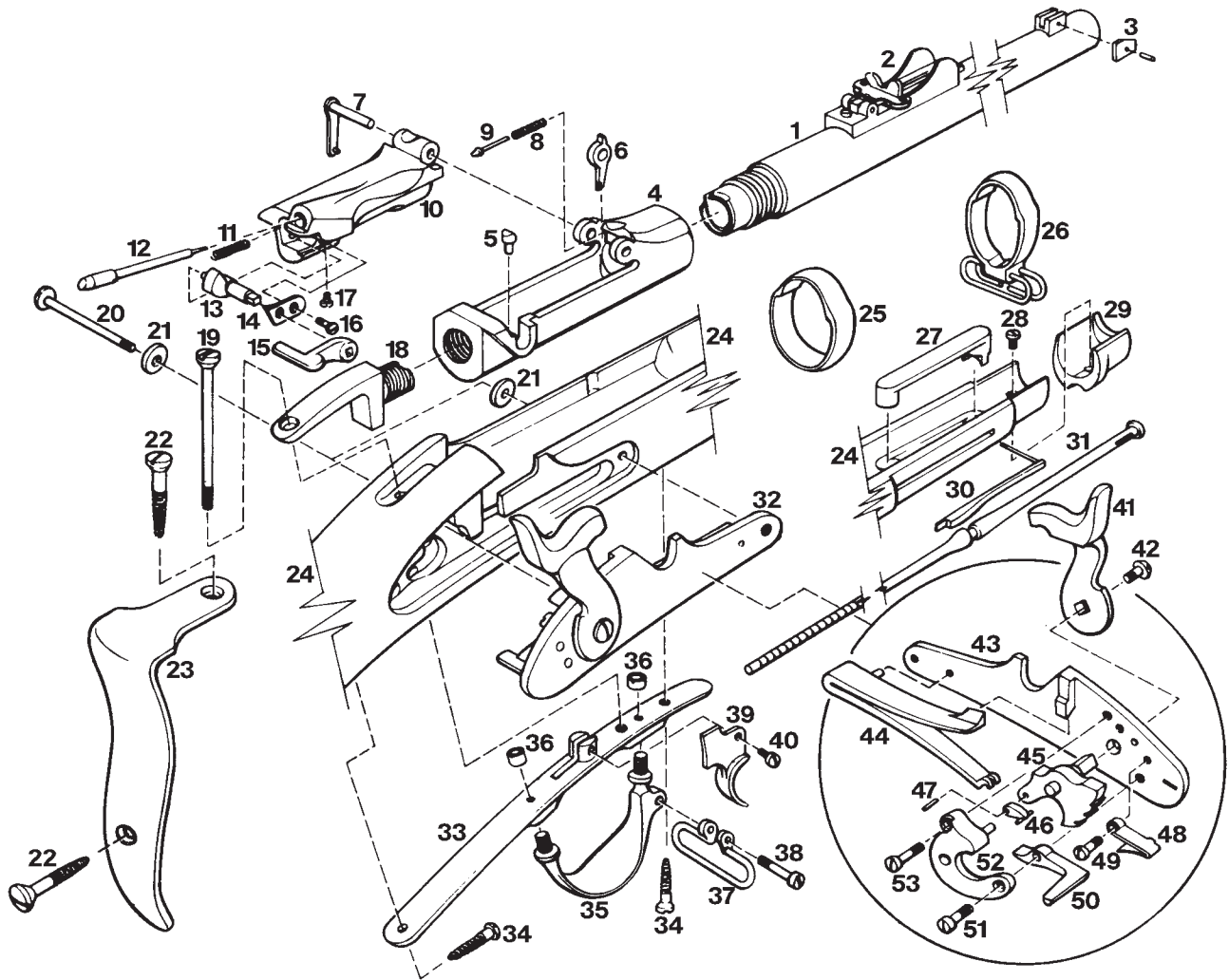


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|----|---------------------------|----|----------------------------------|----|---|
| 1 | Barrel | 26 | Shell Stopper Plate, Right | 51 | Sear Pin |
| 2 | Breechbolt | 27 | Magazine Spring | 52 | Sear Spring |
| 3 | Extractor | 28 | Magazine Spring Retainer | 53 | Trigger |
| 4 | Extractor Spring | 29 | Magazine Tube | 54 | Trigger Connector Plate |
| 5 | Extractor Spring Plunger | 30 | Receiver | 55 | Trigger Connector Plate Pin |
| 6 | Firing Pin | 31 | Shell Stopper Pins | 56 | Trigger Pin |
| 7 | Firing Pin Spring | 32 | Shell Stopper Plate Springs | 57 | Trigger Plate Pin Bushing, Large |
| 8 | Firing Pin Retaining Pin | 33 | Stock | 58 | Trigger Plate Pin Stopper Spring, Large |
| 9 | Locking Block | 34 | Grip Cap Spacer | 59 | Hammer Spring |
| 10 | Locking Block Stud | 35 | Grip Cap | 60 | Hammer Spring Sleeve |
| 11 | Breechbolt Base | 36 | Grip Cap Screw | 61 | Hammer |
| 12 | Ejector | 37 | Grip Cap Inlay | 62 | Hammer Pin |
| 13 | Forend Assembly | 38 | Recoil Pad | 63 | Action Bar Lock |
| 14 | Forend Cap | 39 | Recoil Pad Spacer | 64 | Action Bar Lock Spring |
| 15 | Forend Cap Ball | 40 | Recoil Pad Screws | 65 | Carrier |
| 16 | Forend Cap Spring | 41 | Stock Retainer Washer | 66 | Carrier Dog |
| 17 | Forend Tube | 42 | Stock Retainer Spring Washer | 67 | Carrier Dog Washer |
| 18 | Action Bar, Right | 43 | Stock Retainer Bolt | 68 | Carrier Dog Pin |
| 19 | Action Bar, Left | 44 | Stock Spacer Plate | 69 | Carrier Spring |
| 20 | Forend Tube Nut | 45 | Trigger Plate | 70 | Carrier Spring Sleeve |
| 21 | Front Sight | 46 | Safety Button | 71 | Trigger Plate Pin Bushing, Small |
| 22 | Latch Pin Stopper Springs | 47 | Safety Button Spring Sleeve | 72 | Trigger Plate Pin Bushing Spring, Small |
| 23 | Magazine Follower | 48 | Safety Button Spring | 73 | Trigger Plate Pin, Large |
| 24 | Magazine Plug | 49 | Safety Button Spring Stopper Pin | 74 | Trigger Plate Pin, Small |
| 25 | Shell Stopper Plate, Left | 50 | Sear | | |

Model 916 Slide-Action Shotgun


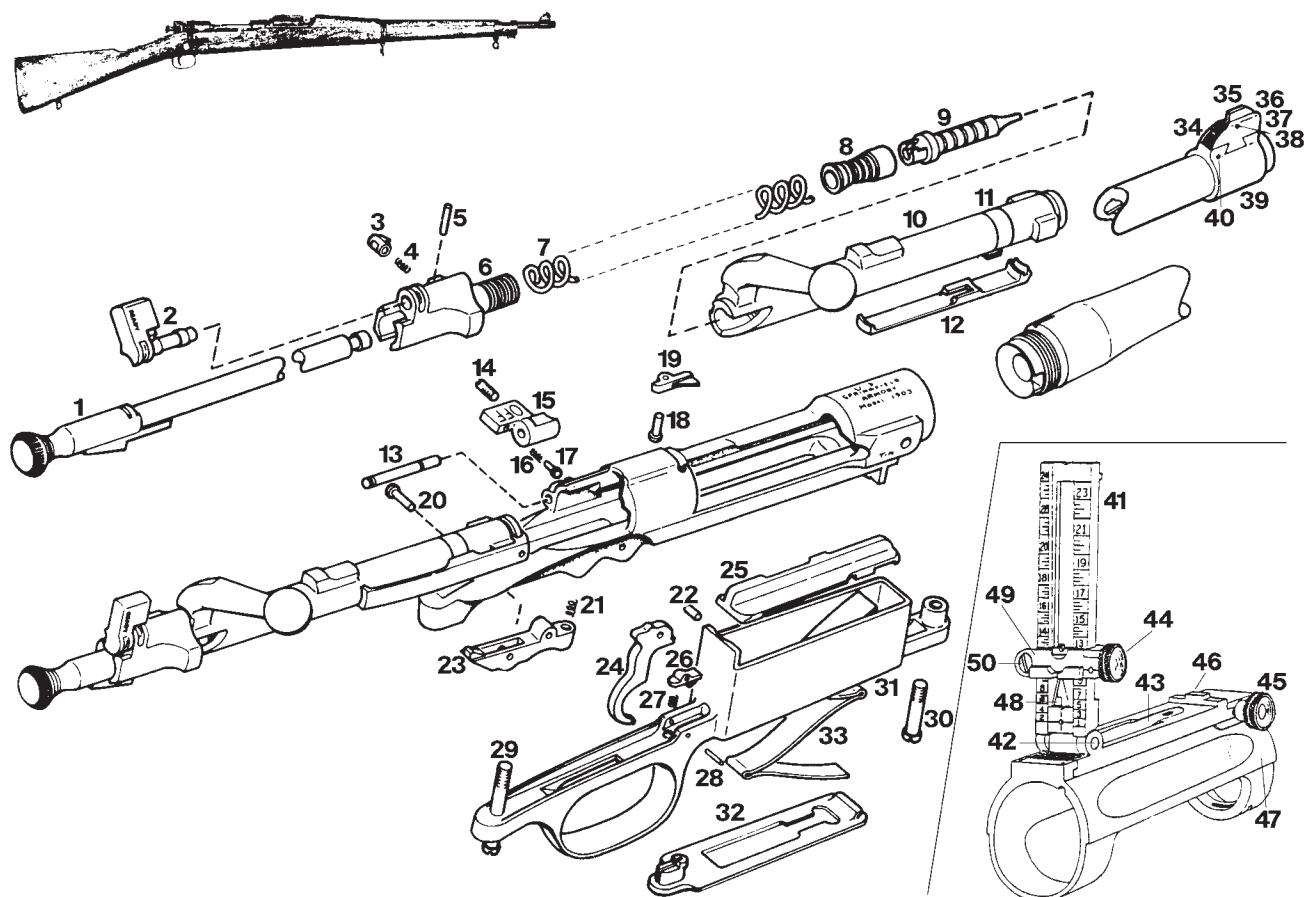
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|----|---------------------------|----|-------------------------------|----|------------------------------|
| 1 | Buttplate Screws | 24 | Barrel | 47 | Detent |
| 2 | Buttplate | 25 | Vary Choke | 48 | Detent Pin |
| 3 | Recoil Pad Screws | 26 | Choke Click Spring | 49 | Release Lever Booster Spring |
| 4 | Rubber Recoil Pad | 27 | Front Sight | 50 | Trigger Plate |
| 5 | Stock Bolt | 28 | Magazine Tube | 51 | Lifter Pawl Stud |
| 6 | Stock Bolt Washer | 29 | Magazine Spring | 52 | Hammer Pin |
| 7 | Firing Pin | 30 | Magazine Spring Follower | 53 | Lifter Spring |
| 8 | Firing Pin Spring | 31 | Bolt Slide | 54 | Lifter |
| 9 | Firing Pin Retainer Screw | 32 | Wood Plug | 55 | Pivot Screw Lifter |
| 10 | Extractor, Left | 33 | Handle Bar Tube Assembly | 56 | Lifter Pawl Spring Post |
| 11 | Extractor Spring, Left | 34 | Forend | 57 | Lifter Pawl |
| 12 | Extractor Pin, Left | 35 | Magazine Mount | 58 | Lifter Pawl Spring |
| 13 | Extractor Pin, Right | 36 | Forend Retainer, Front | 59 | Trigger Pin |
| 14 | Breechbolt | 37 | Release Lever Actuator Spring | 60 | Top Safety Lever Pivot Pin |
| 15 | Extractor Spring, Right | 38 | Hammer | 61 | Mainspring Follower |
| 16 | Extractor, Right | 39 | Sear | 62 | Mainspring |
| 17 | Cartridge Stop Spring | 40 | Detent Trip | 63 | Ejector Screw |
| 18 | Cartridge Stop | 41 | Detent Trip Pin | 64 | Ejector |
| 19 | Trigger Plate Pin | 42 | Trigger | 65 | Cartridge Cutoff |
| 20 | Trigger Plate Screw | 43 | Trigger Spring | 66 | Stock |
| 21 | Safety Button Spring | 44 | Pivot Screw Release | 67 | Cartridge Stop Pin |
| 22 | Top Safety Button | 45 | Release Lever | 68 | Magazine Cap |
| 23 | Receiver | 46 | Top Safety Lever | 69 | Safety Button Pin |

Model 1873 Rifle



- | | | | | | |
|----|-----------------------|----|--------------------|----|------------------------|
| 1 | Barrel | 19 | Tang Screw | 37 | Guard Bow Swivel |
| 2 | Rear Sight Assembly | 20 | Side Screws | 38 | Guard Bow Swivel Screw |
| 3 | Front Sight and Pin | 21 | Side Screw Washers | 39 | Trigger |
| 4 | Breech | 22 | Buttplate Screws | 40 | Trigger Screw |
| 5 | Ejector Stud | 23 | Buttplate | 41 | Hammer |
| 6 | Extractor | 24 | Stock | 42 | Tumbler Screw |
| 7 | Hinge Pin | 25 | Lower Band | 43 | Lockplate |
| 8 | Ejector Spring | 26 | Upper Band | 44 | Mainspring |
| 9 | Spindle | 27 | Ramrod Stop | 45 | Tumbler |
| 10 | Breechblock | 28 | Stock Tip Screw | 46 | Mainspring Swivel |
| 11 | Cam Latch Spring | 29 | Stock Tip | 47 | Mainspring Swivel Pin |
| 12 | Firing Pin | 30 | Band Springs | 48 | Sear Spring |
| 13 | Cam Latch | 31 | Ramrod | 49 | Sear Spring Screw |
| 14 | Breechblock Cap | 32 | Lock, Complete | 50 | Sear |
| 15 | Thumb-Piece | 33 | Guard Plate | 51 | Sear Screw |
| 16 | Breechblock Cap Screw | 34 | Guard Screws | 52 | Bridle |
| 17 | Firing Pin Screw | 35 | Guard Bow | 53 | Bridle Screw |
| 18 | Breech Screw | 36 | Guard Bow Nuts | | |

Model 1903 A-1 and A-3 Bolt-Action Rifle

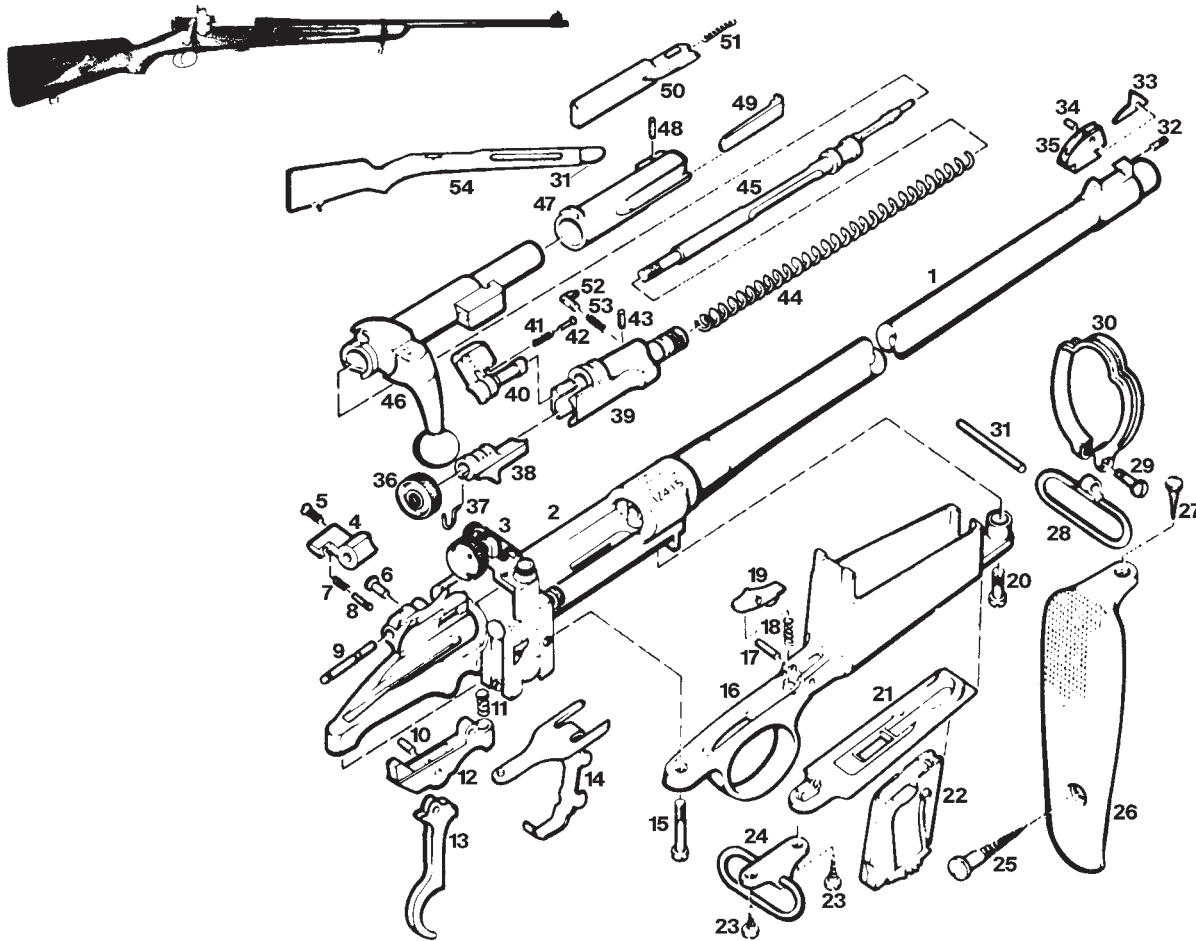


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|---------------------------|----------------------------|---|
| 1 Firing Pin Rod | 20 Sear Pin | 39 Front Sight Band |
| 2 Safety Lock Assembly | 21 Sear Spring | 40 Front Sight Base Pin |
| 3 Bolt Sleeve Lock | 22 Trigger Pin | 41 Rear Sight Leaf |
| 4 Bolt Sleeve Lock Spring | 23 Sear | 42 Leaf Hinge Pin |
| 5 Bolt Sleeve Lock Pin | 24 Trigger | 43 Rear Sight Leaf Spring |
| 6 Bolt Sleeve | 25 Follower | 44 Rear Sight Binding Knob, Elevation Slide |
| 7 Mainspring | 26 Floorplate Catch | 45 Rear Sight Windage Knob Assembly |
| 8 Striker Sleeve | 27 Floorplate Catch Spring | 46 Rear Sight Leaf Base |
| 9 Striker | 28 Floorplate Catch Pin | 47 Rear Sight Base Collar |
| 10 Bolt Complete | 29 Rear Guard Screw | 48 Rear Sight Drift |
| 11 Extractor Collar | 30 Front Guard Screw | 49 Rear Sight Slide |
| 12 Extractor | 31 Trigger Guard | 50 Rear Sight Slide Cap Screw |
| 13 Cutoff Spindle | 32 Floorplate | |
| 14 Cutoff Screw | 33 Magazine Spring | |
| 15 Cutoff | 34 Front Sight Base | |
| 16 Cutoff Plunger Spring | 35 Front Sight Blade | |
| 17 Cutoff Plunger | 36 Front Sight Base Screw | |
| 18 Ejector Pin | 37 Front Sight Base Spline | |
| 19 Ejector | 38 Front Sight Blade Pin | |

Parts Not Shown

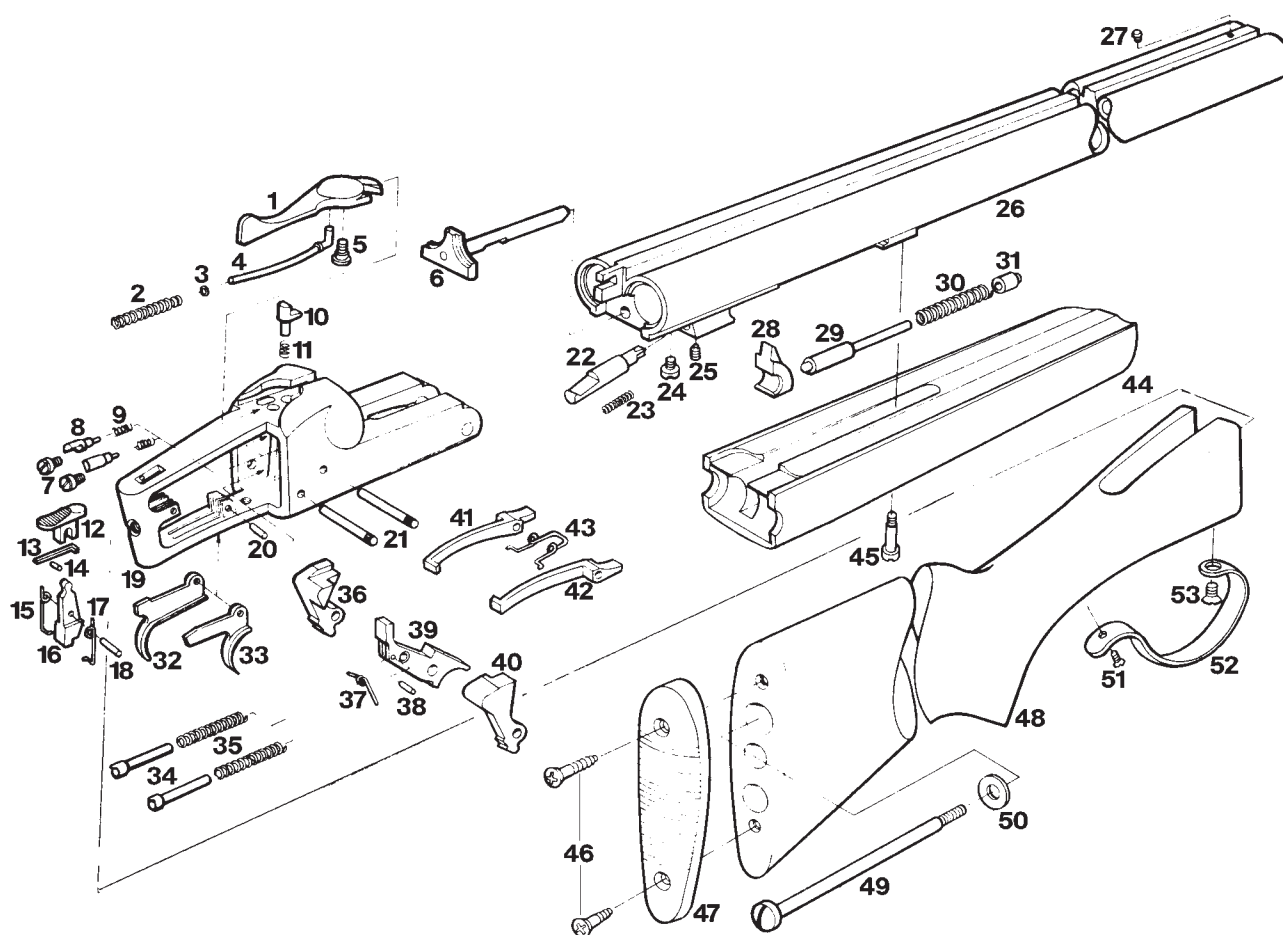
Buttplate
Buttplate Trapdoor

Model 1922 M2 Bolt-Action Rifle



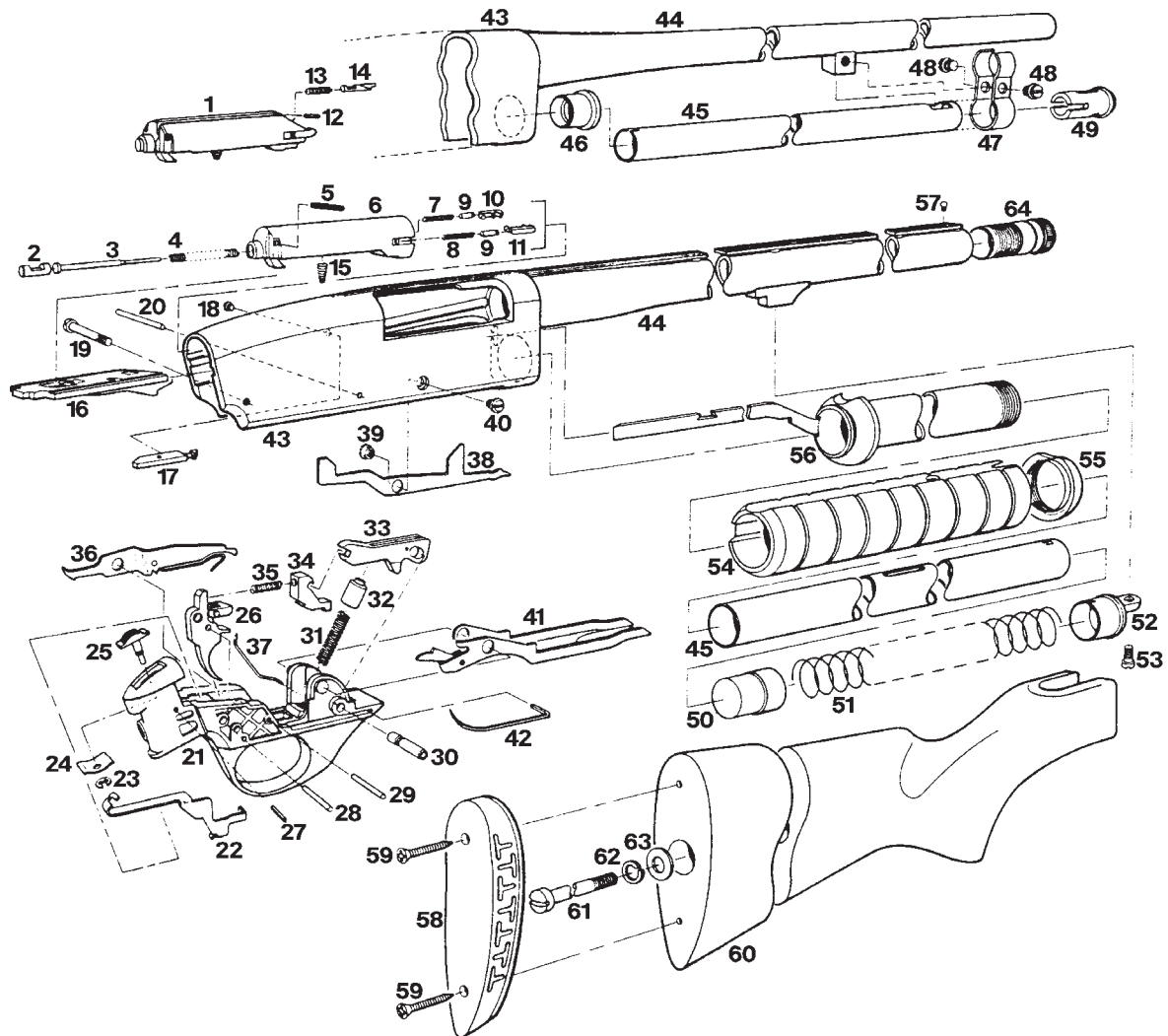
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|----|-----------------------------|----|-------------------------------|
| 1 | Barrel | 28 | Front Swivel |
| 2 | Receiver | 29 | Front Swivel Screw |
| 3 | Rear Sight Assembly | 30 | Front Band Assembly |
| 4 | Ejector Stop | 31 | Front Band Retaining Pin |
| 5 | Ejector Stop Screw | 32 | Sight Base Screw |
| 6 | Sear Retaining Pin | 33 | Front Sight |
| 7 | Ejector Stop Plunger Spring | 34 | Front Sight Pin |
| 8 | Ejector Stop Plunger | 35 | Movable Stud |
| 9 | Spindle | 36 | Firing Pin Nut |
| 10 | Trigger Pin | 37 | Firing Pin Nut Locking Spring |
| 11 | Sear Spring | 38 | Cocking Piece |
| 12 | Sear | 39 | Bolt Sleeve |
| 13 | Trigger | 40 | Safety Lock |
| 14 | Magazine Retaining Spring | 41 | Safety Lock Plunger Spring |
| 15 | Rear Guard Screw | 42 | Safety Lock Plunger |
| 16 | Trigger Guard | 43 | Bolt Sleeve Lock Pin |
| 17 | Floorplate Catch Pin | 44 | Mainspring |
| 18 | Floorplate Catch Spring | 45 | Firing Pin |
| 19 | Floorplate Catch | 46 | Bolt Handle |
| 20 | Front Guard Screw | 47 | Bolt Head |
| 21 | Floorplate | 48 | Ejector Retaining Pin |
| 22 | Magazine | 49 | Extractor |
| 23 | Butt Swivel Screws | 50 | Ejector |
| 24 | Butt Swivel | 51 | Ejector Spring |
| 25 | Lower Buttplate Screw | 52 | Bolt Sleeve Lock |
| 26 | Buttplate | 53 | Bolt Sleeve Lock Spring |
| 27 | Top Buttplate Screw | 54 | Stock |

Model 511 Series A Side-by-Side Shotgun



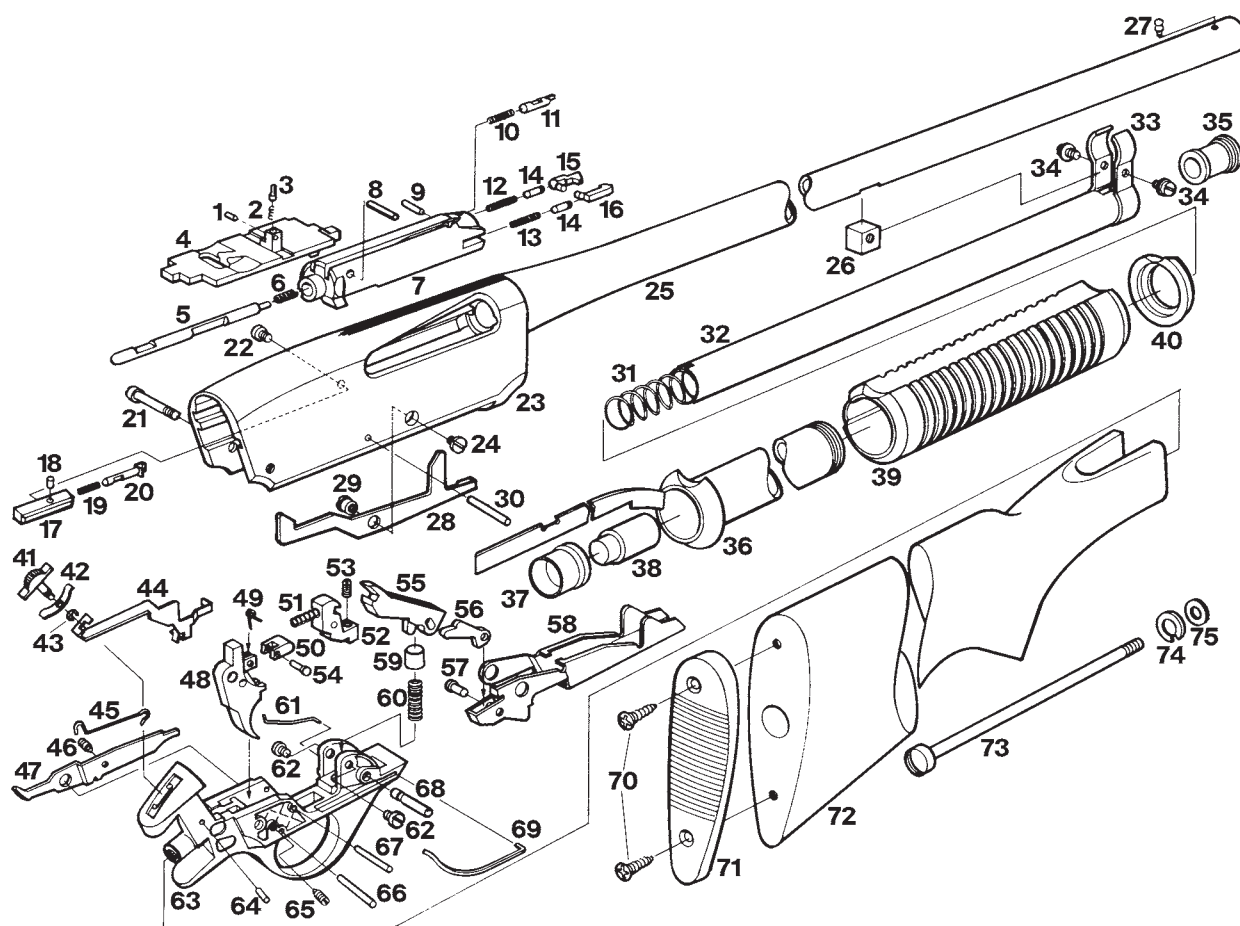
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|----|---------------------------------|----|----------------------------|
| 1 | Top Snap | 27 | Front Sight |
| 2 | Top Snap Plunger Spring | 28 | Ejector |
| 3 | Mainspring Top Snap Washer | 29 | Ejector Rod |
| 4 | Top Snap Plunger | 30 | Ejector Rod Spring |
| 5 | Top Snap Screw | 31 | Ejector Rod Bushing |
| 6 | Extractor | 32 | Trigger, Left |
| 7 | Firing Pin Retaining Screws | 33 | Trigger, Right |
| 8 | Firing Pins | 34 | Mainspring Plungers |
| 9 | Firing Pin Springs | 35 | Mainsprings |
| 10 | Top Snap Trip | 36 | Hammer, Left |
| 11 | Top Snap Trip Spring | 37 | Cocking Lever Spring |
| 12 | Safety Button | 38 | Cocking Lever Spring Pin |
| 13 | Safety Spring | 39 | Cocking Lever |
| 14 | Safety Plunger | 40 | Hammer, Right |
| 15 | Trigger Spring, Left | 41 | Sear, Left |
| 16 | Safety-Lever | 42 | Sear, Right |
| 17 | Trigger Spring, Right | 43 | Sear Spring |
| 18 | Safety-Lever Pin | 44 | Forend |
| 19 | Frame | 45 | Forend Screw |
| 20 | Trigger Pin | 46 | Buttplate Screws |
| 21 | Sear Pin and Cocking Lever Pin | 47 | Buttplate |
| 22 | Cocking Plunger | 48 | Stock Assembly |
| 23 | Cocking Plunger Spring | 49 | Stock Bolt |
| 24 | Extractor Screw | 50 | Stock Bolt Washer |
| 25 | Cocking Plunger Retaining Screw | 51 | Trigger Guard Screw, Rear |
| 26 | Barrel Assembly | 52 | Trigger Guard |
| | | 53 | Trigger Guard Screw, Front |

Model 67, 67-T, 67VR and 67VR-T Slide-Action Shotgun



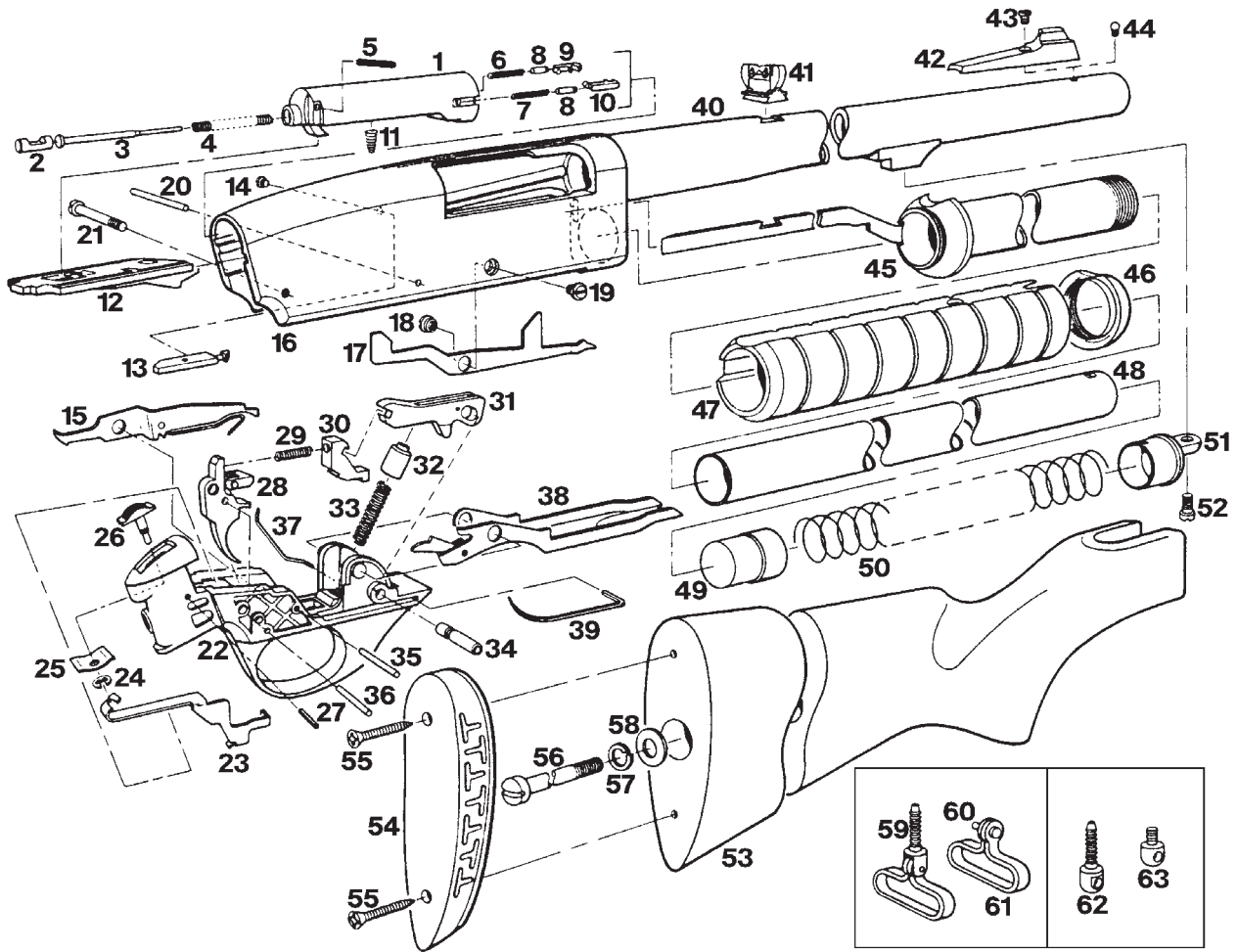
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|-----------------------------|-------------------------------|-------------------------------|
| 1 Bolt Assembly | 23 Safety Retaining Ring | 45 Magazine Tube |
| 2 Firing Pin Extension | 24 Safety Spring | 46 Magazine Tube Adapter |
| 3 Firing Pin | 25 Safety | 47 Magazine Tube Yoke |
| 4 Firing Pin Spring | 26 Trigger | 48 Magazine Tube Screws |
| 5 Firing Pin Stop Pin | 27 Safety-Lever Retaining Pin | 49 Magazine Plug |
| 6 Bolt Body | 28 Trigger Pin | 50 Magazine Follower |
| 7 Extractor Spring, Left | 29 Sear Pin | 51 Magazine Spring |
| 8 Extractor Spring, Right | 30 Hammer Bushing | 52 Magazine Spring Seat |
| 9 Extractor Plungers | 31 Mainspring | 53 Magazine Spring Seat Screw |
| 10 Extractor, Left | 32 Mainspring Plunger | 54 Operating Handle |
| 11 Extractor, Right | 33 Hammer | 55 Operating Handle Collar |
| 12 Shell Stop Retaining Pin | 34 Sear | 56 Operating Handle Bar |
| 13 Shell Stop Spring | 35 Trigger Spring | 57 Front Sight |
| 14 Shell Stop | 36 Slide Lock Assembly | 58 Butt pad |
| 15 Bolt Support Spring | 37 Slide Lock Release Spring | 59 Butt pad Screws |
| 16 Slide | 38 Cartridge Stop | 60 Stock |
| 17 Ejector | 39 Cartridge Stop Pivot Nut | 61 Stock Bolt |
| 18 Ejector Screw | 40 Cartridge Stop Pivot Screw | 62 Stock Bolt Lock Washer |
| 19 Trigger Guard Screw | 41 Lifter | 63 Stock Bolt Washer |
| 20 Trigger Guard Pin | 42 Lifter Spring | 64 Choke Tube |
| 21 Trigger Guard | 43 Receiver | |
| 22 Safety-Lever | 44 Barrel | |

Model 67 Series B Slide-Action Shotgun



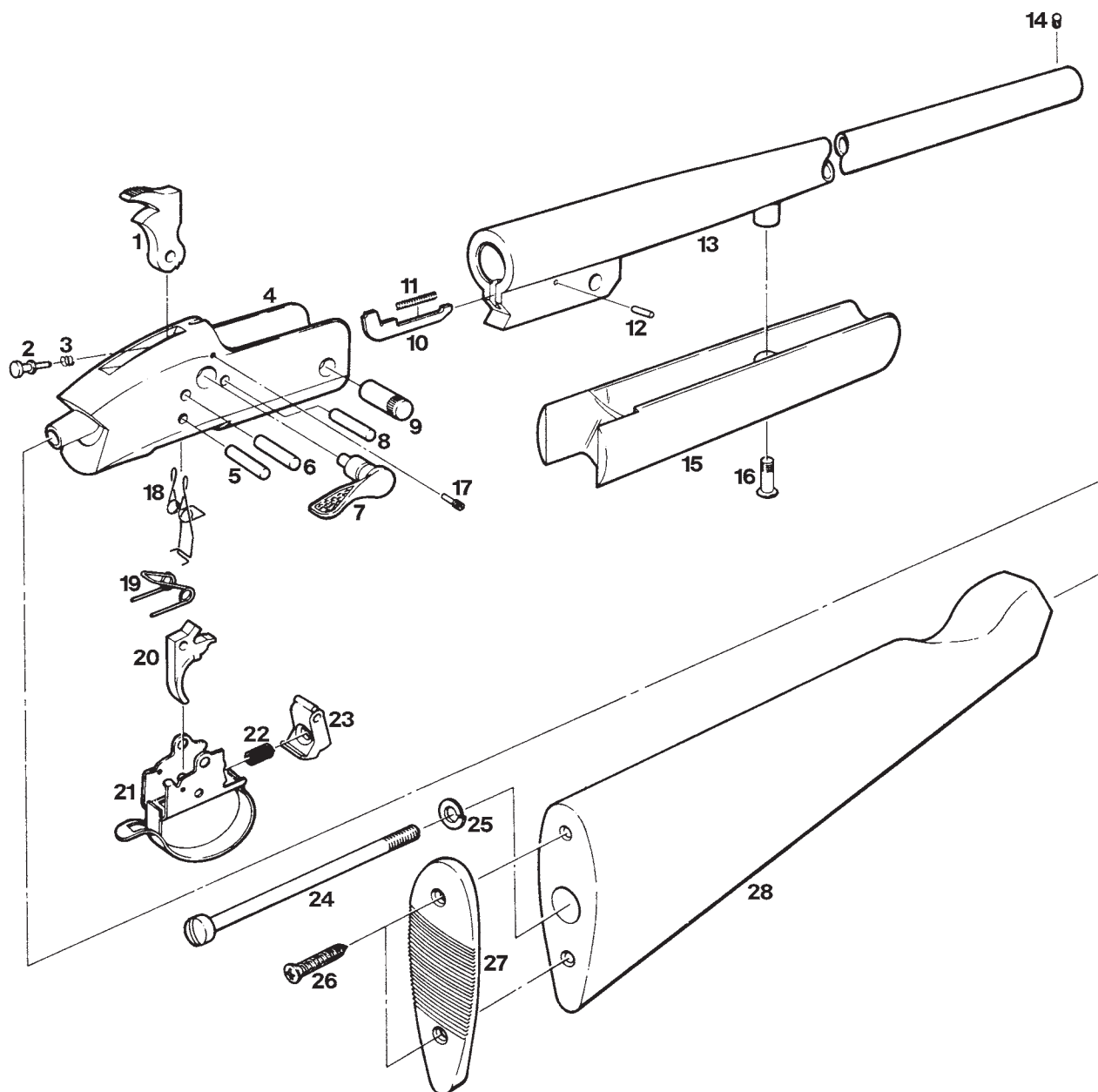
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|---------------------------------------|---------------------------------------|-------------------------------|
| 1 Firing Pin Retractor Plunger Pin | 26 Filler Block | 51 Trigger Spring |
| 2 Firing Pin Retractor Plunger Spring | 27 Front Sight | 52 Sear |
| 3 Firing Pin Retractor Plunger | 28 Cartridge Stop | 53 Sear Engagement Screw |
| 4 Slide Assembly | 29 Cartridge Stop Pivot Nut | 54 Sear Trip Pin |
| 5 Firing Pin | 30 Trigger Guard Pin | 55 Hammer Assembly |
| 6 Firing Pin Spring | 31 Magazine Spring | 56 Lifter Pawl |
| 7 Breechbolt | 32 Magazine Tube | 57 Lifter Pawl Pin |
| 8 Firing Pin Stop Pin | 33 Magazine Tube Yoke | 58 Lifter Assembly |
| 9 Shell Stop Retaining Pin | 34 Magazine Tube Yoke Screws | 59 Mainspring Plunger |
| 10 Shell Stop Spring | 35 Magazine Plug | 60 Mainspring |
| 11 Shell Stop | 36 Operating Handle Bar Assembly | 61 Slide Lock Release Spring |
| 12 Extractor Spring, Left | 37 Magazine Tube Adapter | 62 Lifter Screw |
| 13 Extractor Spring, Right | 38 Magazine Follower | 63 Trigger Guard |
| 14 Extractor Plungers | 39 Operating Handle Wood | 64 Safety-Lever Retaining Pin |
| 15 Extractor, Left | 40 Operating Handle Bar Collar, Front | 65 Trigger Adjusting Screw |
| 16 Extractor, Right | 41 Safety | 66 Trigger Pin |
| 17 Ejector Assembly | 42 Safety Spring | 67 Sear Pin |
| 18 Ejector Pin | 43 Safety Retaining Ring | 68 Hammer Bushing |
| 19 Ejector Spring | 44 Safety-Lever | 69 Lifter Spring |
| 20 Ejector Plunger | 45 Slide Lock Spring | 70 Buttplate Screws |
| 21 Trigger Guard Screw | 46 Slide Lock Spring Stud | 71 Buttplate |
| 22 Ejector Screw | 47 Slide Lock and Spring Assembly | 72 Stock Assembly |
| 23 Receiver | 48 Trigger | 73 Stock Bolt |
| 24 Cartridge Stop Pivot Screw | 49 Sear Trip Spring | 74 Stock Bolt Lock Washer |
| 25 Barrel | 50 Sear Trip | 75 Stock Bolt Washer |

Model 67 Slug, 69N, 69R and 69RXL Slide-Action Shotgun



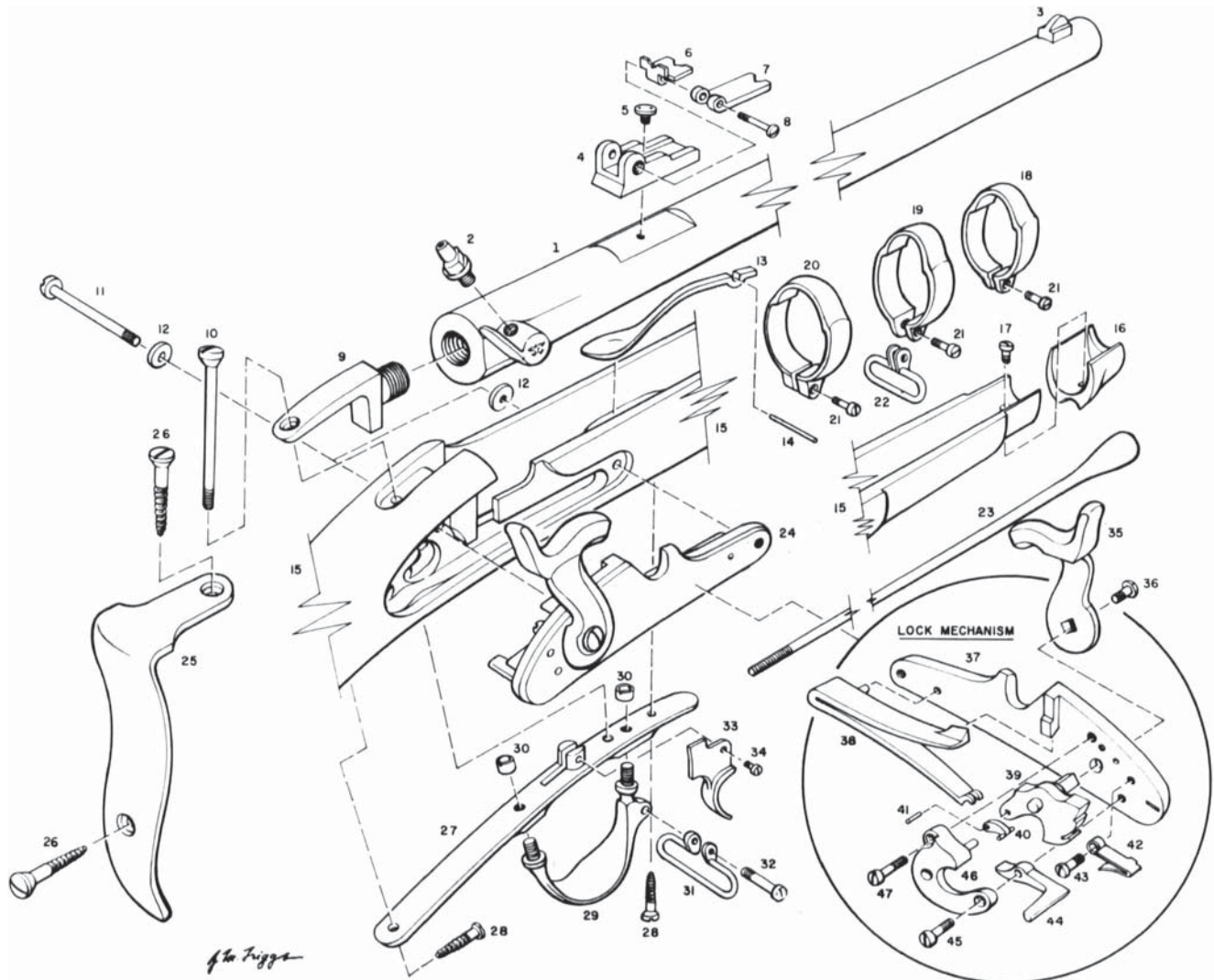
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|-------------------------------|-------------------------------|-------------------------------|
| 1 Bolt Assembly | 22 Trigger Guard | 43 Front Sight Screw |
| 2 Firing Pin Extension | 23 Safety-Lever | 44 Front Bead |
| 3 Firing Pin | 24 Safety Retaining Ring | 45 Operating Handle Bar |
| 4 Firing Pin Spring | 25 Safety Spring | 46 Operating Handle Collar |
| 5 Firing Pin Stop Pin | 26 Safety | 47 Operating Handle |
| 6 Extractor Spring, Left | 27 Safety-Lever Retaining Pin | 48 Magazine Tube |
| 7 Extractor Spring, Right | 28 Trigger | 49 Magazine Follower |
| 8 Extractor Plungers | 29 Trigger Spring | 50 Magazine Spring |
| 9 Extractor, Left | 30 Sear | 51 Magazine Spring Seat |
| 10 Extractor, Right | 31 Hammer | 52 Magazine Spring Seat Screw |
| 11 Bolt Support Spring | 32 Mainspring Plunger | 53 Stock |
| 12 Slide Assembly | 33 Mainspring | 54 Buttpad |
| 13 Ejector | 34 Hammer Bushing | 55 Buttpad Screws |
| 14 Ejector Screw | 35 Sear Pin | 56 Stock Screw |
| 15 Slide Lock Assembly | 36 Trigger Pin | 57 Stock Bolt Lock Washer |
| 16 Receiver | 37 Slide Lock Release Spring | 58 Stock Bolt Washer |
| 17 Cartridge Stop | 38 Lifter | 59 Stock Swivel Screw |
| 18 Cartridge Stop Pivot Nut | 39 Lifter Spring | 60 Swivel Loop Rivet |
| 19 Cartridge Stop Pivot Screw | 40 Barrel | 61 Swivel Loop |
| 20 Trigger Guard Pin | 41 Rear Sight | 62 Swivel Stud, Wood Screw |
| 21 Trigger Guard Screw | 42 Front Sight | 63 Swivel Stud, Machine Screw |

Model 944 and 944Y Series A Single Shot Shotgun

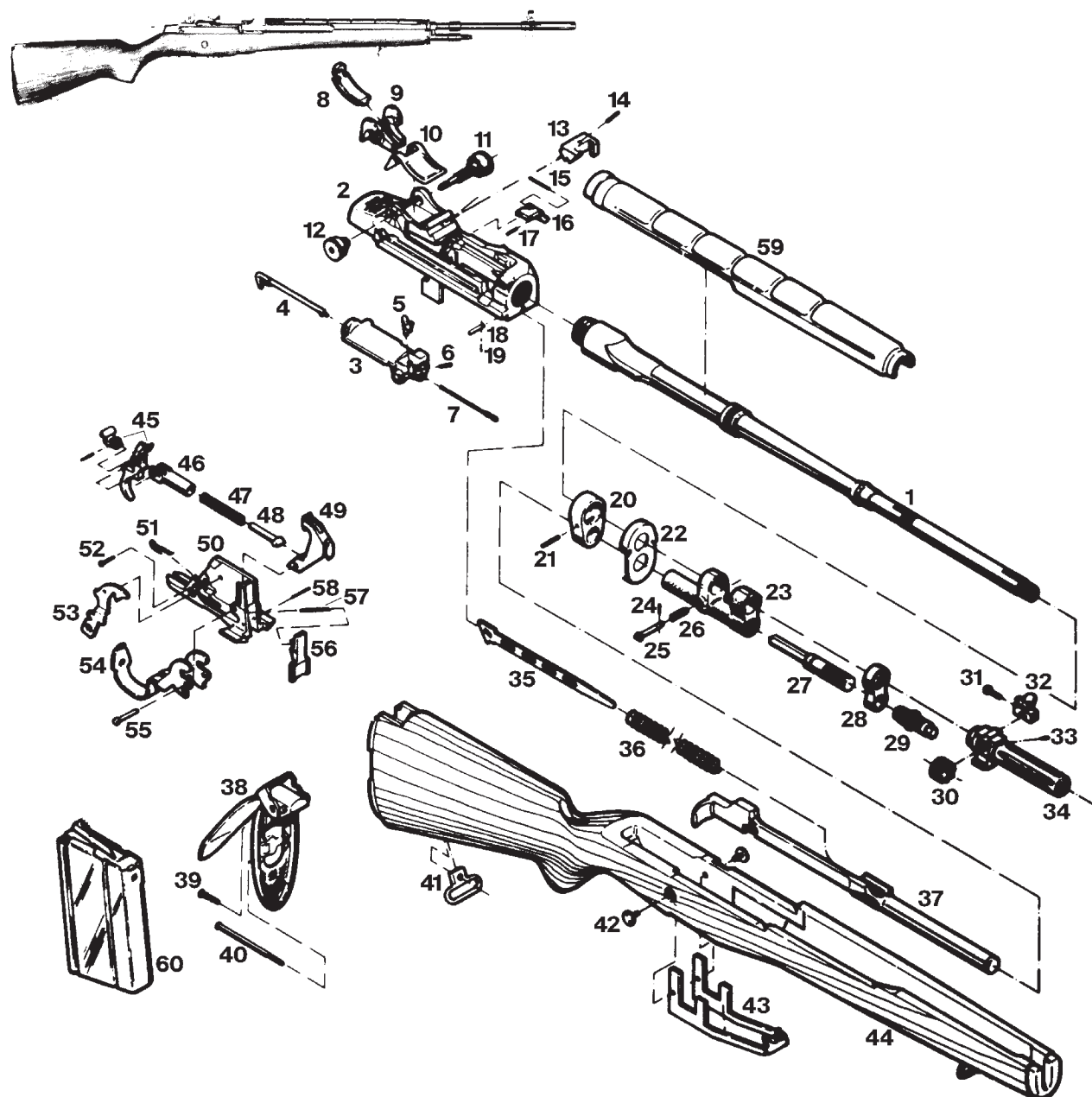


1	Hammer	15	Forend
2	Firing Pin	16	Takedown Screw
3	Firing Pin Spring	17	Firing Pin Retaining Screw
4	Frame	18	Trigger Spring
5	Trigger Pin	19	Hammer Spring
6	Hammer Pin	20	Trigger
7	Side Lever	21	Trigger Bracket
8	Lock Bolt Pin	22	Locking Bolt Spring
9	Joint Pin	23	Locking Bolt
10	Extractor	24	Stock Bolt
11	Extractor/Ejector Spring	25	Stock Bolt Lock Washer
12	Extractor/Ejector Spring Pin	26	Buttplate Screws
13	Barrel	27	Buttplate
14	Front Sight	28	Stock

1863 Rifle Musket

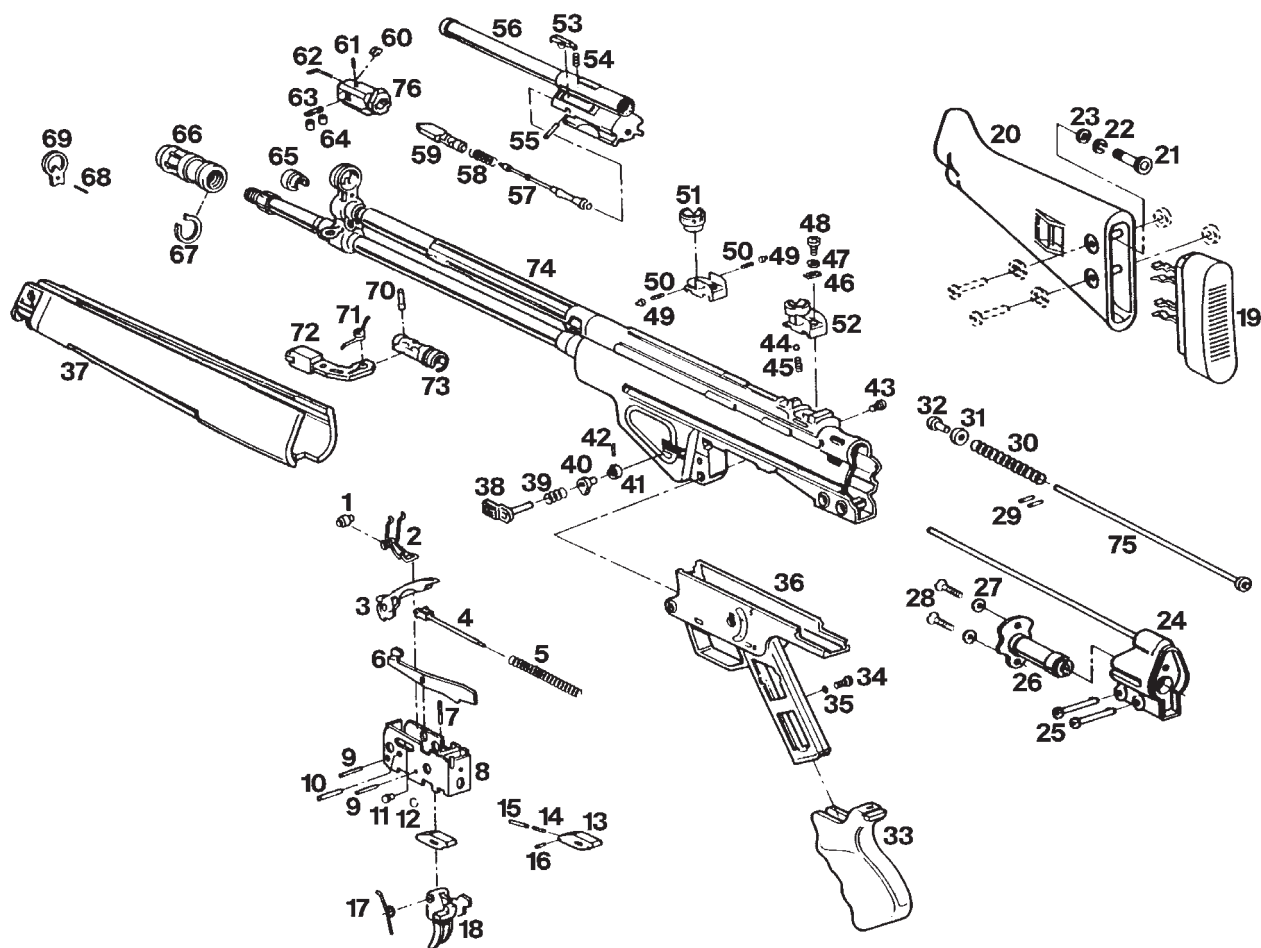


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|---------------------------------------|--|---------------------------------------|
| 1 Barrel | 17 Stock Tip Screw | 33 Trigger |
| 2 Cone | 18 Upper Band | 34 Trigger Screw |
| 3 Front Sight and Bayonet Stud | 19 Middle Band | 35 Hammer |
| 4 Rear Sight Base | 20 Lower Band | 36 Tumbler Screw |
| 5 Base Screw | 21 Band Screws (3) | 37 Lock Plate |
| 6 Rear Sight First Leaf | 22 Swivel (on middle band only) | 38 Mainspring |
| 7 Rear Sight Second Leaf | 23 Ramrod | 39 Tumbler |
| 8 Rear Sight Joint Screw | 24 Lock, Complete | 40 Mainspring Swivel (stirrup) |
| 9 Breech Screw | 25 Buttplate | 41 Mainspring Swivel Pin |
| 10 Tang Screw | 26 Buttplate Screws (2) | 42 Sear Spring |
| 11 Side Screws (2) | 27 Guard Plate | 43 Sear Spring Screw |
| 12 Side Screw Washers (2) | 28 Guard Screws (2) | 44 Sear |
| 13 Ramrod Spring | 29 Guard Bow | 45 Sear Screw |
| 14 Ramrod Spring Wire | 30 Guard Bow Nuts (2) | 46 Bridle |
| 15 Stock (shown partially) | 31 Guard Bow Swivel | 47 Bridle Screw |
| 16 Stock Tip | 32 Guard Bow Swivel Screw | |

M1A Autoloading Rifle


1	Barrel	16	Bolt Lock	31	Front Sight Cap Socket Head Screw	46	Hammer Spring Housing
2	Receiver	17	Bolt Lock Spring	32	Front Sight	47	Helical Compression Spring
3	Breech Bolt	18	Connector Lock	33	Set Screw	48	Hammer Spring Plunger
4	Firing Pin	19	Connector Lock Pin	34	Flash Suppressor	49	Hammer
5	Extractor	20	Operating Rod Guide	35	Operating Rod Spring Guide	50	Trigger Housing
6	Extractor Plunger with Spring	21	Spring Pin	36	Operating Rod Spring	51	Safety Spring
7	Ejector with Spring	22	Front Band	37	Operating Rod	52	Trigger Pin
8	Rear Sight Aperture	23	Gas Cylinder	38	Buttplate Assembly	53	Safety
9	Rear Sight Base	24	Spring Pin	39	Wood Screw	54	Trigger Guard
10	Rear Sight Cover	25	Valve Spindle	40	Machine Screw	55	Straight Headed Pin
11	Elevating Pinion Assembly	26	Valve Spring	41	Buttstock Swivel	56	Magazine Latch
12	Windage Knob Assembly	27	Gas Cylinder Piston	42	Stock Liner Screws	57	Magazine Latch Spring
13	Cartridge Clip Guide	28	Gas Cylinder Lock	43	Stock Liner	58	Magazine Latch Pin
14	Spring Pin	29	Gas Cylinder Plug	44	Stock	59	Handguard
15	Spring Pin	30	Flash Suppressor Nut	45	Trigger and Sear Assembly	60	Magazine

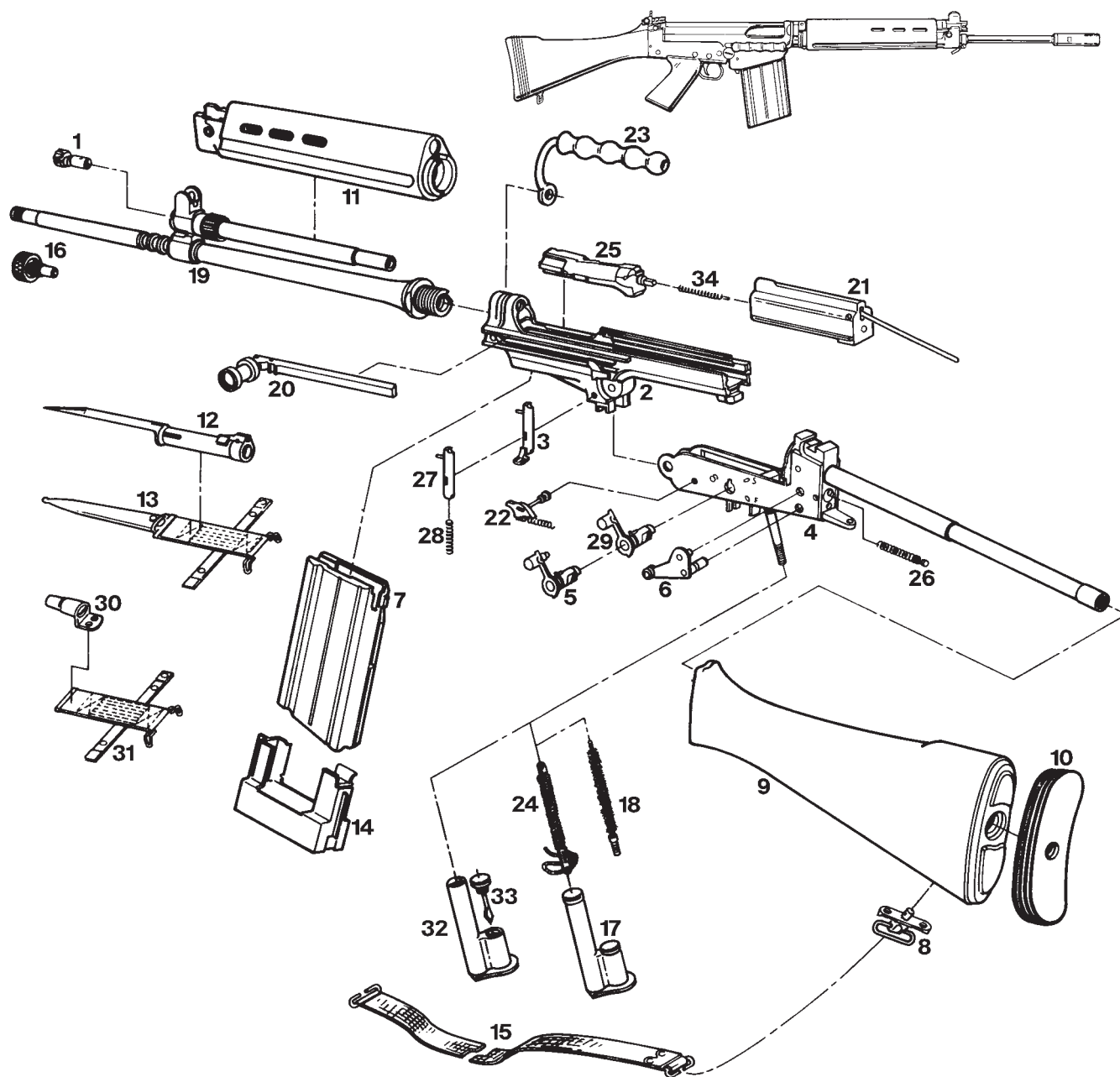
SAR-3 Autoloading Rifle



- | | | |
|---|-------------------------------------|---|
| 1 Distance Sleeve for Catch | 27 Locking Washers for Buffer | 53 Bolt Head Locking Lever |
| 2 Elbow Spring with Roller | 28 Self-Locking Buffer Screws | 54 Bolt Head Locking Lever Compression Spring |
| 3 Hammer | 29 Stop Pin Rivets | 55 Cylindrical Pin |
| 4 Hammer Pressure Shank | 30 Recoil Spring | 56 Bolt Head Carrier |
| 5 Hammer Compression Spring | 31 Recoil Spring Guide Ring | 57 Firing Pin |
| 6 Ejector | 32 Recoil Spring Stop Pin | 58 Firing Pin Piece |
| 7 Ejector Compression Spring | 33 Grip | 59 Locking Piece |
| 8 Trigger Housing | 34 Lens Head Cylindrical Screw | 60 Extractor |
| 9 Trigger Sear and Catch Axle | 35 Toothed Washer for Grip Screw | 61 Clamping Sleeve Bolt Head |
| 10 Hammer Axle | 36 Pistol Grip | 62 Extractor Spring |
| 11 Ejector Axle | 37 Handguard Finished | 63 Locking Lever Holder |
| 12 Ejector Axle Spring Ring | 38 Magazine Catch | 64 Locking Roller |
| 13 Sear | 39 Magazine Catch Compression Piece | 65 Cap Complete |
| 14 Sear Trigger Bolt | 40 Magazine Catch Contact Piece | 66 Flash Hider |
| 15 Sear Compression Spring | 41 Magazine Catch Push Button | 67 Flash Hider Retaining Ring |
| 16 Bolt Head Clamping Sleeve | 42 Clamping Sleeve | 68 Clamping Sleeve |
| 17 Trigger Elbow Spring | 43 Adjusting Screw | 69 Front Sight |
| 18 Trigger Complete | 44 Ball | 70 Cocking Lever Axle |
| 19 Buttstock with Stop Spring | 45 Ball Compression Spring | 71 Cocking Lever Elbow Spring |
| 20 Buttstock with Holder for Buffer Housing | 46 Rear Sight Washer | 72 Cocking Lever |
| 21 Buffer Self-Locking Screw | 47 Locking Washer | 73 Cocking Lever Support |
| 22 Spring Washer | 48 Clamping Screw | 74 Receiver with Barrel |
| 23 Locking Washer | 49 Sight Catch Bolt | 75 Recoil Spring Guide Tube |
| 24 Backplate Complete | 50 Catch Bolt Springs | 76 Bolt Head Stripper |
| 25 Buttstock Locking Pins | 51 Sight Cylinder | |
| 26 Buffer | 52 Sight Support | |

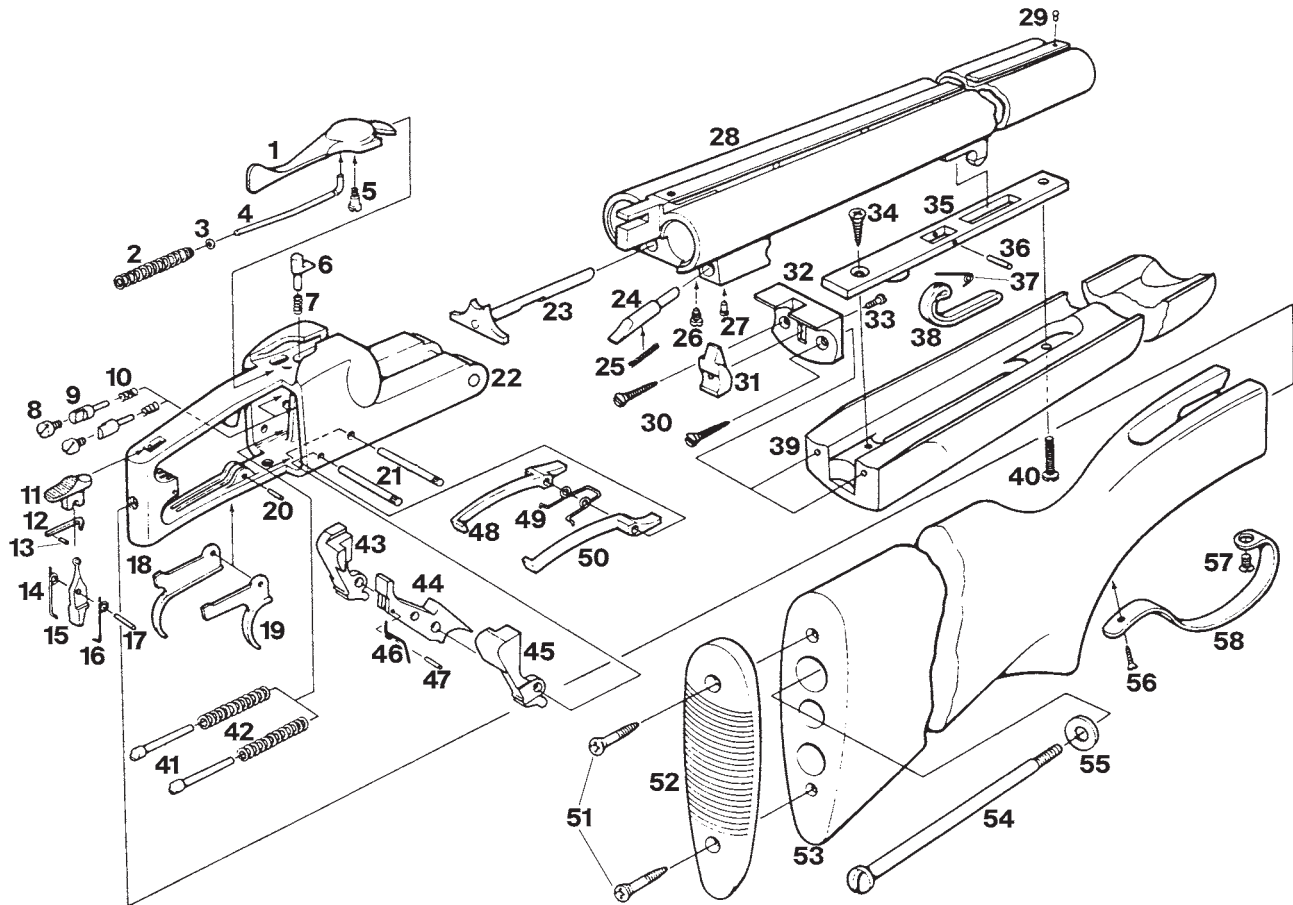
SPRINGFIELD ARMORY

SAR-48 Autoadling Rifle



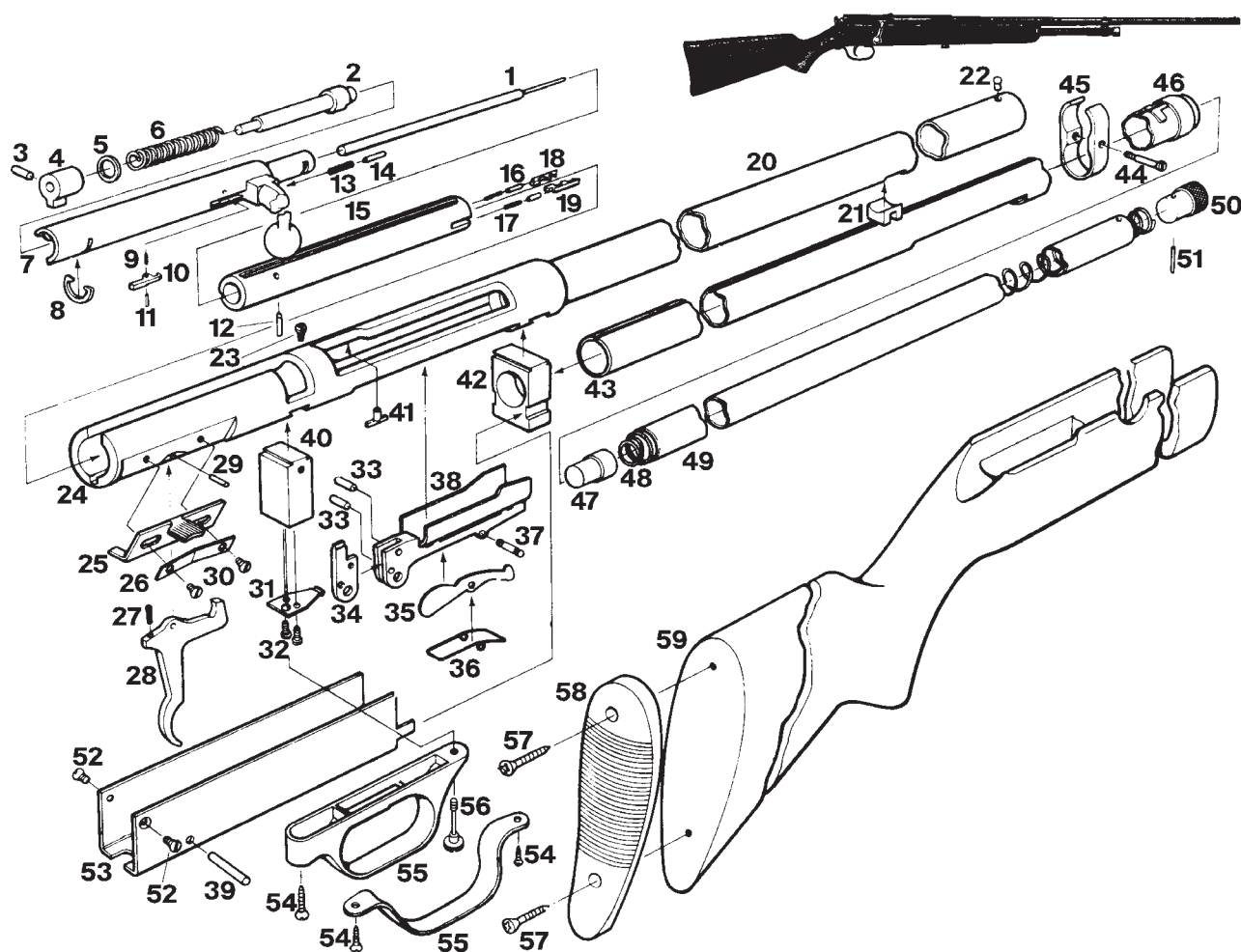
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|------------------------------|--------------------------------|---|
| 1 Gas Plug Assembly | 13 Scabbard Assembly | 25 Bolt and Slide Assembly |
| 2 Receiver Assembly | 14 Magazine Loader | 26 Frame Lock Spring and Plunger Assembly |
| 3 Bolt Catch | 15 Shoulder Sling | 27 Bolt Catch Body with Pin |
| 4 Frame Assembly | 16 Blank Firing Attachment | 28 Bolt Catch Spring Plunger and Spring |
| 5 Change Lever Assembly | 17 Cleaning Case | 29 Change Lever |
| 6 Lock Lever Assembly | 18 Pullthrough | 30 Scabbard Collar and Spring |
| 7 Magazine Assembly | 19 Barrel and Bracket Assembly | 31 Scabbard Holder |
| 8 Rear Sling Swivel Assembly | 20 Cocking Handle Assembly | 32 Cleaning Device Body |
| 9 Plastic Butt Assembly | 21 Slide Assembly | 33 Oil Can and Spoon |
| 10 Buttplate | 22 Safety Sear Assembly | 34 Extractor Spring with Buffer |
| 11 Handguard | 23 Carrying Handle Assembly | |
| 12 Bayonet Assembly | 24 Cleaning Device | |

Model 311 Side-by-Side Shotgun



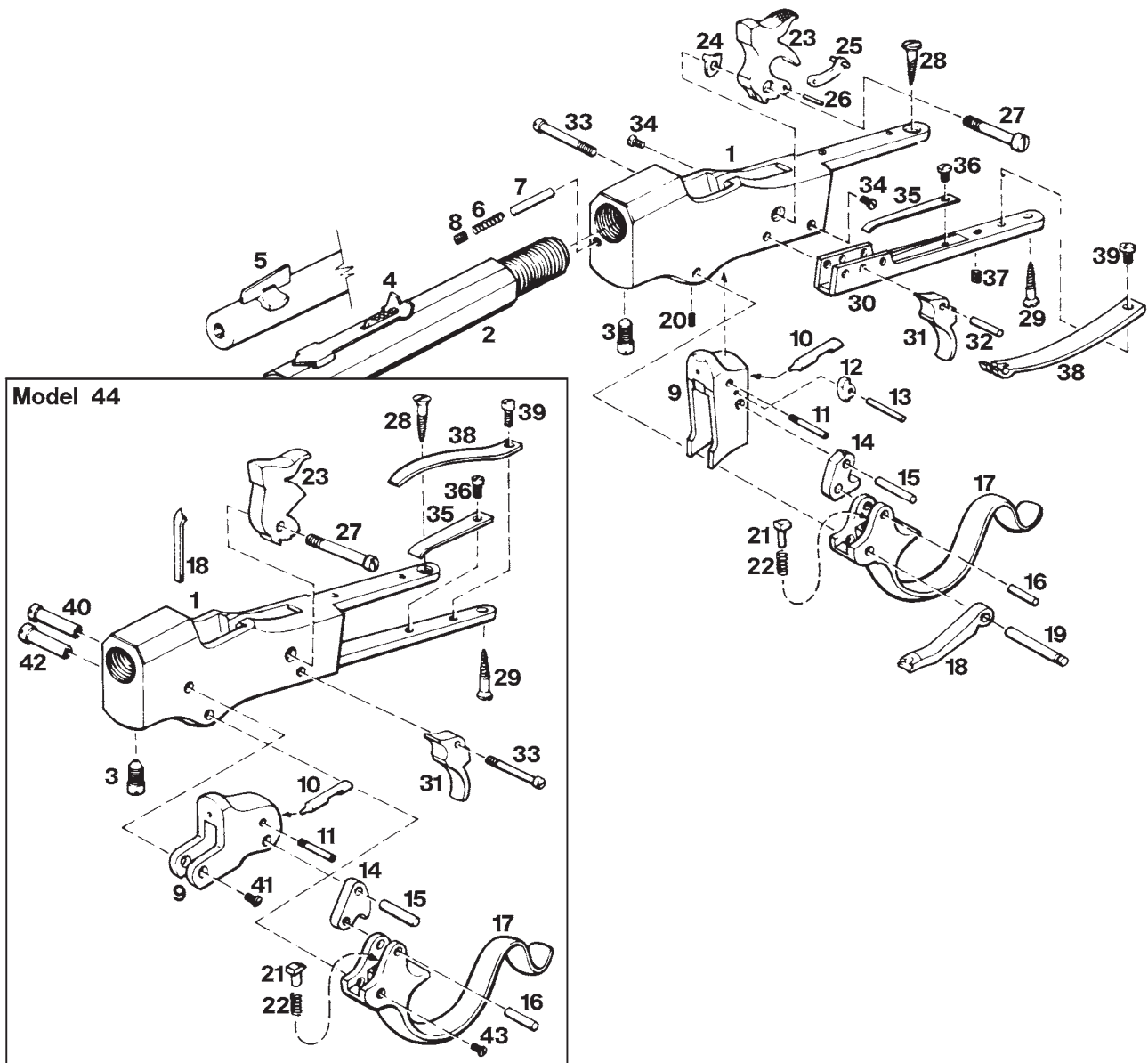
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|----|-----------------------------|----|-------------------------------------|----|----------------------------|
| 1 | Top Snap | 21 | Cocking Lever, Hammer and Sear Pins | 39 | Forend Wood |
| 2 | Top Snap Plunger Spring | 22 | Frame | 40 | Forend Screw, Front |
| 3 | Mainspring Retaining Collar | 23 | Extractor Plate Assembly | 41 | Mainspring Plungers |
| 4 | Top Snap Plunger | 24 | Cocking Plunger | 42 | Mainsprings |
| 5 | Top Snap Screw | 25 | Cocking Plunger Spring | 43 | Hammer, Left |
| 6 | Top Snap Trip | 26 | Extractor Screw | 44 | Cocking Lever |
| 7 | Top Snap Trip Spring | 27 | Cocking Plunger Retaining Screw | 45 | Hammer, Right |
| 8 | Firing Pin Retaining Screws | 28 | Barrels | 46 | Cocking Lever Spring |
| 9 | Firing Pins | 29 | Front Sight | 47 | Cocking Lever Spring Pin |
| 10 | Firing Pin Springs | 30 | Forend Iron Head Screws | 48 | Sear, Left |
| 11 | Safety Button | 31 | Ejector | 49 | Sear Spring |
| 12 | Safety Spring | 32 | Forend Iron Head | 50 | Sear, Right |
| 13 | Safety Plunger | 33 | Ejector Screw | 51 | Buttplate Screws |
| 14 | Trigger Spring, Left | 34 | Forend Screw, Rear | 52 | Buttplate |
| 15 | Safety-Lever | 35 | Forend Spring Housing | 53 | Stock Assembly |
| 16 | Trigger Spring, Right | 36 | Forend Spring Pin | 54 | Stock Bolt |
| 17 | Safety-Lever Pin | 37 | Forend Spring Spring | 55 | Stock Bolt Washer |
| 18 | Trigger, Left | 38 | Forend Spring | 56 | Trigger Guard Screw, Rear |
| 19 | Trigger, Right | | | 57 | Trigger Guard Screw, Front |
| 20 | Trigger Pin | | | 58 | Trigger Guard |

Model 39A, 59A, 59B and 59C Bolt-Action Shotgun



1	Firing Pin	21	Filler Block	41	Ejector
2	Striker	22	Front Sight	42	Dovetail Block, Front
3	Cocking Piece Pin	23	Bolt Stop Screw	43	Outside Magazine Tube
4	Cocking Piece	24	Receiver	44	Magazine Tube Yoke Screw
5	Striker Washer	25	Safety	45	Magazine Tube Yoke
6	Mainspring	26	Safety Spring	46	Magazine Tube Collar
7	Bolt Body and Handle	27	Trigger Spring	47	Magazine Follower
8	Mainspring Retainer	28	Trigger	48	Magazine Follower Spring
9	Safety Pawl Spring	29	Trigger Pin	49	Inside Magazine Tube
10	Safety Pawl	30	Safety Screws	50	Magazine Plug
11	Safety Pawl Pin	31	Lifter Spring	51	Magazine Plug Pin
12	Bolt Head Retaining Pin	32	Lifter Spring Screws	52	Lifter Housing Screws
13	Bolt Head Stop Plunger Spring	33	Lifter Pawl Pins	53	Lifter Housing
14	Bolt Head Stop Plunger	34	Lifter Pawl	54	Trigger Guard Screws
15	Bolt Head	35	Lifter Lever	55	Trigger Guard
16	Extractor Plungers	36	Lifter Lever Spring	56	Takedown Screw
17	Extractor Springs	37	Lifter Lever Pin	57	Buttplate Screws
18	Extractor, Left	38	Lifter Assembly	58	Buttplate
19	Extractor, Right	39	Lifter Pin	59	Stock
20	Barrel	40	Dovetail Block, Rear		

Model 44 and 44 1/2 Single Shot Rifle

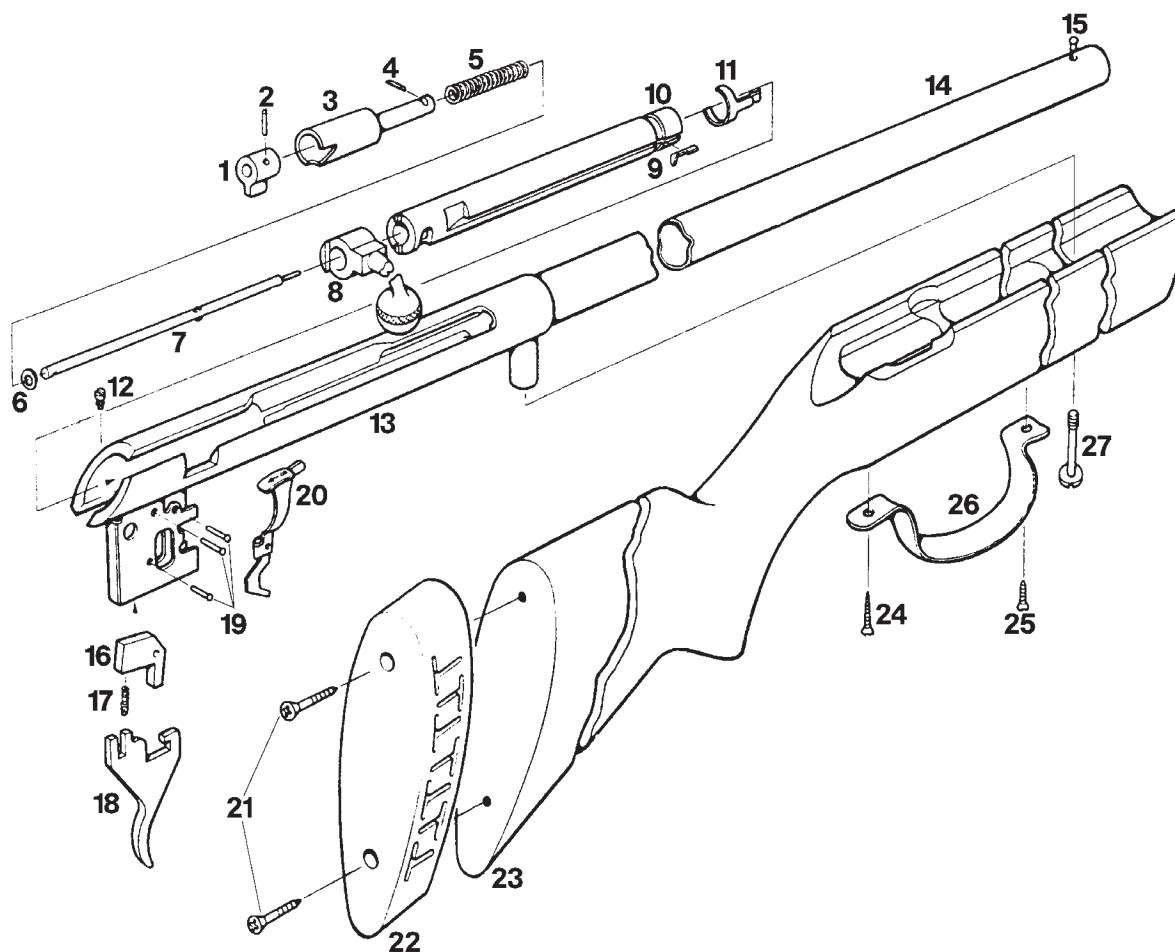


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|----|----------------------------|----|-----------------------------|----|-------------------------|
| 1 | Frame | 18 | Extractor | 35 | Trigger Spring |
| 2 | Barrel | 19 | Lever Bolt | 36 | Trigger Spring Screw |
| 3 | Barrel Screw | 20 | Lever Bolt Screw | 37 | Filler Screw |
| 4 | Rear Sight | 21 | Lever Plunger | 38 | Mainspring |
| 5 | Front Sight | 22 | Lever Plunger Spring | 39 | Mainspring Screw |
| 6 | Breechblock Spring | 23 | Hammer | 40 | Breechblock Pivot |
| 7 | Breechblock Spring Plunger | 24 | Hammer Fly | 41 | Breechblock Pivot Screw |
| 8 | Breechblock Spring Screw | 25 | Hammer Stirrup | 42 | Lever Pivot |
| 9 | Breechblock | 26 | Hammer Stirrup Pin | 43 | Lever Pivot Screw |
| 10 | Firing Pin | 27 | Hammer Screw | | |
| 11 | Firing Pin Screw | 28 | Top Stock Screw | | |
| 12 | Firing Pin Lever | 29 | Bottom Stock Screw | | |
| 13 | Firing Pin Lever Pin | 30 | Trigger Plate | | |
| 14 | Link | 31 | Trigger | | |
| 15 | Breechblock Link Pin | 32 | Trigger Pin | | |
| 16 | Lever Link Pin | 33 | Trigger Plate Screw, Long | | |
| 17 | Lever | 34 | Trigger Plate Screws, Short | | |

Parts Not Shown

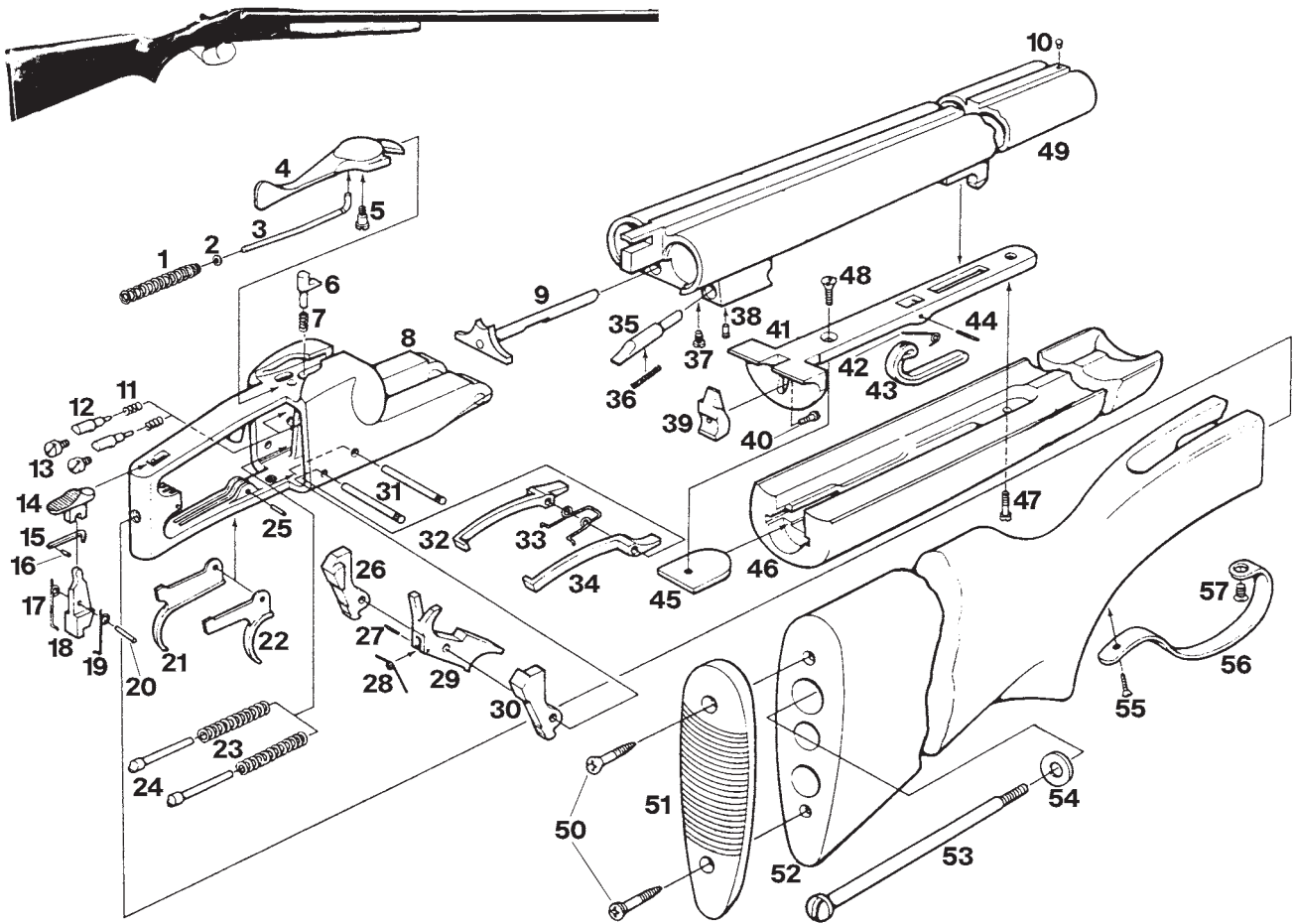
Forend
Forend Screw
Buttstock
Buttplate
Buttplate Screws

Model 51 and Springfield Model 951 and 951Y Bolt-Action Shotgun



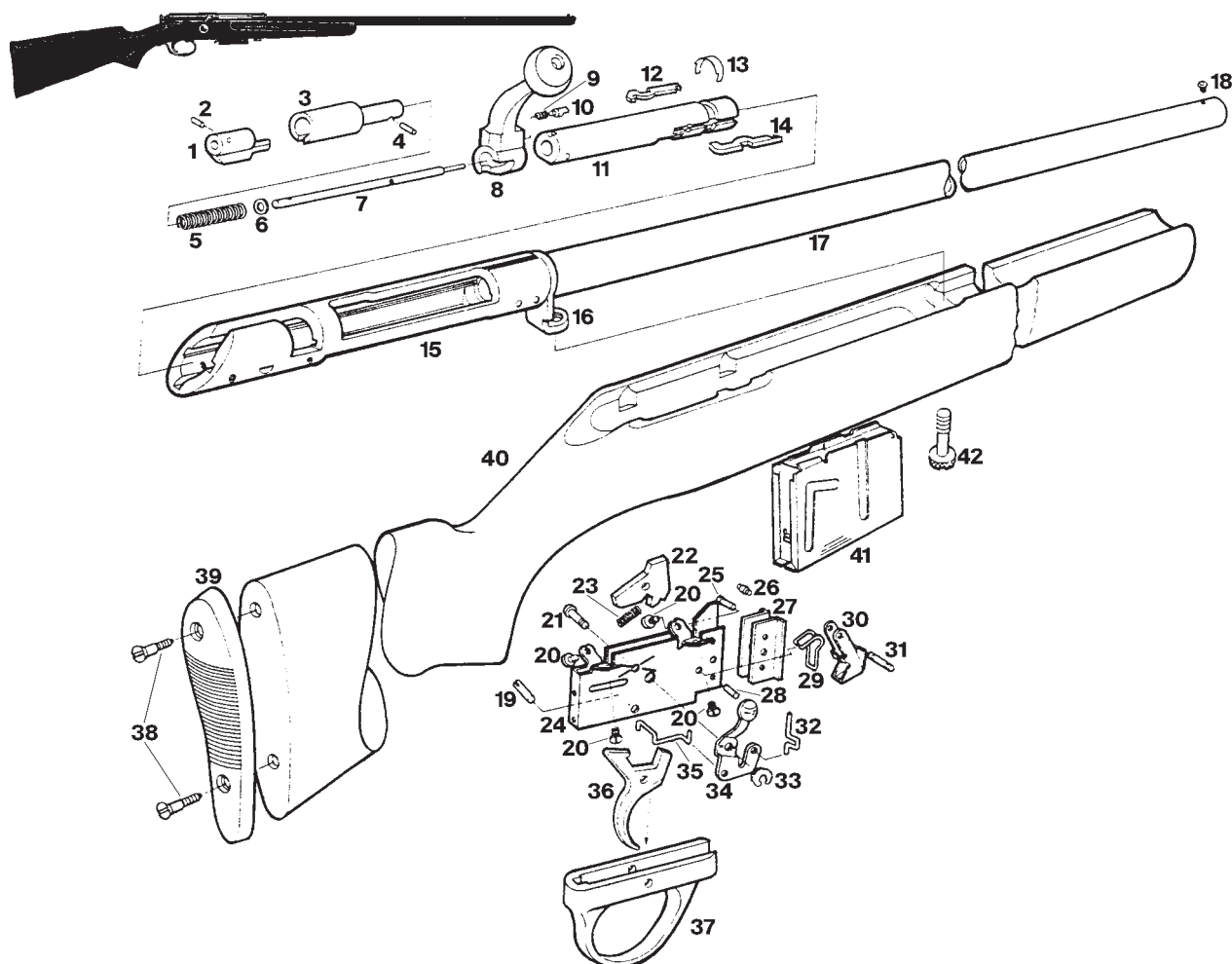
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|----|--------------------------|----|-------------------------------|
| 1 | Cocking Piece | 15 | Front Sight |
| 2 | Cocking Piece Pin | 16 | Sear |
| 3 | Breechbolt | 17 | Trigger Spring |
| 4 | Bolt Hood Retaining Pin | 18 | Trigger |
| 5 | Mainspring | 19 | Trigger, Safety and Sear Pins |
| 6 | Breechbolt Spring Washer | 20 | Safety |
| 7 | Firing Pin | 21 | Recoil Pad Screws |
| 8 | Bolt Handle | 22 | Recoil Pad |
| 9 | Ejector | 23 | Stock Assembly |
| 10 | Bolt Hood | 24 | Trigger Guard Screw, Rear |
| 11 | Extractor | 25 | Trigger Guard Screw, Front |
| 12 | Bolt Stop Screw | 26 | Trigger Guard |
| 13 | Receiver | 27 | Takedown Screw |
| 14 | Barrel | | |

Model 5100, 530, 530A, 311, 311A, 311C, 311D, 311E and Series 311F Side-by-Side Shotgun



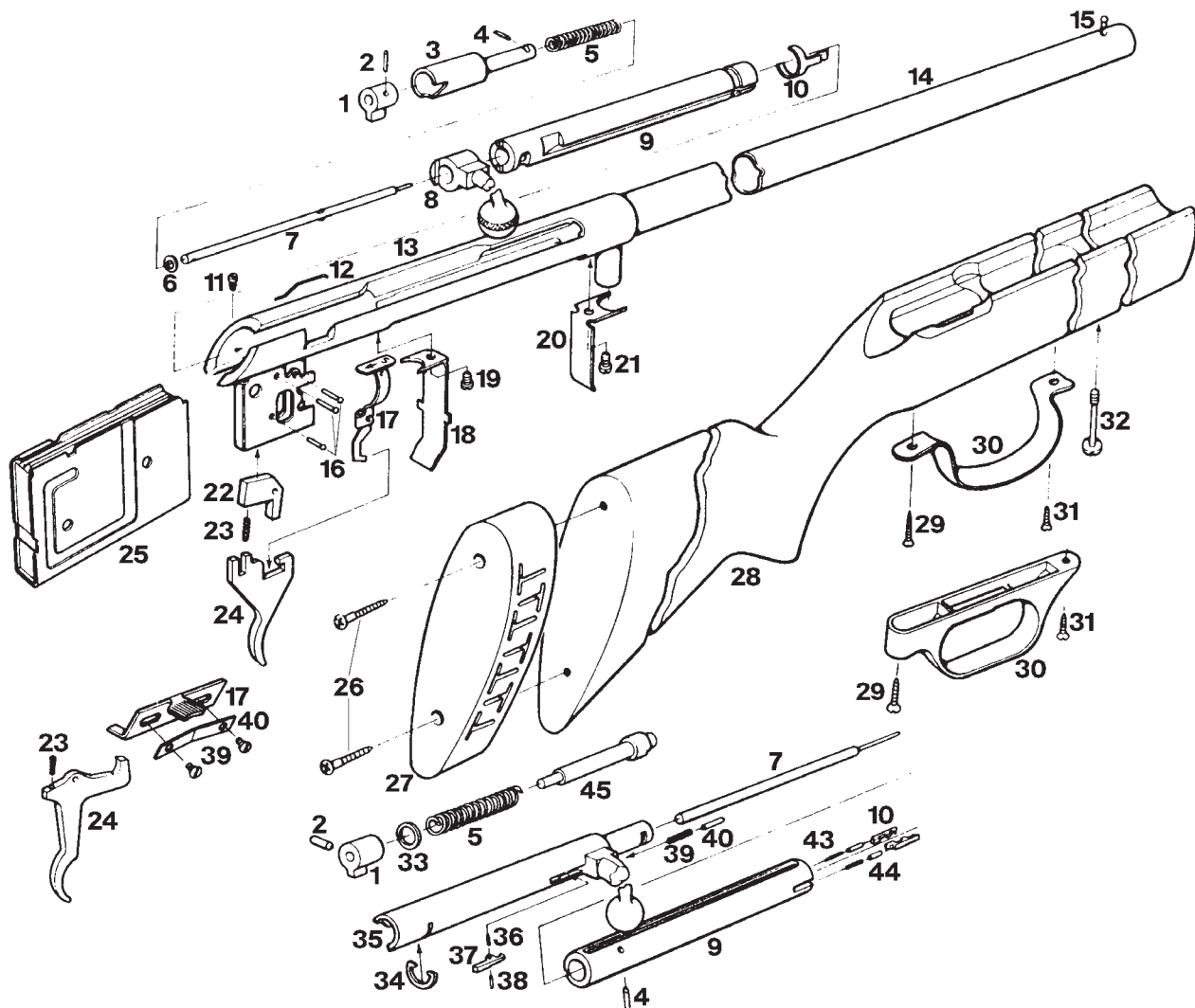
- | | | |
|---------------------------------------|---|--------------------------------------|
| 1 Top Snap Plunger Spring | 20 Safety-Lever Pin | 39 Ejector |
| 2 Top Snap Plunger Collar | 21 Trigger, Left | 40 Ejector Screw |
| 3 Top Snap Plunger | 22 Trigger, Right | 41 Forend Iron |
| 4 Top Snap | 23 Mainsprings | 42 Forend Spring Spring |
| 5 Top Snap Screw | 24 Mainspring Plungers | 43 Forend Spring |
| 6 Top Snap Trip | 25 Trigger Pin | 44 Forend Spring Pin |
| 7 Top Snap Trip Spring | 26 Hammer, Left | 45 Forend Insert |
| 8 Frame | 27 Cocking Lever Spring Pin | 46 Forend Wood |
| 9 Extractor | 28 Cocking Lever Spring | 47 Forend Screw, Front |
| 10 Front Sight | 29 Cocking Lever | 48 Forend Screw, Rear |
| 11 Firing Pin Springs | 30 Hammer, Right | 49 Barrel Assembly, Complete |
| 12 Firing Pins | 31 Cocking Lever, Hammer and Sear Pins | 50 Buttplate Screws |
| 13 Firing Pin Retaining Screws | 32 Sear, Left | 51 Buttplate |
| 14 Safety Button | 33 Sear Spring | 52 Stock |
| 15 Safety Spring | 34 Sear, Right | 53 Stock Bolt |
| 16 Safety Plunger | 35 Cocking Plunger | 54 Stock Bolt Washer |
| 17 Trigger Spring, Left | 36 Cocking Plunger Spring | 55 Trigger Guard Screw, Rear |
| 18 Safety-Lever | 37 Extractor Screw | 56 Trigger Guard |
| 19 Trigger Spring, Right | 38 Cocking Plunger Retaining Screw | 57 Trigger Guard Screw, Front |

Model 58 and 51 Series E and F and Springfield Model 18 and 951 Series E and F Bolt-Action Shotgun



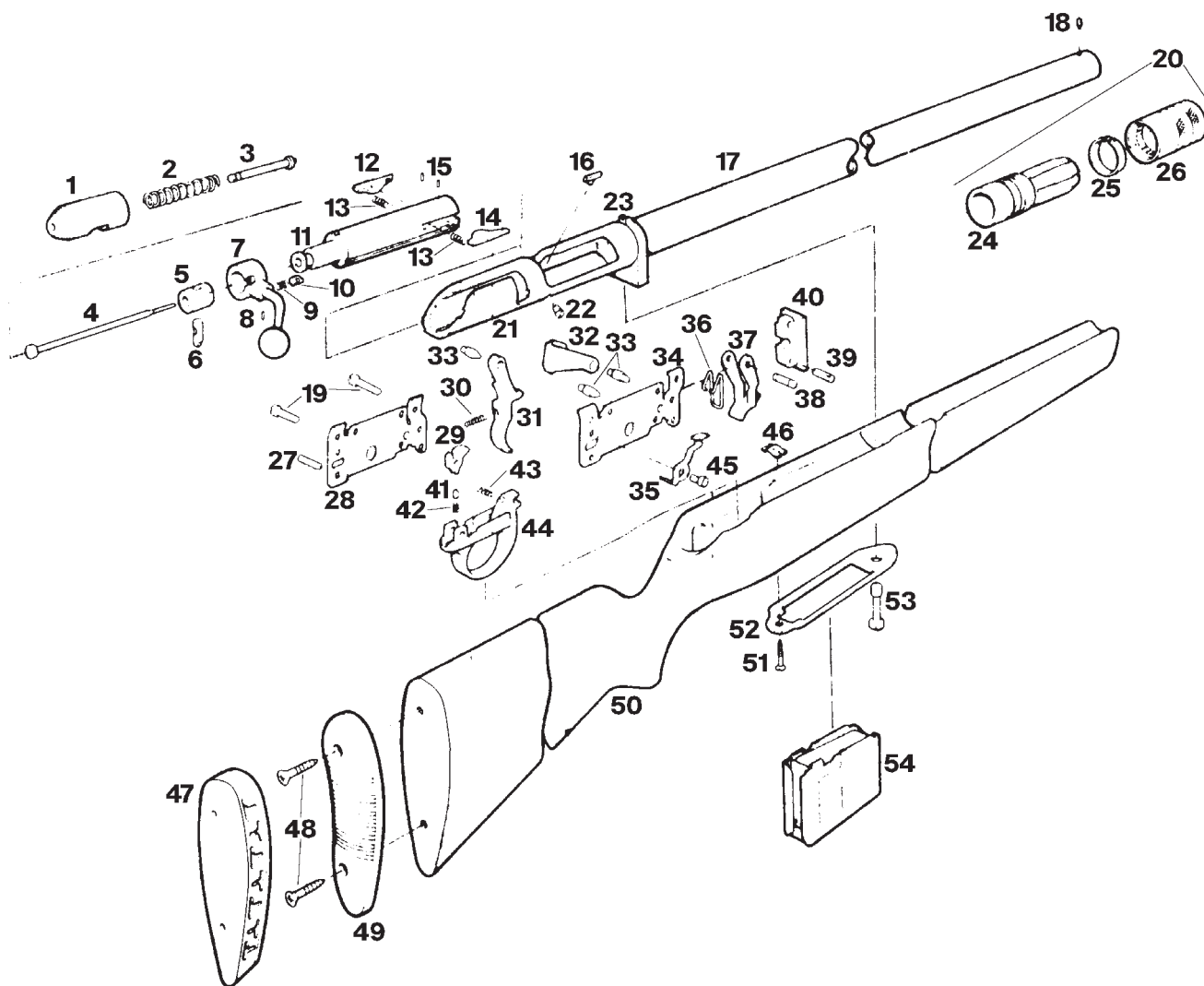
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|-----------|-------------------------------|-----------|------------------------------------|
| 1 | Cocking Piece | 23 | Trigger Spring |
| 2 | Cocking Piece Pin | 24 | Trigger Bracket |
| 3 | Breechbolt | 25 | Magazine Retainer Plate Pin, Upper |
| 4 | Bolt Head Retaining Pin | 26 | Trigger Bracket Spacer (51E only) |
| 5 | Mainspring | 27 | Magazine Retainer Plates |
| 6 | Mainspring Washer | 28 | Magazine Retainer Plate Pin, Lower |
| 7 | Firing Pin | 29 | Magazine Latch Spring |
| 8 | Bolt Handle | 30 | Magazine Latch |
| 9 | Bolt Handle Plunger Spring | 31 | Magazine Latch Pin |
| 10 | Bolt Handle Detent Plunger | 32 | Bolt Head Stop Plunger |
| 11 | Bolt Head | 33 | Sear Pin Ring |
| 12 | Extractor, Left | 34 | Safety |
| 13 | Extractor Spring | 35 | Safety-Lever |
| 14 | Extractor, Right | 36 | Trigger |
| 15 | Receiver | 37 | Trigger Guard |
| 16 | Recoil Lug | 38 | Buttplate Screws |
| 17 | Barrel | 39 | Buttplate |
| 18 | Front Sight | 40 | Stock Assembly |
| 19 | Trigger and Trigger Guard Pin | 41 | Magazine Assembly |
| 20 | Trigger Bracket Screws | 42 | Takedown Screw |
| 21 | Sear Pin | | |
| 22 | Sear | | |

Model 58A, 58B, 58C, 38A and M-51 and Springfield Model 18C and M-951 Bolt-Action Shotgun



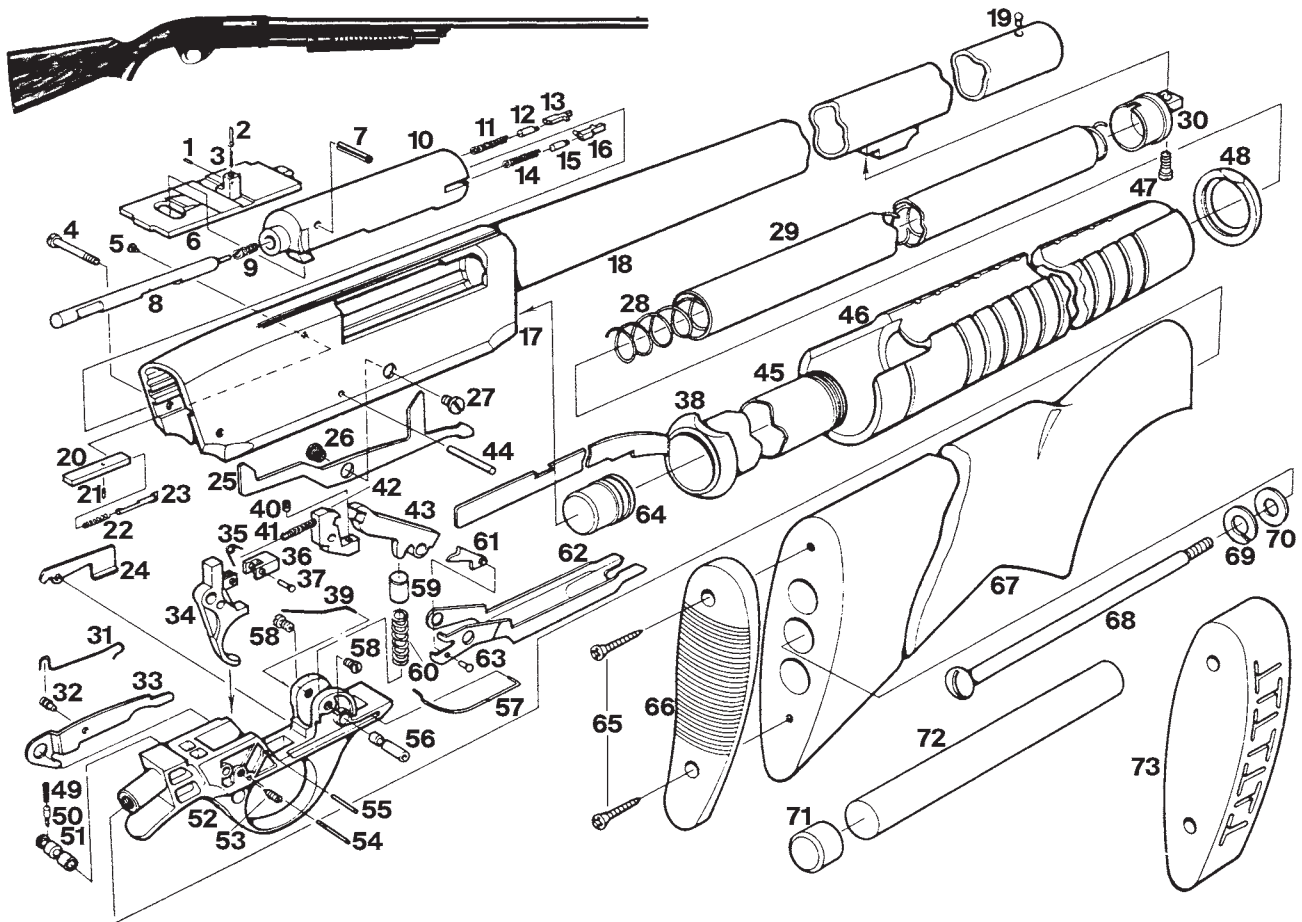
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|----|---------------------------------|----|--|----|---|
| 1 | Cocking Piece | 21 | Magazine Retainer Screw, Front | 37 | Safety Pawl (38A, 58A and 58B only) |
| 2 | Cocking Piece Pin | 22 | Sear | 38 | Safety Pawl Pin (38A, 58A and 58B only) |
| 3 | Breechbolt | 23 | Trigger Spring | 39 | Bolt Head Stop Plunger Spring (38A, 58A and 58B only) |
| 4 | Bolt Head Retaining Pin | 24 | Trigger | 40 | Bolt Head Stop Plunger (38A, 58A and 58B only) |
| 5 | Mainspring | 25 | Magazine Assembly | 41 | Safety Screws (38A, 58A and 58B only) |
| 6 | Mainspring Washer | 26 | Recoil Pad Screws | 42 | Safety Spring (38A, 58A and 58B only) |
| 7 | Firing Pin | 27 | Recoil Pad | 43 | Extractor Springs (38A, 58A and 58B only) |
| 8 | Bolt Handle | 28 | Stock | 44 | Extractor Plungers (38A, 58A and 58B only) |
| 9 | Bolt Head | 29 | Trigger Guard Screw, Long | 45 | Striker (58B only) |
| 10 | Extractor | 30 | Trigger Guard | | |
| 11 | Bolt Stop Screw | 31 | Trigger Guard Screw, Short | | |
| 12 | Ejector | 32 | Takedown Screw | | |
| 13 | Receiver | 33 | Striker Washer (38A, 58A and 58B only) | | |
| 14 | Barrel | 34 | Mainspring Retainer (38A, 58A and 58B only) | | |
| 15 | Front Sight | 35 | Bolt Body and Handle (38A, 58A and 58B only) | | |
| 16 | Safety, Sear and Trigger Pins | 36 | Safety Pawl Spring (38A, 58A and 58B only) | | |
| 17 | Safety | | | | |
| 18 | Magazine Retainer Spring, Rear | | | | |
| 19 | Magazine Retainer Screw, Rear | | | | |
| 20 | Magazine Retainer Spring, Front | | | | |

Model 58D, 58DAC, 18D and 18DAC Bolt-Action Shotgun



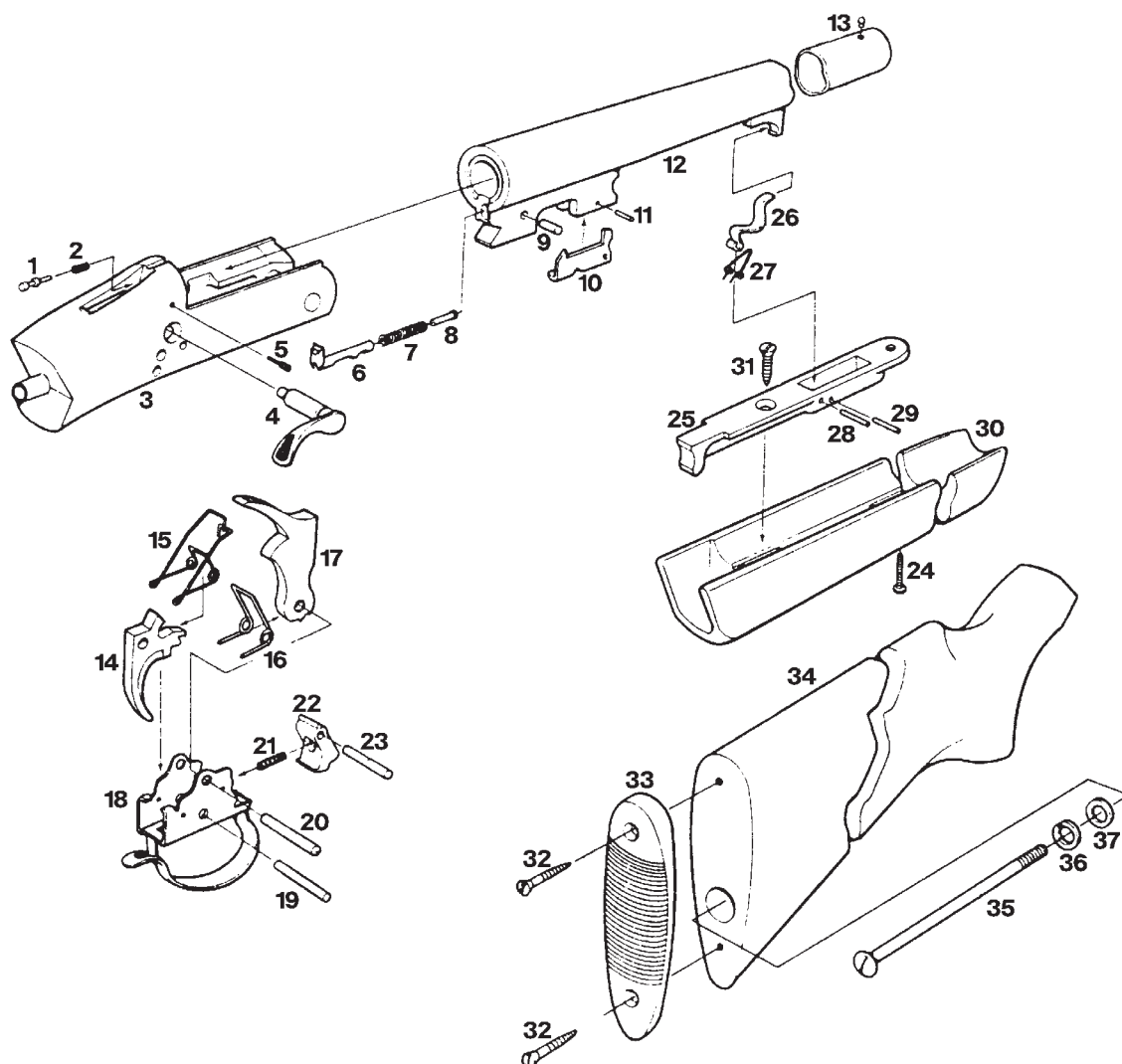
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|--|---|--|
| 1 Bolt Cap | 20 Choke Assembly | 36 Magazine Latch Spring |
| 2 Mainspring | 21 Receiver | 37 Magazine Latch |
| 3 Indicator Rod | 22 Bolt Stop Screw | 38 Magazine Latch Pin |
| 4 Firing Pin | 23 Recoil Lug | 39 Magazine Plate Retaining Pin |
| 5 Cocking Piece Bushing | 24 Inner Choke Sleeve (58DAC and 18DAC only) | 40 Magazine Retaining Plate |
| 6 Cocking Piece | 25 Indicator Spring (58DAC and 18DAC only) | 41 Safety Detent Plunger |
| 7 Bolt Handle | 26 Outer Choke Sleeve (58DAC and 18DAC only) | 42 Safety Detent Plunger Spring |
| 8 Bolt Handle Detent Plunger Pin | 27 Trigger Guard Pin | 43 Sear Spring |
| 9 Bolt Handle Detent Plunger Spring | 28 Trigger Guard Housing, Left | 44 Trigger Guard |
| 10 Bolt Handle Detent Plunger | 29 Safety | 45 Safety Screw |
| 11 Bolt Head | 30 Trigger Spring | 46 Floorplate Insert |
| 12 Extractor, Left | 31 Trigger | 47 Recoil Pad |
| 13 Extractor Springs | 32 Sear | 48 Buttplate Screws (18D only) |
| 14 Extractor, Right | 33 Trigger Guard Housing Spacers | 49 Buttplate (18D only) |
| 15 Extractor Pins | 34 Trigger Guard Housing, Right | 50 Stock with Recoil Pad |
| 16 Ejector | 35 Safety | 51 Floorplate Screw |
| 17 Barrel | | 52 Floorplate |
| 18 Front Sight | | 53 Takedown Screw |
| 19 Trigger Guard Housing Screws | | 54 Magazine Assembly |

Model 77D, 77E, 77EM, 77F, 77H and 77M Series A and Springfield Model 67D, 67E, 67F and 67H Series A Slide-Action Shotgun



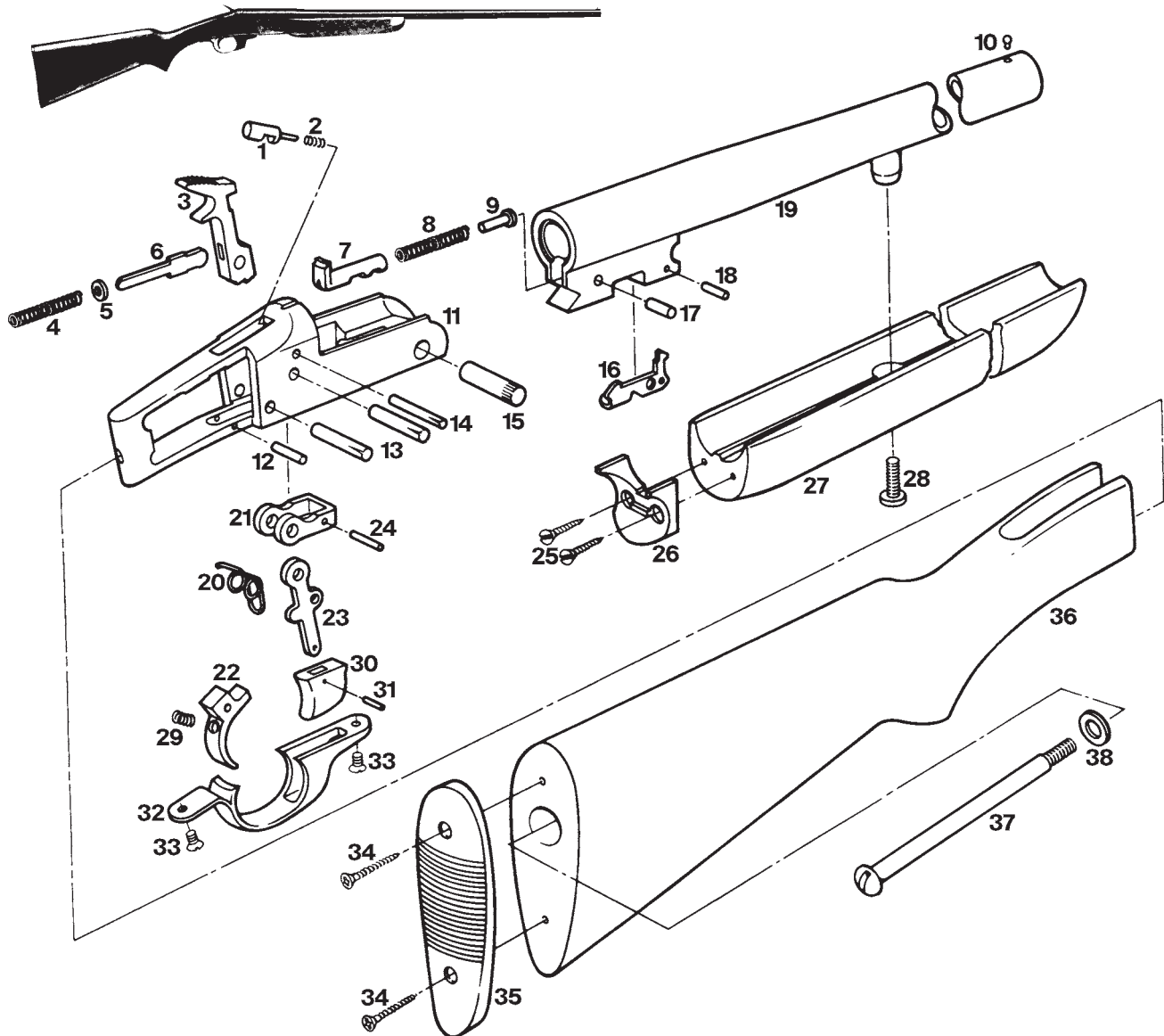
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|---------------------------------------|-----------------------------------|----------------------------|
| 1 Firing Pin Retractor Plunger Pin | 25 Cartridge Stop | 50 Safety Spring Plunger |
| 2 Firing Pin Retractor Plunger | 26 Cartridge Stop Pivot Nut | 51 Safety |
| 3 Firing Pin Retractor Plunger Spring | 27 Cartridge Stop Pivot Screw | 52 Trigger Guard |
| 4 Trigger Guard Screw | 28 Magazine Spring | 53 Trigger Adjusting Screw |
| 5 Ejector Screw | 29 Magazine Tube | 54 Trigger Pin |
| 6 Slide Assembly | 30 Magazine Plug | 55 Sear Pin |
| 7 Firing Pin Stop Pin | 31 Slide Lock Spring | 56 Hammer Bushing |
| 8 Firing Pin | 32 Slide Lock Spring Stud | 57 Lifter Spring |
| 9 Firing Pin Spring | 33 Slide Lock Assembly | 58 Lifter Screw |
| 10 Breechbolt | 34 Trigger | 59 Mainspring Plunger |
| 11 Extractor Spring, Left | 35 Sear Trip Spring | 60 Mainspring |
| 12 Extractor Plunger, Left | 36 Sear Trip | 61 Lifter Pawl |
| 13 Extractor, Left | 37 Sear Trip Pin | 62 Lifter Assembly |
| 14 Extractor Spring, Right | 38 Operating Handle Collar, Rear | 63 Lifter Pawl Pin |
| 15 Extractor Plunger, Right | 39 Slide Lock Release Spring | 64 Magazine Follower |
| 16 Extractor, Right | 40 Sear Adjusting Screw | 65 Buttplate Screws |
| 17 Receiver | 41 Trigger Spring | 66 Buttplate |
| 18 Barrel | 42 Sear | 67 Stock |
| 19 Front Sight | 43 Hammer | 68 Stock Bolt |
| 20 Ejector Assembly | 44 Trigger Guard Pin | 69 Stock Bolt Lock Washer |
| 21 Ejector Pin | 45 Operating Handle Bar Assembly | 70 Stock Bolt Washer |
| 22 Ejector Spring | 46 Operating Handle | 71 Recoil Weight Buffer |
| 23 Ejector Plunger | 47 Magazine Plug Screw | 72 Recoil Weight |
| 24 Slide Lock Release | 48 Operating Handle Collar, Front | 73 Recoil Pad |
| | 49 Safety Spring | |

Model 940, 940D, 940DY, 940E and 940EY and Springfield Model 947, 947D and 947E Single Shot Shotgun



- | | | | |
|----|---------------------|----|--------------------------|
| 1 | Firing Pin | 20 | Hammer Pin |
| 2 | Firing Pin Spring | 21 | Locking Bolt Spring |
| 3 | Frame | 22 | Locking Bolt |
| 4 | Side Lever | 23 | Locking Bolt Pin |
| 5 | Firing Pin Screw | 24 | Forend Screw |
| 6 | Extractor | 25 | Forend Iron |
| 7 | Ejector Spring | 26 | Forend Spring |
| 8 | Ejector Starter Pin | 27 | Forend Spring Spring |
| 9 | Extractor Stop Pin | 28 | Forend Spring Pin |
| 10 | Ejector Hook | 29 | Forend Spring Spring Pin |
| 11 | Extractor Lever Pin | 30 | Forend Wood |
| 12 | Barrel | 31 | Forend Iron Screw |
| 13 | Front Sight | 32 | Buttplate Screws |
| 14 | Trigger | 33 | Buttplate |
| 15 | Trigger Spring | 34 | Stock |
| 16 | Hammer Spring | 35 | Stock Bolt |
| 17 | Hammer | 36 | Stock Bolt Lock Washer |
| 18 | Trigger Guard | 37 | Stock Bolt Washer |
| 19 | Trigger Pin | | |

Model 9478 Single Shot Shotgun

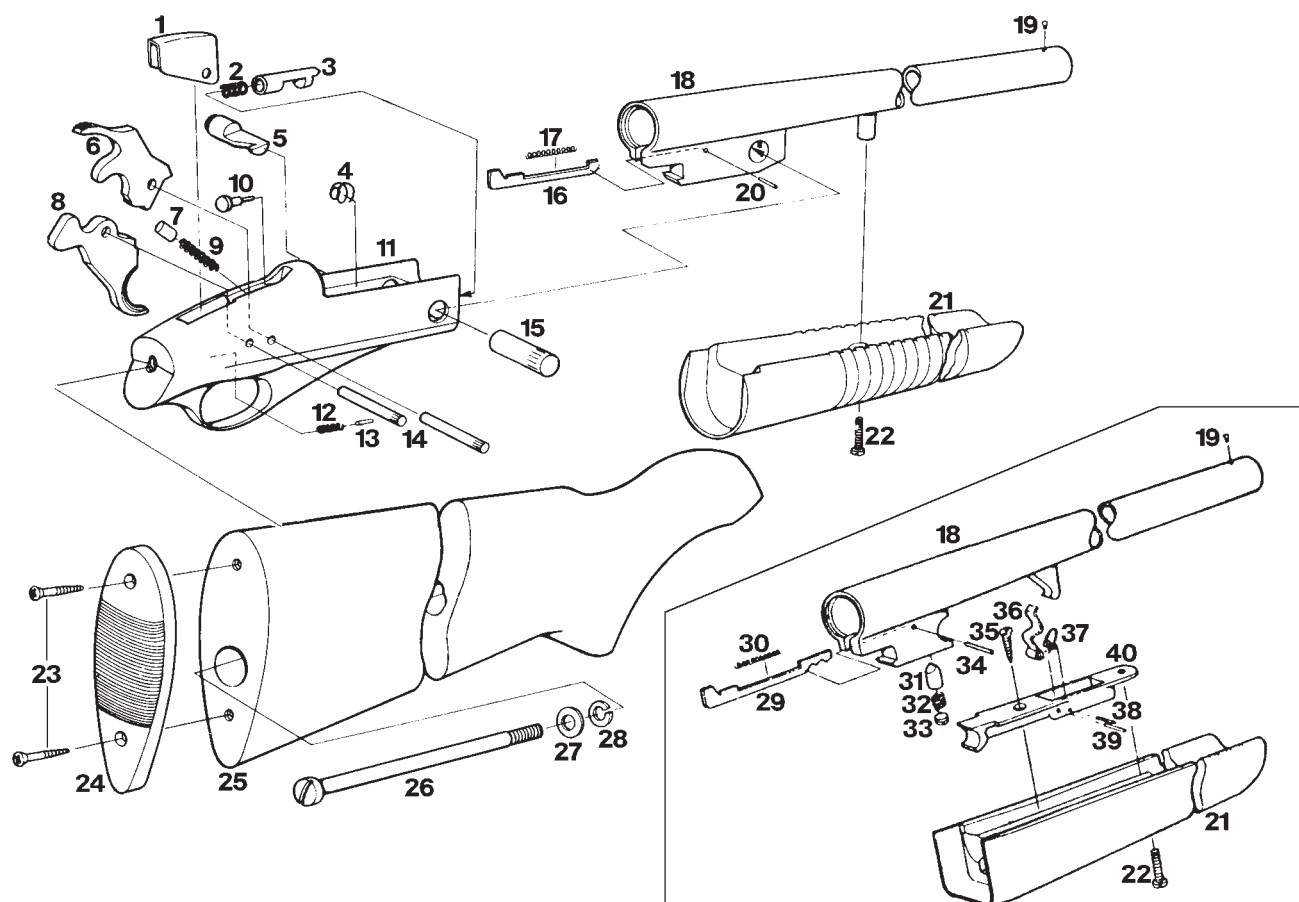


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|-----------------------------|------------------------------------|-------------------------|
| 1 Firing Pin | 15 Joint Pin | 29 Trigger Spring |
| 2 Firing Pin Spring | 16 Ejector Hook | 30 Release Button |
| 3 Hammer | 17 Extractor Stop Pin | 31 Release Button Pin |
| 4 Mainspring | 18 Extractor Lever Spring/Stop Pin | 32 Trigger Guard |
| 5 Breechbolt Spring Washer | 19 Barrel | 33 Trigger Guard Screws |
| 6 Mainspring Plunger | 20 Locking Bolt Spring | 34 Buttplate Screws |
| 7 Extractor | 21 Locking Bolt | 35 Buttplate |
| 8 Ejector Spring | 22 Trigger | 36 Stock Assembly |
| 9 Ejector Starter Pin | 23 Locking Bolt Arm | 37 Stock Bolt |
| 10 Front Sight | 24 Locking Bolt Arm Pin | 38 Stock Bolt Washer |
| 11 Frame | 25 Forend Head Screws | |
| 12 Trigger Pin | 26 Forend Pivot Plate | |
| 13 Locking Bolt/Hammer Pin | 27 Forend Wood | |
| 14 Firing Pin Retaining Pin | 28 Forend Screw | |

Parts Not Shown

- Recoil Pad
- Recoil Weight
- Recoil Weight Buffer

Model 95, Savage M-96 and Sears 101.100 Single Shot Shotgun



- 1 Cover Plate
- 2 Lock Spring
- 3 Lock
- 4 Lock Release Spring
- 5 Lock Release
- 6 Hammer
- 7 Mainspring Plunger
- 8 Trigger
- 9 Mainspring
- 10 Firing Pin
- 11 Frame
- 12 Trigger Spring
- 13 Trigger Spring Plunger
- 14 Trigger Pin or Hammer Pins
- 15 Joint Pin
- 16 Extractor
- 17 Extractor and Ejector Spring
- 18 Barrel
- 19 Front Sight
- 20 Extractor and Ejector Spring Pin
- 21 Forend Wood
- 22 Forend Screw
- 23 Buttplate Screws

- 24 Buttplate
- 25 Stock
- 26 Stock Bolt
- 27 Stock Bolt Washer
- 28 Stock Bolt Lock Washer

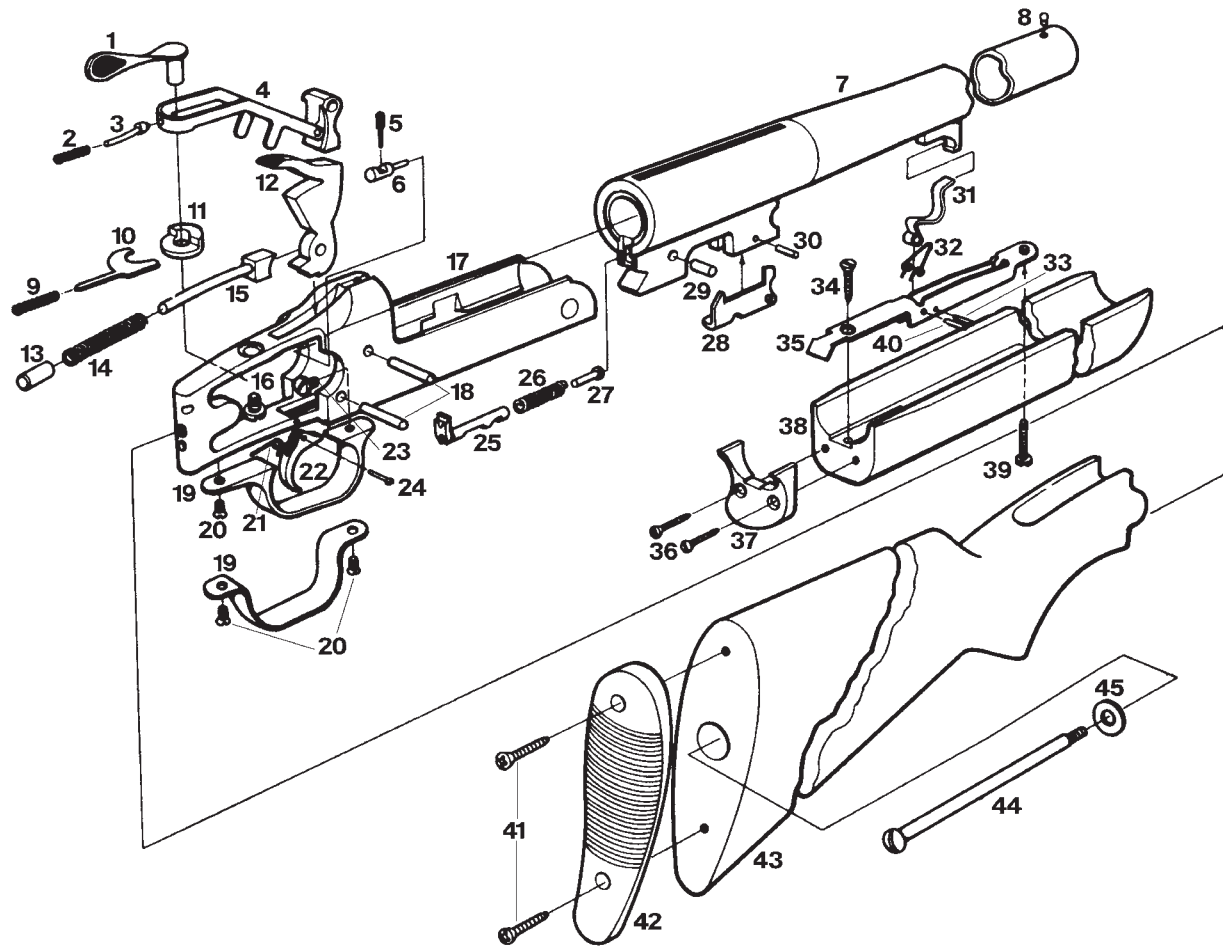
Models 96 and 101.100

- 29 Ejector
- 30 Ejector Spring
- 31 Ejector Sear
- 32 Ejector Sear Spring
- 33 Ejector Screw
- 34 Ejector Pin
- 35 Forend Iron Screw
- 36 Forend Spring
- 37 Forend Spring Spring
- 38 Forend Spring Pin
- 39 Forend Spring Spring Pin
- 40 Forend Iron

Parts Not Shown

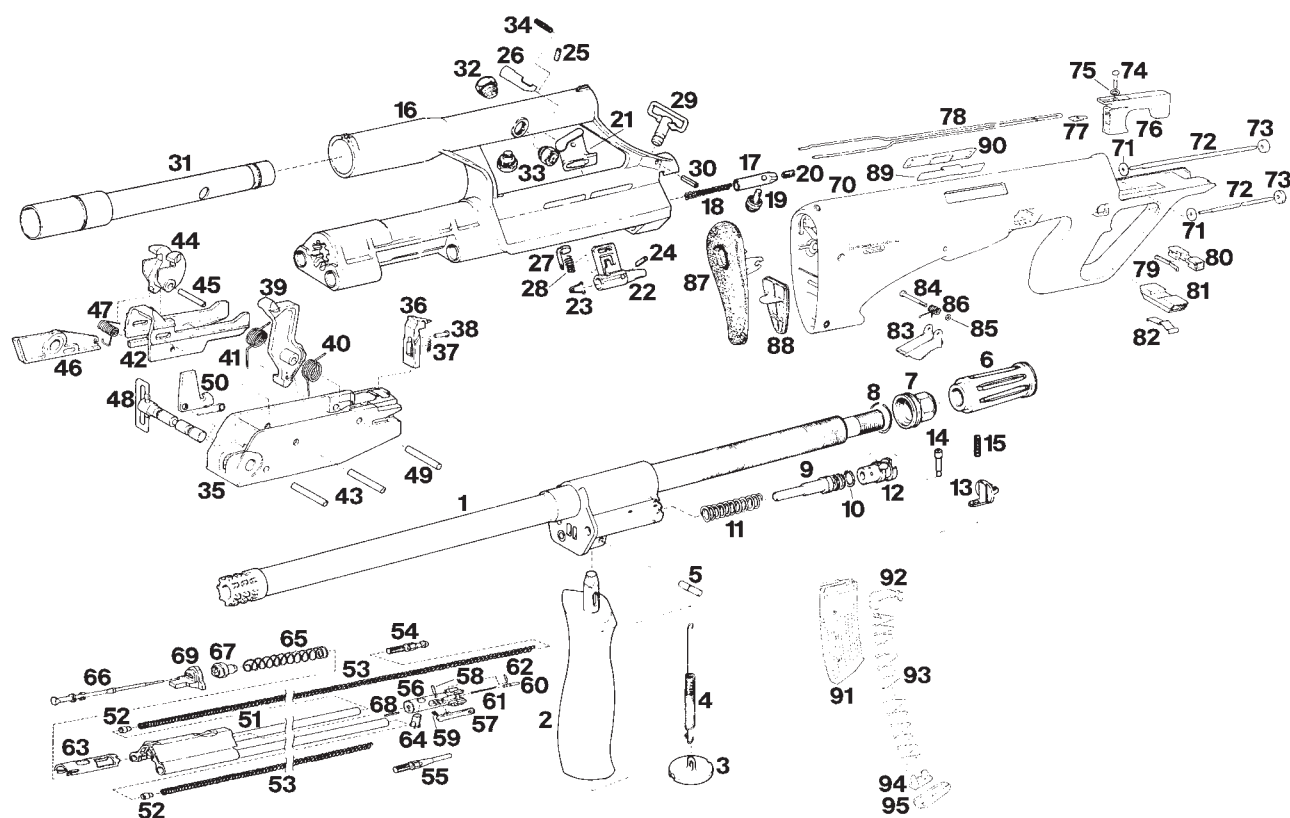
- Ejector Activating Pin
- Firing Pin Spring
- Joint Locating Pin

Model 94B, 94BT, 94C, 94Y, 107, 107BT and 107C Single Shot Shotgun



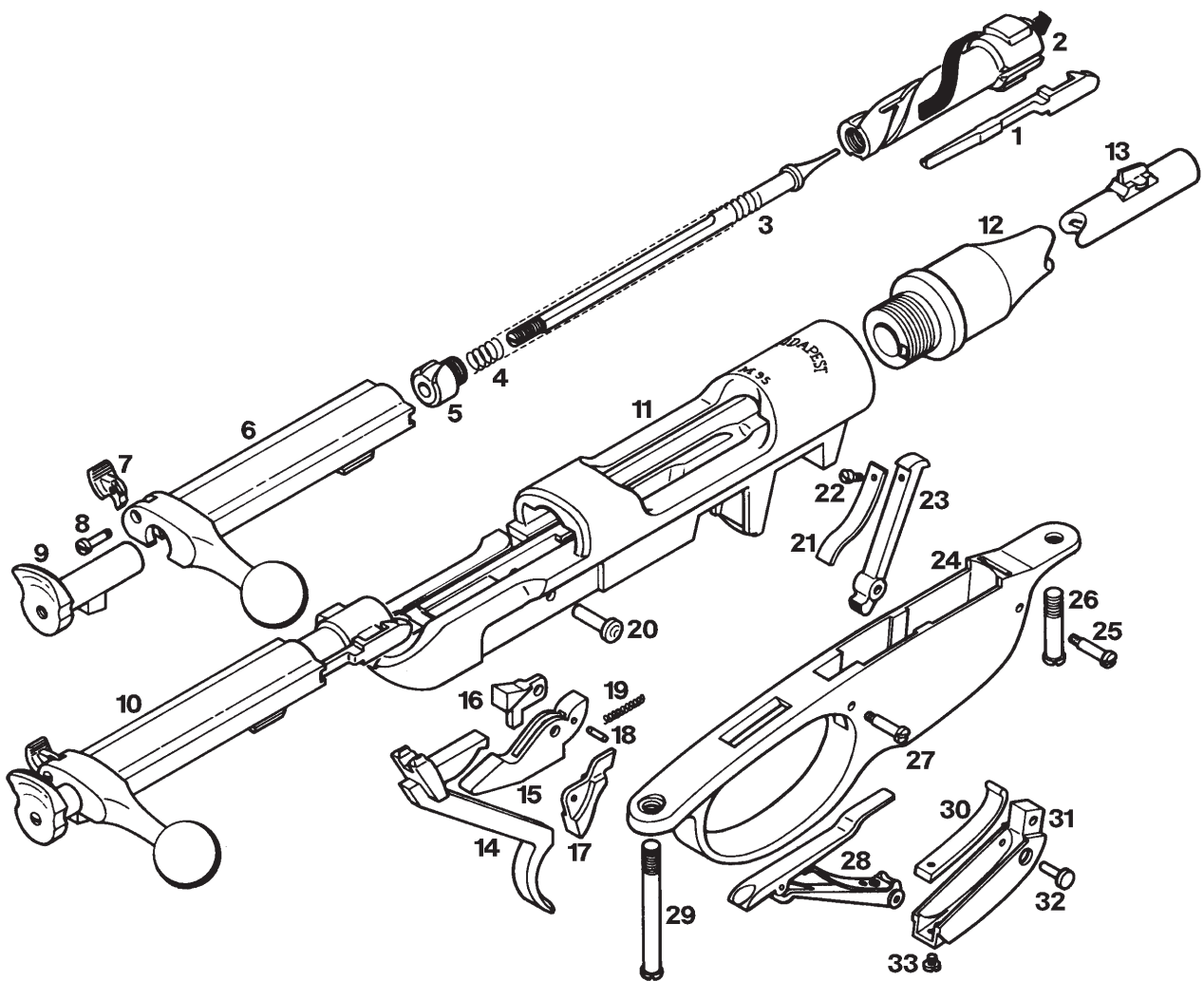
1	Top Snap	24	Trigger Pin
2	Locking Bolt Spring	25	Extractor
3	Locking Bolt Plunger	26	Ejector Spring
4	Locking Bolt Assembly	27	Ejector Starter Pin
5	Firing Pin Screw	28	Ejector Hook
6	Firing Pin	29	Extractor Stop Pin
7	Barrel	30	Extractor Lever Pin
8	Front Sight	31	Forend Spring
9	Top Snap Plunger Spring	32	Forend Spring Spring
10	Top Snap Plunger	33	Forend Spring Spring Pin
11	Top Snap Sleeve	34	Forend Spring Housing Screw
12	Hammer	35	Forend Spring Housing
13	Mainspring Plunger Seat	36	Forend Iron Head Screws
14	Mainspring	37	Forend Iron Head
15	Mainspring Plunger Assembly	38	Forend
16	Top Snap Screw	39	Forend Screw
17	Frame	40	Forend Spring Pin
18	Hammer Pins	41	Buttplate Screws
19	Trigger Guard	42	Buttplate
20	Trigger Guard Screws	43	Stock
21	Trigger Spring	44	Stock Bolt
22	Trigger	45	Stock Bolt Washer
23	Top Snap Screw		

AUG Autoloading Rifle



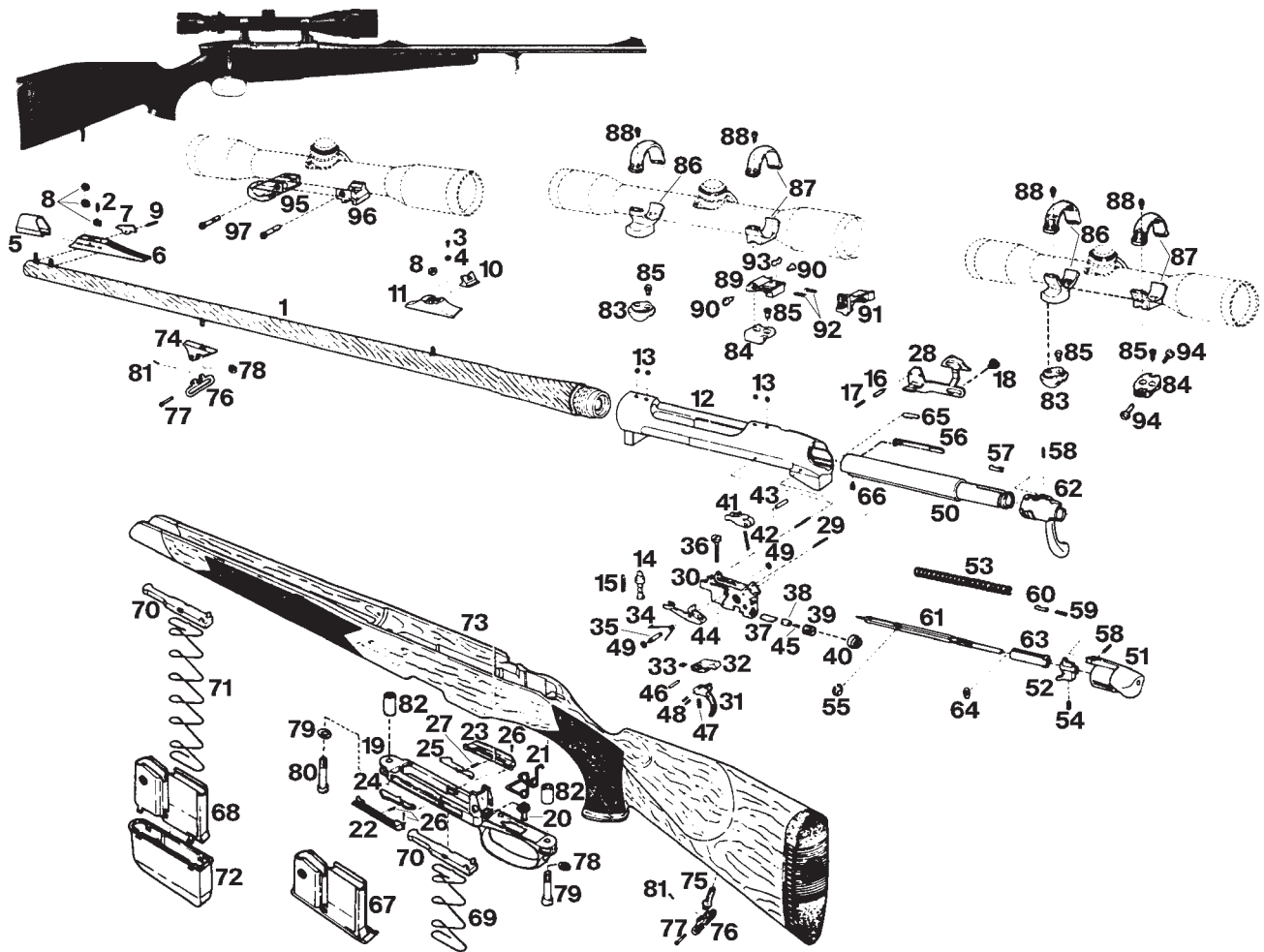
1	Barrel	33	Elevating and Windage Adjustment Screws	64	Control Bolt
2	Barrel Grip	34	Cocking Slide Knob Spring	65	Bolt Spring
3	Barrel Grip Cap	35	Trigger Housing	66	Firing Pin
4	Barrel Grip Spring	36	Lock Bolt Catch	67	Bolt Spring Sleeve
5	Barrel Grip Pin	37	Lock Bolt Catch Spring	68	Control Bolt Pin
6	Flash Hider	38	Lock Bolt Catch Bolt	69	Cocking Piece
7	Flash Hider Nut	39	Hammer	70	Stock
8	Flash Hider Nut Spring	40	Hammer Spring, Right	71	Buffer Plates
9	Gas Piston	41	Hammer Spring, Left	72	Buffer Guide Rods
10	Gas Piston Ring	42	Slide	73	Buffers
11	Gas Piston Spring	43	Pivot Pins	74	Sear Lever Cap Screw
12	Gas Plug Head	44	Disconnecter Lever	75	Sear Lever Cap Screw Washer
13	Gas Plug Pressure Piece	45	Disconnecter Lever Pin	76	Trigger
14	Gas Plug Plunger	46	Retaining Bolt Lock	77	Trigger Nut
15	Gas Plug Spring	47	Trigger Spring	78	Sear Lever
16	Receiver	48	Sling Swivel	79	Safety Button Spring
17	Barrel Lock Pin	49	Hammer Pivot Pin	80	Safety Button
18	Barrel Lock Pin Spring	50	Drop Safety	81	Housing Latch
19	Barrel Locking Catch	51	Slide Piece Body	82	Housing Latch Spring
20	Barrel Locking Catch Retaining Screw	52	Lock Spring Plunger	83	Magazine Release Button
21	Cocking Slide Knob	53	Lock Spring	84	Magazine Release Button Screw
22	Cocking Slide Body	54	Lock Spring Follower, Left	85	Magazine Release Button Screw Nut
23	Cocking Slide Spring	55	Lock Spring Follower, Right	86	Magazine Release Button Spring
24	Cocking Slide Adaptor Sleeve	56	Right Ejection Bolt	87	Buttplate
25	Cocking Slide Grip Adaptor Sleeve	57	Extractor	88	Cleaning Kit Compartment Lid
26	Cocking Slide Grip Knob	58	Extractor Pin	89	Inner Ejection Port Cover
27	Cocking Slide Coupling Piece	59	Extractor Spring	90	Outer Ejection Port Cover
28	Coupling Piece Spring	60	Ejector	91	Magazine Body
29	Sling Swivel	61	Ejector Spring	92	Follower
30	Sling Swivel Pin	62	Ejector Pin	93	Magazine Spring
31	Optical Tube	63	Locking Piece	94	Magazine Spring Lock
32	Optical Tube Retaining Screw			95	Magazine Floorplate

Model 1895 Straight-Pull Rifle

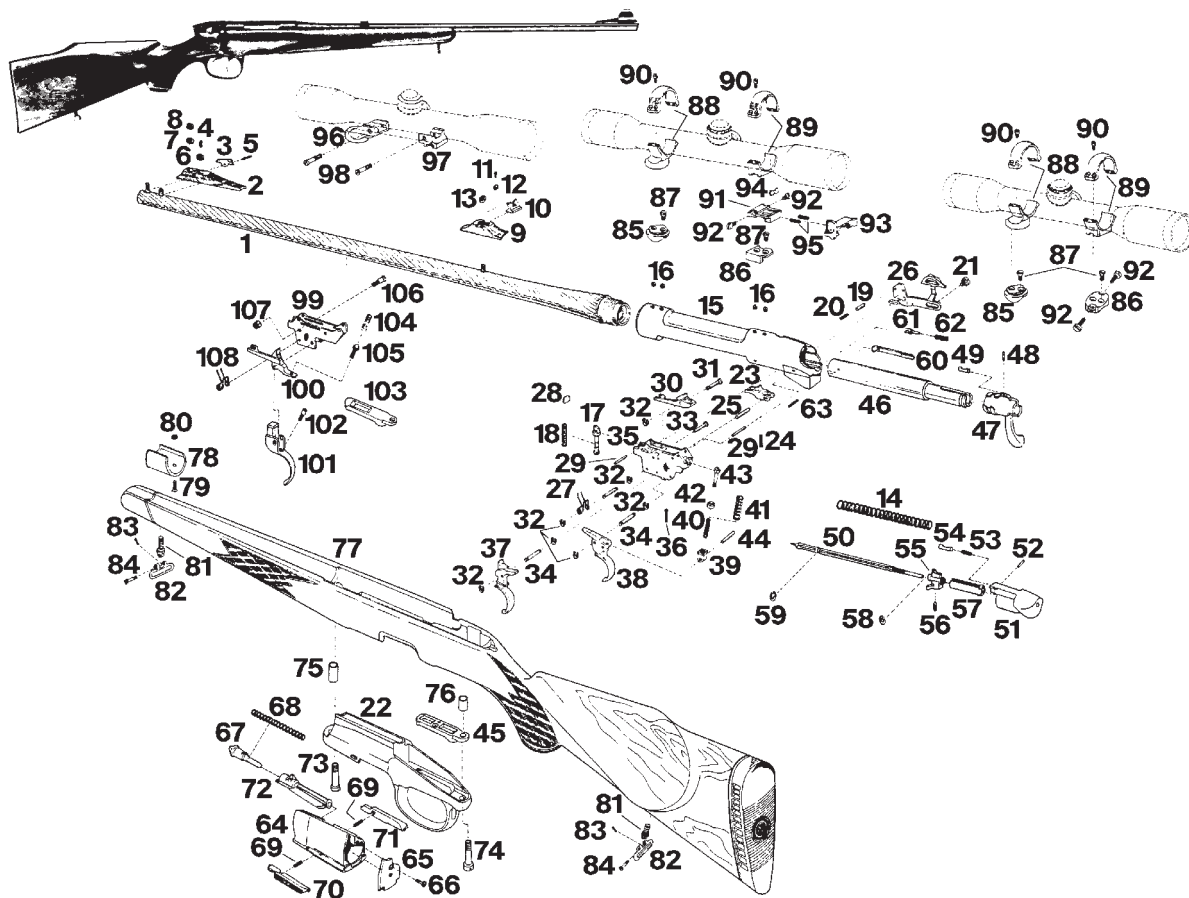


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|----|----------------------------|----|----------------------------|
| 1 | Extractor | 18 | Ejector Pin |
| 2 | Bolt Head | 19 | Sear Spring |
| 3 | Firing Pin | 20 | Sear Pin |
| 4 | Firing Pin Spring | 21 | Clip Latch Spring |
| 5 | Firing Pin Spring Retainer | 22 | Clip Latch Spring Screw |
| 6 | Bolt Body | 23 | Clip Latch |
| 7 | Safety | 24 | Trigger Guard |
| 8 | Safety Screw | 25 | Magazine Floorplate Screw |
| 9 | Cocking Piece | 26 | Front Guard Screw |
| 10 | Bolt Assembly | 27 | Clip Latch Screw |
| 11 | Receiver | 28 | Magazine Follower Assembly |
| 12 | Barrel | 29 | Rear Guard Screw |
| 13 | Front Sight | 30 | Magazine Spring |
| 14 | Trigger and Bolt Stop | 31 | Magazine Floorplate |
| 15 | Sear Lever | 32 | Follower Pivot Pin |
| 16 | Sear | 33 | Magazine Spring Screw |
| 17 | Ejector | | |

Luxus Model L and M Bolt-Action Rifle

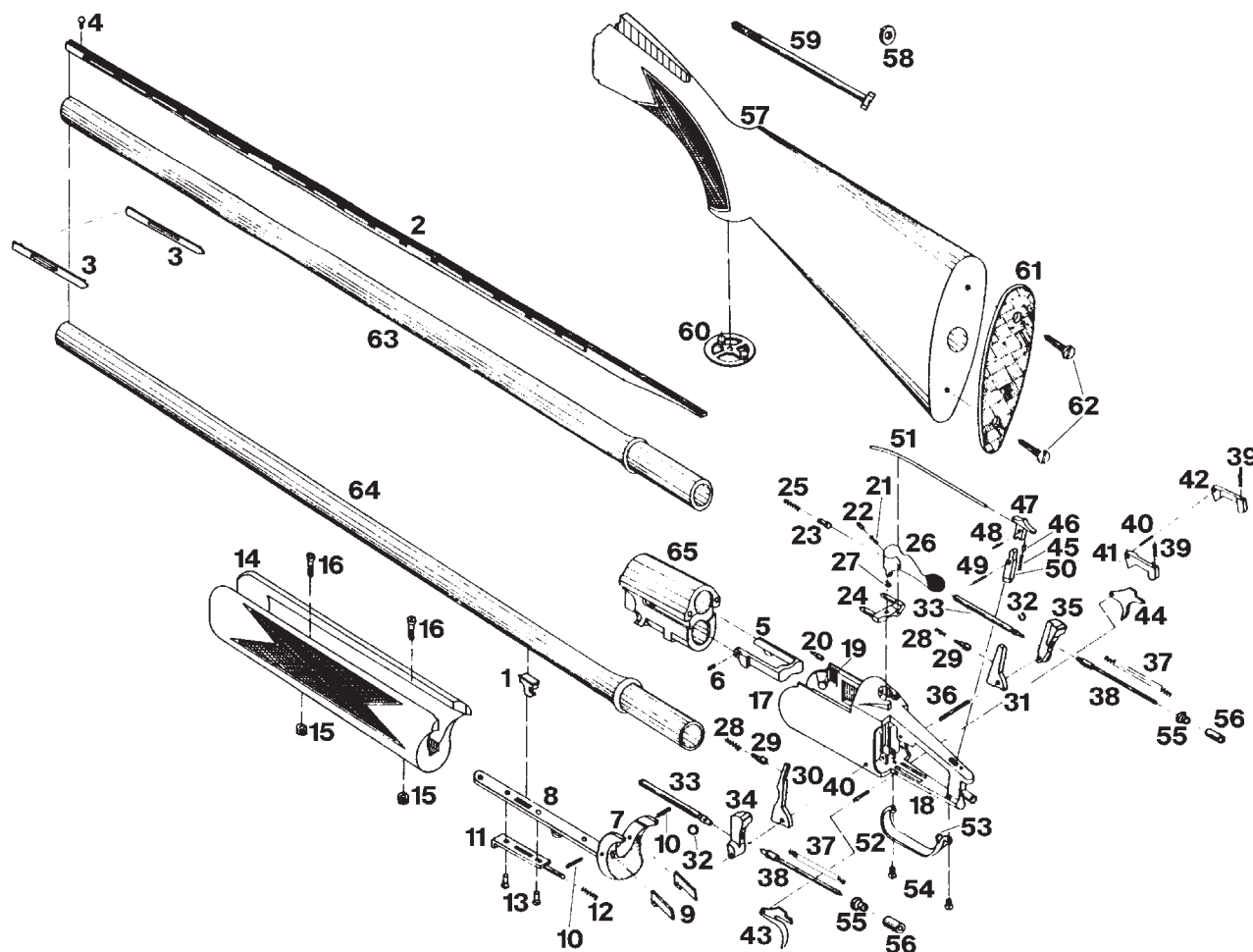


1	Barrel	24	Left Magazine Catch	49	Circlip	74	Swivel Base
2	Front Sight Blade Spring	25	Right Magazine Catch	50	Bolt Body	75	Rear Swivel Base
3	Rear Sight Screw	26	Blanking Screws	51	Bolt End Cap	76	Sling Swivels
4	Rear Sight Screw Lock Washer	27	Spring	52	Bolt Guide	77	Swivel Pivot Screws
5	Front Sight Hood	28	Safety Catch Slide	53	Mainspring	78	Swivel Pivot Nut
6	Front Sight Ramp	29	Trigger Housing Pins	54	Blanking Screw	79	Front Guard Screw Washer
7	Front Sight Blade	30	Trigger Housing	55	Striker Circlip	80	Front Guard Screw
8	Nuts	31	Trigger	56	Extractor	81	Swivel Pivot Spring Washers
9	Front Sight Blade Pin	32	Rocker	57	Bolt Handle Key	82	Front Guard Screw Spacers
10	Rear Sight Leaf	33	Safety Screw	58	Bolt Handle Pin	83	Front Scope Mount Base
11	Rear Sight Base	34	Spring	59	Striker Sleeve Spring	84	Rear Scope Mount Base
12	Receiver	35	Pin	60	Striker Sleeve Spring Plunger	85	Scope Mount Base Screws
13	Scope Mount Filler Screws	36	Trigger Adjusting Screw	61	Striker	86	Front Scope Rings
14	Stop bolt	37	Leaf Spring	62	Bolt Handle	87	Rear Scope Rings
15	Bolt Stop Spring	38	Bolt Spring	63	Striker Sleeve	88	Scope Ring Screws
16	Safety Catch Detent	39	Screw	64	Striker Sleeve Spacer	89	Windage Base
17	Safety Catch Detent Spring	40	Nut	65	Ejector	90	Windage Dovetail Screws
18	Safety Catch Slide Retaining Screw	41	Sear	66	Ejector Screw	91	Windage Slide
19	Trigger Guard	42	Sear Spring	67	Magazine Body (3-shot)	92	Windage Slide Springs
20	Trigger Guard Pin	43	Sear Pivot	68	Magazine Body (6-shot)	93	Windage Slide Spring Key
21	Magazine Catch Spring	44	Sear Lever	69	Magazine Spring (3-shot)	94	Windage Screws
22	Left Magazine Catch Button	45	Spring	70	Magazine Follower	95	Front Mounting Rail Base
23	Right Magazine Catch Button	46	Rocker Pivot	71	Magazine Spring (6-shot)	96	Rear Mounting Rail Base
		47	Blanking Screw	72	Magazine Extension (6-shot)	97	Mounting Rail Screws
		48	Trigger Pins	73	Stock		

Model M, L, S, SL and S/T Bolt-Action Rifle


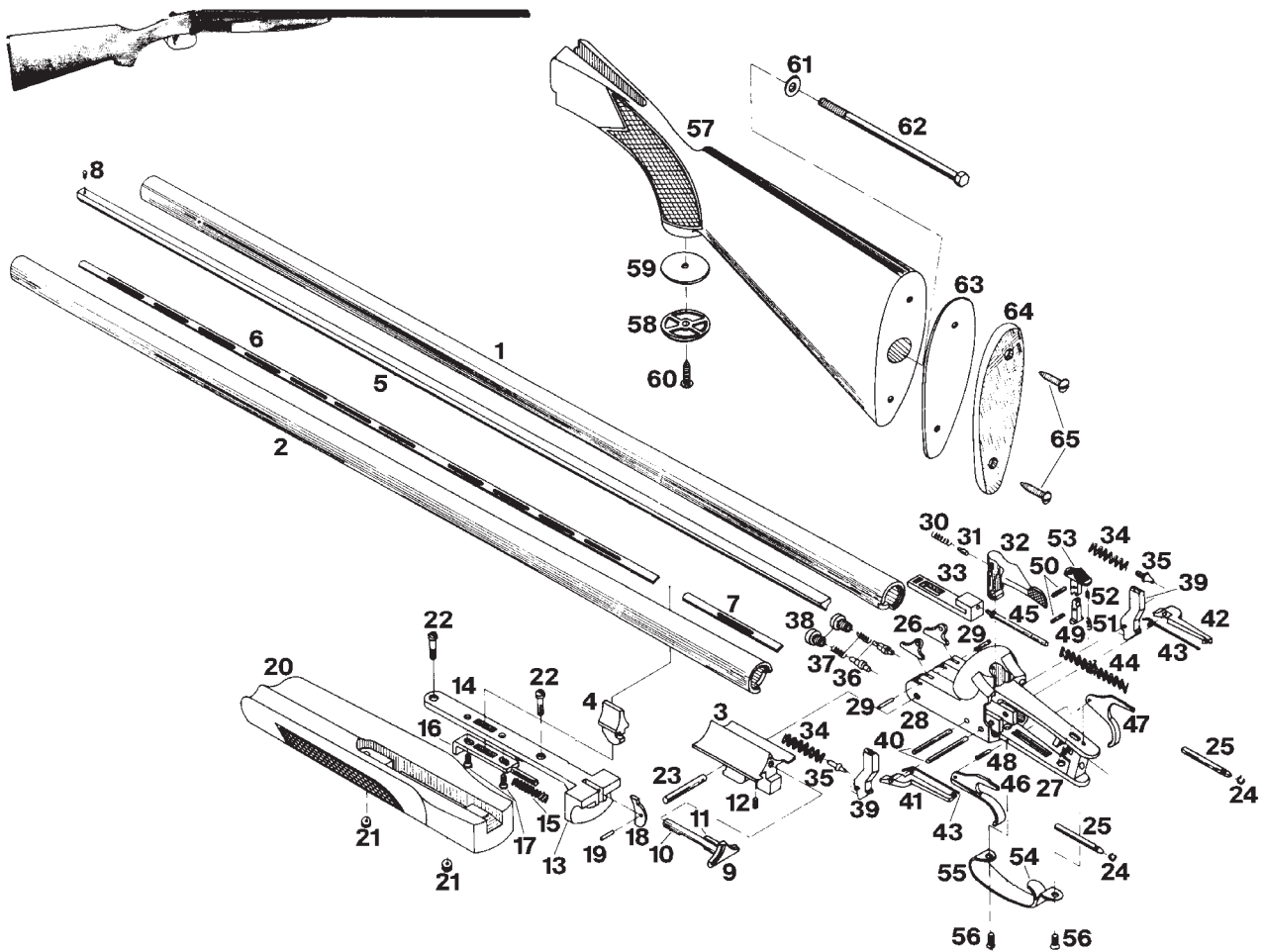
1	Barrel	30	Set Trigger Sear Lever	59	Striker Circlip	86	Rear Scope Mount Base
2	Front Sight Ramp	31	Set Trigger Sear Lever Pin	60	Extractor	87	Scope Mount Base Screws
3	Front Sight Blade	32	Circlips	61	Ejector	88	Front Scope Rings
4	Front Sight Blade Spring	33	Trigger Stop Pin	62	Ejector Spring	89	Rear Scope Rings
5	Front Sight Pin	34	Trigger Pins	63	Ejector Pin	90	Scope Ring Screws
6	Front Sight Blade Spring Nut	35	Trigger Housing	64	Magazine Body	91	Windage Base
7	Front Sight Ramp Washer	36	Trigger Adjusting Screw	65	Magazine End Cap	92	Windage Base Screws
8	Front Sight Ramp Nut	37	Standard Trigger	66	Magazine End Cap Screw	93	Rear Scope Mount Slide
9	Rear Sight Base	38	Set Trigger	67	Magazine Rotor Axis Pin	94	Windage Slide Spring
10	Rear Sight Blade	39	Trigger Coupling Link	68	Magazine Follower Spring	95	Rear Mount Slide Springs
11	Rear Sight Screw	40	Internal Set Trigger Spring	69	Magazine Catch Spring	96	Front Mounting Rail Base
12	Clamp Ring	41	External Set Trigger Spring	70	Left Magazine Catch	97	Rear Mounting Rail Base
13	Rear Sight Base Nut	42	Trigger Coupling Link Spacer	71	Right Magazine Catch	98	Dovetail Base Screws
14	Mainspring	43	Locking Screw	72	Magazine Follower	99	Standard Trigger Housing
15	Receiver	44	Trigger Coupling Pin	73	Front Trigger Guard Screw	100	Standard Trigger Sear Lever
16	Scope Mount Filler Screws	45	Set Trigger Insert	74	Rear Trigger Guard Screw	101	Single Trigger
17	Bolt Stop	46	Bolt Body	75	Front Trigger Guard Screw Bushing	102	Standard Trigger Set Screw
18	Bolt Stop Spring	47	Bolt Handle	76	Rear Trigger Guard Screw Bushing	103	Standard Trigger Housing Insert
19	Safety Catch Detent	48	Bolt Handle Pin	77	Stock	104	Standard Trigger Spring
20	Safety Catch Defent Spring	49	Bolt Handle Key	78	Forend Tip	105	Standard Trigger Adjusting Screw
21	Safety Catch Retaining Screw	50	Striker	79	Forend Tip Screw	106	Standard Trigger Eccentric Screw
22	Trigger Guard	51	Bolt End Cap	80	Forend Tip Screw Nut	107	Standard Trigger Eccentric Screw Nut
23	Sear	52	Bolt End Cap Pin	81	Sling Swivel Stud	108	Standard Trigger Return Spring
24	Sear Spring	53	Bolt End Cap Detent Spring	82	Sling Swivel		
25	Sear Pin	54	Bolt End Cap Detent	83	Swivel Spring Washer		
26	Safety Catch Slide	55	Bolt Guide	84	Sling Swivel Screw		
27	Trigger Return Spring	56	Blanking Screw	85	Front Scope Mount Base		
28	Slide Leaf	57	Bolt Guide Sleeve				
29	Trigger Housing Pins	58	Bolt Guide Washer				

Condor I and II Over/Under Shotgun

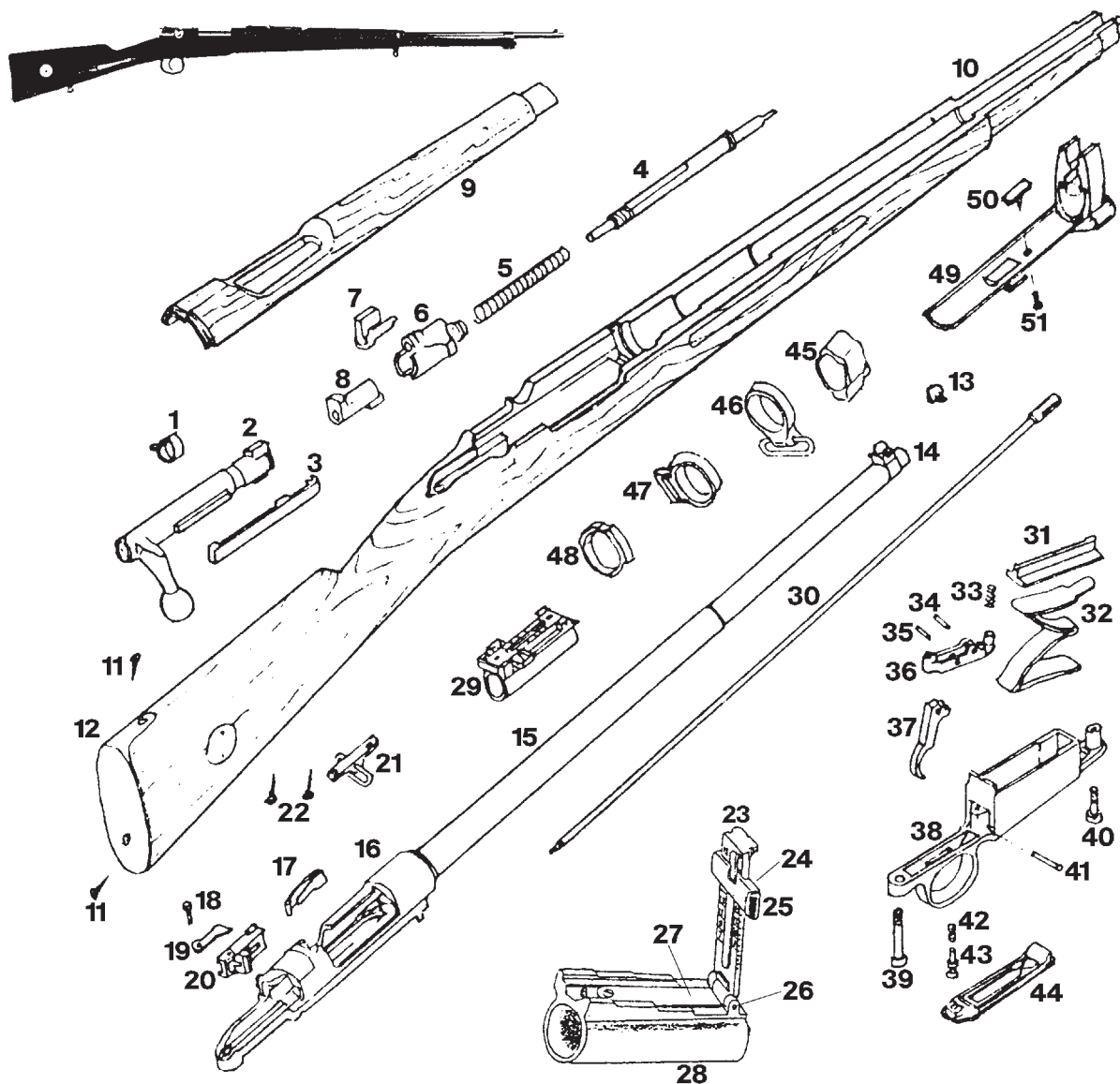


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|---------------------------|------------------------------|-------------------------------------|
| 1 Forend Iron Catch | 23 Top lever Spring Plunger | 45 Safety Spring |
| 2 Top Ventilated Rib | 24 Top Lever Lock Fastener | 46 Safety Limit Pin |
| 3 Ventilated Side Ribs | 25 Top Lever Spring | 47 Safety Catch |
| 4 Front Sight | 26 Top Lever | 48 Safety Catch Pins |
| 5 Extractor | 27 Top Lever Retaining Pin | 49 Safety Catch Lever Pin |
| 6 Extractor Limiter Screw | 28 Firing Pin Springs | 50 Safety Catch Lever |
| 7 Forend Iron Assembly | 29 Firing Pins | 51 Safety Bar |
| 8 Forend Bar | 30 Top Firing Pin Plunger | 52 Trigger Guard |
| 9 Ejector Levers | 31 Bottom Firing Pin Plunger | 53 Trigger Guard Internal Arch |
| 10 Ejector Lever Pins | 32 Cocking Lever Rings | 54 Trigger Guard Screws |
| 11 Forend Latch | 33 Cocking Levers | 55 Hammer Spring Guide Bushings |
| 12 Forend Latch Spring | 34 Left Hammer | 56 Hammer Spring Guide Limiter Nuts |
| 13 Forend Latch Screws | 35 Right Hammer | |
| 14 Forend | 36 Hammer Pin | 57 Stock |
| 15 Forend Iron Nuts | 37 Hammer Springs | 58 Stock Bolt Washer |
| 16 Forend Iron Screws | 38 Hammer Spring Guides | 59 Stock Bolt |
| 17 Frame | 39 Sear Springs | 60 Grip Cap |
| 18 Lower Tang | 40 Sear and Trigger Pins | 61 Buttplate |
| 19 Trunnion Pin | 41 Left Sear | 62 Buttplate Screws |
| 20 Top Lever Release Pin | 42 Right Sear | 63 Upper Barrel |
| 21 Top Lever Pin Spring | 43 Left Trigger | 64 Lower Barrel |
| 22 Top Lever Pin | 44 Right Trigger | 65 Barrel Monoblock |

Uplander and Coachgun Side-by-Side Shotgun



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|----|-------------------------------|----|----------------------------|----|-------------------------|
| 1 | Right Barrel | 23 | Hinge Pin | 45 | Top Lever Spring Guide |
| 2 | Left Barrel | 24 | Cocking Lever Rod Circlips | 46 | Left Trigger |
| 3 | Forend Latch Supporting Piece | 25 | Cocking Lever Rods | 47 | Right Trigger |
| 4 | Forend Iron Catch | 26 | Cocking Levers | 48 | Trigger Pin |
| 5 | Top Rib | 27 | Lower Tang | 49 | Trigger Lock Lever |
| 6 | Long Bottom Rib | 28 | Frame | 50 | Trigger Lock Lever Pins |
| 7 | Short Bottom Rib | 29 | Cocking Lever Pins | 51 | Trigger Lock Spring |
| 8 | Front Sight | 30 | Top Lever Lock Spring | 52 | Trigger Lock Ball Pin |
| 9 | Extractor | 31 | Top Lever Lock Pin | 53 | Safety-Lever |
| 10 | Extractor Pin | 32 | Top Lever | 54 | Trigger Guard Arch |
| 11 | Extractor Guide Pin | 33 | Latch Lock | 55 | Trigger Guard |
| 12 | Extractor Limit Screw | 34 | Hammer Springs | 56 | Trigger Guard Screws |
| 13 | Forend Iron | 35 | Hammer Spring Plungers | 57 | Stock |
| 14 | Forend Bar | 36 | Firing Pins | 58 | Grip Cap |
| 15 | Forend Iron Spring | 37 | Firing Pin Springs | 59 | Grip Cap Spacer |
| 16 | Forend Latch | 38 | Firing Pin Bushings | 60 | Grip Cap Screw |
| 17 | Forend Iron Screws | 39 | Hammers | 61 | Stock Bolt Washer |
| 18 | Extractor Lever | 40 | Hammer Pins | 62 | Stock Bolt |
| 19 | Extractor Lever Pin | 41 | Left Sear | 63 | Buttplate Spacer |
| 20 | Forend | 42 | Right Sear | 64 | Buttplate |
| 21 | Forend Iron Fastening Nuts | 43 | Sear Springs | 65 | Buttplate Screws |
| 22 | Forend Lock Screws | 44 | Top Lever Spring | | |

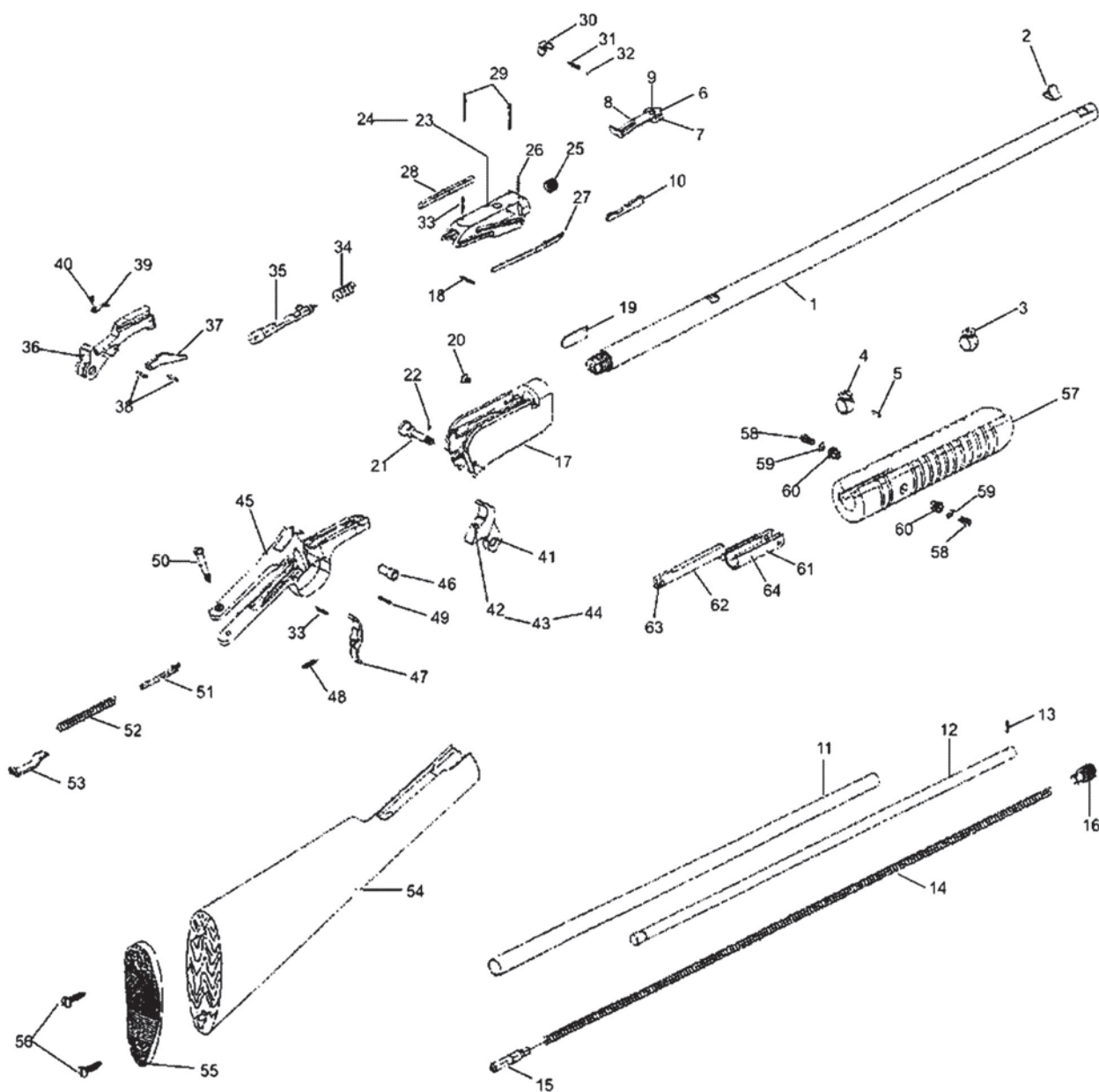
Model 94 and 96 Bolt-Action Rifle


1	Extractor Collar	21	Rear Sling Swivel	41	Floor Plate Catch Pin
2	Bolt Body	22	Rear Swivel Screws	42	Floor Plate Catch Spring
3	Extractor	23	Rear Sight Ladder	43	Floor Plate Catch
4	Firing Pin	24	Rear Sight Slide	44	Floor Plate
5	Firing Pin Spring	25	Rear Sight Slide Catch	45	Front Barrel Band (Mod. 96)
6	Bolt Sleeve	26	Rear Sight Ladder Pivot	46	Rear Barrel Band (Mod. 96)
7	Safety	27	Rear Sight Ladder Spring	47	Front Barrel Band (Mod. 94)
8	Cocking Piece	28	Rear Sight Base	48	Rear Barrel Band (Mod. 94)
9	Handguard	29	Rear Sight Assembly	49	Nose Cap (Mod. 94)
10	Stock	30	Cleaning Rod (Mod. 96)	50	Nose Cap Nut (Mod. 94)
11	Buttplate Screws	31	Magazine Follower	51	Nose Cap Screw (Mod. 94)
12	Buttplate	32	Magazine Follower Spring		
13	Front Sight	33	Sear Spring		
14	Front Sight Band	34	Sear Pin		
15	Barrel	35	Trigger Pin		
16	Receiver	36	Sear		
17	Ejector Spring and Cover	37	Trigger		
18	Ejector Screw	38	Trigger Guard		
19	Ejector	39	Rear Guard Screw		
20	Ejector and Bolt Release Housing	40	Front Guard Screw		

Parts Not Shown

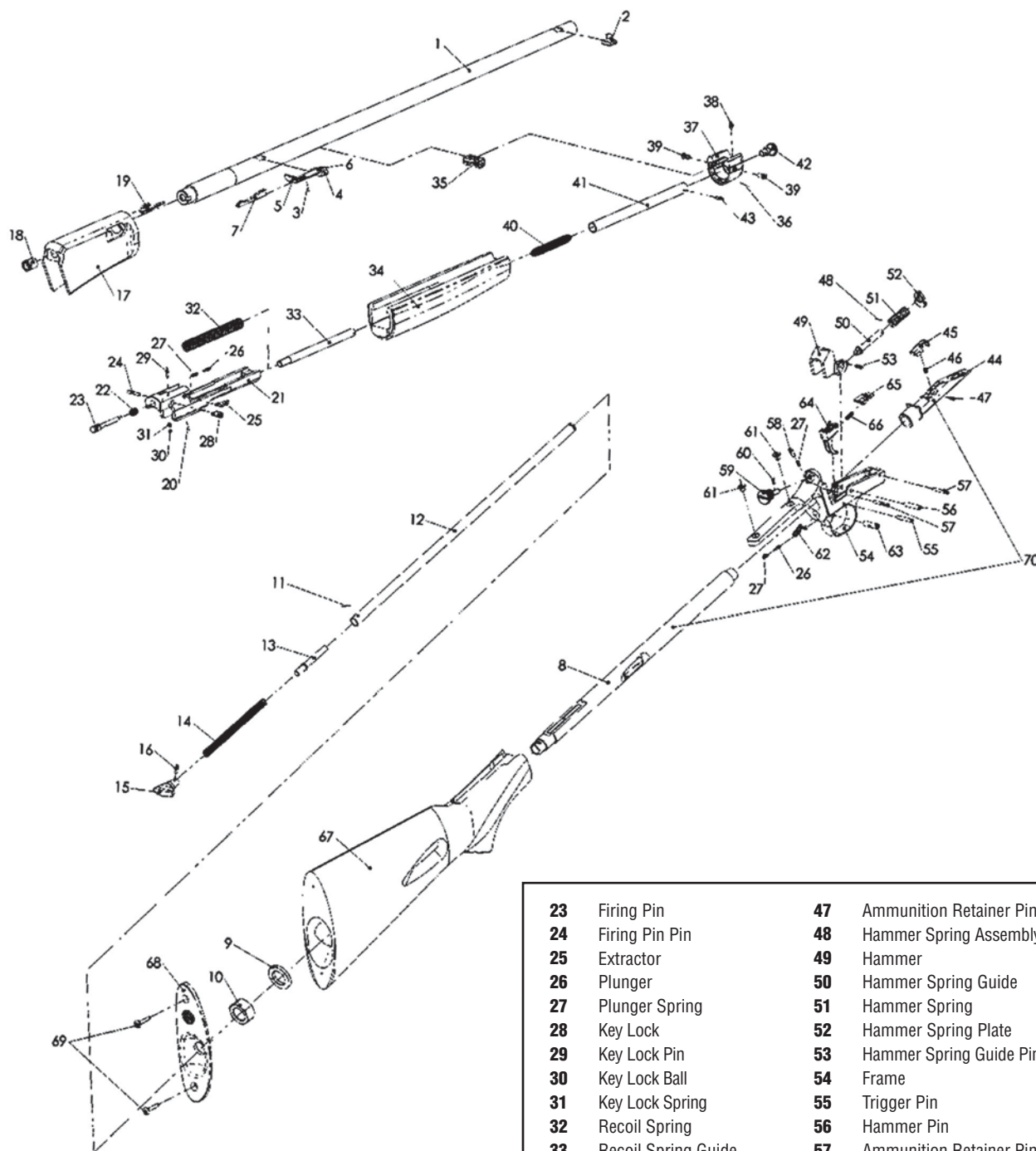
Barrel Band Spring
 Bayonet Stud Spacer (Mod. 96)
 Bayonet Stud Spacer Pin (Mod. 96)
 Cleaning Rod Stud (Mod. 96)
 Rear Guard Screw Bushing

Model 62, 72 and 172 Pump Rifles



1	Barrel	17	Receiver	33	Hammer Spring Support Pin	49	Trigger Pin
2	Front Sight	18	Safety Pin	34	Firing Pin Spring	50	Stock/Guard Screw
3	Front Magazine Ring	19	Slide Plate	35	Firing Pin	51	Hammer Spring Guide
4	Rear Magazine Ring	20	Slide Plate Screw	36	Carrier	52	Hammer Spring
5	Rear Magazine Ring Pin	21	Assembly Screw	37	Carrier Lever	53	Hammer Spring Support
6	Rear Sight Assembly	22	Assembly Screw Stop Pin	38	Carrier Lever Pin	54	Stock
7	Rear Sight Support	23	Breech Bolt Assembly	39	Carrier Lever Spring	55	Butt Plate
8	Rear Sight Blade	24	Breech Bolt	40	Carrier Lever Spring Screw	56	Butt Plate Screw
9	Rear Sight Rivet	25	Firing Pin Bushing	41	Hammer Assembly	57	Forend
10	Rear Sight Elevator	26	Firing Bushing Pin	42	Key Lock	58	Forend Screw
11	Magazine Tube Liner	27	Extractor	43	Key Lock Spring	59	Pressure Washer
12	Magazine Tube	28	Firing Pin Stop	44	Key Lock Ball	60	Forend Bushing
13	Magazine Plug Pin	29	Extractor Pin	45	Frame	61	Action Slide
14	Magazine Spring	30	Safety	46	Assembly Screw Bushing	62	Action Lever
15	Magazine Follower	31	Safety Spring	47	Trigger	63	Action Lever Pin
16	Magazine Plug	32	Safety Spring Ball	48	Trigger Spring	64	Action Lever Tube

Model 63 Semi-Auto Rifle

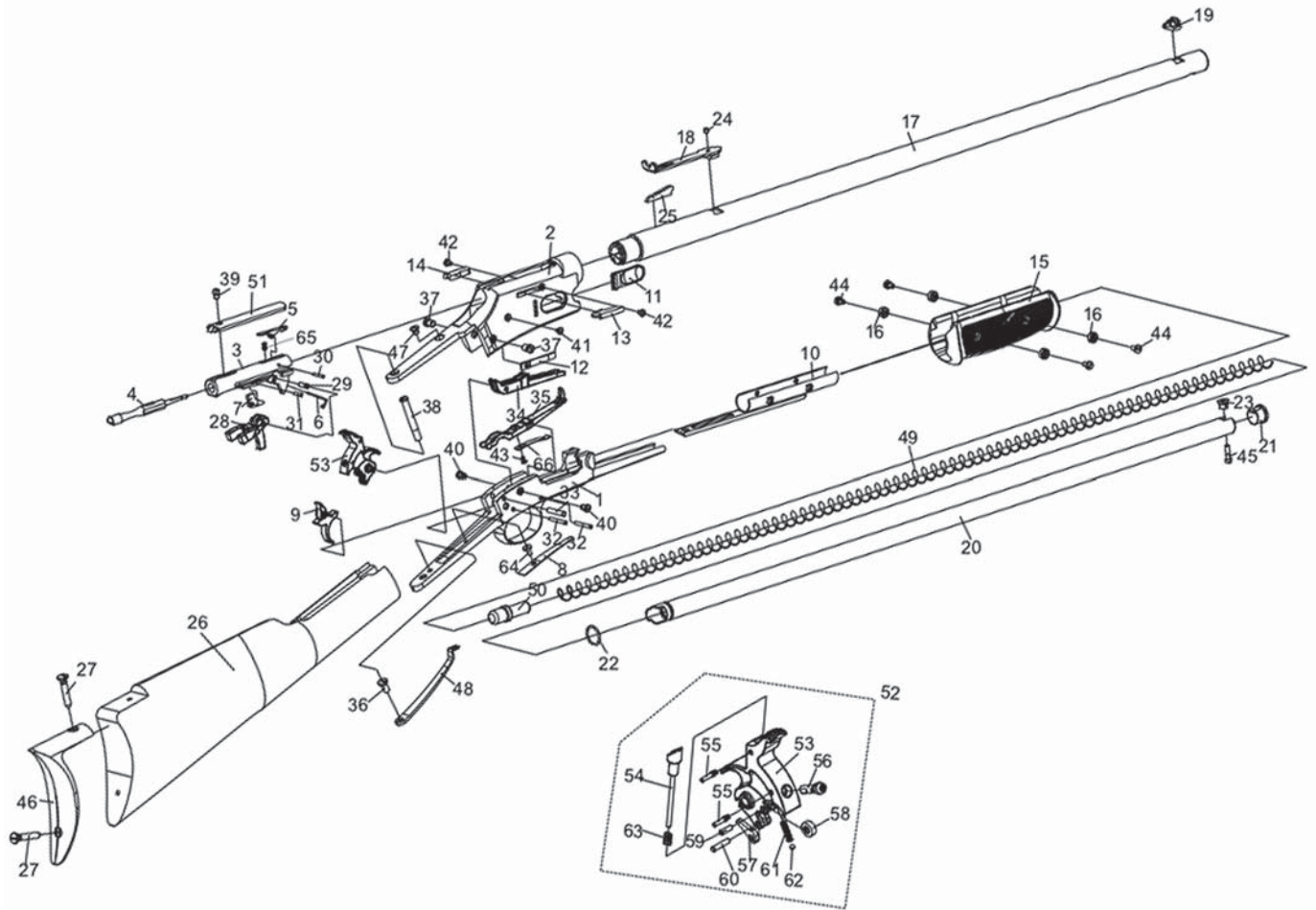


- 1** Barrel
- 2** Front Sight
- 3** Rear Sight Assembly
(Includes 4, 5 and 6)
- 4** Rear Sight Blade
- 5** Rear Sight Support
- 6** Rear Sight Rivet
- 7** Rear Sight Elevator
- 8** Magazine Tube Liner
- 9** Magazine Tube Washer
- 10** Magazine Tube Nut
- 11** Magazine Tube
(Includes 12, 13, 14, 15 and 16)

- 12** Tube
(Includes 12, 13, 14, 15 and 16)
- 13** Magazine Follower
- 14** Magazine Spring
- 15** Magazine Plug
- 16** Magazine Plug Pin
- 17** Receiver
- 18** Receiver Bushing
- 19** Ejector
- 20** Magazine Breech Bolt
(Includes 21, 22, 23, 24, 25, 26 and 27)
- 21** Breech Bolt
- 22** Firing Pin Spring

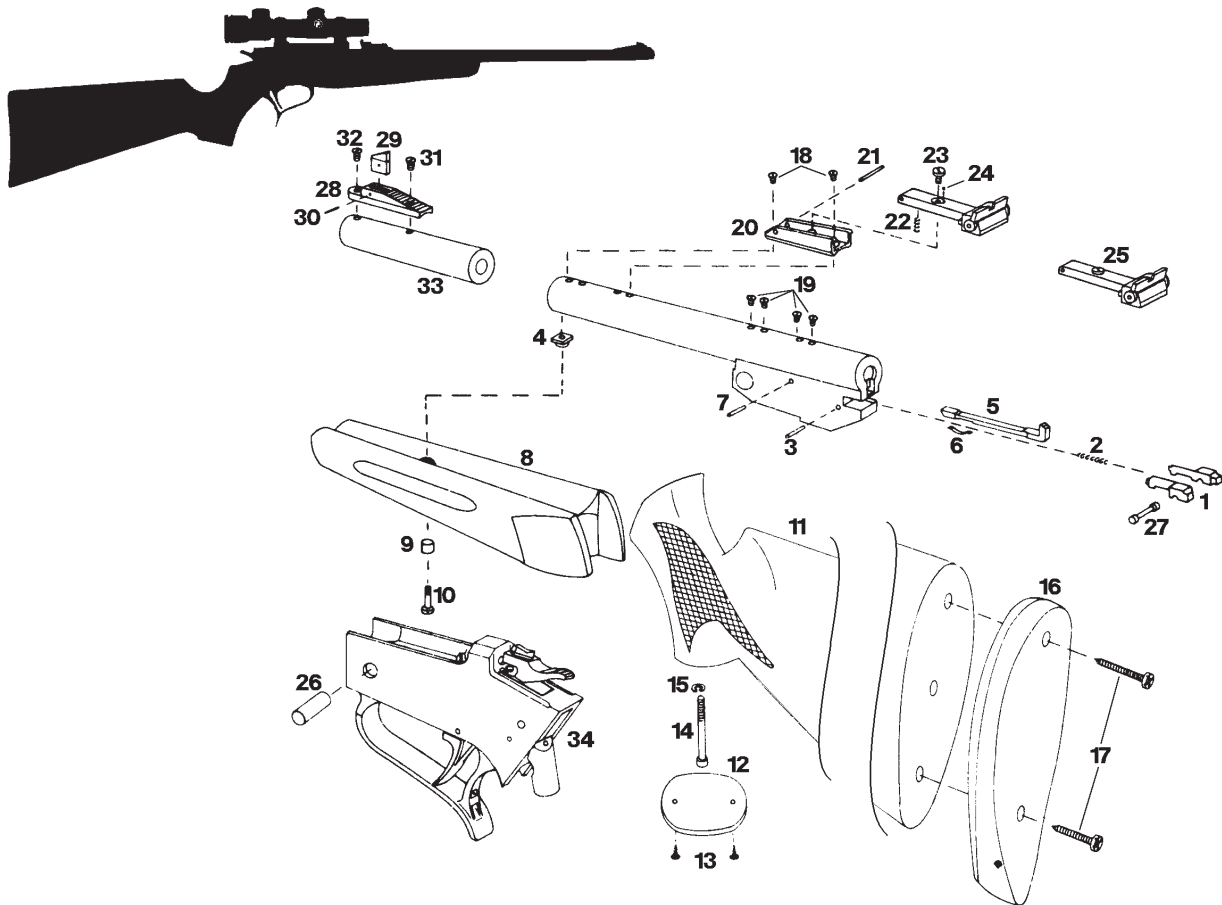
- 23** Firing Pin
- 24** Firing Pin Pin
- 25** Extractor
- 26** Plunger
- 27** Plunger Spring
- 28** Key Lock
- 29** Key Lock Pin
- 30** Key Lock Ball
- 31** Key Lock Spring
- 32** Recoil Spring
- 33** Recoil Spring Guide
- 34** Forend
- 35** Forend Cap Support
- 36** Forend Cap Assembly
- 37** Forend Cap
- 38** Forend Cap Pin
- 39** Forend Screw
- 40** Action Slide Spring
- 41** Action Slide
- 42** Action Lever Button
- 43** Action Lever Button Pin
- 44** Feeder
- 45** Ammunition Retainer
- 46** Ammunition Retainer Spring
- 47** Ammunition Retainer Pin
- 48** Hammer Spring Assembly
- 49** Hammer
- 50** Hammer Spring Guide
- 51** Hammer Spring
- 52** Hammer Spring Plate Pin
- 53** Hammer Spring Guide Pin
- 54** Frame
- 55** Trigger Pin
- 56** Hammer Pin
- 57** Ammunition Retainer Pin
- 58** Assembly Screw Plunger
- 59** Assembly Screw
- 60** Assembly Screw Retainer
- 61** Tang Sight screw
- 62** Trigger Spring
- 63** Trigger Safety
- 64** Trigger
- 65** Sear
- 66** Sear Spring
- 67** Stock
- 68** Butt Plate
- 69** Butt Plate Screw
- 70** Feeder Assembly

Thunderbolt Rifle



- | | | |
|-------------------------------|---------------------------------------|-----------------------------------|
| 1 Frame | 23 Magazine Barrel Lug | 45 Magazine Tube Cap Screw |
| 2 Receiver | 24 Rear Sight Screw | 46 Butt Plate |
| 3 Breech Bolt | 25 Rear Sight Elevator | 47 Tang Sight Screw |
| 4 Firing Pin | 26 Stock | 48 Main Spring |
| 5 Extractor | 27 Butt Plate Screw | 49 Magazine Tube Spring |
| 6 Locking Block Pin | 28 Locking Block | 50 Follower |
| 7 Firing Pin Lever | 29 Locking Block Pin | 51 Dust Cover |
| 8 Trigger Spring | 30 Extractor Pin | 52 Hammer Assembly |
| 9 Trigger | 31 Firing Pin Lever Pin | 53 Hammer |
| 10 Slide | 32 Trigger Stop Pin | 54 Button Disarm Assembly |
| 11 Loading Gate | 33 Hammer Pin | 55 Key Lock Pin |
| 12 Loading Gate Spring | 34 Cartridge Carrier | 56 Key Lock |
| 13 Right Ejector | 35 Cartridge Stop | 57 Lever Disarm |
| 14 Left Ejector | 36 Main Spring Screw | 58 Roller |
| 15 Forend | 37 Receiver Screw | 59 Roller Pin |
| 16 Forend Washer | 38 Stock screw | 60 Cartridge Stop Lever |
| 17 Barrel | 39 Dust Cover Screw | 61 Key Lock Spring |
| 18 Rear Sight | 40 Cartridge Carrier Screw | 62 Key Lock Ball |
| 19 Front Sight | 41 Loading Gate Spring Screw | 63 Button Spring |
| 20 Magazine Tube | 42 Ejector Screw | 64 Trigger Spring Screw |
| 21 Magazine Tube Cap | 43 Cartridge Stop Spring Screw | 65 Extractor Spring |
| 22 Magazine Tube Ring | 44 Forend Screw | 66 Cartridge Stop Spring |

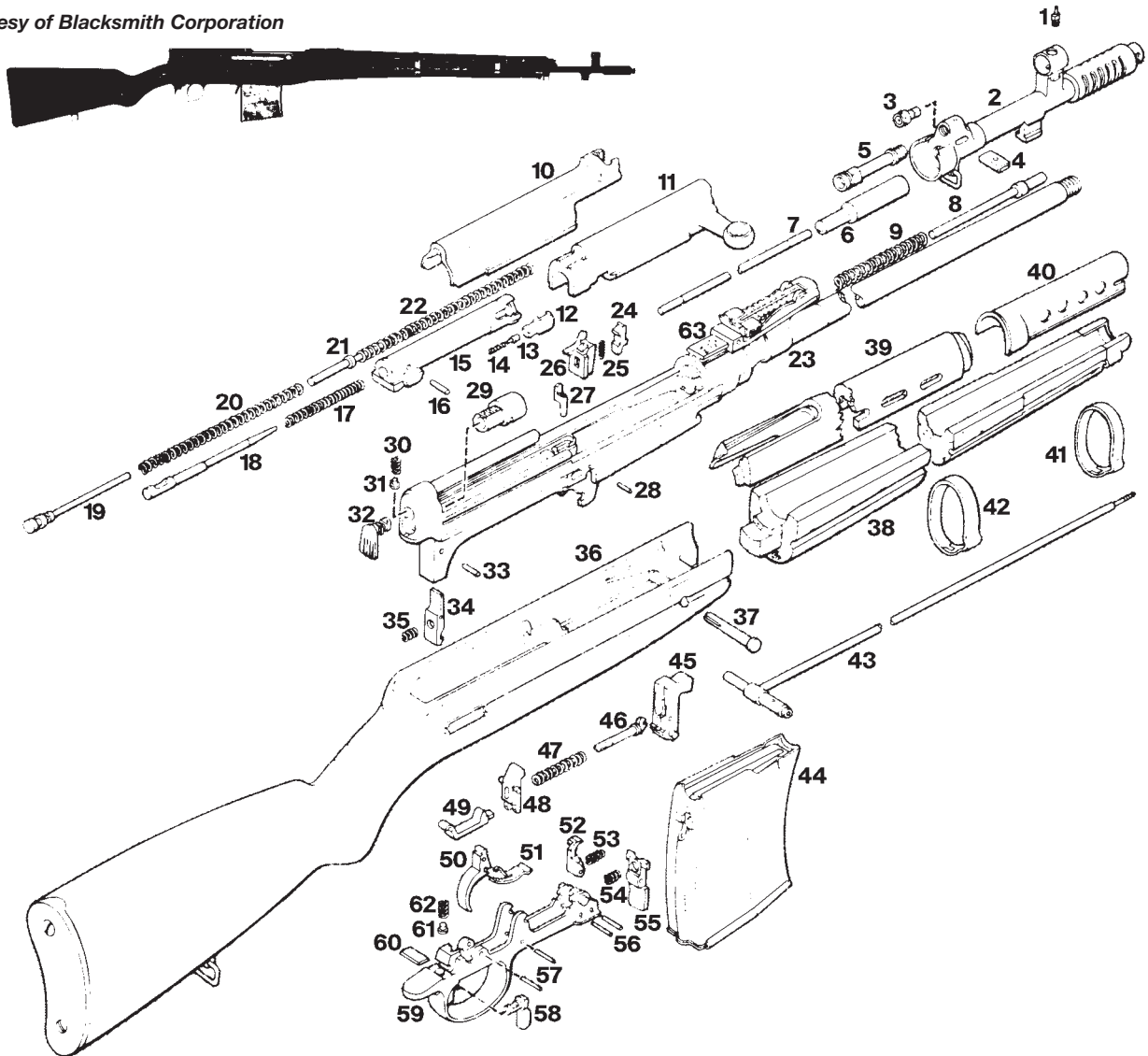
Contender Single Shot Carbine



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|----|------------------------|----|-----------------------------|
| 1 | Two Piece Bolt | 18 | Rear Sight Mounting Screws |
| 2 | Bolt Spring | 19 | Filler Screws |
| 3 | Bolt Stop Pin | 20 | Rear Sight Base |
| 4 | Dovetail Lock | 21 | Rear Sight Serial Pivot Pin |
| 5 | Extractor | 22 | Rear Sight Elevation Spring |
| 6 | Extractor Spring | 23 | Rear Sight Elevation Screw |
| 7 | Extractor Stop Pin | 24 | Rear Sight Detent Ball |
| 8 | Forend | 25 | Rear Sight Complete |
| 9 | Forend Bushing | 26 | Hinge Pin |
| 10 | Forend Screw | 27 | Roller |
| 11 | Buttstock | 28 | Front Sight Ramp |
| 12 | Grip Cap | 29 | Front Sight Blade |
| 13 | Grip Cap Screws | 30 | Front Sight Blade Pin |
| 14 | Grip Screw | 31 | Front Sight Screw, Rear |
| 15 | Grip Screw Lock Washer | 32 | Front Sight Screw, Front |
| 16 | Buttpad | 33 | Barrel |
| 17 | Buttpad Screws | 34 | Receiver |

Model 38 and 40 Bolt-Action Rifle

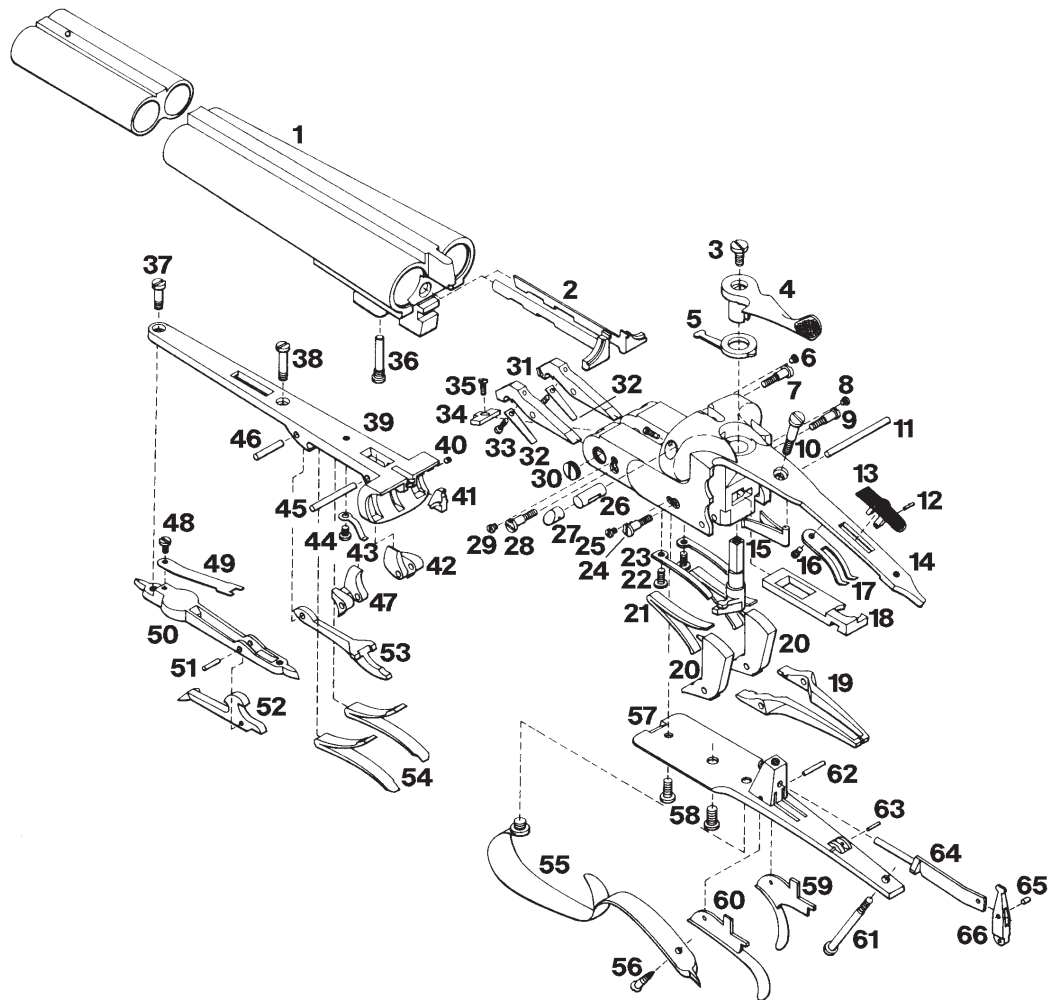
Courtesy of Blacksmith Corporation



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|----|----------------------|----|-----------------------------|----|---------------------------------|
| 1 | Front Sight | 22 | Forward Recoil Spring | 43 | Cleaning Rod |
| 2 | Muzzle Extension | 23 | Barrel and Receiver | 44 | Magazine |
| 3 | Gas Regulator | 24 | Hold-Open Latch | 45 | Hammer |
| 4 | Muzzle Extension Key | 25 | Hold-Open Latch Spring | 46 | Hammer Spring Guide |
| 5 | Gas Cylinder | 26 | Ejector | 47 | Hammer Spring |
| 6 | Gas Piston | 27 | Disconnecter | 48 | Sear |
| 7 | Piston Rod | 28 | Ejector Pin | 49 | Trigger Bar |
| 8 | Piston Rod Extension | 29 | Trigger Guard Latch Plunger | 50 | Trigger |
| 9 | Piston Spring | 30 | Detent Spring | 51 | Trigger Spring |
| 10 | Bolt Cover | 31 | Detent | 52 | Disconnecter Operated Sear |
| 11 | Bolt Carrier | 32 | Plunger Lock | 53 | Sear Spring |
| 12 | Extractor | 33 | Trigger Guard Latch Pin | 54 | Magazine Catch Spring |
| 13 | Extractor Plunger | 34 | Trigger Guard Latch | 55 | Magazine Catch |
| 14 | Extractor Spring | 35 | Trigger Guard Latch Spring | 56 | Magazine Catch and Sear Pins |
| 15 | Bolt | 36 | Buttstock | 57 | Trigger and Trigger Spring Pins |
| 16 | Firing Pin Retainer | 37 | Split Cross Pin | 58 | Safety Catch |
| 17 | Firing Pin Spring | 38 | Forestock | 59 | Trigger Guard |
| 18 | Firing Pin | 39 | Upper Handguard | 60 | Spring Cover |
| 19 | Rear Spring Guide | 40 | Piston Cover | 61 | Safety Catch Detent |
| 20 | Rear Recoil Spring | 41 | Front Band | 62 | Detent Spring |
| 21 | Middle Spring Guide | 42 | Rear Band | 63 | Rear Sight Assembly |

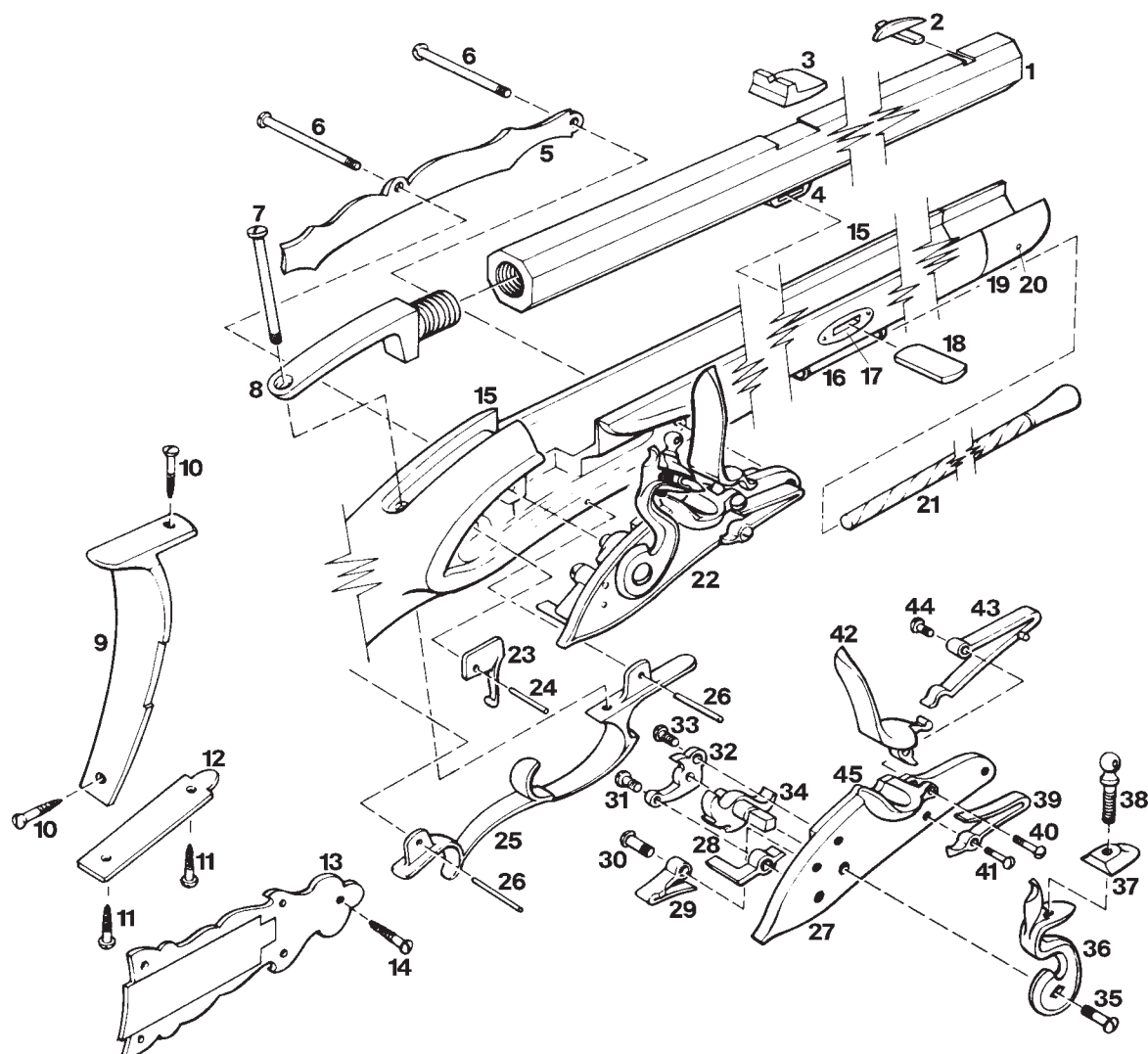
TYPICAL AUSTRIAN

Side-by-Side Shotgun



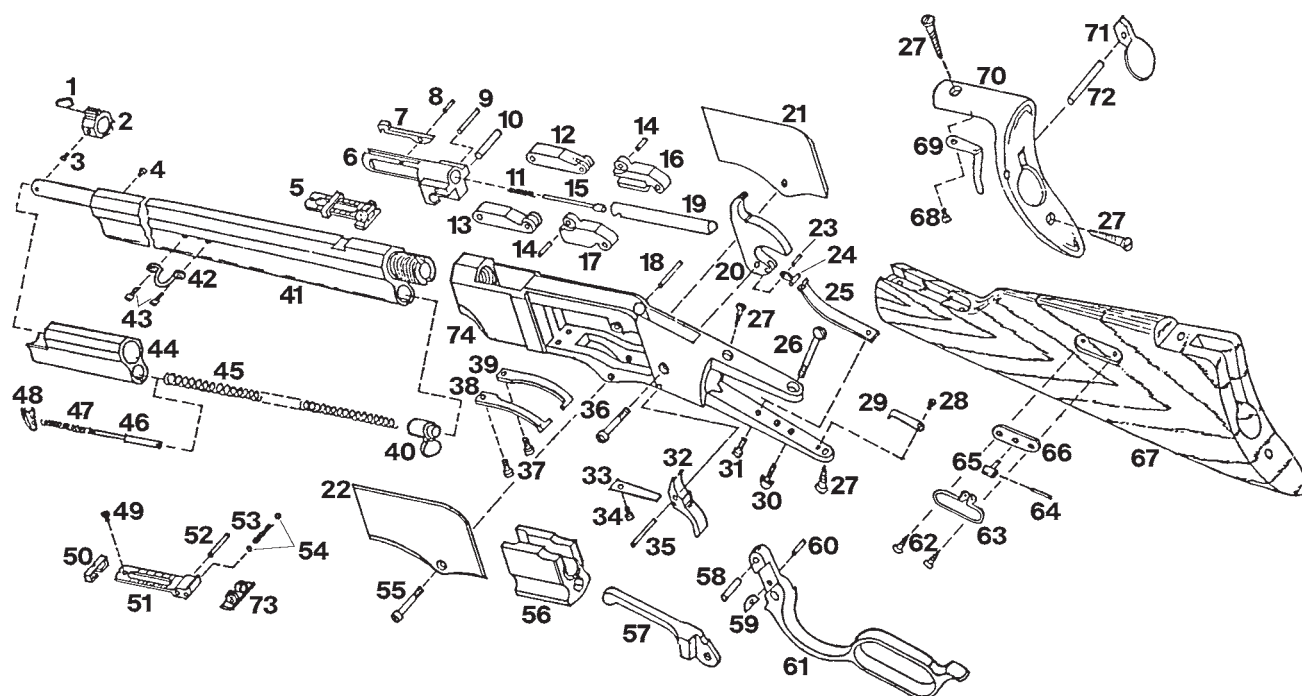
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|----|---------------------------|----|-----------------------------|----|----------------------------|
| 1 | Barrel Assembly | 23 | Sear Springs | 45 | Ejector Sear Pivot |
| 2 | Extractors/Ejectors | 24 | Hammer Pivot Screw | 46 | Ejector Sear Lever Pin |
| 3 | Barrel Latch Lever Screw | 25 | Lock Screw | 47 | Left Ejector Trip |
| 4 | Barrel Latch Lever | 26 | Crossbolt | 48 | Forend Latch Spring Screw |
| 5 | Crossbolt Lever | 27 | Crossbolt Cap | 49 | Forend Latch Spring |
| 6 | Lock Screw | 28 | Cocking Lever Pivot Screw | 50 | Forend Latch Housing |
| 7 | Cocking Lever Pivot Screw | 29 | Lock Screw | 51 | Forend Latch Lever Pivot |
| 8 | Lock Screw | 30 | Barrel Hinge Cap Screw | 52 | Forend Latch Lever |
| 9 | Hammer Pivot Screw | 31 | Cocking Levers | 53 | Ejector Sear Lever |
| 10 | Top Trigger Plate Screw | 32 | Cocking Lever Springs | 54 | Ejector Trip Springs |
| 11 | Sear Pivot Pin | 33 | Cocking Lever Spring Screws | 55 | Trigger Guard |
| 12 | Safety Spring Bearing Pin | 34 | Receiver Insert | 56 | Trigger Guard Screw |
| 13 | Safety | 35 | Receiver Insert Screw | 57 | Trigger Plate |
| 14 | Receiver | 36 | Ejector Retaining Screw | 58 | Front Trigger Plate Screws |
| 15 | Barrel Latch Spring | 37 | Front Forend Latch Screw | 59 | Front Trigger |
| 16 | Safety Spring Screw | 38 | Rear Forend Latch Screw | 60 | Rear Trigger |
| 17 | Safety Spring | 39 | Forend Iron | 61 | Rear Trigger Plate Screw |
| 18 | Barrel Latch | 40 | Ejector Lever Screw | 62 | Trigger Pivot Pin |
| 19 | Right and Left Sear | 41 | Ejector Lever | 63 | Safety-Lever Pin |
| 20 | Hammers | 42 | Right Ejector Trip | 64 | Automatic Safety Actuator |
| 21 | Hammer Springs | 43 | Ejector Sear Spring | 65 | Actuator Connector Pin |
| 22 | Sear Spring Screws | 44 | Ejector Sear Spring Screw | 66 | Safety-Lever |

Flintlock Rifle



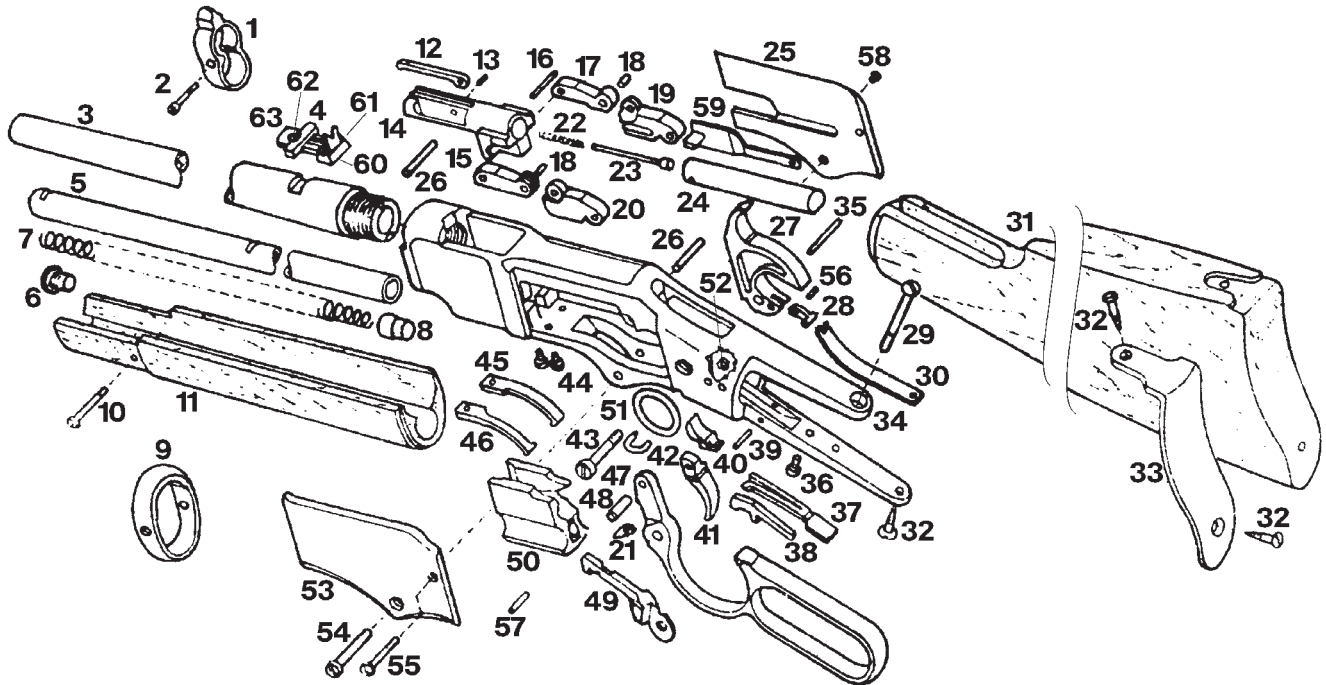
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|----|--------------------|----|----------------------|
| 1 | Barrel | 24 | Trigger Pin |
| 2 | Front Sight | 25 | Trigger Guard |
| 3 | Rear Sight | 26 | Trigger Guard Pins |
| 4 | Barrel Lugs | 27 | Lock Plate |
| 5 | Sideplate | 28 | Sear |
| 6 | Side Screws | 29 | Sear Spring |
| 7 | Tang Screw | 30 | Sear Spring Screw |
| 8 | Breech Plug | 31 | Sear Screw |
| 9 | Buttplate | 32 | Bridle |
| 10 | Buttplate Screws | 33 | Bridle Screw |
| 11 | Toe Plate Screws | 34 | Tumbler |
| 12 | Toe Plate | 35 | Tumbler Screw |
| 13 | Patch Box Assembly | 36 | Hammer |
| 14 | Patch Box Screws | 37 | Top Jaw |
| 15 | Stock | 38 | Bolt |
| 16 | Thimbles | 39 | Frizzen Spring |
| 17 | Escutcheons | 40 | Frizzen Screw |
| 18 | Barrel Wedges | 41 | Frizzen Spring Screw |
| 19 | Forend Tip | 42 | Frizzen |
| 20 | Forend Tip Pin | 43 | Mainspring |
| 21 | Ramrod | 44 | Mainspring Screw |
| 22 | Lock, Complete | 45 | Pan |
| 23 | Trigger | | |

Henry Lever-Action Carbine



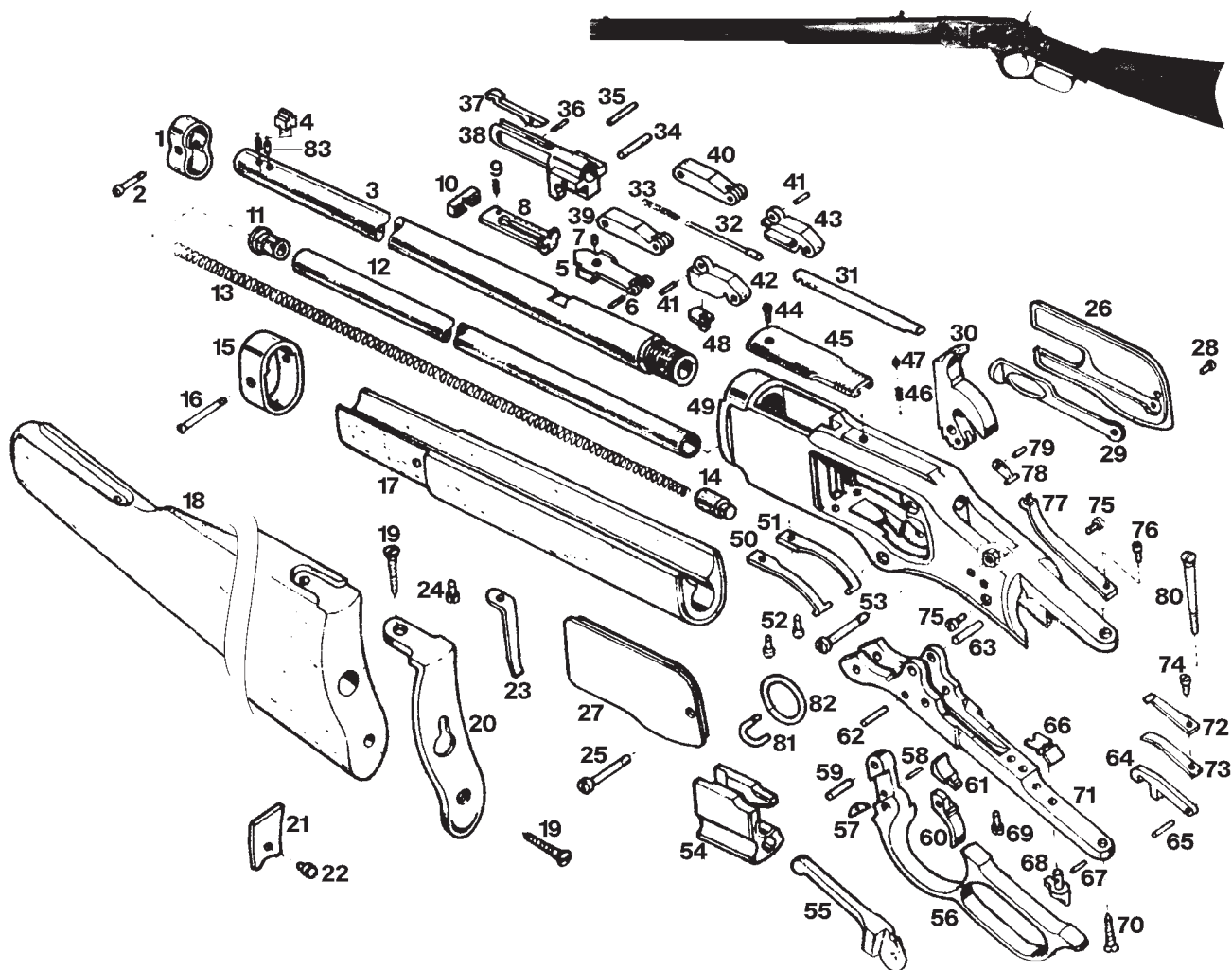
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|---------------------------------------|-------------------------------------|--|
| 1 Sight | 26 Tang Screw | 51 Rear Sight |
| 2 Front Band | 27 Receiver and Stock Screws | 52 Rear Sight Pin |
| 3 Band Screw | 28 Lever Hook Screw | 53 Rear Sight Spring |
| 4 Magazine Follower Stop Screw | 29 Lever Hook Spring | 54 Rear Sight Spheres |
| 5 Sight Assembly | 30 Lever Hook | 55 Lever Screw |
| 6 Breechblock | 31 Mainspring Screw | 56 Carrier Block |
| 7 Extractor | 32 Trigger | 57 Lifter Arm |
| 8 Extractor Pin | 33 Trigger Spring | 58 Loading Lever and Links Connection |
| 9 Firing Pin Stop | 34 Trigger Spring Screw | 59 Loading Lever Cam |
| 10 Breechblock Pin | 35 Trigger Pin | 60 Loading Lever Cam Pin |
| 11 Firing Pin Spring | 36 Hammer Pin Screw | 61 Loading Lever |
| 12 Left Front Link | 37 Lever Spring Screws | 62 Rear Swivel Base Screws |
| 13 Right Front Link | 38 Right Lever Spring | 63 Rear Swivel |
| 14 Link Pins | 39 Left Lever Spring | 64 Rear Swivel Pin |
| 15 Firing Pin | 40 Magazine Follower | 65 Rear Swivel Pivot |
| 16 Right Rear Link | 41 Barrel | 66 Rear Swivel Base |
| 17 Left Rear Link | 42 Front Swivel | 67 Buttstock |
| 18 Rear Link Pin | 43 Front Swivel Screws | 68 Buttstock Gate Spring Screw |
| 19 Firing Pin Extension | 44 Assembled Sleeve | 69 Buttstock Gate Spring |
| 20 Hammer | 45 Magazine Spring | 70 Buttplate |
| 21 Right Sideplate | 46 Sleeve Latch Rod | 71 Buttplate Gate |
| 22 Left Sideplate | 47 Sleeve Latch Rod Spring | 72 Buttplate Gate Pin |
| 23 Hammer Link Pin | 48 Sleeve Latch | 73 Rear Base |
| 24 Hammer Link | 49 Rear Running Stop Screw | 74 Receiver |
| 25 Mainspring | 50 Rear Running | |

Model 1866 Yellowboy Lever-Action Rifle



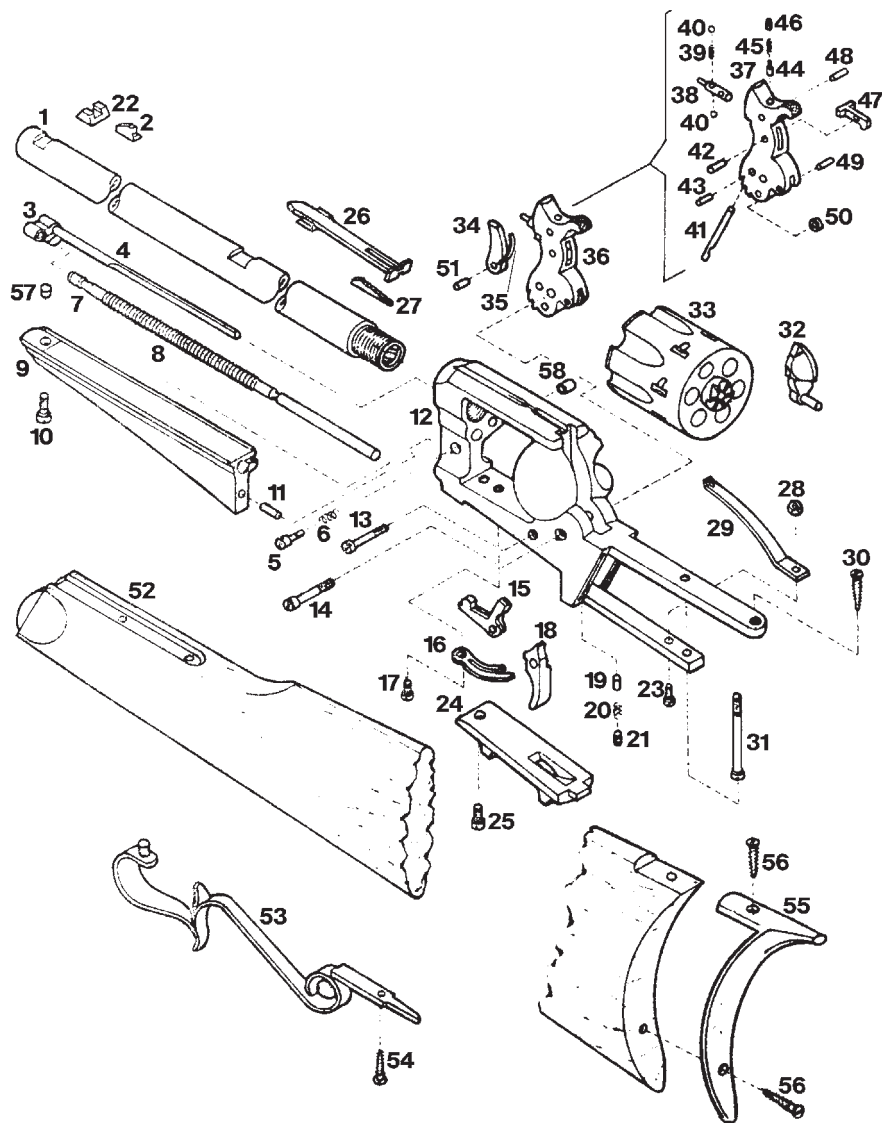
1	Front Band	22	Firing Pin Spring	43	Hammer Pin Screw
2	Band Screw	23	Firing Pin	44	Lever Spring Screws
3	Barrel	24	Firing Pin Extension	45	Right Lever Spring
4	Sight Assembly	25	Right Sideplate	46	Left Lever Spring
5	Magazine Tube	26	Rear Link Pin	47	Lever
6	Magazine Tube Plug	27	Hammer	48	Lever Pin
7	Magazine Spring	28	Hammer Link	49	Lifter Arm
8	Magazine Follower	29	Tang Screw	50	Carrier Block
9	Forend Band	30	Mainspring	51	Saddle Ring
10	Forend Screw	31	Buttstock	52	Saddle Ring Screw
11	Forend	32	Screws	53	Left Sideplate
12	Extractor	33	Buttplate	54	Lever Screw
13	Extractor Pin	34	Receiver	55	Plate Screw
14	Breechblock	35	Trigger Pin	56	Hammer Link Pin
15	Left Front Link	36	Mainspring Screw	57	Cam Lever Pin
16	Firing Pin Stop	37	Trigger and Safety Spring	58	Ladle Block Screw
17	Right Front Link	38	Safety Bar	59	Ladle
18	Link Pins	39	Safety Spring Pin	60	Rear Sight Base
19	Right Rear Link	40	Trigger (Upper Portion)	61	Rear Sight Blade
20	Left Rear Link	41	Trigger (Lower Portion)	62	Rear Sight Screw
21	Cam Lever	42	Saddle Ring Loop	63	Rear Sight Blade Pin

Model 1873 Lever-Action Carbine



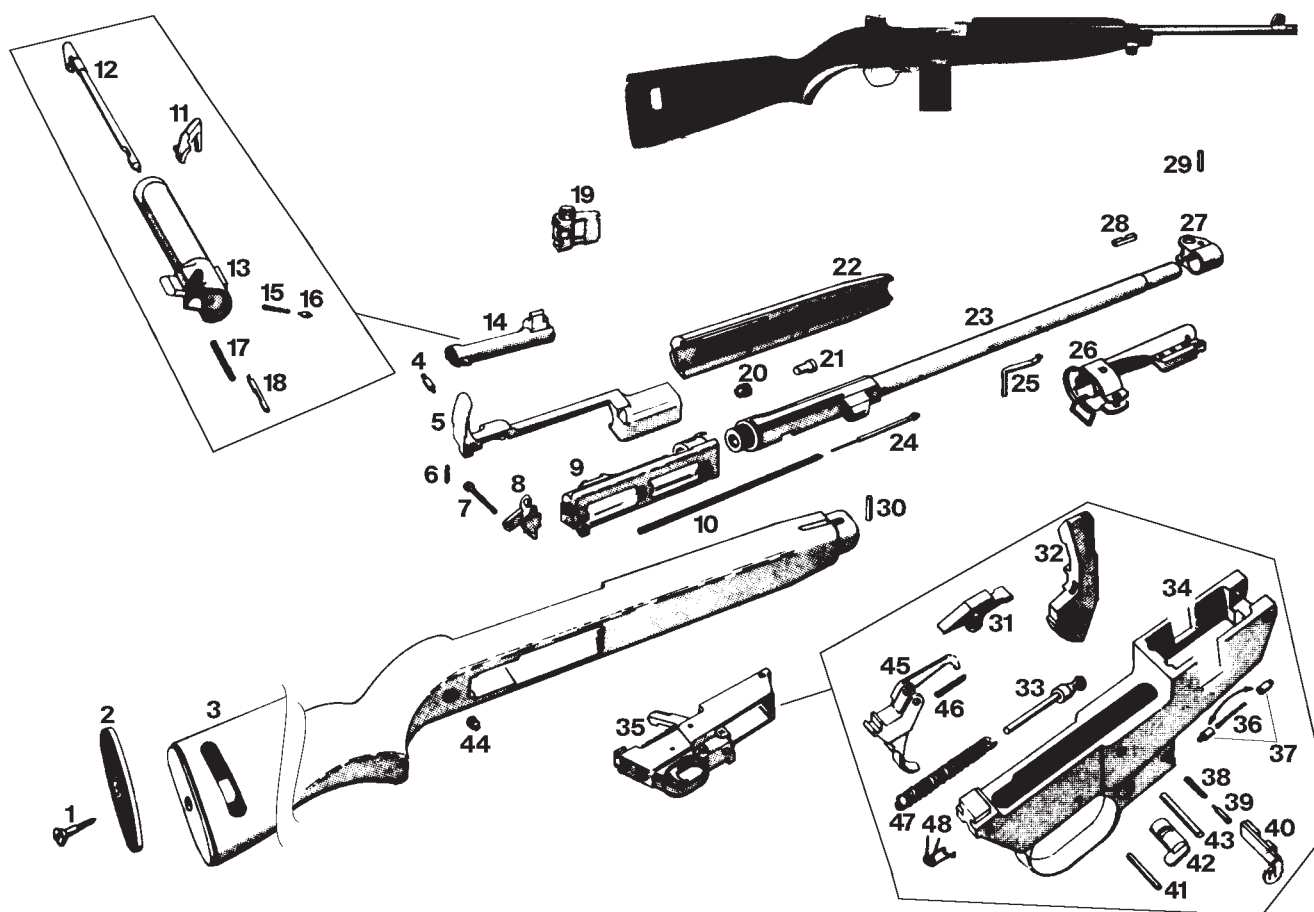
1	Front Band	22	Buttplate Gate Pin	42	Left Rear Link	63	Hammer Pin
2	Band Screw	23	Buttplate Gate Spring	43	Right Rear Link	64	Safety Bar
3	Barrel	24	Buttplate Gate Screw	44	Dust Cover Screw	65	Safety Spring Pin
4	Front Sight	25	Sideplate Screw	45	Dust Cover	66	Lever Spring Hook
5	Rear Sight Base	26	Right Sideplate	46	Dust Cover Detent Spring	67	Lever Pin Hook
6	Rear Sight Base Pin	27	Left Sideplate	47	Dust Cover Detent	68	Lever Hook
7	Rear Sight Base Block Screw	28	Ladle Block Screw	48	Dust Cover Guide	69	Mainspring Screw
8	Rear Sight	29	Ladle	49	Receiver	70	Trigger Guard Screw
9	Rear Sight Elevator Screw	30	Hammer	50	Left Lever Spring	71	Trigger Guard
10	Rear Sight Elevator	31	Firing Pin Extension	51	Right Lever Spring	72	Safety Spring
11	Magazine Tube Plug	32	Firing Pin	52	Lever Spring Screws	73	Trigger Spring
12	Magazine Tube	33	Firing Pin Spring	53	Lever Screw	74	Trigger Spring Screw
13	Magazine Spring	34	Firing Pin Extension Stop Pin	54	Carrier Block	75	Trigger Guard Screws
14	Magazine Follower	35	Breechblock Pin	55	Lifter Arm	76	Mainspring Screw
15	Forend Band	36	Extractor Pin	56	Lever	77	Mainspring
16	Forend Screw	37	Extractor	57	Lever Cam	78	Hammer Link
17	Forend	38	Breechblock	58	Lever Cam Pin	79	Hammer Link Pin
18	Buttstock	39	Left Front Link	59	Lever Pin	80	Tang Screw
19	Buttplate Screws	40	Right Front Link	60	Trigger (Lower)	81	Saddle Ring Loop
20	Buttplate	41	Link Pins	61	Trigger (Upper)	82	Saddle Ring
21	Buttplate Gate			62	Trigger Pin	83	Barrel Sight Pins

Model 1875 Remington Revolving Carbine



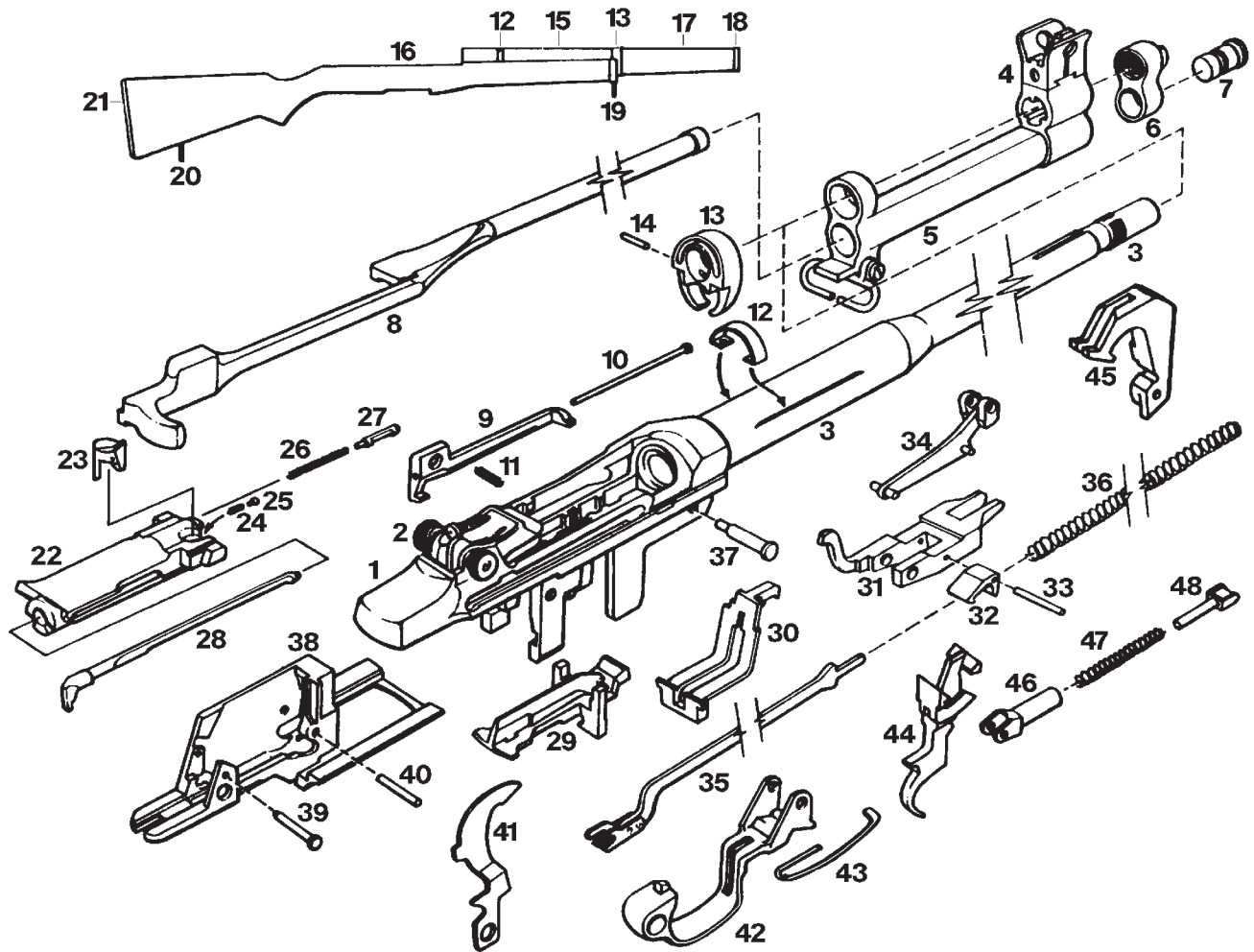
1	Barrel	21	Gate Catch Screw	41	Hammer Safety Plunger
2	Front Sight	22	Front Sight Ramp	42	Hammer Safety Bar Pin
3	Ejector Base	23	Mainspring Screw	43	Hammer Safety Plunger Pin
4	Ejector	24	Trigger Guard	44	Hammer Safety Pin
5	Base Pin Screw	25	Trigger Guard Screw	45	Hammer Safety Spring
6	Base Pin Spring	26	Rear Sight	46	Hammer Safety Stop Screw
7	Base Pin	27	Rear Sight Elevator	47	Hammer Safety Bar
8	Ejector Spring	28	Mainspring Loop Screw	48	Firing Pin Retaining Pin
9	Forend	29	Mainspring	49	Hammer Roller Pin
10	Forend Screw	30	Buttstock Screw	50	Hammer Roller
11	Forend Pin	31	Tang Screw	51	Carrier Block Screw
12	Frame	32	Gate	52	Buttstock
13	Trigger Screw	33	Cylinder	53	Trigger Guard
14	Hammer Screw	34	Hand	54	Trigger Guard Screw
15	Bolt	35	Hand Spring	55	Buttplate
16	Sear and Bolt Spring	36	Hammer Assembly	56	Buttplate Screws
17	Bolt Spring Screw	37	Hammer	57	Ejector Rod Tube Screw Nut
18	Trigger	38	Firing Pin	58	Base Pin Nut
19	Gate Nut	39	Firing Pin Spring		
20	Gate Spring	40	Firing Pin Spheres		

M-1 Autoloading Carbine



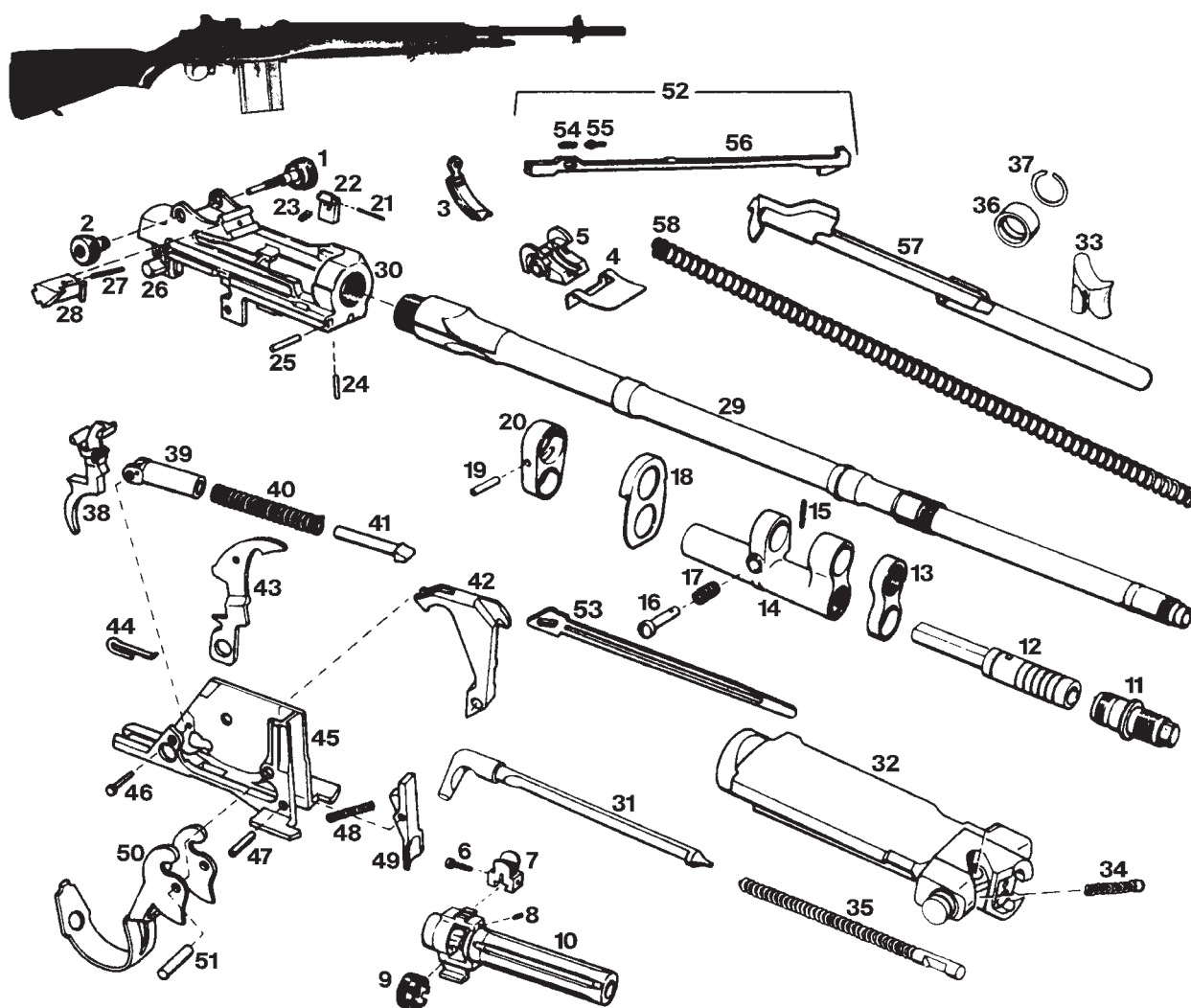
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|----|--------------------------|----|-----------------------------------|
| 1 | Buttplate Screw | 26 | Barrel Band with Swivel and Screw |
| 2 | Buttplate | 27 | Front Sight |
| 3 | Stock | 28 | Front Sight Key |
| 4 | Slide Lock | 29 | Front Sight Pin |
| 5 | Slide | 30 | Trigger Guard Pin |
| 6 | Slide Lock Spring | 31 | Sear |
| 7 | Recoil Plate Screw | 32 | Hammer |
| 8 | Recoil Plate | 33 | Hammer Spring Plunger |
| 9 | Receiver | 34 | Trigger Housing |
| 10 | Recoil Spring | 35 | Trigger Housing Complete |
| 11 | Extractor | 36 | Safety Spring |
| 12 | Firing Pin | 37 | Safety Spring Plungers |
| 13 | Bolt | 38 | Magazine Catch Spring |
| 14 | Bolt Complete | 39 | Magazine Catch Plunger |
| 15 | Extractor Spring | 40 | Magazine Catch |
| 16 | Extractor Spring Plunger | 41 | Trigger Pin |
| 17 | Ejector Spring | 42 | Safety |
| 18 | Ejector | 43 | Hammer Pin |
| 19 | Rear Sight | 44 | Stock Escutcheon |
| 20 | Gas Piston Nut | 45 | Trigger |
| 21 | Gas Piston | 46 | Sear Spring |
| 22 | Hand Guard | 47 | Hammer Spring |
| 23 | Barrel | 48 | Trigger Spring |
| 24 | Recoil Spring Guide | | |
| 25 | Band Spring | | |

M-1 Garand Autoloading Rifle



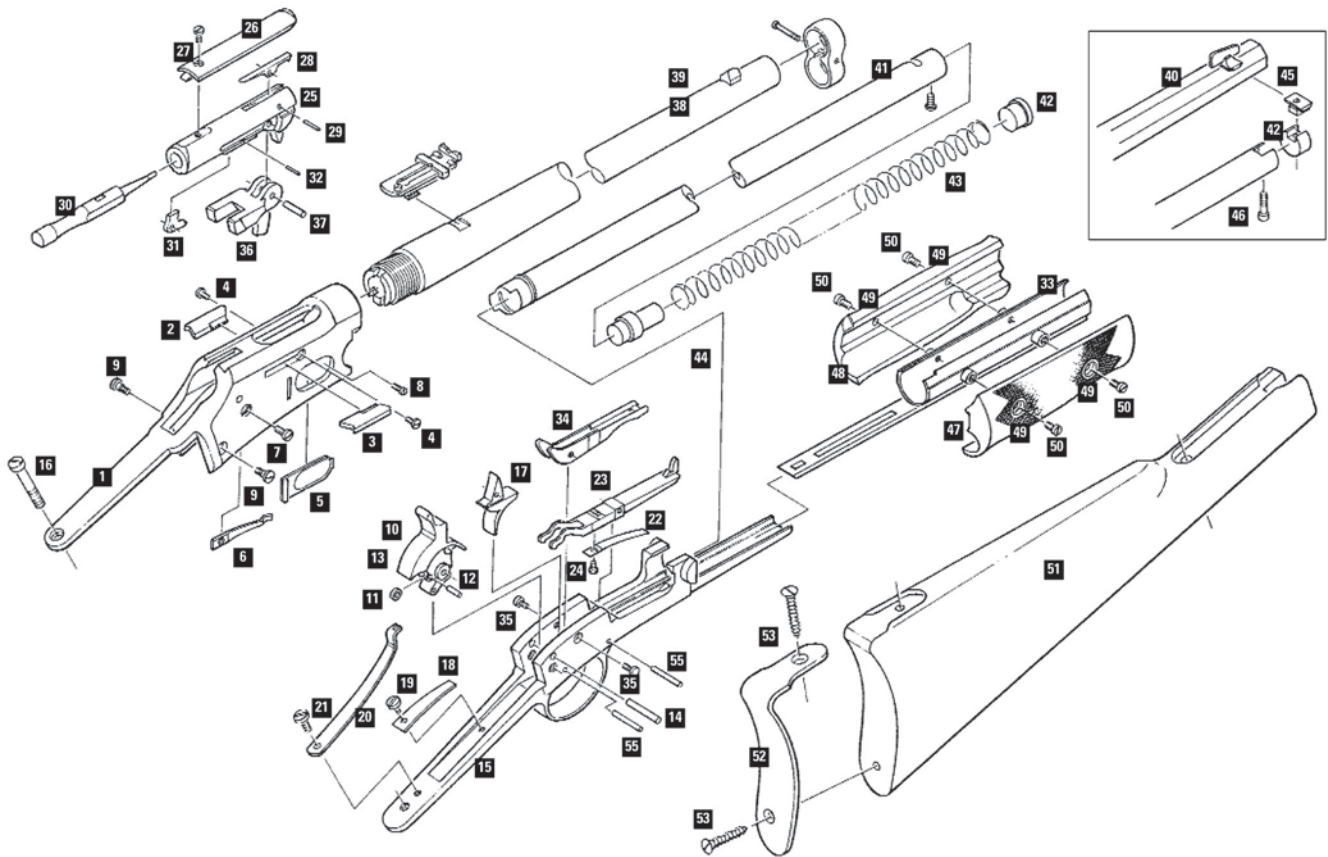
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|----|-----------------------------------|----|-----------------------|
| 1 | Receiver | 25 | Extractor Plunger |
| 2 | Rear Sight Assembly | 26 | Ejector Spring |
| 3 | Barrel | 27 | Ejector |
| 4 | Front Sight | 28 | Firing Pin |
| 5 | Gas Cylinder with Stacking Swivel | 29 | Slide and Follower |
| 6 | Gas Cylinder Lock | 30 | Bullet Guide |
| 7 | Gas Cylinder Lock Screw | 31 | Operating Rod Catch |
| 8 | Operating Rod | 32 | Accelerator |
| 9 | Clip Latch | 33 | Accelerator Pin |
| 10 | Clip Latch Pin | 34 | Follower Arm |
| 11 | Clip Latch Spring | 35 | Follower Rod |
| 12 | Rear Handguard Band | 36 | Operating Rod Spring |
| 13 | Lower Band | 37 | Follower Arm Pin |
| 14 | Lower Band Pin | 38 | Trigger Housing |
| 15 | Rear Handguard | 39 | Trigger Pin |
| 16 | Stock | 40 | Hammer Pin |
| 17 | Front Handguard | 41 | Safety |
| 18 | Front Handguard Ferrule | 42 | Trigger Guard |
| 19 | Stock Ferrule and Swivel | 43 | Clip Ejector |
| 20 | Buttstock Swivel | 44 | Trigger |
| 21 | Buttplate and Screws | 45 | Hammer |
| 22 | Bolt | 46 | Hammer Spring Housing |
| 23 | Extractor | 47 | Hammer Spring |
| 24 | Extractor Spring | 48 | Hammer Spring Plunger |

M-14 Autoloading Rifle



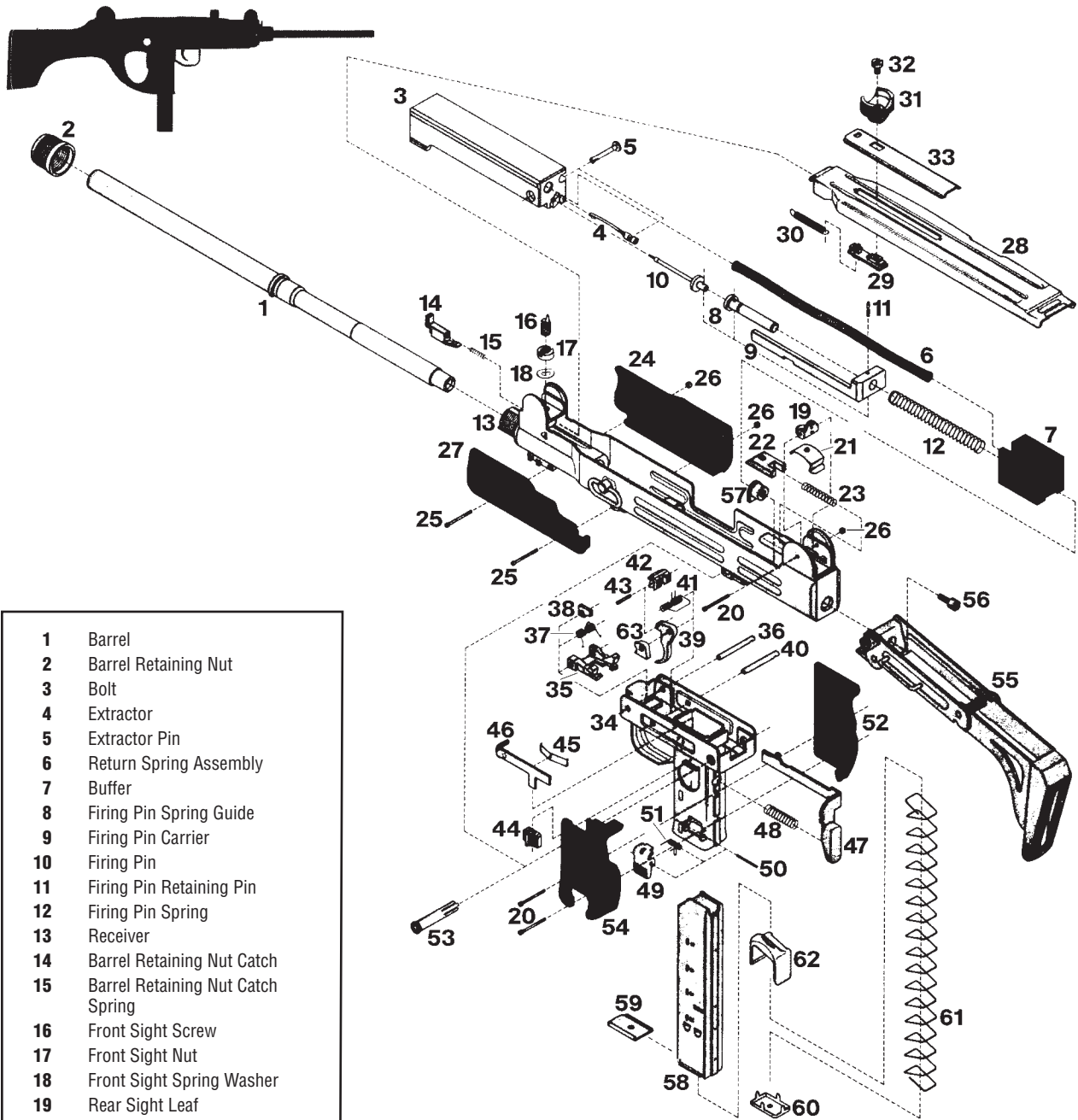
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|----|--------------------------------|----|------------------------------|----|----------------------------|
| 1 | Rear Sight Elevation Pinion | 23 | Bolt Lock Spring | 45 | Trigger Housing |
| 2 | Windage Knob | 24 | Connector Lock Pin | 46 | Trigger Pin |
| 3 | Aperture Sight | 25 | Connector Lock | 47 | Magazine Latch Pin |
| 4 | Rear Sight Cover | 26 | Selector | 48 | Magazine Latch Spring |
| 5 | Rear Sight Base | 27 | Clip Guide Pin | 49 | Magazine Latch |
| 6 | Front Sight Screw | 28 | Cartridge Clip Guide | 50 | Trigger Guard |
| 7 | Front Sight | 29 | Barrel | 51 | Trigger Guard Pin |
| 8 | Flash Suppressor Set Screw | 30 | Receiver | 52 | Connector Rod Assembly |
| 9 | Flash Suppressor Nut | 31 | Firing Pin | 53 | Operating Rod Spring Guide |
| 10 | Flash Suppressor | 32 | Bolt Assembly | 54 | Connector Spring |
| 11 | Gas Cylinder Plug | 33 | Extractor | 55 | Connector Plunger |
| 12 | Gas Piston | 34 | Extractor Plunger and Spring | 56 | Connector Rod Body |
| 13 | Gas Cylinder Lock | 35 | Ejector and Spring | 57 | Operating Rod |
| 14 | Gas Cylinder | 36 | Bolt Roller | 58 | Operating Rod Spring |
| 15 | Gas Cylinder Pin | 37 | Bolt Roller Retainer | | |
| 16 | Gas Cylinder Valve Spindle | 38 | Trigger and Sear Assembly | | |
| 17 | Gas Cylinder Valve Spring | 39 | Hammer Spring Housing | | |
| 18 | Front Band | 40 | Hammer Spring | | |
| 19 | Operating Rod Guide Spring Pin | 41 | Hammer Plunger | | |
| 20 | Operating Rod Guide | 42 | Hammer | | |
| 21 | Bolt Lock Pin | 43 | Safety | | |
| 22 | Bolt Lock | 44 | Safety Spring | | |
- Parts Not Shown**
- Buttplate Assembly
 - Buttplate Screws
 - Stock
 - Rear Swivel
 - Front Swivel
 - Connector Rod Pin

Lightning Rifle



- | | | | |
|----|----------------------------|----|---------------------------------|
| 1 | Receiver | 28 | Extractor |
| 2 | Left Ejector | 29 | Extractor Pin |
| 3 | Right Ejector | 30 | Firing Pin |
| 4 | Ejector Screw (2) | 31 | Firing Pin Lever |
| 5 | Loading Trap | 32 | Firing Pin Lever Pin |
| 6 | Loading Trap Spring | 33 | Slide |
| 7 | Loading Trap Spring Screw | 34 | Carrier |
| 8 | Loading Trap Stop Screw | 35 | Carrier Screw |
| 9 | Side Plate Screw (2) | 36 | Locking Brace |
| 10 | Hammer | 37 | Locking Brace Pin |
| 11 | Hammer Roller | 38 | Barrel (round) |
| 12 | Hammer Roller Pin | 39 | Barrel (half round) |
| 13 | Hammer Safety Pin | 40 | Barrel (octagon) |
| 14 | Hammer Pin | 41 | Standard Magazine Tube |
| 15 | Tang | 42 | Standard Magazine Tube Plug |
| 16 | Tang Screw | 43 | Magazine Spring |
| 17 | Trigger | 44 | Follower |
| 18 | Trigger Spring | 45 | Magazine Lug |
| 19 | Trigger Spring Screw | 46 | Rifle Tube Screw |
| 20 | Main Spring | 47 | Forend Stock Wood R |
| 21 | Main Spring Screw | 48 | Forend Stock Wood L |
| 22 | Magazine Stop Spring | 49 | Grip Escheution (4) |
| 23 | Magazine Stop | 50 | Grip Screw (4) |
| 24 | Magazine Stop Spring Screw | 51 | Butt Stock |
| 25 | Bolt | 52 | Butt Plate, Crescent or Carbine |
| 26 | Top Cover | 53 | Butt Plate Screw (2) |
| 27 | Top Cover Screw | 55 | Trigger and Stop Pin |

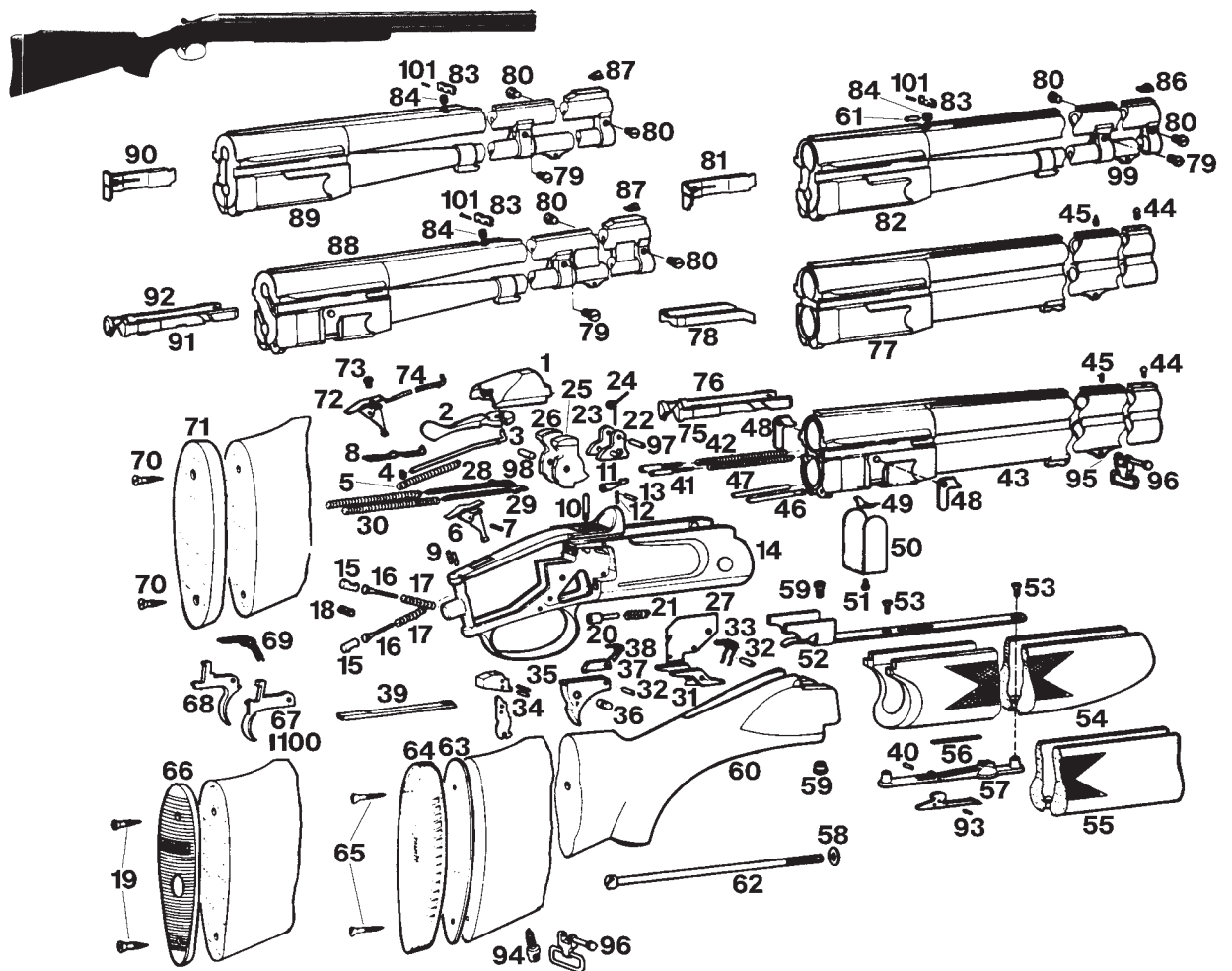
Autoloading Carbine



- 1 Barrel
- 2 Barrel Retaining Nut
- 3 Bolt
- 4 Extractor
- 5 Extractor Pin
- 6 Return Spring Assembly
- 7 Buffer
- 8 Firing Pin Spring Guide
- 9 Firing Pin Carrier
- 10 Firing Pin
- 11 Firing Pin Retaining Pin
- 12 Firing Pin Spring
- 13 Receiver
- 14 Barrel Retaining Nut Catch
- 15 Barrel Retaining Nut Catch Spring
- 16 Front Sight Screw
- 17 Front Sight Nut
- 18 Front Sight Spring Washer
- 19 Rear Sight Leaf
- 20 Rear Sight Pivot Screw
- 21 Rear Sight Leaf Spring
- 22 Cover Catch
- 23 Cover Catch Spring
- 24 Handguard, Right
- 25 Handguard Screws
- 26 Handguard Screw Nuts
- 27 Handguard, Left
- 28 Cover Body
- 29 Cocking Slide
- 30 Cocking Slide Spring
- 31 Cocking Handle
- 32 Cocking Handle Screw
- 33 Slot Cover Plate
- 34 Grip Body (Trigger Housing)
- 35 Sear

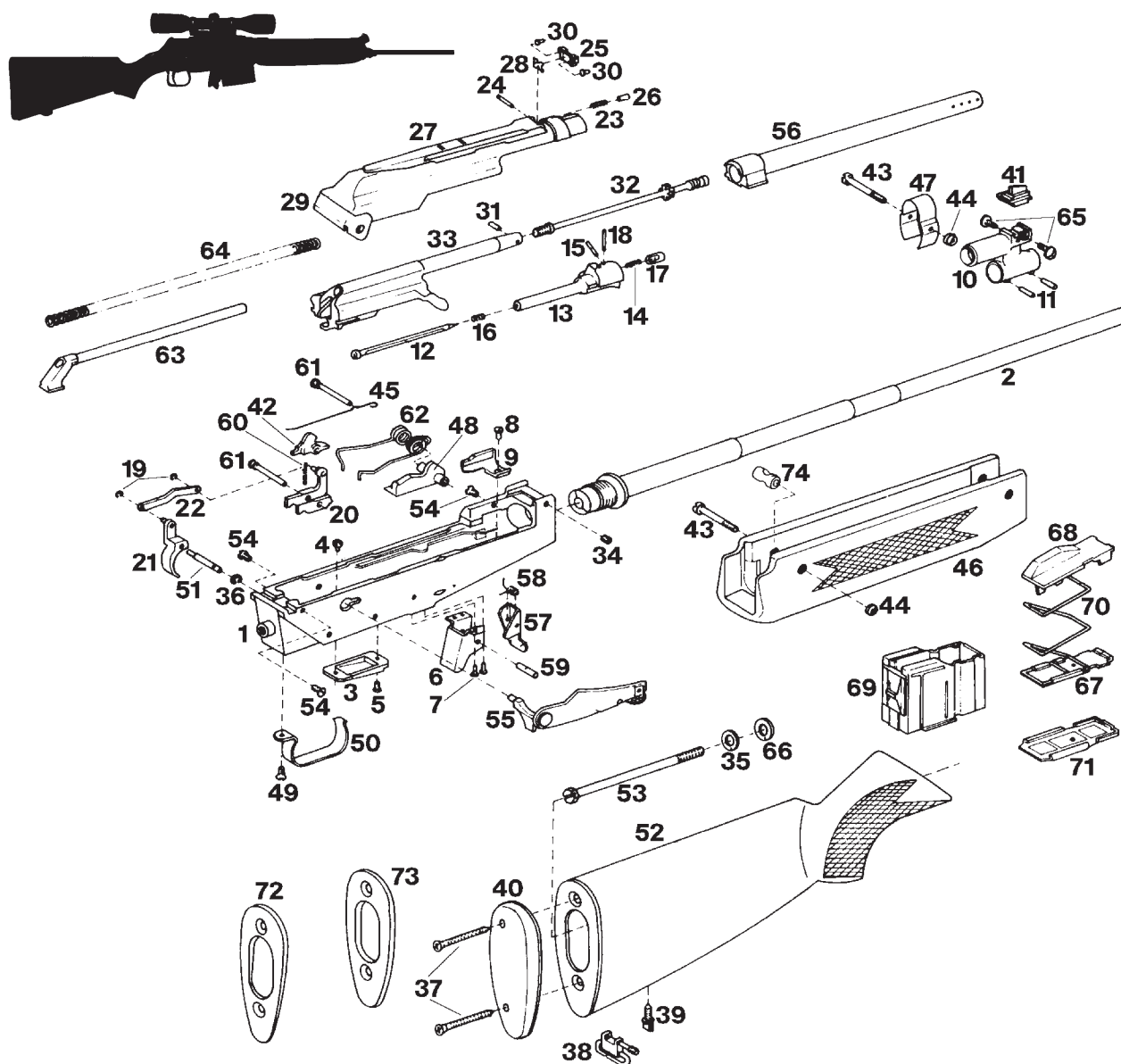
- 36 Sear Axis
- 37 Sear Spring
- 38 Stop Dog
- 39 Trigger
- 40 Trigger Axis
- 41 Trigger Spring
- 42 Interruptor (Disconnecter)
- 43 Trigger Pin
- 44 Change Lever Switch
- 45 Change Lever Spring
- 46 Change Lever
- 47 Safety Grip Lock Assembly
- 48 Safety Grip Lock Spring
- 49 Magazine Catch
- 50 Magazine Catch Pin
- 51 Magazine Catch Spring
- 52 Pistol Grip, Right
- 53 Pistol Grip Split Bushing
- 54 Pistol Grip, Left
- 55 Folding Stock Assembly
- 56 Stock Screw
- 57 Stock Nut
- 58 Magazine
- 59 Magazine Floorplate
- 60 Magazine Spring Retainer
- 61 Magazine Spring
- 62 Magazine Follower
- 63 Trigger Plate

412 Combo



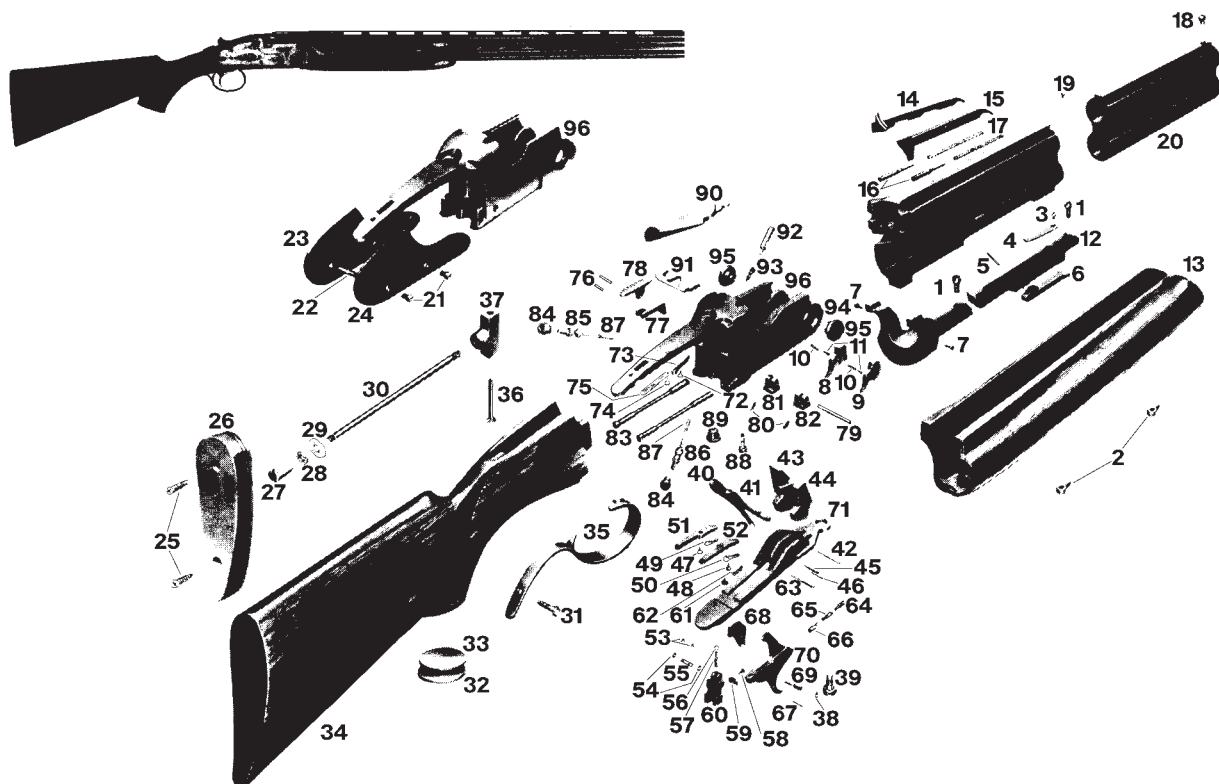
1	Locking Bolt	27	Support Plate	53	Forend Screws	79	Screw
2	Top Snap	28	Mainspring Plunger, Left	54	Forend Wood	80	Screws
3	Top Snap Plunger	29	Mainspring Plunger, Right	55	Forend Wood (Model Vainio)	81	Extractor
4	Top Snap Plunger Washer	30	Mainsprings	56	Forend Snap Spring	82	Barrels Complete, Combination
5	Top Snap Spring	31	Sear	57	Forend Snap Assembly	83	Sight Plate
6	Safety Button	32	Trigger Pins	58	Stock Bolt Washer	84	Spring
7	Safety Pin	33	Sear Spring	59	Forend Nut	85	Crank Pin
8	Safety Spring	34	Inertia Block and Pins	60	Stock	86	Sight Bead
9	Indicator	35	Trigger	61	Snap Pin	87	Front Sight
10	Top Snap Pin	36	Selector Button	62	Stock Bolt	88	Barrels Complete, Rifle
11	Top Slide Trip	37	Selector Cam	63	Buttplate Spacer	89	Barrels Complete, Rifle
12	Top Slide Trip Spring	38	Selector Cam Spring	64	Buttplate	90	Extractor
13	Top Slide Trip Pin	39	Cocking Slide	65	Rubber Buttplate Screws	91	Extractor, Right
14	Frame	40	Striker Pin	66	Buttplate VALMET	92	Extractor, Left
15	Strikers	41	Ejector Spring Plungers	67	Rear Trigger	93	Spring Pin
16	Firing Pins	42	Ejector Springs	68	Front Trigger	94	Rear Swivel Bow Body
17	Firing Pin Springs	43	Barrels Complete, Shotgun	69	Trigger Spring	95	Front Swivel Bow Body
18	Striker Pin	44	Front Sight Bead	70	Screws	96	Swivel Bows
19	Screws	45	Rear Sight Bead	71	Buttplate, Curled Birch Wood	97	Cocking Crank Pin
20	Ejector Operating Pin	46	Ejector Operating Rod, Right	72	Safety Button	98	Hammer Pin
21	Ejector Operating Pin Spring	47	Ejector Operating Rod, Left	73	Screw	99	Front Swivel Bow Body
22	Cocking Crank, Right	48	Ejector Trips	74	Safety Spring	100	Trigger Adjusting Screw
23	Cocking Crank, Left	49	Ejector Trip Spring	75	Extractor, Right	101	Sight Adjusting Screw
24	Cocking Slide Spring	50	Covering Plate	76	Extractor, Left		
25	Hammer, Right	51	Covering Plate Screw	77	Barrels Complete, Shotgun		
26	Hammer, Left	52	Forend Iron	78	Extractor		

Hunter Autoloading Rifle



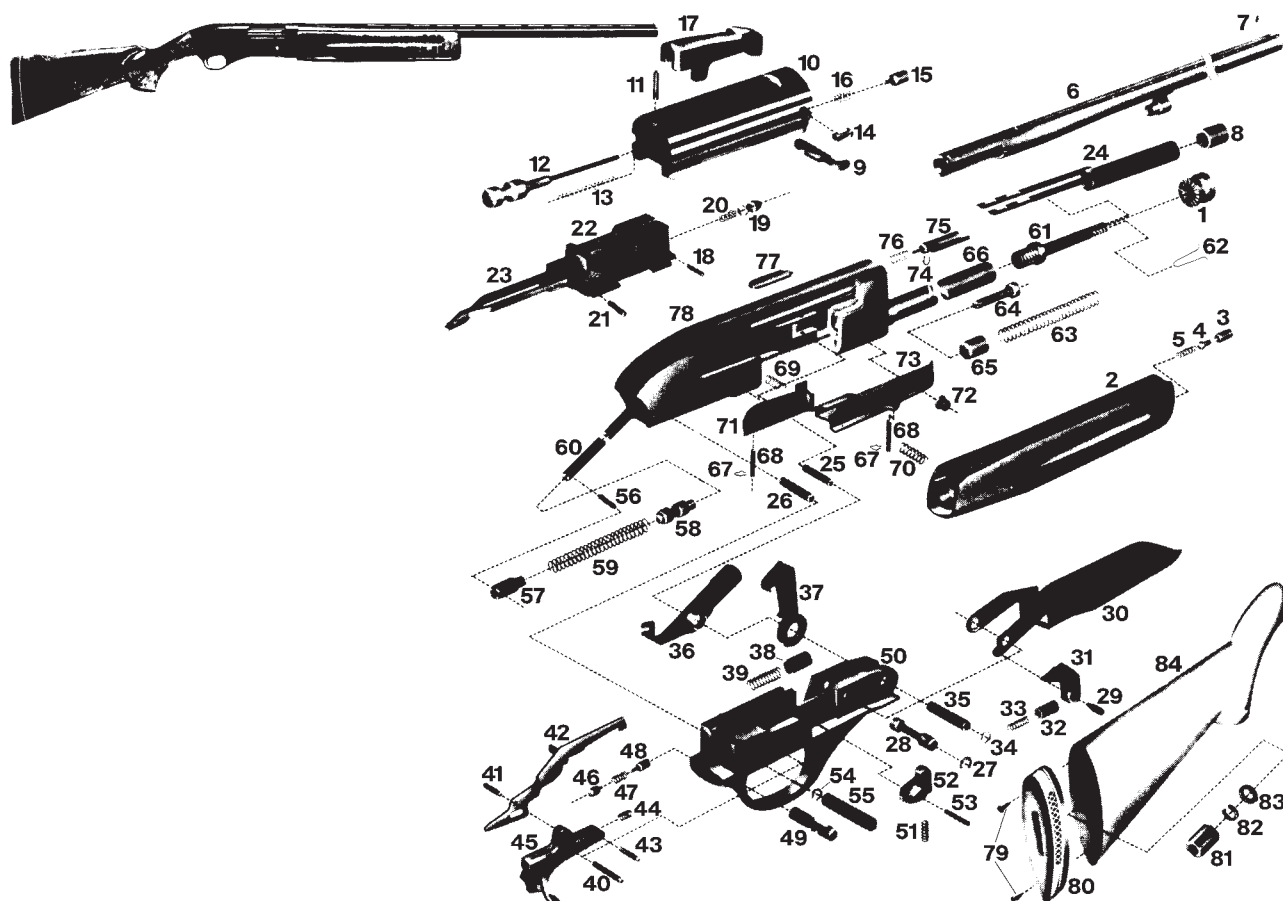
1	Receiver	20	Sear, Complete	39	Sling Swivel Base	58	Magazine Catch Spring
2	Barrel	21	Trigger, Complete	40	Buttplate	59	Magazine Catch Pin
3	Cover Plate	22	Trigger Bar	41	Front Sight Base	60	Sear Spring
4	Trigger Stop	23	Sight Spring	42	Disconnecter	61	Sear Pin
5	Round Head Rivet	24	Sight Plate Pin	43	Forend Screw	62	Hammer Spring
6	Magazine Catch Body	25	Sight Plate Body	44	Forend Nut	63	Recoil Spring Body
7	Rivets	26	Catch Pin	45	Pin Retainer Spring	64	Recoil Spring
8	Cam Plate Rivet	27	Rib	46	Forend	65	Front Sight Adjustment Screws
9	Bolt Cam Plate	28	Sight Plate	47	Forend Band	66	Washer
10	Gas Block	29	Cover, Complete	48	Hammer	67	Spring Plate Assembly
11	Taper Pins	30	Trigger Screws	49	Trigger Guard Screw	68	Feeding Ramp Assembly
12	Firing Pin	31	Tension Pin	50	Trigger Guard	69	Magazine Body Assembly
13	Bolt (Carrier Assembly)	32	Gas Piston	51	Trigger Pin	70	Magazine Spring
14	Extractor Spring	33	Slide	52	Stock	71	Bottom Plate
15	Extractor Pin	34	Retaining Screw	53	Stock Screw	72	Angle Piece
16	Firing Pin Spring	35	Conical Spring Washer	54	Cover Screws	73	Distance Piece, Straight
17	Extractor	36	Retaining Ring	55	Safety Assembly	74	Support Tube
18	Firing Pin Retainer Pin	37	Screws	56	Gas Tube		
19	Retaining Rings	38	Sling Swivel	57	Magazine Catch		

Athena and Orion Over/Under Shotgun



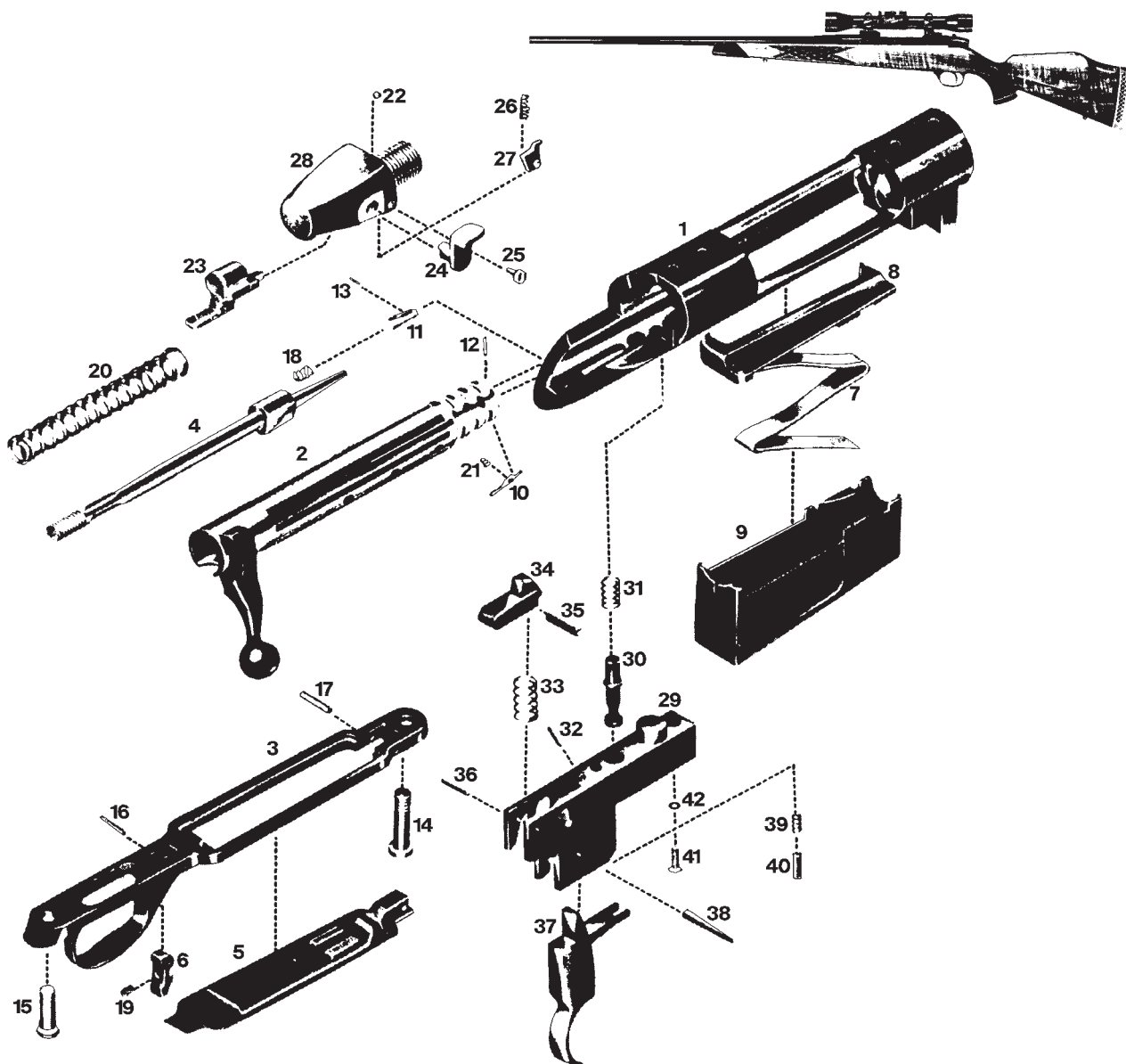
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|--|--|--|
| 1 Forend Piece Screws | 34 Buttstock | 66 Selector Spring Plunger |
| 2 Forend Nuts | 35 Trigger Guard | 67 Connector Guide Plate Pin |
| 3 Forend Lever Spring Retaining Screw | 36 Receiver Tang Screw | 68 Connector Guide Plate |
| 4 Forend Lever Spring | 37 Receiver Shank | 69 Selector Button |
| 5 Forend Lever Pin | 38 Trigger Plate Locking Screw | 70 Trigger |
| 6 Forend Lever | 39 Trigger Plate Screw | 71 Trigger Plate |
| 7 Cocking Lever Screw | 40 Hammer Spring, Left | 72 Top Lever Spring Screw |
| 8 Left Cocking Lever | 41 Hammer Spring, Right | 73 Top Lever Spring |
| 9 Right Cocking Lever | 42 Hammer Pin | 74 Safety Button Spring Retaining Screw |
| 10 Cocking Lever Springs | 43 Hammer, Left | 75 Safety Button Spring |
| 11 Cocking Lever Spring Plungers | 44 Hammer, Right | 76 Safety Button Pins |
| 12 Forend Piece | 45 Hammer Spring Retaining Pin | 77 Trigger Block |
| 13 Forend | 46 Sear Pin | 78 Safety Button |
| 14 Ejector, Left | 47 Sear Spring Retaining Screw, Left | 79 Cocking Piece Pin |
| 15 Ejector, Right | 48 Sear Spring Retaining Screw, Right | 80 Cocking Piece Retractor Springs |
| 16 Ejector Spring Guides | 49 Sear Spring, Left | 81 Cocking Piece, Left |
| 17 Ejector Springs | 50 Sear Spring, Right | 82 Cocking Piece, Right |
| 18 Front Sight | 51 Sear, Left | 83 Cocking Rods |
| 19 Middle Sight | 52 Sear, Right | 84 Firing Pin Retainers |
| 20 Barrel Assembly | 53 Connector Pin Snap Rings | 85 Firing Pin, Over (Long) |
| 21 Sideplate Screws | 54 Connector Pin Washers | 86 Firing Pin, Under (Short) |
| 22 Sideplate Spacer Rod | 55 Connector Pin | 87 Firing Pin Retractor Springs |
| 23 Sideplate, Left | 56 Connector Spring Plunger | 88 Top Lever Shaft Screw |
| 24 Sideplate, Right | 57 Connector Spring | 89 Top Lever Shaft |
| 25 Recoil Pad Screws | 58 Mechanical Switchover Screw | 90 Top Lever |
| 26 Recoil Pad | 59 Mechanical Switchover | 91 Locking Piece |
| 27 Stock Bolt Nut | 60 Connector | 92 Locking Piece Retainer |
| 28 Stock Bolt Spring Washer | 61 Trigger Spring Retaining Screw | 93 Locking Piece Retainer Spring |
| 29 Stock Bolt Washer | 62 Trigger Spring | 94 Pivot Retainer Screw |
| 30 Stock Bolt | 63 Trigger Pin | 95 Pivots |
| 31 Trigger Guard Screw | 64 Selector Spring Screw | 96 Receiver |
| 32 Pistol Grip Cap | 65 Selector Spring | |
| 33 Spacer | | |

Centurion Autoloading Shotgun



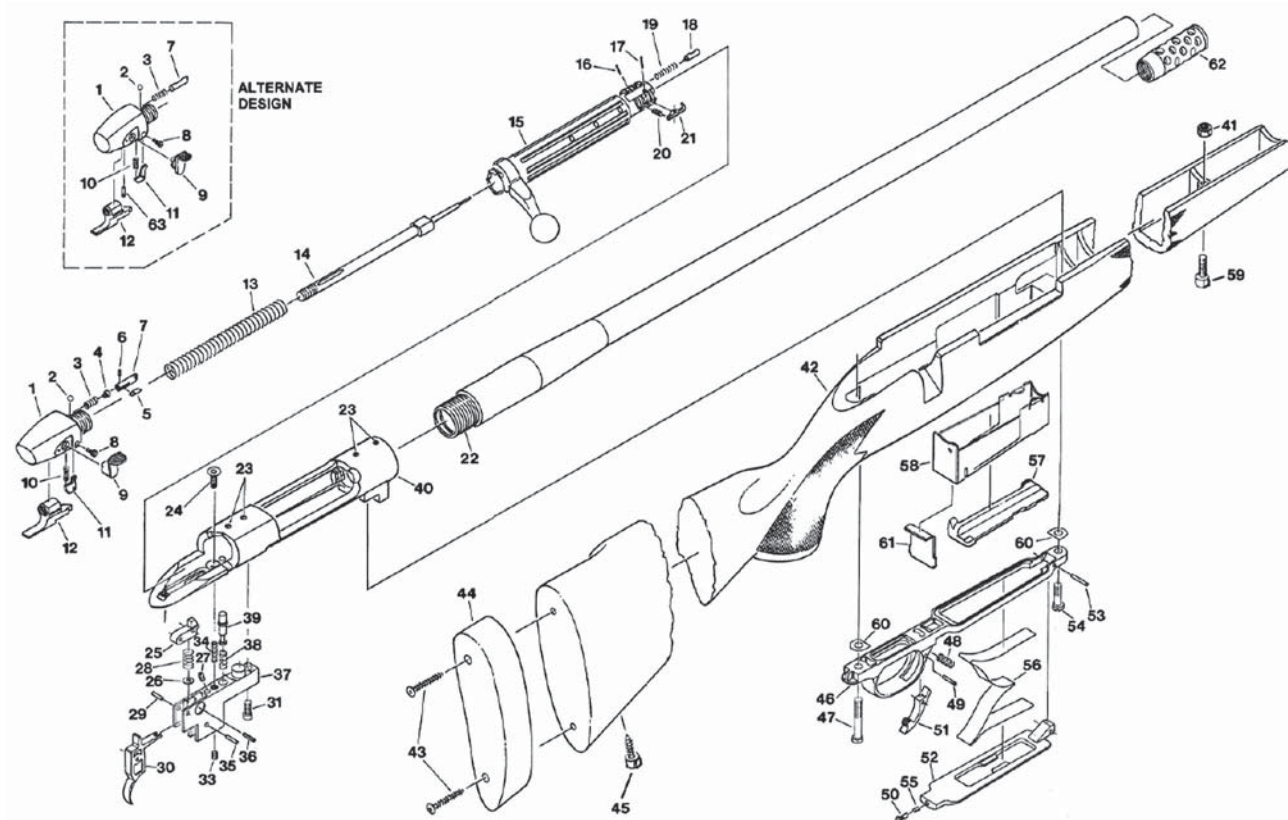
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|-------------------------------|----------------------------|----------------------------|
| 1 Forend Cap | 29 Lifter Dog Pin | 57 Action Tube Plug |
| 2 Forend | 30 Lifter | 58 Action Tube Follower |
| 3 Forend Cap Plunger Guide | 31 Lifter Dog | 59 Action Tube Spring |
| 4 Forend Cap Plunger | 32 Dog Follower | 60 Action Tube |
| 5 Plunger Spring | 33 Dog Follower Spring | 61 Magazine Extension |
| 6 Barrel | 34 Detent Spring | 62 Extension Retainer |
| 7 Front Sight | 35 Hammer Pivot Tube | 63 Magazine Spring |
| 8 Gas Piston | 36 Lock Shaft Assembly | 64 Magazine Plug |
| 9 Operating Handle | 37 Hammer | 65 Magazine Follower |
| 10 Bolt | 38 Hammer Plunger | 66 Magazine Tube |
| 11 Retaining Pin | 39 Hammer Plunger Spring | 67 Latch Pin Retainers |
| 12 Firing Pin | 40 Trigger Pin | 68 Latch Pins |
| 13 Firing Pin Spring | 41 Disconnecter Pin | 69 Latch Spring |
| 14 Extractor | 42 Disconnecter | 70 Blocker Spring |
| 15 Extractor Plunger | 43 Trigger Spring Pin | 71 Feed Latch |
| 16 Extractor Spring | 44 Trigger Spring | 72 Bolt Release Button |
| 17 Locking Block | 45 Trigger | 73 Blocker Assembly |
| 18 Retaining Pin | 46 Retainer Screw | 74 Ejector Retainer |
| 19 Carrier Plunger | 47 Safety Spring | 75 Ejector |
| 20 Plunger Spring | 48 Safety Plunger | 76 Ejector Spring |
| 21 Carrier Extension Pin | 49 Safety Button | 77 Receiver Insert |
| 22 Carrier | 50 Trigger Frame | 78 Receiver |
| 23 Carrier Extension Assembly | 51 Sear Spring | 79 Recoil Pad Screws |
| 24 Slide | 52 Sear | 80 Recoil Pad |
| 25 Front Trigger Frame Pin | 53 Sear Pin | 81 Action Tube Nut |
| 26 Rear Trigger Frame Pin | 54 Detent Spring | 82 Action Tube Lock Washer |
| 27 Retaining Ring | 55 Rear Trigger Frame Tube | 83 Buttstock Washer |
| 28 Lifter Pivot | 56 Action Tube Plug Pin | 84 Buttstock |

Mark V Bolt-Action Rifle



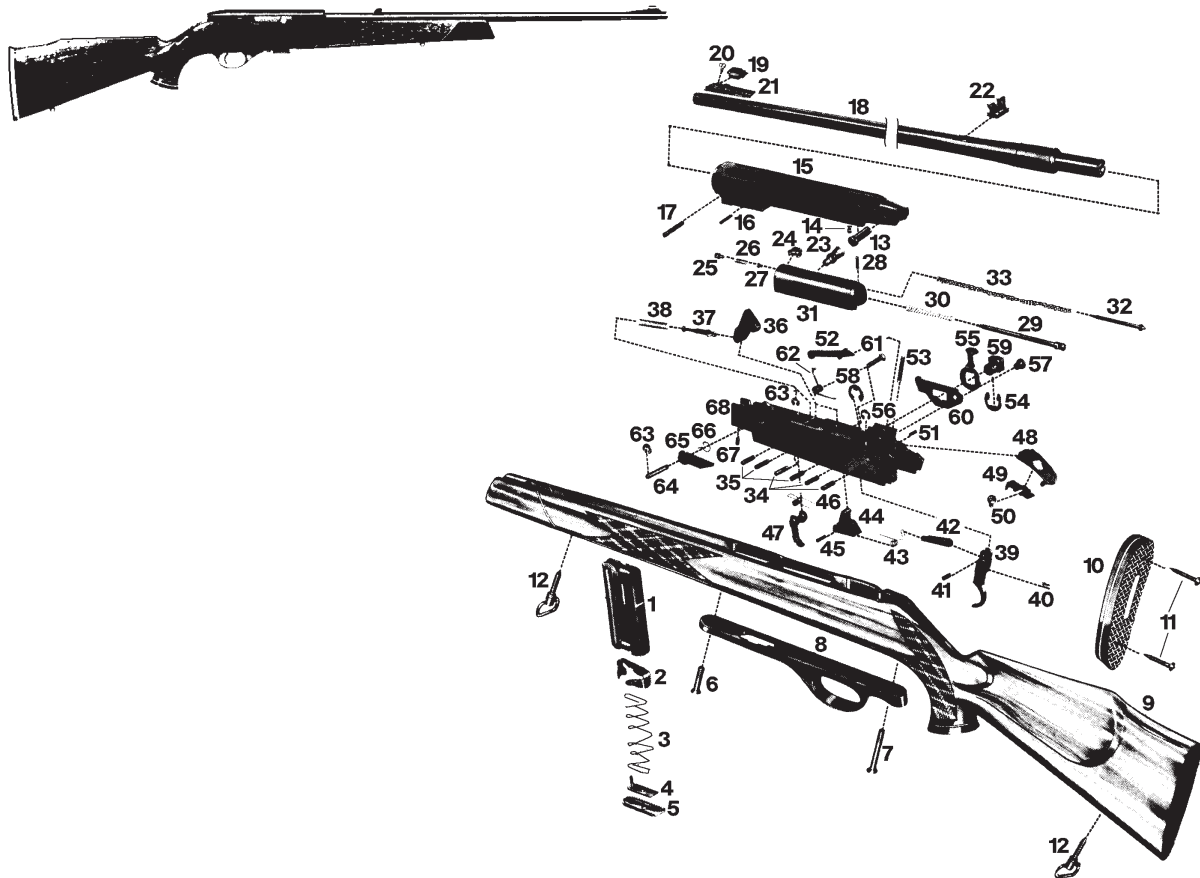
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|------------------------------|----------------------------|---|
| 1 Receiver | 18 Ejector Spring | 35 Sear Lock Pin |
| 2 Bolt Body | 19 Floorplate Catch Spring | 36 Sear Pin |
| 3 Trigger Guard | 20 Firing Pin Spring | 37 Trigger |
| 4 Firing Pin | 21 Extractor Spring | 38 Trigger Pin |
| 5 Floorplate | 22 Retainer Ball | 39 Trigger Spring |
| 6 Floorplate Catch | 23 Cocking Piece | 40 Pull Weight Adjustment Screw |
| 7 Follower Spring | 24 Safety-Lever | 41 Trigger Housing Attachment Screw, Bottom |
| 8 Magazine Follower | 25 Safety Hook Screw | 42 Star Washer, Bottom Attachment Screw |
| 9 Magazine Box | 26 Safety Spring | |
| 10 Extractor | 27 Safety Hook | |
| 11 Ejector | 28 Bolt Sleeve | |
| 12 Extractor Pin | 29 Trigger Housing | |
| 13 Ejector Pin | 30 Bolt Stop | |
| 14 Front Trigger Guard Screw | 31 Bolt Stop Spring | |
| 15 Rear Trigger Guard Screw | 32 Creep Adjustment Screw | |
| 16 Floorplate Catch Pin | 33 Sear Spring | |
| 17 Floorplate Pin | 34 Sear | |
| | | Parts Not Shown |
| | | Barrel |
| | | Sear Spring Washer |
| | | Stock |
| | | Trigger Housing Attachment Screw, Top |

Mark V American Rifle



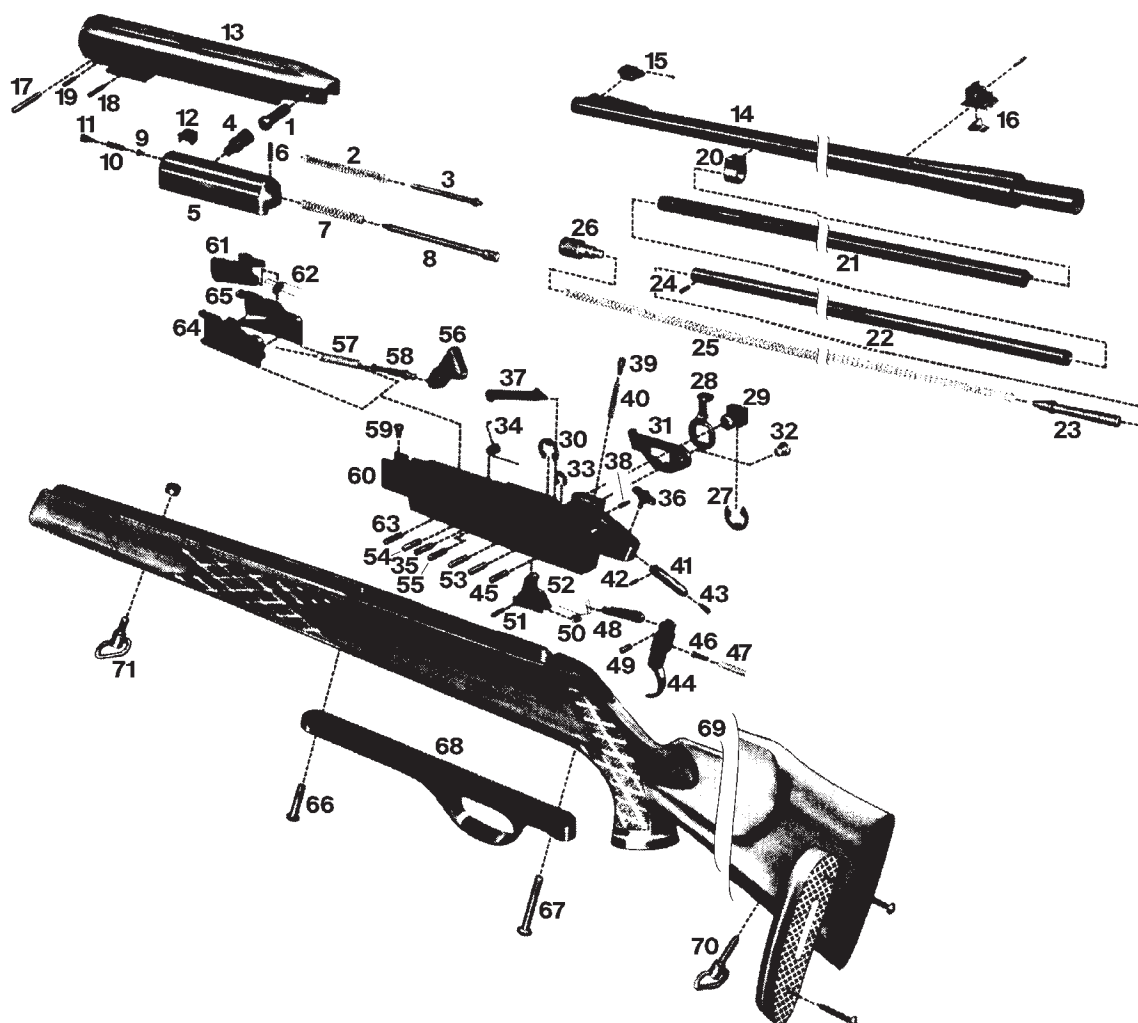
1 Bolt Sleeve	22 Barrel	44 Recoil Pad
2 Ball, Retaining	23 Screw, Plug, Receiver	45 Swivel Stud, Rear
3 Spring, Plunger	24 Screw, Top Trigger Housing	46 Trigger Guard
4 Plunger, Bolt Sleeve Lock	25 Sear	47 Screw, Trigger Guard Rear
5 Retainer Leaf, Bolt Sleeve Lock	26 Washer, Sear Spring	48 Spring, Floorplate Catch
6 Pin, Retainer Leaf	27 Screw, Creep Adjustment	49 Pin, Floorplate Catch
7 Bolt Sleeve Lock	28 Spring, Sear	50 Post, Floorplate
8 Screw, Safety Lever	29 Pin, Sear	51 Latch, Floorplate
9 Safety Lever	30 Trigger	52 Floorplate
10 Spring, Safety Hook	31 Screw, Bottom Trigger Housing	53 Pin, Floorplate
11 Safety Hook	33 Screw, Weight Adjustment	54 Screw, Trigger Guard Front
12 Cocking Piece	34 Spring, Trigger	55 Spring, Post
13 Spring, Firing Pin	35 Pin, Trigger	56 Spring, Follower
14 Firing Pin	36 Pin, Sear Lock	57 Follower
15 Bolt Body	37 Trigger Housing	58 Magazine Box
16 Pin, Ejector	38 Spring, Bolt Stop	59 Swivel Stud, Front
17 Pin, Extractor	39 Bolt Stop	60 Shim
18 Ejector	40 Receiver	61 Insert, Magazine Box
19 Spring, Ejector	41 Nut, Swivel Stud Front	62 Accubrake
20 Spring, Extractor	42 Stock	63 Screw, Bolt Sleeve Lock
21 Extractor	43 Screw, Recoil Pad	

Mark XXII (Clip) Autoloading Rifle



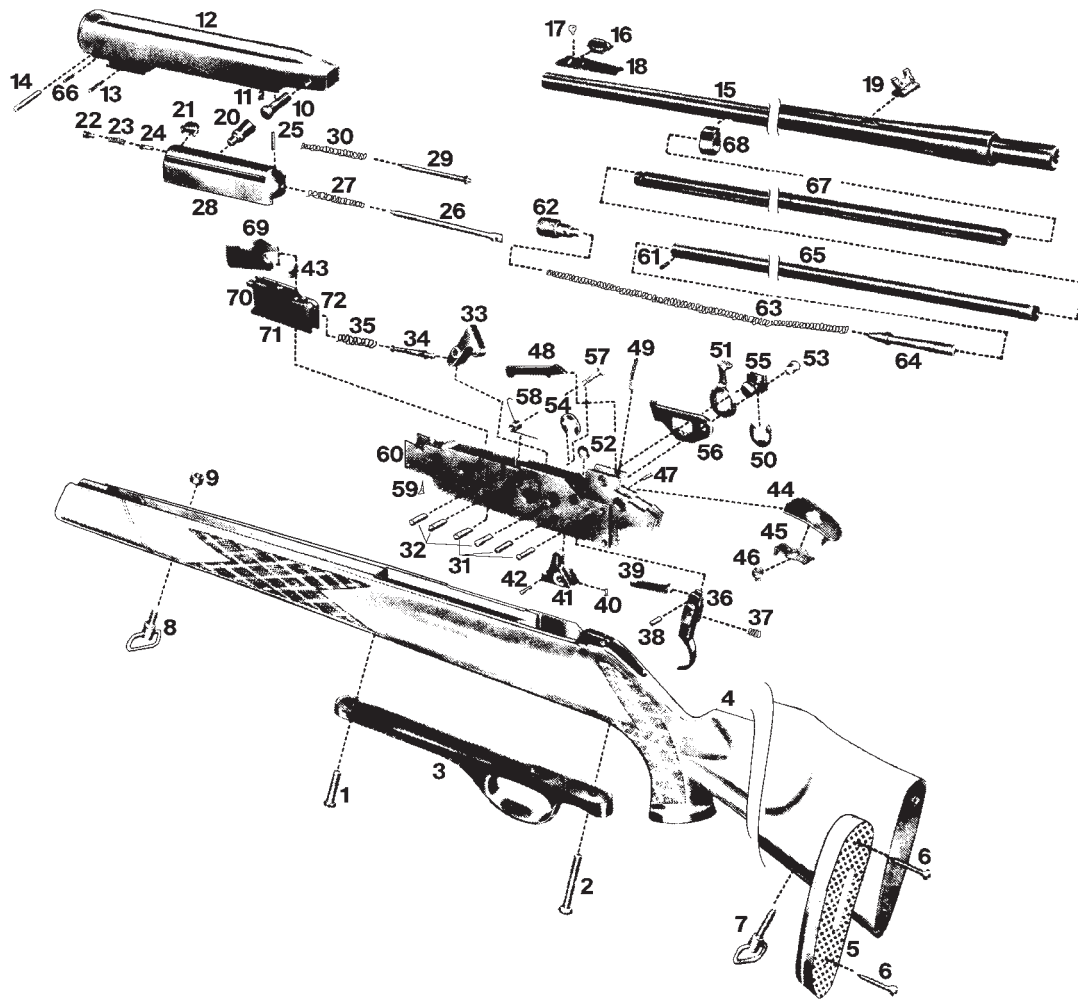
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|------------------------------|---|--------------------------------------|
| 1 Magazine Box | 25 Extractor Plunger | 48 Safety Tang Plate |
| 2 Magazine Follower | 26 Extractor Spring | 49 Safety Slide |
| 3 Magazine Spring | 27 Operating Handle Plunger | 50 Safety Button |
| 4 Magazine Shoe Retainer | 28 Firing Pin Retaining Pin | 51 Safety-Lever Pin |
| 5 Magazine Shoe | 29 Firing Pin | 52 Safety-Lever |
| 6 Trigger Guard Screw, Front | 30 Firing Pin Spring | 53 Safety-Lever Spring |
| 7 Trigger Guard Screw, Rear | 31 Bolt | 54 Selector Stud Retaining Ring |
| 8 Trigger Guard | 32 Recoil Spring Guide | 55 Selector Lever |
| 9 Stock | 33 Recoil Spring | 56 Selector Lever Pin Retaining Ring |
| 10 Buttpad | 34 Hammer, Sear and Trigger Pins | 57 Selector Lever Plate Pin |
| 11 Buttpad Screws | 35 Hammer Stop, Magazine Release and Sear Stop Pins | 58 Selector Stud Lock Ring |
| 12 Sling Swivel Assembly | 36 Hammer | 59 Selector Stud |
| 13 Takedown Pin | 37 Hammer Spring Guide | 60 Selector Lever Plate |
| 14 Takedown Pin Spring | 38 Hammer Spring | 61 Trigger Assembly Cross Screw |
| 15 Receiver | 39 Trigger | 62 Selector Spring |
| 16 Locating Pin | 40 Trigger Spring | 63 Bolt Lock Pin Retaining Ring |
| 17 Barrel Pin | 41 Disconnecter Pin | 64 Bolt Lock Pin |
| 18 Barrel | 42 Disconnecter | 65 Bolt Lock Lever |
| 19 Front Sight | 43 Disconnecter Spring | 66 Bolt Lock Spring |
| 20 Front Sight Ramp Screw | 44 Sear | 67 Tension Screw |
| 21 Front Sight Ramp | 45 Disconnecter Spring Pin | 68 Trigger Frame Assembly |
| 22 Rear Sight | 46 Magazine Release Spring | |
| 23 Operating Handle | 47 Magazine Release | |
| 24 Extractor | | |

Mark XXII (Tube) Autoloading Rifle (Pre-1982)



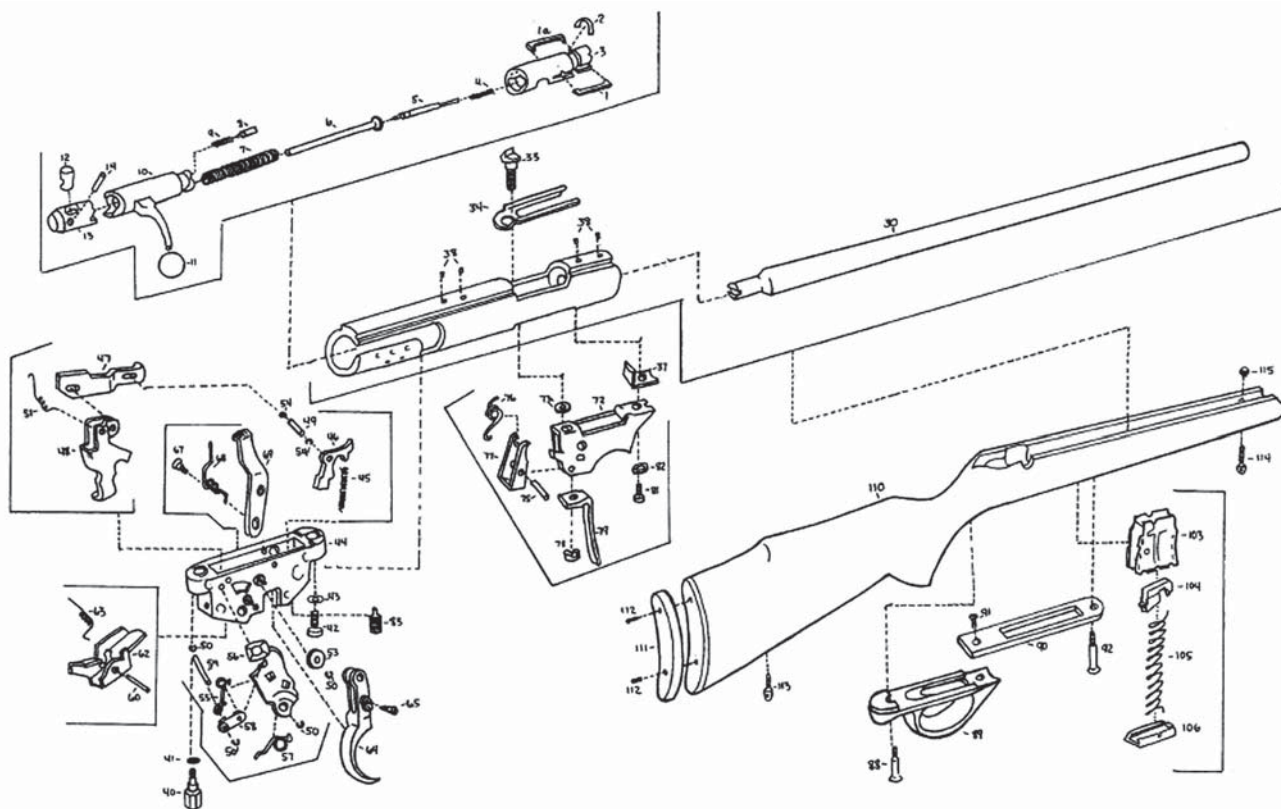
1	Takedown Pin	25	Magazine Spring	48	Disconnecter
2	Recoil Spring	26	Magazine Plug	49	Disconnecter Pin
3	Recoil Spring Guide	27	Selector Stud Retaining Ring	50	Disconnecter Spring
4	Operating Handle	28	Selector Lever	51	Disconnecter Spring Pin
5	Bolt	29	Selector Stud	52	Sear
6	Firing Pin Retaining Pin	30	Selector Stud Lock Ring	53	Sear Pin
7	Firing Pin Spring	31	Selector Lever Plate	54	Hammer Stop Pin
8	Firing Pin	32	Selector Lever Plate Pin	55	Hammer Pin
9	Operating Plunger	33	Selector Lever Pin Retaining Ring	56	Hammer
10	Extractor Spring	34	Selector Spring	57	Hammer Spring
11	Extractor Plunger	35	Selector Lever Spring Pin	58	Hammer Spring Guide
12	Extractor	36	Safety	59	Tension Screw
13	Receiver	37	Safety-Lever	60	Frame
14	Barrel	38	Safety-Lever Pin	61	Lifter
15	Front Sight	39	Safety-Lever Plunger	62	Lifter Spring
16	Rear Sight	40	Safety-Lever Plunger Spring	63	Lifter Spring Pin
17	Barrel Pin	41	Safety Plunger	64	Left Cartridge Guide
18	Retaining Pin	42	Safety Plunger Pin	65	Right Cartridge Guide
19	Frame Retaining Pin	43	Safety Lock Screw	66	Front Trigger Guard Screw
20	Magazine Ring	44	Trigger	67	Rear Trigger Guard Screw
21	Outer Magazine Tube	45	Trigger Pin	68	Trigger Guard
22	Inner Magazine Tube	46	Trigger Plunger	69	Stock
23	Magazine Follower	47	Trigger Plunger Spring	70	Rear Swivel
24	Magazine Plug Pin			71	Front Swivel

Mark XXII (Tube) Autoloading Rifle (Post-1982)



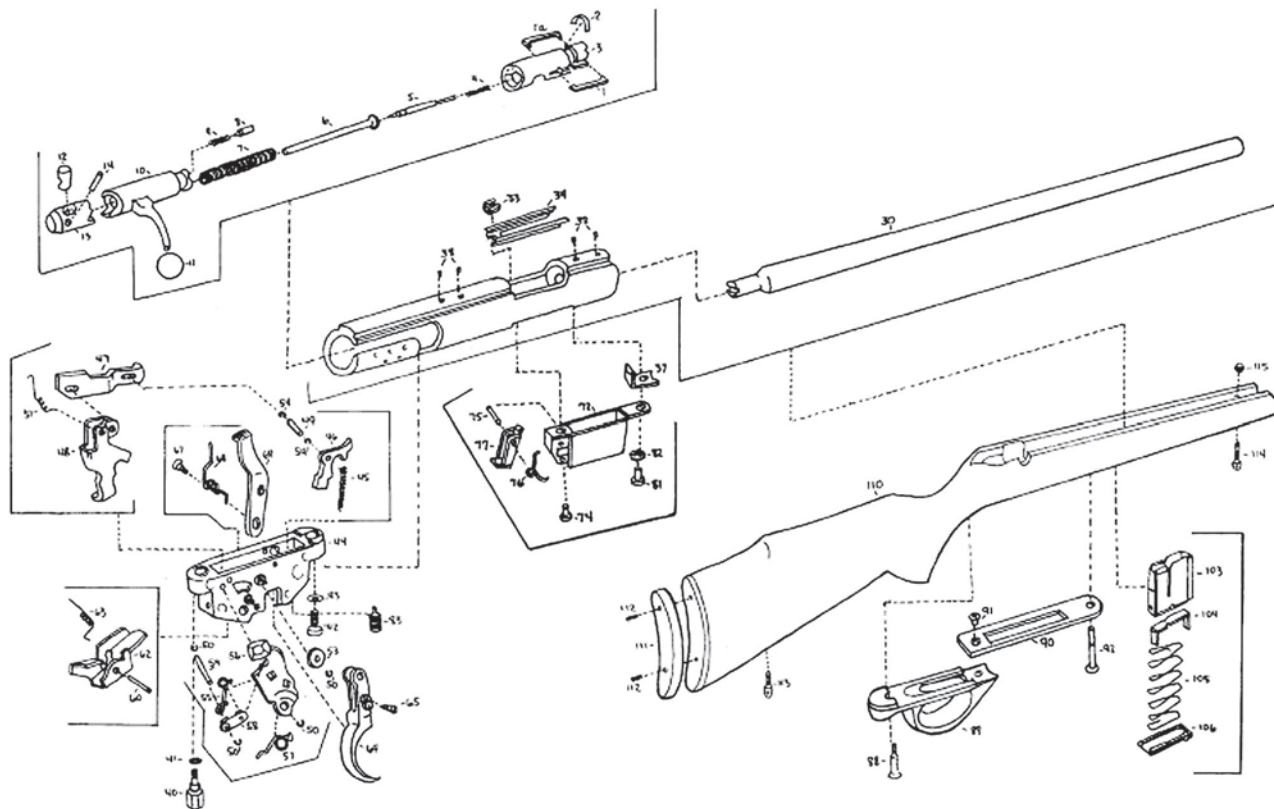
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|-------------------------------|--|--------------------------------------|
| 1 Front Trigger Guard Screw | 25 Firing Pin Retaining Pin | 49 Safety-Lever Spring |
| 2 Rear Trigger Guard Screw | 26 Firing Pin | 50 Selector Stud Retaining Ring |
| 3 Trigger Guard | 27 Firing Pin Spring | 51 Selector Lever |
| 4 Stock | 28 Bolt | 52 Selector Lever Pin Retaining Ring |
| 5 Buttpad | 29 Recoil Spring Guide | 53 Selector Lever Plate Pin |
| 6 Buttpad Screws | 30 Recoil Spring | 54 Selector Stud Lock Ring |
| 7 Rear Sling Swivel Assembly | 31 Hammer, Sear and Trigger Pins | 55 Selector Stud |
| 8 Front Sling Swivel Assembly | 32 Hammer Stop, Sear Stop and Lifter Spring Pins | 56 Selector Lever Plate |
| 9 Front Sling Swivel Nut | 33 Hammer | 57 Trigger Assembly Cross Screw |
| 10 Takedown Pin | 34 Hammer Spring Guide | 58 Selector Spring |
| 11 Takedown Pin Spring | 35 Hammer Spring | 59 Tension Screw |
| 12 Receiver | 36 Trigger | 60 Trigger Frame Assembly |
| 13 Locating Pin | 37 Trigger Spring | 61 Magazine Plug Pin |
| 14 Barrel Pin | 38 Disconnecter Pin | 62 Magazine Plug |
| 15 Barrel | 39 Disconnecter | 63 Magazine Spring |
| 16 Front Sight | 40 Disconnecter Spring | 64 Magazine Follower |
| 17 Front Sight Ramp Screw | 41 Sear | 65 Inner Magazine Tube |
| 18 Front Sight Ramp | 42 Disconnecter Spring Pin | 66 Magazine Tube Pin |
| 19 Rear Sight | 43 Lifter Spring | 67 Outer Magazine Tube |
| 20 Operating Handle | 44 Safety Tang Plate | 68 Magazine Ring |
| 21 Extractor | 45 Safety Slide | 69 Lifter |
| 22 Extractor Plunger | 46 Safety Button | 70 Cartridge Guide Assembly |
| 23 Extractor Spring | 47 Safety-Lever Pin | 71 Left Cartridge Guide |
| 24 Operating Handle Plunger | 48 Safety-Lever | 72 Right Cartridge Guide |

Mark XXII 17HMR Rifle



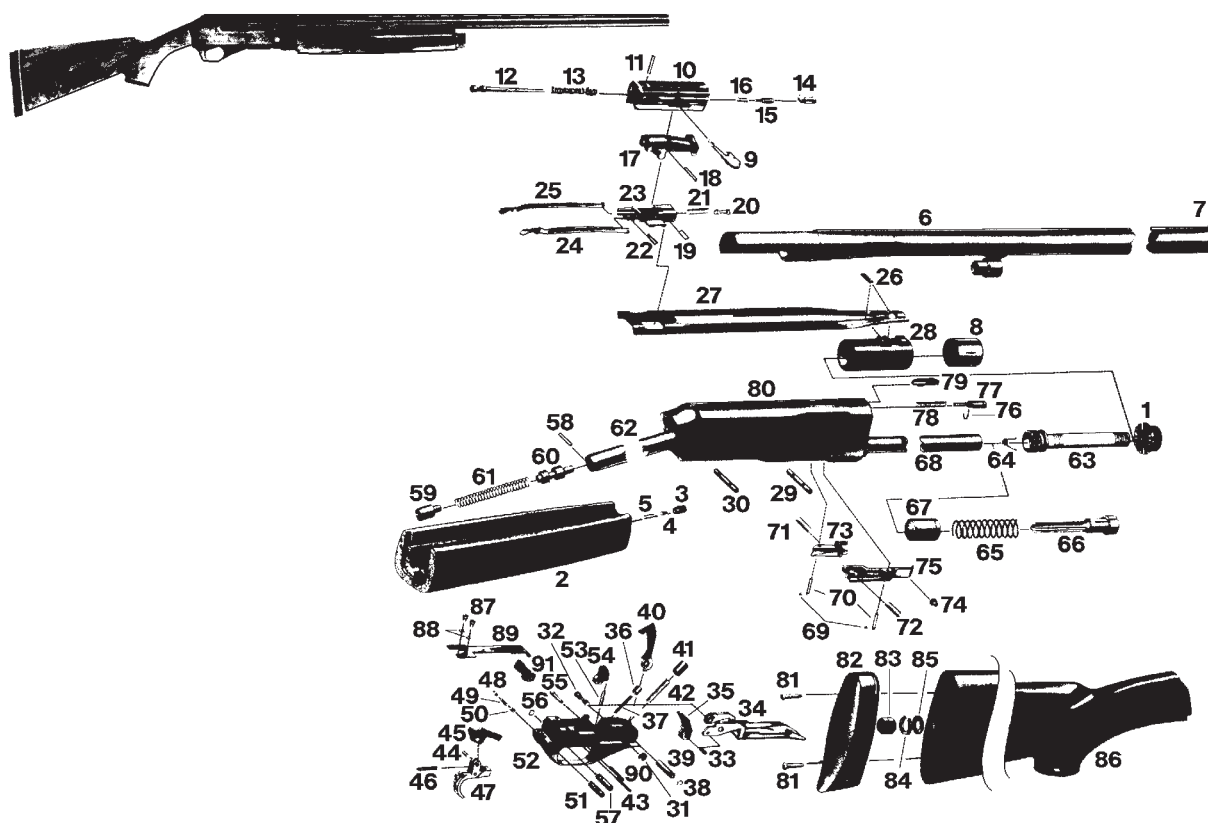
1 Extractor	45 Spring, Trigger	74 Screw
1A Cartridge Retainer	46 Cam Lever	75 Pin, Cylindrical
2 Spring Clamp	47 Release Plunger	76 Spring, Torsion
3 Bolt Head	48 Catch link	77 Screw, Trigger Guard Front
4 Spring, Compression	49 Pin	78 Spring, Post
5 Firing Pin	50 Retaining Clip	79 Spring, Follower
6 Pin, Striker	51 Spring, Torsion	81 Follower
7 Spring, Striker	53 Washer	82 Magazine Box
8 Catch Bolt	54 Retaining Clip	88 Swivel Stud, Front
9 Spring, Compression	55 Spring, Torsion	89 Shim
10 Bolt	56 Safety Lever	90 Floor Plate
11 Bolt Knob	57 Spring	91 Screw
12 Bolt Guide	58 Lever Catch	92 Screw
13 Cocking Piece	59 Pin	103 Magazine Tube
14 Pin, Cylindrical	60 Pin, Cylindrical	104 Magazine Follower
30 Barrel	61 Pin, Cylindrical	105 Follower Spring
33 Ejector	62 Latch Release	106 Magazine Floor Plate
34 Bolt Guide	63 Spring, Torsion	110 Stock
37 Cartridge Guide	64 Trigger	111 Recoil Pad
38 Screw, Set	65 Screw, Adjusting	112 Screw, Recoil Pad
40 Threaded Bolt	67 Screw, Shoulder	113 Swivel Stud, Rear
41 Spacer	68 Spring, Torsion	114 Swivel Stud, Front
42 Screw	69 Bolt Release Lever	115 Nut, Front Swivel Stud
43 Spring Washer	72 Magazine Guide	
44 Trigger Housing	73 Washer	

Mark XXII .22 Rifle



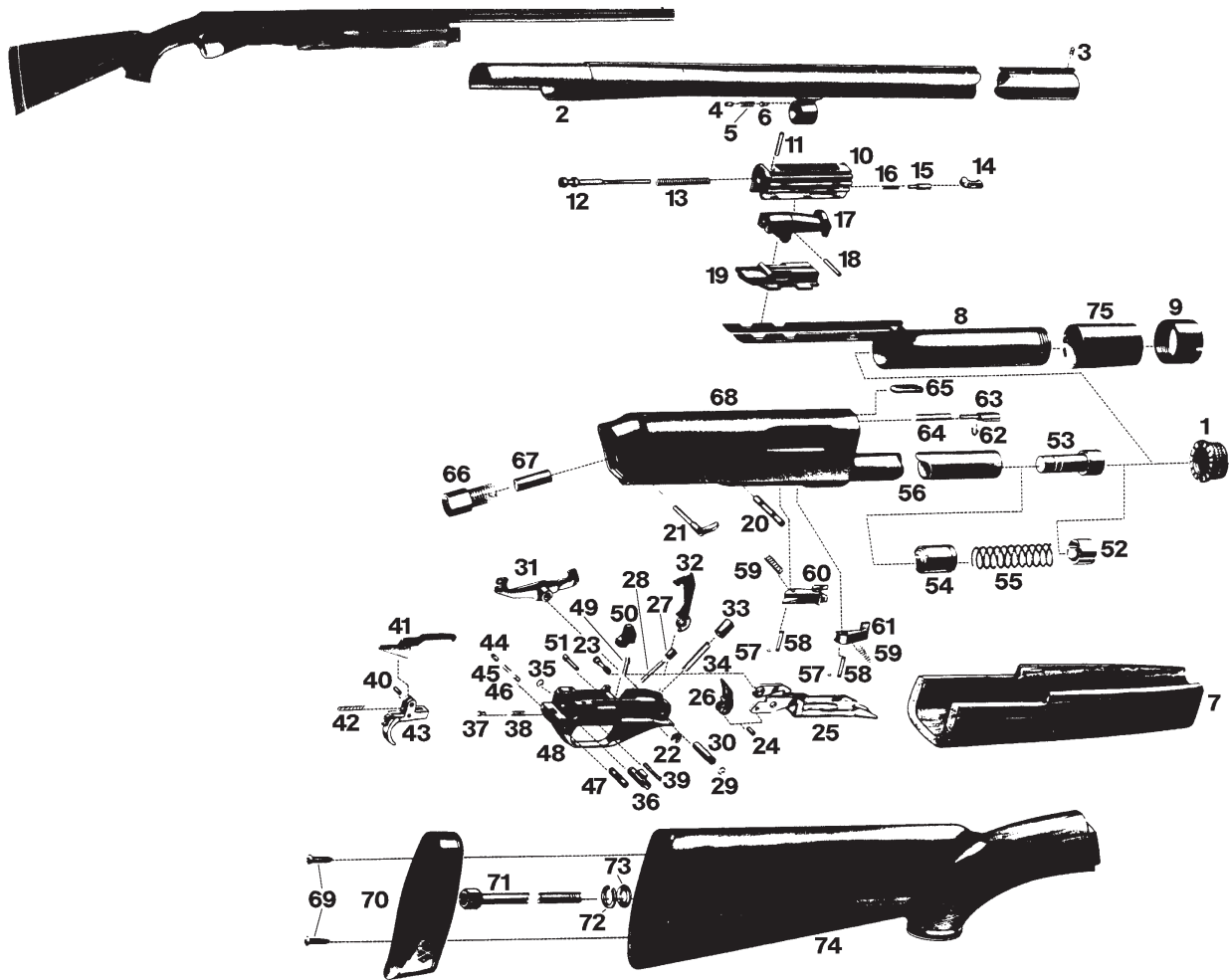
1	Extractor	45	Spring, Trigger	74	Screw
1A	Cartridge Retainer	46	Cam Lever	75	Pin, Cylindrical
2	Spring Clamp	47	Release Plunger	76	Spring, Torsion
3	Bolt Head	48	Catch link	77	Magazine Retainer
4	Spring, Compression	49	Pin	78	Nut
5	Firing Pin	50	Retaining Clip	79	Guide
6	Pin, Striker	51	Spring, Torsion	81	Screw
7	Spring, Striker	53	Washer	82	Spring Washer
8	Catch Bolt	54	Retaining Clip	88	Screw
9	Spring, Compression	55	Spring, Torsion	89	Trigger Guard
10	Bolt	56	Safety Lever	90	Floor Plate
11	Bolt Knob	57	Spring	91	Screw
12	Bolt Guide	58	Lever Catch	92	Screw
13	Cocking Piece	59	Pin	103	Magazine Tube
14	Pin, Cylindrical	60	Pin, Cylindrical	104	Magazine Follower
30	Barrel	61	Pin, Cylindrical	105	Follower Spring
33	Ejector	62	Latch Release	106	Magazine Floor Plate
34	Bolt Guide	63	Spring, Torsion	110	Stock
37	Cartridge Guide	64	Trigger	111	Recoil Pad
38	Screw, Set	65	Screw, Adjusting	112	Screw, Recoil Pad
40	Threaded Bolt	67	Screw, Shoulder	113	Swivel Stud, Rear
41	Spacer	68	Spring, Torsion	114	Swivel Stud, Front
42	Screw	69	Bolt Release Lever	115	Nut, Front Swivel Stud
43	Spring Washer	72	Magazine Guide		
44	Trigger Housing	73	Washer		

Model 82 Autoloading Shotgun



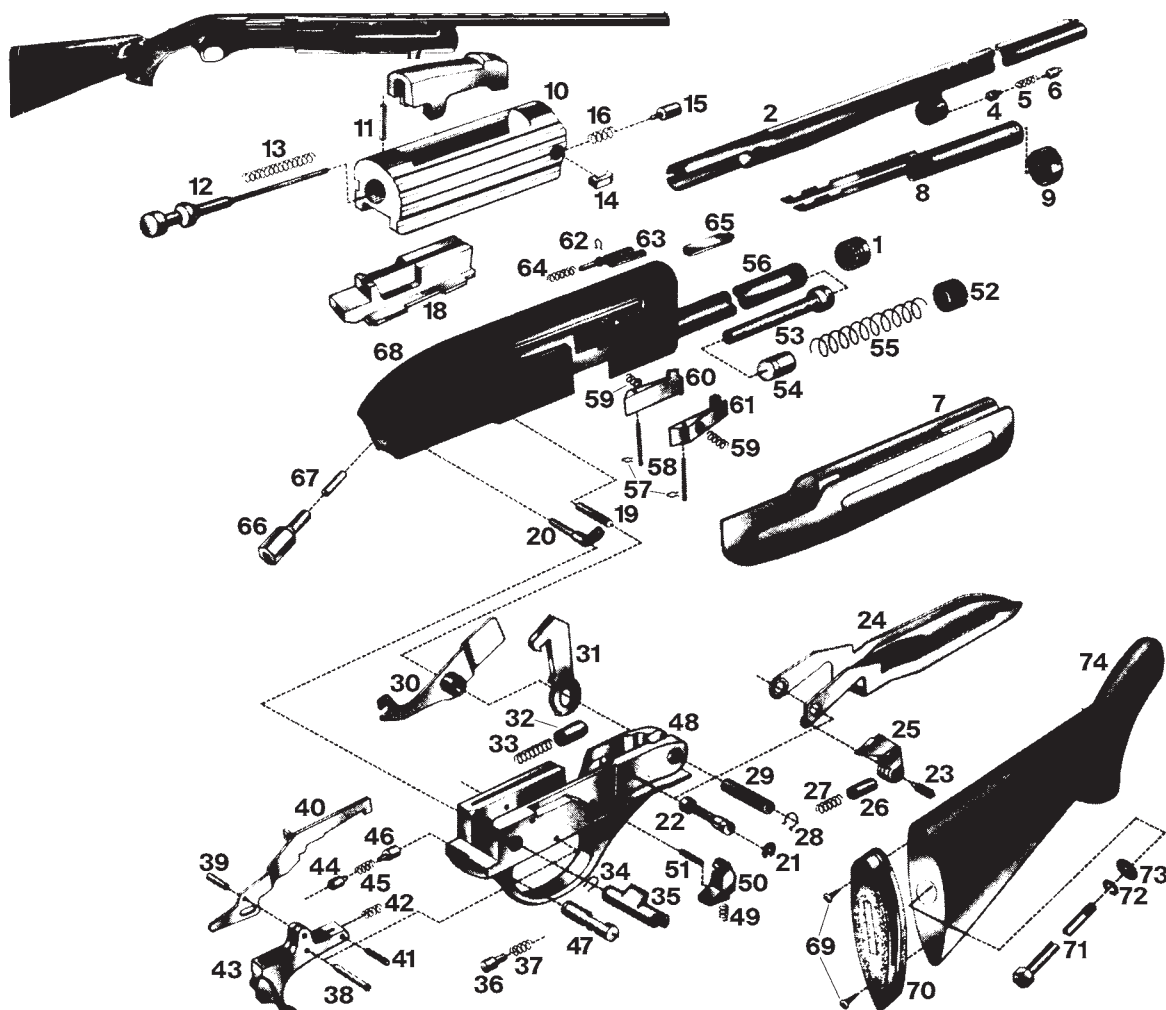
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|--------------------------------|----------------------------|----------------------------|
| 1 Forearm Cap | 32 Lifter Pivot | 63 Magazine Extension |
| 2 Forearm | 33 Lifter Dog Pin | 64 Extension Retainer |
| 3 Forearm Cap Plunger Guide | 34 Lifter | 65 Magazine Spring |
| 4 Forearm Cap Plunger | 35 Lifter Dog | 66 Magazine Plug |
| 5 Plunger Spring | 36 Dog Follower | 67 Magazine Follower |
| 6 Barrel Assembly | 37 Dog Follower Spring | 68 Magazine Tube |
| 7 Front Bead | 38 Detent Spring | 69 Latch Pin Retainers |
| 8 Gas Piston | 39 Hammer Pivot Tube | 70 Latch Pins |
| 9 Operating Handle | 40 Hammer | 71 Latch Spring |
| 10 Bolt | 41 Hammer Plunger | 72 Blocker Spring |
| 11 Firing Pin Retaining Pin | 42 Hammer Plunger Spring | 73 Feed Latch |
| 12 Firing Pin | 43 Trigger Pin | 74 Bolt Release Button |
| 13 Firing Pin Spring | 44 Disconnecter Pin | 75 Blocker Assembly |
| 14 Extractor | 45 Disconnecter | 76 Ejector Retainer |
| 15 Extractor Plunger | 46 Trigger Spring | 77 Ejector |
| 16 Extractor Spring | 47 Trigger | 78 Ejector Spring |
| 17 Locking Block | 48 Retainer Screw | 79 Receiver Insert |
| 18 Locking Block Pin | 49 Safety Spring | 80 Receiver |
| 19 Plunger Retaining Pin | 50 Safety Plunger | 81 Recoil Pad Screw |
| 20 Carrier Plunger | 51 Safety Button | 82 Recoil Pad |
| 21 Plunger Spring | 52 Trigger Frame | 83 Action Tube Nut |
| 22 Carrier Extension Pin | 53 Sear Spring | 84 Action Tube Lock Washer |
| 23 Bolt Carrier | 54 Sear | 85 Buttstock Washer |
| 24 Carrier Extension, Right | 55 Sear Pin | 86 Buttstock |
| 25 Carrier Extension, Left | 56 Detent Spring | 87 Protecting Cover Screws |
| 26 Slide Tube Key | 57 Rear Trigger Frame Tube | 88 Lock Washers |
| 27 Slide Bar | 58 Action Tube Plug Pin | 89 Protecting Cover |
| 28 Slide Tube | 59 Action Tube Plug | 90 Disconnecter Link Pin |
| 29 Front Trigger Frame Pin | 60 Action Tube Follower | 91 Disconnecter Link |
| 30 Rear Trigger Frame Pin | 61 Action Tube Spring | |
| 31 Lifter Pivot Retaining Ring | 62 Action Tube | |

Model 92 Slide-Action Shotgun



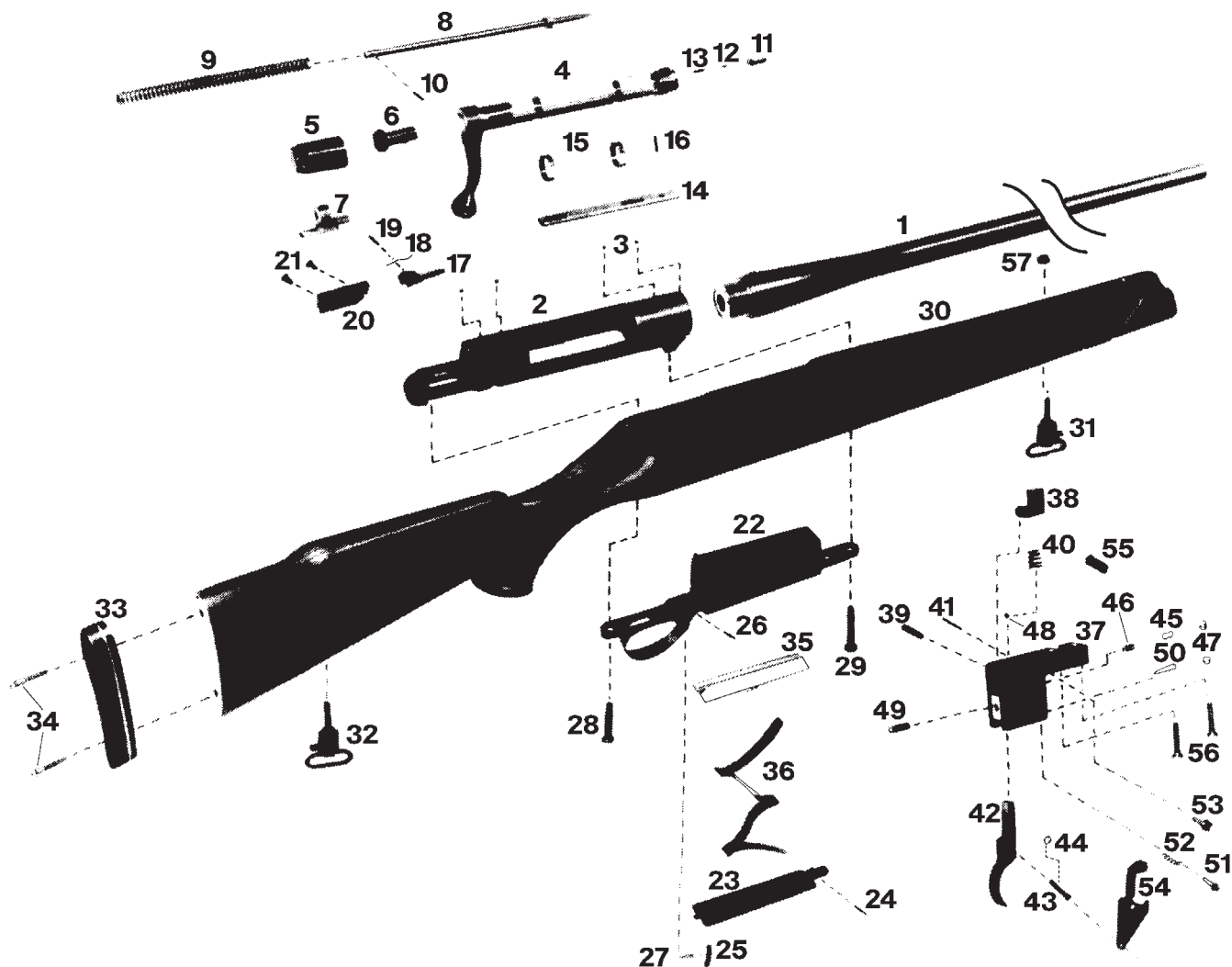
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|-----------------------------|--------------------------|-----------------------------|
| 1 Forearm Cap | 26 Lifter Dog | 51 Sear Pin |
| 2 Barrel Assembly | 27 Dog Follower | 52 Magazine Spring Retainer |
| 3 Front Bead | 28 Dog Follower Spring | 53 Magazine Plug |
| 4 Detent Screw | 29 Detent Spring | 54 Magazine Follower |
| 5 Detent Spring | 30 Hammer Pivot Tube | 55 Magazine Spring |
| 6 Detent Plunger | 31 Lockshaft Assembly | 56 Magazine Tube |
| 7 Forearm | 32 Hammer | 57 Latch Pin Retainers |
| 8 Slide Assembly | 33 Hammer Plunger | 58 Latch Pins |
| 9 Forearm Tube Nut | 34 Hammer Plunger Spring | 59 Latch Springs |
| 10 Bolt | 35 Detent Spring | 60 Feed Latch |
| 11 Firing Pin Retaining Pin | 36 Cam | 61 Blocker |
| 12 Firing Pin | 37 Cam Plunger | 62 Ejector Retainer |
| 13 Firing Pin Spring | 38 Cam Plunger Spring | 63 Ejector |
| 14 Extractor | 39 Trigger Pin | 64 Ejector Spring |
| 15 Extractor Plunger | 40 Disconnecter Pin | 65 Receiver Insert |
| 16 Extractor Spring | 41 Disconnecter | 66 Stock Bolt Adaptor |
| 17 Locking Block | 42 Trigger Spring | 67 Buffer |
| 18 Locking Block Pin | 43 Trigger | 68 Receiver |
| 19 Bolt Carrier | 44 Retainer Screw | 69 Wood Screws |
| 20 Front Trigger Frame Pin | 45 Safety Spring | 70 Recoil Pad |
| 21 Forearm Release Lever | 46 Safety Plunger | 71 Stock Bolt |
| 22 Retaining Ring | 47 Safety Button | 72 Lock Washer |
| 23 Lifter Pivot | 48 Trigger Frame | 73 Buttstock Washer |
| 24 Lifter Dog Pin | 49 Sear Spring | 74 Buttstock |
| 25 Lifter | 50 Sear | 75 Spacer |

Patrician Slide-Action Shotgun



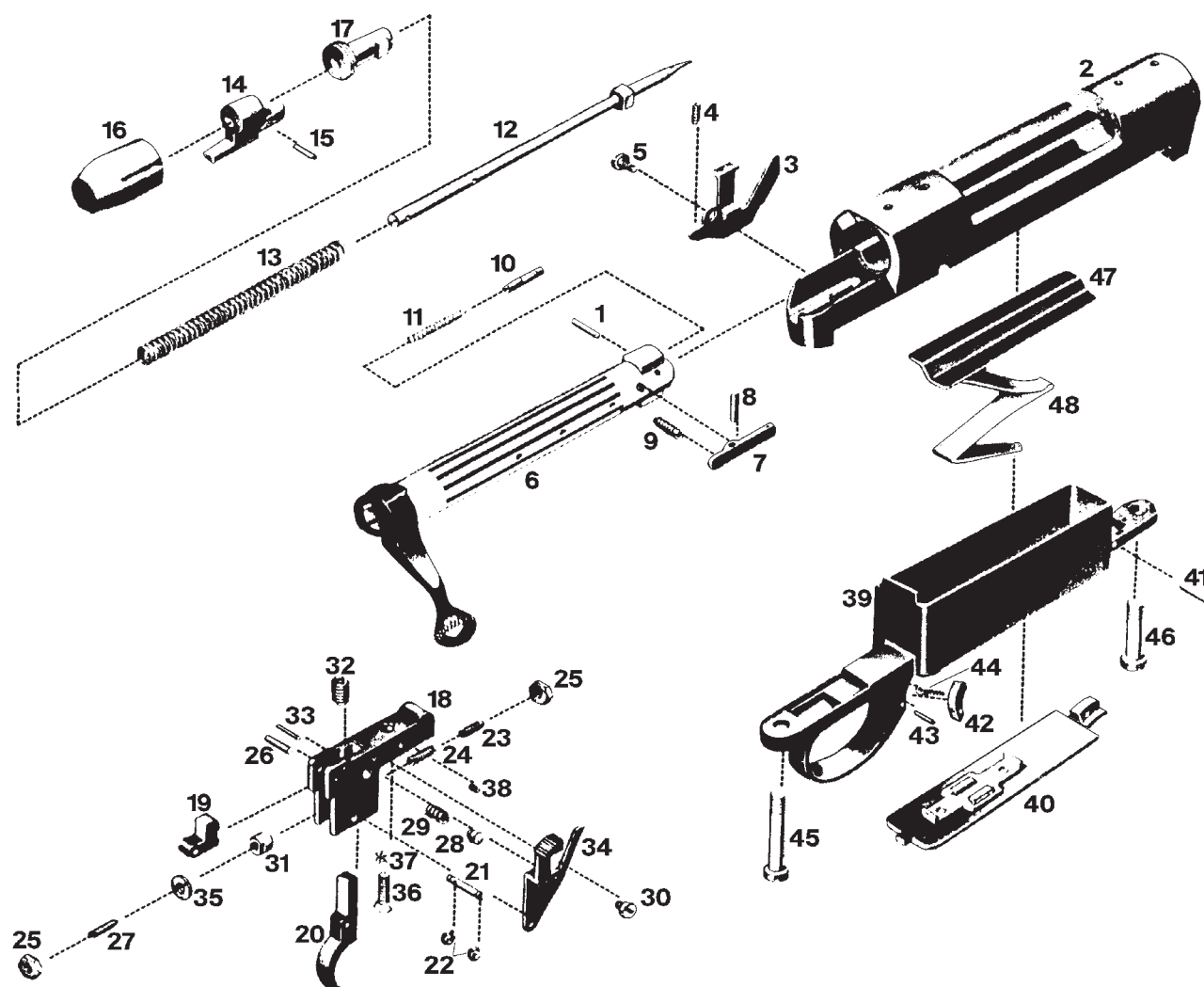
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|----|-------------------------|----|-----------------------|----|--------------------------|
| 1 | Forend Cap | 26 | Dog Follower | 51 | Sear Pin |
| 2 | Barrel | 27 | Dog Follower Spring | 52 | Magazine Spring Retainer |
| 3 | Front Sight | 28 | Detent Spring | 53 | Magazine Plug |
| 4 | Detent Screw | 29 | Hammer Pivot Tube | 54 | Magazine Follower |
| 5 | Detent Spring | 30 | Lock Shaft Assembly | 55 | Magazine Spring |
| 6 | Detent Plunger | 31 | Hammer | 56 | Magazine |
| 7 | Forend | 32 | Hammer Plunger | 57 | Latch Pin Retainers |
| 8 | Slide | 33 | Hammer Plunger Spring | 58 | Latch Pins |
| 9 | Forend Tube Nut | 34 | Detent Spring | 59 | Latch Springs |
| 10 | Bolt | 35 | Cam | 60 | Feed Latch |
| 11 | Retaining Pin | 36 | Cam Plunger | 61 | Blocker |
| 12 | Firing Pin | 37 | Cam Plunger Spring | 62 | Ejector Retainer |
| 13 | Firing Pin Spring | 38 | Trigger Pin | 63 | Ejector |
| 14 | Extractor | 39 | Disconnecter Pin | 64 | Ejector Spring |
| 15 | Extractor Plunger | 40 | Disconnecter | 65 | Receiver Insert |
| 16 | Extractor Spring | 41 | Trigger Spring Pin | 66 | Stock Bolt Adaptor |
| 17 | Locking Block | 42 | Trigger Spring | 67 | Buffer |
| 18 | Carrier | 43 | Trigger | 68 | Receiver |
| 19 | Front Trigger Frame Pin | 44 | Retainer Screw | 69 | Recoil Pad Screws |
| 20 | Forend Release Lever | 45 | Safety Spring | 70 | Recoil Pad |
| 21 | Retaining Ring | 46 | Safety Plunger | 71 | Stock Bolt |
| 22 | Lifter Pivot | 47 | Safety Button | 72 | Lock Washer |
| 23 | Lifter Dog Pin | 48 | Trigger Frame | 73 | Buttstock Washer |
| 24 | Lifter | 49 | Sear Spring | 74 | Buttstock |
| 25 | Lifter Dog | 50 | Sear | | |

Vanguard Bolt-Action Rifle (Pre-1981)



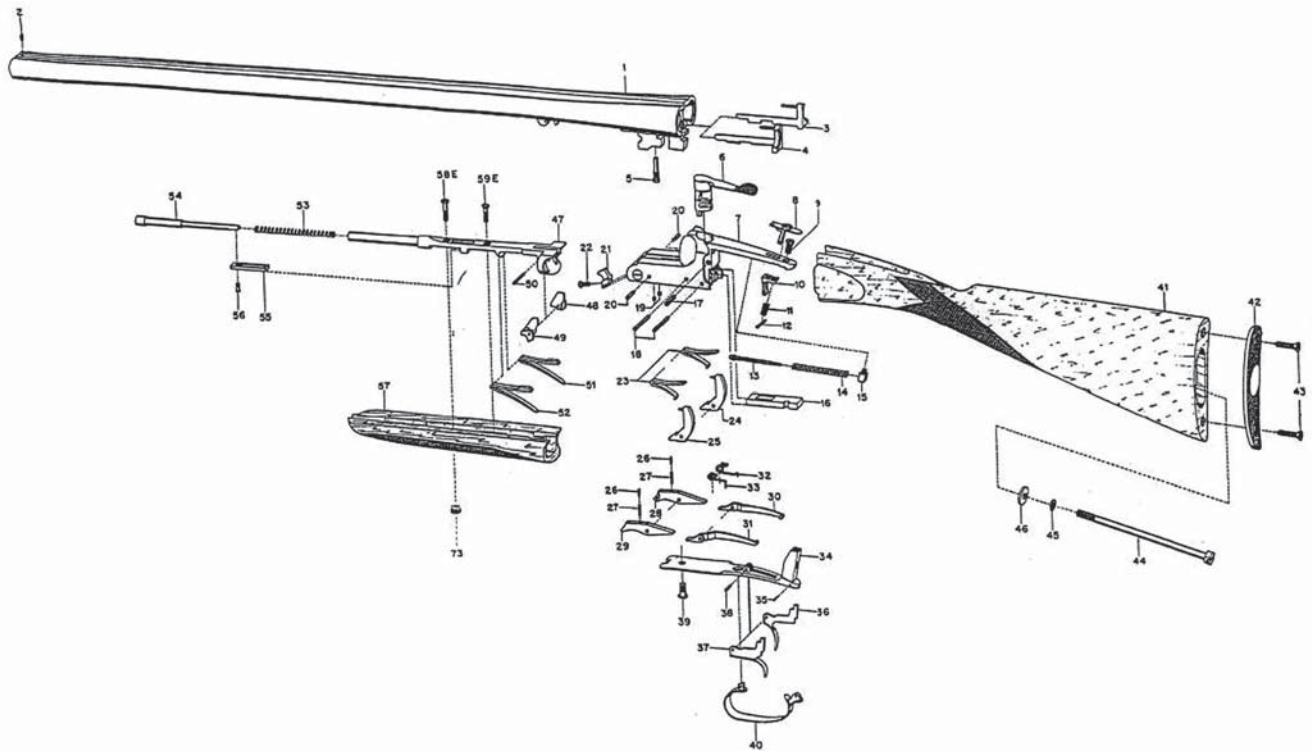
1	Barrel	20	Ejector Housing	39	Sear Pin
2	Receiver	21	Housing Screws	40	Sear Spring
3	Plug Screws	22	Trigger Guard	41	Sear Stopper Pin
4	Bolt	23	Floorplate	42	Trigger
5	Bolt Sleeve Body	24	Floorplate Hinge Pin	43	Trigger Pin
6	Bolt Sleeve Shank	25	Floorplate Catch	44	Retaining Ring
7	Cocking Piece	26	Floorplate Catch Pin	45	Trigger Spring Stopper
8	Firing Pin	27	Floorplate Catch Spring	46	Trigger Spring
9	Firing Pin Spring	28	Rear Trigger Guard Screw	47	Lock Nuts
10	Firing Pin Retaining Pin	29	Front Trigger Guard Screw	48	Lock Screw
11	Extractor	30	Stock	49	Rear Trigger Adjusting Screw
12	Extractor Plunger	31	Front Sling Swivel	50	Front Trigger Adjusting Screw
13	Extractor Spring	32	Rear Sling Swivel	51	Safety Plunger
14	Bolt Guide Plate	33	Buttplate	52	Safety Spring
15	Bolt Guide Plate Rings	34	Buttplate Screws	53	Safety-Lever Guide Screw
16	Stopper Spring	35	Magazine Follower	54	Safety-Lever
17	Ejector	36	Follower Spring	55	Trigger Housing Pin
18	Ejector Spring	37	Trigger Housing	56	Trigger Housing Screws
19	Ejector Pin	38	Sear	57	Forearm Escutcheon

Vanguard Bolt-Action Rifle (Post-1981)



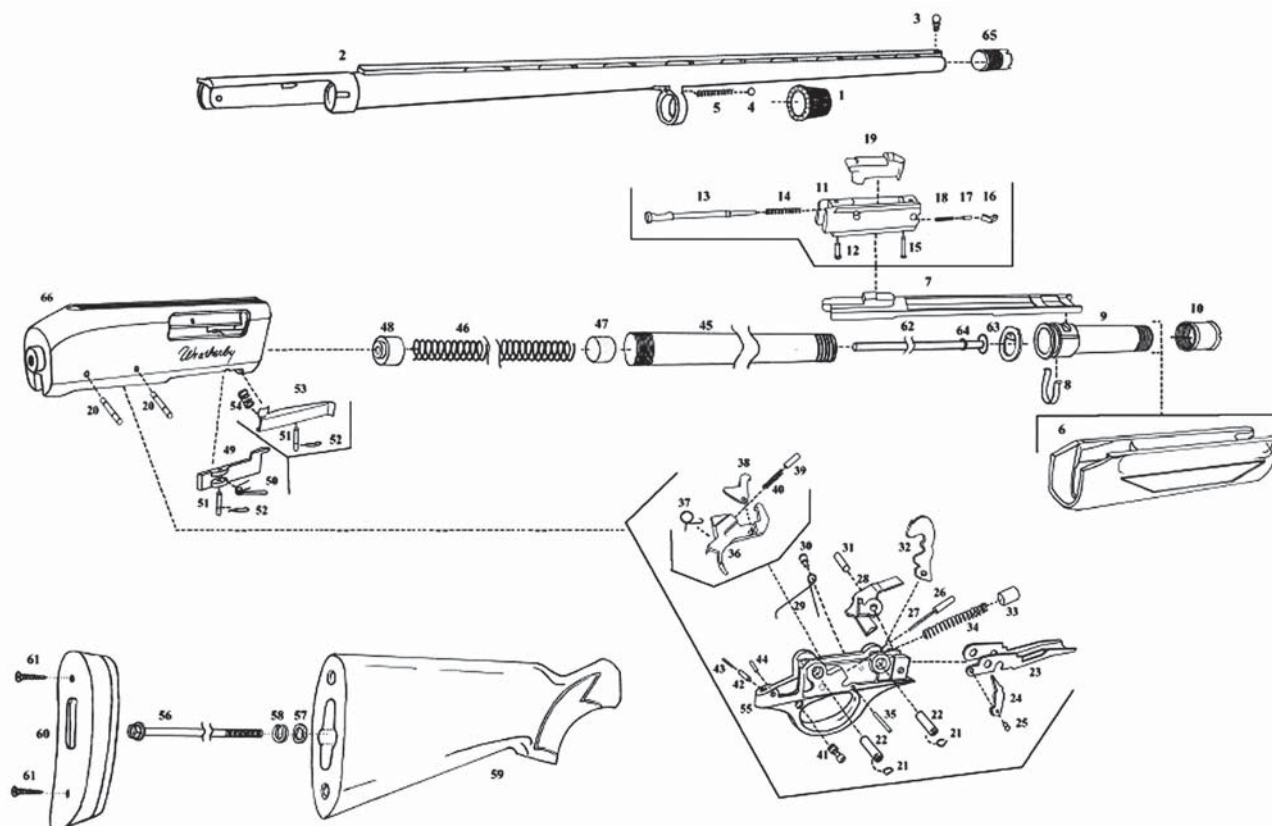
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|----|--------------------------|----|--------------------------------------|----|----------------------------------|
| 1 | Ejector Pin | 18 | Trigger Housing | 34 | Safety-Lever |
| 2 | Receiver | 19 | Sear | 35 | Creep Screw Washer |
| 3 | Bolt Stop | 20 | Trigger | 36 | Trigger Housing Attachment Screw |
| 4 | Bolt Stop Spring | 21 | Trigger Pin | 37 | Housing Screw Star Washer |
| 5 | Bolt Stop Screw | 22 | Retaining Rings | 38 | Housing Screw Set Screw |
| 6 | Bolt Body | 23 | Trigger Adjusting Screw, Pull Weight | 39 | Trigger Guard/Magazine |
| 7 | Extractor | 24 | Trigger Spring | 40 | Floorplate |
| 8 | Extractor Pin | 25 | Lock Nuts | 41 | Floorplate Pin |
| 9 | Extractor Spring | 26 | Sear Pin | 42 | Floorplate Catch |
| 10 | Ejector | 27 | Trigger Adjusting Screw, Creep | 43 | Floorplate Catch Pin |
| 11 | Ejector Spring | 28 | Safety Plunger | 44 | Floorplate Catch Spring |
| 12 | Firing Pin | 29 | Safety Spring | 45 | Trigger Guard Screw, Rear |
| 13 | Firing Pin Spring | 30 | Safety-Lever Screw | 46 | Trigger Guard Screw, Front |
| 14 | Cocking Piece | 31 | Creep Screw Block | 47 | Magazine Follower |
| 15 | Firing Pin Retaining Pin | 32 | Sear Spring | 48 | Follower Spring |
| 16 | Bolt Sleeve Body | 33 | Sear Stopper Pin | | |
| 17 | Bolt Sleeve Shank | | | | |

Orion SXS Shotgun



- | | |
|---|--------------------------------------|
| 1 Barrels | 31 Sear, Left |
| 2 Front Sight | 32 Sear Spring, Right |
| 3 Ejector, Right | 33 Sear Spring, Left |
| 4 Ejector, Left | 34 Trigger Plate |
| 5 Extractor Stop Screw | 35 Trigger Guard Stop Pin |
| 6 Top Lever | 36 Trigger, Right |
| 7 Receiver | 37 Trigger, Left |
| 8 Safety Button | 38 Trigger Pins |
| 9 Strap Screw | 39 Trigger Plate Screw |
| 10 Safety Plate | 40 Trigger Guard |
| 11 Safety Spring | 41 Stock |
| 12 Safety Spring Pin | 42 Recoil Pad |
| 13 Top Lever Spring Guide | 43 Screws, recoil Pad |
| 14 Top Lever Spring | 44 Stock Bolt |
| 15 Top Lever Spring Contrast Screw | 45 Stock Bolt Lock Washer |
| 16 Locking Bolt | 46 Stock Bolt Washer |
| 17 Top Lever Stop Pin | 47 Forend Iron |
| 18 Hammer and Sear Pins | 48 Ejector Hammer, Right |
| 19 Cocking Lever Stop Pin Screws | 49 Ejector Hammer, Left |
| 20 Cocking Lever Pins | 50 Ejector Hammer Pin |
| 21 Ejector Cocking Lug | 51 Ejector Spring, Right |
| 22 Ejector Cocking Lug Screw | 52 Ejector Spring, Left |
| 23 Hammer Springs | 53 Forearm Push Rod Spring |
| 24 Hammer, Right | 54 Forearm Push Rod |
| 25 Hammer, Left | 55 Forearm Catch Plate |
| 26 Cocking Lever Spring Guide | 56 Forearm Catch Plate Screws |
| 27 Cocking Lever Spring | 57 Forend |
| 28 Cocking Lever, Right | 58 Forend Screw, Front |
| 29 Cocking Lever, Left | 59 Forend Screw, Rear |
| 30 Sear, Right | 73 Forearm Nut |

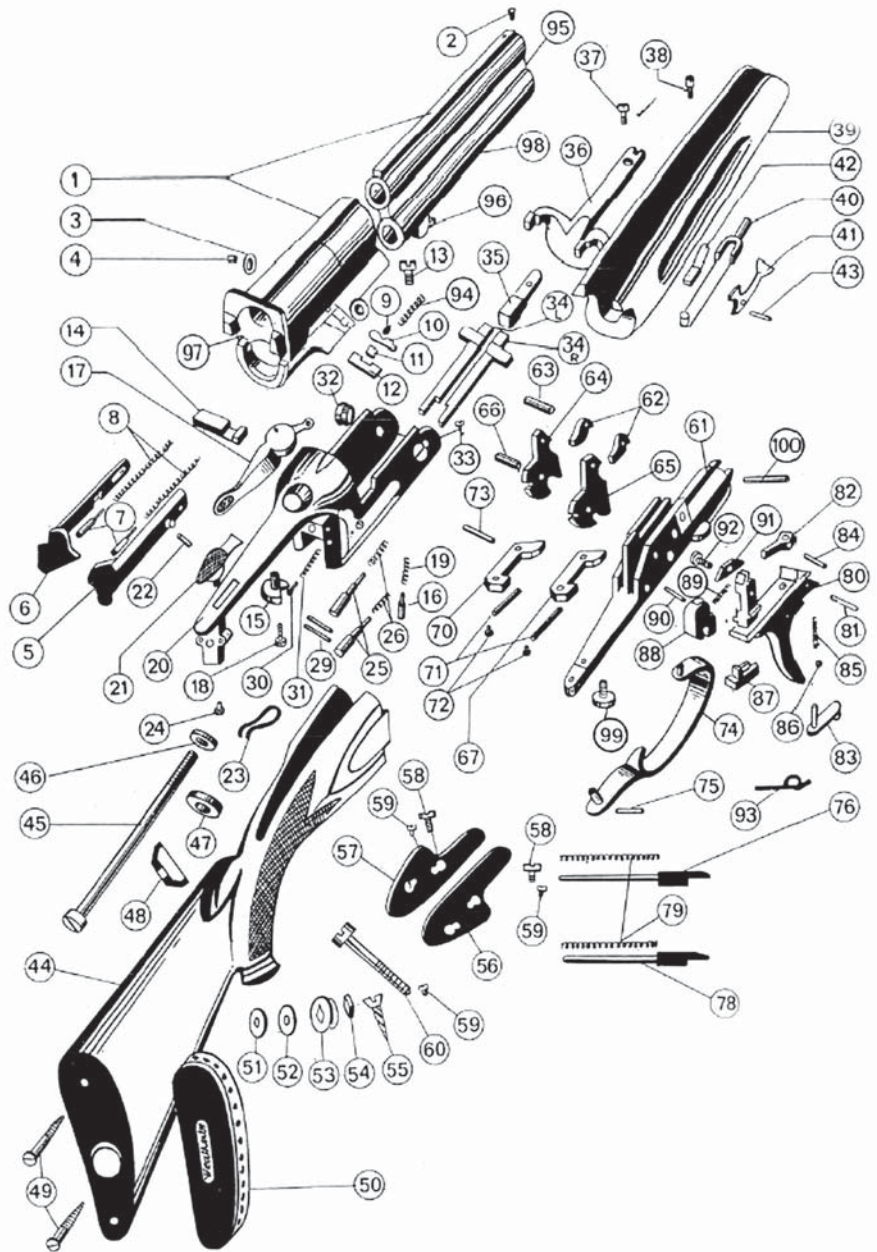
PA-08 Pump Shotgun



1 Magazine Cap	23 Lifter	45 Magazine Tube
2 Barrel	24 Lifter Dog	46 Spring, Magazine
3 Front Bead	25 Pin, Lifter Dog	47 Magazine Spring Retainer
4 Detent, Magazine Cap	26 Cap, Lifter Dog Spring	48 Magazine Spring Follower
5 Spring, Magazine Cap Detent	27 Spring, Lifter Dog	49 Feed Latch
6 Forearm	28 Slide Lock Lever	50 Spring, Feed Latch
7 Slide Arm	29 Spring, Slide Lock Lever	51 Pin, Latch Pivot (2)
8 Clip, Slide Arm Retainer	30 Stud, Slide Lock Lever Spring	52 Retainer, Latch Pivot (2)
9 Forearm Tube	31 Pin, Hammer Pivot	53 Shell Stop
10 Nut, Forearm Tube	32 Hammer	54 Spring, Shell Stop
11 Bolt Body	33 Cap, Hammer Spring	55 Trigger Guard Housing
12 Pin, Firing Pin Retaining	34 Spring, Hammer	56 Bolt, Stock
13 Firing Pin	35 Pin, Trigger Pivot	57 Washer, Flat Stock Bolt
14 Spring, Firing Pin	36 Trigger	58 Washer, Lock Stock Bolt
15 Pin, Extractor Retaining	37 Spring, Trigger	59 Stock
16 Extractor	38 Sear	60 Recoil Pad
17 Plunger, Extractor	39 Cap, Sear Spring	61 Screw, Recoil Pad (2)
18 Spring, Extractor	40 Spring, Sear	62 Magazine Blocker
19 Locking Block	41 Safety	63 Retainer, Magazine Blocker
20 Pin, Trigger Frame (2)	42 Detent, Safety	64 "E" Clip, Magazine Blocker
21 "D" Ring, Trigger Frame Pin (2)	43 Spring, Safety Detent	65 Choke Tube
22 Tube, Trigger Frame Pin (2)	44 Pin, Safety Spring Retaining	

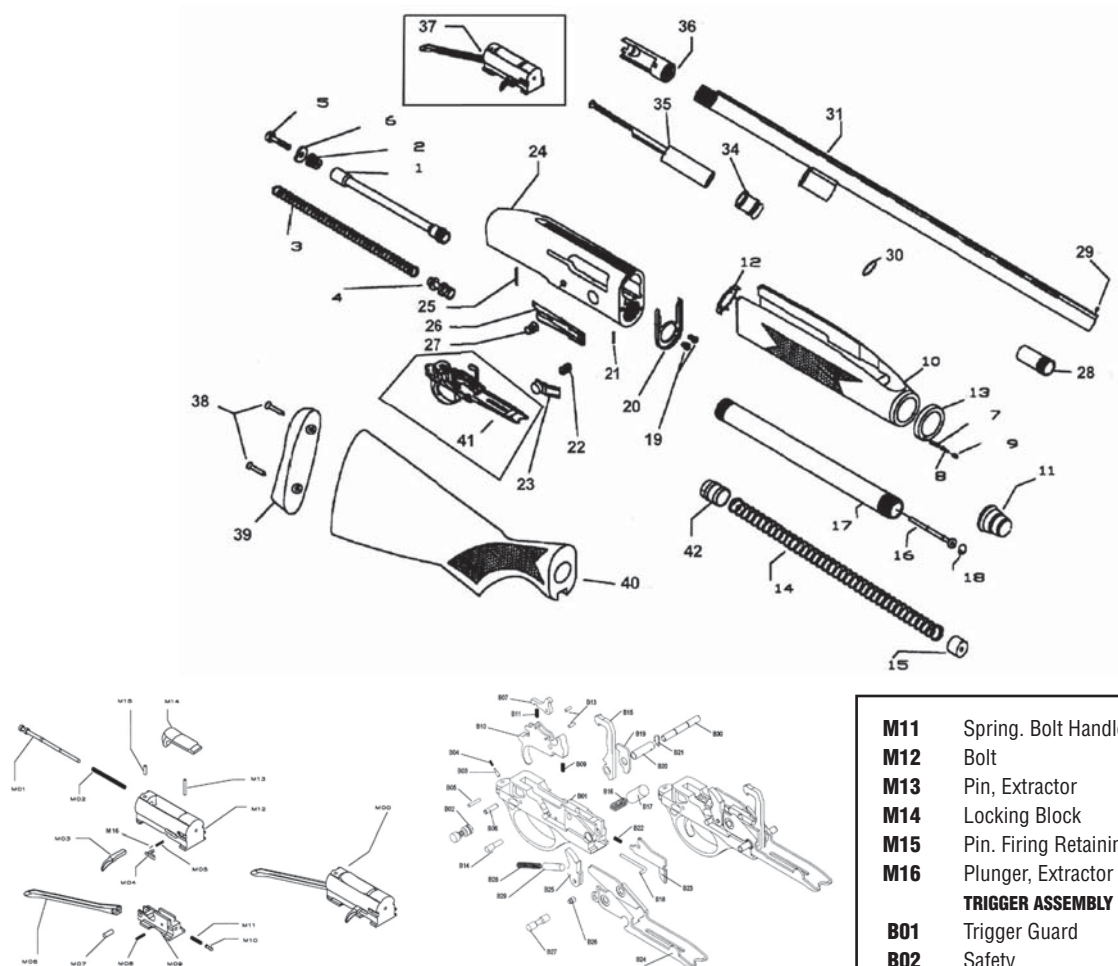
Regency 12 ga. Over-Under Shotgun

- 1 Ventilated Rib
- 2 Bead, Front
- 3 Pivot Hinge
- 4 Locking Screw
- 5 Ejector, Bottom
- 6 Ejector, Top
- 7 Plunger, Ejector
- 8 Spring, Ejector
- 9 Detent, Right
- 9 Detent, Left
- 10 Locking Bar, Ejector, Right
- 10 Locking Bar, Ejector, Left
- 11 Cover Plate, Detent, Right
- 11 Cover Plate, Detent, Left
- 12 Cover Plate, Locking Bar, Right
- 12 Cover Plate, Locking Bar, Left
- 13 Screw, Ejector Retainer
- 14 Cross Bolt
- 15 Spring Return, Top Lever
- 16 Detent, Cross Bolt
- 17 Top Lever
- 18 Screw, Top Lever
- 19 Spring, Detent
- 20 Receiver
- 21 Safety
- 22 Pin, Safety
- 23 Spring, Safety
- 24 Screw, Safety Spring
- 25 Firing Pin
- 26 Spring, Firing Pin
- 29 Pin, Firing Pin Retainer
- 30 Pilot Spring
- 31 Spring, Top Lever
- 32 Pivot Plug
- 33 Locking Screw
- 34R Cocking Rod, Right
- 34L Cocking Rod, Left
- 35 Cam, Cocking Rod
- 36 Forearm Iron
- 37 Screw, Retaining, Rear
- 38 Screw, Retaining, Front
- 39 Forearm
- 40 Housing, Latch
- 41 Latch
- 42 Spring, Latch
- 43 Pin, Latch
- 44 Butt Stock
- 45 Stock Bolt
- 46 Lock Washer
- 47 Washer, Stock Bolt
- 48 Split Ring
- 49 Screw, Wood 8x1
- 50 Recoil Pad
- 51 Spacer, Black
- 52 Spacer, White
- 53 Pistol Grip Cap
- 54 Diamond Inlay
- 55 Screw, Wood 8x1



- | | | |
|-----------------------|-----------------------------|--------------------------------|
| 56 Side Plate, Right | 73 Pin, Sear | 89 Spring, Inertia Block |
| 57 Side Plate, Left | 74 Trigger Guard | 90 Pin, Inertia Block |
| 58 Side Plate Screw | 75 Pin, Trigger Guard | 91 Cam, Inertia Block |
| 59 Locking Screw | 76 Pilot, Mainspring, Left | 92 Screw, Inertia Block Cam |
| 60 Side Plate Bolt | 78 Pilot, Mainspring, Right | 93 Spring, Trigger |
| 61 Bottom Plate | 79 Mainspring | 94 Tension Spring, Locking Bar |
| 62 Cam, Cocking | 80 Trigger | 95 Side Rib |
| 63 Pin, Cocking Cam | 81 Pin, Trigger Assembly | 96 Latch Hook |
| 64 Hammer, Left | 82 Selector | 97 MonoBloc |
| 65 Hammer, Right | 83 Lever, Selector | 98 Barrel |
| 66 Pin, Hammer | 84 Pin, Selector | 99 Screw, Tang |
| 67 Sear, Right | 85 Spring, Selector | 100 Pin, Bottom Plate |
| 70 Sear, Left | 86 Ball, Steel, 125 dia. | |
| 71 Sear Spring | 87 Slide, Inertia Block | |
| 72 Screw, Sear Spring | 88 Inertia Block | |

SA-08 Semi-Auto Shotgun



GENERAL GUN ASSEMBLY

- 1** Recoil Spring Tube
- 2** Nut, Stock Retaining
- 3** Spring, Recoil
- 4** Cap, recoil Spring
- 5** Screw, Stock Retaining
- 6** Washer, Stock Retaining
- 7** Spring, Cap Stop
- 8** Screw, Cap Stop
- 9** Plunger, Cap Stop
- 10** Forend
- 11** Magazine Cap
- 12** Forend Pinned Plate
- 13** Forend Plate
- 14** Spring, Magazine
- 15** Retainer, Magazine Spring
- 16** Magazine Plug
- 17** Magazine Tube
- 18** Magazine Plug Blocker
- 19** Screw, Forend Latch
- 20** Forend Latch
- 21** Pin, Cartridge Latch Button
- 22** Spring, Cartridge Latch Button
- 23** Bolt Release Button
- 24** Receiver
- 25** Pin, Cartridge Latch

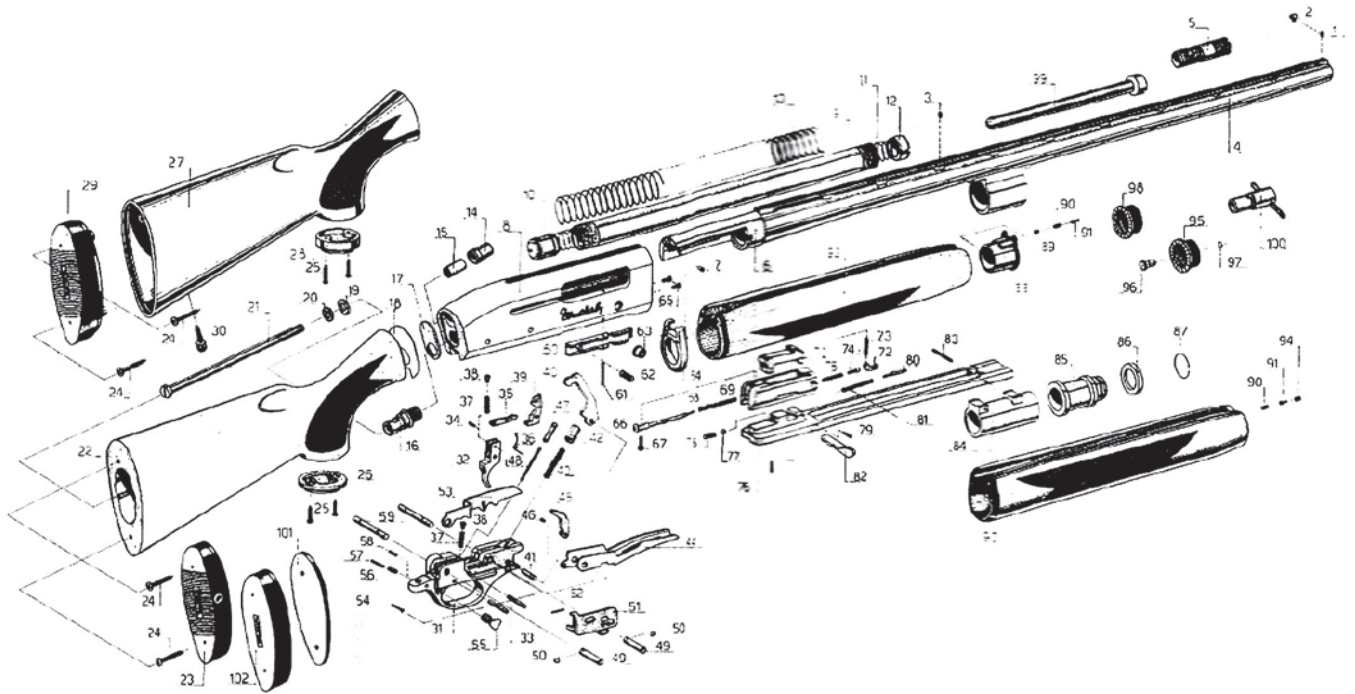
- 26** Cartridge Latch
- 27** Spring, Cartridge Latch
- 28** Choke Tube
- 29** Front Sight
- 30** "O" Ring, Gas Cylinder
- 31** Barrel
- 34** Piston
- 35** Slide Arm Assembly
- 36** Barrel Extension
- 37** Bolt Assembly
- 38** Screw, Recoil Pad
- 39** Recoil Pad
- 40** Stock
- 41** Trigger Assembly
- 42** Magazine Follower

BOLT ASSEMBLY

- M01** Firing Pin
- M02** Firing Pin Spring
- M03** Bolt Handle
- M04** Extractor
- M05** Spring, Extractor
- M06** Link
- M07** Pin, Link
- M08** Pin, Bolt Handle Pin Retaining
- M09** Sliding Bar Block
- M10** Pin, Bolt Handle

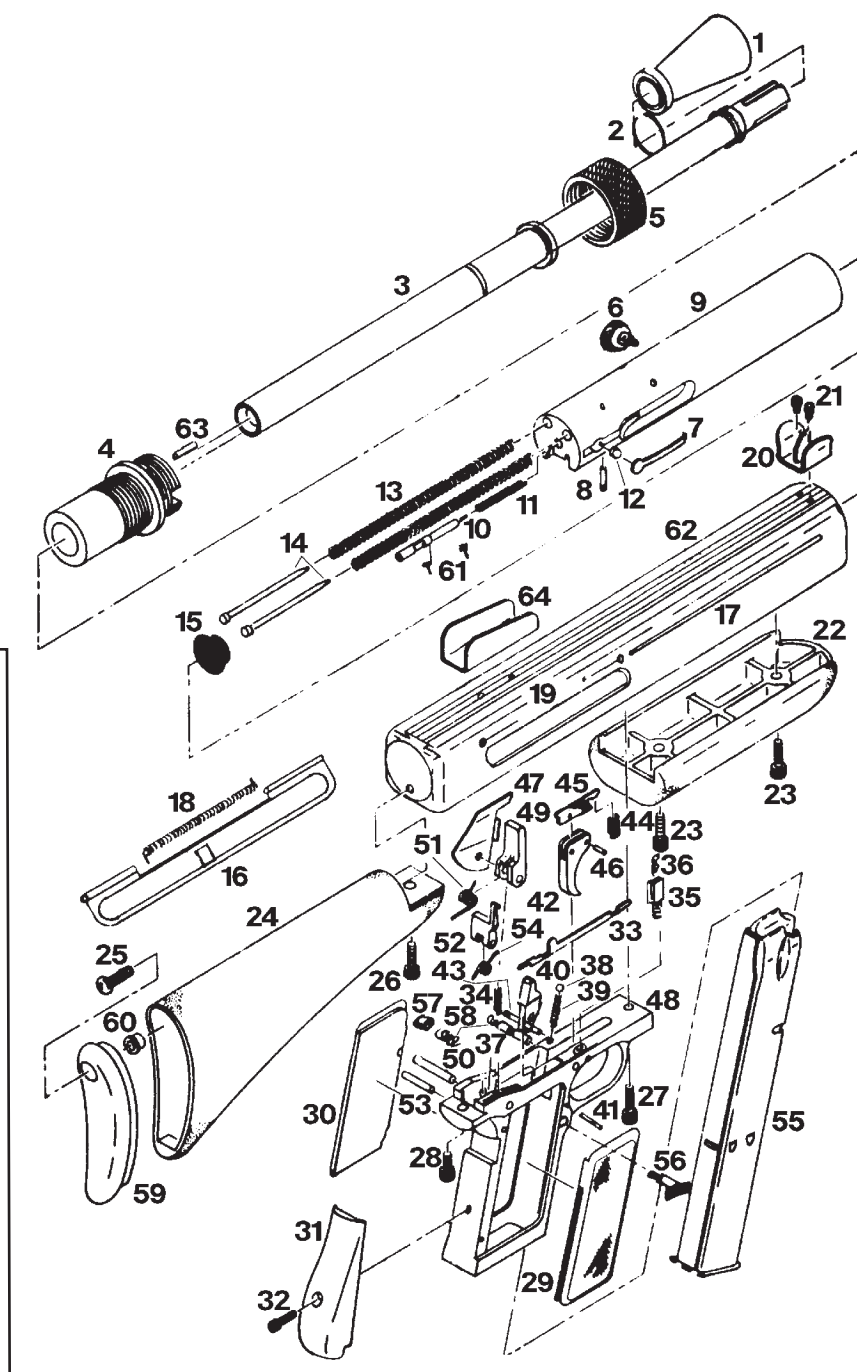
- M11** Spring, Bolt Handle Pin
 - M12** Bolt
 - M13** Pin, Extractor
 - M14** Locking Block
 - M15** Pin, Firing Retaining
 - M16** Plunger, Extractor Spring
- ## TRIGGER ASSEMBLY
- B01** Trigger Guard
 - B02** Safety
 - B03** Pin, Safety Plunger Spring
 - B04** Spring, Safety Plunger
 - B05** Pin, Safety Spring Retaining
 - B06** Pin, Trigger Stop
 - B07** Disconnecter
 - B09** Spring, Trigger
 - B10** Trigger
 - B11** Spring, Disconnecter
 - B13** Pin, Disconnecter
 - B14** Pin, Trigger Pivot
 - B15** Hammer
 - B16** Spring, Hammer
 - B17** Cap, Hammer Spring
 - B18** Carrier Latch Connector
 - B19** Carrier Latch
 - B20** Hammer Tube
 - B21** Hammer Tube "D" Ring
 - B22** Spring, Carrier Lock Button
 - B23** Carrier Lock Button
 - B24** Carrier
 - B25** Breech Bolt Latch
 - B26** Pin, Breech Bolt Latch
 - B27** Pin, Carrier
 - B28** Spring, Breech Bolt Latch
 - B29** Breech Bolt Latch Spring Cap
 - B30** Pin, Receiver

SAS Shotgun – Japanese



1	Brass Front Sight	26	Wood Pistol Grip Cap	53	Automatic Safety	79	Bolt Slide Stop Pin
2	Hi Res Front Sight	27	Synthetic Stock	54	Automatic Safety Pin Stop	80	Bolt Slide Spring Guide
3	Brass Mid Bead	28	Synthetic Stock Pistol Grip Cap	55	Safety	81	Bolt Slide Spring
4	Barrel	29	Synthetic Stock Butt Pad	56	Safety Spring Guide	82	Operating Handle
5	Internal Choke	30	Stock Swivel Screw	57	Safety Spring	83	Cocking Rod Pin
6	Barrel Extension	31	Trigger Guard	58	Safety Pin Spring	84	Cocking Rod Support
7	Ejector	32	Trigger	59	Trigger Guard Pin	85	Piston
8	Receiver	33	Sear Pin	60	Magazine Shell Latch	86	Piston Ring
9	Magazine Tube	33	Trigger Pin	61	Magazine Shell Pin	87	Piston Retaining Ring
10	Magazine Follower	34	Disconnecter Pin	62	Magazine Shell Spring	88	Wood Forend Front Support
11	Magazine Spring	35	Disconnecter	63	Release Button	89	Cap Stop Plunger
12	Magazine Spring Retaining Ring	36	Disconnecter Spring	64	Forend Rear Support	90	Cap Stop Spring
13	Action Spring	37	Trigger Spring	65	Forend Rear Support Screw	91	Cap Stop Pin
14	Buffer Bushing	38	Trigger Spring Plunger	66	Firing Pin	92	Wood Forend
15	Buffer	39	Sear Lever	67	Firing Pin Retaining Pin	93	Sythetic Forend
16	Stock Rod Support	40	Hammer	68	Firing Pin Spring	94	Sythetic Forend Threaded Bushing
17	Buffer Plate	41	Hammer Pin	69	Breech Bolt	95	Forend Cap with Stud
18	Stock Drop Plate	42	Hammer Spring Guide	70	Locking Block	96	Swivel Stud
19	Stock Washer	43	Hammer Spring	71	Operating Handle Retaining Spring Pin	97	Swivel Stud Retaining Ring
20	Stock Lock Washer	44	Carrier	72	Extractor	98	Forend Cap
21	Stock Rod	45	Elevator	73	Extractor Pin	99	Magazine Shot Plug
22	Wood Stock	46	Elevator Pin	74	Extractor Spring Guide	100	Choke Wrench
23	20mm Butt Pad	47	Carrier Spring Follower	75	Extractor Spring	101	Skeet Butt Pad Liner
24	Wood Stock Screws	48	Carrier Spring	76	Cocking Rod	102	Skeet Butt Pad
24	Synthetic Stock Screws	49	Trigger Guard Bushing	77	Operating Handle Retaining Ball		
25	Wood Pistol Grip Cap Screws	50	Trigger Guard Bushing Spring	78	Operating Handle Retaining Spring		
25	Synthetic Stock Pistol Grip Cap Screws	51	Carrier Lock				
		52	Carrier Lock Spring				

Terry Autoloading Carbine

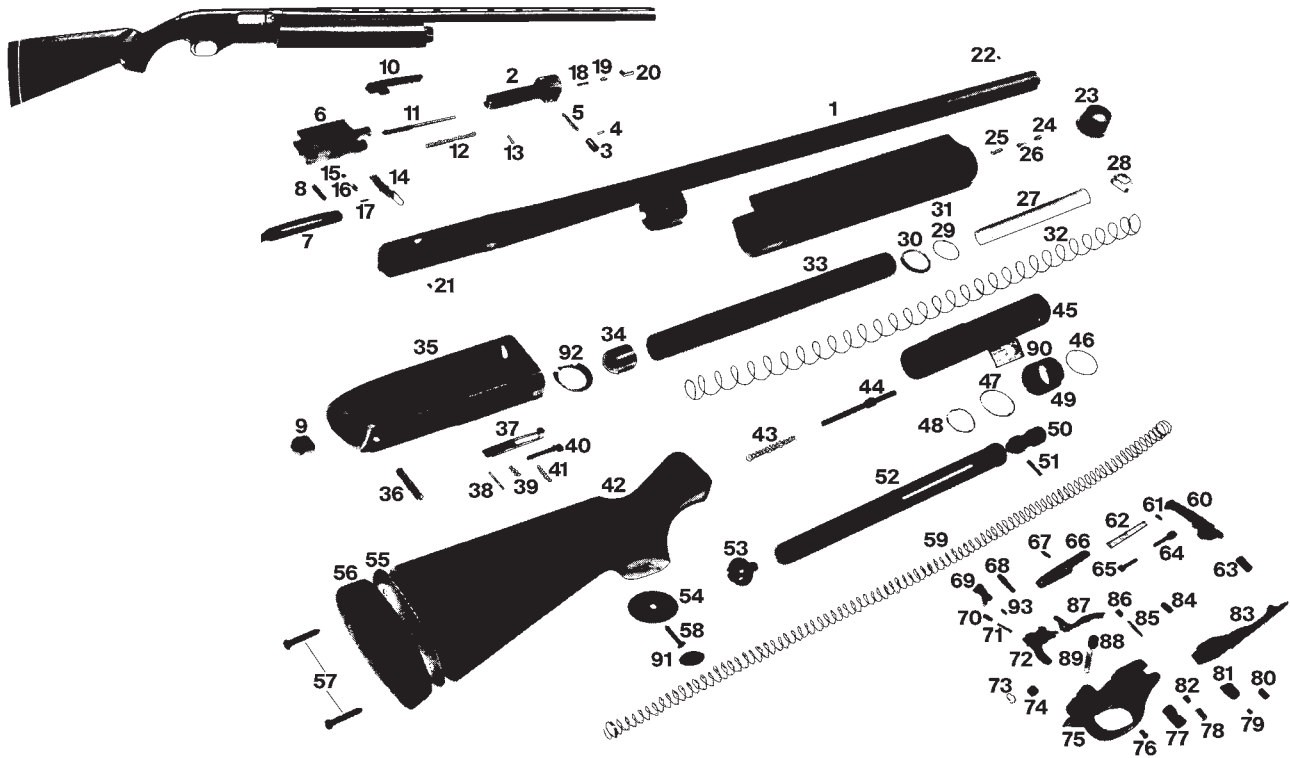


- 1 Flash Hider
- 2 Flash Hider Half Rings
- 3 Barrel
- 4 Barrel Support Sleeve
- 5 Barrel Retaining Nut
- 6 Cocking Knob
- 7 Extractor
- 8 Extractor Retaining Pin
- 9 Bolt
- 10 Firing Pin
- 11 Firing Pin Spring
- 12 Firing Pin Button
- 13 Recoil Springs
- 14 Recoil Spring Guides
- 15 Recoil Buffer Pad
- 16 Trapdoor
- 17 Trapdoor Rod
- 18 Trapdoor Spring
- 19 Trapdoor Studs
- 20 Front Sight
- 21 Front Sight Screws
- 22 Fore Grip
- 23 Fore Grip Screw
- 24 Buttstock
- 25 Buttplate Screw
- 26 Lower Buttstock Screw
- 27 Front Trigger Group Screw
- 28 Rear Trigger Group Screw
- 29 Right Grip
- 30 Left Grip
- 31 Grip Retainer
- 32 Grip Retainer Screw
- 33 Disconnecter
- 34 Disconnecter Spring
- 35 Disconnecter Guide
- 36 Disconnecter Guide Spring
- 37 Safety
- 38 Safety Retainer

- 39 Safety Retainer Spring
- 40 Feed Ramp
- 41 Feed Ramp Pin
- 42 Trigger
- 43 Trigger Pin
- 44 Trigger Spring
- 45 Connector
- 46 Connector Pin
- 47 Ejector
- 48 Trigger Group Housing
- 49 Hammer
- 50 Hammer Pin
- 51 Hammer Spring

- 52 Sear
- 53 Sear Pin
- 54 Sear Spring
- 55 Magazine
- 56 Magazine Catch
- 57 Magazine Catch Button
- 58 Magazine Catch Spring
- 59 Recoil Pad
- 60 Upper Buttstock Nut
- 61 Firing Pin Retaining Pins
- 62 Receiver
- 63 Barrel Support Sleeve Pin
- 64 Rear Sight Guard

Model 1 Super X Autoloading Shotgun

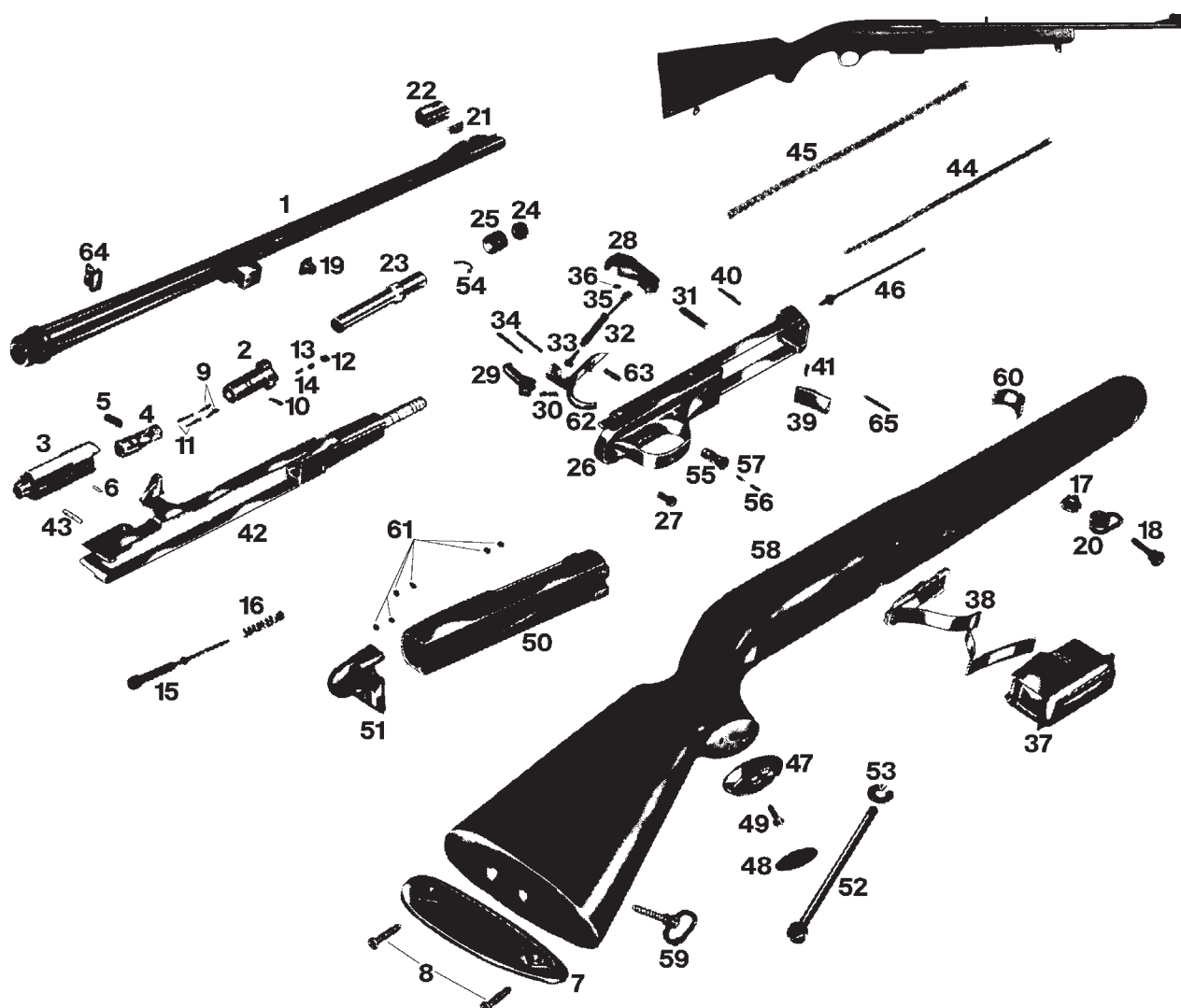


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|--|--|--|
| 1 Barrel | 34 Magazine Follower | 67 Disconnecter Lever Pin |
| 2 Breechbolt | 35 Receiver | 68 Trigger Pin |
| 3 Breechbolt Beard | 36 Trigger Guard Pin | 69 Disconnecter |
| 4 Breechbolt Beard Retaining Pin | 37 Carrier Release | 70 Disconnecter Plunger |
| 5 Breechbolt Beard Spring | 38 Carrier Release Pin | 71 Disconnecter Spring |
| 6 Bolt Slide | 39 Carrier Release Spring | 72 Trigger |
| 7 Bolt Slide Link | 40 Cutoff | 73 Trigger Guard Pin Retaining Spring |
| 8 Bolt Slide Link Pin | 41 Cutoff Spring | 74 Trigger Guard Pin Bushing |
| 9 Bolt Slide Buffer | 42 Buttstock | 75 Trigger Guard |
| 10 Locking Bolt | 43 Piston Rod Spring | 76 Trigger Guard Bushing |
| 11 Firing Pin | 44 Piston Rod | 77 Safety |
| 12 Firing Pin Spring | 45 Piston Sleeve | 78 Safety Plunger Spring |
| 13 Firing Pin Retaining Pin | 46 Piston Ring, Outer | 79 Carrier Pawl Rivet |
| 14 Cocking Handle | 47 Piston Head Retaining Ring | 80 Carrier Pin, Right |
| 15 Cocking Handle Retainer | 48 Piston Ring, Inner | 81 Carrier Pawl |
| 16 Cocking Handle Retainer Spring | 49 Piston Head | 82 Safety Plunger |
| 17 Cocking Handle Retainer Spring Pin | 50 Return Spring Follower | 83 Carrier |
| 18 Extractor Spring | 51 Return Spring Follower Pin | 84 Carrier Pin, Left |
| 19 Extractor Plunger | 52 Return Spring Tube | 85 Sear Spring |
| 20 Extractor | 53 Buttstock Bolt | 86 Sear Spring Plunger |
| 21 Ejector | 54 Pistol Grip Cap | 87 Sear |
| 22 Front Sight | 55 Recoil Pad Spacer | 88 Carrier Plunger |
| 23 Magazine Cap | 56 Recoil Pad | 89 Carrier Plunger Spring |
| 24 Magazine Cap Retainer Body | 57 Recoil Pad Screws | 90 Piston Sleeve Adjusting Decal |
| 25 Magazine Cap Retainer Spring | 58 Pistol Grip Cap Screw | 91 Pistol Grip Cap Insert |
| 26 Magazine Cap Retainer Plunger | 59 Return Spring | 92 Magazine Tube Washer |
| 27 Magazine Plug | 60 Hammer | 93 Disconnecter Pin |
| 28 Magazine Tube Plug | 61 Hammer Spring Guide Rivet, Inner | |
| 29 O-Ring | 62 Hammer Spring, Single | |
| 30 Gas Seal | 63 Hammer Bushing | |
| 31 Forend | 64 Hammer Spring Guide, Inner | |
| 32 Magazine Spring | 65 Hammer Spring Guide, Outer | |
| 33 Magazine Tube | 66 Disconnecter Lever | |

Parts Not Shown

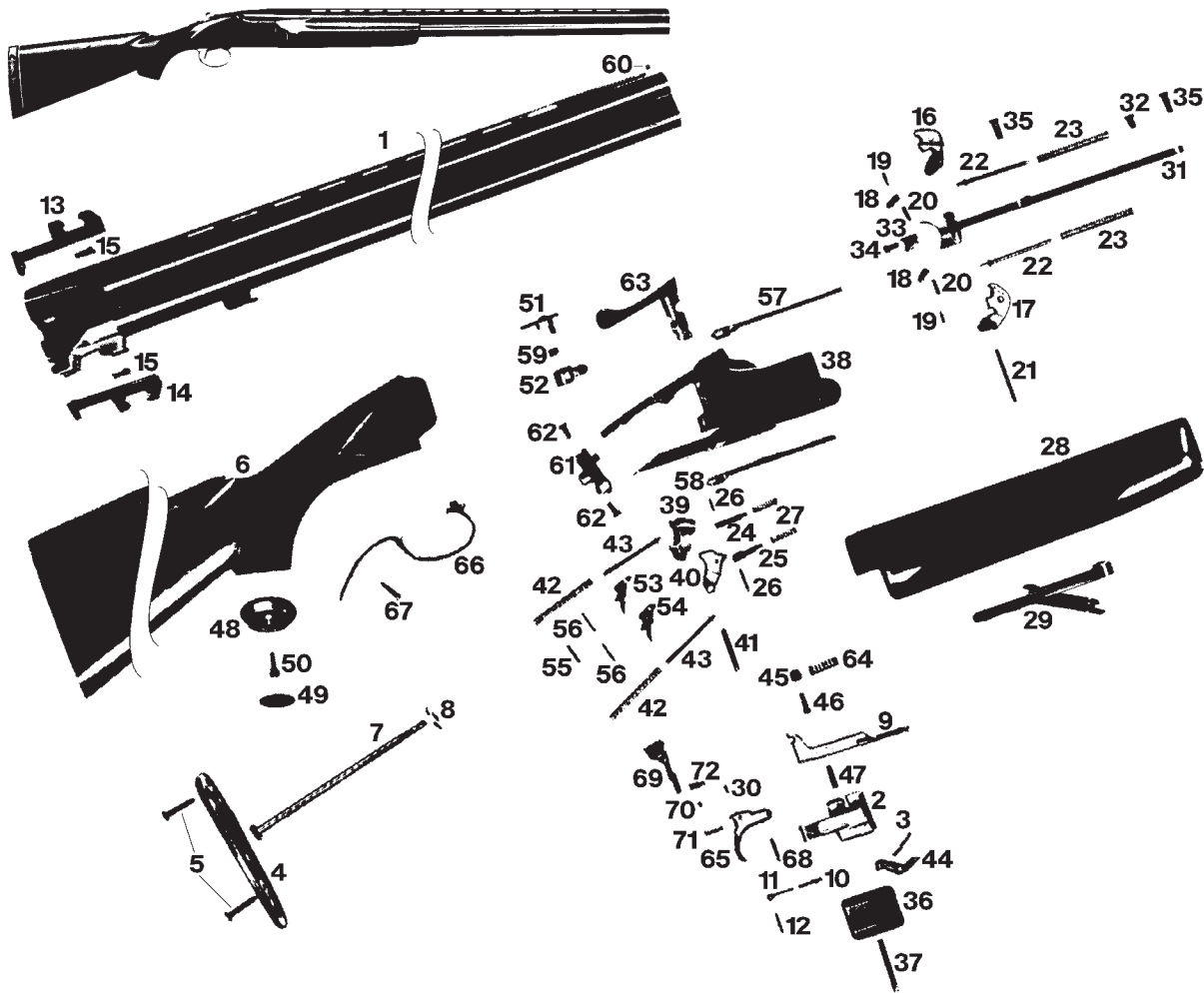
- Disconnecter Rivet
- Sear Screw
- Shell Deflector
- Trigger Bushing

Model 100 Autoloading Rifle



- | | | | | | |
|----|---------------------------------|----|--------------------------------|----|-------------------------------|
| 1 | Barrel and Gas Cylinder Housing | 23 | Gas Cylinder | 45 | Operating Slide Spring, Outer |
| 2 | Bolt Head | 24 | Gas Cylinder Plug | 46 | Operating Slide Spring Guide |
| 3 | Bolt Sleeve | 25 | Gas Cylinder Sleeve | 47 | Pistol Grip Cap |
| 4 | Bolt Sleeve Lock | 26 | Guard Housing | 48 | Pistol Grip Cap Insert |
| 5 | Bolt Sleeve Lock Pin | 27 | Guard Screw | 49 | Pistol Grip Cap Screw |
| 6 | Bolt Sleeve Pin | 28 | Hammer | 50 | Receiver |
| 7 | Buttplate | 29 | Hammer Lock | 51 | Recoil Block |
| 8 | Buttplate Screws | 30 | Hammer Lock Spring | 52 | Recoil Block Screw |
| 9 | Ejectors | 31 | Hammer Pin | 53 | Recoil Block Screw Washer |
| 10 | Ejector Pin | 32 | Hammer Spring | 54 | Retainer |
| 11 | Ejector Springs | 33 | Hammer Spring Guide | 55 | Safety |
| 12 | Extractor | 34 | Hammer Spring Guide Pins | 56 | Safety Spring |
| 13 | Extractor Plunger | 35 | Hammer Spring Guide Rod | 57 | Safety Spring Plunger |
| 14 | Extractor Spring | 36 | Hammer Spring Guide Rod Pin | 58 | Stock |
| 15 | Firing Pin | 37 | Magazine | 59 | Stock Swivel Bow |
| 16 | Firing Pin Spring | 38 | Magazine Spring and Follower | 60 | Stock Liner |
| 17 | Forend Bushing | 39 | Magazine Lock | 61 | Scope Mount Plug Screws |
| 18 | Forend Screw | 40 | Magazine Lock Pin | 62 | Trigger |
| 19 | Forend Stud | 41 | Magazine Lock Spring | 63 | Trigger Spring |
| 20 | Forend Swivel | 42 | Operating Slide Guide Assembly | 64 | Rear Sight |
| 21 | Front Sight | 43 | Operating Slide Pin | 65 | Trigger Pin |
| 22 | Front Sight Hood | 44 | Operating Slide Spring, Inner | | |

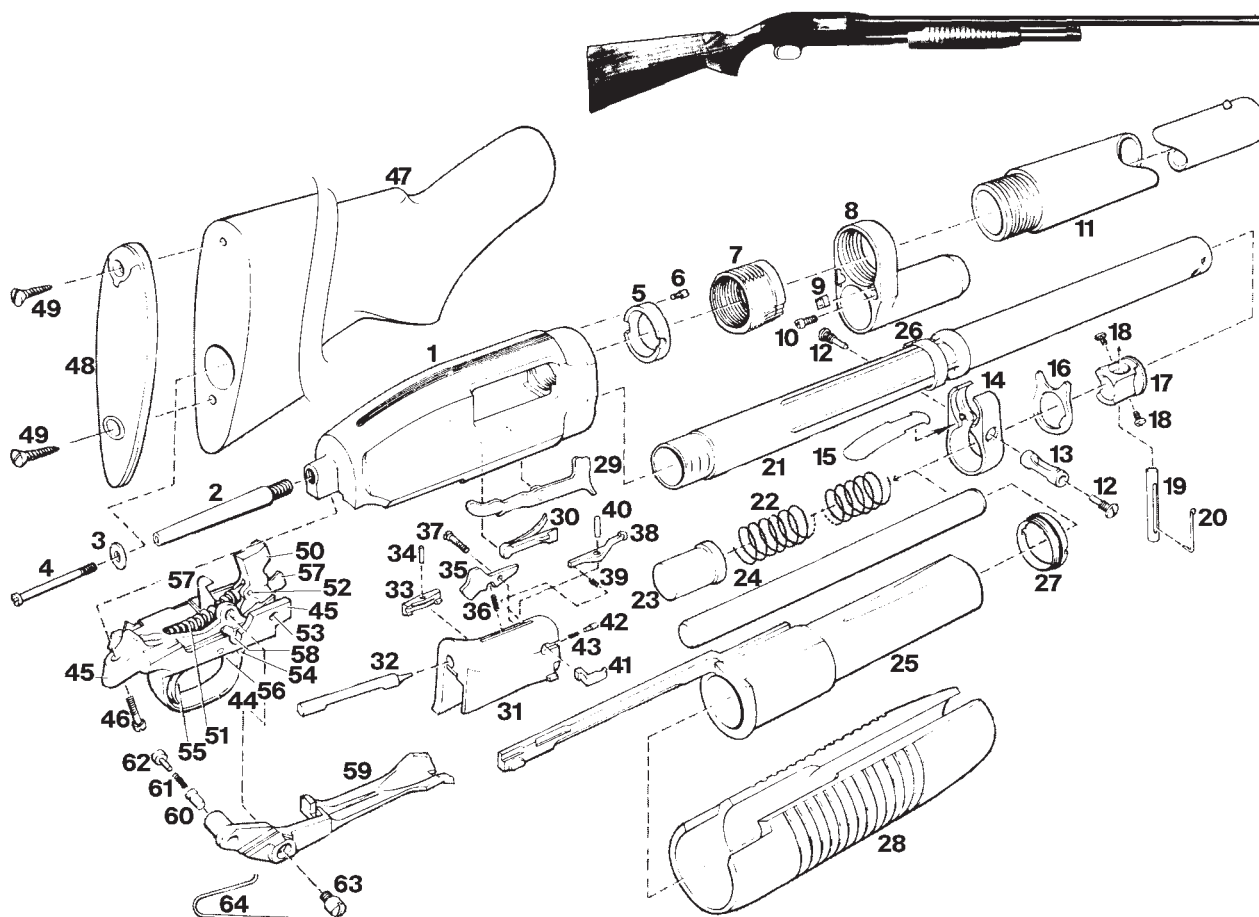
Model 101 Over/Under Shotgun



- | | | |
|---------------------------------------|------------------------------------|---------------------------------|
| 1 Barrels | 25 Firing Pin, Lower | 50 Pistol Grip Cap Screw |
| 2 Barrel Locking Plate | 26 Firing Pin Locking Pins | 51 Safety Button |
| 3 Barrel Locking Plate Latch Spring | 27 Firing Pin Springs | 52 Safety Button Spring |
| 4 Buttplate | 28 Forend | 53 Sear, Left |
| 5 Buttplate Screws | 29 Forearm Latch | 54 Sear, Right |
| 6 Buttstock | 30 Trigger Swivel Plunger Stop Pin | 55 Sear Pin |
| 7 Buttstock Bolt | 31 Forend Iron | 56 Sear Springs |
| 8 Buttstock Bolt Washer | 32 Forend Iron Screw, Short | 57 Selective Ejector Rod, Left |
| 9 Cocking Plate | 33 Forend Hinge Block | 58 Selective Ejector Rod, Right |
| 10 Cocking Plate Spring | 34 Forend Hinge Block Screw | 59 Selective Filler Block |
| 11 Cocking Plate Spring Guide Rod | 35 Forend Iron Screws, Long | 60 Front Sight |
| 12 Cocking Plate Spring Guide Rod Pin | 36 Frame Plate, Bottom | 61 Tang Spacer |
| 13 Ejector, Left | 37 Frame Plate Pin, Bottom | 62 Tang Spacer Screws |
| 14 Ejector, Right | 38 Frame | 63 Top Lever |
| 15 Ejector Retaining Springs | 39 Hammer, Left | 64 Top Lever Spring |
| 16 Ejector Hammer, Left | 40 Hammer, Right | 65 Trigger |
| 17 Ejector Hammer, Right | 41 Hammer Pin | 66 Trigger Guard |
| 18 Ejector Hammer Catches | 42 Hammer Springs | 67 Trigger Guard Screw |
| 19 Ejector Hammer Catch Pins | 43 Hammer Spring Guide Rods | 68 Trigger Pin |
| 20 Ejector Hammer Catch Springs | 44 Locking Plate Latch | 69 Trigger Sear Catch |
| 21 Ejector Hammer Pin | 45 Locking Pin Catch | 70 Trigger Sear Catch Pin |
| 22 Ejector Hammer Rods | 46 Locking Pin Screw | 71 Trigger Spring |
| 23 Ejector Hammer Springs | 47 Pinion Screw | 72 Trigger Swivel Plunger |
| 24 Firing Pin, Upper | 48 Pistol Grip Cap | |
| | 49 Pistol Grip Cap Insert | |
- Parts Not Shown**
Trigger Recovery Spring

Model 12 Slide-Action Shotgun

Courtesy of James M. Triggs

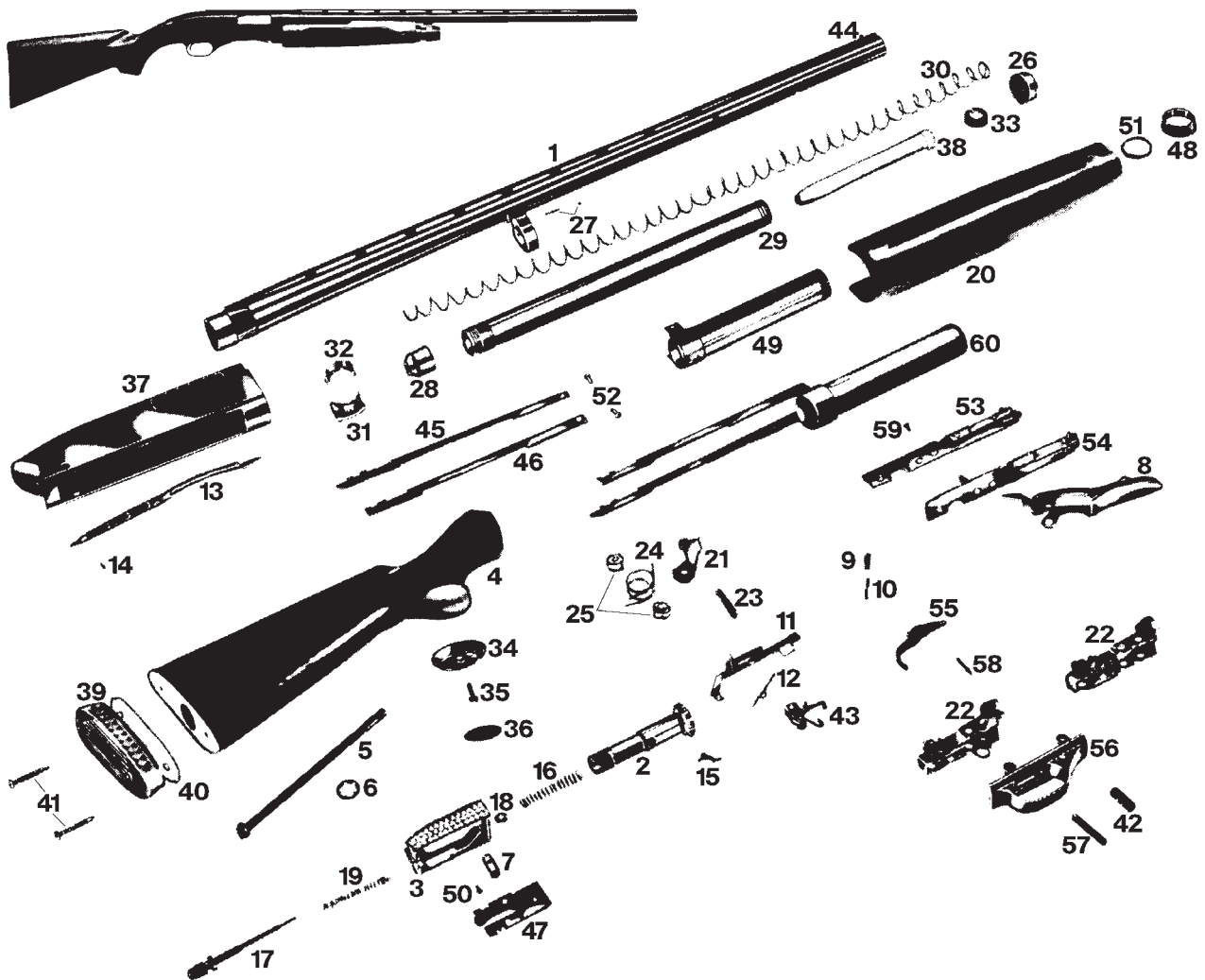


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|---|------------------------------------|---------------------------------|
| 1 Receiver | 23 Magazine Follower | 46 Guard Screw |
| 2 Receiver Shank | 24 Wooden Plug | 47 Buttstock |
| 3 Buttstock Bolt Washer | 25 Action Slide | 48 Buttplate |
| 4 Buttstock Bolt | 26 Action Slide Spring | 49 Buttplate Screws |
| 5 Barrel Chamber Ring | 27 Action Slide Sleeve Screw Cap | 50 Hammer |
| 6 Barrel Chamber Ring Screw | 28 Action Slide Handle | 51 Hammer Spring and Guide Rod |
| 7 Adjusting Sleeve | 29 Cartridge Cutoff | 52 Hammer Spring Guide Rod Pin |
| 8 Receiver Extension | 30 Ejector and Ejector Spring | 53 Hammer Pin |
| 9 Adjusting Sleeve Lock | 31 Breechbolt | 54 Trigger Lock Assembly |
| 10 Adjusting Sleeve Lock Screw | 32 Firing Pin | 55 Trigger |
| 11 Barrel | 33 Breechbolt Retaining Lever | 56 Trigger Pin |
| 12 Magazine Band Bushing Screws | 34 Breechbolt Retaining Lever Pin | 57 Action Slide Lock and Spring |
| 13 Magazine Band Bushing | 35 Firing Pin Retractor | 58 Action Slide Lock Pivot |
| 14 Magazine Band | 36 Firing Pin Retractor Spring | 59 Carrier |
| 15 Action Slide Handle Retaining Spring | 37 Firing Pin Retractor Screw | 60 Carrier Plunger |
| 16 Magazine Plug Stop | 38 Extractor, Left | 61 Carrier Plunger Spring |
| 17 Magazine Plug | 39 Extractor Spring | 62 Carrier Plunger Screw |
| 18 Magazine Plug Screws | 40 Extractor Pin, Left | 63 Carrier Pivot |
| 19 Magazine Locking Pin | 41 Extractor, Right | 64 Carrier Spring |
| 20 Magazine Locking Pin Spring | 42 Extractor Spring Plunger, Right | |
| 21 Magazine Tube | 43 Extractor Spring, Right | |
| 22 Magazine Spring | 44 Guard | |
| | 45 Guard, Complete | |

Parts Not Shown

Trigger Spring

Model 1200 Slide-Action Shotgun

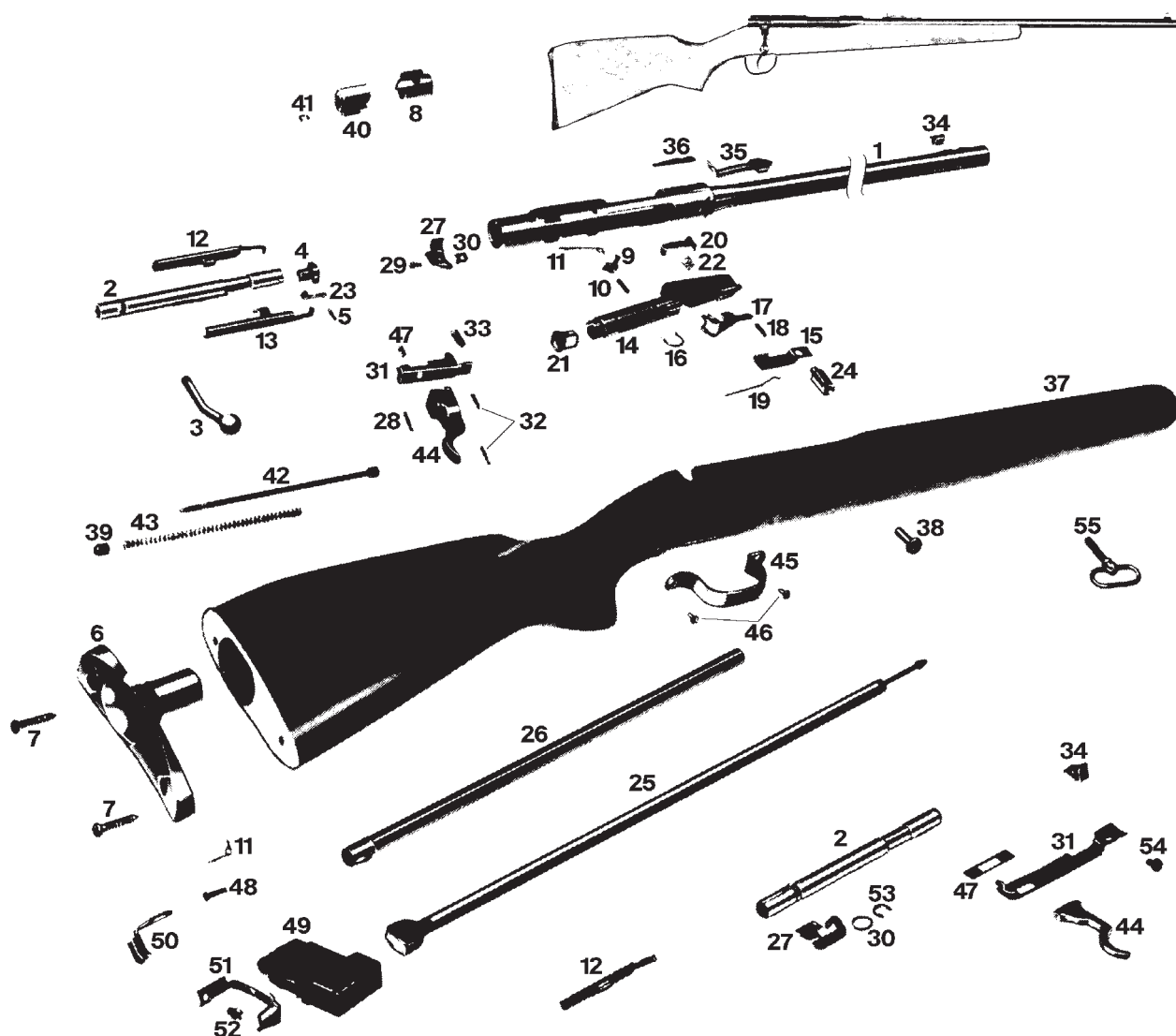


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|----|-----------------------|----|----------------------------------|----|----------------------------------|
| 1 | Barrel with Extension | 23 | Hammer Pin | 44 | Front Sight |
| 2 | Breechbolt | 24 | Hammer Spring | 45 | Slide Arm, Left |
| 3 | Breechbolt Slide | 25 | Hammer Spring Supports | 46 | Slide Arm, Right |
| 4 | Buttstock | 26 | Magazine Cap | 47 | Slide Arm Bridge |
| 5 | Buttstock Bolt | 27 | Magazine Cap Retainer and Spring | 48 | Slide Arm Cap |
| 6 | Buttstock Bolt Washer | 28 | Magazine Follower | 49 | Slide Arm Extension |
| 7 | Cam Pin | 29 | Magazine Tube | 50 | Slide Arm Bridge Retaining Screw |
| 8 | Carrier | 30 | Magazine Spring | 51 | Slide Arm Extension Cap Ring |
| 9 | Carrier Plunger | 31 | Magazine Throat, Lower | 52 | Slide Arm Pins |
| 10 | Carrier Spring | 32 | Magazine Throat, Upper | 53 | Slide Support with Cutoff, Left |
| 11 | Disconnecter | 33 | Magazine Tube Plug | 54 | Slide Support with Cutoff, Right |
| 12 | Disconnecter Spring | 34 | Pistol Grip Cap | 55 | Trigger |
| 13 | Ejector | 35 | Pistol Grip Cap Screw | 56 | Trigger Guard |
| 14 | Ejector Retainer Pin | 36 | Pistol Grip Cap Insert | 57 | Trigger Guard Pin |
| 15 | Extractor | 37 | Receiver | 58 | Trigger Pin |
| 16 | Extractor Spring | 38 | Magazine Plug | 59 | Trigger Stop Pin Screw |
| 17 | Firing Pin | 39 | Recoil Pad | 60 | Slide Arm Extension Assembly |
| 18 | Firing Pin Collar | 40 | Recoil Pad Spacer | | |
| 19 | Firing Pin Spring | 41 | Recoil Pad Screws | | |
| 20 | Forend | 42 | Safety | | |
| 21 | Hammer | 43 | Sear Assembly | | |
| 22 | Hammer Housing | | | | |

Parts Not Shown

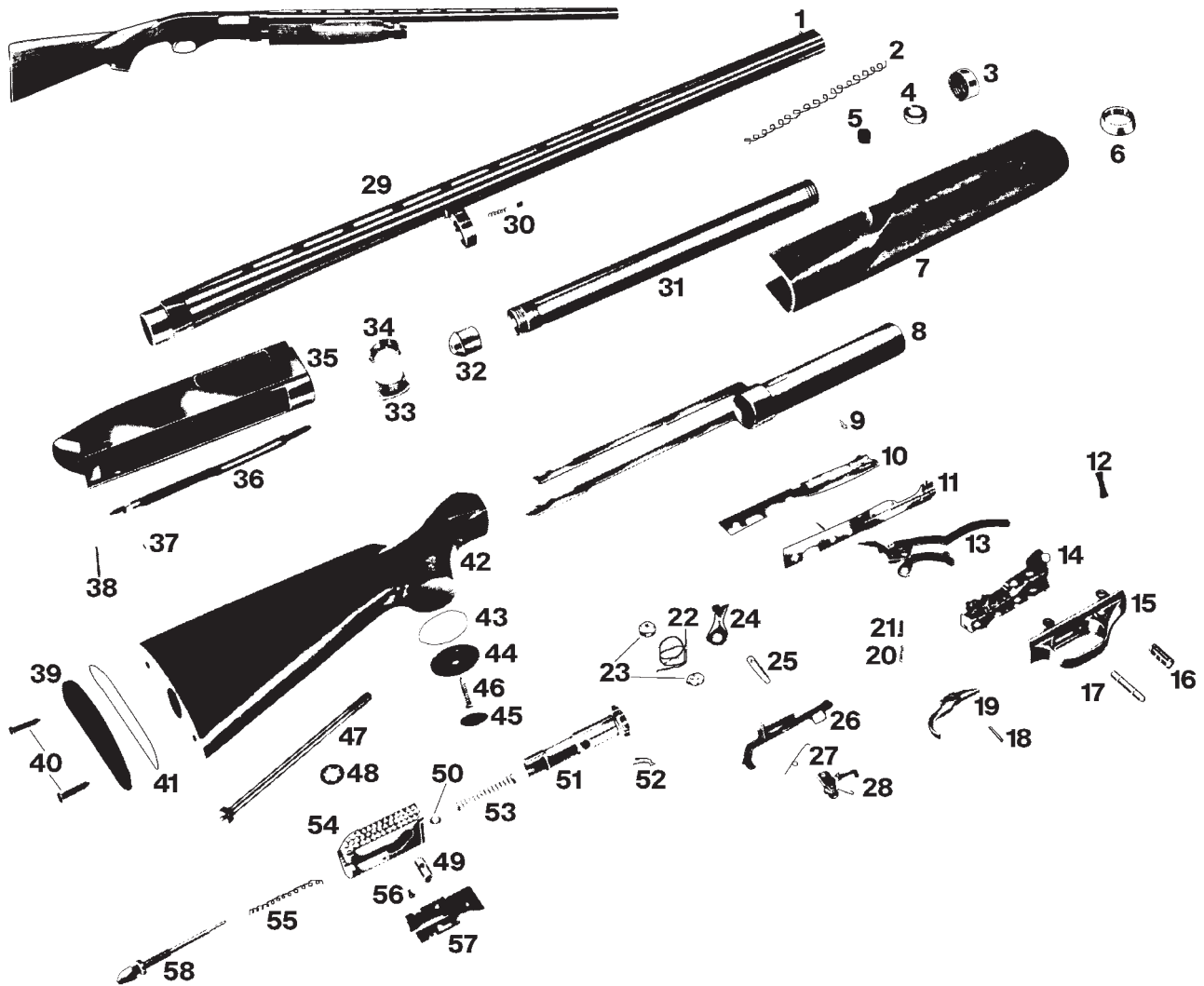
Spacer Ring

Model 121 and 131 Bolt-Action Rifle



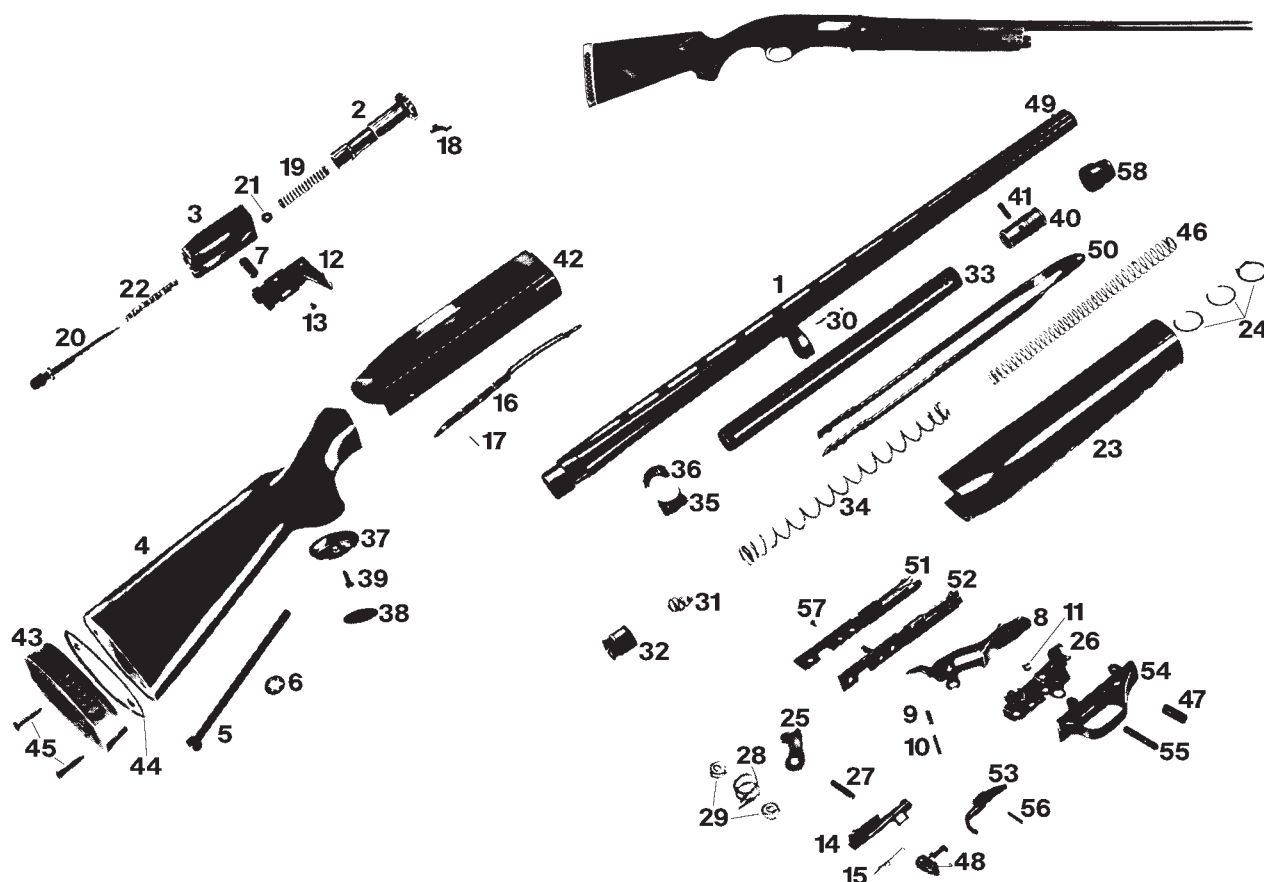
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|----|-------------------------------|----|-------------------------|----|----------------------|
| 1 | Barrel with Receiver Assembly | 20 | Feed Guide Ramp | 39 | Striker Guide |
| 2 | Bolt Body | 21 | Feed Guide Sleeve | 40 | Striker Head |
| 3 | Bolt Handle | 22 | Feed Ramp Spring | 41 | Striker Retainer |
| 4 | Bolt Head | 23 | Firing Pin | 42 | Striker Rod |
| 5 | Bolt Head Pin | 24 | Guide Stud | 43 | Striker Spring |
| 6 | Buttplate | 25 | Inner Magazine Tube | 44 | Trigger |
| 7 | Buttplate Screws | 26 | Outer Magazine Tube | 45 | Trigger Guard |
| 8 | Cocking Piece | 27 | Safety | 46 | Trigger Guard Screws |
| 9 | Ejector | 28 | Safety Pin | 47 | Trigger Spring |
| 10 | Ejector Pin | 29 | Safety Screw and Washer | 48 | Ejector Screw |
| 11 | Ejector Spring | 30 | Safety Spring | 49 | Magazine Assembly |
| 12 | Extractor, Left | 31 | Sear | 50 | Magazine Guide |
| 13 | Extractor, Right | 32 | Sear/Trigger Pins | 51 | Magazine Latch |
| 14 | Feed Guides | 33 | Sear Spring | 52 | Magazine Latch Screw |
| 15 | Feed Guide Clip, Front | 34 | Front Sight | 53 | Safety Retainer |
| 16 | Feed Guide Clip, Rear | 35 | Rear Sight | 54 | Sear Screw |
| 17 | Feed Guide Cutoff | 36 | Rear Sight Elevator | 55 | Swivel |
| 18 | Feed Guide Cutoff Pin | 37 | Stock | | |
| 19 | Feed Guide Cutoff Spring | 38 | Stock Stud Screw | | |

Model 1300 XTR Slide-Action Shotgun



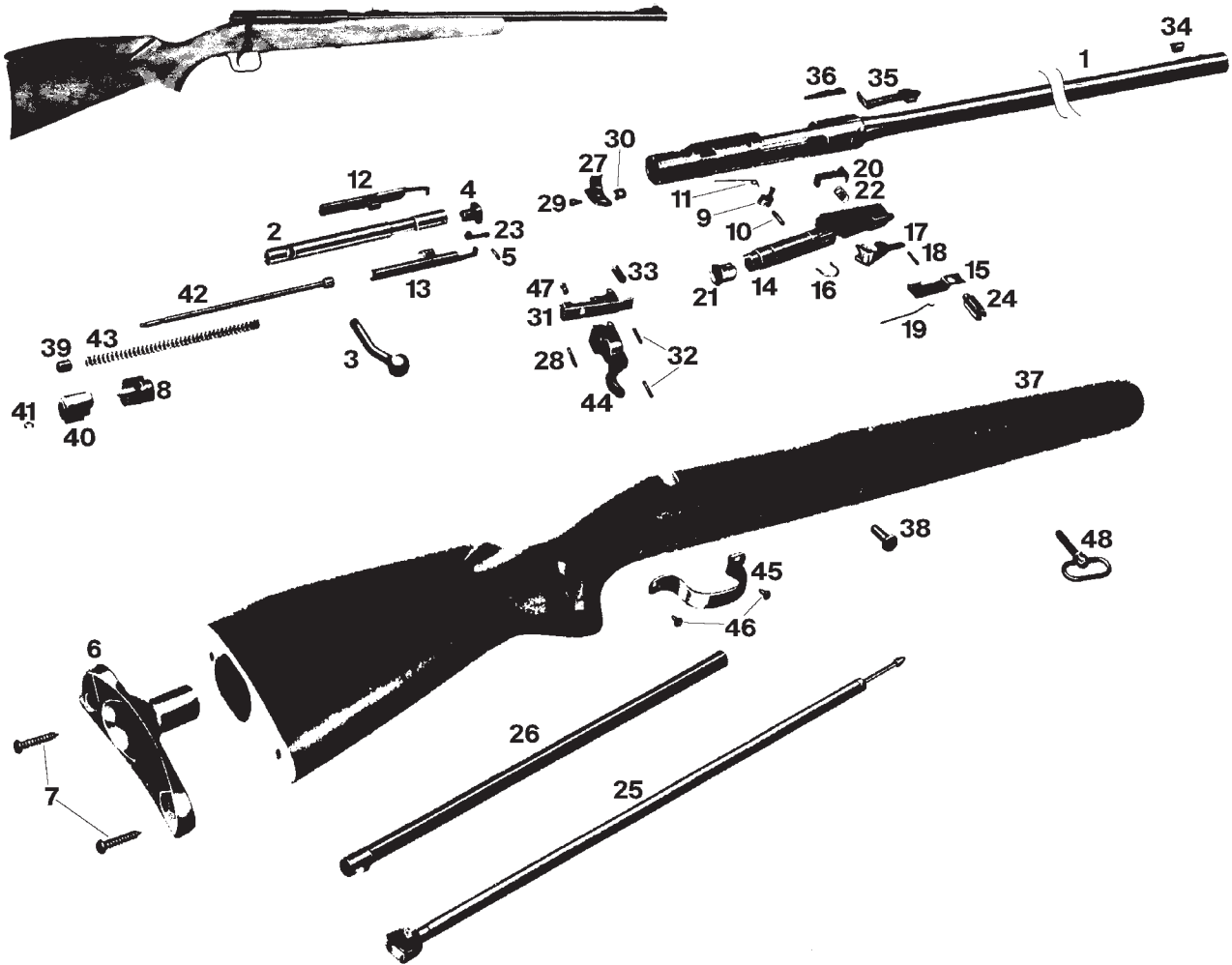
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|----|-------------------------------------|----|----------------------------------|----|----------------------------------|
| 1 | Front Sight | 20 | Carrier Spring | 41 | Buttplate Spacer |
| 2 | Magazine Spring | 21 | Carrier Plunger | 42 | Buttstock |
| 3 | Magazine Cap | 22 | Hammer Spring | 43 | Pistol Grip Cap Spacer |
| 4 | Magazine Tube Spring Retainer | 23 | Hammer Spring Supports | 44 | Pistol Grip Cap |
| 5 | Plug | 24 | Hammer | 45 | Pistol Grip Cap Insert |
| 6 | Slide Arm Cap with Ring | 25 | Hammer Pin | 46 | Pistol Grip Cap Screw |
| 7 | Forearm | 26 | Disconnecter Assembly | 47 | Buttstock Bolt |
| 8 | Slide Arm Extension with Slide Arms | 27 | Disconnecter Spring | 48 | Buttstock Bolt Washer |
| 9 | Trigger Stop Pin Screw | 28 | Sear Assembly | 49 | Cam Pin |
| 10 | Left Slide Support with Cutoff | 29 | Barrel with Extension | 50 | Firing Pin Collar |
| 11 | Right Slide Support with Cutoff | 30 | Magazine Cap Retainer and Spring | 51 | Breechbolt |
| 12 | Hammer Stop Pin | 31 | Magazine Tube | 52 | Extractor |
| 13 | Carrier Assembly | 32 | Magazine Follower | 53 | Extractor Spring |
| 14 | Hammer Housing with Hammer Stop Pin | 33 | Magazine Throat, Lower | 54 | Breechbolt Slide |
| 15 | Trigger Guard | 34 | Magazine Throat, Upper | 55 | Firing Pin Spring |
| 16 | Safety | 35 | Receiver | 56 | Slide Arm Bridge Retaining Screw |
| 17 | Trigger Guard Pin | 36 | Ejector | 57 | Slide Arm Bridge |
| 18 | Trigger Pin | 37 | Ejector Retainer Pin | 58 | Firing Pin |
| 19 | Trigger | 38 | Ejector Spring | | |
| | | 39 | Buttplate | | |
| | | 40 | Buttplate Screws | | |
- Parts Not Shown**
- Barrel Rib Pins
 - Rear Sight

Model 1400, 1400 Mark II and Ranger Autoloading Shotgun



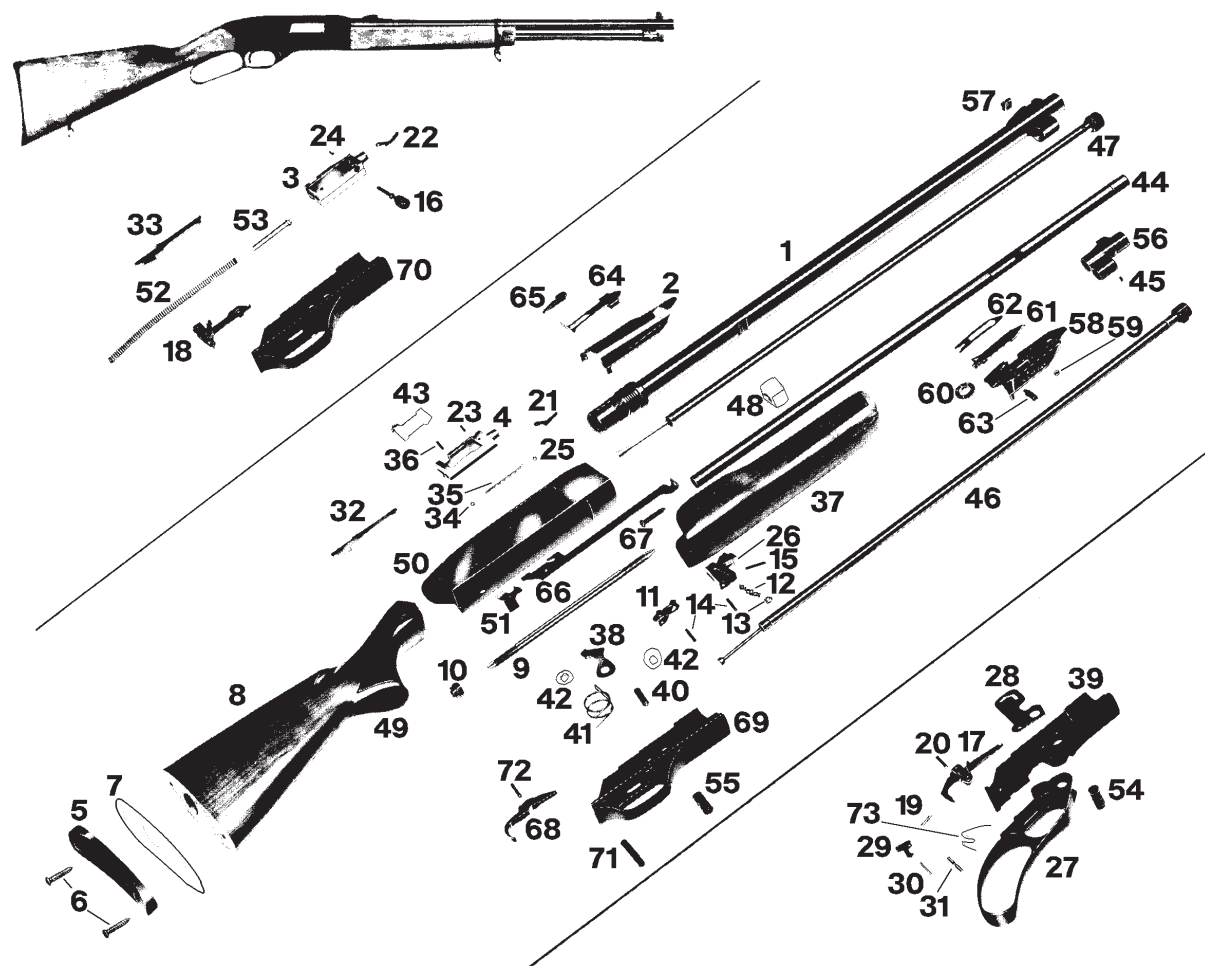
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|---|--|---|
| 1 Barrel with Extension | 20 Firing Pin | 39 Pistol Grip Cap Screw |
| 2 Breechbolt | 21 Firing Pin Collar | 40 Piston |
| 3 Breechbolt Slide | 22 Firing Pin Spring | 41 Piston Pin |
| 4 Buttstock | 23 Forend | 42 Receiver |
| 5 Buttstock Bolt | 24 Forend Spacers | 43 Recoil Pad |
| 6 Buttstock Bolt Washer | 25 Hammer | 44 Recoil Pad Spacer |
| 7 Cam Pin | 26 Hammer Housing | 45 Recoil Pad Screws |
| 8 Carrier Assembly | 27 Hammer Pin | 46 Return Spring |
| 9 Carrier Plunger | 28 Hammer Spring | 47 Safety |
| 10 Carrier Spring | 29 Hammer Spring Supports | 48 Sear Assembly |
| 11 Carrier Support Spring | 30 Magazine Cap Retainer and Spring | 49 Front Sight |
| 12 Cocking Handle Bridge | 31 Magazine Damper Spring | 50 Slide Arm |
| 13 Cocking Handle Bridge Retaining Screw | 32 Magazine Follower | 51 Left Slide Support with Cutoff |
| 14 Disconnecter Assembly | 33 Magazine Tube | 52 Right Slide Support with Cutoff |
| 15 Disconnecter Spring | 34 Magazine Spring | 53 Trigger |
| 16 Ejector | 35 Magazine Throat, Lower | 54 Trigger Guard |
| 17 Ejector Retainer Pin | 36 Magazine Throat, Upper | 55 Trigger Guard Pin |
| 18 Extractor | 37 Pistol Grip Cap | 56 Trigger Pin |
| 19 Extractor Spring | 38 Pistol Grip Cap Insert | 57 Trigger Stop Pin Screw |
| | | 58 Valve Cap Assembly |

Model 141 Bolt-Action Rifle



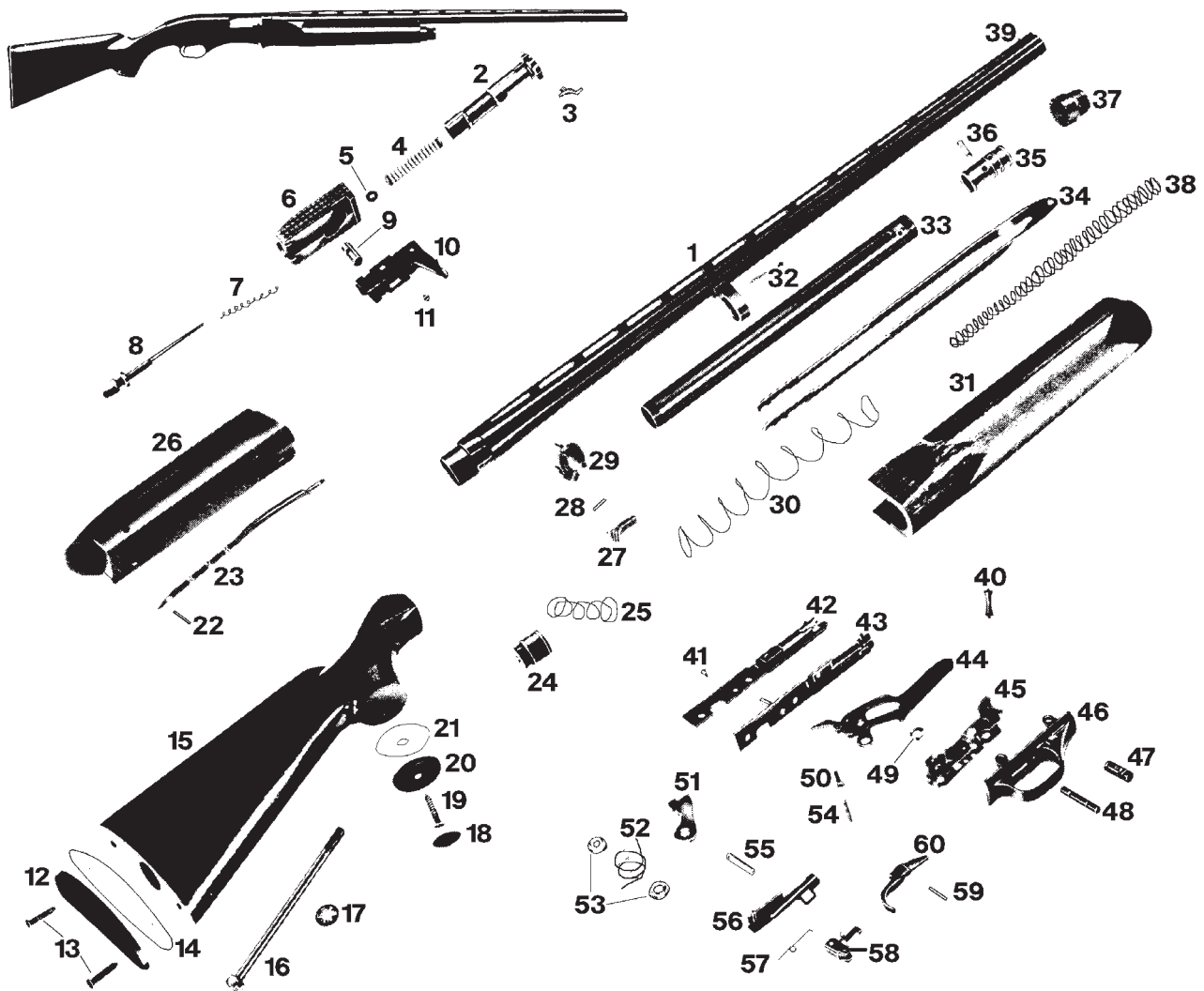
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|----|-------------------------------|----|-------------------------|
| 1 | Barrel with Receiver Assembly | 25 | Inside Magazine Tube |
| 2 | Bolt Body | 26 | Outside Magazine Tube |
| 3 | Bolt Handle | 27 | Safety |
| 4 | Bolt Head | 28 | Safety Pin |
| 5 | Bolt Head Pin | 29 | Safety Screw and Washer |
| 6 | Buttplate | 30 | Safety Spring |
| 7 | Buttplate Screws | 31 | Sear |
| 8 | Cocking Piece | 32 | Sear and Trigger Pins |
| 9 | Ejector | 33 | Sear Spring |
| 10 | Ejector Pin | 34 | Front Sight |
| 11 | Ejector Spring | 35 | Rear Sight |
| 12 | Extractor, Left | 36 | Rear Sight Elevator |
| 13 | Extractor, Right | 37 | Stock |
| 14 | Feed Guides | 38 | Stock Stud Screw |
| 15 | Feed Guide Clip, Front | 39 | Striker Guide |
| 16 | Feed Guide Clip, Rear | 40 | Striker Head |
| 17 | Feed Guide Cutoff | 41 | Striker Retainer |
| 18 | Feed Guide Cutoff Pin | 42 | Striker Rod |
| 19 | Feed Guide Cutoff Spring | 43 | Striker Spring |
| 20 | Feed Guide Ramp | 44 | Trigger |
| 21 | Feed Guide Sleeve | 45 | Trigger Guard |
| 22 | Feed Ramp Spring | 46 | Trigger Guard Screws |
| 23 | Firing Pin | 47 | Trigger Spring |
| 24 | Guide Stud | 48 | Sling Swivel |

Model 150 and 190 Lever-Action Rifle



- | | | | | | |
|----|--|----|--|----|---------------------------|
| 1 | Barrel and Barrel Collar | 24 | Extractor Pin (Model 190) | 49 | Pistol Grip Cap Assembly |
| 2 | Barrel Collar Cover | 25 | Extractor Plunger | 50 | Receiver |
| 3 | Breechbolt Complete (Model 190) | 26 | Feed Guide | 51 | Recoil Plate |
| 4 | Breechbolt Complete (Model 150) | 27 | Finger Lever | 52 | Return Spring |
| 5 | Buttplate | 28 | Finger Lever Arm | 53 | Return Spring Guide |
| 6 | Buttplate Screws | 29 | Finger Lever Latch | 54 | Safety (Model 150) |
| 7 | Buttplate Spacer | 30 | Finger Lever Latch Pin | 55 | Safety (Model 190) |
| 8 | Buttstock | 31 | Finger Lever Pin | 56 | Sight, Front (Plastic) |
| 9 | Buttstock Bolt | 32 | Firing Pin (Model 150) | 57 | Sight, Front (Metal) |
| 10 | Buttstock Nut with Washer | 33 | Firing Pin (Model 190) | 58 | Sight Base, Rear |
| 11 | Carrier | 34 | Firing Pin Plunger | 59 | Sight Base Screw, Rear |
| 12 | Carrier Coil Spring | 35 | Firing Pin Spring | 60 | Sight Elevator, Rear |
| 13 | Carrier Coil Spring Plunger | 36 | Firing Pin Stop Pin | 61 | Sight Leaf, Rear |
| 14 | Carrier Pins | 37 | Forearm | 62 | Sight Spring, Rear |
| 15 | Carrier Stop Pin | 38 | Hammer | 63 | Sight Windage Screw, Rear |
| 16 | Cocking Handle | 39 | Hammer Housing | 64 | Rear Sight |
| 17 | Disconnecter and Sear Assembly (Model 150) | 40 | Hammer Pin | 65 | Rear Sight Elevator |
| 18 | Disconnecter and Sear Assembly (Model 190) | 41 | Hammer Spring | 66 | Slide Arm |
| 19 | Disconnecter Coil Spring | 42 | Hammer Spring Supports | 67 | Slide Arm Screw |
| 20 | Disconnecter Pin | 43 | Locking Plate | 68 | Trigger Assembly |
| 21 | Extractor (Model 150) | 44 | Magazine Tube, Outside | 69 | Trigger Guard |
| 22 | Extractor (Model 190) | 45 | Magazine Tube Retaining Pin, Outside | 70 | Trigger Guard (Model 190) |
| 23 | Extractor Pin (Model 150) | 46 | Magazine Tube, Inside Assembly (Rifle) | 71 | Trigger Guard Pin, Rear |
| | | 47 | Magazine Tube, Inside Assembly | 72 | Trigger Pin |
| | | 48 | Magazine Tube Bracket | 73 | Trigger Spring |

Model 1500 XTR Autoloading Shotgun



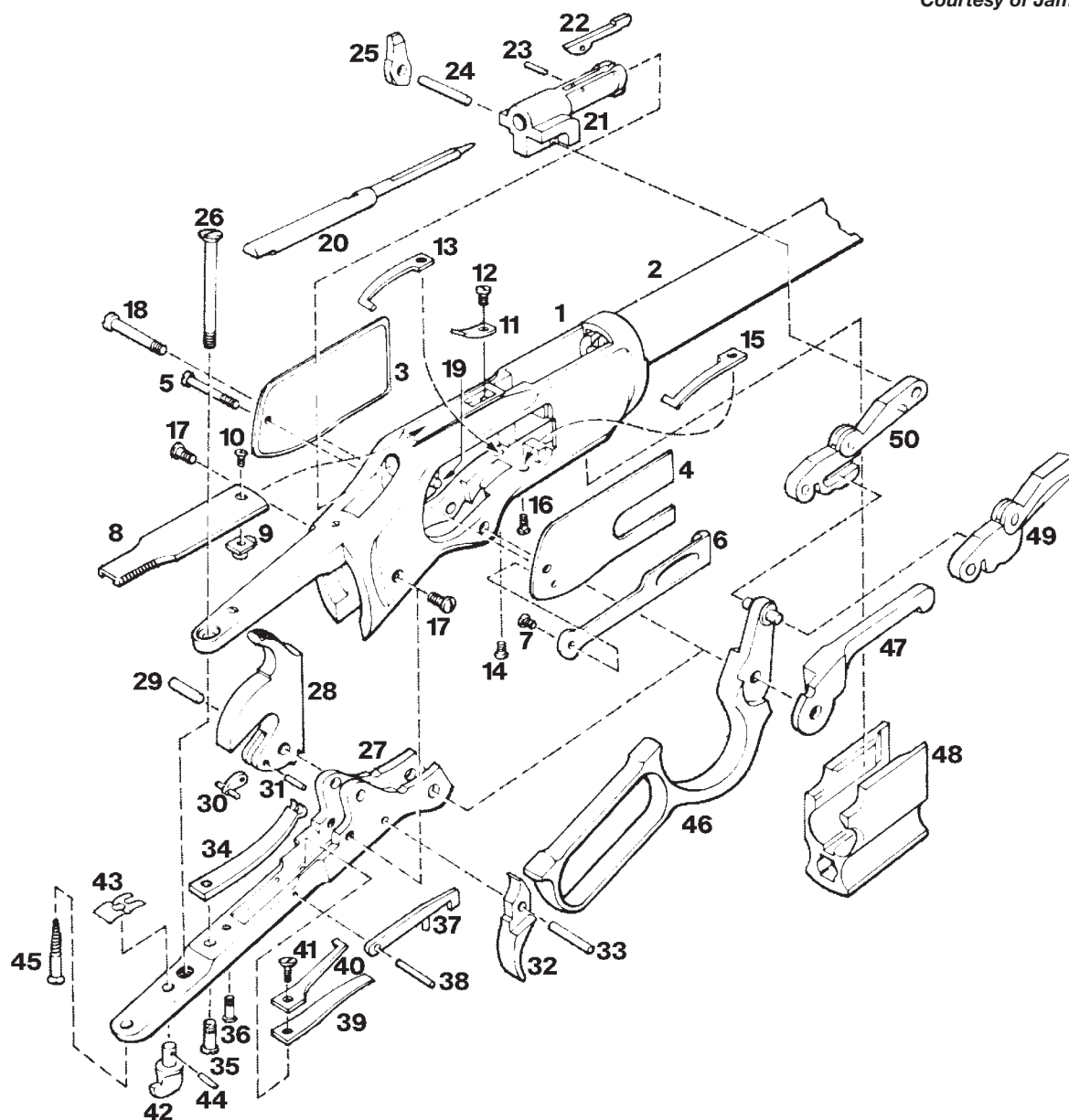
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|----|---------------------------------------|----|----------------------------------|----|------------------------|
| 1 | Barrel | 22 | Ejector Retainer Pin | 44 | Carrier Assembly |
| 2 | Breechbolt | 23 | Ejector | 45 | Hammer Housing |
| 3 | Extractor | 24 | Magazine Follower | 46 | Trigger Guard |
| 4 | Extractor Spring | 25 | Magazine Damper Spring | 47 | Safety |
| 5 | Firing Pin Collar | 26 | Receiver | 48 | Trigger Guard Pin |
| 6 | Breechbolt Slide | 27 | Carrier Release | 49 | Carrier Support Spring |
| 7 | Firing Pin Sleeve | 28 | Carrier Release Spring | 50 | Carrier Plunger |
| 8 | Firing Pin | 29 | Magazine Throat | 51 | Hammer |
| 9 | Cam Pin | 30 | Magazine Spring | 52 | Hammer Spring |
| 10 | Cocking Handle Bridge | 31 | Forend | 53 | Hammer Spring Supports |
| 11 | Cocking Handle Bridge Retaining Screw | 32 | Magazine Cap Retainer and Spring | 54 | Carrier Spring |
| 12 | Buttplate | 33 | Magazine Tube | 55 | Hammer Pin |
| 13 | Buttplate Screws | 34 | Slide Arm | 56 | Disconnecter Assembly |
| 14 | Buttplate Spacer | 35 | Piston | 57 | Disconnecter Spring |
| 15 | Buttstock | 36 | Piston Pin | 58 | Sear Assembly |
| 16 | Buttstock Bolt | 37 | Valve Cap Assembly | 59 | Trigger Pin |
| 17 | Buttstock Bolt Washer | 38 | Return Spring | 60 | Trigger Assembly |
| 18 | Grip Cap Insert | 39 | Front Sight | | |
| 19 | Grip Cap Screw | 40 | Hammer Stop Pin | | |
| 20 | Grip Cap | 41 | Trigger Stop Pin Screw | | |
| 21 | Grip Cap Spacer | 42 | Left Slide Support with Cutoff | | |
| | | 43 | Right Slide Support with Cutoff | | |

Parts Not Shown

Carrier Release Spring Retainer
Forend Spacers

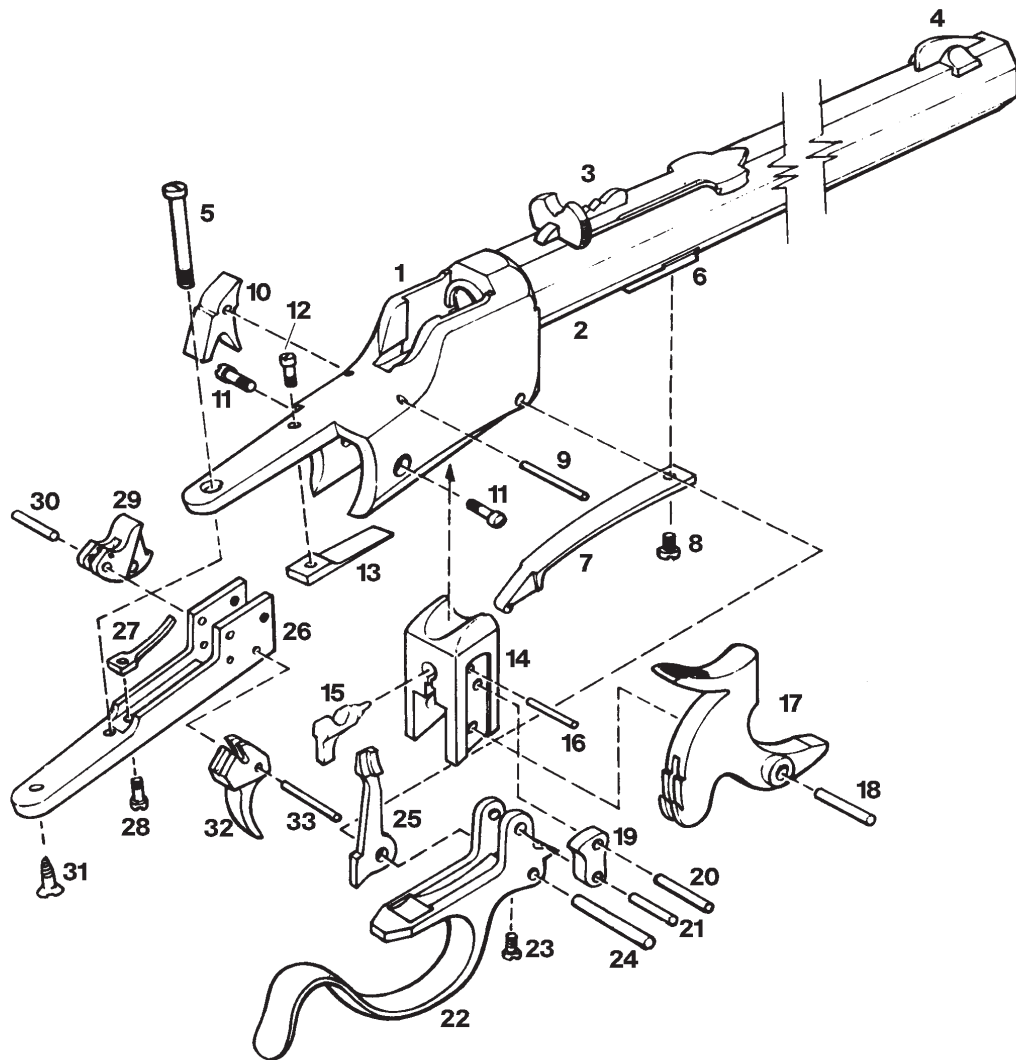
Model 1873 Lever-Action Rifle

Courtesy of James M. Triggs



1	Receiver	18	Finger Lever Screw	35	Mainspring Screw
2	Barrel	19	Rear Link Pin	36	Mainspring Tension Screw
3	Sideplate, Left	20	Firing Pin	37	Safety Catch
4	Sideplate, Right	21	Breechblock	38	Safety Catch Pin
5	Sideplate Screw	22	Extractor	39	Trigger Spring
6	Spring Cover	23	Extractor Pin	40	Safety Catch Spring
7	Spring Cover Screw	24	Front Link Pin	41	Trigger and Safety Catch Spring Screw
8	Mortise Cover	25	Firing Pin Retractor	42	Lever Latch
9	Mortise Cover Stop	26	Upper Tang Screw	43	Lever Latch Spring
10	Mortise Cover Stop Screw	27	Lower Tang	44	Lever Latch Pin
11	Mortise Cover Spring	28	Hammer	45	Lower Tang Screw
12	Mortise Cover Spring Screw	29	Hammer Pivot Pin	46	Finger Lever
13	Finger Lever Spring	30	Stirrup	47	Carrier Lever
14	Finger Lever Spring Screw	31	Stirrup Pin	48	Carrier Block
15	Carrier Lever Spring	32	Trigger	49	Link Assembly, Right
16	Carrier Lever Spring Screw	33	Trigger Pivot Pin	50	Link Assembly, Left
17	Slide Tang Screws	34	Mainspring		

Model 1885 Single Shot Rifle

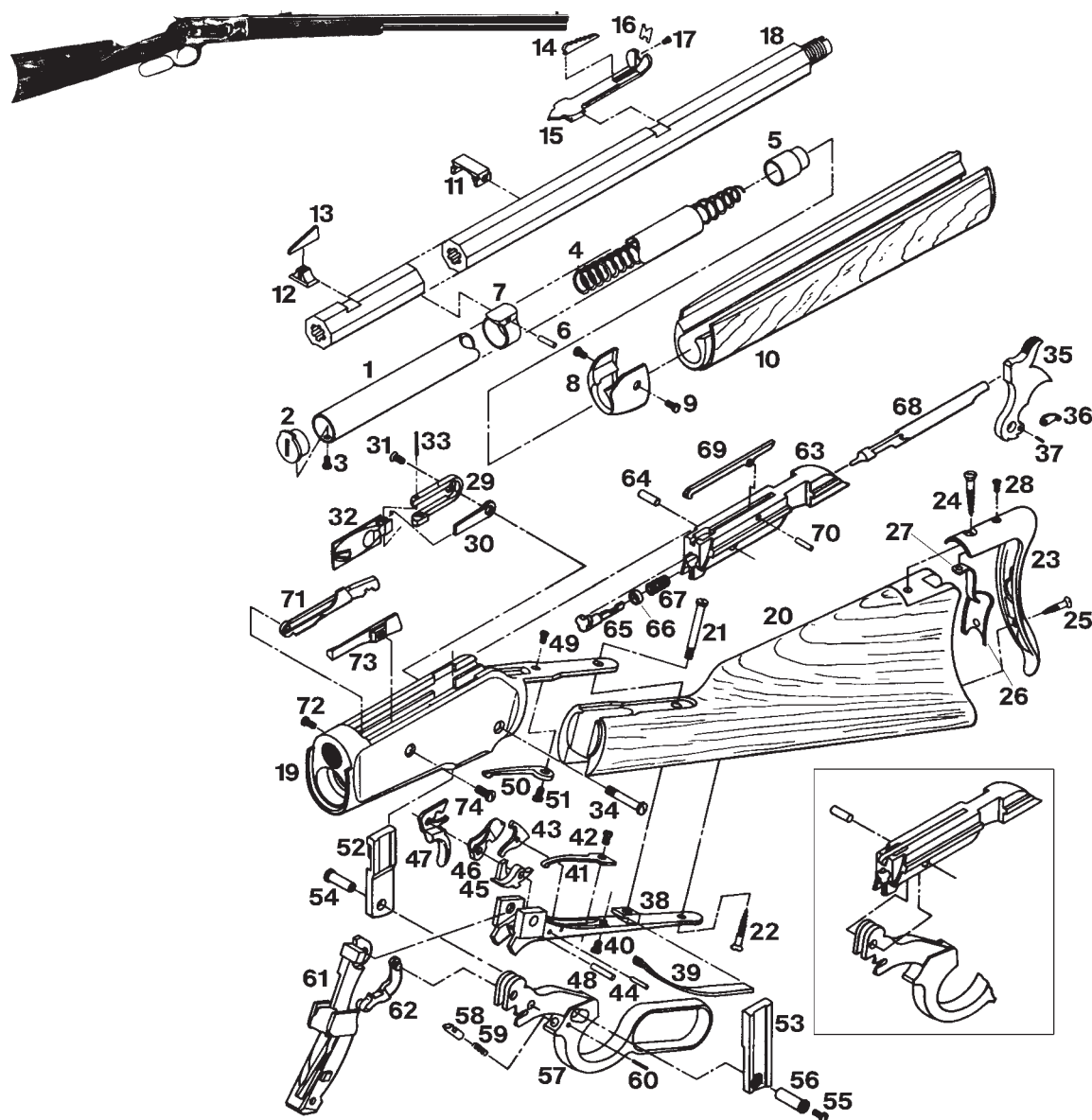


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|----|----------------------|----|-----------------------------|
| 1 | Receiver | 21 | Lever Link Pin, Short |
| 2 | Barrel | 22 | Finger Lever |
| 3 | Rear Sight | 23 | Finger Lever Pin Stop Screw |
| 4 | Front Sight | 24 | Finger Lever Pin |
| 5 | Upper Tang Screw | 25 | Extractor |
| 6 | Mainspring Base | 26 | Tang |
| 7 | Mainspring | 27 | Knock-Off Spring |
| 8 | Mainspring Screw | 28 | Knock-Off Spring Screw |
| 9 | Sear Pin | 29 | Knock-Off |
| 10 | Sear | 30 | Knock-Off Pin |
| 11 | Side Tang Screws | 31 | Lower Tang Screw |
| 12 | Sear Spring Screw | 32 | Trigger |
| 13 | Sear Spring | 33 | Trigger Pin |
| 14 | Breechblock | | |
| 15 | Firing Pin | | |
| 16 | Firing Pin Stop Pin | | |
| 17 | Hammer | | |
| 18 | Hammer Pivot Pin | | |
| 19 | Lever Link | | |
| 20 | Lever Link Pin, Long | | |

Parts Not Shown

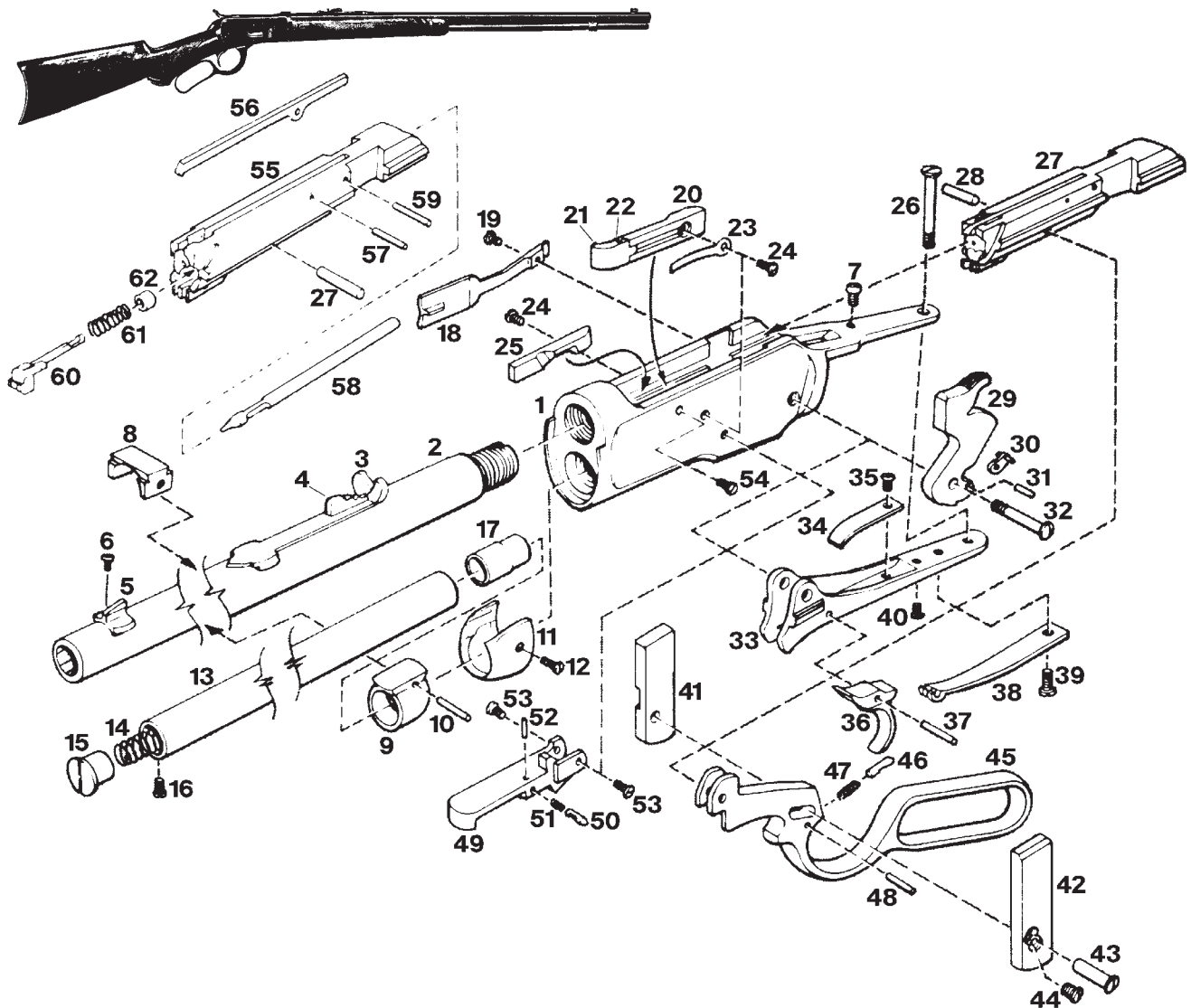
Forend
Forend Screw
Buttstock
Buttplate
Buttplate Screws

Model 1886 Lever-Action Rifle



1 Magazine Tube	20 Stock	39 Mainspring	56 Finger Lever Pin Bushing
2 Magazine End Cap	21 Upper Tang Stock Screw	40 Mainspring Tension Screw	57 Finger Lever
3 Magazine End Cap Screw	22 Lower Tang Stock Screw	41 Sear and Trigger Spring	58 Friction Stud
4 Magazine Spring	23 Buttplate	42 Sear and Trigger Spring	59 Friction Stud Spring
5 Magazine Follower	24 Upper Buttplate Screw	43 Sear Catch	60 Friction Stud Pin
6 Magazine Ring Pin	25 Lower Buttplate Screw	44 Sear Catch Pin	61 Carrier
7 Magazine Ring	26 Buttplate Slide	45 Sear	62 Carrier Hook
8 Forend Tip	27 Buttplate Slide Spring	46 Kick-Off for Set-Trigger	63 Breechblock
9 Forend Tip and Tenon Screws	28 Buttplate Slide Spring Screw	47 Trigger	64 Lever and Breechblock Pin
10 Forend	29 Spring Cover Base	48 Trigger, Sear and Kick-Off Pin	65 Ejector
11 Forend Tip Tenon	30 Spring Cover Spring	49 Carrier Stop Tension Screw	66 Ejector Collar
12 Front Sight Base	31 Spring Cover Screw	50 Carrier Stop	67 Ejector Spring
13 Front Sight	32 Spring Cover Leaf	51 Carrier Stop Screw	68 Firing Pin
14 Rear Sight Elevator	33 Spring Cover Leaf Pin	52 Right Locking Bolt	69 Extractor
15 Rear Sight	34 Receiver Screw	53 Left Locking Bolt	70 Extractor Pin
16 Elevation Leaf	35 Hammer	54 Finger Lever Pin	71 Cartridge Guide
17 Elevation Leaf Screw	36 Hammer Stirrup	55 Locking Block Bushing and Pin Screw	72 Cartridge Guide Screw
18 Barrel	37 Hammer Stirrup Pin		73 Cartridge Stop
19 Receiver	38 Lower Tang		74 Cartridge Stop Screw

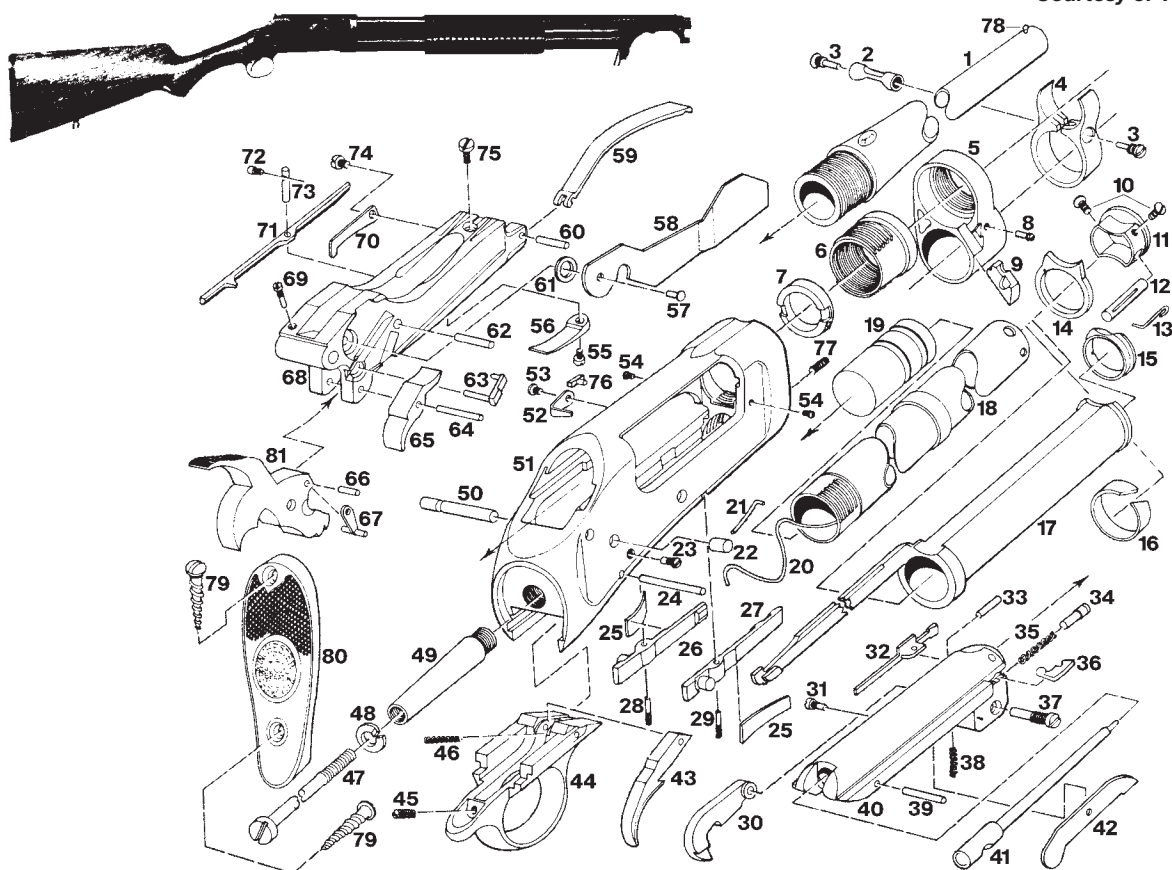
Model 1892 Lever-Action Rifle



- | | | |
|---------------------------|-----------------------------|--|
| 1 Receiver | 22 Cartridge Stop Joint Pin | 43 Locking Bolt Pin |
| 2 Barrel | 23 Cartridge Stop Spring | 44 Locking Bolt Pin Screw |
| 3 Rear Sight Assembly | 24 Cartridge Guide Screws | 45 Finger Lever |
| 4 Rear Sight Elevator | 25 Cartridge Guide, Right | 46 Friction Plunger |
| 5 Front Sight | 26 Upper Tang Screw | 47 Friction Plunger Spring |
| 6 Front Sight Screw | 27 Breechbolt | 48 Friction Stud Stop Pin |
| 7 Tang Sight Screw | 28 Lever and Breechbolt Pin | 49 Carrier Assembly |
| 8 Forend Tip Tenon | 29 Hammer | 50 Carrier Stop |
| 9 Magazine Ring | 30 Hammer Stirrup | 51 Carrier Stop Spring |
| 10 Magazine Ring Pin | 31 Hammer Stirrup Pin | 52 Carrier Stop Pin |
| 11 Forend Tip | 32 Hammer Screw | 53 Carrier Screws |
| 12 Forend Tip Screw | 33 Lower Tang | 54 Lever and Breechblock Pin Hole Plug Screw |
| 13 Magazine Tube | 34 Trigger Spring | 55 Breechbolt Assembly |
| 14 Magazine Spring | 35 Trigger Spring Screw | 56 Extractor |
| 15 Magazine End Cap | 36 Trigger | 57 Extractor Pin |
| 16 Magazine End Cap Screw | 37 Trigger Pin | 58 Firing Pin |
| 17 Magazine Follower | 38 Mainspring | 59 Firing Pin Stop Pin |
| 18 Spring Cover | 39 Mainspring Screw | 60 Ejector |
| 19 Spring Cover Screw | 40 Mainspring Strain Screw | 61 Ejector Spring |
| 20 Cartridge Guide, Left | 41 Locking Bolt, Right | 62 Ejector Collar |
| 21 Cartridge Stop | 42 Locking Bolt, Left | |

Model 1897 Slide-Action Shotgun

Courtesy of Thomas E. Wessel



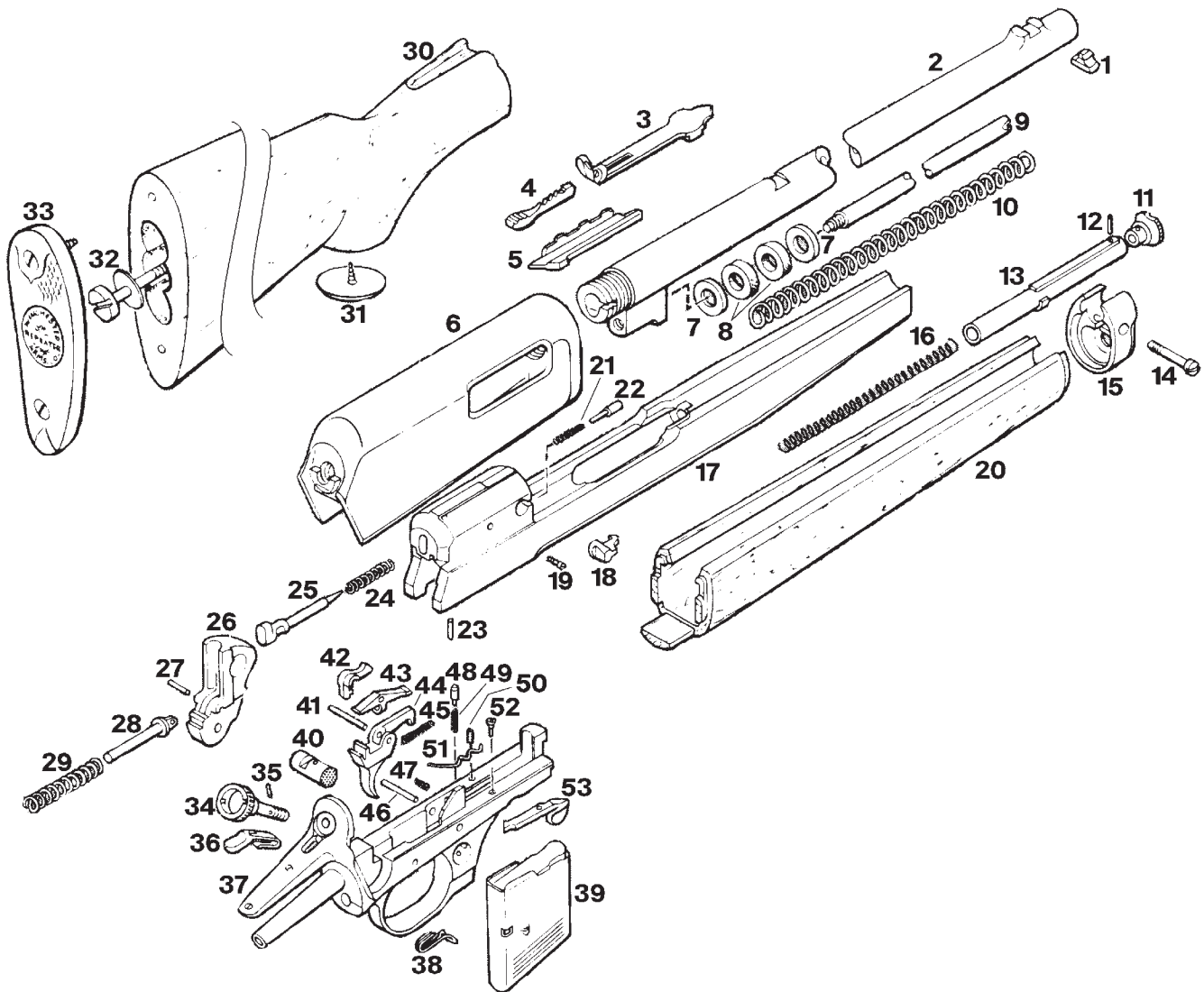
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|----|--|----|--------------------------------------|----|--|
| 1 | Barrel | 29 | Cartridge Stop Screw, Right | 58 | Cartridge Guide |
| 2 | Magazine Band Bushing | 30 | Action Slide Hook | 59 | Mainspring |
| 3 | Magazine Band Bushing Screws | 31 | Firing Pin Lock Screw | 60 | Mainspring Pin |
| 4 | Magazine Band | 32 | Extractor, Left | 61 | Cartridge Guide Friction Spring |
| 5 | Barrel Extension | 33 | Extractor Pin, Left | 62 | Hammer Pin |
| 6 | Adjusting Sleeve | 34 | Extractor Plunger, Right | 63 | Action Slide Lock Release Plunger |
| 7 | Barrel Chamber Ring | 35 | Extractor Plunger Spring, Right | 64 | Sear Pin |
| 8 | Adjusting Sleeve Lock Screw | 36 | Extractor, Right | 65 | Sear |
| 9 | Adjusting Sleeve Lock | 37 | Action Slide Hook Screw | 66 | Hammer Stirrup Pin |
| 10 | Magazine Plug Screws | 38 | Firing Pin Lock Spring | 67 | Hammer Stirrup |
| 11 | Magazine End Cap | 39 | Firing Pin Stop Pin | 68 | Carrier |
| 12 | Magazine Locking Pin | 40 | Breechbolt | 69 | Carrier Pin Stop Screw |
| 13 | Magazine Locking Pin Spring | 41 | Firing Pin | 70 | Action Slide Lock Spring |
| 14 | Magazine End Cap Stop | 42 | Firing Pin Lock | 71 | Action Slide Lock |
| 15 | Action Slide Sleeve Screw Cap | 43 | Trigger | 72 | Action Slide Lock Joint Pin Stop Screw |
| 16 | Action Slide Spring | 44 | Guard Bow | 73 | Action Slide Lock Joint Pin |
| 17 | Action Slide | 45 | Trigger Stop Screw | 74 | Action Slide Lock Spring Screw |
| 18 | Magazine Tube | 46 | Trigger Spring | 75 | Mainspring Strain Screw |
| 19 | Magazine Follower | 47 | Buttstock Bolt | 76 | Ejector Pin |
| 20 | Magazine Spring | 48 | Buttstock Bolt Washer | 77 | Extension Stop Screw |
| 21 | Action Slide Lock Release Plunger Pin Spring | 49 | Receiver Shank | 78 | Front Sight |
| 22 | Action Slide Lock Release Plunger Pin | 50 | Carrier Pin | 79 | Buttplate Screws |
| 23 | Cartridge Guide Stop Screw | 51 | Receiver | 80 | Buttplate |
| 24 | Trigger Pin | 52 | Ejector Spring | 81 | Hammer |
| 25 | Cartridge Stop Springs | 53 | Ejector Spring Screw | | |
| 26 | Cartridge Stop, Left | 54 | Barrel Chamber Ring Retaining Screws | | |
| 27 | Cartridge Stop, Right | 55 | Sear Spring Screw | | |
| 28 | Cartridge Stop Screw, Left | 56 | Sear Spring | | |
| | | 57 | Cartridge Guide Rivet | | |

Parts Not Shown

Action Slide Handle
Buttstock

Model 1905 Autoloading Rifle

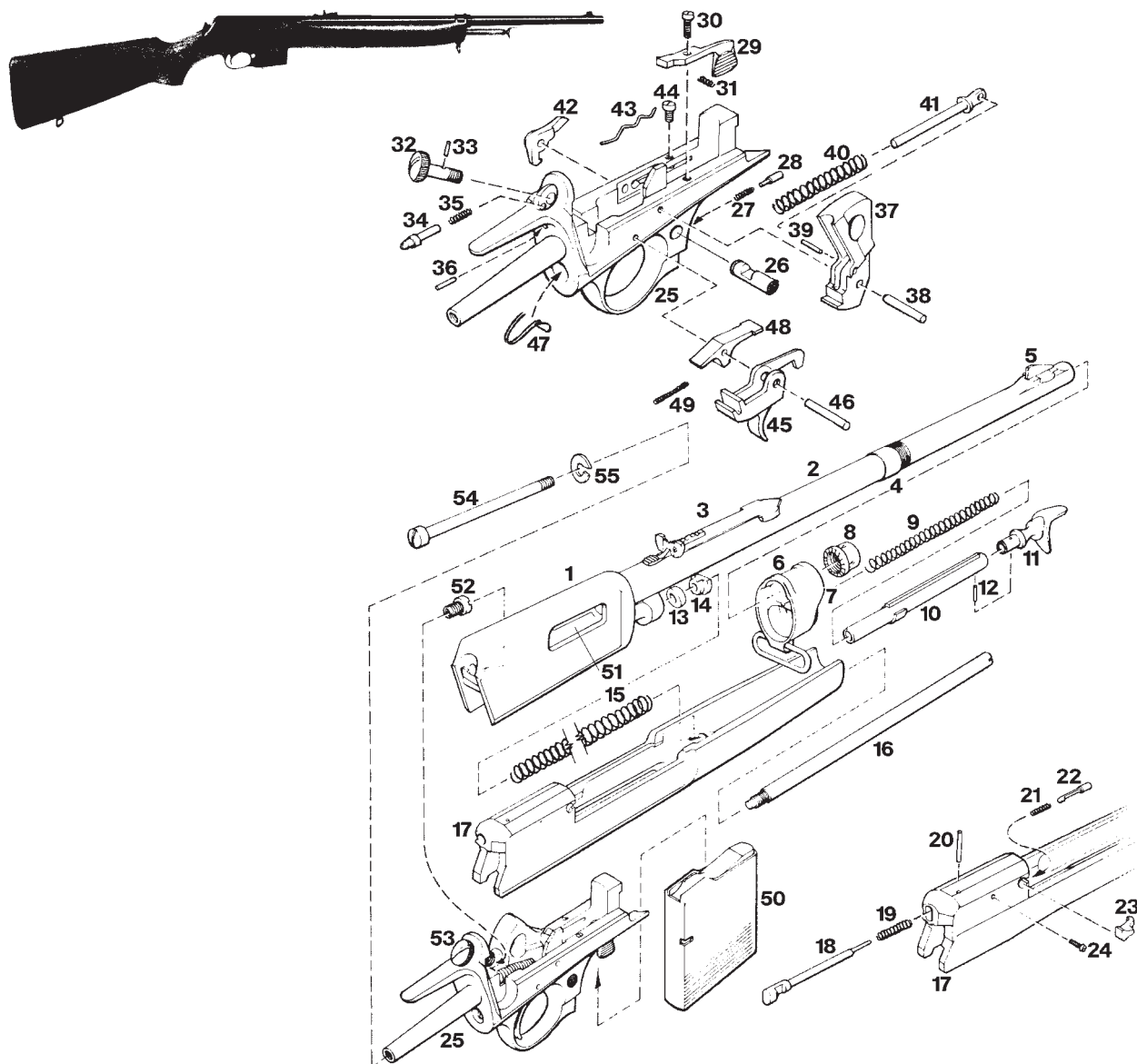
Courtesy of Blacksmith Corporation



1	Front Sight	19	Extractor Plunger Stop Screw	37	Trigger Mechanism Housing
2	Barrel	20	Forend	38	Trigger Spring
3	Rear Sight	21	Extractor Spring	39	Magazine
4	Rear Sight Elevator	22	Extractor Plunger	40	Safety Catch
5	Ejector	23	Firing Pin Retainer Pin	41	Trigger Pin
6	Receiver	24	Firing Pin Spring	42	Disconnecter
7	Steel Buffer Washers	25	Firing Pin	43	Sear
8	Fiber Buffer Washers	26	Hammer	44	Trigger
9	Bolt Guide Rod	27	Hammer Strut Pin	45	Sear Spring
10	Recoil Spring	28	Hammer Strut	46	Hammer Pin
11	Operating Sleeve Tip	29	Hammer Spring	47	Magazine Catch Spring
12	Operating Sleeve Tip Pin	30	Buttstock	48	Safety Catch Plunger
13	Operating Sleeve	31	Grip Cap	49	Plunger Spring
14	Forend Tip Screw	32	Buttstock Bolt and Washer	50	Disconnecter Spring Retainer
15	Forend Tip	33	Buttplate	51	Disconnecter Spring
16	Operating Sleeve Spring	34	Takedown Screw	52	Magazine Catch Screw
17	Bolt	35	Takedown Screw Stop Pin	53	Magazine Catch
18	Extractor	36	Takedown Screw Lock		

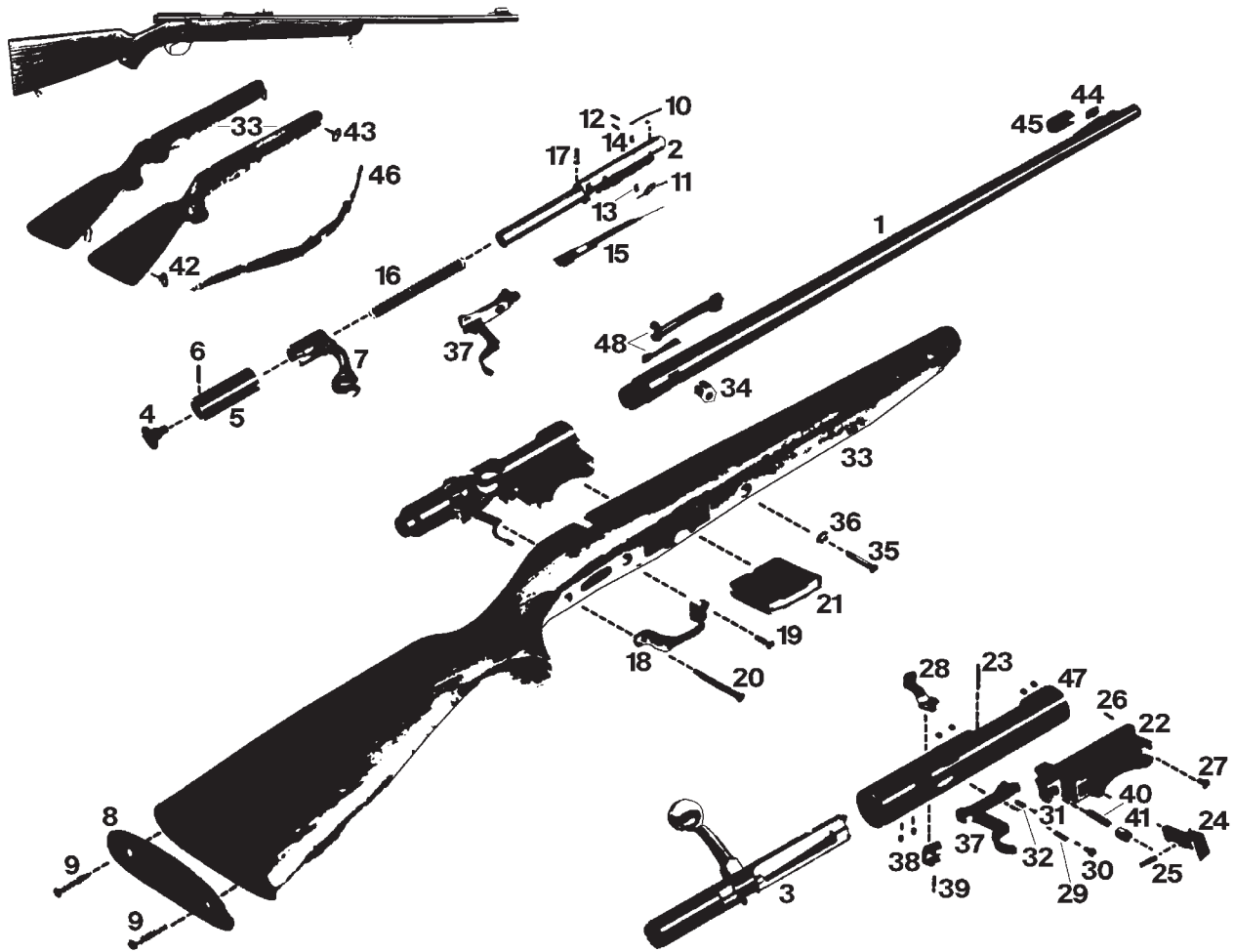
Model 1907 Autoloading Rifle

Courtesy of James M. Triggs



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|----|-----------------------------------|----|-----------------------------|----|-----------------------------|
| 1 | Receiver | 19 | Firing Pin Spring | 38 | Hammer Pin |
| 2 | Barrel | 20 | Firing Pin Retaining Pin | 39 | Hammer Spring Guide Rod Pin |
| 3 | Rear Sight Assembly | 21 | Extractor Spring | 40 | Hammer Spring |
| 4 | Forend Tip Key | 22 | Extractor Spring Plunger | 41 | Hammer Spring Guide Rod |
| 5 | Front Sight | 23 | Extractor | 42 | Timing Lever |
| 6 | Forend Tip (with Swivel) | 24 | Extractor Screw | 43 | Timing Lever Spring |
| 7 | Forend Tip Nut Plunger and Spring | 25 | Trigger Guard Housing | 44 | Timing Lever Spring Screw |
| 8 | Forend Tip Nut | 26 | Trigger Lock | 45 | Trigger |
| 9 | Operating Sleeve Spring | 27 | Trigger Lock Plunger Spring | 46 | Trigger Pin |
| 10 | Operating Sleeve | 28 | Trigger Lock Plunger | 47 | Trigger Spring |
| 11 | Operating Sleeve Tip | 29 | Magazine Lock | 48 | Sear |
| 12 | Operating Sleeve Tip Pin | 30 | Magazine Lock Screw | 49 | Sear Spring |
| 13 | Buffer Washers | 31 | Magazine Lock Spring | 50 | Magazine |
| 14 | Buffer | 32 | Takedown Screw | 51 | Ejector |
| 15 | Bolt Spring | 33 | Takedown Screw Stop Pin | 52 | Takedown Screw Bushing |
| 16 | Bolt Guide Rod | 34 | Takedown Screw Lock | 53 | Takedown Screw |
| 17 | Bolt | 35 | Takedown Screw Lock Spring | 54 | Buttstock Bolt |
| 18 | Firing Pin | 36 | Takedown Screw Lock Pin | 55 | Buttstock Bolt Washer |
| | | 37 | Hammer | | |

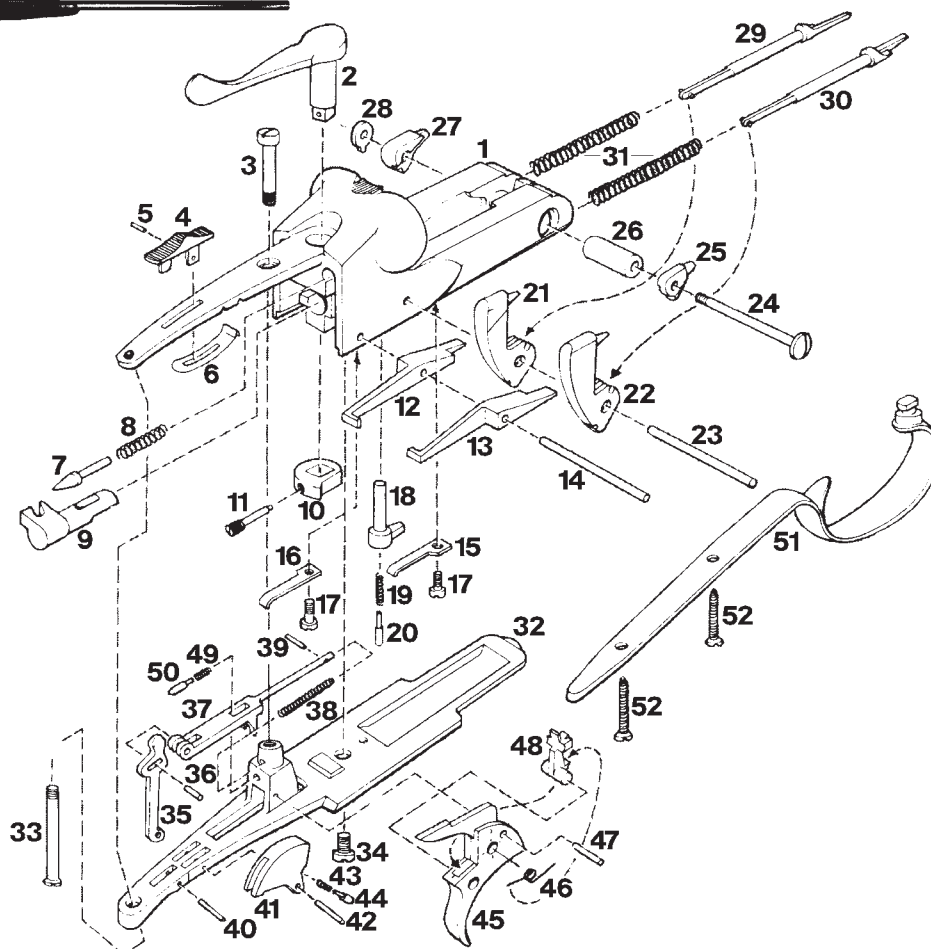
Model 43 Bolt-Action Rifle



- | | | | |
|----|---------------------------|----|--------------------------------|
| 1 | Barrel | 25 | Magazine Catch Spring |
| 2 | Breechbolt | 26 | Magazine Catch Pin |
| 3 | Breechbolt Complete | 27 | Magazine Holder Screw |
| 4 | Breechbolt Plug | 28 | Safety-Lever |
| 5 | Breechbolt Sleeve | 29 | Safety Lock |
| 6 | Breechbolt Sleeve Pin | 30 | Safety Lock Screw |
| 7 | Breechbolt Cocking Sleeve | 31 | Safety Lock Plunger |
| 8 | Buttplate | 32 | Safety Lock Plunger Spring |
| 9 | Buttplate Screws | 33 | Stock |
| 10 | Extractor, Left | 34 | Stock Stud |
| 11 | Extractor, Right | 35 | Stock Stud Screw |
| 12 | Extractor Pins | 36 | Stock Stud Screw Escutcheon |
| 13 | Extractor Spring, Right | 37 | Trigger |
| 14 | Extractor Spring, Left | 38 | Trigger Base |
| 15 | Firing Pin | 39 | Trigger Pin |
| 16 | Firing Pin Spring | 40 | Trigger Spring |
| 17 | Firing Pin Stop Pin | 41 | Trigger Spring Adjusting Screw |
| 18 | Guard | 42 | Rear Swivel |
| 19 | Guard Screw, Front | 43 | Front Swivel Assembly |
| 20 | Guard Screw, Rear | 44 | Front Sight |
| 21 | Magazine Complete | 45 | Front Sight Hood |
| 22 | Magazine Holder | 46 | Leather Sling |
| 23 | Magazine Holder Pin | 47 | Breechbolt Body |
| 24 | Magazine Catch | 48 | Front Sight with Elevator |

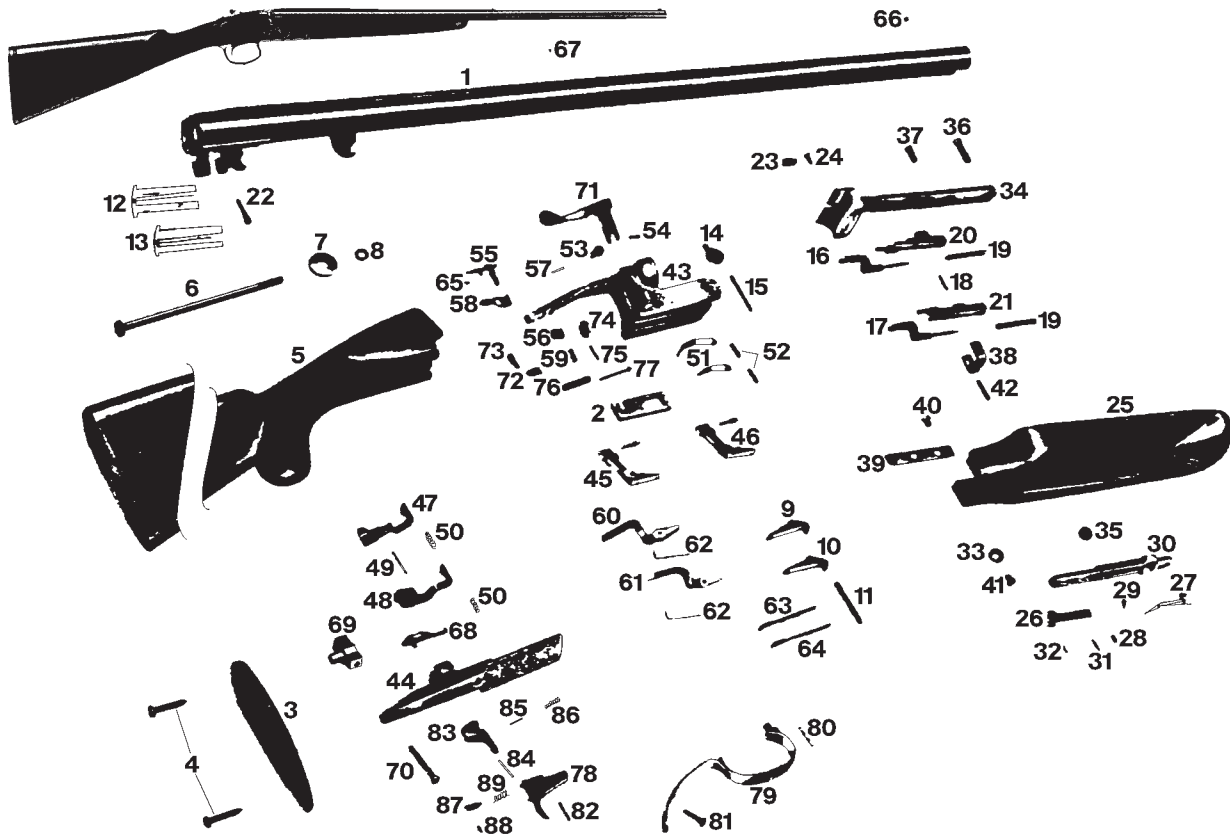
Model 21 Side-by-Side Shotgun

Courtesy of James M. Triggs



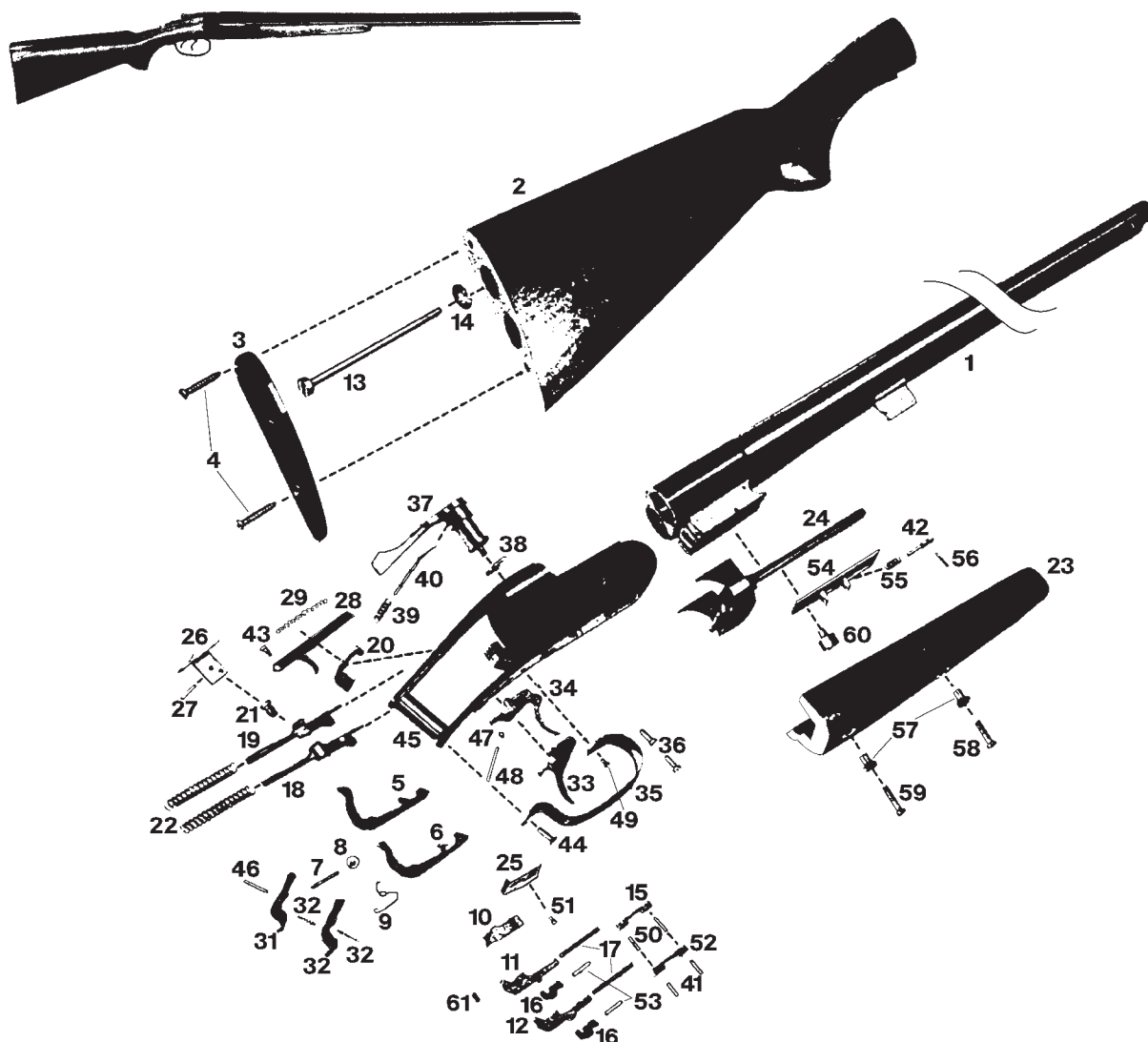
1	Frame	27	Cocking Lever, Left	52	Guard Bow Screws	Extractor, Right
2	Top Lever	28	Cocking Lever Screw Nut	Parts Not Shown		
3	Upper Tang Screw	29	Cocking Rod, Left		Barrel Stop	Forearm
4	Safety Slide	30	Cocking Rod, Right		Barrel Stop Screw	Forearm Catch
5	Safety Slide Spring Stop Pin	31	Hammer Springs		Barrel Stop Spring	Forearm Catch Pin
6	Safety Slide Spring	32	Trigger Plate		Barrels	Forearm Catch Plate
7	Top-Lever Plunger	33	Trigger Plate Tang Screw		Buttstock	Forearm Catch Spring
8	Top-Lever Spring	34	Trigger Plate Screw		Ejection Hammer Roll	Forearm Recoil Abutment
9	Locking Bolt	35	Safety-Lever		Ejection Hammer Roll Pin	Forearm Recoil Screw
10	Locking Bolt Lever	36	Safety-Lever Operating Rod Pin		Ejection Hammer Spring Guide Rods	Forearm Retainer
11	Locking Bolt Lever Screw	37	Safety-Lever Operating Rod		Ejection Hammer Springs	Forearm Retainer Pin
12	Sear, Left	38	Safety-Lever Operating Rod Returning Spring		Ejection Hammer, Left	Forearm Retainer Spring
13	Sear, Right	39	Safety-Lever Operating Rod Returning Spring Pin		Ejection Hammer, Right	Forearm Shoe
14	Sear Pin	40	Safety-Lever Pivot Pin		Ejection Sear Pin	Front Forearm Screw
15	Sear Spring, Right	41	Timing Weight		Ejection Sear Spring	Front Sight
16	Sear Spring, Left	42	Timing Weight Pin		Ejection Sear, Left	Locking Bolt Stop Screw
17	Sear Spring Screws	43	Timing Weight Plunger Spring		Ejection Sear, Right	Rear Forearm Screw
18	Locking Bolt Catch	44	Timing Weight Plunger		Extractor Plunger	Rear Sight
19	Locking Bolt Catch Spring	45	Trigger Assembly		Extractor Plunger Stop Pin	Upper Tang Screw Bushing
20	Locking Bolt Catch Spring Plunger	46	Shift Lever Spring		Extractor Stop Screw	
21	Hammer, Left	47	Trigger Pin		Extractor, Left	
22	Hammer, Right	48	Shift Lever and Shift Lever Button			
23	Hammer Pin	49	Trigger Spring			
24	Cocking Lever Screw	50	Trigger Spring Plunger			
25	Cocking Lever, Right	51	Guard Bow			
26	Joint Pin					

Model 23 XTR Side-by-Side Shotgun



- | | | |
|--|--|---|
| 1 Barrels | 31 Forearm Catch Retaining Pin | 61 Sear, Right |
| 2 Barrel Locking Plate | 32 Forearm Catch Stop Pin | 62 Sear Springs |
| 3 Buttplate | 33 Forearm Escutcheon | 63 Selective Ejector Rod, Left |
| 4 Buttplate Screws | 34 Forearm Plate, Upper | 64 Selective Ejector Rod, Right |
| 5 Buttstock | 35 Forearm Plate Escutcheon, Upper | 65 Selective Filler Block |
| 6 Buttstock Bolt | 36 Forearm Plate Screw, Upper Front | 66 Sight, Front |
| 7 Buttstock Bolt Washer (Flat) | 37 Forearm Plate Screw, Upper Middle | 67 Sight, Middle |
| 8 Buttstock Bolt Washer (Lock) | 38 Forearm Spacer | 68 Tang Sear Catch Plate |
| 9 Cocking Plate, Left | 39 Forearm Spacer Plate | 69 Tang Spacer |
| 10 Cocking Plate, Right | 40 Forearm Spacer Plate Retaining Screw | 70 Tang Spacer Screw |
| 11 Cocking Plate Pin | 41 Forearm Spacer Plate Screw | 71 Top Lever |
| 12 Ejector, Left | 42 Forearm Spacer Retaining Pin | 72 Top Lever Locking Plate |
| 13 Ejector, Right | 43 Frame | 73 Top Lever Locking Plate Screw |
| 14 Ejector Cocking Lever | 44 Frame Plate, Lower | 74 Top Lever Plunger Guide |
| 15 Ejector Cocking Lever Pin | 45 Hammer/Firing Pin Assembly, Left | 75 Top Lever Plunger Guide Pin |
| 16 Ejector Hammer, Left | 46 Hammer/Firing Pin Assembly, Right | 76 Top Lever Spring |
| 17 Ejector Hammer, Right | 47 Hammer Catch, Left | 77 Top Lever Spring Plunger |
| 18 Ejector Hammer Retaining Pin | 48 Hammer Catch, Right | 78 Trigger |
| 19 Ejector Hammer Springs | 49 Hammer Catch Retaining Pin | 79 Trigger Guard |
| 20 Ejector Hammer Spring Housing, Left | 50 Hammer Catch Springs | 80 Trigger Guard Retaining Pin |
| 21 Ejector Hammer Spring Housing, Right | 51 Hammer Springs | 81 Trigger Guard Screw |
| 22 Ejector Retaining Screw | 52 Hammer Spring Retaining Pins | 82 Trigger Pin |
| 23 Ejector Hammer Stopper | 53 Locking Plate Connecting Block | 83 Trigger Sear Catch |
| 24 Ejector Hammer Stopper Screw, Front | 54 Locking Plate Connecting Block Pin | 84 Trigger Sear Catch Disconnect Pin |
| 25 Forearm | 55 Safety | 85 Trigger Sear Catch Pin |
| 26 Forearm Catch | 56 Safety-Lever Cam | 86 Trigger Spring |
| 27 Forearm Catch Lock | 57 Safety Retaining Pin | 87 Trigger Swivel Plunger |
| 28 Forearm Catch Lock Retaining Pin | 58 Safety Spring | 88 Trigger Swivel Plunger Pin |
| 29 Forearm Catch Lock Spring | 59 Safety Stud | 89 Trigger Swivel Plunger Spring |
| 30 Forearm Catch Plate Complete | 60 Sear, Left | |

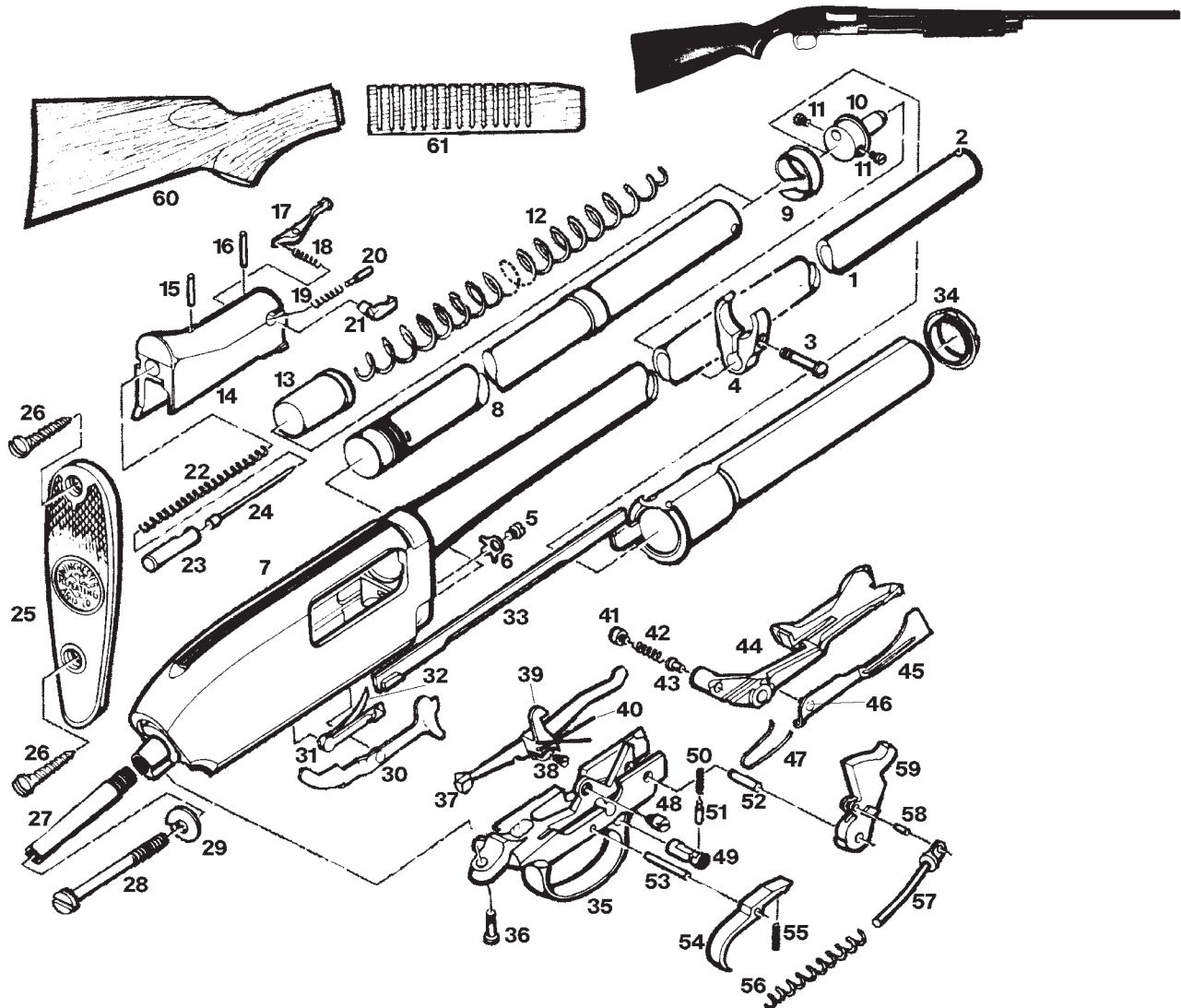
Model 24 Side-by-Side Shotgun



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|----|----------------------------|----|-------------------------------|----|-------------------------------|
| 1 | Barrel | 22 | Firing Pin Springs | 43 | Safety Slide Push Rod Screw |
| 2 | Buttstock | 23 | Forearm | 44 | Trigger Guard Screw, Rear |
| 3 | Buttplate | 24 | Forearm Shoe | 45 | Frame |
| 4 | Buttplate Screws | 25 | Locking Bolt | 46 | Sear Pin |
| 5 | Cocking Lever, Right | 26 | Safety Slide | 47 | Trigger Spacer |
| 6 | Cocking Lever, Left | 27 | Safety Slide Pin | 48 | Trigger Pin |
| 7 | Cocking Lever Pin | 28 | Safety Slide Push Rod | 49 | Trigger Guard Screw, Front |
| 8 | Cocking Lever Spacer | 29 | Safety Slide Spring | 50 | Extractor Guide Pins |
| 9 | Cocking Lever Spring | 30 | Sear, Right | 51 | Cocking Slide Retaining Screw |
| 10 | Cocking Slide | 31 | Sear, Left | 52 | Extractor Guide |
| 11 | Extractor, Right | 32 | Sear Springs | 53 | Extractor Lever Pins |
| 12 | Extractor, Left | 33 | Trigger, Right | 54 | Forearm Shoe Retainer |
| 13 | Buttstock Bolt | 34 | Trigger, Left | 55 | Forearm Shoe Retainer Spring |
| 14 | Buttstock Bolt Washer | 35 | Trigger Guard | 56 | Forearm Shoe Retainer Pin |
| 15 | Extractor Guide | 36 | Trigger Plate Screws | 57 | Forearm Escutcheons |
| 16 | Extractor Levers | 37 | Top Lever | 58 | Forearm Screw, Front |
| 17 | Extractor Springs | 38 | Top Lever Guide | 59 | Forearm Screw, Rear |
| 18 | Firing Pin Complete, Right | 39 | Top Lever Spring | 60 | Forearm Lug |
| 19 | Firing Pin Complete, Left | 40 | Top Lever Spring Guide Rod | 61 | Pin |
| 20 | Firing Pin Guide | 41 | Extractor Guide Pins | | |
| 21 | Firing Pin Guide Screw | 42 | Forearm Retainer Shoe Plunger | | |

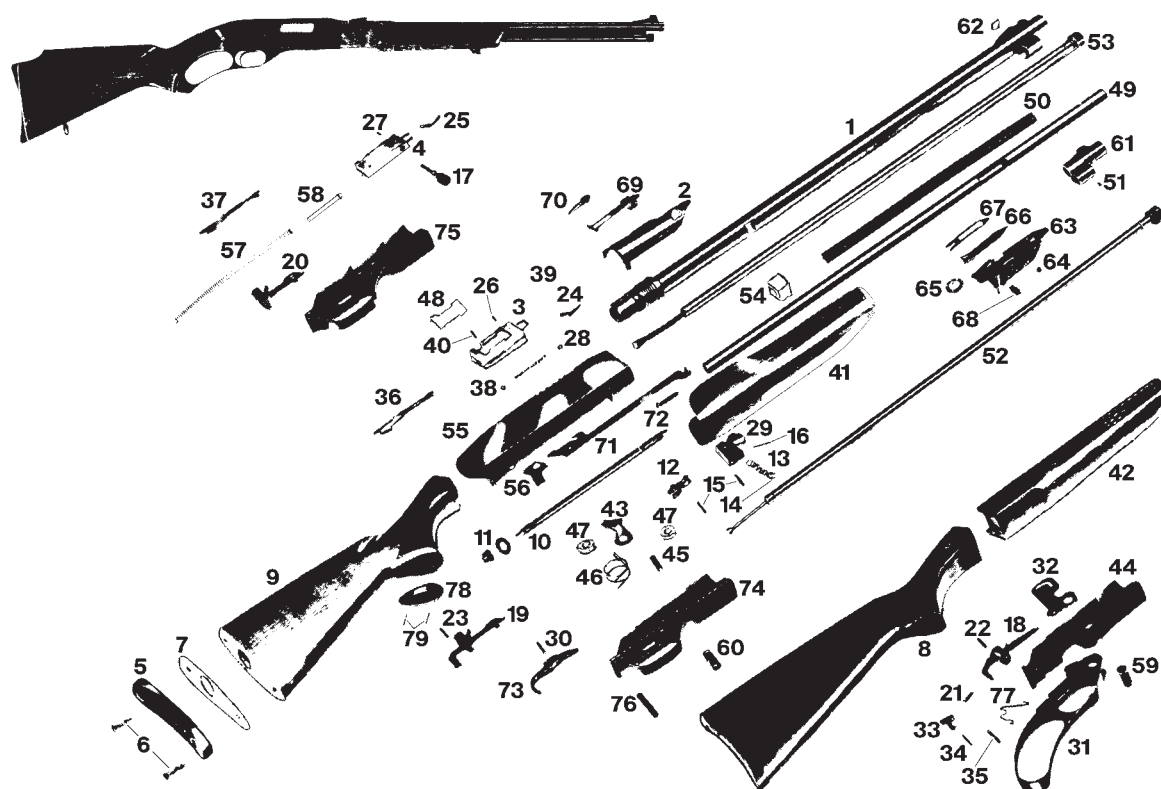
Model 25 Slide-Action Shotgun

Courtesy of Thomas E. Wessel



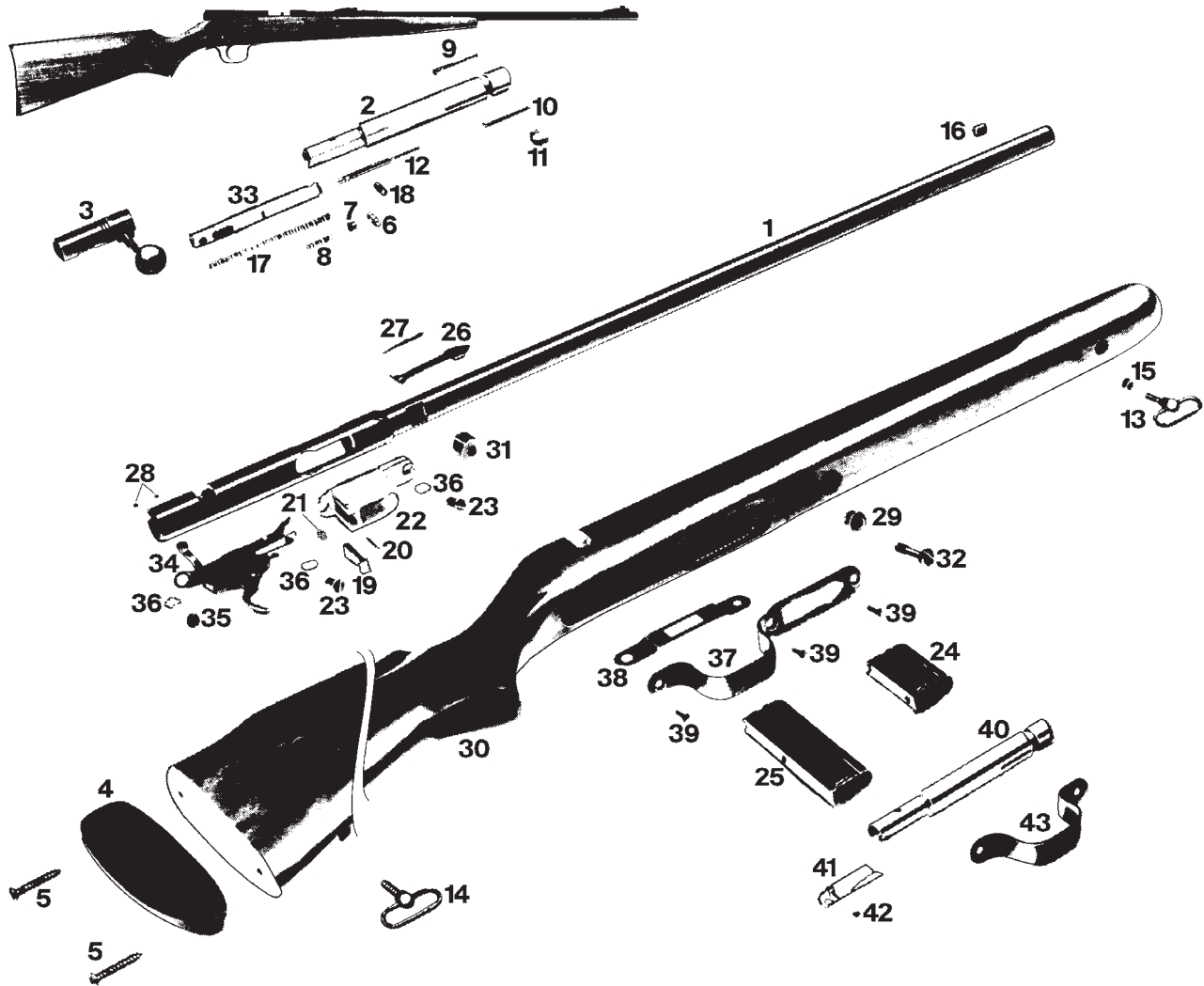
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|----|--------------------------------|----|-------------------------------|----|-----------------------------|
| 1 | Barrel | 22 | Firing Pin Spring | 43 | Carrier Plunger |
| 2 | Front Sight | 23 | Firing Pin Striker | 44 | Carrier |
| 3 | Magazine Band Screw | 24 | Firing Pin | 45 | Cartridge Guide |
| 4 | Magazine Band | 25 | Buttplate | 46 | Cartridge Guide Pivot |
| 5 | Magazine Lock Screw | 26 | Buttplate Screws | 47 | Carrier Spring |
| 6 | Magazine Lock | 27 | Receiver Shank | 48 | Carrier Pivot |
| 7 | Receiver | 28 | Buttstock Bolt | 49 | Trigger Lock |
| 8 | Magazine | 29 | Buttstock Bolt Washer | 50 | Trigger Lock Plunger Spring |
| 9 | Action Slide Spring | 30 | Cartridge Cutoff | 51 | Trigger Lock Plunger |
| 10 | Magazine Plug | 31 | Ejector | 52 | Hammer Pin |
| 11 | Magazine Plug Screws | 32 | Ejector Spring | 53 | Trigger Pin |
| 12 | Magazine Spring | 33 | Action Slide | 54 | Trigger |
| 13 | Magazine Follower | 34 | Action Slide Sleeve Screw Cap | 55 | Trigger Spring |
| 14 | Breechbolt | 35 | Guard | 56 | Hammer Spring |
| 15 | Firing Pin Stop Pin | 36 | Guard Screw | 57 | Hammer Spring Guide Rod |
| 16 | Left Extractor Pin | 37 | Action Slide Lock | 58 | Hammer Spring Guide Pin |
| 17 | Left Extractor | 38 | Action Slide Lock Screw | 59 | Hammer |
| 18 | Left Extractor Spring | 39 | Action Slide Lock Pivot | 60 | Buttstock |
| 19 | Right Extractor Spring | 40 | Action Slide Lock Spring | 61 | Action Slide Handle |
| 20 | Right Extractor Spring Plunger | 41 | Carrier Plunger Screw | | |
| 21 | Right Extractor | 42 | Carrier Plunger Spring | | |

Model 250, 255, 270, 275 and 290 Lever-Action Rifle



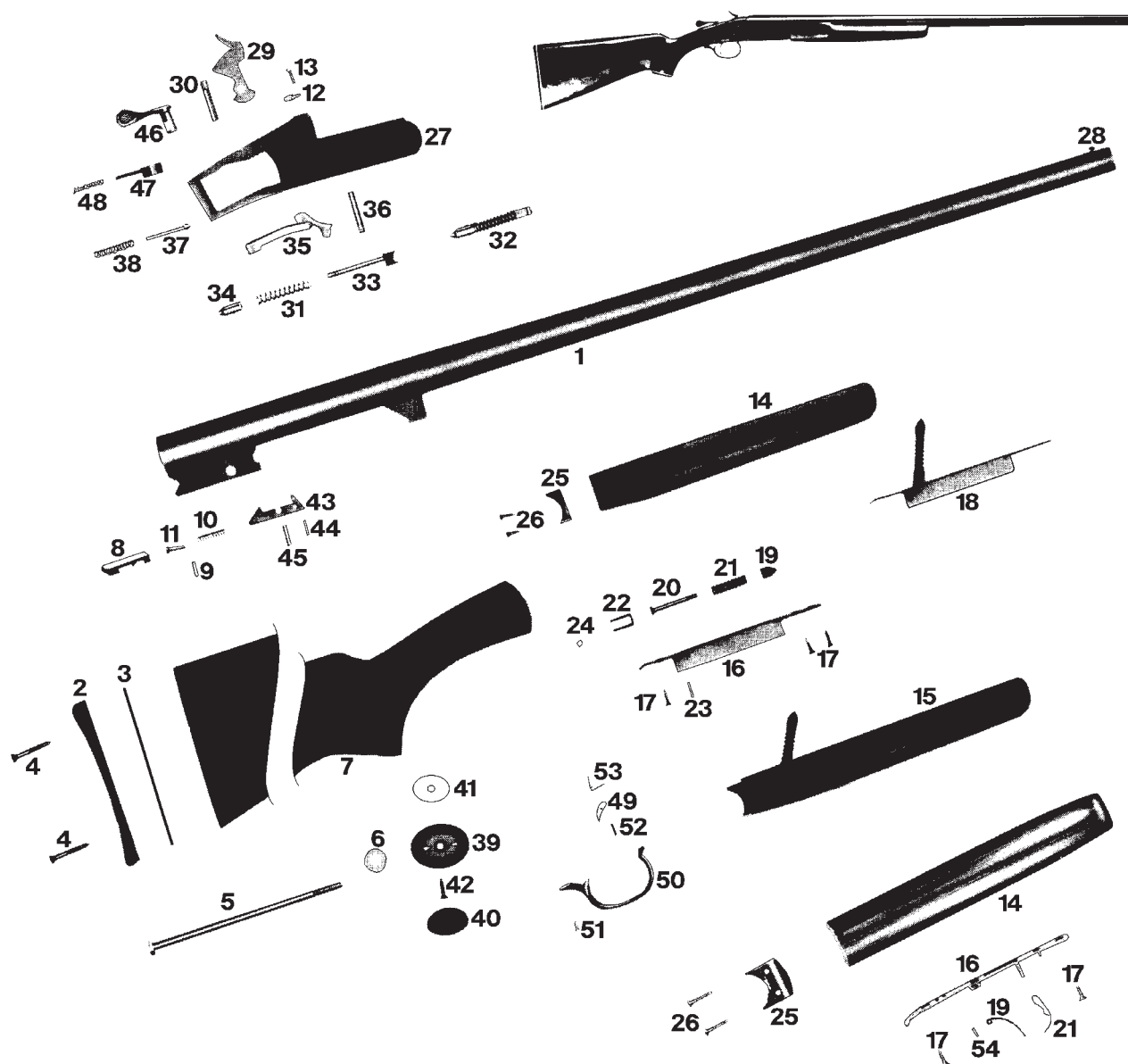
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|--|--|--|
| 1 Barrel and Barrel Collar | 27 Extractor Pin (Model 290) | 53 Magazine Tube, Inside (Model 250, 270 and 290) |
| 2 Barrel Collar Cover | 28 Extractor Plunger | 54 Magazine Tube Bracket |
| 3 Breechbolt | 29 Feed Guide | 55 Receiver (Model 270) |
| 4 Breechbolt (Model 290) | 30 Feed Guide Pin | 56 Recoil Plate |
| 5 Buttplate | 31 Finger Lever (Model 250 and 255) | 57 Return Spring (Model 290) |
| 6 Buttplate Screws | 32 Finger Lever Arm (Model 250 and 255) | 58 Return Spring Guide (Model 290) |
| 7 Buttplate Spacer | 33 Finger Lever Latch (Model 250 and 255) | 59 Safety (Model 250 and 255) |
| 8 Buttstock (Model 250 and 255) | 34 Finger Lever Latch Pin (Model 250 and 255) | 60 Safety (Model 270, 275 and 290) |
| 9 Buttstock (Model 270, 275 and 290) | 35 Finger Lever Pin (Model 250 and 255) | 61 Sight, Front (Plastic) |
| 10 Buttstock Bolt | 36 Firing Pin (Model 250 and 270) | 62 Sight, Front (Metal) |
| 11 Buttstock Nut with Washer | 37 Firing Pin (Model 290) | 63 Sight Base, Rear (Model 270) |
| 12 Carrier | 38 Firing Pin Plunger | 64 Sight Base Screw, Rear |
| 13 Carrier Coil Spring | 39 Firing Pin Spring | 65 Sight Elevator, Rear |
| 14 Carrier Coil Spring Plunger | 40 Firing Pin Stop Pin | 66 Sight Leaf, Rear |
| 15 Carrier Pin and Trigger Pin | 41 Forend (Model 270 and 275) | 67 Sight Spring, Rear |
| 16 Carrier Stop Pin | 42 Forend (Model 250, 255 and 290) | 68 Sight Windage Screw, Rear |
| 17 Cocking Handle (Model 290) | 43 Hammer | 69 Sight, Rear |
| 18 Disconnecter and Sear Assembly (Model 250 and 255) | 44 Hammer Housing (Model 250 and 255) | 70 Sight Elevator, Rear |
| 19 Disconnecter and Sear Assembly (Model 270 and 275) | 45 Hammer Pin | 71 Slide Arm (Model 270 and 275) |
| 20 Disconnecter and Sear Assembly (Model 290) | 46 Hammer Spring | 72 Slide Arm Screw (Model 270 and 275) |
| 21 Disconnecter Coil Spring (Model 250 and 255) | 47 Hammer Spring Supports | 73 Trigger Assembly |
| 22 Disconnecter Pin (Model 250 and 255) | 48 Locking Plate | 74 Trigger Guard (Model 270 and 275) |
| 23 Disconnecter Pin (Model 270 and 275) | 49 Magazine Tube, Outside (old) | 75 Trigger Guard (Model 290) |
| 24 Extractor (Model 250 and 270) | 50 Magazine Tube, Outside | 76 Trigger Guard Pin, Rear |
| 25 Extractor (Model 290) | 51 Magazine Tube Retaining Pin | 77 Trigger Spring (Model 250 and 255) |
| 26 Extractor Pin | 52 Magazine Tube, Inside | 78 Pistol Grip Cap |
| | | 79 Pistol Grip Screws |

Model 310 and 320 Bolt-Action Rifle



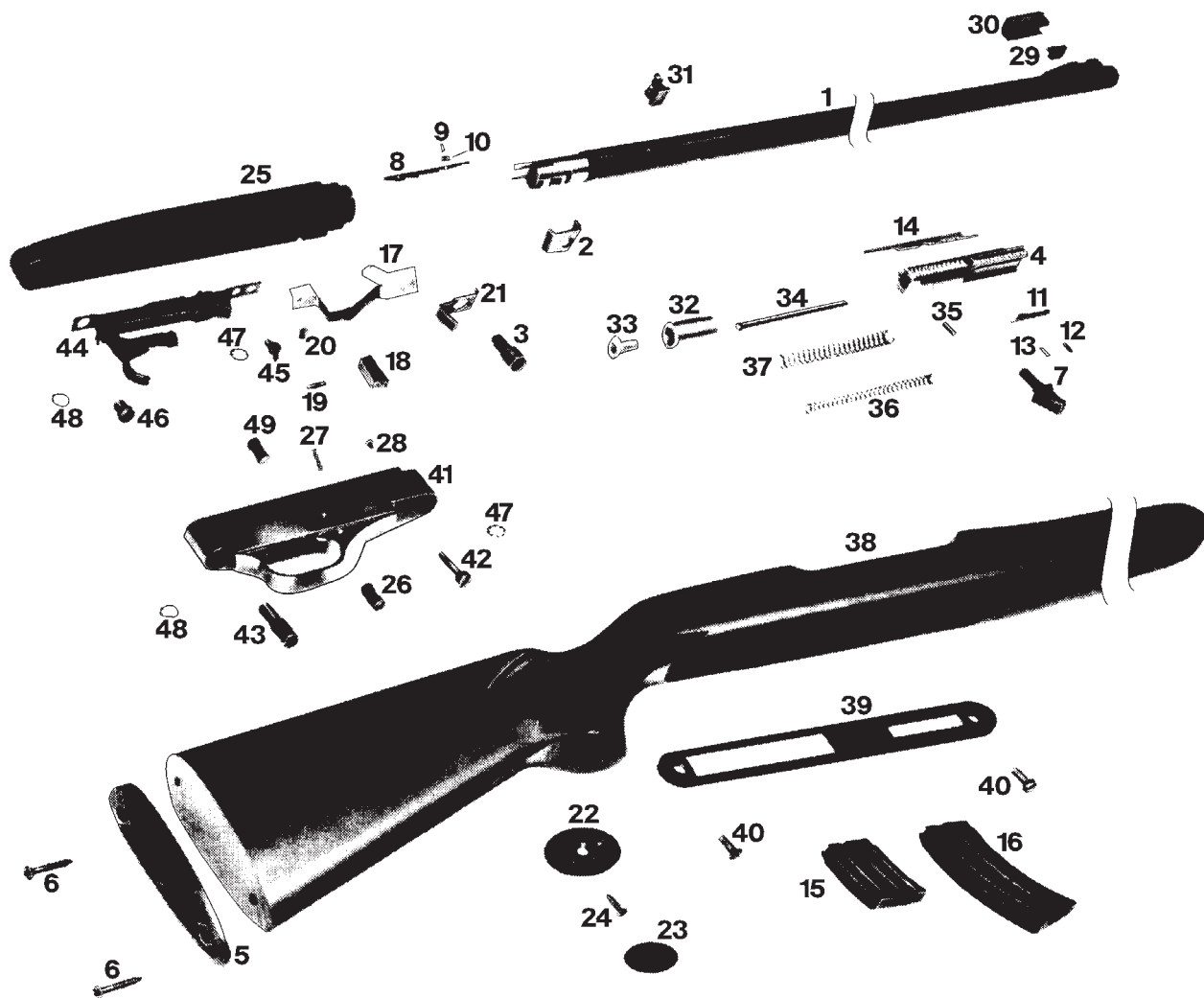
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|----|-------------------------------|----|--|
| 1 | Barrel with Receiver Assembly | 23 | Magazine Housing Screws |
| 2 | Breechbolt | 24 | Magazine Assembly, 5-Shot |
| 3 | Breechbolt Sleeve with Handle | 25 | Magazine Assembly, 10-Shot |
| 4 | Buttplate | 26 | Rear Sight |
| 5 | Buttplate Screws | 27 | Rear Sight Elevator |
| 6 | Cocking Stud | 28 | Sight Base Plug Screws |
| 7 | Cocking Stud Retainer | 29 | Stock Escutcheon |
| 8 | Cocking Stud Retainer Spring | 30 | Stock |
| 9 | Extractor, Left | 31 | Stock Stud |
| 10 | Extractor, Right | 32 | Stock Stud Screw |
| 11 | Extractor Spring | 33 | Striker |
| 12 | Firing Pin | 34 | Trigger Housing Assembly |
| 13 | Forend Screw Eye Assembly | 35 | Trigger Housing Screw |
| 14 | Buttstock Screw Eye Assembly | 36 | Trigger and Magazine Housing Screw Washers |
| 15 | Forend Screw Eye Escutcheon | 37 | Trigger Guard |
| 16 | Front Sight | 38 | Trigger Guard Plate |
| 17 | Mainspring | 39 | Trigger Guard Screws |
| 18 | Mainspring Retaining Pin | 40 | Breechbolt (Model 310) |
| 19 | Magazine Catch | 41 | Feed Ramp with Ejector (Model 310) |
| 20 | Magazine Catch Pin | 42 | Feed Ramp Screw (Model 310) |
| 21 | Magazine Catch Spring | 43 | Trigger Guard (Model 310) |
| 22 | Magazine Housing and Ejector | | |

Model 37A, 370 and 840 Single Shot Shotgun



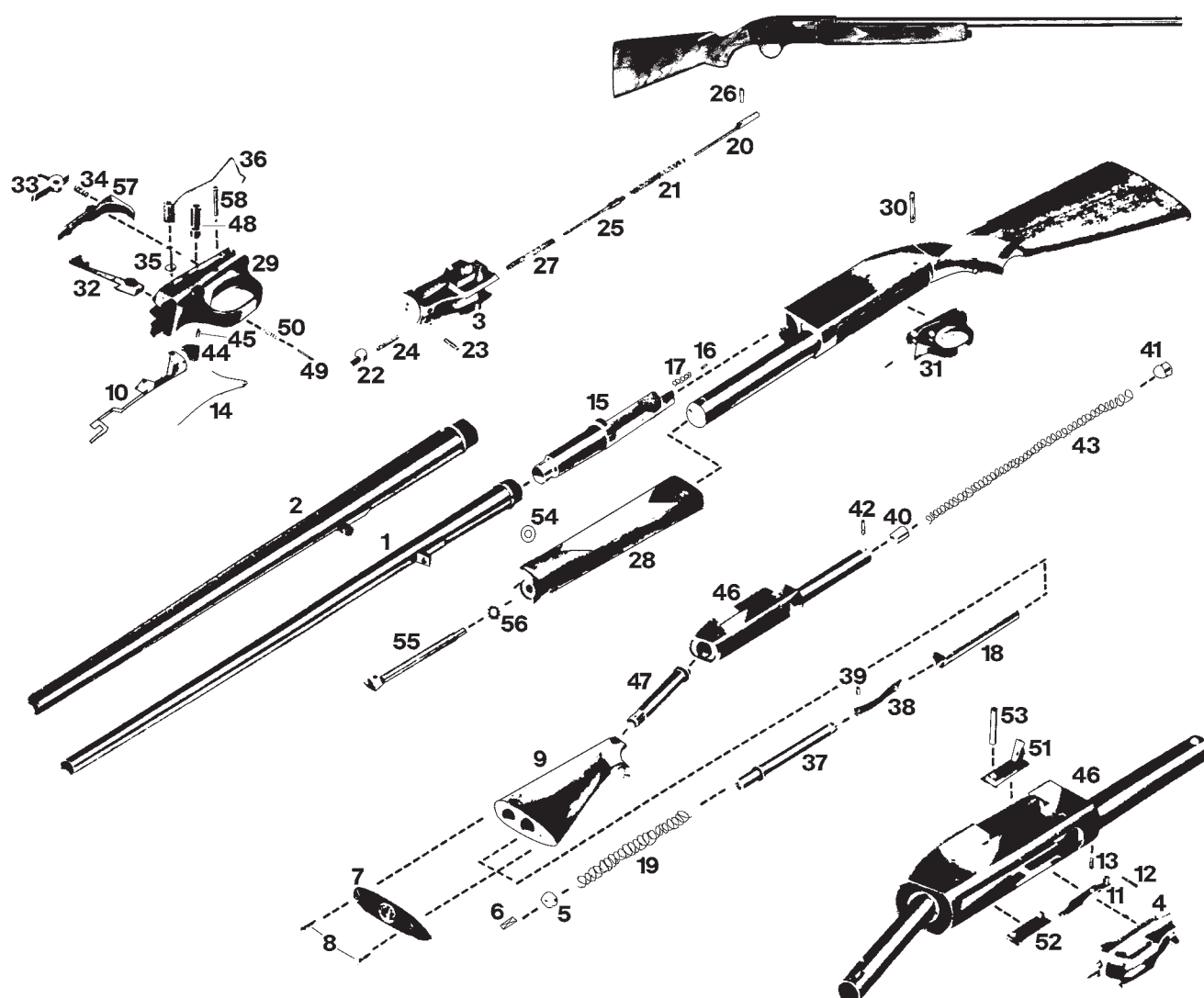
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|----|------------------------------|----|---------------------------------|----|------------------------------|
| 1 | Barrel | 19 | Forearm Retainer | 37 | Locking Bolt Plunger |
| 2 | Buttplate | 20 | Forearm Retainer Rod | 38 | Locking Bolt Plunger Spring |
| 3 | Buttplate Spacer | 21 | Forearm Retainer Spring | 39 | Pistol Grip Cap |
| 4 | Buttplate Screws | 22 | Forearm Retainer Bracket | 40 | Pistol Grip Cap Insert |
| 5 | Buttstock Bolt | 23 | Forearm Retainer Bracket Pin | 41 | Pistol Grip Cap Spacer |
| 6 | Buttstock Bolt Washer | 24 | Forearm Retainer Bracket Spring | 42 | Pistol Grip Cap Screw |
| 7 | Buttstock Complete | 25 | Forearm Spacer | 43 | Extractor Sear |
| 8 | Extractor | 26 | Forearm Spacer Screws | 44 | Extractor Sear Pin |
| 9 | Extractor Pin | 27 | Frame | 45 | Extractor Sear Retaining Pin |
| 10 | Extractor Spring | 28 | Front Sight | 46 | Top Lever |
| 11 | Extractor Spring Plunger | 29 | Hammer | 47 | Top Lever Plunger |
| 12 | Firing Pin | 30 | Hammer Pin | 48 | Top Lever Plunger Spring |
| 13 | Firing Pin Retaining Screw | 31 | Hammer Spring | 49 | Trigger |
| 14 | Forearm | 32 | Hammer Spring Assembly | 50 | Trigger Guard |
| 15 | Forearm Complete | 33 | Hammer Spring Plunger | 51 | Trigger Guard Screw |
| 16 | Forearm Catch Plate | 34 | Hammer Spring Plunger Bushing | 52 | Trigger Pin |
| 17 | Forearm Catch Plate Screws | 35 | Locking Bolt and Connecting Rod | 53 | Trigger Spring |
| 18 | Forearm Catch Plate Assembly | 36 | Locking Bolt Pin | 54 | Forearm Catch Plate Pin |

Model 490 Autoloading Rifle



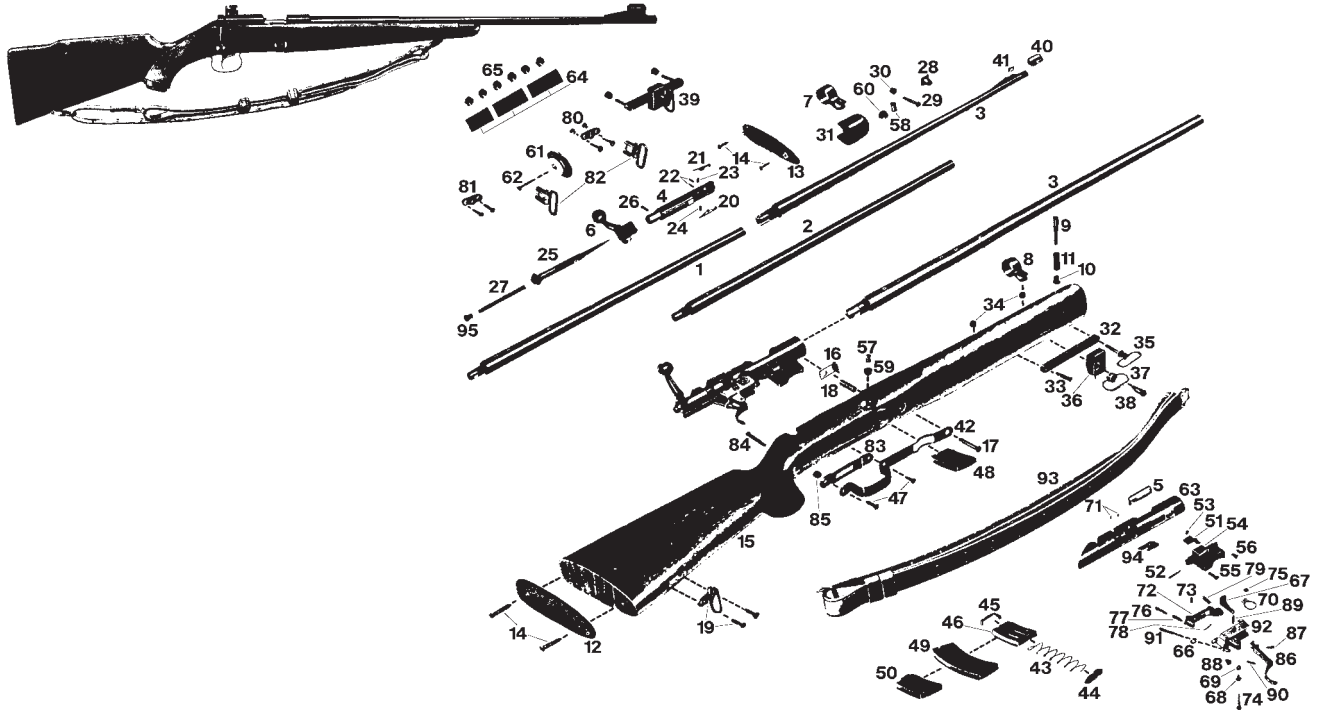
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|----|----------------------------|----|------------------------|----|---|
| 1 | Barrel | 18 | Magazine Lock | 35 | Striker Rod Pin |
| 2 | Barrel Bracket | 19 | Magazine Lock Pin | 36 | Striker Spring, Inside |
| 3 | Barrel Bracket Stud | 20 | Magazine Lock Spring | 37 | Striker Spring, Outside |
| 4 | Breechbolt | 21 | Magazine Guide | 38 | Stock |
| 5 | Buttplate | 22 | Pistol Grip Cap | 39 | Stock Floorplate |
| 6 | Buttplate Screws | 23 | Pistol Grip Cap Insert | 40 | Stock Floorplate Screws |
| 7 | Cocking Handle | 24 | Pistol Grip Cap Screw | 41 | Trigger Guard |
| 8 | Ejector | 25 | Receiver | 42 | Front Trigger Guard Screw |
| 9 | Ejector Pin | 26 | Safety | 43 | Rear Trigger Guard Screw |
| 10 | Ejector Spring | 27 | Safety Spring | 44 | Trigger Housing Assembly |
| 11 | Extractor | 28 | Safety Spring Screw | 45 | Trigger Housing Screw, Front |
| 12 | Extractor Pin | 29 | Front Sight | 46 | Trigger Housing Screw, Rear |
| 13 | Extractor Spring | 30 | Front Sight Cover | 47 | Front Trigger Housing/Trigger Guard Screw Washers |
| 14 | Firing Pin | 31 | Rear Sight | 48 | Rear Trigger Housing/Guard Screw Washers |
| 15 | Magazine Assembly, 5 Shot | 32 | Striker | 49 | Trigger Stop Pin |
| 16 | Magazine Assembly, 10 Shot | 33 | Striker Retainer | | |
| 17 | Magazine Housing | 34 | Striker Rod | | |

Model 50 and 59 Autoloading Shotgun



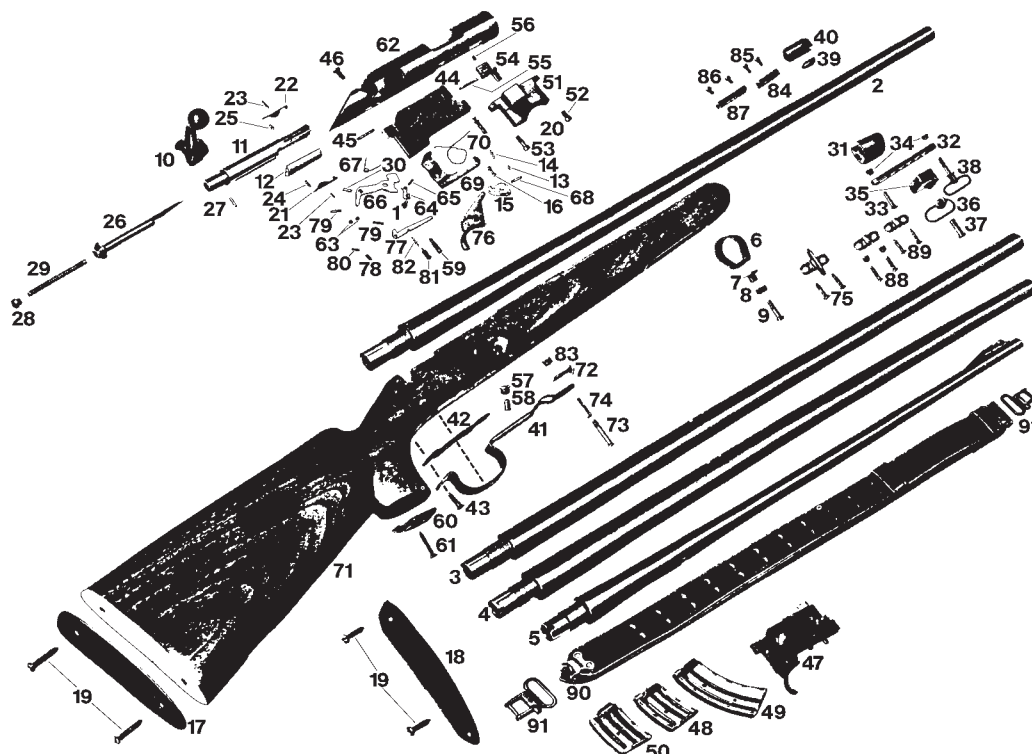
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|----|------------------------|----|------------------------|----|-------------------------|
| 1 | Barrel, Plain | 21 | Ejector Spring | 41 | Magazine Plug |
| 2 | Barrel, Ventilated Rib | 22 | Extractor | 42 | Magazine Plug Pin |
| 3 | Bolt | 23 | Extractor Pin | 43 | Magazine Spring |
| 4 | Bolt, Complete | 24 | Extractor Spring | 44 | Pawl |
| 5 | Buffer Plug | 25 | Firing Pin | 45 | Pawl Pin |
| 6 | Buffer Lock | 26 | Firing Pin Stop Pin | 46 | Receiver |
| 7 | Buttplate | 27 | Firing Pin Spring | 47 | Receiver Extension Tube |
| 8 | Buttplate Screws | 28 | Forearm | 48 | Safety |
| 9 | Buttstock | 29 | Trigger Guard | 49 | Safety Plunger |
| 10 | Carrier | 30 | Trigger Guard Pin | 50 | Safety Plunger Spring |
| 11 | Carrier Lock | 31 | Trigger Guard Complete | 51 | Slide, Right |
| 12 | Carrier Lock Screw | 32 | Hammer | 52 | Slide, Left |
| 13 | Carrier Lock Spring | 33 | Hammer Catch | 53 | Slide Pin |
| 14 | Carrier Spring | 34 | Hammer Catch Spring | 54 | Takedown Retaining Ring |
| 15 | Chamber | 35 | Hammer Pin | 55 | Takedown Screw |
| 16 | Chamber Plunger | 36 | Hammer Spring | 56 | Takedown Screw Washer |
| 17 | Chamber Plunger Spring | 37 | Inertia Rod | 57 | Trigger |
| 18 | Closing Spring Tube | 38 | Link | 58 | Trigger Pin |
| 19 | Closing Spring | 39 | Link Pin | | |
| 20 | Ejector | 40 | Magazine Follower | | |

Model 52B Target and Sporting Bolt-Action Rifle



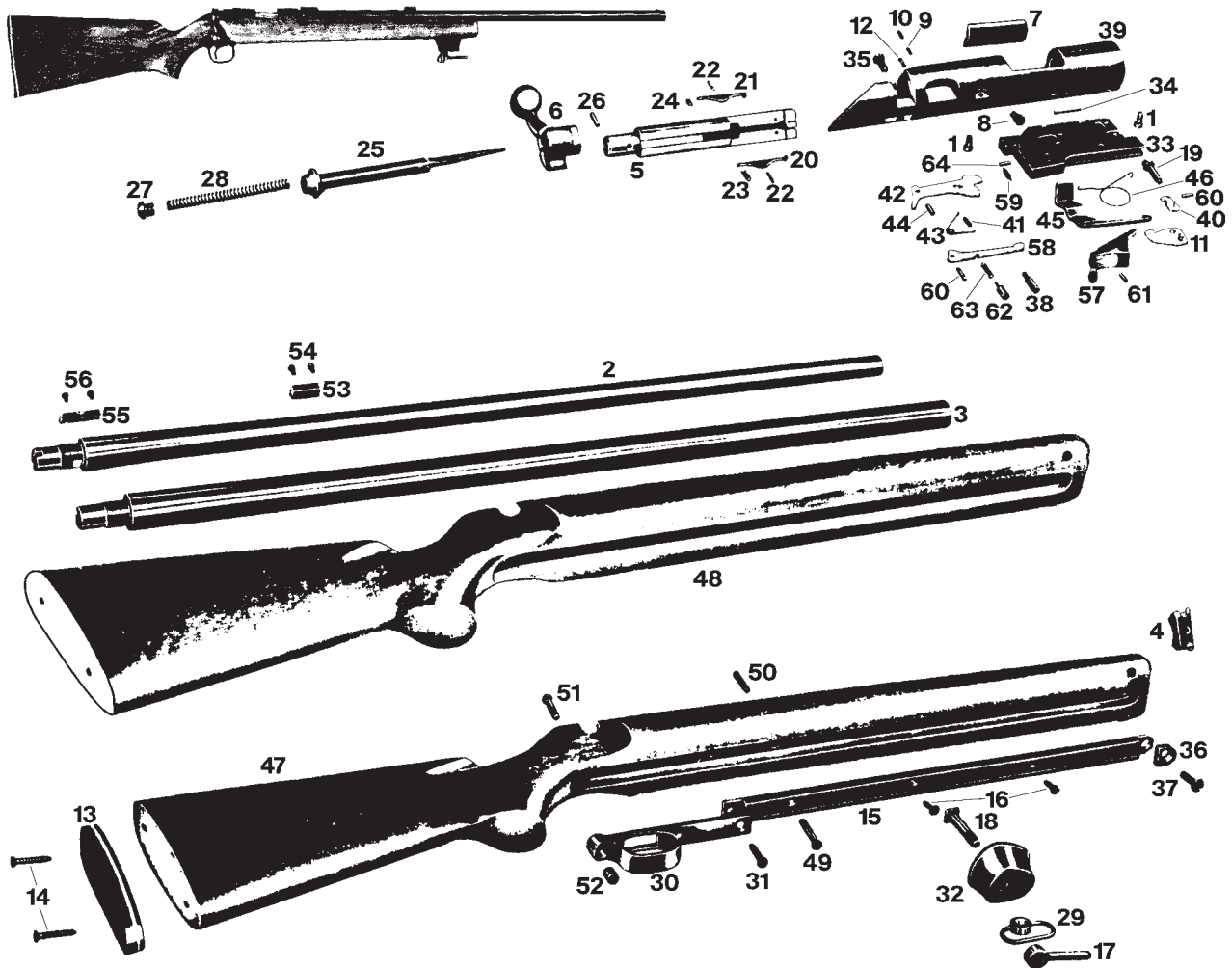
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|--|---|---|
| 1 Barrel, Standard | 36 Forearm Adjusting Swivel Base | 65 Resilient Spacer (6 in set) |
| 2 Barrel, Heavy | 37 Forearm Adjusting Swivel Bow | 66 Safety Washer |
| 3 Barrel, Bull | 38 Forearm Adjusting Swivel Bow Base Screw | 67 Safety-Lever |
| 4 Breechbolt | 39 Forearm Adjusting Base Complete | 68 Safety-Lever Screw |
| 5 Breechbolt Guide | 40 Front Sight Cover | 69 Safety-Lever Screw Nut |
| 6 Breechbolt Handle | 41 Front Sight | 70 Safety-Lever Spring |
| 7 Barrel Band for Standard Barrel | 42 Trigger Guard | 71 Safety Slide Pins |
| 8 Barrel Band for Heavy Barrel | 43 Magazine Spring | 72 Sear and Pin |
| 9 Barrel Band Screw | 44 Magazine Base | 73 Sear Pin |
| 10 Barrel Band Screw Escutcheon | 45 Magazine Follower | 74 Sear Screw |
| 11 Barrel Band Screw Bushing | 46 Magazine Box | 75 Sear Screw Nut |
| 12 Buttplate | 47 Trigger Guard Screws, Rear | 76 Sear Plunger |
| 13 Buttplate, Sporting | 48 Magazine, 5-Shot | 77 Sear Plunger Spring |
| 14 Buttplate Screws | 49 Magazine, 10-Shot | 78 Sear Plunger Pin |
| 15 Buttstock | 50 Single Loading Adapter | 79 Sear Spring |
| 16 Buttstock Abutment Plate | 51 Magazine Catch | 80 Snap Swivel Base Complete (Forearm) |
| 17 Buttstock Screw | 52 Magazine Catch Pin | 81 Snap Swivel Base Complete (Stock) |
| 18 Buttstock Screw Bushing | 53 Magazine Catch Spring | 82 Sling Strap Snap Swivels |
| 19 Buttstock Swivel Base Complete | 54 Magazine Holder | 83 Trigger Guard Plate |
| 20 Extractor, Right | 55 Rear Magazine Holder Screw, Long | 84 Tang Screw |
| 21 Extractor, Left | 56 Front Magazine Holder Screw, Short | 85 Tang Screw Escutcheon |
| 22 Extractor Pins | 57 Magazine Release Plunger, Standard | 86 Trigger |
| 23 Extractor Spring, Left | 58 Magazine Release Plunger, Sporting | 87 Trigger Adjusting Screw |
| 24 Extractor Spring, Right | 59 Magazine Release Plunger Escutcheon, Standard | 88 Trigger Holder Screw |
| 25 Firing Pin | 60 Magazine Release Plunger Escutcheon, Sporting | 89 Trigger Pin |
| 26 Firing Pin Guide Pin | 61 Pistol Grip Cap | 90 Trigger Spring |
| 27 Firing Pin Spring | 62 Pistol Grip Cap Screw | 91 Trigger Spring Adjusting Screw |
| 28 Forearm Stud | 63 Receiver | 92 Trigger Housing |
| 29 Forearm Stud Screw | 64 Resilient Spacer (3 in set) | 93 Sling |
| 30 Forearm Stud Screw Escutcheon | | 94 Safety Slide |
| 31 Forearm Tip | | 95 Firing Pin Spring Plug |
| 32 Forearm Adjustable Base | | |
| 33 Forearm Adjustable Base Screw | | |
| 34 Adjustable Screw Escutcheons | | |
| 35 Forearm Adjustable Front Swivel Bow Complete | | |

Model 52C Target and Sporting Bolt-Action Rifle



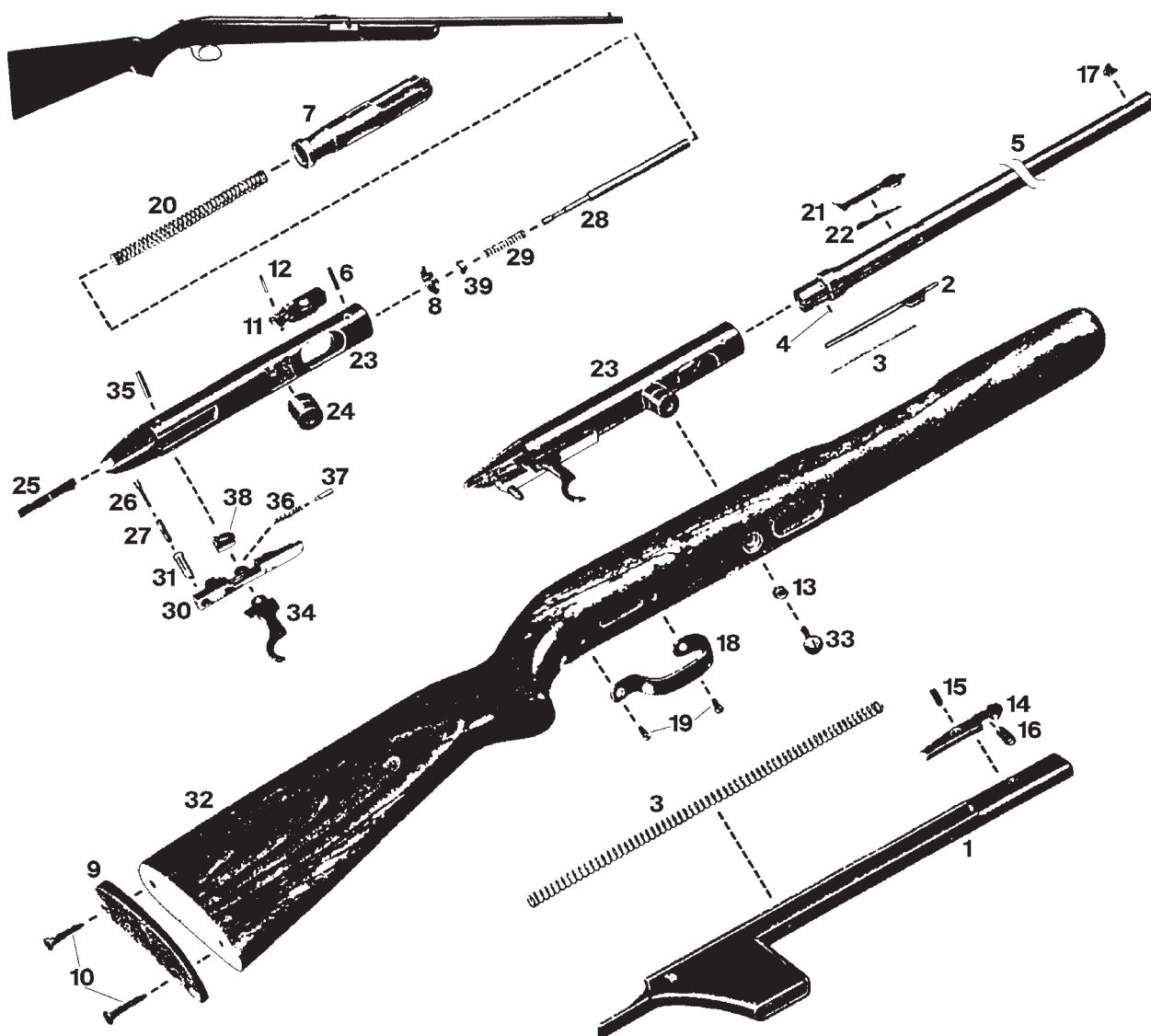
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|----|--|----|---|----|-------------------------------------|
| 1 | Adjustment Locking Screw | 32 | Forearm Adjustment Base | 62 | Receiver |
| 2 | Barrel, Standard | 33 | Forearm Adjustment Base Screw, Rear | 63 | Receiver Sight Base Plug Screws |
| 3 | Barrel, Heavy | 34 | Forearm Adjustment Base Screw Escutcheons | 64 | Rocker |
| 4 | Barrel, Bull | 35 | Forearm Adjusting Swivel Base | 65 | Rocker Pin |
| 5 | Barrel, Sporting | 36 | Forearm Adjusting Swivel Bow | 66 | Sear |
| 6 | Barrel Band | 37 | Forearm Adjusting Swivel Bow Base Screw | 67 | Sear Spring |
| 7 | Barrel Band Lug | 38 | Forearm Adjustment Front Swivel Bow Complete, Front Screw | 68 | Sear Pivot Pin |
| 8 | Barrel Band Escutcheon | 39 | Front Sight Blank | 69 | Safety-Lever |
| 9 | Barrel Band Screw | 40 | Front Sight Cover | 70 | Safety-Lever Spring |
| 10 | Breechbolt Handle | 41 | Trigger Guard | 71 | Stock |
| 11 | Breechbolt | 42 | Trigger Guard Plate | 72 | Stock Abutment Plate |
| 12 | Breechbolt Guide | 43 | Trigger Guard Screw | 73 | Stock Screw |
| 13 | Breechbolt Handle Locking Plunger Pin | 44 | Trigger Housing | 74 | Stock Screw Bushing |
| 14 | Breechbolt Handle Locking Plunger Spring | 45 | Trigger Housing Retaining Pin | 75 | Stock Swivel Base Complete |
| 15 | Breechbolt Lock | 46 | Trigger Housing Screw | 76 | Trigger |
| 16 | Breechbolt Handle Locking Plunger | 47 | Trigger Housing Complete | 77 | Trigger Lever |
| 17 | Buttplate | 48 | Magazine Complete, 5-Shot | 78 | Trigger Spring |
| 18 | Buttplate, Sporting | 49 | Magazine Complete, 10-Shot | 79 | Trigger Lever Pins |
| 19 | Buttplate Screws | 50 | Magazine Single Shot Adapter | 80 | Trigger Pin |
| 20 | Engagement Adjusting Screw Assembly | 51 | Magazine Holder | 81 | Trigger Pull Adjusting Screw |
| 21 | Extractor, Right | 52 | Magazine Holder Screw, Front | 82 | Trigger Pull Adjusting Spring |
| 22 | Extractor, Left | 53 | Magazine Holder Screw, Rear | 83 | Tang Screw Escutcheon |
| 23 | Extractor Pins | 54 | Magazine Catch | 84 | Telescope Front Mount Base Complete |
| 24 | Extractor Spring, Right | 55 | Magazine Catch Pin | 85 | Telescope Front Mount Base Screws |
| 25 | Extractor Spring, Left | 56 | Magazine Catch Spring | 86 | Telescope Rear Mount Base Complete |
| 26 | Firing Pin | 57 | Magazine Release Plunger | 87 | Telescope Rear Mount Base Screws |
| 27 | Firing Pin Guide Pin | 58 | Magazine Release Plunger Escutcheon | 88 | Snap Swivel Base Complete, Forearm |
| 28 | Firing Pin Plug | 59 | Overtravel Adjusting Screw | 89 | Snap Swivel Base Complete, Stock |
| 29 | Firing Pin Spring | 60 | Pistol Grip Cap | 90 | Sling Strap |
| 30 | Forearm Stud Screw | 61 | Pistol Grip Cap Screw | 91 | Sling Strap Snap Swivel |
| 31 | Forearm Tip | | | | |

Model 52D Target Bolt-Action Rifle

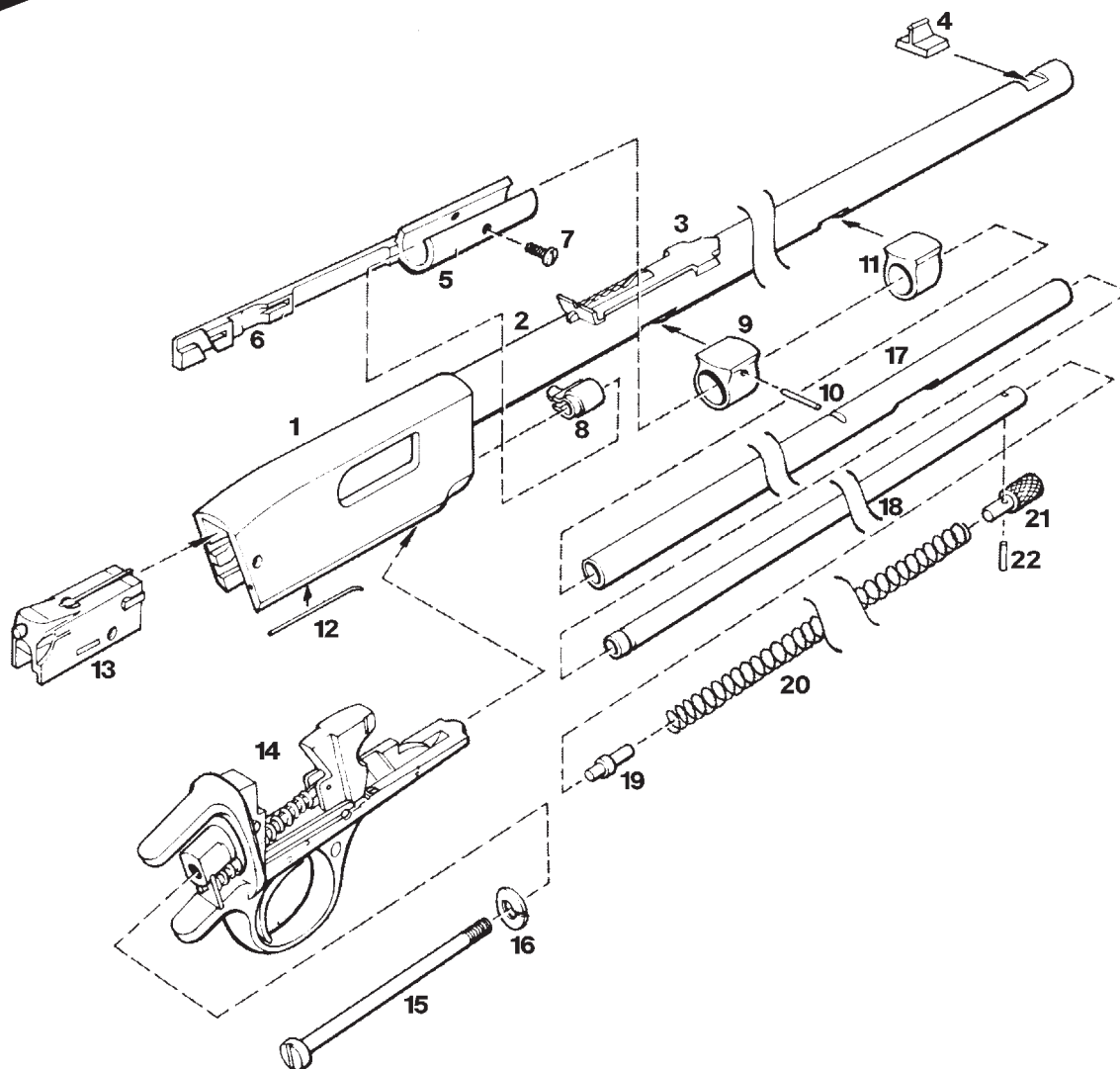


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|----|--|----|-------------------------------|----|---|
| 1 | Adjustment Locking Screw | 22 | Extractor Pins | 45 | Safety-Lever |
| 2 | Barrel, Standard | 23 | Extractor Spring, Right | 46 | Safety-Lever Spring |
| 3 | Barrel, Heavy | 24 | Extractor Spring, Left | 47 | Stock, Standard |
| 4 | Bedding Screw Holder | 25 | Firing Pin | 48 | Stock, Heavy |
| 5 | Breechbolt | 26 | Firing Pin Guide Pin | 49 | Stock Screw |
| 6 | Breechbolt Handle | 27 | Firing Pin Plug | 50 | Stock Screw Bushing |
| 7 | Breechbolt Guide | 28 | Firing Pin Spring | 51 | Tang Screw |
| 8 | Breechbolt Guide Screw | 29 | Forend Swivel | 52 | Tang Screw Nut |
| 9 | Breechbolt Handle Locking Plunger Pin | 30 | Guard | 53 | Telescope Front Mount Base Screws |
| 10 | Breechbolt Handle Locking Plunger Spring | 31 | Guard Screw | 54 | Telescope Front Mount Base Screws |
| 11 | Breechbolt Lock | 32 | Hand Stop | 55 | Telescope Front and Rear Sight Mount Base |
| 12 | Breechbolt Handle Locking Plunger | 33 | Trigger Housing | 56 | Telescope Rear Mount Base Screws |
| 13 | Rubber Non-Slip Buttplate | 34 | Trigger Housing Retaining Pin | 57 | Trigger |
| 14 | Buttplate Screws | 35 | Trigger Housing Screw | 58 | Trigger Lever |
| 15 | Channel | 36 | Insulator | 59 | Trigger Spring |
| 16 | Channel Screws | 37 | Insulator Screw | 60 | Trigger Lever Pins |
| 17 | Clamp Lever | 38 | Overtravel Adjusting Screw | 61 | Trigger Pin |
| 18 | Clamp Screw | 39 | Receiver | 62 | Trigger Pull Adjusting Screw |
| 19 | Engagement Adjusting Screw | 40 | Rocker | 63 | Trigger Pull Adjusting Spring |
| 20 | Extractor, Right | 41 | Rocker Pin | 64 | Trigger Spring Pin |
| 21 | Extractor, Left | 42 | Sear | | |
| | | 43 | Sear Spring | | |
| | | 44 | Sear Pivot Pin | | |

Model 55 Autoloading Rifle



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|----|--------------------------|----|------------------------|
| 1 | Action Slide | 21 | Rear Sight |
| 2 | Action Slide Complete | 22 | Rear Sight Elevator |
| 3 | Action Slide Spring | 23 | Receiver |
| 4 | Action Slide Stop Pin | 24 | Receiver Stud |
| 5 | Barrel | 25 | Safety |
| 6 | Barrel Locating Pin | 26 | Safety Plunger |
| 7 | Bolt | 27 | Safety Plunger Spring |
| 8 | Buffer Washer | 28 | Safety Rod |
| 9 | Buttplate | 29 | Safety Rod Spring |
| 10 | Buttplate Screws | 30 | Sear |
| 11 | Cover | 31 | Safety Sleeve |
| 12 | Cover Pin | 32 | Stock |
| 13 | Stock Screw Escutcheon | 33 | Stock Stud Screw |
| 14 | Extractor | 34 | Trigger |
| 15 | Extractor Pin | 35 | Trigger Pin |
| 16 | Extractor Spring | 36 | Trigger Spring |
| 17 | Front Sight | 37 | Trigger Spring Plunger |
| 18 | Trigger Guard | 38 | Trigger Top |
| 19 | Trigger Guard Bow Screws | 39 | Washer |
| 20 | Mainspring | | |



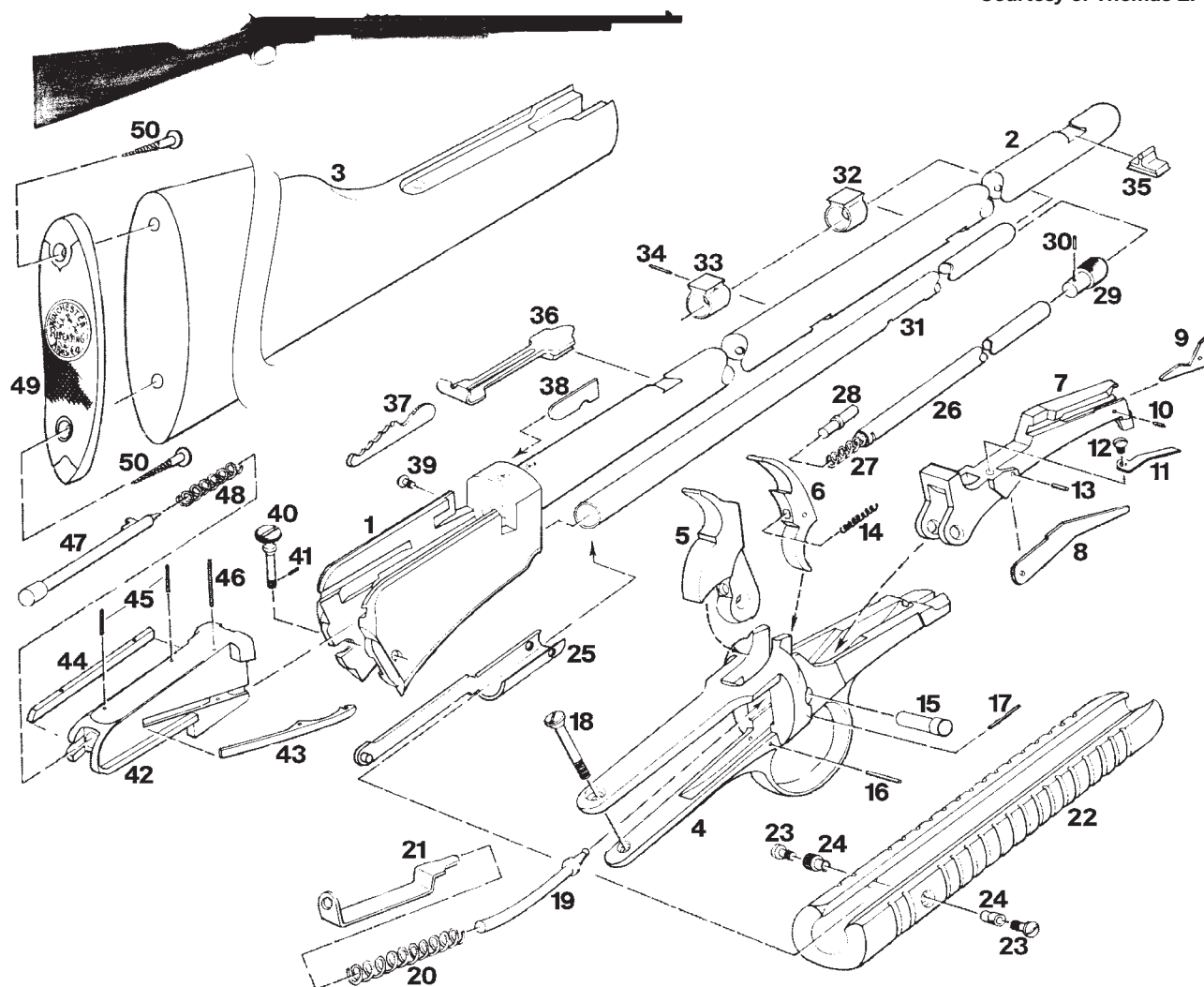
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|----------|----------------------------|-----------|-----------------------|
| 1 | Receiver | 15 | Buttstock Bolt |
| 2 | Barrel | 16 | Buttstock Bolt Washer |
| 3 | Rear Sight and Elevator | 17 | Magazine Tube, Outer |
| 4 | Front Sight | 18 | Magazine Tube, Inner |
| 5 | Action Slide Sleeve | 19 | Magazine Follower |
| 6 | Action Slide Bar | 20 | Magazine Spring |
| 7 | Action Slide Handle Screws | 21 | Magazine Plug |
| 8 | Cartridge Cutoff Assembly | 22 | Magazine Plug Pin |

Parts Not Shown

- Action Handle Escutcheons
- Buttplate
- Buttplate Screws
- Buttstock

Model 62A Slide-Action Rifle

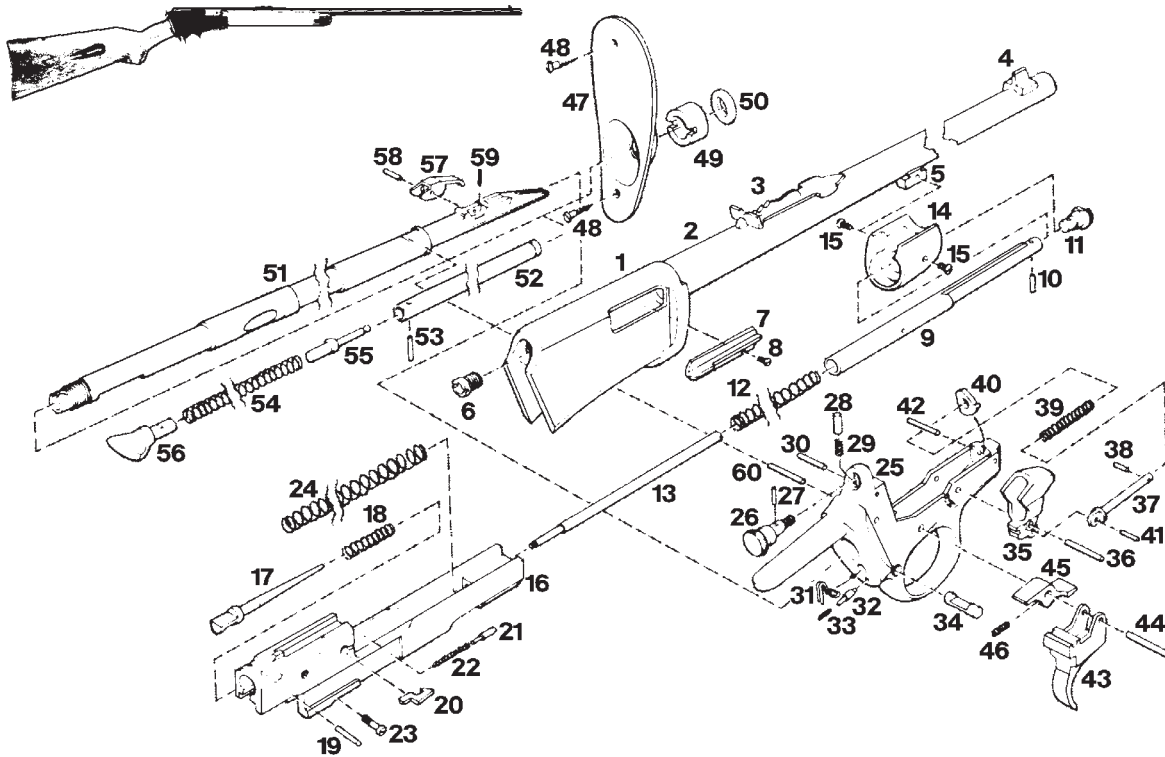
Courtesy of Thomas E. Wessel



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|-------------------------------|-------------------------------|------------------------------|
| 1 Receiver | 18 Upper Tang Screw | 34 Magazine Ring Pin, Rear |
| 2 Barrel | 19 Hammer Spring Abutment | 35 Front Sight |
| 3 Buttstock | 20 Guide Rod | 36 Rear Sight |
| 4 Trigger Guard | 21 Hammer Spring | 37 Rear Sight Elevator |
| 5 Hammer | 22 Hammer Spring Abutment | 38 Slide Cover |
| 6 Trigger | 23 Action Slide Handle | 39 Slide Cover Stop Screw |
| 7 Carrier | 24 Action Slide Handle Screws | 40 Assembling Screw |
| 8 Carrier Lever | 25 Escutcheons | 41 Assembling Screw Stop Pin |
| 9 Cartridge Stop | 26 Action Slide | 42 Breechbolt |
| 10 Cartridge Stop Pin | 27 Magazine Tube, Inner | 43 Extractor |
| 11 Carrier Lever Spring | 28 Magazine Spring | 44 Firing Pin Stop |
| 12 Carrier Lever Spring Screw | 29 Magazine Follower | 45 Firing Pin Stop Pins |
| 13 Carrier Lever Pin | 30 Magazine Plug | 46 Extractor Pin |
| 14 Trigger Spring | 31 Magazine Plug Pin | 47 Firing Pin |
| 15 Assembling Screw Bushing | 32 Magazine Tube, Outer | 48 Firing Pin Spring |
| 16 Hammer Spring Abutment Pin | 33 Magazine Ring, Front | 49 Buttplate |
| 17 Trigger Pin | | 50 Buttplate Screws |

Model 63 Autoloading Rifle

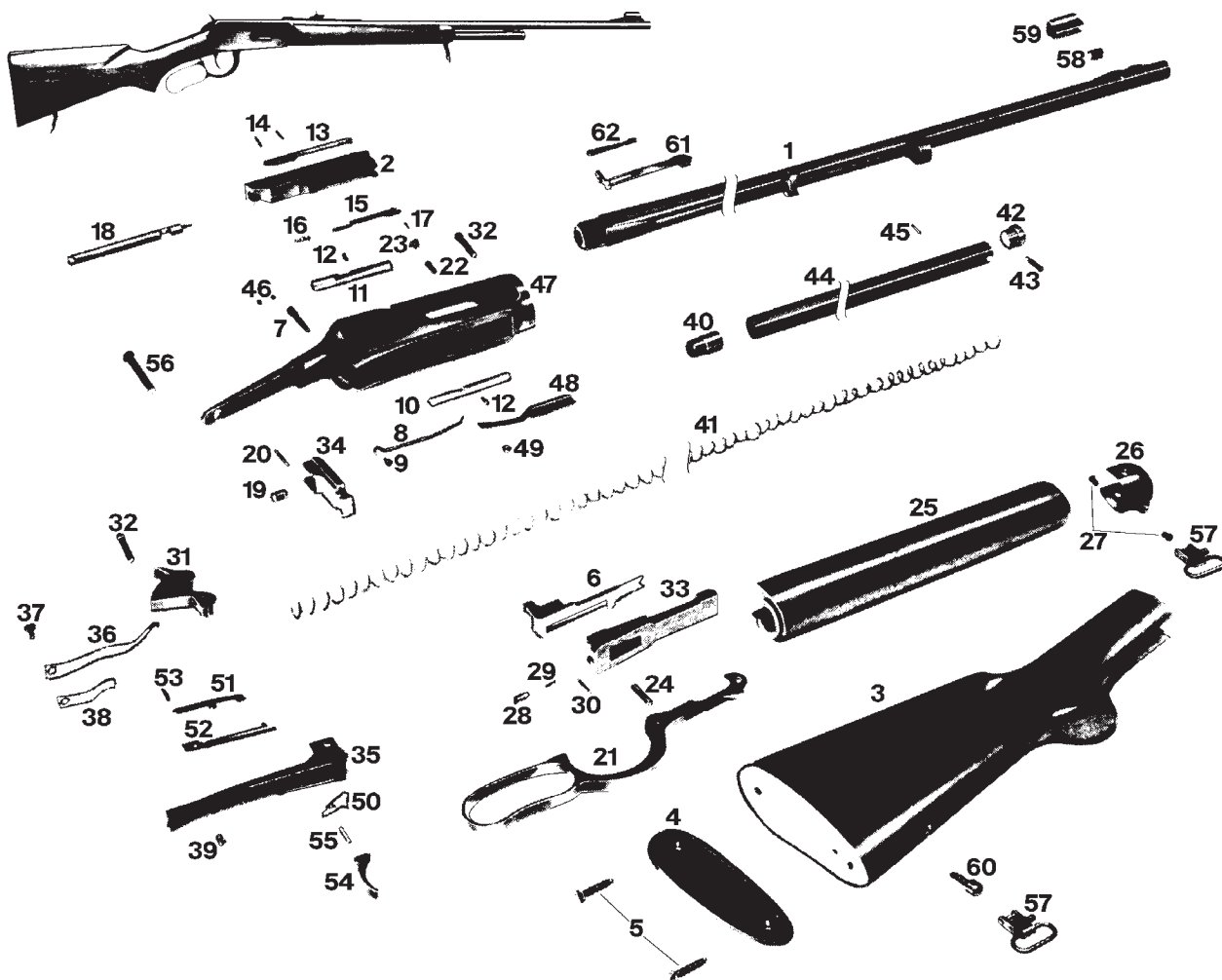
Courtesy of James M. Triggs



1	Receiver	32	Trigger Lock Plunger
2	Barrel	33	Trigger Lock Plunger Spring
3	Rear Sight	34	Trigger Lock
4	Front Sight	35	Hammer
5	Forearm Tip Tenon	36	Hammer Pin
6	Takedown Screw Bushing	37	Hammer Spring Guide Rod
7	Ejector	38	Slave Pin
8	Ejector Screw	39	Hammer Spring
9	Operating Sleeve	40	Hammer Spring Abutment
10	Operating Sleeve Tip Pin	41	Hammer Spring Guide Rod Pin
11	Operating Sleeve Tip	42	Hammer Spring Abutment Pin
12	Operating Sleeve Spring	43	Trigger
13	Bolt Guide Rod	44	Trigger Pin
14	Forearm Tip	45	Sear
15	Forearm Tip Screws	46	Sear Spring
16	Bolt	47	Buttplate
17	Firing Pin	48	Buttplate Screws
18	Firing Pin Spring	49	Buttstock Nut
19	Firing Pin Stop Pin	50	Buttstock Nut Washer
20	Extractor	51	Magazine Tube, Outer
21	Extractor Plunger	52	Magazine Tube, Inner
22	Extractor Plunger Spring	53	Magazine Plug Pin
23	Extractor Plunger Stop Screw	54	Magazine Spring
24	Bolt Spring	55	Magazine Follower
25	Trigger Housing	56	Magazine Plug
26	Takedown Screw	57	Cartridge Cutoff
27	Takedown Screw Stop Pin	58	Cartridge Cutoff Pin
28	Takedown Screw Lock Plunger	59	Cartridge Cutoff Spring
29	Takedown Screw Lock Plunger Spring	60	Throat Pin
30	Takedown Screw Lock Plunger Stop Pin		
31	Trigger Spring		

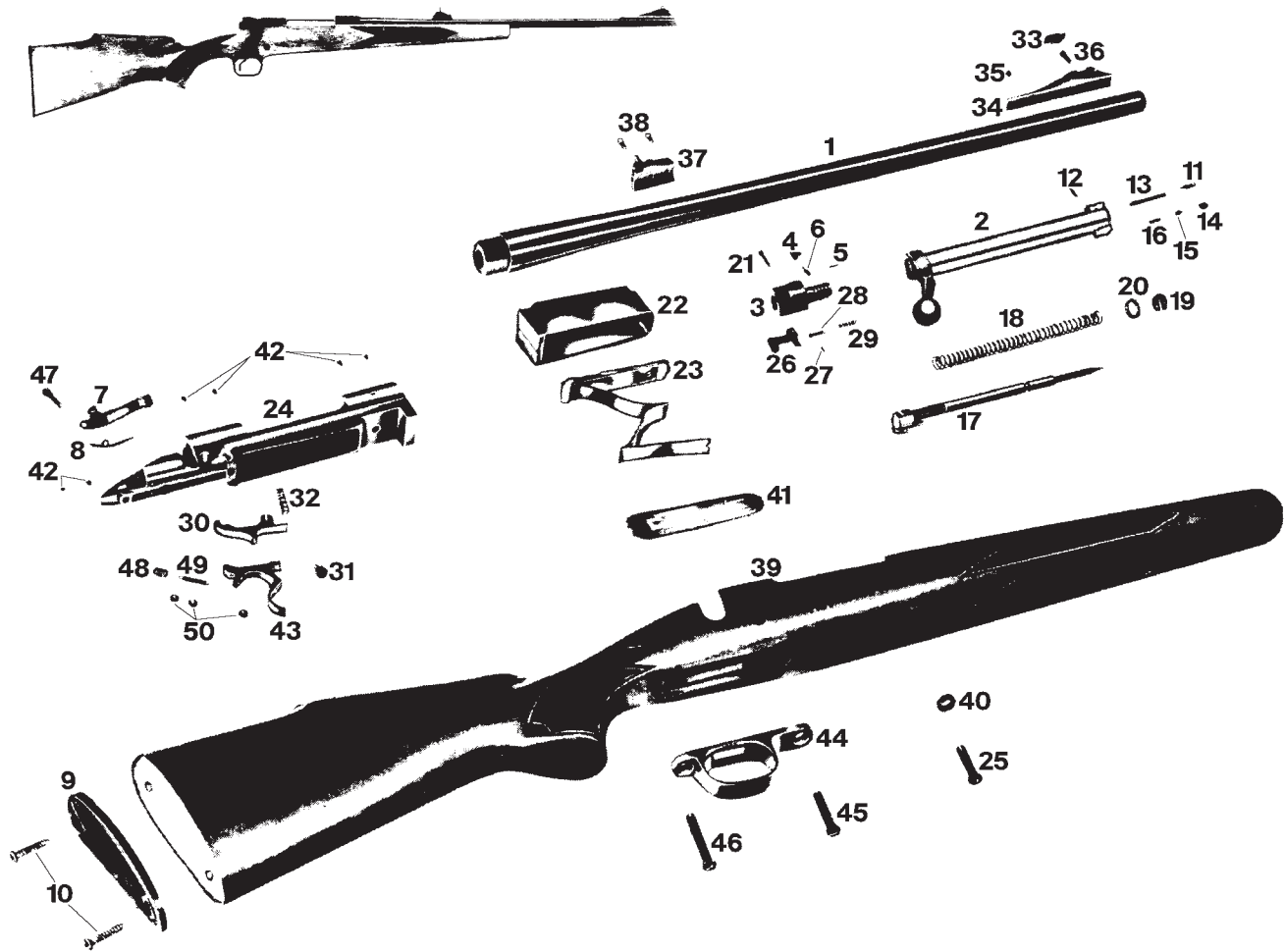
Parts Not Shown

Forearm
Stock

Model 64A Lever-Action Rifle


- | | | | | | |
|----|------------------------|----|-----------------------------|----|---------------------------|
| 1 | Barrel | 22 | Finger Lever Pin | 43 | Magazine Plug Screw |
| 2 | Breechbolt | 23 | Finger Lever Pin Stop Screw | 44 | Magazine Tube |
| 3 | Buttstock | 24 | Finger Lever Link Pin | 45 | Magazine Tube Bracket Pin |
| 4 | Buttplate | 25 | Forearm | 46 | Sight Plug Screws |
| 5 | Buttplate Screws | 26 | Forearm Cap | 47 | Receiver |
| 6 | Carrier | 27 | Forearm Cap Screws | 48 | Spring Cover |
| 7 | Carrier Screw | 28 | Friction Stud | 49 | Spring Cover Screw |
| 8 | Carrier Spring | 29 | Friction Stud Spring | 50 | Sear |
| 9 | Carrier Spring Screw | 30 | Friction Stud Stop Pin | 51 | Trigger Stop |
| 10 | Cartridge Guide, Right | 31 | Hammer | 52 | Trigger Stop Spring |
| 11 | Cartridge Guide, Left | 32 | Hammer Link Screw | 53 | Trigger Stop Pin |
| 12 | Cartridge Guide Screws | 33 | Link | 54 | Trigger |
| 13 | Extractor | 34 | Locking Bolt | 55 | Trigger Pin |
| 14 | Extractor Pins | 35 | Lower Tang | 56 | Upper Tang Screw |
| 15 | Ejector | 36 | Mainspring | 57 | Sling Swivels |
| 16 | Ejector Spring | 37 | Mainspring Screw | 58 | Front Sight |
| 17 | Ejector Stop Pin | 38 | Mainspring Base | 59 | Front Sight Cover |
| 18 | Firing Pin | 39 | Mainspring Strain Screw | 60 | Stock Swivel Stud |
| 19 | Firing Pin Striker | 40 | Magazine Follower | 61 | Rear Sight |
| 20 | Firing Pin Striker Pin | 41 | Magazine Spring | 62 | Rear Sight Elevator |
| 21 | Finger Lever | 42 | Magazine Plug | | |

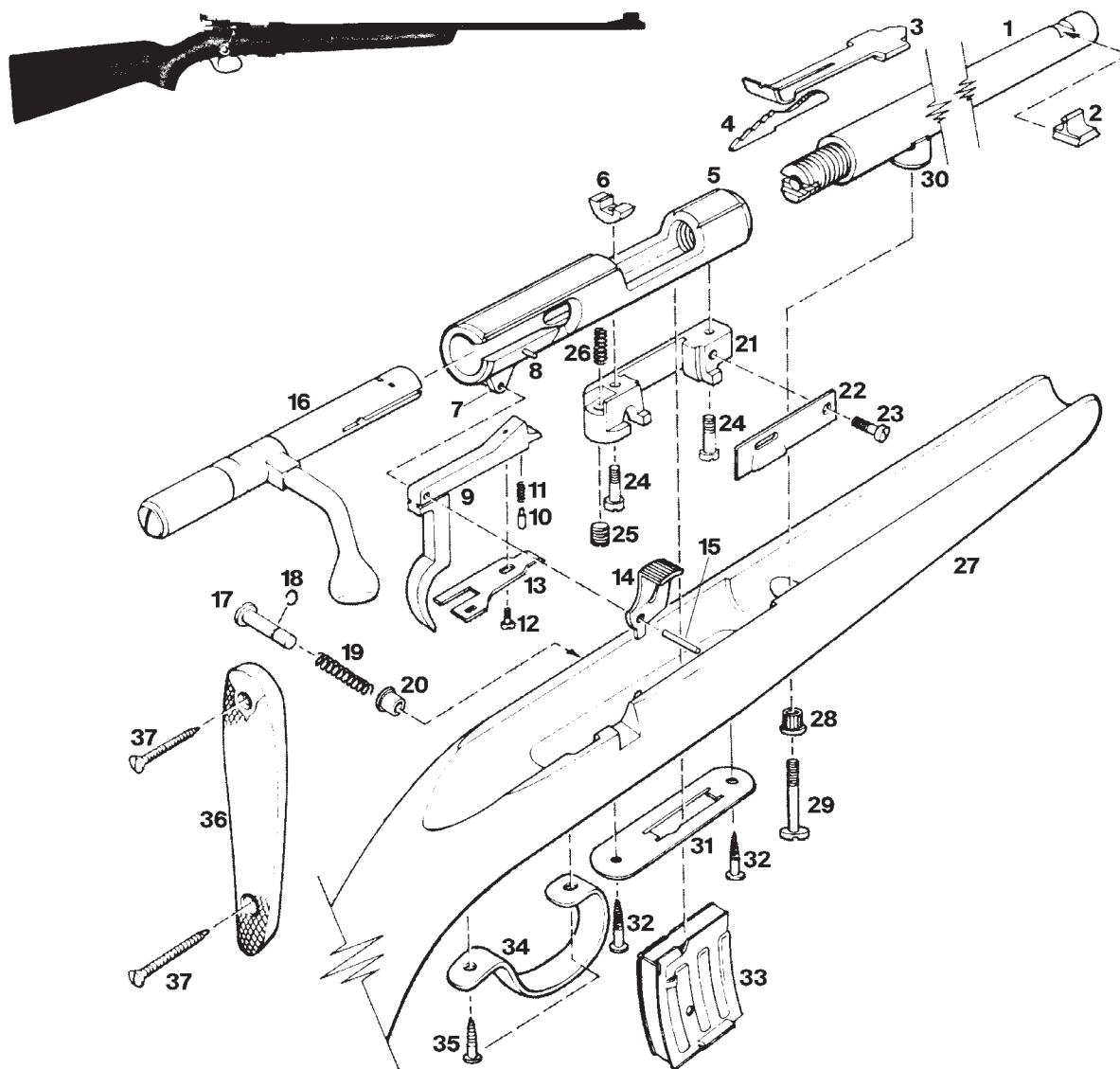
Model 670A Bolt-Action Rifle



- | | | | | | |
|----|-------------------------------|----|---------------------------------------|----|----------------------------------|
| 1 | Barrel | 18 | Firing Pin Spring | 34 | Front Sight Ramp |
| 2 | Breechbolt | 19 | Firing Pin Spring Retainer | 35 | Front Sight Ramp Screw, Short |
| 3 | Breechbolt Sleeve | 20 | Firing Pin Spring Retainer Washer | 36 | Front Sight Ramp Screw, Long |
| 4 | Breechbolt Sleeve Lock | 21 | Firing Pin Stop Screw | 37 | Rear Sight Assembly |
| 5 | Breechbolt Sleeve Lock Pin | 22 | Magazine | 38 | Rear Sight Screws |
| 6 | Breechbolt Sleeve Lock Spring | 23 | Magazine Follower and Spring Assembly | 39 | Stock |
| 7 | Breechbolt Stop | 24 | Receiver | 40 | Stock Escutcheon |
| 8 | Breechbolt Stop Spring | 25 | Receiver Screw, Front | 41 | Magazine Floorplate |
| 9 | Buttplate | 26 | Safety | 42 | Telescope Sight Base Plug Screws |
| 10 | Buttplate Screws | 27 | Safety Pin | 43 | Trigger |
| 11 | Ejector | 28 | Safety Plunger | 44 | Trigger Guard |
| 12 | Ejector Pin | 29 | Safety Plunger Spring | 45 | Trigger Guard Screw, Front |
| 13 | Ejector Spring | 30 | Sear | 46 | Trigger Guard Screw, Rear |
| 14 | Extractor | 31 | Sear Pin | 47 | Trigger Pin |
| 15 | Extractor Plunger | 32 | Sear Spring | 48 | Trigger Spring |
| 16 | Extractor Spring | 33 | Front Sight | 49 | Trigger Stop Screw |
| 17 | Firing Pin | | | 50 | Trigger Stop Screw Nuts |

Model 69A Bolt-Action Rifle

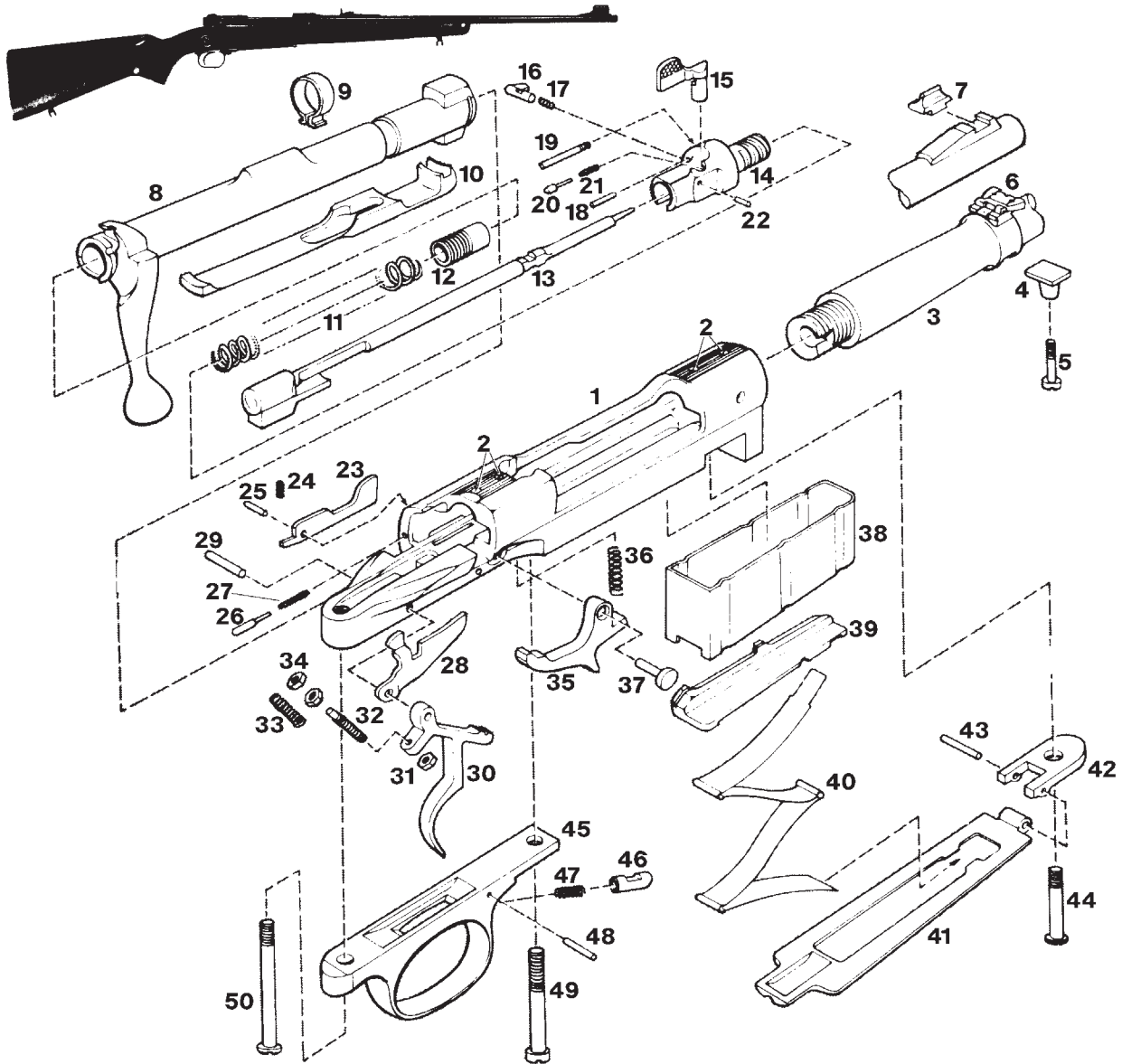
Courtesy of James M. Triggs



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|----|---------------------------------|----|-------------------------------------|
| 1 | Barrel | 20 | Magazine Release Plunger Escutcheon |
| 2 | Front Sight | 21 | Magazine Holder |
| 3 | Rear Sight | 22 | Magazine Catch |
| 4 | Rear Sight Elevator | 23 | Magazine Catch Screw |
| 5 | Receiver | 24 | Magazine Holder Screws |
| 6 | Ejector | 25 | Trigger Spring Adjusting Screw |
| 7 | Trigger Base | 26 | Trigger Spring |
| 8 | Safety-Lever Stop Pin | 27 | Buttstock |
| 9 | Trigger | 28 | Stock Stud Screw Escutcheon |
| 10 | Safety Lock Plunger | 29 | Stock Stud Screw |
| 11 | Safety Lock Plunger Spring | 30 | Stock Stud |
| 12 | Safety Lock Screw | 31 | Magazine Plate |
| 13 | Safety Lock | 32 | Magazine Plate Screws |
| 14 | Safety-Lever | 33 | Magazine |
| 15 | Trigger Pin | 34 | Guard Bow |
| 16 | Breechbolt, Complete | 35 | Guard Bow Screws |
| 17 | Magazine Release Plunger | 36 | Buttplate |
| 18 | Magazine Release Plunger Stop | 37 | Buttplate Screws |
| 19 | Magazine Release Plunger Spring | | |

Model 70 and 70 Featherweight Bolt-Action Rifle

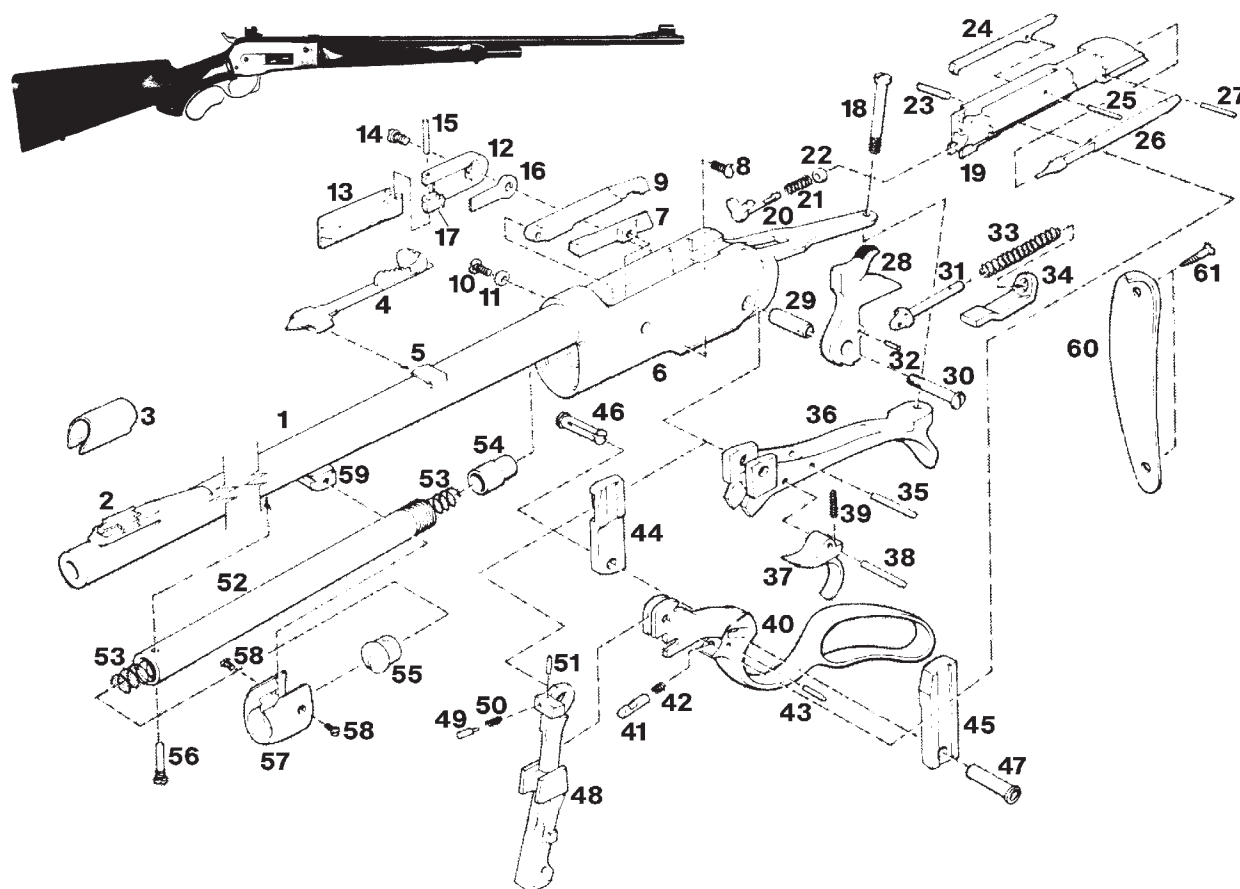
Courtesy of James M. Triggs



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|----------------------------------|----------------------------------|-------------------------------------|
| 1 Receiver | 20 Safety Lock Plunger | 39 Magazine Follower |
| 2 Receiver Plug Screws | 21 Safety Lock Plunger Spring | 40 Magazine Spring |
| 3 Barrel | 22 Safety Lock Stop Pin | 41 Magazine Cover |
| 4 Forearm Stud | 23 Ejector | 42 Magazine Cover Hinge Plate |
| 5 Forearm Stud Screw | 24 Ejector Spring | 43 Magazine Cover Hinge Pin |
| 6 Rear Sight Assembly | 25 Ejector Pin | 44 Magazine Cover Hinge Plate Screw |
| 7 Front Sight | 26 Bolt Stop Plunger | 45 Guard Bow |
| 8 Breechbolt | 27 Bolt Stop Plunger Spring | 46 Magazine Cover Catch |
| 9 Extractor Ring | 28 Bolt Stop | 47 Magazine Cover Catch Spring |
| 10 Extractor | 29 Trigger Pin | 48 Magazine Cover Catch Pin |
| 11 Firing Pin Spring | 30 Trigger | 49 Front Guard Bow Screw |
| 12 Firing Pin Sleeve | 31 Trigger Stop Screw Nut | 50 Rear Guard Bow Screw |
| 13 Firing Pin | 32 Trigger Stop Screw | |
| 14 Breechbolt Sleeve | 33 Trigger Spring | |
| 15 Safety Lock | 34 Trigger Spring Adjusting Nuts | |
| 16 Breechbolt Sleeve Lock | 35 Sear | |
| 17 Breechbolt Sleeve Lock Spring | 36 Sear Spring | |
| 18 Breechbolt Sleeve Lock Pin | 37 Sear Pin | |
| 19 Firing Pin Stop Screw | 38 Magazine | |
| | | Parts Not Shown |
| | | Buttplate |
| | | Buttplate Screws |
| | | Buttstock |

Model 71 Lever-Action Rifle

Courtesy of James M. Triggs

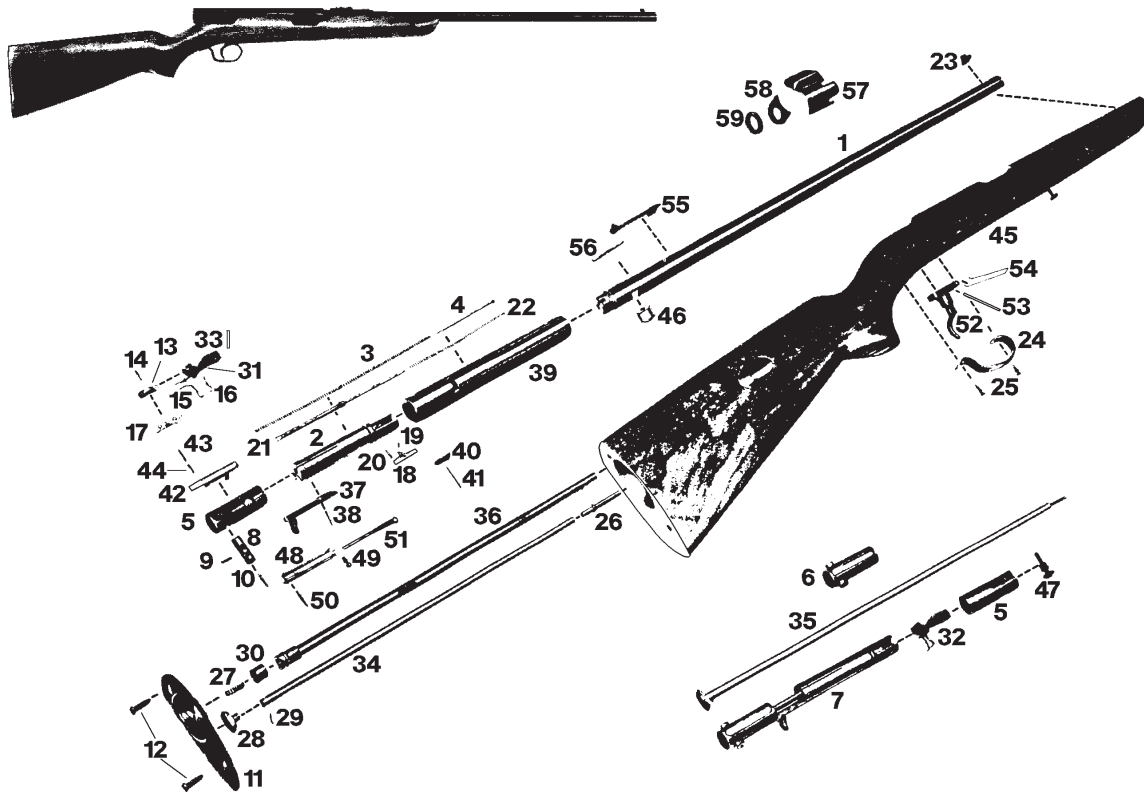


1	Barrel	23	Finger Lever Connecting Pin	45	Locking Bolt, Left
2	Front Sight	24	Extractor	46	Finger Lever Bushing Pin
3	Front Sight Cover	25	Extractor Pin	47	Finger Lever Bushing
4	Rear Sight	26	Firing Pin	48	Carrier
5	Rear Sight Blank	27	Firing Pin Stop Pin	49	Carrier Plunger
6	Receiver	28	Hammer	50	Carrier Plunger Spring
7	Cartridge Stop	29	Hammer Screw Bushing	51	Carrier Plunger Pin
8	Cartridge Stop Screw	30	Hammer Screw	52	Magazine Tube
9	Cartridge Guide	31	Hammer Spring Guide Rod	53	Magazine Spring
10	Cartridge Guide Screw	32	Hammer Spring Guide Rod Pin	54	Magazine Follower
11	Cartridge Guide Screw Bushing	33	Hammer Spring	55	Magazine Plug
12	Spring Cover Base	34	Hammer Spring Abutment	56	Magazine Plug Screw
13	Spring Cover Leaf	35	Hammer Spring Abutment Pin	57	Forearm Tip
14	Spring Cover Base Screw	36	Lower Tang	58	Forearm Tip Screws
15	Spring Cover Leaf Pin	37	Trigger	59	Forearm Tip Tenon
16	Spring Cover Spring	38	Trigger Pin	60	Buttplate
17	Spring Cover Stop Pin	39	Trigger Spring	61	Buttplate Screws
18	Upper Tang Screw	40	Finger Lever		
19	Breechbolt	41	Friction Stud		
20	Ejector	42	Friction Stud Spring		
21	Ejector Spring	43	Friction Stud Stop Pin		
22	Ejector Collar	44	Locking Bolt, Right		

Parts Not Shown

Forearm
Stock

Model 74 Autoloading Rifle



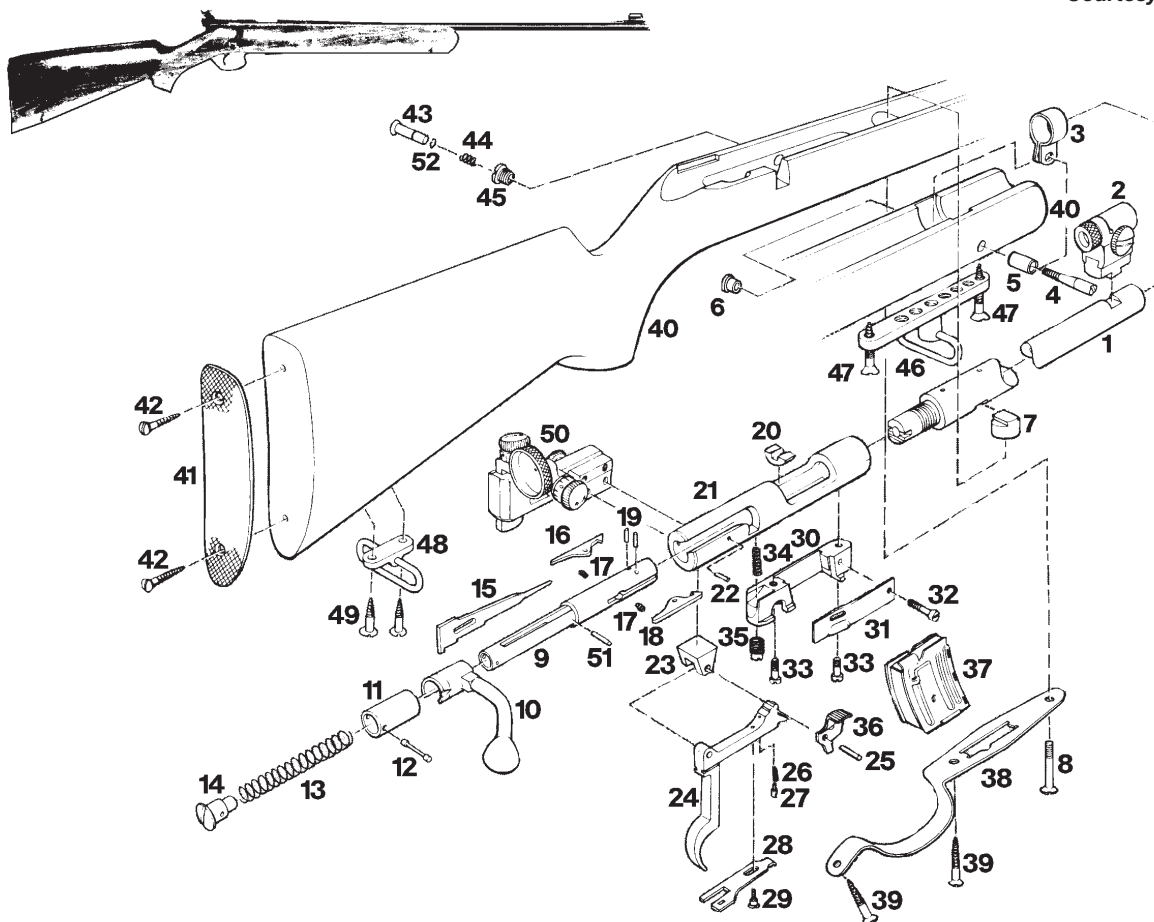
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|----|-----------------------------|----|-------------------------------|----|---------------------------------|
| 1 | Barrel | 22 | Firing Pin Spring | 43 | Sear Pin |
| 2 | Bolt | 23 | Front Sight | 44 | Sear Spring |
| 3 | Bolt Spring | 24 | Trigger Guard Bow | 45 | Stock |
| 4 | Bolt Spring Rod | 25 | Trigger Guard Bow Screws | 46 | Stock Stud |
| 5 | Bolt Stop | 26 | Magazine Follower | 47 | Stock Stud Screw and Escutcheon |
| 6 | Bolt Stop Complete | 27 | Magazine Lifting Spring | 48 | Timing Rocker |
| 7 | Bolt and Bolt Stop Complete | 28 | Magazine Plug | 49 | Timing Rocker Guide Screw |
| 8 | Bolt Stop Plunger | 29 | Magazine Plug Pin | 50 | Timing Rocker Pin |
| 9 | Bolt Stop Plunger Pin | 30 | Magazine Sleeve Nut | 51 | Timing Rocker Spring |
| 10 | Bolt Stop Plunger Spring | 31 | Magazine Throat | 52 | Trigger |
| 11 | Buttplate | 32 | Magazine Throat, Complete | 53 | Trigger Pin |
| 12 | Buttplate Screws | 33 | Magazine Throat Pin | 54 | Trigger Spring |
| 13 | Cartridge Guide | 34 | Magazine Inside Tube | 55 | Rear Sight |
| 14 | Cartridge Guide Pin | 35 | Magazine Inside Tube Complete | 56 | Rear Sight Elevator |
| 15 | Cartridge Cutoff, Right | 36 | Magazine Outside Tube | 57 | Shell Reflector with Pin |
| 16 | Cartridge Cutoff, Left | 37 | Operating Slide | 58 | Smoke Eliminator, Front |
| 17 | Ejector | 38 | Operating Slide Pin | 59 | Smoke Eliminator, Rear |
| 18 | Extractor | 39 | Receiver | | |
| 19 | Extractor Pin | 40 | Safety Lock | | |
| 20 | Extractor Spring | 41 | Safety Lock Spring | | |
| 21 | Firing Pin | 42 | Sear | | |

Parts Not Shown

Cartridge Cutoff Pins

Model 75 Bolt-Action Rifle

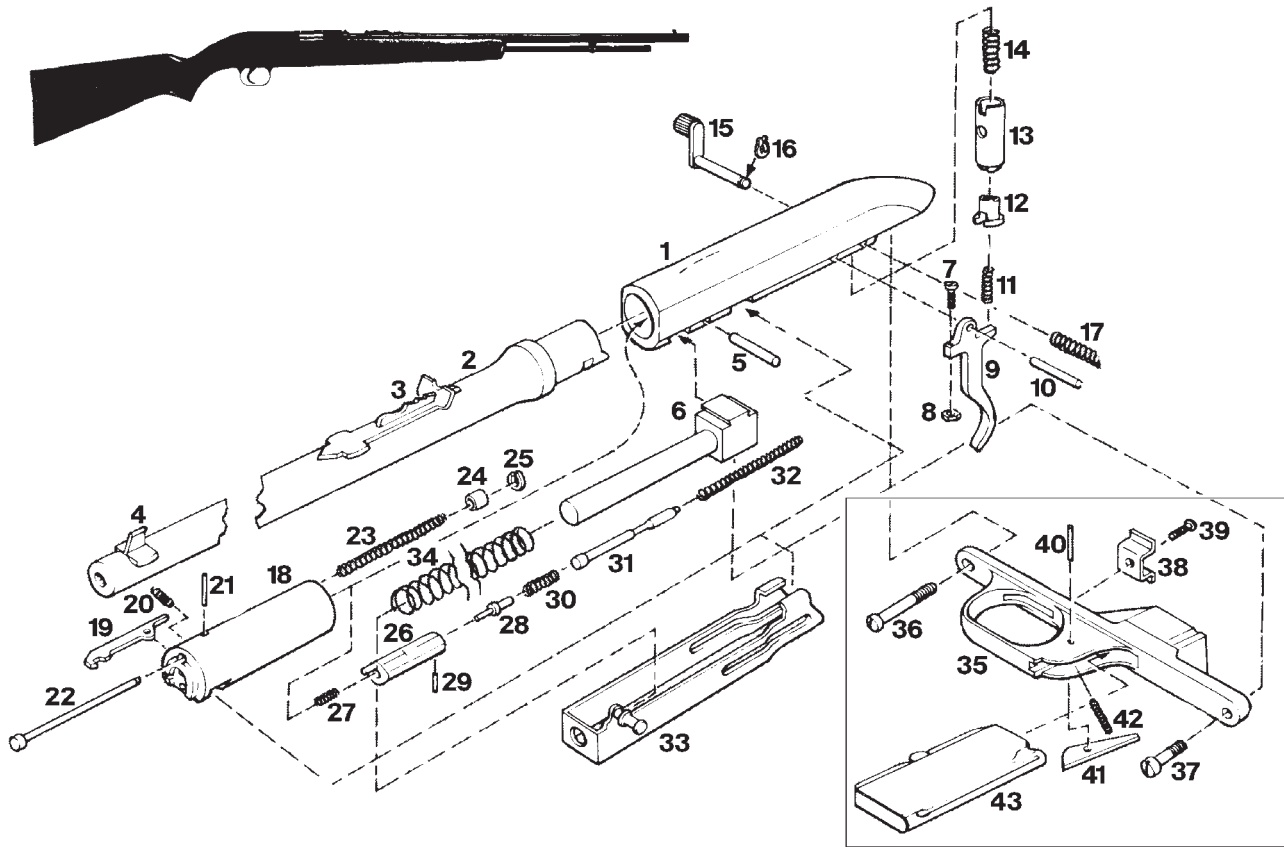
Courtesy of James M. Triggs



- | | | |
|--|--|---|
| 1 Barrel | 20 Ejector | 39 Guard Bow Screws |
| 2 Front Sight Assembly | 21 Receiver | 40 Buttstock |
| 3 Barrel Band | 22 Safety-Lever Stop Pin | 41 Buttplate |
| 4 Barrel Band Screw | 23 Trigger Base | 42 Buttplate Screws |
| 5 Barrel Band Screw Bushing | 24 Trigger | 43 Magazine Release Plunger |
| 6 Barrel Band Screw Escutcheon | 25 Trigger Pin | 44 Magazine Release Plunger Spring |
| 7 Stock Stud | 26 Safety Lock Plunger Spring | 45 Magazine Release Plunger Escutcheon |
| 8 Stock Stud Screw | 27 Safety Lock Plunger | 46 Forearm Adjustment Base Assembly |
| 9 Breechbolt | 28 Safety Lock | 47 Forearm Adjustment Base Screws |
| 10 Breechbolt Handle and Cocking Sleeve | 29 Safety Lock Screw | 48 Stock Swivel Base Assembly |
| 11 Breechbolt Sleeve | 30 Magazine Holder | 49 Stock Swivel Base Assembly Screws |
| 12 Breechbolt Sleeve Pin | 31 Magazine Catch | 50 Receiver Sight Assembly |
| 13 Firing Pin Spring | 32 Magazine Catch Screw | 51 Firing Pin Stop Pin |
| 14 Breechbolt Plug | 33 Magazine Holder Screws | 52 Magazine Release Plunger Stop |
| 15 Firing Pin | 34 Trigger Spring | |
| 16 Left Extractor | 35 Trigger Spring Adjusting Screw | |
| 17 Extractor Springs | 36 Safety-Lever | |
| 18 Right Extractor | 37 Magazine Assembly | |
| 19 Extractor Pins | 38 Guard Bow | |

Model 77 Autoloading Rifle

Courtesy of James M. Triggs

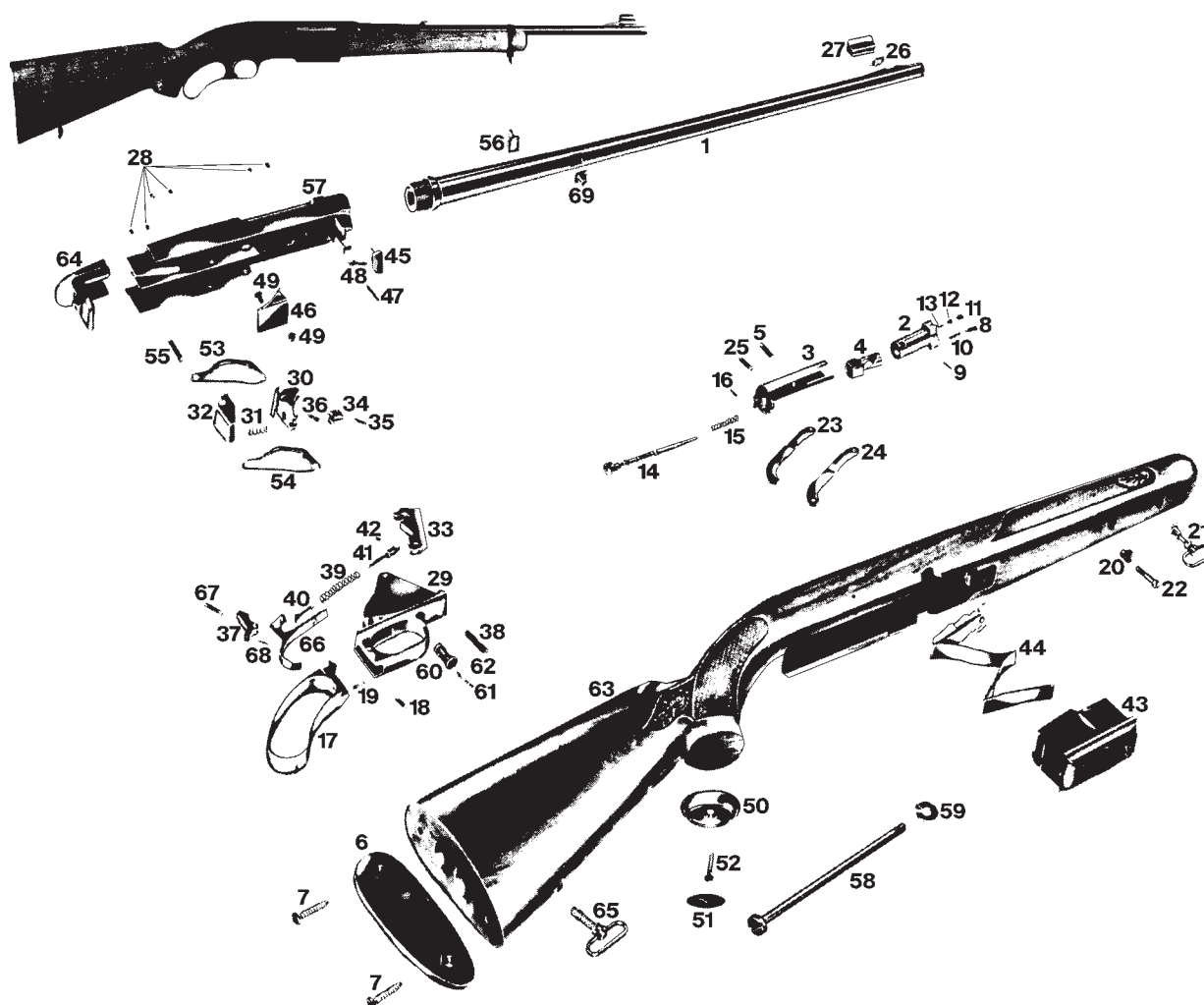


- | | | |
|----------------------------------|---------------------------------|-----------------------------|
| 1 Receiver | 17 Safety Spring | 33 Operating Slide Assembly |
| 2 Barrel | 18 Bolt | 34 Mainspring |
| 3 Rear Sight | 19 Extractor | 35 Guard |
| 4 Front Sight | 20 Extractor Spring | 36 Recoil Block Screw |
| 5 Barrel Locating Pin | 21 Extractor Pin | 37 Stock Stud Screw |
| 6 Operating Slide Guide Assembly | 22 Timing Rod | 38 Guard Screw Escutcheon |
| 7 Trigger Stop Screw | 23 Timing Rod Spring | 39 Guard Screw |
| 8 Trigger Stop Screw Nut | 24 Timing Rod Collar | 40 Magazine Lock Pin |
| 9 Trigger | 25 Timing Rod Retaining Ring | 41 Magazine Lock |
| 10 Trigger Pin | 26 Firing Pin | 42 Magazine Lock Spring |
| 11 Disconnecter Spring | 27 Firing Pin Retracting Spring | 43 Magazine |
| 12 Disconnecter | 28 Ejector | |
| 13 Sear | 29 Ejector Spring Pin | |
| 14 Sear Spring | 30 Ejector Spring | |
| 15 Safety-Lever | 31 Firing Pin Striker | |
| 16 Safety-Lever Retaining Washer | 32 Firing Pin Striker Spring | |

Parts Not Shown

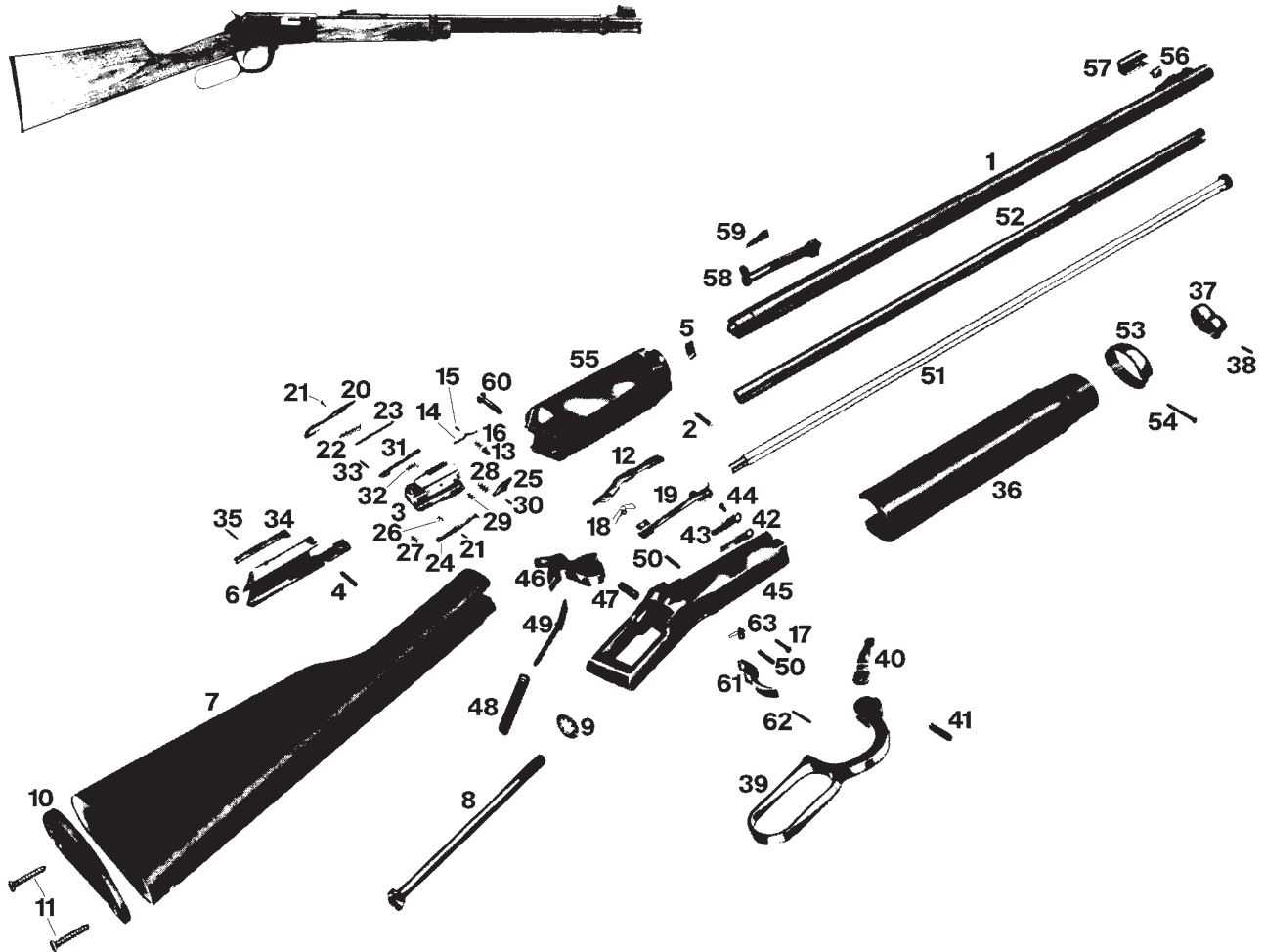
Buttplate
Buttplate Screws
Buttstock

Model 88 Lever-Action Rifle



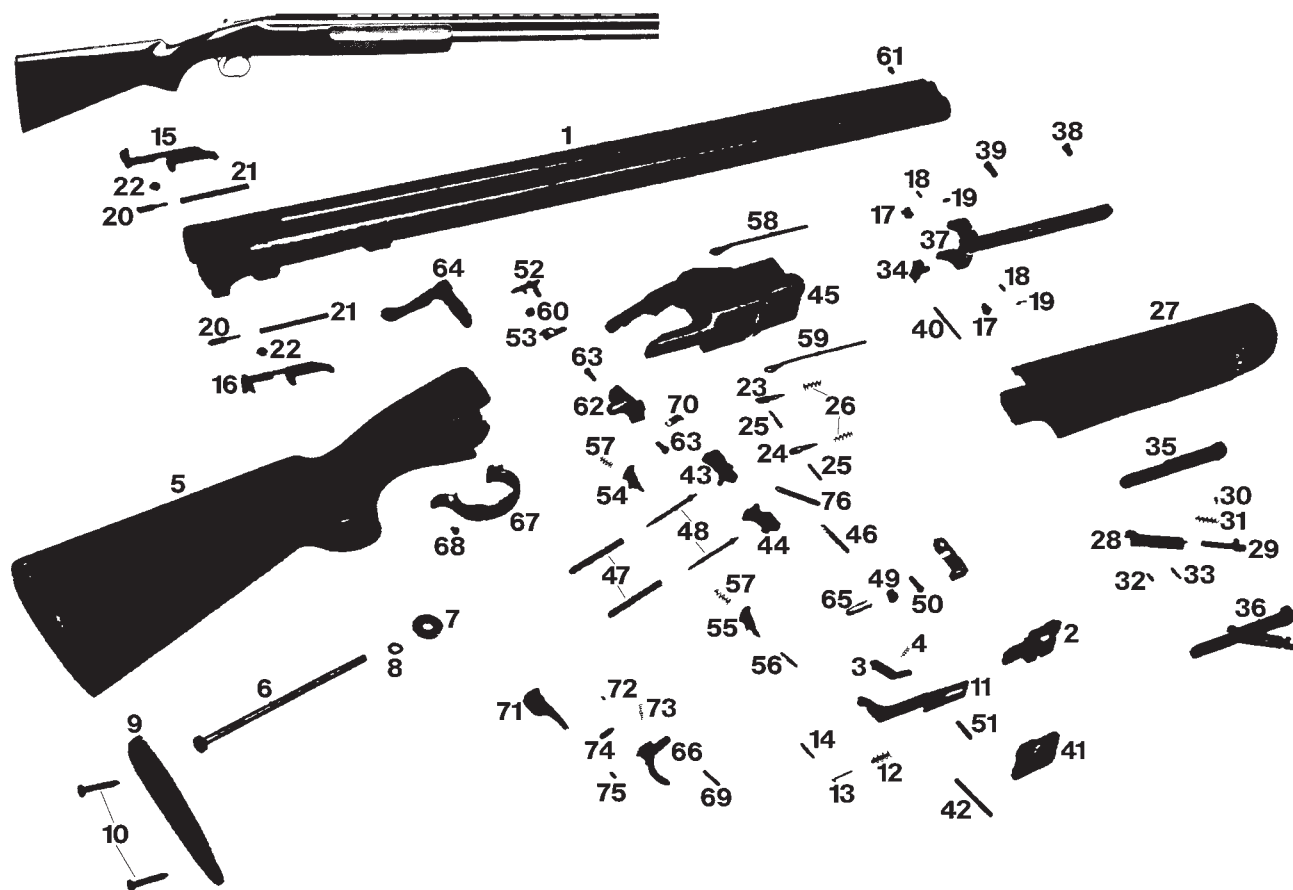
1	Barrel	25	Front Link Pin	47	Magazine Lock Pin
2	Bolt	26	Front Sight	48	Magazine Lock Spring
3	Bolt Sleeve	27	Front Sight Cover	49	Magazine Housing Screws
4	Bolt Sleeve Lock	28	Front and Rear Base Plug Screws	50	Pistol Grip Cap
5	Bolt Sleeve Lock Pin	29	Trigger Guard	51	Pistol Grip Cap Insert
6	Buttplate	30	Trigger Guard Latch	52	Pistol Grip Cap Screw
7	Buttplate Screws	31	Trigger Guard Latch Spring	53	Rear Link, Left
8	Ejector	32	Trigger Guard Latch Spring Abutment	54	Rear Link, Right
9	Ejector Pin	33	Hammer	55	Rear Link Pin
10	Ejector Springs	34	Hammer Catch	56	Rear Sight
11	Extractor	35	Hammer Catch Pin	57	Receiver
12	Extractor Plunger	36	Hammer Catch Spring	58	Recoil Block Screw
13	Extractor Spring	37	Hammer Lock	59	Recoil Block Screw Washer
14	Firing Pin	38	Hammer Pin	60	Safety
15	Firing Pin Spring	39	Hammer Spring	61	Safety Spring
16	Firing Pin Retaining Pin	40	Hammer Spring Guide	62	Safety Spring Plunger
17	Finger Lever	41	Hammer Spring Guide Rod	63	Stock
18	Finger Lever Pin	42	Hammer Spring Guide Rod Pin	64	Recoil Block
19	Finger Lever Spring	43	Magazine Complete	65	Stock Swivel Bow
20	Forend Escutcheon	44	Magazine Follower Assembly	66	Trigger
21	Forend Swivel Complete	45	Magazine Lock	67	Trigger Pin
22	Forend Screw	46	Magazine Housing	68	Trigger Spring
23	Front Link, Left			69	Forend Stud
24	Front Link, Right				

Model 9422 Lever-Action Carbine



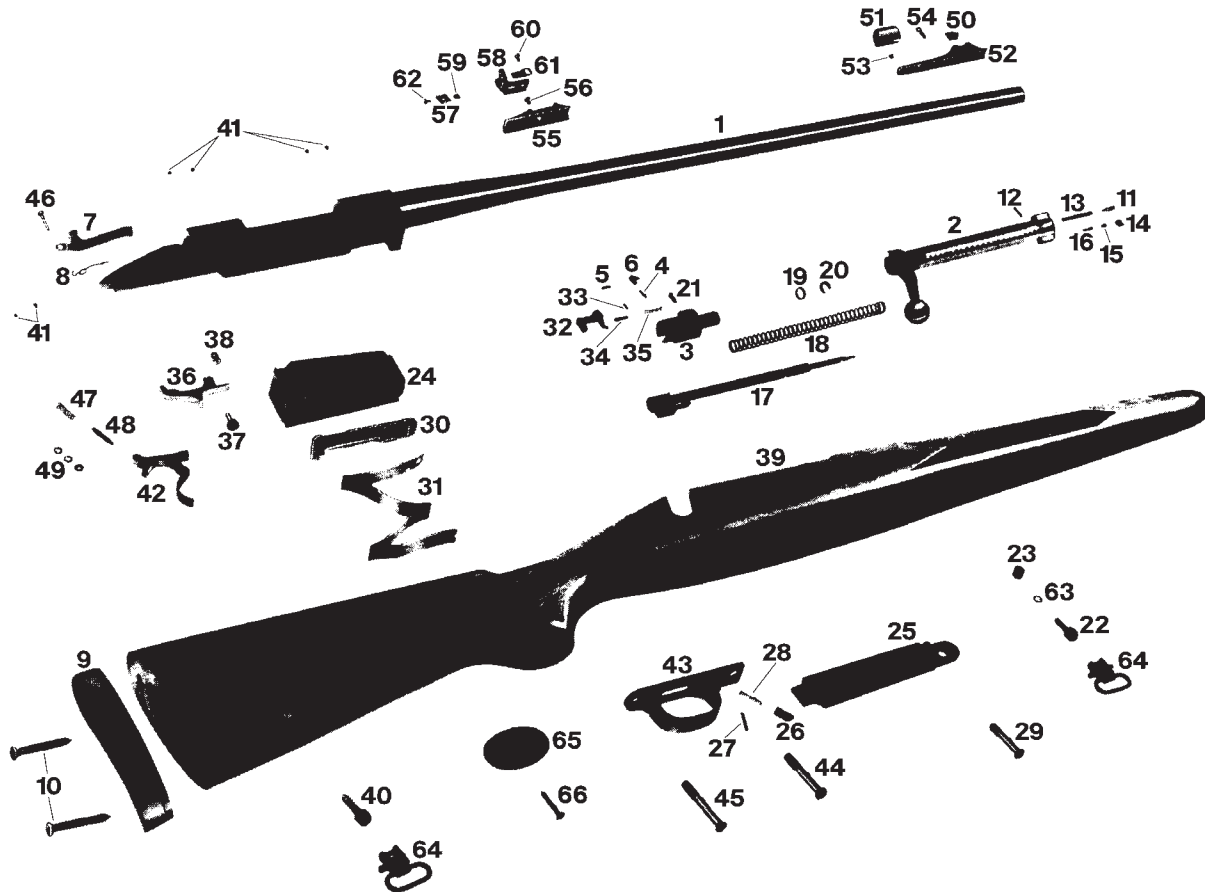
1	Barrel	22	Ejector Spring	43	Finger Lever Spring Plate
2	Barrel Retaining Pin	23	Extractor, Left	44	Finger Lever Spring Screw
3	Breechbolt	24	Extractor, Right	45	Frame
4	Bolt Cam Pin	25	Extractor, Upper Right	46	Hammer
5	Bolt Guide with Pad	26	Extractor Spring, Right	47	Hammer Pivot Bushing
6	Bolt Slide	27	Extractor Helper Spring, Right	48	Hammer Spring
7	Buttstock	28	Extractor Spring, Upper Right	49	Hammer Spring Guide Rod
8	Buttstock Bolt	29	Extractor Helper Spring, Upper Right	50	Hammer Stop and Trigger Spring Pins
9	Buttstock Bolt Washer	30	Extractor Pin, Upper Right	51	Magazine Tube Assembly, Inside
10	Buttplate	31	Firing Pin	52	Magazine Tube, Outside
11	Buttplate Screws	32	Firing Pin Spring	53	Rear Band
12	Carrier	33	Firing Pin Retainer Pin	54	Rear Band Screw
13	Carrier Pawl	34	Firing Pin Striker	55	Receiver
14	Carrier Pawl Retainer	35	Firing Pin Striker Retaining Pin	56	Front Sight
15	Carrier Pawl Retainer Pin	36	Forend	57	Front Sight Cover
16	Carrier Pawl Spring	37	Front Band	58	Rear Sight
17	Carrier Pin	38	Front Band Screw	59	Rear Sight Elevator
18	Carrier Spring	39	Finger Lever	60	Takedown Screw
19	Cartridge Cutoff	40	Finger Lever Arm	61	Trigger
20	Ejector	41	Finger Lever Pin	62	Trigger Pin
21	Ejector and Extractor Pins	42	Finger Lever Spring	63	Trigger Spring

Model 96 Over/Under Shotgun



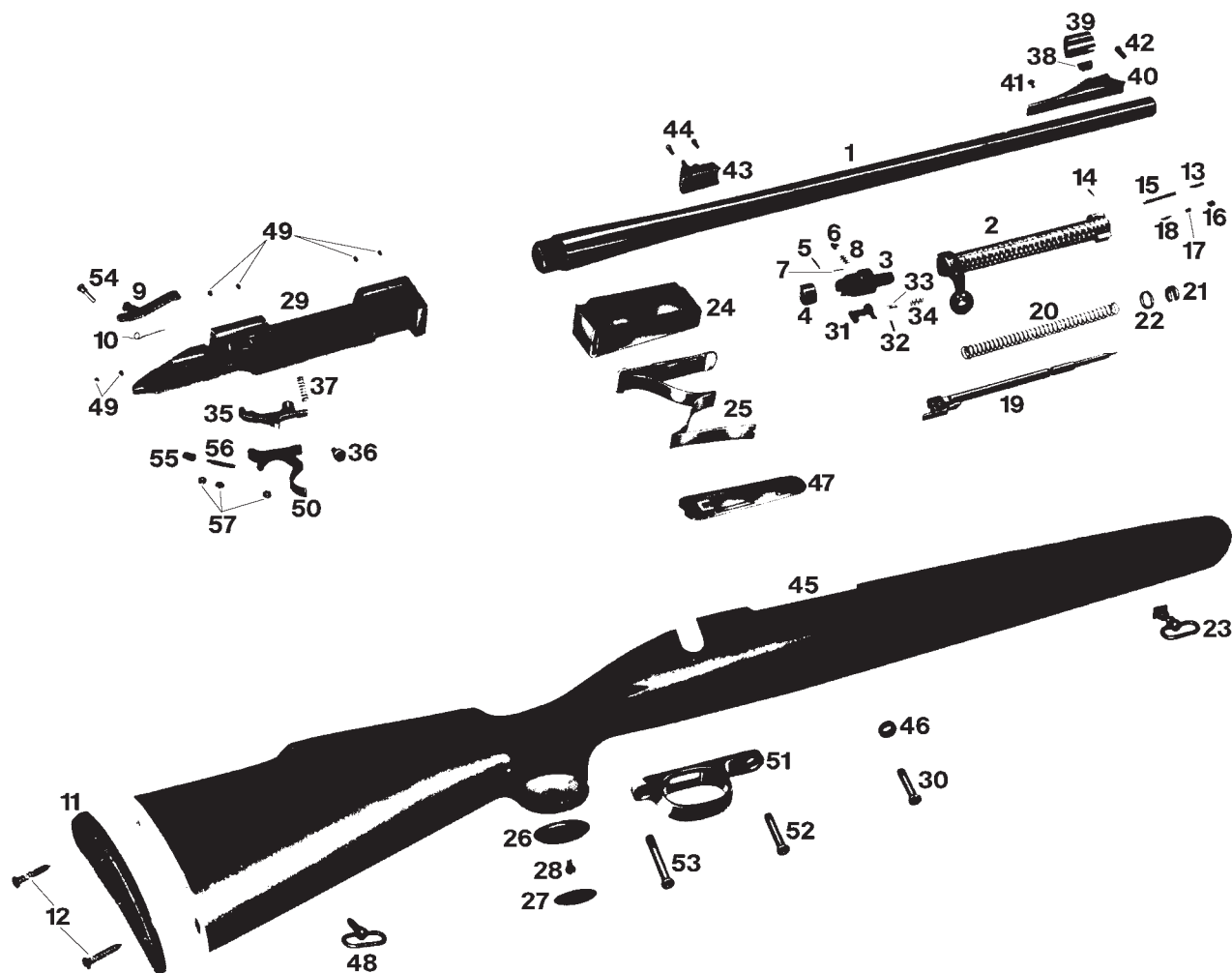
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|----|------------------------------------|----|---------------------------------------|----|---------------------------------|
| 1 | Barrels | 26 | Firing Pin Springs | 51 | Pinion Screw |
| 2 | Barrel Locking Plate | 27 | Forearm | 52 | Safety Button |
| 3 | Barrel Locking Plate Latch | 28 | Forearm Catch | 53 | Safety Button Spring |
| 4 | Barrel Locking Plate Latch Spring | 29 | Forearm Catch Release | 54 | Sear, Left |
| 5 | Buttstock Assembly | 30 | Forearm Catch Release Retaining Screw | 55 | Sear, Right |
| 6 | Buttstock Bolt | 31 | Forearm Catch Spring | 56 | Sear Pin |
| 7 | Buttstock Bolt Flat Washer | 32 | Forearm Catch Stop Pin | 57 | Sear Springs |
| 8 | Buttstock Bolt Lock Washer | 33 | Forearm Catch Retainer Pin | 58 | Selective Ejector Rod, Left |
| 9 | Buttplate | 34 | Forearm Hinge Block | 59 | Selective Ejector Rod, Right |
| 10 | Buttplate Screws | 35 | Forearm Plate, Lower | 60 | Selective Filler Block |
| 11 | Cocking Plate | 36 | Forearm Plate Lower Complete | 61 | Sight |
| 12 | Cocking Plate Spring | 37 | Forearm Plate, Upper | 62 | Tang Spacer |
| 13 | Cocking Plate Spring Guide Rod | 38 | Forearm Plate Screw, Front | 63 | Tang Spacer Screws |
| 14 | Cocking Plate Spring Guide Rod Pin | 39 | Forearm Plate Screw, Rear | 64 | Top-Lever Set |
| 15 | Ejector, Left | 40 | Forearm Hinge Block Pin | 65 | Top-Lever Spring |
| 16 | Ejector, Right | 41 | Frame Plate, Bottom | 66 | Trigger |
| 17 | Ejector Hammer Catch | 42 | Frame Plate Pin, Bottom | 67 | Trigger Guard |
| 18 | Ejector Hammer Catch Pins | 43 | Hammer, Left | 68 | Trigger Guard Screw |
| 19 | Ejector Hammer Catch Springs | 44 | Hammer, Right | 69 | Trigger Pin |
| 20 | Ejector Plungers | 45 | Frame | 70 | Trigger Recovery Spring |
| 21 | Ejector Springs | 46 | Hammer Pin | 71 | Trigger Sear Catch |
| 22 | Ejector Retainers | 47 | Hammer Springs | 72 | Trigger Sear Catch Pin |
| 23 | Firing Pin, Upper | 48 | Hammer Spring Guide Rods | 73 | Trigger Spring |
| 24 | Firing Pin, Lower | 49 | Locking Pin Catch | 74 | Trigger Swivel Plunger |
| 25 | Firing Pin Retaining Pins | 50 | Locking Pin Screw | 75 | Trigger Swivel Plunger Stop Pin |
| | | | | 76 | Spacer |

New Model 70 Lightweight Bolt-Action Rifle



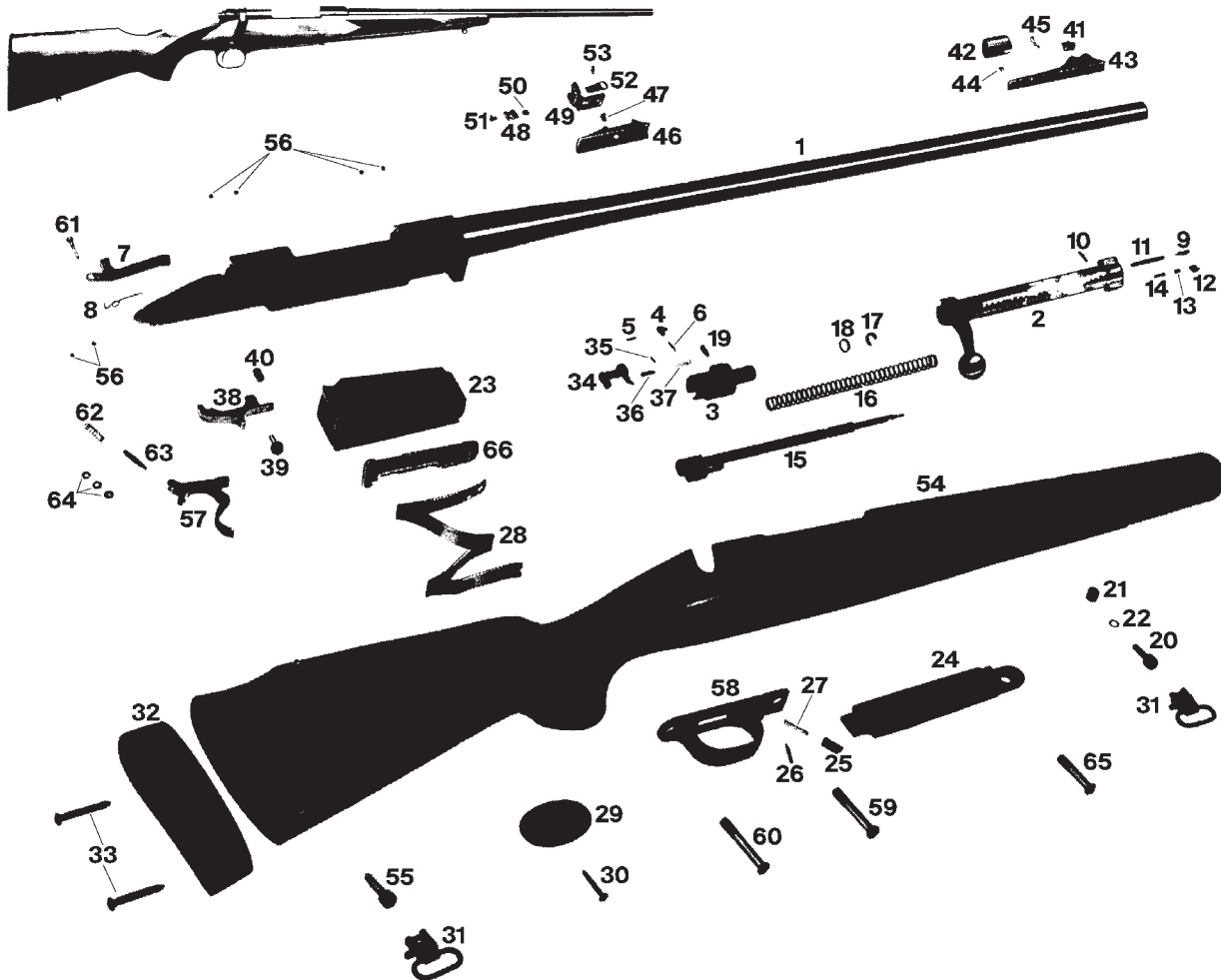
1	Barrel with Receiver Assembly	24	Magazine	46	Trigger Pin
2	Breechbolt	25	Magazine Cover Complete	47	Trigger Spring
3	Breechbolt Sleeve	26	Magazine Cover Catch	48	Trigger Stop Screw
4	Breechbolt Sleeve Lock	27	Magazine Cover Catch Pin	49	Trigger Stop Screw Nuts
5	Breechbolt Sleeve Lock Pin	28	Magazine Cover Catch Spring	50	Front Sight
6	Breechbolt Sleeve Lock Spring	29	Magazine Cover Hinge Plate Screw	51	Front Sight Cover
7	Breechbolt Stop	30	Magazine Follower	52	Front Sight Ramp
8	Breechbolt Stop Spring	31	Magazine Spring	53	Front Sight Ramp Screw, Short
9	Buttpad	32	Safety	54	Front Sight Ramp Screw, Long
10	Buttpad Screws	33	Safety Pin	55	Rear Sight Base
11	Ejector	34	Safety Plunger	56	Rear Sight Base Screw
12	Ejector Pin	35	Safety Plunger Spring	57	Rear Sight Blade
13	Ejector Spring	36	Sear	58	Rear Sight Blade Holder Assembly
14	Extractor	37	Sear Pin	59	Rear Sight Blade Nut
15	Extractor Plunger	38	Sear Spring	60	Rear Sight Blade Screw
16	Extractor Spring	39	Stock Complete	61	Rear Sight Blade Spring
17	Firing Pin	40	Stock Swivel Stud	62	Rear Sight Windage Screw
18	Firing Pin Spring	41	Telescope Sight Base Plug Screws	63	Washer
19	Firing Pin Spring Retainer	42	Trigger	64	Swivels
20	Firing Pin Spring Retainer Washer	43	Trigger Guard	65	Pistol Grip Cap
21	Firing Pin Stop Screw	44	Trigger Guard Screw, Front	66	Cap Screw
22	Forearm Screw Eye	45	Trigger Guard Screw, Rear		
23	Forearm Screw Eye Escutcheon				

New Model 70A and 770 Bolt-Action Rifle



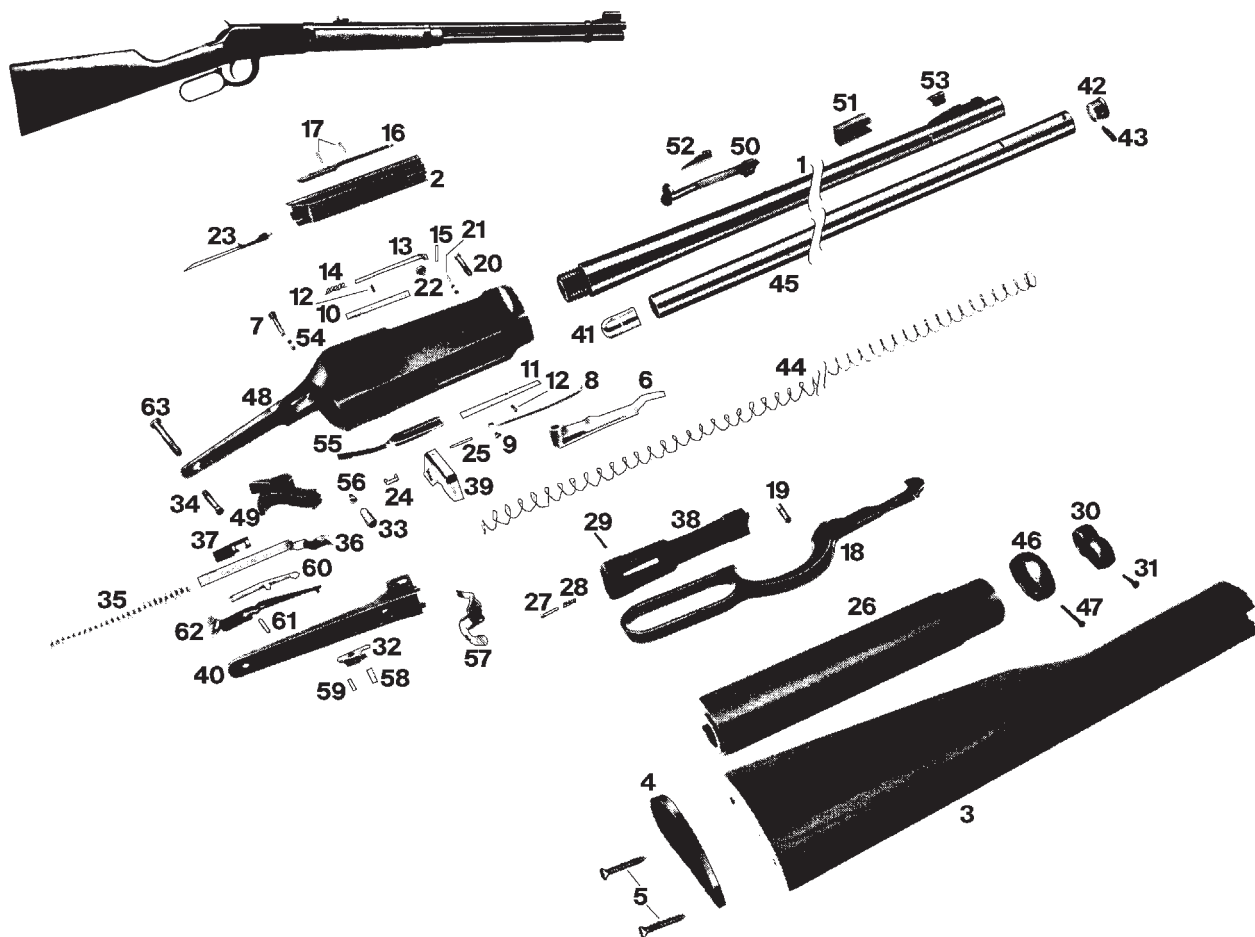
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|----|-------------------------------|----|---------------------------------------|----|----------------------------------|
| 1 | Barrel | 21 | Firing Pin Spring Retainer | 39 | Front Sight Cover |
| 2 | Breechbolt | 22 | Firing Pin Spring Washer | 40 | Front Sight Ramp |
| 3 | Breechbolt Sleeve | 23 | Forearm Screw Eye Swivel Complete | 41 | Front Sight Ramp Screw, Short |
| 4 | Breechbolt Sleeve Cap | 24 | Magazine | 42 | Front Sight Ramp Screw, Long |
| 5 | Breechbolt Sleeve Cap Pin | 25 | Magazine Follower and Spring Assembly | 43 | Rear Sight Assembly |
| 6 | Breechbolt Sleeve Lock | 26 | Pistol Grip Cap | 44 | Rear Sight Screws |
| 7 | Breechbolt Sleeve Lock Pin | 27 | Pistol Grip Cap Insert | 45 | Stock |
| 8 | Breechbolt Sleeve Lock Spring | 28 | Pistol Grip Cap Screw | 46 | Stock Escutcheon |
| 9 | Breechbolt Stop | 29 | Receiver | 47 | Stock Floorplate |
| 10 | Breechbolt Stop Spring | 30 | Receiver Screw, Front | 48 | Stock Swivel Bow |
| 11 | Buttplate | 31 | Safety | 49 | Telescope Sight Base Plug Screws |
| 12 | Buttplate Screws | 32 | Safety Pin | 50 | Trigger |
| 13 | Ejector | 33 | Safety Plunger | 51 | Trigger Guard |
| 14 | Ejector Pin | 34 | Safety Plunger Spring | 52 | Trigger Guard Screw, Front |
| 15 | Ejector Spring | 35 | Sear | 53 | Trigger Guard Screw, Rear |
| 16 | Extractor | 36 | Sear Pin | 54 | Trigger Pin |
| 17 | Extractor Plunger | 37 | Sear Spring | 55 | Trigger Spring |
| 18 | Extractor Spring | 38 | Front Sight | 56 | Trigger Stop Screw |
| 19 | Firing Pin | | | 57 | Trigger Stop Screw Nuts |
| 20 | Firing Pin Spring | | | | |

New Model 70 XTR Sporter Bolt-Action Rifle



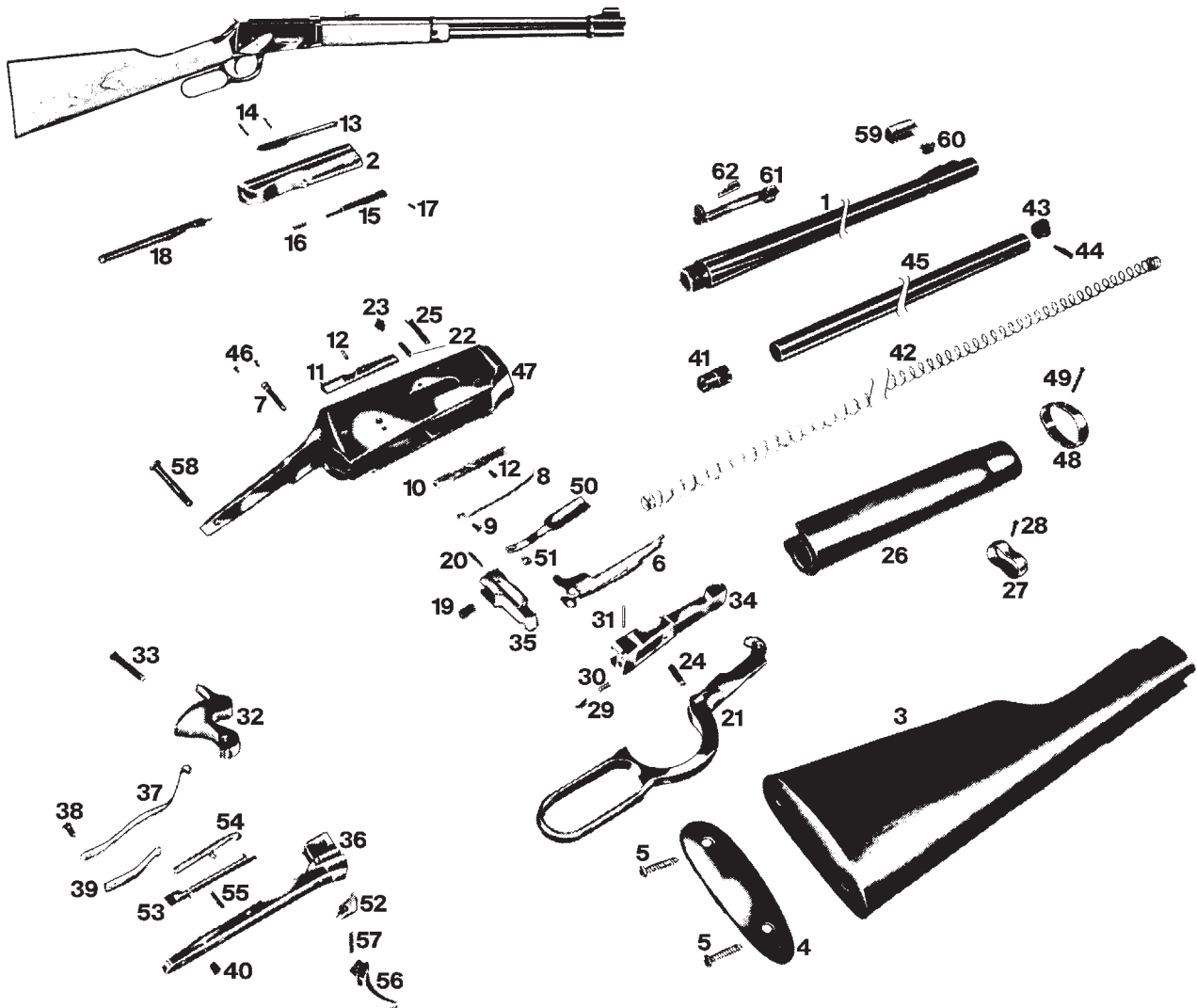
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|----|-------------------------------|----|-------------------------------|----|----------------------------------|
| 1 | Barrel with Receiver Assembly | 24 | Magazine Cover Complete | 47 | Rear Sight Base Screw |
| 2 | Breechbolt | 25 | Magazine Cover Catch | 48 | Rear Sight Blade |
| 3 | Breechbolt Sleeve | 26 | Magazine Cover Catch Pin | 49 | Rear Sight Blade Holder Assembly |
| 4 | Breechbolt Sleeve Lock | 27 | Magazine Cover Catch Spring | 50 | Rear Sight Blade Nut |
| 5 | Breechbolt Sleeve Lock Pin | 28 | Magazine Spring | 51 | Rear Sight Blade Screw |
| 6 | Breechbolt Sleeve Lock Spring | 29 | Pistol Grip Cap | 52 | Rear Sight Blade Spring |
| 7 | Breechbolt Stop | 30 | Pistol Grip Cap Screw | 53 | Rear Sight Windage Screw |
| 8 | Breechbolt Stop Spring | 31 | Quick Detachable Swivels | 54 | Stock Complete |
| 9 | Ejector | 32 | Recoil Pad | 55 | Stock Swivel Stud |
| 10 | Ejector Pin | 33 | Recoil Pad Screws | 56 | Telescope Sight Base Plug Screws |
| 11 | Ejector Spring | 34 | Safety | 57 | Trigger |
| 12 | Extractor | 35 | Safety Pin | 58 | Trigger Guard |
| 13 | Extractor Plunger | 36 | Safety Plunger | 59 | Trigger Guard Screw, Front |
| 14 | Extractor Spring | 37 | Safety Plunger Spring | 60 | Trigger Guard Screw, Rear |
| 15 | Firing Pin | 38 | Sear | 61 | Trigger Pin |
| 16 | Firing Pin Spring | 39 | Sear Pin | 62 | Trigger Spring |
| 17 | Firing Pin Spring Retainer | 40 | Sear Spring | 63 | Trigger Stop Screw |
| 18 | Firing Pin Spring Washer | 41 | Front Sight | 64 | Trigger Stop Screw Nuts |
| 19 | Firing Pin Stop Screw | 42 | Front Sight Cover | 65 | Cover Hinge Plate Screw |
| 20 | Forearm Screw Eye | 43 | Front Sight Ramp | 66 | Magazine Follower |
| 21 | Forearm Screw Eye Escutcheon | 44 | Front Sight Ramp Screw, Short | | |
| 22 | Forearm Screw Eye Washer | 45 | Front Sight Ramp Screw, Long | | |
| 23 | Magazine | 46 | Rear Sight Base | | |

New Model 94 Angle Eject Lever-Action Rifle



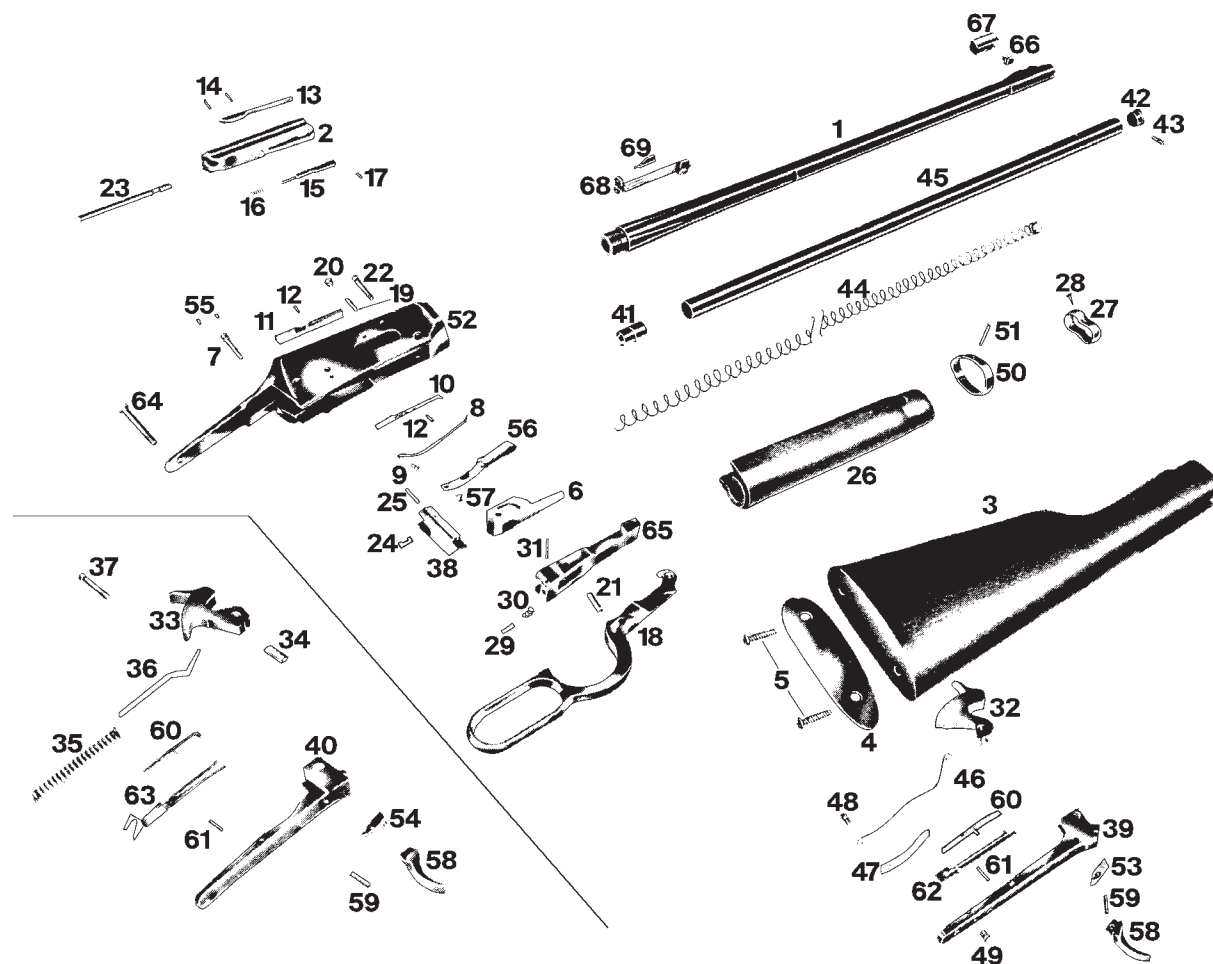
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|----|-----------------------------|----|-----------------------------|----|----------------------------|
| 1 | Barrel | 23 | Firing Pin | 45 | Magazine Tube |
| 2 | Breechbolt | 24 | Firing Pin Striker | 46 | Rear Band |
| 3 | Buttstock Complete | 25 | Firing Pin Striker Stop Pin | 47 | Rear Band Screw |
| 4 | Buttplate | 26 | Forearm | 48 | Receiver |
| 5 | Buttplate Screws | 27 | Friction Stud | 49 | Sear and Hammer |
| 6 | Carrier | 28 | Friction Stud Spring | 50 | Rear Sight Assembly |
| 7 | Carrier Screw | 29 | Friction Stud Stop Pin | 51 | Front Sight Cover |
| 8 | Carrier Spring | 30 | Front Band | 52 | Rear Sight Elevator |
| 9 | Carrier Spring Screw | 31 | Front Band Screw | 53 | Front Sight |
| 10 | Cartridge Guide, Left | 32 | Hammer and Sear | 54 | Telescope Front Sight Plug |
| 11 | Cartridge Guide, Right | 33 | Hammer Bushing | 55 | Spring Cover |
| 12 | Cartridge Guide Screws | 34 | Hammer Screw | 56 | Spring Cover Screw |
| 13 | Ejector | 35 | Hammer Spring | 57 | Trigger with Hammer Block |
| 14 | Ejector Spring | 36 | Hammer Spring Guide Rod | 58 | Trigger/Sear Pin |
| 15 | Ejector Stop Pin | 37 | Hammer Spur Assembly | 59 | Trigger Spring |
| 16 | Extractor | 38 | Link Complete | 60 | Trigger Stop |
| 17 | Extractor Retaining Screws | 39 | Locking Bolt | 61 | Trigger Stop Pin |
| 18 | Finger Lever | 40 | Lower Tang | 62 | Trigger Stop Spring |
| 19 | Finger Lever Link Pin | 41 | Magazine Follower | 63 | Upper Tang Screw |
| 20 | Finger Lever Link Screw | 42 | Magazine Plug | | |
| 21 | Finger Lever Pin | 43 | Magazine Plug Screw | | |
| 22 | Finger Lever Pin Stop Screw | 44 | Magazine Spring | | |

New Model 94 Lever-Action Carbine



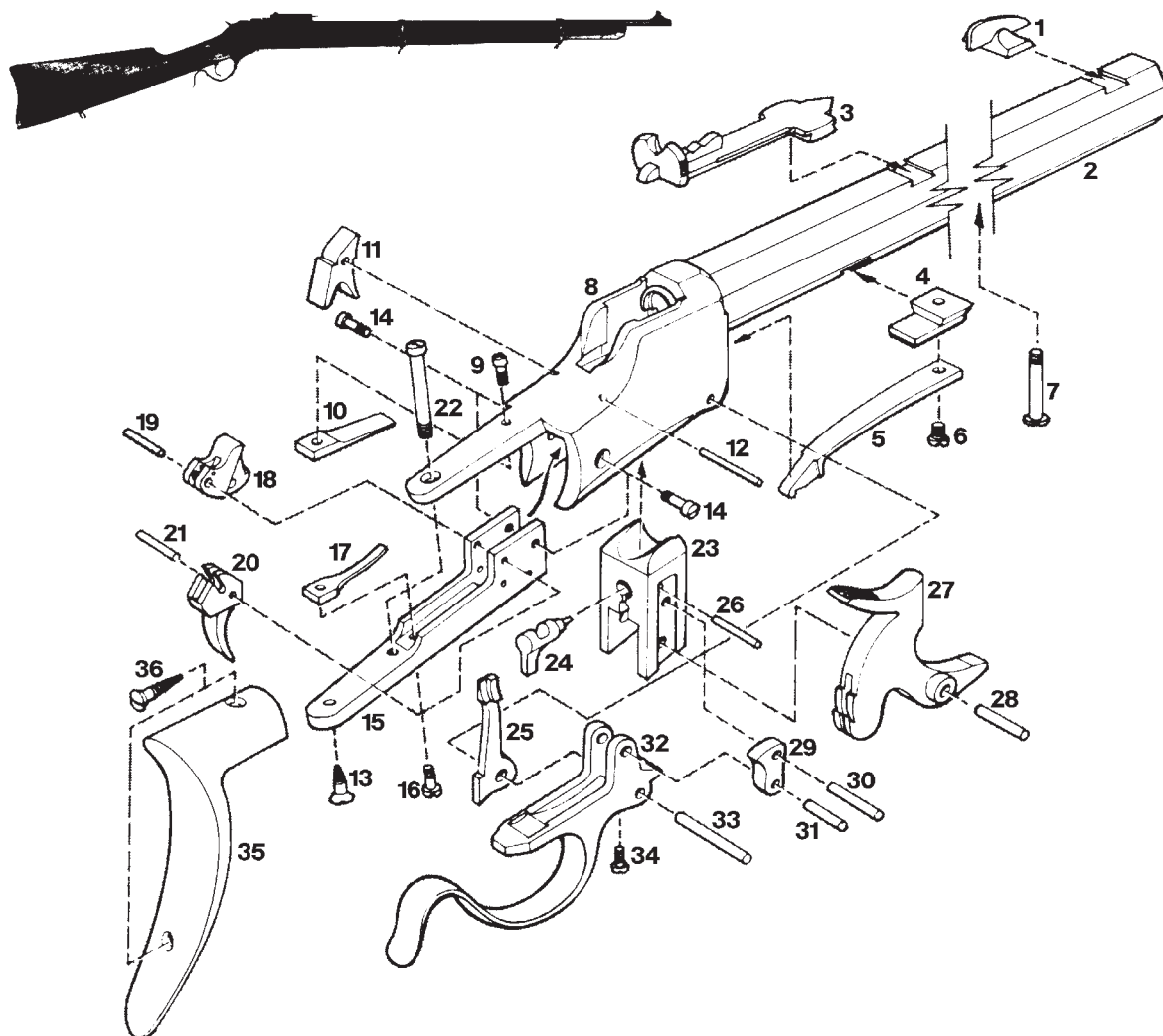
1	Barrel	22	Finger Lever Pin	43	Magazine Plug
2	Breechbolt	23	Finger Lever Pin Stop Screw	44	Magazine Plug Screw
3	Buttstock	24	Finger Lever Link Pin	45	Magazine Tube
4	Buttplate	25	Finger Lever Link Screw	46	Sight Plug Screws
5	Buttplate Screws	26	Forend	47	Receiver
6	Carrier	27	Front Band	48	Rear Band
7	Carrier Screw	28	Front Band Screw	49	Rear Band Screw
8	Carrier Spring	29	Friction Stud	50	Spring Cover
9	Carrier Spring Screw	30	Friction Stud Spring	51	Spring Cover Screw
10	Cartridge Guide, Right	31	Friction Stud Stop Pin	52	Sear
11	Cartridge Guide, Left	32	Hammer	53	Trigger Stop Spring
12	Cartridge Guide Screws	33	Hammer Link Screw	54	Trigger Stop
13	Extractor	34	Link	55	Trigger Stop Pin
14	Extractor Pins	35	Locking Bolt	56	Trigger
15	Ejector	36	Lower Tang	57	Trigger Pin
16	Ejector Spring	37	Mainspring	58	Upper Tang Screw
17	Ejector Stop Pin	38	Mainspring Screw	59	Front Sight Cover
18	Firing Pin	39	Mainspring Base	60	Front Sight
19	Firing Pin Striker	40	Mainspring Strain Screw	61	Rear Sight
20	Firing Pin Striker Pin	41	Magazine Follower	62	Rear Sight Elevator
21	Finger Lever	42	Magazine Spring		

New Model 94 Top-Eject Lever-Action Rifle



- | | | | | | |
|----|-----------------------------|----|-----------------------------|----|-------------------------|
| 1 | Barrel | 24 | Firing Pin Striker | 47 | Mainspring Base |
| 2 | Breechbolt | 25 | Firing Pin Striker Stop Pin | 48 | Mainspring Screw |
| 3 | Buttstock | 26 | Forearm | 49 | Mainspring Strain Screw |
| 4 | Buttplate | 27 | Front Band | 50 | Rear Band |
| 5 | Buttplate Screws | 28 | Front Band Screw | 51 | Rear Band Screw |
| 6 | Carrier | 29 | Friction Stud | 52 | Receiver |
| 7 | Carrier Screw | 30 | Friction Stud Spring | 53 | Sear |
| 8 | Carrier Spring | 31 | Friction Stud Stop Pin | 54 | Sear |
| 9 | Carrier Spring Screw | 32 | Hammer | 55 | Sight Plug Screws |
| 10 | Cartridge Guide, Right | 33 | Hammer | 56 | Spring Cover |
| 11 | Cartridge Guide, Left | 34 | Hammer Bushing | 57 | Spring Cover Screw |
| 12 | Cartridge Guide Screws | 35 | Hammer Spring | 58 | Trigger |
| 13 | Extractor | 36 | Hammer Spring Guide Rod | 59 | Trigger/Sear Pin |
| 14 | Extractor Pins | 37 | Hammer Screw | 60 | Trigger Stop |
| 15 | Ejector | 38 | Locking Bolt | 61 | Trigger Stop Pin |
| 16 | Ejector Spring | 39 | Lower Tang | 62 | Trigger Stop Spring |
| 17 | Ejector Stop Pin | 40 | Lower Tang | 63 | Trigger Stop Spring |
| 18 | Finger Lever | 41 | Magazine Follower | 64 | Upper Tang Screw |
| 19 | Finger Lever Pin | 42 | Magazine Plug | 65 | Link Complete |
| 20 | Finger Lever Pin Stop Screw | 43 | Magazine Plug Screw | 66 | Front Sight |
| 21 | Finger Lever Link Pin | 44 | Magazine Spring | 67 | Front Sight Cover |
| 22 | Finger Lever Link Screw | 45 | Magazine Tube | 68 | Rear Sight |
| 23 | Firing Pin | 46 | Mainspring | 69 | Rear Sight Elevator |

Single Shot Rifle



- | | | | |
|----|------------------------|----|-----------------------------|
| 1 | Front Sight | 21 | Trigger Pin |
| 2 | Barrel | 22 | Upper Tang Screw |
| 3 | Rear Sight | 23 | Breechblock |
| 4 | Mainspring Base | 24 | Firing Pin |
| 5 | Mainspring | 25 | Extractor |
| 6 | Mainspring Screw | 26 | Firing Pin Stop Pin |
| 7 | Forearm Screw | 27 | Hammer |
| 8 | Receiver | 28 | Hammer Pin |
| 9 | Sear Spring Screw | 29 | Link |
| 10 | Sear Spring | 30 | Link Pin, Long |
| 11 | Sear | 31 | Link Pin, Short |
| 12 | Sear Pin | 32 | Finger Lever |
| 13 | Lower Tang Screw | 33 | Finger Lever Pin |
| 14 | Side Tang Screws | 34 | Finger Lever Pin Stop Screw |
| 15 | Tang | 35 | Buttplate |
| 16 | Knock-Off Spring Screw | 36 | Buttplate Screws |
| 17 | Knock-Off Spring | | |
| 18 | Knock-Off | | |
| 19 | Knock-Off Pin | | |
| 20 | Trigger | | |

Parts Not Shown

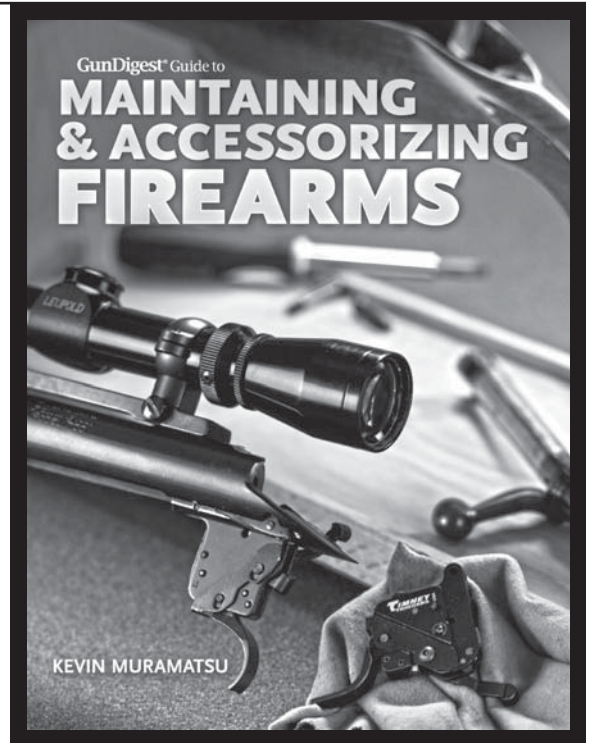
Buttstock
Forearm

CHAPTER 10

TRIGGERS AND FIRE CONTROL

By Kevin Muramatsu

If you're thinking about working on your gun and customizing it, check out one of Kevin Muramatsu's other books, *Gun Digest Guide to Maintaining & Accessorizing Firearms*. It's an informative and entertaining book that offers user-friendly, do-it-yourself tips for gun owners looking to clean and equip firearms without damaging them. Find it now at www.GunDigestStore.com. Here's a chapter excerpt from the book:



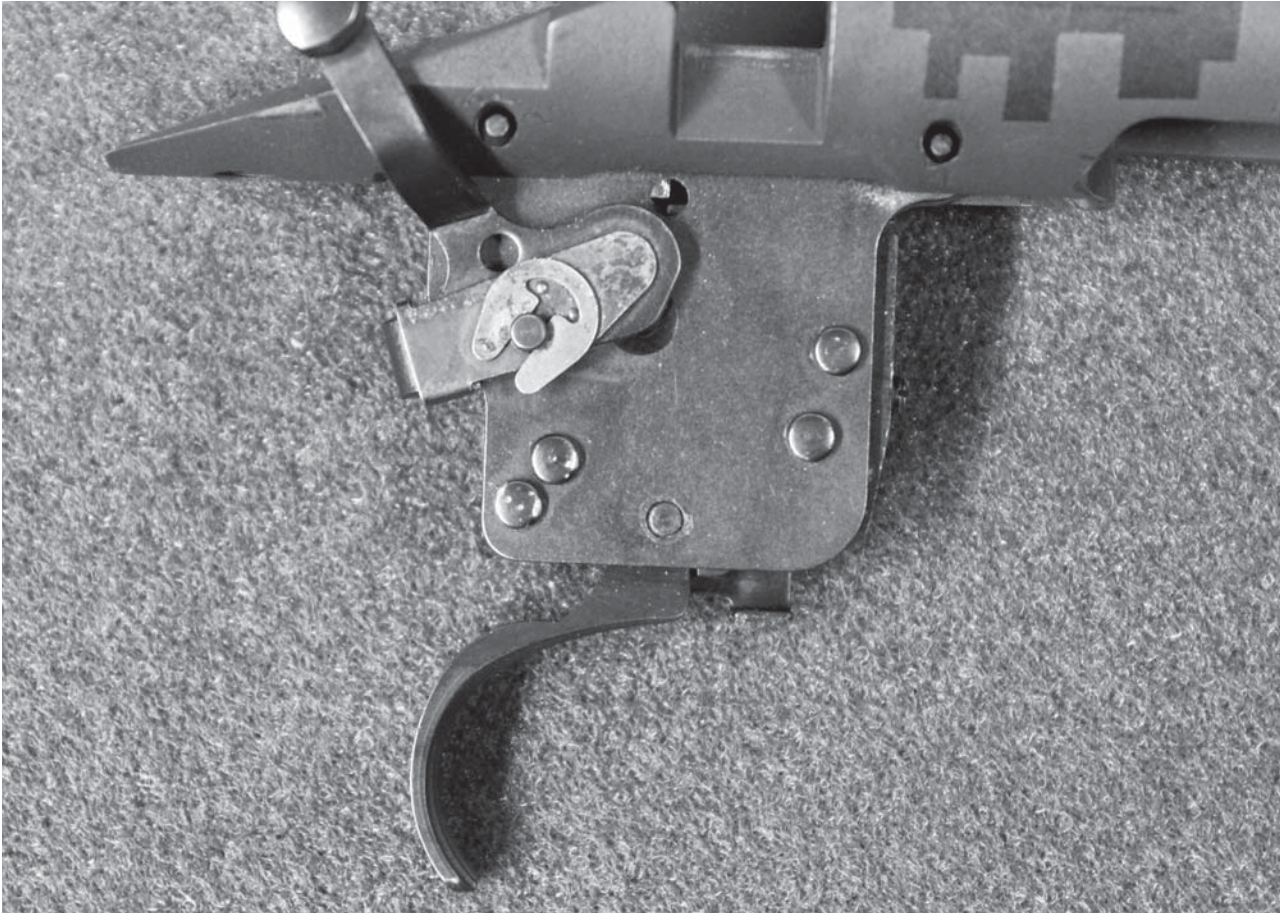
FBI records suggest that Americans purchase guns in the millions every year, particularly in the last five or six years. Every one of those guns has a barrel, a receiver, a stock or pistol grip, and a trigger. Except for the first item which will come next chapter, we've covered the rest. This time it's the trigger, or the fire control assembly in general that we will examine. Needless to say, the fire control is the most important part of the firearm as it is composed of the parts that make the gun "go off" and also of the parts

that keep it from "going off." Preventing the gun from firing when it isn't supposed to is just as important, or more so, than getting it to shoot in the first place.

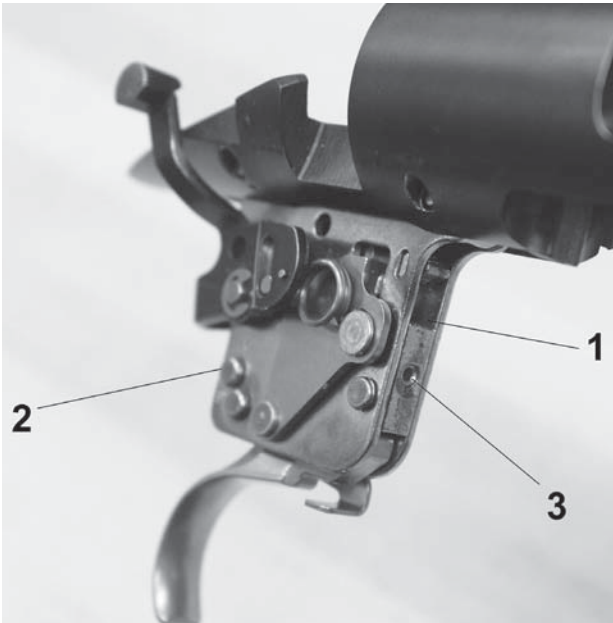
So there's always been a balance to maintain. Triggers that come on factory guns are generally poor in quality of feel, but as a result tend to be of the sort that requires a more concerted effort to pull and which will be far less likely to fire because of a drop, for example, than a highly tuned minimal engagement trigger that "breaks like glass."



Triggers and Fire Control



An old-style Remington 700 trigger with a bit of rust, awaiting replacement



The new anti-attorney Remington X-mark trigger. 1 is the over travel screw, which you cannot adjust. 2 is the sear engagement screw that you cannot adjust without effort. 3 is the weight screw which is user adjustable.

This same poor pulling trigger will however have a detrimental effect on accuracy. If it hops, skips, and jumps before it releases, this causes shifts in aim and results in wider groups and just plain reduced precision. While these yucky triggers are perfectly suitable for plinking, basic target shooting, and close range hunting, they are not desirable for anything else, including self-defense.

Some guns, almost entirely bolt action rifles, do have triggers that can be adjusted to the user's taste. This type of trigger has evolved significantly since the early models back in the 1950s and '60s, or I should say, devolved. The early adjustable triggers worked very well and could give excellent-feeling trigger pulls, but the insane movement towards more and more litigation in this country has prompted manufacturer's to attempt to lawyer-proof the guns, which means triggers that are nowhere near as flexible as they used to be. In most cases now, you have to go to an aftermarket trigger manufacturer like Timney or Jard to get a trigger that you can fully adjust for sear engagement, a trait that many triggers have had lawyer-proofed out of them. Even if there is such an adjustment there, it is often taped or glued over with a statement to the effect that even looking at this screw will void the

warrantee, like a giant sword of Damocles hanging overhead.

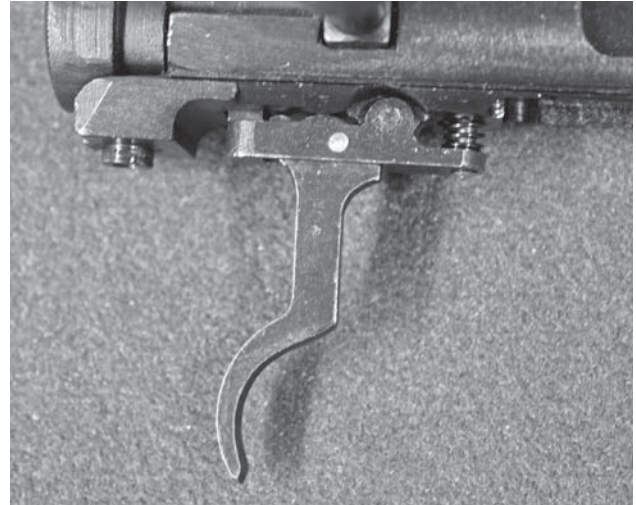
The truth is that a clean-breaking trigger of medium to low pull weight is a godsend for any firearm. Mushy triggers never quite break the same every time, and attempting to pull them in as slow and controlled a fashion as possible in order to get the best results only promotes frustration. A further truth is that few people, and this includes the majority of gun owners, have any idea what a good trigger is *supposed* to feel like, since the lawyer proofing has been going on for generations.

Before we go any further a statement must be made so that you are informed: Modifying your firearm in any way from the factory specification will void any warrantee which the manufacturer may offer on the firearm, especially and specifically when it has anything to do with the fire control. This is lawyer-proofing at its finest. Everyone does this, just be aware of it when you do. Because the only dude who leaves his guns alone is already dead.

A BRIEF HISTORY OF TRIGGERS

A brief history lesson of modern triggers is indicated here just to get a little perspective and understanding. The traditional bolt action rifle, upon which every modern bolt action rifle is based in some part, is the Mauser, specifically the models 95 through 98. The early triggers for these guns and their immediate descendants and competitors used what is known as a “direct action trigger” – a very long trigger hung beneath the receiver which used leverage to move the sear. The problem was that that leverage still required a very long trigger stem. The long stem required a very long trigger pull. What you then had was a long sometimes smooth trigger that was hardly what we today would consider “good.”

Here is a very good analogy: Most everyone has used a manual water pump, at the grandparents’ farm, or at the park. Why do you suppose there is such a long arm on the pump? Obviously, a shorter arm would require more effort to pump the water. The arm is there to provide the leverage to operate a pump that requires a great deal of force. The downside is that you are pumping up and down literally the full height of your body, if you

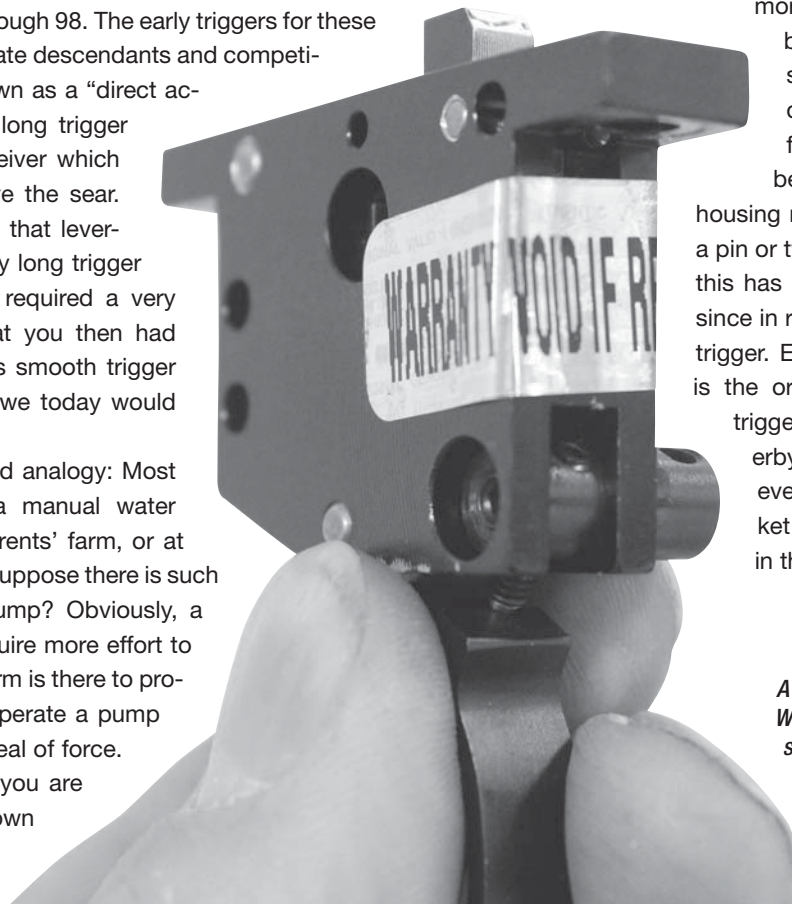


Old Mauser style direct action trigger from an Arisaka rifle. Pulls were long and heavy.

are a kid. The direct action trigger in the Mausers, and Springfields, and Arisakas and others operated with the same concept.

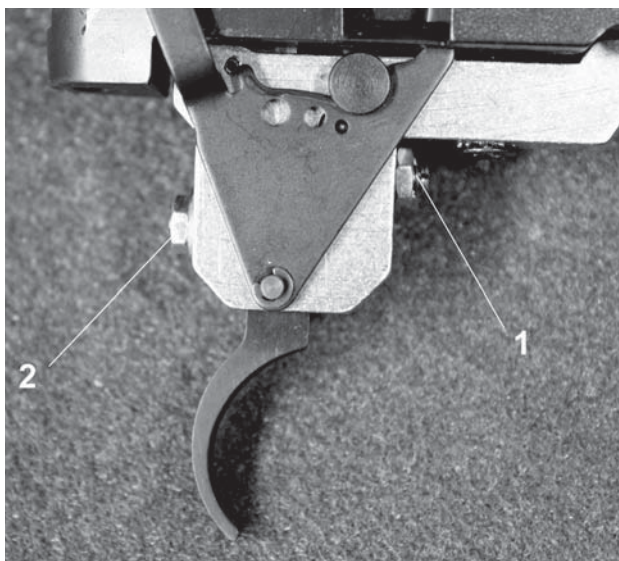
It was after WWII that the Mauser descendants like the Weatherbys and Winchesters, followed by the Remingtons and Savages, began to replace the old direct action trigger with a trigger assembly that allowed a much

more refined interaction between the trigger, sear, and firing pin. This quickly led to the entire fire control assembly being contained inside a housing retained by a screw or a pin or two to the receiver, and this has been the formula ever since in regards to a bolt action trigger. Epitomizing this design is the original Remington 700 trigger, the Howa/Weatherby triggers, and virtually every available aftermarket trigger for bolt actions in the world.



A Cooper trigger with a Void Warrantee if you look at this screw sticker over the sear engagement screw.

Triggers and Fire Control



The Howa 1500 trigger. 1 is the weight adjustment with lock nut. 2 is the sear engagement with lock nut. Overtravel is fixed.

Repeating rifles (other than bolt action rifles) have also evolved but not as much. The triggers on lever action guns tend to be changed very little from original examples back in the mid 1800s. Other than having some manual safeties or hammer blocks, transfer bars and that sort of thing added they are only a little different in form and function.

Pump-action guns and semi-automatics (which are little more than pumps that pump themselves) have to add parts to keep them from firing automatically when they cycle. Some pump shotguns back in the early to mid-20th century (I won't say which ones) would fire when you pumped the gun if you kept the trigger back. You could just hold the trigger and keep pumping. There are some potential safety issues in this, so that kind of thing is no longer done. Semis and pumps must have an apparatus that disengages the trigger until the bolt has been closed and the trigger has been released and thereby, the entire system reset.

Furthermore, the vast majority of semi-auto rifles and pumps use some version of a couple of trigger designs made by John Browning, or modification thereof. Basically, with minor modifications, we are still using the same fire control mechanisms as the very first semi-auto rifles made. Just with better metallurgy.

FIRE CONTROL AND WHAT IT INCLUDES

The "fire control" encompasses the parts that make the gun fire and the parts that keep the gun from firing. You can consider the trigger, sear, and hammer or striker if it has no hammer (and associated springs and such) as the things that make it fire. You can also consider the discon-

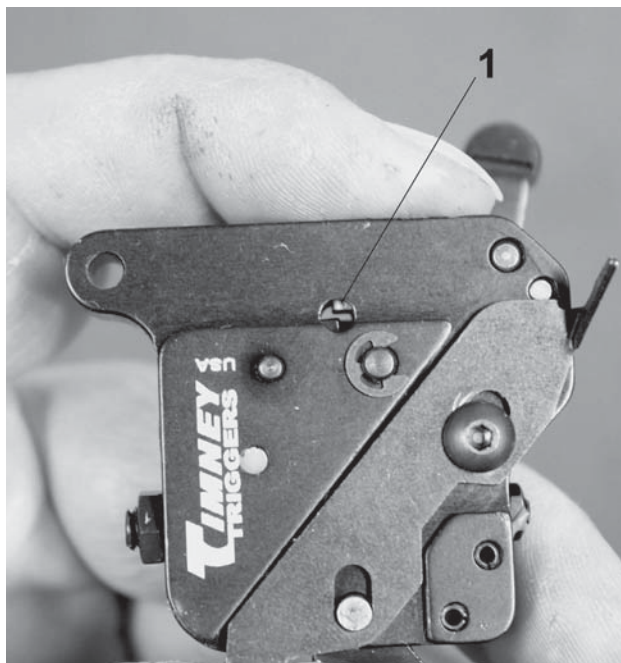
nect, manual safeties, firing pin safeties, and other assorted interlocks as the things that keep the gun from firing, though those may not necessarily be part of the fire control group. It should be noted that any of these parts can fail or break, so the admonition to keep your shaky Red Bull addled finger off the trigger until the instant you are ready to fire should be re-stressed.

The primary component of the fire control system is the shooter's behavior and brain.

Let's get into some specifics. What goes into the mechanics of a trigger, and why would you want to improve it?

Sear engagement

This is the amount of distance the sear travels before it releases the hammer or striker. This distance as it is being moved is often called "take-up" or "pre-travel." The longer this take-up is the poorer the quality of pull (exception: two stage trigger). The quality of the surface finish of the two parts is also of importance. A smooth surface feels better than a rougher surface. The average factory AR-15 trigger has a very long sear engagement and a rough one to boot. Sear engagement can be minimized to the point that the pre-travel is mostly eliminated which brings a "glass breaking" feel, which is good, up to the point where the sear engagement will not hold reliably or at all, which is bad. A trigger that breaks cleanly at the same place and with the same effort every time, which does not break when it is jarred, is a good trigger that displays the best adjusted sear engagement.



This hole is common on trigger housings allowing for the examination of the sear engagement.

Triggers and Fire Control



The set screw poking out the back of this Volquartsen 10/22 trigger is for setting overtravel. Above that is the trigger return spring plunger.

Overtravel

Overtravel is the distance the trigger still moves after the sear has released the hammer, or if you want to think of it in this way, after the trigger breaks. A minimal amount is desired. The more overtravel you have

the more the opportunity for that motion in concert with your finger to cause movement in the gun, right when the firing is occurring and the bullet is moving down the barrel. Consider it this way. When you throw a baseball to someone, you have to follow through with your throwing arm, or when you golf you have to follow through with your club or the shot gets screwed up. Minimal overtravel helps your follow through to be smooth. Too little overtravel, i.e. none at all, will result in the gun not firing at all.

Trigger pull weight

This is merely the amount of force required to pull the trigger, in the US measured in pounds and ounces. Depending on the gun, this weight can be altered by compressing the trigger weight spring (bolt actions), or changing the hammer spring (most semi-autos).

WHAT ARE THE PARTS?

Trigger – That thing you pull to make the gun go off. On real guns it's a lever in the bottom of the gun. On TV it's often a button on top of the gun. Stupid dumb Next Generation screwed up Star Trek that way too.



Checking the weight of the trigger with a Lyman electronic trigger pull gauge.

Triggers and Fire Control

Hammer – The thing that hits the firing pin with force to set off the primer that sets off the powder in the case to send the bullet a-flyin’.

Sear – The thing that connects the trigger to the hammer. It is often just a part of the trigger piece itself, like on an AR, or a completely separate piece, like on a Remington 700.

Connector – Some guns have things that connect the trigger to the sear because of distance (Saiga shotguns) or the need for better leverage, or to use as a better, smoother, surface to engage the sear (Remington 700).

Disconnecter – The most important part of a pump or semi-auto. The disconnecter is the part that disengages the trigger so that the gun will not fire again until the trigger has been reset and pulled a second time. If this part breaks the gun could fire in an uncontrolled fashion, or refuse to fire at all.

Manual safety – This would be a safety device that blocks the movement of the hammer, trigger, or sear to prevent firing, that can be engaged or disengaged at will. Most firearms, though many do not, have one of these manual safeties. Examples would be the thumb and grip safeties on the 1911 pistol (thumb safety blocks sear, grip blocks trigger) or the safety switch on most bolt action rifles, which generally blocks the trigger or sear movement. Mauser safeties and those of some other bolt rifles completely disengage the firing pin from the sear by lifting it off. This would also include most safeties on lever action rifles like Marlins and Winchesters which prevent the hammer from impacting the firing pin.

Associated hardware – Every assembly needs stuff to hold it together like pins and screws, and to make the things move, like springs.

TRIGGER TYPE

Single-stage

The trigger’s full weight is broken on trigger release with no intentional division into multiple stages. These triggers have short pulls with short resets, with all of the trigger weight being engaged and pulled against in one short action. The aftermarket triggers in this category have very nice trigger pulls, short, crisp, and with short resets. It should be mentioned that some training is recommended when using a high end single stage trigger. It is very common for someone who is not used to a trigger like this to finger bounce the trigger, making it look as if the gun malfunctioned and fired two

rounds instead of one. It wasn’t the trigger’s fault that you pulled the super nice trigger twice.

Two-stage

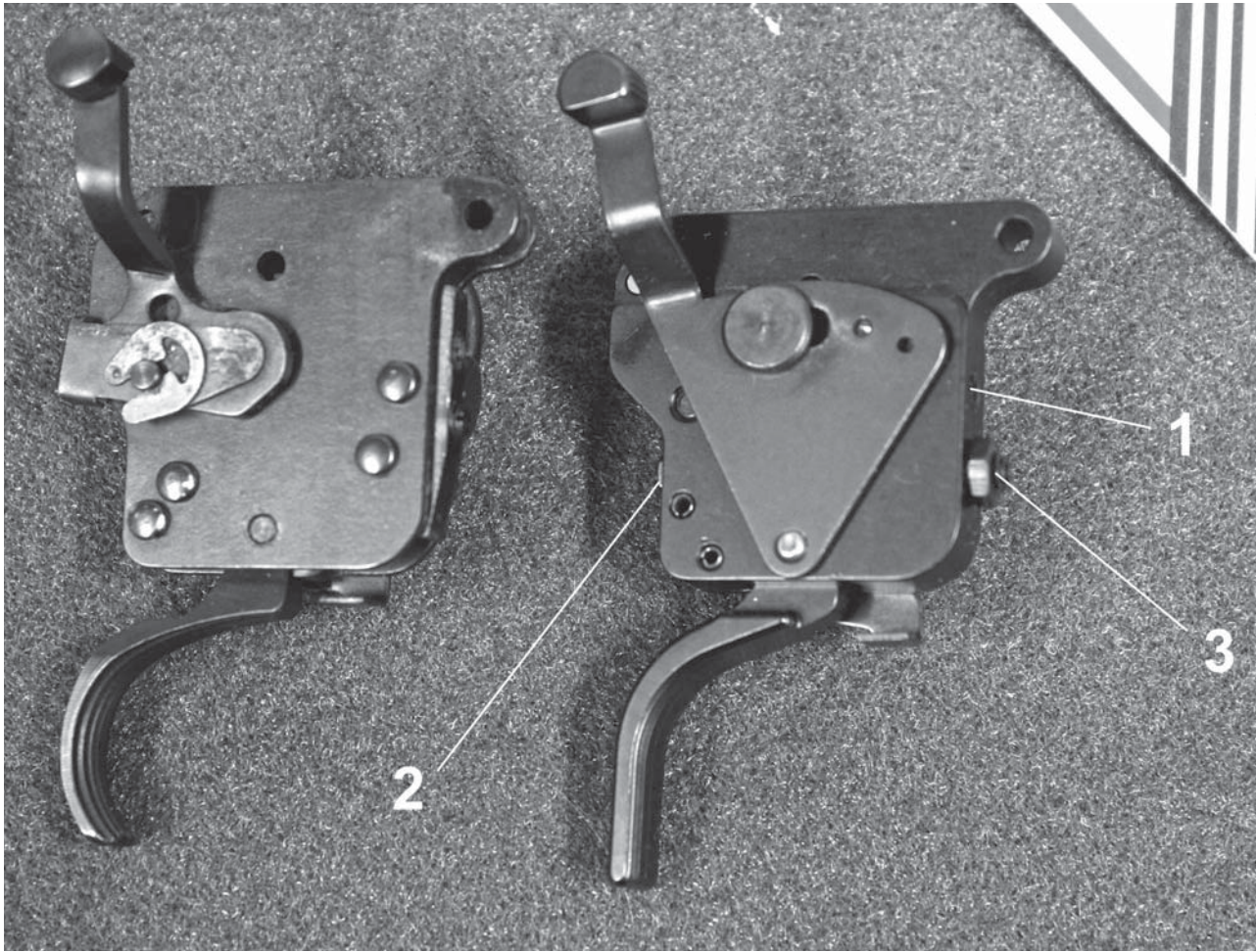
This refers to a trigger that intentionally incorporates a long trigger pull that comprises the first stage, derived from the term “staging the trigger,” or pulling it to a certain point after which it will break. The advantage is that you can load some, most, or very little of the total trigger pull weight to that first stage, depending on your preference. If you want a five pound trigger, but want the break to feel like two pounds, you set the trigger up so that the first stage, which is essentially a long sear engagement takes up three pounds of the total five pounds. Since you are already pulling the trigger most of the way, breaking the trigger for the remaining two pounds makes the entire trigger seem like a two pound trigger with a short, crisp break, like would be found on a single stage trigger. These triggers are often considered inherently safer, because of the long sear engagement, where well-tuned aftermarket single stage triggers generally have very short sear engagements.

Let’s look at some examples of specific firearms and why you would want to upgrade your trigger or fire control assembly. Each example is an effort to personalize the firearm to the owner’s own specific desires. This is not to say that the original parts are in any way defective. Indeed, we’ve already mentioned the lawyer-proofing that has become a necessity in today’s gun industry.

REMINGTON 700 TRIGGER

The original 700 trigger was a very good example of a quality factory trigger. However, after several frivolous lawsuits and a major main stream media hit-job on the gun, Remington had to discontinue shipping that trigger and replaced it with the X-Mark trigger. I’m sorry to say that this model is not as user adjustable as the original and has been intentionally designed to make it difficult to adjust, in the form of adhesives and set screws with the sockets ground off. While you could adjust overtravel, it is set to a good place, and this is the screw that is ground off and glued so you can’t adjust it. The sear engagement screw is buried and glued. Only the weight adjustment is user changeable and this, nicely, from the outside, without having to remove the stock. Fortunately there are options for replacement.

What we are going to do is replace a factory 700 trigger, in this case a perfectly serviceable original, with a Timney model. Timney Triggers makes a wide variety of trigger upgrades for a great many rifles and shotguns, including guns you would not expect, like AKs and Mosin-



The old Remington trigger on the left and the new Timney trigger on the right. 1 is the overtravel screw, 2 is the sear engagement, and 3 is the pull weight. Both triggers have the same adjustments in the same locations. They are adjusted in the same order.

Nagants. There is an assortment of triggers for Remington 700 rifles alone. Like the Remington trigger assembly, the Timney is housed inside a housing that contains the whole package, including safety arm. However, unlike the Remington model which is a bunch of parts pinned between two halves of a shell, the Timney unit is composed of a machined block into which the parts are housed. While there was in this case, nothing wrong with the old trigger, the gun it was hung under was mated to an Accuracy International Chassis System and the curve of the trigger shoe did not sit low enough to shoot as comfortably as I would prefer. This particular Timney unit has a straight trigger shoe that hangs a little lower and further to the rear.

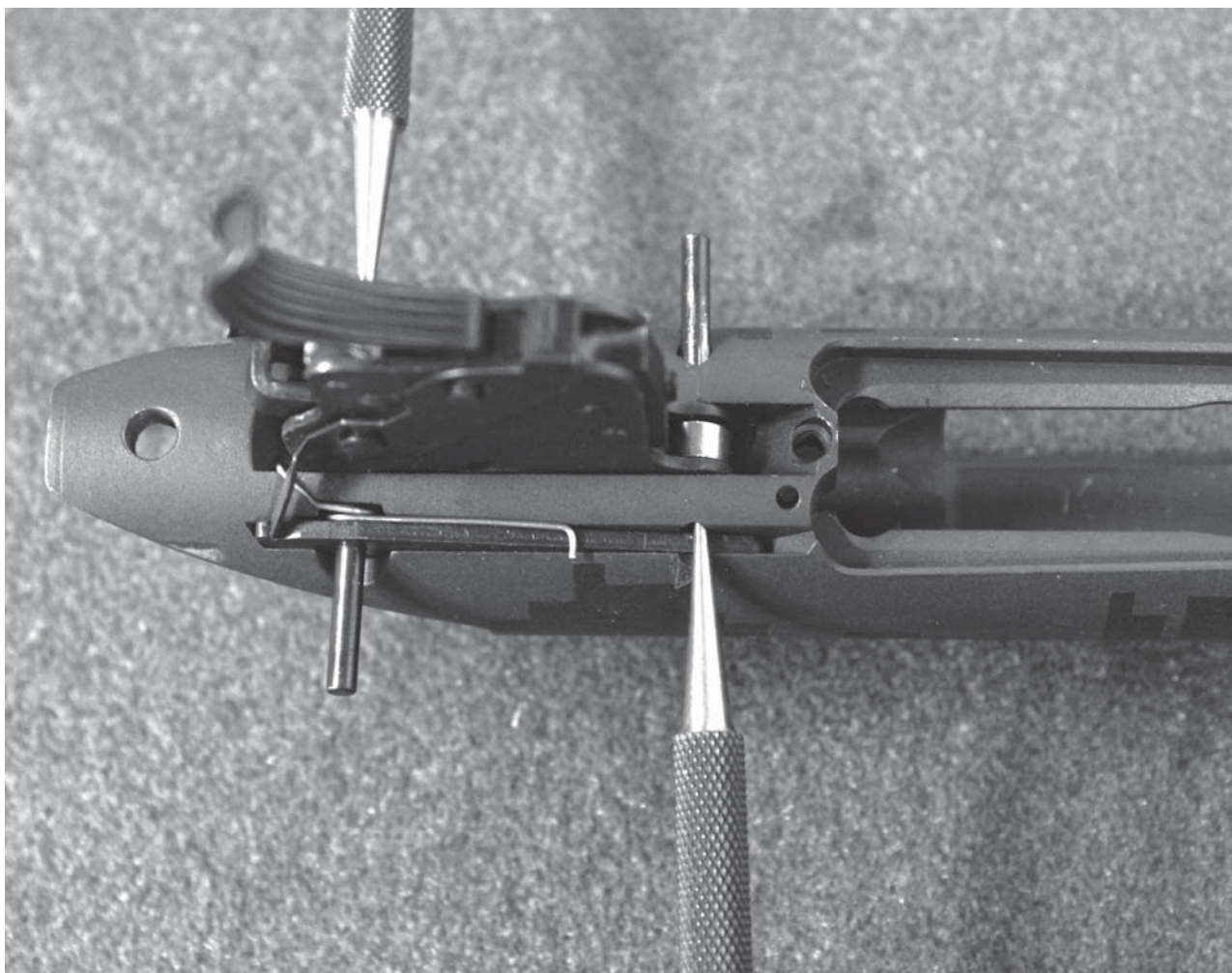
This is a perfect example of personalization. I am replacing the original, intact trigger with a very similar model from an aftermarket source that better suits my preference and the current form of the gun in question. As this rifle is a competition rifle the new trigger is set to its minimum, 1.5 pounds. Personally, I don't like super light triggers,

and this low a weight should never be used for a hunting rifle or on a semi-automatic. It is, however, light enough with a crisp break that it is an asset when shooting at long ranges.

To install it, you press out the two trigger housing pins, the front one all the way, the back one most of the way (to hold in the bolt stop arm), pull the original trigger out, put the new trigger in the old one's place, and push the pins back in. Reinsert or close the bolt, and proceed to adjust the settings accordingly.

As a general rule, you should set the overtravel screw on a trigger first, then the sear engagement if necessary, then the pull weight. If there is insufficient overtravel, the sear engagement cannot be set anyway. Since the sear engagement has an effect on the trigger pull weight it should be set before you start fiddling with the weight adjustment screw. Now, there are exceptions to this, but it is a good rule of thumb when it comes to adjusting trigger screws. When the trigger is fully set, make sure the screws will not back out of place from vibration. If this requires the

Triggers and Fire Control



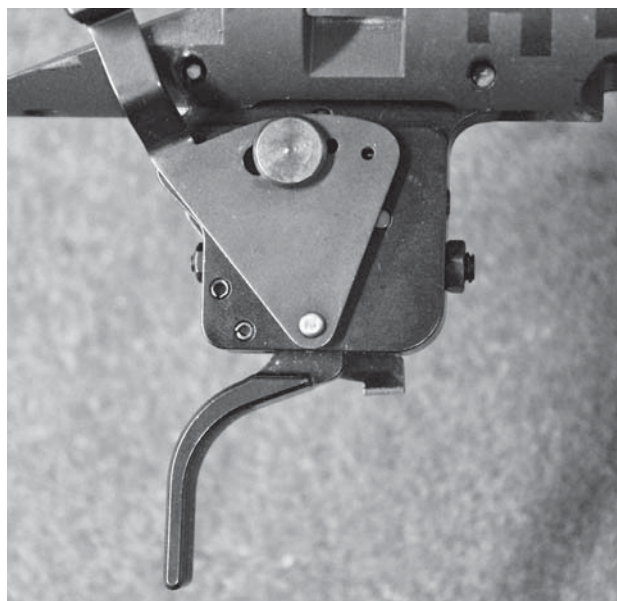
Push the pins out like this to easily remove the old trigger.

addition of thread locking compound then so be it. Use low to medium strength, so that you can, with a little heat, get the screws out again, if necessary. Then make sure the manual safety works and that it blocks movement so that the trigger cannot be pulled when engaged, and so that the firing pin does not release when the safety is disengaged.

1911 PISTOL TRIGGER

The 1911 comes in so many flavors, sizes, and with so many aftermarket parts that it is impossible to go over them all. The funny thing about most of the aftermarket trigger pull kits that are available for the 1911 is that few, if any, of them actually have triggers in them. The 1911 trigger is merely a means to move the sear. So these kits will contain the other parts like the sear, disconnecter, hammer and hammer spring but not the trigger, and usually not the thumb safety either.

The science behind the 1911 trigger and making it nicer seems to have been settled. A number of fixtures



The new Timney trigger is flat shoed and very similar to the trigger it replaces. However, it is a true housing rather than a plate sandwich like the Rem trigger and has a safety that works differently inside.



A Nowlin trigger pull upgrade kit that includes everything but the trigger. The trigger itself has little to do with the pull, but the pull is rather determined by the interactions of the sear, disconnect, hammer, hammer spring, and sear spring.

have been designed to work on the fire control parts of the 1911 alone, certainly more than any other gun. The 1911 has shown itself to be not only an excellent combat and defensive pistol, but also a superb base upon which to build a competition pistol. Theoretically, the drop-in parts are going to feel better than the run of the mill parts that most major manufacturer's use, certainly better than the lower end models and the parts that are on the original pistols from way back when. However, those parts will likely require just a hair of tweaking, not much, but a hair.

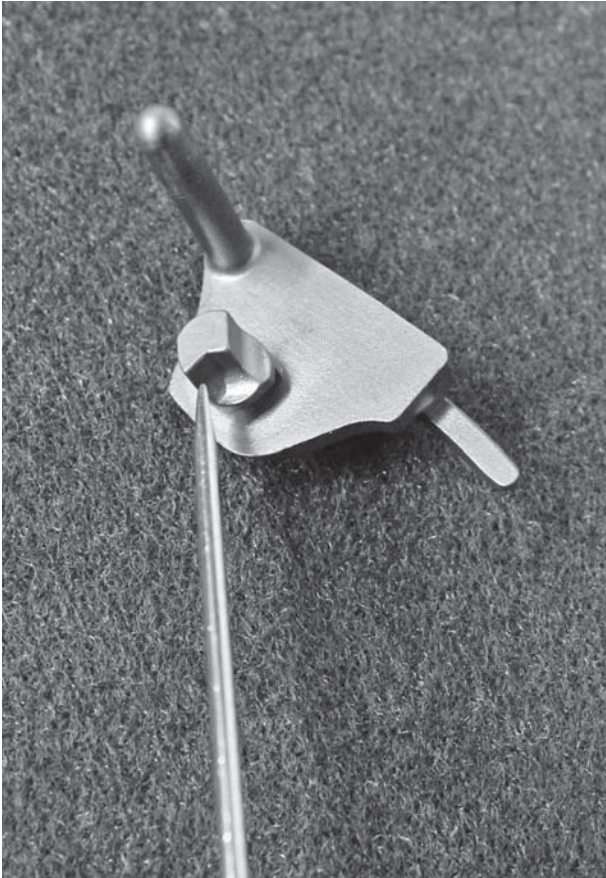
It's not my desire to get to deeply into the tweaking, but suffice it to say that with the drop in kits the sear/hammer interface will usually be pretty good. You will have to fit the thumb safety to the sear. There should be no sear movement with the safety on, and many of these nicer sears will be slightly oversized so that you can then fit the safety projection to the sear. When on "SAFE" this projection should sit right behind the sear with only a few thousandths of an inch of clearance, but there should be just that little bit. There should not be touching or the sear will be cammed against the hammer. You don't want that.

A fine balance must also be maintained between the trigger and sear tension. The multi-leaf sear spring also tensions the disconnect and the grip safety. The Clark Custom four leaf sear spring also has a separate leaf that regulates the trigger reset and is a very nice, inexpensive upgrade. Normally if you lighten the sear tension too much, you can compromise the reset, making it sluggish, slow, and light. The separate trigger return leaf allows you to set a vigorous trigger reset without it affecting the trigger pull more than a small amount, or having to make the actual trigger pull too heavy.

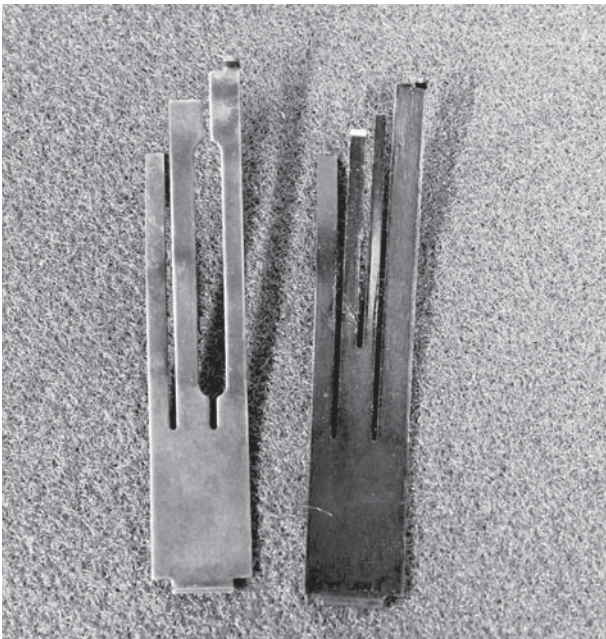
This isn't to say that you can't get a new trigger, just that they rarely come with the upgrade kits, but independently. Most have overtravel adjustment screws in them. These set screws are turned by using a small hex wrench stuck into the front of the trigger, and this screw then bears against the magazine catch to stop the trigger movement.

There are entire books dedicated to the 1911 specifically, some from Gun Digest, and I would direct the reader to those for more specific details on fitting these parts to a 1911. The Gun Digest book *Gunsmithing Pistols and Revolvers* book is a great place to start.

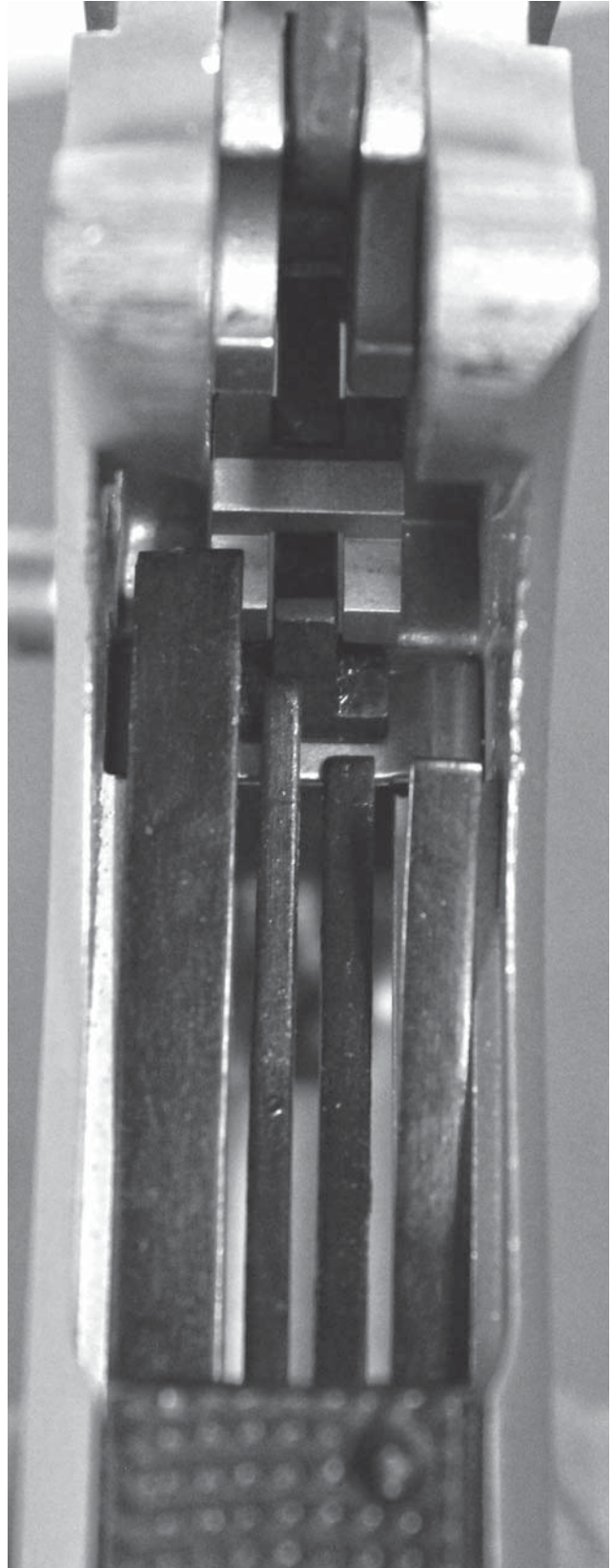
Triggers and Fire Control



The thumb safety will always have to be checked and usually modified to fit the new sear. A very small amount of material would be removed at this point to adjust to the new oversized sear body.



The Clarke Custom four leaf sear spring which allows independent modification of the trigger reset, without fiddling with the sear or disconnecter leaves. On the left is the standard three leaf sear spring.



The Clarke spring installed. The first leaf on the left tensions the sear. The next one tensions the disconnecter, the third tensions the trigger only, and the fourth tensions the grip safety.

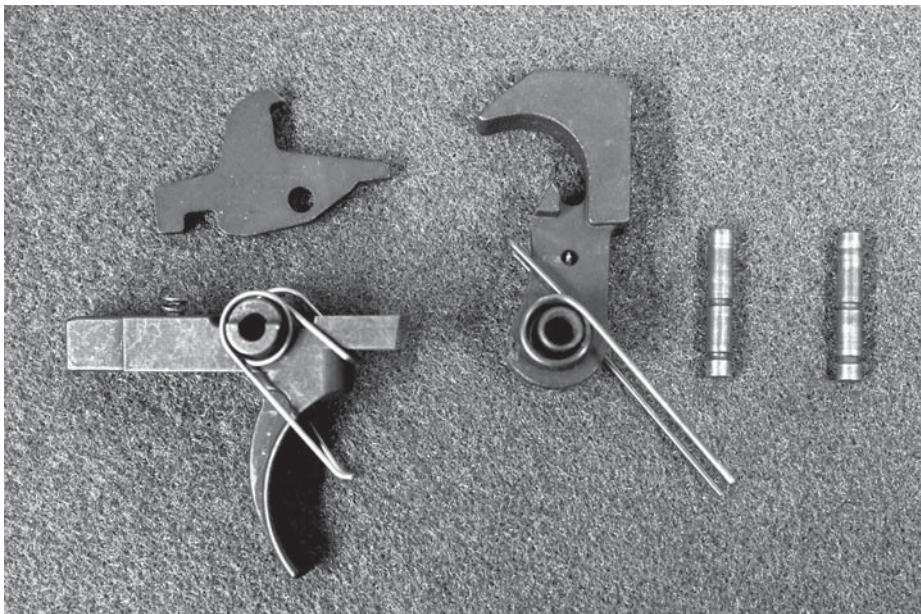


Over travel is regulated by a set screw in the trigger shoe that bears against the magazine catch. You can see the screw here through the catch hole.

AR-15 TRIGGER

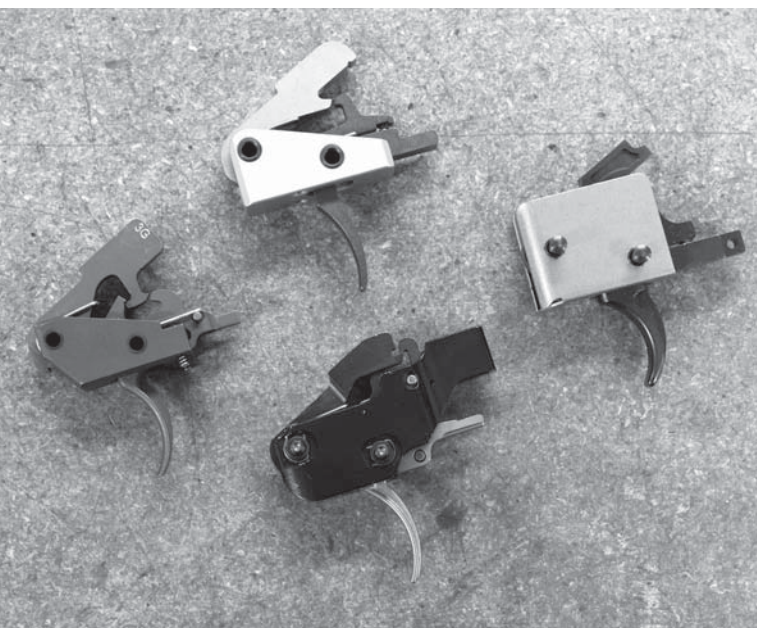
Like the 1911, or even more so, is the AR series of rifles represented in the aftermarket. If the 1911 is America's pistol, then the AR-15 is America's rifle.

We'll start with the easy way. If you want a good trigger upgrade to your AR, that is virtually effortless and will be a major step up in trigger pull quality, then you can purchase one of a host of modular trigger units. All you do is remove the pistol grip so that you can get the safety out. Push out



This is the standard trigger, hammer, disconnect of an AR-15 that comes in most factory rifles.

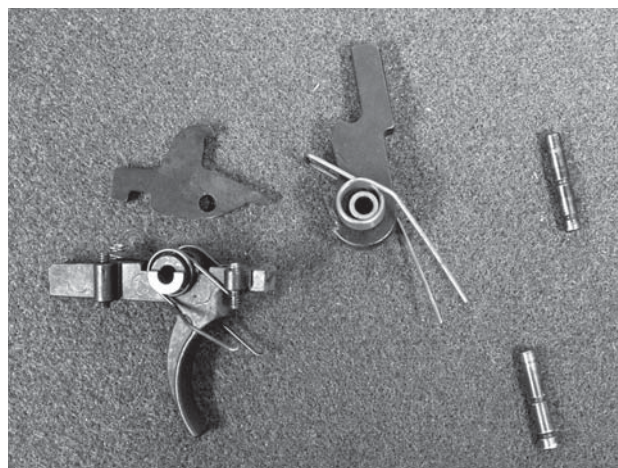
Triggers and Fire Control



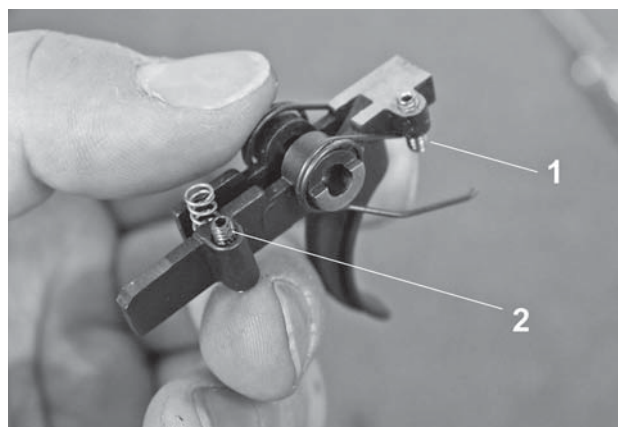
There are a number of modular triggers on the market. Take out the crummy factory stuff, drop in the new trigger module, and put the pins in. These units generally provide a much improved trigger pull quality.

your hammer and trigger pins and remove first your hammer, then the safety, then the trigger and disconnecter. Drop the “drop-in” modular trigger into the receiver and put the trigger and hammer pins back into their holes, or if the kit came with its own pins, install those pins instead. Slide the safety back into the receiver and reinstall the pistol grip. You are done. Except for adjusting the pull weight with a set screw, which only one or two modular triggers allow, you have finished the install. The modular triggers are easy and cost about the same to a bit more than most non-modular upgrades. The downside is they are generally come-as-they-are and you can’t do anything to adjust them. This is very intentional since most are excruciatingly made to tight tolerances that the manufacturers can’t have you messing about with.

The less easy way, but with an even better result is to use one of the drop in trigger kits. Two great examples are the JP Enterprises Triggers, and the Geissele Automatics triggers. The JP kit is a single stage model with adjustable overtravel, sear engagement, and to some degree, the disconnecter. With the trigger and hammer installed, the overtravel screw is set with high strength thread locking compound, like Loctite 271 or 263, then the sear engagement is set with the same thread locker. Then the disconnecter is set so that its timing with the hammer is correct (buy the kit and see the instructions; not going to explain it here) with the same thread locker. The JP kit comes with a replacement adjustable safety that can then be set to



A JP Enterprises Match trigger with speed hammer. These are usually available with anti-walk pins as well.



The JP match trigger. 1 is the overtravel screw and 2 is the sear engagement screw. This trigger has been copied and gives a high quality single stage trigger pull.



The Geissele High Speed Match Trigger. This fully adjustable two stage trigger is very popular and is designed for National Match competition use.

Triggers and Fire Control

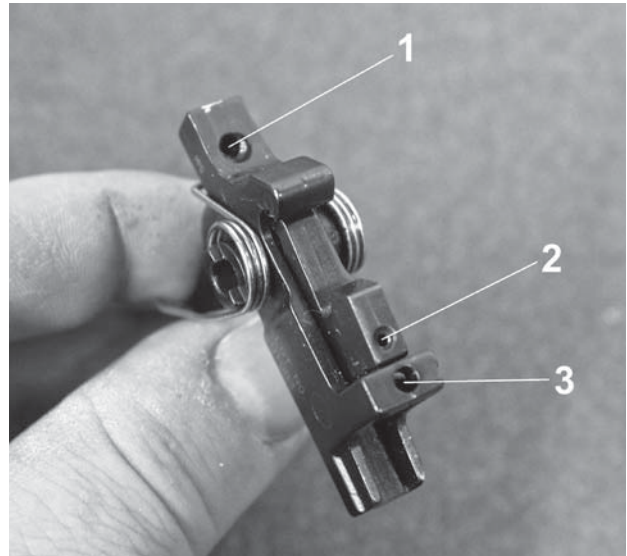
be perfectly fitted to the trigger with minimal clearance and maximum safety. These adjustments are meant to be adjusted to optimal and then left alone, hence the high strength thread locker. Trigger pull weight is determined by the hammer and trigger return spring, and can be swapped out as desired for different weight springs.

The Geissele unit, a two stage model is installed very much like the JP kit, first the trigger then the hammer. As with the JP kit, it may be necessary to first remove the safety, but it depends on the receiver. Some will require it, others may allow the trigger to slide under the safety without having to remove it. Like the JP unit, it comes with its own replacement trigger and hammer pins. However, the adjustments on the Geissele trigger are not permanent and can be adjusted at any time. The overtravel, second stage engagement, and second stage weight can all be adjusted by screws.

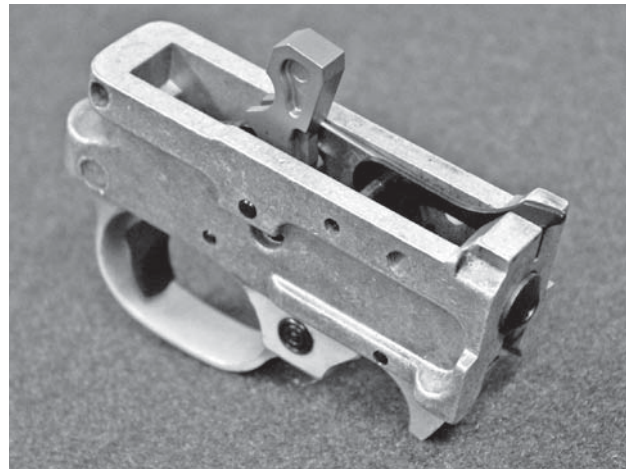
Both of these triggers are very popular in the competitive market and both are very reliable and durable, long lasting trigger kits. Yet again, it really depends on your particular preference. There are single stage guys and there are two stage guys and nary will the two ever agree. I'm leaving out a great number of other models. They range in design from upgraded traditional factory model to way in the outfield redesigns that bear no resemblance to the rest.

RUGER 10/22

The 10/22 is one of the most commonly owned .22 rimfire rifles. It also has voluminous aftermarket support mostly in the form of barrels, stocks, and trigger assemblies. In a similar fashion to the AR, you can purchase "modular" trigger units that replace all the fire control parts, but in this case, the entire trigger guard unit and its attendant parts are removed and then replaced as an assembly. Units such as this are available from Jard, Timney, Volquartsen and others. Individual parts are provided by the



1 is the overtravel adjustment. 2 is the second stage pull weight, and 3 is the second stage engagement. First stage pull weight is determined by the hammer spring.

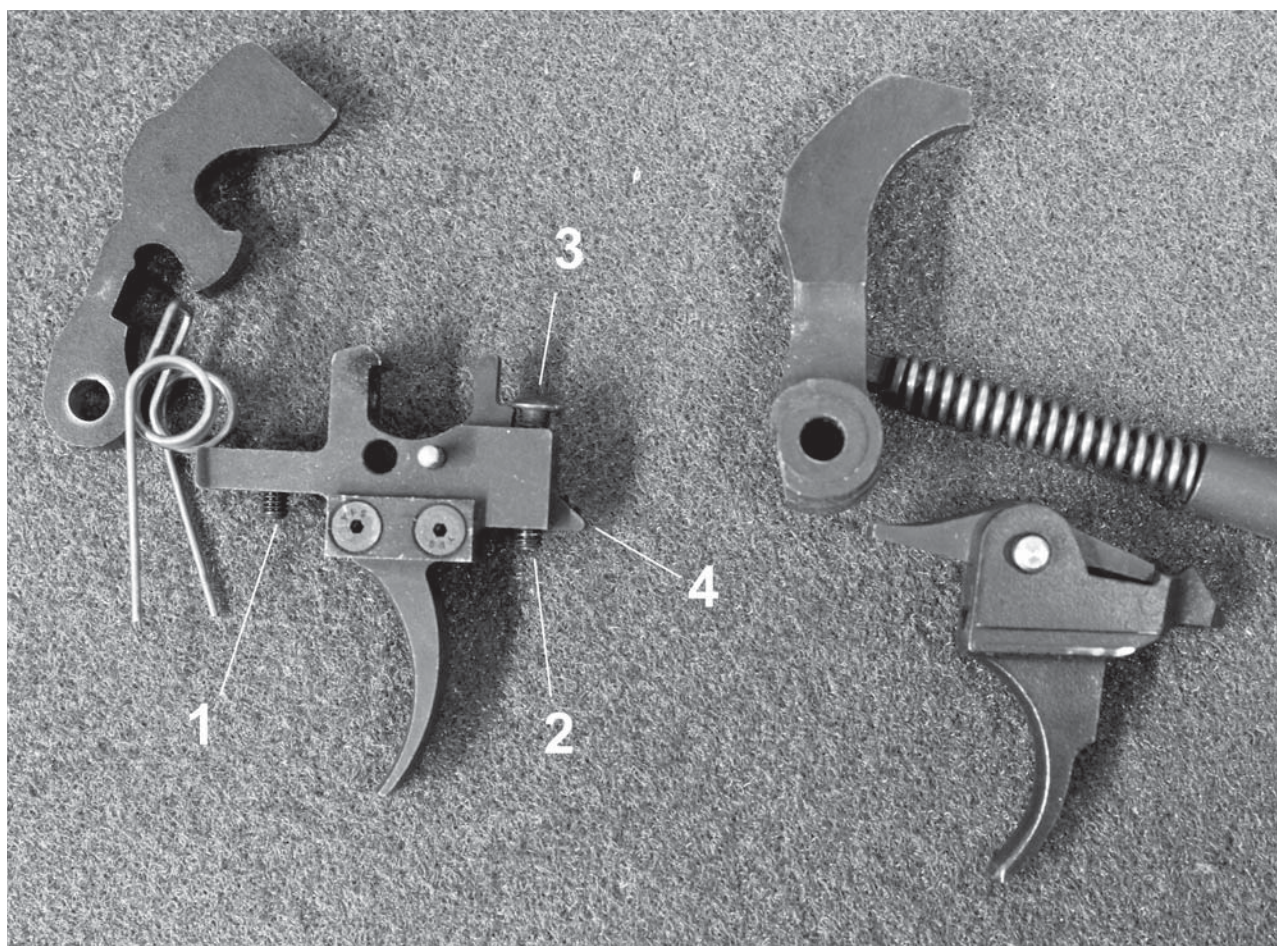


The 10/22 uses a trigger housing containing all the fire control components. There are upgrade kits that replace the individual components or the entire housing completely.



The Ruger 10/22 rifle is an extremely popular semi-automatic .22 rifle that retails for \$200.

Triggers and Fire Control



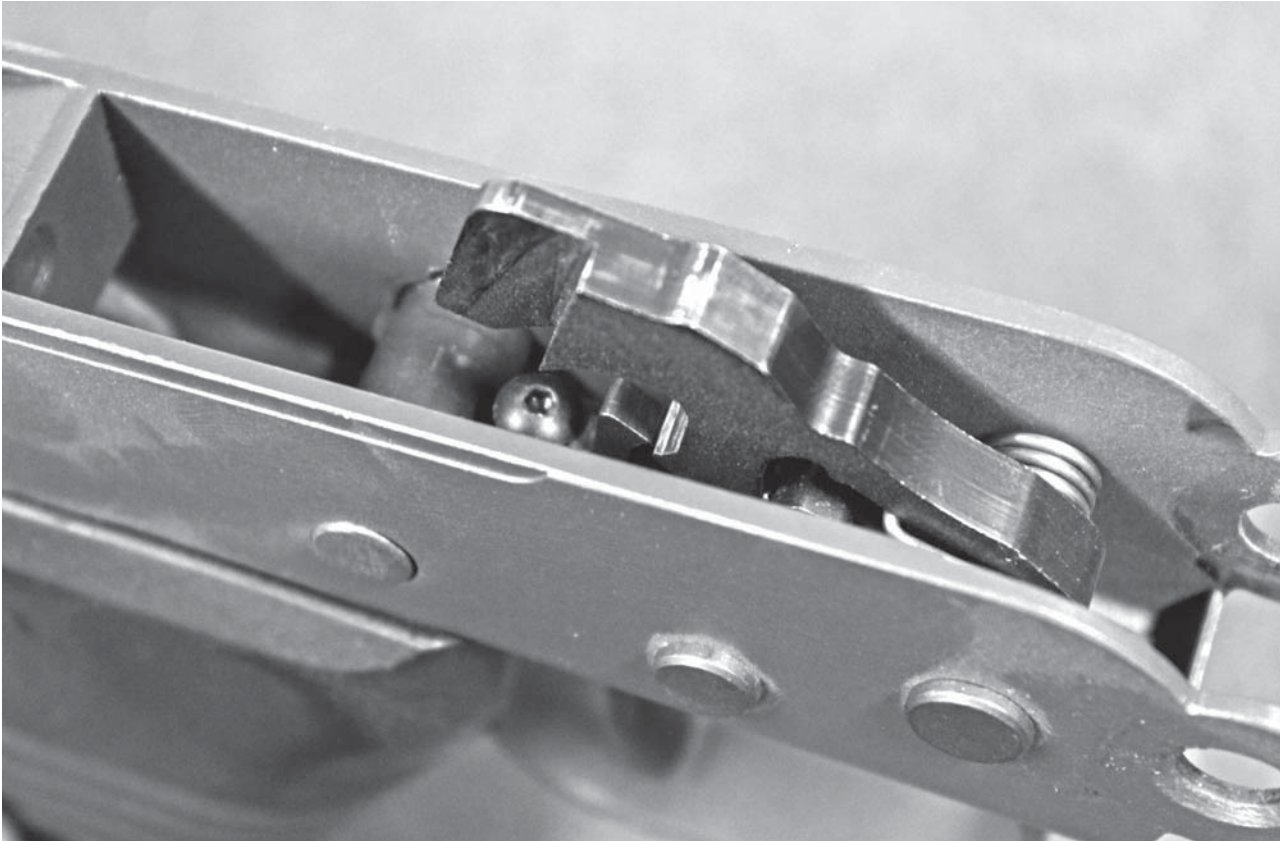
The new Jard FAL trigger next to the factory fire control that it replaces. The designs are completely different, but are both based on Browning designs, as are most triggers in existence. 1 is the overtravel screw, 2 is the sear engagement screw, 3 is the disconnecter engagement screw, and 4 is the safety adjustment screw. They should be adjusted in the same order.

same companies, but when the housing is available as an assembly, that is the best option. You will have to really like your 10/22 though since most of these upgrade kits approach or exceed the value of the unmodified rifle. Just the parts can run about half the rifle's value. I'm not trying to discourage buying the parts, I'm simply saying that with any accessory excursion, you will be spending money. To get good performance you will have to put down good money. You can make a 10/22 REALLY nice with these upgrades.

FN-FAL

I wanted to mention this one because to my knowledge there is only one enhanced offering for this rifle. You can get American made replacement original fire control parts to satisfy regulations from several sources. DS Arms is the most obvious place since they still manufacture the FAL rifle here in the U.S. In fact DS Arms and Enterprise Arms are about the only clear places to get brand new parts for these rifles.

The fire control I mentioned a few seconds ago is a match quality assembly from Jard Triggers. The original trigger arrangement of the FAL is ripped from the M1 Carbine and is virtually identical to that rifle's, but of course that rifle's trigger set up (and incidentally, the Ruger 10/22) was in turn ripped from the Winchester Model of 1905, designed by John Browning. You are going to find that most things in the rifle world will ultimately go back to Paul Mauser and John Browning. The Jard trigger deviates from the 1905 Browning design and instead goes to the other prominent Browning design largely seen first on the Auto-5 shotgun. This is commonly referred to as a "double hook" trigger. If you've seen triggers from an AK, M1 Garand, Auto-5, Benelli, or AR (two stage models) then you've seen one of these double hook triggers. The sear and disconnecter are both attached to the trigger, the sear rigidly, and the disconnecter sometimes so and other times is pivoting. The sear hook faces the rear, and the disconnecter hook faces forward. The hammer has a projection that engages both the sear and disconnecter.



The Jard unit installed in the trigger housing of an Argentine FAL rifle build.

This type of trigger can be single or two stage and the Jard unit is the former. I can't even begin to describe how much better the trigger pull is when you install the Jard unit over the original, and it is definitely one of the greatest improvements over an original trigger I have seen, and is a recommended upgrade if you have an FAL. So far they are only available from the manufacturer. However, the pull weight on this trigger can be quite light so care must be made not to finger bounce double the trigger. And make sure you set and then use thread locker on the screws as they will back out if you don't.

TRIGGER WEIGHTS AND APPLICATIONS

I'm not going to spend a lot of time on this and will just throw out some educated opinions on what constitutes an appropriate trigger weight on guns used for certain applications. I will state these in terms of minimums, since I've yet to meet anyone who really wanted to have a heavier trigger. Actually, that's not true. People who don't trust themselves to not pull the trigger on a gun without a manual safety when they are stressed out (this is a very reasonable rationale) often want a nice heavy trigger on their carry guns, but they still want a super slick quality feel to it. Glock owners are famous for this,

particularly when the owner is a municipality like, say, New York City, where the department wanted insanely heavy triggers because the officers could not apparently be trusted to decaffeinate enough to not shoot people by accident. So Glock complied and offered 8- and 12-pound trigger upgrades, called "New York triggers." Yuck. Okay, here we go. These numbers are my rule of thumb, and of course there will be exceptions, but those of you doing this stuff to your own guns should stick to the rule.

Pistols

- Recreational – 4 pounds
- Hunting – 4 pounds
- Carry gun, 1911 – 3-4 pounds
- Carry gun, Glock and other striker fired pistols – 5-6 pounds
- Carry gun, revolver – whatever the heck it started with
- Duty gun – whatever the heck it started with
- Competition, amateur – 3 pounds
- Competition, experienced – 1-2 pounds
- Competition, master – who cares/whatever you want, dude.

Triggers and Fire Control



A 1911 trigger pull kit with lightened billet hammer.

Rifles

- Recreational – 3-4 pounds
- Hunting – 3 pounds
- Carry gun – Really? I mean, really?
- Duty gun – 5-6 pounds
- Competition, amateur – 3-4 pounds
- Competition, experienced – 3-4 pounds
- Competition, master – who cares/whatever you want, dude.

Shotguns

- Recreational – 4-5 pounds
- Hunting – 4-5 pounds
- Carry gun – Uh, no.
- Duty gun – Are there any duty shotguns anymore? 5-6 pounds.
- Competition, amateur – 4 pounds
- Competition, experienced – 8 pounds. These guys have no muzzle discipline. At all.
- Competition, master – who cares/whatever you want dude.

I know I'm going to take lots of flak on this little section, but I've seen way too many people let off "accidental dis-

charges" because they either had poor brain/trigger finger interfaces, waved their trap gun around like a ballerina with a ribbon stick, or had their triggers way too light for the application. Light trigger pulls require a good amount of practice to get used to. If you are a deer hunter and you come to me wanting a one-pound trigger I'm going to say no, and tell you that you are just going to get someone hurt when you drop it out of your stand. He'll say no he won't, I don't know what I'm talking about. I will then tell him don't let the door hit your butt on the way out. If someone comes in with a carry gun that has a trigger pull of ten pounds and ask for two pounds, I'm going to say "how about four?" When a guy who shoots a couple dozen matches a year ambles in asking me to drop his STI 2011 down to a pound, I'll say, "sure."

People have got to realize that the application matters and experience does also. Anything beyond swapping parts as I've mentioned in this chapter should be left to a gunsmith. If the trigger pull on the new stuff you dropped in is still gritty or jumpy, then don't worry, you didn't waste your money. But the gunsmith will have a much better understanding of how these things interact and he or she will be able to eke the most out of the parts in question.

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by the editors of Gun Digest

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 Snap Safe www.snapsafe.com
 Sportsmans Steel Safe Co. www.sportsmansteelsafes.com
 Stack-On Products Co. www.stack-on.com
 Starlight Cases www.starlightcases.com
 Strong Case www.strongcasebytnb.com
 Sun Welding www.sunwelding.com
 Technoframes www.technoframes.com
 Titan Gun Safes www.titangunsafes.com
 T.Z. Case Int'l www.tzcase.com
 U.S. Explosive Storage www.usexplosivestorage.com
 Versatile Rack Co. www.versatilegunrack.com
 V-Line Industries www.vlineind.com
 Winchester Safes www.winchestersafes.com
 Ziegel Engineering www.ziegeleng.com
 Zonetti Armor www.zonettiaarmor.com

CHOKE DEVICES, RECOIL REDUCERS, SUPPRESSORS AND ACCURACY DEVICES

Advanced Armament Corp. www.advanced-armament.com
 100 Straight Products www.100straight.com
 Answer Products Co. www.answeriffles.com
 AWC Systems Technology www.awcsystech.com

Briley Mfg www.briley.com
 Carlson's www.choketube.com
 Colonial Arms www.colonialarms.com
 Comp-N-Choke www.comp-n-choke.com
 Elite Iron www.eliteiron.net
 Gemtech www.gem-tech.com
 KDF, Inc. www.kdfguns.com
 Kick's Industries www.kicks-ind.com
 LimbSaver www.limbsaver.com
 Mag-Na-Port Int'l Inc. www.magnaport.com
 Metro Gun www.metrogun.com
 Patternmaster Chokes www.patternmaster.com
 Poly-Choke www.poly-choke.com
 SilencerCo www.silencerco.com
 Sims Vibration Laboratory www.limbsaver.com
 SRT Arms www.srtarms.com
 SureFire www.surefire.com
 SWR Mfg. www.swrmfg.com
 Teague Precision Chokes www.teague.ca
 Truglo www.truglo.com
 Trulock Tool www.trulockchokes.com
 Vais Arms, Inc. www.muzzlebrakes.com

CHRONOGRAPHS AND BALLISTIC SOFTWARE

Barnes Ballistic Program www.barnesbullets.com
 Ballisticard Systems www.ballisticards.com
 Competition Electronics www.competitionelectronics.com
 Competitive Edge Dynamics www.cedhk.com
 Hodgdon Shotshell Program www.hodgdon.com
 Lee Shooter Program www.leeprecision.com
 Load From A Disk www.loadammo.com
 NECO www.neconos.com
 Oehler Research Inc. www.oehler-research.com
 PACT www.pact.com
 Pjsa Ballistics Pejsa@sprintmail.com
 ProChrony www.competitionelectronics.com
 Quickload www.neconos.com
 RCBS Load www.rcbs.com
 Shooting Chrony Inc www.shootingchrony.com
 Sierra Infinity Ballistics Program www.sierrabullets.com
 Winchester Ballistics Calculator www.winchester.com

CLEANING PRODUCTS

Ballistol USA www.ballistol.com
 Battenfeld Technologies www.battenfeldtechnologies.com
 Birchwood Casey www.birchwoodcasey.com
 Blue Wonder www.bluewonder.com
 Bore Tech www.boretech.com
 Break-Free, Inc. www.break-free.com
 Bruno Shooters Supply www.brunoshooters.com
 Butch's Bore Shine www.lymanproducts.com
 C.J. Weapons Accessories www.cjweapons.com
 Clenzoil www.clenzoil.com
 Corrosion Technologies www.corrosionx.com
 Dewey Mfg. www.deweyrods.com
 DuraCoat www.lauerweaponry.com
 Eezox Inc. www.xmission.com
 Emby Enterprises www.alltemptacticalube.com
 Extreme Gun Care www.extremeguncare.com
 G96 www.g96.com
 Gun Butter www.gunbutter.com
 Gun Cleaners www.guncleaners.com
 Gunslick Gun Care www.gunslick.com
 Gunzilla www.topduckproducts.com
 Hollands Shooters Supply www.hollandgun.com
 Hoppes www.hoppes.com
 Hydrosorbent Products www.dehumidify.com
 Inhibitor VCI Products www.theinhibitor.com
 Iosso Products www.iosso.com
 Jag Brush www.jagbrush.com
 KG Industries www.kgcoatings.com
 Kleen-Bore Inc. www.kleen-bore.com
 L&R Ultrasonics www.lrultrasonics.com

Lyman www.lymanproducts.com
 Mil-Comm Products www.mil-comm.com
 Militec-1 www.militec-1.com
 Montana X-Treme www.montanaxtreme.com
 MPT Industries www.mptindustries.com
 Mpro7 Gun Care www.mp7.com
 Old West Snake Oil www.oldwestsnakeoil.com
 Otis Technology, Inc. www.otisgun.com
 Outers www.outers-guncare.com
 Ox-Yoke Originals Inc. www.oxyoke.com
 Parker-Hale Ltd. www.parker-hale.com
 Prolix Lubricant www.prolixlubricant.com
 ProShot Products www.proshotproducts.com
 ProTec Lubricants www.proteclubricants.com
 Rigel Products www.rigelproducts.com
 Rusteprufe Labs www.rusteprufe.com
 Sagebrush Products www.sagebrushproducts.com
 Sentry Solutions Ltd. www.sentrysolutions.com
 Shooters Choice Gun Care www.shooters-choice.com
 Silencio www.silencio.com
 Slip 2000 www.slip2000.com
 Southern Bloomer Mfg. www.southernbloomer.com
 Stony Point Products www.uncle-mikes.com
 Tetra Gun www.tetraproducts.com
 The TM Solution thetmsolution@comcast.net
 Top Duck Products www.topduckproducts.com
 Triangle Patch www.trianglepatch.com
 Wipe-Out www.sharpsshootr.com
 World's Fastest Gun Bore Cleaner www.michaels-oregon.com

FIREARM AUCTION SITES

A&S Auction Co. www.asauction.com
 Alderfer Auction www.alderferauction.com
 Amoskeag Auction Co. www.amoskeagauction.com
 Antique Guns www.antiqueguns.com
 Auction Arms www.auctionarms.com
 Batterman's Auctions www.battermans.com
 Bonhams & Butterfields www.bonhams.com/usarms
 Cowan's www.cowans.com
 Fontaine's Auction Gallery www.fontainesauction.net
 Guns America www.gunsamerica.com
 Gun Broker www.gunbroker.com
 Guns4Pennies www.guns4pennies.com
 Guns International www.gunsinternational.com
 Heritage Auction Galleries www.ha.com
 James D. Julia, Inc. www.jamesdjulia.com
 Little John's Auction Service www.littlejohnsauctionservice.com
 Morphy Auctions www.morphyauctions.com
 Poulin Auction Co. www.poulinantiques.com
 Rock Island Auction Co. www.rockislandauction.com
 Wallis & Wallis www.wallisandwallis.org

FIREARM MANUFACTURERS AND IMPORTERS

Accuracy Int'l North America www.accuracyinternational.com
 Accuracy Rifle Systems www.mini-14.net
 Adcor Defense www.adcorindustries.com
 Advanced Weapons Technology www.AWT-Zastava.com
 AIM www.aimsurplus.com
 AirForce Airguns www.airforceairguns.com
 Air Gun Inc. www.airrifle-china.com
 Airguns of Arizona www.airgunsofarizona.com
 Airgun Express www.airgunexpress.com
 Akkar Sporting Arms www.akkar-usa.com
 Alchemy Arms www.alchemyltd.com
 Alexander Arms www.alexanderarms.com
 America Remembers www.americaremembers.com
 American Classic www.americanclassic1911.com
 American Derringer Corp. www.amderringer.com
 American Rifle Co. www.americanrifleco.com
 American Spirit Arms Corp. www.gunkits.com
 American Tactical Imports www.americanatactical.us
 American Western Arms www.awaguns.com
 Anics Corp. www.anics.com

Anschutz www.anschutz-sporters.com
 Answer Products Co. www.answerrifles.com
 AR-7 Industries www.ar-7.com
 Ares Defense Systems www.aresdefense.com
 Armalite www.armalite.com
 Armi Sport www.armisport.com
 Armory USA www.globaltraders.com
 Armscor USA www.armscor.com
 Arrieta www.arrietashotguns.com
 Arsenal Inc. www.arsenalinc.com
 Atlanta Cutlery Corp. www.atlantacutlery.com
 ATA Arms www.ataarms.com
 Auto-Ordnance Corp. www.tommygun.com
 Aya www.aya-fineguns.com
 Baikal www.baikalinc.ru/eng/
 Badger Ordnance www.badgerordnance.com
 Ballard Rifles www.ballardrifles.com
 Barrett Firearms Mfg. www.barrettrifles.com
 Bat Machine Co. www.batmachine.com
 Beeman Precision Airguns www.beeman.com
 Benelli USA Corp. www.benelliusa.com
 Benjamin Sheridan www.crosman.com
 Beretta U.S.A. Corp. www.berettausa.com
 Bernardelli www.bernardelli.com
 Bersa www.bersa.com
 Bighorn Arms www.bighornarms.com
 Blaser Jagdwaffen GmbH www.blaser.de www.bleiker.ch
 Bluegrass Armory www.bluegrassarmory.com
 Bond Arms www.bondarms.com
 Borden Rifles, Inc. www.bordenrifles.com
 Boss & Co. www.bossguns.co.uk
 Bowen Classic Arms www.bowenclassicarms.com
 Briley Mfg www.briley.com
 BRNO Arms www.cz-usa.com
 Brown, McKay www.mckaybrown.com
 Brown, Ed Products www.edbrown.com
 Browning www.browning.com
 BRP Corp. www.brpguns.com
 BSA Guns www.bsagunusa.com
 BUL Ltd. www.bultransmark.com
 Bushmaster Firearms www.bushmaster.com
 BWE Firearms www.bwefirearms.com
 Cabot Guns www.cabotguns.com
 Caesar Guerini USA www.gueriniusa.com
 Carbon 15 www.professional-ordnance.com
 Caspian Arms, Ltd. www.caspianarmsltd.com
 Casull Arms Corp. www.casullarms.com
 CDNN Sports www.cdnnsports.com
 Century Arms www.centuryarms.com
 Chadick's Ltd. www.chadicks-ltd.com
 Champlin Firearms www.champlinarms.com
 Chapuis Arms www.doubleguns.com/chapuis.htm
 Charles Daly www.charlesdaly-us.com
 Charter Arms www.charterfirearms.com
 Cheytac USA www.cheytac.com
 Chiappa Firearms www.chiappafirearms.com
 Christensen Arms www.christensenarms.com
 Cimarron Firearms Co. www.cimarron-firearms.com
 Clark Custom Guns www.clarkcustomguns.com
 Cobra Enterprises www.cobrapistols.com
 Cogswell & Harrison www.cogswell.co.uk/home.htm
 Collector's Armory, Ltd. www.collectorsarmory.com
 Colt's Mfg Co. www.colt.com
 Connecticut Shotgun Mfg. Co. www.connecticutshotgun.com
 Connecticut Valley Arms www.cva.com
 Coonan, Inc. www.coonaninc.com
 Cooper Firearms www.cooperfirearms.com
 Core Rifle Systems www.core15.com
 Corner Shot www.cornershot.com
 CPA Rifles www.singleshotrifles.com
 Crosman www.crosman.com
 C. Sharp Arms Co. www.csharparms.com
 CVA www.cva.com
 Cylinder & Slide Shop www.cylinder-slide.com
 Czechpoint USA www.czechpoint-usa.com
 CZ USA www.cz-usa.com
 Daisy Mfg Co. www.daisy.com
 Dakota Arms Inc. www.dakotaarms.com
 Dan Wesson Firearms www.danwessonfirearms.com
 Daniel Defense, Inc. www.danieldefense.com
 Detonics USA www.detonicsdefense.com
 Diana www.diana-airguns.de
 Dixie Gun Works www.dixiegunworks.com
 Dlak Arms Corp. www.dlak.com
 DoubleTap www.heizerdefense.com
 DPMS, Inc. www.dpmsinc.com
 D.S. Arms, Inc. www.dsarms.com
 Dumoulin www.dumoulin-herstal.com
 EAA Corp. www.eaacorp.com
 Eagle Imports, Inc. www.bersa-llama.com
 Ed Brown Products www.edbrown.com
 EDM Arms www.edmarms.com
 EMF Co. www.emf-company.com
 Enterprise Arms www.entreprise.com
 E. R. Shaw www.ershawbarrels.com
 European American Armory Corp. www.eaacorp.com
 Evans, William www.willamevans.com
 Excel Arms www.excelarms.com
 Fabarm www.fabarm.com
 Falcon Pneumatic Systems www.falcon-airguns.co.uk
 Fausti USA www.faustiua.com
 Firestorm www.bersa.com
 Flodman Guns www.flodman.com
 FN Herstal www.fnherstal.com
 FNH USA www.fnhusa.com
 Franchi www.franchiusa.com
 Franklin Armory www.franklinarmory.com
 Freedom Arms www.freedomarms.com
 Freedom Group, Inc. www.freedom-group.com
 Galazan www.connecticutshotgun.com
 Gambo Renato www.renatogamba.it
 Gary Reeder Custom Guns www.reeder-customguns.com
 Gibbs Rifle Company www.gibbsrifle.com
 Glock www.glock.com
 Griffin & Howe www.griffinhowe.com
 Grizzly Big Boar Rifle www.largrizzly.com
 GSI Inc. www.gsifirearms.com
 Gunbroker.com www.gunbroker.com
 Hammerli www.hammerli.info/en/home.html
 Hatsan Arms Co. www.hatsan.com.tr
 Heckler and Koch www.hk-usa.com
 Henry Repeating Arms Co. www.henryrepeating.com
 Heritage Mfg. www.heritagemfg.com
 Heym www.heyw-waffenfabrik.de
 High Standard Mfg. www.highstandard.com
 Hi-Point Firearms www.hi-pointfirearms.com
 Holland & Holland www.hollandandholland.com
 H&R 1871 Firearms www.hr1871.com
 H-S Precision www.hsprecision.com
 Hunters Lodge Corp. www.hunterslodge.com
 IAR Inc. www.iar-arms.com
 International Military Antiques, Inc. www.ima-usa.com
 Inter Ordnance www.ioinc-us.com
 Israel Weapon Industries (IWI) www.israel-weapon.com
 ISSC, LLC www.issc-at
 Iver Johnson Arms www.iverjohnsonarms.com
 IMZ www.imzcorp.com
 James River Armory www.jamesriverarmory.com
 Jarrett Rifles, Inc. www.jarrettrifles.com
 J&G Sales, Ltd. www.jgsales.com
 Johannsen Express Rifle www.johannsen-jagd.de
 Jonathan Arthur Ciener www.22lrcconversions.com
 JP Enterprises, Inc. www.jprifles.com
 Kahr Arms/Auto-Ordnance www.kahr.com
 KDF, Inc. www.kdfguns.com
 Kel-Tec CNC Ind., Inc. www.kel-tec.com
 Keystone Sporting Arms www.keystonesportingarmsllc.com
 Kifaruru www.kifaruru.net

Kimber www.kimberamerica.com
 Knight's Armament Co. www.knightsarmco.com
 Knight Rifles www.knightrifles.com
 Korth www.korthwaffen.de
 Krebs Custom Guns www.krebscustom.com
 Kriss www.kriss-usa.com
 Krieghoff Int'l www.krieghoff.com
 KY Imports, Inc. www.kyimports.com
 K-VAR www.k-var.com
 Lanber www.lanber.net
 L.A.R. Mfg www.largrizzly.com
 Lazzaroni Arms Co. www.lazzaroni.com
 Legacy Sports International www.legacysports.com
 Les Baer Custom, Inc. www.lesbaer.com
 Lewis Machine & Tool Co. www.lewisemachine.net
 LHR Sporting Arms www.lhrsportingarms.com
 Linebaugh Custom Sixguns www.sixgunner.com/linebaugh
 Ljutic www.ljuticgun.com
 LMT Defense www.lmtdefense.com
 LRB Arms www.lrbarms.com
 Lyman www.lymanproducts.com
 LWRC Int'l www.lwrci.com
 Magnum Research www.magnumresearch.com
 Majestic Arms www.majesticarms.com
 Marksman Products www.marksman.com
 Marlin www.marlinfirearms.com
 MasterPiece Arms www.masterpiecearms.com
 Mauser www.mauser.com
 McMillan Bros Rifle Co. www.mcmfamily.com
 Meacham Rifles www.meachamrifles.com
 Merkel www.merkel-usa.com
 Metro Arms www.metroarms.com
 Milkor USA www.milkorusainc.com
 Miller Precision Arms www.shopmillerprecisionarms.com
 Miltech www.miltecharms.com
 Mitchell's Mausers www.mauers.org
 Montana Rifle Co. www.montanarifleco.com
 Mossberg www.mossberg.com
 Navy Arms www.navyarms.com
 Nesika www.nesika.com
 New England Arms Corp. www.newenglandarms.com
 New England Custom Gun Svc, Ltd.
www.newenglandcustom-gun.com
 New Ultra Light Arms www.newultralight.com
 Nighthawk Custom www.nighthawkcustom.com
 Noreen Firearms www.onlylongrange.com
 North American Arms www.northamericanarms.com
 Nosler Bullets, Inc. www.nosler.com
 Nowlin Mfg. Inc. www.nowlinguns.com
 O.F. Mossberg & Sons www.mossberg.com
 Ohio Ordnance Works www.ohioordnanceworks.com
 Olympic Arms www.olyarms.com
 Osprey Defense www.gaspiston.com
 Panther Arms www.dpmsinc.com
 Para-USA www.para-usa.com
 Pedersoli Davide & Co. www.davide-pedersoli.com
 Perazzi www.perazzi.com
 Pietta www.pietta.it
 Pistol Dynamics www.pistoldynamics.com
 PKP Knife-Pistol www.sanjuanenterprise.com
 Power Custom www.powercustom.com
 Precision Small Arm Inc. www.precisionsmallarms.com
 Primary Weapons Systems www.primaryweapons.com
 Professional Arms www.professional-arms.com
 Proof Research www.proofresearch.com
 PTR Industries www.ptr91.com
 Purdey & Sons www.purdey.com
 Pyramid Air www.pyramidair.com
 RAAC www.raacfirearms.com
 Red Jacket Firearms www.redjacketfirearms.com
 Remington www.remington.com
 Rhineland Arms, Inc. www.rhinelandarms.com
 Rigby www.johnrigbyandco.com
 Rizzini USA www.rizziniusa.com

RM Equipment, Inc. www.40mm.com
 Robar Companies, Inc. www.robarguns.com
 Robinson Armament Co. www.robarm.com
 Rock River Arms, Inc. www.rockriverarms.com
 Rogue Rifle Co. Inc. www.chipmunkrifle.com
 Rohrbach Firearms www.rohrbachfirearms.com
 Rossi Arms www.rossiusa.com
 RPM www.rpmpistols.com
 Russian American Armory www.raacfirearms.com
 RUAG Ammotec www.ruag.com
 Sabatti SPA www.sabatti.com
 Saco Defense www.sacoinc.com
 Safari Arms www.olyarms.com
 Safety Harbor Firearms www.safetyharborfirearms.com
 Sako www.berettausa.com
 Samco Global Arms Inc. www.samcoglobal.com
 Sarco www.sarcoinc.com
 Sarsilmaz Silah San www.sarsilmaz.com
 Sauer & Sohn www.sauer.de
 Savage Arms Inc. www.savagearms.com
 Scattergun Technologies Inc. www.wilsoncombat.com
 Schmeisser GmbH www.schmeisser-germany.de
 Searcy Enterprises www.searcyent.com
 Sharps Rifle Companies www.asquareco.com
 Shaw www.ershawbarrels.com
 Shiloh Rifle Mfg. www.shilohrifle.com
 Sig Sauer, Inc. www.sigsauer.com
 Simpson Ltd. www.simpsonltd.com
 SKB Shotguns www.skbshotguns.com
 Smith & Wesson www.smith-wesson.com
 SOG International, Inc. soginc@go-concepts.com
 Sphinx System www.sphinxarms.com
 Springfield Armory www.springfield-armory.com
 SSK Industries www.sskindustries.com
 Stag Arms www.stagarms.com
 Steyr Arms, Inc. www.steyrarms.com
 STI International www.stiguns.com
 Stoeger Industries www.stoegerindustries.com
 Strayer-Voigt Inc. www.sviguns.com
 Sturm, Ruger & Company www.ruger-firearms.com
 Super Six Classic www.bisonbull.com
 Surgeon Rifles www.surgeonrifles.com
 Tactical Rifles www.tacticalrifles.com
 Tactical Solutions www.tacticalsol.com
 Tar-Hunt Slug Guns, Inc. www.tar-hunt.com
 Taser Int'l www.taser.com
 Taurus www.taurususa.com
 Taylor's & Co., Inc. www.taylorsfirearms.com
 Tempco Mfg. Co. www.tempcomfg.com
 The 1877 Sharps Co. www.1877sharps.com
 Thompson Center Arms www.tcarms.com
 Tikka www.berettausa.com
 TNW, Inc. www.tnwfirearms.com
 Traditions www.traditionsfirearms.com
 Tristar Sporting Arms www.tristarsportingarms.com
 Turnbull Mfg. Co. www.turnbullmfg.com
 Uberti www.uberti.com
 Ultralite 50 www.ultralite50.com
 Ultra Light Arms www.newultralight.com
 Umarex www.umarex.com
 U.S. Armament Corp. www.usarmamentcorp.com
 U.S. Fire Arms Mfg. Co. www.usfirearms.com
 Uselton Arms, Inc. www.useltonarmsinc.com
 Valkyrie Arms www.valkyriearms.com
 Verney-Carron www.verney-carron.com
 Volquartsen Custom Ltd. www.volquartsen.com
 Vulcan Armament www.vulcanarmament.com
 Walther USA www.waltherarms.com
 Weatherby www.weatherby.com
 Webley and Scott Ltd. www.webley.co.uk
 Westley Richards www.westleyrichards.com
 Widley www.widleyguns.com
 Wild West Guns www.wildwestguns.com
 William Larkin Moore & Co. www.doublegun.com

Wilson Combat www.wilsoncombat.com
Winchester Rifles and Shotguns www.winchesterguns.com

GUN PARTS, BARRELS, AFTERMARKET ACCESSORIES

300 Below www.300below.com
Accuracy International of North America
www.accuracyinternational.org
Accuracy Speaks, Inc. www.accuracyspeaks.com
Accuracy Systems www.accuracysystemsinc.com
Accurate Airguns www.accurateairguns.com
Adam Arms www.adamarms.net
Advanced Barrel Systems www.carbonbarrels.com
Advantage Arms www.advantagearms.com
Aim Surplus www.aimsurplus.com
AK-USA www.ak-103.com
American Spirit Arms Corp. www.gunkits.com
Amhurst-Depot www.amherst-depot.com
AMT Gun Parts www.amt-gunparts.com
Apex Gun Parts www.apexgunparts.com
Armatac Industries www.armatac.com
Armscorp USA Inc. www.armscorpusa.com
Arthur Brown Co. www.eabco.com
Asia Sourcing Corp. www.asiasourcing.com
Barnes Precision Machine www.barnesprecision.com
Bar-Sto Precision Machine www.barsto.com
Battenfeld Technologies www.battenfeldtechnologies.com
Bellm TC's www.bellmtcs.com
Belt Mountain Enterprises www.beltmountain.com
Bergara Barrels www.bergarabarrels.com
Beyer Barrels www.beyerbarrels.com
Bill Wiseman & Co. www.wisemanballistics.com
Bravo Company USA www.bravocompanyusa.com
Briley www.briley.com
Brownells www.brownells.com
B-Square www.b-square.com
Buffer Technologies www.buffertech.com
Bullberry Barrel Works www.bullberry.com
Bulldog Barrels www.bulldogbarrels.com
Bushmaster Firearms/Quality Parts www.bushmaster.com
Butler Creek Corp www.butler-creek.com
Cape Outfitters Inc. www.capeoutfitters.com
Cavalry Arms www.cavalryarms.com
Caspian Arms Ltd. www.caspianarms.com
CDNN Sports www.cdnnsports.com
Cheaper Than Dirt www.cheaperthandirt.com
Chesnut Ridge www.chestnutridge.com
Chip McCormick Corp www.chipmccormickcorp.com
Choate Machine & Tool Co. www.riflestock.com
Christie's Products www.1022central.com
Cierner, Jonathan Arthur www.22lrconversions.com
CJ Weapons Accessories www.cjweapons.com
Colonial Arms www.colonialarms.com
Comp-N-Choke www.comp-n-choke.com
Cylinder & Slide Shop www.cylinder-slide.com
Daniel Defense www.danieldefense.com
Dave Manson Precision Reamers www.mansonreamers.com
Digi-Twist www.fmtcorp.com
Dixie Gun Works www.dixiegun.com
Douglas Barrels www.benchrest.com/douglas/
DPMS www.dpmsinc.com
D.S.Arms www.dsarms.com
eBay www.ebay.com
E. Arthur Brown Co. www.eabco.com
Ed Brown Products www.edbrown.com
EFK Marketing/Fire Dragon Pistol Accessories www.flmfire.com
E.R. Shaw www.ershawbarrels.com
Fast Fire www.fastfire.com
FJ Feddersen Rifle Barrels www.gunbarrels.net
Forrest, Inc. www.gunmags.com
FTF Industries www.ftfindustries.com
Fulton Armory www.fulton-armory.com
Galazan www.connecticutshotgun.com

Gemtech www.gem-tech.com
Gentry, David www.gentrycustom.com
GG&G www.gggaz.com
Green Mountain Rifle Barrels www.gmriflebarrel.com
Gun Parts Corp. www.gunpartscorp.com
Guntec USA www.guntecusa.com
Harris Engineering www.harrisbipods.com
Hart Rifle Barrels www.hartbarrels.com
Hastings Barrels www.hastingsbarrels.com
Heinie Specialty Products www.heinie.com
HKS Products www.hksspeedloaders.com
Holland Shooters Supply www.hollandgun.com
H-S Precision www.hsprecision.com
100 Straight Products www.100straight.com
I.M.A. www.ima-usa.com
Jack First Gun Shop www.jackfirstgun.com
Jarvis, Inc. www.jarvis-custom.com
J&T Distributing www.jtdistributing.com
John's Guns www.johnsguns.com
John Masen Co. www.johnmasen.com
Jonathan Arthur Ciener, Inc. www.22lrconversions.com
JP Enterprises www.jp Rifles.com
Keng's Firearms Specialties www.versapod.com
KG Industries www.kgcoatings.com
Kick Eez www.kickeeze.com
Kidd Triggers www.coolguyguns.com
King's Gunworks www.kingsgunworks.com
Knox Industries www.knox.com
Krieger Barrels www.kriegerbarrels.com
K-VAR Corp. www.k-var.com
LaRue Tactical www.laruetactical.com
Les Baer Custom, Inc. www.lesbaer.com
Lilja Barrels www.riflebarrels.com
Lone Wolf Dist. www.lonewolfdist.com
Lothar Walther Precision Tools Inc. www.lothar-walther.de
M&A Parts, Inc. www.m-aparts.com
MAB Barrels www.mab.com.au
Magna-Matic Defense www.magna-matic-defense.com
Magpul Industries Corp. www.magpul.com
Majestic Arms www.majesticarms.com
Marvel Products, Inc. www.marvelprod.com
MEC-GAR USA www.mec-gar.com
Mech Tech Systems www.mechtechsys.com
Mesa Tactical www.mesatactical.com
Michaels of Oregon Co. www.michaels-oregon.com
Midway USA www.midwayusa.com
New England Custom Gun Service
www.newenglandcustomgun.com
NIC Industries www.nicindustries.com
North Mfg. Co. www.rifle-barrels.com
Numrich Gun Parts Corp. www.gunpartscorp.com
Osprey Defense LLC www.gaspiston.com
Pachmayr www.pachmayr.com
Pac-Nor Barrels www.pac-nor.com
Power Custom, Inc. www.powercustom.com
Point Tech Inc. pointec@ibm.net
Precision Reflex www.pri-mounts.com
Promag Industries www.promagindustries.com
RCI-XRAIL www.xrailbyrci.com
Red Star Arms www.redstararms.com
River Bank Armory www.riverbankarmory.com
Rock Creek Barrels www.rockcreekbarrels.com
Rocky Mountain Arms www.bearcoat.com
Royal Arms Int'l www.royalarms.com
R.W. Hart www.rwhart.com
Sage Control Ordnance www.sageinternationaltd.com
Sarco Inc. www.sarcoinc.com
Scattergun Technologies Inc. www.wilsoncombat.com
Schuermann Barrels www.schuermann.com
Score High Gunsmithing www.scorehi.com
Seminole Gunworks Chamber Mates
www.chambermates.com
Shaw Barrels www.ershawbarrels.com
Shilen www.shilen.com

SilencerCo www.silencerco.com
 Silencio www.silencio.com
 Sims Vibration Laboratory www.limbsaver.com
 Slide Fire www.slidefire.com
 Smith & Alexander Inc. www.smithandalexander.com
 Speed Shooters Int'l www.shooternet.com/SSI
 Sprinco USA Inc. sprinco@primenet.com
 Springfield Sporters, Inc. www.ssporters.com
 STI Int'l www.stiguns.com
 S&S Firearms www.ssfirearms.com
 SSK Industries www.sskindustries.com
 Sun Devil Mfg. www.sundevilmfg.com
 Sunny Hill Enterprises www.sunny-hill.com
 Tac Star www.lymanproducts.com
 Tactical Innovations www.tacticalinc.com
 Tactical Solutions www.tacticalsol.com
 Tactilite www.tactilite.com
 Tapco www.tapco.com
 Tennessee Guns Intl. www.tnguns.com
 Trapdoors Galore www.trapdoors.com
 Triple K Manufacturing Co. Inc. www.triplek.com
 Ultimak www.ultimak.com
 U.S.A. Magazines Inc. www.usa-magazines.com
 Verney-Carron SA www.verney-carron.com
 Vintage Ordnance www.vintageordnance.com
 Vitor Weapon Systems www.vitor.com
 Volquartsen Custom Ltd. www.volquartsen.com
 W.C. Wolff Co. www.gunsprings.com
 Waller & Son www.wallerandson.com
 Weigand Combat Handguns
www.weigandcombat.com
 Western Gun Parts www.westerngunparts.com
 Wilson Arms www.wilsonarms.com
 Wilson Combat www.wilsoncombat.com
 Wisner's Inc. www.wisnerinc.com
 Z-M Weapons www.zmweapons.com/home.htm

GUNSMITHING SUPPLIES AND INSTRUCTION

4-D Products www.4-dproducts.com
 American Gunsmithing Institute www.americangunsmith.com
 Baron Technology www.baronengraving.com
 Battenfeld Technologies www.battenfeldtechnologies.com
 Bellm TC's www.bellmtcs.com
 Blue Ridge Machinery & Tools www.blueridgemachinery.com
 Brownells, Inc. www.brownells.com
 B-Square Co. www.b-square.com
 Cerakote Firearm Coatings www.cerakoteguncoatings.com
 Clymer Mfg. Co. www.clymertool.com
 Craftguard Metal Finishing crftgrd@aol.com
 Dem-Bart www.dembartco.com
 Doug Turnbull Restoration www.turnbullrestoration.com
 Du-Lite Corp. www.dulite.com
 DuraCoat Firearm Finishes www.lauerweaponry.com
 Dvorak Instruments www.dvorakinstruments.com
 Gradient Lens Corp. www.gradientlens.com
 Grizzly Industrial www.grizzly.com
 Gunline Tools www.gunline.com
 Harbor Freight www.harborfreight.com
 JGS Precision Tool Mfg. LLC www.jgstools.com
 Mag-Na-Port International www.magnaport.com
 Manson Precision Reamers www.mansonreamers.com
 Midway USA www.midwayusa.com
 Murray State College www.msoc.edu
 New England Custom Gun Service
www.newenglandcustomgun.com
 Olympus America Inc. www.olympus.com
 Pacific Tool & Gauge www.pacifictoolandgauge.com
 Penn Foster Career School www.pennfoster.edu
 Pennsylvania Gunsmith School www.pagunsmith.edu
 Piedmont Community College www.piedmontcc.edu
 Precision Metalsmiths, Inc. www.precisionmetalsmiths.com
 Rail Vise Technologies www.railvise.com
 Sonoran Desert Institute www.sdi.edu
 Trinidad State Junior College www.trinidadstate.edu

HANDGUN GRIPS

Ajax Custom Grips, Inc. www.ajaxcustomgrips.com
 Altamont Co. www.altamontco.com
 Aluma Grips www.alumagrips.com
 Badger Custom Grips www.badgercustomgrips.com
 Barami Corp. www.hipgrip.com
 Blu Magnum Grips www.blumagnum.com
 Buffalo Brothers www.buffalobrothers.com
 Crimson Trace Corp. www.crimsontrace.com
 Decal Grip www.decalgrip.com
 Eagle Grips www.eaglegrips.com
 Falcon Industries www.ergogrips.net
 Herrett's Stocks www.herrettstocks.com
 Hogue Grips www.getgrip.com
 Kirk Ratajesak www.kgratajesak.com
 Lett Custom Grips www.lettgrips.com
 N.C. Ordnance www.gungrasp.com
 Nill-Grips USA www.nill-grips.com
 Pachmayr www.pachmayr.com
 Pearce Grips www.pearcegrasp.com
 Rio Grande Custom Grips www.riograndecustomgrips.com
 Trausch Grips Int. Co. www.trausch.com
 Tyler-T Grips www.t-grips.com
 Uncle Mike's www.uncle-mikes.com

HOLSTERS AND LEATHER PRODUCTS

Active Pro Gear www.activeprogear.com
 Akah www.akah.de
 Aker Leather Products www.akerleather.com
 Alessi Distributor R&F Inc. www.alessiholsters.com
 Alfonso's of Hollywood www.alfonsogunleather.com
 Armor Holdings www.holsters.com
 Bagmaster www.bagmaster.com
 Bandara Gunleather www.bandaragunleather.com
 Bianchi International www.bianchi-intl.com
 Black Dog Machine www.blackdogmachinelc.net
 Blackhawk Outdoors www.blackhawk.com
 Blackhills Leather www.blackhillsleather.com
 Boyt Harness Co. www.boytharness.com
 Brigade Gun Leather www.brigadegunleather.com
 Center of Mass www.comholsters.com
 Chimere www.chimere.com
 Clipdraw www.clipdraw.com
 Conceal It www.conceal-it.com
 Concealment Shop Inc. www.theconcealmentshop.com
 Coronado Leather Co. www.coronadoleather.com
 Covert Carry www.covertcarry.com
 Creedmoor Sports, Inc. www.creedmoorsports.com
 Cross Breed Holsters www.crossbreedholsters.com
 Custom Leather Wear www.customleatherwear.com
 Deep Conceal www.deepconceal.com
 Defense Security Products www.thunderwear.com
 Dennis Yoder www.yodercustomleather.com
 DeSantis Holster www.desantisholster.com
 Diamond Custom Leather www.diamondcustomleather.com
 Dillon Precision www.dillonprecision.com
 Don Hume Leathergoods, Inc. www.donhume.com
 Elite Survival www.elitesurvival.com
 Ernie Hill International www.erniehill.com
 Fist www.fist-inc.com
 Fobus USA www.fobusholster.com
 Front Line Ltd. frontlin@internet-zahav.net
 Frontier Gun Leather www.frontiergunleather.com
 Galco www.usgalco.com
 Gilmore's Sports Concepts www.gilmoresports.com
 Gould & Goodrich www.gouldusa.com
 Gunmate Products www.gun-mate.com
 Hellweg Ltd. www.hellwegltd.com
 Hide-A-Gun www.hide-a-gun.com
 High Noon Holsters www.highnoonholsters.com
 Holsters.com www.holsters.com
 Horseshoe Leather Products www.horseshoe.co.uk
 Hunter Co. www.huntercompany.com

JBP/Master's Holsters www.jbpholsters.com
 Kirkpatrick Leather Company www.kirkpatrickleather.com
 KJ Leather www.kbarjleather.com
 KNJ www.knjmfg.com
 Kramer Leather www.kramerleather.com
 Law Concealment Systems www.handgunconcealment.com
 Levy's Leathers Ltd. www.levysleathers.com
 Mernickle Holsters www.mernickleholsters.com
 Michaels of Oregon Co. www.michaels-oregon.com
 Milt Sparks Leather www.miltsparks.com
 Mitch Rosen Extraordinary Gunleather www.mitchrosen.com
 N82 Tactical www.n82tactical.com
 Old World Leather www.gun-mate.com
 Pacific Canvas & Leather Co. paccanadleather@directway.com
 Pager Pal www.pagerpal.com
 Phalanx Corp. www.smartholster.com
 Purdy Gear www.purdygear.com
 PWL www.pwlusa.com
 Rumanya Inc. www.rumanya.com
 S.A. Gunleather www.elpasoleather.com
 Safariland Ltd. Inc. www.safariland.com
 Shooting Systems Group Inc. www.shootingsystems.com
 Skyline Tool Works www.clipdraw.com
 Solerial Leather www.solerialeather.com
 Stellar Rigs www.stellarrigs.com
 Strictly Anything Inc. www.strictlyanything.com
 Strong Holster Co. www.strong-holster.com
 Tex Shoemaker & Sons www.texshoemaker.com
 The Belt Co. www.conceal-it.com
 The Leather Factory Inc. lflandry@flash.net
 The Outdoor Connection www.outdoorconnection.com
 Top-Line USA inc. www.toplineusa.com
 Tuff Products www.tuffproducts.com
 Triple K Manufacturing Co. www.triplek.com
 Wilson Combat www.wilsoncombat.com

MISCELLANEOUS SHOOTING PRODUCTS

Aero Peltor www.aearo.com
 American Body Armor www.americanbodyarmor.com
 American Tactical Imports www.americantactical.com
 Ammo-Up www.ammoupusa.com
 Armor Holdings Products www.armorholdings.com
 AutoGun Tracker www.autoguntracker.com
 Battenfeld Technologies www.battenfeldtechnologies.com
 Beamhit www.beamhit.com
 Beartooth www.beartoothproducts.com
 Bodyguard by S&W www.yourbodyguard.com
 Burnham Brothers www.burnhambrothers.com
 Collectors Armory www.collectorsarmory.com
 Dalloz Safety www.cdalloz.com
 Deben Group Industries Inc. www.deben.com
 Decot Hy-Wyd Sport Glasses www.sportyglases.com
 Defense Technology www.safariland.com/lesslethal
 E.A.R., Inc. www.earinc.com
 First Choice Armor www.firstchoicearmor.com
 Gunstands www.gunstands.com
 Howard Leight Hearing Protectors www.howardleight.com
 Hunters Specialties www.hunterspec.com
 Johnny Stewart Wildlife Calls www.hunterspec.com
 Joseph Chiarello Gun Insurance www.guninsurance.com
 Mec-Gar USA www.mec-gar.com
 Merit Corporation www.meritcorporation.com
 Michaels of Oregon Co. www.michaels-oregon.com
 MPI Outdoors www.mpioutdoors.com
 MT2, LLC www.mt2.com
 MTM Case-Gard www.mtmcase-gard.com
 North Safety Products www.northsafety-brea.com
 Oakley, Inc. www.usstandardissue.com
 Plano Molding www.planomolding.com
 Practical Air Rifle Training Systems www.smallarms.com
 Pro-Ears www.pro-ears.com
 Second Chance Body Armor Inc. www.secondchance.com
 Silencio www.silencio.com
 SilencerCo www.silencerco.com

Smart Lock Technologies www.smartlock.com
 SportEAR www.sportear.com
 STRAC, Inc. www.stractech.com
 Surefire www.surefire.com
 Taser Int'l www.taser.com
 Vyse-Gelatin Innovations www.gelatininnovations.com
 Walker's Game Ear Inc. www.walkersgameear.com

MUZZLELOADING FIREARMS AND PRODUCTS

American Pioneer Powder www.americanpioneerpowder.com
 Armi Sport www.armisport.com
 Barnes Bullets www.barnesbullets.com
 Black Powder Products www.bpiguns.com
 Buckeye Barrels www.buckeyebarrels.com
 Cabin Creek Muzzleloading www.cabincreek.net
 CVA www.cva.com
 Caywood Gunmakers www.caywoodguns.com
 Davide Perdsoli & Co. www.davide-pedersoli.com
 Dixie Gun Works, Inc. www.dixiegun.com
 Elephant/Swiss Black Powder www.elephantblackpowder.com
 Goex Black Powder www.goexpowder.com
 Green Mountain Rifle Barrel Co. www.gmriflebarrel.com
 Gunstocks Plus www.gunstocksplus.com
 Gun Works www.thegunworks.com
 Harvester Muzzleloading www.harvestermuzzleloading.com
 Honorable Company of Horners www.hornguild.org
 Hornady www.hornady.com
 Jedediah Starr Trading Co. www.jedediah-starr.com
 Jim Chambers Flintlocks www.flintlocks.com
 Kahnke Gunworks www.powderandbow.com/kahnke/
 Knight Rifles www.knightrifles.com
 Knob Mountain Muzzleloading www.knobmountainmuzzleloading.com
 The leatherman www.blackpowderbags.com
 Log Cabin Shop www.logcabinshop.com
 L&R Lock Co. www.lr-rpl.com
 Lyman www.lymanproducts.com
 Magkor Industries www.magkor.com
 MDM Muzzleloaders www.mdm-muzzleloaders.com
 Middlesex Village Trading www.middlesexvillagetrading.com
 Millennium Designed Muzzleloaders www.mdm-muzzleloaders.com
 MSM, Inc. www.msmfg.com
 Muzzleloader Builders Supply www.muzzleloadersbuilderssupply.com
 Muzzleload Magnum Products www.mmpsabots.com
 Muzzleloading Shotguns www.muzzleloadingshotguns.com
 Muzzleloading Technologies, Inc. www.mtimuzzleloading.com
 Navy Arms www.navyarms.com
 Northwest Trade Guns www.northstarwest.com
 Nosler, Inc. www.nosler.com
 October Country Muzzleloading www.oct-country.com
 Ox-Yoke Originals Inc. www.rmcoxyoke.com
 Pacific Rifle Co. pacificrifle@aol.com
 Palmetto Arms www.palmetto.it
 Pecatonica River www.longrifles-pr.com
 Pietta www.pietta.it
 Powerbelt Bullets www.powerbeltbullets.com
 PR Bullets www.prbullets.com
 Precision Rifle Dead Center Bullets www.prbullet.com
 R.E. Davis Co. www.redaviscompany.com
 Rightnour Mfg. Co. Inc. www.rmcsports.com
 The Rifle Shop therifleshoppe.com
 Savage Arms, Inc. www.savagearms.com
 Schuetzen Powder www.schuetzenpowder.com
 TDC www.tdcimg.com
 Tennessee Valley Muzzleloading www.avsia.com/tvm
 Thompson Center Arms www.tcarms.com
 Tiger Hunt Stocks www.gunstockwood.com
 Track of the Wolf www.trackofthewolf.com
 Traditions Performance Muzzleloading www.traditionsfirearms.com
 Vernon C. Davis & Co. www.stonewallcreekoutfitters.com

PUBLICATIONS, VIDEOS AND CD'S

Arms and Military Press www.skennerton.com
 A&J Arms Booksellers www.ajarmsbooksellers.com

American Cop www.americancopmagazine.com
 American Firearms Industry www.amfire.com
 American Gunsmithing Institute www.americangunsmith.com
 American Handgunner www.americanhandgunner.com
 American Hunter www.nrapublications.org
 American Pioneer Video www.americanpioneervideo.com
 American Rifleman www.nrapublications.org
 American Shooting Magazine www.americanshooting.com
 Backwoodsman www.backwoodsmanmag.com
 Black Powder Cartridge News www.blackpowderspg.com
 Blue Book Publications www.bluebookinc.com
 Combat Handguns www.combathandguns.com
 Concealed Carry www.uscca.us
 Cornell Publications www.cornellpubs.com
 Countrywide Press www.countrysport.com
 Field & Stream www.fieldandstream.com
 Fouling Shot www.castbulletassoc.org
 Fur, Fish & Game www.furfishgame.com
 George Shumway Publisher www.shumwaypublisher.com
 Gray's Sporting Journal www.grayssportingjournal.com
 Gun Digest Magazine www.gundigest.com
 Gun Digest Books www.gundigeststore.com
 Gun Dog www.gundogman.com
 Gun Video www.gunvideo.com
 Guns & Ammo www.gunsandammo.com
 Guns of the Old West www.gunsoftheoldwest.com
 Gun Mag www.thegunmag.com
 Gun World www.gunworld.com
 Handguns www.handgunsmag.com
 Handloader www.riflemagazine.com
 Hendon Publishing Co. www.hendonpub.com
 Heritage Gun Books www.gunbooks.com
 Krause Publications www.krausebooks.com
 Law and Order www.hendonpub.com
 Man at Arms www.gunandswordcollector.com
 Muzzle Blasts www.nmlra.org
 Muzzleloader www.muzzleloadermag.com
 On-Target Productions www.ontargetdvds.com
 Outdoor Channel www.outdoorchannel.com
 Outdoor Life www.outdoorlife.com
 Paladin Press www.paladin-press.com
 Police and Security News www.policeandsecuritynews.com
 Police Magazine www.policemag.com
 Precision Shooting www.precisionshooting.com
 Primitive Arts Video www.primitiveartsvideo.com
 Pursuit Channel www.pursuitchannel.com
 Recoil Magazine www.recoilmag.com
 Rifle and Handloader Magazines www.riflemagazine.com
 Rifle Shooter Magazine www.rifleshootermag.com
 Safari Press Inc. www.safaripress.com
 Schiffer Publishing www.schifferbooks.com
 Scurlock Publishing www.muzzleloadingmag.com
 Shoot! Magazine www.shootmagazine.com
 Shooting Illustrated www.nrapublications.org
 Shooting Industry www.shootingindustry.com
 Shooting Times Magazine www.shootingtimes.com
 Shooting Sports Retailer www.shootingsportsretailer.com
 Shooting Sports USA www.nrapublications.org
 Shooting Sportsman www.shootingsportsman.com
 Shotgun News www.shotgunnews.com
 Shotgun Report www.shotgunreport.com
 Shotgun Sports Magazine www.shotgun-sports.com
 Single Shot Exchange www.singleshotexchange.com
 Single Shot Rifle Journal www.assra.com
 Small Arms Review www.smallarmsreview.com
 Small Caliber News www.smallcaliber.com
 Sporting Classics www.sportingclassics.com
 Sporting Clays Web Edition www.sportingclays.net
 Sports Afield www.sportsafield.com
 Sportsman's Channel www.thesportsmanchannel.com
 Sportsmen on Film www.sportsmenonfilm.com
 Successful Hunter www.riflemagazine.com
 SWAT Magazine www.swatmag.com
 The Sixgunner www.sskindustries.com

Varmint Hunter www.varminthunter.org
 VSP Publications www.gunbooks.com

RELOADING TOOLS

21st Century Shooting www.21stcenturyshooting.com
 Ballisti-Cast Mfg. www.ballisti-cast.com
 Battenfeld Technologies www.battenfeldtechnologies.com
 Bruno Shooters Supply www.brunoshooters.com
 Buffalo Arms www.buffaloarms.com
 CabineTree www.castingstuff.com
 Camdex, Inc. www.camdexloader.com
 CH/4D Custom Die www.ch4d.com
 Colorado Shooters Supply www.hochmoulds.com
 Corbin Mfg & Supply Co. www.corbins.com
 Dillon Precision www.dillonprecision.com
 Forster Precision Products www.forsterproducts.com
 Gracey Trimmer www.matchprep.com
 GSI International, Inc. www.gsiinternational.com
 Hanned Line www.hanned.com
 Harrell's Precision www.harrellsprec.com
 Holland's Shooting Supplies www.hollandgun.com
 Hornady www.hornady.com
 Hunter's Supply, Inc. www.hunters-supply.com
 Huntington Reloading Products www.huntingtons.com
 J & J Products Co. www.jandjproducts.com
 Lead Bullet Technology www.lbtmoulds.com
 Lee Precision, Inc. www.leeprecision.com
 Littleton Shotmaker www.leadshotmaker.com
 Load Data www.loaddata.com
 Lyman www.lymanproducts.com
 Magma Engineering www.magmaengr.com
 Mayville Engineering Co. (MEC) www.mecreloaders.com
 Midway www.midwayusa.com
 Moly-Bore www.molybore.com
 Montana Bullet Works www.montanabulletworks.com
 MTM Case-Guard www.mtmcase-guard.com
 NEO www.neonos.com
 NEI www.neihandtools.com
 Neil Jones Custom Products www.neiljones.com
 New Lachaussee SA www.lachaussee.com
 Ponsness/Warren www.reloaders.com
 Precision Reloading www.precisionreloading.com
 Quinetics Corp. www.quineticscorp.com
 Ranger Products www.pages.prodigy.com/rangerproducts.home.htm
 Rapine Bullet Mold Mfg Co. www.bulletmoulds.com
 RCBS www.rcbs.com
 Redding Reloading Equipment www.redding-reloading.com
 Russ Haydon's Shooting Supplies www.shooters-supply.com
 Sinclair Int'l Inc. www.sinclairintl.com
 Stoney Point Products Inc www.stoneypoint.com
 Thompson Bullet Lube Co. www.thompsonbulletlube.com
 Vickerman Seating Die www.castingstuff.com
 Wilson (L.E. Wilson) www.lewilson.com

RESTS— BENCH, PORTABLE, ATTACHABLE

Accu-Shot www.accu-shot.com
 Battenfeld Technologies www.battenfeldtechnologies.com
 Bench Master www.bench-master.com
 B-Square www.b-square.com
 Bullshooter www.bullshootersightingin.com
 Center Mass, Inc. www.centermassinc.com
 Desert Mountain Mfg. www.benchmasterusa.com
 DOA Tactical www.doatactical.com
 Harris Bipods www.harrisbipod.com
 KFS Industries www.versapod.com
 Kramer Designs www.snipepod.com
 L Thomas Rifle Support www.itsupport.com
 Level-Lok www.levellok.com
 Midway www.midwayusa.com
 Predator Sniper Styx www.predatorsniperstyx.com
 Ransom International www.ransom-intl.com
 Rotary Gun Racks www.gun-racks.com

R.W. Hart www.rwhart.com
 Sinclair Intl, Inc. www.sinclairintl.com
 Shooters Ridge www.shooterridge.com
 Shooting Bench USA www.shootingbenchusa.com
 Target Shooting www.targetshooting.com
 Varmint Masters www.varmintmasters.com
 Versa-Pod www.versapod.com

SCOPES, SIGHTS, MOUNTS AND ACCESSORIES

Accumount www.accumounts.com
 Accusight www.accusight.com
 ADCO www.shooters.com/adco/index/htm
 Adirondack Optics www.adkoptics.com
 Advantage Tactical Sight www.advantagetactical.com
 Aimpoint www.aimpoint.com
 Aim Shot, Inc. www.aimshot.com
 Aimtech Mount Systems www.aimtech-mounts.com
 Alpec Team, Inc. www.alpec.com
 Alpen Outdoor Corp. www.alpenoutdoor.com
 American Technologies Network, Corp. www.atncorp.com
 AmeriGlo, LLC www.ameriglo.net
 ArmaLaser www.armalaser.com
 Armament Technology, Inc. www.armament.com
 ARMS www.armsmounts.com
 Aro-Tek, Ltd. www.arotek.com
 ATN www.atncorp.com
 Badger Ordnance www.badgerordnance.com
 Barrett www.barrettrifles.com
 Beamshot-Quarton www.beamshot.com
 BKL Technologies, Inc. www.bkltech.com
 BSA Optics www.bsaoptics.com
 B-Square Company, Inc. www.b-square.com
 Burris www.burrisoptics.com
 Bushnell Performance Optics www.bushnell.com
 Carl Zeiss Optical Inc. www.zeiss.com
 Carson Optical www.carson-optical.com
 CenterPoint Precision Optics www.centerpointoptics.com
 Centurion Arms www.centurionarms.com
 C-More Systems www.cmore.com
 Conetrol Scope Mounts www.conetrol.com
 Crimson Trace Corp. www.crimsontrace.com
 Crossfire L.L.C. www.amfire.com/hesco/html
 Cylinder & Slide, Inc. www.cylinderslide.com
 DCG Supply Inc. www.dcgsupply.com
 D&L Sports www.dlsports.com
 DuraSight Scope Mounting Systems www.durasight.com
 EasyHit, Inc. www.easyhit.com
 EAW www.eaw.de
 Elcan Optical Technologies www.armament.com, www.elcan.com
 Electro-Optics Technologies www.eotechmdc.com/holosight
 EoTech www.eotech-inc.com
 Europtik Ltd. www.europtik.com
 Fujinon, Inc. www.fujinon.com
 GG&G www.w.gggaz.com
 Gilmore Sports www.gilmoresports.com
 Gradient Lens Corp. www.gradientlens.com
 Hakko Co. Ltd. www.hakko-japan.co.jp
 Hahn Precision www.hahn-precision.com
 Hesco www.hescosights.com
 Hi-Lux Optics www.hi-luxoptics.com
 Hitek Industries www.nightsight.com
 HIVIZ www.hivizsights.com
 Hollands Shooters Supply www.hollandguns.com
 Horus Vision www.horusvision.com
 Hunter Co. www.huntercompany.com
 Huskemaw Optics www.huskemawoptics.com
 Innovative Weaponry, Inc. www.ptnightsights.com
 Insight www.insighttechnology.com
 Ironsighter Co. www.ironighter.com
 ITT Night Vision www.ittnightvision.com
 Kahles www.kahlesoptik.com
 KenSight www.kensight.com
 Knight's Armament www.knightarmco.com
 Kowa Optimed Inc. www.kowascope.com

Kwik-Site Co. www.kwiksitecorp.com
 L-3 Communications-Eotech www.l-3com.com
 LaRue Tactical www.laruetactical.com
 Laser Bore Sight www.laserboresight.com
 Laser Devices Inc. www.laserdevices.com
 Lasergrips www.crimsontrace.com
 LaserLyte www.laserlytesights.com
 LaserMax Inc. www.lasermx.com
 Laser Products www.surefire.com
 Leapers, Inc. www.leapers.com
 Leatherwood www.hi-luxoptics.com
 Legacy Sports www.legacysports.com
 Leica Camera Inc. www.leica-camera.com/USA
 Leupold www.leupold.com
 Lewis Machine & Tool www.lewisemachine.net
 LightForce/NightForce USA www.nightforcescopes.com
 Lyman www.lymanproducts.com
 Lynx www.b-square.com
 Matech www.adcofirearms.com
 Marble's Gunsights www.marblearms.com
 MDS, Inc. www.mdsincorporated.com
 Meopta www.meopta.com
 Meprolight www.kimberamerica.com
 Micro Sight Co. www.microsight.com
 Millett www.millettsights.com
 Miniature Machine Corp. www.mmc sight.com
 Mini-Scout-Mount www.amegaranges.com
 Minox USA www.minox.com
 Montana Vintage Arms www.montanavintagearms.com
 Moro Vision www.morovision.com
 Mounting Solutions Plus www.mountsplus.com
 NAIT www.nait.com
 Newcon International Ltd. www.newcon-optik.com
 Night Force Optics www.nightforcescopes.com
 Night Optics USA, Inc. www.nightoptics.com
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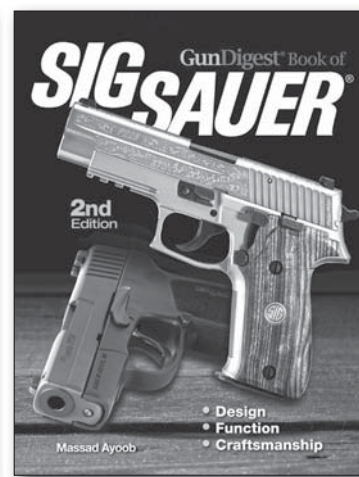
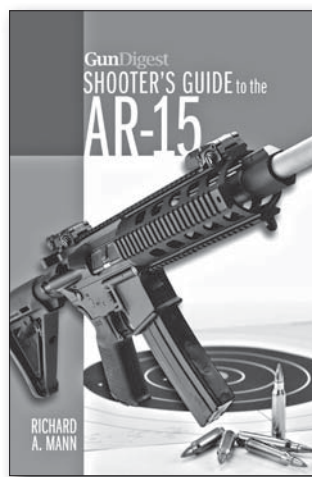
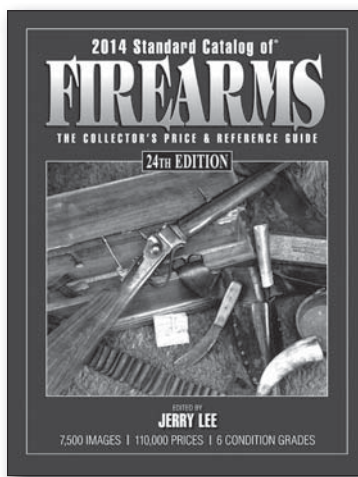
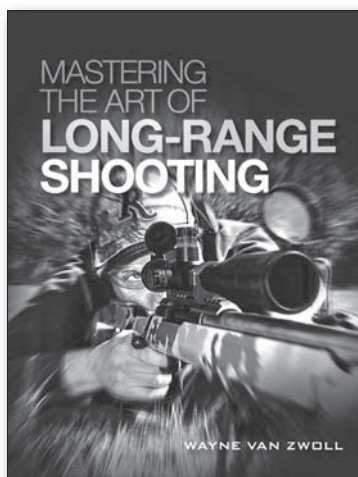
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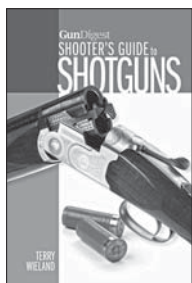


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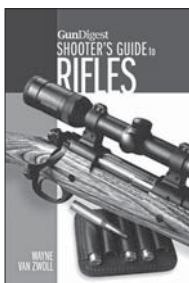
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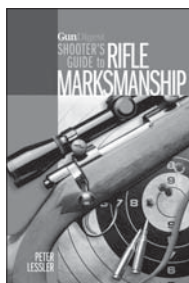
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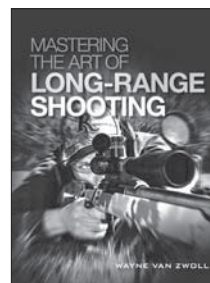
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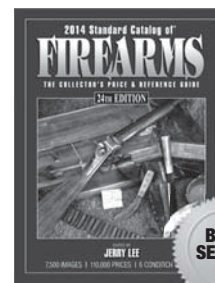
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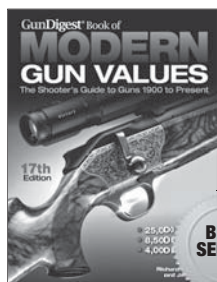


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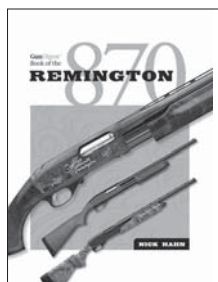
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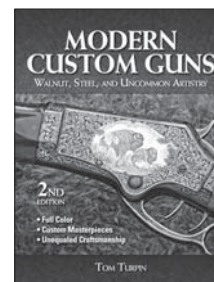
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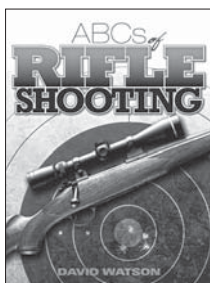
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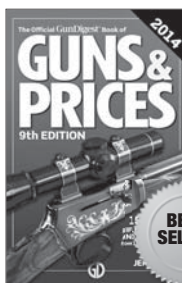
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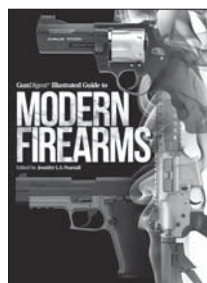


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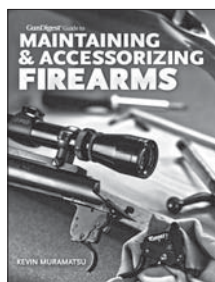
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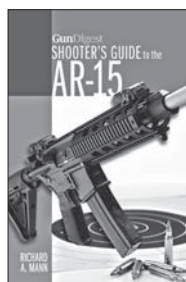
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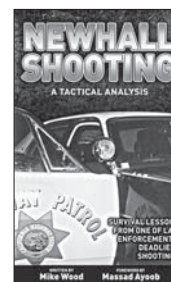
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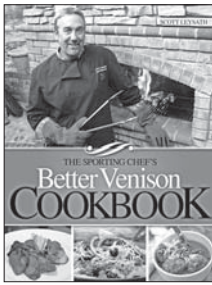
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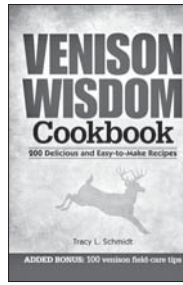
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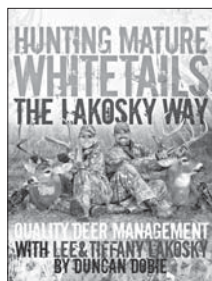
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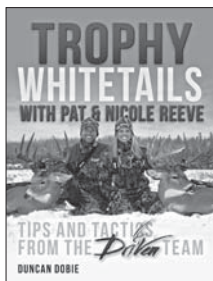
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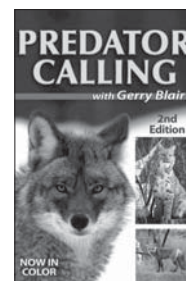
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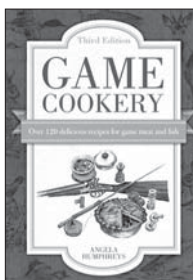
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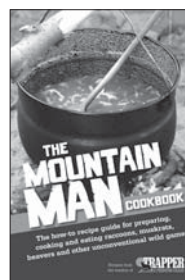
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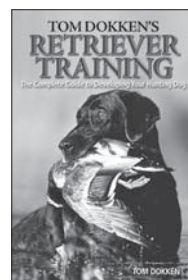
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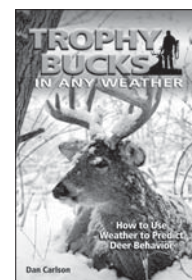
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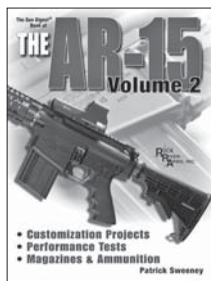
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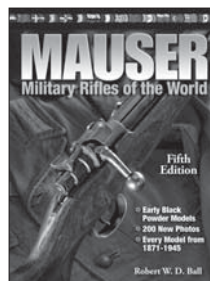
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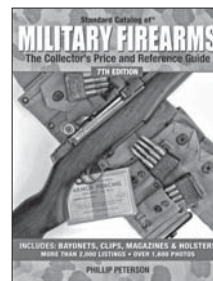
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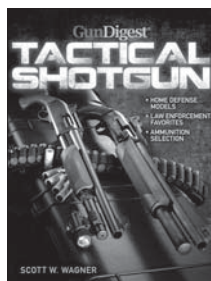
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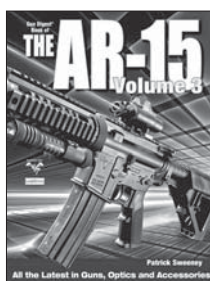
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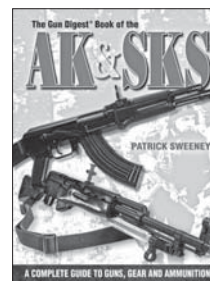
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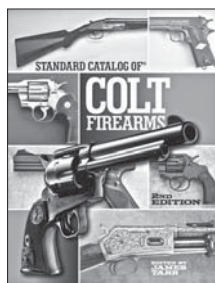


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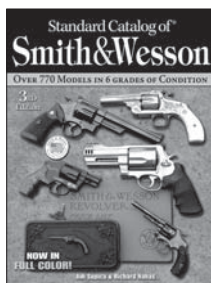


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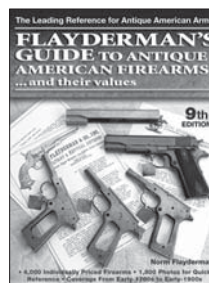
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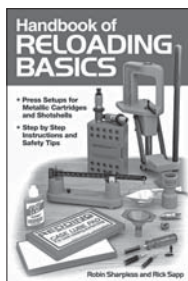


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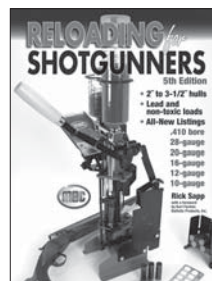


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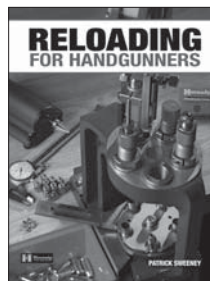
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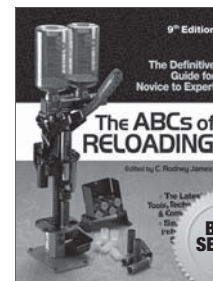
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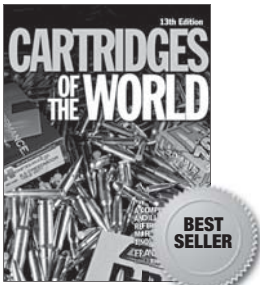
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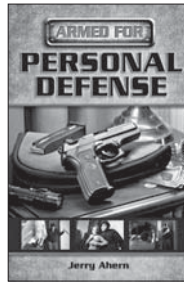
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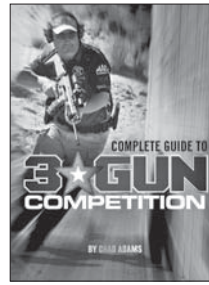
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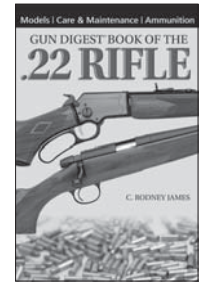
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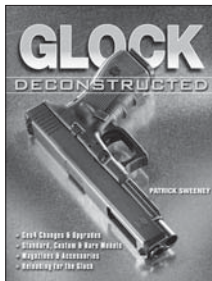


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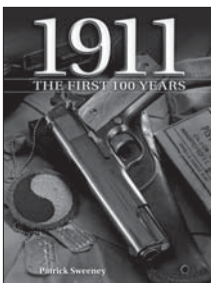
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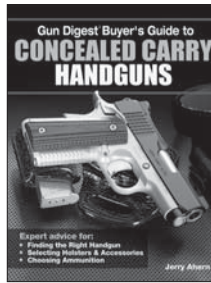
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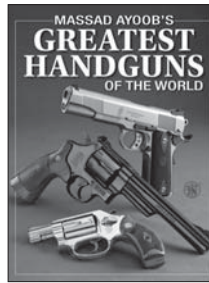
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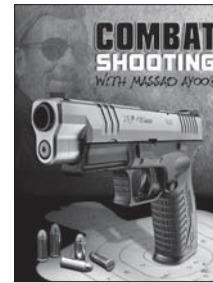
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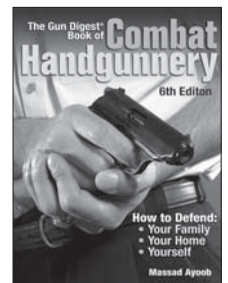
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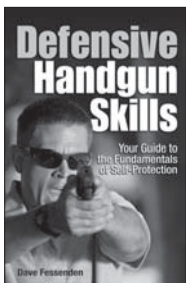
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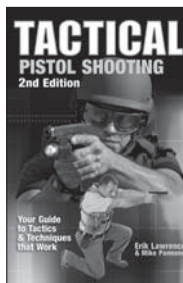
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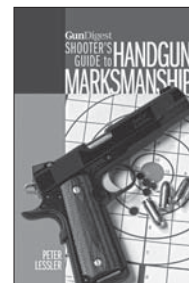
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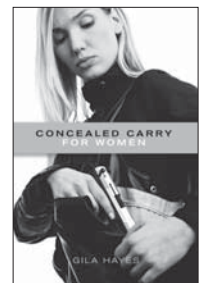
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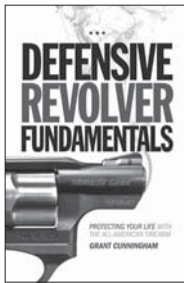
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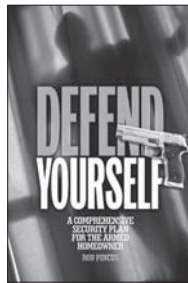
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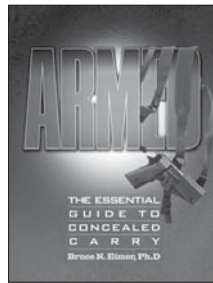
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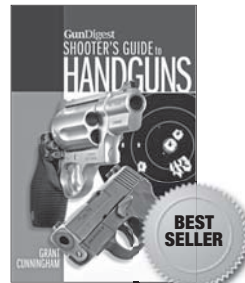
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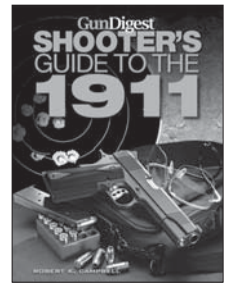
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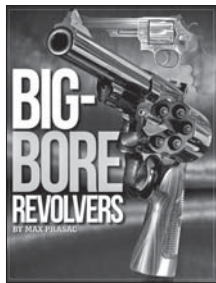
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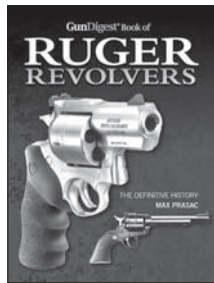
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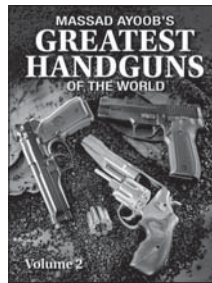
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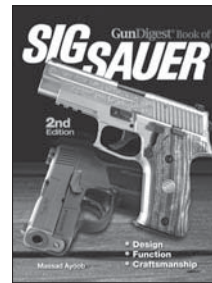
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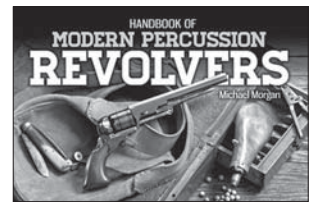
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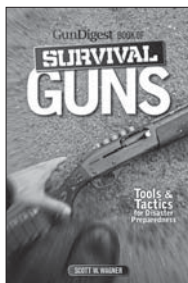


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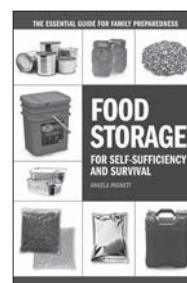
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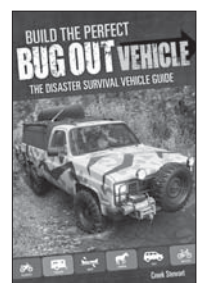
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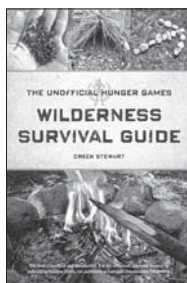
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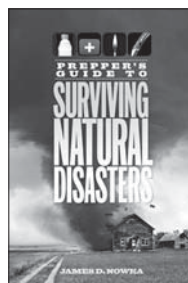
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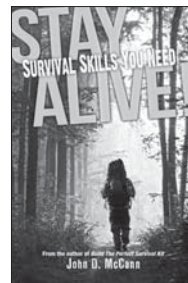
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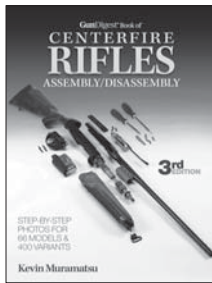


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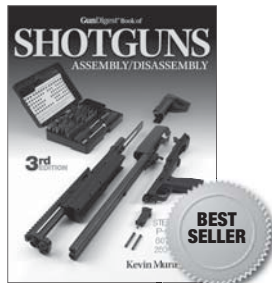


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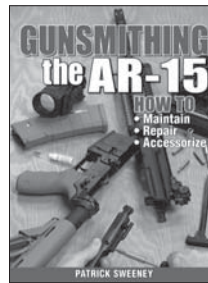
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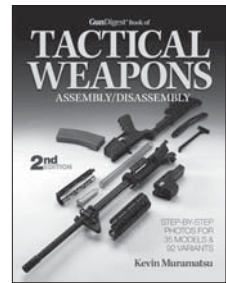
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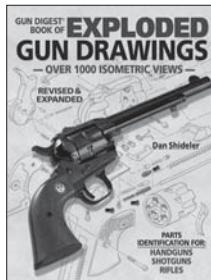
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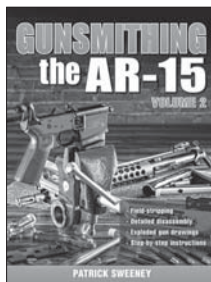
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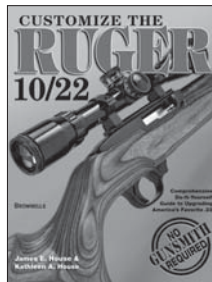
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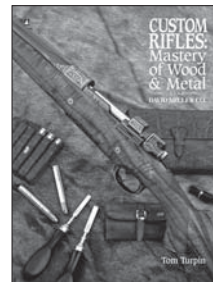
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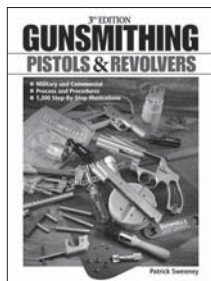
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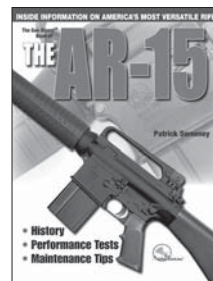
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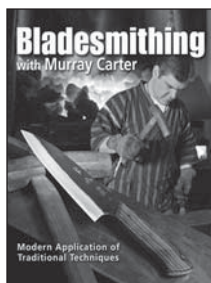


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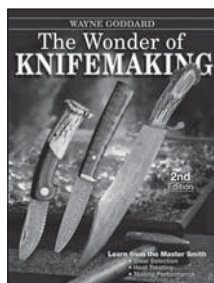
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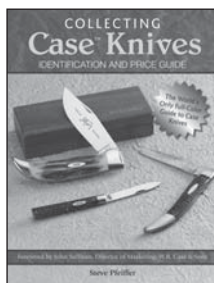
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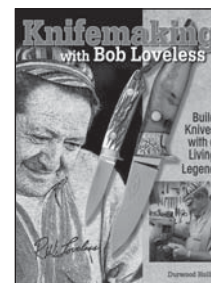
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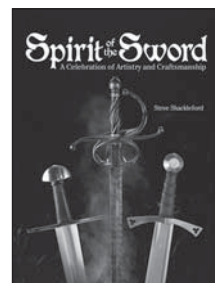
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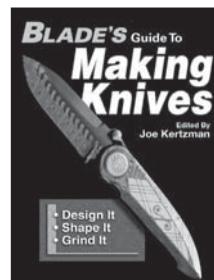
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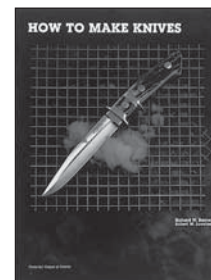
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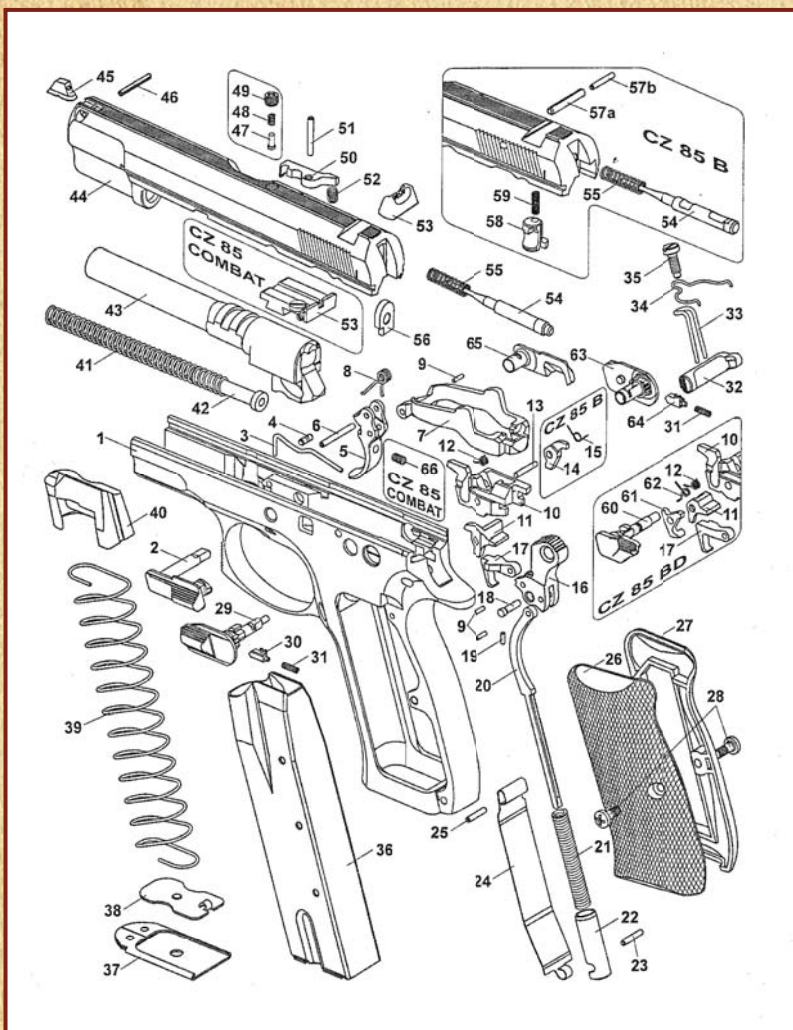
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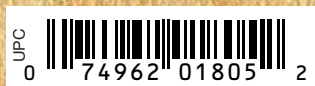
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Kevin Muramatsu is at the forefront of the next generation of firearms writers. With regular columns in the popular *Gun Digest* magazine, among others, Kevin is known for original gunsmithing ideas and a witty style of prose. He has also written several books including *Gun Digest Guide to Customizing Your AR-15* and *Gun Digest Guide to Maintaining & Accessorizing Firearms*.



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